

REPORT NUMBER: SPNCAP-CAL-23-004

**NEW CAR ASSESSMENT PROGRAM (NCAP)
SIDE IMPACT POLE TEST**

**Mazda Motor Manufacturing De Mexico S.A. De C.V.
2023 Mazda CX-30
5 Door SUV**

NHTSA No: O20235400

**PREPARED BY:
CALSPAN CORPORATION
P.O. BOX 400
BUFFALO, NEW YORK 14225**



December 19, 2023

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
OFFICE OF CRASHWORTHINESS STANDARDS
MAIL CODE: NRM-110
1200 NEW JERSEY AVE SE
WASHINGTON, D.C. 20590**

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Date: December 19, 2023

Approved by: Vanessa Hansen
Vanessa Hansen, Operations Manager

Date: December 19, 2023

FINAL REPORT ACCEPTANCE BY OCWS:

Division Chief, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

COTR, New Car Assessment Program
NHTSA, Office of Crashworthiness Standards

Date: _____

TECHNICAL REPORT DOCUMENTATION PAGE

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7. Author(s) Alexander Rudniski, Test Engineer Vanessa Hansen, Operations Manager		8. Performing Organization Report No. CAL-DOT-2023-004																												
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15. Supplementary Notes																														
16. Abstract A 32.20 km/h (20 mph), 75° oblique impact Side NCAP Test was conducted on the subject 2023 Mazda CX-30 SUV in accordance with the specifications of the Office of Crashworthiness Standards Side NCAP Pole Laboratory Test Procedure for the generation of consumer information on vehicle side pole crash protection. This test was conducted at Calspan Corporation's Transportation Test Operations facility in Buffalo, New York on April 14, 2023. The impact velocity of the vehicle was 31.91 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle was 21°C. The target vehicle's maximum post-test static crush was 326 mm located at level 2. The test vehicle's occupant performance data is as follows:																														
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2" style="width: 50%;">Measurement Description</th> <th colspan="3" style="text-align: center;">Driver ATD (SID-IIs) (Serial No. 300)</th> </tr> <tr> <th style="width: 10%;">Units</th> <th style="width: 15%;">Threshold</th> <th style="width: 15%;">Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC₃₆)</td> <td></td> <td style="text-align: center;">1000</td> <td style="text-align: center;">160.916</td> </tr> <tr> <td>Resultant Lower Spine Acceleration</td> <td style="text-align: center;">G</td> <td style="text-align: center;">82</td> <td style="text-align: center;">39.665</td> </tr> <tr> <td>Total Pelvic Force (sum of acetabular and iliac forces)</td> <td style="text-align: center;">N</td> <td style="text-align: center;">5525</td> <td style="text-align: center;">3045.772</td> </tr> <tr> <td>Maximum Thoracic Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">38</td> <td style="text-align: center;">25.331</td> </tr> <tr> <td>Maximum Abdominal Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">45</td> <td style="text-align: center;">24.125</td> </tr> </tbody> </table>				Measurement Description	Driver ATD (SID-IIs) (Serial No. 300)			Units	Threshold	Result	Head Injury Criteria (HIC ₃₆)		1000	160.916	Resultant Lower Spine Acceleration	G	82	39.665	Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3045.772	Maximum Thoracic Rib Deflection	mm	38	25.331	Maximum Abdominal Rib Deflection	mm	45	24.125
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The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.																														
17. Key Words New Car Assessment Program (NCAP) Side Impact Pole Part 572V SID-IIs		18. Distribution Statement <u>Copies of this report are available from:</u> National Highway Traffic Safety Administration Technical Information Services Division, 1200 New Jersey Ave. SE Washington, D.C. 20590																												
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SECTION 1

TEST PURPOSE AND PROCEDURE

This side impact test was conducted as part of the 2023 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. 693JJ920D000016. The purpose of this test is to generate comparative side impact performance in a 2023 Mazda CX-30 SUV. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Pole Laboratory Test Procedure, dated March 2020.

SECTION 2

SUMMARY OF TEST RESULTS

A rigid pole side impact test was conducted on a 2023 Mazda CX-30 SUV. The subject vehicle was towed into the rigid pole at an angle of 75° and a velocity of 31.91 km/h. The test was conducted by Calspan Corporation's Transportation Test Operations facility in Buffalo, New York on April 14, 2023. Pre-test and post-test photographs of the test vehicle and side impact dummy (SID-IIs) are included in Appendix A of this report.

One Part 572V (SID-IIs) dummy was placed in the driver designated seating position according to instructions specified in the OCWS Side NCAP Pole Laboratory Test Procedure, dated March 2020. The side impact event was documented by 11 cameras. Camera locations and other pertinent camera information are included on page 3-11 in this report.

The Part 572V (SID-IIs) dummy was instrumented accordingly:

Head CG tri-axial accelerometers

Thorax upper, middle, and lower rib displacement potentiometers

Abdomen upper and lower rib displacement potentiometers

Lower spine tri-axial accelerometers

Iliac load cell

Acetabulum load cell

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D identifies all serial numbers, manufacturers, and calibration dates for test equipment, dummy sensors, potentiometers, and load cells used to collect data during the test.

Injury readings for the SID-IIs dummy were recorded as follows:

INJURY READINGS

Measurement Description	Driver ATD (SID-IIs)		
	Units	IARV	Result
Head Injury Criteria (HIC ₃₆)		1000	160.916
Resultant Lower Spine Acceleration	G	82	39.665
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3045.772
Maximum Thoracic Rib Deflection	mm	38*	25.331
Maximum Abdominal Rib Deflection	mm	45*	24.125

*Proposed IARV

Supplemental restraint information was recorded as follows:

SUPPLEMENTAL RESTRAINT INFORMATION

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Airbag 1 - Curtain	Yes	Yes	Yes	Yes
Side Airbag 2 – Torso / Pelvis	Yes	Yes	Yes	Yes
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes	Yes	Yes	Yes
Other				

GENERAL COMMENTS:

1. P1 serial number – 300

Data Anomalies:

- No Questionable Channels

SECTION 3

OCCUPANT AND VEHICLE INFORMATION

This section contains information reporting for the following Data Sheets:

Data Sheet No. 1 – General Test and Vehicle Parameter Data

Data Sheet No. 2 – Seat, Seat Belt, Steering Wheel Adjustment and Fuel Systems Data

Data Sheet No. 3 – Dummy Longitudinal Clearance Dimensions

Data Sheet No. 4 – Dummy Lateral Clearance Dimensions

Data Sheet No. 5 – Camera and instrumentation Data

Data Sheet No. 6 – Vehicle Accelerometer Data

Data Sheet No. 7 – Rigid Pole Load Cell Data

Data Sheet No. 8 – Post-Test Observations

Data Sheet No. 9 – Test Vehicle Profile Measurements

Data Sheet No. 10 – Test Vehicle Exterior Crush Measurements

Data Sheet No. 11 – Vehicle Damage Profile Distances

Data Sheet No. 12 – FMVSS No. 301 Static Rollover Results

Data Sheet No. 13 – Dummy / Vehicle Temperature and Humidity Stabilization Data

DATA SHEET NO. 1
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA No.	O20235400
Model Year	2023
Make	Mazda
Model	CX-30
Body Style	SUV
VIN	3MVDMBBCM8PM507931
Body Color	Snowflake White Pearl
Odometer Reading (km/mi)	145 mi
Engine Displacement (L)	2.5
Type / No. Cylinders	I4
Engine Placement	Transverse
Transmission Type	Automatic
Transmission Speeds	6-speed
Overdrive	Yes
Final Drive	All Wheel Drive
Roof Rack	No
Sunroof / T-Top	No
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	Yes
Anti-Lock Brakes (ABS)	Yes

Traction Control System (TCS)	Yes
Auto-Leveling System	No
Automatic Door Locks (ADL)	Yes
Power Window Auto-Reverse	No
Other Optional Feature	No
Driver Front Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	No
Driver Torso / Pelvis Airbag	Yes
Driver Pelvis Airbag	No
Driver Knee Airbag	Yes
Rear Pass. Curtain Airbag	Yes
Rear Pass. Head / Torso Airbag	No
Rear Pass. Torso Airbag	No
Rear Pass. Torso / Pelvis Airbag	Yes
Rear Pass. Pelvis Airbag	No
Driver Seat Belt Pretensioner	Yes
Rear Pass. Seat Belt Pretensioner	Yes
Driver Load Limiter	Yes
Rear Pass. Load Limiter	Yes
Other Safety Restraint	No

Does owner's manual provide instructions to turn off automatic door locks?

Yes

DATA FROM CERTIFICATION LABEL

Manufactured By	Mazda Motor Manufacturing De Mexico S.A. De C.V.
Date of Manufacture	11/22
Vehicle Type	MPV

GVWR (kg)	1987
GAWR Front (kg)	1068
GAWR Rear (kg)	940

VEHICLE SEATING AND WEIGHT CAPACITY DATA

Measured Parameter	Front	Rear	Third	Total		
Designated Seating Capacity (DSC)	2	3	N/A	5		
Capacity Weight (VCW) (kg)					385	(A)
DSC X 68.04 kg					340.2	(B)
Cargo Weight (RCLW) (kg)					44.8	(A-B)

VEHICLE SEAT TYPE

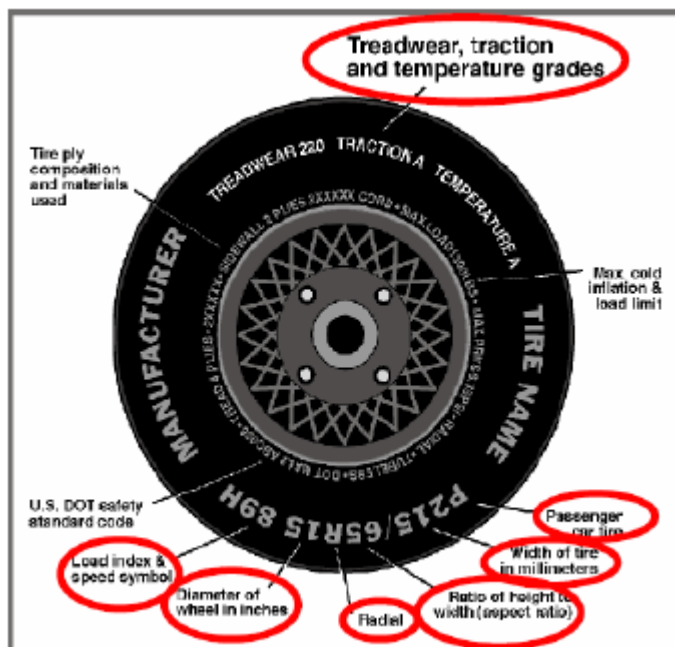
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						W/ Lever	W/ Knob
Front Seat	X						X
Rear or Second Row Seat			X		X		
Third Row Seat							

DATA SHEET NO. 1 ... (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

Collected for year, make, model, & VIN, all items circled in red, tire manufacturer and tire name.



VEHICLE TIRE INFORMATION

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	350	350
Cold Pressure (kPa)	250	250
Recommended Tire Size	215/55R18	215/55R18
Tire Size on Vehicle	215/55R18	215/55R18
Tire Manufacturer	Bridgestone	Bridgestone
Tire Model	Turanza EL440	Turanza EL440
Treadwear	480	480
Traction	A	A
Temperature Grades	A	A
Tire Plies Sidewall	1 Polyester	1 Polyester
Tire Plies Body	1 Polyester, 2 Steel, 1 Nylon	1 Polyester, 2 Steel, 1 Nylon
Load Index/Speed Symbol	95H	95H
Tire Material	Rubber	Rubber
DOT Safety Code Left	1V6 E2JB21 4122	1V6 E2JB21 4122
DOT Safety Code Right	1V6 E2JB21 4122	1V6 E2JB21 4122

DATA SHEET NO. 1 ... (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

TIRE PRESSURES

	Units	LF	RF	LR	RR
As Delivered	kPa	250	250	250	250
Tire Placard	kPa	250	250	250	250
Owner's Manual	kPa	250	250	250	250
As Tested	kPa	250	250	250	250

TEST VEHICLE AXLE WEIGHTS

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	466	296	1508	480	333	1597	484	337	1604
Right	kg	447	299		472	312		456	327	
Ratio	%	60.5	39.5		60	40		56.8	41.3	
Totals	kg	913	595	1508	952	645	1597	940	664	1604

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total As Delivered Weight (UVW)	kg	1508.0	(A)
Actual Weight of 1 P572V (SID-ILs) ATD Used	kg	50.0	(B)
Rated Cargo / Luggage Weight (RCLW)	kg	44.8	(C)
Calculated Vehicle Target Weight (TVTW)	kg	1602.8	(A+B+C)

Does the measured As Test Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to – 9 kg)? Yes No

TEST VEHICLE ATTITUDES AND CG

Measurement Description	Units	As Delivered	As Tested	Fully Loaded	Meets Rqmt***
Driver Door Sill Angle (front-to-rear)*	Deg	+0.80	+0.80	+1.00	Yes
Front Passenger Sill Angle (front-to-rear)*	Deg	-0.35	-0.50	-0.70	Yes
Front Bumper-Line Angle (left-to-right)**	Deg	-0.85	-0.65	-0.60	Yes
Rear Bumper-Line Angle (left-to-right)**	Deg	0.00	-0.10	-0.15	Yes
Vehicle CG (Aft of Front Axle)	mm	1046	1071	1098	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	8	14	18	

* ND = Nose Down (-), NU = Nose Up (+)

** LD = Left Down (-), LU = Left Up (+)

*** The "As Tested" vehicle attitude measurements must be equal to or between the "As Delivered" and "Fully Loaded" vehicle attitude measurements. Indicate "Yes" or "No" for Meets Requirement"

DATA SHEET NO. 1 ... (CONTINUED)
GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW

Component Description	Weight (kg)
Trunk Carpeting	8
Spare Tire	14
Jack	3
Tail Light	1
Passenger Rear Window Glass	2
Right Rear Door Panel	2.5
Ballast / Equipment Added	0

Test Height – Adjustable Suspension Setting, if Applicable	N/A
--	-----

Test Surface Markings

	Distance from 75° Impact Location Line (mm)
Fore 25 mm target	957
Aft 25 mm target	958

DATA SHEET NO. 2
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

SEAT POSITIONING

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the forward-most, mid-height, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

SCRL ANGLE RANGE

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	17.1	9.1	13.1
Front Passenger Seat	Not Adjustable		
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

SEAT HEIGHT AND ANGLE

Seat	As Tested SCRL Angle (Mid) (°)	As Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rearmost	Mid-Fore / Aft	Forward-Most
Driver Seat	13.1	41	Max	40	53	65
			Mid	15	29	41
			Min	1	4	17
Front Passenger Seat	Not Adjustable		Max			
			Mid			
			Min			
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max			
			Mid			
			Min			
Non-Struck Side Rear Seat	Fixed	Fixed	Max			
			Mid			
			Min			
Rear Center Seat	Fixed	Fixed	Max			
			Mid			
			Min			

DATA SHEET NO. 2 ... (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

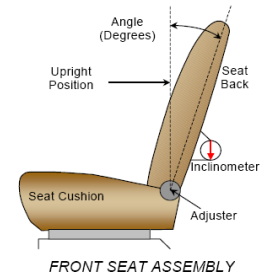
NHTSA No.: O20235400
 Test Date: 04/14/2023

SEAT FORE / AFT POSITION

Seat	Total Fore / Aft Travel		Test Position from Forward most Position	
	mm	Detents*	mm	Detents*
Driver Seat	258	Power	0	Power
Front Passenger Seat	255	33 (0-32)	0	0
Front Center Seat				
Struck Side Rear Seat	Fixed	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed	Fixed

SEAT BACK ANGLE ADJUSTMENT

The driver's seat back is positioned such that the dummy's head is level. The front center and front passenger's seat backs are positioned in a similar manner as the driver's seat back. The struck-side rear passenger seat back is positioned in accordance with the information provided by the manufacturer on Form No. 1 for the 5th percentile female dummy in a Side NCAP MDB test. The rear center and non-struck side rear passenger's seat back are set to match the struck-side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Most Upright	
	Degrees	Detents*	Degrees	Detents*
Driver Seat w/Seated Dummy	82.0	Power	5.6	Power
Front Passenger Seat	64.7	33 (0-32)	N/A	N/A
Front Center Seat				
Struck Side Rear Seat	Fixed	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed	Fixed

SEAT BELT ANCHORAGE ADJUSTMENT

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1. Zero is defined as the uppermost detent.

Seat	Total # of Positions	Placed in Position #
Driver Seat	4 (0-3)	0

HEAD RESTRAINT ADJUSTMENT

The driver's head restraint is adjusted to the lowest and most full forward in-use position.

Seat	Total # of Positions	Placed in Position #
Driver Seat	4 (0-3)	Lowermost

DATA SHEET NO. 2 ... (CONTINUED)
SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEMS DATA

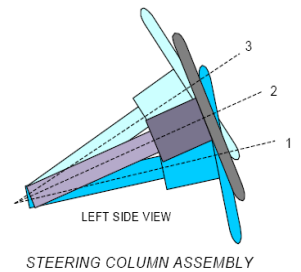
Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

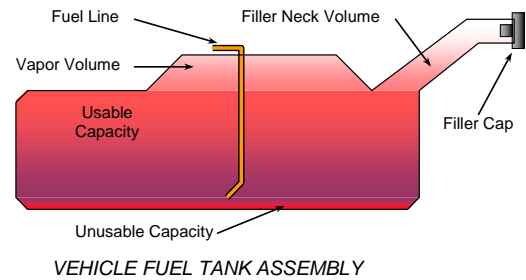
		Degrees	Fore / Aft Position (mm)
Lowermost	– Position 1	22.1	
Geometric Center	– Position 2	24.6	
Uppermost	– Position 3	27.0	
Telescoping Steering Wheel Travel			68
Test Position		24.6	34



FUEL PUMP

Describe the fuel pump type, details about how it operates, and the location of the fuel filler neck.

The vehicle is equipped with an electric fuel pump.
The fuel filler neck is on the left side of the vehicle.
The pump creates positive pressure in the fuel lines,
pushing the gasoline to the engine. See form 1 for
more information.



FUEL TANK CAPACITY DATA

Description	Liters
Usable Capacity of "Standard Tank" - see Form No. 1	47.7
Usable Capacity of "Optional Tank" - see Form No. 1	N/A
Usable Capacity of "Standard Tank" - see Owner's Manual	48.0
Usable Capacity of "Optional Tank" - see Owner's Manual	N/A
93% of Usable Capacity	44.4
Actual Amount of Solvent Used in Test	44.5
1/3 of Usable Capacity	15.9

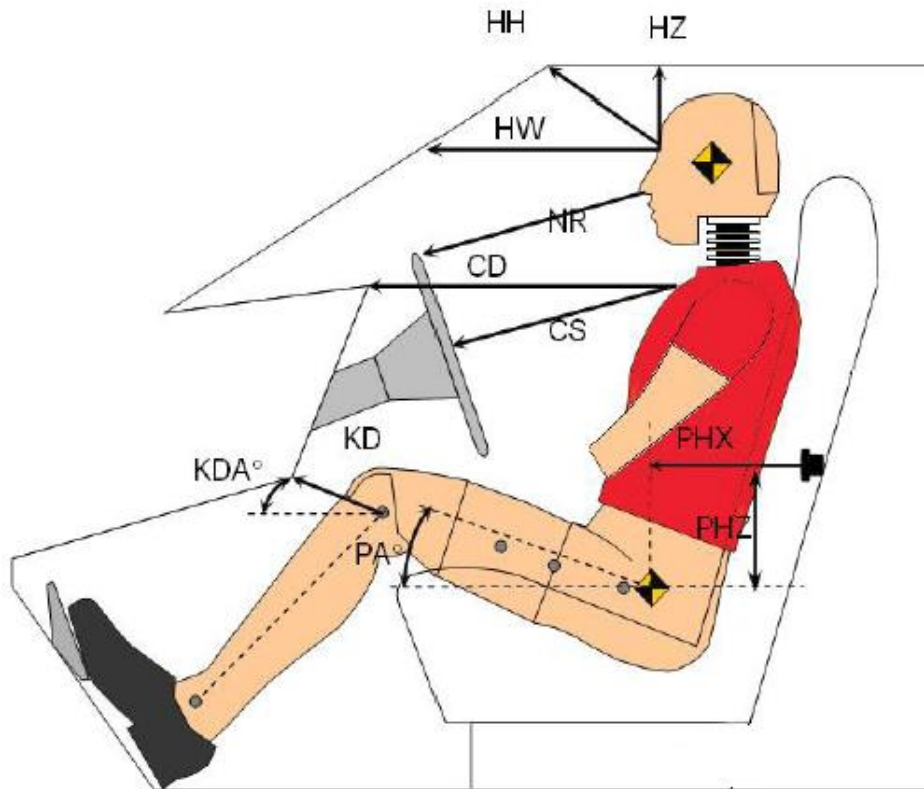
Is the Actual Amount of Solvent Used in the test equal to 93% ±1% of the Usable Capacity stated in Form No. 1?

Yes No

**DATA SHEET NO. 3
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023



Left Side View

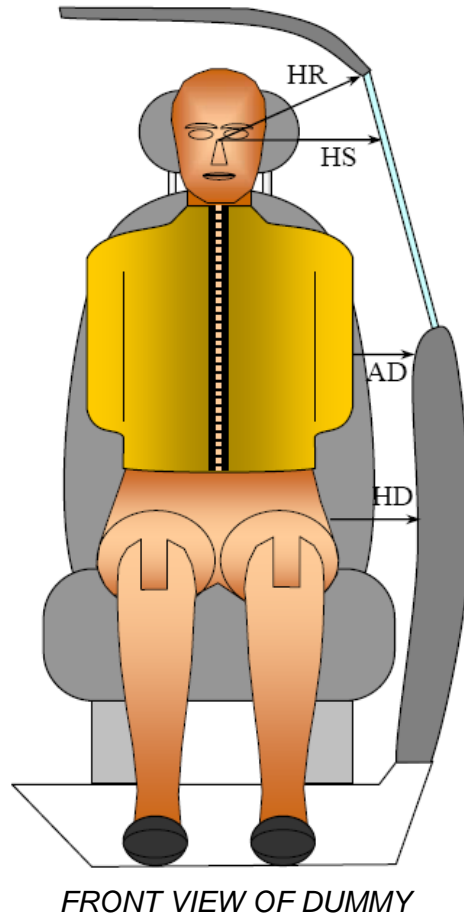
DUMMY LONGITUDINAL CLEARANCE DIMENSION INFORMATION

Driver Code	Description	Driver (Serial No. 300)	
		Length (mm)	Angle (°)
HH	Head to Header	229	
HW	Head to Windshield	502	
HZ	Head to Roof Liner	192	
NR	Nose to Rim	210	
CD	Chest to Dash	391	
CS	Chest to Steering Wheel	145	
KD(L) / KDA(L)°	Left Knee to Dash	114	36.9
KD(R) / KDA(R)°	Right Knee to Dash	104	45.1
PAX°	Pelvic Tilt Angle (X-Axis)		18.3
PAY°	Pelvic Tilt Angle (Y-Axis)		0.3
PHX	Hip Point to Striker (X-Axis)	339	
PHZ	Hip Point to Striker (Z-Axis)	171	

**DATA SHEET NO. 4
DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023



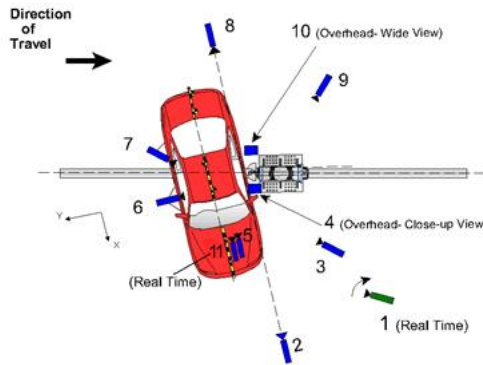
DUMMY LATERAL CLEARANCE DIMENSION INFORMATION

Code	Measurement Description	Units	Driver - Length (Serial No. 300)
HR	Head To Side Header	mm	225
HS	Head to Side Window	mm	365
AD	Arm to Door	mm	139
HD	Hip Point to Door	mm	243

DATA SHEET NO. 5
CAMERA AND INSTRUMENTATION DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023



CAMERA LOCATIONS AND DATA

No.	Camera View	Coordinates (mm)			Lens Length (mm)	Operating Frame Rate (fps)
		X	Y	Z		
1	Real-time (24 - 30 fps) pan view of impact				Zoom	30
2	Front ground level - impact view	7770	0	-1524	28	1000
3	Impact side 45° - forward pole view	4489	1151	-1370	24	1000
4	Overhead Close-up view of impact	0	0	-9220	28	1000
5	Onboard - dummy front view				25	1000
6	Onboard - dummy side view				12.5	1000
7	Onboard - dummy rear oblique view				12.5	1000
8	Rear ground level - impact view	-8661	-275	-1557	28	1000
9	Impact side 45° - rearward pole view	-4320	3719	-1413	24	1000
10	Overhead wide - view of impact	0	-275	-9220	12.5	1000
11	Real-time (24 - 30 fps) - dummy front view				Zoom	30

Notes: Reference - From Point of Impact for X and Y; from Ground for Z
+X = Forward of vehicle, +Y = Right of vehicle, +Z = Down
* All measurements accurate to ± 6 mm. Vehicle is at a 75° angle to the rigid pole.

Comments: All cameras operated as intended.

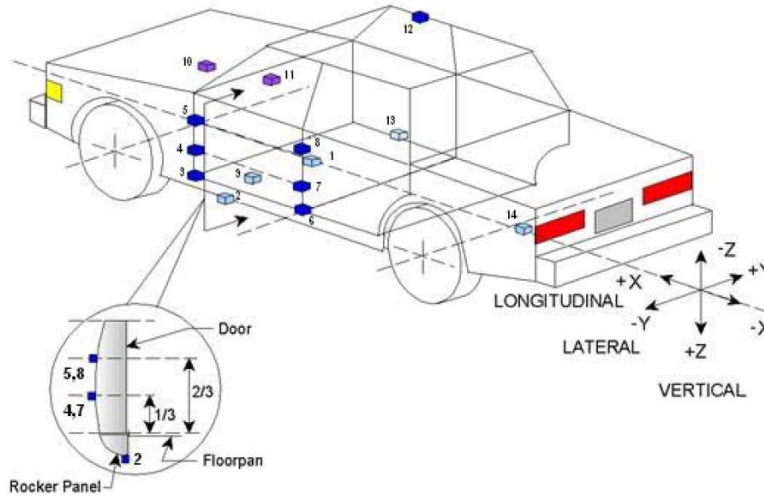
INSTRUMENTATION

Description	Number of Channels
Driver Dummy Channels	16
Vehicle Structure Accelerometers	18
Pole Load Cells	8
Total	42

DATA SHEET NO. 6
VEHICLE ACCELEROMETER DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023



TEST VEHICLE ACCELEROMETER LOCATIONS

No.	Accelerometer Location	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2020	7	13
2	Left Floor Sill	2499	-674	183
3	A-Pillar Sill	2924	-607	181
4	A-Pillar Low	2996	-610	2
5	A-Pillar Mid	2826	-640	-505
6	B-Pillar Sill	1974	-676	175
7	B-Pillar Low	1891	-686	-9
8	B-Pillar Mid	1811	-658	-447
9	Driver Seat Track	2165	-547	227
10	Engine Top	3545	151	-312
11	Firewall	3208	165	-191
12	Right Roof	1982	573	-926
13	Right Floor Sill	2495	685	167
14	Rear Floor Pan	1036	-22	28

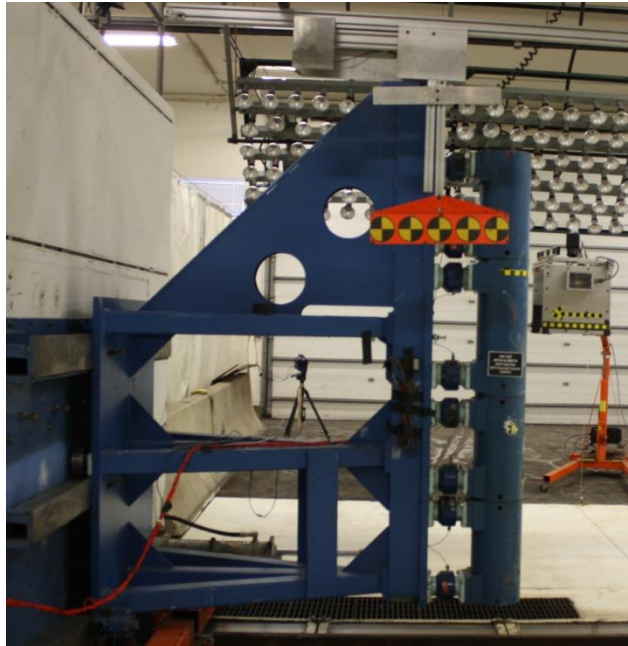
Reference: X – Rear surface of vehicle (+ forward)
Y – Vehicle centerline (+ to right)
Z – Ground plane (+ down)

**DATA SHEET NO. 7
RIGID POLE LOAD CELL DATA**

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023

POLE BARRIER



RIGID POLE LOAD CELL LOCATIONS

ID	Units	Height From Ground
1	mm	200
2	mm	590
3	mm	750
4	mm	1075
5	mm	1260
6	mm	1740
7	mm	1920
8	mm	2300

**DATA SHEET NO. 8
POST-TEST OBSERVATIONS**

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

TEST DUMMY INFORMATION AND CONTACT POINTS

Dummy Body Part	Driver Seat Dummy (SID-IIs)
Face	Curtain Airbag
Top of Head	Curtain Airbag
Left Side of Head	Curtain Airbag
Back of Head	Curtain Airbag & Head Restraint
Left Shoulder	Torso / Pelvis Airbag, Curtain Airbag and Seat Bolster
Upper Torso	Torso / Pelvis Airbag and Seat Bolster
Lower Torso	Seat Bolster
Left Hip	Torso / Pelvis Airbag, Seat Bolster & Seat Pan
Left Knee	Door Panel

POST-TEST DOOR PERFORMANCE

Description	Struck Side		Non-Struck Side		Rear Hatch/ Other
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Width of Opening at Striker (mm)	0	0	0	0	0

POST-TEST SEAT PERFORMANCE

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

**DATA SHEET NO. 8 ... (CONTINUED)
POST-TEST OBSERVATIONS**

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

POST-TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	A-Pillar, B-Pillar and C-Pillars buckled
Sill Separation	260 mm of sill separation at the rear door
Windshield Damage	None
Side Window Damage	Driver door window shattered, but remained laminated
Other Notable Effects	None

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Left Front (Driver) Occupant Location 1		Left Rear (Passenger) Occupant Location 4	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	Yes	No		
Side Airbag 1 - Curtain	Yes	Yes	Yes	Yes
Side Airbag 2 – Torso / Pelvis	Yes	Yes	Yes	Yes
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes	Yes	Yes	Yes
Other				

VEHICLE SPEED, VEHICLE ANGLE AT IMPACT AND IMPACT POINT LOCATION DATA

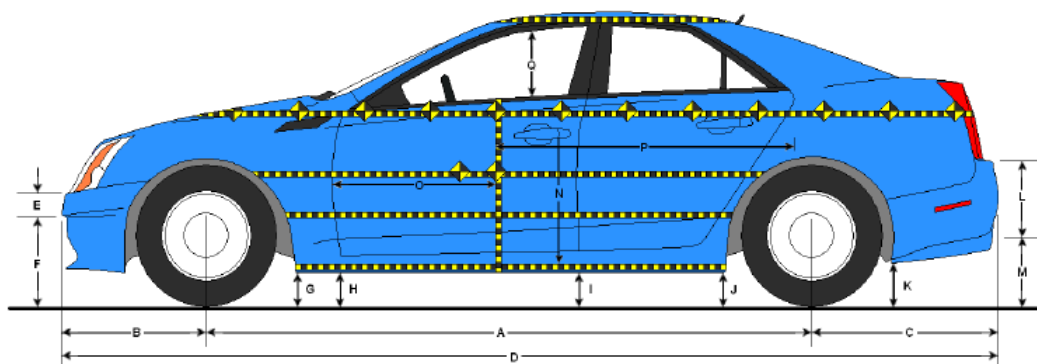
Measured Parameter	Units	Tolerance	Value
Vertical Impact Ref Line - Aft of Front Axle, Intended Impact Pt	mm		1112
Actual Impact Point - Aft of Front Axle	mm		1119
Horizontal Offset (+ forward / - rearward)	mm	+/- 38 *	-7
Angle Between Vehicle's Longitudinal Centerline and Line of Forward Motion	deg	75 +/- 3	75
Trap No. 1 Velocity - Primary	kph	31.4 to 33.0	31.91
Trap No. 2 Velocity - Redundant	kph	31.4 to 33.0	31.84

* Of Intended Impact Point

DATA SHEET NO. 9
TEST VEHICLE PROFILE MEASUREMENTS

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023



LEFT SIDE VIEW

VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION

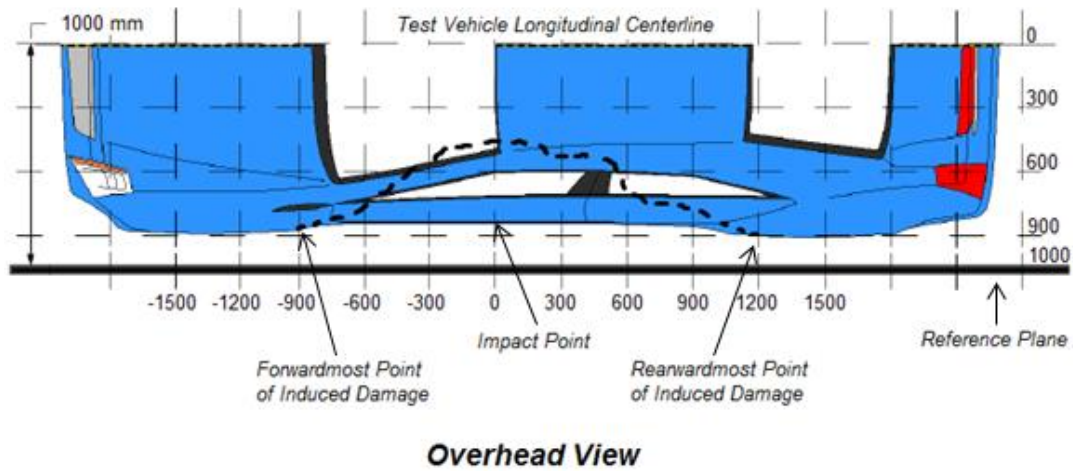
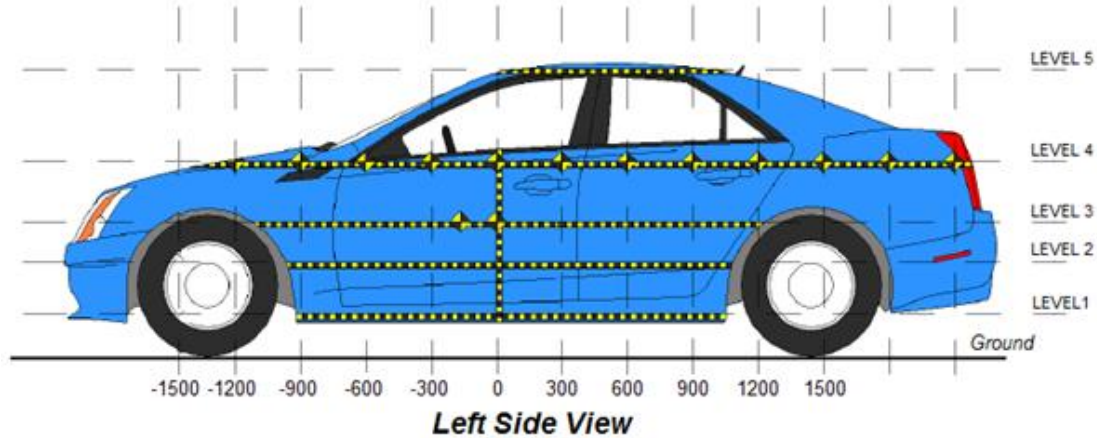
Code	Description	Pre-Test	Post-Test	Change
A	Vehicle Wheelbase	2652	2622	-30
B	Front Axle to FSOV	899	912	13
C	Rear Axle to RSOV	828	821	-7
D	Total Length at Centerline	4378	4355	-23
E	Front Bumper Thickness	158	158	0
F	Front Bumper Bottom to Ground	322	333	11
G	Sill Height at Front Wheel Well	225	227	2
H	Sill Height at Front Door Leading Edge	241	241	0
I	Sill Height at B-Pillar	240	272	32
J1	Sill Height at Rear Wheel Well	242	256	14
J2	Pinch Weld Height at Rear Wheel Well	231	245	14
K	Sill Height Aft of Rear Wheel Well	309	320	11
L	Rear Bumper Thickness	195	195	0
M	Rear Bumper Bottom to Ground	442	442	0
N	Sill Height to Bottom of Front Window Sill	818	820	2
O	Front Door Leading Edge to Impact CL	602	530	-72
P	Rear Door Trailing Edge to Impact CL	1463	1409	-54
Q	Front Window Opening	325	308	-17
R	Right Side Length	4294	4284	-10
S	Left Side Length	4294	4237	-57
T	Vehicle Width at B-Pillars	1797	1701	-96
U	Front Wheel Track Width	1564	1565	1
V	Rear Wheel Track Width	1555	1560	5

* All measurements in mm with tolerance of ± 3 mm

DATA SHEET NO. 10
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023



MAXIMUM EXTERIOR CRUSH MEASUREMENTS

Level	Measurement Description	Units	Height Above Ground	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	mm	357	263	0
2	Occupant Hip Point	mm	647	326	0
3	Mid - Door	mm	730	317	0
4	Window Sill	mm	1055	264	0
5	Window Top	mm	1500	38	300

NOTE: The above measurements should be taken along the vertical impact reference line. Vehicle measurements forward of the vertical impact reference line are negative.

DATA SHEET NO. 10 ... (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

EXTERIOR CRUSH MEASUREMENTS AT EACH LEVEL

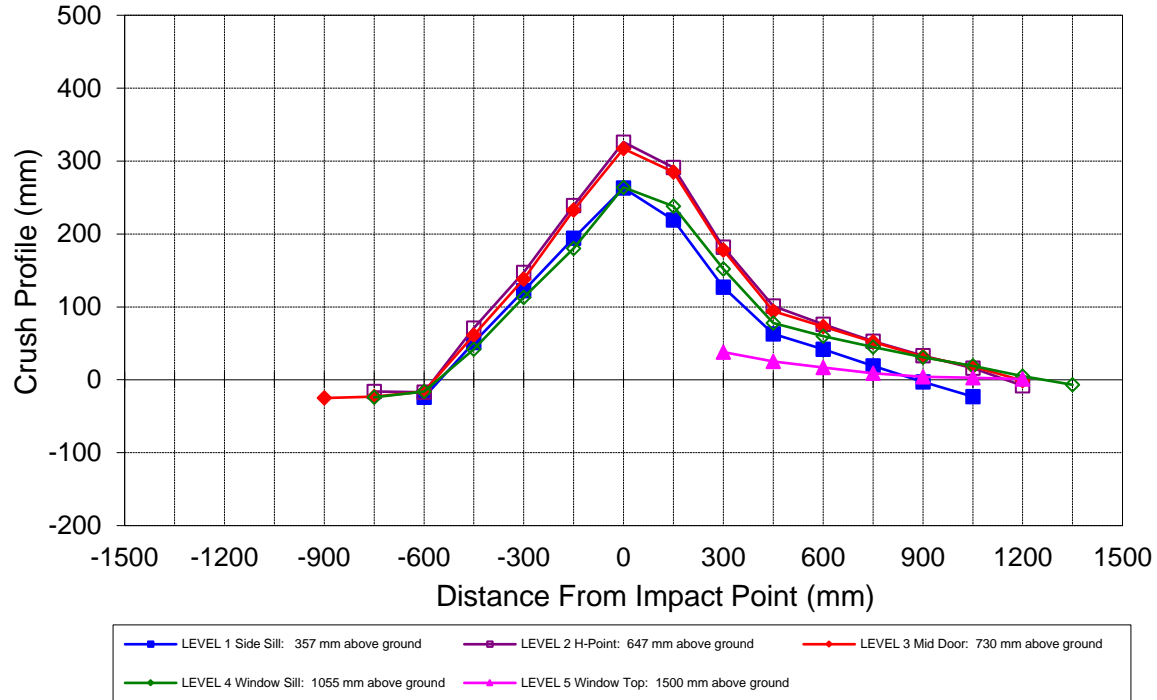
	Pre-Test					Post-Test					Crush				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-1500															
-1350															
-1200															
-1050															
-900			897					922					-25		
-750		897	893	775			913	916	799			-16	-23	-24	
-600	889	898	894	802		913	915	910	818		-24	-17	-16	-16	
-450	888	895	889	814		837	824	828	772		51	71	61	42	
-300	887	892	884	849		765	745	746	736		122	147	138	113	
-150	885	889	881	826		691	650	648	646		194	239	233	180	
0	883	886	878	831		620	560	561	567		263	326	317	264	
150	881	883	876	834		662	592	591	596		219	291	285	238	
300	879	881	875	837	588	752	699	697	685	550	127	182	178	152	38
450	874	880	877	839	597	811	779	783	761	572	63	101	94	78	25
600	874	879	878	840	599	832	803	805	780	582	42	76	73	60	17
750	874	882	883	837	596	855	829	831	792	587	19	53	52	45	9
900	875	889	889	836	587	878	856	857	805	583	-3	33	32	31	4
1050	878	895	898	834	573	901	879	880	815	570	-23	16	18	19	3
1200		898	899	835	544		906	900	830	543		-8	-1	5	1
1350				839					846					-7	
1500															

NOTE: Pre-test measurements are taken when the vehicle is in the “As Tested” weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point. The final distance from impact is determined after the final dummy positioning and the pole is aligned with the center of gravity of the dummy’s head.

DATA SHEET NO. 10 ... (CONTINUED)
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023



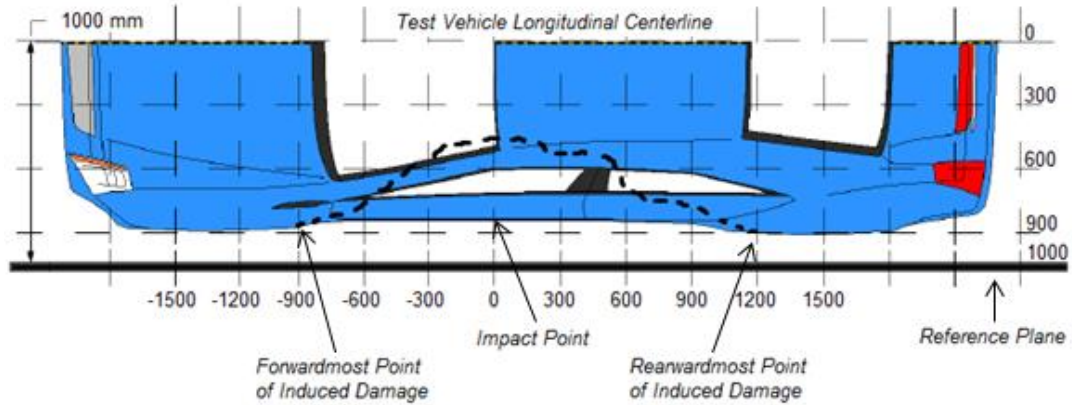
Vehicle Exterior Crush Measurements - Visual Representation

DATA SHEET NO. 11
VEHICLE DAMAGE PROFILE DISTANCES

Test Vehicle: 2023 Mazda CX-30 5-door SUV
 Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
 Test Date: 04/14/2023

For guidance regarding damage profile distance measurements, please refer to the latest version of the *NHTSA Test Reference Guide, Volume 1: Vehicle Tests*.



Overhead View

VEHICLE DAMAGE PROFILE DISTANCES

DPD	Distance From Impact Point (mm)	Level	Post-Test (mm)	Pre-Test (mm)	Crush (mm)
1	-900	3	78	103	-25
2	-480	3	156	110	46
3	-60	3	404	121	283
4	360	3	269	124	145
5	780	3	164	116	48
6	1200	3	100	101	-1

**DATA SHEET NO. 12
FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle:	<u>2023 Mazda CX-30 5-door SUV</u>	NHTSA No.:	<u>O20235400</u>
Test Program:	<u>NCAP Side MDB Impact Test</u>	Test Date:	<u>04/14/2023</u>
Test Time:	<u>8:29 AM</u>	Temperature:	<u>21 °C</u>

- A. From impact until vehicle motion ceases: 0 oz.
(Maximum allowable is 1 oz.)
- B. For the 5-minute period after motion ceases: 0 oz.
(Maximum allowable is 5 oz.)
- C. For the following 25 minutes: 0 oz.
(Maximum allowable is 1 oz./minute)
- D. Spillage Details: No Spillage Occurred

FMVSS NO. 301 STATIC ROLLOVER DATA



ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	73	300	373
90° to 180°	59	300	359
180° to 270°	63	300	363
270° to 360°	67	300	367

FMVSS NO. 301 ROLLOVER SPILLAGE TABLE

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0	0	0	
90° to 180°	0	0	0	
180° to 270°	0	0	0	
270° to 360°	0	0	0	

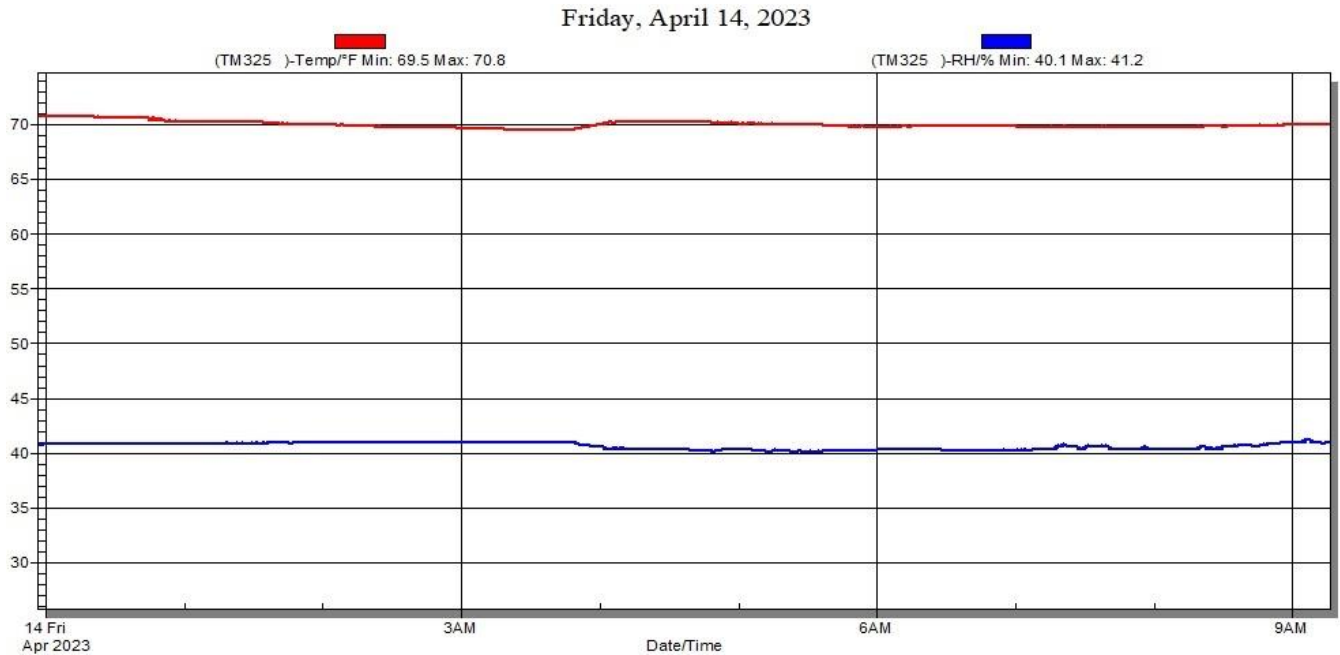
ROLLOVER SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° to 90°	None
90° to 180°	None
180° to 270°	None
270° to 360°	None

DATA SHEET NO. 13
DUMMY / VEHICLE TEMPERATURE AND HUMIDITY STABILIZATION DATA

Test Vehicle: 2023 Mazda CX-30 5-door SUV
Test Program: NCAP Side Pole Impact Test

NHTSA No.: O20235400
Test Date: 04/14/2023



Temperature and Humidity Stabilization Chart / Data for Dummies and Test Vehicle

APPENDIX A
PHOTOGRAPHS

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4	Post-Test Frontal View of Test Vehicle	A-5
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Figure A-1: As Delivered Right Front $\frac{3}{4}$ View of Test Vehicle



Figure A-2: As Delivered Left Rear $\frac{3}{4}$ View of Test Vehicle



Figure A-3: Pre-Test Frontal View of Test Vehicle

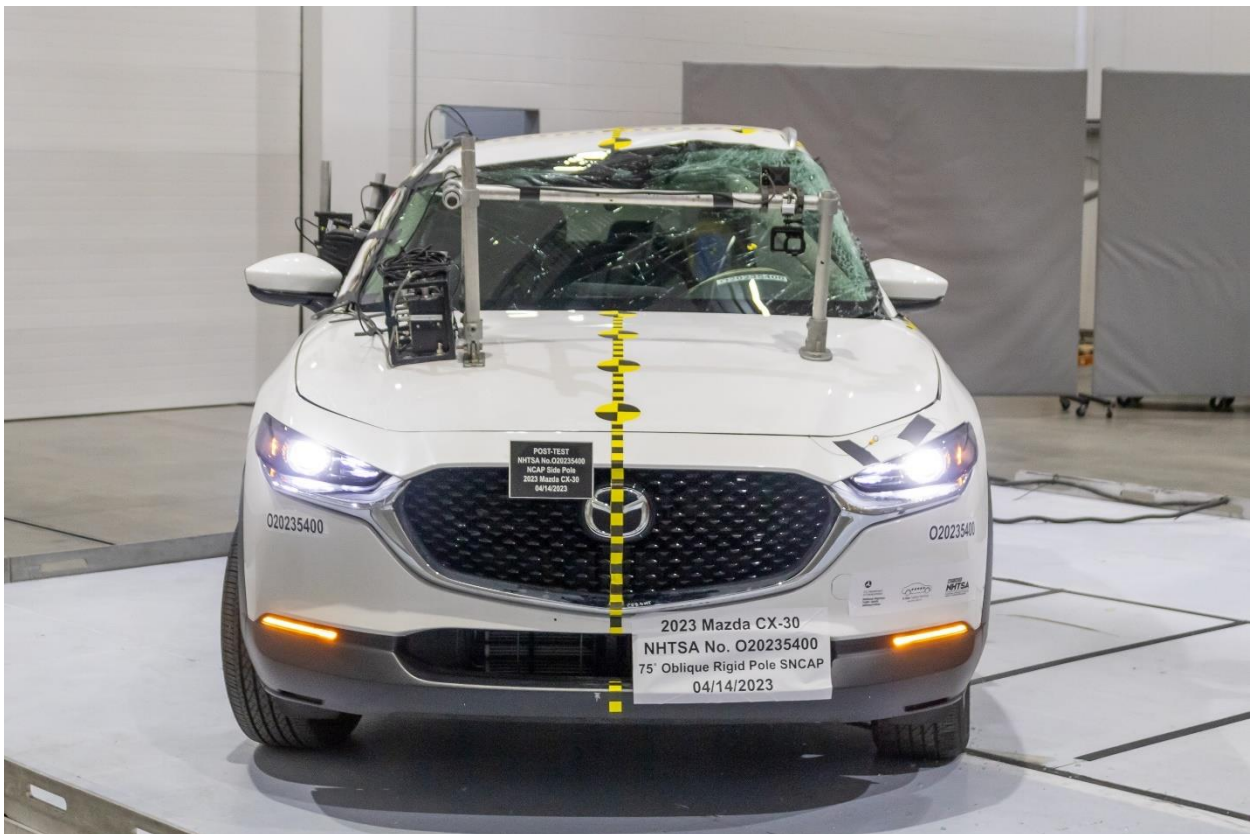


Figure A-4: Post-Test Frontal View of Test Vehicle



Figure A-5: Pre-Test Left Front $\frac{3}{4}$ View of Test Vehicle



Figure A-6: Post-Test Left Front $\frac{3}{4}$ View of Test Vehicle



Figure A-7: Pre-Test Left Side View of Test Vehicle



Figure A-8: Post-Test Left Side View of Test Vehicle



Figure A-9: Pre-Test Left Rear $\frac{3}{4}$ View of Test Vehicle



Figure A-10: Post-Test Left Rear $\frac{3}{4}$ View of Test Vehicle

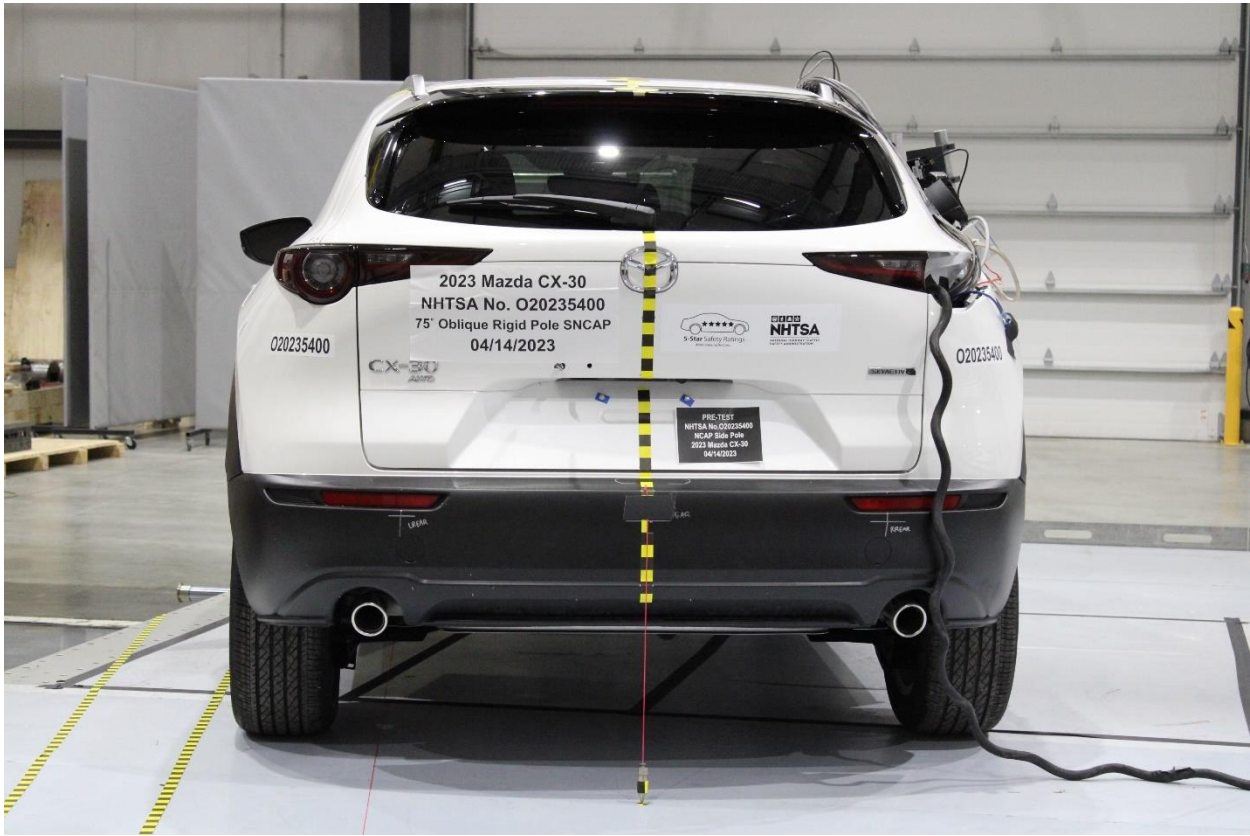


Figure A-11: Pre-Test Rear View of Test Vehicle



Figure A-12: Post-Test Rear View of Test Vehicle

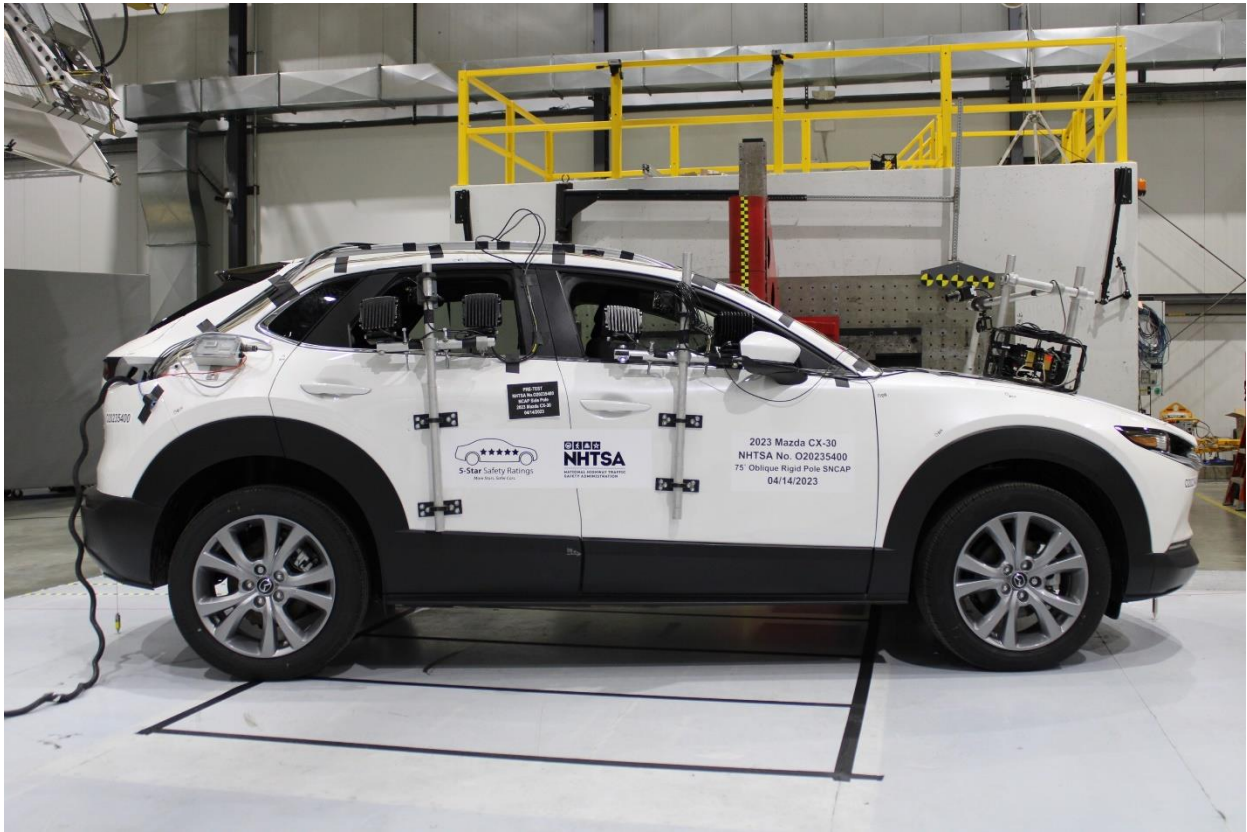


Figure A-13: Pre-Test Right Side View of Test Vehicle



Figure A-14: Post-Test Right Side View of Test Vehicle

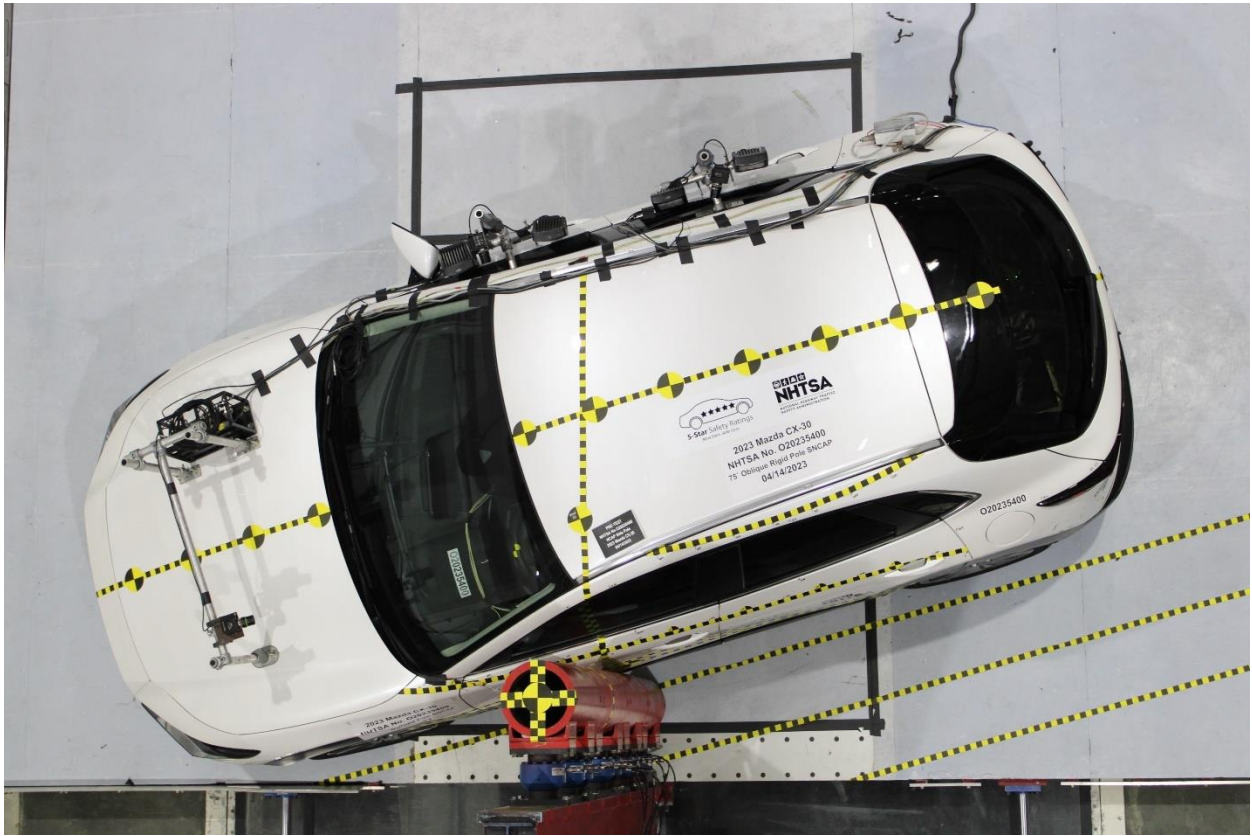


Figure A-15: Pre-Test Overhead View of Test Area

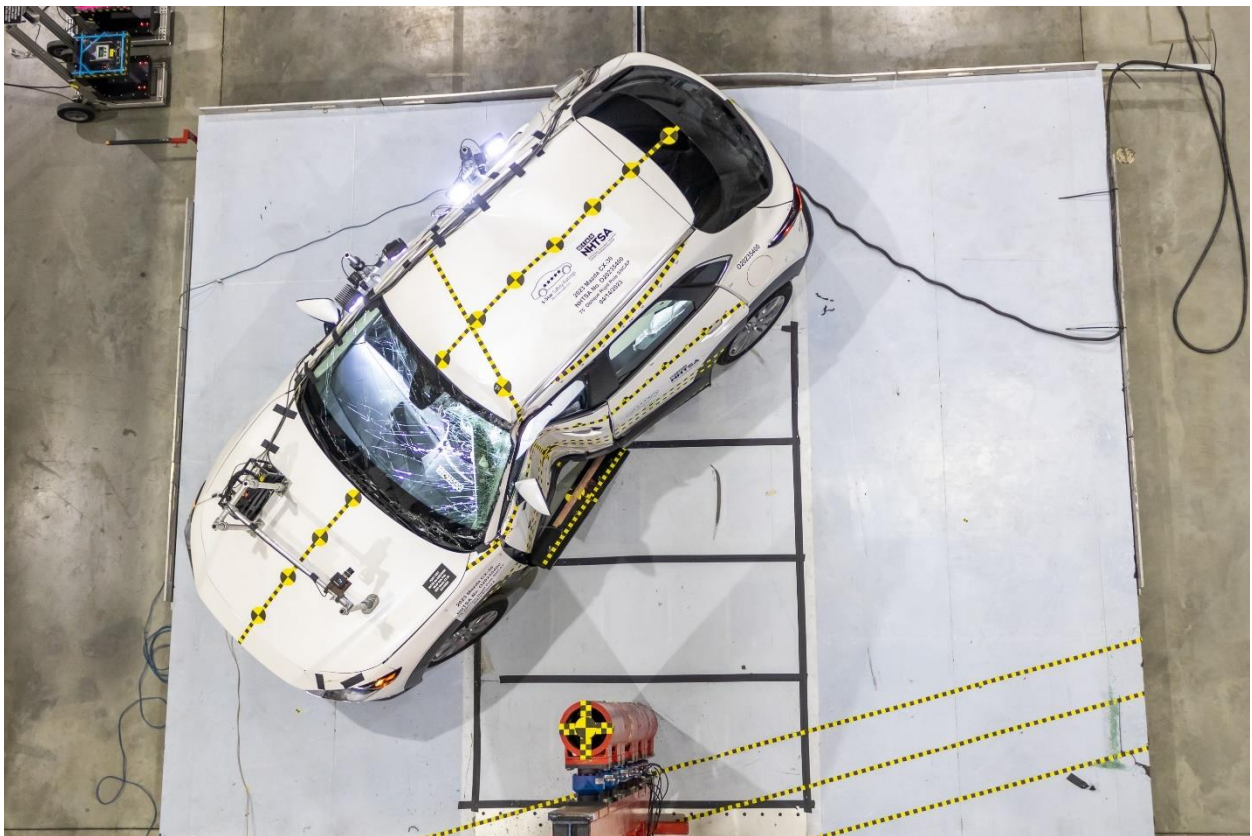


Figure A-16: Post-Test Overhead View of Test Area



Figure A-17: Pre-Test Left Side View of Pole Positioned Against Side of Vehicle



Figure A-18: Pre-Test Right Side View of Pole Positioned Against Side of Vehicle



Figure A-19: Pre-Test Close-Up View of Impact Point Target

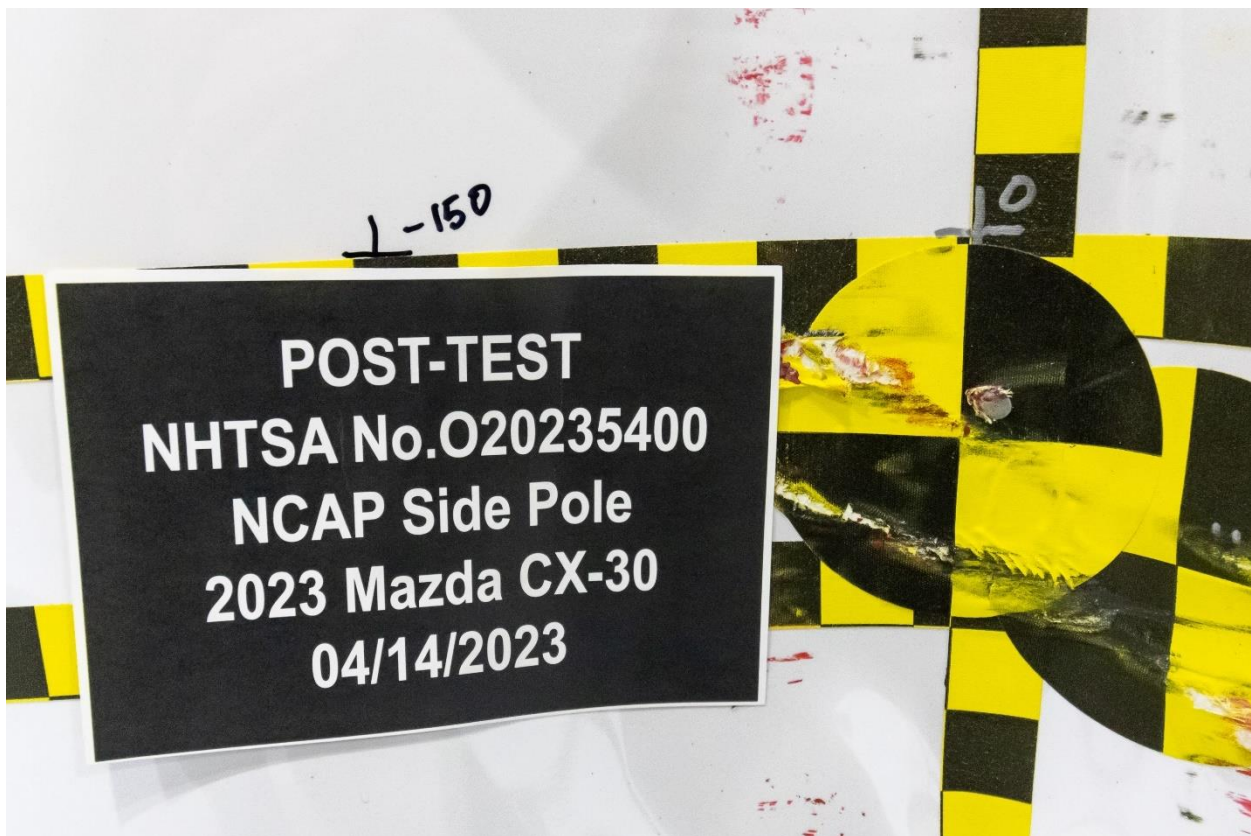


Figure A-20: Post-Test Close-Up View of Impact Point Target Showing Impact Location

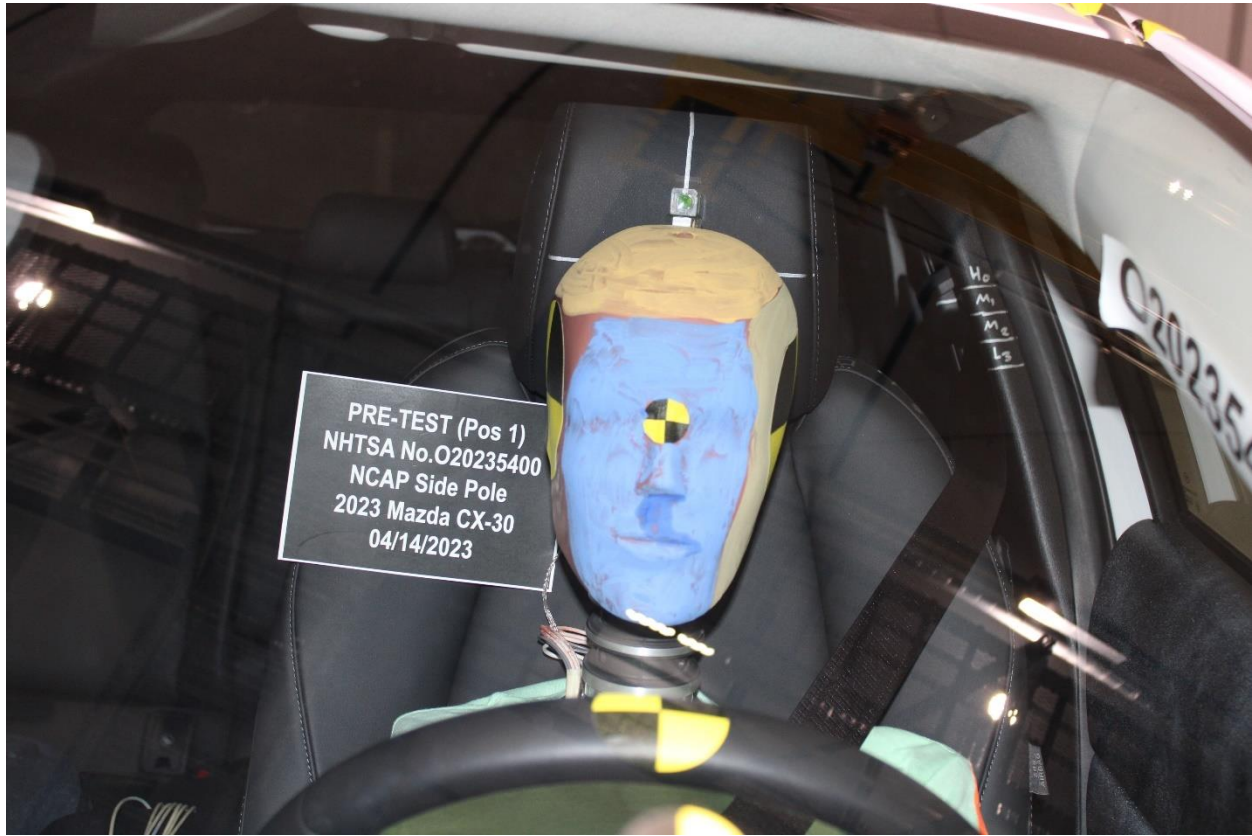


Figure A-21: Pre-Test Front Close-Up View of Dummy Head and Chest



Figure A-22: Post-Test Front Close-Up View of Dummy



Figure A-23: Pre-Test Left Side View of Dummy Showing Belt and Chalking



Figure A-24: Pre-Test Left Side View of Dummy Shoulder and Door Top View



Figure A-25: Post-Test Left Side View of Dummy Shoulder and Door Top View



Figure A-26: Pre-Test Frontal View of Seat Back Prior to Dummy Positioning

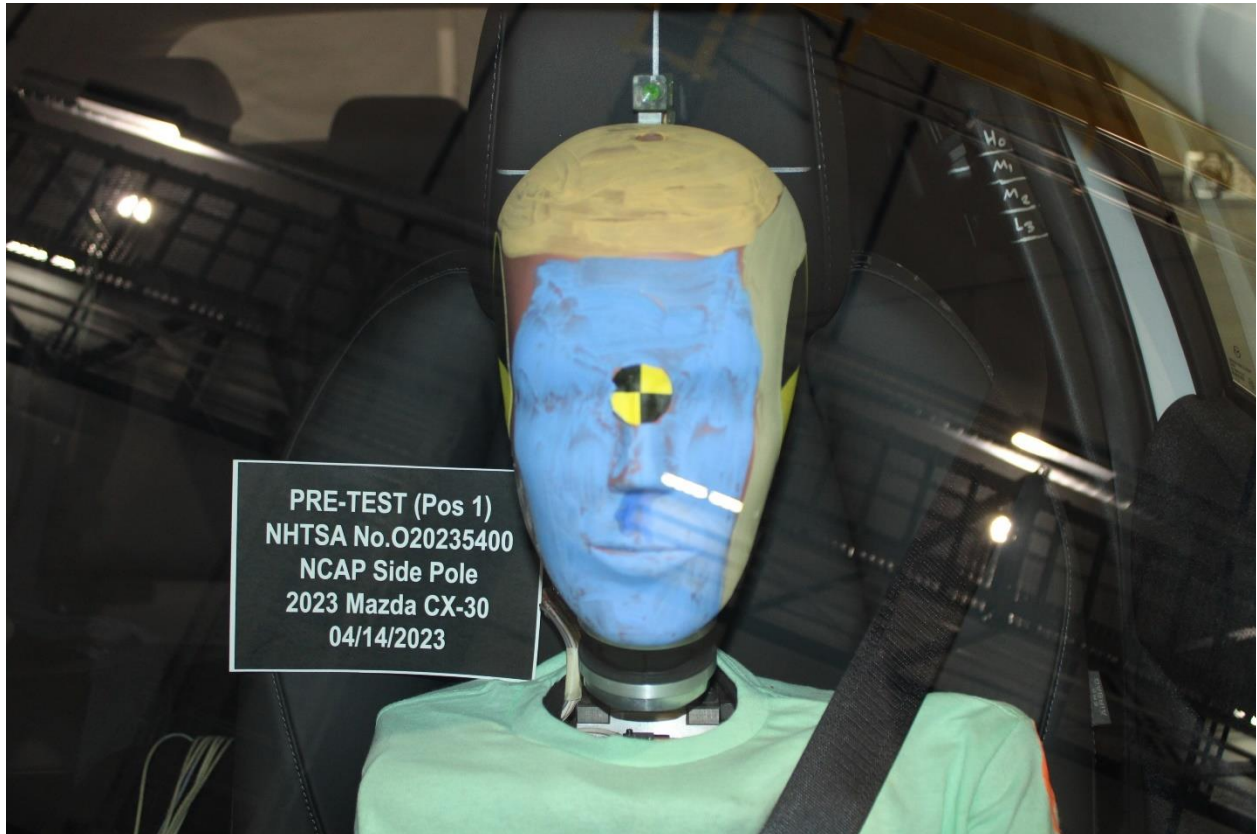


Figure A-27: Pre-Test Frontal Close-Up View of Dummy Head / Shoulders in Relation to Head Restraint



Figure A-28: Pre-Test Frontal View of Seat Pan Prior to Dummy Positioning



Figure A-29: Pre-Test Overhead View of Dummy Thighs on Seat Pan



Figure A-30: Pre-Test Left Side View of Dummy's Neck Showing Position of Adjustable Neck Bracket



Figure A-31: Pre-Test Left Side View of Dummy's Head Showing Dummy's Head is Level



Figure A-32: Pre-Test Placement of Dummy's Feet



Figure A-33: Pre-Test View of Belt Anchorage for Dummy



Figure A-34: Pre-Test Left Side View of Steering Wheel



Figure A-35: Pre-Test View of Disengaged Parking Brake

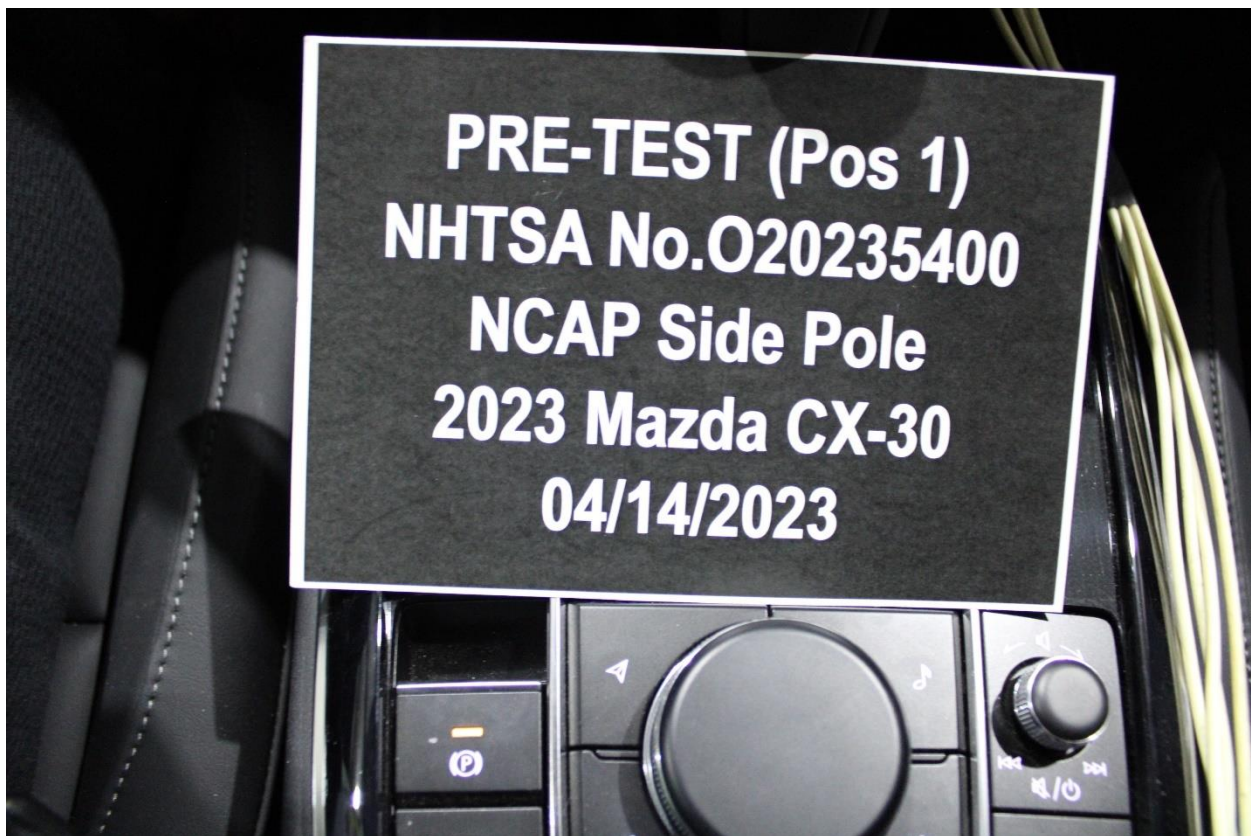


Figure A-36: Pre-Test View of Parking Brake



Figure A-37: Pre-Test Close-Up Left Side View of Driver Seat Track



Figure A-38: Pre-Test Close-Up Left Side View of Driver Seat Back



Figure A-39: Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Figure A-40: Pre-Test Dummy and Door Clearance View



Figure A-41: Post-Test Dummy and Door Clearance View



Figure A-42: Pre-Test Right Side View of Dummy and Front Seat of Occupant Compartment



Figure A-43: Post-Test Right Side View of Dummy and Front Seat of Occupant Compartment



Figure A-44: Pre-Test Inner Door Panel View



Figure A-45: Post-Test Inner Door Panel View Showing Dummy Contact Location



Figure A-46: Post-Test Dummy Close-Up Head Contact with Vehicle Interior View



Figure A-47: Post-Test Dummy Close-Up Head Contact with Side Airbag View



Figure A-48: Post-Test Dummy Close-Up Torso Contact with Vehicle Interior View



Figure A-49: Post-Test Dummy Close-Up Torso Contact with Side Airbag View



Figure A-50: Post-Test Dummy Close-Up Pelvis Contact with Vehicle Interior View



Figure A-51: Post-Test Dummy Close-Up Pelvis Contact with Side Airbag View



Figure A-52: Post-Test Dummy Close-Up Knee Contact with Vehicle Interior View



Figure A-53: Pre-Test Right Side View of Dummy and Rear Seat of Occupant Compartment



Figure A-54: Post-Test Inner Rear Passenger Torso Air Bag Deployment View



Figure A-55: Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Figure A-56: Post-Test View of Fuel Filler Cap or Fuel Filler Neck

O20235400

MFD. BY MAZDA MOTOR MANUFACTURING DE MEXICO S.A. DE C.V.
DATE 11/22 GVWR/PNBV 4381 LB 1987 KG
FRONT GAWR/PNBE AV 2355 LB 1068 KG REAR GAWR/PNBE AR 2072 LB 940 KG
WITH/AVEC 215 /55R18 95H TIRES/PNEUS WITH/AVEC 215 /55R18 95H TIRES/PNEUS
18X7J RIMS/JANTES 18X7J RIMS/JANTES
250 KPA/36 PSI COLD/A FROID 250 KPA/36 PSI COLD/A FROID
THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY AND THEFT
PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.
VIN: 3MDMB0M8PM507931 TYPE:MPV COLOR CODE:25D MADE IN MEXICO





Figure A-57: Close-Up View of Vehicle's Certification Label

O20235400

 **TIRE AND LOADING INFORMATION**
RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

SEATING CAPACITY | TOTAL 5 | FRONT 2 | REAR 3
NOMBRE DE PLACES | AVANT 2 | ARRIERE 3

The combined weight of occupants and cargo should never exceed 385 kg or 850 lbs.*
Le poids total des occupants et du chargement ne doit jamais dépasser 385 kg ou 850 lb.*

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS À FROID	SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS (DGJ1)
FRONT AVANT	215/55R18	250 kPa, 36 psi	
REAR ARRIERE	215/55R18	250 kPa, 36 psi	
SPARE DE SECOURS	T135/80D17	420 kPa, 60 psi	

Figure A-58: Close-Up View of Vehicle's Tire Information Placard or Label

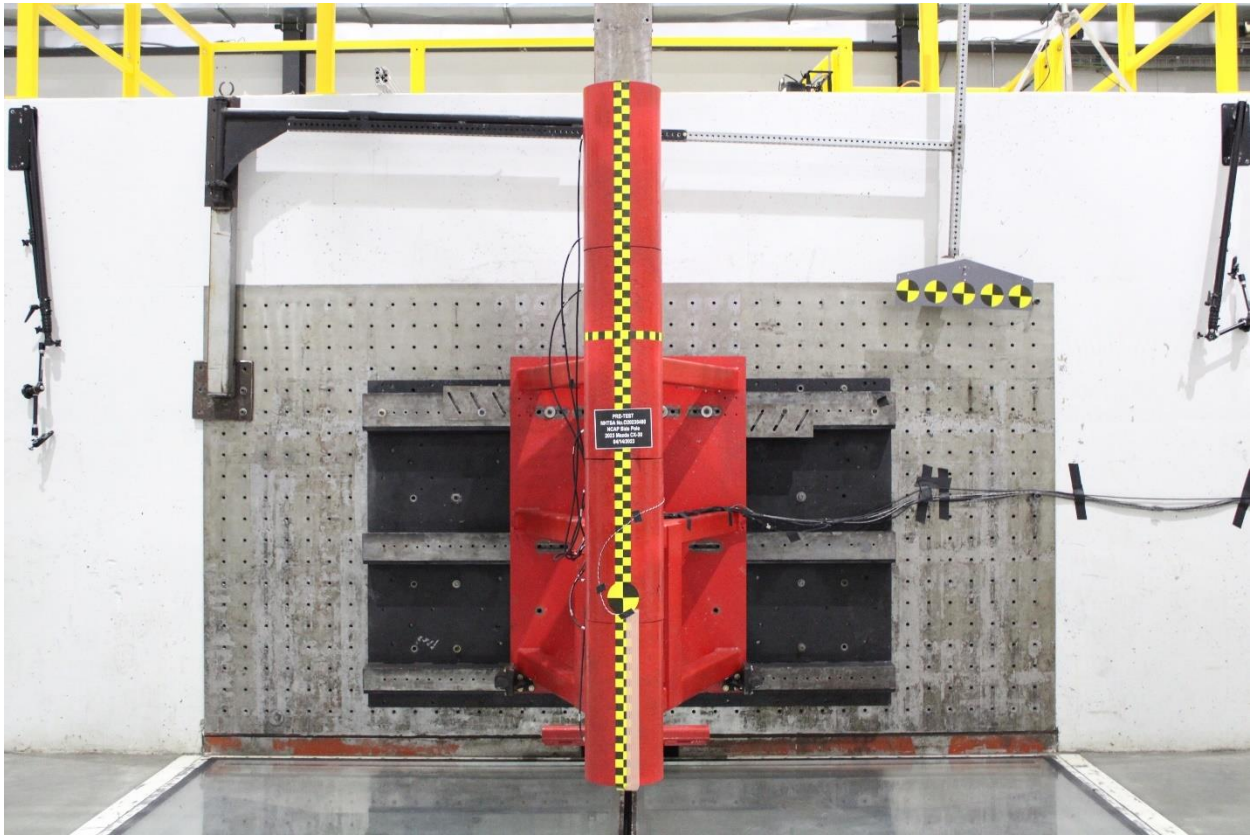


Figure A-59: Pre-Test Pole Barrier Front View



Figure A-60: Post-Test Pole Barrier Front View

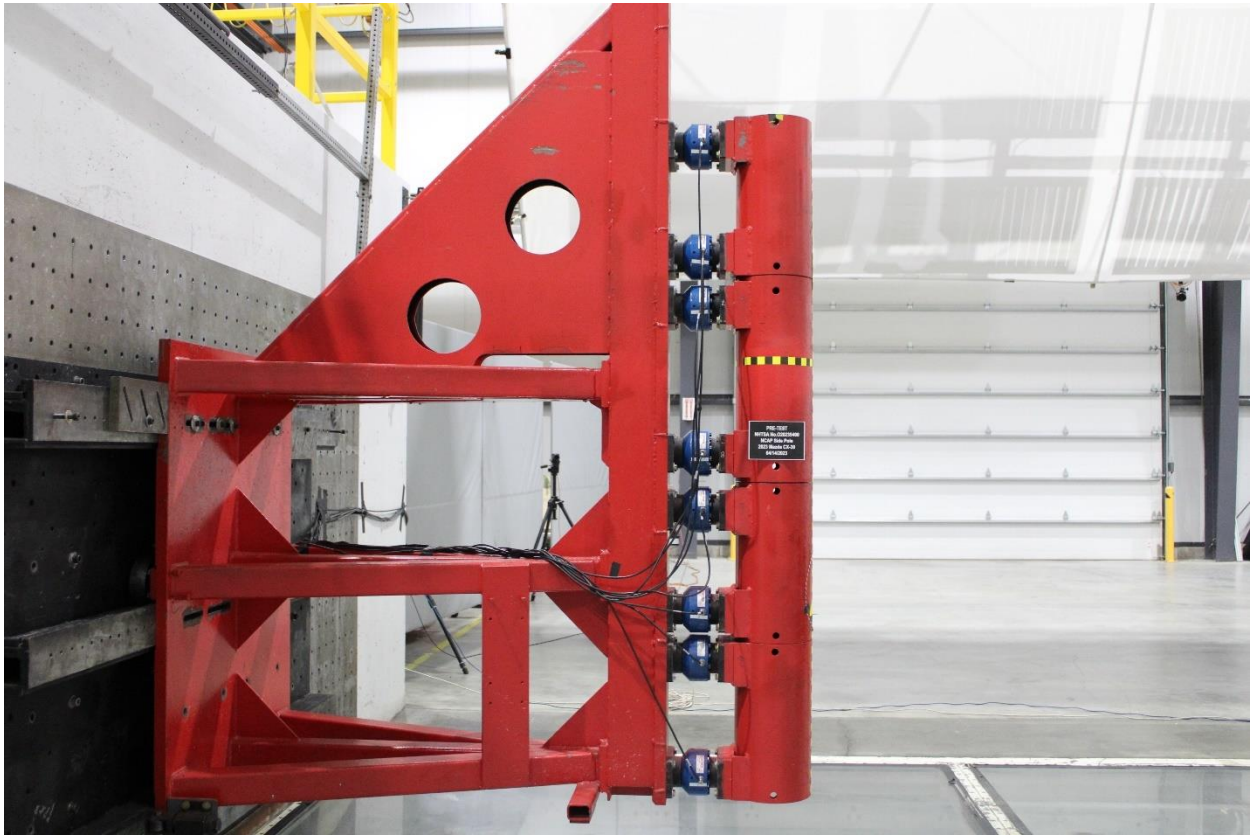


Figure A-61: Pre-Test Pole Barrier Side View

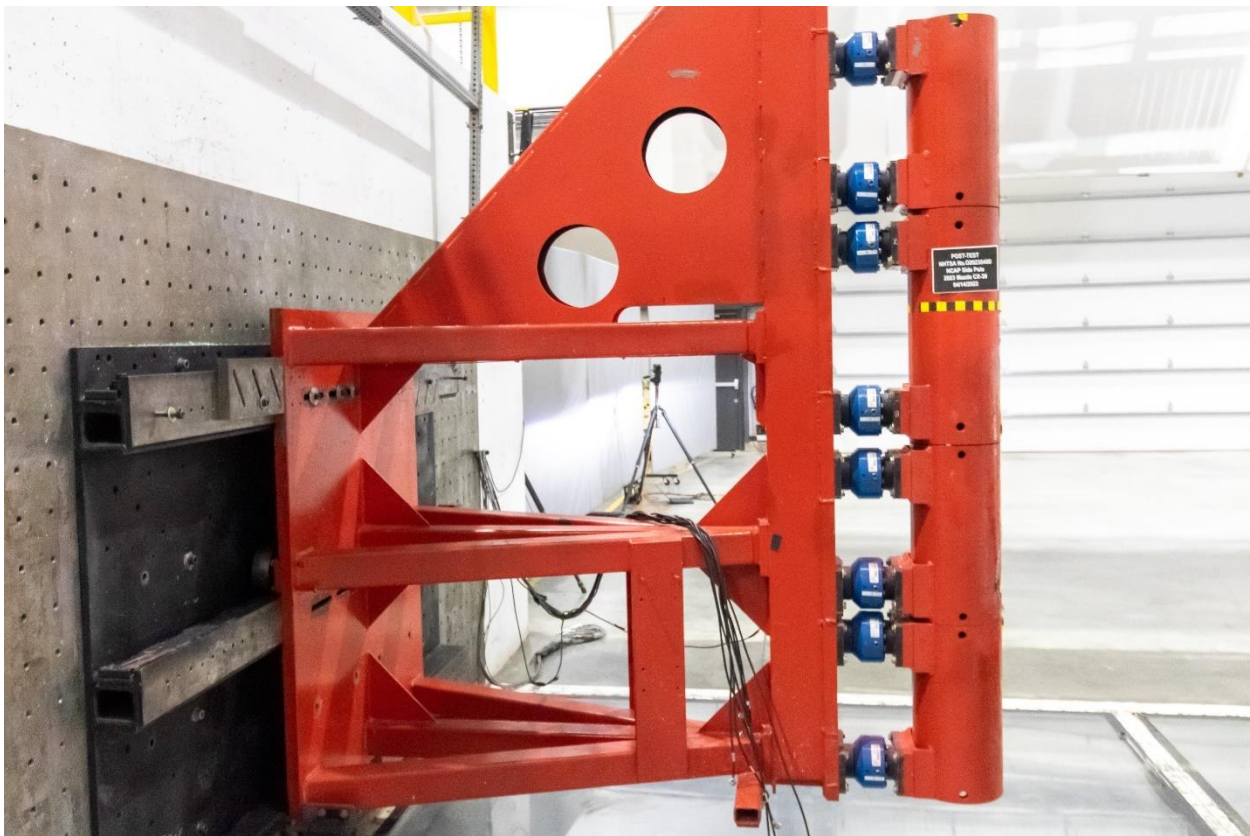


Figure A-62: Post-Test Pole Barrier Side View

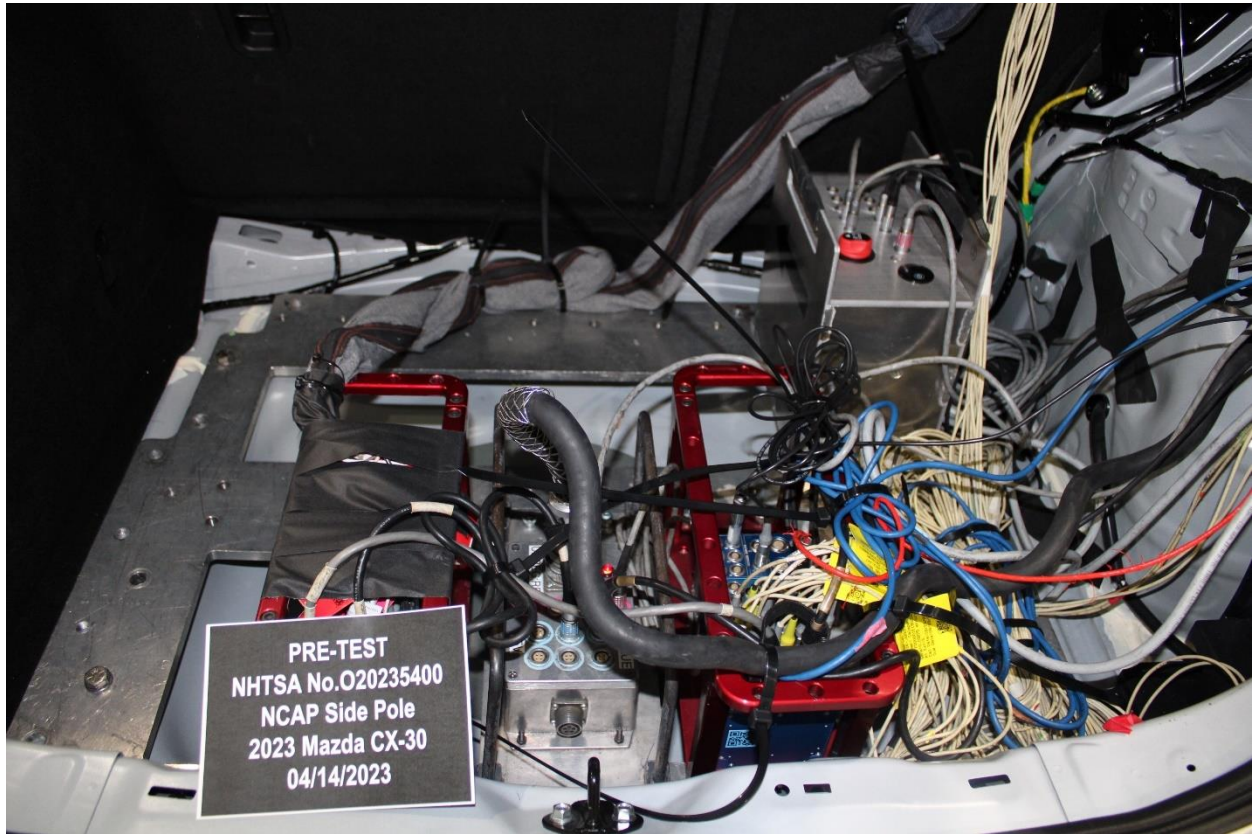


Figure A-63: Pre-Test Ballast View



Figure A-64: Post-Test Primary and Redundant Speed Trap Read-Out

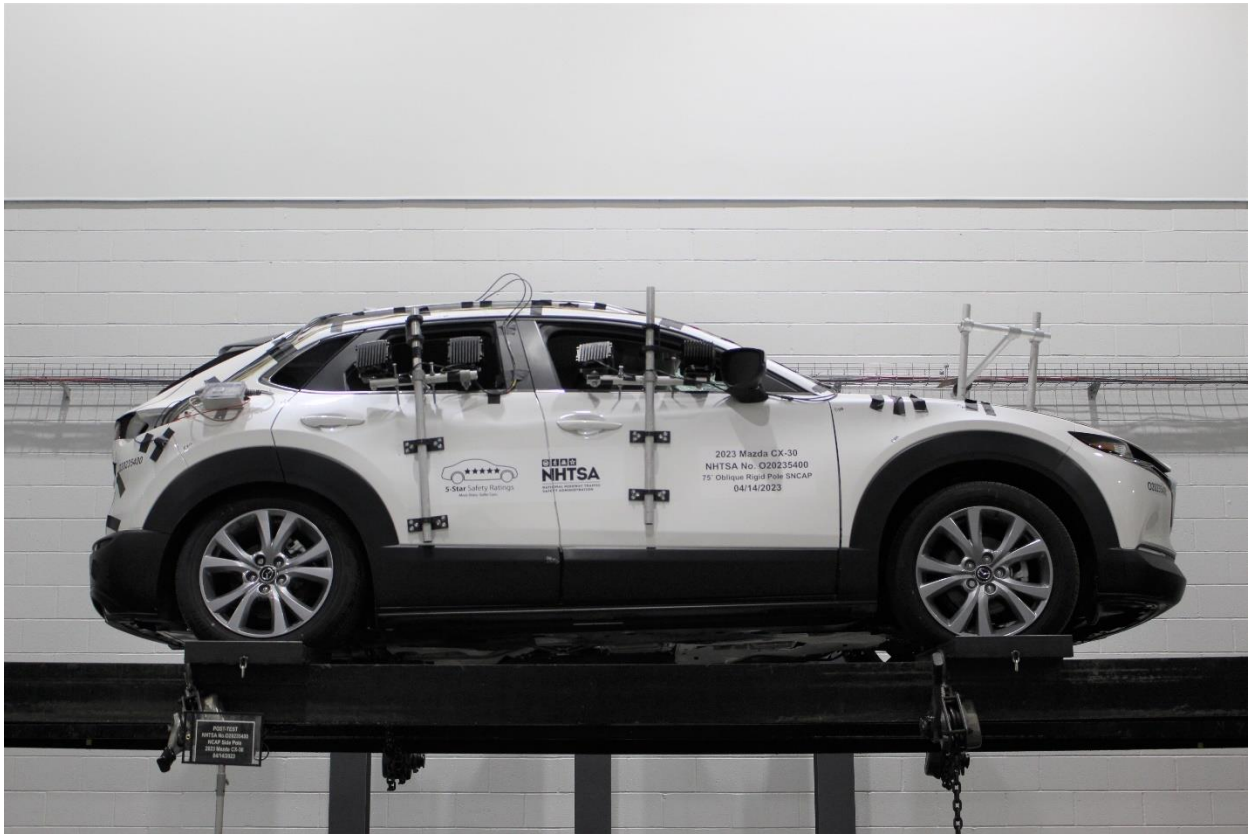


Figure A-65: FMVSS No. 301 Static Rollover 0 Degrees

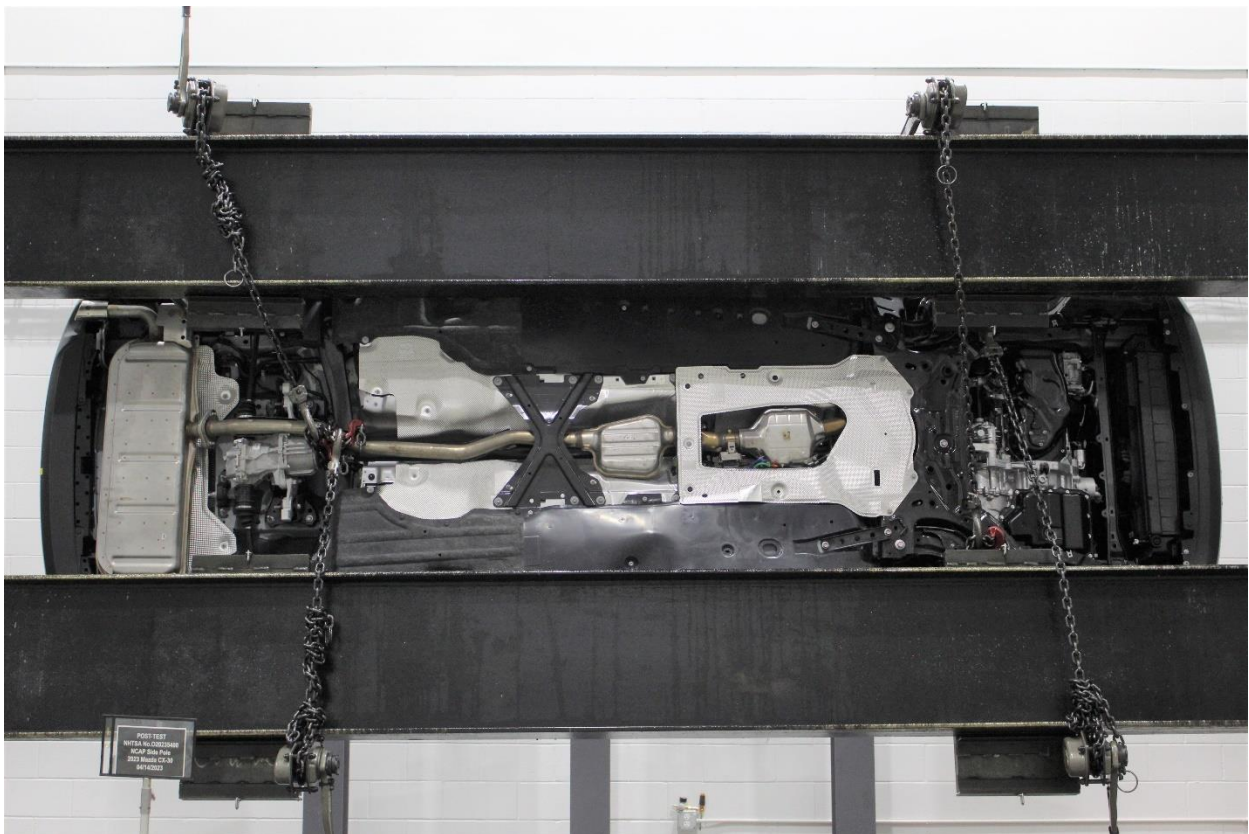


Figure A-66: FMVSS No. 301 Static Rollover 90 Degrees

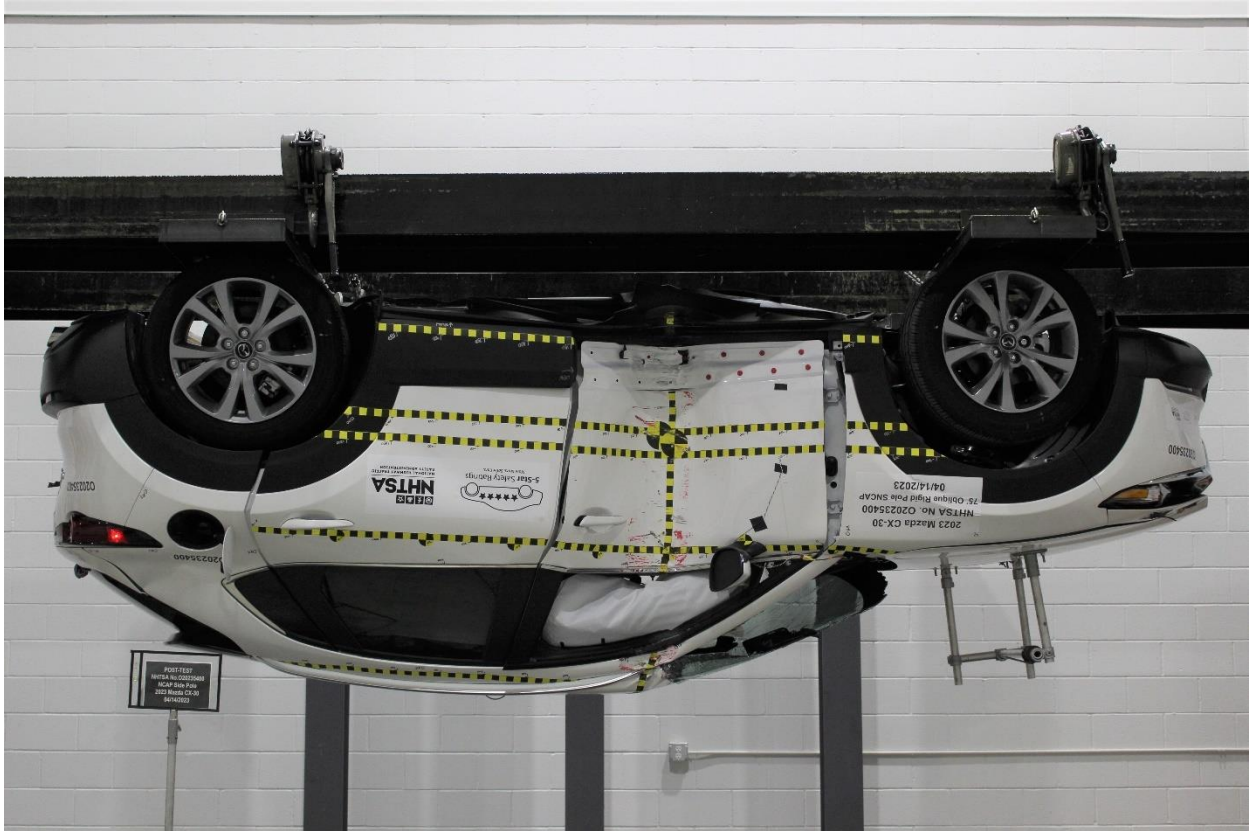


Figure A-67: FMVSS No. 301 Static Rollover 180 Degrees




Figure A-68: FMVSS No. 301 Static Rollover 270 Degrees



Figure A-69: FMVSS No. 301 Static Rollover 360 Degrees



Figure A-70: Impact Event



EPA DOT Fuel Economy and Environment

Fuel Economy

29 MPG
combined City/hwy

26 MPG
city

33 MPG
highway

3.4 gallons per 100 miles

You save \$250
in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$1,550

Fuel Economy & Greenhouse Gas Rating (EPA est.)

Smog Rating (EPA est.)

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$6,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at 27.59 per gallon. EPA's miles per gallon figure is equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov
Calculate personalized estimates and compare vehicles.

Gasoline Vehicle

PARTS CONTENT INFORMATION:

FOR VEHICLES IN THIS CARLINE U.S./CANADIAN PARTS CONTENT: 45%

MAJOR SOURCES OF FOREIGN PARTS CONTENT: MEXICO 95% JAPAN 25%

NOTE: PARTS CONTENT DOES NOT INCLUDE FINAL ASSEMBLY DISTRIBUTION OR OTHER NON-PARTS COSTS.

FOR THIS VEHICLE: FINAL ASSEMBLY POINT: SALAMANCA, MEXICO COUNTRY OF ORIGIN: ENGINE: MEXICO TRANSMISSION: THAILAND

This label is affixed pursuant to the Federal Automobile Disclosure Act. Gasoline, Emissions and Title Fees, State and Local Taxes, and Dealer-installed options are not included.

2023 Mazda CX-30

Model: CX-30 2.5 S AWD W/ PREFERRED PKG
Exterior Color: SNOWFLAKE WHITE PEARL
Interior Color: BLACK / BLACK

STANDARD EQUIPMENT

ENGINE/MECHANICAL FEATURES

- SKYACTIV 2.5L DOHC 4-CYL ENGINE
- SKYACTIV-DRIVE ESP SPORT MODE AT
- 181 HORSEPOWER
- 156 LB-FT TORQUE
- 18-INCH ALLOY WHEELS
- P215/55R15 TIRES
- LED HEADLIGHTS & TAILLIGHTS
- LED DAYTIME RUNNING LIGHTS
- BLACK REAR ROOF SPOILER

EXTERIOR FEATURES

- 18-INCH ALLOY WHEELS
- P215/55R15 TIRES
- LED HEADLIGHTS & TAILLIGHTS
- LED DAYTIME RUNNING LIGHTS
- BLACK REAR ROOF SPOILER

INTERIOR FEATURES

- DUAL-ZONE AUTO CLIMATE CONTROL
- REAR AIR CONDITIONING VENTS
- LEATHERETTE SEATS
- 60/40 SPLIT FOLD-DOWN REAR SEAT
- PUSH-BUTTON START
- MAZDA ADVANCED KEYLESS ENTRY
- POWER WINDOW/DOOR LOCKS
- LEATHER-WRAPPED STEERING WHEEL
- ELECTRONIC PARKING BRAKE

SAFETY AND SECURITY FEATURES

- 60/40/60 KICK-IMPACT BARRIER & 30/60/38K MI BUMPER-TO-BUMPER WARRANTY
- 24-HOUR ROADSIDE ASSISTANCE
- ANTI-KICK ENGINE IMMOBILIZER
- HIGH BEAM CONTROL
- DRIVER ATTENTION ALERT
- LANE DEPARTURE WARNING SYSTEM
- LANE KEEP ASSIST
- BLIND SPOT MONITORING WITH CROSS TRAFFIC ALERT
- REAR CROSS TRAFFIC ALERT
- 4 WHEEL DISC BRAKES
- ELECTRIC POWER ASSISTED STEERING
- 4-VECTORING CONTROL PLUS
- I-ACTIVE AWD
- AUTO ON/OFF HEADLIGHTS
- RAIN-SENSING WINDSHIELD WIPERS
- DUAL POWER SIDE MIRRORS WITH TURN LAMPS
- ROOF RAILS
- 8.8" COLOR CENTER DISPLAY
- AM/FM 8-SPEAKER AUDIO
- MAZDA CONNECTED SERVICES
- BLUETOOTH-HANDS-FREE PHONE/AUDIO
- HD RADIO & USB IN/PTS
- ANDROID AUTO™ & APPLE CARPLAY™
- REAR AIR/REAR WIPER HOLDERS
- REARVIEW CAMERA
- REAR PRIVACY GLASS
- CARPETED FLOOR MATS
- ABS WITH EBD AND BRAKE-ASSIST
- DYNAMIC STABILITY CONTROL
- TRACTION CONTROL SYSTEM
- ADVANCED DUAL FRONT AIR BAGS
- DRY & PASS KNEE AIR BAGS
- FRONT & REAR SIDE-IMPACT AIR BAGS
- FRONT & REAR SIDE AIR CURTAINS
- SMART BRAKE SUPPORT WITH PEDESTRIAN DETECTION
- BLIND SPOT MONITORING
- TIRE PRESSURE MONITORING SYSTEM

MSRP \$28,550

OPTIONAL EQUIPMENT

JCP SNOWFLAKE WHITE PEARL PAINT CHARGE \$195
W/LK WHEEL LOCKS \$175
TWO MOONROOF CREDIT \$330
IPF PREFERRED PACKAGE NO CHARGE

- POWER DRIVER SEAT WITH POWER LUMBAR SUPPORT
- DRIVER SEAT MEMORY W/ 2 POSITIONS
- HEATED FRONT SEATS
- ILLUMINATED VANITY MIRRORS
- BLACK FRONT GRILLE
- SIDE MIRRORS WITH TILT IN REVERSE AND MEMORY POSITIONING
- OVERHEAD CONSOLE WITH SUNGLASS HOLDER

Total Vehicle and Options \$28,890
Delivery, Processing and Handling Fee \$1,275

Total MSRP \$29,965

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score Not Rated
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash	Driver Passenger	★★★★★
Side Crash	Front seat Rear seat	Not Rated Not Rated
Rollover		★★★★

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

SOLD TO: 61449 FRANK BOUCHER MAZDA RACINE 9201 WASHINGTON AVENUE RACINE, WI 53406
SHIP TO: 61449 DY FRANK BOUCHER MAZDA RACINE 9201 WASHINGTON AVENUE RACINE, WI 53406
3MVDMECM8PM507931
MazdaUSA.com

Figure A-71: Monroney Label

Head Restraints

▼ **Head Restraints**

Your vehicle is equipped with head restraints on all outboard seats and the rear center seat. The head restraints are intended to help protect you and the passengers from neck injury.

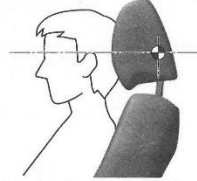
WARNING

Always drive with the head restraints installed when seats are being used and make sure they are properly adjusted:

Driving with the head restraints adjusted too low or removed is dangerous. With no support behind your head, your neck could be seriously injured in a collision.

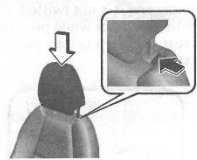
▼ **Height Adjustment**

Adjust the head restraint so that the center is even with the top of the passenger's ears.

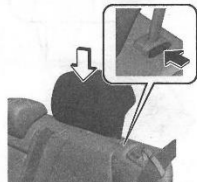


To raise a head restraint, pull it up to the desired position.
To lower the head restraint, press the stop-catch release, then push the head restraint down.

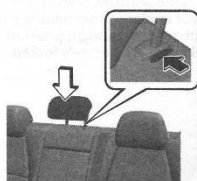
Front seats



Rear outboard seats



Rear center seat



▼ **Removal/Installation**

To remove the head restraint, pull it up while pressing the stop-catch.
To install the head restraint, insert the legs into the holes while pressing the stop-catch.

WARNING

Always drive with the head restraints installed when seats are being used and make sure they are properly installed:

Driving with the head restraints not installed is dangerous. With no support behind your head, your neck could be seriously injured in a collision.

After installing a head restraint, try lifting it to make sure that it does not pull out:

Driving with an unsecured head restraint is dangerous as the effectiveness of the head restraint will be compromised which could cause it to unexpectedly detach from the seat.

CAUTION

- When installing a head restraint, make sure that it is installed correctly with the front of the head restraint facing forward. If the head restraint is installed incorrectly, it could detach from the seat during a collision and result in injury.
- The head restraints on each of the front and rear seats are specialized to each seat. Do not switch around the head restraint positions. If a head restraint is not installed to its correct seat position, the effectiveness of the head restraint during a collision will be compromised which could cause injury.

Figure A-72: Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

PHOTO NOT APPLICABLE

Figure A-73: Post-Test View of Shattered Vehicle Inner Door Panel

APPENDIX B

VEHICLE AND DUMMY RESPONSE DATA PLOTS

TABLE OF DATA PLOTS
Driver Dummy Instrumentation Plots

Fig.	Description	Page
1	Driver Head Acceleration (X) Primary vs. Time	B-4
2	Driver Head Acceleration (Y) Primary vs. Time	B-4
3	Driver Head Acceleration (Z) Primary vs. Time	B-4
4	Driver Head Resultant Acceleration Primary vs. Time	B-4
5	Driver Lower Spine T12 Acceleration (X) vs. Time	B-5
6	Driver Lower Spine T12 Acceleration (Y) vs. Time	B-5
7	Driver Lower Spine T12 Acceleration (Z) vs. Time	B-5
8	Driver Lower Spine T12 Resultant Acceleration vs. Time	B-5
9	Driver Iliac Wing Force on Impact Side (Y) vs. Time	B-6
10	Driver Acetabulum Force on Impact Side (Y) vs. Time	B-6
11	Driver Total Pelvis Force on Impact Side (Y) vs. Time	B-6

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at www.NHTSA.gov.

Additional Driver Dummy Instrumentation Data

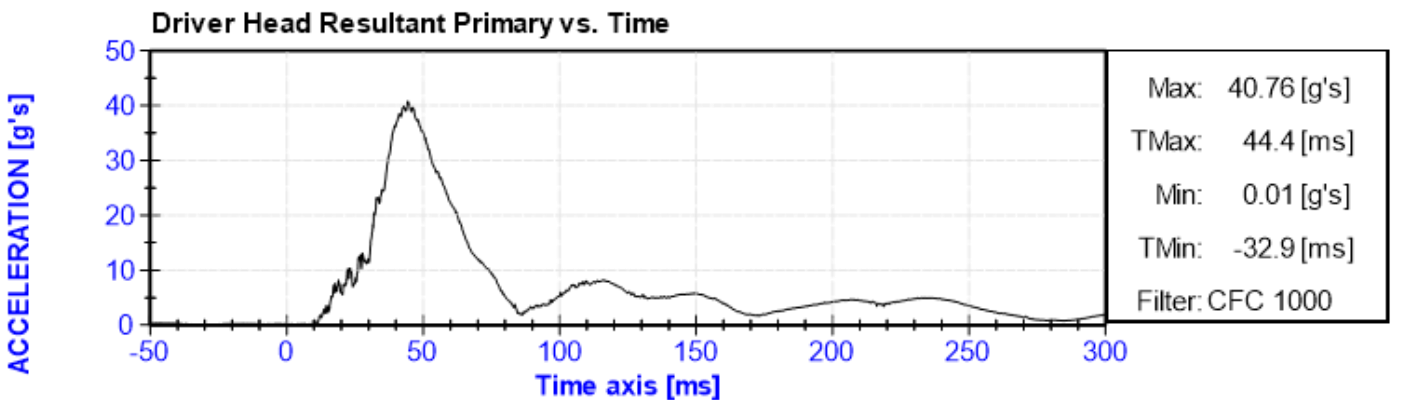
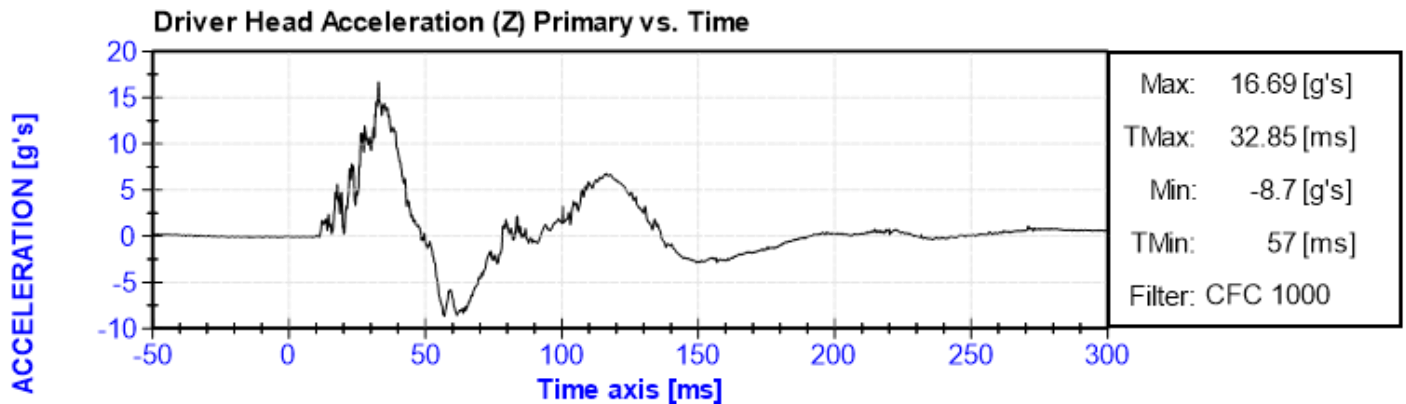
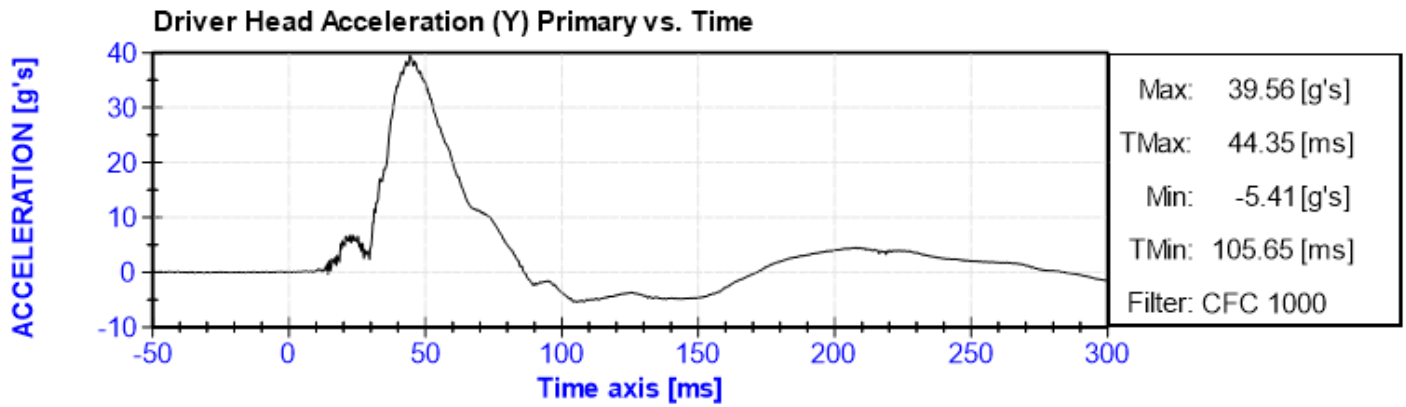
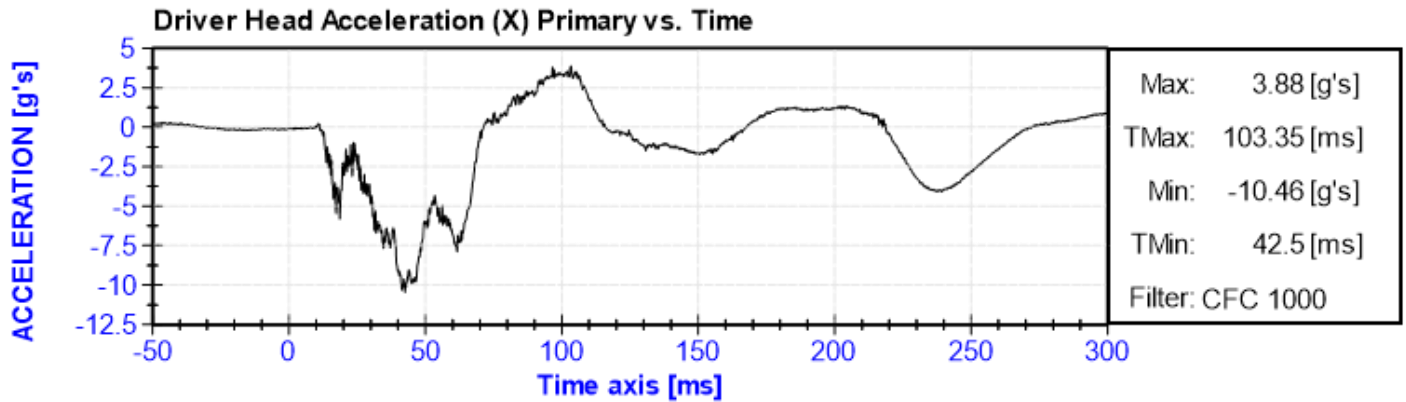
Driver Head Acceleration Redundant (X)
Driver Head Acceleration Redundant (Y)
Driver Head Acceleration Redundant (Z)
Driver Upper Thorax Rib Deflection (Y)
Driver Middle Thorax Rib Deflection (Y)
Driver Lower Thorax Rib Deflection (Y)
Driver Upper Abdomen Rib Deflection (Y)
Driver Lower Abdomen Rib Deflection (Y)

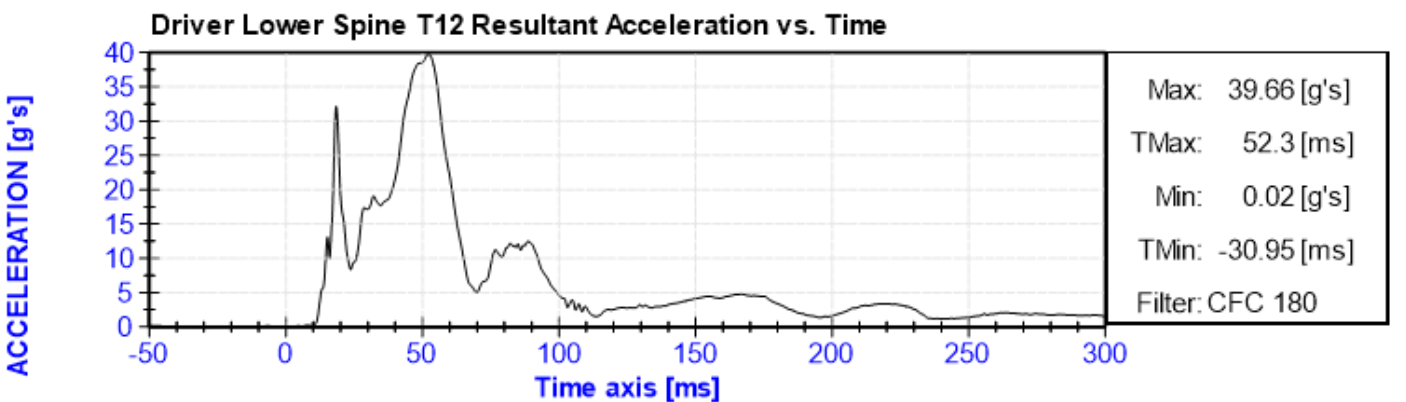
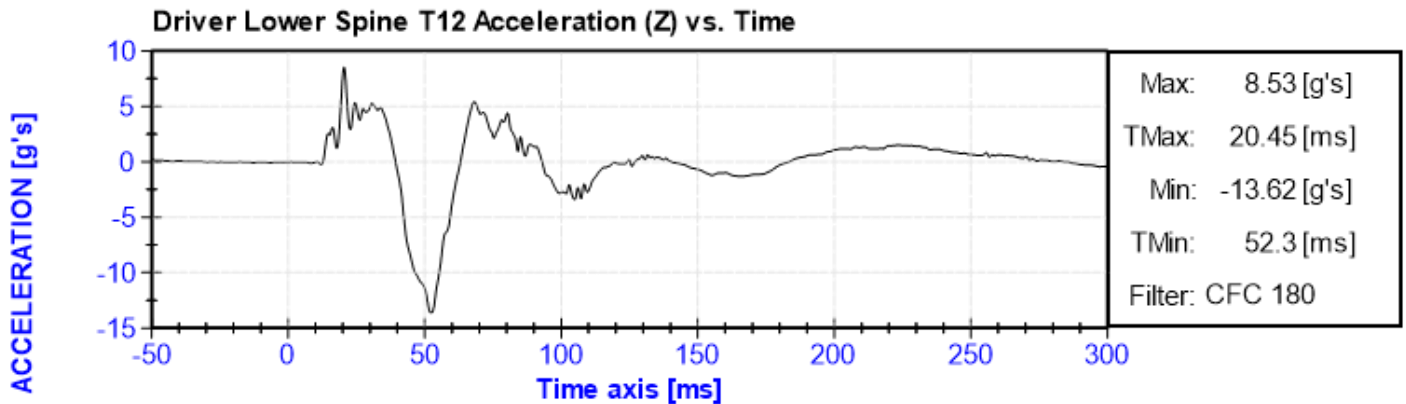
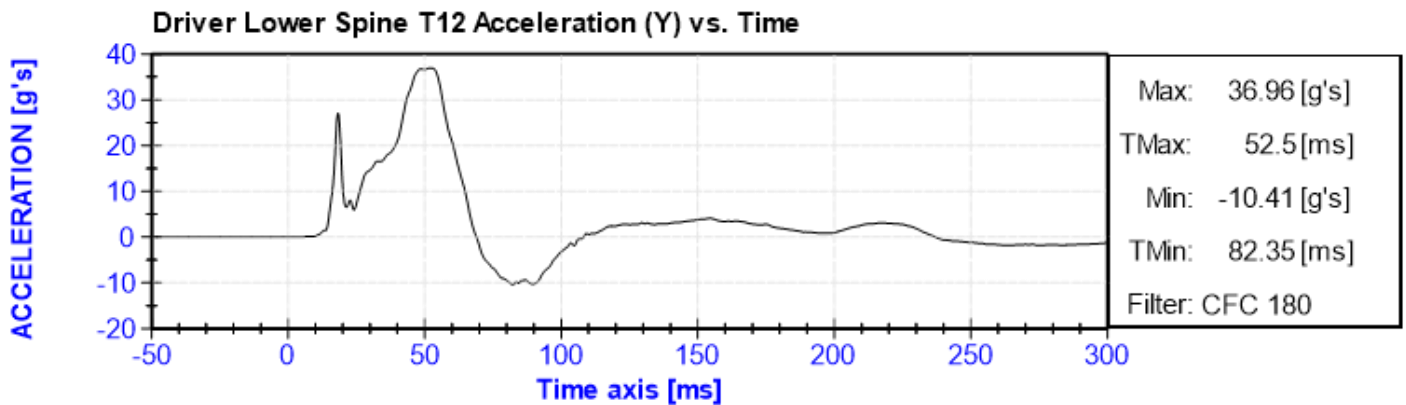
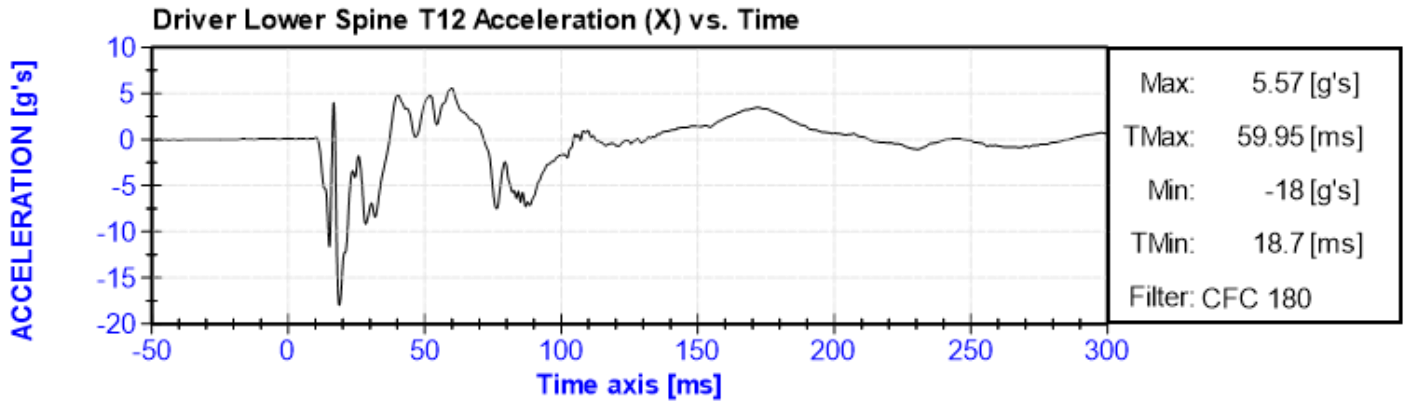
Vehicle Instrumentation Data

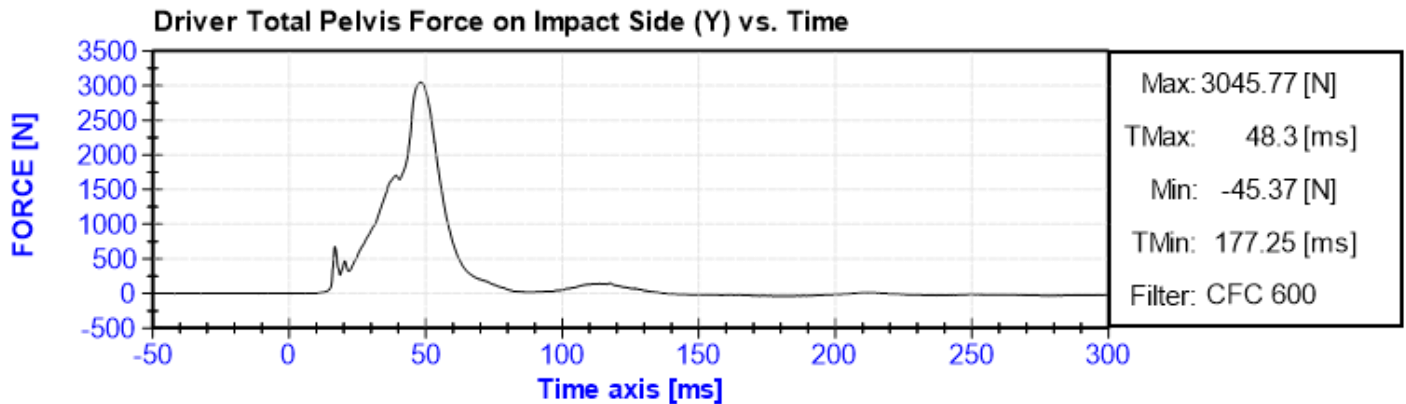
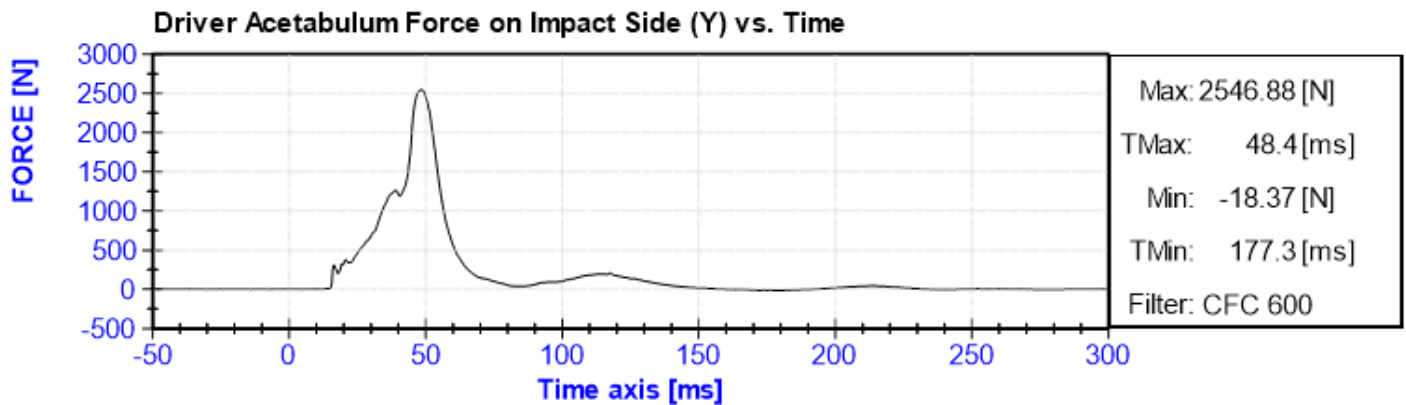
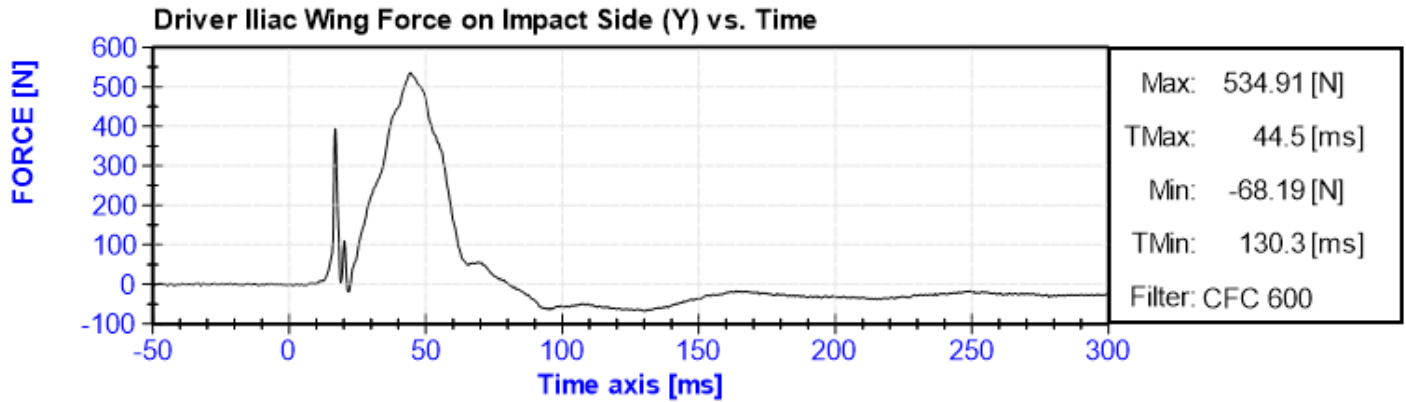
Vehicle Center of Gravity Acceleration (X)
Vehicle Center of Gravity Acceleration (Y)
Vehicle Center of Gravity Acceleration (Z)
Left Floor Sill Acceleration (Y)
Left A-Pillar Sill Acceleration (Y)
Left Lower A-Pillar Acceleration (Y)
Left Mid A-Pillar Acceleration (Y)
Left B-Pillar Sill Acceleration (Y)
Left Lower B-Pillar Acceleration (Y)
Left Mid B-Pillar Acceleration (Y)
Driver Seat Track at Dummy Hip Point Acceleration (Y)
Engine Top Acceleration (X)
Engine Top Acceleration (Y)
Firewall Center Acceleration (Y)
Right Roof at Vertical Impact Reference Line Acceleration (Y)
Right Sill at Vertical Impact Reference Line Acceleration (Y)
Rear Floorpan Behind Rear Axle at Centerline Acceleration (X)
Rear Floorpan Behind Rear Axle at Centerline Acceleration (Y)

Pole Instrumentation Data

Load Cell Pole Barrier #1 Force (Y)
Load Cell Pole Barrier #2 Force (Y)
Load Cell Pole Barrier #3 Force (Y)
Load Cell Pole Barrier #4 Force (Y)
Load Cell Pole Barrier #5 Force (Y)
Load Cell Pole Barrier #6 Force (Y)
Load Cell Pole Barrier #7 Force (Y)
Load Cell Pole Barrier #8 Force (Y)







APPENDIX C

DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

CALIBRATION TEST RESULTS

PRE-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

SERIAL NO: 300

(CONFIGURED FOR LEFT SIDE IMPACT)

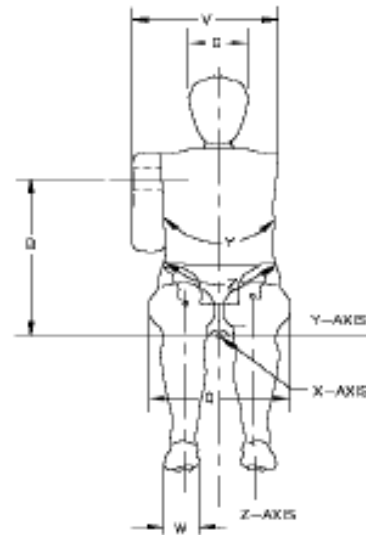
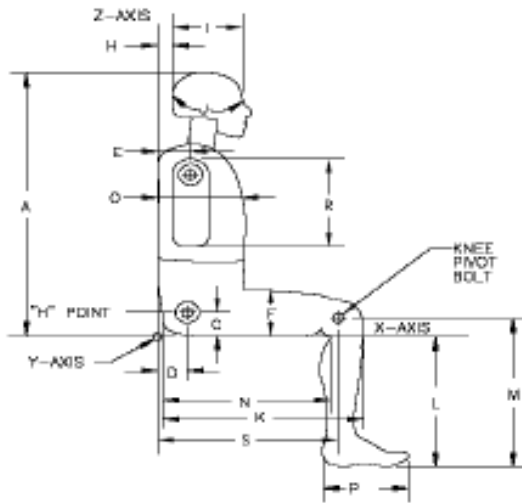


External Measurements - SID-IIs

Technician: K. Brogan

Date: 04/06/2023

Dummy Serial Number: 300



Symbol	Description	Specification (mm)		Result (mm)	Pass/Fail
A	Sitting Height	772	788	783	Pass
B	Shoulder Pivot Height	437	453	444	Pass
C	H-point Height	79	89	83	Pass
D	H-point from seatback	141	151	145	Pass
E	Shoulder Pivot from Backline	97	107	101	Pass
F	Thigh Clearance	119	135	124	Pass
G	Head Breadth	140	148	144	Pass
H	Head Back from Backline	40	46	42	Pass
I	Head Depth	178	188	182	Pass
J	Head Circumference	541	551	545	Pass
K	Buttock to Knee Length	514	540	529	Pass
L	Popliteal Height	343	369	357	Pass
M	Knee Pivot to floor height	392	409	403	Pass
N	Buttock Popliteal Length	416	442	431	Pass
O	Chest Depth w/o jacket	195	211	199	Pass
P	Foot Length	216	232	221	Pass
Q	Hip Breadth (w/pelvic plugs)	313	323	319	Pass
R	Arm Length	249	259	252	Pass
S	Knee Joint to seatback	477	493	486	Pass
V	Shoulder Width	341	357	351	Pass
W	Foot Width	78	94	85	Pass
Y	Chest Circumference w/jacket	851	881	876	Pass
Z	Waist Circumference	761	791	777	Pass

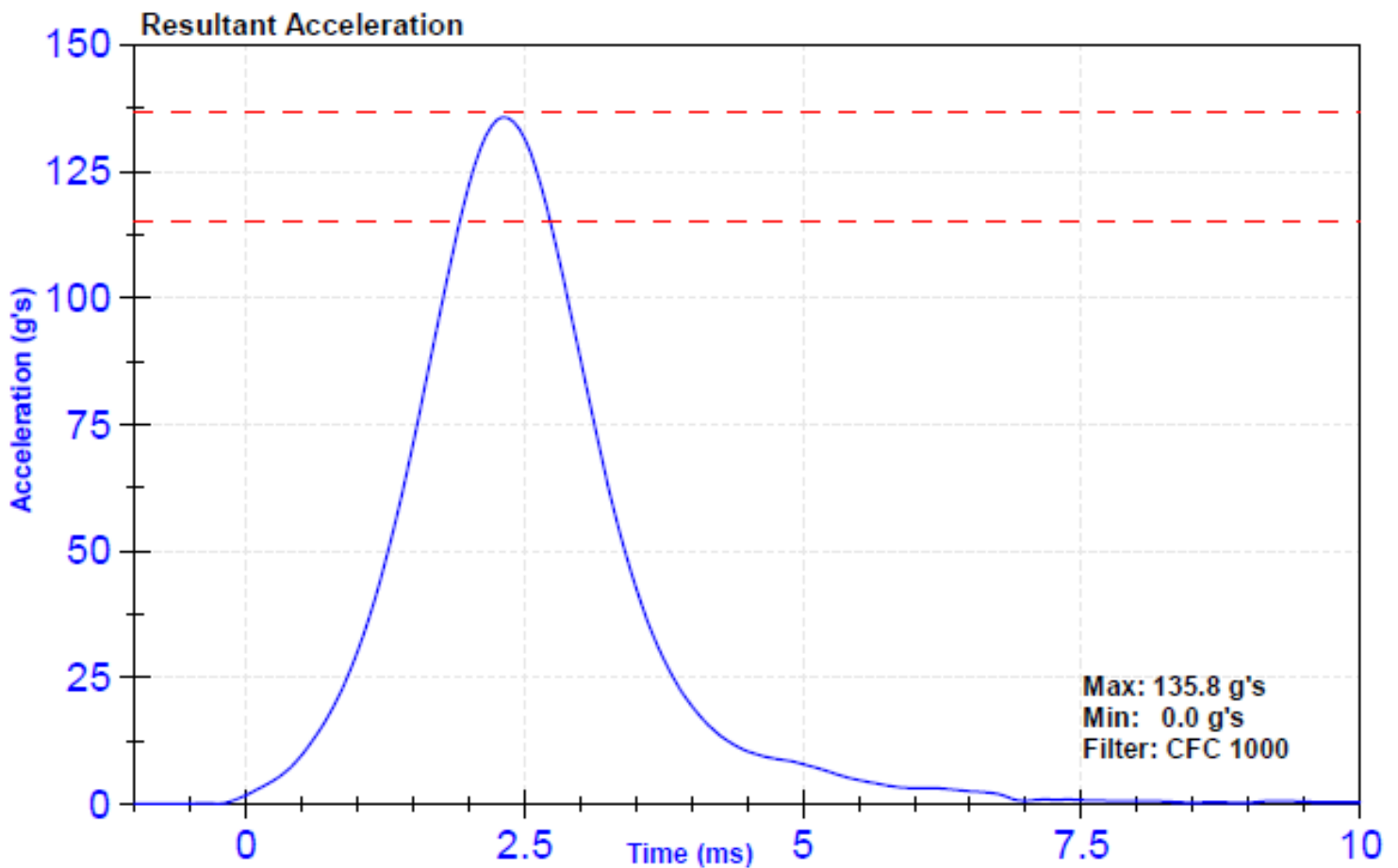
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

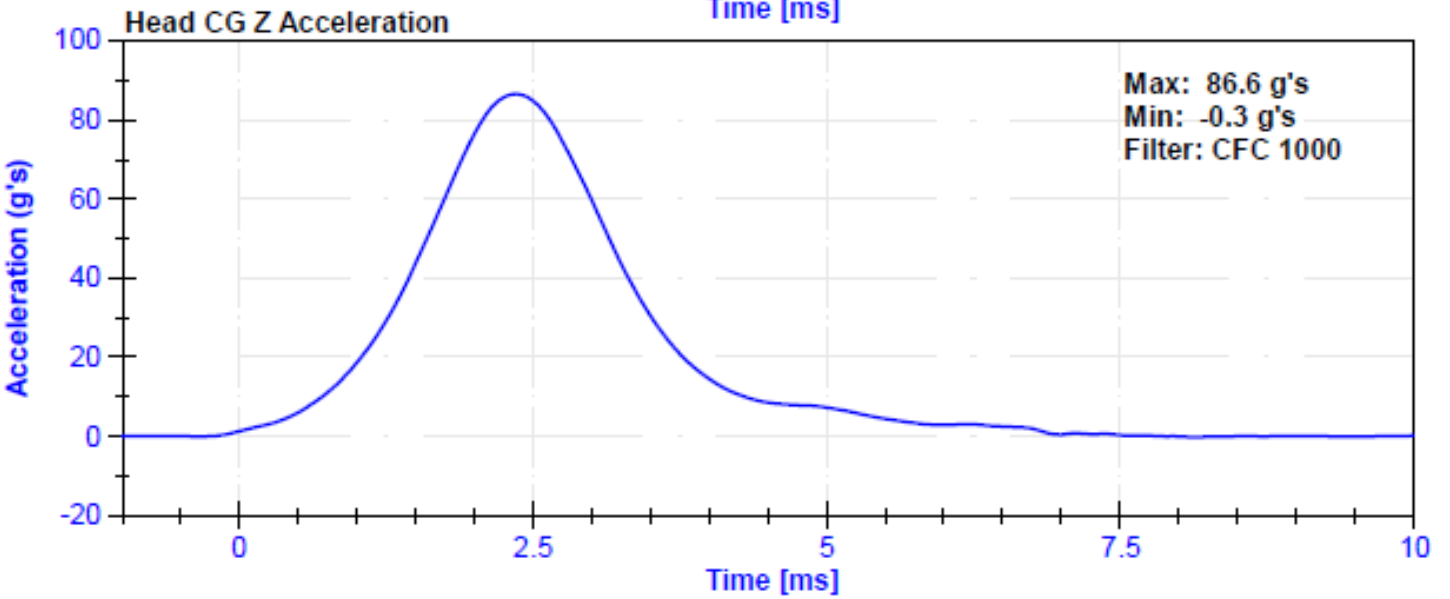
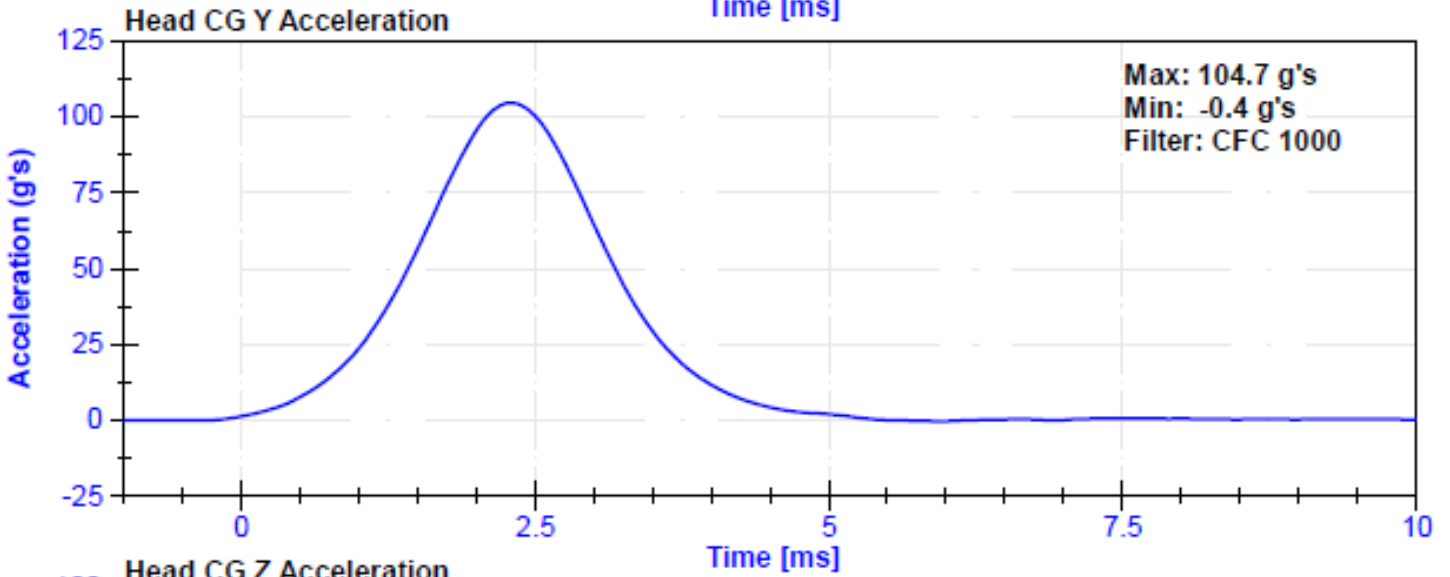
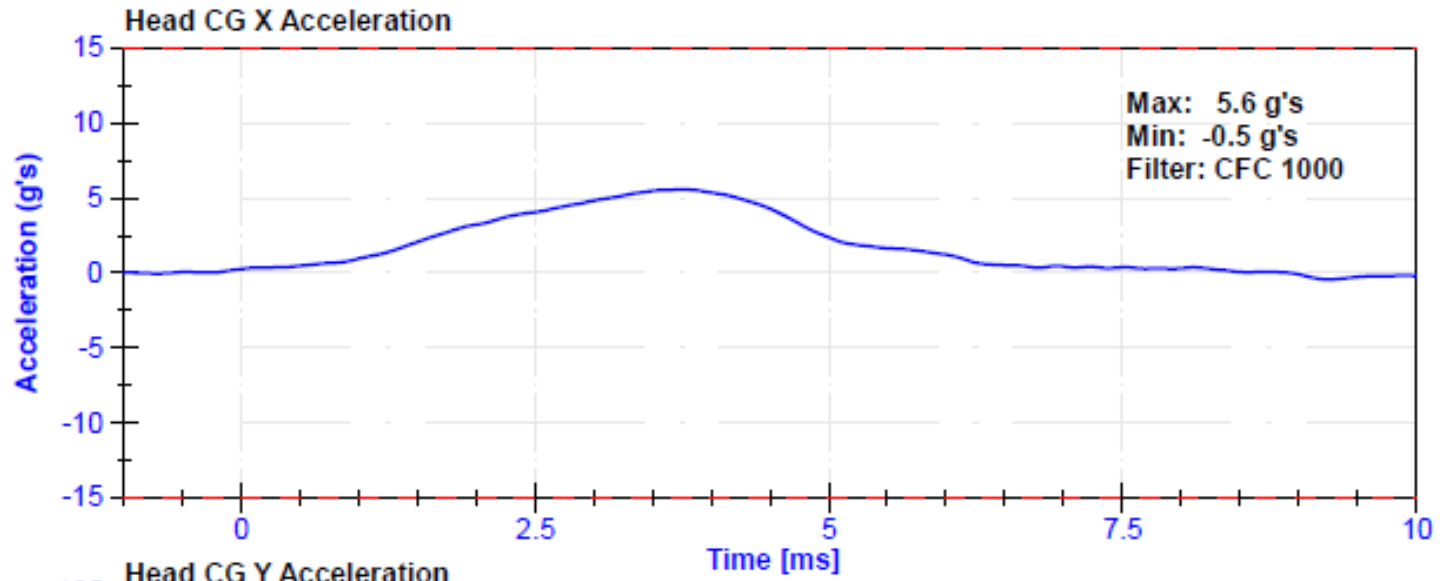
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	35.6	Pass
Resultant Acceleration	115	137	g's	135.8	Pass
Oscillation	0	15	%	2.3	Pass
Fore-Aft Acceleration	-15	15	g's	5.6	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibratio Date	Calibratio Due Date
X Accelerometer	Endevco	P59018	4/4/2023	10/1/2023
Y Accelerometer	Endevco	P79189	4/4/2023	10/1/2023
Z Accelerometer	Endevco	P79587	4/4/2023	10/1/2023





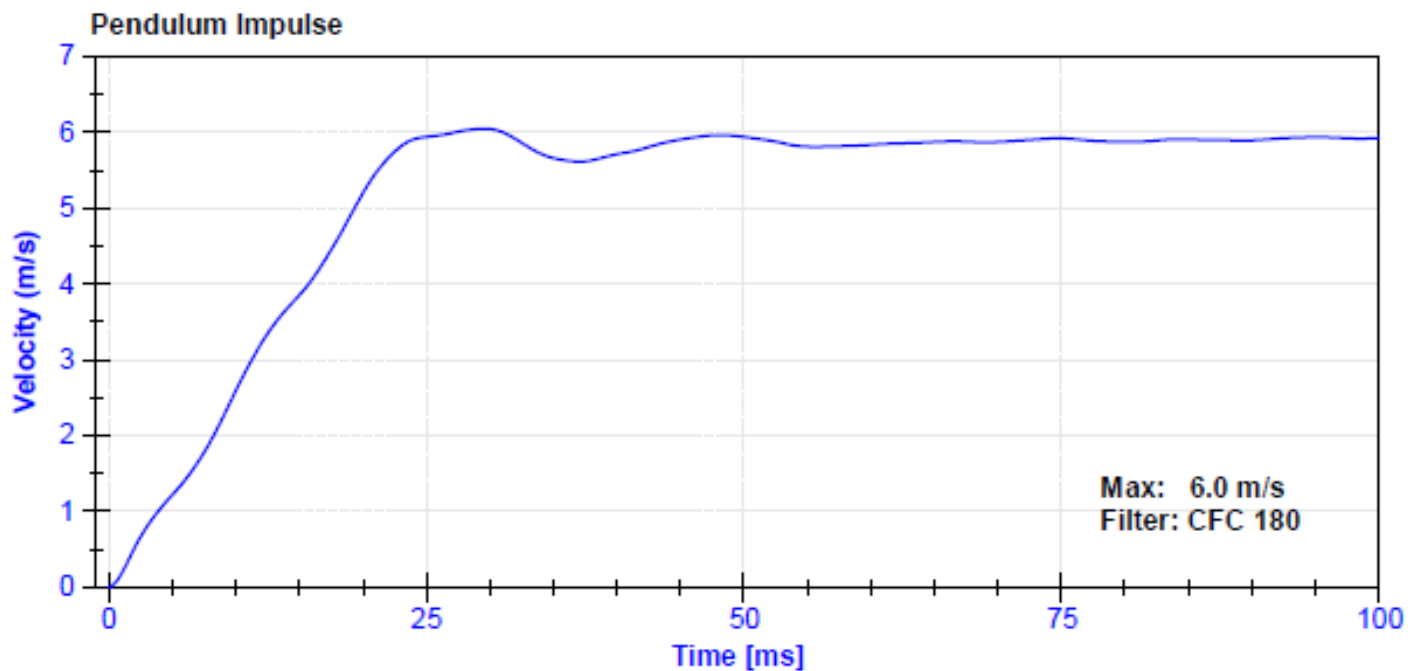
ATD Manufacturer	FTSS	Test Technician	T. Roseman
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

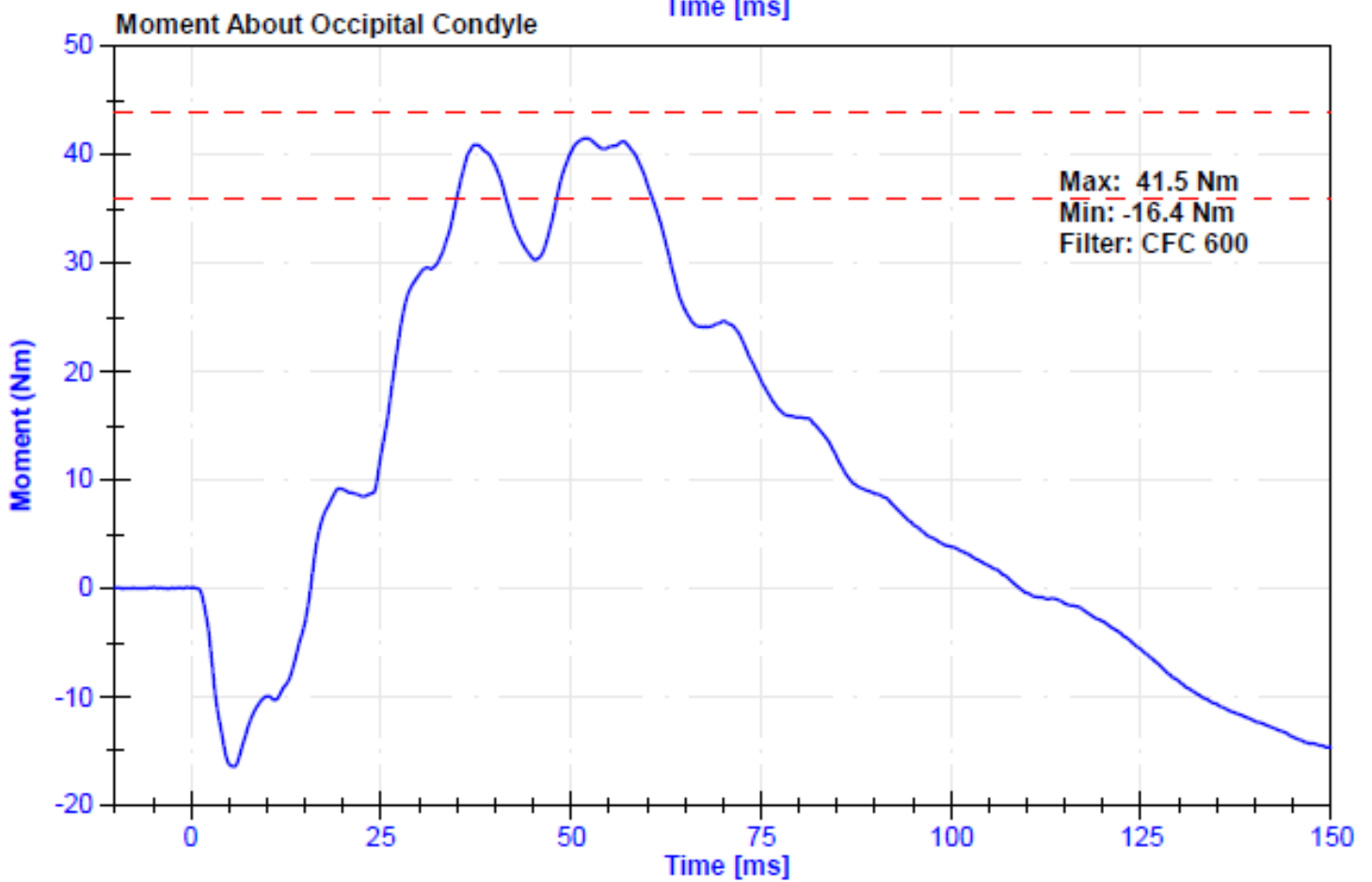
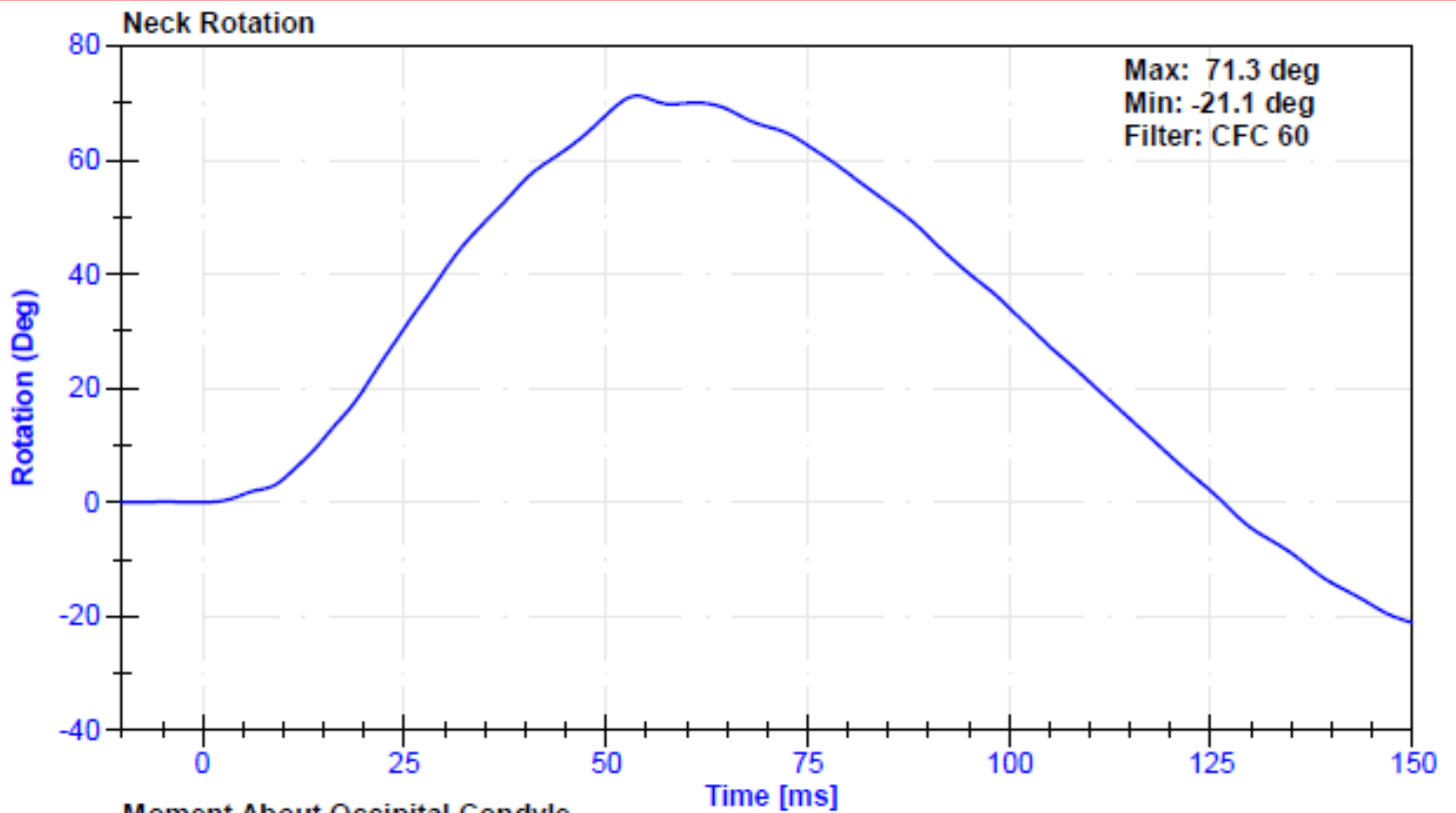
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.0	Pass
Humidity	10	70	%	26.3	Pass
Velocity	5.51	5.63	m/s	5.589	Pass
Pendulum Impulse at 10ms	2.2	2.8	m/s	2.60	Pass
Pendulum Impulse at 15ms	3.3	4.1	m/s	3.85	Pass
Pendulum Impulse at 20ms	4.4	5.4	m/s	5.20	Pass
Pendulum Impulse at 25ms	5.4	6.1	m/s	5.94	Pass
Pendulum Impulse from 25 to 100ms	5.5	6.2	m/s	6.05	Pass
Neck Rotation	71	81	deg	71.3	Pass
Time at Maximum Rotation	50	70	ms	53.9	Pass
Moment about the OC	36	44	Nm	41.5	Pass
Moment Decay to 0 Nm	102	126	ms	109.1	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	7231C-750	10/26/2022	10/26/2023
Pendulum Potentiometer	Servo	4961	11/11/2022	11/11/2023
Condyle Potentiometer	Servo	DS185	11/11/2022	11/11/2023
Upper Neck Load Cell	Humanetics	1716A_1872-FY	6/13/2022	6/13/2023





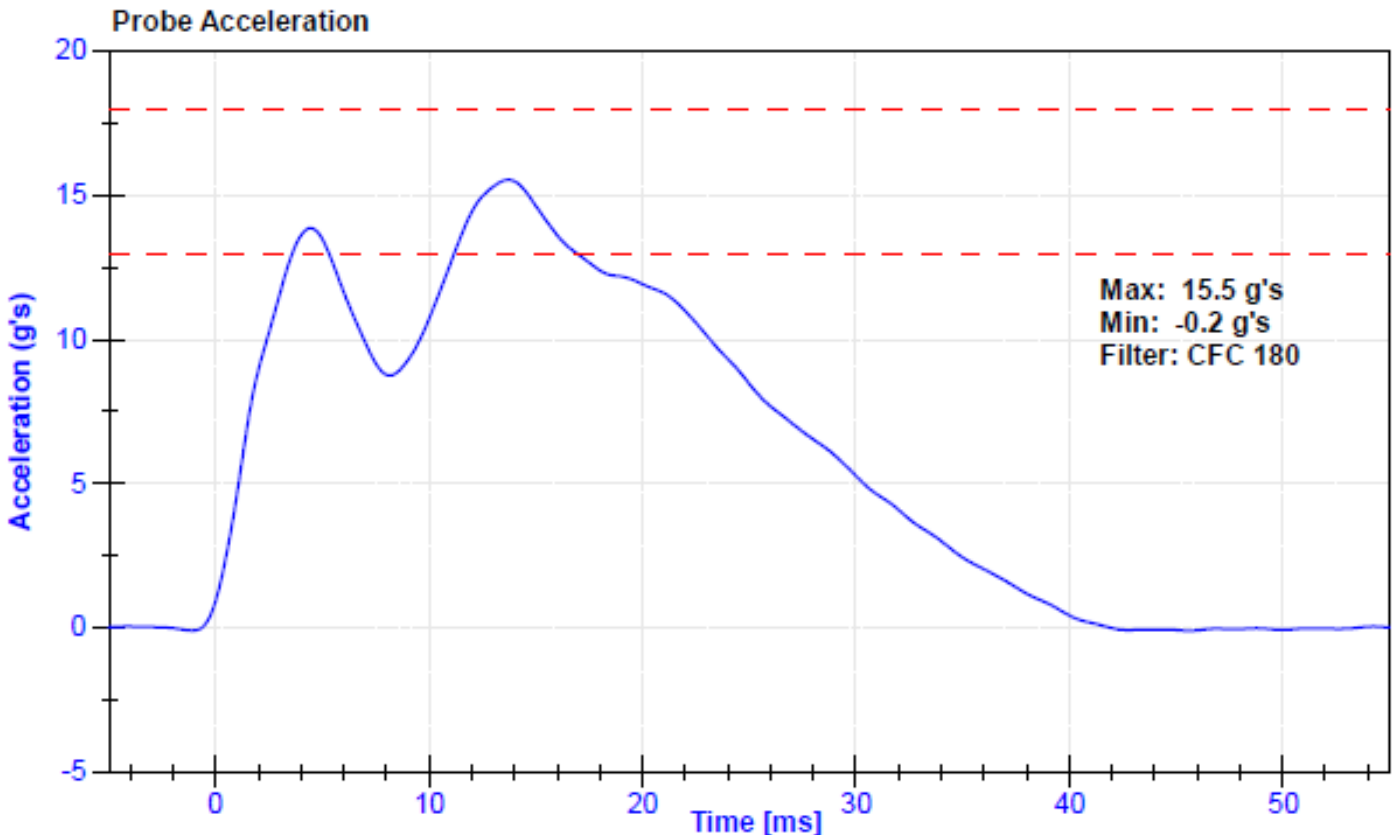
ATD Manufacturer	FTSS	Test Technician	T. Roseman
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

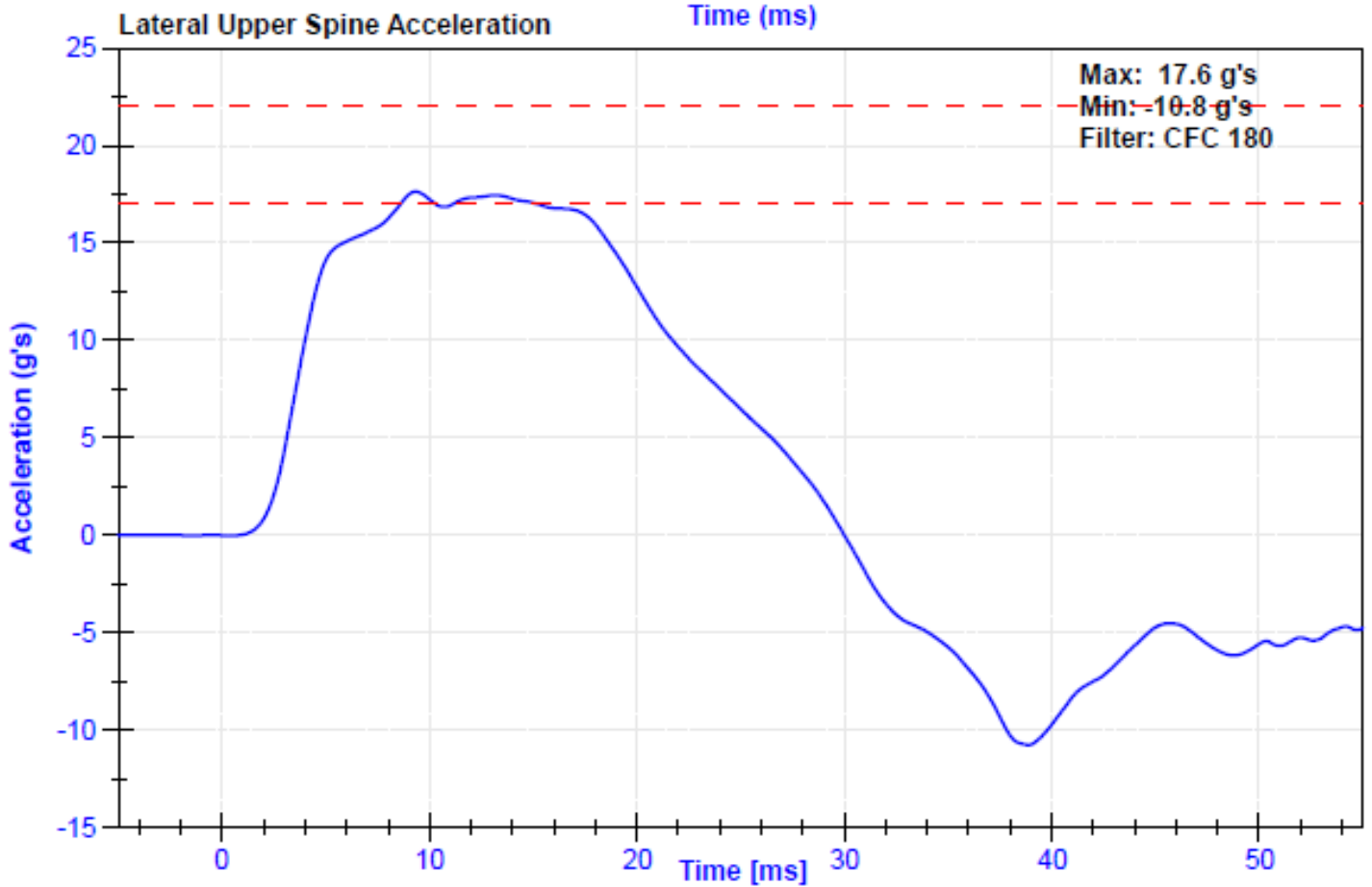
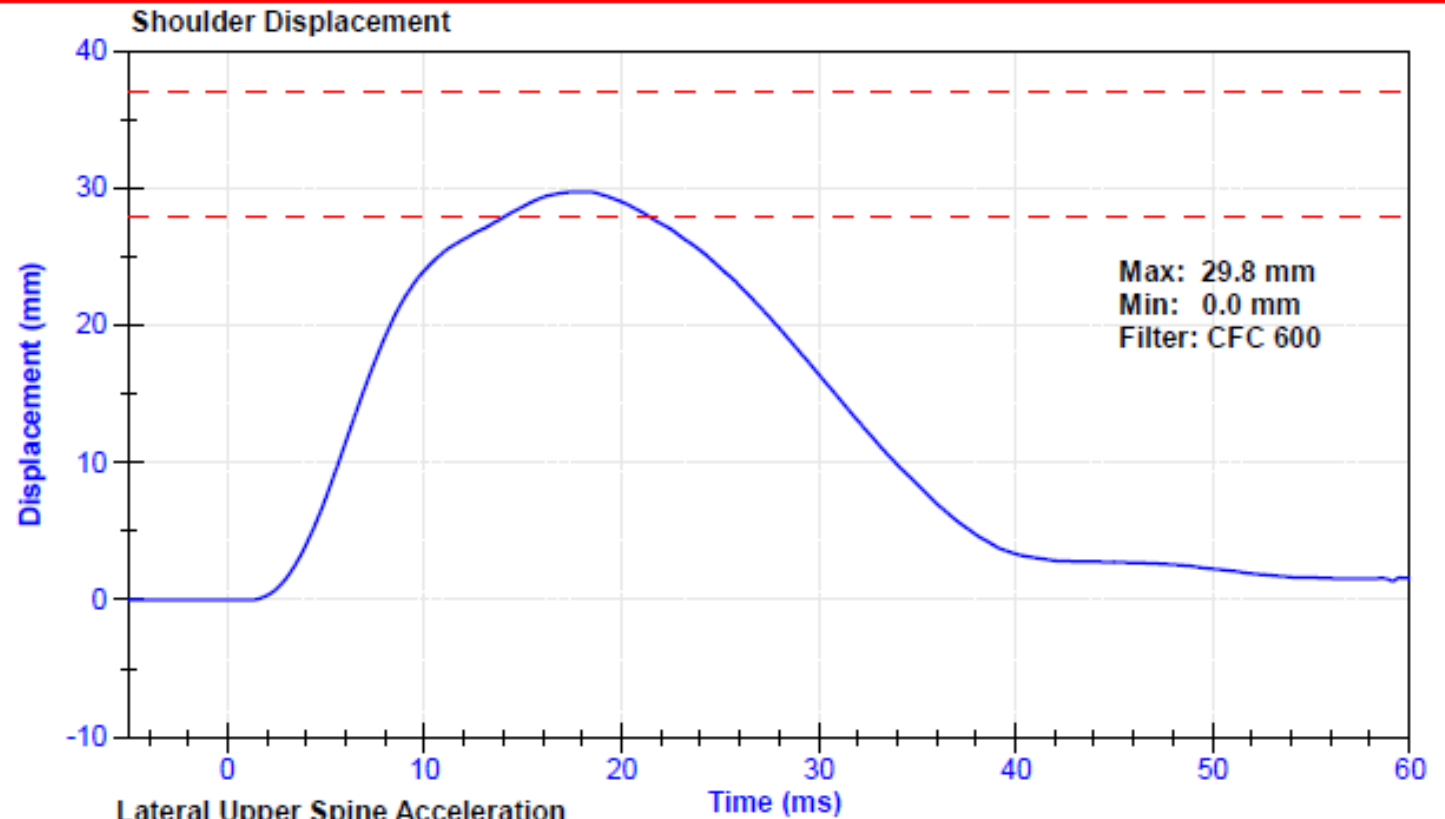
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	24.5	Pass
Velocity	4.2	4.4	m/s	4.30	Pass
Probe Acceleration	13	18	g's	15.5	Pass
Shoulder Deflection	28	37	mm	29.8	Pass
Lateral Upper Spine Acceleration	17	22	g's	17.6	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Shoulder Potentiometer	Servo	053GFE	4/10/2023	10/9/2023
Upper Spine Y Accelerometer	Endevco	T20880	4/4/2023	10/1/2023





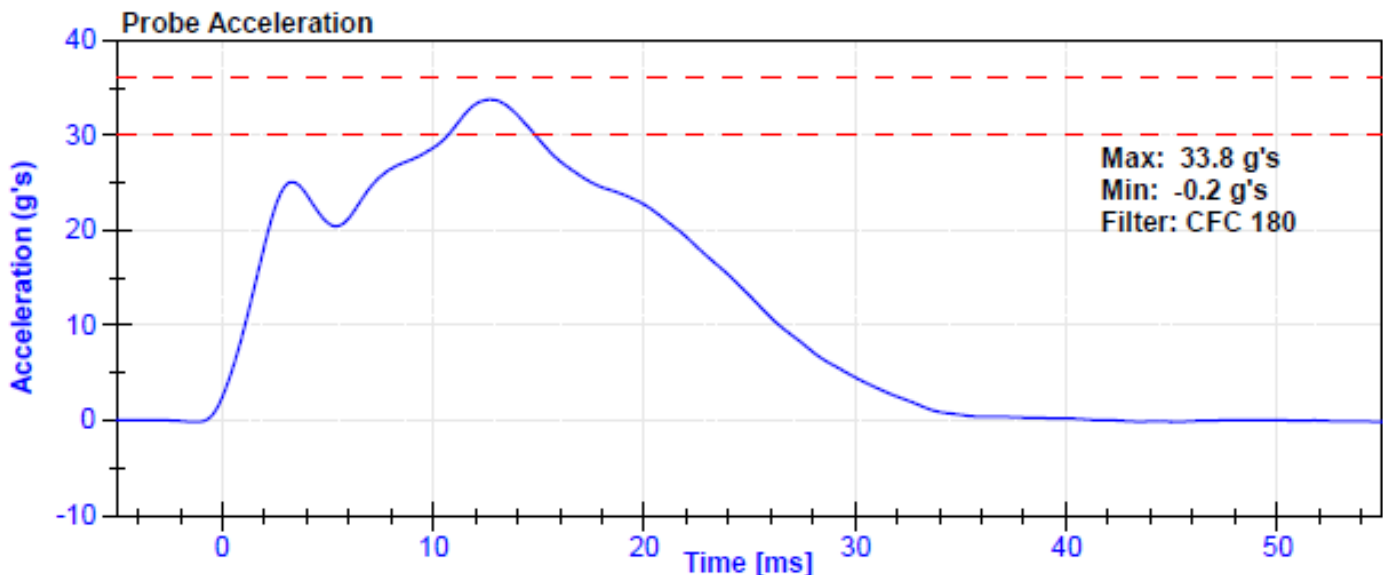
ATD Manufacturer	FTSS	Test Technician	T. Roseman
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

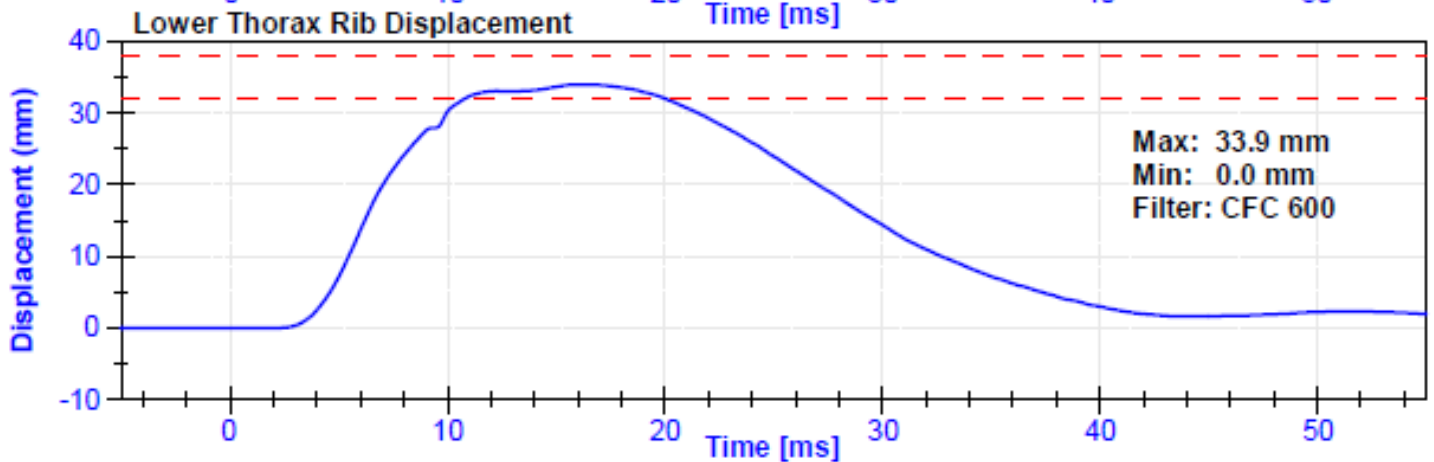
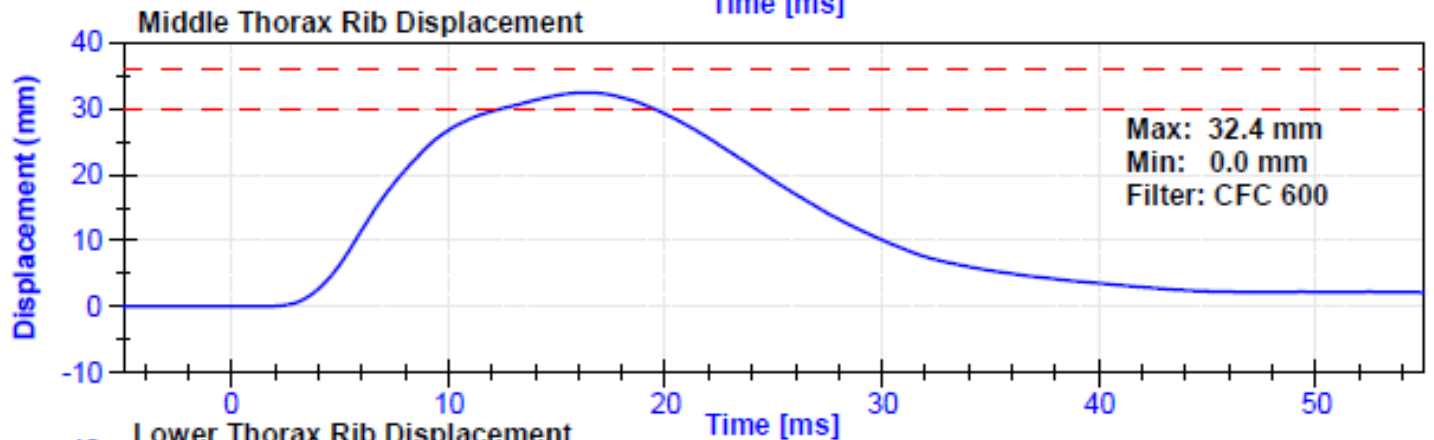
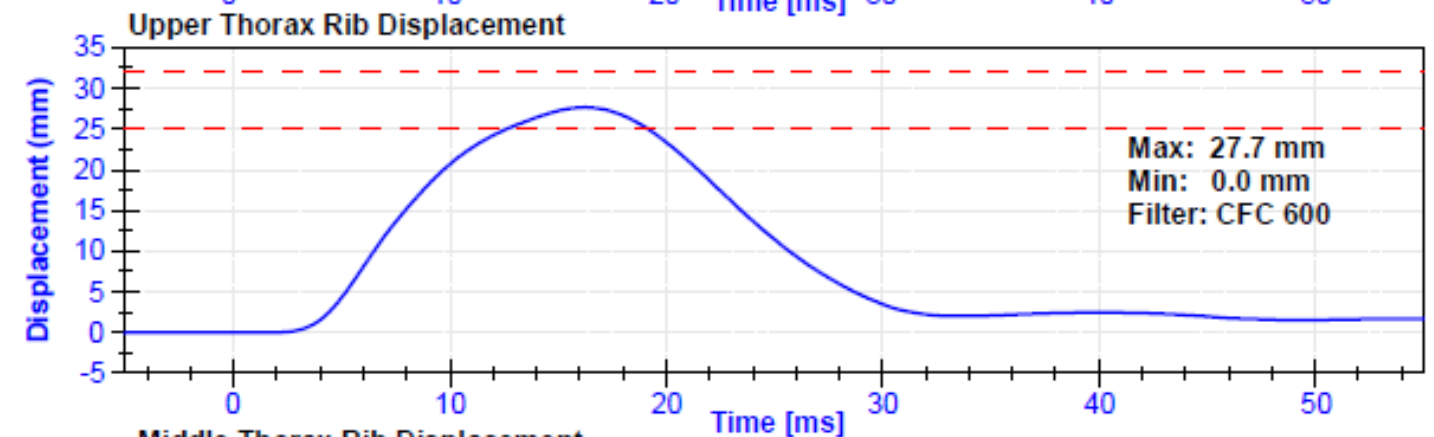
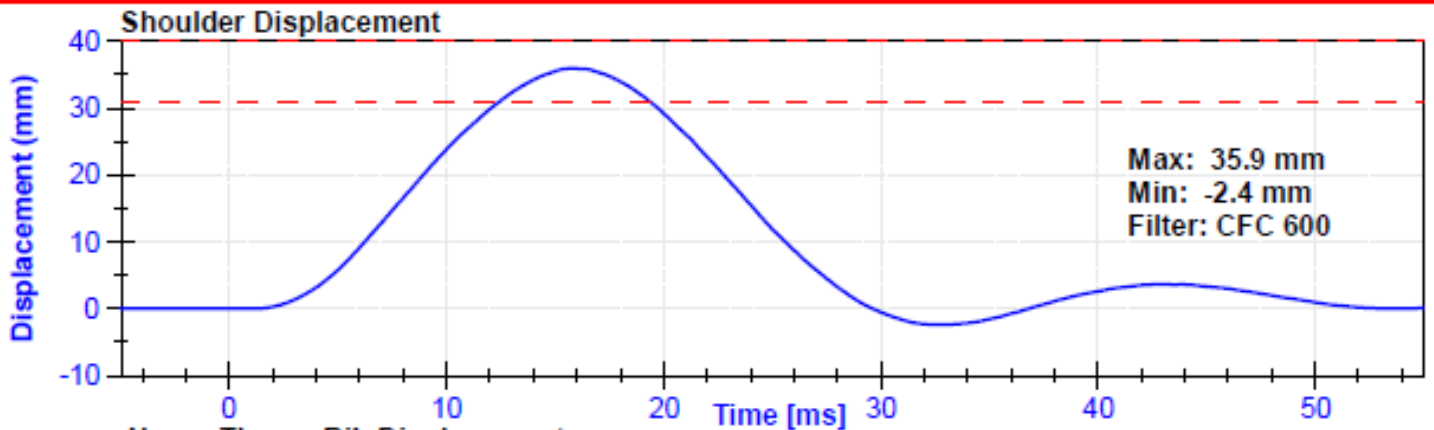
Results

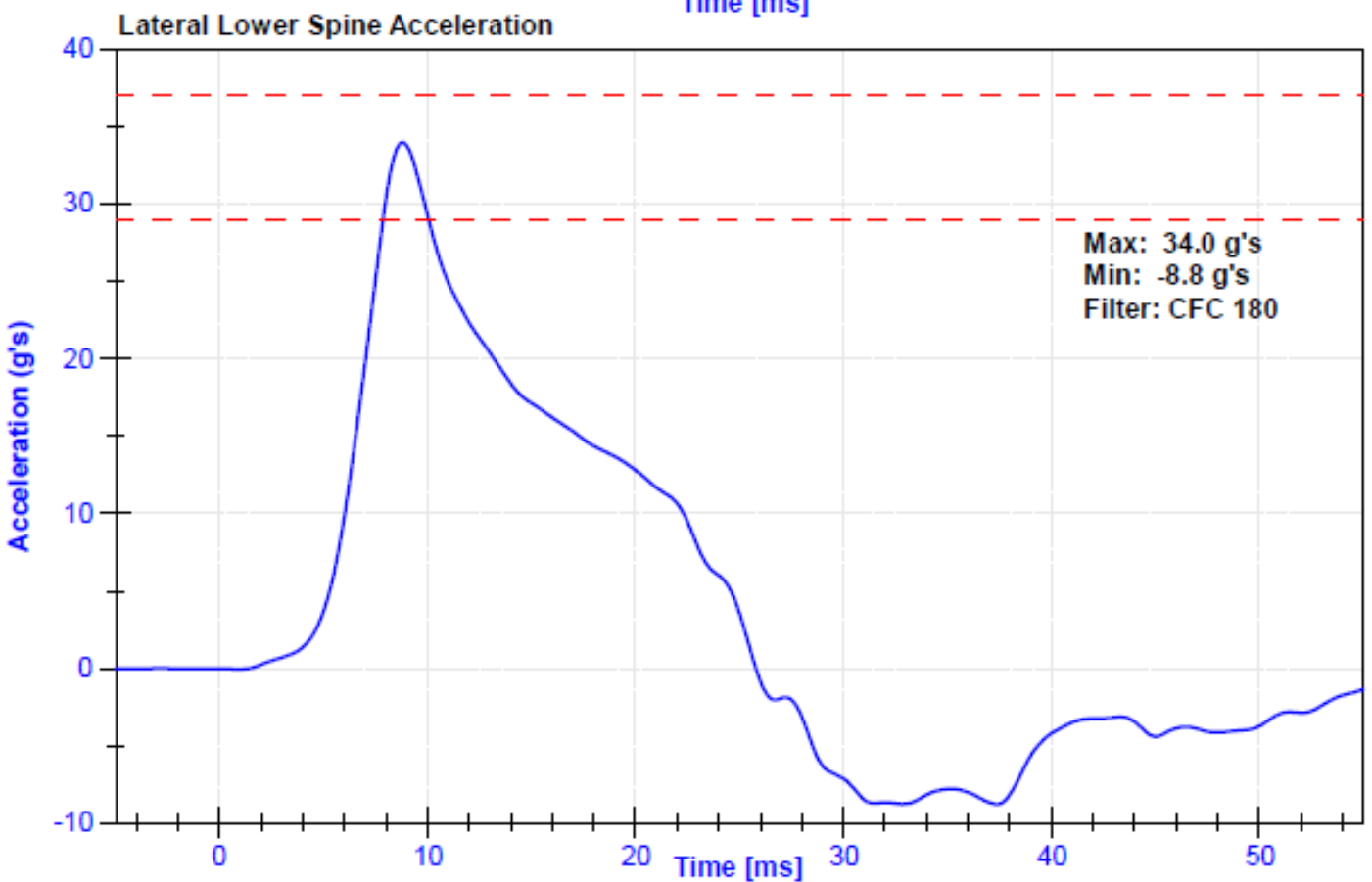
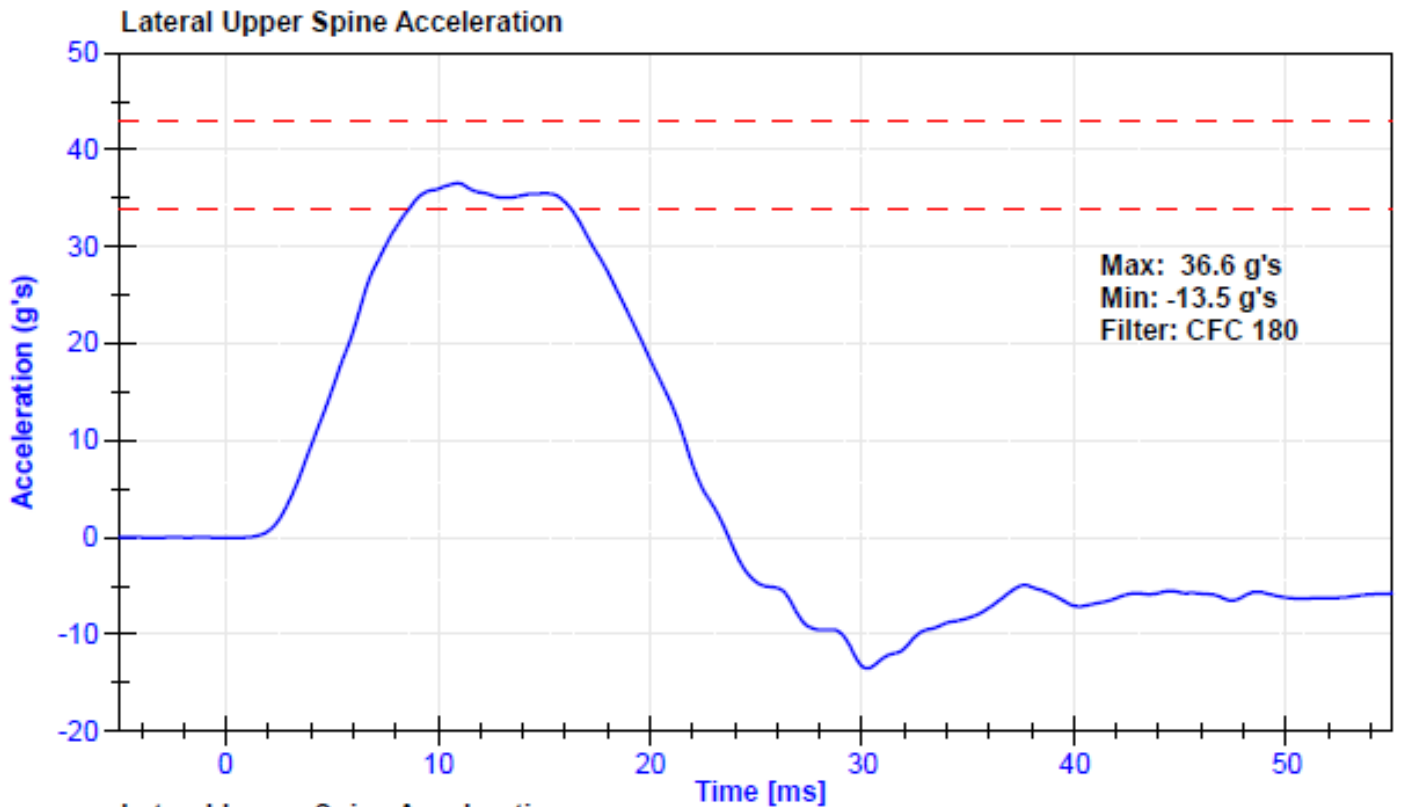
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	24.5	Pass
Velocity	6.6	6.8	m/s	6.69	Pass
Probe Acceleration after 5 ms	30	36	g's	33.8	Pass
Lateral Upper Spine Acceleration	34	43	g's	36.6	Pass
Lateral Lower Spine Acceleration	29	37	g's	34.0	Pass
Shoulder Deflection	31	40	mm	35.9	Pass
Upper Thorax Rib Deflection	25	32	mm	27.7	Pass
Mid Thorax Rib Deflection	30	36	mm	32.4	Pass
Lower Thorax Rib Deflection	32	38	mm	33.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Upper Spine T1 Y Accelerometer	Endevco	T20880	4/4/2023	10/1/2023
Upper Spine T12 Y Accelerometer	Endevco	P52071	4/4/2023	10/1/2023
Shoulder Potentiometer	Servo	053GFE	4/10/2023	10/9/2023
Upper Thorax Rib Potentiometer	Servo	2316GFE	4/10/2023	10/9/2023
Middle Thorax Rib Potentiometer	Servo	040GFE	4/10/2023	10/9/2023
Lower Thorax Rib Potentiometer	Servo	1156GFE	4/10/2023	10/9/2023







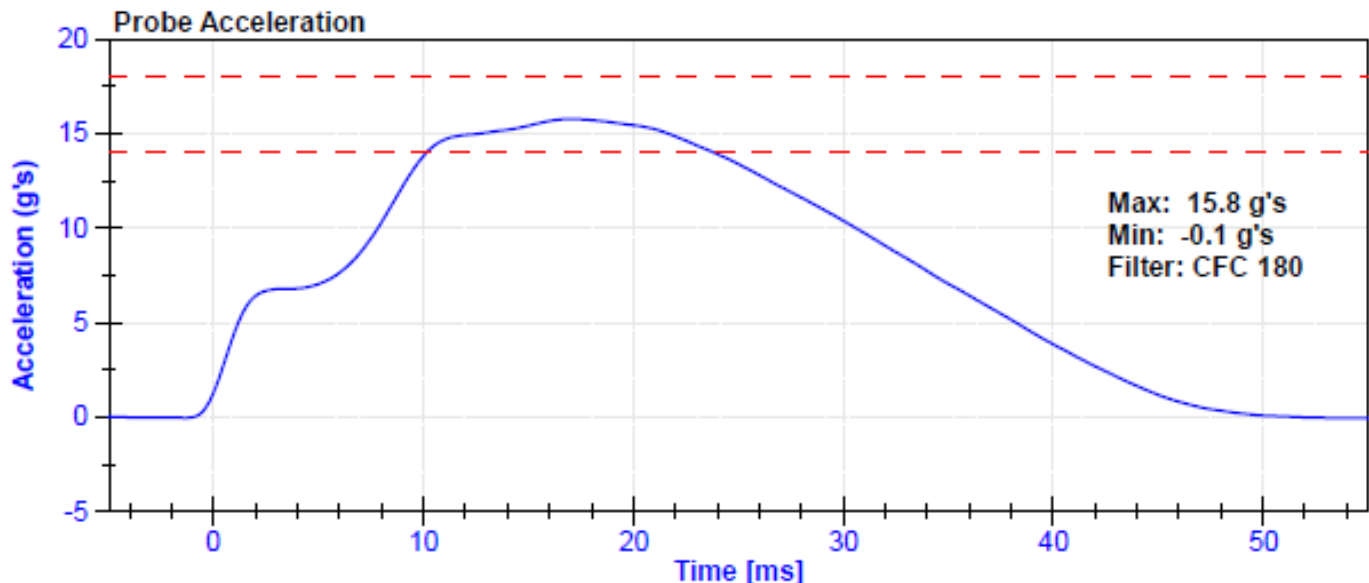
ATD Manufacturer	FTSS	Test Technician	T. Roseman
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

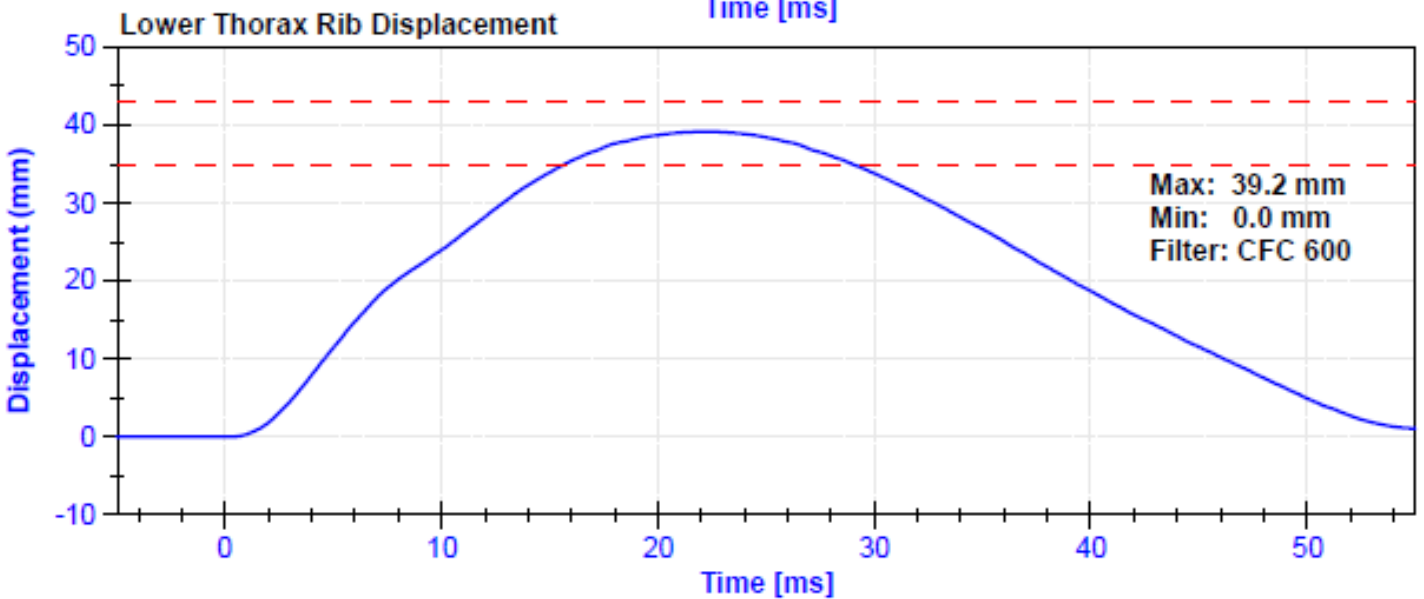
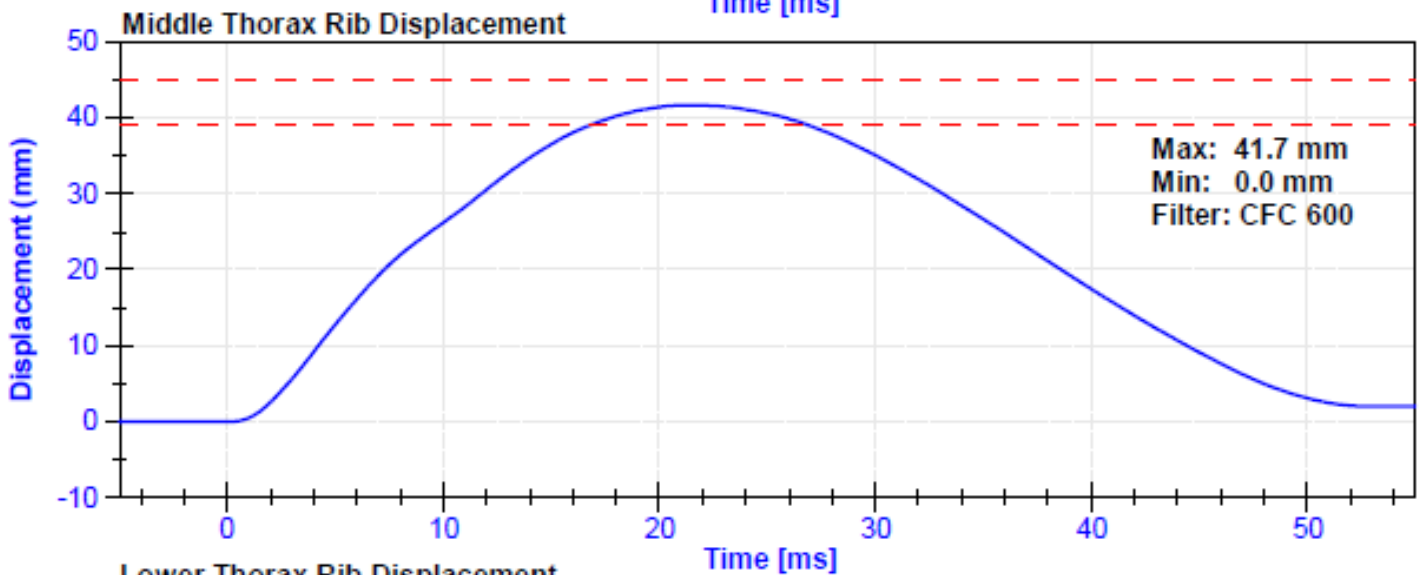
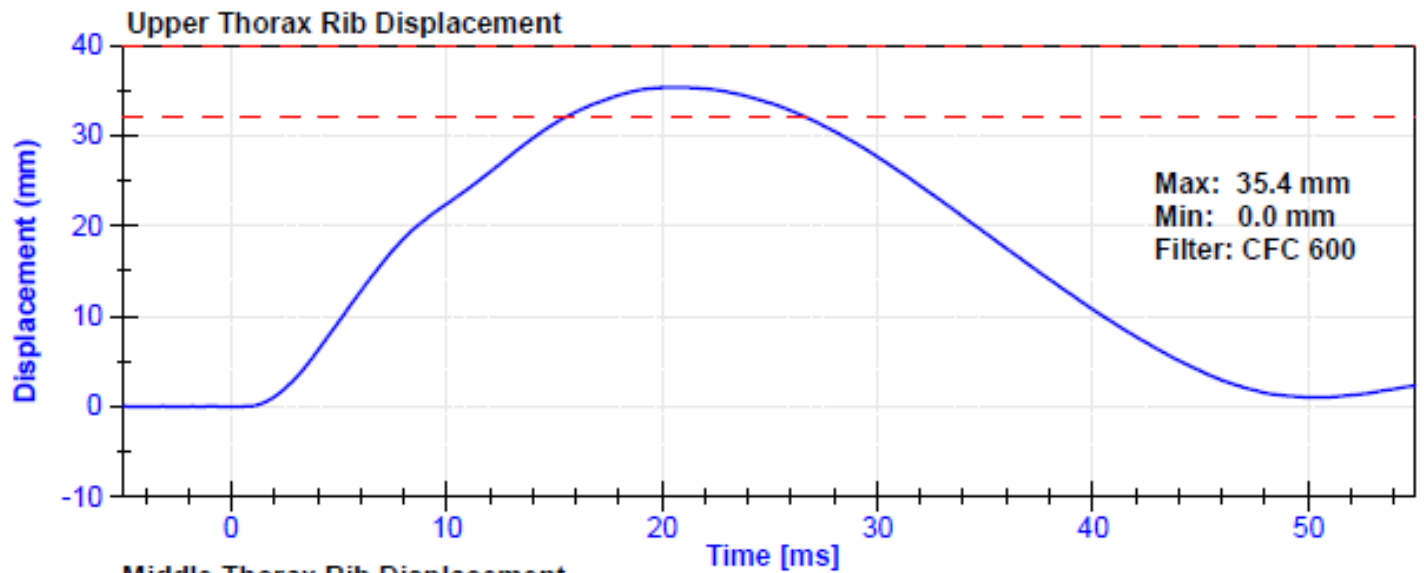
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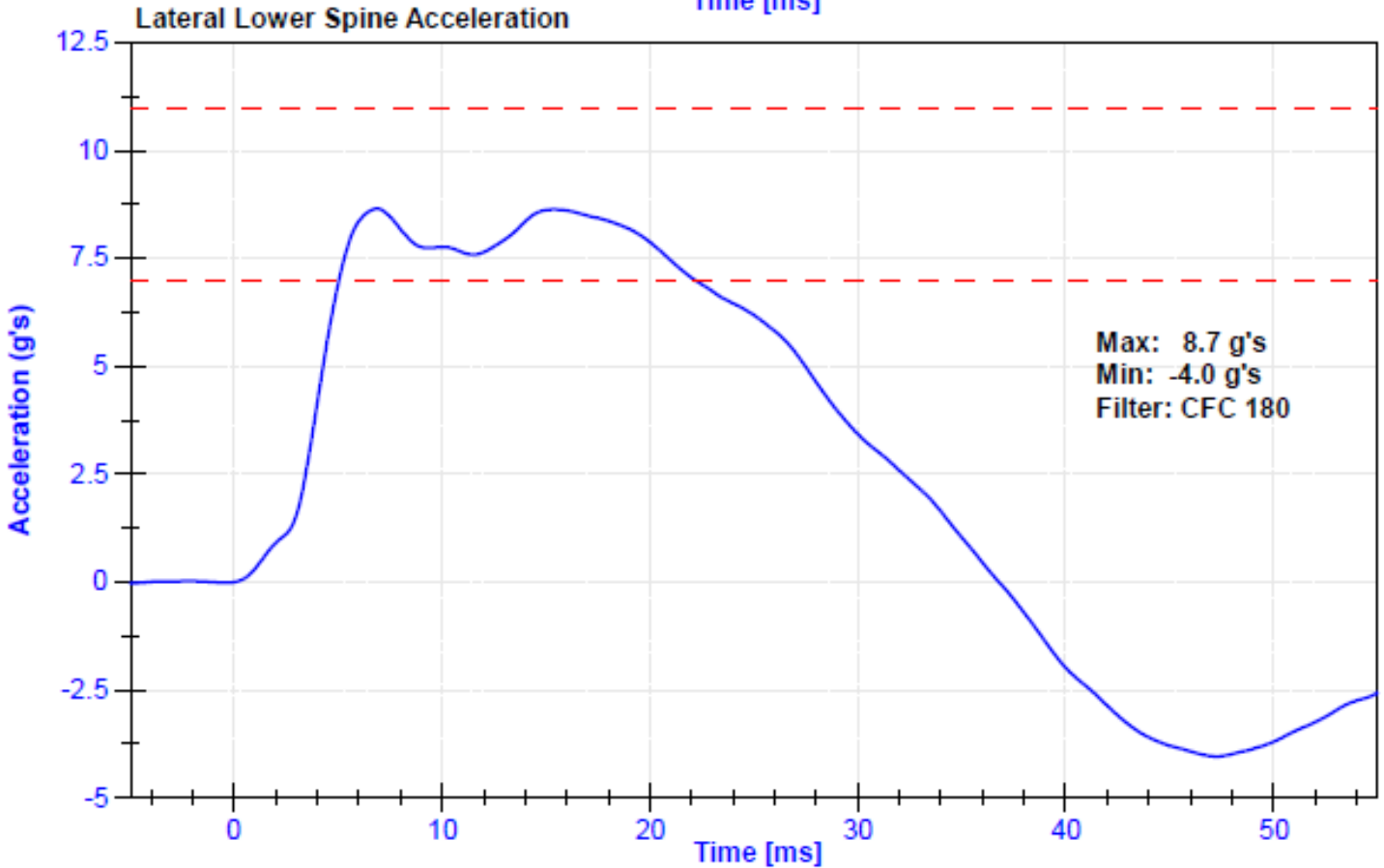
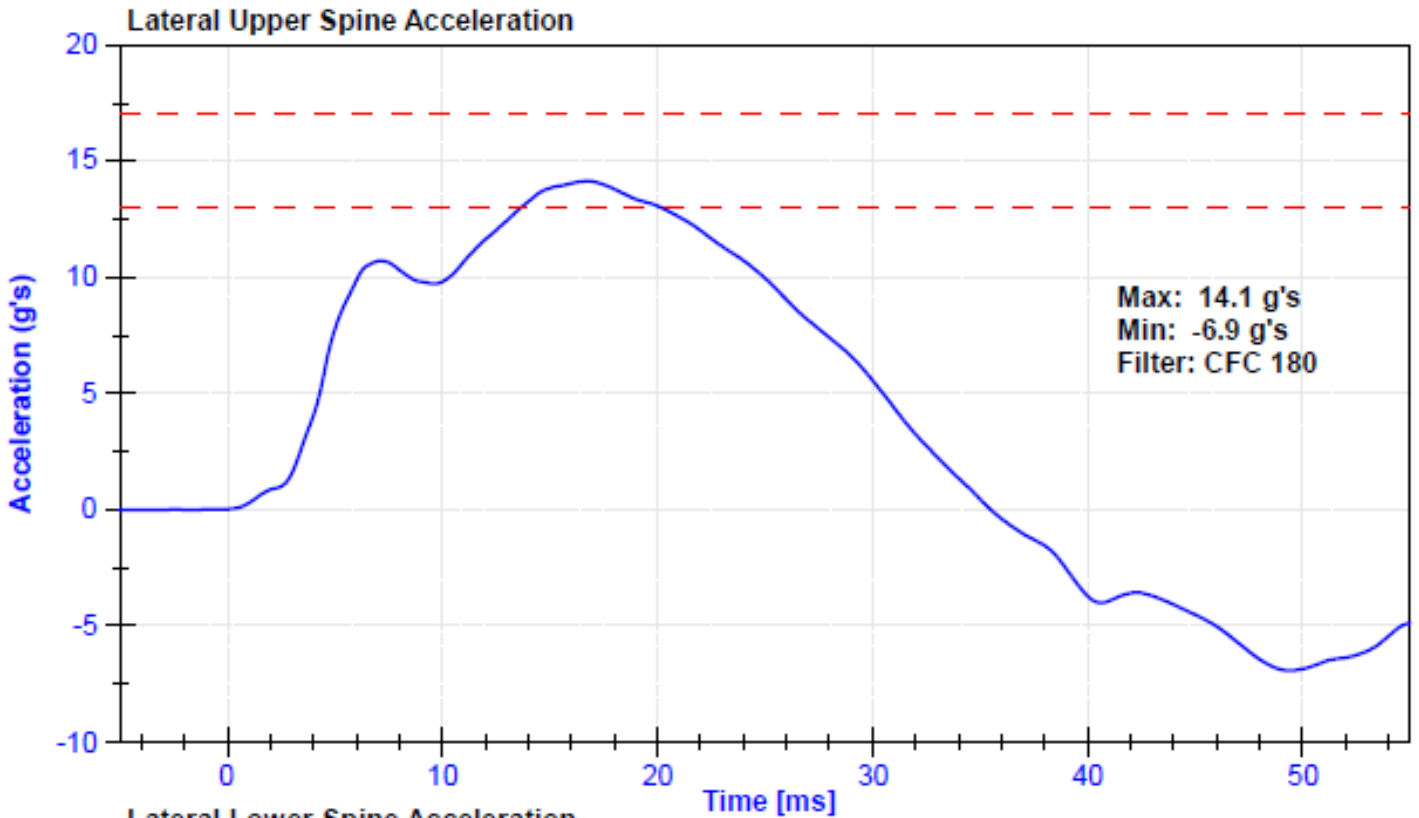
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	24.5	Pass
Velocity	4.2	4.4	m/s	4.31	Pass
Probe Acceleration	14	18	g's	15.8	Pass
Lateral Upper Spine Acceleration	13	17	g's	14.1	Pass
Lateral Lower Spine Acceleration	7	11	g's	8.7	Pass
Upper Thorax Rib Deflection	32	40	mm	35.4	Pass
Middle Thorax Rib Deflection	39	45	mm	41.7	Pass
Lower Thorax Rib Deflection	35	43	mm	39.2	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Upper Spine Y Accelerometer	Endevco	T20880	4/4/2023	10/1/2023
Lower Spine Y Accelerometer	Endevco	P52071	4/4/2023	10/1/2023
Upper Thorax Rib Potentiometer	Servo	2316GFE	4/10/2023	10/9/2023
Middle Thorax Rib Potentiometer	Servo	040GFE	4/10/2023	10/9/2023
Lower Thorax Rib Potentiometer	Servo	1156GFE	4/10/2023	10/9/2023







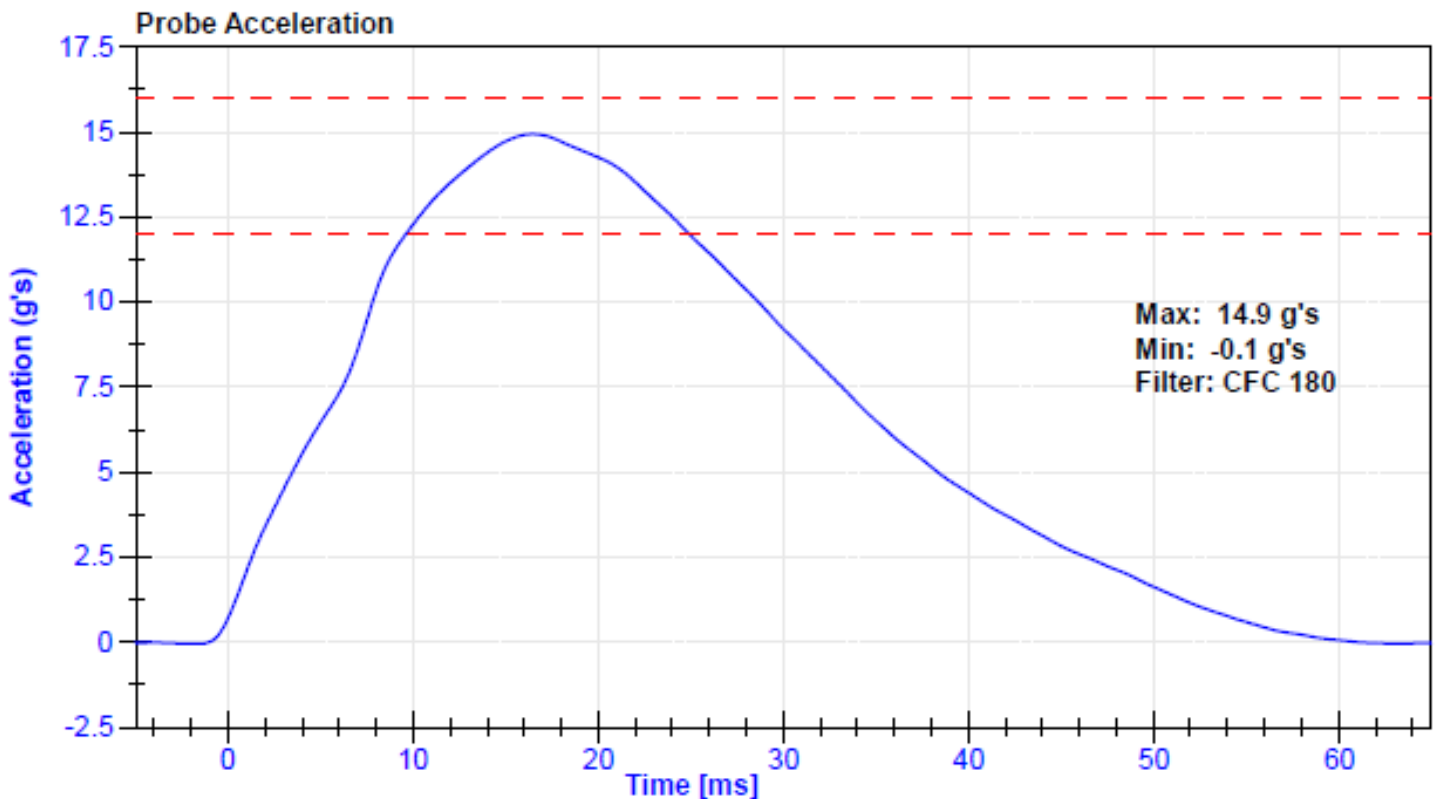
ATD Manufacturer	FTSS	Test Technician	T. Roseman
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

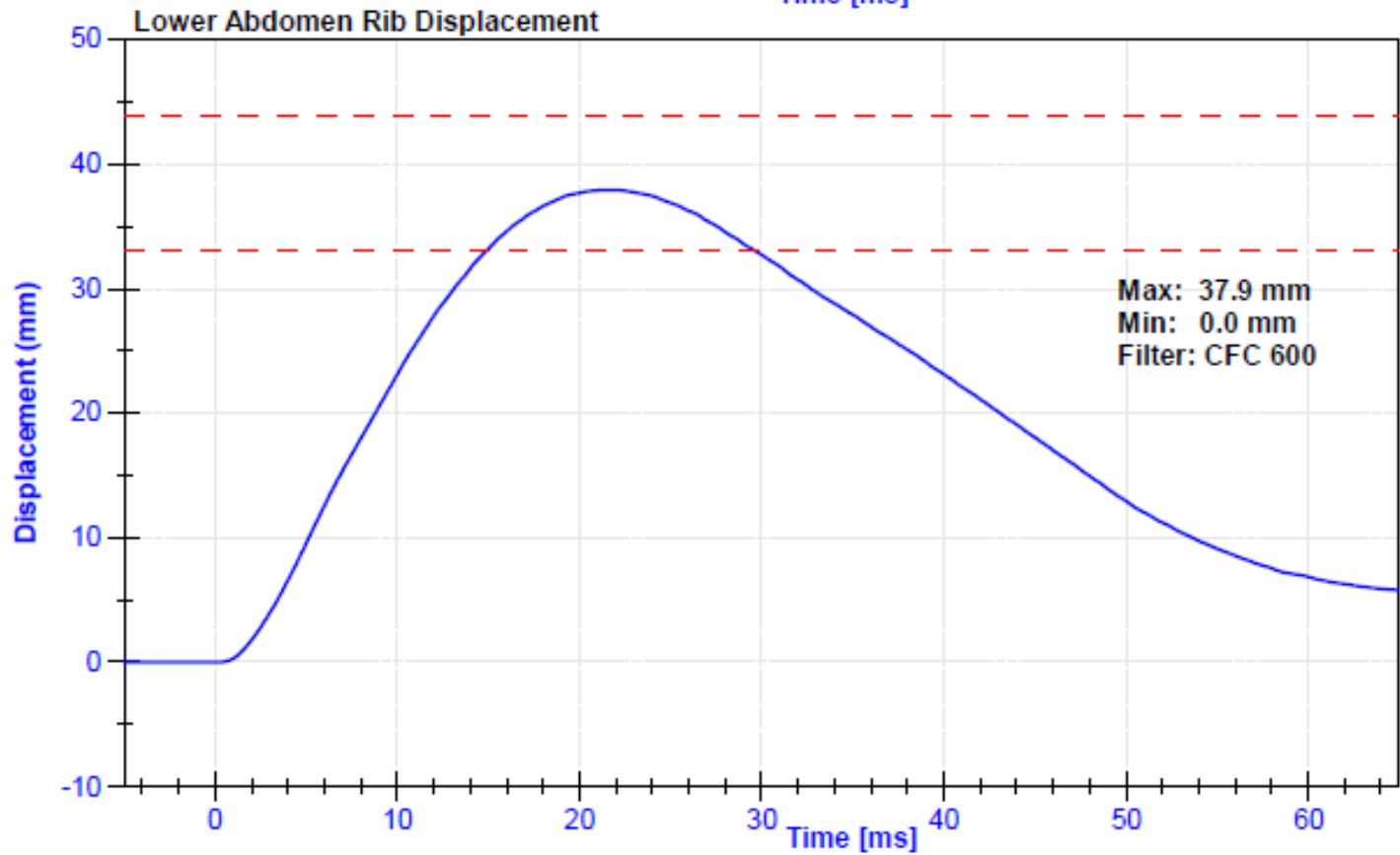
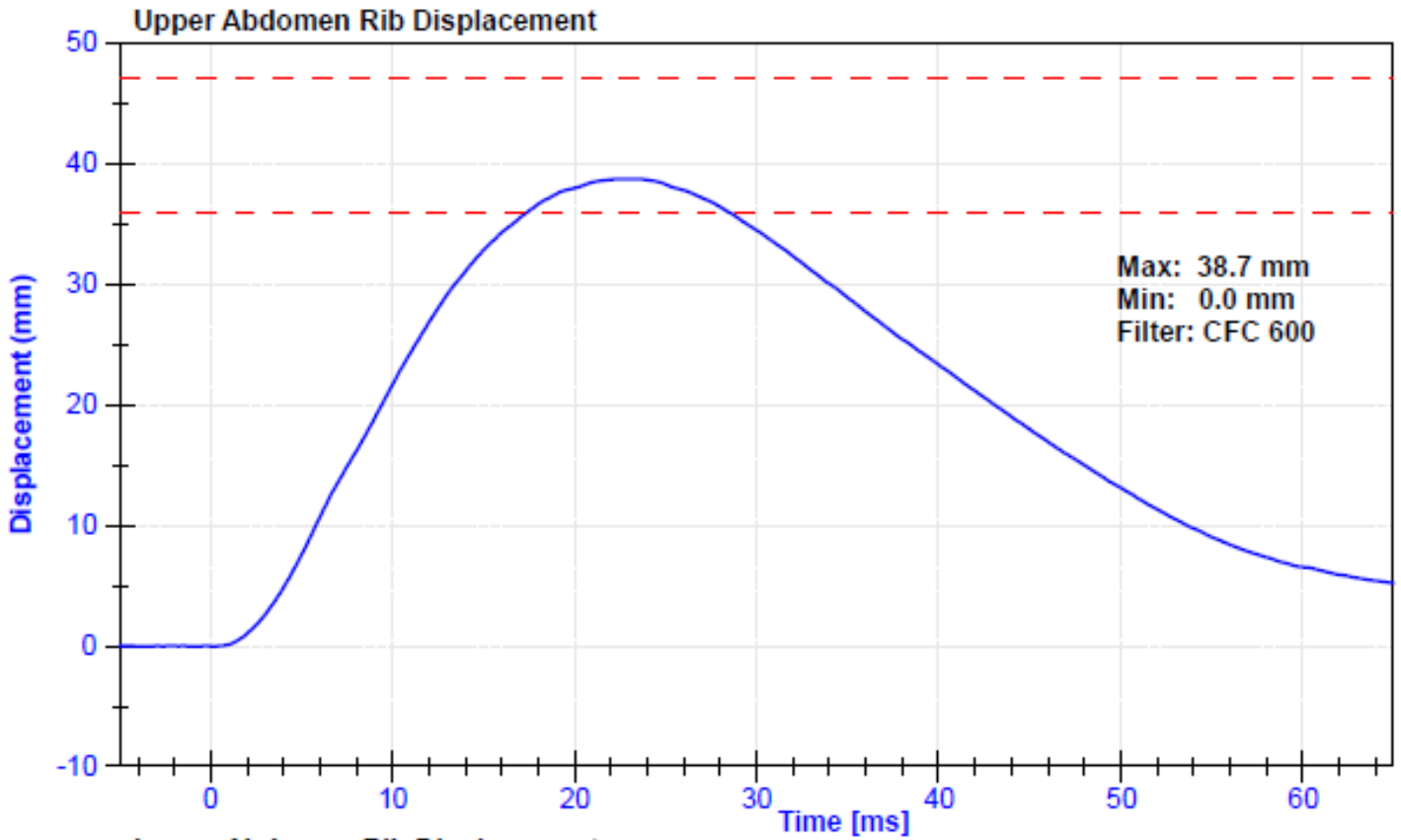
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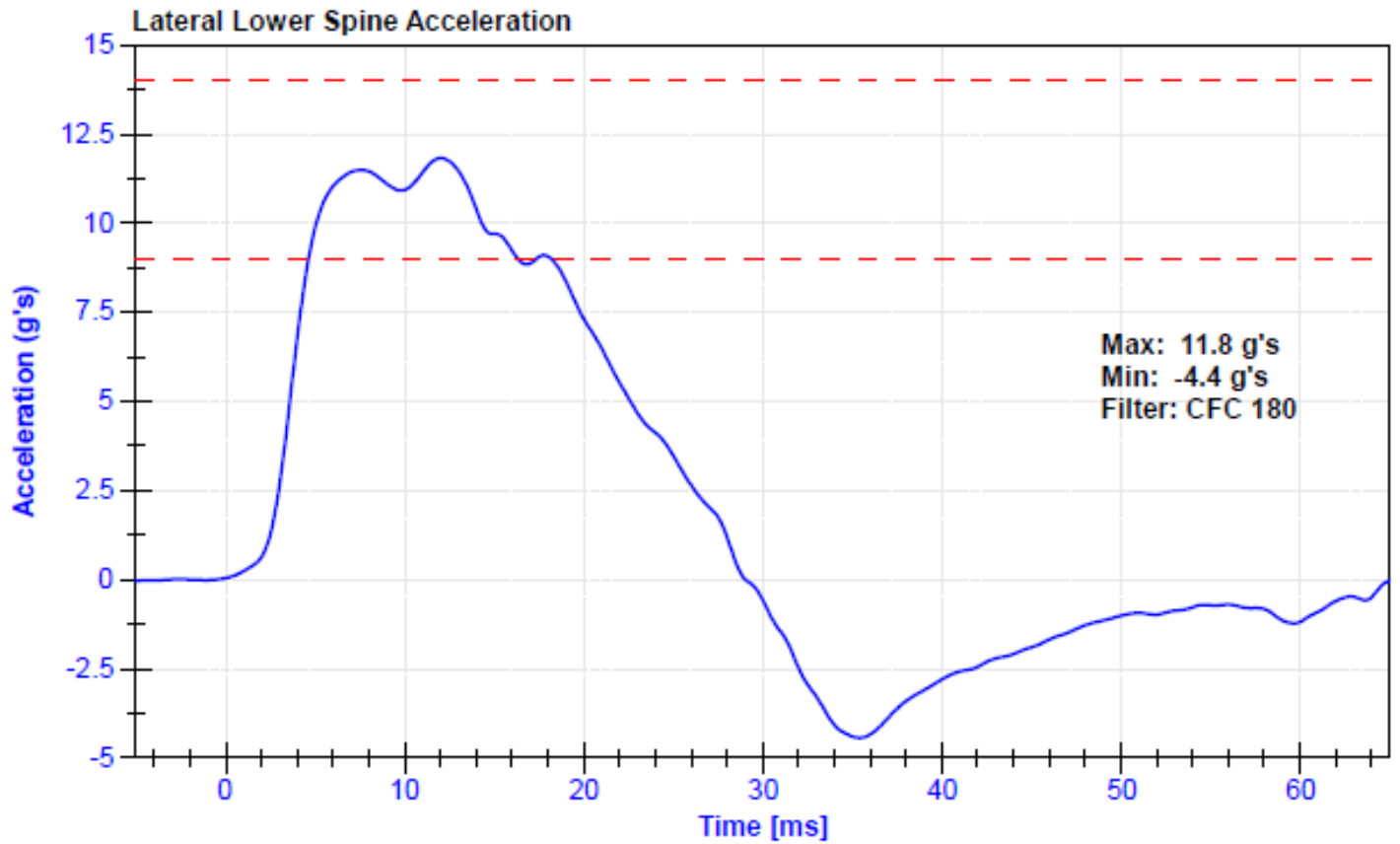
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	24.5	Pass
Velocity	4.2	4.4	m/s	4.32	Pass
Probe Acceleration	12	16	g's	14.9	Pass
Lateral Lower Spine Acceleration	9	14	g's	11.8	Pass
Upper Abdomen Rib Deflection	36	47	mm	38.7	Pass
Lower Abdomen Rib Deflection	33	44	mm	37.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Probe Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Lower Spine Y Accelerometer	Endevco	P52071	4/4/2023	10/1/2023
Upper Abdomen Rib Potentiometer	Servo	307GFE	4/10/2023	10/9/2023
Lower Abdomen Rib Potentiometer	Servo	308GFE	4/10/2023	10/9/2023







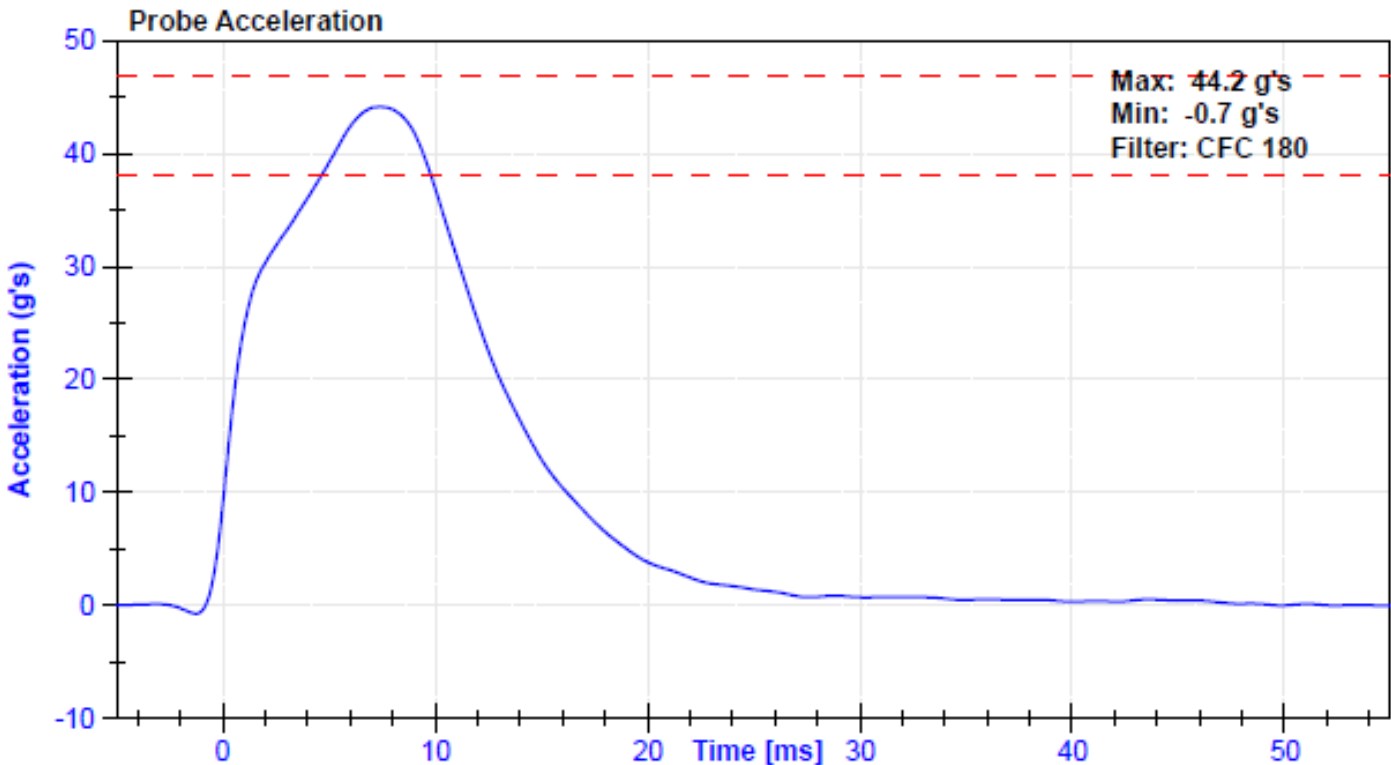
ATD Manufacturer	FTSS	Test Technician	D. Sakona
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

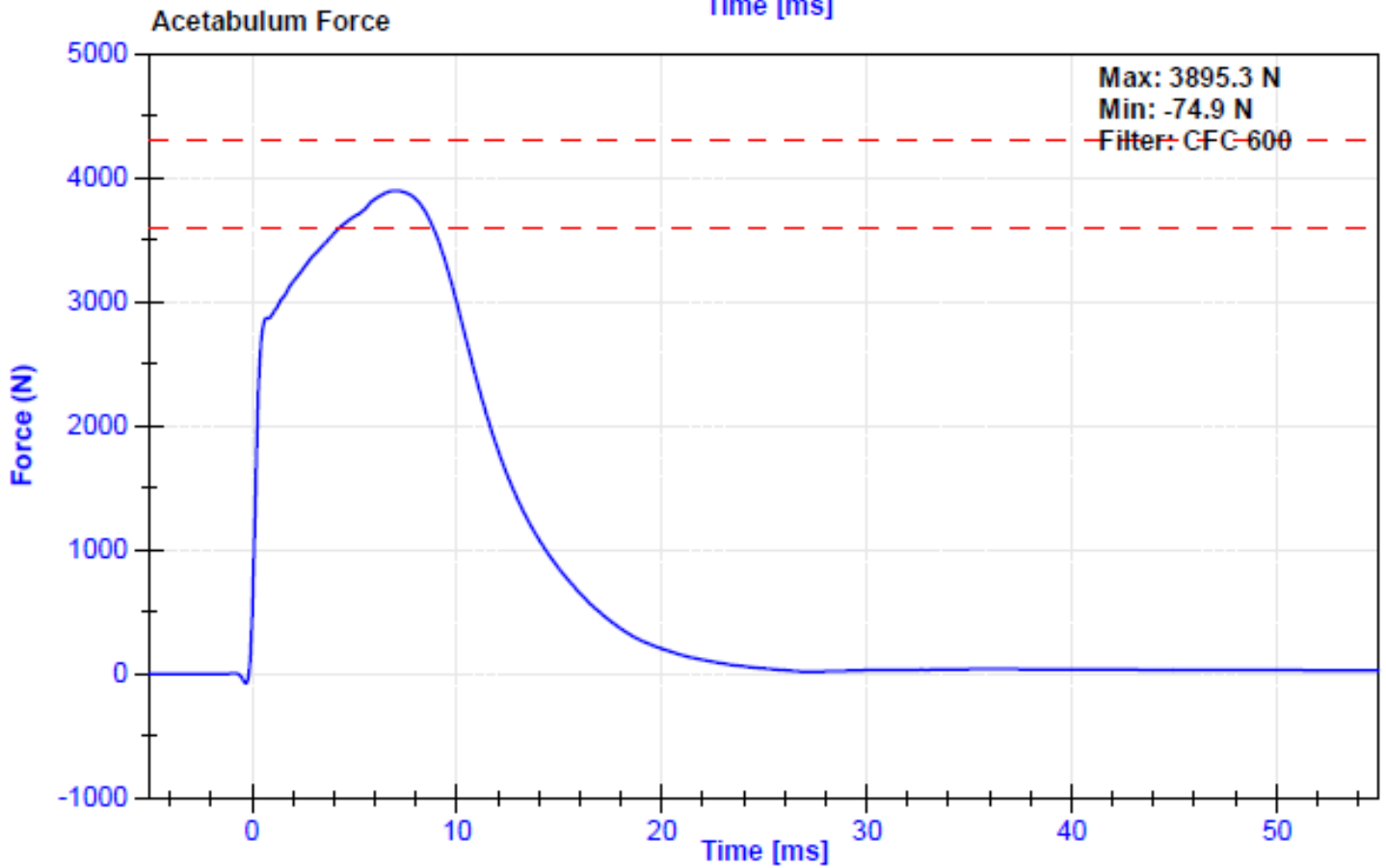
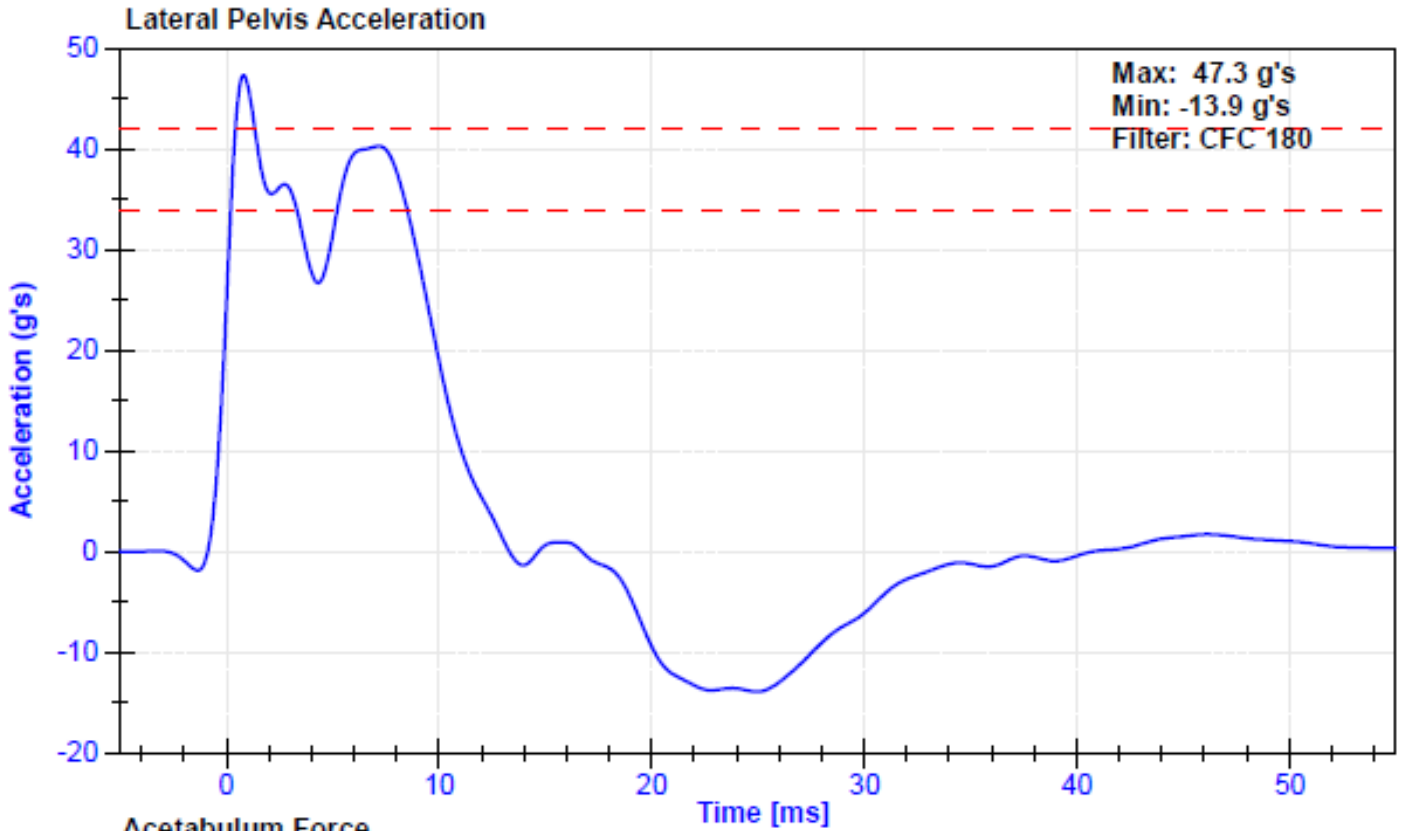
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.0	Pass
Humidity	10	70	%	26.5	Pass
Velocity	6.6	6.8	m/s	6.74	Pass
Probe Acceleration	38	47	g's	44.2	Pass
Lateral Pelvis Acceleration after 6ms	34	42	g's	40.3	Pass
Acetabulum Force	3600	4300	N	3895.3	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Pelvis Y Accelerometer	Endevco	P51731	4/4/2023	10/1/2023
Acetabulum Load Cell	Denton	267-FY	8/11/2022	8/11/2023
Certification Plug	SACO			N/A
Crash Test Plug	SACO			N/A







Cert #11/23

SID-Its Pelvis Plug Certification Test

Plug S/N 15460

Test Number 20121

Report Number 20175

Test Date 9/9/2021 11:01:56 AM

Test Results	Spec. Min	Spec. Max
Force @ 0.5 mm (N)	50	600
Force @ 1.5 mm (N)	850	1,400
Force @ 2.5 mm (N)	1,306	1,618
Force @ 3.0 mm (N)	1,361	1,673

Testing Machine STM-20 5965542

Load Cell S/N (F1360947), Units (LBS) 1000

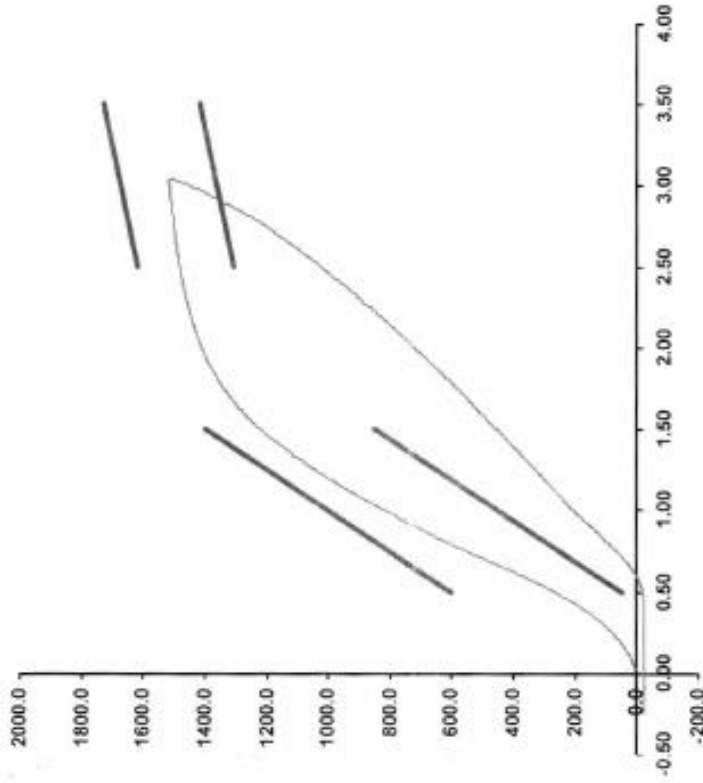
Preload Value (-N) 22.24

Crosshead Speed (mm / min) or Rate 12.7

Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator

Part Number 180-4450

Template No 107 09-Sep-21

SACO Research

By: DC Date: 9/9/2021

SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX



SID-IIs Pelvis Plug Certification Test

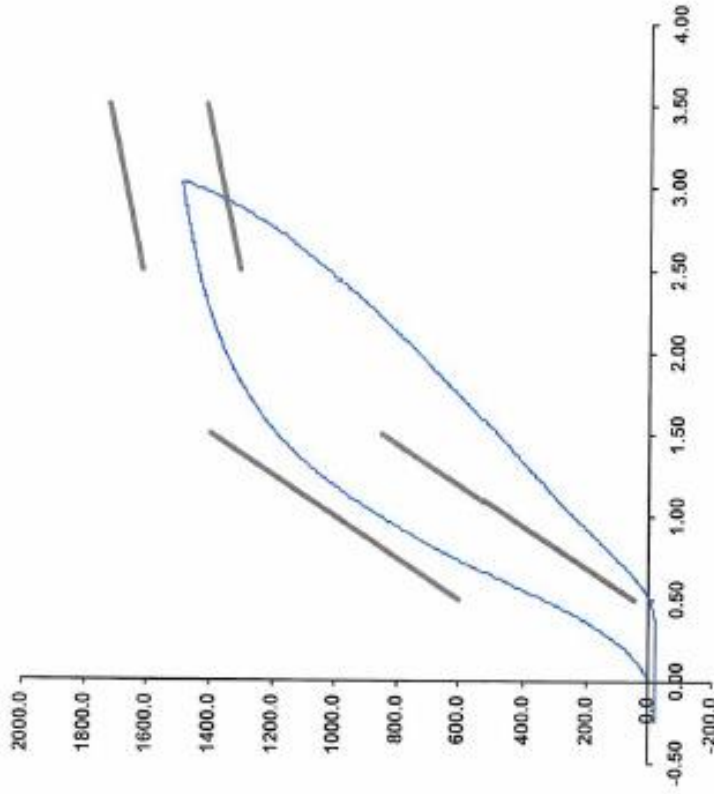
Plug S/N 15240
 Test Number 17991
 Report Number 18040

Test Date 3/10/2021 1:09:49 PM

Impact

Force (-N) vs Extension (-mm)

300 7-25-2023



Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	50	600
Force @ 1.5 mm (N)	850	1,400
Force @ 2.5 mm (N)	1,306	1,618
Force @ 3.0 mm (N)	1,361	1,673

Testing Machine STM-20 5965542
 Load Cell S/N (F1360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Operator _____
 Part Number 180-4450

Template No 107 10-Mar-21
 SACO Research

By: *DC* Date: *3/10/2021*

SACO Research 41735 Elm St, #401 Murrelia, CA 92562 Tel 310-694-2082 Fax



*NOVA - IMPACT
300 2-25-2023*

SID-IIs Pelvis Plug Certification Test

Plug S/N 15172

Test Number 17888

Report Number 17937

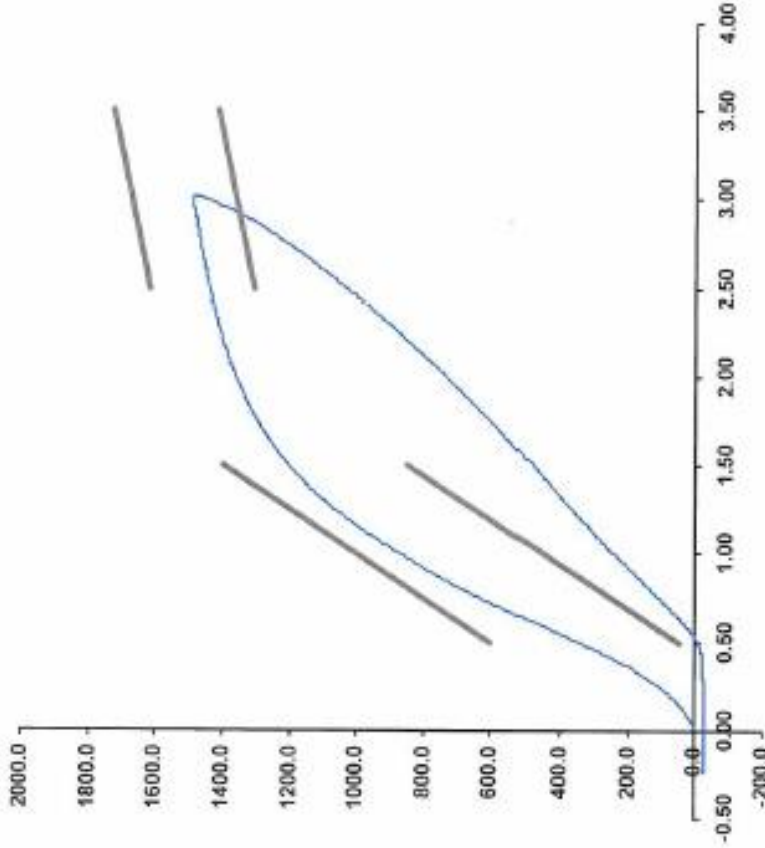
Test Date 3/8/2021 12:09:30 PM

Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	50	600
Force @ 1.5 mm (N)	850	1,400
Force @ 2.5 mm (N)	1,306	1,618
Force @ 3.0 mm (N)	1,361	1,673

Testing Machine STM-20 5065542
 Load Cell S/N (F1360947), Units (LBS) 1000
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator
 Part Number 180-4450

Template No 107 08-Mar-21

SACO Research

By: *DC* Date: *3/8/2024*

SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2082 FAX

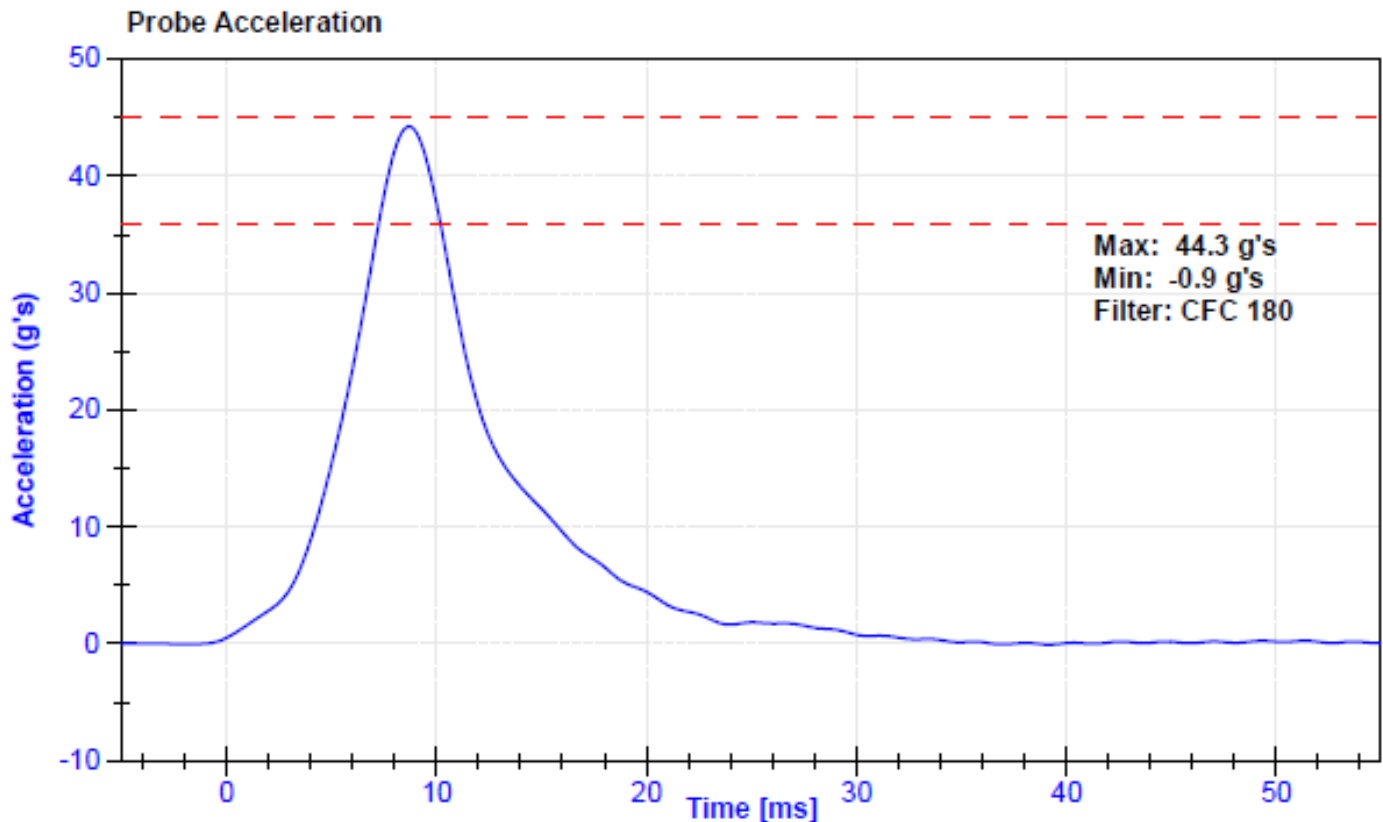
ATD Manufacturer	FTSS	Test Technician	D. Sakona
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

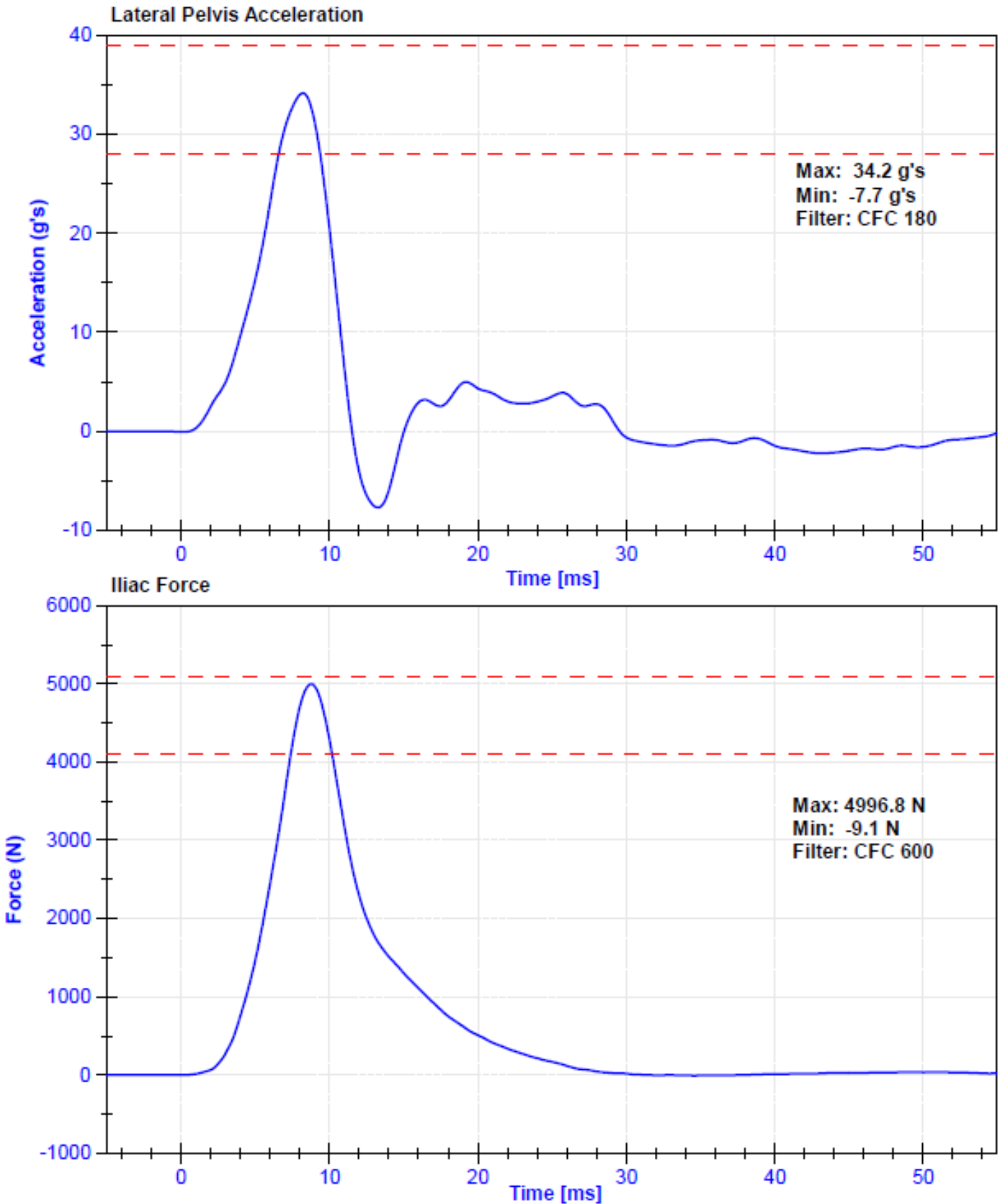
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.0	Pass
Humidity	10	70	%	26.5	Pass
Velocity	4.2	4.4	m/s	4.35	Pass
Probe Acceleration	36	45	g's	44.3	Pass
Lateral Pelvis Acceleration	28	39	g's	34.2	Pass
Iliac Force	4100	5100	N	4996.8	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Pelvis Y Accelerometer	Endevco	P51731	4/4/2023	10/1/2023
Iliac Load Cell	Denton	280-FY	8/11/2022	8/11/2023





CALIBRATION TEST RESULTS

POST-TEST

SID-IIS 5TH PERCENTILE FEMALE - DRIVER ATD

SERIAL NO: 300

(CONFIGURED FOR LEFT SIDE IMPACT)

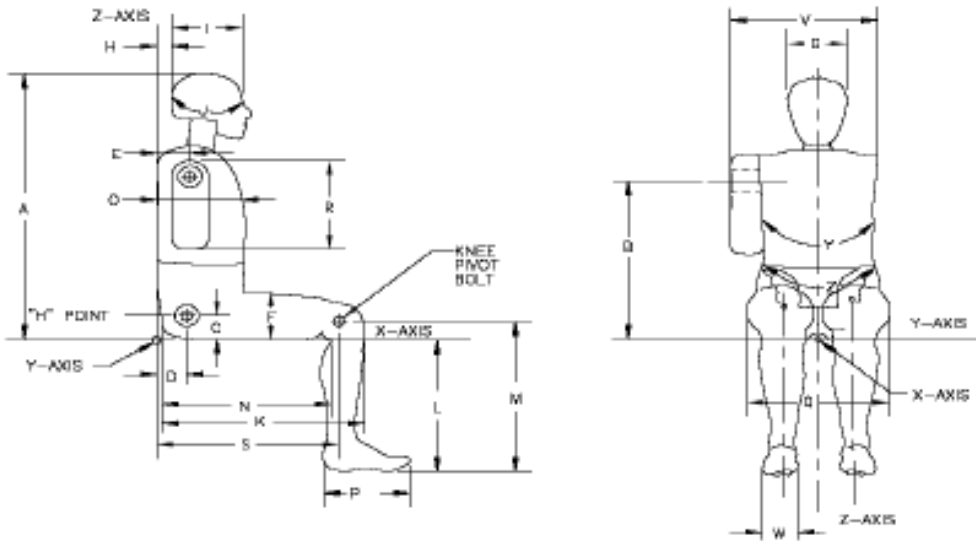


External Measurements - SID-IIs

Technician: K. Brogan

Date: 04/18/2023

Dummy Serial Number: 300



Symbol	Description	Specification (mm)		Result (mm)	Pass/Fail
A	Sitting Height	772	788	781	Pass
B	Shoulder Pivot Height	437	453	444	Pass
C	H-point Height	79	89	84	Pass
D	H-point from seatback	141	151	145	Pass
E	Shoulder Pivot from Backline	97	107	100	Pass
F	Thigh Clearance	119	135	122	Pass
G	Head Breadth	140	148	144	Pass
H	Head Back from Backline	40	46	42	Pass
I	Head Depth	178	188	181	Pass
J	Head Circumference	541	551	547	Pass
K	Buttock to Knee Length	514	540	528	Pass
L	Popliteal Height	343	369	357	Pass
M	Knee Pivot to floor height	392	409	403	Pass
N	Buttock Popliteal Length	416	442	430	Pass
O	Chest Depth w/o jacket	195	211	201	Pass
P	Foot Length	216	232	221	Pass
Q	Hip Breadth (w/pelvic plugs)	313	323	318	Pass
R	Arm Length	249	259	252	Pass
S	Knee Joint to seatback	477	493	486	Pass
V	Shoulder Width	341	357	348	Pass
W	Foot Width	78	94	85	Pass
Y	Chest Circumference w/jacket	851	881	876	Pass
Z	Waist Circumference	761	791	777	Pass

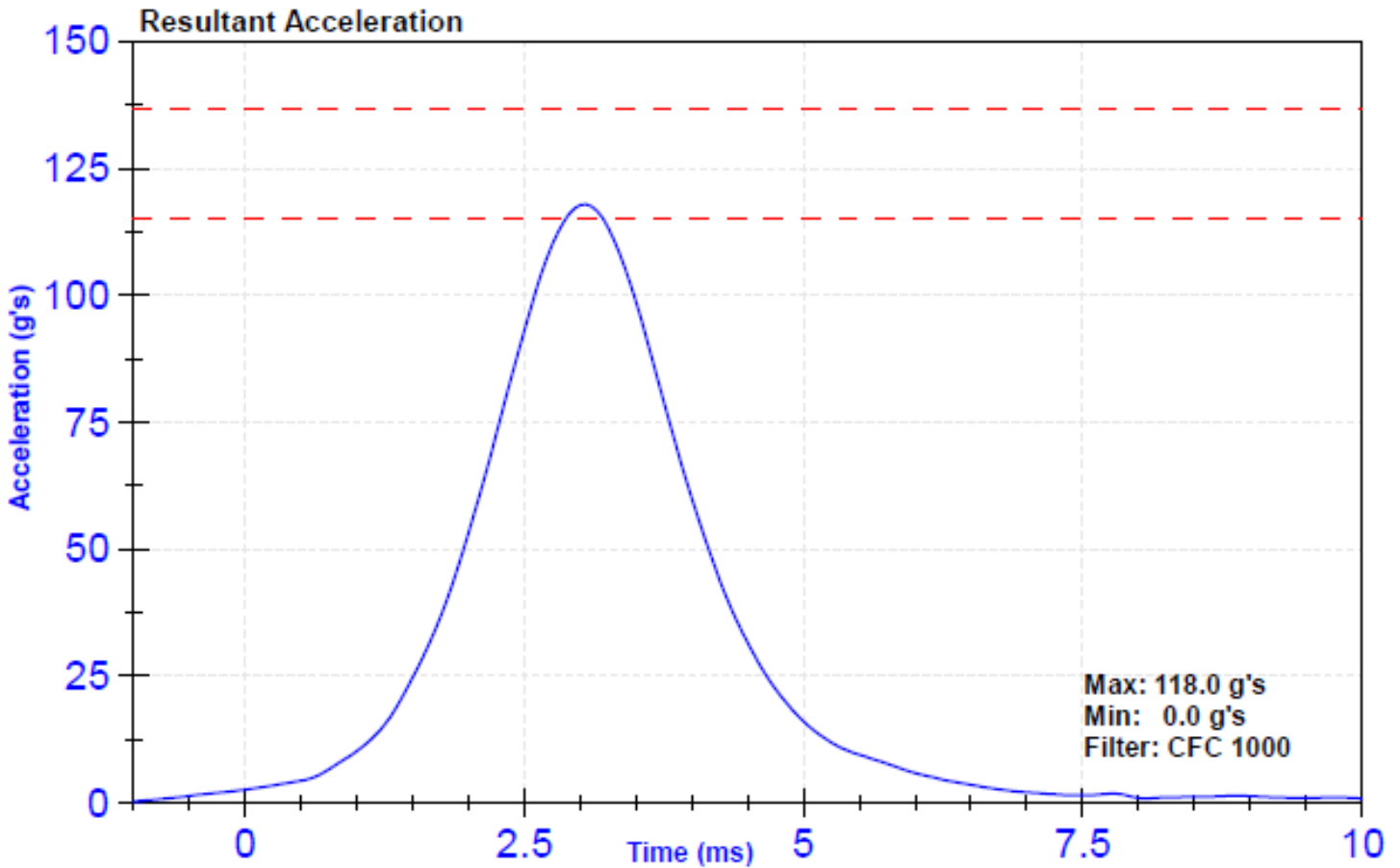
ATD Manufacturer	FTSS	Test Technician	T. Roseman
ATD Serial Number	300	Laboratory Supervisor	K. Brogan

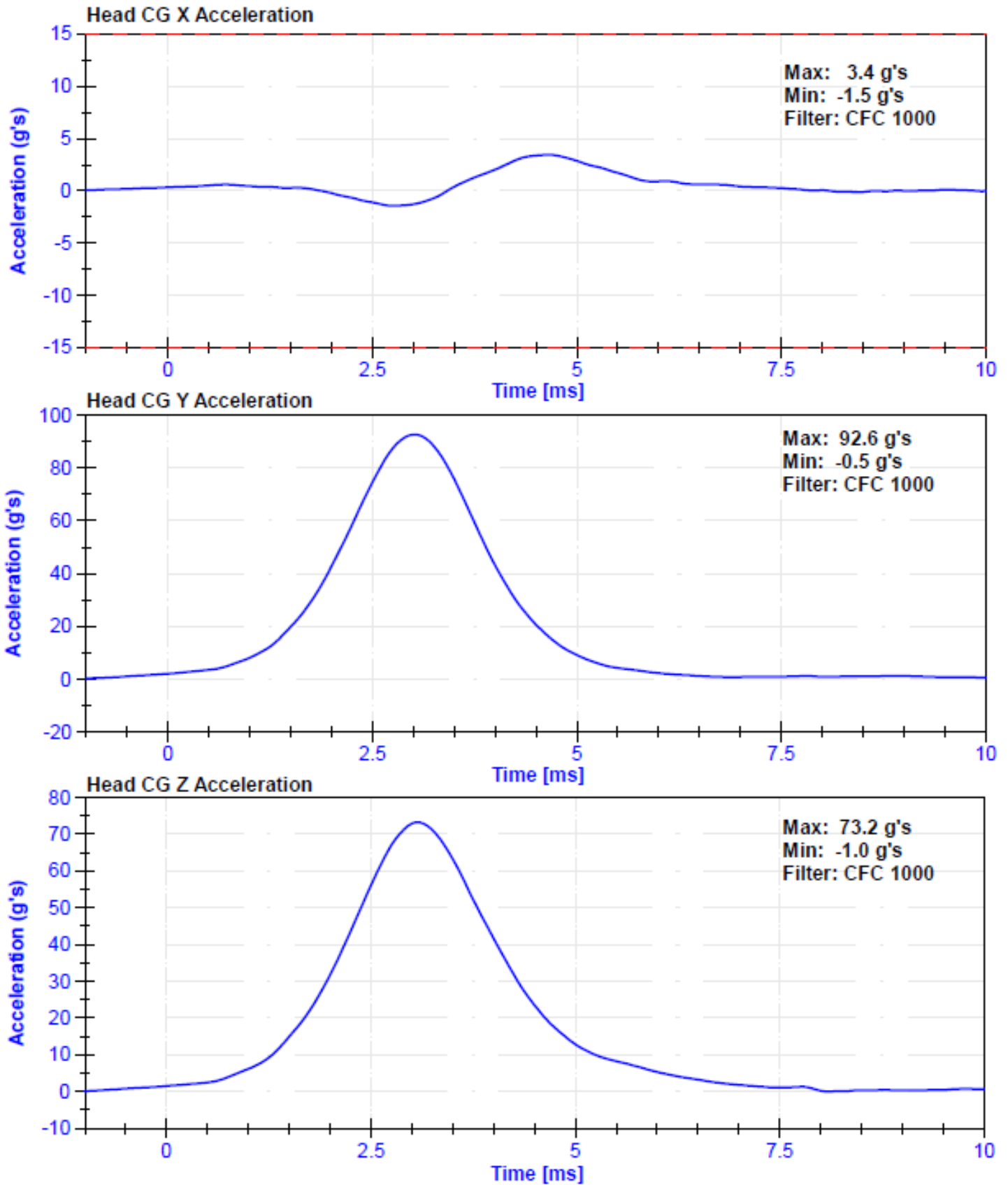
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	20.9	Pass
Humidity	10	70	%	15.2	Pass
Resultant Acceleration	115	137	g's	118.0	Pass
Oscillation	0	15	%	1.5	Pass
Fore-Aft Acceleration	-15	15	g's	3.4	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibratio Date	Calibratio Due Date
X Accelerometer	Endevco	P59018	4/4/2023	10/1/2023
Y Accelerometer	Endevco	P79189	4/4/2023	10/1/2023
Z Accelerometer	Endevco	P79587	4/4/2023	10/1/2023





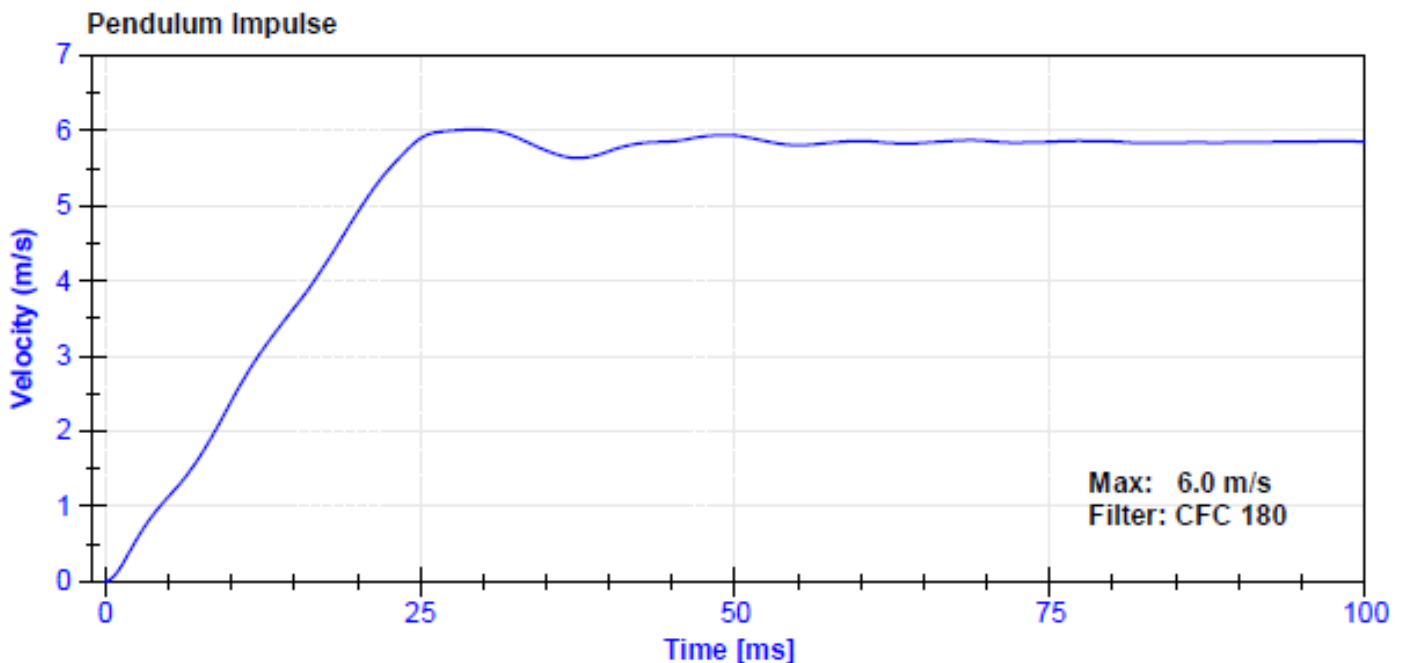
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

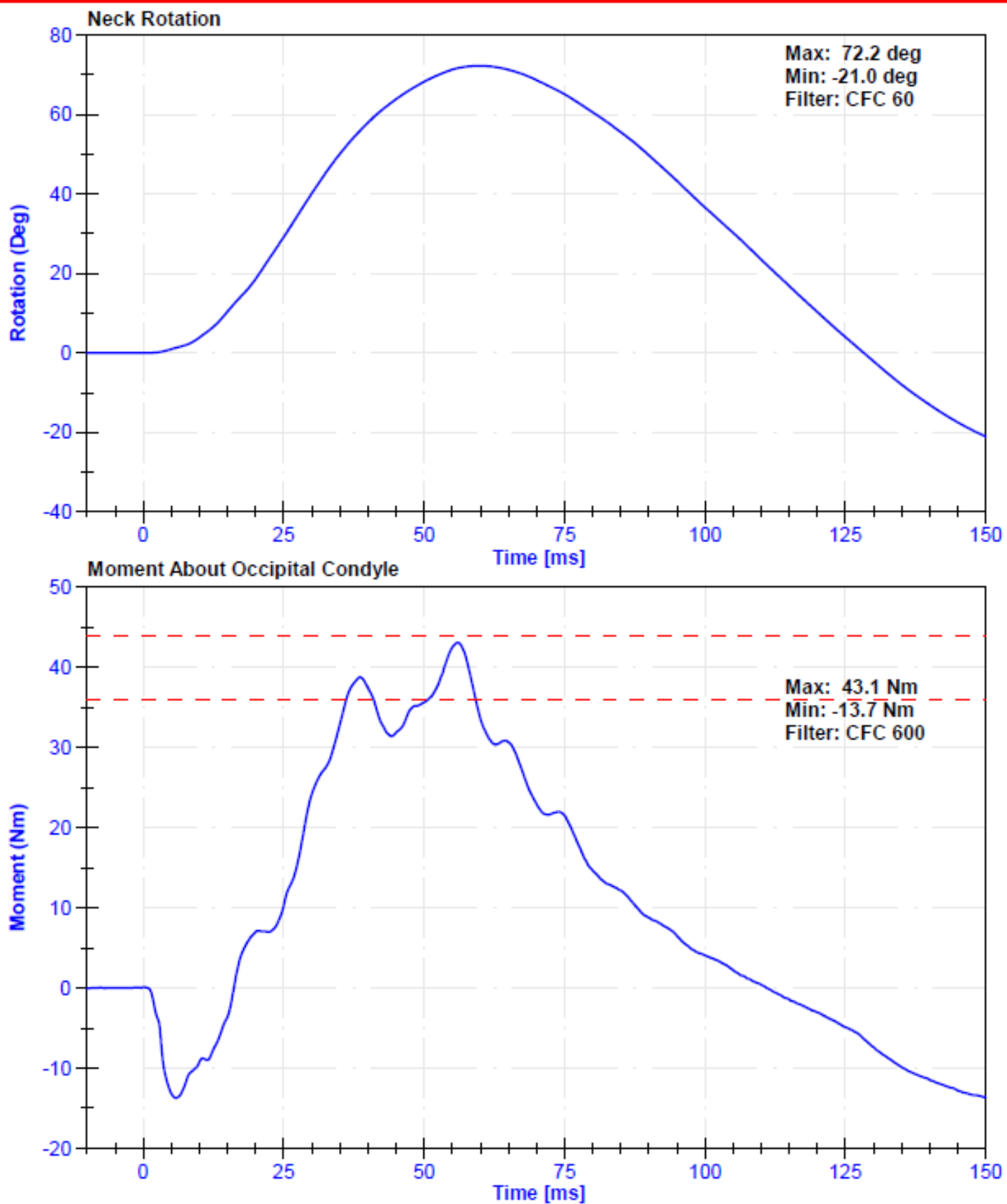
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.6	Pass
Humidity	10	70	%	29.1	Pass
Velocity	5.51	5.63	m/s	5.620	Pass
Pendulum Impulse at 10ms	2.2	2.8	m/s	2.40	Pass
Pendulum Impulse at 15ms	3.3	4.1	m/s	3.64	Pass
Pendulum Impulse at 20ms	4.4	5.4	m/s	4.90	Pass
Pendulum Impulse at 25ms	5.4	6.1	m/s	5.89	Pass
Pendulum Impulse from 25 to 100ms	5.5	6.2	m/s	6.01	Pass
Neck Rotation	71	81	deg	72.2	Pass
Time at Maximum Rotation	50	70	ms	59.9	Pass
Moment about the OC	36	44	Nm	43.1	Pass
Moment Decay to 0 Nm	102	126	ms	111.1	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	7231C-750	10/26/2022	10/26/2023
Pendulum Potentiometer	Servo	4961	11/11/2022	11/11/2023
Condyle Potentiometer	Servo	DS185	11/11/2022	11/11/2023
Upper Neck Load Cell	Humanetics	1716A_1872-FY	6/13/2022	6/13/2023





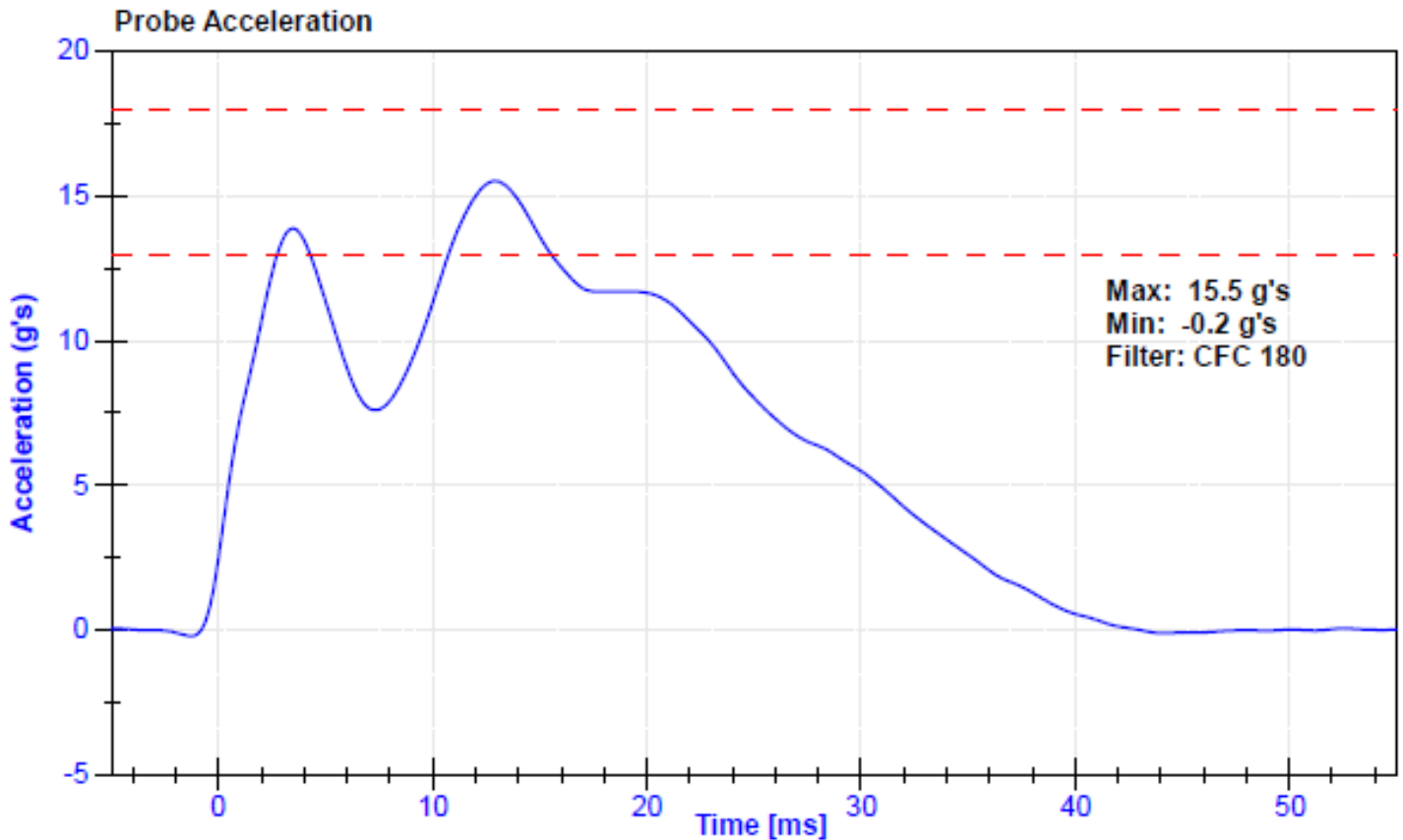
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

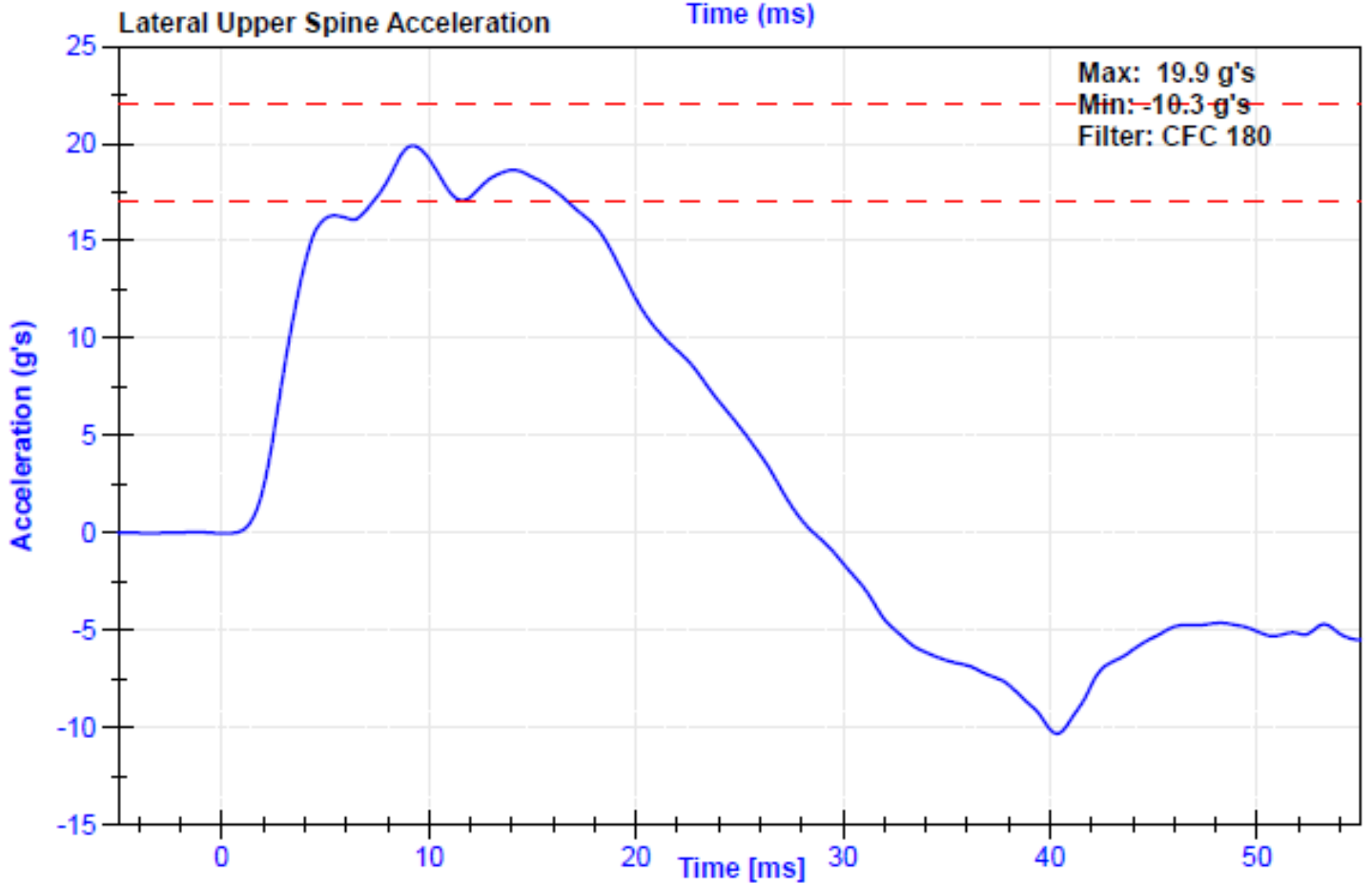
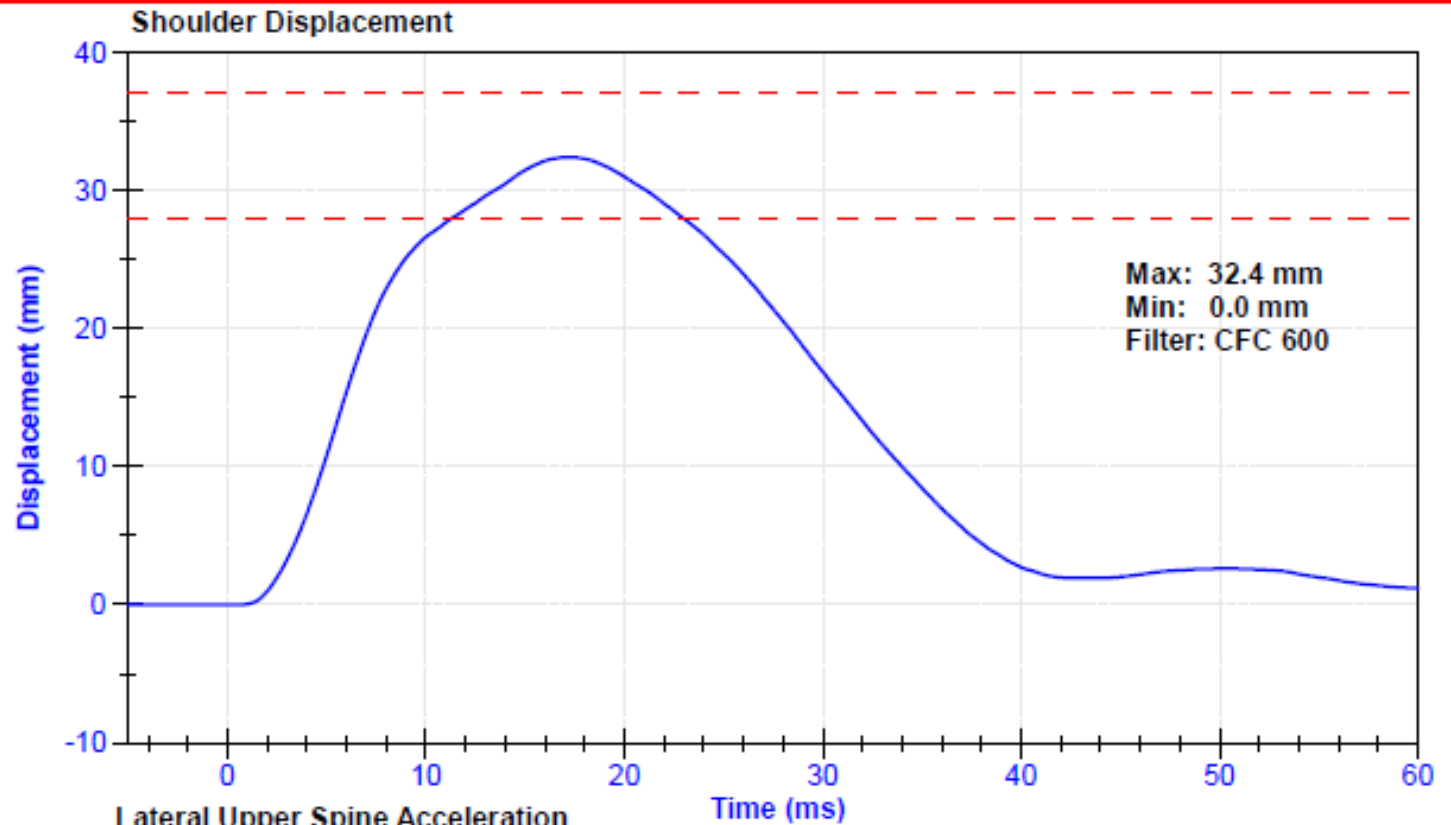
Results

Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	29.0	Pass
Velocity	4.2	4.4	m/s	4.34	Pass
Probe Acceleration	13	18	g's	15.5	Pass
Shoulder Deflection	28	37	mm	32.4	Pass
Lateral Upper Spine Acceleration	17	22	g's	19.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Shoulder Potentiometer	Servo	053GFE	4/10/2023	10/9/2023
Upper Spine Y Accelerometer	Endevco	T20880	4/4/2023	10/1/2023





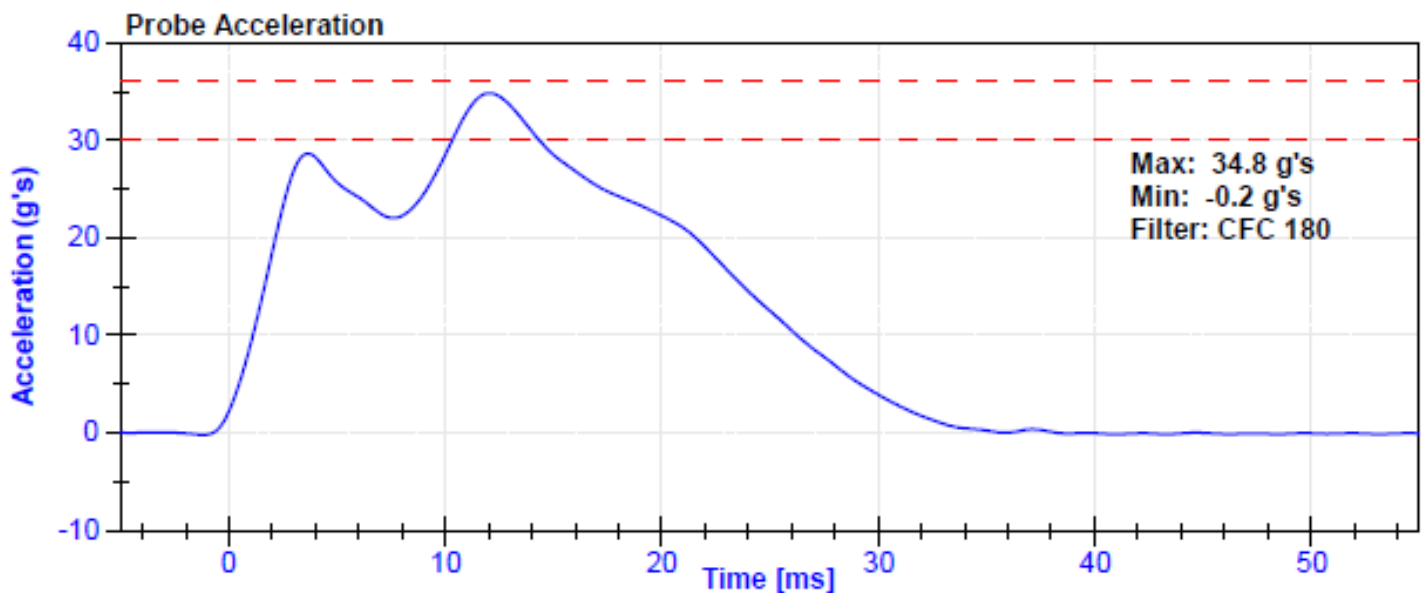
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

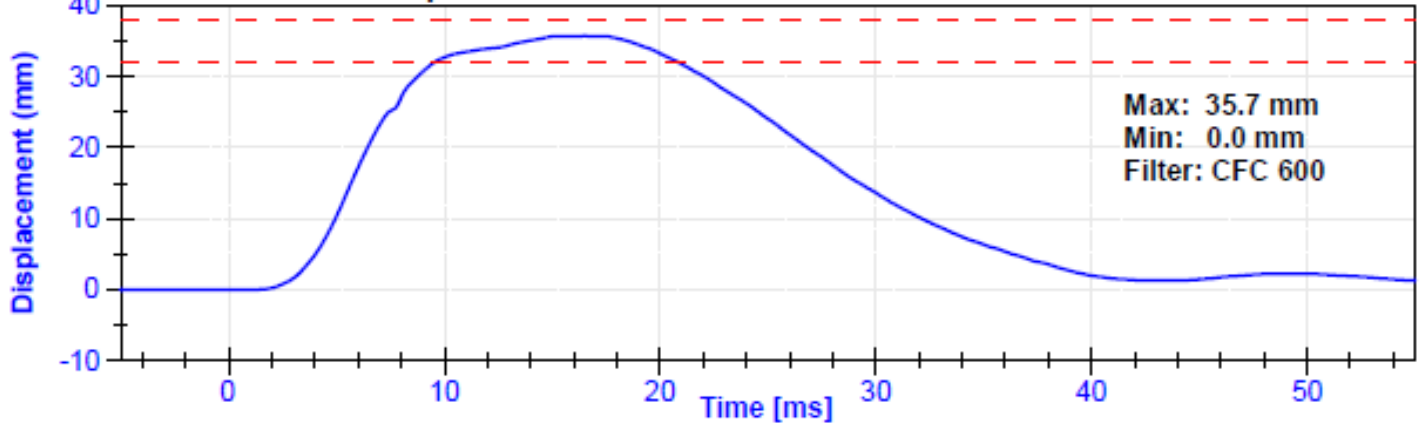
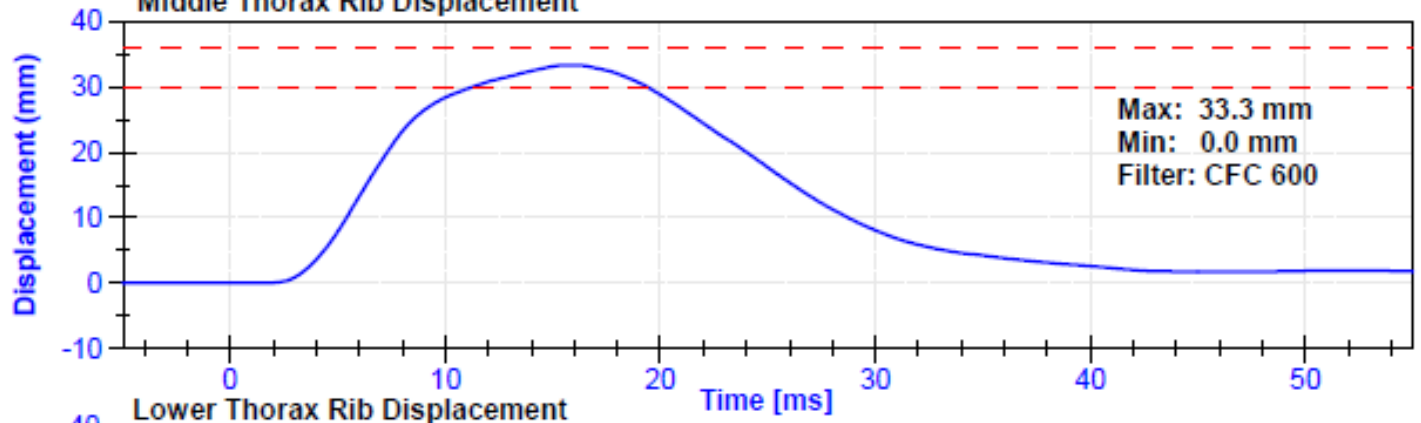
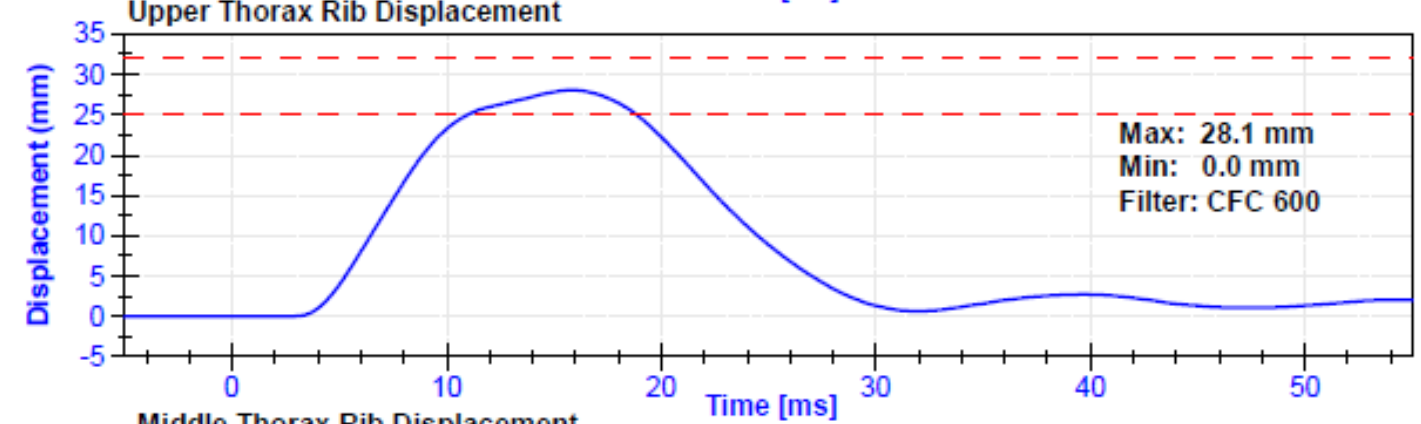
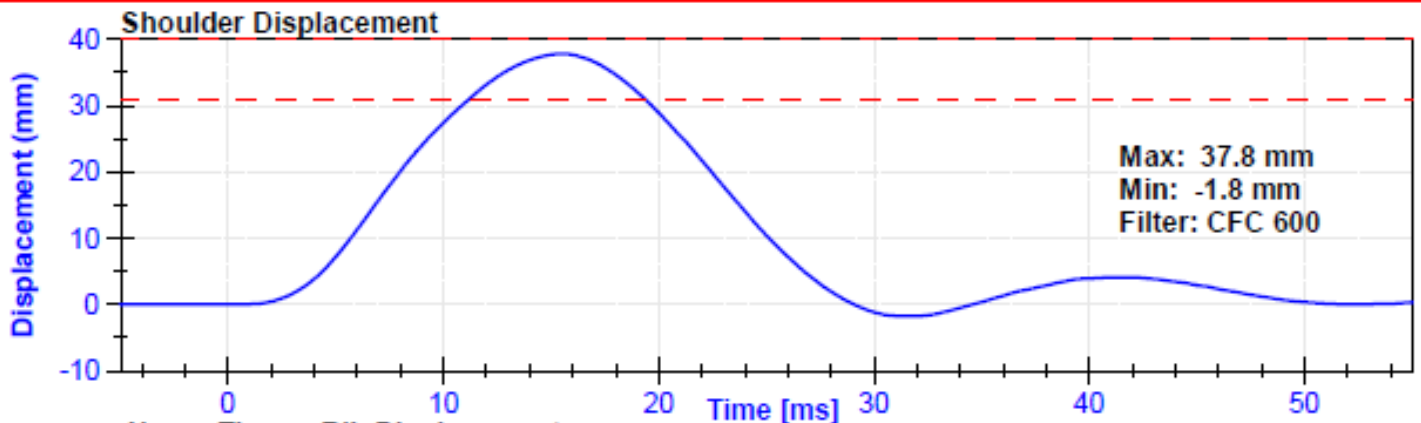
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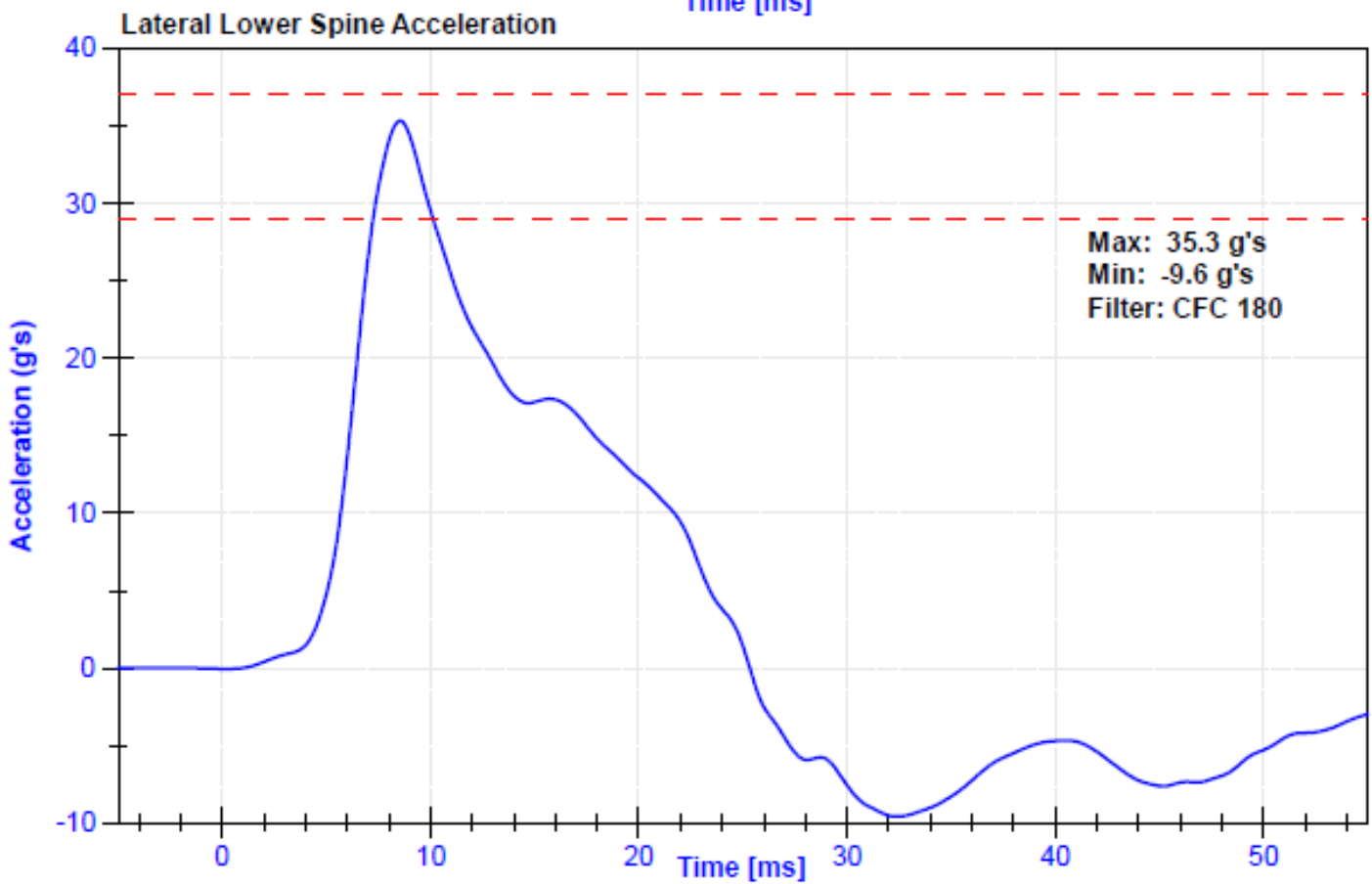
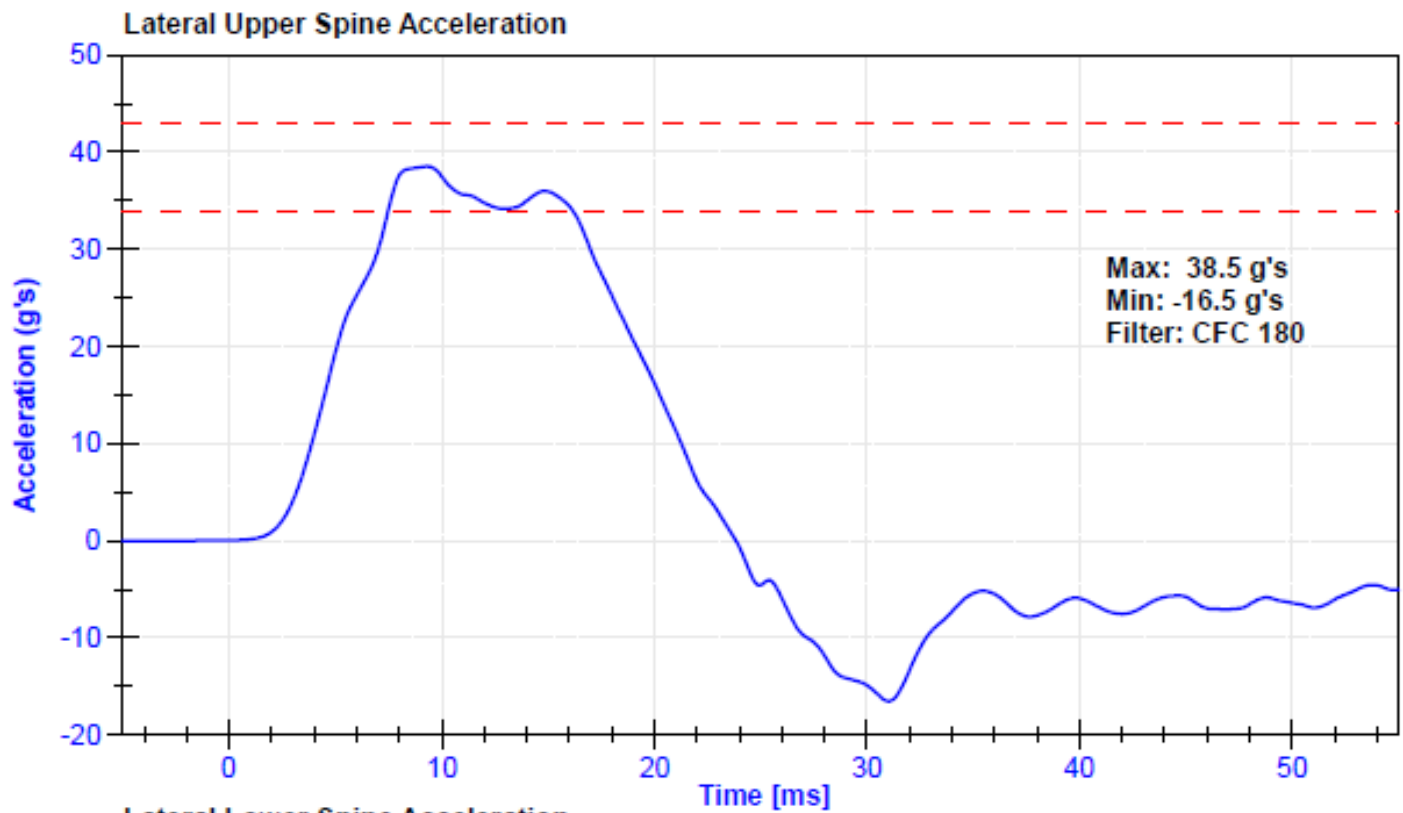
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	29.0	Pass
Velocity	6.6	6.8	m/s	6.73	Pass
Probe Acceleration after 5 ms	30	36	g's	34.8	Pass
Lateral Upper Spine Acceleration	34	43	g's	38.5	Pass
Lateral Lower Spine Acceleration	29	37	g's	35.3	Pass
Shoulder Deflection	31	40	mm	37.8	Pass
Upper Thorax Rib Deflection	25	32	mm	28.1	Pass
Mid Thorax Rib Deflection	30	36	mm	33.3	Pass
Lower Thorax Rib Deflection	32	38	mm	35.7	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Upper Spine T1 Y Accelerometer	Endevco	T20880	4/4/2023	10/1/2023
Upper Spine T12 Y Accelerometer	Endevco	P52071	4/4/2023	10/1/2023
Shoulder Potentiometer	Servo	053GFE	4/10/2023	10/9/2023
Upper Thorax Rib Potentiometer	Servo	2316GFE	4/10/2023	10/9/2023
Middle Thorax Rib Potentiometer	Servo	040GFE	4/10/2023	10/9/2023
Lower Thorax Rib Potentiometer	Servo	1156GFE	4/10/2023	10/9/2023







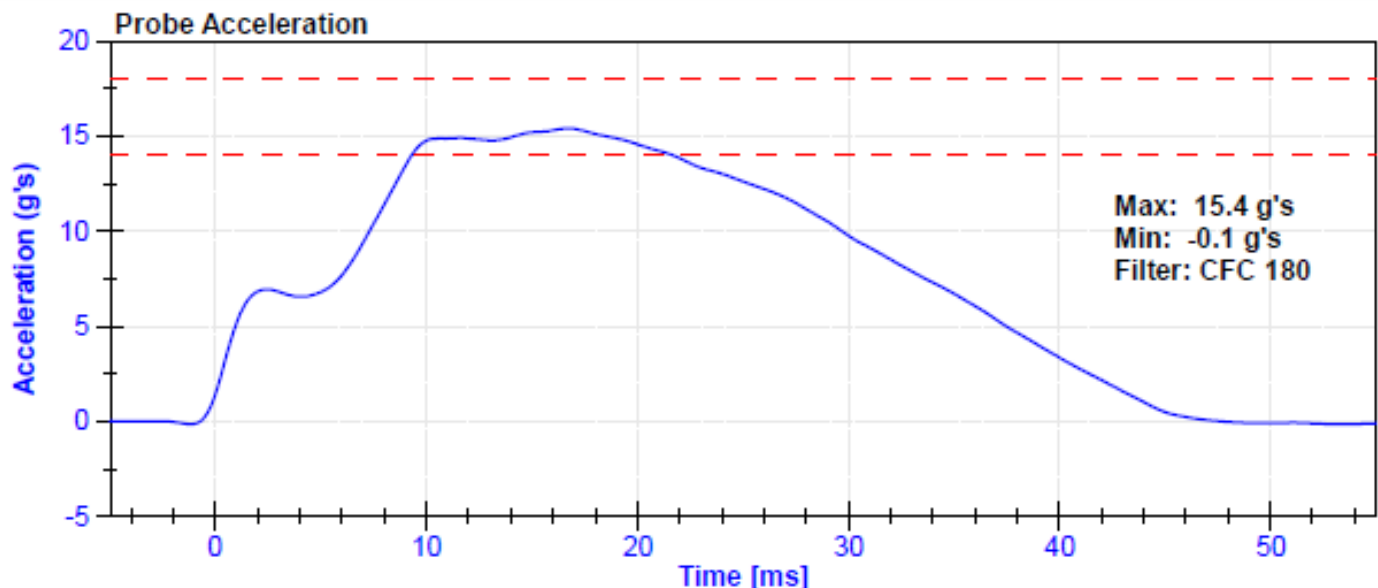
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

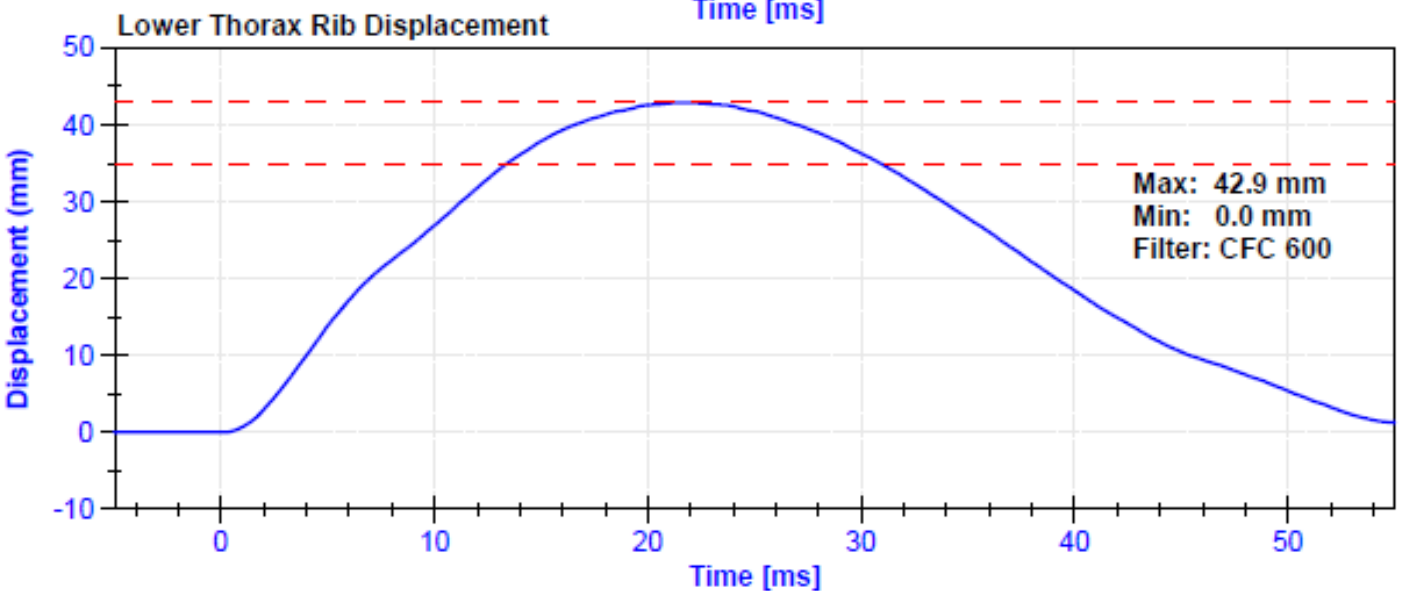
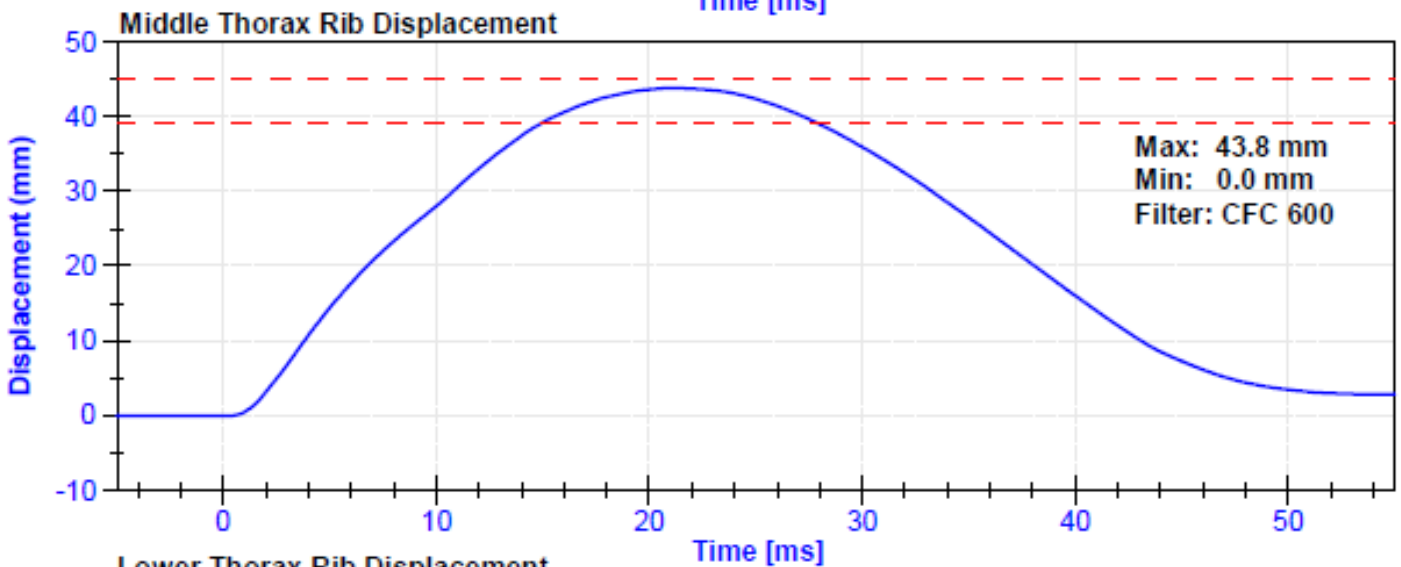
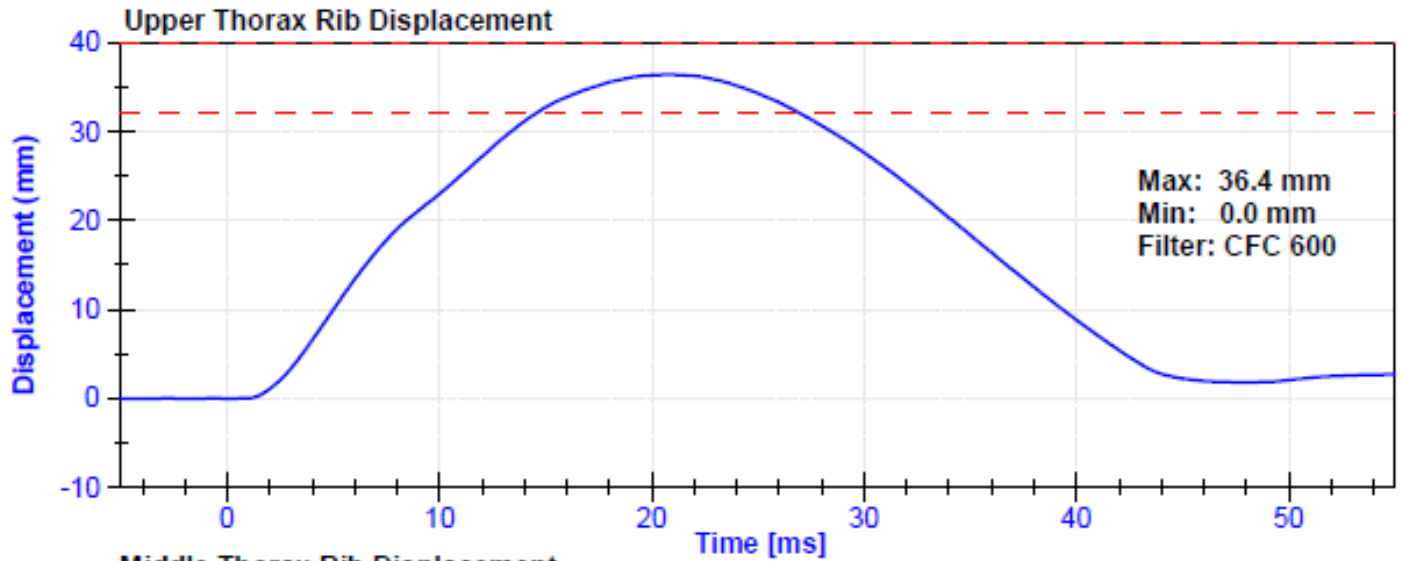
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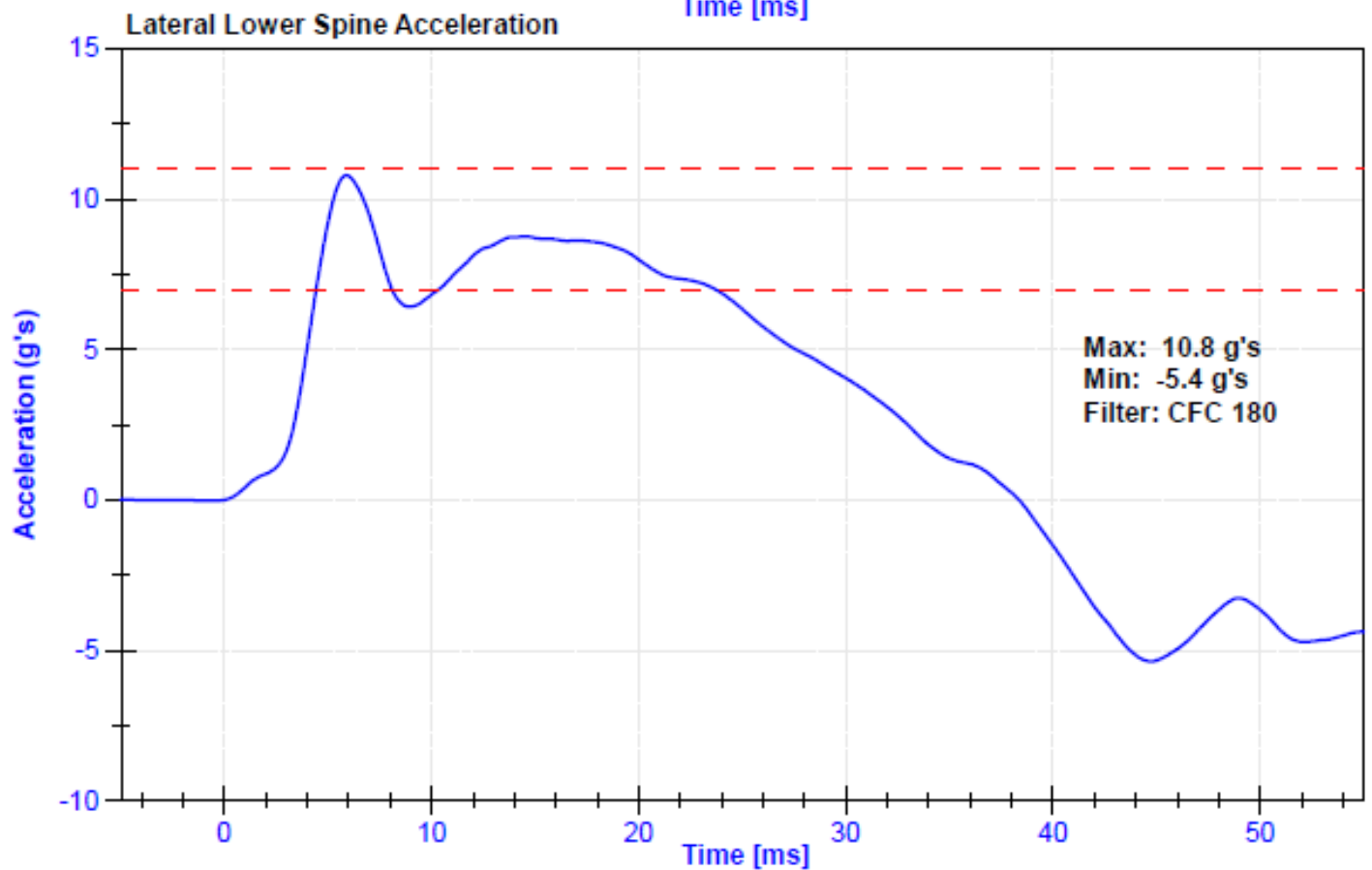
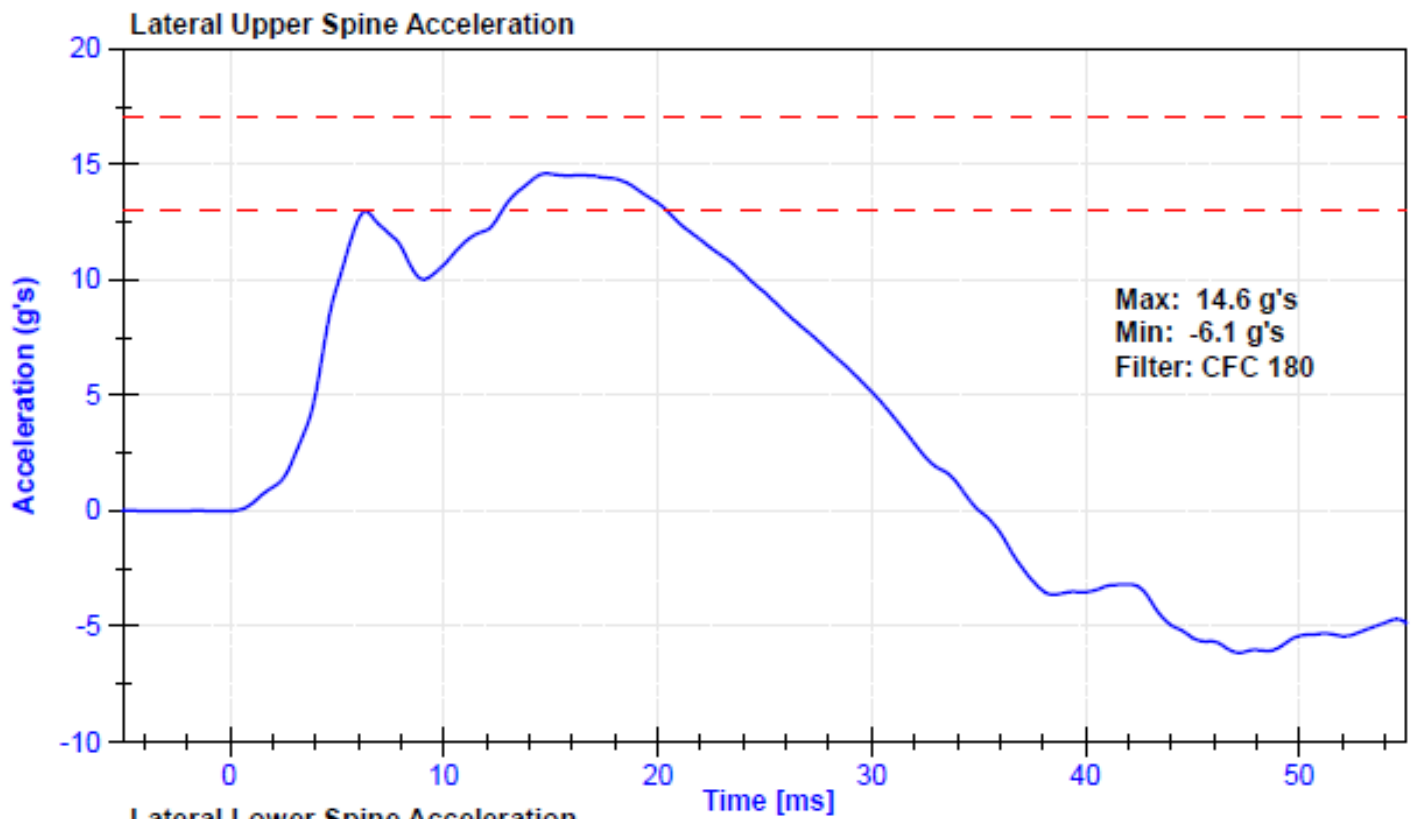
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	29.0	Pass
Velocity	4.2	4.4	m/s	4.35	Pass
Probe Acceleration	14	18	g's	15.4	Pass
Lateral Upper Spine Acceleration	13	17	g's	14.6	Pass
Lateral Lower Spine Acceleration	7	11	g's	10.8	Pass
Upper Thorax Rib Deflection	32	40	mm	36.4	Pass
Middle Thorax Rib Deflection	39	45	mm	43.8	Pass
Lower Thorax Rib Deflection	35	43	mm	42.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Upper Spine Y Accelerometer	Endevco	T20880	4/4/2023	10/1/2023
Lower Spine Y Accelerometer	Endevco	P52071	4/4/2023	10/1/2023
Upper Thorax Rib Potentiometer	Servo	2316GFE	4/10/2023	10/9/2023
Middle Thorax Rib Potentiometer	Servo	040GFE	4/10/2023	10/9/2023
Lower Thorax Rib Potentiometer	Servo	1156GFE	4/10/2023	10/9/2023







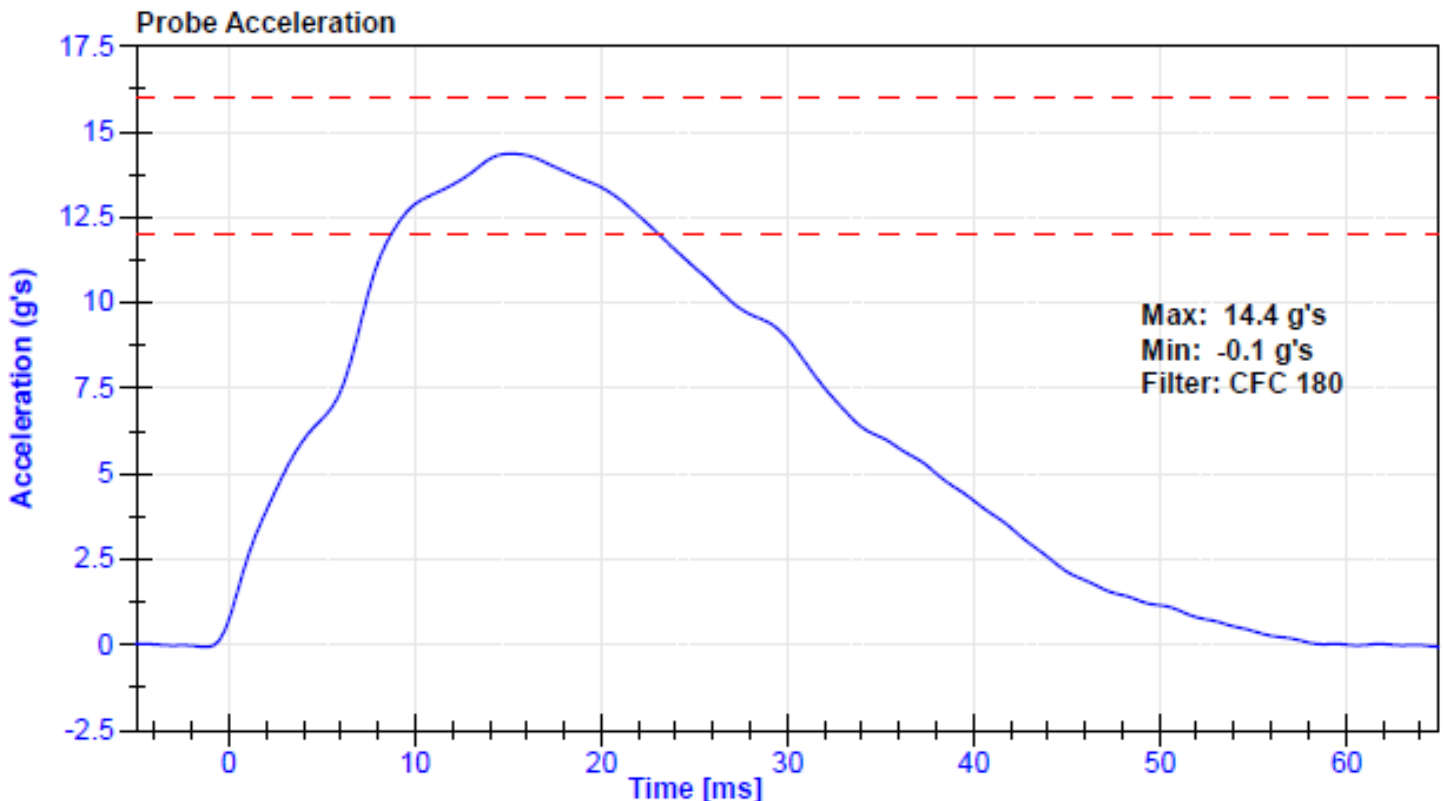
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

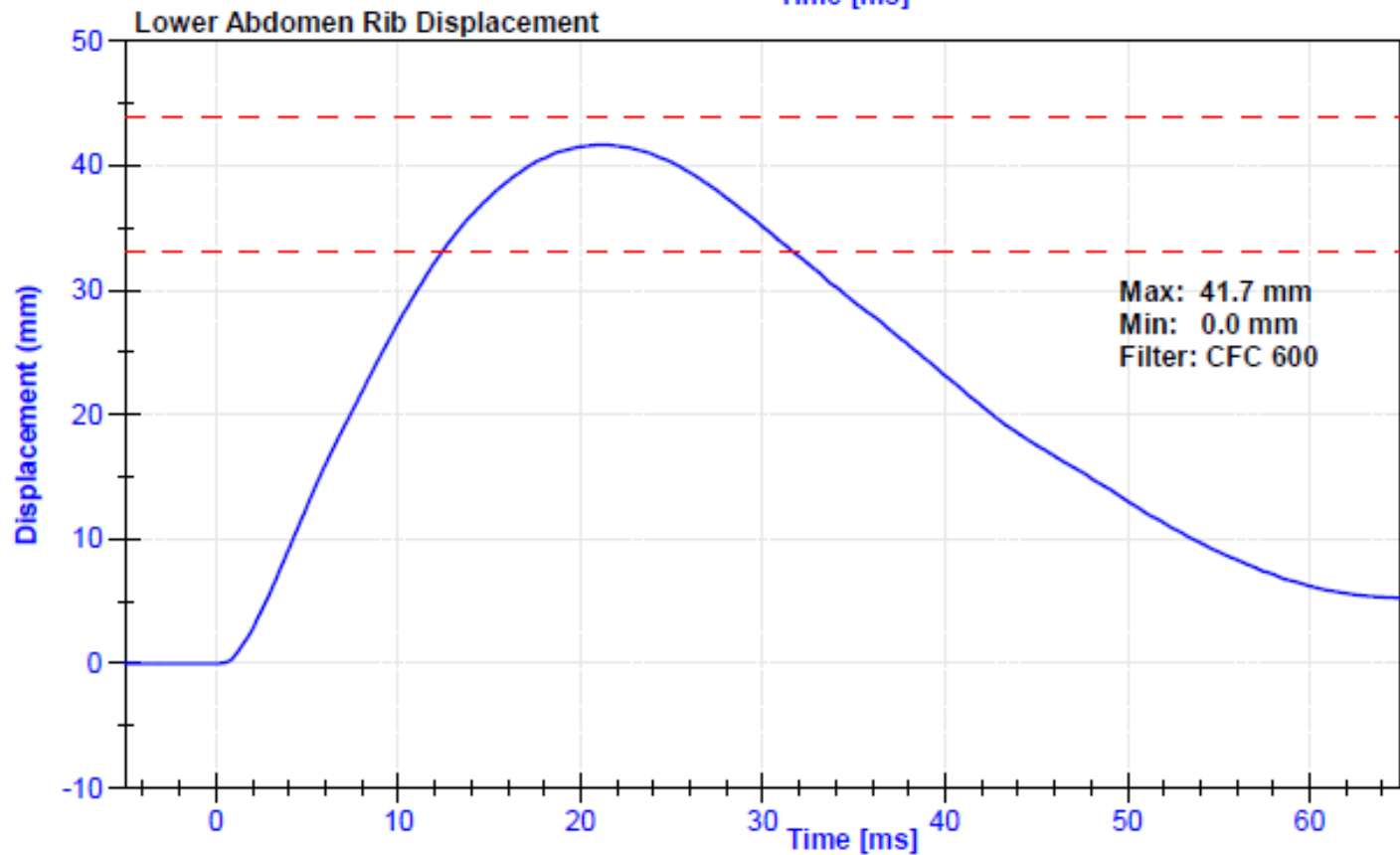
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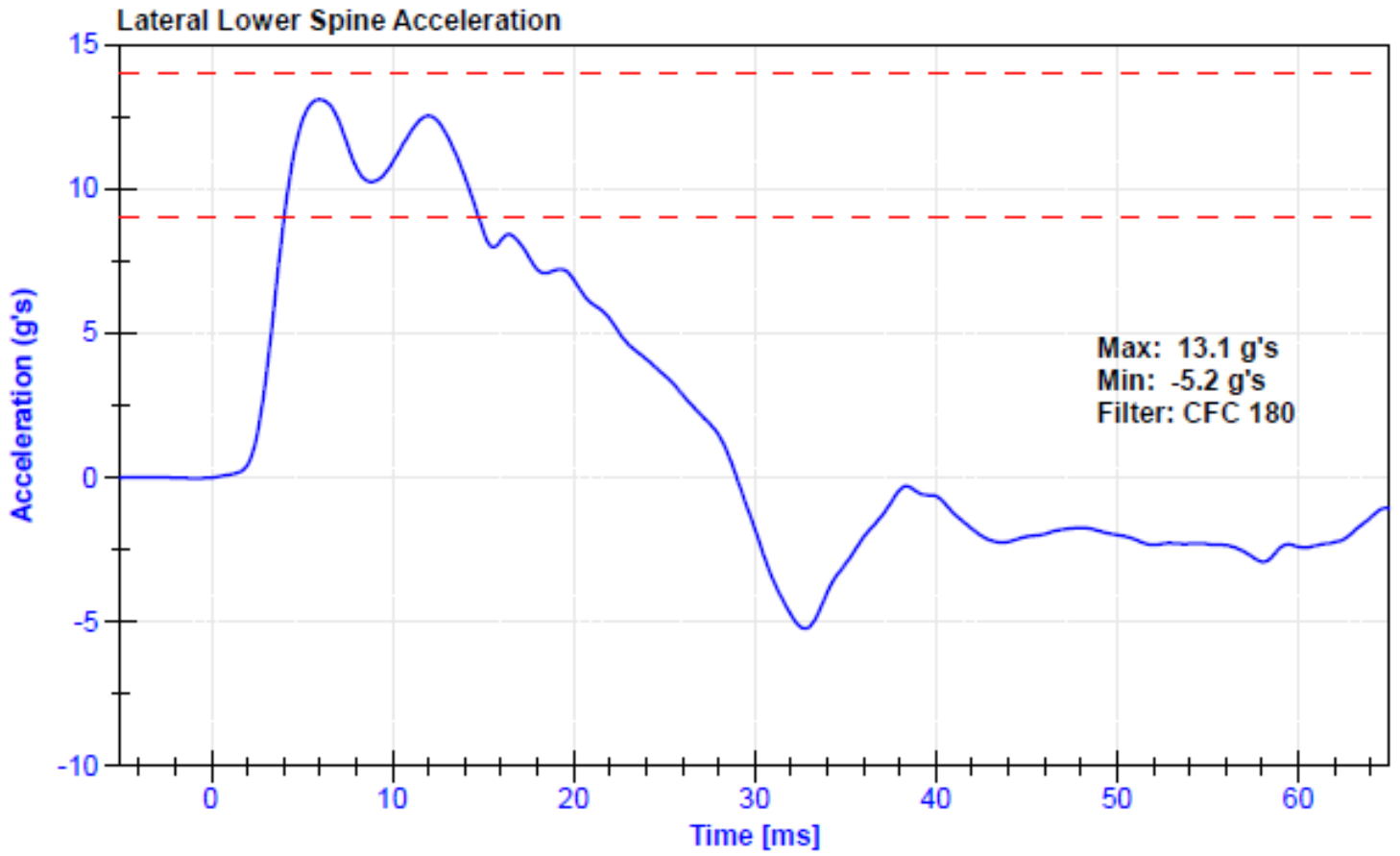
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	29.0	Pass
Velocity	4.2	4.4	m/s	4.35	Pass
Probe Acceleration	12	16	g's	14.4	Pass
Lateral Lower Spine Acceleration	9	14	g's	13.1	Pass
Upper Abdomen Rib Deflection	36	47	mm	39.7	Pass
Lower Abdomen Rib Deflection	33	44	mm	41.7	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Probe Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Lower Spine Y Accelerometer	Endevco	P52071	4/4/2023	10/1/2023
Upper Abdomen Rib Potentiometer	Servo	307GFE	4/10/2023	10/9/2023
Lower Abdomen Rib Potentiometer	Servo	308GFE	4/10/2023	10/9/2023







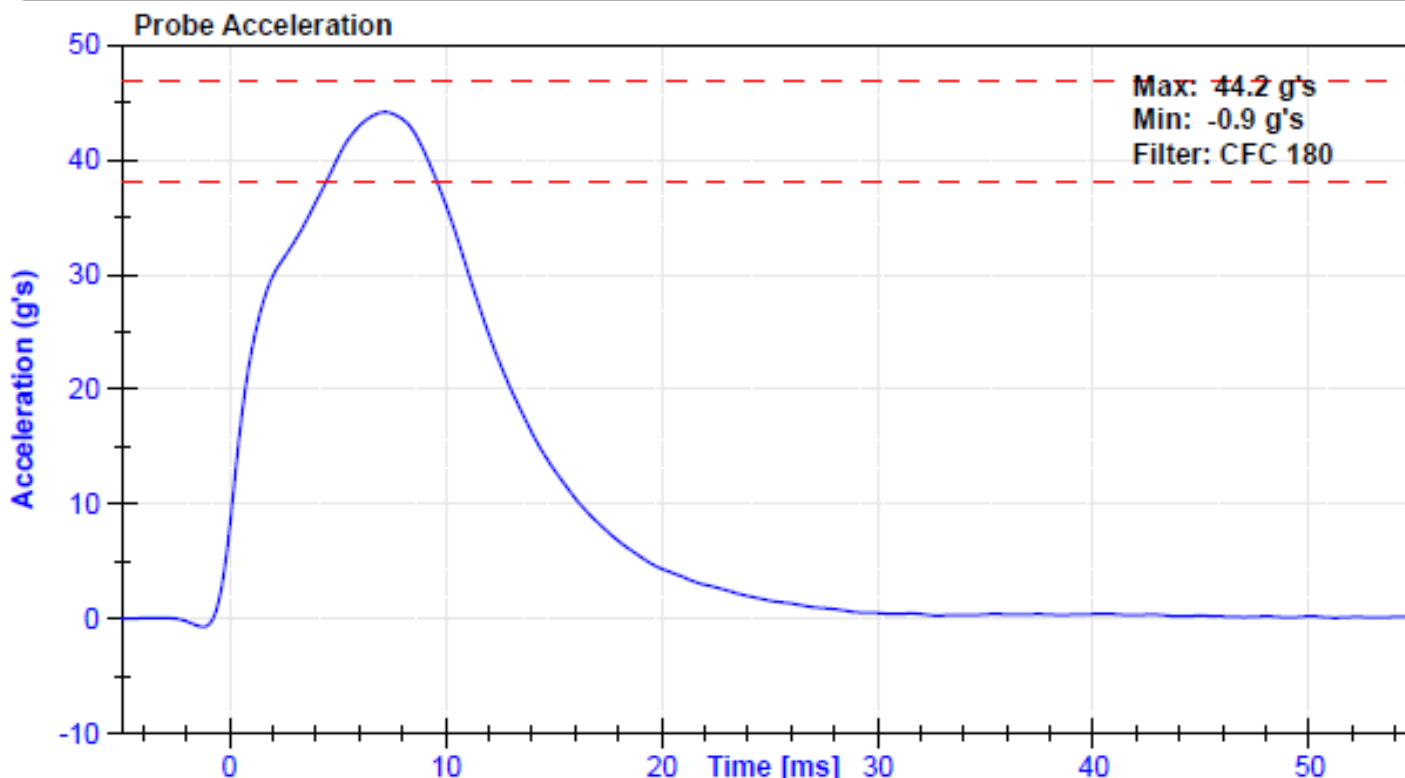
ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

Results

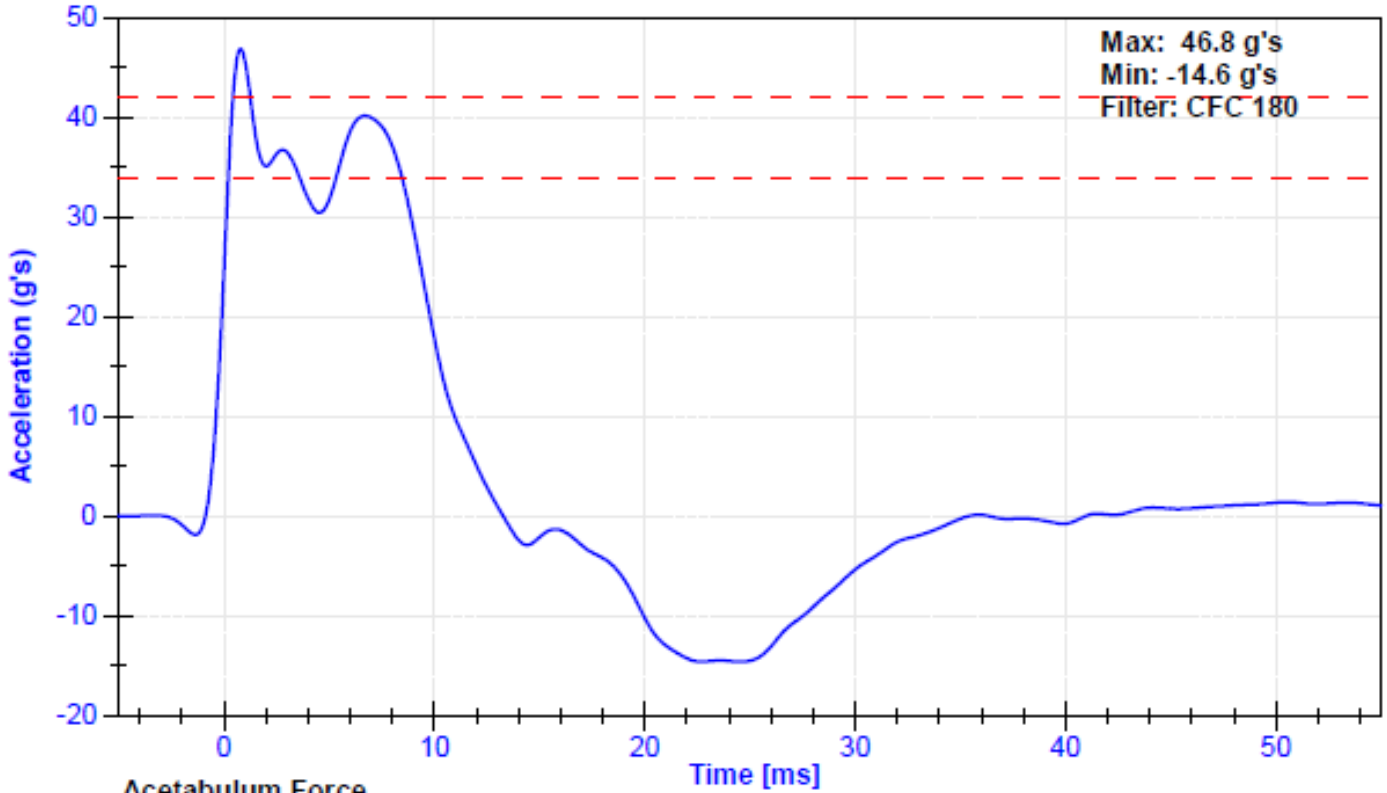
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	29.0	Pass
Velocity	6.6	6.8	m/s	6.75	Pass
Probe Acceleration	38	47	g's	44.2	Pass
Lateral Pelvis Acceleration after 6ms	34	42	g's	40.1	Pass
Acetabulum Force	3600	4300	N	3778.1	Pass

Transducer Calibrations

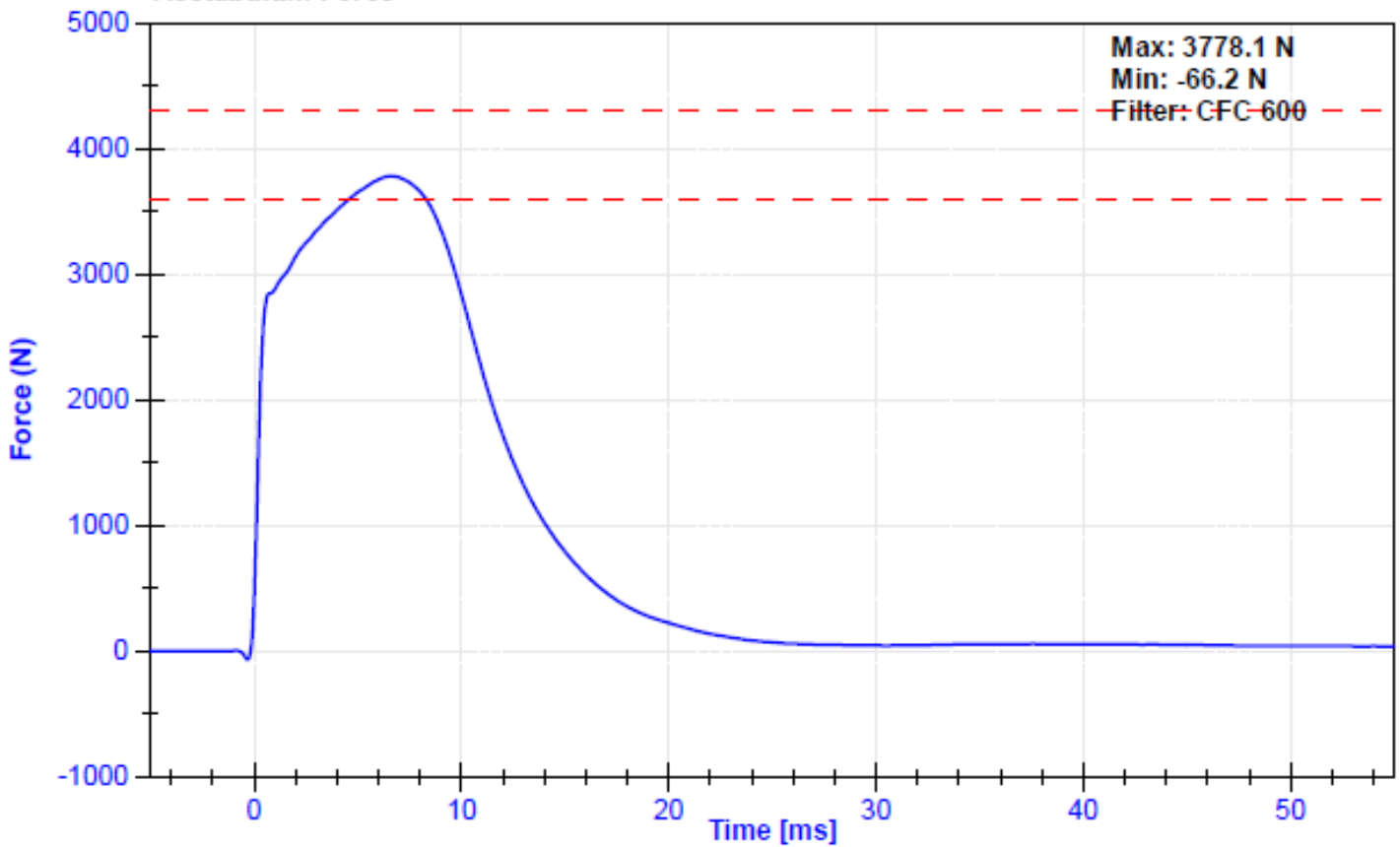
Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Pelvis Y Accelerometer	Endevco	P51731	4/4/2023	10/1/2023
Acetabulum Load Cell	Denton	267-FY	8/11/2022	8/11/2023
Certification Plug	SACO			N/A
Crash Test Plug	SACO			N/A



Lateral Pelvis Acceleration



Acetabulum Force





SID-IIs Pelvis Plug Certification Test

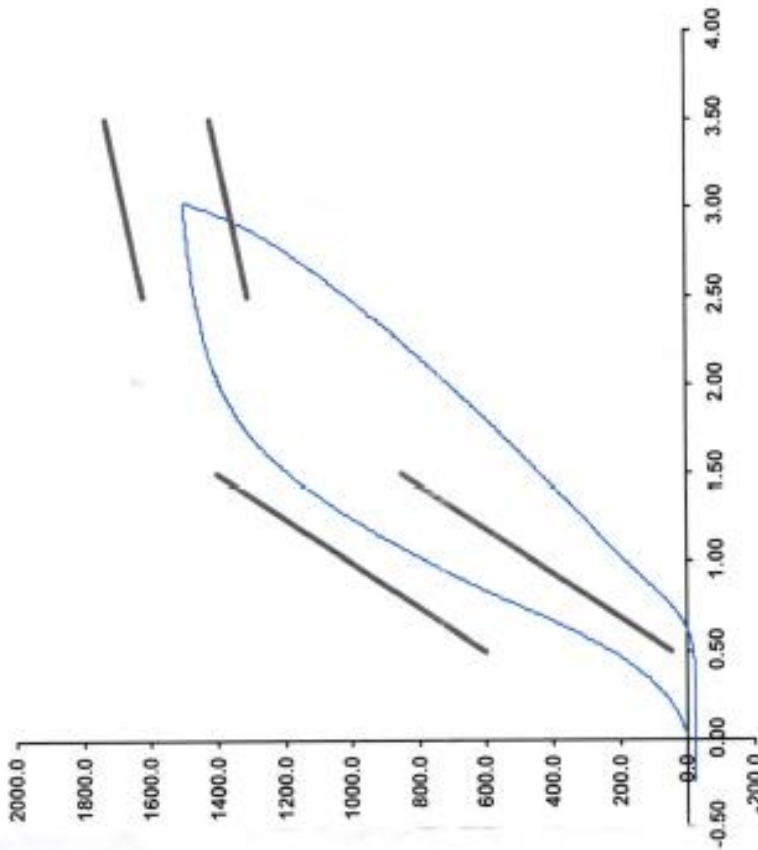
Plug S/N 15445

Test Number 20106

Report Number 20160

Test Date 9/9/2021 10:36:55 AM

4/18/23
Cent



Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	50	600
Force @ 1.5 mm (N)	850	1,400
Force @ 2.5 mm (N)	1,306	1,618
Force @ 3.0 mm (N)	1,361	1,673

Testing Machine STM-20 5965542
 Load Cell S/N (F1360947), Units (LBS) 1000
 Preload Value (-N) 22.24
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Operator Part Number 180-4450

Template No 107 09-Sep-21
SACO Research

By: *DC* Date: *9/9/2021*
 SACO Research 41735 Elm St. #401 Murrieta, CA 92562 Tel 310-694-2082 FAX



4/18/22

Test Cross

SID-IIs Pelvis Plug Certification Test

Plug S/N 15412
 Test Number 19881
 Report Number 19934

Test Date 8/3/2021 11:43:30 AM

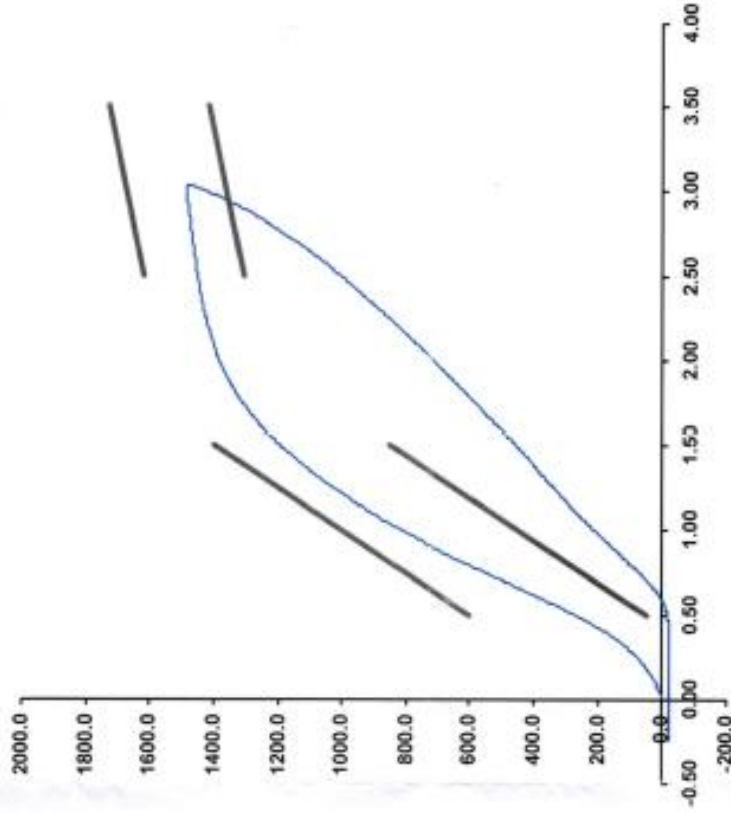
Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	50	600
Force @ 1.5 mm (N)	850	1,400
Force @ 2.5 mm (N)	1,306	1,618
Force @ 3.0 mm (N)	1,361	1,673

Testing Machine STM-20 5965542
 Load Cell S/N (F1360947), Units (LBS) 1000

Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:

Force (-N) vs Extension (-mm)



Operator _____
 Part Number 180-4450

Template No 107 03-Aug-21
 SACO Research

By: *DC* Date: 8/3/2021



SID-IIs Pelvis Plug Certification Test

Plug S/N 15426

Test Number 20086

Report Number 20140

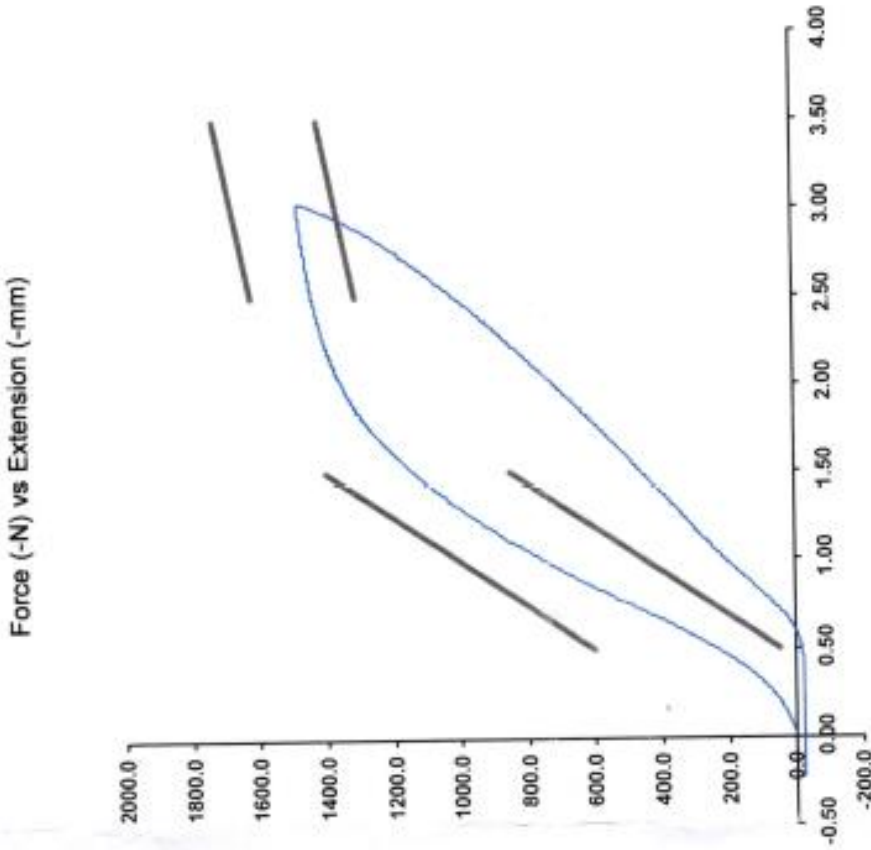
Test Date 9/9/2021 9:55:28 AM

*Non Impact
4/18/23*

Test Results	Spec Min	Spec Max
Force @ 0.5 mm (N)	50	600
Force @ 1.5 mm (N)	850	1,400
Force @ 2.5 mm (N)	1,306	1,618
Force @ 3.0 mm (N)	1,361	1,673

Testing Machine STM-20 5965542
 Load Cell S/N (F1360947), Units (LBS) 1000
 Preload Value (-N) 22.24
 Crosshead Speed (mm / min) or Rate 12.7
 Extension or Position Measured by XHD_100 (XHD100)

Notes:



Operator _____
 Part Number 180-4450

Template No 107 09-Sep-21
 SACO Research

By: *DC* Date: *9/9/2021*
 SACO Research 41735 Elm St, #401 Murrieta, CA 92562 Tel 310-694-2062 FAX

ATD Manufacturer	FTSS	Test Technician	C. Mantell
ATD Serial Number	300	Laboratory Supervisor	C. Mantell

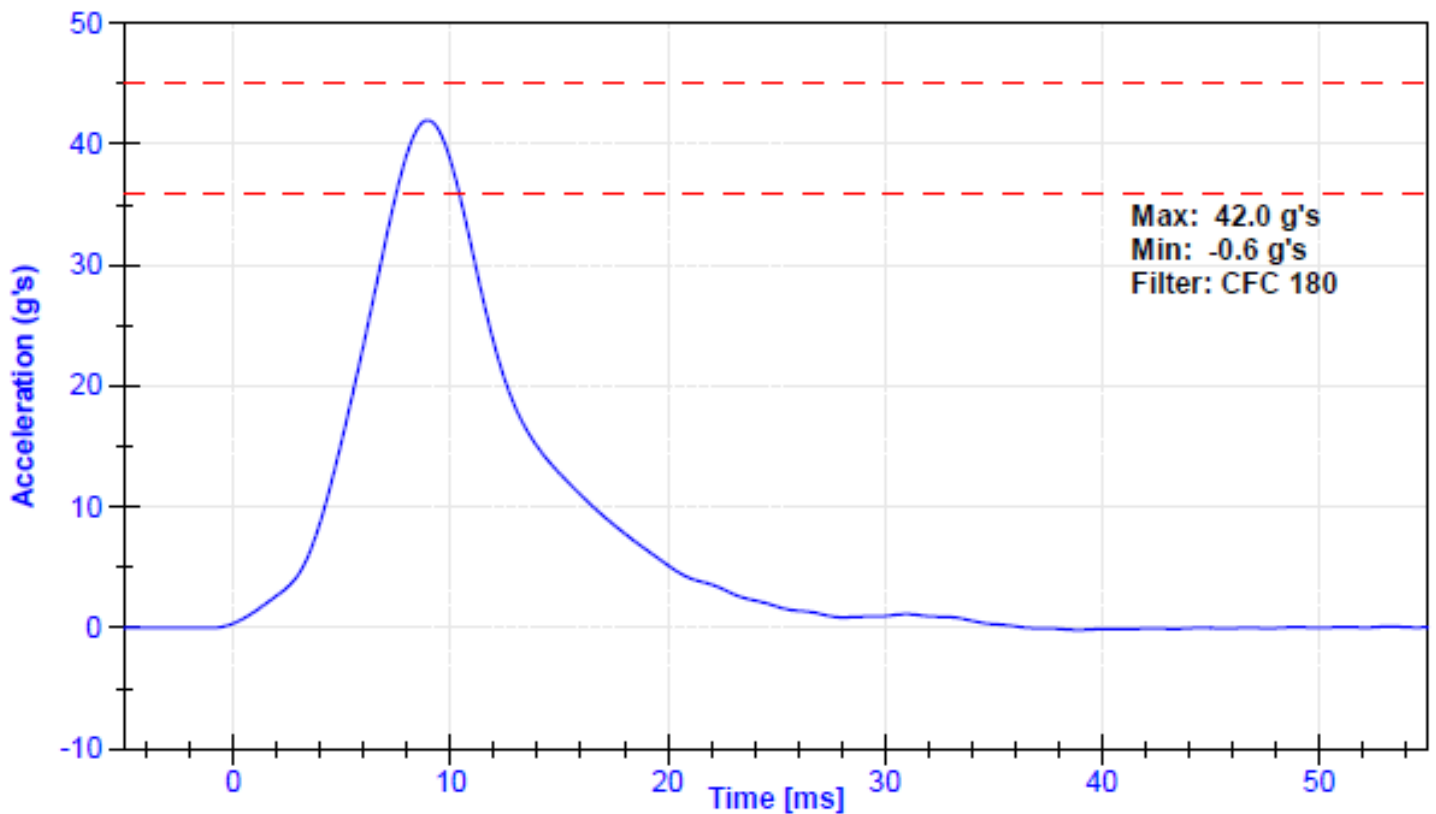
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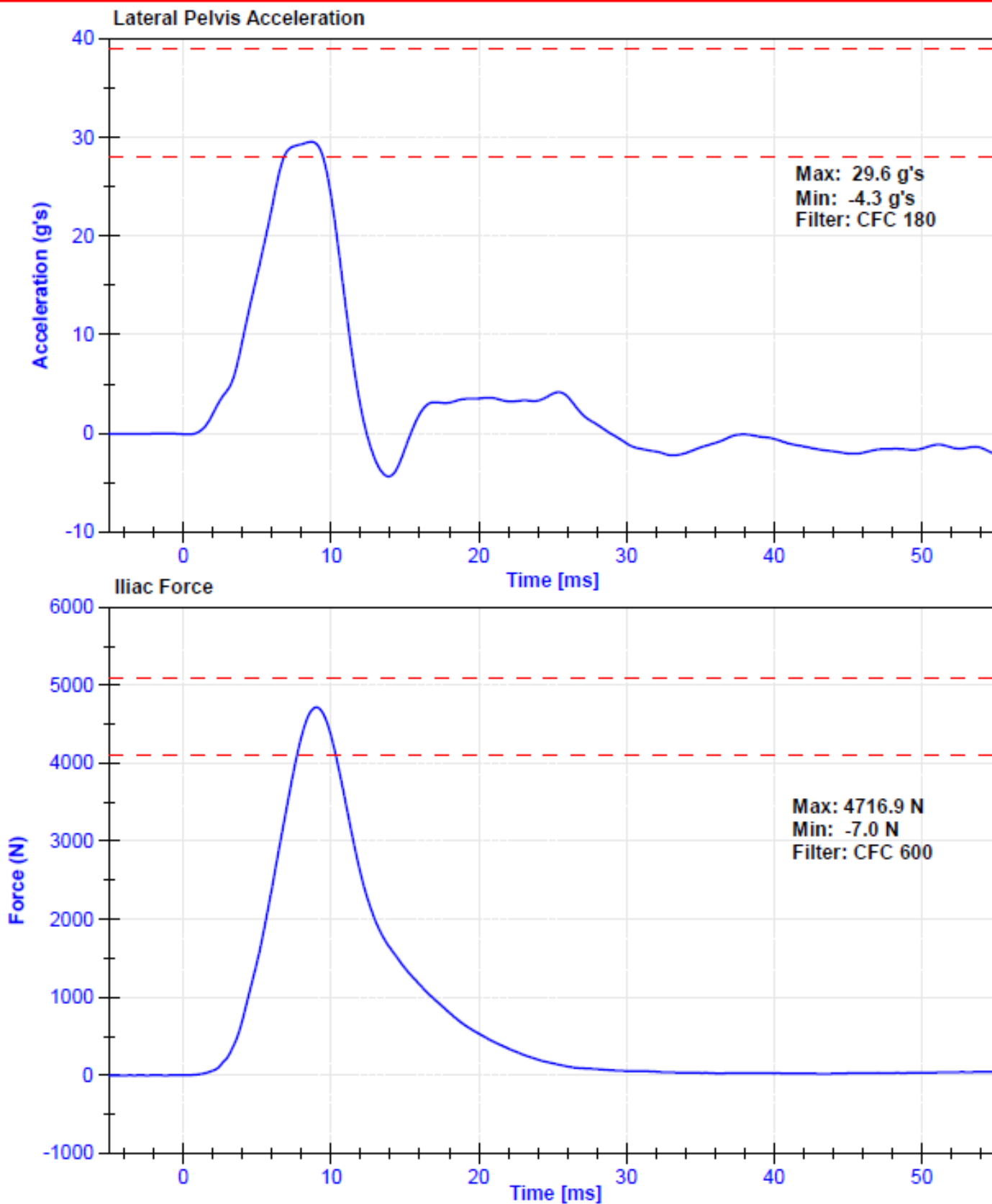
Test Parameter	Minimum Specification	Maximum Specification	Unit	Result	Pass/Fail
Temperature	20.6	22.2	°C	21.1	Pass
Humidity	10	70	%	29.0	Pass
Velocity	4.2	4.4	m/s	4.34	Pass
Probe Acceleration	36	45	g's	42.0	Pass
Lateral Pelvis Acceleration	28	39	g's	29.6	Pass
Iliac Force	4100	5100	N	4716.9	Pass

Transducer Calibrations

Channel	Manufacturer	Serial Number	Calibration Date	Calibration Due Date
Pendulum Accelerometer	Endevco	P51736	10/25/2022	10/25/2023
Pelvis Y Accelerometer	Endevco	P51731	4/4/2023	10/1/2023
Iliac Load Cell	Denton	280-FY	8/11/2022	8/11/2023

Probe Acceleration





APPENDIX D

TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA

Table 1 – Dummy Instrumentation (SID-IIs)

				SID-IIs S/N: 300		
				Serial Number	Manufacturer	Calibration Date
Head Accelerometers		X	P59018	Endevco	4/4/2023	
		Y	P79189	Endevco	4/4/2023	
		Z	P79587	Endevco	4/4/2023	
Head Accelerometers - Redundant		X	P68057	Endevco	4/4/2023	
		Y	P58986	Endevco	4/4/2023	
		Z	P52025	Endevco	4/4/2023	
Displacement Potentiometer	Shoulder		Y			
	Thoracic Rib	Upper	Y	2316GFE	Servo	4/10/2023
		Middle	Y	040GFE	Servo	4/10/2023
		Lower	Y	1156GFE	Servo	4/10/2023
	Abdominal Rib	Upper	Y	307GFE	Servo	4/10/2023
		Lower	Y	308GFE	Servo	4/10/2023
Lower Spine Accelerometers (T12)		X	P64003	Endevco	4/4/2023	
		Y	P52071	Endevco	4/4/2023	
		Z	P17283	Endevco	4/4/2023	
Acetabulum Load Cell		Y	267-FY	Denton	8/11/2022	
Lilac Wing Load Cell		Y	280-FY	Denton	8/11/2022	
Pelvis Plug (Struck Side)			15240	SACO	3/10/2021	
Pelvis Plug (Non-Struck Side)			15172	SACO	3/8/2021	

Table 2 – Vehicle Instrumentation

Vehicle Instrumentation		Serial Number	Manufacturer	Calibration Date
Vehicle Center of Gravity	X	A336631	Measurement Specialties	4/7/2023
Vehicle Center of Gravity	Y	A352417	Measurement Specialties	4/7/2023
Vehicle Center of Gravity	Z	A352418	Measurement Specialties	4/7/2023
Left Floor Sill	Y	G22235	Endevco	3/23/2023
A-Pillar Sill	Y	G22615	Endevco	3/23/2023
A-Pillar Low	Y	A396620	Measurement Specialties	2/27/2023
A-Pillar Mid	Y	G22588	Endevco	3/23/2023
B-Pillar Sill	Y	G22222	Endevco	3/23/2023
B-Pillar Low	Y	G22427	Endevco	3/23/2023
B-Pillar Mid	Y	A431210	Measurement Specialties	2/27/2023
Driver Seat	Y	A315917	Measurement Specialties	2/27/2023
Engine Top	X	A280841	Measurement Specialties	12/1/2022
Engine Top	Y	A283613	Measurement Specialties	12/1/2022
Firewall	Y	G21391	Endevco	3/23/2023
Right Roof	Y	A431347	Measurement Specialties	2/27/2023
Right Floor Sill	Y	A255996	Measurement Specialties	2/27/2023
Rear Floorpan	X	A274248	Measurement Specialties	11/29/2022
Rear Floorpan	Y	A301877	Measurement Specialties	11/29/2022

Table 3 – Pole Instrumentation

Pole Instrumentation	Serial Number	Manufacturer	Calibration Date
Load Cell 1	1220AF-1117006-F0	Interface	7/19/2022
Load Cell 2	1220AF-18870-F0	Interface	7/19/2022
Load Cell 3	1220AF-1117025-F0	Interface	7/19/2022
Load Cell 4	1220AF-1130989-F0	Interface	7/19/2022
Load Cell 5	1220AF-1117017-F0	Interface	7/19/2022
Load Cell 6	1220AF-1117019-F0	Interface	7/19/2022
Load Cell 7	1220AF-1117035-F0	Interface	7/19/2022
Load Cell 8	1220AF-1117011-F0	Interface	7/19/2022