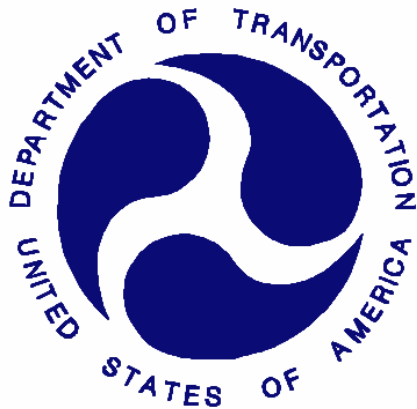


REPORT NUMBER: TR-P35090-05-NC
SAFETY COMPLIANCE TESTING FOR FMVSS 301R
FUEL SYSTEM INTEGRITY – REAR IMPACT
79.3 KM/H 70% OVERLAP REAR IMPACT

MITSUBISHI MOTORS CORPORATION
2015 MITSUBISHI OUTLANDER ES 5-DOOR MPV

NHTSA NUMBER: C20155600

PREPARED BY:
KARCO ENGINEERING, LLC.
9270 HOLLY ROAD
ADELANTO, CA 92301




TEST DATE:
OCTOBER 5, 2015


REPORT DATE:
NOVEMBER 13, 2015
FINAL REPORT

U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
ROOM 6111, NVS-220
400 SEVENTH STREET, SW
WASHINGTON, DC 20590

This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared By: 
Mr. Robert L. Ramirez, Project Engineer
KARCO Engineering, LLC.

Reviewed By: 
Mr. Michael L. Dunlap, Director of Operations
KARCO Engineering, LLC.

Approved By: 
Mr. Frank D. Richardson, Program Manager
KARCO Engineering, LLC.

Approval Date: November 13, 2015

FINAL REPORT ACCEPTANCE BY OVSC:

Date: _____

TECHNICAL REPORT DOCUMENTATION PAGE

| | | | |
|--|---|---|------------------|
| 1. Report No. TR-P35090-05-NC | 2. Government Accession No. | 3. Recipient's Catalog No. | |
| 4. Title and Subtitle Final Report of FMVSS 301R 70% Overlap Rear Impact Testing of a 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No. C20155600 | | 5. Report Date November 13, 2015 | |
| | | 6. Performing Organization Code KAR | |
| 7. Authors Mr. Robert L. Ramirez, Project Engineer, KARCO Mr. Frank Richardson, Program Manager, KARCO | | 8. Performing Organization Report No. TR-P35090-05-NC | |
| 9. Performing Organization Name and Address KARCO Engineering, LLC. 9270 Holly Rd. Adelanto, CA 92301 | | 10. Work Unit No. | |
| | | 11. Contract or Grant No. DTNH22-11-D-00245 | |
| 12. Sponsoring Agency Name and Address U. S. Department of Transportation National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance Room 6111, NVS-220 400 Seventh Street, SW Washington, D.C. 20590 | | 13. Type of Report and Period Covered Final Test Report, Oct. 5 - Nov. 13, 2015 | |
| | | 14. Sponsoring Agency Code | |
| 15. Supplementary Notes | | | |
| 16. Abstract A 79.3 km/h 70% overlap rear impact test was conducted on the subject 2015 Mitsubishi Outlander ES 5-Door MPV in accordance with the specifications of the Office of Vehicle Safety Compliance Laboratory Test Procedure for FMVSS 301R. The test was conducted at the KARCO Engineering, LLC. facility in Adelanto, California on October 5, 2015. The impact velocity was 79.43 km/h and the outside ambient temperature was 18.9 deg. C. Stoddard solvent leakage was observed immediately post impact, but not during any phase of the static rollover. After the test, a tear down and inspection was conducted on the vehicle's fuel system. The source of the leak was not found and the charcoal canister was found to be crushed by the impact. The charcoal canister may have been the source of the leak if the tank was overfilled at any point prior to testing. The test vehicle appeared to comply with all requirements of FMVSS 301R "Fuel System Integrity - Rear Impact". | | | |
| 17. Key Words FMVSS 301R Overlap Rear Impact MDB 2015 Mitsubishi Outlander ES 5-Door MPV | | 18. Distribution Statement | |
| 19. Security Classification of this report UNCLASSIFIED | 20. Security Classification of this page UNCLASSIFIED | 21. No. of Pages 38 | 22. Price |

TABLE OF CONTENTS

| <u>Section</u> | | <u>Page No.</u> |
|----------------|-----------------|-----------------|
| 1 | Summary of Test | 1 |
| 2 | Data Sheets | 2 |

| <u>Data Sheet No.</u> | | <u>Page No.</u> |
|-----------------------|-----------------------------|-----------------|
| 1 | Test Vehicle Specifications | 3 |
| 2 | Pre-Test Data | 5 |
| 3 | Moving Barrier Data | 9 |
| 4 | Post-Test Data | 10 |
| 5 | Static Rollover Test Data | 12 |

| <u>Appendix</u> | | <u>Page No.</u> |
|-----------------|-------------|-----------------|
| A | Photographs | A |

SECTION 1

SUMMARY OF TEST

SUMMARY

The purpose of this rear impact test is to measure the performance of the subject vehicle, a 2015 Mitsubishi Outlander ES 5-Door MPV, for FMVSS 301R "Fuel System Integrity – Rear Impact".

This 79.3 km/h 70% Overlap Rear Impact is sponsored by the National Highway Traffic Safety Administration (NHTSA) under contract number DTNH22-11-D-00245. It was conducted in accordance with the Office of Vehicle Safety Compliance Laboratory Test Procedure TP-301R-02 for FMVSS 301R "Fuel System Integrity – Rear Impact", dated January, 2007.

The test was performed at KARCO Engineering, LLC. on October 5, 2015. Pre- and post- test photographs of the vehicle and ATD's can be found in Appendix A of this report.

Two (2) real-time cameras and three (3) high-speed cameras were used to document the rear impact event.

Two Part 572E 50th percentile male anthropomorphic test devices (ATD) were placed in the driver and right front passenger seating positions. Both ATD's were not instrumented for this test.

Stoddard solvent was observed immediately post impact, but not during any phase of the static rollover. After the test, a tear down and inspection was conducted on the vehicle's fuel system. The source of the leak was not found and the charcoal canister was found to be crushed by the impact. The charcoal canister may have been the source of the leak if the tank was overfilled at any point prior to testing. The test vehicle appeared to comply with all requirements of FMVSS 301R "Fuel System Integrity – Rear Impact". FMVSS 301 data is summarized in Data Sheets 6 and 7.

SECTION 2
DATA SHEETS

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600
 Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15

CONVERSION FACTORS

| Quantity | Typical Application | Std Units | Metric Unit | Multiply By |
|--------------------|---------------------|---------------------|-------------|-------------------|
| Mass | Vehicle Weight | lb | kg | 0.4536 |
| Linear Velocity | Impact Velocity | miles/hr | km/hr | 1.609344 |
| Length or Distance | Measurements | in | mm | 25.4 |
| Volume | Fuel Systems | gal | liter | 3.785 |
| Volume | Small Fluids | oz | mL | 29.574 |
| Pressure | Tire Pressures | lbf/in ² | kPa | 6.895 |
| Temperature | General Use | °F | °C | $=(T_f - 32)/1.8$ |
| Force | Dynamic Forces | lbf | N | 4.448 |
| Moment | Torque | lbf-ft | N•m | 1.355 |

DATA SHEET NO. 1

TEST VEHICLE SPECIFICATIONS

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600
 Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15

| | |
|-----------------------------|-------------------|
| NHTSA Number | C20155600 |
| Model Year | 2015 |
| Make | Mitsubishi |
| Model | Outlander |
| Body Style | 5-Door MPV |
| VIN | JA4AD2A32FZ001615 |
| Body Color | Mercury Gray |
| Odometer Reading (km / mi) | 434 / 270 |
| Engine Displacement (L) | 2.4 |
| Type / No. of Cylinders | Inline 4 |
| Engine Placement | Transverse |
| Transmission Type | Automatic |
| Transmission Speeds | 2 |
| Overdrive | Yes |
| Final Drive | Front |
| Roof Rack | No |
| Sunroof / T-Top | No |
| Running Boards | No |
| Tilt Steering Wheel | Yes |
| Power Seats | No |
| Anti-Lock Brakes (ABS) | Yes |
| Automatic Door Locks (ADLs) | Yes |

| | |
|------------------------------------|-----|
| Traction Control System | Yes |
| Power Steering | Yes |
| Power Window Auto-Reverse | No |
| Driver Frontal Airbag | Yes |
| Driver Curtain Airbag | Yes |
| Driver Head/Torso Airbag | No |
| Driver Torso Airbag | No |
| Driver Torso/Pelvis Airbag | Yes |
| Driver Pelvis Airbag | No |
| Driver Knee Airbag | Yes |
| Front Pass. Frontal Airbag | Yes |
| Front Pass. Curtain Airbag | Yes |
| Front Pass. Head/Torso Airbag | No |
| Front Pass. Torso Airbag | No |
| Front Pass. Torso/Pelvis Airbag | Yes |
| Front Pass. Pelvis Airbag | No |
| Front Pass. Knee Airbag | No |
| Driver Seat Belt Pretensioner | Yes |
| Driver Load Limiter | Yes |
| Front Pass. Seat Belt Pretensioner | Yes |
| Front Pass. Load Limiter | Yes |
| Other | No |

Does Owner's Manual provide instructions to turn off automatic door locks? No

DATA FROM CERTIFICATION LABEL

| | |
|---------------------|-------------------------------|
| Manufactured By | Mitsubishi Motors Corporation |
| Date of Manufacture | Jun-14 |

| | |
|------------------|------|
| GVWR (lbs) | 4795 |
| GAWR Front (lbs) | 2535 |
| GAWR Rear (lbs) | 2756 |

VEHICLE SEATING AND CAPACITY WEIGHT INFORMATION

| Measured Parameter | Front | Rear | Third | Total | |
|-----------------------------|--------|-------|-------|-------|-----|
| Type of Seats | Bucket | Bench | Bench | | |
| Designated Seating Capacity | 2 | 3 | 2 | 7 | |
| Capacity Weight (VCW) (kg) | | | | 525.0 | A |
| DSC x 68 (kg) | | | | 476.0 | B |
| Cargo Weight (RCLW) (kg) | | | | 49.0 | A-B |

DATA SHEET NO. 1 ... (CONTINUED)

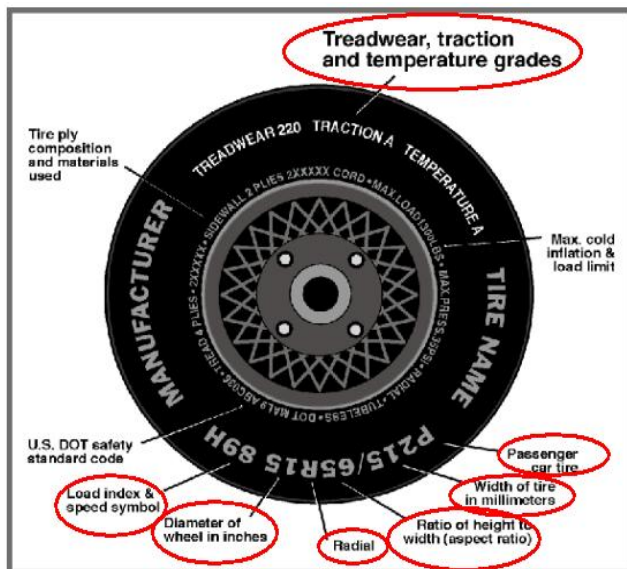
TEST VEHICLE SPECIFICATIONS

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV

NHTSA No.: C20155600

Test Program: 79.3 km/h 70% Overlap Rear Impact

Test Date: 10/05/15



VEHICLE TIRE INFORMATION

| Measured Parameter | Front | Rear |
|-------------------------------------|------------------------------------|-------------------------------|
| Max Tire Pressure (kPa) | 300 | 300 |
| Cold Tire Pressure (kPa) | 240 | 240 |
| Max Load Tire Pressure (kPa) | | |
| Recommended Tire Size | P215/70R16 | P215/70R16 |
| Tire Size on Vehicle | P215/70R16 | P215/70R16 |
| Tire Manufacturer | Yokohama | Yokohama |
| Tire Model | Geolander | Geolander |
| Load Range | 775 | 775 |
| Treadwear Rating | 200 | 200 |
| Traction Rating | B | B |
| Temperature Grades | A | A |
| Tire Plies Sidewall | 2 Polyester | 2 Polyester |
| Tire Plies Body | 2 Polyester, 2 Steel, 1 Nylon | 2 Polyester, 2 Steel, 1 Nylon |
| Load Index/Speed Symbol | 99H | 99H |
| Tire Material | Polyester, Steel, Nylon | Polyester, Steel, Nylon |
| DOT Safety Code Left | FDYV M452 114 | FDYV M452 114 |
| DOT Safety Code Right | FDYV M452 114 | FDYV M452 114 |
| Type of Spare Tire | Compact Size Spare Tire T155/90D16 | |
| Location of Tire Placard on Vehicle | Driver Side 'B' Pillar Panel | |

DATA SHEET NO. 2

PRE-TEST DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600
 Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15

TEST VEHICLE AXLE WEIGHTS

| | Units | As Delivered (UVW) | | | As Tested (ATW) | | | Fully Loaded | | |
|-------|-------|--------------------|-------|--------|-----------------|-------|--------|--------------|-------|--------|
| | | Front | Rear | Total | Front | Rear | Total | Front | Rear | Total |
| Left | kg | 428.5 | 322.0 | | 493.5 | 357.5 | | 461.0 | 388.0 | |
| Right | kg | 419.0 | 326.0 | | 480.5 | 355.0 | | 456.0 | 387.0 | |
| Ratio | % | 56.7% | 43.3% | 100.0% | 57.8% | 42.2% | 100.0% | 54.2% | 45.8% | 100.0% |
| Total | kg | 847.5 | 648.0 | 1495.5 | 974.0 | 712.5 | 1686.5 | 917.0 | 775.0 | 1692.0 |

TARGET TEST WEIGHT CALCULATION

| Measured Parameter | Units | Value | |
|--------------------------------------|-------|--------|-------|
| Total Delivered Weight (UVW) | kg | 1495.5 | A |
| Actual Weight of 2 P572 ATDs Used | kg | 148.0 | B |
| Rated Cargo/Luggage Wt (RCLW) | kg | 49.0 | C |
| Calculated Vehicle Target Wt (TVTWT) | kg | 1692.5 | A+B+C |

TEST VEHICLE ATTITUDES

| Condition | Units | LF | RF | LR | RR | CG Aft of Front Axle |
|--------------|-------|-----|-----|-----|-----|----------------------|
| As Delivered | mm | 795 | 810 | 825 | 820 | 1153 |
| As Tested | mm | 780 | 788 | 808 | 810 | 1125 |
| Fully Loaded | mm | 795 | 796 | 792 | 798 | 1219 |
| Post-Test | mm | 775 | 800 | 805 | 798 | |

GENERAL TEST VEHICLE DATA

| Measured Parameter | Units | Value |
|---|-------|-------|
| Total Vehicle Wheel Base | mm | 2662 |
| Total Vehicle Length | mm | 4673 |
| Total Vehicle Width | mm | 1802 |
| Amount of Stoddard Solvent in Fuel Tank | L | 58.43 |

DATA SHEET NO. 2... (CONTINUED)

PRE-TEST DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600
 Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15

BALLAST DATA

| Description | Value |
|--------------------------------------|-----------------|
| Type of Ballast | Ballast Dummies |
| Method of Securing Ballast | Seat Belt |
| Weight of Ballast in Cargo Area | 26.50 |
| Weight of Vehicle Components Removed | 0 kg |

VEHICLE COMPONENTS REMOVED TO MEET TEST WEIGHT:

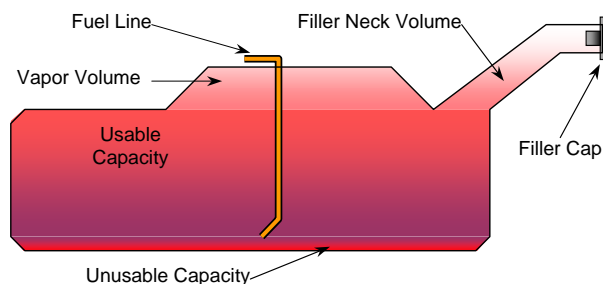
No vehicle components were removed

FUEL TANK CAPACITY

| Description | Liters |
|--|---------------|
| Fuel System Capacity Listed in Owners Manual | 62.83 |
| Usable Capacity of "Standard Tank" | 62.83 |
| 91 - 94% of Usable Capacity | 57.18 - 59.06 |
| Actual Amount of Stoddard Solvent Used | 58.43 |

FUEL PUMP

The vehicle is equipped with an electric fuel pump. The fuel pump operates when the vehicle is running.



VEHICLE FUEL TANK ASSEMBLY

TEST FLUID

| Description | Value |
|--------------------------------|------------------|
| Test Fluid Type | Stoddard Solvent |
| Test Fluid Specific Gravity | 0.76 |
| Test Fluid Kinematic Viscosity | |
| Test Fluid Color | Purple |

DATA SHEET NO. 2... (CONTINUED)

PRE-TEST DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV

NHTSA No.: C20155600

Test Program: 79.3 km/h 70% Overlap Rear Impact

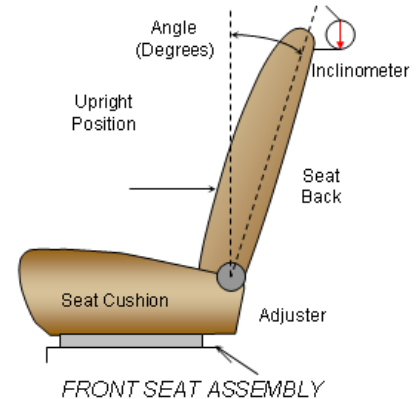
Test Date: 10/05/15

NOMINAL DESIGN RIDING POSITION

Seat back angle is measured at the headrest post using a digital inclinometer.

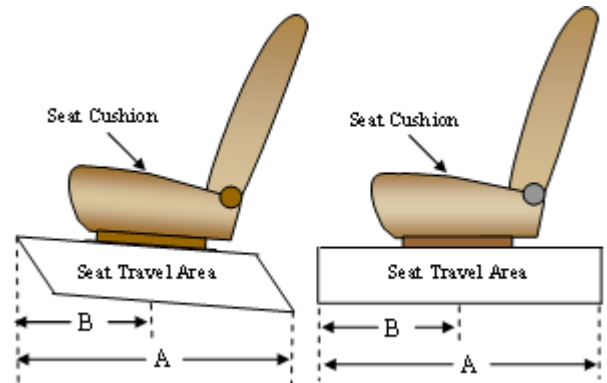
SEAT BACK ANGLE

| Seating Position | Degrees |
|---------------------------|---------|
| Driver Seat Back Angle | 21.5 |
| Passenger Seat Back Angle | 21.5 |



SEAT FORE / AFT POSITIONING

The total seat travel is measured from the forward most possible position to the rear most possible position. The driver's seat is set to the middle of the fore-aft travel. The passenger's seat is set to the middle of the fore-aft travel.



SEAT FORE/AFT POSITIONS

| Seating Position | Total Fore-Aft Travel | Placed in Position |
|------------------|-----------------------|--------------------|
| Driver Seat | 265 mm | 133 mm |
| Passenger Seat | 218 mm | 109 mm |

DATA SHEET NO. 2... (CONTINUED)

PRE-TEST DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV

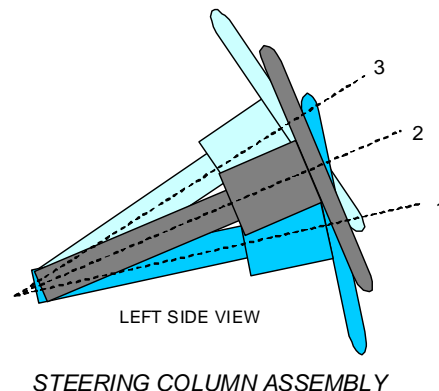
NHTSA No.: C20155600

Test Program: 79.3 km/h 70% Overlap Rear Impact

Test Date: 10/05/15

STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when moved through its full range of motion. A digital inclinometer is used to measure a plate which is placed across the rim of the steering wheel for angular measurements. A tape measure is used to measure telescoping steering wheel travel.



STEERING COLUMN POSITIONING

| | Degrees | Fore-Aft Position (mm) |
|-----------------------------------|---------|------------------------|
| Lowermost Position, No. 1 | 24.6 | 128 |
| Geometric Center Position, No. 2 | 26.8 | 110 |
| Uppermost Position, No. 3 | 28.9 | 91 |
| Telescoping Steering Wheel Travel | 4.3 | 37 |
| Test Position | 26.8 | 110 |

DATA SHEET NO. 3
MOVING BARRIER DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600
 Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15

MOVING BARRIER TEST WEIGHT

| | Units | As Delivered Weights (UVW) | | |
|-------|-------|----------------------------|-----------|--------|
| | | Front Axle | Rear Axle | Total |
| Left | kg | 402.0 | 298.0 | 700.0 |
| Right | kg | 377.0 | 292.0 | 669.0 |
| Ratio | % | 56.9% | 43.1% | 100.0% |
| Total | kg | 779.0 | 590.0 | 1369.0 |

MOVING BARRIER TIRE INFORMATION

| Measured Parameter | Front | Rear |
|-----------------------|-------------|-------------|
| Recommended Tire Size | 205/75R15 | 205/75R15 |
| Tire Size on Vehicle | 205/75R15 | 205/75R15 |
| Tire Manufacturer | Pacemark | Pacemark |
| Tire Model | All Weather | All Weather |
| Treadwear | 420 | 420 |
| Traction | A | A |
| Temperature Grades | B | B |
| Tire Pressure - Front | 220 | 220 |
| Tire Pressure - Rear | 220 | 220 |

MOVING BARRIER DIMENSIONS

| Measurement Description | Length (mm) |
|-----------------------------------|-------------|
| Overall Width | 1676 |
| Overall Height | 559 |
| Honeycomb Depth | 383 |
| Overall Depth | 486 |
| Bottom Honeycomb to Bottom Bumper | 51 |
| Bumper Height | 203 |
| Ground to Top of MDB | 788 |
| Ground to Bottom of MDB | 229 |
| Ground to Bottom of Bumper | 279 |
| Ground to Top of Bumper | 484 |

DATA SHEET NO. 4**POST-TEST DATA**Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15Temperature at Time of Impact: 18.9°C Test Time: 4:22 PMVIN: JA4AD2A32FZ001615**IMPACT VELOCITY DATA**

| Measured Parameter | Units | Value |
|---------------------------------|-------|-------|
| Trap No. 1 Velocity (Primary) | km/h | 79.43 |
| Trap No. 2 Velocity (Redundant) | km/h | 79.42 |

IMPACT POINT LOCATION DATA

| Measured Parameter | Units | Tolerance | Value |
|--|-------|-------------------------------|-------|
| Vehicle Width | mm | | 1802 |
| Vertical Impact Reference Line (Left of Vehicle Center Line) | mm | | 360 |
| Actual Impact Point (Left of Vehicle Center Line) | mm | | 355 |
| Horizontal Offset (+ right / - left) | mm | ± 50 of Intended Impact Point | -5 |
| Vertical Offset (+ down / - up) | mm | ± 40 of Intended Impact Point | 2 |

TARGET VEHICLE STRUCTURAL MEASUREMENTS

| No. | Description | Pre-Test | Post-Test | Difference |
|-----|----------------------------|----------|-----------|------------|
| 1 | Total Length at Centerline | 4673 | 4480 | 193 |
| 2 | Total Length | 4673 | 4547 | 126 |
| 3 | Total Width | 1802 | 1910 | 108 |
| 4 | Left Side Wheelbase | 2662 | 2575 | 87 |
| 5 | Right Side Wheelbase | 2662 | 2655 | 7 |

MAXIMUM STATIC CRUSH OF HONEYCOMB FACE

| Row | Vertical Location | | From Centerline | | Max. Crush (mm) |
|-----|-------------------|-------------|-----------------|-----------|-----------------|
| | Description | Height (mm) | Distance (mm) | Direction | |
| A | Center of Bumper | 382 | 200 | Left | 191 |
| B | Top of Bumper | 483 | 800 | Right | 306 |
| C | Mid Level | 636 | 800 | Right | 327 |
| D | Top of Stack | 763 | 0 | Center | 329 |

DATA SHEET NO. 4... (CONTINUED)

POST-TEST DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV NHTSA No.: C20155600
Test Program: 79.3 km/h 70% Overlap Rear Impact Test Date: 10/05/15

DOOR OPENING AND SEAT TRACK INFORMATION

| Description | Driver | Passenger |
|-----------------------|-----------------------------|-----------------------------|
| Front Door Opening | Remained closed and latched | Jammed Shut |
| Rear Door Opening | Remained closed and latched | Remained closed and latched |
| Hatch and other doors | Rear Hatch Jammed Shut | |

FMVSS 301 FUEL SYSTEM INTEGRITY POST-IMPACT DATA

Stoddard Solvent Spillage Measurements

From impact until vehicle motion ceases: 0 g

(Maximum allowable = 28 g)

For the 5 minute period after motion ceases: 0 g

(Maximum allowable = 28 g)

For the following 25 minutes: 0 g

(Maximum allowable = 28 g/minute)

Spillage: Stoddard solvent leaked while vehicle was in motion, it was unable to be collected. Stoddard solvent also leaked for the first 5 mintue period after motion ceased, but it was a low/immeasurable amount.

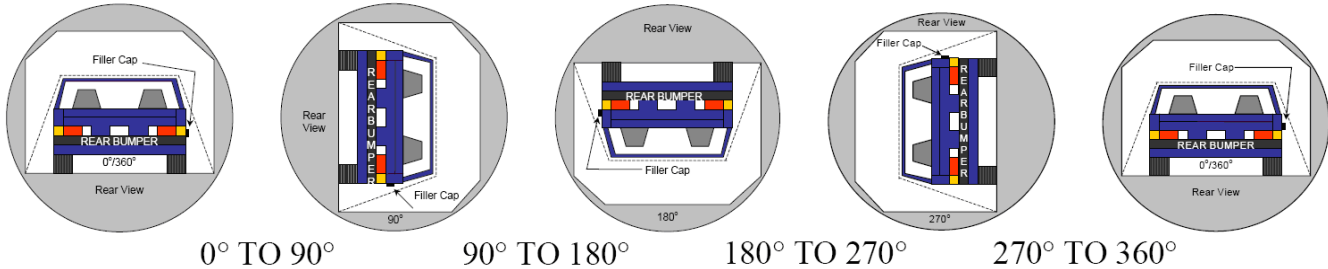
DATA SHEET NO. 5
STATIC ROLLOVER TEST DATA

Test Vehicle: 2015 Mitsubishi Outlander ES 5-Door MPV

NHTSA No.: C20155600

Test Program: 79.3 km/h 70% Overlap Rear Impact

Test Date: 10/05/15



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.

2. The position hold time at each position is 300 seconds (minimum).

Details of Stoddard solvent spillage: No Stoddard solvent spillage

SOLVENT COLLECTION TIME TABLE IN SECONDS

| Test Phase | Rotation Time | Hold Time | Total Time |
|--------------|---------------|-----------|------------|
| 0° To 90° | 82 | 300 | 382 |
| 90° To 180° | 81 | 300 | 381 |
| 180° To 270° | 83 | 300 | 383 |
| 270° To 360° | 79 | 300 | 379 |

FMVSS 301 SPILLAGE TABLE

| Test Phase | First 5 Minutes | Sixth Minute | Seventh Minute | Eighth Minute |
|--------------|-----------------|--------------|----------------|---------------|
| 0° To 90° | 0 g | | | |
| 90° To 180° | 0 g | | | |
| 180° To 270° | 0 g | | | |
| 270° To 360° | 0 g | | | |

SOLVENT SPILLAGE LOCATION TABLE

| Test Phase | Spillage Location |
|--------------|-------------------|
| 0° To 90° | No Spillage |
| 90° To 180° | No Spillage |
| 180° To 270° | No Spillage |
| 270° To 360° | No Spillage |

**APPENDIX A
PHOTOGRAPHS**

TABLE OF PHOTOGRAPHS

| Figure | | Page |
|--------|--|------|
| 1 | As Received Right Front $\frac{3}{4}$ View of Test Vehicle | A-1 |
| 2 | As Received Left Rear $\frac{3}{4}$ View of Test Vehicle | A-1 |
| 3 | Test Vehicle Manufacturer's Label | A-2 |
| 4 | Test Vehicle Tire Information Placard | A-2 |
| 5 | Pre-Test Front View of Test Vehicle | A-3 |
| 6 | Post-Test Front View of Test Vehicle | A-3 |
| 7 | Pre-Test Left Front $\frac{3}{4}$ View Test Vehicle | A-4 |
| 8 | Post-Test Left Front $\frac{3}{4}$ View Test Vehicle | A-4 |
| 9 | Pre-Test Left Side View of Test Vehicle | A-5 |
| 10 | Post-Test Left Side View of Test Vehicle | A-5 |
| 11 | Pre-Test Left Rear $\frac{3}{4}$ View of Test Vehicle | A-6 |
| 12 | Post-Test Left Rear $\frac{3}{4}$ View of Test Vehicle | A-6 |
| 13 | Pre-Test Rear View of Test Vehicle | A-7 |
| 14 | Post-Test Rear View of Test Vehicle | A-7 |
| 15 | Pre-Test Right Rear $\frac{3}{4}$ View of Test Vehicle | A-8 |
| 16 | Post-Test Right Rear $\frac{3}{4}$ View of Test Vehicle | A-8 |
| 17 | Pre-Test Right Side View of Test Vehicle | A-9 |
| 18 | Post-Test Right Side View of Test Vehicle | A-9 |
| 19 | Pre-Test Right Front $\frac{3}{4}$ View Test Vehicle | A-10 |
| 20 | Post-Test Right Front $\frac{3}{4}$ View Test Vehicle | A-10 |
| 21 | Pre-Test Close-Up View of Impact Point Target | A-11 |
| 22 | Post-Test Close-Up View of Impact Point Target | A-11 |
| 23 | Pre-Test View of Fuel Filler Cap | A-12 |
| 24 | Post-Test View of Fuel Filler Cap | A-12 |
| 25 | Pre-Test Rear Underbody View of Test Vehicle | A-13 |
| 26 | Post-Test Rear Underbody View of Test Vehicle | A-13 |
| 27 | Pre-Test Underbody View of Fuel Tank | A-14 |
| 28 | Post-Test Underbody View of Fuel Tank | A-14 |
| 29 | Pre-Test Underbody View of Fuel Lines | A-15 |
| 30 | Post-Test Underbody View of Fuel Lines | A-15 |
| 31 | Pre-Test Underbody View of Fuel Lines | A-16 |
| 32 | Post-Test Underbody View of Fuel Lines | A-16 |
| 33 | Test Vehicle at 0° on FMVSS 301 Static Rollover Device | A-17 |
| 34 | Test Vehicle at 90° on FMVSS 301 Static Rollover Device | A-17 |

TABLE OF PHOTOGRAPHS

| <u>Figure</u> | | <u>Page</u> |
|---------------|--|-------------|
| 35 | Test Vehicle at 180° on FMVSS 301 Static Rollover Device | A-18 |
| 36 | Test Vehicle at 270° on FMVSS 301 Static Rollover Device | A-18 |
| 37 | Test Vehicle at 360° on FMVSS 301 Static Rollover Device | A-19 |
| 38 | Impact Event | A-19 |



FIGURE 1. As Received Right Front $\frac{3}{4}$ View of Test Vehicle



FIGURE 2. As Received Left Rear $\frac{3}{4}$ View of Test Vehicle



FIGURE 3. Test Vehicle Manufacturer's Label



FIGURE 4. Test Vehicle Tire Information Placard



FIGURE 5. Pre-Test Front View of Test Vehicle



FIGURE 6. Post-Test Front View of Test Vehicle



FIGURE 7. Pre-Test Left Front $\frac{3}{4}$ View of Test Vehicle



FIGURE 8. Post-Test Left Front $\frac{3}{4}$ View of Test Vehicle



FIGURE 9. Pre-Test Left Side View of Test Vehicle



FIGURE 10. Post-Test Left Side View of Test Vehicle



FIGURE 11. Pre-Test Left Rear $\frac{3}{4}$ View of Test Vehicle



FIGURE 12. Post-Test Left Rear $\frac{3}{4}$ View of Test Vehicle



FIGURE 13. Pre-Test Rear View of Test Vehicle



FIGURE 14. Post-Test Rear View of Test Vehicle



FIGURE 17. Pre-Test Right Side View of Test Vehicle



FIGURE 18. Post-Test Right Side View of Test Vehicle



FIGURE 19. Pre-Test Right Front $\frac{3}{4}$ View of Test Vehicle



FIGURE 20. Post-Test Right Front $\frac{3}{4}$ View of Test Vehicle



FIGURE 21. Pre-Test Close-Up View of Impact Point Target



FIGURE 22. Post-Test Close-Up View of Impact Point Target



FIGURE 23. Pre-Test View of Fuel Filler Cap



FIGURE 24. Post-Test View of Fuel Filler Cap

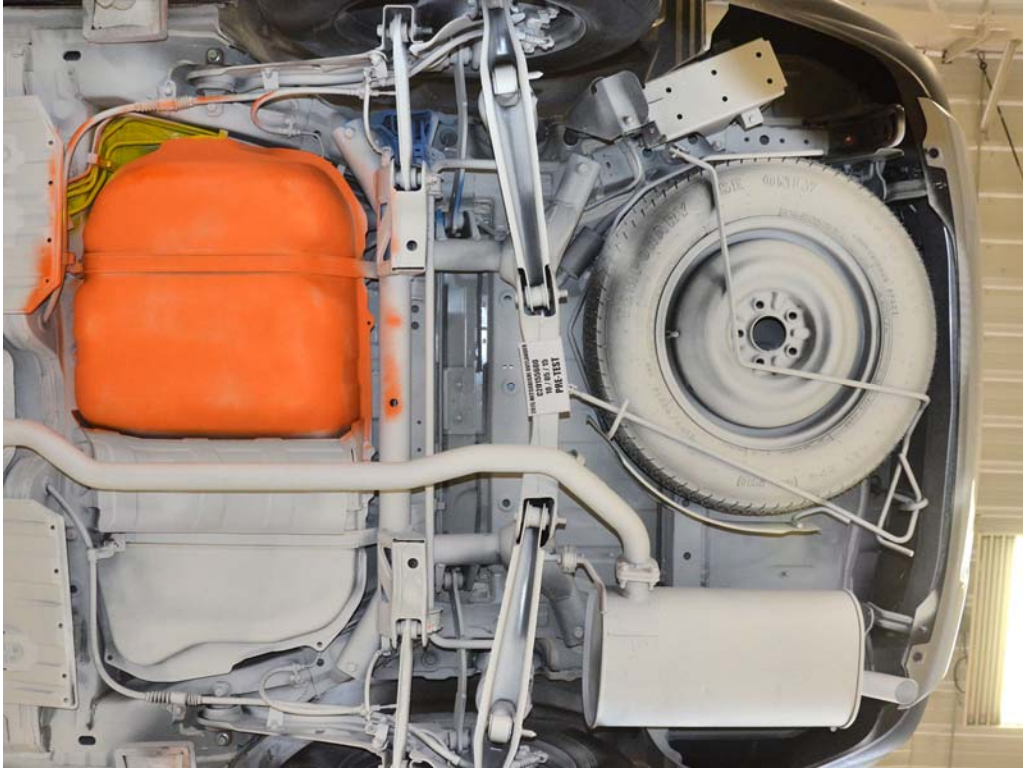


FIGURE 25. Pre-Test Rear Underbody View of Test Vehicle



FIGURE 26. Post-Test Rear Underbody View of Test Vehicle

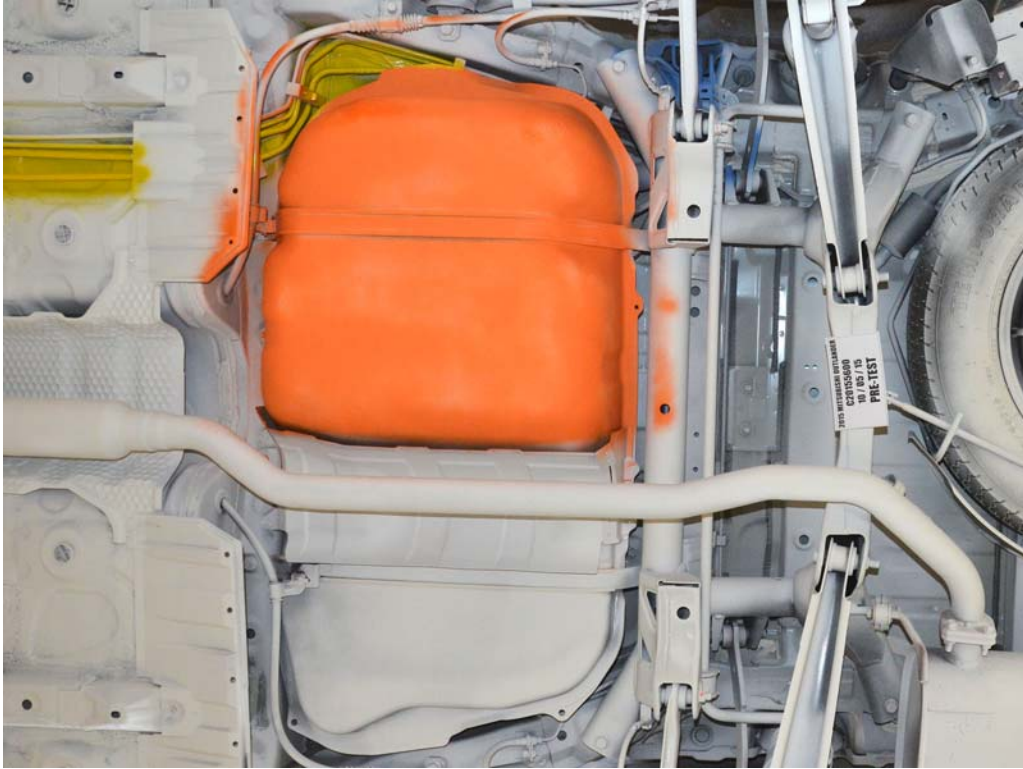


FIGURE 27. Pre-Test Underbody View of Fuel Tank

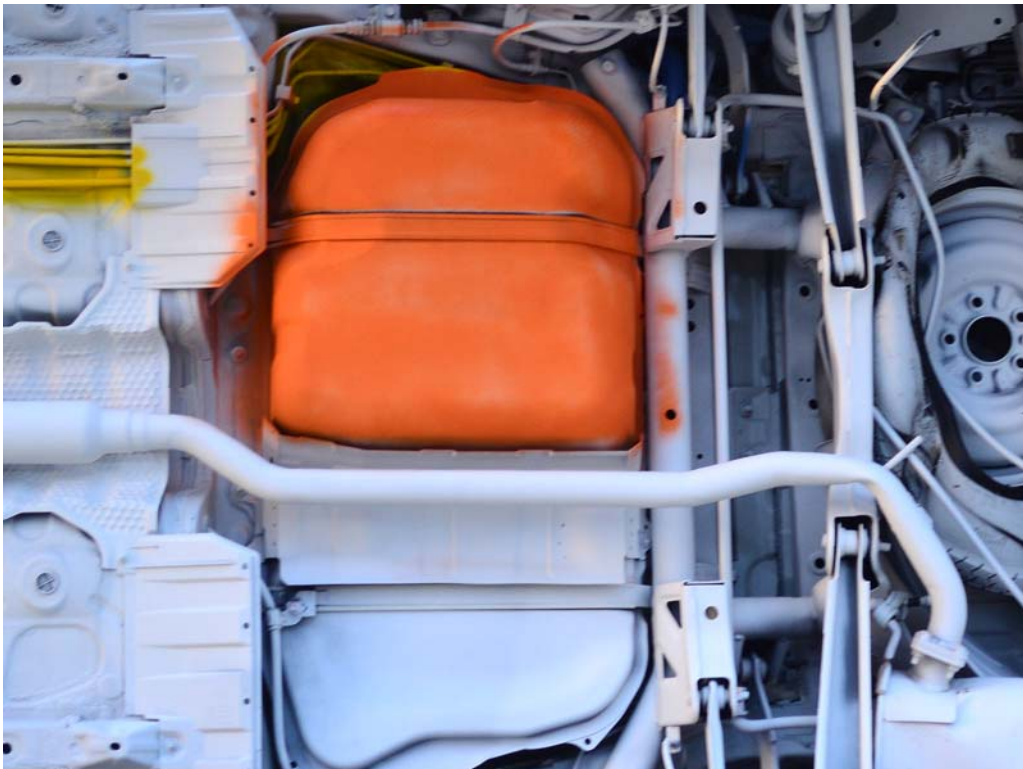


FIGURE 28. Post-Test Underbody View of Fuel Tank



FIGURE 29. Pre-Test Underbody View of Fuel Lines

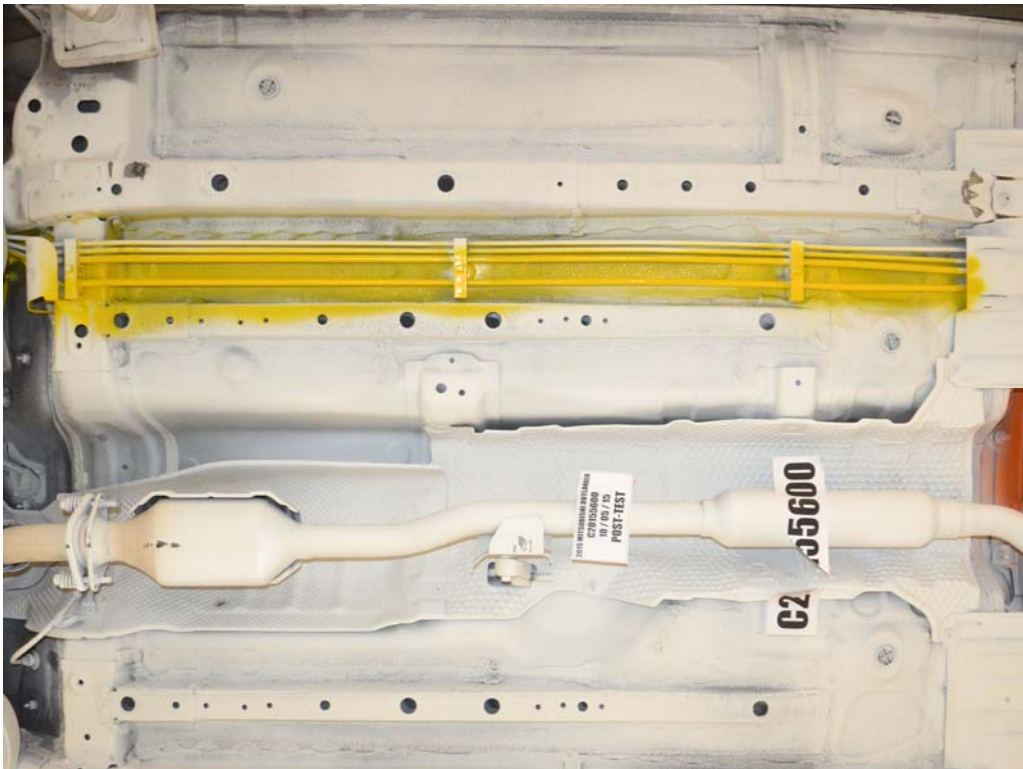


FIGURE 30. Post-Test Underbody View of Fuel Lines

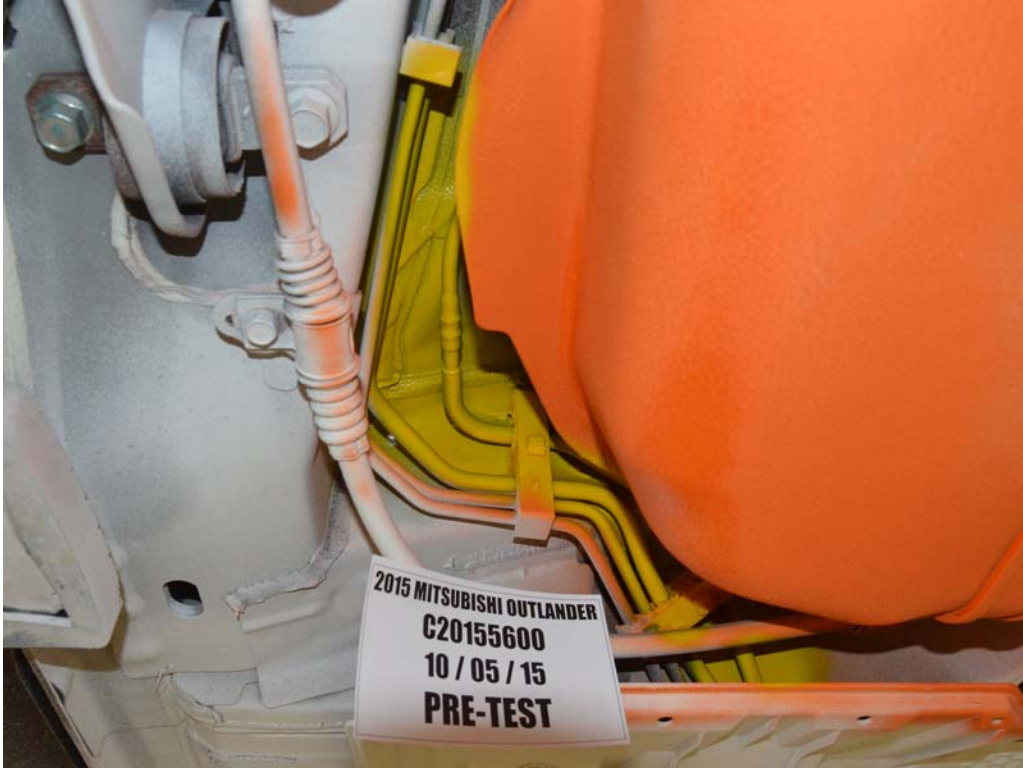


FIGURE 31. Pre-Test Underbody View of Fuel Lines



FIGURE 32. Post-Test Underbody View of Fuel Lines



FIGURE 33. Test Vehicle at 0° on FMVSS 301 Static Rollover Device



FIGURE 34. Test Vehicle at 90° on FMVSS 301 Static Rollover Device



FIGURE 35. Test Vehicle at 180° on FMVSS 301 Static Rollover Device



FIGURE 36. Test Vehicle at 270° on FMVSS 301 Static Rollover Device



FIGURE 37. Test Vehicle at 360° on FMVSS 301 Static Rollover Device



FIGURE 38. Impact Event