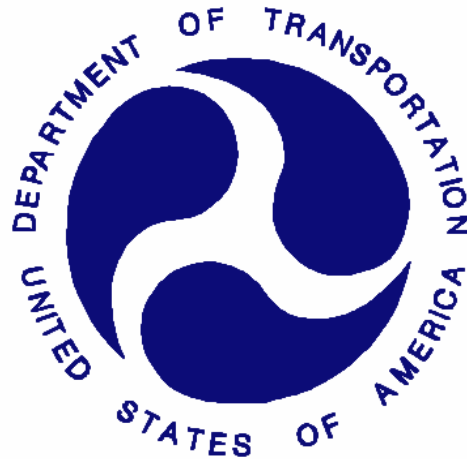


REPORT NUMBER: 301-MGA-2009-009

**SAFETY COMPLIANCE TESTING FOR FMVSS 301R
FUEL SYSTEM INTEGRITY – REAR IMPACT**

**GENERAL MOTORS CORPORATION
2009 BUICK LUCERNE CX
NHTSA NUMBER: C90105**

**PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105**



Test Date: July 8, 2009

Final Report Date: July 29, 2009

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
1200 NEW JERSEY AVENUE, S.E., NVS-220
WASHINGTON, D.C. 20590**

Technical Report Documentation Page

| | | | | | |
|---|--|--|--|---|-----------|
| 1. Report No. 301-MGA-2009-009 | | 2. Government Accession No. | | 3. Recipient's Catalog No. | |
| 4. Title and Subtitle Final Report for Fuel System Integrity Test of a 2009 Buick Lucerne CX NHTSA No.: C90105 | | | | 5. Report Date July 21, 2009 | |
| | | | | 6. Performing Organization Code MGA | |
| 7. Author(s) Joe Fleck, Project Engineer | | | | 8. Performing Organization Report No. 301-MGA-2009-009 | |
| 9. Performing Organization Name and Address MGA Research Corporation 5000 Warren Road Burlington, WI 53105 | | | | 10. Work Unit No. | |
| | | | | 11. Contract or Grant No. DTNH22-06-C-00030 | |
| 12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Enforcement, Office of Vehicle Safety Compliance 1200 New Jersey Avenue, S.E., NVS-220 Washington, D.C. 20590 | | | | 13. Type of Report and Period Covered Final Report 7/8/2009 – 7/29/2009 | |
| | | | | 14. Sponsoring Agency Code NVS-220 | |
| 15. Supplementary Notes | | | | | |
| 16. Abstract A rear impact was conducted on a 2009 Buick Lucerne CX at MGA Research Corporation on July 8, 2009. This test was conducted to obtain data indicant of FMVSS 301R. The impact velocity was 79.6 km/h. The ambient temperature at the time of impact was 15.6 degrees Celsius. | | | | | |
| 17. Key Words Fuel System Integrity Test 2009 Hyundai Azera GLS NHTSA No: C90507 | | | | 18. Distribution Statement Copies of this report are available from: National Highway Traffic Safety Admin., Technical Ref. Division, 1200 New Jersey Avenue, SE Washington, D.C. 20590 | |
| 19. Security Classif. (of this report) Unclassified | | 20. Security Classif. (of this page) Unclassified | | 21. No. of Pages 59 | 22. Price |

TABLE OF CONTENTS

| <u>Section</u> | | <u>Page No</u> |
|----------------|-----------------------------|----------------|
| 1 | Purpose and Summary of Test | 1 |
| 2 | Data Sheets | 2 |

| <u>Data Sheet No.</u> | | <u>Page No.</u> |
|-----------------------|-----------------------------|-----------------|
| 1 | Test Vehicle Specifications | 2 |
| 2 | Pre-Test Data | 4 |
| 3 | Moving Barrier Data | 6 |
| 4 | Post-Test Data | 7 |
| 5 | Static Rollover Test Data | 8 |

| <u>Form No.</u> | | |
|-----------------|--------------------------|----|
| 1 | Test Vehicle Information | 10 |

| <u>Appendix</u> | | |
|-----------------|-------------|---|
| A | Photographs | A |

SECTION 1

PURPOSE AND SUMMARY OF TEST

PURPOSE

This rear impact test is sponsored by the National Highway Traffic Safety Administration (NHTSA) under contract number DTNH22-06-C-00030. The purpose of this test is to reduce deaths and injuries occurring from fires that result from fuel spillage during and after motor vehicle crashes and resulting from ingestion of fuels during siphoning.

SUMMARY

A 2009 Buick Lucerne CX was impacted by a Moving Deformable Barrier (MDB) at a velocity of 79.6 km/h. The test was performed at MGA Research Corporation on July 8, 2009. Pre-and post-test photographs of the vehicle and dummies can be found in Appendix A.

One real-time camera and four high-speed cameras were used to document the impact event.

- Left Rear Half 1000 fps
- Right Rear Half 1000 fps
- Overhead Overall 1000 fps
- Left Overall 1000 fps
- Real Time Pan 24 fps

Two ballast Part 572E, 50th percentile male anthropomorphic test devices (ATDs) were placed in the driver and right-front passenger seating positions according to dummy placement instructions specified in the Laboratory Indicant Test Procedure.

There was no Stoddard Solvent leakage after the event or during any phase of the static rollover.

The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

**SECTION 2
DATA SHEETS**

**DATA SHEET NO. 1
TEST VEHICLE SPECIFICATIONS**

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

TEST VEHICLE INFORMATION

| | |
|-------------------------|------------------------------|
| Manufacturer | General Motors Corporation |
| Model | Buick Lucerne CX |
| Body Style | Passenger Car |
| Major Options | None |
| NHTSA No. | C90105 |
| VIN | 1G4HP57M99U120384 |
| Color | Gold Mist Metallic |
| Delivery Date | 5/29/2009 |
| Odometer Reading (mile) | 544 |
| Dealer | Reichard Buick Pontiac, Inc. |
| Transmission | Automatic |
| Final Drive | Front Wheel Drive |
| Number of Cylinders | 6 |
| Engine Displacement (L) | 3.9 |
| Engine Placement | Lateral |

DATA FROM VEHICLE'S CERTIFICATION LABEL

| | |
|---------------------|----------------------------|
| Manufactured By | General Motors Corporation |
| Date of Manufacture | 09/08 |

| | |
|-----------------|------|
| GVWR (kg) | 2163 |
| GAWR Front (kg) | 1167 |
| GAWR Rear (kg) | 996 |

VEHICLE CAPACITY DATA

| Measured Parameter | Front | Rear | Third | Total |
|------------------------------|--------|-------|-------|-------|
| Type of Seats | Bucket | Bench | | |
| Number of Occupants | 2 | 3 | | 5 |
| Capacity Wt. (VCW) (kg) | | | | 420 |
| Number of Occupants x 68 kg. | | | | 340 |
| Cargo Wt. (RCLW) (kg) | | | | 80 |

DATA SHEET NO. 1 (continued)
TEST VEHICLE SPECIFICATIONS

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

DATA FROM VEHICLE'S TIRE PLACARD

| Measured Parameter | Front | Rear |
|--|--------------|------------|
| Maximum Tire Pressure (kPa) | 350 | 350 |
| Cold Pressure (kPa) | 210 | 210 |
| Recommended Tire Size | P235/55R17 | P235/55R17 |
| Recommended Load Range | 98V | 98V |
| Tire Size on Vehicle | P235/55R17 | P235/55R17 |
| Tire Manufacturer | Michelin | Michelin |
| Location of Placard of Vehicle | Lower B-Post | |
| Type of Spare Tire (full size/space saver) | Space Saver | |

DATA SHEET NO. 2

PRE-TEST DATA

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

WEIGHT OF TEST VEHICLE

| | Units | As Delivered (UVW) (Axle) | | | As Tested (ATW) (Axle) | | |
|--------|-------|---------------------------|-------|--------|------------------------|-------|--------|
| | | Front | Rear | Total | Front | Rear | Total |
| Left | kg | 518.5 | 338.8 | | 570.6 | 401.9 | |
| Right | kg | 528.0 | 331.6 | | 574.7 | 390.1 | |
| Ratio | % | 61.0 | 39.0 | | 59.1 | 40.9 | |
| Totals | kg | 1046.5 | 670.4 | 1716.9 | 1145.3 | 792.0 | 1937.3 |

CALCULATION OF TARGET TEST WEIGHT (TTW)

| Measured Parameter | Units | Value |
|---|-------|--------|
| Total Delivered Weight (UVW) | kg | 1716.9 |
| Rated Cargo/Luggage Weight (RCLW) | kg | 80 |
| Weight of 2 P572E ATDs | kg | 148 |
| Calculated Vehicle Target Weight (TVTW) | kg | 1944.9 |

| | |
|---|-------------------------------|
| Vehicle Wheelbase | 2930 mm |
| Vehicle Width | 1872 mm |
| Weight of Ballast Secured in Rear Seat | 73.5 kg |
| Method of Securing Ballast | Seat Belts and Ratchet Straps |
| Vehicle Components Removed for Weight Reduction | None |

VEHICLE ATTITUDES

| | Units | LF | RF | LR | RR |
|--------------|-------|-----|-----|-----|-----|
| As Delivered | mm | 743 | 743 | 761 | 760 |
| As Tested | mm | 726 | 727 | 721 | 723 |

DATA SHEET NO. 2 (continued)

PRE-TEST DATA

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

FUEL SYSTEM DATA

| | Units: Liters |
|---|---------------|
| Usable Capacity of "Standard Tank" (Owner's Manual) | 70 |
| Usable Capacity Figure Furnished by COTR | 70 |
| Usable Capacity of "Optional" Tank | |
| 92-94% of Usable Capacity | 64.4 to 65.8 |
| Actual Test Volume (entire fuel system filled) | 64.7 |

| | |
|---|------------------|
| Test Fluid Type | Stoddard Solvent |
| Test Fluid Kinematic Viscosity (centistokes) | 2.1 cSt @ 20° C |
| Test Fluid Color | Purple |
| Type of Vehicle Fuel Pump | Electrical |
| Activate Electric Fuel Pump Operation with Ignition Switch ON, but Engine OFF | Yes |

| | |
|--|------|
| Comments (noticeable attributes of fuel system components, capacity, etc.) | None |
|--|------|

DATA SHEET NO. 3
MOVING BARRIER DATA

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

MOVING BARRIER'S TEST WEIGHT

| | Units | Front | Rear | Total |
|--------|-------|-------|-------|--------|
| Left | kg | 374.2 | 308.8 | |
| Right | kg | 389.5 | 291.2 | |
| Ratio | % | 56.0 | 44.0 | |
| Totals | kg | 763.7 | 600.0 | 1363.7 |

| | |
|------------------------------|----------|
| Tires (Mfr, line, size) | Yokohama |
| Tire Pressure (kPa) | 207 |
| Brake Abort System (Yes/No)? | Yes |
| Date of Last Calibration | 8/6/2008 |

DATA SHEET NO. 4

POST-TEST DATA

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

IMPACT VELOCITY

| | Units: km/h |
|-------------------------------------|-------------|
| Required Impact Velocity | 80.0 |
| Actual Impact Velocity (Trap No. 1) | 79.6 |
| Actual Impact Velocity (Trap No. 2) | 79.6 |
| Average Impact Speed | 79.6 |

| | |
|------------------------------------|----------|
| Temperature at Time of Impact (°C) | 15.6 |
| Test Time | 10:46 am |

WELDING ROD IMPACT POINT

| | Units: mm |
|--|-------------|
| Vertical distance from target center (+ above target / - below target) | 2 mm up |
| Horizontal distance from target center (+ to the right / - to the left) | 13 mm right |

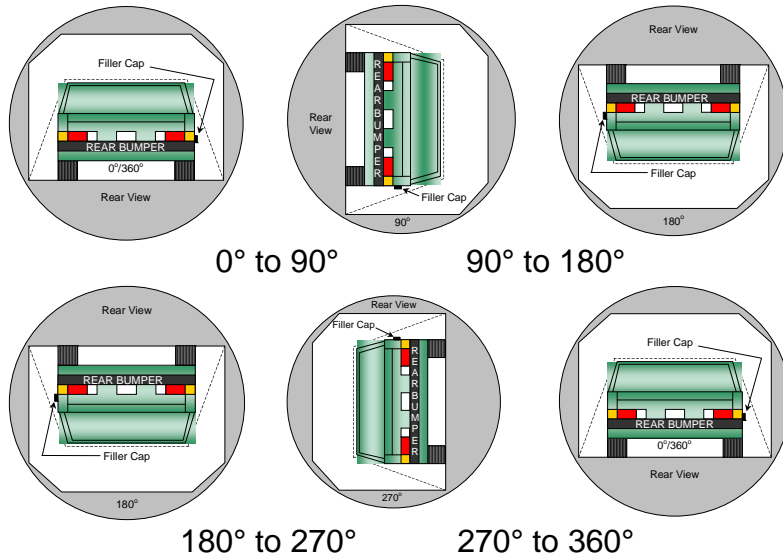
DATA SHEET NO. 5
STATIC ROLLOVER TEST DATA

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

STODDARD SOLVENT SPILLAGE MEASUREMENT

- A. From impact until vehicle motion ceases: 0 g
 (Maximum Allowable = 28 grams)
- B. For the 5 minute period after motion ceases: 0 g
 (Maximum Allowable = 28 grams)
- C. For the following 25 minutes: 0 g
 (Maximum Allowable = 28 grams/minute)
- D. Spillage: None

FMVSS 301 STATIC ROLLOVER DATA



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.

2. The position hold time at each position is 300 seconds (minimum).

3. Details of Stoddard Solvent spillage locations: **Not Applicable**

DATA SHEET NO. 5 (continued)
STATIC ROLLOVER TEST DATA

Test Vehicle: 2009 Buick Lucerne CX NHTSA No.: C90105
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 7/8/2009

STODDARD SOLVENT SPILLAGE MEASUREMENT
Hold Time = 5 minutes at all intervals

0° TO 90° Rotation Time (sec) = 120 sec

| Test Phase | Spillage (g) | Spillage Details |
|--|--------------|------------------|
| First 5 minutes from onset of rotation | 0 | |
| Sixth minute from onset of rotation | 0 | |
| Seventh minute from onset of rotation | 0 | |
| Eight minute if required | N/A | |

90° TO 180° Rotation Time (sec) = 115 sec

| Test Phase | Spillage (g) | Spillage Details |
|--|--------------|------------------|
| First 5 minutes from onset of rotation | 0 | |
| Sixth minute from onset of rotation | 0 | |
| Seventh minute from onset of rotation | 0 | |
| Eight minute if required | N/A | |

180° TO 270° Rotation Time (sec) = 110 sec

| Test Phase | Spillage (g) | Spillage Details |
|--|--------------|------------------|
| First 5 minutes from onset of rotation | 0 | |
| Sixth minute from onset of rotation | 0 | |
| Seventh minute from onset of rotation | 0 | |
| Eight minute if required | N/A | |

270° TO 360° Rotation Time (sec) = 124 sec

| Test Phase | Spillage (g) | Spillage Details |
|--|--------------|------------------|
| First 5 minutes from onset of rotation | 0 | |
| Sixth minute from onset of rotation | 0 | |
| Seventh minute from onset of rotation | 0 | |
| Eight minute if required | N/A | |

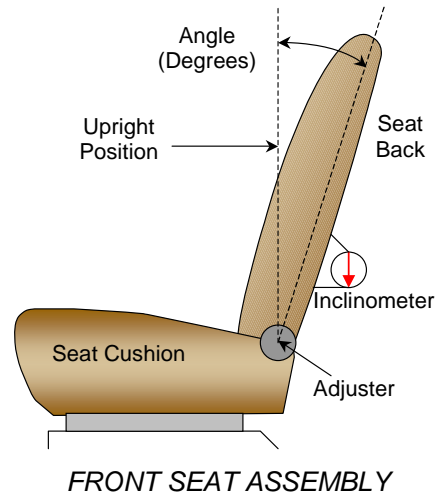
FORM 1
TEST VEHICLE INFORMATION

Test Vehicle: 2009 Buick Lucerne CX
Test Program: FMVSS 301 Fuel System Integrity

NHTSA No.: C90105
Test Date: 7/8/2009

NORMAL DESIGN RIDING POSITION

With the seat in the mid fore-aft seat track position the angle of the driver's seat back when it is in the nominal riding position is set at 24 degrees, front passenger is set at 24 degrees.



| | |
|---------------------------|-----|
| Driver Seat Back Angle | 24° |
| Passenger Seat Back Angle | 24° |

SEAT FORE/AFT POSITIONING

| | Total Fore/Aft Travel | Placed in Position # |
|----------------|-----------------------|----------------------|
| Driver Seat | 280 mm | 140 mm |
| Passenger Seat | 280 mm | 140 mm |

D-RING ADJUSTMENT

The driver and passenger D-rings were placed in the 2nd position top as 0.

STEERING COLUMN ADJUSTMENT

The steering column was placed in the mid position.

APPENDIX A
PHOTOGRAPHS

TABLE OF PHOTOGRAPHS

Page No.

| | | |
|---------------|---|------|
| Photo No. 1. | Vehicle's Certification Label | A-1 |
| Photo No. 2. | Vehicle's Tire Placard | A-2 |
| Photo No. 3. | Pre-Test Front View of Vehicle | A-3 |
| Photo No. 4. | Post-Test Front View of Vehicle | A-4 |
| Photo No. 5. | Pre-Test Left Side View of Vehicle | A-5 |
| Photo No. 6. | Post-Test Left Side View of Vehicle | A-6 |
| Photo No. 7. | Pre-Test Left Rear Close-up View of Vehicle | A-7 |
| Photo No. 8. | Post-Test Left Rear Close-up View of Vehicle | A-8 |
| Photo No. 9. | Pre-Test Right Side View of Vehicle | A-9 |
| Photo No. 10. | Post-Test Right Side View of Vehicle | A-10 |
| Photo No. 11. | Pre-Test Right Rear Close-up View of Vehicle | A-11 |
| Photo No. 12. | Post-Test Right Rear Close-up View of Vehicle | A-12 |
| Photo No. 13. | Pre-Test Rear View of Vehicle | A-13 |
| Photo No. 14. | Post-Test Rear View of Vehicle | A-14 |
| Photo No. 15. | Pre-Test $\frac{3}{4}$ Frontal View From Right Side of Vehicle | A-15 |
| Photo No. 16. | Post-Test $\frac{3}{4}$ Frontal View From Right Side of Vehicle | A-16 |
| Photo No. 17. | Pre-Test $\frac{3}{4}$ Rear View From Right Side of Vehicle | A-17 |
| Photo No. 18. | Post-Test $\frac{3}{4}$ Rear View From Right Side of Vehicle | A-18 |
| Photo No. 19. | Pre-Test $\frac{3}{4}$ Rear View From Left Side of Vehicle | A-19 |
| Photo No. 20. | Post-Test $\frac{3}{4}$ Rear View From Left Side of Vehicle | A-20 |
| Photo No. 21. | Pre-Test Impact Point | A-21 |
| Photo No. 22. | Post-Test Impact Point | A-22 |
| Photo No. 23. | Pre-Test Underbody View 1 | A-23 |
| Photo No. 24. | Post-Test Underbody View 1 | A-24 |
| Photo No. 25. | Pre-Test Underbody View 2 | A-25 |
| Photo No. 26. | Post-Test Underbody View 2 | A-26 |
| Photo No. 27. | Pre-Test Underbody View 3 | A-27 |

Page No.

| | | |
|---------------|--|------|
| Photo No. 28. | Post-Test Underbody View 3 | A-28 |
| Photo No. 29. | Pre-Test Underbody View 4 | A-29 |
| Photo No. 30. | Post-Test Underbody View 4 | A-30 |
| Photo No. 31. | Pre-Test Front View of MDB | A-31 |
| Photo No. 32. | Post-Test Front View of MDB | A-32 |
| Photo No. 33. | Pre-Test $\frac{3}{4}$ Right Side View of MDB | A-33 |
| Photo No. 34. | Post-Test $\frac{3}{4}$ Right Side View of MDB | A-34 |
| Photo No. 35. | Pre-Test $\frac{3}{4}$ Left Side View of MDB | A-35 |
| Photo No. 36. | Post-Test $\frac{3}{4}$ Left Side View of MDB | A-36 |
| Photo No. 37. | Pre-Test Top View of MDB | A-37 |
| Photo No. 38. | Post-Test Top View of MDB | A-38 |
| Photo No. 39. | Static Rollover at 90 Degrees | A-39 |
| Photo No. 40. | Static Rollover at 180 Degrees | A-40 |
| Photo No. 41. | Static Rollover at 270 Degrees | A-41 |
| Photo No. 42. | Static Rollover at 360 Degrees | A-42 |



GM

MFD BY GENERAL MOTORS CORP.

| DATE | GVWR | GAWR FRT | GAWR RR |
|-------|--------------------|--------------------|-------------------|
| 09/08 | 2163 KG 4769 LB | 1167 KG 2574 LB | 996 KG 2195 LB |

THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

1G4HP57M99U120384

TYPE: PASS CAR

A-1.

Vehicle's Certification Label



TIRE AND LOADING INFORMATION

SEATING CAPACITY | TOTAL 5 | FRONT 2 | REAR 3

The combined weight of occupants and cargo should never exceed 420 kg or 926 lbs.

| TIRE | ORIGINAL SIZE | | COLD TIRE PRESSURE |
|-------|---------------|---|--------------------|
| FRONT | P235/55R17 | H | 210 kPa, 30 PSI |
| REAR | P235/55R17 | H | 210 kPa, 30 PSI |
| SPARE | T125/70R16 | M | 420 kPa, 60 PSI |

**SEE OWNER'S
MANUAL FOR
ADDITIONAL
INFORMATION**

1G4HP57M99U120384

Vehicle's Tire Placard



A-3.

Pre-Test Front View of Vehicle

A-4.



Post-Test Front View of Vehicle

A-5.



Pre-Test Left Side View of Vehicle

A-6.



Post-Test Left Side View of Vehicle

A-7.



Pre-Test Left Rear Close-up View of Vehicle

A-8.



Post-Test Left Rear Close-up View of Vehicle

A-9.



Pre-Test Right Side View of Vehicle

A-10.



Post-Test Right Side View of Vehicle

A-11.



Pre-Test Right Rear Close-up View of Vehicle



Post-Test Right Rear Close-up View of Vehicle

A-13.



Pre-Test Rear View of Vehicle



A-14.

Post-Test Rear View of Vehicle

A-15.



Pre-Test ¼ Frontal View From Right Side of Vehicle



Post-Test ¾ Frontal View From Right Side of Vehicle



Pre-Test ¾ Rear View From Right Side of Vehicle



Post-Test $\frac{3}{4}$ Rear View From Right Side of Vehicle

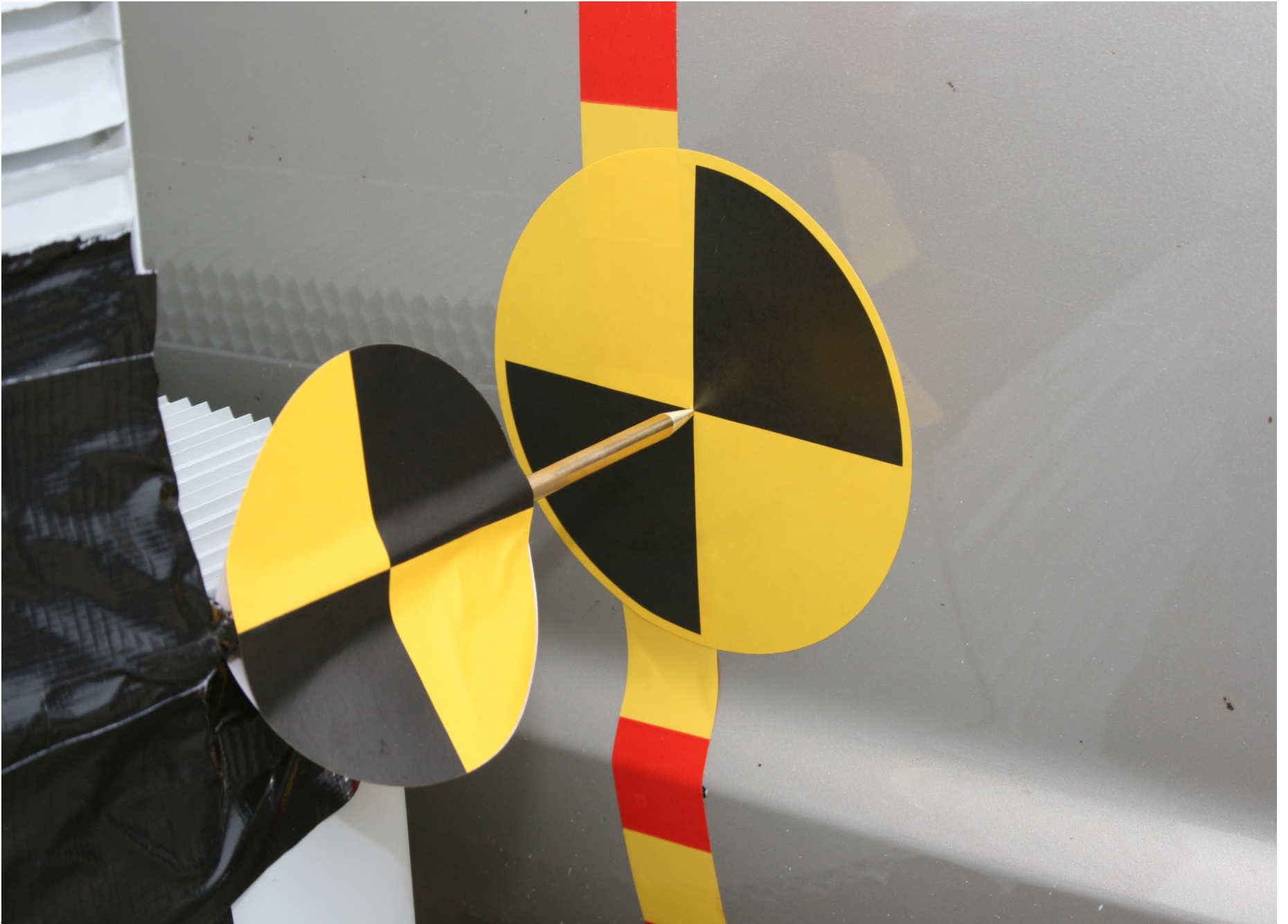


Pre-Test $\frac{3}{4}$ Rear View From Left Side of Vehicle



Post-Test ¾ Rear View From Left Side of Vehicle

A-21.



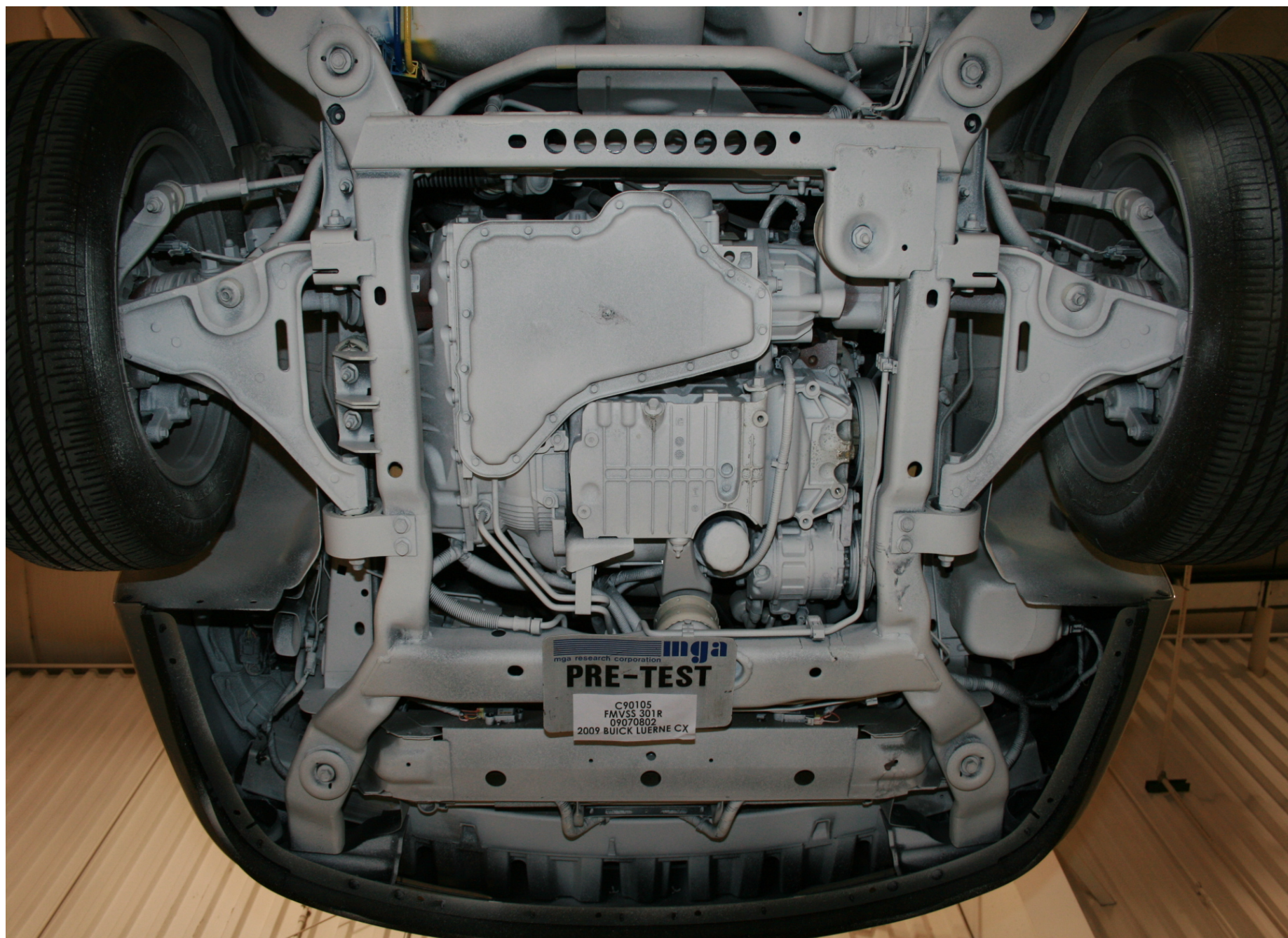
Pre-Test Impact Point

A-22.

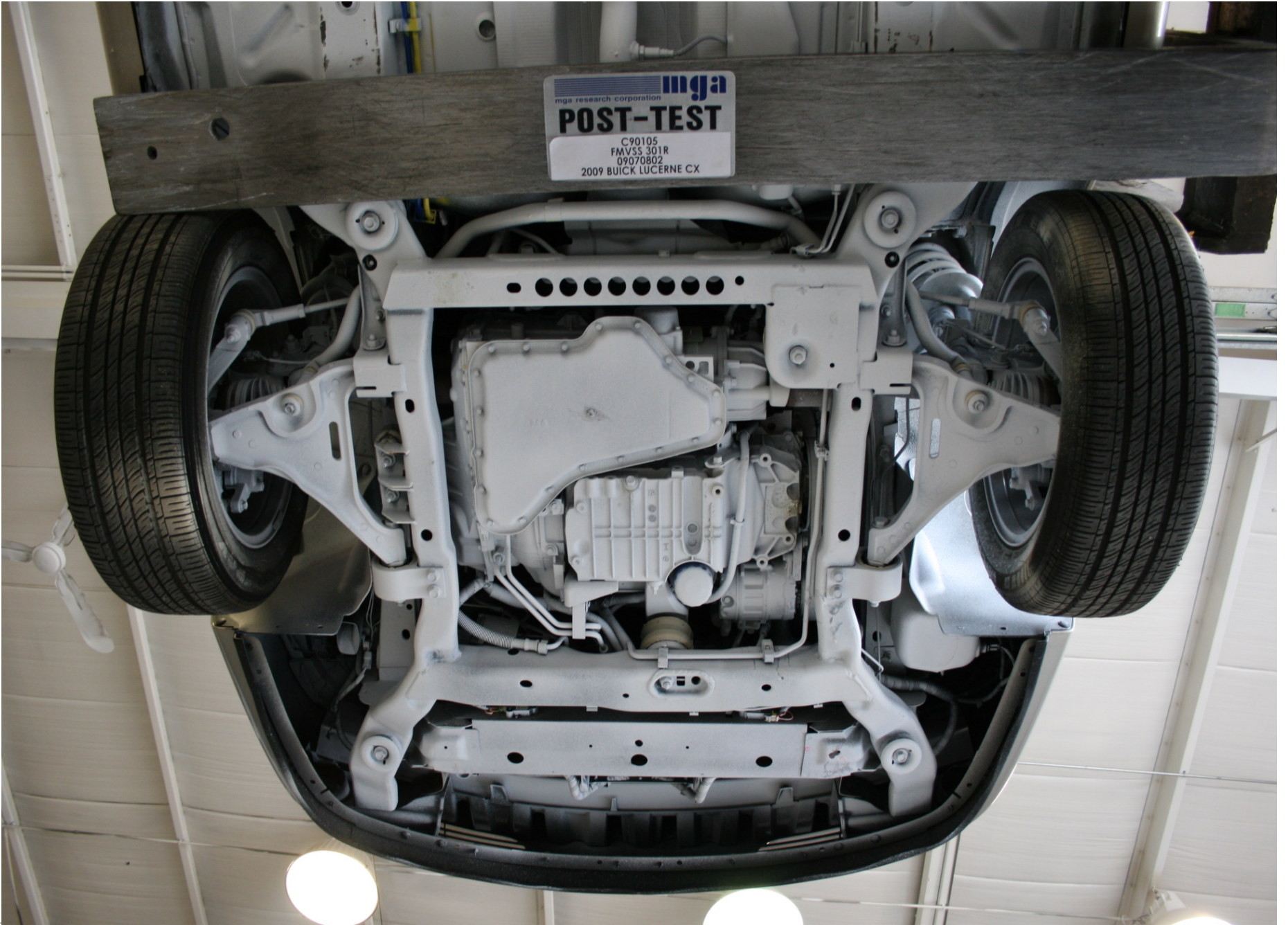


Post-Test Impact Point

A-23.



Pre-Test Underbody View 1



A-24.

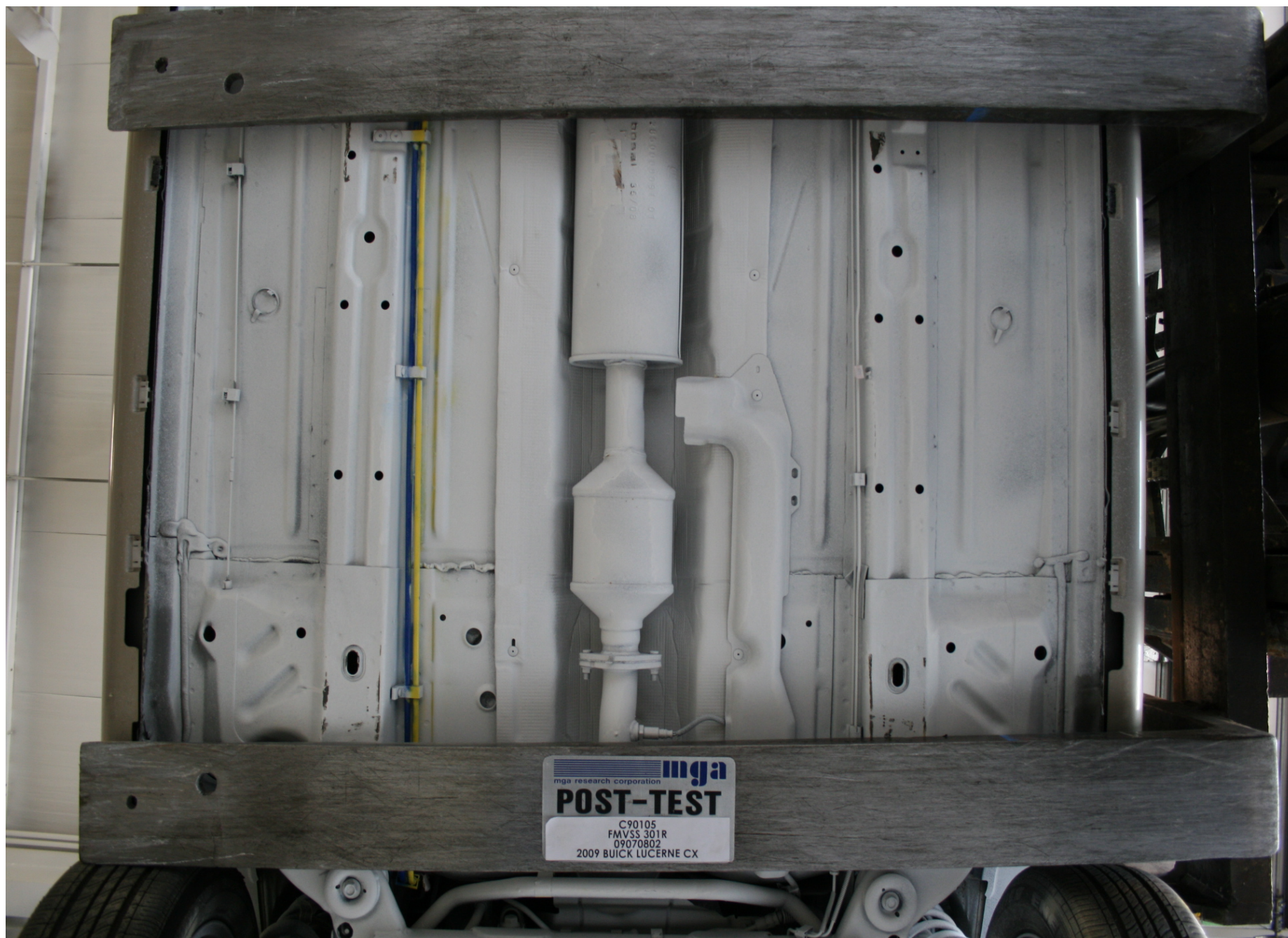
Post-Test Underbody View 1



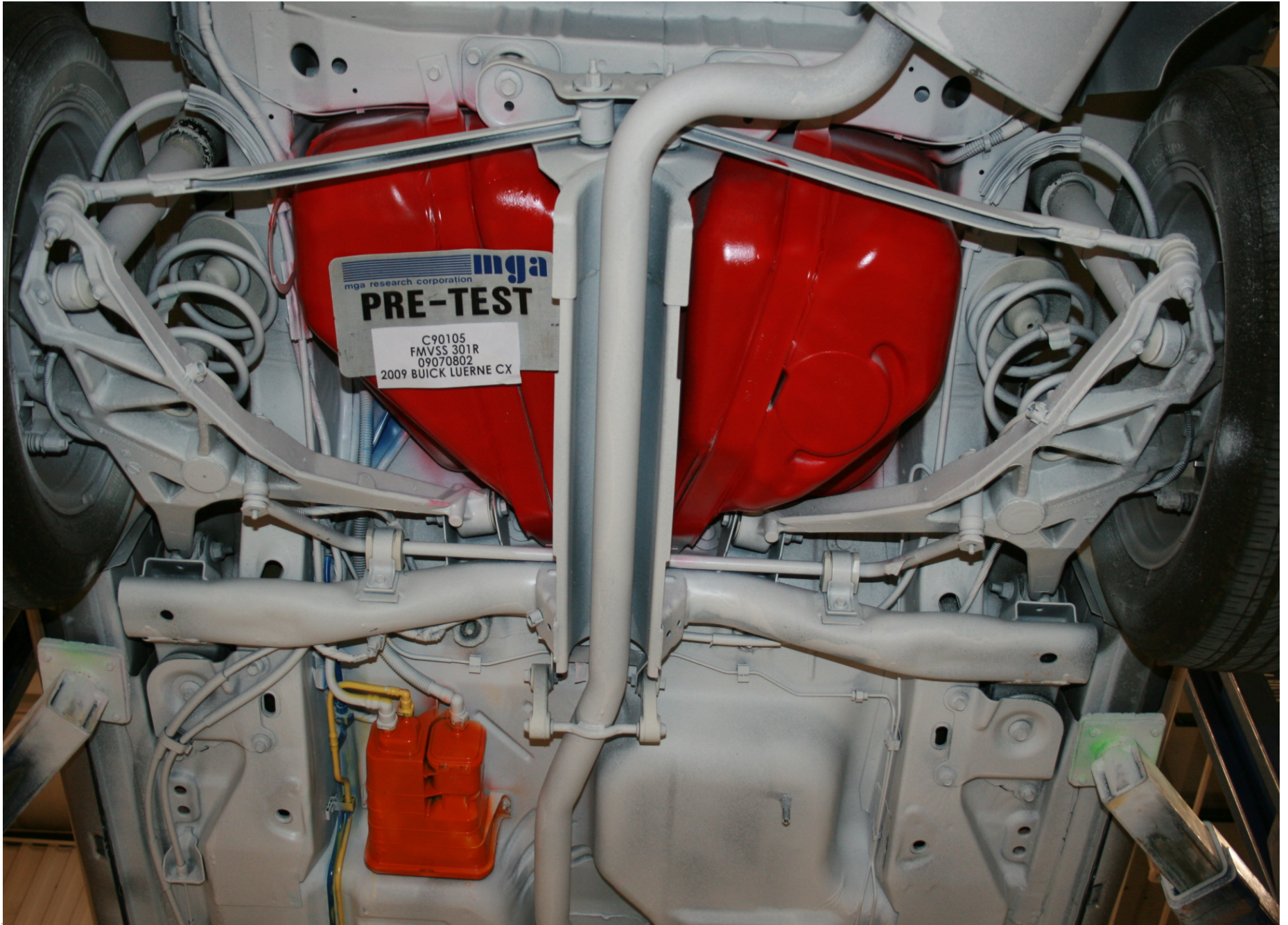
A-25.

Pre-Test Underbody View 2

A-26.

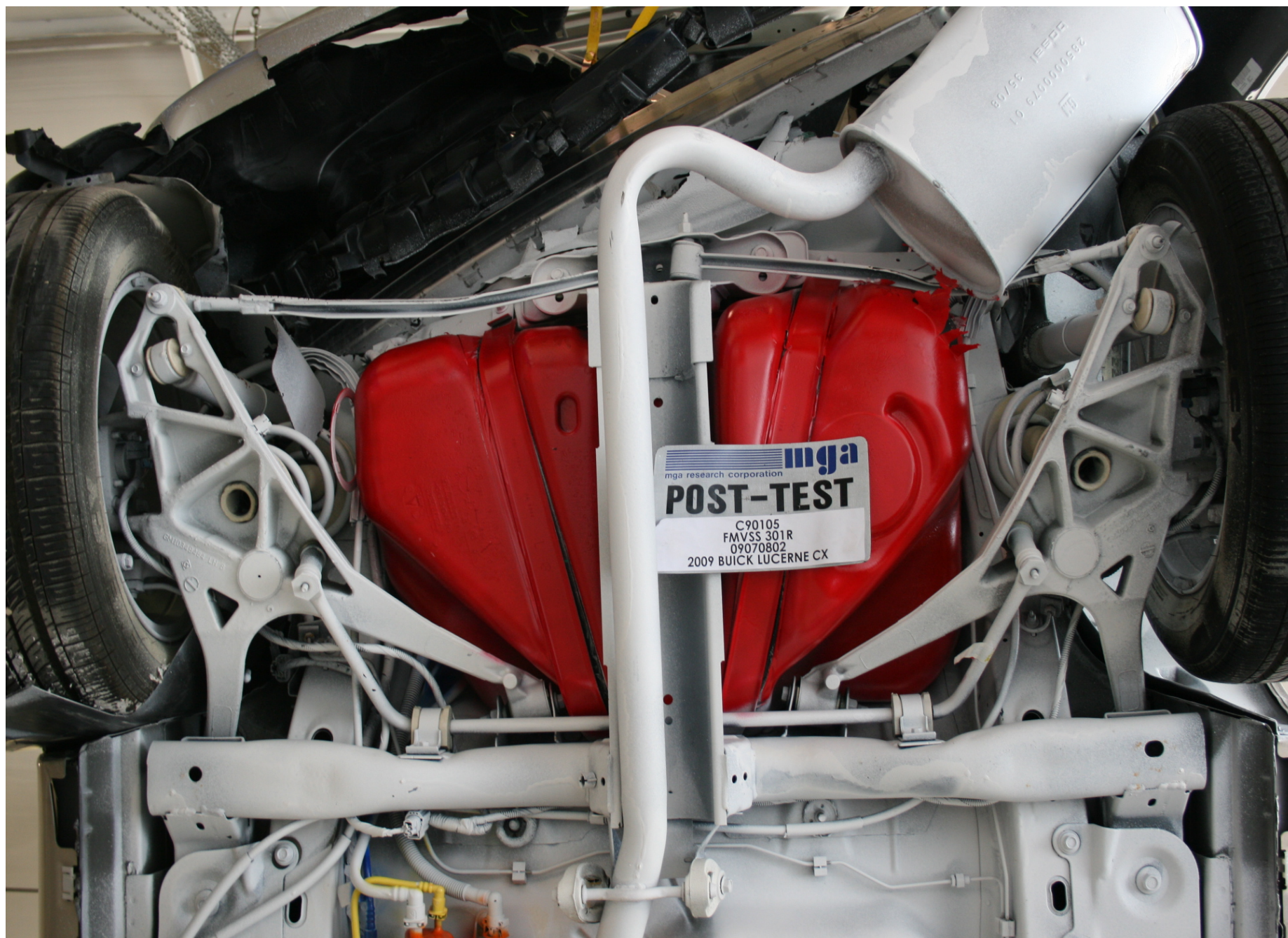


Post-Test Underbody View 2



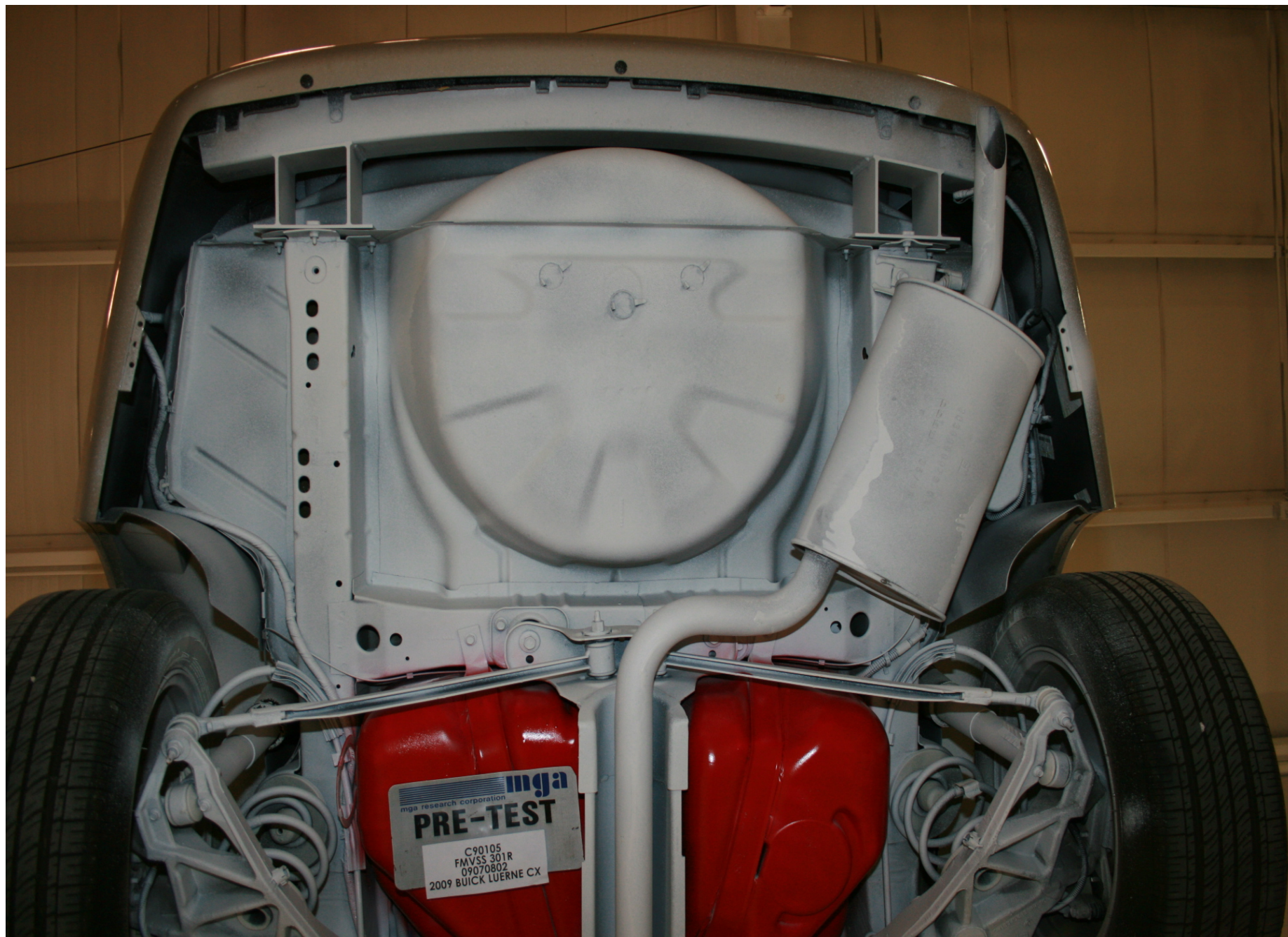
A-27.

Pre-Test Underbody View 3



Post-Test Underbody View 3

A-29.



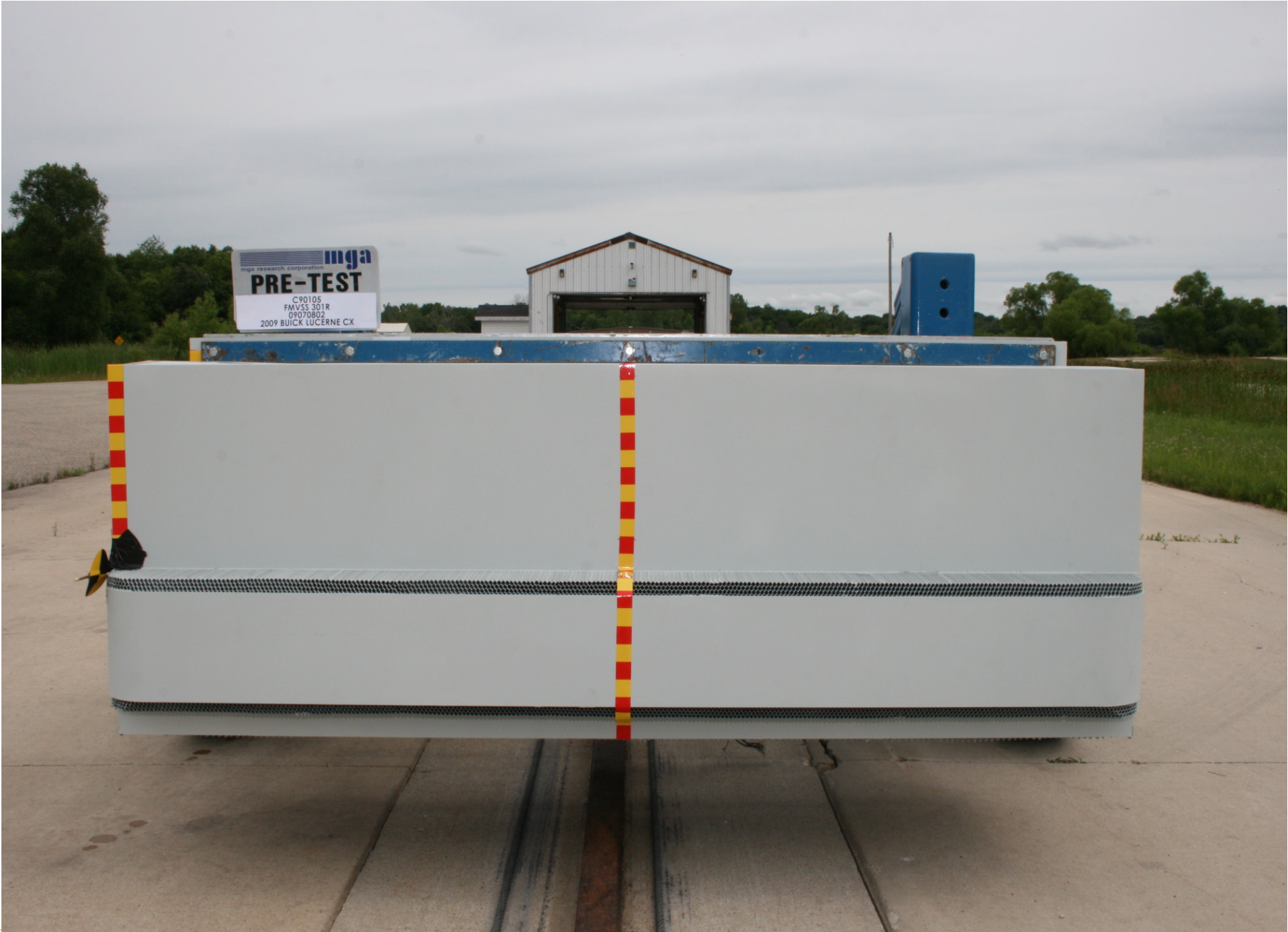
Pre-Test Underbody View 4

A-30.



Post-Test Underbody View 4

A-31.



Pre-Test Front View of MDB

A-32.



Post-Test Front View of MDB

A-33.



Pre-Test $\frac{3}{4}$ Right Side View of MDB

A-34.



Post-Test ¾ Right Side View of MDB

A-35.



Pre-Test ¾ Left Side View of MDB

A-36.



Post-Test $\frac{3}{4}$ Left Side View of MDB

A-37.



Pre-Test Top View of MDB

A-38.



Post-Test Top View of MDB

A-39.



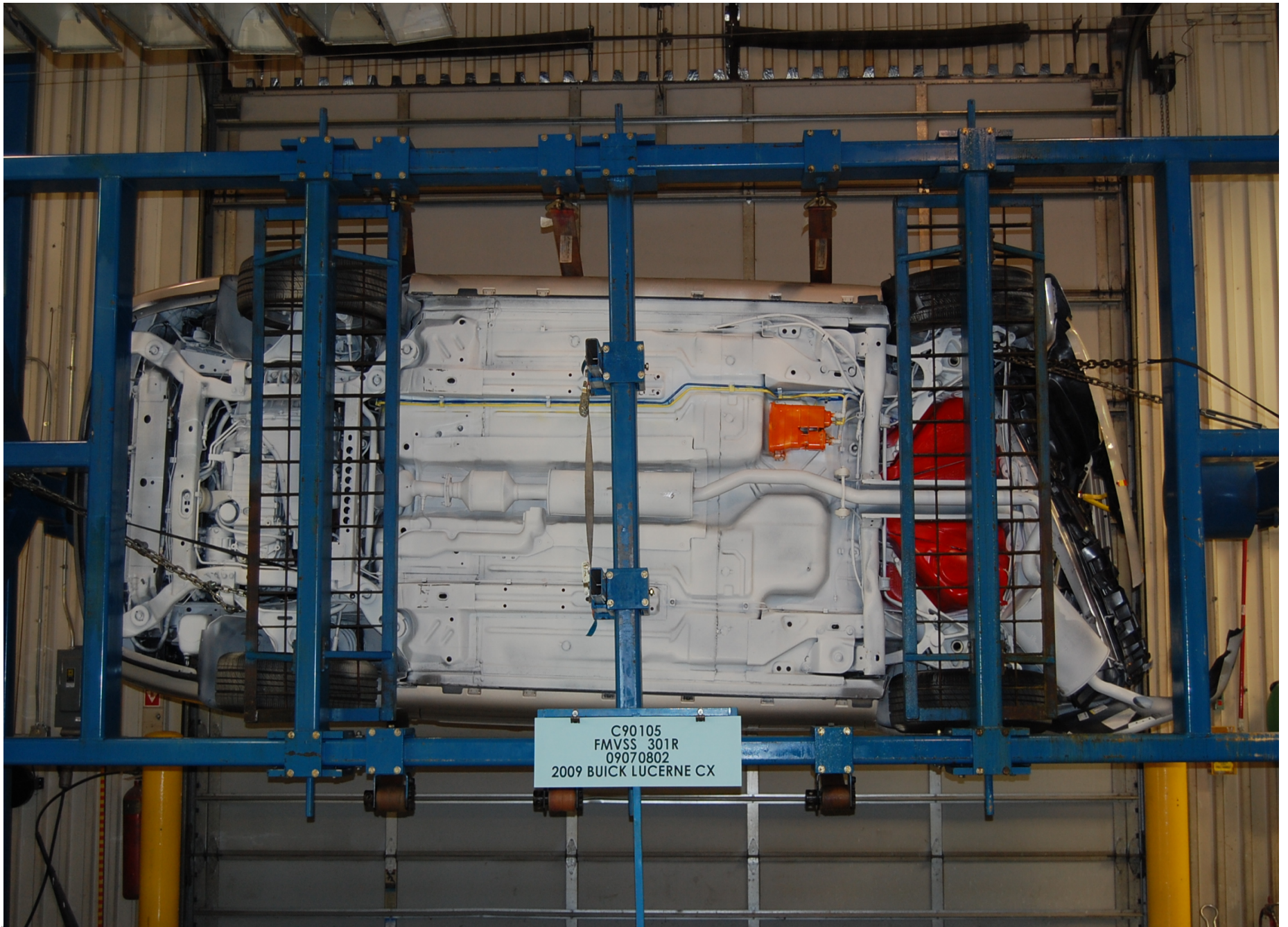
Static Rollover at 90 Degrees

A-40.



Static Rollover at 180 Degrees

A-41.



Static Rollover at 270 Degrees

A-42.



Static Rollover at 360 Degrees