

REPORT NUMBER: 208-2360527-TEST

**DUMMY PERFORMANCE CALIBRATIONS
FMVSS 208**

**BAYERISCHE MOTOREN WERKE AG
2024 BMW 530I PASSENGER CAR
NHTSA NO.: C20244101**

**PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105**



TEST DATES: MARCH 6, 2024 – SEPTEMBER 16, 2024

FINAL REPORT DATE: OCTOBER 25, 2024

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
OFFICE OF ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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EXTERNAL DIMENSIONS

HYBRID III 5 th SN #ER7897, PART 572, SUBPART O EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	774.7-800.1	776.2
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	431.8-457.2	452.6
C	H-POINT HEIGHT	Reference	81.3-86.3	85.5
D	H-POINT LOCATION FROM BACKLINE	Reference	144.8-149.8	146.7
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	68.6-83.8	74.5
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	119.4-134.6	124.3
G	BACK OF ELBOW TO WRIST PIVOT	back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	243.9-259.1	244.2
H	HEAD BACK TO BACKLINE	Back of Skull cap skin to seat rear vertical surface (Reference)	43.2-48.2	45.1
I	SHOULDER TO- ELBOW LENGTH	Measure from the highest point on top of the shoulder clevis to the lowest part of the flesh on the elbow in line with the elbow pivot bolt.	276.8-297.2	278.4
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	182.8-203.2	191.2
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	520.7-546.1	539.3
L	POPLITEAL HEIGHT	Seat surface to the plane of the horizontal plane of the bottom of the feet.	355.6-376	356.1
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	393.7-419.1	403.0
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	414-439.4	439.1

HYBRID III 5 th SN #517, SUBPART O EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITHOUT JACKET	Measured 304.8 ± 5.1 mm above seat surface	175.3-190.5	178.3
P	FOOT LENGTH	Tip of toe to rear of heel	218.5-233.7	225.6
Q	STANDING HEIGHT	(THEORETICAL)	1501.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	457.2-482.6	464.7
S	HEAD BREADTH	The widest part of the head	137.1-147.3	144.2
T	HEAD DEPTH	Back of the head to the forehead	177.8-188	182.3
U	HIP BREADTH	The widest part of the hip	299.7-314.9	306.4
V	SHOULDER BREADTH	Outside edges of right and left shoulder clevises	350.5-365.7	364.5
W	FOOT BREADTH	The widest part of the foot	78.8-94	85.0
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "T"	528.3-548.7	534.1
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 345.4 ± 12.7 mm above seat surface	850.9-881.3	871.8
Z	WAIST CIRCUMFERENCE	Measured 165.1 ± 5.1 mm above seat surface	759.5-789.9	785.9
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	332.7-358.1	357.7
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	160.1-170.2	163.1

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>48%</u> |
| Record the minimum humidity: | <u>38%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	283 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-3.0 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jondr Pilotas
Signature

08/05/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

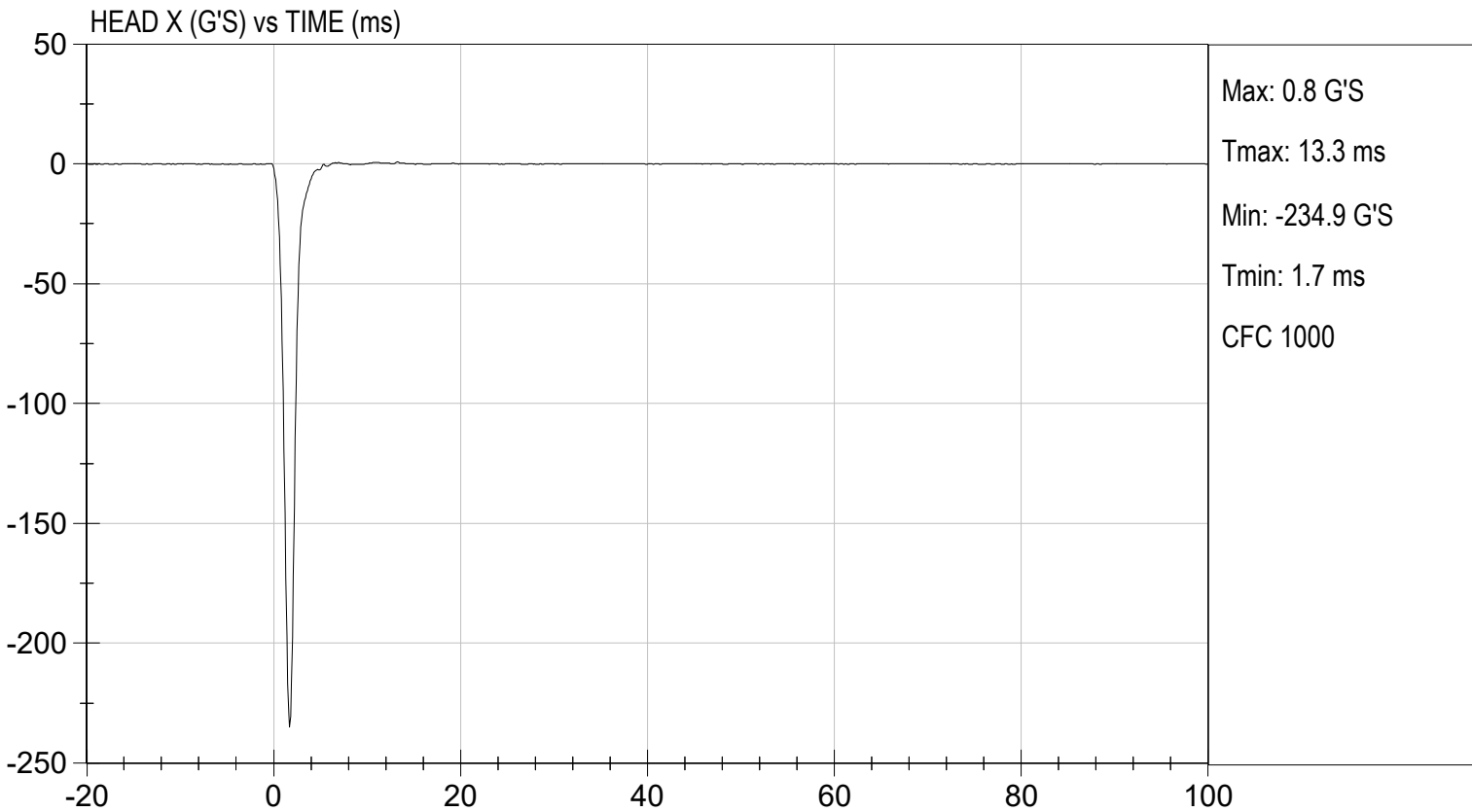
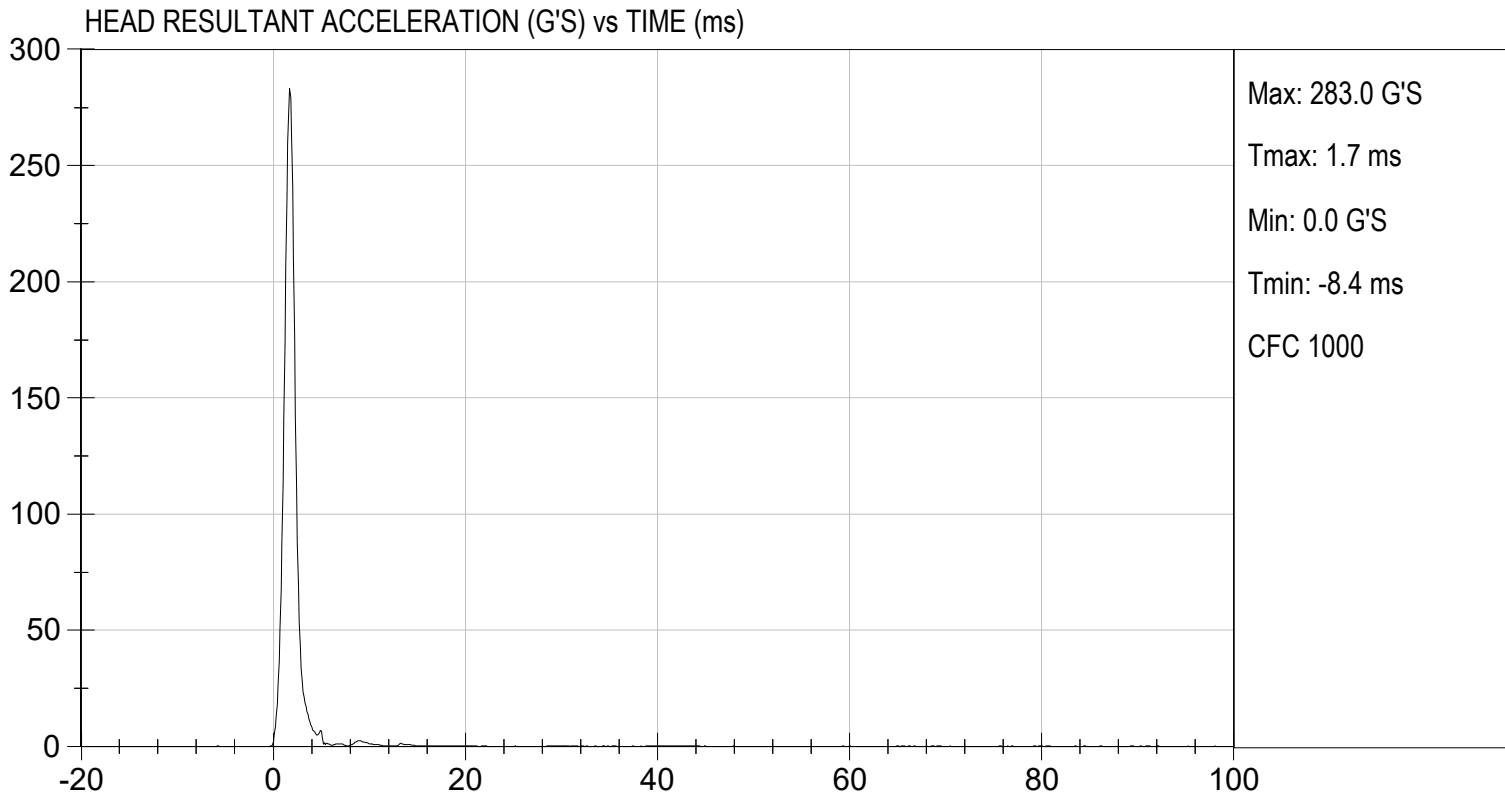
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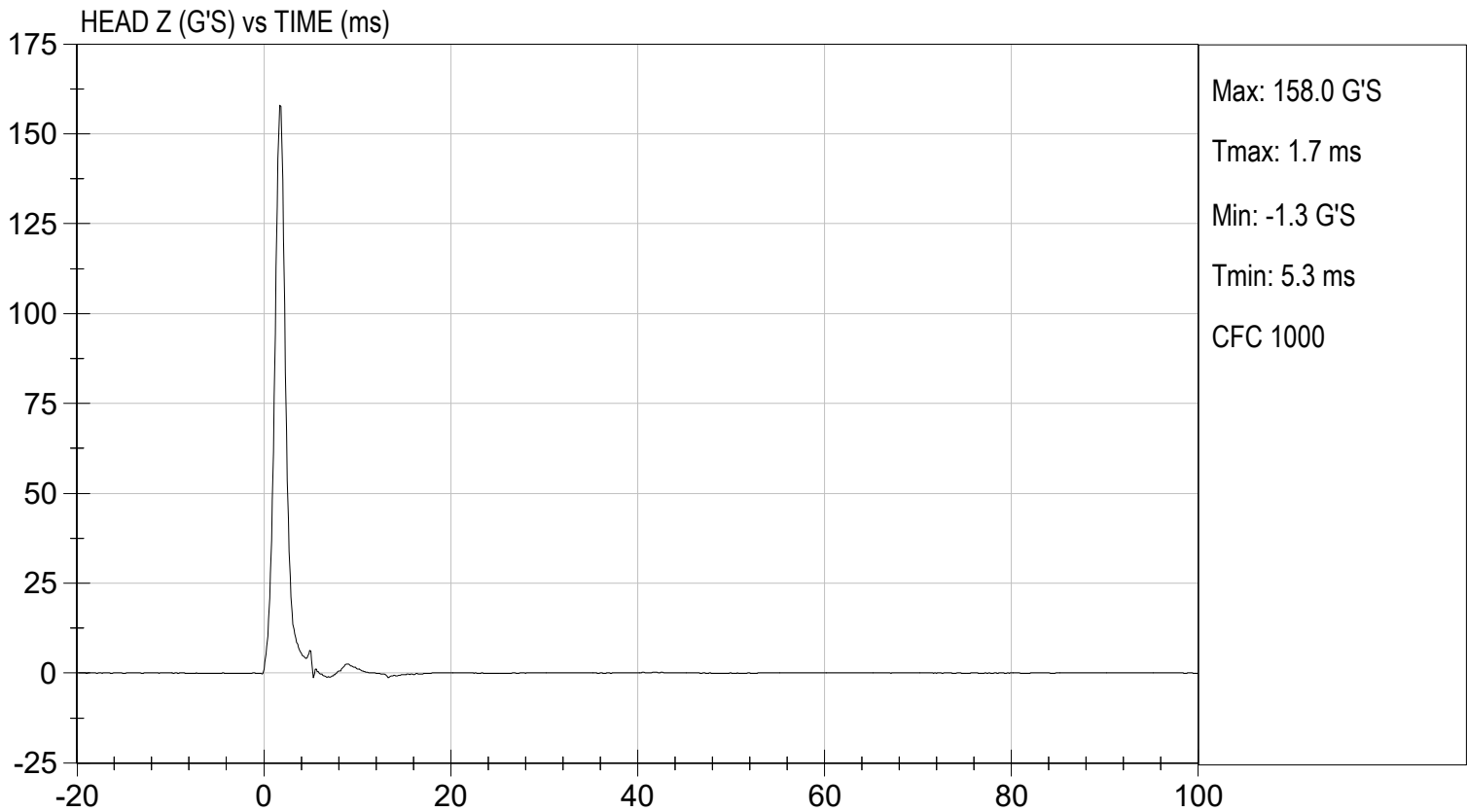
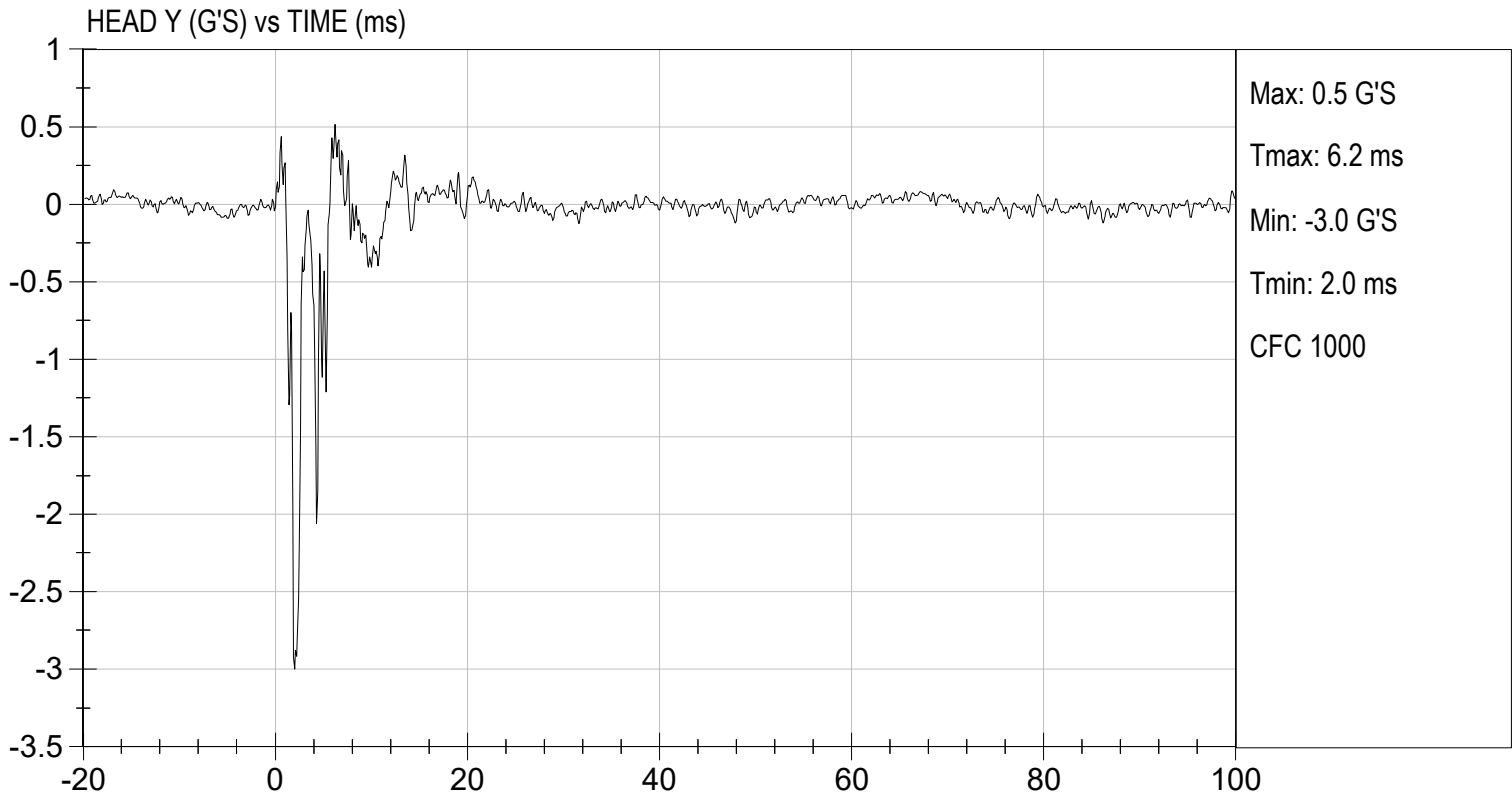
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Peak Resultant Acceleration	G's	250 to 300	283	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-3.0	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

08/05/2024
 Test Date


 Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>19.9°C</u> |
| Record the maximum humidity: | <u>46%</u> |
| Record the minimum humidity: | <u>36%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s \leq speed \leq 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.7 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.6 m/s
Plane D Rotation		Peak moment* 69 Nm \leq moment \leq 83 Nm during the following rotation range 77° \leq angle \leq 91°	79 Nm @ 80 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms \leq time \leq 100 ms	85 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

Jondr Pulokas
Signature

08/05/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

Test I.D: D242002

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity		%	10 to 70	46	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.7	Pass
	30 ms	m/s	5.8 to 7.0	6.6	Pass
D Plane Rotation	Max	deg	77 to 91	80	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	79	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	85	Pass
Overall Results					Pass



 Laboratory Technician

08/05/2024

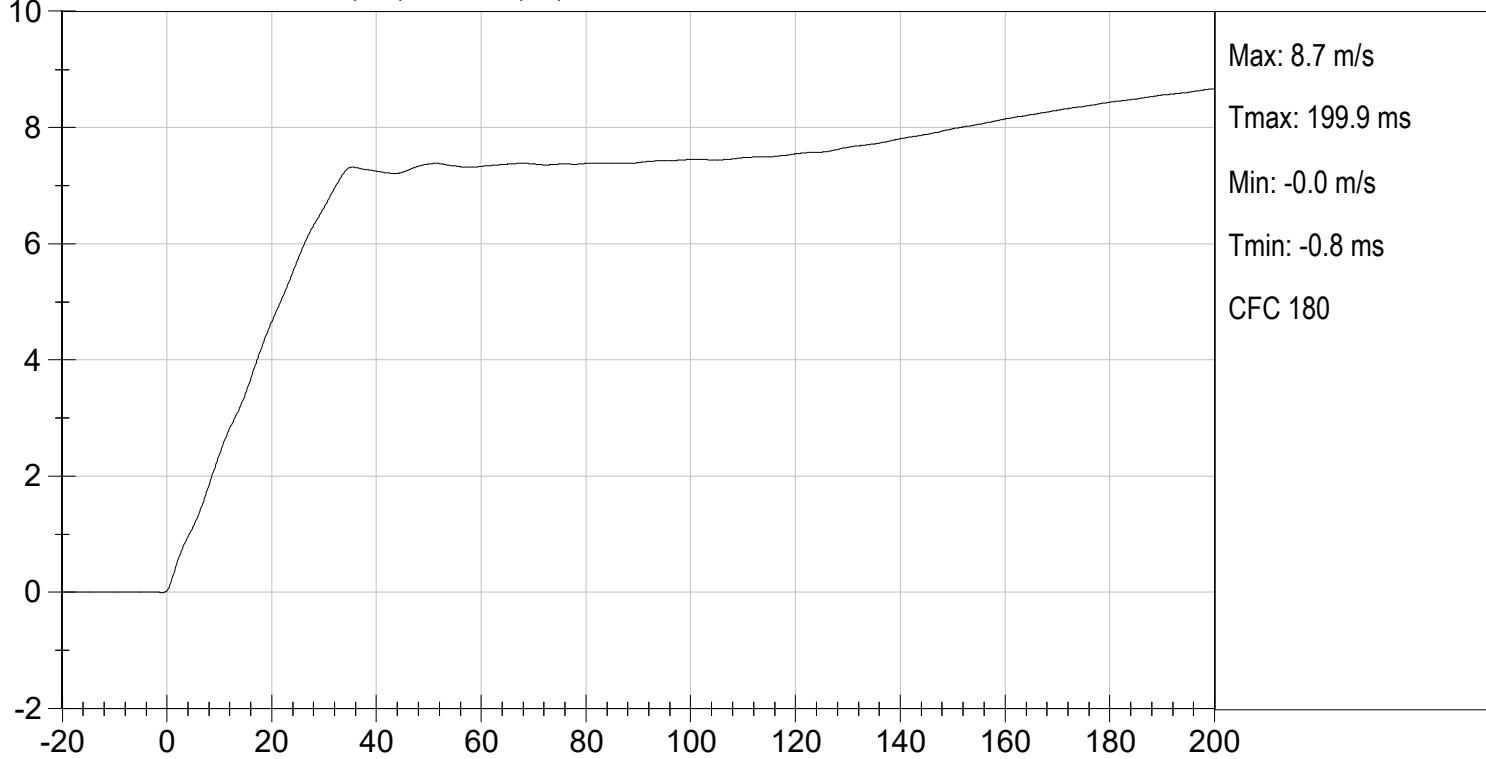
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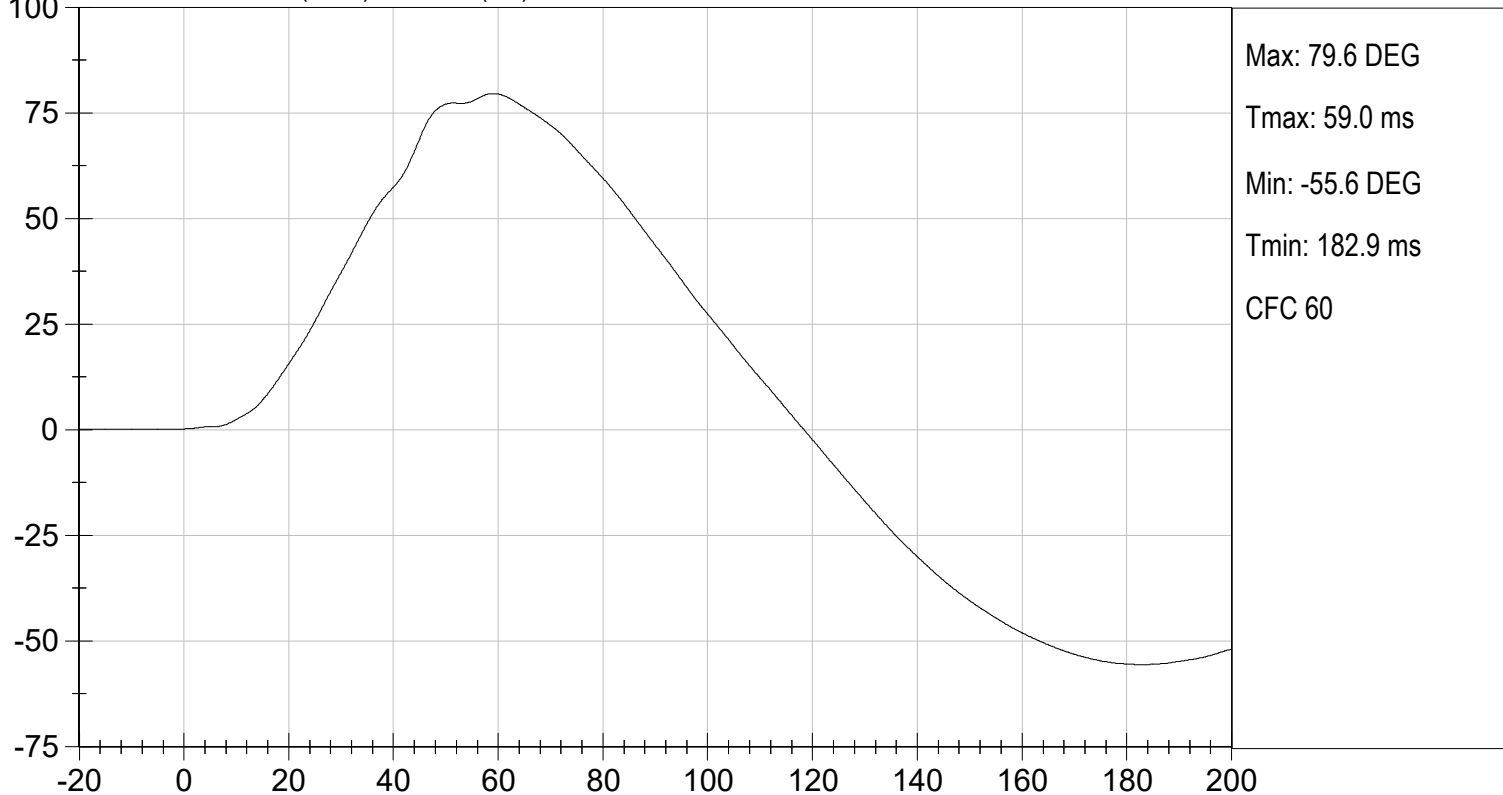
 Approved By

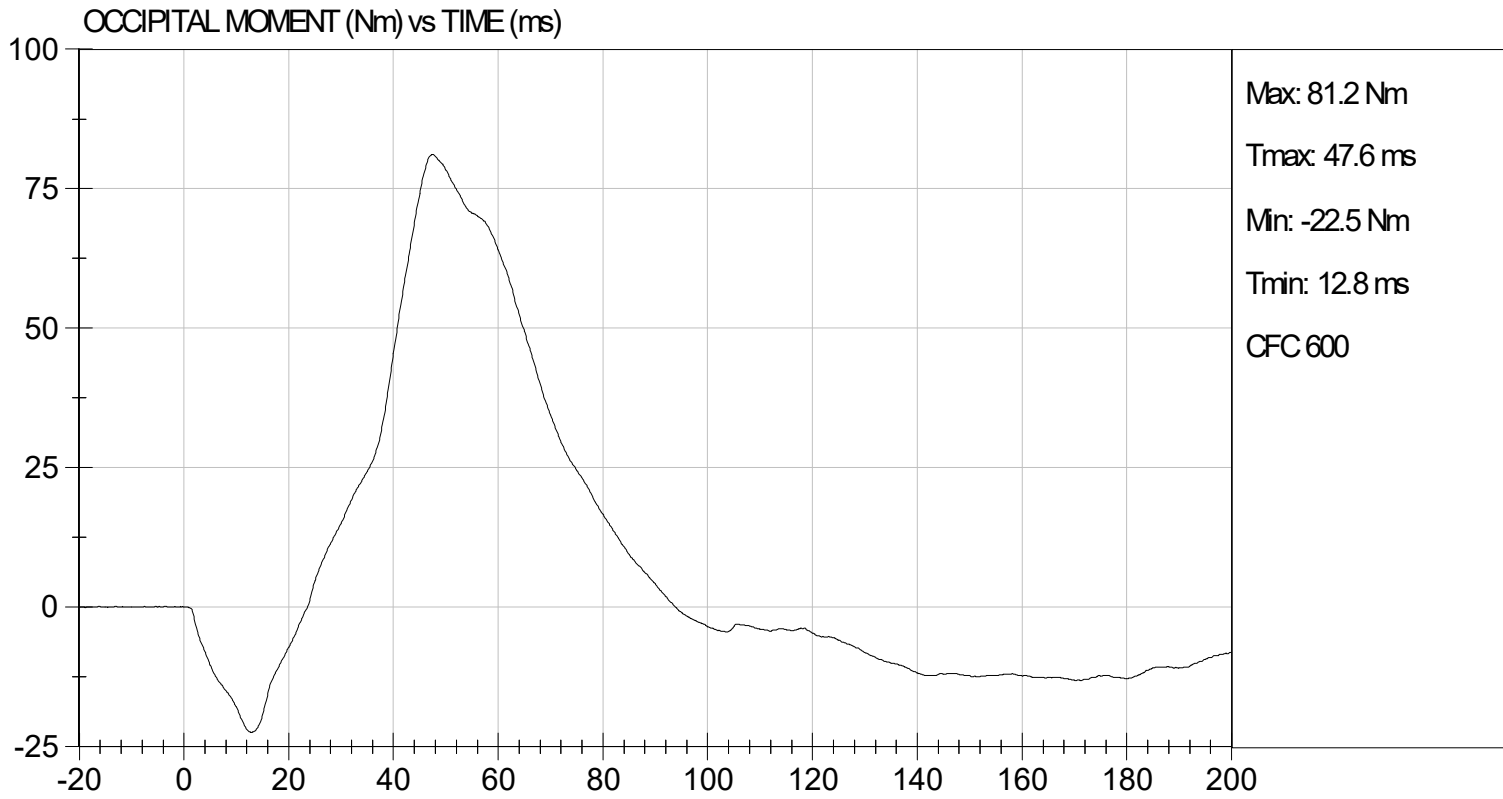


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last extension test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>48%</u> |
| Record the minimum humidity: | <u>38%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s \leq speed \leq 6.19 m/s	6.05 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.8 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.7 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.4 m/s
Plane D Rotation		Peak moment* -65 Nm \leq moment \leq -53 Nm during the following rotation range 99° \leq angle \leq 114°	-54 Nm @ 110 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms \leq time \leq 114 ms	106 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

Jonah Pulokas
Signature

08/05/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

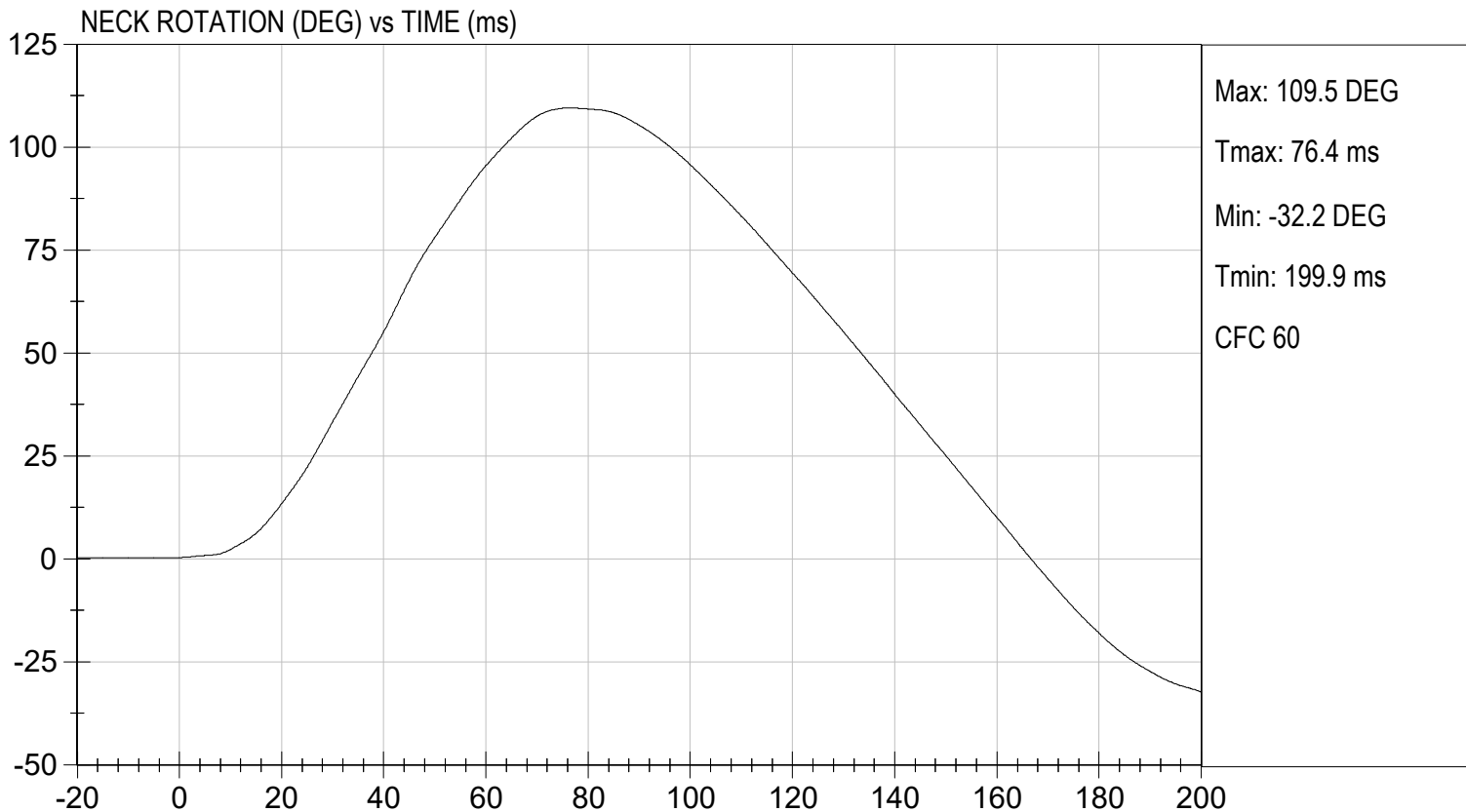
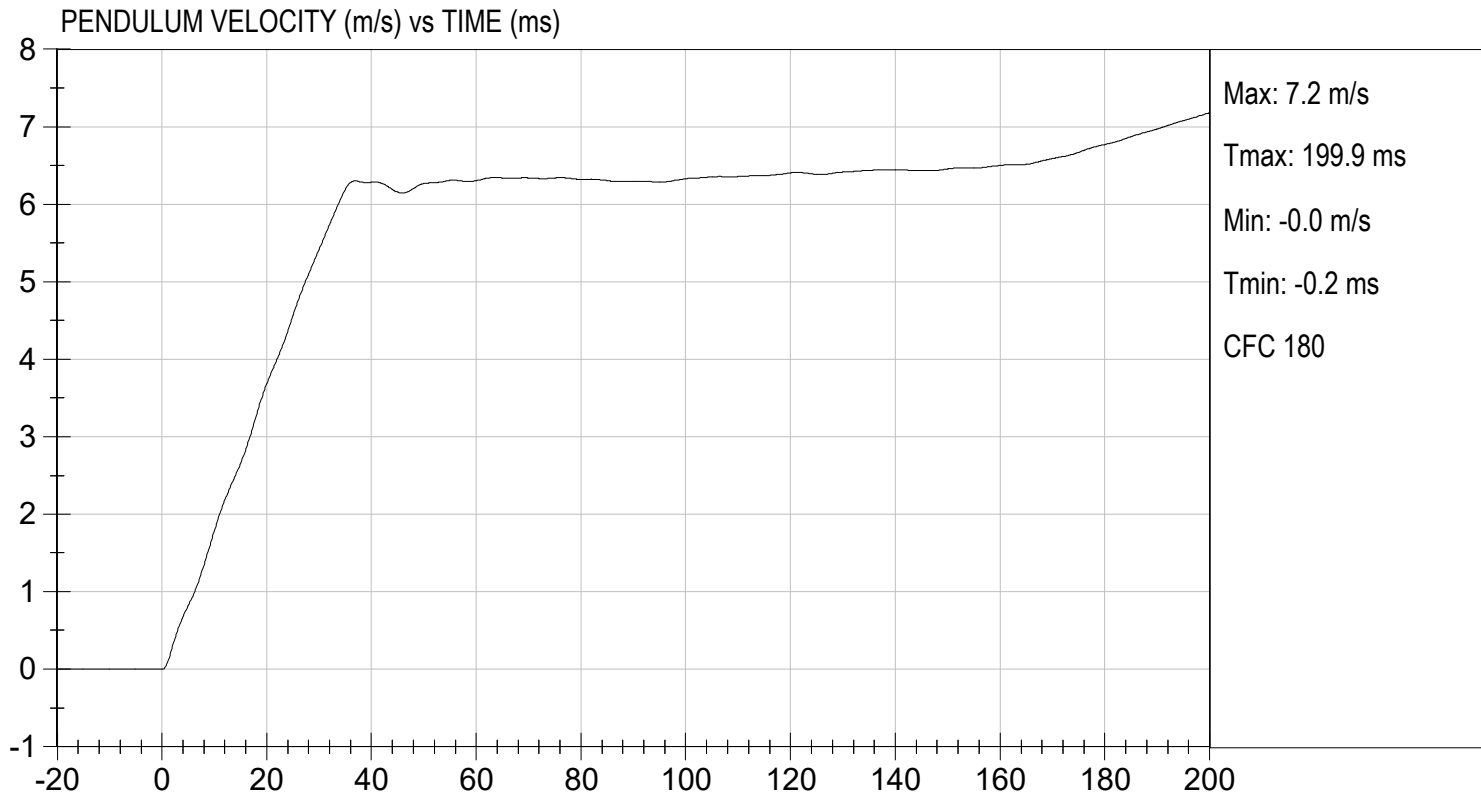
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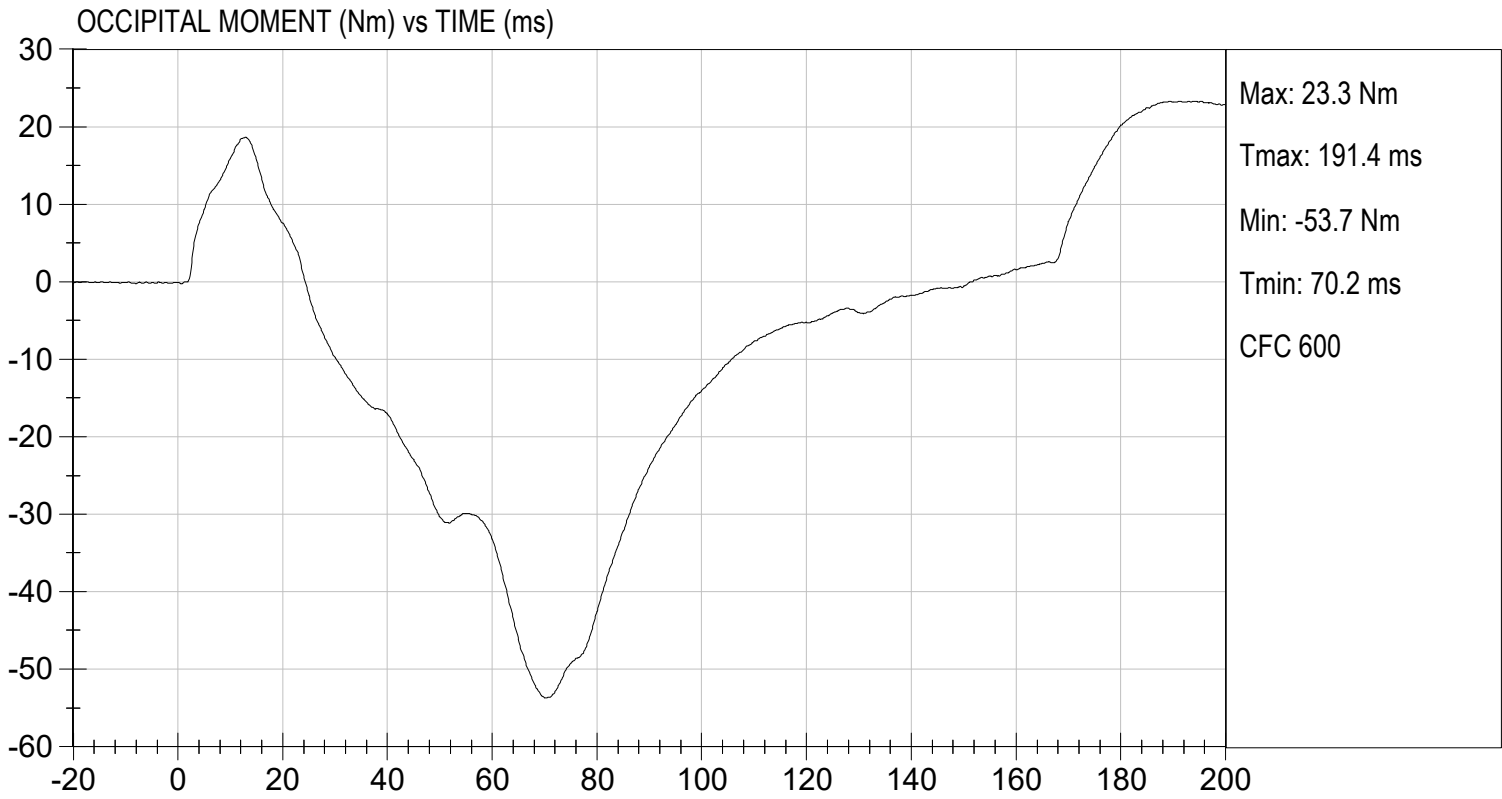
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	48	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.05	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.8	Pass
	20 ms	m/s	3.1 to 3.9	3.7	Pass
	30 ms	m/s	4.6 to 5.6	5.4	Pass
D Plane Rotation	Max	deg	99 to 114	110	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-54	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	106	Pass
Overall Results					Pass


 Laboratory Technician

08/05/2024
 Test Date


 Approved By





DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
- Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 N/A, ONLY one thorax impact test performed
- 2. The test fixture conforms to the specifications in Figure 11B.
- 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>48%</u>
Record the minimum humidity:	<u>38%</u>

- 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

- No Damage

- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

- The following repairs or replacement was performed. Record

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is 12.7 mm ± 1 mm below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is 6.71 m/s ± 0.12 m/s. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
 Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.68 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	53.0 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4230 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4239 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	75%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.



 Signature

08/05/2024

 Date

MGA RESEARCH CORPORATION

THORAX IMPACT

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

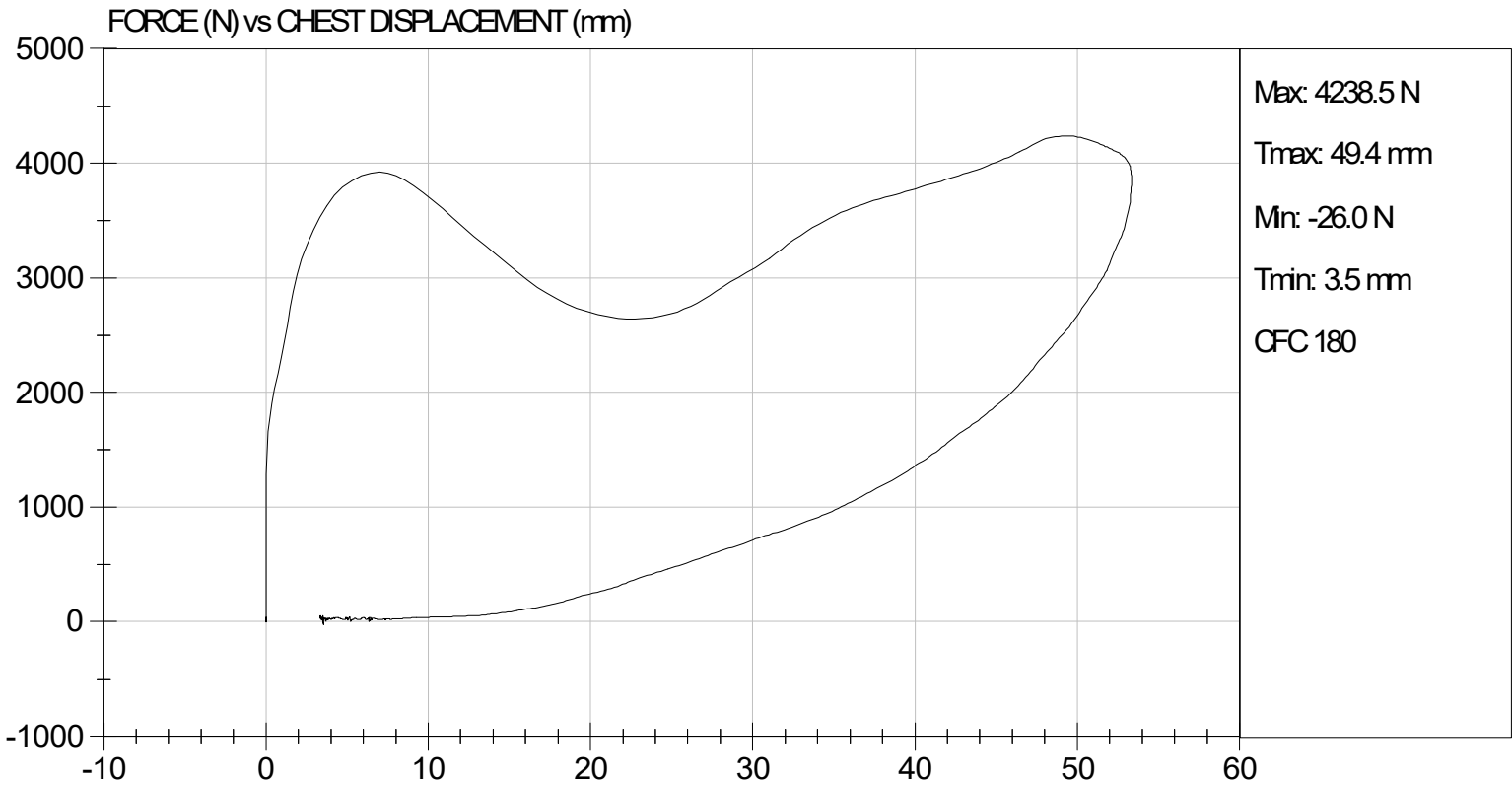
Test I.D: D242004

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Relative Humidity	%	10 to 70	48	Pass
Probe Speed	m/s	6.59 to 6.83	6.68	Pass
Peak Deflection	mm	50 to 58	53	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4230	Pass
Internal Hysteresis	%	69 to 85	75	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4239	Pass
Overall Test Results				Pass


Laboratory Technician

08/05/2024
Test Date


Approved By



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13B.
3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 Without legs below femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>19.9°C</u> |
| Record the maximum humidity: | <u>48%</u> |
| Record the minimum humidity: | <u>38%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:

Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	16 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.9 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	344 N
Final ref. plane angle	Initial ref. plane angle ± 8°	4 deg

Jonah Pollock
Signature

08/05/2024
Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

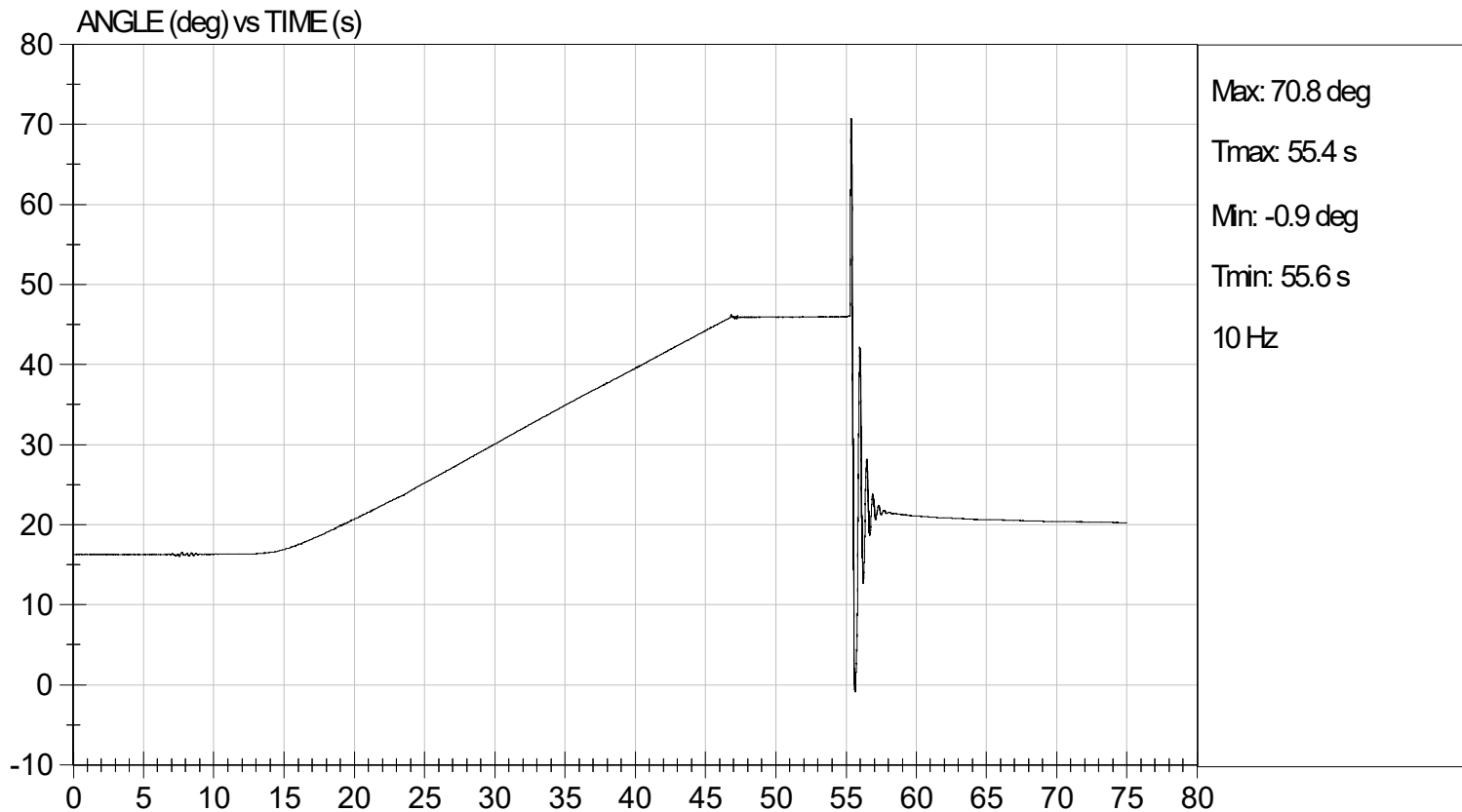
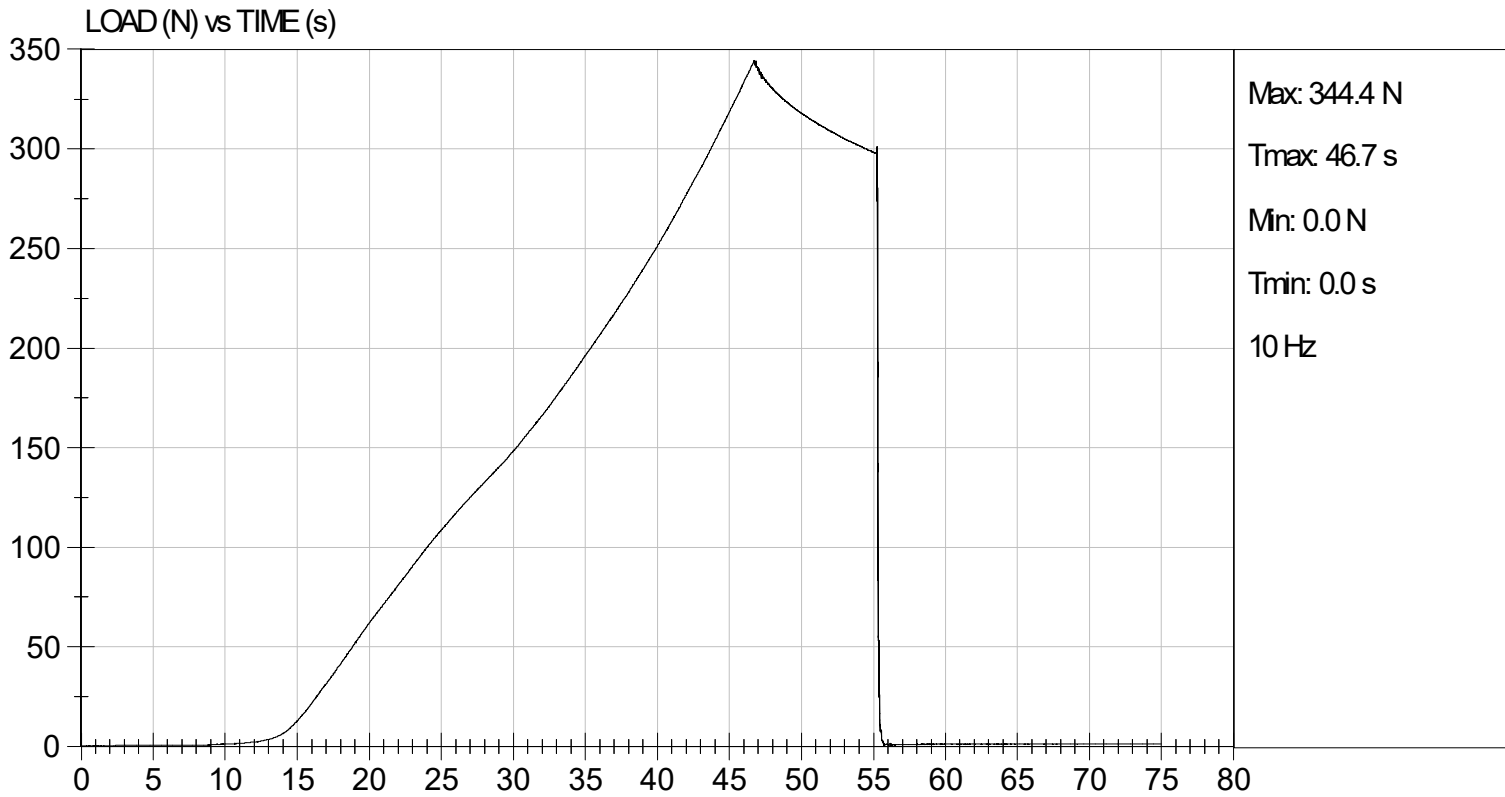
Test I.D: D242007

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Initial Angle	deg	0 to 20	16	Pass
Return Angle	deg	+/- 8	4	Pass
Force at 45 deg	N	320 to 390	344	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
			Overall Result	Pass


Laboratory Technician

08/05/2024
Test Date


Approved By



DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528L), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>50%</u>
Record the minimum humidity:	<u>40%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3899 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

08/05/2024
Date

MGA RESEARCH CORPORATION
LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

Test I.D.: D242006


Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3899	Pass
			Overall Test Results	Pass



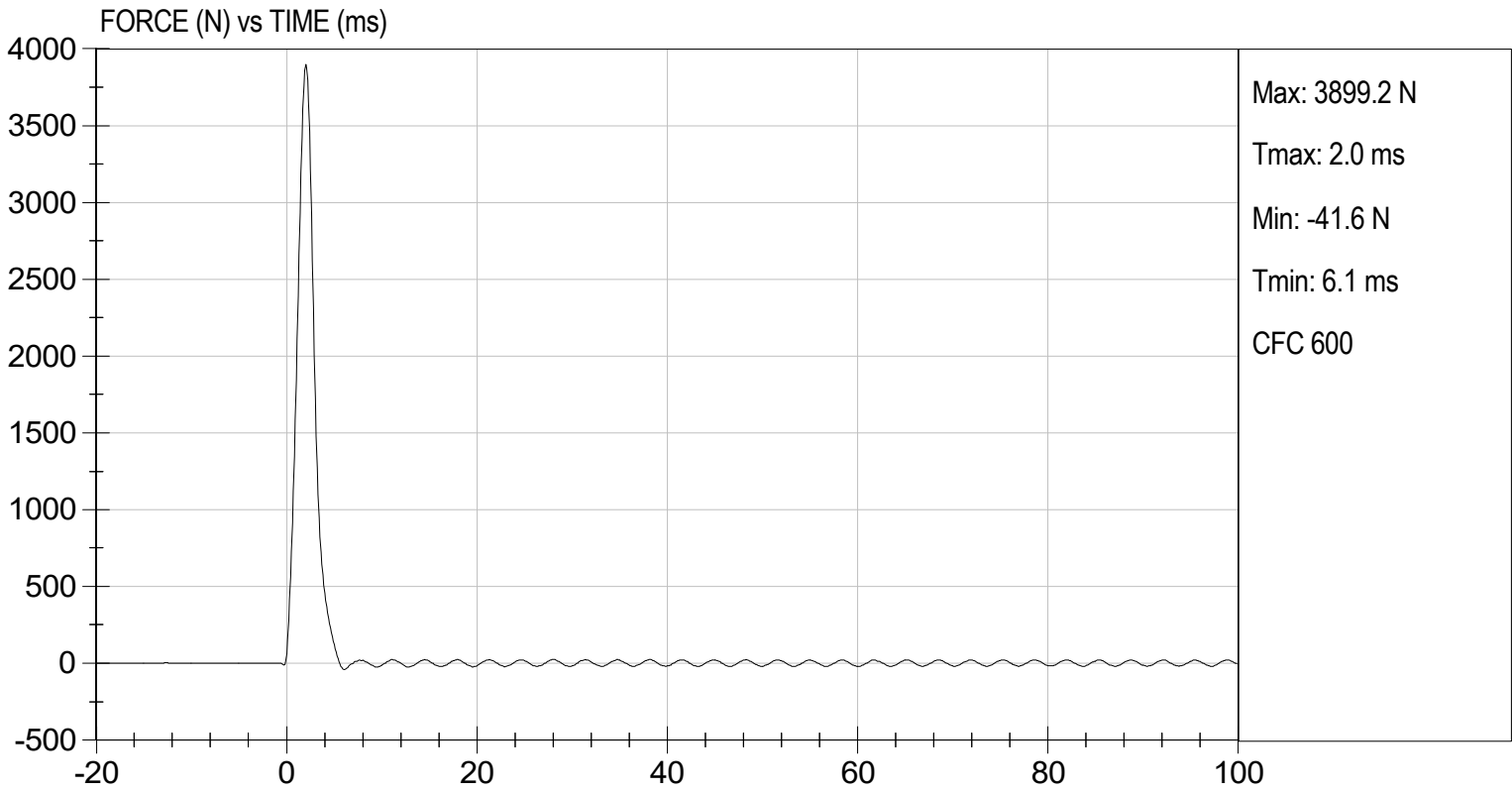
Laboratory Technician

08/05/2024

Test Date



Approved By



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>50%</u>
Record the minimum humidity:	<u>40%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

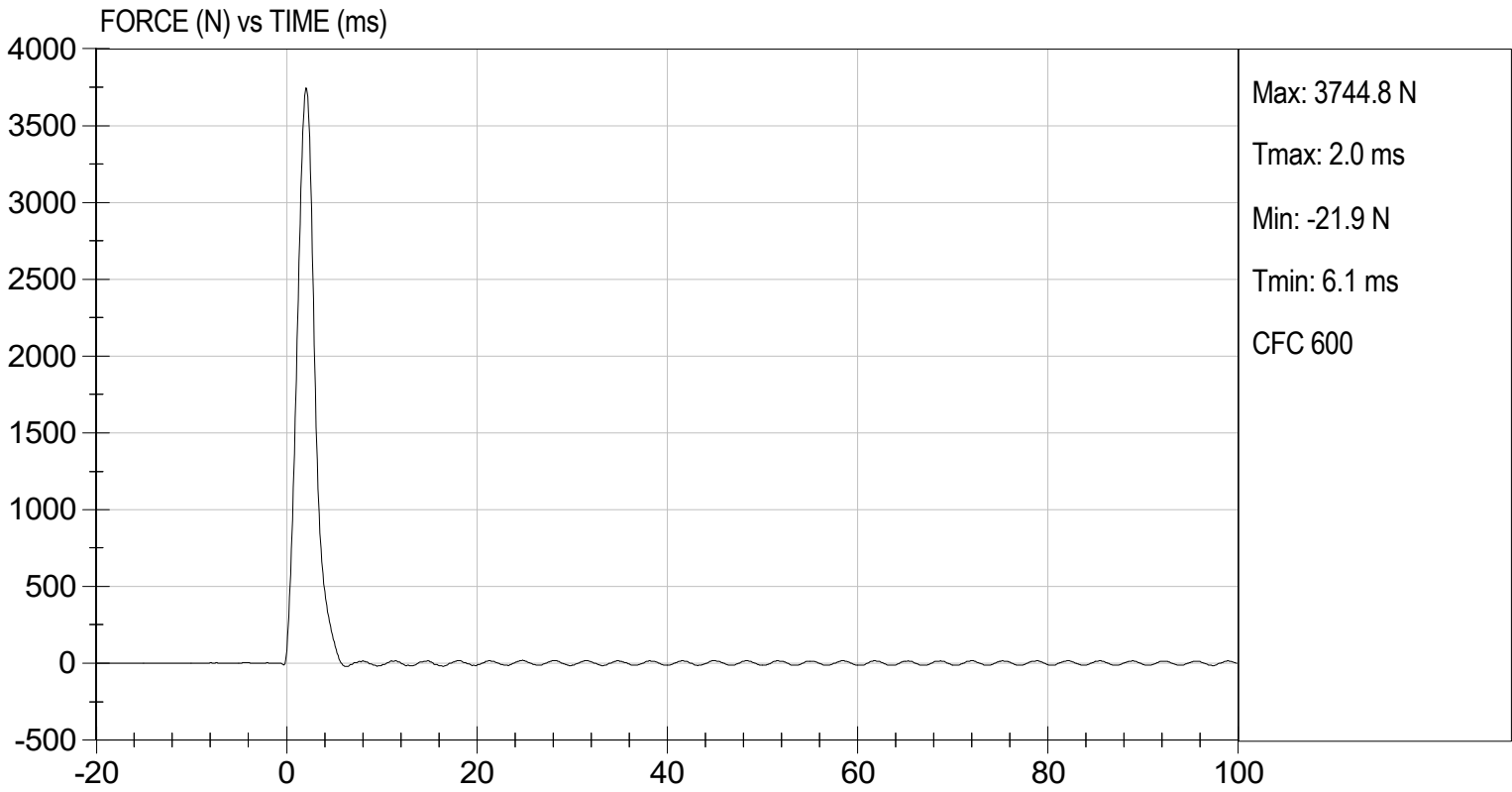
Test I.D: D242005

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3745	Pass
Overall Test Results				Pass


 Laboratory Technician

08/05/2024
 Test Date


 Approved By



X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3745 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

08/05/2024
Date

DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T16413	04/02/2024	10/02/2024
(2) LATERAL	Endevco	724CM47-2KTZ-360	T16406	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	724CM47-2KTZ-360	T16403	04/02/2024	10/02/2024
NECK TRANSDUCER	Humanetics	1716AJLN2	NDS3043	12/22/2023	06/22/2024
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T30954	04/02/2024	10/02/2024
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P82304	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	7264C-2KTZ-360M17	P88172	04/02/2024	10/02/2024
CHEST POTENTIOMETER	Humanetics	880105-1080	ER7897	04/02/2024	10/02/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121A	F977	04/02/2024	10/02/2024
(2) LEFT FEMUR	Denton	2121AJ	F1750	04/02/2024	10/02/2024
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH5P1	07/15/2024	01/14/2025
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	05/15/2024	11/14/2024
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-360M17	P82128	05/28/2024	11/27/2024
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Servo	14CBI-2897	4707	02/12/2024	08/13/2024
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Servo	14CBI-2897	7297	02/12/2024	08/13/2024

LABORATORY TECHNICIAN: _____

Jondr Pulikas

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>47%</u> |
| Record the minimum humidity: | <u>37%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	282 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-3.3 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jordan Pulokas
Signature

09/17/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

Test ID: D242361

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	47	Pass
Peak Resultant Acceleration	G's	250 to 300	282	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-3.3	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

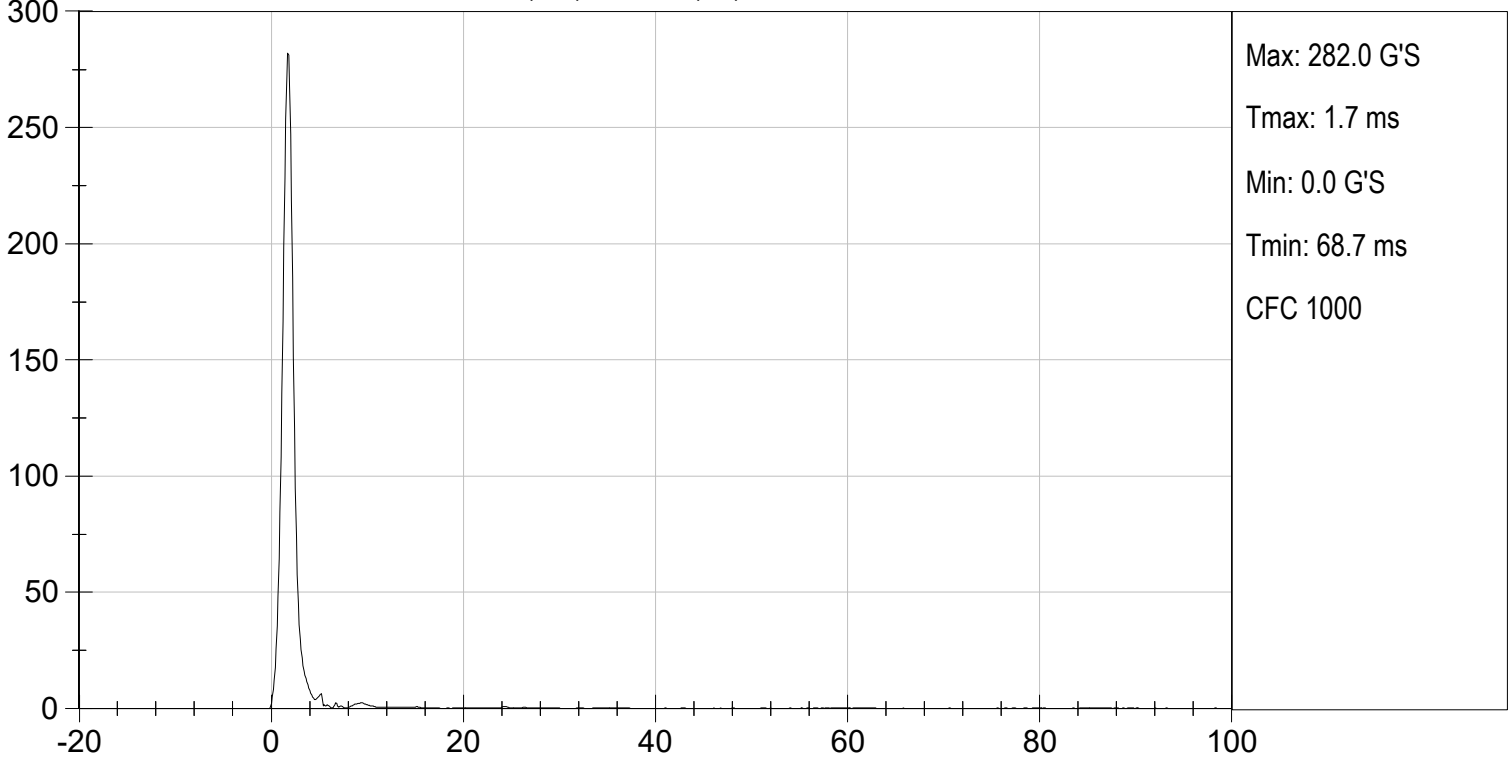

 Laboratory Technician

09/17/2024
 Test Date

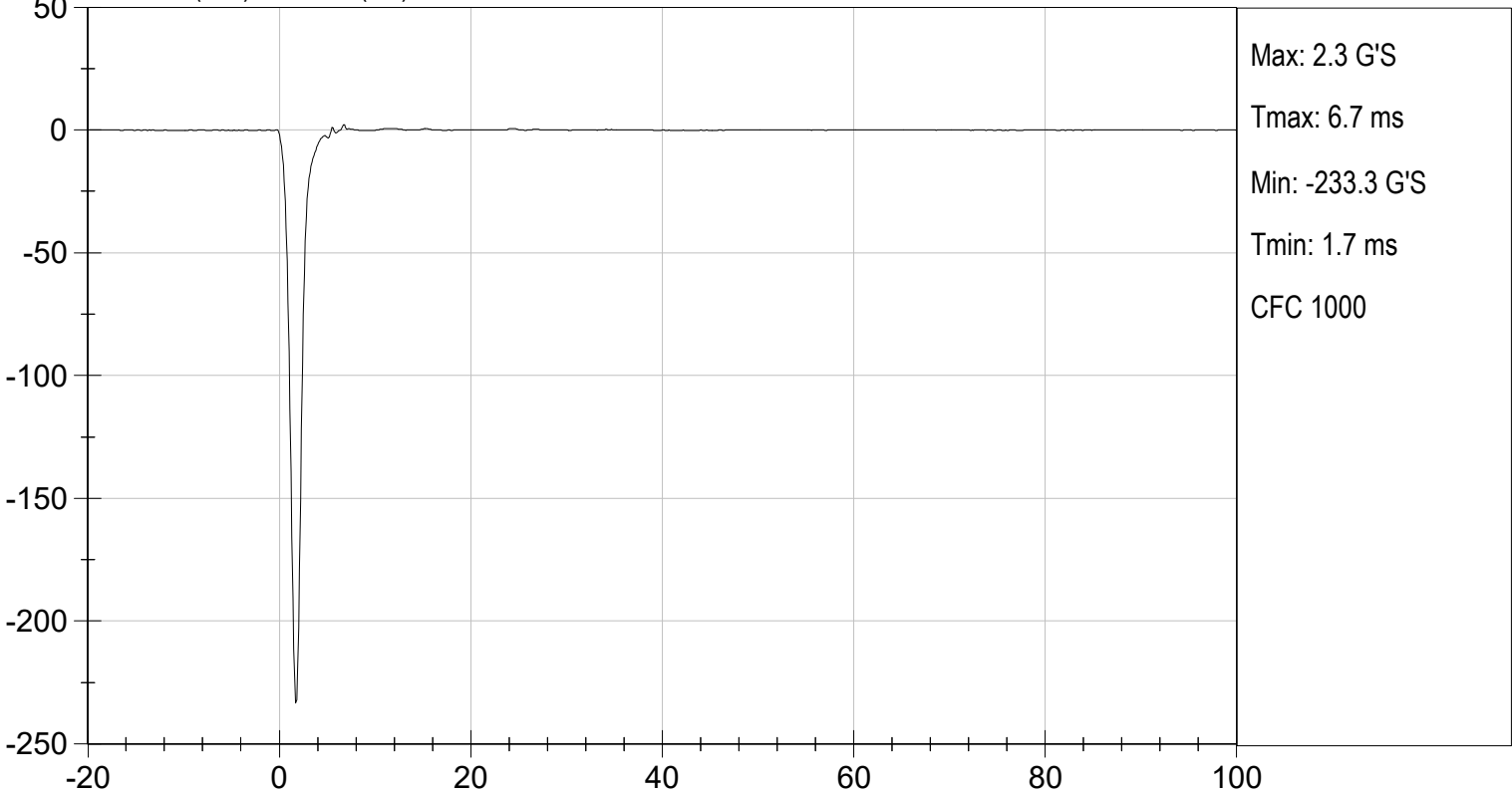

 Approved By

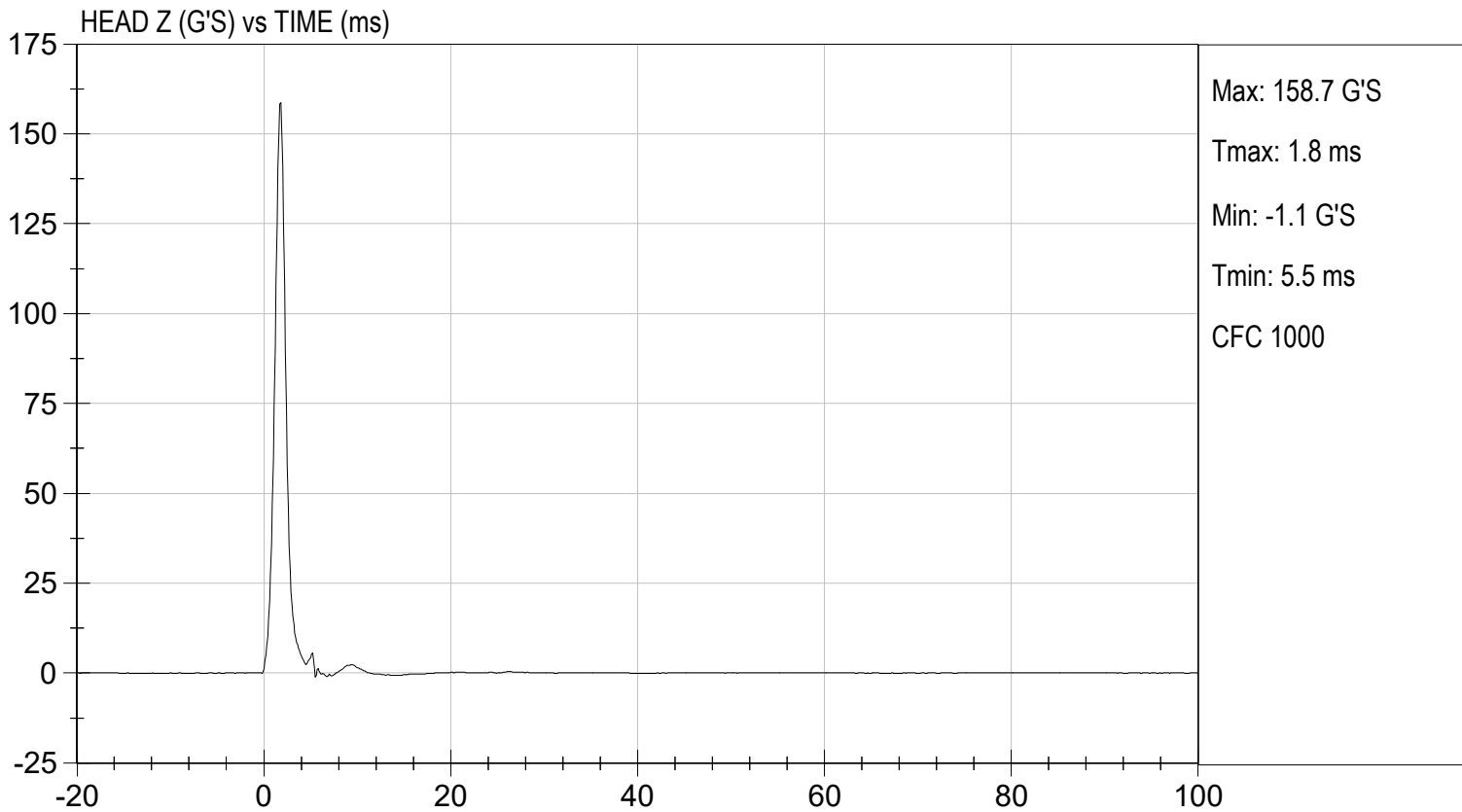
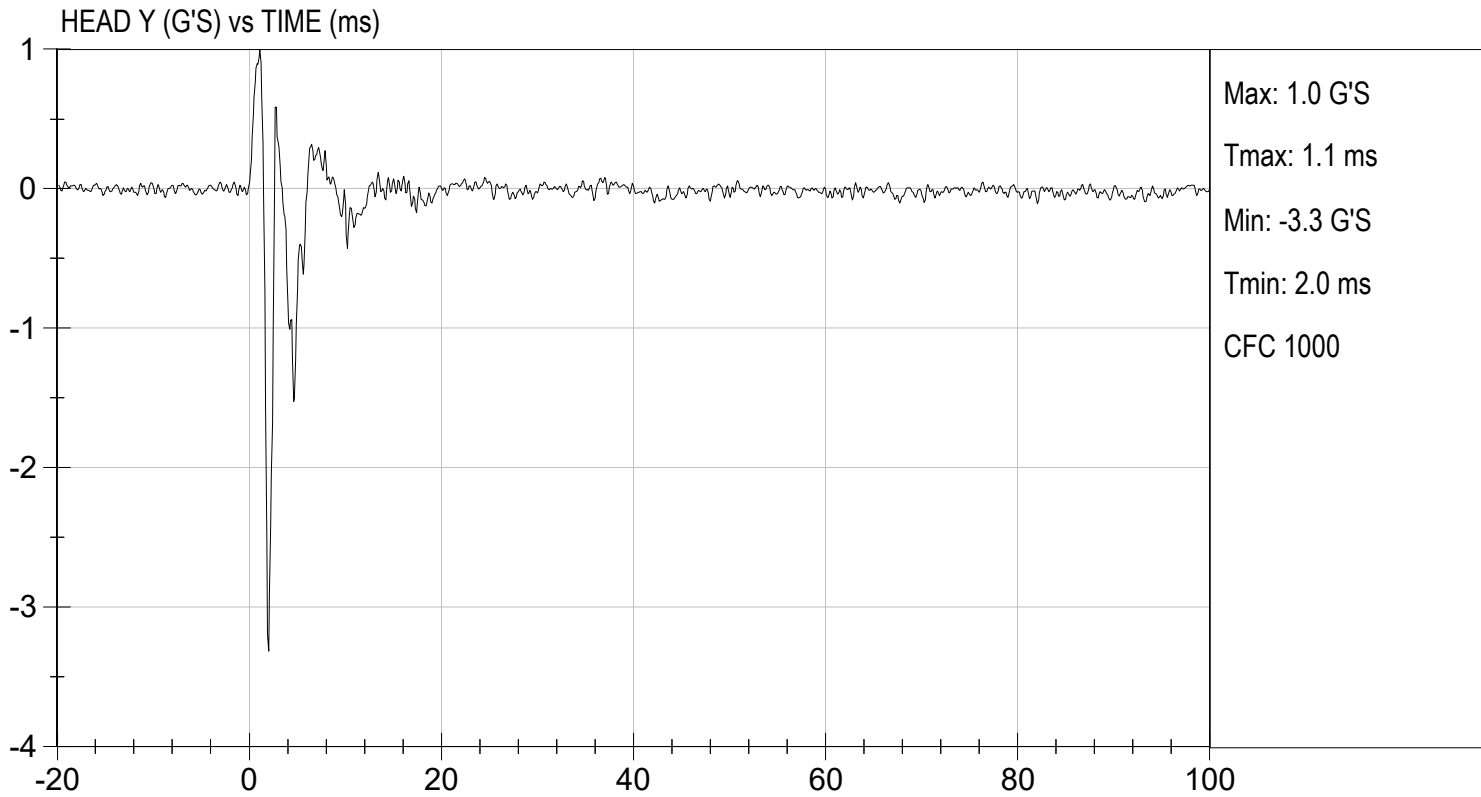


HEAD RESULTANT ACCELERATION (G'S) vs TIME (ms)



HEAD X (G'S) vs TIME (ms)





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.4°C</u> |
| Record the minimum temperature: | <u>20.1°C</u> |
| Record the maximum humidity: | <u>45%</u> |
| Record the minimum humidity: | <u>35%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s \leq speed \leq 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.3 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.6 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.6 m/s
Plane D Rotation		Peak moment* 69 Nm \leq moment \leq 83 Nm during the following rotation range 77° \leq angle \leq 91°	79 Nm @ 84 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms \leq time \leq 100 ms	85 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.


Signature

09/17/2024
Date

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NECK FLEXION TEST

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

Test I.D.: D242362

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity		%	10 to 70	45	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.3	Pass
	20 ms	m/s	4.0 to 5.0	4.6	Pass
	30 ms	m/s	5.8 to 7.0	6.6	Pass
D Plane Rotation	Max	deg	77 to 91	84	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	79	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	85	Pass
Overall Results					Pass

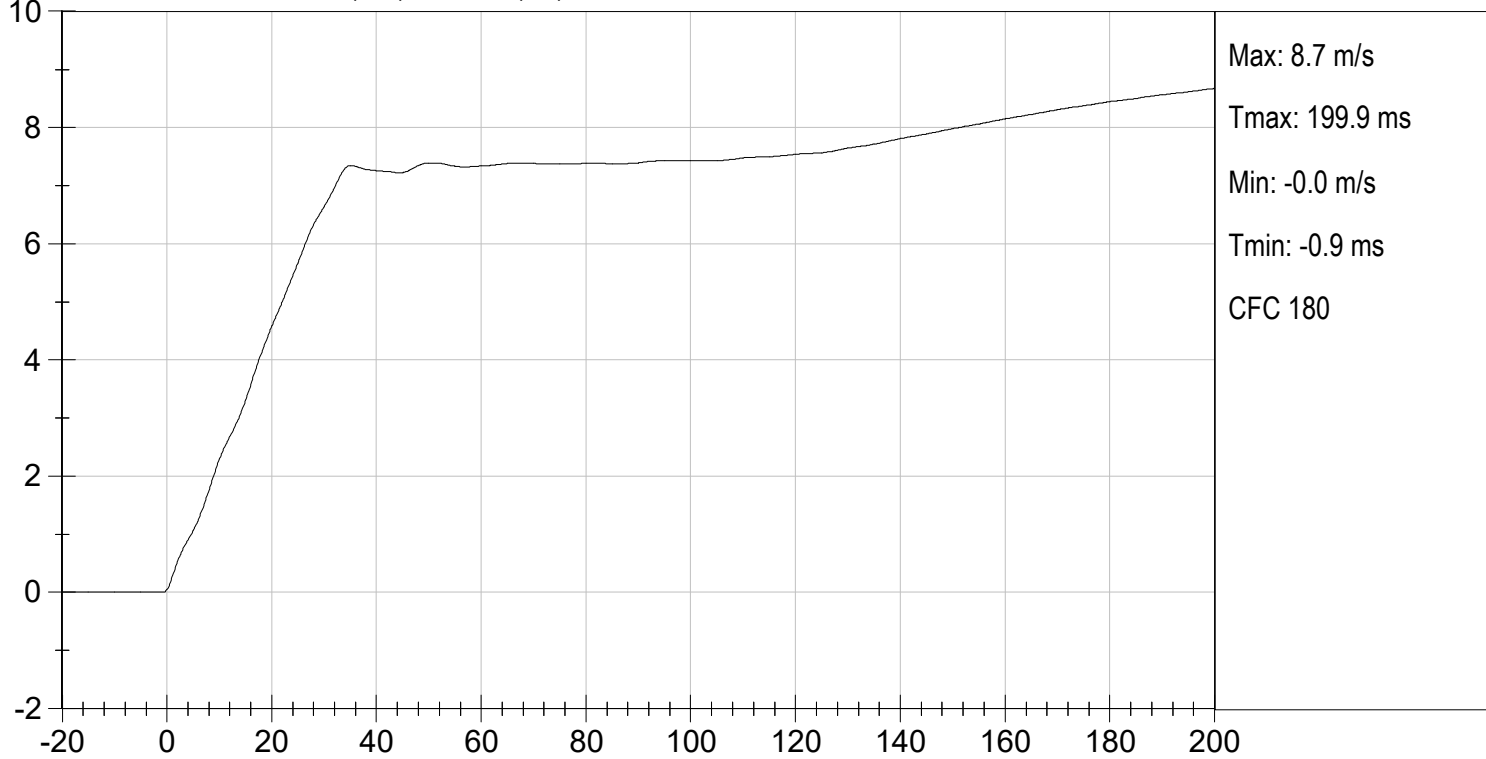

 Laboratory Technician

09/17/2024
 Test Date

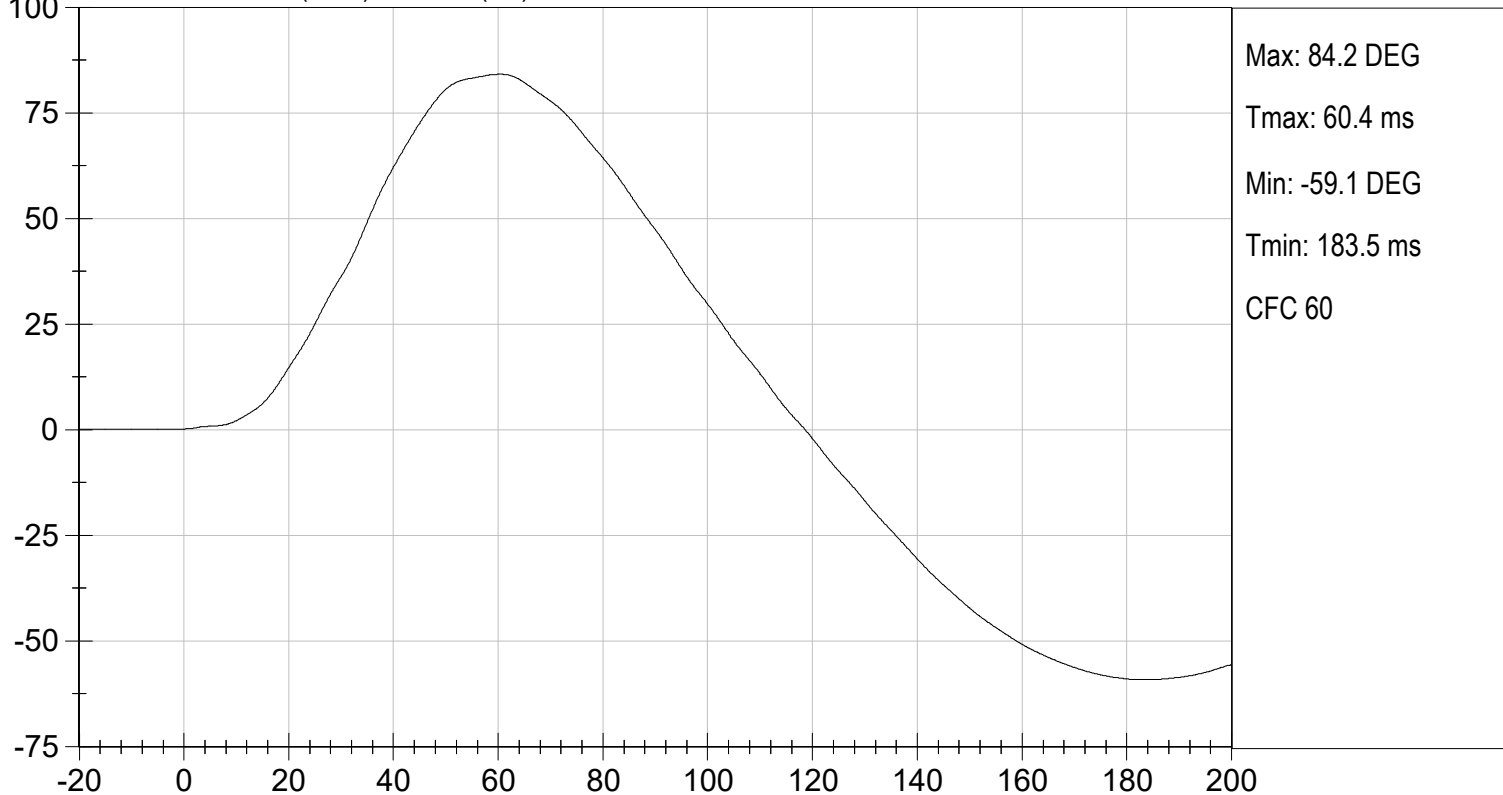

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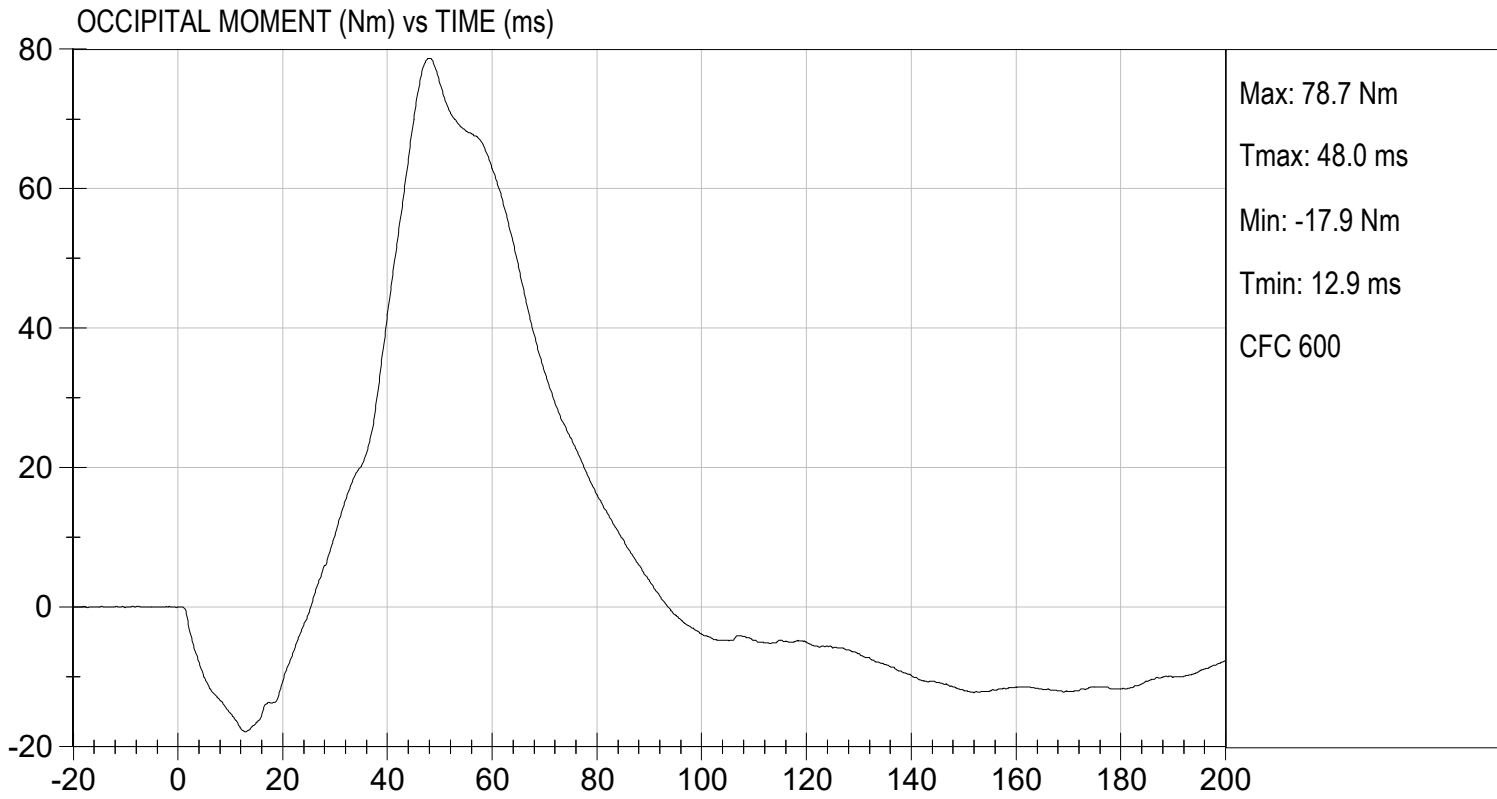


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last extension test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>45%</u> |
| Record the minimum humidity: | <u>35%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s \leq speed \leq 6.19 m/s	6.12 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.7 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.4 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.0 m/s
Plane D Rotation		Peak moment* -65 Nm \leq moment \leq -53 Nm during the following rotation range 99° \leq angle \leq 114°	-55 Nm @ 109 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms \leq time \leq 114 ms	109 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

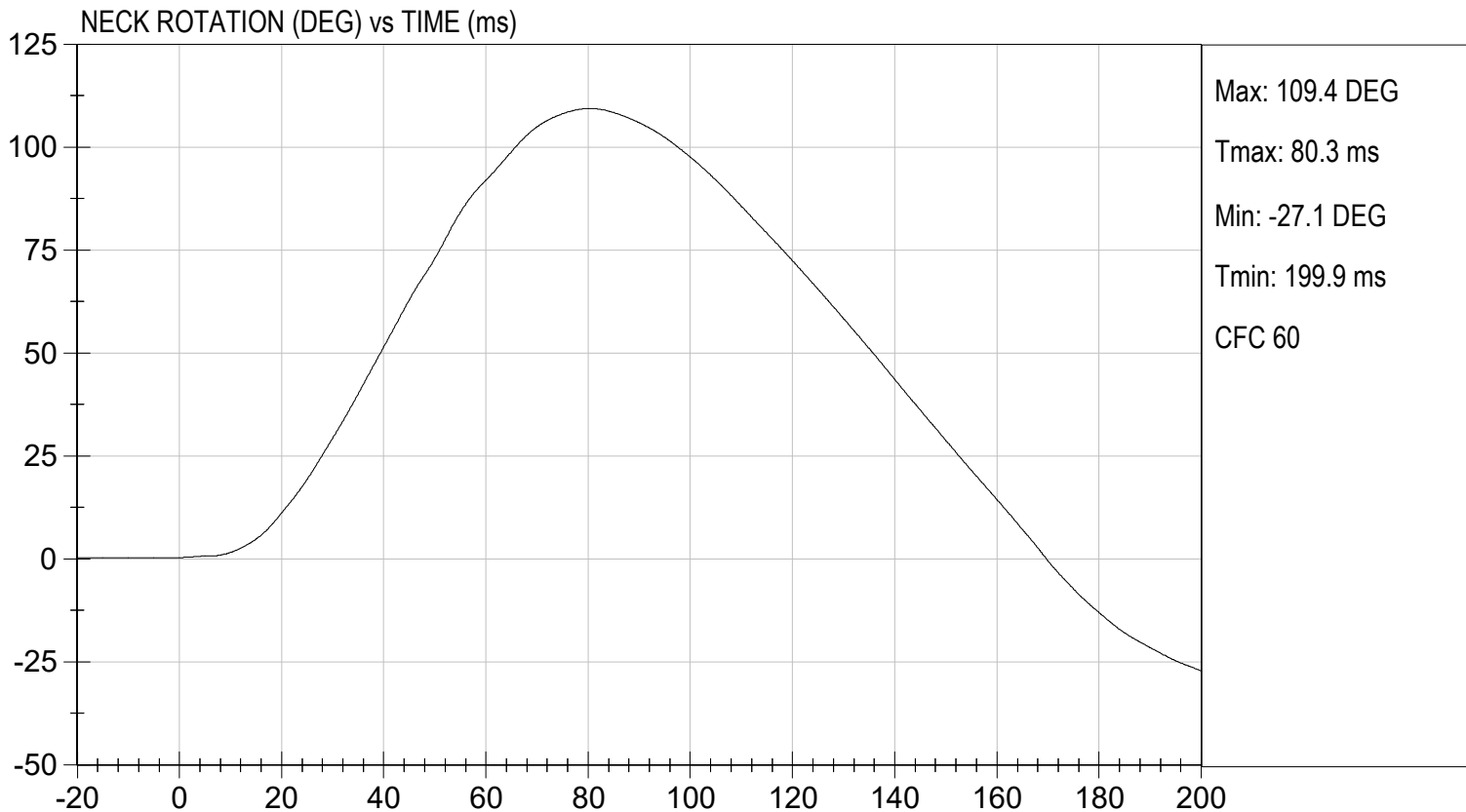
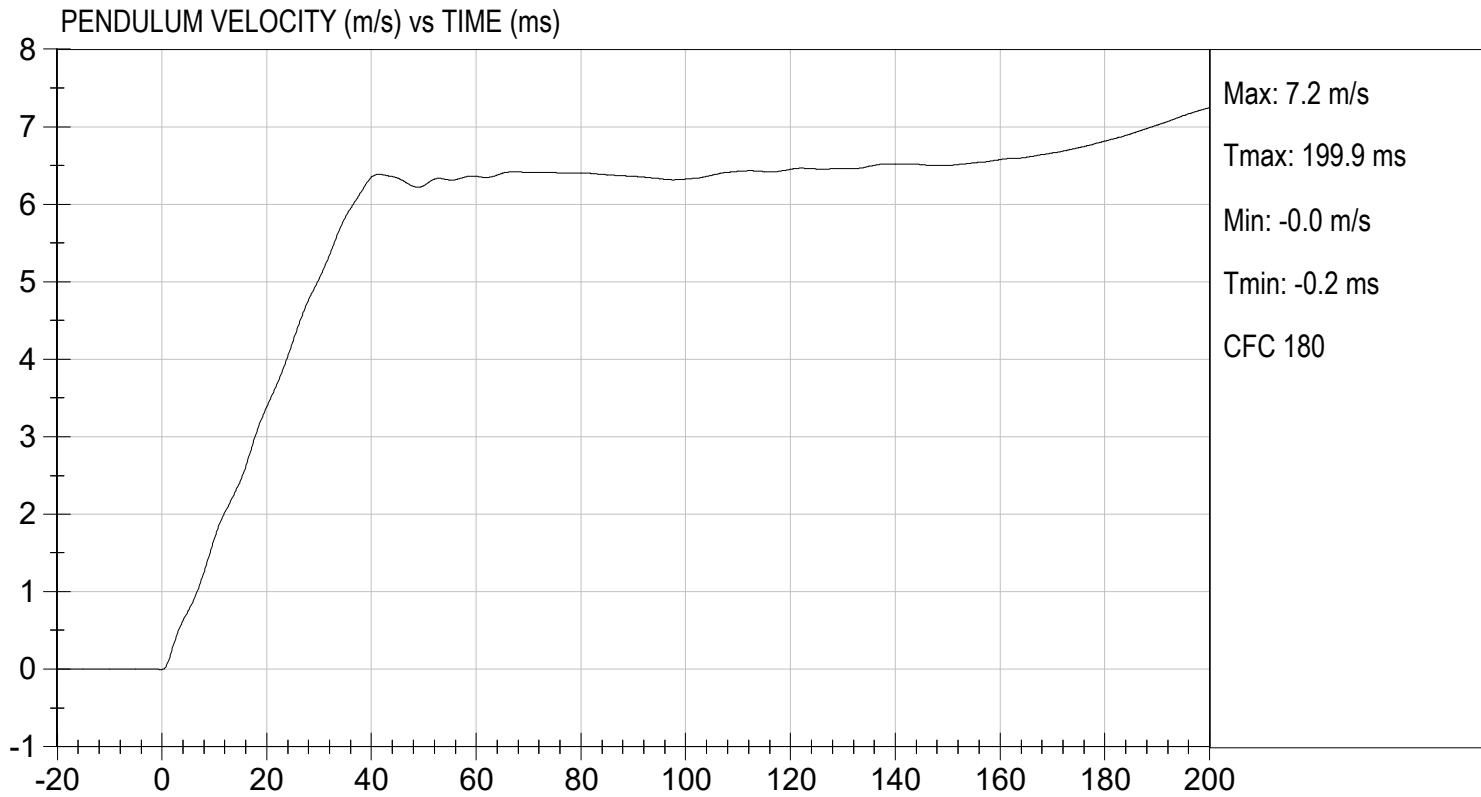
Test I.D.: D242363

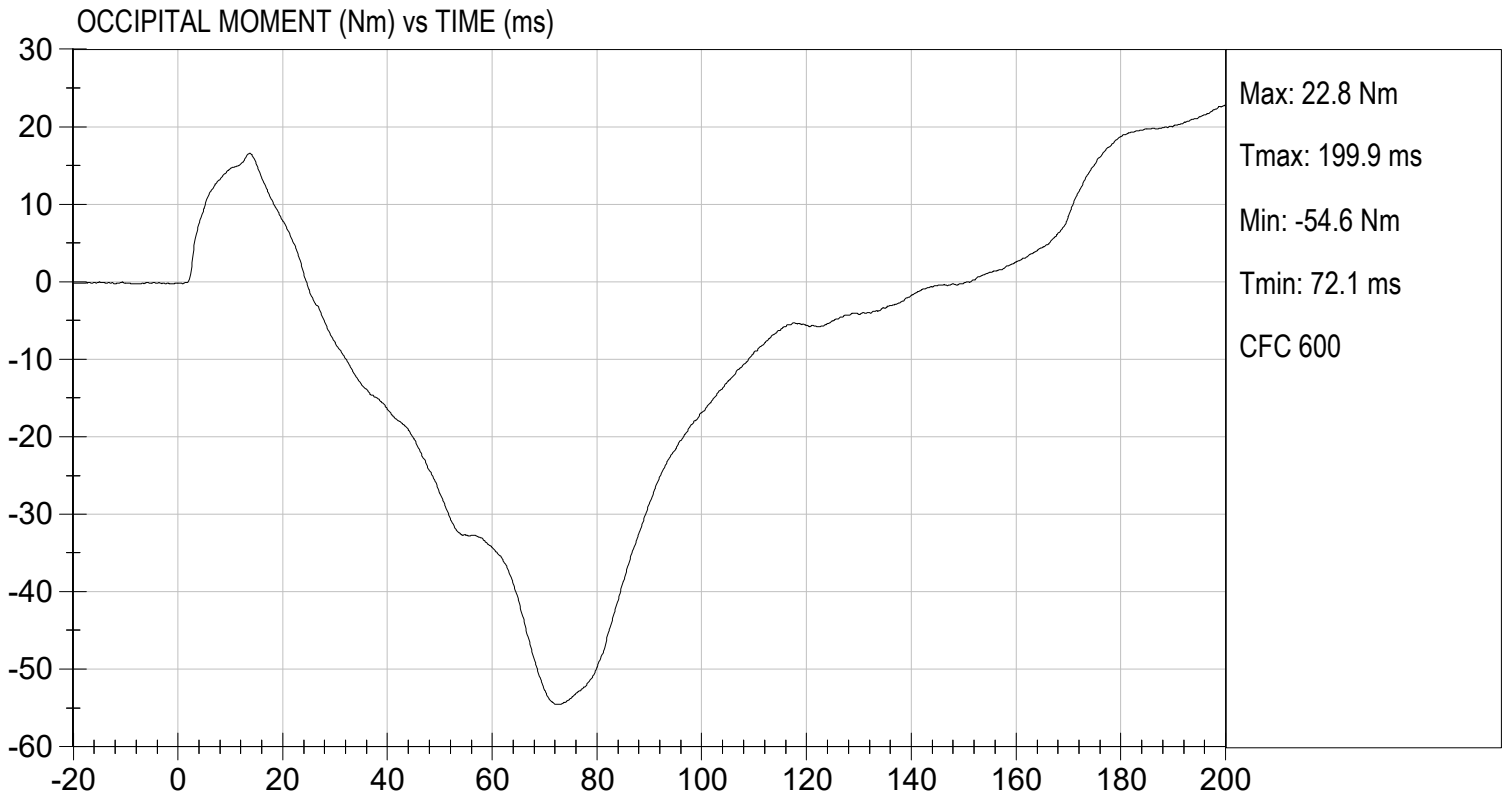
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	45	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.12	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.7	Pass
	20 ms	m/s	3.1 to 3.9	3.4	Pass
	30 ms	m/s	4.6 to 5.6	5	Pass
D Plane Rotation	Max	deg	99 to 114	109	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-55	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	109	Pass
Overall Results					Pass


 Laboratory Technician

09/17/2024
 Test Date


 Approved By





DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11B.
3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>19.9°C</u>
Record the maximum humidity:	<u>46%</u>
Record the minimum humidity:	<u>36%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

- No Damage

- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

- The following repairs or replacement was performed. Record

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
 Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	53.0 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4218 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4237 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	75%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.


 Signature

09/17/2024
 Date

MGA RESEARCH CORPORATION

THORAX IMPACT

HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897


Test I.D: D242364

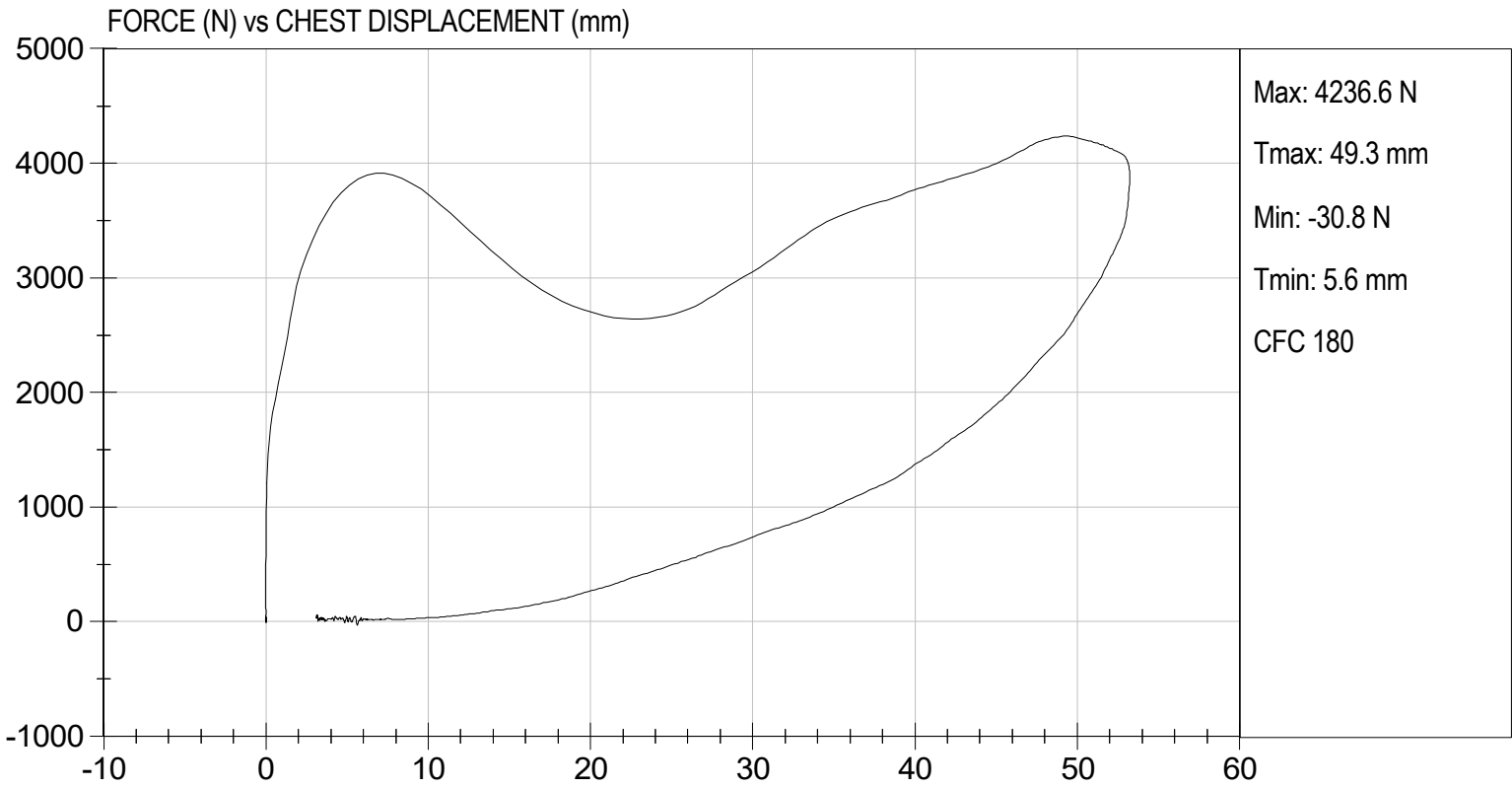
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Relative Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	53	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4218	Pass
Internal Hysteresis	%	69 to 85	75	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4237	Pass
Overall Test Results				Pass


Laboratory Technician

09/17/2024

Test Date


Approved By



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13B.
3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 Without legs below femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>45%</u> |
| Record the minimum humidity: | <u>35%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:

Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	16 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.7 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	361 N
Final ref. plane angle	Initial ref. plane angle ± 8°	5 deg

Jonah Pulokas
Signature

09/17/2024
Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

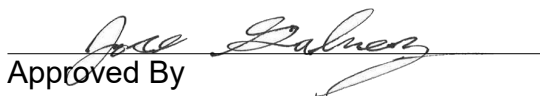
Test I.D: D242367

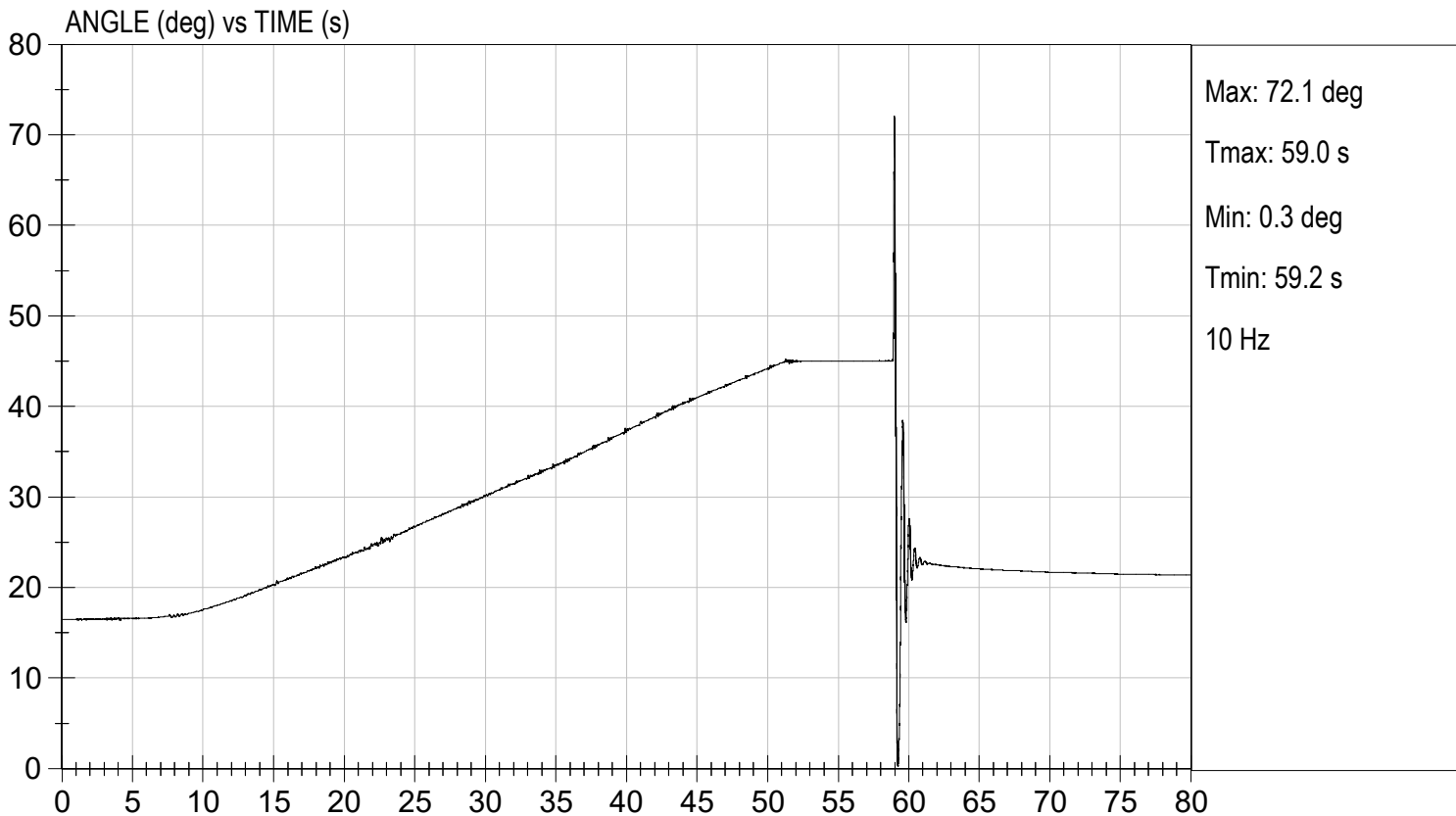
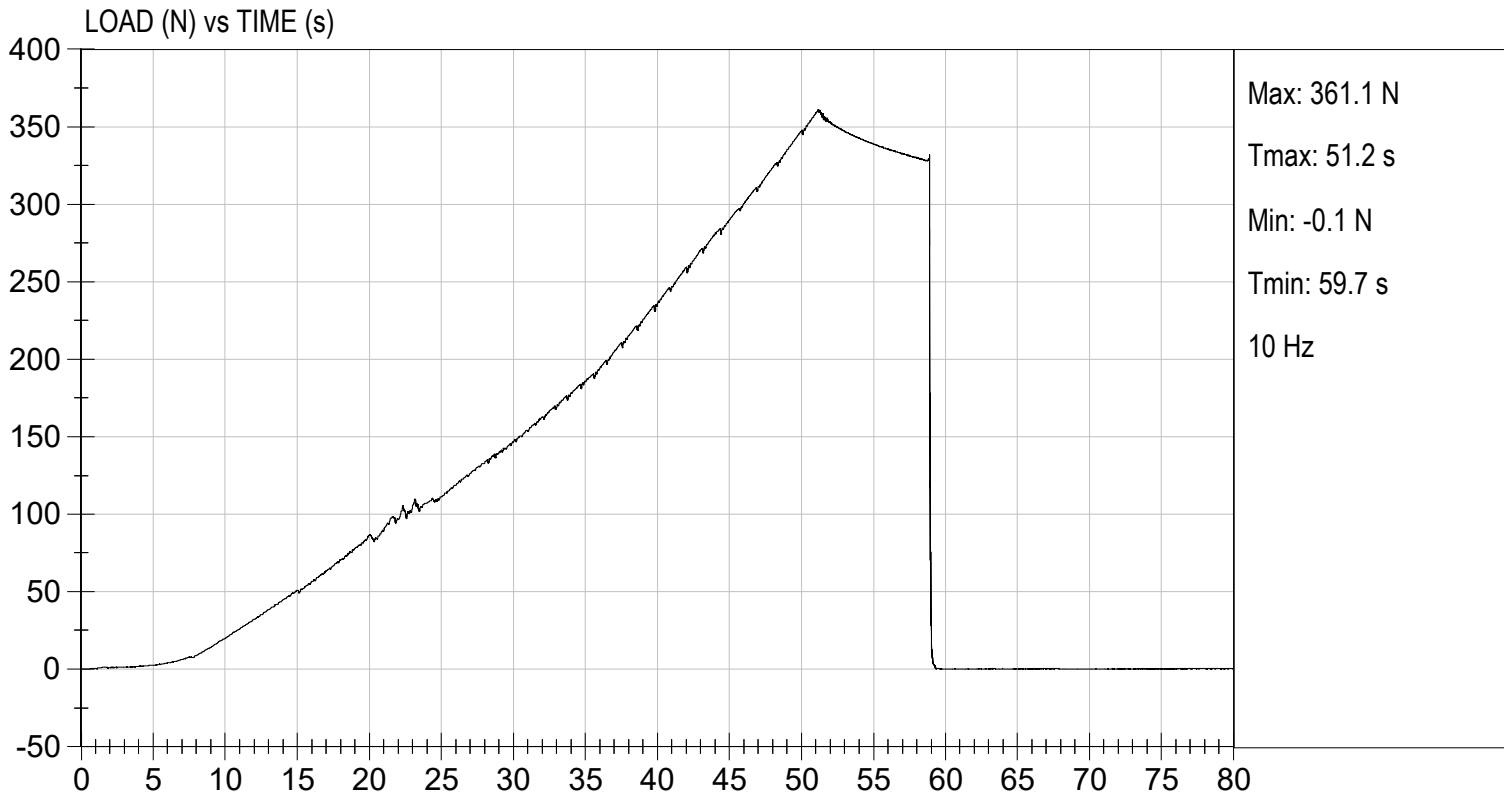
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Initial Angle	deg	0 to 20	16	Pass
Return Angle	deg	+/- 8	5	Pass
Force at 45 deg	N	320 to 390	361	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.7	Pass
			Overall Result	Pass


Laboratory Technician

09/17/2024

Test Date


Approved By



DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528L), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>45%</u>
Record the minimum humidity:	<u>35%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	4002 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION

LEFT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

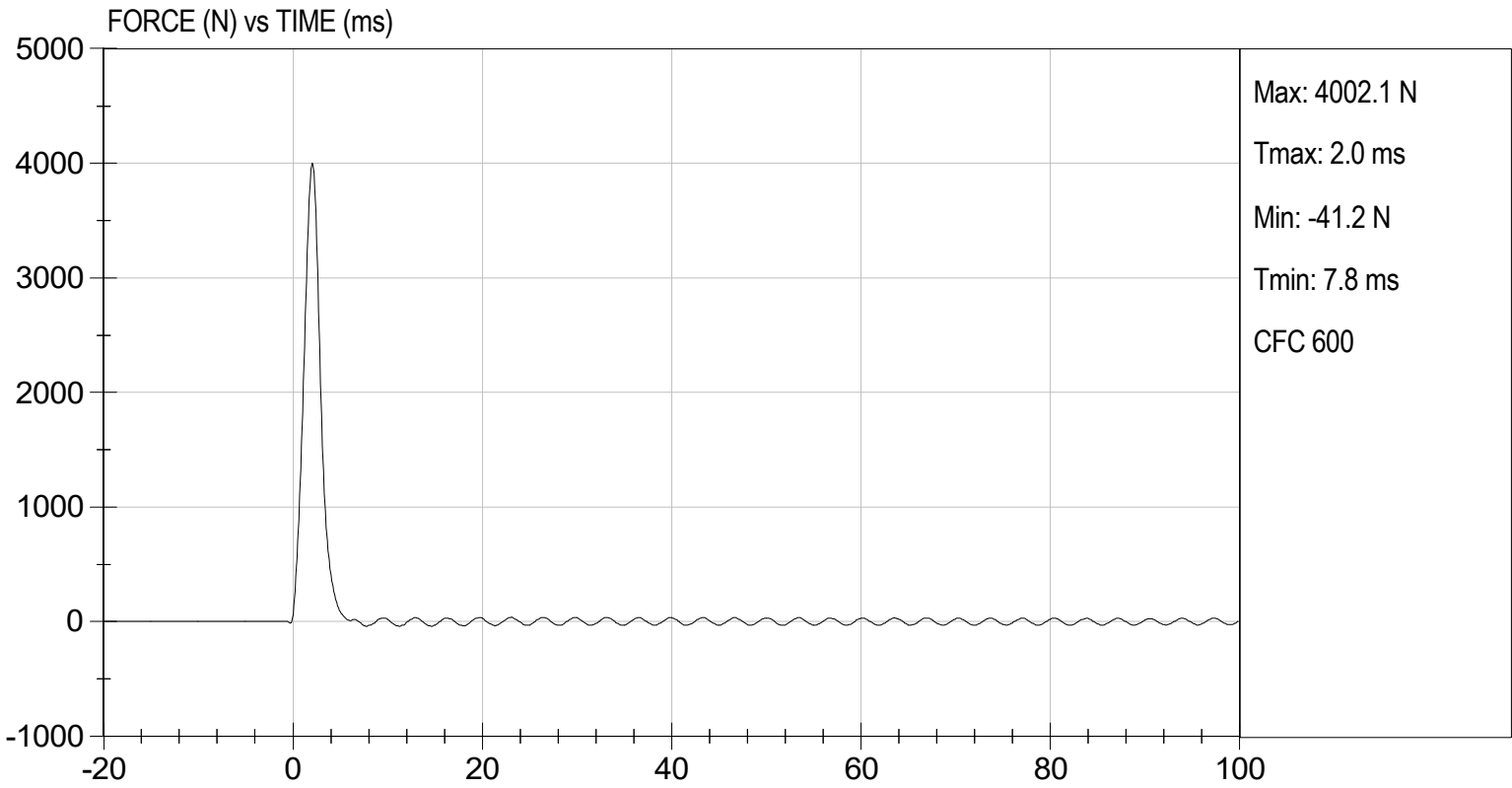
Test I.D: D242366

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	4002	Pass
			Overall Test Results	Pass


Laboratory Technician

09/17/2024
Test Date


Approved By



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528R), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>45%</u>
Record the minimum humidity:	<u>35%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3818 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

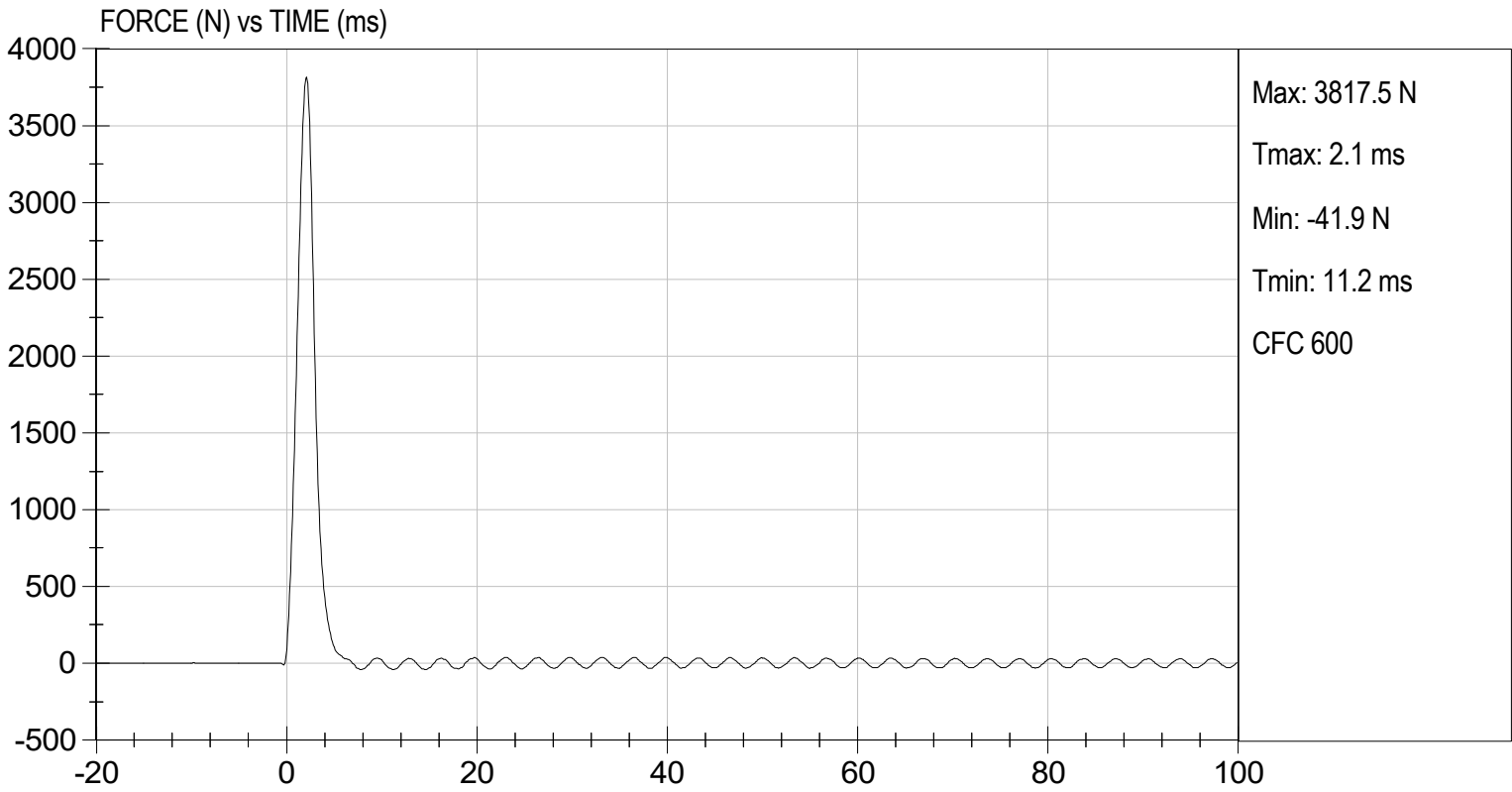
Test I.D: D242365

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3818	Pass
			Overall Test Results	Pass


Laboratory Technician

09/17/2024
Test Date


Approved By



DATA SHEET B1
DUMMY DAMAGE CHECKLIST

Dummy Serial Number: ER7897

Test Date: 09/17/2024

Technician: Jonah Pulokas

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:

Jonah Pulokas
Signature

09/17/2024
Date

Describe the repair or replacement of parts:

Checked by:

Jose Galvez
Signature

09/17/2024
Date

DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T16413	04/02/2024	10/02/2024
(2) LATERAL	Endevco	724CM47-2KTZ-360	T16406	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	724CM47-2KTZ-360	T16403	04/02/2024	10/02/2024
NECK TRANSDUCER	Denton	1716A	N606	08/30/2024	03/01/2025
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T30954	04/02/2024	10/02/2024
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P82304	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	7264C-2KTZ-360M17	P88172	04/02/2024	10/02/2024
CHEST POTENTIOMETER	Humanetics	880105-1080	ER7897	04/02/2024	10/02/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121A	F977	04/02/2024	10/02/2024
(2) LEFT FEMUR	Denton	2121AJ	F1750	04/02/2024	10/02/2024
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH5P1	07/15/2024	01/14/2025
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	05/15/2024	11/14/2024
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-360M17	P82128	05/28/2024	11/27/2024
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Servo	14CBI-2897	4707	02/12/2024	02/20/2025
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Servo	14CBI-2897	7297	02/12/2024	02/20/2025

LABORATORY TECHNICIAN: _____ 

EXTERNAL DIMENSIONS

HYBRID III 5 th SN #ER6928, PART 572, SUBPART O EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	774.7-800.1	781.8
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	431.8-457.2	449.7
C	H-POINT HEIGHT	Reference	81.3-86.3	82.5
D	H-POINT LOCATION FROM BACKLINE	Reference	144.8-149.8	145.6
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	68.6-83.8	83.4
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	119.4-134.6	127.0
G	BACK OF ELBOW TO WRIST PIVOT	back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	243.9-259.1	246.9
H	HEAD BACK TO BACKLINE	Back of Skull cap skin to seat rear vertical surface (Reference)	43.2-48.2	46.1
I	SHOULDER TO- ELBOW LENGTH	Measure from the highest point on top of the shoulder clevis to the lowest part of the flesh on the elbow in line with the elbow pivot bolt.	276.8-297.2	283.9
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	182.8-203.2	196.4
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	520.7-546.1	530.2
L	POPLITEAL HEIGHT	Seat surface to the plane of the horizontal plane of the bottom of the feet.	355.6-376	358.0
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	393.7-419.1	407.3
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	414-439.4	420.8

HYBRID III 5 th SN #517, SUBPART O EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITHOUT JACKET	Measured 304.8 ± 5.1 mm above seat surface	175.3-190.5	180.8
P	FOOT LENGTH	Tip of toe to rear of heel	218.5-233.7	226.3
Q	STANDING HEIGHT	(THEORETICAL)	1501.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	457.2-482.6	475.8
S	HEAD BREADTH	The widest part of the head	137.1-147.3	137.9
T	HEAD DEPTH	Back of the head to the forehead	177.8-188	179.2
U	HIP BREADTH	The widest part of the hip	299.7-314.9	302.5
V	SHOULDER BREADTH	Outside edges of right and left shoulder clevises	350.5-365.7	361.1
W	FOOT BREADTH	The widest part of the foot	78.8-94	89.7
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "T"	528.3-548.7	542.9
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 345.4 ± 12.7 mm above seat surface	850.9-881.3	881.0
Z	WAIST CIRCUMFERENCE	Measured 165.1 ± 5.1 mm above seat surface	759.5-789.9	789.6
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	332.7-358.1	345.4
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	160.1-170.2	165.1

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: ER6928

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>19.9°C</u> |
| Record the maximum humidity: | <u>47%</u> |
| Record the minimum humidity: | <u>37%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	283 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	4.2 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jonah Pilokas
Signature

08/05/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

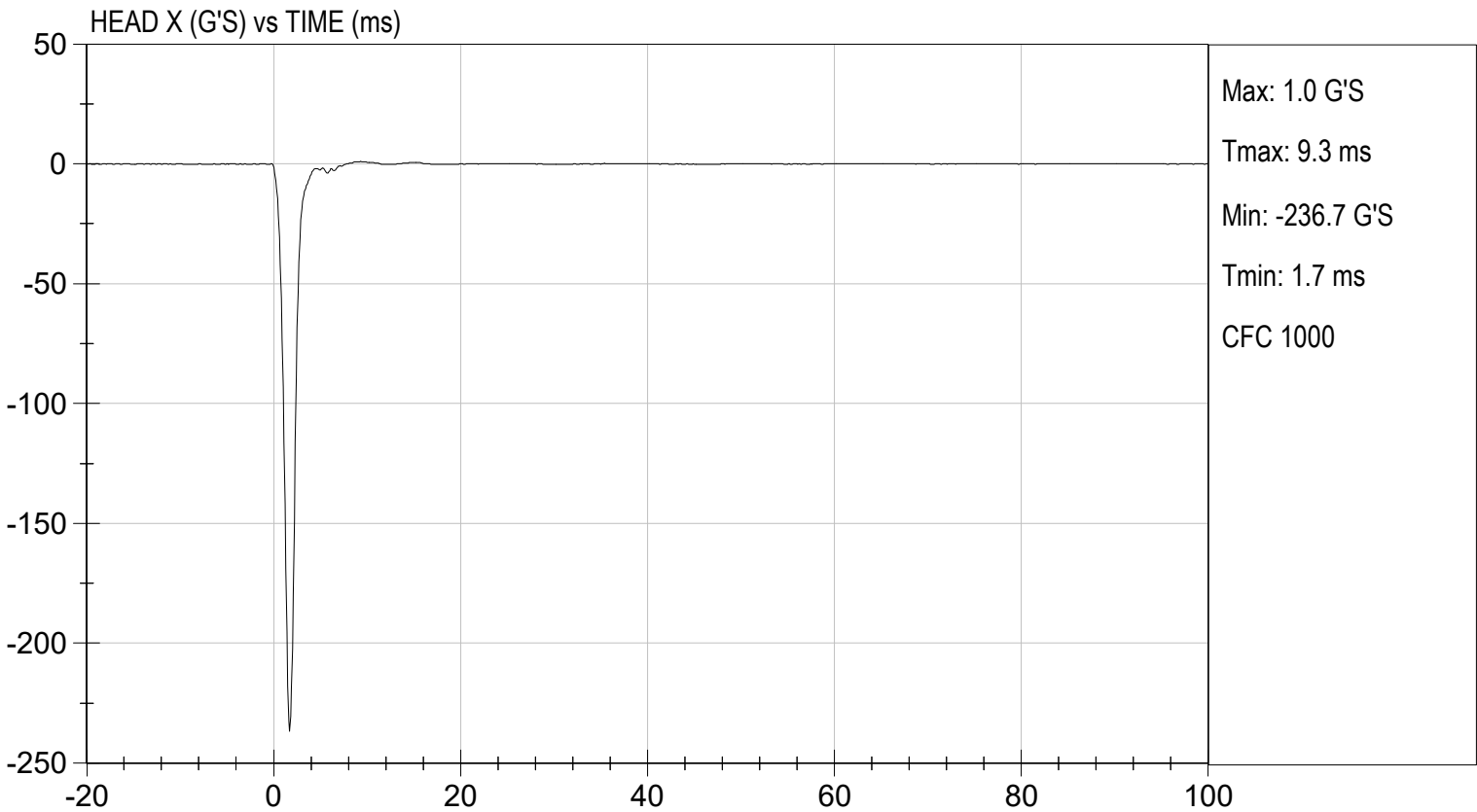
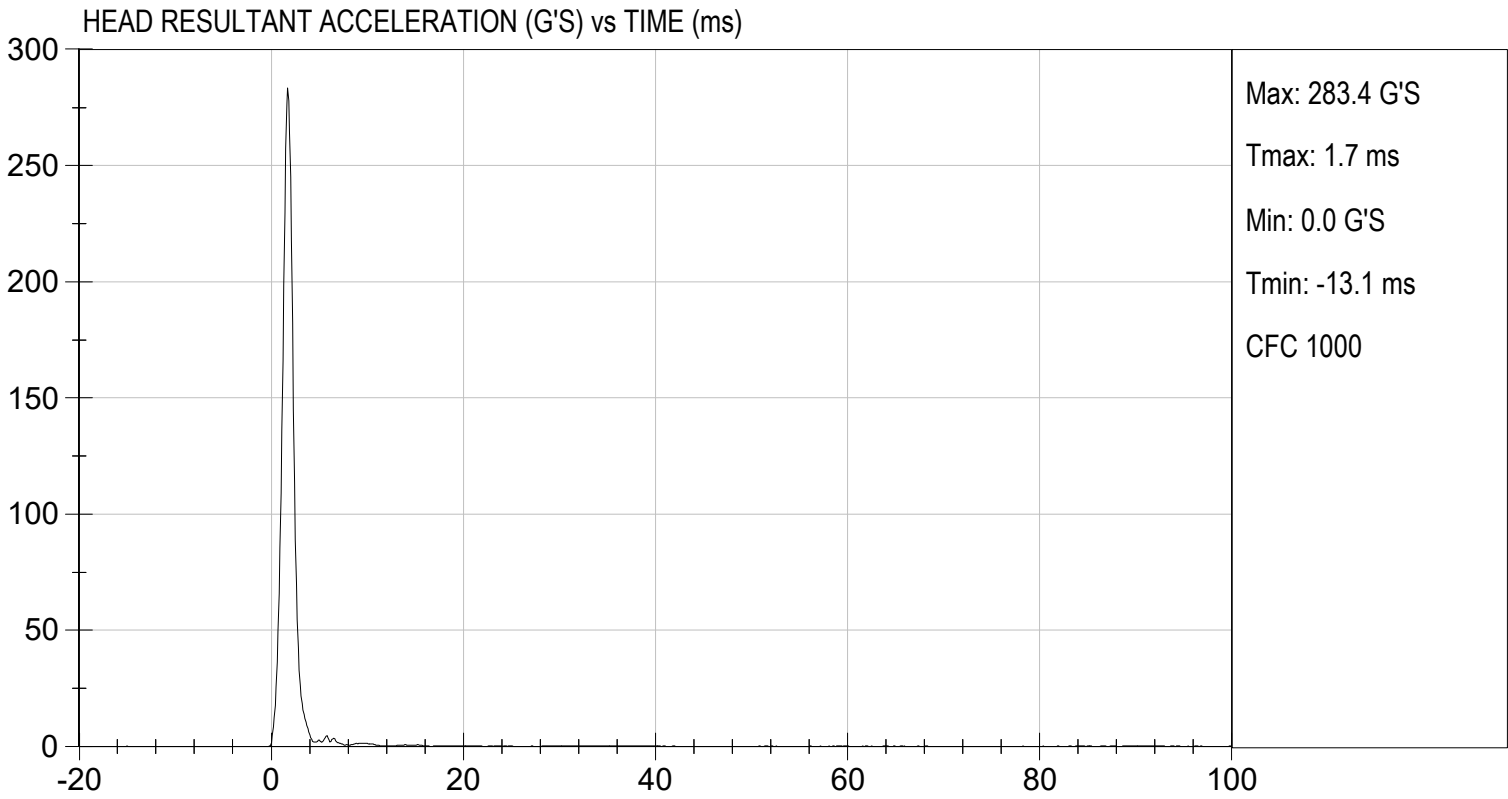
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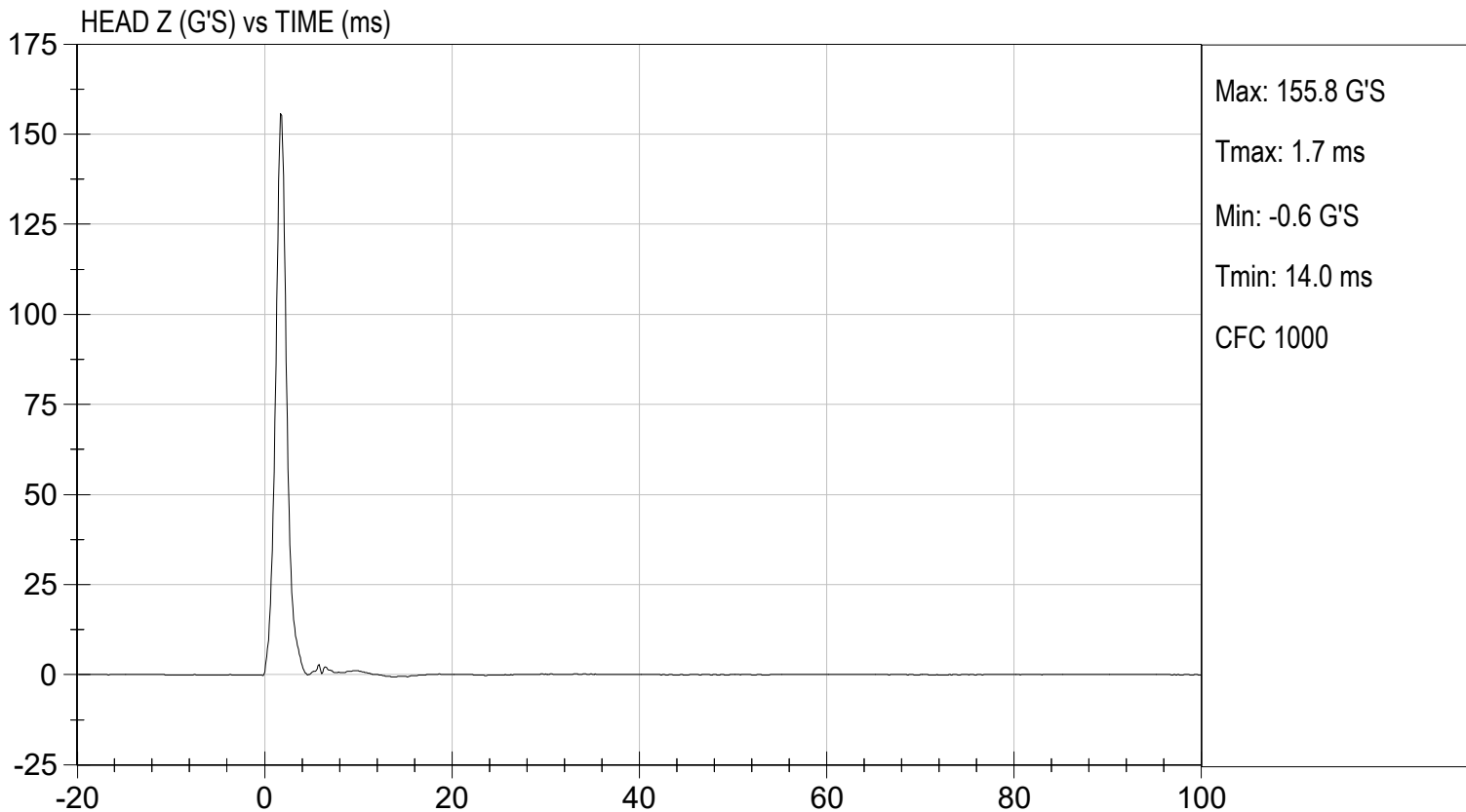
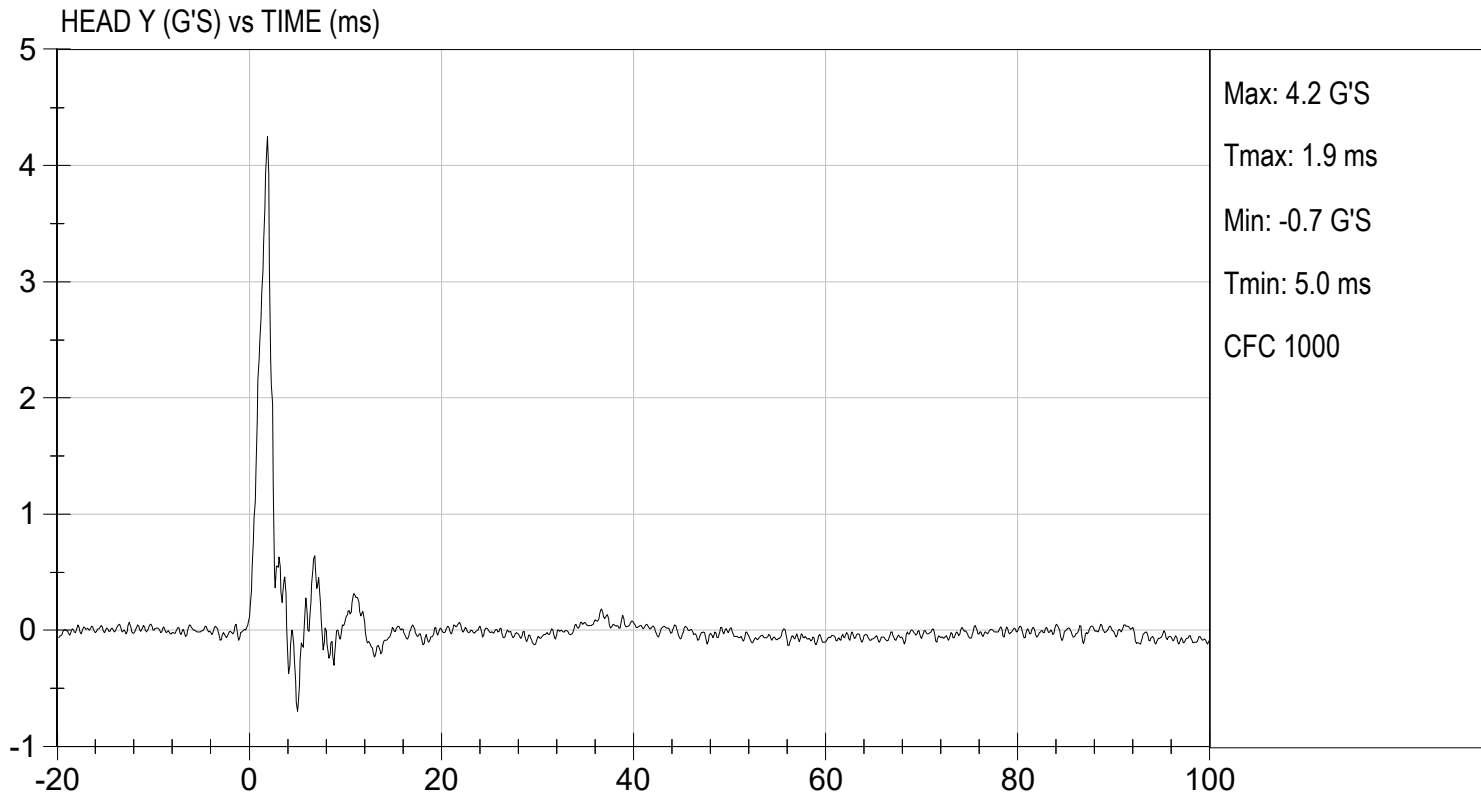
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	47	Pass
Peak Resultant Acceleration	G's	250 to 300	283	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	4.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

08/05/2024
 Test Date


 Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: ER6928

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.4°C</u> |
| Record the minimum temperature: | <u>20.1°C</u> |
| Record the maximum humidity: | <u>47%</u> |
| Record the minimum humidity: | <u>37%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s \leq speed \leq 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.7 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.7 m/s
Plane D Rotation		Peak moment* 69 Nm \leq moment \leq 83 Nm during the following rotation range 77° \leq angle \leq 91°	78 Nm @ 82 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms \leq time \leq 100 ms	86 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.


Signature

08/05/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

Test I.D: D241992


Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity		%	10 to 70	47	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.7	Pass
	30 ms	m/s	5.8 to 7.0	6.7	Pass
D Plane Rotation	Max	deg	77 to 91	82	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	78	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	86	Pass
Overall Results					Pass



 Laboratory Technician

08/05/2024

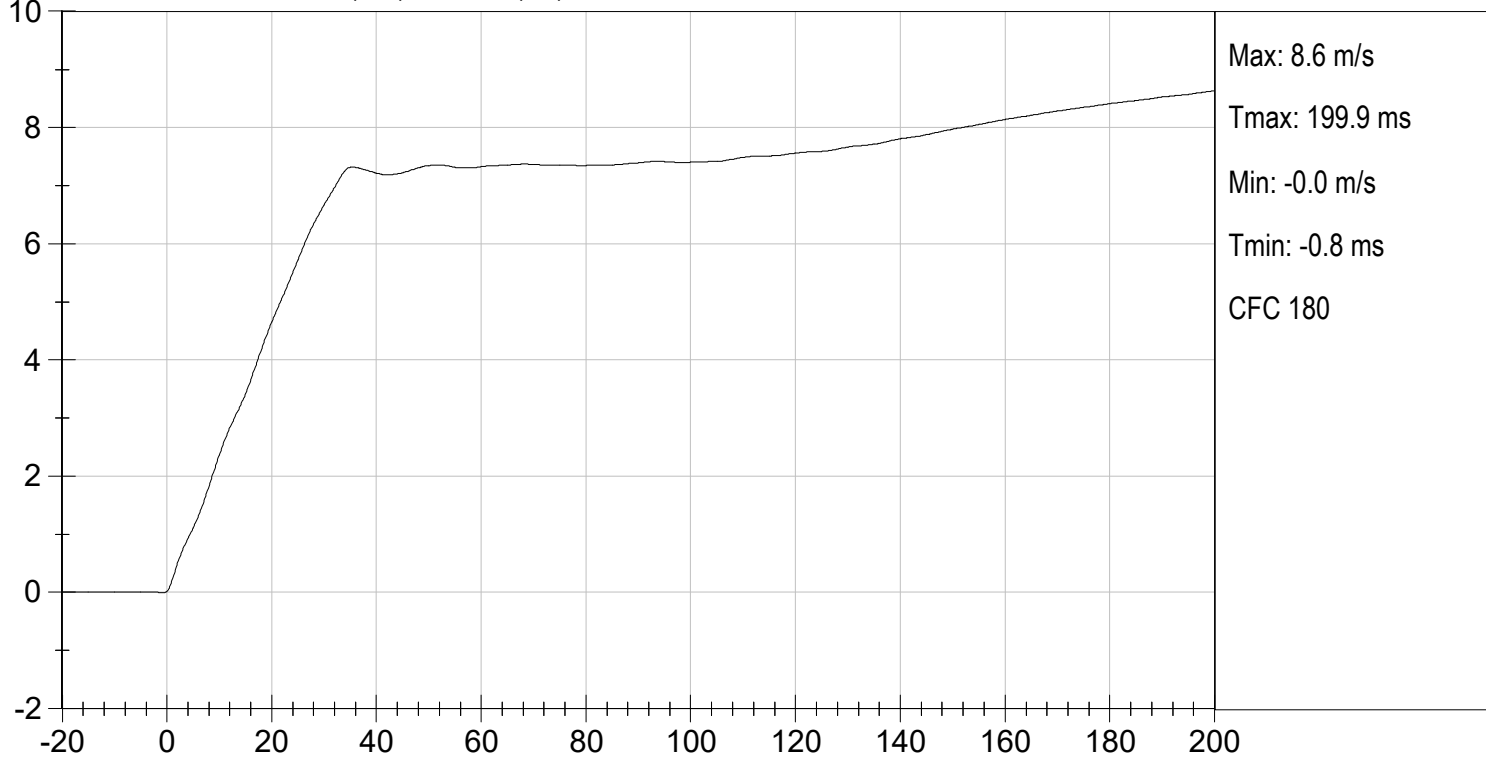
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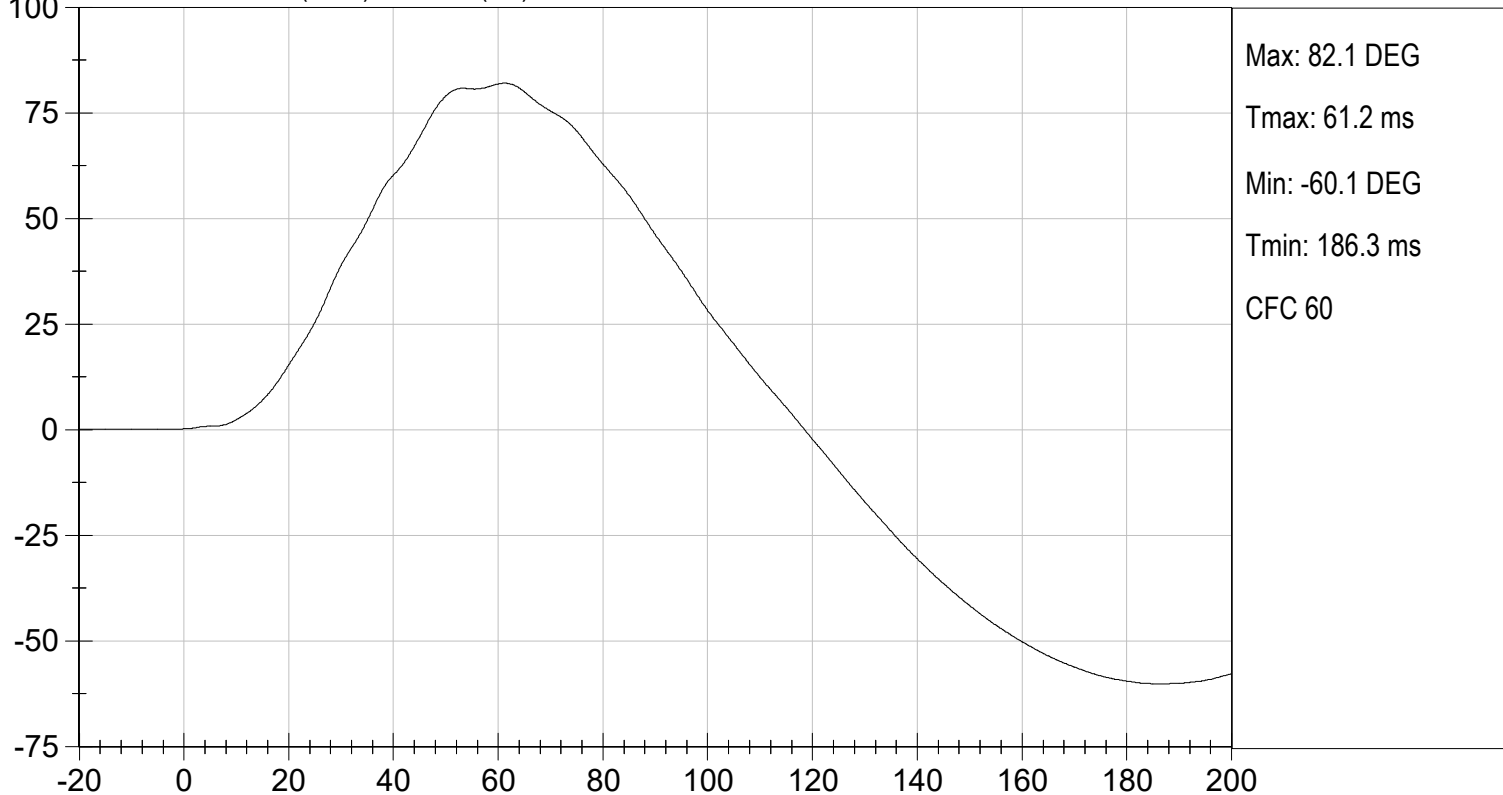
 Approved By

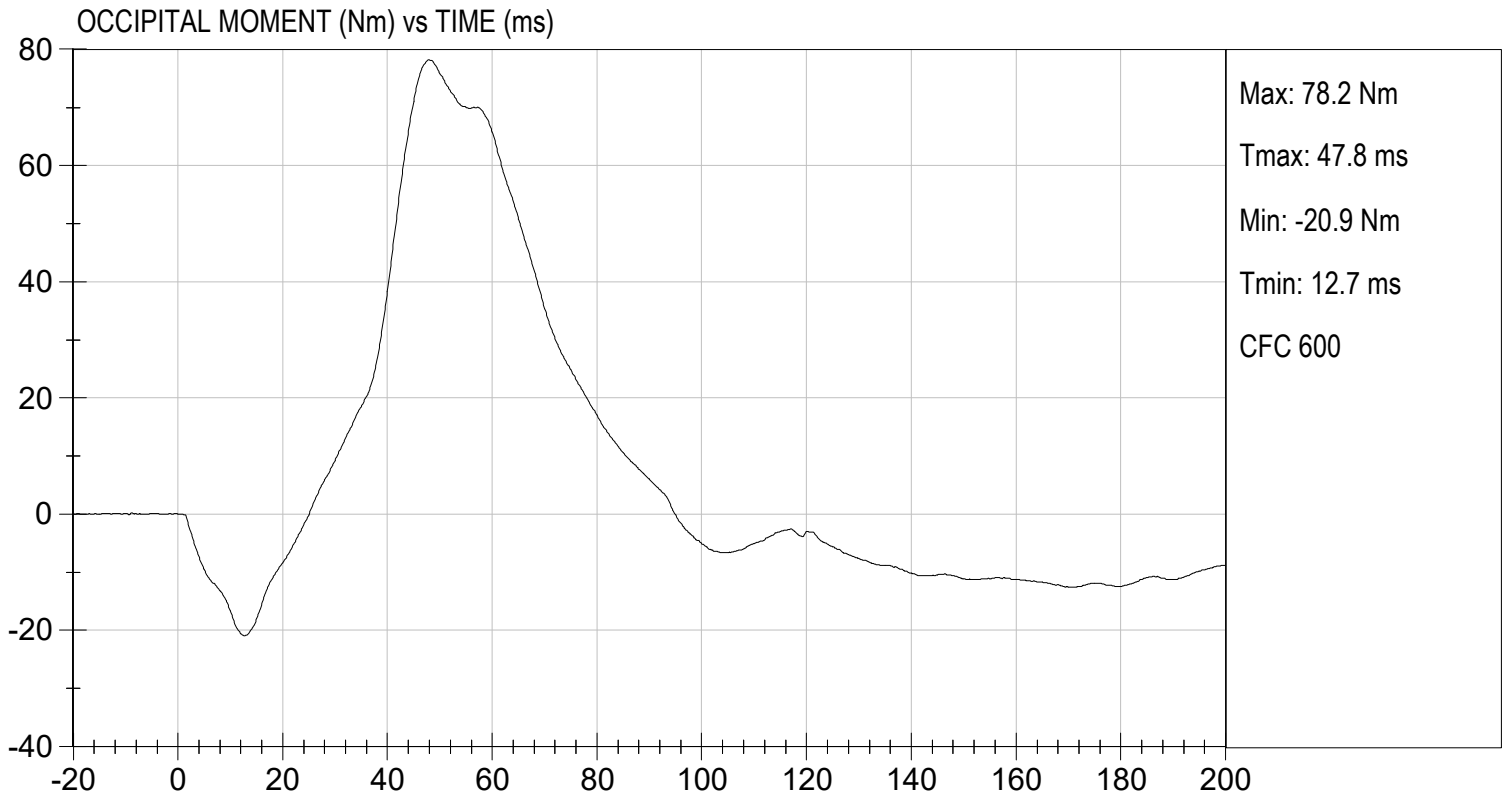


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: ER6928

Test Date: 8/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last extension test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>46%</u> |
| Record the minimum humidity: | <u>36%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s \leq speed \leq 6.19 m/s	6.12 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.8 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.6 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.3 m/s
Plane D Rotation		Peak moment* -65 Nm \leq moment \leq -53 Nm during the following rotation range 99° \leq angle \leq 114°	-56 Nm @ 111 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms \leq time \leq 114 ms	106 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

08/05/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

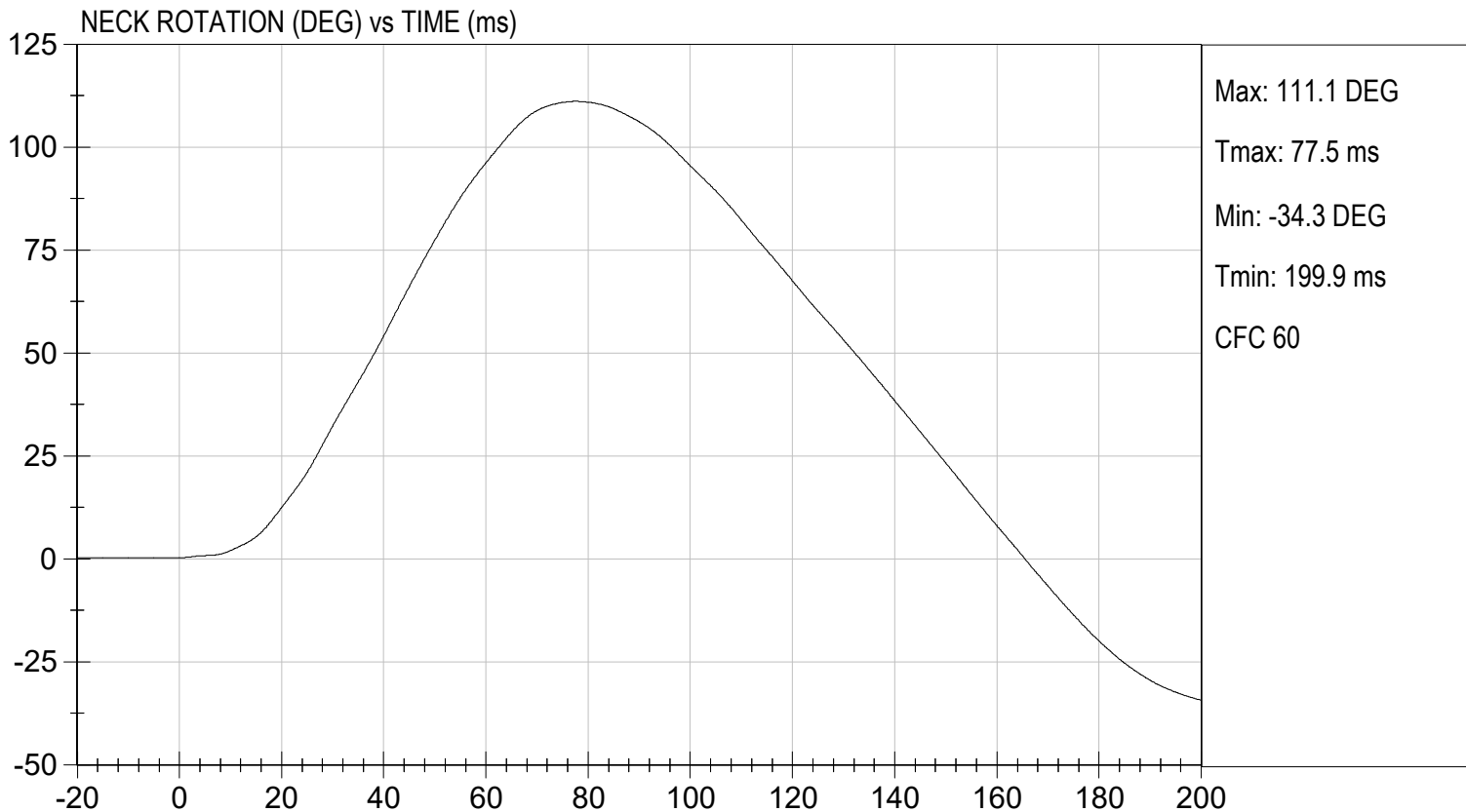
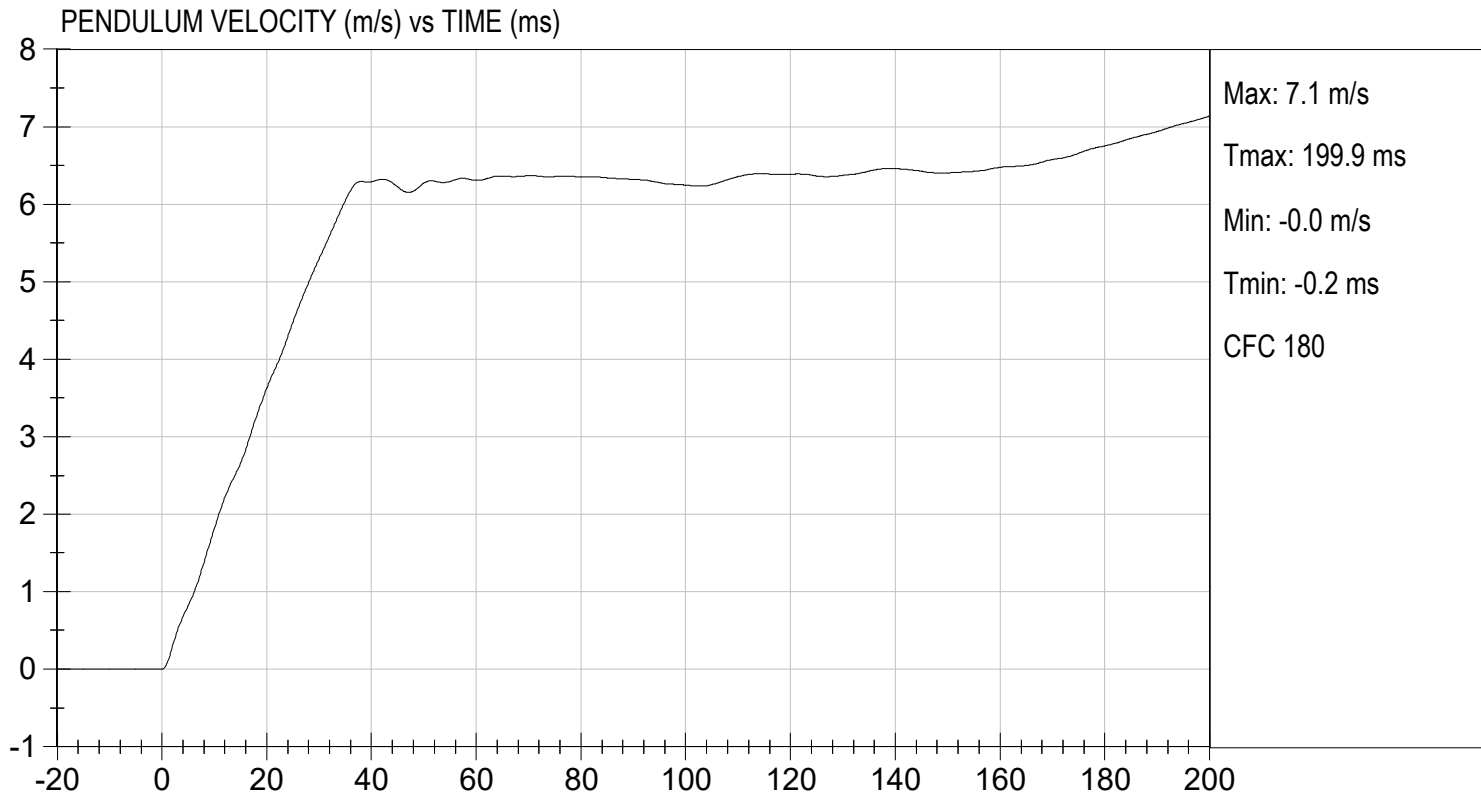
Test I.D.: D241993

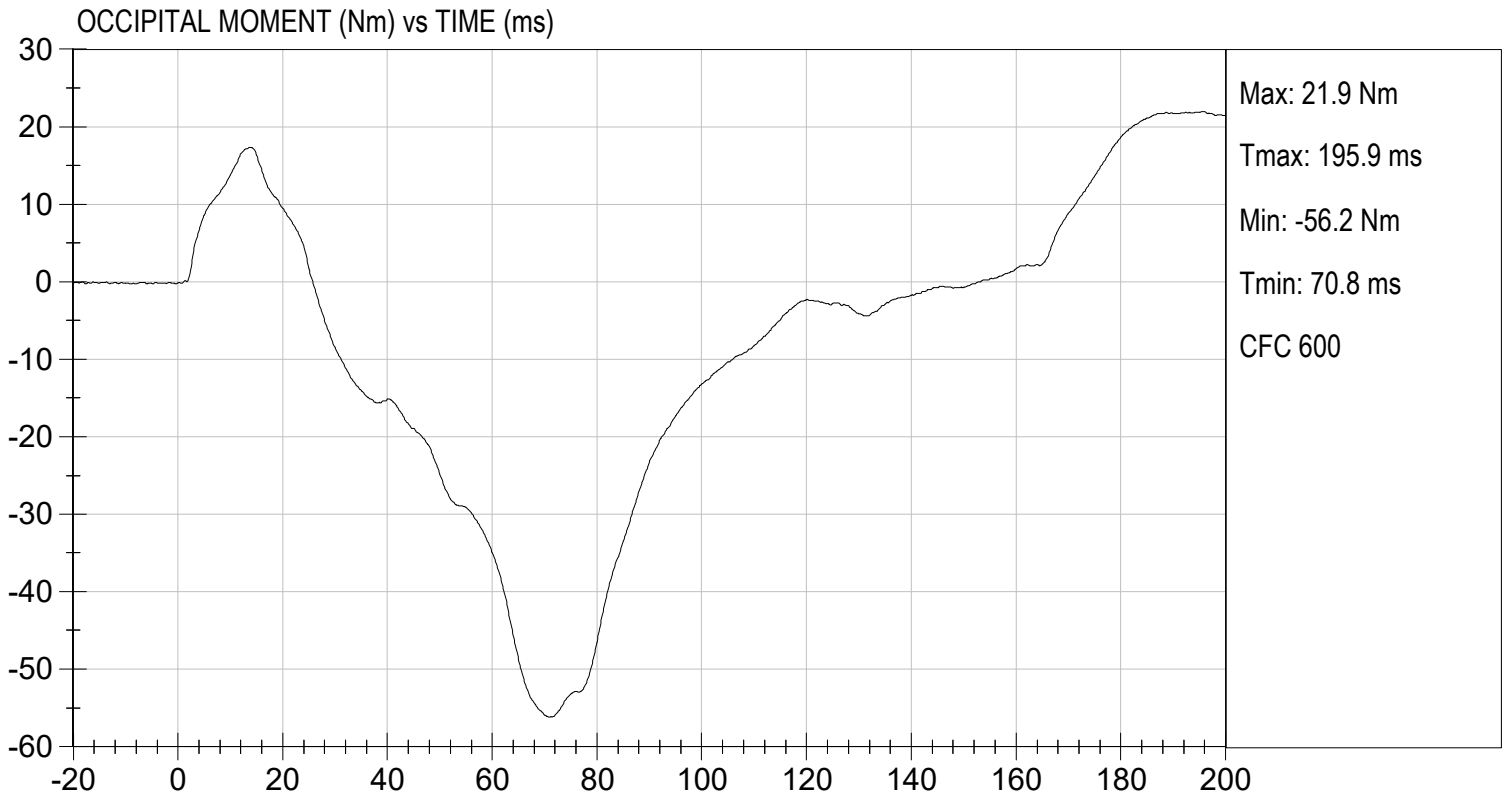
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	46	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.12	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.8	Pass
	20 ms	m/s	3.1 to 3.9	3.6	Pass
	30 ms	m/s	4.6 to 5.6	5.3	Pass
D Plane Rotation	Max	deg	99 to 114	111	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-56	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	106	Pass
Overall Results					Pass


 Laboratory Technician

08/05/2024
 Test Date


 Approved By





DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: ER6928

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11B.
3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.4°C</u>
Record the minimum temperature:	<u>20.1°C</u>
Record the maximum humidity:	<u>49%</u>
Record the minimum humidity:	<u>39%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

- No Damage

- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

- The following repairs or replacement was performed. Record

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
 Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.68 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	55.0 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4060 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4060 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	75%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.


 Signature

08/05/2024
 Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

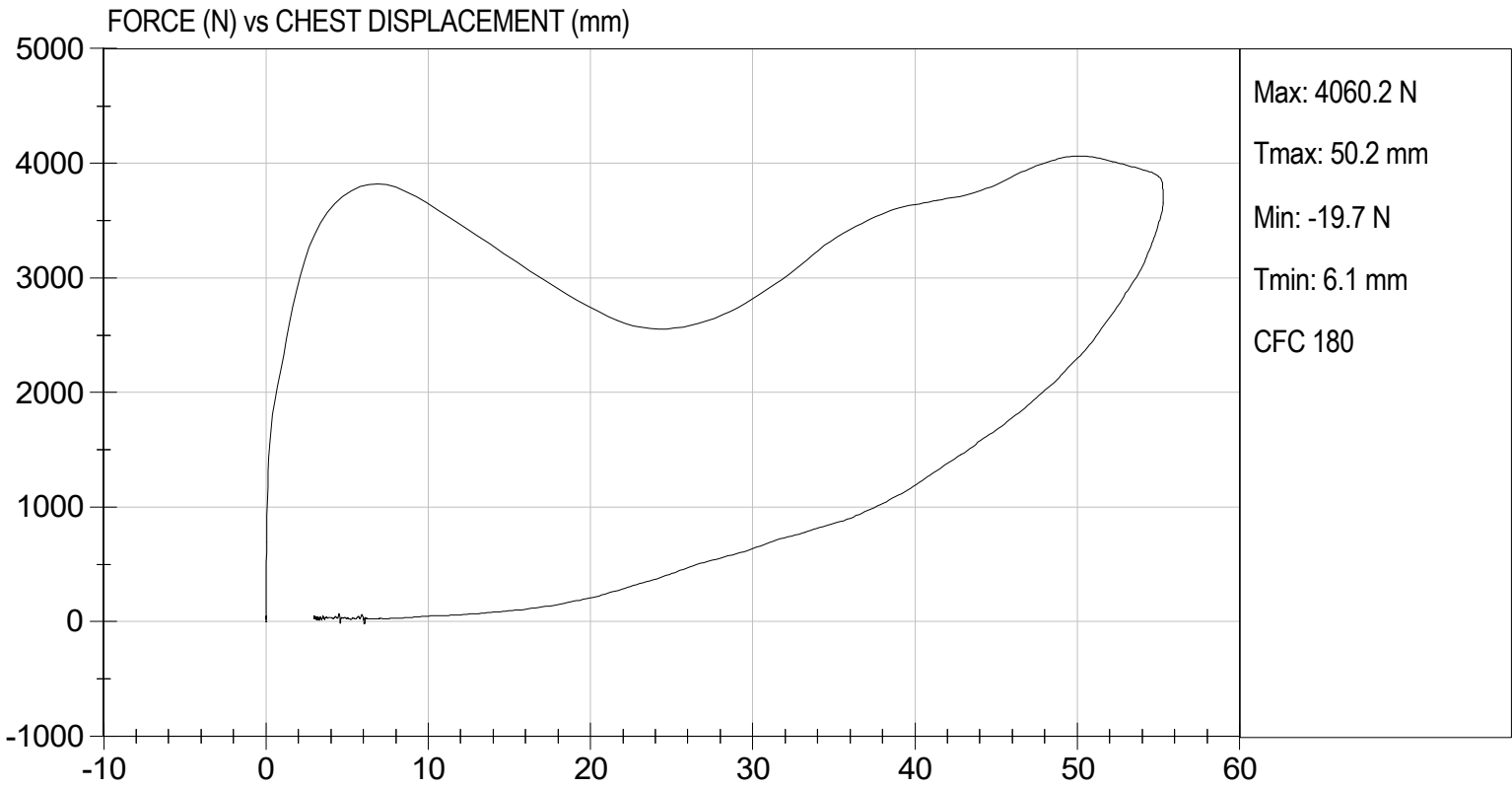
Test I.D: D241994

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Relative Humidity	%	10 to 70	49	Pass
Probe Speed	m/s	6.59 to 6.83	6.68	Pass
Peak Deflection	mm	50 to 58	55	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4060	Pass
Internal Hysteresis	%	69 to 85	75	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4060	Pass
Overall Test Results				Pass


 Laboratory Technician

08/05/2024
 Test Date


 Approved By



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: ER6928

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13B.
3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 Without legs below femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>19.9°C</u> |
| Record the maximum humidity: | <u>49%</u> |
| Record the minimum humidity: | <u>39%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:

Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	16 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.9 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	373 N
Final ref. plane angle	Initial ref. plane angle ± 8°	3 deg

Jonah Pulokas
Signature

08/05/2024
Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

Test I.D: D241997

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	49	Pass
Initial Angle	deg	0 to 20	16	Pass
Return Angle	deg	+/- 8	3	Pass
Force at 45 deg	N	320 to 390	373	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
			Overall Result	Pass



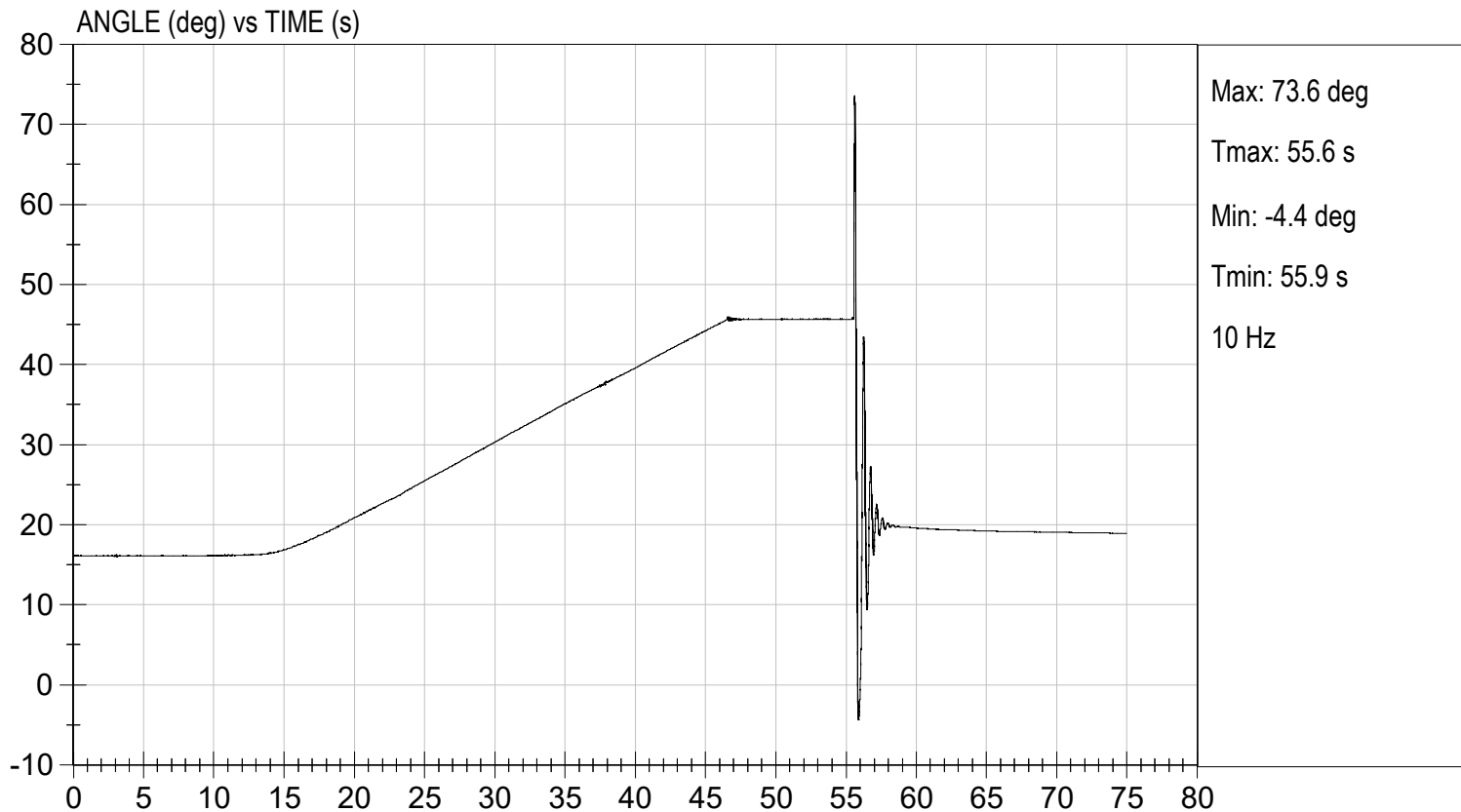
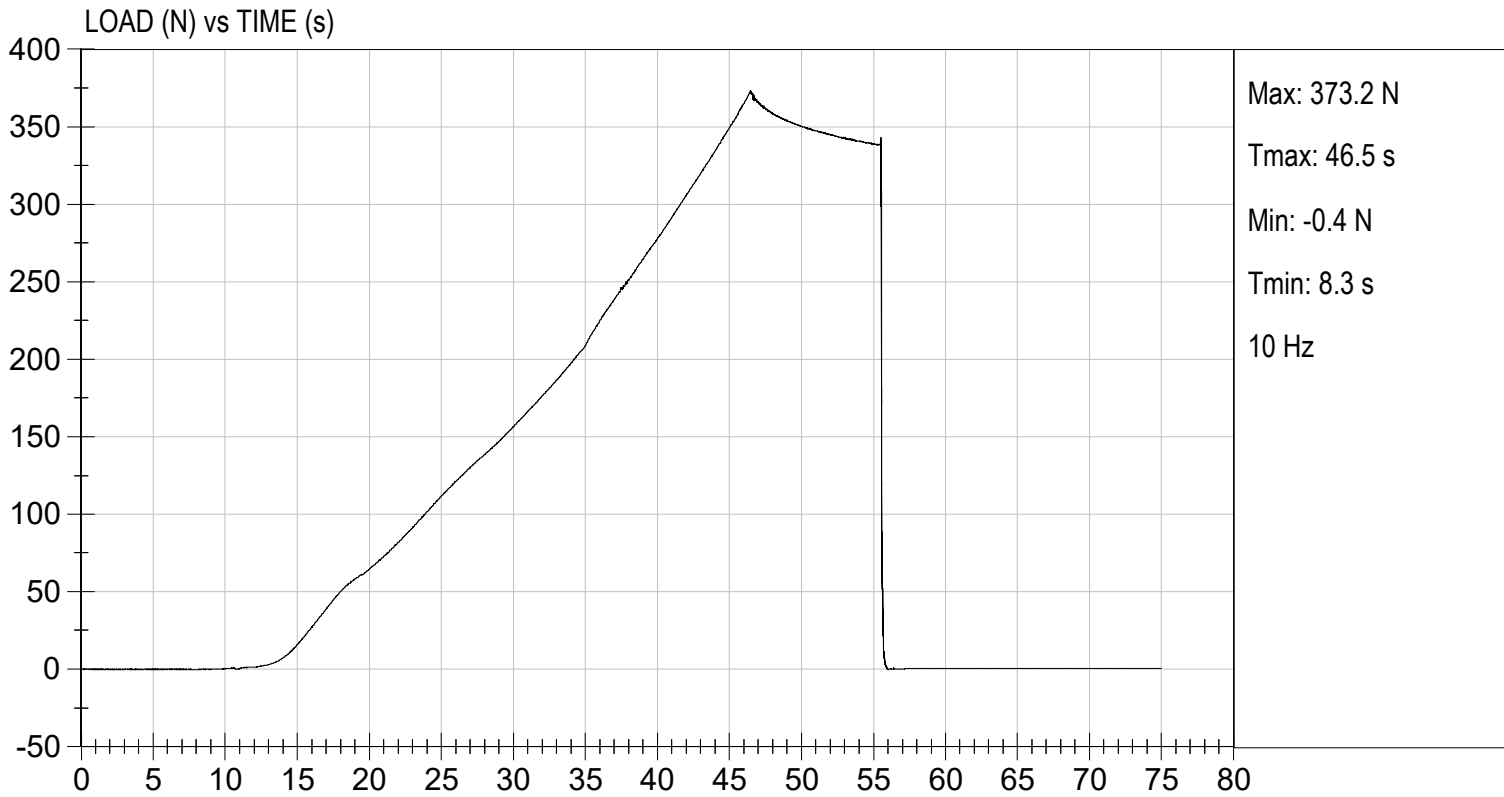
Laboratory Technician

08/05/2024

Test Date



Approved By



DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER6928

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.4°C</u>
Record the minimum temperature:	<u>20.1°C</u>
Record the maximum humidity:	<u>50%</u>
Record the minimum humidity:	<u>40%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3719 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

08/05/2024
Date

MGA RESEARCH CORPORATION

LEFT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

Test I.D: D241996


Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3719	Pass
Overall Test Results				Pass



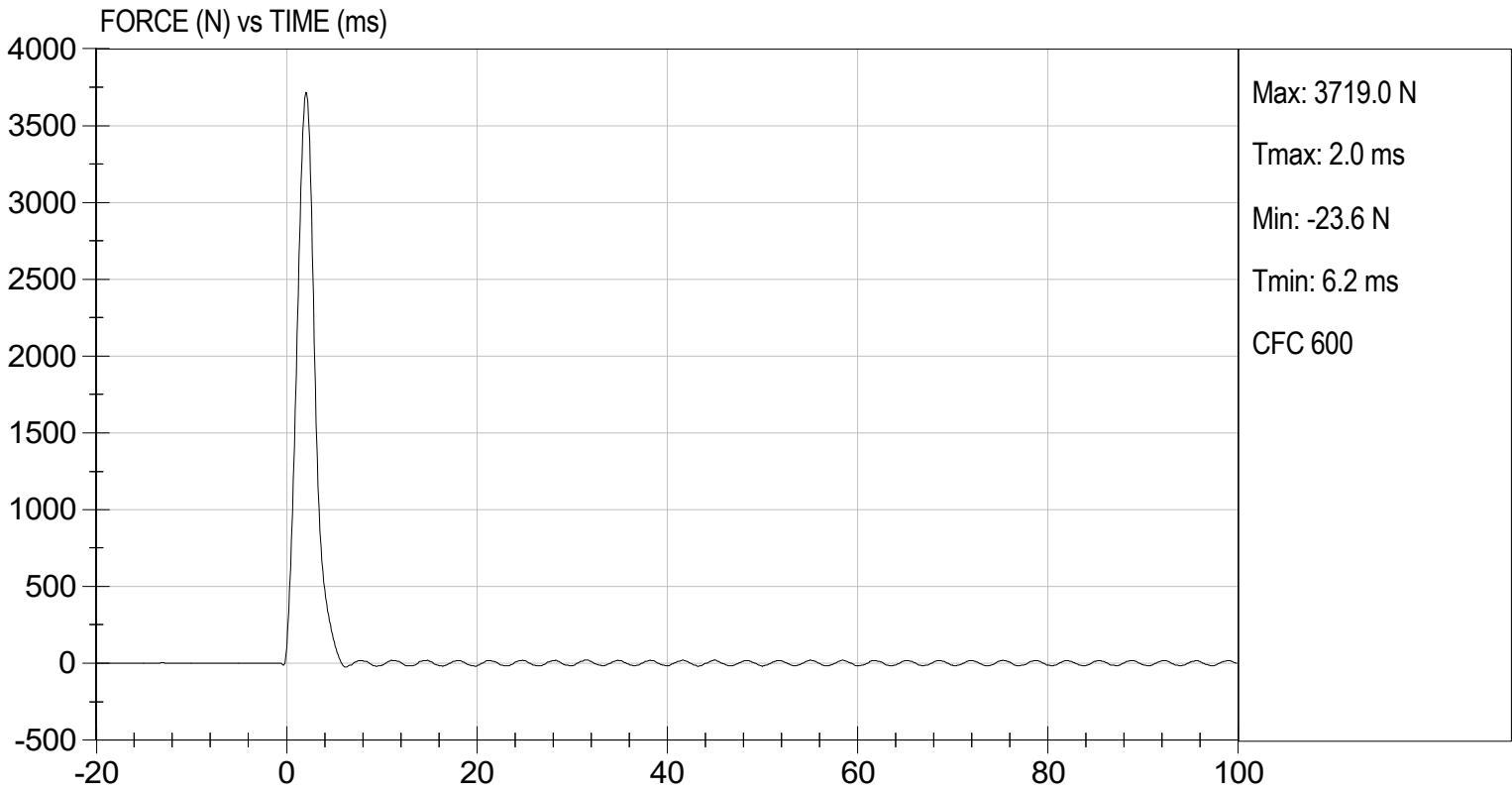
Laboratory Technician

08/05/2024

Test Date



Approved By



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER6928

Test Date: 08/05/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528R), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.4°C</u>
Record the minimum temperature:	<u>20.1°C</u>
Record the maximum humidity:	<u>50%</u>
Record the minimum humidity:	<u>49%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3658 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

08/05/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

Test I.D: D241995


Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3658	Pass
Overall Test Results				Pass



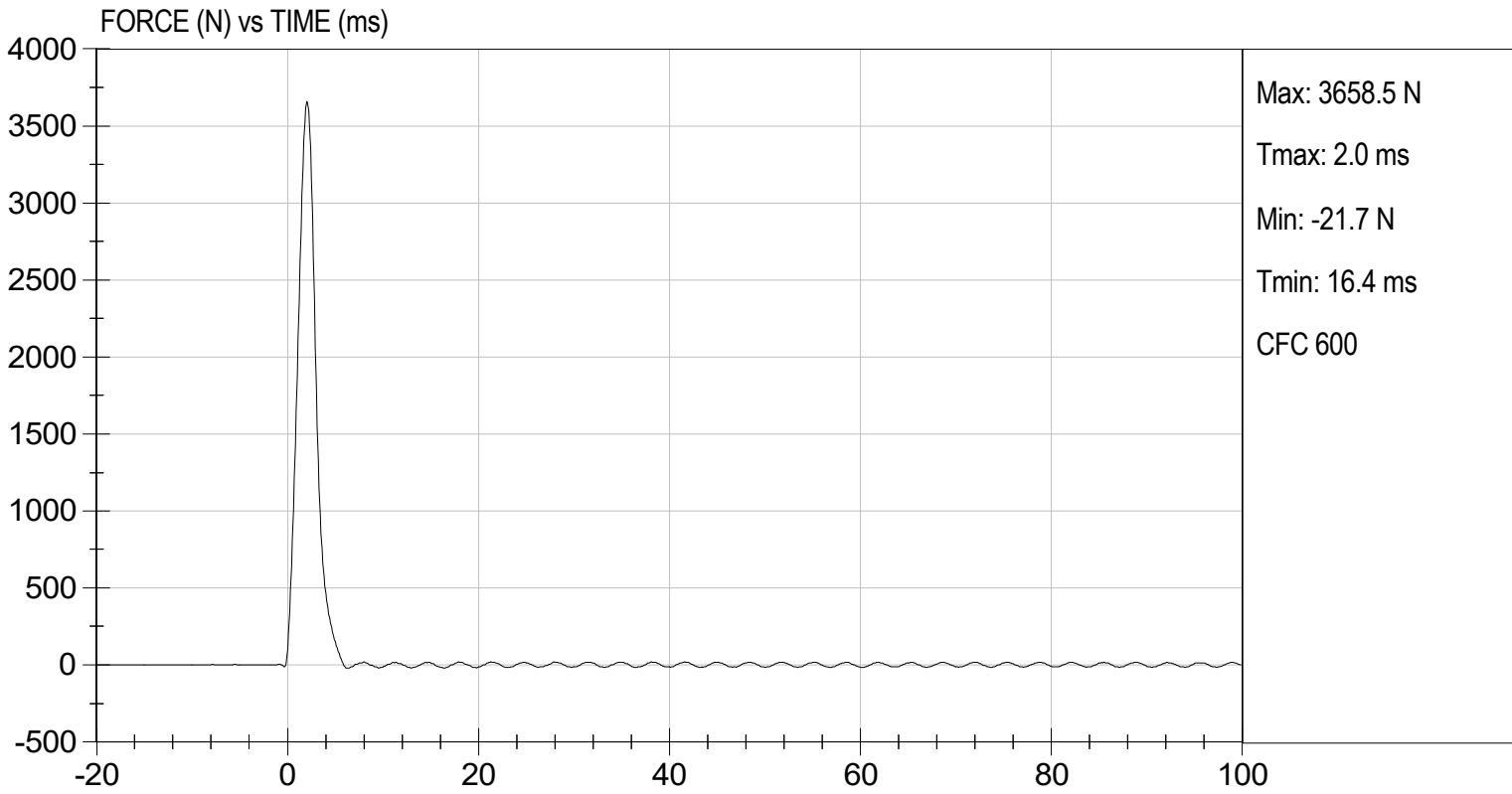
 Laboratory Technician

08/05/2024

 Test Date



 Approved By



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264CM47-2KTZ-360	T16416	04/26/2024	10/26/2024
(2) LATERAL	Endevco	7264CM47-2KTZ-360	T16420	04/26/2024	10/26/2024
(3) VERTICAL	Endevco	7264CM47-2KTZ-360	T22499	04/26/2024	10/26/2024
NECK TRANSDUCER	Humanetics	1716AJLN2	NDS3043	12/22/2023	06/22/2024
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264CM47-2KTZ-360	T24766	04/26/2024	10/26/2024
(2) LATERAL	Endevco	7264CM47-2KTZ-360	T24816	04/26/2024	10/26/2024
(3) VERTICAL	Endevco	7264CM47-2KTZ-360	T24796	04/26/2024	10/26/2024
CHEST POTENTIOMETER	Humanetics	880105-1080	ER6928	04/26/2024	10/26/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Humanetics	2121AJLN2	F2181	04/26/2024	10/26/2024
(2) LEFT FEMUR	GSE	2430	F9428	04/26/2024	10/26/2024
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH5P1	07/15/2024	01/14/2025
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	05/15/2024	11/14/2024
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-360M17	P82128	05/28/2024	11/27/2024
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Servo	14CBI-2897	4707	02/12/2024	08/13/2024
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Servo	14CBI-2897	7297	02/12/2024	08/13/2024

LABORATORY TECHNICIAN: _____



DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>48%</u> |
| Record the minimum humidity: | <u>38%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	287 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	10.1 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jordan Pulokas
Signature

09/17/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

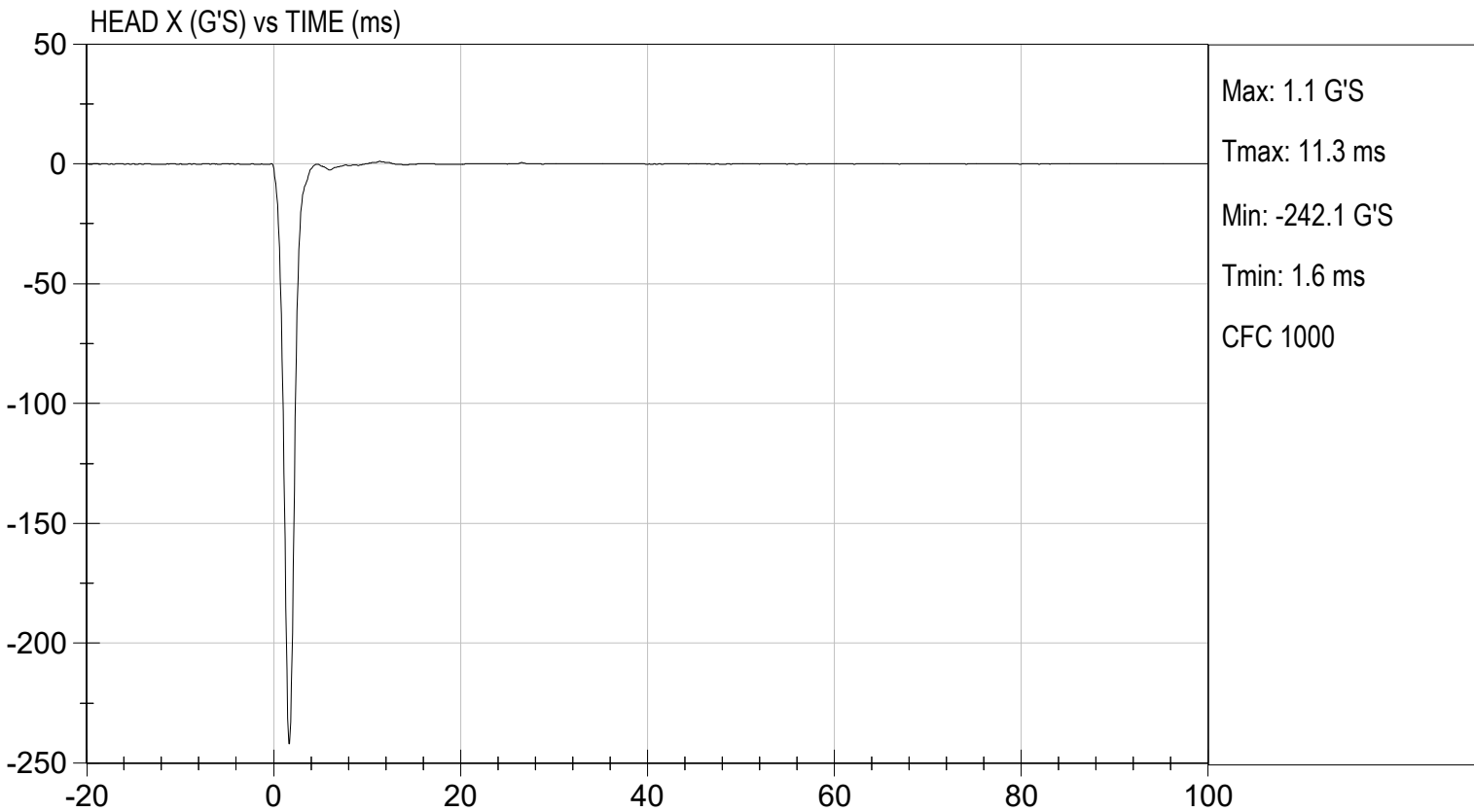
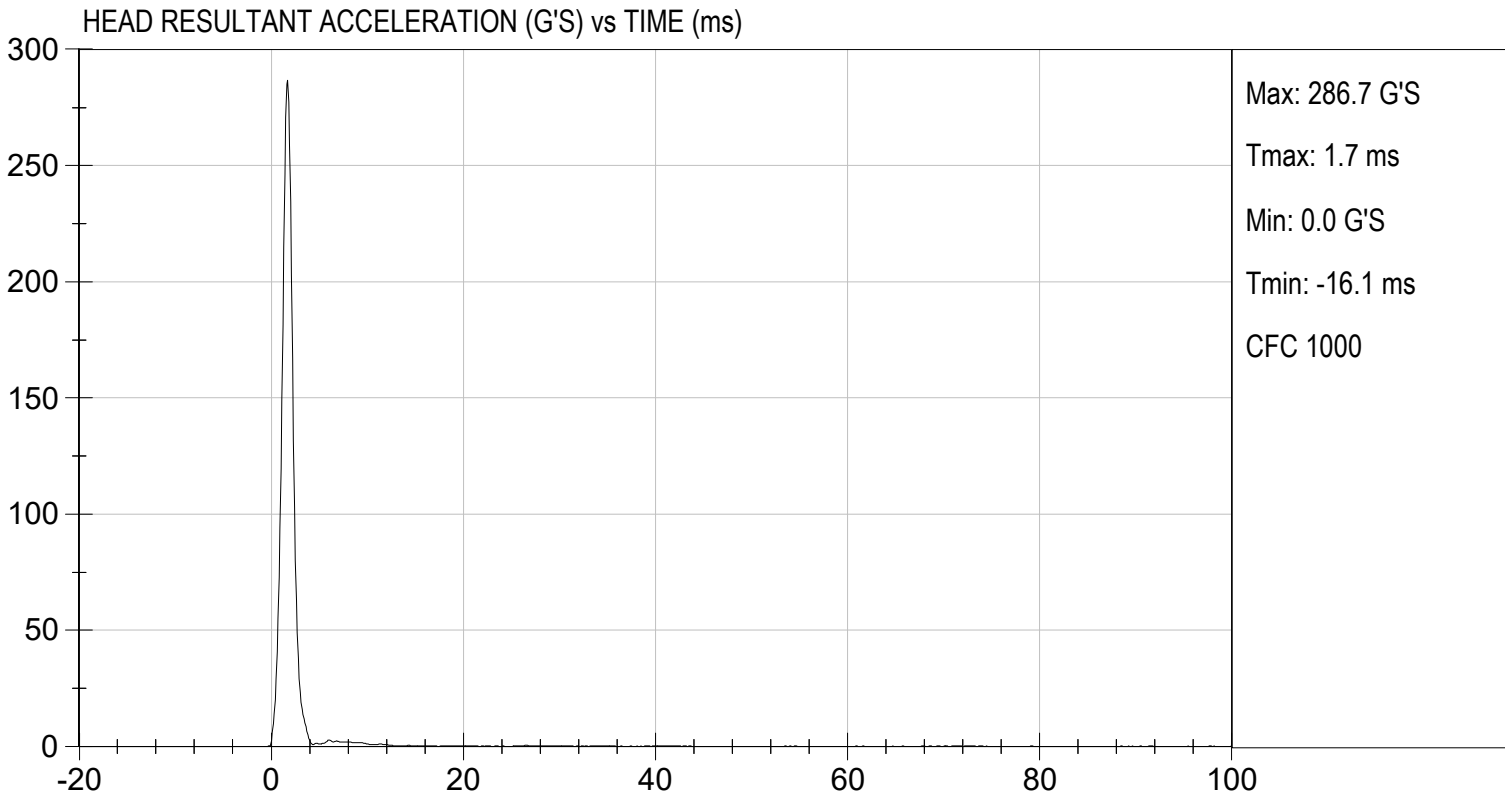
Test ID: D242351

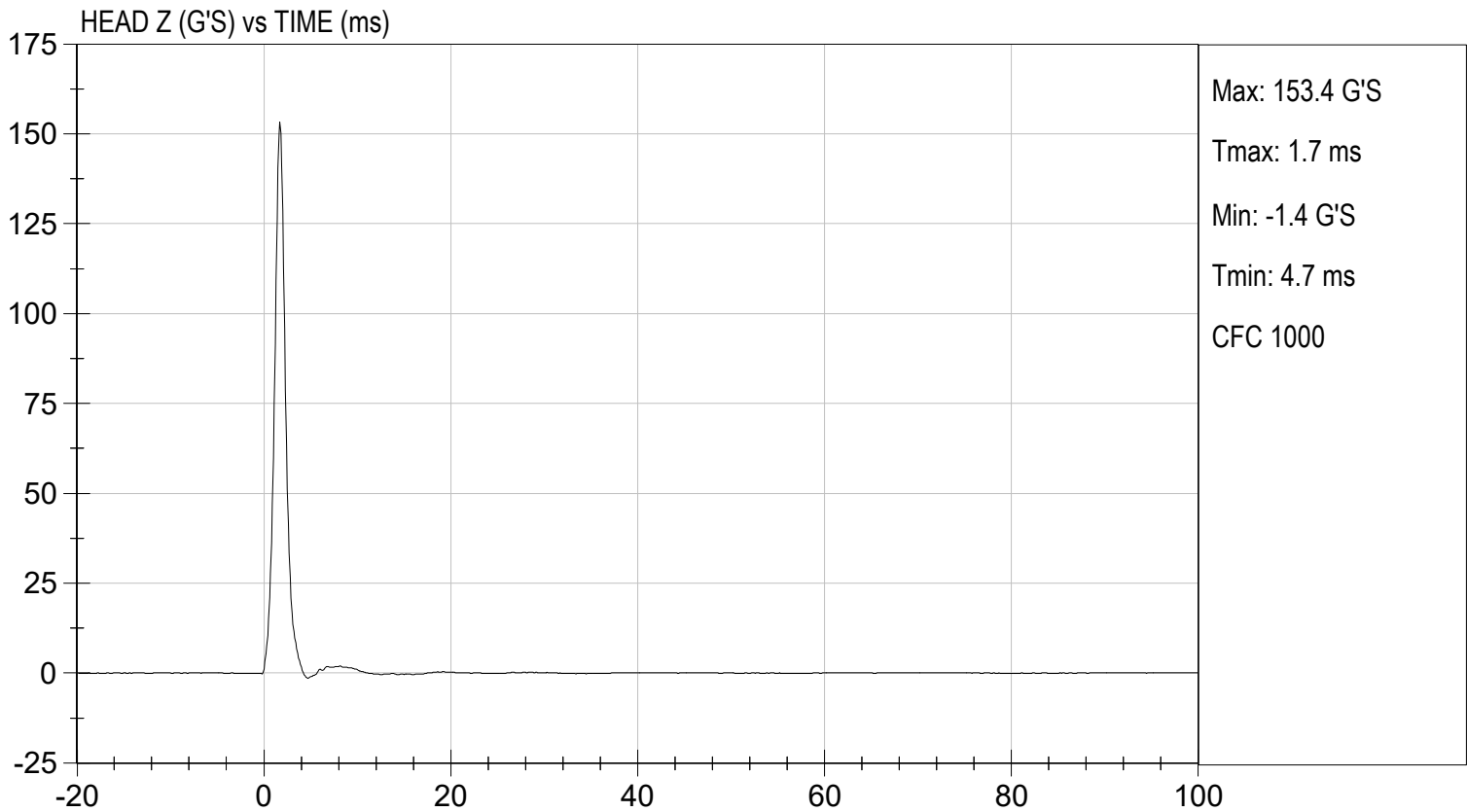
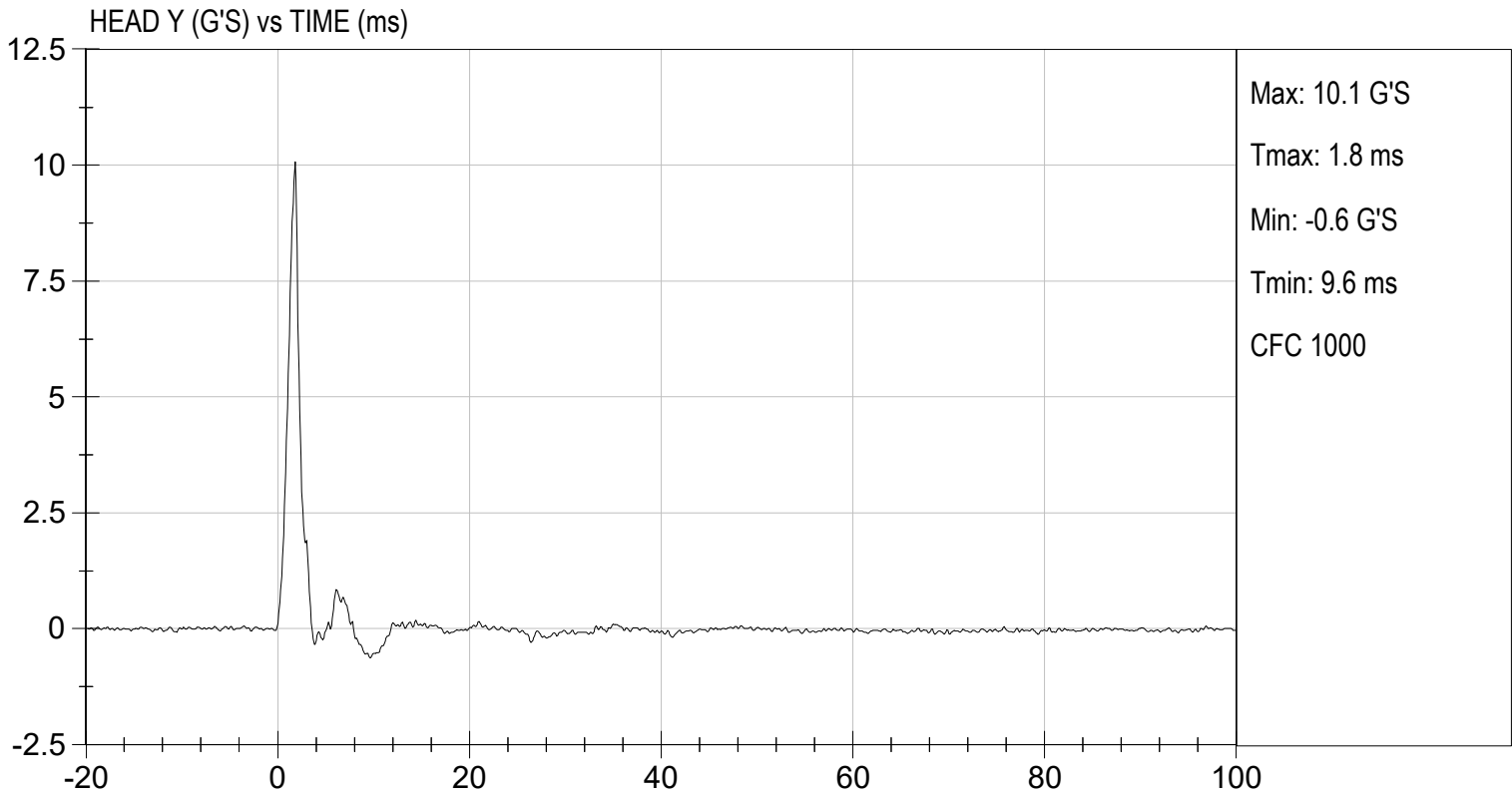
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Peak Resultant Acceleration	G's	250 to 300	287	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	10.1	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

09/17/2024
 Test Date


 Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>19.9°C</u> |
| Record the maximum humidity: | <u>46%</u> |
| Record the minimum humidity: | <u>36%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s \leq speed \leq 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.3 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.6 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.6 m/s
Plane D Rotation		Peak moment* 69 Nm \leq moment \leq 83 Nm during the following rotation range 77° \leq angle \leq 91°	79 Nm @ 81 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms \leq time \leq 100 ms	86 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

Test I.D.: D242352

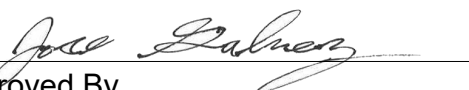
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity		%	10 to 70	46	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.3	Pass
	20 ms	m/s	4.0 to 5.0	4.6	Pass
	30 ms	m/s	5.8 to 7.0	6.6	Pass
D Plane Rotation	Max	deg	77 to 91	81	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	79	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	86	Pass
Overall Results					Pass



 Laboratory Technician

09/17/2024

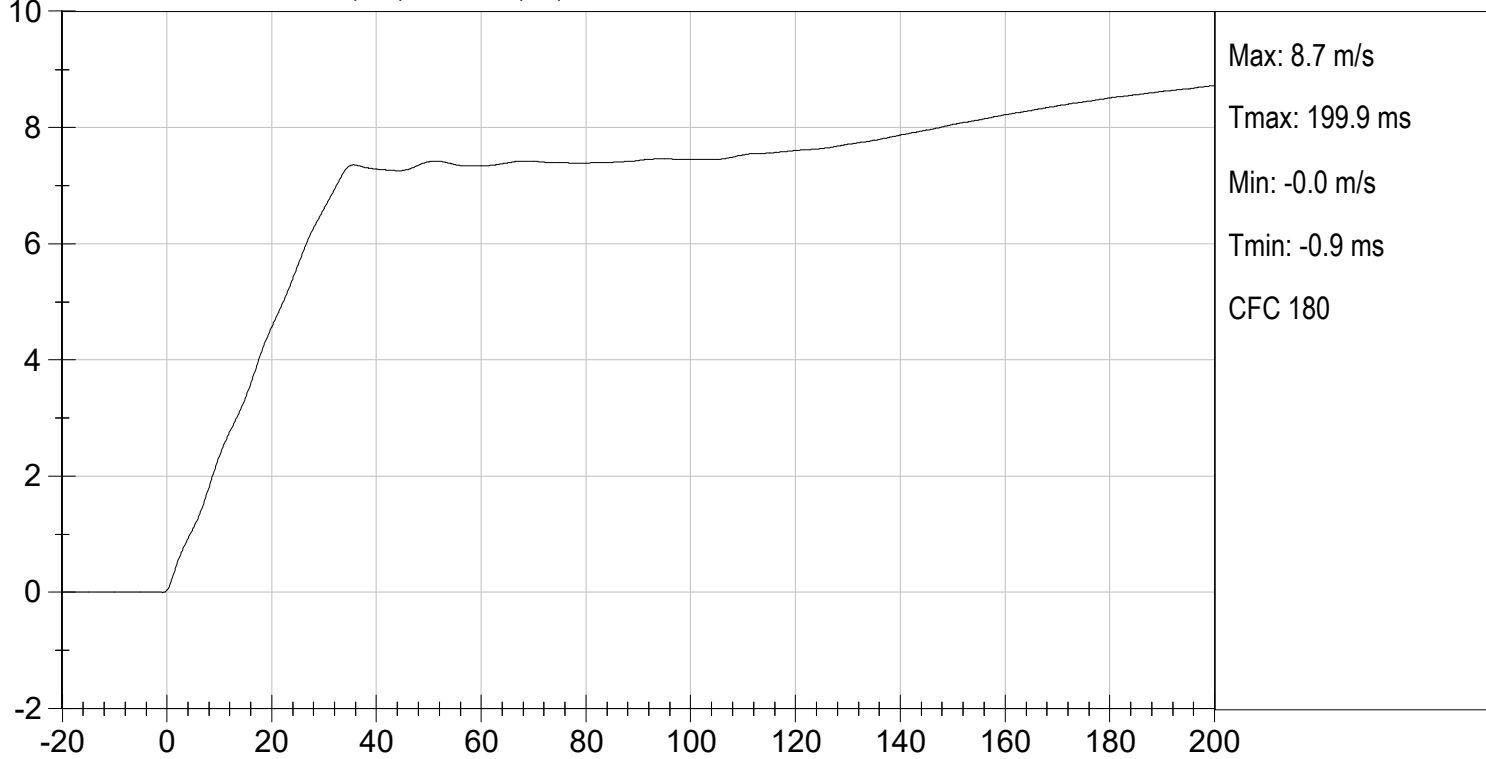
 Test Date



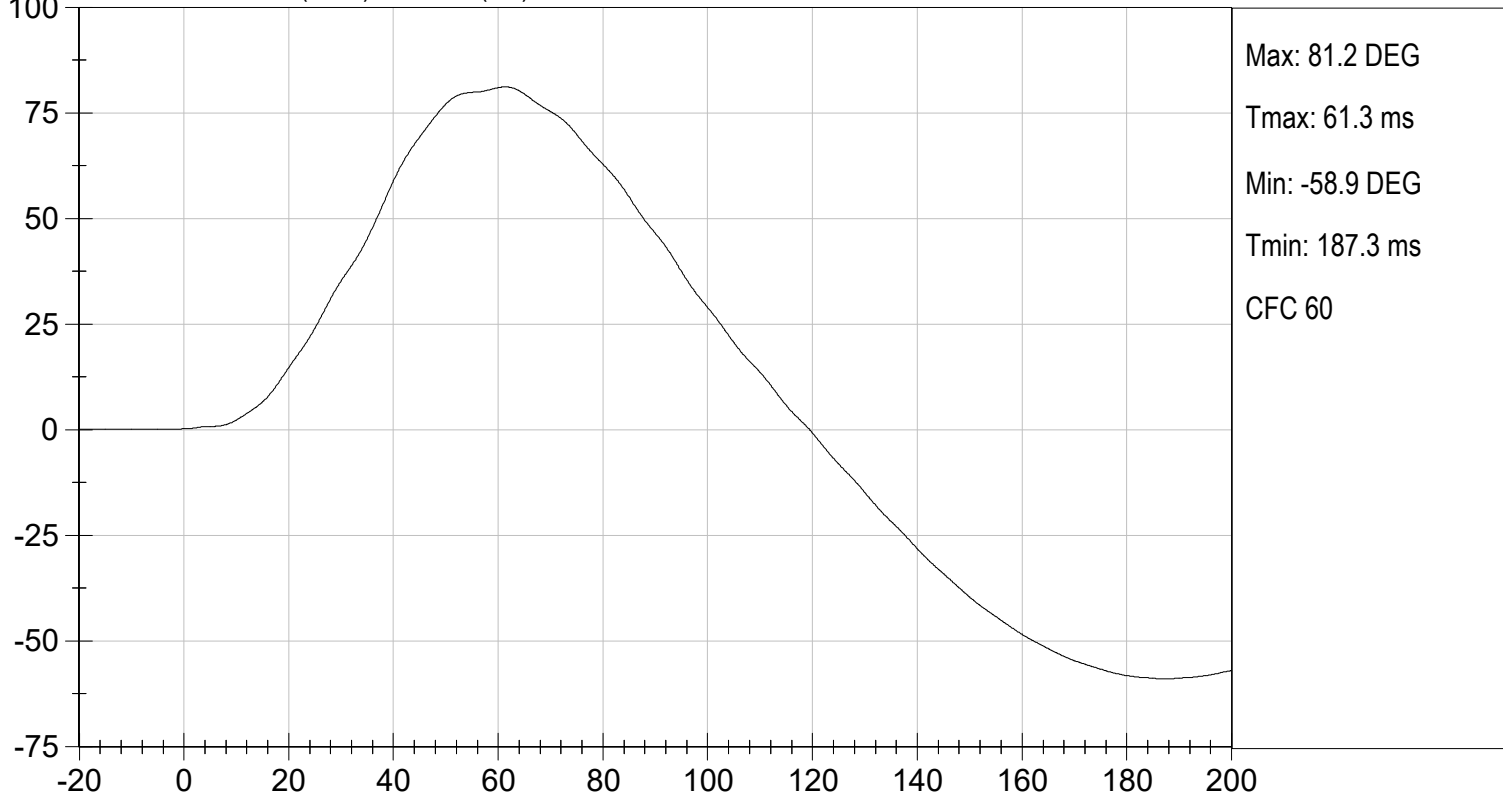
 Approved By

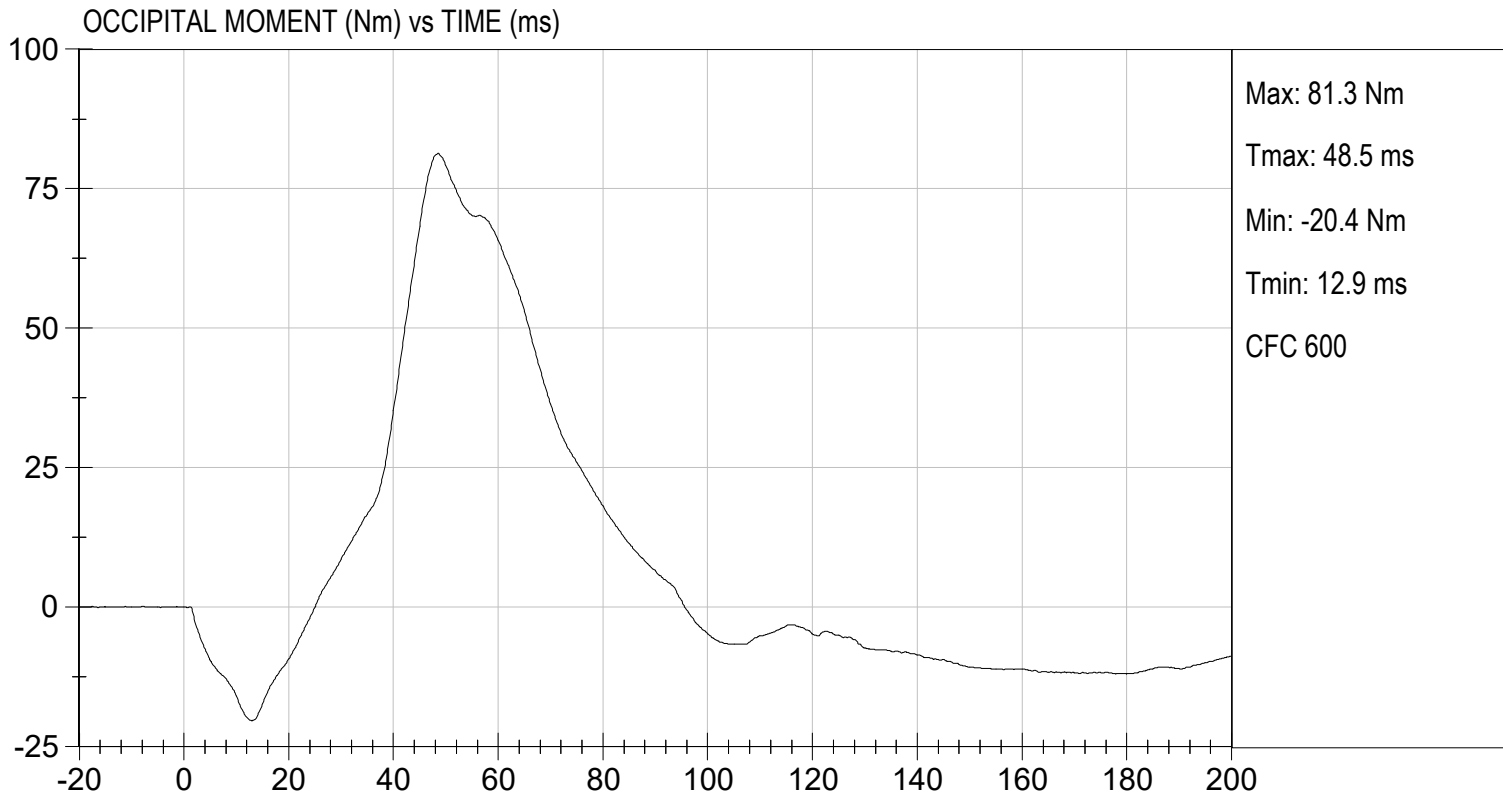


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last extension test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>47%</u> |
| Record the minimum humidity: | <u>37%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s \leq speed \leq 6.19 m/s	6.12 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.8 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.7 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.3 m/s
Plane D Rotation		Peak moment* -65 Nm \leq moment \leq -53 Nm during the following rotation range 99° \leq angle \leq 114°	-54 Nm @ 111 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms \leq time \leq 114 ms	107 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

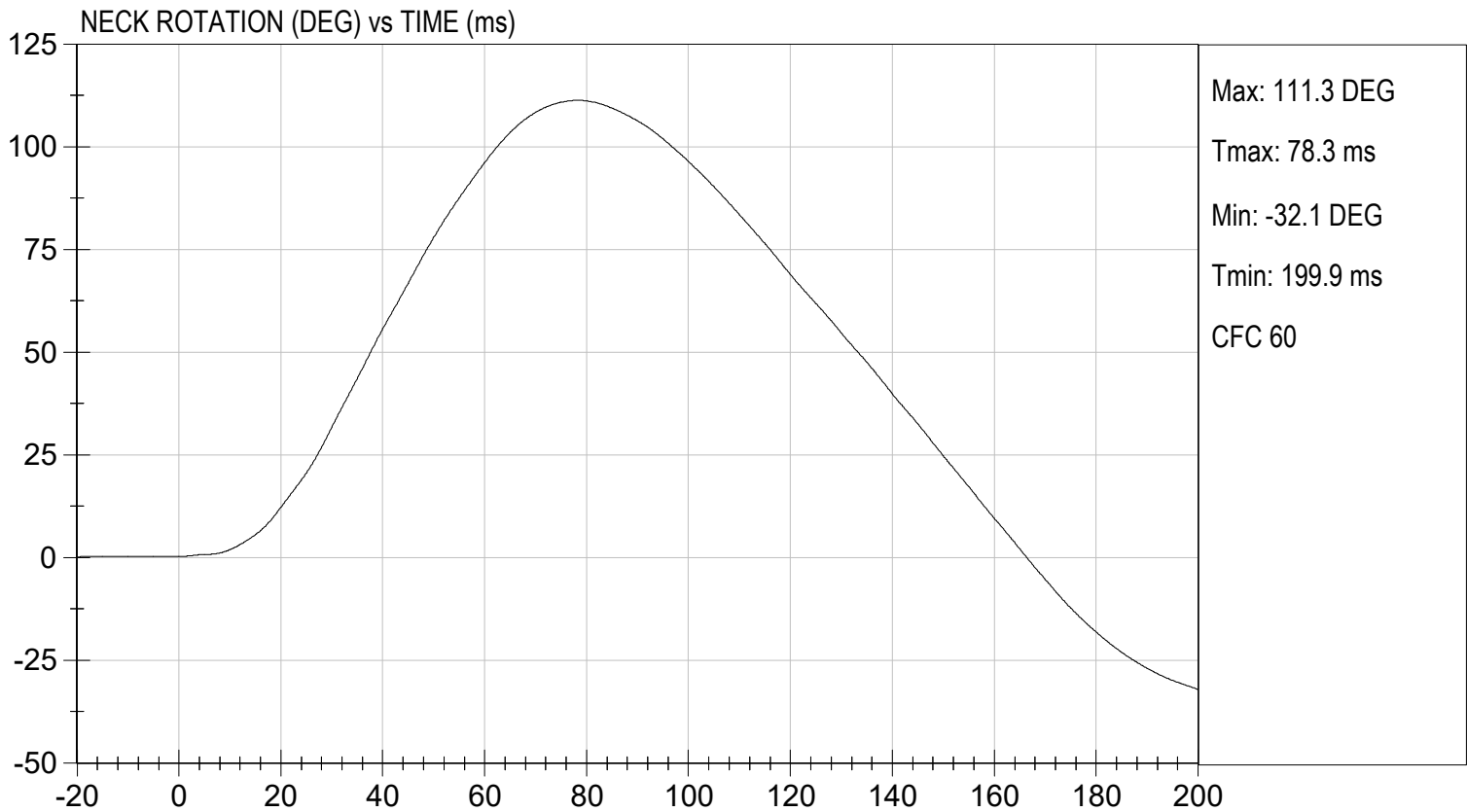
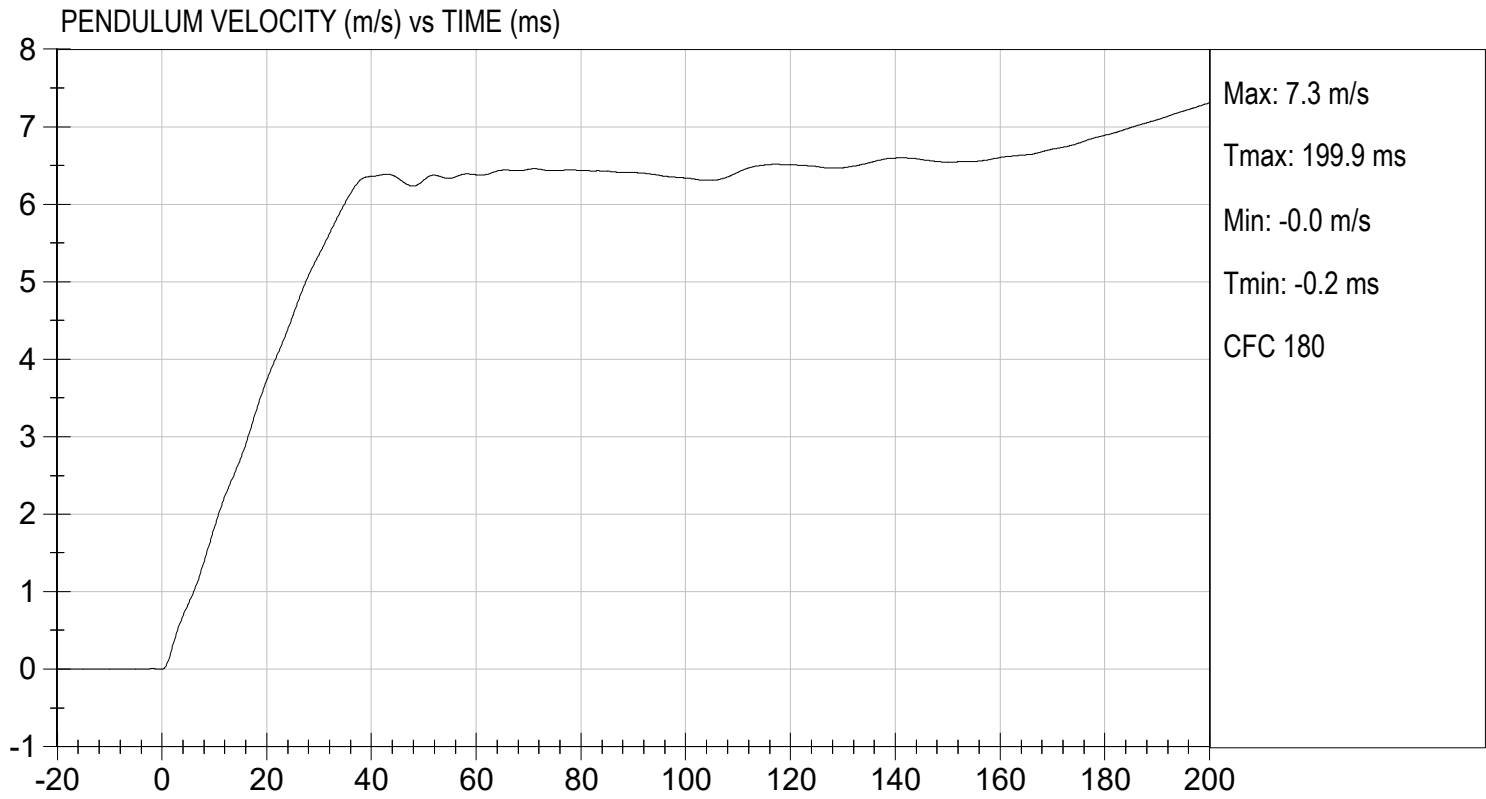
Test I.D: D242353

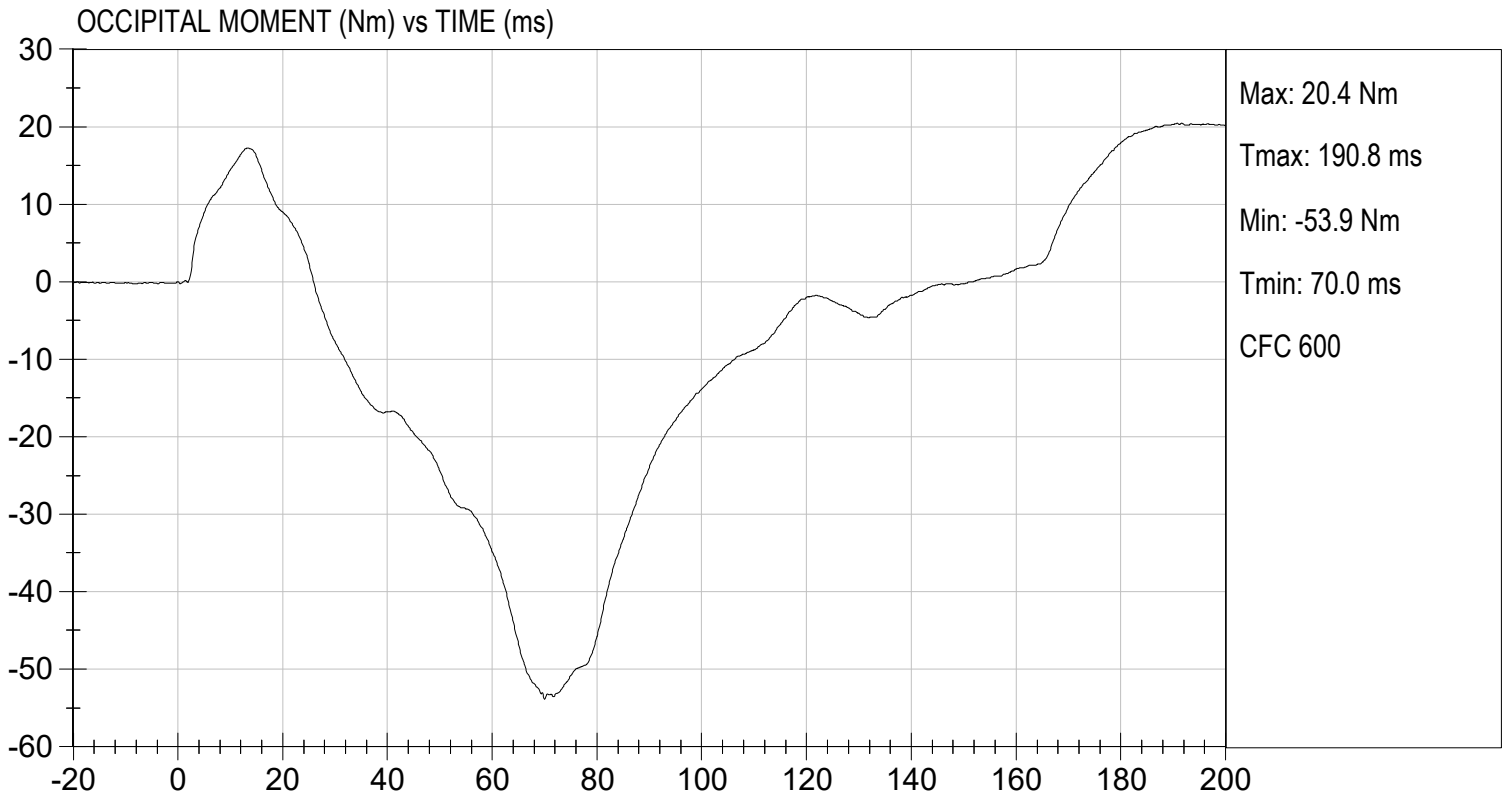
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	47	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.12	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.8	Pass
	20 ms	m/s	3.1 to 3.9	3.7	Pass
	30 ms	m/s	4.6 to 5.6	5.3	Pass
D Plane Rotation	Max	deg	99 to 114	111	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-54	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	107	Pass
Overall Results					Pass


 Laboratory Technician

09/17/2024
 Test Date


 Approved By





DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11B.
3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>46%</u>
Record the minimum humidity:	<u>36%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

- No Damage

- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

- The following repairs or replacement was performed. Record

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is 12.7 mm ± 1 mm below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is 6.71 m/s ± 0.12 m/s. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
 Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	55.0 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4100 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4070 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	75%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.



 Signature

09/17/2024

 Date

MGA RESEARCH CORPORATION

THORAX IMPACT

HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

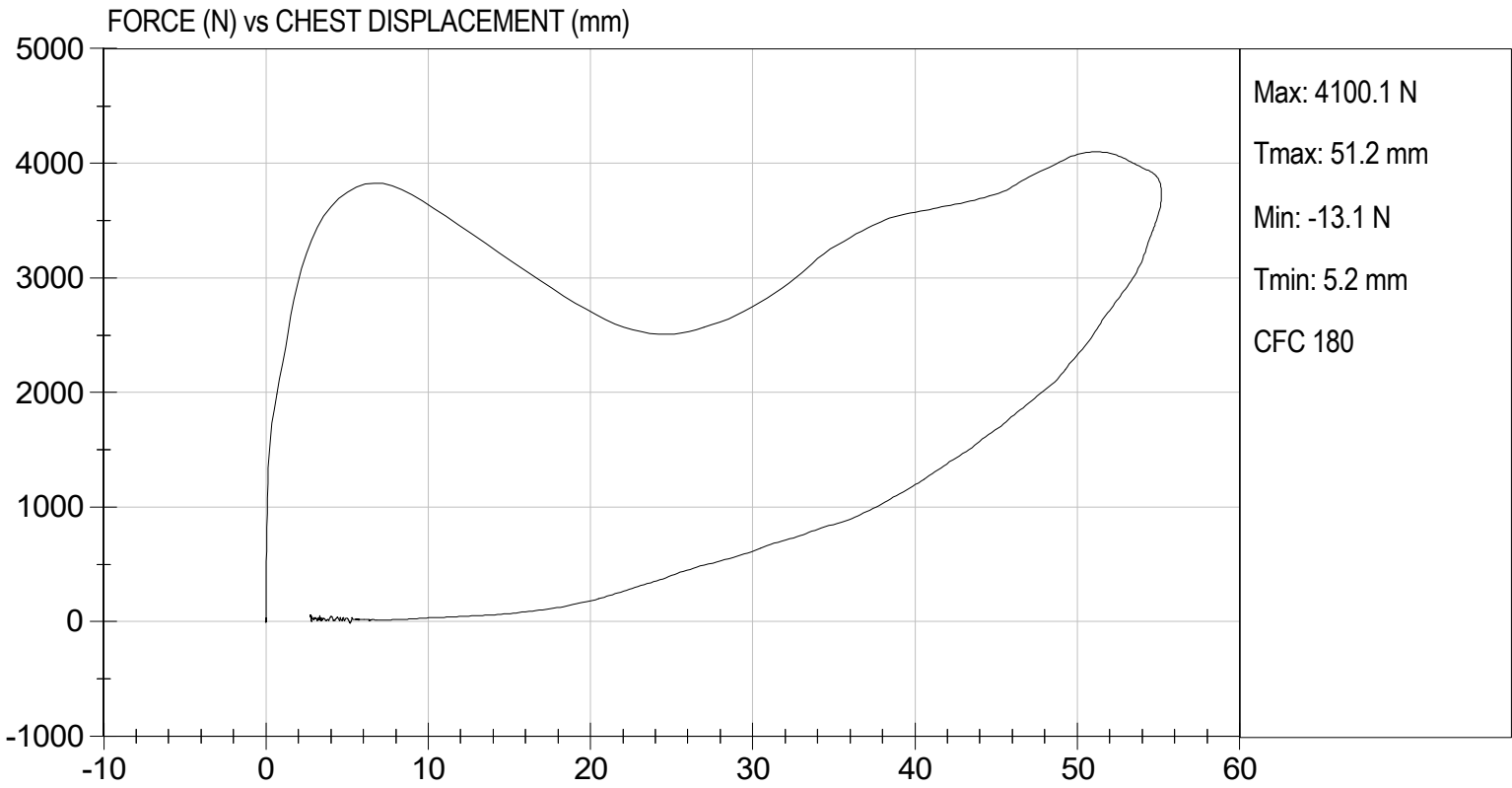
Test I.D: D242354

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Relative Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	55	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4100	Pass
Internal Hysteresis	%	69 to 85	75	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4070	Pass
Overall Test Results				Pass


 Laboratory Technician

09/17/2024
 Test Date


 Approved By



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13B.
3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 Without legs below femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.0°C</u> |
| Record the maximum humidity: | <u>45%</u> |
| Record the minimum humidity: | <u>35%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:

Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	17 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.8 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	342 N
Final ref. plane angle	Initial ref. plane angle ± 8°	2 deg

Jonah Pulokas
Signature

09/17/2024
Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER6928

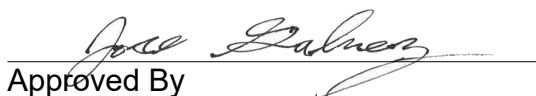
Test I.D: D242357

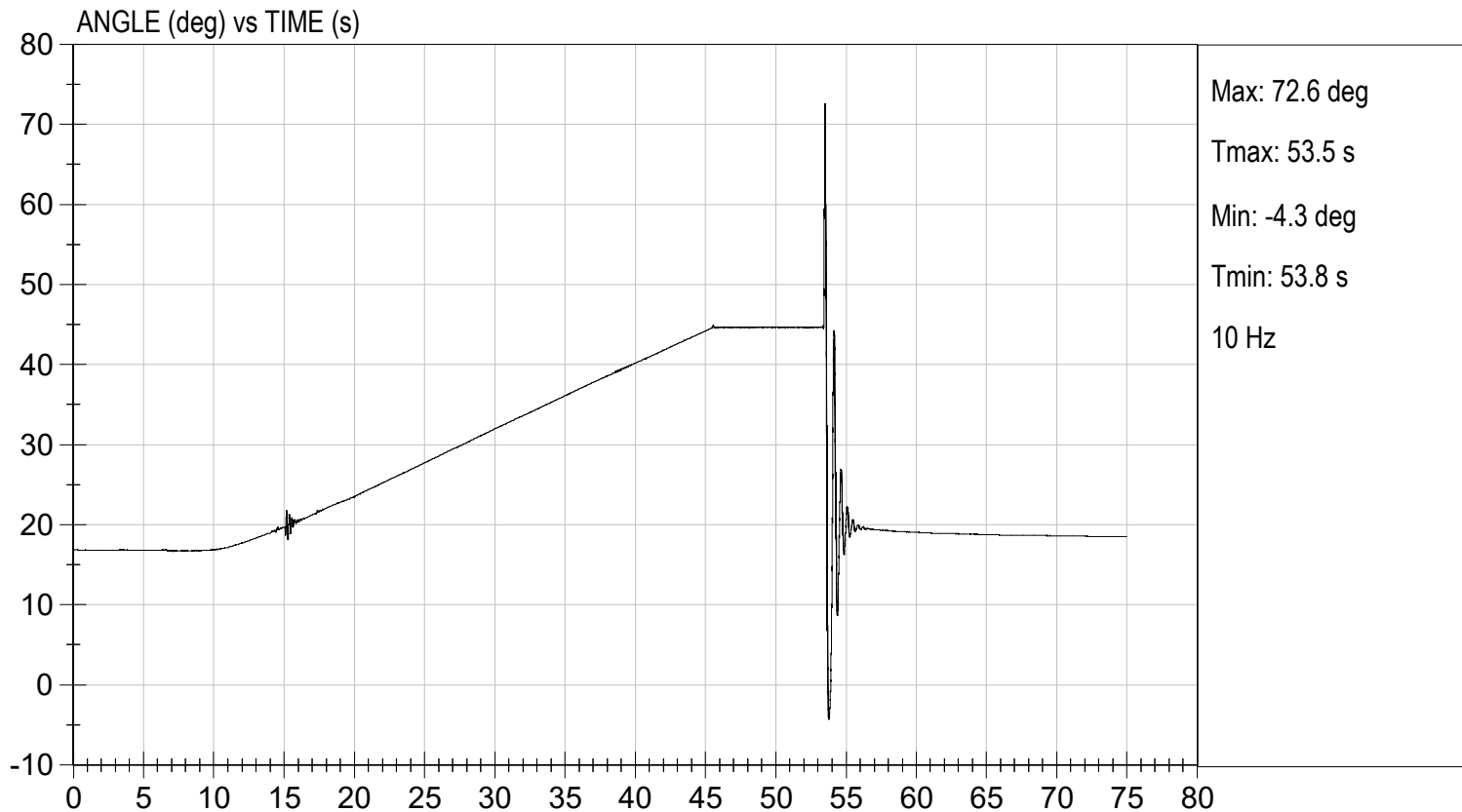
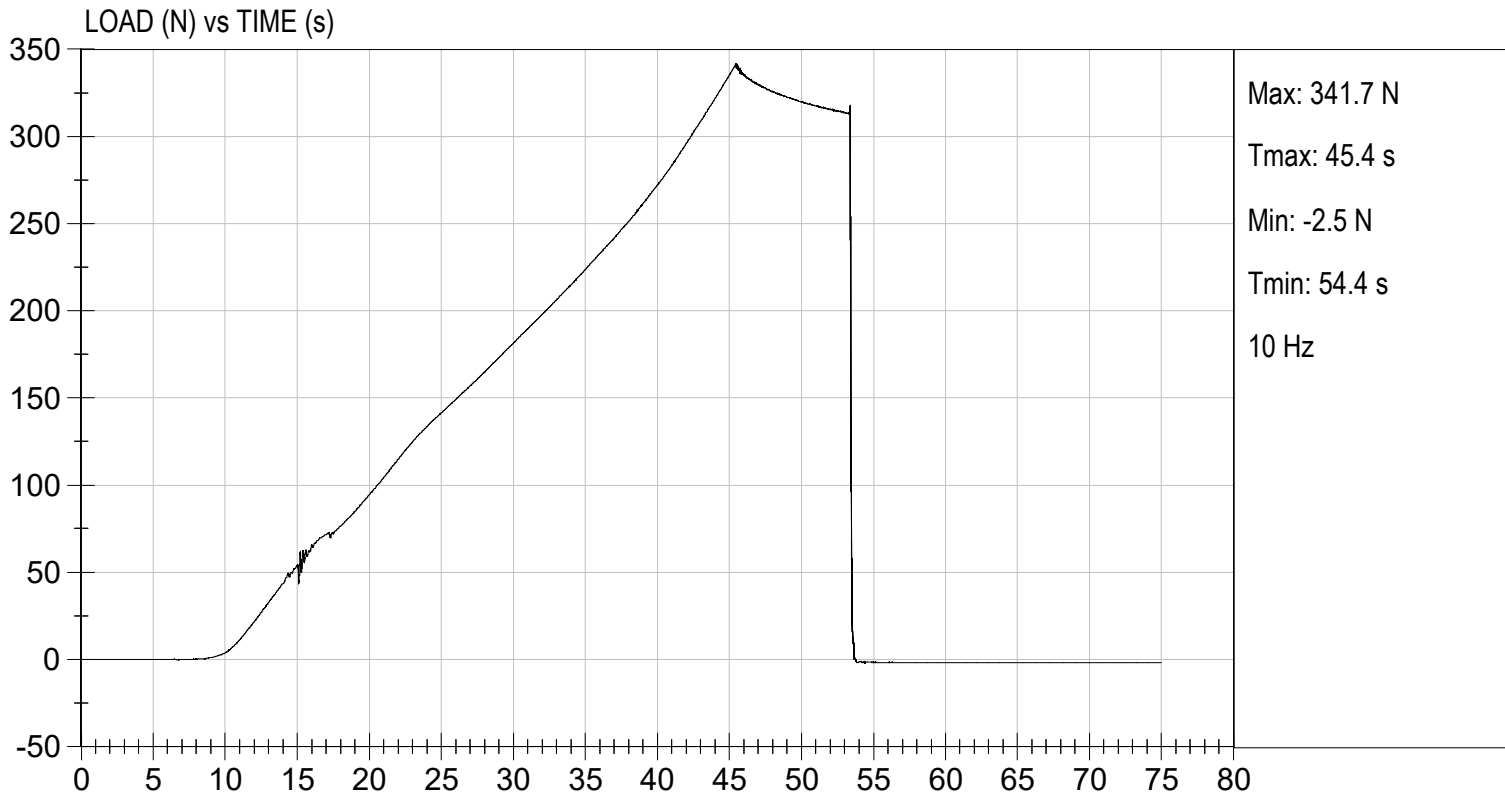
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Initial Angle	deg	0 to 20	17	Pass
Return Angle	deg	+/- 8	2	Pass
Force at 45 deg	N	320 to 390	342	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.8	Pass
			Overall Result	Pass


Laboratory Technician

09/17/2024

Test Date


Approved By



DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528L), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>45%</u>
Record the minimum humidity:	<u>35%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3776 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION

LEFT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

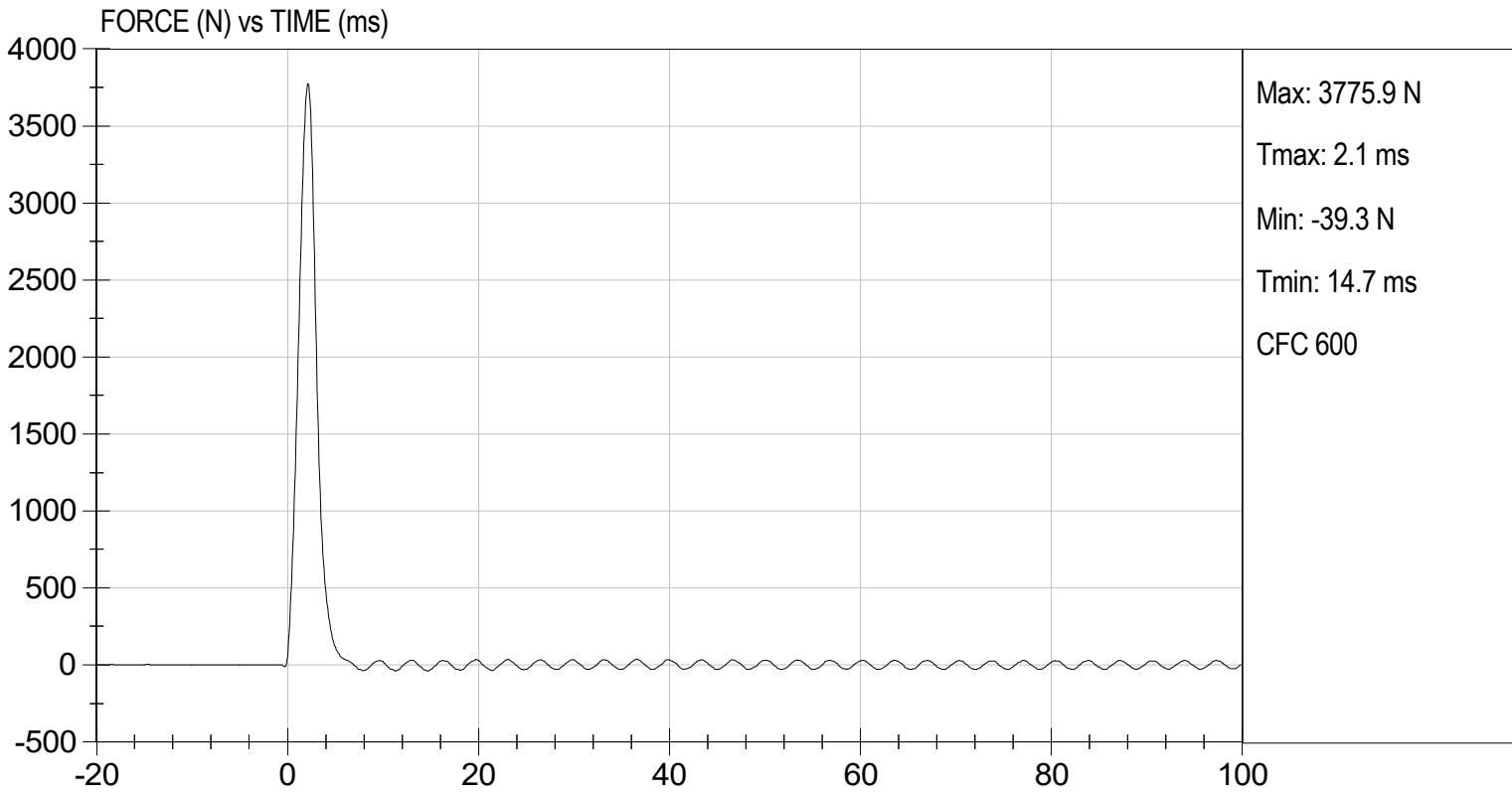
Test I.D: D242356

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3776	Pass
Overall Test Results			Pass	


Laboratory Technician

09/17/2024
Test Date


Approved By



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528R), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>45%</u>
Record the minimum humidity:	<u>35%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3720 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

09/17/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER6928

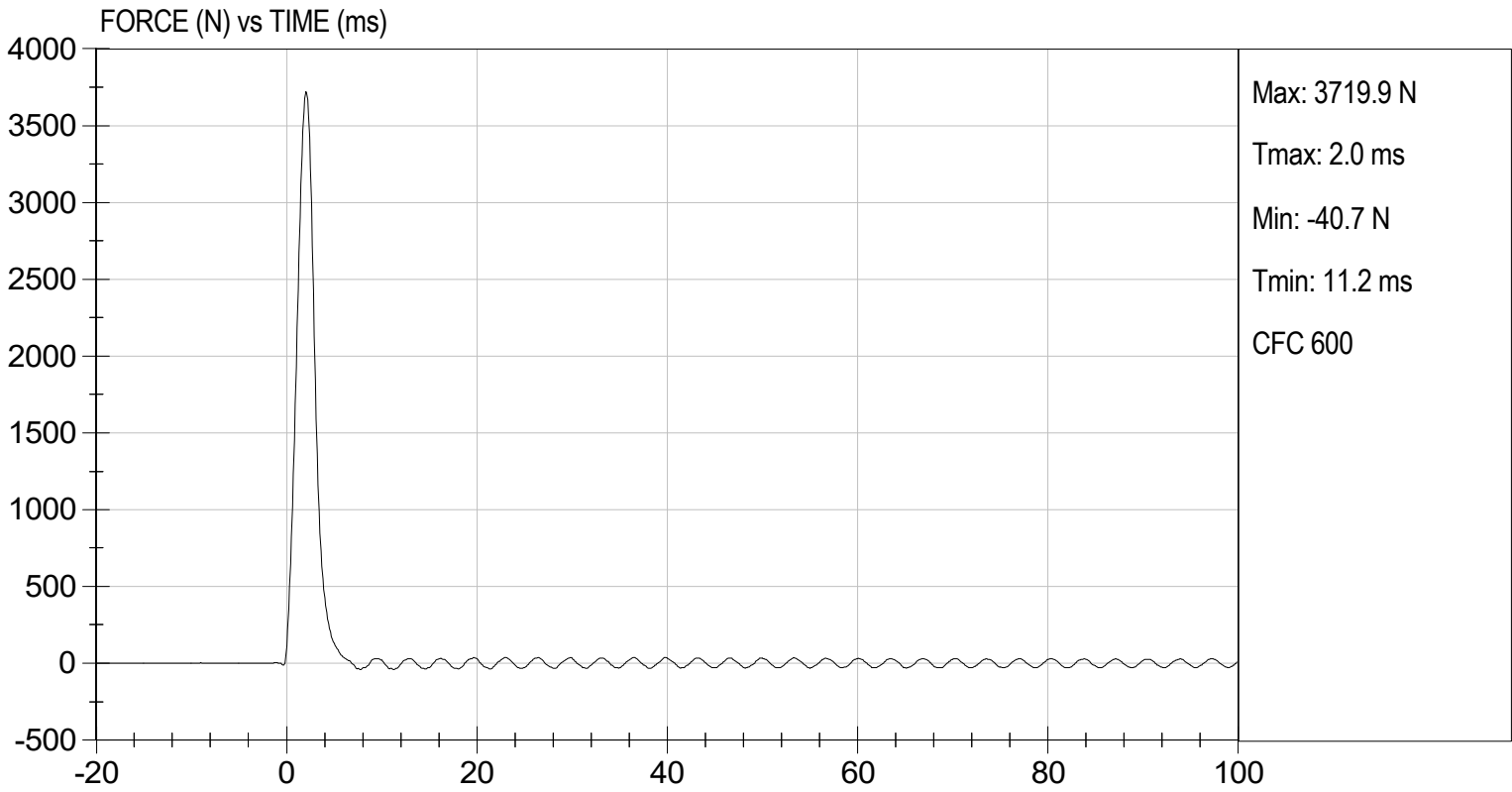
Test I.D: D242355

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3720	Pass
Overall Test Results				Pass


 Laboratory Technician

09/17/2024
 Test Date


 Approved By



DATA SHEET B1
DUMMY DAMAGE CHECKLIST

Dummy Serial Number: ER6928

Test Date: 09/17/2024

Technician: Jonah Pulokas

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:


Signature

09/17/2024
Date

Describe the repair or replacement of parts:

Checked by:


Signature

09/17/2024
Date

DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T16413	04/02/2024	10/02/2024
(2) LATERAL	Endevco	724CM47-2KTZ-360	T16406	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	724CM47-2KTZ-360	T16403	04/02/2024	10/02/2024
NECK TRANSDUCER	Denton	1716A	N606	08/30/2024	03/01/2025
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T30954	04/02/2024	10/02/2024
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P82304	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	7264C-2KTZ-360M17	P88172	04/02/2024	10/02/2024
CHEST POTENTIOMETER	Humanetics	880105-1080	ER7897	04/02/2024	10/02/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121A	F977	04/02/2024	10/02/2024
(2) LEFT FEMUR	Denton	2121AJ	F1750	04/02/2024	10/02/2024
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH5P1	07/15/2024	01/14/2025
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	05/15/2024	11/14/2024
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-360M17	P82128	05/28/2024	11/27/2024
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Servo	14CBI-2897	4707	08/21/2024	02/20/2025
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Servo	14CBI-2897	7297	08/21/2024	02/20/2025

LABORATORY TECHNICIAN: _____ *Jondr Pulokas*

EXTERNAL DIMENSIONS

HYBRID III 5 th SN #ER7897, PART 572, SUBPART O EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	774.7-800.1	776.2
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	431.8-457.2	452.6
C	H-POINT HEIGHT	Reference	81.3-86.3	85.5
D	H-POINT LOCATION FROM BACKLINE	Reference	144.8-149.8	146.7
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	68.6-83.8	74.5
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	119.4-134.6	124.3
G	BACK OF ELBOW TO WRIST PIVOT	back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	243.9-259.1	244.2
H	HEAD BACK TO BACKLINE	Back of Skull cap skin to seat rear vertical surface (Reference)	43.2-48.2	45.1
I	SHOULDER TO- ELBOW LENGTH	Measure from the highest point on top of the shoulder clevis to the lowest part of the flesh on the elbow in line with the elbow pivot bolt.	276.8-297.2	278.4
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	182.8-203.2	191.2
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	520.7-546.1	539.3
L	POPLITEAL HEIGHT	Seat surface to the plane of the horizontal plane of the bottom of the feet.	355.6-376	356.1
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	393.7-419.1	403.0
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	414-439.4	439.1

HYBRID III 5 th SN #517, SUBPART O EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITHOUT JACKET	Measured 304.8 ± 5.1 mm above seat surface	175.3-190.5	178.3
P	FOOT LENGTH	Tip of toe to rear of heel	218.5-233.7	225.6
Q	STANDING HEIGHT	(THEORETICAL)	1501.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	457.2-482.6	464.7
S	HEAD BREADTH	The widest part of the head	137.1-147.3	144.2
T	HEAD DEPTH	Back of the head to the forehead	177.8-188	182.3
U	HIP BREADTH	The widest part of the hip	299.7-314.9	306.4
V	SHOULDER BREADTH	Outside edges of right and left shoulder clevises	350.5-365.7	364.5
W	FOOT BREADTH	The widest part of the foot	78.8-94	85.0
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "T"	528.3-548.7	534.1
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 345.4 ± 12.7 mm above seat surface	850.9-881.3	871.8
Z	WAIST CIRCUMFERENCE	Measured 165.1 ± 5.1 mm above seat surface	759.5-789.9	785.9
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	332.7-358.1	357.7
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	160.1-170.2	163.1

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.6°C</u> |
| Record the minimum temperature: | <u>20.3°C</u> |
| Record the maximum humidity: | <u>33%</u> |
| Record the minimum humidity: | <u>23%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	281 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	7.1

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jonah Pilokas
Signature

04/15/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

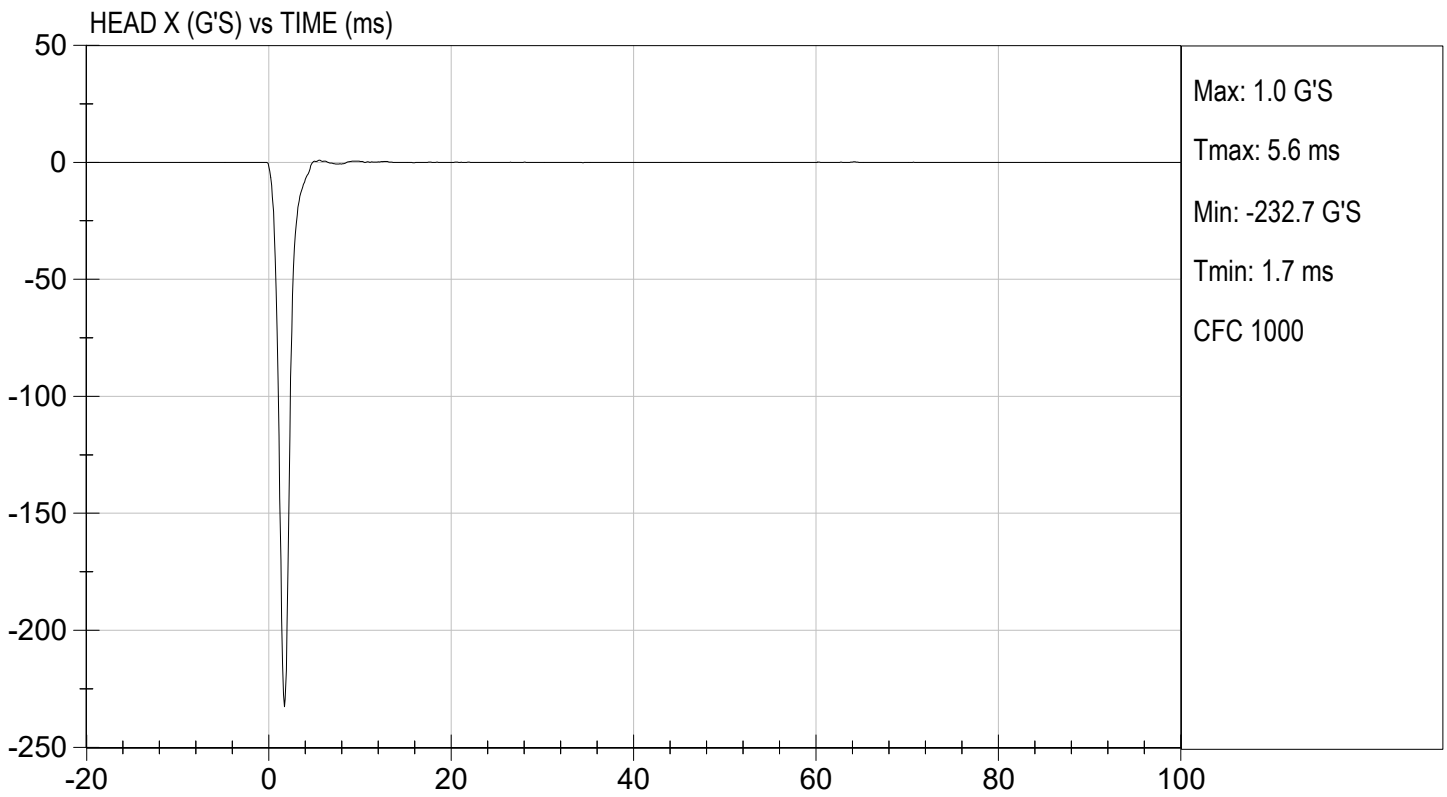
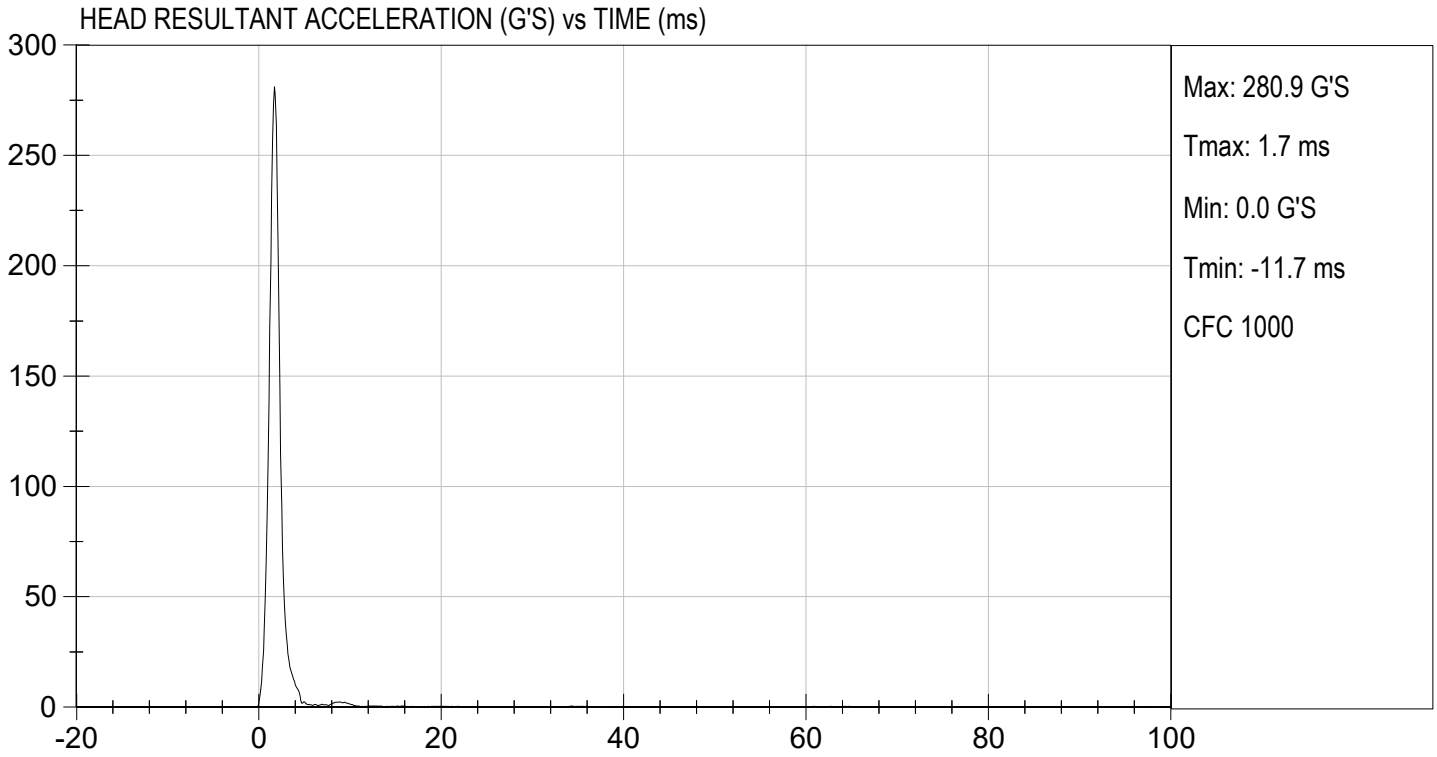
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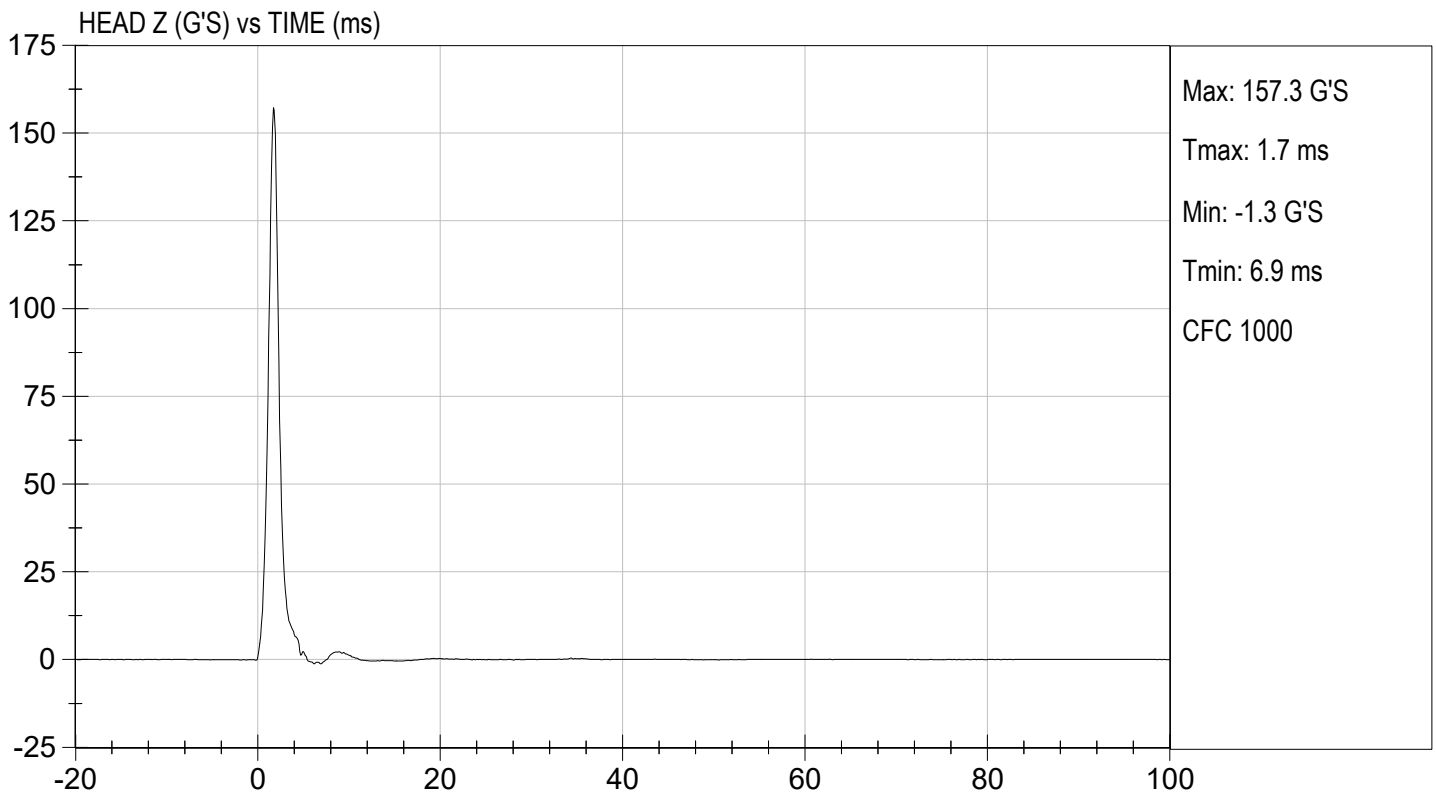
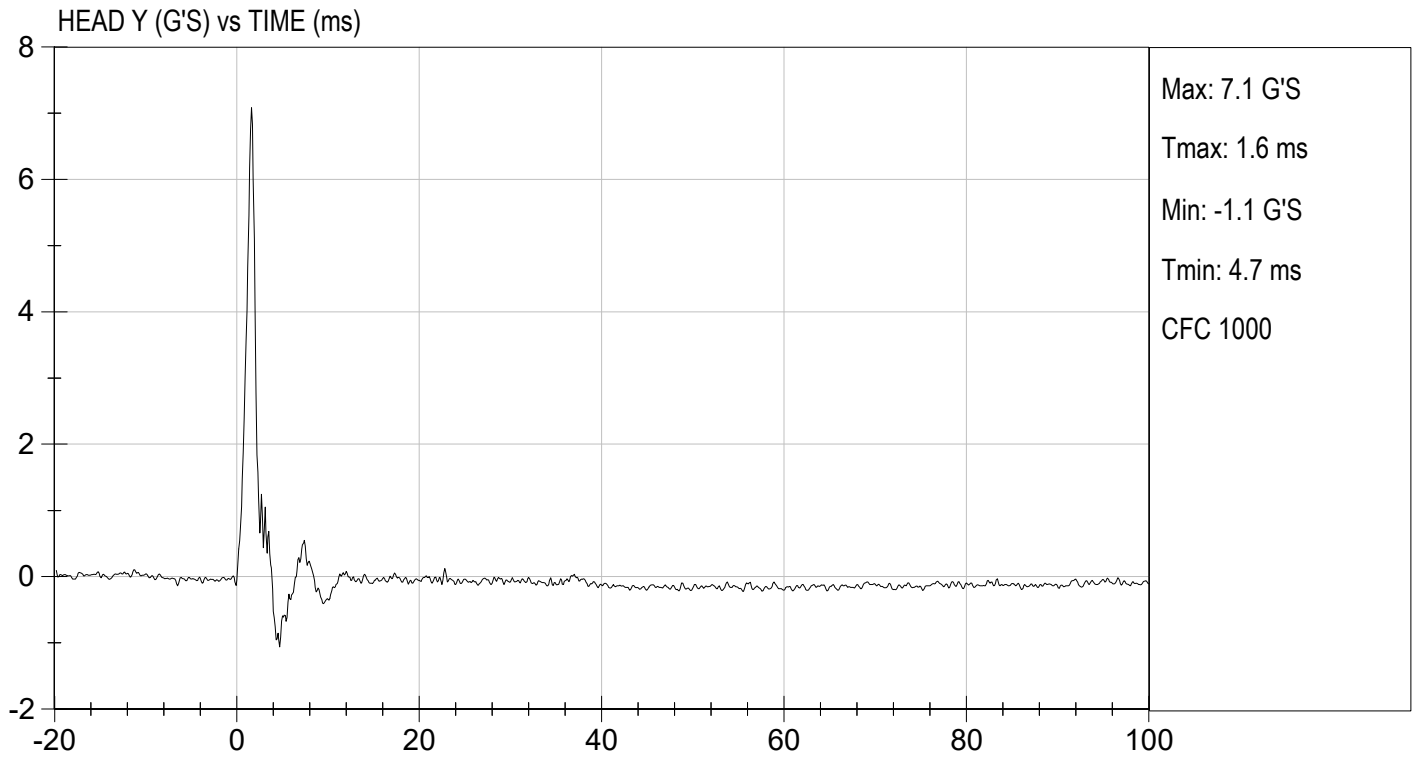
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Peak Resultant Acceleration	G's	250 to 300	281	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	7.1	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass


 Laboratory Technician

04/15/2024
 Test Date


 Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.3°C</u> |
| Record the minimum temperature: | <u>20.3°C</u> |
| Record the maximum humidity: | <u>32%</u> |
| Record the minimum humidity: | <u>22%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s \leq speed \leq 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.8 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.7 m/s
Plane D Rotation		Peak moment* 69 Nm \leq moment \leq 83 Nm during the following rotation range 77° \leq angle \leq 91°	71 Nm @ 80 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms \leq time \leq 100 ms	84 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.


Signature

04/15/2024
Date

MGA RESEARCH CORPORATION
NECK FLEXION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

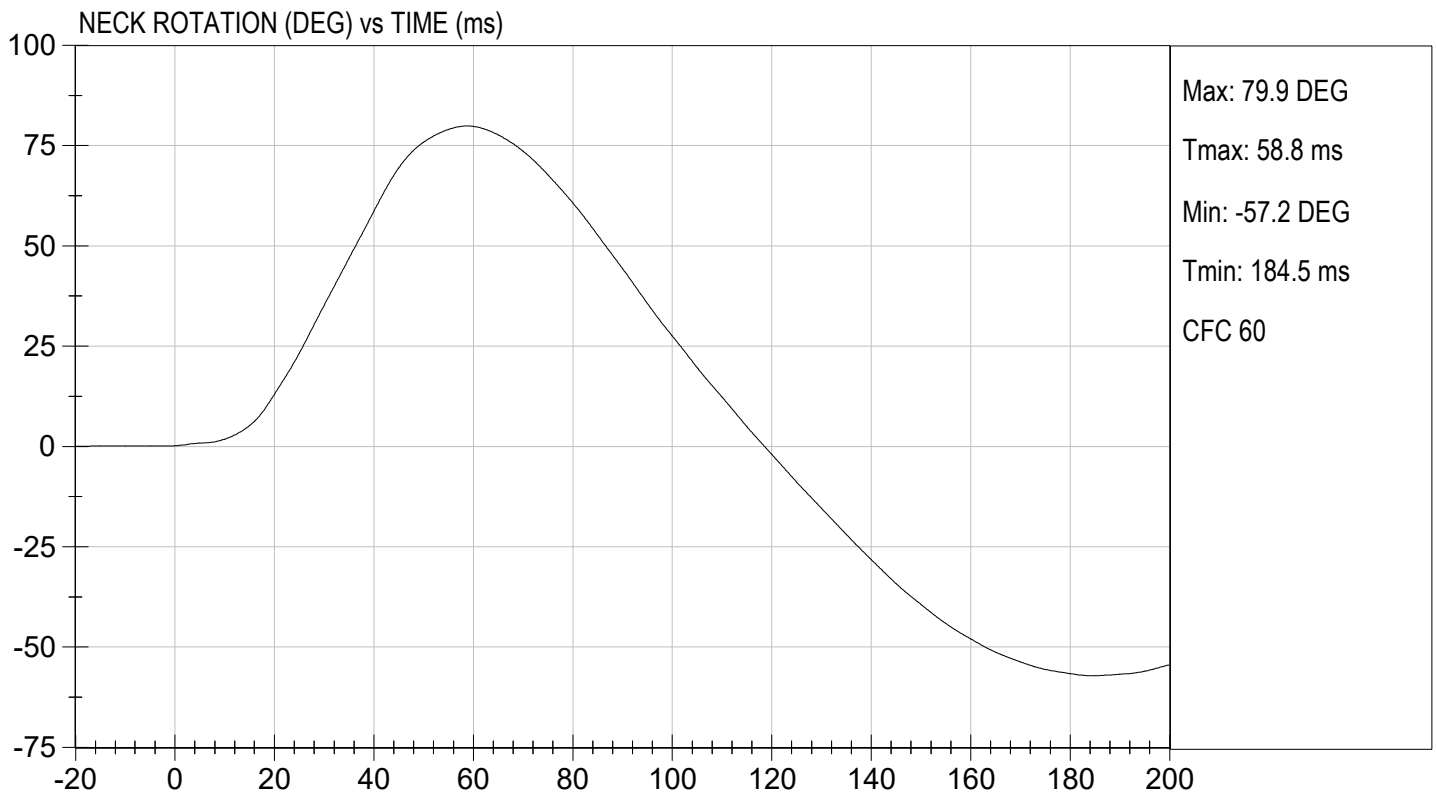
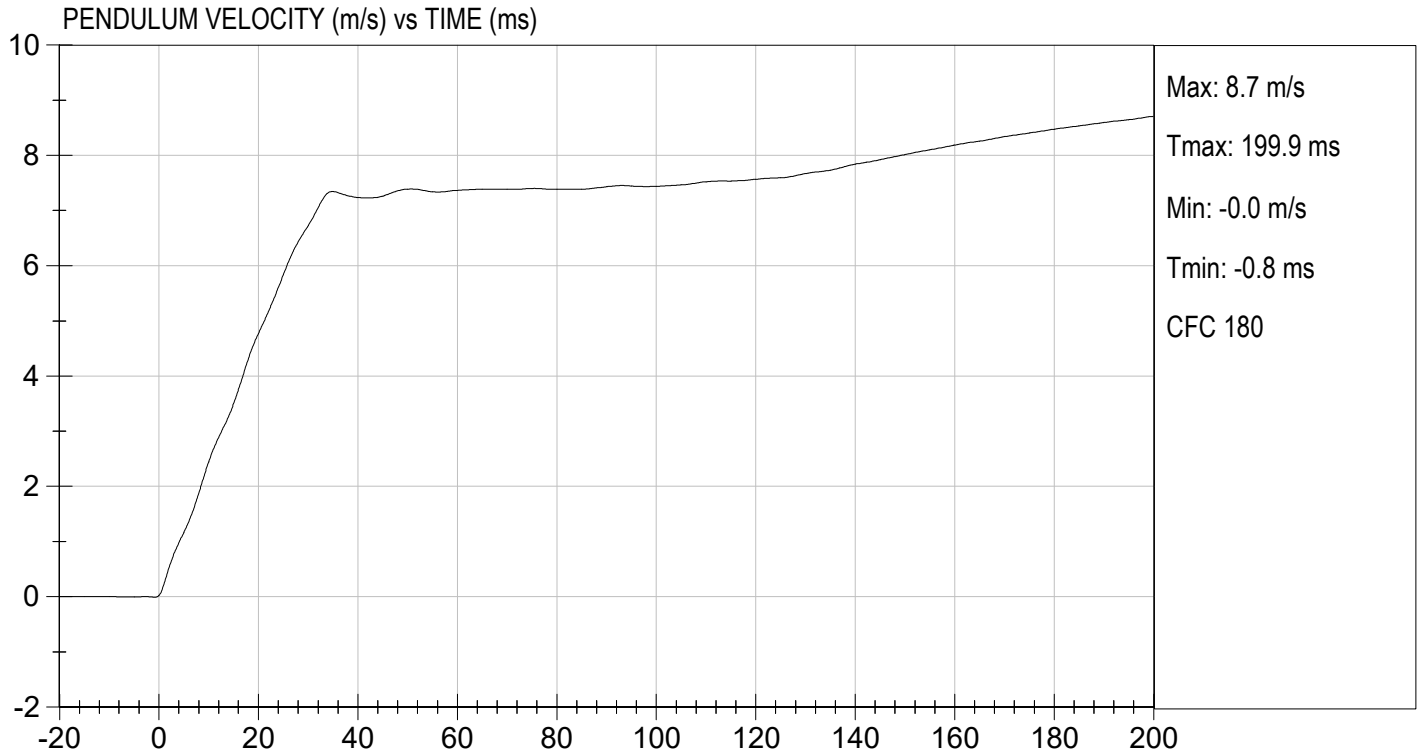
Test I.D: D240962

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity		%	10 to 70	32	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.8	Pass
	30 ms	m/s	5.8 to 7.0	6.7	Pass
D Plane Rotation	Max	deg	77 to 91	80	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	71	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	84	Pass
Overall Results					Pass


 Laboratory Technician

04/15/2024
 Test Date

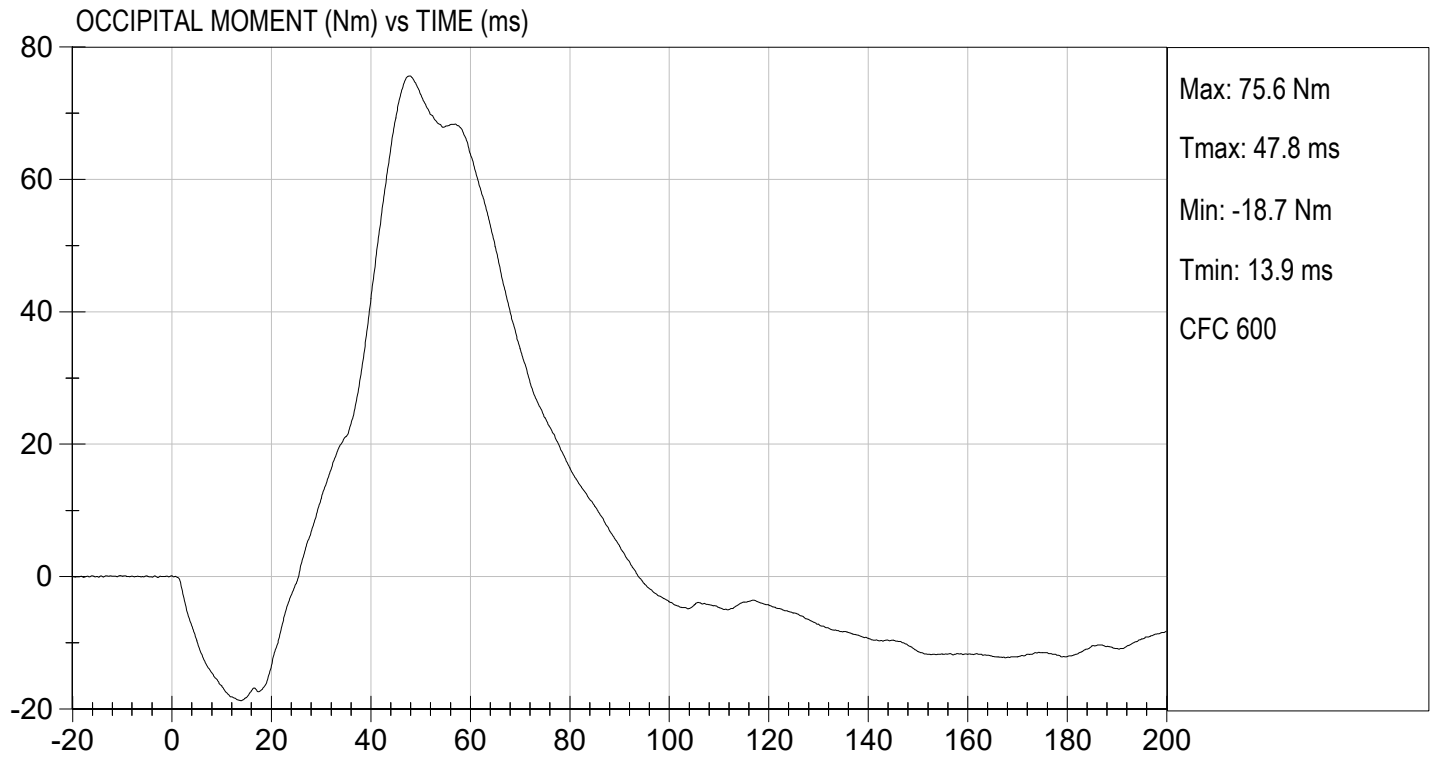

 Approved By





TEST DESC: NECK FLEXION
VELOCITY: 23.15 ft/s, 7.06 m/s

TEST DATE: 04/15/2024
TEST #: D240962



DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last extension test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.6°C</u> |
| Record the minimum temperature: | <u>20.3°C</u> |
| Record the maximum humidity: | <u>32%</u> |
| Record the minimum humidity: | <u>22%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s \leq speed \leq 6.19 m/s	6.05 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.8 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.7 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.5 m/s
Plane D Rotation		Peak moment* -65 Nm \leq moment \leq -53 Nm during the following rotation range 99° \leq angle \leq 114°	-54 Nm @ 110 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms \leq time \leq 114 ms	105 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

04/15/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

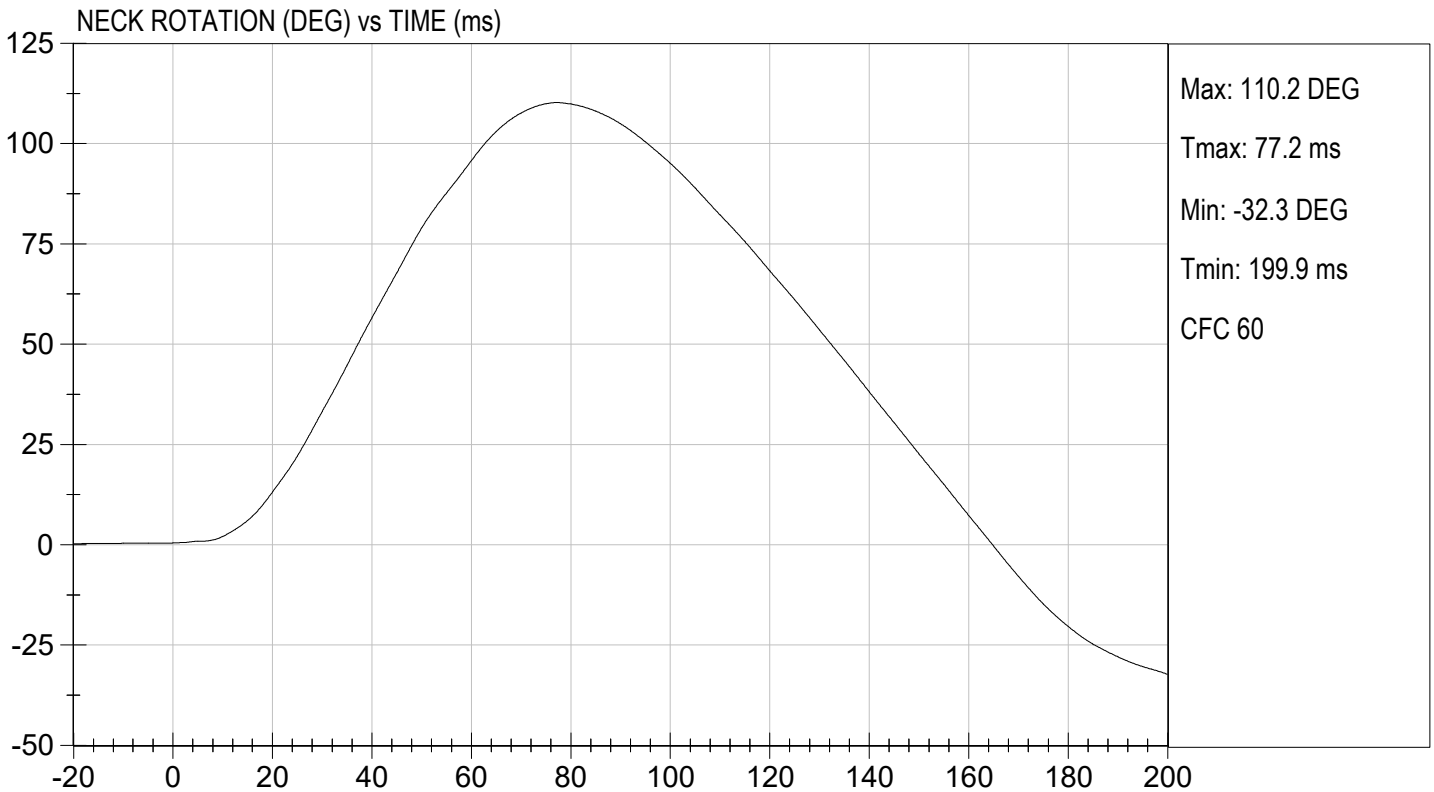
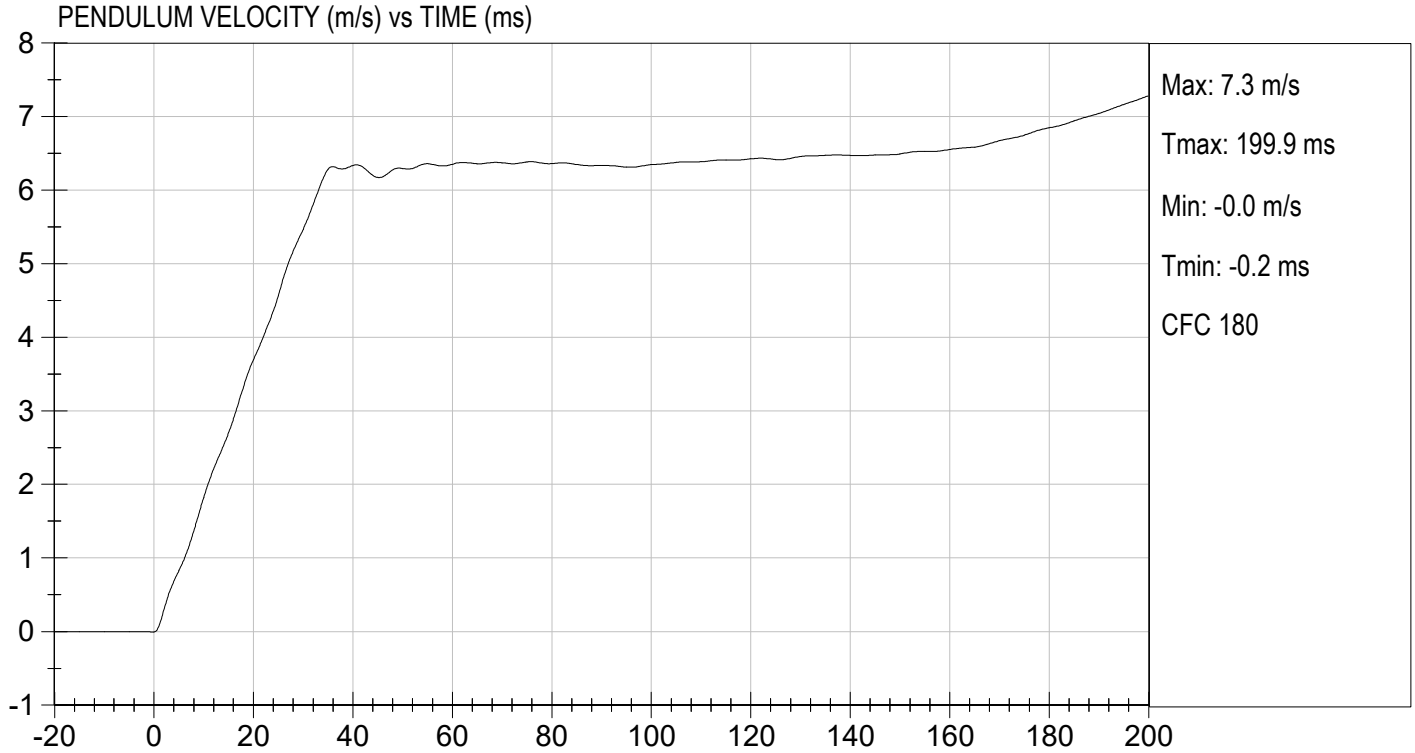
Test I.D.: D240963

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity		%	10 to 70	32	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.05	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.8	Pass
	20 ms	m/s	3.1 to 3.9	3.7	Pass
	30 ms	m/s	4.6 to 5.6	5.5	Pass
D Plane Rotation	Max	deg	99 to 114	110	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-54	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	105	Pass
Overall Results					Pass


 Laboratory Technician

04/15/2024
 Test Date

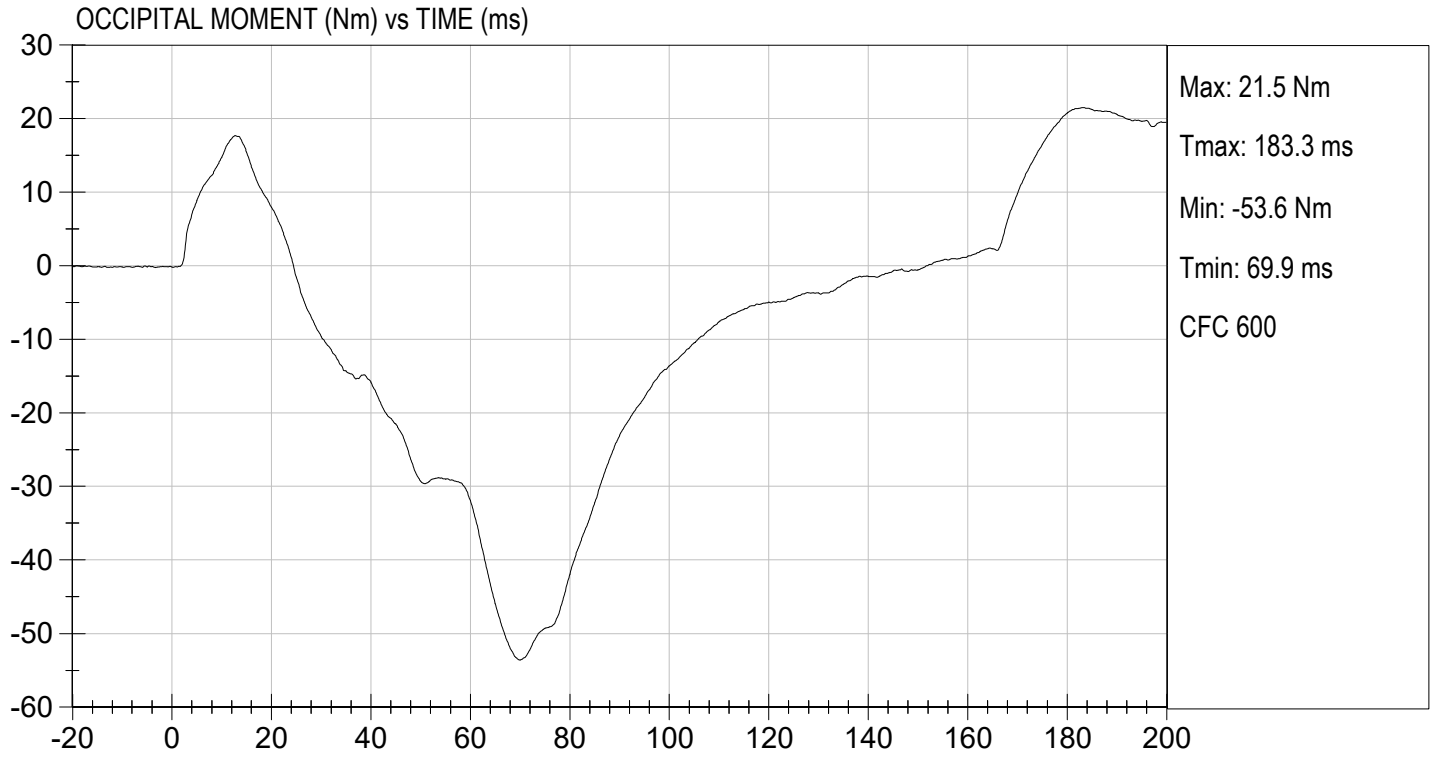

 Approved By





TEST DESC: NECK EXTENSION
VELOCITY: 19.84 ft/s, 6.05 m/s

TEST DATE: 04/15/2024
TEST #: D240963



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11B.
3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.5°C</u>
Record the minimum temperature:	<u>20.2°C</u>
Record the maximum humidity:	<u>33%</u>
Record the minimum humidity:	<u>23%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

- No Damage

- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

- The following repairs or replacement was performed. Record

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
 Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	6.59 m/s ≤ speed ≤ 6.83 m/s	6.77 m/s
Chest Compression	50.0 mm ≤ compression ≤ 58.0 mm	53.0 mm
Peak force** between 50.0 and 58.0 mm chest compression	3900N ≤ peak force ≤ 4400N	4347 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force ≤ 4600 N	4386 N
Internal Hysteresis***	69% ≤ hysteresis ≤ 85%	75%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.


 Signature

04/15/2024
 Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

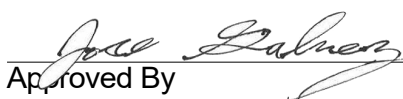
ATD Serial No: ER7897

Test I.D: D240964

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Relative Humidity	%	10 to 70	33	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	53	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4347	Pass
Internal Hysteresis	%	69 to 85	75	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4386	Pass
Overall Test Results				Pass


 Laboratory Technician

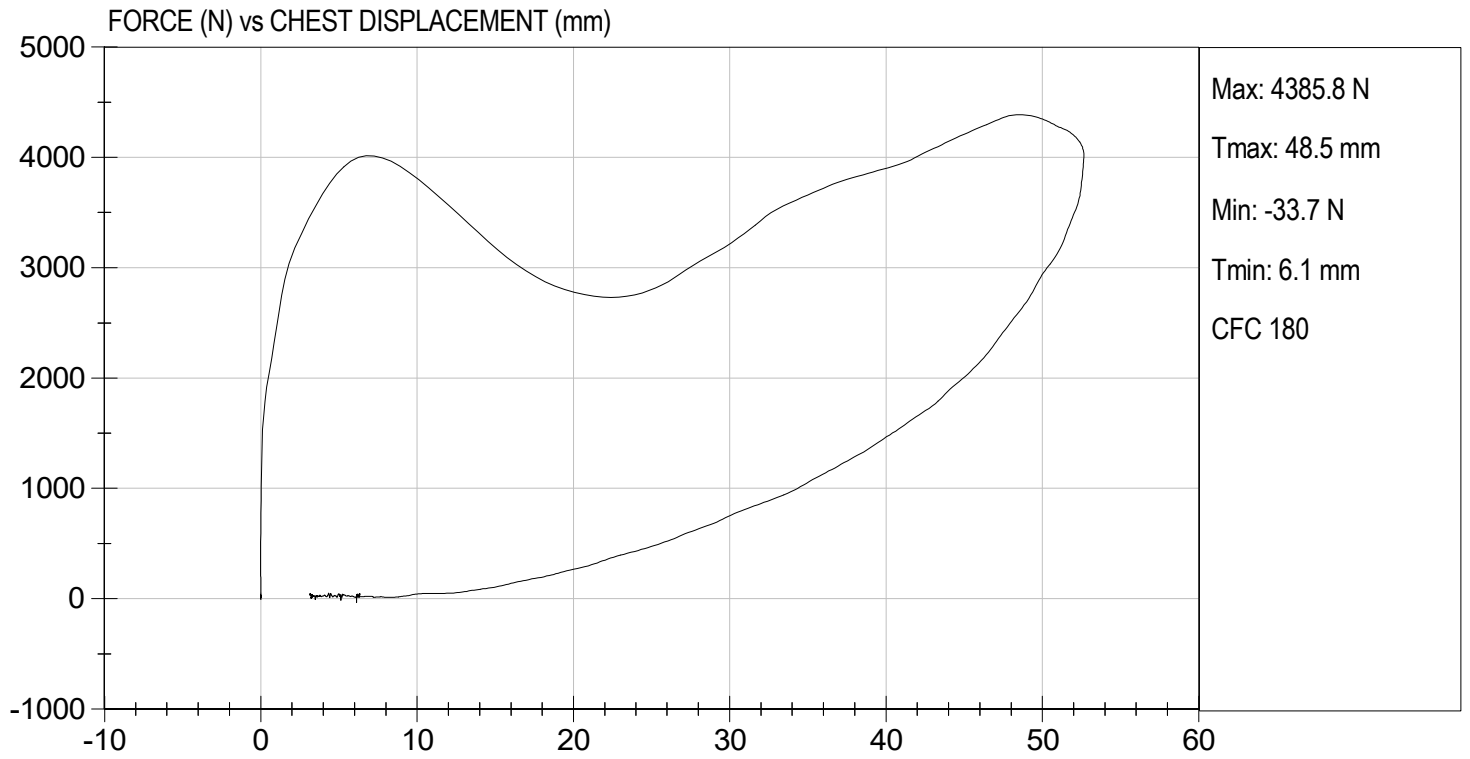
04/15/2024
 Test Date


 Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 04/15/2024
TEST #: D240964



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13B.
3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 Without legs below femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.6°C</u> |
| Record the minimum temperature: | <u>20.3°C</u> |
| Record the maximum humidity: | <u>33%</u> |
| Record the minimum humidity: | <u>23%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

MGA RESEARCH CORPORATION
TORSO FLEXION TEST
HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

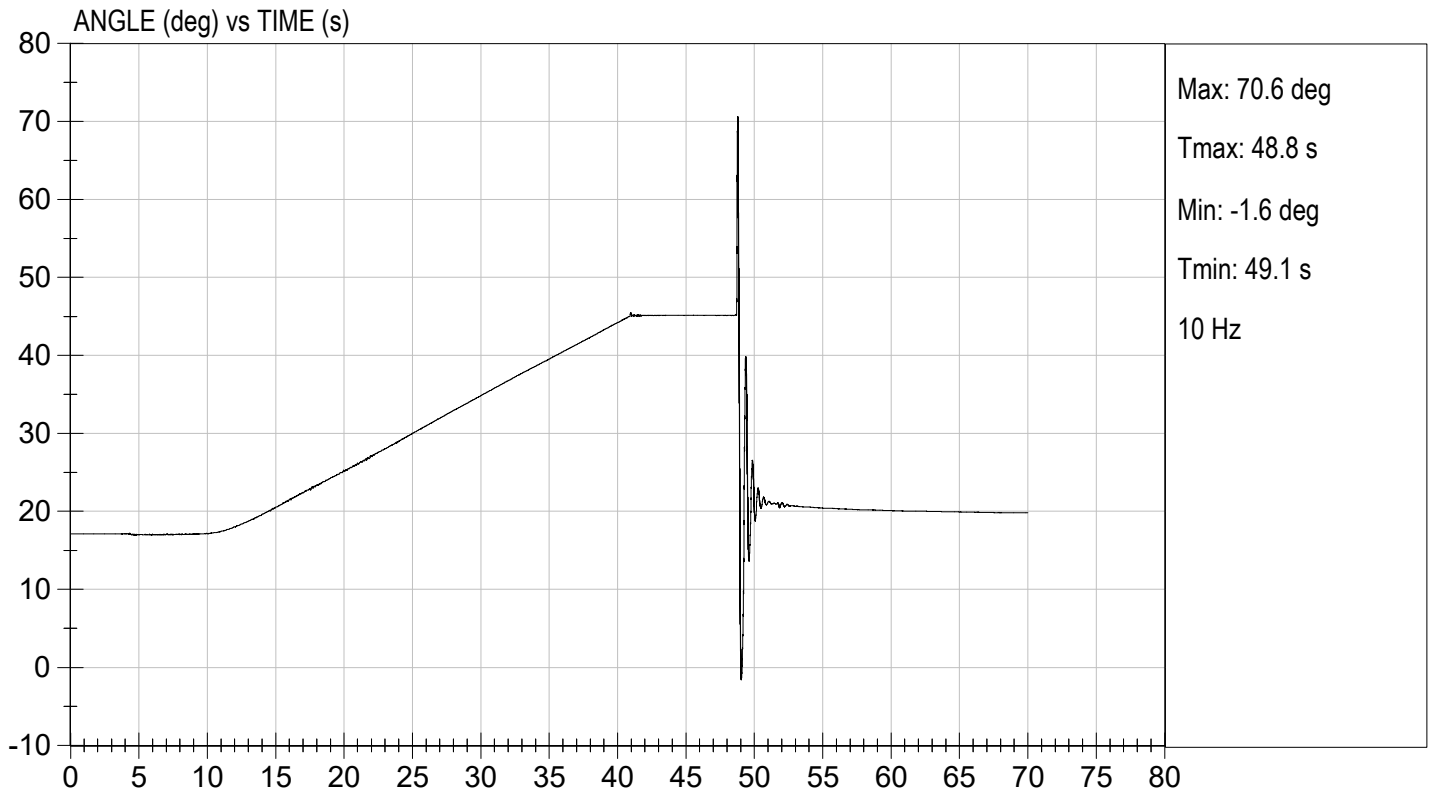
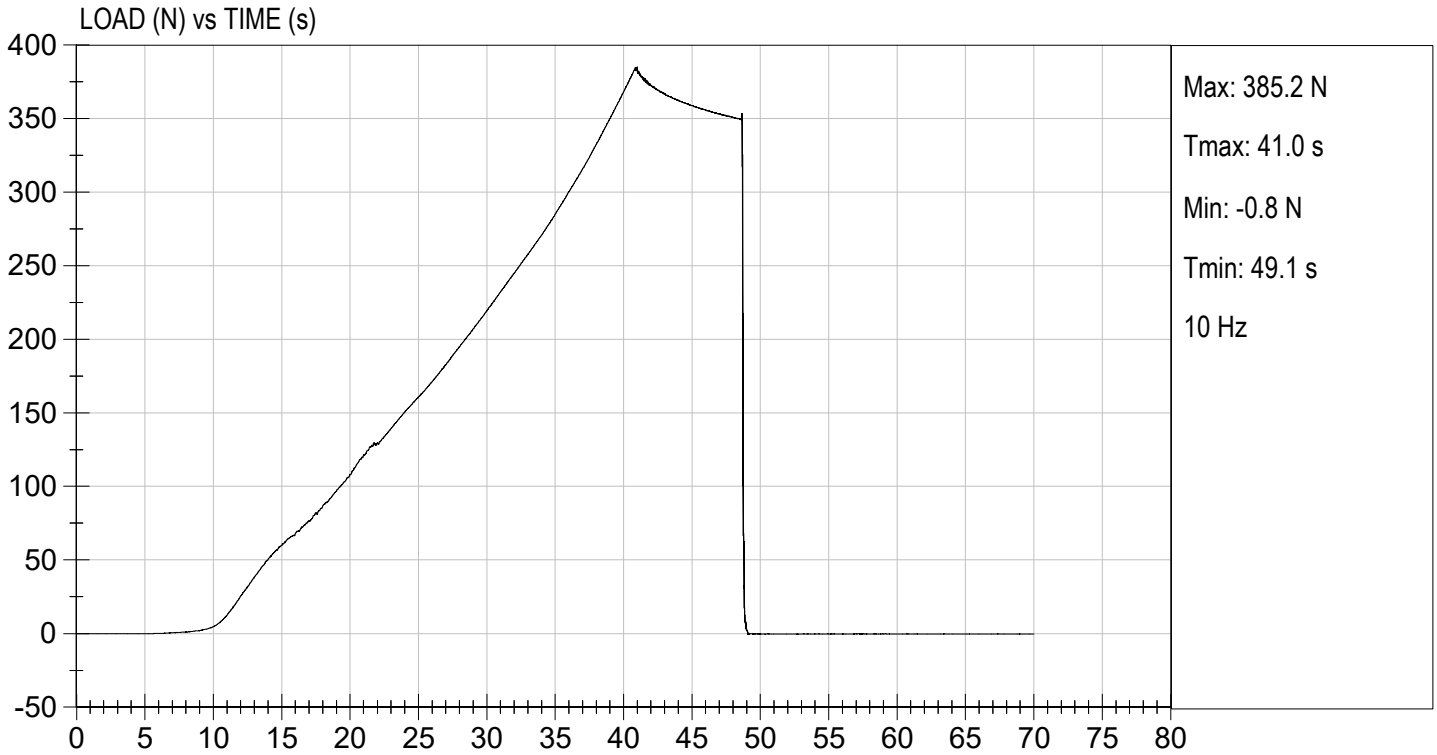
Test I.D: D240967

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Initial Angle	deg	0 to 20	17	Pass
Return Angle	deg	+/- 8	3	Pass
Force at 45 deg	N	320 to 390	385	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
Overall Result				Pass


 Laboratory Technician

04/15/2024
 Test Date


 Approved By



DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528L), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.6°C</u>
Record the minimum temperature:	<u>20.3°C</u>
Record the maximum humidity:	<u>33%</u>
Record the minimum humidity:	<u>23%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.6 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3976 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

04/15/2024
Date

MGA RESEARCH CORPORATION
LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

Test I.D.: D240966

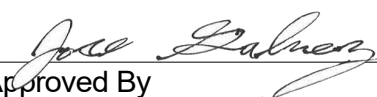
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3976	Pass
Overall Test Results				Pass



 Laboratory Technician

04/15/2024

 Test Date

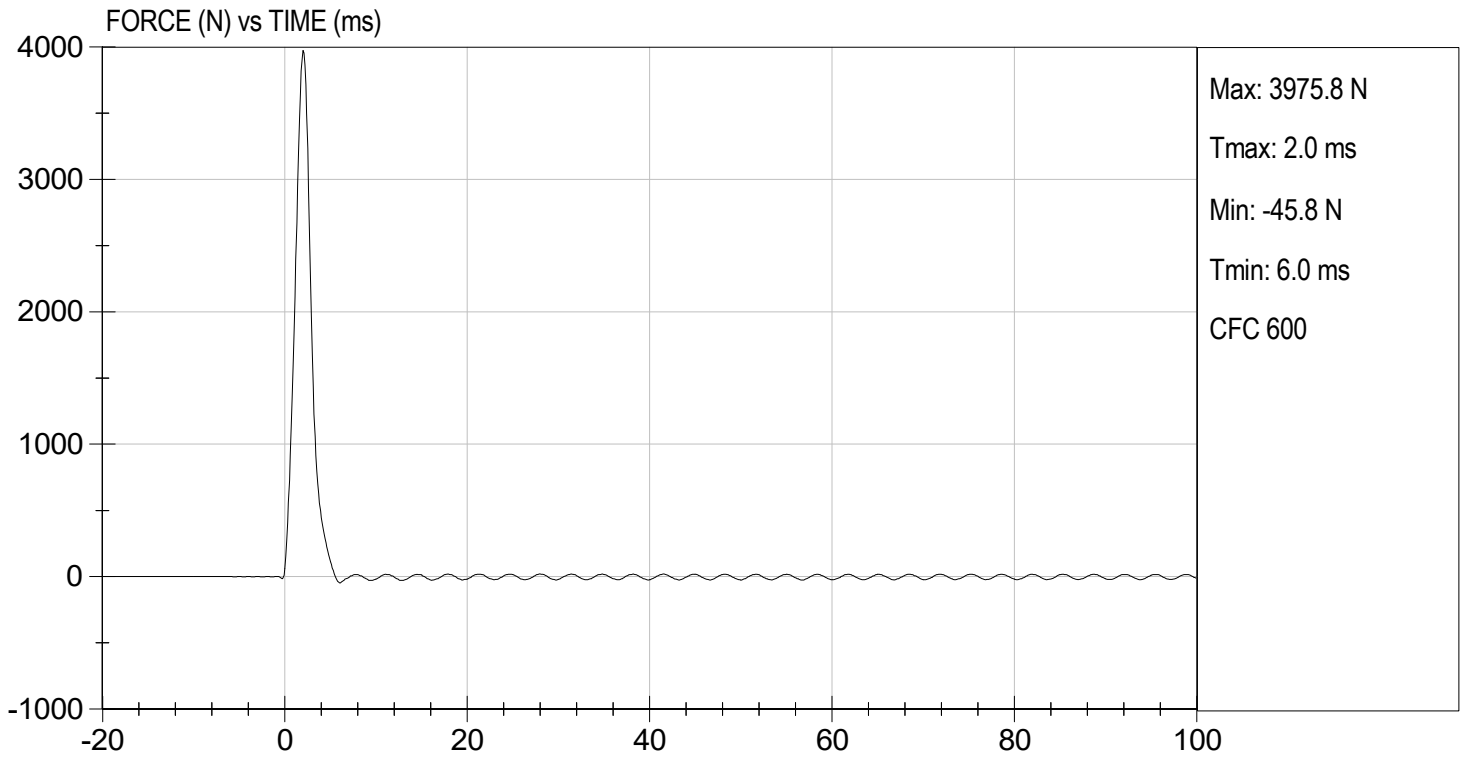


 Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.89 ft/s, 2.10 m/s

TEST DATE: 04/15/2024
TEST #: D240966



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 04/15/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528R), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.6°C</u>
Record the minimum temperature:	<u>20.3°C</u>
Record the maximum humidity:	<u>33%</u>
Record the minimum humidity:	<u>23%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3976 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

04/15/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

Test I.D: D240965

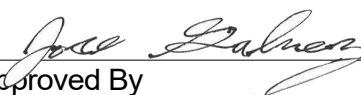
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Probe Speed	m/s	2.07 to 2.13	2.12	Pass
Maximum Force	N	3450 to 4060	3831	Pass
Overall Test Results				Pass



 Laboratory Technician

04/15/2024

 Test Date

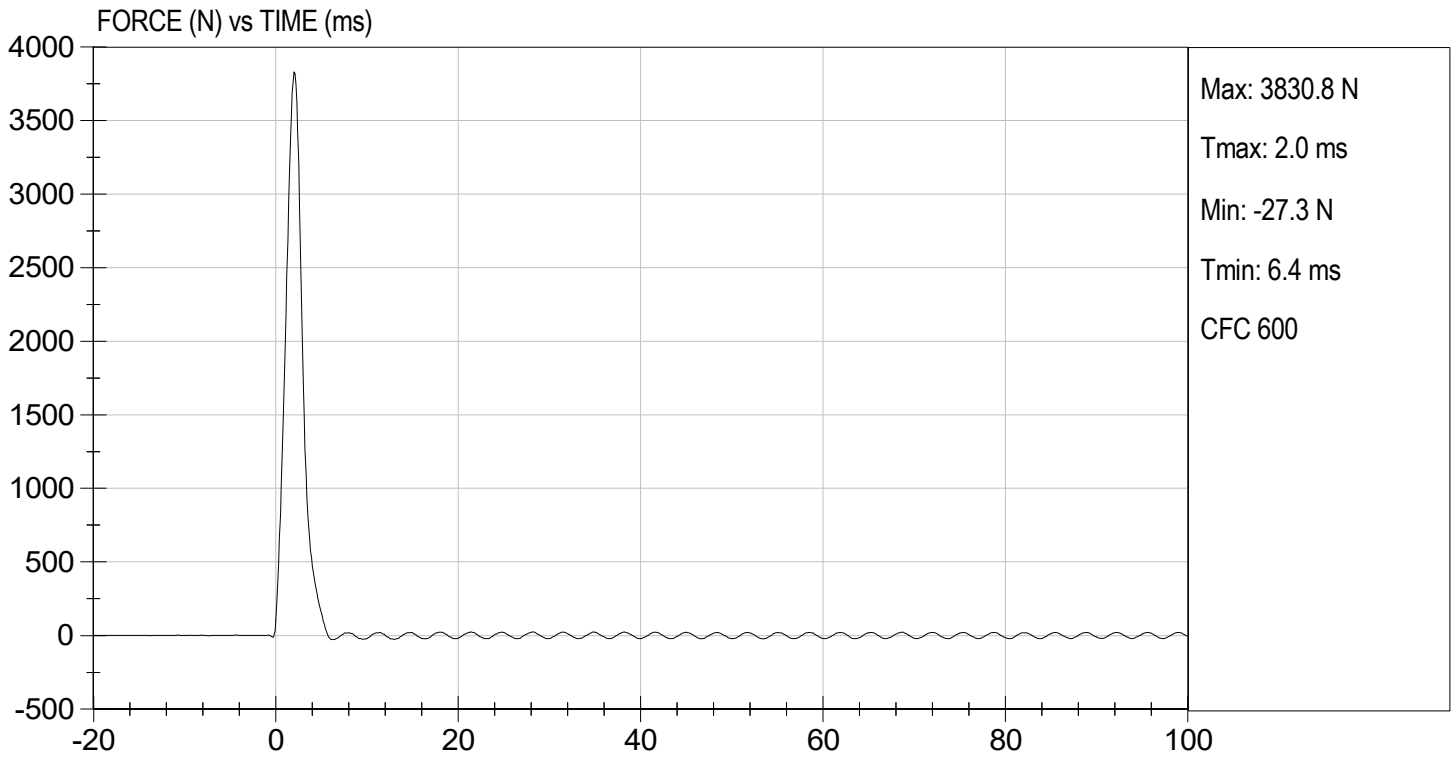


 Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 6.94 ft/s, 2.12 m/s

TEST DATE: 04/15/2024
TEST #: D240965



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T16413	04/02/2024	10/02/2024
(2) LATERAL	Endevco	724CM47-2KTZ-360	T16406	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	724CM47-2KTZ-360	T16403	04/02/2024	10/02/2024
NECK TRANSDUCER	Humanetics	1716AJLN2	NES5344	11/29/2023	05/30/2024
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	724CM47-2KTZ-360	T30954	04/02/2024	10/02/2024
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P82304	04/02/2024	10/02/2024
(3) VERTICAL	Endevco	7264C-2KTZ-360M17	P88172	04/02/2024	10/02/2024
CHEST POTENTIOMETER	Humanetics	880105-1080	ER7897	04/02/2024	10/02/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121A	F977	04/02/2024	10/02/2024
(2) LEFT FEMUR	Denton	2121AJ	F1750	04/02/2024	10/02/2024
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH5P1	01/16/2024	07/17/2024
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	11/20/2023	05/21/2024
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-360M17	P82128	11/27/2023	05/28/2024
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Servo	14CBI-2897	4707	02/12/2024	08/13/2024
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Servo	14CBI-2897	7297	02/12/2024	08/13/2024

LABORATORY TECHNICIAN: _____ *Jondr Pulokas*

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.4°C</u> |
| Record the minimum temperature: | <u>20.1°C</u> |
| Record the maximum humidity: | <u>48%</u> |
| Record the minimum humidity: | <u>38%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	273 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-3.6 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jonah Pulokas
Signature

06/04/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897`

Test ID: D241351


Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Peak Resultant Acceleration	G's	250 to 300	273	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-3.6	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass



 Laboratory Technician

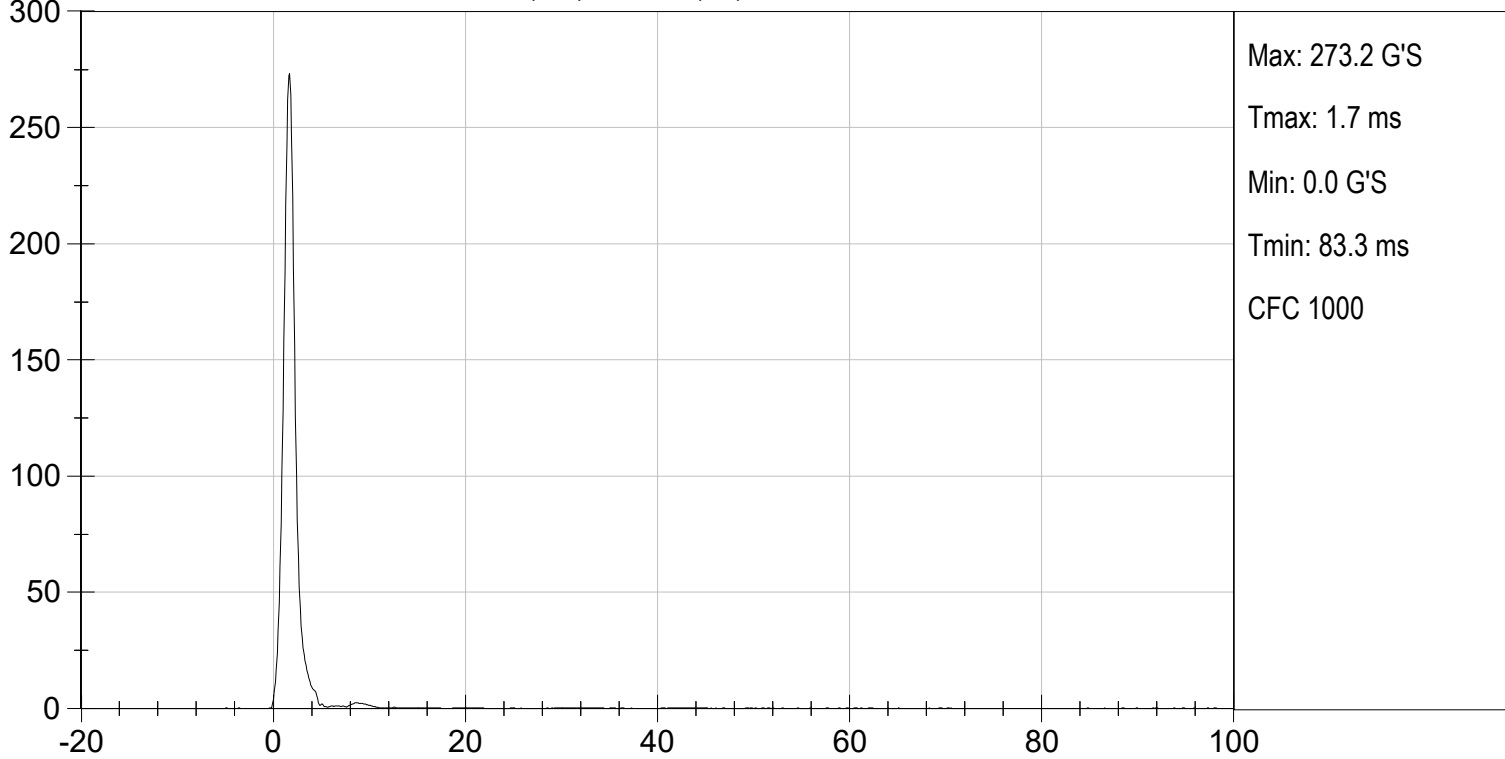
06/04/2024

 Test Date

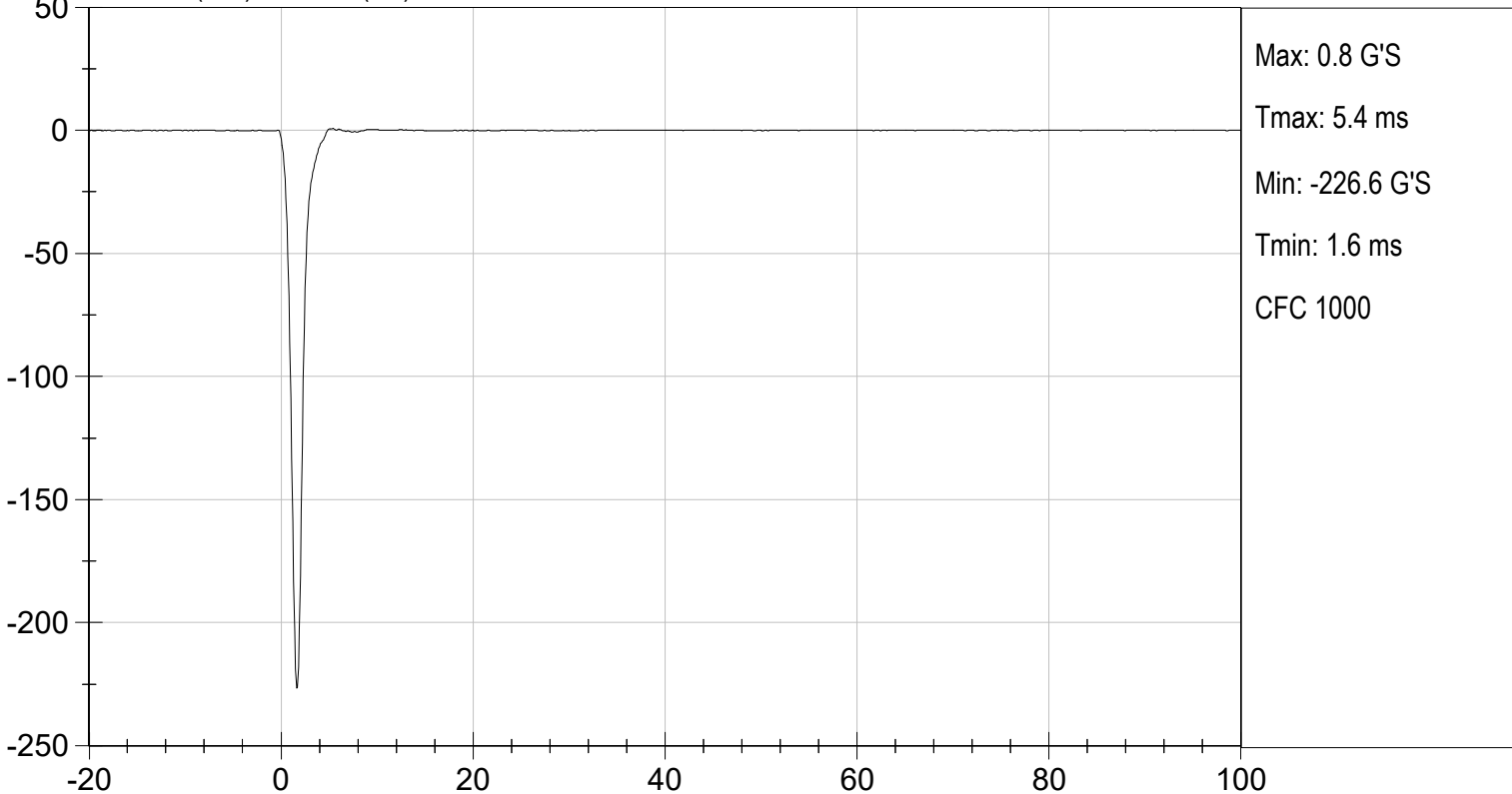


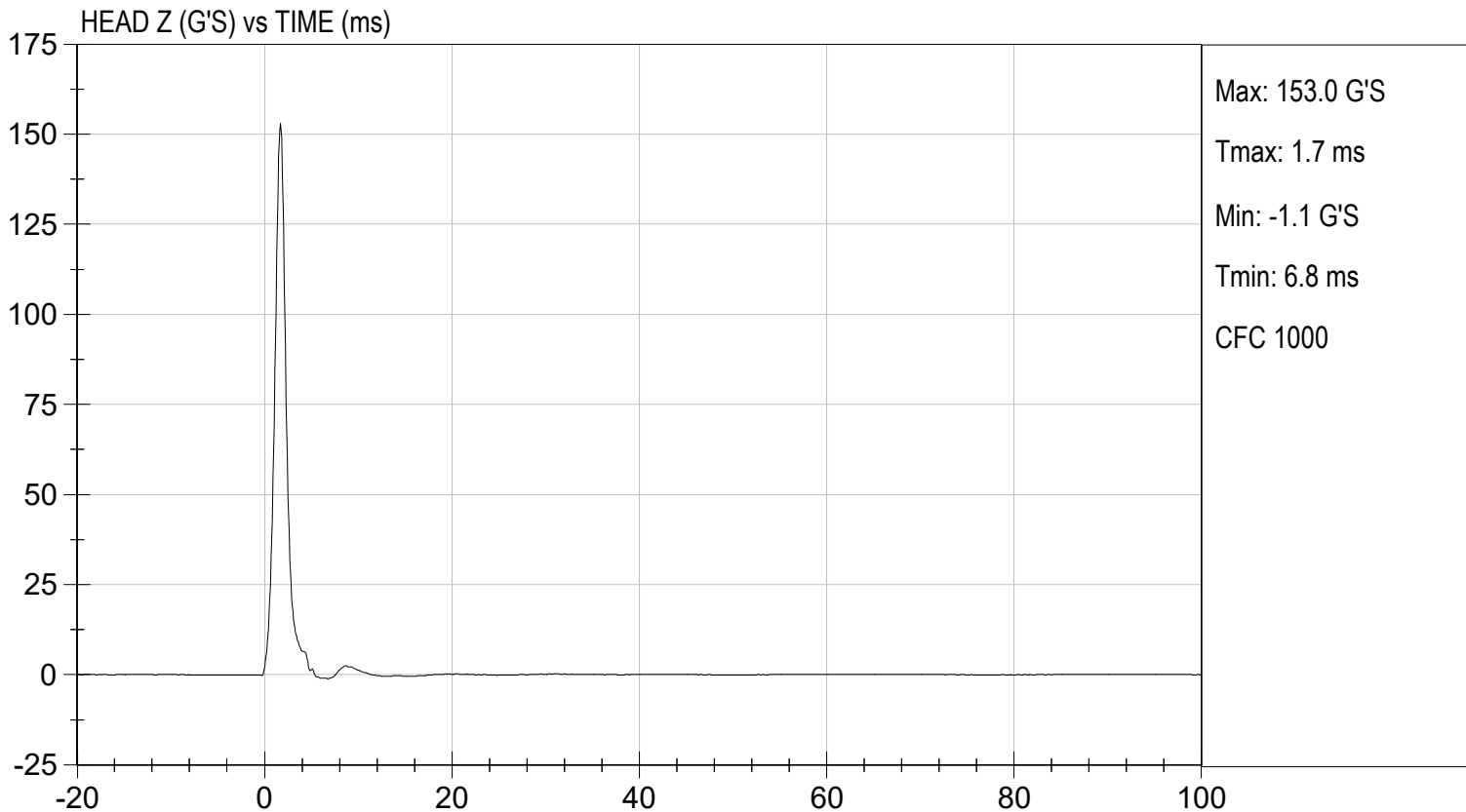
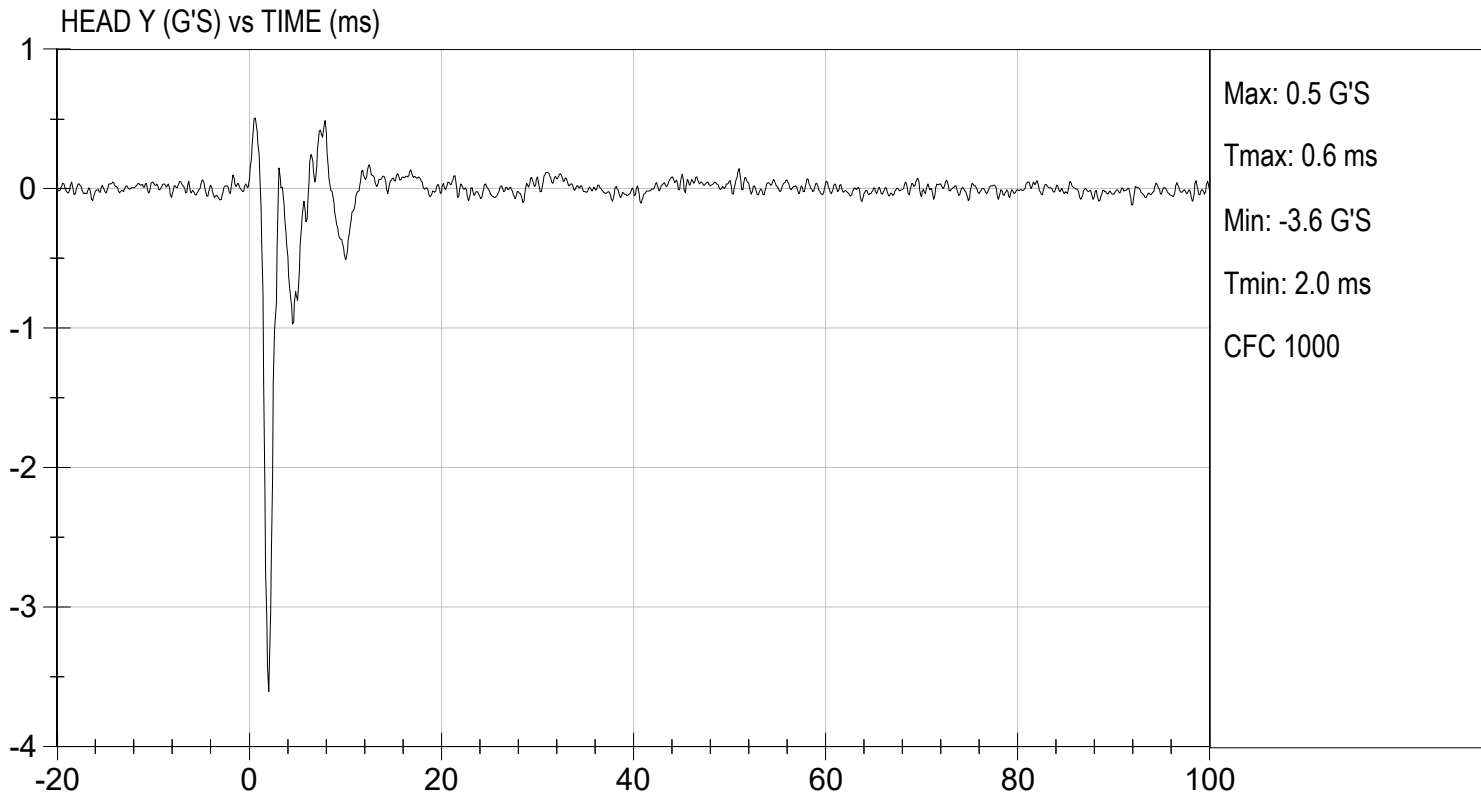
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HEAD RESULTANT ACCELERATION (G'S) vs TIME (ms)



HEAD X (G'S) vs TIME (ms)





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|-----------------------------------|
| Record the maximum temperature: | <u> 21.3°C </u> |
| Record the minimum temperature: | <u> 20.0°C </u> |
| Record the maximum humidity: | <u> 47% </u> |
| Record the minimum humidity: | <u> 37% </u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- | | |
|------------------------------|--|
| Record findings and actions: | <u> No damage </u> |
|------------------------------|--|
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- | | |
|------------------------------|---|
| Record findings and actions: | <u> No Deterioration; Hardness: Front 89; Back 90. </u> |
|------------------------------|---|
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s \leq speed \leq 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.8 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.9 m/s
Plane D Rotation		Peak moment* 69 Nm \leq moment \leq 83 Nm during the following rotation range 77° \leq angle \leq 91°	77 Nm @ 82 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms \leq time \leq 100 ms	85 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.


Signature

06/04/2024
Date

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NECK FLEXION TEST

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

Test I.D: D241352

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	47	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.8	Pass
	30 ms	m/s	5.8 to 7.0	6.9	Pass
D Plane Rotation	Max	deg	77 to 91	82	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	77	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	85	Pass
Overall Results					Pass

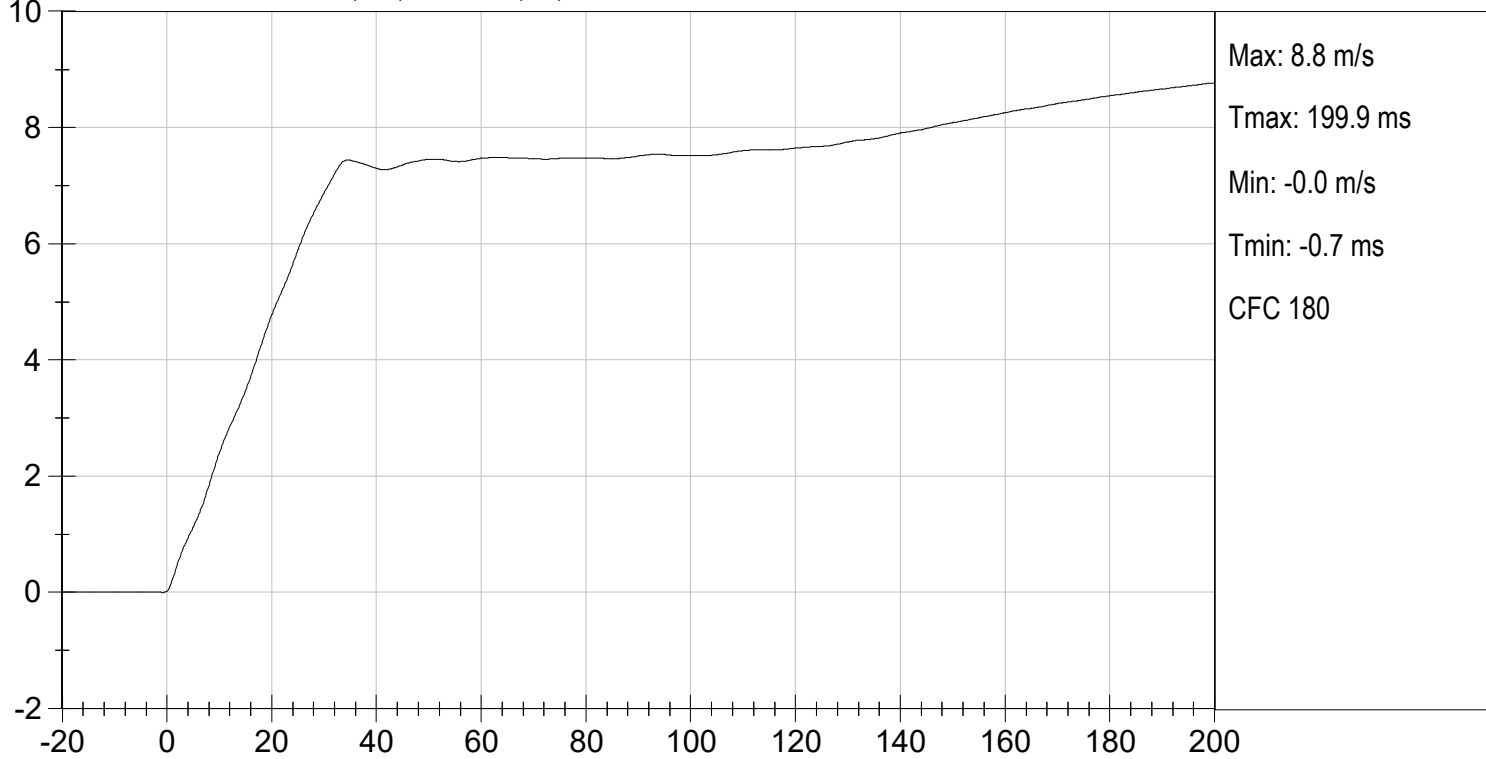

 Laboratory Technician

06/04/2024
 Test Date

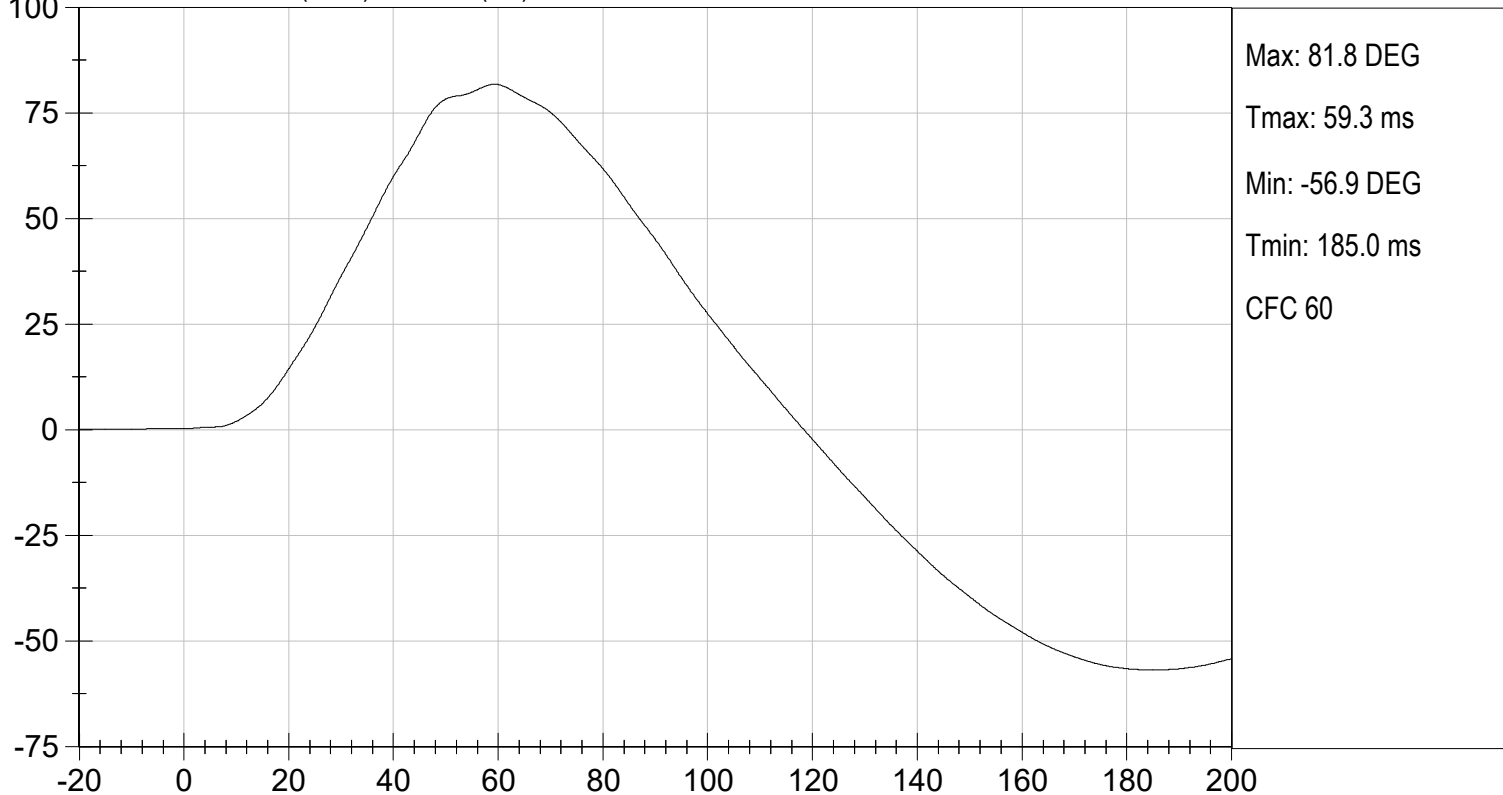

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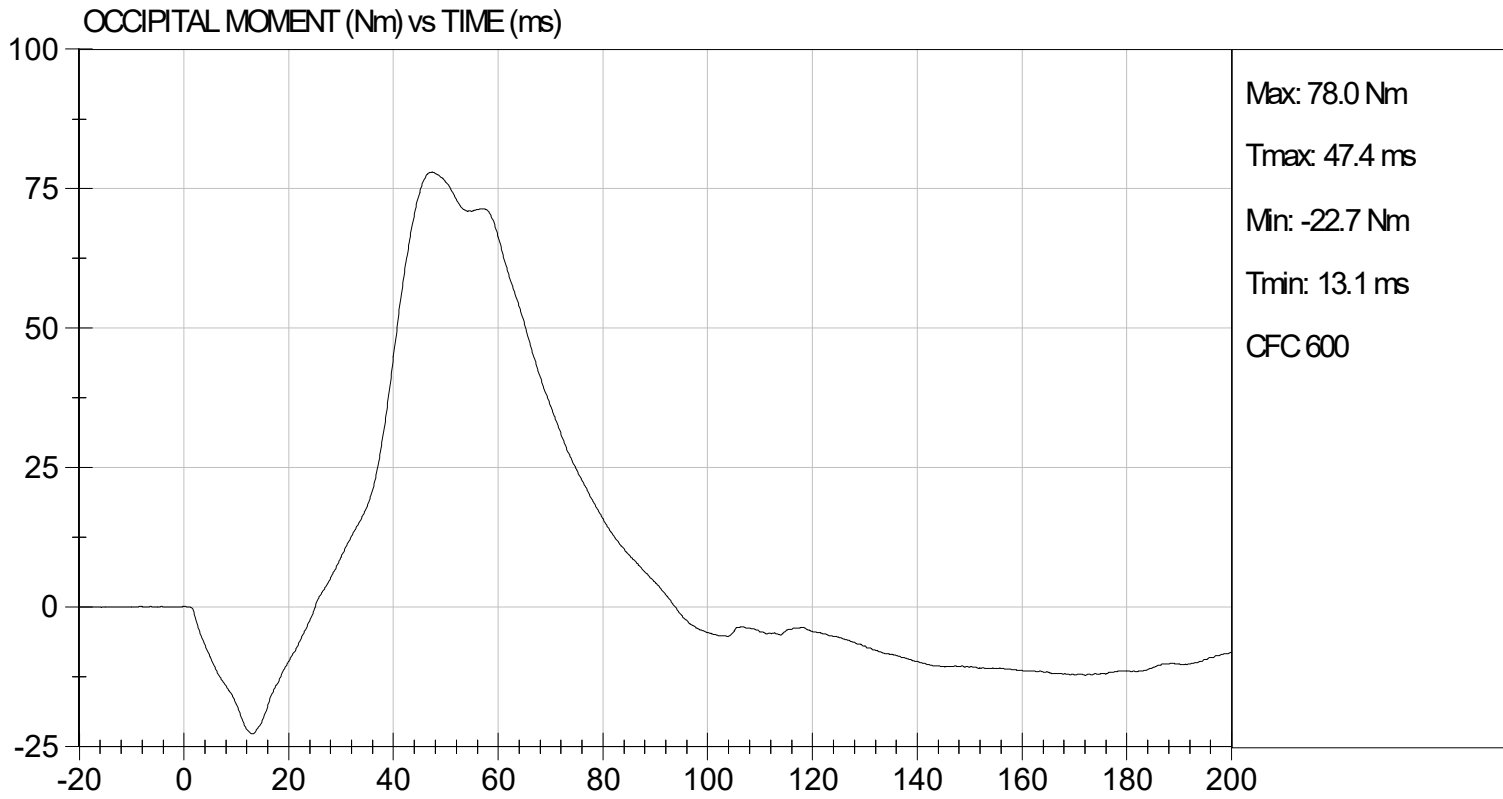


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last extension test. (572.137(q))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.4°C</u> |
| Record the minimum temperature: | <u>20.1°C</u> |
| Record the maximum humidity: | <u>49%</u> |
| Record the minimum humidity: | <u>39%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s \leq speed \leq 6.19 m/s	6.12 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.8 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.7 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.5 m/s
Plane D Rotation		Peak moment* -65 Nm \leq moment \leq -53 Nm during the following rotation range 99° \leq angle \leq 114°	-55 Nm @ 112 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms \leq time \leq 114 ms	106 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

06/04/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

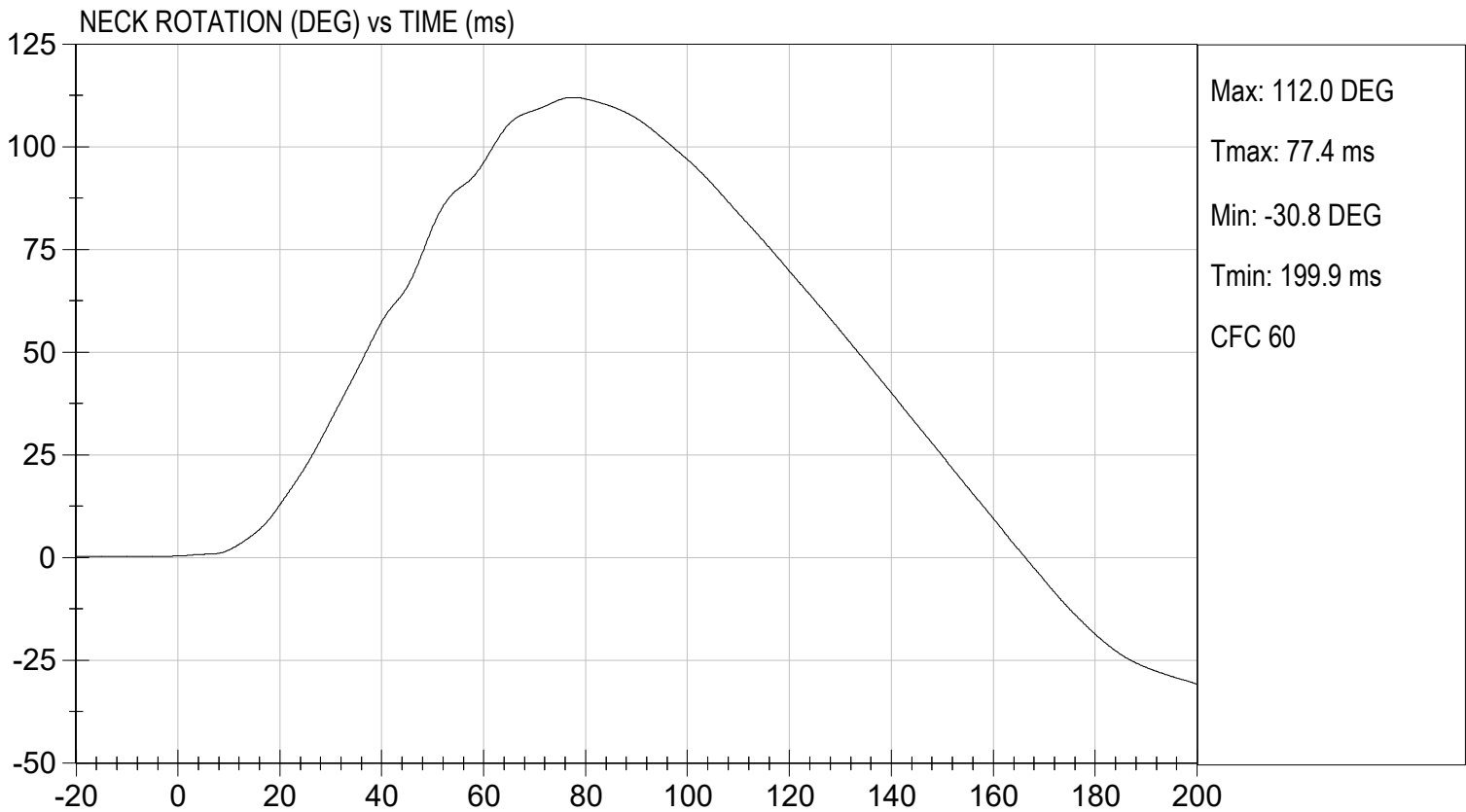
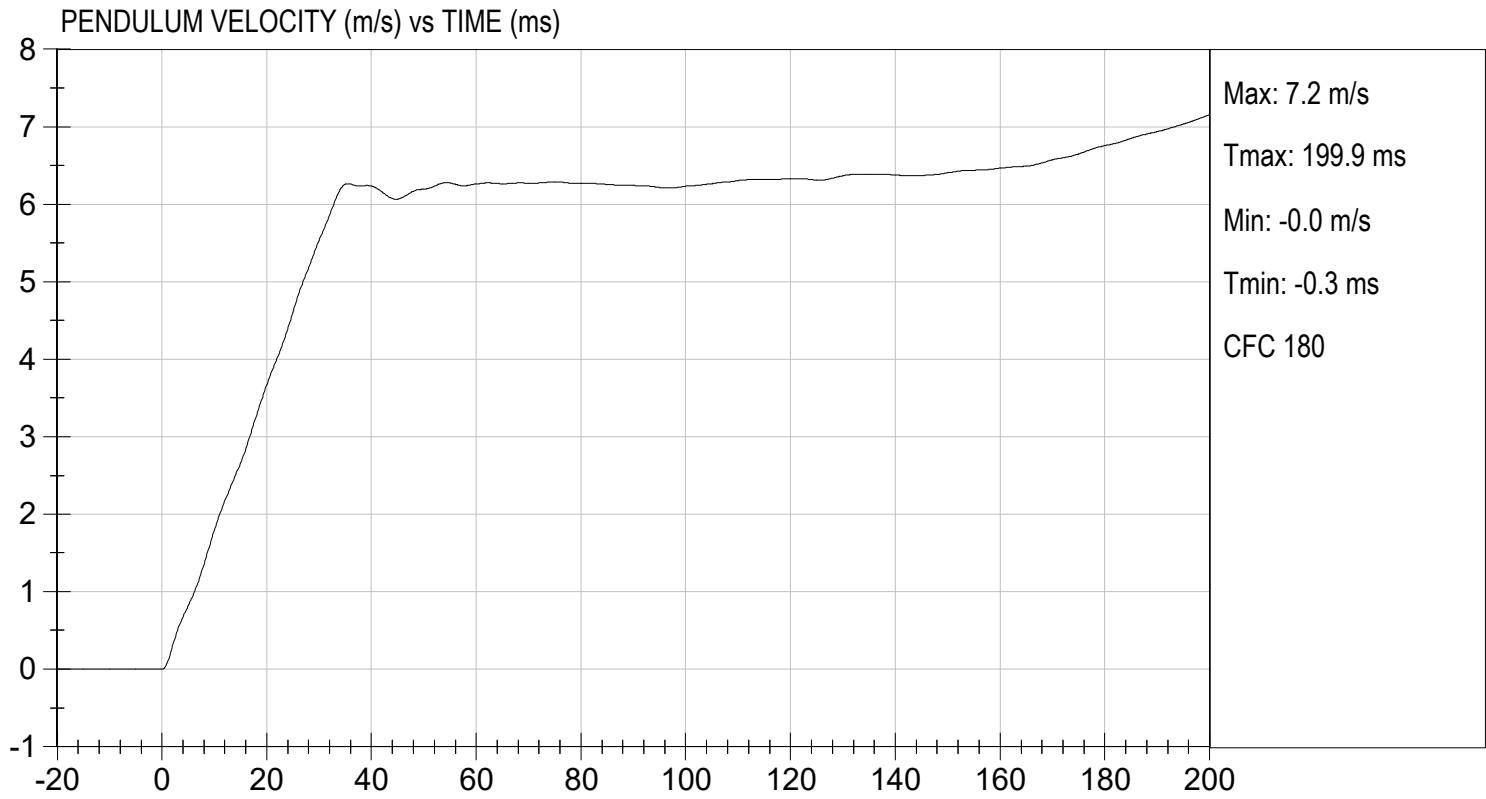
Test I.D: D241353

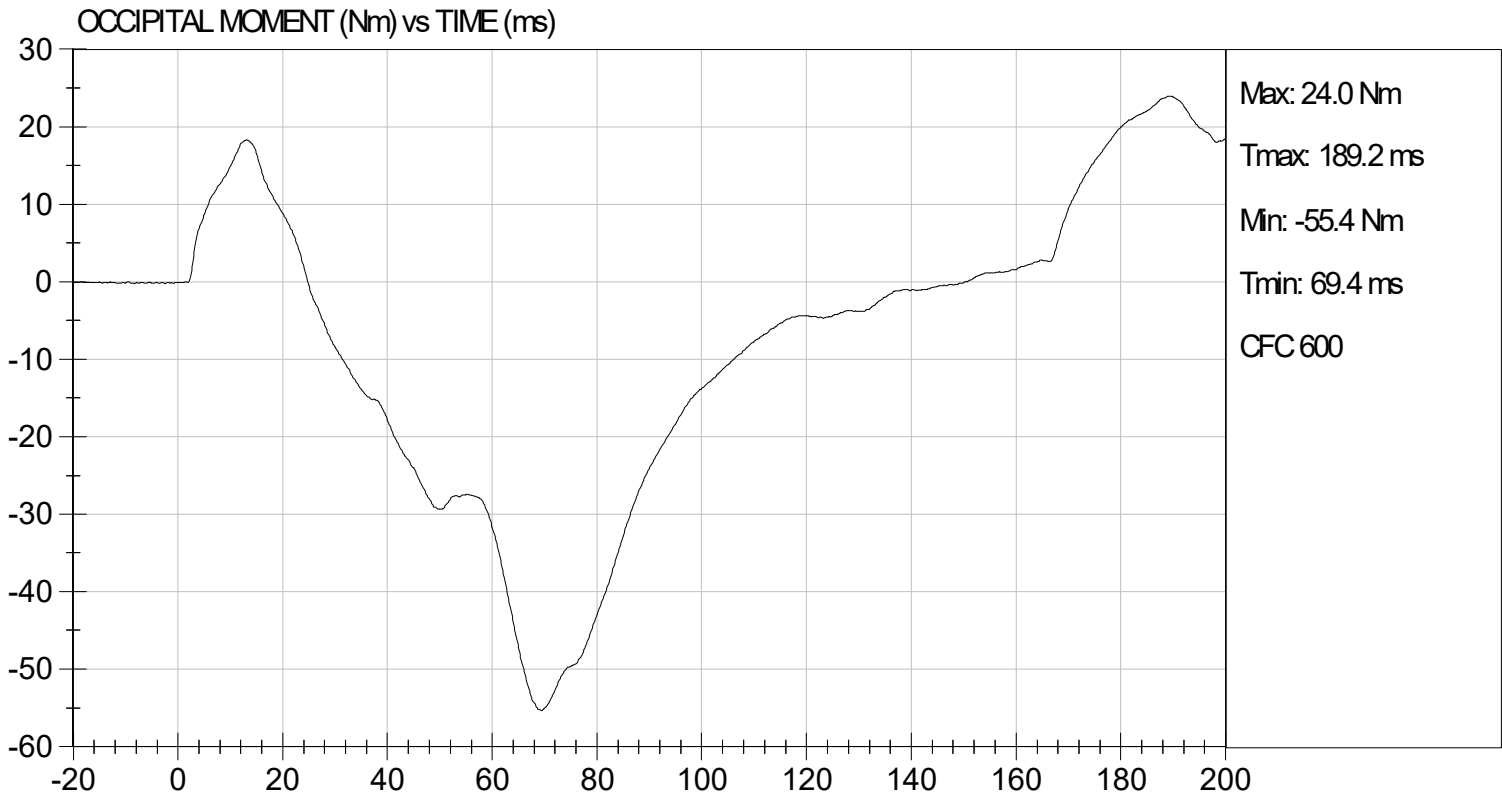
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity		%	10 to 70	49	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.12	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.8	Pass
	20 ms	m/s	3.1 to 3.9	3.7	Pass
	30 ms	m/s	4.6 to 5.6	5.5	Pass
D Plane Rotation	Max	deg	99 to 114	112	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-55	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	106	Pass
Overall Results					Pass


 Laboratory Technician

06/04/2024
 Test Date


 Approved By





DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11B.
3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>48%</u>
Record the minimum humidity:	<u>38%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

- No Damage

- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

- The following repairs or replacement was performed. Record

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
 Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.68 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	53.0 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4336 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4364 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	75%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.


 Signature

06/04/2024
 Date

MGA RESEARCH CORPORATION

THORAX IMPACT

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

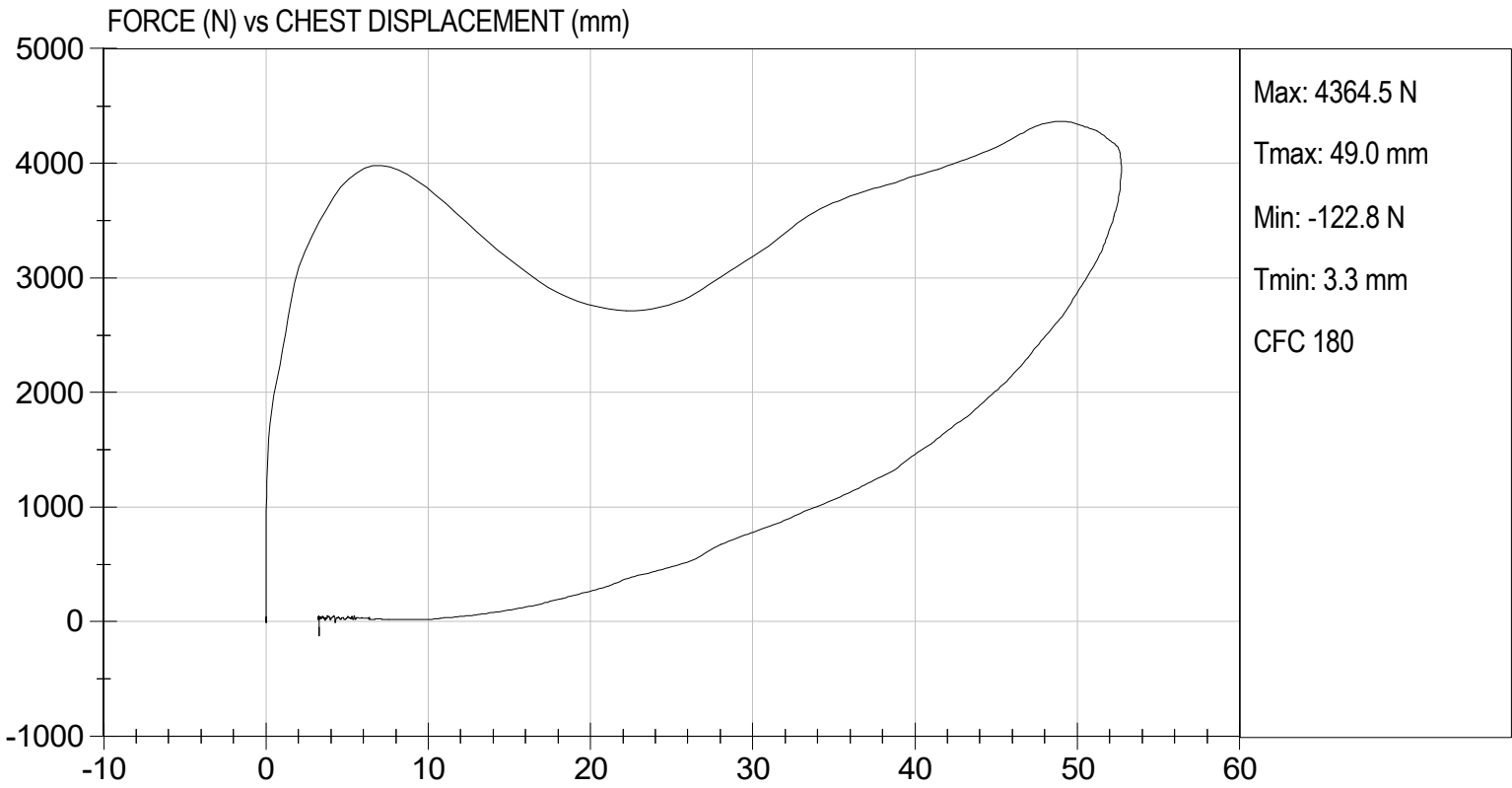
Test I.D: D241354

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Relative Humidity	%	10 to 70	48	Pass
Probe Speed	m/s	6.59 to 6.83	6.68	Pass
Peak Deflection	mm	50 to 58	53	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4336	Pass
Internal Hysteresis	%	69 to 85	75	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4364	Pass
Overall Test Results				Pass


 Laboratory Technician

06/04/2024
 Test Date


 Approved By



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13B.
3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 Without legs below femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.4°C</u> |
| Record the minimum temperature: | <u>20.1°C</u> |
| Record the maximum humidity: | <u>48%</u> |
| Record the minimum humidity: | <u>38%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:

Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	17 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.9 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	371 N
Final ref. plane angle	Initial ref. plane angle ± 8°	4 deg

Jonah Pulokas
Signature

06/04/2024
Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

Test I.D: D241357

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Initial Angle	deg	0 to 20	17	Pass
Return Angle	deg	+/- 8	4	Pass
Force at 45 deg	N	320 to 390	371	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
			Overall Result	Pass



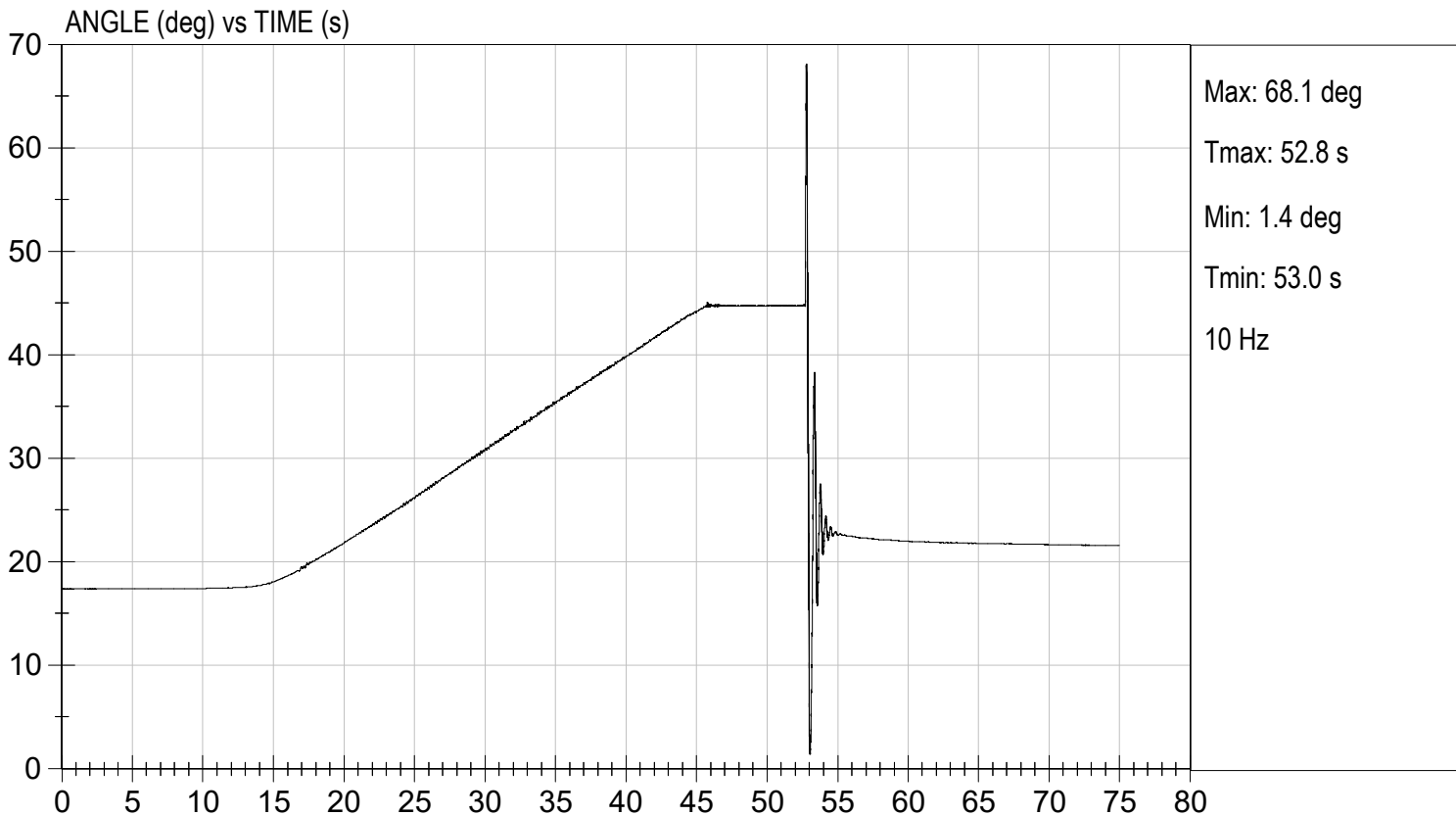
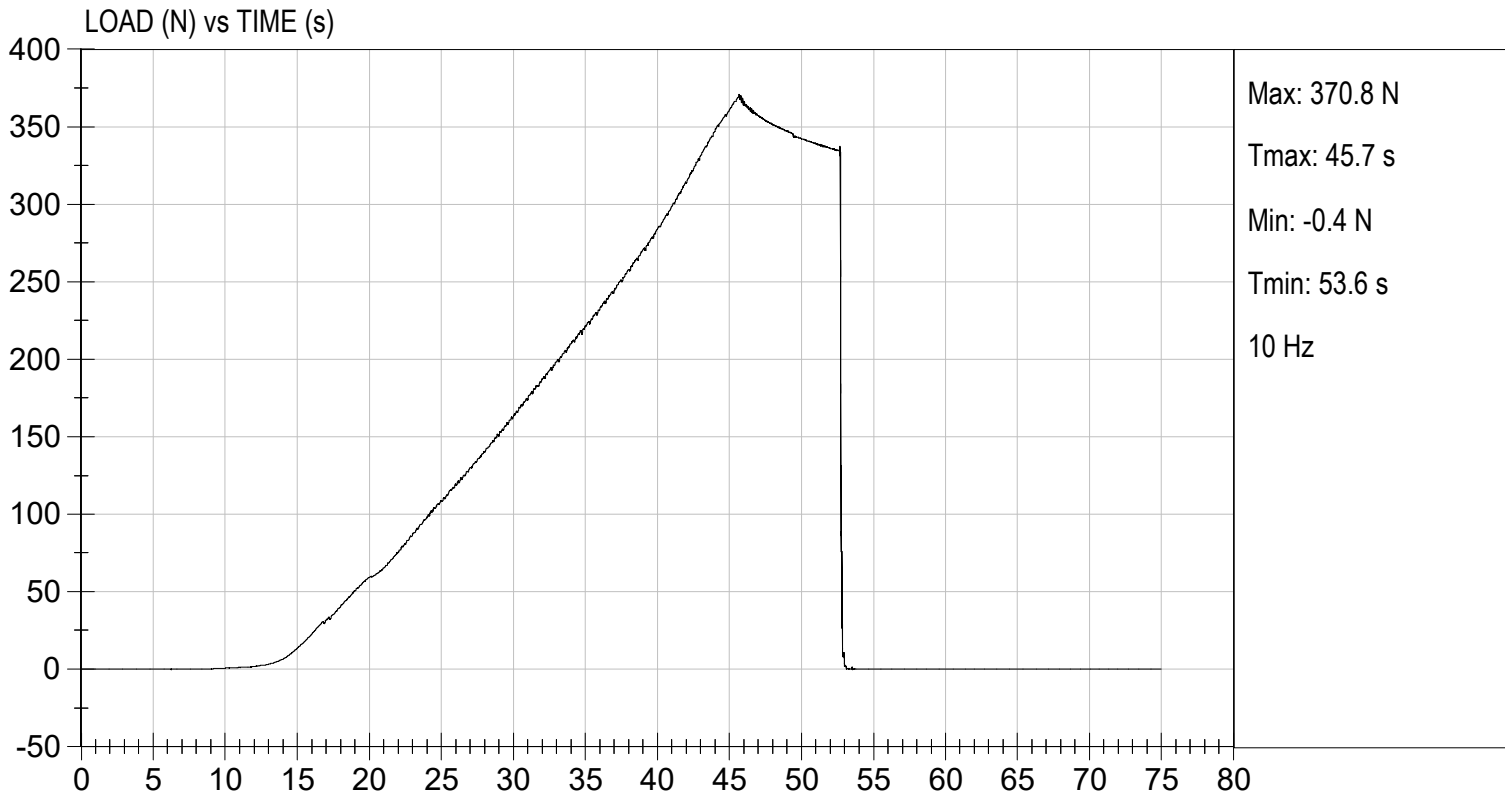
Laboratory Technician

06/04/2024

Test Date



Approved By



DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528L), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>50%</u>
Record the minimum humidity:	<u>40%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3670 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

06/04/2024
Date

MGA RESEARCH CORPORATION

LEFT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE


ATD Serial No: ER7897

Test I.D: D241356

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3670	Pass
Overall Test Results			Pass	


Laboratory Technician

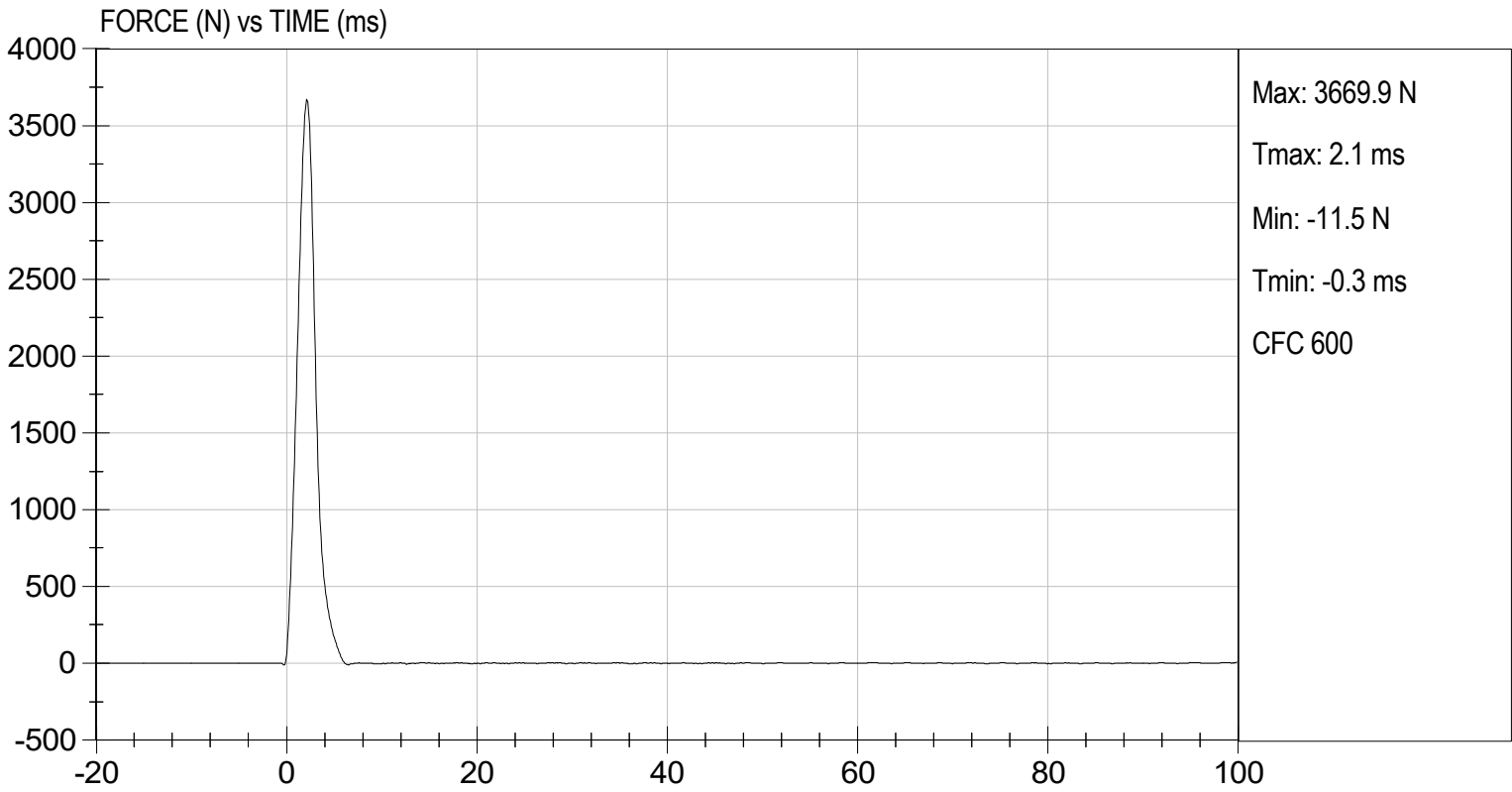
06/04/2024
Test Date


Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.89 ft/s, 2.10 m/s

TEST DATE: 06/04/2024
TEST #: D241356



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 14B.
3. The knee assembly (880105-528R), lower leg structural replacement (880105-603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.3°C</u>
Record the minimum temperature:	<u>20.0°C</u>
Record the maximum humidity:	<u>50%</u>
Record the minimum humidity:	<u>40%</u>

5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3564 N

*Force = impactor mass x deceleration (572.136(b)(2))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

06/04/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: ER7897

Test I.D: D241355


Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	3450 to 4060	3564	Pass
			Overall Test Results	Pass



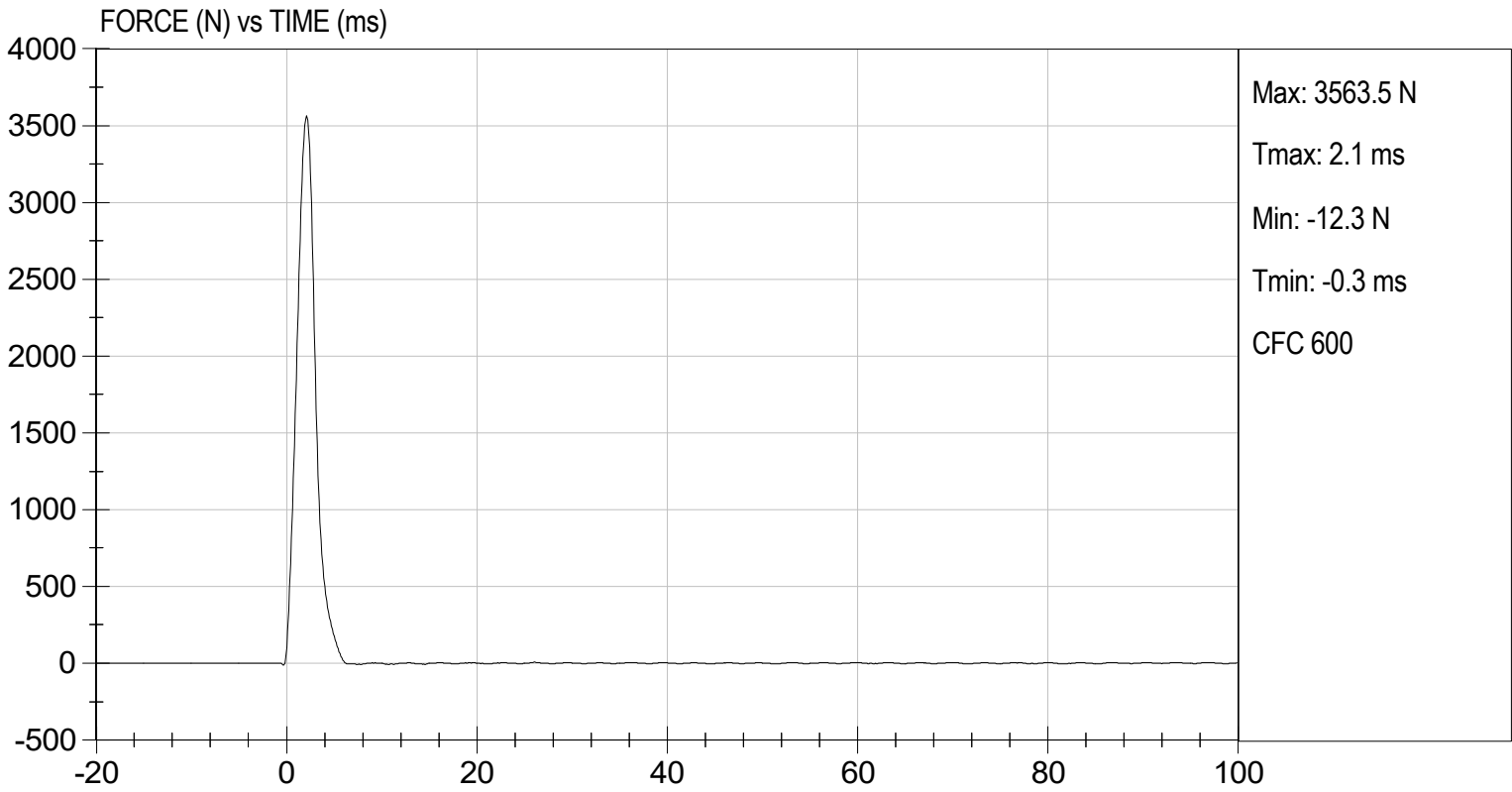
Laboratory Technician

06/04/2024

Test Date



Approved By



DATA SHEET B1
DUMMY DAMAGE CHECKLIST

Dummy Serial Number: ER7897

Test Date: 06/04/2024

Technician: Jonah Pulokas

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:


Signature

06/04/2024
Date

Describe the repair or replacement of parts:

Checked by:


Signature

06/04/2024
Date

EXTERNAL DIMENSIONS

HYBRID III 3 year SN #031, PART 572, SUBPART P EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	538.5-553.7	539.7
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	307.4-322.6	316.4
C	H-POINT HEIGHT	Reference	34.3-44.5	41.2
D	H-POINT LOCATION FROM BACKLINE	Reference	56.9-67.1	65.3
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder pivot bolt to the fixture's rear vertical surface.	60.9-71.1	65.8
F	THIGH CLEARANCE	Fixture's seat surface to highest point on the upper leg segment	81.0-91.2	85.7
G	BACK OF ELBOW TO WRIST PIVOT	Back of the elbow flesh to the finger tip, in line with the elbow and wrist centerlines	247.4-262.6	251.3
H	HEAD BACK TO BACKLINE	Rearmost surface of the head to the fixture's rear vertical surface (Reference)	48.2-58.4	53.1
I	SHOULDER TO - ELBOW LENGTH	Measure from the highest point on top of the shoulder to the lowest part of the flesh on the elbow in line with the shoulder and elbow pivot bolts.	185.4-200.6	199.3
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	133.6-148.8	141.4
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the fixture's rear vertical surface, in line with the knee and hip pivots.	284.8-300.0	288.6
L	POPLITEAL HEIGHT	Seat surface to the horizontal plane of the bottom of the feet.	218.5-233.7	225.9
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	241.6-256.8	251.3
N	BUTTOCK POPLITEAL LENGTH	The most forward portion of the crevice between the upper and lower legs behind the knee to the fixture's rear vertical surface.	218.0-233.2	230.1

HYBRID III 3 year SN #031, PART 572, SUBPART P EXTERNAL DIMENSIONS, continued

DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITH JACKET	Measured 254.0 ± 5.1 mm above seat surface	138.5-153.7	151.7
P	FOOT LENGTH	Tip of toe to rear of heel	137.6-147.8	143.6
Q	STATURE	Lay the dummy out on a flat surface with the rear surfaces of the head, upper torso, buttocks and heels touching the surface and with the bottom of the feet perpendicular to that surface. Measure the distance from the bottom of the feet to the top of the head.	932.2-957.6	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	Knee pivot bolt to the fixture's rear vertical surface.	251.4-261.6	260.1
S	HEAD BREADTH	Distance across the widest of the head at its widest point	128.3-143.5	133.8
T	HEAD DEPTH	Distance from the forward most surface of the head to the rearmost surface of the head, in line with the midsagittal plane.	167.4-182.6	172.7
U	HIP BREADTH	Distance across the width of the hip at the widest point of the jacket	200.7-215.9	208.9
V	SHOULDER BREADTH	Distance between the outside edges of the shoulder flesh, in line with the shoulder pivot bolts	236.5-251.7	245.4
W	FOOT BREADTH	The widest part of the foot	53.6-63.8	57.3
X	HEAD CIRCUMFERENCE	At the largest location	500.4-515.6	513.2
Y	CHEST CIRCUMFERENCE WITH JACKET	Distance around chest at reference location AA, with jacket on.	527.1-552.5	541.3
Z	WAIST CIRCUMFERENCE	Distance around chest at reference location BB, with jacket on.	527.1-552.5	532.4
AA	REFERENCE LOCATION FOR DIMENSION Y	Reference: 254.0 ± 5.1 MM above the seat surface	248.9-259.1	254.0
BB	REFERENCE LOCATION FOR DIMENSION Z	Reference: 165.1 ± 5.1 MM above seat surface	160.0-170.2	165.0

DATA SHEET D3
HEAD DROP TEST (572.142) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 04/24/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.142(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the head (210-1000), adaptor plate (ATD 6259), accelerometer mounting block (SA572-S80) structural replacement of ½ mass of the neck load transducer (TE-107-001), head mounting washer (ATD 6262) one ½-20x1" flat head cap screw (9000150), and three (3) accelerometers (SA572-S4). (572.142(a))
3. Accelerometers and their respective mounts are smooth and clean.
4. The head accelerometer mounting plate screws (10-32 x 5/8 SHCS) are torqued to 10.2 Nm.
5. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.146(l))
6. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.142(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>20.2°C</u> |
| Record the maximum humidity | <u>26%</u> |
| Record the minimum humidity | <u>23%</u> |
7. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the low risk deployment test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage
8. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.142(c)(2))

X 9. Suspend and orient the head assembly as shown in Figure 7D. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.142(c)(3))
 Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 10. The 3.3 mm (0.13 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. (572.142(c)(3))
 Record the right side distance: 501 mm
 Record the left side distance: 501 mm

X 11. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.142(c)(4))
 Record actual micro finish: 24.8 micro inches

X 12. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.142(c)(4))
 Record thickness: 50.9 mm
 Record width: 604 mm
 Record length: 595 mm

X 13. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.142(b)) & (572.142(c)(4))

X 14. Complete the following table. (572.142(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 280 \text{ g}$	275 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-10.5 g

X 15. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Brian Road
 Signature

04/24/2024
 Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 3 YEAR OLD

ATD Serial No: 031

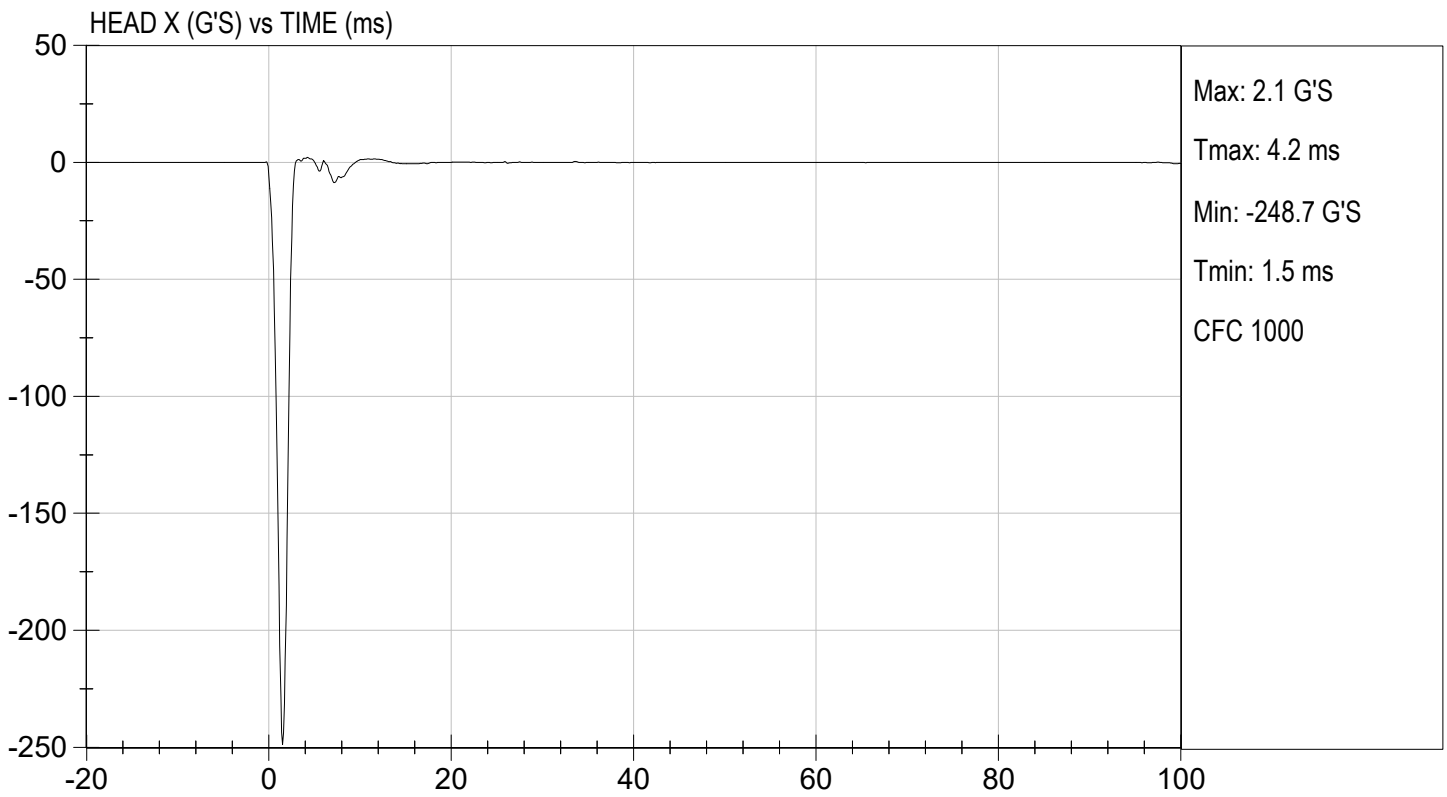
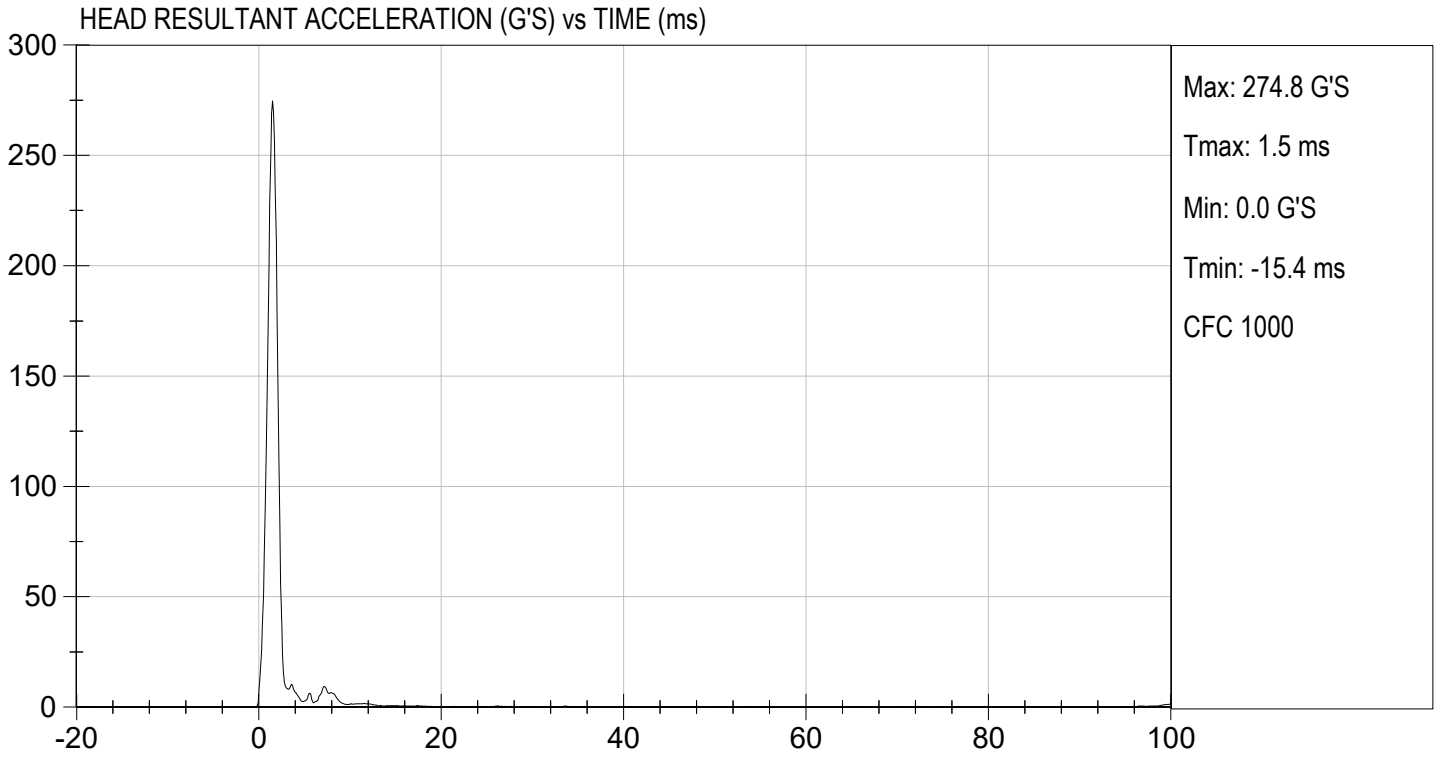
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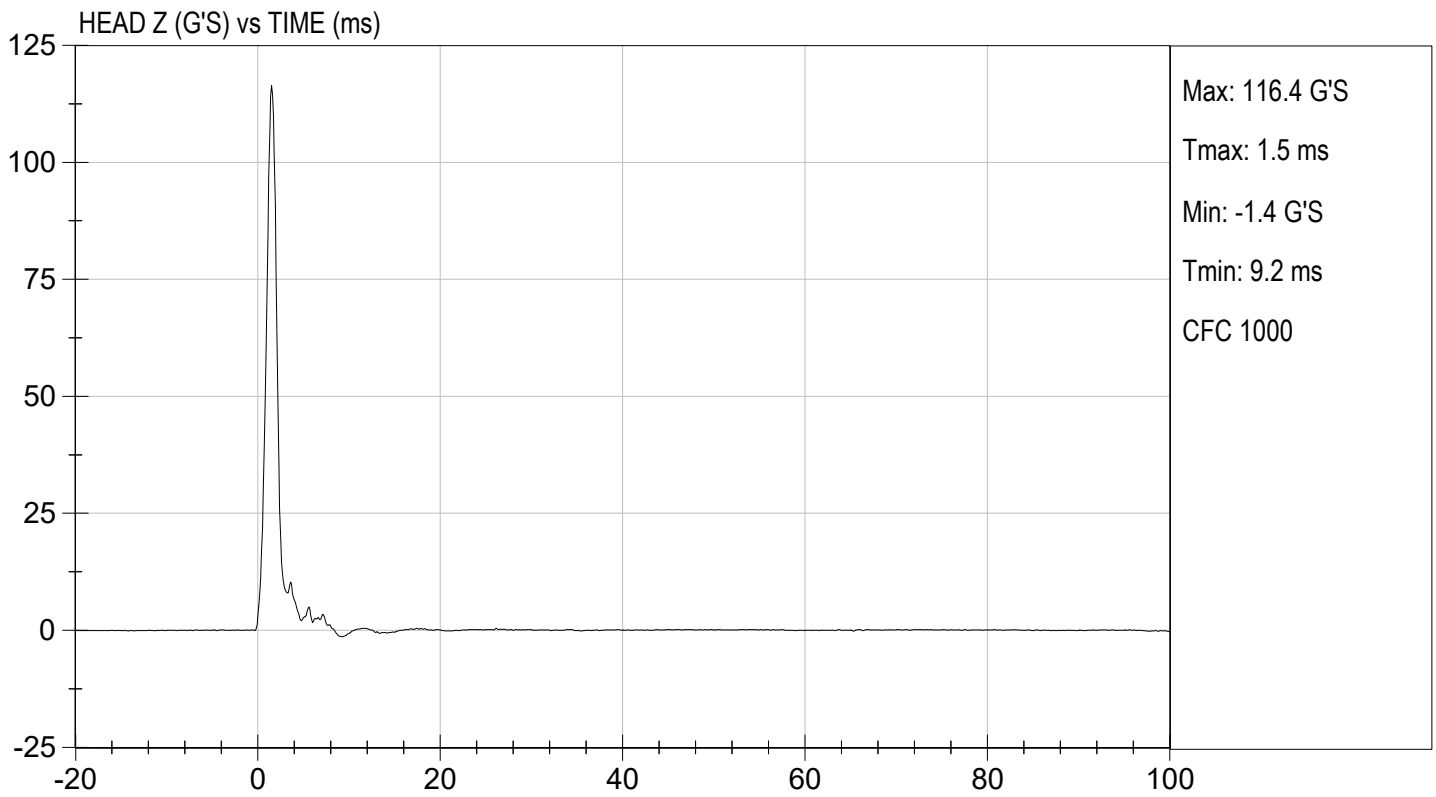
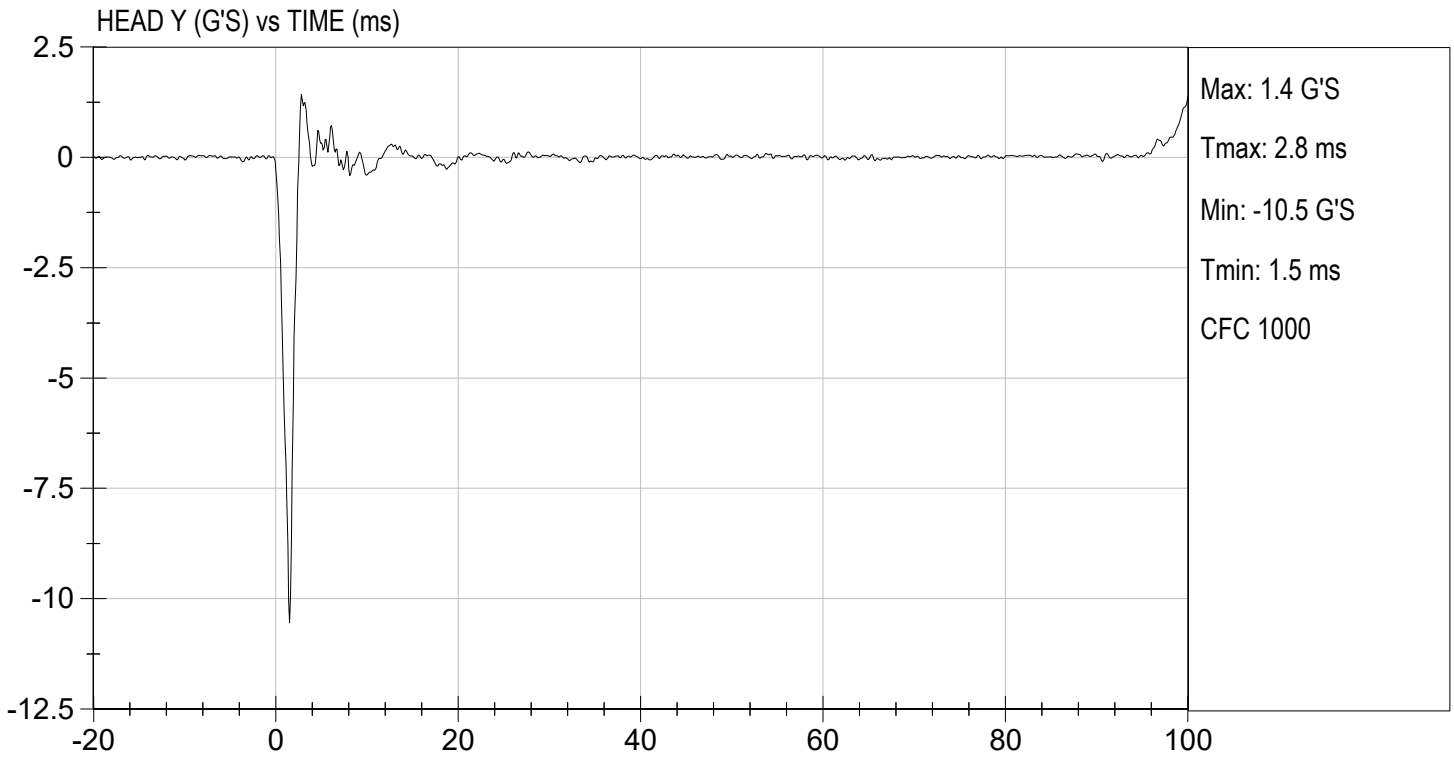
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	26	Pass
Peak Resultant Acceleration	G's	250 to 280	275	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-10.5	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

Brian Roud
 Laboratory Technician

04/24/2024
 Test Date

Jose Galvez
 Approved By





DATA SHEET D4
NECK FLEXION TEST (572.143) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 04/25/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last neck test. (572.146(p))
 N/A, this is the first neck test performed
2. The components required for the neck tests include the neck molding assembly (210-2015), neck cable (210-2040), nylon shoulder bushing (9001373), upper mount plate insert (910420-048), bib simulator (TE-208-050), urethane washer (210-2050), neck mounting plate (TE-250-021), two jam nuts (9001336), load moment transducer (SA572-S19) and headform (TE-208-000). (572.143(a))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.143(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.3°C</u> |
| Record the minimum temperature | <u>20.1°C</u> |
| Record the maximum humidity | <u>23%</u> |
| Record the minimum humidity | <u>20%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the low risk deployment test, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Torque the jam nut (9001336) on the neck cable (210-2040) between 0.2 Nm and 0.3 Nm. (572.143(c)(2))
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.146(l))
7. The test fixture pendulum conforms to the specifications in Figure 8D.
8. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the headform is vertical and coincides with the plane of motion of the pendulum as shown in Figure 9D for the flexion test. (572.143(c)(3))
9. Install the transducers or other devices for measuring the "D" plane rotation with respect

to the pendulum longitudinal centerline. Note: Plane "D" is the top horizontal surface of the neck load cell. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly.

- X 10. Plane D is perpendicular ± 1 degree to the centerline of the pendulum.
- X 11. Set the instrumentation so that the moment and rotation are defined to be zero when the longitudinal centerline of the neck and pendulum are parallel. (572.143(b)(1)(iii))
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.4 m/s to 5.6 m/s as measured at the center of the pendulum accelerometer. (572.143(c)(4))
- X 13. Complete the following table:

Neck Flexion Test Results (572.143(b)(1)) & (572.143(c)(4)(ii))

Parameter	Specification	Result
Pendulum impact speed	5.4 m/s \leq speed \leq 5.6 m/s	5.46 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.0 m/s $\leq \Delta V \leq$ 2.7 m/s
	@ 15 ms	3.0 m/s $\leq \Delta V \leq$ 4.0 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.1 m/s
Plane D Rotation	Peak moment* 42 Nm \leq moment \leq 53 Nm during the following rotation range 70° \leq angle \leq 82°	42.8 Nm @ 78 degrees
Positive Moment Decay** (Flexion)	Time to decay to 10 Nm 60 ms \leq time \leq 80 ms	74 ms

*The moment is a direct reading from the load cell

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.143(c)(4)(iii))

- X 14. Plots of pendulum acceleration, pendulum velocity, neck y-axis moment, and neck rotation about the y-axis follow this sheet.

Brian Roach
Signature

04/25/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 3 YEAR OLD

ATD Serial No: 031

Test I.D.: D241022

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	23	Pass
Pendulum Speed		m/s	5.40 to 5.60	5.46	Pass
Pendulum Velocity	10 msec	m/s	2.0 to 2.7	2.4	Pass
	15 msec	m/s	3.0 to 4.0	3.3	Pass
	20 msec	m/s	4.0 to 5.1	4.5	Pass
D Plane Rotation		deg	70 to 82	78	Pass
Peak Moment within Deflection Corridor		Nm	42.0 to 53.0	42.8	Pass
Positive Moment - Time Curve Decay to 10 Nm		msec	60.0 to 80.0	74	Pass
				Overall Test Results	Pass

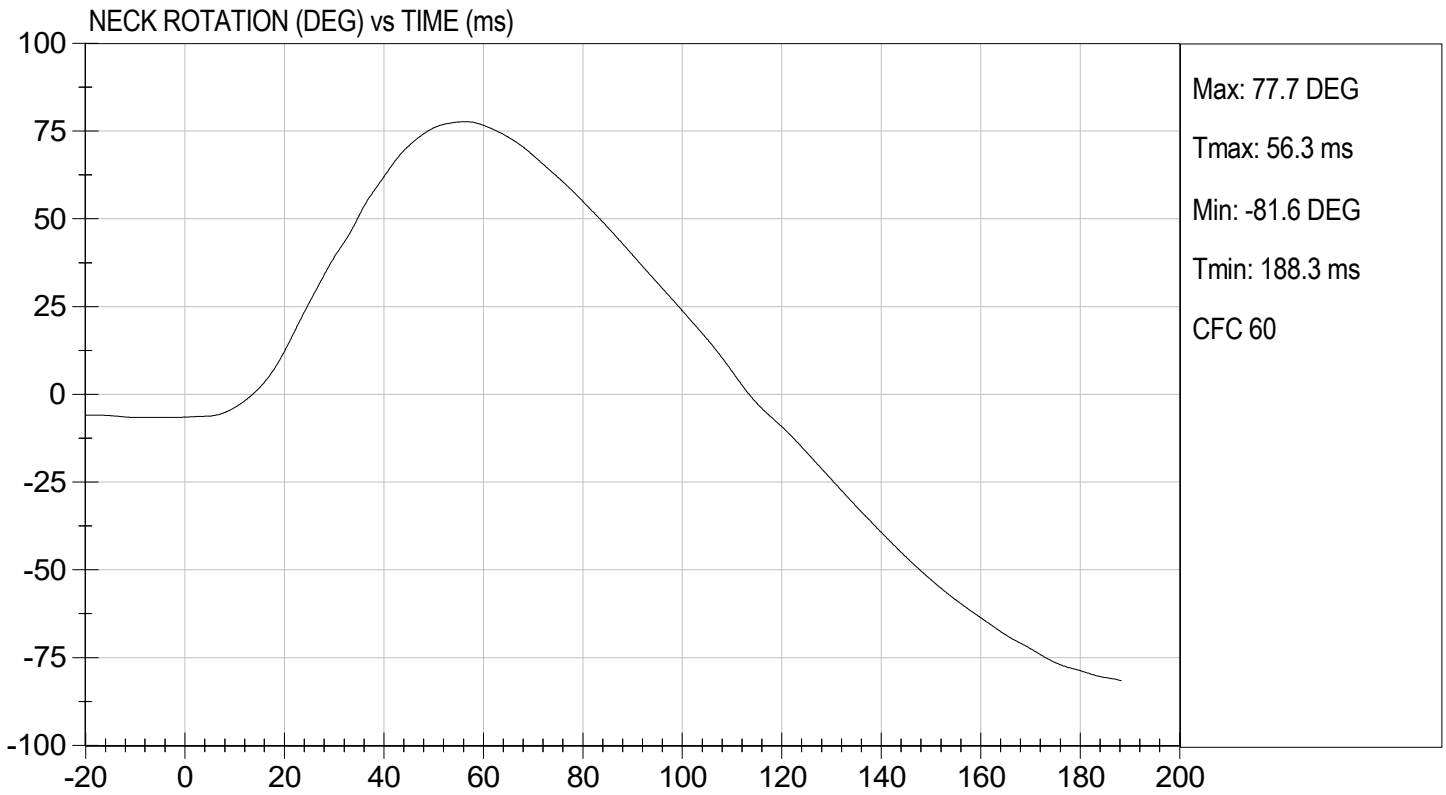
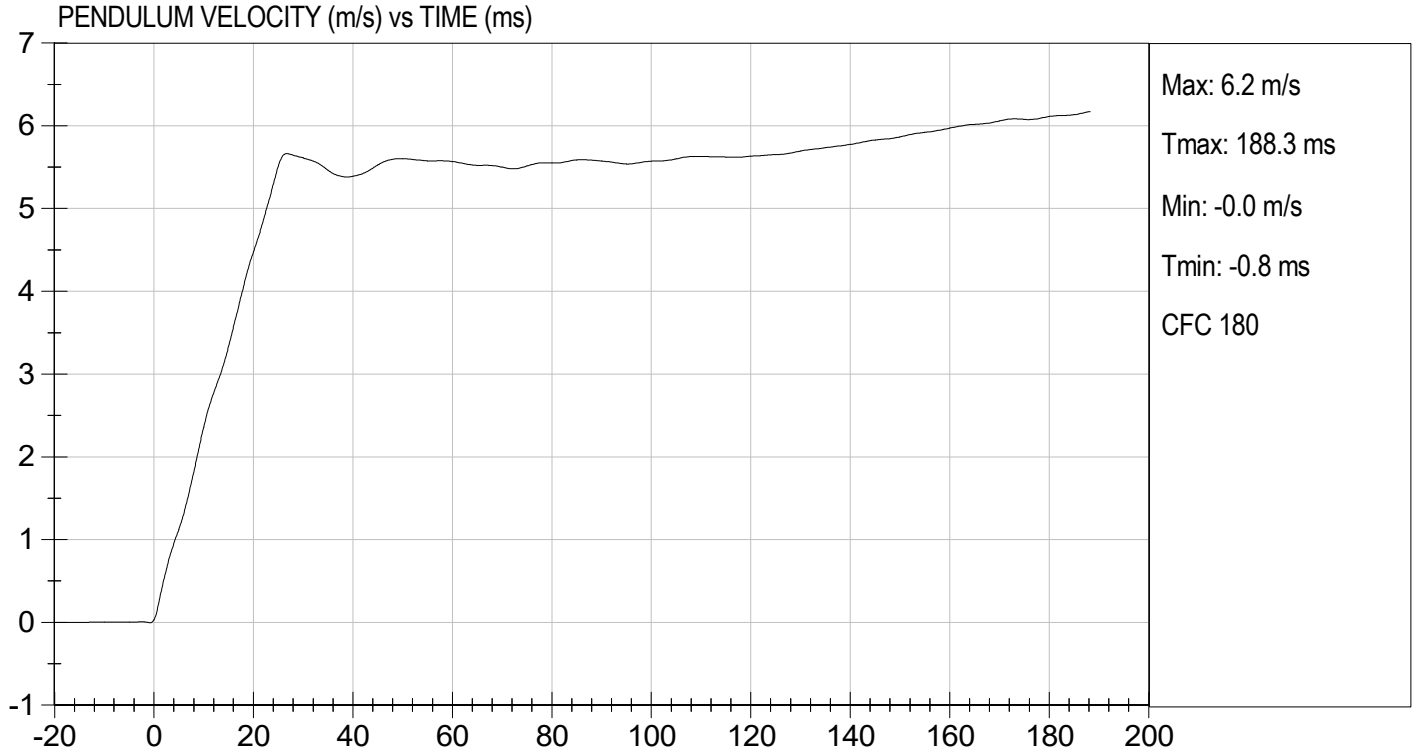
Brian Roach

Laboratory Technician

04/25/2024

Test Date

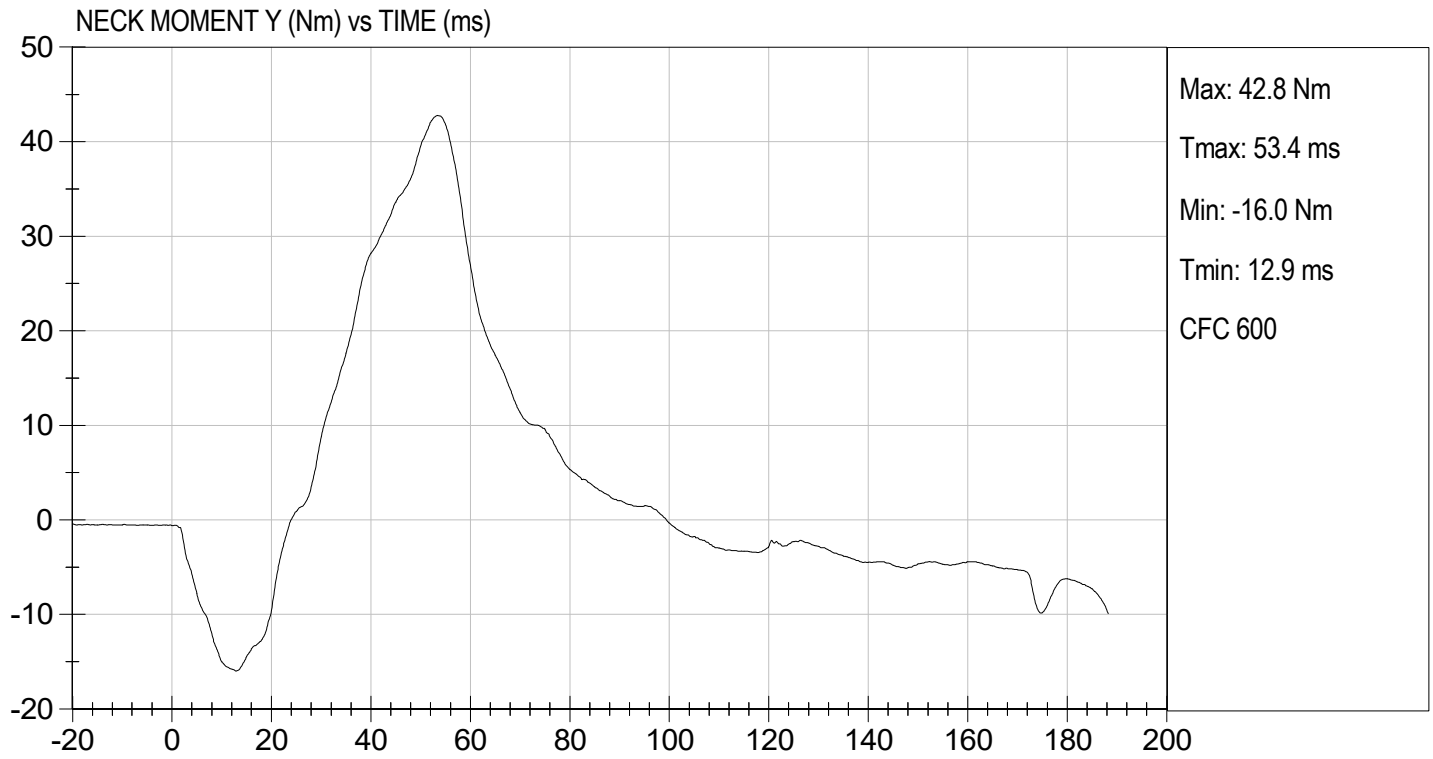
Jose Salmeron
Approved By





TEST DESC: NECK FLEXION
VELOCITY: 17.92 ft/s, 5.46 m/s

TEST DATE: 04/25/2024
TEST #: D241022



DATA SHEET D5
NECK EXTENSION TEST (572.133) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 04/25/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last neck test. (572.146(p))
 N/A, this is the first neck test performed
2. The components required for the neck tests include the neck molding assembly (210-2015), neck cable (210-2040), nylon shoulder bushing (9001373), upper mount plate insert (910420-048), bib simulator (TE-208-050), urethane washer (210-2050), neck mounting plate (TE-250-021), two jam nuts (9001336), load moment transducer (SA572-S19) and headform (TE-208-000). (572.143(a))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.143(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>20.2°C</u> |
| Record the maximum humidity | <u>25%</u> |
| Record the minimum humidity | <u>22%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the low risk deployment test, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Torque the jam nut (9001336) on the neck cable (210-2040) between 0.2 Nm and 0.3 Nm. (572.143(c)(2))
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.146(l))
7. The test fixture pendulum conforms to the specifications in Figure 8D.
8. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the headform is vertical and coincides with the plane of motion of the pendulum as shown in Figure 10D for the extension test. (572.143(c)(3))

- X 9. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the top horizontal surface of the neck load cell. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly.
- X 10. Plane D is perpendicular ± 1 degree to the centerline of the pendulum.
- X 11. Set the instrumentation so that the moment and rotation are defined to be zero when the longitudinal centerline of the neck and pendulum are parallel. (572.143(b)(2)(iii))
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 3.55 m/s to 3.75 m/s as measured at the center of the pendulum accelerometer. (572.143(c)(4))
- X 13. Complete the following table:

Neck Extension Test Results (572.143(b)(2)) & (572.143(c)(4)(ii))

Parameter	Specification	Result
Pendulum impact speed	$3.55 \text{ m/s} \leq \text{speed} \leq 3.75 \text{ m/s}$	3.71 m/s
Pendulum ΔV with respect to impact speed	@ 6 ms	$1.0 \text{ m/s} \leq \Delta V \leq 1.4 \text{ m/s}$
	@ 10 ms	$1.9 \text{ m/s} \leq \Delta V \leq 2.5 \text{ m/s}$
	@ 14 ms	$2.8 \text{ m/s} \leq \Delta V \leq 3.5 \text{ m/s}$
Plane D Rotation	Peak moment* $-53.3 \text{ Nm} \leq \text{moment} \leq -43.7 \text{ Nm}$ during the following rotation range $83 \leq \text{angle} \leq 93$	-45.5 Nm @ 88 degrees
Negative Moment Decay** (Extension)	Time to decay to -10 Nm $60 \text{ ms} \leq \text{time} \leq 80 \text{ ms}$	71 ms

*The moment is a direct reading from the load cell

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.143(c)(4)(iii))

- X 14. Plots of pendulum acceleration, pendulum velocity, neck y-axis moment, and neck rotation about the y-axis follow this sheet.

Brian Roach
Signature

04/25/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 3 YEAR OLD

ATD Serial No: 031

Test I.D: D241023

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity		%	10 to 70	25	Pass
Pendulum Speed		m/s	3.55 to 3.75	3.71	Pass
Pendulum Velocity	6 ms	m/s	1.0 to 1.4	1.4	Pass
	10 ms	m/s	1.9 to 2.5	2.5	Pass
	14 ms	m/s	2.8 to 3.5	3.5	Pass
D Plane Rotation		deg	83 to 93	88	Pass
Peak Moment within Deflection Corridor		Nm	-53.3 to -43.7	-45.5	Pass
Negative Moment - Time Curve Decay to -10 Nm		ms	60.0 to 80.0	71	Pass
Overall Test Results					Pass

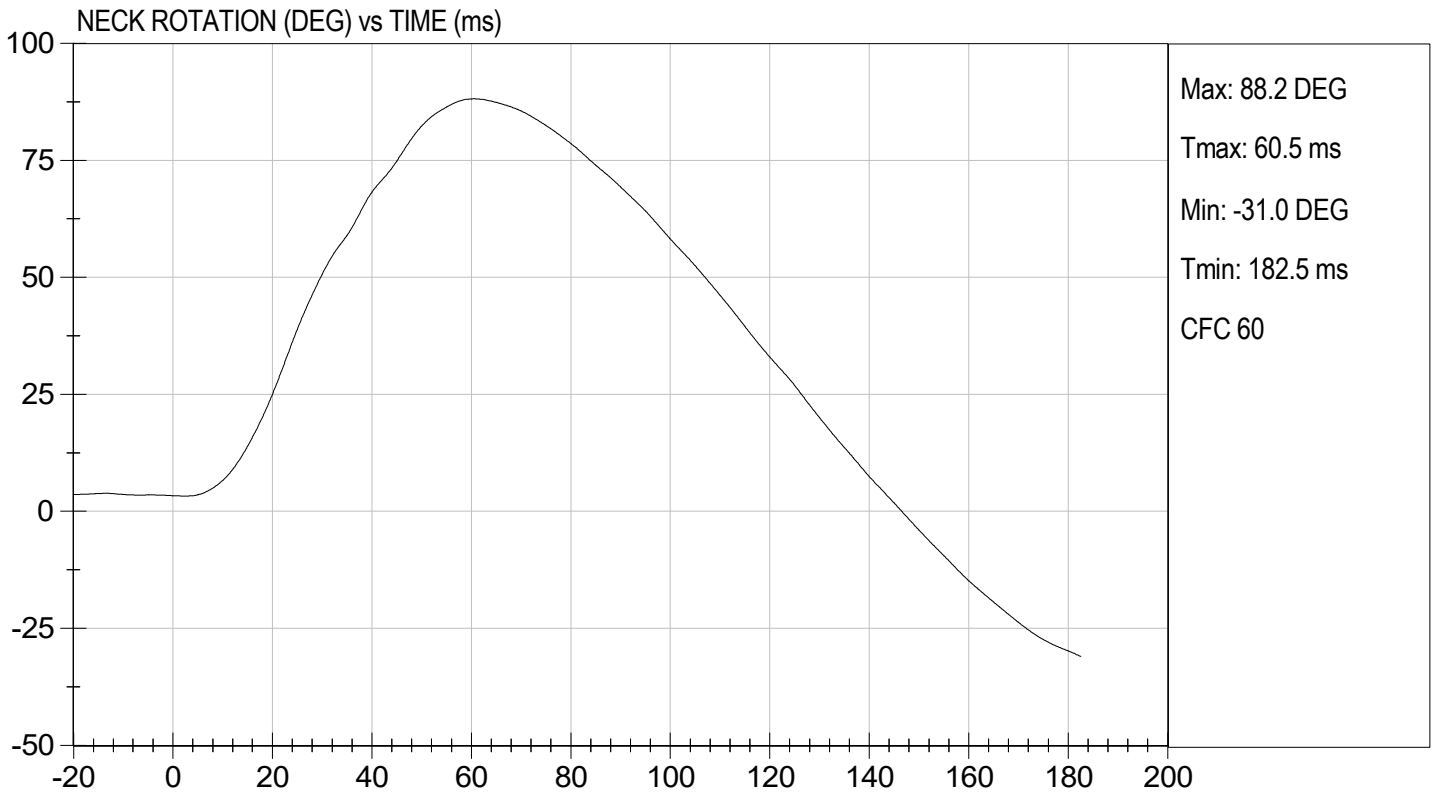
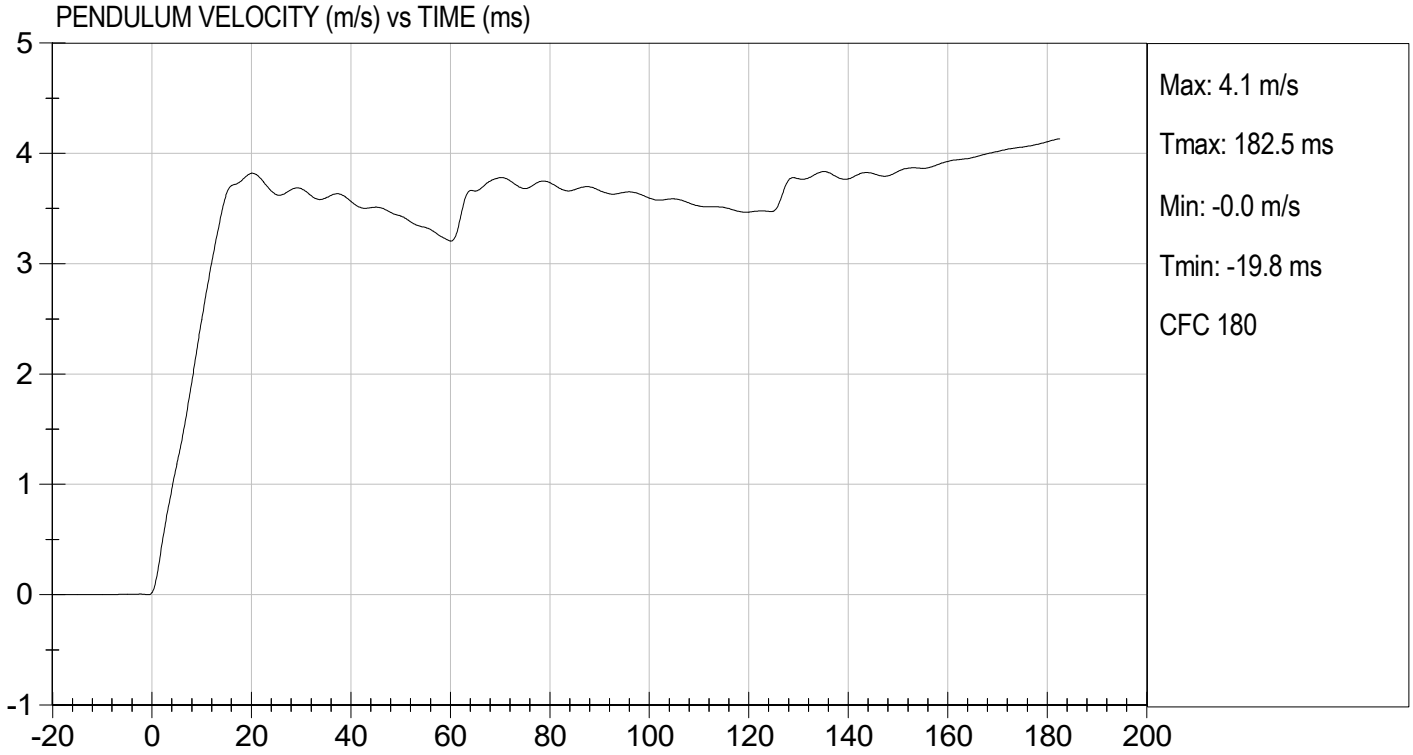
Brian Roach

Laboratory Technician

04/25/2024

Test Date

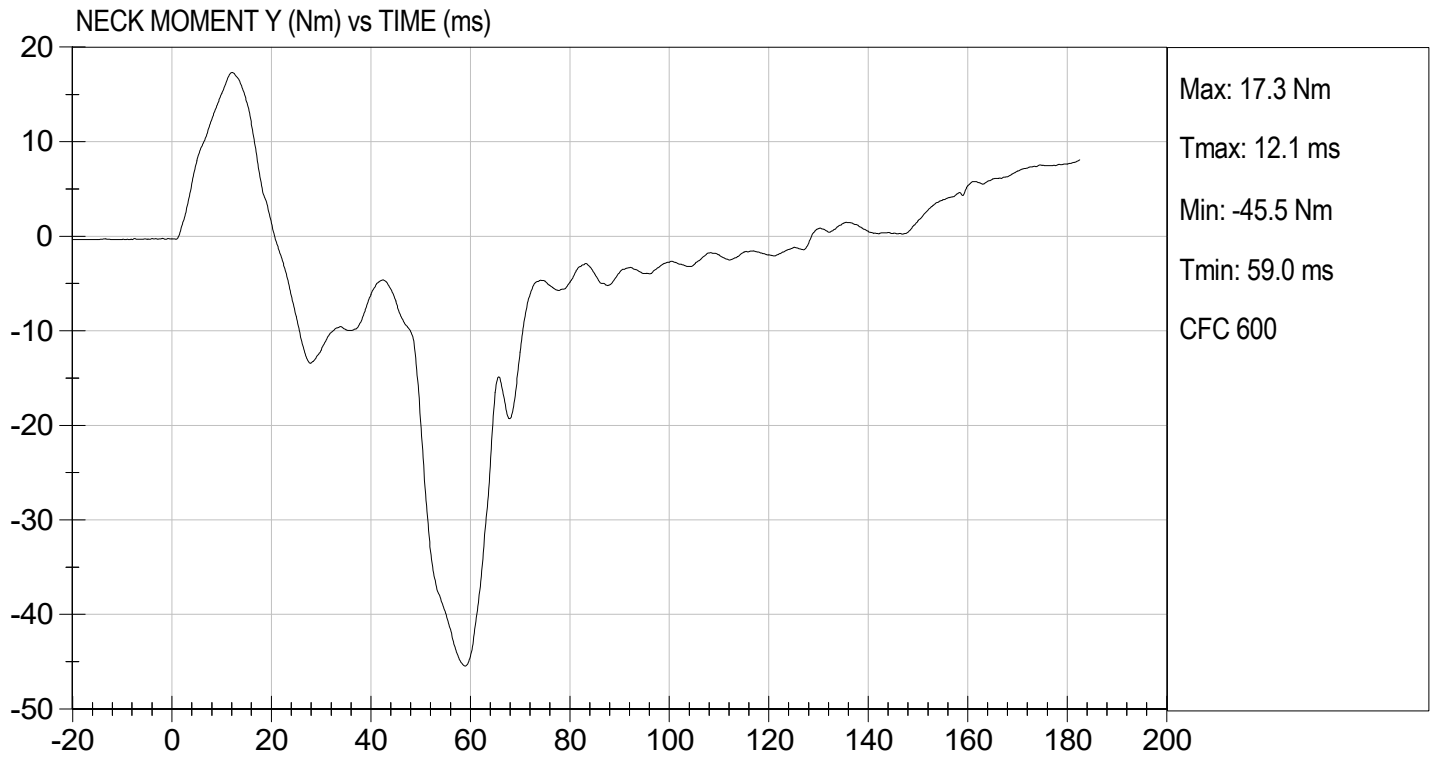
Jose Galvez
 Approved By





TEST DESC: NECK EXTENSION
VELOCITY: 12.17 ft/s, 3.71 m/s

TEST DATE: 04/25/2024
TEST #: D241023



DATA SHEET D6
THORAX IMPACT TEST (572.144) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 04/25/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.146(p))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11D.
3. The complete assembled dummy (210-0000) is used (572.144(b)) and is dressed in cotton-polyester-based tight-fitting long sleeved shirt and ankle length pants. The weight of the shirt and pants shall not exceed 0.25 kg. (572.144(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.144(c)(2))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.3°C</u> |
| Record the minimum temperature | <u>20.1°C</u> |
| Record the maximum humidity | <u>24%</u> |
| Record the minimum humidity | <u>21%</u> |
5. Remove the arms.
6. Unzip the 3 zippers and fold down the chest jacket. Visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.
- Record findings and actions:
- No damage
- Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage.
-
- The following repairs or replacement was performed. Record damage.
-

7. Seat the dummy, without back and arm supports on the test fixture surface as shown in

Figure 11D. The surface must be long enough to support the pelvis and outstretched legs. (572.144(c)(3))

- X 8. Level the middle rib both longitudinally and laterally $\pm 0.5^\circ$. (572.144(c)(3))
- X 9. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.144(c)(3))
- X 10. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is centered on the center of the No. 2 rib within ± 2.5 mm within $\pm 0.5^\circ$ of a horizontal line in the dummy's midsagittal plane. (572.144(c)(4))
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is rolled up and zipped, and the arms installed. The reference locations must be accessible after the chest skin is rolled up and the arms installed. It will be necessary to leave the chest skin zipper unfastened until the references are checked and then fasten it just prior to the test.
- X 12. Install the chest skin and arms, and reposition the dummy using the reference measurements recorded.
- X 13. Place the upper arms parallel to the torso. Place the lower arms horizontal and forward and parallel to the midsagittal plane. (572.144(c)(3))
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.146(l)).
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.144(c)(5)) The velocity of the test probe at the time of impact is between 5.9 m/s and 6.1 m/s. (572.144(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.144(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.144(c)(7))

X 16. Complete the following table:

Thorax Impact Results (572.144(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$5.9 \text{ m/s} \leq \text{speed} \leq 6.1 \text{ m/s}$	6.05 m/s
Chest Compression	$32 \text{ mm} \leq \text{compression} \leq 38 \text{ mm}$	34.9 mm
Peak force** between 32 and 38 mm chest compression	$680 \text{ N} \leq \text{peak force} \leq 810 \text{ N}$	800 N
Peak force** between 12.5 and 32.0 mm chest compression	Peak force $\leq 910 \text{ N}$	787 N
Internal Hysteresis***	$65\% \leq \text{hysteresis} \leq 85\%$	69.2%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.144(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12D)

X 17. Plots of chest compression, pendulum acceleration, pendulum force, and force versus deflection follow this sheet.

Brian Roach
Signature

04/25/2024
Date

MGA RESEARCH CORPORATION
THORAX IMPACT TEST
HYBRID III 3 YEAR OLD

ATD Serial No: 031

Test I.D: D241024

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	24	Pass
Probe Velocity	m/s	5.9 to 6.1	6.05	Pass
Peak Deflection	mm	32 to 38	34.9	Pass
Peak Resistive Force w/in Deflection Corridor	N	680 to 810	800	Pass
Internal Hysteresis	%	65 to 85	69.2	Pass
Max Force 12.5 mm - 32 mm Deflection	N	<= 910	787	Pass
Overall Test Results				Pass

Brian Roach

Laboratory Technician

04/25/2024

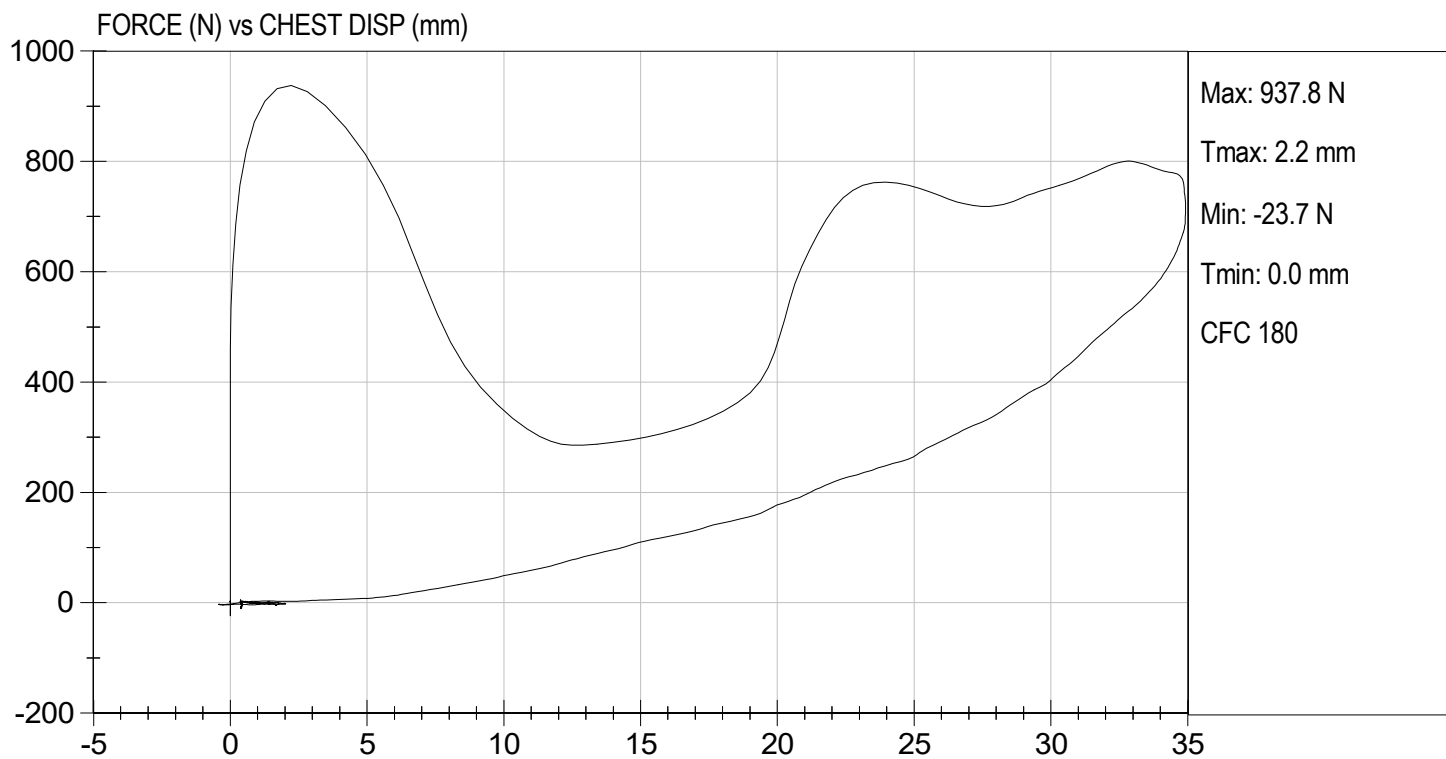
Test Date

Jose Galvez
 Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 19.84 ft/s, 6.05 m/s

TEST DATE: 04/25/2024
TEST #: D241024



DATA SHEET D7
TORSO FLEXION TEST (572.145) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 04/25/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.146(p))
 N/A, ONLY torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13D.
3. The complete assembled dummy (210-0000) is used with or without the lower legs. (572.145(c)(2)).
 with legs below the femurs.
 without legs below the femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.145(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>20.2°C</u> |
| Record the maximum humidity | <u>25%</u> |
| Record the minimum humidity | <u>22%</u> |
5. Unzip the torso jacket and remove the lumbar load transducer or its structural replacement from the dummy. Attach the rigid pelvis attachment fixture to the lumbar spine. (572.145(c)(2)(i)&(ii))
6. Secure the fixture to the table so that the pelvis-lumbar joining surface is horizontal within $\pm 1^\circ$ and the buttocks and upper legs of the seated dummy are in contact with the test surface. (572.145(c)(2)(iii))
7. Attach the loading adapter bracket to the upper part of the torso as shown in Figure 13D and zip up the torso jacket. (572.145(c)(2)(iv))
8. Place the upper arms parallel to the torso and the lower arms extended horizontally and forward, parallel to the midsagittal plane. (572.145(c)(2)(v))

- X 9. Flex the dummy forward and back 3 times such that the angle of the torso reference plane moves between 0° and $30^\circ \pm 2^\circ$. The torso reference plane is defined by the transverse plane tangent to the posterior surface of the upper backplate of the spine box weldment (210-8020). (572.145(c)(3)(i))
- X 10. Remove all externally applied flexion forces and support the dummy such that the torso reference plane is at or near 0° . Wait at least 30 minutes before continuing. (572.135(c)(3)(ii))
- X 11. Remove all external support that was implemented in 10 above and wait 2 minutes. (572.145(c)(4))
- X 12. Measure the initial orientation angle of the upper torso reference plane of the seated, unsupported dummy. (572.145(c)(4))
Record reference plane angle (max. allowed 15°) See Result Table
- X 13. Attach the pull cable and the load cell while maintaining the initial torso orientation. (572.145(c)(5))
- X 14. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the torso reference plane reaches $45^\circ \pm 0.5^\circ$ of flexion relative to the vertical transverse plane. (572.145(c)(5))
- X 15. Maintain angle reference plane at $45^\circ \pm 0.5^\circ$ of flexion for 10 seconds and record the highest applied force during this period. (572.145(c)(6))
- X 16. As quickly as possible release the force applied to the attachment bracket. (572.145(c)(8))
- X 17. 3 to 4 minutes after the release of the force, measure the angle reference plane. (572.145(c)(8))
- X 18. Complete the following table:

Torso Flexion Results (572.145(b)(1)&(2)), (572.145(c)(4)), (572.145(c)(5))

Parameter	Specification	Result
Initial ref. plane angle	Angle $\leq 15^\circ$	10°
Torso rotation rate	$0.5^\circ/s \leq \text{rate} \leq 1.5^\circ/s$	$0.8^\circ/s$
Force at $45^\circ \pm 0.5^\circ$	$130 \text{ N} \leq \text{force} \leq 180 \text{ N}$	173 N
Final ref. plane angle	Initial ref. plane angle $\pm 10^\circ$	3°

- X 19. A plot of the force versus time follows this sheet.

Brian Roach
Signature

04/25/2024
Date

MGA RESEARCH CORPORATION
TORSO FLEXION TEST
HYBRID III 3 YEAR OLD

ATD Serial No: 031

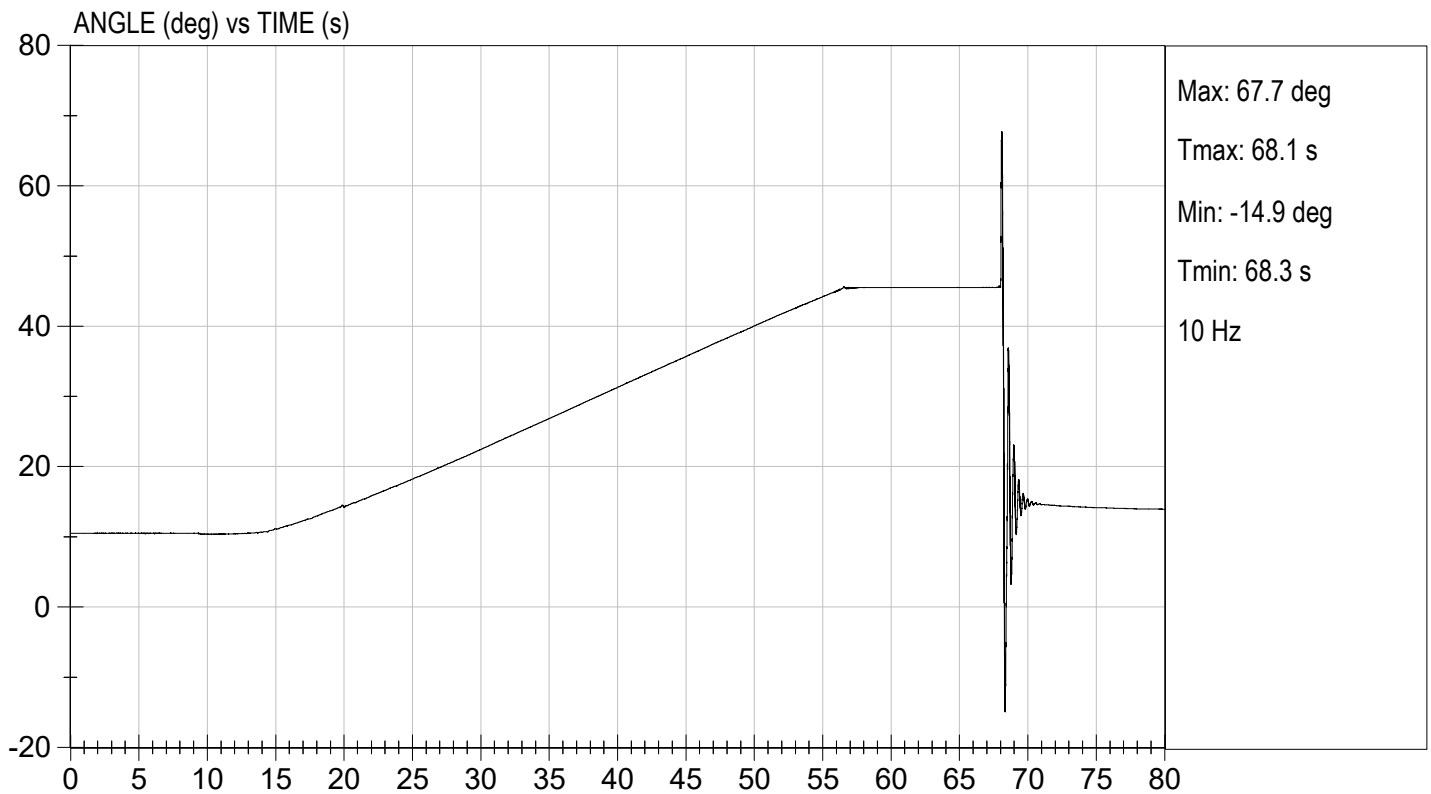
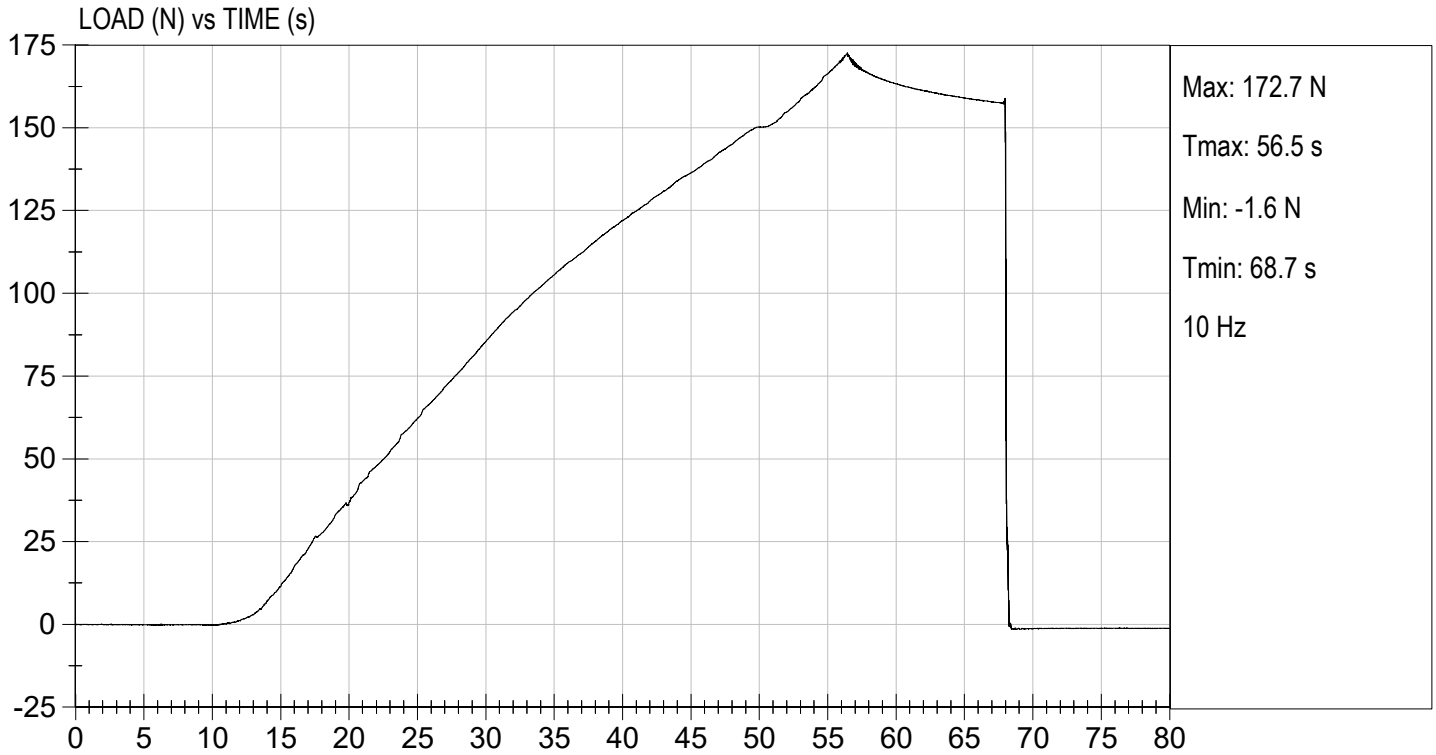
Test I.D: D241027

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Initial Angle	deg	0 to 15	10	Pass
Return Angle	deg	-10 to 10	3	Pass
Force at 45 deg	N	130 to 180	173	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.8	Pass
Overall Test Results				Pass

Brian Roach
 Laboratory Technician

04/25/2024
 Test Date

Jose Galvez
 Approved By



DATA SHEET D3
HEAD DROP TEST (572.142) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

1. It has been at least 2 hours since the last head drop. (572.142(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the head (210-1000), adaptor plate (ATD 6259), accelerometer mounting block (SA572-S80) structural replacement of ½ mass of the neck load transducer (TE-107-001), head mounting washer (ATD 6262) one ½-20x1" flat head cap screw (9000150), and three (3) accelerometers (SA572-S4). (572.142(a))
3. Accelerometers and their respective mounts are smooth and clean.
4. The head accelerometer mounting plate screws (10-32 x 5/8 SHCS) are torqued to 10.2 Nm.
5. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.146(l))
6. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.142(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>20.2°C</u> |
| Record the maximum humidity | <u>42%</u> |
| Record the minimum humidity | <u>39%</u> |
7. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the low risk deployment test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage
8. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.142(c)(2))

X 9. Suspend and orient the head assembly as shown in Figure 7D. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.142(c)(3))
 Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 10. The 3.3 mm (0.13 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. (572.142(c)(3))
 Record the right side distance: 501 mm
 Record the left side distance: 501 mm

X 11. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.142(c)(4))
 Record actual micro finish: 24.8 micro inches

X 12. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.142(c)(4))
 Record thickness: 50.9 mm
 Record width: 604 mm
 Record length: 595 mm

X 13. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.142(b)) & (572.142(c)(4))

X 14. Complete the following table. (572.142(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 280 \text{ g}$	274 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-4.6 g

X 15. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jonah Pilotas
 Signature

06/27/2024
 Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 3 YEAR OLD

ATD Serial No: 031

Test ID: D241571

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	42	Pass
Peak Resultant Acceleration	G's	250 to 280	274	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-4.6	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

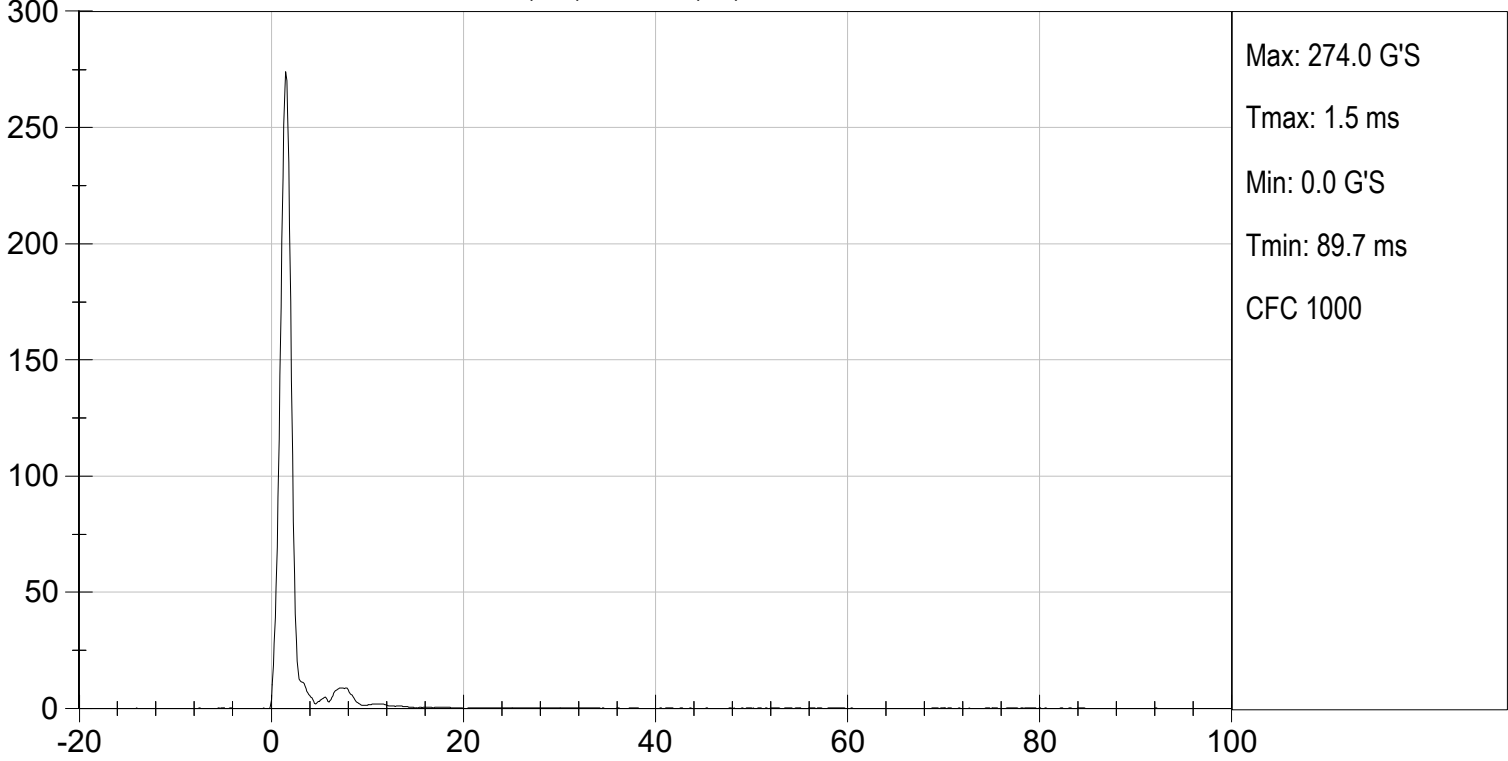

 Laboratory Technician

06/27/2024
 Test Date

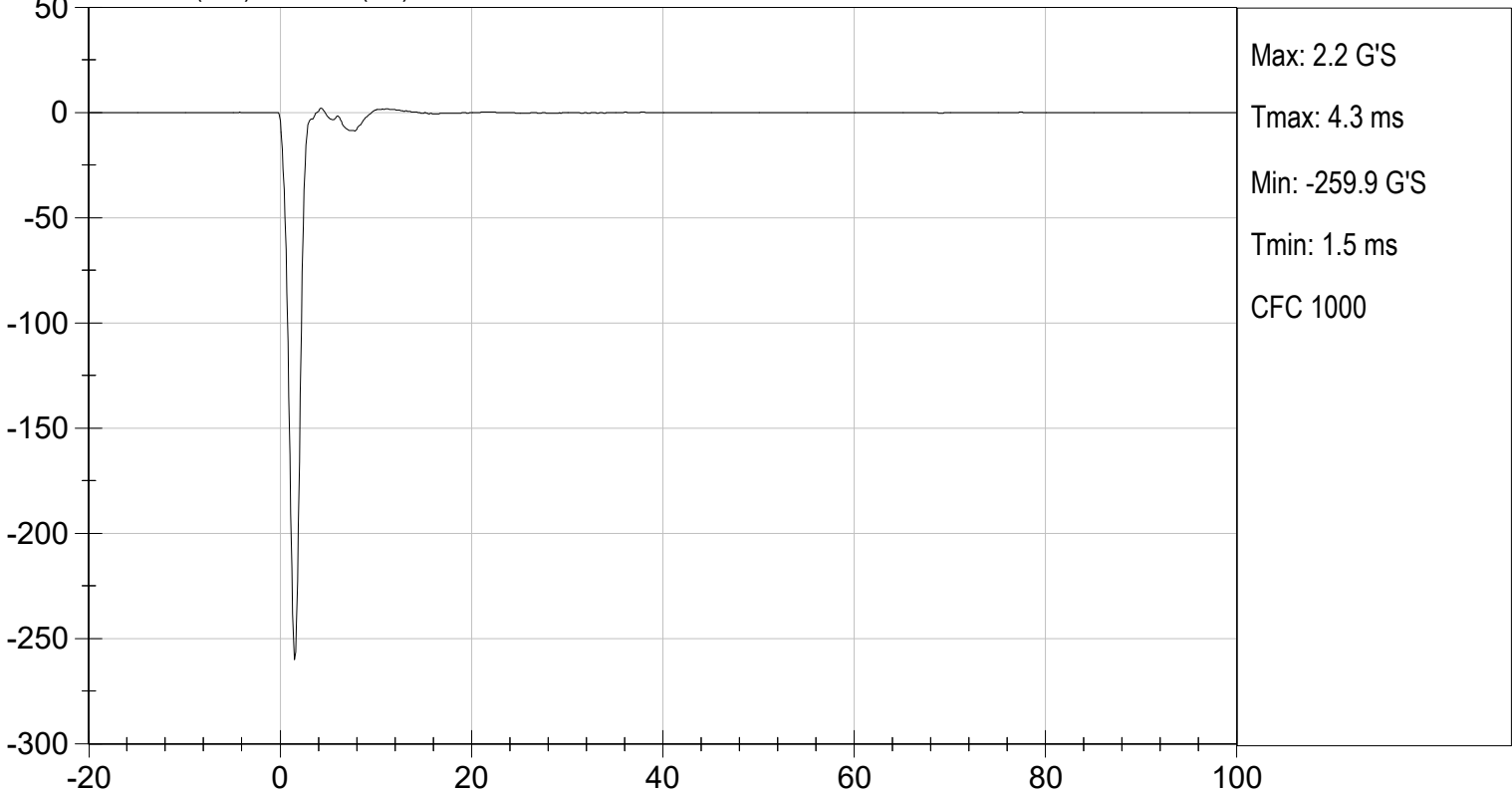

 Approved By

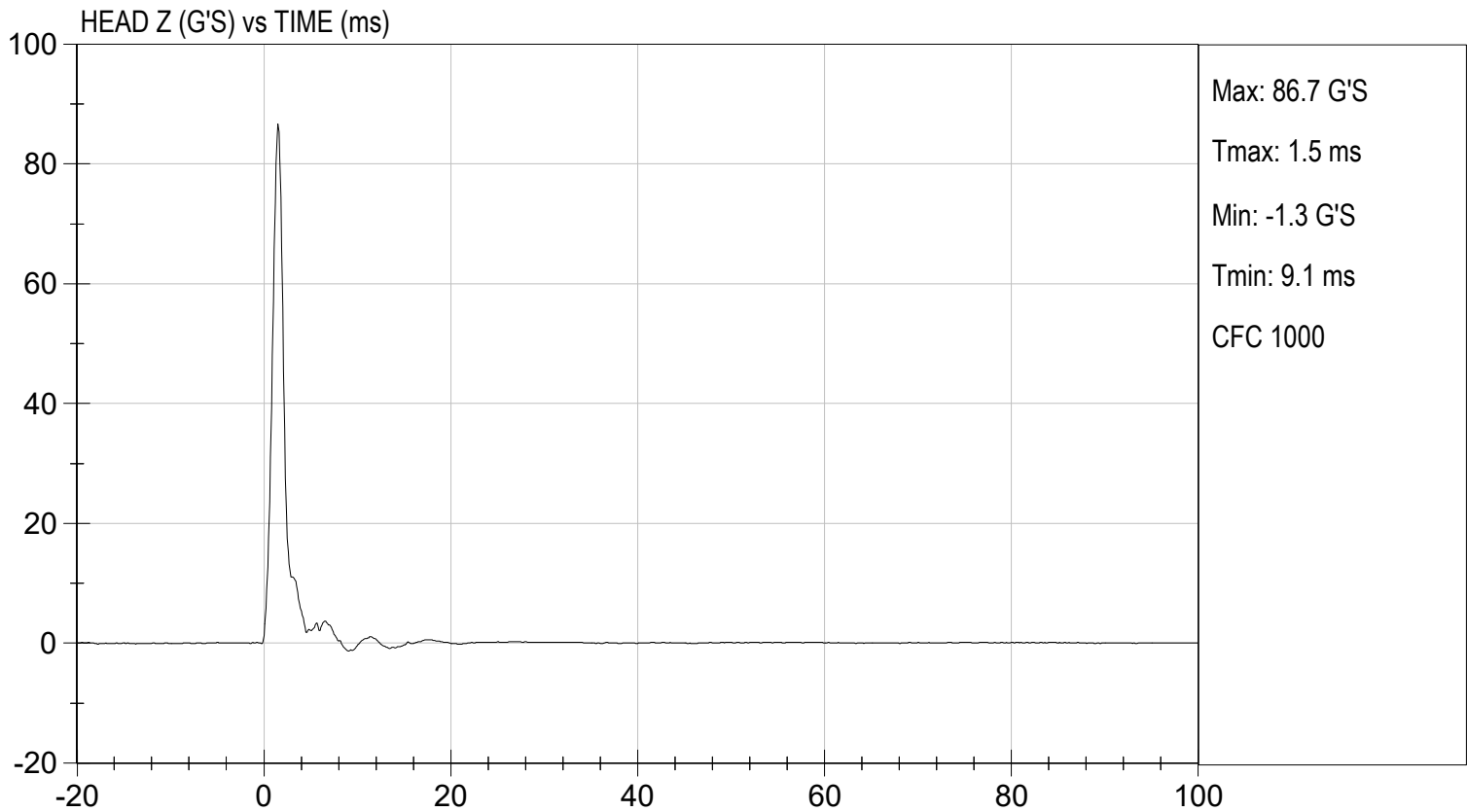
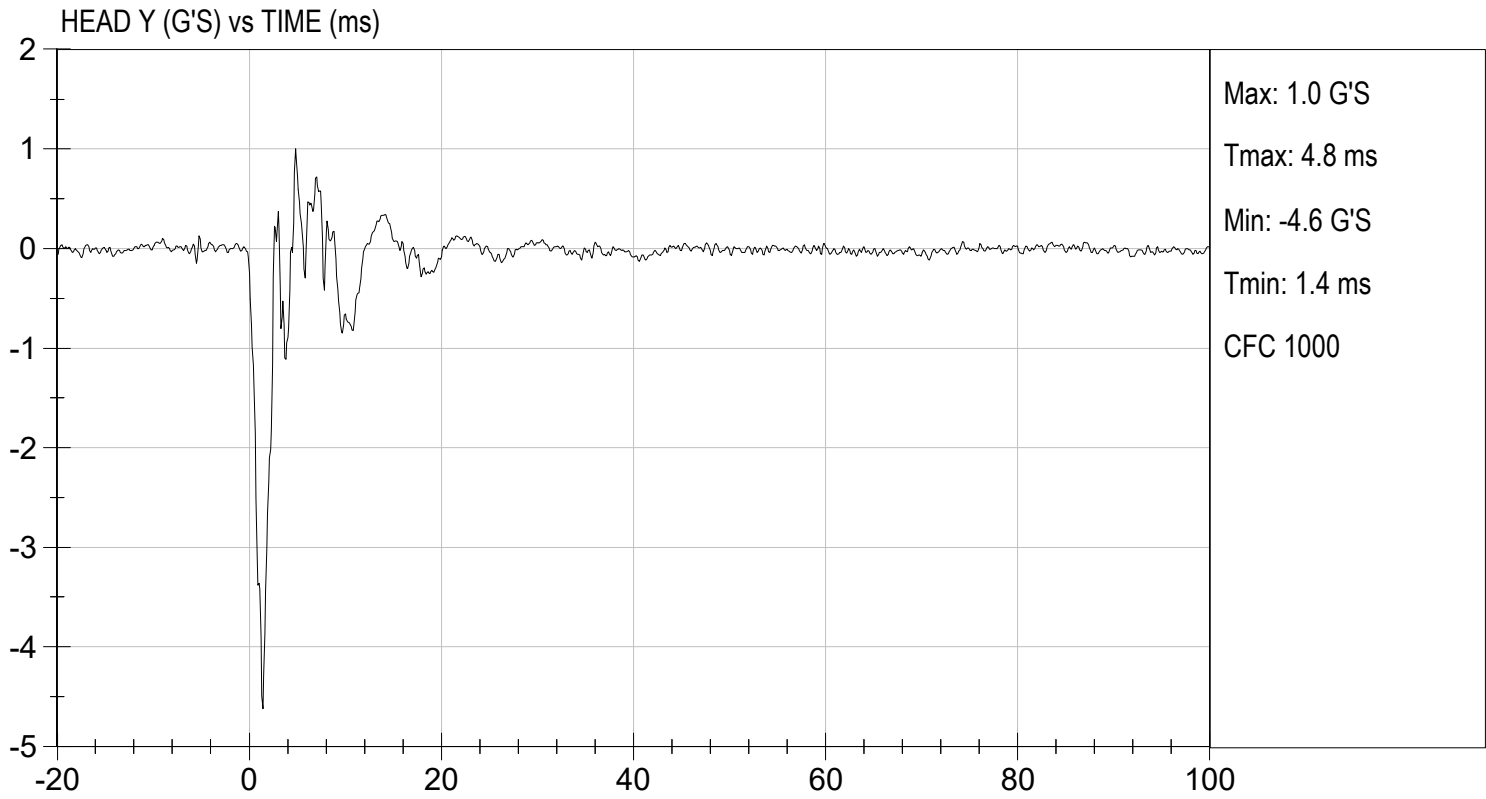


HEAD RESULTANT ACCELERATION (G'S) vs TIME (ms)



HEAD X (G'S) vs TIME (ms)





DATA SHEET D4
NECK FLEXION TEST (572.143) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last neck test. (572.146(p))
 N/A, this is the first neck test performed
2. The components required for the neck tests include the neck molding assembly (210-2015), neck cable (210-2040), nylon shoulder bushing (9001373), upper mount plate insert (910420-048), bib simulator (TE-208-050), urethane washer (210-2050), neck mounting plate (TE-250-021), two jam nuts (9001336), load moment transducer (SA572-S19) and headform (TE-208-000). (572.143(a))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.143(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.2°C</u> |
| Record the minimum temperature | <u>20.0°C</u> |
| Record the maximum humidity | <u>42%</u> |
| Record the minimum humidity | <u>39%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the low risk deployment test, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Torque the jam nut (9001336) on the neck cable (210-2040) between 0.2 Nm and 0.3 Nm. (572.143(c)(2))
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.146(l))
7. The test fixture pendulum conforms to the specifications in Figure 8D.
8. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the headform is vertical and coincides with the plane of motion of the pendulum as shown in Figure 9D for the flexion test. (572.143(c)(3))
9. Install the transducers or other devices for measuring the "D" plane rotation with respect

to the pendulum longitudinal centerline. Note: Plane "D" is the top horizontal surface of the neck load cell. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly.

- X 10. Plane D is perpendicular ± 1 degree to the centerline of the pendulum.
- X 11. Set the instrumentation so that the moment and rotation are defined to be zero when the longitudinal centerline of the neck and pendulum are parallel. (572.143(b)(1)(iii))
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.4 m/s to 5.6 m/s as measured at the center of the pendulum accelerometer. (572.143(c)(4))
- X 13. Complete the following table:

Neck Flexion Test Results (572.143(b)(1)) & (572.143(c)(4)(ii))

Parameter	Specification	Result
Pendulum impact speed	5.4 m/s \leq speed \leq 5.6 m/s	5.58 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.0 m/s $\leq \Delta V \leq$ 2.7 m/s
	@ 15 ms	3.0 m/s $\leq \Delta V \leq$ 4.0 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.1 m/s
Plane D Rotation	Peak moment* 42 Nm \leq moment \leq 53 Nm during the following rotation range 70° \leq angle \leq 82°	44.2 Nm @ 77 degrees
Positive Moment Decay** (Flexion)	Time to decay to 10 Nm 60 ms \leq time \leq 80 ms	70 ms

*The moment is a direct reading from the load cell

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.143(c)(4)(iii))

- X 14. Plots of pendulum acceleration, pendulum velocity, neck y-axis moment, and neck rotation about the y-axis follow this sheet.


Signature

06/27/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 3 YEAR OLD

ATD Serial No: 031

Test I.D: D241572

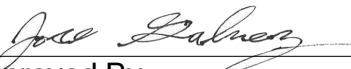
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity		%	10 to 70	42	Pass
Pendulum Speed		m/s	5.40 to 5.60	5.58	Pass
Pendulum Velocity	10 msec	m/s	2.0 to 2.7	2.5	Pass
	15 msec	m/s	3.0 to 4.0	3.6	Pass
	20 msec	m/s	4.0 to 5.1	4.9	Pass
D Plane Rotation		deg	70 to 82	77	Pass
Peak Moment within Deflection Corridor		Nm	42.0 to 53.0	44.2	Pass
Positive Moment - Time Curve Decay to 10 Nm		msec	60.0 to 80.0	70	Pass
Overall Test Results					Pass



 Laboratory Technician

06/27/2024

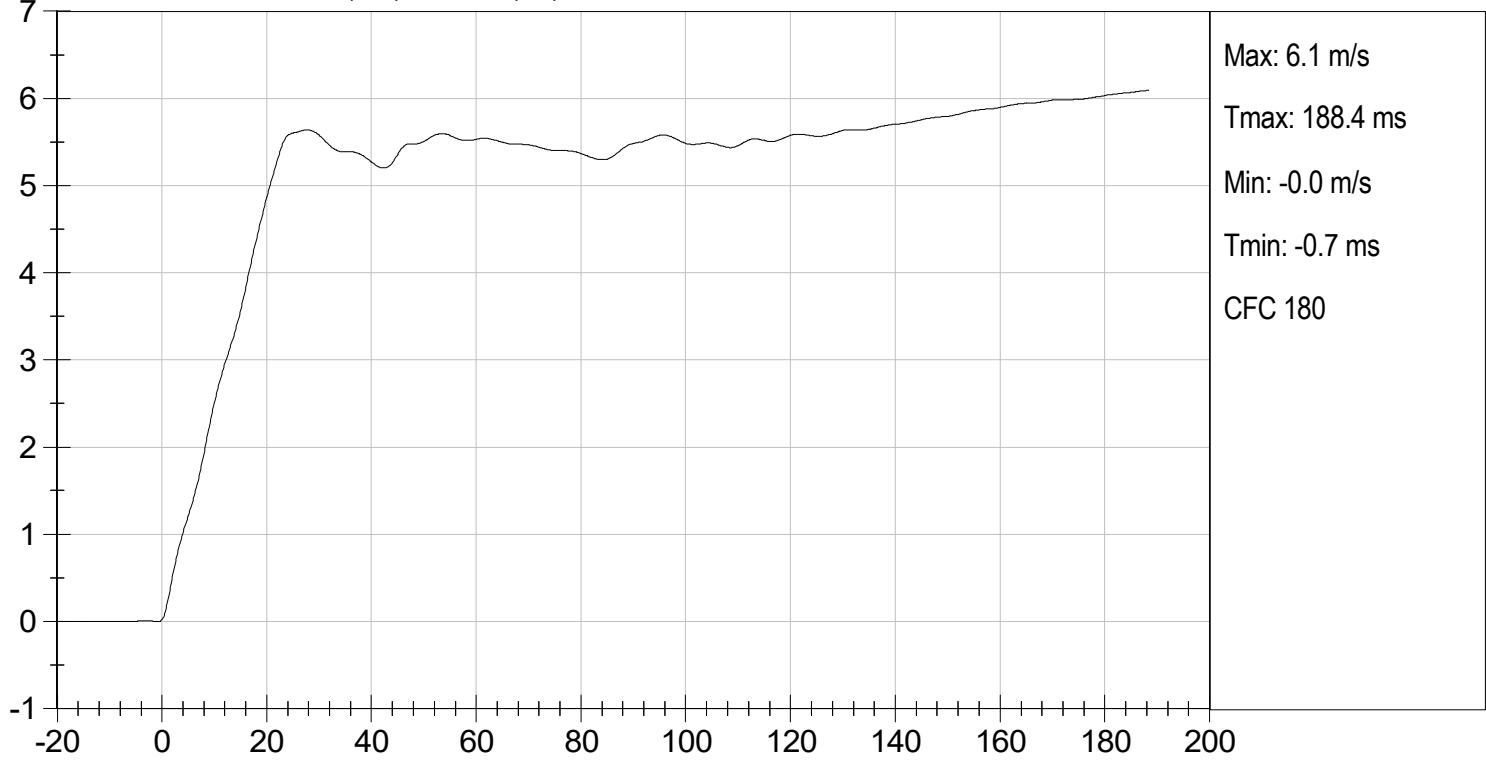
 Test Date



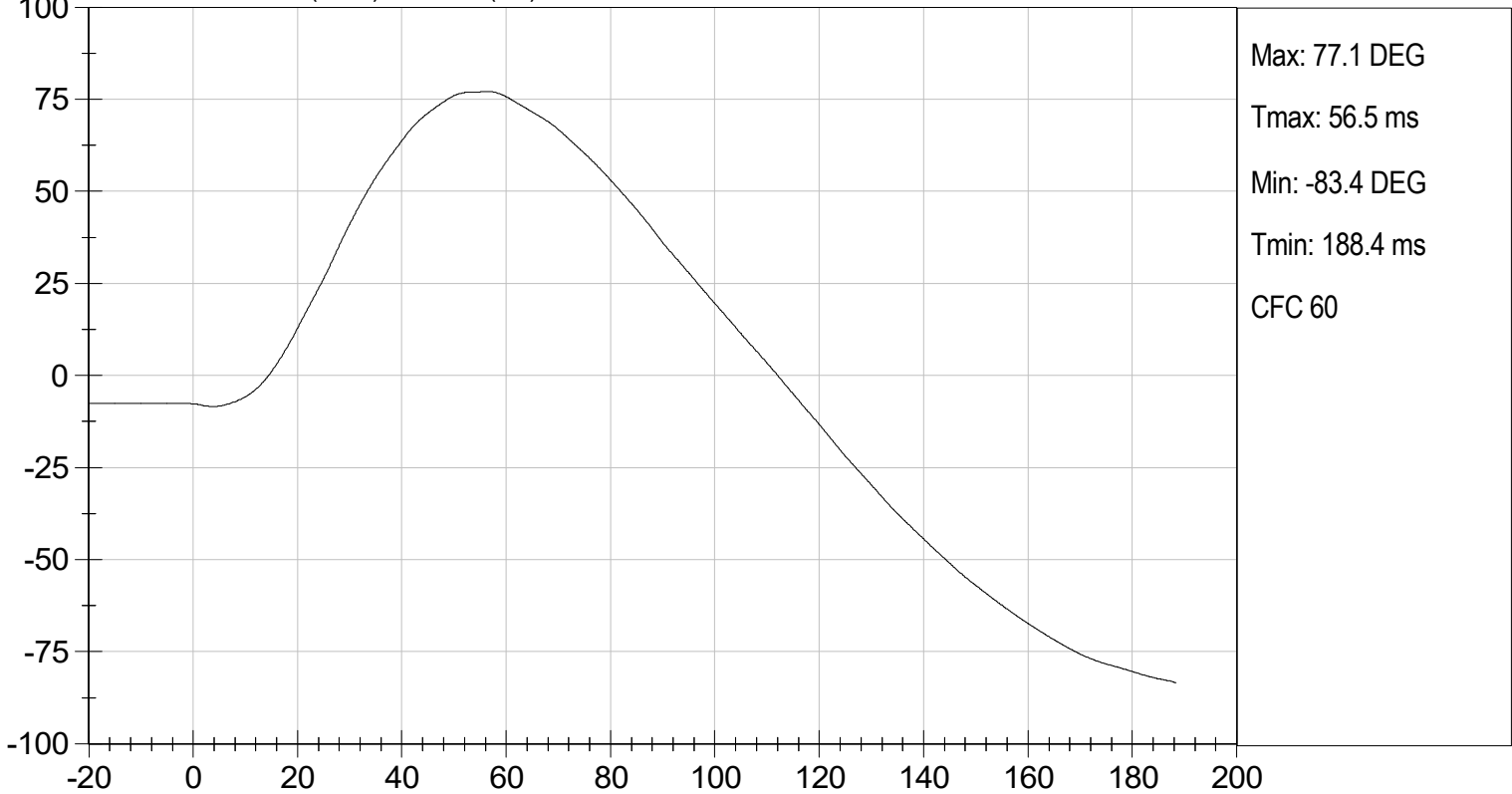
 Approved By

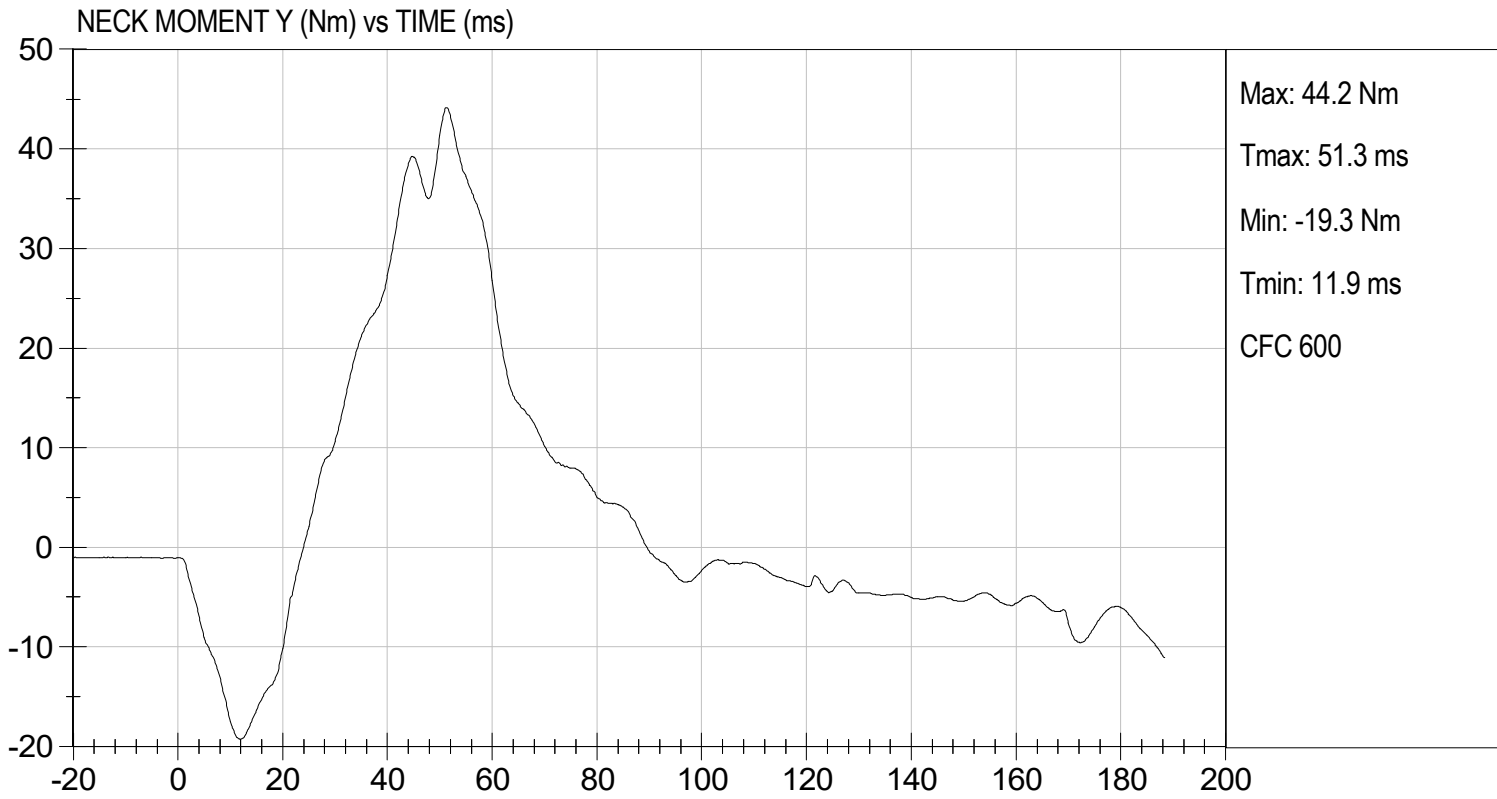


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





- X 9. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the top horizontal surface of the neck load cell. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly.
- X 10. Plane D is perpendicular ± 1 degree to the centerline of the pendulum.
- X 11. Set the instrumentation so that the moment and rotation are defined to be zero when the longitudinal centerline of the neck and pendulum are parallel. (572.143(b)(2)(iii))
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 3.55 m/s to 3.75 m/s as measured at the center of the pendulum accelerometer. (572.143(c)(4))
- X 13. Complete the following table:

Neck Extension Test Results (572.143(b)(2)) & (572.143(c)(4)(ii))

Parameter	Specification	Result
Pendulum impact speed	$3.55 \text{ m/s} \leq \text{speed} \leq 3.75 \text{ m/s}$	3.71 m/s
Pendulum ΔV with respect to impact speed	@ 6 ms	$1.0 \text{ m/s} \leq \Delta V \leq 1.4 \text{ m/s}$
	@ 10 ms	$1.9 \text{ m/s} \leq \Delta V \leq 2.5 \text{ m/s}$
	@ 14 ms	$2.8 \text{ m/s} \leq \Delta V \leq 3.5 \text{ m/s}$
Plane D Rotation	Peak moment* $-53.3 \text{ Nm} \leq \text{moment} \leq -43.7 \text{ Nm}$ during the following rotation range $83 \leq \text{angle} \leq 93$	-45.1 Nm @ 89 degrees
Negative Moment Decay** (Extension)	Time to decay to -10 Nm $60 \text{ ms} \leq \text{time} \leq 80 \text{ ms}$	73 ms

*The moment is a direct reading from the load cell

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.143(c)(4)(iii))

- X 14. Plots of pendulum acceleration, pendulum velocity, neck y-axis moment, and neck rotation about the y-axis follow this sheet.

Jonah Pollock
Signature

06/27/2024
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 3 YEAR OLD

ATD Serial No: 031

Test I.D: D241573


Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity		%	10 to 70	42	Pass
Pendulum Speed		m/s	3.55 to 3.75	3.71	Pass
Pendulum Velocity	6 ms	m/s	1.0 to 1.4	1.3	Pass
	10 ms	m/s	1.9 to 2.5	2.3	Pass
	14 ms	m/s	2.8 to 3.5	3.2	Pass
D Plane Rotation		deg	83 to 93	89	Pass
Peak Moment within Deflection Corridor		Nm	-53.3 to -43.7	-45.1	Pass
Negative Moment - Time Curve Decay to -10 Nm		ms	60.0 to 80.0	73	Pass
Overall Test Results					Pass



 Laboratory Technician

06/27/2024

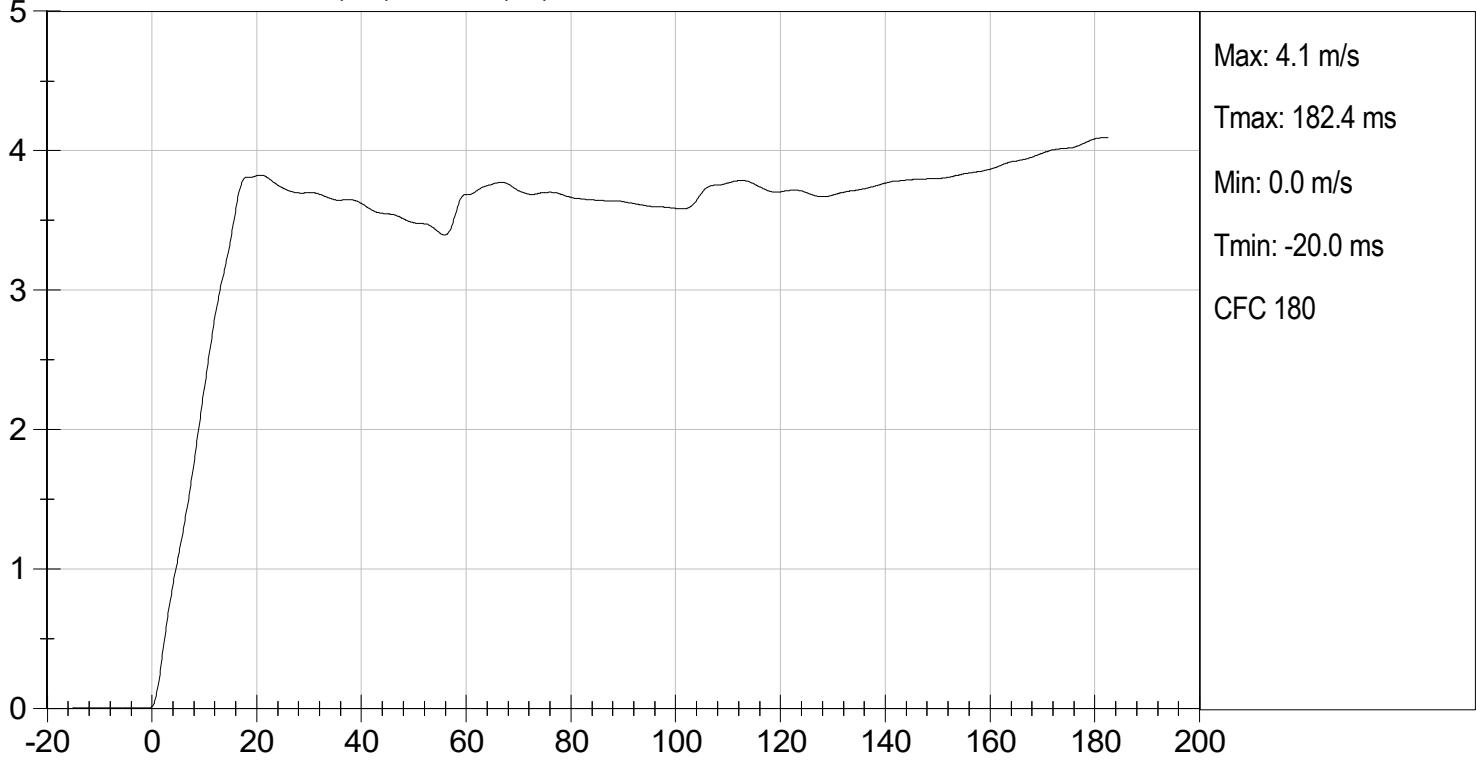
 Test Date



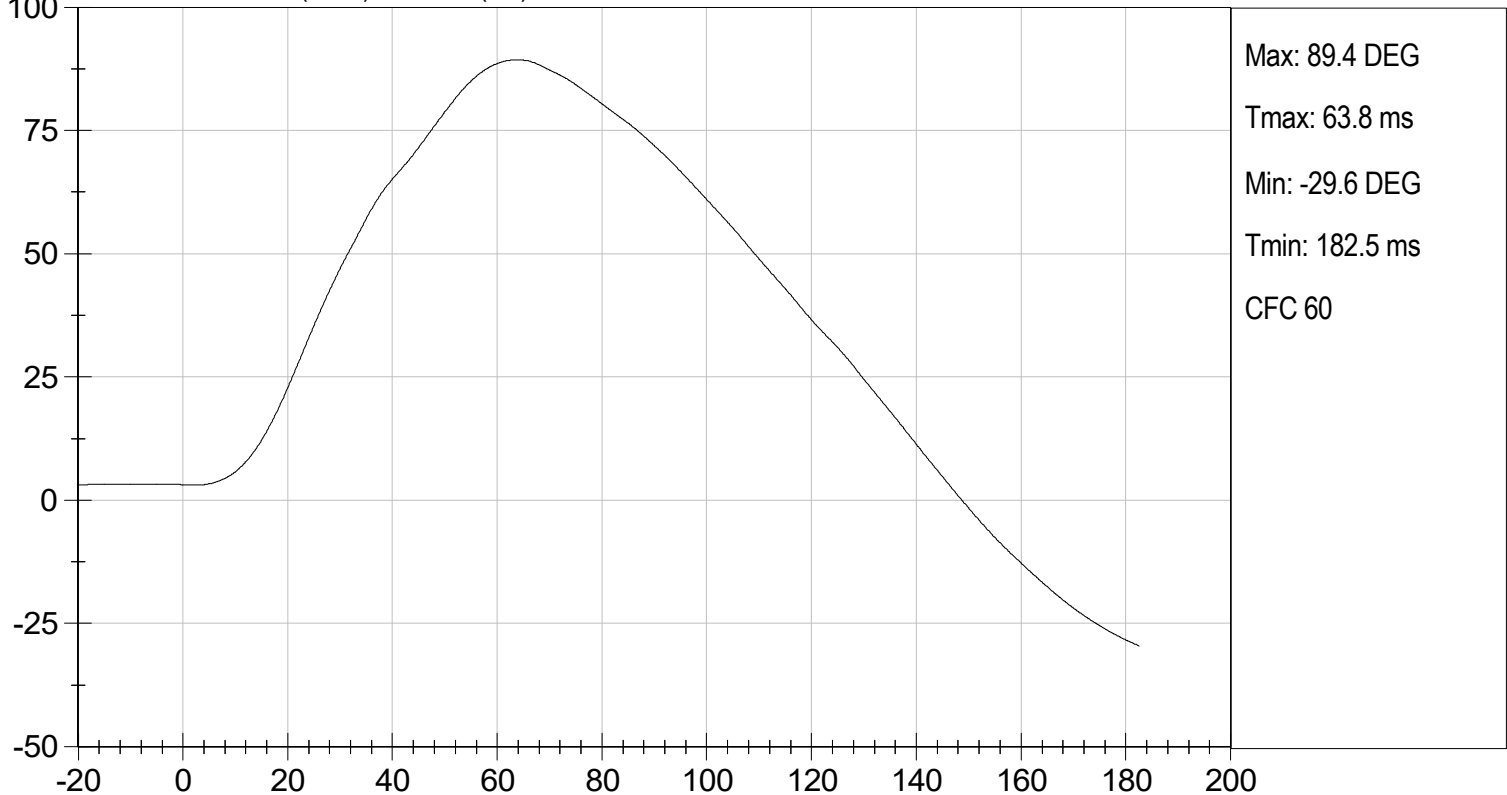
 Approved By

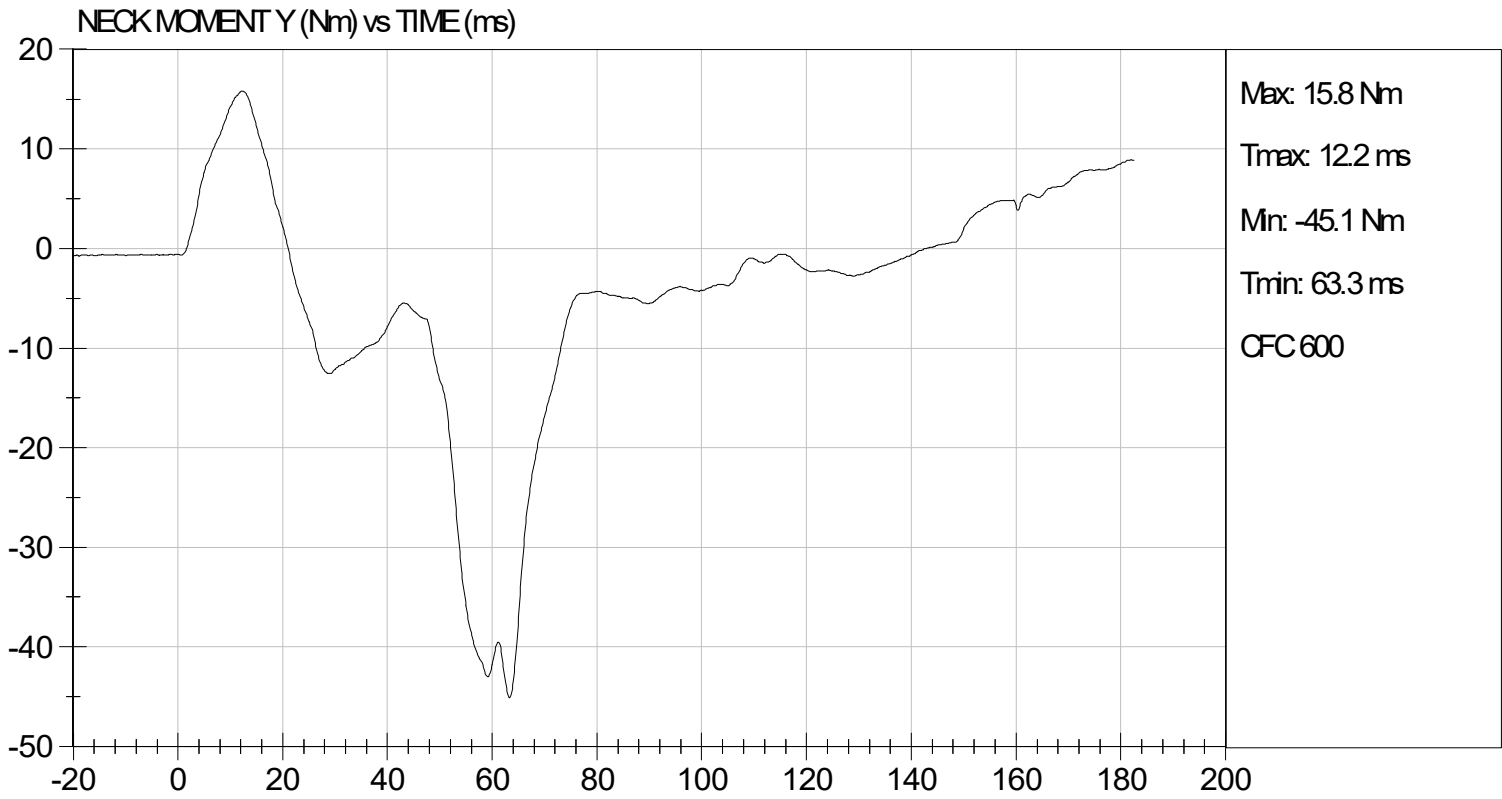


PENDULUM VELOCITY (m/s) vs TIME (ms)



NECK ROTATION (DEG) vs TIME (ms)





DATA SHEET D6
THORAX IMPACT TEST (572.144) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 06/26/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.146(p))
 N/A, ONLY one thorax impact test performed
2. The test fixture conforms to the specifications in Figure 11D.
3. The complete assembled dummy (210-0000) is used (572.144(b)) and is dressed in cotton-polyester-based tight-fitting long sleeved shirt and ankle length pants. The weight of the shirt and pants shall not exceed 0.25 kg. (572.144(c)(1))
4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.144(c)(2))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>20.2°C</u> |
| Record the maximum humidity | <u>50%</u> |
| Record the minimum humidity | <u>47%</u> |
5. Remove the arms.
6. Unzip the 3 zippers and fold down the chest jacket. Visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.
- Record findings and actions:
 - No damage
 - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage.

 - The following repairs or replacement was performed. Record damage.

7. Seat the dummy, without back and arm supports on the test fixture surface as shown in

Figure 11D. The surface must be long enough to support the pelvis and outstretched legs. (572.144(c)(3))

- X 8. Level the middle rib both longitudinally and laterally $\pm 0.5^\circ$. (572.144(c)(3))
- X 9. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.144(c)(3))
- X 10. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is centered on the center of the No. 2 rib within ± 2.5 mm within $\pm 0.5^\circ$ of a horizontal line in the dummy's midsagittal plane. (572.144(c)(4))
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is rolled up and zipped, and the arms installed. The reference locations must be accessible after the chest skin is rolled up and the arms installed. It will be necessary to leave the chest skin zipper unfastened until the references are checked and then fasten it just prior to the test.
- X 12. Install the chest skin and arms, and reposition the dummy using the reference measurements recorded.
- X 13. Place the upper arms parallel to the torso. Place the lower arms horizontal and forward and parallel to the midsagittal plane. (572.144(c)(3))
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.146(l)).
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.144(c)(5)) The velocity of the test probe at the time of impact is between 5.9 m/s and 6.1 m/s. (572.144(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.144(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.144(c)(7))

X 16. Complete the following table:

Thorax Impact Results (572.144(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	5.9 m/s ≤ speed ≤ 6.1 m/s	6.05 m/s
Chest Compression	32 mm ≤ compression ≤ 38 mm	34.8 mm
Peak force** between 32 and 38 mm chest compression	680 N ≤ peak force ≤ 810 N	747 N
Peak force** between 12.5 and 32.0 mm chest compression	Peak force ≤ 910 N	743 N
Internal Hysteresis***	65% ≤ hysteresis ≤ 85%	68.4%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.144(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12D)

X 17. Plots of chest compression, pendulum acceleration, pendulum force, and force versus deflection follow this sheet.



Signature

06/26/2024

Date

MGA RESEARCH CORPORATION
THORAX IMPACT TEST
HYBRID III 3 YEAR OLD


ATD Serial No: 031

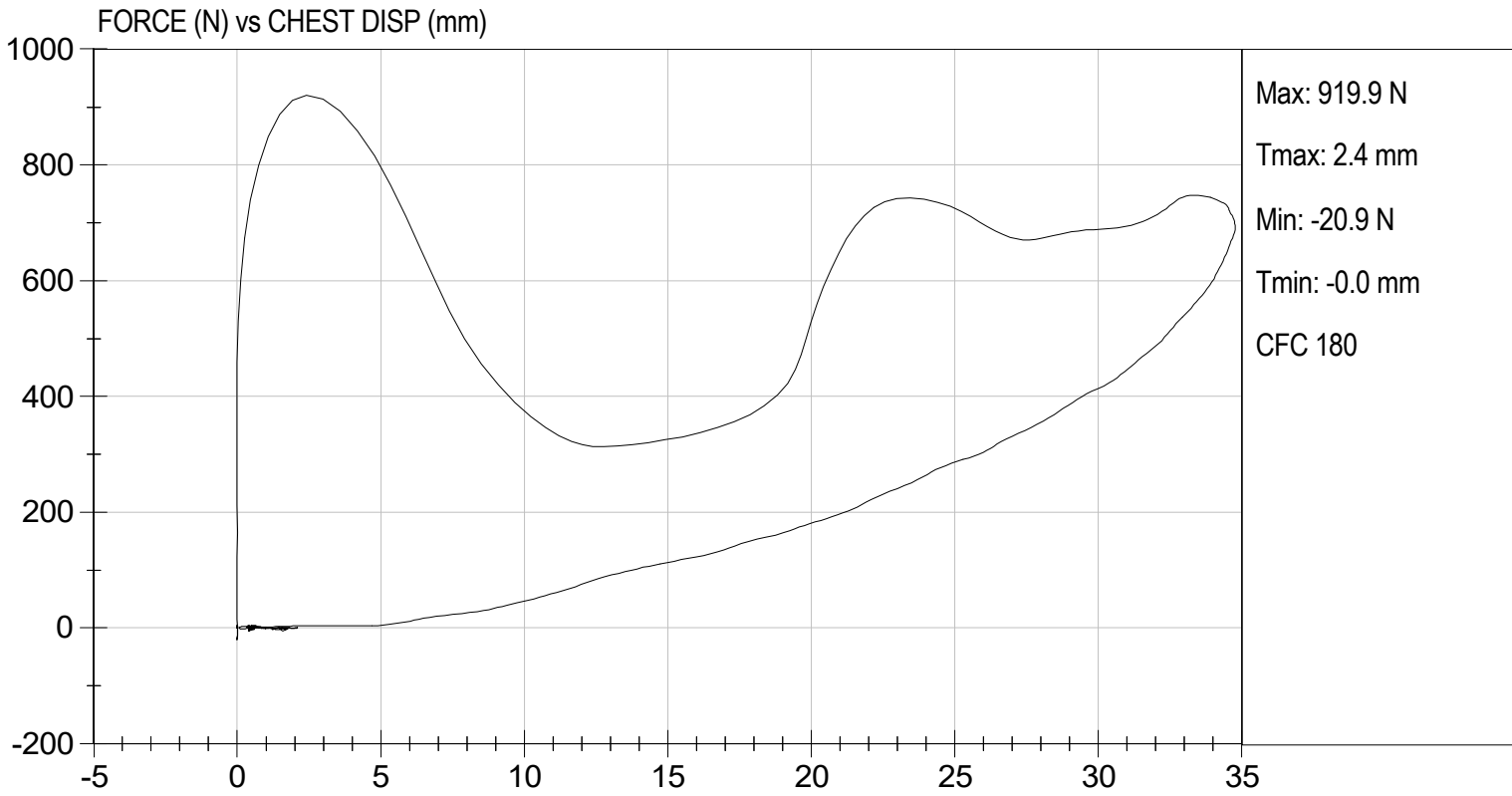
Test I.D: D241574

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Probe Velocity	m/s	5.9 to 6.1	6.05	Pass
Peak Deflection	mm	32 to 38	34.8	Pass
Peak Resistive Force w/in Deflection Corridor	N	680 to 810	747	Pass
Internal Hysteresis	%	65 to 85	68.4	Pass
Max Force 12.5 mm - 32 mm Deflection	N	<= 910	743	Pass
Overall Test Results				Pass


 Laboratory Technician

06/26/2024
 Test Date


 Approved By



DATA SHEET D7
TORSO FLEXION TEST (572.145) (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.146(p))
 N/A, ONLY torso flexion test performed
2. The test fixture conforms to the specifications in Figure 13D.
3. The complete assembled dummy (210-0000) is used with or without the lower legs. (572.145(c)(2)).
 with legs below the femurs.
 without legs below the femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.145(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.3°C</u> |
| Record the minimum temperature | <u>20.1°C</u> |
| Record the maximum humidity | <u>42%</u> |
| Record the minimum humidity | <u>39%</u> |
5. Unzip the torso jacket and remove the lumbar load transducer or its structural replacement from the dummy. Attach the rigid pelvis attachment fixture to the lumbar spine. (572.145(c)(2)(i)&(ii))
6. Secure the fixture to the table so that the pelvis-lumbar joining surface is horizontal within $\pm 1^\circ$ and the buttocks and upper legs of the seated dummy are in contact with the test surface. (572.145(c)(2)(iii))
7. Attach the loading adapter bracket to the upper part of the torso as shown in Figure 13D and zip up the torso jacket. (572.145(c)(2)(iv))
8. Place the upper arms parallel to the torso and the lower arms extended horizontally and forward, parallel to the midsagittal plane. (572.145(c)(2)(v))

- X 9. Flex the dummy forward and back 3 times such that the angle of the torso reference plane moves between 0° and $30^\circ \pm 2^\circ$. The torso reference plane is defined by the transverse plane tangent to the posterior surface of the upper backplate of the spine box weldment (210-8020). (572.145(c)(3)(i))
- X 10. Remove all externally applied flexion forces and support the dummy such that the torso reference plane is at or near 0° . Wait at least 30 minutes before continuing. (572.135(c)(3)(ii))
- X 11. Remove all external support that was implemented in 10 above and wait 2 minutes. (572.145(c)(4))
- X 12. Measure the initial orientation angle of the upper torso reference plane of the seated, unsupported dummy. (572.145(c)(4))
Record reference plane angle (max. allowed 15°) See Result Table
- X 13. Attach the pull cable and the load cell while maintaining the initial torso orientation. (572.145(c)(5))
- X 14. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the torso reference plane reaches $45^\circ \pm 0.5^\circ$ of flexion relative to the vertical transverse plane. (572.145(c)(5))
- X 15. Maintain angle reference plane at $45^\circ \pm 0.5^\circ$ of flexion for 10 seconds and record the highest applied force during this period. (572.145(c)(6))
- X 16. As quickly as possible release the force applied to the attachment bracket.(572.145(c)(8))
- X 17. 3 to 4 minutes after the release of the force, measure the angle reference plane. (572.145(c)(8))
- X 18. Complete the following table:

Torso Flexion Results (572.145(b)(1)&(2)), (572.145(c)(4)), (572.145(c)(5))

Parameter	Specification	Result
Initial ref. plane angle	Angle $\leq 15^\circ$	7°
Torso rotation rate	$0.5^\circ/s \leq \text{rate} \leq 1.5^\circ/s$	$1.2^\circ/s$
Force at $45^\circ \pm 0.5^\circ$	$130 \text{ N} \leq \text{force} \leq 180 \text{ N}$	164 N
Final ref. plane angle	Initial ref. plane angle $\pm 10^\circ$	4°

- X 19. A plot of the force versus time follows this sheet.


Signature

06/27/2024
Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 3 YEAR OLD

ATD Serial No: 031

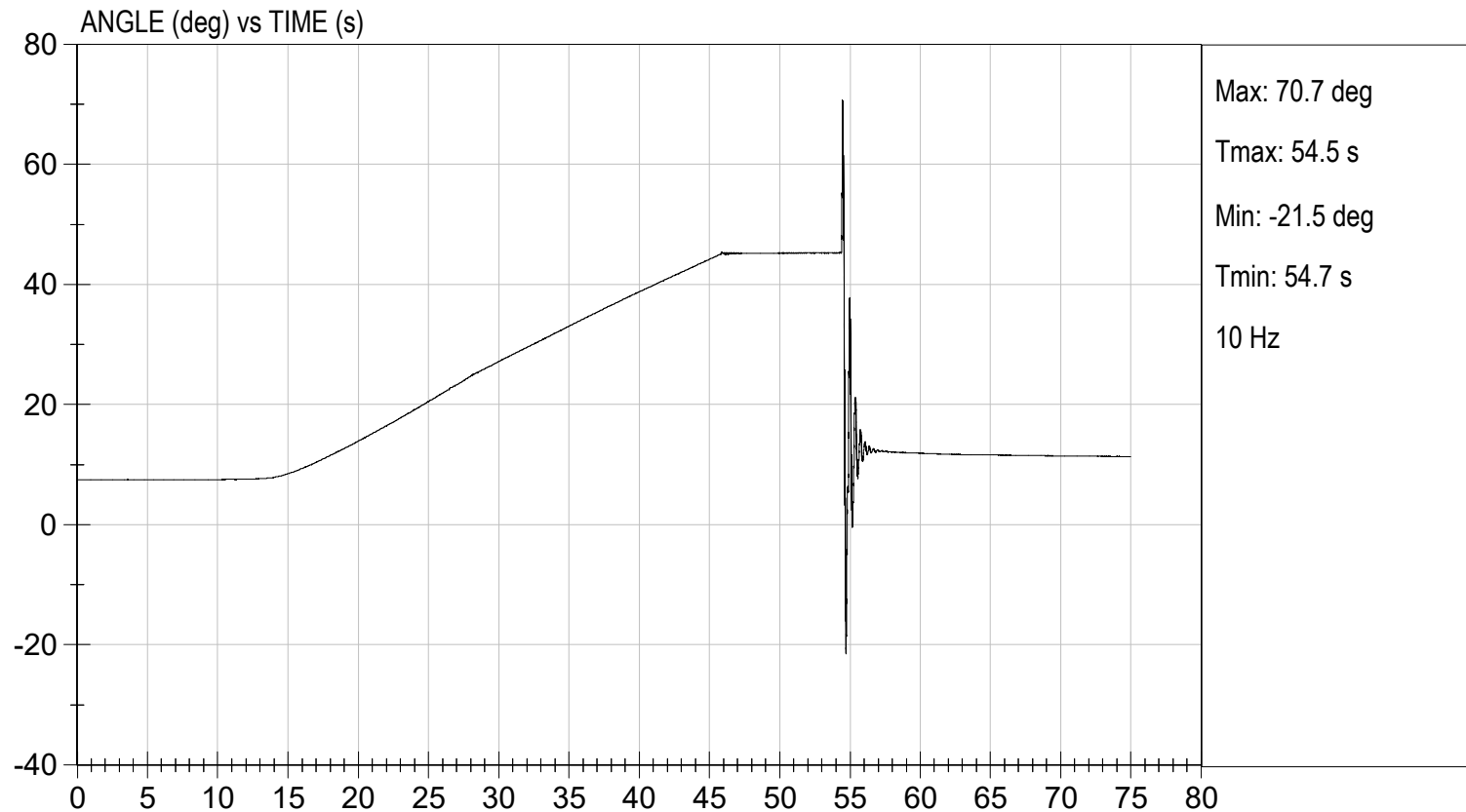
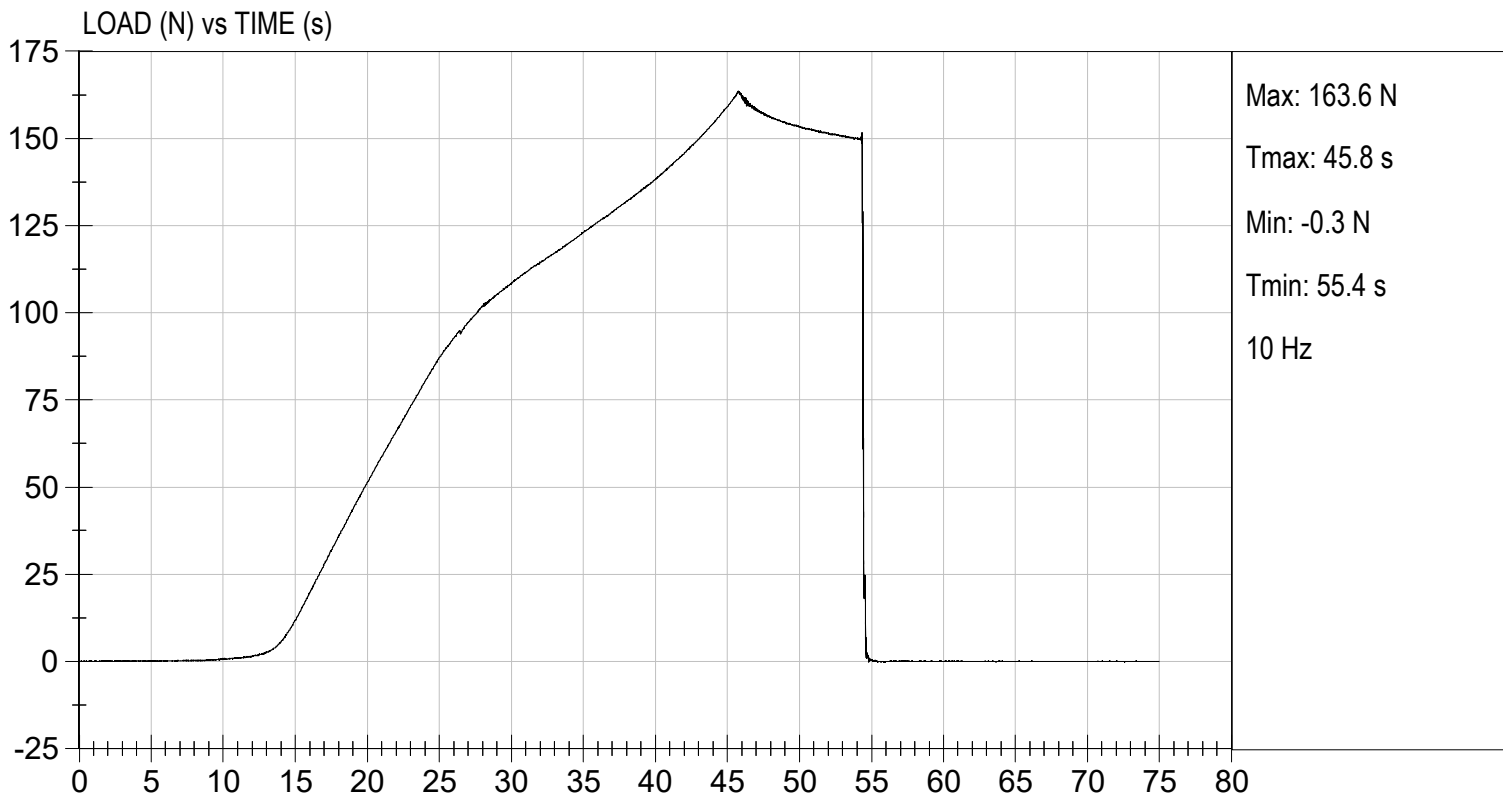
Test I.D: D241577

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	42	Pass
Initial Angle	deg	0 to 15	7	Pass
Return Angle	deg	-10 to 10	4	Pass
Force at 45 deg	N	130 to 180	164	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	1.2	Pass
Overall Test Results				Pass


Laboratory Technician

06/27/2024
Test Date


Approved By



DATA SHEET D8
PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-360M17	P85701	03/26/2024	09/25/2024
(2) LATERAL	Endevco	7264C-2KTZ-360M17	P88338	03/26/2024	09/25/2024
(3) VERTICAL	Endevco	7264CM47-2KTZ-360	T26458	03/26/2024	09/25/2024
NECK TRANSDUCER	FTSS	IF-234	NDK7307	10/26/2023	10/25/2024
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264CM47-2KTZ-360	T18417	03/26/2024	09/25/2024
(2) LATERAL	Endevco	7264CM47-2KTZ-360	T22265	03/26/2024	09/25/2024
(3) VERTICAL	Endevco	7264CM47-2KTZ-360	T24803	03/26/2024	09/25/2024
CHEST POTENTIOMETER	Humanetics	210-8150	031	03/26/2024	09/25/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	N/A	N/A	N/A	N/A	N/A
(2) LEFT FEMUR	N/A	N/A	N/A	N/A	N/A
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	C19538	05/15/2024	11/14/2024
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	05/15/2024	11/14/2024
KNEE PENDULUM ACCELEROMETER	N/A	N/A	N/A	N/A	N/A
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	018	02/05/2024	08/06/22024
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	023	02/05/2024	08/06/2024

LABORATORY TECHNICIAN: _____ *Jonah Pollock*

DATA SHEET D1
DUMMY DAMAGE CHECKLIST (3 YEAR-OLD)

Dummy Serial Number: 031

Test Date: 06/27/2024

Technician: Jonah Pulokas

This check sheet is completed as part of the post test calibration verification.

Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:


Signature

06/27/2024
Date

Describe the repair or replacement of parts:

Checked by:


Signature

06/27/2024
Date

EXTERNAL DIMENSIONS

HYBRID III 6 year-old SN #155, PART 572, SUBPART N EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	622.3 - 647.7	628.2
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	348.0 - 363.2	362.0
C	H-POINT HEIGHT	Reference	63.5 - 73.7	68.3
D	H-POINT LOCATION FROM BACKLINE	Reference	88.9 - 99.1	94.5
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	53.3 - 63.5	61.7
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	88.9 - 104.1	102.0
G	BACK OF ELBOW TO WRIST PIVOT	Back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	182.9 - 198.1	195.4
H	HEAD BACK TO BACKLINE	Back of Skull cap skin to seat rear vertical surface (Reference)	17.8 - 22.8	22.1
I	SHOULDER TO ELBOW LENGTH	Measure from the highest point on top of the broad upper surface of clavicle link below the collar to the lowest part of the flesh of the elbow in line with the elbow pivot bolt.	215.9 - 231.1	219.5
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	157.4 - 177.8	165.0
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	370.8 - 391.2	390.7
L	POPLITEAL HEIGHT	Seat surface to the horizontal plane at the bottom of the feet.	269.2 - 289.6	273.6
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	307.4 - 322.6	313.8

HYBRID III 6 year-old SN #155, PART 572, SUBPART N EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	320.0 - 340.4	322.4
O	CHEST DEPTH WITHOUT JACKET	Measured 330.2 ± 5.1 mm above seat surface	129.6 - 144.8	140.2
P	FOOT LENGTH	Tip of toe to rear of heel	170.2 - 185.4	173.4
Q	STATURE	(THEORETICAL) (Q = A - C - D + R + M)	1099.9 - 1181.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	342.9 - 363.3	355.7
S	HEAD BREADTH	The widest part of the head	137.1 - 147.3	139.0
T	HEAD DEPTH	Back of the head to the forehead	167.6 - 177.8	174.2
U	HIP BREADTH	The widest part of the hips	208.3 - 223.5	221.5
V	SHOULDER BREADTH	Outside shoulder edges, in line with the shoulder pivot bolts	259.1 - 274.3	272.1
W	FOOT BREADTH	The widest part of the foot	62.3 - 77.5	66.0
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "I"	510.5 - 530.9	529.3
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 3330.2 ± 5.1 mm above seat surface	596.9 - 622.3	609.5
Z	WAIST CIRCUMFERENCE (with chest jacket and abdominal insert)	Measured 158.8 ± 5.1 mm above seat surface	558.8 - 584.2	583.2
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	325.1 - 335.3	330.0
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	153.7 - 163.9	159.0

DATA SHEET C3
HEAD DROP TEST (572.122) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/19/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drop tests are necessary)

1. It has been at least 2 hours since the last head drop. (572.122(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (127-1000), a six-axis neck transducer (SA572-S11) or its structural replacement (78051-383X), a head to neck pivot pin (78051-339), and three (3) accelerometers (SA572-S4). (572.122(a))
3. Torque the skull cap screws (10-32 x 1/2 SHCS) to 10.2 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.126(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.122(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>46%</u> |
| Record the minimum humidity | <u>37%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage
9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.122(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5C. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface.
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 5C. (572.122(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2155.0×10^{-6} mm (80 micro inches) (RMS). (572.122(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.122(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.122(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.122(b)) & (572.122(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.122(b)):

Parameter	Specification	Result
Peak resultant acceleration	$245 \text{ g} \leq x \leq 300 \text{ g}$	287 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-4.5 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Brian Roach
Signature

04/19/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test ID: D241011

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Peak Resultant Acceleration	G's	245 to 300	287	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-4.5	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

Brian Road

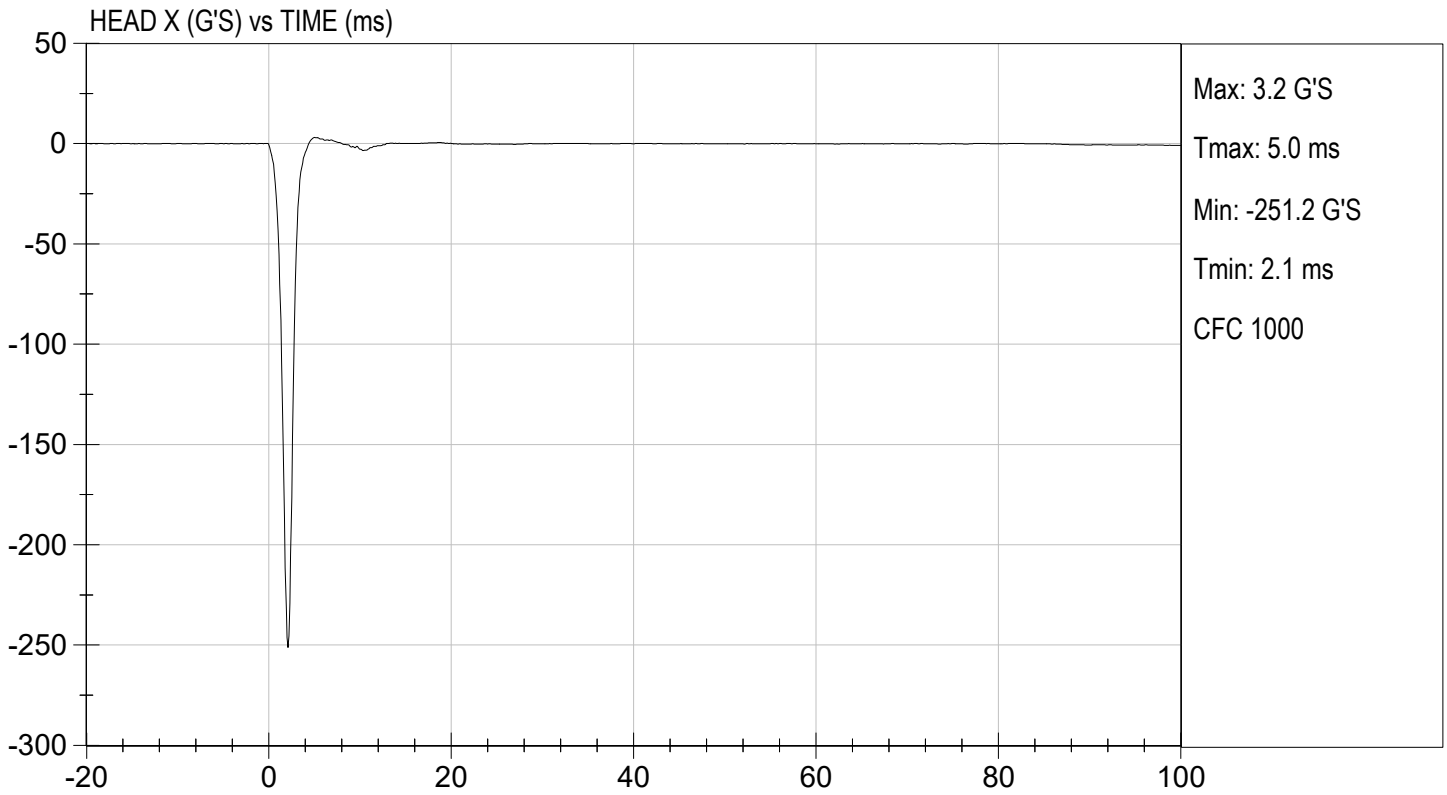
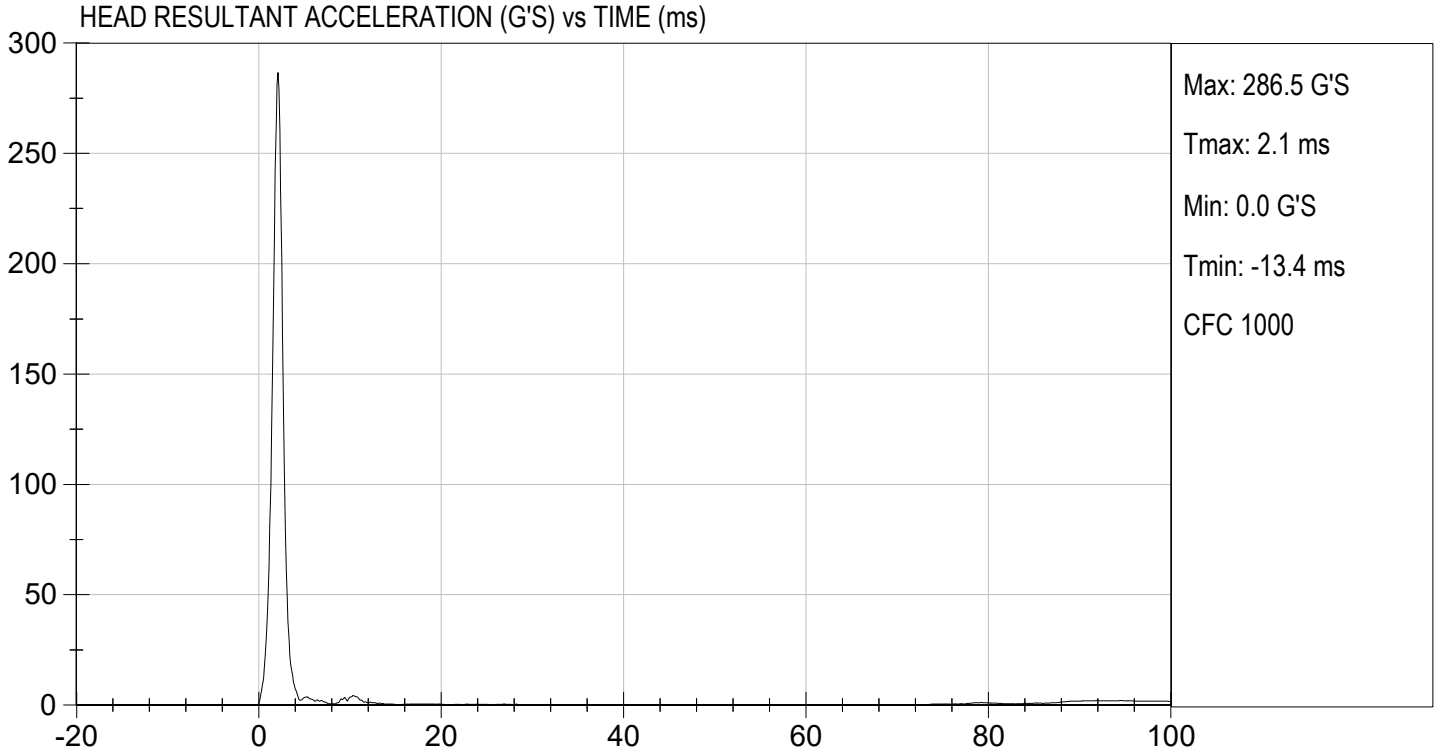
Laboratory Technician

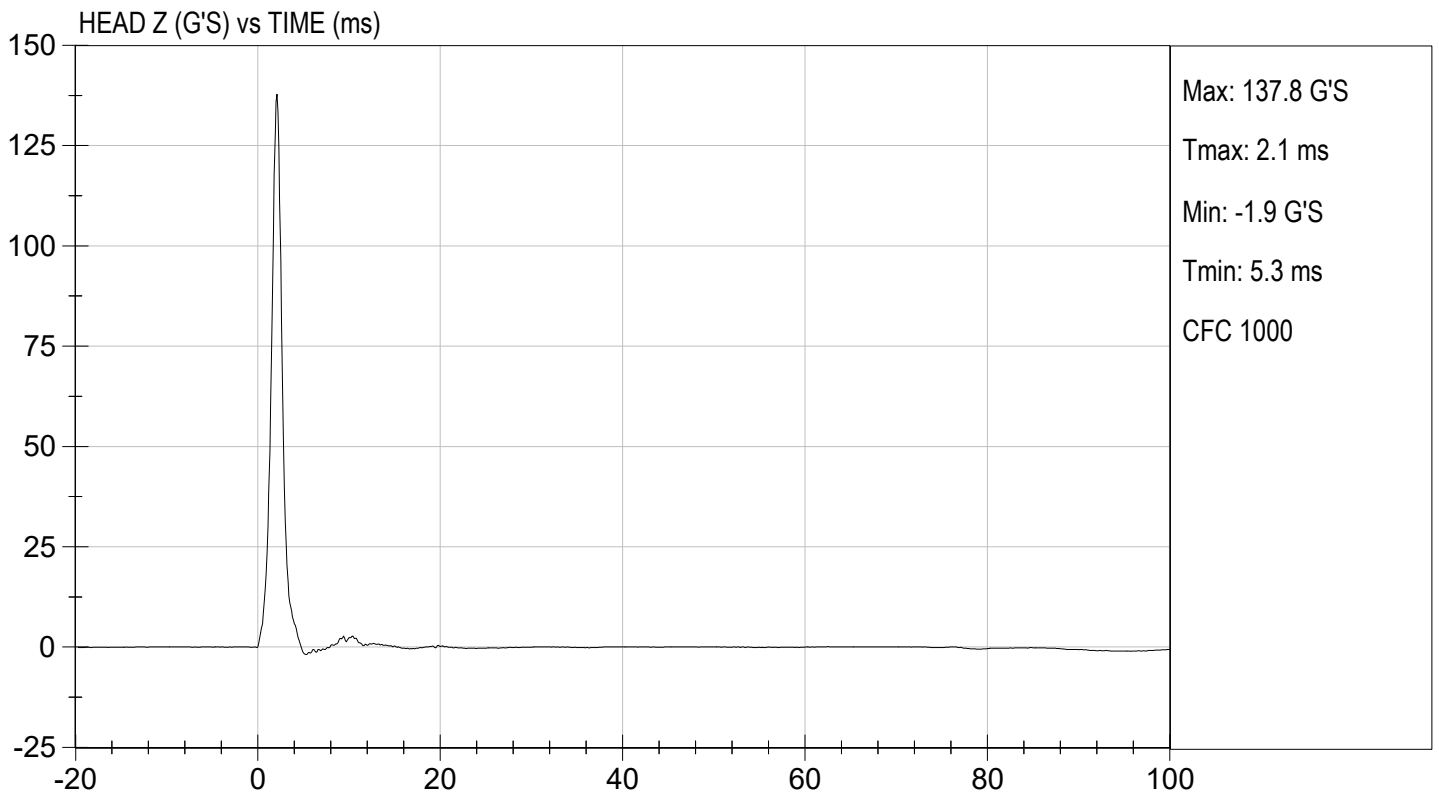
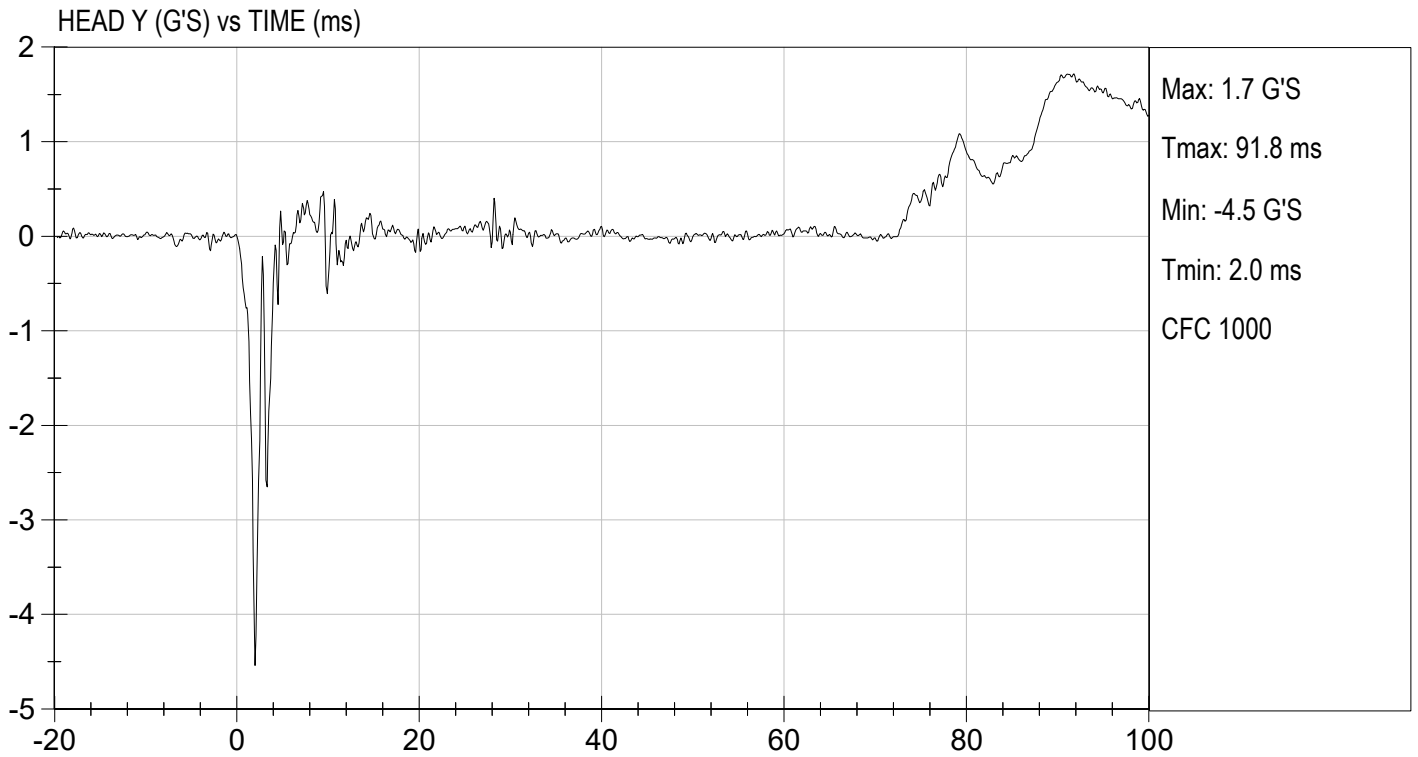
04/19/2024

Test Date

Jose Galvez

Approved By





DATA SHEET C4
NECK FLEXION TEST (572.123) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/19/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last neck test. (572.127(o))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (127-1000), neck (127-1015), pivot pin (78051-339), bib simulator (TE127-1025), neck bracket assembly (127-8221), six axis neck transducer (SA572-S11), neck mounting adaptor (TE-2208-001) and three accelerometers (SA572-S4) installed in the head assembly as specified in S572.122. Data from the accelerometers are not required. (572.123(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.123(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>46%</u> |
| Record the minimum humidity | <u>37%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (127-1020, 127-1021) for splits or deformation. Inspect the Neck Cable (127-1016) for deformation. Inspect the mounting plate insert (910420-048) and the nylon shoulder bushing (9001373) and replace if they are torn or worn. When replacement is necessary, ONLY replace during pretest calibration.
- Record findings and actions: No damage
6. Torque the jam nut (9000341) on the neck cable (127-1016) to 0.23 ± 0.02 Nm (2.0 ± 0.2 in-lb). (572.123(c)(2))
- 7.

The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.127(k))

- X 8. The test fixture pendulum conforms to the specifications in Figure 6C. (572.123I(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 7C for the flexion test. (572.123I(3))
- X 10. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 11. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 4.83 m/s to 5.07 m/s as measured at the center of the pendulum accelerometer. (572.123I(4)(i))
- X 12. Complete the following table:

Neck Flexion Test Results (572.123(b)(1)) & (572.123(c)(4)(I &ii))

Parameter	Specification	Result
Pendulum impact speed	4.83 m/s \leq speed \leq 5.07 m/s	4.93 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.2 m/s \leq ΔV \leq 1.6 m/s
	@ 20 ms	2.4 m/s \leq ΔV \leq 3.4 m/s
	@ 30 ms	3.8 m/s \leq ΔV \leq 5.0 m/s
Plane D Rotation	Peak moment* 27 Nm \leq moment \leq 33 Nm during the following rotation range 74° \leq angle \leq 92°	29.0 Nm @ 79 degrees
Positive Moment Decay** (Flexion)	Time to decay to 5 Nm 103 ms \leq time \leq 123 ms	112 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.123(b)(1)(iii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.123(b)(3))

- X 13. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

Brian Road
Signature

04/19/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

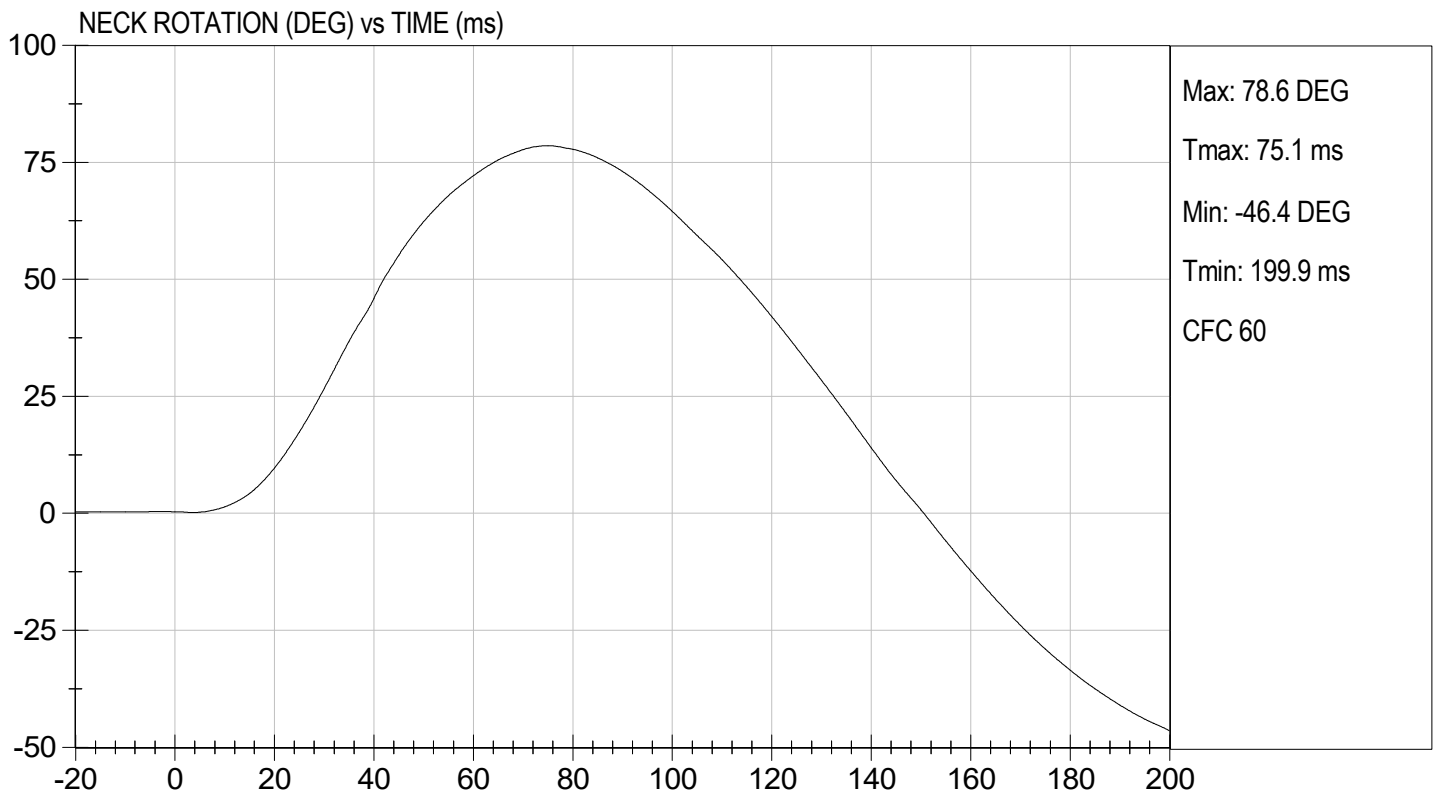
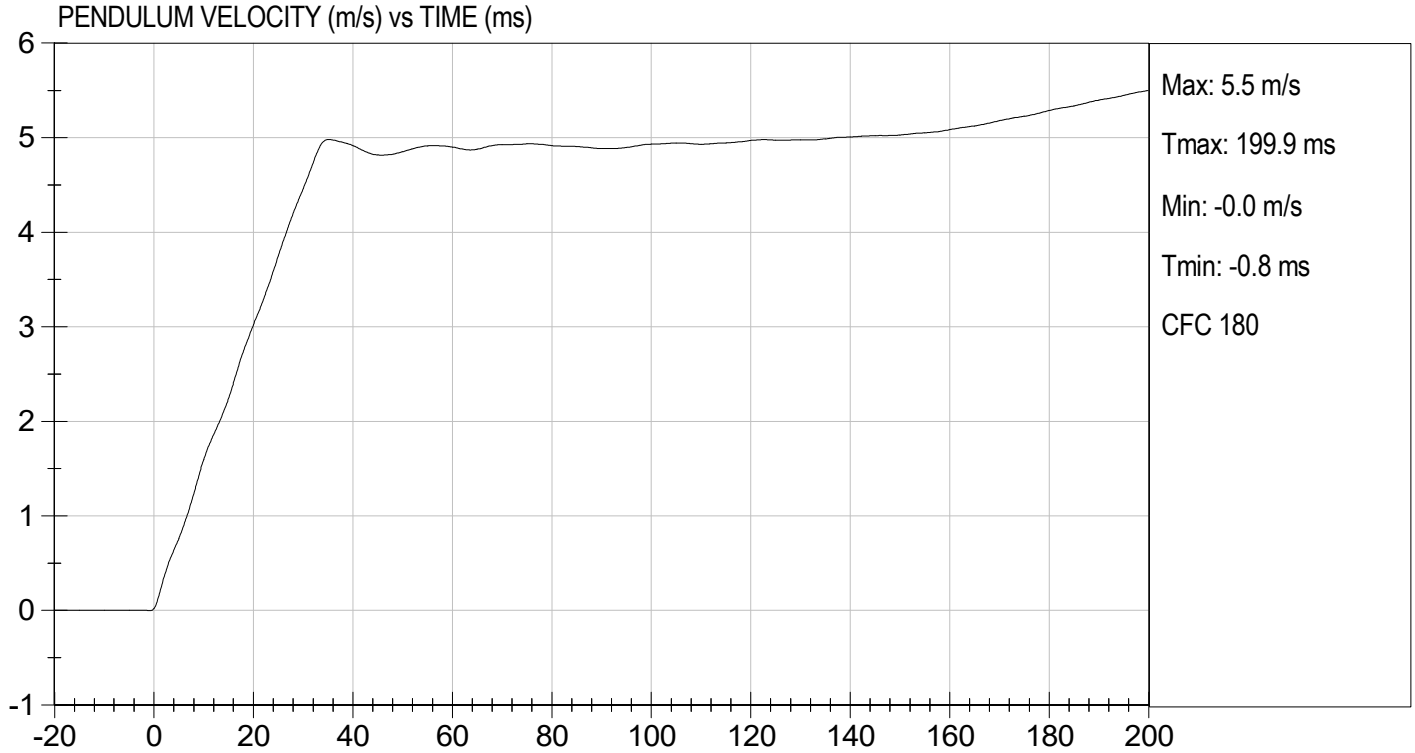
Test I.D: D241012

Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass	
Laboratory Relative Humidity	%	10 to 70	46	Pass	
Pendulum Speed	m/s	4.83 to 5.07	4.93	Pass	
Pendulum Velocity	10 ms	m/s	1.2 to 1.6	1.6	Pass
	20 ms	m/s	2.4 to 3.4	3.0	Pass
	30 ms	m/s	3.8 to 5.0	4.5	Pass
D Plane Rotation	Max	deg	74 to 92	79	Pass
Occipital Condyle Moment within Deflection Corridor	Nm	27 to 33	29.0	Pass	
Positive Moment Time Curve Decay to 5 Nm	ms	103 to 123	112	Pass	
Overall Results				Pass	

Brian Roach
Laboratory Technician

04/19/2024
Test Date

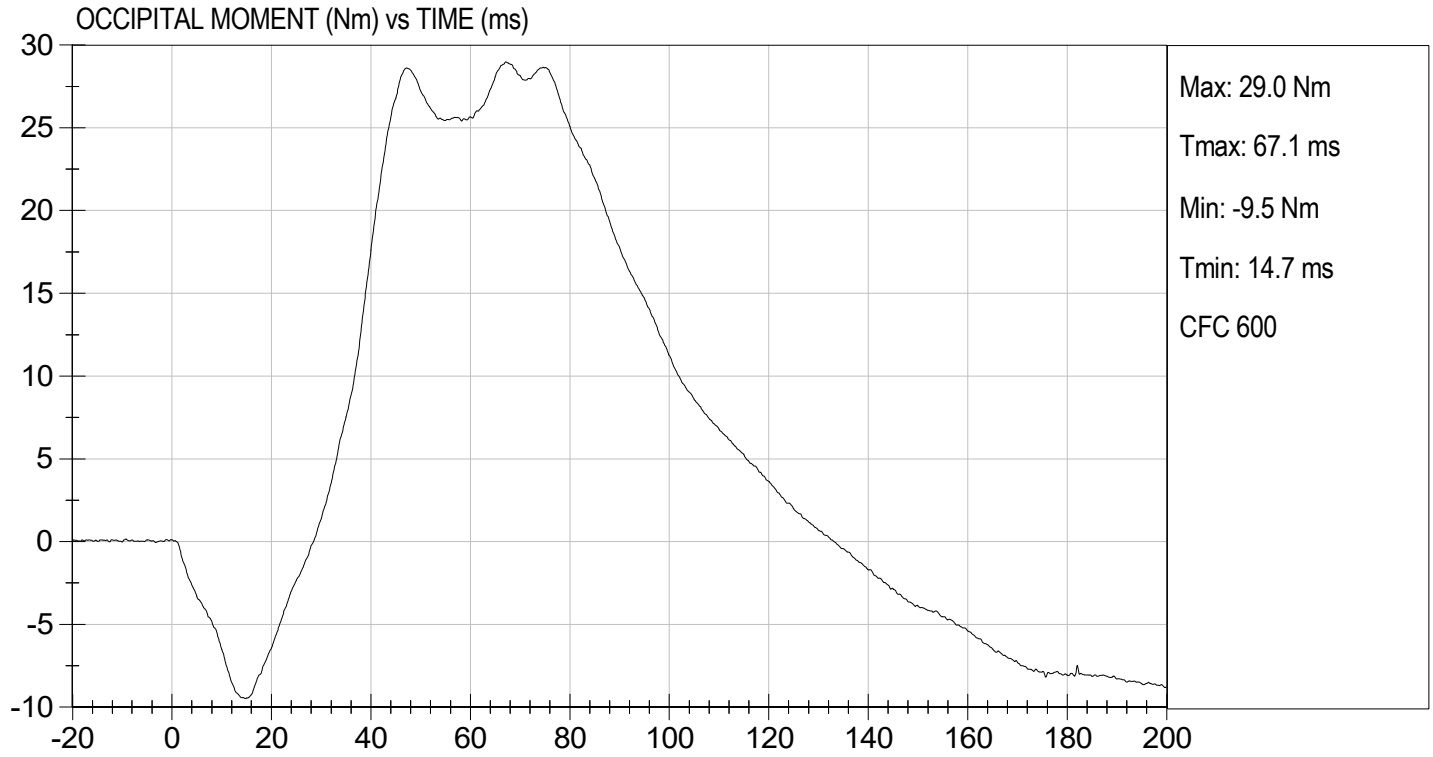
Jose Galvez
Approved By





TEST DESC: NECK FLEXION
VELOCITY: 16.18 ft/s, 4.93 m/s

TEST DATE: 04/19/2024
TEST #: D241012



DATA SHEET C5
NECK EXTENSION TEST (572.123) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/19/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

1. It has been at least 30 minutes since the last neck test. (572.127(o))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (127-1000), neck (127-1015), pivot pin (78051-339), bib simulator (TE127-1025), neck bracket assembly (127-8221), six axis neck transducer (SA572-S11), neck mounting adaptor (TE-2208-001) and three accelerometers (SA572-S4) installed in the head assembly as specified in S572.122. Data from the accelerometers are not required. (572.123(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.123(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>46%</u> |
| Record the minimum humidity | <u>37%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (127-1020, 127-1021) for splits or deformation. Inspect the Neck Cable (127-1016) for deformation. Inspect the mounting plate insert (910420-048) and the nylon shoulder bushing (9001373) and replace if they are torn or worn. When replacement is necessary, ONLY replace during pretest calibration.
- Record findings and actions: No damage

- X 6. Torque the jam nut (9000341) on the neck cable (127-1016) to 0.23 ± 0.02 Nm (2.0 ± 0.2 in-lb). (572.123(c)(2))
- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.127(k))
- X 8. The test fixture pendulum conforms to the specifications in Figure 6C. (572.123(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8C for the extension test. (572.123(c)(3))
- X 10. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 11. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 4.18 m/s to 4.42 m/s as measured at the center of the pendulum accelerometer. (572.123(c)(4))
- X 13. Complete the following table:

Neck Extension Test Results (572.123(b)(2)) & (572.123(c)(4)(i & ii))

Parameter		Specification	Result
Pendulum impact speed		$4.18 \text{ m/s} \leq \text{speed} \leq 4.42 \text{ m/s}$	4.30 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	$1.0 \text{ m/s} \leq \Delta V \leq 1.4 \text{ m/s}$	1.4 m/s
	@ 20 ms	$2.2 \text{ m/s} \leq \Delta V \leq 3.0 \text{ m/s}$	2.6 m/s
	@ 30 ms	$3.2 \text{ m/s} \leq \Delta V \leq 4.2 \text{ m/s}$	3.9 m/s
Plane D Rotation		Peak moment* $-24 \text{ Nm} \leq \text{moment} \leq -19 \text{ Nm}$ during the following rotation range $85^\circ \leq$ angle $\leq 103^\circ$	-21 Nm @ 97 degrees
Negative Moment Decay** (Extension)		Time to decay to -5 Nm $123 \text{ ms} \leq$ time $\leq 147 \text{ ms}$	136 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.123(b)(2)(iii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.123(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

 Brian Road
Signature

 04/19/2024
Date

MGA RESEARCH CORPORATION

NECK EXTENSION TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

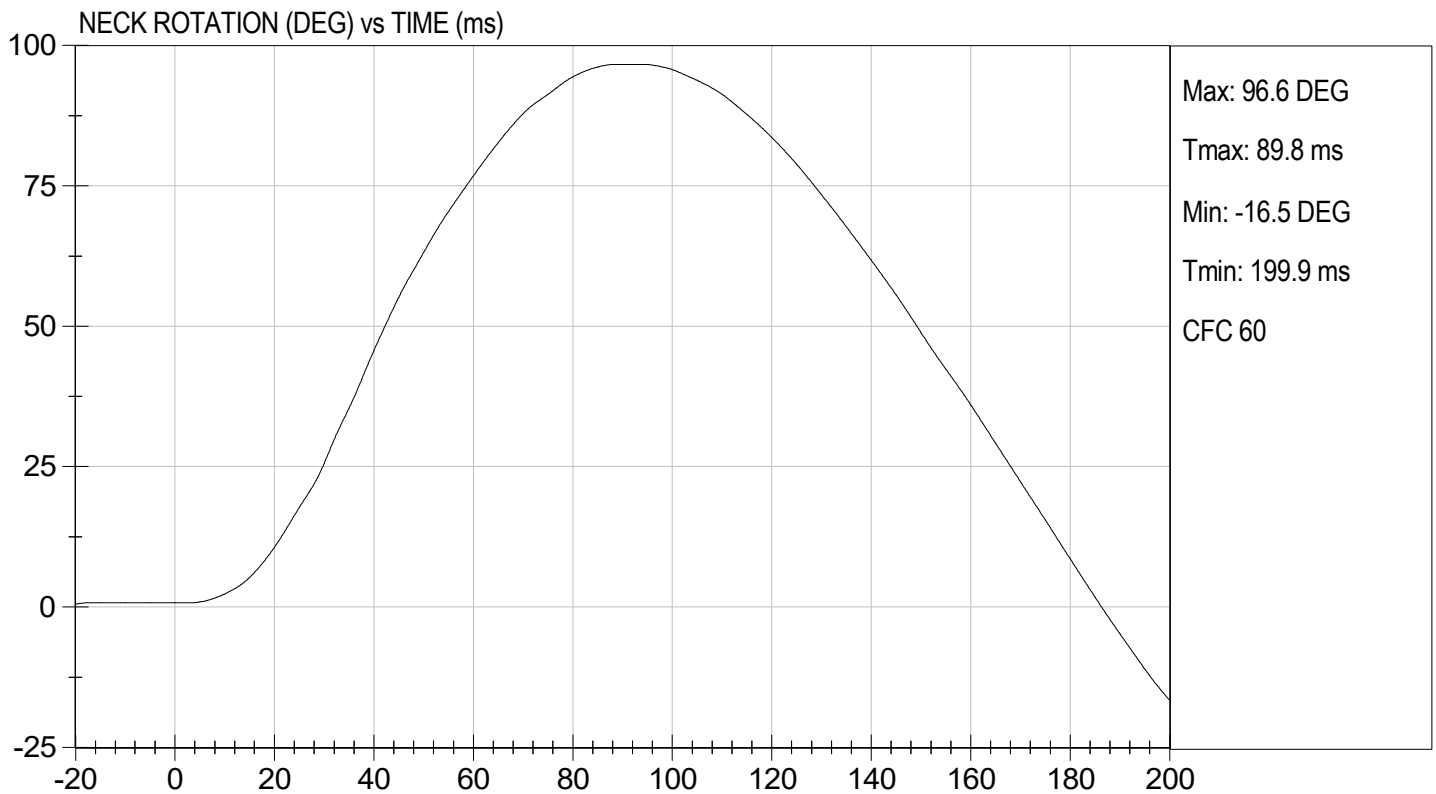
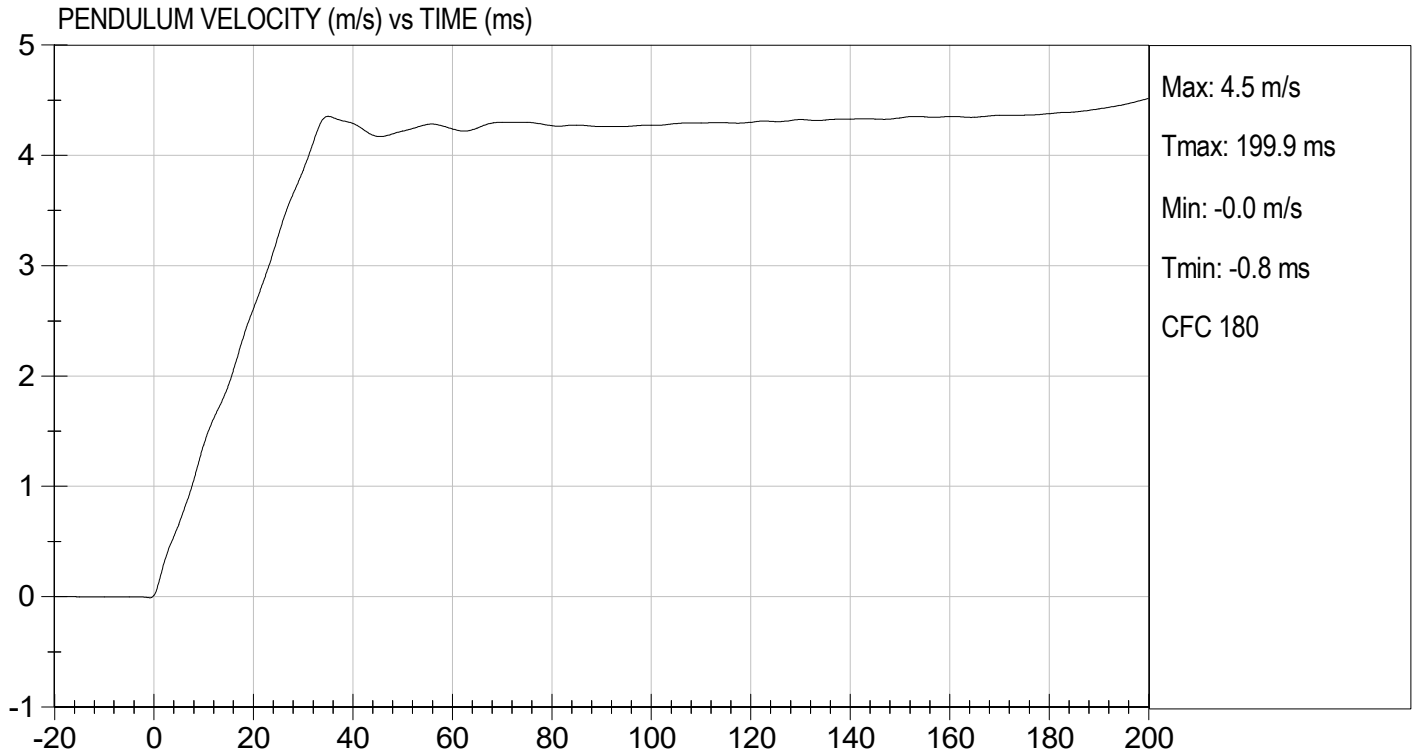
Test I.D.: D241013

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity		%	10 to 70	46	Pass
Pendulum Speed		m/s	4.18 to 4.42	4.30	Pass
Pendulum Velocity	10 ms	m/s	1.0 to 1.4	1.4	Pass
	20 ms	m/s	2.2 to 3.0	2.6	Pass
	30 ms	m/s	3.2 to 4.2	3.9	Pass
D Plane Rotation	Max	deg	85 to 103	97	Pass
Occipital Condyle Moment within Deflection Corridor		Nm	-19 to -24	-21	Pass
Positive Moment Time Curve Decay to 5 Nm		msec	123 to 147	136	Pass
Overall Results					Pass

Brian Roach
Laboratory Technician

04/19/2024
Test Date

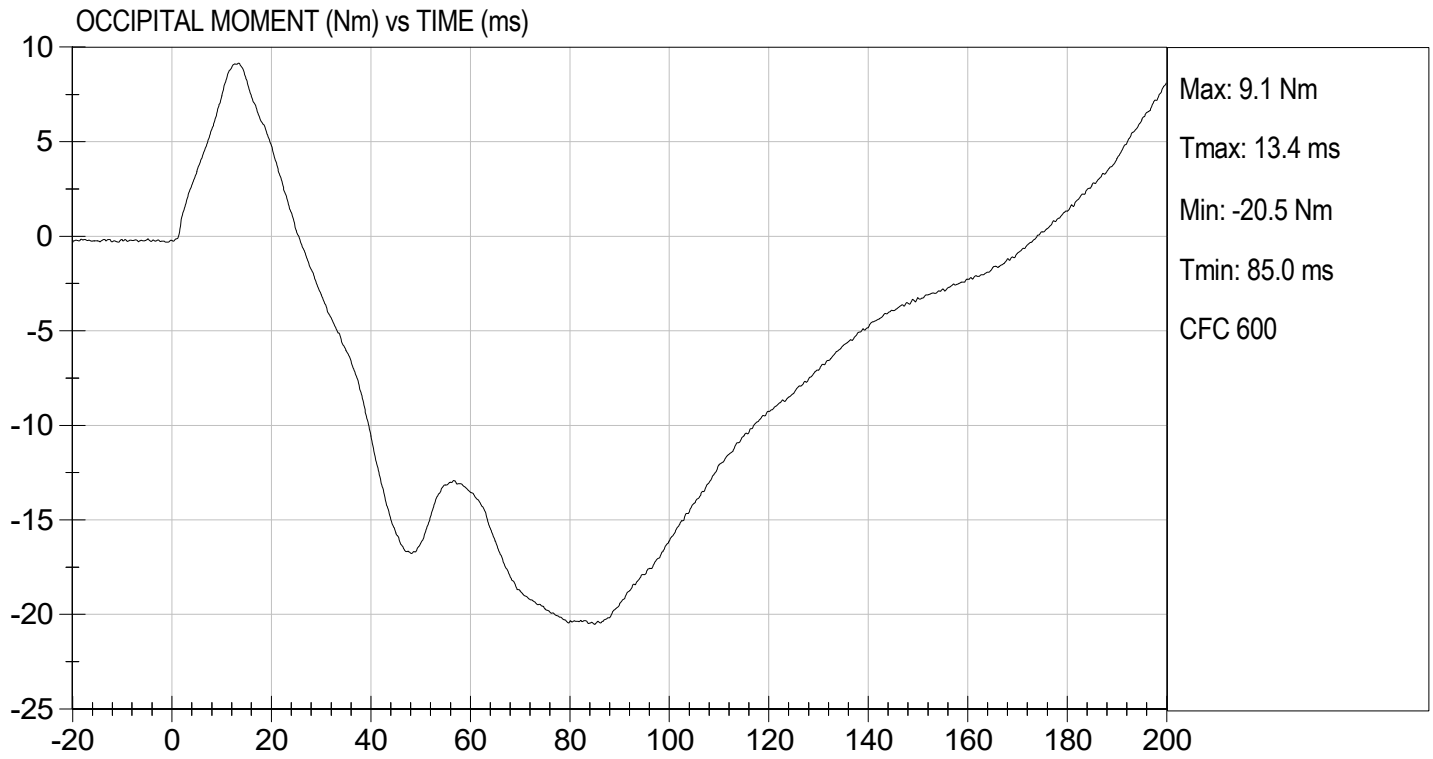
Joe Galvez
Approved By





TEST DESC: NECK EXTENSION
VELOCITY: 14.12 ft/s, 4.30 m/s

TEST DATE: 04/19/2024
TEST #: D241013



DATA SHEET C6
THORAX IMPACT TEST (572.124) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/24/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.127(o))
 N/A, ONLY one thorax impact test performed

2. The test fixture conforms to the specifications in Figure 11C.

3. The complete assembled dummy (127-0000) is used (572.124(b)).

4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(1))

Record the maximum temperature	<u>21.3°C</u>
Record the minimum temperature	<u>21.1°C</u>
Record the maximum humidity	<u>26%</u>
Record the minimum humidity	<u>17%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

Record findings and actions:

- No damage
 - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage.

- The following repairs or replacement was performed. Record damage.

6. The dummy is dressed in a size 4 pair of long pants having a weight of less than 0.090 kg (0.2 lb) with the legs cut off sufficiently above the knee to allow the knee target to be visible. (572.124(c)(2))

7. Seat the dummy, (chest skin still removed) without back support on the test fixture

surface as shown in Figure 9C. The surface must be long enough to support the pelvis and outstretched legs. (572.124(c)(2))

- X 8. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $8^\circ \pm 2^\circ$. The angle may be measured at the pelvis lumbar joining surface.
- X 9. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.124(c)(3))
- X 10. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is 12.7 mm ± 1 mm below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.124(c)(3))
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to locations such as the rear surfaces of the thoracic spine and the lower neck bracket. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. The dummy is dressed in a tight-fitting size 5 short sleeve shirt. (572.124(c)(2))
- X 14. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut which holds the arm yoke to the clavicle assembly.
- X 15. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.127(k))
- X 16. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.124(c)(4)) The velocity of the test probe at the time of impact is 6.71 m/s ± 0.12 m/s. (572.124(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.124(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.124(c)(6))

X 17. Complete the following table:

Thorax Impact Results (572.124(b)) and 572.124(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.68 m/s
Chest Compression	$38.0 \text{ mm} \leq \text{compression} \leq 46.0 \text{ mm}$	39.9 mm
Peak force** between 38.0 and 46.0 mm chest compression	$1150\text{N} \leq \text{peak force} \leq 1380\text{N}$	1289 N
Peak force** between 12.5 and 38.0 mm chest compression	Peak force $\leq 1500 \text{ N}$	1448 N
Internal Hysteresis***	$65\% \leq \text{hysteresis} \leq 85\%$	74%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 10C)

X 18. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

Brian Roach
Signature

04/24/2024
Date

MGA RESEARCH CORPORATION

THORAX IMPACT

HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D.: D241014

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Relative Humidity	%	10 to 70	26	Pass
Probe Speed	m/s	6.59 to 6.83	6.68	Pass
Peak Deflection	mm	38.0 to 46.0	39.9	Pass
Peak Resistive Force w/in Deflection Corridor	N	1150 to 1380	1,289	Pass
Internal Hysteresis	%	65 to 85	74	Pass
Peak Force 12.5 mm - 38.0 mm	N	<= 1,500	1,448	Pass
Overall Test Results				Pass

Brian Roach

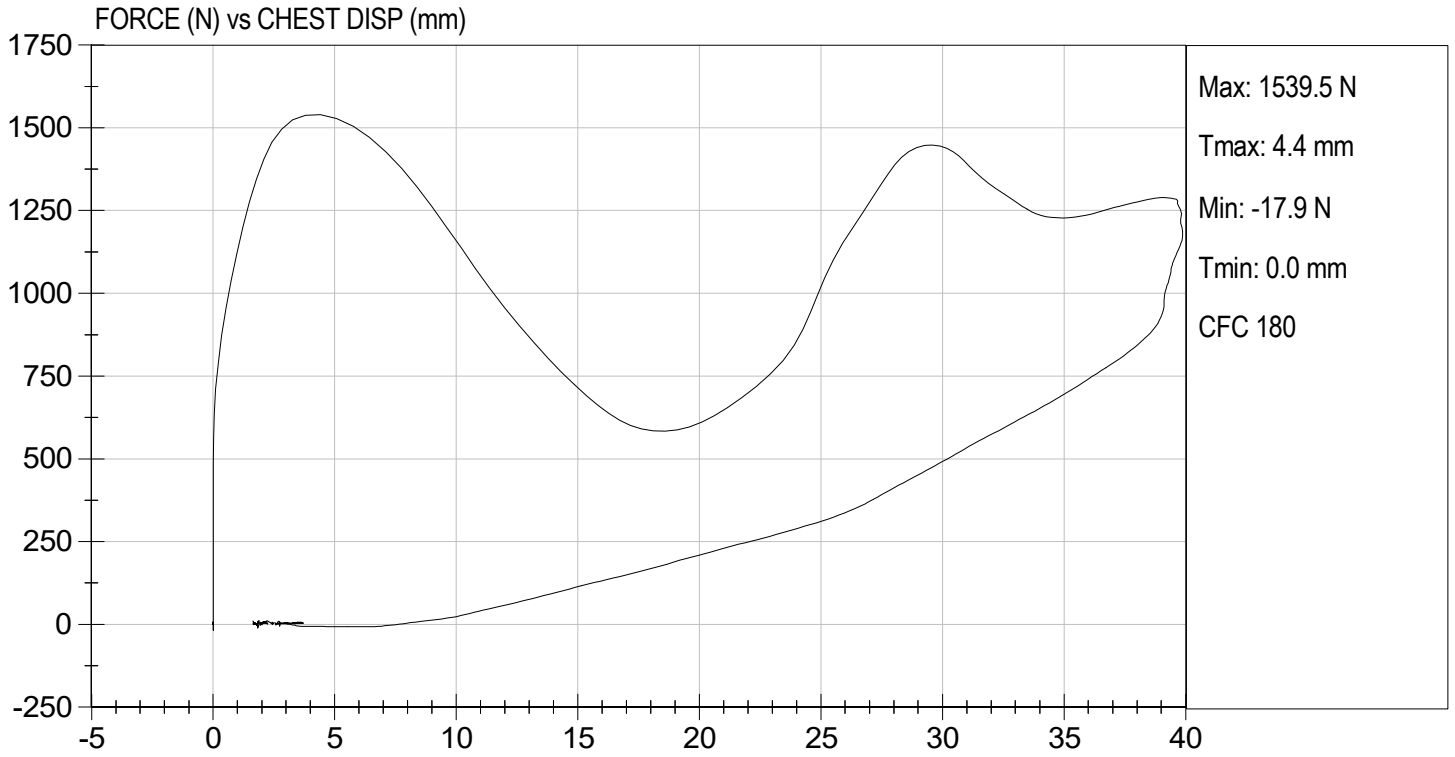
Laboratory Technician

04/24/2024

Test Date

Jose Galvez

Approved By



MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

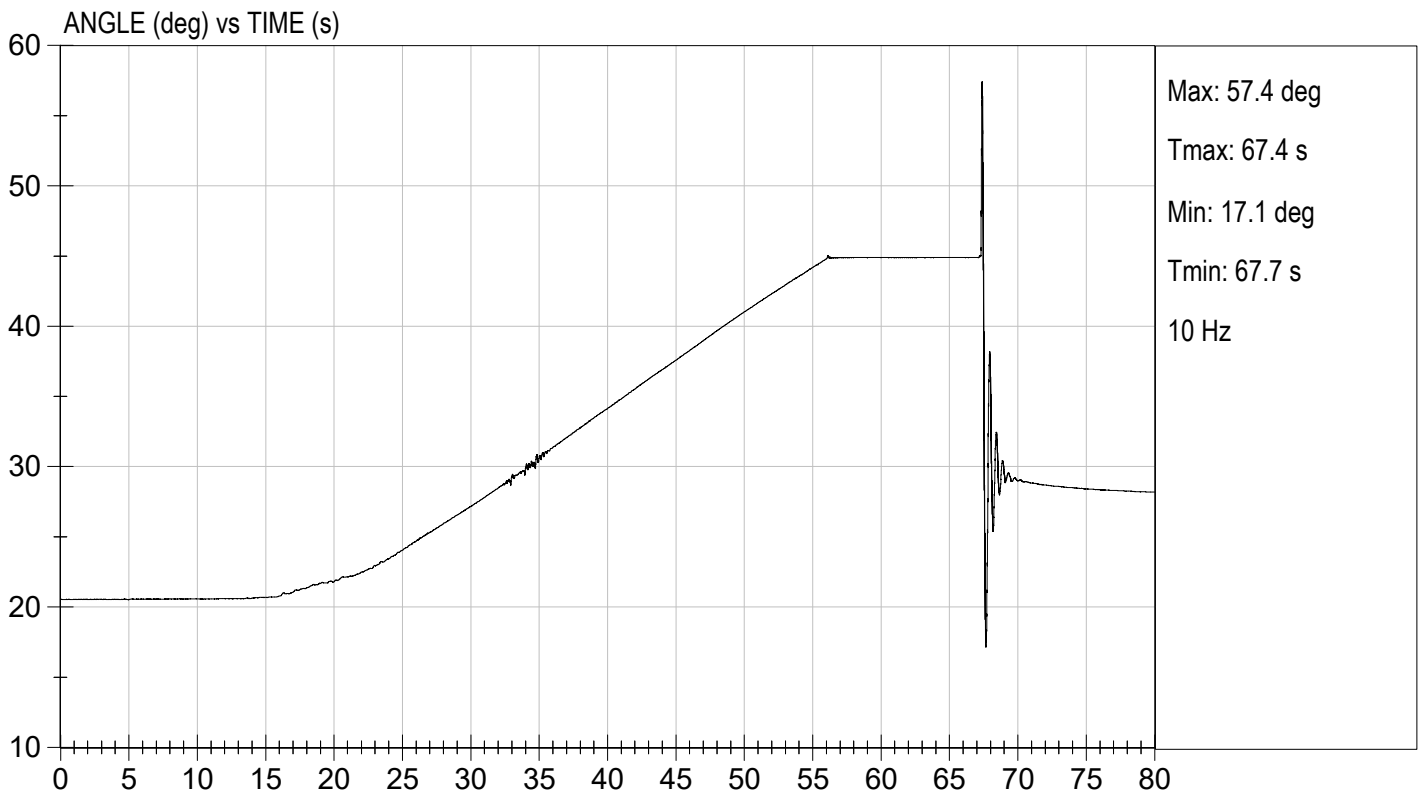
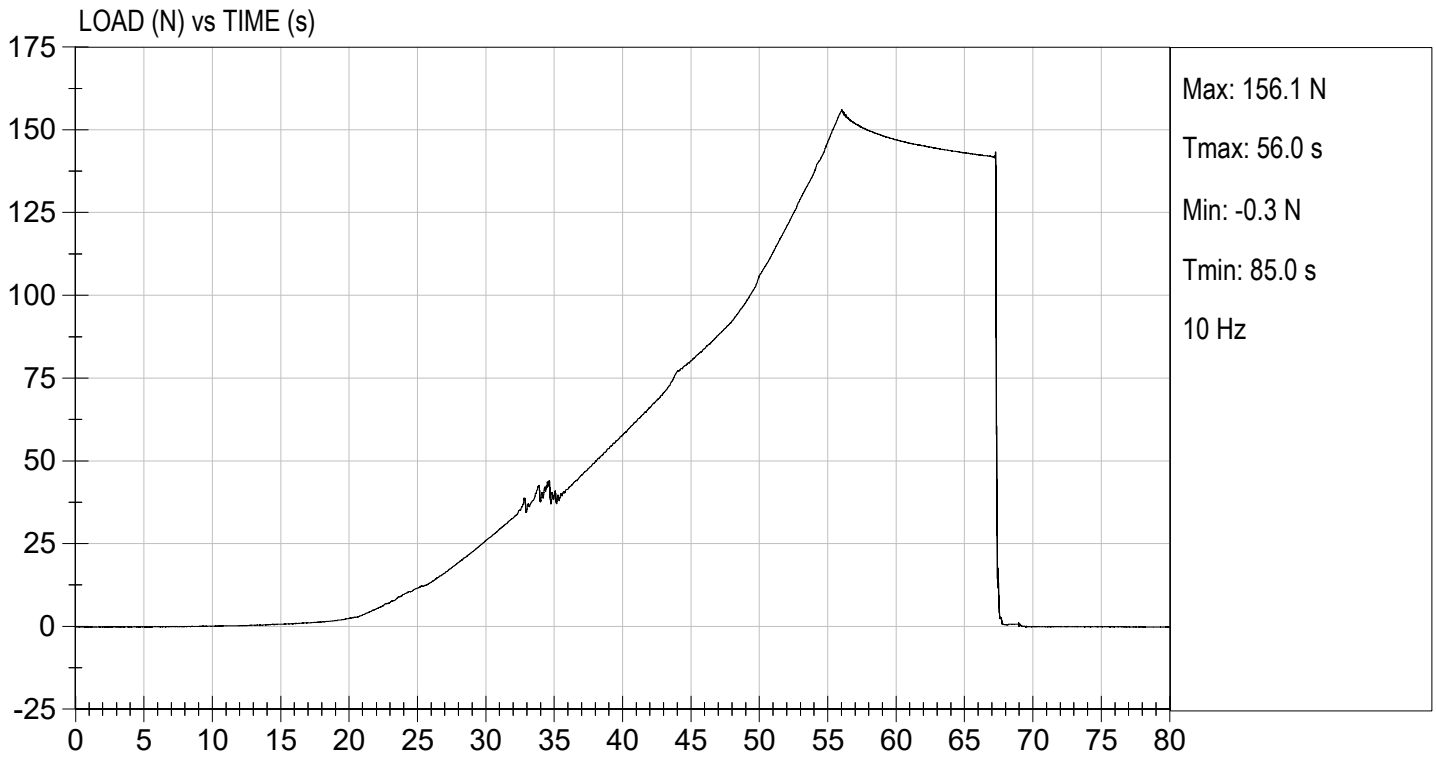
Test I.D: D241017

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Initial Angle	deg	0 to 22	21	Pass
Return Angle	deg	+/- 8	7	Pass
Force at 45 deg	N	147 to 200	156	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.7	Pass
Overall Result				Pass

Brian Roud
Laboratory Technician

04/19/2024
Test Date

Jose Salmeron
Approved By



DATA SHEET C7
TORSO FLEXION TEST (572.125) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/19/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

1. It has been at least 30 minutes since the last torso flexion test. (572.127(o))
 N/A, ONLY one torso flexion test performed
2. The test fixture conforms to the specifications in Figure 11C.
3. The complete assembled dummy (127-0000) is used (572.125(c)(2)).
 with legs below the femurs.
 without legs below the femurs.
4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>46%</u> |
| Record the minimum humidity | <u>37%</u> |
5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼x20x½ inch cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.125(c)(3))
6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 11C. (572.125(c)(6))
7. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.125(c)(4))
8. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.125(c)(4))
9. Remove all external support that was implemented in 9 above. (572.125(c)(5))

- X 10. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(5))
Record reference plane angle (max. allowed 22°) See Result Table
- X 11. Attach the pull cable and the load cell. (572.125(c)(6))
- X 12. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.125(c)(7))
- X 13. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.125(c)(8))
- X 14. As quickly as possible release the force applied to the attachment bracket. (572.125(c)(9))
- X 15. 3 minutes after the release of the force, measure the reference plane angle. (572.125(c)(9))
- X 16. Complete the following table:

Torso Flexion Results (572.125(b)), (572.125(c)(7)), (572.125(c)(8))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 22°	21°
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.7°/s
Force at 45° ± 0.5°	147 N ≤ force ≤ 200 N	156 N
Final ref. plane angle	Initial ref. plane angle ± 8°	7°

Brian Roach
Signature

04/19/2024
Date

DATA SHEET C8
LEFT KNEE IMPACT TEST (572.126) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/19/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.127(o))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 12C.
3. The knee assembly consisting of the knee machined (127-4013), knee flesh (127-4011), lower leg (127-4014), foot assembly (127-4030-1), and femur load transducer (SA572-S10) (may use the load cell structural replacement (127-4007)) were used. (572.126(b))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.126(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>46%</u> |
| Record the minimum humidity | <u>37%</u> |
5. Mount the test specimen and secure it to the rigid test fixture. (572.126(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.126(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.126(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.
10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.

_____ (572.126(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy.
(572.126(c)(6))

X 11. Complete the following table:

Knee Impact Results (572.126(b)(1)) & (572.126(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.08 m/s
Peak resistance force*	$2000 \text{ N} \leq \text{force} \leq 3000 \text{ N}$	2339 N

*Force = impactor mass x deceleration (572.126(b))

X 12. Plots of acceleration versus time and force versus time follow this sheet.

Brian Road
Signature

04/19/2024
Date

MGA RESEARCH CORPORATION

LEFT KNEE IMPACT TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D.: D241016

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	2.07 to 2.13	2.08	Pass
Maximum Force	N	2000 to 3000	2339	Pass
Overall Test Results				Pass

Brian Roach

Laboratory Technician

04/19/2024

Test Date

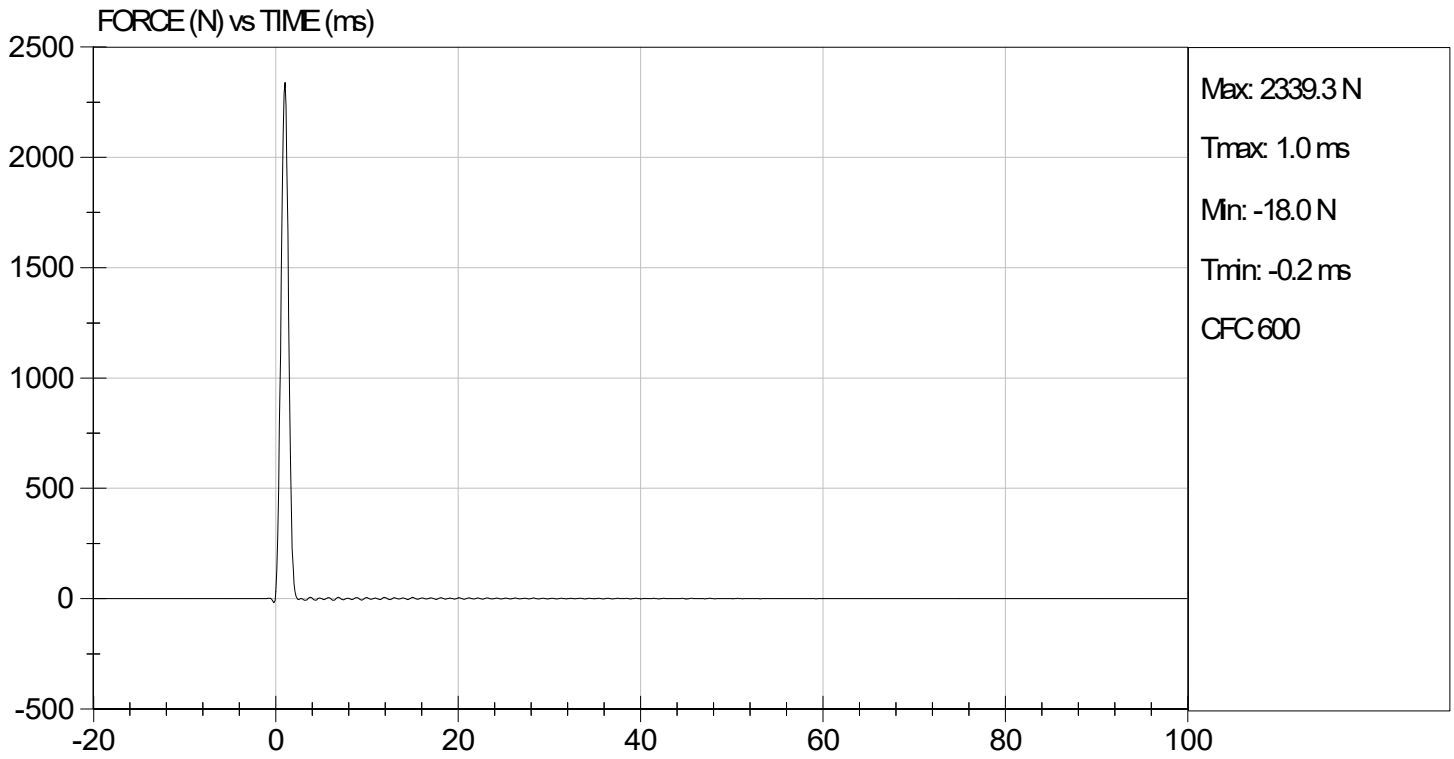
Joe Galvez

Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.83 ft/s, 2.08 m/s

TEST DATE: 04/19/2024
TEST #: D241016



DATA SHEET C9
RIGHT KNEE IMPACT TEST (572.126) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 04/19/2024

Technician: Brian Roach

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.127(o))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 12C.
3. The knee assembly consisting of the knee machined (127-4013), knee flesh (127-4011), lower leg (127-4014), foot assembly (127-4030-2), and femur load transducer (SA572-S10) (may use the load cell structural replacement (127-4007)) were used. (572.126(b))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.126(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>46%</u> |
| Record the minimum humidity | <u>37%</u> |
5. Mount the test specimen and secure it to the rigid test fixture. (572.126(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.126(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.126(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.
10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.

(572.126(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy.
(572.126(c)(6))

X 11. Complete the following table:

Knee Impact Results (572.126(b)(1)) & (572.126(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.07 m/s
Peak resistance force*	$2000 \text{ N} \leq \text{force} \leq 3000 \text{ N}$	2234 N

*Force = impactor mass x deceleration (572.126(b))

X 12. Plots of acceleration versus time and force versus time follow this sheet.

Brian Roach
Signature

04/19/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D.: D241015

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	2.07 to 2.13	2.07	Pass
Maximum Force	N	2000 to 3000	2234	Pass
Overall Test Results				Pass

Brian Roach

Laboratory Technician

04/19/2024

Test Date

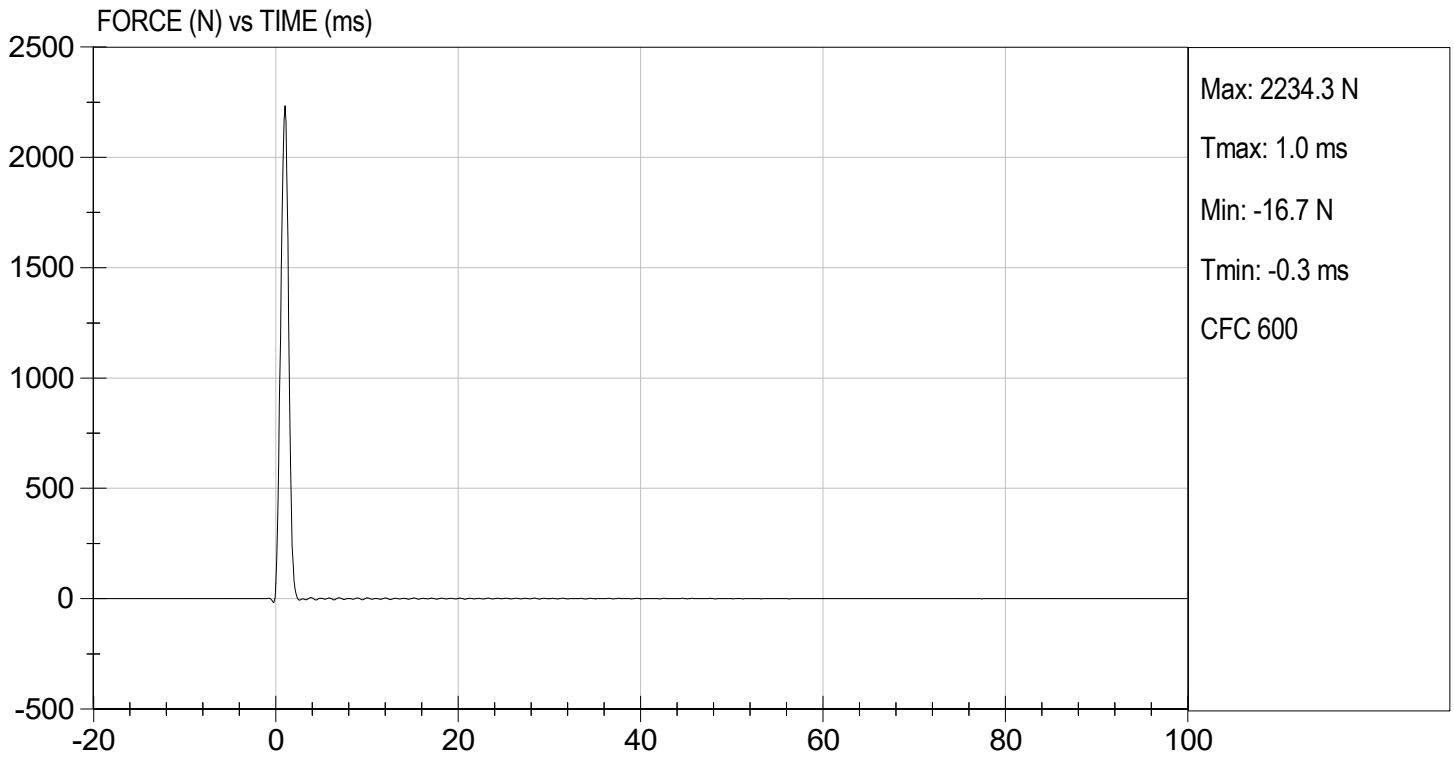
Joe Galvez

Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 6.80 ft/s, 2.07 m/s

TEST DATE: 04/19/2024
TEST #: D241015



DATA SHEET C10
PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P79723	04/01/2024	10/01/2024
(2) LATERAL	Endevco	7264C-2KTZ-360M17	P84426	04/01/2024	10/01/2024
(3) VERTICAL	Endevco	7264C-2KTZ-360M17	P84428	04/01/2024	10/01/2024
NECK TRANSDUCER	Humanetics	1716AJLN2	NET2183	11/08/2023	05/09/2024
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-360M17	P88330	04/01/2024	10/01/2024
(2) LATERAL	Endevco	7264C-2KTZ-360M17	P88331	04/01/2024	10/01/2024
(3) VERTICAL	Endevco	7264C-2KTZ-360M17	P88332	04/01/2024	10/01/2024
CHEST POTENTIOMETER	Humanetics	127-8050	155	03/28/2024	09/27/2024
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	N/A	N/A	N/A	N/A	N/A
(2) LEFT FEMUR	N/A	N/A	N/A	N/A	N/A
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	C13081	11/03/2023	05/04/2024
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-360M17	P97372	11/20/2023	05/21/2024
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-360M17	P82128	11/27/2023	05/28/2024
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/05/2024	08/06/2024
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	23	02/05/2024	08/06/2024

LABORATORY TECHNICIAN: Brian Roach

DATA SHEET C3
HEAD DROP TEST (572.122) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drop tests are necessary)

1. It has been at least 2 hours since the last head drop. (572.122(c)(5))
 N/A, ONLY one head drop performed
2. The head assembly consists of the complete head (127-1000), a six-axis neck transducer (SA572-S11) or its structural replacement (78051-383X), a head to neck pivot pin (78051-339), and three (3) accelerometers (SA572-S4). (572.122(a))
3. Torque the skull cap screws (10-32 x 1/2 SHCS) to 10.2 Nm.
4. Accelerometers and their respective mounts are smooth and clean.
5. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J2111/1 MAR95. (572.126(m))
7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.122(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.4°C</u> |
| Record the minimum temperature | <u>21.2°C</u> |
| Record the maximum humidity | <u>42%</u> |
| Record the minimum humidity | <u>33%</u> |
8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage
9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.122(c)(2))

- X 10. Suspend and orient the head assembly as shown in Figure 5C. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface.
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

- X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 5C. (572.122(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

- X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2155.0×10^{-6} mm (80 micro inches) (RMS). (572.122(c)(4))
Record actual micro finish: 24.8 micro inches

- X 13. The impact surface is rigidly supported. (572.122(c)(4))

- X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.122(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

- X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches \pm 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.122(b)) & (572.122(c)(4))

- X 16. Complete the following table using channel class 1000 data. (572.122(b)):

Parameter	Specification	Result
Peak resultant acceleration	$245 \text{ g} \leq x \leq 300 \text{ g}$	293 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-6.9 g

- X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

Jonah Pulokas
Signature

06/27/2024
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test ID: D241561

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	42	Pass
Peak Resultant Acceleration	G's	245 to 300	293	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-6.9	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

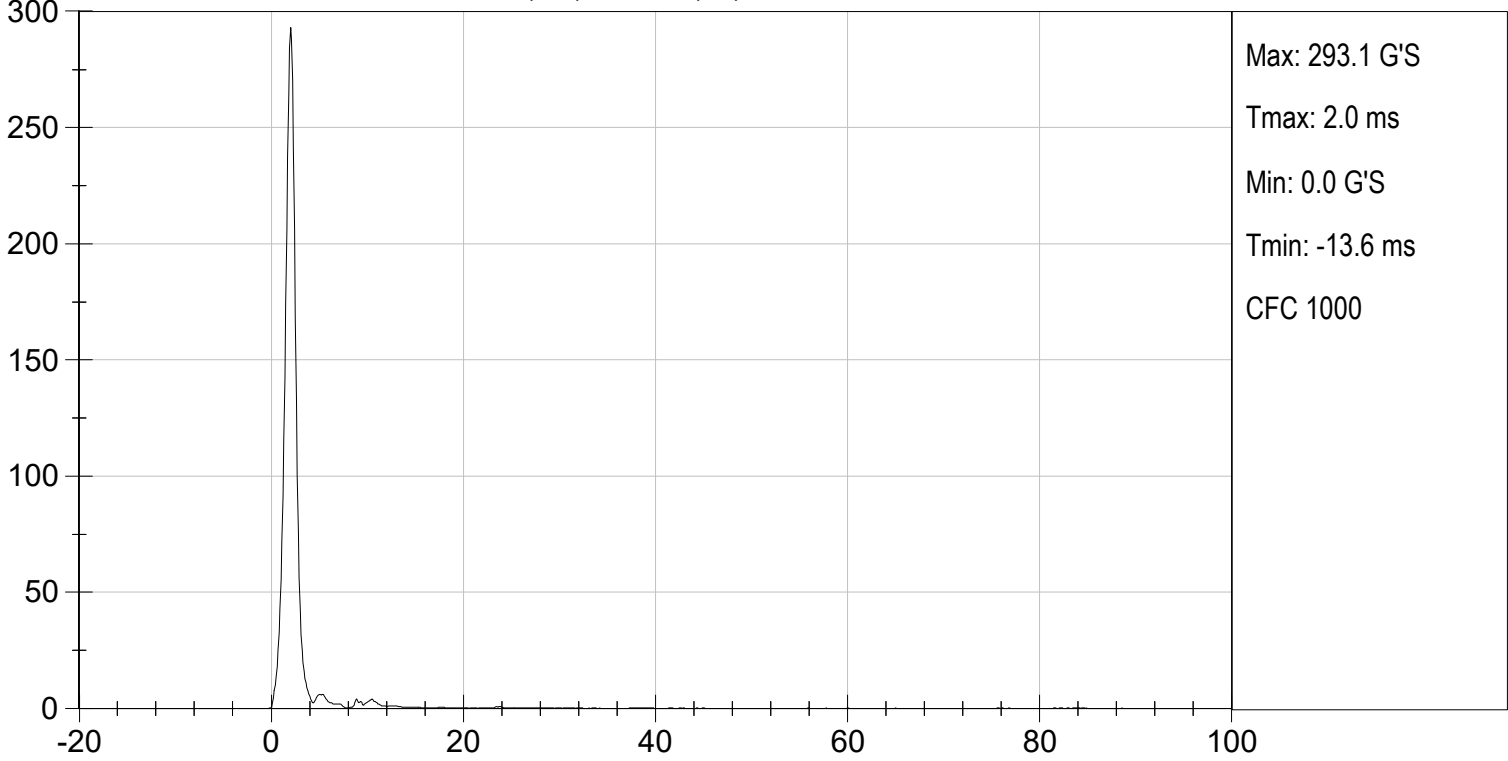

 Laboratory Technician

06/27/2024
 Test Date

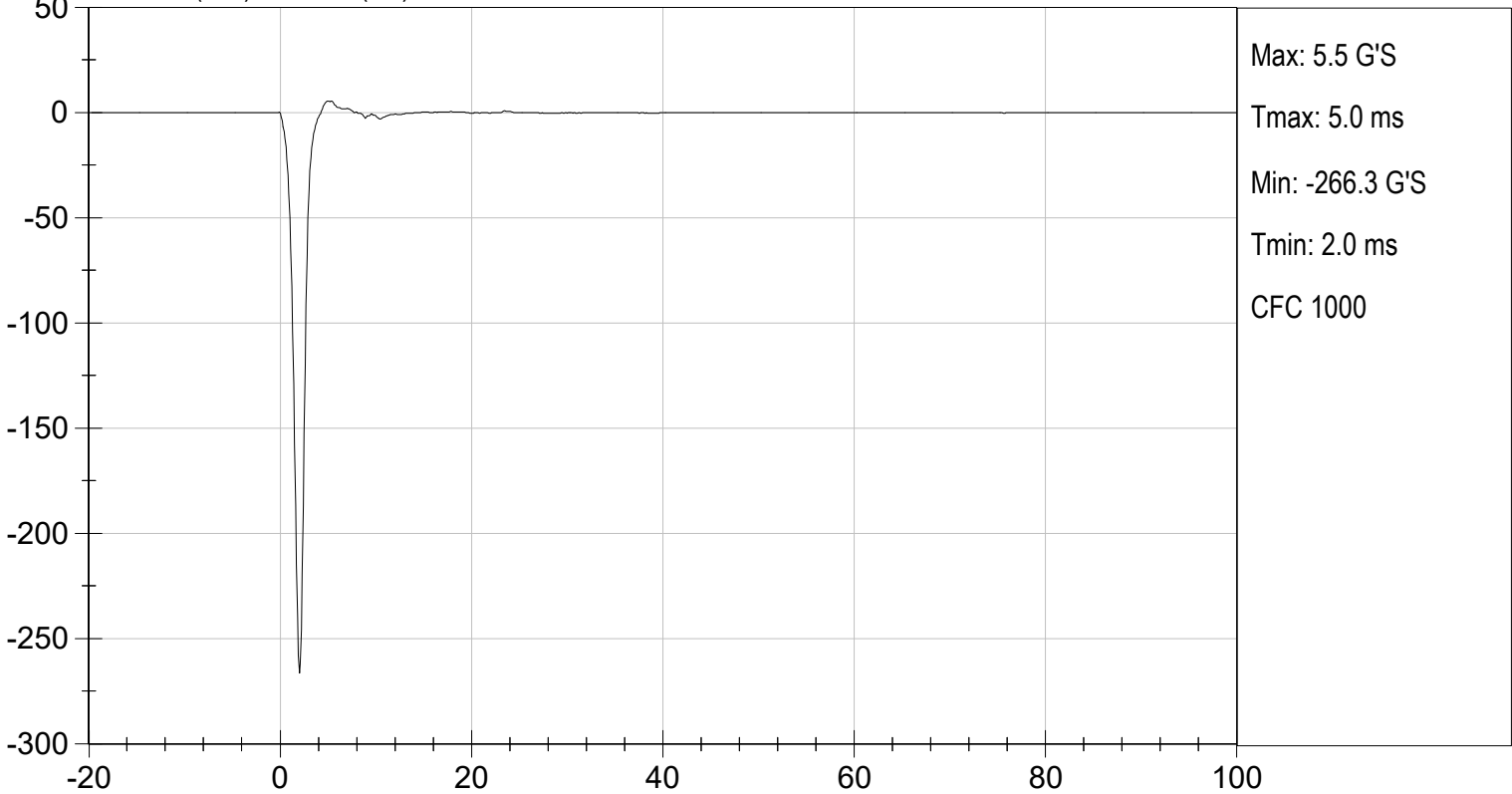

 Approved By

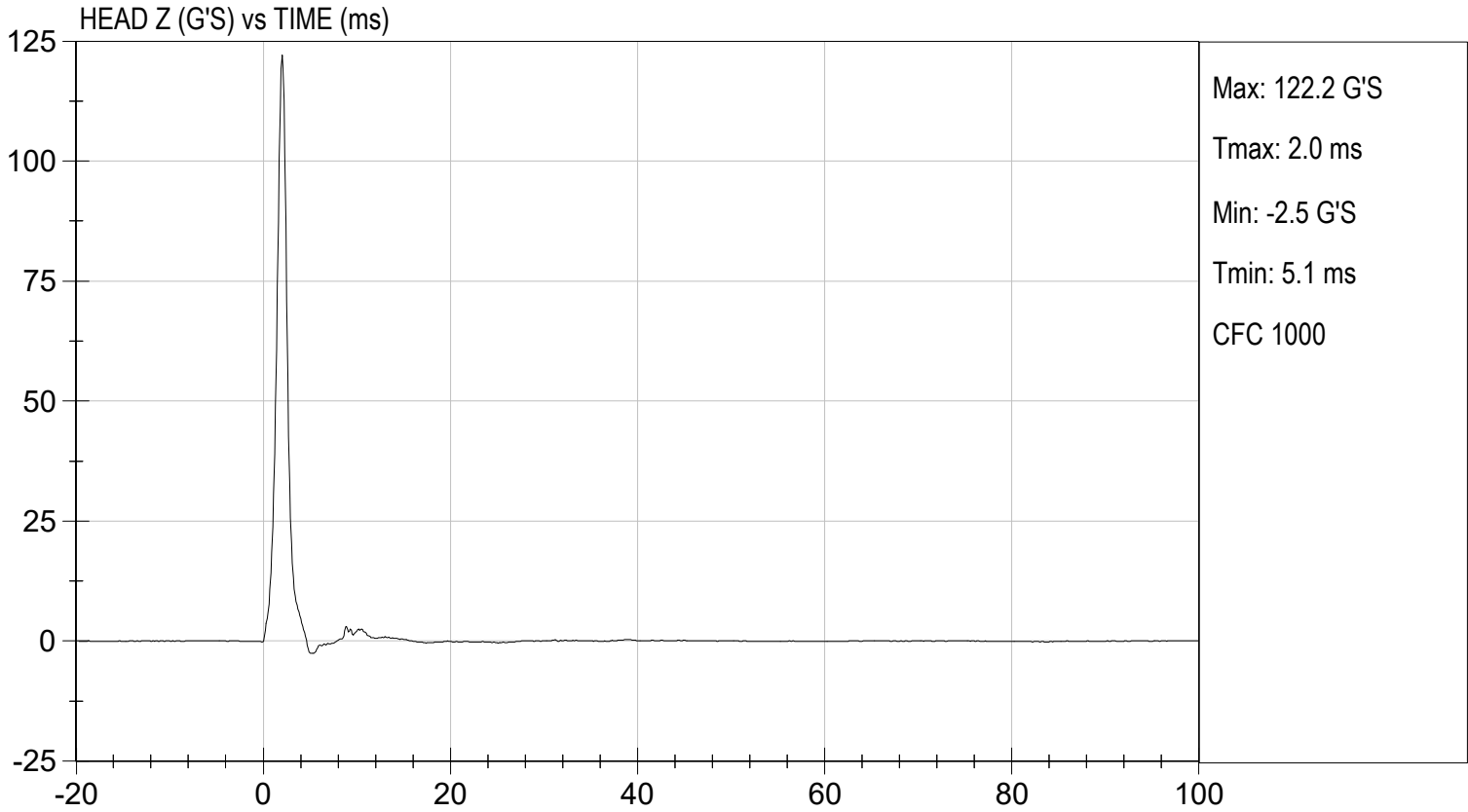
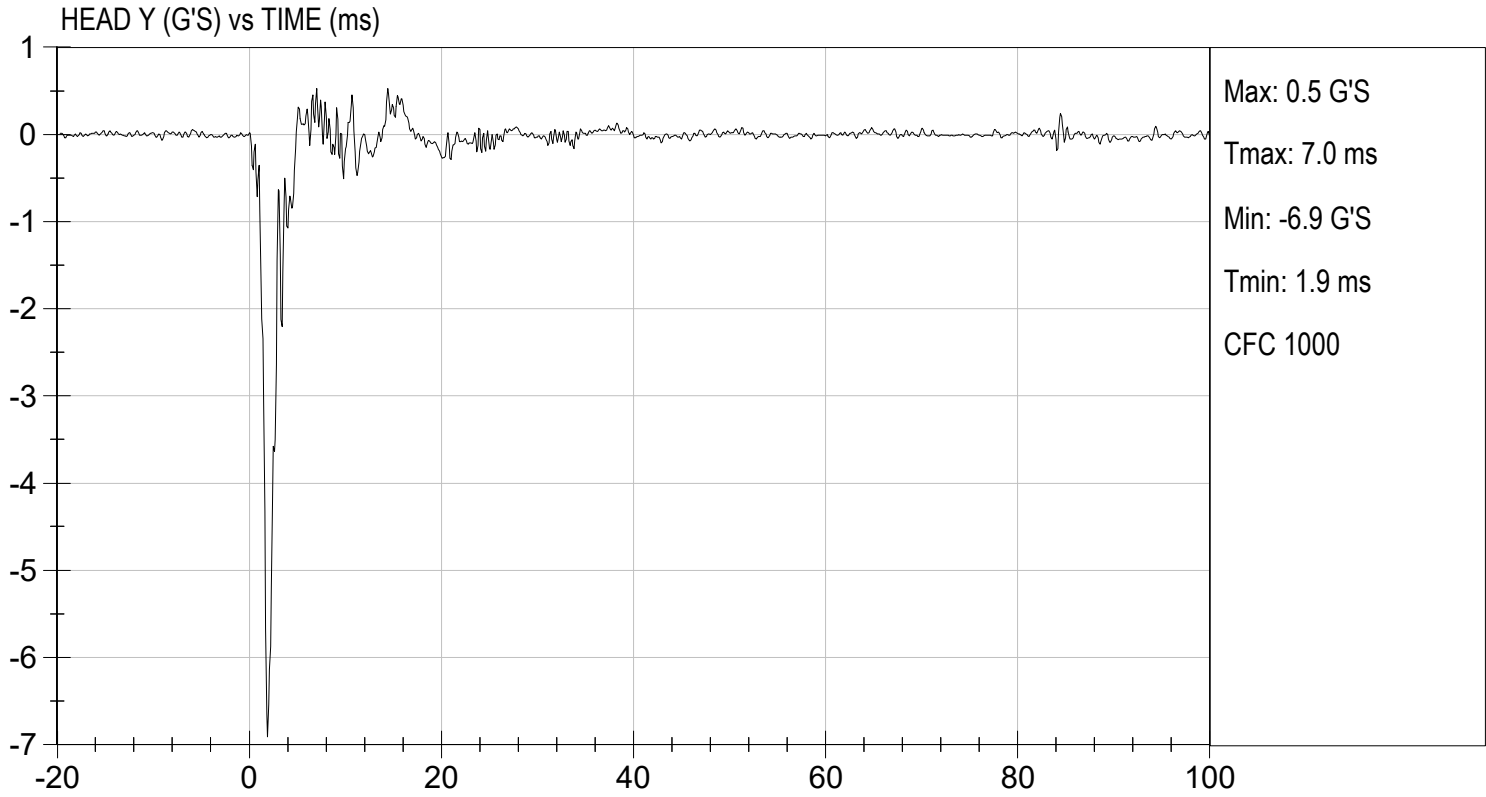


HEAD RESULTANT ACCELERATION (G'S) vs TIME (ms)



HEAD X (G'S) vs TIME (ms)





DATA SHEET C4
NECK FLEXION TEST (572.123) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

1. It has been at least 30 minutes since the last neck test. (572.127(o))
 N/A, ONLY one neck test performed
2. The components required for the neck tests include the head assembly (127-1000), neck (127-1015), pivot pin (78051-339), bib simulator (TE127-1025), neck bracket assembly (127-8221), six axis neck transducer (SA572-S11), neck mounting adaptor (TE-2208-001) and three accelerometers (SA572-S4) installed in the head assembly as specified in S572.122. Data from the accelerometers are not required. (572.123(b))
3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.123(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.3°C</u> |
| Record the minimum temperature | <u>21.1°C</u> |
| Record the maximum humidity | <u>42%</u> |
| Record the minimum humidity | <u>33%</u> |
4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
5. Inspect the nodding blocks (127-1020, 127-1021) for splits or deformation. Inspect the Neck Cable (127-1016) for deformation. Inspect the mounting plate insert (910420-048) and the nylon shoulder bushing (9001373) and replace if they are torn or worn. When replacement is necessary, ONLY replace during pretest calibration.
- Record findings and actions: No damage
6. Torque the jam nut (9000341) on the neck cable (127-1016) to 0.23 ± 0.02 Nm (2.0 ± 0.2 in-lb). (572.123(c)(2))
- 7.

The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.127(k))

- X 8. The test fixture pendulum conforms to the specifications in Figure 6C. (572.123I(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 7C for the flexion test. (572.123I(3))
- X 10. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 11. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 4.83 m/s to 5.07 m/s as measured at the center of the pendulum accelerometer. (572.123I(4)(i))
- X 12. Complete the following table:

Neck Flexion Test Results (572.123(b)(1)) & (572.123(c)(4)(I &ii))

Parameter	Specification	Result
Pendulum impact speed	4.83 m/s \leq speed \leq 5.07 m/s	4.93 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.2 m/s \leq ΔV \leq 1.6 m/s
	@ 20 ms	2.4 m/s \leq ΔV \leq 3.4 m/s
	@ 30 ms	3.8 m/s \leq ΔV \leq 5.0 m/s
Plane D Rotation	Peak moment* 27 Nm \leq moment \leq 33 Nm during the following rotation range 74° \leq angle \leq 92°	30.1 Nm @ 80 degrees
Positive Moment Decay** (Flexion)	Time to decay to 5 Nm 103 ms \leq time \leq 123 ms	112 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.123(b)(1)(iii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.123(b)(3))

- X 13. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

06/27/2024
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D: D241562

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	42	Pass
Pendulum Speed		m/s	4.83 to 5.07	4.93	Pass
Pendulum Velocity	10 ms	m/s	1.2 to 1.6	1.6	Pass
	20 ms	m/s	2.4 to 3.4	3.1	Pass
	30 ms	m/s	3.8 to 5.0	4.6	Pass
D Plane Rotation	Max	deg	74 to 92	80	Pass
Occipital Condyle Moment within Deflection Corridor		Nm	27 to 33	30.1	Pass
Positive Moment Time Curve Decay to 5 Nm		ms	103 to 123	112	Pass
Overall Results					Pass



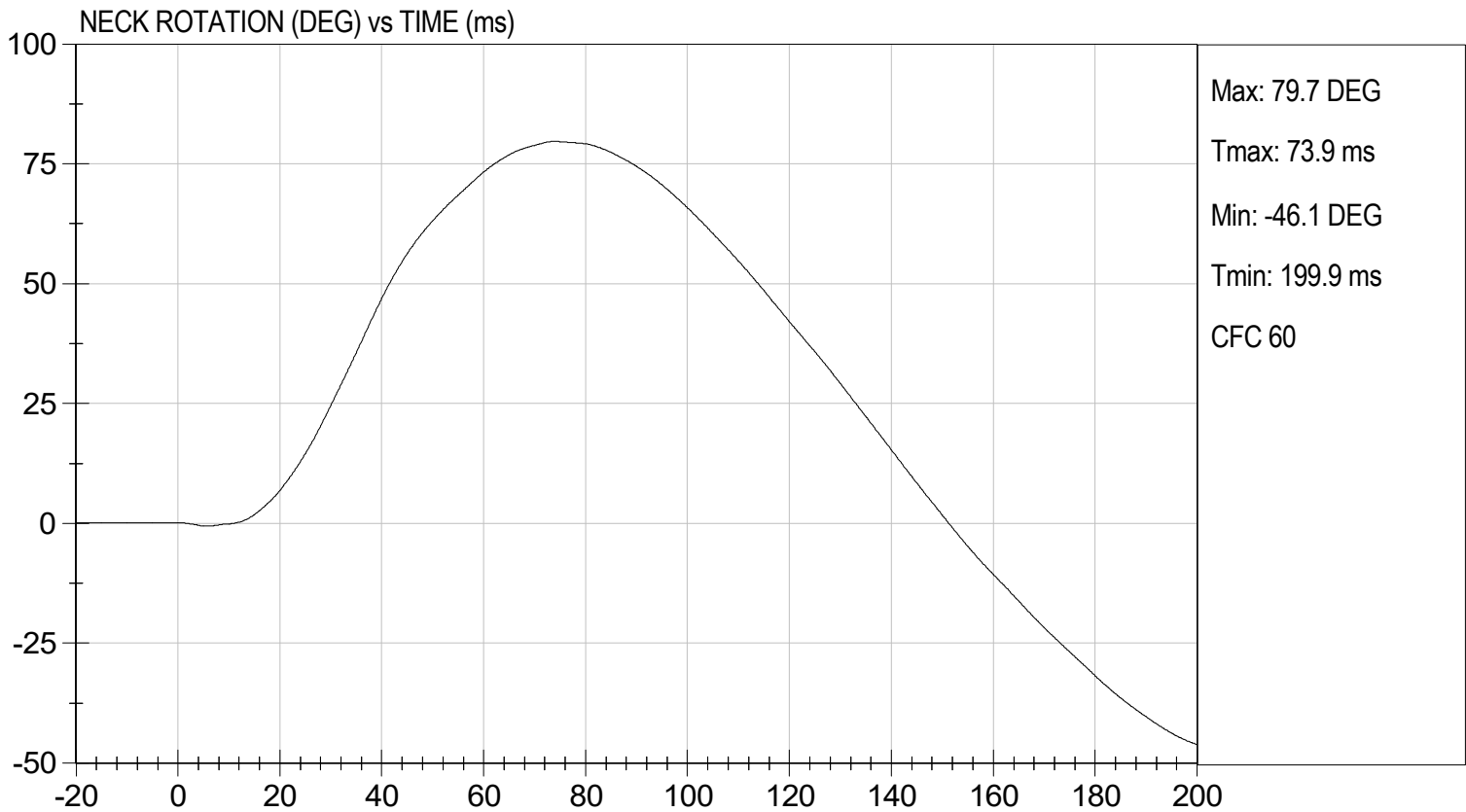
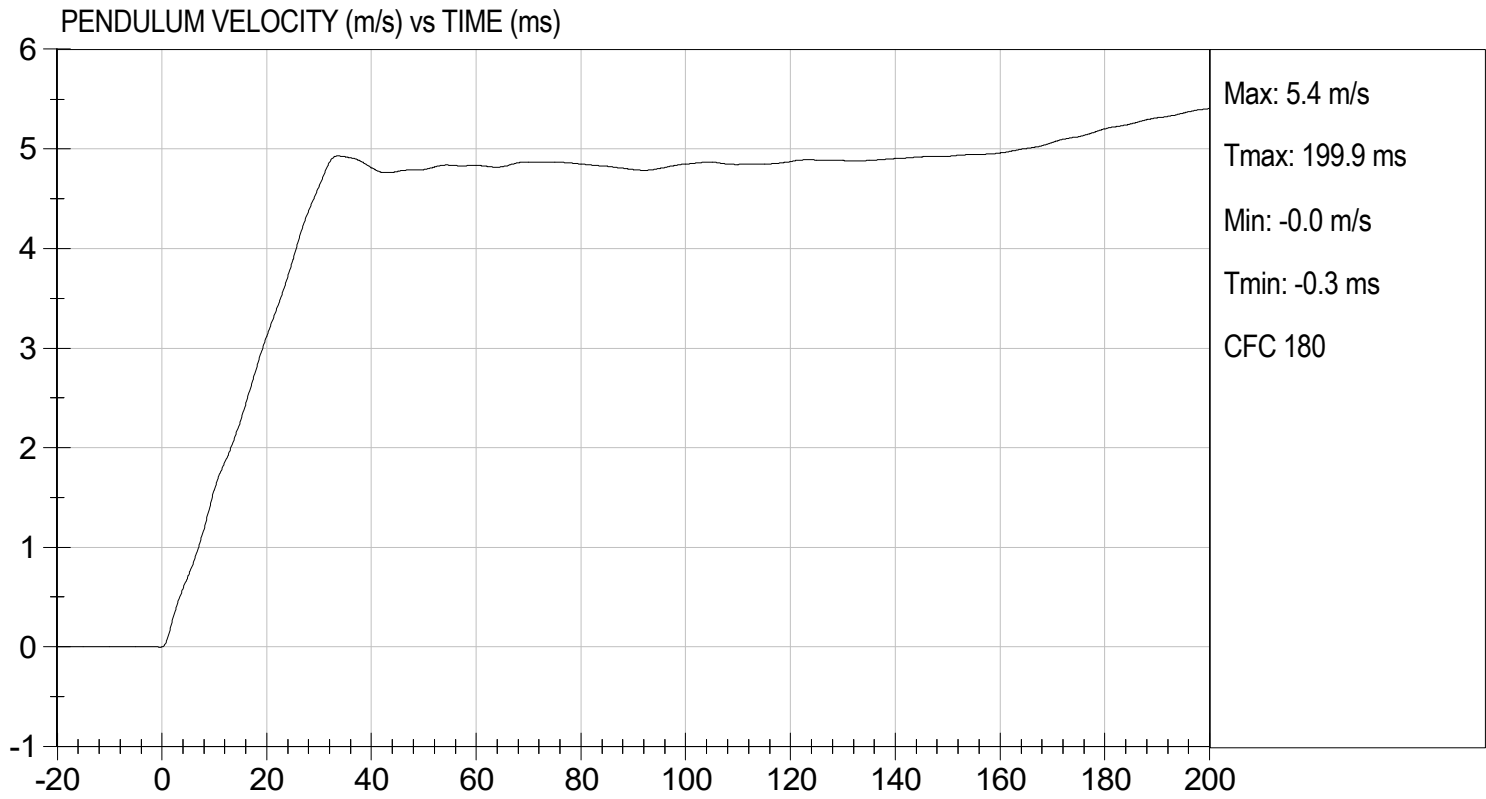
 Laboratory Technician

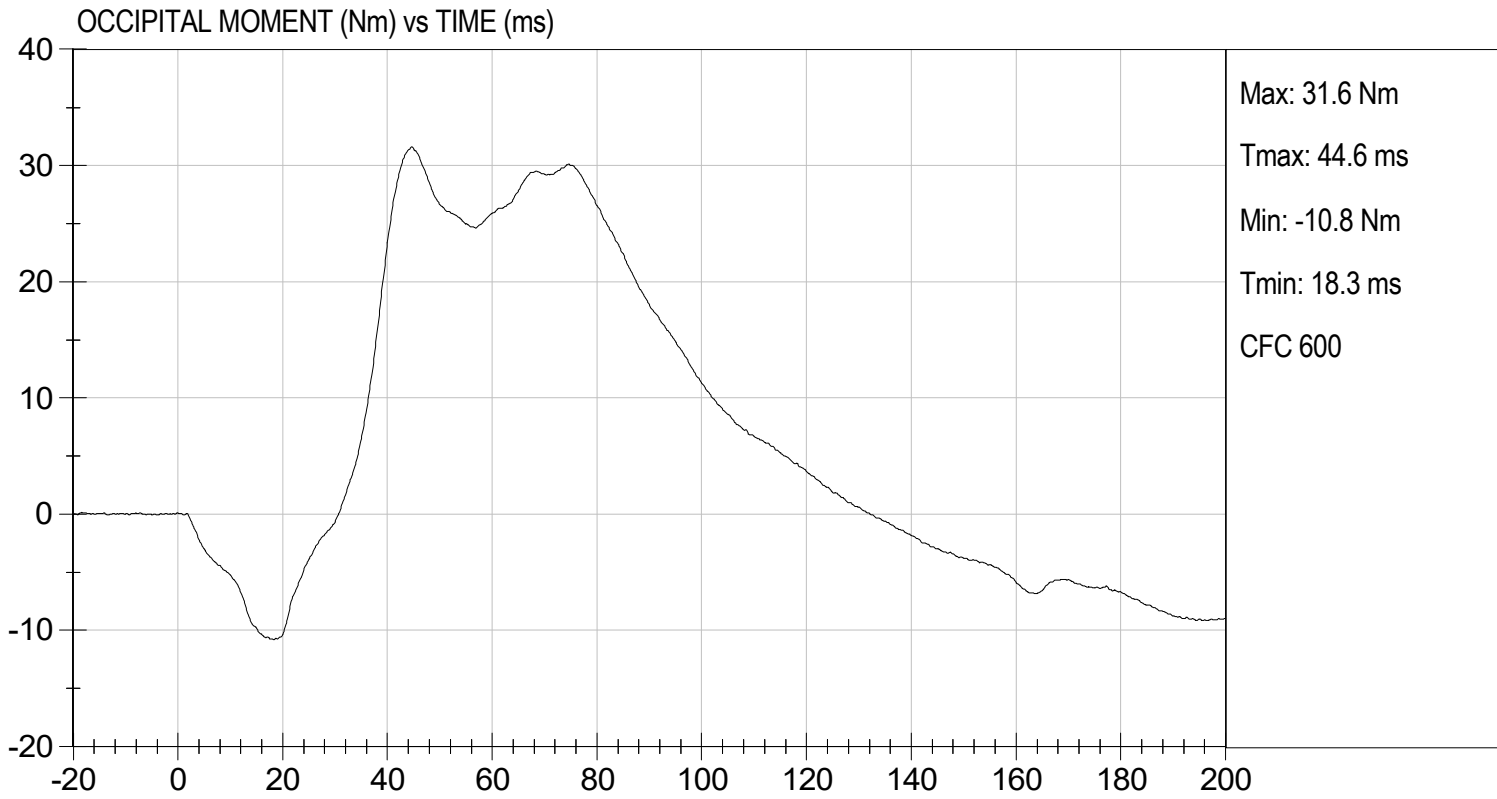
06/27/2024

 Test Date



 Approved By





- X 6. Torque the jam nut (9000341) on the neck cable (127-1016) to 0.23 ± 0.02 Nm (2.0 ± 0.2 in-lb). (572.123(c)(2))
- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.127(k))
- X 8. The test fixture pendulum conforms to the specifications in Figure 6C. (572.123(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8C for the extension test. (572.123(c)(3))
- X 10. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 11. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 4.18 m/s to 4.42 m/s as measured at the center of the pendulum accelerometer. (572.123(c)(4))
- X 13. Complete the following table:

Neck Extension Test Results (572.123(b)(2)) & (572.123(c)(4)(i & ii))

Parameter	Specification	Result
Pendulum impact speed	$4.18 \text{ m/s} \leq \text{speed} \leq 4.42 \text{ m/s}$	4.34 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	$1.0 \text{ m/s} \leq \Delta V \leq 1.4 \text{ m/s}$
	@ 20 ms	$2.2 \text{ m/s} \leq \Delta V \leq 3.0 \text{ m/s}$
	@ 30 ms	$3.2 \text{ m/s} \leq \Delta V \leq 4.2 \text{ m/s}$
Plane D Rotation	Peak moment* $-24 \text{ Nm} \leq \text{moment} \leq -19 \text{ Nm}$ during the following rotation range $85^\circ \leq \text{angle} \leq 103^\circ$	-20 Nm @ 95 degrees
Negative Moment Decay** (Extension)	Time to decay to -5 Nm $123 \text{ ms} \leq \text{time} \leq 147 \text{ ms}$	137 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.123(b)(2)(iii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.123(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.


Signature

06/27/2024
Date

MGA RESEARCH CORPORATION

NECK EXTENSION TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D: D241563

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	42	Pass
Pendulum Speed		m/s	4.18 to 4.42	4.34	Pass
Pendulum Velocity	10 ms	m/s	1.0 to 1.4	1.2	Pass
	20 ms	m/s	2.2 to 3.0	2.6	Pass
	30 ms	m/s	3.2 to 4.2	3.9	Pass
D Plane Rotation	Max	deg	85 to 103	95	Pass
Occipital Condyle Moment within Deflection Corridor		Nm	-19 to -24	-20	Pass
Positive Moment Time Curve Decay to 5 Nm		msec	123 to 147	137	Pass
Overall Results					Pass



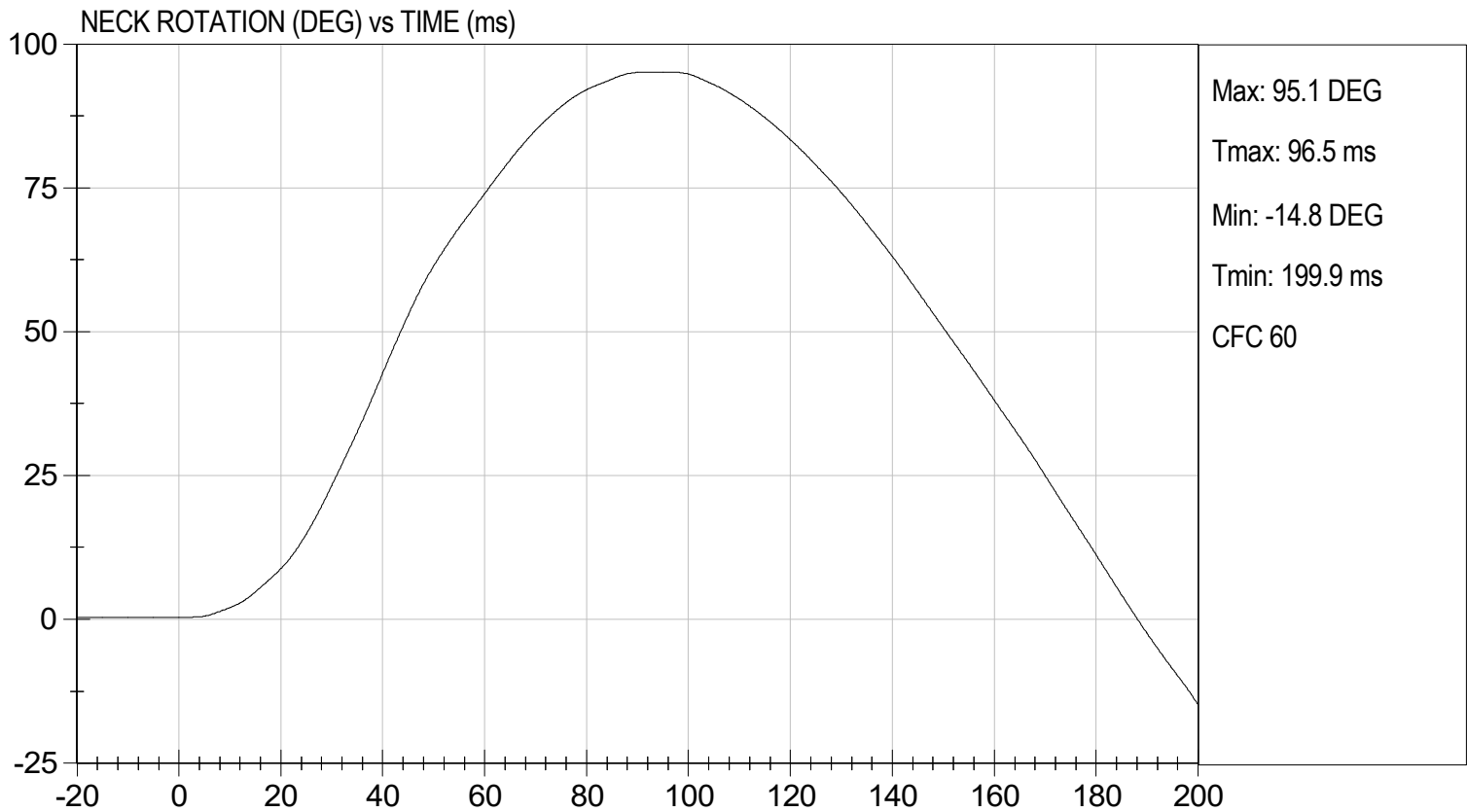
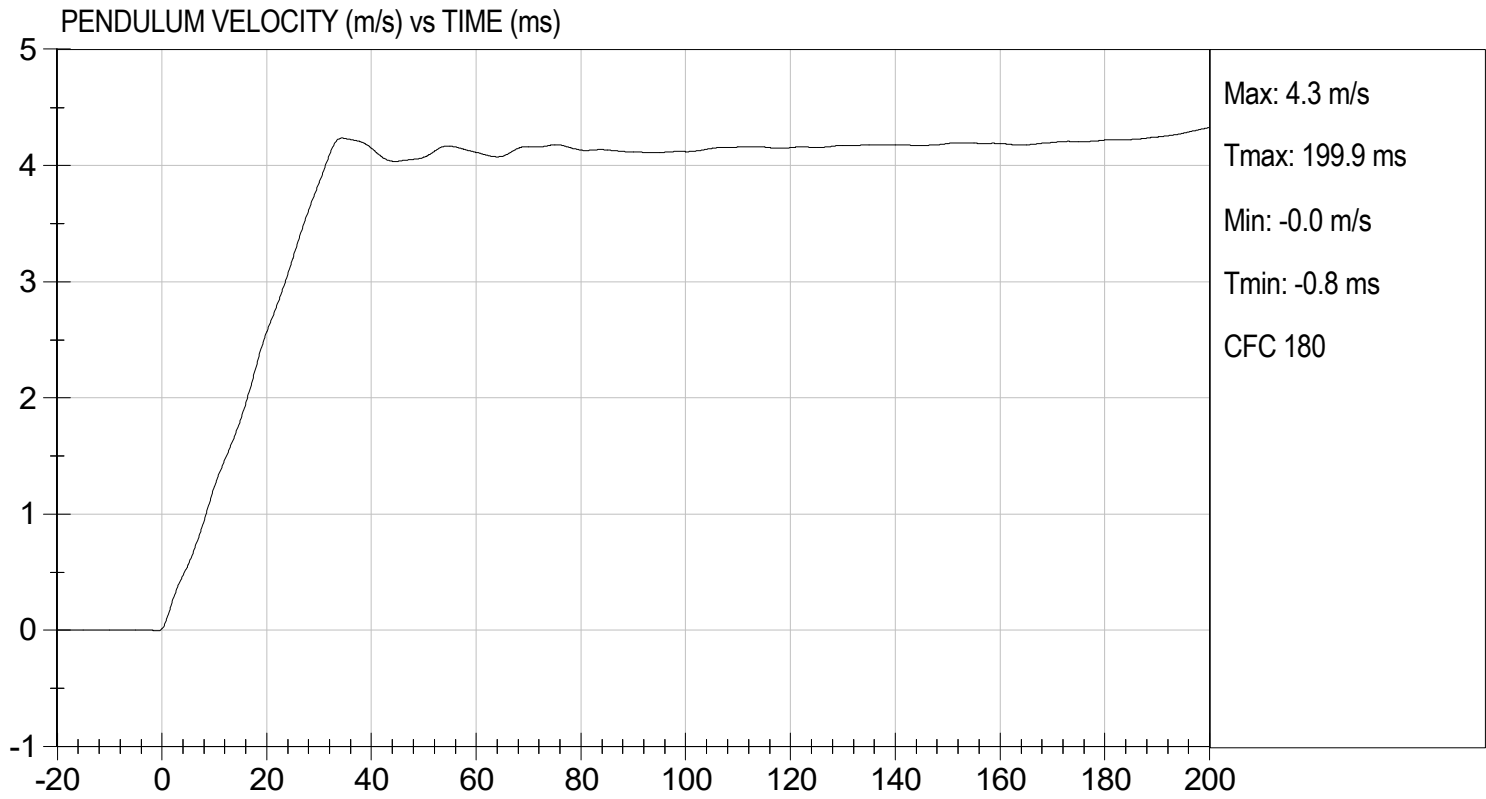
Laboratory Technician

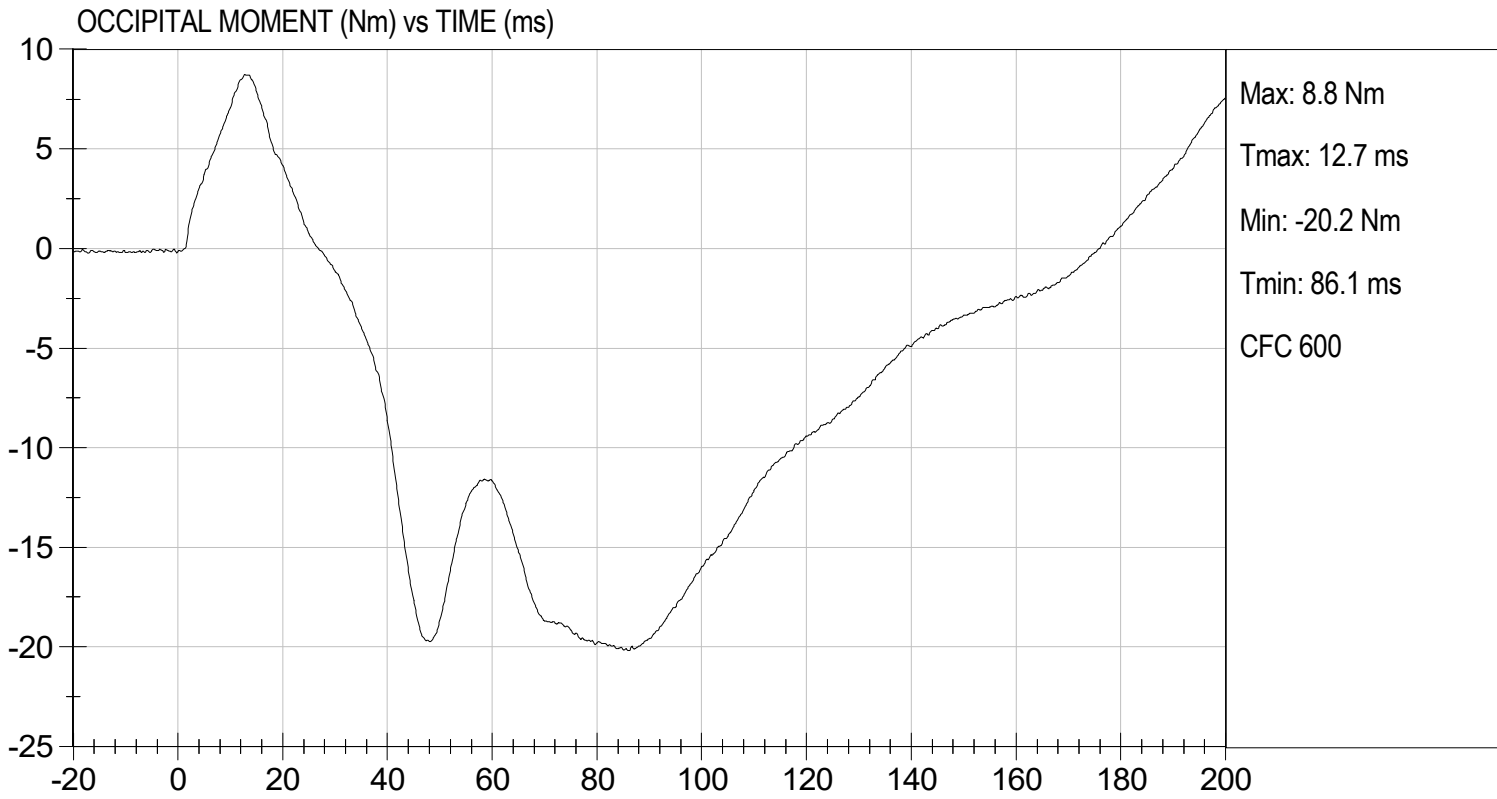
06/27/2024

Test Date



Approved By





DATA SHEET C6
THORAX IMPACT TEST (572.124) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/26/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

1. It has been at least 30 minutes since the last thorax impact test. (572.127(o))
 N/A, ONLY one thorax impact test performed

2. The test fixture conforms to the specifications in Figure 11C.

3. The complete assembled dummy (127-0000) is used (572.124(b)).

4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(1))

Record the maximum temperature	<u>21.4°C</u>
Record the minimum temperature	<u>21.2°C</u>
Record the maximum humidity	<u>50%</u>
Record the minimum humidity	<u>41%</u>

5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

Record findings and actions:

- No damage
 - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage.

- The following repairs or replacement was performed. Record damage.

6. The dummy is dressed in a size 4 pair of long pants having a weight of less than 0.090 kg (0.2 lb) with the legs cut off sufficiently above the knee to allow the knee target to be visible. (572.124(c)(2))

7. Seat the dummy, (chest skin still removed) without back support on the test fixture

surface as shown in Figure 9C. The surface must be long enough to support the pelvis and outstretched legs. (572.124(c)(2))

- X 8. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $8^\circ \pm 2^\circ$. The angle may be measured at the pelvis lumbar joining surface.
- X 9. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.124(c)(3))
- X 10. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.124(c)(3))
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to locations such as the rear surfaces of the thoracic spine and the lower neck bracket. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. The dummy is dressed in a tight-fitting size 5 short sleeve shirt. (572.124(c)(2))
- X 14. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut which holds the arm yoke to the clavicle assembly.
- X 15. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.127(k))
- X 16. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.124(c)(4)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.124(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.124(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.124(c)(6))

X 17. Complete the following table:

Thorax Impact Results (572.124(b)) and 572.124(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.68 m/s
Chest Compression	$38.0 \text{ mm} \leq \text{compression} \leq 46.0 \text{ mm}$	41.1 mm
Peak force** between 38.0 and 46.0 mm chest compression	$1150\text{N} \leq \text{peak force} \leq 1380\text{N}$	1282 N
Peak force** between 12.5 and 38.0 mm chest compression	Peak force $\leq 1500 \text{ N}$	1430 N
Internal Hysteresis***	$65\% \leq \text{hysteresis} \leq 85\%$	73%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 10C)

X 18. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.


Signature

06/26/2024
Date

MGA RESEARCH CORPORATION

THORAX IMPACT

HYBRID III 6 YEAR OLD

ATD Serial No: 155

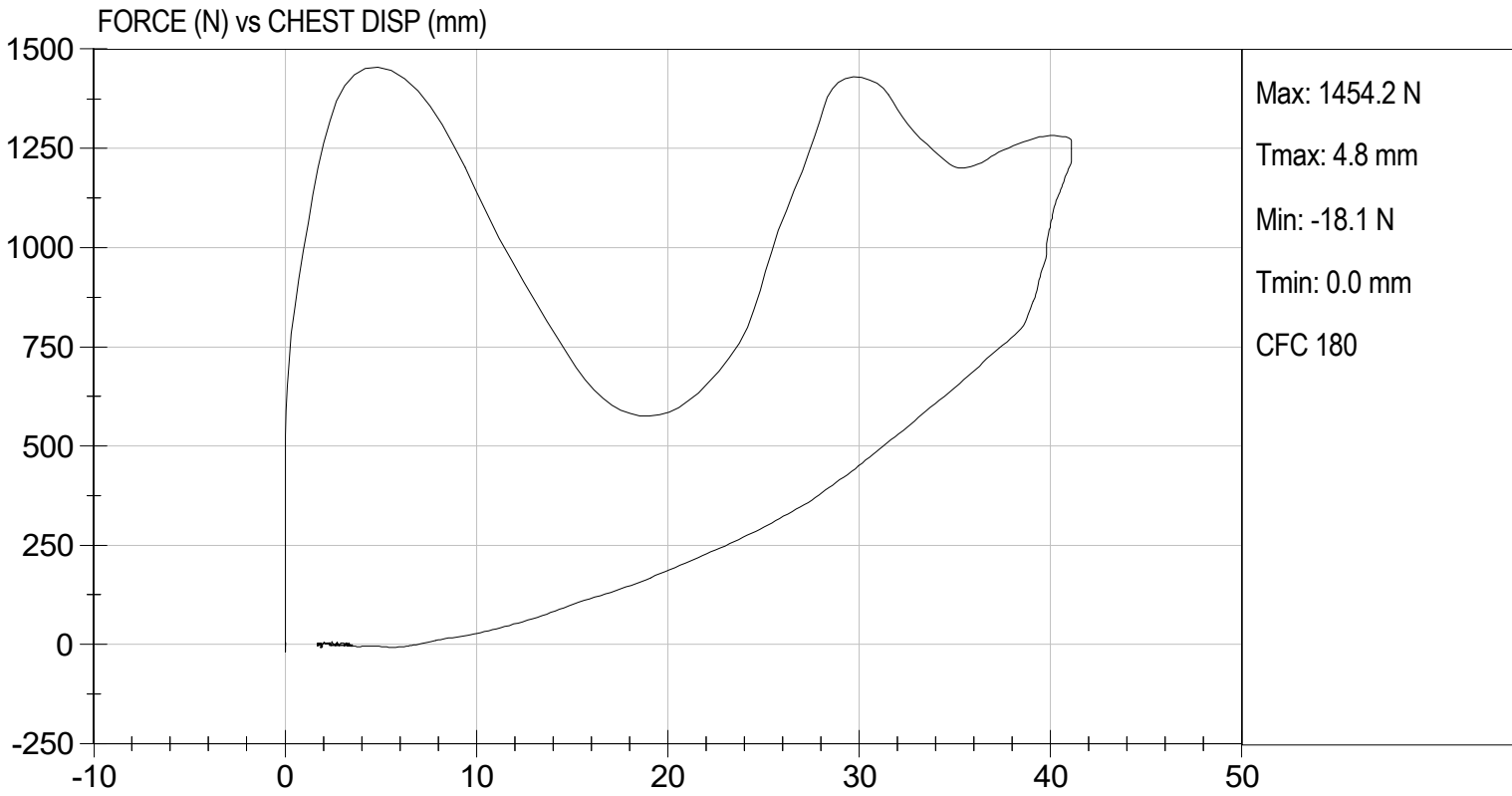
Test I.D: D241564

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Relative Humidity	%	10 to 70	50	Pass
Probe Speed	m/s	6.59 to 6.83	6.68	Pass
Peak Deflection	mm	38.0 to 46.0	41.1	Pass
Peak Resistive Force w/in Deflection Corridor	N	1150 to 1380	1,282	Pass
Internal Hysteresis	%	65 to 85	73	Pass
Peak Force 12.5 mm - 38.0 mm	N	<= 1,500	1,430	Pass
Overall Test Results				Pass


Laboratory Technician

06/26/2024
Test Date


Approved By



DATA SHEET C7
TORSO FLEXION TEST (572.125) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/26/2024

Technician: Jonah Pulokas

X Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

X 1. It has been at least 30 minutes since the last torso flexion test. (572.127(o))
X N/A, ONLY one torso flexion test performed

X 2. The test fixture conforms to the specifications in Figure 11C.

X 3. The complete assembled dummy (127-0000) is used (572.125(c)(2)).
X with legs below the femurs.
without legs below the femurs.

X 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))

Record the maximum temperature	<u>21.4°C</u>
Record the minimum temperature	<u>21.2°C</u>
Record the maximum humidity	<u>45%</u>
Record the minimum humidity	<u>34%</u>

X 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼x20x½ inch cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.125(c)(3))

X 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 11C. (572.125(c)(6))

X 7. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.125(c)(4))

X 8. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.125(c)(4))

X 9. Remove all external support that was implemented in 9 above. (572.125(c)(5))

X 10. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(5))

Record reference plane angle (max. allowed 22°) See Result Table

- X 11. Attach the pull cable and the load cell. (572.125(c)(6))
- X 12. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.125(c)(7))
- X 13. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.125(c)(8))
- X 14. As quickly as possible release the force applied to the attachment bracket.(572.125(c)(9))
- X 15. 3 minutes after the release of the force, measure the reference plane angle. (572.125(c)(9))
- X 16. Complete the following table:

Torso Flexion Results (572.125(b)), (572.125(c)(7)), (572.125(c)(8))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 22°	20°
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	1.2°/s
Force at 45° ± 0.5°	147 N ≤ force ≤ 200 N	175 N
Final ref. plane angle	Initial ref. plane angle ± 8°	7°


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06/26/2024
Date

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TORSO FLEXION TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

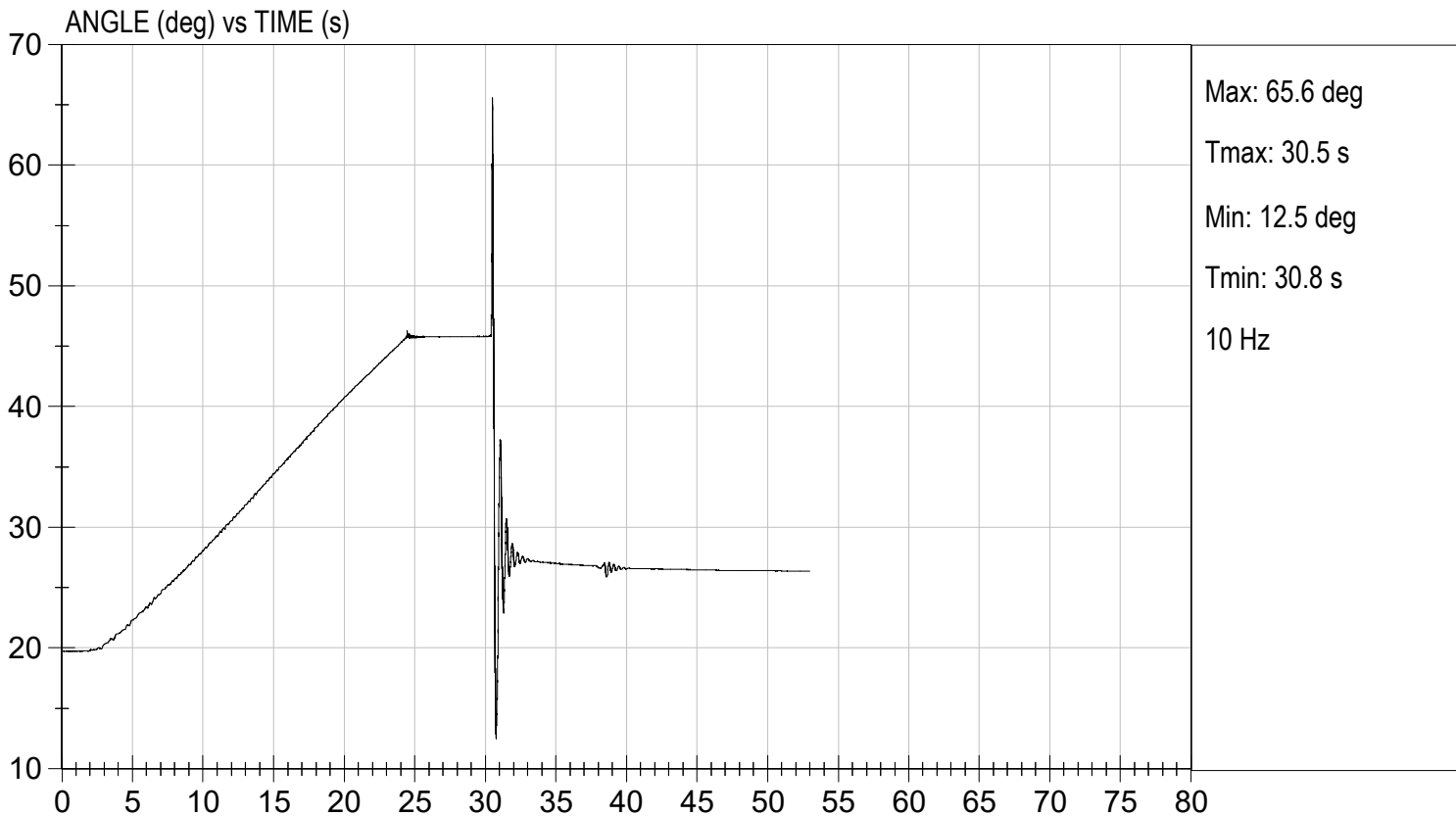
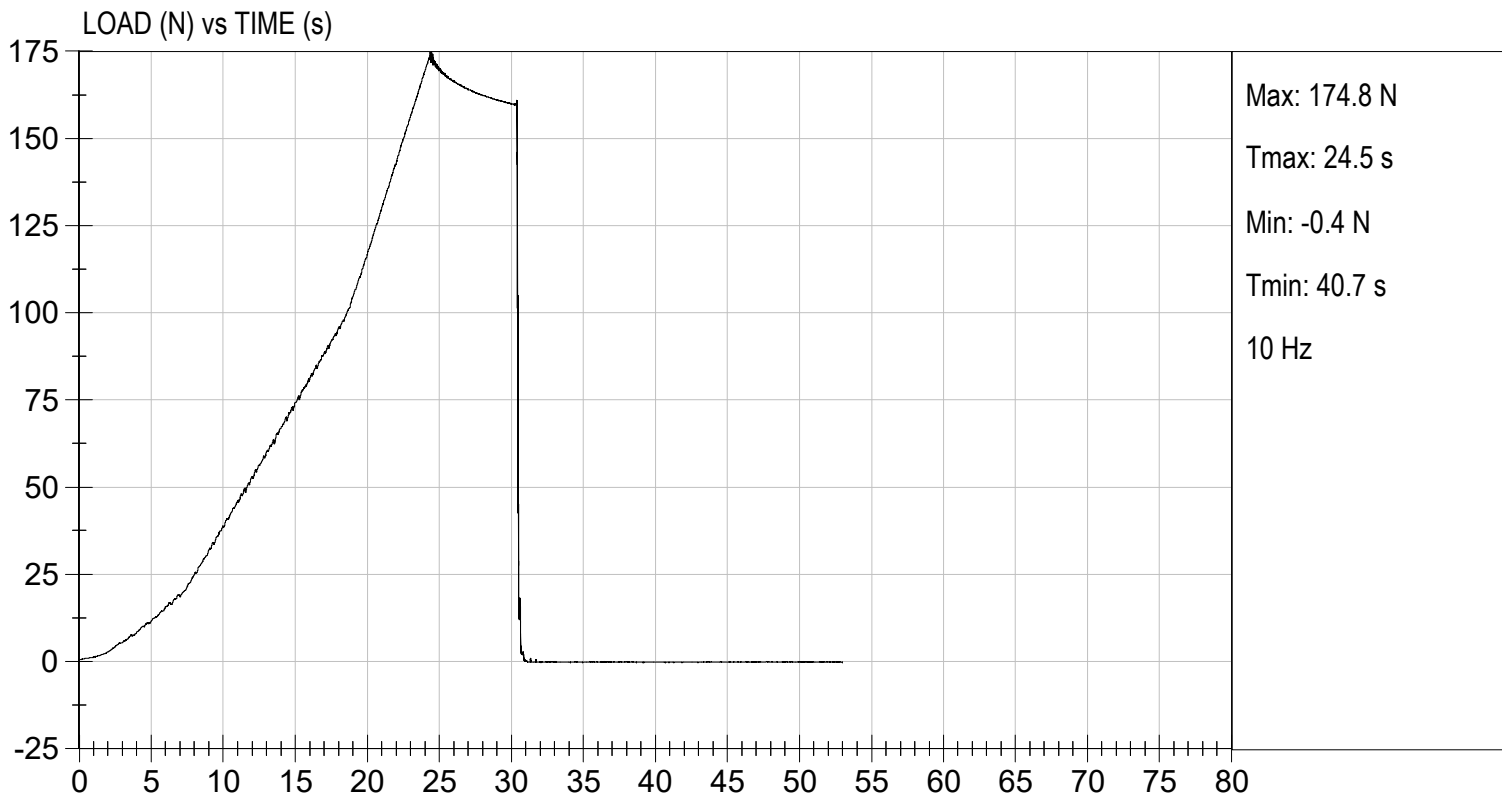
Test I.D: D241567

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	45	Pass
Initial Angle	deg	0 to 22	20	Pass
Return Angle	deg	+/- 8	7	Pass
Force at 45 deg	N	147 to 200	175	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	1.2	Pass
			Overall Result	Pass


Laboratory Technician

06/26/2024
Test Date


Approved By



DATA SHEET C8
LEFT KNEE IMPACT TEST (572.126) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.127(o))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 12C.
3. The knee assembly consisting of the knee machined (127-4013), knee flesh (127-4011), lower leg (127-4014), foot assembly (127-4030-1), and femur load transducer (SA572-S10) (may use the load cell structural replacement (127-4007)) were used. (572.126(b))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.126(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.3°C</u> |
| Record the minimum temperature | <u>21.1°C</u> |
| Record the maximum humidity | <u>43%</u> |
| Record the minimum humidity | <u>32%</u> |
5. Mount the test specimen and secure it to the rigid test fixture. (572.126(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.126(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.126(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.
10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.

(572.126(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy.
(572.126(c)(6))

X 11. Complete the following table:

Knee Impact Results (572.126(b)(1)) & (572.126(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.10 m/s
Peak resistance force*	$2000 \text{ N} \leq \text{force} \leq 3000 \text{ N}$	2451 N

*Force = impactor mass x deceleration (572.126(b))

X 12. Plots of acceleration versus time and force versus time follow this sheet.



Signature

06/27/2024
Date

MGA RESEARCH CORPORATION

LEFT KNEE IMPACT TEST

HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D: D241566

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	43	Pass
Probe Speed	m/s	2.07 to 2.13	2.10	Pass
Maximum Force	N	2000 to 3000	2451	Pass
			Overall Test Results	Pass


Laboratory Technician

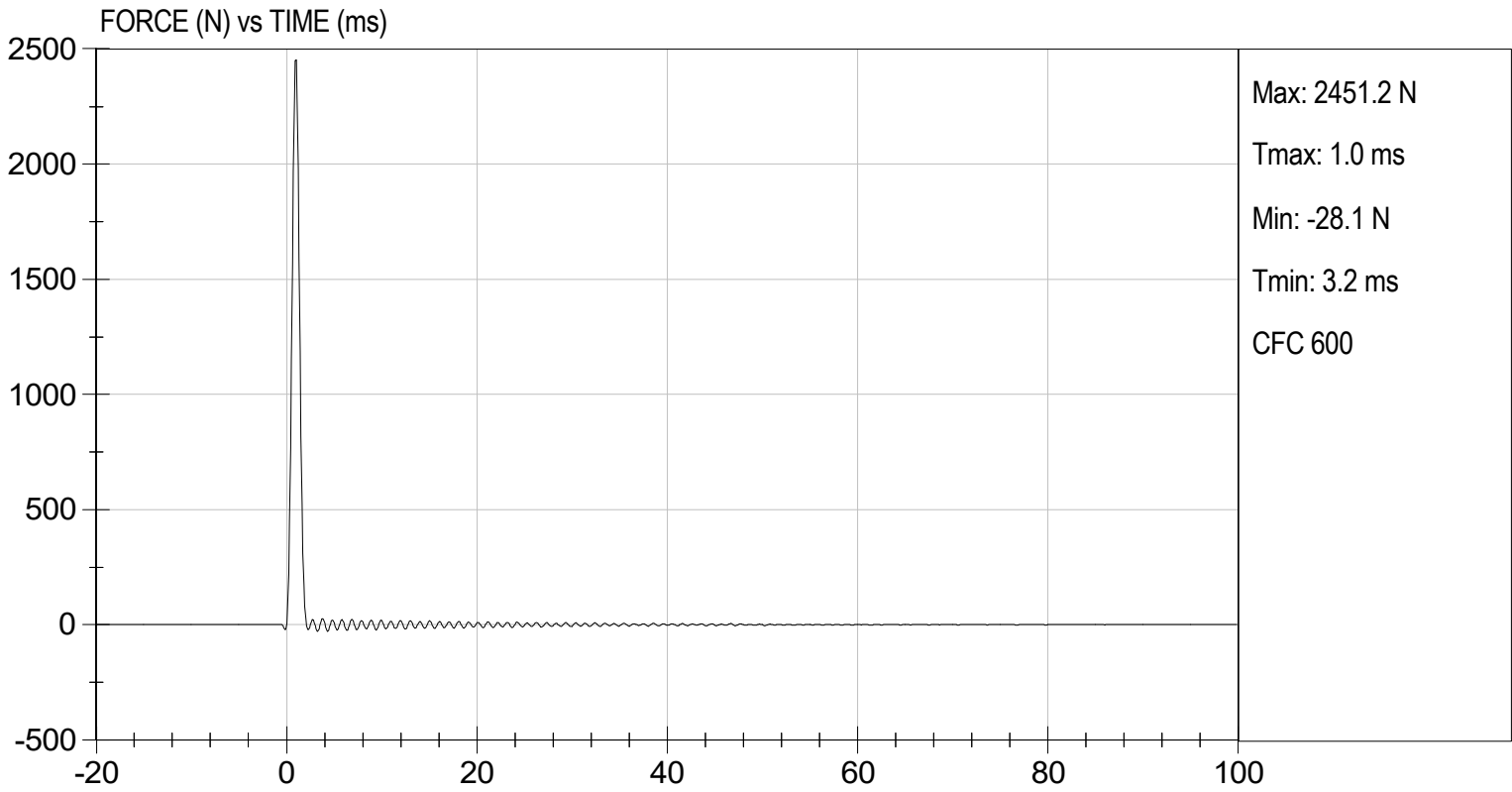
06/27/2024
Test Date


Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.89 ft/s, 2.10 m/s

TEST DATE: 06/27/2024
TEST #: D241566



DATA SHEET C9
RIGHT KNEE IMPACT TEST (572.126) (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/27/2024

Technician: Jonah Pulokas

- Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

1. It has been at least 30 minutes since the last knee impact test. (572.127(o))
 N/A, ONLY one knee impact test performed
2. The test fixture conforms to the specifications in Figure 12C.
3. The knee assembly consisting of the knee machined (127-4013), knee flesh (127-4011), lower leg (127-4014), foot assembly (127-4030-2), and femur load transducer (SA572-S10) (may use the load cell structural replacement (127-4007)) were used. (572.126(b))
4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.126(c)(1))
- | | |
|--------------------------------|---------------|
| Record the maximum temperature | <u>21.3°C</u> |
| Record the minimum temperature | <u>21.1°C</u> |
| Record the maximum humidity | <u>43%</u> |
| Record the minimum humidity | <u>32%</u> |
5. Mount the test specimen and secure it to the rigid test fixture. (572.126(c)(2))
6. No parts of the foot or tibia contact any exterior surface. (572.126(c)(2))
7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.126(c)(3))
8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.
10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.

_____ (572.126(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy.
(572.126(c)(6))

X 11. Complete the following table:

Knee Impact Results (572.126(b)(1)) & (572.126(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.12 m/s
Peak resistance force*	$2000 \text{ N} \leq \text{force} \leq 3000 \text{ N}$	2505 N

*Force = impactor mass x deceleration (572.126(b))

X 12. Plots of acceleration versus time and force versus time follow this sheet.


Signature

06/27/2024
Date

MGA RESEARCH CORPORATION
RIGHT KNEE IMPACT TEST
HYBRID III 6 YEAR OLD

ATD Serial No: 155

Test I.D: D241565

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	43	Pass
Probe Speed	m/s	2.07 to 2.13	2.12	Pass
Maximum Force	N	2000 to 3000	2505	Pass
			Overall Test Results	Pass



Laboratory Technician

06/27/2024

Test Date

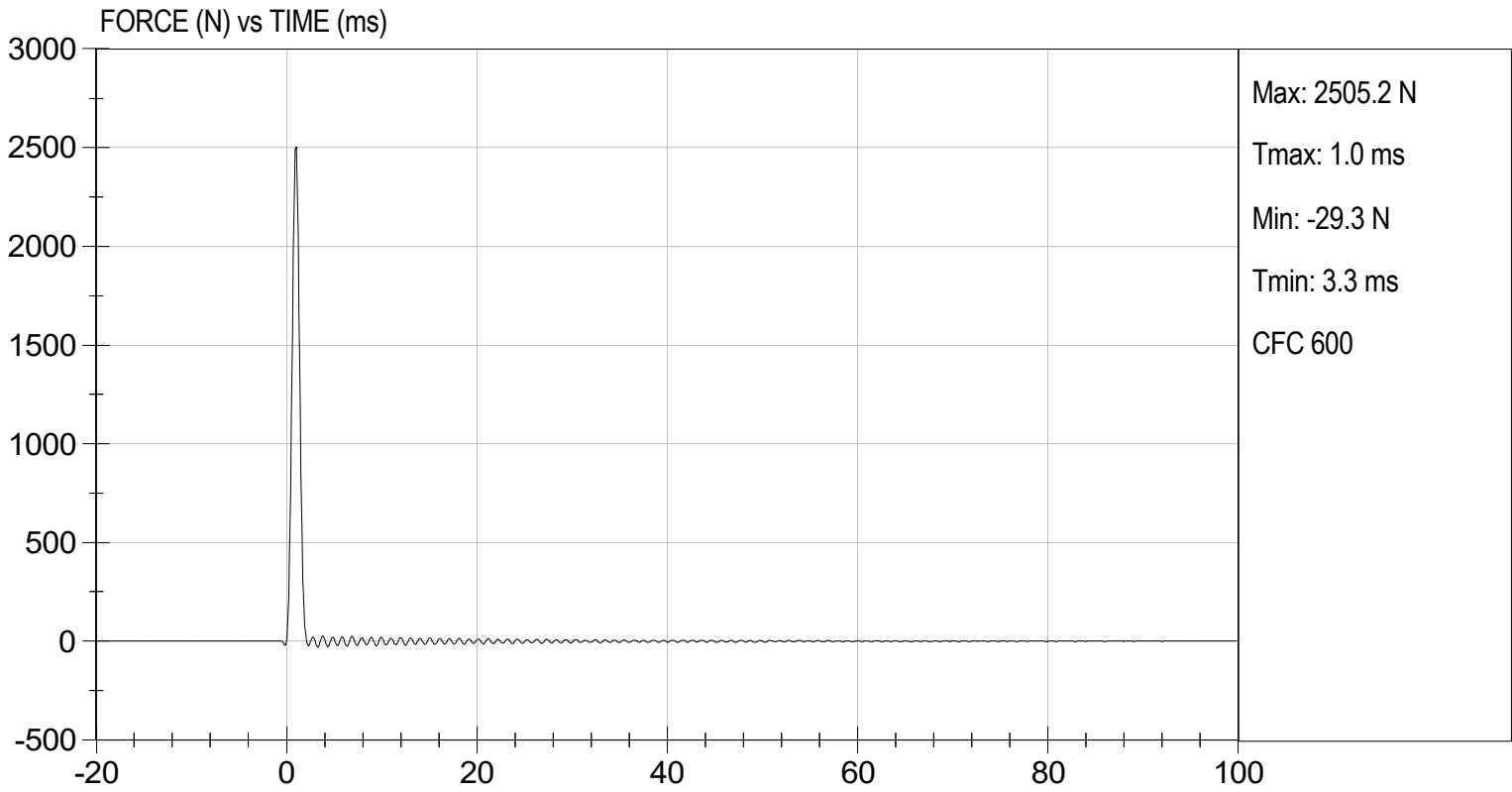


Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 6.94 ft/s, 2.12 m/s

TEST DATE: 06/27/2024
TEST #: D241565



DATA SHEET C1
DUMMY DAMAGE CHECKLIST (6 YEAR-OLD)

Dummy Serial Number: 155

Test Date: 06/27/2024

Technician: Jonah Pulokas

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:


Signature

Date 06/27/2024

Describe the repair or replacement of parts:

Checked by:


Signature

Date 06/27/2024