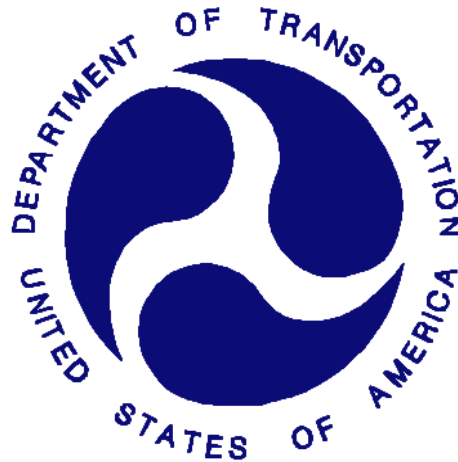


**REPORT NUMBER: SideNCAPMDB-MGA-25-008**

**NEW CAR ASSESSMENT PROGRAM (NCAP)  
Moving Deformable Barrier Side Impact Test**

**TOYOTA MOTOR CORPORATION  
2025 Toyota Corolla Hybrid LE 4-Door Sedan  
NHTSA No.: M20255101**

**MGA RESEARCH CORPORATION  
5000 Warren Road  
Burlington, WI 53105**



**Test Date: January 8, 2025**

**Final Report Date: March 20, 2025**

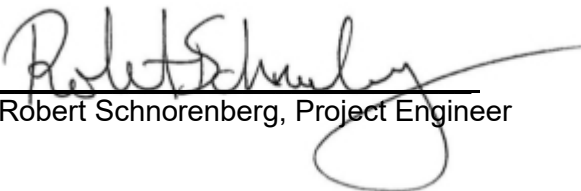
**FINAL REPORT**

**U.S. DEPARTMENT OF TRANSPORTATION  
National Highway Traffic Safety Administration  
Office of Crashworthiness Standards  
Mail Code: NRM-100  
1200 New Jersey Ave, SE  
Washington, DC 20590**

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If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement.

Prepared by:   
Ben Fischer, Program Manager

Approved by:   
Robert Schnorenberg, Project Engineer

Approval Date: March 20, 2025

FINAL REPORT ACCEPTANCE BY OCWS:

\_\_\_\_\_  
Division Chief, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

\_\_\_\_\_  
COR, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

**TECHNICAL REPORT DOCUMENTATION PAGE**

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<b>4. Title and Subtitle</b> Final Report of New Car Assessment Program Side Impact MDB Testing and FMVSS No. 305 Indicant Testing of 2025 Toyota Corolla Hybrid LE 4-Door Sedan, NHTSA No.: M20255101		<b>5. Report Date</b> March 20, 2025
<b>7. Author(s)</b> Ben Fischer, Program Manager		<b>6. Performing Organization Code</b> MGA
<b>9. Performing Organization Name and Address</b> MGA Research Corporation 5000 Warren Road Burlington, WI 53105		<b>8. Performing Organization Report No.</b> SideNCAPMDB-MGA-25-008
<b>12. Sponsoring Agency Name and Address</b> U.S. Department of Transportation National Highway Traffic Safety Administration Office of Crashworthiness Standards (NRM-100) 1200 New Jersey Ave, SE Washington, D.C. 20590		<b>10. Work Unit No.</b>
		<b>11. Contract or Grant No.</b> 693JJ920D000017
		<b>13. Type of Report and Period Covered:</b> Final Test Report January 8, 2025 to March 20, 2025
		<b>14. Sponsoring Agency Code</b> NRM-100

**15. Supplementary Notes**

**16. Abstract**

A 55/28 km/h 90° Moving Deformable Barrier NCAP Side Impact Test was conducted on the subject 2025 Toyota Corolla Hybrid LE 4-Door Sedan in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP MDB Test Procedure for the generation of consumer information on vehicle side crash protection. The test was conducted at the MGA Research Corporation facility in Burlington, Wisconsin on January 8, 2025.

The impact velocity of the Moving Deformable Barrier (MDB) was 62.17 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 21.5°C. The target vehicle post-test maximum crush was 181 mm at level 3. The test vehicle's performance was as follows:

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	91.601
Maximum Thorax Rib Deflection	mm	44	26.311
Total Abdominal Force	N	2500	727.972
Pubic Symphysis Force	N	6000	1238.486
Resultant Lower Spine Acceleration	g	82*	34.010

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	153.317
Resultant Lower Spine Acceleration	g	82	46.368
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2823.952
Maximum Thoracic Rib Deflection	mm	38*	28.132
Maximum Abdomen Rib Deflection	mm	45*	16.245

\*Proposed IARV

The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite door(s) did not open during the side impact event.

<b>17. Key Words</b> New Car Assessment Program (NCAP) Side Impact MDB ES-2re SID-IIs	<b>18. Distribution Statement</b> Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division 1200 New Jersey Ave, SE Washington, DC 20590
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## **SECTION 1 PURPOSE AND SUMMARY OF TEST**

### **PURPOSE**

This moving deformable barrier side impact test is part of the MY 2025 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. 693JJ920D000017. The purpose of this test is to generate comparative side impact performance in a 2025 Toyota Corolla Hybrid LE 4-Door Sedan. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Laboratory Test Procedure dated March 2020.

### **SUMMARY**

A 2025 Toyota Corolla Hybrid LE 4-Door Sedan was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 62.17 km/h. The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin on January 8, 2025. Pre-test and post-test photographs of the test vehicle, the MDB, and the dummies (ES-2re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS NCAP Side Laboratory Test Procedure dated March 2020. The side impact event was documented by eleven (11) cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner:

#### **DRIVER ATD (ES-2re)**

- Primary and Redundant Head CG Triaxial Accelerometers
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Forward, Middle, and Rear Y-Axis Load Cells
- Lower Spine (T12) Triaxial Accelerometers
- Pubic Symphysis Y-Axis Load Cell

#### **PASSENGER ATD (SID-IIs)**

- Primary and Redundant Head CG Triaxial Accelerometers
- Head Triaxial Angular Rate Sensors
- Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers
- Abdomen Upper Rib and Lower Rib Y-Axis Displacement Potentiometers
- Lower Spine (T12) Triaxial Accelerometers
- Acetabulum and Iliac Wing Y-Axis Load Cells

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data.

Dummy Injury readings were recorded as follows:

### DUMMY INJURY VALUES

Measurement Description	Units	Driver ATD (ES-2re)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	91.601
Maximum Thorax Rib Deflection	mm	44	26.311
Total Abdominal Force	N	2500	727.972
Pubic Symphysis Force	N	6000	1238.486
Resultant Lower Spine Acceleration	g	82*	34.010

Measurement Description	Units	Passenger ATD (SID-IIs)	
		Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )		1000	153.317
Resultant Lower Spine Acceleration	g	82	46.368
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	2823.952
Maximum Thoracic Rib Deflection	mm	38*	28.132
Maximum Abdomen Rib Deflection	mm	45*	16.245

\*Proposed IARV

Supplemental restraint information is given below:

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	Yes	Yes
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes		Yes	
Other:				

The test data can be found on the NHTSA website at [www.nhtsa.gov](http://www.nhtsa.gov)

### GENERAL COMMENTS

None.

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 2**  
**OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS**

**DATA SHEET NO. 1  
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**TEST VEHICLE INFORMATION AND OPTIONS**

NHTSA No.	M20255101	Traction Control System (TCS)	Yes
Model Year	2025	Auto-Leveling System	No
Make	Toyota	Automatic Door Locks (ADL)	Yes
Model	Corolla Hybrid LE	Power Window Auto-Reverse	Yes
Body Style	4-Door Sedan	Other Optional Feature	No
VIN	JTDBCMFE8SJ038552	Driver Front Airbag	Yes
Body Color	Classic Silver Metallic	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	5 km / 3 mi	Driver Head/Torso Airbag	No
Engine Displacement (L)	1.8	Driver Torso Airbag	No
Type/No. Cylinders	Inline 4	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Lateral	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	Yes
Transmission Speeds	CVT	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	FWD	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	Yes
Sunroof/T-Top	No	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	Yes
Power Seats	No	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	Yes
		Other Safety Restraint	N/A

Does owner's manual provide instruction to turn off automatic door locks?	Yes
---------------------------------------------------------------------------	-----

**DATA FROM CERTIFICATION LABEL**

Manufactured By	TOYOTA MOTOR CORPORATION	GVWR (kg)	1844
Date of Manufacture	09/24	GAWR Front (kg)	1050
Vehicle Type	Passenger Car	GAWR Rear (kg)	971

**VEHICLE SEATING AND WEIGHT CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3		5	
Capacity Weight (VCW) (kg)				390	(A)
DSC x 68 kg				340	(B)
Rated Cargo and Luggage Weight (RCLW) (kg)				42	(A-B)

\* Rated Cargo and Luggage Weight (RCLW) reduced by 8 kg to account for Load Carrying Capacity Reduction Label.

**VEHICLE SEAT TYPE**

Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						w/ Lever	w/ Knob
Front Seat	X					X	
Rear or Second Row				X	X		
Third Row Seat							

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**VEHICLE TIRE INFORMATION**



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	240	230
Recommended Tire Size	205/55R16	205/55R16
Tire Size on Vehicle	205/55R16	205/55R16
Tire Manufacturer	Dunlop	Dunlop
Tire Model	Enasave 01 A/S	Enasave 01 A/S
Treadwear	340	340
Traction	B	B
Temperature Grade	A	A
Tire Plies Sidewall	1 Polyester	1 Polyester
Tire Plies Body	1 Polyester, 2 Steel, 1 Polyamide	1 Polyester, 2 Steel, 1 Polyamide
Load Index/Speed Symbol	91H	91H
Tire Material	Rubber	Rubber
DOT Safety Code Left	EV8K 3MMR 3624	EV8K 3MMR 3724
DOT Safety Code Right	EV8K 3MMR 3624	EV8K 3MMR 3624

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**TEST VEHICLE TIRE PRESSURES**

	Units	LF	RF	LR	RR
As Delivered	kPa	250	250	250	250
Tire Placard	kPa	240	240	230	230
Owner's Manual	kPa	240	240	230	230
As Tested	kPa	240	240	230	230

**MDB TIRE SPECIFICATIONS**

	Requirement	Units	LF	RF	LR	RR
Tire Size	P205/75R15	N/A	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	200 + 21	kPa	200	200	200	200

**TEST VEHICLE AXLE WEIGHTS**

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	441.0	266.0		485.5	331.0		480.0	341.5	
Right	kg	399.0	278.5		409.5	323.0		402.0	332.0	
Ratio	%	60.7%	39.3%		57.8%	42.2%		56.7%	43.3%	
Totals	kg	840.0	544.5	1384.5	895.0	654.0	1549.0	882.0	673.5	1555.5

**TARGET TEST WEIGHT CALCULATION**

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	1384.5	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	129	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	42	(C)
Calculated Test Vehicle Target Weight (TVTWTW)	kg	1555.5	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range  
 (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

**TEST VEHICLE ATTITUDES AND CG**

	Units	Fully Loaded	As Tested	Meets Requirement*
Left Front	mm	669	665	Yes
Right Front	mm	673	668	Yes
Right Rear	mm	675	678	Yes
Left Rear	mm	666	658	Yes
Vehicle CG (Aft of Front Axle)	mm	1169	1140	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	43	41	

\* ND=Nose Down (-), NU=Nose Up (+)    \*\* LD=Left Down (-), LU=Left Up (+)

\*\*\* The "As Tested" vehicle attitude measurements must be equal to or within  $\pm 10$  mm of the "Fully Loaded" vehicle attitude measurements at each wheel well.

Test height adjustable suspension setting, if applicable:	Not Applicable
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**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW**

Component Description	Units	Weight
Weight of Ballast Added	kg	
Components Removed: RF headrest, LR/RR taillight, rear bumper and fascia	kg	11

**TEST SURFACE MARKINGS**

	Units	Distance from 63° Impact Angle Line
Fore 25 mm Target	mm	877
Aft 25 mm Target	mm	881
Pre-Impact Angle Line	mm	100

Parallel Track Target	Units	X Location	Y Location
A	mm	0	0
B	mm	1520	3085
C	mm		
D	mm	3500	0

**DATA SHEET NO. 2**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**SEAT POSITIONING**

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

**SCRL ANGLE RANGE**

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	19.9	14.2	17.1
Front Passenger Seat	Fixed	Fixed	Fixed
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

**SEAT HEIGHT AND ANGLE**

Seat	As-Tested SCRL Angle (Mid) (°)	As-Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-Most	Mid	Forward-Most
Driver Seat	17.1	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
			Mid	Fixed	Fixed	Fixed
			Min	Fixed	Fixed	Fixed

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

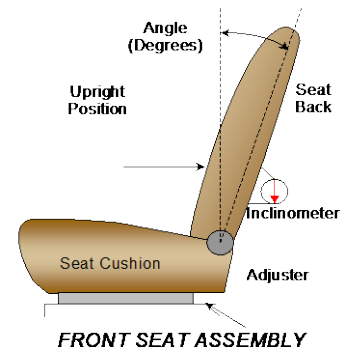
NHTSA No.: M20255101  
 Test Date: 1/8/2025

**SEAT FORE/AFT POSITIONS**

Seat	Total Fore/Aft Travel		Test Position from Forward-Most Position	
	mm	Detents (1 <sup>st</sup> as 1)	mm	Detent (1 <sup>st</sup> as 0)
Driver Seat	260	27	130	13
Front Passenger Seat	260	27	130	13
Front Center Seat				
Struck Side Rear Seat	Fixed		Fixed	
Non-Struck Side Rear Seat	Fixed		Fixed	
Rear Center Seat	Fixed		Fixed	

**SEAT BACK ANGLE ADJUSTMENT**

The driver's seat back is positioned to the manufacturer's designated design angle. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck side rear seat back is positioned such that the dummy's head is level. The rear center and non-struck side rear outboard seat backs are positioned in a similar manner as the struck-side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents (1 <sup>st</sup> as 1)	Degrees	Detent (1 <sup>st</sup> as 0)
Driver Seat	51.8	27	4.8	5
Front Passenger Seat	51.4	27	3.8	5
Front Center Seat				
Struck Side Rear Seat	Fixed		N/A	
Non-Struck Side Rear Seat	Fixed		N/A	
Rear Center Seat	Fixed		N/A	

Seat back angles measured on outboard headrest post.

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**SEAT BELT ANCHORAGE ADJUSTMENT**

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on S1 - Vehicle Setup Information.

	Total # of Positions	Placed in Position #
Driver Seat	4	0 (Uppermost as 0)
Rear Seat	Fixed	

**HEAD RESTRAINT ADJUSTMENT**

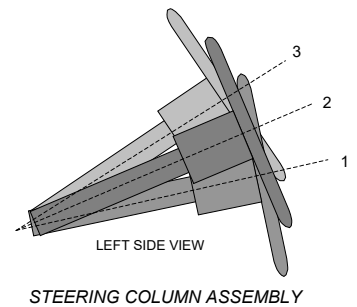
The driver's head restraint is adjusted to the highest and most full forward in-use position. The struck-side rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	4	3 (Lowest as 0) / Fixed Fore-Aft
Rear Seat	Fixed	

**STEERING COLUMN ADJUSTMENT**

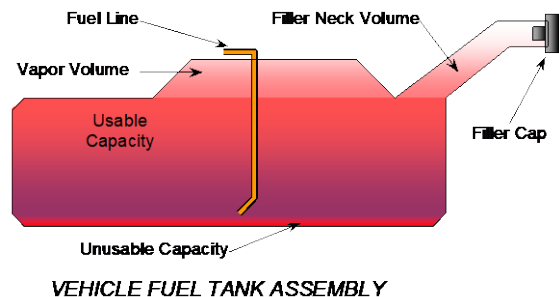
Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

	Wheel Angle (°)	Fore/Aft Position (mm)
Lowermost, Position 1	71.5	
Geometric Center, Position 2	69.5	
Uppermost, Position 3	67.4	
Telescoping Steering Wheel Travel		42
Test Position	69.5	21



**FUEL PUMP**

The vehicle is equipped with an electronic fuel pump. The fuel pump will run when the engine is running. The pump will also briefly run when the ignition key is turned to the "on" position. The filler neck is located on the driver's side.



**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**FUEL TANK CAPACITY DATA**

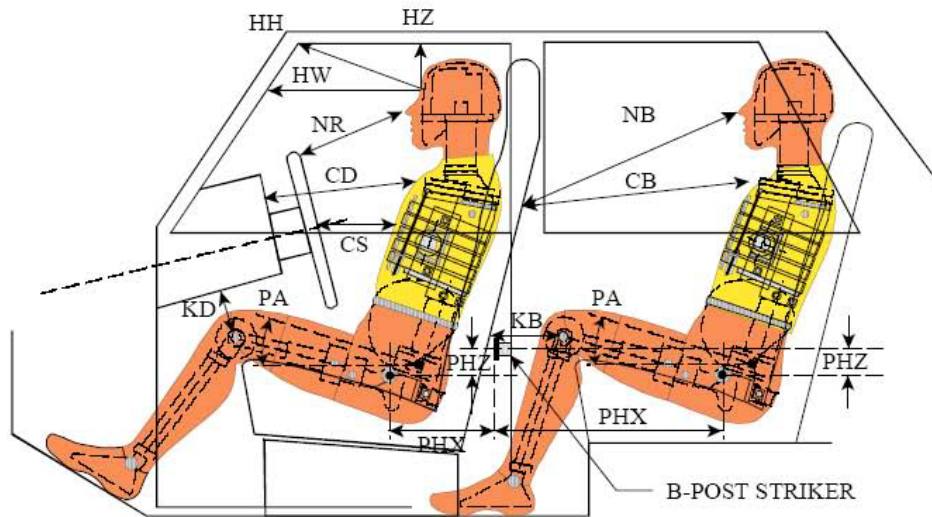
	<b>Liters</b>
Usable Capacity of Standard Tank (see S1 - Vehicle Setup Information)	42.4
Usable Capacity of Optional Tank (see S1 - Vehicle Setup Information)	
Usable Capacity of Standard Tank as Specified in Owner's Manual	43.2
Usable Capacity of Optional Tank as Specified in Owner's Manual	
93% of Usable Capacity	39.4
Actual Amount of Solvent Used	39.4
1/3 of Usable Capacity	14.1

Is the actual amount of solvent used in the test equal to  $93\% \pm 1\%$  of the Usable Capacity stated in S1 - Vehicle Setup Information? **YES**

**DATA SHEET NO. 3  
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025



**LEFT SIDE VIEW**

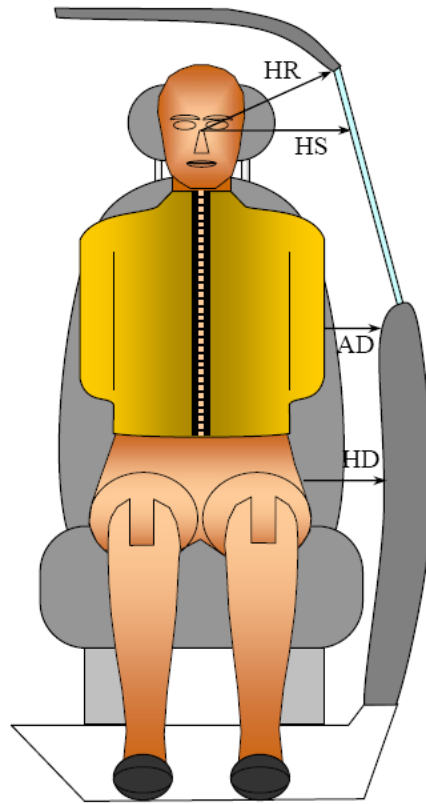
NOTE: 2-DOOR VEHICLE SHOWN.  
 REAR DUMMY PHX & PHZ  
 MEASUREMENTS FOR A 4-DOOR  
 VEHICLE WOULD USE THE C-POST  
 STRIKER AS A REFERENCE POINT

Driver Code	Pass. Code	Measurement Description	Driver		Passenger	
			Length (mm)	Angle (°)	Length (mm)	Angle (°)
HH		Head to Header	412	12.5		
HW		Head to Windshield	657	0		
HZ	HZ	Head to Roof Liner	139	90	228	90
NR	NB	Nose to Rim/Seat Back	451	16.4	581	9.3
CD	CB	Chest to Dashboard/Seat Back	556	5.9	559	5.2
CS		Chest to Steering Wheel	371	11.4		
KDL	KBL	Left Knee to Dash/Seat Back	151	53.2	271	23.7
KDR	KBR	Right Knee to Dash/Seat Back	146	53.2	266	27.4
PAX	PAX	Pelvic Tilt Angle X		26.4		32.2
PAY	PAY	Pelvic Tilt Angle Y		-0.9		-0.5
PHX	PHX	Hip Point to Striker (X-Axis)	190		254	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	195		302	

**DATA SHEET NO. 4  
DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

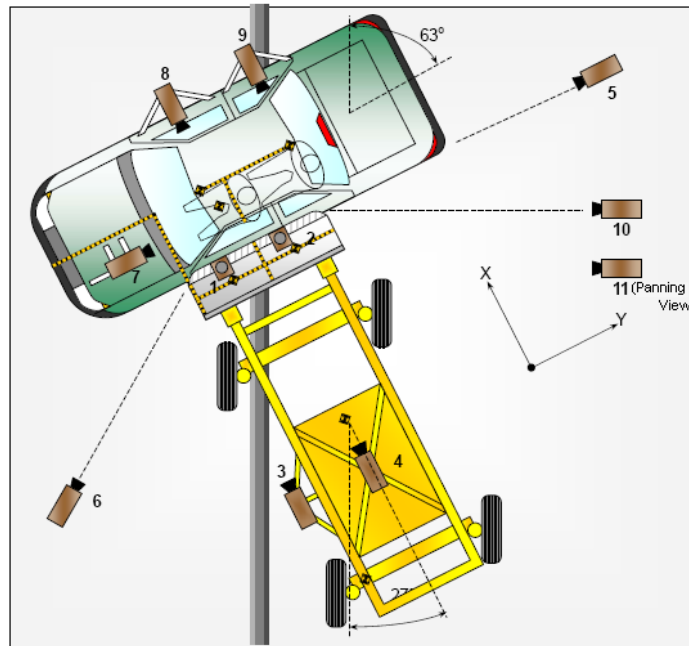


Code	Measurement Description	Driver	Passenger
		Length (mm)	
HR	Head to Side Header	166	258
HS	Head to Side Window	290	369
AD	Arm to Door	98	166
HD	Hip Point to Door	150	182

**DATA SHEET NO. 5  
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025



**CAMERA LOCATIONS AND DATA**

No.	Camera View	Coordinates* (mm)			Lens (mm)	Frame Rate (fps)
		X	Y	Z		
1	Overhead Overall	755	1380	-4775	8.5	1000
2	Overhead Close-Up	195	840	-4815	20	1000
3	Left Impact Point (MDB)				50	1000
4	Side Overall (MDB)				16	1000
5	Rear	-30	6795	-1505	24	1000
6	Left Front	1945	-5175	-1510	24	1000
7	Driver Front (OB)				16	1000
8	Driver Side (OB)				8	1000
9	Passenger Side (OB)				8	1000
10	Real Time Left Rear					30
11	Real Time Inrun					30

Reference: Impact Point projected to Ground; +X = To Front of MDB, + Y = To Right of MDB, +Z = Down

\*All measurements accurate to ±6 mm

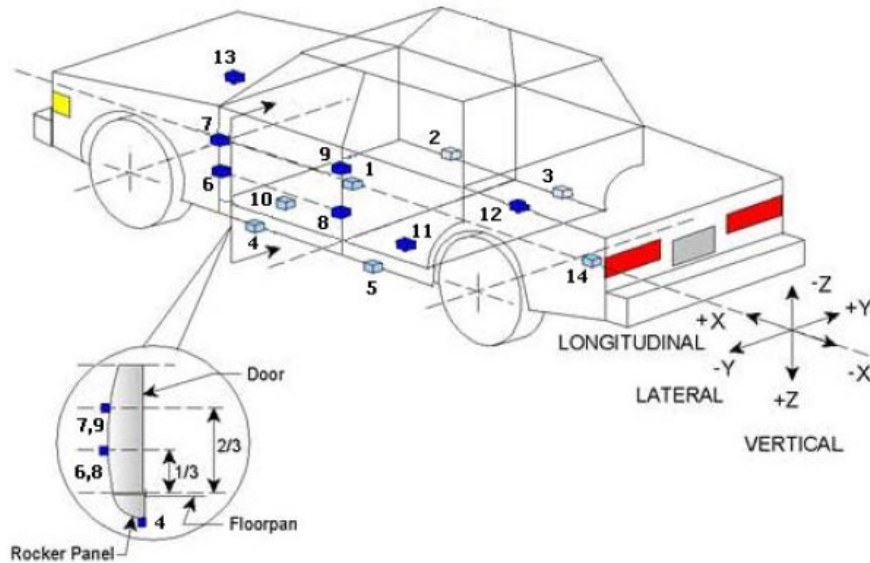
**INSTRUMENTATION**

	Number of Channels
Driver Dummy	16
Passenger Dummy	19
Vehicle Structure	23
MDB Accelerometers	5
Total	63

**DATA SHEET NO. 6**  
**TEST VEHICLE ACCELEROMETER LOCATIONS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
Test Date: 1/8/2025



**TEST VEHICLE ACCELEROMETER LOCATIONS**

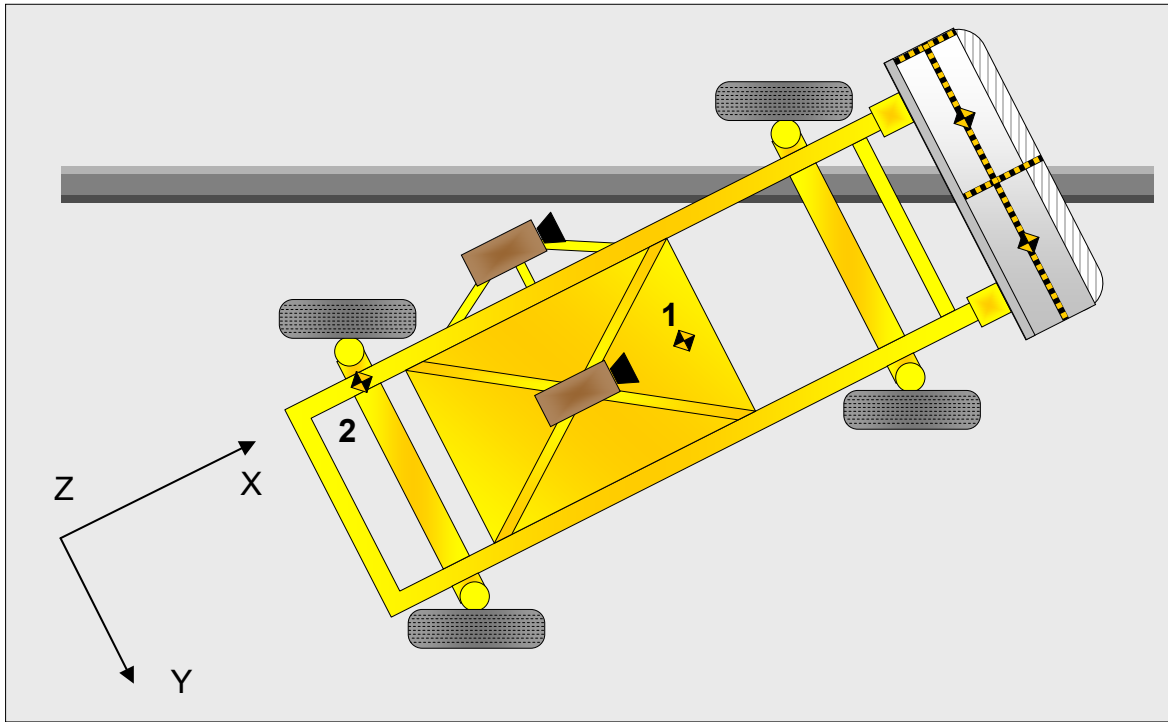
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2561	-8	-350
2	Right Sill at Front Seat	2585	708	-173
3	Right Sill at Rear Seat	1551	708	-183
4	Left Sill at Front Door	2608	-705	-166
5	Left Sill at Rear Door	1553	-706	-176
6	Left Lower A-Post	3122	-813	-479
7	Left Middle A-Post	3138	-807	-710
8	Left Lower B-Post	2036	-703	-509
9	Left Middle B-Post	2012	-688	-688
10	Front Seat Track	2212	-406	-231
11	Rear Seat Structure	1829	-342	-205
12	Rt. Rear Occ. Compartment	1827	345	-215
13	Engine Block	3846	-45	-783
14	Rear Above Axle	893	-1	-491

Reference: X – Rear Surface of Vehicle (+ forward)  
Y – Vehicle Centerline (+ to right)  
Z – Ground Plane (+ down)

**DATA SHEET NO. 7  
MDB ACCELEROMETER LOCATIONS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025



**MDB ACCELEROMETER LOCATIONS**

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	MDB CG	-1105	0	-330
2	MDB Rear	-2580	-650	-625

Reference: X – MDB Face (+ forward)  
 Y – MDB Centerline (+ to right)  
 Z – Ground Plane (+ down)

Width between left and right MDB contact switches	mm	1398
---------------------------------------------------	----	------

**DATA SHEET NO. 8  
POST-TEST OBSERVATIONS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**TEST DUMMY INFORMATION AND CONTACT POINTS**

Description	Front Seat Dummy (ES-2re)	Rear Seat Dummy (SID-IIs)
Face	Curtain Airbag	Curtain Airbag, Center Seatback
Top of Head	Curtain Airbag, Headliner	Curtain Airbag, Center Headrest
Left Side of Head	Curtain Airbag, Headliner	Curtain Airbag
Back of Head	Curtain Airbag, Headliner, Headrest	Curtain Airbag, Center Seatback/Headrest
Left Shoulder	None	Side Torso/Pelvis Airbag, Seatback
Upper Torso	Side Torso/Pelvis Airbag, Seatback	Seatback
Lower Torso	Side Torso/Pelvis Airbag, Seatback	Side Torso/Pelvis Airbag, Seatback
Left Hip	Side Torso/Pelvis Airbag	None
Left Knee	Door Panel	Door Panel

**POST-TEST DOOR PERFORMANCE**

Description	Struck Side		Non-Struck Side		Rear Hatch
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	
Disengaged from Latched Position	No	No	No	No	
Latch Separated from Striker	No	No	No	No	
Jammed Shut	Yes	Yes	No	No	
If Door Opened at Striker, Record Width of Opening at Striker (mm)					

**POST-TEST SEAT PERFORMANCE**

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

**POST-TEST STRUCTURAL OBSERVATIONS**

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No
Sill Separation	No
Windshield Damage	No
Side Window Damage	LF, LR windows broken
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)  
POST-TEST OBSERVATIONS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Left Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
	Frontal Airbag	Yes	No	
Knee Airbag	Yes	No		
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	Yes	Yes
Side Airbag (Other)				
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes		Yes	
Other:				

**IMPACT POINT LOCATION DATA**

Measured Parameter	Units	Tolerance	Value
Vehicle Wheelbase	mm		2700
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		410
Actual Impact Point (Aft of Front Axle)	mm		416
Horizontal Offset (+forward / -rearward)	mm	+/- 50 of intended impact point	-6
Vertical Offset (+down / -up)	mm	+/- 20 of intended impact point	1

**DATA SHEET NO. 9  
MDB SUMMARY OF RESULTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**MDB SPECIFICATIONS**

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1250
Overall Length Including Honeycomb Face	4119
Wheelbase of Framework Carriage	2588
CG Location aft of Front Axle	1125

**MDB WEIGHTS**

	Units	Front Axle	Rear Axle	Total
Left	kg	393.4	297.1	
Right	kg	378.0	295.8	
Ratio	%	56.5	43.5	
Totals	kg	771.4	592.9	1364.4

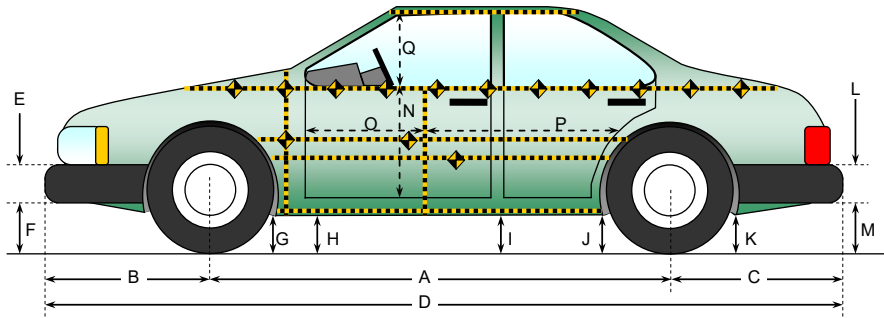
**SPEED AND ANGLE AT IMPACT DATA**

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	62.17
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	62.19
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	89.7
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	62.9
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	26.7

**DATA SHEET NO. 10**  
**TEST VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
Test Date: 1/8/2025



All measurements in (mm) with tolerance of  $\pm 3$  mm

**LEFT SIDE VIEW**

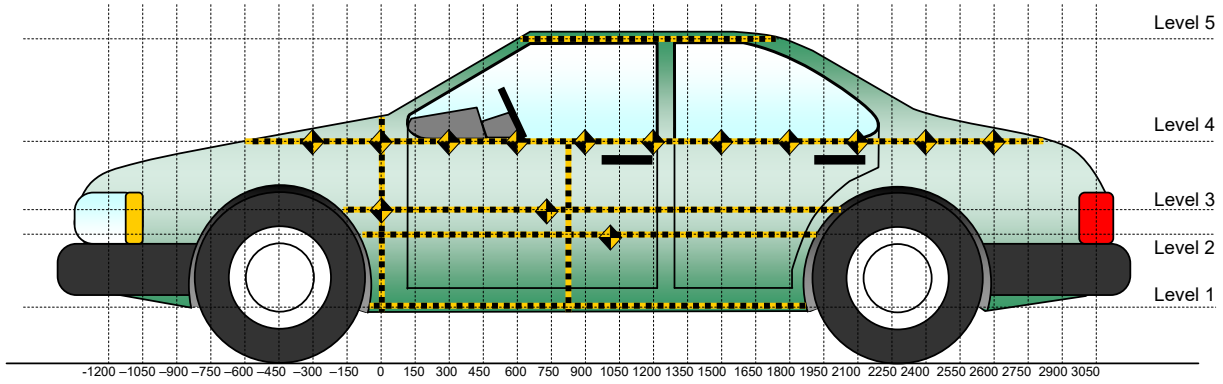
**VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION**

Code	Measurement Description	Pre-Test	Post-Test	Change
A	Wheelbase	2700	2692	-8
B	Front Axle to FSOV	930	933	3
C	Rear Axle to RSOV	944	946	2
D	Total Length at Centerline	4573	4571	-2
E	Front Bumper Thickness	93	93	0
F	Front Bumper Bottom to Ground	431	425	-6
G	Sill Height at Front Wheel Well	165	159	-6
H	Sill Height at Front Door Leading Edge	154	154	0
I	Sill Height at B Pillar	162	168	6
J1	Sill Height at Rear Wheel Well	147	147	0
J2	Pinch Weld Height at Rear Wheel Well	165	161	-4
K	Sill Height Aft of Rear Wheel Well	202	227	25
L	Rear Bumper Thickness	95	100	5
M	Rear Bumper Bottom to Ground	422	451	29
N	Sill Height to Window Bottom Sill	676	581	-95
O	Front Door Leading Edge to Impact CL	838	806	-32
P	Rear Door Trailing Edge to Impact CL	1050	989	-61
Q	Front Window Opening	410	431	21
R	Right Side Length	3830	3830	0
S	Left Side Length	3832	3824	-8
T	Vehicle Width at B Post	1774	1625	-149
U	Front Wheel Track Width	1527		
V	Rear Wheel Track Width	1513		

**DATA SHEET NO. 11  
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025



All Measurements Shown in mm

**LEFT SIDE VIEW**

**MAXIMUM EXTERIOR CRUSH MEASUREMENTS**

Level	Measurement Description	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	280	80	1050
2	Occupant H-Point	486	173	900
3	Mid Door	585	180	600
4	Window Sill	875	148	1650
5	Window Top	1352	8	1350

Note: The measurements are taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

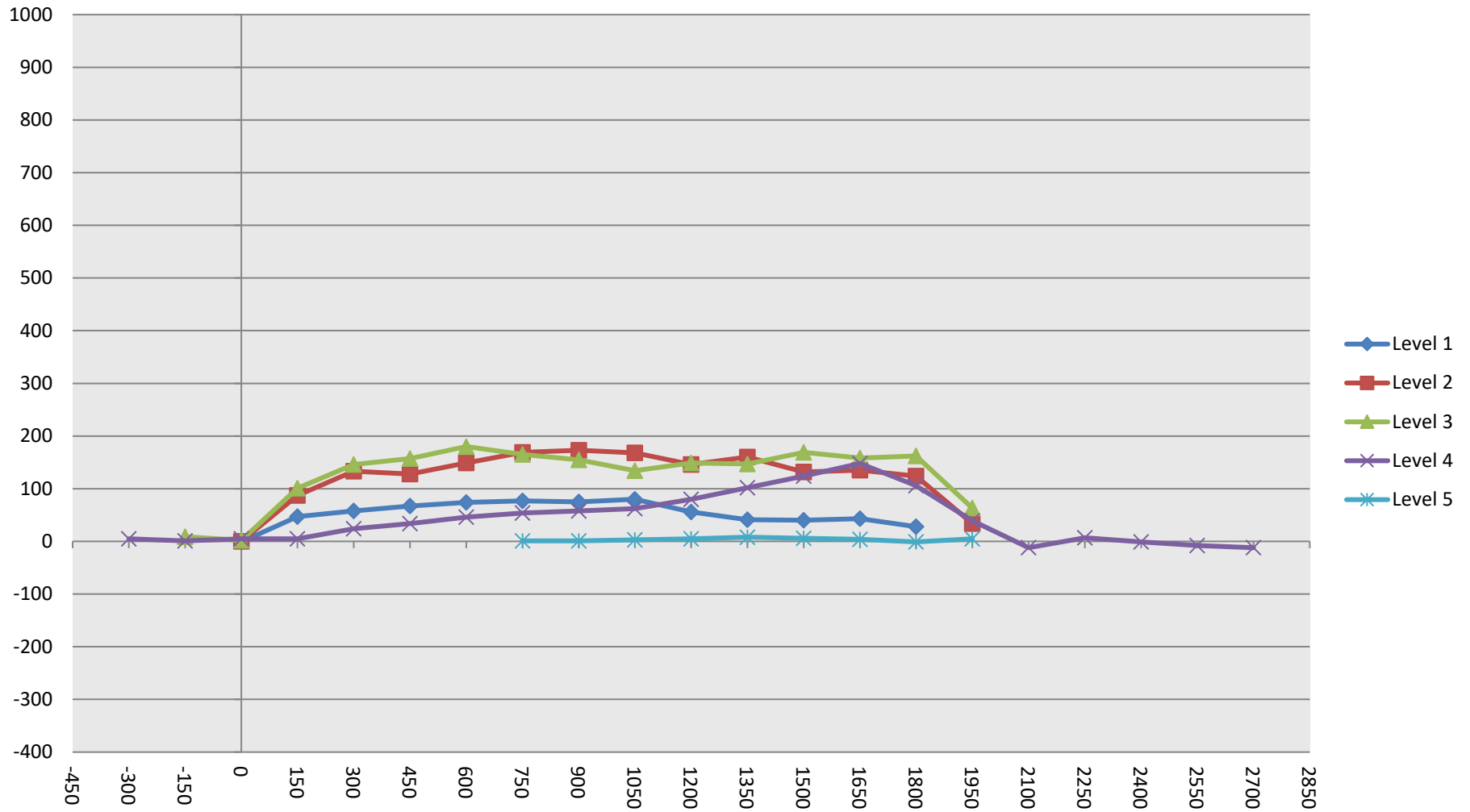
	Pre-Test					Post-Test					Exterior Crush				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-2100															
-1950															
-1800															
-1650															
-1500															
-1350															
-1200															
-1050															
-900															
-750															
-600															
-450															
-300				767					762					5	
-150			890	783				881	782				9	1	
0	875	887	885	793		876	887	883	788		-1	0	2	5	
150	864	882	885	799		817	795	784	794		47	87	101	5	
300	866	880	885	809		808	747	739	785		58	133	146	24	
450	871	878	886	823		804	750	729	789		67	128	157	34	
600	874	878	887	835		800	729	707	789		74	149	180	46	
750	875	878	888	846	553	798	709	723	792	552	77	169	165	54	1
900	873	878	889	853	572	798	705	734	795	571	75	173	155	58	1
1050	872	878	888	855	582	792	710	754	793	579	80	168	134	62	3
1200	868	877	887	856	585	812	731	738	776	580	56	146	149	80	5
1350	863	874	885	852	586	822	714	738	750	578	41	160	147	102	8
1500	859	871	881	846	584	819	739	712	722	578	40	132	169	124	6
1650	860	868	877	841	579	817	733	719	693	575	43	135	158	148	4
1800	861	870	874	836	565	833	746	712	730	566	28	124	162	106	-1
1950		885	882	814	536		851	819	775	531		34	63	39	5
2100				823					835					-12	
2250				814					807					7	
2400				805					806					-1	
2550				790					798					-8	
2700				775					787					-12	
2850															
3000															
3150															
3300															
3450															
3600															
3750															
3900															

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

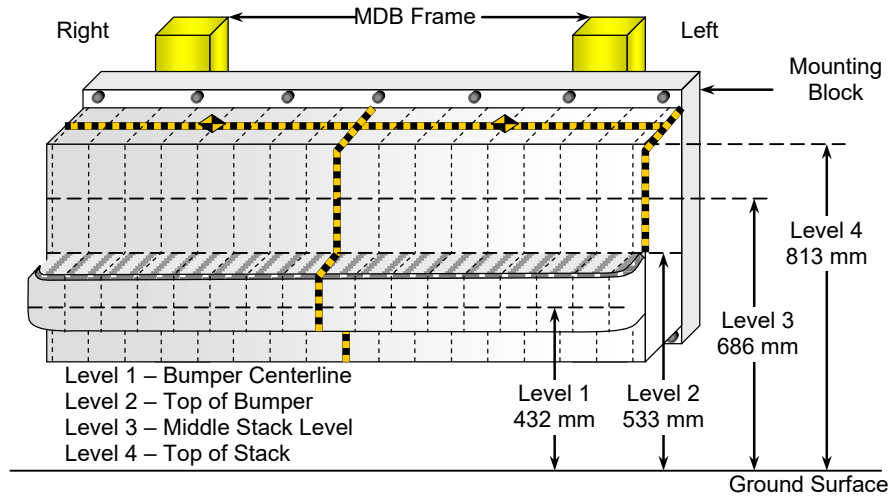
NHTSA No.: M20255101  
 Test Date: 1/8/2025



**DATA SHEET NO. 12**  
**MDB EXTERIOR STATIC CRUSH MEASUREMENTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025



**FRONT VIEW**

**MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE**

Row	Vertical Location		From Centerline		Maximum Crush (mm)
	Description	Height (mm)	Distance (mm)	Direction	
A	Center of Bumper	432	800	Left	219
B	Top of Bumper	533	800	Left	145
C	Mid-Level	686	800	Left	117
D	Top of Stack	813	800	Left	153

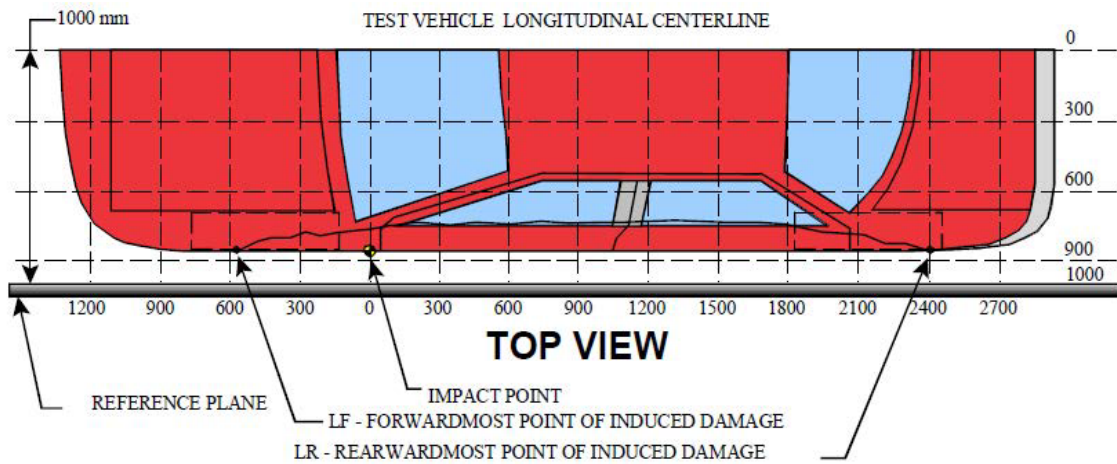
**DEFORMABLE BARRIER STATIC CRUSH**

Stack Level	Distance Right of Center (mm)									C <sub>L</sub>	Distance Left of Center (mm)							
	800	700	600	500	400	300	200	100	0		100	200	300	400	500	600	700	800
4	28	2	8	21	36	59	96	95	87	73	82	83	75	81	99	119	153	
3	34	19	18	22	27	49	73	80	53	35	28	26	29	40	56	70	117	
2	125	125	121	114	91	83	96	98	96	100	110	116	117	119	124	133	145	
1	185	187	177	168	164	164	162	162	161	161	160	160	161	163	171	191	219	

**DATA SHEET NO. 13  
VEHICLE AND MDB DAMAGE PROFILE DISTANCES**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
Test Date: 1/8/2025



MEASUREMENT CONVENTIONS:  
Forward of the impact point (towards front of vehicle) is considered negative (-).  
Rearward of the impact point (toward rearend of vehicle) is considered positive (+).

**VEHICLE DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	1950	3	181	118	63
2	1466	3	282	118	164
3	1062	3	240	112	128
4	653	3	294	113	181
5	233	3	252	115	137
6	-150	3	119	110	9

**MDB DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Max. Static Crush (mm)
1	800 mm right of center	1	661	476	185
2	480 mm right of center	1	637	463	174
3	160 mm right of center	1	621	463	158
4	160 mm left of center	1	614	463	151
5	480 mm left of center	1	640	463	177
6	800 mm left of center	1	695	476	219

**DATA SHEET NO. 14**  
**FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

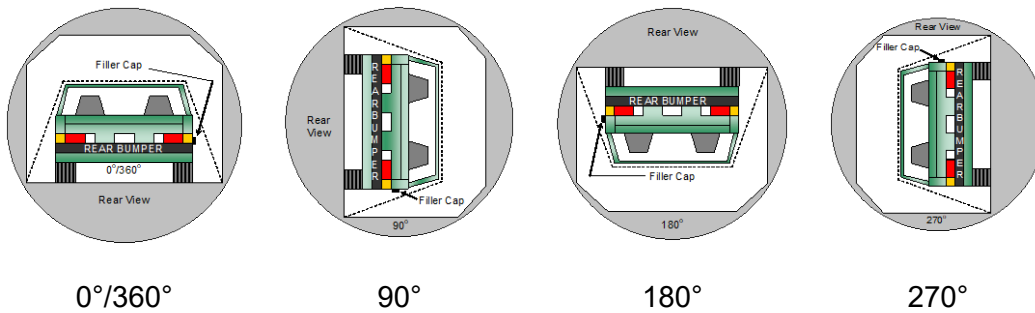
NHTSA No.: M20255101  
 Test Date: 1/8/2025

Test Time: 11:20 am

Temperature: 21.5°C

- A. From impact until vehicle motion ceases: (Maximum Allowable = 1 ounce) 0.0 oz.  
 B. For the 5 minute period after motion ceases: (Maximum Allowable = 5 ounces) 0.0 oz.  
 C. For the following 25 minutes: (Maximum Allowable = 1 ounce / minute) None  
 D. Spillage Details: None

**FMVSS 301 STATIC ROLLOVER DATA**



**ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	111	300	411
90° to 180°	111	300	411
180° to 270°	107	300	407
270° to 360°	110	300	410

**FMVSS 301 ROLLOVER SPILLAGE TABLE (UNITS IN OUNCES)**

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0.0	0.0	0.0	
90° to 180°	0.0	0.0	0.0	
180° to 270°	0.0	0.0	0.0	
270° to 360°	0.0	0.0	0.0	

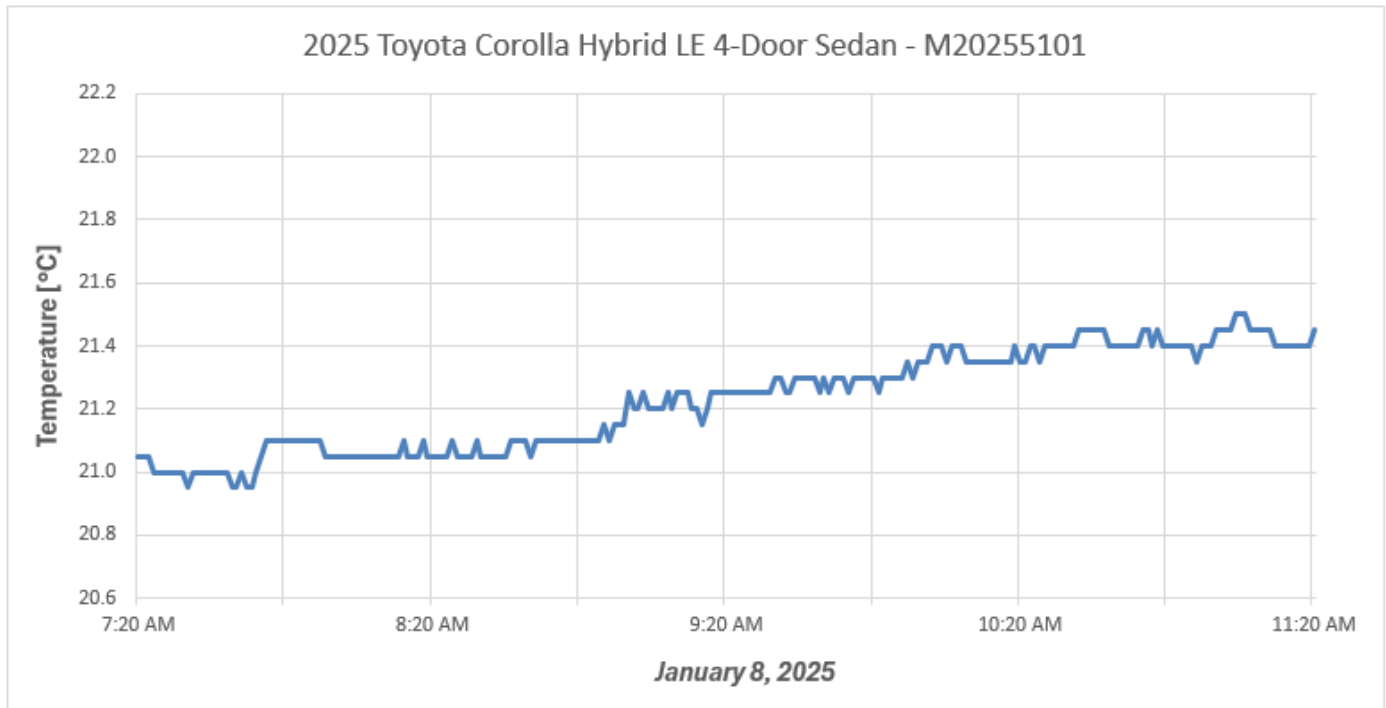
**ROLLOVER SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

**DATA SHEET NO. 15**  
**DUMMY/VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025



Serial #	Description	Maximum	Average	Minimum	Units
W2425691	VSC North Hall - Temp (3016)	21.50	21.23	20.95	°C

**DATA SHEET NO. 305-1  
GENERAL TEST AND VEHICLE PARAMETER DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
Test Date: 1/8/2025

**ELECTRIC VEHICLE PROPULSION SYSTEM**

	Units	Observations and Conclusions
Type of Electric Vehicle		Gas-Electric Hybrid
Propulsion Battery Type		Li-ION
Nominal Voltage	V	207.2
Physical Location of Automatic Propulsion Battery Disconnect		Inside of the traction battery
Auxiliary Battery Type		LN1

**PROPULSION BATTERY SYSTEM DATA**

	Units	Observations and Conclusions
Electrolyte Fluid Type		Flammable liquid
Electrolyte Fluid Specific Gravity	g/L	1.232
Electrolyte Fluid Kinematic Viscosity	cSt	3.6
Electrolyte Fluid Color		Clear
Propulsion Battery Coolant Type, Color, Specific Gravity (if applicable)		Air-Cooled
Location of Battery Modules		X Inside Passenger Compartment
		Outside Passenger Compartment
		The high-voltage battery is located below the 2 <sup>nd</sup> row seat cushion.

**PROPULSION BATTERY STATE OF CHARGE**

<i>For all battery types:</i>	
Voltage range corresponding to <b>useable energy</b> of the battery:	
Minimum State of Charge	
Maximum State of Charge	
95% of Maximum State of Charge	
Test Voltage - No less than 95% of maximum State of Charge	
<i>For batteries that are rechargeable ONLY by an energy source on the vehicle:</i>	
Voltage range corresponding to <b>useable energy</b> of the battery:	
Minimum State of Charge	151.2 V
Maximum State of Charge	233.8 V
Test Voltage – Maximum practicable State of Charge within Normal Operating Range	211.8 V

**DATA SHEET NO. 305-2  
PRE-IMPACT DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**VEHICLE CHASSIS GROUND POINT(S) LOCATION(S)**

Details of Vehicle Chassis Ground Point(s) & Location(s)	Traction battery case mount
-------------------------------------------------------------	-----------------------------

**PROPULSION BATTERY SYSTEM**

Details of Electric Energy Storage/Conversion System Test Points	Connected at + and – terminal ends of propulsion system
Additional Comments	None

**DATA SHEET NO. 305-3  
PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
Test Date: 1/8/2025

**VOLTMETER INFORMATION**

	Units	Observations and Conclusions
Make		
Model		
Serial Number		
Internal Impedance Value	MΩ	
Resolution	V	
Last Calibration Date		

**PROPULSION BATTERY VOLTAGE**

Measurement shall be made with Energy Storage/Conversion System connected to the vehicle propulsion system, and the vehicle in the “ready-to-drive” (propulsion system energized) position.

NOTE: If voltage measurement is not at the voltage or within the normal operating voltage range specified by the manufacturer, the battery must be charged.

Vb	V	
----	---	--

**ELECTRIC ISOLATION MEASUREMENTS  
PROPULSION BATTERY TO VEHICLE CHASSIS**

Vehicle chassis point(s) determined and supplied to contractor by COR.

V1	V	
V2	V	

**PROPULSION BATTERY TO VEHICLE CHASSIS ACROSS RESISTOR**

The known resistance  $R_o$  (in ohms) should be approximately 500 times the normal operating voltage of the vehicle (in volts) per SAE J1766.

Ro	Ω	
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V1' Pre-Impact	V	
V2' Pre-Impact	V	

**DATA SHEET NO. 305-3 (CONTINUED)**  
**PRE-IMPACT ELECTRICAL ISOLATION MEASUREMENTS AND CALCULATIONS**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**ELECTRICAL ISOLATION CALCULATIONS**

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".  
 This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$		
Ri1 Pre-Impact	Ω	
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$		
Ri2 Pre-Impact	Ω	
Ri = The lesser of Ri1 and Ri2		
Ri Pre-Impact	Ω	
$R_i / V_b = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$		
Ri / Vb Pre-Impact	Ω	

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?		
Additional Comments	Not Applicable, vehicle was certified to FMVSS No. 305 S5.3(c).	

**DATA SHEET NO. 305-4  
POST-IMPACT DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**VOLTMETER INFORMATION**

	Units	Observations and Conclusions
Make		
Model		
Serial Number		
Internal Impedance Value	MΩ	
Resolution	V	
Last Calibration Date		

**ELECTRICAL ISOLATION MEASUREMENTS**

Vb Post-Impact	V	
----------------	---	--

V1 Post-Impact	V		Impact Time		Minutes		Seconds
V2 Post-Impact	V				Minutes		Seconds
V1' Post-Impact	V				Minutes		Seconds
V2' Post-Impact	V				Minutes		Seconds

**DATA SHEET NO. 305-4 (CONTINUED)**  
**POST-IMPACT DATA**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**ELECTRICAL ISOLATION CALCULATIONS**

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".  
 This "zero voltage" condition is considered as being compliant.

$R_{i1} = R_o (1 + V_2/V_1) [(V_1 - V_1')/V_1']$							
Ri1 Post-Impact	Ω		Impact Time		Minutes		Seconds
$R_{i2} = R_o (1 + V_1/V_2) [(V_2 - V_2')/V_2']$							
Ri2 Post-Impact	Ω		Impact Time		Minutes		Seconds
Ri = The lesser of Ri1 and Ri2							
Ri Post-Impact	Ω		Impact Time		Minutes		Seconds
$R_i / V_b = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$							
Ri / Vb Post-Impact	Ω/V		Impact Time		Minutes		Seconds

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?	No	No
Additional Comments	Not Applicable, vehicle was certified to FMVSS No. 305 S5.3(c).	

**DATA SHEET NO. 305-4 (CONTINUED)  
POST-IMPACT DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**PROPULSION BATTERY SYSTEM COMPONENTS**

Describe any Propulsion Battery Module movement within the passenger compartment [Supply photographs as appropriate]:
Not Applicable

	Yes (Fail)	No
Has the Propulsion Battery Module moved within the passenger compartment?		X

Describe intrusion of an outside Propulsion Battery Component into the passenger compartment [Supply photographs as appropriate]:
No Intrusion

	Yes (Fail)	No
Has an outside Propulsion Battery Component intruded into the passenger compartment?		X

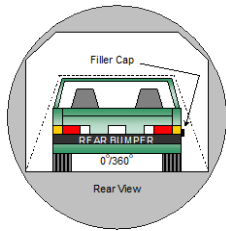
	Yes (Fail)	No
Is the Propulsion Battery Electrolyte Spillage visible in the passenger compartment?		X

**DATA SHEET NO. 305-5  
STATIC ROLLOVER TEST DATA  
FOR INDICANT FMVSS NO. 305 TESTING**

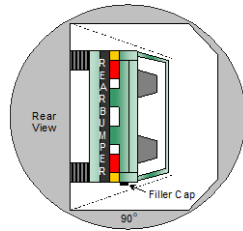
Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
Test Date: 1/8/2025

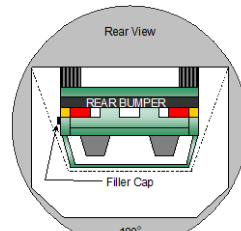
**PROPULSION BATTERY SYSTEM COMPONENTS**



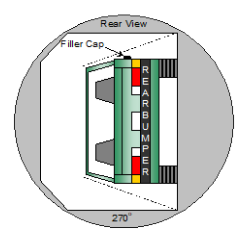
**0°/360°**



**90°**



**180°**



**270°**

**PROPULSION BATTERY ELECTROLYTE COLLECTION TIME PERIOD**

Test Phase	Rotation Time (spec. 1-3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
	1	min	51	sec	5	min	6	min	51	sec	7	min
0° - 90°	1	min	51	sec	5	min	6	min	51	sec	7	min
90° - 180°	1	min	51	sec	5	min	6	min	51	sec	7	min
180° - 270°	1	min	47	sec	5	min	6	min	47	sec	7	min
270° - 360°	1	min	50	sec	5	min	6	min	50	sec	7	min

**TEST VEHICLE PROPULSION BATTERY ELECTROLYTE SPILLAGE**

NOTE: The maximum allowable Propulsion Battery Electrolyte Spillage is 5.0 Liters.

Test Phase	Propulsion Battery Electrolyte Spillage (L)	Spillage Location
0° to 90°	0	Not Applicable
90° to 180°	0	Not Applicable
180° to 270°	0	Not Applicable
270° to 360°	0	Not Applicable
Total Spillage	0	

	Yes (Fail)	No
Is the total Propulsion Battery Electrolyte Spillage greater than 5.0 Liters?		X
Is the Propulsion Battery Electrolyte Spillage visible in the passenger compartment?		X

**DATA SHEET NO. 305-5 (CONTINUED)**  
**STATIC ROLLOVER TEST DATA**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**VOLTMETER INFORMATION**

	Units	Observations and Conclusions
Make		
Model		
Serial Number		
Internal Impedance Value	MΩ	
Resolution	V	
Last Calibration Date		

**ELECTRICAL ISOLATION MEASUREMENTS**

Vb Post-Impact	V	
----------------	---	--

Record V1, V2, V1', V2' voltage measurements at the start of each successive increment of 90°, 180°, 270°, and 360° of the static rollover test.

	Voltage	Units	Test Phase	Time		
				min	sec	
V1		V	0°			
			90°			
			180°	min		sec
			270°			
			360°			
V2		V	0°			
			90°			
			180°	min		sec
			270°			
			360°			
V1'		V	0°			
			90°			
			180°	min		sec
			270°			
			360°			
V2'		V	0°			
			90°			
			180°	min		sec
			270°			
			360°			

**DATA SHEET NO. 305-5 (CONTINUED)  
 STATIC ROLLOVER TEST DATA  
 FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

**ELECTRICAL ISOLATION CALCULATIONS**

NOTE: If measured voltage is zero and results in a division by zero, record "Zero Volts".  
 This "zero voltage" condition is considered as being compliant.

	Voltage	Units	Test Phase	Time		
$Ri1 = Ro (1 + V2/V1) [(V1-V1')/V1']$						
Ri1		Ω	0°	min		sec
$Ri2 = Ro (1 + V1/V2) [(V2-V2')/V2']$						
Ri2		Ω	0°	min		sec
$Ri = \text{The lesser of } Ri1 \text{ and } Ri2$						
Ri		Ω	0°	min		sec
$Ri / Vb = \text{Electrical Isolation Value} / \text{Nominal Battery Voltage}$						
Ri / Vb		Ω/V	0°	min		sec

NOTE: The minimum Electrical Isolation Value is 500 Ω/V.

	Yes	No (Fail)
Is the measured Electrical Isolation Value ≥ 500 Ω/V?		
Additional Comments	Not Applicable, vehicle was certified to FMVSS No. 305 S5.3(c).	

**DATA SHEET NO. 305A-1**  
**EVALUATE PROTECTION FROM DIRECT CONTACT WITH HIGH VOLTAGES SOURCES**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

For each data point where the IPXXB probe is used to evaluate electrical protection from direct contact with high voltage sources, provide a thumbnail photo and be as descriptive of the locations as possible. If an apparent failure is detected, include a photograph showing the direct contact between probe and the high voltage source and/or the probe lamp being illuminated.

**POST-CRASH / PRE-ROLLOVER**

Description of Evaluated Location	Probe Contact with High Voltage Source		Probe Lamp Illuminated	
	Yes, Fail	No, Pass	Yes, Fail	No, Pass
High-Voltage Battery to Electrical Ground		X		X
Inverter to Electrical Ground		X		X
High-Voltage Battery to Inverter		X		X

**STATIC ROLLOVER**

Description of Evaluated Location	Probe Contact with High Voltage Source		Probe Lamp Illuminated	
	Yes, Fail	No, Pass	Yes, Fail	No, Pass
High-Voltage Battery to Electrical Ground		X		X
Inverter to Electrical Ground		X		X
High-Voltage Battery to Inverter		X		X

**POST-ROLLOVER**

Description of Evaluated Location	Probe Contact with High Voltage Source		Probe Lamp Illuminated	
	Yes, Fail	No, Pass	Yes, Fail	No, Pass
High-Voltage Battery to Electrical Ground		X		X
Inverter to Electrical Ground		X		X
High-Voltage Battery to Inverter		X		X

**DATA SHEET NO. 305A-2**  
**EVALUATE PROTECTION AGAINST INDIRECT CONTACT WITH HIGH VOLTAGE SOURCES**  
**USING A RESISTANCE TESTER OR DC POWER SUPPLY, VOLTMETER AND AMMETER**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

*For any measuring points where protection against indirect contact with high voltage sources is evaluated, provide a thumbnail photo and be as descriptive of the locations as possible. If an apparent failure is detected, include a photograph showing the locations in question and the related measured values. If the resistance is calculated using separately measured resistances, describe each measurement and the final calculation as separate entries in the table below.*

Measuring Path	Pass	Fail
<b>BC:</b> <i>Between exposed conductive parts of the electrical protection barrier of the high voltage source and the electrical chassis.</i>	< 0.1 Ω	≥ 0.1 Ω
<b>BB:</b> <i>Between exposed conductive parts of the electrical protection barrier of the high voltage source and any other simultaneously reachable exposed conductive parts of the electrical protection barriers within 2.5 meters.</i>	< 0.2 Ω	≥ 0.2 Ω

**POST-CRASH / PRE-ROLLOVER**

Description of Evaluated Location	Measuring Path	Method 2 ONLY		Methods 1 & 2	Pass or Fail
	BC or BB	Voltage (V) Volts	Current (I) Amps	Resistance (R=V/I) Ω	
High-Voltage Battery to Electrical Ground	BC			0.0000	Pass
Inverter to Electrical Ground	BC			0.0013	Pass
High-Voltage Battery to Inverter	BB			0.0000	Pass

**STATIC ROLLOVER**

Description of Evaluated Location	Measuring Path	Method 2 ONLY		Methods 1 & 2	Pass or Fail
	BC or BB	Voltage (V) Volts	Current (I) Amps	Resistance (R=V/I) Ω	
High-Voltage Battery to Electrical Ground	BC			0.0061	Pass
Inverter to Electrical Ground	BC			0.0000	Pass
High-Voltage Battery to Inverter	BB			0.0000	Pass

\* Final resistance values reported after subtracting the resistance of the measurement device extensions.

**DATA SHEET NO. 305A-2 (CONTINUED)**  
**EVALUATE PROTECTION AGAINST INDIRECT CONTACT WITH HIGH VOLTAGE SOURCES**  
**USING A RESISTANCE TESTER OR DC POWER SUPPLY, VOLTMETER AND AMMETER**  
**FOR INDICANT FMVSS NO. 305 TESTING**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

*For any measuring points where protection against indirect contact with high voltage sources is evaluated, provide a thumbnail photo and be as descriptive of the locations as possible. If an apparent failure is detected, include a photograph showing the locations in question and the related measured values. If the resistance is calculated using separately measured resistances, describe each measurement and the final calculation as separate entries in the table below.*

Measuring Path	Pass	Fail
<b>BC:</b> <i>Between exposed conductive parts of the electrical protection barrier of the high voltage source and the electrical chassis.</i>	< 0.1 Ω	≥ 0.1 Ω
<b>BB:</b> <i>Between exposed conductive parts of the electrical protection barrier of the high voltage source and any other simultaneously reachable exposed conductive parts of the electrical protection barriers within 2.5 meters.</i>	< 0.2 Ω	≥ 0.2 Ω

**POST-ROLLOVER**

Description of Evaluated Location	Measuring Path	Method 2 ONLY		Methods 1 & 2	Pass or Fail
	BC or BB	Voltage (V) Volts	Current (I) Amps	Resistance (R=V/I) Ω	
High-Voltage Battery to Electrical Ground	BC			0.0000	Pass
Inverter to Electrical Ground	BC			0.0000	Pass
High-Voltage Battery to Inverter	BB			0.0000	Pass

\* Final resistance values reported after subtracting the resistance of the measurement device extensions.

**DATA SHEET NO. 305A-3**  
**DETERMINE VOLTAGE BETWEEN EXPOSED CONDUCTIVE PARTS**  
**OF ELECTRICAL PROTECTION BARRIERS AND THE ELECTRICAL CHASSIS**  
**AND BETWEEN EXPOSED PARTS OF ELECTRICAL PROTECTION BARRIERS**

Test Vehicle: 2025 Toyota Corolla Hybrid LE 4-Door Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No.: M20255101  
 Test Date: 1/8/2025

*For each data point where the voltage between exposed conductive parts of electrical protection barriers and the electrical chassis and between exposed conductive parts of electrical protection barriers is determined, provide a thumbnail photo and be as descriptive of the locations as possible. If an apparent failure is detected, include a photograph showing the locations in question and the related measured values.*

Measuring Path	Pass	Fail
<b>BC:</b> Between exposed conductive parts of the electrical protection barrier of the high voltage source and the electrical chassis.	≤ 30 VAC ≤ 60 VDC	> 30 VAC > 60 VDC
<b>BB:</b> Between exposed conductive parts of the electrical protection barrier of the high voltage source and any other simultaneously reachable exposed conductive parts of the electrical protection barriers within 2.5 meters.	≤ 30 VAC ≤ 60 VDC	> 30 VAC > 60 VDC

**POST-CRASH / PRE-ROLLOVER**

Description of Evaluated Location	Measuring Path	Measured Voltage		Pass or Fail
	BC or BB	VAC (V) Volts	VDC (V) Volts	
High-Voltage Battery to Electrical Ground	BC	0.0	0.0	Pass
Inverter to Electrical Ground	BC	0.0	0.0	Pass
High-Voltage Battery to Inverter	BB	0.0	0.0	Pass

**STATIC ROLLOVER**

Description of Evaluated Location	Measuring Path	Measured Voltage		Pass or Fail
	BC or BB	VAC (V) Volts	VDC (V) Volts	
High-Voltage Battery to Electrical Ground	BC	0.0	0.0	Pass
Inverter to Electrical Ground	BC	0.0	0.0	Pass
High-Voltage Battery to Inverter	BB	0.0	0.0	Pass

**POST-ROLLOVER**

Description of Evaluated Location	Measuring Path	Measured Voltage		Pass or Fail
	BC or BB	VAC (V) Volts	VDC (V) Volts	
High-Voltage Battery to Electrical Ground	BC	0.0	0.0	Pass
Inverter to Electrical Ground	BC	0.0	0.0	Pass
High-Voltage Battery to Inverter	BB	0.0	0.0	Pass

**APPENDIX A  
PHOTOGRAPHS**

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Photo No. 001 - As Delivered Right Front Three-Quarter View of Test Vehicle



Photo No. 002 - As Delivered Left Rear Three-Quarter View of Test Vehicle



Photo No. 003 - Pre-Test Frontal View of Test Vehicle



Photo No. 004 - Post-Test Frontal View of Test Vehicle



Photo No. 005 - Pre-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 006 - Post-Test Left Front Three-Quarter View of Test Vehicle



Photo No. 007 - Pre-Test Left Side View of Test Vehicle

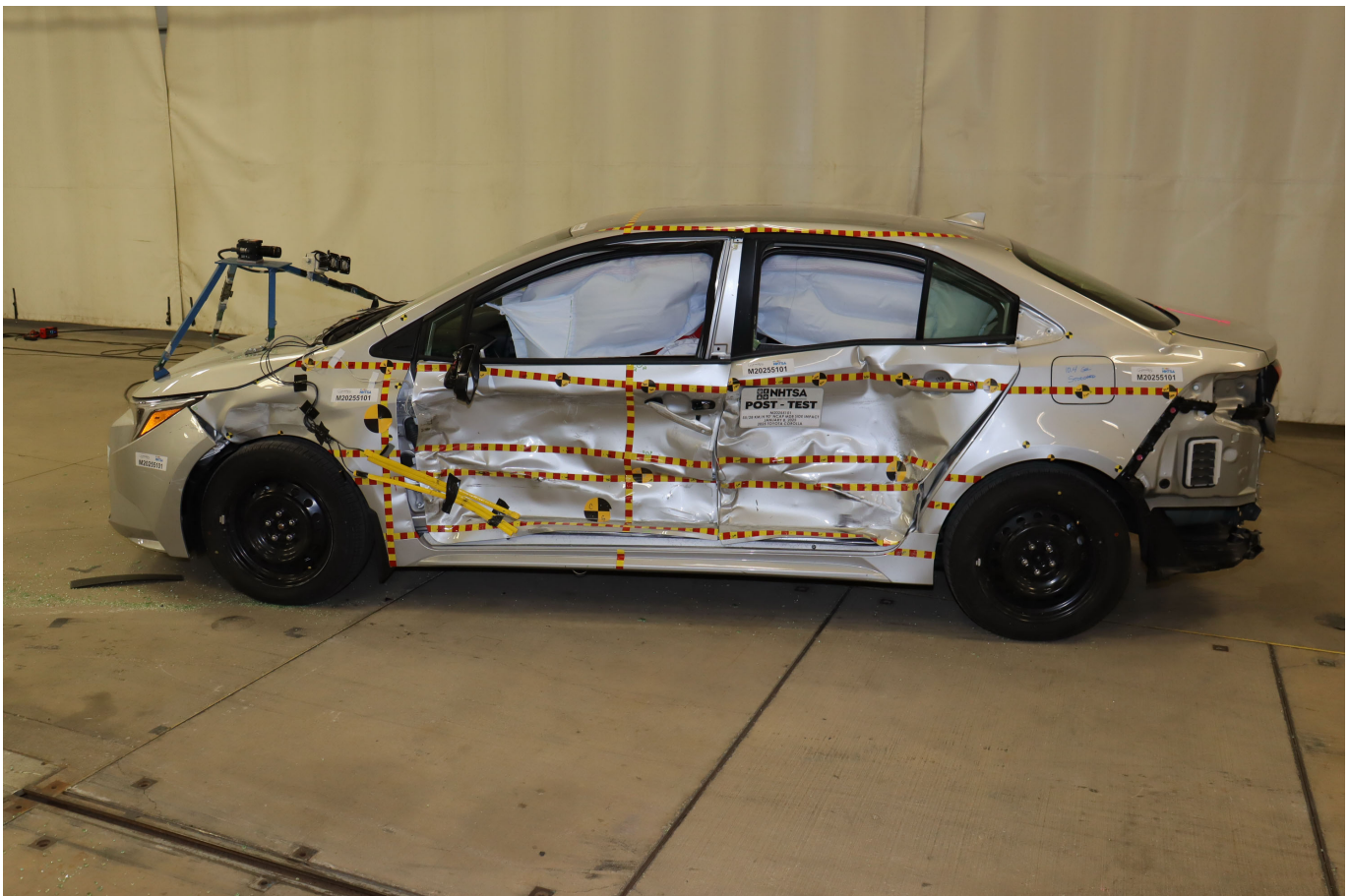


Photo No. 008 - Post-Test Left Side View of Test Vehicle



Photo No. 009 - Pre-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 010 - Post-Test Left Three-Quarter Rear View of Test Vehicle



Photo No. 011 - Pre-Test Rear View of Test Vehicle



Photo No. 012 - Post-Test Rear View of Test Vehicle



Photo No. 013 - Pre-Test Right Side View of Test Vehicle



Photo No. 014 - Post-Test Right Side View of Test Vehicle



Photo No. 015 - Pre-Test Overhead View of Test Area



Photo No. 016 - Post-Test Overhead View of Test Area



Photo No. 017 - Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 018 - Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle



Photo No. 019 - Pre-Test Close-Up View of Impact Point Target

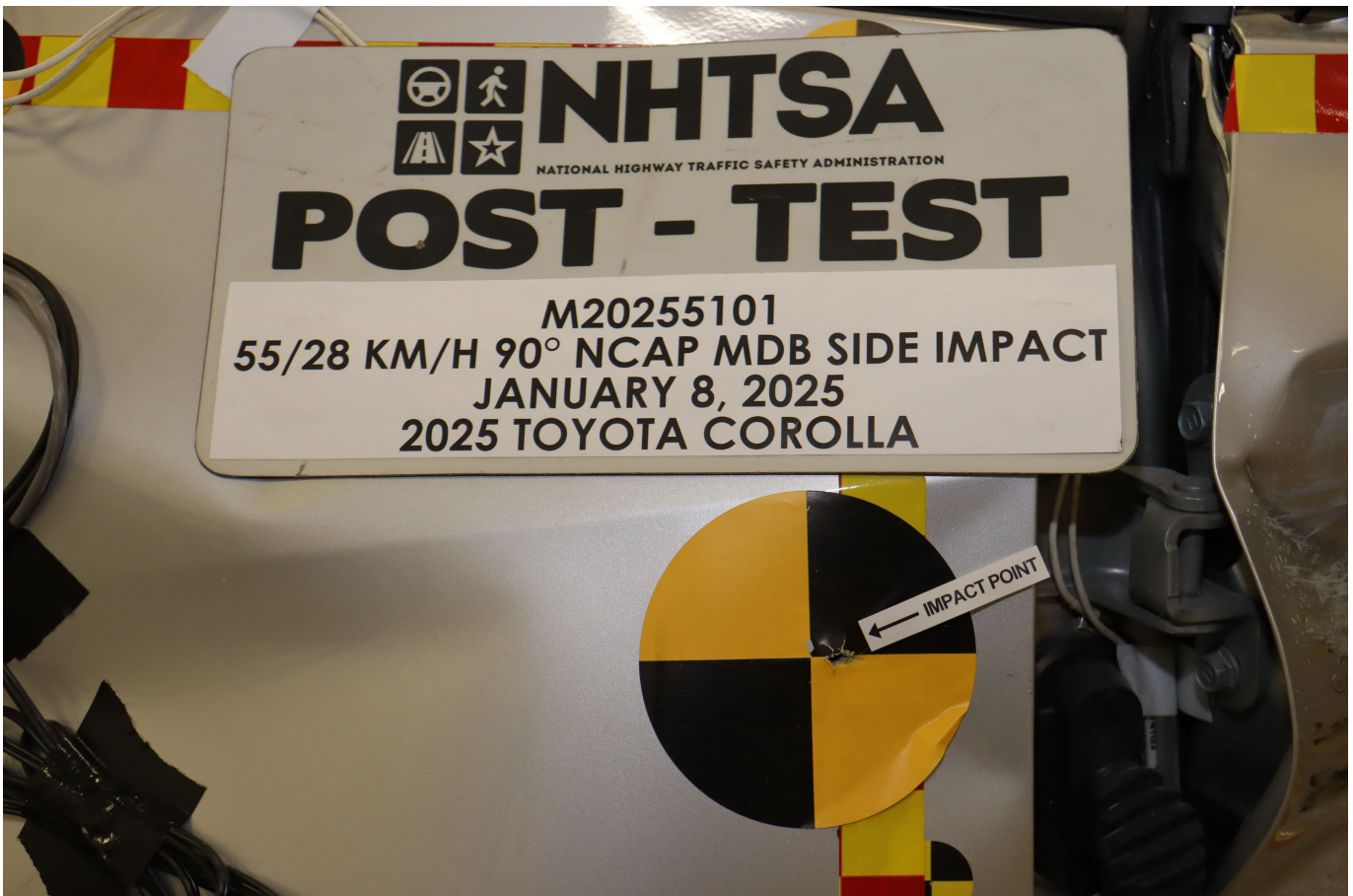


Photo No. 020 - Post-Test Close-Up View of Impact Point Target



Photo No. 021 - Pre-Test Left Front Door Latch Close-Up



Photo No. 022 - Post-Test Left Front Door Latch Close-Up



Photo No. 023 - Pre-Test Left Rear Door Latch Close-Up



Photo No. 024 - Post-Test Left Rear Door Latch Close-Up



Photo No. 025 - Pre-Test Front Close-Up View of Driver Dummy



Photo No. 026 - Post-Test Front Close-Up View of Driver Dummy



Photo No. 027 - Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



Photo No. 028 - Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View

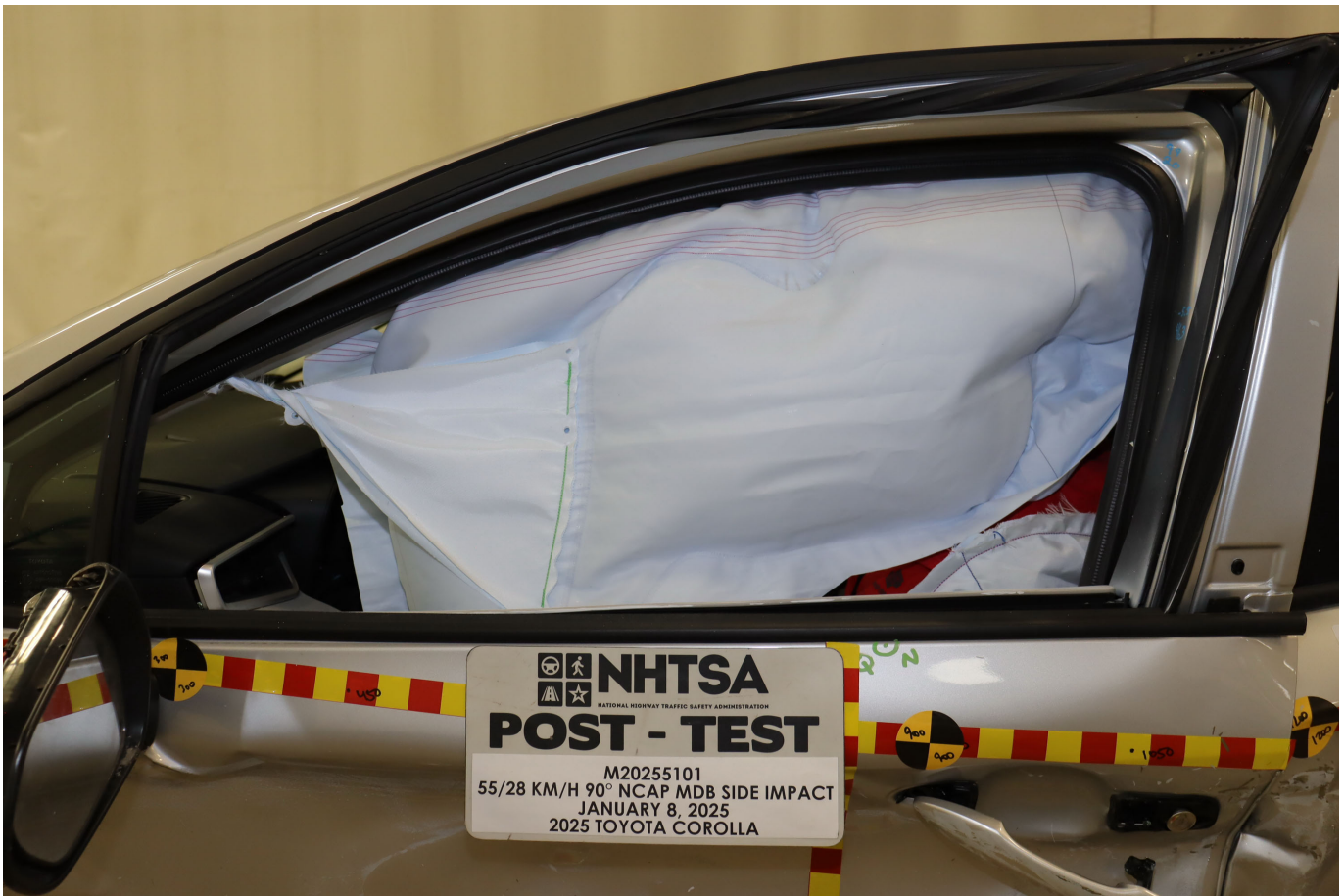


Photo No. 029 - Post-Test Left Side View of Driver Dummy Shoulder and Door Top View



Photo No. 030 - Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning



Photo No. 031 - Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 032 - Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning



Photo No. 033 - Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



Photo No. 034 - Pre-Test Placement of Driver Dummy's Feet



Photo No. 035 - Pre-Test View of Belt Anchorage for Driver Dummy



Photo No. 036 - Pre-Test Left Side View of Steering Wheel



Photo No. 037 - Pre-Test View of Disengaged Parking Brake



Photo No. 038 - Pre-Test View of Parking Brake



Photo No. 039 - Pre-Test Close-Up Left Side View of Driver Seat Track



Photo No. 040 - Pre-Test Close-Up Left Side View of Driver Seat Back



Photo No. 041 - Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Photo No. 042 - Pre-Test Driver Dummy and Door Clearance View



Photo No. 043 - Post-Test Driver Dummy and Door Clearance View



Photo No. 044 - Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 045 - Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Photo No. 046 - Pre-Test Driver Inner Door Panel View



Photo No. 047 - Post-Test Driver Inner Door Panel View



Photo No. 048 - Post-Test Driver Dummy Close-Up Head Contact with Vehicle Interior View



Photo No. 049 - Post-Test Driver Dummy Close-Up Head Contact with Side Airbag View



Photo No. 050 - Post-Test Driver Dummy Close-Up Torso Contact with Vehicle Interior View



Photo No. 051 - Post-Test Driver Dummy Close-Up Torso Contact with Side Airbag View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 052 - Post-Test Driver Dummy Close-Up Pelvis Contact with Vehicle Interior View



Photo No. 053 - Post-Test Driver Dummy Close-Up Pelvis Contact with Side Airbag View



Photo No. 054 - Post-Test Driver Dummy Close-Up Knee Contact View



Photo No. 055 - Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking



Photo No. 056 - Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 057 - Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Photo No. 058 - Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning



Photo No. 059 - Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



Photo No. 060 - Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning



Photo No. 061 - Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



Photo No. 062 - Pre-Test View of Rear Passenger Dummy's Neck Showing Position of Adjustable Neck Bracket

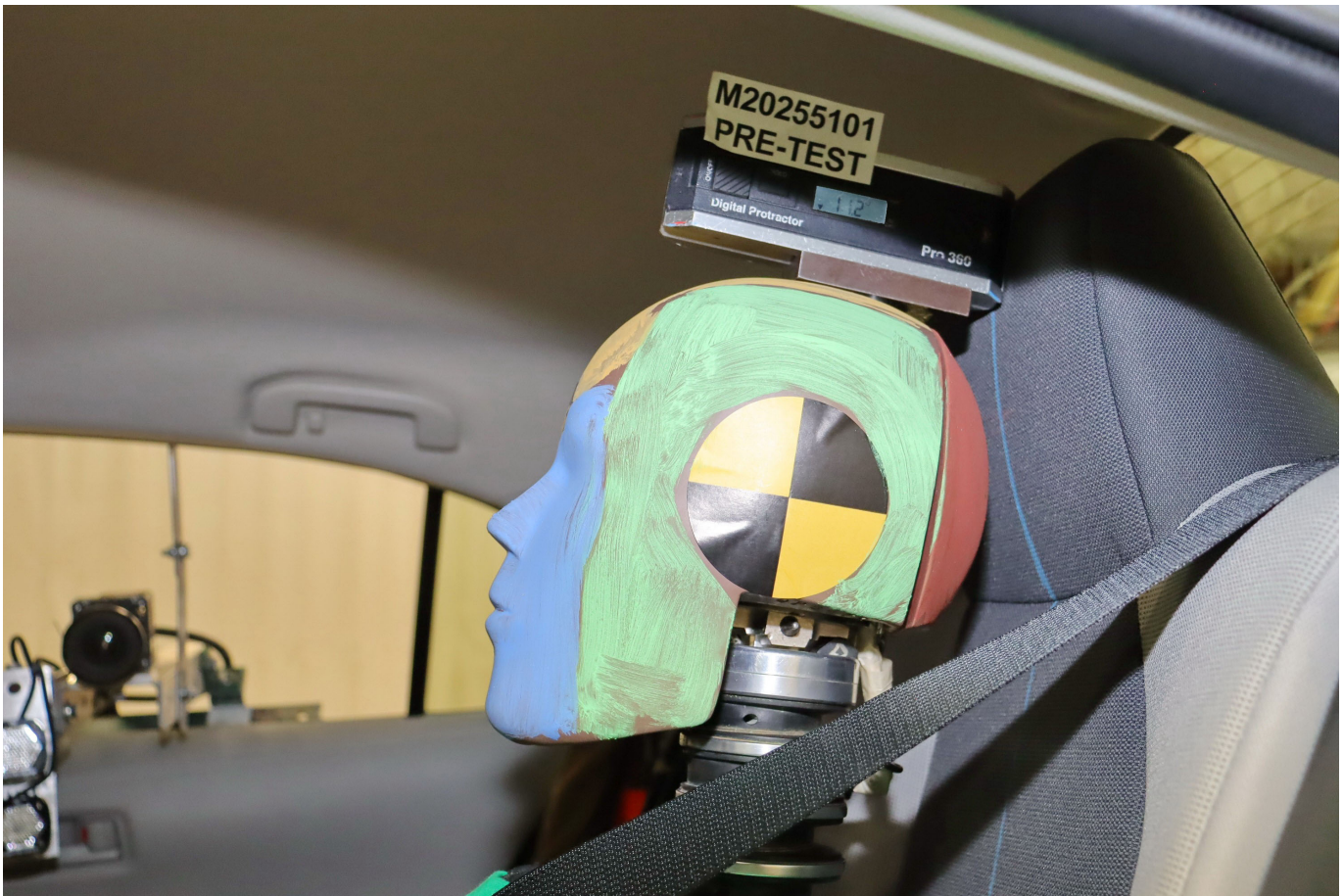


Photo No. 063 - Pre-Test View of Rear Passenger Dummy's Head Showing Dummy's Head is Level



Photo No. 064 - Pre-Test Placement of Rear Passenger Dummy's Feet



Photo No. 065 - Pre-Test View of Belt Anchorage for Rear Passenger Dummy



Photo No. 066 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Track



Photo No. 067 - Pre-Test Close-Up Left Side View of Rear Passenger Seat Back

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 068 - Pre-Test Close-Up View of Rear Passenger Seat Back or Head Restraint

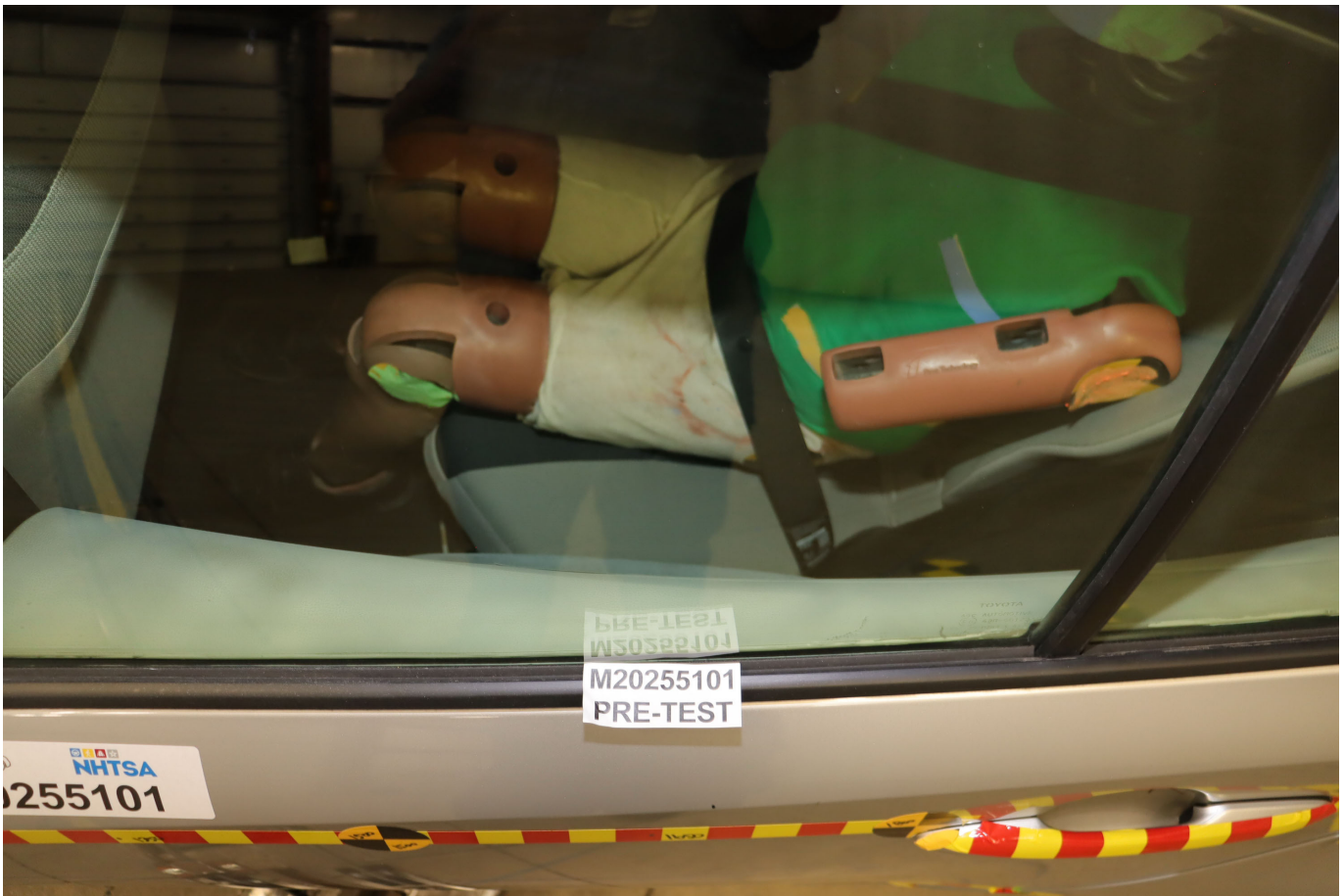


Photo No. 069 - Pre-Test Rear Passenger Dummy and Door Clearance View



Photo No. 070 - Post-Test Rear Passenger Dummy and Door Clearance View



Photo No. 071 - Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 072 - Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Photo No. 073 - Pre-Test Rear Passenger Inner Door Panel View



Photo No. 074 - Post-Test Rear Passenger Inner Door Panel View



Photo No. 075 - Post-Test Rear Passenger Dummy Close-Up Head Contact with Vehicle Interior View



Photo No. 076 - Post-Test Rear Passenger Dummy Close-Up Head Contact with Side Airbag View



Photo No. 077 - Post-Test Rear Passenger Dummy Close-Up Torso Contact with Vehicle Interior View



Photo No. 078 - Post-Test Rear Passenger Dummy Close-Up Torso Contact with Side Airbag View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 079 - Post-Test Rear Passenger Dummy Close-Up Pelvis Contact with Vehicle Interior View

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 080 - Post-Test Rear Passenger Dummy Close-Up Pelvis Contact with Side Airbag View



Photo No. 081 - Post-Test Rear Passenger Dummy Close-Up Knee Contact View



Photo No. 082 - Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 083 - Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Photo No. 084 - Pre-Test Front View of MDB Impactor Face



Photo No. 085 - Post-Test Front View of MDB Impactor Face

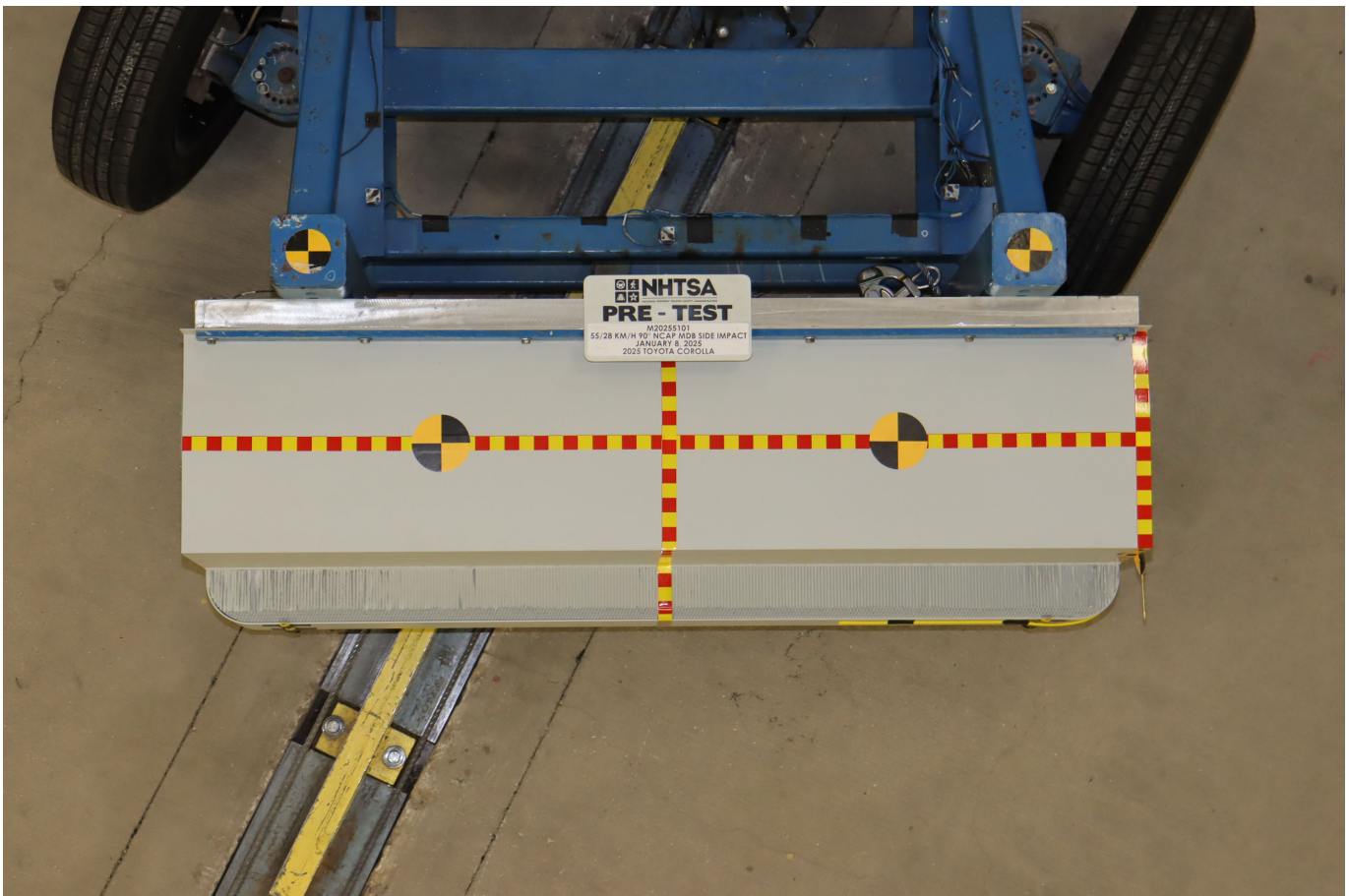


Photo No. 086 - Pre-Test Top View of MDB Impactor Face



Photo No. 087 - Post-Test Top View of MDB Impactor Face



Photo No. 088 - Pre-Test Left Side View of MDB Impactor Face



Photo No. 089 - Post-Test Left Side View of MDB Impactor Face



Photo No. 090 - Pre-Test Right Side View of MDB Impactor Face

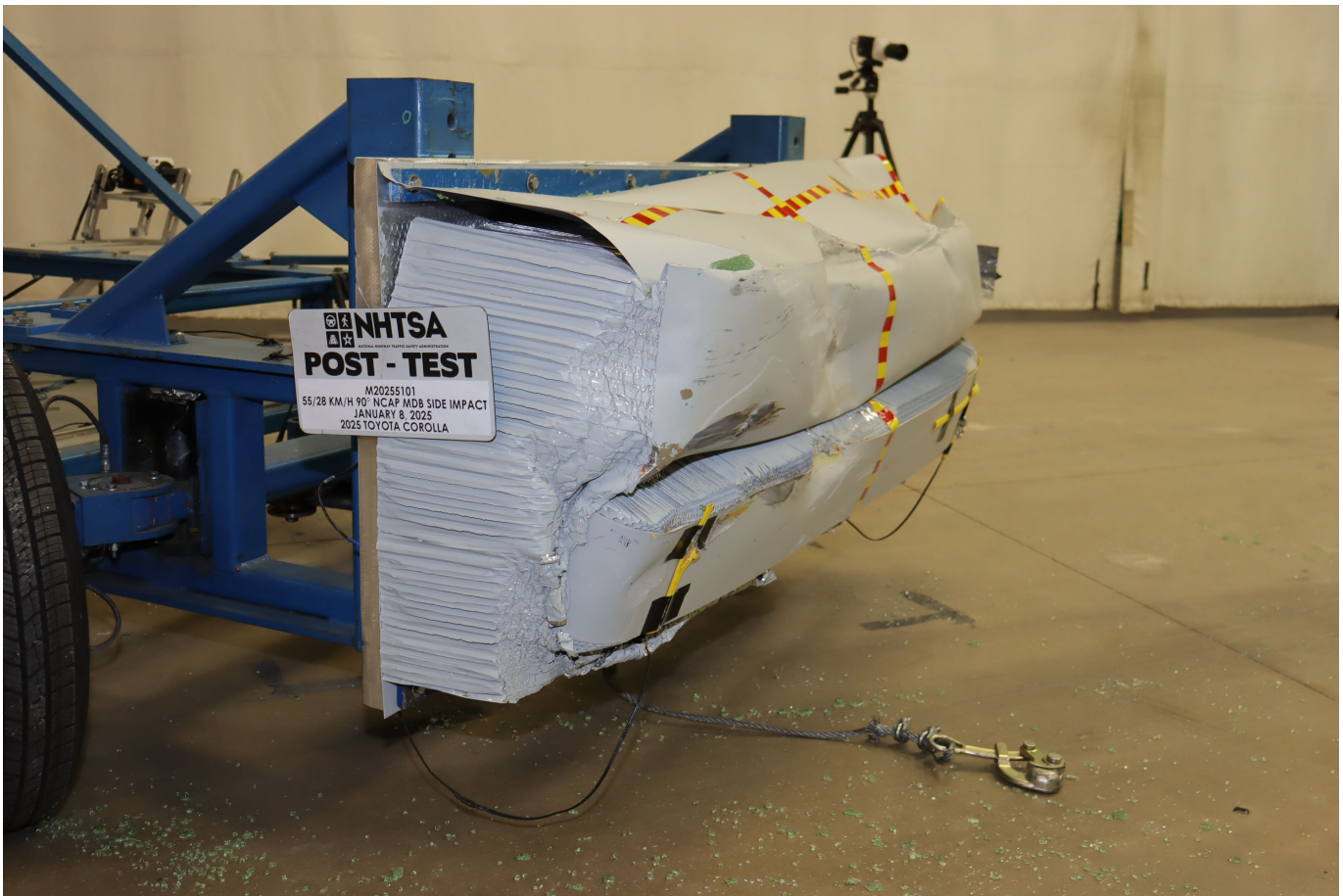


Photo No. 091 - Post-Test Right Side View of MDB Impactor Face



Photo No. 092 - Close-Up View of Vehicle's Certification Label



Photo No. 093 - Close-Up View of Vehicle's Tire Information Placard or Label



Photo No. 093a - Close-Up View of Vehicle Load Carrying Capacity Reduction Label



Photo No. 094 - Pre-Test Ballast View

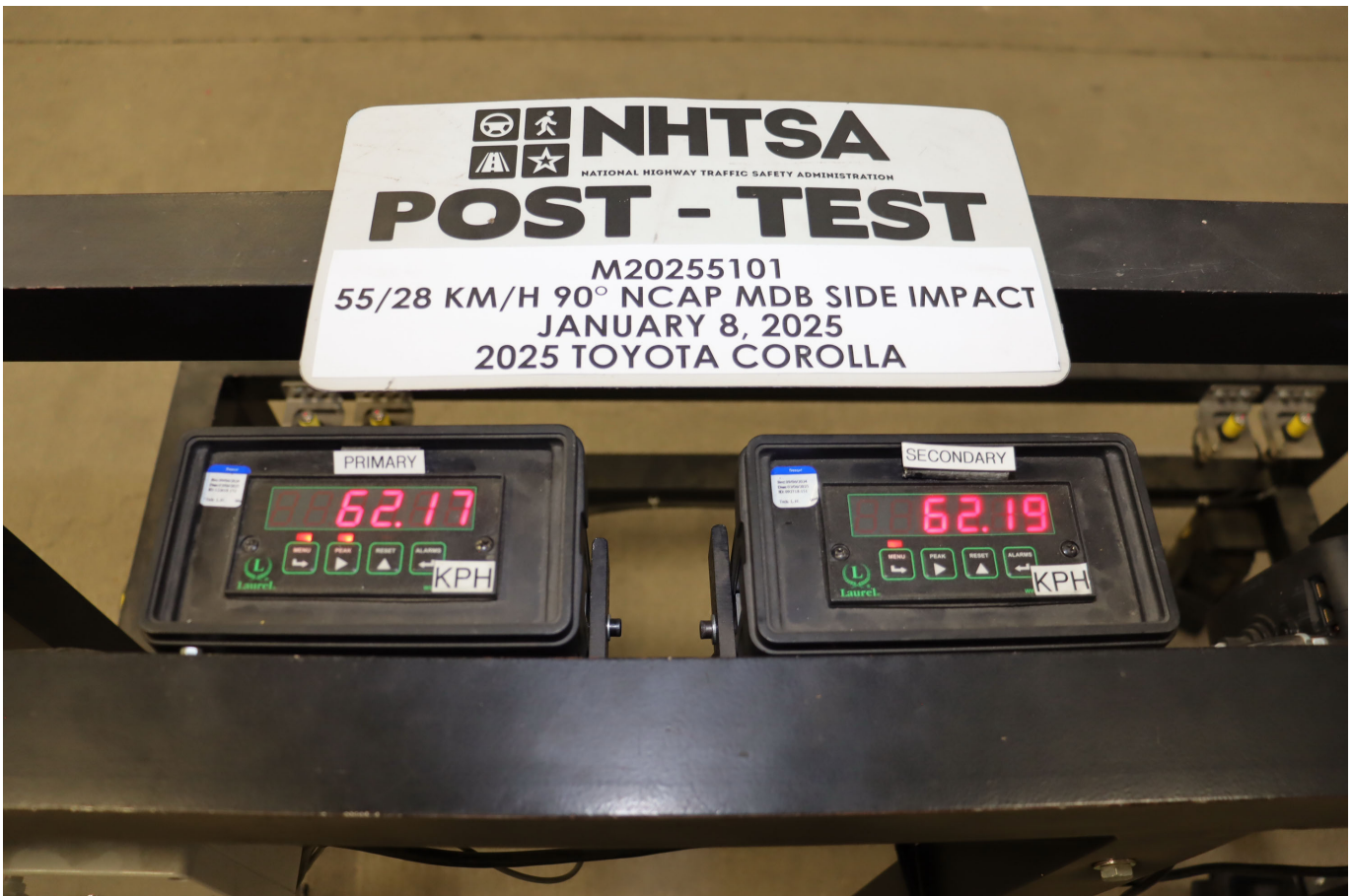


Photo No. 095 - Post-Test Primary and Redundant Speed Trap Read-Out



Photo No. 096 - FMVSS Photo No. 301 Static Rollover 0 Degrees



Photo No. 097 - FMVSS Photo No. 301 Static Rollover 90 Degrees



Photo No. 098 - FMVSS Photo No. 301 Static Rollover 180 Degrees



Photo No. 099 - FMVSS Photo No. 301 Static Rollover 270 Degrees



Photo No. 100 - FMVSS Photo No. 301 Static Rollover 360 Degrees



Photo No. 101 - Impact Event



DESC.: **COROLLA HYBRID LE SEDAN**  
 VIN: **JTDBCME8SJ038552**  
 YR/MDL: 2025/1882A  
 CLR: CLASSIC SILVER MET/GRAPHITE (01F7/10)  
 FINAL ASSEMBLY POINT: TOYOTA, AICHI, JAPAN

**STANDARD EQUIPMENT**

UNLESS REPLACED BY OPTIONAL EQUIPMENT

- MECHANICAL & PERFORMANCE**  
 - Hybrid Engine: 1.8L 4-cyl Dual VVT-i, Elec Continuously Variable Trans (ECVT)  
**SAFETY & CONVENIENCE**  
 - Toyota Safety Sense 3.0 w/Pre-Collision System  
 - Backup Camera  
 - Star Safety System  
 - Remote Keyless Entry System  
 - Connected Services Capable, 4G Network Dependent. See Toyota.com for Details.  
**EXTERIOR**  
 - 16-in. Steel Wheels w/ Cover  
 - Black Front Grille  
 - Automatic LED Headlights with DRLs  
**INTERIOR**  
 - 8-in. Toyota Audio Multimedia w/ 6-Speakers, Wireless Apple CarPlay and Android Auto Compatibility  
 - SiriusXM w/3-Month Trial  
 - Automatic Climate Control  
 - Fabric-Trimmed Seats  
 - 60/40 Split Fold-Down Rear Seat  
 For Full Product Details: Please Visit Toyota.com/CorollaHybrid

**BASE MANUFACTURER'S SUGGESTED RETAIL PRICE \$23,625.00**

OPTIONAL EQUIPMENT		
FE	50 State Emissions	
ZT	All Weather Floor Liner Package: Tub Style Liner	299.00
MF	Mudguards	155.00
D5	Door Edge Guards	160.00

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score** Not Rated  
 Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash	Driver Passenger	★★★★★
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.		

Side Crash	Front seat Rear seat	Not Rated Not Rated
Based on the risk of injury in a side impact.		

Rollover	★★★★★
Based on the risk of rollover in a single-vehicle crash.	

\*\*\*Full Tank of Gas\*\*\*

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
 Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

**EPA DOT Fuel Economy and Environment Gasoline Vehicle**

**Fuel Economy**  
**50** MPG  
 combined city/hwy  
 2.0 gallons per 100 miles

Compacts range from 17 to 105 MPG. The best vehicle rates 140 MPGc.

**You save \$4,250**  
 in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel COST \$1,050**

**Fuel Economy & Greenhouse Gas Rating** (tailpipe only) **8** Best

**Smog Rating** (tailpipe only) **6** Best

This vehicle emits 176 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions. Learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 29 MPG and costs \$9,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.59 per gallon. MPG is miles per gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**  
 Calculate personalized estimates and compare vehicles

Smartphone QR Code

**MANUFACTURER'S SUGGESTED RETAIL PRICE \$24,239.00**

DELIVERY, PROCESSING AND HANDLING FEE 1,135.00

**TOTAL SUGGESTED RETAIL PRICE \$25,374.00**

Delivered by Truck to: 31113  
 GAULT TOYOTA  
 2205 NORTH ST  
 ENDICOTT NY13760



TML2E1N150F0W0

Photo No. 102 - Monroney Label

**132 3-3. Adjusting the seats**

**Head restraints**

Head restraints are provided for all seats.

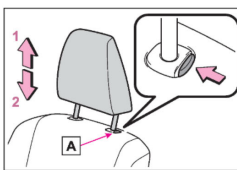
**WARNING**

**Head restraint precautions**  
 Observe the following precautions regarding the head restraints. Failure to do so may result in death or serious injury.

- Use the head restraints designed for each respective seat.
- Adjust the head restraints to the correct position at all times.
- After adjusting the head restraints, push down on them and make sure they are locked in position.
- Do not drive with the head restraints removed.

**Adjusting a head restraint**

**Front seats**



- 1 Up  
Pull the head restraints up.
- 2 Down  
Push the head restraint down while pressing the lock release button [A].

**Rear seats**

Head restraints cannot be adjusted or removed.

**Adjusting the height of the head restraints (front seats)**

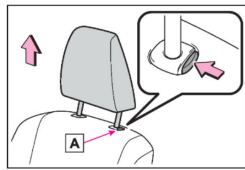
Make sure that the head restraints are adjusted so that the center of the head restraint is closest to the top of your ears.



**Removing the head restraints**

**Front seats**

Pull the head restraint up while pressing the lock release button [A].



**Rear seats**

Head restraints cannot be adjusted or removed.

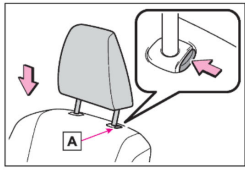
**3-3. Adjusting the seats 133**

**Installing the head restraints**

**Front seats**

Align the head restraint with the installation holes and push it down to the lock position.

Press and hold the lock release button [A] when lowering the head restraint.



**Rear seats**

Head restraints cannot be adjusted or removed.

3 Before driving

Photo No. 103 - Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

# PHOTOGRAPH NOT APPLICABLE

Photo No. 104 - Left Rear Passenger Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

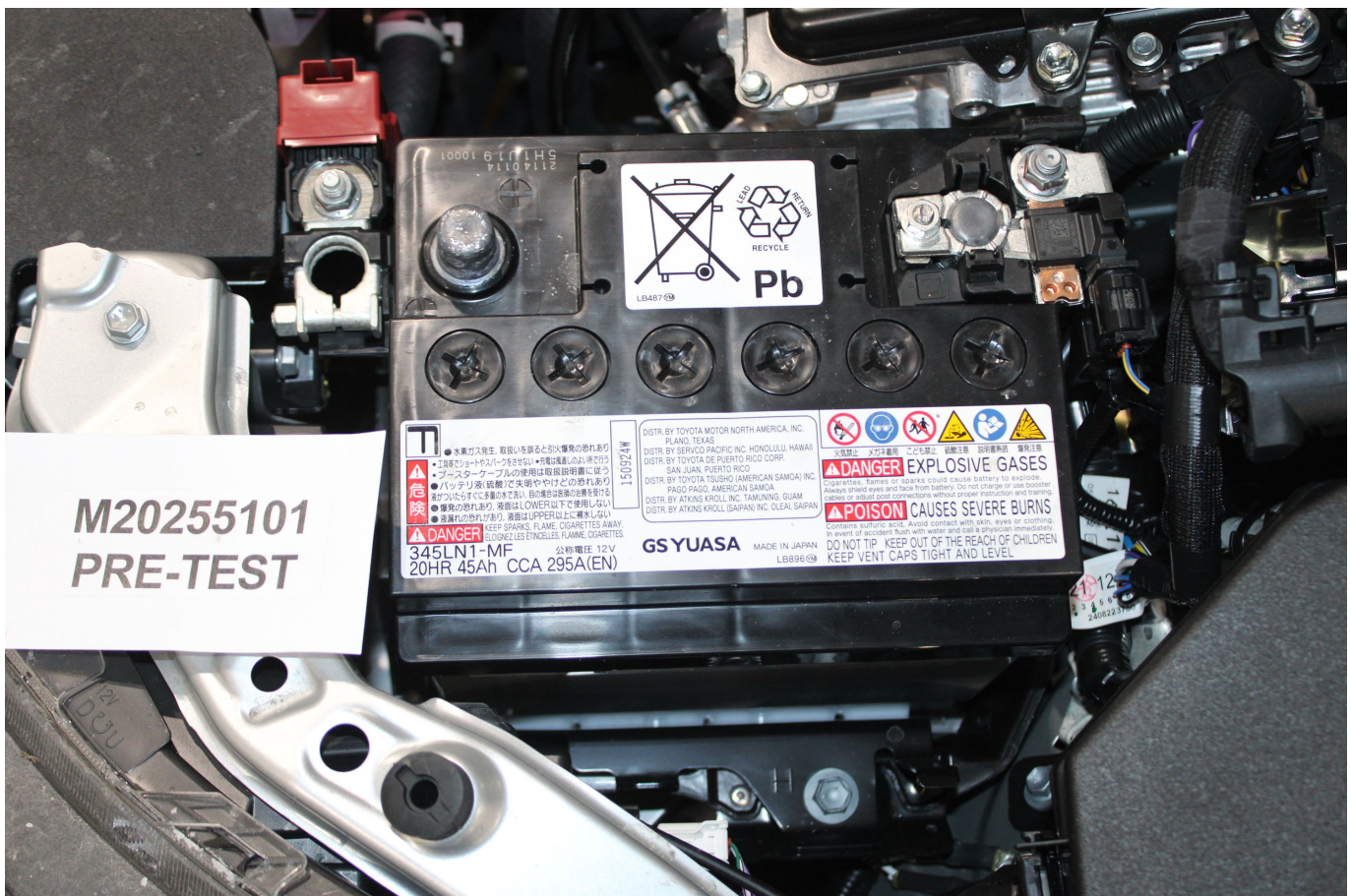


Photo No. 305-01 - Auxiliary Power Module Warning Label



Photo No. 305-02 - Power Inverter Warning Label



Photo No. 305-03 - First Responder Warning Label



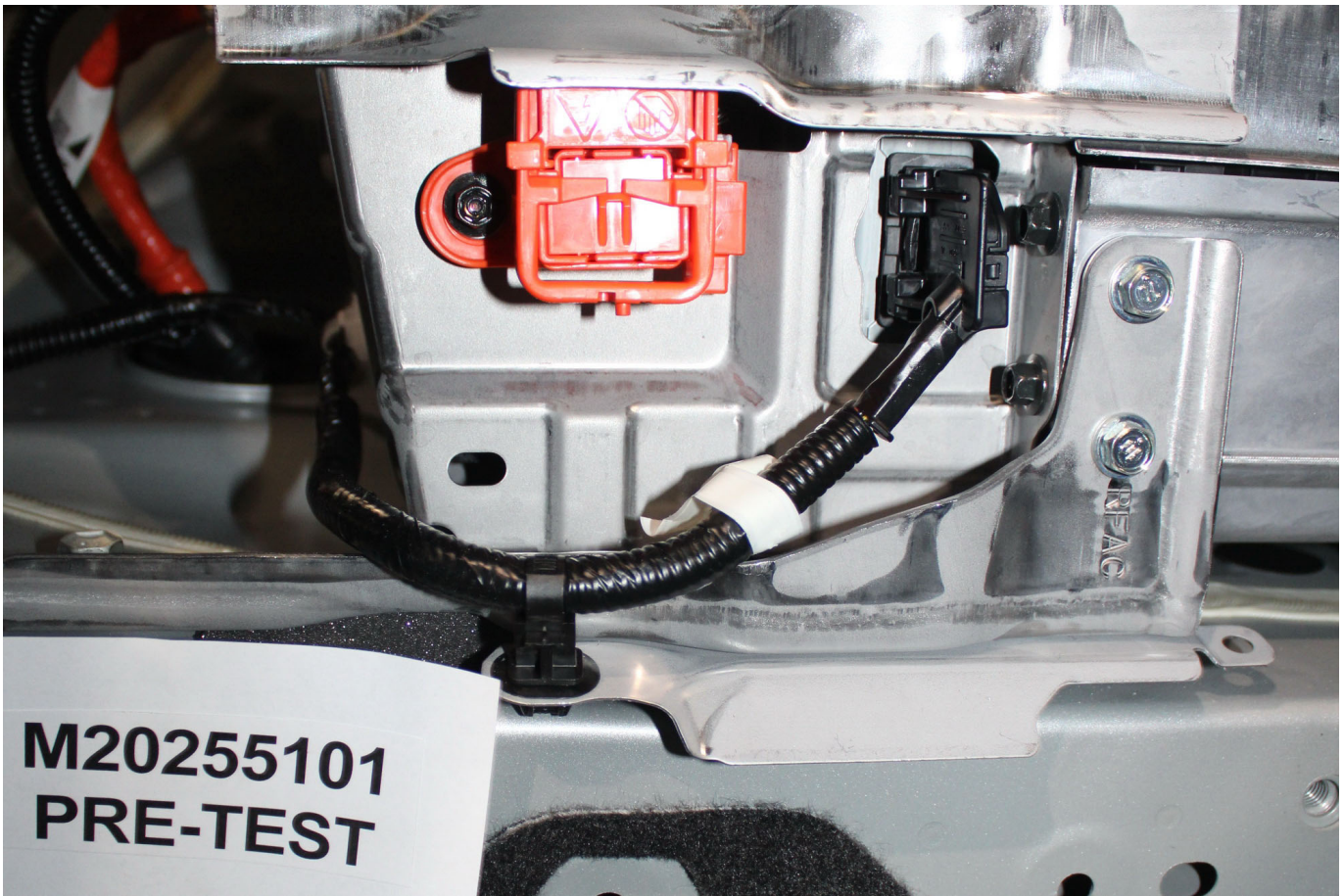


Photo No. 305-06 - Manual High Voltage Service Disconnect in Place



Photo No. 305-07 - Manual High Voltage Service Disconnect Removed



Photo No. 305-08 - Manual High Voltage Service Disconnect Removed

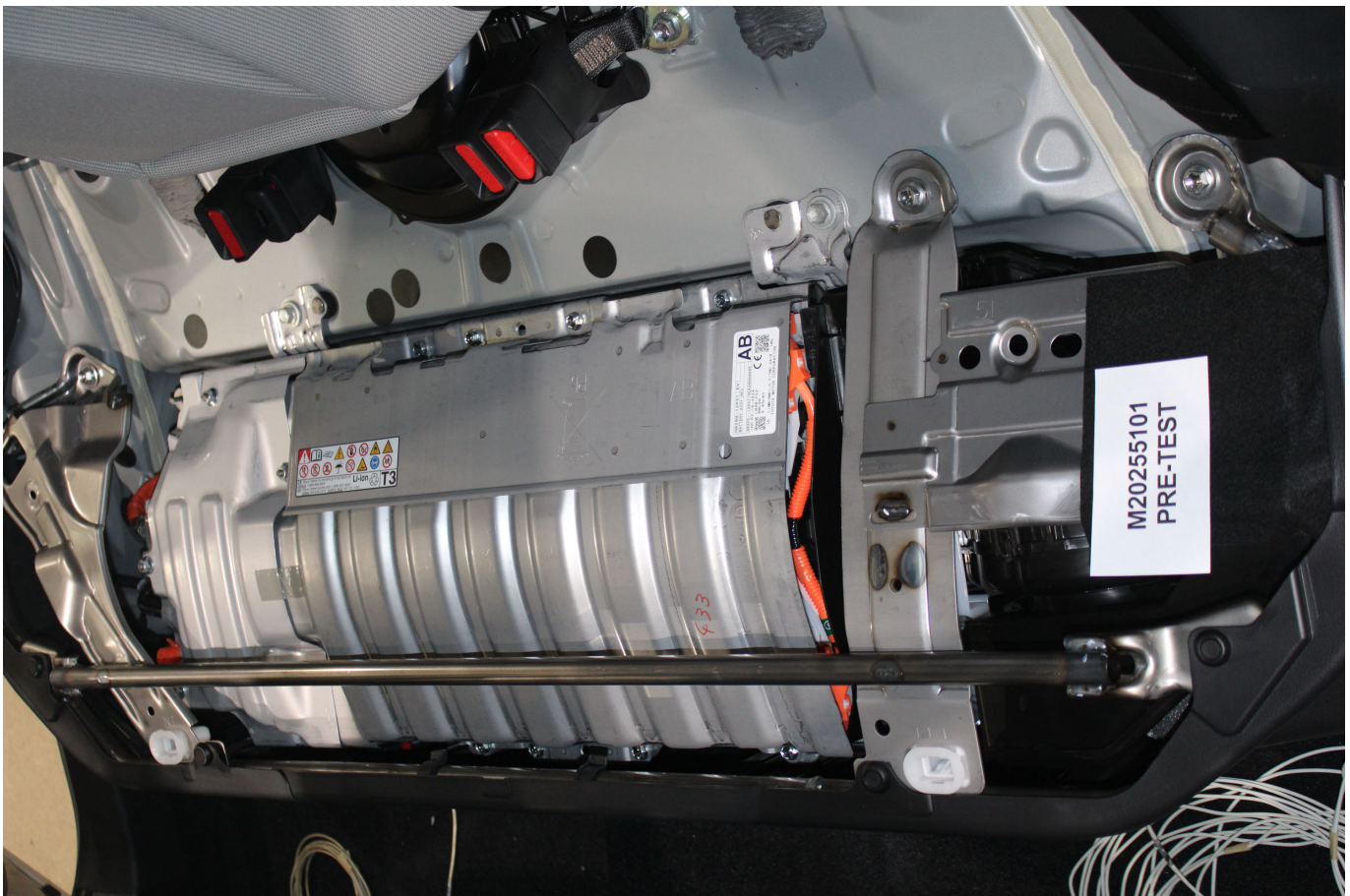


Photo No. 305-09 - Pre-Impact View of Propulsion Battery

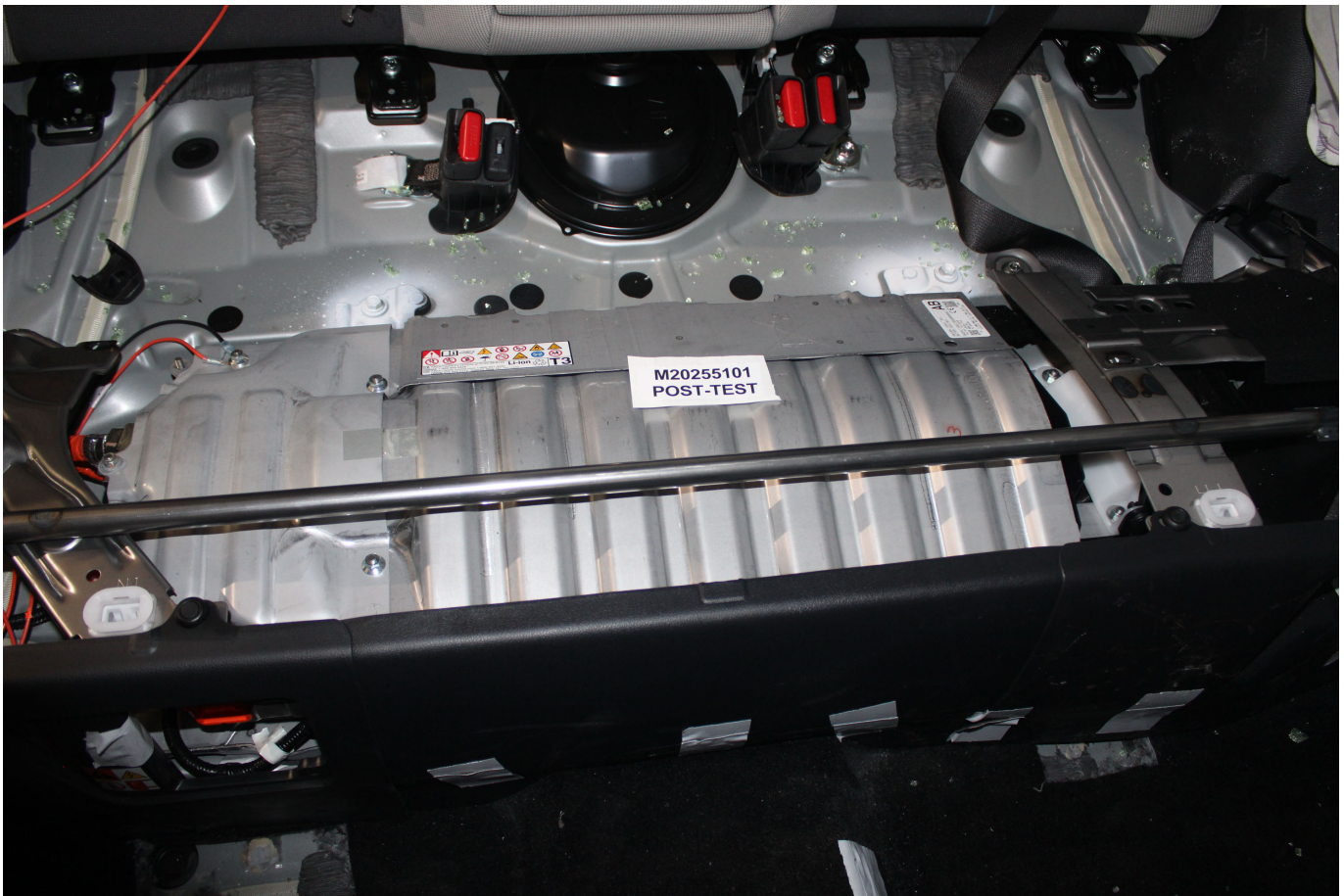


Photo No. 305-10 - Post-Impact Front View of Propulsion Battery



Photo No. 305-11 - Post-Impact Rear View of Propulsion Battery

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-12 - Pre-Impact View of Battery Box(s) or Container(s) Which Holds Individual Battery Modules

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-13 - Post-Impact View of Battery Box(s) or Container(s) Which Holds Individual Battery Modules

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-14 - Pre-Impact View of Propulsion Battery Module(s)

**PHOTOGRAPH NOT AVAILABLE**

Photo No. 305-15 - Post-Impact View of Propulsion Battery Module(s)

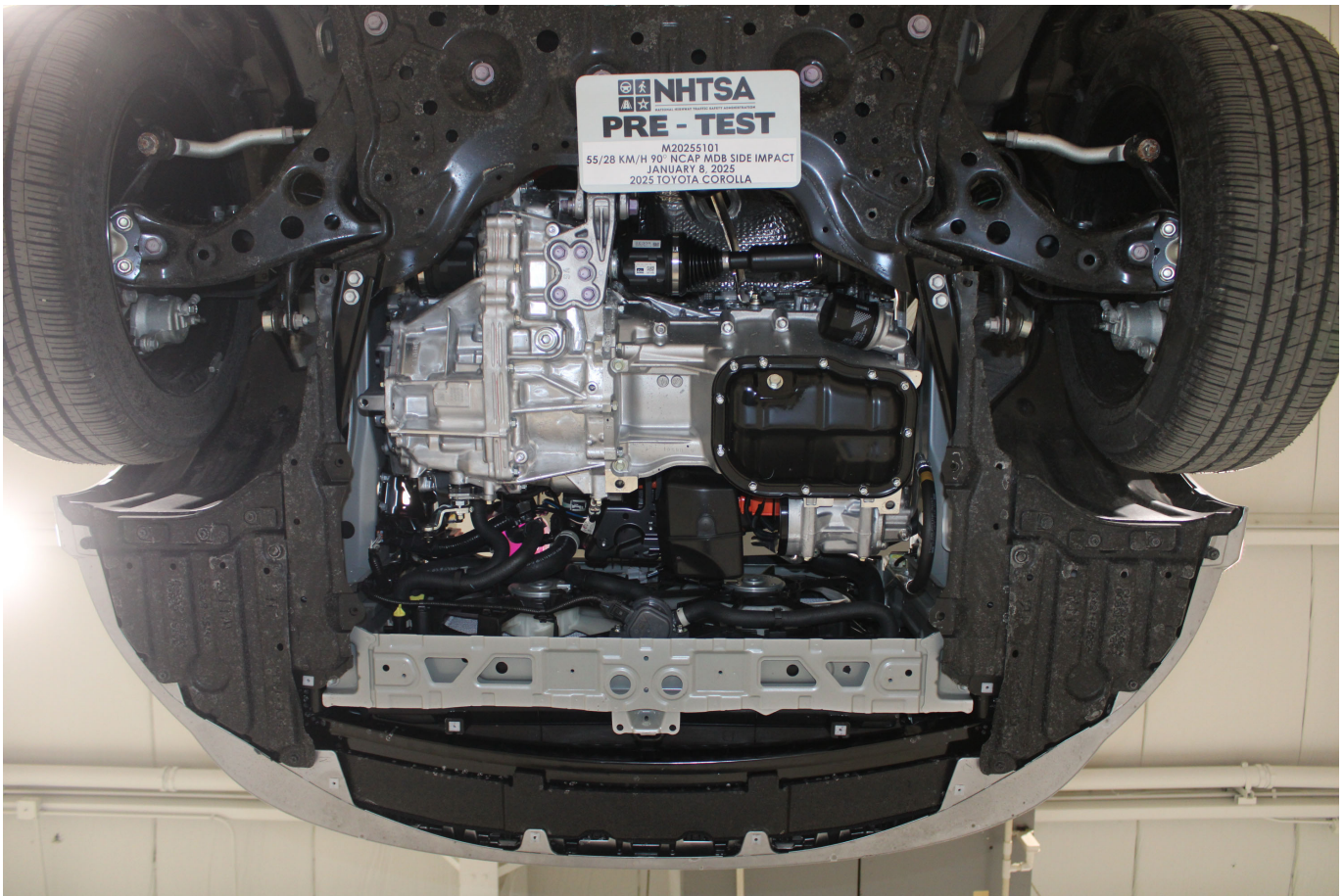


Photo No. 305-16 - Pre-Impact View of Electric Propulsion Drive

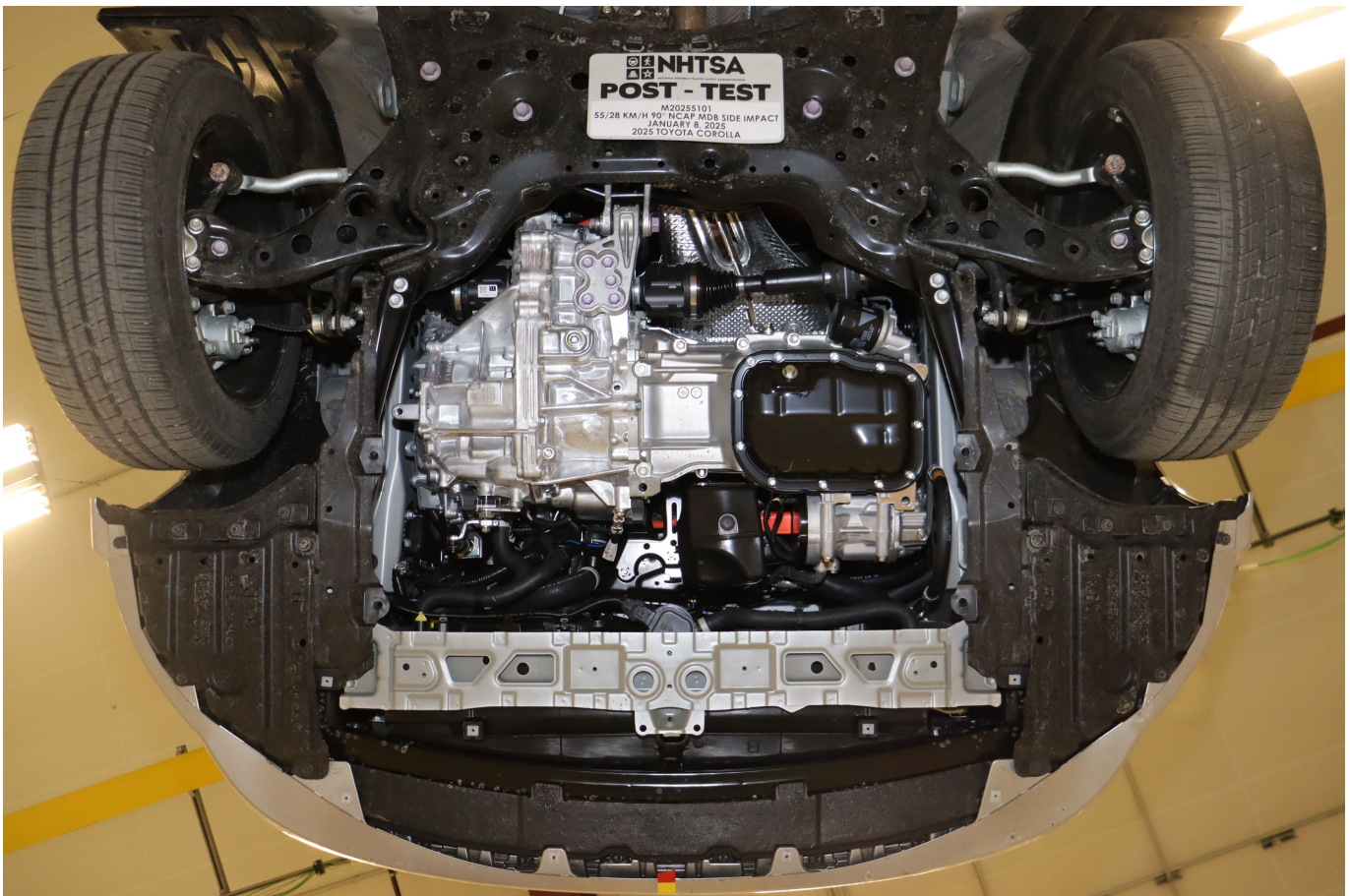


Photo No. 305-17 - Post-Impact View of Electric Propulsion Drive

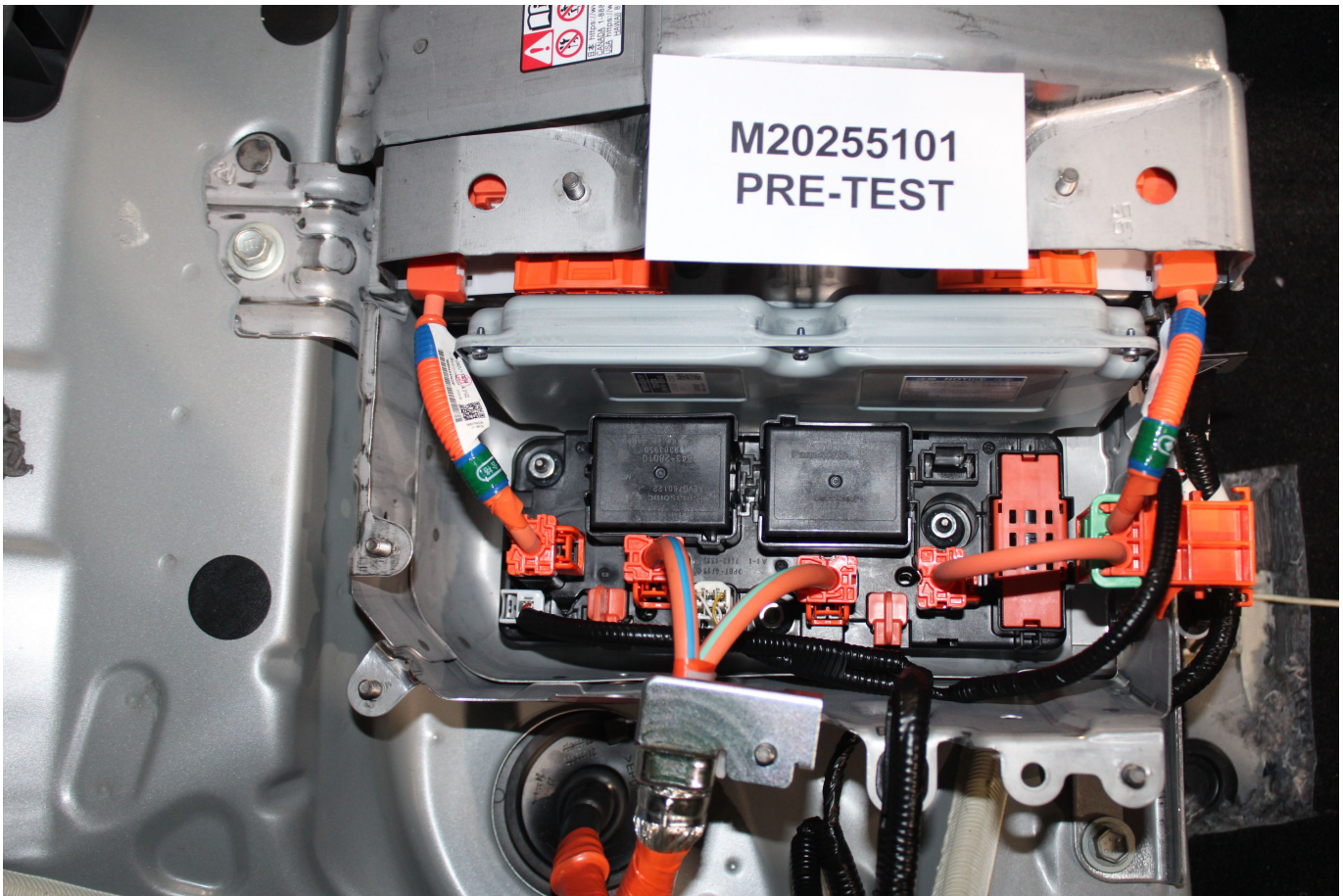


Photo No. 305-18 - Pre-Impact View of High Voltage Interconnect(s)

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-19 - Pre-Impact View Propulsion Battery Venting System(s)

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-20 - Pre-Impact View of Other Visible Electric Propulsion Components

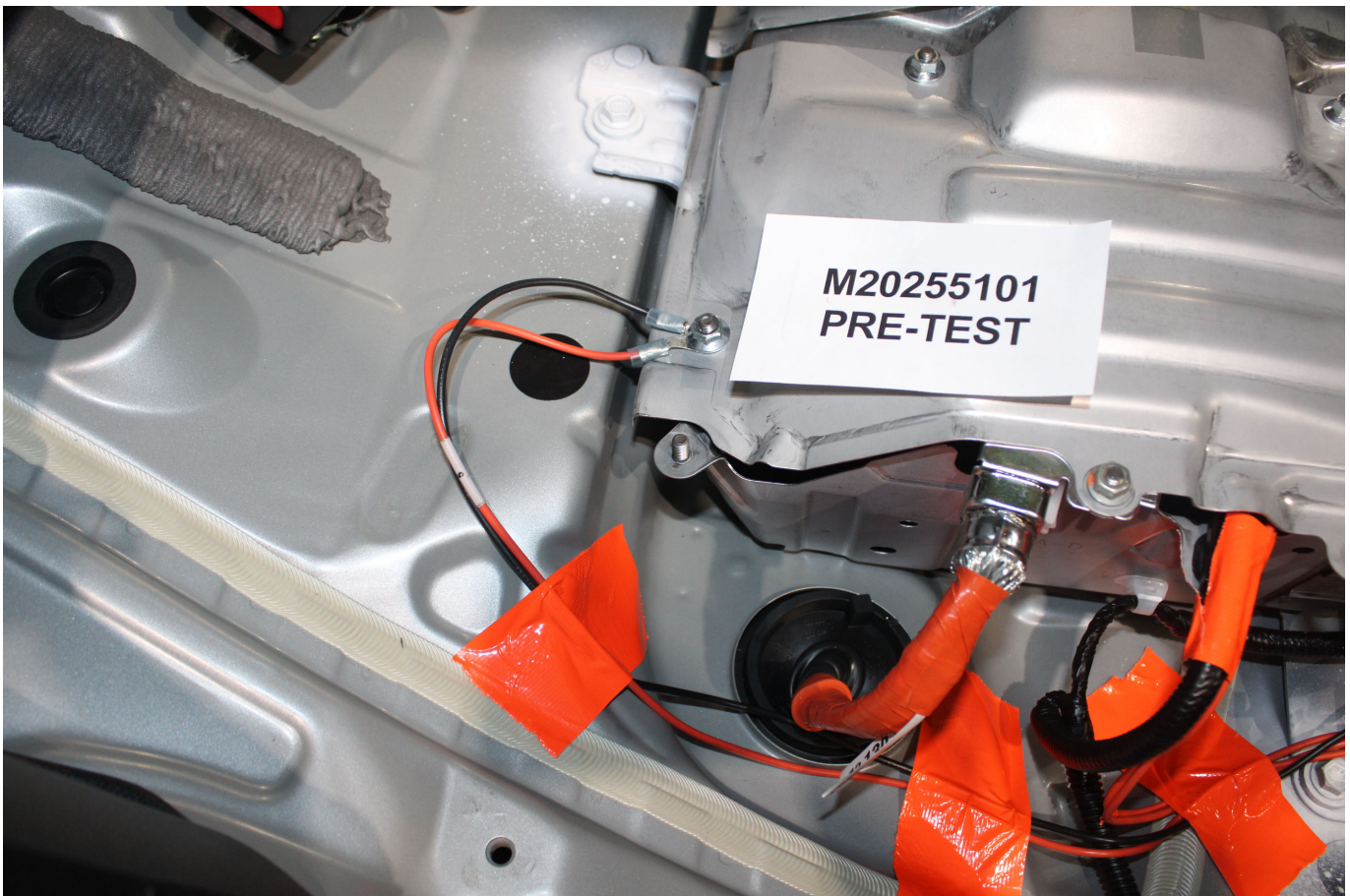


Photo No. 305-21 - Pre-Impact View of Ground Lead Attached



Photo No. 305-22 - Pre-Impact View of High Voltage Leads Attached



Photo No. 305-23 - Pre-Impact Close-Up View of High Voltage Leads Attached



Photo No. 305-24 - Pre-Impact View of Installed Test Interface Port

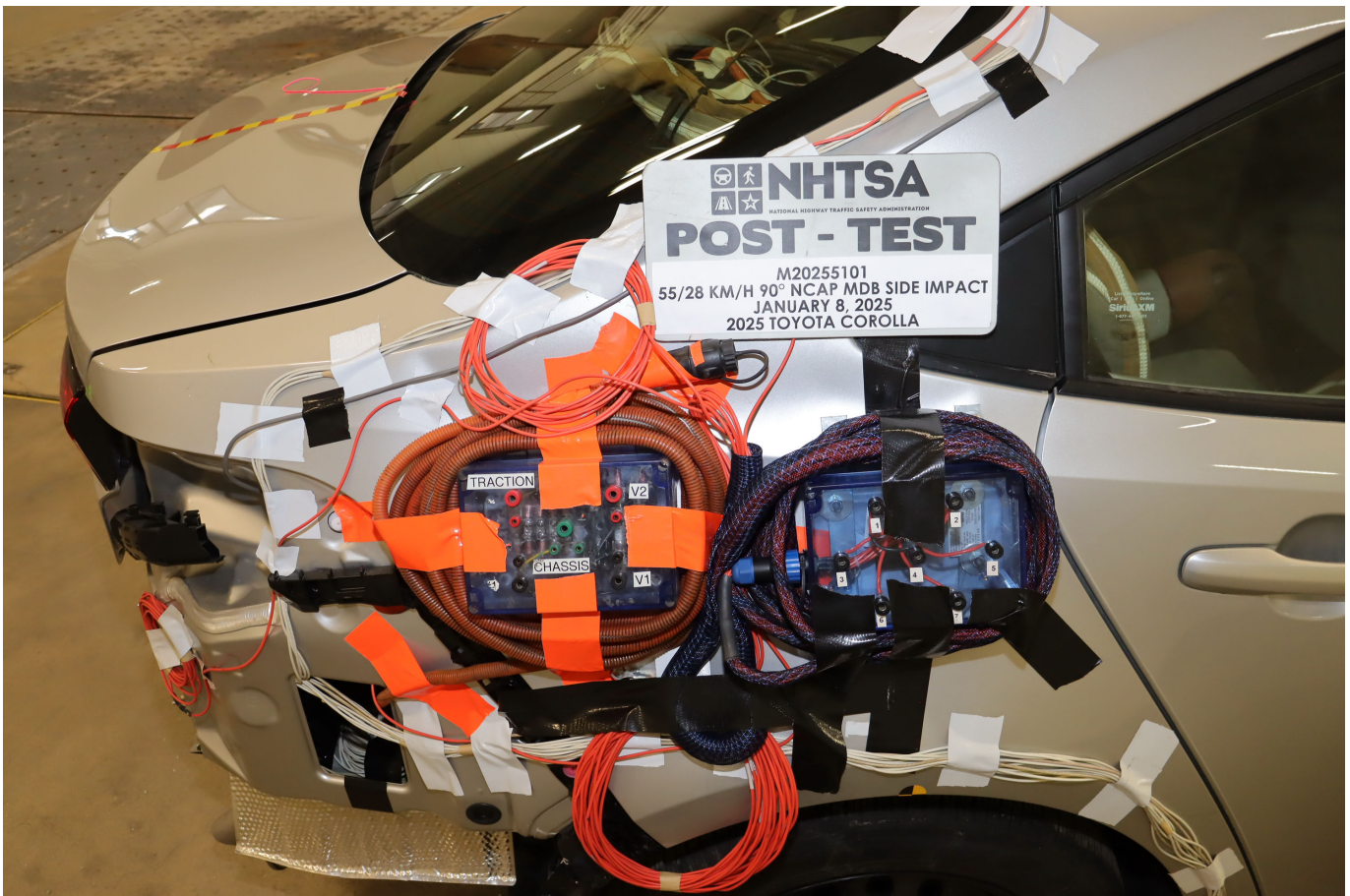


Photo No. 305-25 - Post-Impact View of Installed Test Interface Port



Photo No. 305-26 - Pre-Impact View of Other Test Devices



Photo No. 305-27 - Post-Impact View of Other Test Devices



Photo No. 305-28 - FMVSS No. 305 Static Rollover at 90 Degrees



Photo No. 305-29 - FMVSS No. 305 Static Rollover at 180 Degrees

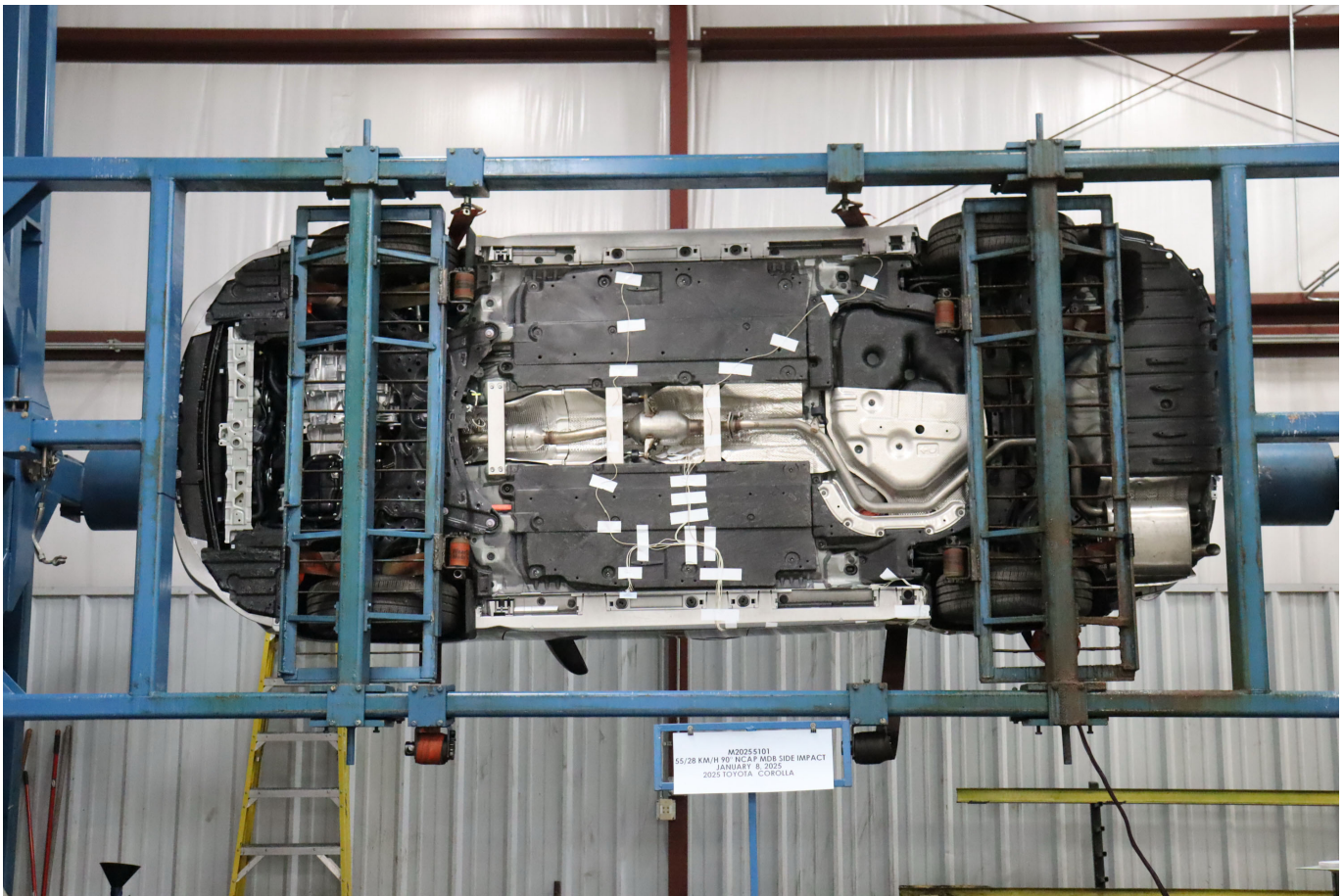


Photo No. 305-30 - FMVSS No. 305 Static Rollover at 270 Degrees



Photo No. 305-31 - FMVSS No. 305 Static Rollover at 360 Degrees



Photo No. 305-32 - Pre-Impact View of the Vehicle Passenger Compartment Adjacent to Propulsion Battery



Photo No. 305-33 - Post-Impact View of the Vehicle Passenger Compartment Adjacent to Propulsion Battery

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-34 - Post-Impact Propulsion Battery System Mounting and-or Intrusion Failure(s)

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-35 - Post-Impact View of Battery Component Intrusion

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-36 - Post-Impact View of Battery Module Movement or Retention Loss

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-37 - Post-Impact View of Propulsion Battery Electrolyte Spillage Location

**PHOTOGRAPH NOT APPLICABLE**

Photo No. 305-38 - Post-Test View of Propulsion Battery Electrolyte Spillage Location

**APPENDIX B**  
**DUMMY RESPONSE DATA PLOTS**

**TABLE OF DATA PLOTS**  
**Driver Dummy Instrumentation Plots**

<b><u>No.</u></b>	<b><u>Description</u></b>	<b><u>Page No.</u></b>
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Figure No. 21.	Passenger Lower Spine T12 Resultant Acceleration vs. Time	B-6
Figure No. 22.	Passenger Iliac Force on Impact Side (Y) vs. Time	B-7
Figure No. 23.	Passenger Acetabulum Force on Impact Side (Y) vs. Time	B-7
Figure No. 24.	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-7

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at [www.nhtsa.gov](http://www.nhtsa.gov)

**Additional Driver & Passenger Dummy Instrumentation Data**

Passenger Head Angular Velocity (X)  
Passenger Head Angular Velocity (Y)  
Passenger Head Angular Velocity (Z)  
Driver Lower Spine T12 Acceleration (X)  
Driver Lower Spine T12 Acceleration (Y)  
Driver Lower Spine T12 Acceleration (Z)  
Passenger Upper Thorax Rib Deflection (Y)  
Passenger Middle Thorax Rib Deflection (Y)  
Passenger Lower Thorax Rib Deflection (Y)  
Passenger Upper Abdomen Rib Deflection (Y)  
Passenger Lower Abdomen Rib Deflection (Y)  
Driver Head Acceleration Redundant (X)  
Driver Head Acceleration Redundant (Y)  
Driver Head Acceleration Redundant (Z)  
Passenger Head Acceleration Redundant (X)  
Passenger Head Acceleration Redundant (Y)  
Passenger Head Acceleration Redundant (Z)

### **Vehicle Instrumentation Data**

Vehicle Center of Gravity Acceleration (X)  
Vehicle Center of Gravity Acceleration (Y)  
Vehicle Center of Gravity Acceleration (Z)  
Right Side Sill at Front Seat Acceleration (X)  
Right Side Sill at Front Seat Acceleration (Y)  
Right Side Sill at Front Seat Acceleration (Z)  
Right Side Sill at Rear Seat Acceleration (X)  
Right Side Sill at Rear Seat Acceleration (Y)  
Right Side Sill at Rear Seat Acceleration (Z)  
Left Side Sill at Front Seat Acceleration (Y)  
Left Side Sill at Rear Seat Acceleration (Y)  
Lower A-Post Acceleration (Y)  
Middle A-Post Acceleration (Y)  
Lower B-Post Acceleration (Y)  
Middle B-Post Acceleration (Y)  
Front Seat Track Acceleration (Y)  
Rear Seat Track Acceleration (Y)  
Right Rear Occupant Compartment Acceleration (Y)  
Engine Block (X)  
Engine Block (Y)  
Rear Floorpan Above Axle Acceleration (X)  
Rear Floorpan Above Axle Acceleration (Y)  
Rear Floorpan Above Axle Acceleration (Z)

### **MDB Instrumentation Data**

MDB Center of Gravity Acceleration (X)

MDB Center of Gravity Acceleration (Y)

MDB Center of Gravity Acceleration (Z)

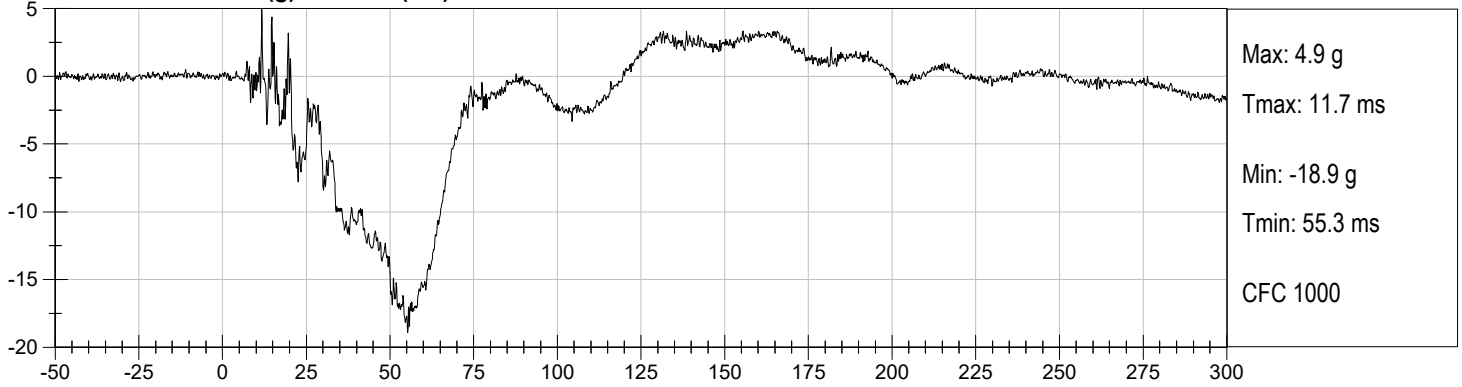
MDB Rear Acceleration (X)

MDB Rear Acceleration (Y)

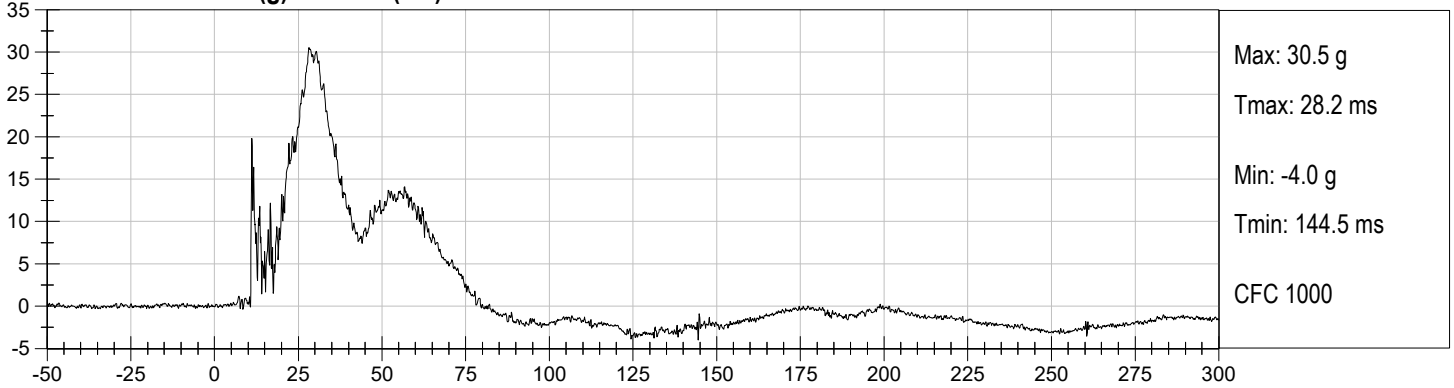
Left MDB Contact Switch

Right MDB Contact Switch

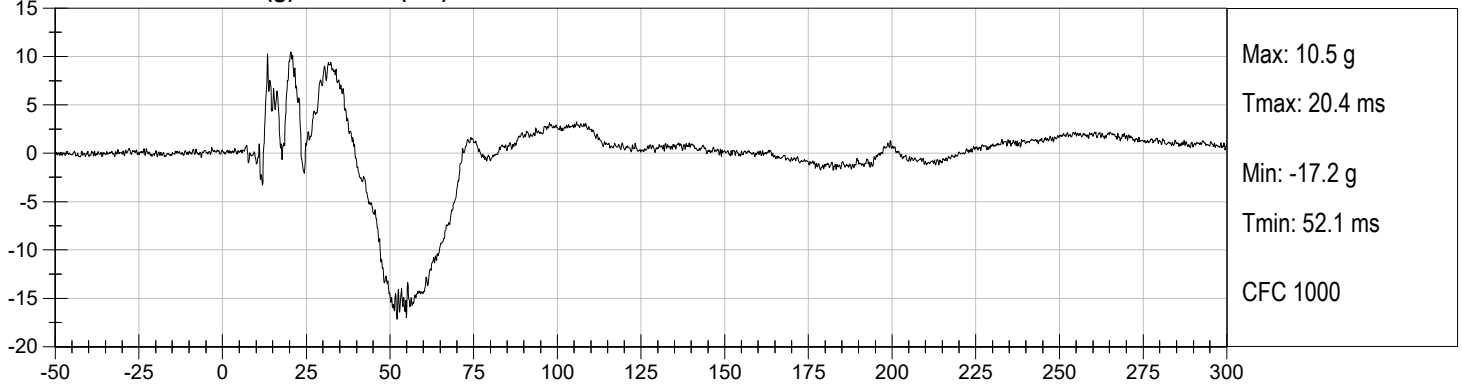
DRIVER HEAD X (g) vs Time (ms)



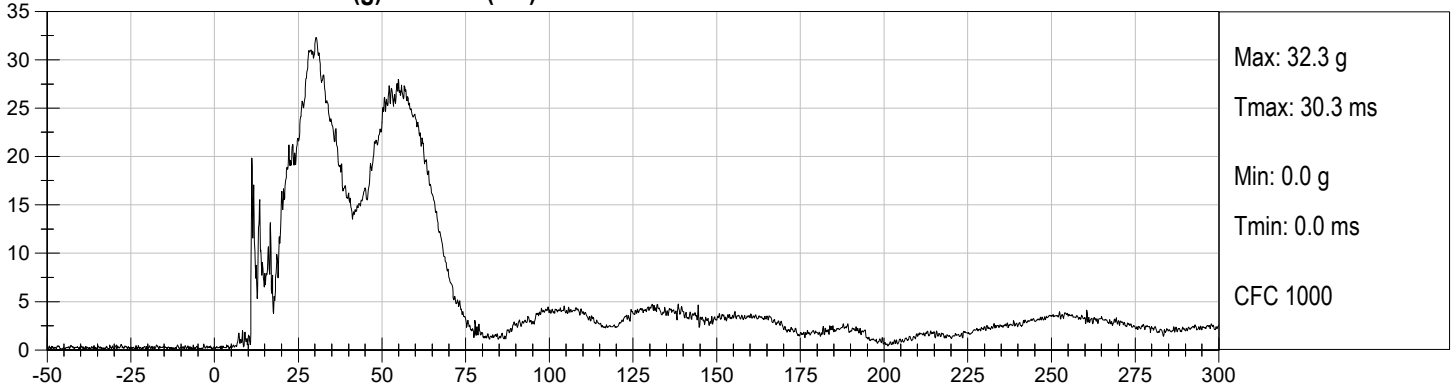
DRIVER HEAD Y (g) vs Time (ms)



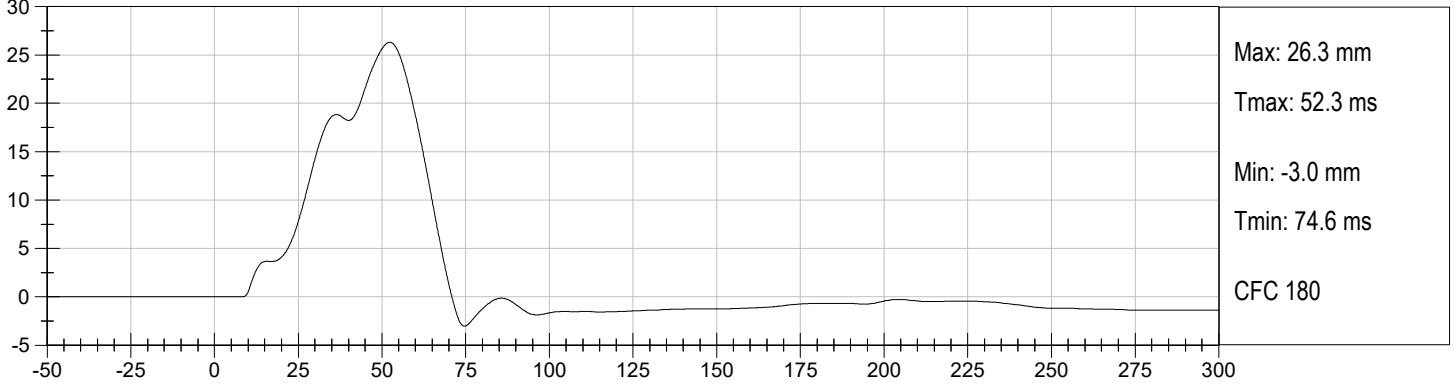
DRIVER HEAD Z (g) vs Time (ms)



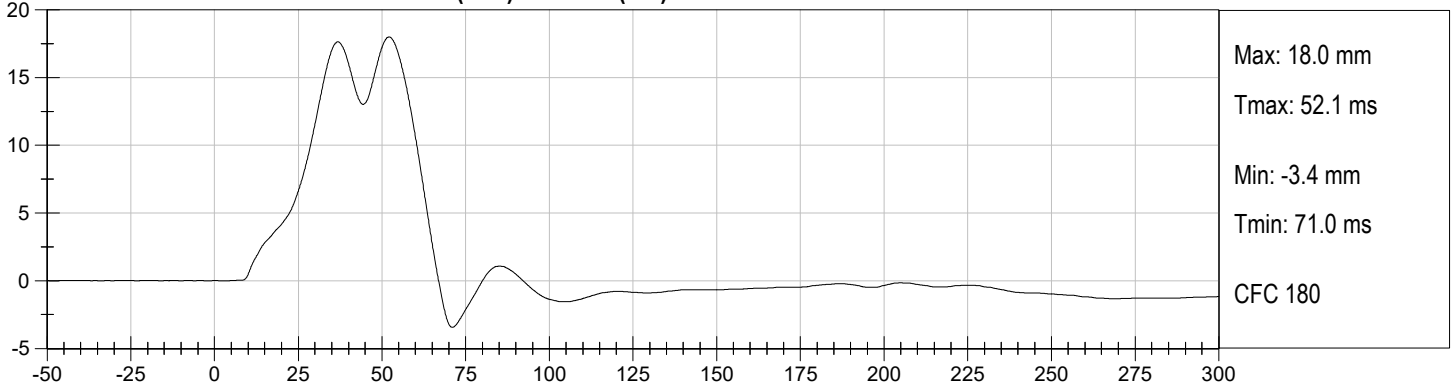
DRIVER HEAD Resultant (g) vs Time (ms)



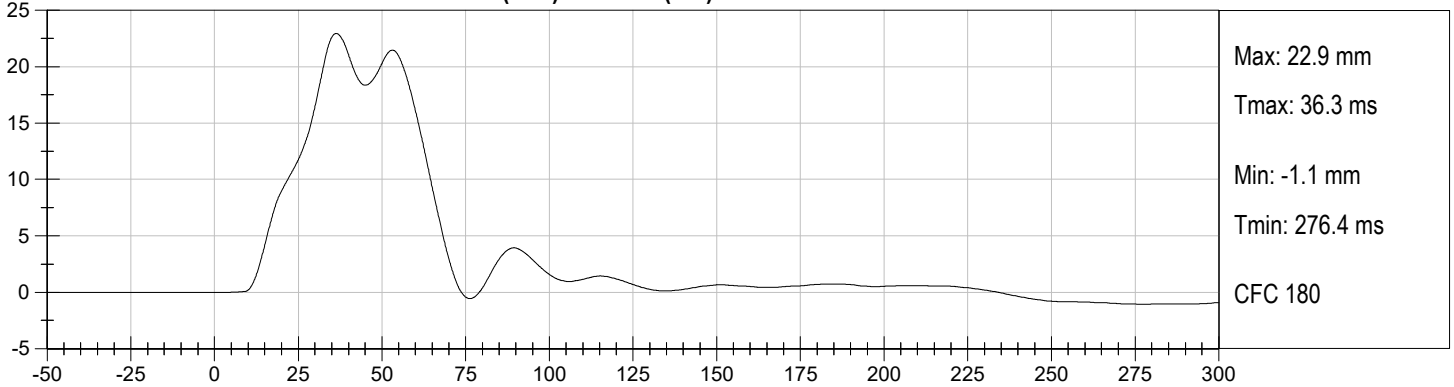
**DRIVER UPPER RIB DISPLACEMENT (mm) vs Time (ms)**



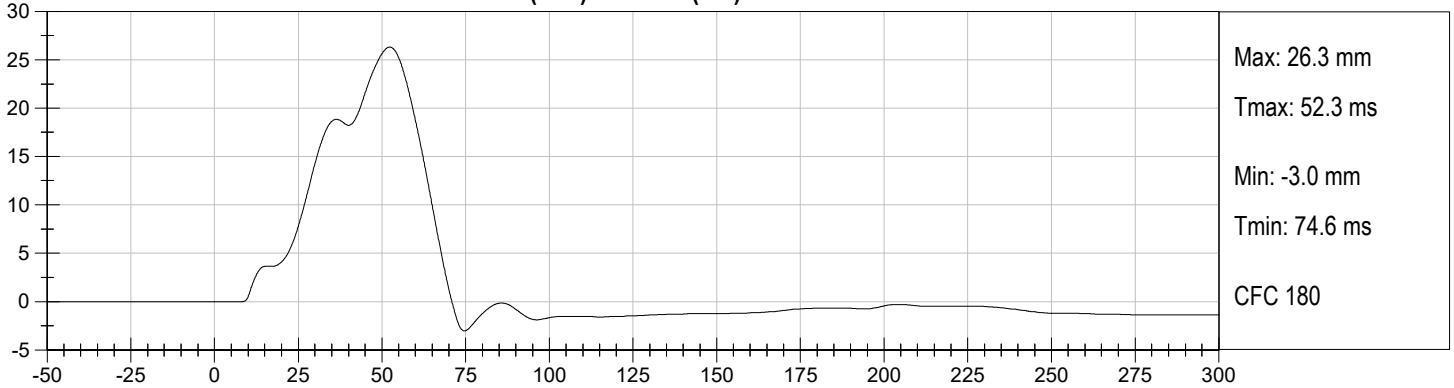
**DRIVER MID RIB DISPLACEMENT (mm) vs Time (ms)**



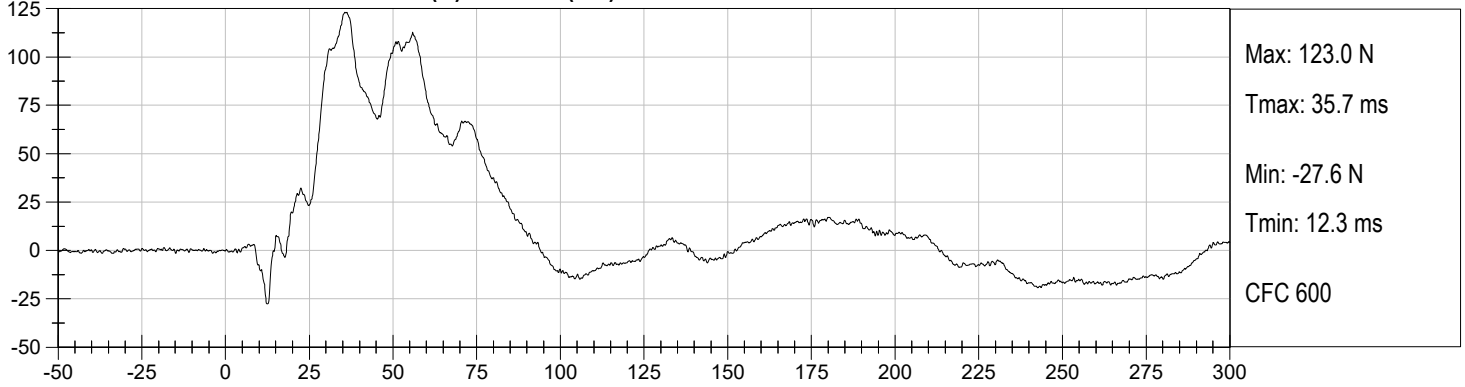
**DRIVER LOWER RIB DISPLACEMENT (mm) vs Time (ms)**



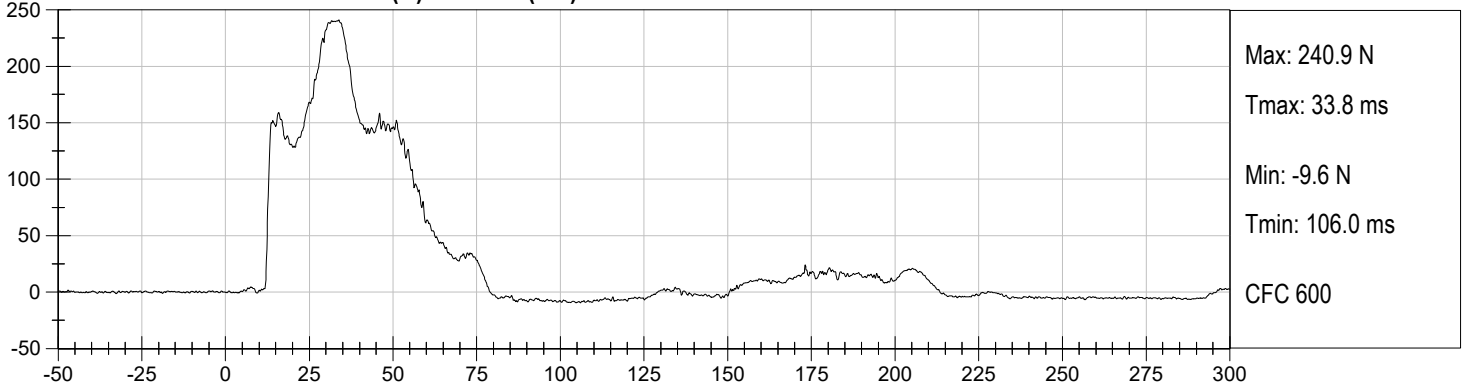
**DRIVER MAXIMUM RIB DISPLACEMENT (mm) vs Time (ms)**



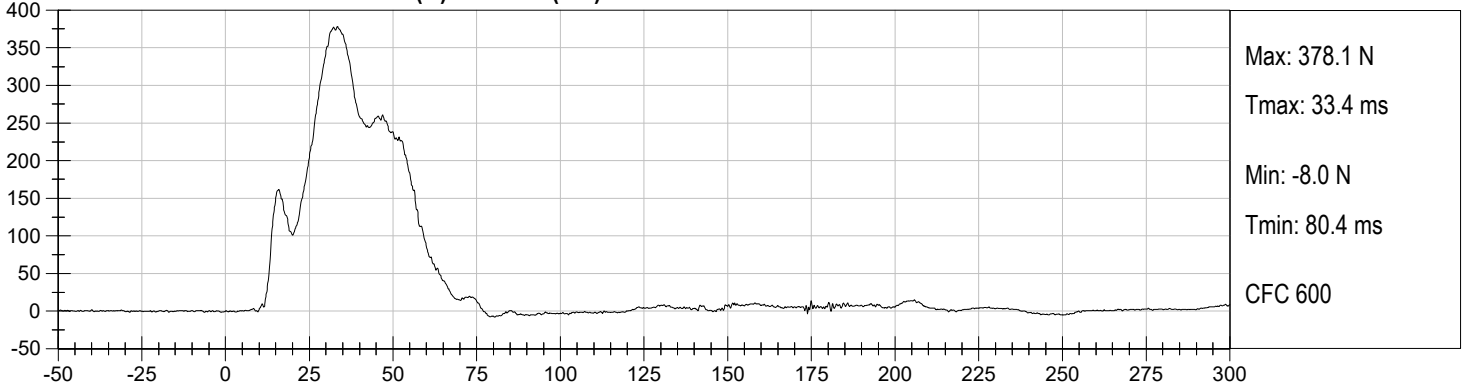
**DRIVER FRONT ABDOMEN FY (N) vs Time (ms)**



**DRIVER MID ABDOMEN FY (N) vs Time (ms)**

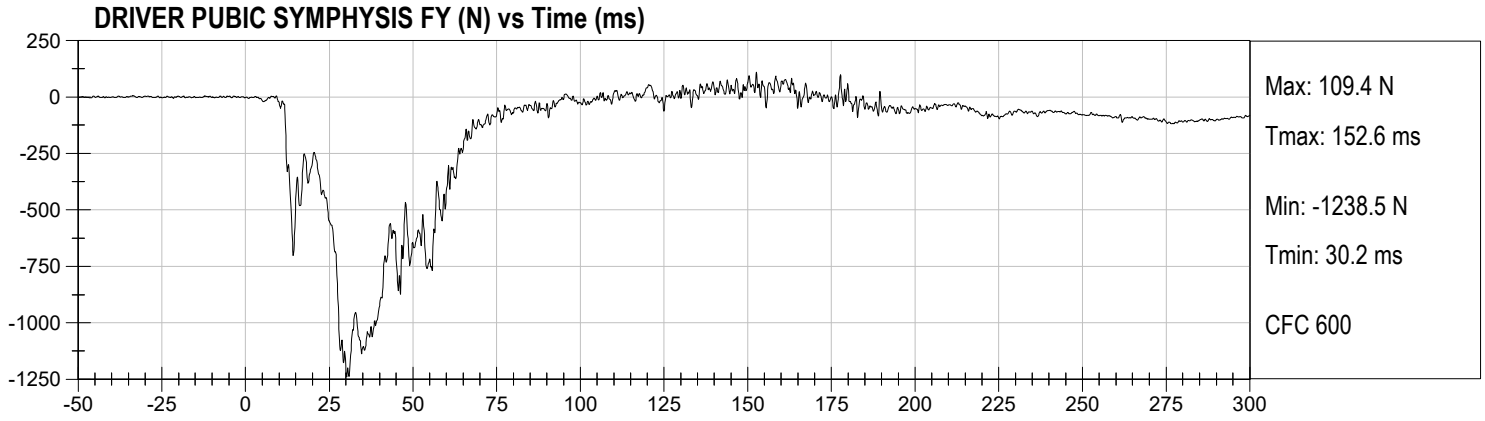


**DRIVER REAR ABDOMEN FY (N) vs Time (ms)**

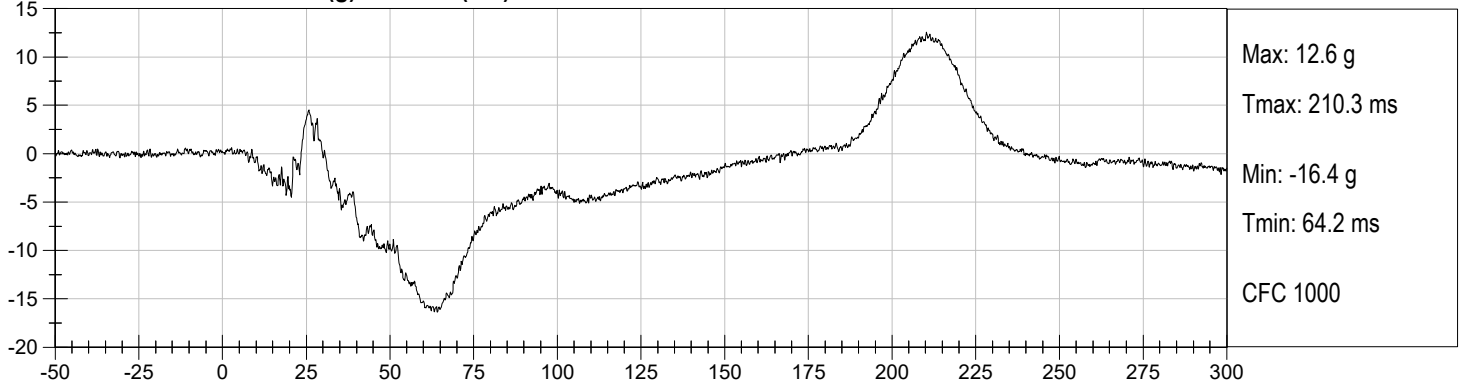


**DRIVER SUMMED ABDOMEN FORCE (N) vs Time (ms)**

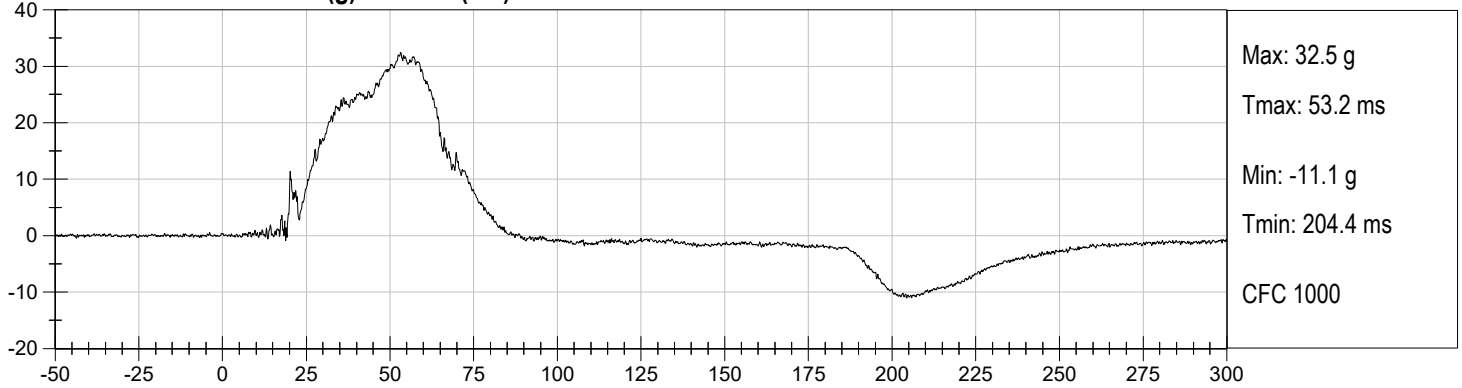




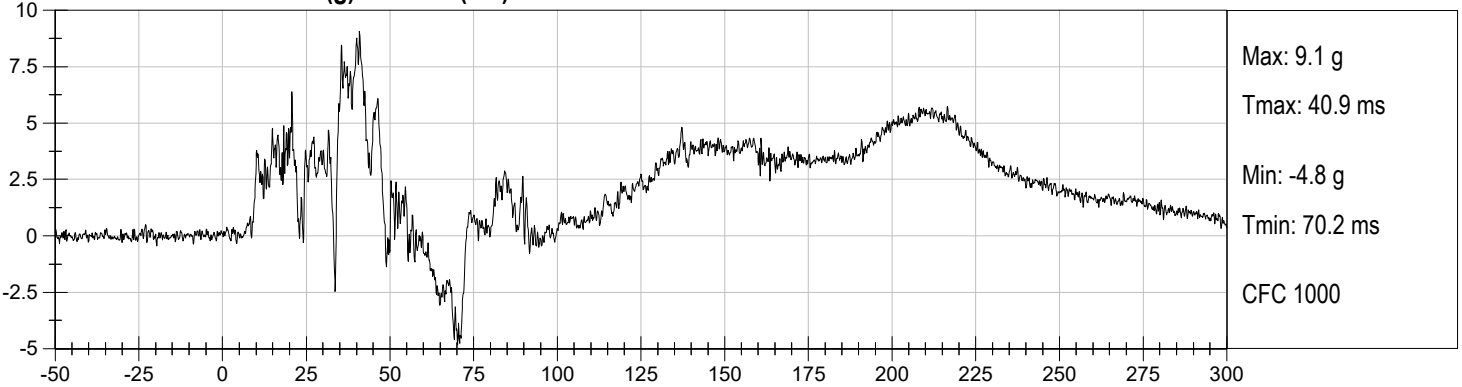
PASSENGER HEAD X (g) vs Time (ms)



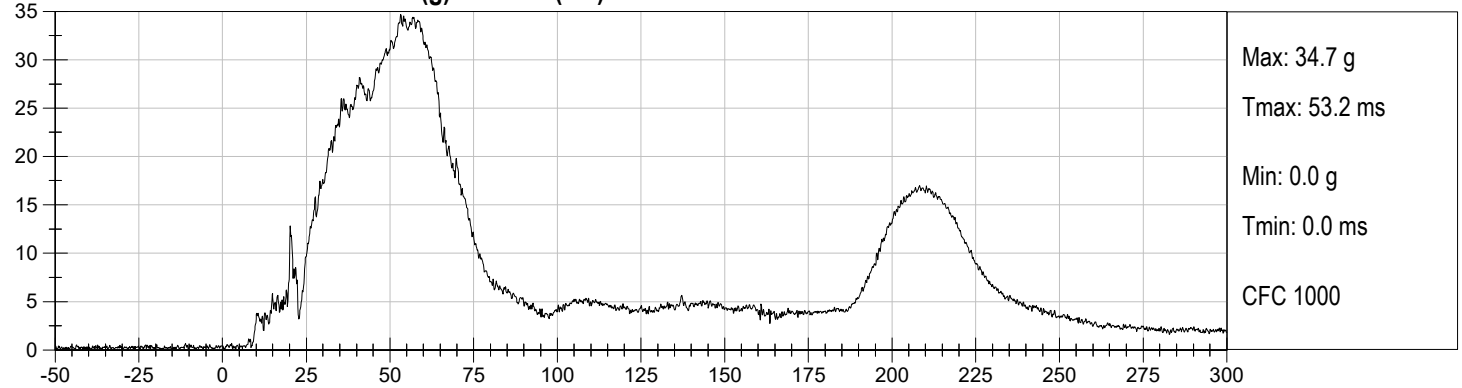
PASSENGER HEAD Y (g) vs Time (ms)



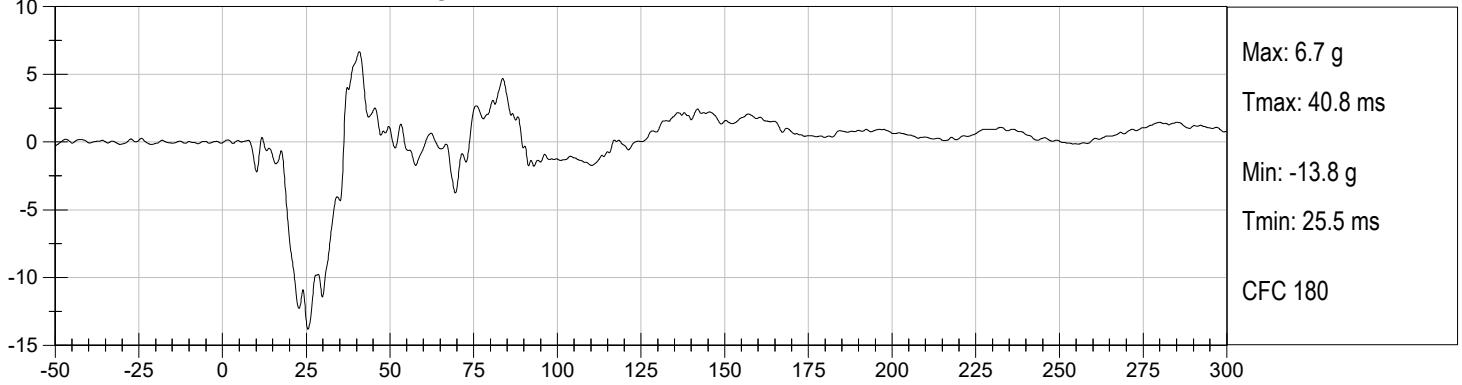
PASSENGER HEAD Z (g) vs Time (ms)



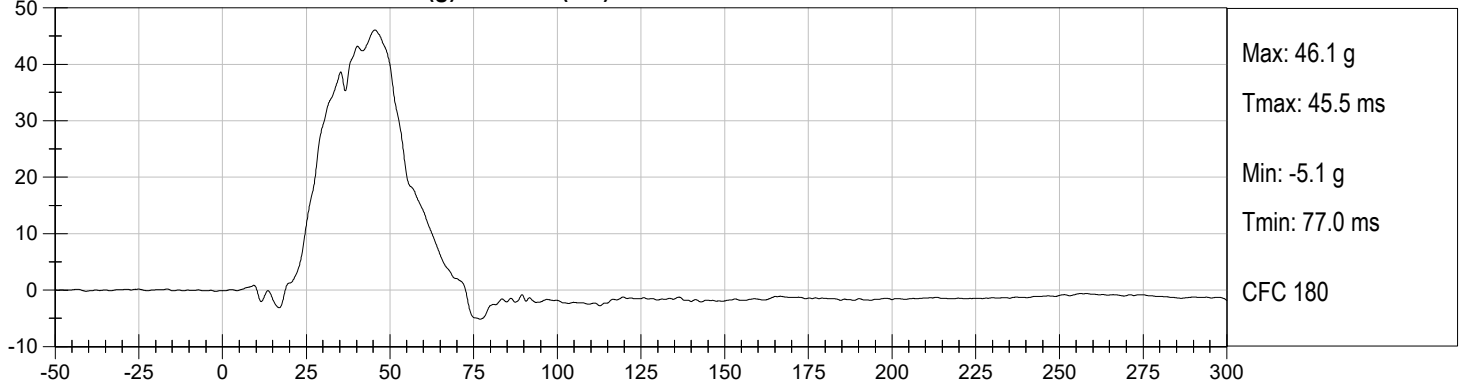
PASSENGER HEAD Resultant (g) vs Time (ms)



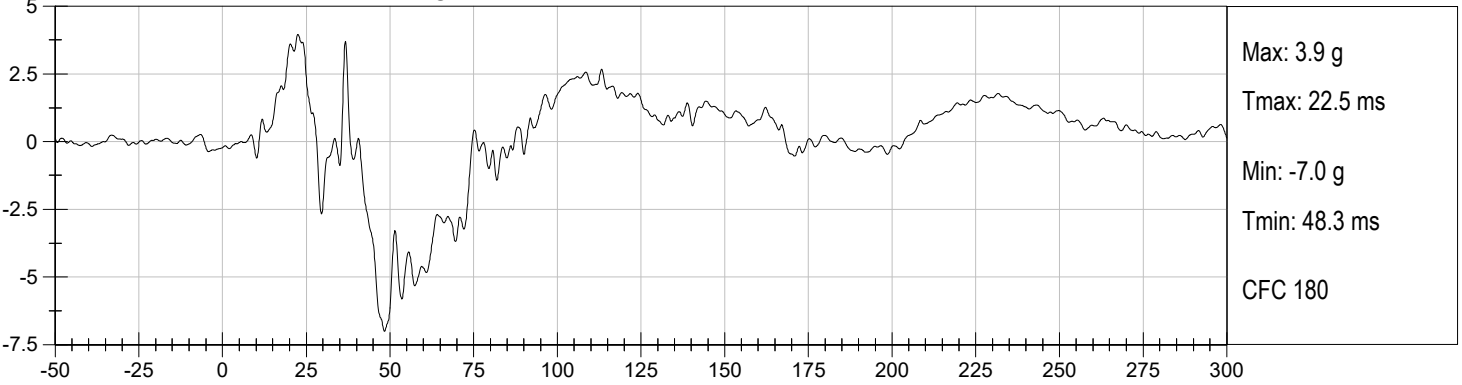
**PASSENGER LOWER SPINE X (g) vs Time (ms)**



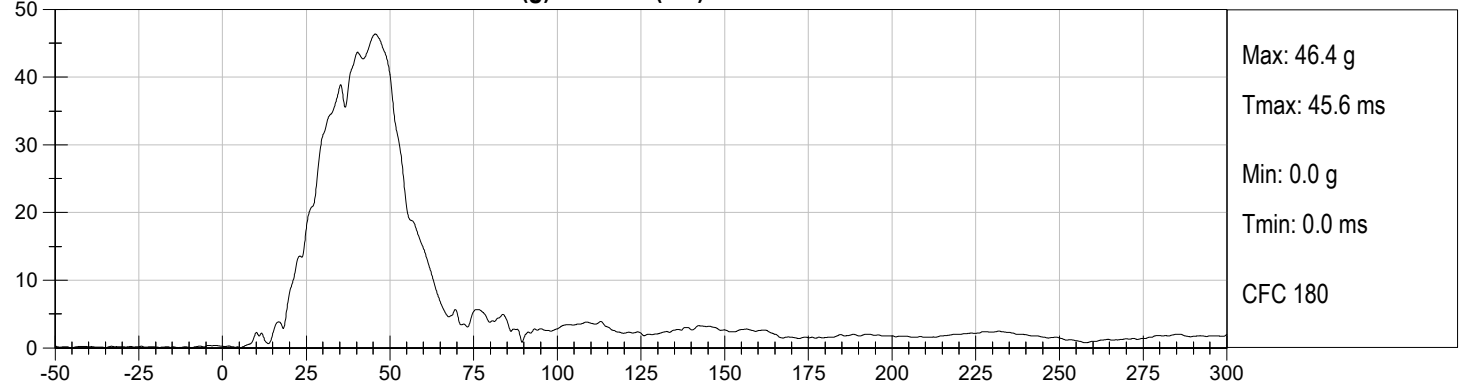
**PASSENGER LOWER SPINE Y (g) vs Time (ms)**



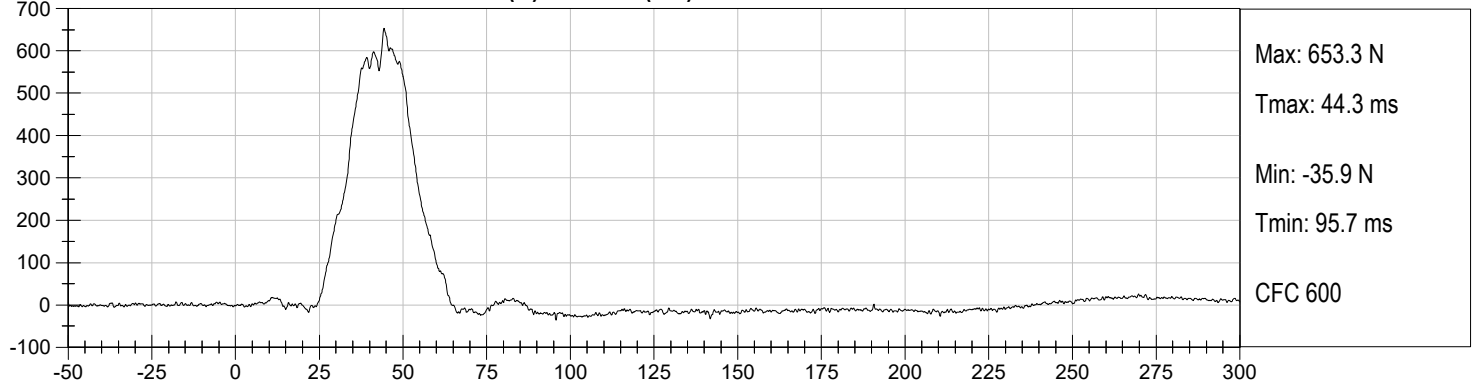
**PASSENGER LOWER SPINE Z (g) vs Time (ms)**



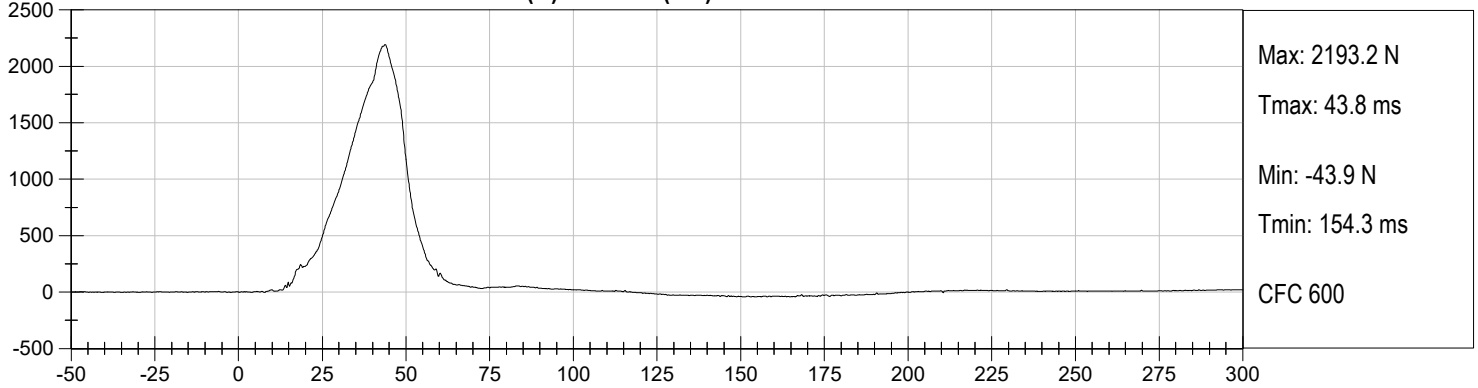
**PASSENGER LOWER SPINE Resultant (g) vs Time (ms)**



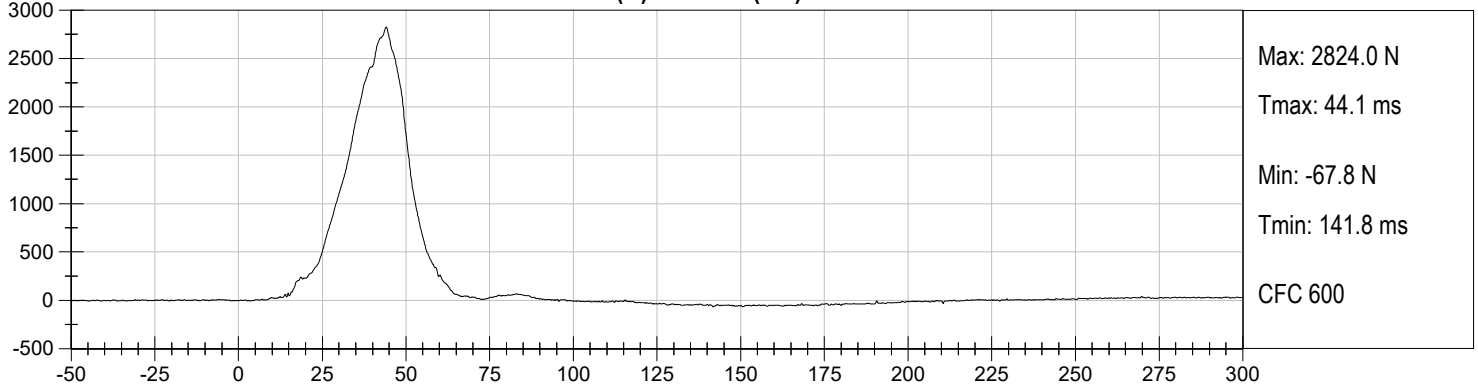
**PASSENGER LEFT ILIUM CREST FY (N) vs Time (ms)**



**PASSENGER LEFT ACETABULUM FY (N) vs Time (ms)**



**PASSENGER LEFT LATERAL PELVIC FORCE (N) vs Time (ms)**



**APPENDIX C**  
**DUMMY QUALIFICATION AND PERFORMANCE VERIFICATION**

**QUALIFICATION TEST RESULTS**

**PRE-TEST**

**EUROSID 2 (ES-2RE) MALE – DRIVER ATD**

**ES-2re External Measurements**  
**SN: F032**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

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HEAD DROP TEST

ES-2re DUMMY

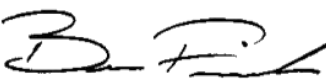
ATD Serial No:           F032          

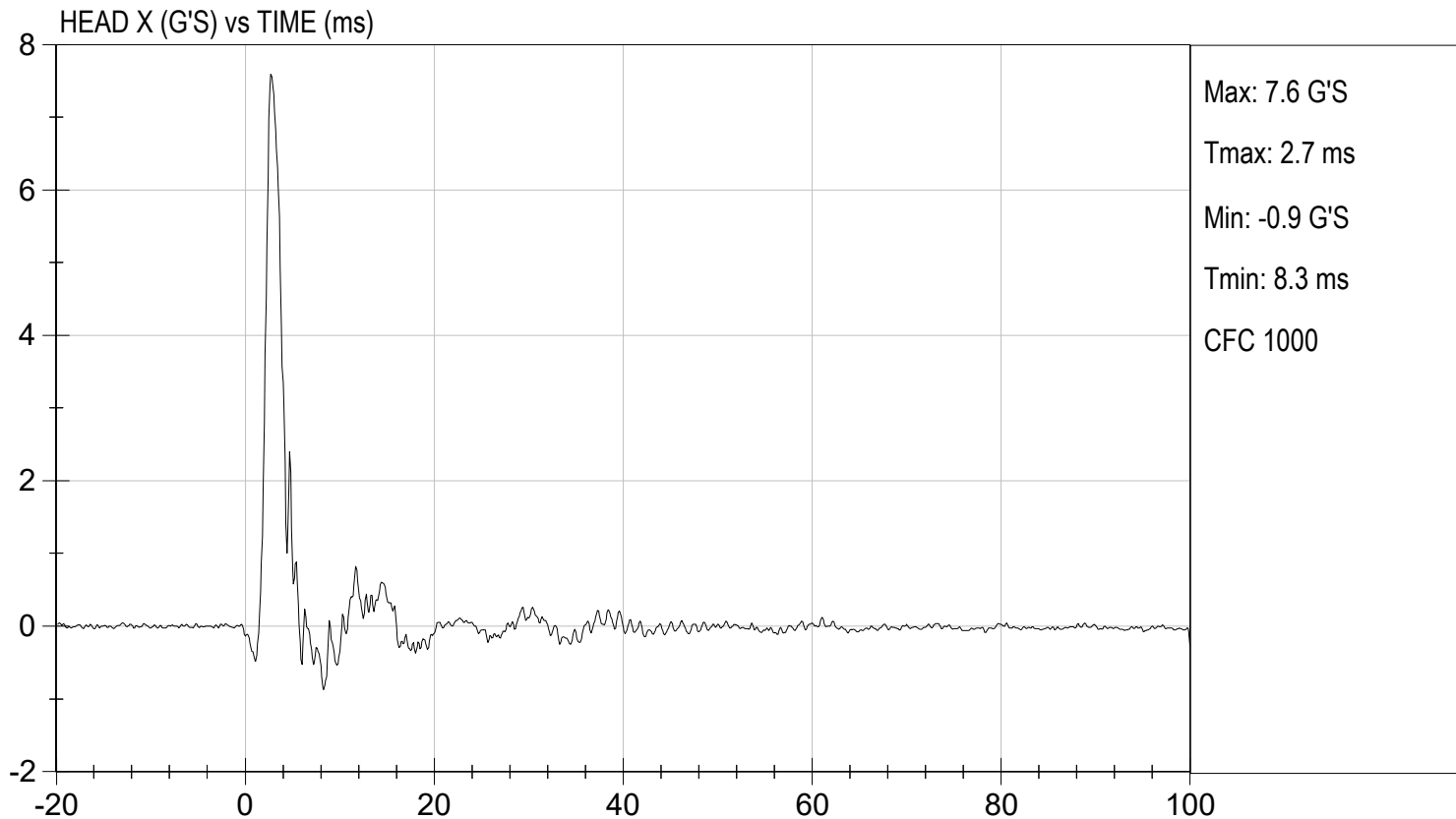
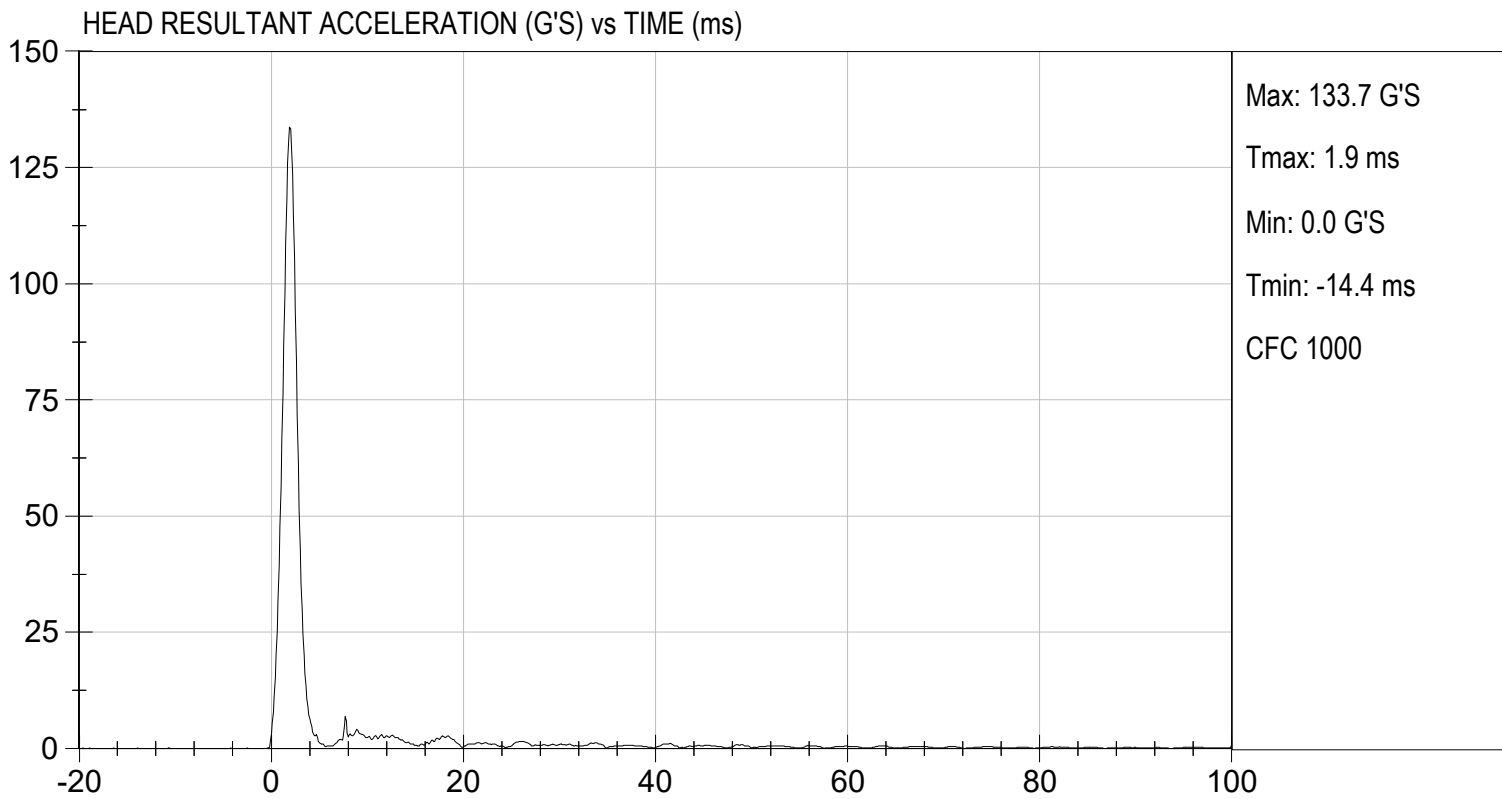
Test ID:           D243101          

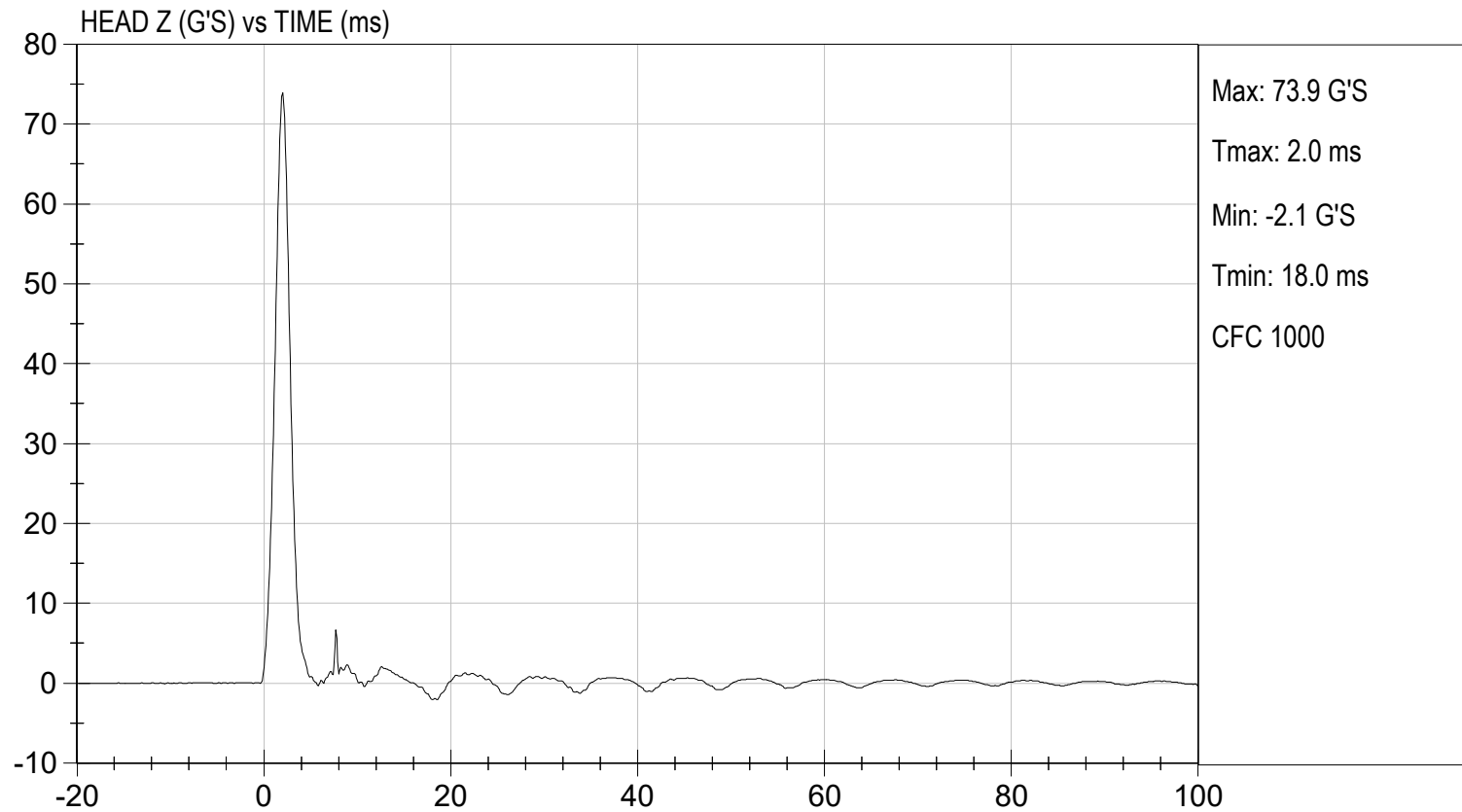
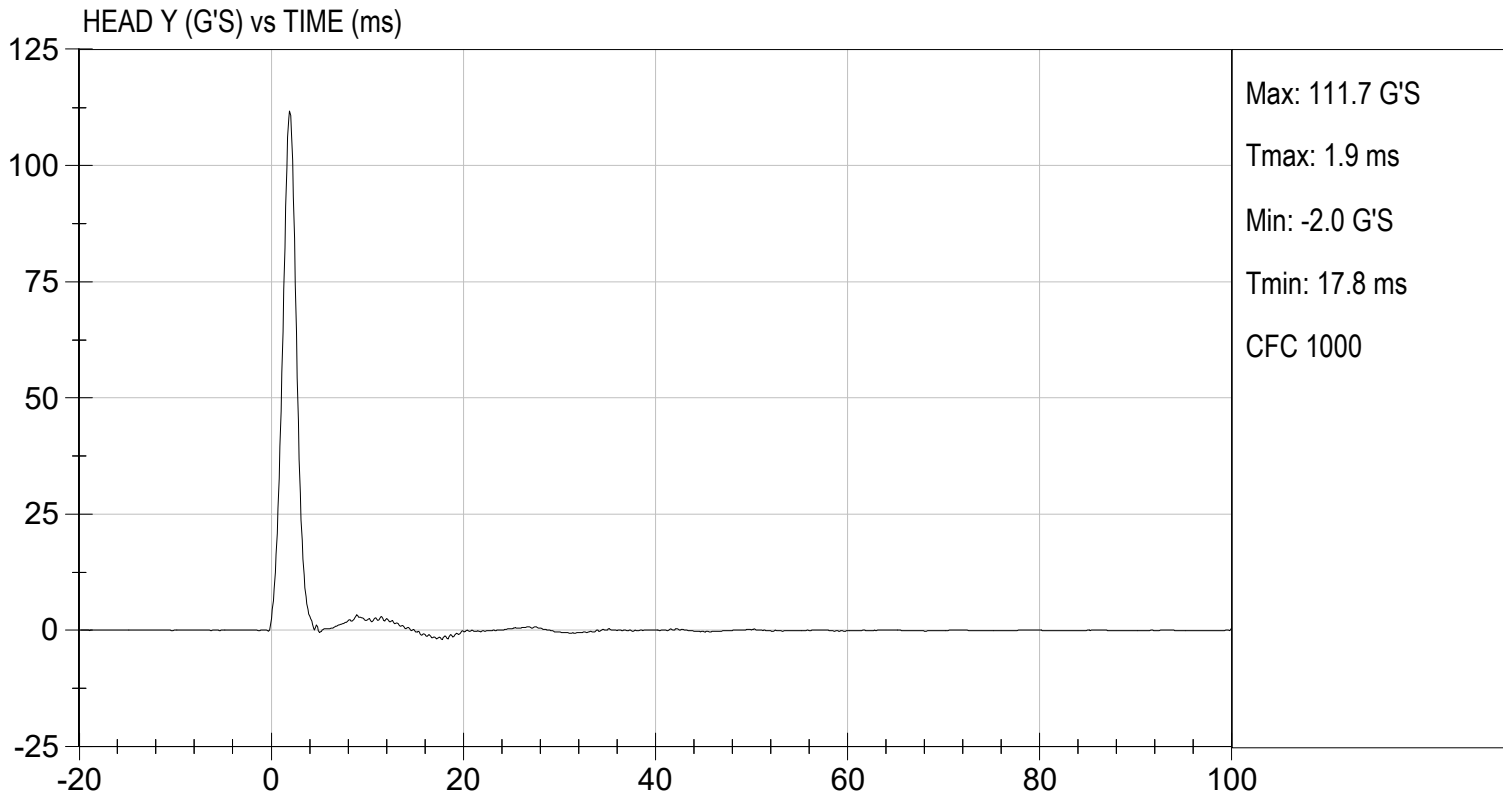
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Peak Resultant Acceleration	G's	125 to 155	134	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	7.6	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
Overall Test Results				Pass

  
Laboratory Technician

          12/04/2024            
Test Date

  
Approved By





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**NECK PENDULUM TEST**  
**ES-2re DUMMY**

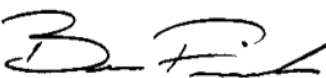
**ATD Serial No:**           F032          

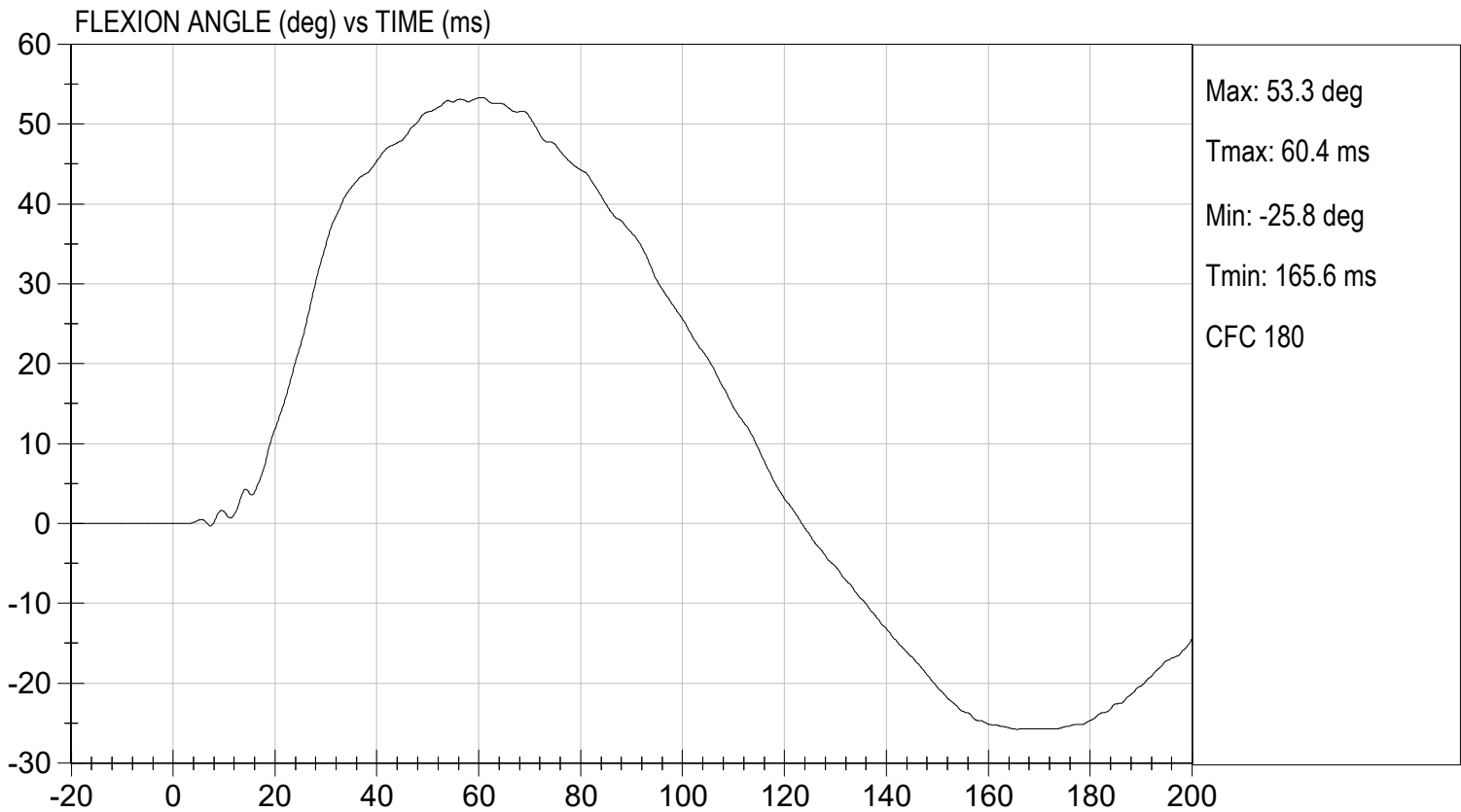
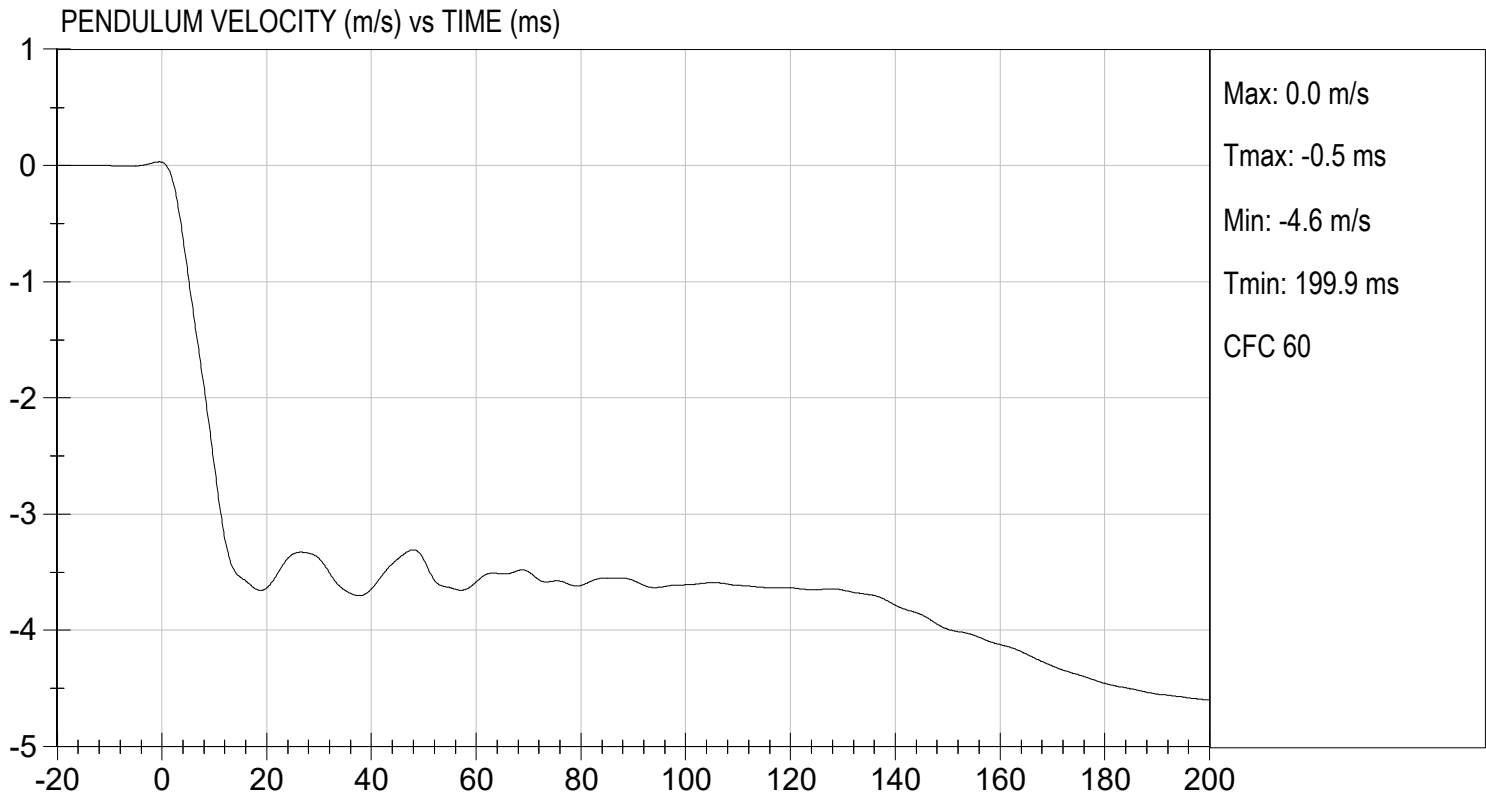
**Test I.D.:**           D243102          

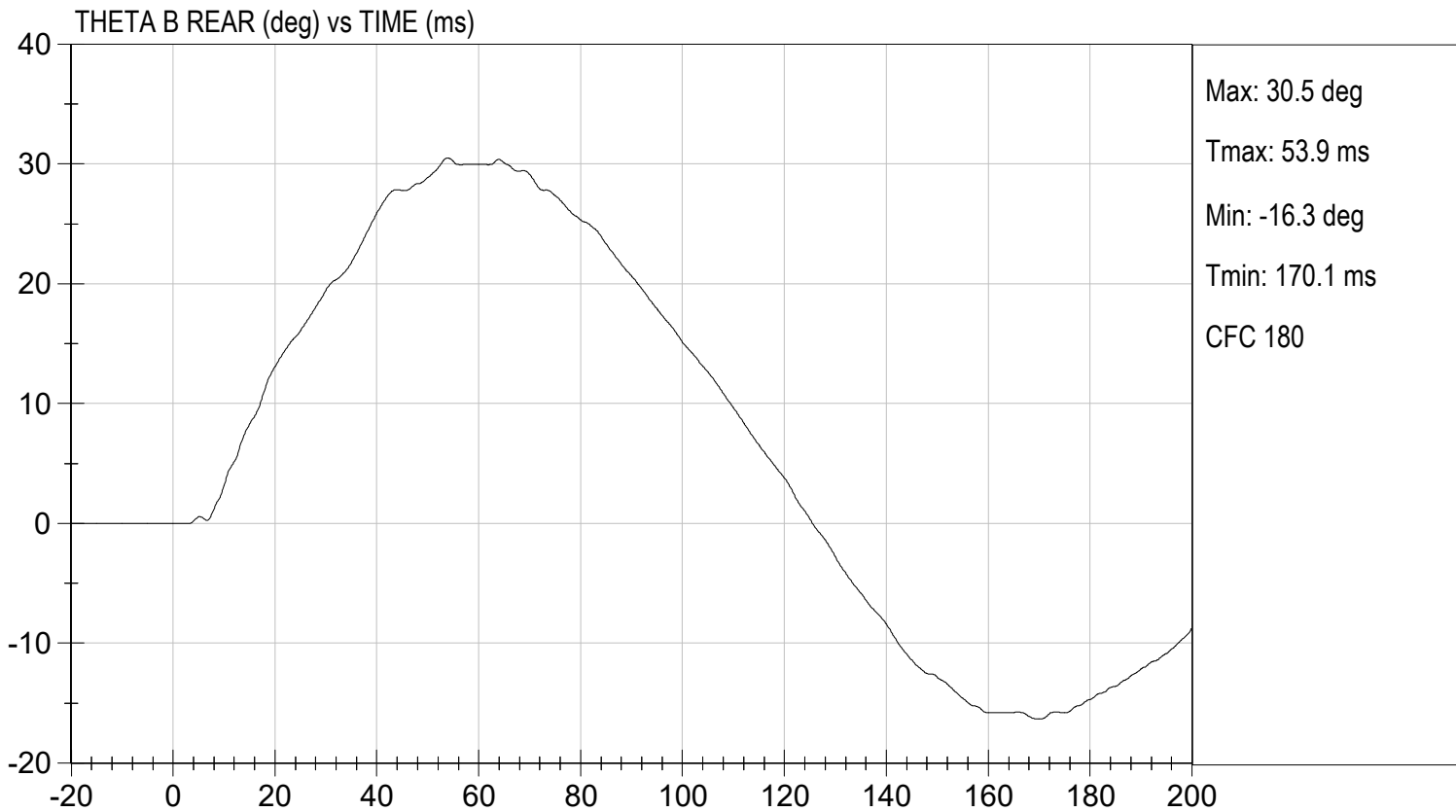
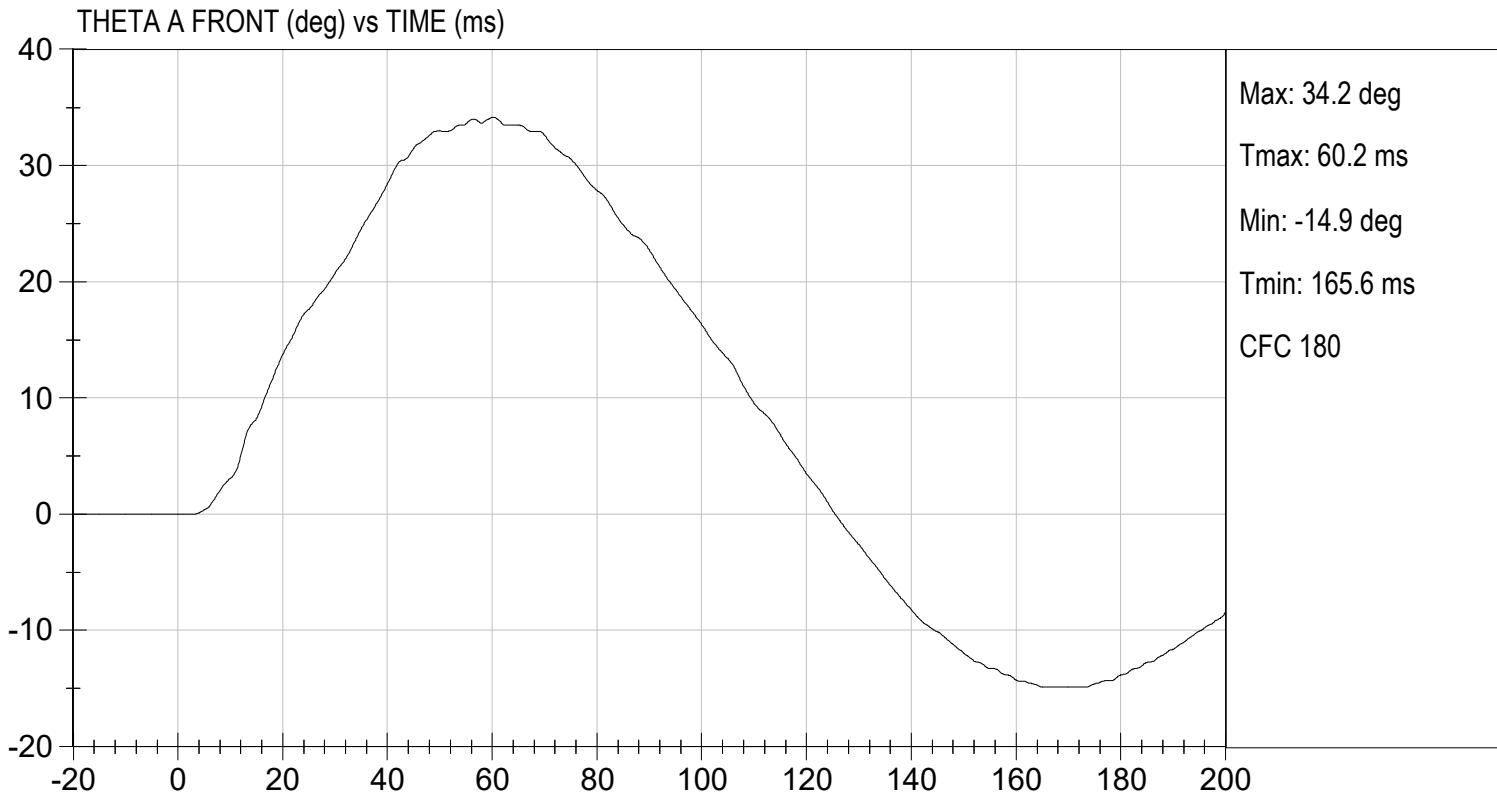
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity		%	10 to 70	25	Pass
Pendulum Speed		m/s	3.30 to 3.50	3.43	Pass
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.33	Pass
	14 ms	m/s	-3.20 to -3.70	-3.50	Pass
	17 ms	m/s	>= -3.70	-3.61	Pass
Maximum Flexion Angle		deg	49.0 to 59.0	53.3	Pass
Time of Maximum Flexion Angle		ms	54.0 to 66.0	60.4	Pass
Head Rotation Decay Time to 0 Degree		ms	53.0 to 88.0	63.0	Pass
<b>Overall Results</b>					<b>Pass</b>

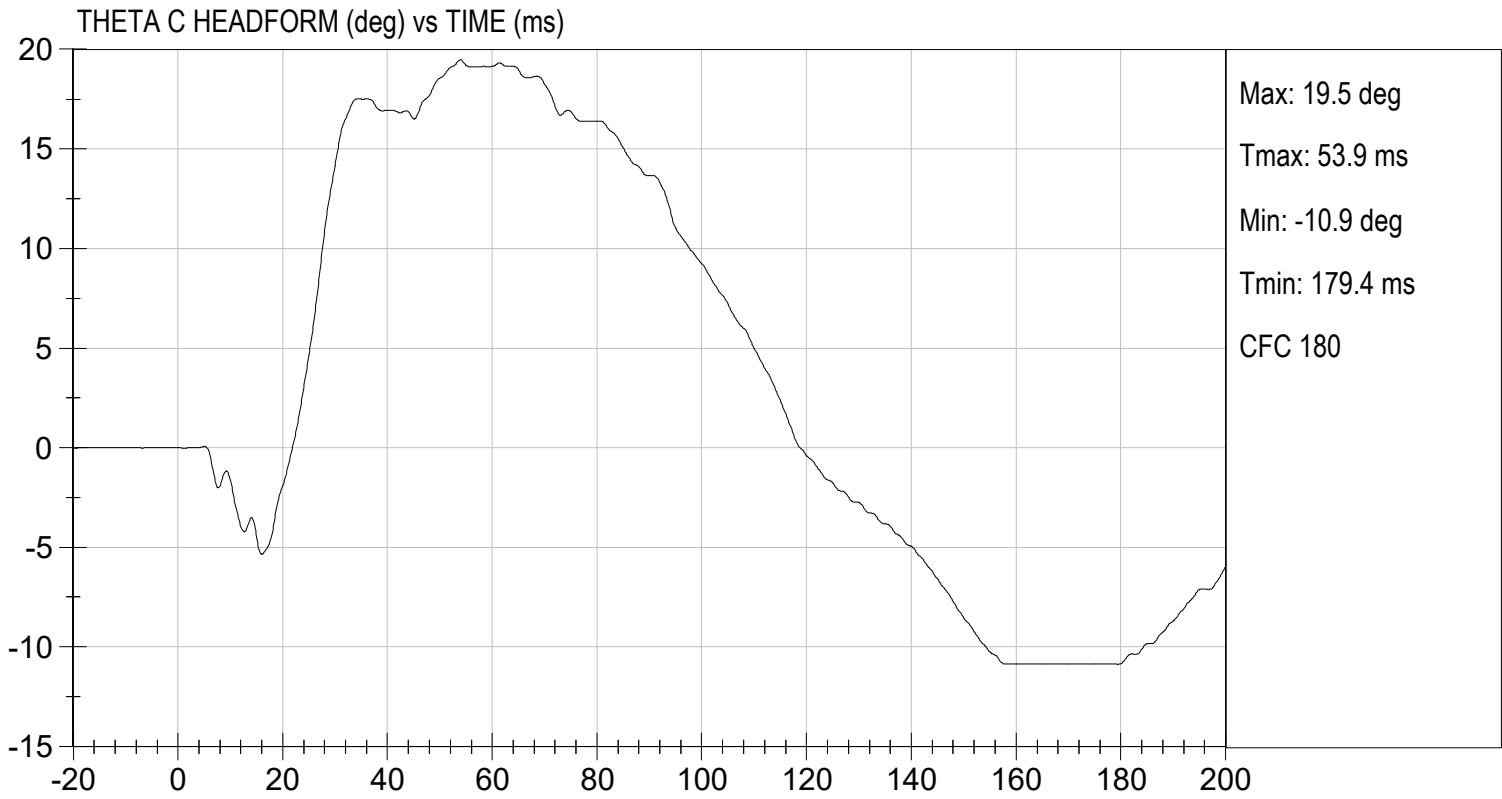
  
 Laboratory Technician

          12/04/2024            
 Test Date

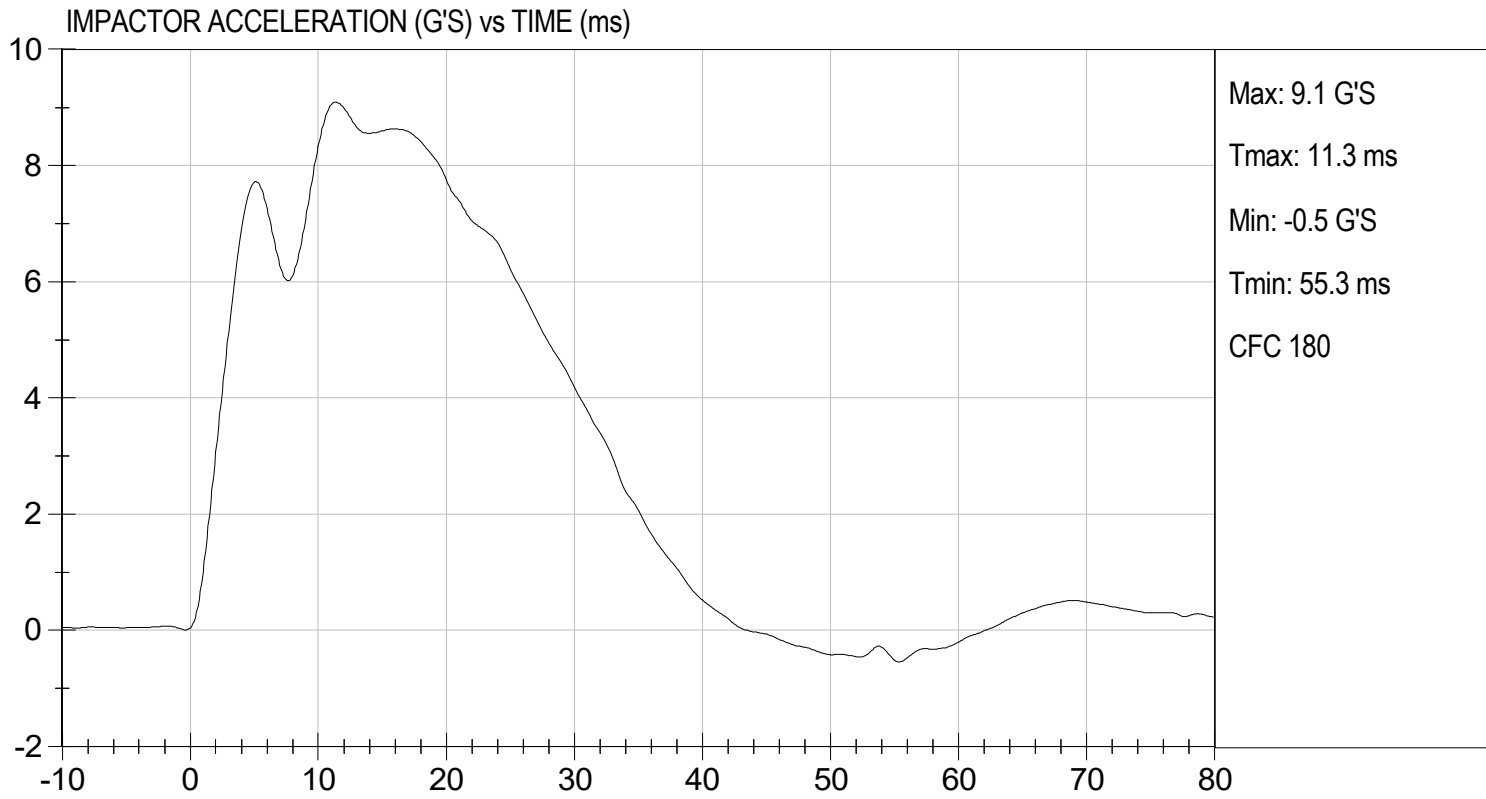
  
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UPPER RIB TEST

ES-2re DUMMY


ATD Serial No:           F032          

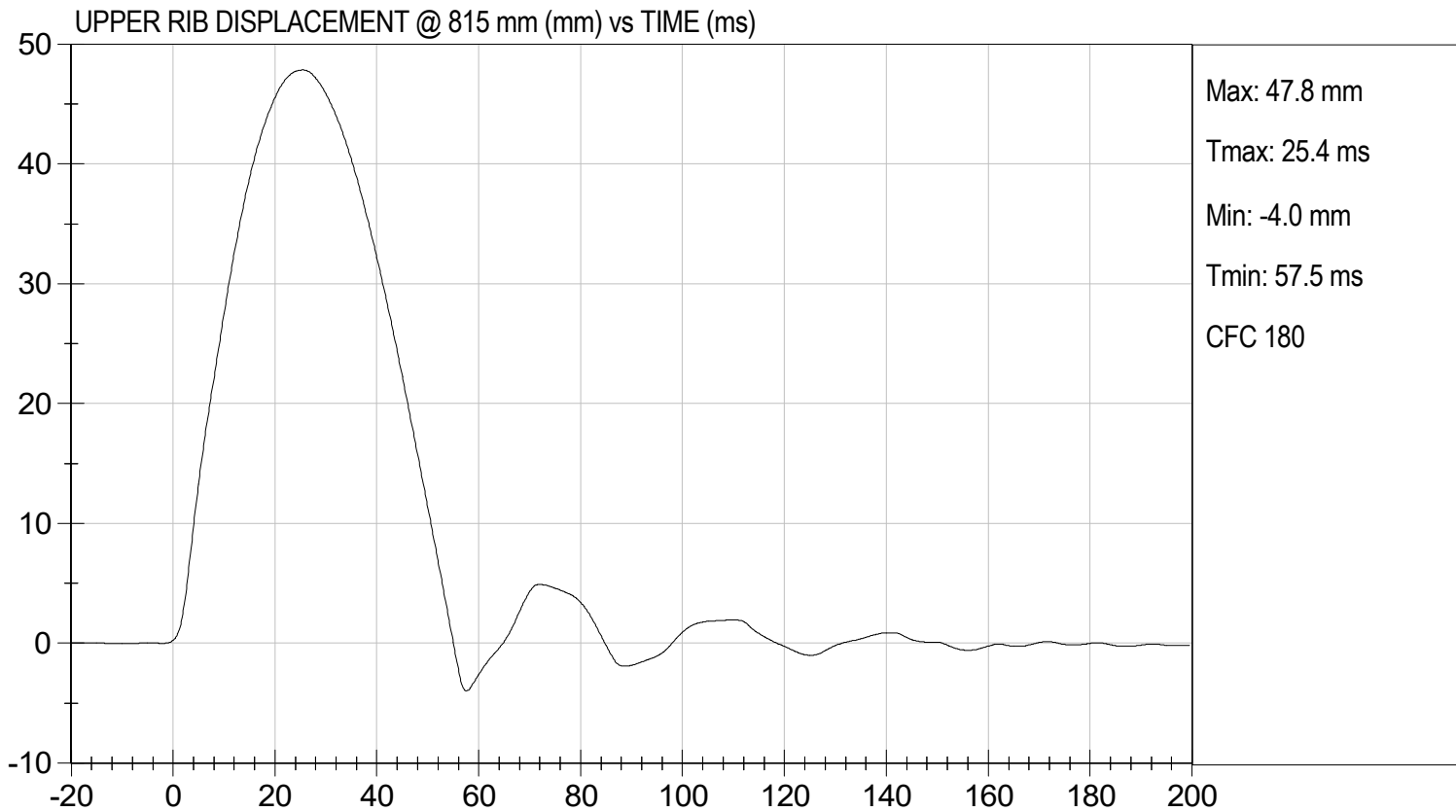
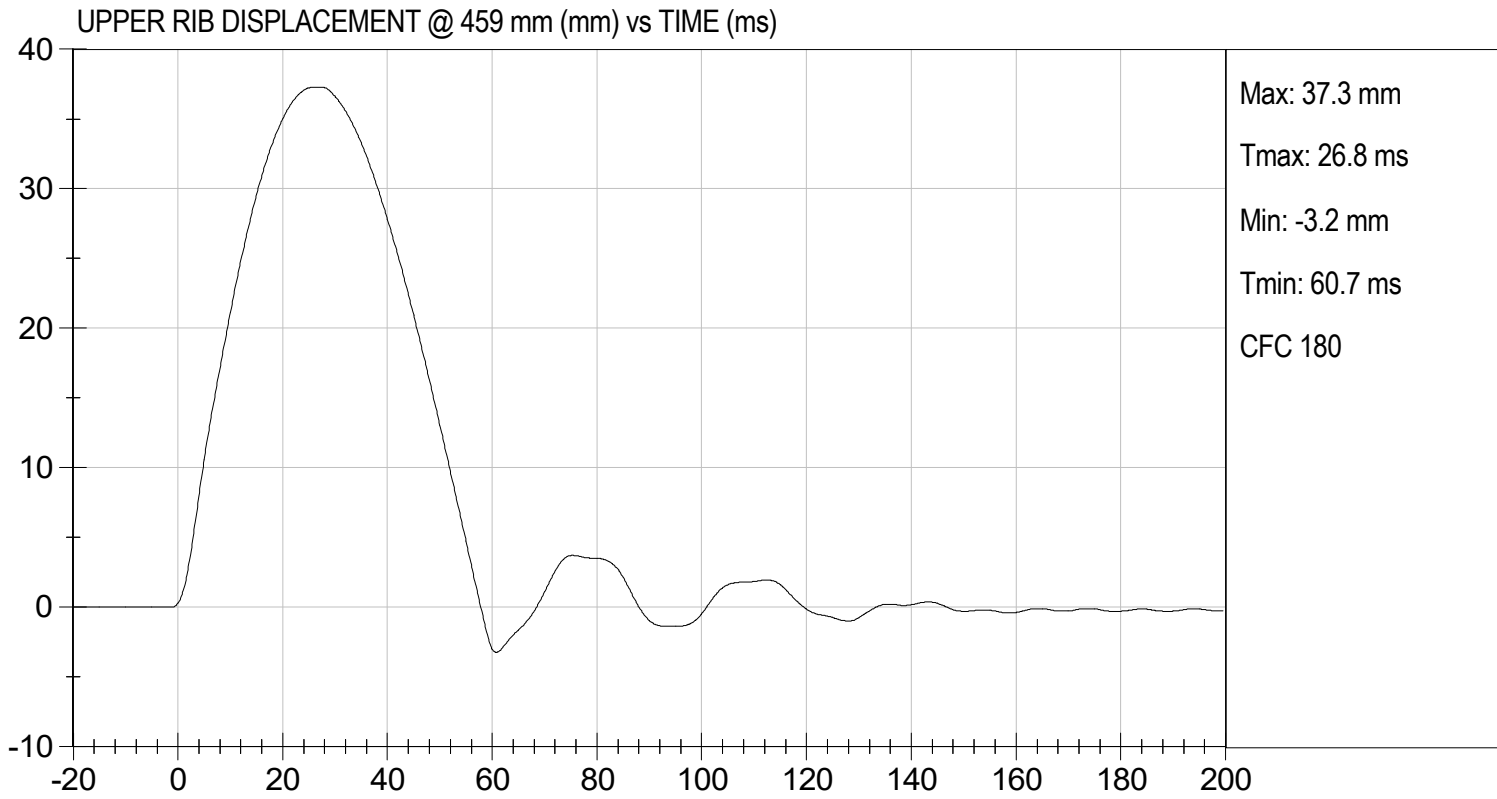
Test I.D:           D243104          

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.3	Pass
Displacement at 815 mm	mm	46.0 to 51.0	47.8	Pass
			Overall Test Results	Pass

  
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MID RIB TEST

ES-2re DUMMY


ATD Serial No:           F032          

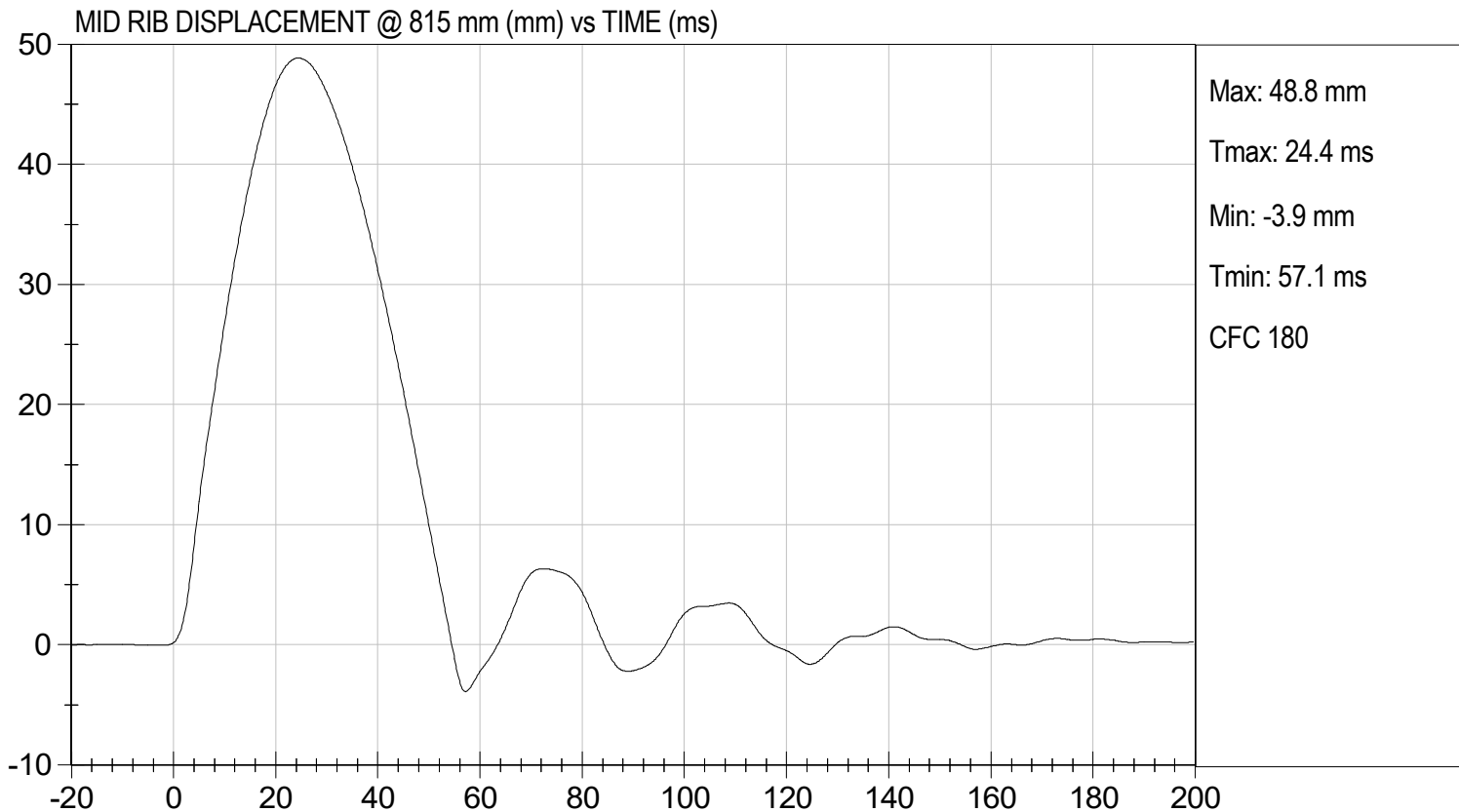
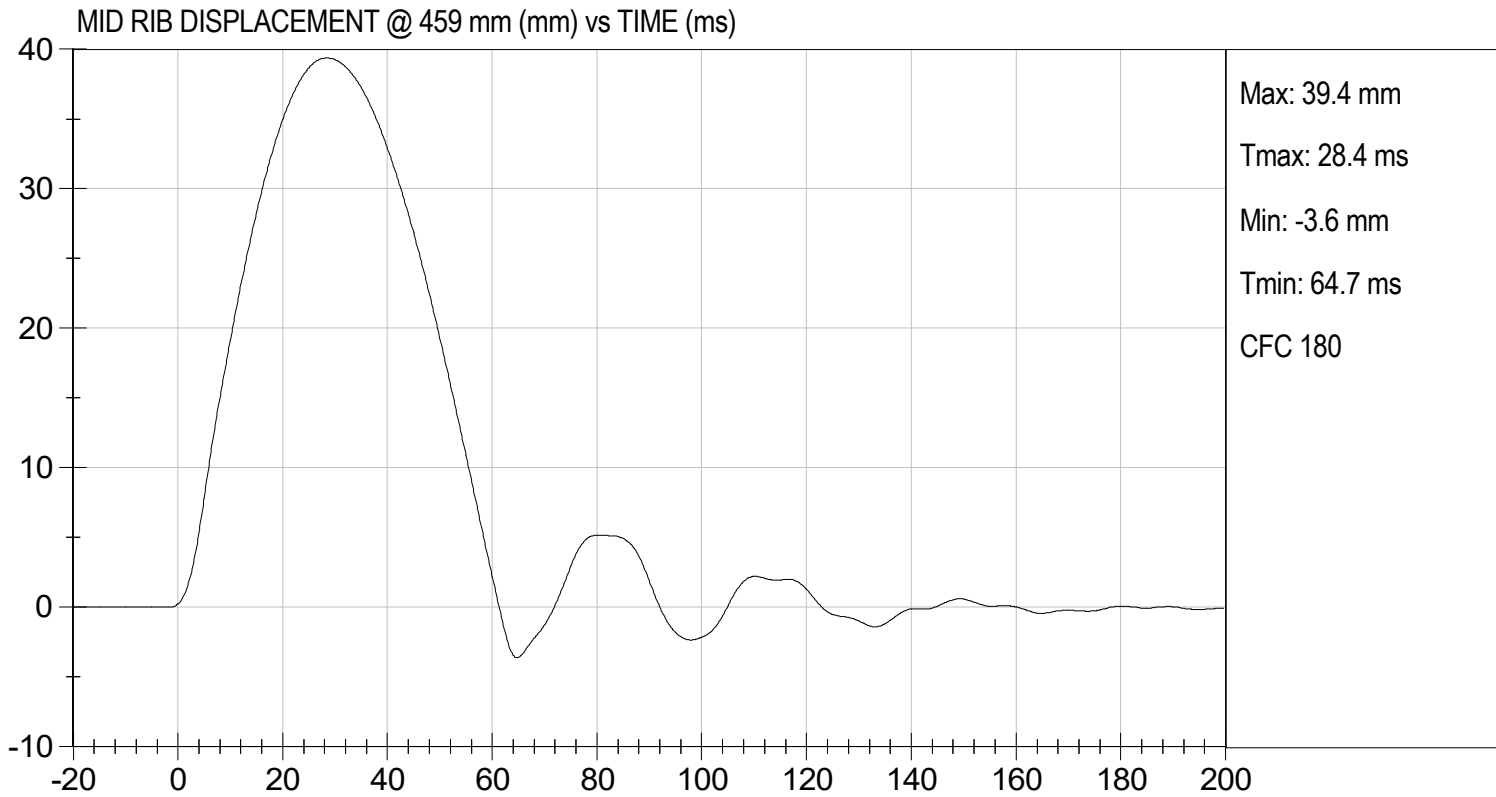
Test I.D:           D243105          

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.4	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.9	Pass
			Overall Test Results	Pass

  
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LOWER RIB TEST

ES-2re DUMMY


ATD Serial No:           F032          

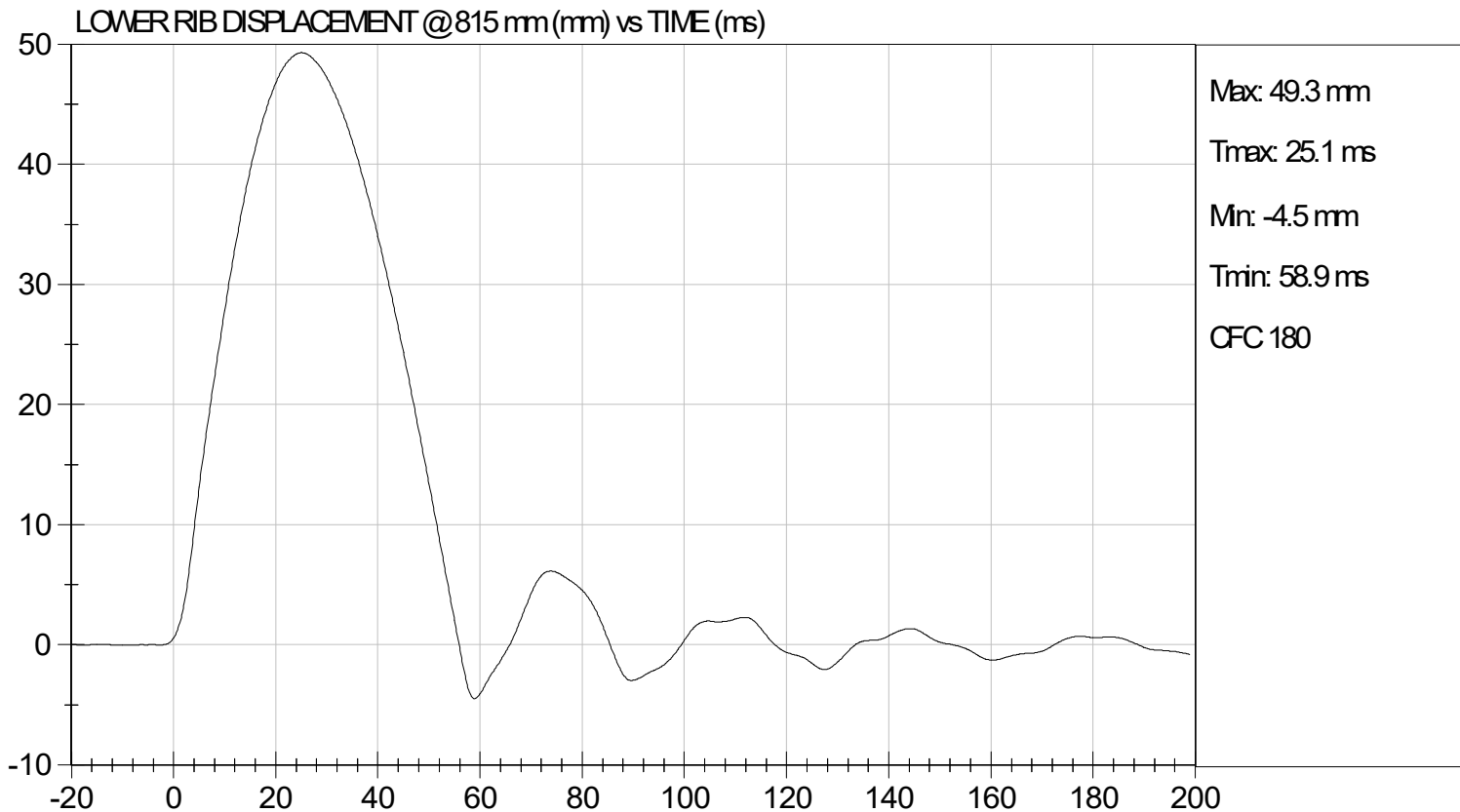
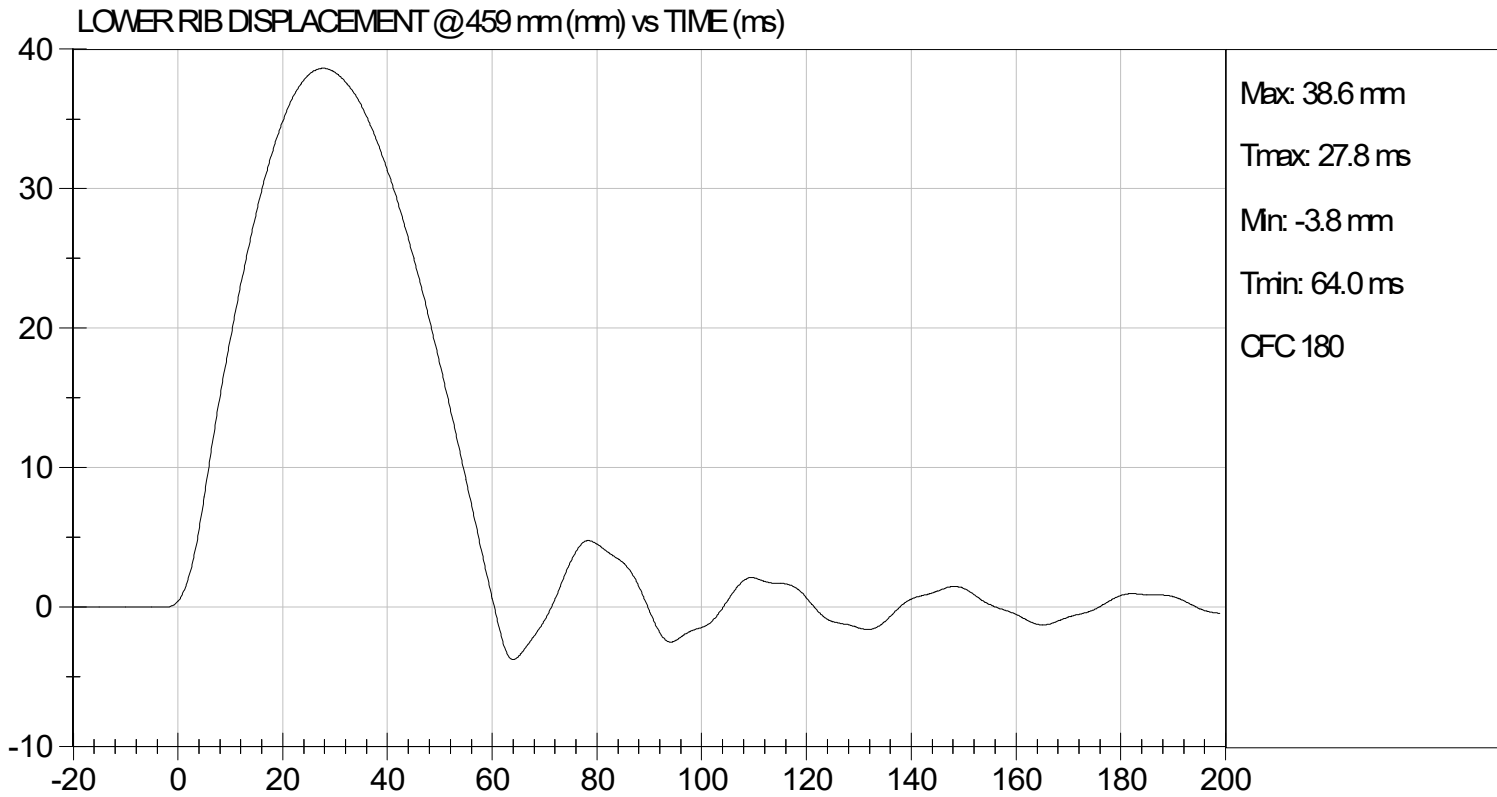
Test I.D:           D243106          

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	25	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.6	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.3	Pass
			Overall Test Results	Pass

  
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ABDOMEN TEST

ES-2re DUMMY

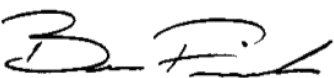
ATD Serial No:           F032          

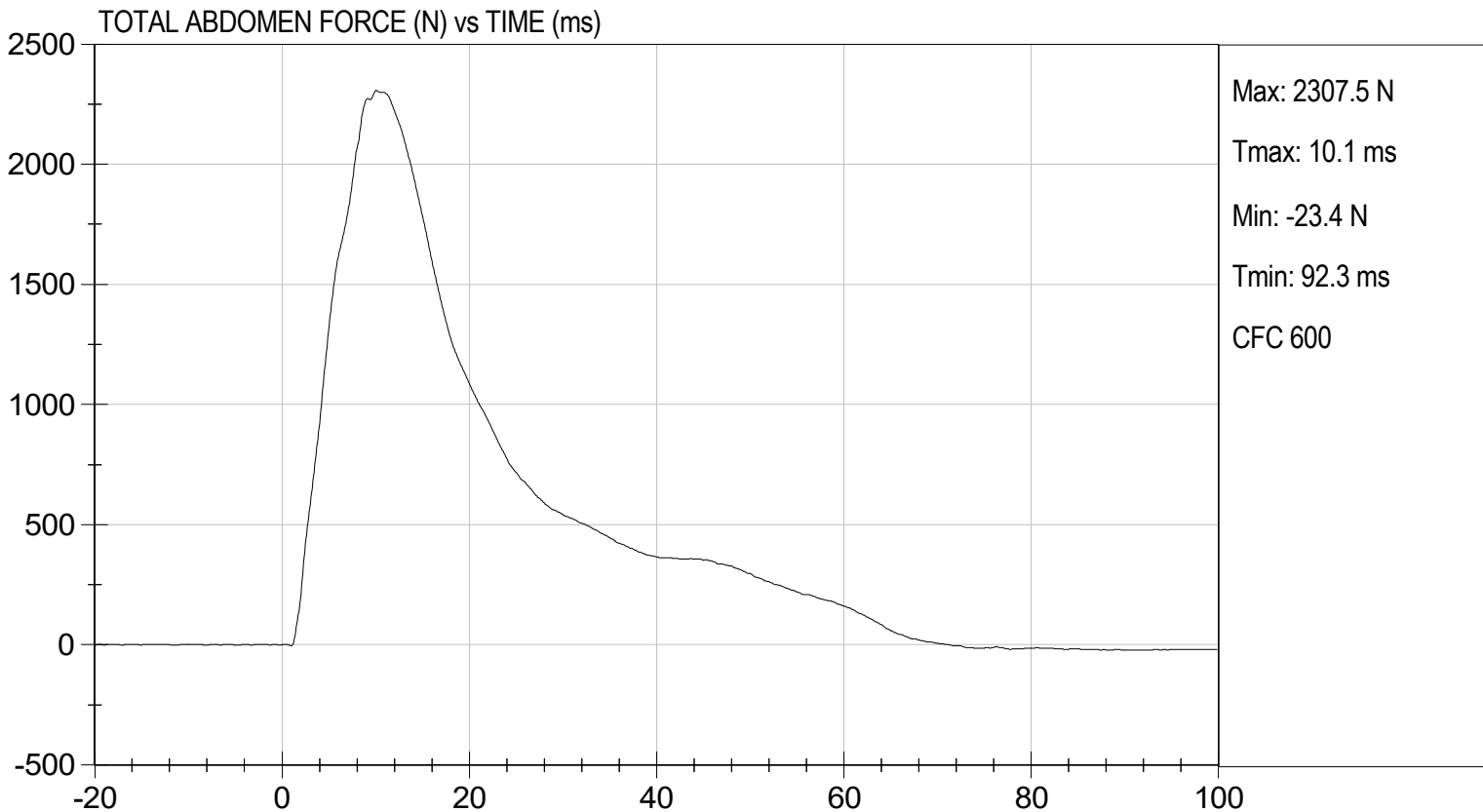
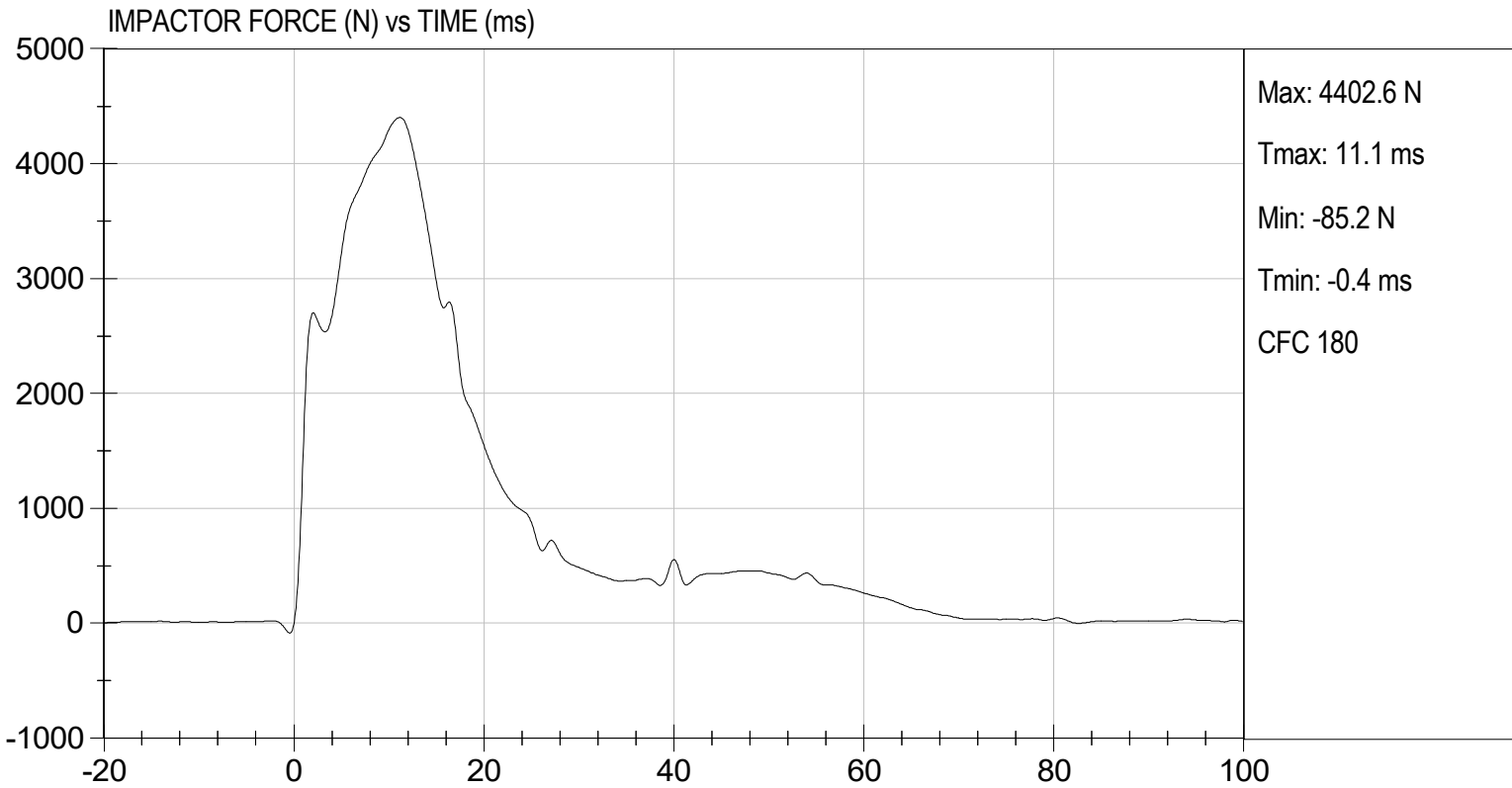
Test I.D:           D243107          

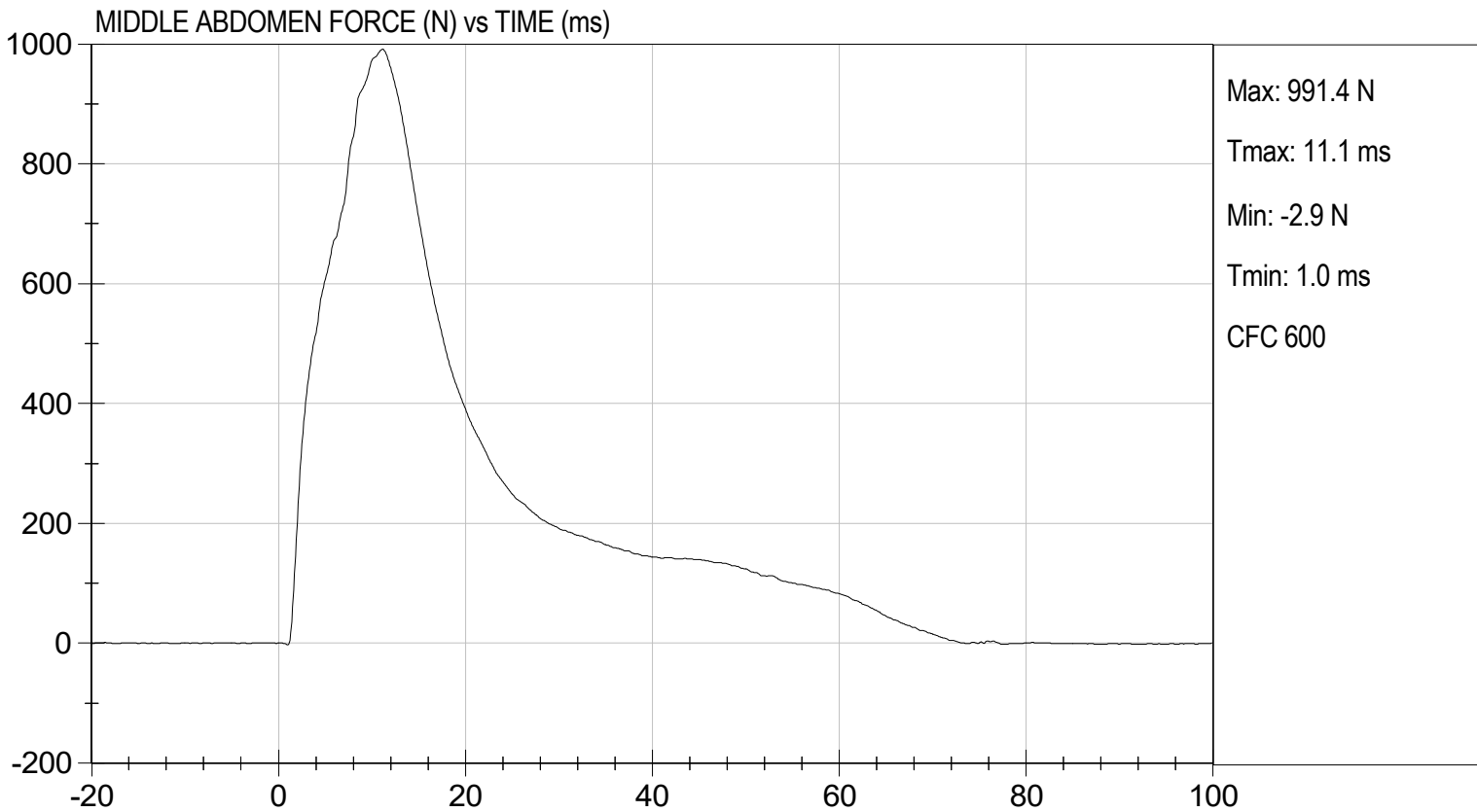
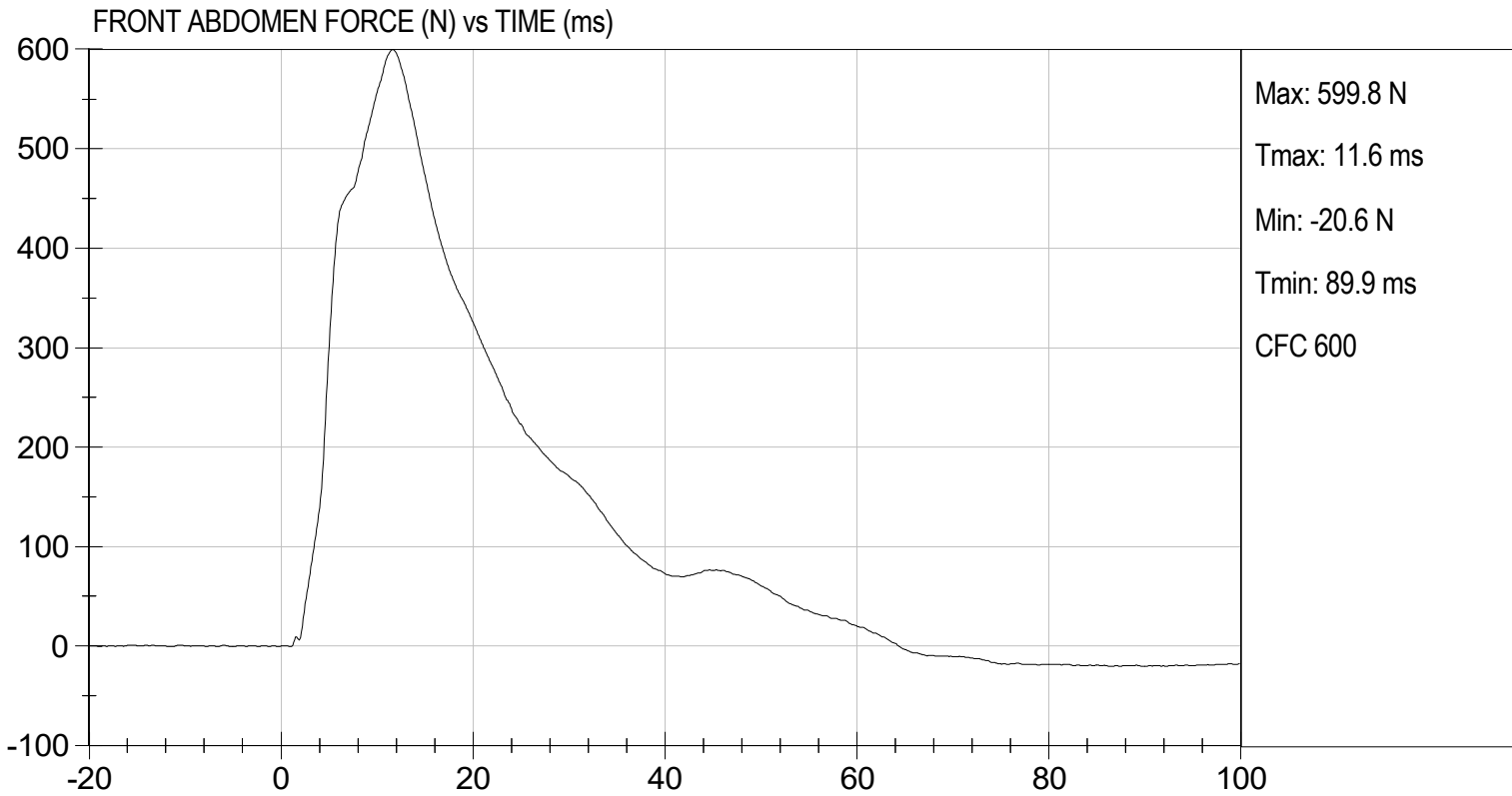
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	24	Pass
Probe Speed	m/s	3.90 to 4.10	4.01	Pass
Maximum Impactor Force	N	4000 to 4800	4403	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.1	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2308	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.1	Pass
Overall Test Results				Pass

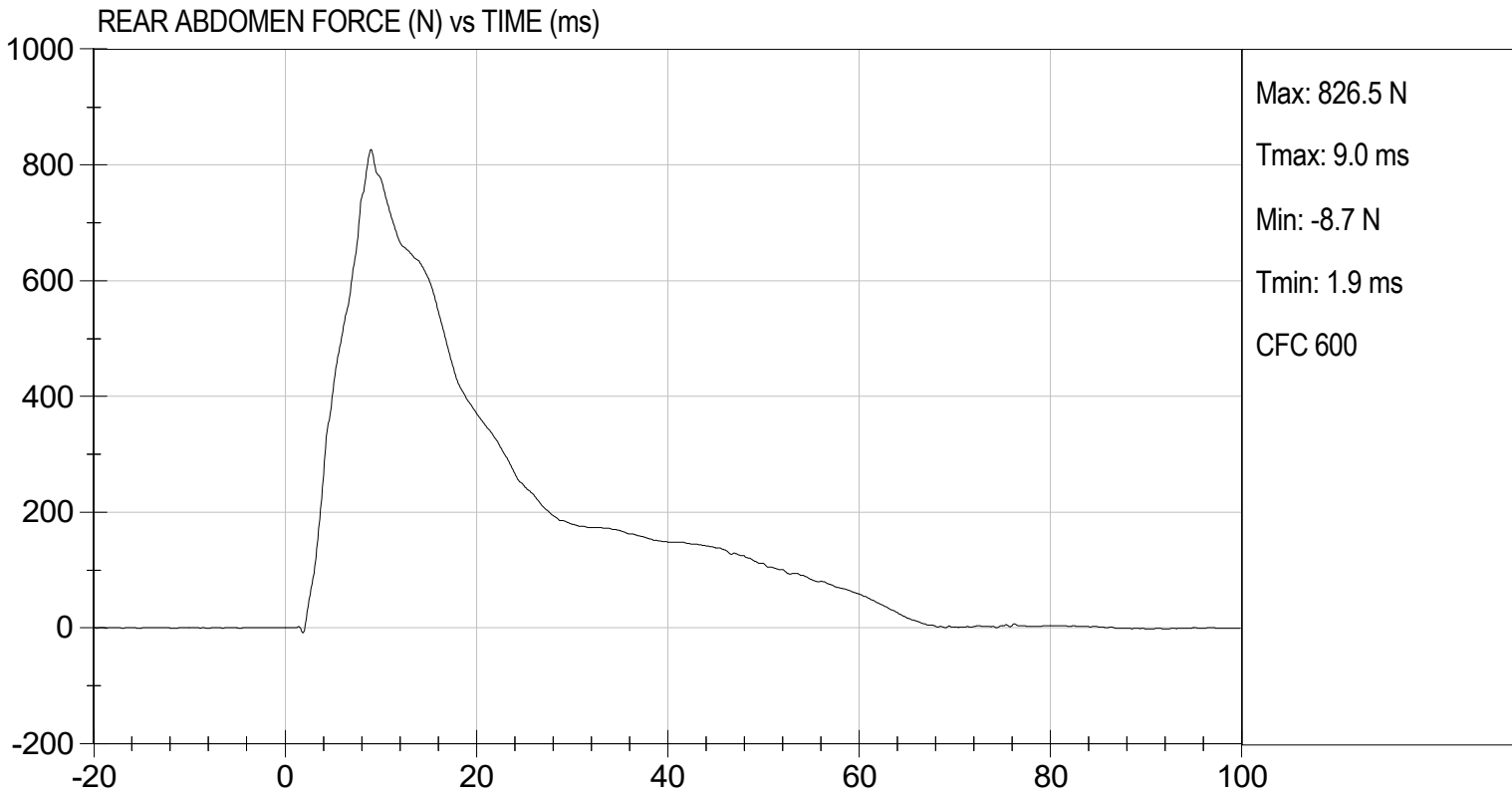
  
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**LUMBAR SPINE TEST**

**ES-2re DUMMY**

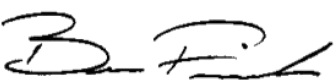
**ATD Serial No:**           F032          

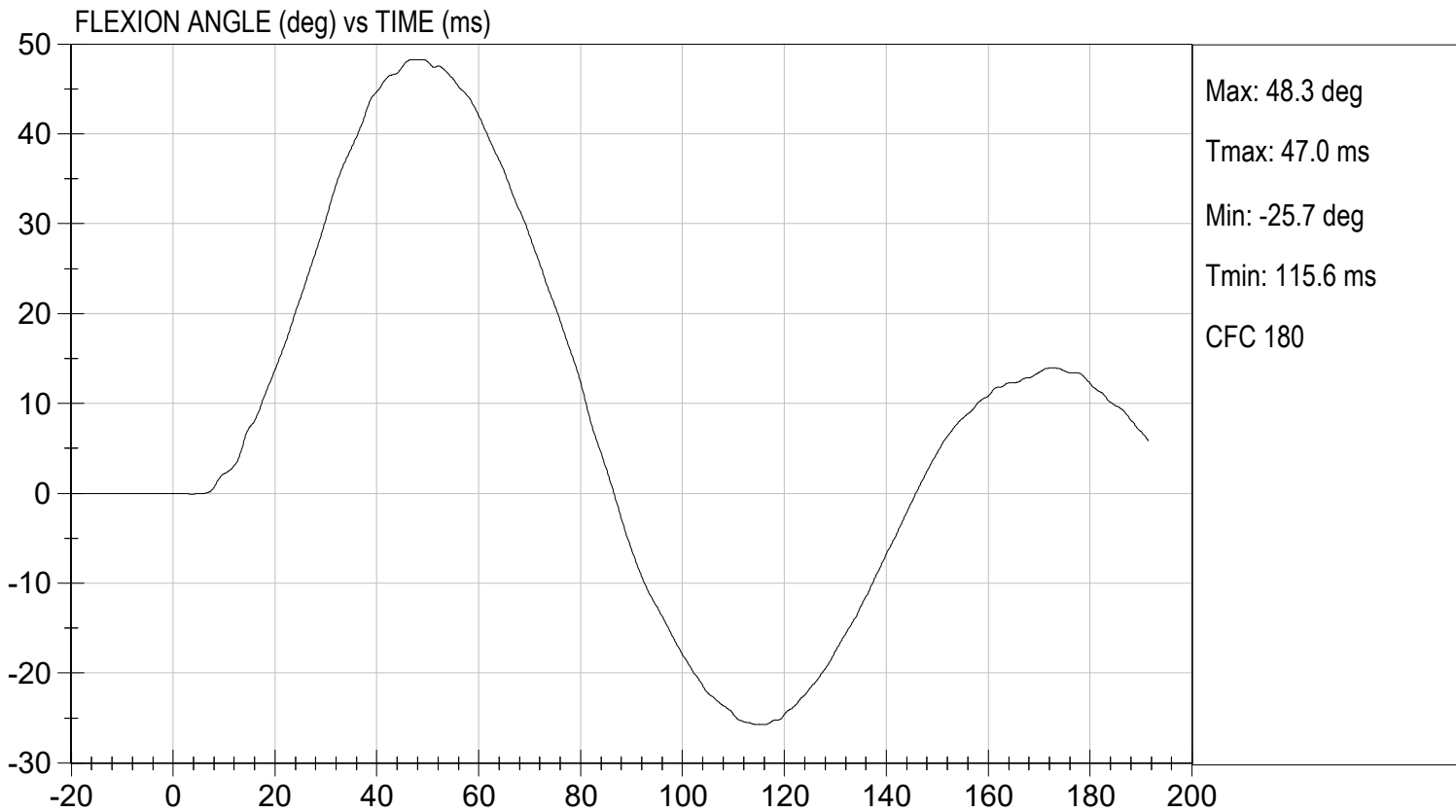
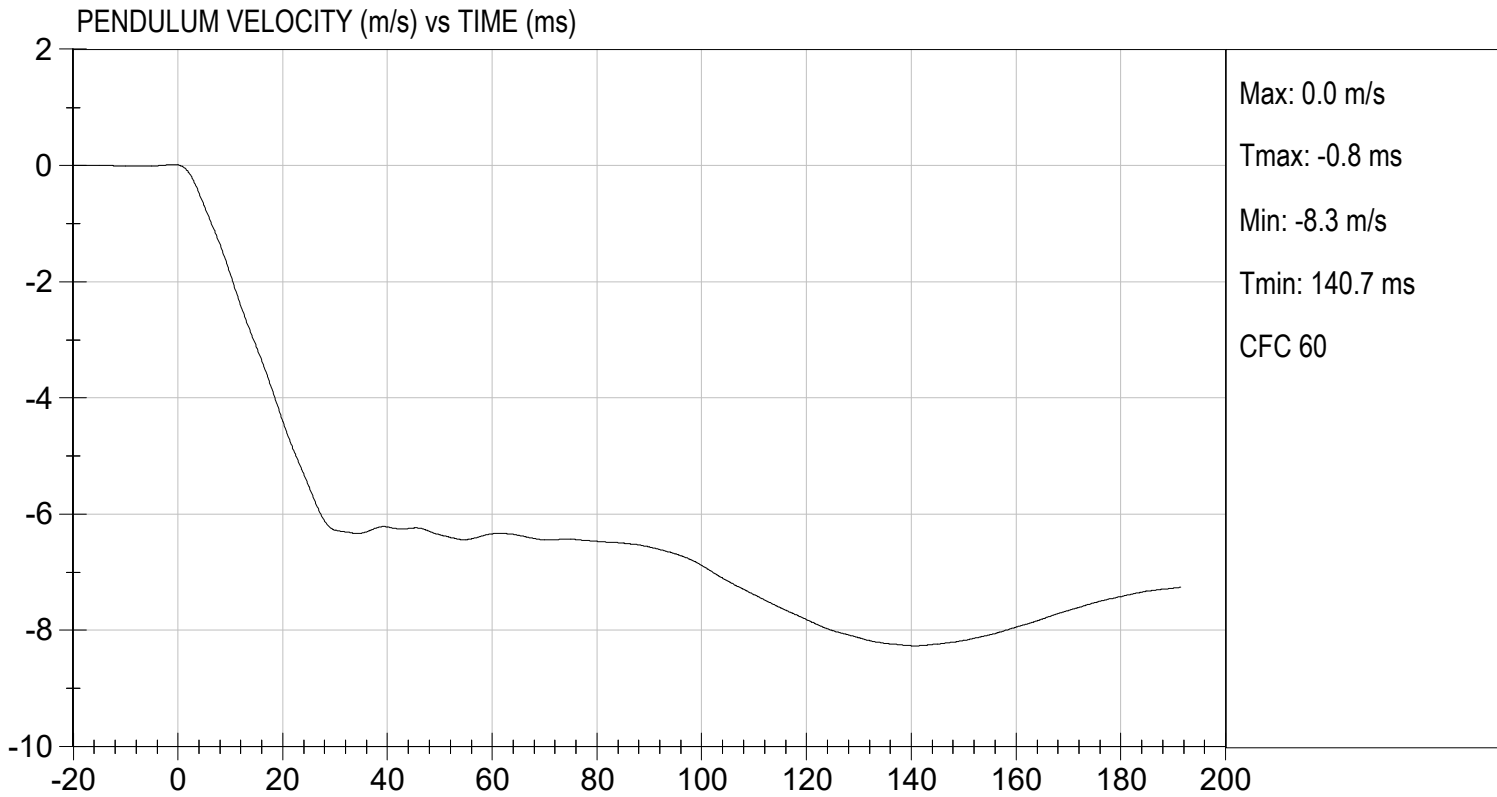
**Test I.D.:**           D243108          

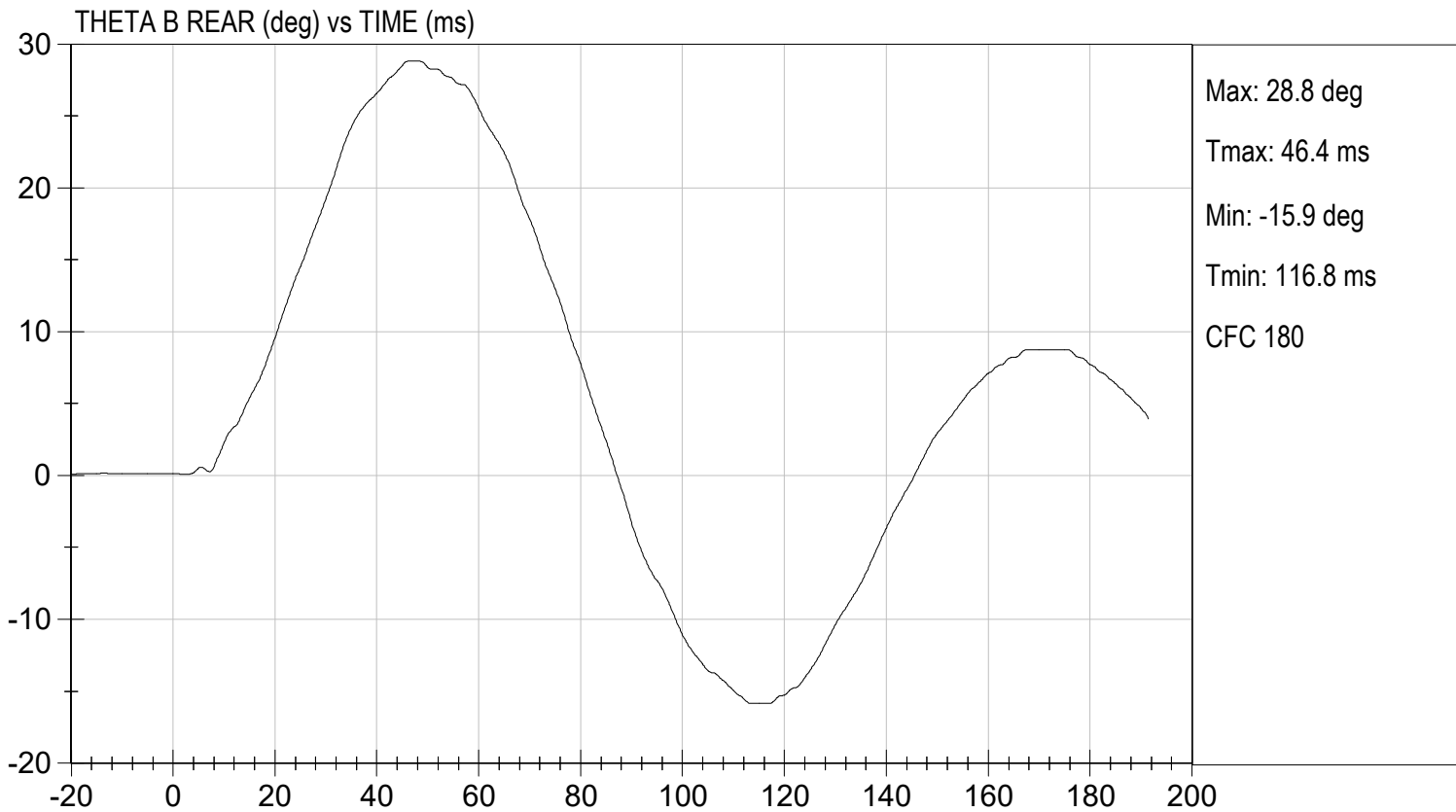
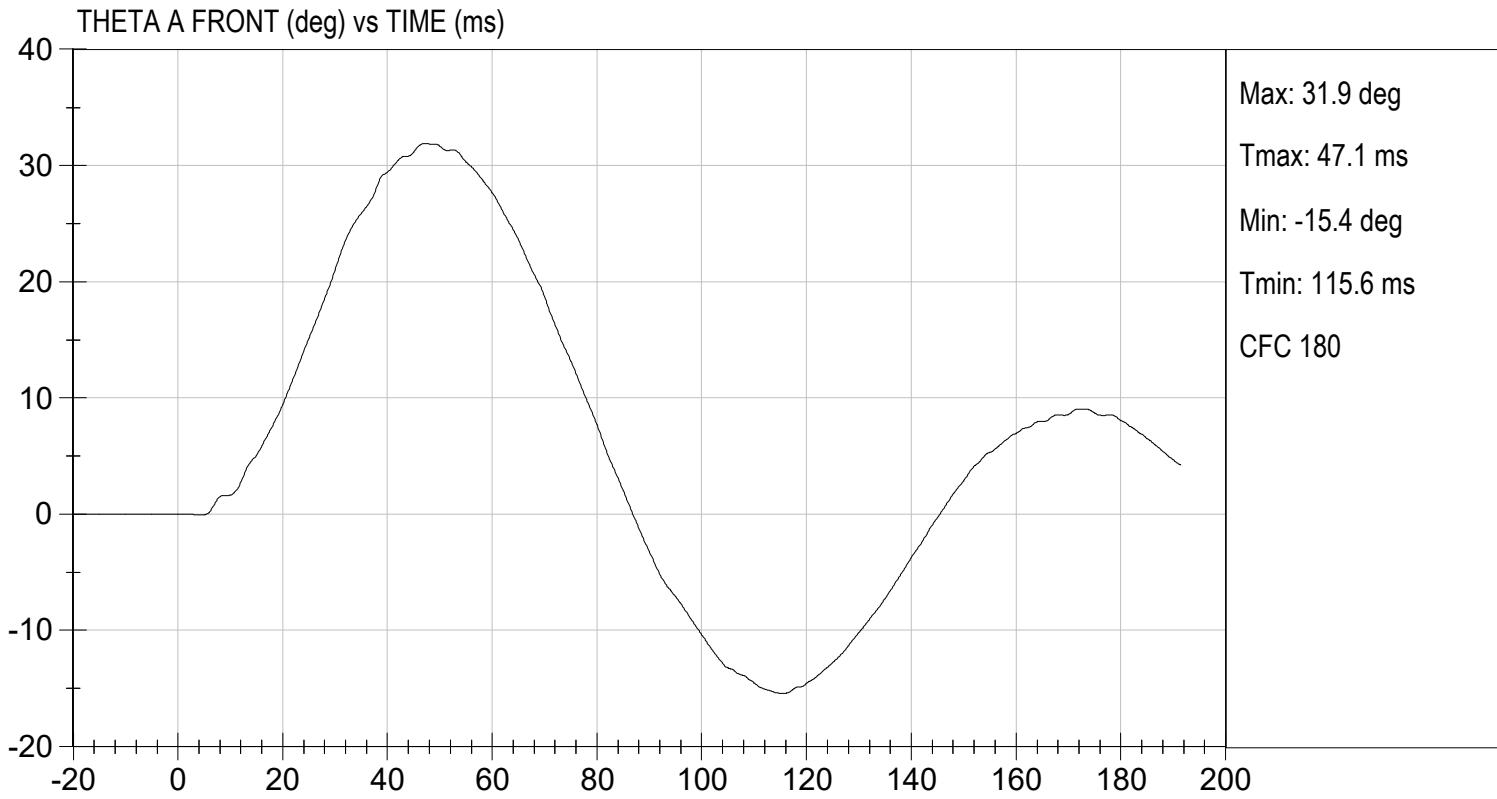
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass	
Laboratory Relative Humidity	%	10 to 70	25	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.05	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.03	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.407	Pass
	27 ms	m/s	-6.50 to -5.80	-5.95	Pass
	30 ms	m/s	>= -6.50	-6.28	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	48.3	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	47.0	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	40	Pass	
<b>Overall Results</b>				<b>Pass</b>	

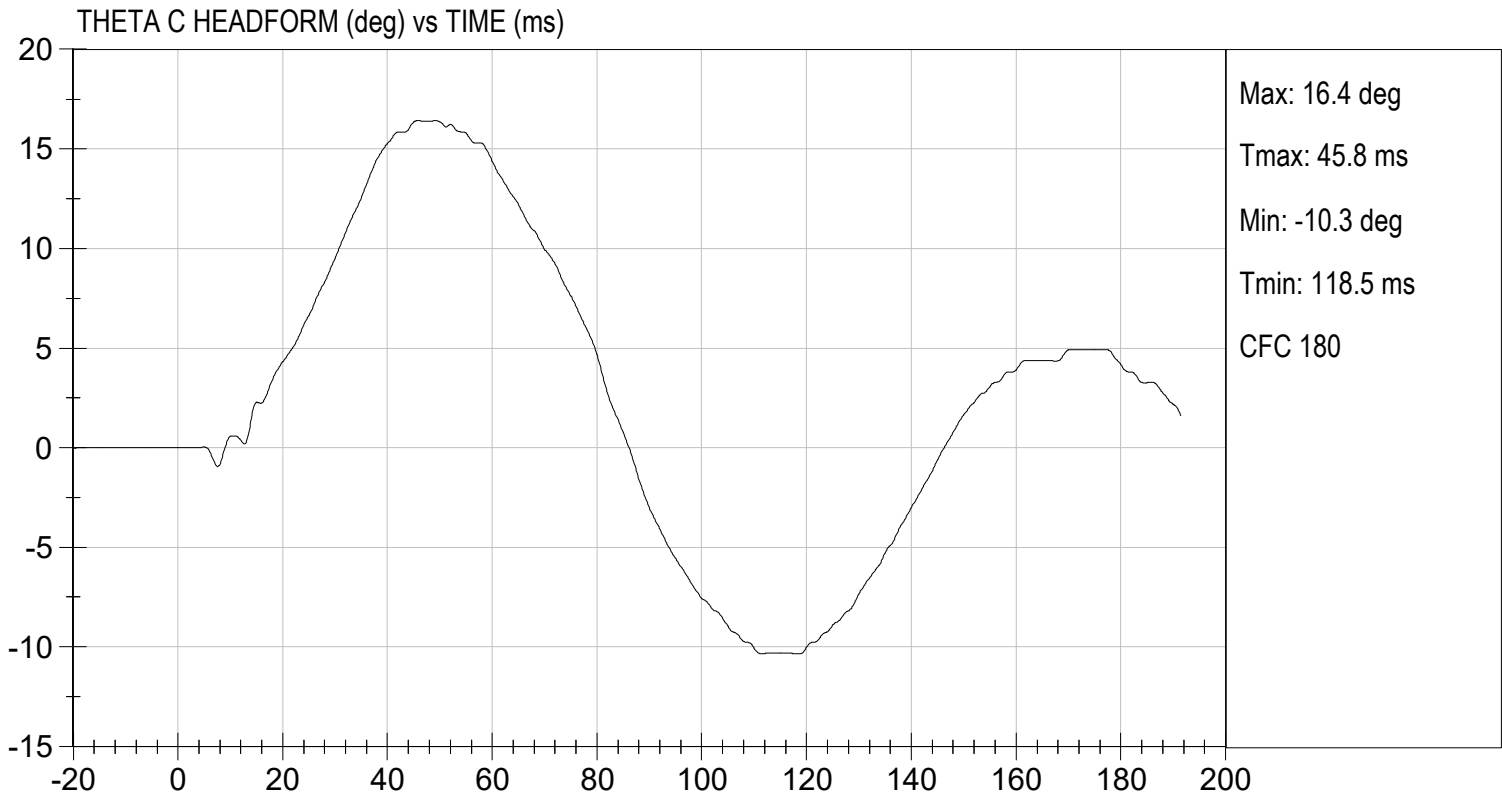
  
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          12/04/2024            
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PELVIS TEST

ES-2re DUMMY

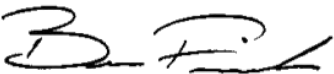
ATD Serial No:           F032          

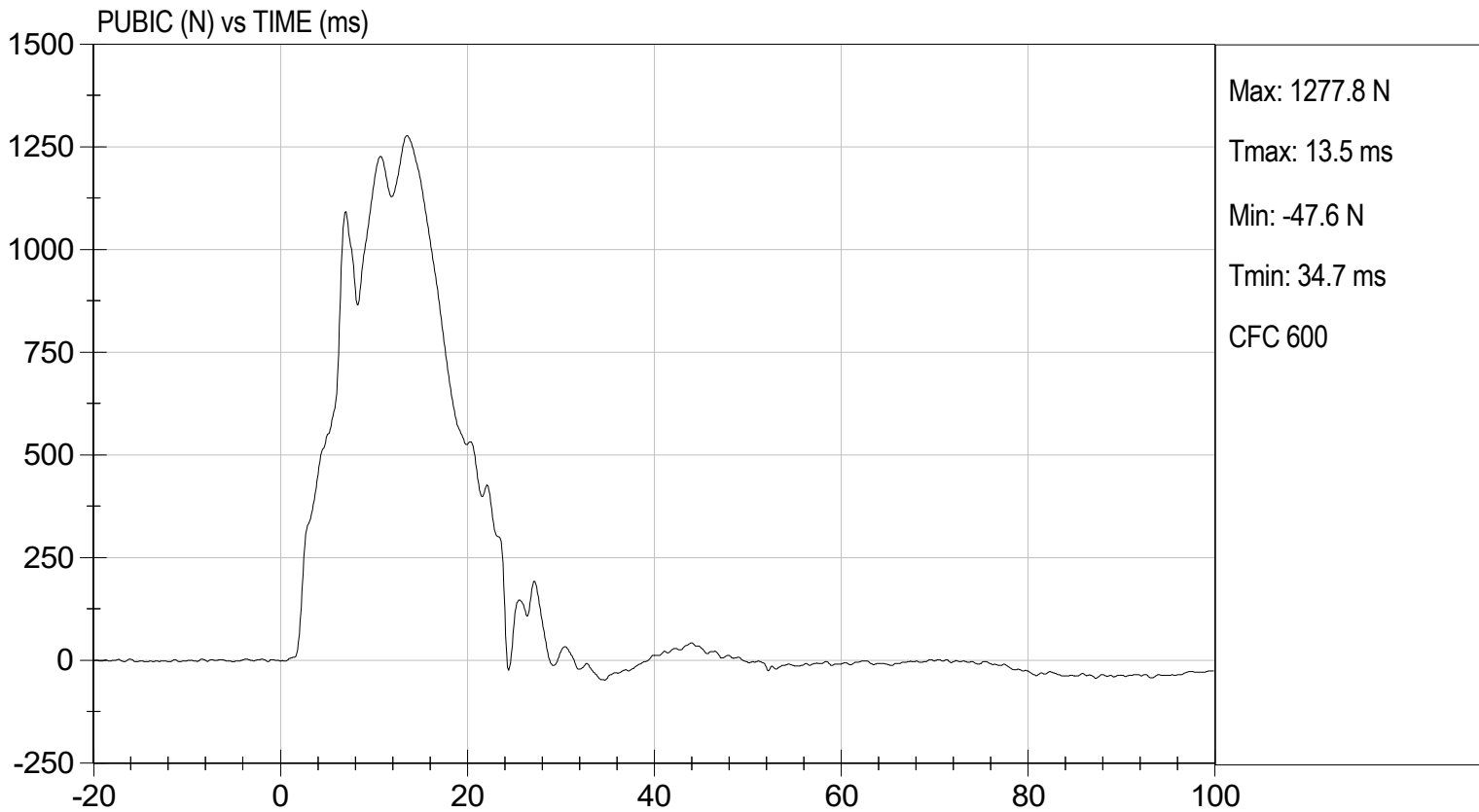
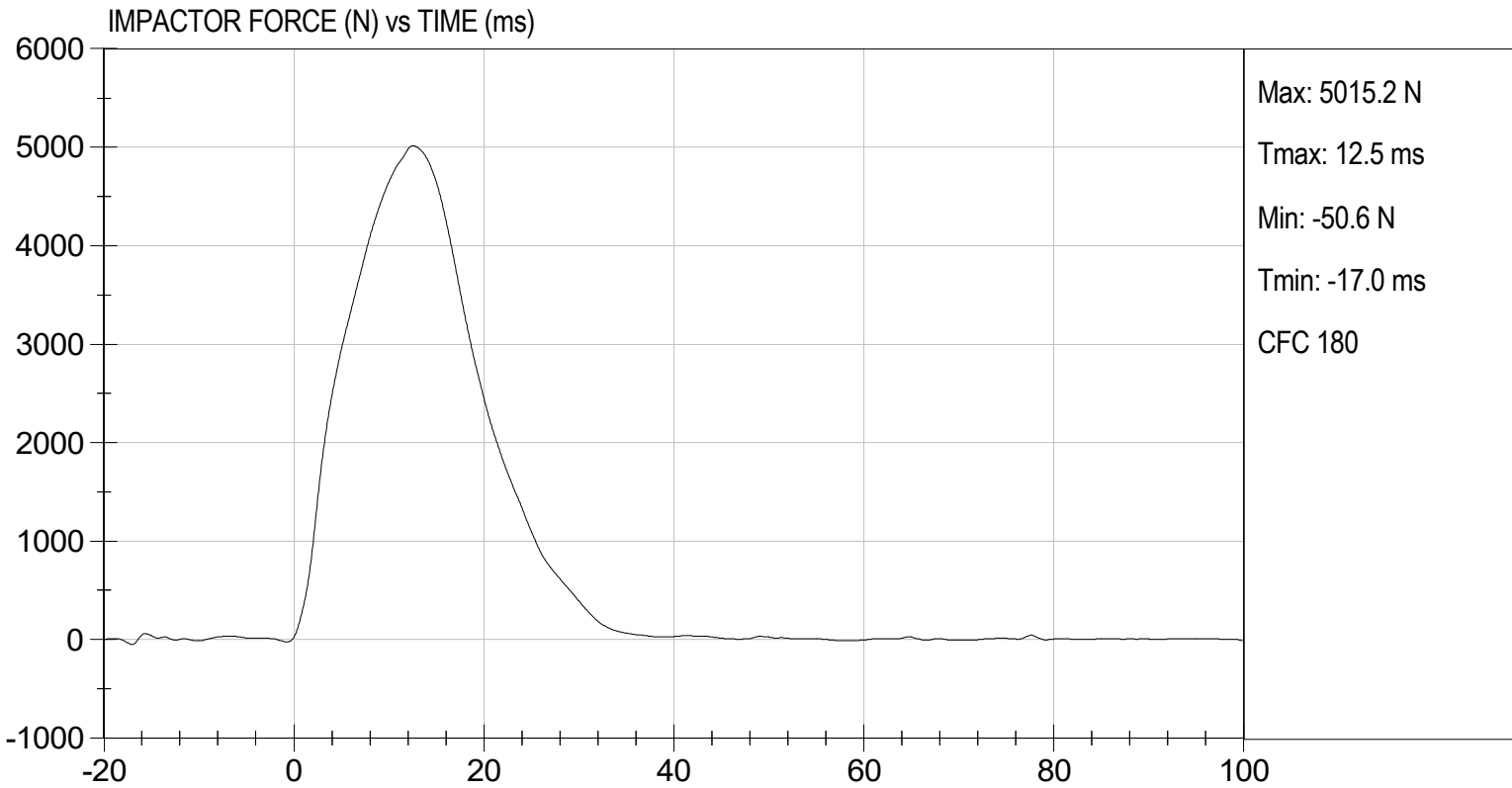
Test I.D:           D243109          

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	24	Pass
Probe Speed	m/s	4.20 to 4.40	4.34	Pass
Maximum Impactor Force	N	4700 to 5400	5015	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	12.5	Pass
Maximum Pubic Force	N	1230 to 1590	1278	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	13.5	Pass
Overall Test Results				Pass

  
Laboratory Technician

          12/04/2024            
Test Date

  
Approved By



MGA RESEARCH CORPORATION

THORAX IMPACT TEST

ES-2re DUMMY

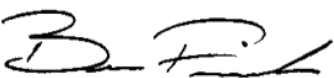
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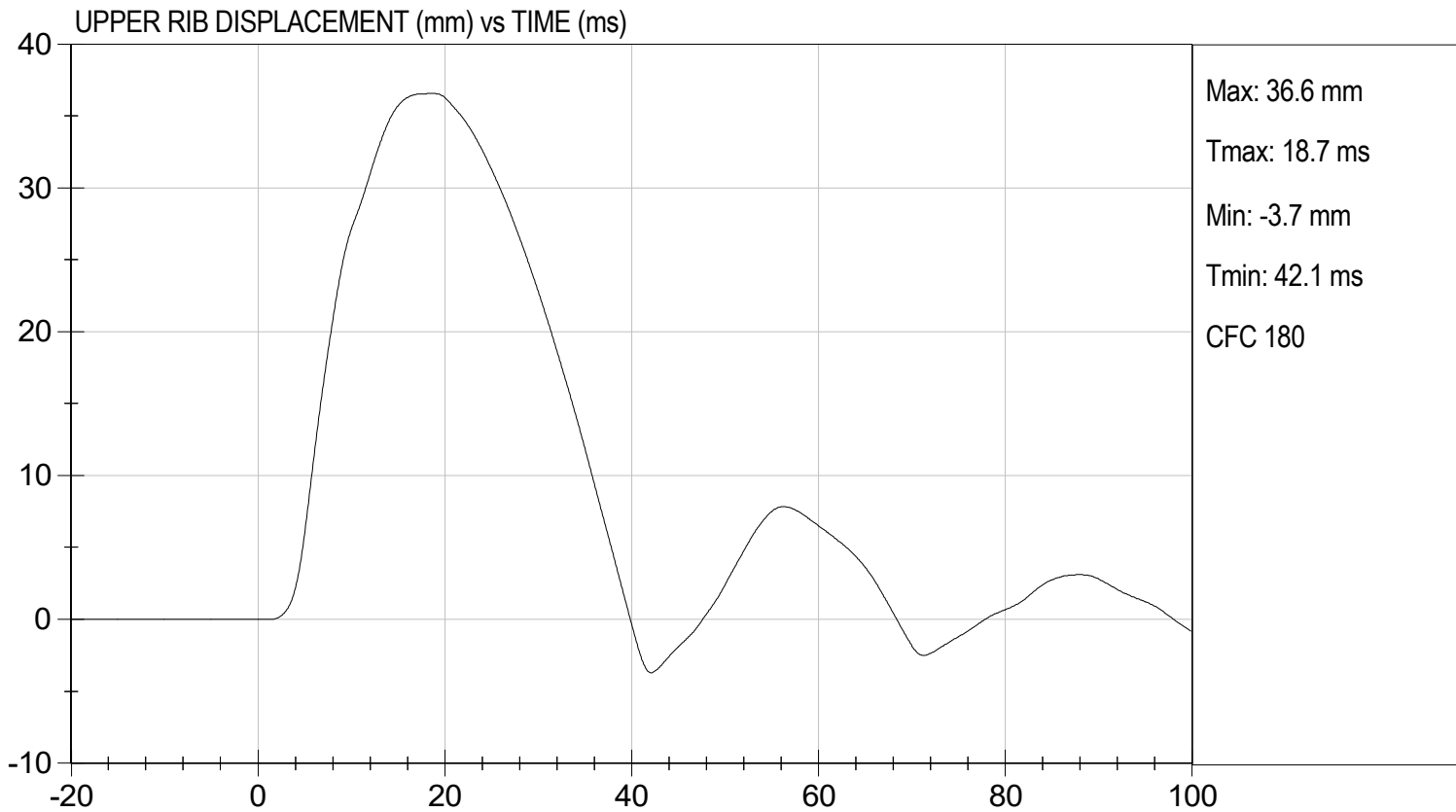
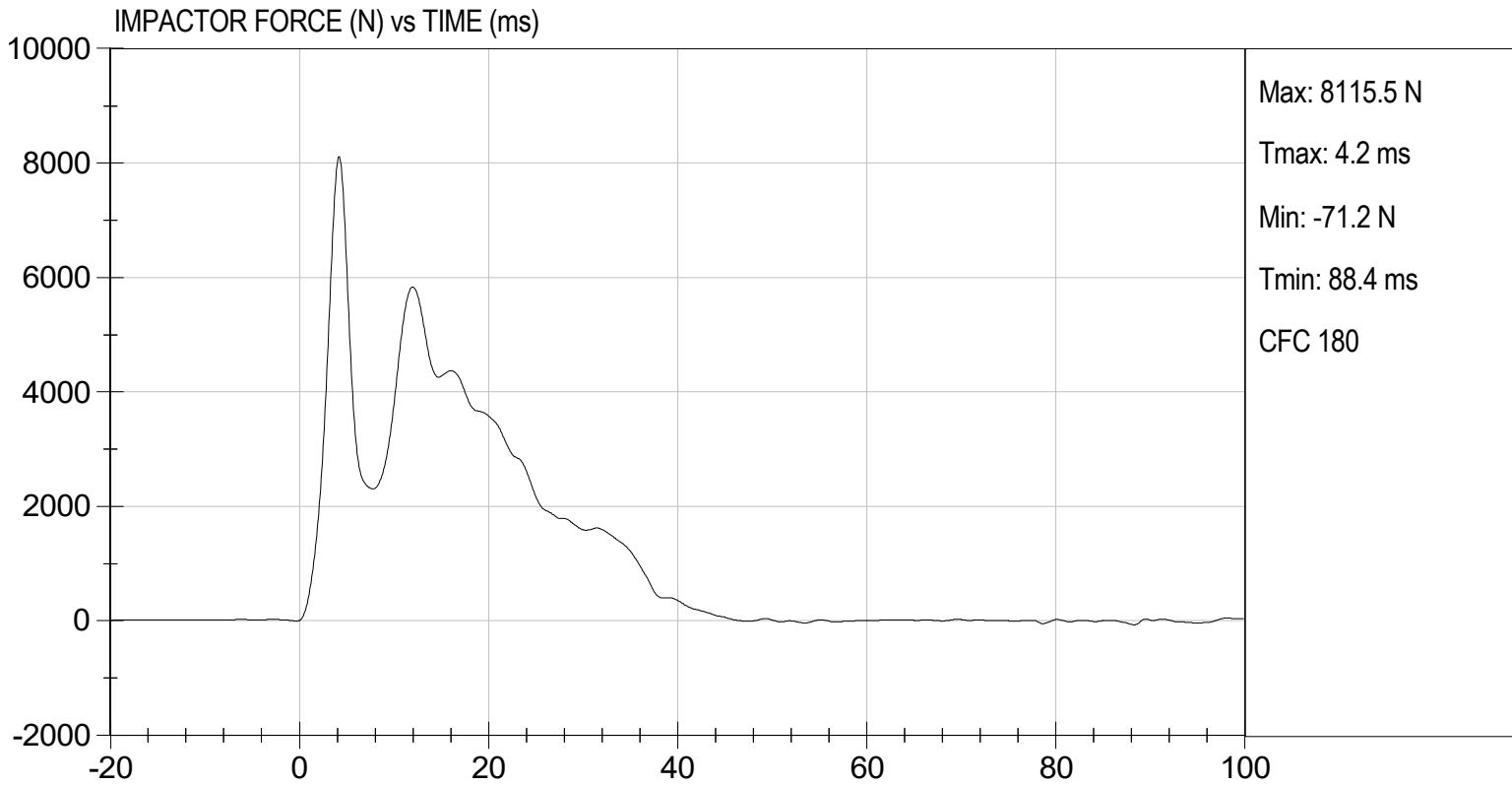
Test I.D: D243100

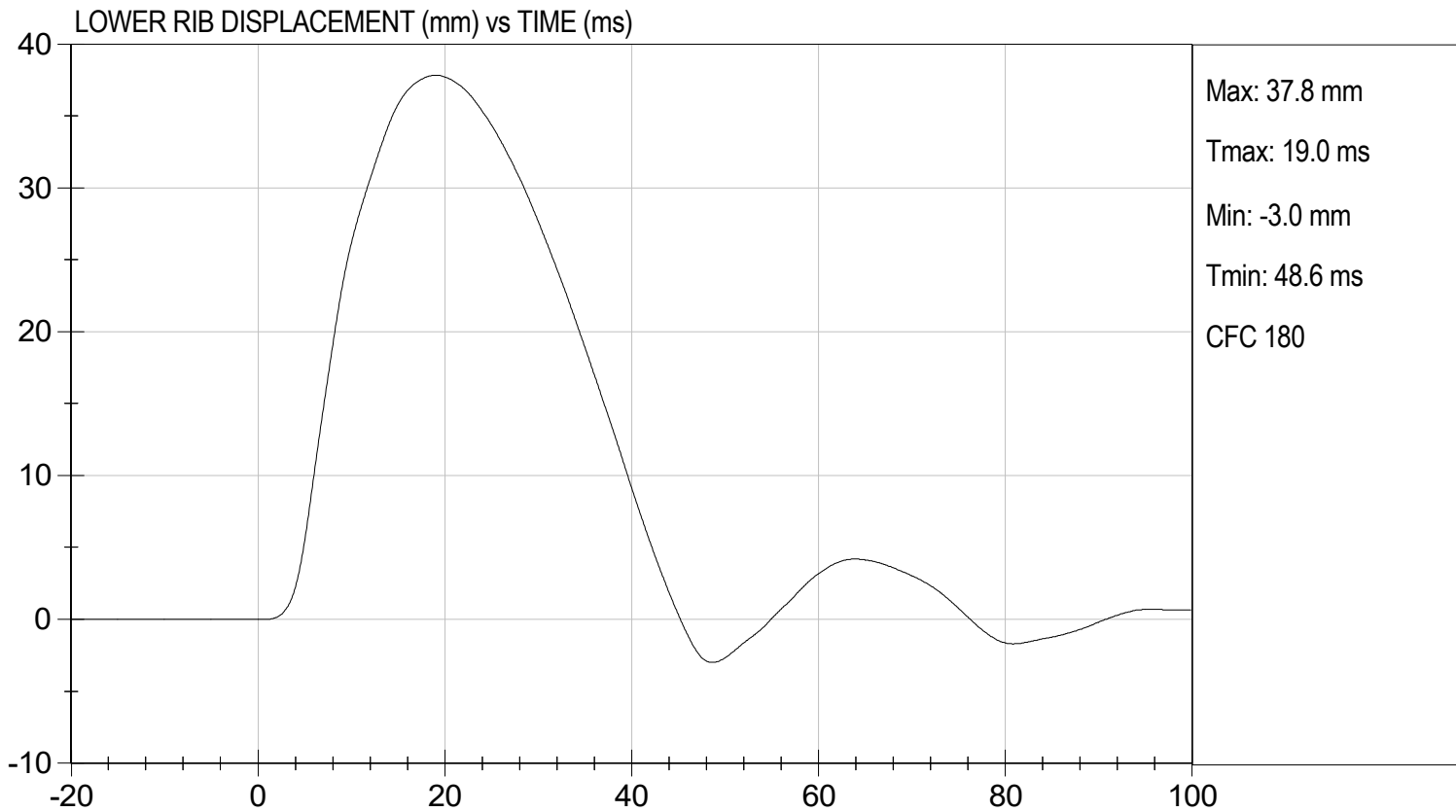
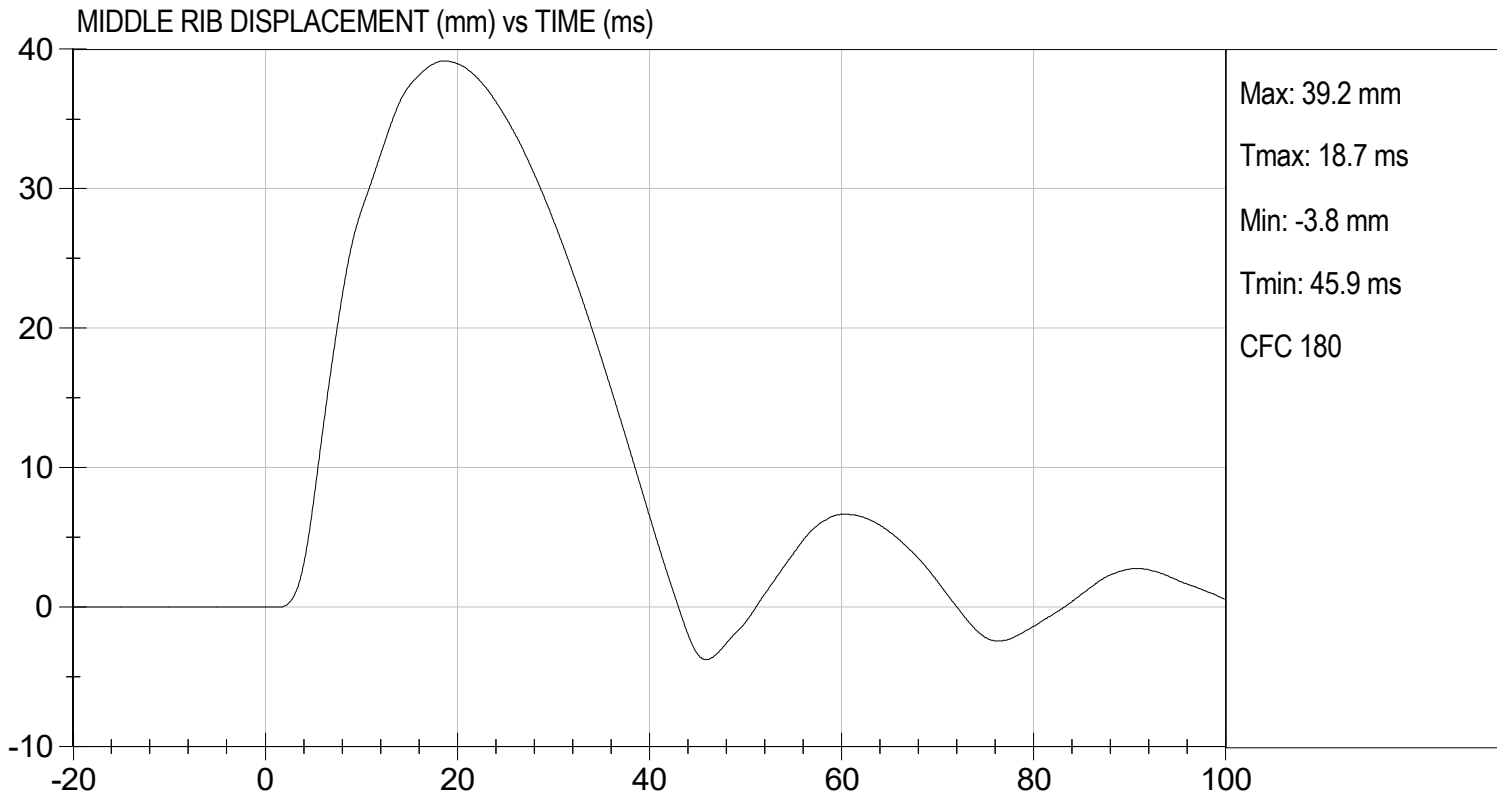
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.7	Pass
Humidity	%	10 to 70	24	Pass
Probe Speed	m/s	5.40 to 5.60	5.40	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5834	Pass
Upper Rib Displacement	mm	34.0 to 41.0	36.6	Pass
Middle Rib Displacement	mm	37.0 to 45.0	39.2	Pass
Lower Rib Displacement	mm	37.0 to 44.0	37.8	Pass
Overall Test Results				Pass

  
Laboratory Technician

12/04/2024  
Test Date

  
Approved By





**QUALIFICATION TEST RESULTS**

**POST-TEST**

**EUROSID 2 (ES-2RE) MALE – DRIVER ATD**

**ES-2re External Measurements  
SN: F032**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

**MGA RESEARCH CORPORATION**

**HEAD DROP TEST**

**ES-2re DUMMY**

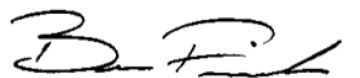
**ATD Serial No:**           F032          

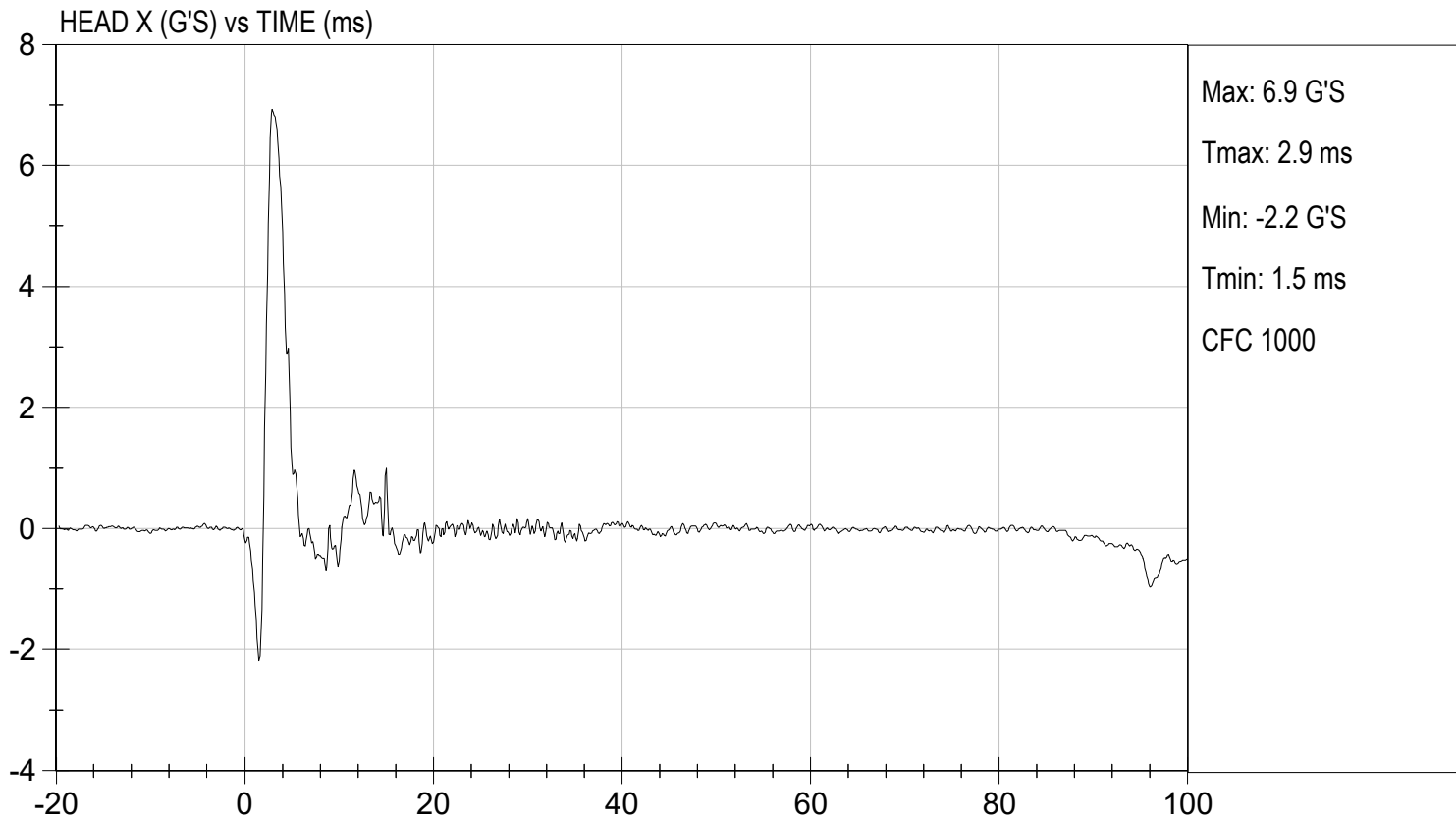
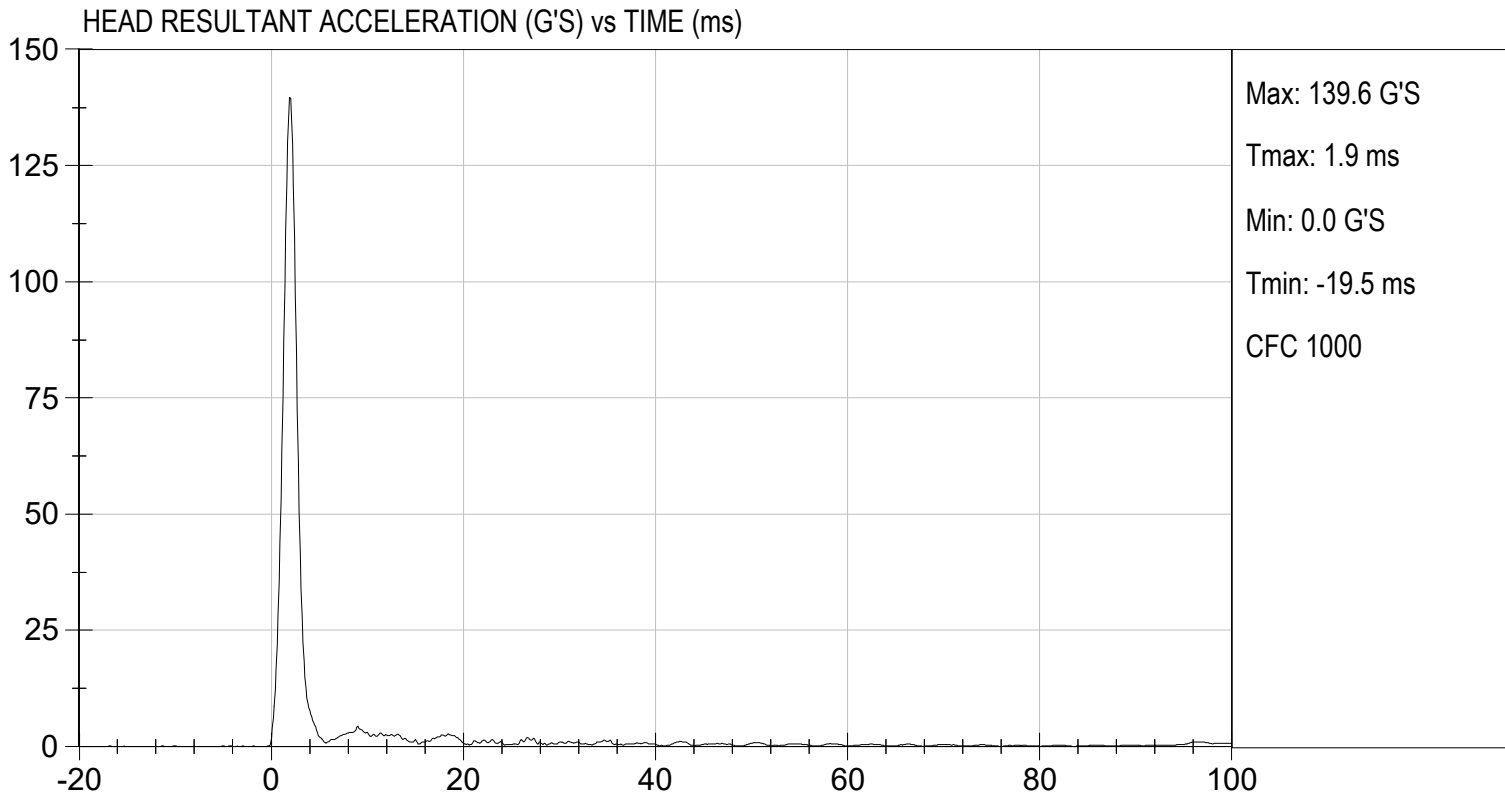
**Test ID:**           D250081          

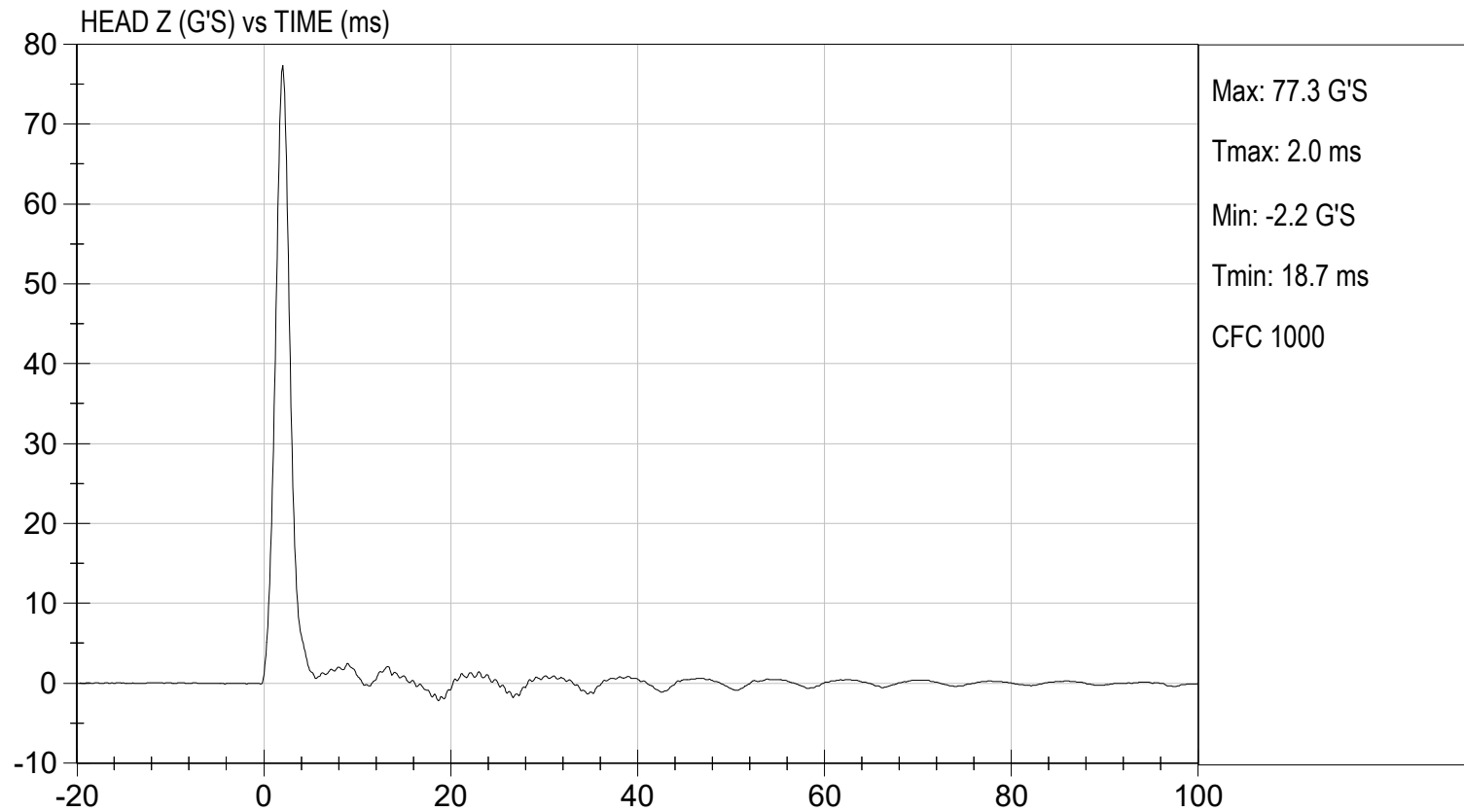
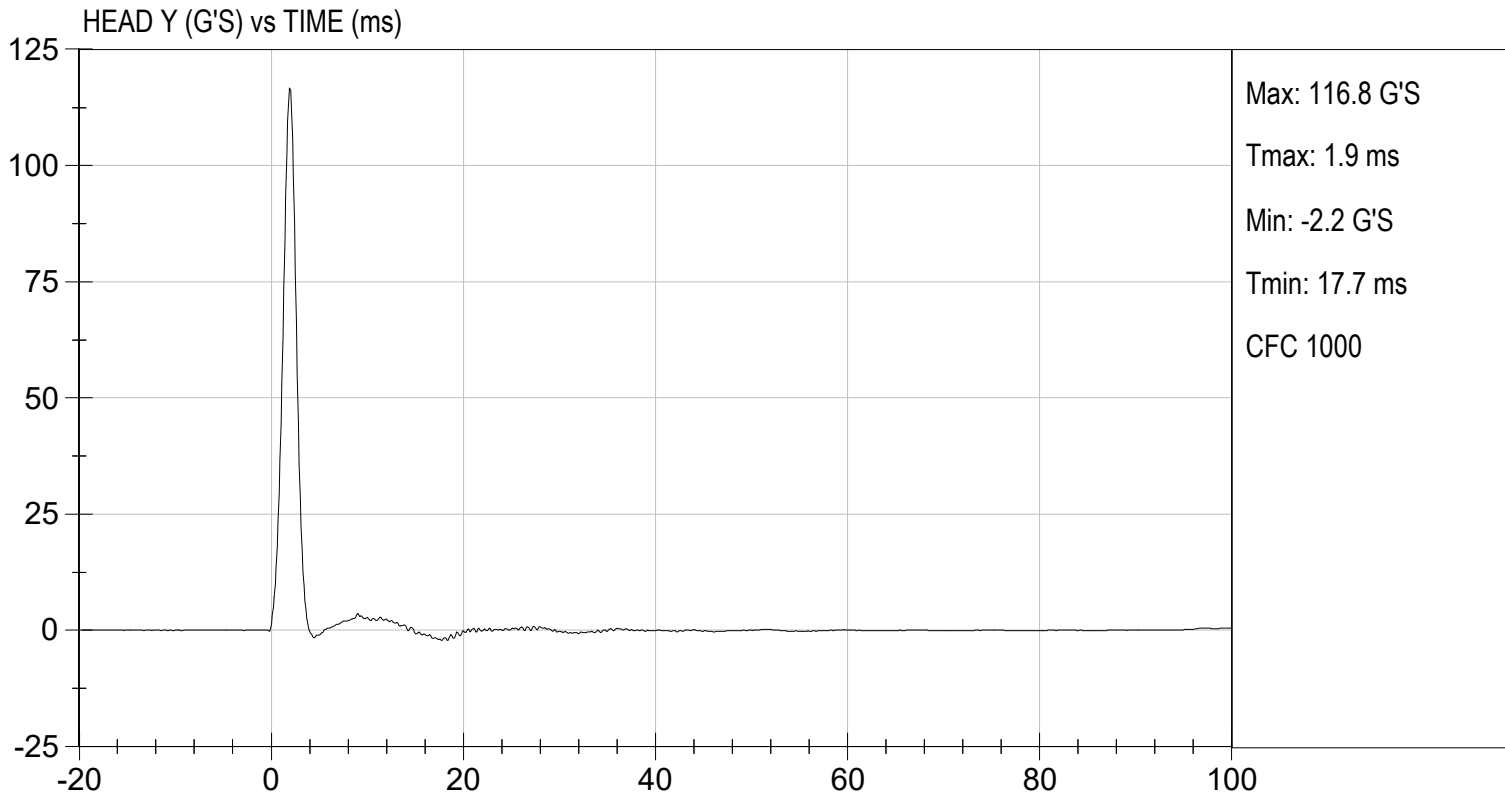
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	34	Pass
Peak Resultant Acceleration	G's	125 to 155	140	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	6.9	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

          01/09/2025            
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION  
NECK PENDULUM TEST  
ES-2re DUMMY**


**ATD Serial No:**           F032          

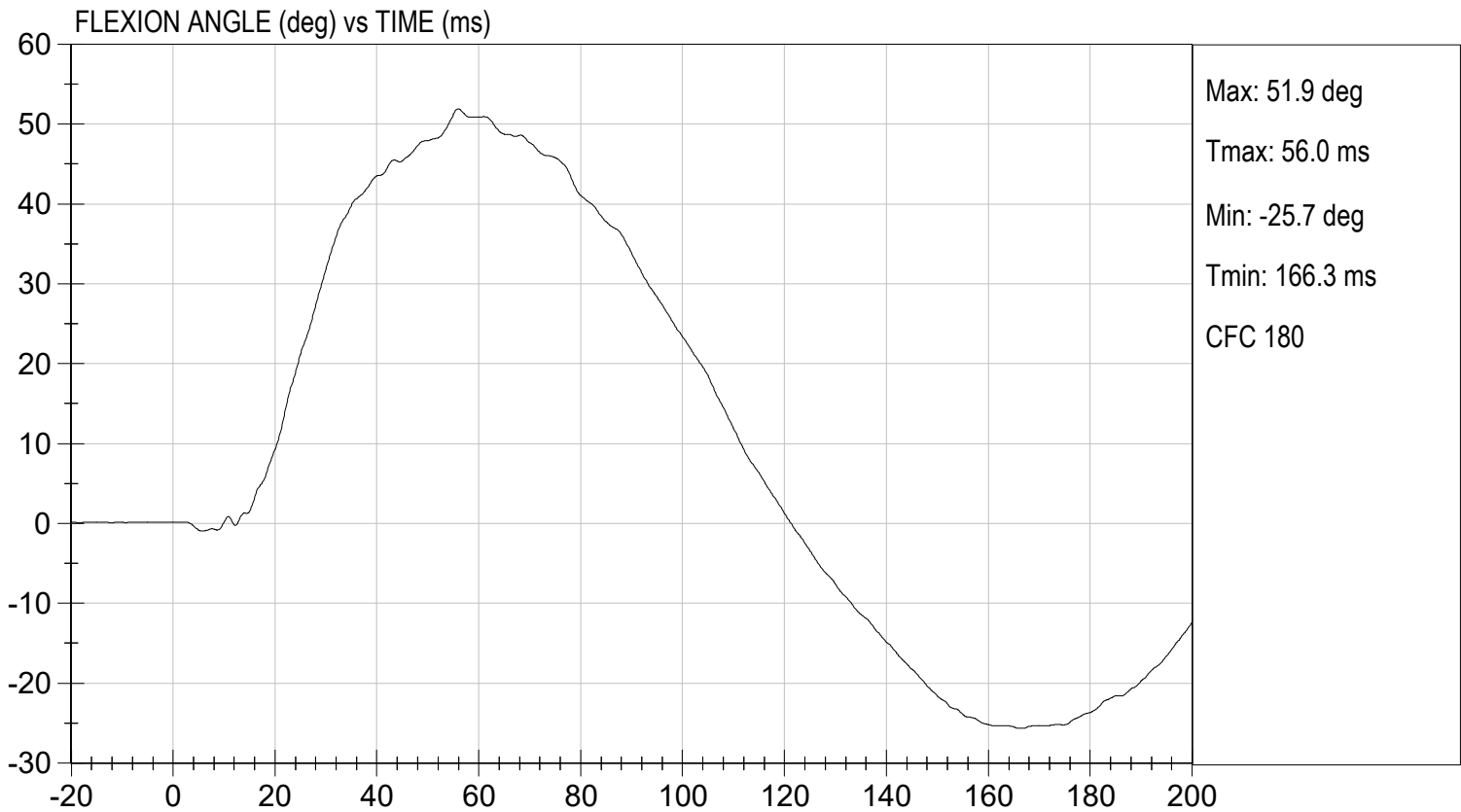
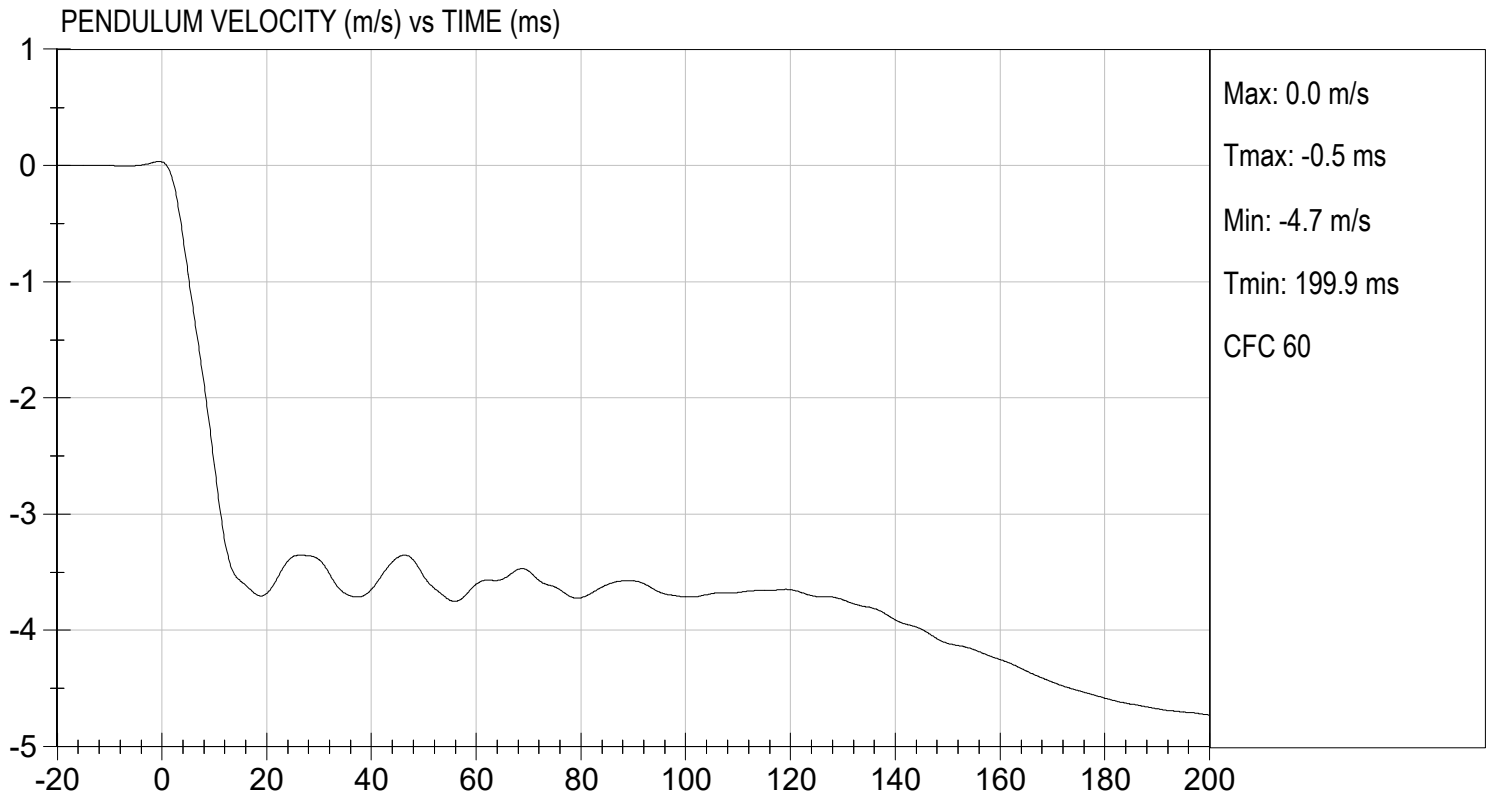
**Test I.D.:**           D250082          

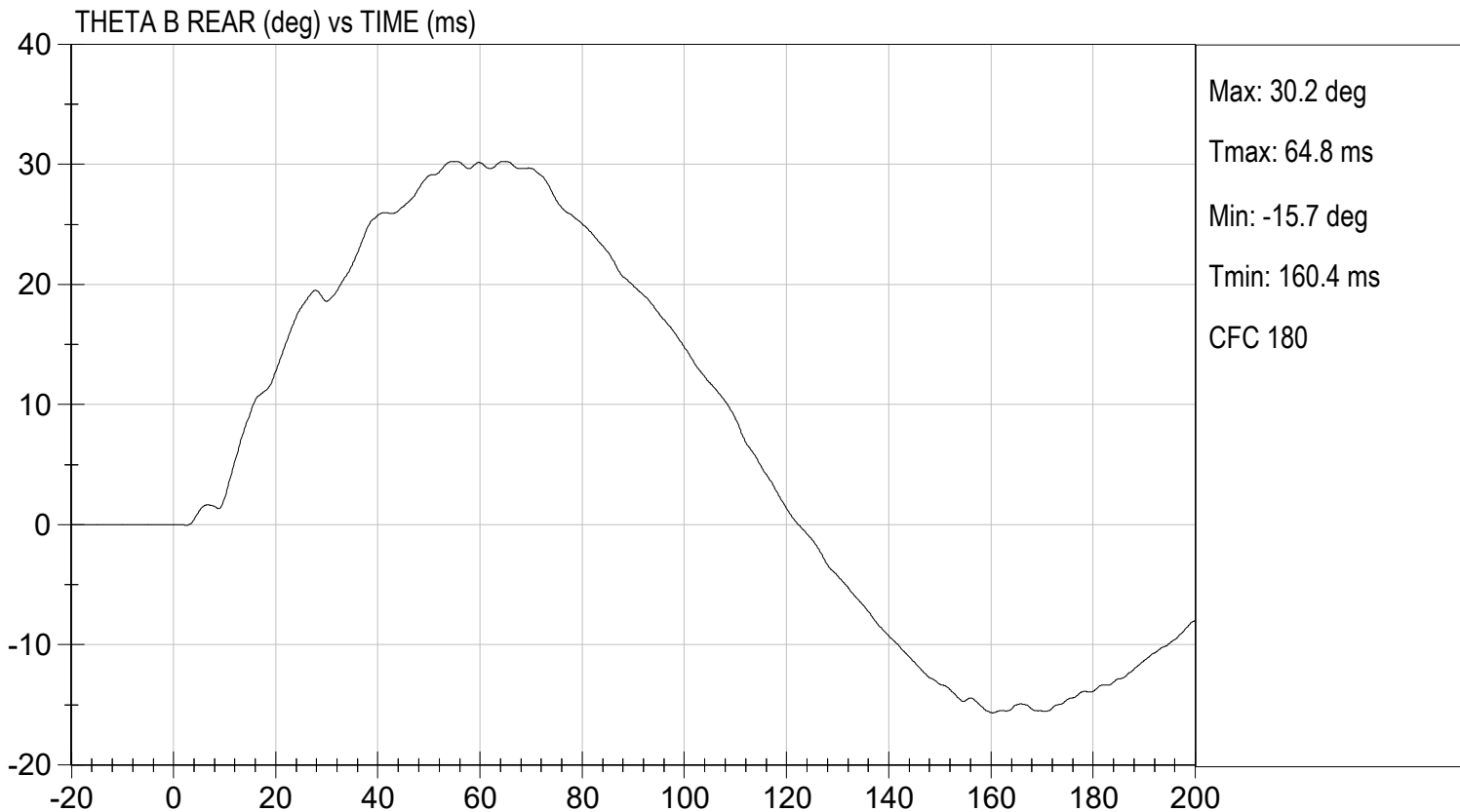
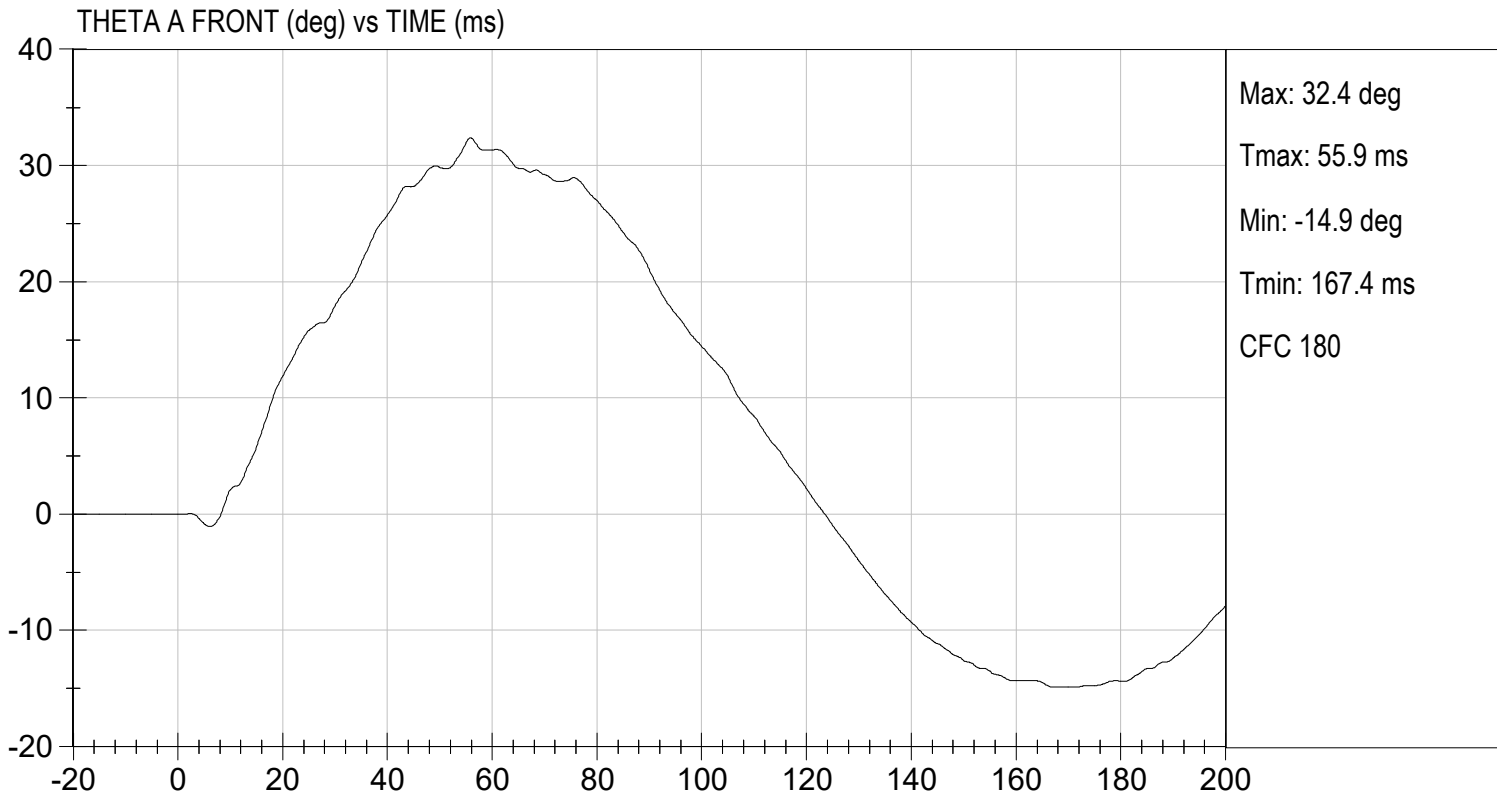
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass	
Laboratory Relative Humidity	%	10 to 70	29	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.46	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3 ms	m/s	-0.25 to -0.375	-0.32	Pass
	14 ms	m/s	-3.20 to -3.70	-3.53	Pass
	17 ms	m/s	>= -3.70	-3.66	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	51.9	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	56.0	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	65.3	Pass	
<b>Overall Results</b>				<b>Pass</b>	

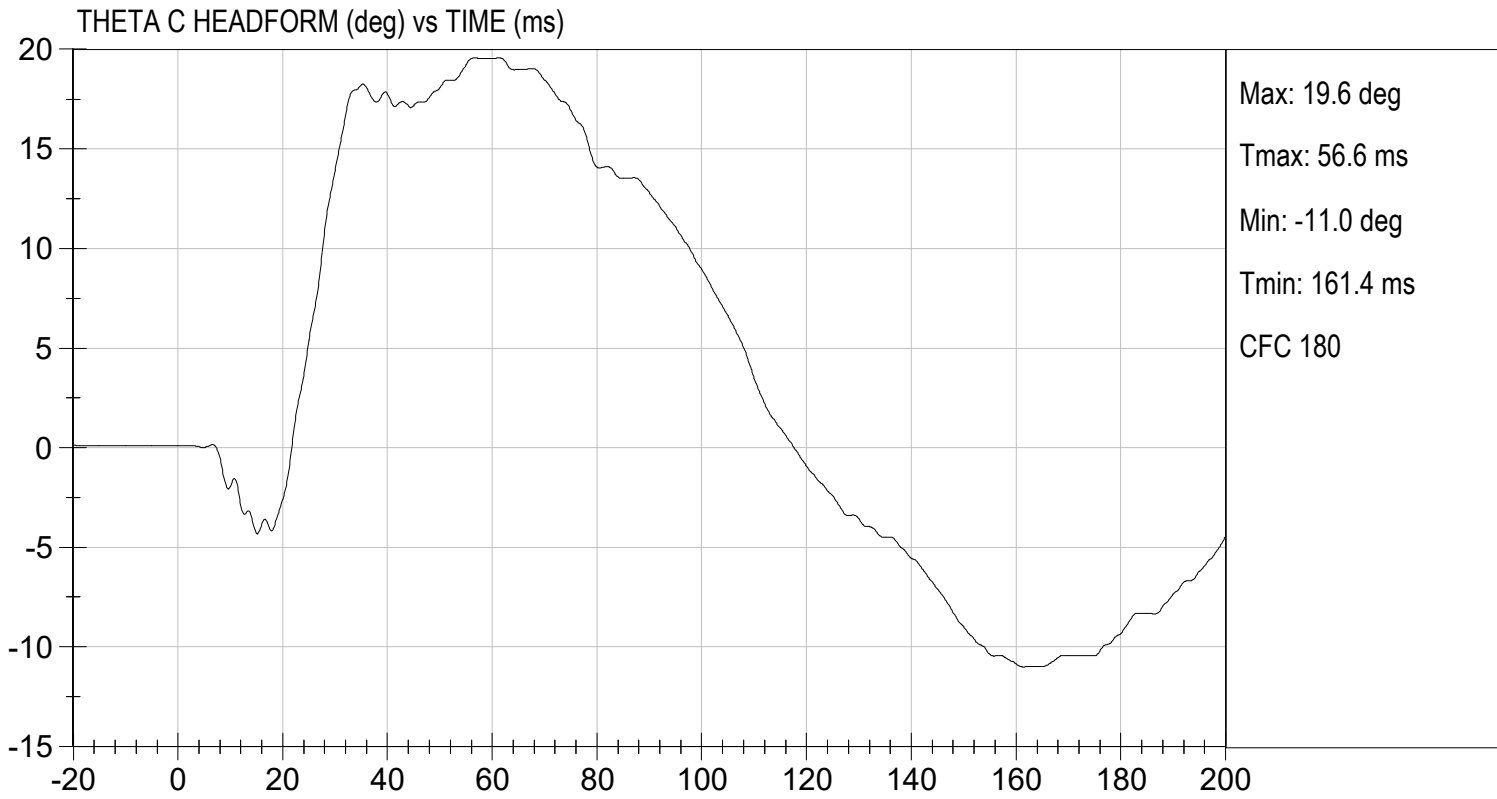
  
Laboratory Technician

          01/09/2025            
Test Date

  
Approved By







MGA RESEARCH CORPORATION

SHOULDER IMPACT TEST

ES-2re DUMMY

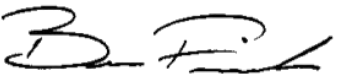
ATD Serial No: F032

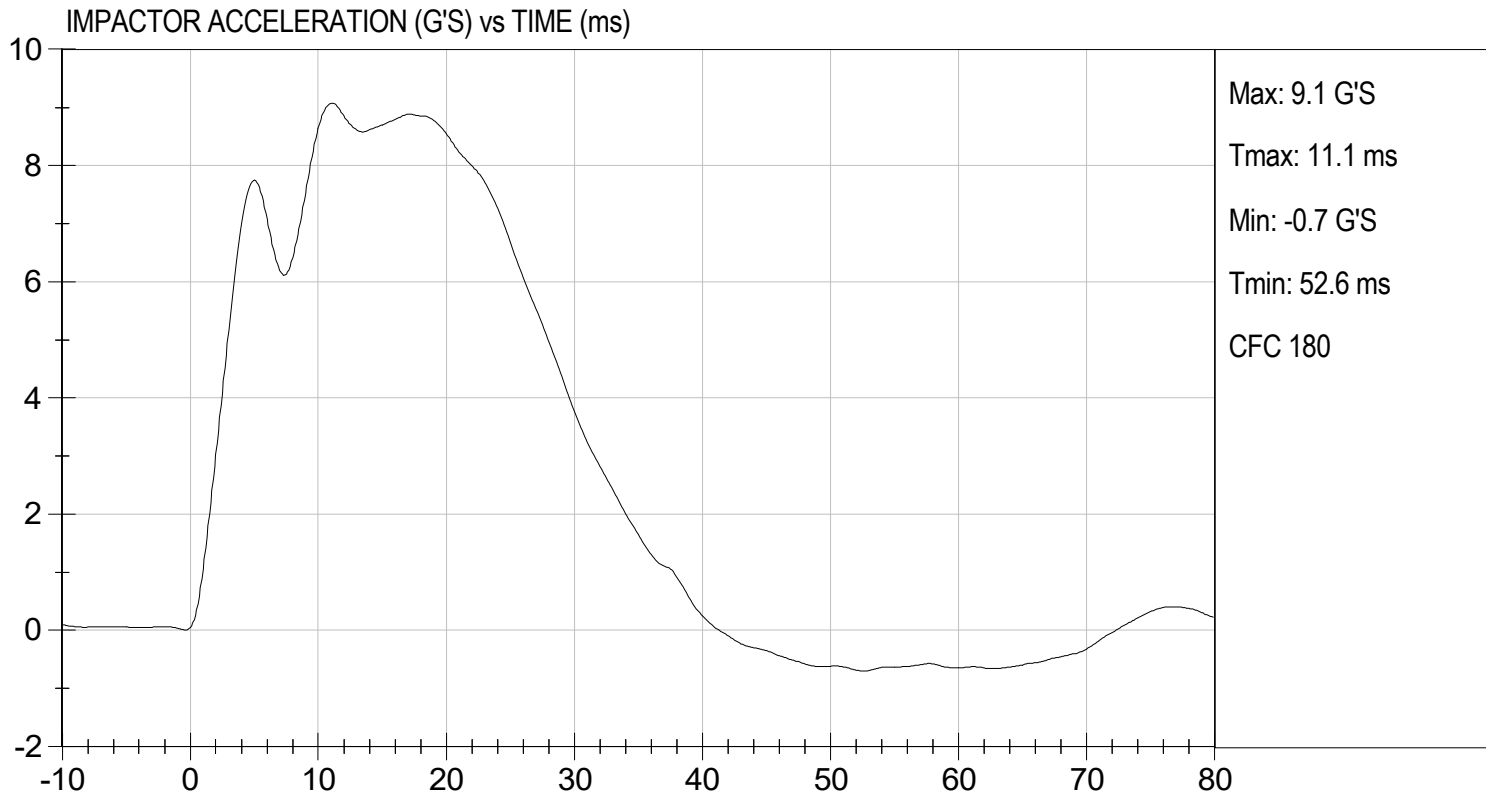
Test I.D: D250083

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	34	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.2	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	9.1	Pass
Overall Test Results				Pass

  
Laboratory Technician

01/09/2025  
Test Date

  
Approved By



MGA RESEARCH CORPORATION

UPPER RIB TEST

ES-2re DUMMY

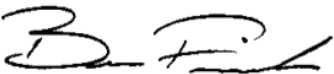
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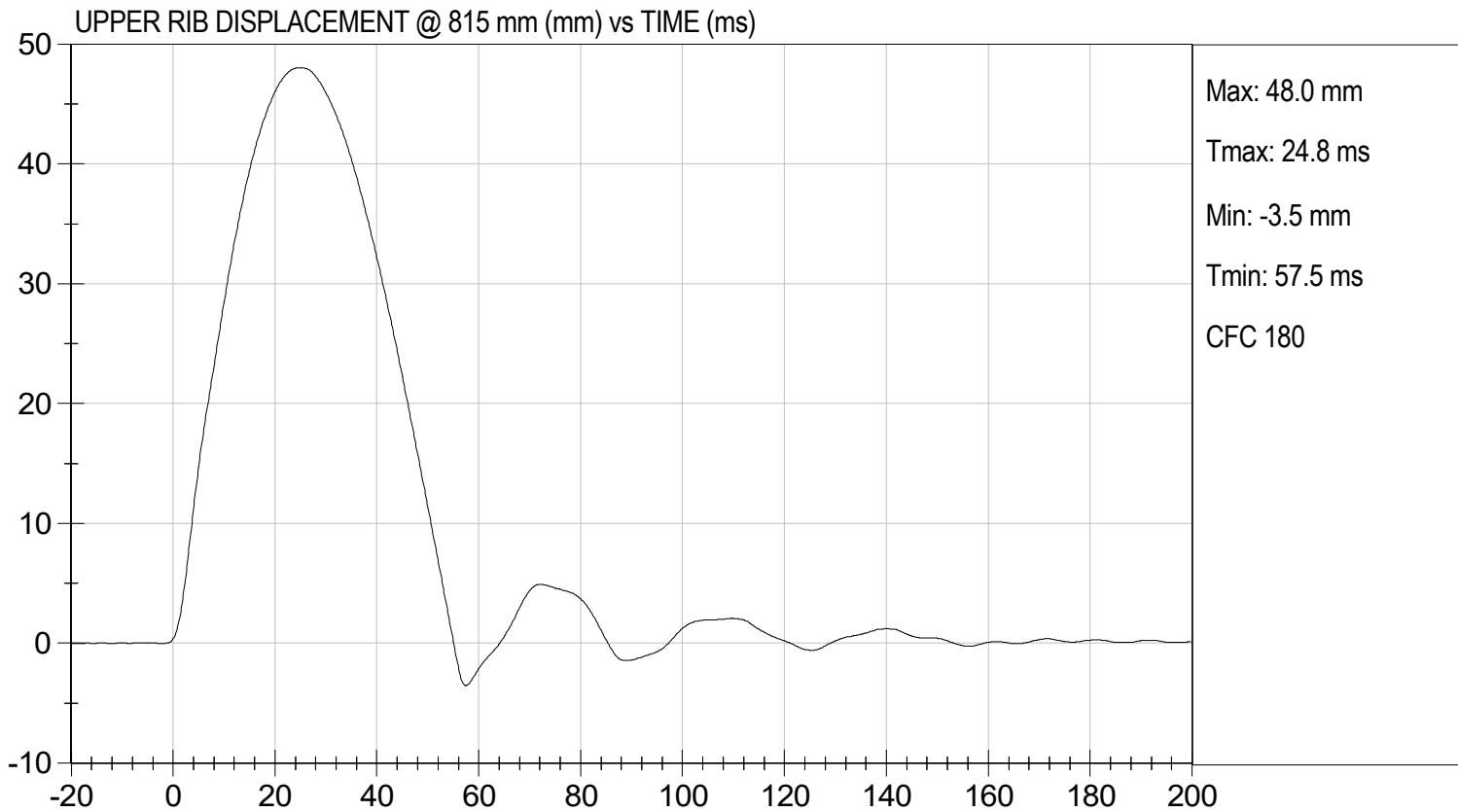
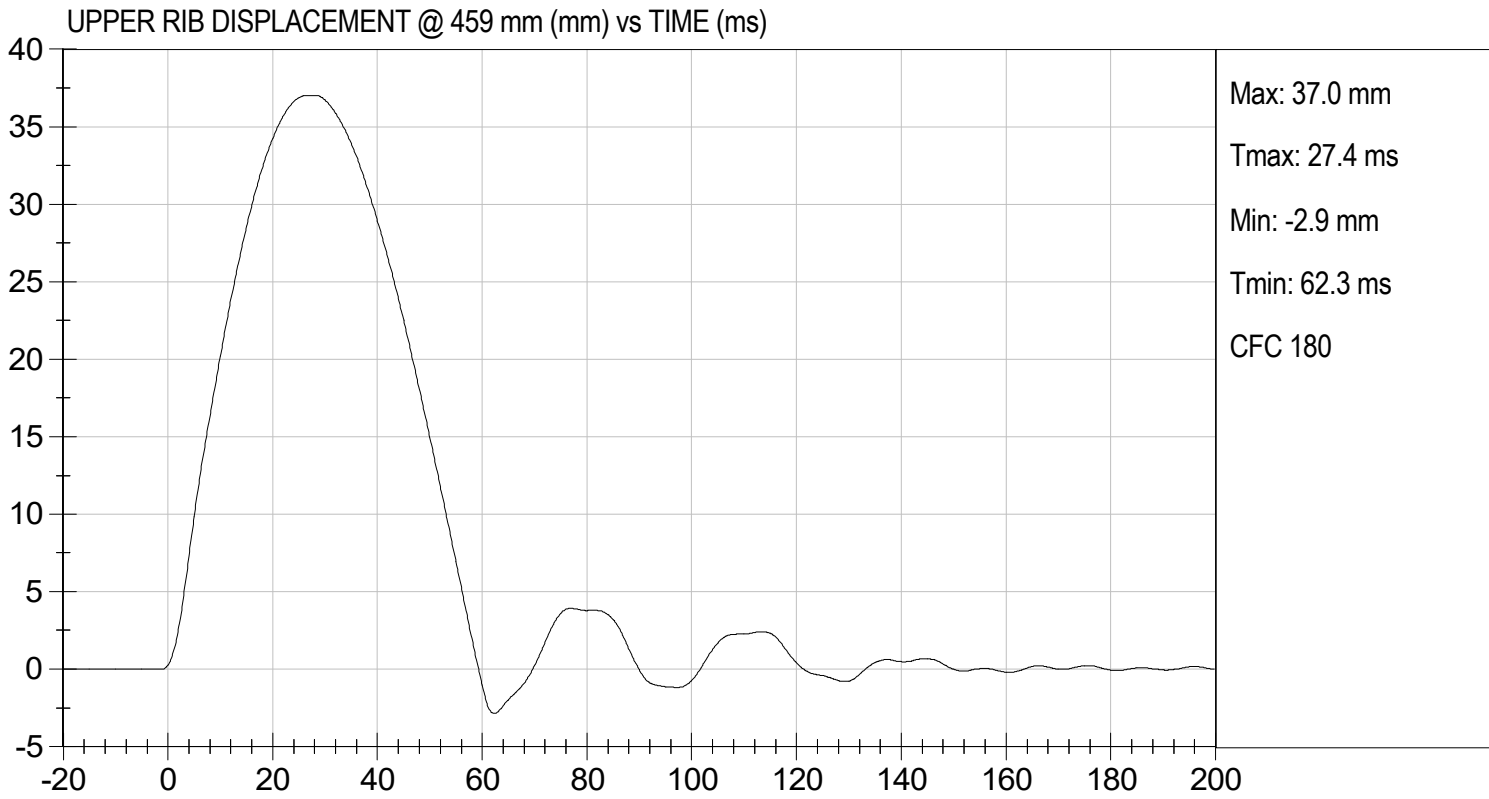
Test I.D: D250084

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.0	Pass
Overall Test Results				Pass

  
Laboratory Technician

01/09/2025  
Test Date

  
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MID RIB TEST

ES-2re DUMMY

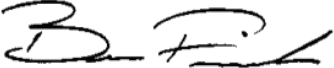
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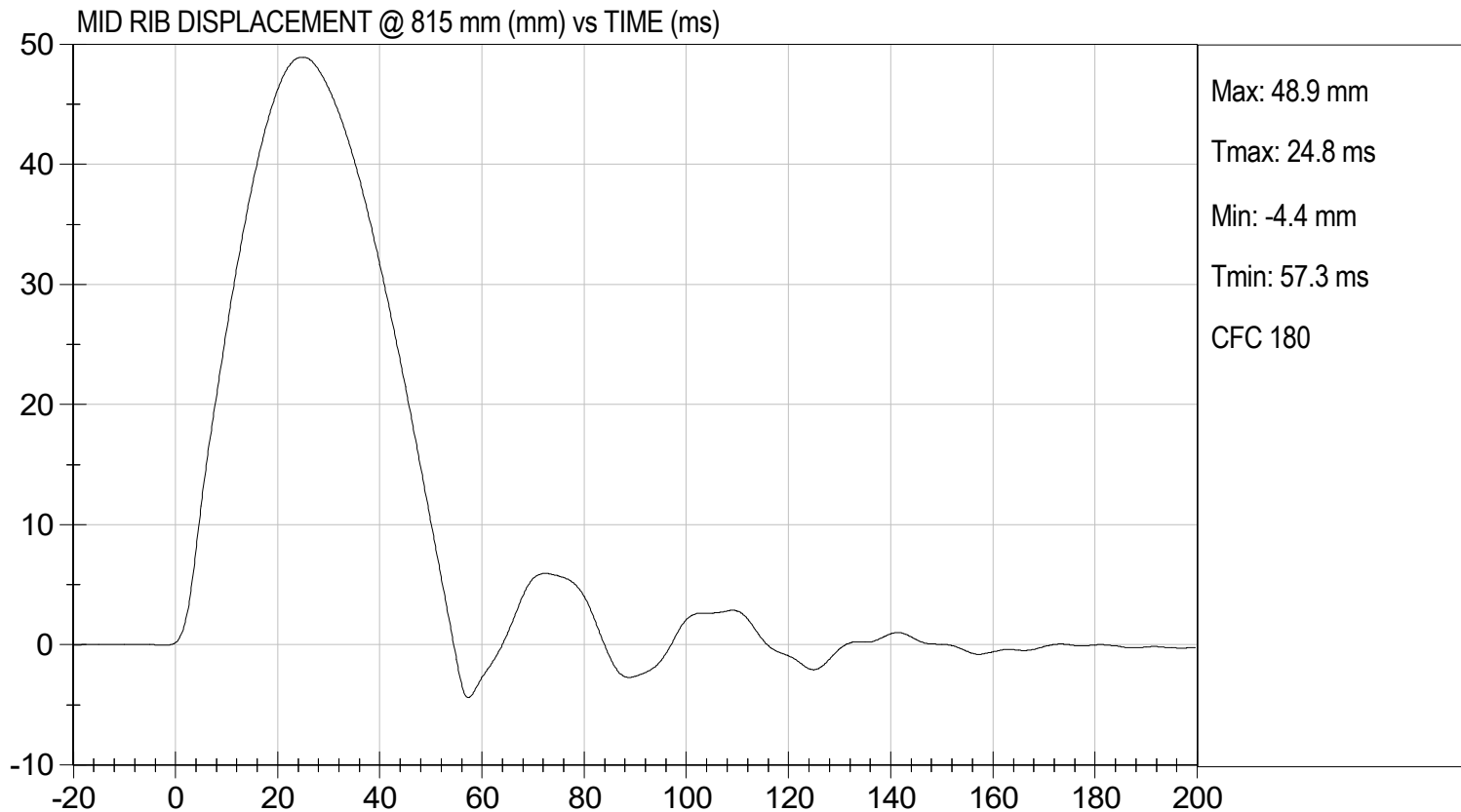
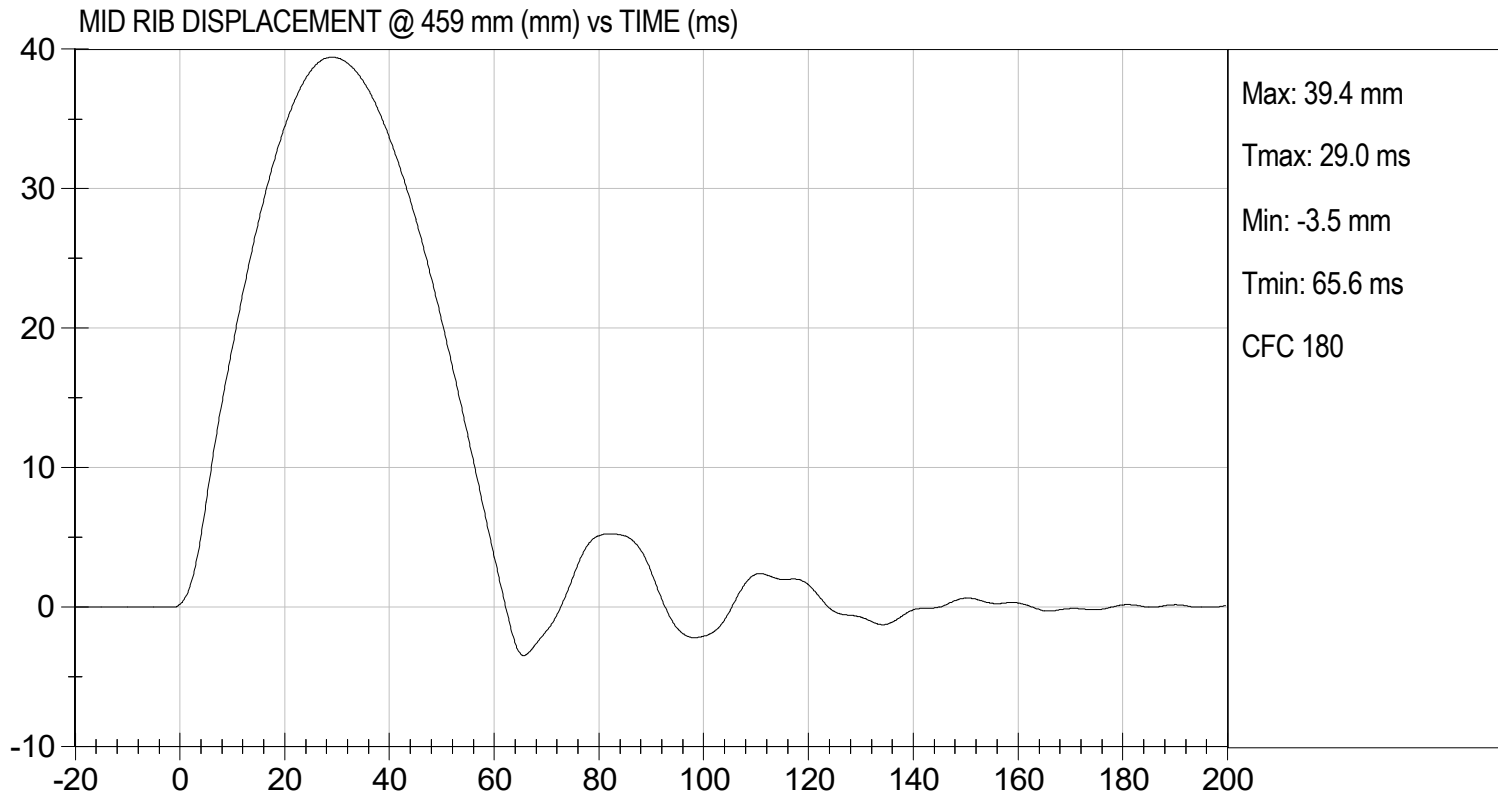
Test I.D: D250085

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.4	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.9	Pass
			Overall Test Results	Pass

  
Laboratory Technician

01/09/2025  
Test Date

  
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LOWER RIB TEST

ES-2re DUMMY

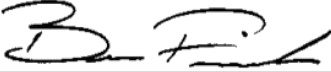
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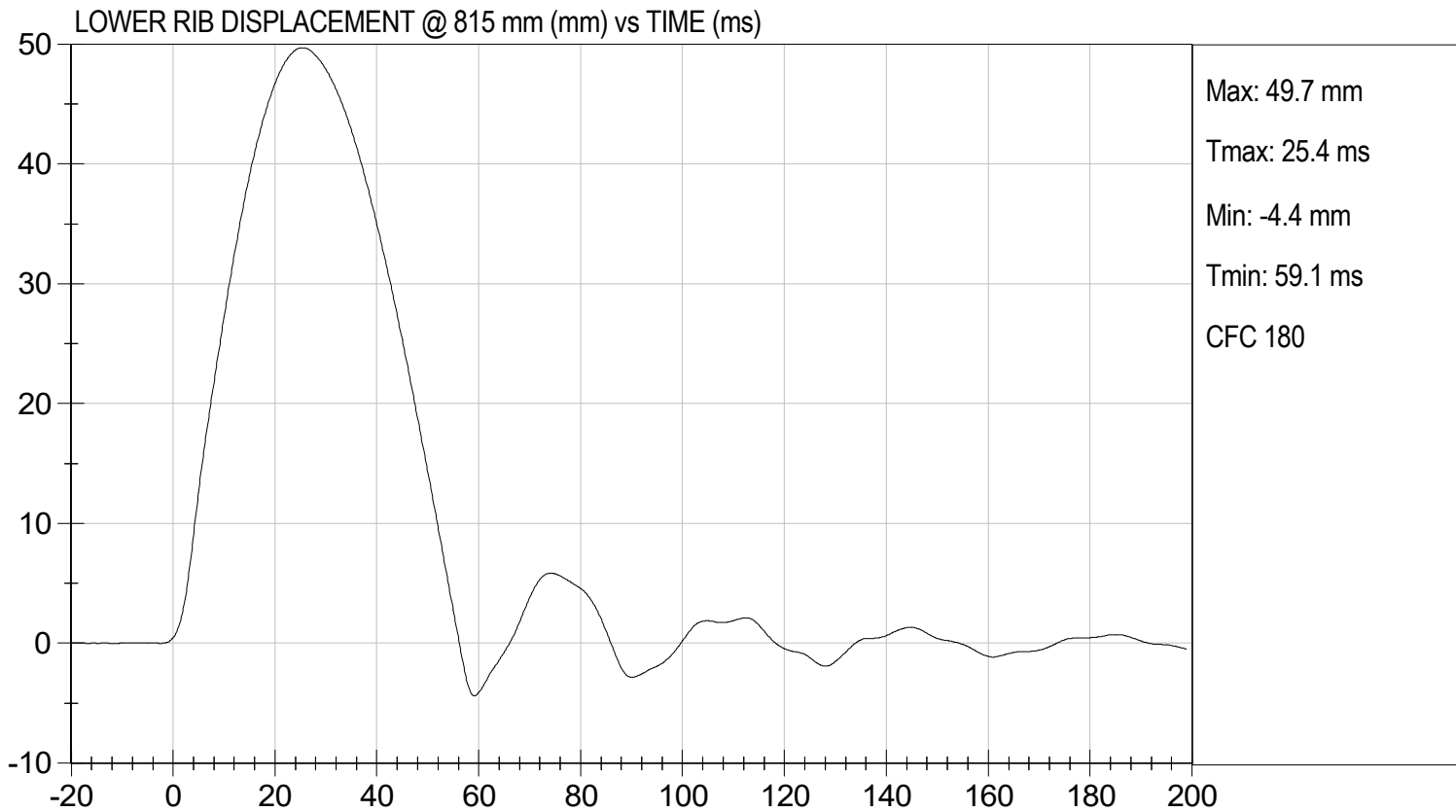
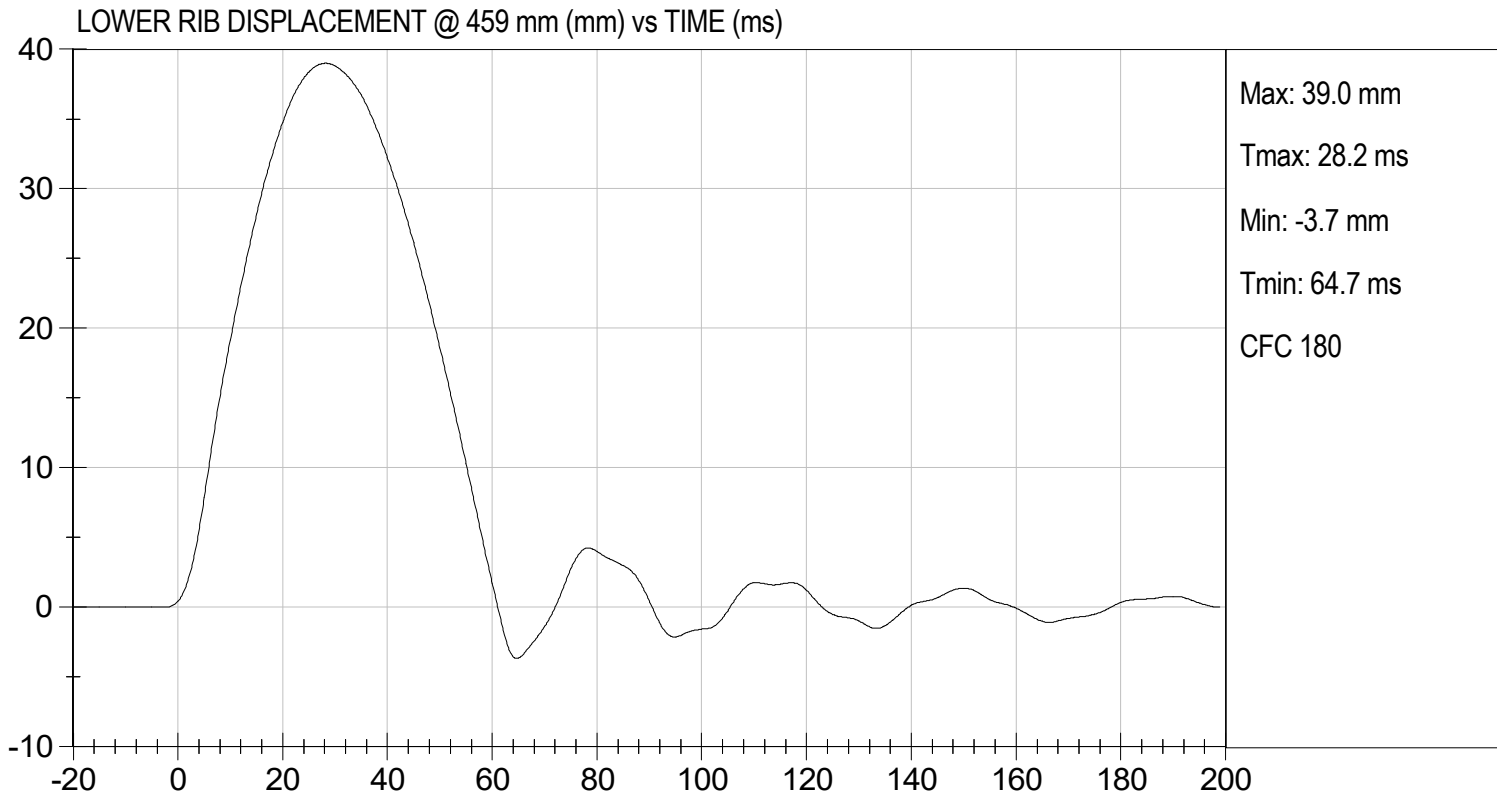
Test I.D:       D250086      

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.7	Pass
			Overall Test Results	Pass

  
Laboratory Technician

01/09/2025  
Test Date

  
Approved By



MGA RESEARCH CORPORATION

ABDOMEN TEST

ES-2re DUMMY

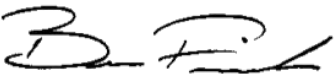
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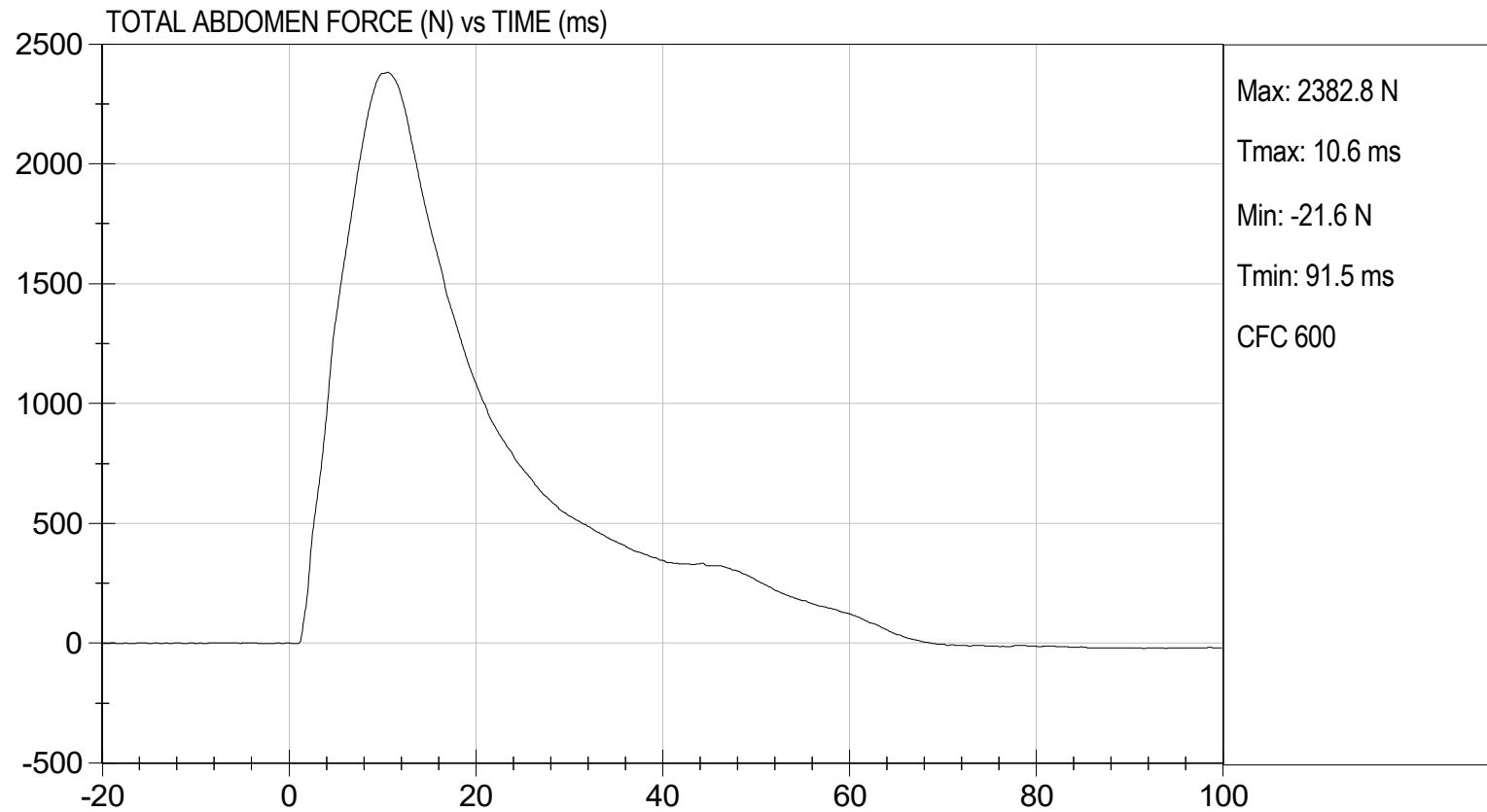
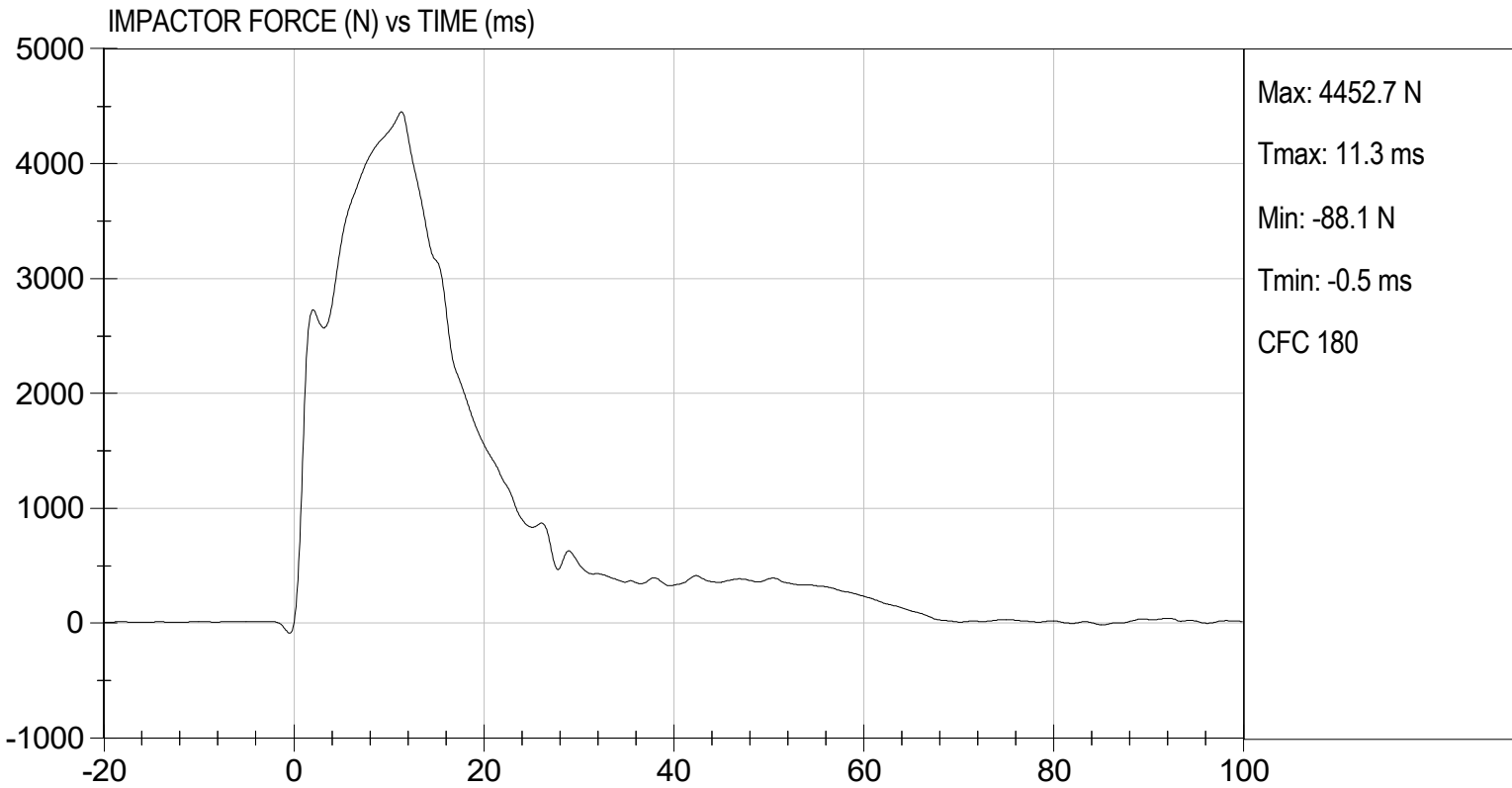
Test I.D: D250087

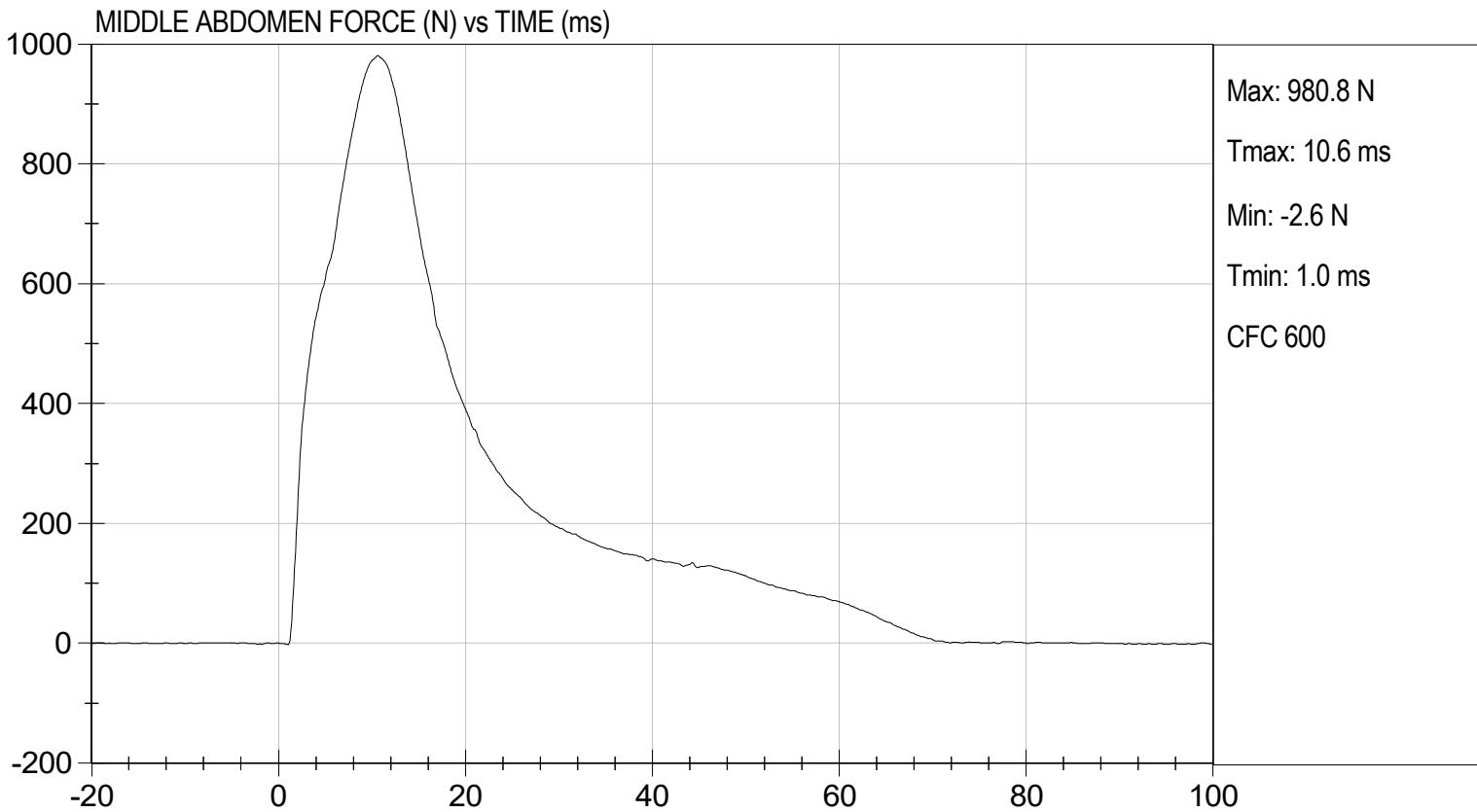
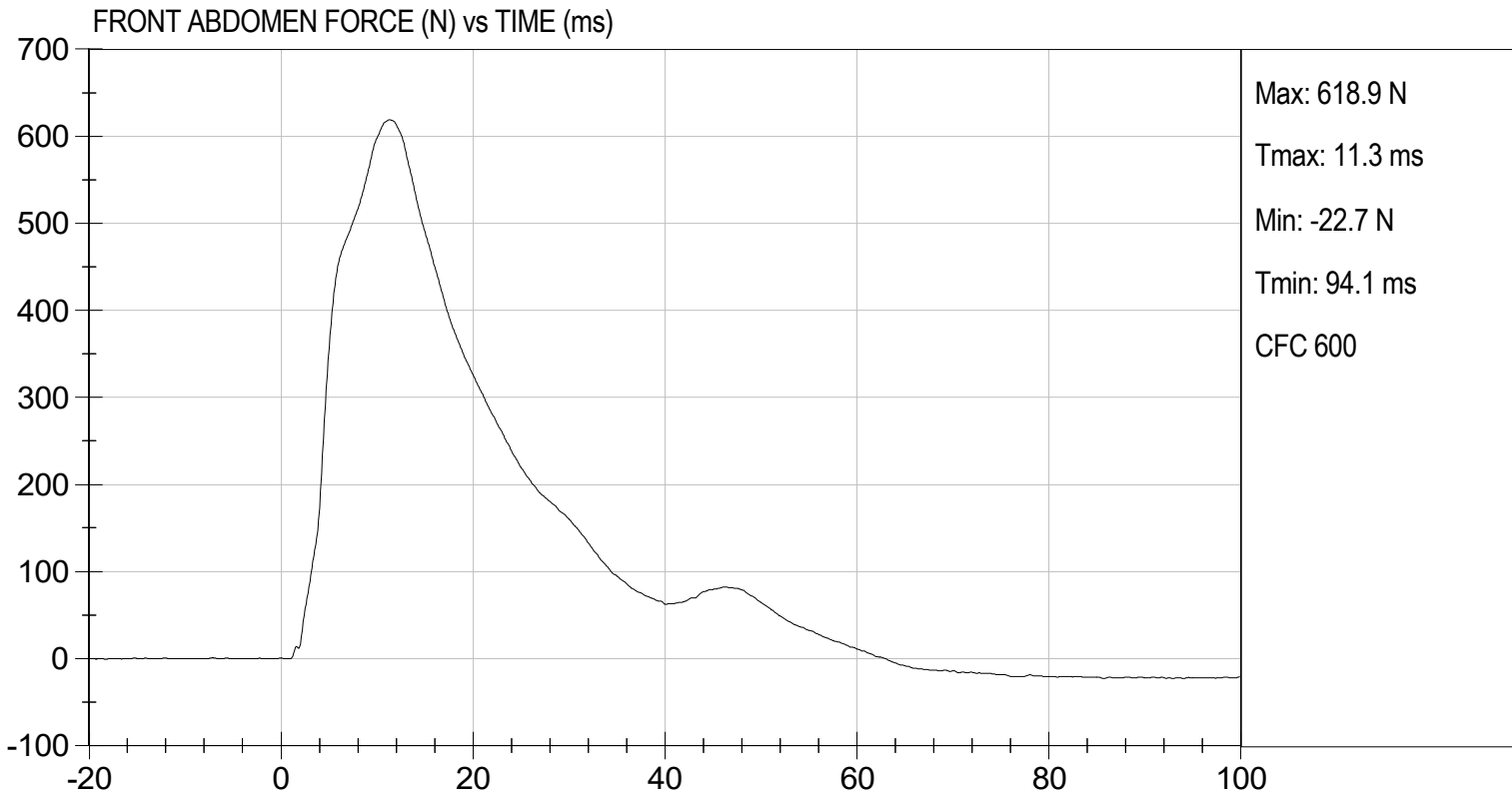
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	35	Pass
Probe Speed	m/s	3.90 to 4.10	4.10	Pass
Maximum Impactor Force	N	4000 to 4800	4453	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.3	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2383	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.6	Pass
Overall Test Results				Pass

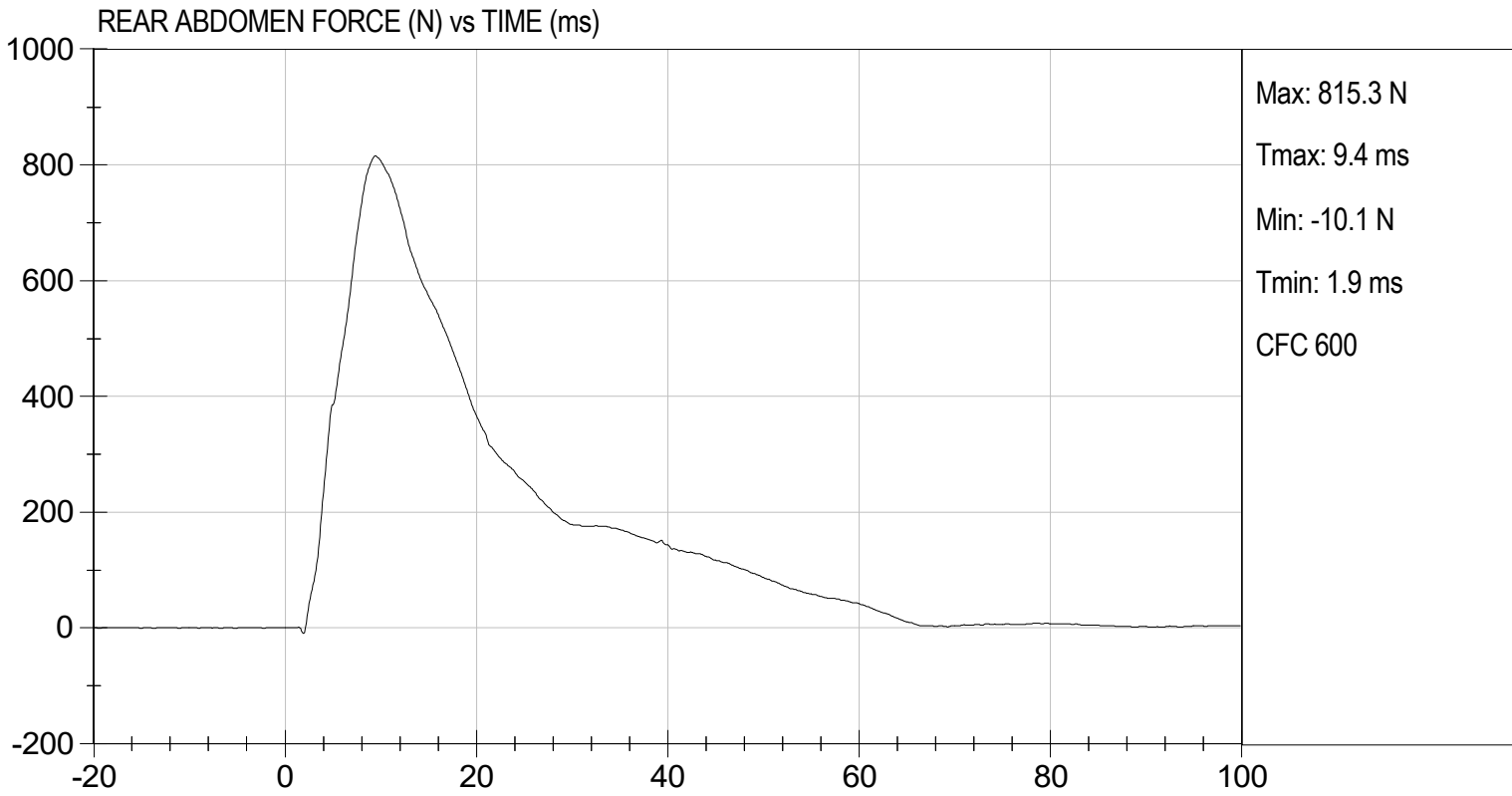
  
Laboratory Technician

01/09/2025  
Test Date

  
Approved By







**MGA RESEARCH CORPORATION**

**LUMBAR SPINE TEST**

**ES-2re DUMMY**

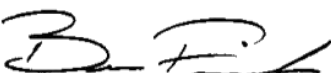
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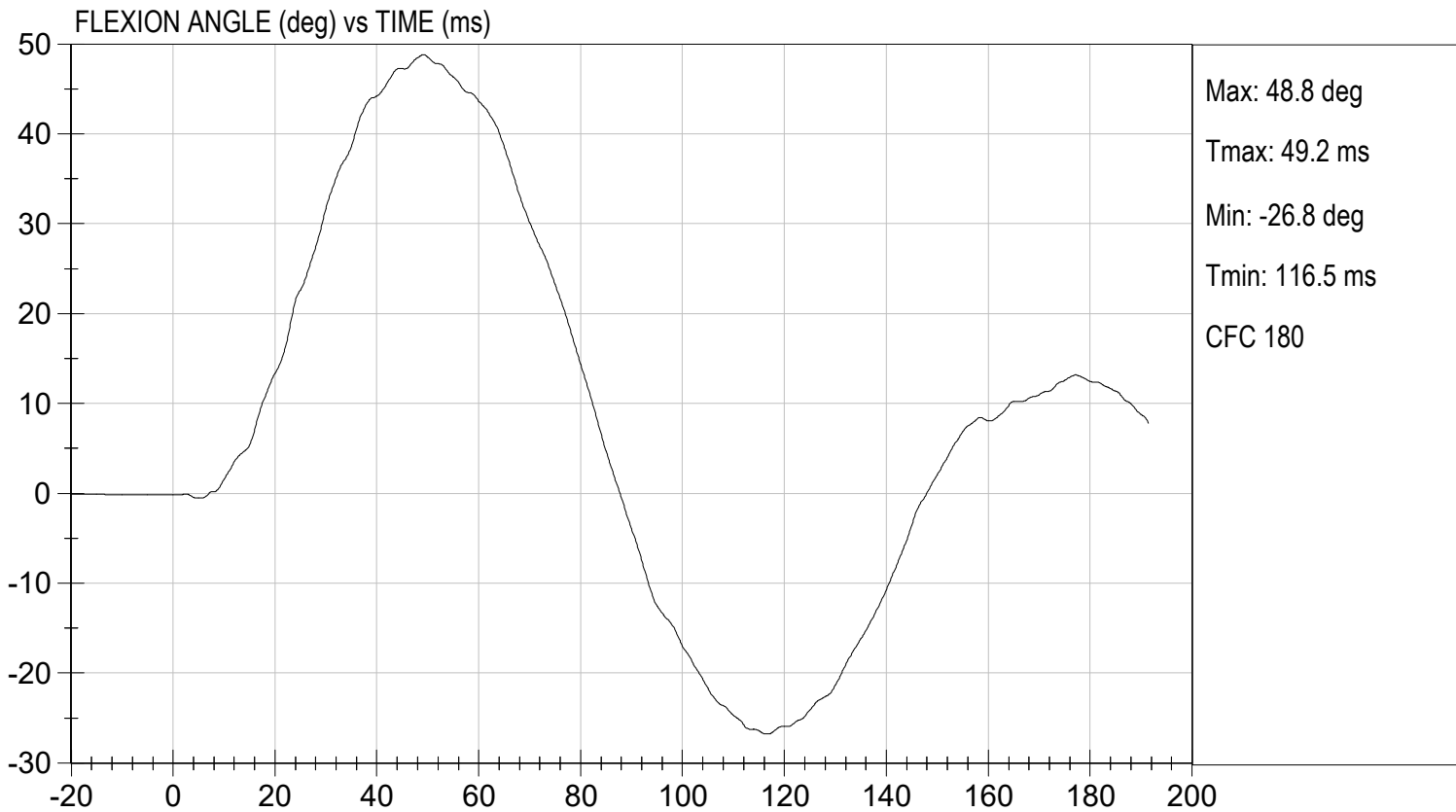
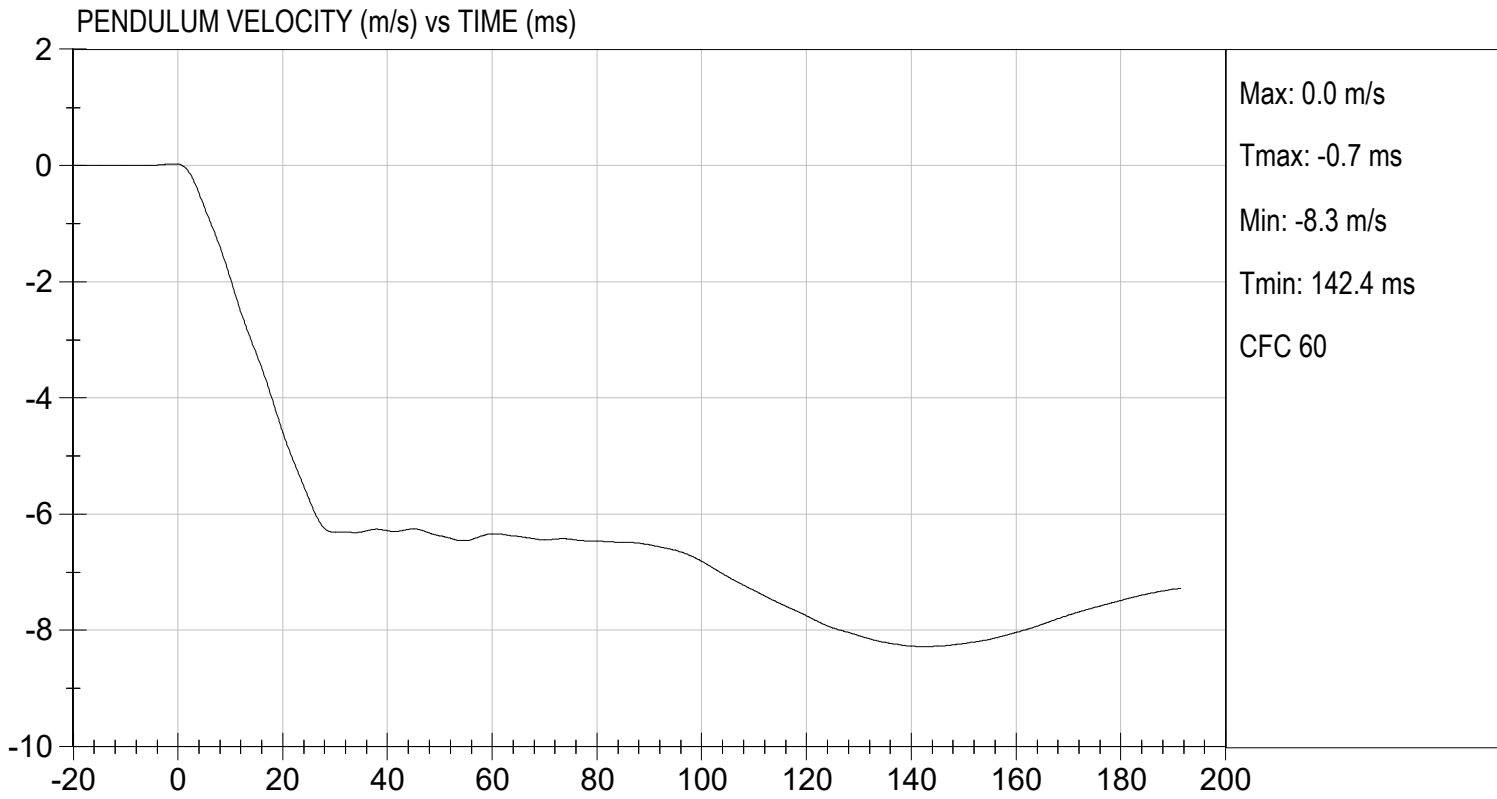
**Test I.D.:**           D250088          

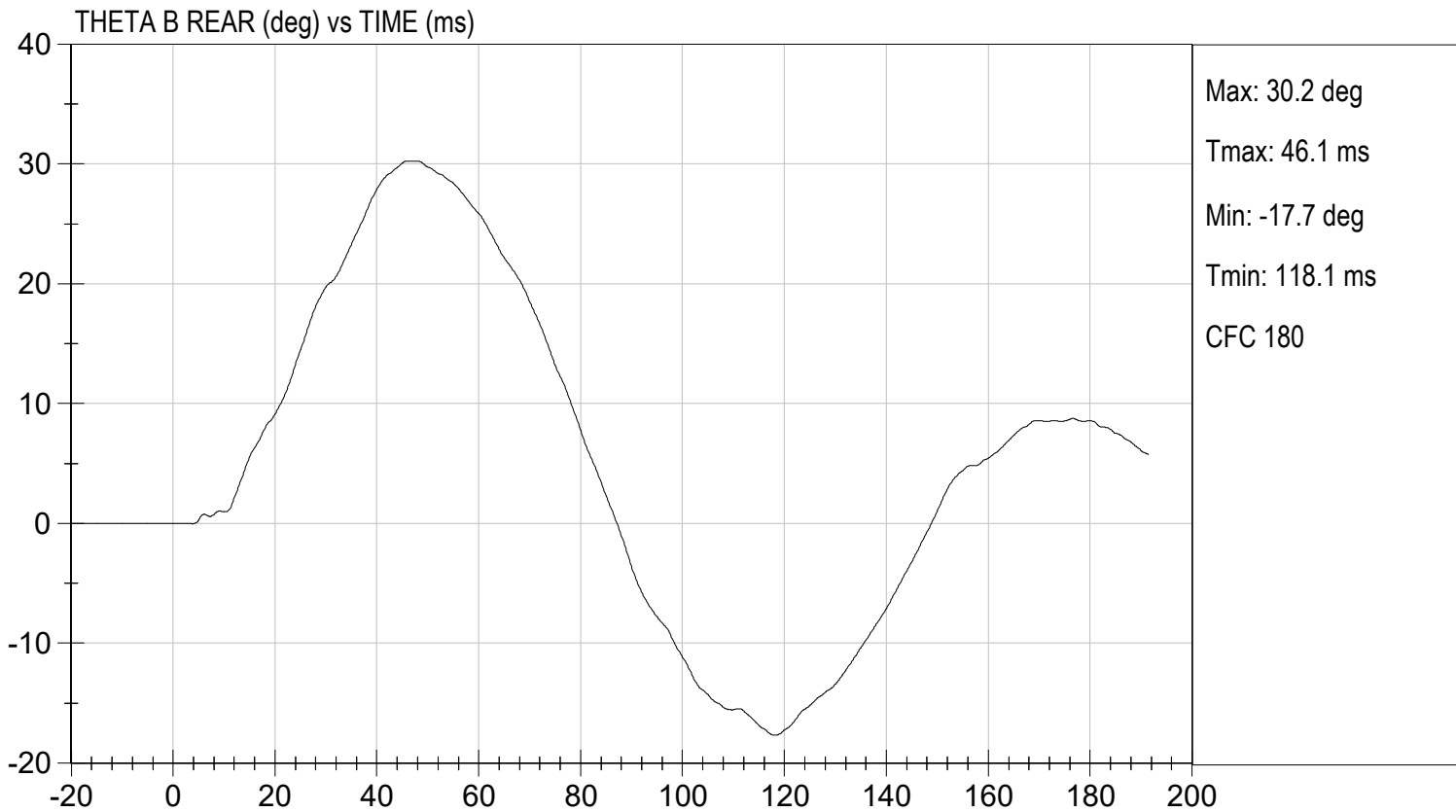
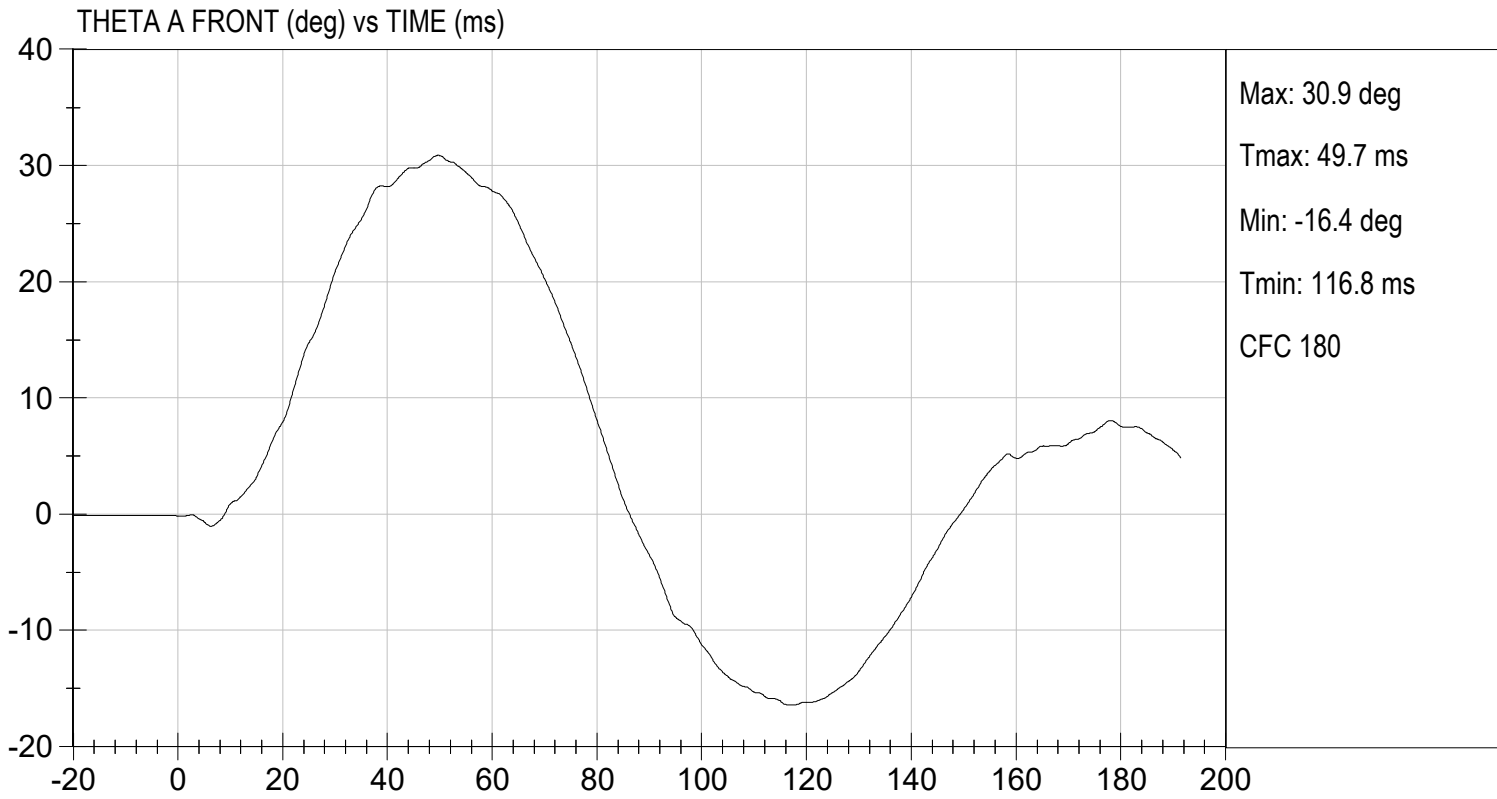
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass	
Laboratory Relative Humidity	%	10 to 70	29	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.05	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.406	Pass
	27 ms	m/s	-6.50 to -5.80	-6.13	Pass
	30 ms	m/s	>= -6.50	-6.31	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	48.8	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	49.2	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	39	Pass	
<b>Overall Results</b>				<b>Pass</b>	

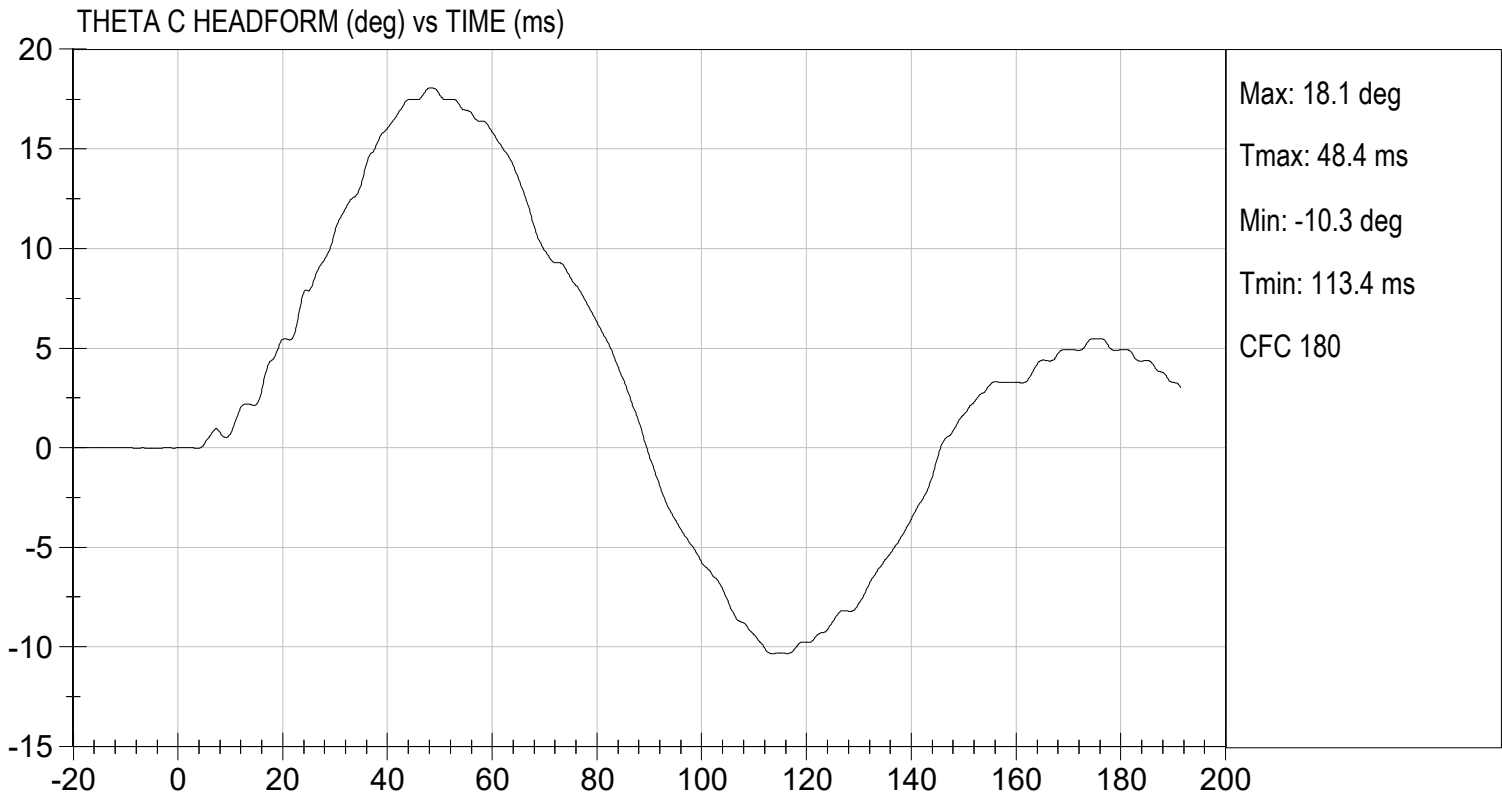
  
 Laboratory Technician

01/09/2025  
 Test Date

  
 Approved By







MGA RESEARCH CORPORATION

PELVIS TEST

ES-2re DUMMY

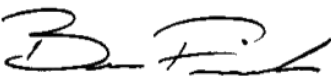
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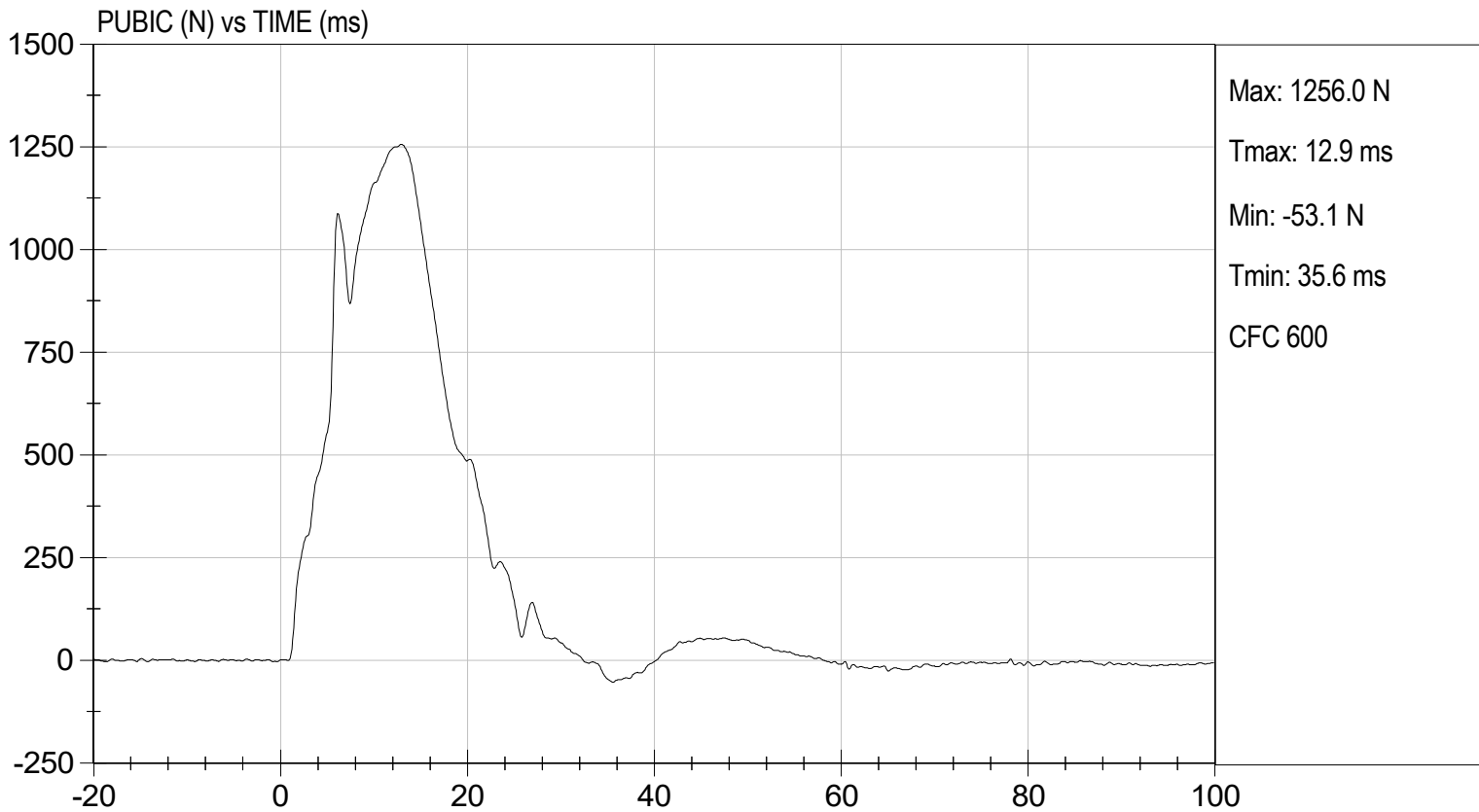
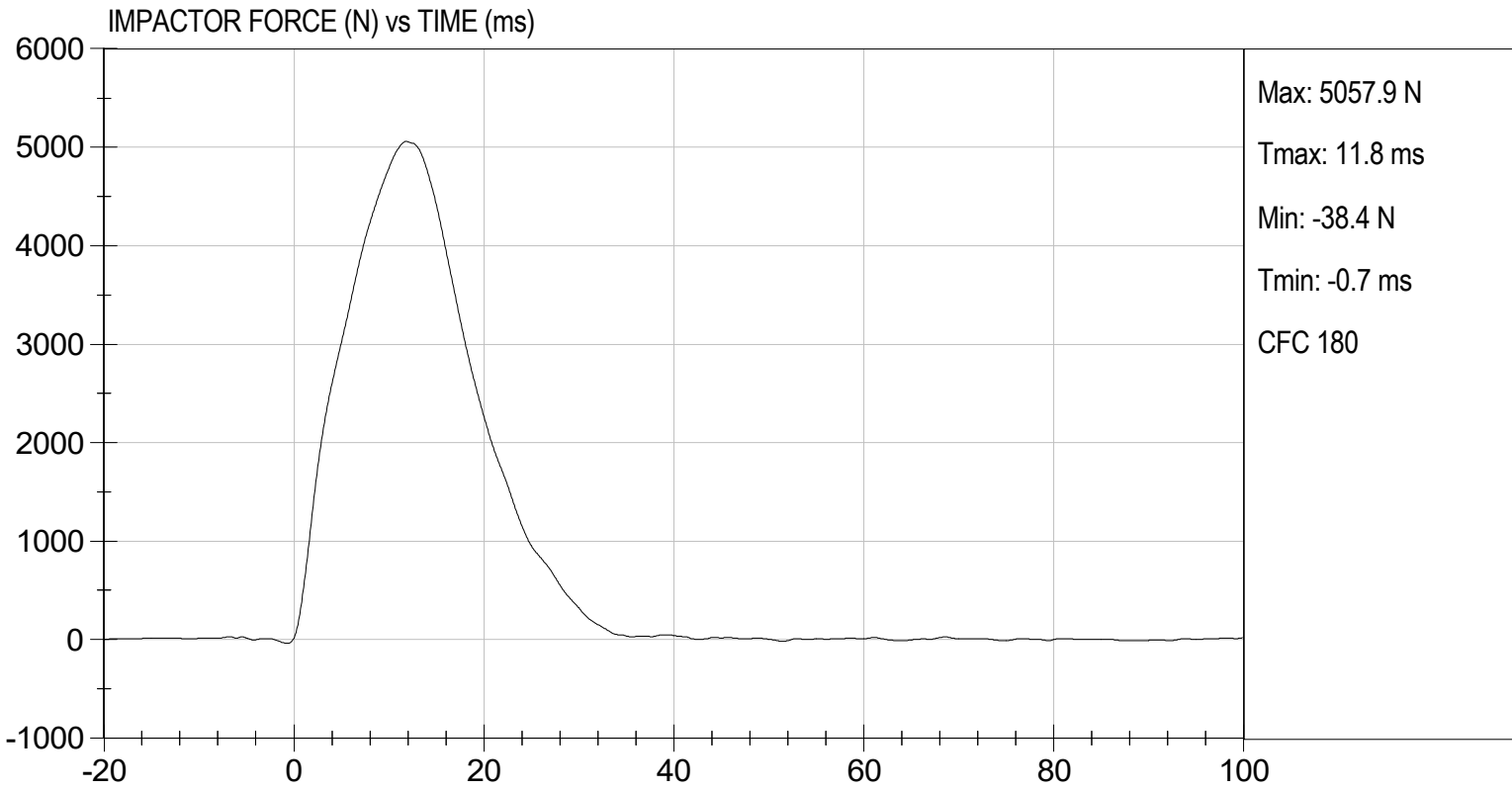
Test I.D:           D250089          

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.2	Pass
Laboratory Relative Humidity	%	10 to 70	35	Pass
Probe Speed	m/s	4.20 to 4.40	4.30	Pass
Maximum Impactor Force	N	4700 to 5400	5058	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	11.8	Pass
Maximum Pubic Force	N	1230 to 1590	1256	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	12.9	Pass
Overall Test Results				Pass

  
Laboratory Technician

          01/09/2025            
Test Date

  
Approved By



MGA RESEARCH CORPORATION

THORAX IMPACT TEST

ES-2re DUMMY

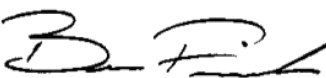
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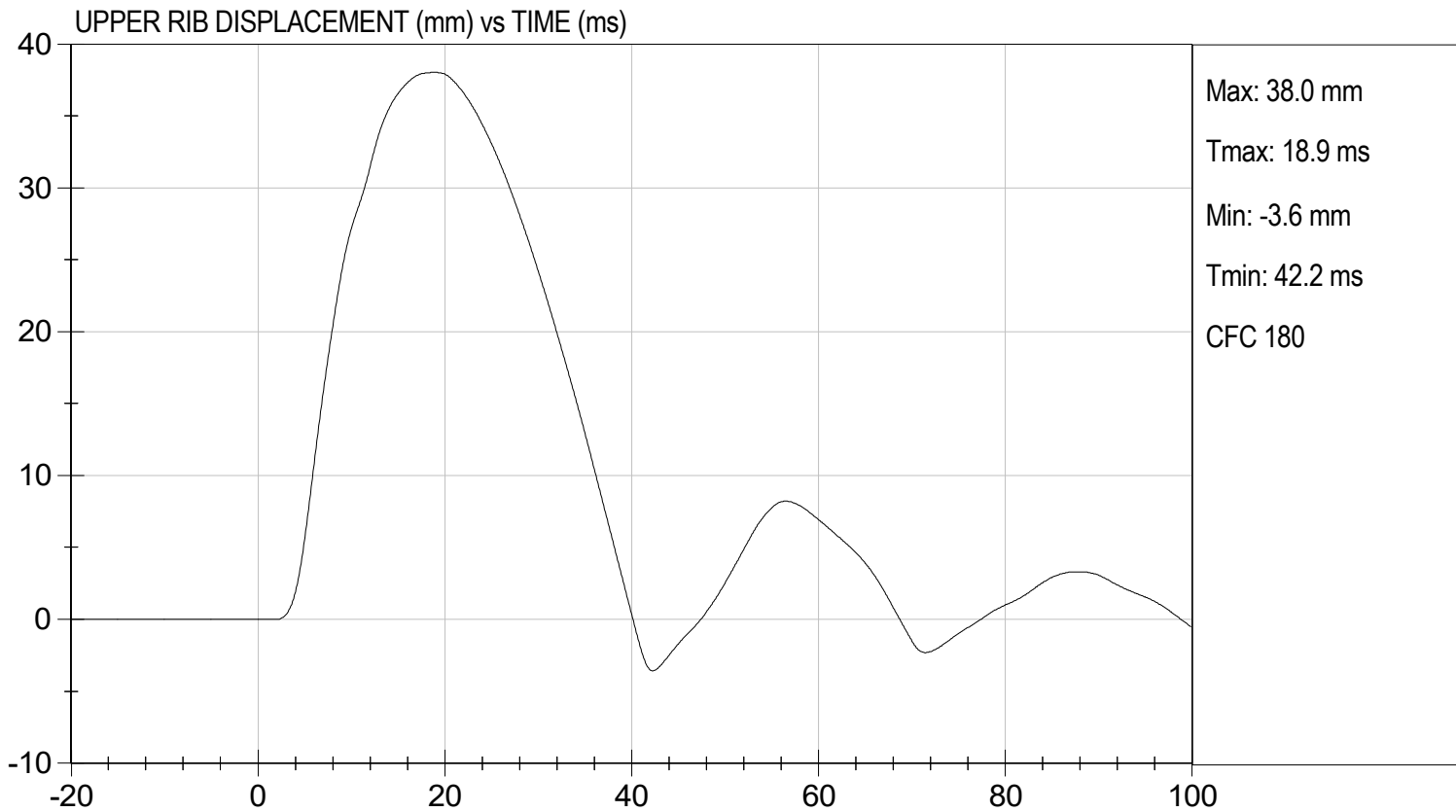
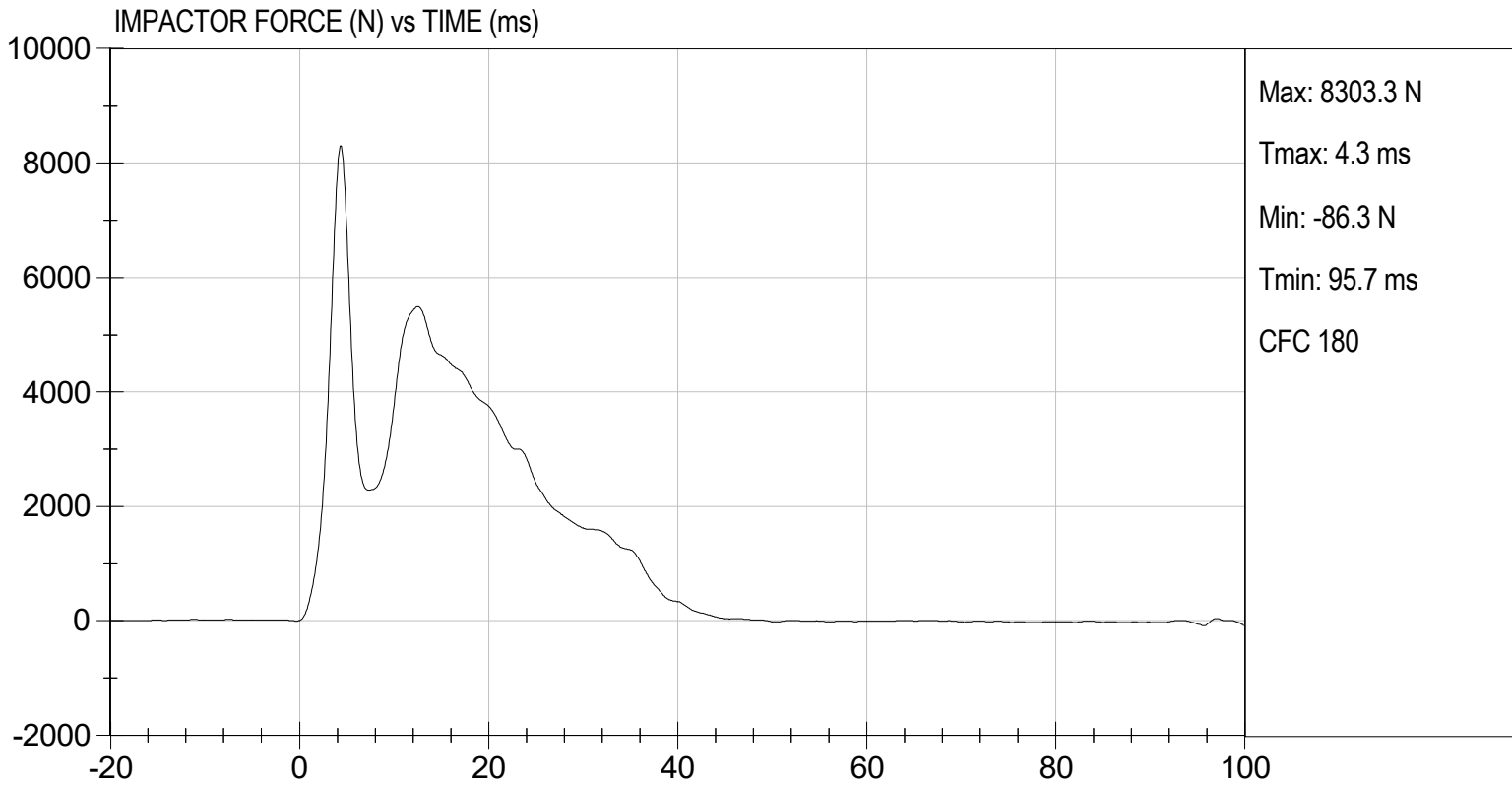
Test I.D:           D250080          

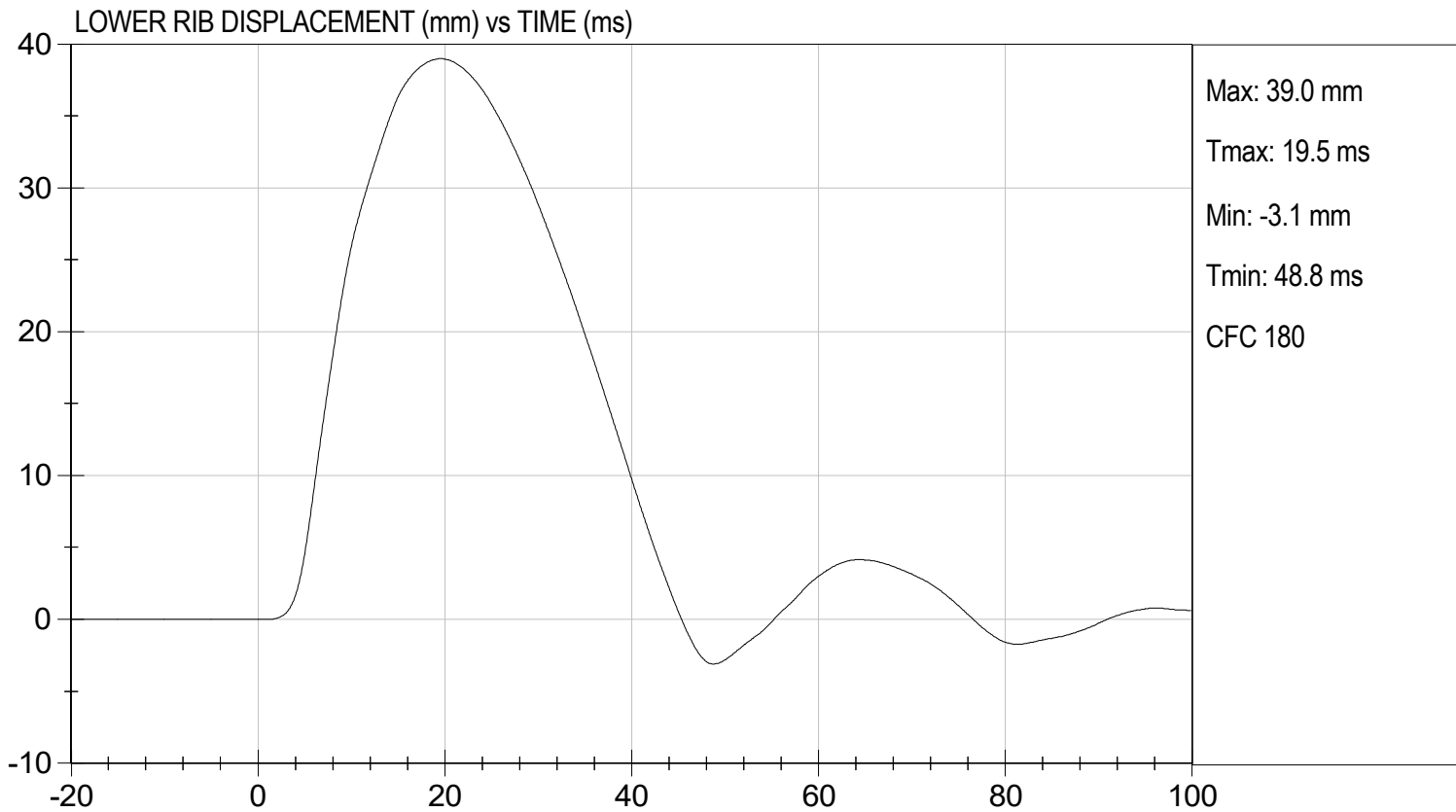
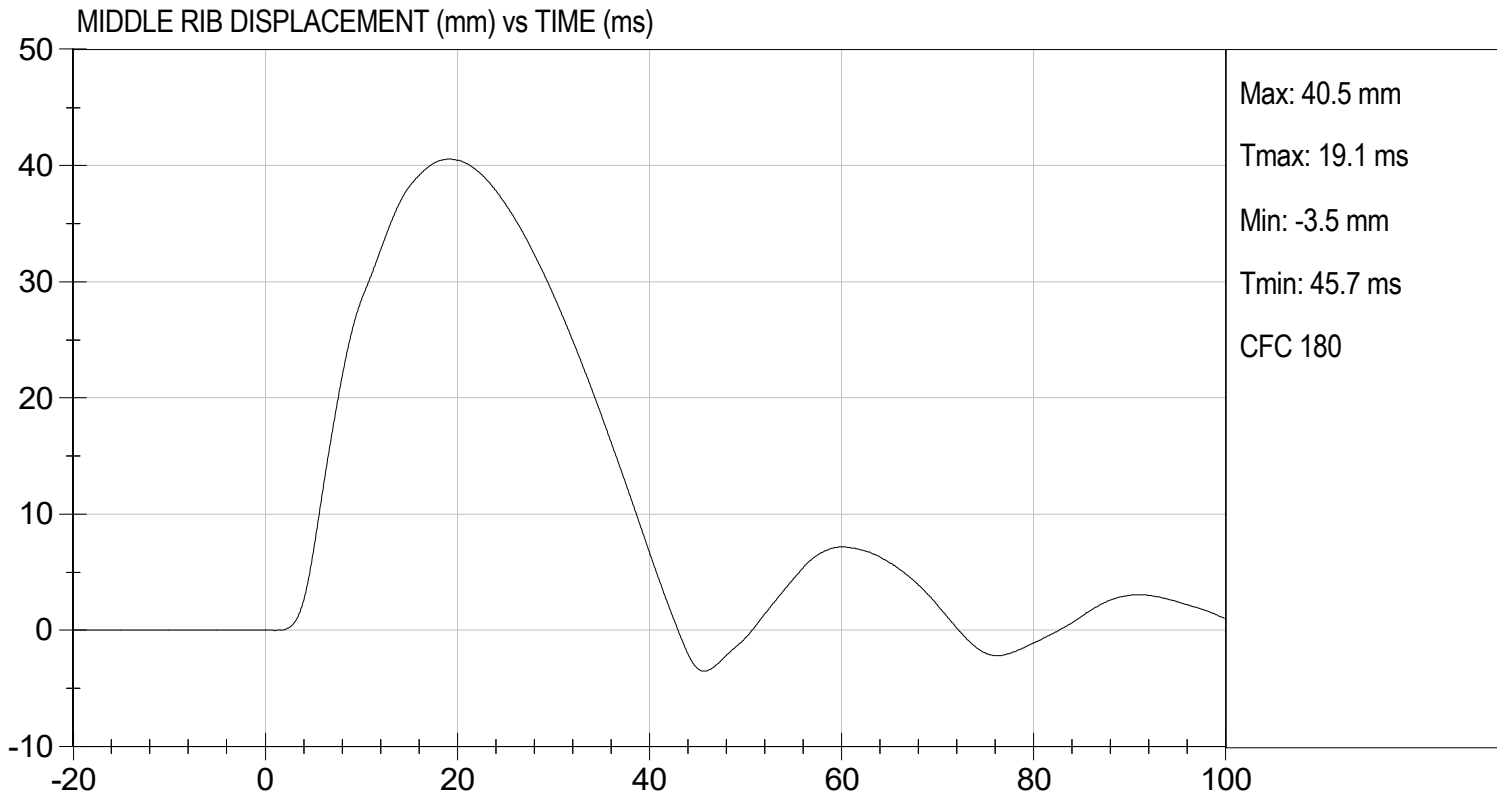
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	35	Pass
Probe Speed	m/s	5.40 to 5.60	5.40	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5490	Pass
Upper Rib Displacement	mm	34.0 to 41.0	38.0	Pass
Middle Rib Displacement	mm	37.0 to 45.0	40.5	Pass
Lower Rib Displacement	mm	37.0 to 44.0	39.0	Pass
Overall Test Results				Pass

  
Laboratory Technician

          01/09/2025            
Test Date

  
Approved By





**QUALIFICATION TEST RESULTS**

**PRE-TEST**

**SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD**

**SID-IIsD External Measurements**  
**SN: 306**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	785	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	449	Pass
<b>C</b>	H-point Height	79 - 89	86	Pass
<b>D</b>	H-point from Seatback	141 - 151	147	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 -135	120	Pass
<b>G</b>	Head Breadth	140 - 148	141	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	182	Pass
<b>J</b>	Head Circumference	541 - 551	550	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	538	Pass
<b>L</b>	Popliteal Height	343 - 369	349	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	394	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	198	Pass
<b>P</b>	Foot Length	216 - 232	222	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	317	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	483	Pass
<b>V</b>	Shoulder Width	341 - 357	351	Pass
<b>W</b>	Foot Width	78 - 94	82	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	863	Pass
<b>Z</b>	Waist Circumference	761 - 791	782	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

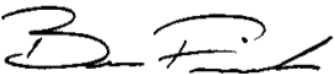
ATD Serial No: 306

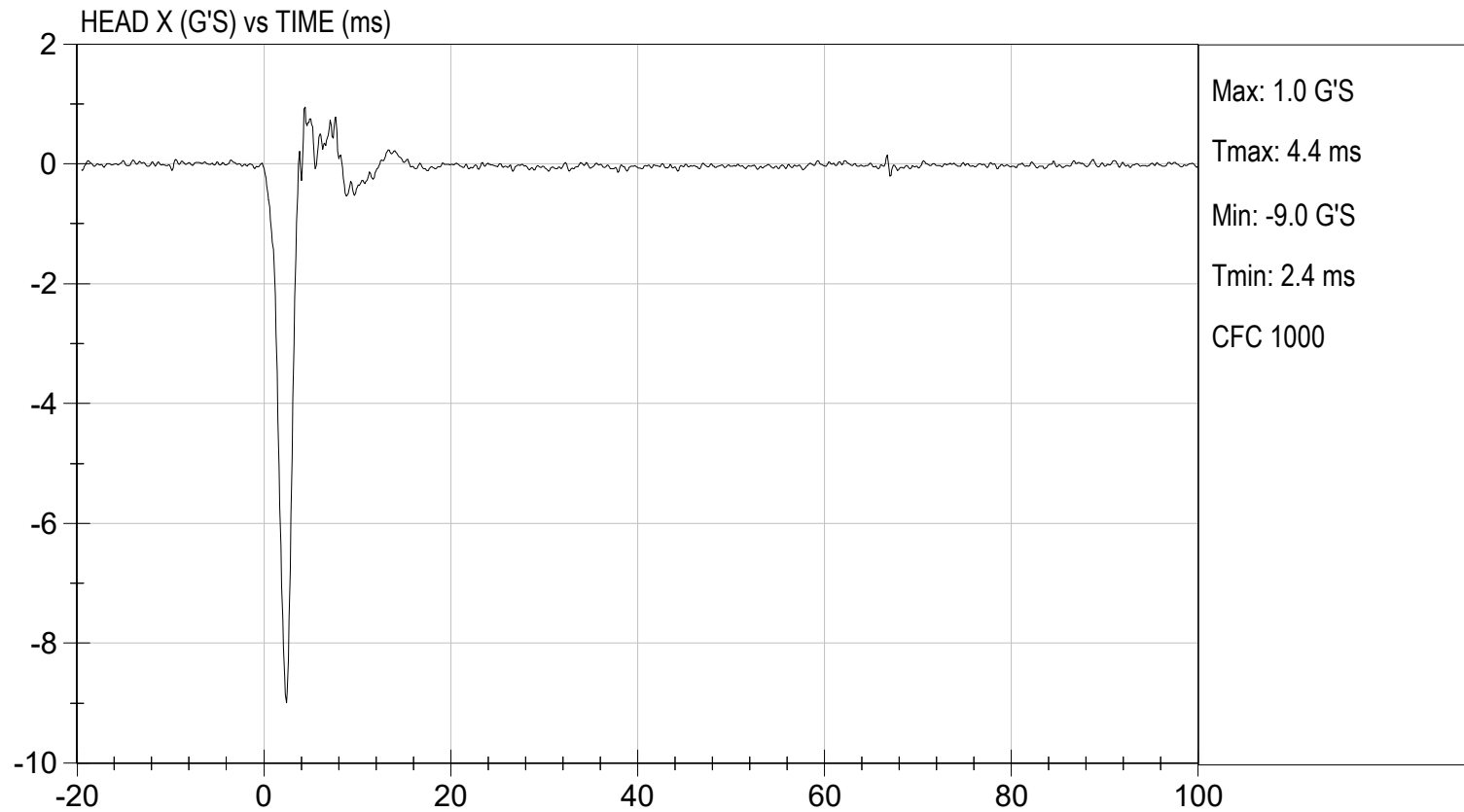
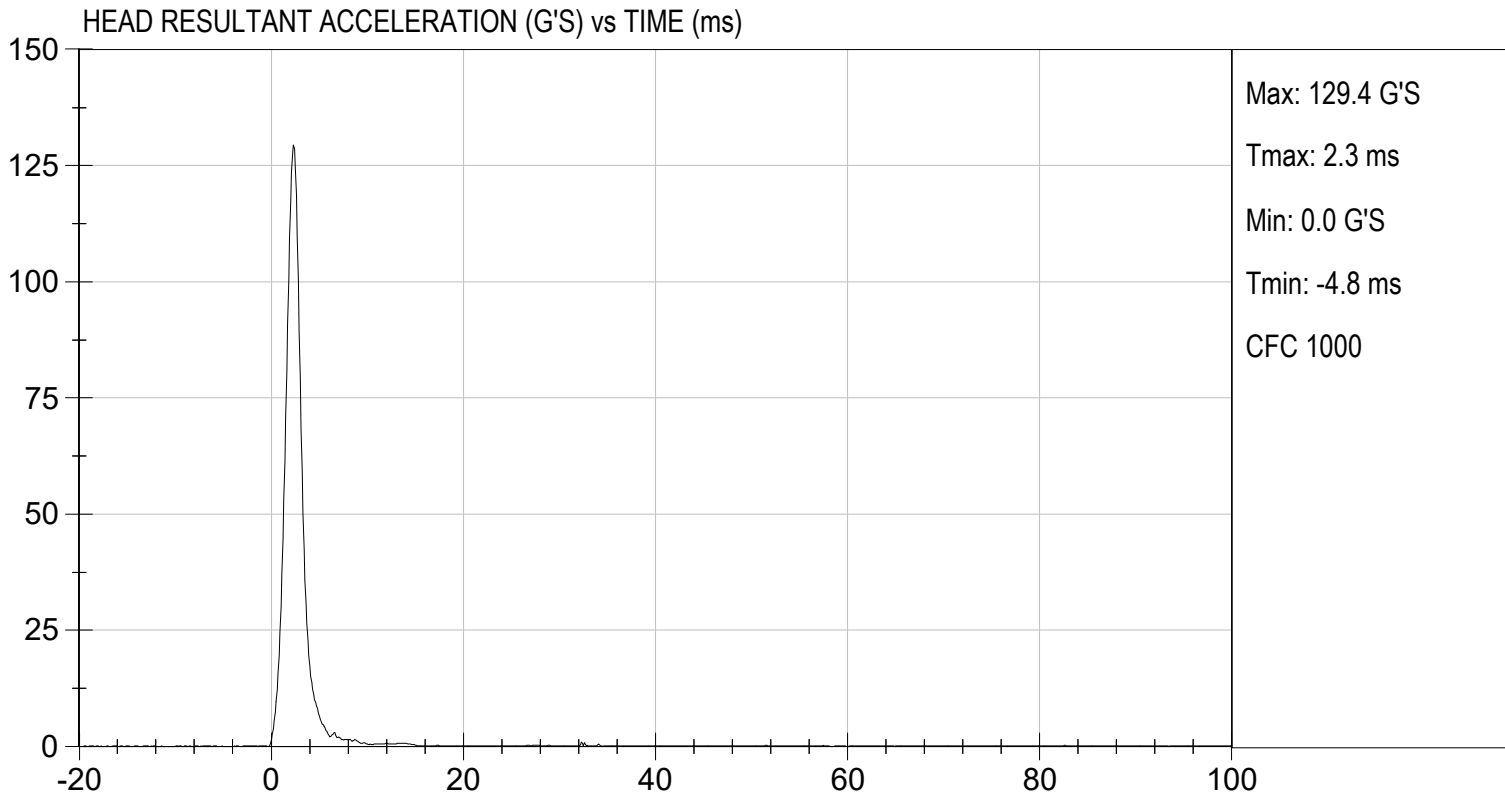
Test ID: D243111

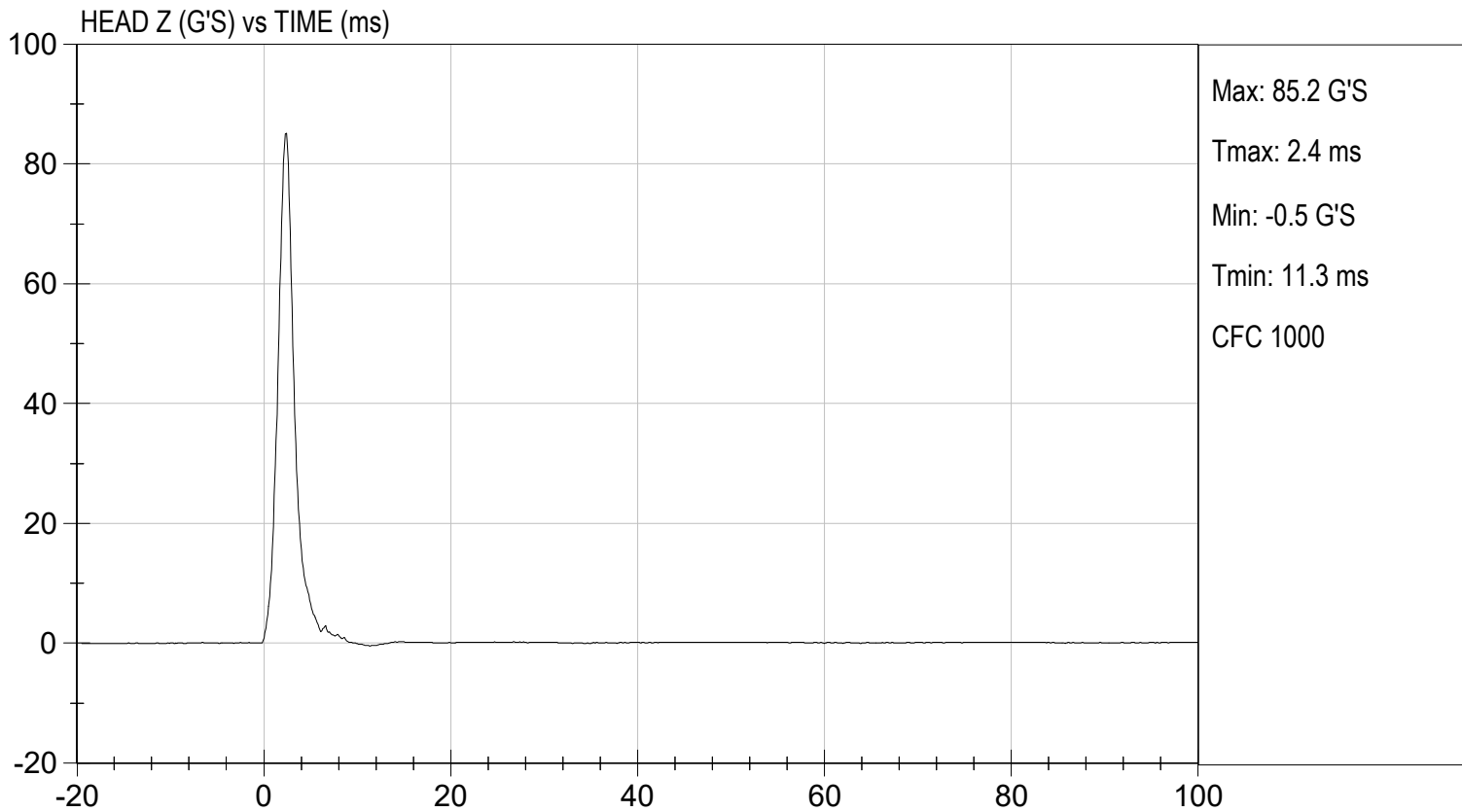
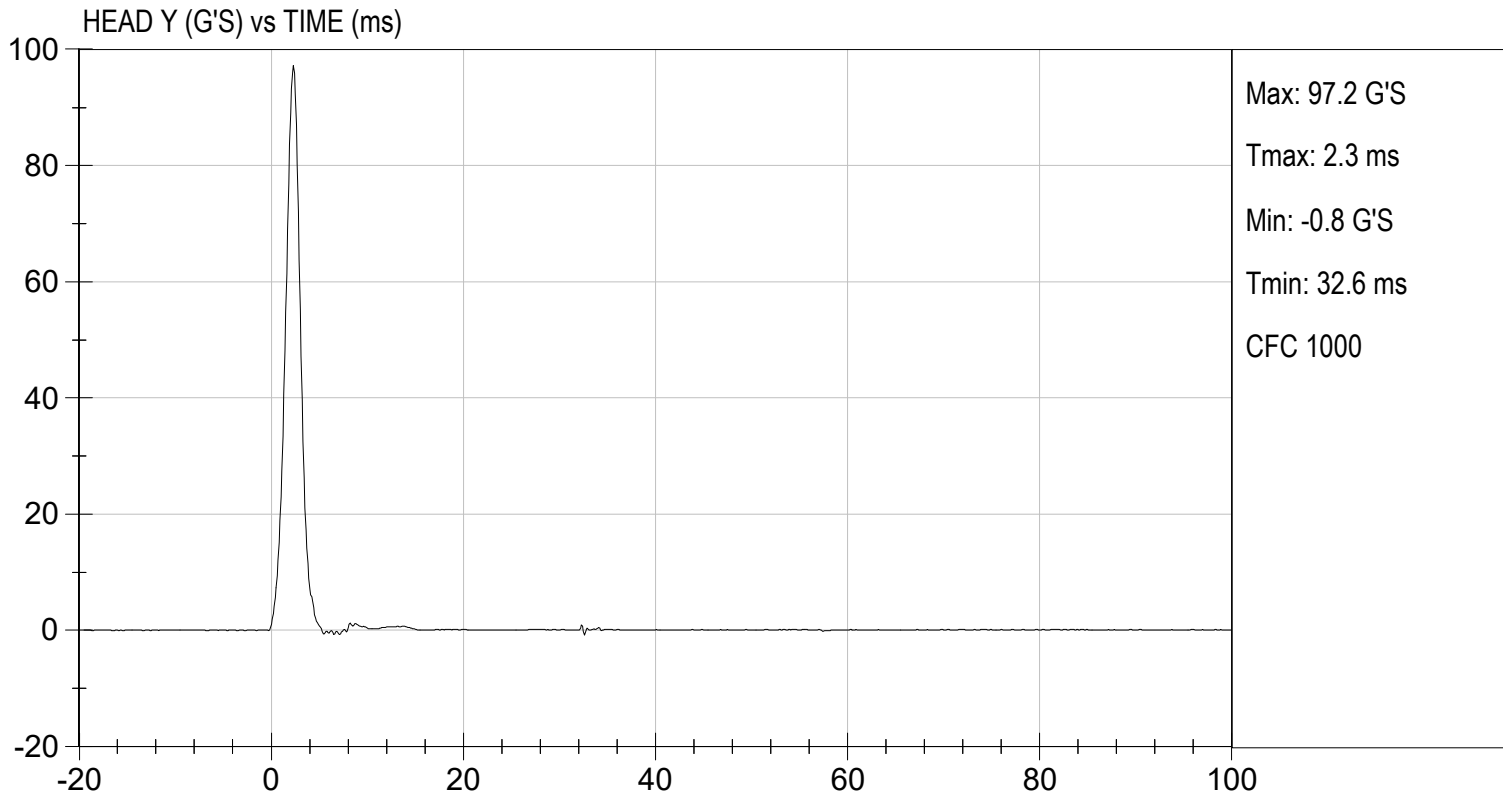
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.6	Pass
Laboratory Relative Humidity	%	10 to 70	19	Pass
Peak Resultant Acceleration	G's	115 to 137	129	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-9.0	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

  
 Laboratory Technician

12/05/2024  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-Its BUILD LEVEL D DUMMY**

ATD Serial No: 306

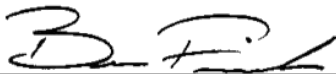
Test I.D: D243112

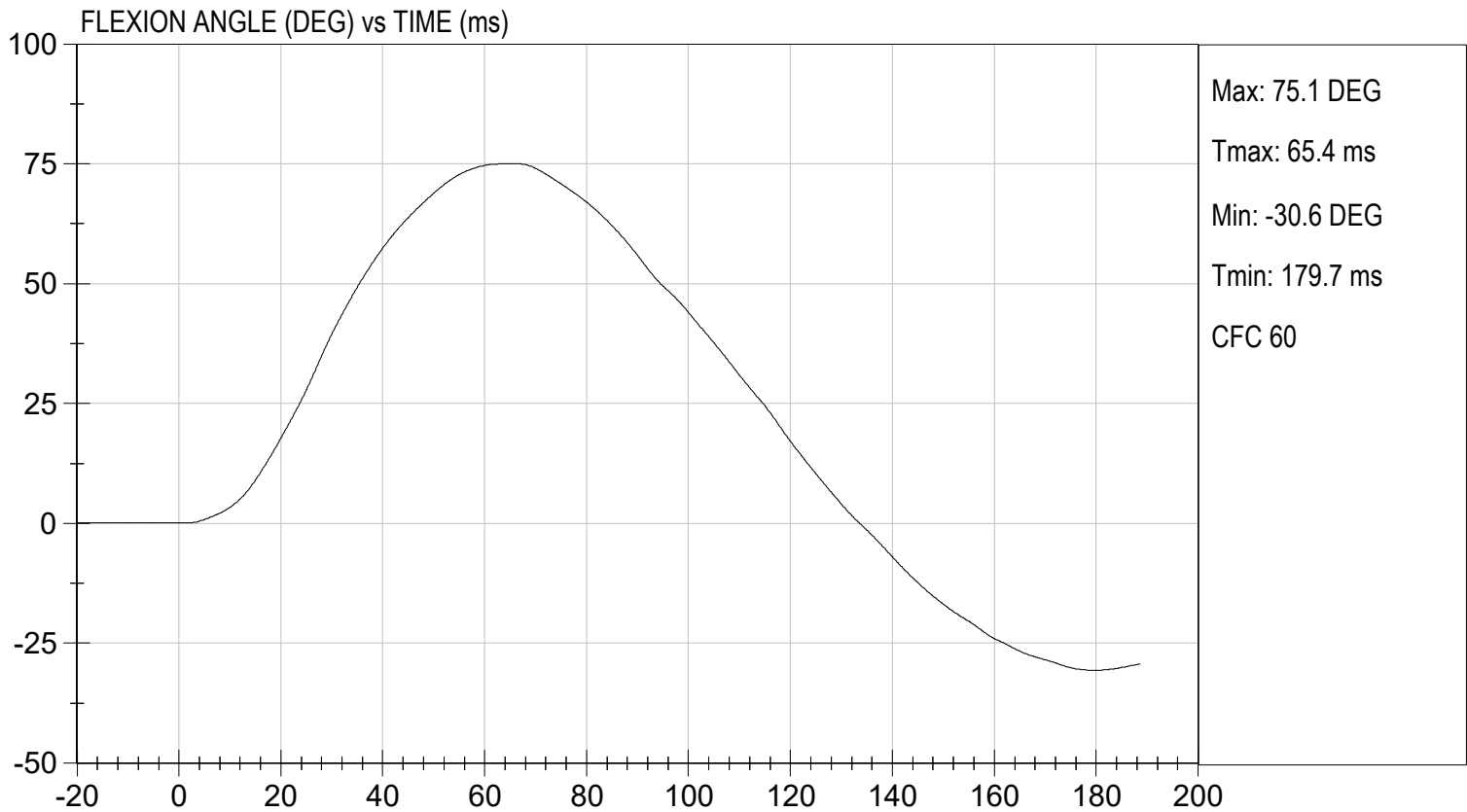
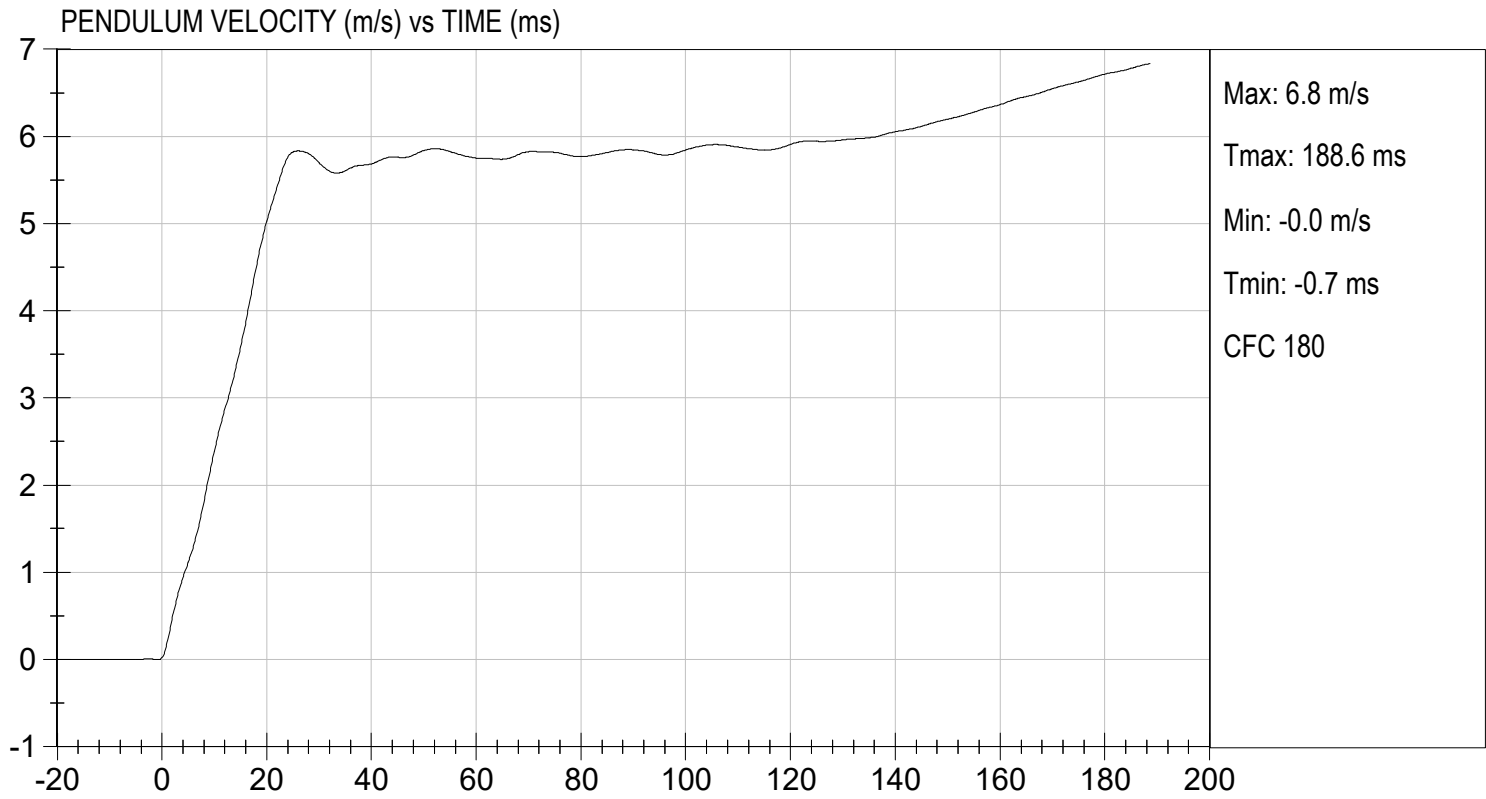
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.6	Pass	
Humidity	%	10 to 70	25	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.52	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.39	Pass
	15 ms	m/s	3.30 to 4.10	3.59	Pass
	20 ms	m/s	4.40 to 5.40	5.03	Pass
	25 ms	m/s	5.40 to 6.10	5.82	Pass
	25-100 ms	m/s	5.50 to 6.20	5.86	Pass
Maximum D-Plane Rotation	deg	71 to 81	75	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	65	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-38	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	119	Pass	
Overall Test Results				Pass	

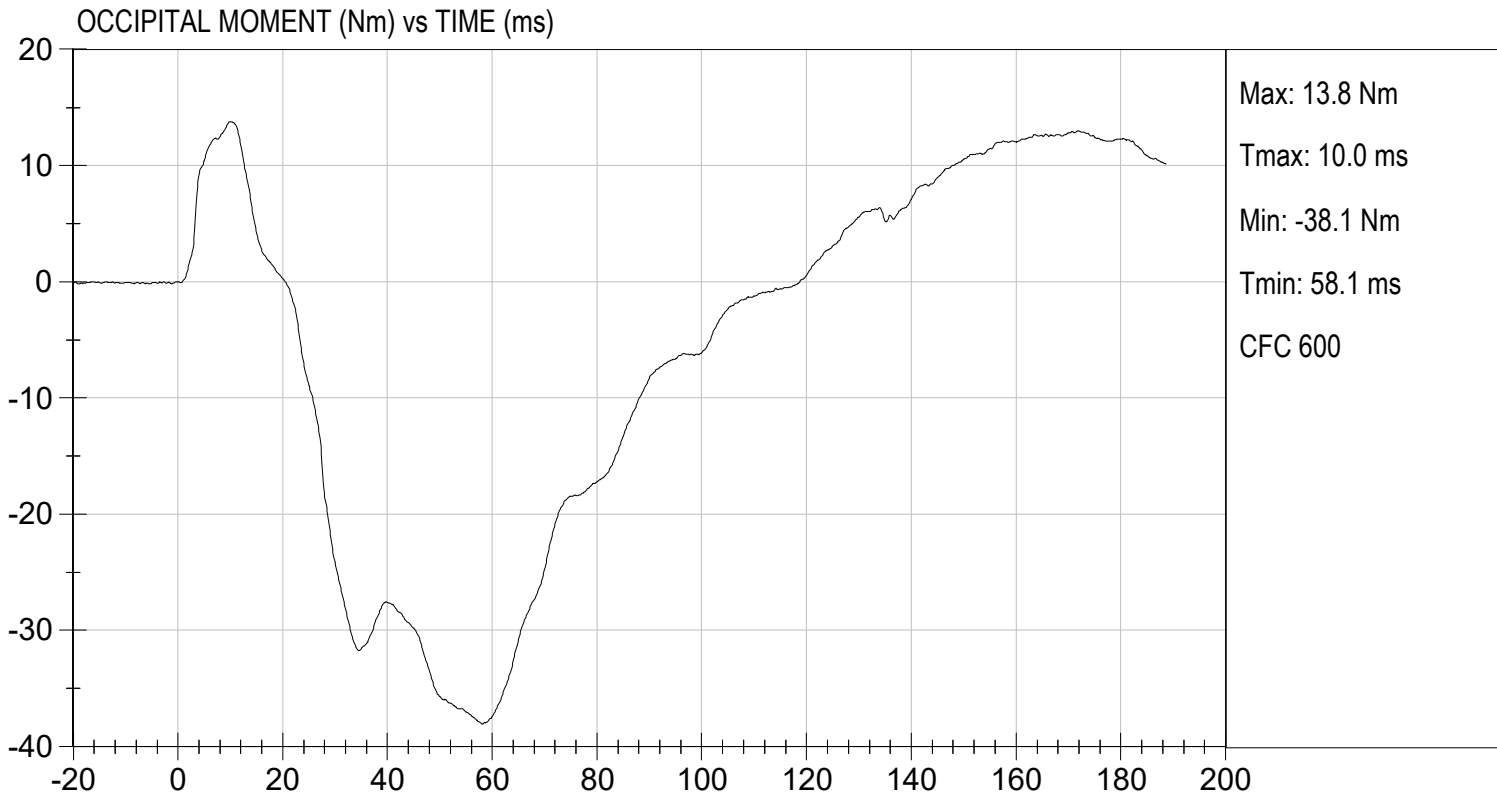
  
Laboratory Technician

12/05/2024

Test Date

  
Approved By





**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 306

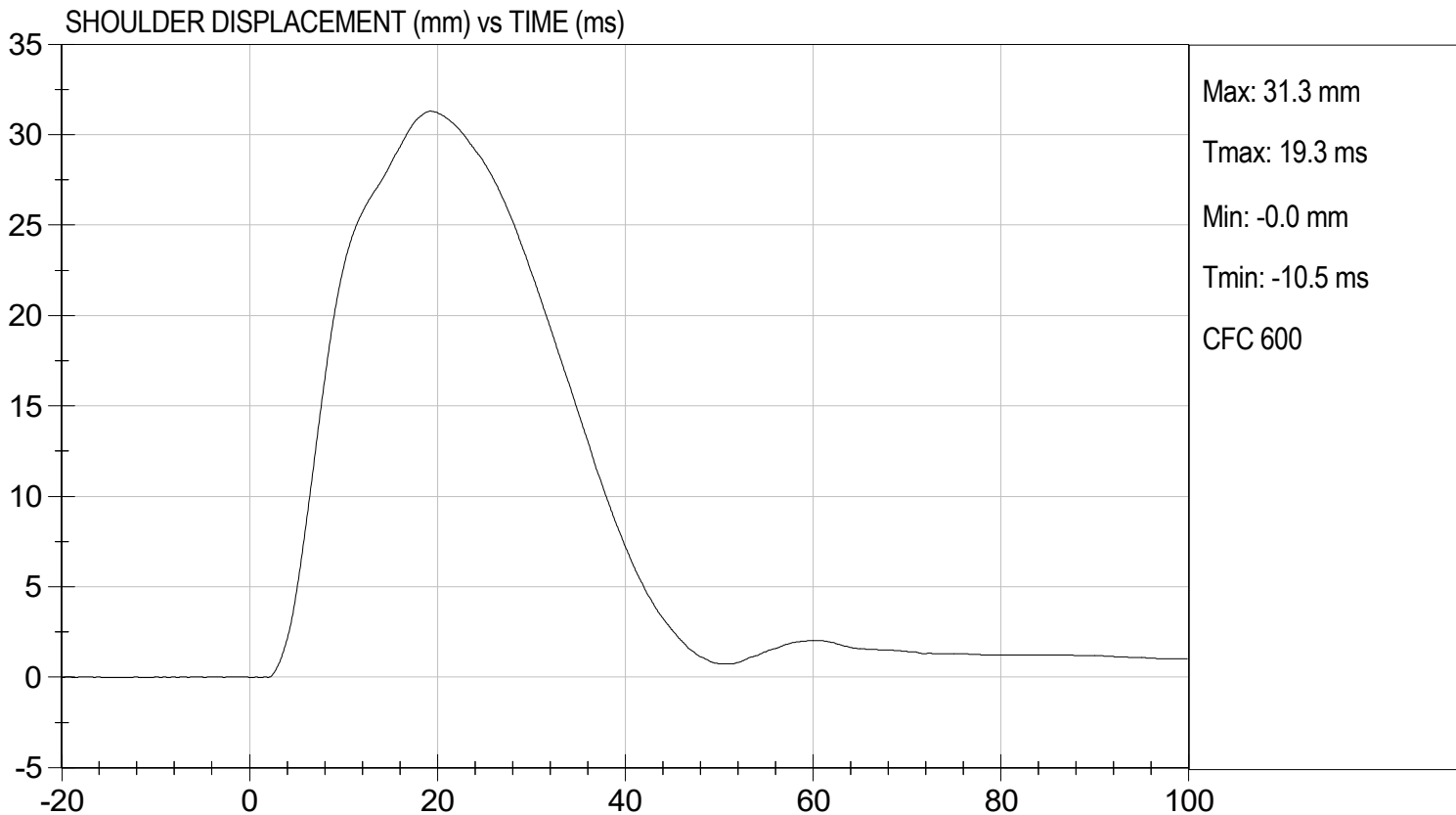
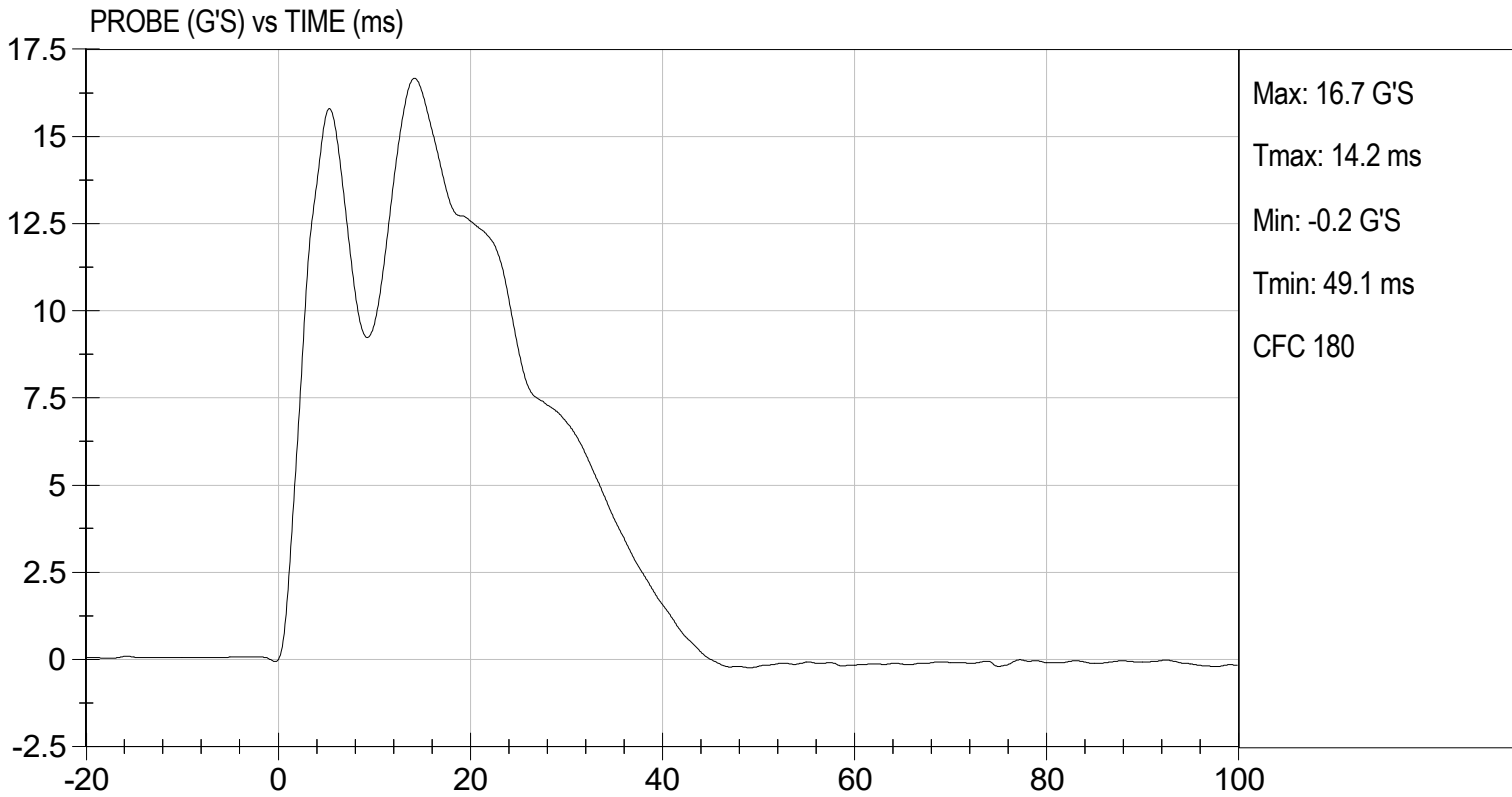
**Test ID:** D243113

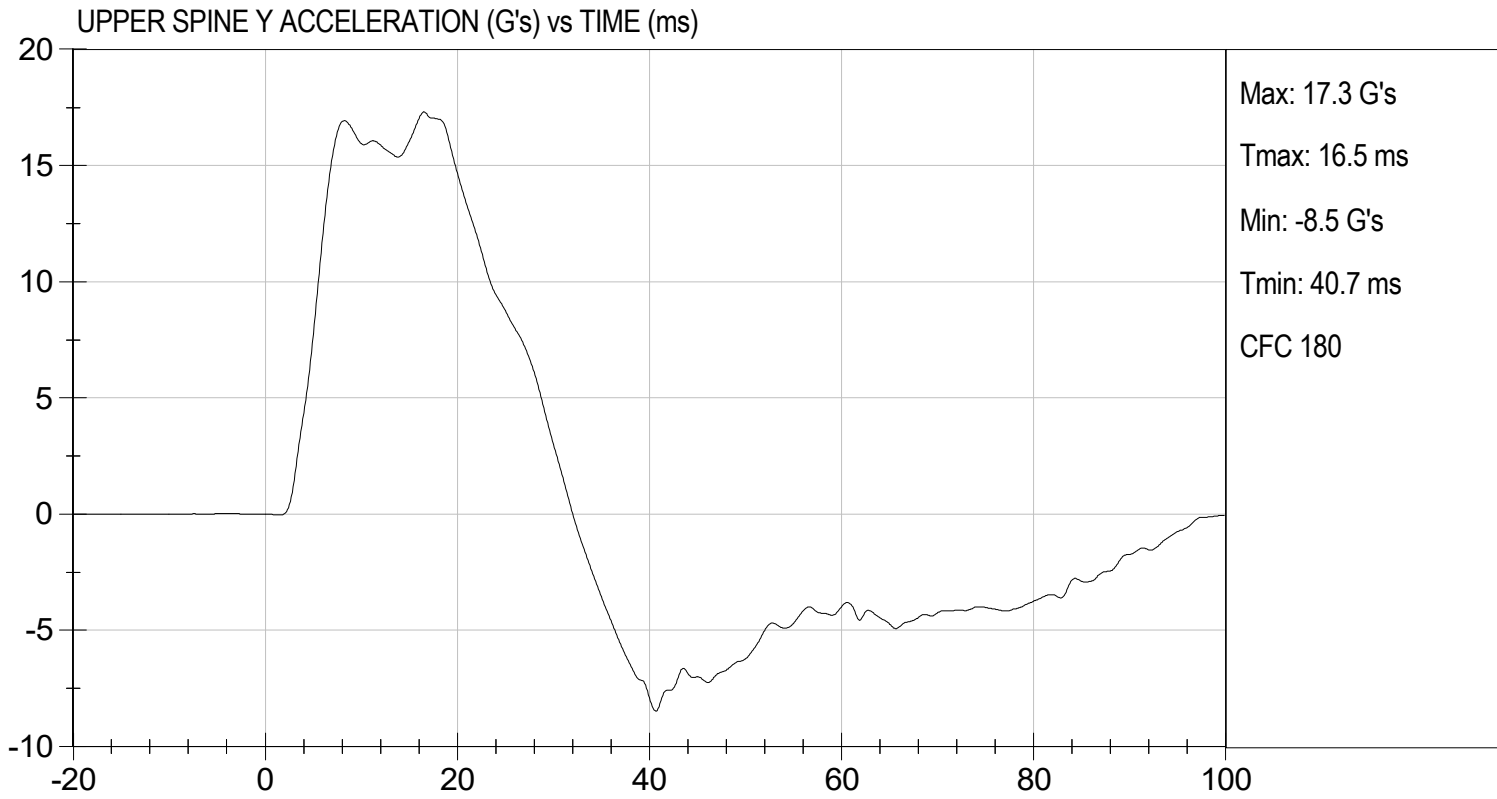
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.5	Pass
Laboratory Relative Humidity	%	10 to 70	18	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	13 to 18	17	Pass
Shoulder Displacement	mm	28 to 37	31	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	17	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

12/05/2024  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION  
THORAX (WITH ARM) IMPACT TEST  
SID-Its BUILD LEVEL D DUMMY**

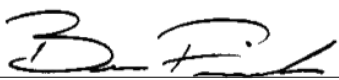
**ATD Serial No:** 306

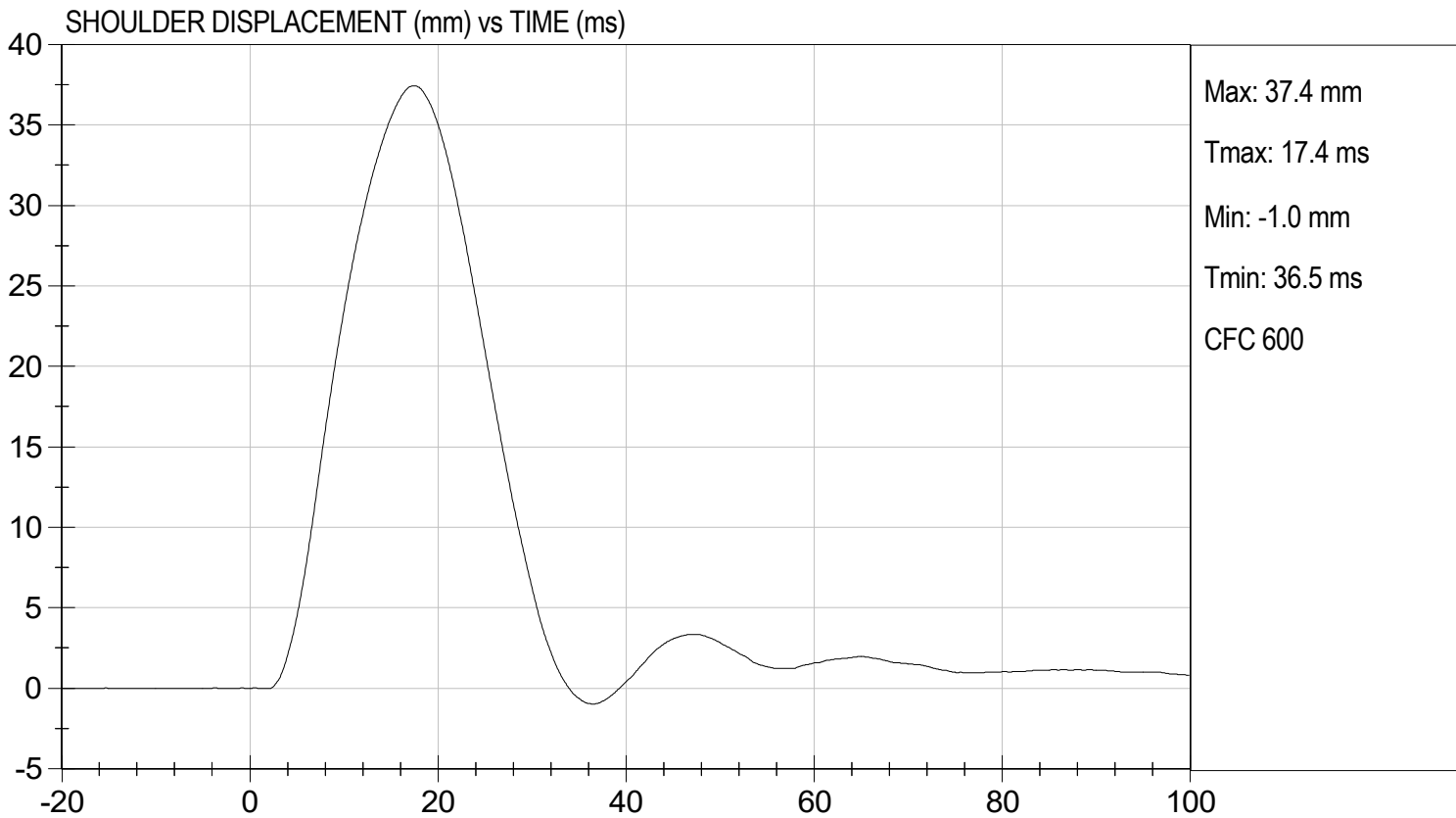
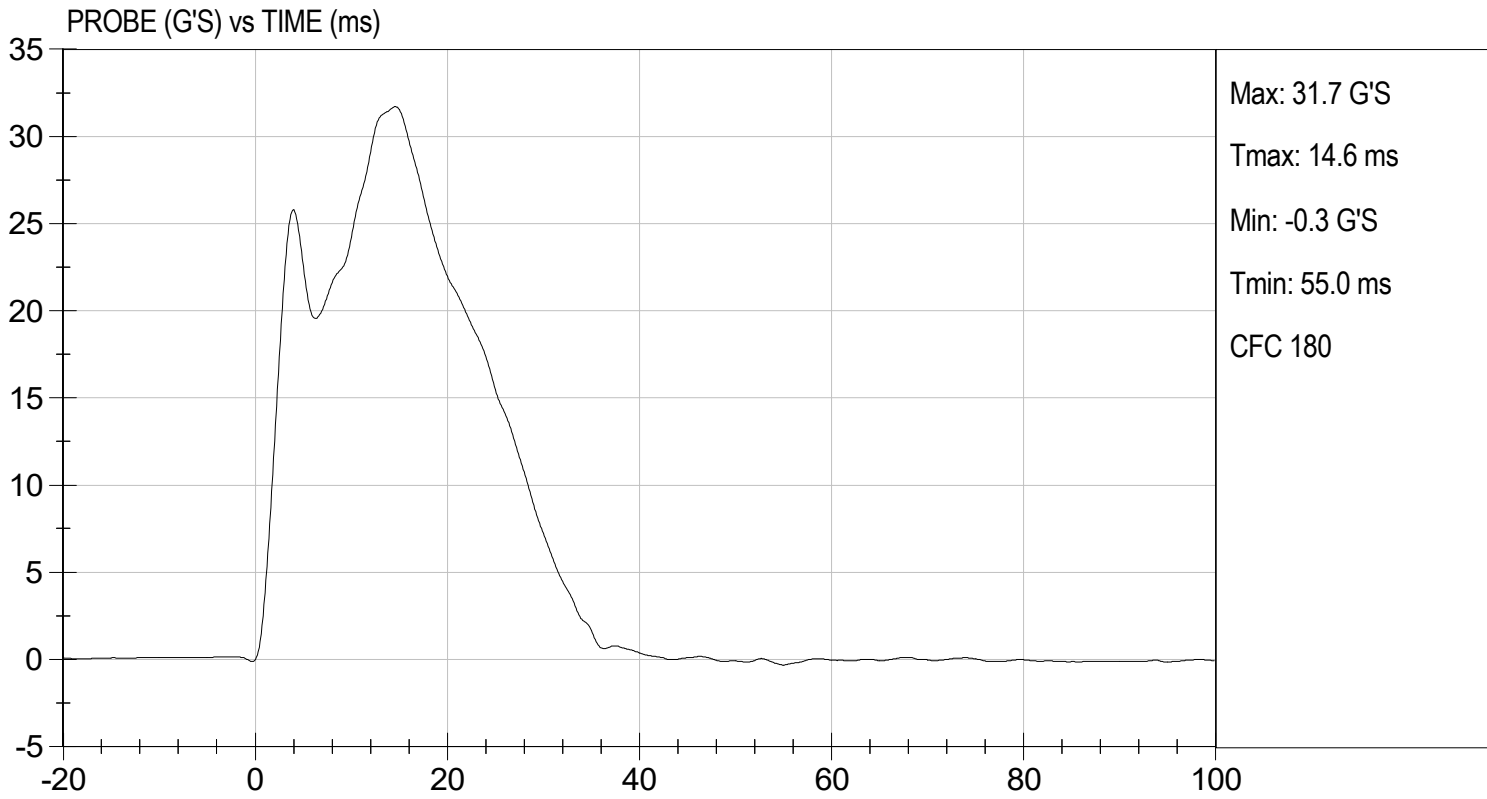
**Test I.D:** D243114

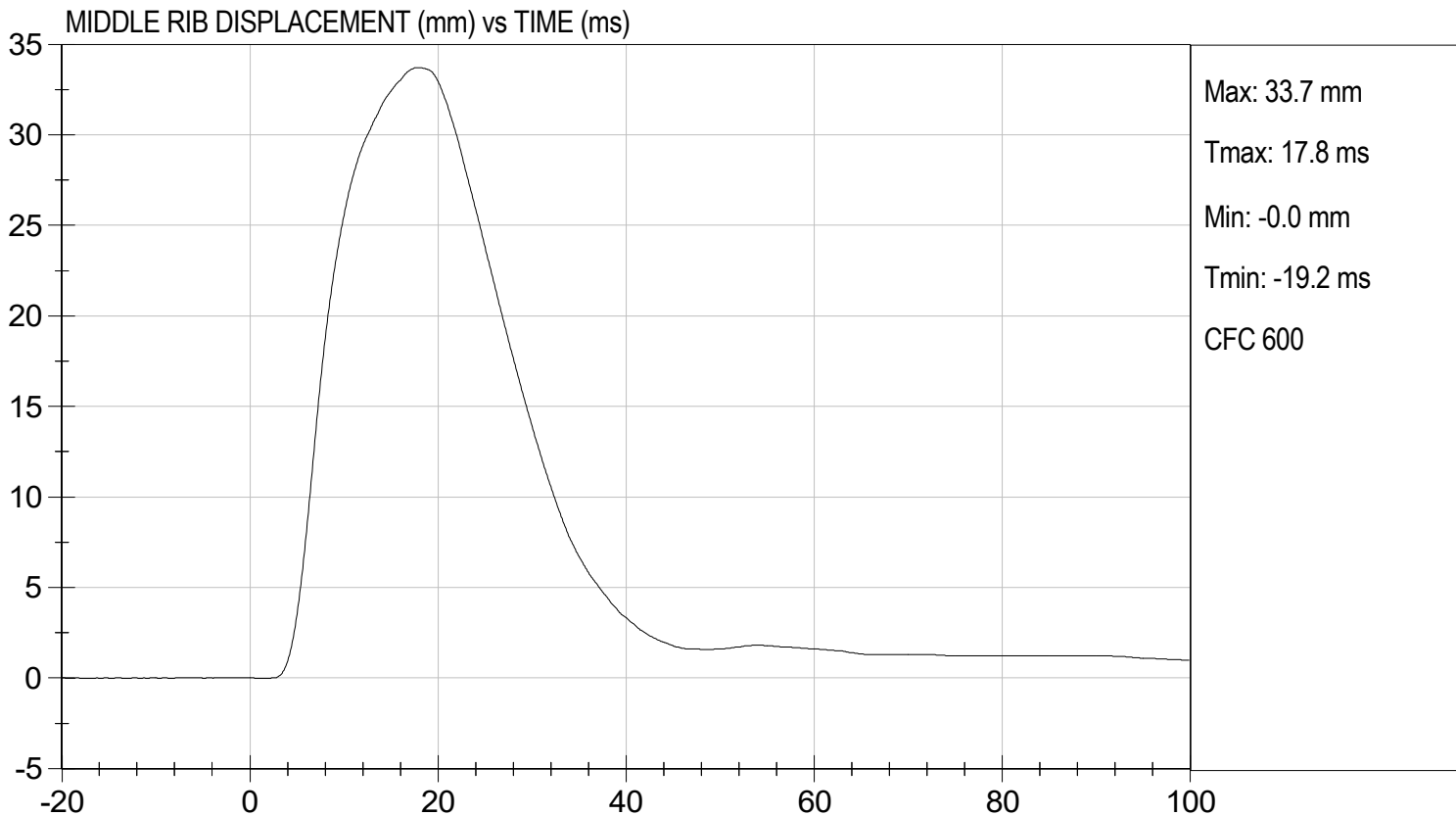
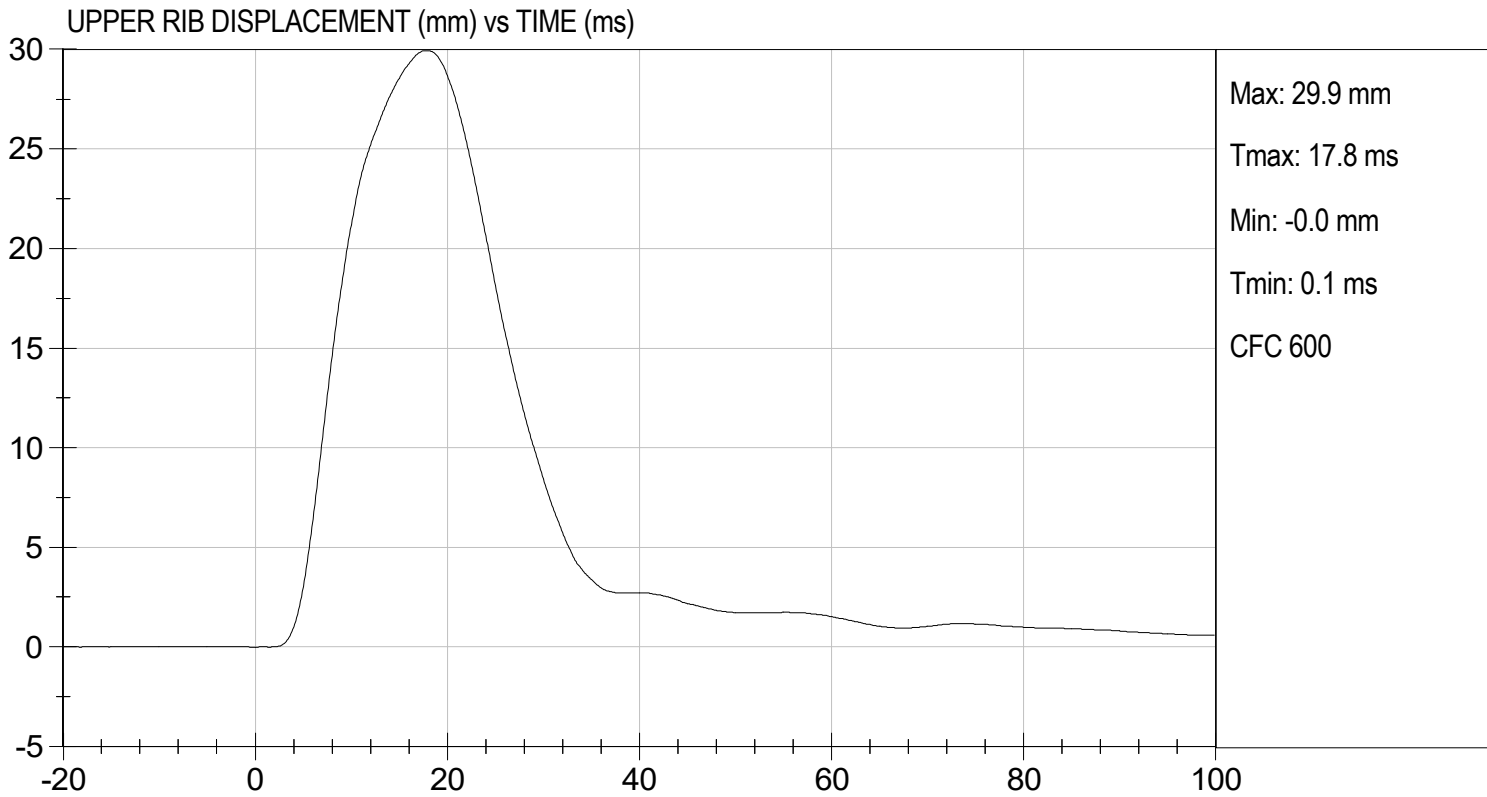
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	18	Pass
Impact Velocity	m/s	6.60 to 6.80	6.68	Pass
Maximum Probe Acceleration	G's	30 to 36	32	Pass
Shoulder Displacement	mm	31 to 40	37	Pass
Upper Rib Displacement	mm	25 to 32	30	Pass
Middle Rib Displacement	mm	30 to 36	34	Pass
Lower Rib Displacement	mm	32 to 38	35	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	35	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	32	Pass
<b>Overall Test Results</b>				<b>Pass</b>

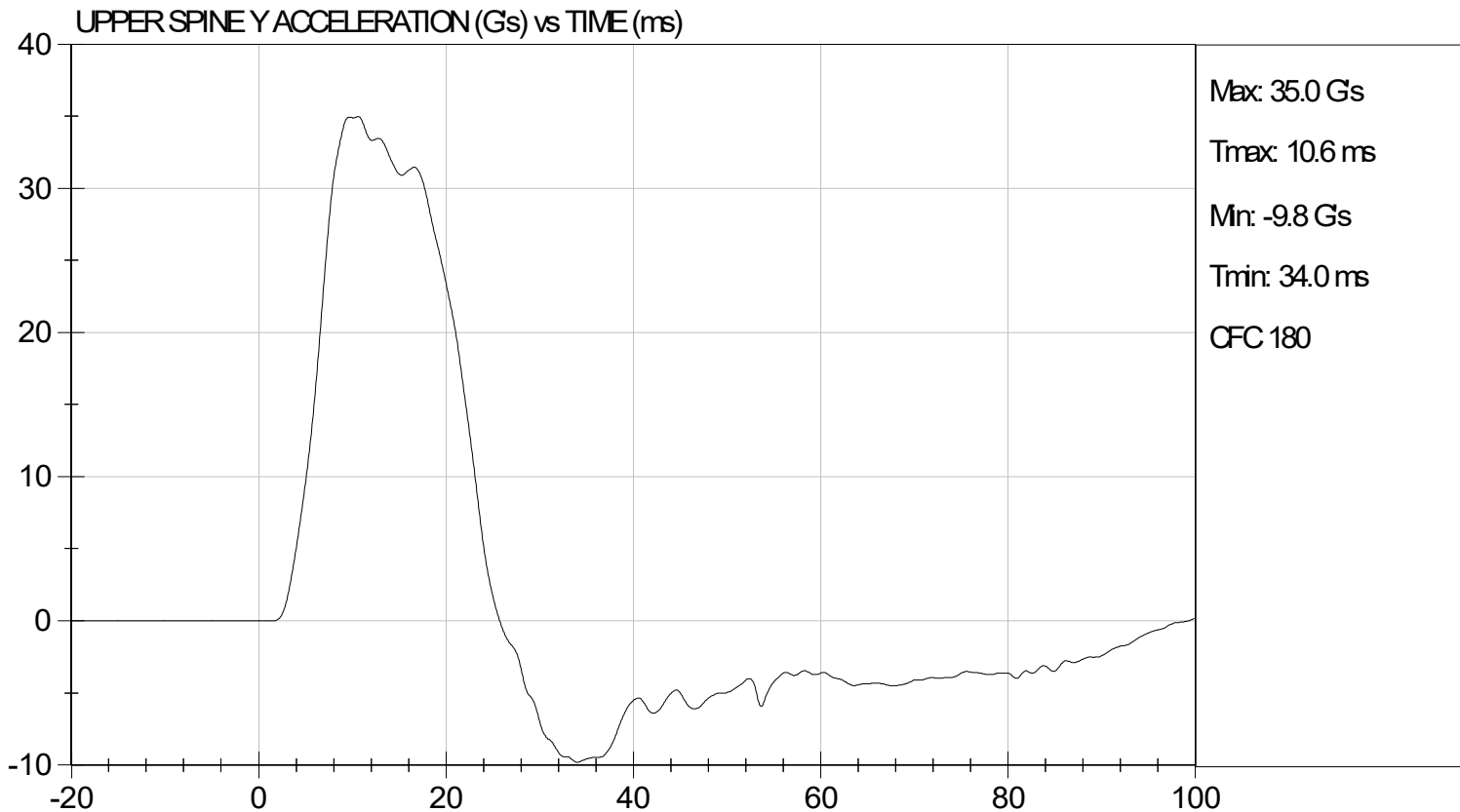
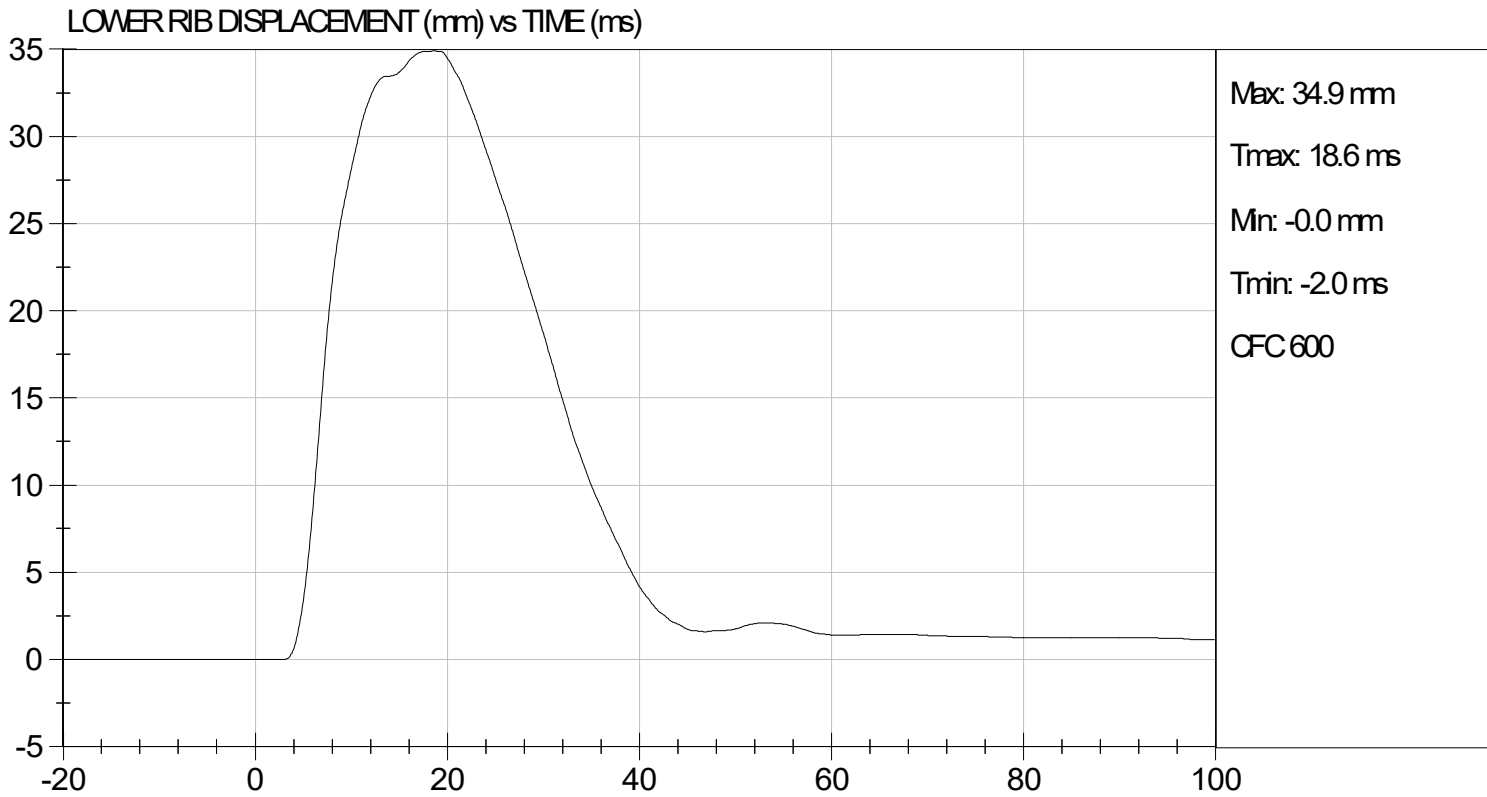
  
Laboratory Technician

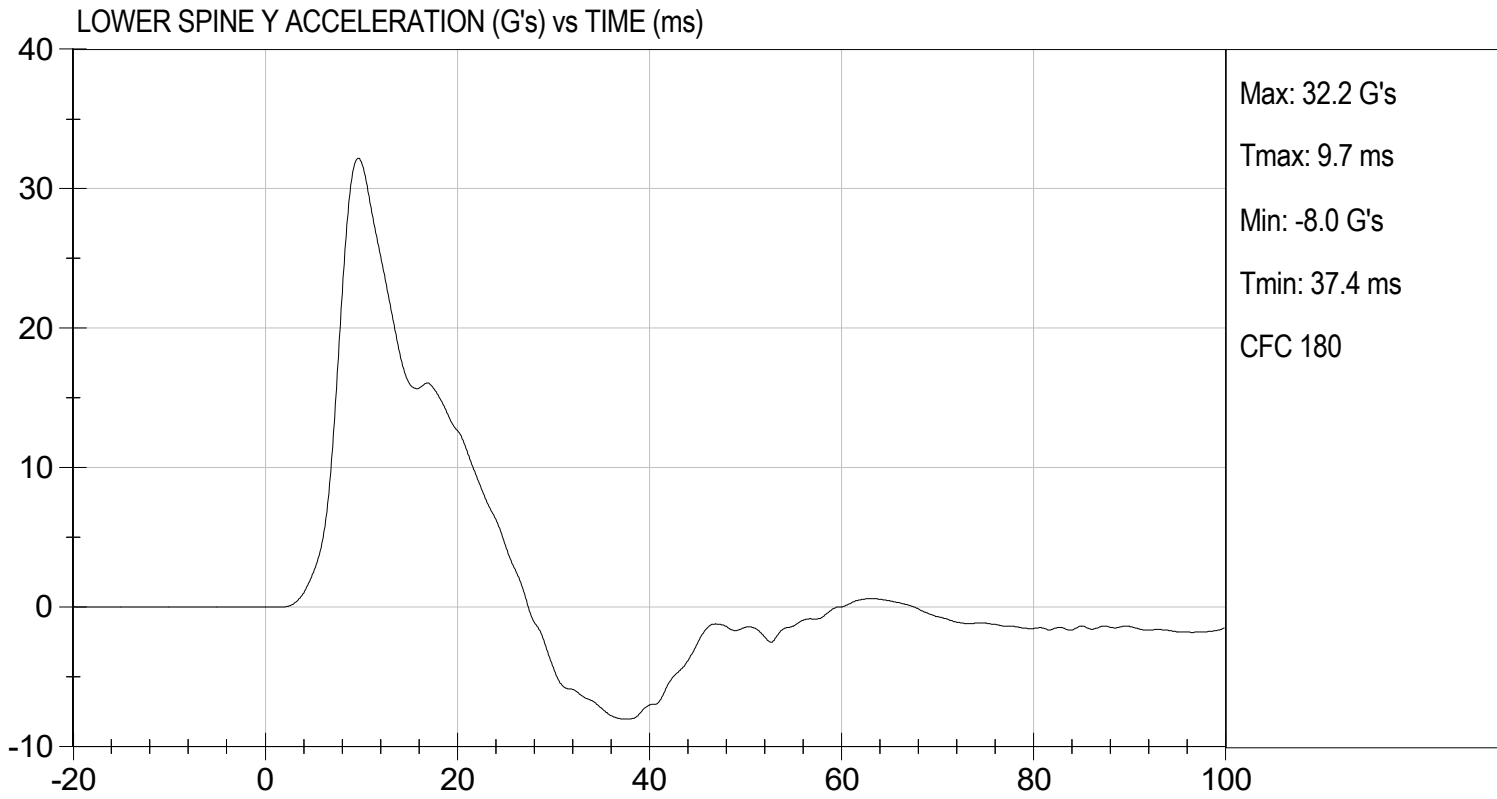
12/05/2024  
Test Date

  
Approved By









**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-Its BUILD LEVEL D DUMMY**

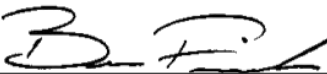
**ATD Serial No:** 306

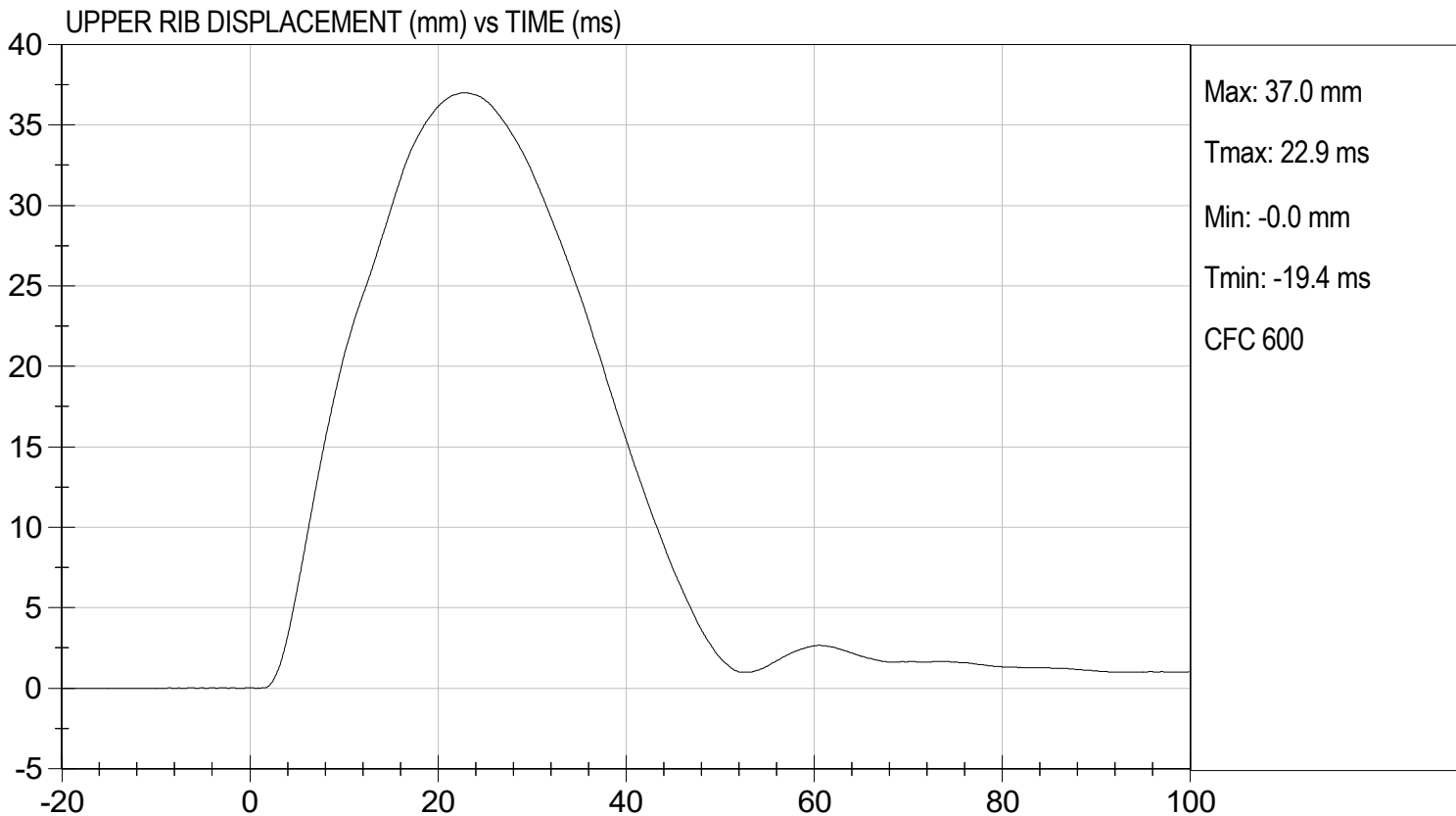
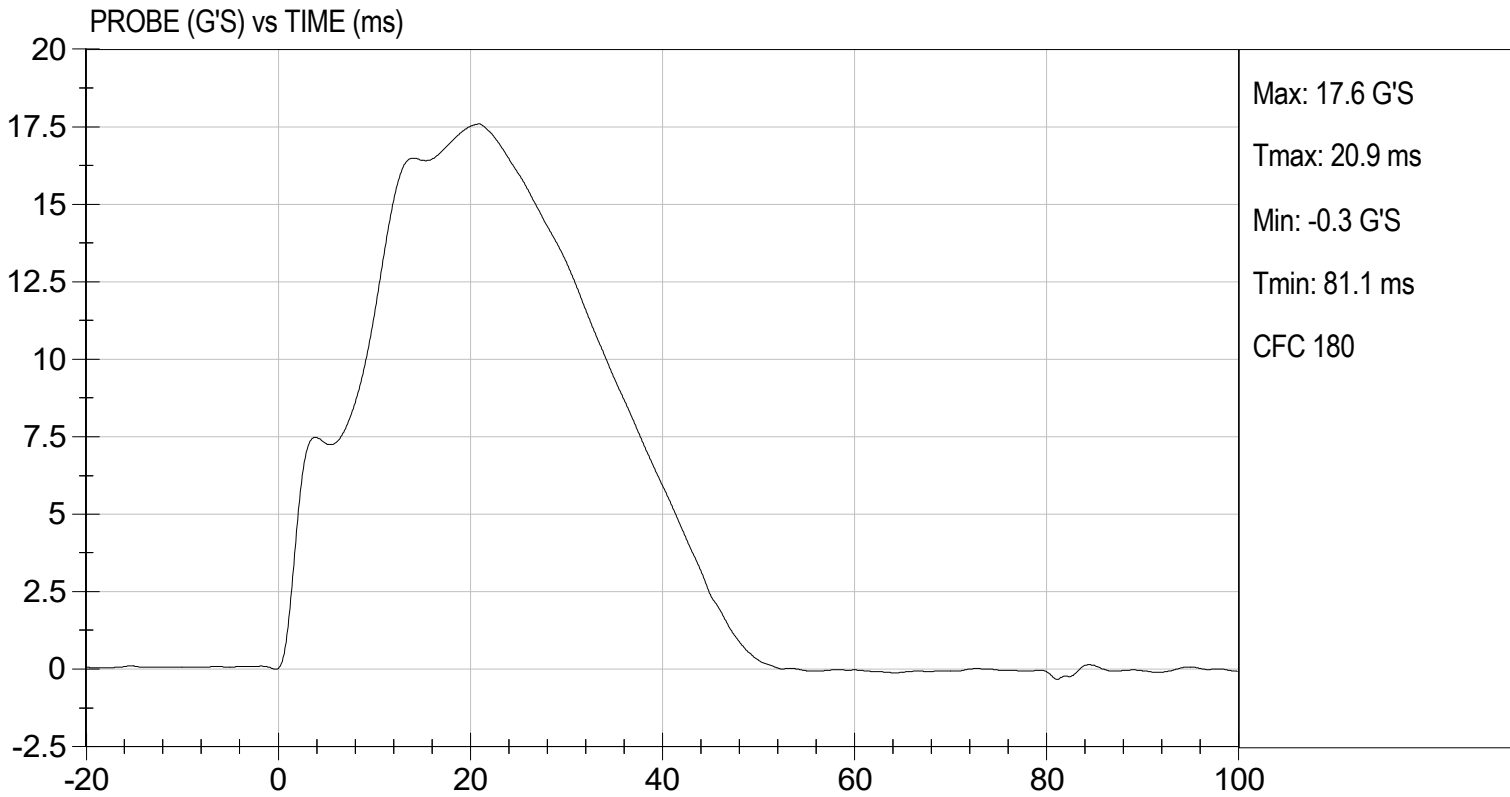
**Test I.D:** D243115

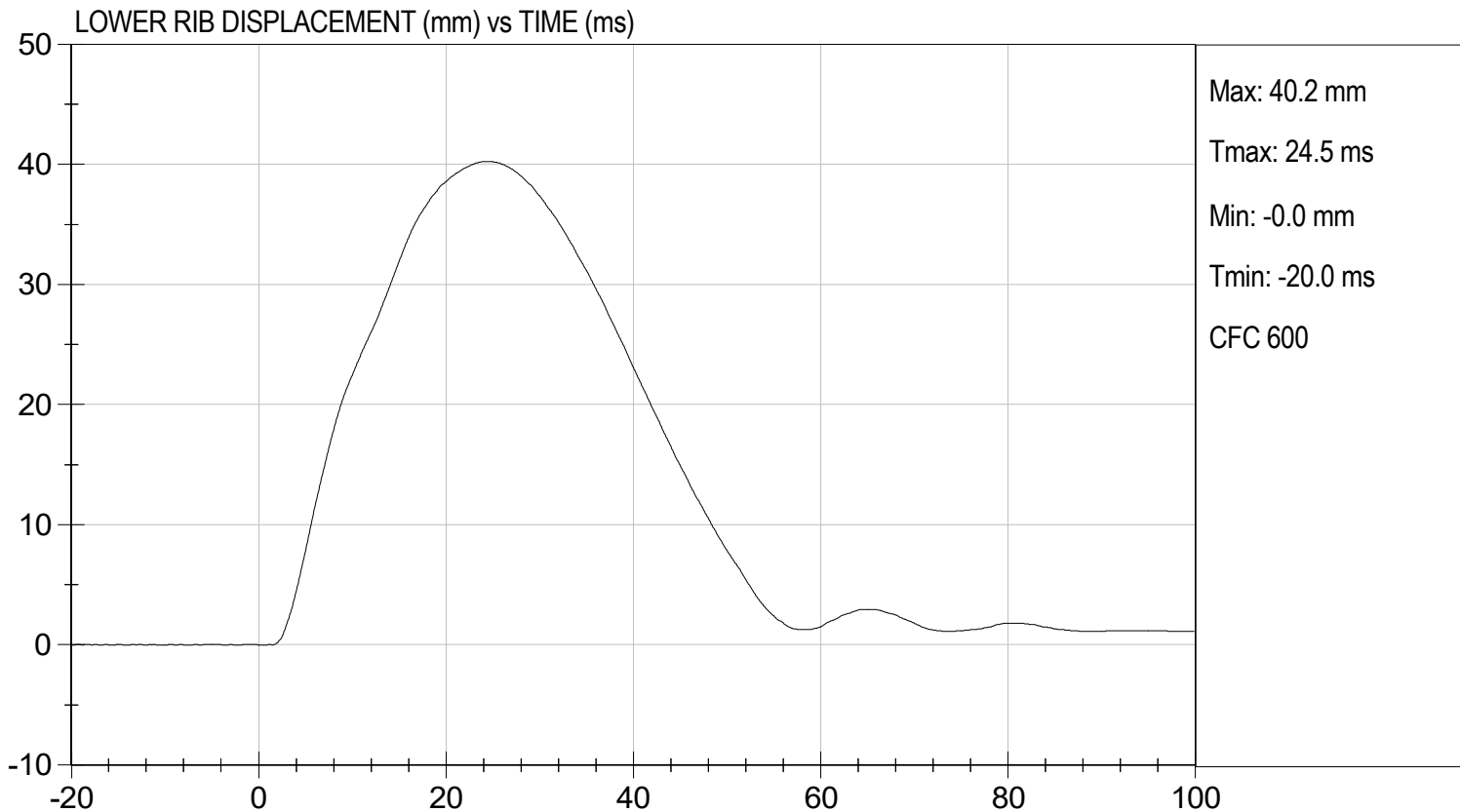
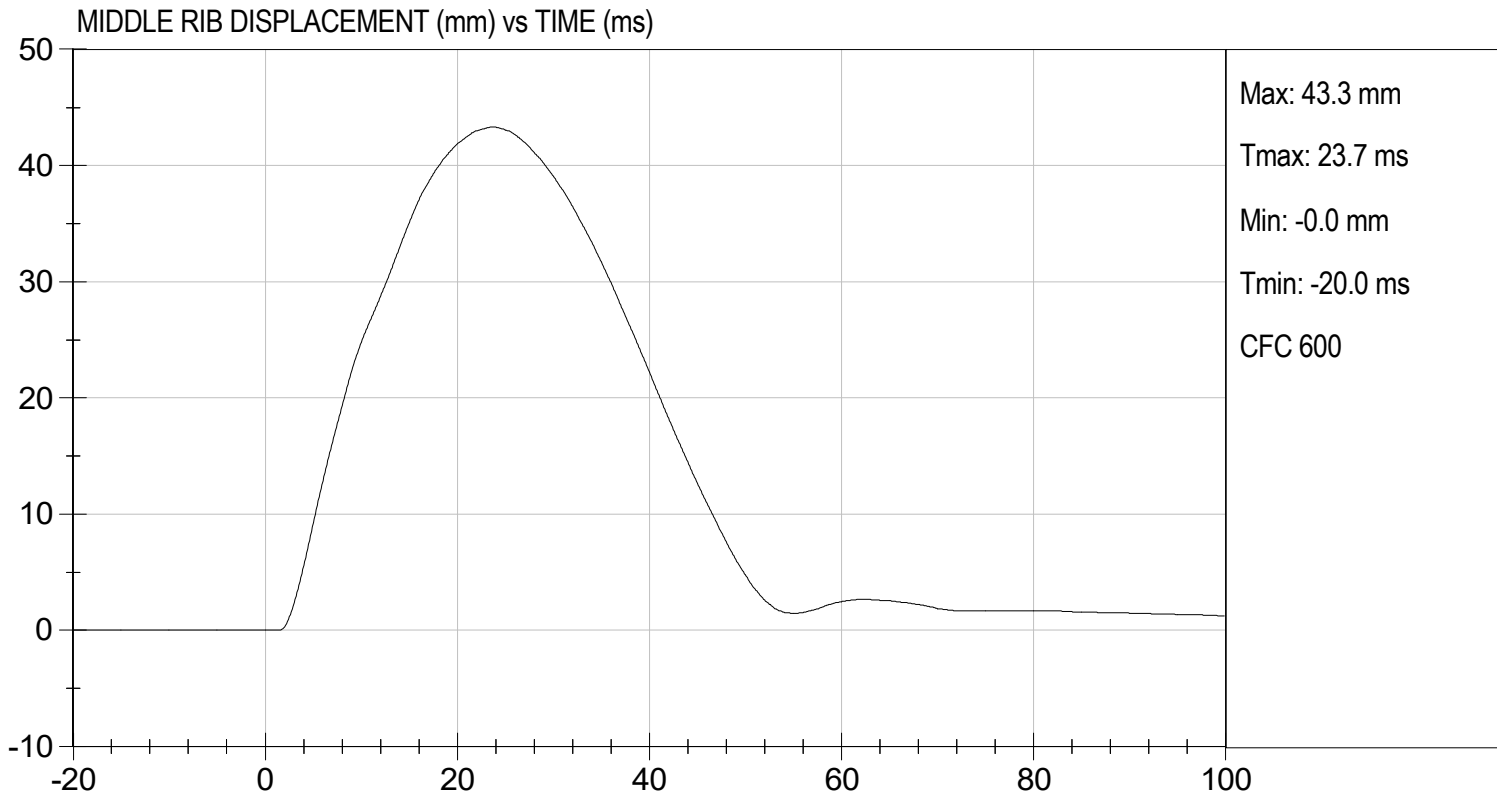
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	18	Pass
Impact Velocity	m/s	4.20 to 4.40	4.20	Pass
Maximum Probe Acceleration	G's	14 to 18	18	Pass
Upper Rib Displacement	mm	32 to 40	37	Pass
Middle Rib Displacement	mm	39 to 45	43	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

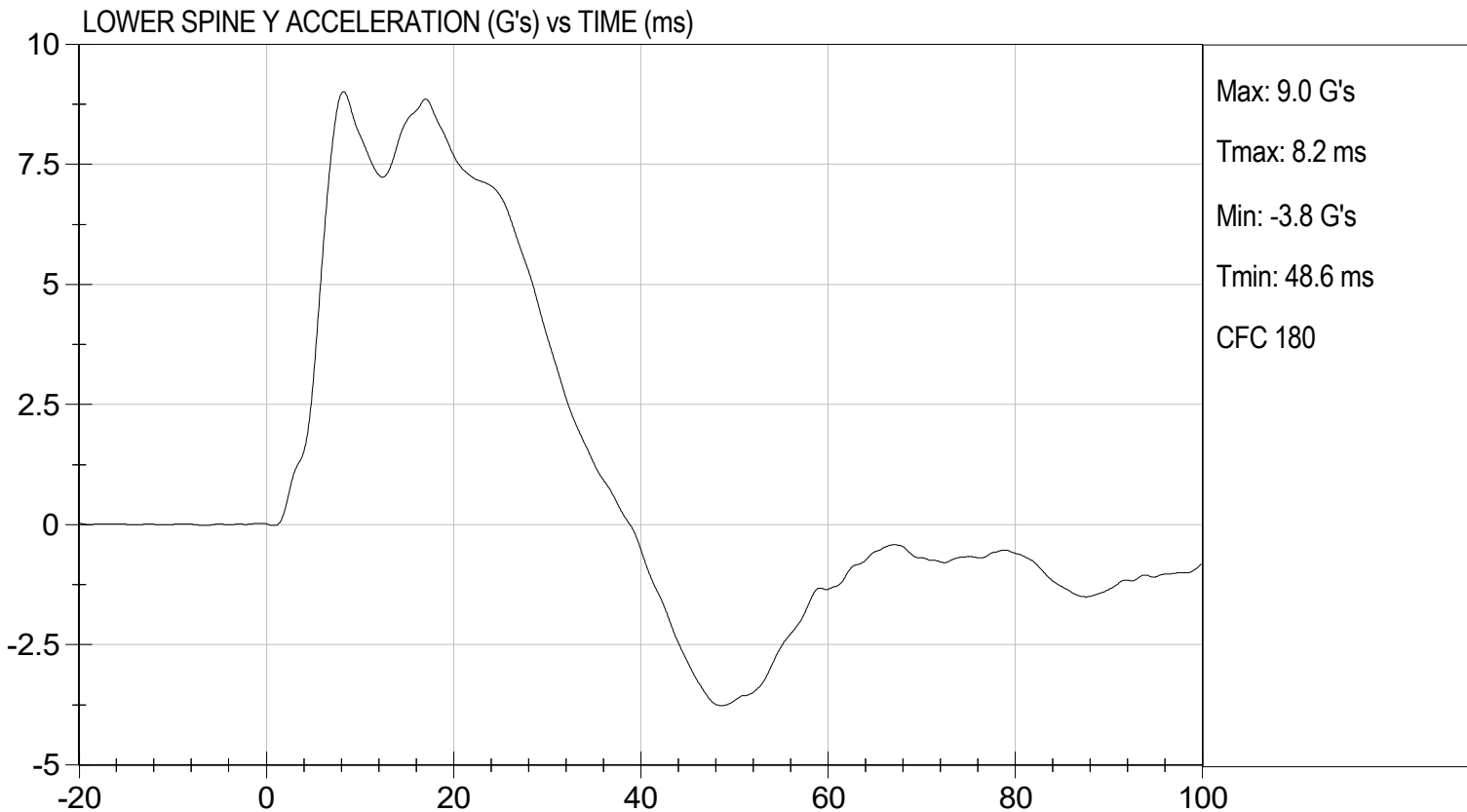
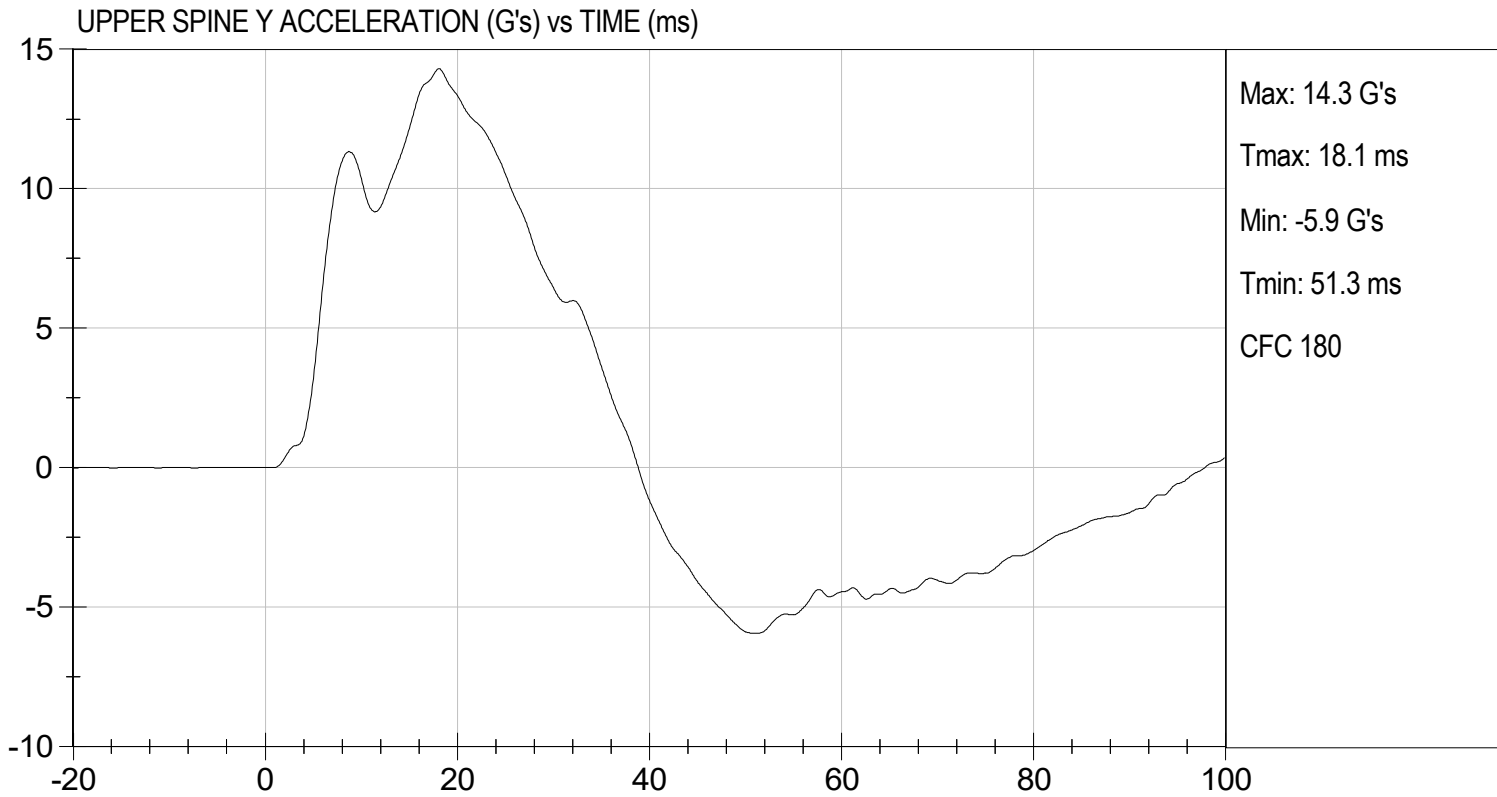
  
 Laboratory Technician

12/05/2024  
 Test Date

  
 Approved By







**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 306

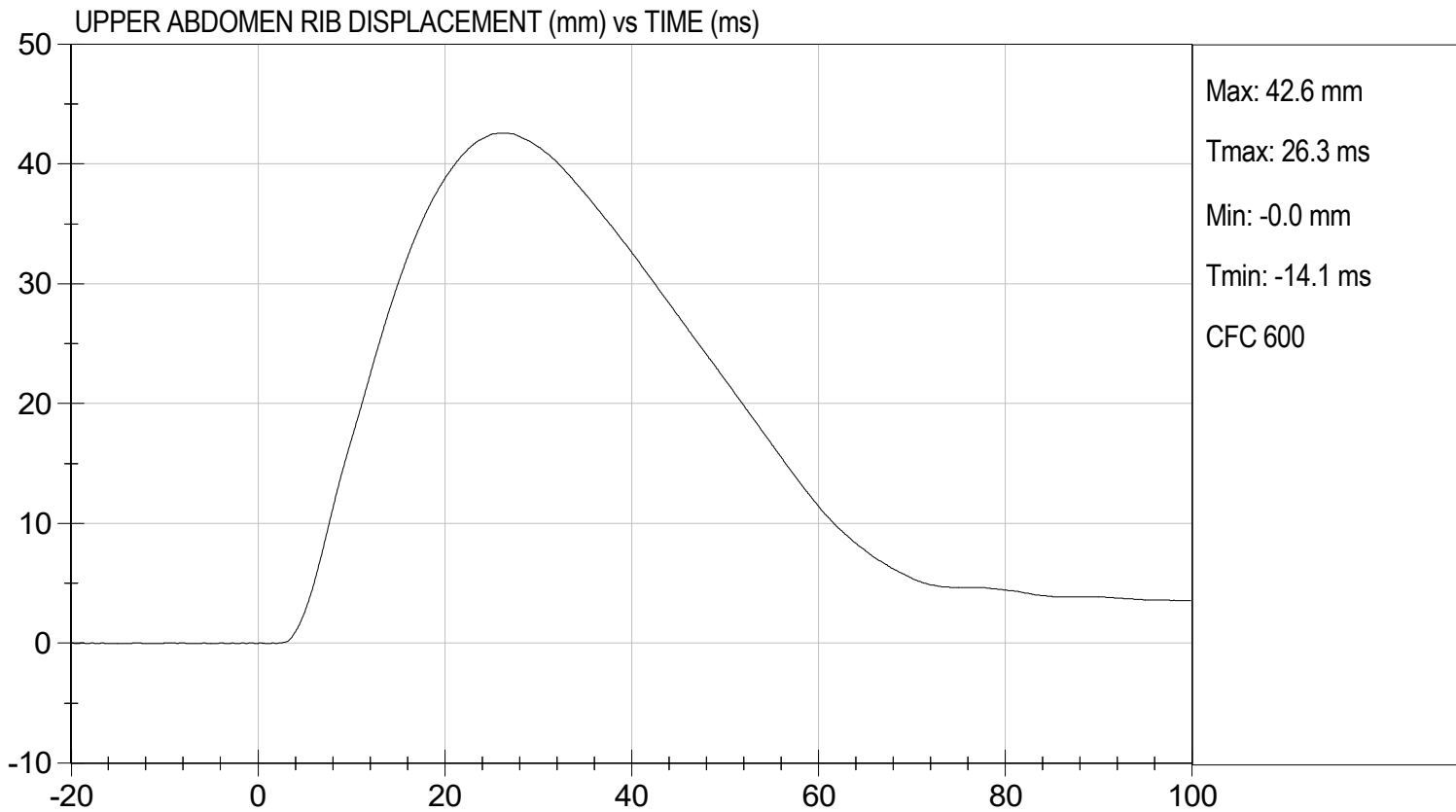
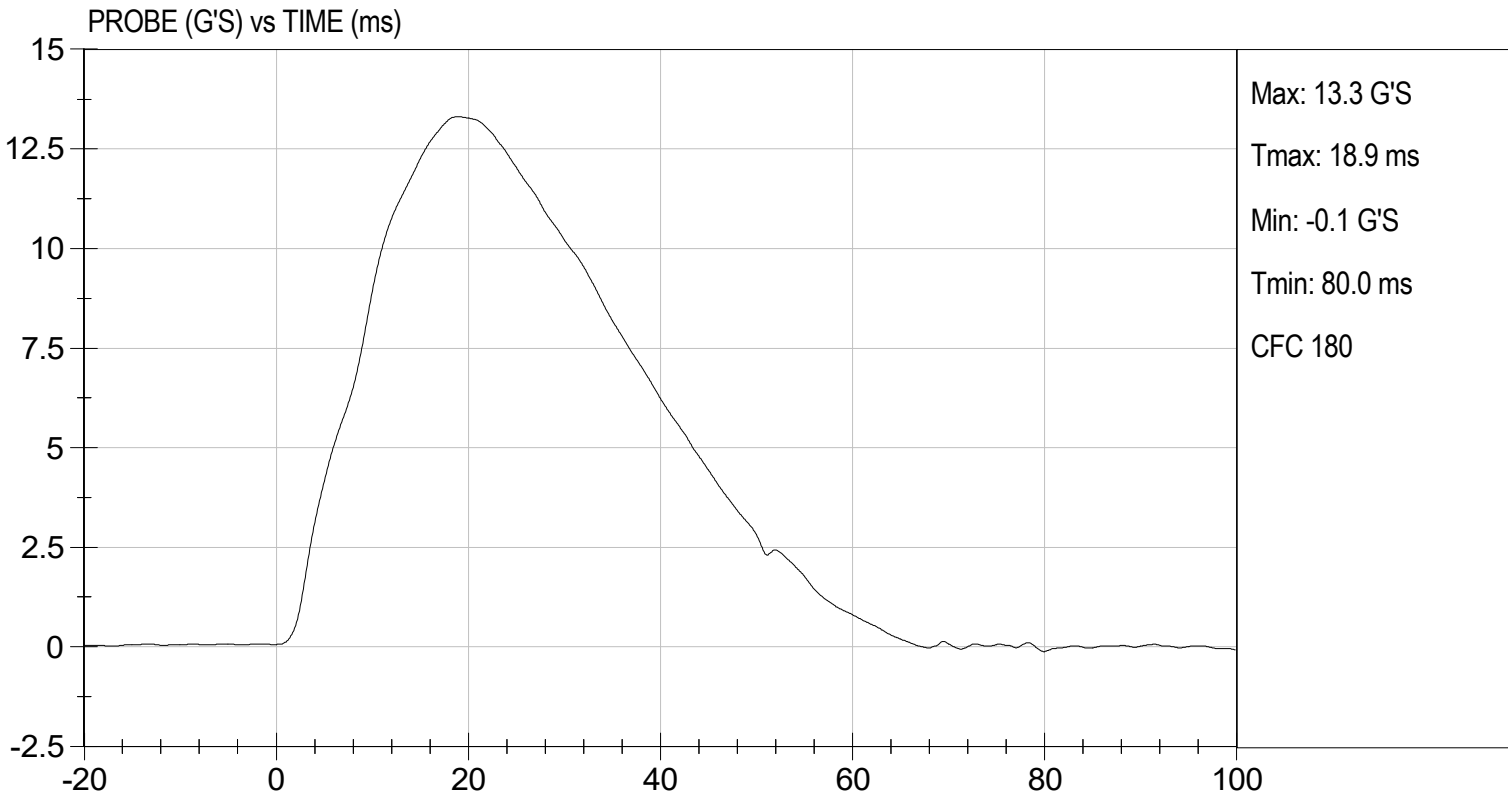
**Test I.D:** D243116

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.5	Pass
Humidity	%	10 to 70	18	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	12 to 16	13	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	43	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	39	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

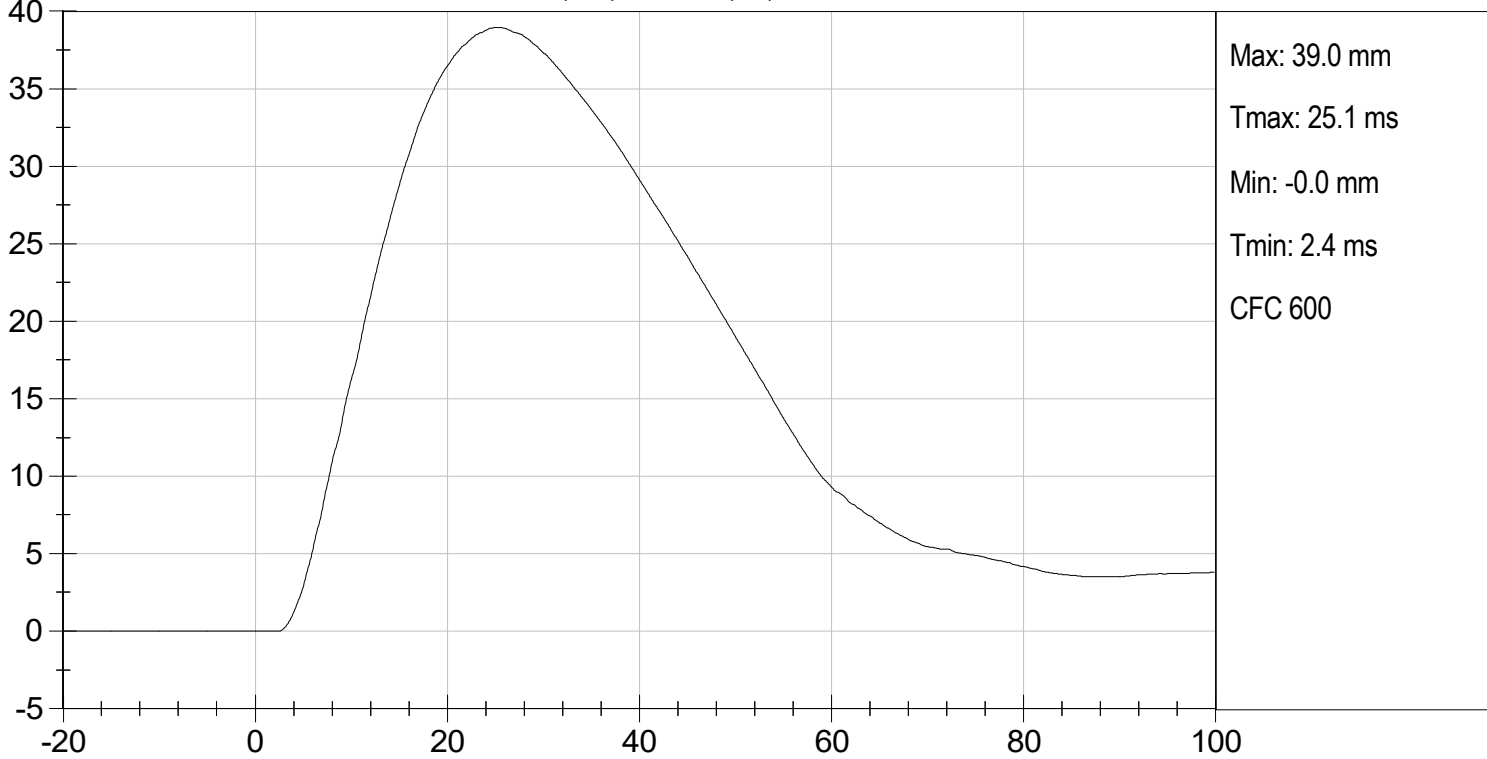
12/05/2024  
 Test Date

  
 Approved By

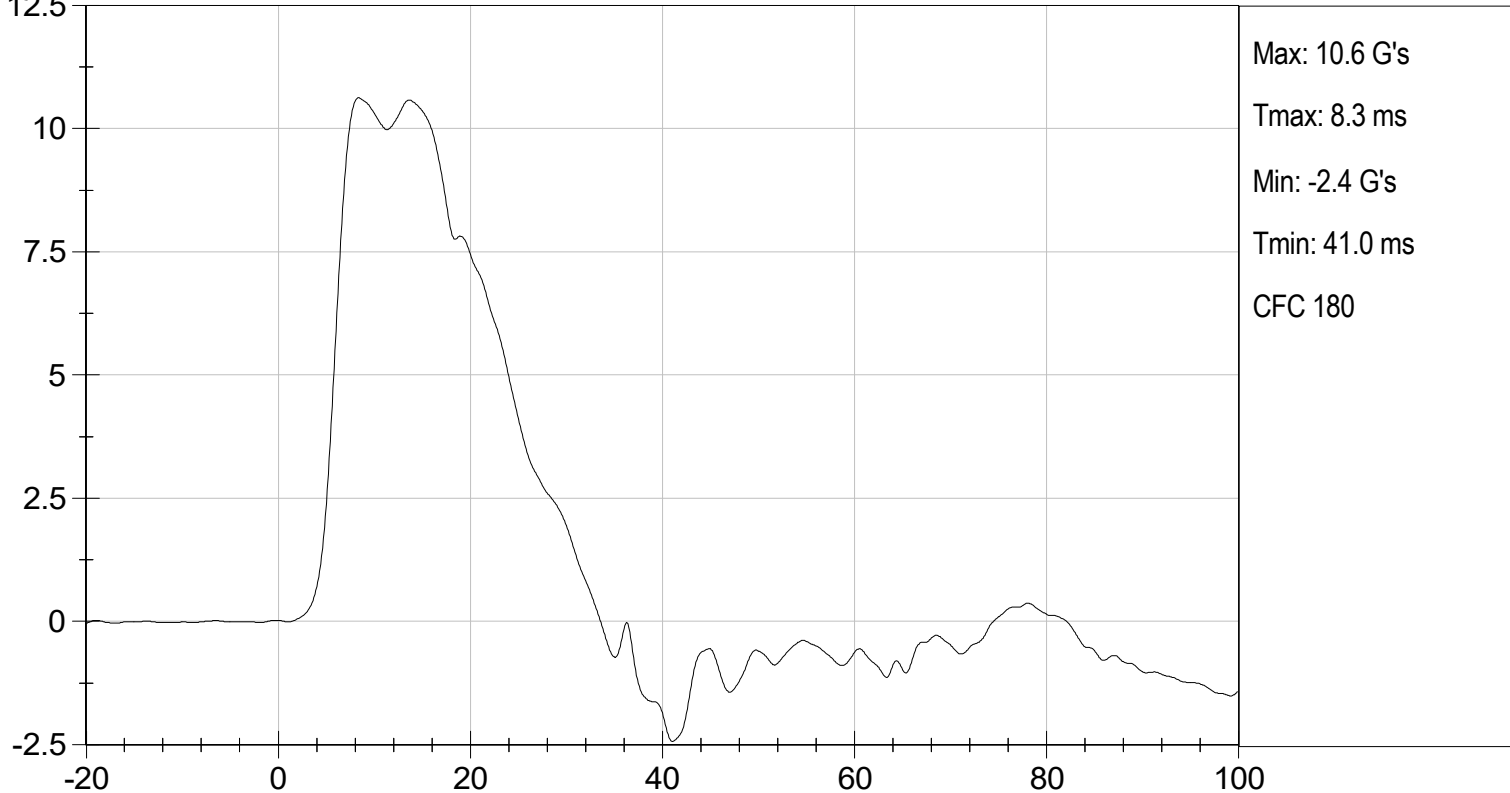




LOWER ABDOMEN RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER SPINE ACCELERATION (G's) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

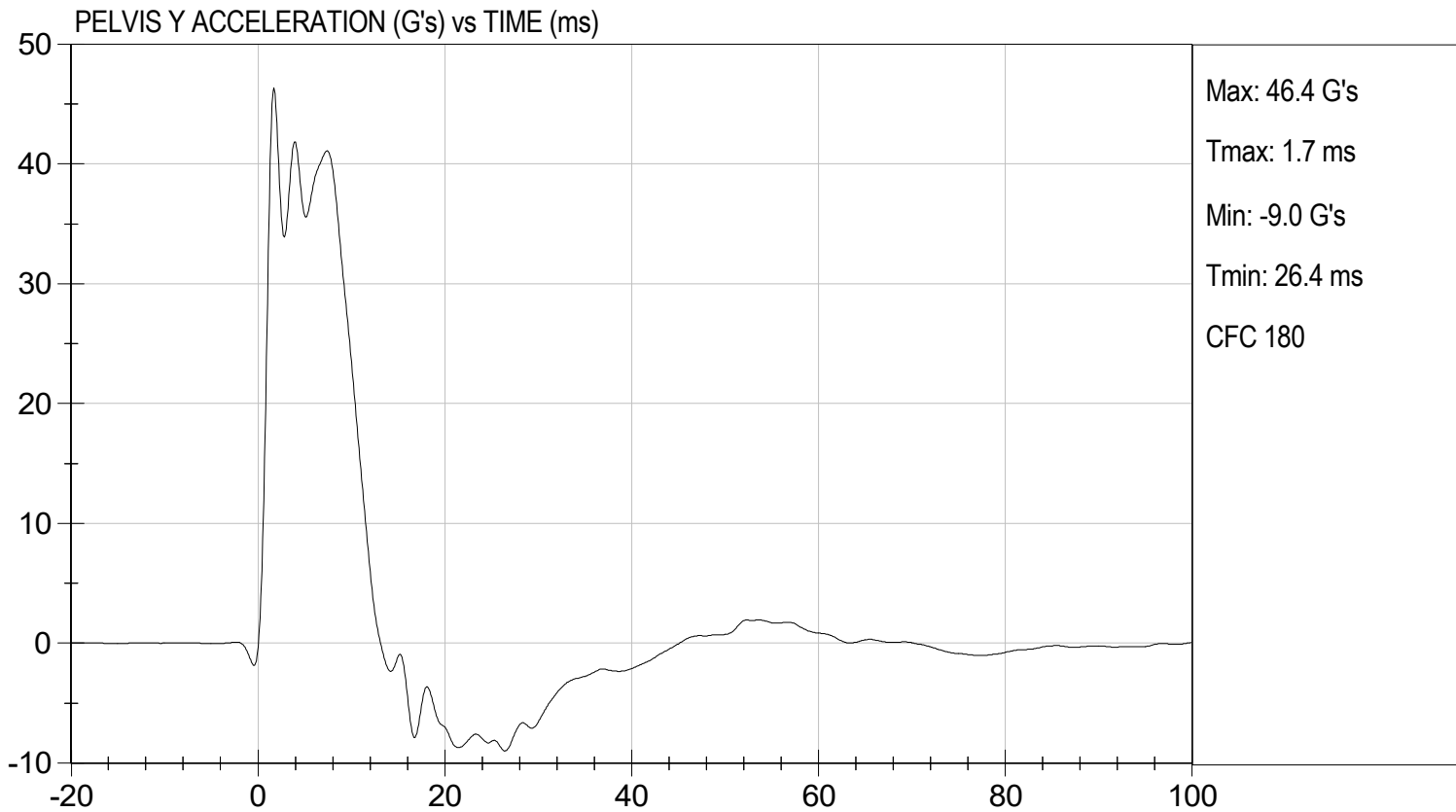
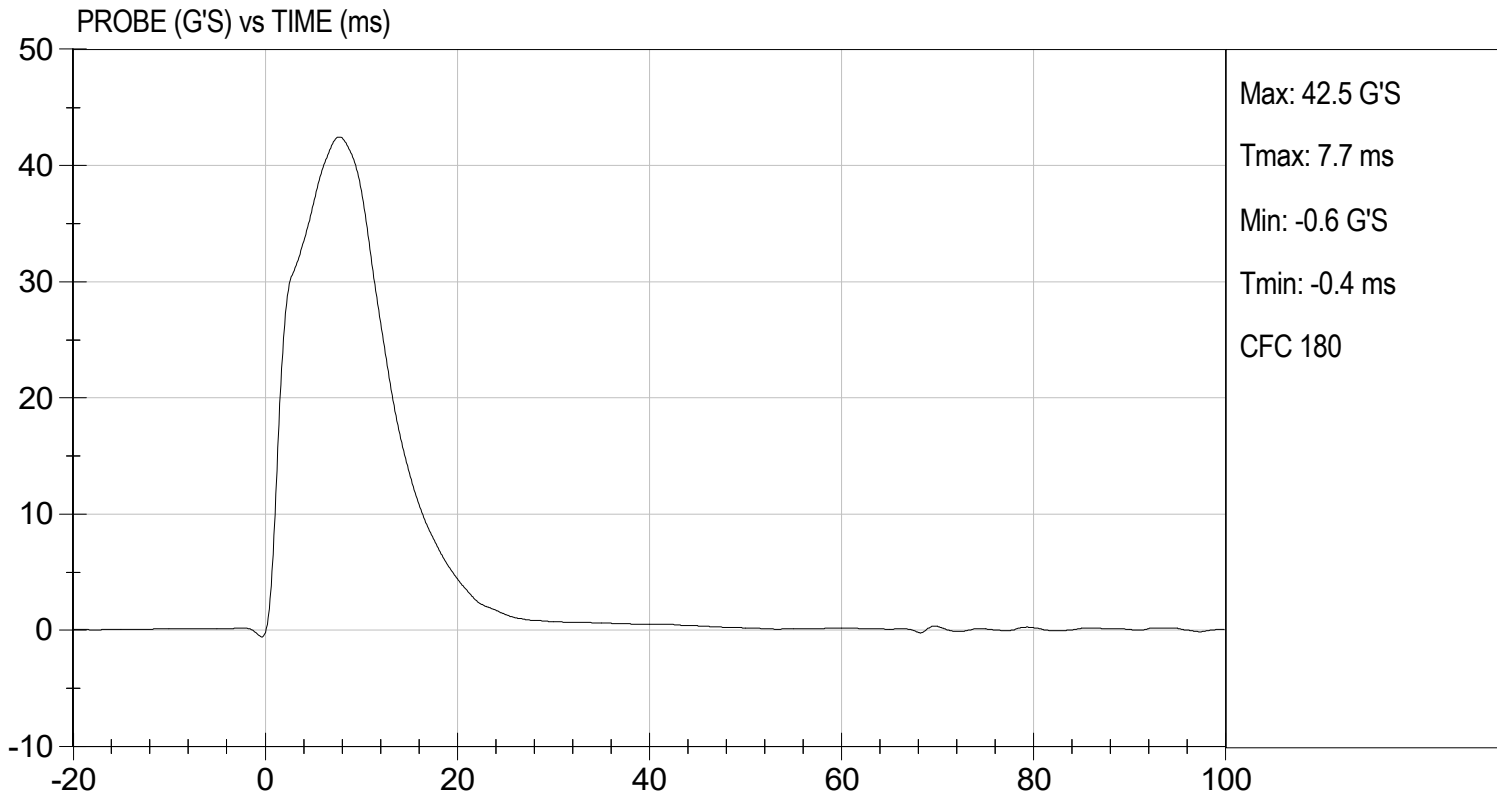
Test I.D: D243117

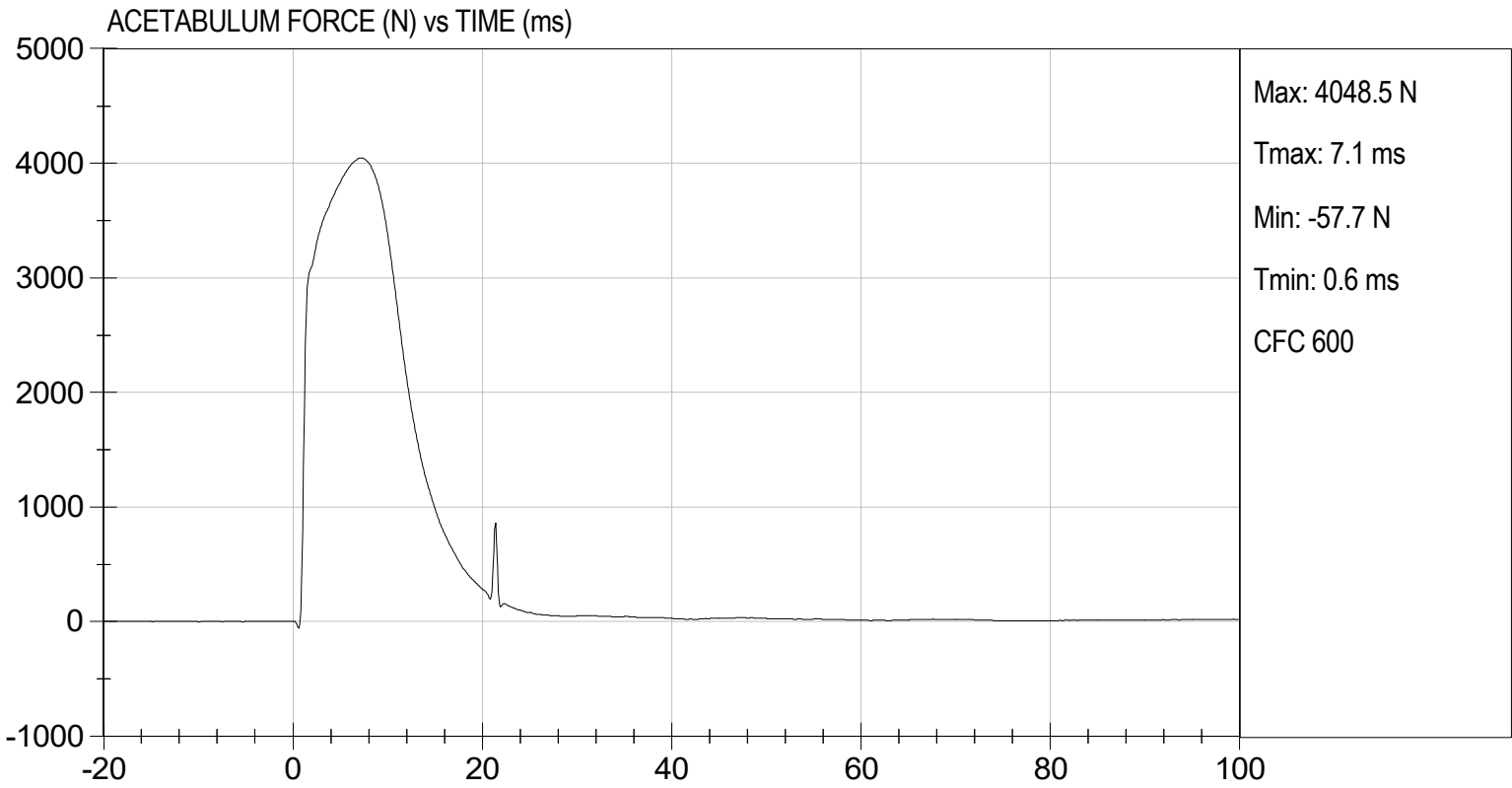
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	19	Pass
Impact Velocity	m/s	6.60 to 6.80	6.68	Pass
Maximum Probe Acceleration	G's	38 to 47	42	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	41.1	Pass
Peak Acetabulum Force	N	3600 to 4300	4,048	Pass
Overall Test Results				Pass

  
 Laboratory Technician

12/05/2024  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-ILs BUILD LEVEL D DUMMY**

ATD Serial No: 306

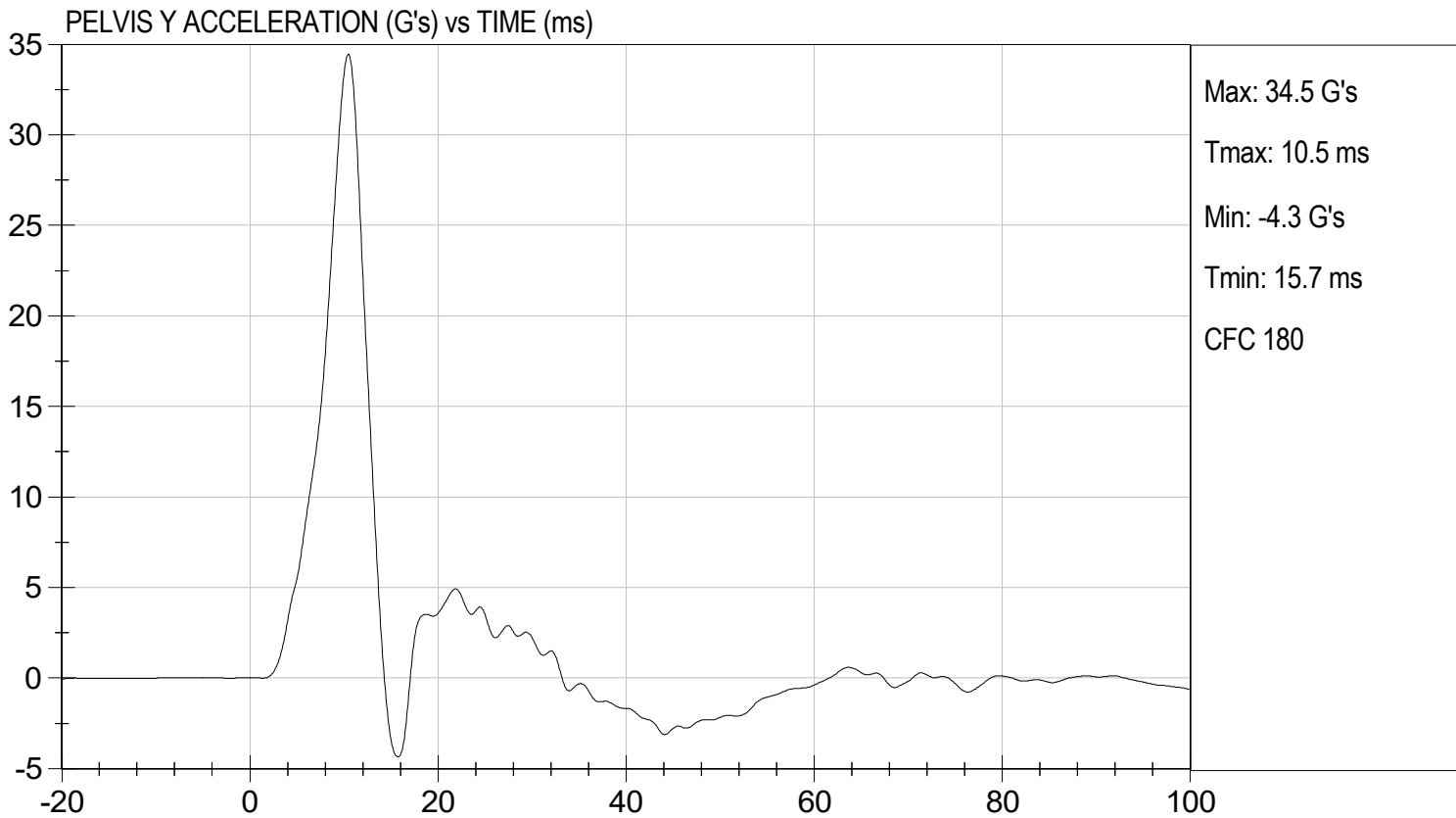
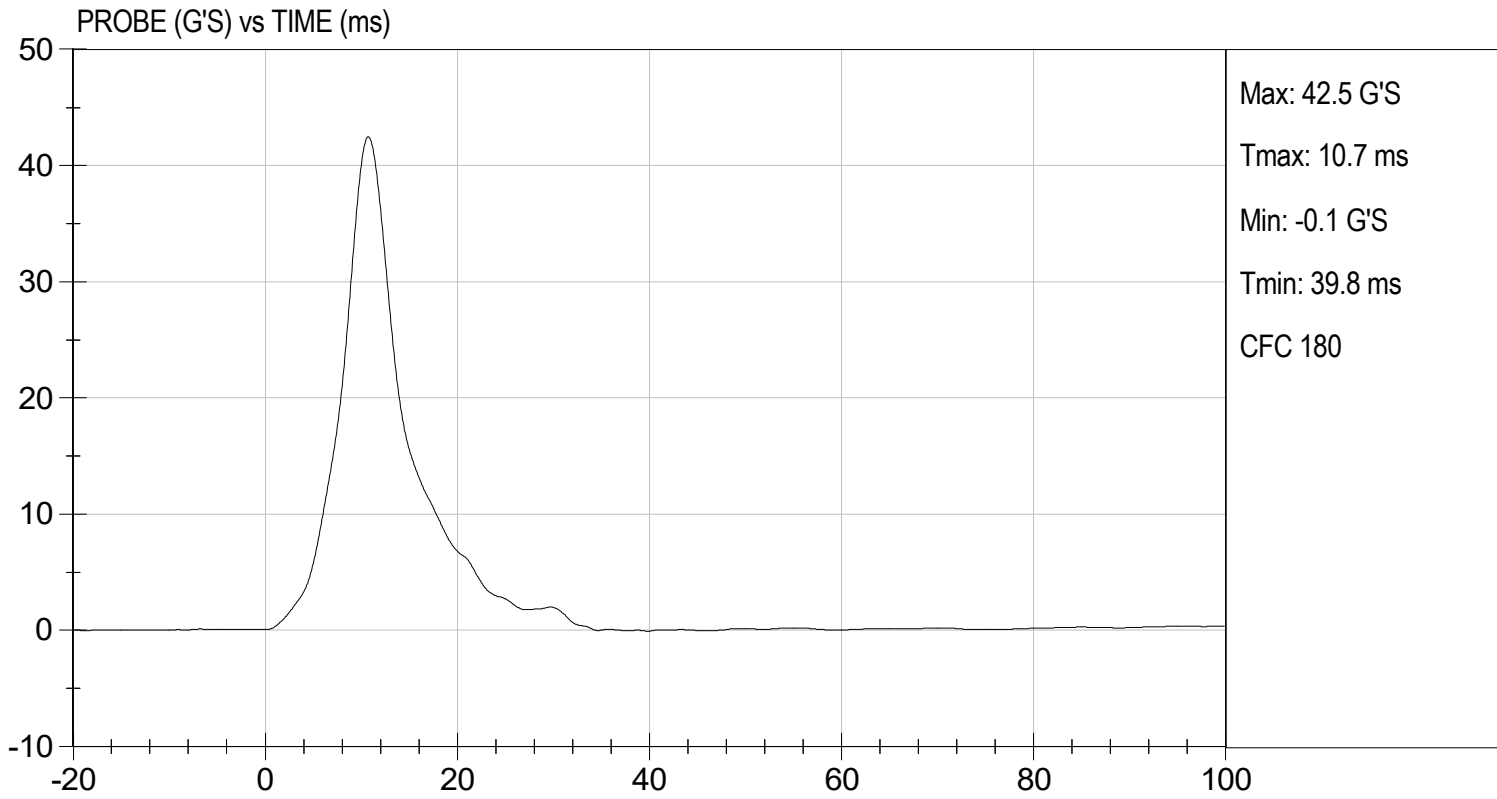
Test I.D: D243118

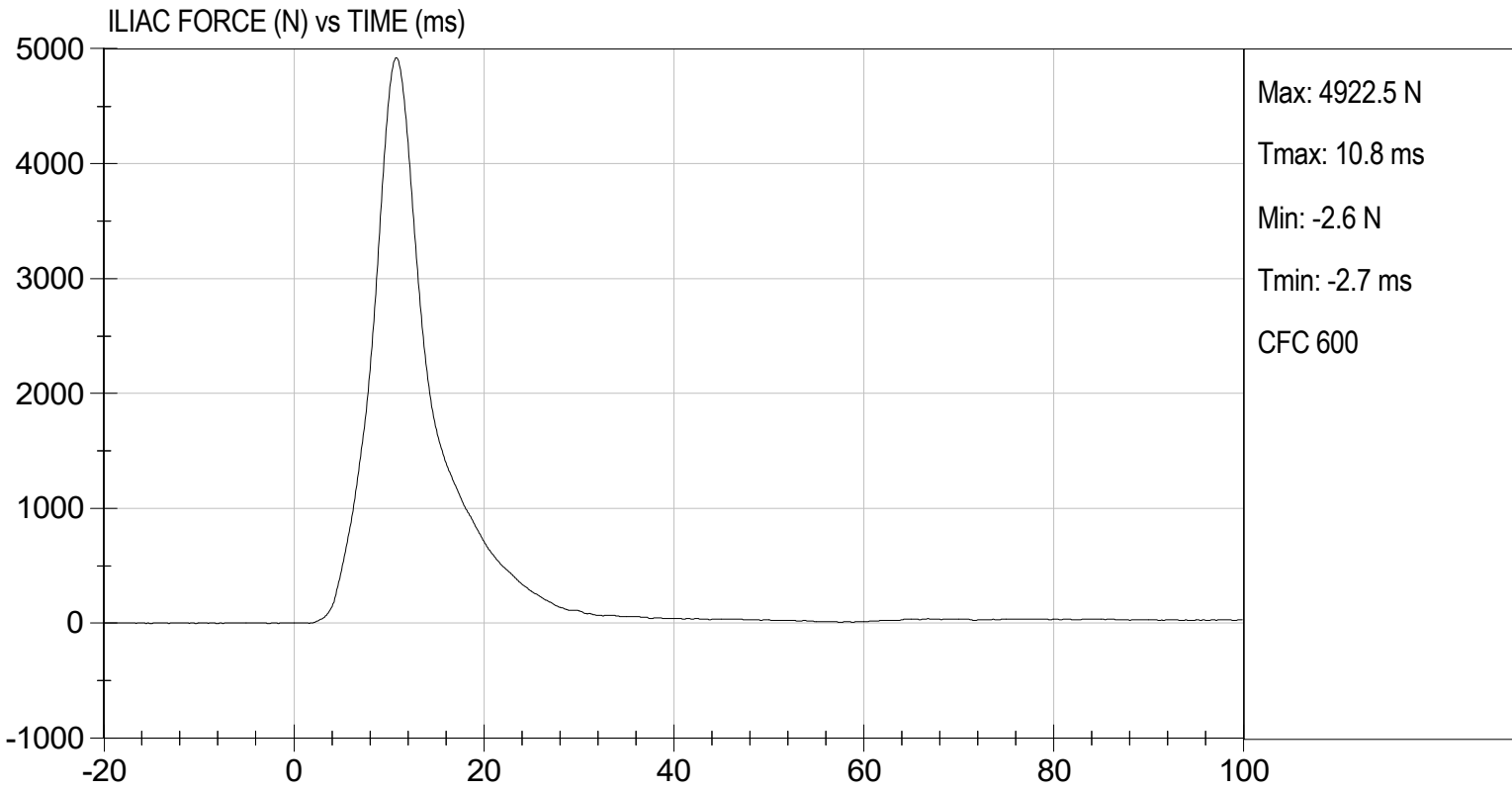
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.6	Pass
Humidity	%	10 to 70	19	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	36 to 45	42	Pass
Pelvis Y Acceleration	G's	28 to 39	34	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,922	Pass
Overall Test Results				Pass

  
 Laboratory Technician

12/05/2024  
 Test Date

  
 Approved By





**QUALIFICATION TEST RESULTS**

**POST-TEST**

**SID-IIS 5TH PERCENTILE FEMALE - PASSENGER ATD**

**SID-IIsD External Measurements**  
**SN: 306**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	785	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	449	Pass
<b>C</b>	H-point Height	79 - 89	86	Pass
<b>D</b>	H-point from Seatback	141 - 151	147	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 -135	120	Pass
<b>G</b>	Head Breadth	140 - 148	141	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	182	Pass
<b>J</b>	Head Circumference	541 - 551	550	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	538	Pass
<b>L</b>	Popliteal Height	343 - 369	349	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	394	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	198	Pass
<b>P</b>	Foot Length	216 - 232	222	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	317	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	483	Pass
<b>V</b>	Shoulder Width	341 - 357	351	Pass
<b>W</b>	Foot Width	78 - 94	82	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	863	Pass
<b>Z</b>	Waist Circumference	761 - 791	782	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

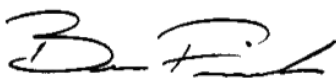
ATD Serial No: 306

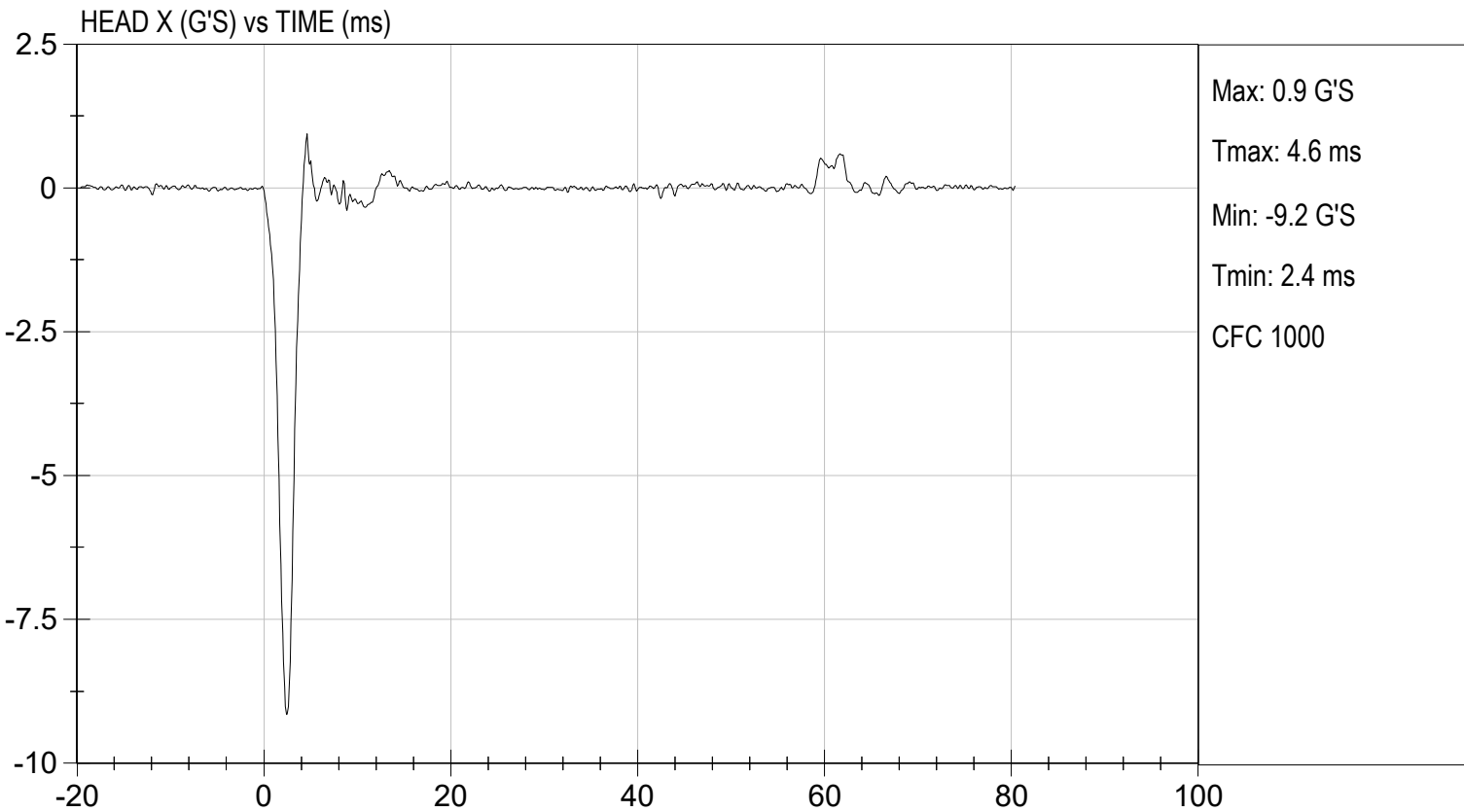
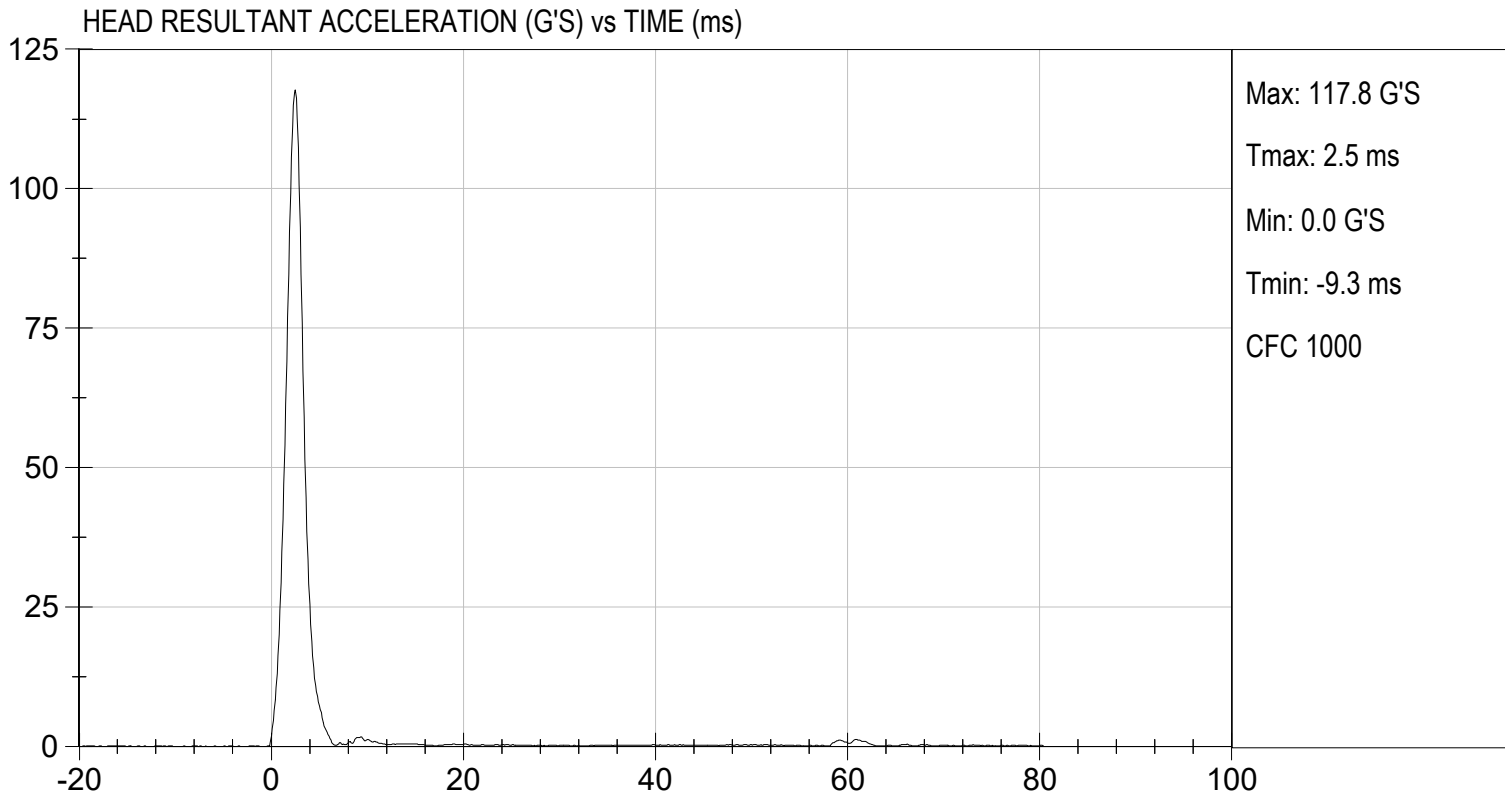
Test ID: D250091

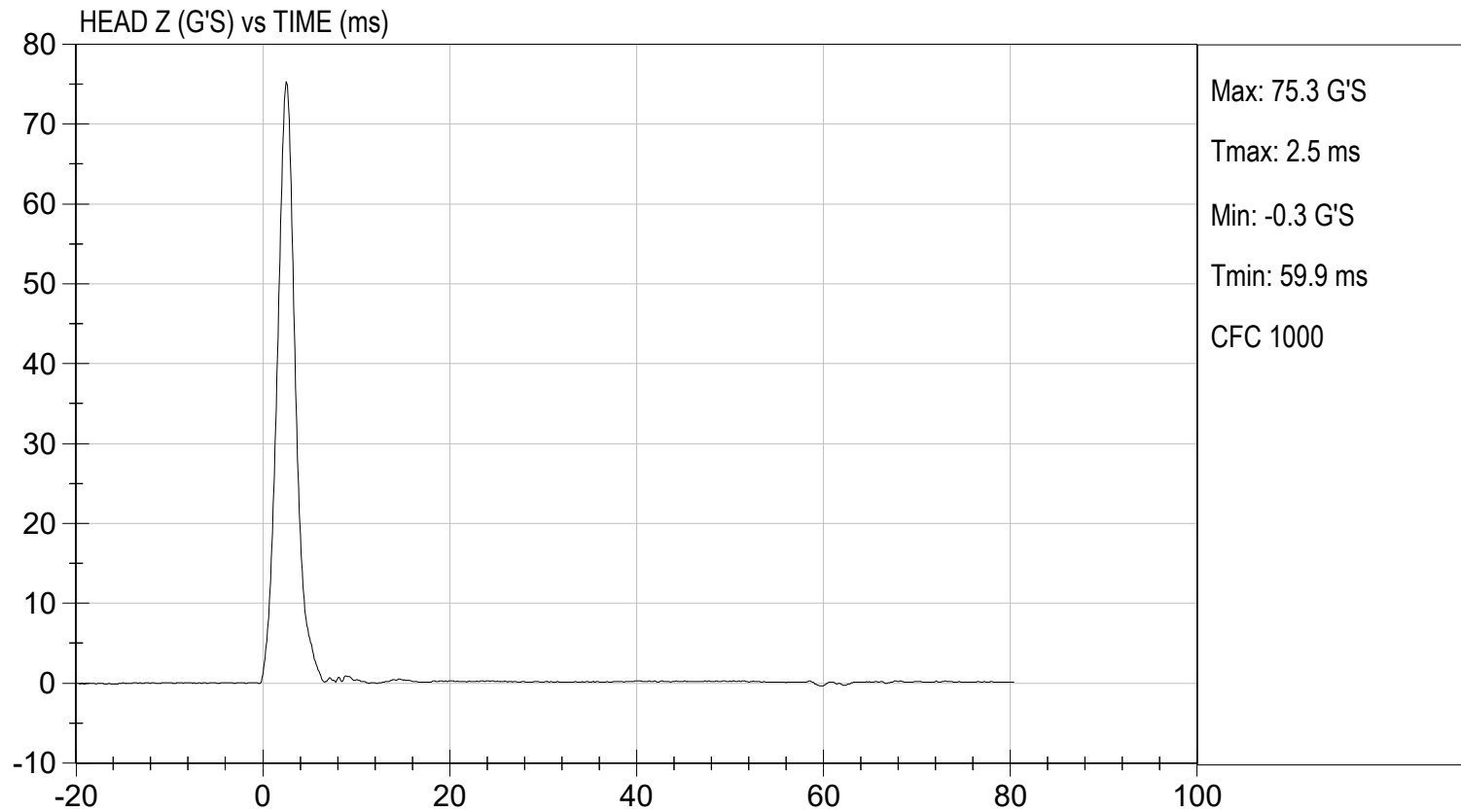
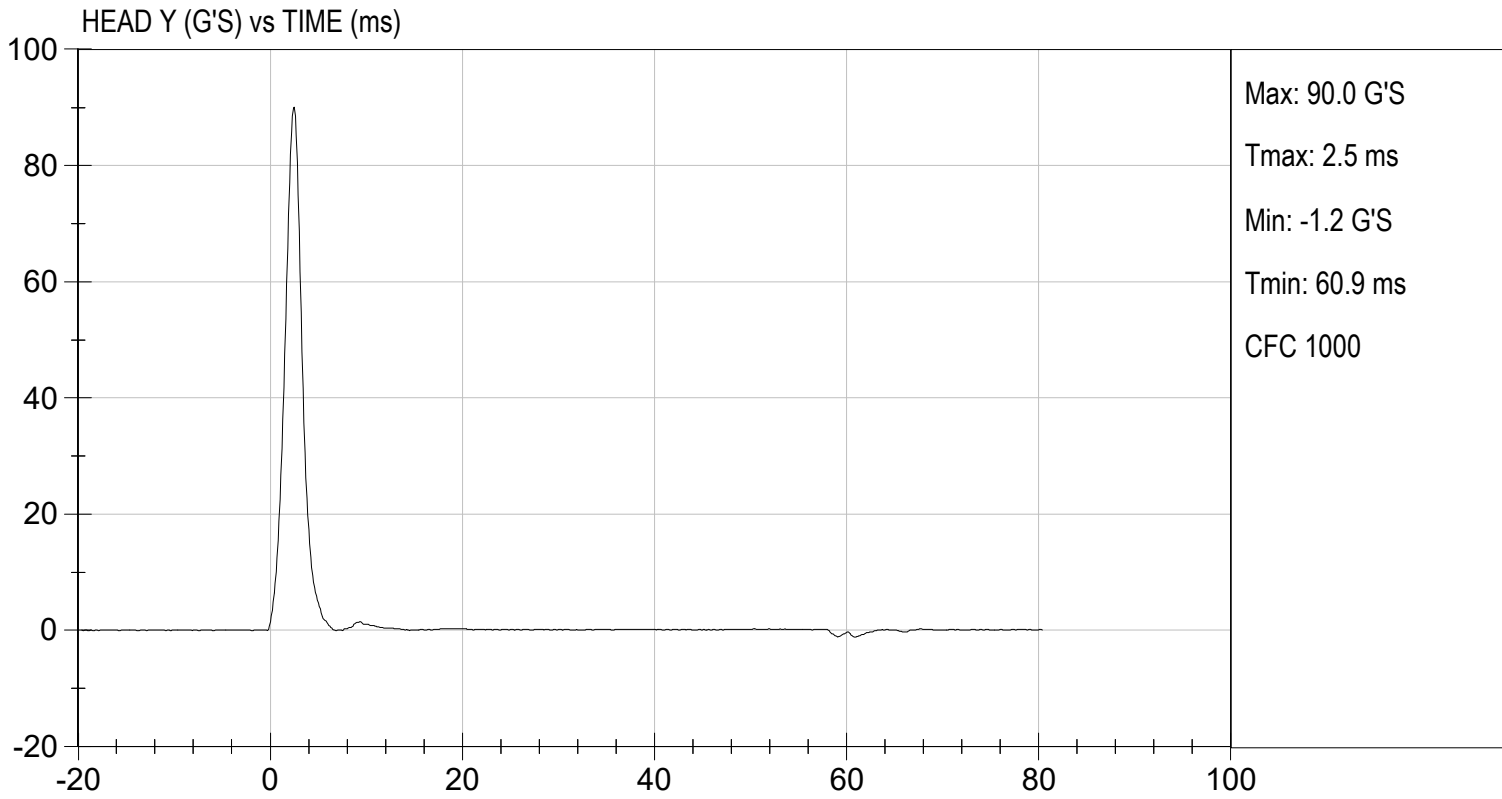
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	31	Pass
Peak Resultant Acceleration	G's	115 to 137	118	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-9.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

  
 Laboratory Technician

01/09/2025  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-Its BUILD LEVEL D DUMMY**

ATD Serial No: 306

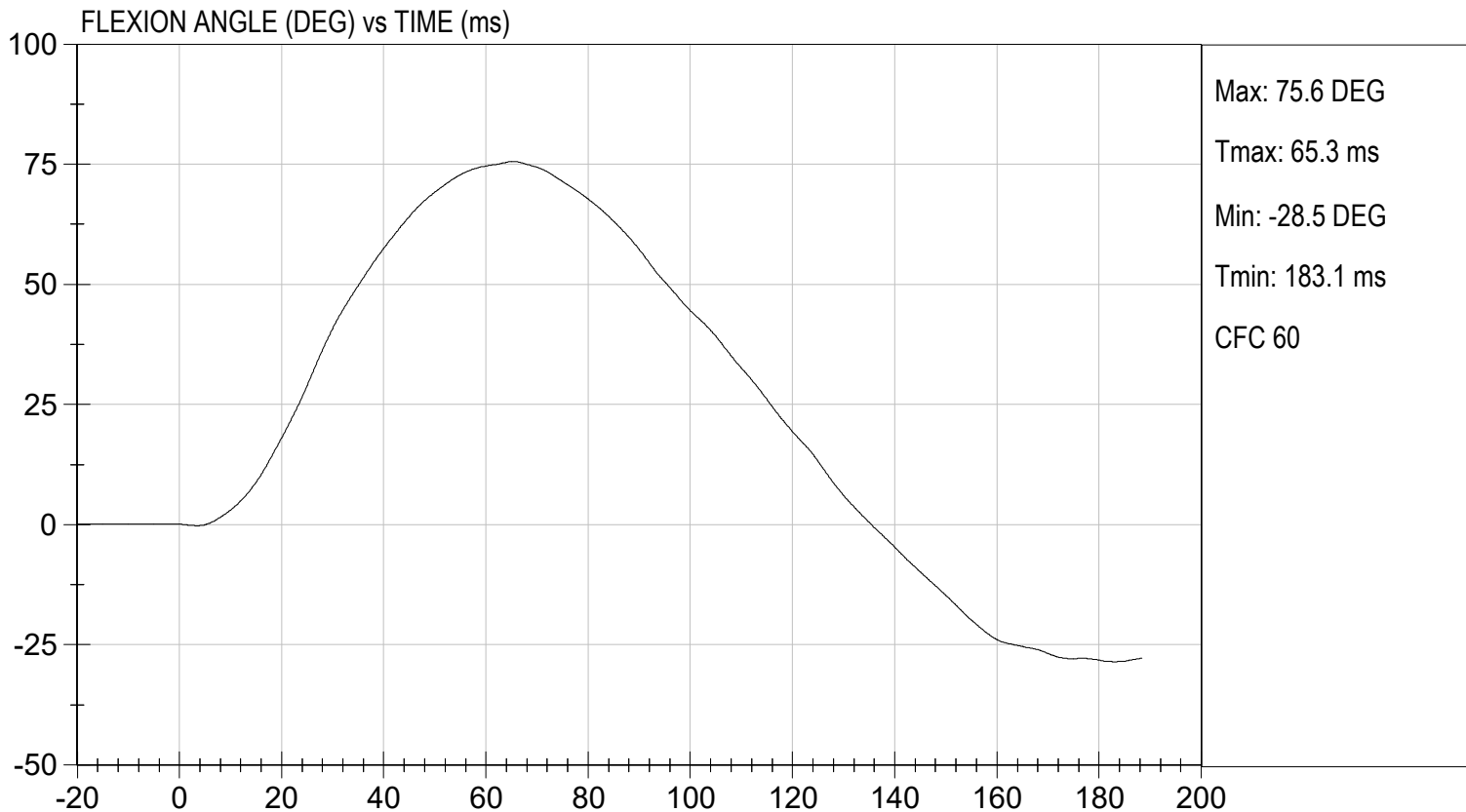
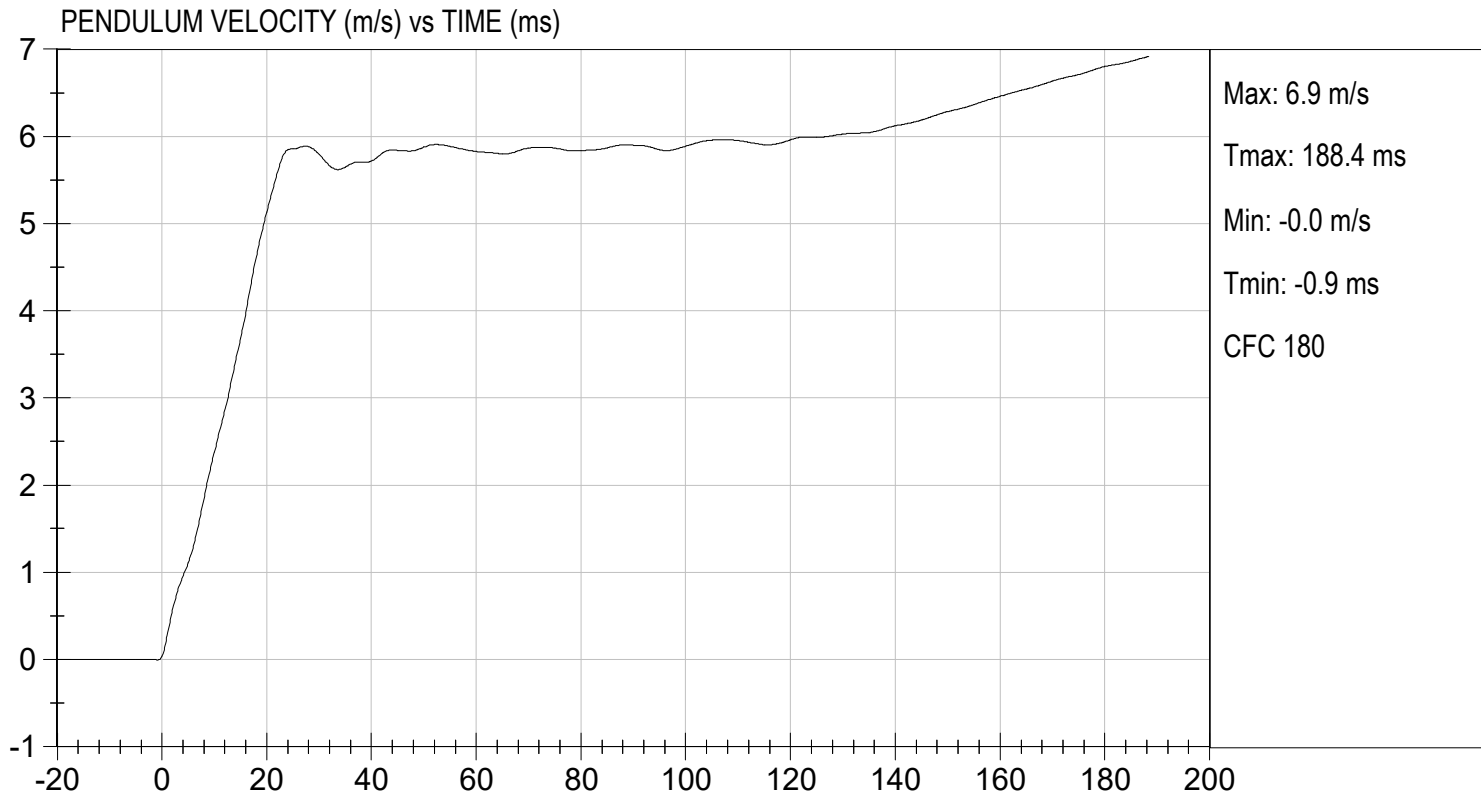
Test I.D: D250092

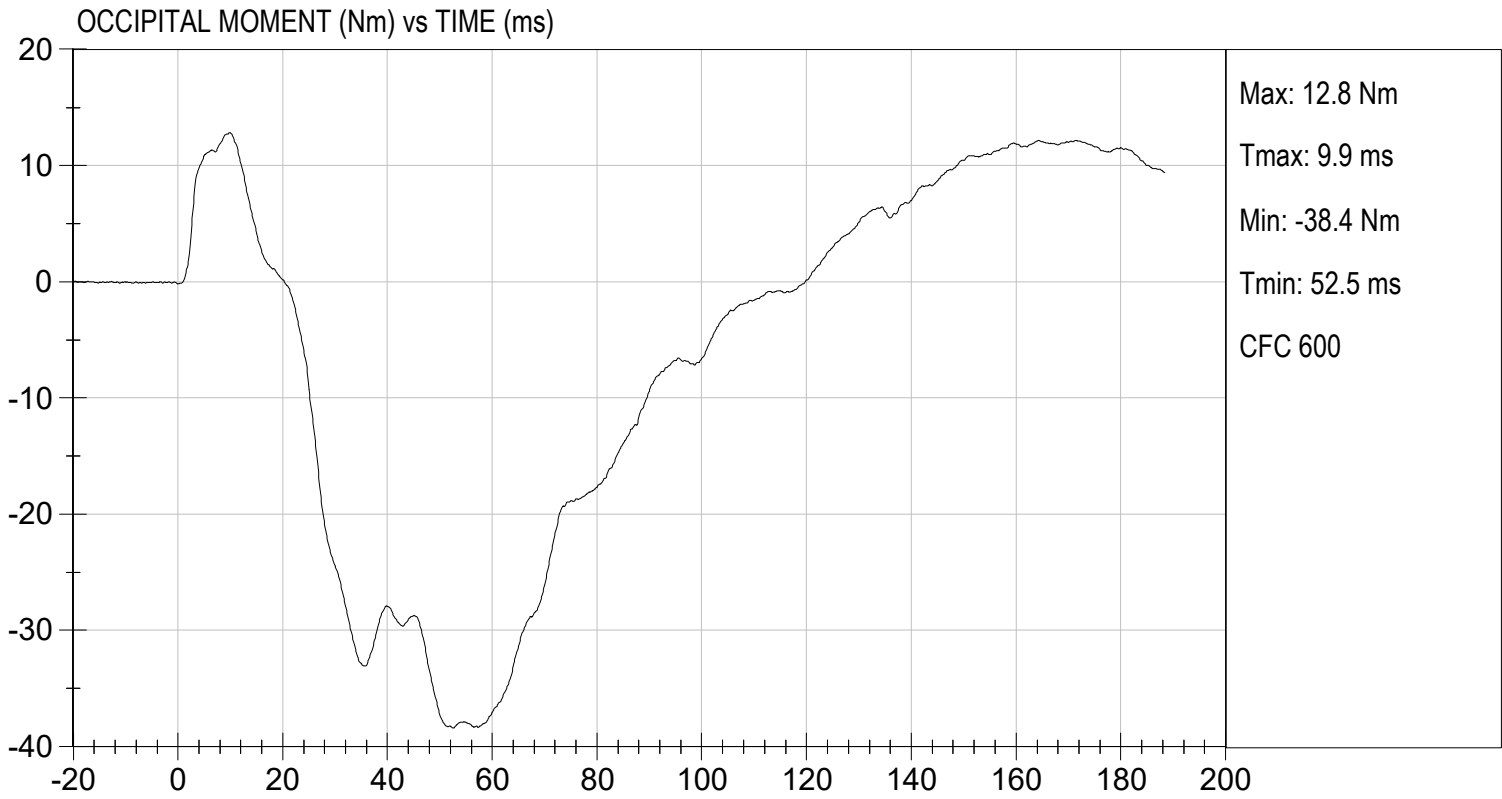
Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.4	Pass	
Humidity	%	10 to 70	34	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.53	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.38	Pass
	15 ms	m/s	3.30 to 4.10	3.69	Pass
	20 ms	m/s	4.40 to 5.40	5.13	Pass
	25 ms	m/s	5.40 to 6.10	5.86	Pass
	25-100 ms	m/s	5.50 to 6.20	5.91	Pass
Maximum D-Plane Rotation	deg	71 to 81	76	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	65	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-38	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	120	Pass	
Overall Test Results				Pass	

  
Laboratory Technician

01/09/2025  
Test Date

  
Approved By





**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 306

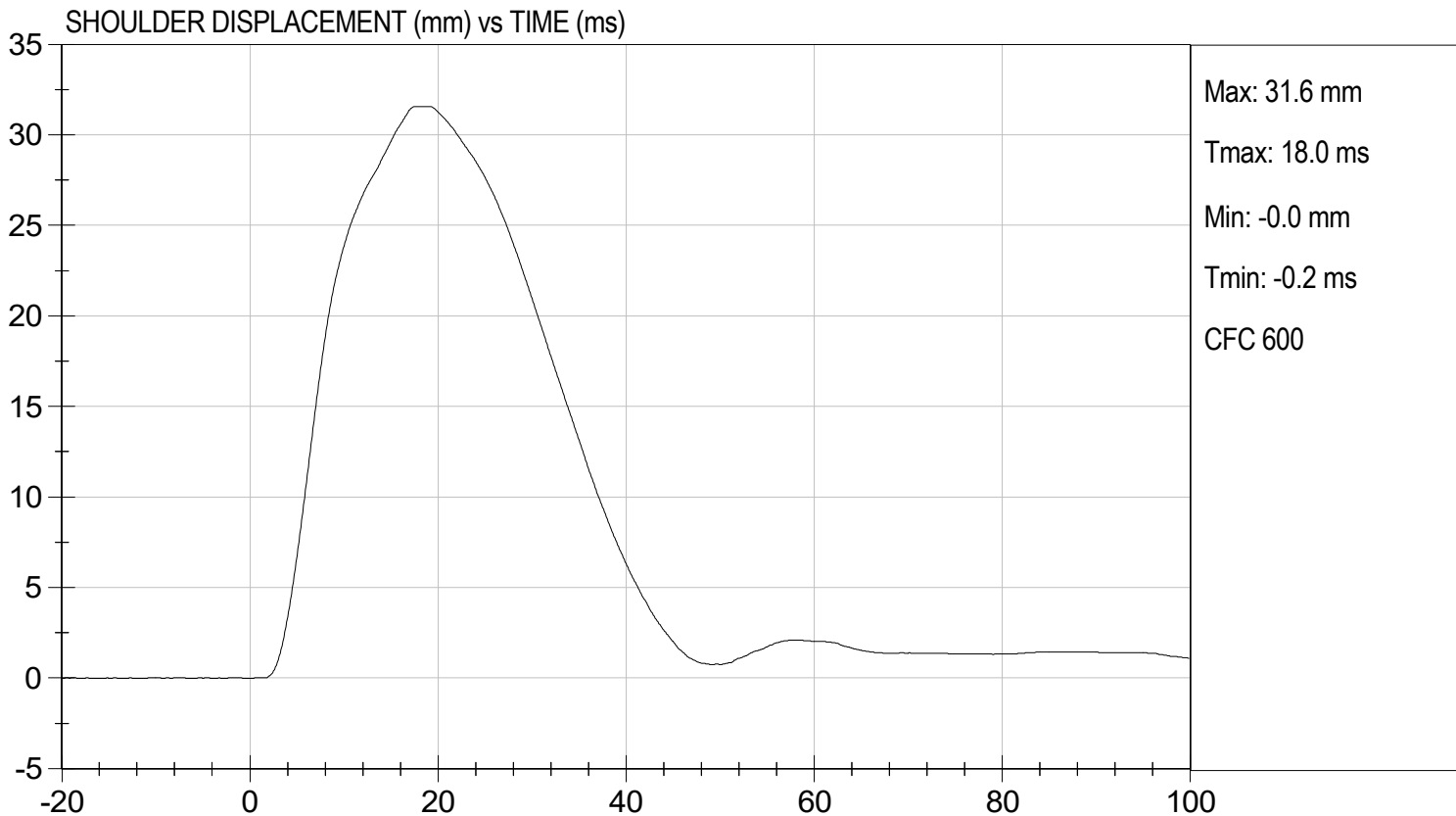
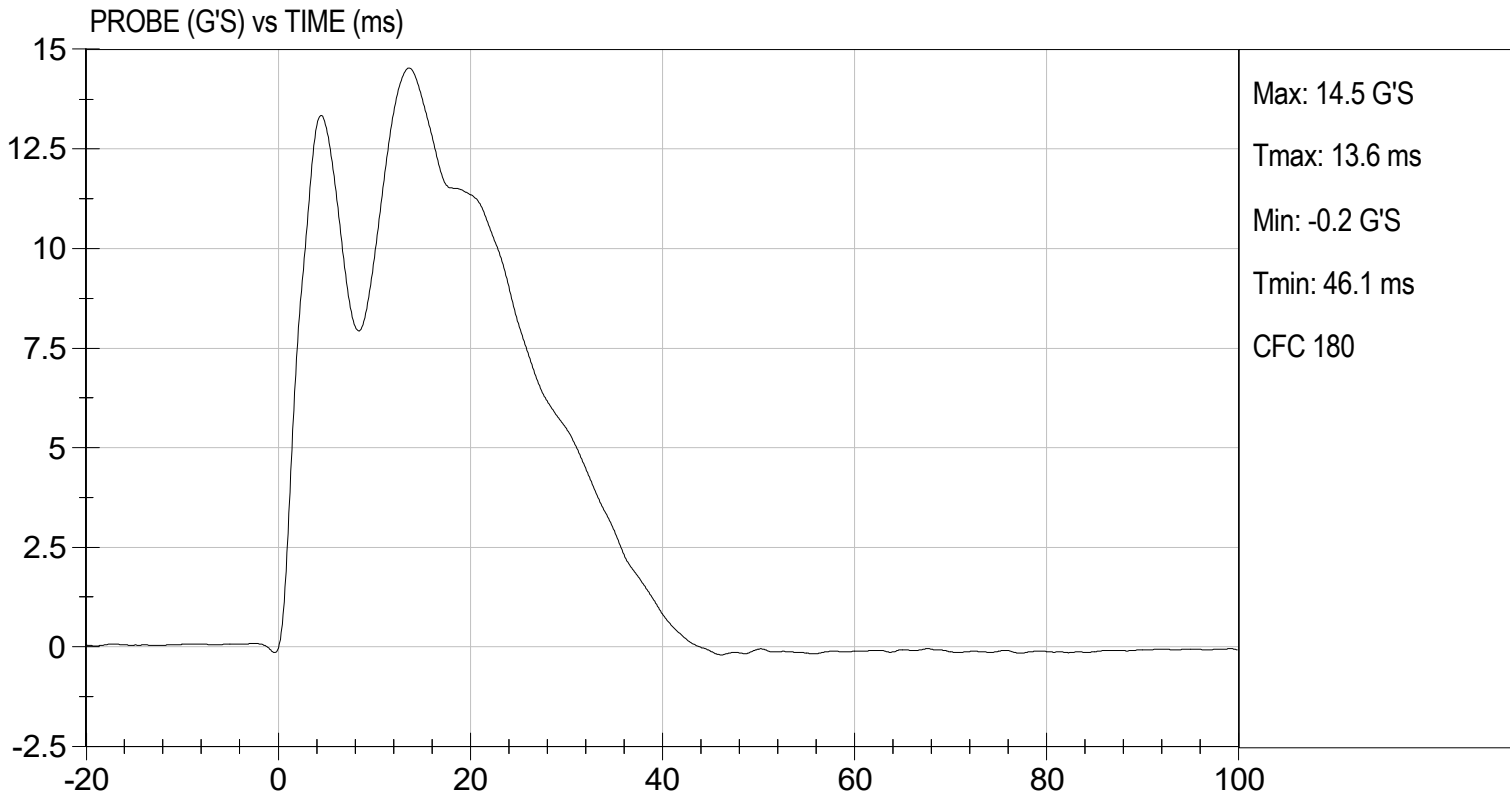
Test ID: D250093

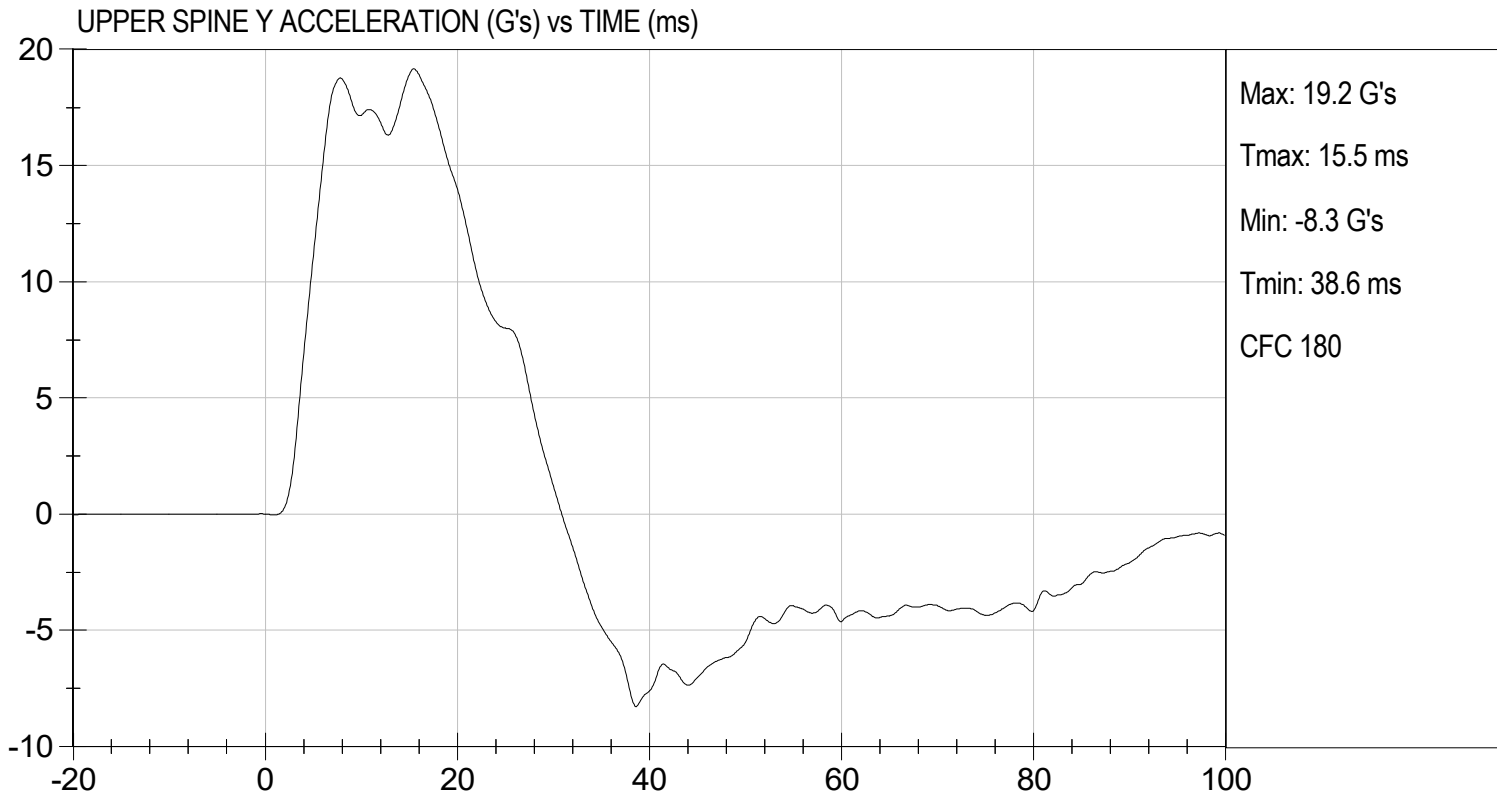
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	33	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	32	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	19	Pass
Overall Test Results				Pass

  
 Laboratory Technician

01/09/2025  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION  
THORAX (WITH ARM) IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

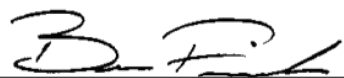
**ATD Serial No:** 306

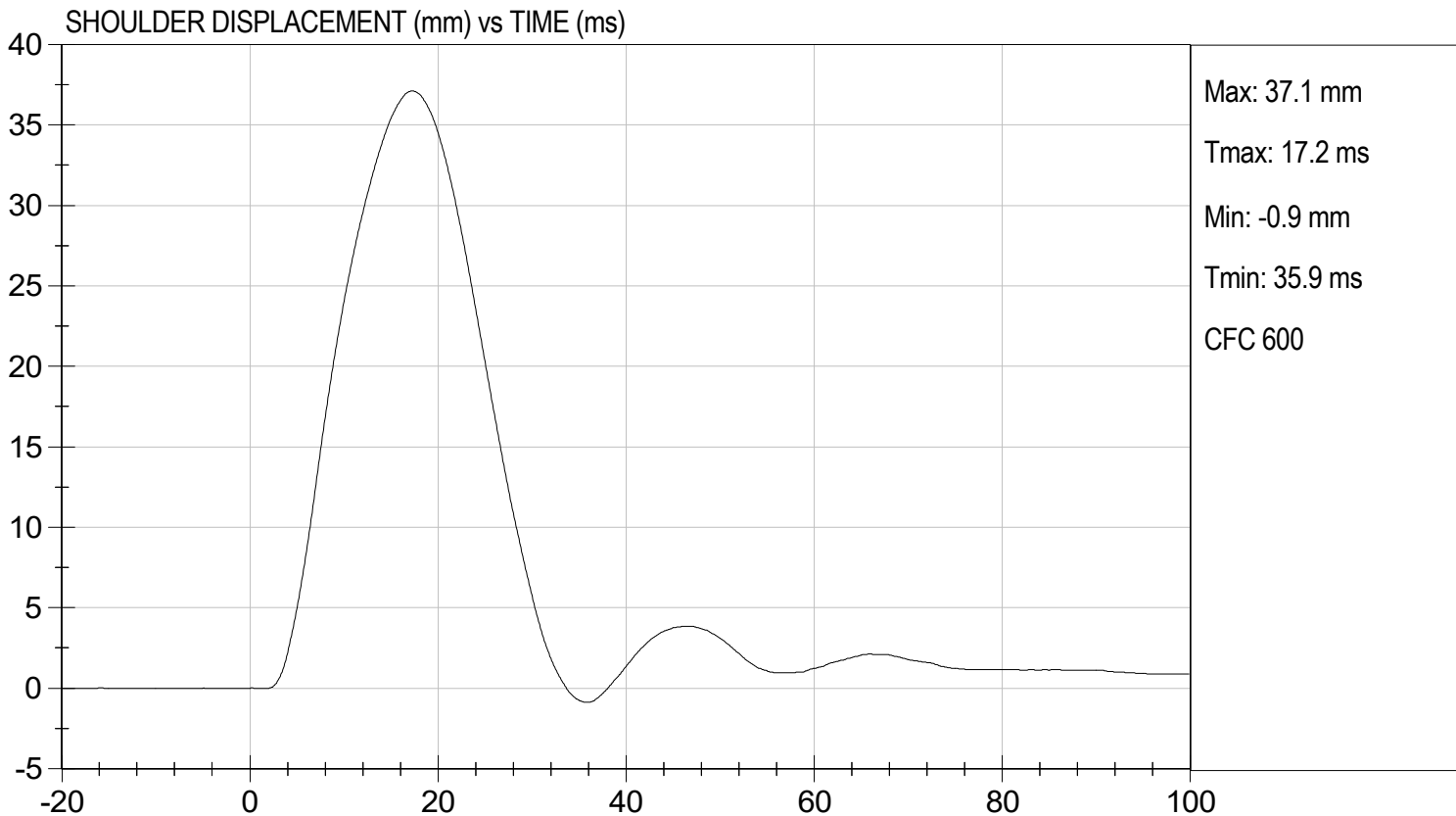
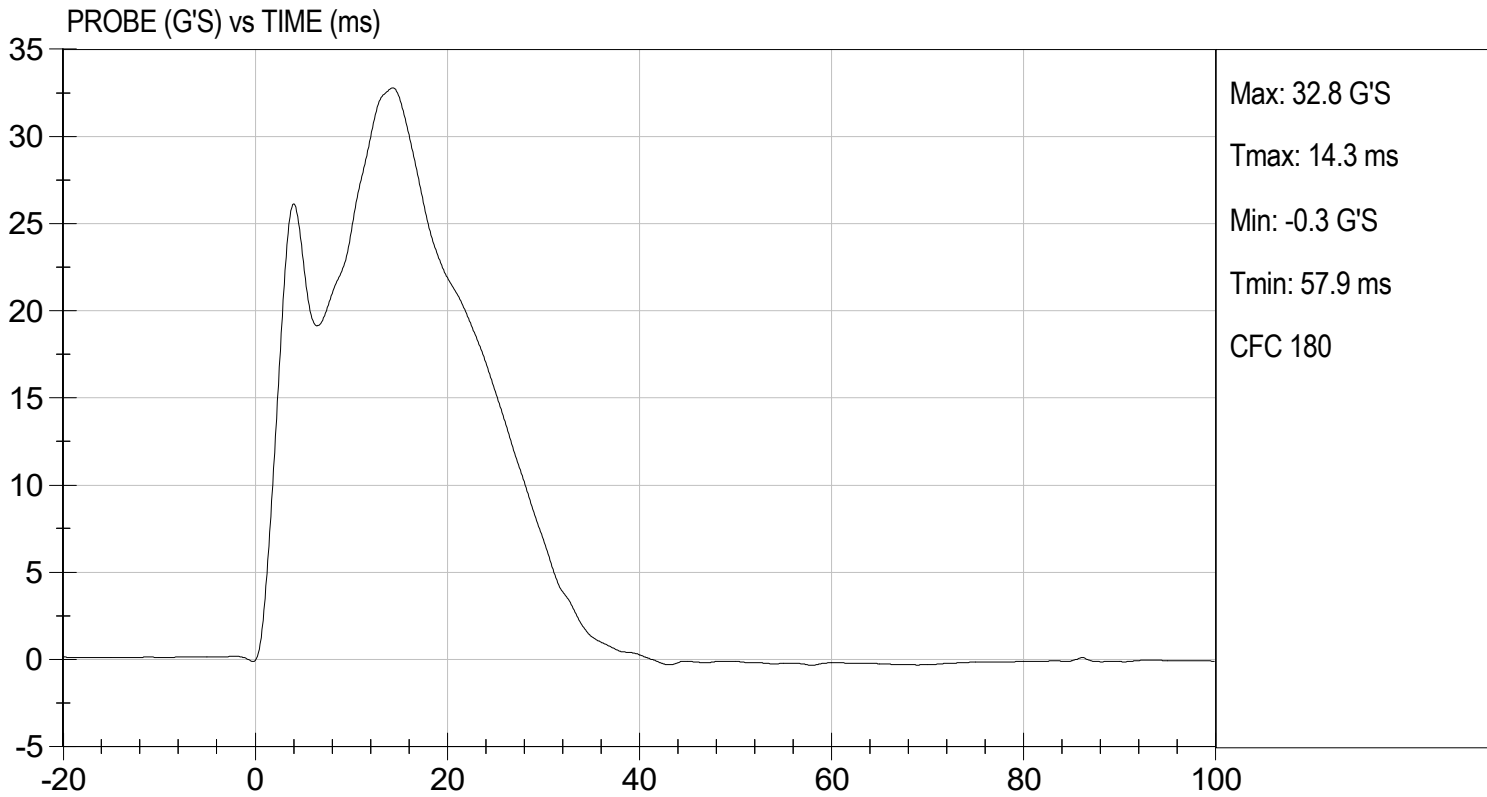
**Test I.D:** D250094

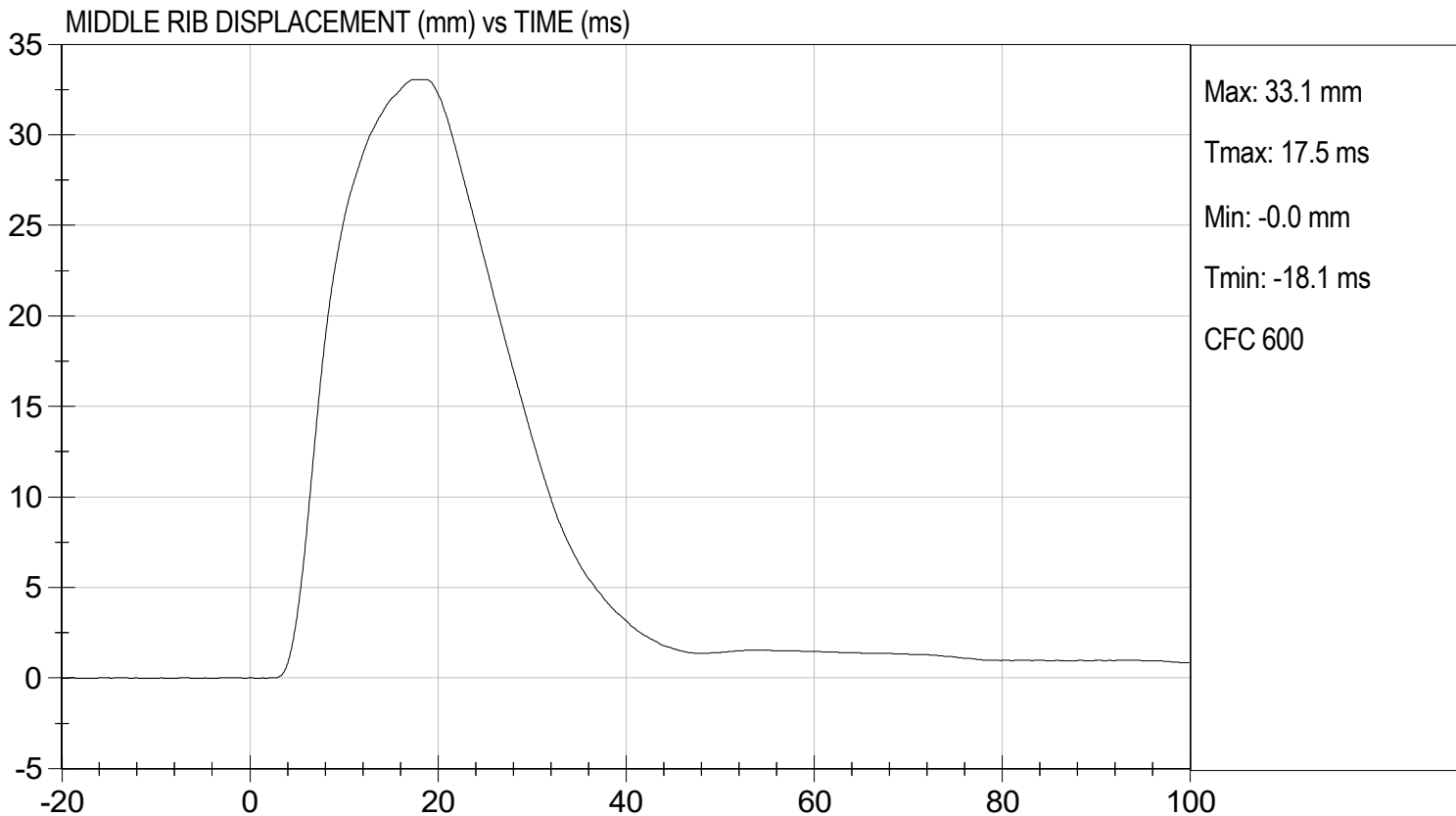
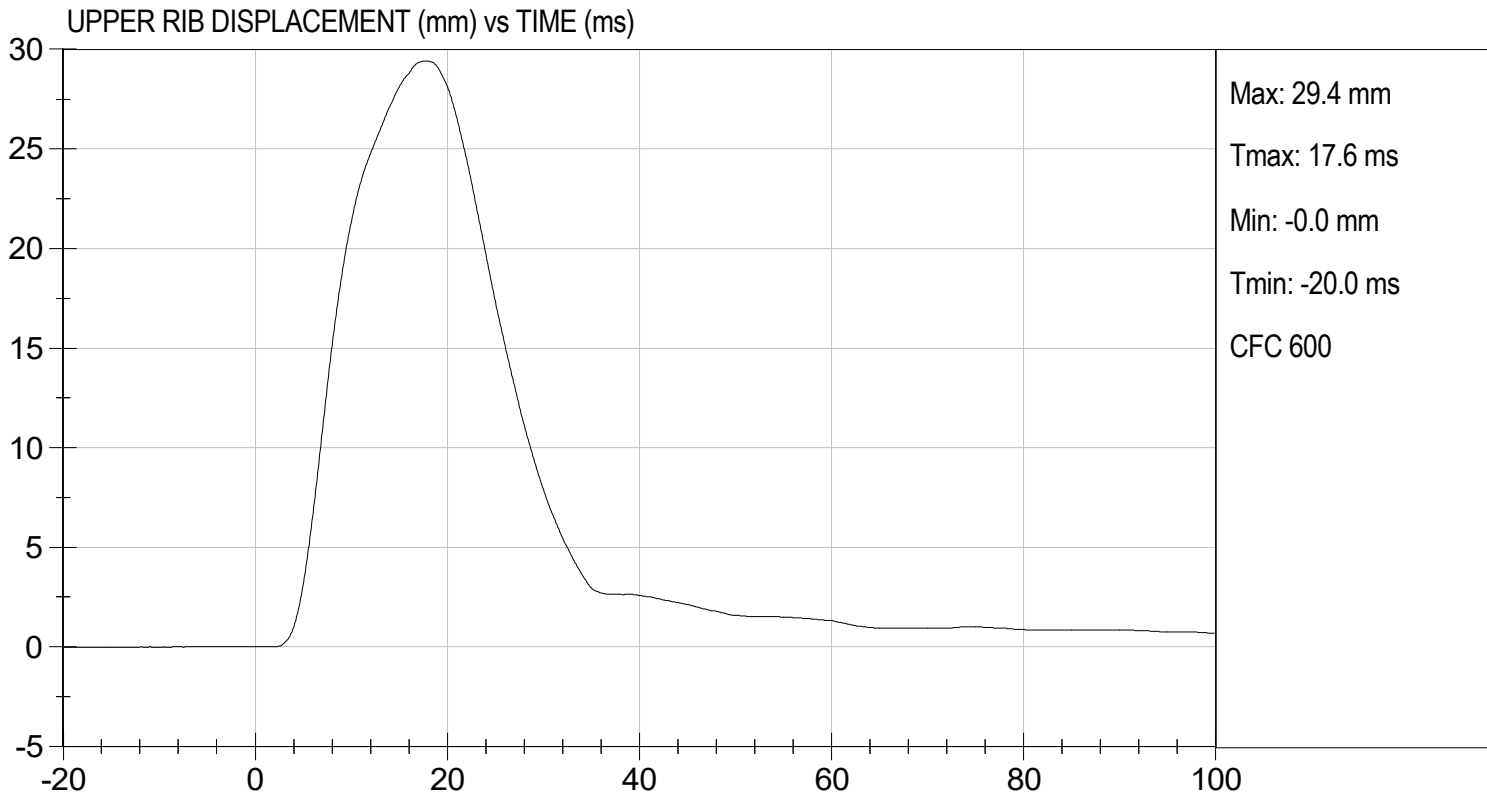
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.2	Pass
Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	33	Pass
Shoulder Displacement	mm	31 to 40	37	Pass
Upper Rib Displacement	mm	25 to 32	29	Pass
Middle Rib Displacement	mm	30 to 36	33	Pass
Lower Rib Displacement	mm	32 to 38	34	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	38	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	33	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
Laboratory Technician

01/09/2025  
Test Date

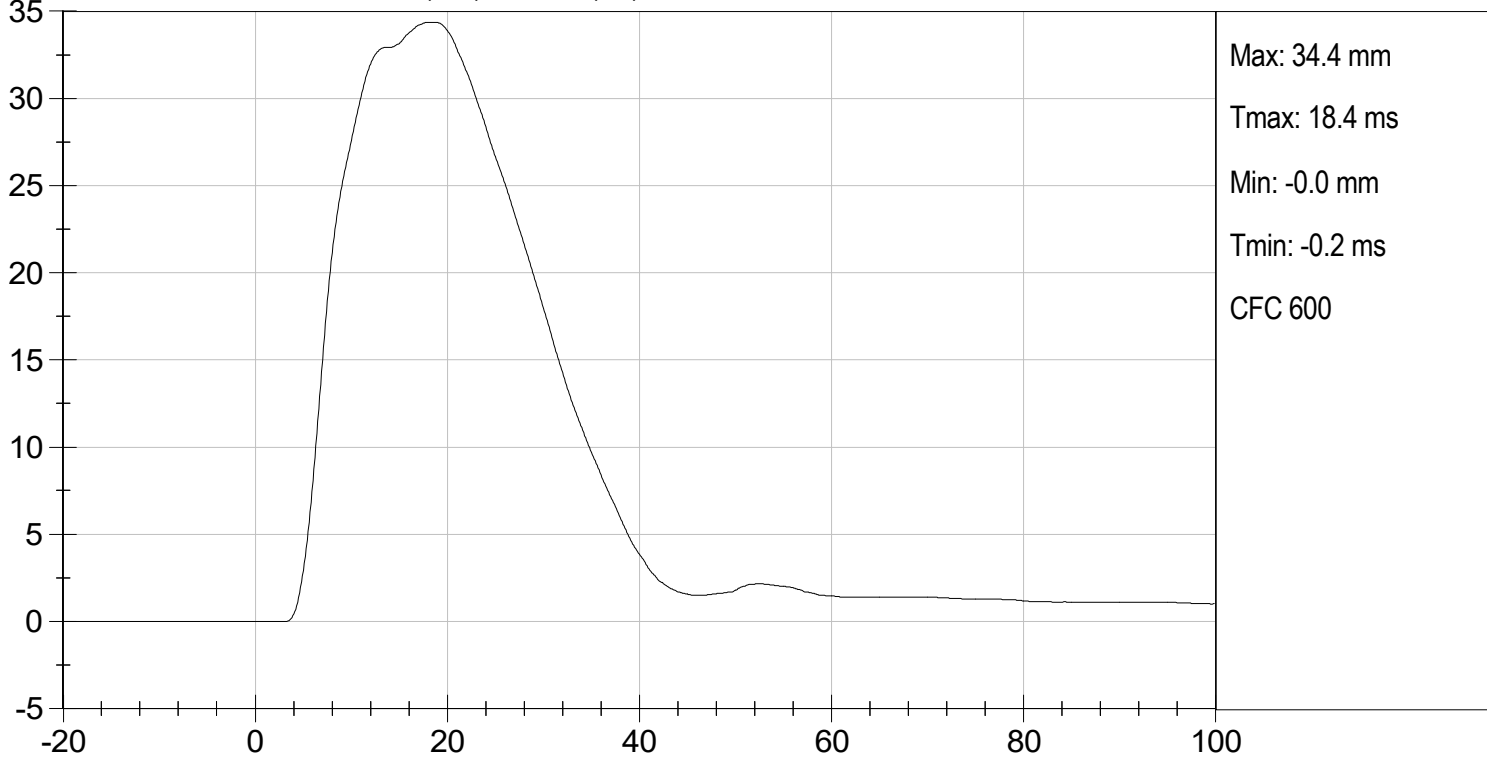
  
Approved By



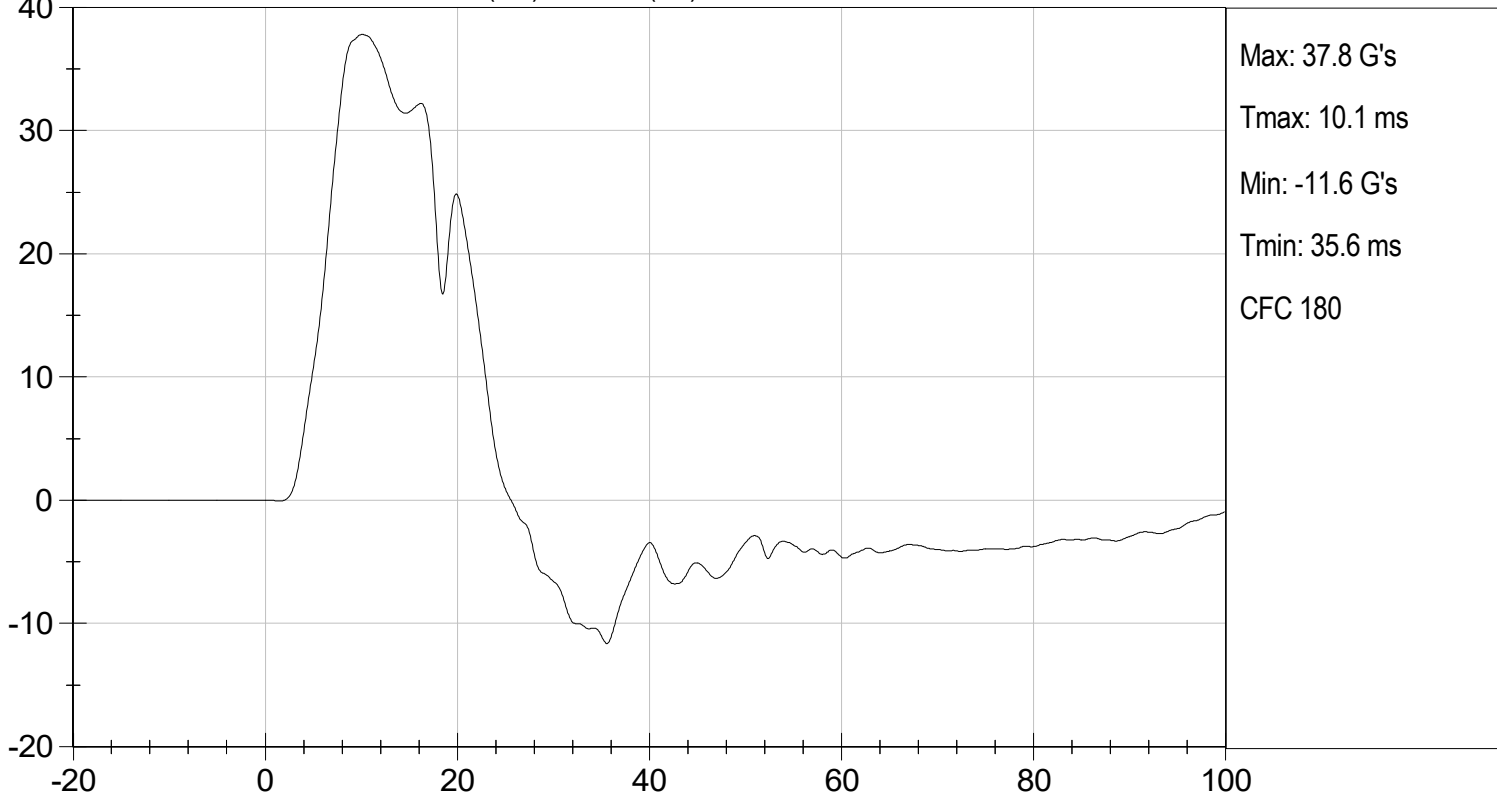


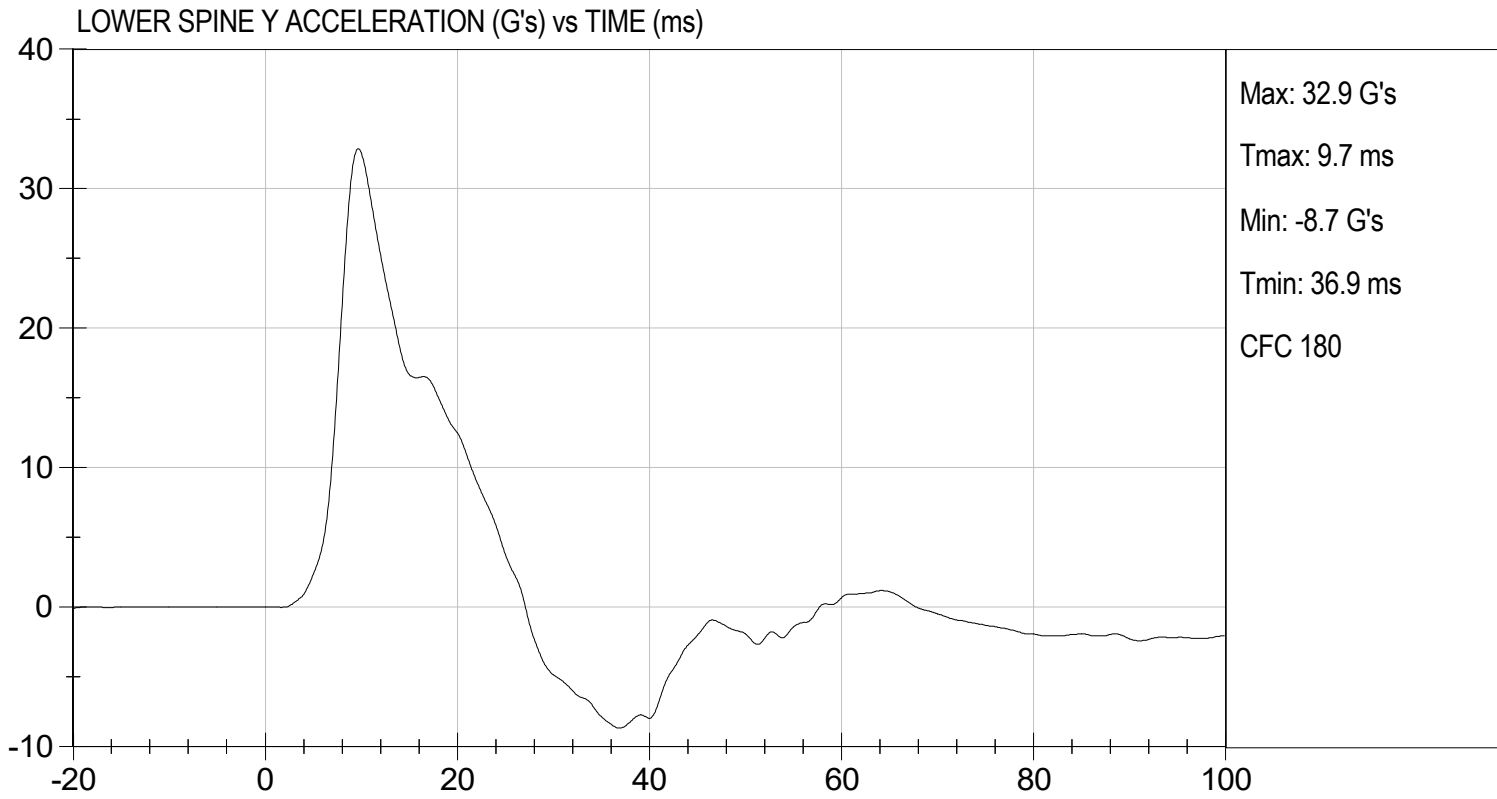


LOWER RIB DISPLACEMENT (mm) vs TIME (ms)



UPPER SPINE Y ACCELERATION (G's) vs TIME (ms)





**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-Its BUILD LEVEL D DUMMY**

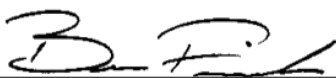
**ATD Serial No:** 306

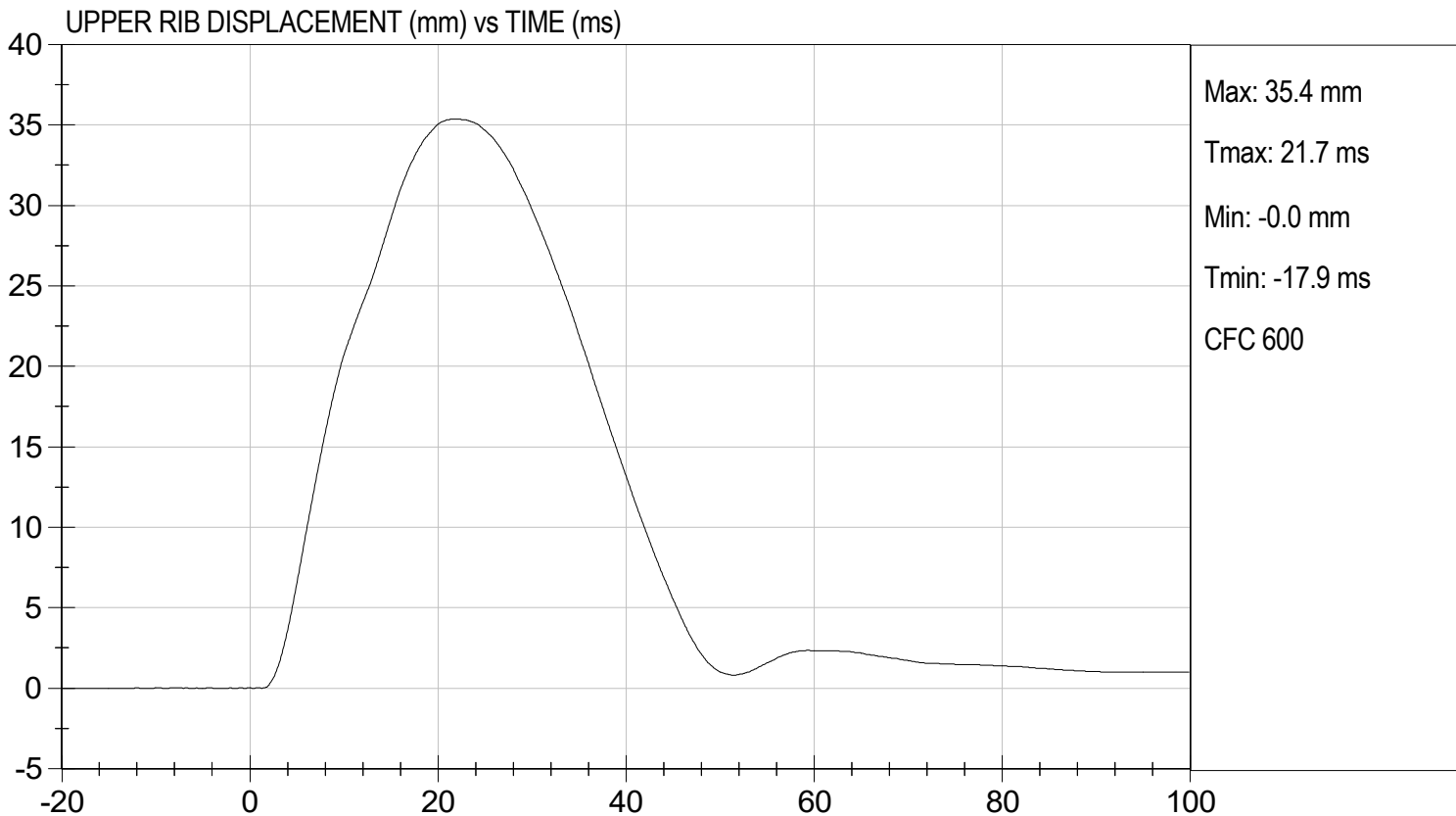
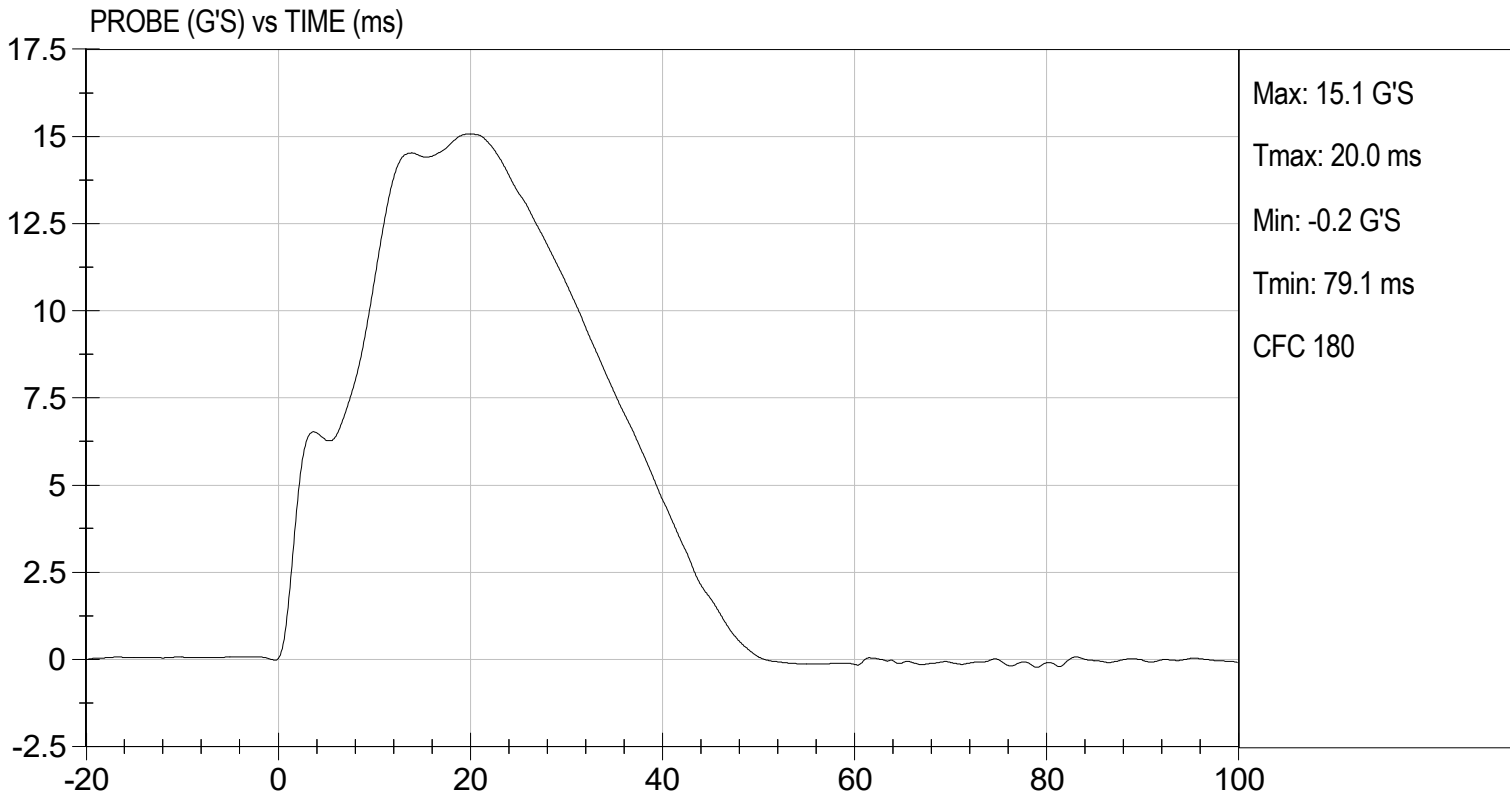
**Test I.D:** D250095

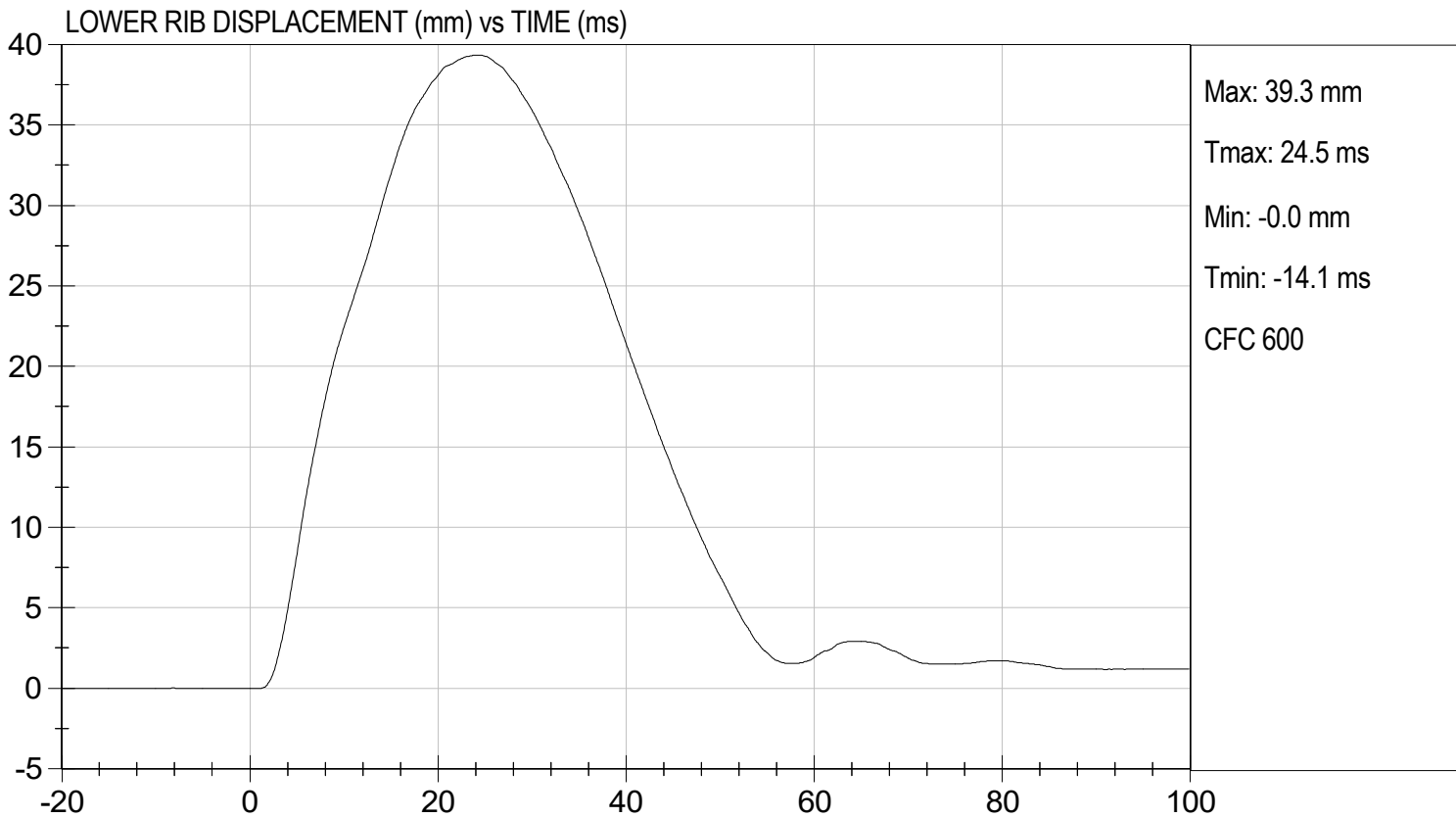
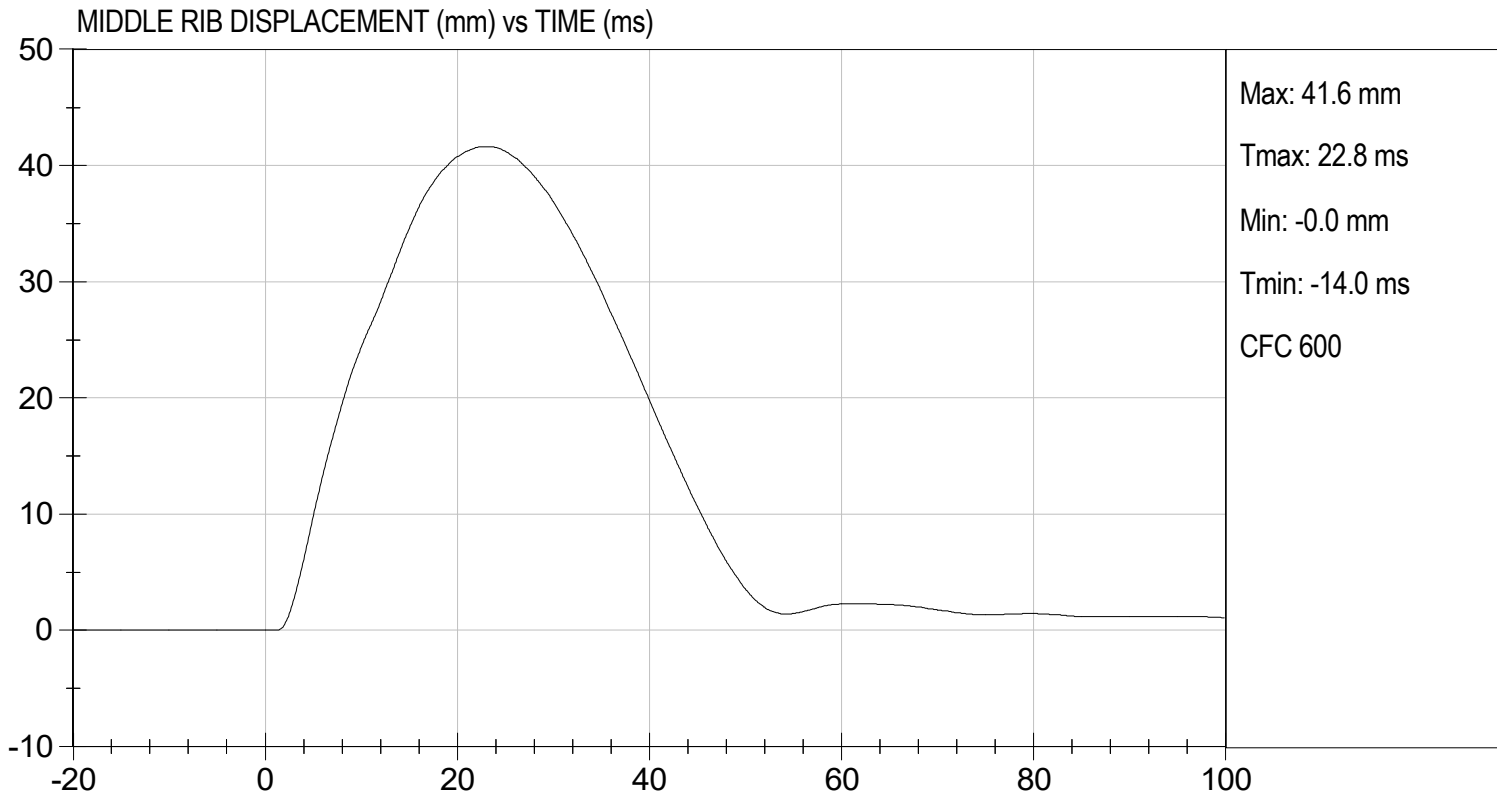
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	33	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	35	Pass
Middle Rib Displacement	mm	39 to 45	42	Pass
Lower Rib Displacement	mm	35 to 43	39	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

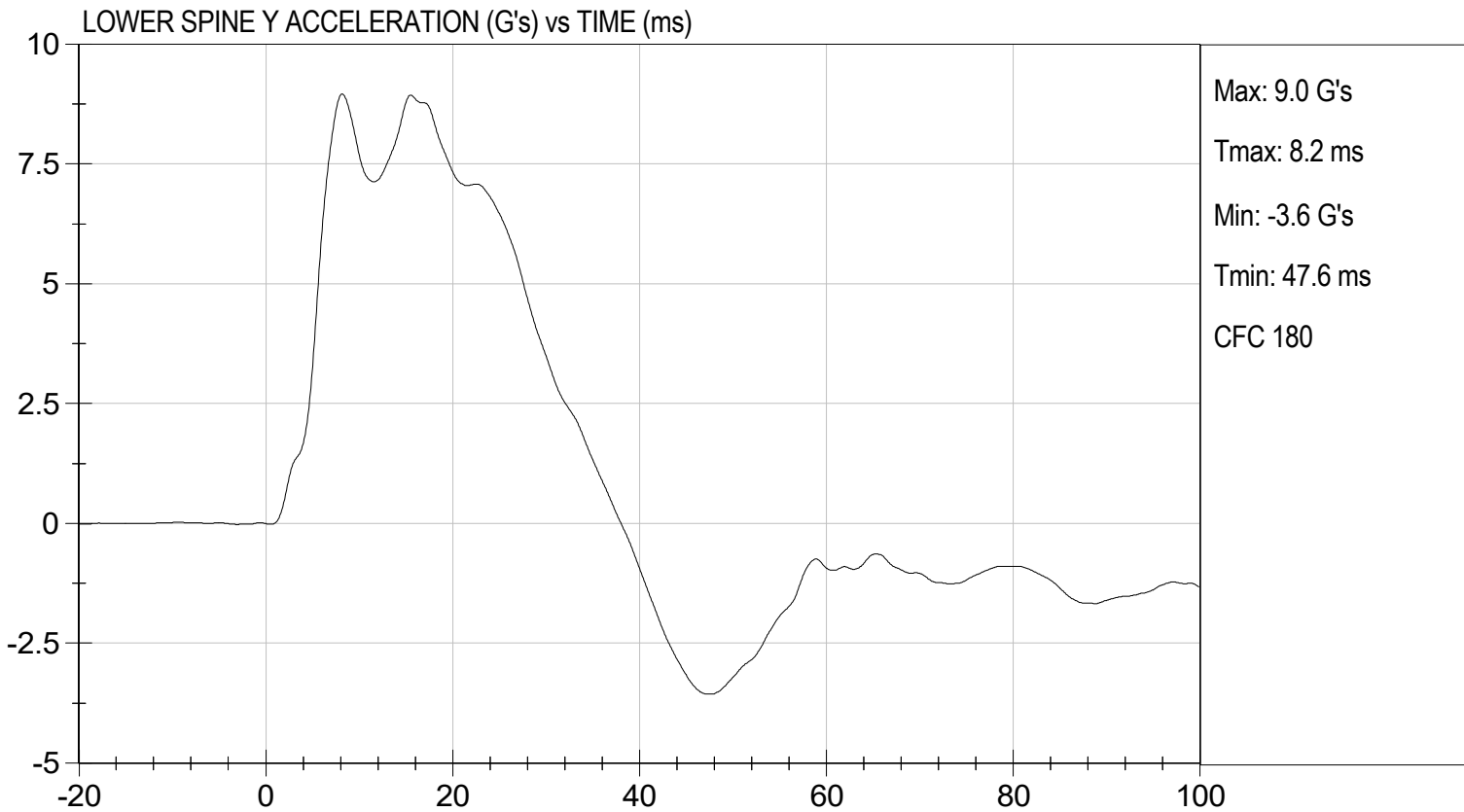
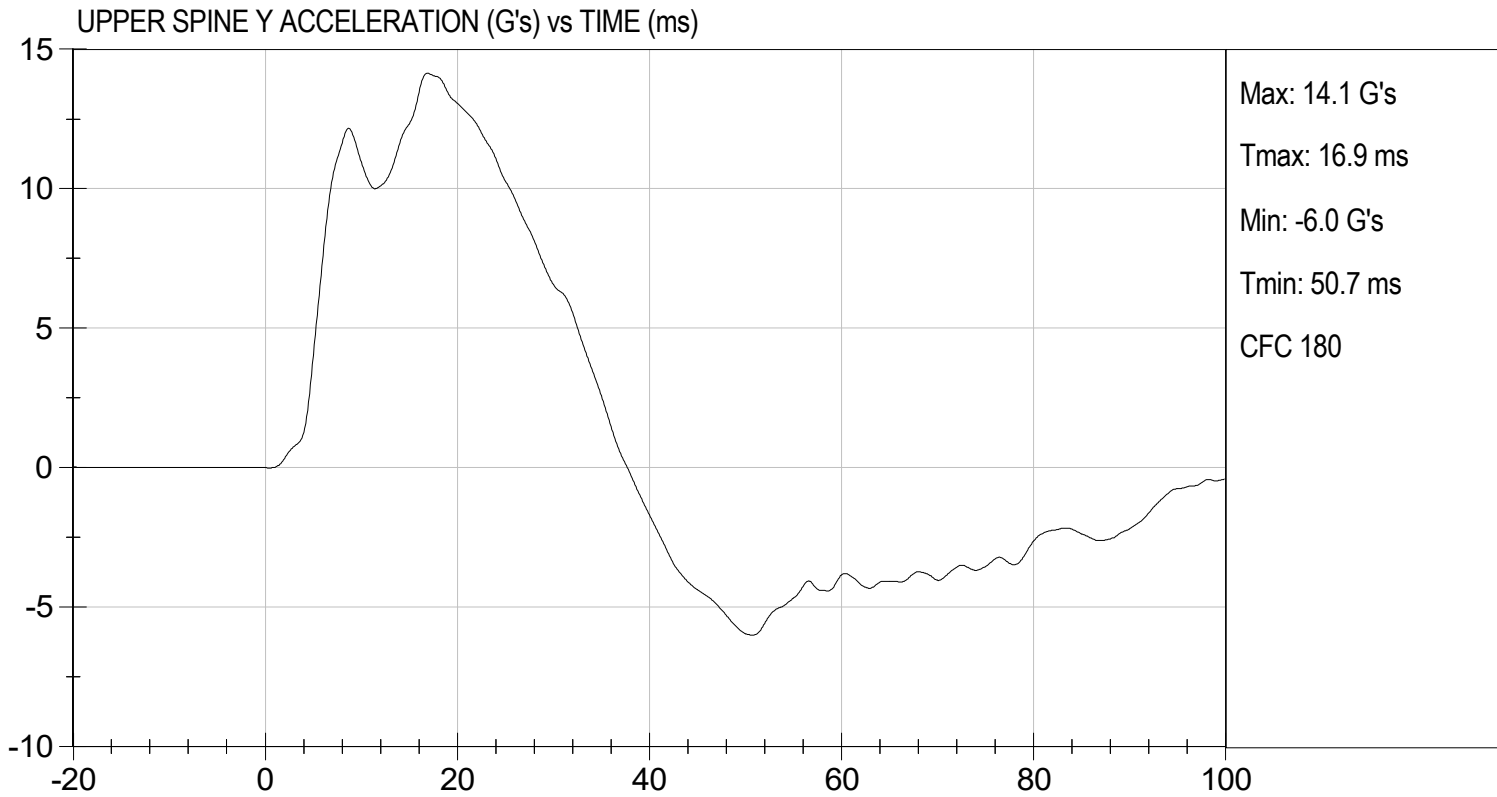
  
 Laboratory Technician

01/09/2025  
 Test Date

  
 Approved By







**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

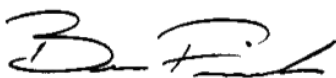
ATD Serial No: 306

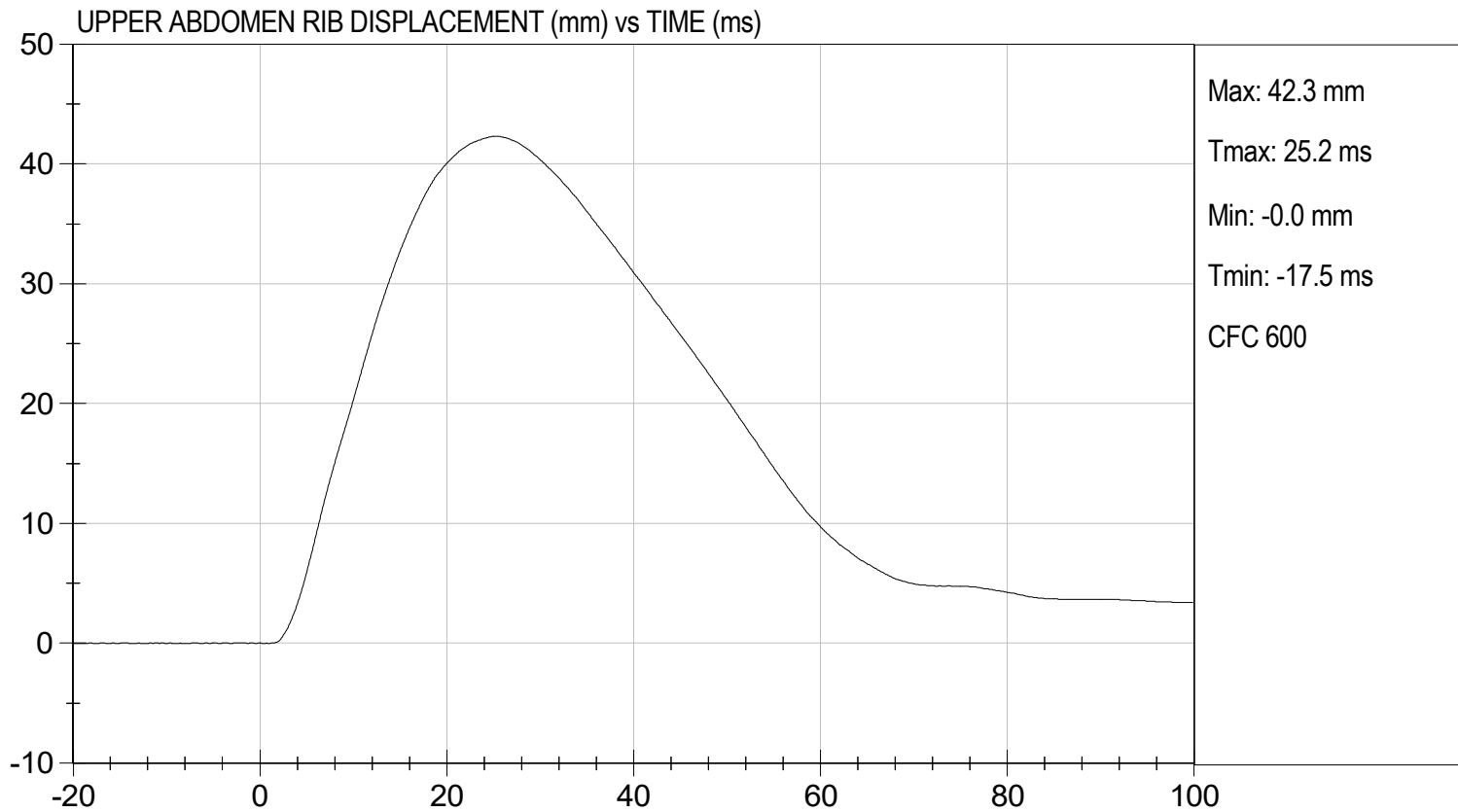
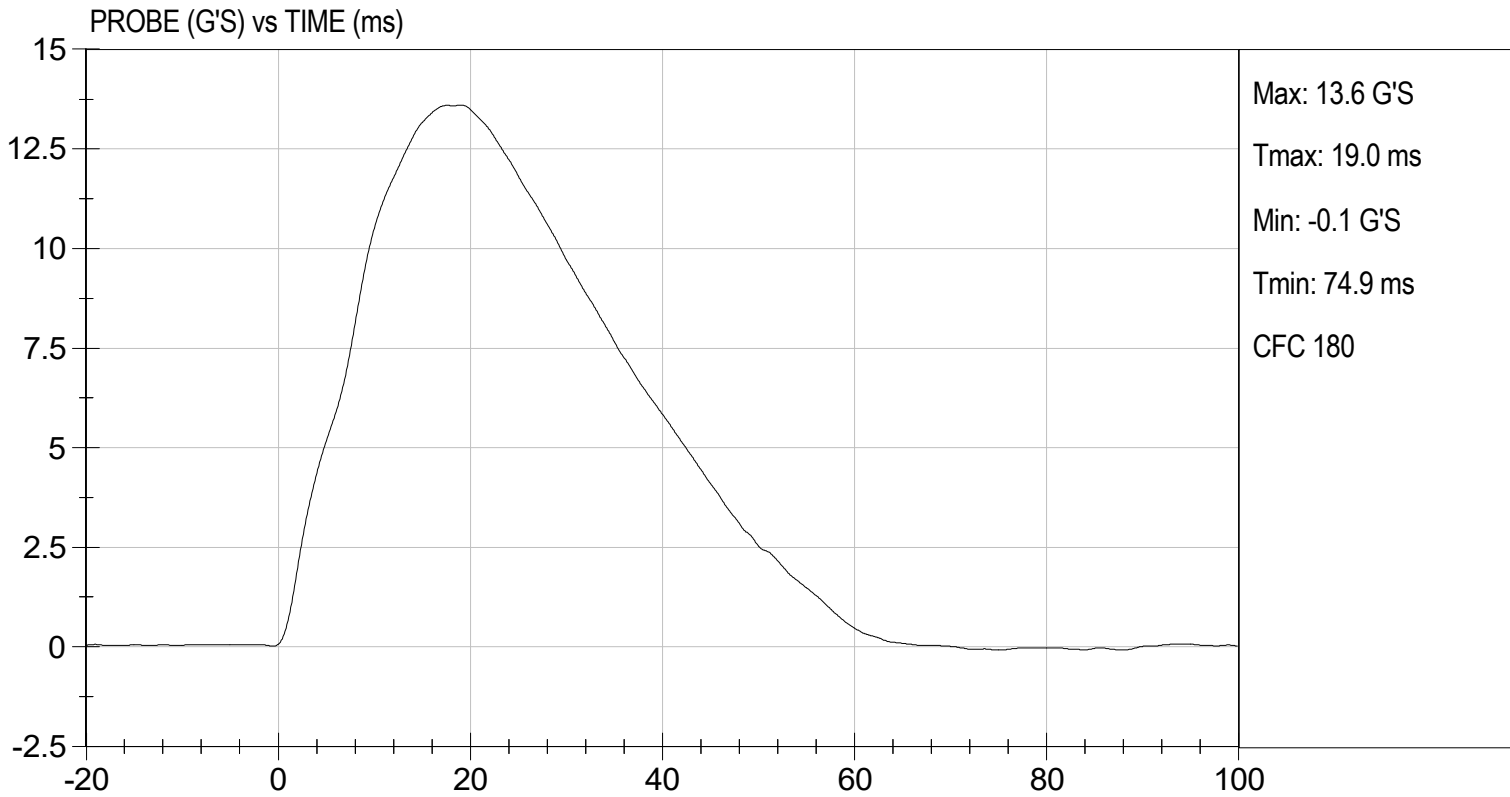
Test I.D: D250096

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	33	Pass
Impact Velocity	m/s	4.20 to 4.40	4.34	Pass
Maximum Probe Acceleration	G's	12 to 16	14	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	42	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	37	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass

  
 Laboratory Technician

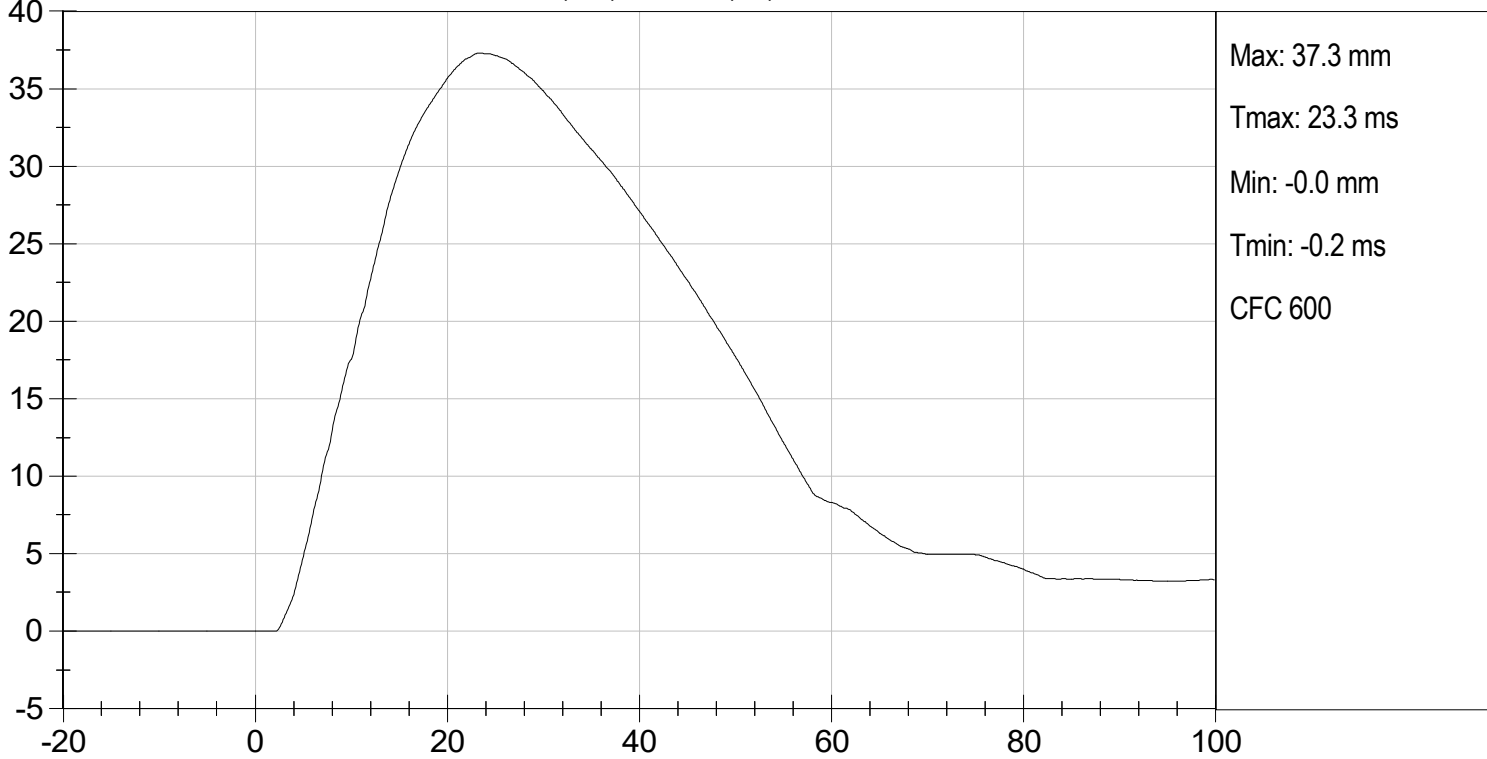
01/09/2025  
 Test Date

  
 Approved By

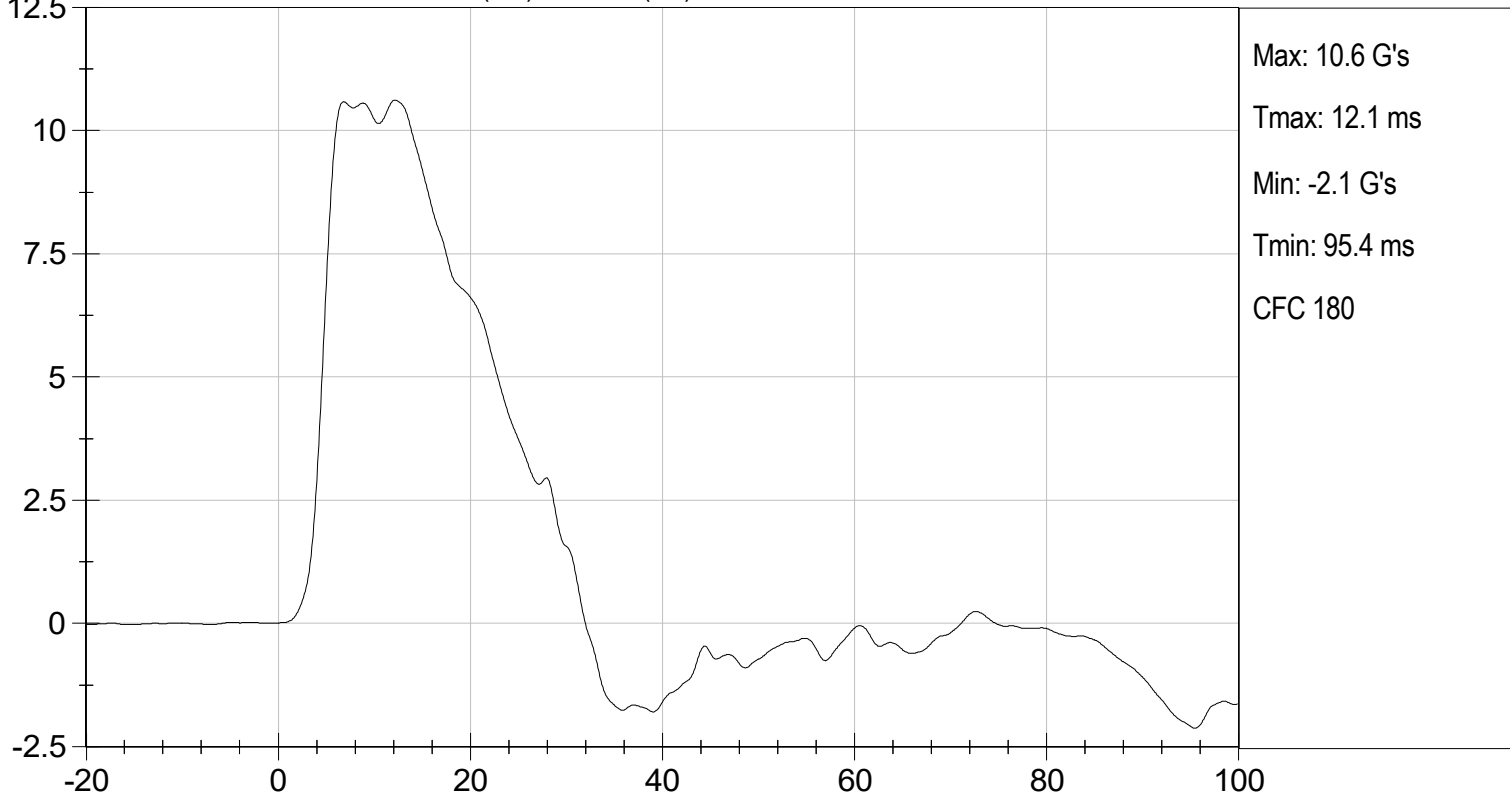




LOWER ABDOMEN RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER SPINE ACCELERATION (G's) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-Its BUILD LEVEL D DUMMY**

ATD Serial No: 306

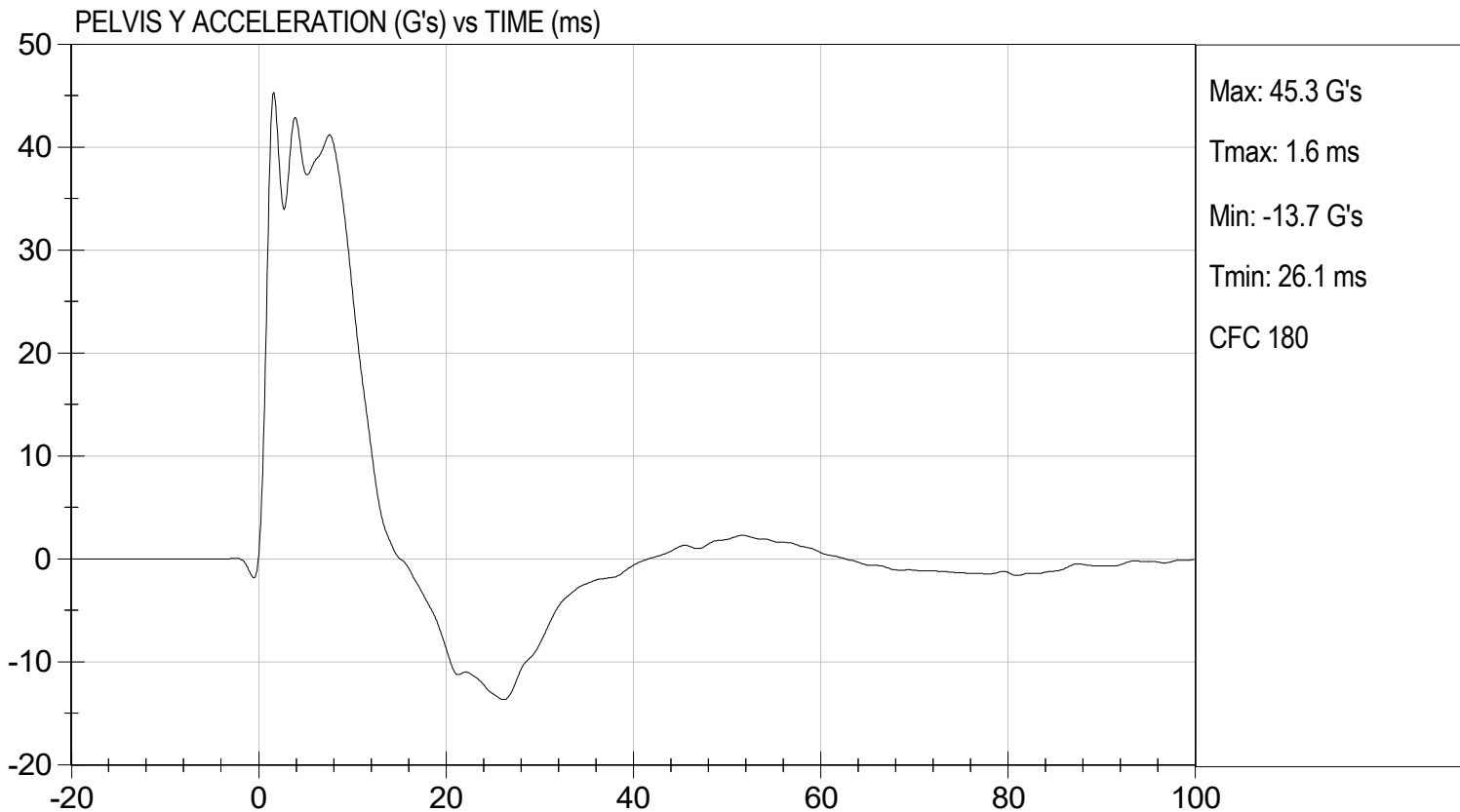
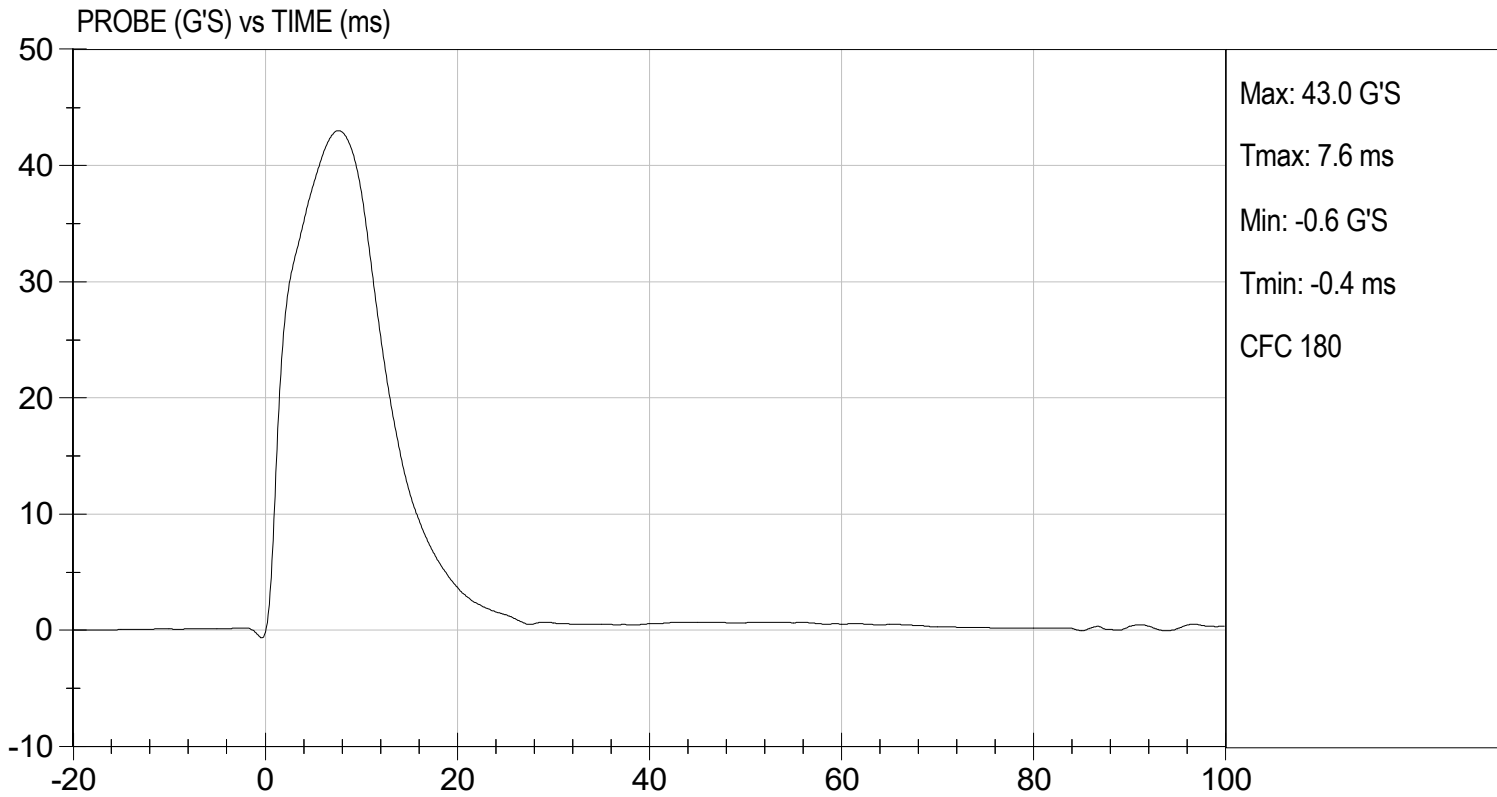
Test I.D: D250097

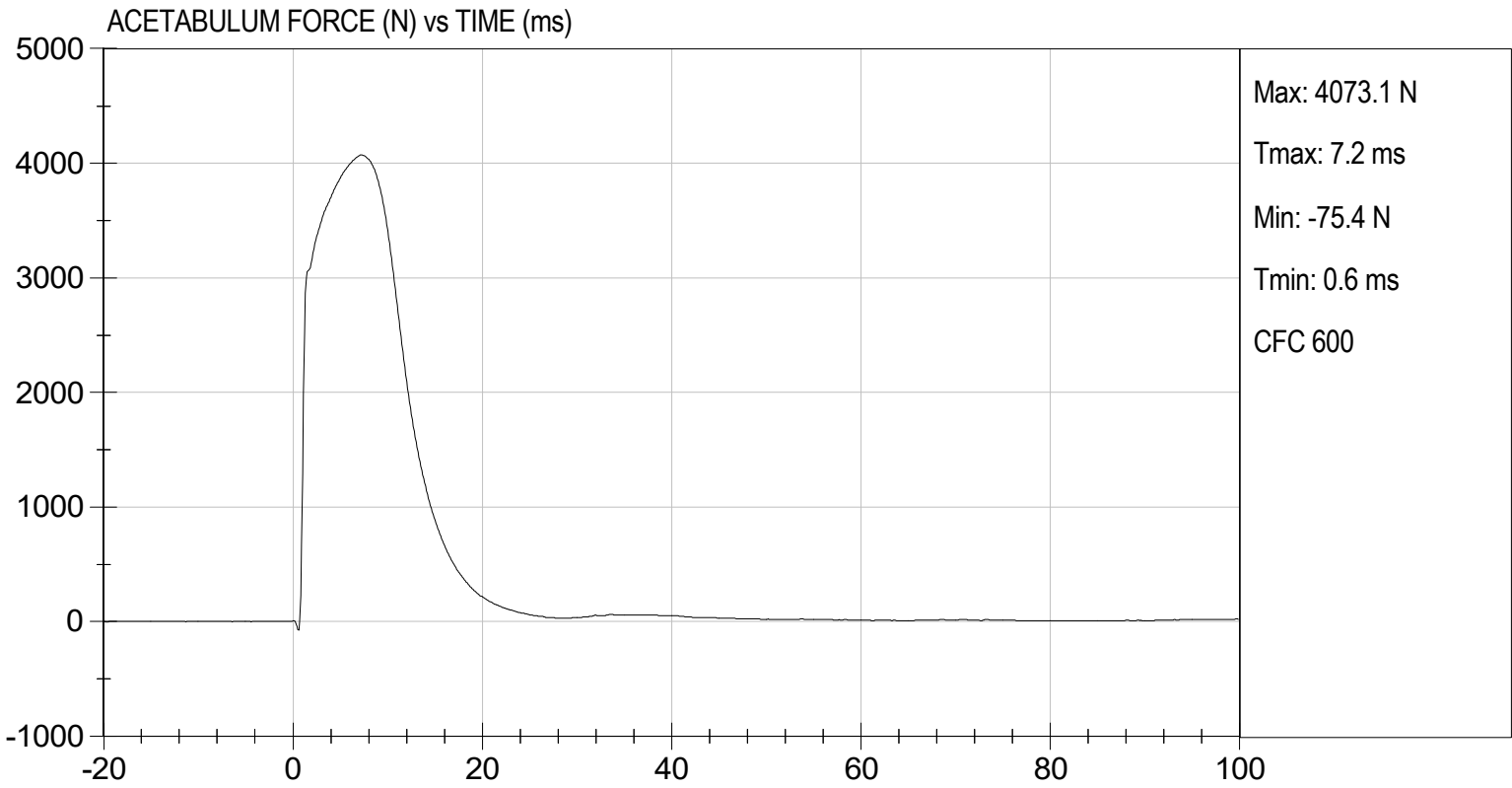
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.1	Pass
Humidity	%	10 to 70	34	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	38 to 47	43	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	41.2	Pass
Peak Acetabulum Force	N	3600 to 4300	4,073	Pass
Overall Test Results				Pass

  
 Laboratory Technician

01/09/2025  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-ILs BUILD LEVEL D DUMMY**

ATD Serial No: 306

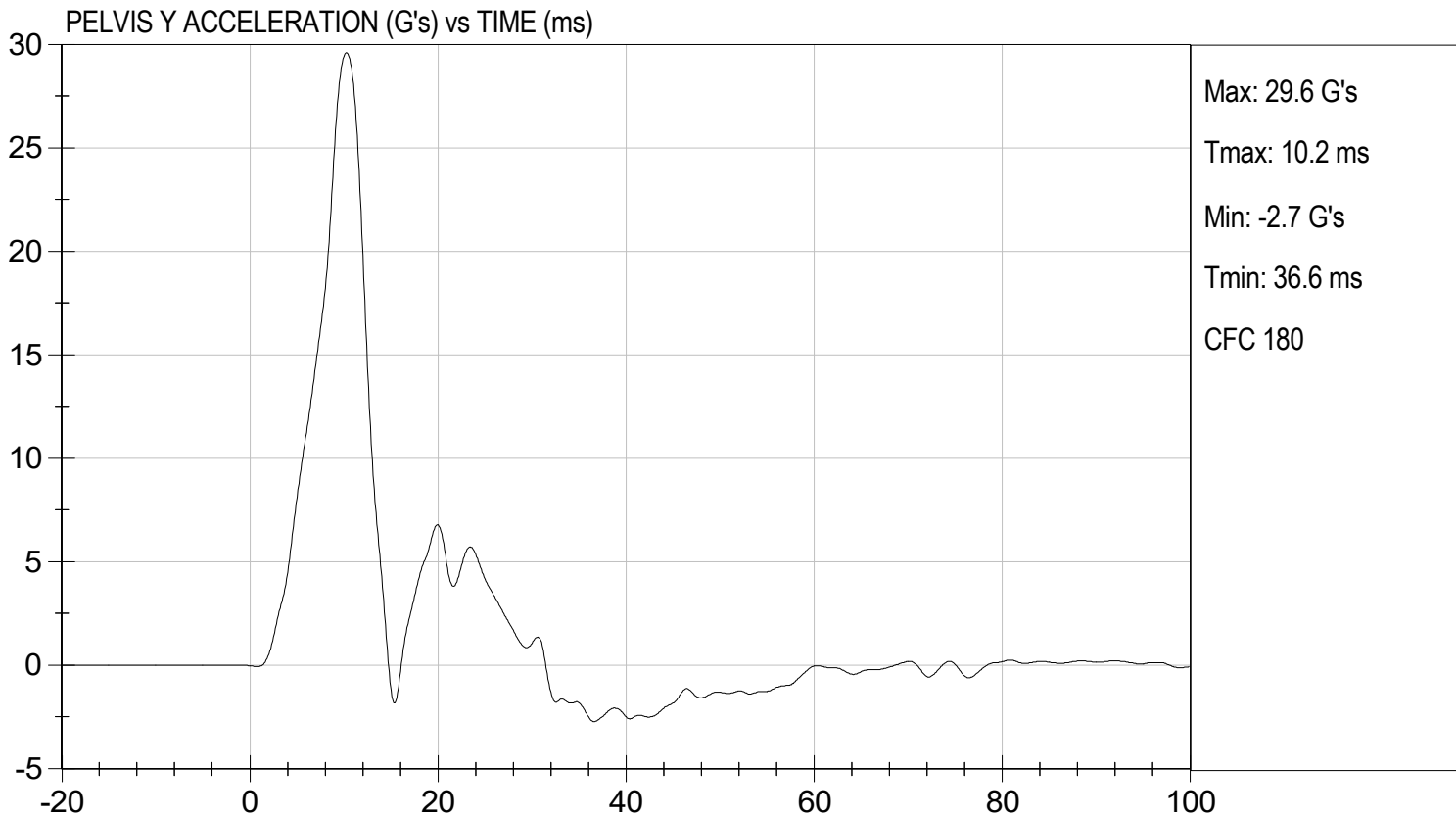
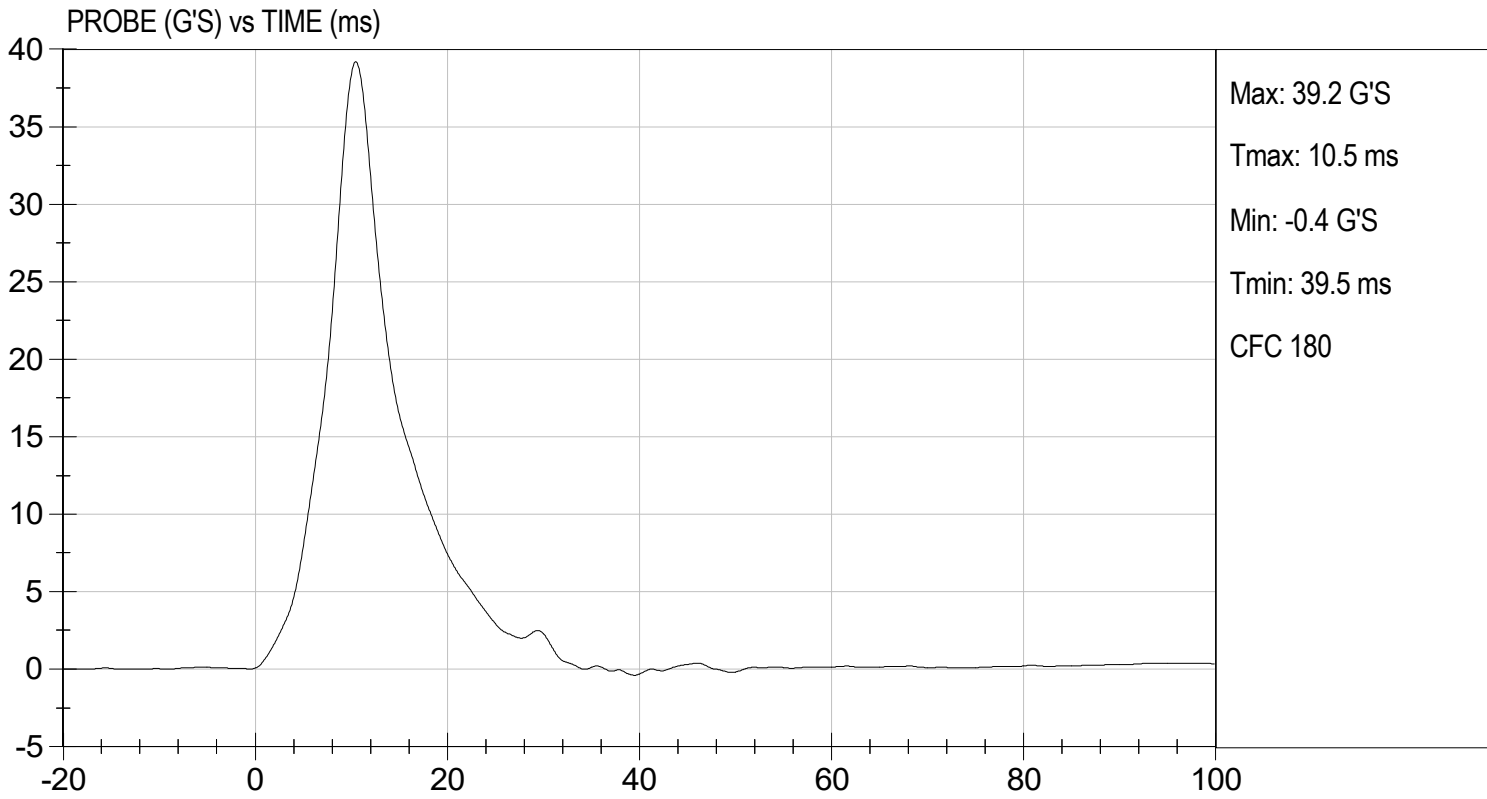
Test I.D: D250098

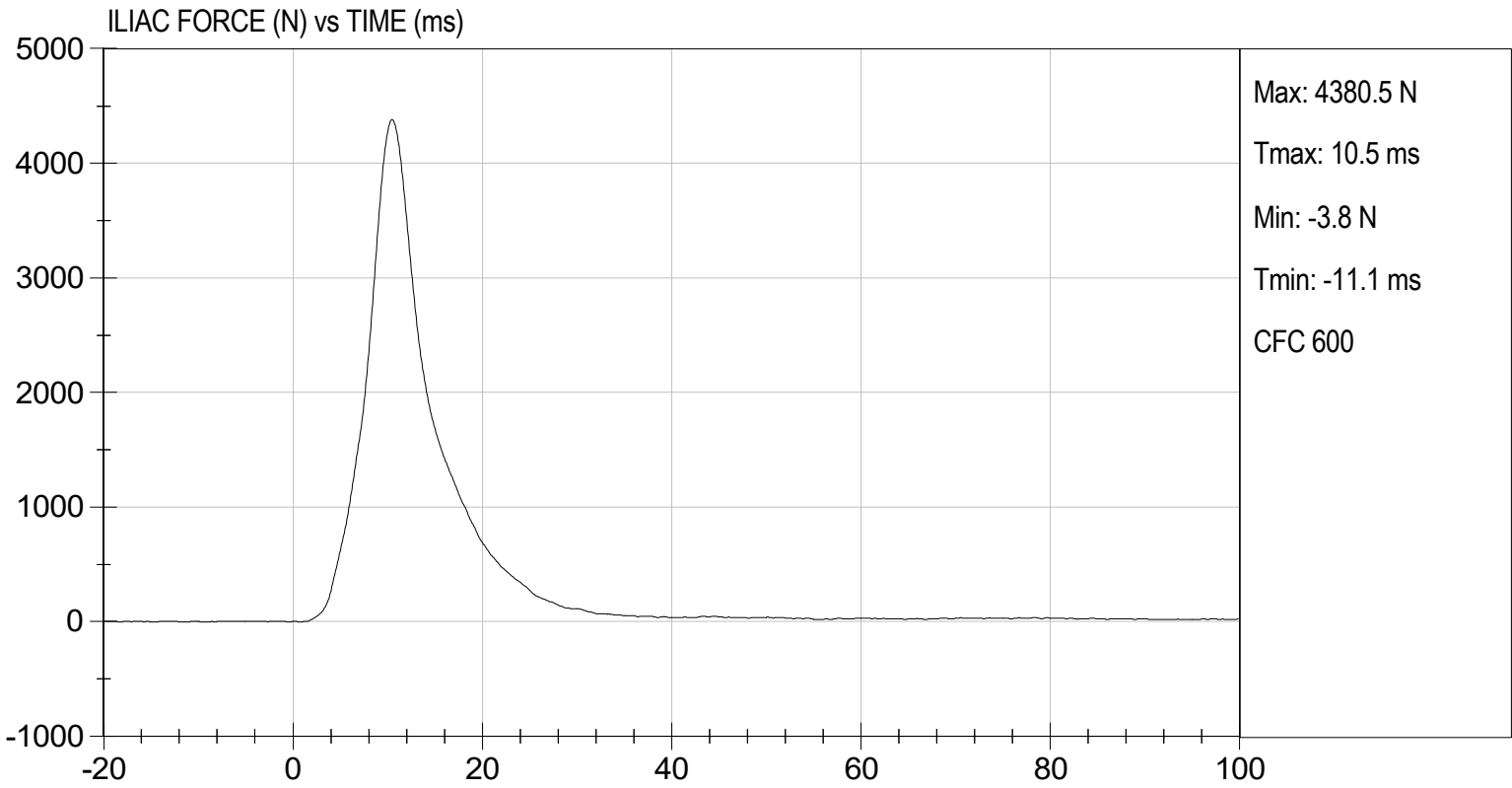
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	35	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	36 to 45	39	Pass
Pelvis Y Acceleration	G's	28 to 39	30	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,381	Pass
Overall Test Results				Pass

  
 Laboratory Technician

01/09/2025  
 Test Date

  
 Approved By







### SID-IIs Pelvis Plug Certification Test

Plug S/N 16589

Test Number 23374

Report Number 23431

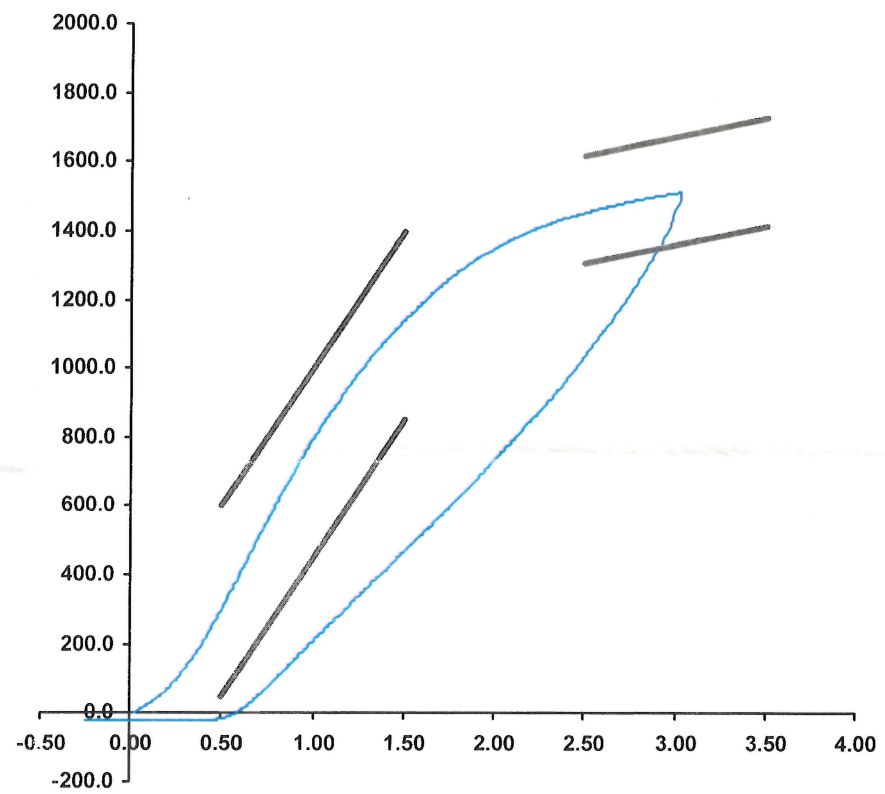
Test Date 7/20/2022 11:04:52 AM

	Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	306	50	600
Force @ 1.5 mm (N)	1,145	850	1,400
Force @ 2.5 mm (N)	1,457	1,306	1,618
Force @ 3.0 mm (N)	1,511	1,361	1,673

Testing Machine STM-20 5965542  
Load Cell S/N (FI360947), Units (LBS ) 1000  
Crosshead Speed ( mm / min ) or Rate 12.7  
Extension or Position Measured by XHD\_100 ( XHD100 )

Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107 20-Jul-22  
SACO Research

By : DC Date : 7/20/22



### SID-IIs Pelvis Plug Certification Test

Plug S/N 16308

Test Number 22874

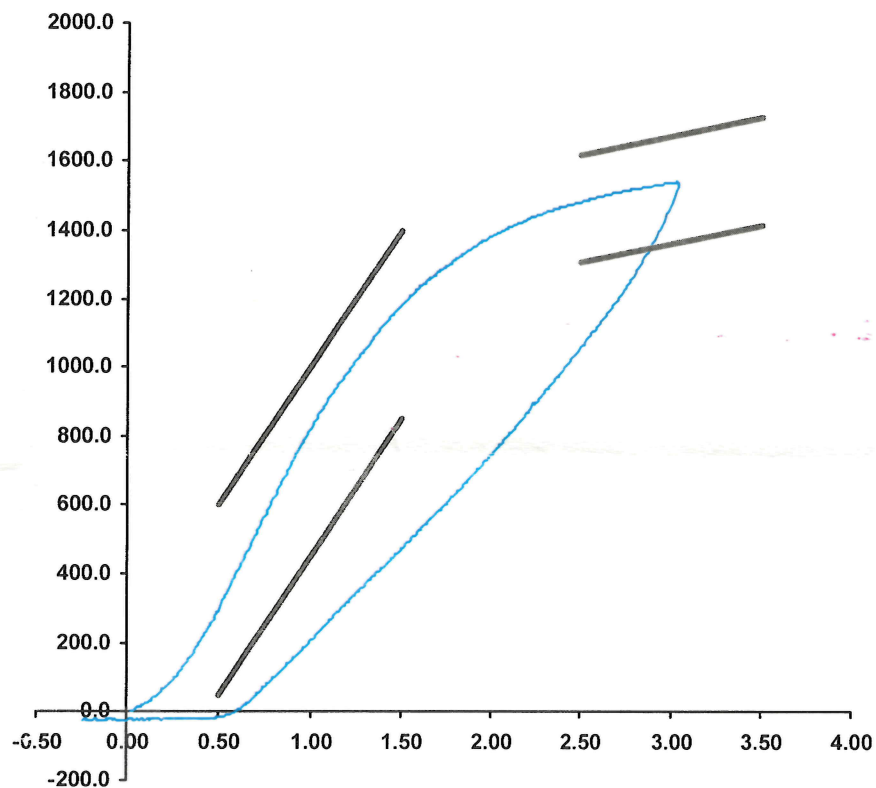
Report Number 22931

Test Date 5/20/2022 10:42:02 AM

	Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	307	50	600
Force @ 1.5 mm (N)	1,182	850	1,400
Force @ 2.5 mm (N)	1,484	1,306	1,618
Force @ 3.0 mm (N)	1,539	1,361	1,673

Testing Machine STM-20 5965542  
Load Cell S/N (FI360947), Units (LBS) 1000  
Crosshead Speed ( mm / min ) or Rate 12.7  
Extension or Position Measured by XHD\_100 ( XHD100 )  
Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107

20-May-22

SACO Research

By: DC Date: 5/20/2022

**APPENDIX D**  
**TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION**

**Table 1 – Dummy Instrumentation (ES-2re)**

		ES-2re S/N F032			
		Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers		X	P79568	Endevco	11/21/2024
		Y	P79569	Endevco	11/21/2024
		Z	T30941	Endevco	11/21/2024
		Xr	P86797	Endevco	11/21/2024
		Yr	P94957	Endevco	11/21/2024
		Zr	P97381	Endevco	11/21/2024
Thorax Rib Displacement Potentiometers	Upper	Y	G236	Honeywell	11/21/2024
	Middle	Y	G368	Honeywell	11/21/2024
	Lower	Y	G164	Honeywell	11/21/2024
Abdomen Load Cells	Forward	Y	ABG1513	Denton	02/22/2024
	Middle	Y	ABG1531	Denton	02/22/2024
	Rear	Y	ABG1536	Denton	02/22/2024
Lower Spine Accelerometers (T12)		X	P79574	Endevco	11/21/2024
		Y	T14094	Endevco	11/21/2024
		Z	P82603	Endevco	11/21/2024
Public Symphysis Load Cell		Y	PG462	Denton	02/22/2024

**Table 2 – Dummy Instrumentation (SID-IIs)**

			SID-IIs S/N 306			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P79003	Endevco	12/10/2024
			Y	P79445	Endevco	12/10/2024
			Z	P79724	Endevco	12/10/2024
			Xr	P84999	Endevco	12/10/2024
			Yr	P85000	Endevco	12/10/2024
			Zr	P85001	Endevco	12/10/2024
Head Angular Rate Sensors			X	ARS7566	DTS	07/31/2024
			Y	ARS7586	DTS	07/31/2024
			Z	ARS7602	DTS	07/31/2024
Displacement Potentiometers	Thoracic Rib	Upper	Y	G033	FTSS	12/11/2024
		Middle	Y	G2403	Servo	12/11/2024
		Lower	Y	G1270	FTSS	12/11/2024
	Abdominal Rib	Upper	Y	G032	FTSS	12/11/2024
		Lower	Y	MJ5171	Medius	12/11/2024
Lower Spine Accelerometers (T12)			X	P96332	Endevco	12/10/2024
			Y	P96335	Endevco	12/10/2024
			Z	P96341	Endevco	12/10/2024
Acetabulum Load Cell			Y	ACG4285	FTSS	05/24/2024
Iliac Wing Load Cell			Y	IWG3023	FTSS	05/24/2024
Pelvis Plug (struck side)				16589	SACO	07/20/2022
Pelvis Plug (non-struck side)				16308	SACO	05/20/2022

**Table 3 – Vehicle Instrumentation**

			Serial Number	Manufacturer	Calibration Date
1	Vehicle Center of Gravity	X	T40729	Endevco	07/01/2024
	Vehicle Center of Gravity	Y	T41134	Endevco	12/04/2024
	Vehicle Center of Gravity	Z	T44153	Endevco	12/05/2024
2	Right Sill at Front Seat	X	T41207	Endevco	10/08/2024
	Right Sill at Front Seat	Y	T33138	Endevco	08/13/2024
	Right Sill at Front Seat	Z	T41210	Endevco	10/08/2024
3	Right Sill at Rear Seat	X	T43546	Endevco	10/10/2024
	Right Sill at Rear Seat	Y	T43534	Endevco	10/08/2024
	Right Sill at Rear Seat	Z	T44157	Endevco	10/31/2024
4	Left Sill at Front Door	Y	A383405	MSI	10/03/2024
5	Left Sill at Rear Door	Y	A305729	MSI	12/06/2024
6	Left A-Post Lower	Y	T41122	Endevco	09/11/2024
7	Left A-Post Middle	Y	T42847	Endevco	11/11/2024
8	Left B-Post Lower	Y	T44177	Endevco	10/31/2024
9	Left B-Post Middle	Y	T44171	Endevco	10/31/2024
10	Front Seat Track	Y	A337194	MSI	10/30/2024
11	Rear Seat Track or Structure	Y	T41780	Endevco	09/16/2024
12	Right Rear Occ. Compartment	Y	A383409	MSI	10/03/2024
13	Engine Block	X	T40107	Endevco	11/11/2024
	Engine Block	Y	T33412	Endevco	10/30/2024
14	Rear Floorpan Above Axle	X	T44145	Endevco	10/25/2024
	Rear Floorpan Above Axle	Y	T41171	Endevco	10/08/2024
	Rear Floorpan Above Axle	Z	T43539	Endevco	10/31/2024

**Table 4 – MDB Instrumentation**

		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	X	PCB1183D	PCB	03/15/2024
MDB Center of Gravity	Y	PCB1822D	PCB	03/15/2024
MDB Center of Gravity	Z	PCB1753D	PCB	03/15/2024
Left Frame at Rear Axle Centerline	X	PCB1438D	PCB	03/15/2024
Left Frame at Rear Axle Centerline	Y	PCB1653D	PCB	03/15/2024