

**REPORT NUMBER: R&D-CAL-12-006**

**MOVING BARRIER TO VEHICLE CRASH TEST IN SUPPORT OF NHTSA'S  
FRONTAL OBLIQUE OFFSET PROGRAM  
RESEARCH MOVING DEFORMABLE BARRIER INTO LEFT FRONT OF A**

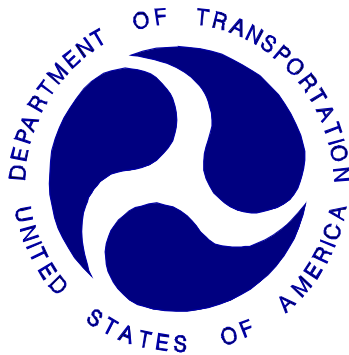
**2013 FORD TAURUS**

**90.1KPH, 15 DEGREE ANGLE, 35% OVERLAP**

**TEST DATE: 12/15/2012**

**NHTSA No: R20130026**

**CALSPAN CORPORATION  
TRANSPORTATION TEST OPERATIONS  
P.O. BOX 400  
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**FINAL REPORT SUBMITTED:**

**March 4, 2015**

**PREPARED FOR:**

**U. S. DEPARTMENT OF TRANSPORTATION  
National Highway Traffic Safety Administration  
Vehicle safety Research  
1200 New Jersey Ave, SE  
Room W46-446  
Washington, DC 20590**

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Transportation Test Operations

FINAL REPORT ACCEPTANCE BY VEHICLE SAFETY RESEARCH, OFFICE OF  
STRUCTURAL AND RESTRAINTS RESEARCH DIVISION

:

\_\_\_\_\_  
Date: \_\_\_\_\_

\_\_\_\_\_  
TOM, Vehicle Crash Testing  
NHTSA, Office of Structures and Restraints Research  
Date: \_\_\_\_\_

**TECHNICAL REPORT STANDARD TITLE PAGE**

<b>1. Report No.</b> R&D-CAL-12-006		<b>2. Government Accession No.</b>		<b>3. Recipient's Catalog No.</b>																																																					
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				<b>14. Sponsoring Agency Code</b> NVS-321																																																					
<b>15. Supplementary Notes</b>																																																									
<b>16. Abstract</b> A test was conducted in accordance with Task Order 0001 of Contract DTNH22-10-D-00155. The Test consisted of a Research Moving Deformable Barrier (RMDB) traveling at a target speed of 90.12 kph into a stationary 2013 Ford Taurus. The struck vehicle was positioned 15 degrees relative to the moving barrier and impacted 35% of the left side of the vehicle. The test was conducted to obtain data indicant of FMVSS 208, 212, 219 (partial), 301, and foot well intrusion performance. The test was conducted at the Calspan Corporation's Transportation Test Operation's facility in Buffalo, New York on December 15, 2012. The RMDB impact velocity was 90.08 kph and the ambient temperature at the test vehicle at the time of impact was 21°C. The target vehicle post-test maximum crush was 380 mm. The test vehicle's performance was as follows:																																																									
<table border="1"> <thead> <tr> <th rowspan="2">Measurement Description</th> <th rowspan="2">Units</th> <th colspan="2">Driver ATD</th> <th colspan="2">Pass. ATD</th> </tr> <tr> <th>Threshold</th> <th>Result</th> <th>Threshold</th> <th>Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC<sub>15</sub>)</td> <td>N/A</td> <td>700</td> <td>583.73</td> <td>700</td> <td>157.43</td> </tr> <tr> <td>Maximum Chest Compression</td> <td>mm</td> <td>63</td> <td>-45.16</td> <td>63</td> <td>-32.25</td> </tr> <tr> <td>Neck Injury Criteria (Nij)</td> <td>N/A</td> <td>1</td> <td>0.32</td> <td>1</td> <td>0.34</td> </tr> <tr> <td>Neck Tension</td> <td>N</td> <td>4,170</td> <td>2008.69</td> <td>4,170</td> <td>1206.94</td> </tr> <tr> <td>Neck Compression</td> <td>N</td> <td>4,000</td> <td>-721.99</td> <td>4,000</td> <td>-41.96</td> </tr> <tr> <td>Left Femur Force</td> <td>N</td> <td>10,008</td> <td>-2688.75</td> <td>10,008</td> <td>-2468.36</td> </tr> <tr> <td>Right Femur Force</td> <td>N</td> <td>10,008</td> <td>-4069.26</td> <td>10,008</td> <td>-3415.13</td> </tr> </tbody> </table>						Measurement Description	Units	Driver ATD		Pass. ATD		Threshold	Result	Threshold	Result	Head Injury Criteria (HIC <sub>15</sub> )	N/A	700	583.73	700	157.43	Maximum Chest Compression	mm	63	-45.16	63	-32.25	Neck Injury Criteria (Nij)	N/A	1	0.32	1	0.34	Neck Tension	N	4,170	2008.69	4,170	1206.94	Neck Compression	N	4,000	-721.99	4,000	-41.96	Left Femur Force	N	10,008	-2688.75	10,008	-2468.36	Right Femur Force	N	10,008	-4069.26	10,008	-3415.13
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 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
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**SECTION 1  
PURPOSE OF TEST**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

This 90.12 kph (56 mph) Research Moving Deformable Barrier (RMDB) into a vehicle test is part of the Frontal Offset Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-10-D-00155. The purpose of this test is to obtain vehicle crashworthiness and occupant restraint system performance data for consumer information purposes.

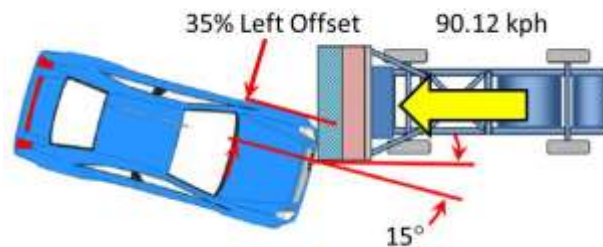
This test was conducted in accordance with the instructions set forth by NHTSA in which the vehicle was placed at a 15° angle, 35% offset relative to the RMDB as outlined in Task Order (TO-1) DTNH22-10-D00155. Data was obtained indicant of Federal Motor Vehicle Safety Standard FMVSS 208-Occupant Crash Protection, FMVSS 212 – Windshield Mounting, FMVSS 219 (partial) – Windshield Zone Intrusion, and FMVSS 301 – Fuel System Integrity, in addition to the requirements of TO-1 of DTNH22-10-D-00155.

## SECTION 2 SUMMARY OF TEST

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

A 2013 Ford Taurus Four Door Sedan was impacted on the left front corner by a Research Moving Deformable Barrier (RMDB). This test vehicle was stationary and positioned at a target angle of 15° and at a target offset of 35% to the forward line of motion of the RMDB. The RMDB was towed down the test track in a full forward direction, without any crabbing, and at the targeted impact velocity of 90.12 kph (56.0 mph) into the test vehicle. The test vehicle's mass was 2,123.0 kg (4,680.4 lbs), and the RMDB's mass was 2490.7 kg (5491 lbs). The test was conducted by Calspan Corporation on December 15, 2012.



The test was documented by one (1) real time and fourteen (14) high-speed video cameras. Camera locations and other pertinent data are located in Data Sheet No. 6 of this report. Pre and post – test photographs of the test vehicle, RMDB, and test setup were taken using a digital still camera. Photographic documentation of the test is presented in Appendix A of this report.

One 50% adult male THOR-NT with MOD KIT (TK) Anthropomorphic Test Device (ATD) (Serial No. 007) was seated in the left, front (P1 -Driver's) seating position and one 50% adult male THOR-NT with MOD KIT (TK) ATD (Serial No. 016) was seated in the right front passenger seating position (P2). The THOR TK driver and passenger were positioned according to instructions specified in laboratory test procedures FMVSS 208-14, "Occupant Crash Protection", TP208-14, July 27, 2006.

The driver was restrained with a 3 – point seat belt, and a frontal airbag. The passenger was restrained with a 3 – point seat belt, and a frontal airbag. The passenger's curtain and torso airbags were disabled.

**SECTION 2 (CONTINUED)  
SUMMARY OF TEST**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

Two hundred and thirty (230) channels of data from the two ATD's, test vehicle and RMDB were collected using Kayser – Threde and DTS data acquisition systems. Appendix B contains dummy data plots, as well as vehicle and RMDB response data plots.

There was 95.1% total windshield retention, with 84% and 89.6% retention on the left and right sides, respectively. There appeared to be no intrusion into the protected zone of the windshield during any portion of the impact event. The maximum static crush of the vehicle was 380 mm at C1 to the left of the vehicle's centerline. The maximum crush of the structural bumper beam was 552 mm at B3, to the left of the vehicle's centerline. Additional information pertaining to static crush measurements can be found on Data Sheet No.12 of this report.

All four vehicle doors remained closed and latched during the test. The left front door was deformed as a result of the impact causing it to be non-operational. The remaining doors all remained operational after the test.

Structure observations include the following:

- Driver's side A-Pillar buckled rearward. Resulting in separation between the top of the door and roof sill. (See Photo No.061 in Appendix A)
- Windshield cracked throughout with some minor separation along the bottom right and left side
- Hood did not remain latched during the impact event and bent upwards exposing the engine compartment

The driver ATD's visible contact points were:

- Head Contact: Front airbag and driver's side door
- Torso Contact: Front airbag
- Knee Contact: Knee Bolster

The passenger ATD's visible contact points were:

- Head Contact: Front airbag, left shoulder, visor and side head liner
- Torso Contact: Front airbag
- Knee Contact: Knee Bolster

**SECTION 2 (CONTINUED)  
CRASH VEHICLE SUMMARY**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**Primary Impact Data**

Measured Parameter	Units	Value
RMDB Velocity at Impact	kph	90.08
RMDB Test Weight	kg	2490.7
RMDB Maximum Static Crush	mm	295.4
Vehicle Test Weight	kg	2123
Actual Vehicle Angle	degrees	15
Vehicle Maximum Static Crush	mm	380
Vertical Offset from Target Point (+ down / - up)*	mm	-10
Lateral Offset from Target Point (+ left / - right)*	mm	-20
Number of Data Channels		230
Number of Real-Time Cameras		1
Number of High-Speed Cameras		14

\*Offsets are in relation to the vehicle coordinate system.

**Dummy Contacts**

	Driver	Picture Ref.	Passenger	Picture Ref.
Dummy Type	50% Male, Thor 007		50% Male, Thor 016	
Head Contact	Front airbag & driver's side door	A49-A51	Front airbag, left shoulder, visor & side head liner	A70-A72
Upper Torso Contact	Front airbag	NA	Front airbag	NA
Lower Torso Contact	None	NA	None	NA
Left Knee Contact	Knee Bolster	A28	Knee Bolster	A52
Right Knee Contact	Knee Bolster	A28	Knee Bolster	A52

**Data Anomalies:**

- V2P1 ABDL RY was questionable between 102-131ms
- V2P1 FOTL AZ had data spikes at 40 & 57ms
- V2P1 FOTR AZ had data spikes at 48& 67ms
- V2P2 PVCG AY had a data spike at 58ms
- V2P2 ANKL RX was questionable
- V2P2 ANKL RY was questionable
- V2P2 FOTL AZ failed
- V2P2 TBRL MY was questionable between 57 & 84ms
- V2P2 ANKR RX was questionable
- V2P2 ANKR RY was questionable

**SECTION 2 (CONTINUED)**  
**PRELIMINARY INJURY SUMMARY: Driver**

Test Vehicle: 2013 Ford Taurus - Four Door Sedan NHTSA No.: R20130026  
 Test Program: Research and Development Left Oblique Offset Test Date: 12/15/2012

**Driver: Thor Serial No. 007 Injury Summary**

	<b>Nomenclature</b>	<b>Units</b>	<b>Source</b>	<b>Max</b>	<b>Min</b>
Head	Head CG X	g	1000	6.39	-22.88
	Head CG Y	g	1000	139.99	-3.61
	Head CG Z	g	1000	50.47	-0.91
	Head Resultant	g	Compute	144.48	
	36 ms HIC		Compute	758.25	
	15 ms HIC		Compute	583.73	
	Head Resultant CG Acceleration, 3 ms Clip	g	Compute	93.75	
	Head Rotational Velocity X	deg/s	60	1355.91	-2357.75
	Head Rotational Velocity Y	deg/s	60	1159.97	-2049.88
	Head Rotational Velocity Z	deg/s	60	1648.31	-2105.39
	Head Rotational Velocity Resultant	deg/s	Compute	2735.96	
	Brain Injury Criteria		Compute	1.23	
	Neck	UNLC Transferred to OC, Neck System, FX	N	1000	298.73
UNLC Neck System Tension, FZ		N	1000	2008.69	
UNLC Neck System Compression, FZ		N	1000		-721.99
UNLC Transferred to OC, Neck System Flexion, MY		N-m	Thortest	1.75	
UNLC Transferred to OC, Neck System Extension, MY		N-m	Thortest		-27.60
NIJ			Compute	0.33	
On head acting through total neck section, FX		N	Thortest	313.87	-828.28
On head acting through total neck section, FY		N	Thortest	572.13	-113.47
On head acting through total neck section, FZ		N	Thortest	2355.85	-49.93
On head acting through total neck section, MX		N-m	Thortest	39.51	-11.20
On head acting through total neck section, MY		N-m	Thortest	22.94	-30.53
On head acting through total neck section, MZ		N-m	Thortest	15.13	-29.59
On head acting through O.C. joint only, FX		N	Thortest	384.80	-1087.97
On head acting through O.C. joint only, FZ		N	Thortest	2014.24	-680.05
On head acting through O.C. joint only, MY		N-m	Thortest	1.75	-27.60
Chest	Upper Left IR-TRACC X - deflection	mm	Thortest	1.46	-13.27
	Upper Left IR-TRACC Y - deflection	mm	Thortest	11.85	-6.93
	Upper Left IR-TRACC Z - deflection	mm	Thortest	13.48	-17.34
	Upper Left IR-TRACC D - deflection	mm	Thortest	3.62	-11.05
	Upper Right IR-TRACC X - deflection	mm	Thortest	0.16	-33.56
	Upper Right IR-TRACC Y - deflection	mm	Thortest	11.26	-10.13
	Upper Right IR-TRACC Z - deflection	mm	Thortest	9.06	-16.01
	Upper Right IR-TRACC D - deflection	mm	Thortest	0.16	-31.74
	Lower Left IR-TRACC X - deflection	mm	Thortest	3.92	-11.11
	Lower Left IR-TRACC Y - deflection	mm	Thortest	5.72	-17.56

**SECTION 2 (CONTINUED)**  
**PRELIMINARY INJURY SUMMARY: Driver**

Test Vehicle: 2013 Ford Taurus - Four Door Sedan NHTSA No.: R20130026  
 Test Program: Research and Development Left Oblique Offset Test Date: 12/15/2012

**Driver: Thor Serial No. 007 Injury Summary**

	<b>Nomenclature</b>	<b>Units</b>	<b>Source</b>	<b>Max</b>	<b>Min</b>
Chest (Con't)	Lower Left IR-TRACC Z - deflection	mm	Thortest	16.48	-5.79
	Lower Left IR-TRACC D - deflection	mm	Thortest	4.97	-13.36
	Lower Right IR-TRACC X - deflection	mm	Thortest	3.16	-46.38
	Lower Right IR-TRACC Y - deflection	mm	Thortest	2.95	-19.31
	Lower Right IR-TRACC Z - deflection	mm	Thortest	4.28	-20.29
	Lower Right IR-TRACC D - deflection	mm	Thortest	3.23	-45.16
	Chest CG Acceleration, 3 ms clip	g	Compute	47.74	
Abdomen	Lower Left IR-TRACC X - deflection	mm	Thortest	0.51 <sup>(1)</sup>	-68.51 <sup>(1)</sup>
	Lower Left IR-TRACC Y - deflection	mm	Thortest	0.17 <sup>(1)</sup>	-22.09 <sup>(1)</sup>
	Lower Left IR-TRACC Z - deflection	mm	Thortest	22.69 <sup>(1)</sup>	-2.73 <sup>(1)</sup>
	Lower Left IR-TRACC D - deflection	mm	Thortest	0.54 <sup>(1)</sup>	-69.64 <sup>(1)</sup>
	Left Viscous Criterion Based on X - deflection		Compute	7.19 <sup>(1)</sup>	
	Lower Right IR-TRACC X - deflection	mm	Thortest	0.66	-58.64
	Lower Right IR-TRACC Y - deflection	mm	Thortest	5.75	-6.27
	Lower Right IR-TRACC Z - deflection	mm	Thortest	25.59	-1.22
	Lower Right IR-TRACC D - deflection	mm	Thortest	0.60	-62.54
	Right Viscous Criterion Based on X - deflection		Compute	1.40	
Spine	Upper Spine (T1) AX	g	180	5.01	-43.40
	Upper Spine (T1) AY	g	180	24.69	-8.18
	Upper Spine (T1) AZ	g	180	21.97	-15.19
	Upper Spine (T1) Resultant	g	Compute	46.47	
	Middle Spine (T6) AX	g	180	11.04	-33.64
	Middle Spine (T6) AY	g	180	37.60	-5.35
	Middle Spine (T6) AZ	g	180	5.43	-17.21
	Middle Spine (T6) Resultant	g	Compute	49.62	
Pelvis	Pelvis CG Resultant Acceleration	g	Compute	50.73	
Acetabulum	Left FX force	N	600	1840.28	-1592.11
	Left FY force	N	600	666.72	-833.64
	Left FZ force	N	600	1245.72	-385.25
	Left Acetabulum Resultant	N	Compute	2093.06	
	Right FX force	N	600	645.67	-1116.74
	Right FY force	N	600	358.72	-1584.60
	Right FZ force	N	600	648.47	-593.55
	Right Acetabulum Resultant	N	Compute	1948.01	
<b>Anomalies</b>					
(1) Questionable data from 102 to 131 ms					

**SECTION 2 (CONTINUED)**  
**PRELIMINARY INJURY SUMMARY: Driver Legs**

Test Vehicle: 2013 Ford Taurus - Four Door Sedan NHTSA No.: R20130026  
 Test Program: Research and Development Left Oblique Offset Test Date: 12/15/2012

**Driver: Thor Serial No. 007 Injury Summary**

	<b>Nomenclature</b>	<b>Units</b>	<b>Source</b>	<b>Max</b>	<b>Min</b>
Knee	Left Knee Displacement, DX	mm	180	1.62	-7.48
	Right Knee Displacement, DX	mm	180	1.71	-16.20
Femur	Left Femur Force, FZ	N	600	316.26	-2688.75
	Left Femur Moment, MX	N-m	600	20.82	-139.57
	Left Femur Moment, MY	N-m	600	47.81	-85.69
	Left Femur Res (MX / MY only, not MZ)	N-m	Compute	162.85	
	Right Femur Force, FZ	N	600	274.60	-4069.26
	Right Femur Moment, MX	N-m	600	22.76	-71.00
	Right Femur Moment, MY	N-m	600	57.14	-47.09
	Right Femur Res (MX / MY only, not MZ)	N-m	Compute	73.96	
	Tibia	Left Upper Tibia, FZ	N	600	159.23
Left Upper Tibia, MY		N-m	600	39.15	-62.19
Left Upper Tibia, Index			Compute	0.36	
Right Upper Tibia, FZ		N	600	597.62	-1075.61
Right Upper Tibia, MY		N-m	600	49.36	-84.86
Right Upper Tibia, Index			Compute	0.63	
Left Lower Tibia, FZ		N	600	135.49	-1998.46
Left Lower Tibia, MY		N-m	600	24.24	-45.82
Left Lower Tibia, Index			Compute	0.34	
Right Lower Tibia, FZ		N	600	326.65	-2402.66
Right Lower Tibia, MY		N-m	600	33.87	-94.09
Right Lower Tibia, Index			Compute	0.82	
Ankle		Left Ankle Rotation, RX	Deg	180	22.19
	Left Ankle Rotation, RY	Deg	180	20.29	-9.41
	Right Ankle Rotation, RX	Deg	180	23.98	-36.30
	Right Ankle Rotation, RY	Deg	180	13.27	-30.89
<b>Anomalies</b>					
None					

**SECTION 2 (CONTINUED)**  
**PRELIMINARY INJURY SUMMARY: Right Front Passenger**

Test Vehicle: 2013 Ford Taurus - Four Door Sedan NHTSA No.: R20130026  
 Test Program: Research and Development Left Oblique Offset Test Date: 12/15/2012

**Right Front Passenger: Thor Serial No. 016 Injury Summary**

	<b>Nomenclature</b>	<b>Units</b>	<b>Source</b>	<b>Max</b>	<b>Min</b>
Head	Head CG X	g	1000	28.84	-16.26
	Head CG Y	g	1000	38.52	-4.86
	Head CG Z	g	1000	32.55	-0.88
	Head Resultant	g	Compute	50.89	
	36 ms HIC		Compute	265.02	
	15 ms HIC		Compute	157.43	
	Head Resultant CG Acceleration, 3 ms Clip	g	Compute	47.70	
	Head Rotational Velocity X	deg/s	60	766.50	-2192.33
	Head Rotational Velocity Y	deg/s	60	1232.18	-1326.80
	Head Rotational Velocity Z	deg/s	60	2566.70	-1572.86
	Head Rotational Velocity Resultant	deg/s	Compute	3205.30	
	Brain Injury Criteria		Compute	1.26	
	Neck	UNLC Transferred to OC, Neck System, FX	N	1000	489.38
UNLC Neck System Tension, FZ		N	1000	1206.94	
UNLC Neck System Compression, FZ		N	1000		-41.96
UNLC Transferred to OC, Neck System Flexion, MY		N-m	Thortest	11.33	
UNLC Transferred to OC, Neck System Extension, MY		N-m	Thortest		-7.10
NIJ			Compute	0.36	
On head acting through total neck section, FX		N	Thortest	559.28	-302.99
On head acting through total neck section, FY		N	Thortest	436.01	-110.85
On head acting through total neck section, FZ		N	Thortest	1572.01	-19.07
On head acting through total neck section, MX		N-m	Thortest	56.04	-36.87
On head acting through total neck section, MY		N-m	Thortest	8.24	-26.09
On head acting through total neck section, MZ		N-m	Thortest	12.39	-33.96
On head acting through O.C. joint only, FX		N	Thortest	525.59	-274.56
On head acting through O.C. joint only, FZ		N	Thortest	1167.40	-40.28
On head acting through O.C. joint only, MY		N-m	Thortest	11.33	-7.10
Chest	Upper Left IR-TRACC X - deflection	mm	Thortest	0.08	-32.72
	Upper Left IR-TRACC Y - deflection	mm	Thortest	1.41	-10.44
	Upper Left IR-TRACC Z - deflection	mm	Thortest	9.97	-24.79
	Upper Left IR-TRACC D - deflection	mm	Thortest	0.09	-32.06
	Upper Right IR-TRACC X - deflection	mm	Thortest	0.22	-27.97
	Upper Right IR-TRACC Y - deflection	mm	Thortest	2.26	-10.73
	Upper Right IR-TRACC Z - deflection	mm	Thortest	9.29	-13.14
	Upper Right IR-TRACC D - deflection	mm	Thortest	0.22	-27.47
	Lower Left IR-TRACC X - deflection	mm	Thortest	0.34	-32.54
	Lower Left IR-TRACC Y - deflection	mm	Thortest	12.99	-7.31

**SECTION 2 (CONTINUED)**  
**PRELIMINARY INJURY SUMMARY: Right Front Passenger**

Test Vehicle: 2013 Ford Taurus - Four Door Sedan NHTSA No.: R20130026  
 Test Program: Research and Development Left Oblique Offset Test Date: 12/15/2012

**Right Front Passenger: Thor Serial No. 016 Injury Summary**

	<b>Nomenclature</b>	<b>Units</b>	<b>Source</b>	<b>Max</b>	<b>Min</b>
Chest (Con't)	Lower Left IR-TRACC Z - deflection	mm	Thortest	3.75	-8.11
	Lower Left IR-TRACC D - deflection	mm	Thortest	0.31	-32.25
	Lower Right IR-TRACC X - deflection	mm	Thortest	1.89	-13.94
	Lower Right IR-TRACC Y - deflection	mm	Thortest	4.68	-18.85
	Lower Right IR-TRACC Z - deflection	mm	Thortest	3.03	-13.04
	Lower Right IR-TRACC D - deflection	mm	Thortest	1.60	-11.87
	Chest CG Acceleration, 3 ms clip	g	Compute	39.84	
Abdomen	Lower Left IR-TRACC X - deflection	mm	Thortest	0.46	-67.76
	Lower Left IR-TRACC Y - deflection	mm	Thortest	6.10	-6.50
	Lower Left IR-TRACC Z - deflection	mm	Thortest	16.58	-5.56
	Lower Left IR-TRACC D - deflection	mm	Thortest	0.47	-67.39
	Left Viscous Criterion Based on X - deflection		Compute	6.90	
	Lower Right IR-TRACC X - deflection	mm	Thortest	0.19	-52.77
	Lower Right IR-TRACC Y - deflection	mm	Thortest	11.99	-1.53
	Lower Right IR-TRACC Z - deflection	mm	Thortest	12.38	-3.67
	Lower Right IR-TRACC D - deflection	mm	Thortest	0.19	-52.86
	Right Viscous Criterion Based on X - deflection		Compute	1.31	
Spine	Upper Spine (T1) AX	g	180	8.63	-29.95
	Upper Spine (T1) AY	g	180	30.23	-7.19
	Upper Spine (T1) AZ	g	180	18.88	-6.57
	Upper Spine (T1) Resultant	g	Compute	44.36	
	Middle Spine (T6) AX	g	180	2.98	-34.06
	Middle Spine (T6) AY	g	180	30.10	-2.69
	Middle Spine (T6) AZ	g	180	9.85	-9.45
	Middle Spine (T6) Resultant	g	Compute	45.93	
Pelvis	Pelvis CG Resultant Acceleration	g	Compute	72.56 <sup>(2)</sup>	
Acetabulum	Left FX force	N	600	424.72	-1792.76
	Left FY force	N	600	1946.46	-253.00
	Left FZ force	N	600	142.26	-923.94
	Left Acetabulum Resultant	N	Compute	2623.45	
	Right FX force	N	600	739.35	-3158.82
	Right FY force	N	600	1016.68	-909.99
	Right FZ force	N	600	39.80	-1284.61
	Right Acetabulum Resultant	N	Compute	3540.74	
<b>Anomalies</b>					
(2) Questionable spike at 58 ms					

**SECTION 2 (CONTINUED)**  
**PRELIMINARY INJURY SUMMARY: Right Front Passenger Legs**

Test Vehicle: 2013 Ford Taurus - Four Door Sedan NHTSA No.: R20130026  
 Test Program: Research and Development Left Oblique Offset Test Date: 12/15/2012

**Right Front Passenger: Thor Serial No. 016 Injury Summary**

	<b>Nomenclature</b>	<b>Units</b>	<b>Source</b>	<b>Max</b>	<b>Min</b>
Knee	Left Knee Displacement, DX	mm	180	0.95	-9.48
	Right Knee Displacement, DX	mm	180	1.57	-2.35
Femur	Left Femur Force, FZ	N	600	427.51	-2468.36
	Left Femur Moment, MX	N-m	600	135.28	-110.60
	Left Femur Moment, MY	N-m	600	82.54	-6.83
	Left Femur Res (MX / MY only, not MZ)	N-m	Compute	157.62	
	Right Femur Force, FZ	N	600	450.10	-3415.13
	Right Femur Moment, MX	N-m	600	52.78	-247.52
	Right Femur Moment, MY	N-m	600	89.14	-30.06
	Right Femur Res (MX / MX only, not MZ)	N-m	Compute	260.81	
Tibia	Left Upper Tibia, FZ	N	600	92.43	-2844.10
	Left Upper Tibia, MY	N-m	600	95.03	-44.67
	Left Upper Tibia, Index		Compute	0.70	
	Right Upper Tibia, FZ	N	600	175.30	-2093.01
	Right Upper Tibia, MY	N-m	600	88.52	-22.77
	Right Upper Tibia, Index		Compute	0.58	
	Left Lower Tibia, FZ	N	600	156.99	-2752.67
	Left Lower Tibia, MY	N-m	600	74.75	-63.12
	Left Lower Tibia, Index		Compute	0.67	
	Right Lower Tibia, FZ	N	600	167.89	-1994.52
	Right Lower Tibia, MY	N-m	600	64.21 <sup>(3)</sup>	-34.77 <sup>(3)</sup>
	Right Lower Tibia, Index		Compute	0.42 <sup>(3)</sup>	
	Ankle	Left Ankle Rotation, RX	Deg	180	38.24 <sup>(4)</sup>
Left Ankle Rotation, RY		Deg	180	13.55 <sup>(5)</sup>	-105.72 <sup>(5)</sup>
Right Ankle Rotation, RX		Deg	180	27.08	-25.36
Right Ankle Rotation, RY		Deg	180	-4.06 <sup>(6)</sup>	-35.67 <sup>(6)</sup>

**Anomalies**

- (3) Questionable data from 57 to 84 ms
- (4) Channel failed
- (5) Channel failed
- (6) Questionable data throughout

**SECTION 3  
DATA SHEETS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

<u>Data Sheet No.</u>		<u>Page No.</u>
1	General Test and Vehicle Parameter Data	3-2
2	Seat Adjustment, Fuel System, and Steering Wheel	3-6
3	Dummy Longitudinal Clearance Dimensions	3-8
4	Dummy Lateral Clearance Dimensions	3-10
5	Seat Belt Positioning Data	3-11
6	High-Speed Camera Locations and Data	3-12
7	Vehicle Instrumentation Data	3-15
8	Photographic Reference Target Locations	3-17
9	Test Vehicle Summary of Results	3-24
10	Post-Test Observations	3-25
11	Vehicle Profile Measurements	3-26
12	Accident Investigation Division Data	3-28
13	Vehicle Intrusion Measurements	3-29
14	RMDB Crush Measurements	3-46
15	Summary of FMVSS 212, 219 (Partial), and 301 Data	
	Windshield Periphery Measurements	3-47
	Fuel System Integrity Post Impact Data	3-48
16	FMVSS 301 Static Rollover Results	3-49
17	Dummy / Vehicle Temperature Stabilization	3-50

**DATA SHEET NO. 1  
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**VEHICLE INFORMATION**

NHTSA No.	R20130026
Model Year	2013
Make	Ford
Model	Taurus
Body Style	Four Door Sedan
VIN	1FAHP2D80DG147416
Body Color	Light gray/silver
Odometer Reading (km/mi)	55 / 34
Engine Displacement. (L)	3.5
Type/No. Cylinders	V6
Engine Placement	Transverse
Transmission Type	Automatic
Transmission Speeds	6-Speed
Overdrive	Yes
Final Drive	Front Wheel Drive
Roof Rack	No
Sunroof/T-Top	No
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	Yes
Anti-Lock Brakes (ABS)	Yes
All-Wheel Drive (AWD)	No
Traction Control System (TCS)	Yes

**VEHICLE OPTIONS**

Auto-Leveling System	No
Automatic Door Locks (ADL)	Yes
Power Window Auto-Reverse	No
Other Optional Feature	--
Driver Front Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	Yes
Driver Torso/Pelvis Airbag	No
Driver Pelvis Airbag	No
Driver Knee Airbag	No
Pass. Front Airbag	Yes
Pass. Curtain Airbag	Yes
Pass. Head/Torso Airbag	No
Pass. Torso Airbag	Yes
Pass. Torso/Pelvis Airbag	No
Pass. Pelvis Airbag	No
Pass. Knee Airbag	No
Driver Seat Belt Pretensioner	Yes
Pass. Seat Belt Pretensioner	Yes
Driver Load Limiter	Yes
Pass. Load Limiter	Yes
Other Safety Restraint	--

Does owner's manual provide instructions to turn off automatic door locks?

Yes

**DATA FROM CERTIFICATION LABEL**

Manufactured By	Ford Motor Co
Date of Manufacture	08/12

GWR (kg)	2386
GAWR Front (kg)	1279
GAWR Rear (kg)	1143

**VEHICLE SEATING AND WEIGHT CAPACITY**

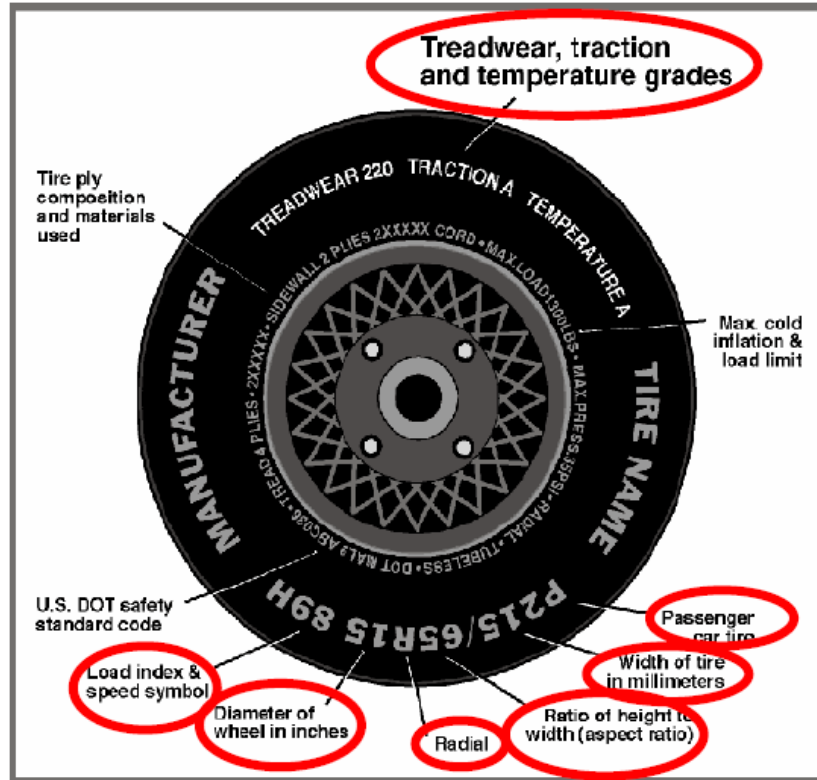
Measured Parameter	Front	Rear	Third	Total
Type of Seats	Bucket	Bench	--	
Number of Occupants	2	3	--	5
Capacity Wt. (VCW) (kg)				430.00
Cargo Wt. (RCLW) (kg)				89.80

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

Collect items circled in red, tire manufacturer, and tire name.



Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	300	300
Cold Pressure (kPa)	260	260
Recommended Tire Size	P235/60R17	P235/60R17
Tire Size on Vehicle	P235/60R17	P235/60R17
Tire Manufacturer	Hankook	Hankook
Tire Model	Optimo H725	Optimo H725
Treadwear	740	740
Traction	A	A
Temperature Grades	B	B
Tire Plies Sidewall	2 Polyester	2 Polyester
Tire Plies Body	2 Steel, 2 Polyester, 1 Nylon	2 Steel, 2 Polyester, 1 Nylon
Load Index/Speed Symbol	100T	100T
Tire Material	Rubber	Rubber
DOT Safety Code Right	5MJCDFHP1612	5MJCDFHP1612
DOT Safety Code Left	5MJCDFHP1612	5MJCDFHP1612

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**TEST VEHICLE WEIGHTS**

	Units	As Delivered (UVW) (Axle)			As Tested (ATW) (Axle)		
		Front	Rear	Total	Front	Rear	Total
Left	kg	536	356		572	503	
Right	kg	538	347		567	481	
Ratio	%	60.4%	39.6%		53.7%	46.3%	
Totals	kg	1,074.0	703.0	1,777.0	1,139.0	984.0	2123

**TARGET TEST WEIGHT CALCULATION**

Measured Parameter	Units	Value
Total Delivered Weight (UVW)	kg	1,777.00
Weight of 2 P572E ATDs	kg	190.51
Rated Cargo/Luggage Weight (RCLW)	kg	89.80
Calculated Vehicle Target Weight (TVTWT)	kg	2,048.31

**TEST VEHICLE ATTITUDES AND CG**

	Units	LF	RF	LR	RR	CG (aft of front axle)
As Delivered	mm	769	770	784	786	1132
As Tested	mm	757	762	743	742	1327
Post Test	mm	794	738	690	800	

**GENERAL TEST VEHICLE DATA**

Measurement Description	Units	Value
Total Vehicle Wheel Base	mm	2862
Total Vehicle Length at Left Side	mm	4995
Total Vehicle Length at Centerline	mm	5150
Total Vehicle Length at Right Side	mm	4995
Weight of Ballast in Cargo Area	kg	0
Weight of Vehicle Components Removed	kg	0
Amount of Stoddard Solvent in Fuel Tank	L	66.9

**LIST OF COMPONENTS REMOVED TO MEET TEST WEIGHT:**

No components were removed in order to meet the required test weight.

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**DATA SHEET NO.1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**TARGET VEHICLE STRUCTURAL MEASUREMENT**

	Elements		Pre-Test
1	Total Length	mm	5150
2	Total Width	mm	1939
3	Bumper Top Height	mm	864
4	Bumper Bottom Height	mm	1004
5	Longitudinal Member Top Height	mm	878
6	Distance Between Longitudinal Members	mm	1271
7	Longitudinal Member Width	mm	126
8	Engine Top Height	mm	502
9	Engine Bottom Height	mm	1203
10	Engine and Gearbox Width	mm	602
11	Front Bumper-Engine Distance	mm	555
12	Front Shock Absorber Fixing Height	mm	488
13	Bonnet Leading Edge Height	mm	596
14	Front Shock Absorber Fixing Width	mm	1269
15	Front Bumper – Front Axle Distance	mm	1030
16	Front Axle – A Pillar Distance	mm	542
17	A-Pillar – B-Pillar Distance	mm	1107
18	B-Pillar – Rear Axle Distance	mm	1216
19	B-Pillar – C-Pillar Distance	mm	1119
20	Roof Sill Bottom Height	mm	1404
21	Roof Sill Top Height	mm	1530
22	Floor Sill Bottom Height	mm	344
23	Floor Sill Top Height	mm	457

Note: Height measurements are in reference to the ground.

**DATA SHEET NO. 2**  
**SEAT ADJUSTMENT, FUEL SYSTEM, AND STEERING WHEEL**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

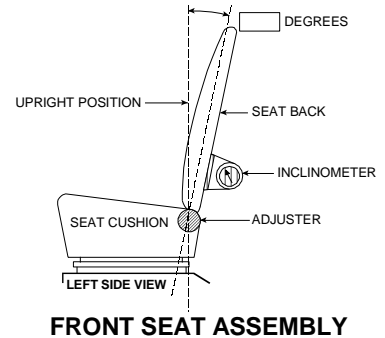
NHTSA No.: R20130026  
 Test Date: 12/15/2012

**NORMAL DESIGN RIDING POSITION**

*For adjustable driver and passenger seat backs. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable.*

**Driver seat:** The driver seat back was positioned according to the Nominal Design Riding position listed in FORM 1

**Passenger Seat:** The passenger seat back was positioned to allow for a zero head angle of the passenger dummy



	Deg.
Driver Seat Back Angle	19.2
Passenger Seat Back Angle	19.3

**SEAT FORE/AFT POSITIONS**

*Describe the method used of determining seat fore/aft positions.* \_\_\_\_\_

The driver's seat was positioned at the mid-point of fore/aft travel.

The passenger's seat was positioned at the most forward position of fore/aft travel.

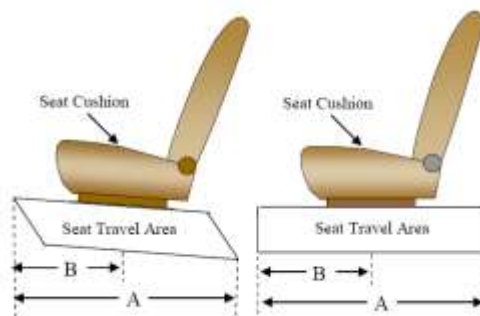
	Total Fore/Aft Travel	Placed in Position #
Driver Seat	327	163.5
Passenger Seat	327	163.5

**SEAT BELT UPPER ANCHORAGES**

*Describe the method of positioning seat belt upper anchorages.* Belt anchorages were moved along the full range of motion, and marked on the B-Pillar to their respective possible positions.

Photographic evidence can be found in Appendix A of this report. Zero is defined as the upper-most position.

	Total # of Positions	Placed in Position #
Driver Seat	80 mm	0-uppermost
Passenger Seat	80 mm	0-uppermost



**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT ADJUSTMENT, FUEL SYSTEM, AND STEERING WHEEL DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

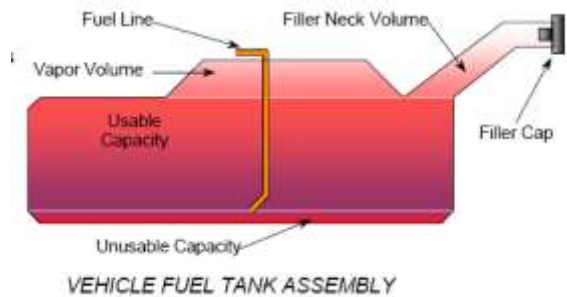
**FUEL TANK CAPACITY**

	<b>Liters</b>
Usable Capacity of "Standard Tank"	71.9
Usable Capacity of "Optional Tank"	
93% of Usable Capacity	66.9
Actual Amount of Solvent Used	66.9
1/3 of Usable Capacity	23.7

**FUEL PUMP**

*Describe the fuel system - what type of fuel pump, details about how it operates, etc.*

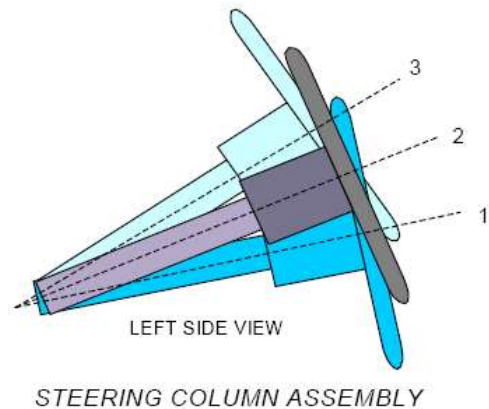
Fuel evacuated according to the specifications provided by the manufacturer in Form 1. Electric fuel pump operates when the ignition is in the 'on' position and the engine is running. The fuel filler neck is located above the right rear wheel.



**STEERING COLUMN ADJUSTMENT**

*Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when moved through its full range of motion. Describe how this measurement was taken.*

The steering wheel was adjusted to the midpoint of tilt angle range and the midpoint of the telescoping travel (if applicable)



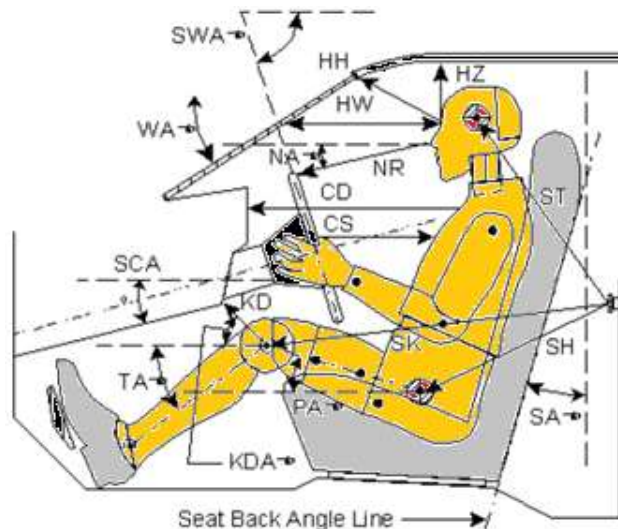
**STEERING COLUMN POSITIONS**

	<b>Tilt (degrees)</b>	<b>Fore/Aft Position (mm)</b>
Lowermost position No. 1	19.8	
Geometric center position No. 2	22.8	
Uppermost position No. 3	25.8	
Telescoping Steering Wheel Travel		28
Test Position	22.8	14

**DATA SHEET NO. 3**  
**DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012



Code	Measurement Description	Driver (Serial # Thor 007)		Passenger (Serial # Thor 016)	
		Length (mm)	Angle(°)	Length (mm)	Angle (°)
WA°	Windshield Angle		25.8		
SWA°	Steering Wheel Angle		23.0		
SCA°	Steering Column Angle		67.0		
SA°	Seat Back Angle (on headrest post)		19.2		19.3
HZ	Head to Roof (Z)	196	90.0	196	90.0
HH	Head to Header	463	16.9	472	14.2
HW	Head to Windshield	778	0.0	739	0.0
NR	Nose to Rim	488	-12.2	670	-31.2
CD	Chest to Dash	612		530	
CS	Chest to Steering Hub	360	-3.4		
RA	Rim to Abdomen	183	5.4		
KDL	Left Knee to Dash	144	35.0	141	33.1
KDR	Right Knee to Dash	115	46.0	142	32.0
PA°	Pelvic Angle		-22.5		22.2
TA°	Tibia Angle		-46.5		-42.3
SK	Striker to Knee	569	-1.3	583	-3.4
ST	Striker to Head	16	88.7	38	85.9
SH	Striker to H-Point	178	-42.7	174	-41.7
HAX°	Head Angle (X)		-0.3		0.2
HAY°	Head Angle (Y)		0.2		-0.3
NAX°	Neck Angle (X)		4.1		
NAY°	Neck Angle (Y)		-0.3		
TAX°	T6 Angle (X)		20.0		5.6
TAY°	T6 Angle (Y)		-0.4		-1.0
LAX°	Lumbar Angle (X)		0.4		-0.6
LAY°	Lumbar Angle (Y)		24.7		21.1

**DATA SHEET NO.3 (CONTINUED)  
DUMMY CMM MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

Description	Units	Driver			Passenger		
		X	Y	Z	X	Y	Z
Striker	mm	1211	-819	691	1209	820	697
Head CG	mm	1227	-447	170	1205	446	176
Bridge of Nose	mm	1320	-366	178	1303	374	175
Tip of Nose	mm	1321	-367	215	1304	375	215
Shoulder Bolt	mm	1295	-561	413	1248	567	447
Tip of Chin	mm	1318	-368	298	1305	376	300
H-Point	mm	1421	-576	866	1417	572	860
Left Knee	mm	1812	-566	715	1829	322	763
Right Knee	mm	1814	-303	725	1826	531	740
Left Ankle	mm	2095	-558	1026	2169	282	1002
Right Ankle	mm	2107	-275	1028	2138	515	1016
Left Heel	mm	2100	-532	1160	2146	212	1131
Right Heel	mm	2103	-238	1160	2112	473	1151
Outboard Seat Anchor Bolt	mm	1739	-583	1083	1738	577	1085
Outboard Head Restraint Post	mm	1034	-458	371	1028	460	378
Top of Head Restraint	mm	1071	-366	104	1036	375	131
Center of Steering Wheel	mm	1722	-376	470			

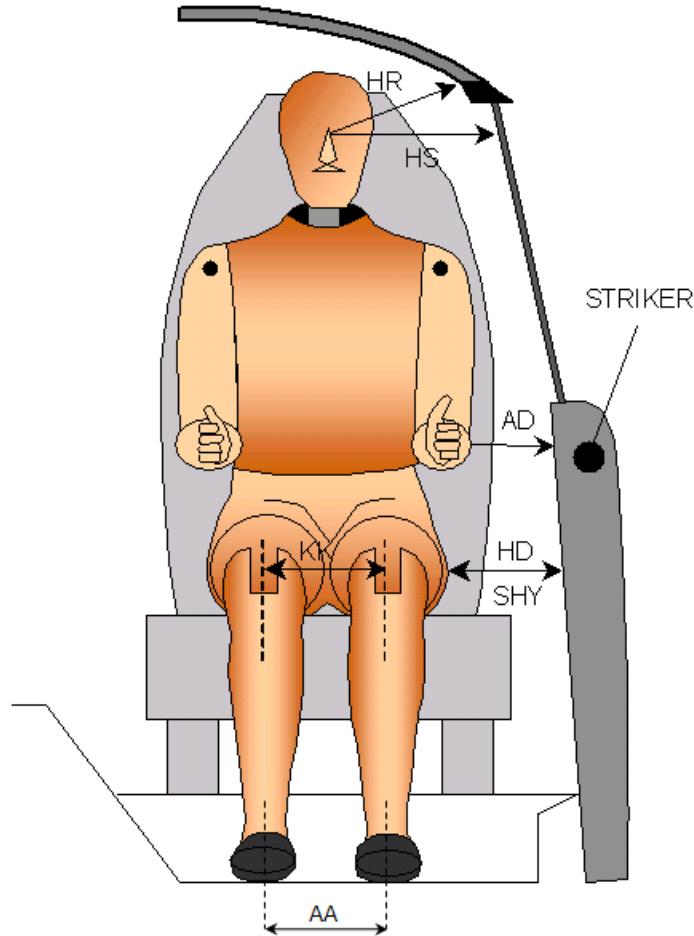
Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO. 4**  
**DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

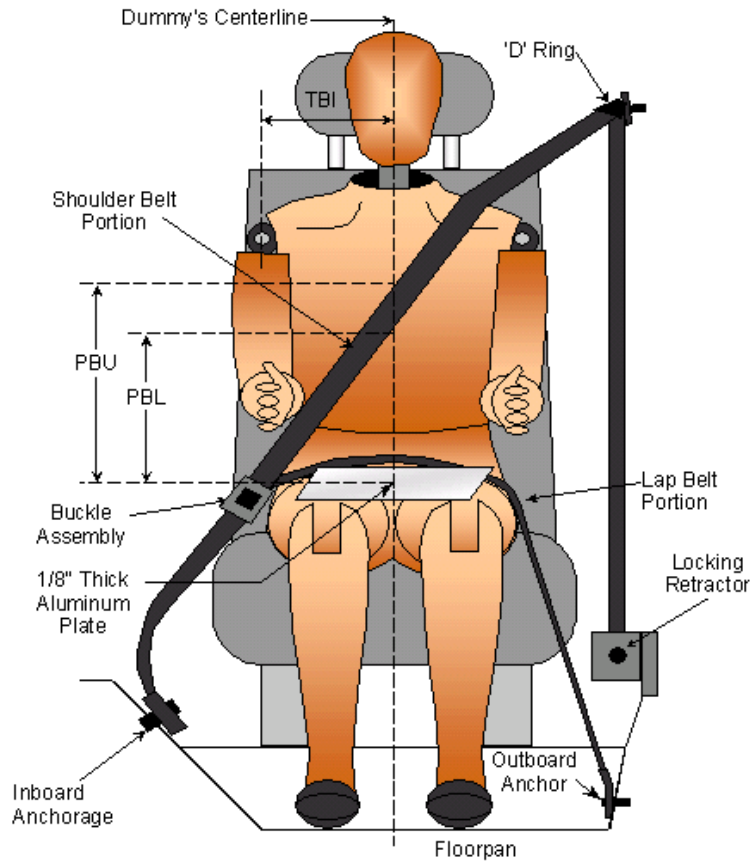


Code	Description	Units	Driver	Passenger
AD	Arm to Door	mm	125	52
HD	H-Point to Door	mm	138	141
HR	Head to Side Header	mm	206	204
HS	Head to Side Window	mm	372	365
KK	Knee to Knee	mm	312	270
SHY	Striker to H-Point (Y Direction)	mm	245	250
AA	Ankle to Ankle	mm	276	245

**DATA SHEET NO. 5  
SEAT BELT POSITIONING DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



**SEAT BELT POSITIONING MEASUREMENTS**

Measurement Description	Units	Driver	Passenger
<b>PBU</b> — Top surface of reference to belt upper edge	mm	385	385
<b>PBL</b> — Top surface of reference to belt lower edge	mm	305	305

**BELT LENGTH DATA**

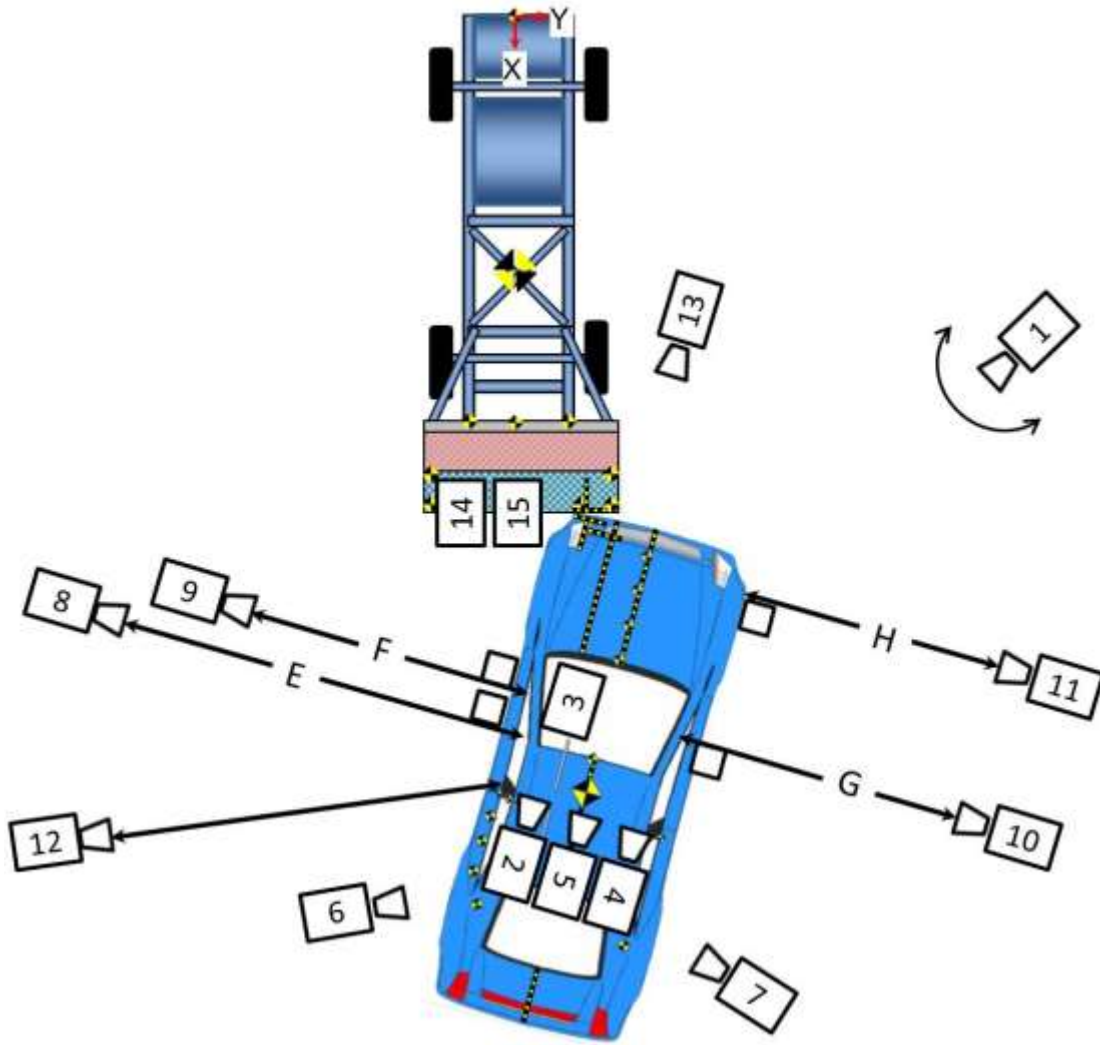
Measurement Description	Units	Driver	Passenger
Shoulder belt length as measured on ATD	mm	805	800
Lap Belt Length as measured on ATD	mm	500	495
Remainder of belt on reel	mm	845	855
Total belt length for continuous webbing systems	mm	2,150	2,150

**DATA SHEET NO. 6  
HIGH-SPEED CAMERA LOCATIONS AND DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**HORIZONTAL LOCATION**



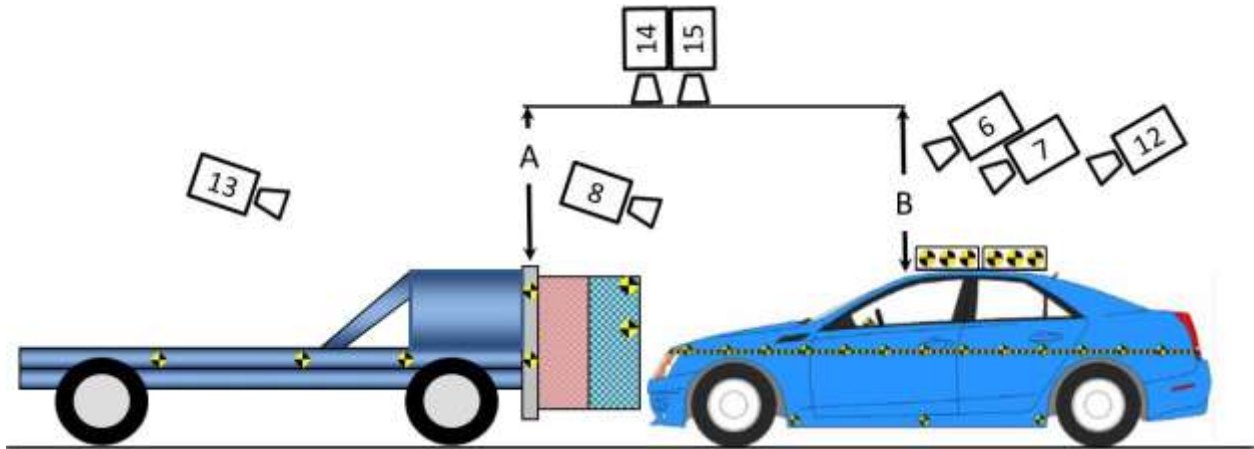
E	mm	9725
F	mm	6577
G	mm	8427
H	mm	8624

**DATA SHEET NO. 6 (CONTINUED)**  
**HIGH-SPEED CAMERA LOCATIONS AND DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**VERTICAL LOCATION**



A	mm	4117
B	mm	4260

**DATA SHEET NO. 6 (CONTINUED)**  
**HIGH-SPEED CAMERA LOCATIONS AND DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**CAMERA LOCATIONS**

No.	Camera View	Location (mm)			Lens (mm)	Speed (fps)
		X	Y	Z		
1	Real-Time Left Side	--	--	--	Zoom	30
2	Onboard Passenger Movement	8408	-784	1376	12.5	500
3	Onboard Driver Lower Leg	6507	-565	251	6.5	500
4	Onboard Driver Movement	8302	-436	1376	12.5	500
5	Onboard Centerline	8197	-75	1376	12.5	500
6	Driver Interaction	7969	-4120	3355	24	1000
7	Passenger Interaction	11891	8324	2551	50	1000
8	Target Vehicle Left Side Perpendicular (High)	5135	9582	3252	24-70	1000
9	Target Vehicle Driver Motion	6109	6046	1349	24	1000
10	Target Vehicle Passenger Motion	9102	9643	1936	50	1000
11	Target Vehicle Right Side	8873	10225	1958	24	1000
12	Target Vehicle Left Side (High)	10486	8397	3177	28-70	1000
13	RMDB/Target Vehicle Interaction	3957	1563	2017	13	1000
14	Close-up Impact Point	4935	878	4704	28	1000
15	Overall Impact	6427	616	5294	14	1000

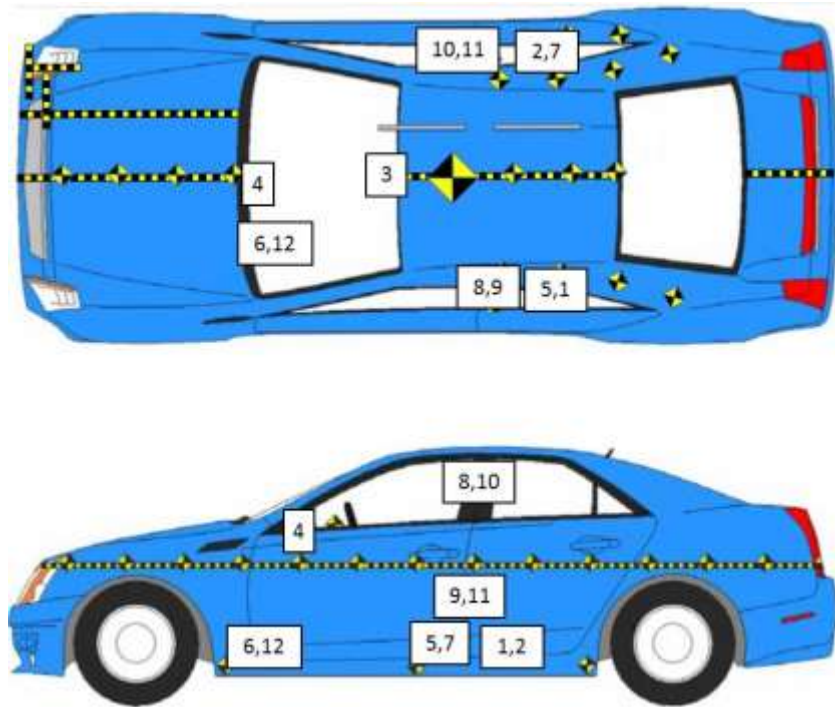
Reference Point: Center most rearward point of the RMDB when in contact with the target vehicle:

- +X – From back of RMDB to front of RMDB
- +Y – Right of monorail center
- +Z – Up from ground

**DATA SHEET NO. 7  
VEHICLE INSTRUMENTATION DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



**VEHICLE ACCELEROMETER PRE-TEST LOCATIONS**

No.	Accelerometer Location	Axes	Units	Measurements (mm)		
				X	Y	Z
1	Left Rear Sill	X,Y	mm	1006	-652	1100
2	Right Rear Sill	X,Y	mm	963	642	1102
3	Vehicle CG	X,Y,Z	mm	1535	21	840
4	Instrument Panel	X	mm	2002	-4	439
5	Driver Seat Track	X,Y,Z	mm	1296	-517	1105
6	Behind Brake Pedal	X,Y,Z	mm	2441	-403	995
7	Passenger Seat Track	X,Y,Z	mm	1292	513	1108

Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO. 7 (CONTINUED)  
VEHICLE INSTRUMENTATION DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**VEHICLE INSTRUMENTATION DATA**

Loc.	Description	Axes	Units	Positive Direction		Negative Direction	
				Max	Time (ms)	Max	Time (ms)
1	Left Rear Sill	X	g	2.02	9.05	-35.57	38.80
		Y	g	25.42	42.30	-3.13	99.15
2	Right Rear Sill	X	g	1.83	126.65	-44.66	44.95
		Y	g	21.40	41.55	-4.76	69.15
3	Vehicle CG	X	g	2.51	131.15	-43.56	39.90
		Y	g	41.69	39.70	-5.57	15.95
		Z	g	35.84	35.90	-13.37	61.85
4	Instrument Panel	X	g	32.23	74.60	-82.09	42.25
5	Driver Seat Track	X	g	2.76	115.35	-33.16	39.30
		Y	g	43.59	42.25	-7.30	4.00
		Z	g	27.84	40.05	-14.67	85.25
6	Behind Brake Pedal	X	g	48.03	7.95	-117.64	36.05
		Y	g	55.09	39.00	-10.32	7.60
		Z	g	37.45	48.80	-32.06	35.70
7	Passenger Seat Track	X	g	1.82	119.45	-45.89	45.00
		Y	g	26.16	47.55	-6.56	69.40
		Z	g	15.18	39.50	-13.02	35.40
8	Driver Shoulder Belt		N	3,733.47	48.90	-59.58	139.90
9	Driver Lap Belt		N	4,578.49	66.15	-33.70	10.75
10	Passenger Shoulder Belt		N	5,530.59	56.85	-20.12	8.20
11	Passenger Lap Belt		N	8,271.20	62.00	-35.76	10.65
12	Driver Floor Pan String Pot		mm	52.07	73.70	-51.78	267.00

**TIME TO FIRE RESTRAINT TIMING**

Loc.	Description	Axes	Units	Time to Fire (ms)
1	Driver Air Bag Squib 1	*	V	Not Monitored
2	Driver Air Bag Squib 2	*	V	Not Monitored
3	Driver Curtain Airbag	*	V	Not Monitored
4	Driver Torso Airbag	*	V	Not Monitored
5	Driver Knee Airbag	*	V	Not Monitored
6	Driver Pretensioner	*	V	Not Monitored
7	Passenger Air Bag Squib 1	*	V	Not Monitored
8	Passenger Air Bag Squib 2	*	V	Not Monitored
9	Passenger Curtain Airbag	*	V	Not Monitored
10	Passenger Torso Airbag	*	V	Not Monitored
11	Passenger Knee Airbag	*	V	Not Monitored
12	Passenger Pretensioner	*	V	Not Monitored

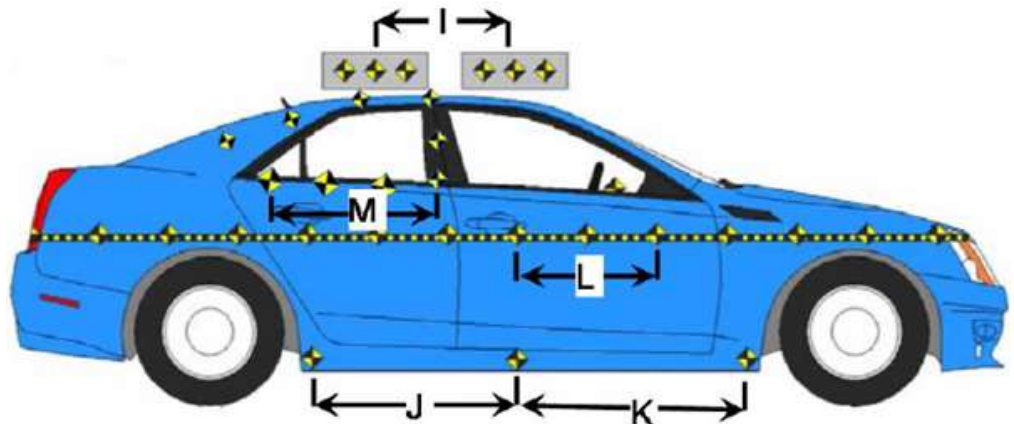
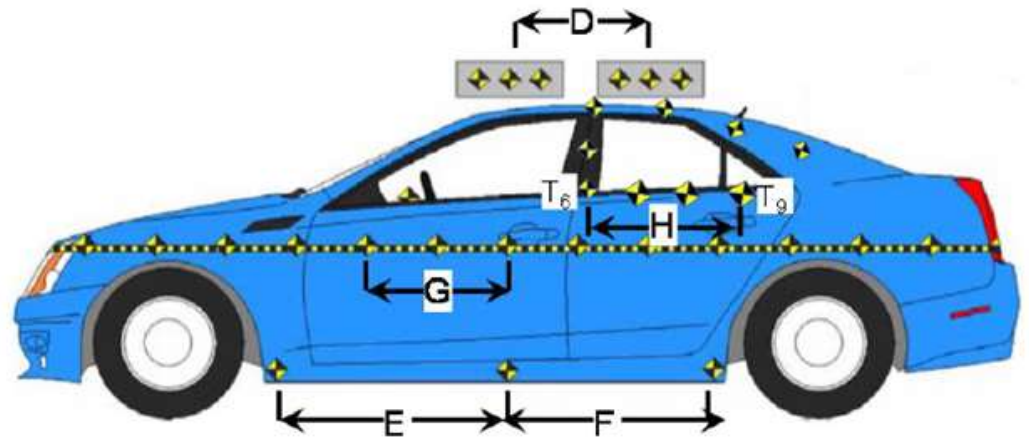
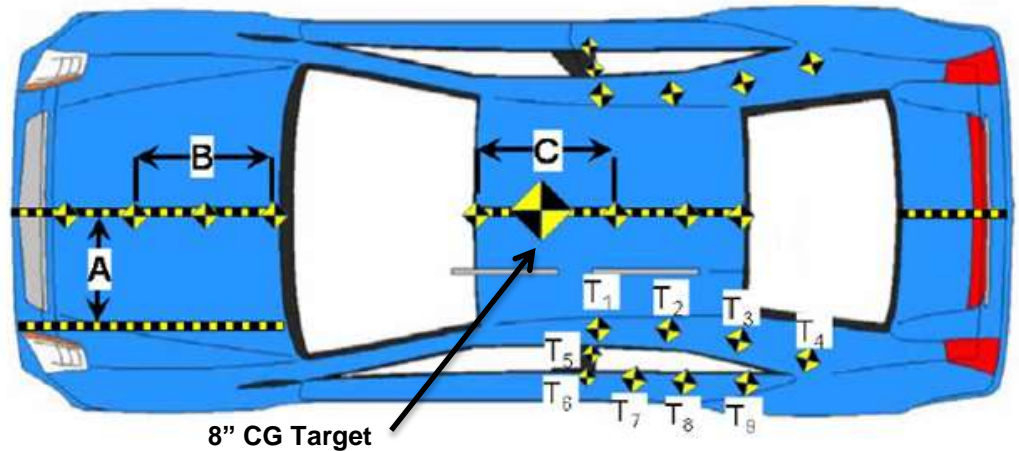
\* The measurement indicates the time the voltage changed  
Note: Airbags were not monitored as the wiring diagram was not available

**DATA SHEET NO. 8**  
**PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

Item	Units	Value
A	mm	291
B	mm	1220
C	mm	1220
D	mm	612
E	mm	933
F	mm	935
G	mm	1220
H	mm	1160
I	mm	612
J	mm	928
K	mm	937
L	mm	1220
M	mm	1160

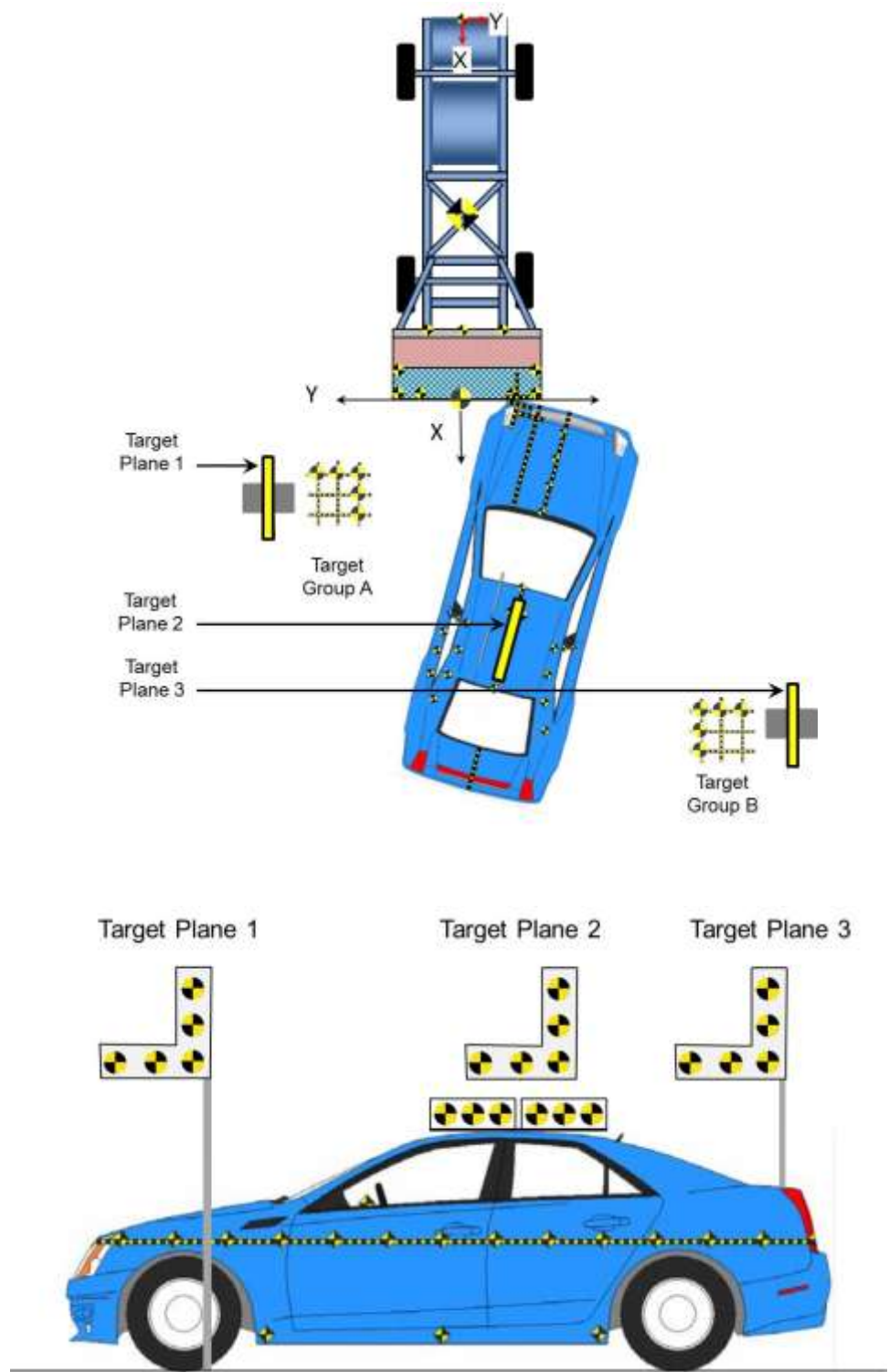


**Note: All 6" targets on the centerline of the hood and roof are 610mm apart**

**DATA SHEET NO. 8 (CONTINUED)**  
**PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

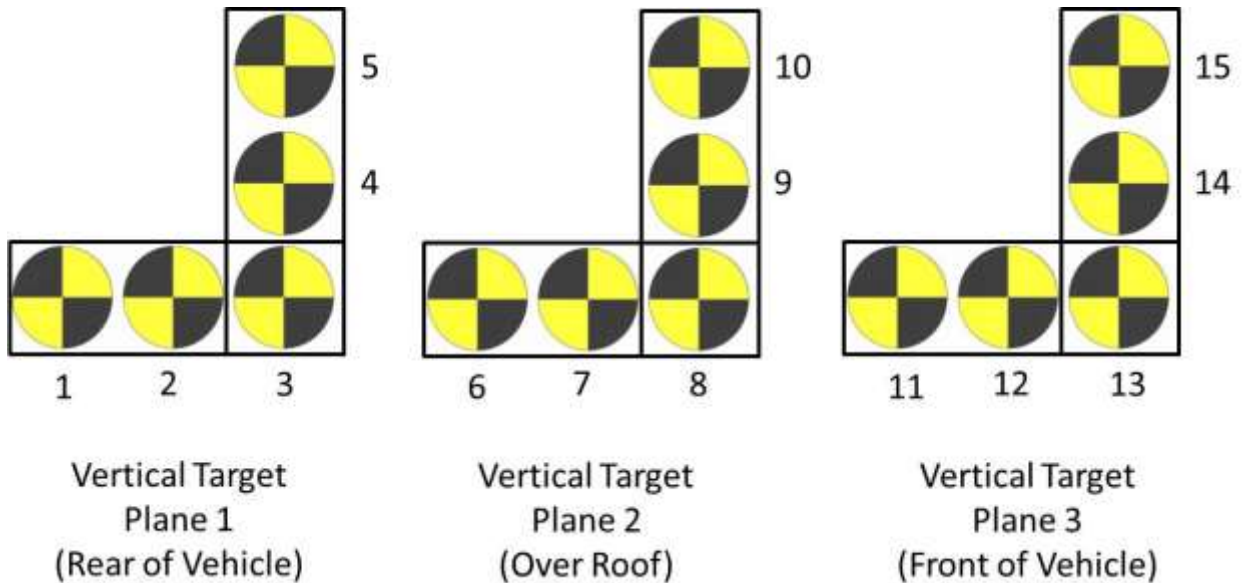
NHTSA No.: R20130026  
Test Date: 12/15/2012



**DATA SHEET NO. 8 (CONTINUED)**  
**PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



Target	Units	X	Y	Z
1	mm	5035	3020	1650
2	mm	5340	3020	1650
3	mm	5645	3020	1650
4	mm	5645	3020	1955
5	mm	5645	3020	2260
6*	mm	1367	-387	-314
7*	mm	1063	-393	-324
8*	mm	759	-395	-336
9*	mm	767	-392	-641
10*	mm	781	-393	-945
11	mm	7760	3110	1665
12	mm	8065	3110	1665
13	mm	8370	3110	1665
14	mm	8370	3110	1970
15	mm	8370	3110	2275

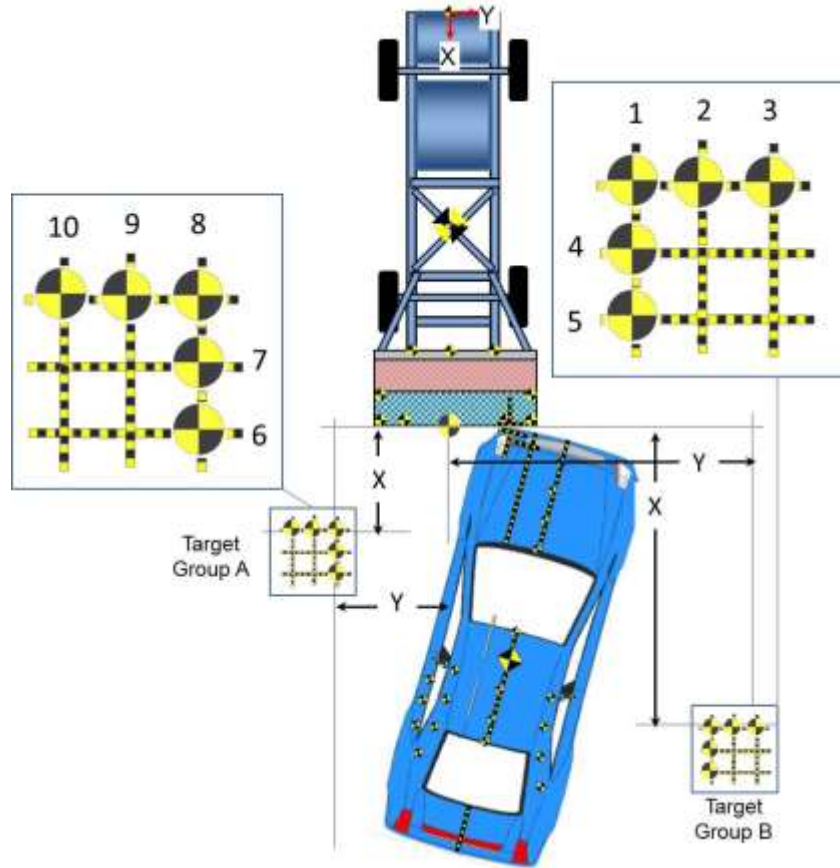
**\*NOTE:**

- Targets 6-10 are in reference to the vehicle coordinate system
- Targets 1-5 and Targets 11-15 are in reference to the global coordinate system, which references the back of the RMBD.

**DATA SHEET NO. 8 (CONTINUED)**  
**PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



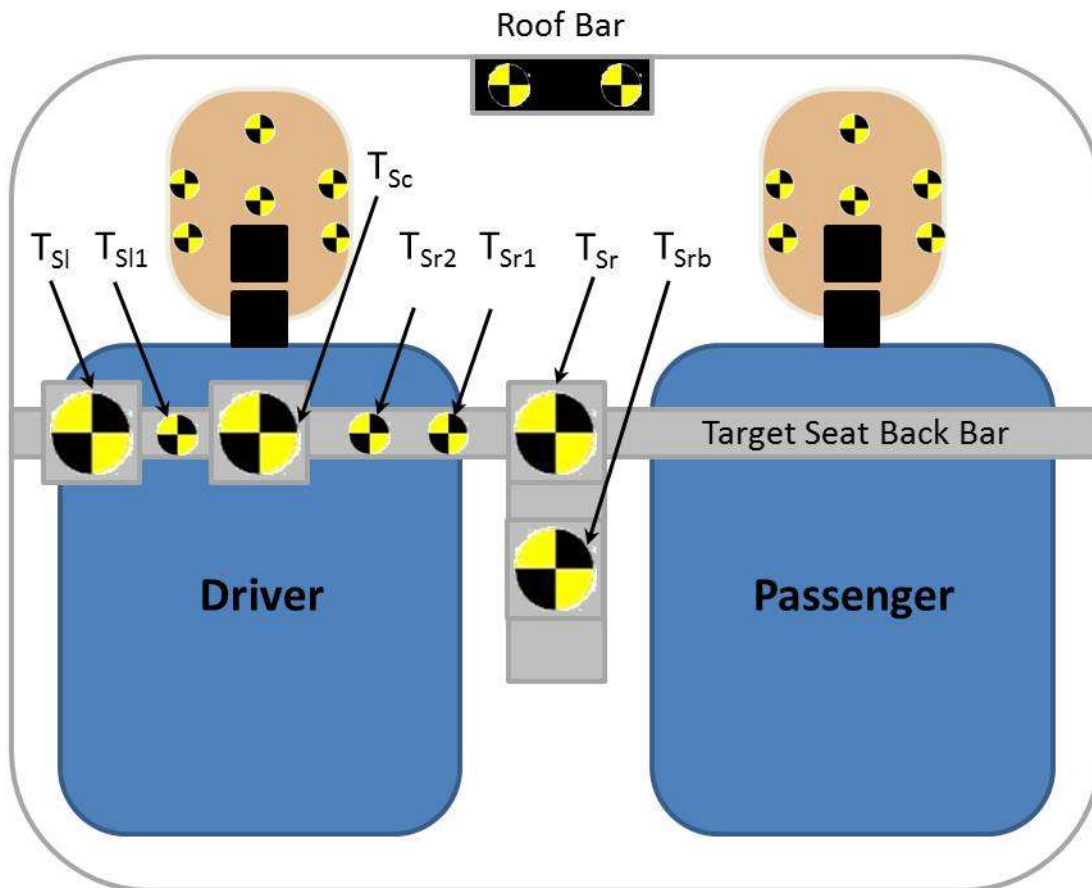
Target	Units	X	Y
1	mm	3198	1820
2	mm	3198	2122
3	mm	3198	2425
4	mm	3500	1820
5	mm	3803	1820
6	mm	1678	615
7	mm	1382	615
8	mm	1068	615
9	mm	1068	923
10	mm	1068	1916

Note: Target Locations are in reference to the front center of RMDB

**DATA SHEET NO. 8 (CONTINUED)**  
**PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



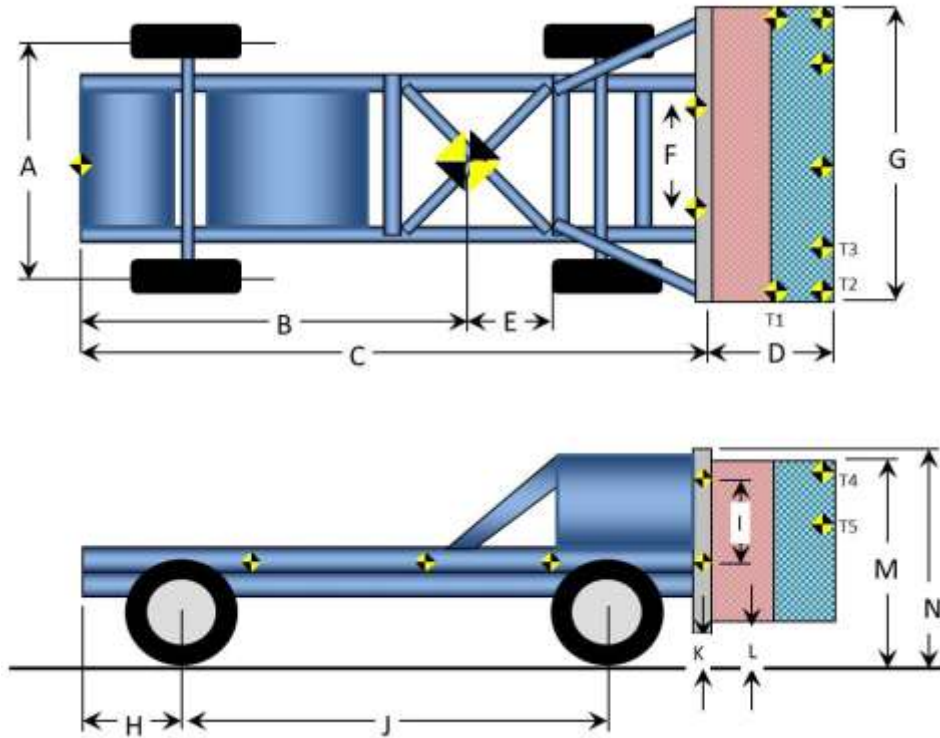
Point	Pre-Test		
	X	Y	Z
TSrb	920	-2	582
TSr	912	5	433
TSr1	924	-128	464
TSr2	923	-246	460
TSc	913	-380	431
TSI1	922	-489	460
TSI	913	-620	432
Roof Bar Driver	1736	-53	87
Roof Bar Passenger	1737	70	87

Note: Target locations are in reference to the vehicle coordinate system.  
 +X – From the rear of the vehicle to the front of the vehicle  
 +Y – From the left side of the vehicle to the right side of the vehicle  
 +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO. 8 (CONTINUED)**  
**RMDB PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



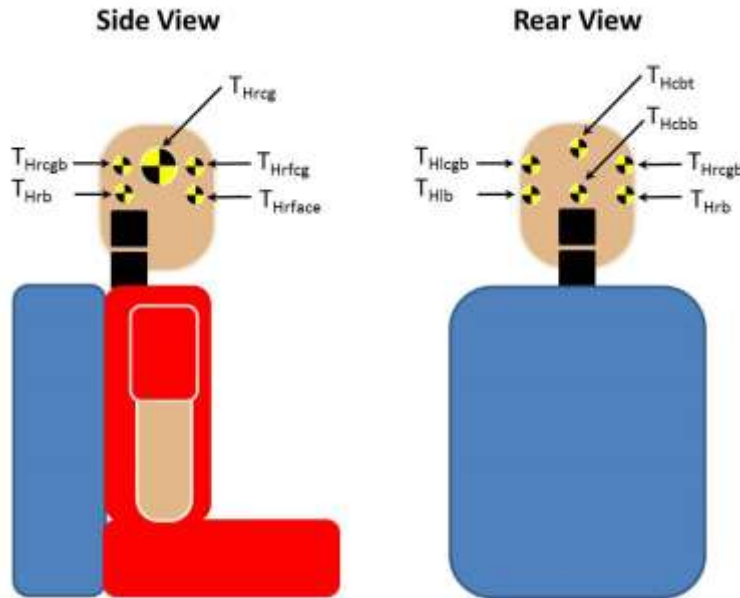
Item	Units	Value	Item	Units	Value
A	mm	1930	H	mm	800
B	mm	2451	I	mm	500
C	mm	3995	J	mm	2555
D	mm	605	K	mm	77
E	mm	904	L	mm	71
F	mm	1123	M	mm	1024
G	mm	2205	N	mm	1177

	Units	Front Axle	Rear Axle	Total
Left	kg	802.0	453.6	1255.6
Right	kg	807.4	427.7	1235.1
Ratio	%	65	35	100
Total	kg	1609.4	881.3	2490.7
CG Aft of Front Axle	mm			904

**DATA SHEET NO. 8 (CONTINUED)**  
**DUMMY PHOTOGRAPHIC REFERENCE TARGET LOCATIONS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



**Driver Dummy Head Targets (THOR007)**

Measurement	Units	Value
Distance between T <sub>Hrcg</sub> & T <sub>Hrfcg</sub>	mm	50
Distance between T <sub>Hrcg</sub> & T <sub>Hrcgb</sub>	mm	40
Distance between T <sub>Hrcgb</sub> & T <sub>Hrb</sub>	mm	70
Distance between T <sub>Hrfcg</sub> & T <sub>Hrfce</sub>	mm	70
Distance between T <sub>Hlcb</sub> & T <sub>Hlcbg</sub>	mm	50
Distance between T <sub>Hlcb</sub> & T <sub>Hlcbg</sub>	mm	40
Distance between T <sub>Hlcbg</sub> & T <sub>Hlcb</sub>	mm	70
Distance between T <sub>Hlcbg</sub> & T <sub>Hlcb</sub>	mm	70
Distance between T <sub>Hcbt</sub> & T <sub>Hcbb</sub>	mm	67

**Passenger Dummy Head Targets (THOR016)**

Measurement	Units	Value
Distance between T <sub>Hrcg</sub> & T <sub>Hrfcg</sub>	mm	50
Distance between T <sub>Hrcg</sub> & T <sub>Hrcgb</sub>	mm	40
Distance between T <sub>Hrcgb</sub> & T <sub>Hrb</sub>	mm	70
Distance between T <sub>Hrfcg</sub> & T <sub>Hrfce</sub>	mm	70
Distance between T <sub>Hlcb</sub> & T <sub>Hlcbg</sub>	mm	50
Distance between T <sub>Hlcb</sub> & T <sub>Hlcbg</sub>	mm	40
Distance between T <sub>Hlcbg</sub> & T <sub>Hlcb</sub>	mm	70
Distance between T <sub>Hlcbg</sub> & T <sub>Hlcb</sub>	mm	70
Distance between T <sub>Hcbt</sub> & T <sub>Hcbb</sub>	mm	67

**DATA SHEET NO. 9**  
**TEST VEHICLE SUMMARY OF RESULTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**INSTRUMENTATION**

Instrumentation	Number of Channels Collected
Driver Dummy Accelerometers	93
Passenger Dummy Accelerometers	93
Vehicle Structure Accelerometers	38
RMDB Cart Accelerometers	6
<b>Total</b>	<b>230</b>

**CAMERA COVERAGE**

Type of Camera	Number Used in this Test
High-Speed Vehicle Onboard	4
High-Speed Off-board	10
Real-Time Panning	1
<b>Total</b>	<b>15</b>

### DATA SHEET NO. 10 - POST TEST OBSERVATIONS

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

#### TEST DUMMY INFORMATION AND CONTACT LOCATIONS

Description	Driver	Right Front Passenger
Dummy Type/Serial No.	THOR 007	THOR 016
Lower Leg Type	THOR LOWER LEG LX	THOR LOWER LEG LX
Lower Leg Serial No.	LX036 / LX037	LX018 / LX019
Head Contact	Front airbag & driver's side door	Front airbag, left shoulder, visor & target bar
Upper Torso Contact	Front airbag	Front airbag
Lower Torso Contact	None	None
Left Knee Contact	Knee Bolster	Glove Box
Right Knee Contact	Knee Bolster	Glove Box

#### DOOR OPENING AND SEAT TRACK INFORMATION

Description	Driver	Right Front Passenger
Locked/Unlocked Doors	Unlocked	Unlocked
Front Door Opening	Latched & Jammed	Closed & Operational
Rear Door Opening	Closed & Operational	Closed & Operational
Seat Track Shift (mm)	0	0
Seat Back Failure	No	No
Glazing Damage	None	None

#### POST TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions	Photo Taken (Y/N)
Pillar Performance	Driver's A-Pillar had minor buckling causing separation between the door and vehicle	Y
Windshield Damage	Cracks throughout with some minor separation	Y
Window Damage	None	Y
Other Notable Effects	None	--

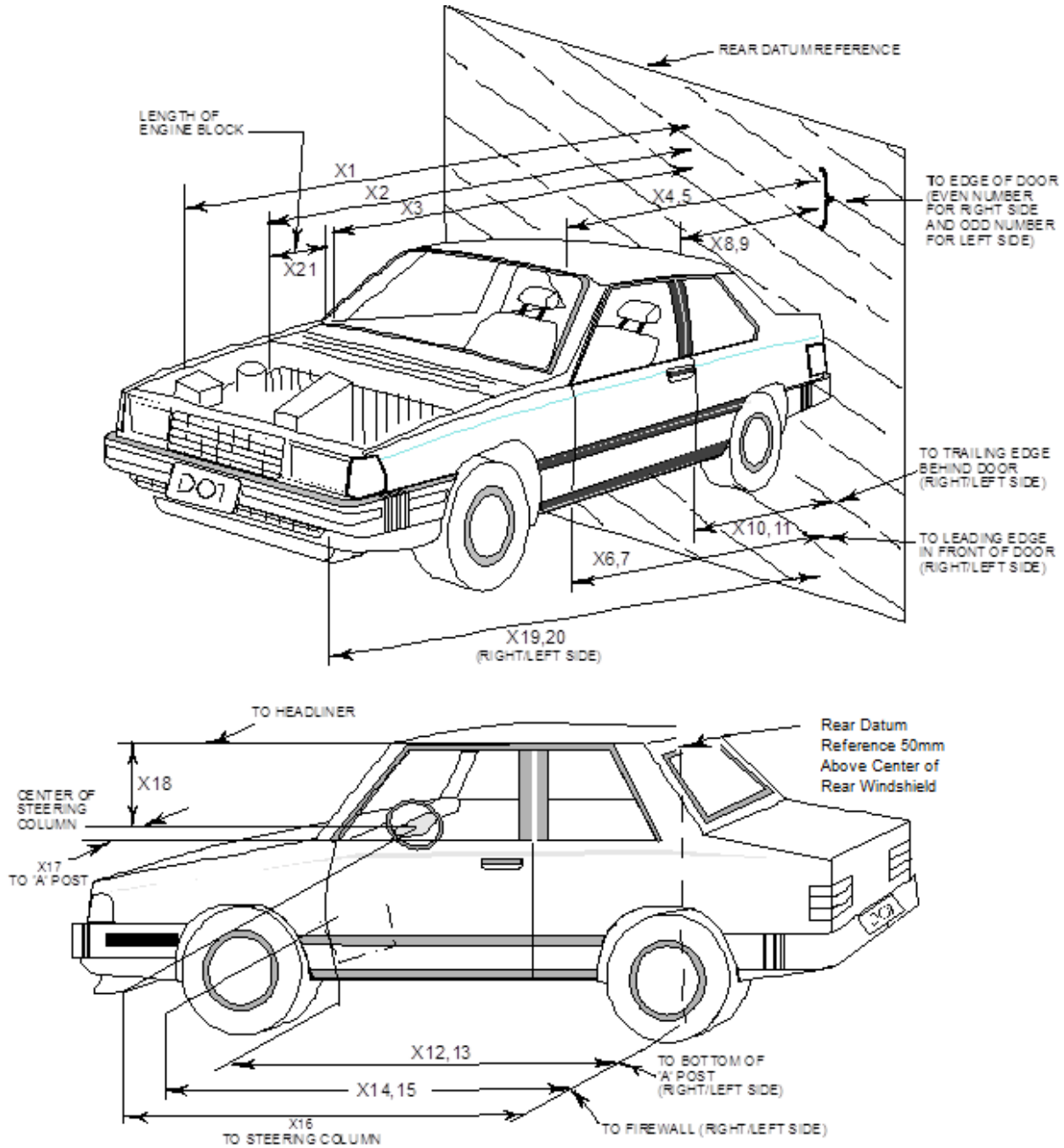
#### SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Driver (Occupant 1)		Right Front Passenger (Occupant 2)	
	Installed	Deployed	Installed	Deployed
Front Airbag	Yes	Yes	Yes	Yes
Curtain Airbag	Yes	No	Yes	No
Torso Airbag	Yes	No	Yes	No
Knee Airbag	No	NA	No	NA
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes	Yes	Yes	Yes
Other				

**DATA SHEET NO. 11  
VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



**DATA SHEET NO. 11 (CONTINUED)  
VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

No.	Measurement Description	Units	Pre-Test	Post-Test	Difference
1	Total Length of Vehicle at Centerline	mm	3791	3561	230
2	Rear Surface of Vehicle (RSOV) to Front of Engine	mm	3236	3115	121
3	RSOV to Firewall	mm	2696	2491	205
4	RSOV to Upper Leading Edge of Right Door	mm	2224	2223	1
5	RSOV to Upper Leading Edge of Left Door	mm	2224	2210	14
6	RSOV to Lower Leading Edge of Right Door	mm	2219	2222	-3
7	RSOV to Lower Leading Edge of Left Door	mm	2218	2199	19
8	RSOV to Upper Trailing Edge of Right Door	mm	1129	1129	0
9	RSOV to Upper Trailing Edge of Left Door	mm	1130	1116	15
10	RSOV to Lower Trailing Edge of Right Door	mm	1194	1197	-3
11	RSOV to Lower Trailing Edge of Left Door	mm	1193	1178	15
12	RSOV to Bottom of "A" Post of Right Side	mm	2271	2269	2
13	RSOV to Bottom of "A" Post of Left Side	mm	2272	2242	30
14	RSOV to Firewall, Right Side	mm	2838	2837	1
15	RSOV to Firewall, Left Side	mm	2839	2586	253
16	RSOV to Steering Column	mm	1722	1702	20
17	Center of Steering Column to "A" Post	mm	294	307	-13
18	Center of Steering Column to Headliner	mm	410	418	-8
19	RSOV to Right Side of Front Bumper	mm	3706	3664	42
20	RSOV to Left Side of Front Bumper	mm	3706	3347	359
21	Length of Engine Block	mm	562	558	4
RD	RSOV to Right Side of Dash Panel	mm	1922	1916	6
CD	RSOV to Center of Dash Panel	mm	2012	1983	29
LD	RSOV to Left Side of Dash Panel	mm	1923	1875	47

Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO. 12**  
**ACCIDENT INVESTIGATION DIVISION DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**VEHICLE INFORMATION**

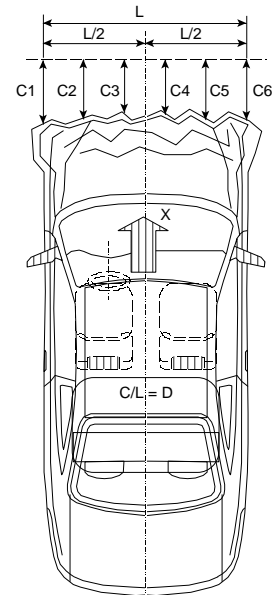
VIN: 1FAHP2D80DG147416 Wheelbase (mm): 2862  
Vehicle Size Category: Passenger Test Weight (kg): 2123.0

**ACCELEROMETER DATA**

Accelerometer Locations: As Described in Data Sheet No. 7  
Cal. Procedure/Interval: Calspan Procedure / 6 month  
Integration Algorithm: Trapezoidal  
Linearity: > 99%  
Impact Velocity (kph): 90.08  
Velocity Change (kph): 90.08

**CRUSH PROFILE**

Collision Deformation Classification: 11FYEW4  
Midpoint of Damage: C2  
Damage Region Length (mm): 1213  
Impact Mode: Frontal 15° Angle, 35% Left Offset



**Crush Measurements: Bumper Cover**

No.	Measurement Description	Units	Pre-Test	Post-Test	Difference
C1	Crush zone 1 at left side	mm	3652	3272	380
C2	Crush zone 2 at left side	mm	3745	3374	371
C3	Crush zone 3 at left side	mm	3787	3503	284
C4	Crush zone 4 at right side	mm	3787	3599	188
C5	Crush zone 5 at right side	mm	3744	3658	86
C6	Crush zone 6 at right side	mm	3650	3636	14
L	C1 to C6	mm	1213	1252	-39

**Crush Measurements: Bumper Cover Removed**

No.	Measurement Description	Units	Pre-Test	Post-Test	Difference
B1	Bumper Beam 1 at left side	mm	3611	3332	-279
B2	Bumper Beam 2 at left side	mm	3652	3227	-425
B3	Bumper Beam 3 at left side	mm	3679	3126	-552
B4	Bumper Beam 4 at left side	mm	3694	3224	-470
B5	Bumper Beam 5 at right side	mm	3700	3333	-368
B6	Bumper Beam 6 at right side	mm	3695	3433	-262
B7	Bumper Beam 7 at right side	mm	3679	3510	-169
B8	Bumper Beam 8 at right side	mm	3651	3572	-79
B9	Bumper Beam 9 at right side	mm	3611	3617	7
L	B1 to B9	mm	1250	958	292

**DATA SHEET NO. 13  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

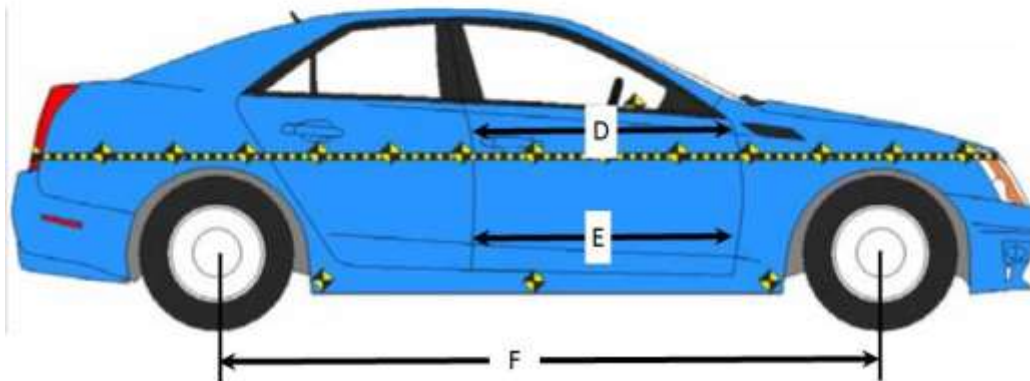
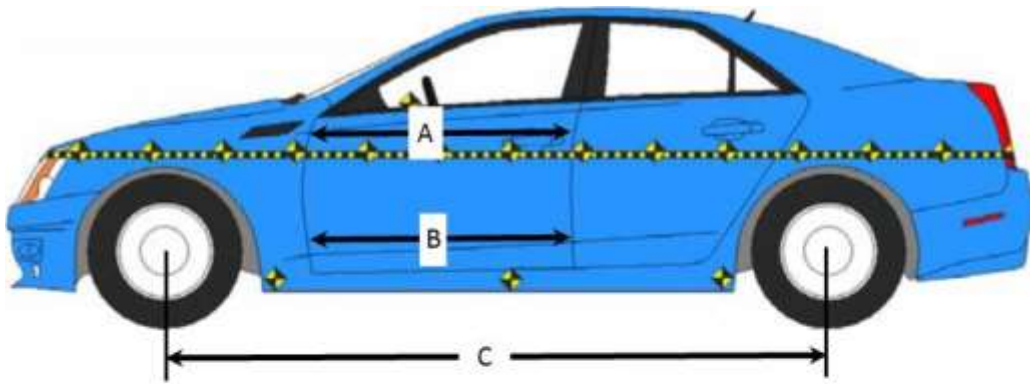
NHTSA No.: R20130026  
 Test Date: 12/15/2012

**DOOR OPENING WIDTH**

Item	Description	Units	Pre-Test	Post-Test	Difference
A	Left Side Upper	mm	965	940	-25
B	Left Side Lower	mm	898	880	-18
D	Right Side Upper	mm	964	963	-1
E	Right Side Lower	mm	887	889	2

**WHEELBASE MEASUREMENTS**

Item	Description	Units	Pre-Test	Post-Test	Difference
C	Left Side Wheelbase	mm	2862	2663	-199
F	Right Side Wheelbase	mm	2862	2887	25



**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

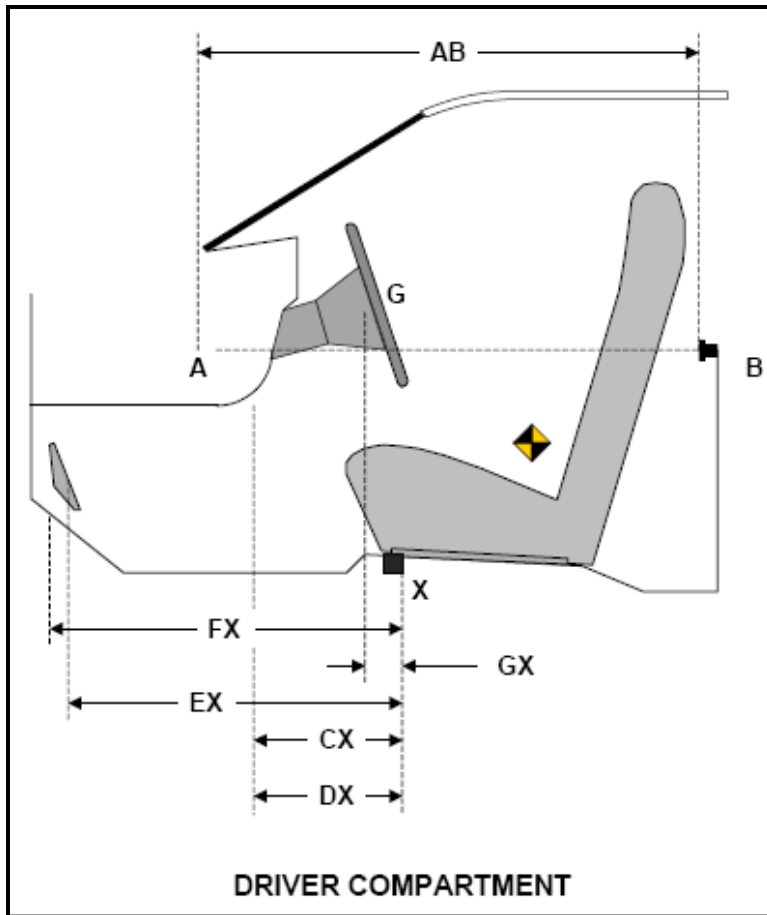
Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**DRIVER COMPARTMENT INTRUSION**

Item	Description	Units	Pre-Test	Post-Test	Difference
AB	Door Opening (Inside Window Jam)	mm	748	743	-5
CX	Left Knee Bolster to X	mm	208	150	-58
DX	Right Knee Bolster to X	mm	184	106	-78
EX	Brake Pedal to X	mm	471	432	-39
FX	Foot Rest to X	mm	444	410	-34
GX	Center of Steering Column Wheel Hub to X	mm	-17	-40	-23

*X = Front of Seat Track (Stationary)*



**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**DRIVER SIDE DOOR SILL INTRUSIONS**



Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

Point	Pre-Test			Post-Test			Difference		
	X	Y	Z	X	Y	Z	X	Y	Z
1	2133	-789	975	2122	-806	978	-11	-17	3
2	2139	-788	902	2122	-805	905	-17	-17	3
3	2141	-787	829	2121	-806	832	-20	-19	3
4	2152	-785	527	2126	-806	530	-26	-21	3
5	2155	-784	452	2129	-807	454	-26	-23	2
6	2136	-767	375	2121	-784	379	-15	-17	4
7	2012	-792	1077	2012	-794	1090	0	-2	13
8	1861	-790	1078	1862	-790	1085	1	0	7
9	1711	-790	1078	1713	-791	1082	2	-1	4
10	2065	-790	1058	2063	-797	1068	-2	-7	10
11	2106	-791	1025	2100	-803	1031	-6	-12	6
12	2145	-787	729	2121	-807	733	-24	-20	4
13	2148	-786	629	2123	-806	632	-25	-20	3
14	2080	-776	307	2072	-788	305	-8	-12	-2
15	2007	-757	260	2004	-764	255	-3	-7	-5
16	1930	-738	215	1928	-744	210	-2	-6	-5

**DATA SHEET NO.13 (CONTINUED)**  
**VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

Point	Pre-Test			Post-Test			Difference		
	X	Y	Z	X	Y	Z	X	Y	Z
17	1853	-720	175	1853	-723	169	0	-3	-6
18	1776	-701	138	1778	-700	129	2	1	-9
19	1698	-683	103	1701	-678	92	3	5	-11
20	1616	-666	75	1618	-663	66	2	3	-9
21	1530	-655	52	1531	-651	47	1	4	-5
22	1445	-646	38	1445	-642	34	0	4	-4
23	1356	-640	27	1358	-636	25	2	4	-2
24	1268	-635	20	1269	-632	19	1	3	-1
25	1182	-633	14	1183	-630	14	1	3	0
26	1093	-630	13	1094	-628	15	1	2	2
27	1650	-789	1077	1652	-791	1081	2	-2	4
28	1590	-790	1075	1591	-792	1078	1	-2	3
29	1531	-790	1065	1533	-792	1068	2	-2	3
30	1474	-791	1048	1476	-792	1050	2	-1	2
31	1420	-789	1022	1421	-790	1024	1	-1	2
32	1370	-789	990	1371	-789	992	1	0	2

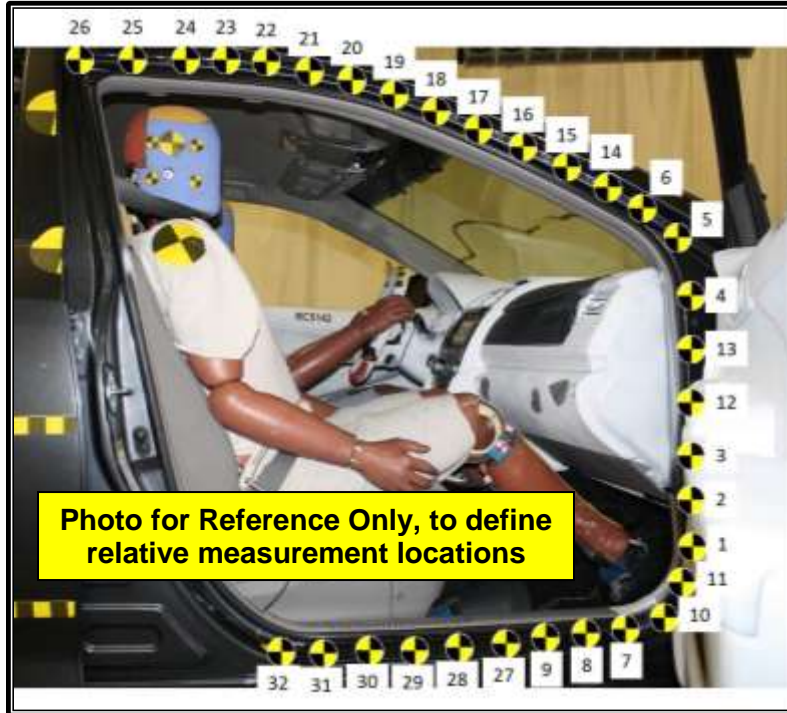
Note: See Appendix D for detailed procedure on how to measure the required door sill intrusions.

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**PASSENGER SIDE DOOR SILL INTRUSIONS**



Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

Point	Pre-Test			Post-Test			Difference		
	X	Y	Z	X	Y	Z	X	Y	Z
1	2134	781	976	2133	803	969	-1	22	-7
2	2139	782	903	2138	803	896	-1	21	-7
3	2141	782	827	2139	803	821	-2	21	-6
4	2151	783	527	2147	803	519	-4	20	-8
5	2155	783	452	2151	804	446	-4	21	-6
6	2126	764	376	2123	783	369	-3	19	-7
7	2011	783	1084	2011	804	1078	0	21	-6
8	1861	782	1084	1860	801	1079	-1	19	-5
9	1711	783	1084	1711	799	1080	0	16	-4
10	2067	782	1065	2066	804	1058	-1	22	-7
11	2109	782	1029	2108	803	1022	-1	21	-7
12	2144	783	730	2142	803	724	-2	20	-6
13	2148	783	629	2145	803	621	-3	20	-8
14	2075	775	312	2071	790	305	-4	15	-7
15	2000	756	265	1998	769	259	-2	13	-6
16	1925	739	221	1922	749	215	-3	10	-6

**DATA SHEET NO.13 (CONTINUED)**  
**VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

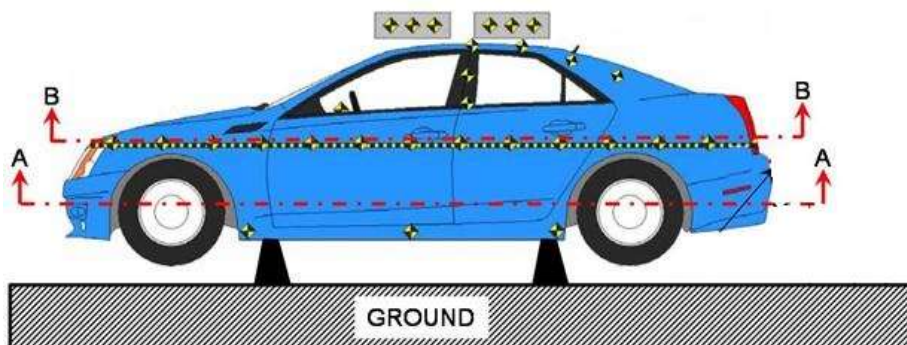
Point	Pre-Test			Post-Test			Difference		
	X	Y	Z	X	Y	Z	X	Y	Z
17	1849	721	180	1846	729	174	-3	8	-6
18	1770	703	142	1768	708	137	-2	5	-5
19	1692	685	106	1690	688	101	-2	3	-5
20	1609	670	79	1608	671	74	-1	1	-5
21	1525	658	58	1525	659	54	0	1	-4
22	1440	651	43	1439	651	38	-1	0	-5
23	1353	644	32	1352	645	28	-1	1	-4
24	1266	641	25	1265	641	21	-1	0	-4
25	1179	639	19	1179	639	16	0	0	-3
26	1092	636	19	1091	637	17	-1	1	-2
27	1651	781	1083	1651	795	1078	0	14	-5
28	1591	782	1082	1590	795	1077	-1	13	-5
29	1531	783	1072	1530	794	1068	-1	11	-4
30	1472	783	1054	1471	793	1050	-1	10	-4
31	1418	784	1029	1417	793	1025	-1	9	-4
32	1371	784	998	1370	792	994	-1	8	-4

Note: See Appendix D for detailed procedure on how to measure the required door sill intrusions.

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**VEHICLE EXTERIOR CRUSH PROFILE  
SECTION A-A**

Point	Pre-Test			Point	Post-Test		
	X	Y	Z		X	Y	Z
1	3168	-937	933	1	2470	-892	933
2	3268	-905	934	2	2762	-832	933
3	3347	-872	934	3	2953	-542	933
4	3436	-826	933	4	3050	-424	933
5	3511	-773	935	5	3111	-279	933
6	3571	-715	933	6	3099	-201	933
7	3633	-634	933	7	3178	-104	932
8	3683	-543	935	8	3279	38	933
9	3706	-487	934	9	3362	166	932
10	3733	-408	934	10	3444	293	933
11	3764	-282	934	11	3512	354	932
12	3783	-158	936	12	3154	878	934
13	3790	-60	935	13	3118	960	933
14	3792	35	935	14	2353	981	933
15	3785	155	933	15	2207	974	934
16	3766	276	934	16	2006	965	934
17	3740	387	934	17	1752	962	934
18	3707	487	932	18	1562	962	933
19	3667	578	933	19	1375	960	933
20	3624	648	934	20	1183	958	934
21	3564	725	936	21	929	953	934
22	3491	790	933	22	539	948	934
23	3398	849	934	23	351	955	933
24	3306	891	933	24	280	954	933
25	3229	922	934	25	-508	944	934

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**VEHICLE EXTERIOR CRUSH PROFILE  
SECTION A-A (Continued)**

Point	Pre-Test			Point	Post-Test		
	X	Y	Z		X	Y	Z
26	3152	942	934	26	-579	934	933
27	2355	956	933	27	-804	864	933
28	2281	953	934	28	-941	822	934
29	2171	947	933	29	-1082	772	934
30	2034	944	935	30	-1171	720	934
31	1845	945	935	31	-1227	651	933
32	1675	947	933	32	-1282	504	933
33	1518	948	935	33	-1312	383	934
34	1371	949	935	34	-1338	220	933
35	1210	951	934	35	-1296	172	934
36	1091	949	935	36	-1299	18	933
37	935	947	936	37	-1297	-179	934
38	834	946	936	38	-1340	-193	934
39	720	945	934	39	-1321	-333	934
40	605	944	934	40	-1296	-484	934
41	470	946	933	41	-1251	-623	933
42	362	952	934	42	-1178	-732	933
43	277	952	933	43	-1111	-772	934
44	-509	945	934	44	-908	-851	933
45	-574	935	933	45	-704	-903	934
46	-652	907	934	46	-522	-947	933
47	-744	880	934	47	292	-959	933
48	-838	854	933	48	445	-951	933
49	-1010	798	933	49	679	-948	933
50	-1103	763	930	50	921	-950	934
51	-1176	717	932	51	1050	-951	934
52	-1226	654	932	52	1158	-954	933
53	-1260	564	934	53	1334	-957	933
54	-1293	460	934	54	1531	-962	934
55	-1310	375	934	55	1760	-967	933
56	-1324	295	934	56	1993	-973	933
57	-1335	210	934	57	2190	-983	933
58	-1294	177	931	58	2247	-1000	934
59	-1295	102	933	59	2326	-965	934
60	-1296	32	934				
61	-1296	-41	933				
62	-1297	-92	932				
63	-1295	-135	933				
64	-1294	-171	932				
65	-1335	-210	936				
66	-1328	-270	934				

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

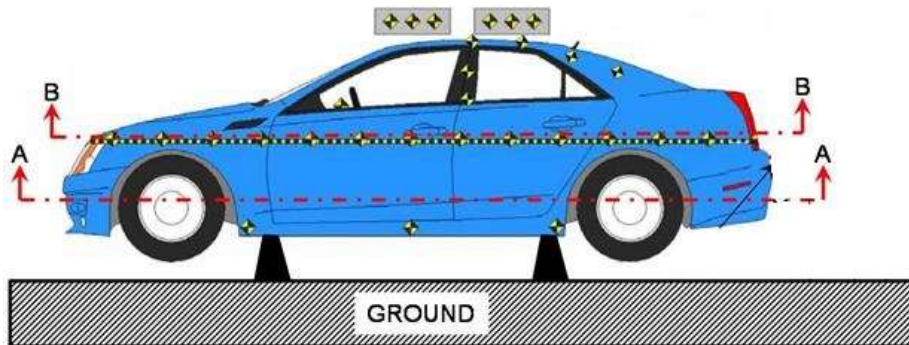
**VEHICLE EXTERIOR CRUSH PROFILE  
SECTION A-A (Continued)**

Point	Post-Test		
	X	Y	Z
67	-1317	-337	933
68	-1304	-406	933
69	-1273	-529	934
70	-1239	-622	935
71	-1183	-715	934
72	-1110	-765	935
73	-1014	-804	936
74	-934	-831	934
75	-824	-864	934
76	-722	-892	934
77	-617	-928	934
78	-506	-953	935
79	292	-957	934
80	432	-950	934
81	615	-947	935
82	770	-948	934
83	918	-950	933
84	1073	-951	935
85	1168	-951	934
86	1347	-952	935
87	1508	-952	934
88	1665	-951	934
89	1820	-949	933
90	1976	-948	933
91	2153	-951	933
92	2269	-958	933
93	2354	-960	935
94	3168	-937	933

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**VEHICLE EXTERIOR CRUSH PROFILE  
SECTION B-B**

Point	Pre-Test			Point	Post-Test		
	X	Y	Z		X	Y	Z
1	2800	-929	588	1	2673	-719	586
2	2902	-912	587	2	2731	-603	587
3	2991	-892	588	3	2769	-541	586
4	3077	-872	588	4	2832	-473	586
5	3163	-844	588	5	2952	-315	589
6	3238	-821	586	6	3080	-150	585
7	3332	-763	587	7	3192	-42	588
8	3398	-689	587	8	3293	108	585
9	3464	-591	587	9	3390	280	586
10	3526	-497	585	10	3499	365	586
11	3576	-401	587	11	3436	499	587
12	3609	-280	586	12	3438	694	586
13	3629	-169	585	13	3244	807	586
14	3640	-52	586	14	3160	866	587
15	3638	86	587	15	3051	902	586
16	3631	159	587	16	2655	957	586
17	3617	244	588	17	2451	955	586
18	3588	351	588	18	2269	958	587
19	3556	451	588	19	2033	959	586
20	3501	525	586	20	1866	958	587
21	3427	636	586	21	1688	955	587
22	3381	702	587	22	1421	951	586
23	3322	766	589	23	1238	947	588
24	3248	811	587	24	1076	943	587
25	3163	847	588	25	820	940	587

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**VEHICLE EXTERIOR CRUSH PROFILE  
SECTION B-B (Continued)**

Point	Pre-Test			Point	Post-Test		
	X	Y	Z		X	Y	Z
26	3075	871	588	26	578	936	587
27	2967	894	587	27	268	935	587
28	2836	919	586	28	28	945	587
29	2762	928	587	29	-131	946	587
30	2690	932	587	30	-376	918	587
31	2658	930	587	31	-376	918	587
32	2541	930	586	32	-471	902	586
33	2383	930	588	33	-636	872	587
34	2264	931	587	34	-782	846	587
35	2141	934	587	35	-1002	780	586
36	1988	939	587	36	-1168	604	587
37	1824	943	586	37	-1229	385	587
38	1651	943	586	38	-1262	137	587
39	1472	942	586	39	-1267	-3	586
40	1340	941	586	40	-1263	-120	587
41	1194	940	587	41	-1243	-311	586
42	1045	937	587	42	-1211	-474	587
43	900	936	587	43	-1168	-609	586
44	727	934	585	44	-1078	-740	587
45	589	932	587	45	-917	-812	586
46	430	930	587	46	-695	-863	587
47	296	932	587	47	-506	-898	587
48	187	937	587	48	-381	-921	586
49	108	941	586	49	-311	-932	587
50	0	945	588	50	-251	-940	586
51	-87	945	587	51	-70	-951	587
52	-198	940	587	52	91	-945	587
53	-285	930	587	53	315	-936	586
54	-337	924	587	54	532	-935	587
55	-378	918	587	55	785	-937	586
56	-442	907	586	56	1006	-938	586
57	-515	892	588	57	1168	-944	586
58	-610	876	588	58	1392	-951	586
59	-701	860	587	59	1606	-958	587
60	-804	838	587	60	1784	-964	587
61	-912	812	585	61	2016	-969	586
62	-1005	777	586	62	2214	-968	586
63	-1107	707	585	63	2254	-960	587
64	-1156	638	586	64	2360	-985	586
65	-1198	525	586	65	2427	-906	586
66	-1230	388	587	66	2604	-837	586
67	-1254	239	587	67	2653	-753	586

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**VEHICLE EXTERIOR CRUSH PROFILE  
SECTION B-B (Continued)**

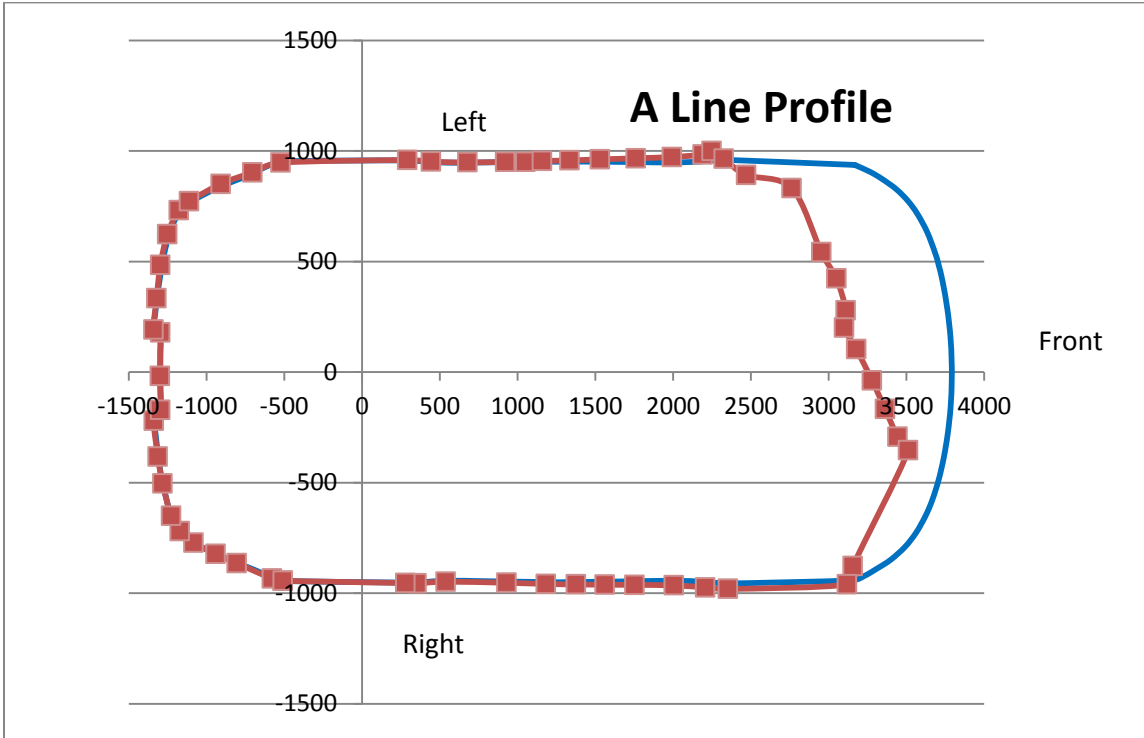
Point	Post-Test		
	X	Y	Z
68	-1266	104	587
69	-1269	-3	586
70	-1266	-117	587
71	-1256	-229	587
72	-1243	-322	585
73	-1227	-415	585
74	-1205	-514	587
75	-1181	-593	587
76	-1143	-668	586
77	-1072	-746	585
78	-985	-789	586
79	-858	-830	589
80	-737	-858	588
81	-598	-882	588
82	-479	-904	586
83	-385	-921	587
84	-311	-933	587
85	-252	-941	587
86	-122	-950	586
87	10	-949	587
88	123	-943	586
89	274	-935	586
90	444	-932	586
91	598	-934	588
92	776	-936	587
93	932	-937	588
94	1115	-937	588
95	1293	-939	587
96	1426	-939	586
97	1555	-939	587
98	1679	-939	588
99	1800	-939	588
100	1911	-939	587
101	2029	-939	587
102	2152	-935	585
103	2273	-932	586
104	2454	-931	587
105	2584	-932	586
106	2697	-934	586
107	2746	-933	587
108	2800	-929	588

**DATA SHEET NO.13 (CONTINUED)**  
**VEHICLE INTRUSION MEASUREMENTS**

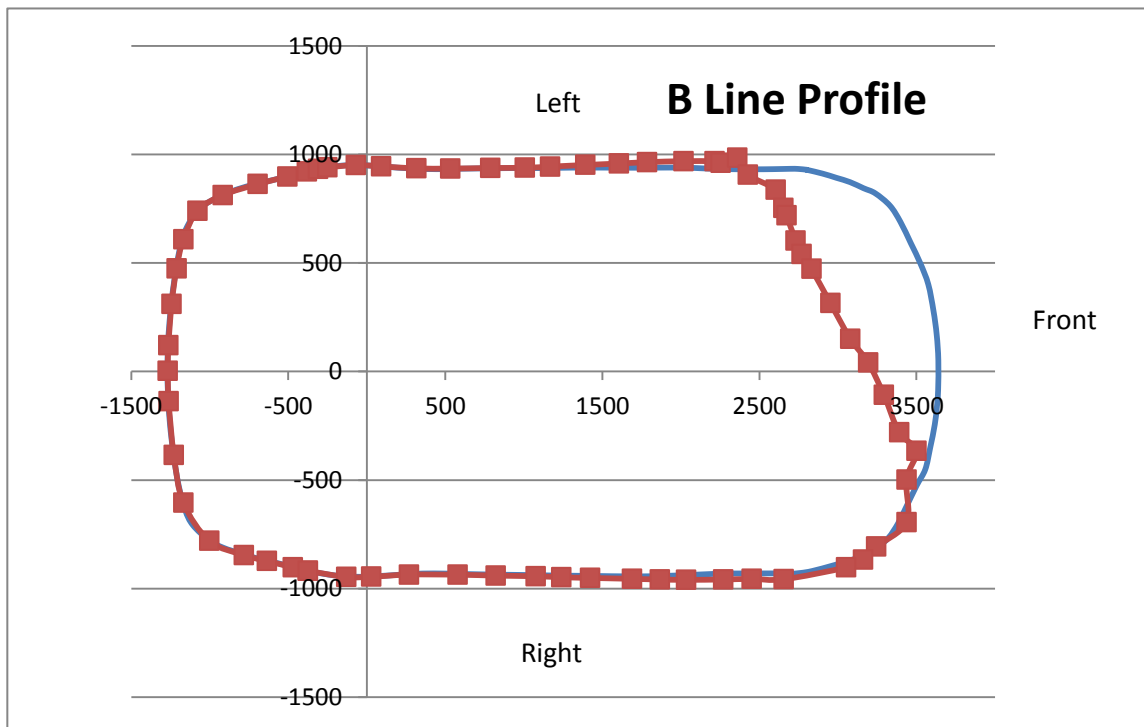
Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**VEHICLE EXTERIOR CRUSH PROFILE**  
**SECTION A-A**



**SECTION B-B**



**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012



**STRUCTURAL BUMPER BEAM POINTS**

	Point	Pre-Test (mm)			Post-Test (mm)			Difference (mm)		
		X	Y	Z	X	Y	Z	X	Y	Z
Redundant Structural Bumper Beam	B10	3615	-627	907	3342	-419	780	-273	208	-127
	B11	3652	-473	908	3232	-316	779	-420	157	-129
	B12	3678	-316	909	3122	-253	772	-556	63	-137
	B13	3694	-159	910	3222	-134	781	-472	25	-129
	B14	3700	1	911	3332	-20	787	-368	-21	-124
	B15	3695	154	912	3429	99	795	-266	-55	-117
	B16	3678	319	912	3508	243	805	-170	-76	-107
	B17	3650	474	911	3571	387	814	-79	-87	-97
	B18	3614	627	912	3626	533	826	12	-94	-86
Center Structural Bumper Beam	B1	3611	-626	933	3332	-423	806	-279	203	-127
	B2	3652	-473	933	3227	-320	805	-425	153	-128
	B3	3679	-316	934	3126	-257	796	-553	59	-138
	B4	3694	-157	934	3224	-136	805	-470	21	-129
	B5	3700	0	934	3333	-23	812	-367	-23	-122
	B6	3695	156	937	3433	98	819	-262	-58	-118
	B7	3679	318	937	3510	240	829	-169	-78	-108
	B8	3651	474	936	3572	384	838	-79	-90	-98
	B9	3611	624	937	3617	535	851	6	-89	-86
Upper Radiator Support	1	3420	-577	597	2852	-315	419	-568	262	-178
	2	3518	-438	613	3149	-382	471	-369	56	-142
	3	3531	-294	588	3216	-253	466	-315	41	-122
	4	3487	-147	592	3233	-104	470	-254	43	-122
	5	3460	-3	588	3267	40	475	-193	43	-113
	6	3481	143	592	3343	164	484	-138	21	-108
	7	3521	281	597	3433	277	495	-88	-4	-102
	8	3499	425	607	3466	419	522	-33	-6	-85
	9	3421	579	603	3424	586	545	3	7	-58

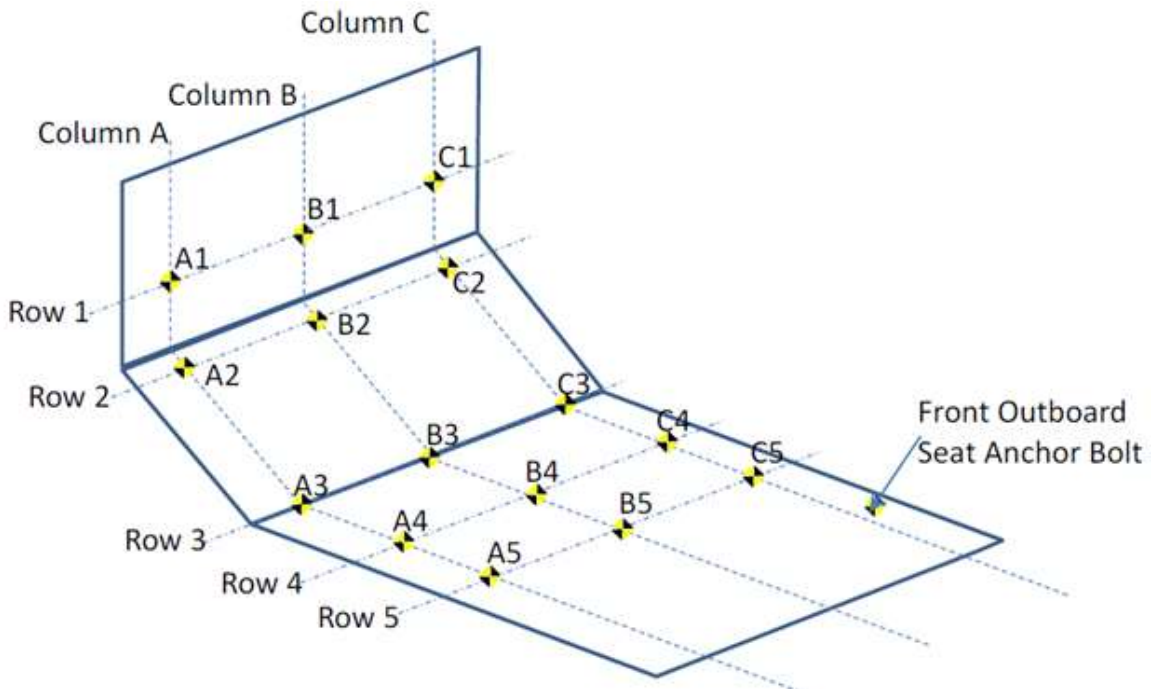
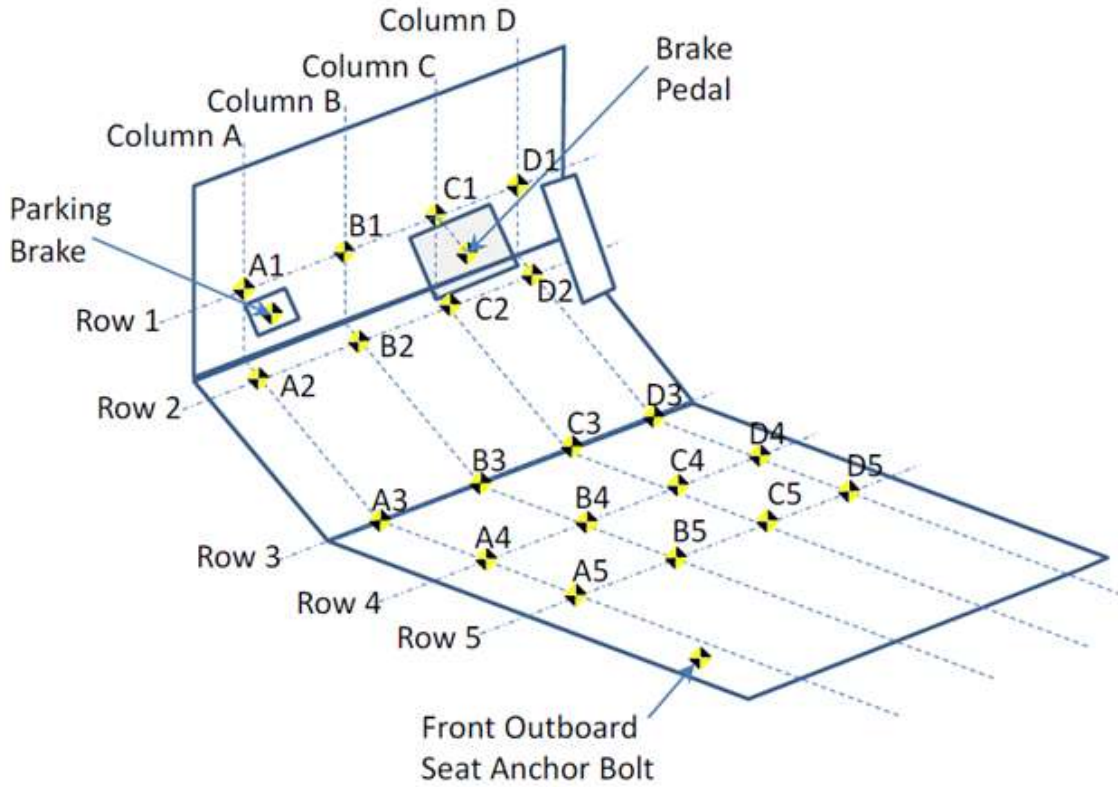
Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO.13 (CONTINUED)**  
**VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012



**Note: See Appendix D for toe pan measuring procedure**

**DATA SHEET NO.13 (CONTINUED)  
VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**DRIVER FLOOR PAN MEASUREMENTS**

Intrusion Location	Pre-Test (mm)			Post-Test (mm)			Difference (mm)		
	X	Y	Z	X	Y	Z	X	Y	Z
A1	2314	-624	976	2261	-631	961	-53	-7	-15
B1	2362	-524	977	2278	-522	955	-84	2	-23
C1	2437	-371	975	2330	-339	937	-107	32	-38
D1	2440	-222	973	2391	-205	959	-49	17	-15
A2	2253	-623	1044	2246	-650	1049	-7	-27	6
B2	2335	-523	1045	2268	-524	1026	-67	-1	-18
C2	2436	-375	1043	2350	-357	1000	-85	17	-42
D2	2414	-221	1045	2378	-220	1021	-35	1	-24
A3	2220	-624	1169	2220	-620	1168	-1	4	-1
B3	2221	-523	1170	2222	-522	1178	1	2	7
C3	2221	-374	1162	2222	-370	1167	0	4	5
D3	2222	-222	1163	2223	-218	1155	1	4	-8
A4	2169	-625	1165	2168	-620	1174	-1	5	9
B4	2170	-523	1163	2172	-521	1169	2	3	7
C4	2173	-374	1162	2175	-371	1162	2	3	0
D4	2172	-223	1162	2175	-218	1151	3	4	-11
A5	2121	-623	1170	2121	-621	1179	0	2	10
B5	2120	-523	1167	2122	-521	1164	1	2	-3
C5	2123	-373	1167	2124	-369	1158	2	4	-9
D5	2122	-223	1170	2124	-219	1151	2	4	-19
Brake Pedal	2210	-373	977	2175	-390	1003	-36	-18	26
Driver IP Left	1947	-525	666	1892	-539	658	-55	-14	-8
Driver IP Right	1923	-224	664	1848	-238	682	-75	-14	17
DOLP	1970	-624	677	1909	-637	673	-60	-13	-4
Steering Column	1722	-376	470	1702	-365	477	-20	11	7
Front Outboard Bolt	1739	-583	1083	1742	-587	1087	3	-5	4

Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO.13 (CONTINUED)**  
**VEHICLE INTRUSION MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

**PASSENGER FLOOR PAN MEASUREMENTS**

Intrusion Location	Pre-Test (mm)			Post-Test (mm)			Difference (mm)		
	X	Y	Z	X	Y	Z	X	Y	Z
A1	2435	225	977	2424	245	968	-10	19	-9
B1	2436	376	977	2432	396	969	-4	20	-8
C1	2361	524	977	2359	547	969	-2	23	-8
A2	2414	224	1045	2414	246	1041	-1	22	-4
B2	2394	375	1044	2388	396	1036	-6	21	-8
C2	2327	526	1043	2325	549	1037	-2	23	-6
A3	2220	224	1161	2219	247	1162	0	23	1
B3	2221	374	1165	2219	395	1162	-3	21	-3
C3	2222	526	1168	2223	548	1165	1	22	-3
A4	2170	224	1165	2169	247	1164	-1	23	-1
B4	2170	375	1166	2169	397	1164	-2	21	-2
C4	2172	526	1168	2171	548	1163	0	22	-5
A5	2121	224	1169	2120	246	1168	-1	22	-1
B5	2122	374	1169	2120	396	1166	-2	22	-3
C5	2120	524	1171	2119	547	1168	-1	23	-3
Pass IP Left	1957	224	702	1981	233	689	24	9	-13
Pass IP Right	1965	526	696	1970	534	689	5	7	-6
PORP	1958	621	675	1957	629	673	-1	8	-2
Front Outboard Bolt	1738	578	1085	1740	592	1083	2	14	-2

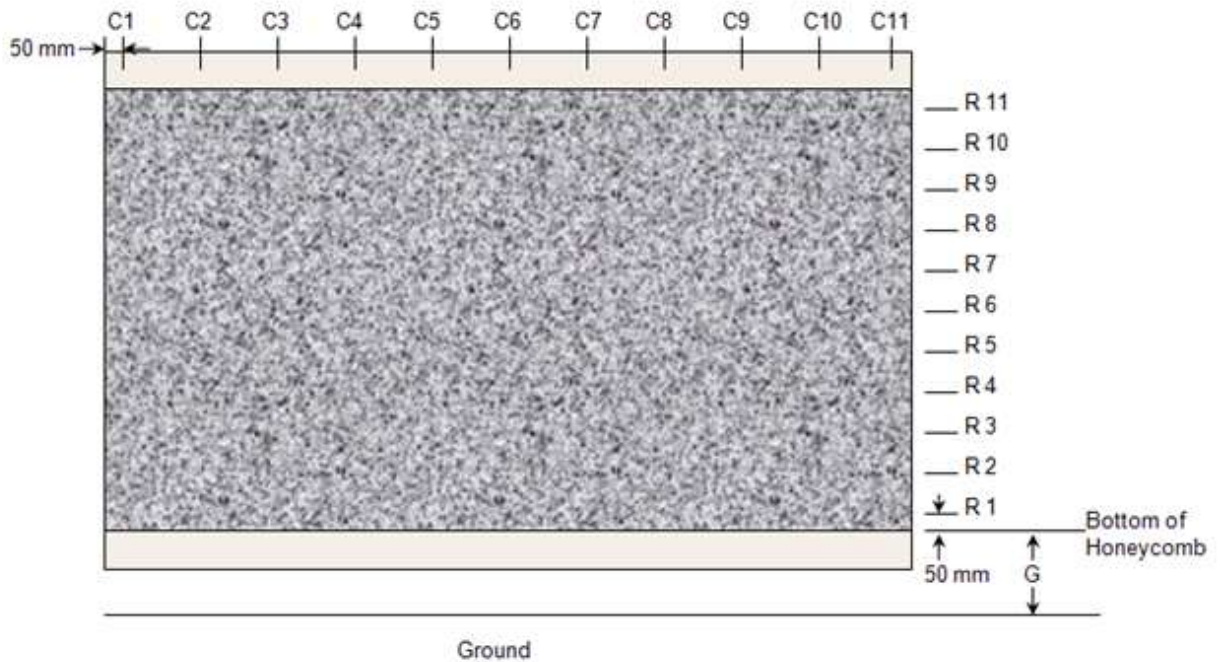
Reference point: 50mm above the center of the rear windshield (See appendix D for procedure to create coordinate system).

- +X – From the rear of the vehicle to the front of the vehicle
- +Y – From the left side of the vehicle to the right side of the vehicle
- +Z – From the top of the vehicle to the bottom of the vehicle

**DATA SHEET NO.14**  
**RMDB CRUSH MEASUREMENTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012



		C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11
		50 mm	260 mm	470 mm	680 mm	890 mm	1100 mm	1310 mm	1520 mm	1730 mm	1940 mm	2150 mm
R11	910mm	2.7	4.3	4.5	4.0	4.7	4.6	4.5	9.4	7.1	10.8	53.0
R10	824mm	2.2	2.1	1.8	1.5	1.9	2.2	2.4	9.3	30.6	19.7	82.0
R9	738mm	1.8	1.7	1.6	1.4	1.4	1.9	2.4	19.6	45.7	39.3	116.6
R8	652mm	1.9	1.4	1.1	1.4	1.5	1.6	1.8	17.7	58.1	75.2	153.9
R7	566mm	1.5	1.1	1.0	0.9	1.6	1.5	1.8	11.8	84.6	125.9	184.1
R6	480mm	1.0	0.6	0.8	1.0	1.3	1.8	12.2	9.4	157.2	295.4	206.3
R5	384mm	0.8	0.2	0.4	1.1	1.3	1.8	44.1	24.0	133.5	248.5	200.3
R4	308mm	0.3	0.2	0.3	0.9	1.4	2.1	58.2	30.4	120.9	206.6	202.9
R3	222mm	-0.2	-0.1	0.2	1.0	0.9	1.8	68.0	39.4	97.4	165.2	199.0
R2	136mm	-1.3	-0.2	0.1	1.0	1.2	2.3	72.8	46.3	74.4	84.3	188.7
R1	50mm	-1.1	-0.4	0.3	1.2	*	*	96.6	28.3	10.9	35.1	136.7

\*Barrier was cut to accommodate the rail, therefore these points were un-measurable.

**DATA SHEET NO. 15  
SUMMARY OF FMVSS 212, 219 (PARTIAL), AND 301 DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
 Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
 Test Date: 12/15/2012

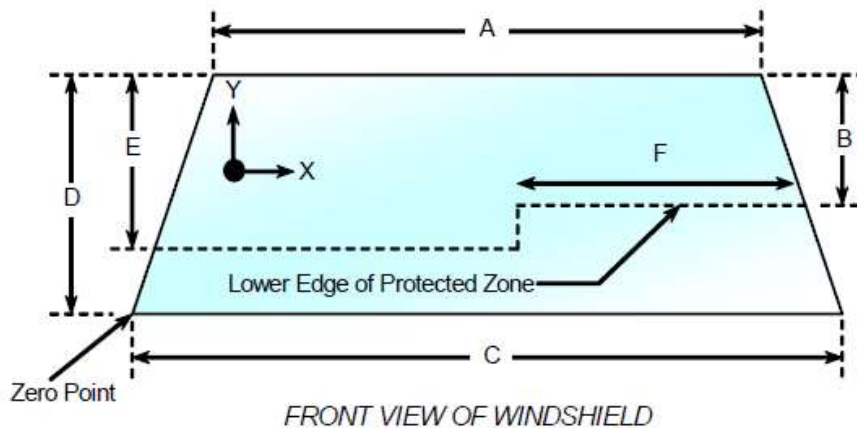
*Please provide windshield mounting details. A 0.8 mm trim surrounds the top and side of windshield while a plastic shroud is on the bottom.*

The standard requires that the post-test retention measurement be a minimum of 75% of the pre-test total periphery measurement for vehicles not equipped with occupant passive restraints and 50% for each side of the windshield for vehicles which are equipped with occupant passive restraints.

Temperature of windshield molding during test: 21°C

**WINDSHIELD PERIPHERY MEASUREMENTS**

Measurement	Pre-Test (mm)	Post-Test (mm)	% Retention
Left Side	2158	2053	95.1%
Right Side	2158	1813	84.0%
Total	4316	3866	89.6%



Item	Units	Value
A	mm	1272
B	mm	422
C	mm	1620
D	mm	712
E	mm	423
F	mm	327

**AREAS OF PROTECTED ZONE FAILURES**

A. Provide coordinates of the area that the protected zone was penetrated more than .25 inches by a vehicle component other than one that is normally in contact with the windshield.

- No Penetration

X	Y

B. Provide coordinates of the area beneath the protected zone that the inner surface of the windshield was penetrated by a vehicle component.

- No Penetration

X	Y

**DATA SHEET NO. 15 (CONTINUED)**  
**SUMMARY OF FMVSS 212, 219 (PARTIAL), AND 301 DATA**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012

**FMVSS 301 FUEL SYSTEM INTEGRITY POST IMPACT DATA**

Ambient Temperature of Test Vehicle at Time of Impact: 21° C

Test Time: 12:02 PM

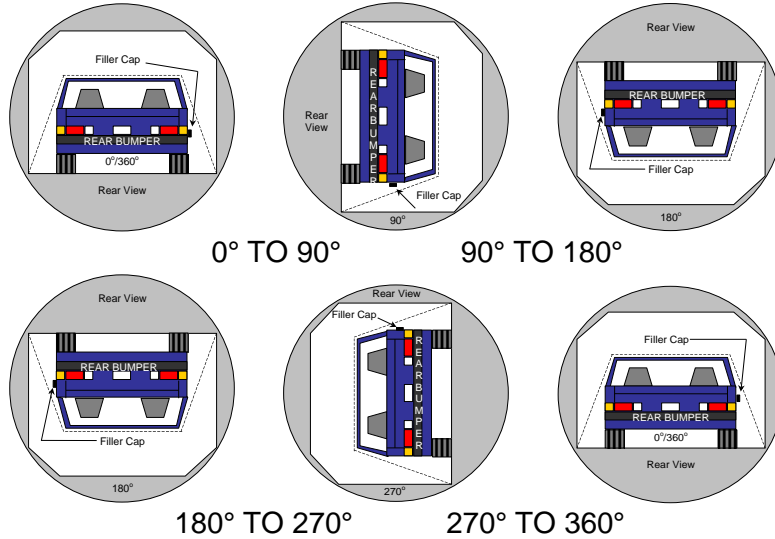
Stoddard Solvent Spillage Measurements

A.	From impact until vehicle motion ceases: (Maximum allowable = 1 oz.)	<u>0</u>	oz
B.	For the 5-minute period after motion ceases: (Maximum allowable = 5 oz.)	<u>0</u>	oz
C.	For the following 25 minutes: (Maximum allowable = 1 oz./minute)	<u>0</u>	oz
D.	Spillage	<u>0</u>	oz

**DATA SHEET NO. 16**  
**FMVSS 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.

2. The position hold time at each position is 300 seconds (minimum).

3. Details of Stoddard Solvent spillage: None

**SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	68	300	368
90° to 180°	65	300	365
180° to 270°	62	300	362
270° to 360°	71	300	371

**FMVSS 301 SPILLAGE TABLE**

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° to 90°	0	0	0	
90° to 180°	0	0	0	
180° to 270°	0	0	0	
270° to 360°	0	0	0	

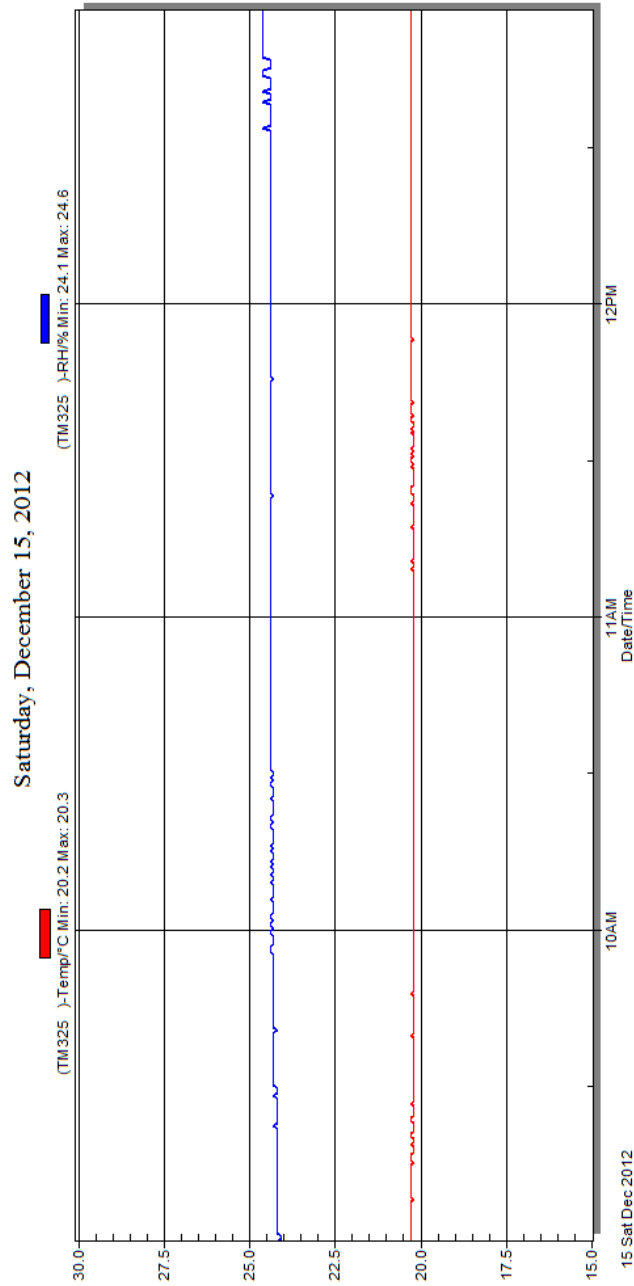
**SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	None
90° to 180°	None
180° to 270°	None
270° to 360°	None

**DATA SHEET NO. 17**  
**DUMMY/VEHICLE TEMPERATURE STABILIZATION**

Test Vehicle: 2013 Ford Taurus Four Door Sedan  
Test Program: R&D 90.1kph, 15° angle, 35% offset

NHTSA No.: R20130026  
Test Date: 12/15/2012



**Temperature Stabilization Chart/Data**

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**No. 001 As Delivered Right Front 3-4 View of Test Vehicle**



**No. 002 As Delivered Left Rear 3-4 View of Test Vehicle**



No. 003 Test Vehicle Certification Label



No. 004 Test Vehicle Tire Placard



**No. 005 Pre-Test Front View of Test Vehicle**



**No. 006 Post-Test Front View of Test Vehicle**



**No. 007 Pre-Test Left Front 3-4 View of Test Vehicle**



**No. 008 Post-Test Left Front 3-4 View of Test Vehicle**



**No. 009 Pre-Test Left Side View of Test Vehicle**



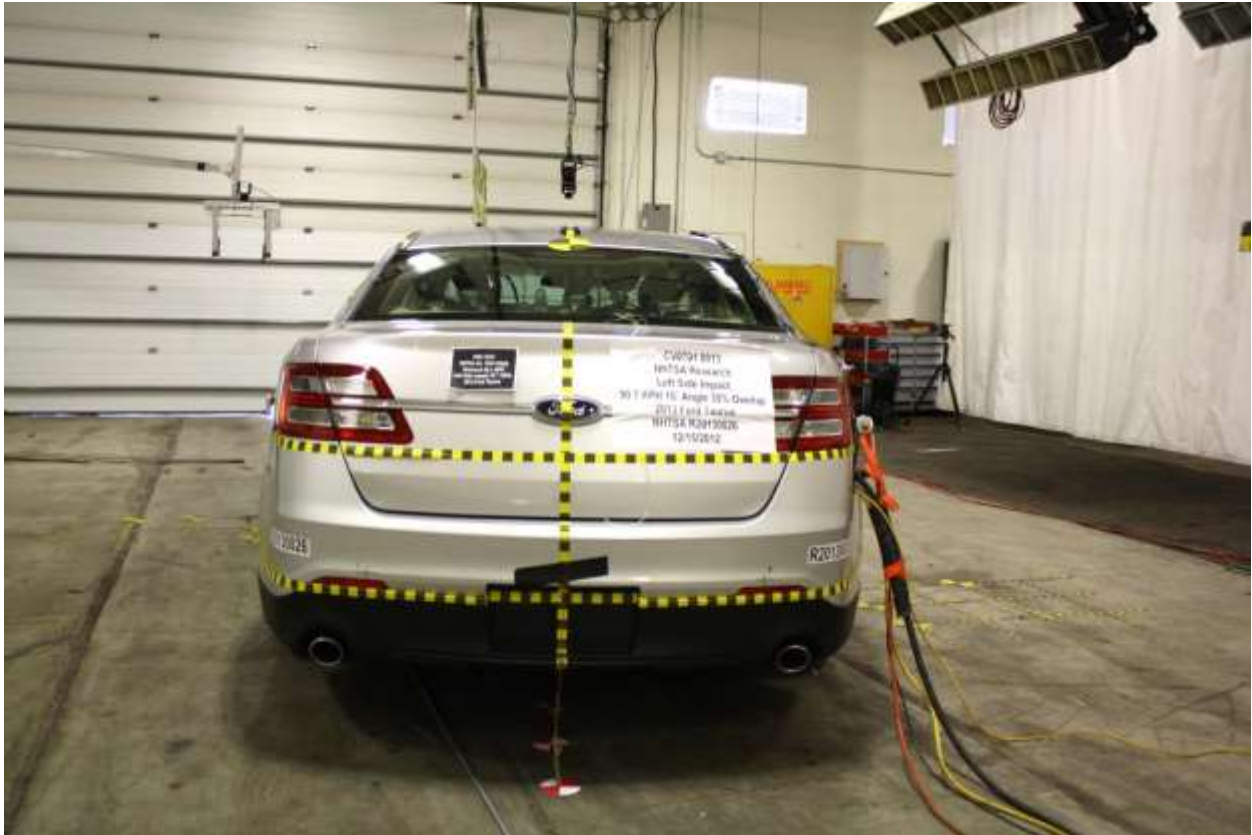
**No. 010 Post-Test Left Side View of Test Vehicle**



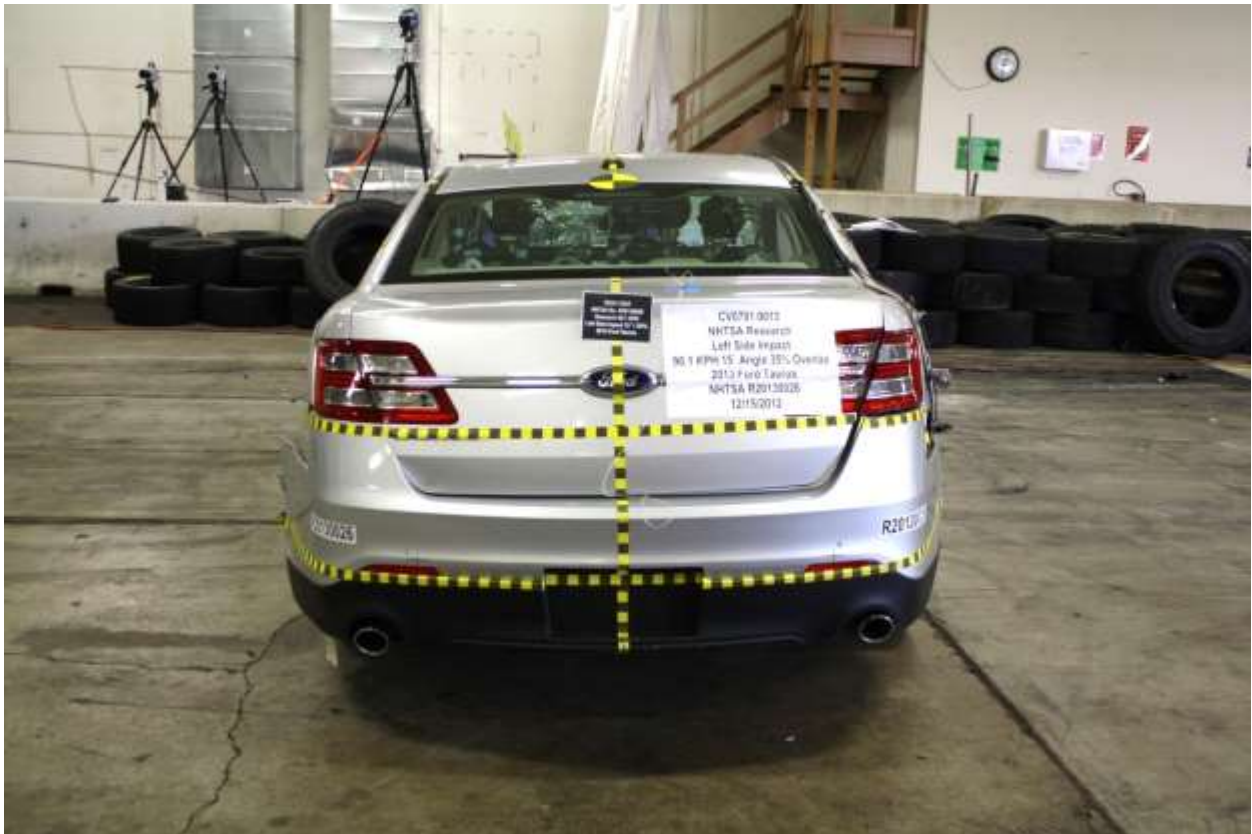
**No. 011 Pre-Test Left Rear 3-4 View of Test Vehicle**



**No. 012 Post-Test Left Rear 3-4 View of Test Vehicle**



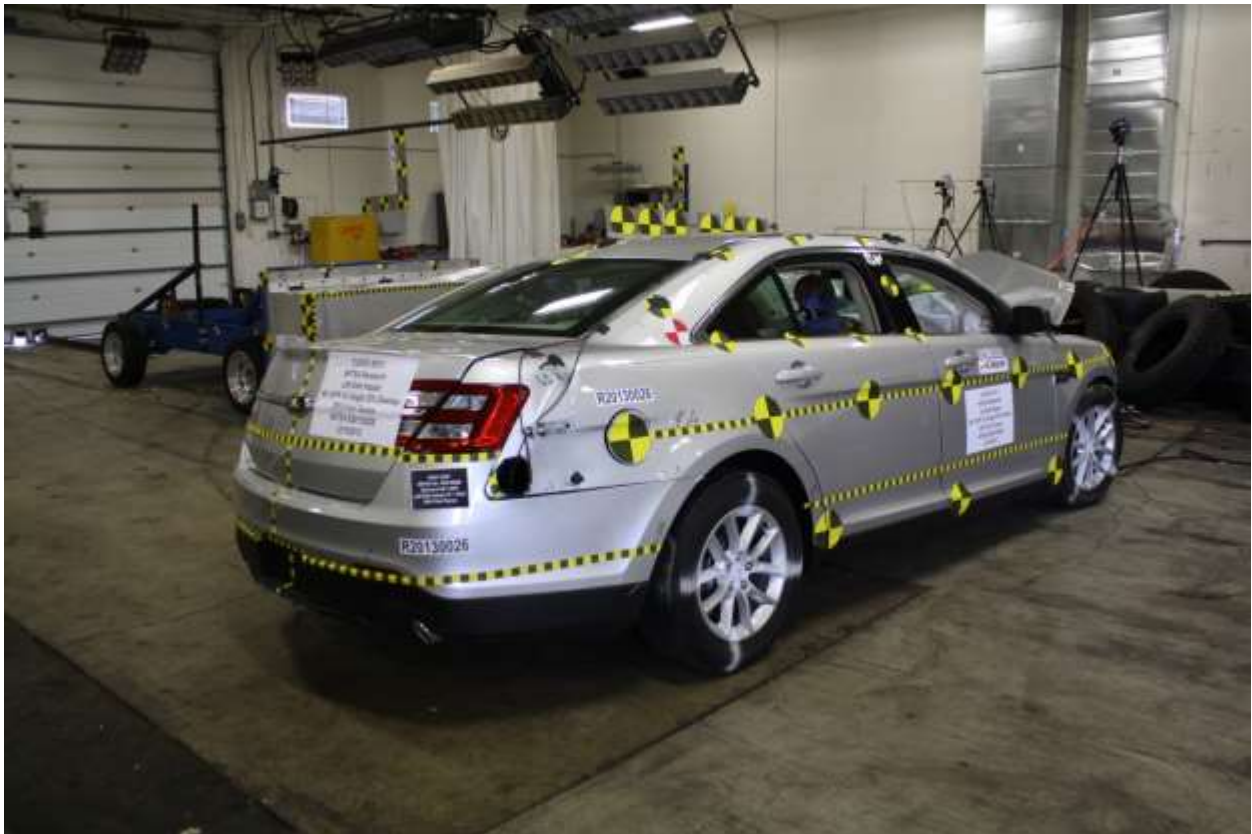
**No. 013 Pre-Test Rear View of Test Vehicle**



**No. 014 Post-Test Rear View of Test Vehicle**



**No. 015 Pre-Test Right Rear 3-4 View of Test Vehicle**



**No. 016 Post-Test Right Rear 3-4 View of Test Vehicle**



**No. 017 Pre-Test Right Side View of Test Vehicle**



**No. 018 Post-Test Right Side View of Test Vehicle**



**No. 019 Pre-Test Right Front 3-4 View of Test Vehicle**



**No. 020 Post-Test Right Front 3-4 View of Test Vehicle**





**No. 023 Pre-Test Left Side View of RMDB against target vehicle at ideal Impact Point**



**No. 024 Pre-Test Right Side View of RMDB against target vehicle at ideal Impact Point**



No. 025 Pre-Test Close-up View of Impact Point



No. 026 Post-Test Close-up View of Impact Point



**No. 027 Post-Test Vehicle Overhead View**



No. 028 Pre-Test Close-up View of Driver Door Latch



No. 029 Post-Test Close-up View of Driver Door Latch



No. 030 Pre-Test Close-up View of Passenger Door Latch



No. 031 Post-Test Close-up View of Passenger Door Latch



No. 032 Pre-Test Windshield View



No. 033 Post-Test Windshield View



**No. 034 Pre-Test View of Driver Inner Door Panel**



**No. 035 Post-Test View of Driver Inner Door Panel**



**No. 036 Pre-Test View of Passenger Inner Door Panel**



**No. 037 Post-Test View of Passenger Inner Door Panel**



**No. 038 Pre-Test Overall View of Driver Knee Bolsters**



**No. 039 Post-Test Overall View of Driver Knee Bolsters**



**No. 040 Pre-Test Left Side View of Driver Knee Bolsters**



**No. 041 Post-Test Left Side View of Driver Knee Bolsters**



**No. 042 Pre-Test Right Side View of Driver Knee Bolsters**



**No. 043 Post-Test Right Side View of Driver Knee Bolsters**



No. 044 Pre-Test View of Driver Floor pan at Left sill level, w/carpet



No. 045 Post-Test View of Driver Floor pan at Left sill level, w/carpet



No. 046 Pre-Test View of Driver Floor pan at Mid seat level, w/carpet



No. 047 Post-Test view of Driver Floor pan at Mid seat level, w/carpet



**No. 048 Pre-Test View of Driver Floor pan at Left sill level, w/o carpet**



**No. 049 Post-Test View of Driver Floor pan at Left sill level, w/o carpet**



No. 050 Pre-Test View of Driver Floor pan at Mid seat level, w/o carpet



No. 051 Post-Test view of Driver Floor pan at Mid seat level, w/o carpet



**No. 052 Pre-Test Driver Front Windshield View**



**No. 053 Post-Test Driver Front Windshield View**



**No. 054 Pre-Test Left Side View of Driver and Interior**



**No. 055 Post-Test Left Side View of Driver and Interior**



No. 056 Pre-Test Left Side Driver Window View



No. 057 Post-Test Left Side Driver Window View



**No. 058 Pre-Test Right Side View of Driver and Interior**



**No. 059 Post-Test Right Side View of Driver and Interior**



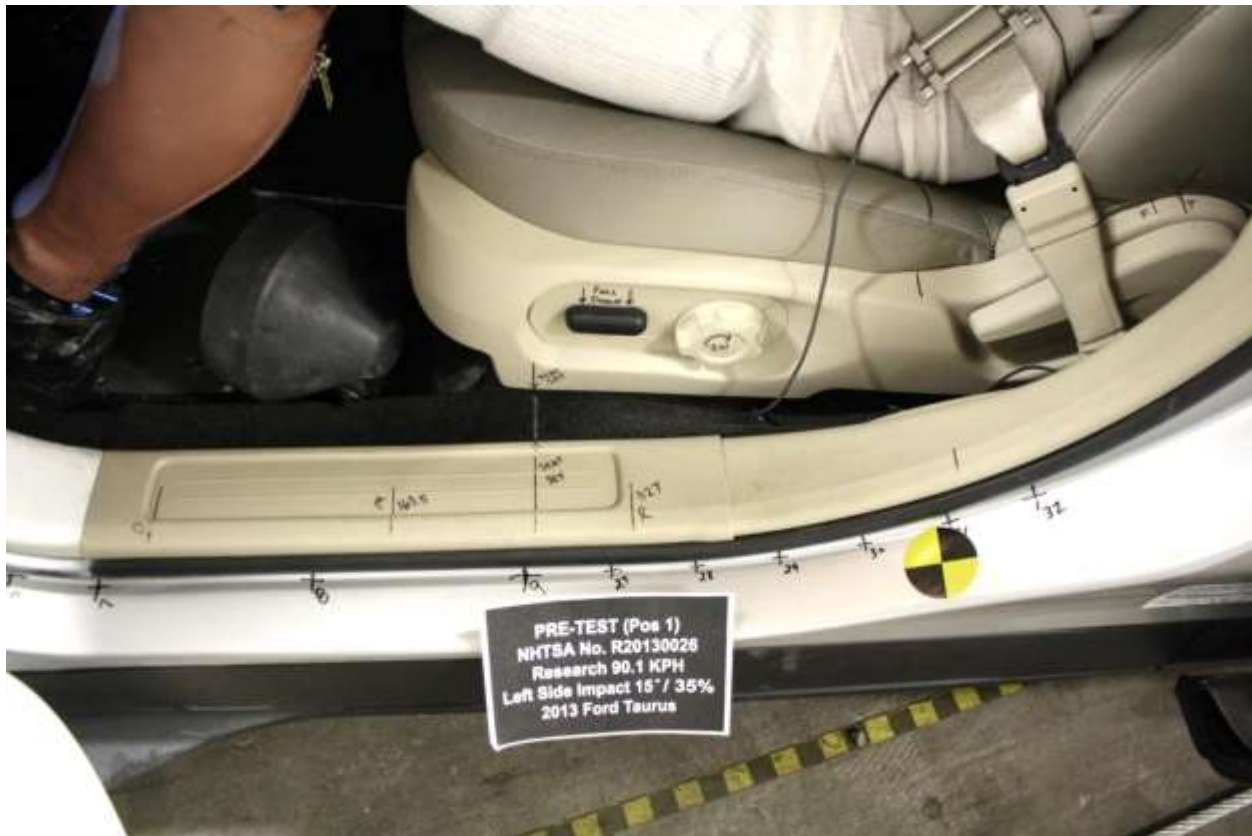
No. 060 Pre-Test View of Driver Door Clearance



No. 061 Post-Test View of Driver Door Clearance



No. 062 Pre-Test View of Parking Brake



**No. 063 Pre-Test Driver Seat Fore Aft Markings**



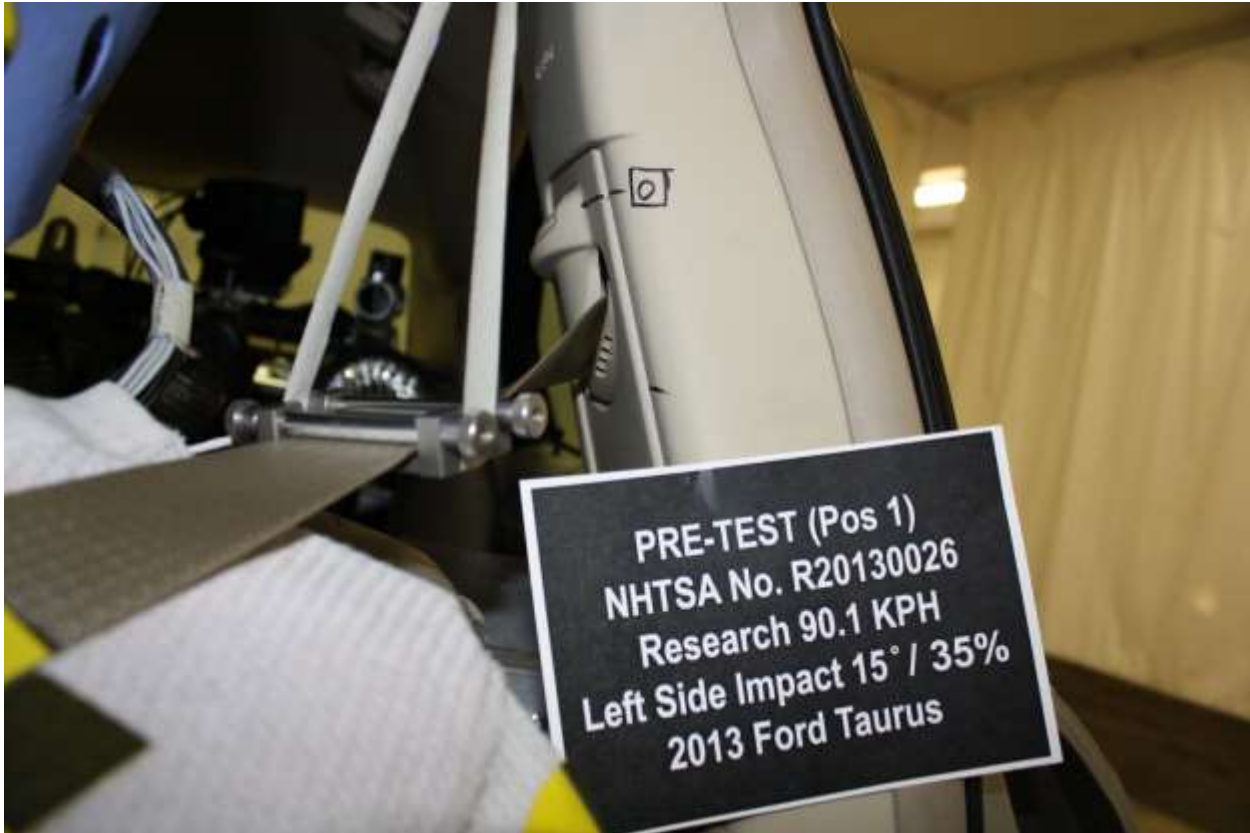
**No. 064 Post-Test Driver Seat Fore Aft Markings**



No. 065 Pre-Test Driver Seat Back Markings



No. 066 Pre-Test Overhead View of Driver Thighs on Seat



No. 067 Pre-Test Driver Adjustable D-Ring



No. 068 Post-Test Driver Adjustable D-Ring



**No. 069 Pre-Test Driver Feet**



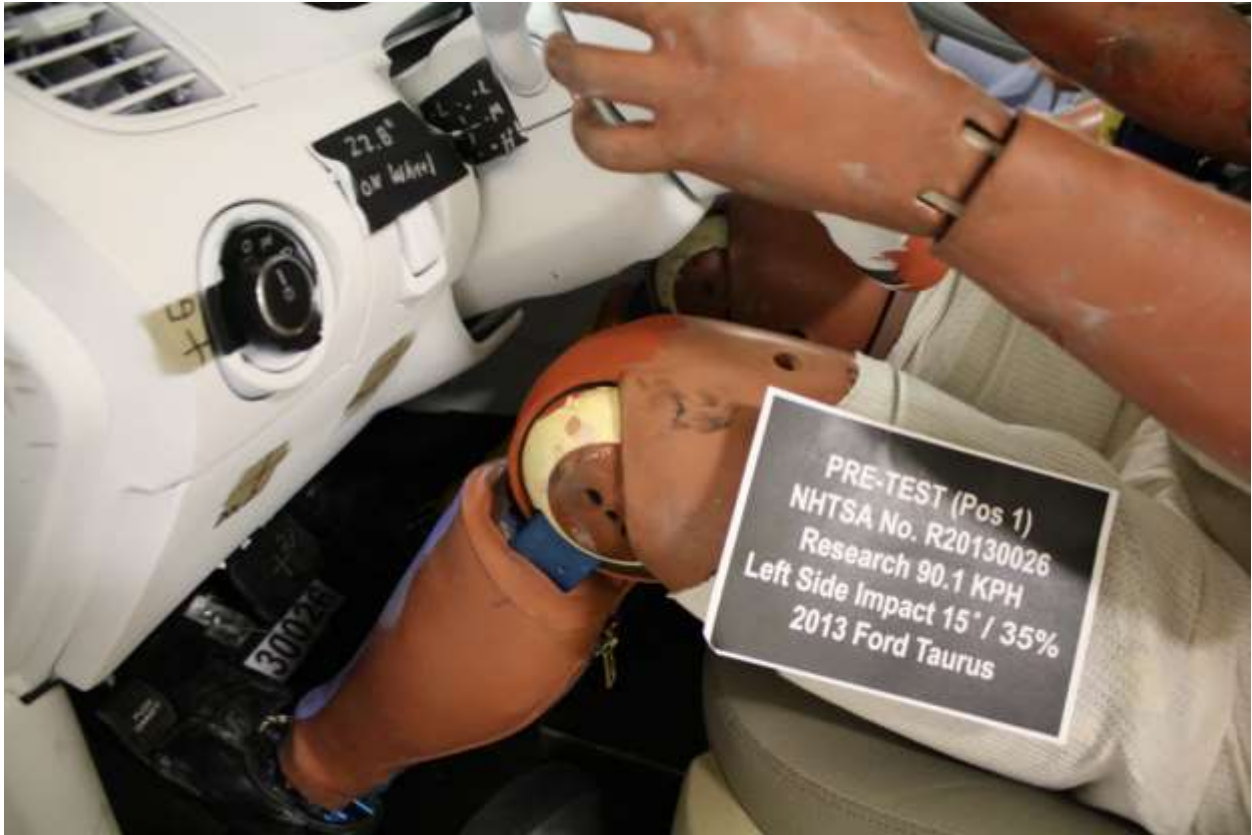
**No. 070 Post-Test Driver Feet**



No. 071 Pre-Test View of Driver Right Knee and Bolster



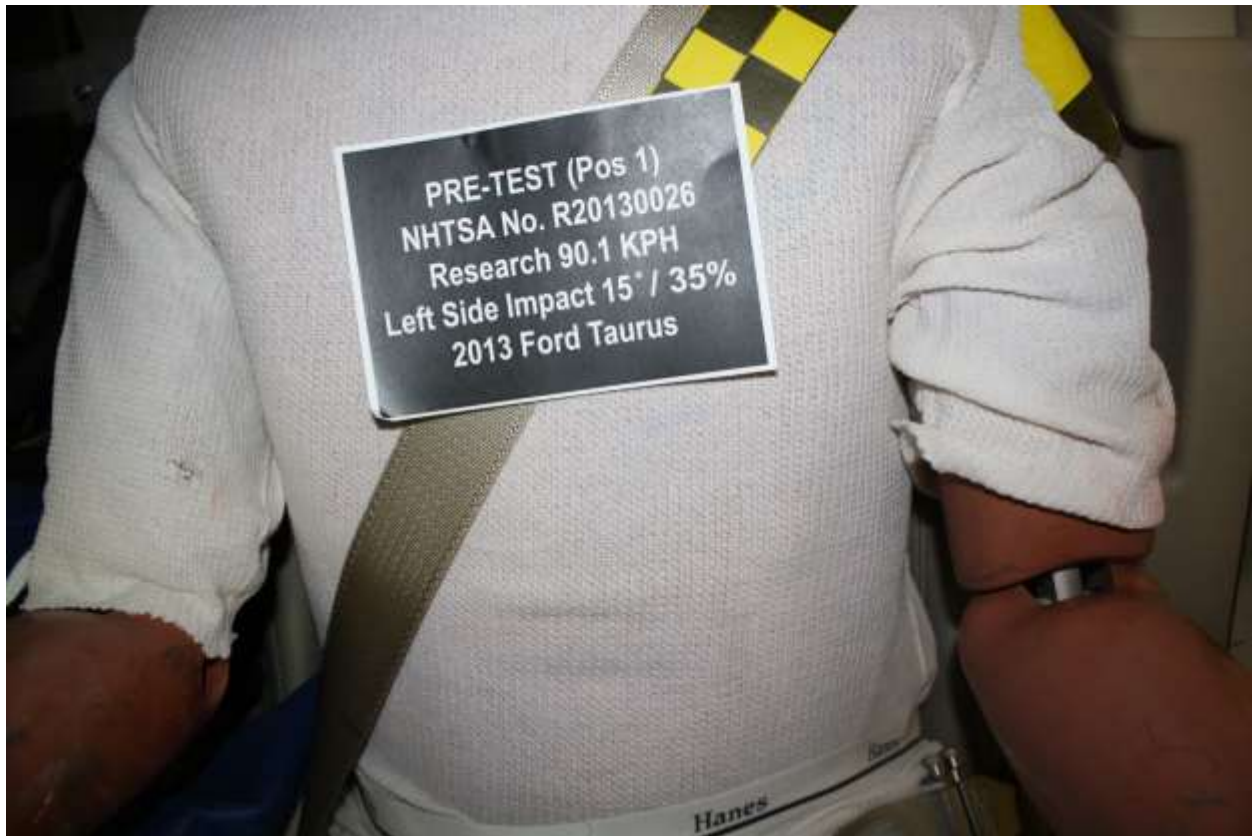
No. 072 Post-Test View of Driver Right Knee and Bolster



**No. 073 Pre-Test View of Driver Left Knee and Bolster**



**No. 074 Post-Test View of Driver Left Knee and Bolster**



**No. 075 Pre-Test View of Driver Abdomen**



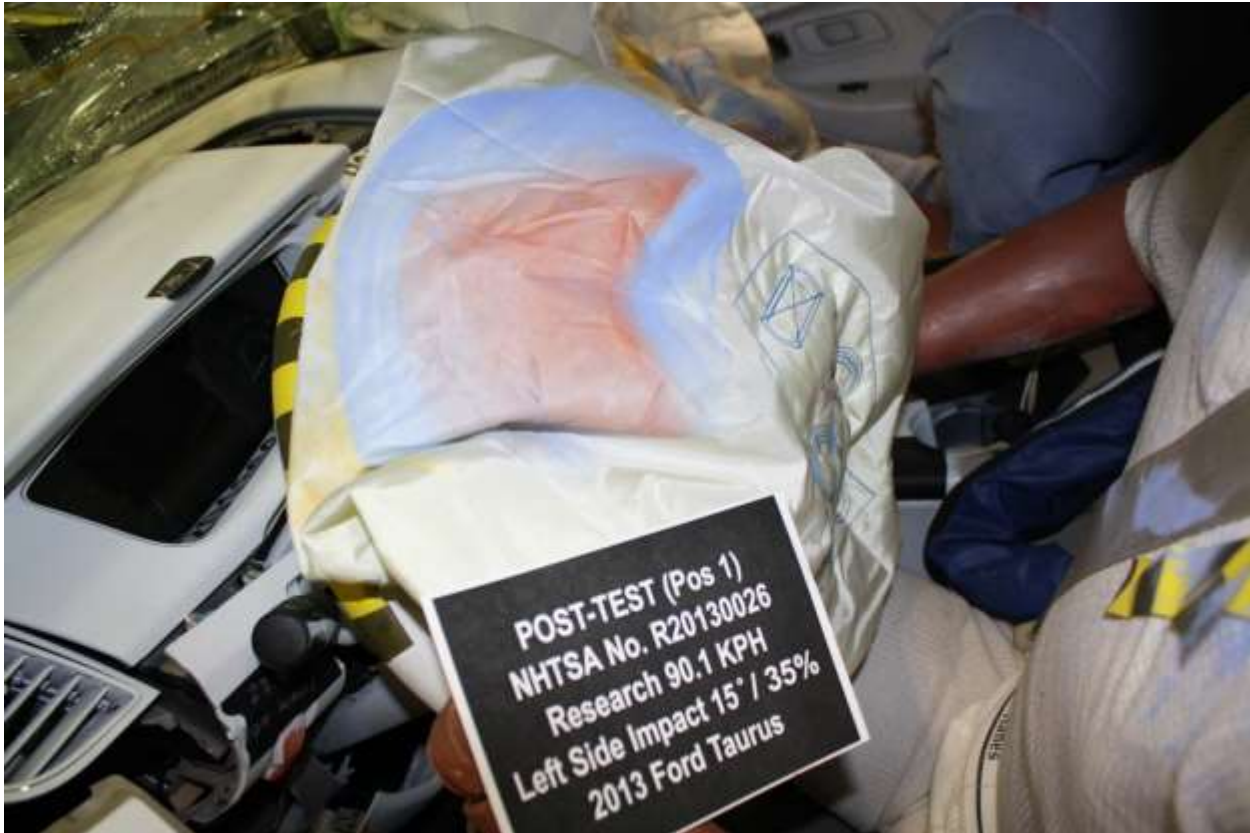
**No. 076 Post-Test View of Driver Abdomen**



**No. 077 Pre-Test Left Side View of Steering Wheel set position**



**No. 078 Post-Test Left Side View of Steering Wheel set position**



**No. 079 Post-Test View of Driver Head Contact with Front Airbag**

# Photo Not Applicable

**No. 080 Post-Test View of Driver Head Contact with Curtain Airbag**



No. 081 Post-Test View of Driver Head Contact with Vehicle Interior – A

**Photo Not Applicable**

No. 081a Post-Test View of Driver Head Contact with Vehicle Interior - B

# **Photo Not Applicable**

**No. 081b Post-Test View of Driver Head Contact with Vehicle Interior - C**



**No. 082 Pre-Test Overall View of Passenger Knee Bolsters**



**No. 083 Post-Test Overall View of Passenger Knee Bolsters**



**No. 084 Pre-Test Left Side View of Passenger Knee Bolsters**



**No. 085 Post-Test Left Side View of Passenger Knee Bolsters**



**No. 086 Pre-Test Right Side View of Passenger Knee Bolsters**



**No. 087 Post-Test Right Side View of Passenger Knee Bolsters**



**No. 088 Pre-Test View of Passenger Floor pan at Left sill level, w/carpet – Placard should say Pre-Test not Post-Test**



**No. 089 Post-Test View of Passenger Floor pan at Left sill level, w/carpet**



**No. 090 Pre-Test View of Passenger Floor pan at Mid seat level, w/carpet– Placard should say Pre-Test not Post-Test**



**No. 091 Post-Test view of Passenger Floor pan at Mid seat level, w/carpet**



**No. 092 Pre-Test View of Passenger Floor pan at Left sill level, w/o carpet**



**No. 093 Post-Test View of Passenger Floor pan at Left sill level, w/o carpet**



No. 094 Pre-Test View of Passenger Floor pan at Mid seat level, without carpet



No. 095 Post-Test view of Passenger Floor pan at Mid seat level, wo carpet



**No. 096 Pre-Test Passenger Front Close-up View, Windshield**



**No. 097 Post-Test Passenger Front Close-up View, Windshield**



**No. 098 Pre-Test Left Side Passenger and Interior View**



**No. 099 Post-Test Left Side Passenger and Interior View**



No. 100 Pre-Test Right Side Passenger Window View



No. 101 Post-Test Right Side Passenger Window View



**No. 102 Pre-Test Right Side Passenger and Interior View**



**No. 103 Post-Test Right Side Passenger and Interior View**



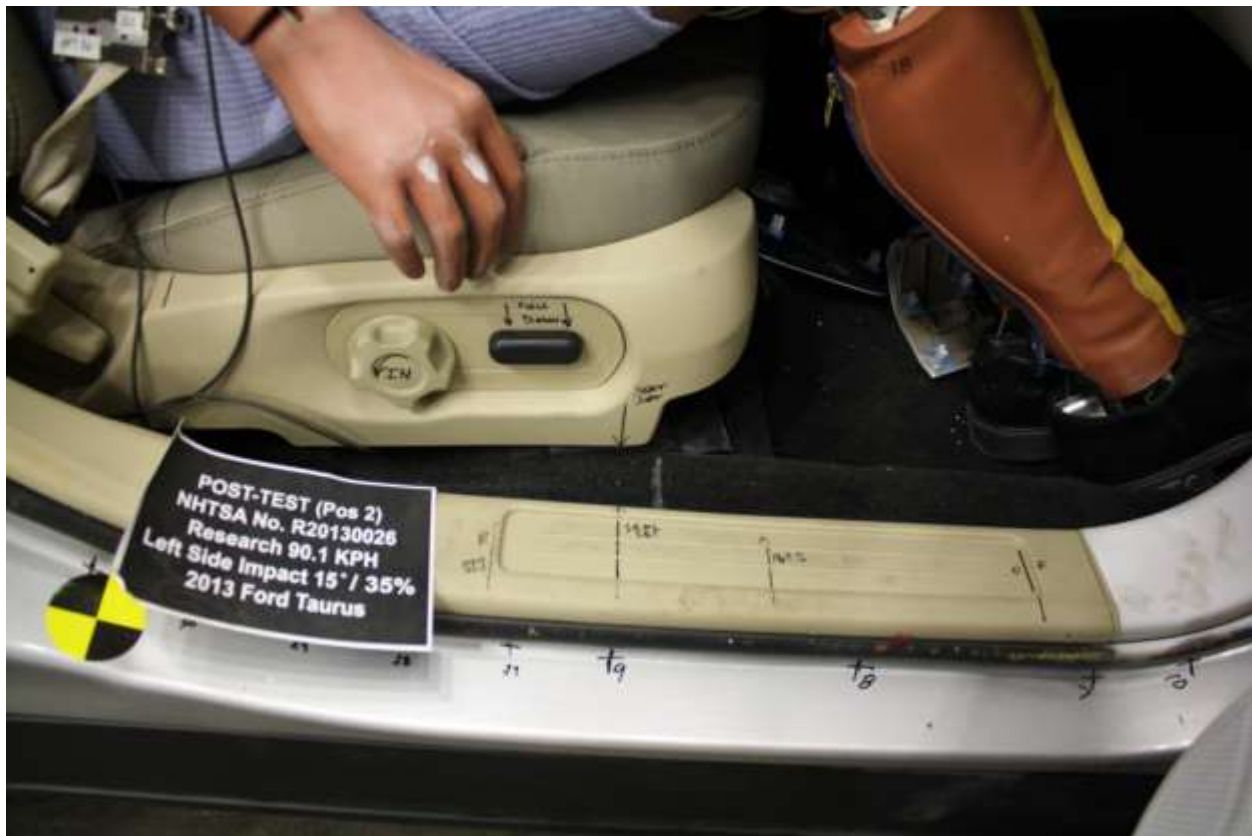
**No. 104 Pre-Test View of Passenger Door Clearance**



**No. 105 Post-Test View of Passenger Door Clearance**



No. 106 Pre-Test Passenger Seat Fore-Aft Markings



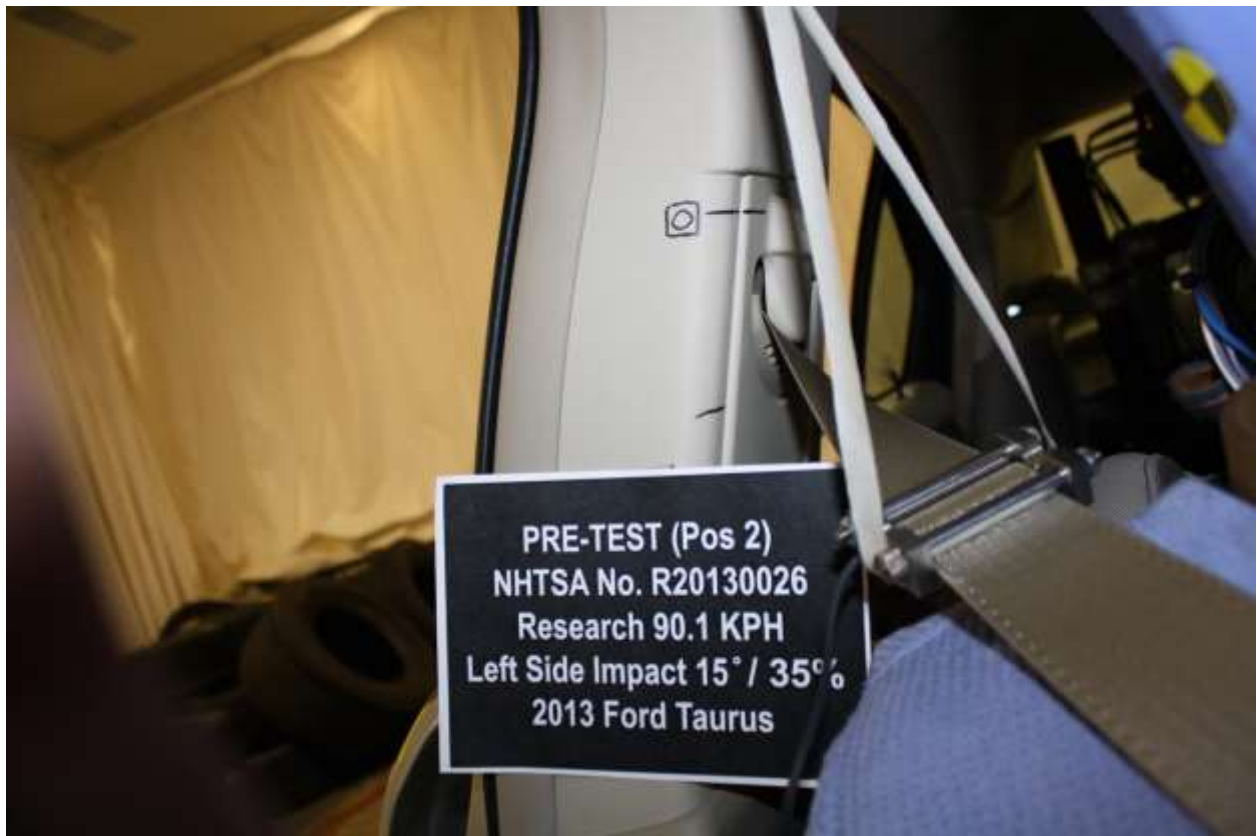
No. 107 Post-Test Passenger Seat Fore-Aft Markings



**No. 108 Pre-Test Passenger Seat Back Markings**



**No. 109 Pre-Test Overhead View of Passenger Thighs on seat**



**No. 110 Pre-Test Passenger Adjustable D-ring**



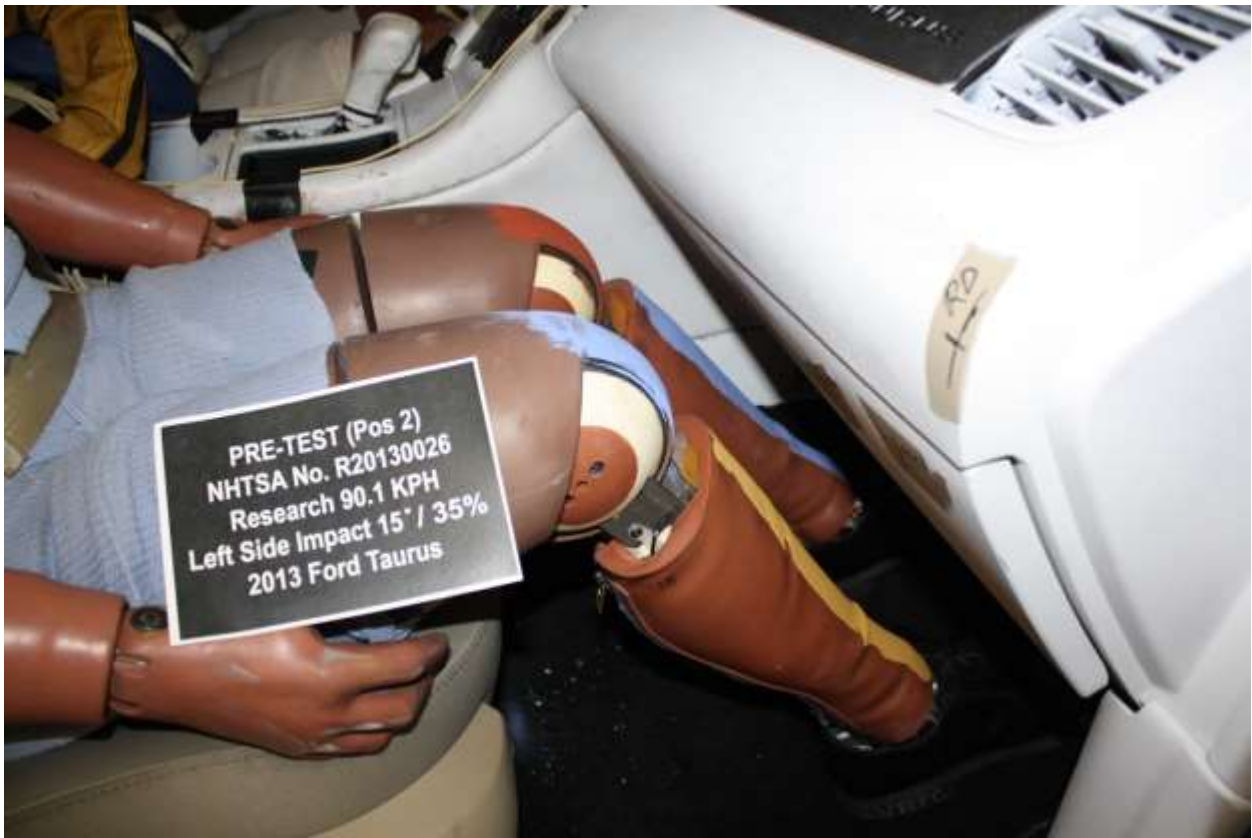
**No. 111 Post-Test Passenger Adjustable D-ring**



**No. 112 Pre-Test View of Passenger Feet**



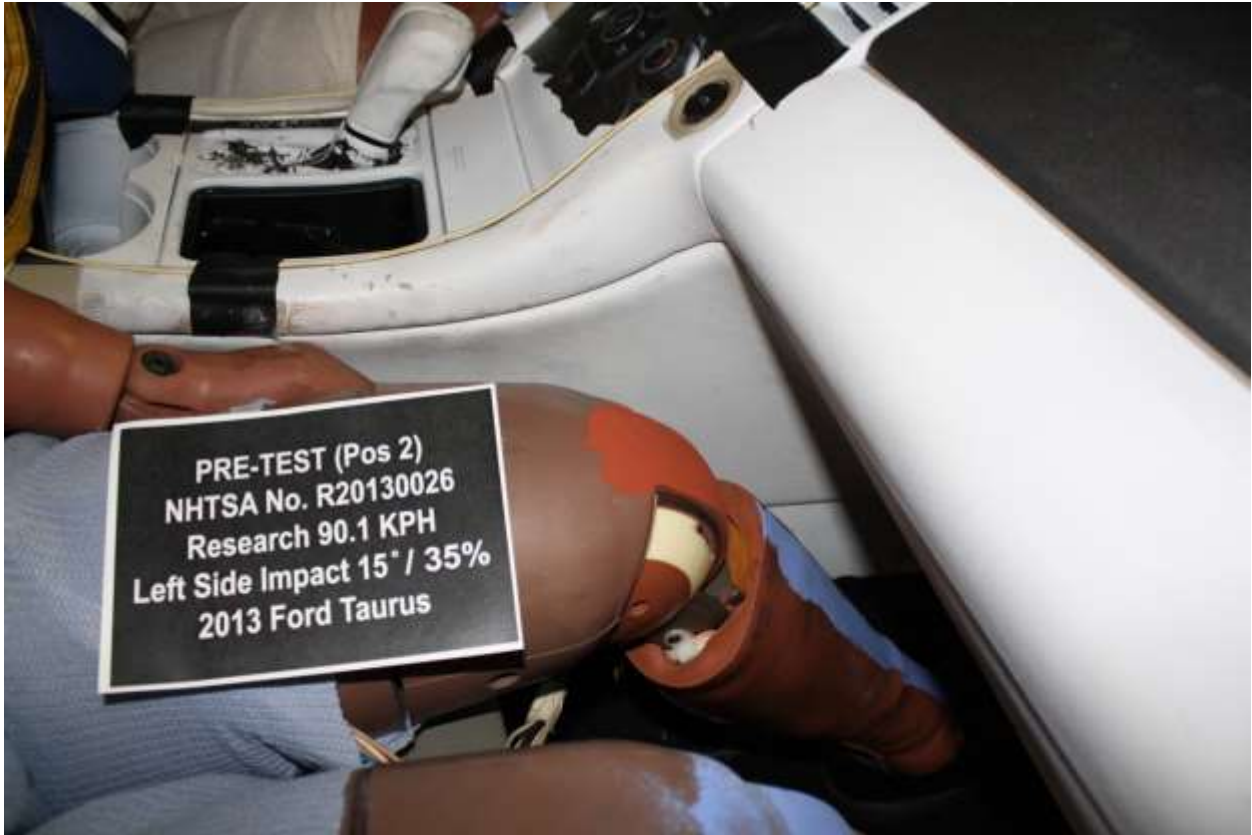
**No. 113 Post-Test View of Passenger Feet**



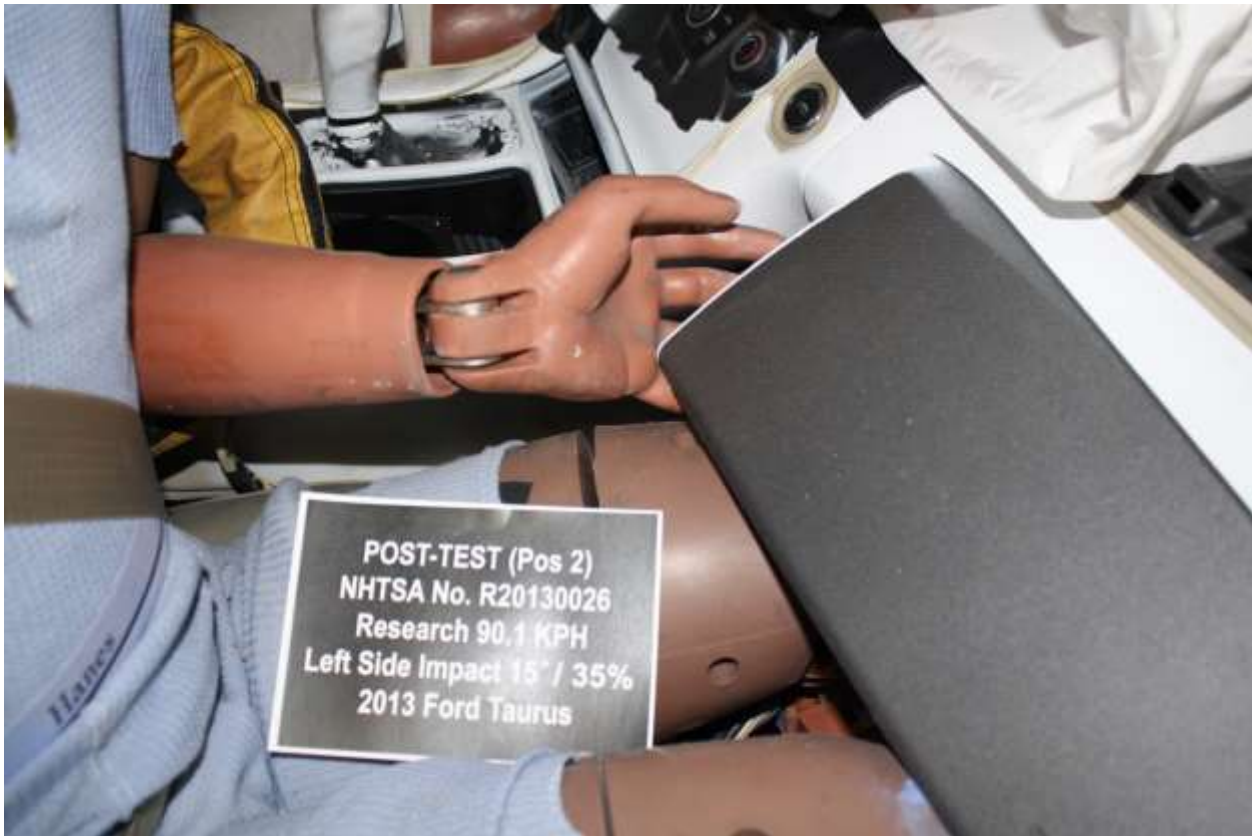
**No. 114 Pre-Test View of Passenger Right Knee and Bolster**



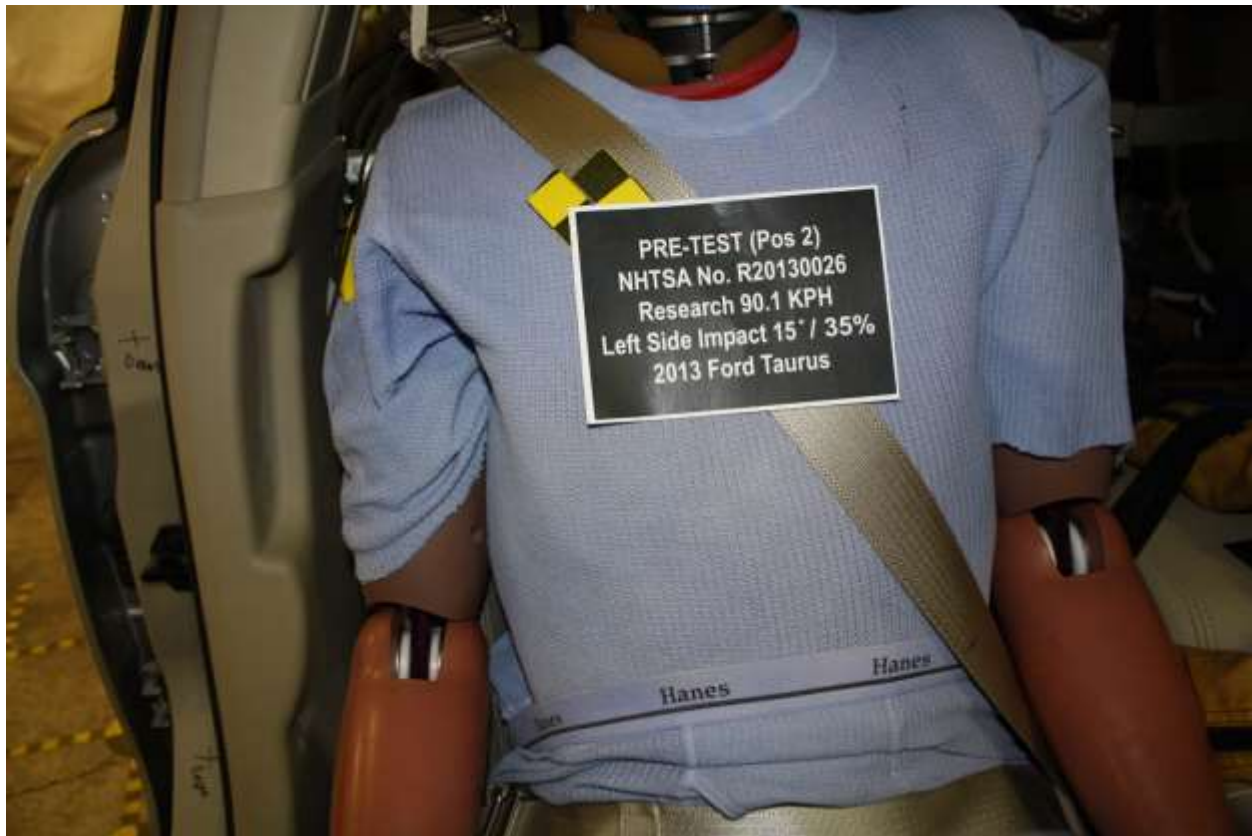
**No. 115 Post-Test View of Passenger Right Knee and Bolster**



**No. 116 Pre-Test View of Passenger Left Knee and Bolster**



**No. 117 Post-Test View of Passenger Left Knee and Bolster**



**No. 118 Pre-Test View of Passenger Abdomen**



**No. 119 Post-Test View of Passenger Abdomen**



**No. 120 Post-Test View of Passenger Head contact with Airbag – Front**

# Photo Not Applicable

**No. 120a Post-Test View of Passenger Head contact with Airbag - Curtain**



**No. 121 Post-Test View of Passenger Head contact with Interior**

**Photo Not Applicable**

**No. 121a Post-Test View of Passenger Head contact with Interior**

# Photo Not Applicable

No. 121b Post-Test View of Passenger Head contact with Interior



No. 122 Post-Test Passenger Contact With Glovebox



No. 123 Pre-Test Ballast Locations



No. 124 Post-Test Speed Trap Readout



No. 125 Pre-Test View of Fuel Filler Cap



No. 126 Post-Test View of Fuel Filler Cap



**No. 127 Pre-Test Engine Compartment View**



**No. 128 Post-Test Engine Compartment View**



**No. 129 Pre-Test View of Front Underbody (perpendicular to vehicle)**



**No. 130 Post-Test View of Front Underbody (perpendicular to vehicle)**



**No. 131 Pre-Test View of Mid Underbody (perpendicular to vehicle)**



**No. 132 Post-Test View of Mid Underbody (perpendicular to vehicle)**



**No. 133 Pre-Test View of Rear Underbody (perpendicular to vehicle)**



**No. 134 Post-Test View of Rear Underbody (perpendicular to vehicle)**



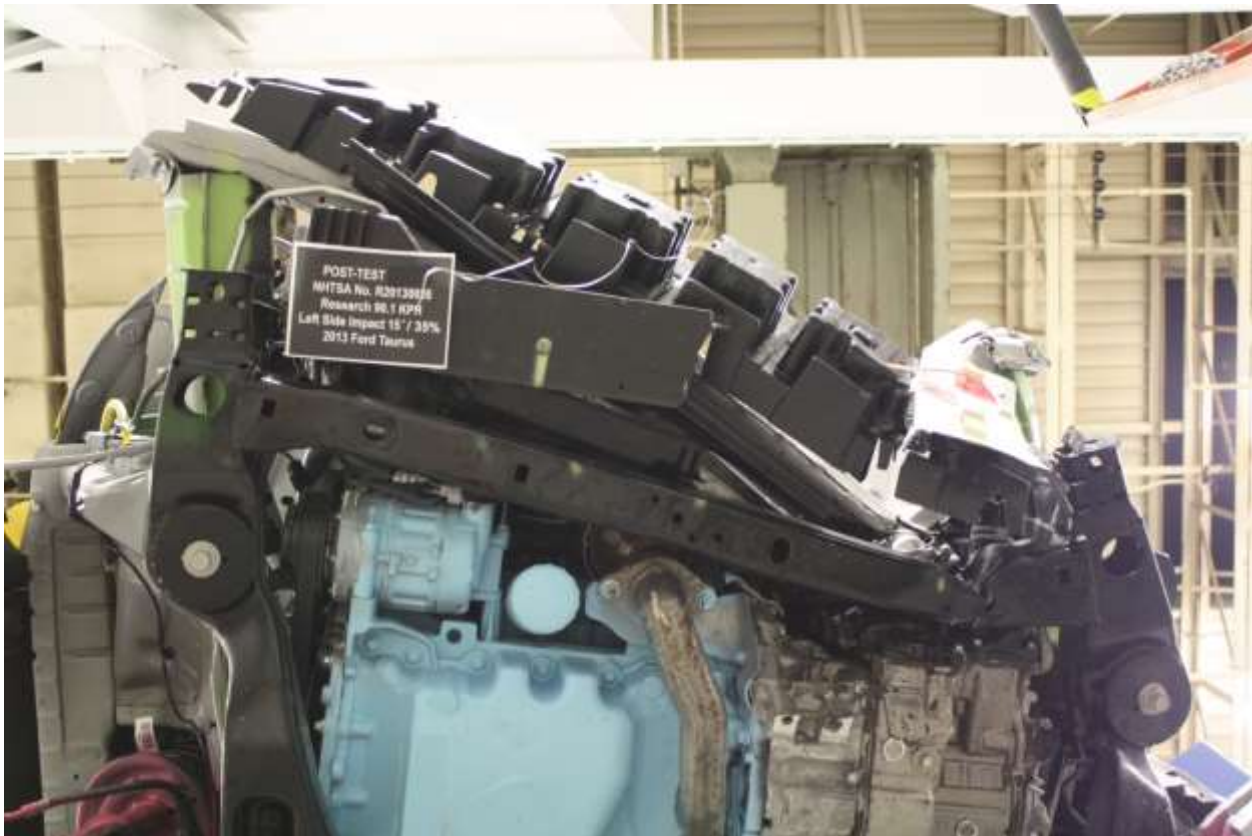
**No. 135 Pre-Test View of Steering rack and or sway bar**



**No. 136 Post-Test View of Steering rack and or sway bar**



**No. 137 Pre-Test Bumper to Rail Attachments and Crush Initiators**



**No. 138 Post-Test Bumper to Rail Attachments and Crush Initiators**



**No. 139 Post-Test View of Front Sub-Frame Deformation**



**No. 140 Pre-Test Frame Rail with tire removed**



**No. 141 Post-Test Frame Rail with tire removed**



No. 142 Pre-Test View of Front Driver Wheel Well w/ Tire Removed



No. 143 Post-Test  $\frac{3}{4}$  View of Front Driver Wheel Well w/ Tire Removed



**No. 144 Post-Test Side View of Front Driver Wheel Well w/ Tire Removed**



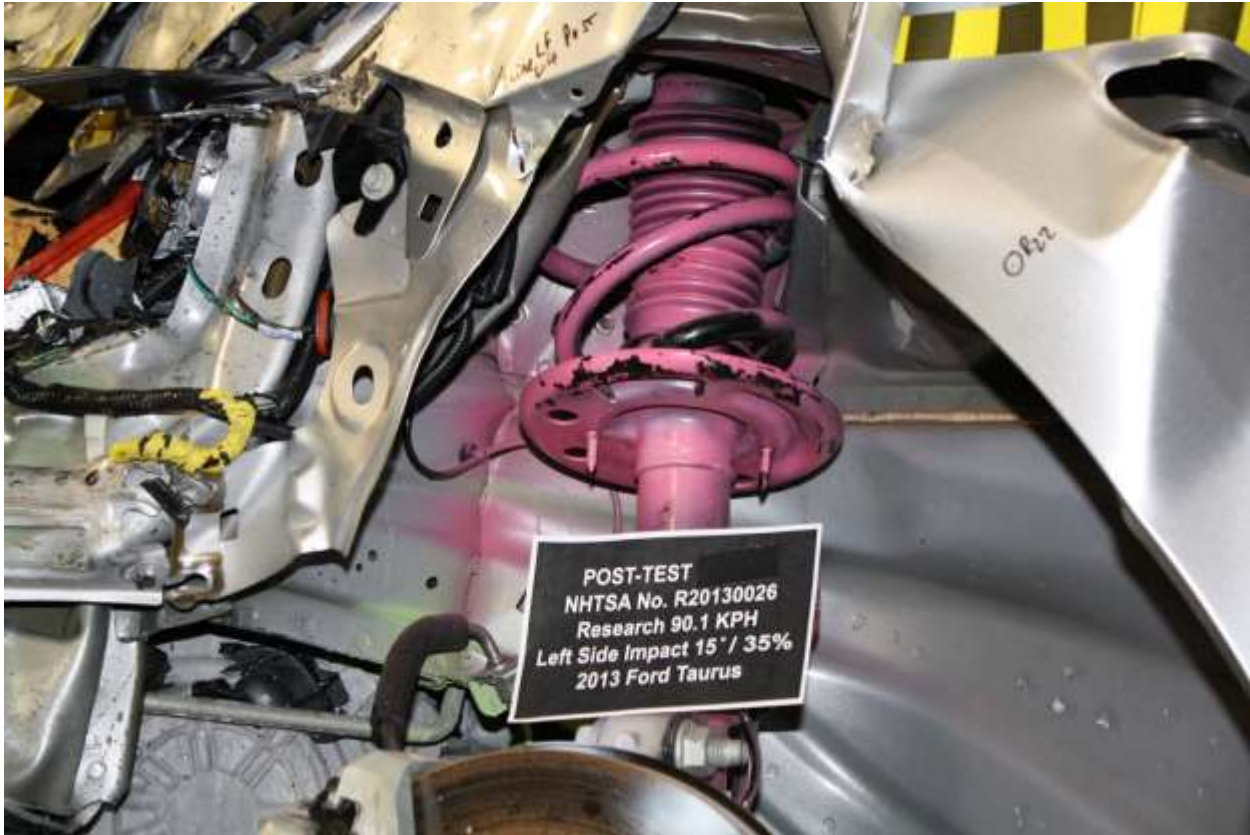
**No. 145 Post-Test Right Side 3/4 Rear View of the Front Driver Wheel Well w/ Tire Removed**



**No. 146 Post-Test Looking Down at the Front Driver Shotgun**



**No. 147 Post-Test Right Side 3/4 View of Front Driver Shotgun**



**No. 148 Post-Test Front Driver Close up View of Suspension w/ Tire Removed**



**No. 149 Post-Test ¾ View of Front Passenger Wheel Well w/ Tire Removed**



**No. 150 Post-Test Side View of Front Passenger Wheel Well w/ Tire Removed**



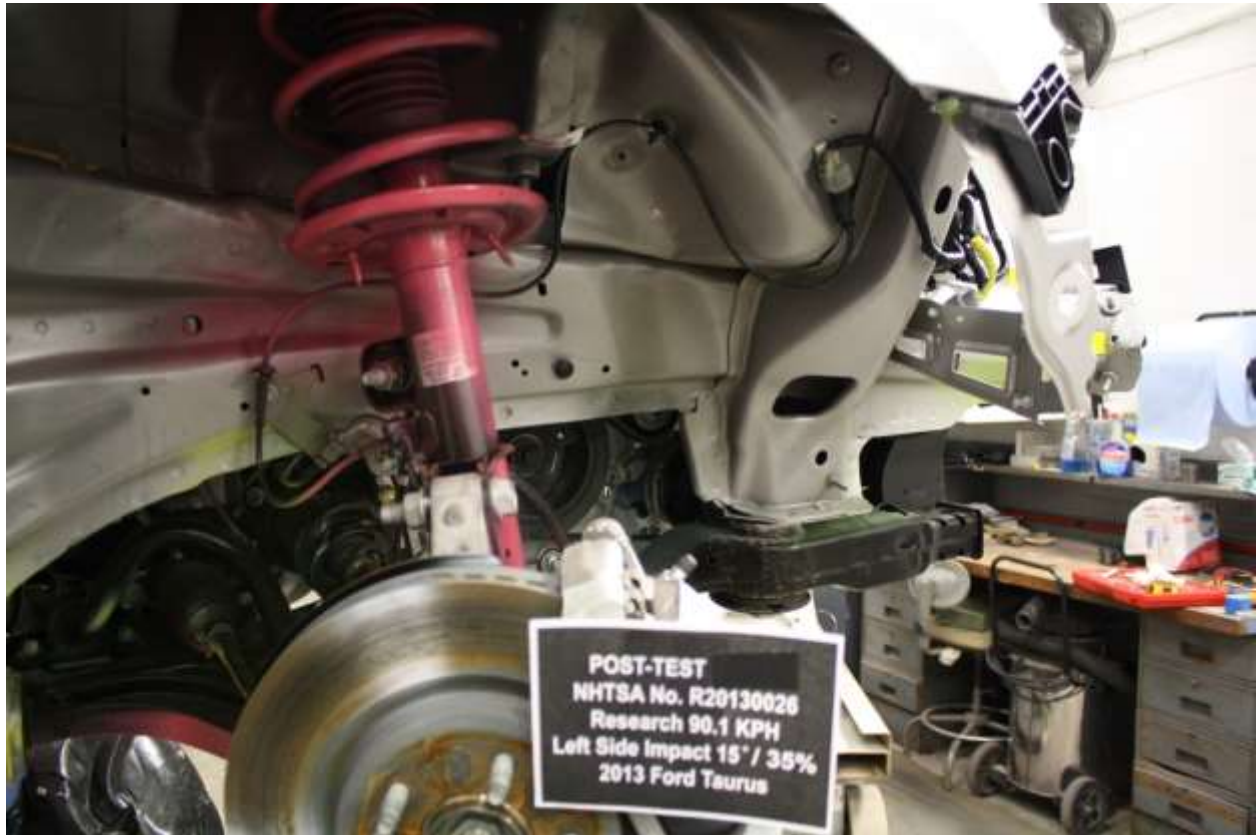
**No. 151 Post-Test Right Side 3/4 Rear View of the Front Passenger Wheel Well w/ Tire Removed**



**No. 152 Post-Test Looking Down at the Front Passenger Shotgun**



**No. 153 Post-Test Right Side 3/4 View of Front Passenger Shotgun**



No. 154 Post-Test Front Passenger Close up View of Suspension w/ Tire Removed



No. 155 Post-Test View of Door Sill with Door Open- Struck Side



No. 156 Post-Test View of Deformation of A pillar-Struck Side



No. 157 Post-Test View of Deformation of B pillar-Struck Side



**No. 158 Post-Test View of Deformation of C pillar-Struck Side**



**No. 159 Post-Test View of Wheel and/or Tire Deformation-Struck Side**



No. 160 Post-Test View of Deformation of Rocker or Post-Struck Side



No. 161 Post-Test View of Windshield Separation



**No. 162 Pre-Test Left Side View of RMDB**



**No. 163 Post-Test Left Side View of RMDB**



No. 164 Pre-Test Right Side View of RMDB



No. 165 Post-Test Right Side View of RMDB



No. 166 Pre-Test Top View of RMDB



No. 167 Post-Test Top View of RMDB



**No. 168 Pre-Test Front View of RMDB**



**No. 169 Post-Test Front View of RMDB**



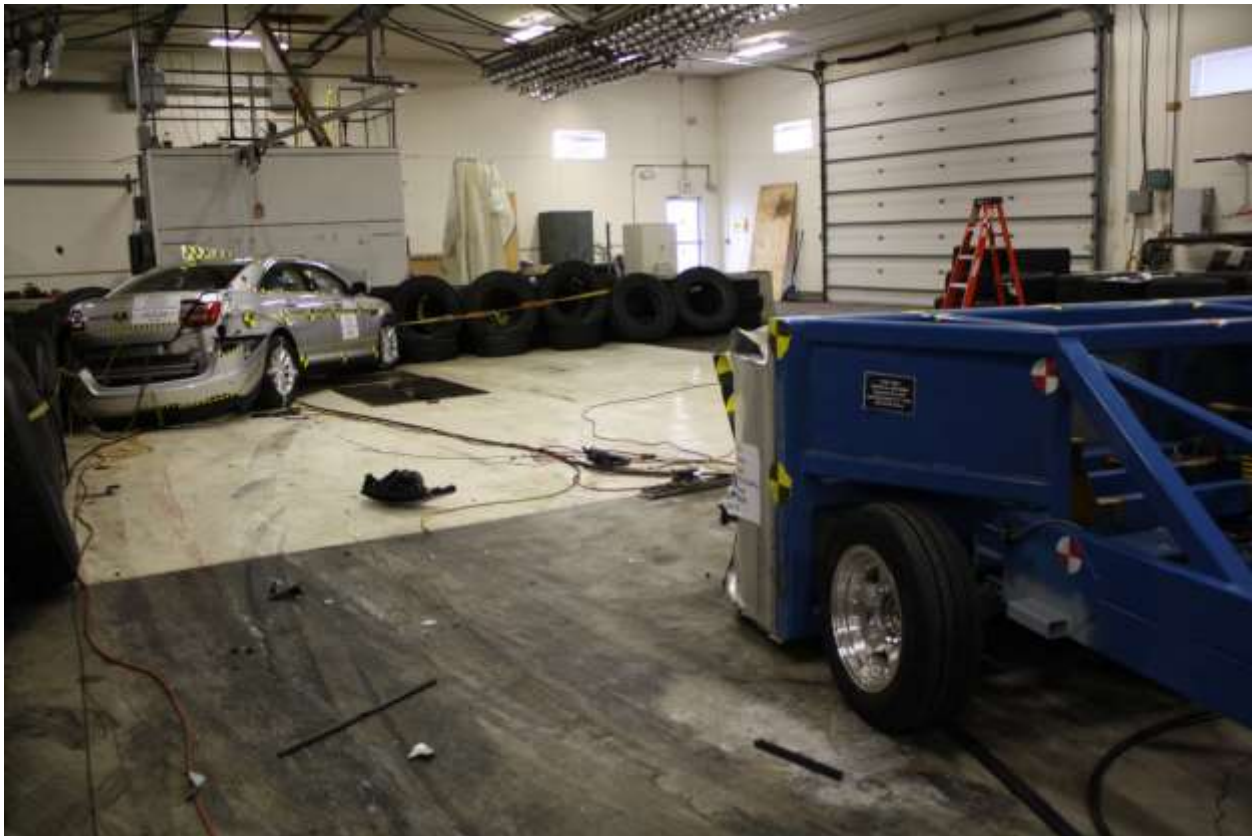
**No. 170 Pre-Test RMDB & Vehicle, Right Side**



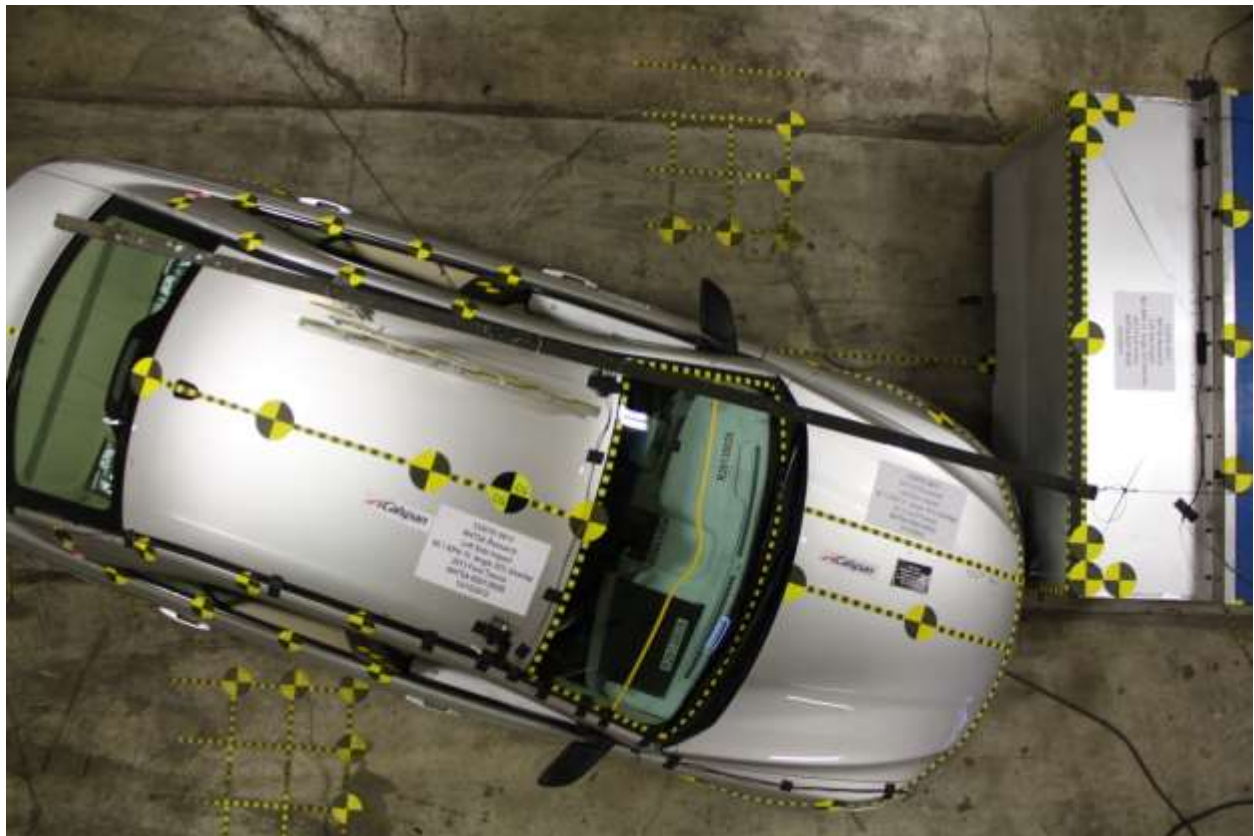
**No. 171 Post-Test RMDB & Vehicle, Right Side**



**No. 172 Pre-Test RMDB & Vehicle, Left Side**



**No. 173 Post-Test RMDB & Vehicle, Left Side**



**No. 174 Pre-Test RMDB & Vehicle, Top View**



**No. 175 Post-Test RMDB & Vehicle, Top View**



**No. 176 Pre-Test RMDB & Vehicle, Rear View**



**No. 177 Post-Test RMDB & Vehicle, Rear View**



No. 178 Pre-Test RMDB & Vehicle, Front View



No. 179 Post-Test RMDB & Vehicle, Front View



**No. 180 Vehicle at 0 Degrees on Static Rollover Device**



**No. 181 Vehicle at 90 Degrees on Static Rollover Device**



**No. 182 Vehicle at 180 Degrees on Static Rollover Device**



**No. 183 Vehicle at 270 Degrees on Static Rollover Device**



**No. 184 Vehicle at 360 Degrees on Static Rollover Device**



**No. 185 Impact Photo**

**APPENDIX B**  
**VEHICLE & DUMMY RESPONSE DATA TRACES**

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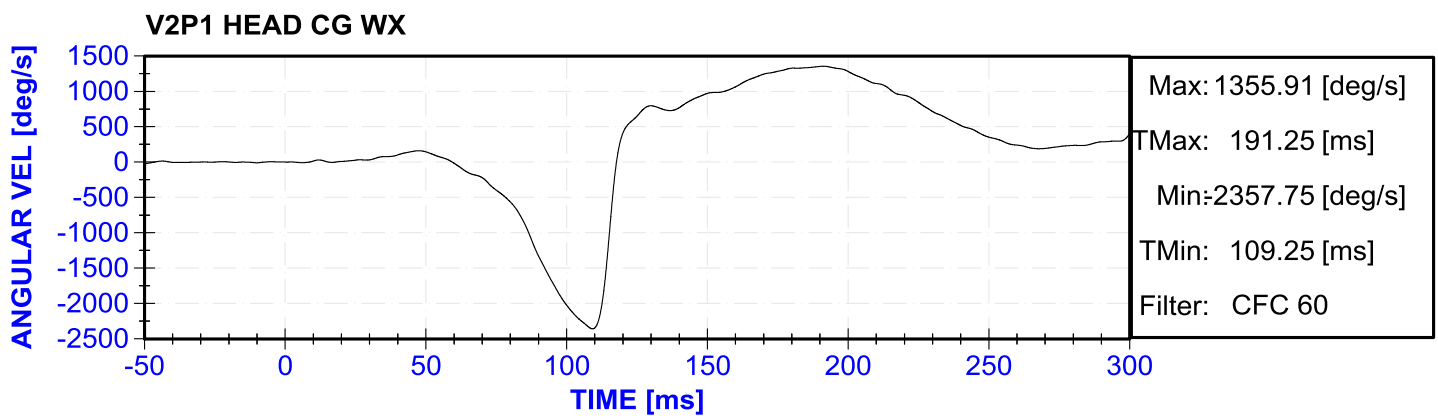
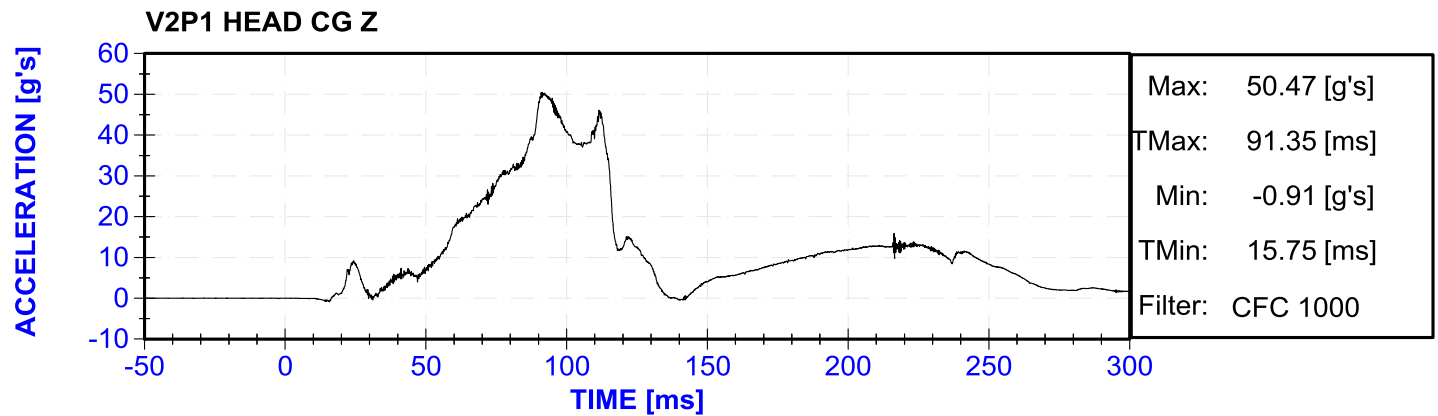
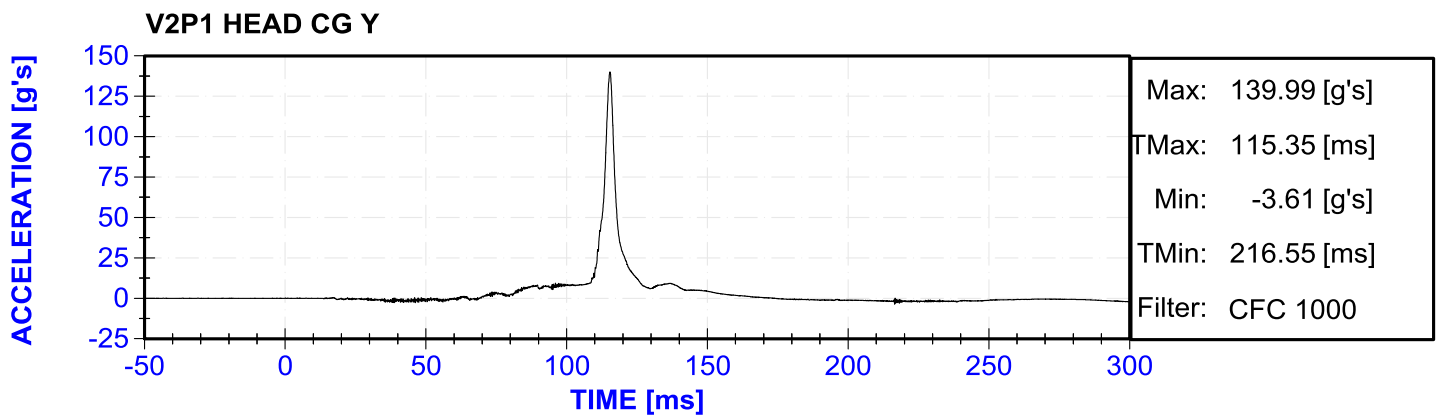
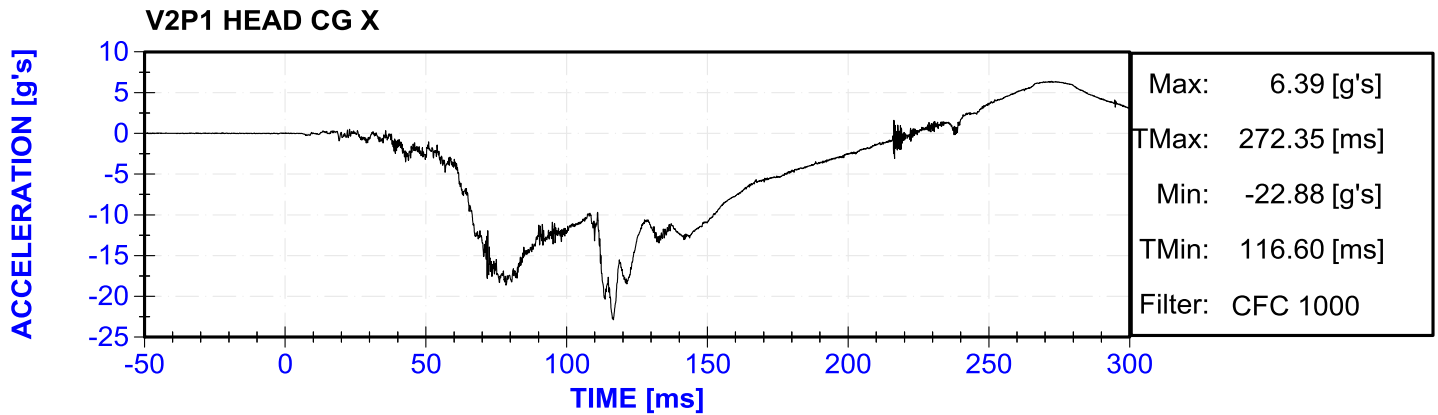
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Plot 66	V2P1 LEFT FEMUR MY	B-24
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Plot 68	V2P1 RIGHT FEMUR FX	B-24
Plot 69	V2P1 RIGHT FEMUR FY	B-25
Plot 70	V2P1 RIGHT FEMUR FZ	B-25
Plot 71	V2P1 RIGHT FEMUR MX	B-25
Plot 72	V2P1 RIGHT FEMUR MY	B-25
Plot 73	V2P1 RIGHT FEMUR MZ	B-26
Plot 74	V2P1 KNEE LEFT DX	B-26
Plot 75	V2P1 TIBIA LEFT UPPER FZ	B-26
Plot 76	V2P1 TIBIA LEFT UPPER MX	B-26
Plot 77	V2P1 TIBIA LEFT UPPER MY	B-27
Plot 78	V2P1 TIBIA LEFT LOWER FZ	B-27
Plot 79	V2P1 TIBIA LEFT LOWER MX	B-27
Plot 80	V2P1 TIBIA LEFT LOWER MY	B-27
Plot 81	V2P1 ANKLE LEFT POT RX	B-28
Plot 82	V2P1 ANKLE LEFT POT RY	B-28
Plot 83	V2P1 FOOT LEFT AZ	B-28
Plot 84	V2P1 KNEE RIGHT DX	B-28
Plot 85	V2P1 TIBIA RIGHT UPPER FZ	B-29
Plot 86	V2P1 TIBIA RIGHT UPPER MX	B-29
Plot 87	V2P1 TIBIA RIGHT UPPER MY	B-29
Plot 88	V2P1 TIBIA RIGHT LOWER FZ	B-29
Plot 89	V2P1 TIBIA RIGHT LOWER MX	B-30
Plot 90	V2P1 TIBIA RIGHT LOWER MY	B-30
Plot 91	V2P1 ANKLE RIGHT POT RX	B-30
Plot 92	V2P1 ANKLE RIGHT POT RY	B-30
Plot 93	V2P1 FOOT RIGHT AZ	B-31
Plot 94	V2 P1 DRIVER LAP BELT	B-31
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Plot 98	V2P2 HEAD CG Z	B-32
Plot 99	V2P2 HEAD CG WX	B-32
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Plot 102	V2P2 NECK UPPER FX	B-33
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Plot 104	V2P2 NECK UPPER FZ	B-33
Plot 105	V2P2 NECK UPPER MX	B-34
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Plot 107	V2P2 NECK UPPER MZ	B-34
Plot 108	V2P2 NECK LOWER FX	B-34
Plot 109	V2P2 NECK LOWER FY	B-35
Plot 110	V2P2 NECK LOWER FZ	B-35
Plot 111	V2P2 NECK LOWER MX	B-35
Plot 112	V2P2 NECK LOWER MY	B-35
Plot 113	V2P2 NECK LOWER MZ	B-36
Plot 114	V2P2 NECK SPRING LOAD CELL - FRONT	B-36

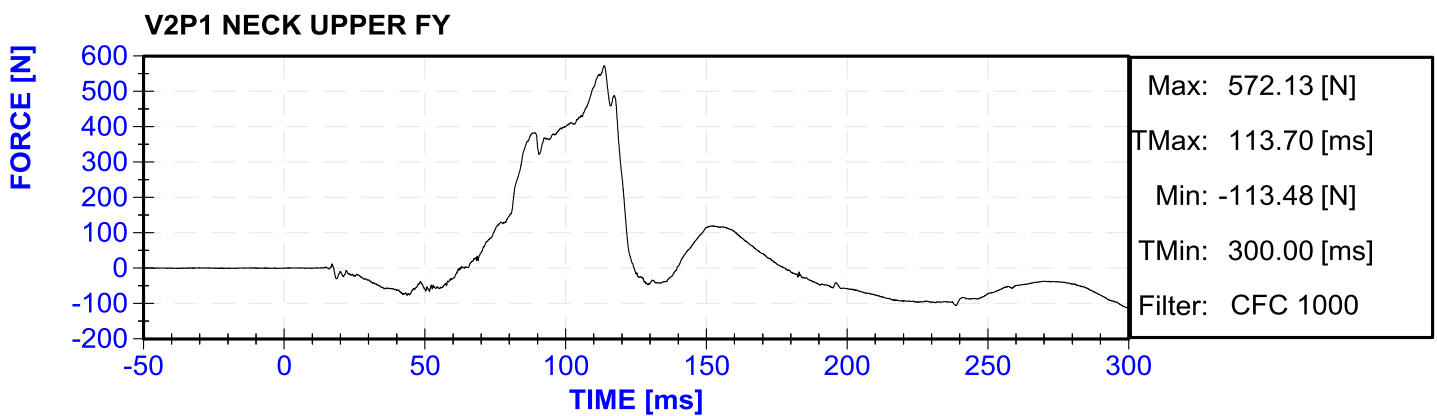
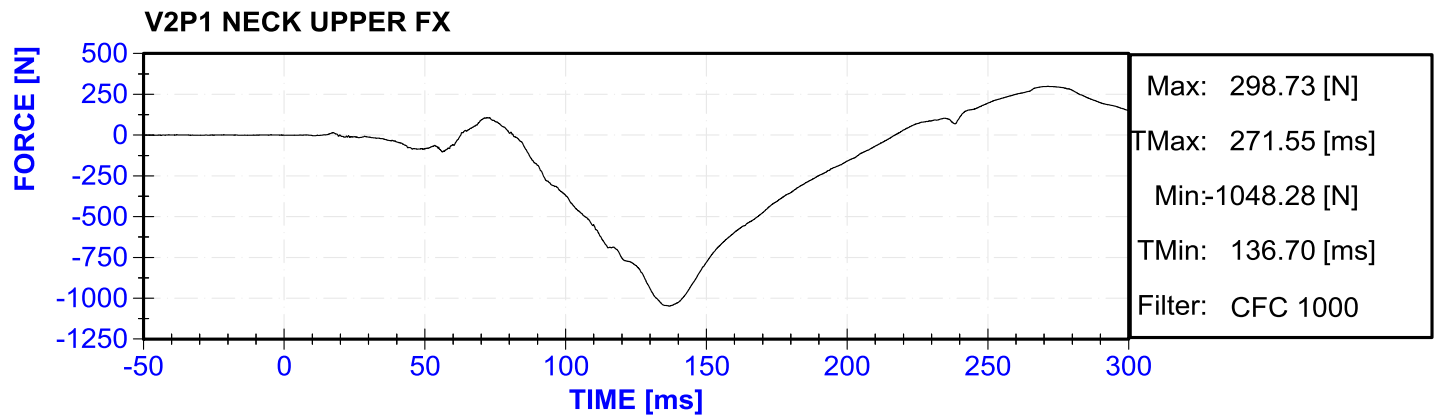
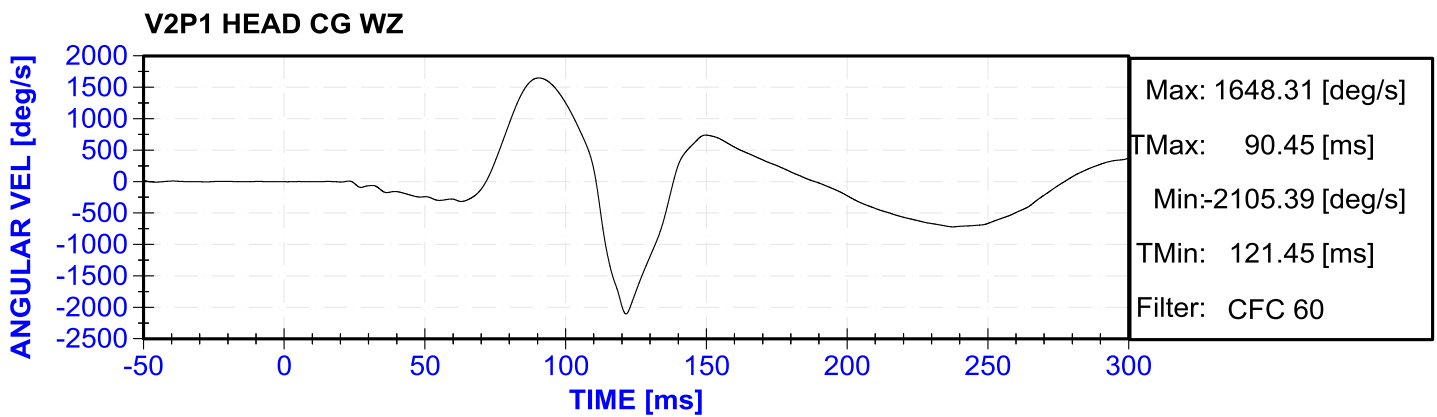
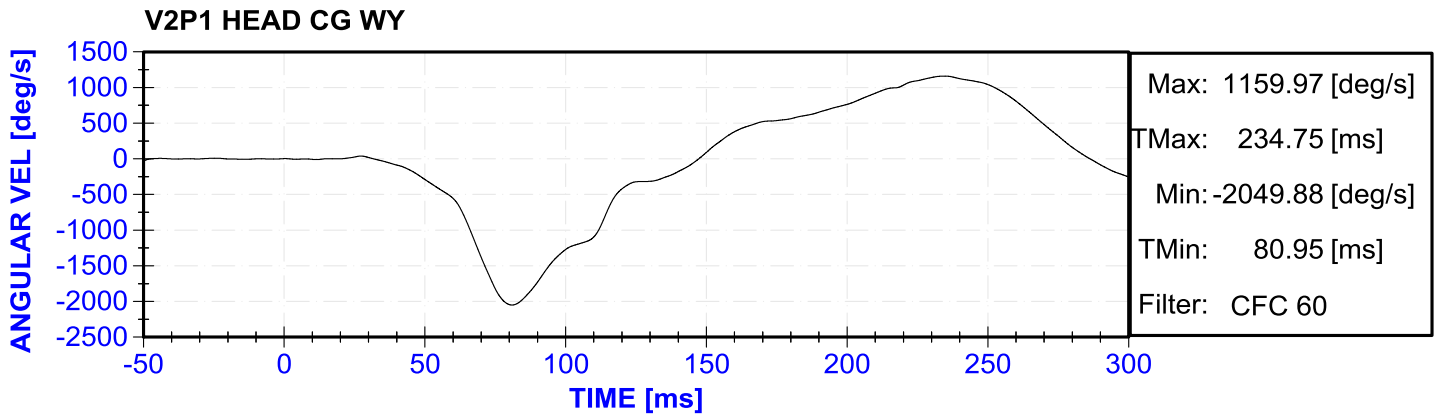
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Plot 116	V2P2 OC ANGLE RY	B-36
Plot 117	V2P2 T1 ACCEL AX	B-37
Plot 118	V2P2 T1 ACCEL AY	B-37
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Plot 125	V2P2 UL CHEST RZ	B-39
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Plot 129	V2P2 LL CHEST IRTRACC D	B-40
Plot 130	V2P2 LL CHEST RY	B-40
Plot 131	V2P2 LL CHEST RZ	B-40
Plot 132	V2P2 LR CHEST IRTRACC D	B-40
Plot 133	V2P2 LR CHEST RY	B-41
Plot 134	V2P2 LR CHEST RZ	B-41
Plot 135	V2P2 ABDOMEN LEFT IRTRACC D	B-41
Plot 136	V2P2 ABDOMEN LEFT RY	B-41
Plot 137	V2P2 ABDOMEN LEFT RZ	B-42
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Plot 139	V2P2 ABDOMEN RIGHT RY	B-42
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Plot 141	V2P2 SPINE LOWER FX	B-43
Plot 142	V2P2 SPINE LOWER FY	B-43
Plot 143	V2P2 SPINE LOWER FZ	B-43
Plot 144	V2P2 SPINE LOWER MX	B-43
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Plot 146	V2P2 PELVIS CG AX	B-44
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Plot 150	V2P2 PELVIS ACETABULUM LEFT FY	B-45
Plot 151	V2P2 PELVIS ACETABULUM LEFT FZ	B-45
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Plot 159	V2P2 LEFT FEMUR FZ	B-47
Plot 160	V2P2 LEFT FEMUR MX	B-47
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Plot 162	V2P2 LEFT FEMUR MZ	B-48
Plot 163	V2P2 RIGHT FEMUR FX	B-48
Plot 164	V2P2 RIGHT FEMUR FY	B-48
Plot 165	V2P2 RIGHT FEMUR FZ	B-49
Plot 166	V2P2 RIGHT FEMUR MX	B-49
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Plot 169	V2P2 KNEE LEFT DX	B-50
Plot 170	V2P2 TIBIA LEFT UPPER FZ	B-50
Plot 171	V2P2 TIBIA LEFT UPPER MX	B-50
Plot 172	V2P2 TIBIA LEFT UPPER MY	B-50

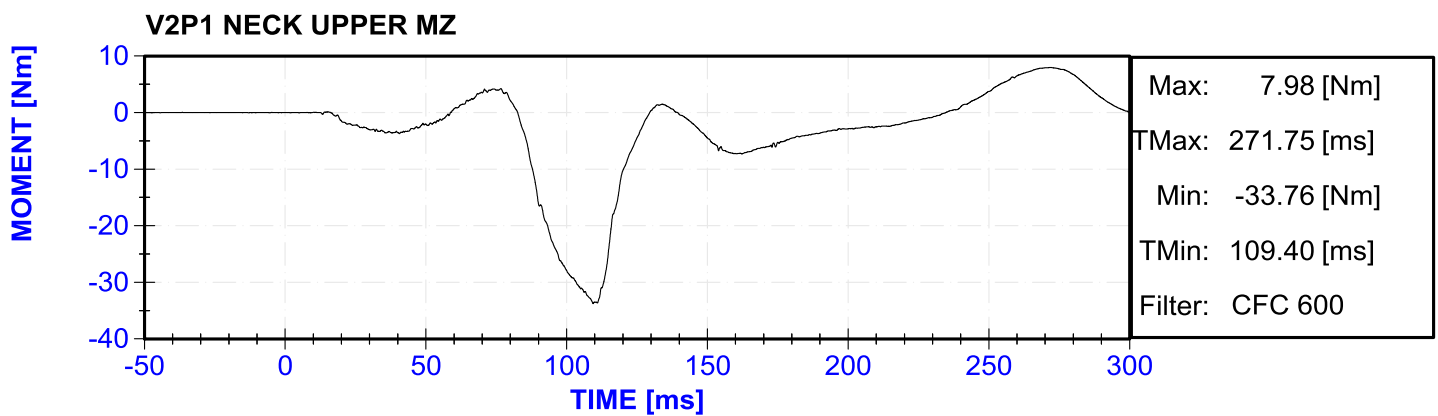
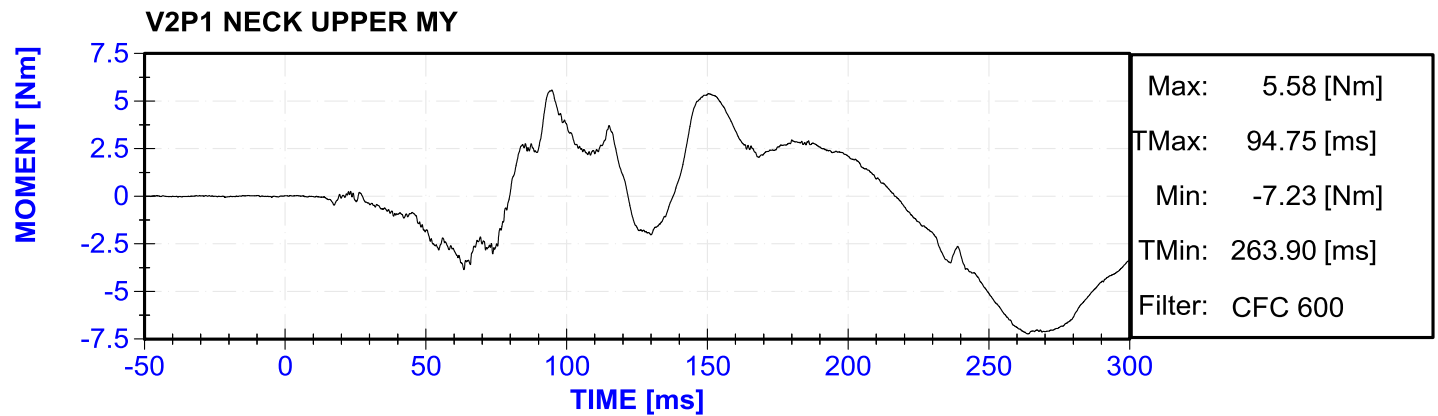
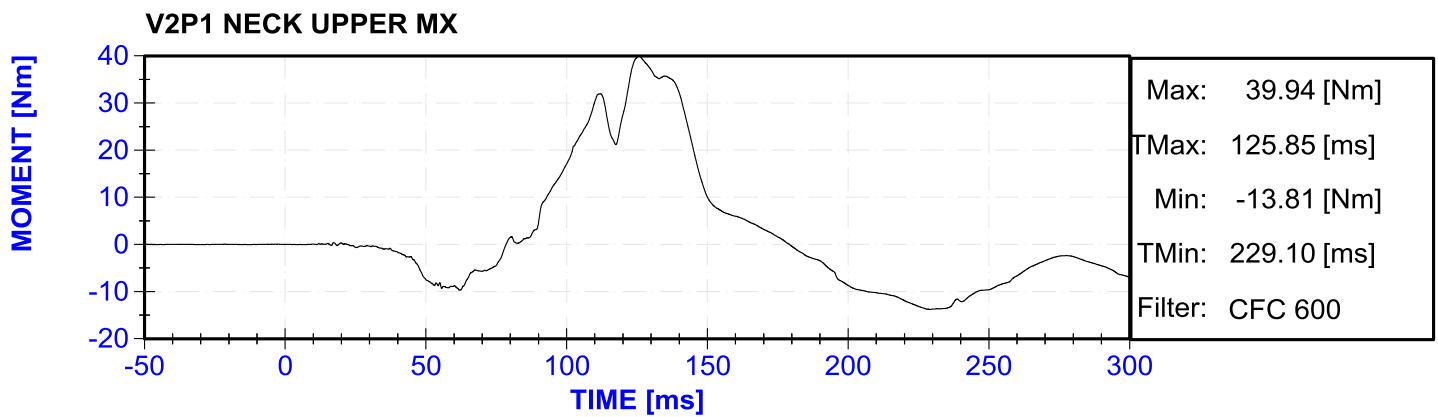
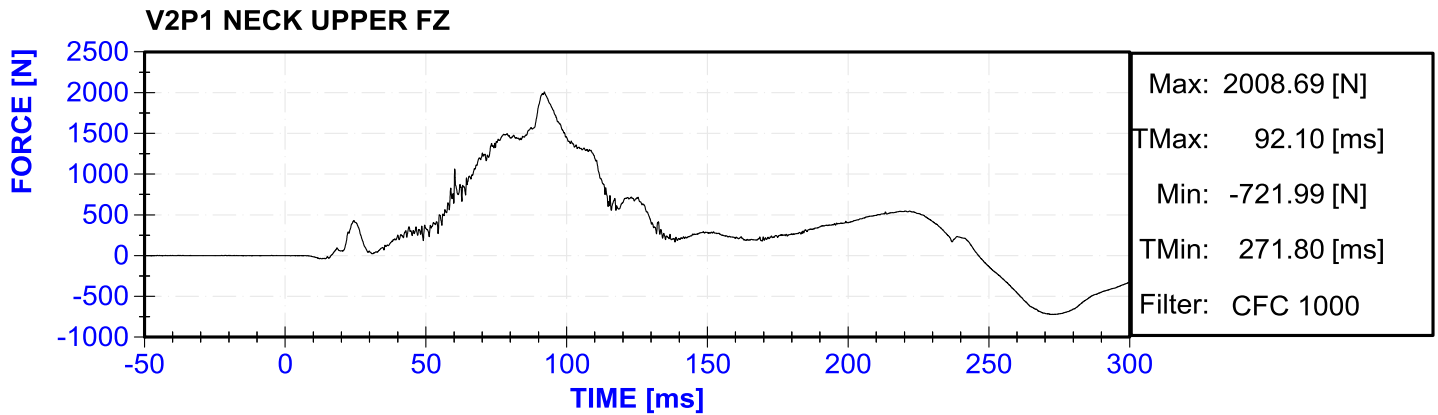
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Plot 174	V2P2 TIBIA LEFT LOWER MX	B-51
Plot 175	V2P2 TIBIA LEFT LOWER MY	B-51
Plot 176	V2P2 ANKLE LEFT POT RX	B-51
Plot 177	V2P2 ANKLE LEFT POT RY	B-52
Plot 178	V2P2 FOOT LEFT AZ	B-52
Plot 179	V2P2 KNEE RIGHT DX	B-52
Plot 180	V2P2 TIBIA RIGHT UPPER FZ	B-52
Plot 181	V2P2 TIBIA RIGHT UPPER MX	B-53
Plot 182	V2P2 TIBIA RIGHT UPPER MY	B-53
Plot 183	V2P2 TIBIA RIGHT LOWER FZ	B-53
Plot 184	V2P2 TIBIA RIGHT LOWER MX	B-53
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Plot 186	V2P2 ANKLE RIGHT POT RX	B-54
Plot 187	V2P2 ANKLE RIGHT POT RY	B-54
Plot 188	V2P2 FOOT RIGHT AZ	B-54
Plot 189	V2 P2 PASSENGER LAP BELT	B-55
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Plot 191	V2 LEFT REAR SILL X	B-55
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Plot 195	V2 RIGHT REAR SILL X	B-56
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Plot 197	V2 VEHICLE CG X	B-57
Plot 198	V2 VEHICLE CG Y	B-57
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Plot 200	V2 VEHICLE CG RX	B-57
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Plot 216	V2 DRIVER HEAD CURTAIN	B-61
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Plot 224	V2 PASSENGER KNEE	B-63
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Plot 226	V1 CG AX	B-64
Plot 227	V1 CG AY	B-64
Plot 228	V1 CG AZ	B-64
Plot 229	V1 REAR C/L AX	B-65
Plot 230	V1 REAR C/L AY	B-65

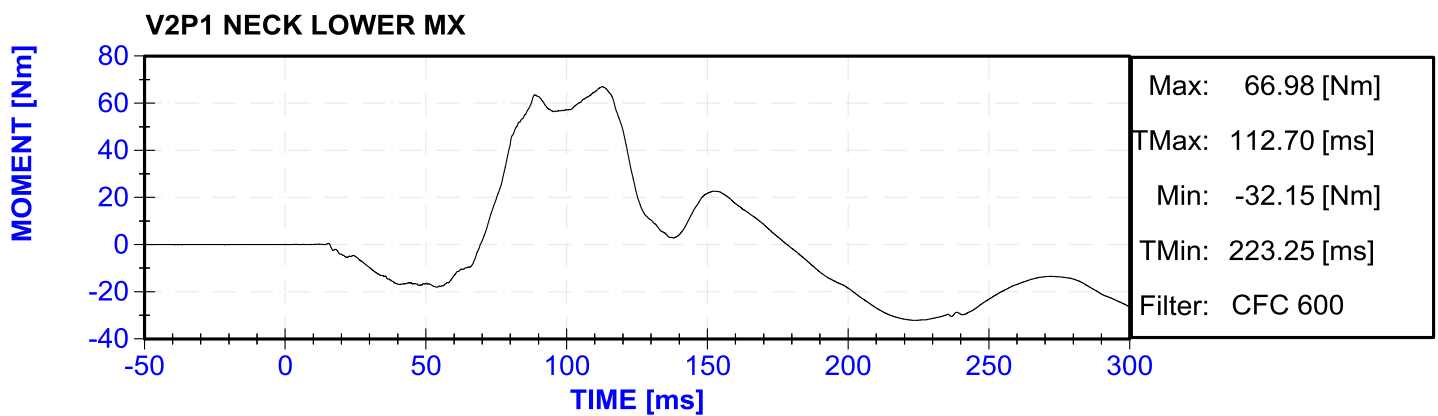
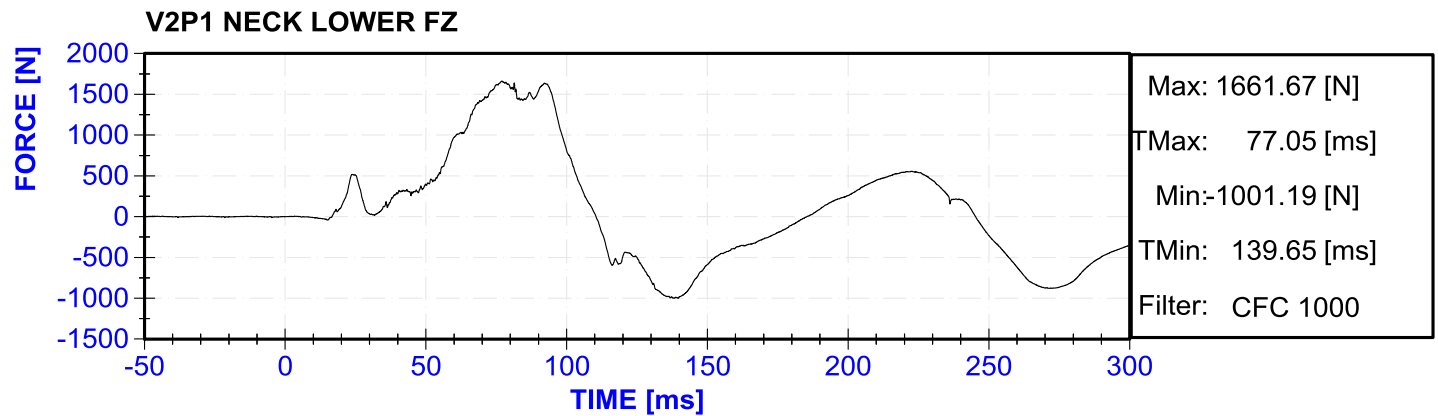
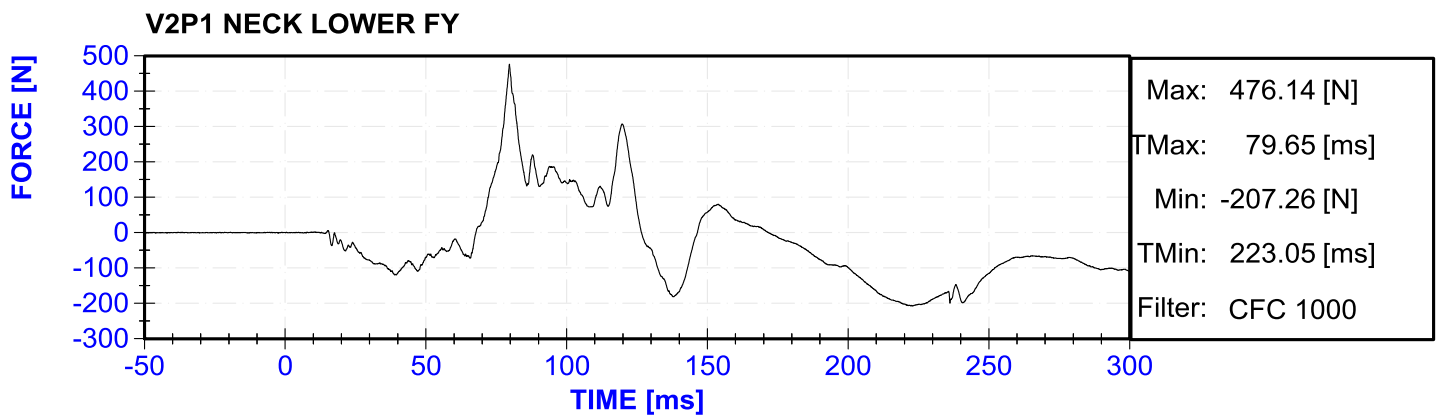
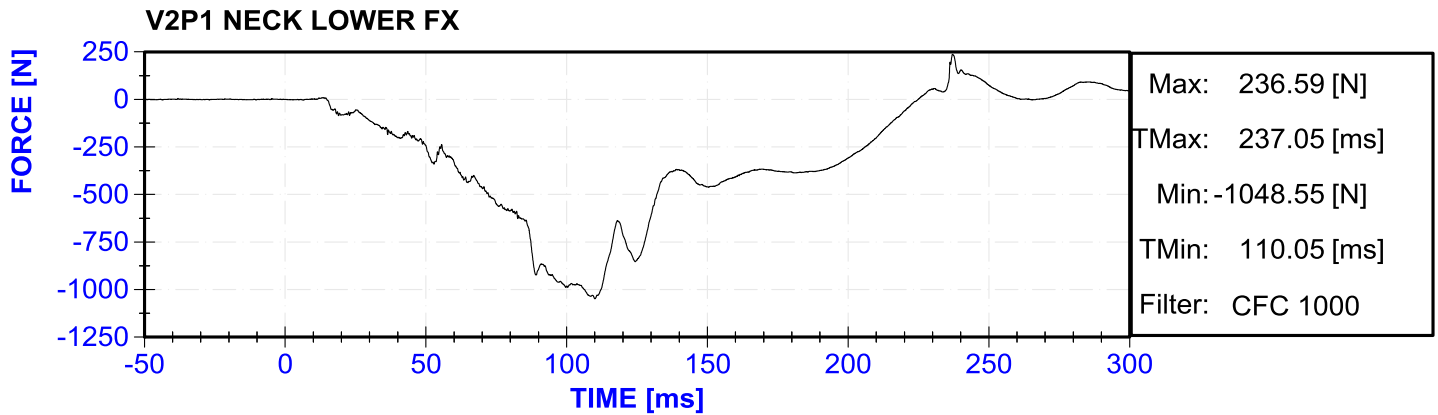
Plot 231	V1 REAR C/L AZ	B-65
Plot 232	V2P1 NECK OCCIPITAL CONDYLE FORCE X [THORTEST]	B-65
Plot 233	V2P1 NECK OCCIPITAL CONDYLE FORCE Z [THORTEST]	B-66
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Plot 235	V2P1 NECK UPPER FORCE X [THORTEST]	B-66
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Plot 239	V2P1 NECK UPPER MOMENT Y [THORTEST]	B-67
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Plot 241	V2P1 CHEST UPPER LEFT X [CFC_180]	B-68
Plot 242	V2P1 CHEST UPPER LEFT Y [CFC_180]	B-68
Plot 243	V2P1 CHEST UPPER LEFT Z [CFC_180]	B-68
Plot 244	V2P1 CHEST UPPER LEFT D [CFC_180]	B-68
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Plot 246	V2P1 CHEST UPPER RIGHT Y [CFC_180]	B-69
Plot 247	V2P1 CHEST UPPER RIGHT Z [CFC_180]	B-69
Plot 248	V2P1 CHEST UPPER RIGHT D [CFC_180]	B-69
Plot 249	V2P1 CHEST LOWER LEFT X [CFC_180]	B-70
Plot 250	V2P1 CHEST LOWER LEFT Y [CFC_180]	B-70
Plot 251	V2P1 CHEST LOWER LEFT Z [CFC_180]	B-70
Plot 252	V2P1 CHEST LOWER LEFT D [CFC_180]	B-70
Plot 253	V2P1 CHEST LOWER RIGHT X [CFC_180]	B-71
Plot 254	V2P1 CHEST LOWER RIGHT Y [CFC_180]	B-71
Plot 255	V2P1 CHEST LOWER RIGHT Z [CFC_180]	B-71
Plot 256	V2P1 CHEST LOWER RIGHT D [CFC_180]	B-71
Plot 257	V2P1 ABDOMEN LEFT LOWER X [CFC_180]	B-72
Plot 258	V2P1 ABDOMEN LEFT LOWER Y [CFC_180]	B-72
Plot 259	V2P1 ABDOMEN LEFT LOWER Z [CFC_180]	B-72
Plot 260	V2P1 ABDOMEN LEFT LOWER D [CFC_180]	B-72
Plot 261	V2P1 ABDOMEN RIGHT LOWER X [CFC_180]	B-73
Plot 262	V2P1 ABDOMEN RIGHT LOWER Y [CFC_180]	B-73
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Plot 266	V2P2 NECK OCCIPITAL CONDYLE FORCE Z [THORTEST]	B-74
Plot 267	V2P2 NECK OCCIPITAL CONDYLE MY [THORTEST]	B-74
Plot 268	V2P2 NECK UPPER FORCE X [THORTEST]	B-74
Plot 269	V2P2 NECK UPPER FORCE Y [THORTEST]	B-75
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Plot 271	V2P2 NECK UPPER MOMENT X [THORTEST]	B-75
Plot 272	V2P2 NECK UPPER MOMENT Y [THORTEST]	B-75
Plot 273	V2P2 NECK UPPER MOMENT Z [THORTEST]	B-76
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Plot 275	V2P2 CHEST UPPER LEFT Y [CFC_180]	B-76
Plot 276	V2P2 CHEST UPPER LEFT Z [CFC_180]	B-76
Plot 277	V2P2 CHEST UPPER LEFT D [CFC_180]	B-77
Plot 278	V2P2 CHEST UPPER RIGHT X [CFC_180]	B-77
Plot 279	V2P2 CHEST UPPER RIGHT Y [CFC_180]	B-77
Plot 280	V2P2 CHEST UPPER RIGHT Z [CFC_180]	B-77
Plot 281	V2P2 CHEST UPPER RIGHT D [CFC_180]	B-78
Plot 282	V2P2 CHEST LOWER LEFT X [CFC_180]	B-78
Plot 283	V2P2 CHEST LOWER LEFT Y [CFC_180]	B-78
Plot 284	V2P2 CHEST LOWER LEFT Z [CFC_180]	B-78
Plot 285	V2P2 CHEST LOWER LEFT D [CFC_180]	B-79
Plot 286	V2P2 CHEST LOWER RIGHT X [CFC_180]	B-79
Plot 287	V2P2 CHEST LOWER RIGHT Y [CFC_180]	B-79
Plot 288	V2P2 CHEST LOWER RIGHT Z [CFC_180]	B-79

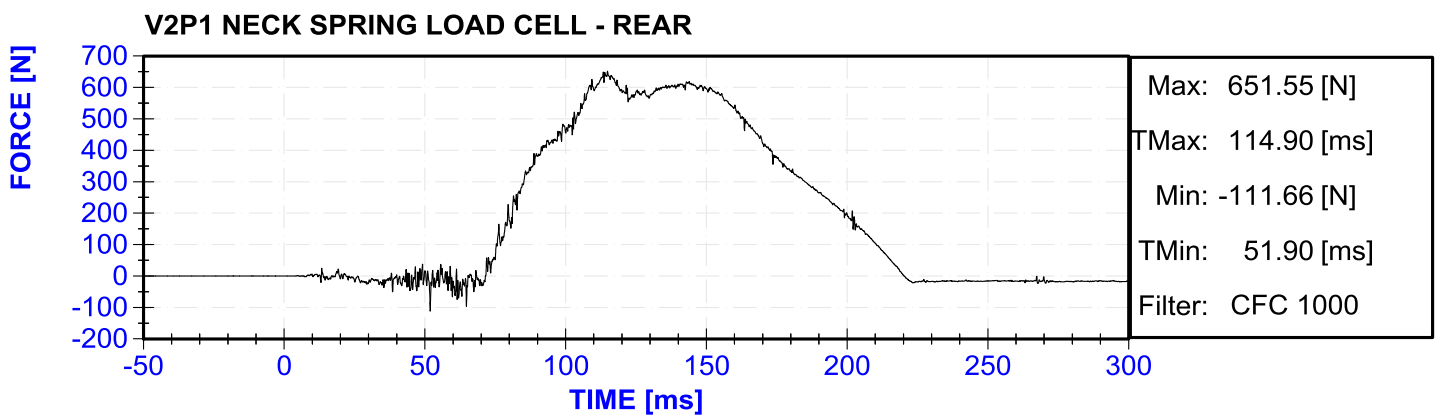
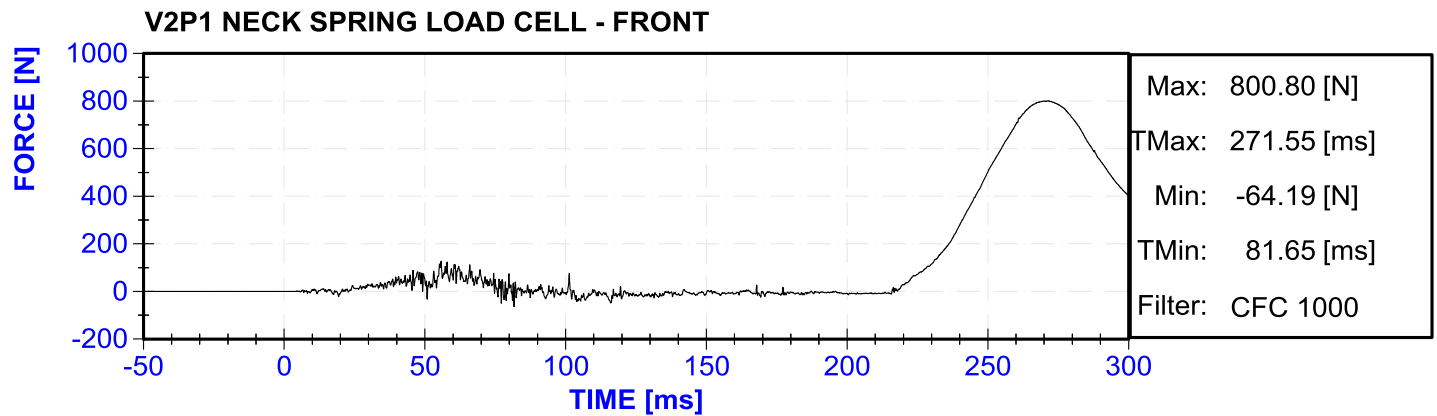
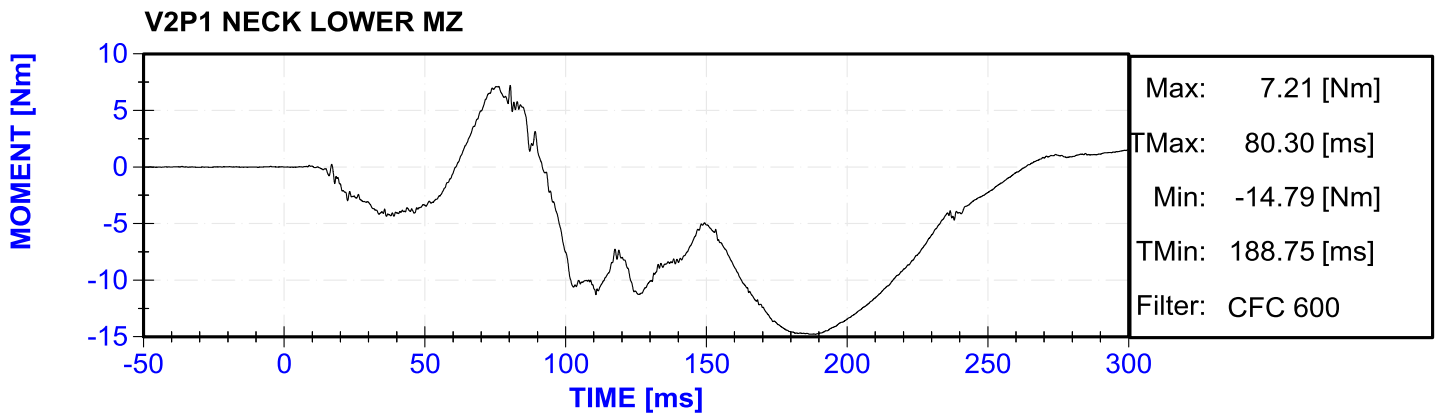
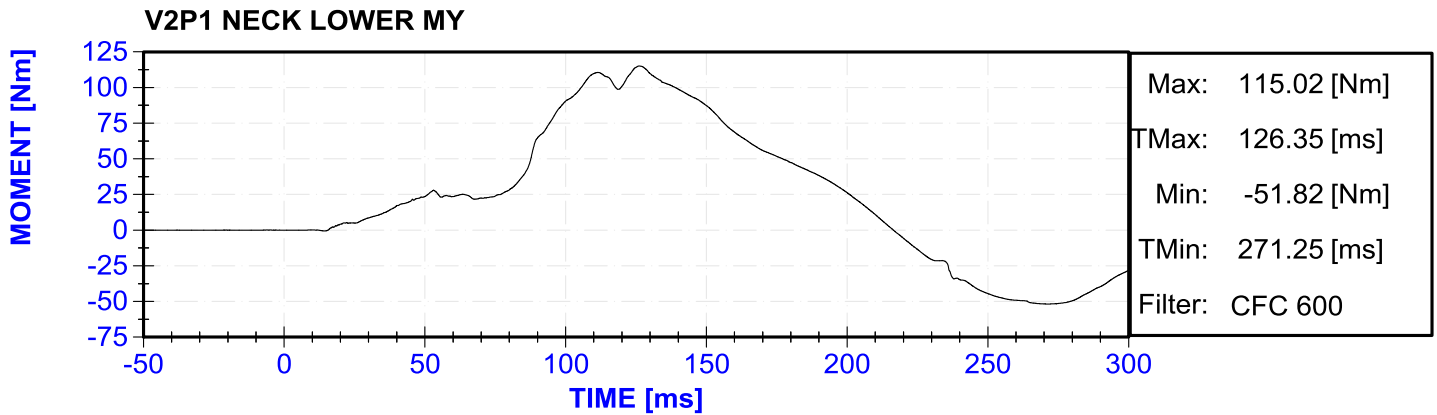
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Plot 290	V2P2 ABDOMEN LEFT LOWER X [CFC_180]	B-80
Plot 291	V2P2 ABDOMEN LEFT LOWER Y [CFC_180]	B-80
Plot 292	V2P2 ABDOMEN LEFT LOWER Z [CFC_180]	B-80
Plot 293	V2P2 ABDOMEN LEFT LOWER D [CFC_180]	B-81
Plot 294	V2P2 ABDOMEN RIGHT LOWER X [CFC_180]	B-81
Plot 295	V2P2 ABDOMEN RIGHT LOWER Y [CFC_180]	B-81
Plot 296	V2P2 ABDOMEN RIGHT LOWER Z [CFC_180]	B-81
Plot 297	V2P2 ABDOMEN RIGHT LOWER D [CFC_180]	B-82

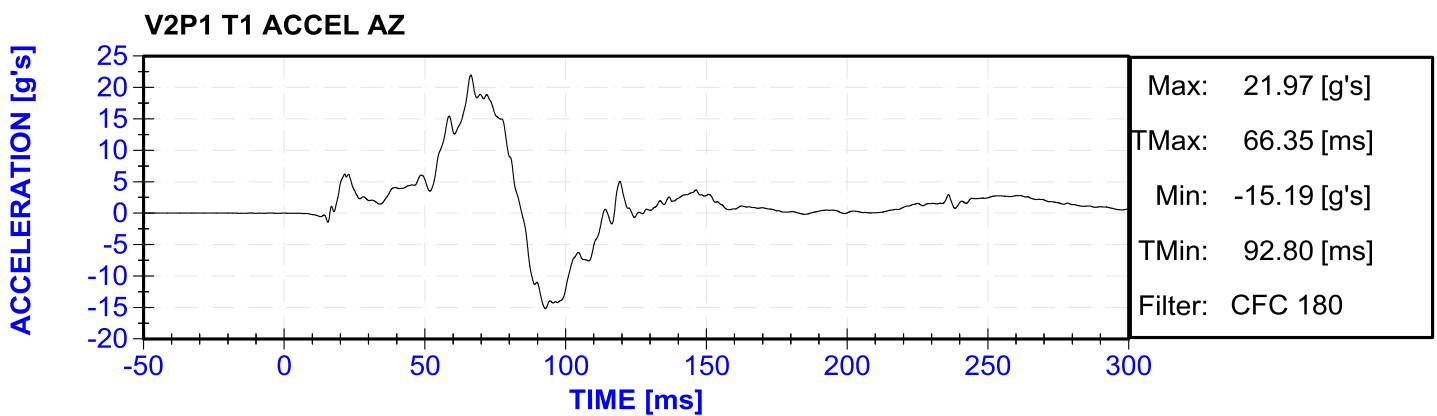
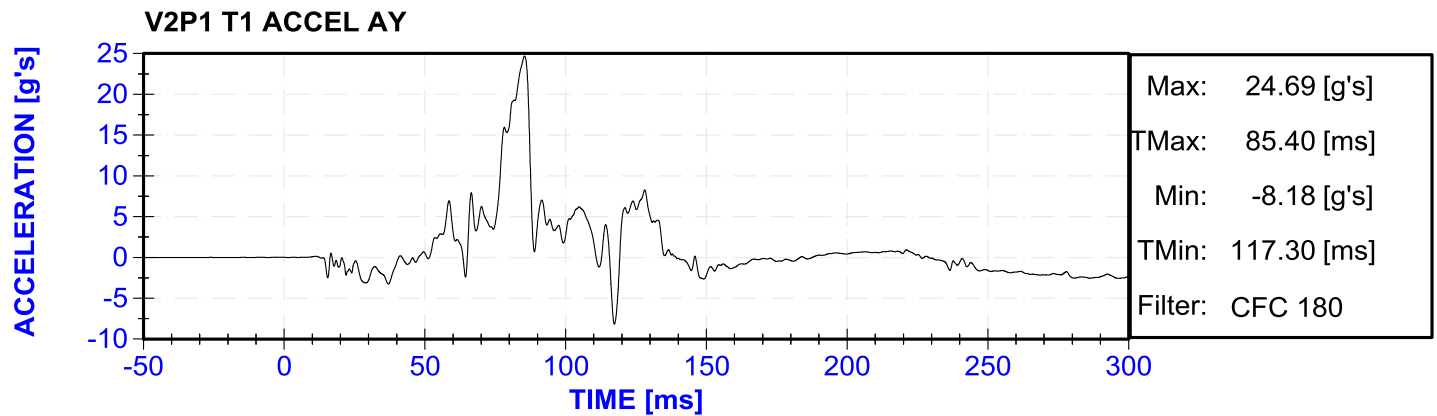
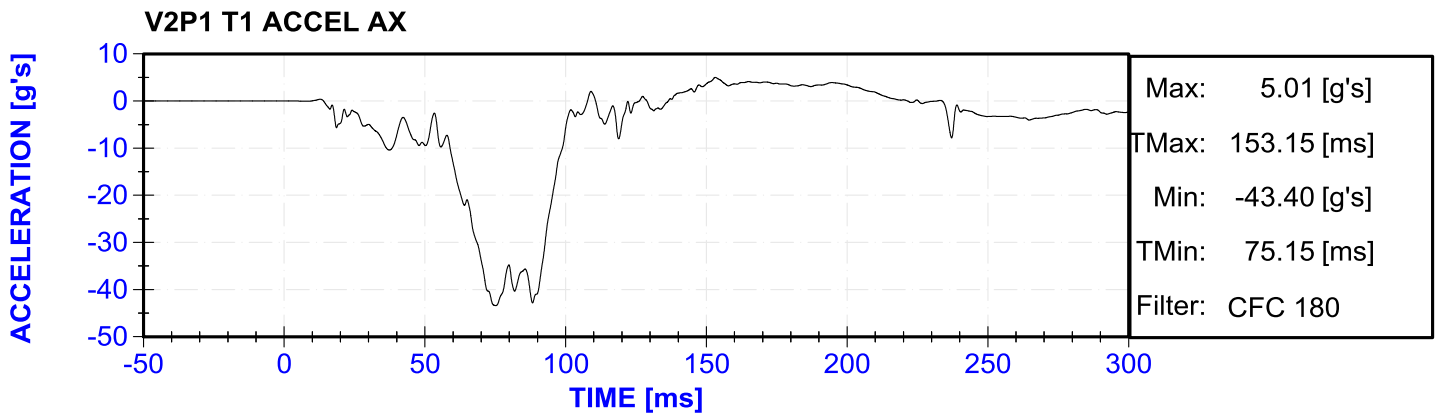
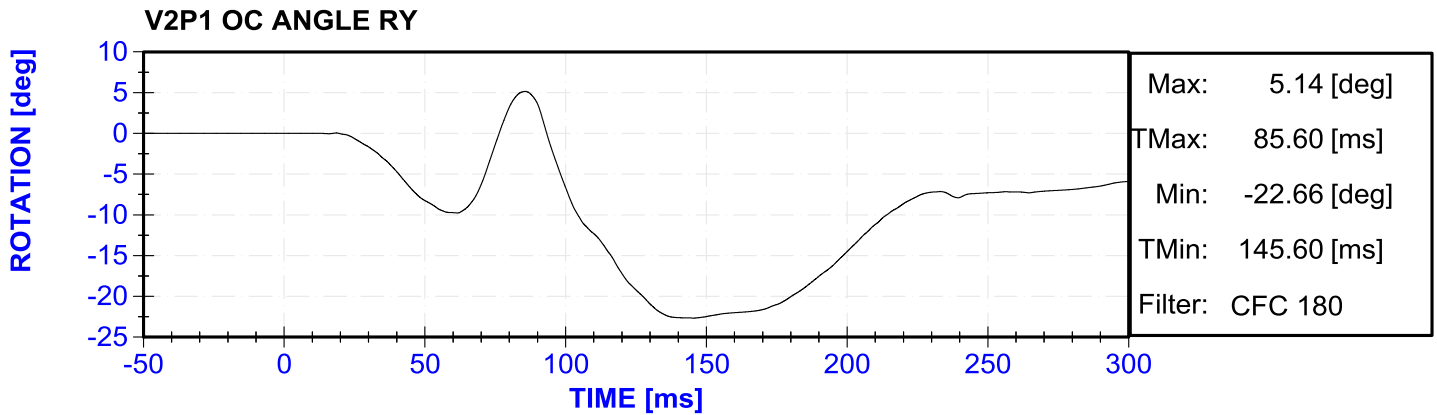


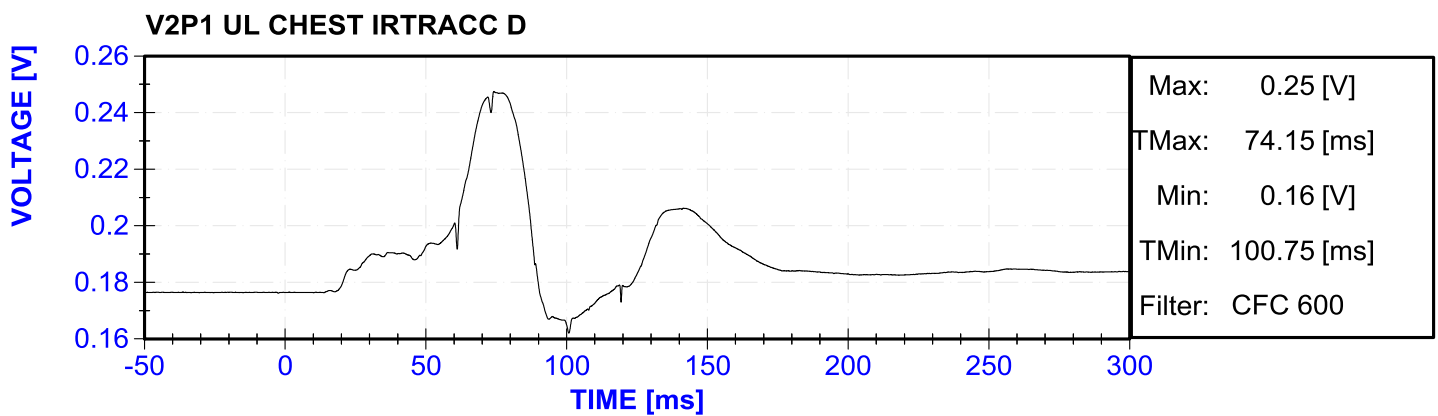
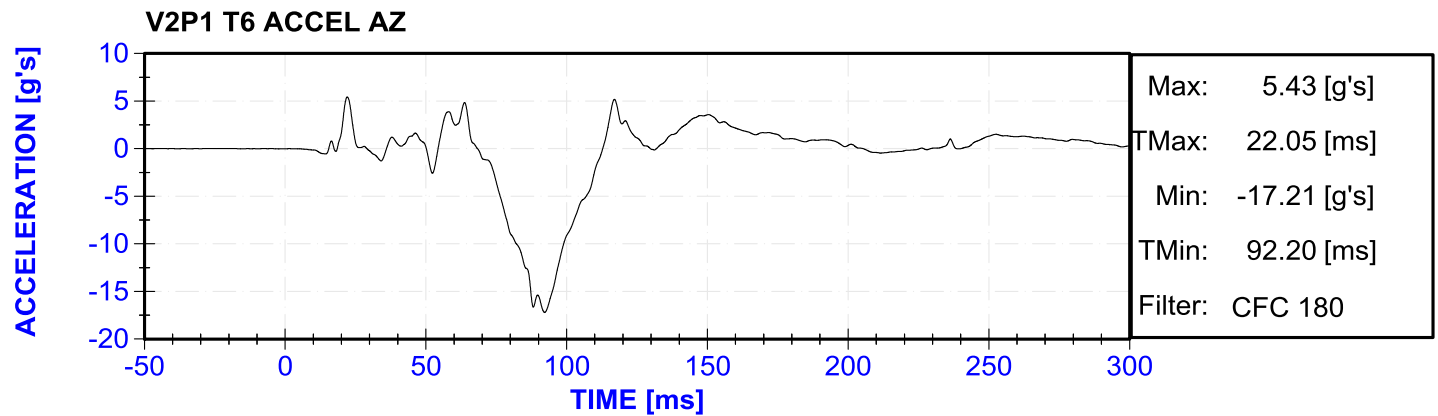
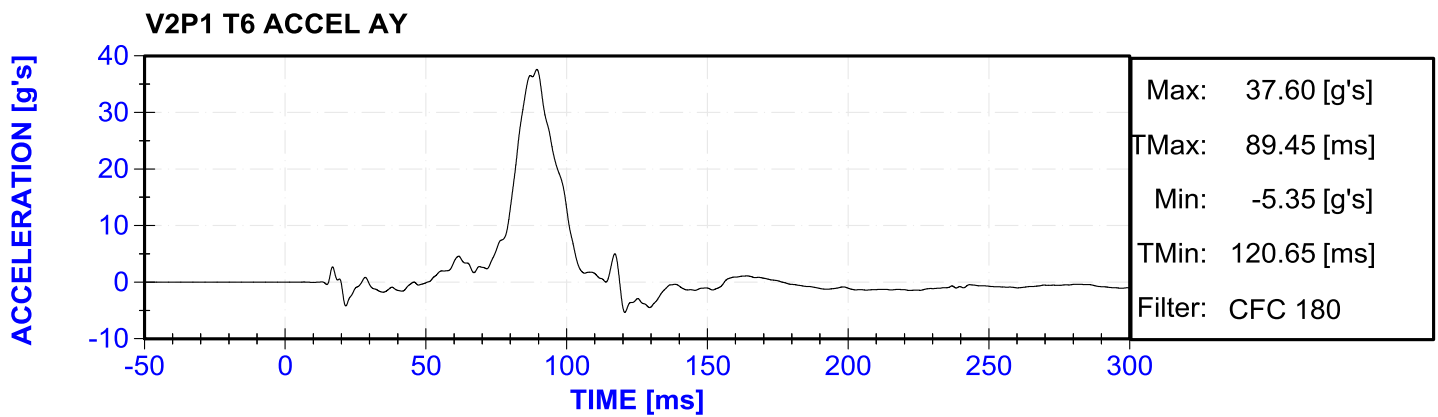
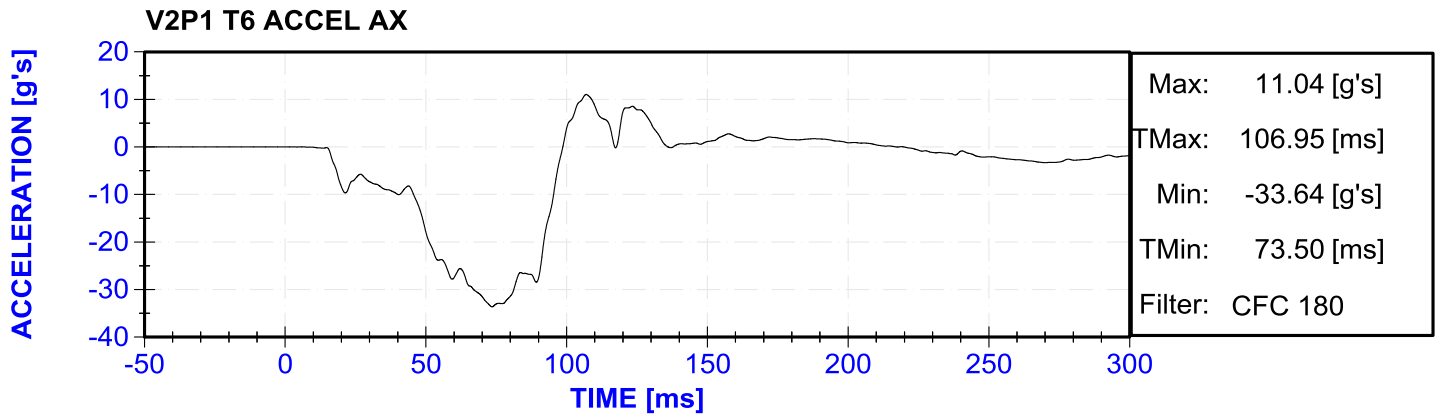


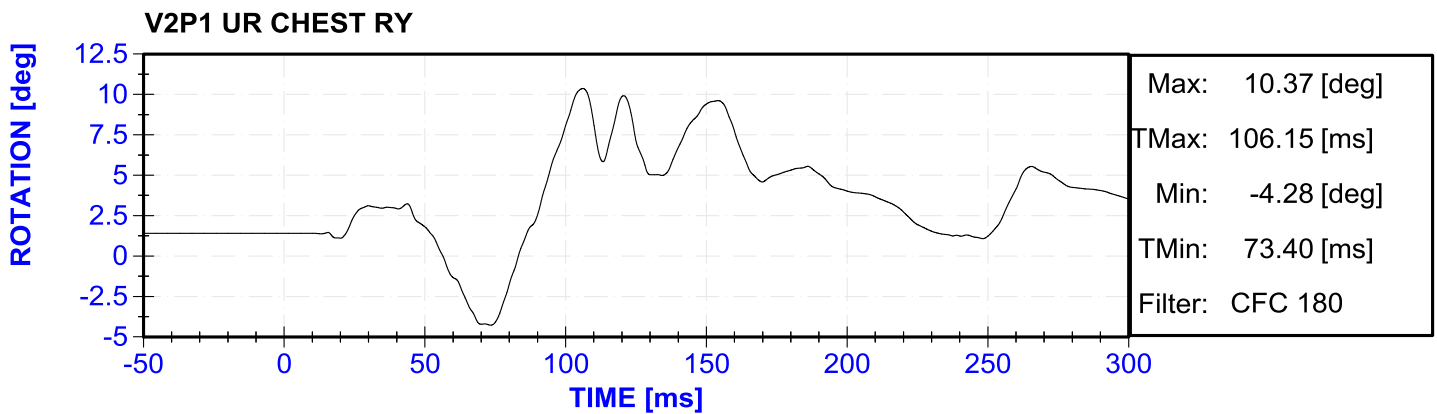
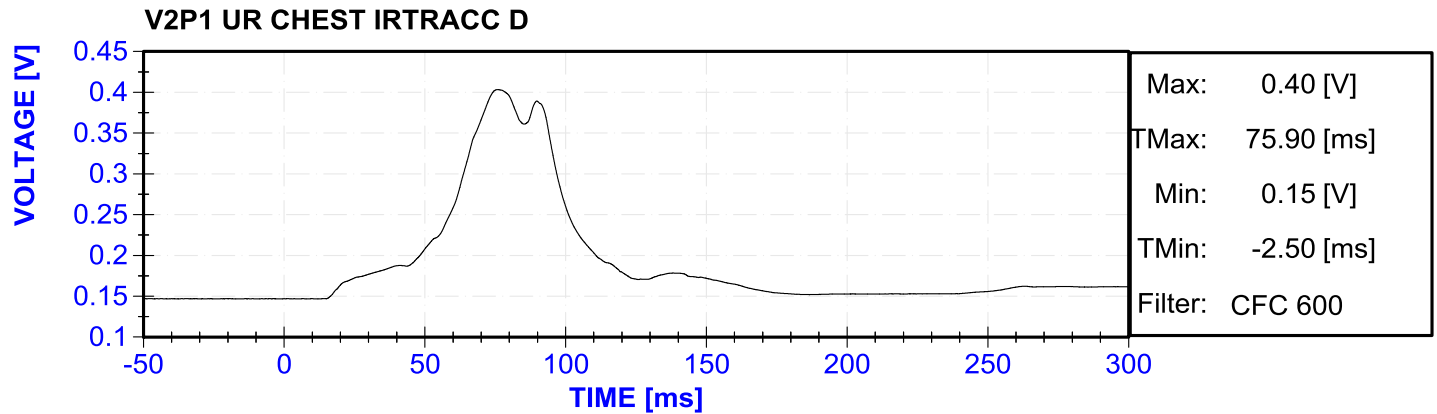
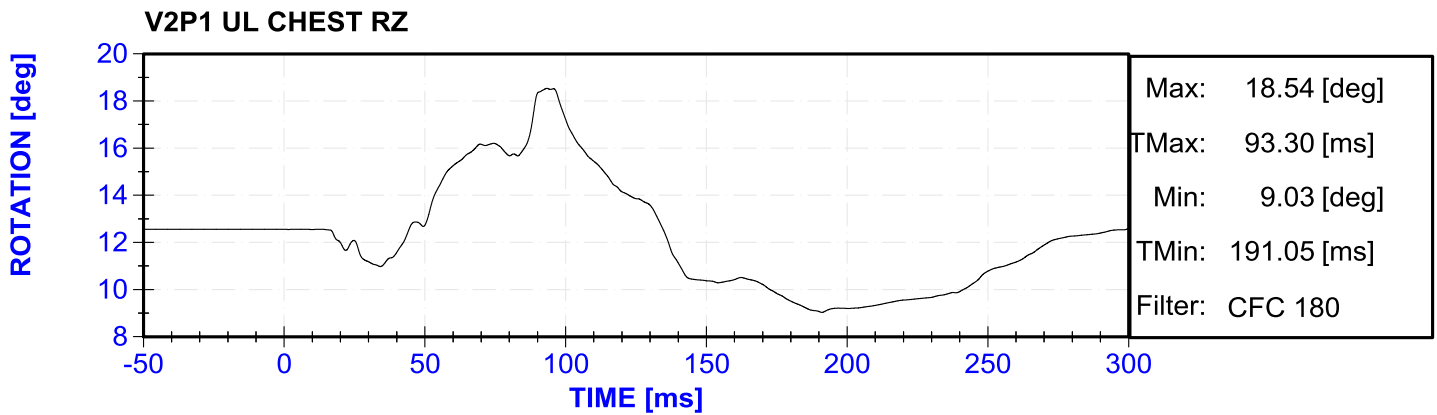
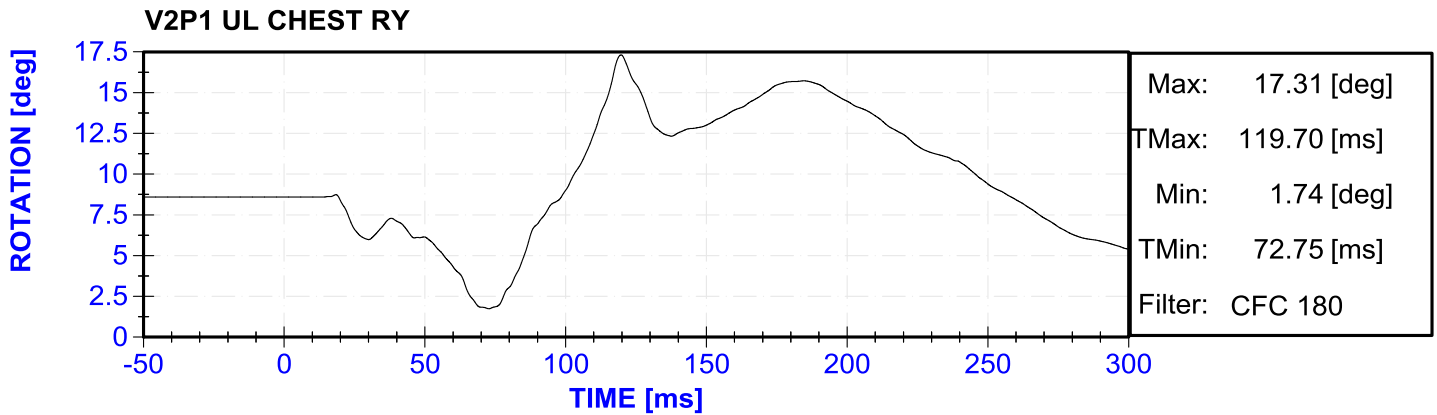


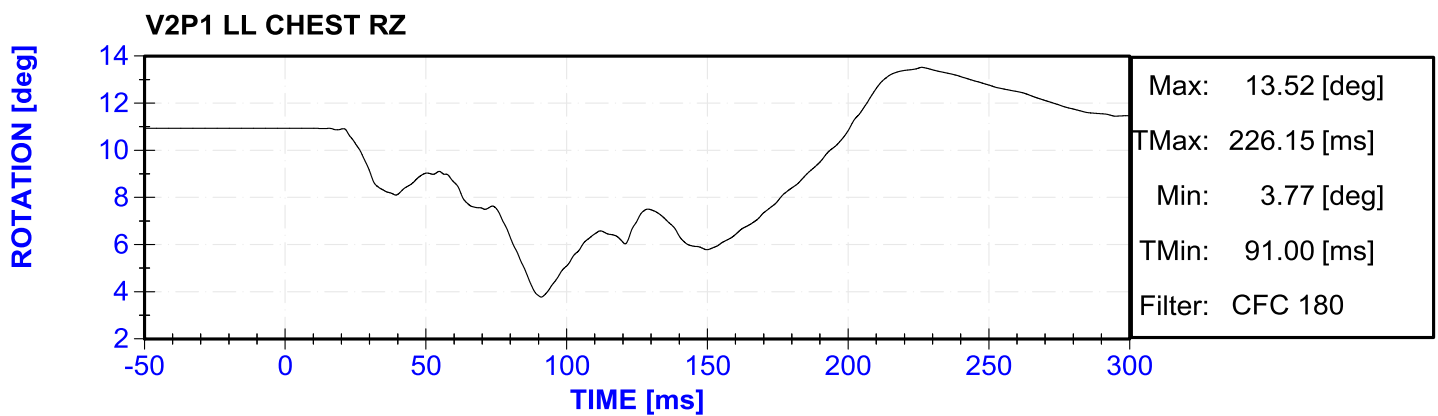
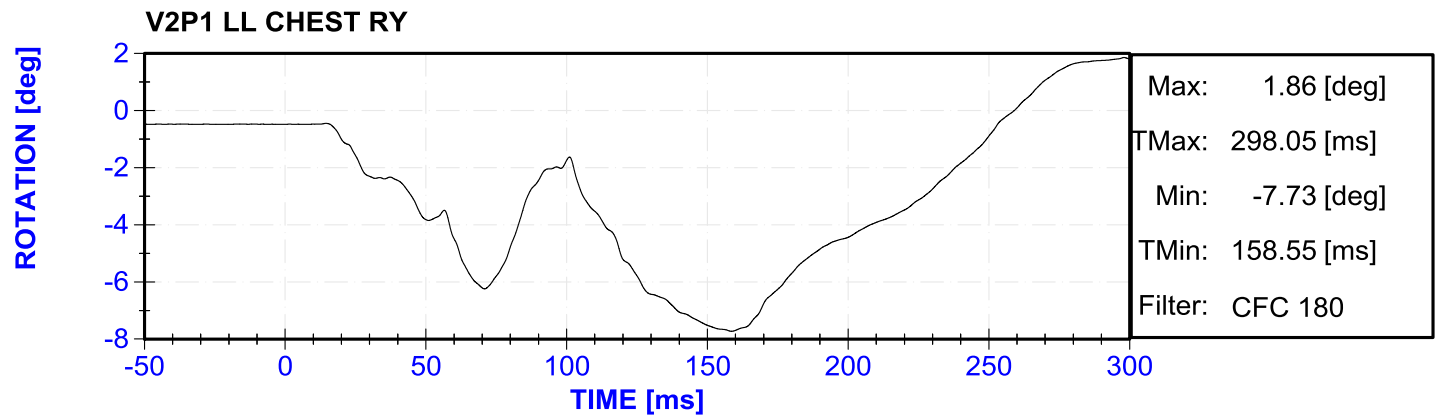
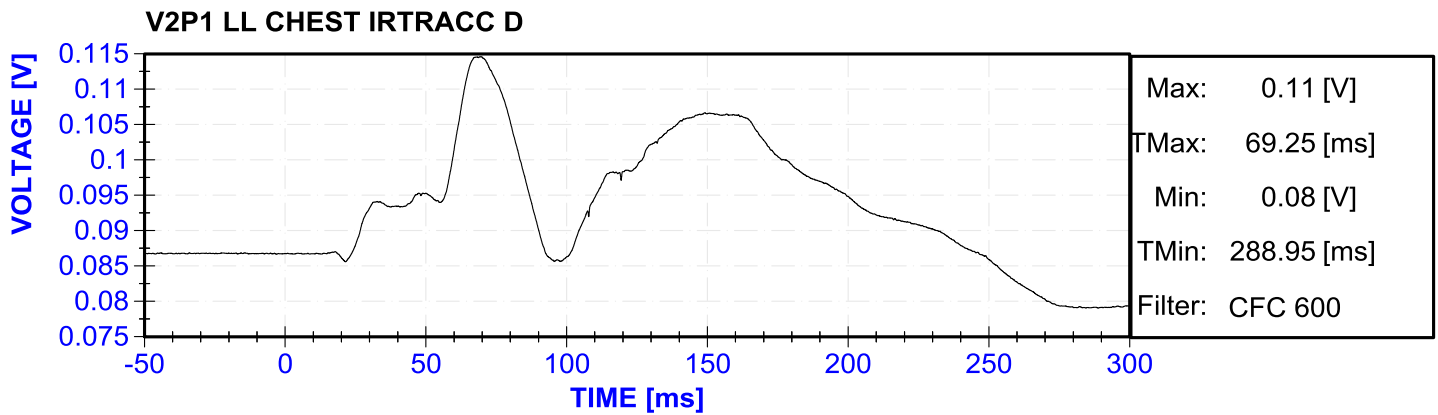
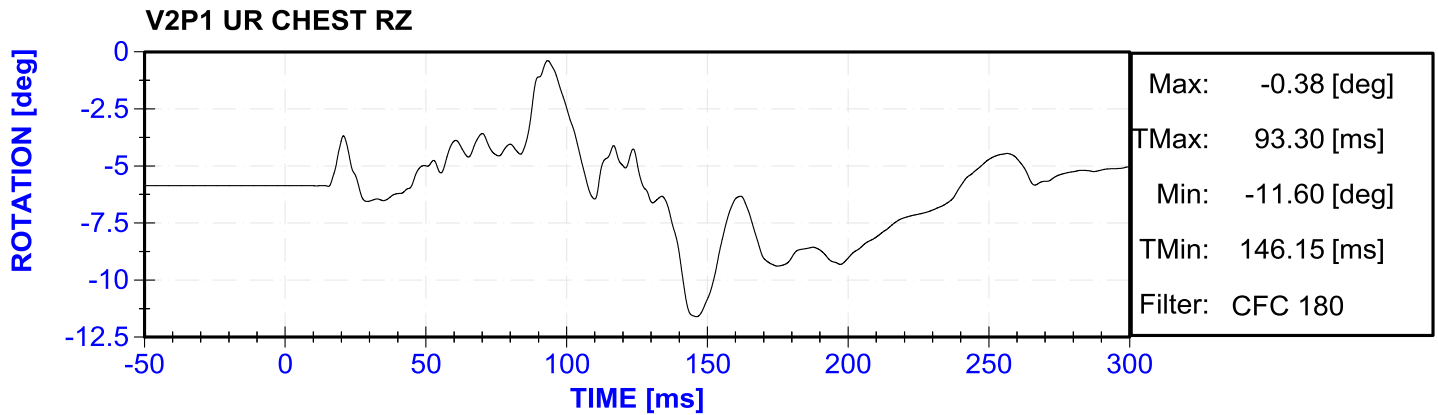


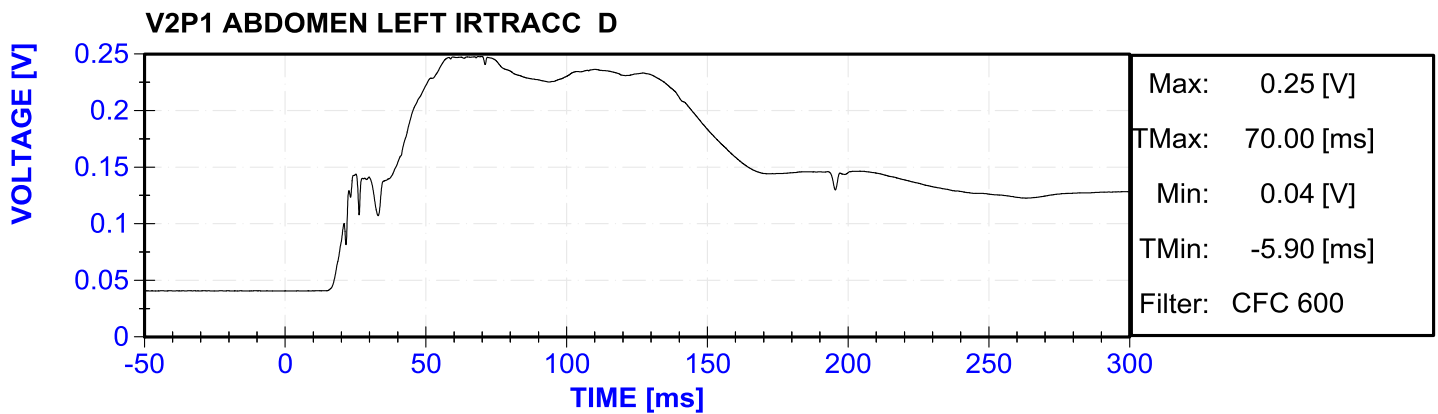
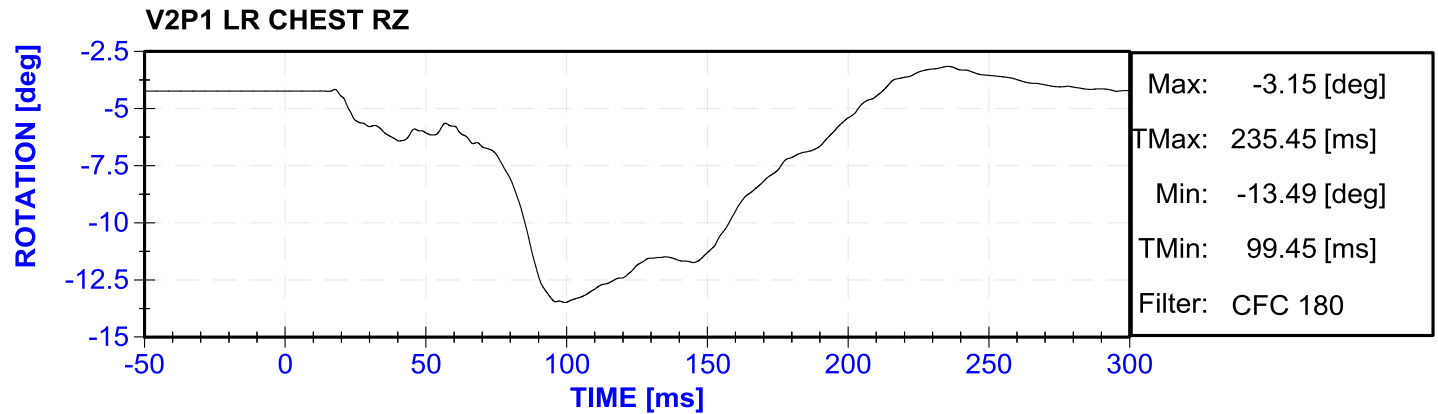
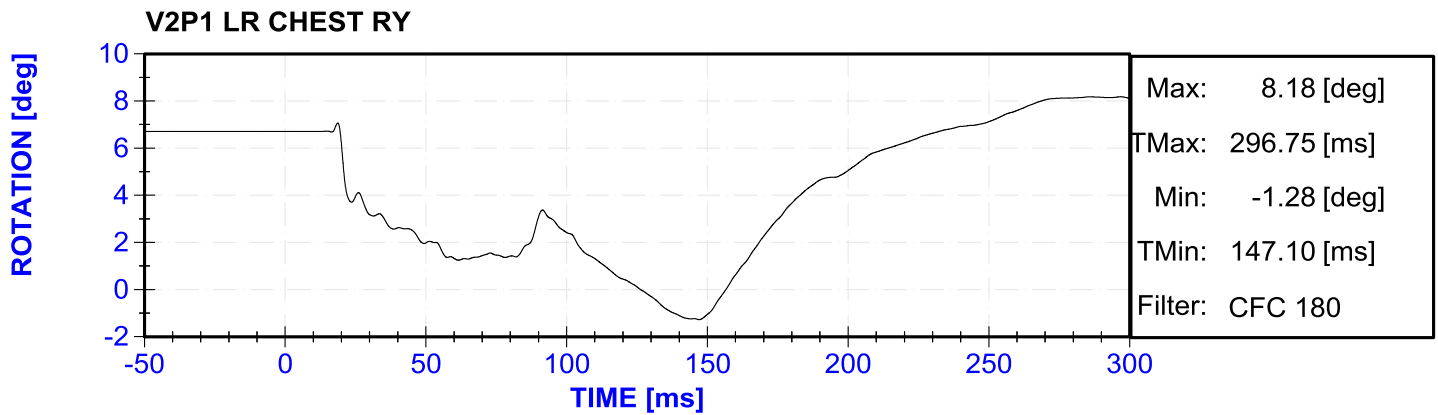
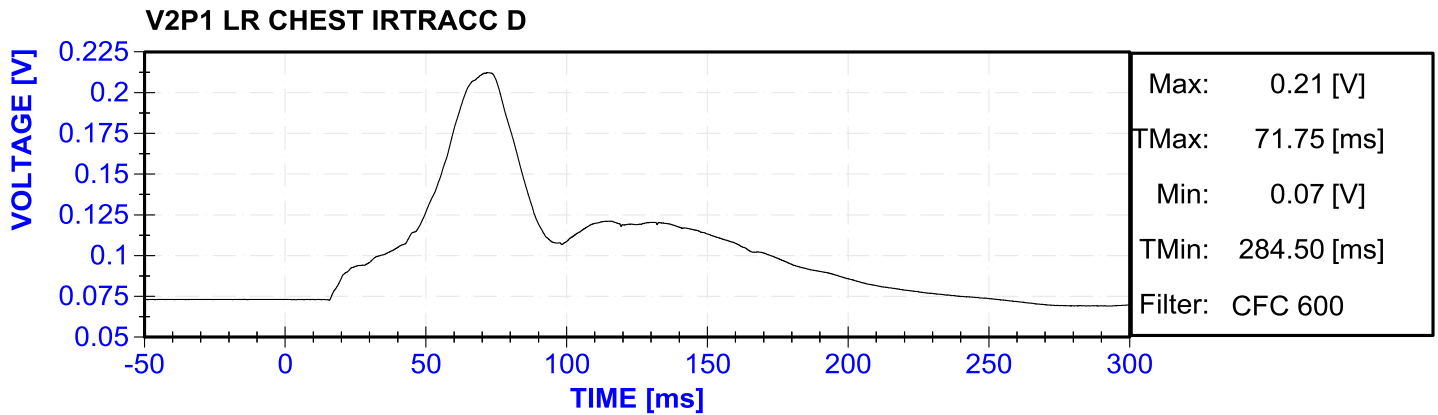




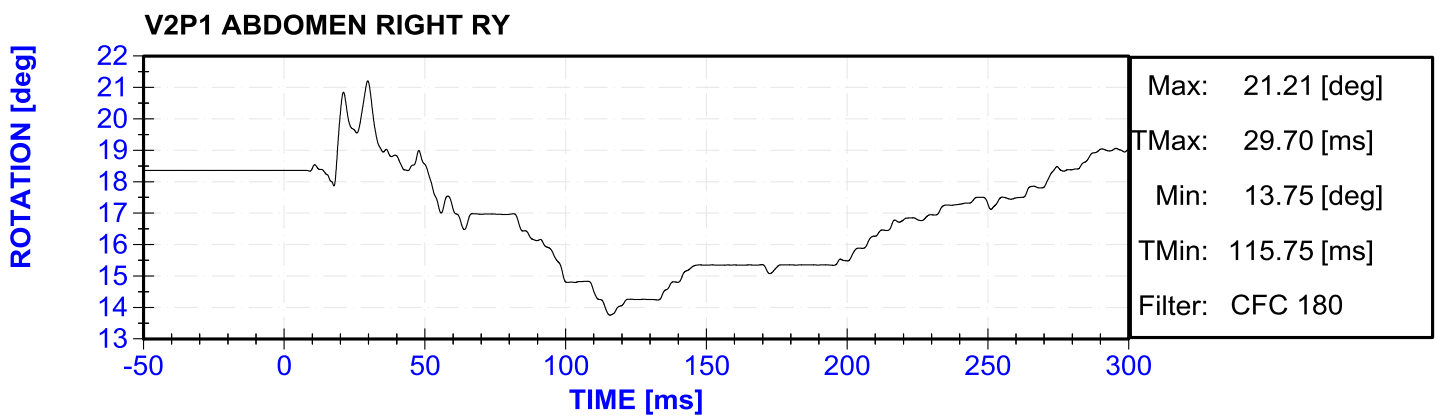
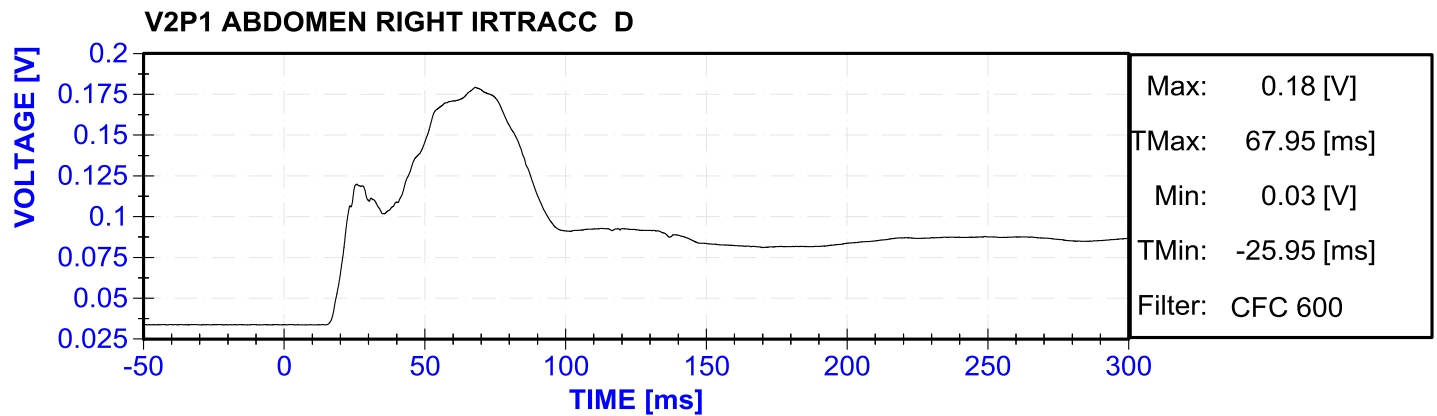
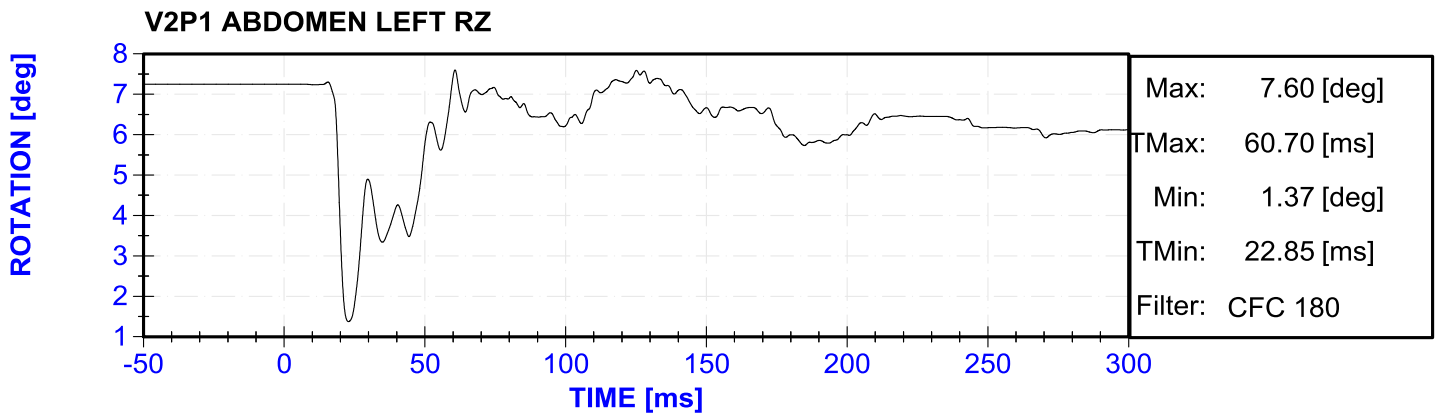
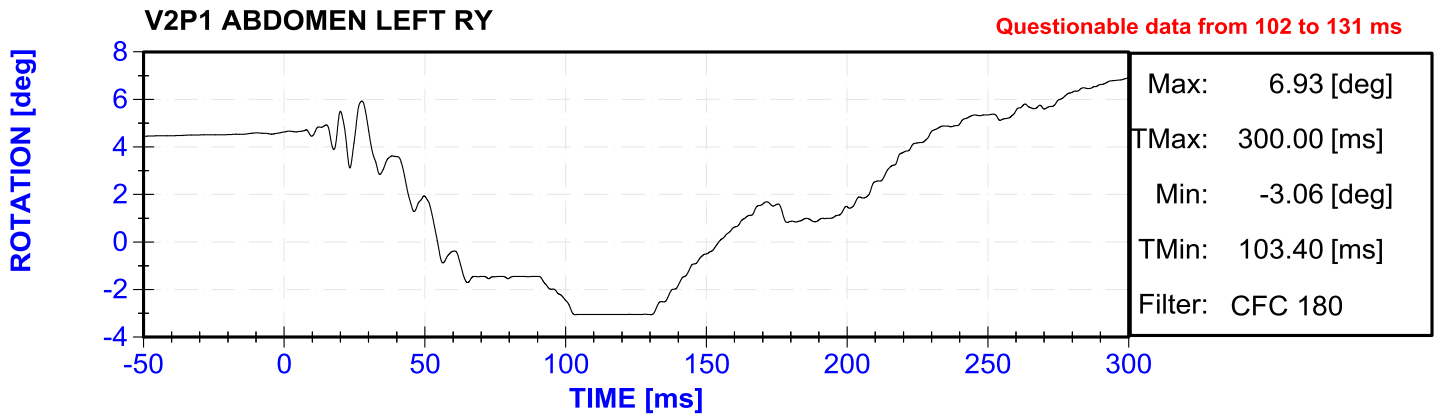


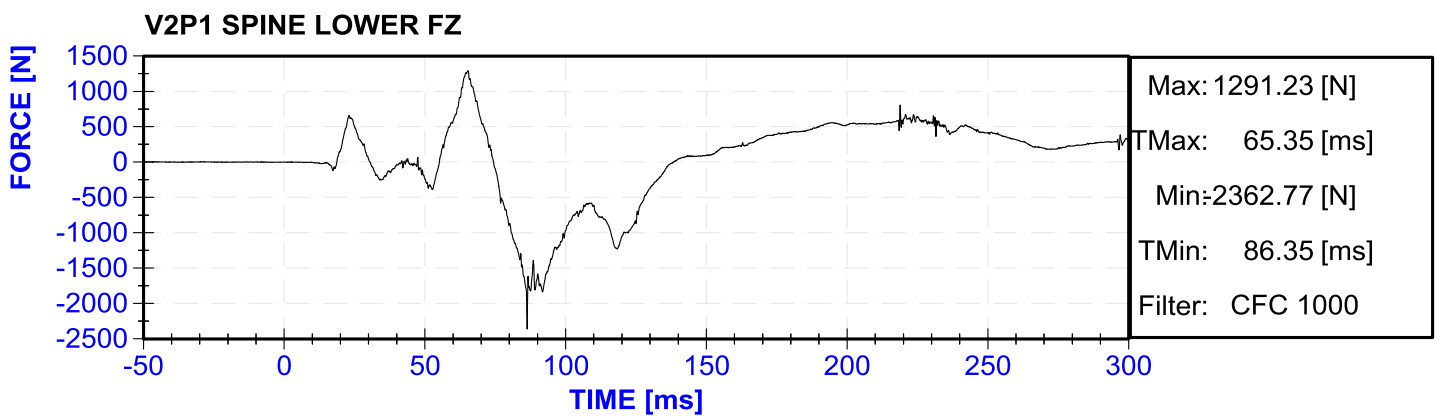
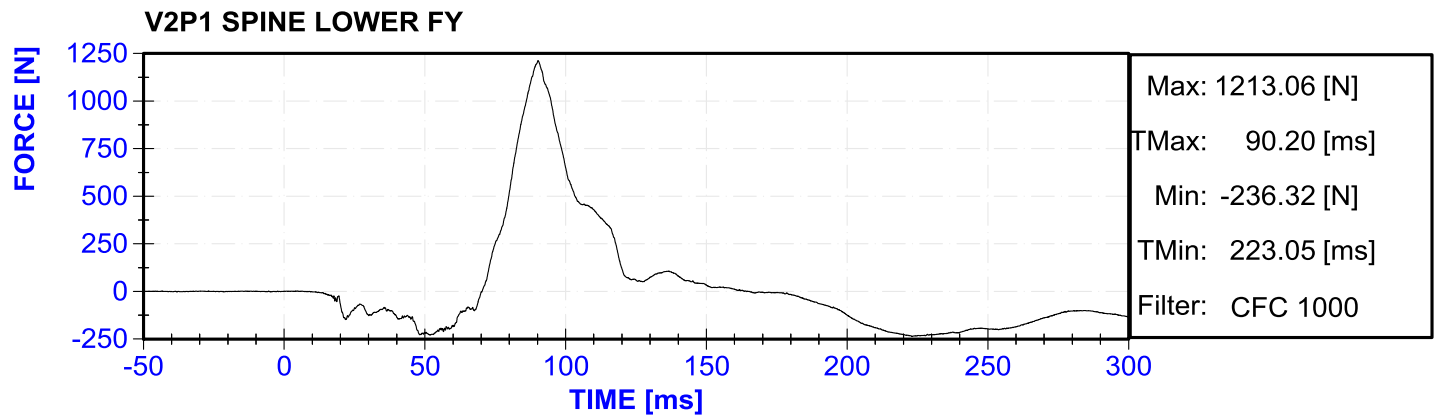
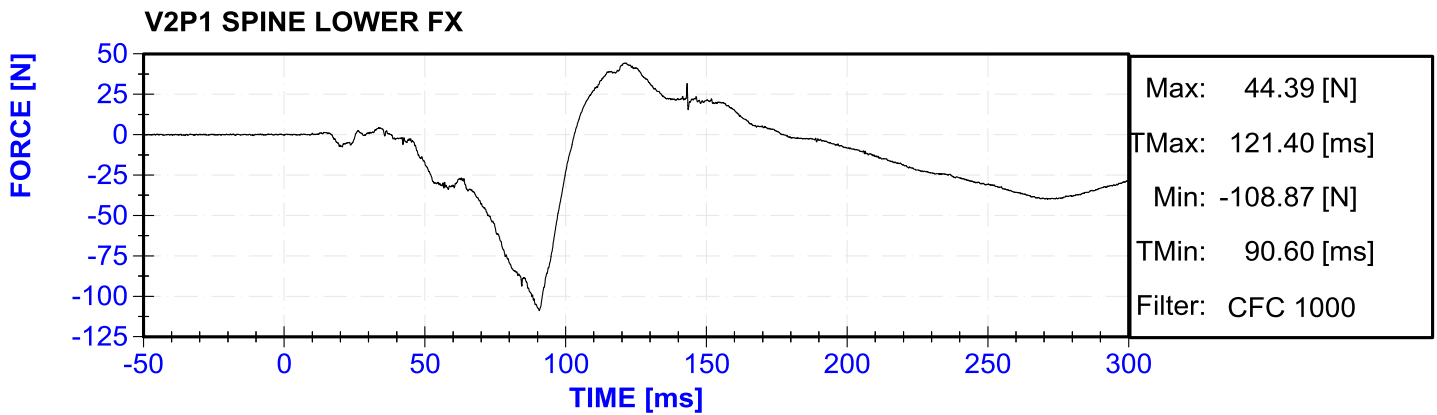
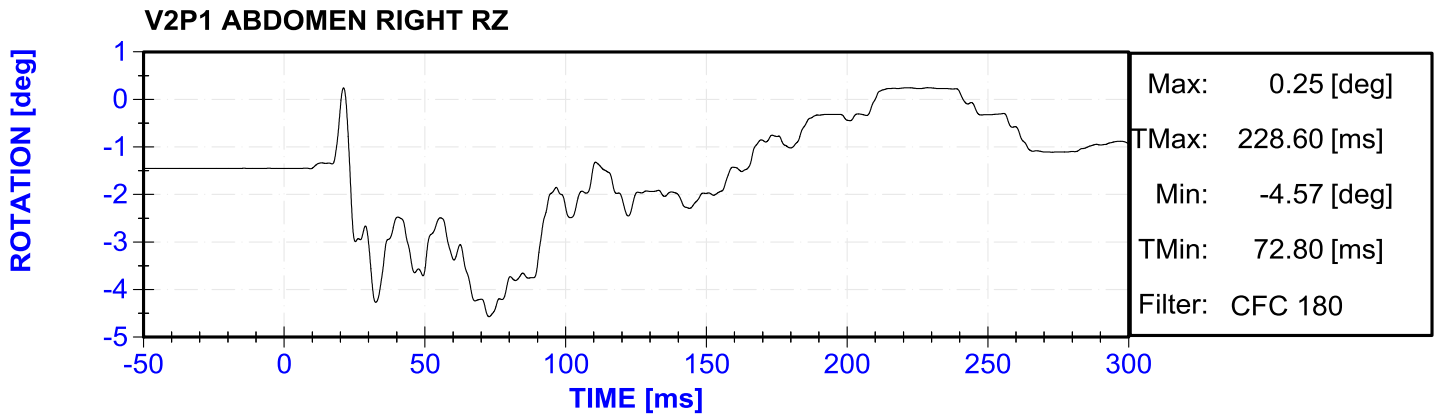


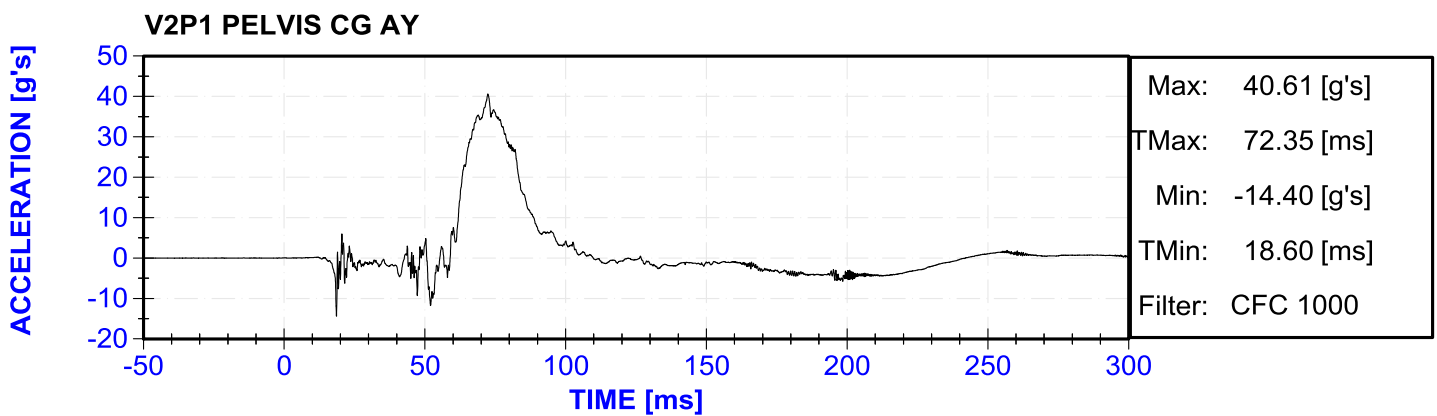
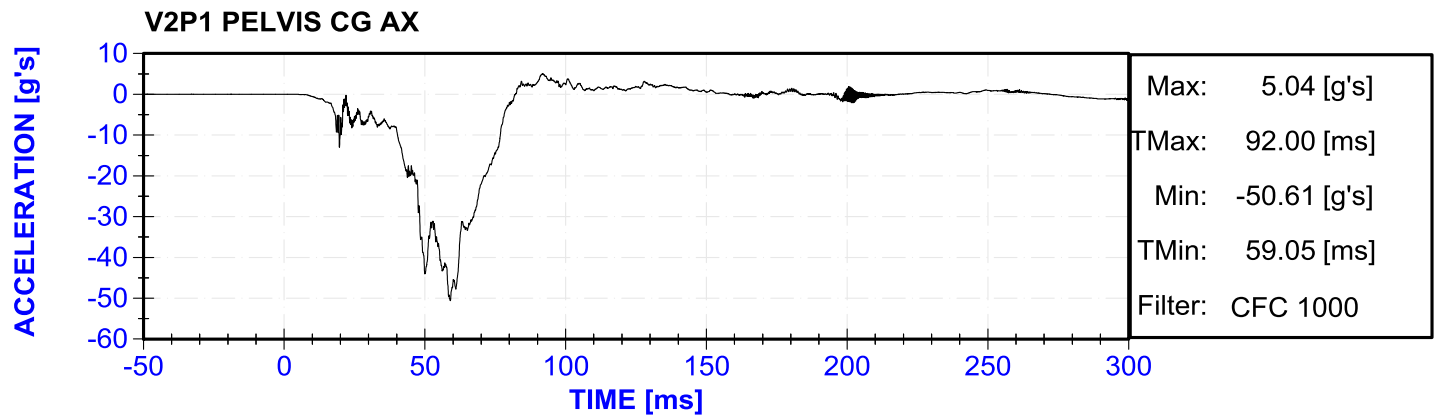
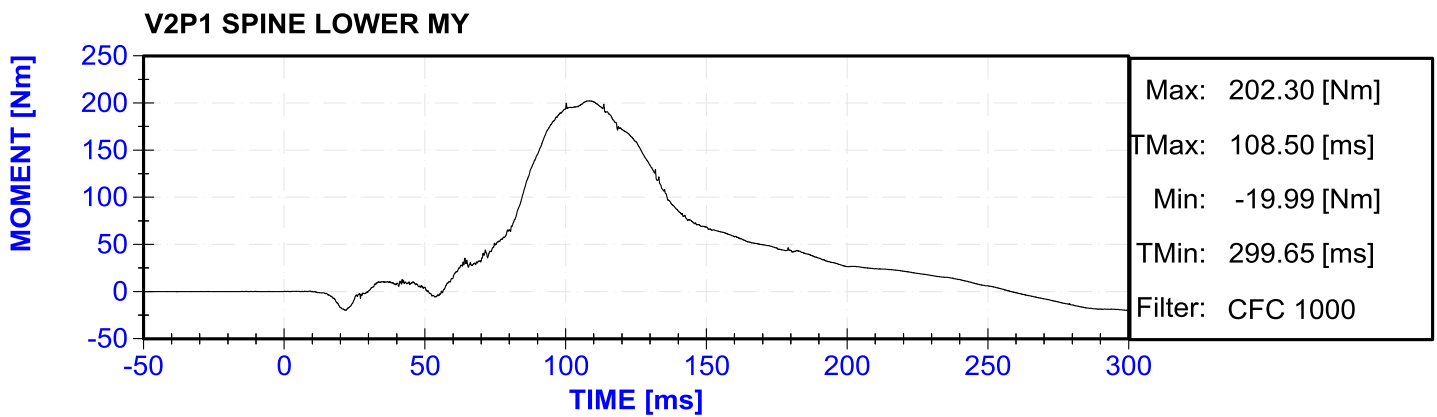
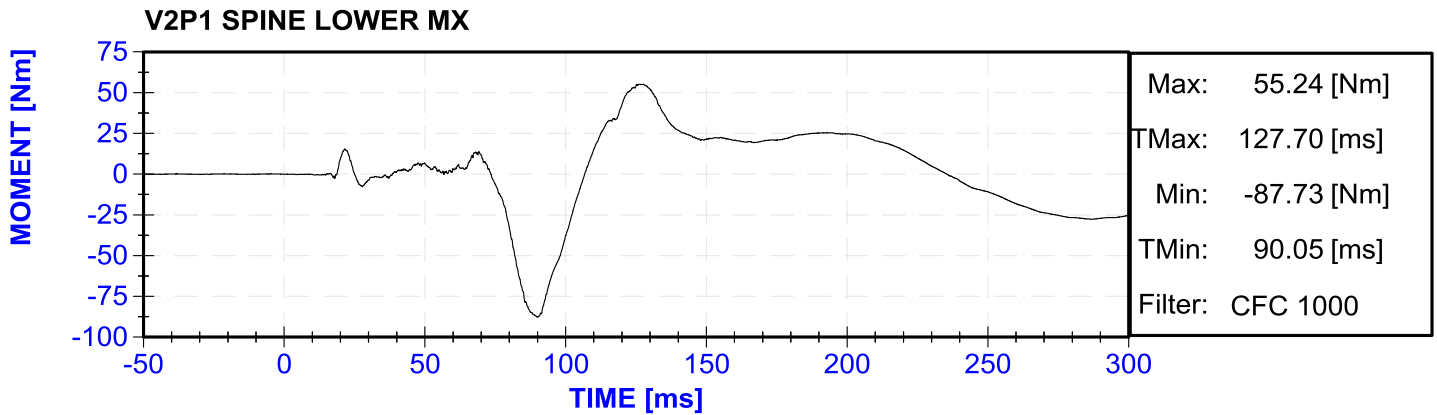


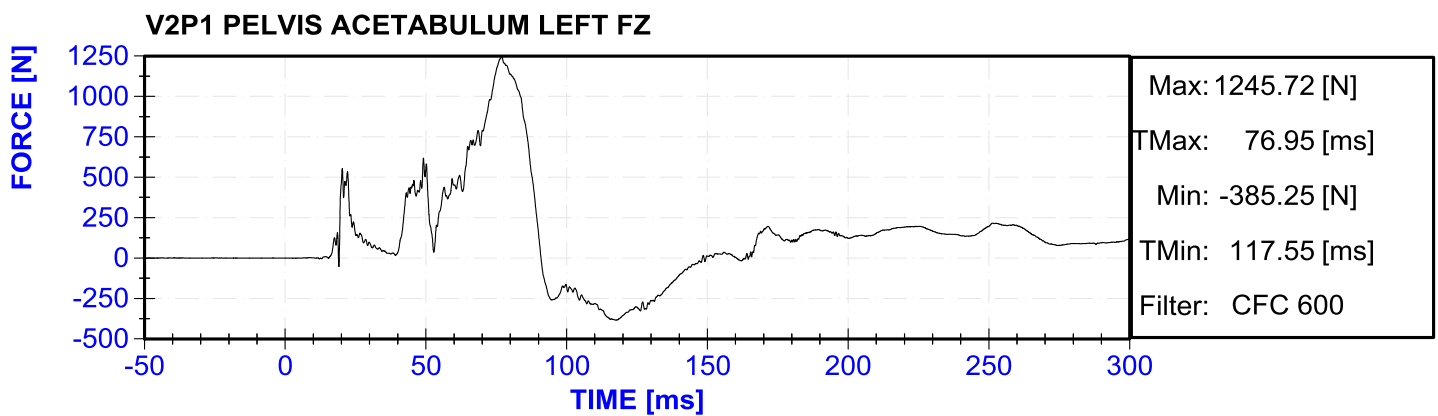
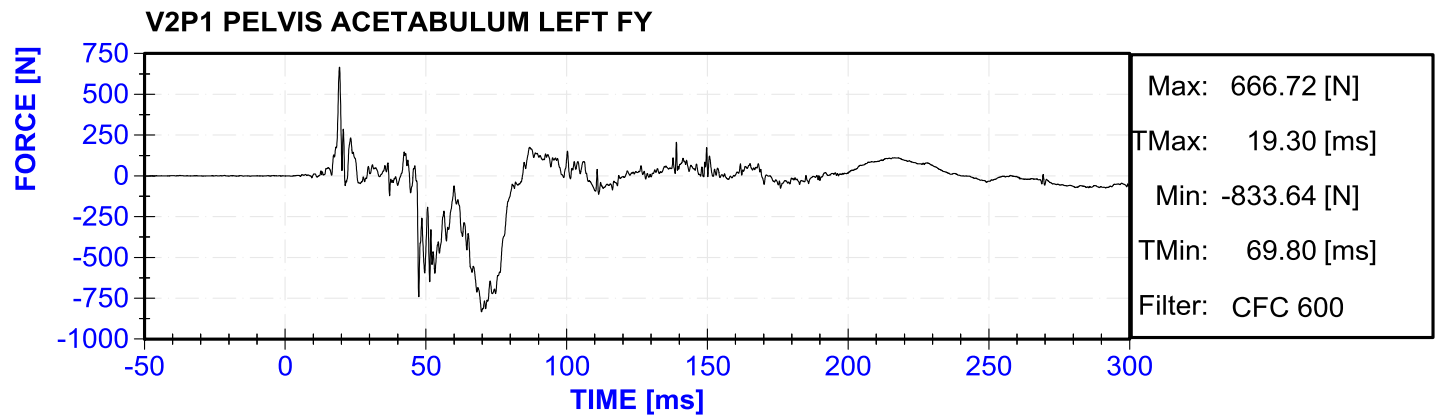
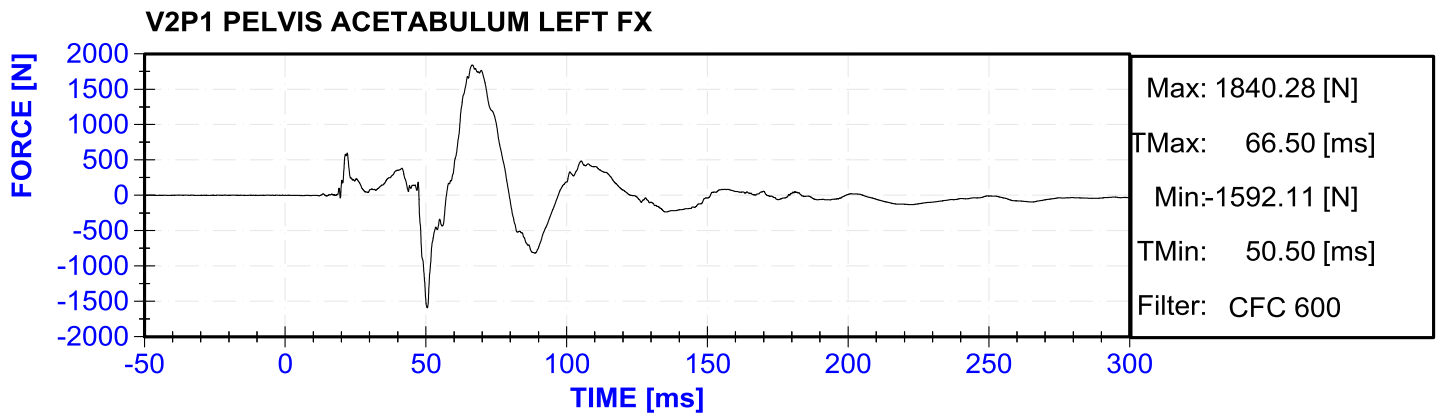
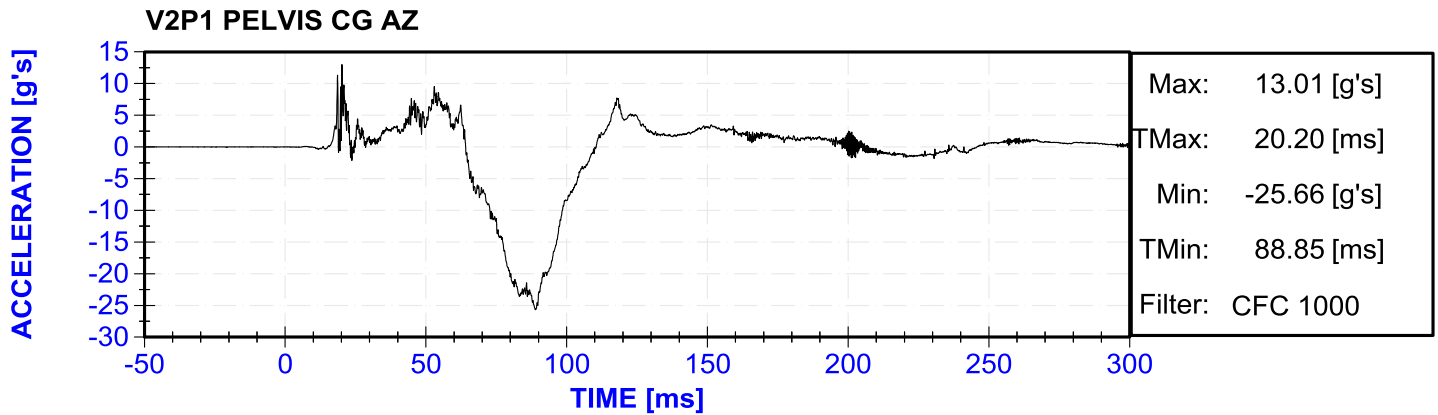


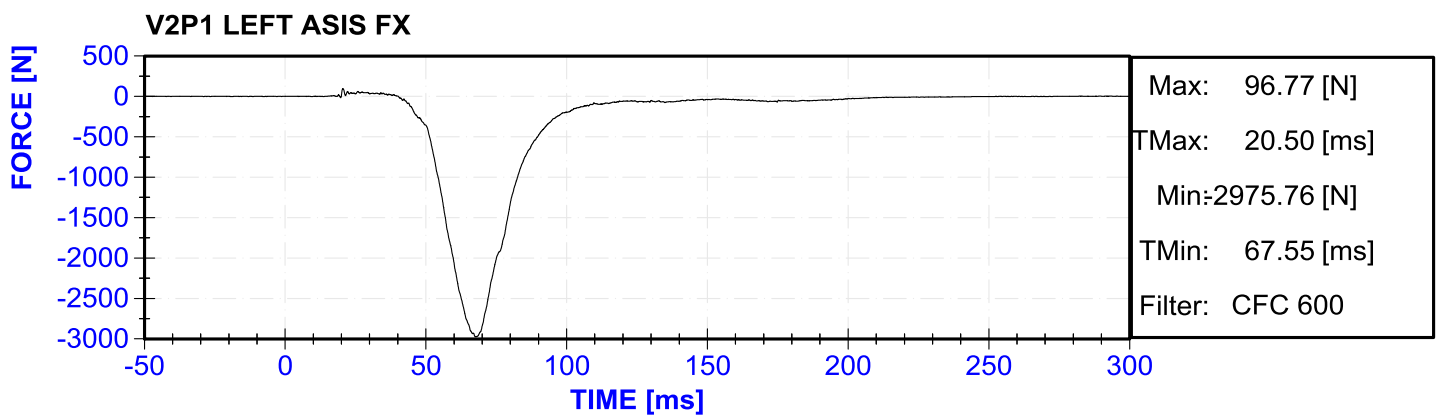
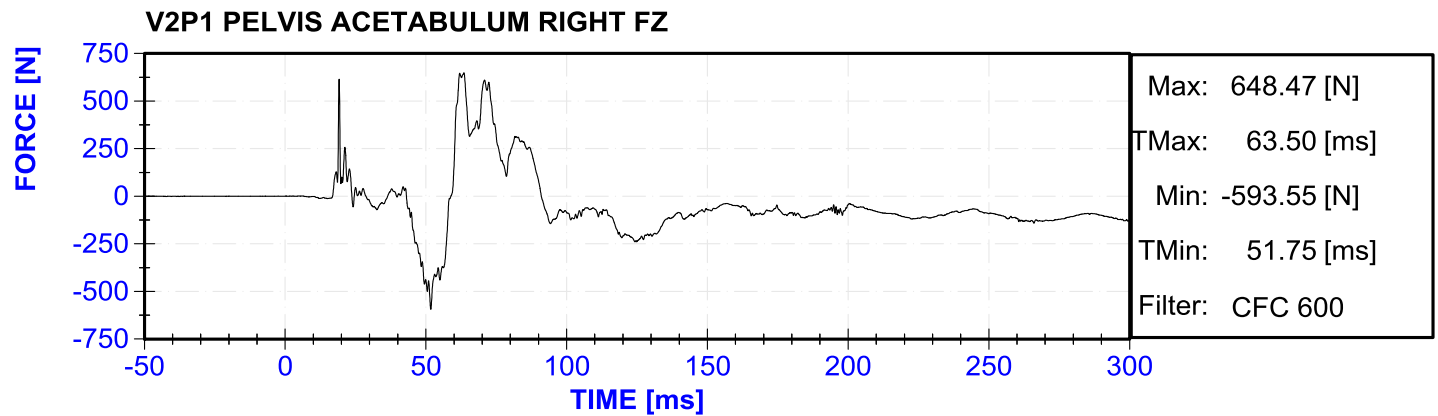
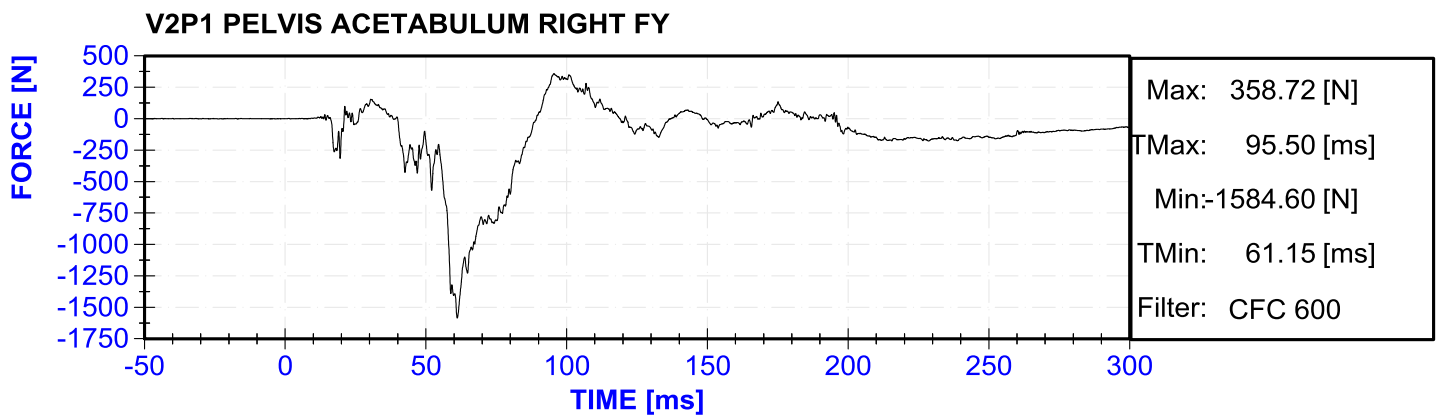
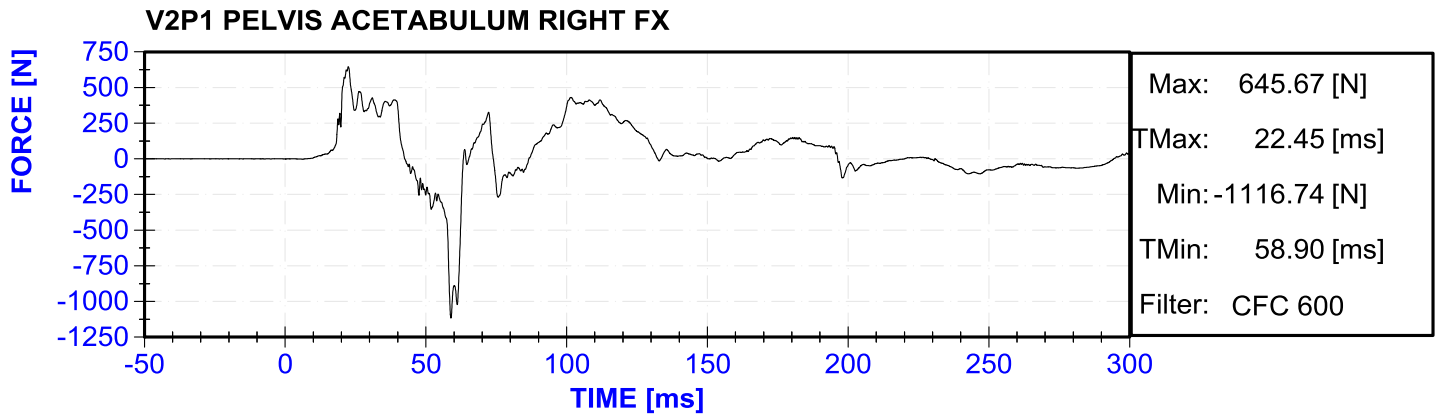
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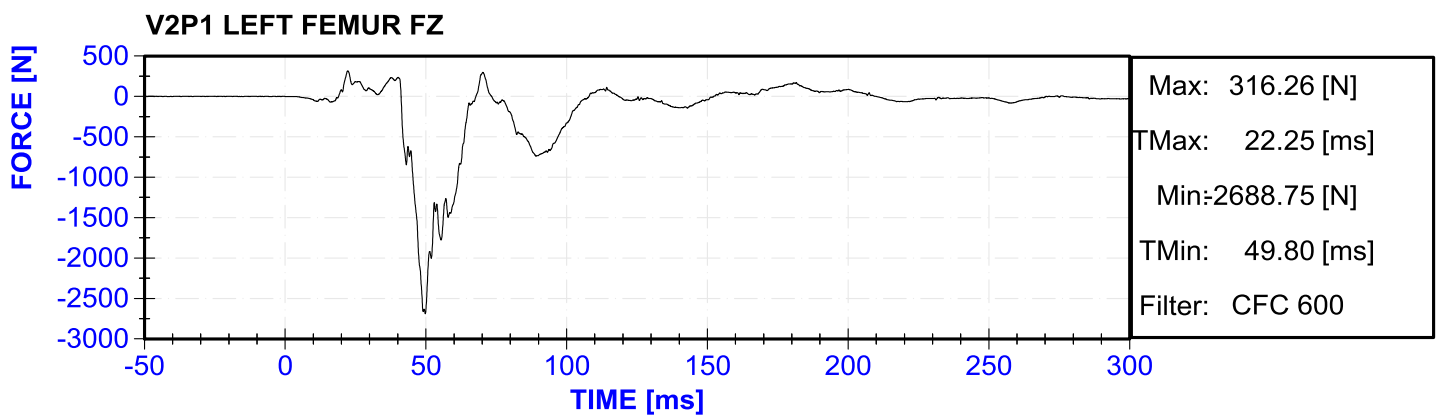
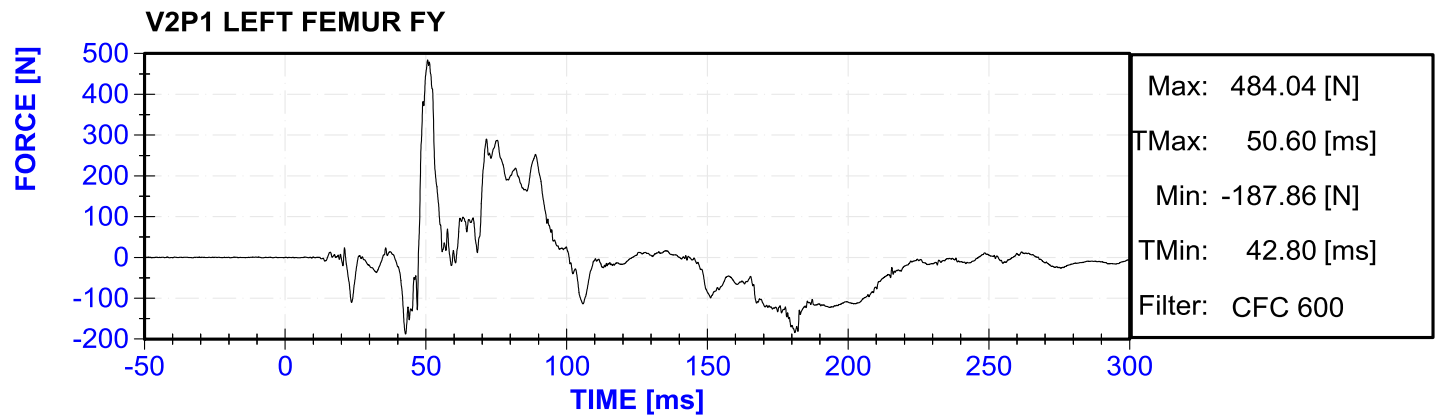
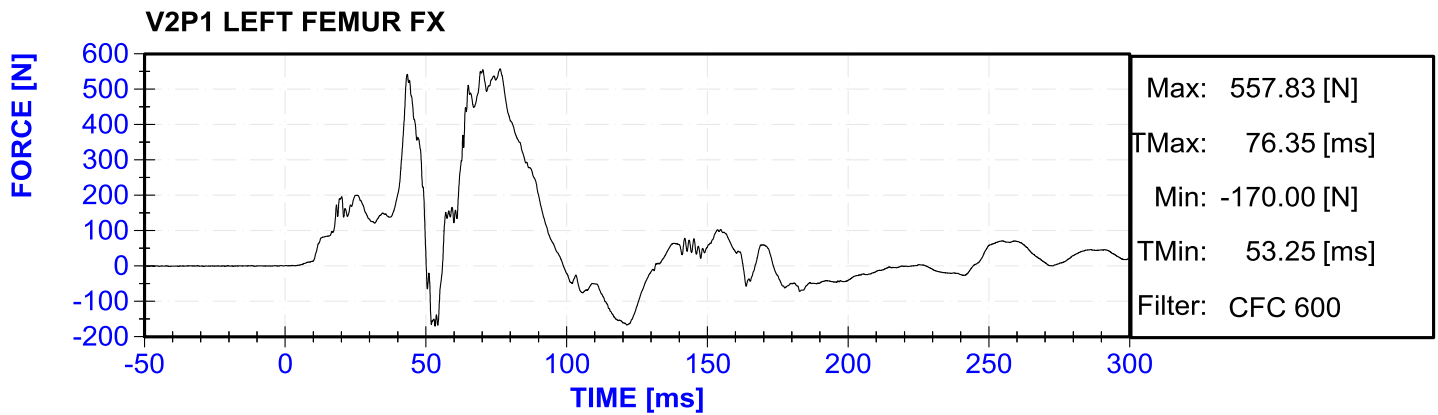
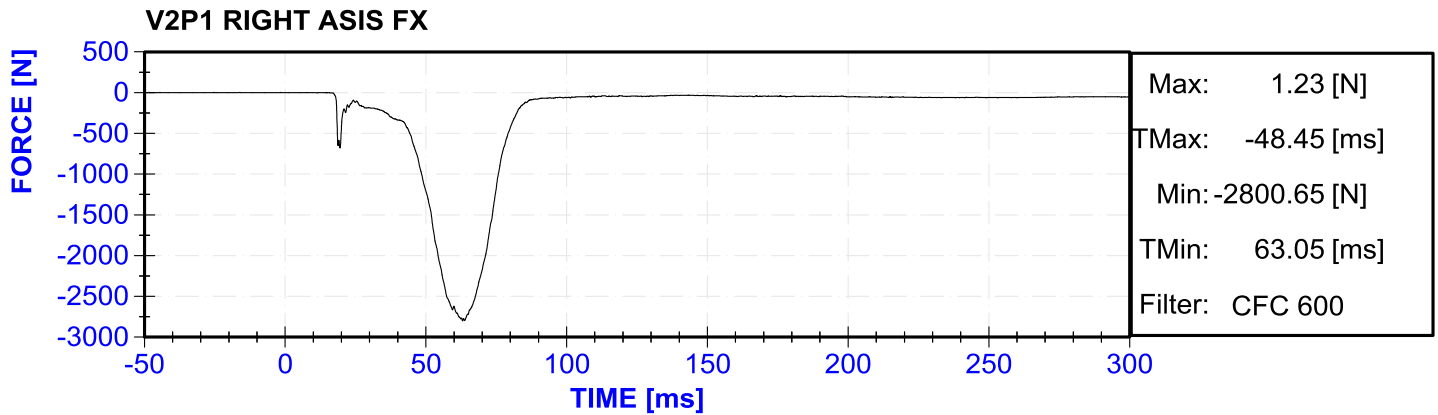


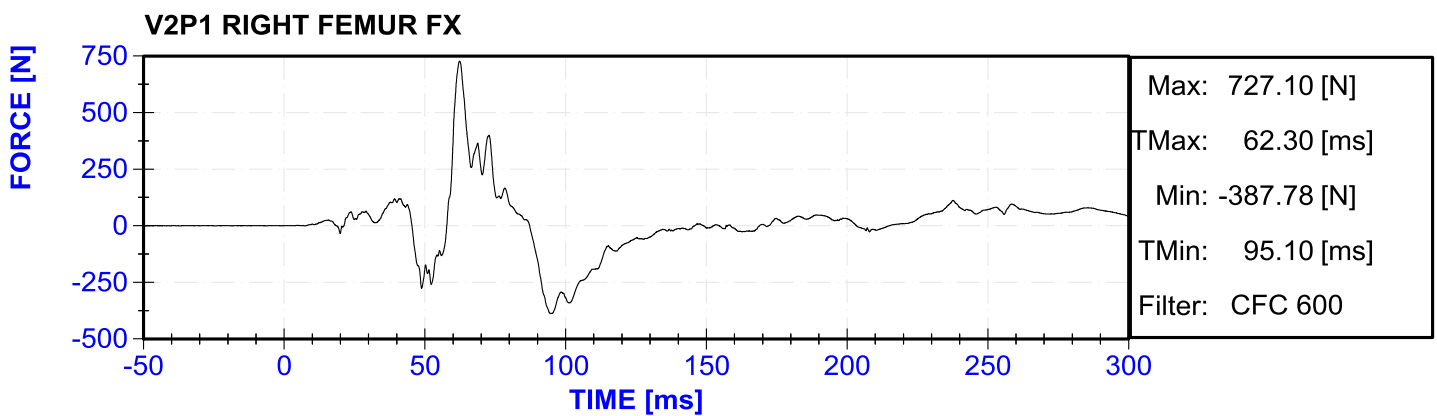
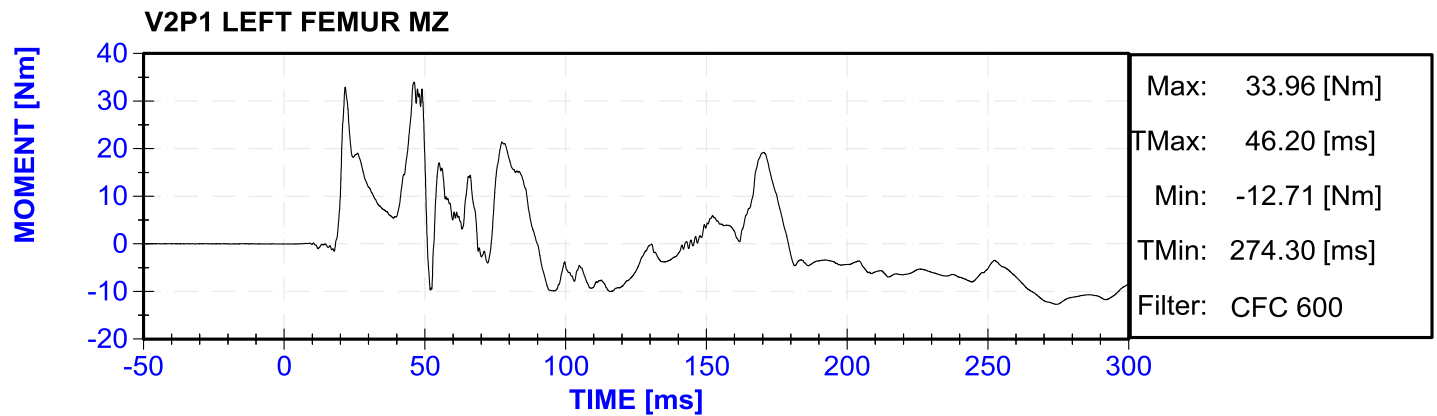
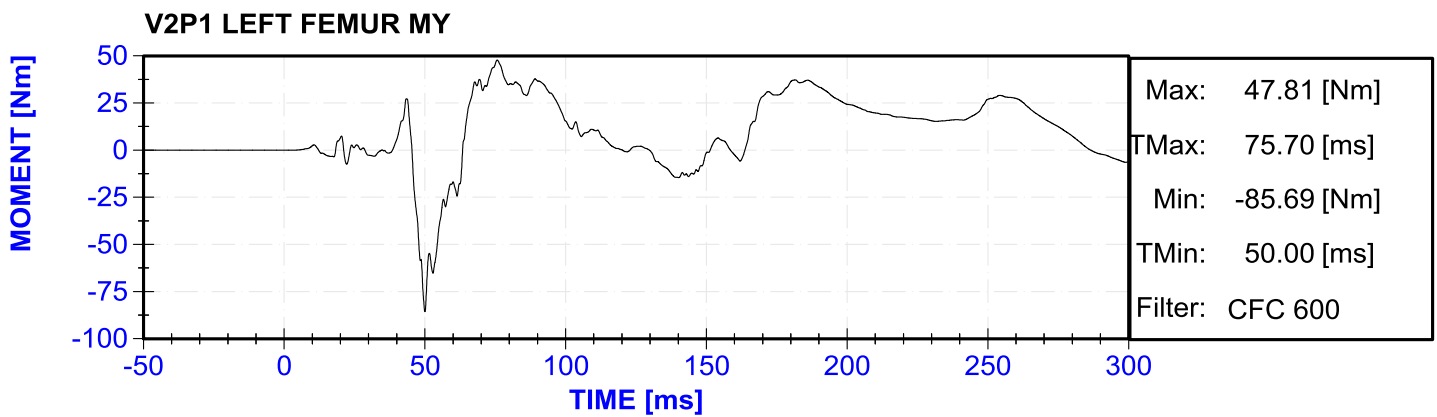
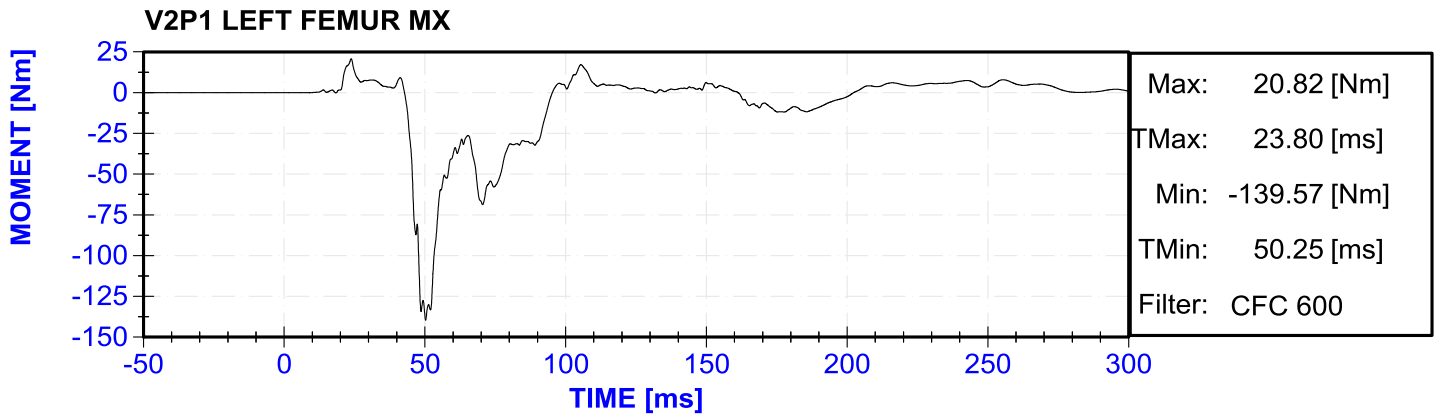


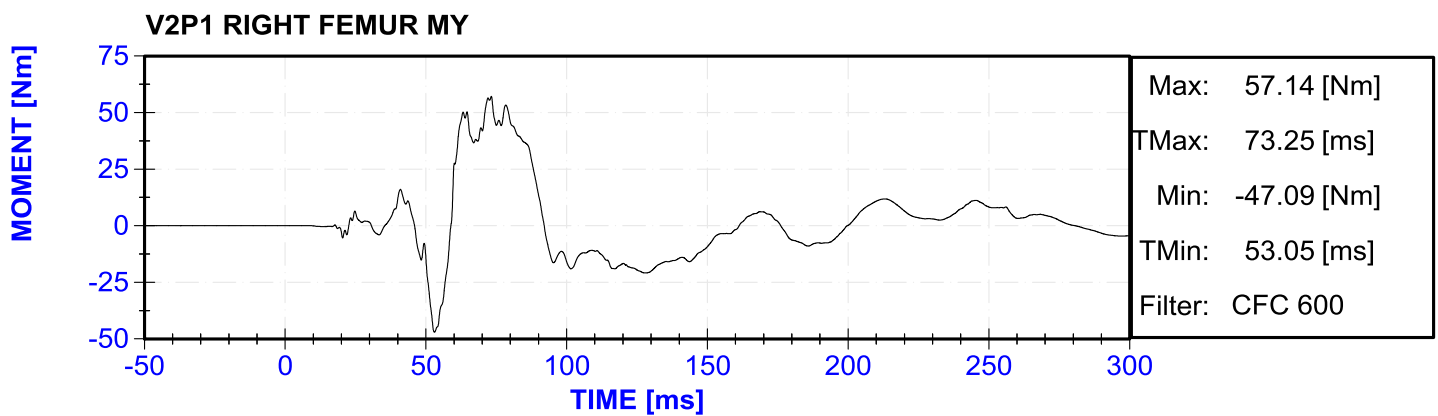
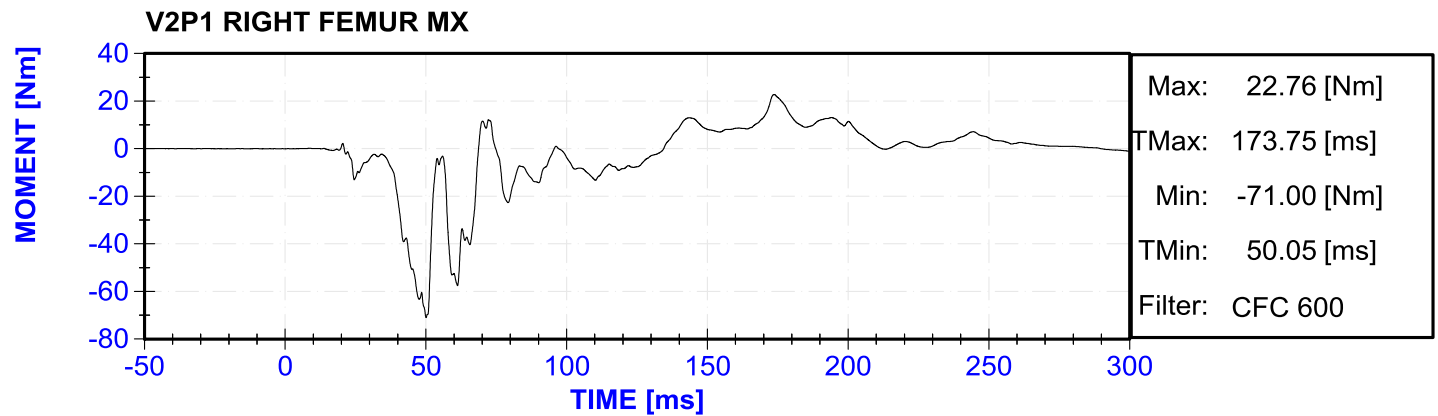
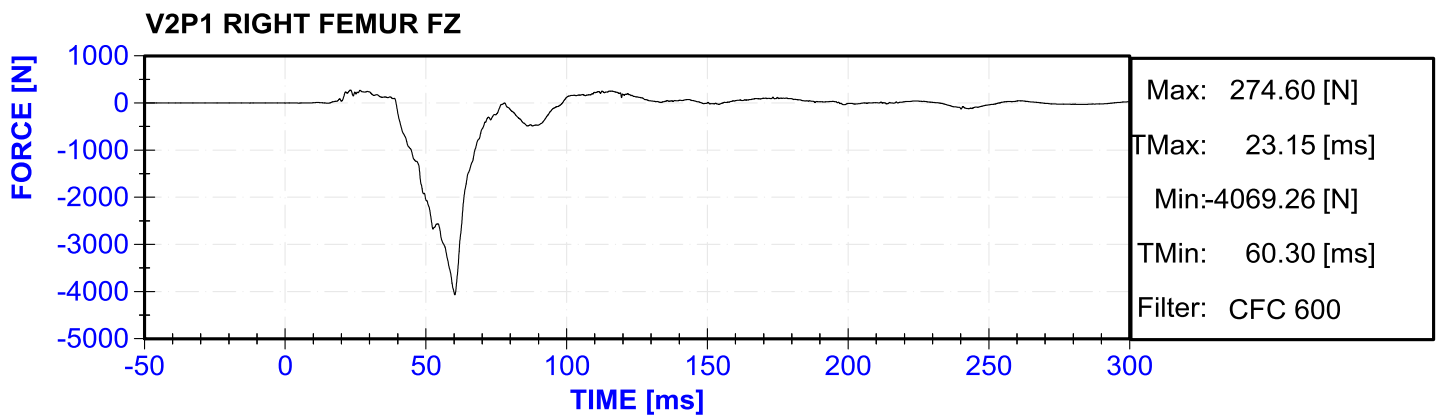
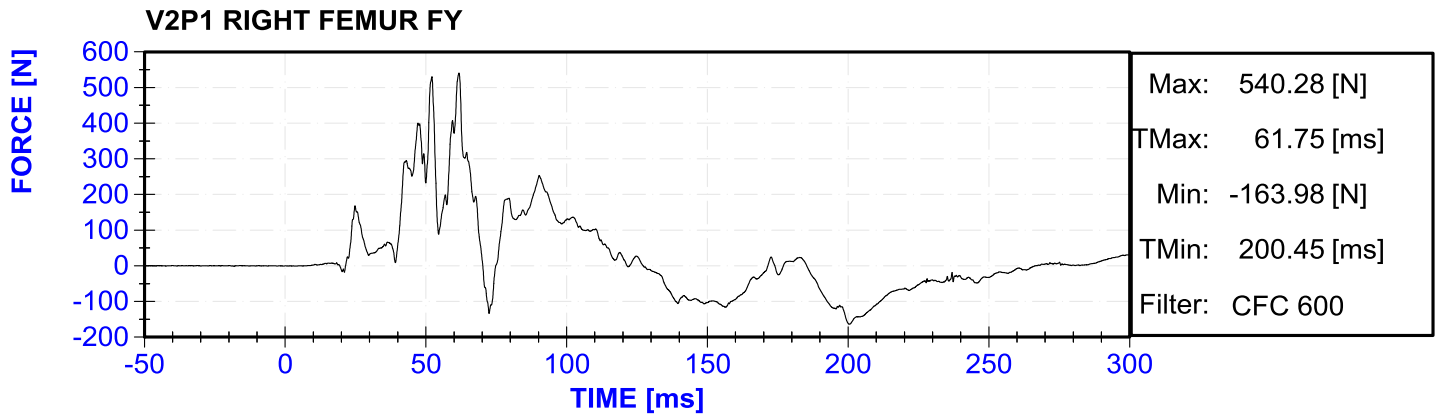


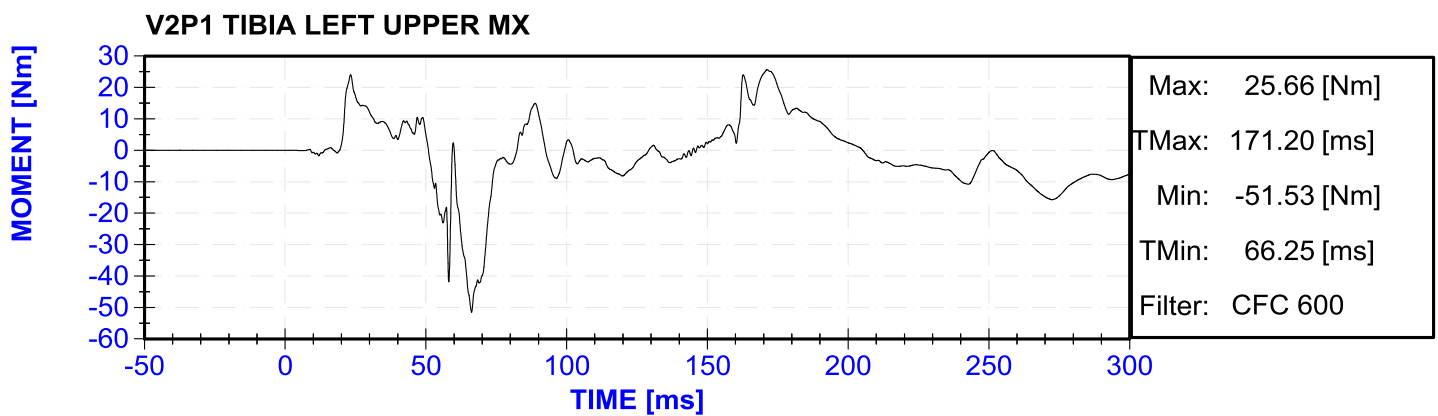
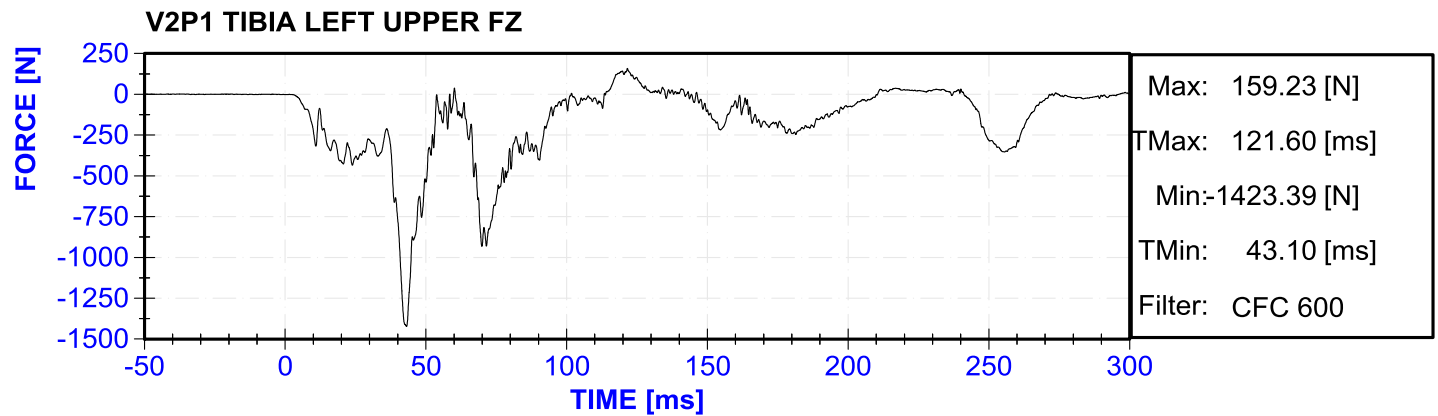
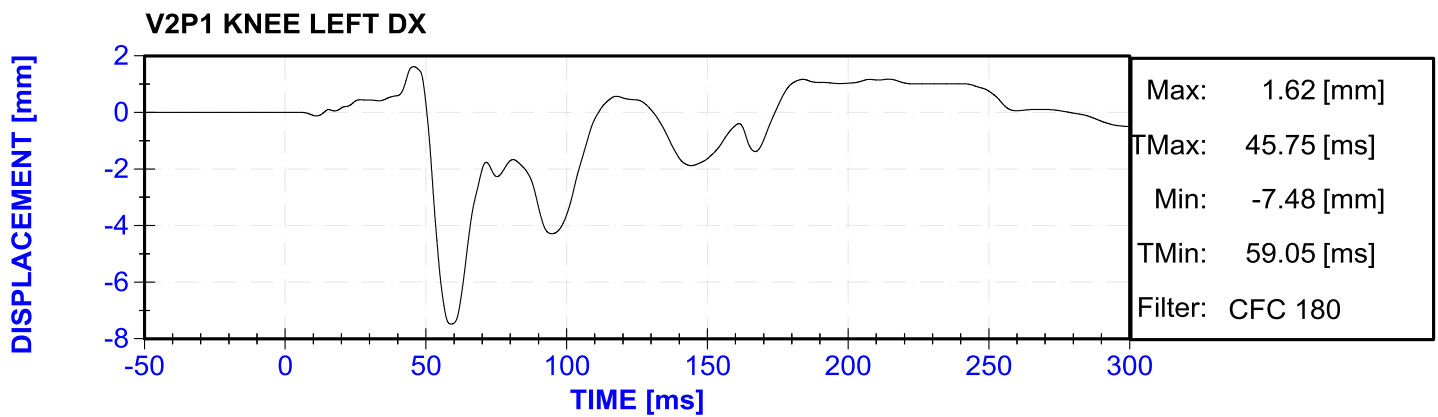
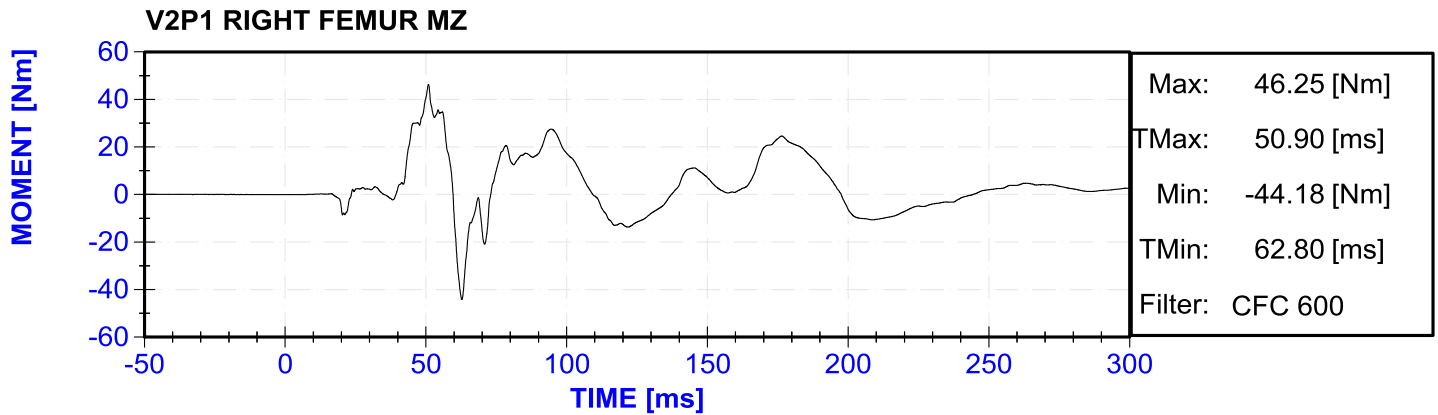


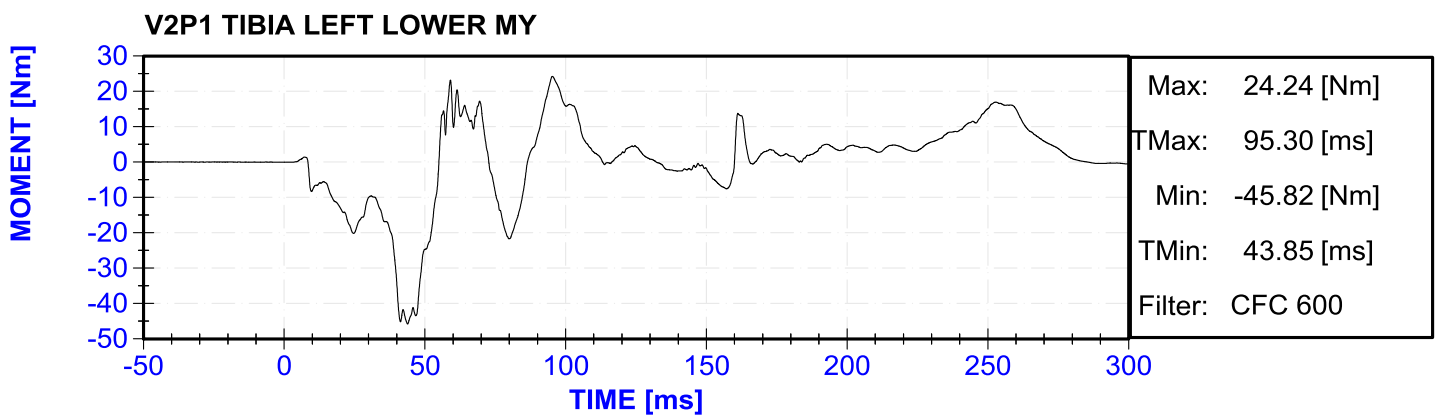
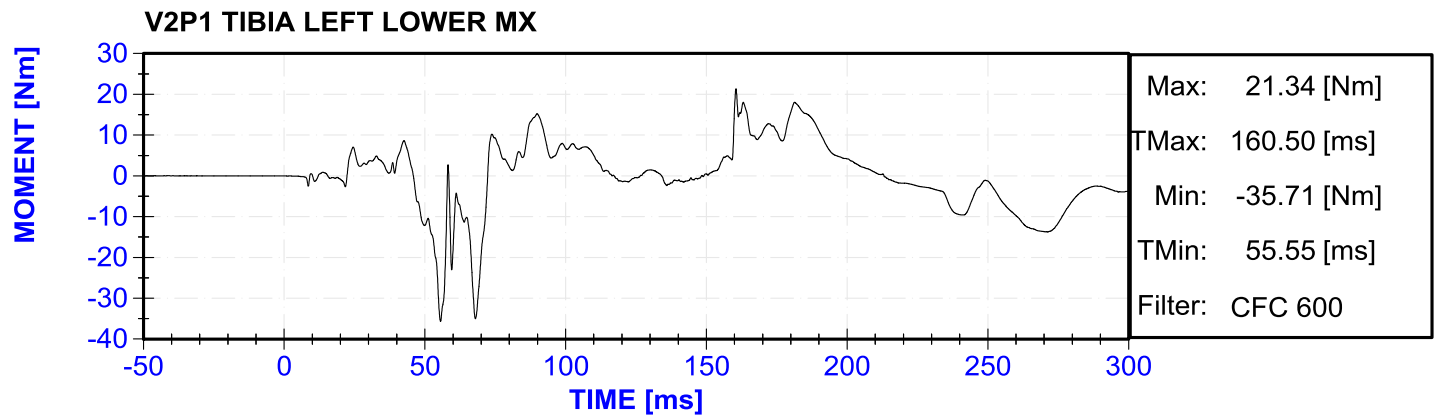
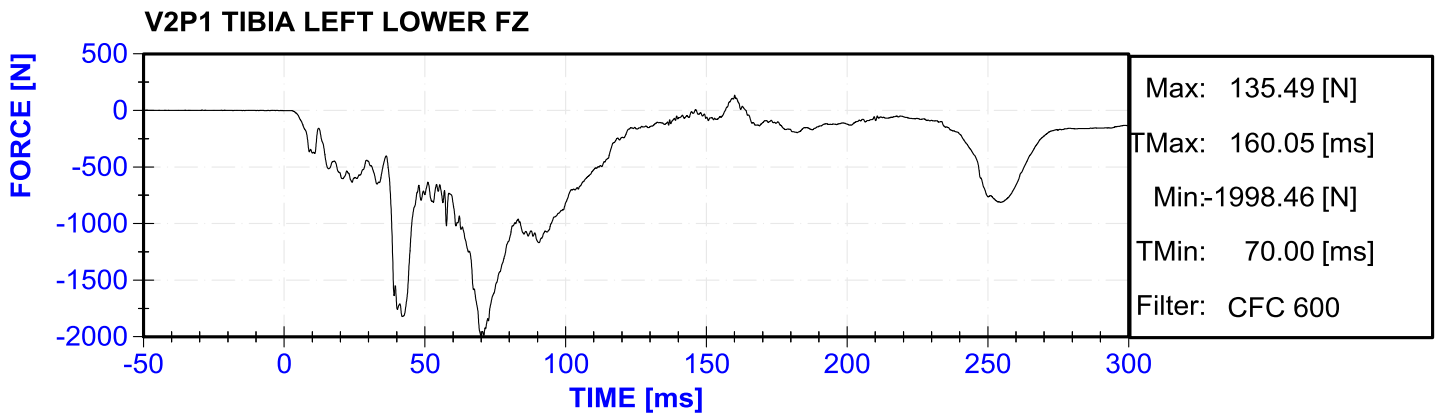
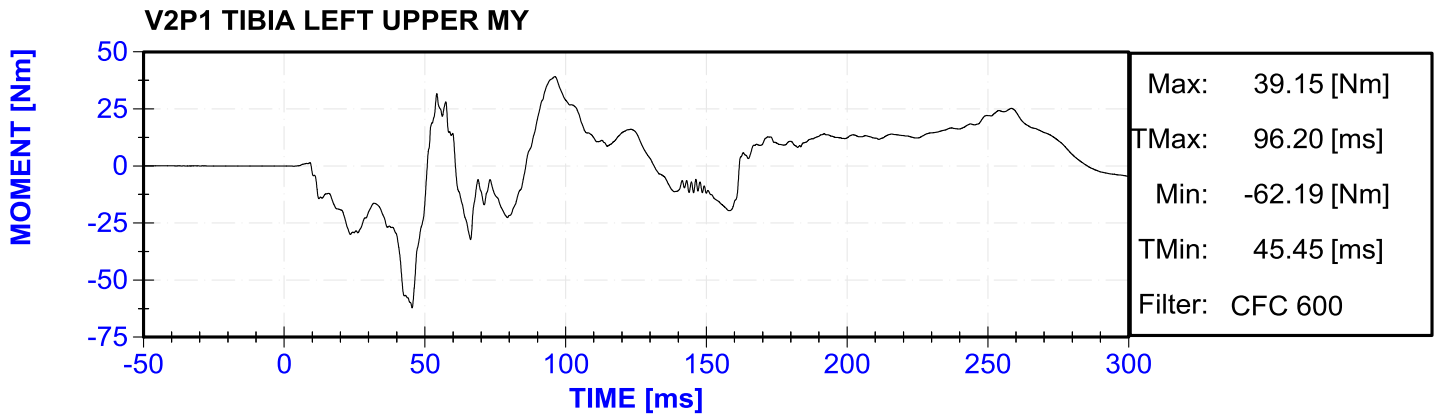


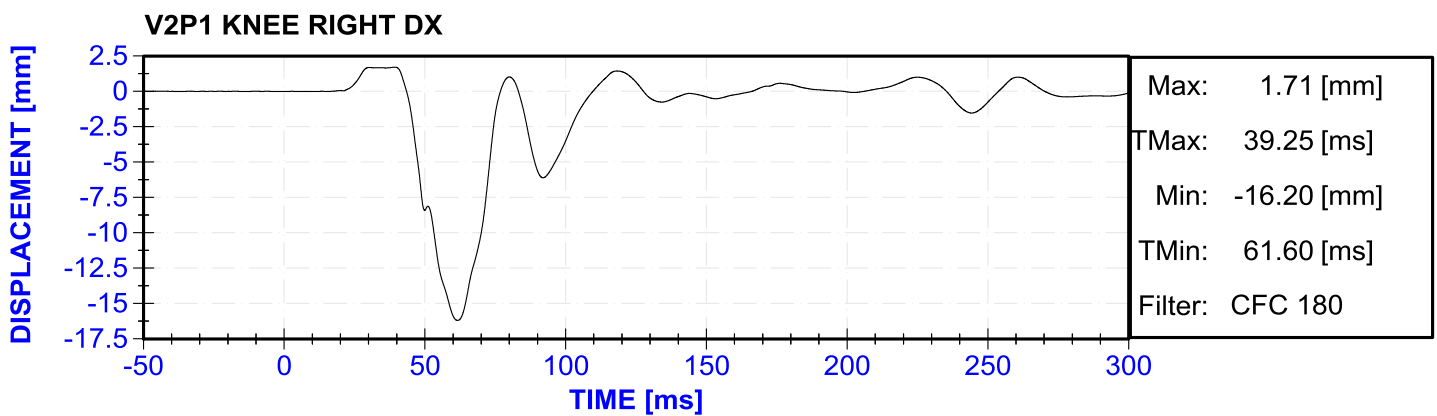
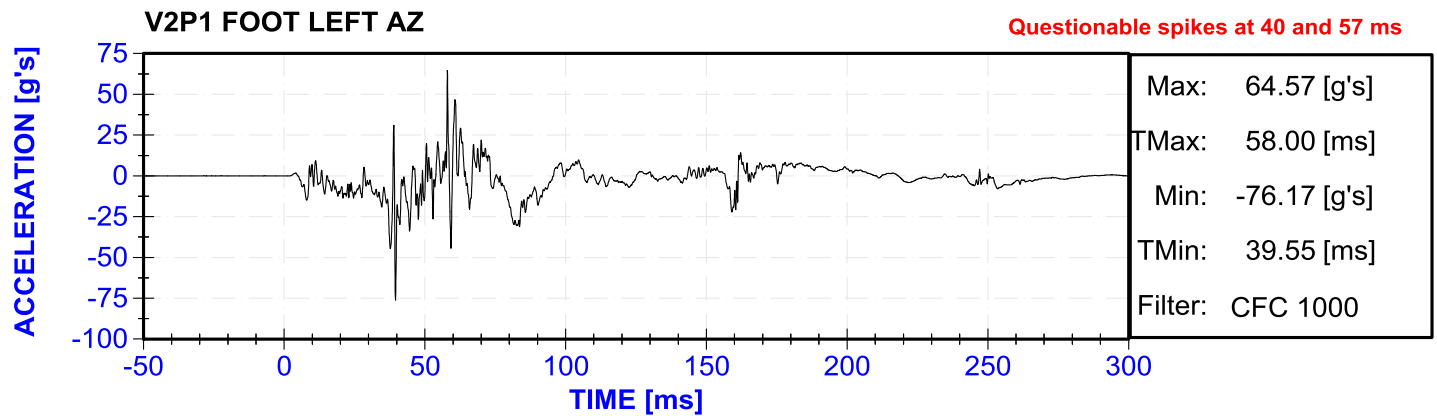
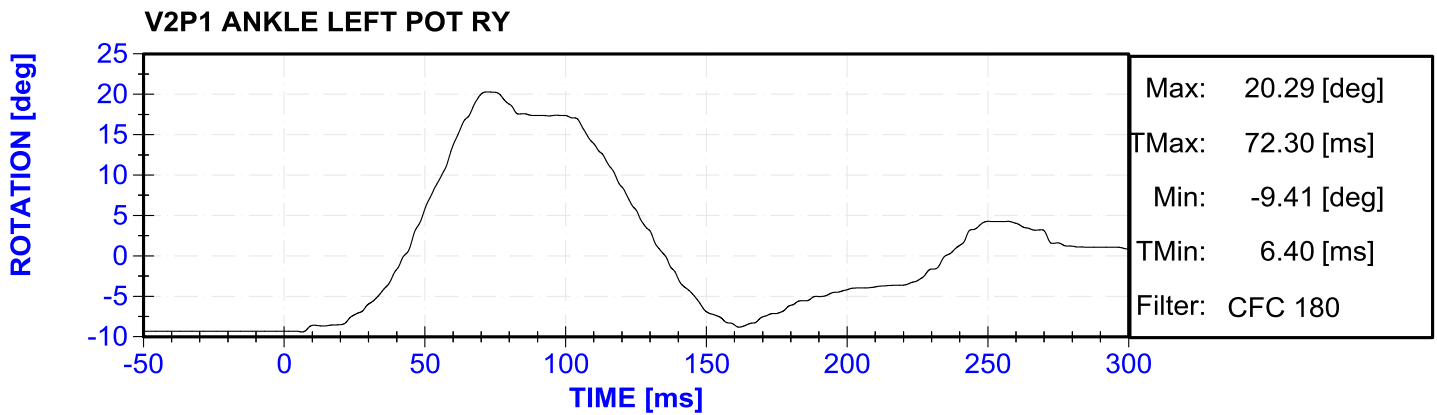
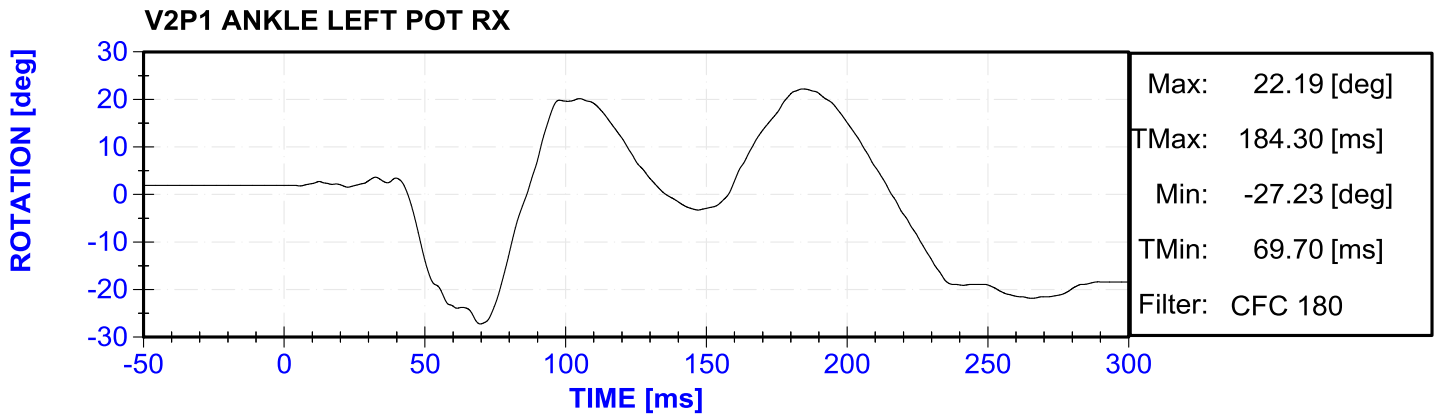


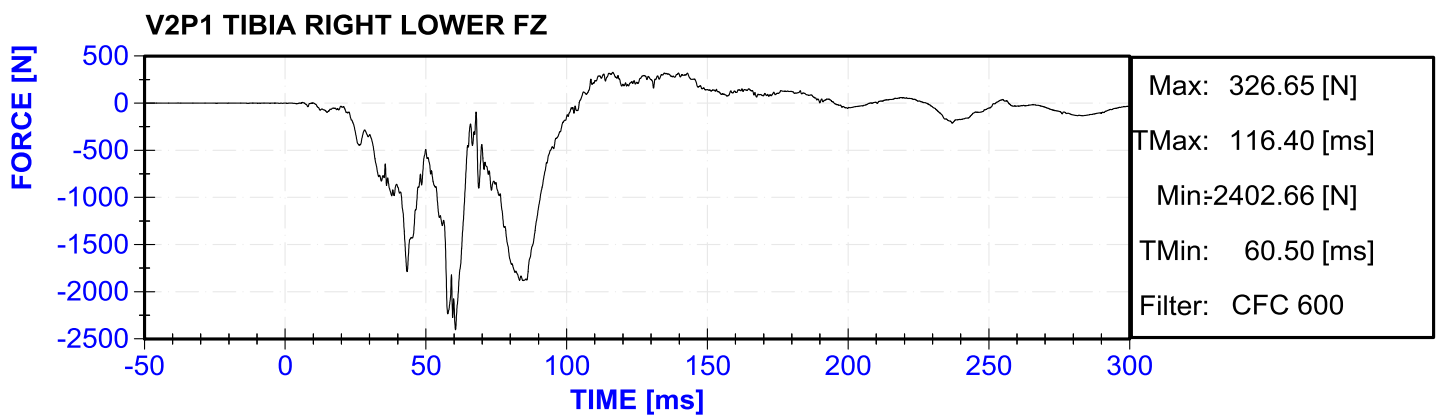
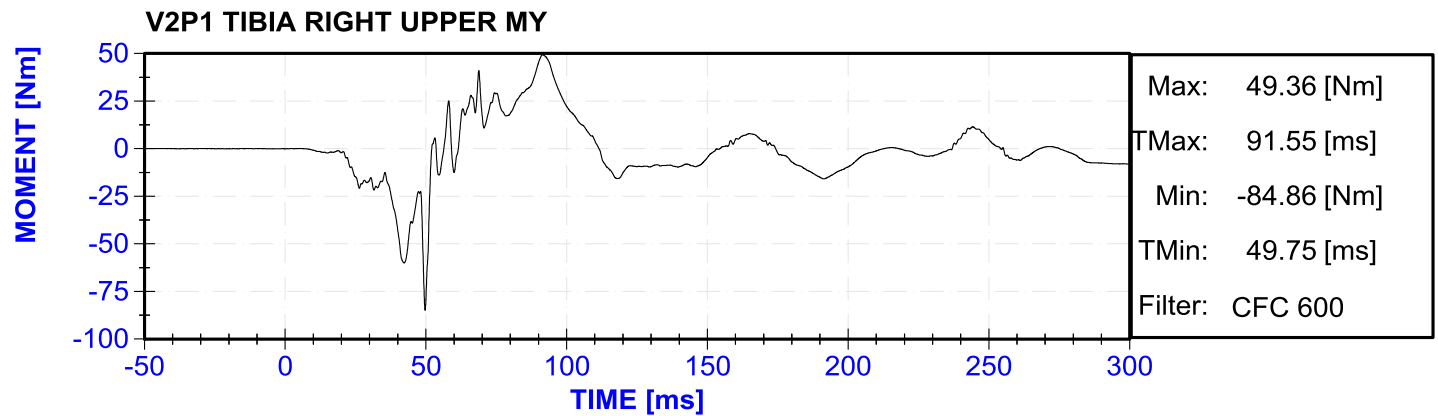
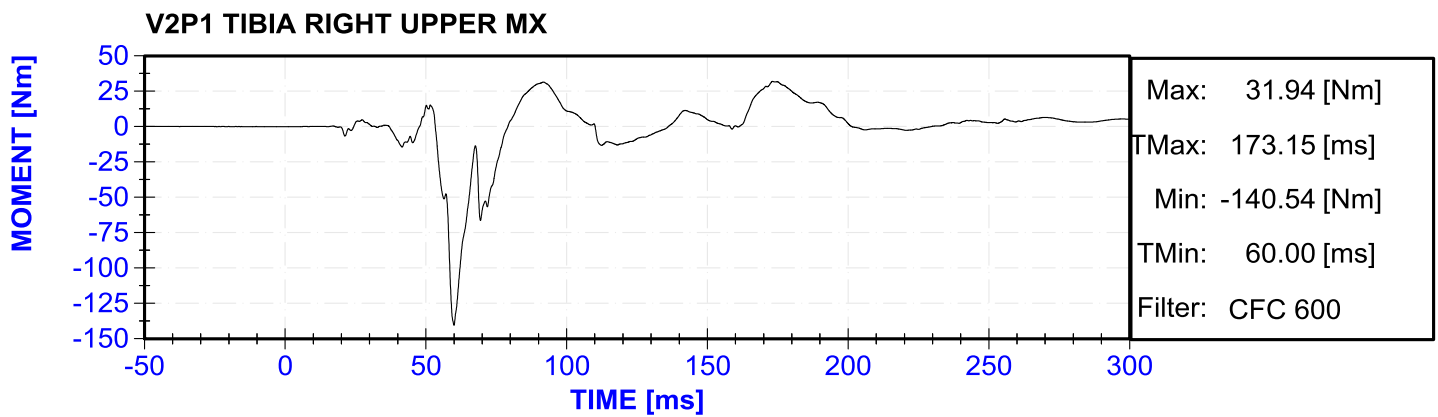
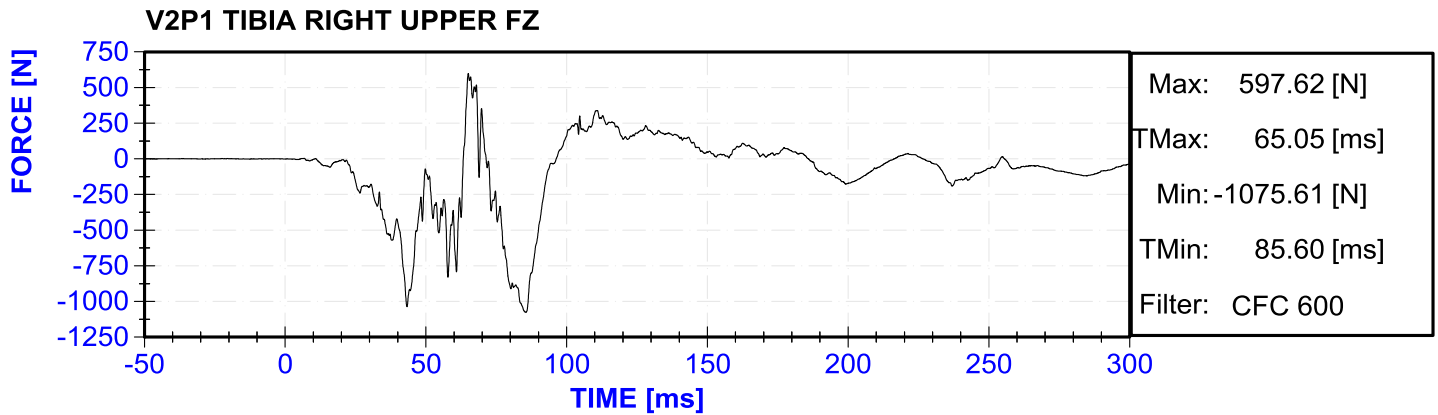


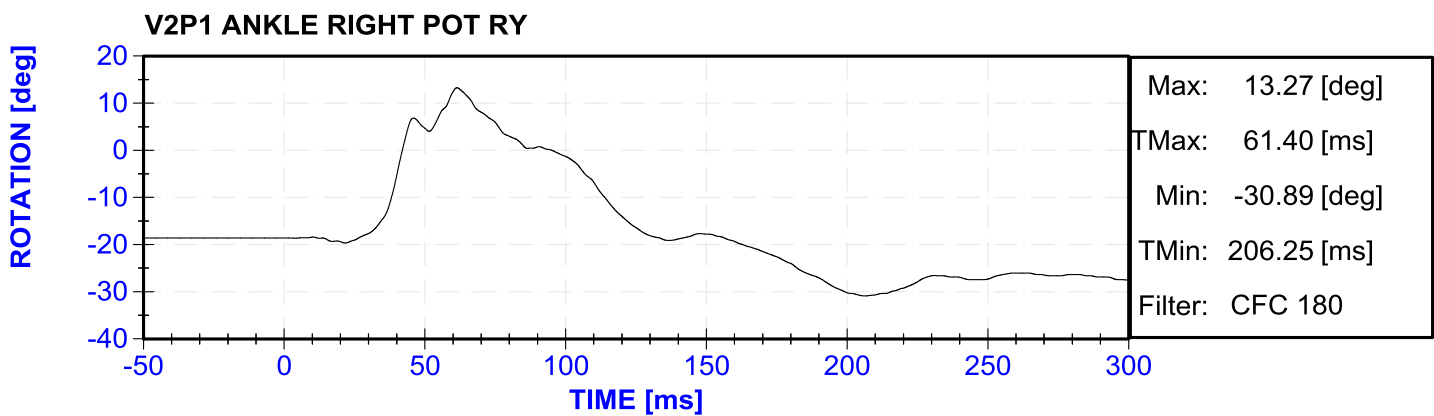
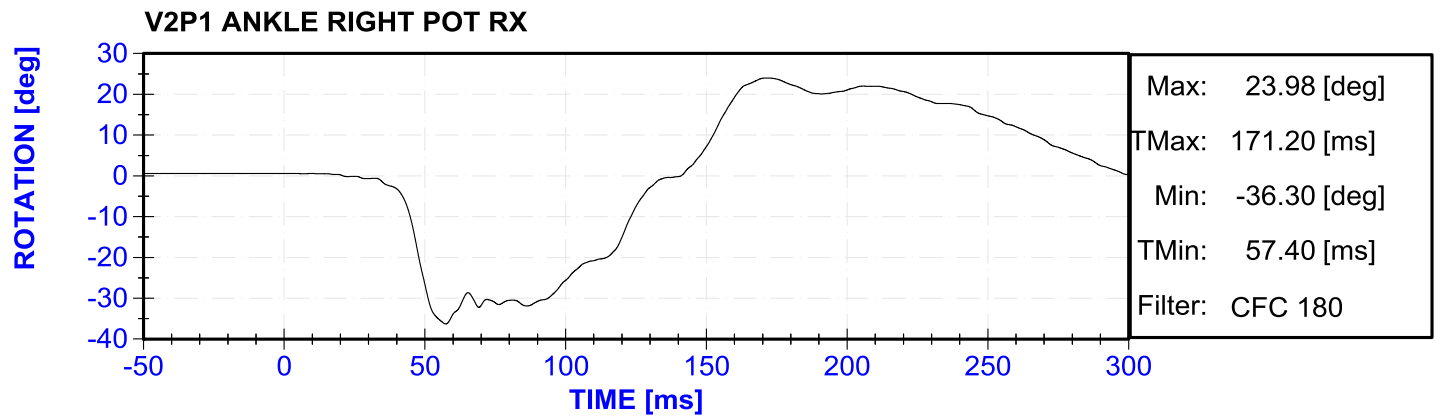
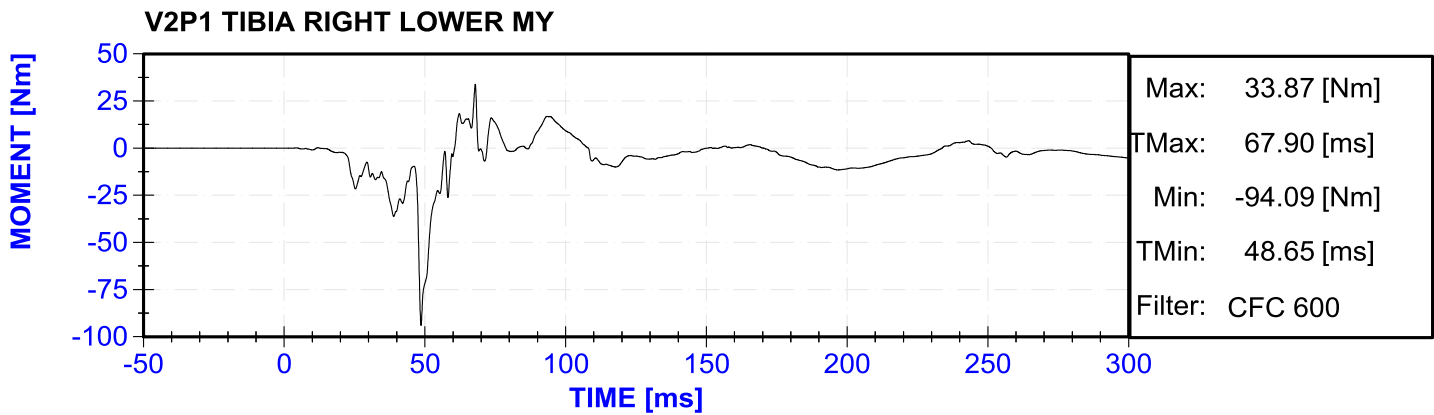
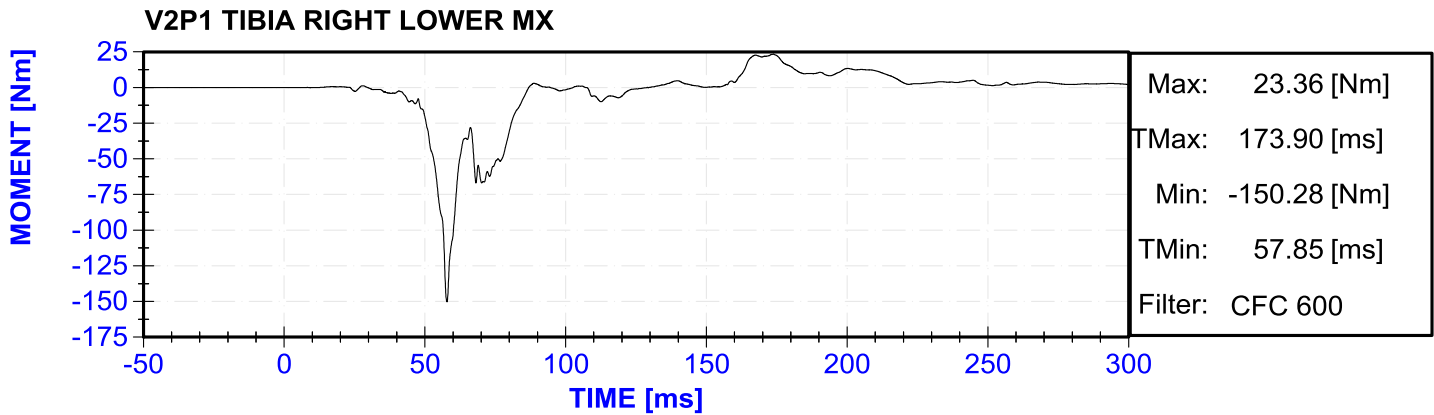


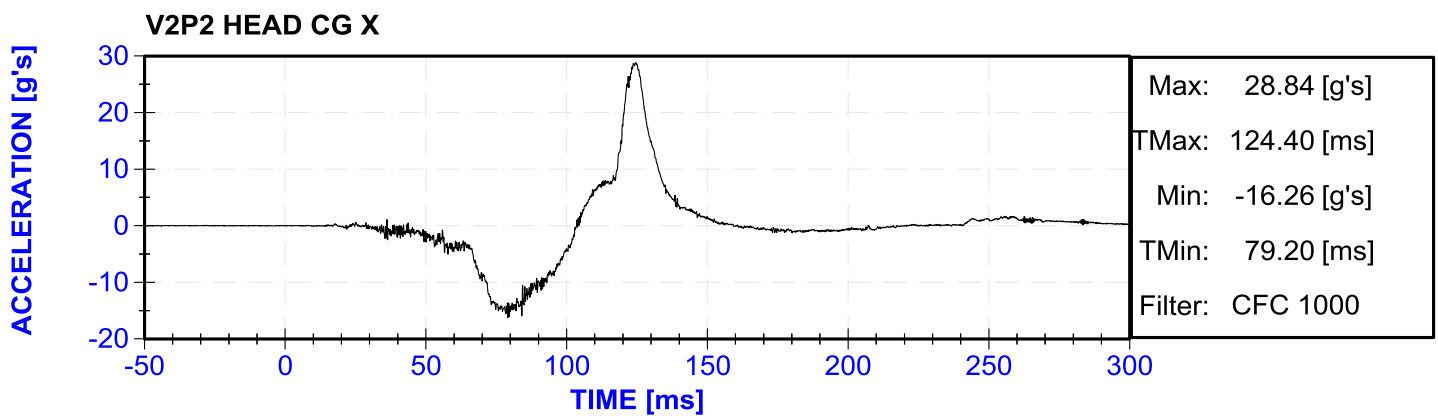
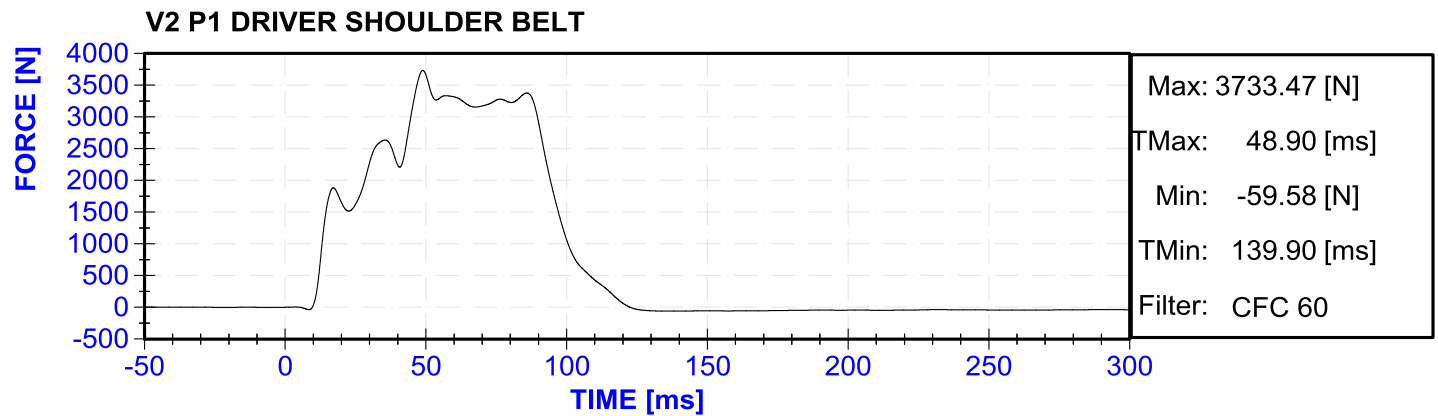
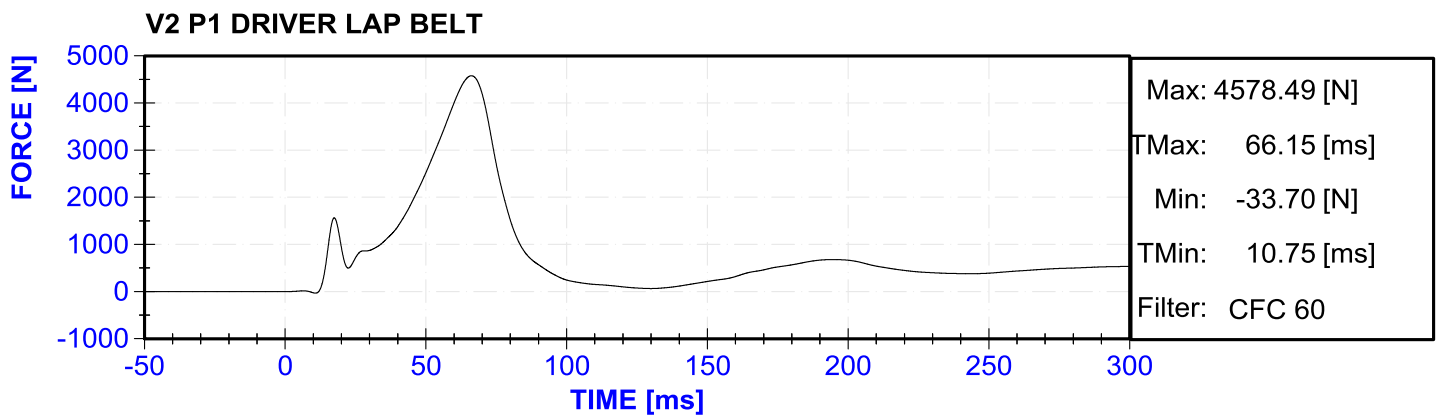
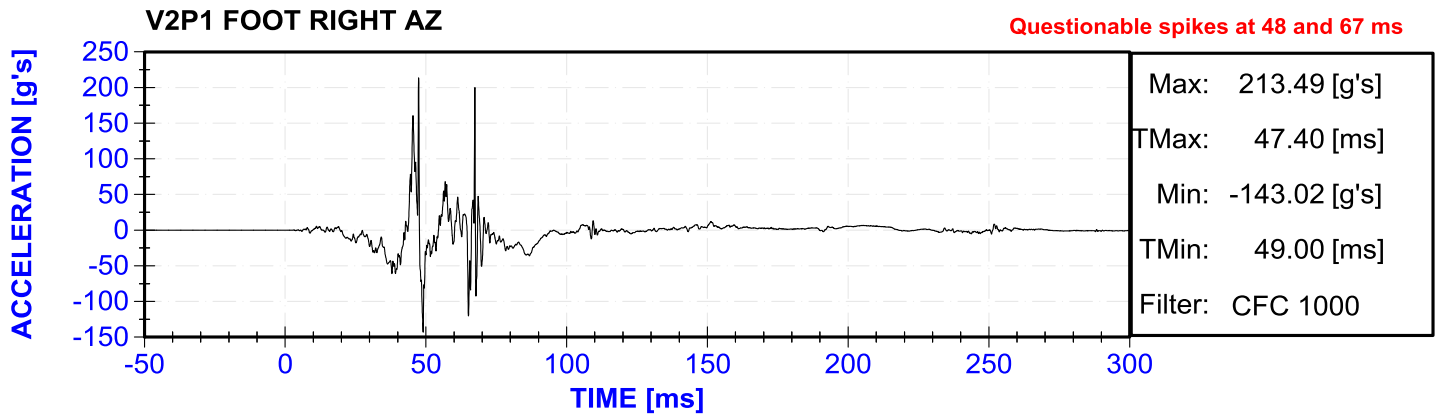


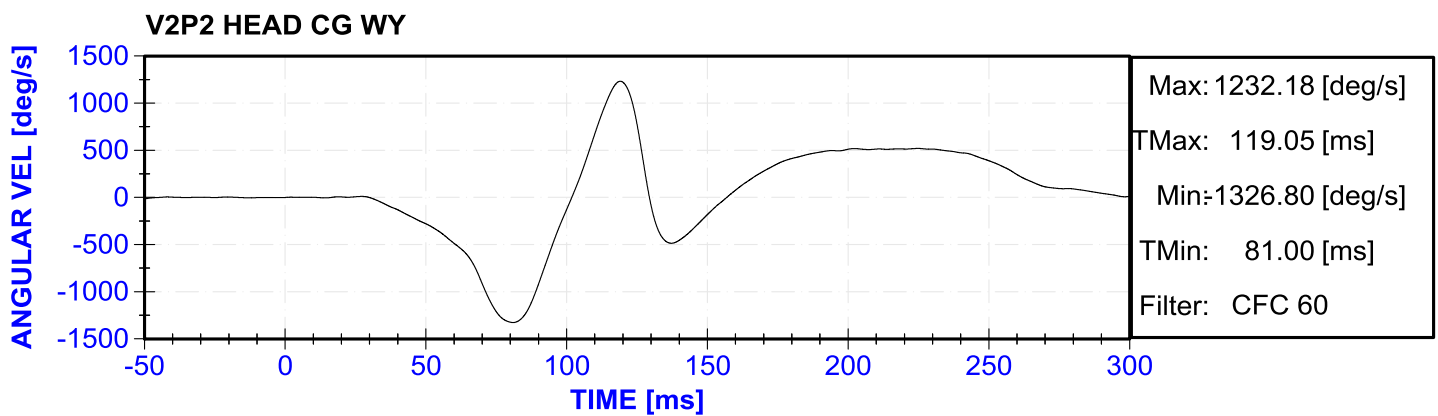
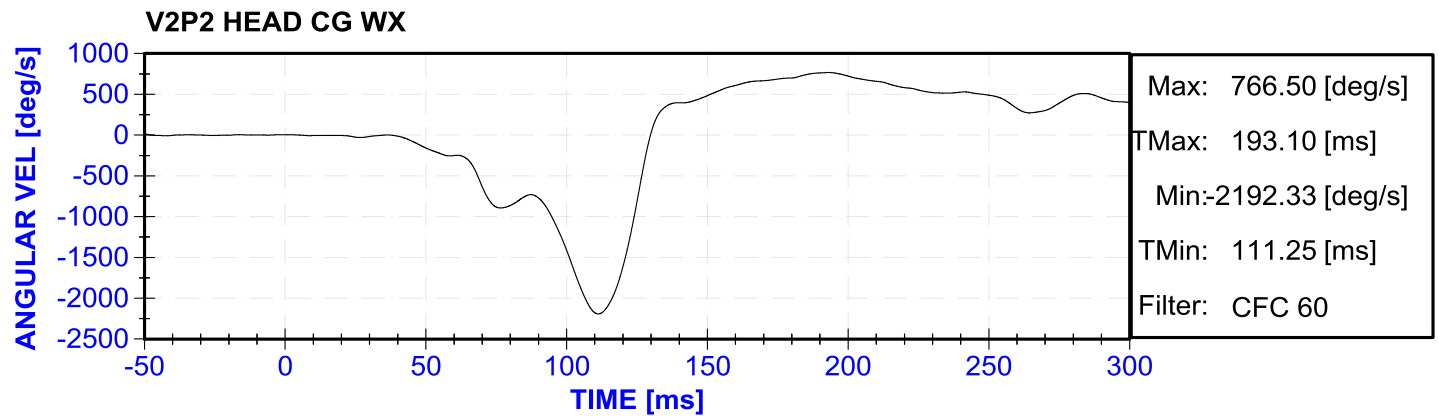
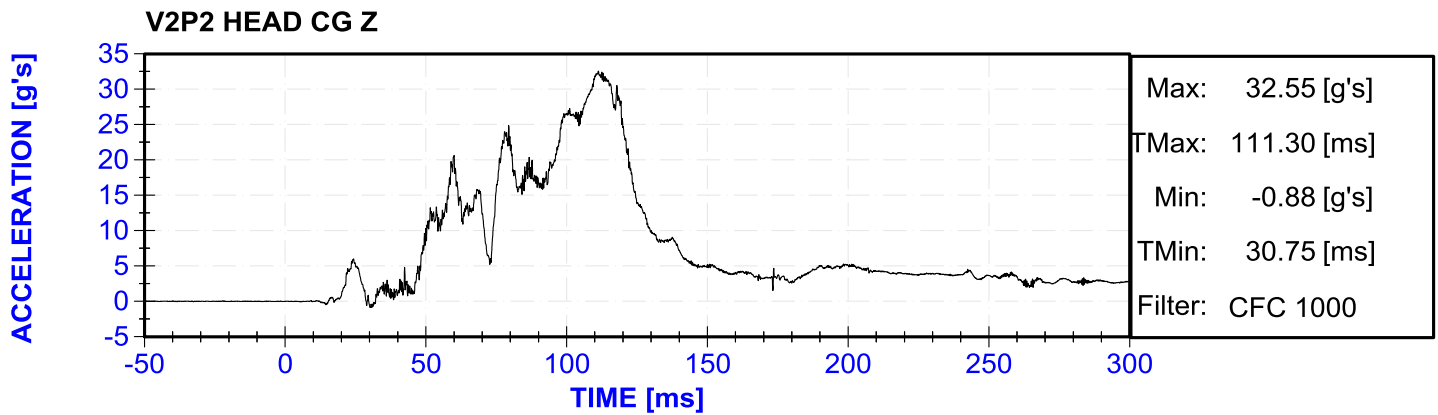
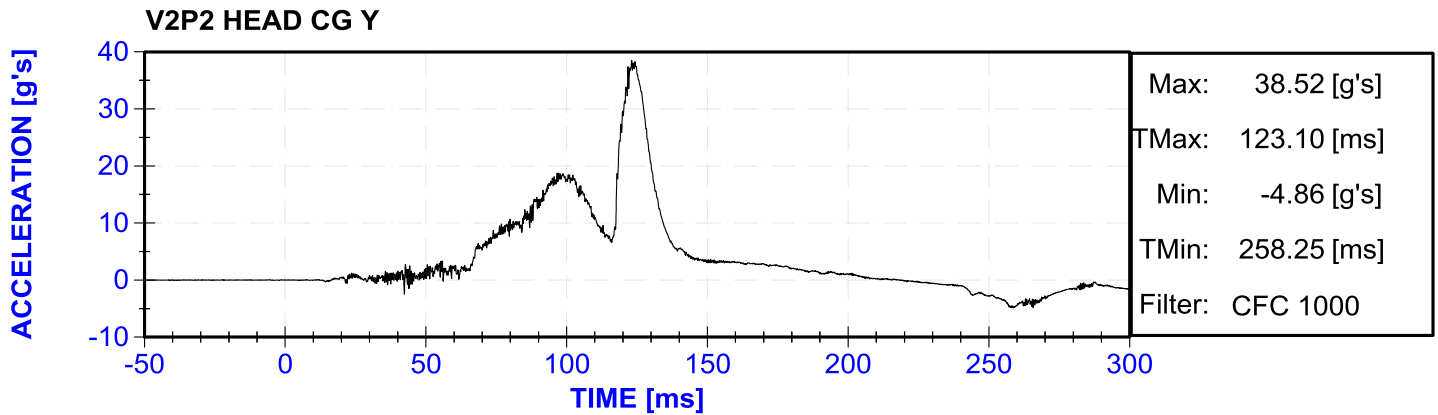


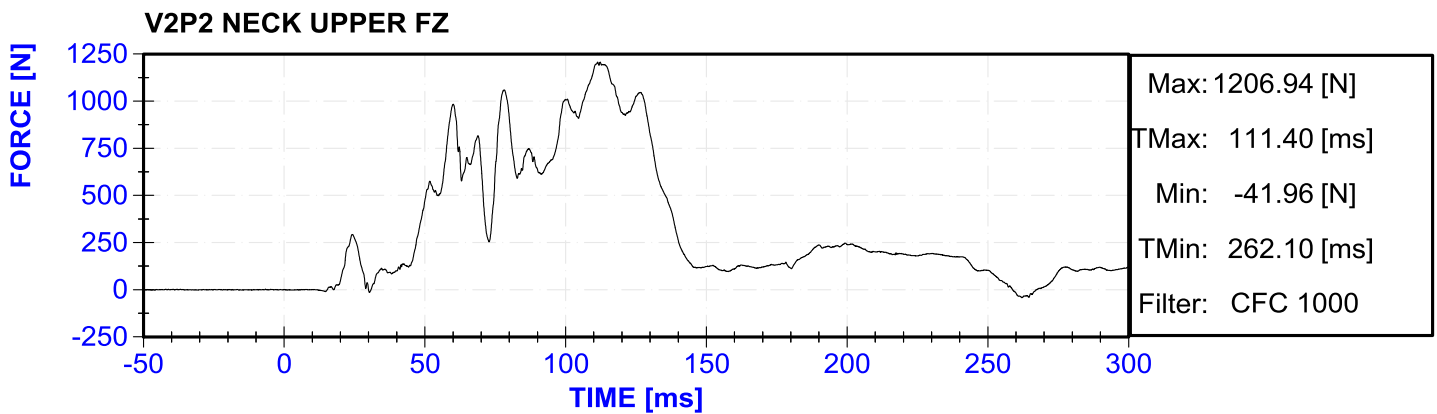
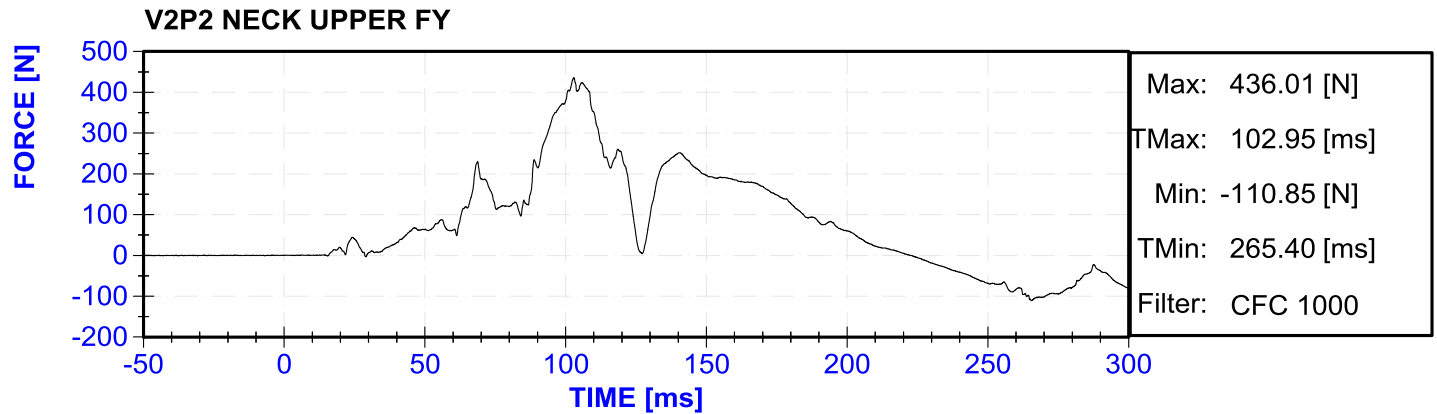
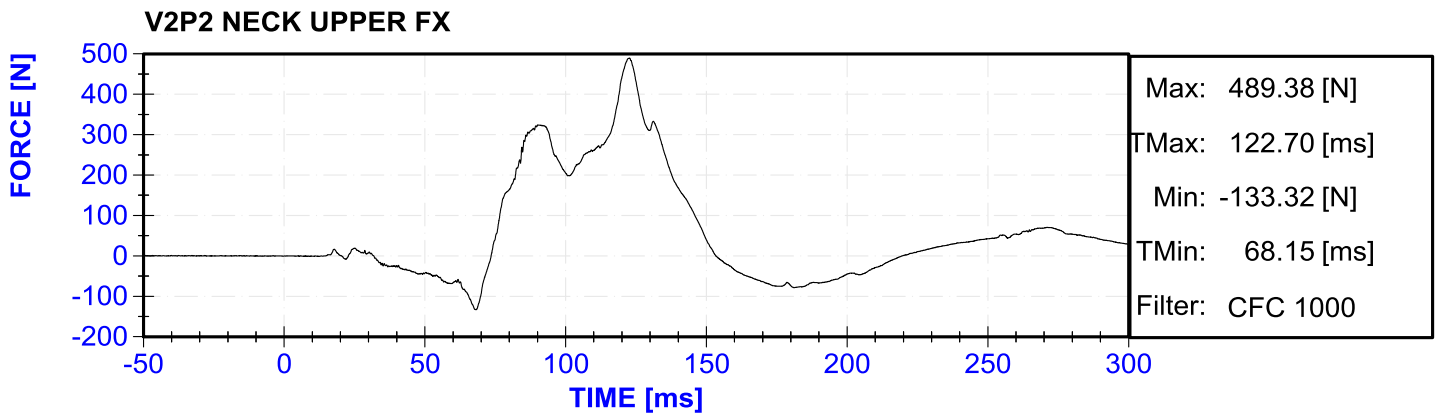
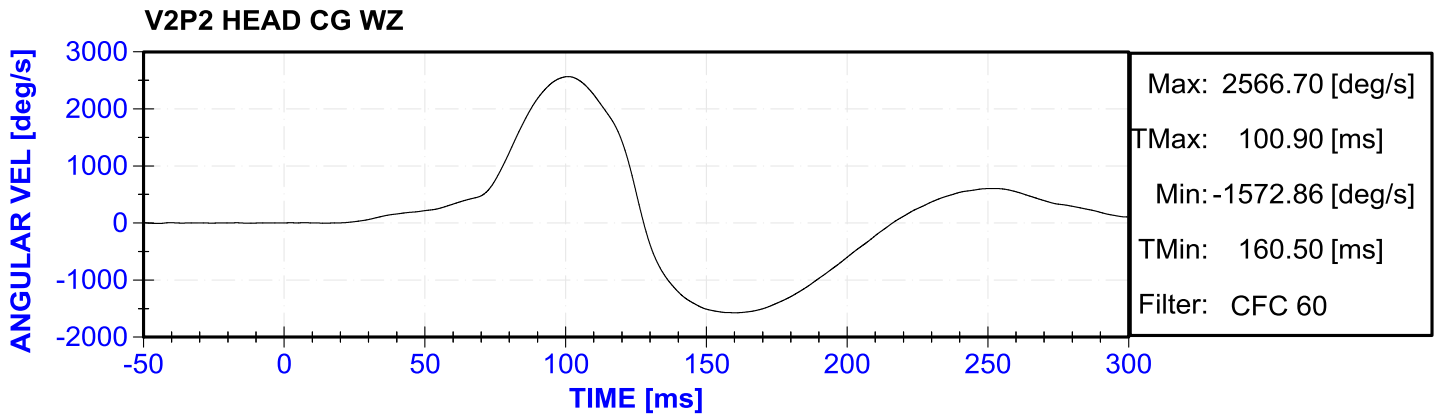


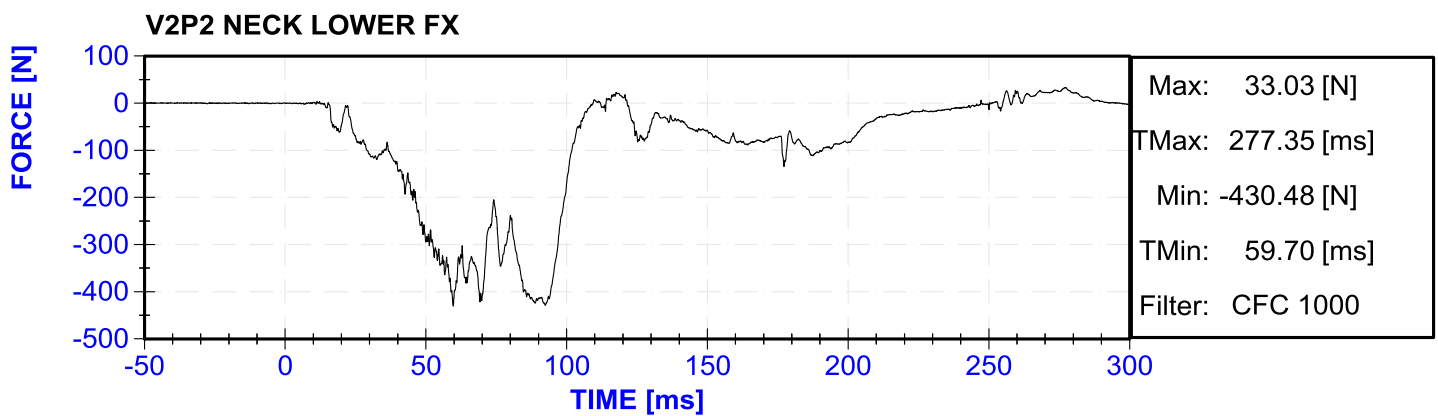
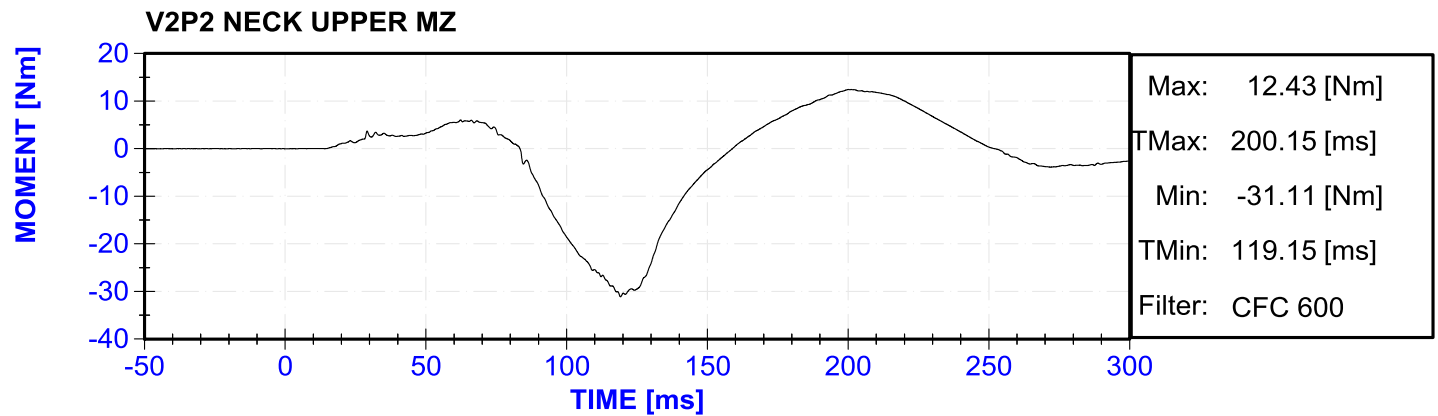
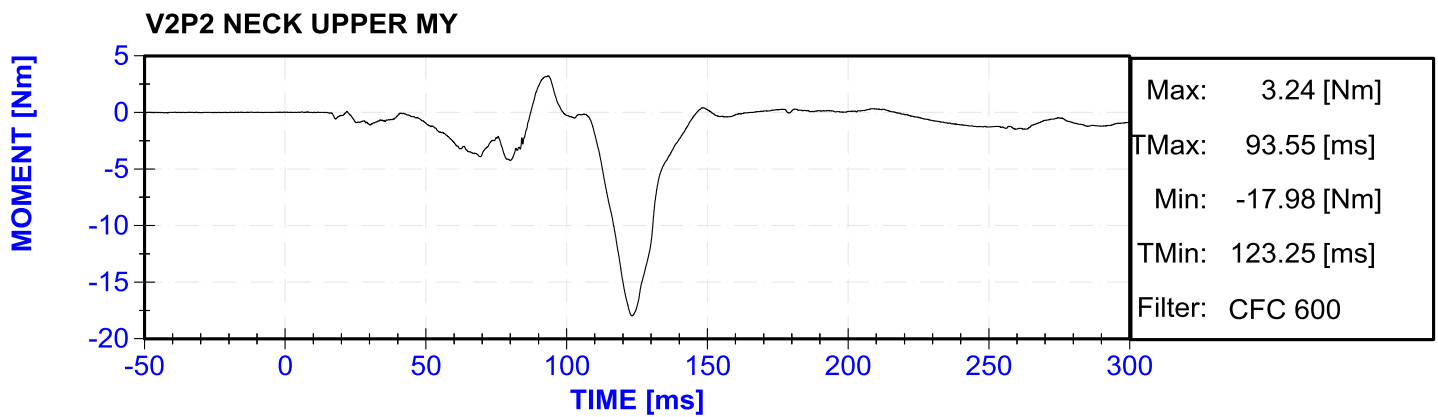
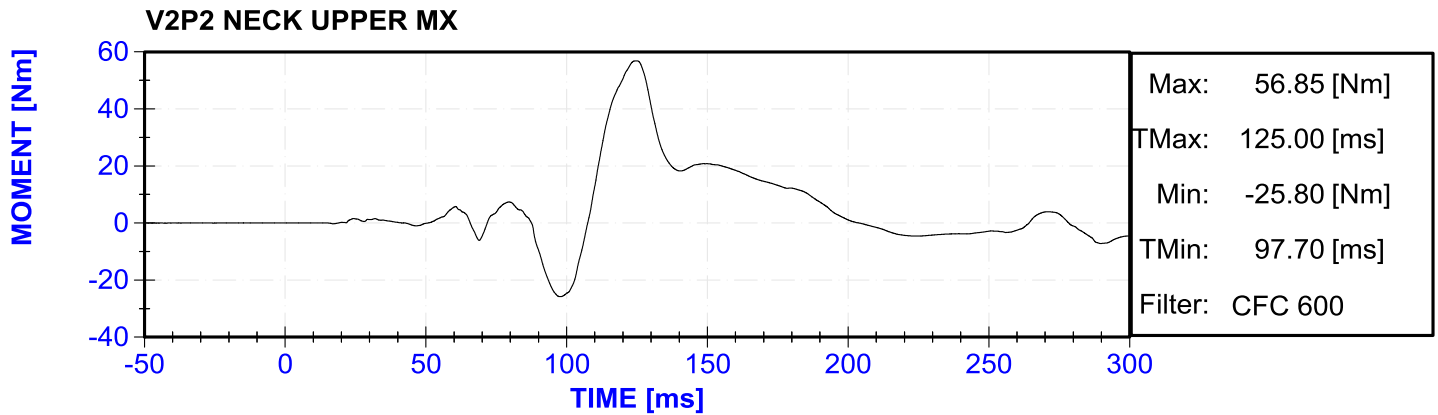


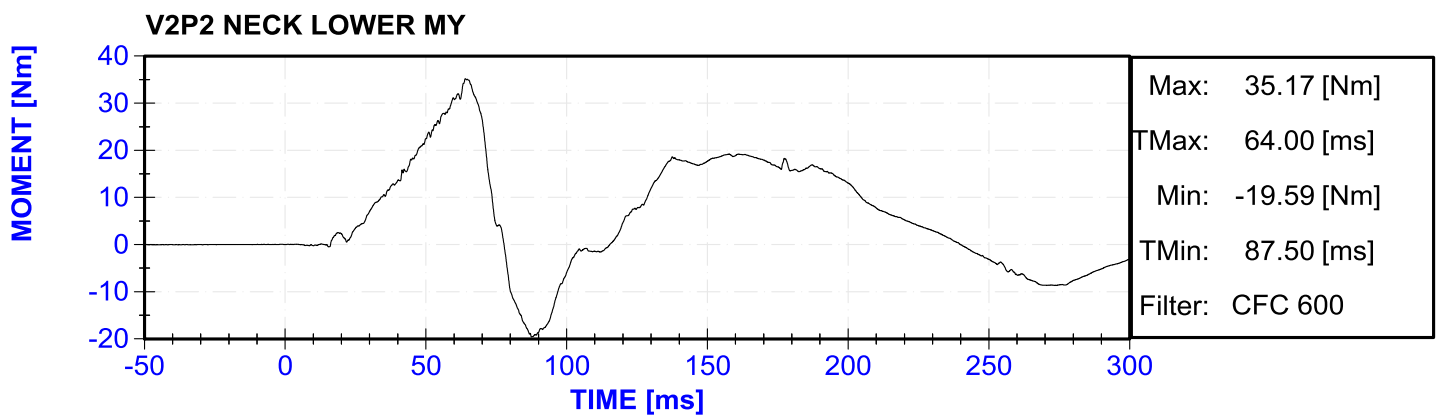
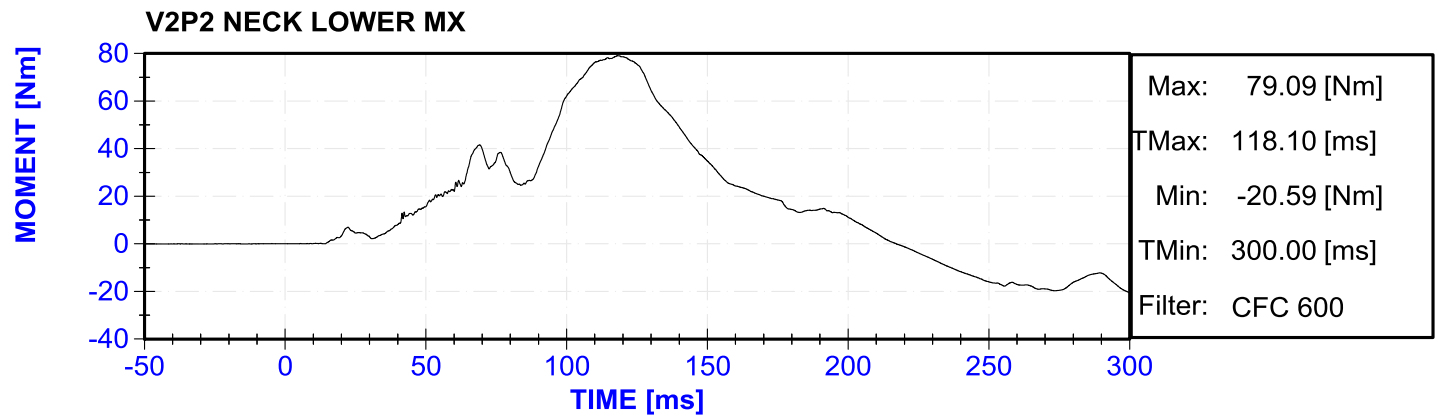
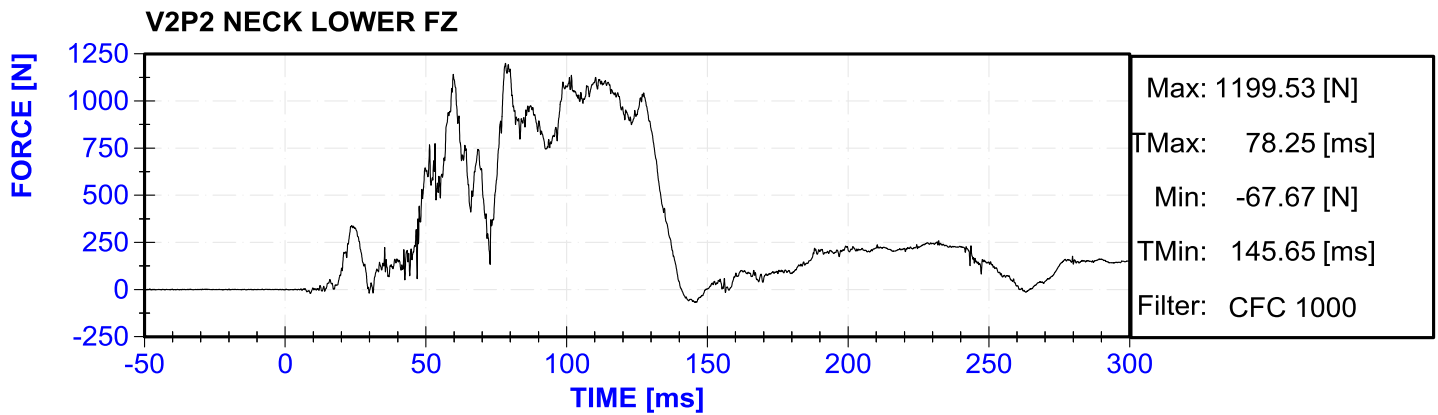
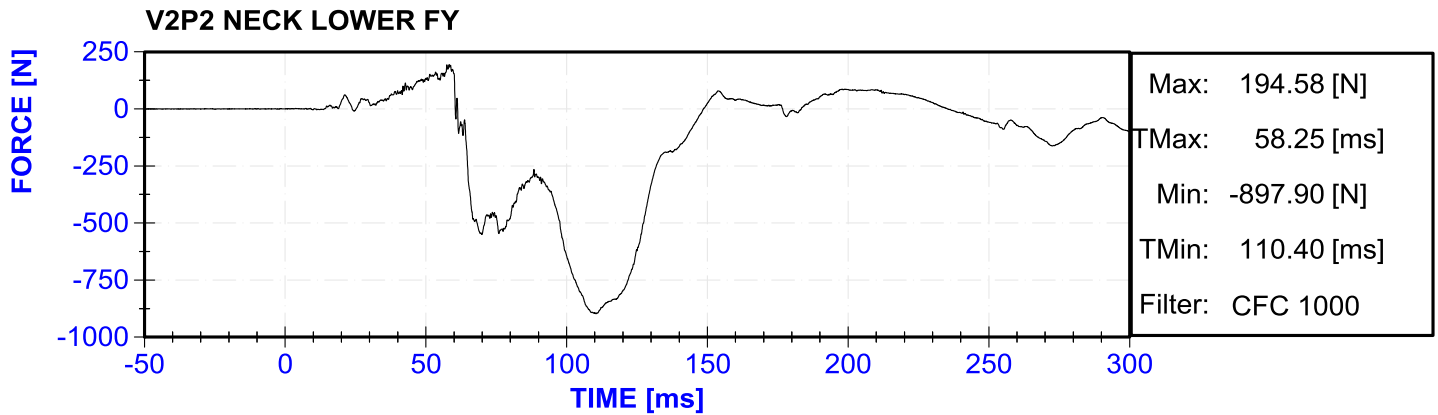


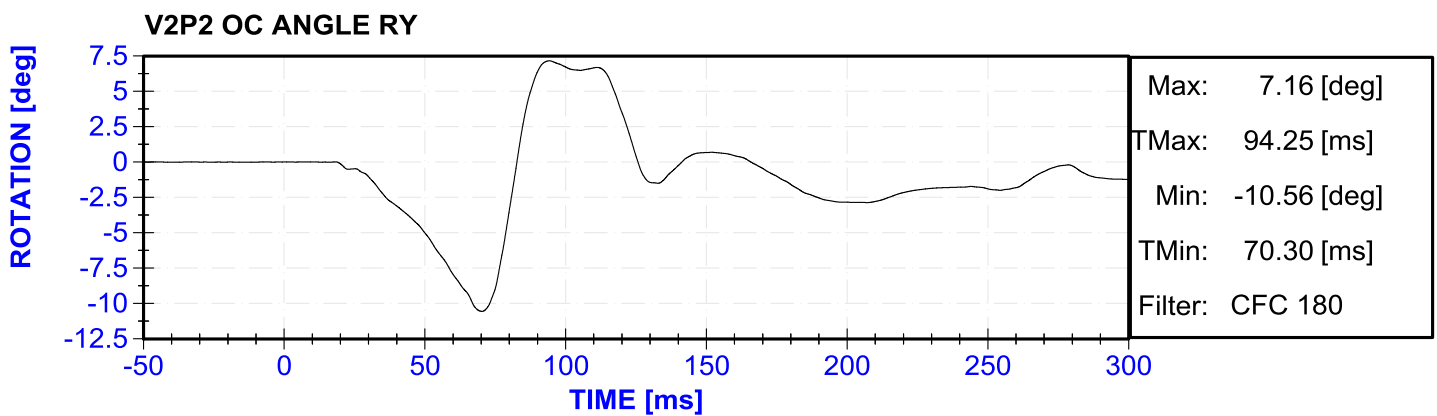
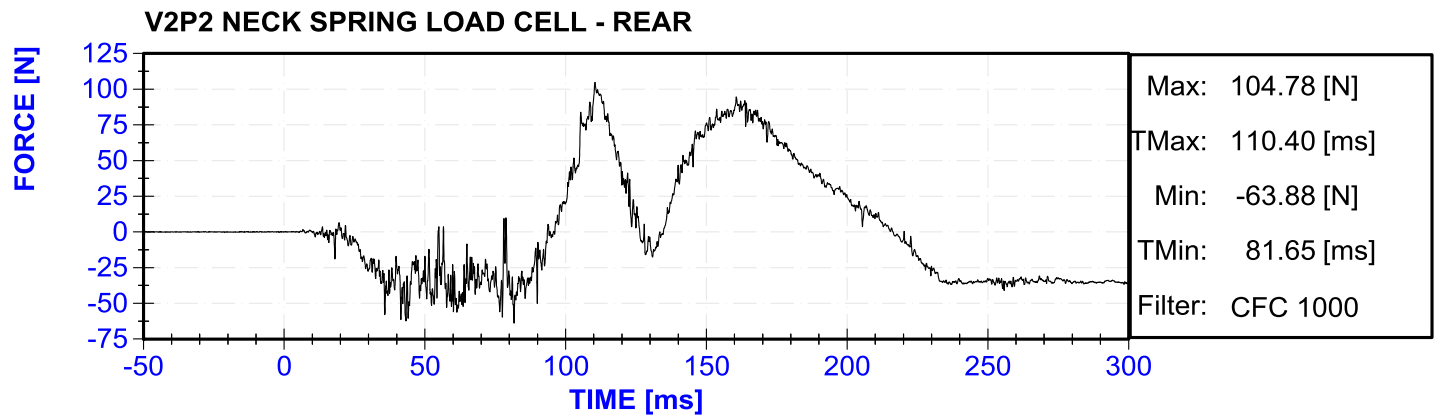
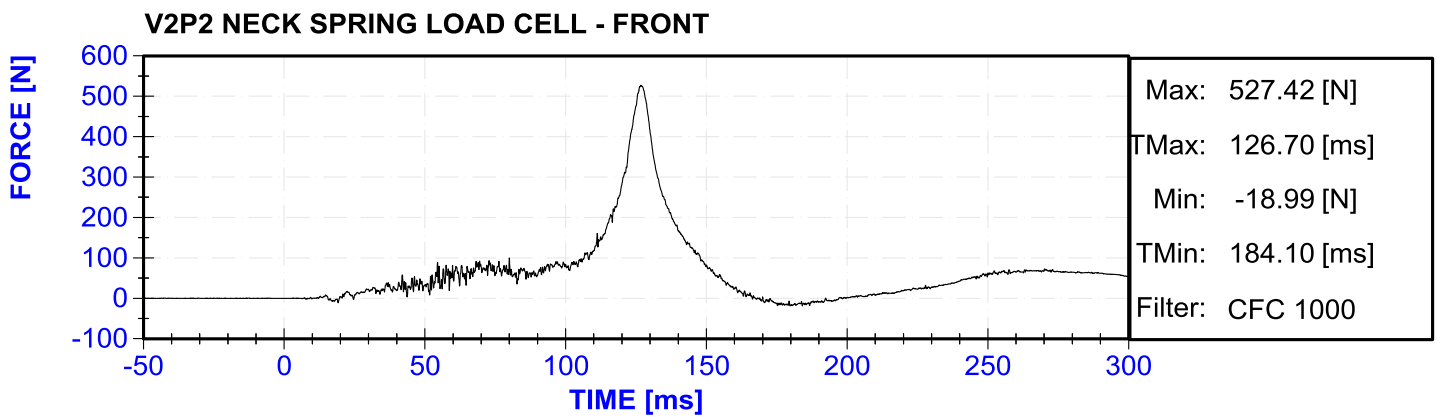
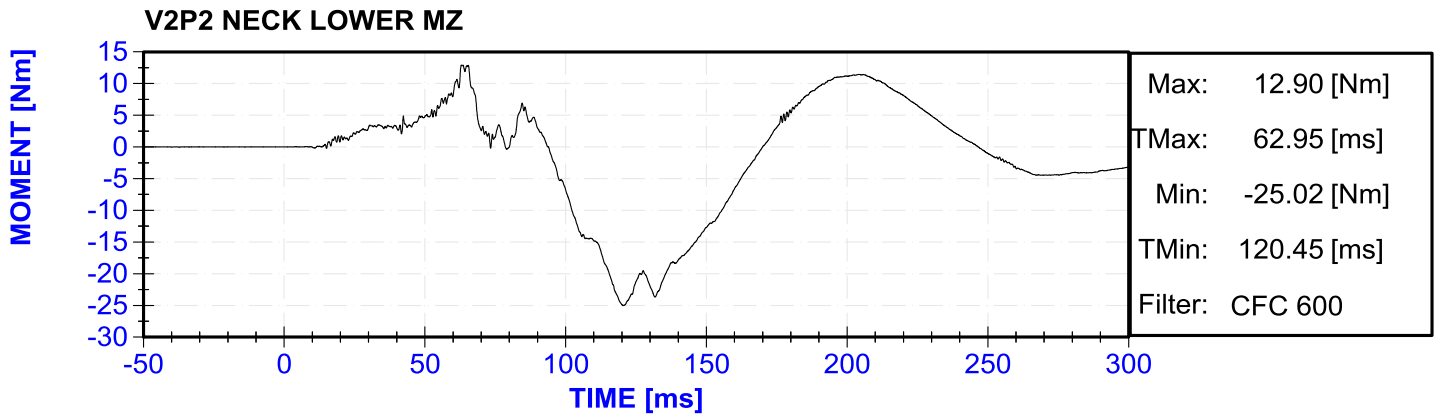


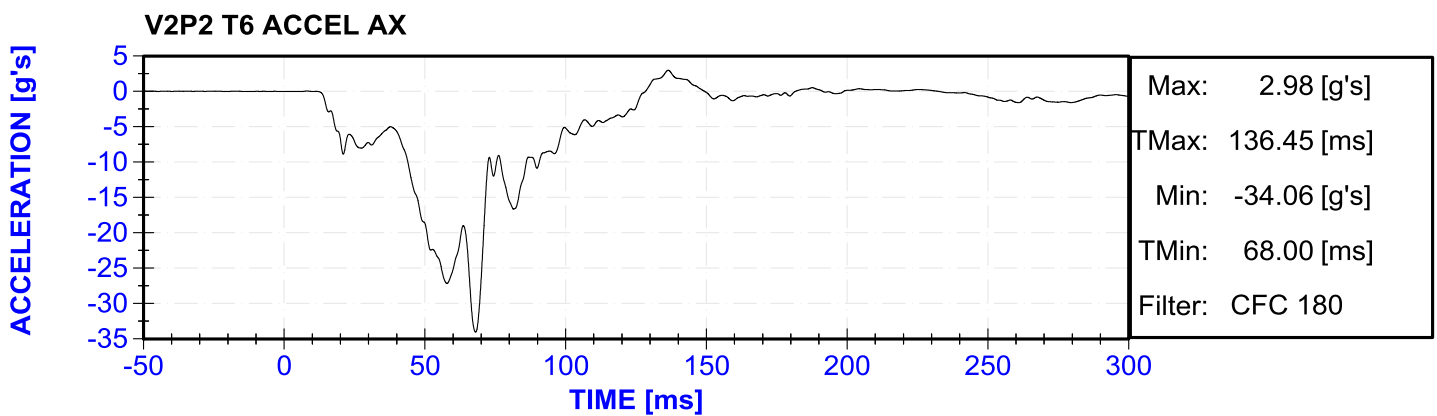
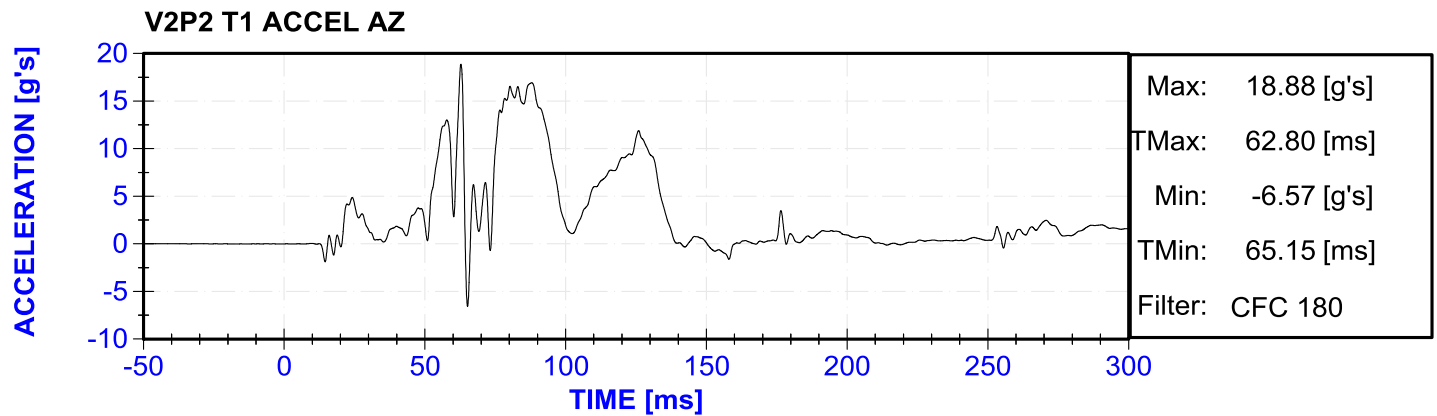
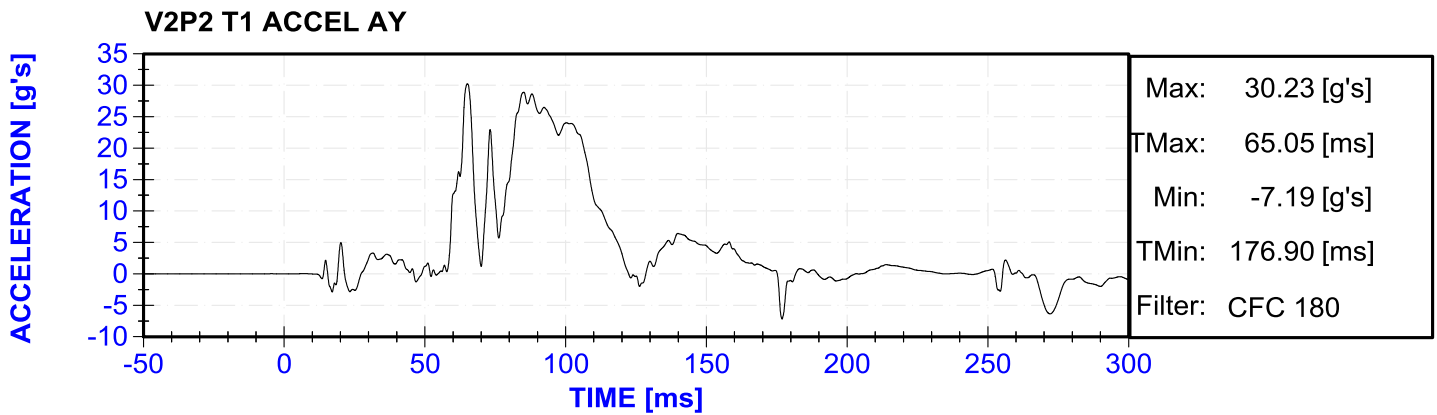
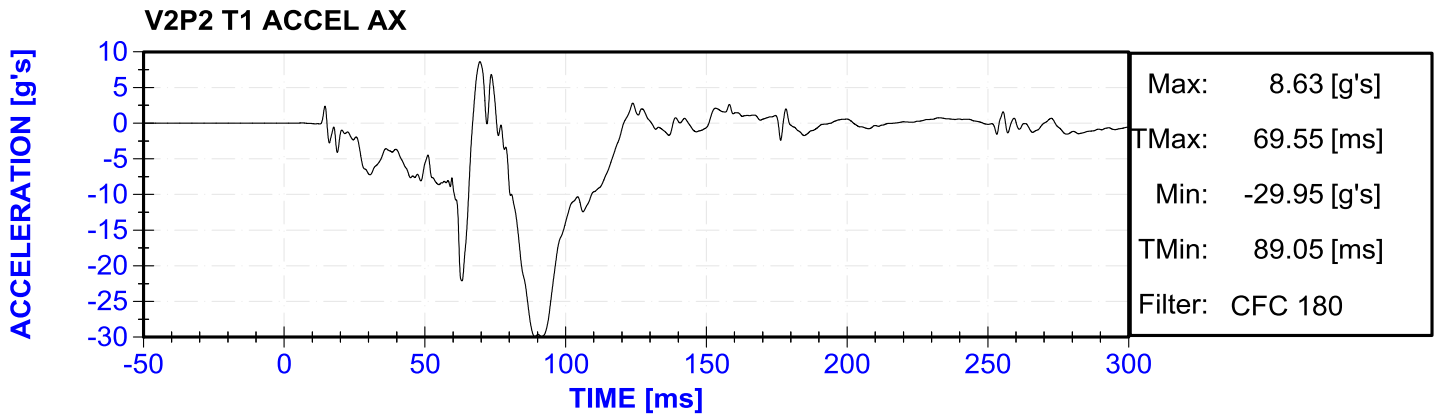


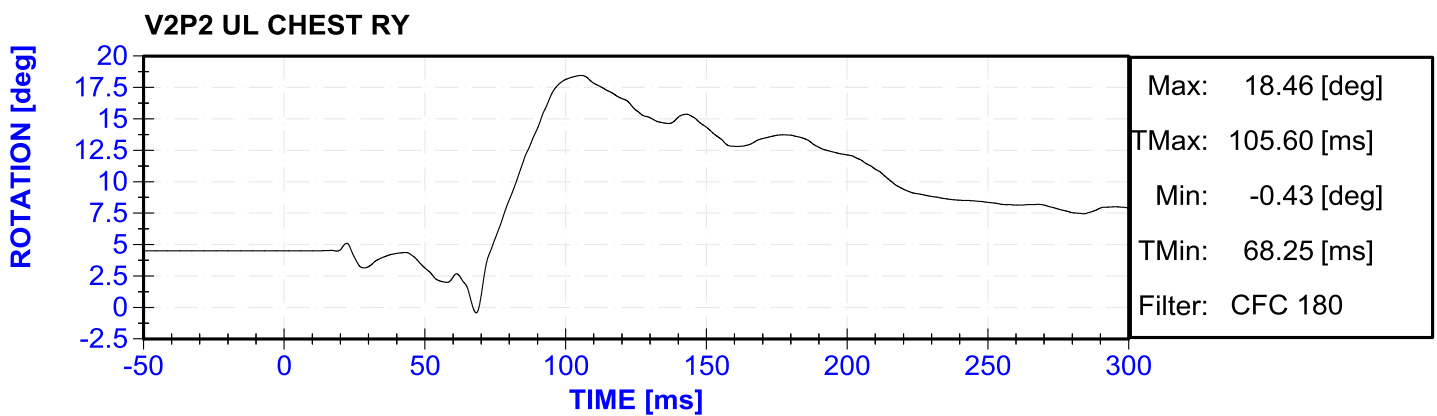
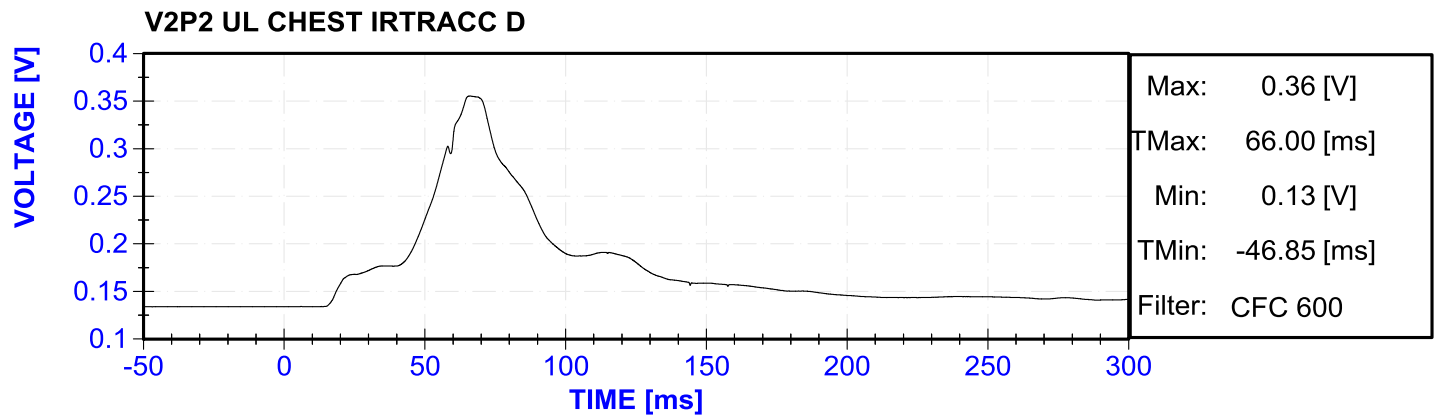
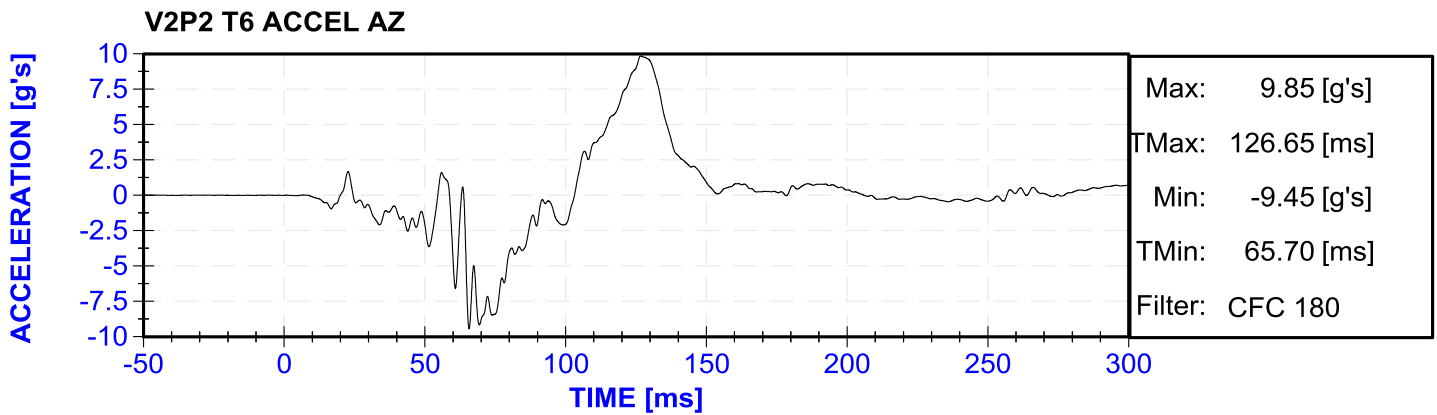
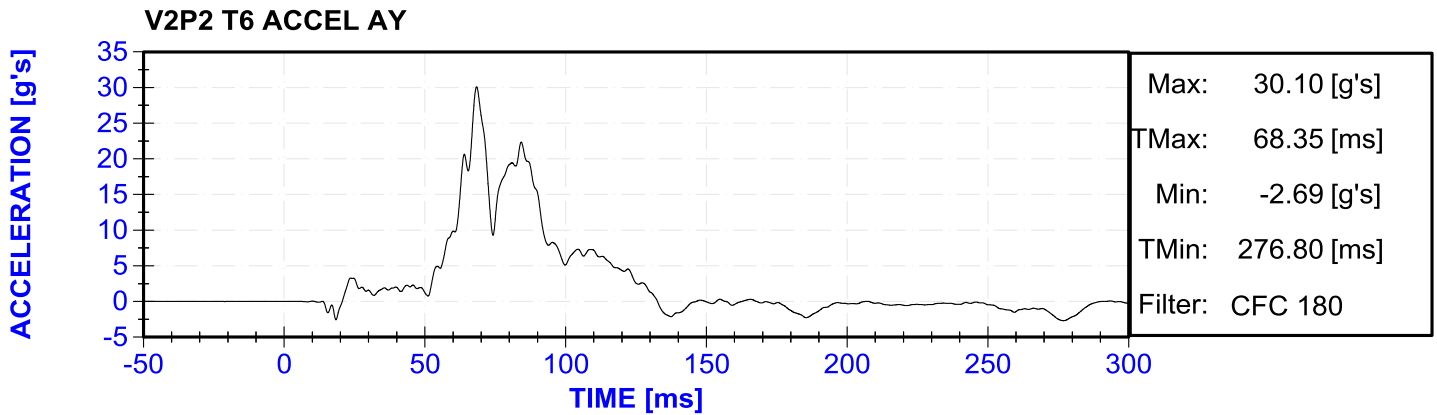


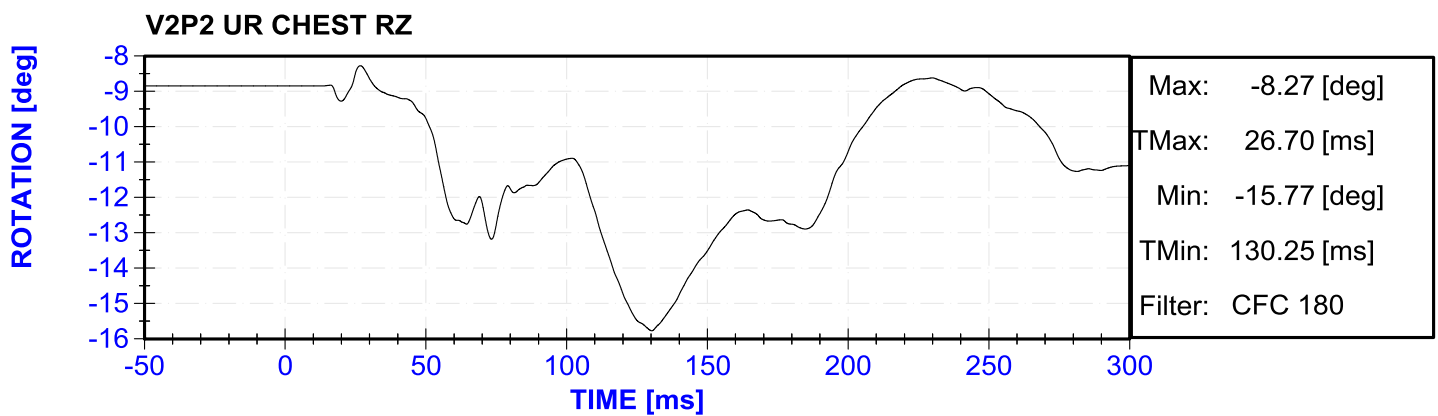
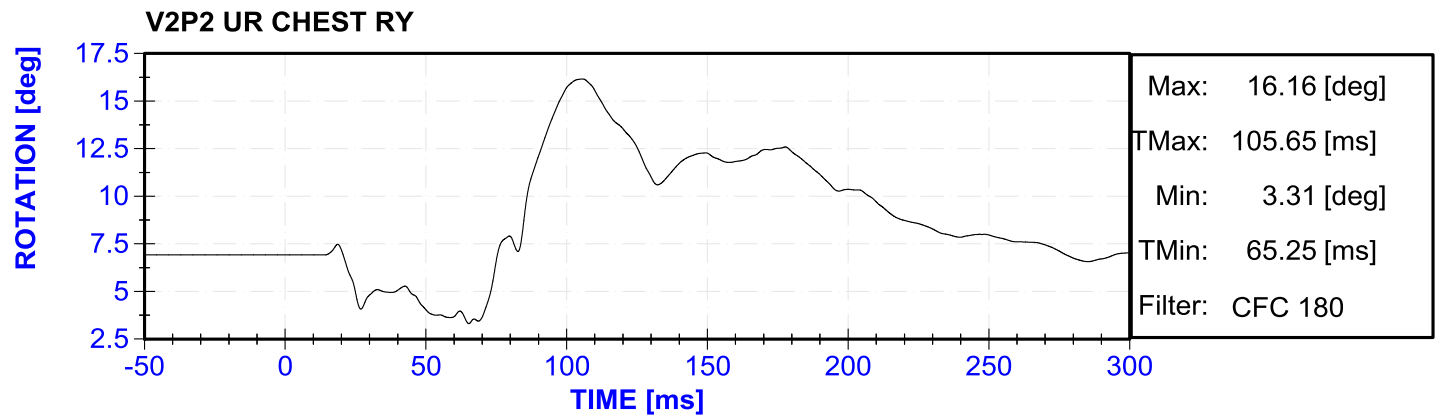
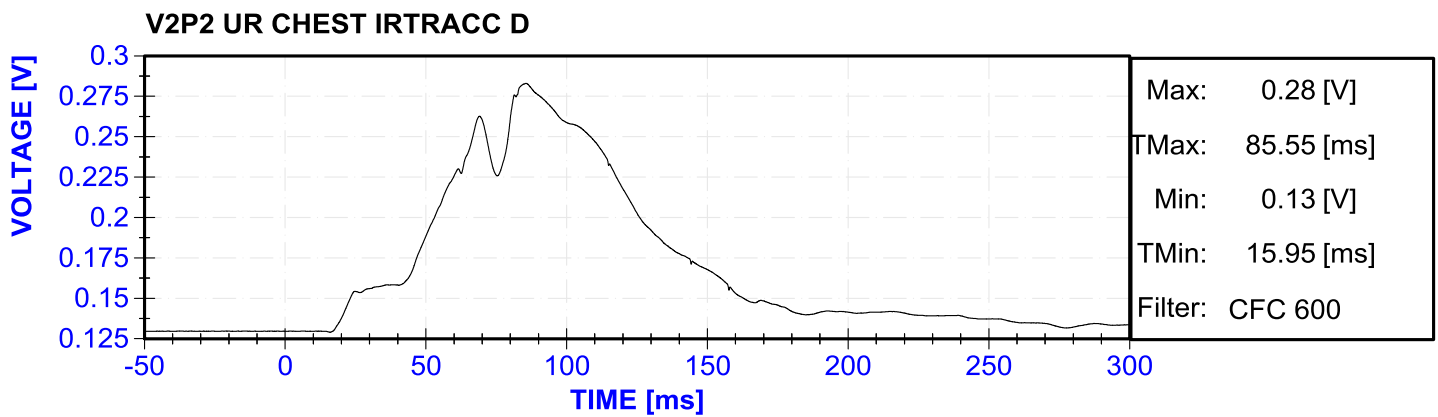
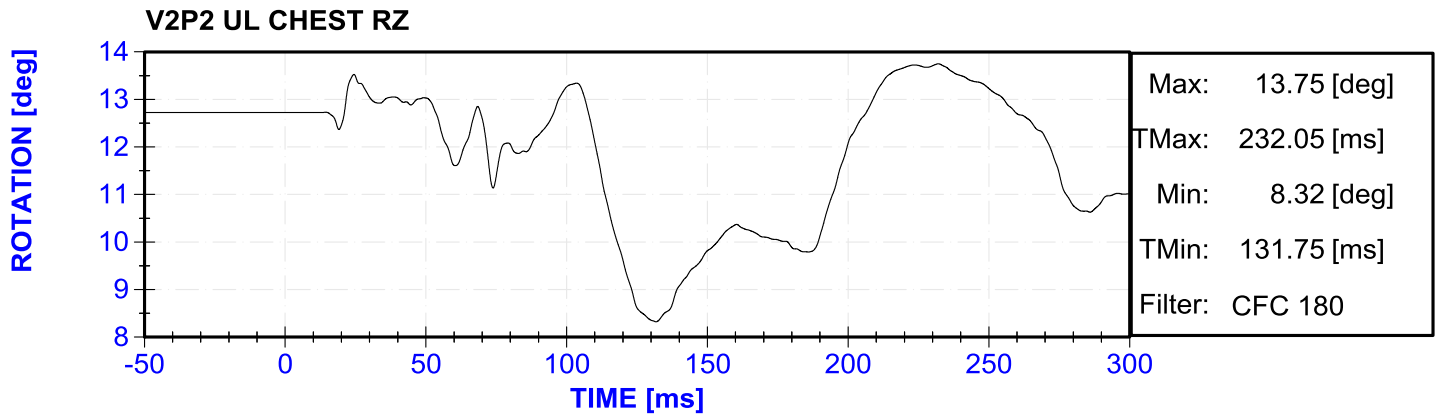


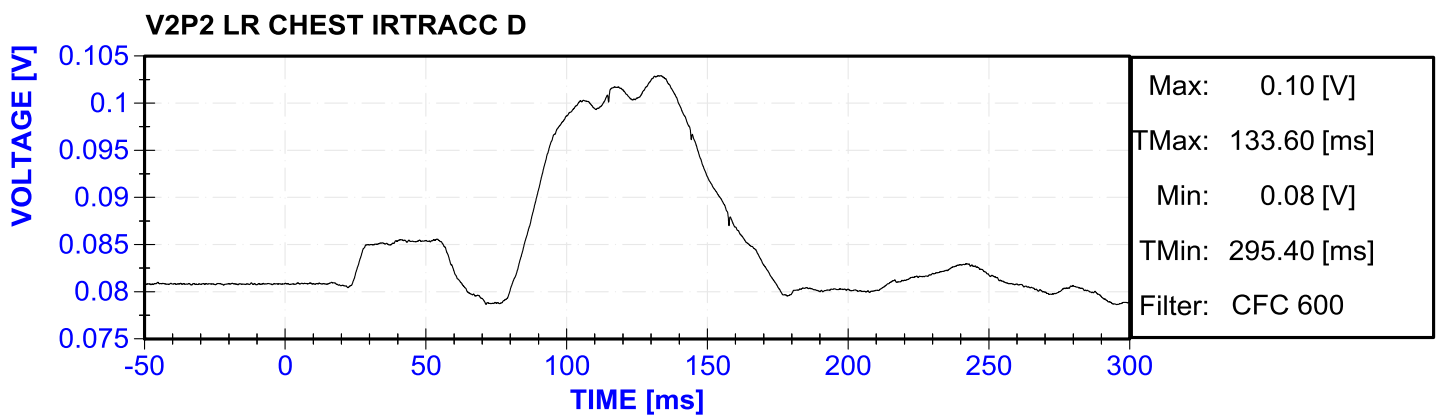
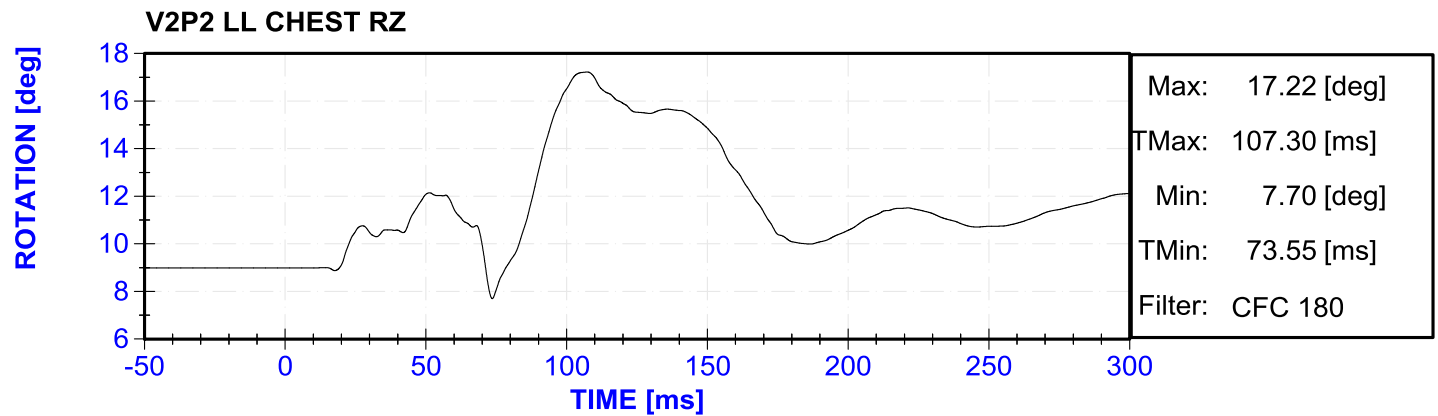
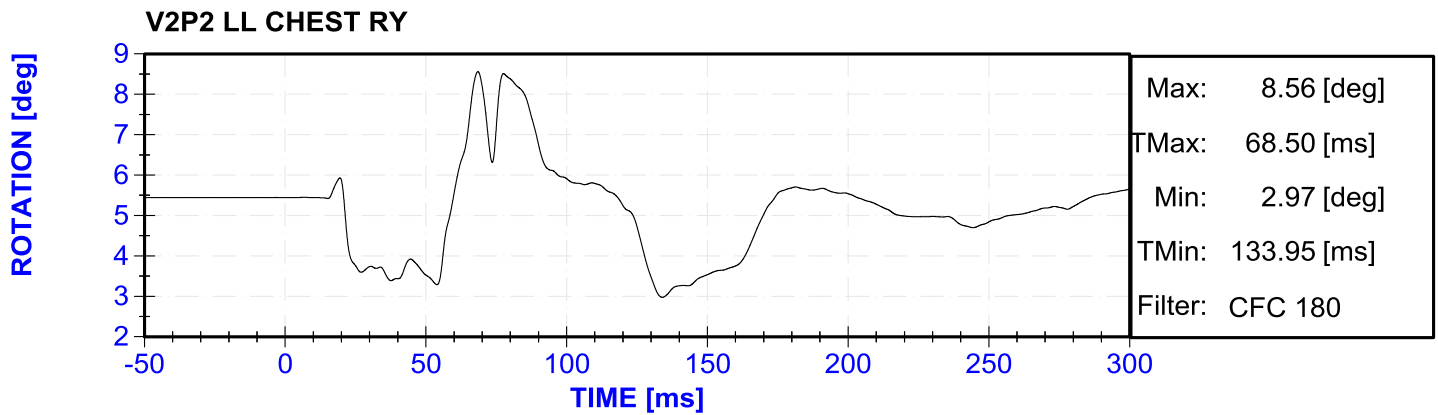
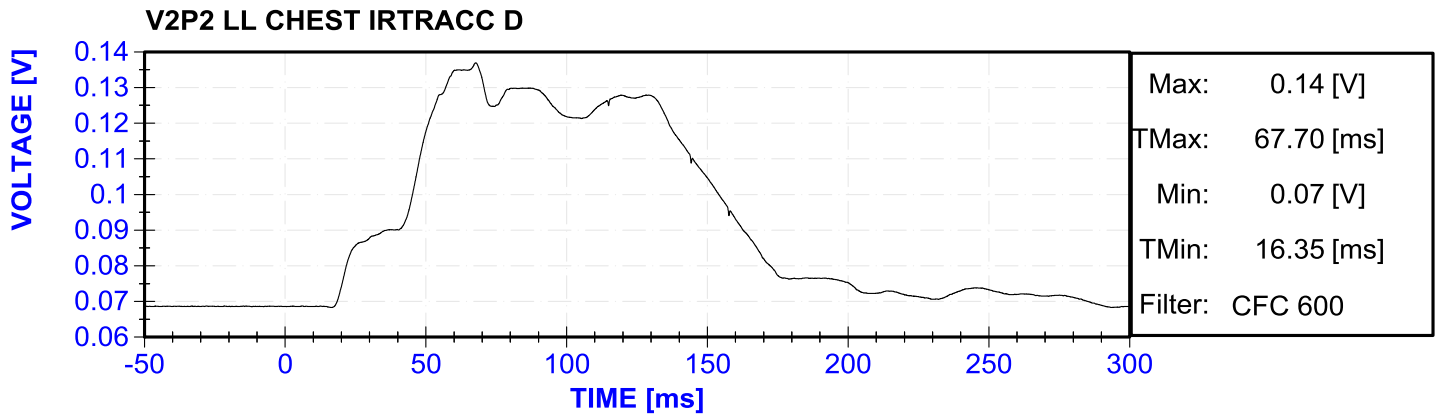


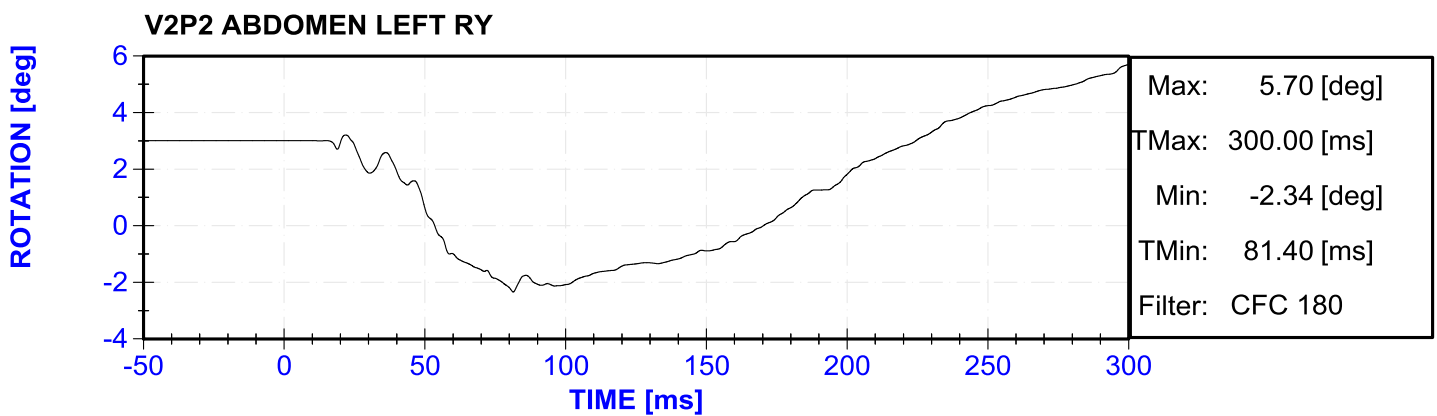
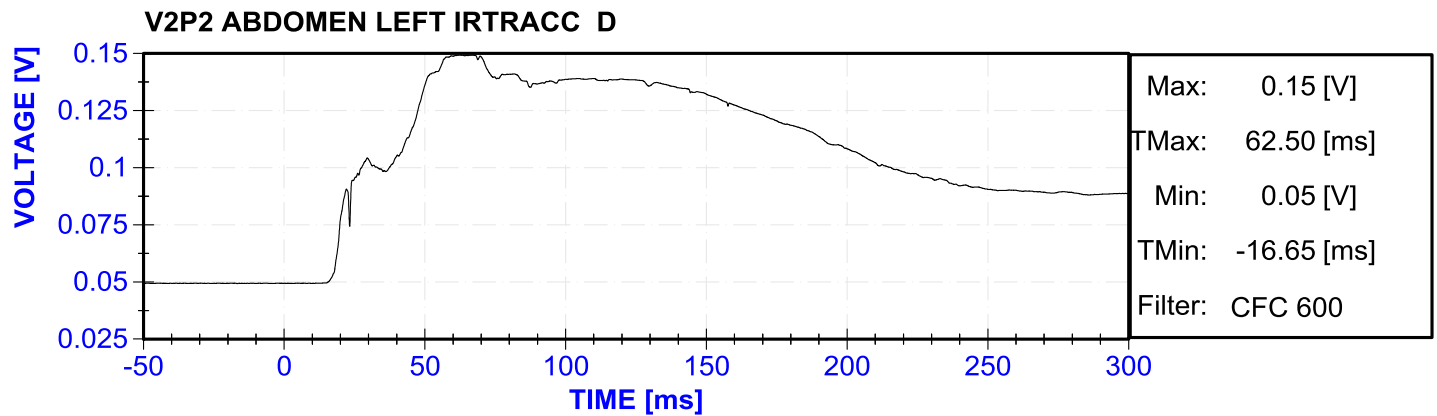
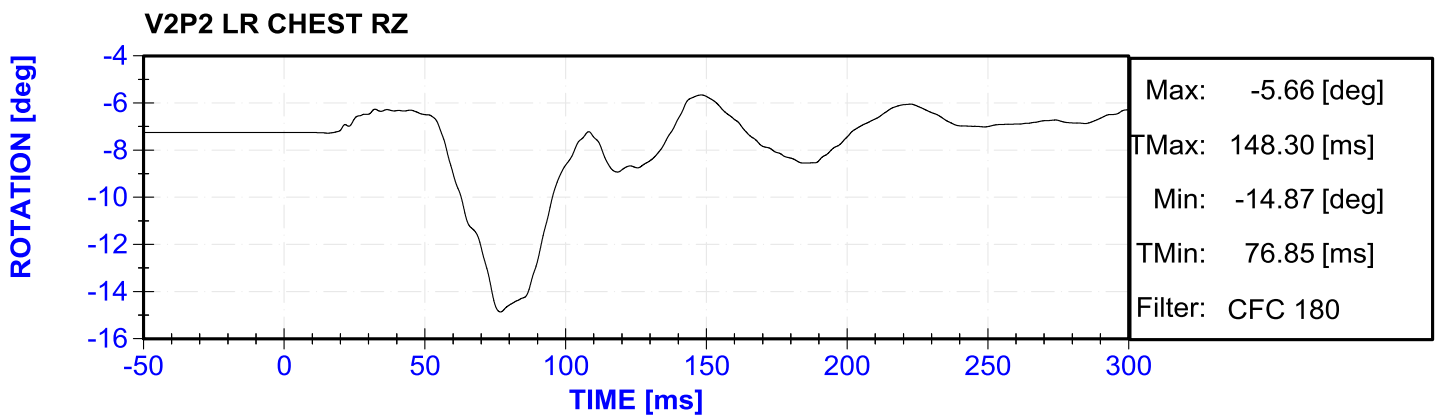
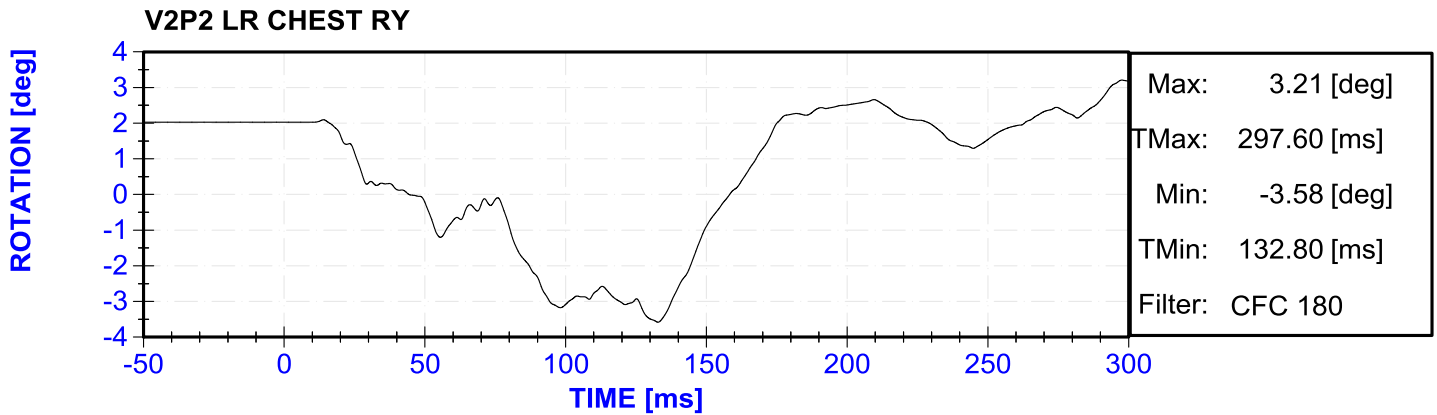


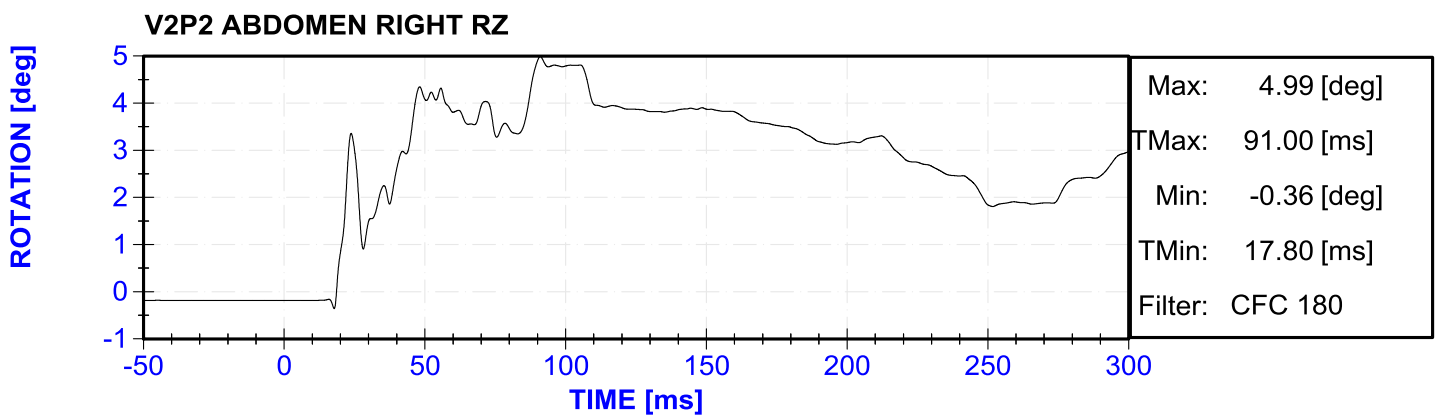
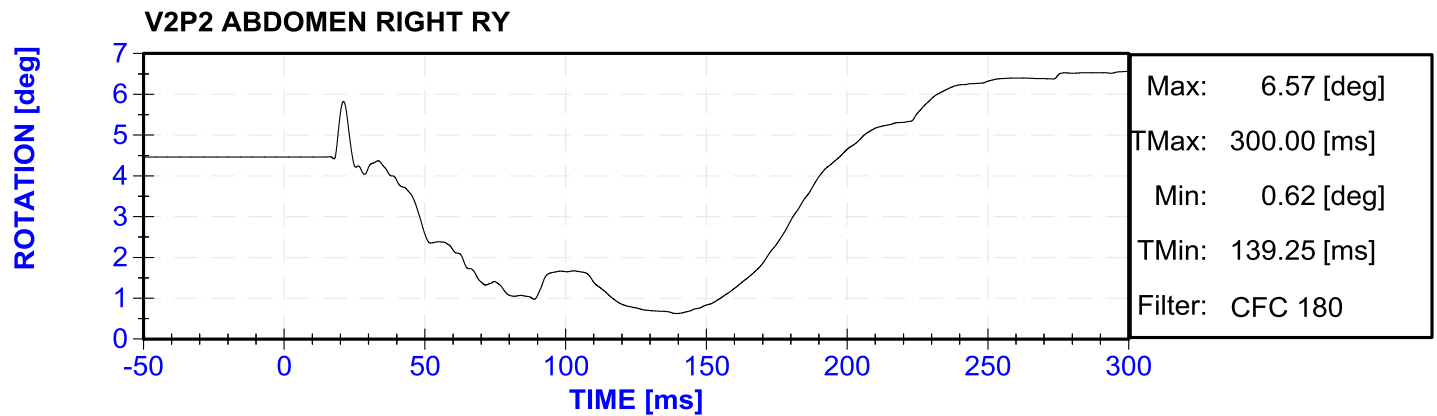
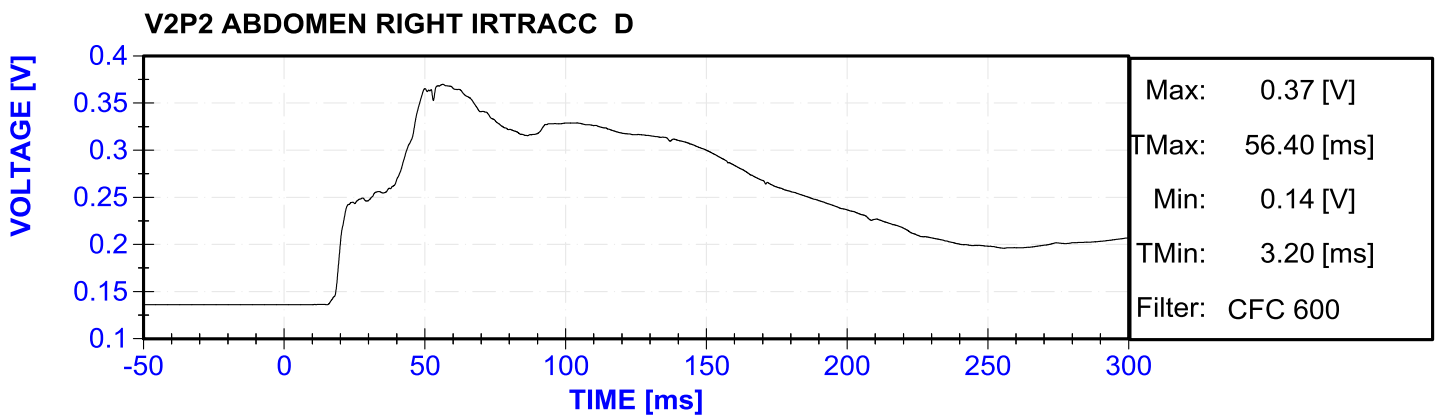
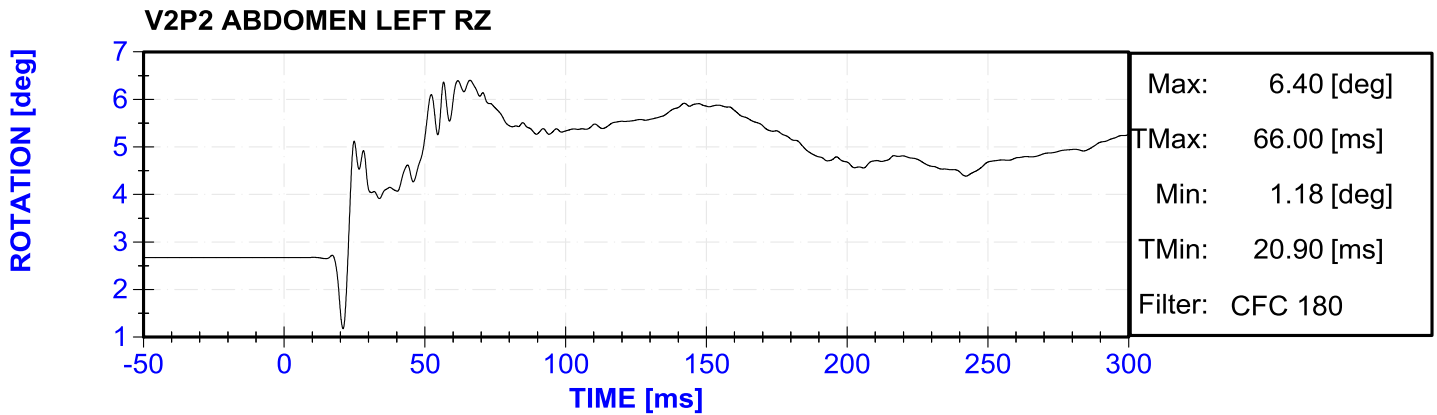


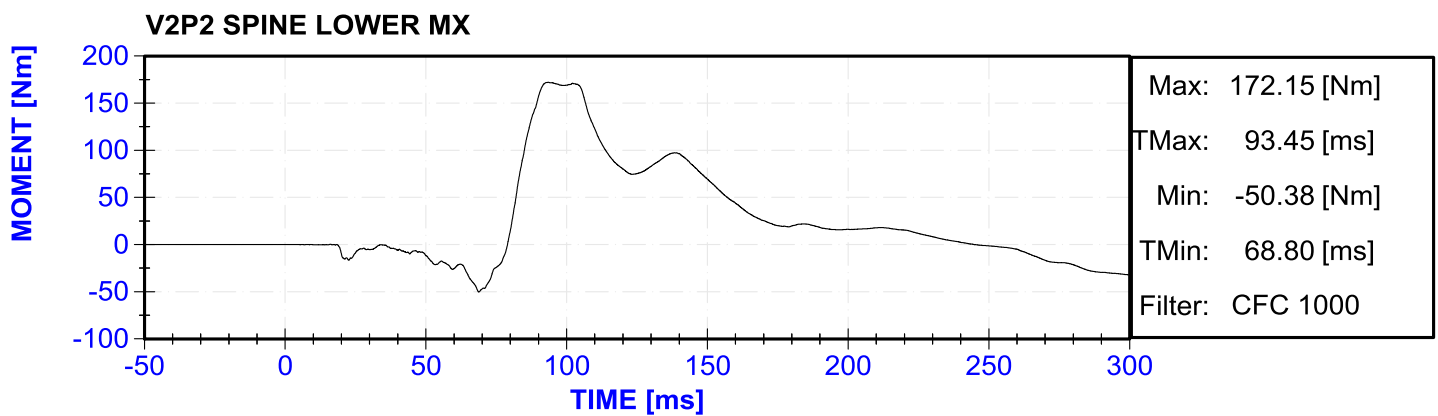
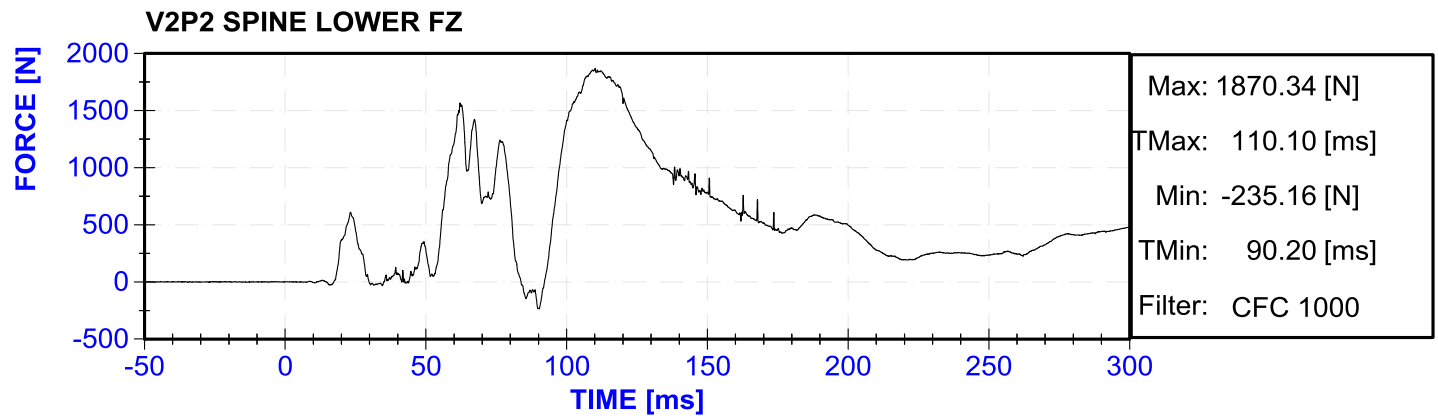
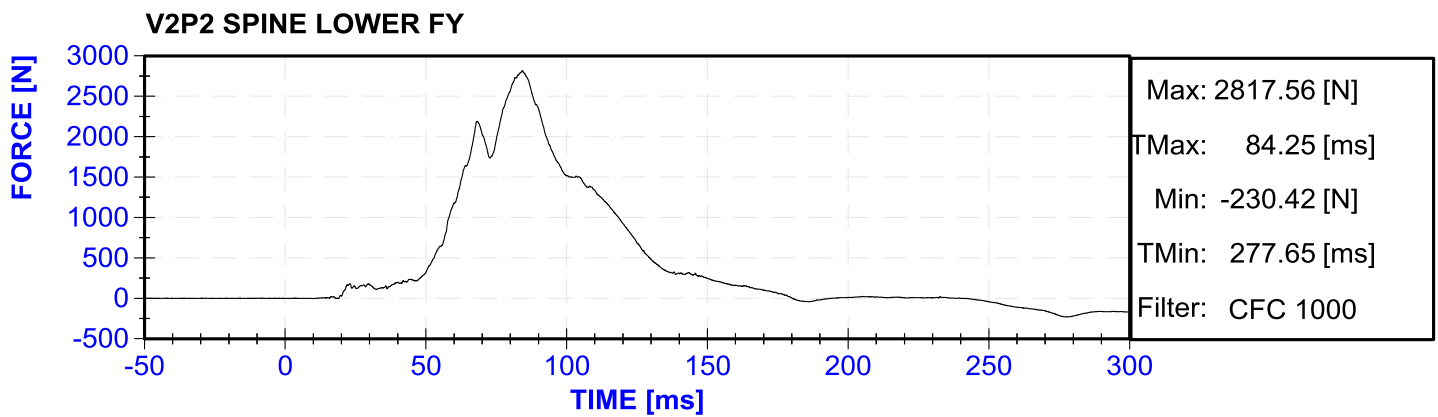
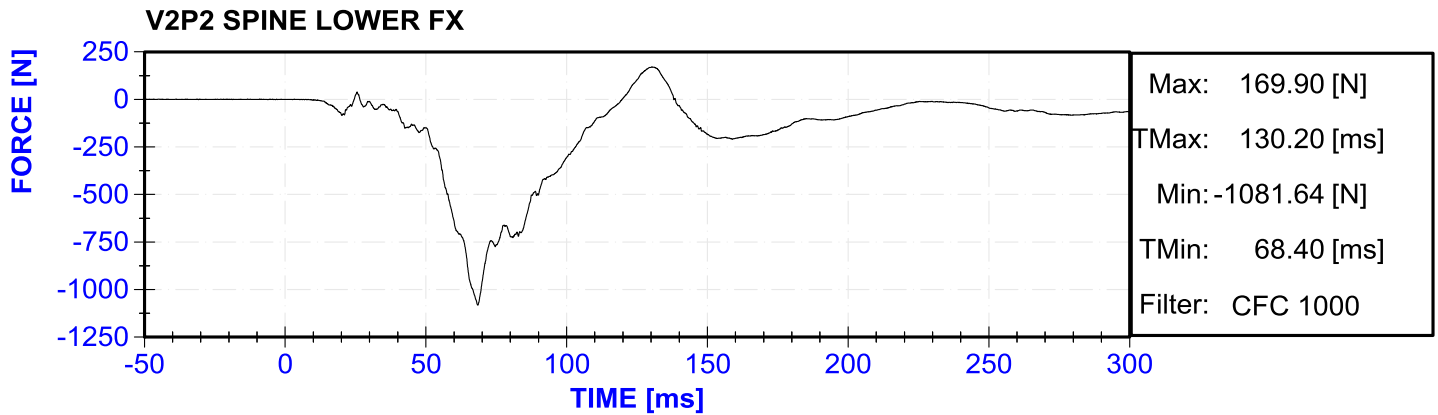


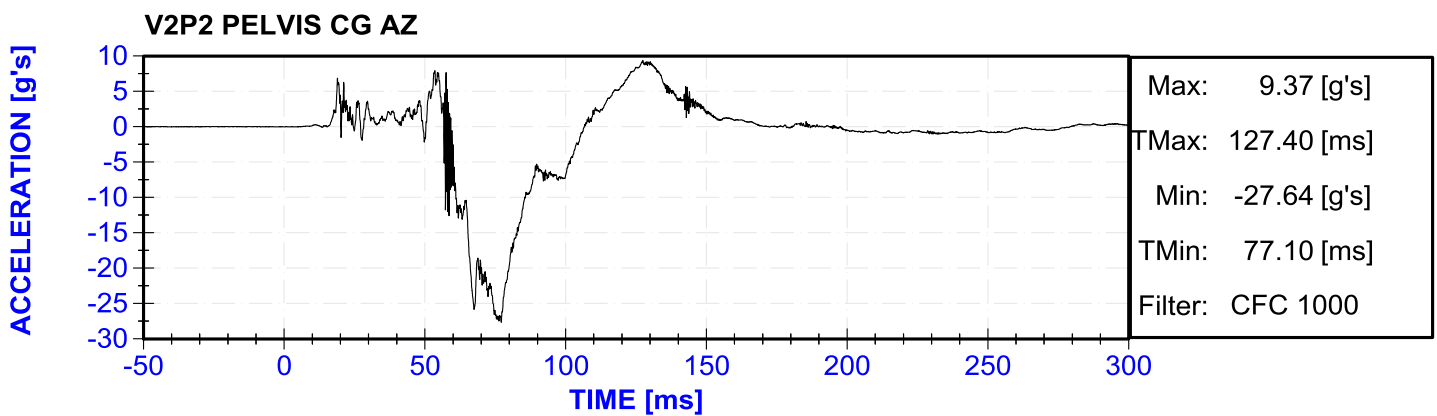
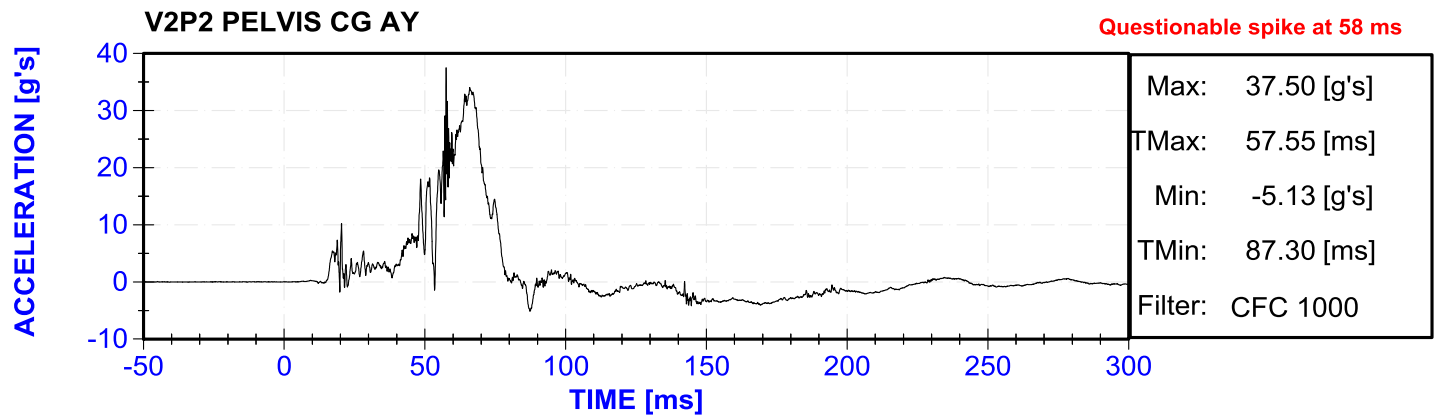
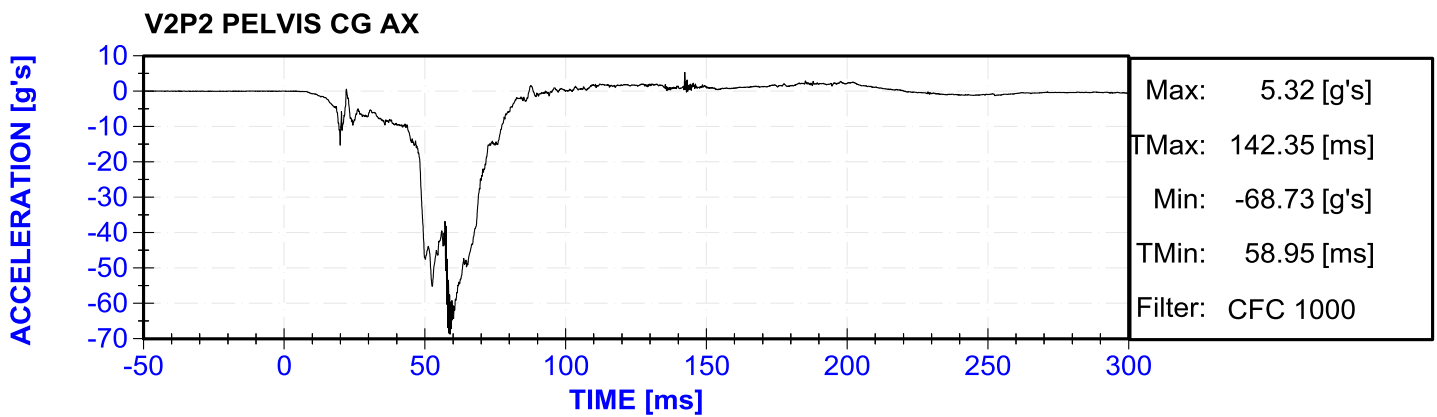
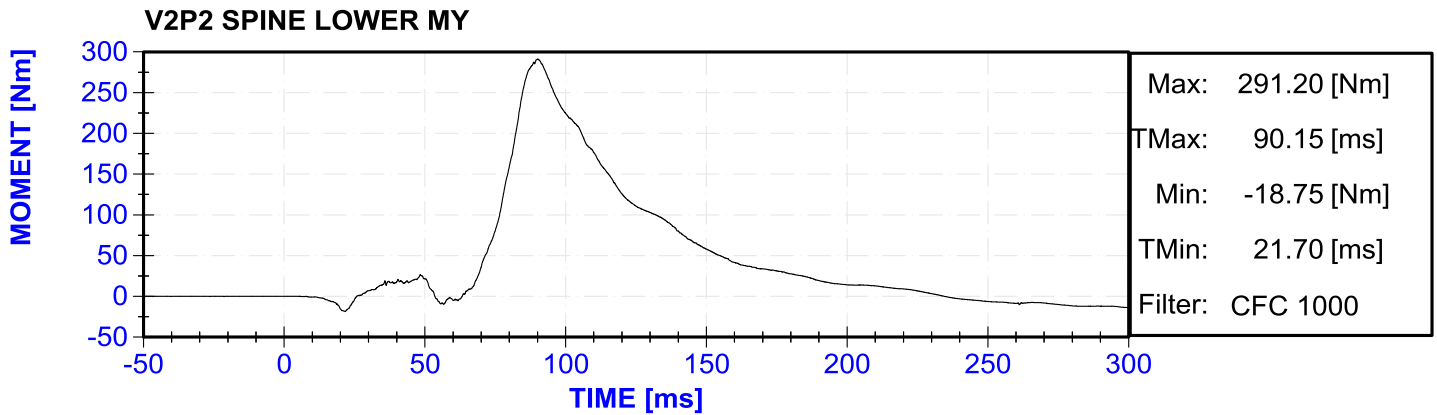


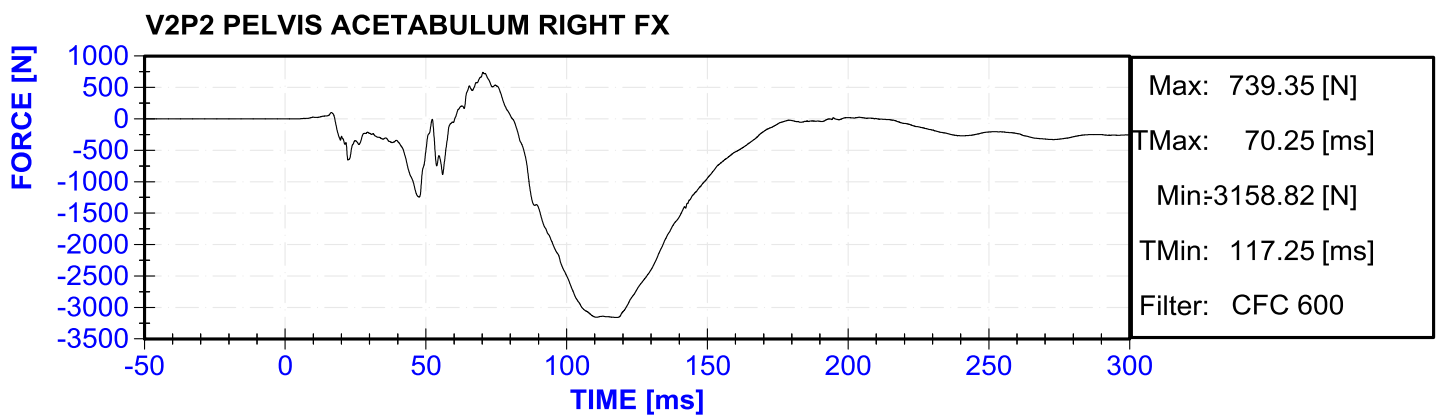
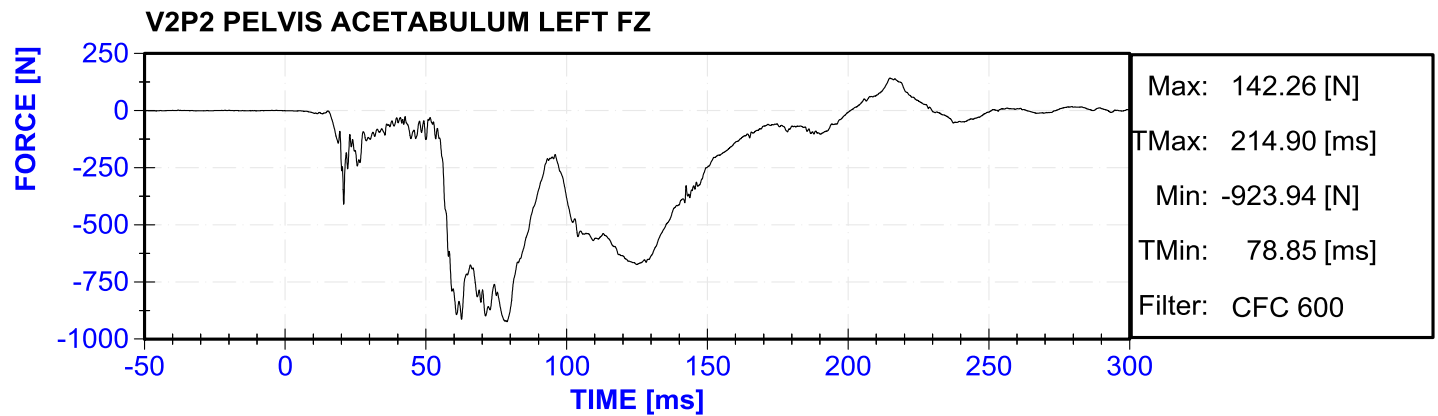
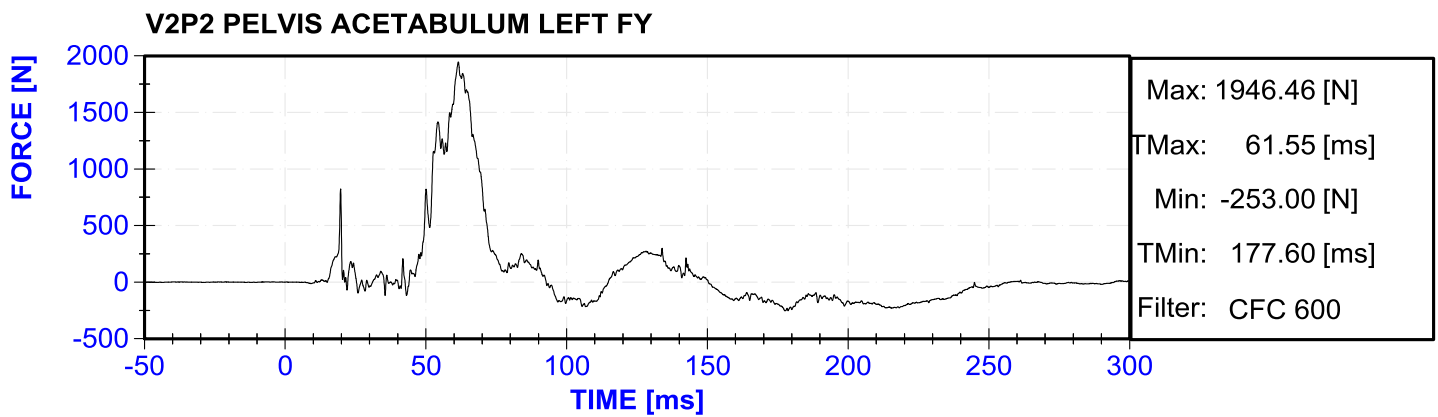
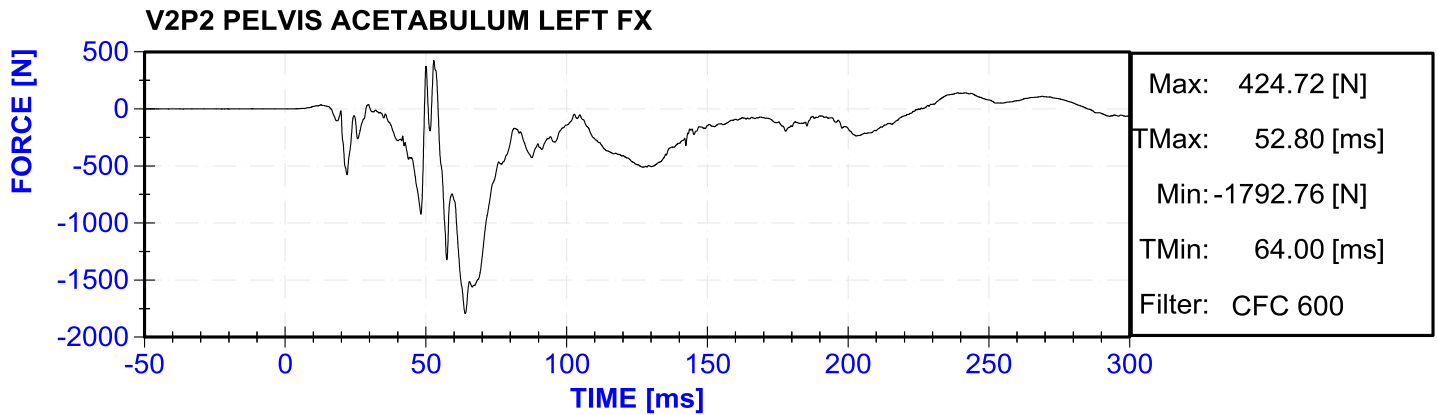




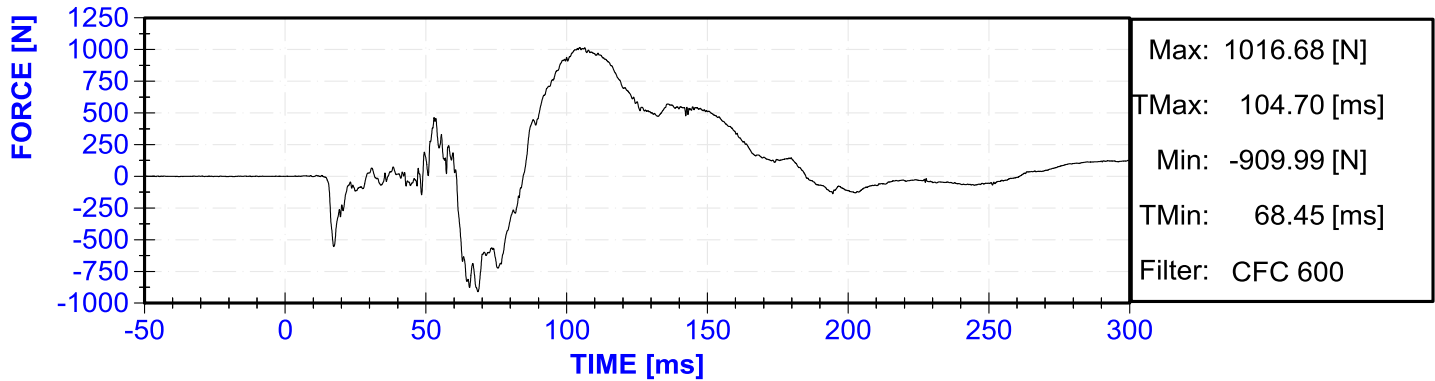




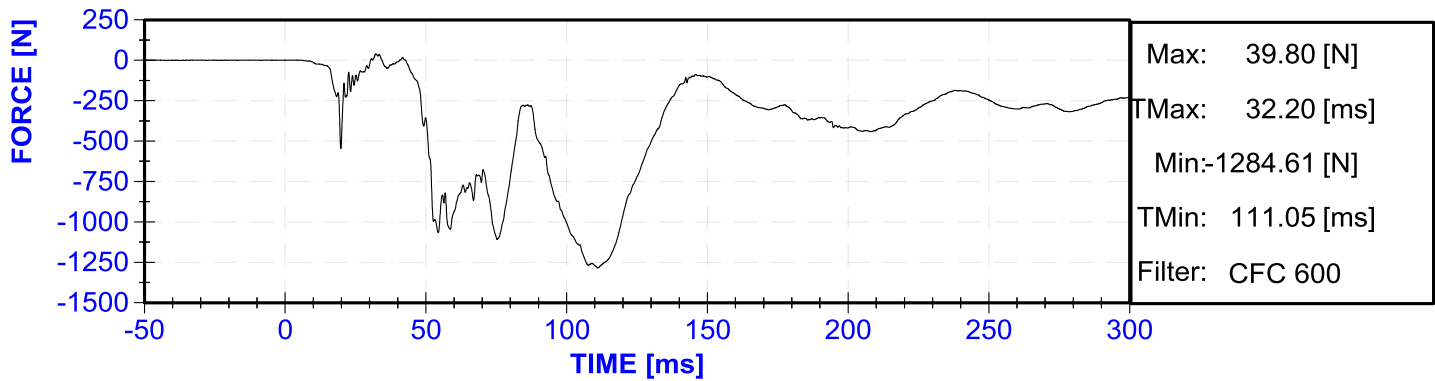




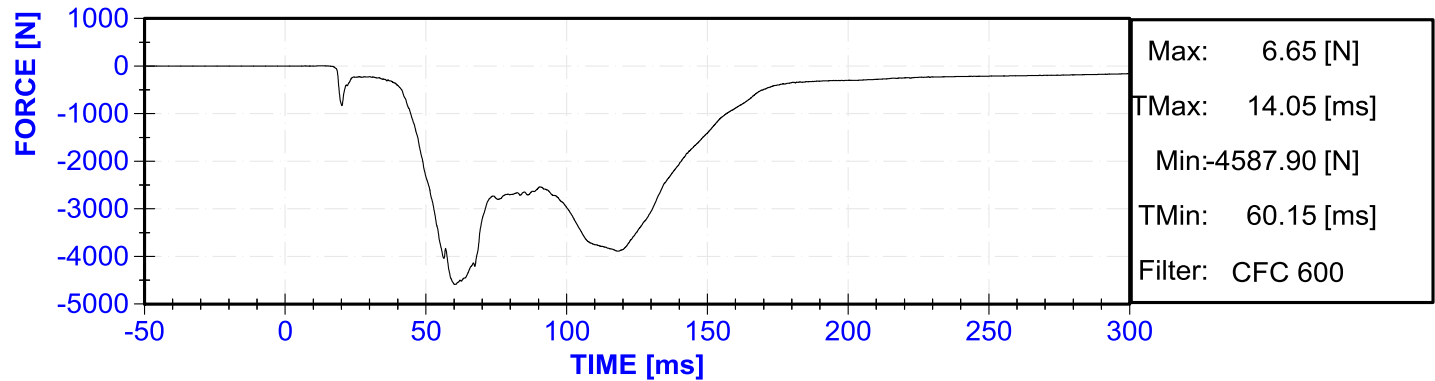
V2P2 PELVIS ACETABULUM RIGHT FY



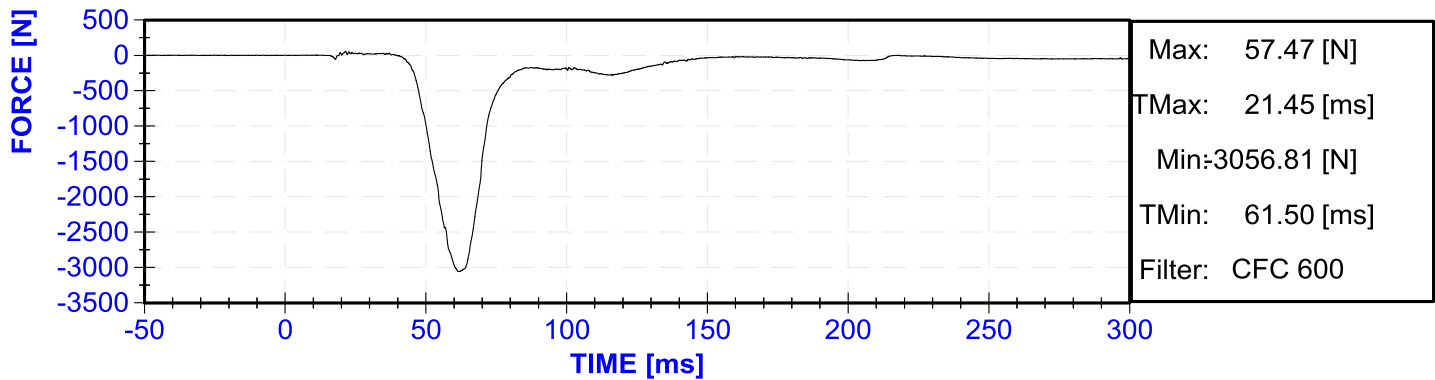
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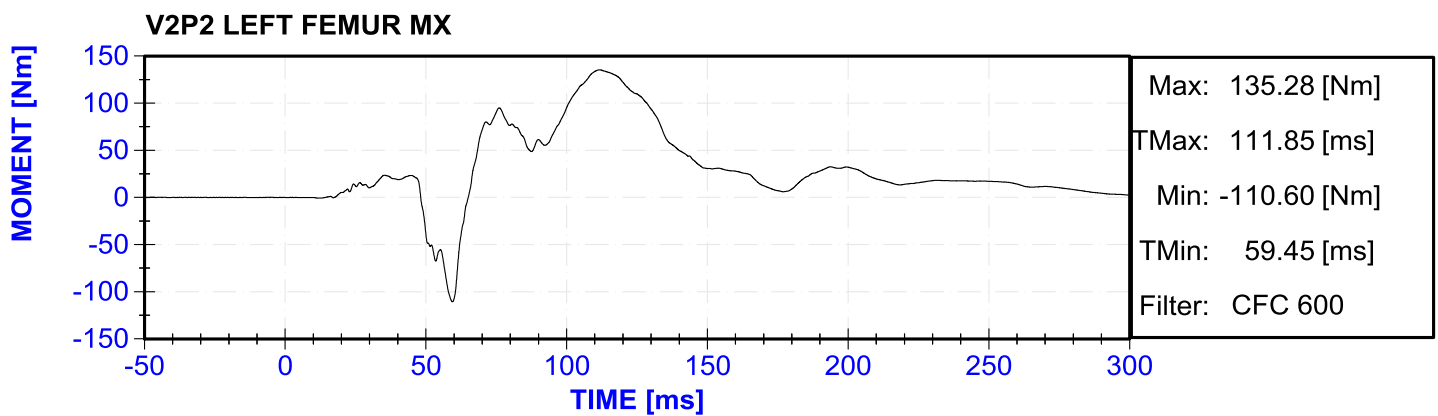
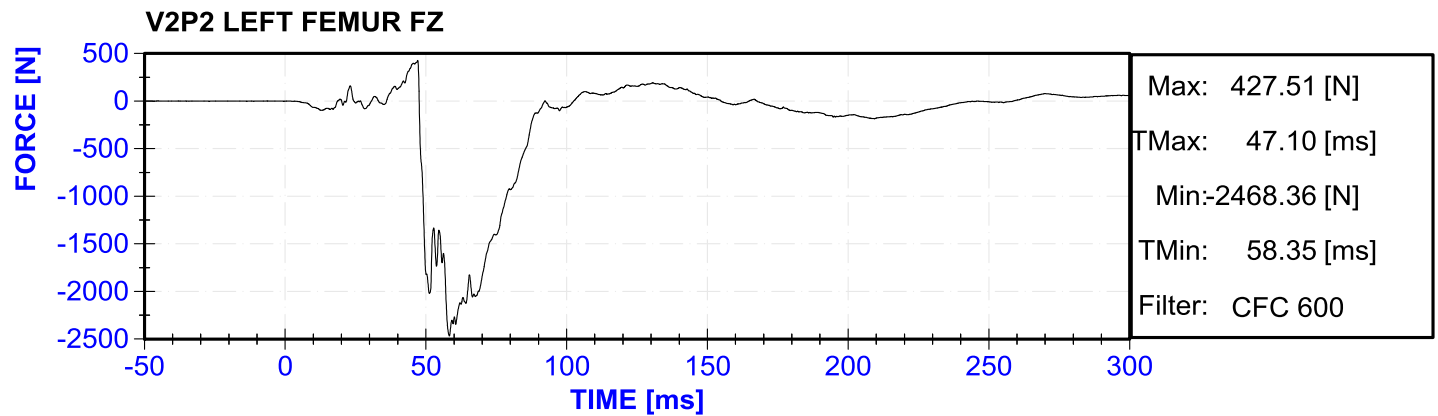
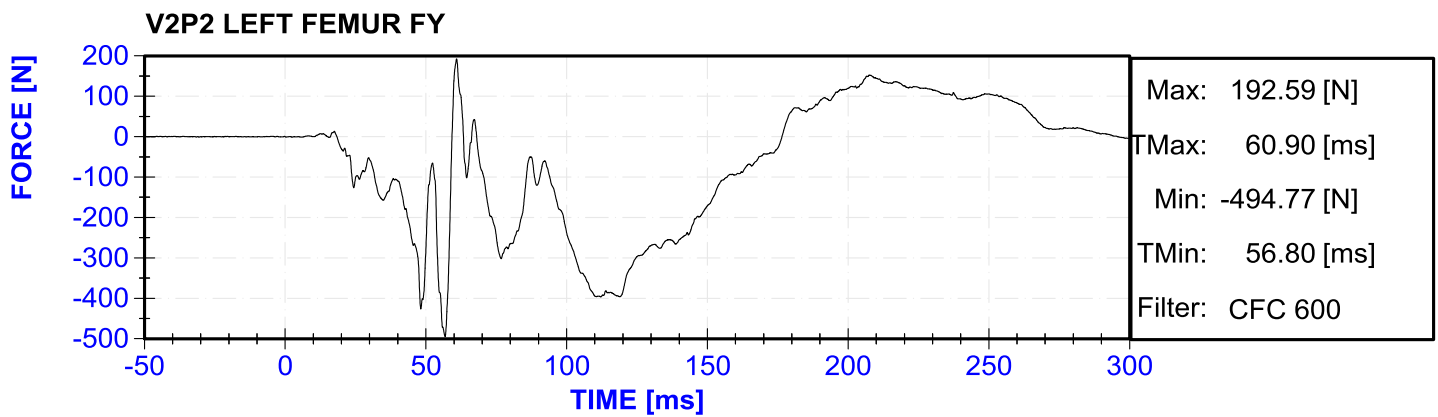
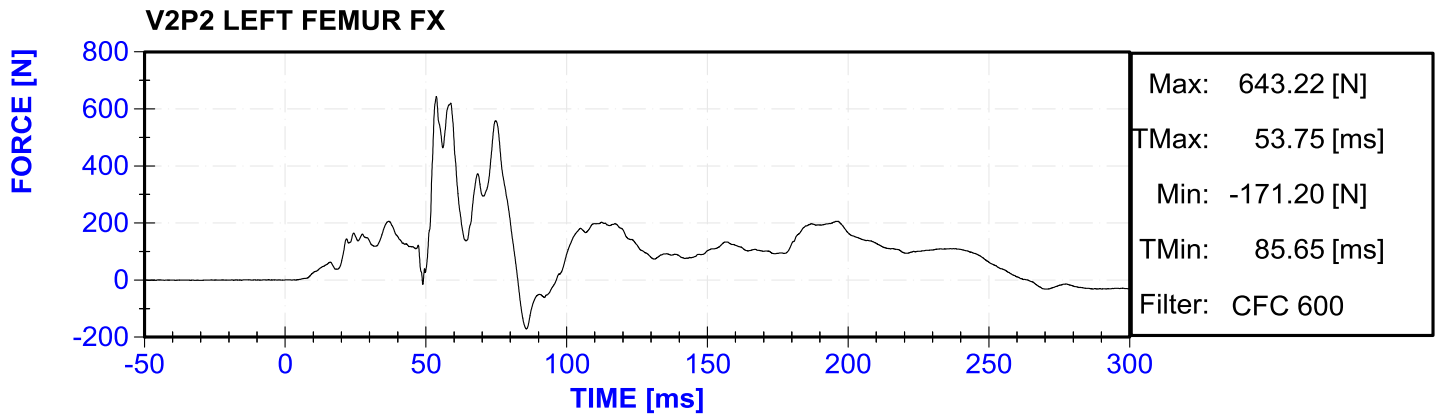


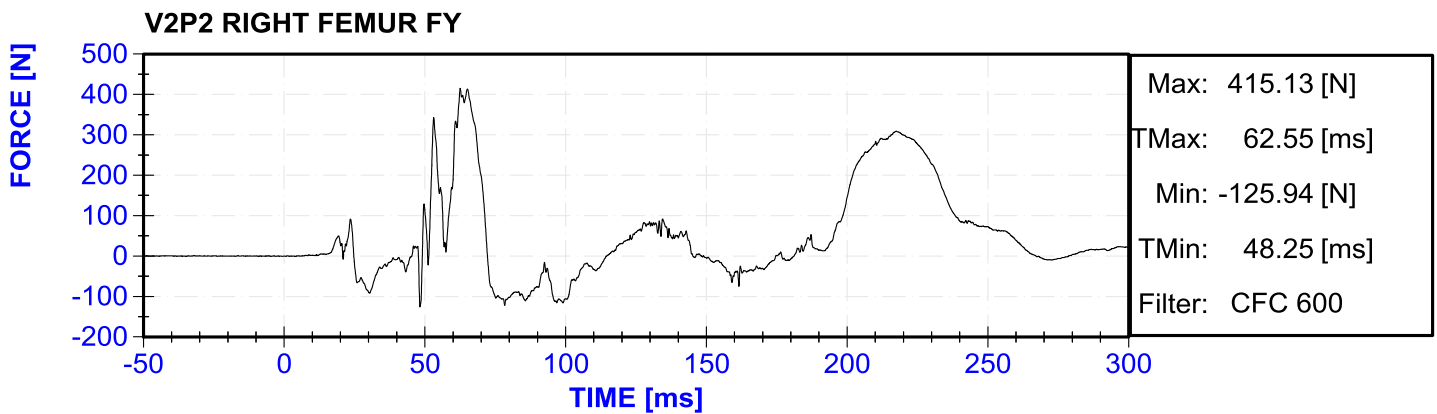
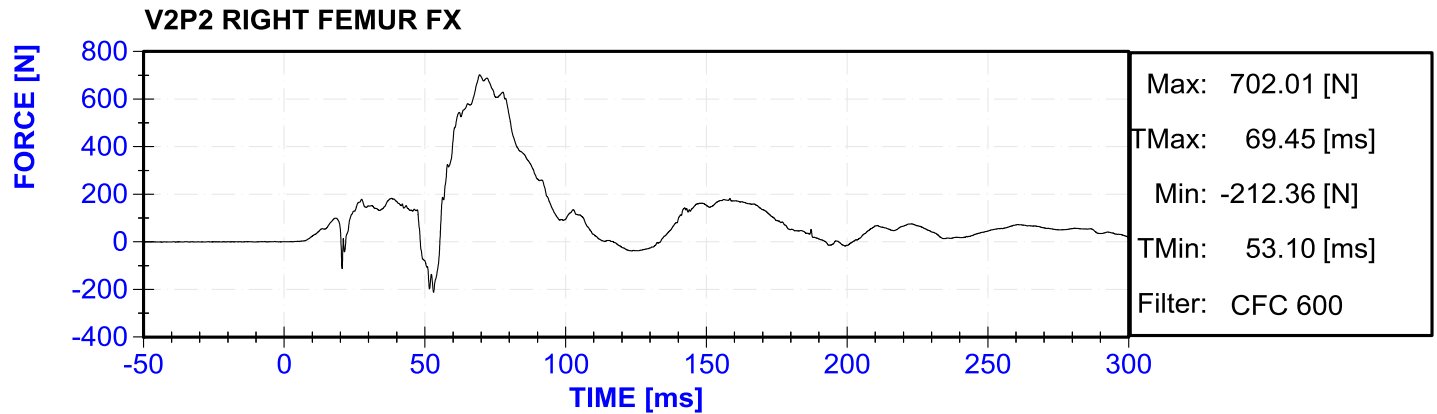
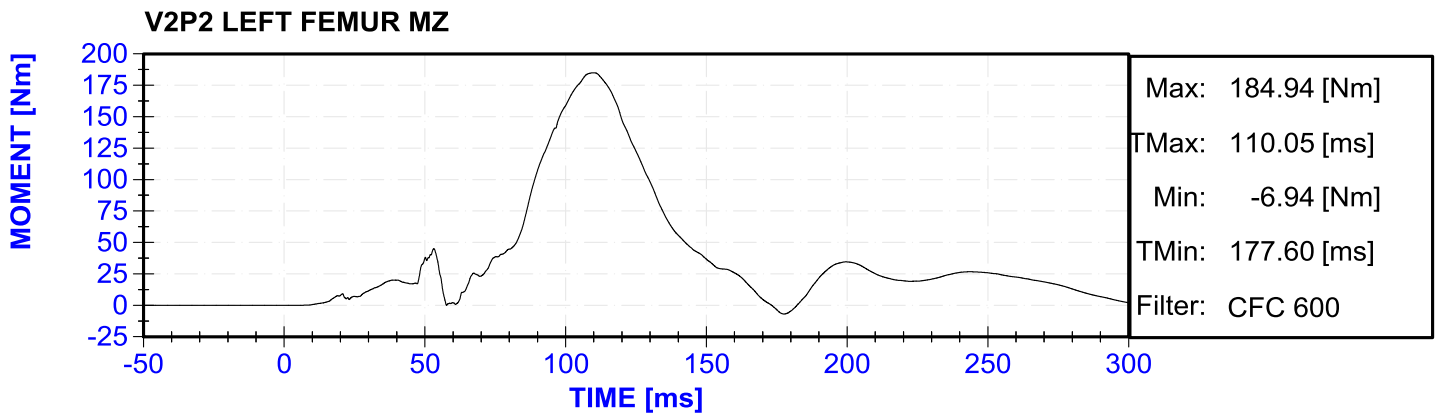
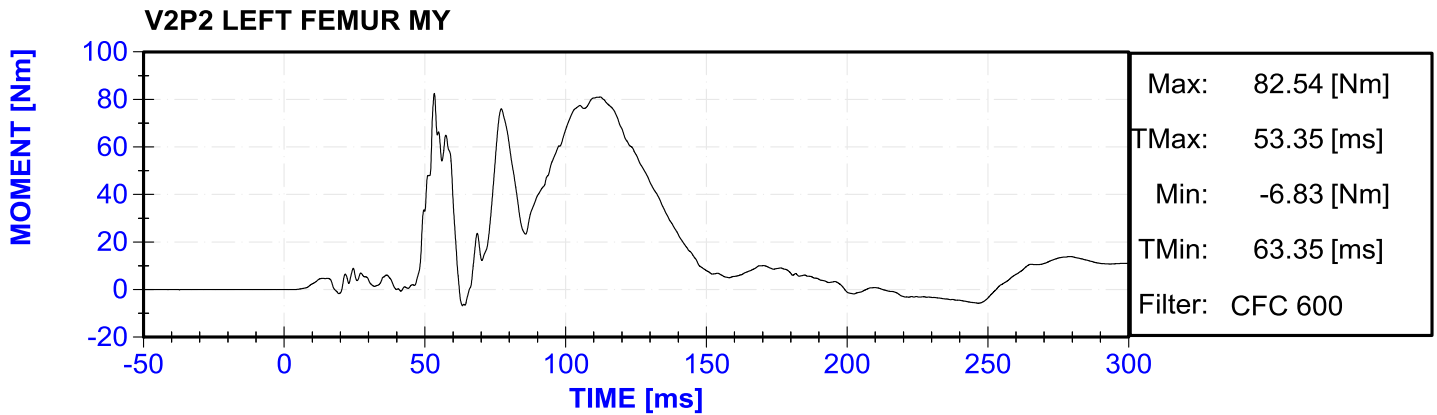
V2P2 LEFT ASIS FX

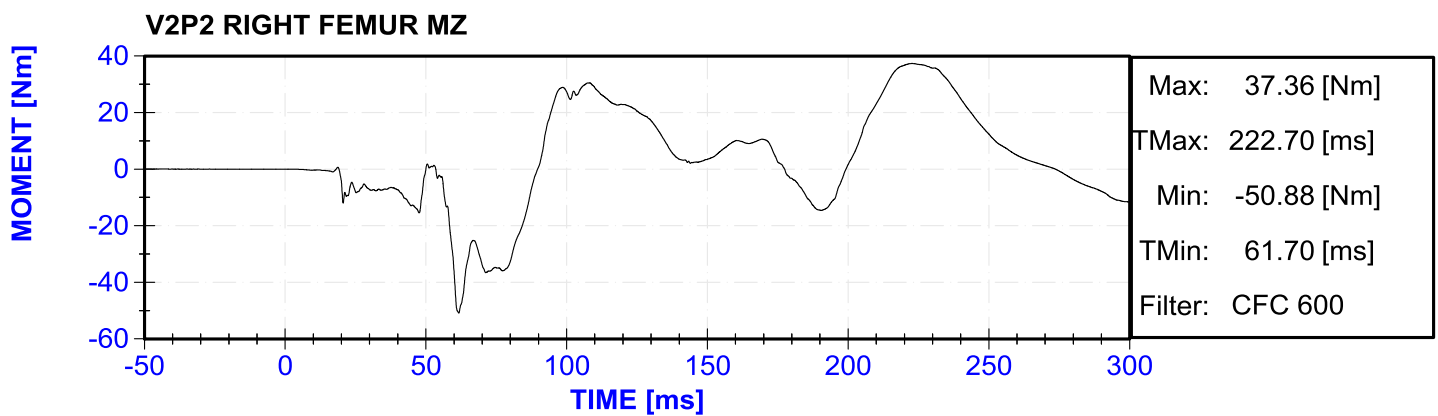
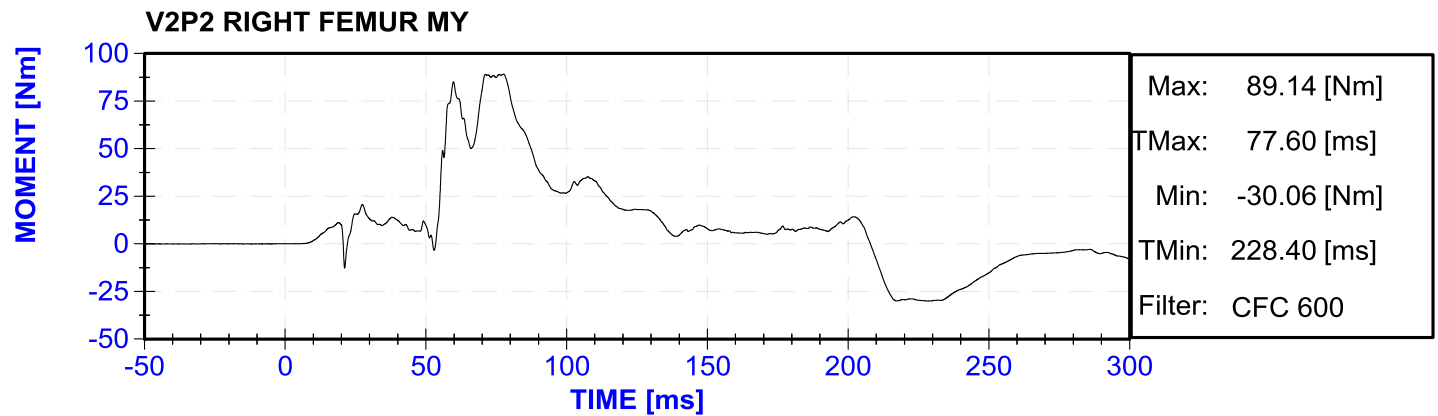
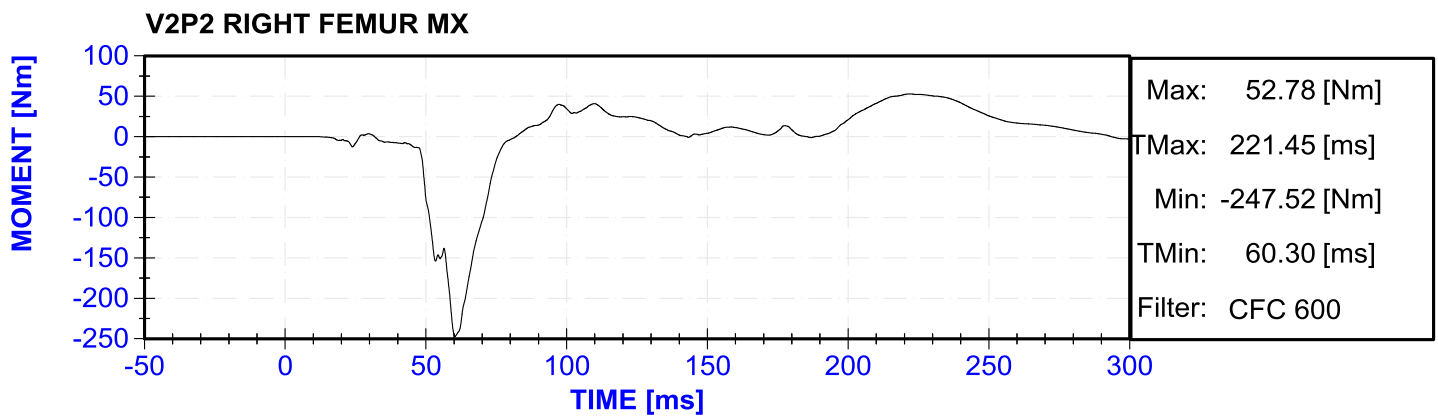
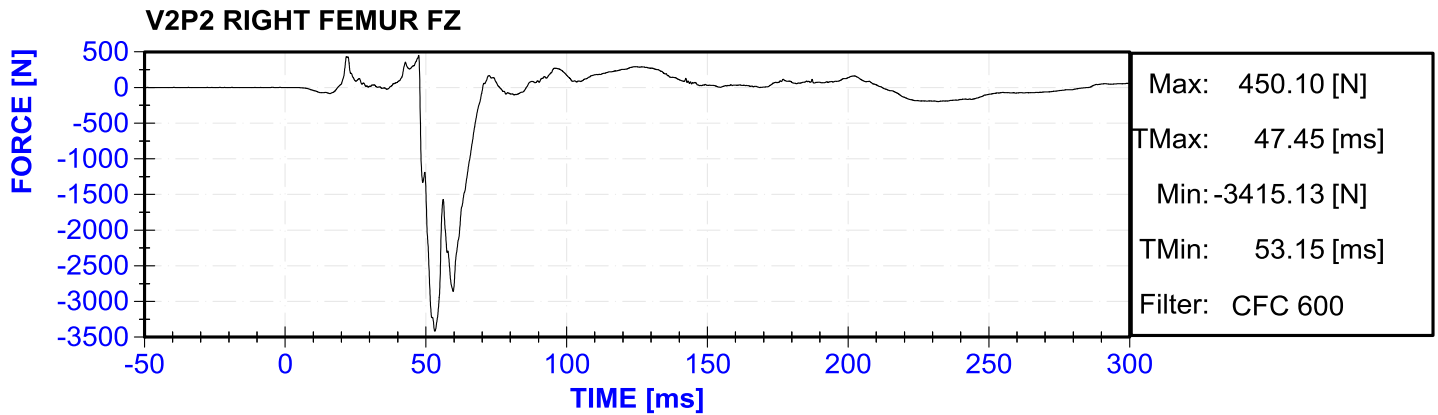


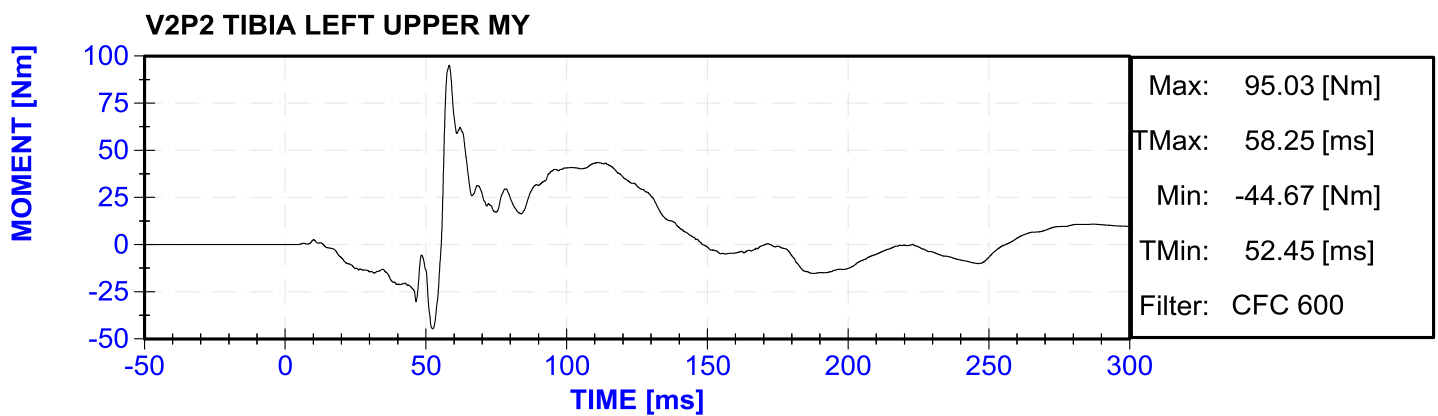
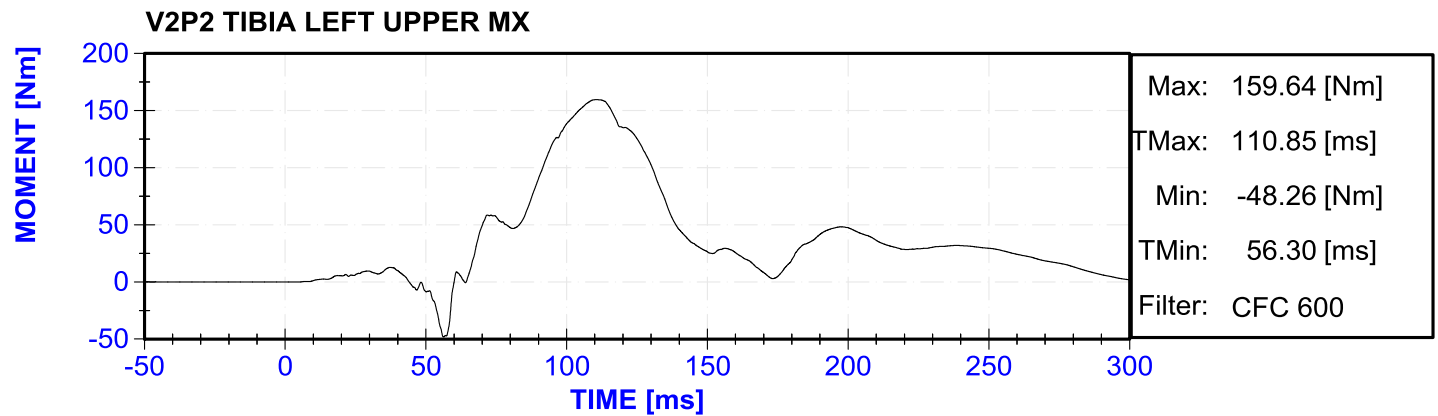
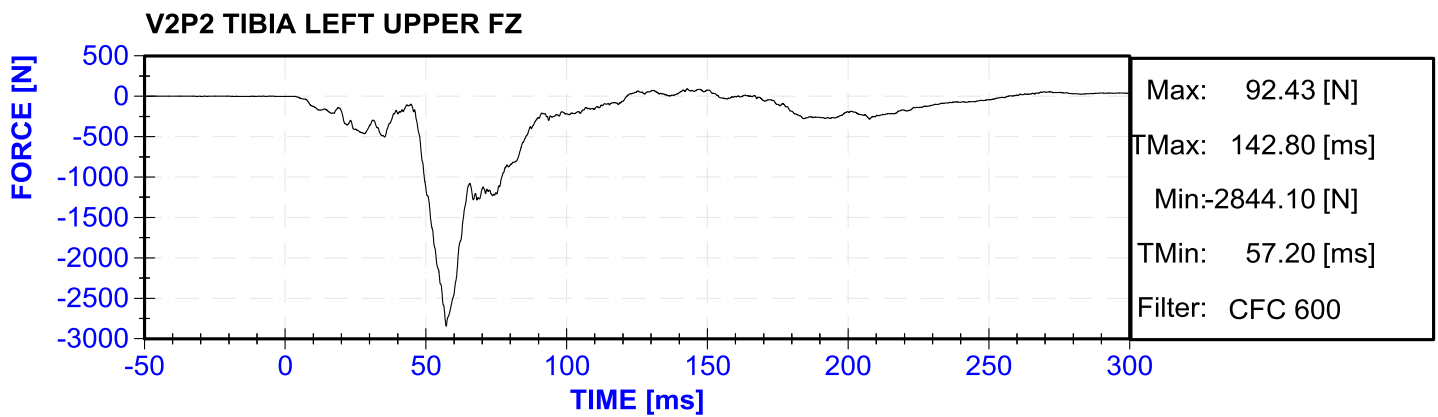
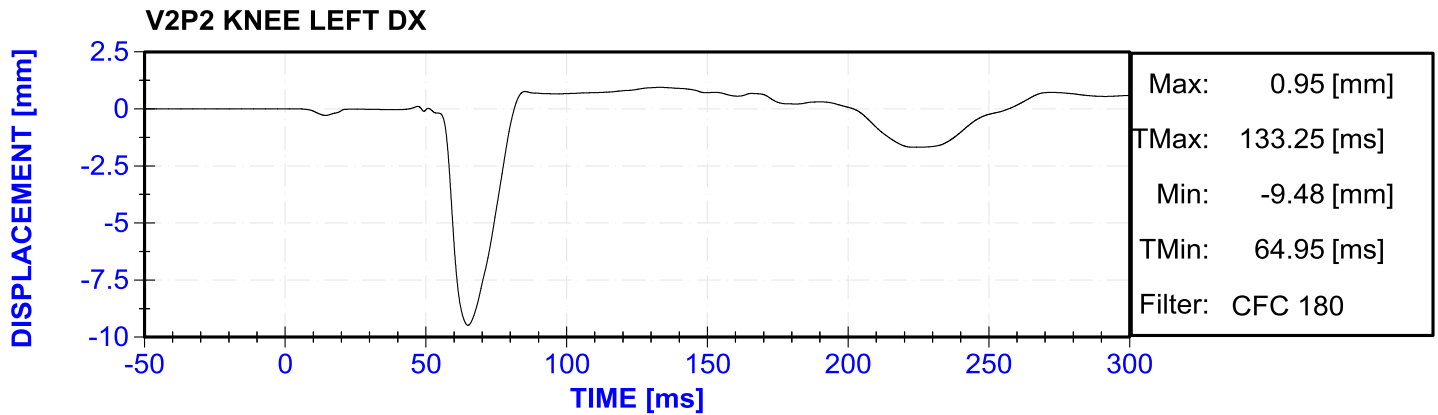
V2P2 RIGHT ASIS FX

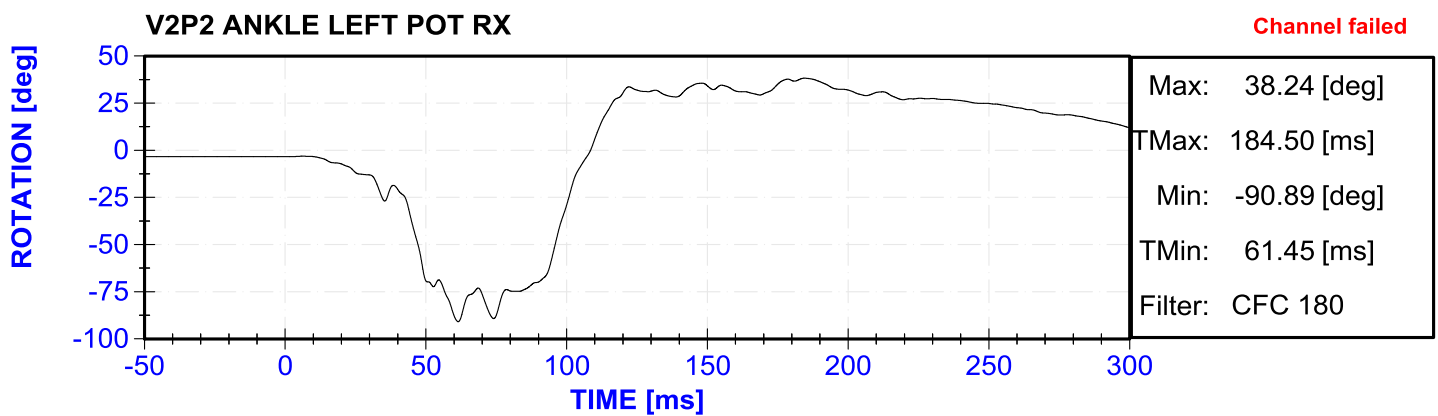
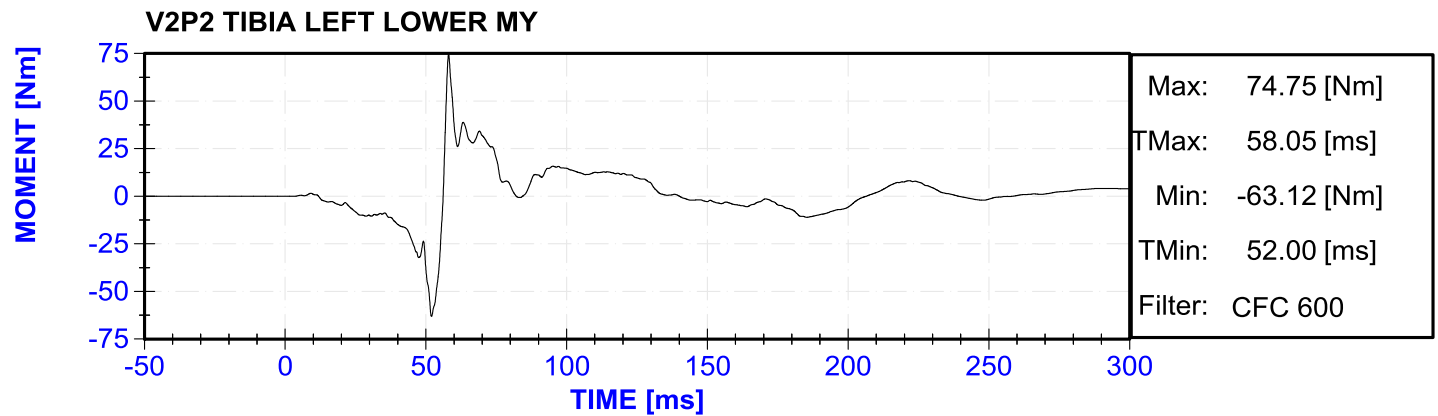
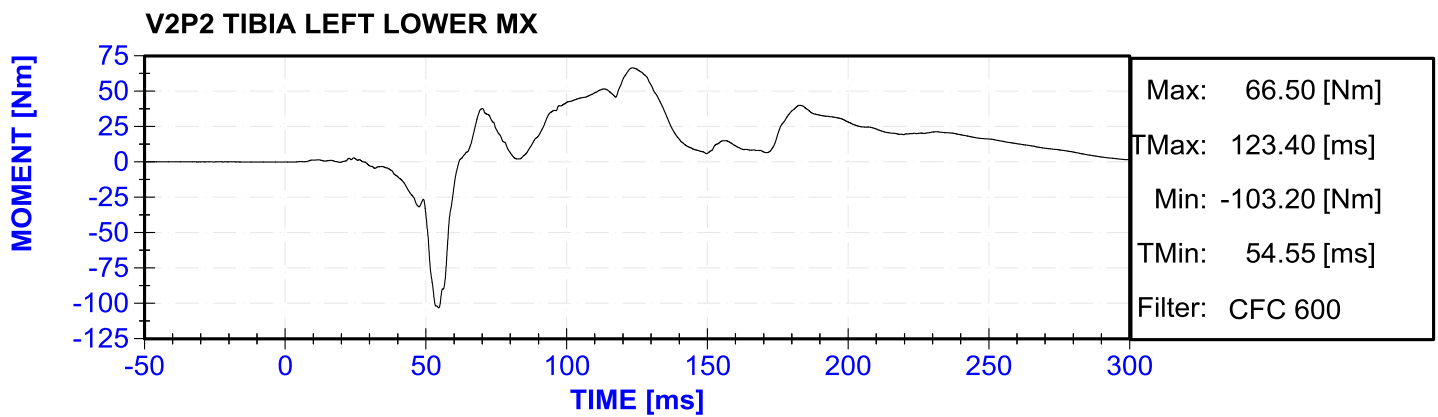
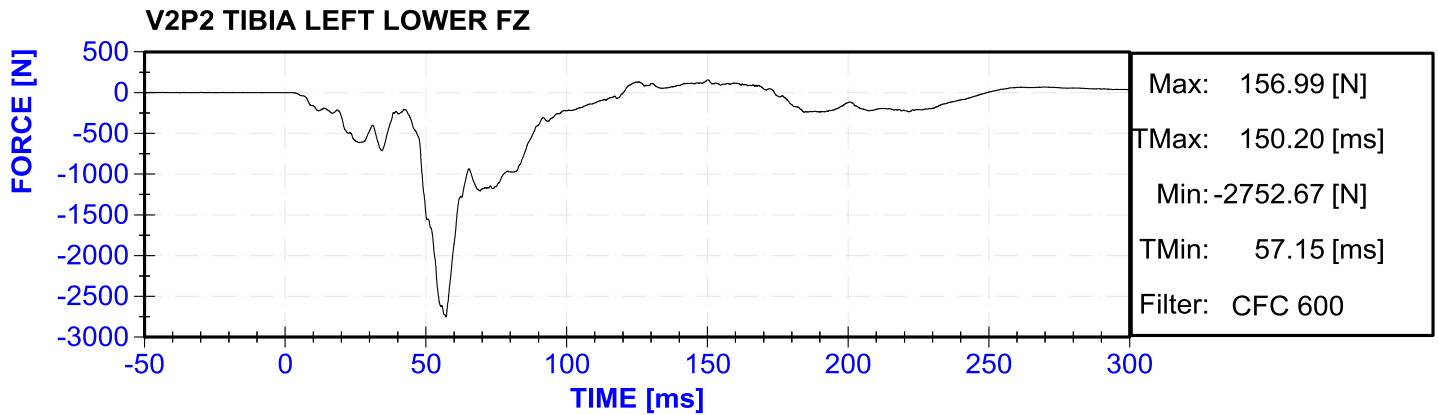


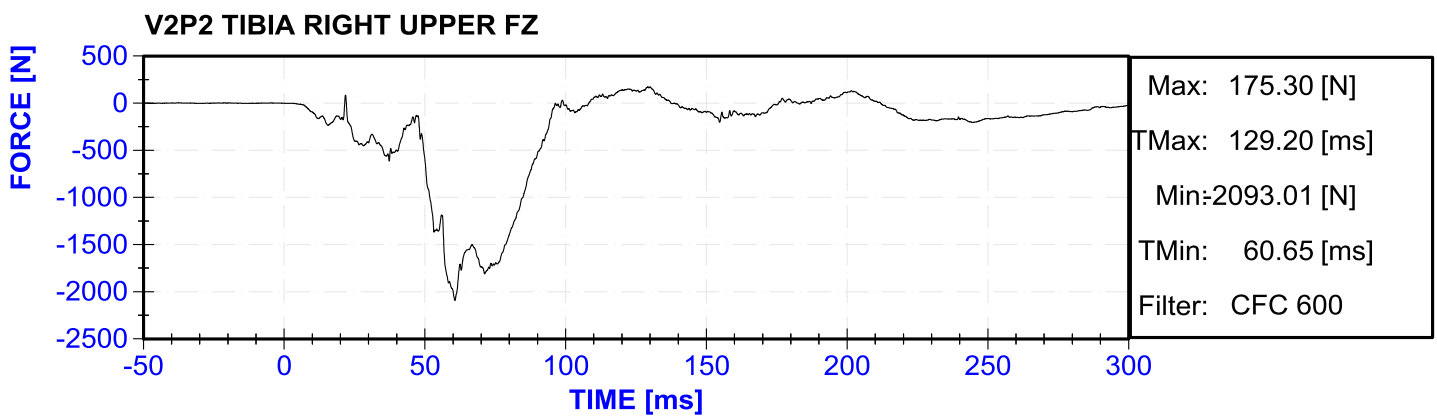
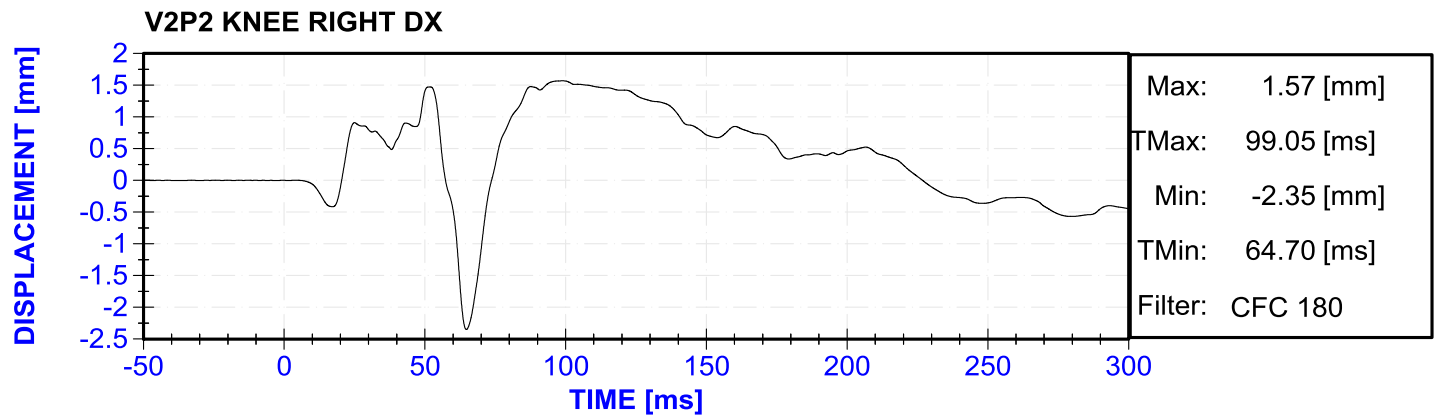
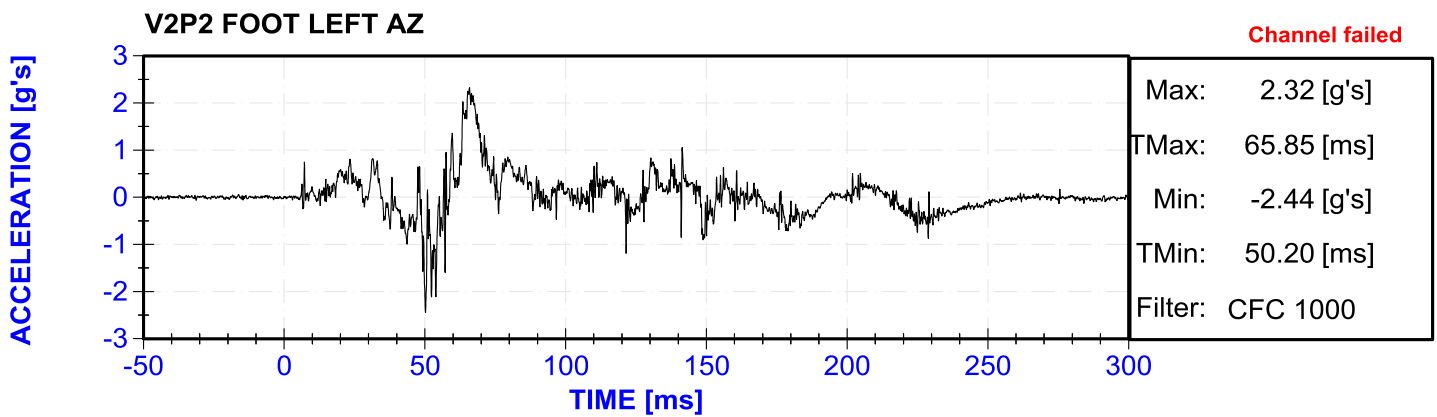
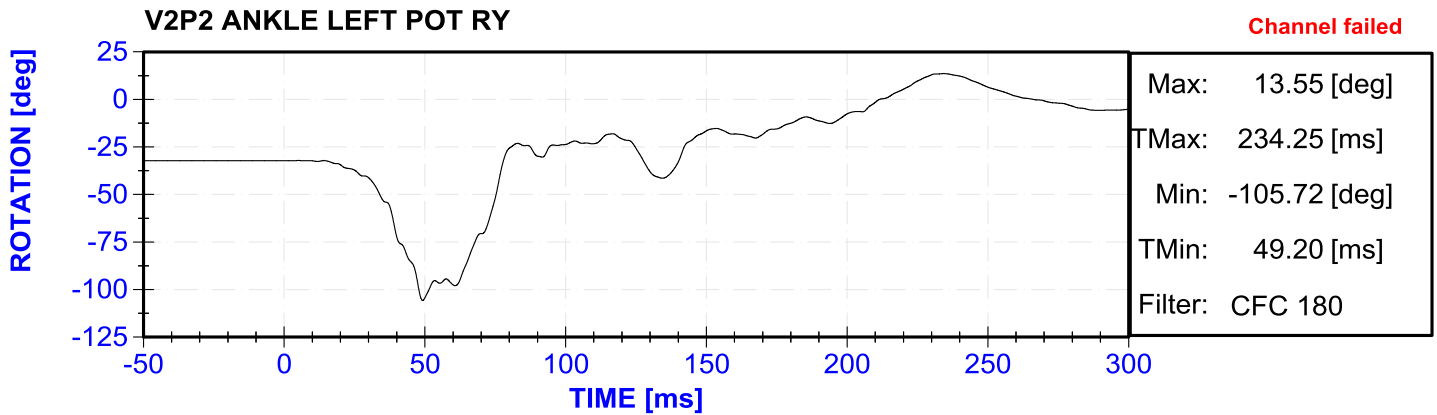


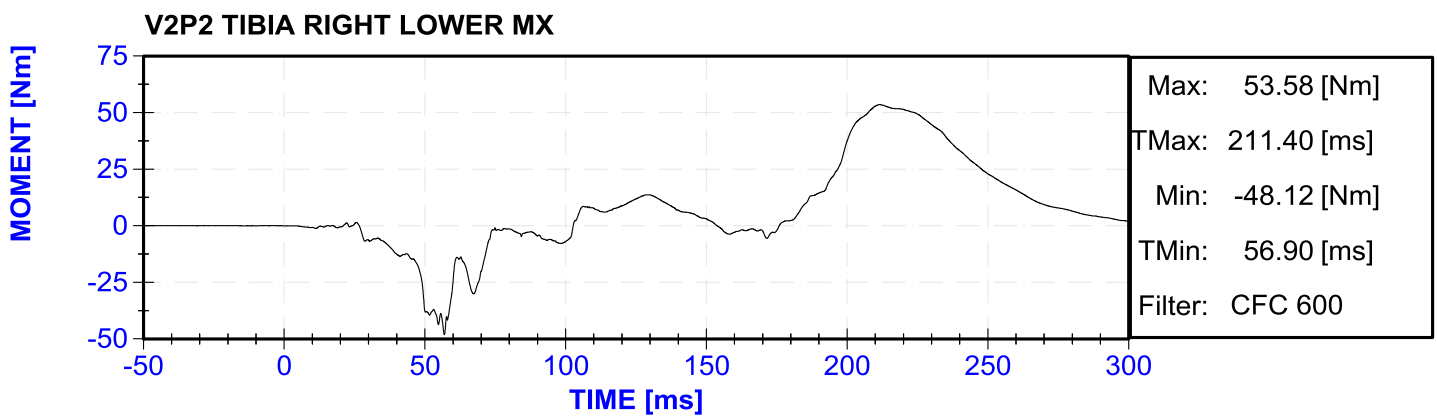
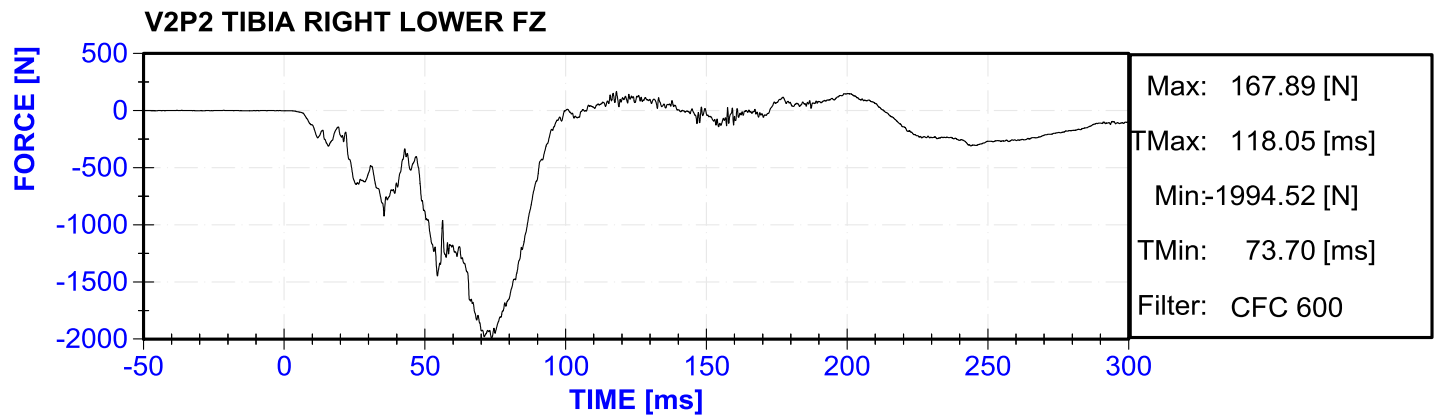
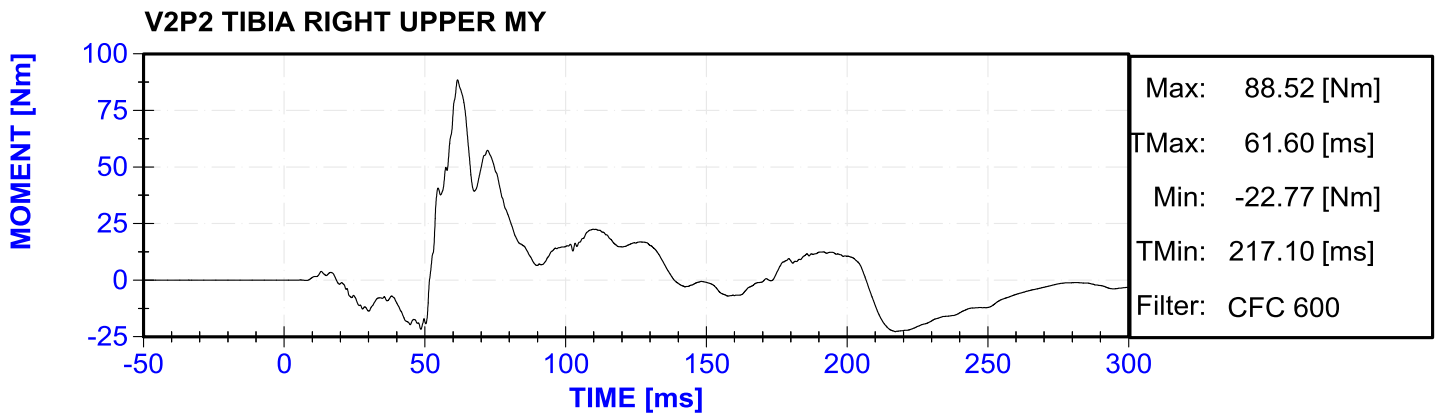
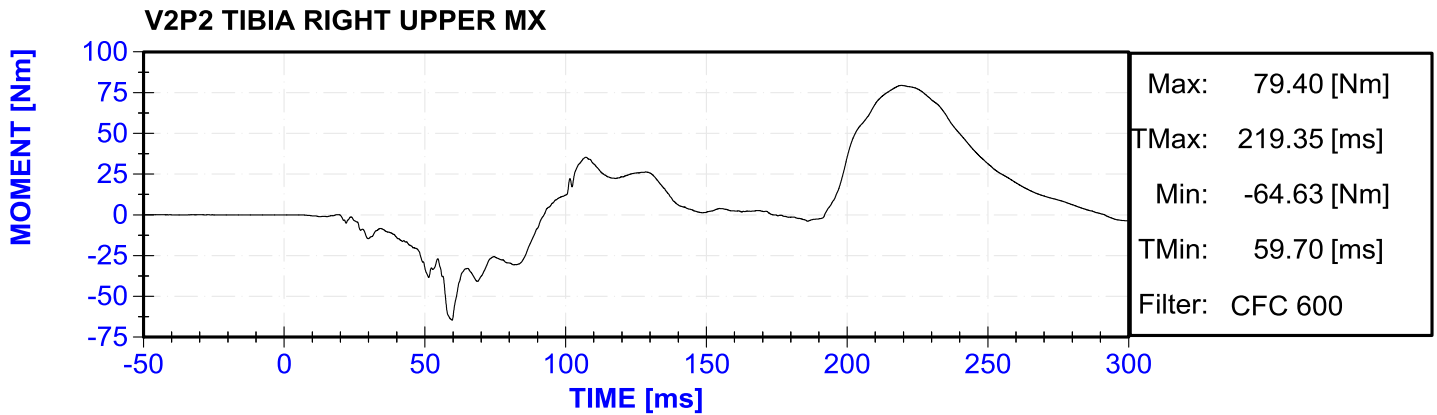


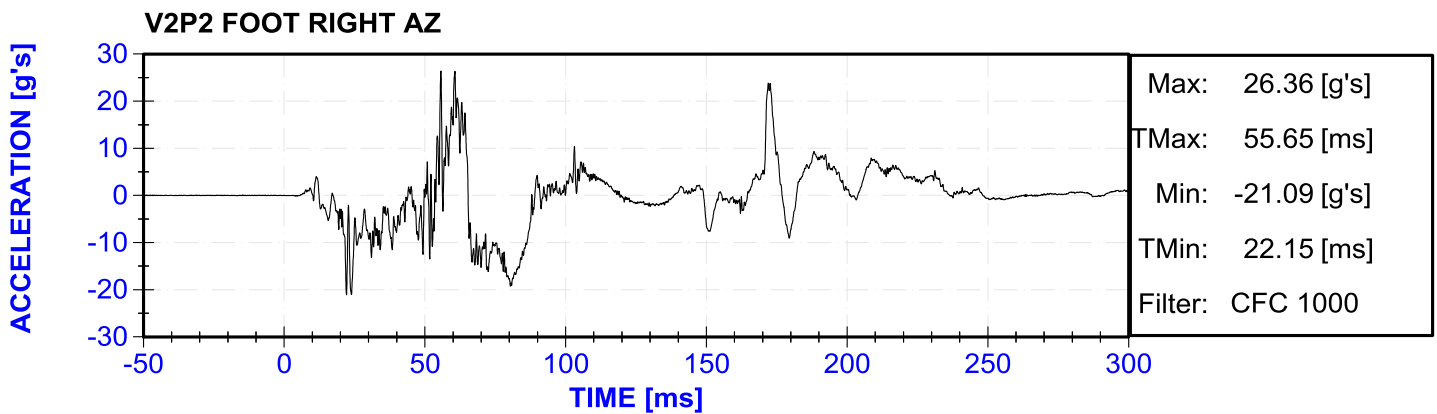
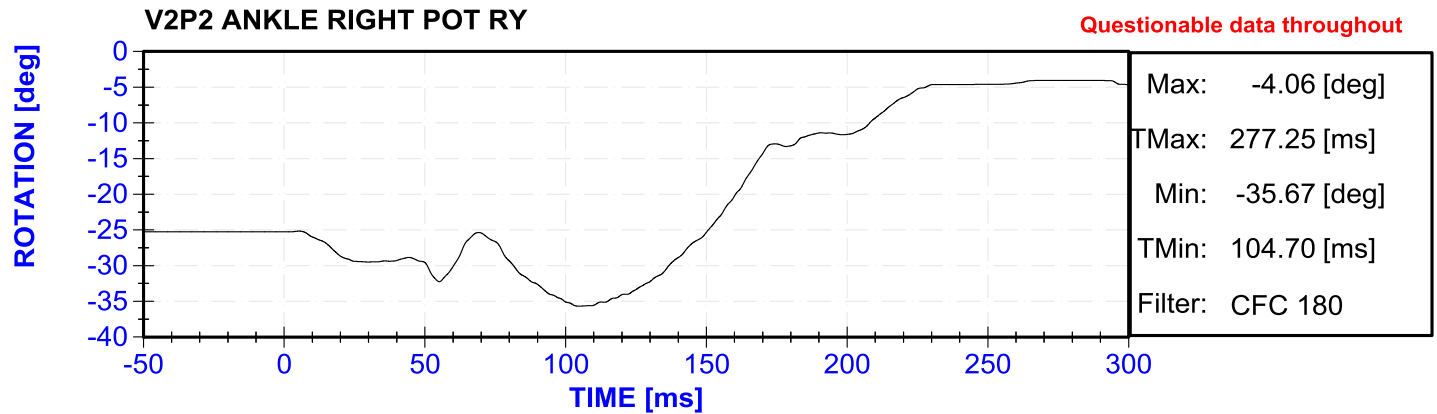
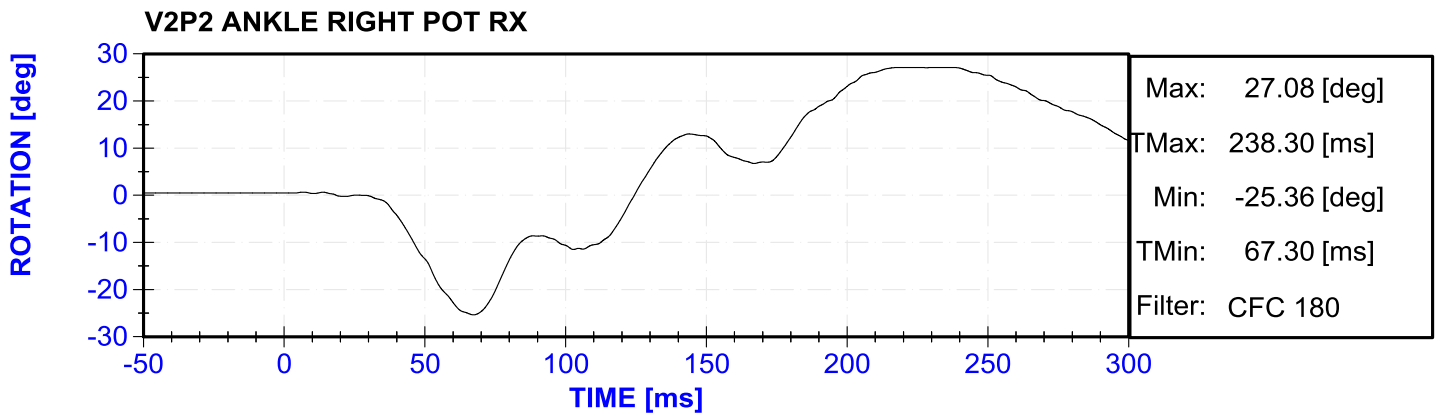
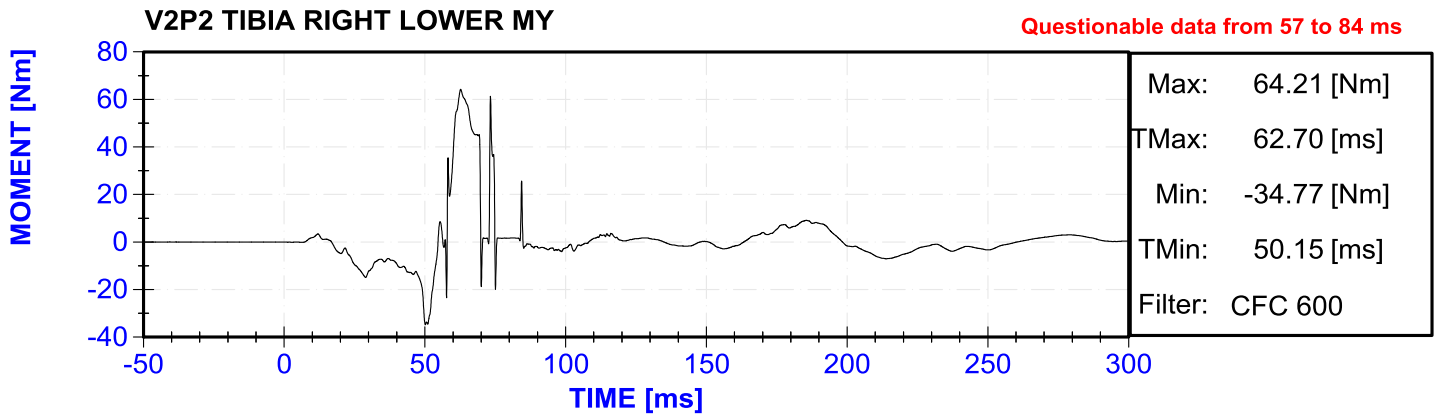


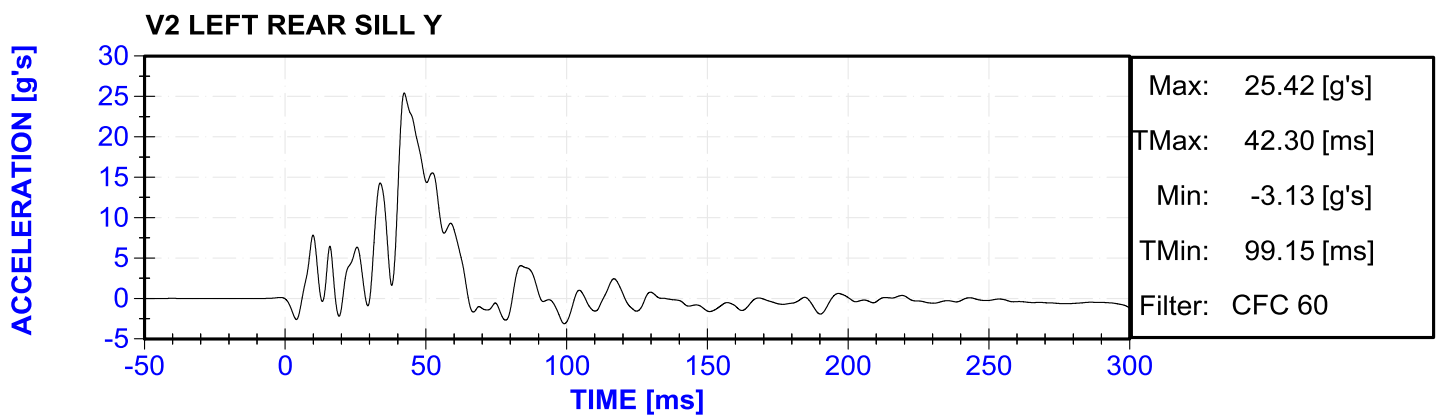
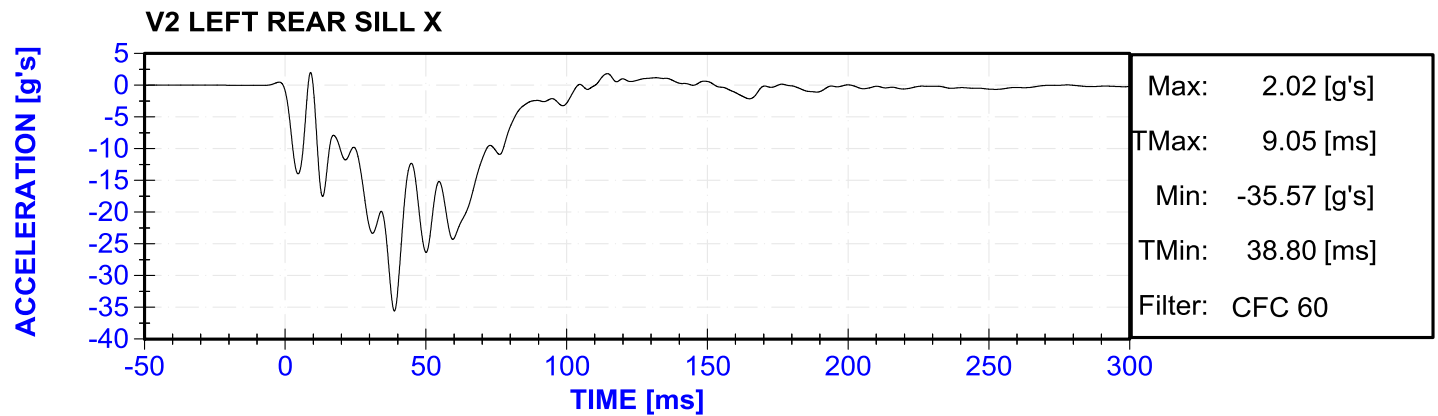
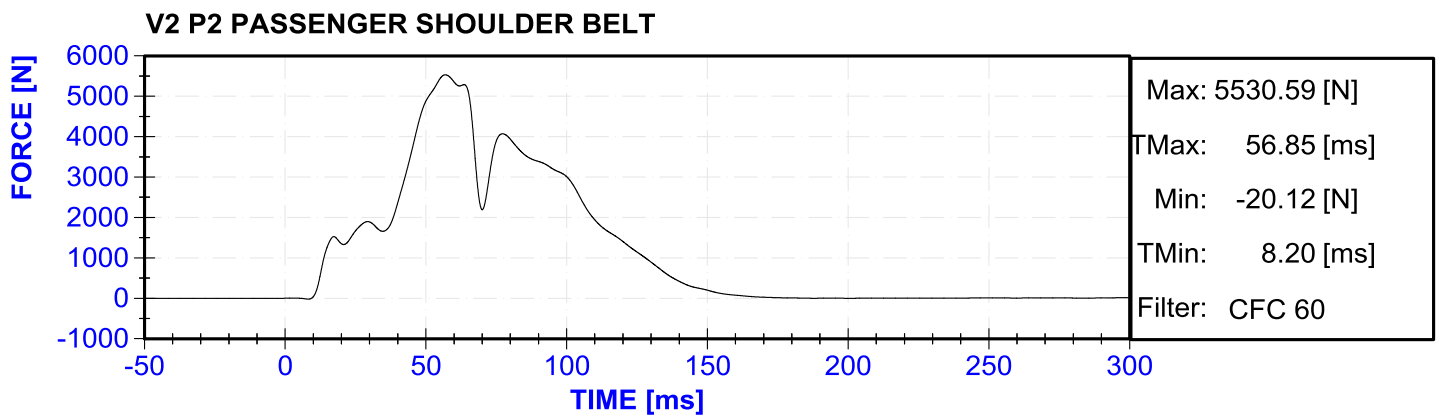
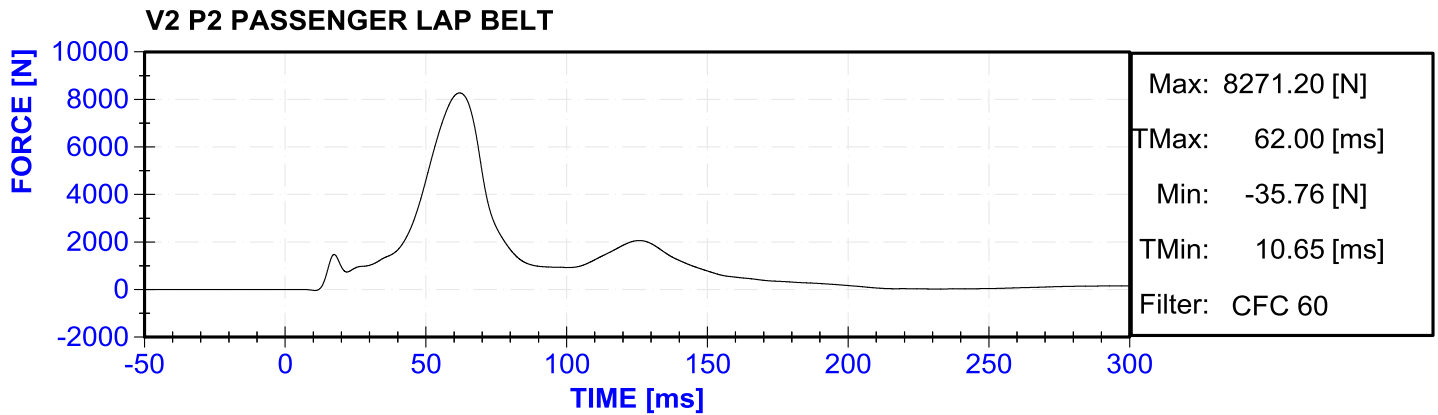


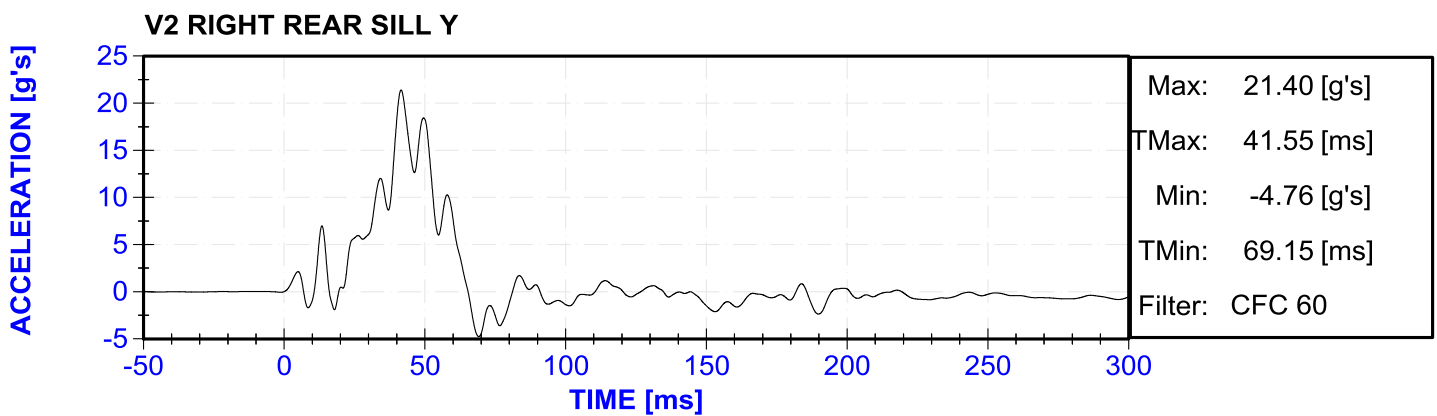
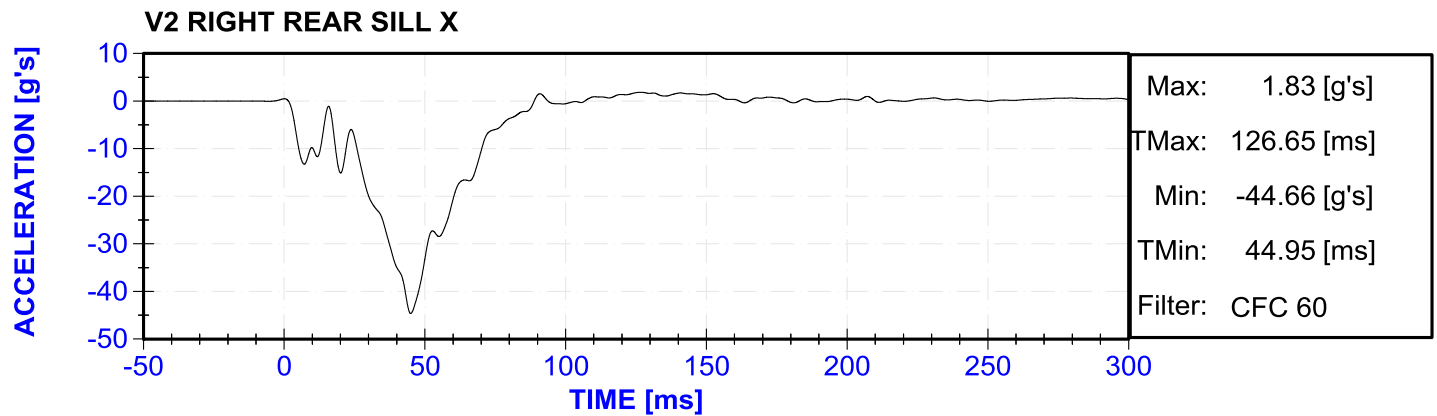
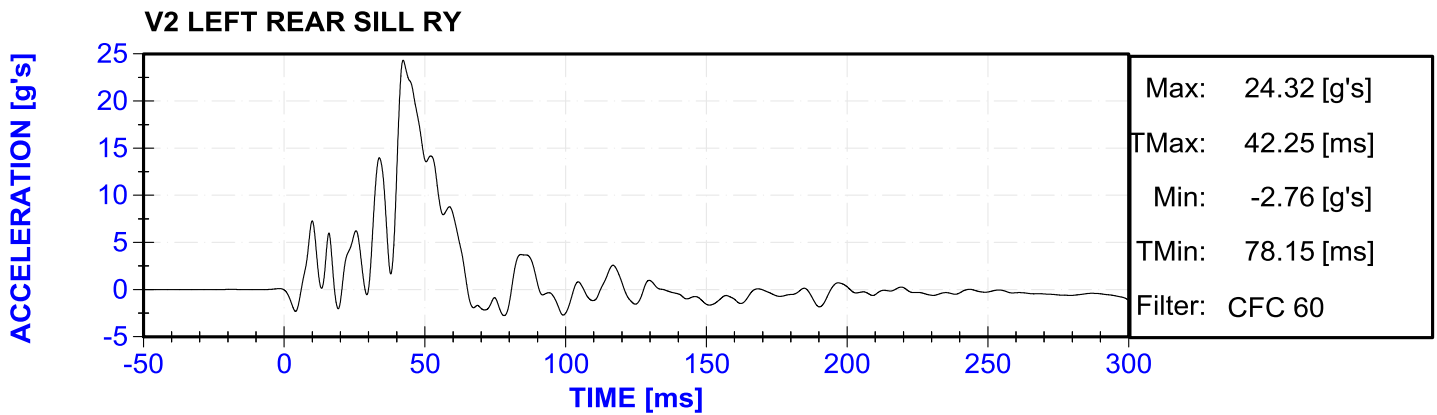
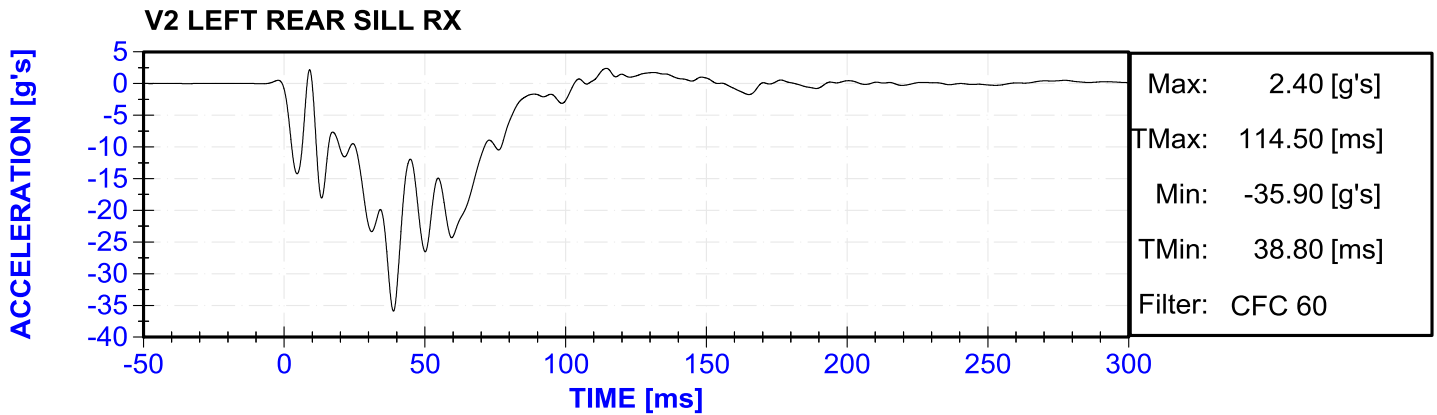


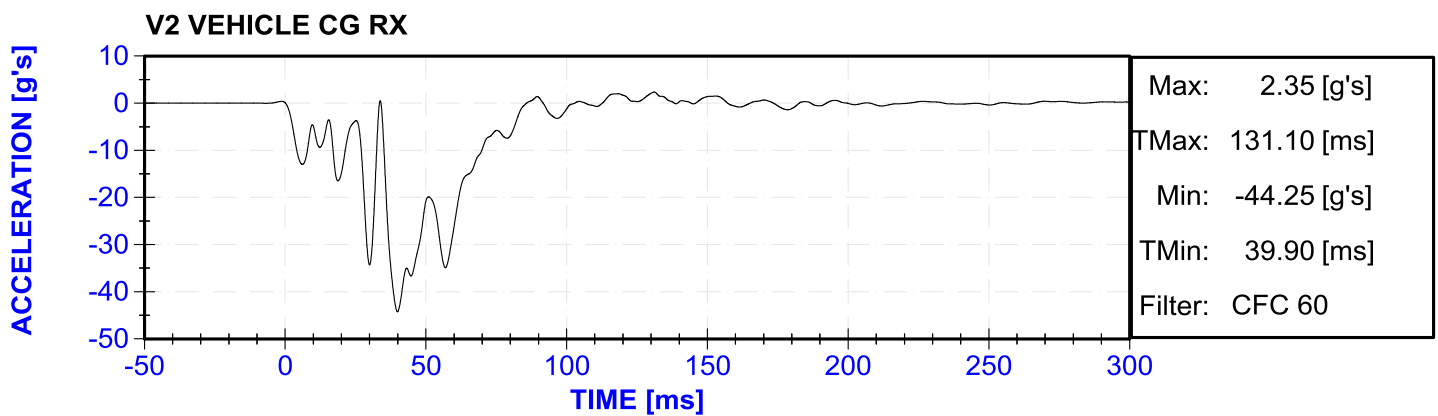
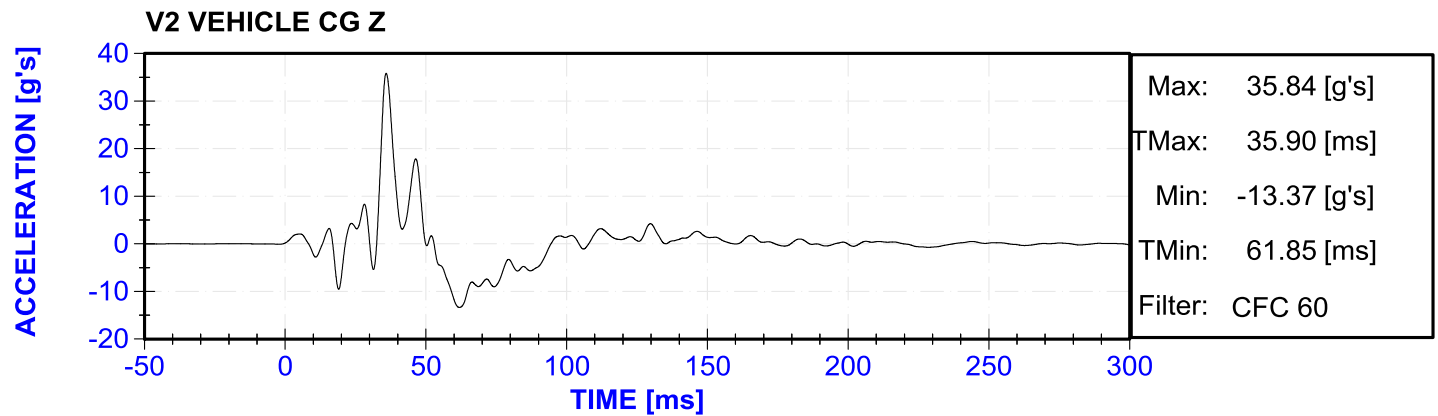
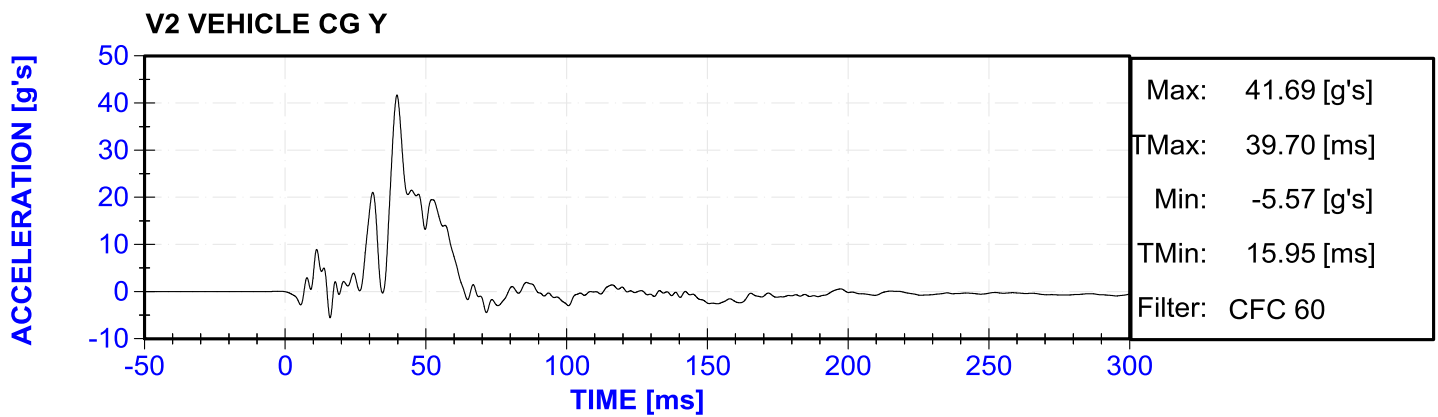
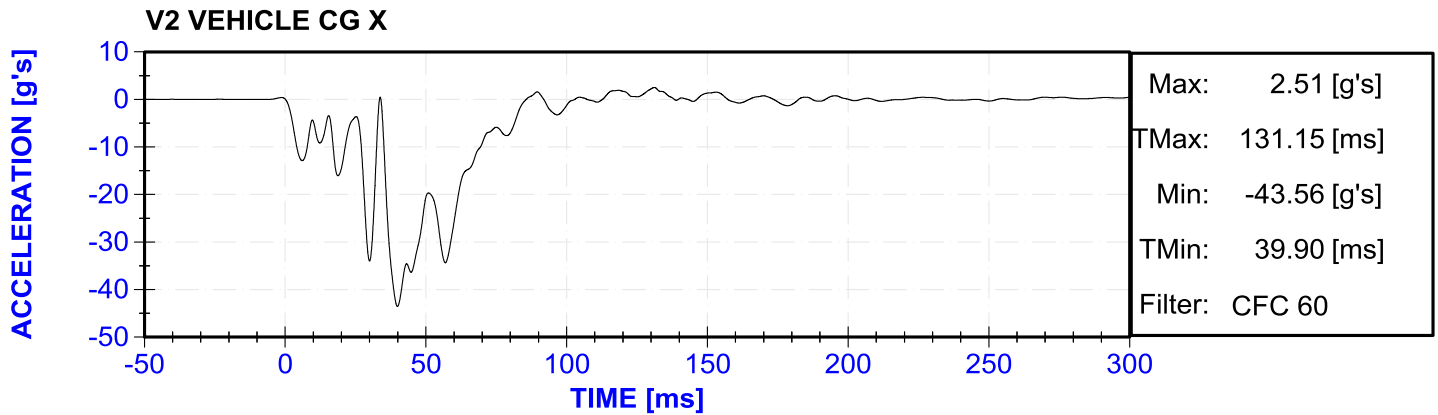


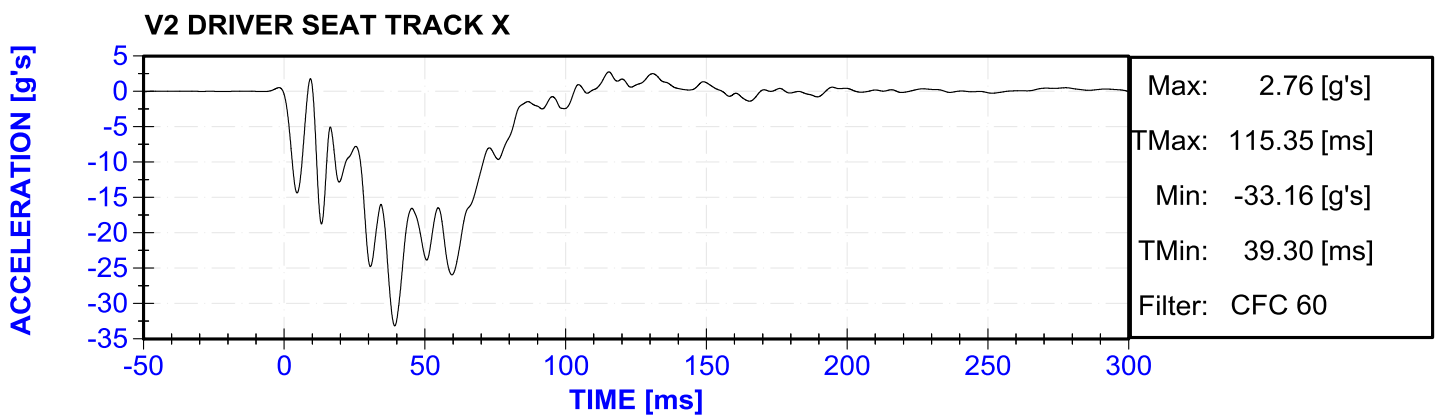
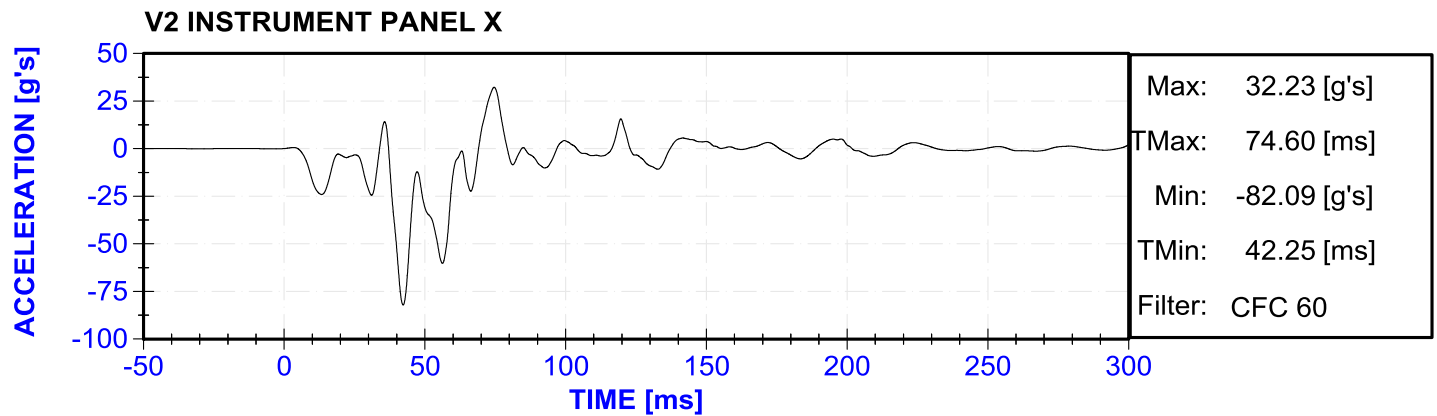
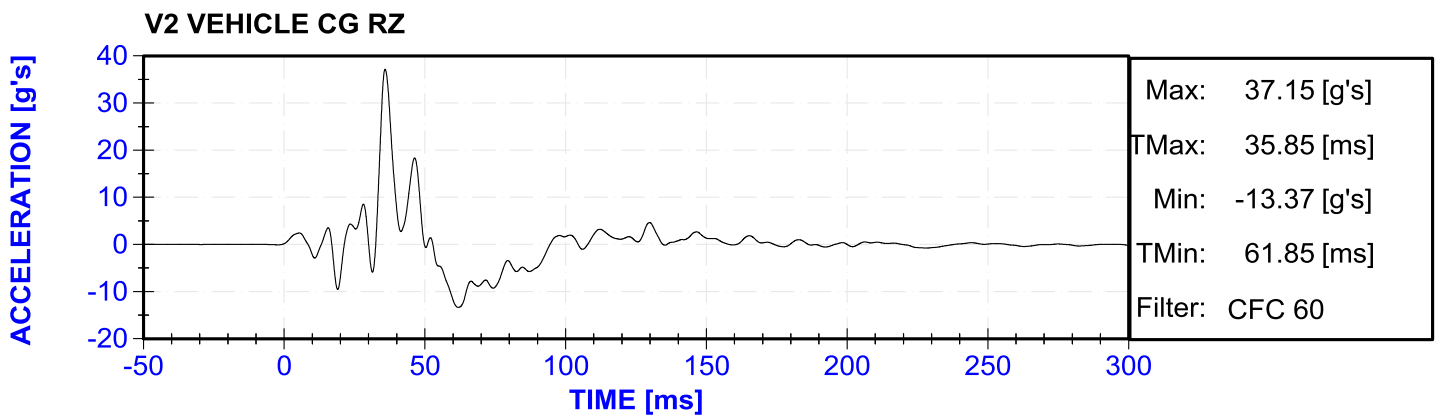
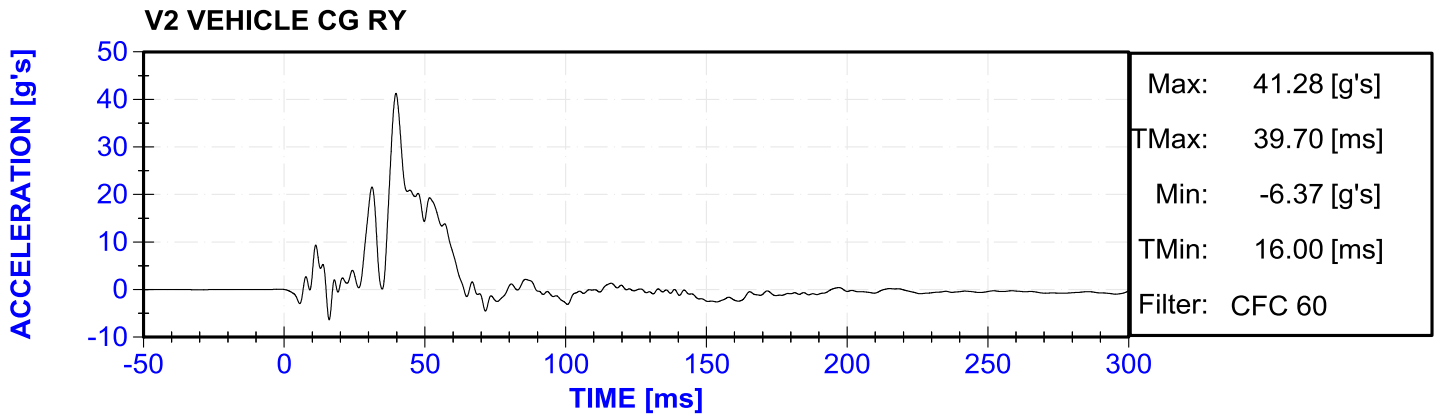


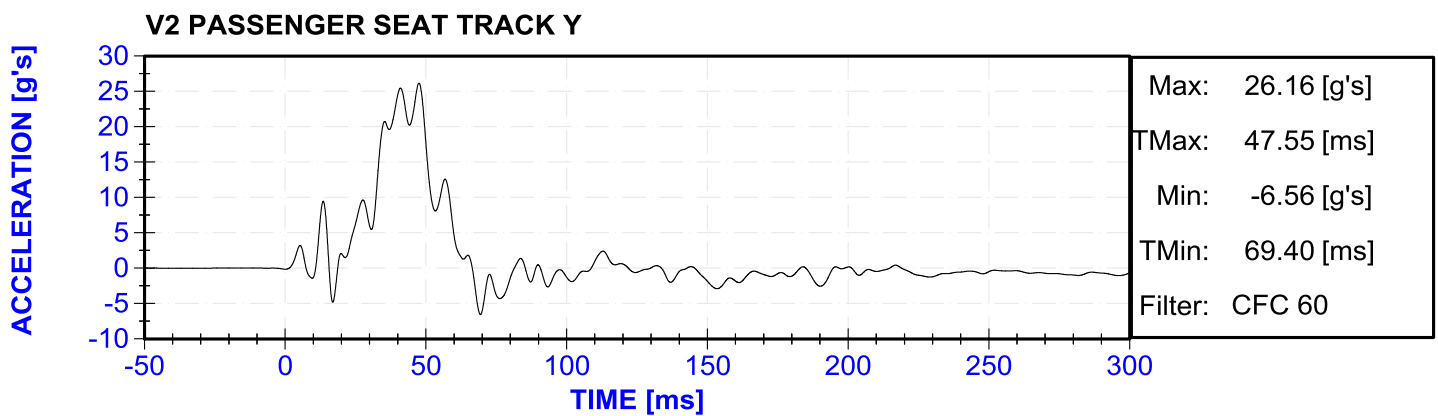
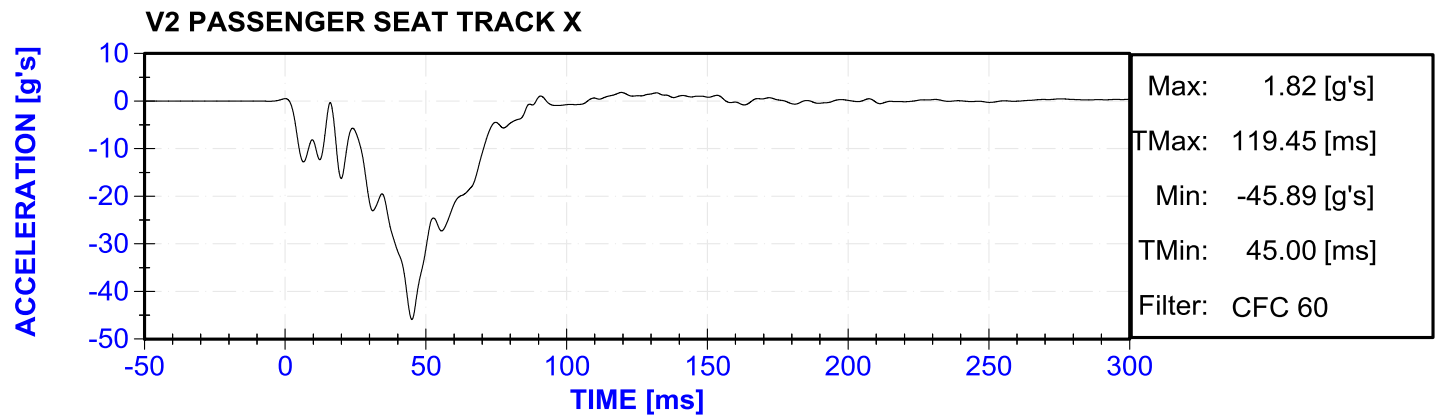
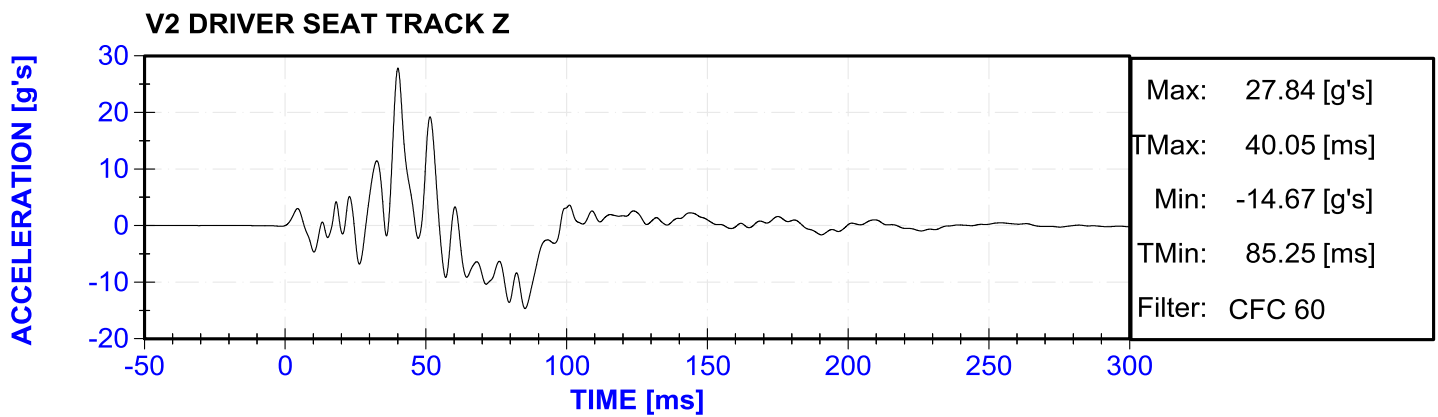
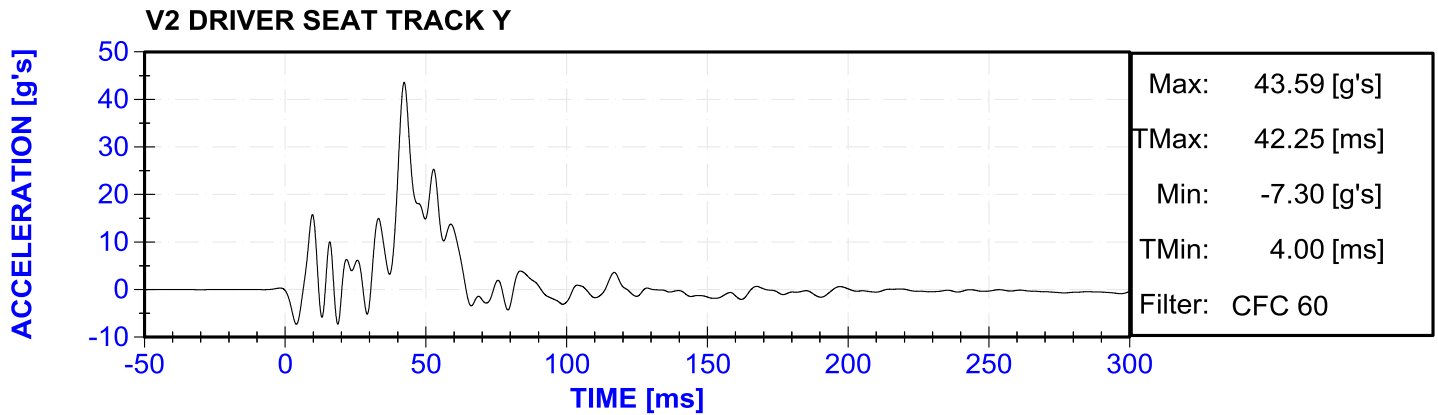


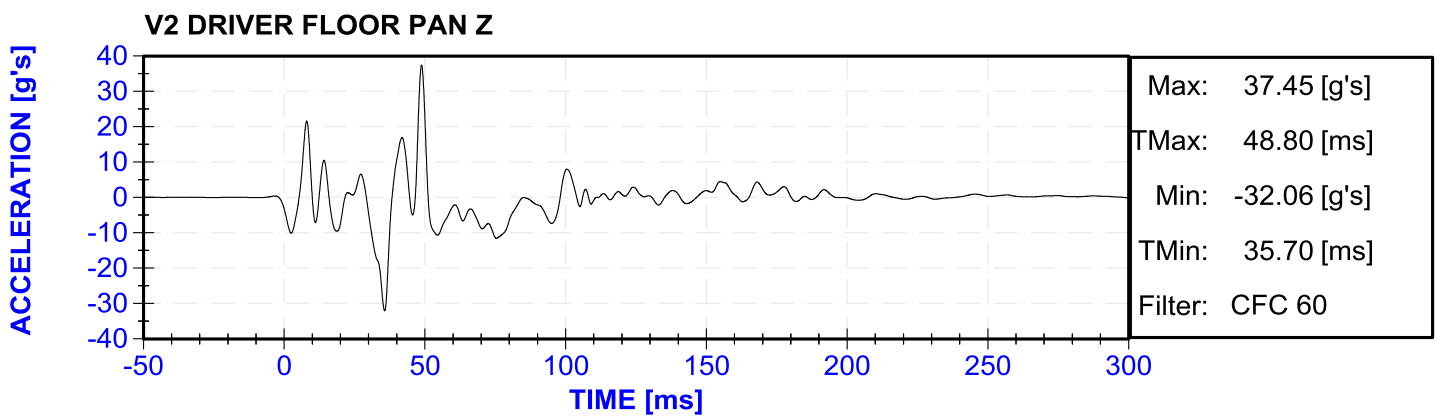
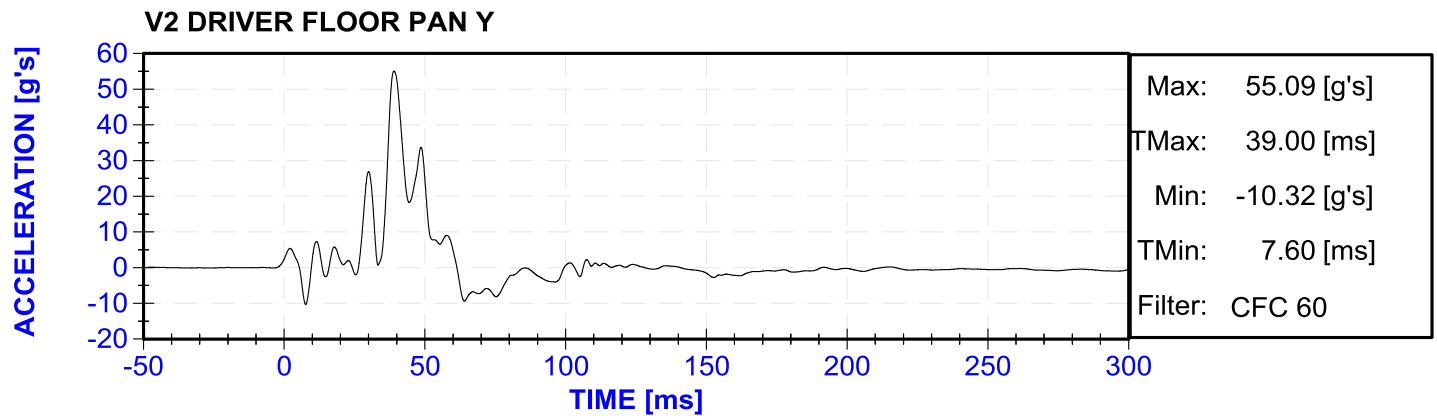
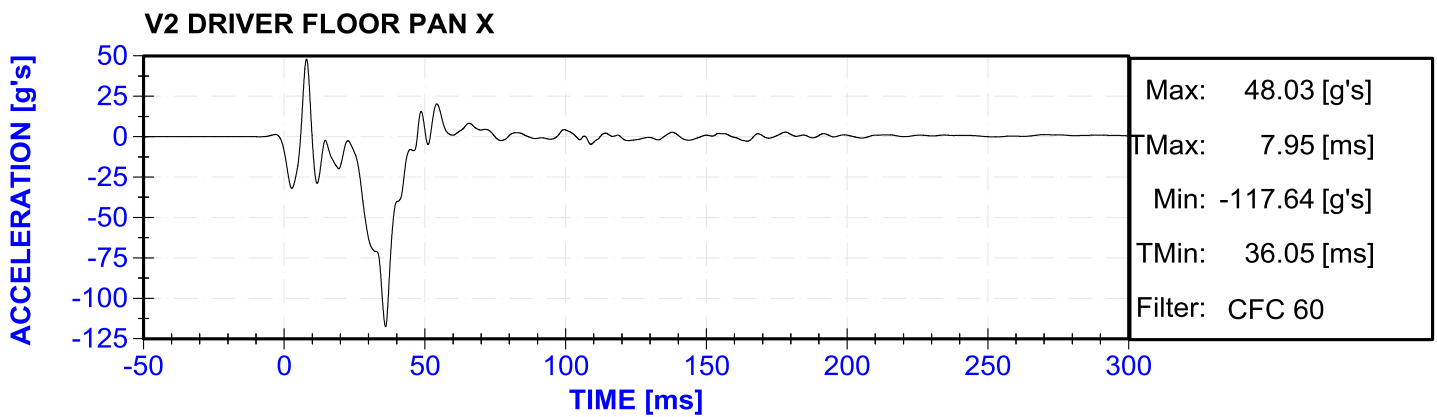
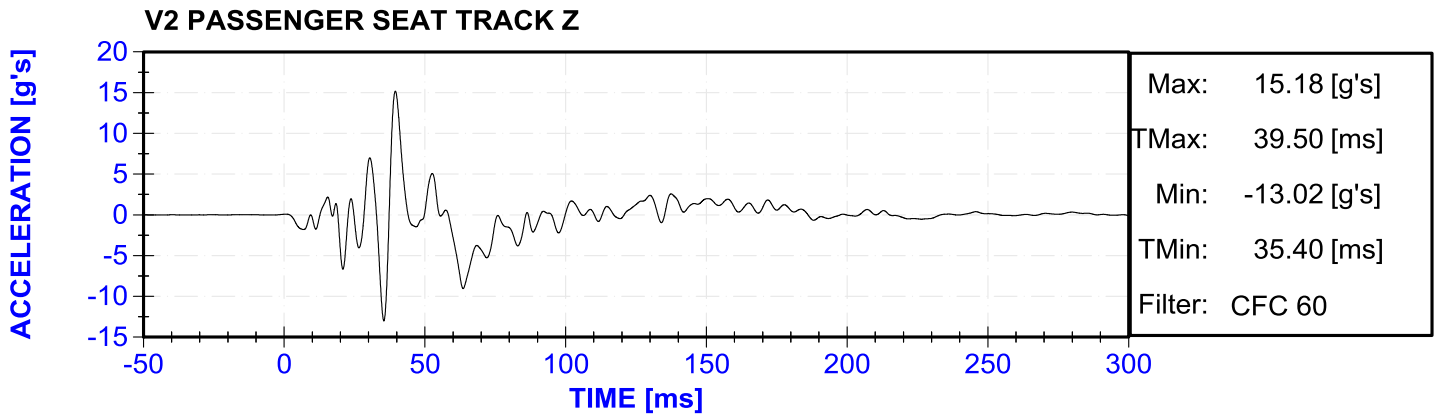


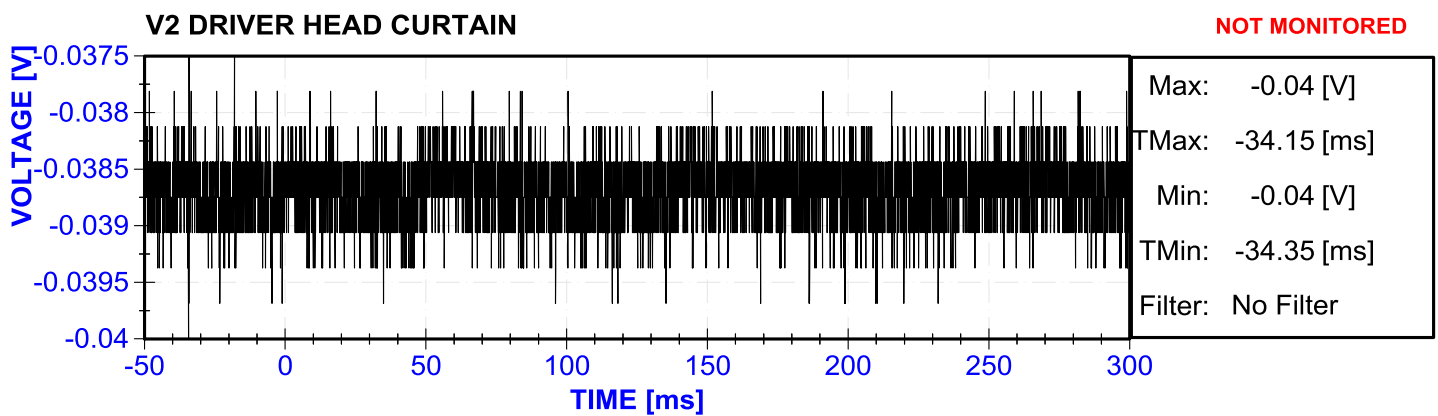
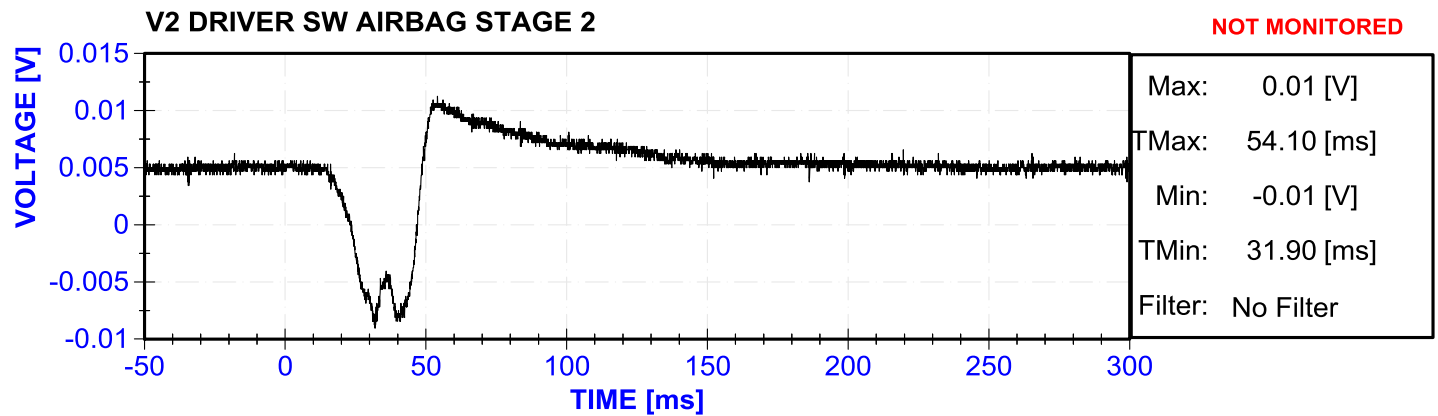
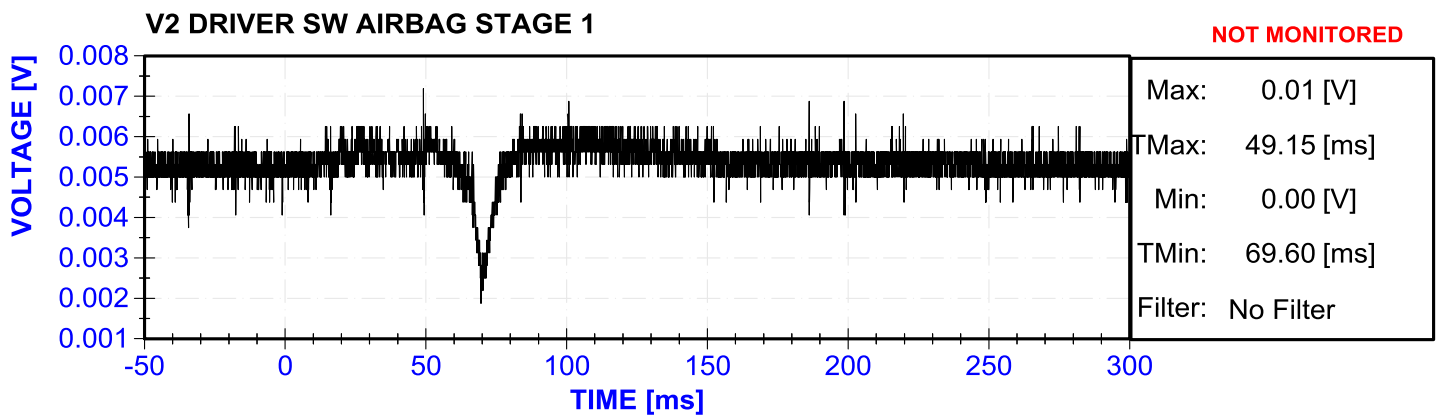
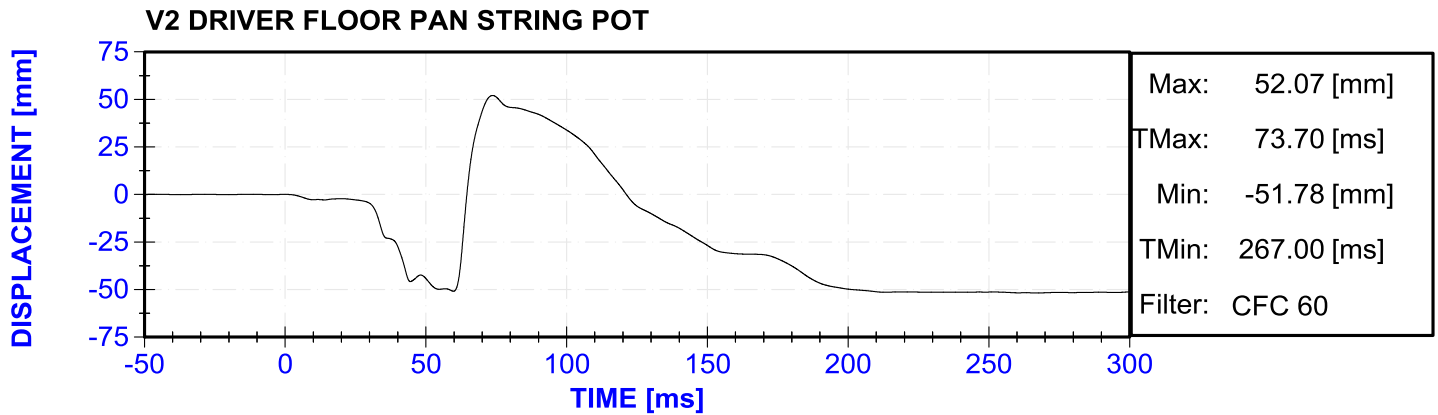


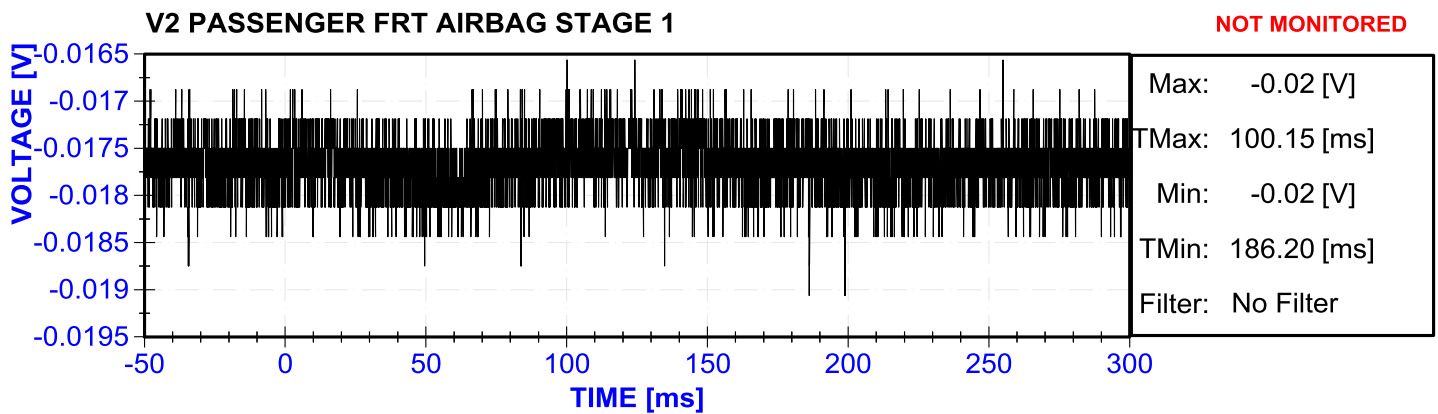
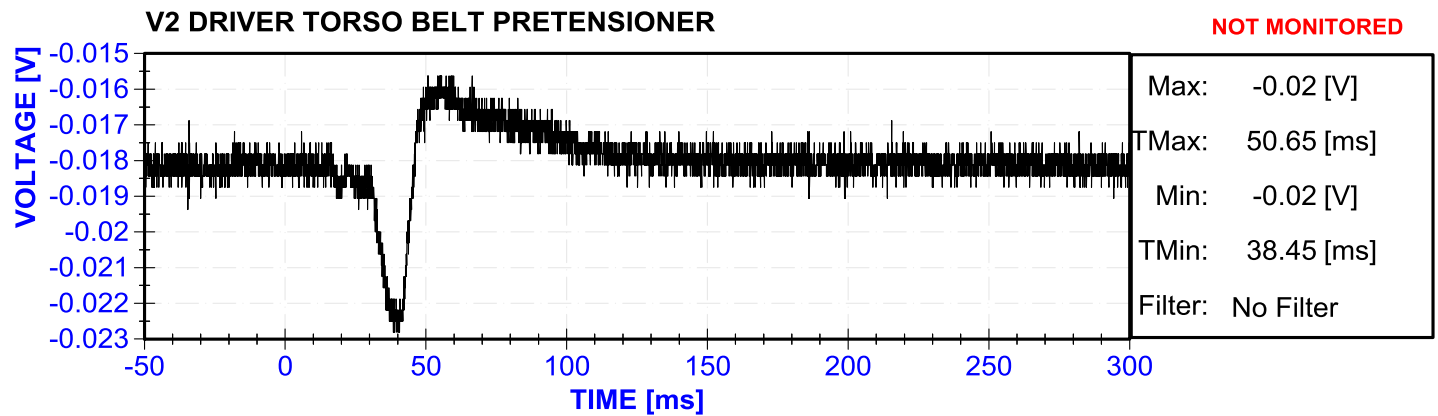
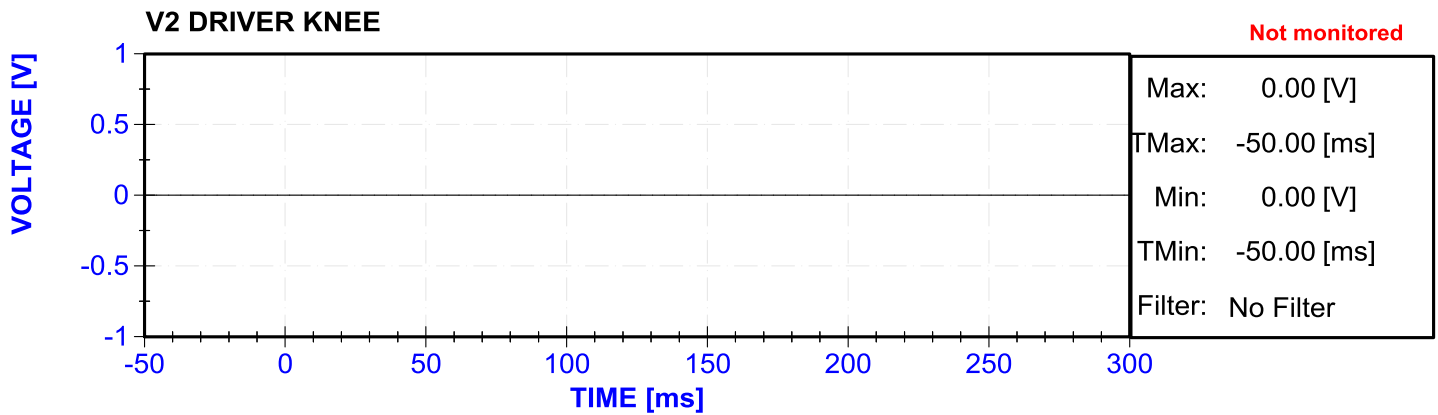
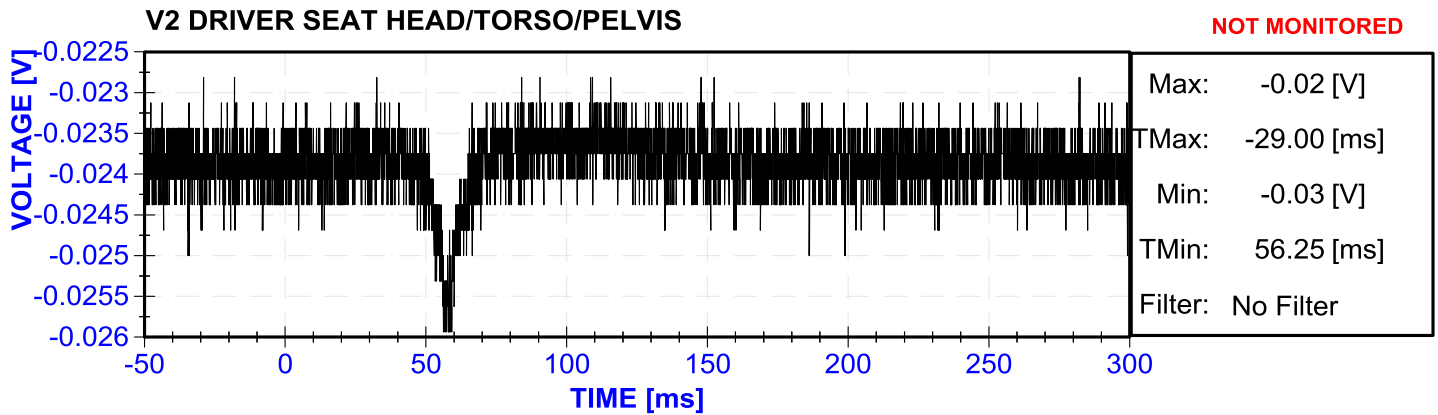






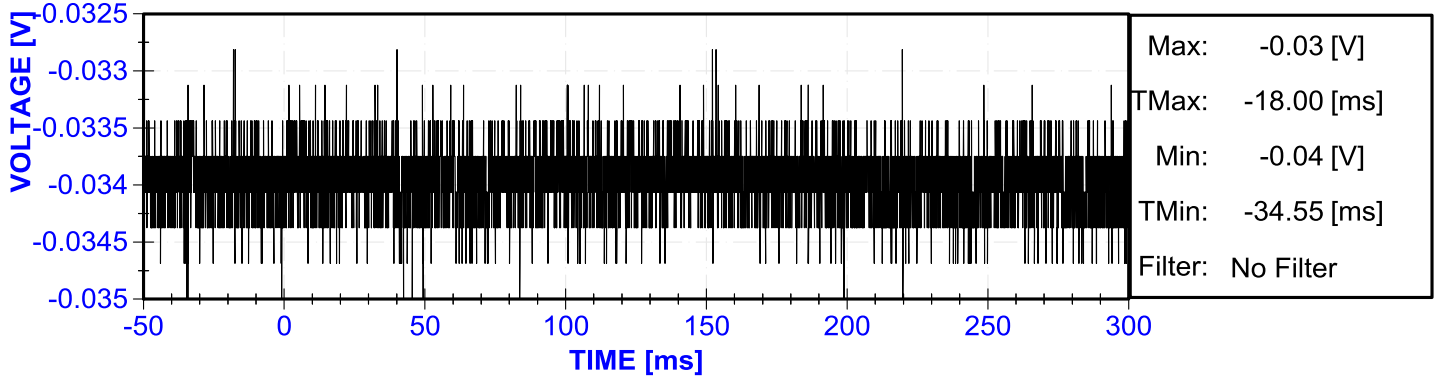






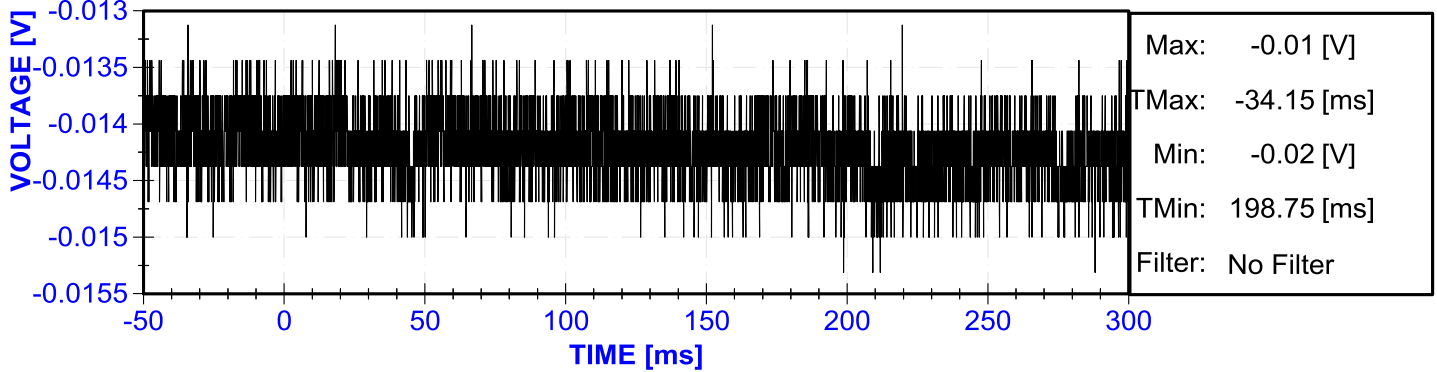
**V2 PASSENGER FRT AIRBAG STAGE 2**

**NOT MONITORED**



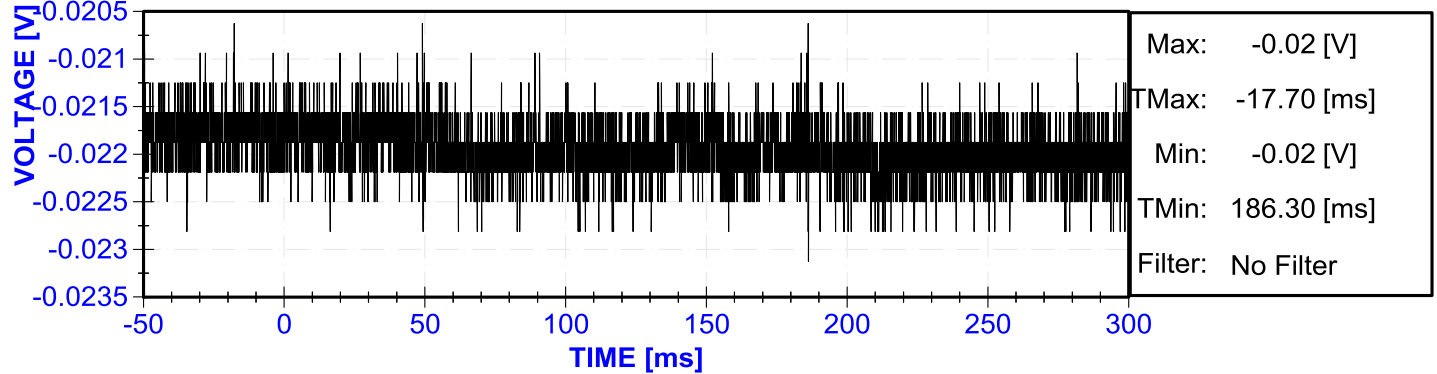
**V2 PASSENGER HEAD CURTAIN**

**NOT MONITORED**



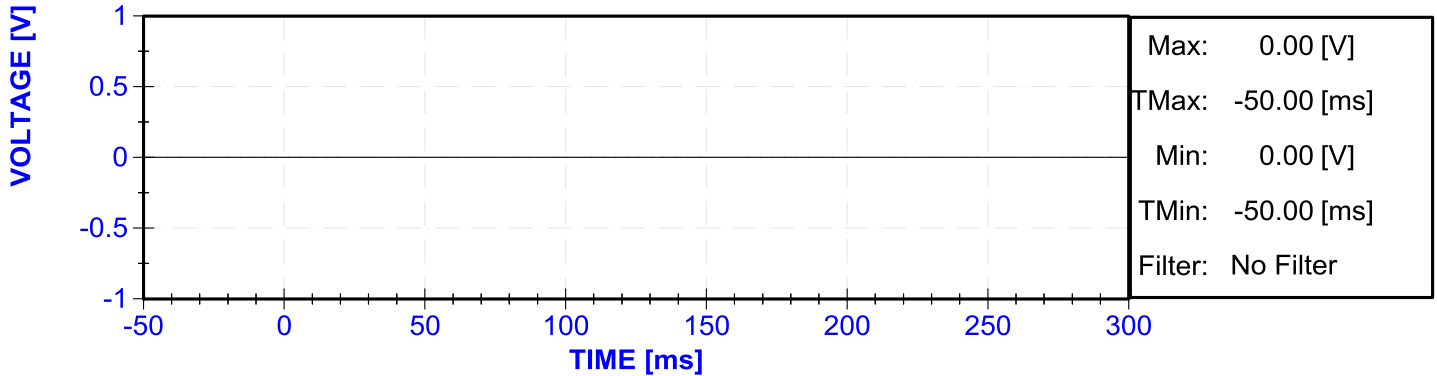
**V2 PASSENGER HEAD/TORSO/PELVIS**

**NOT MONITORED**



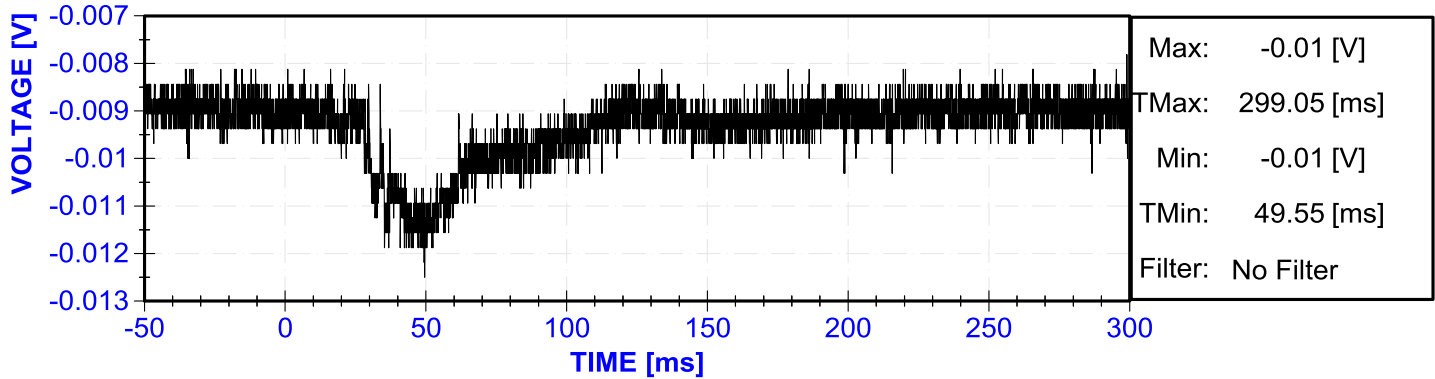
**V2 PASSENGER KNEE**

**NOT MONITORED**

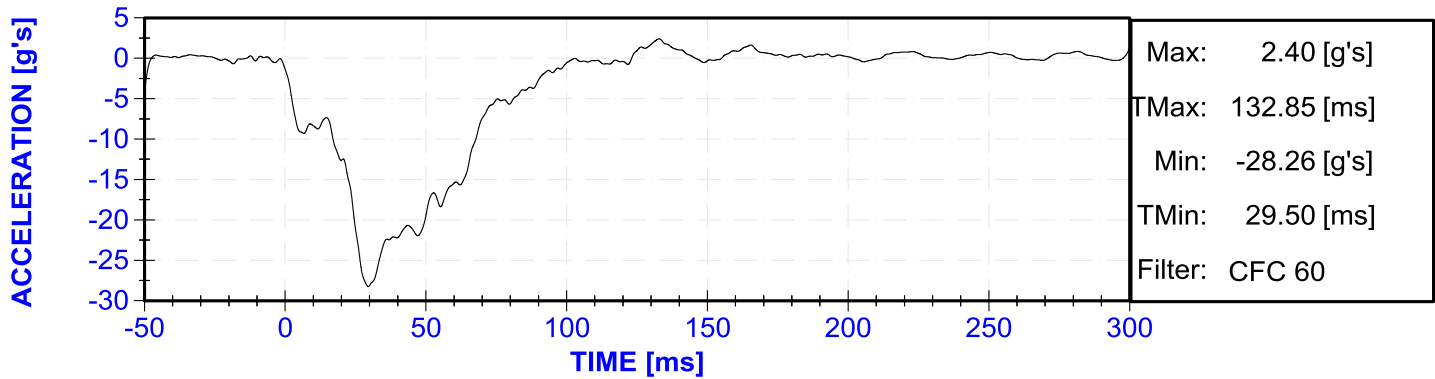


**V2 PASSENGER TORSO BELT PRETENSIONER**

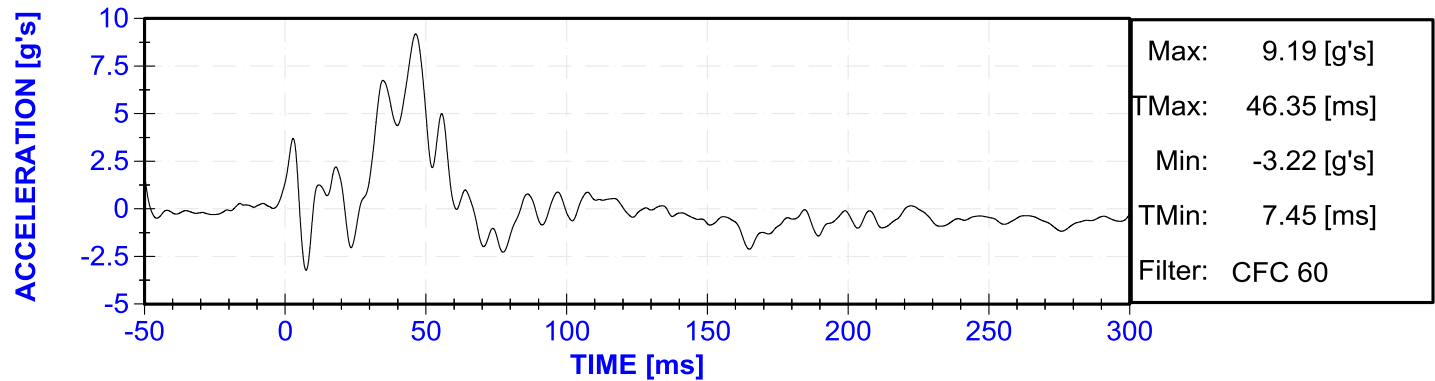
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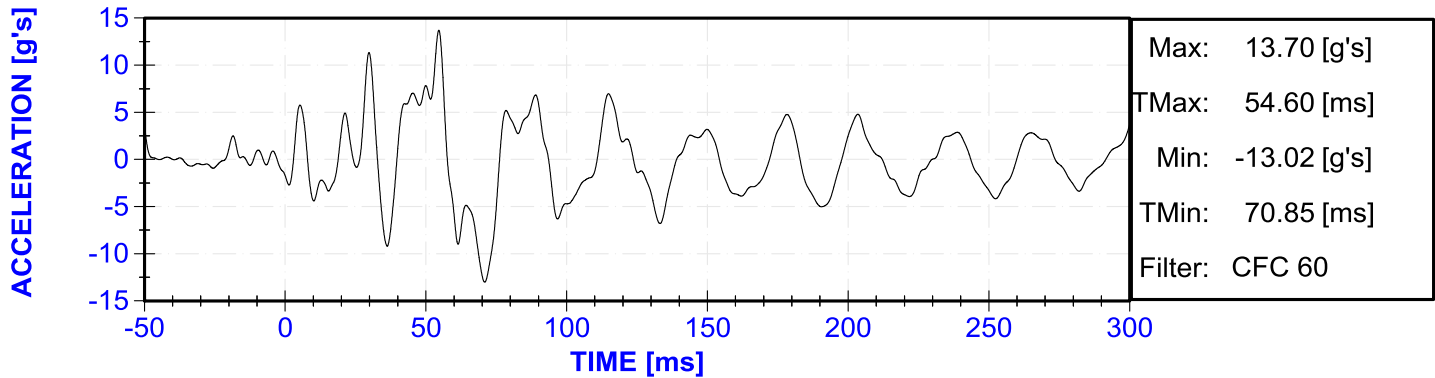
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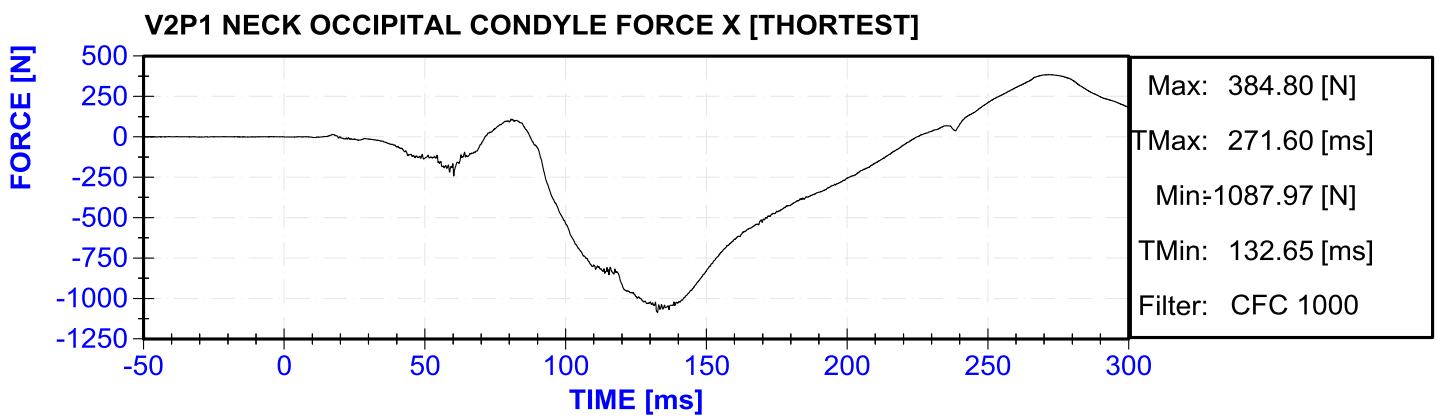
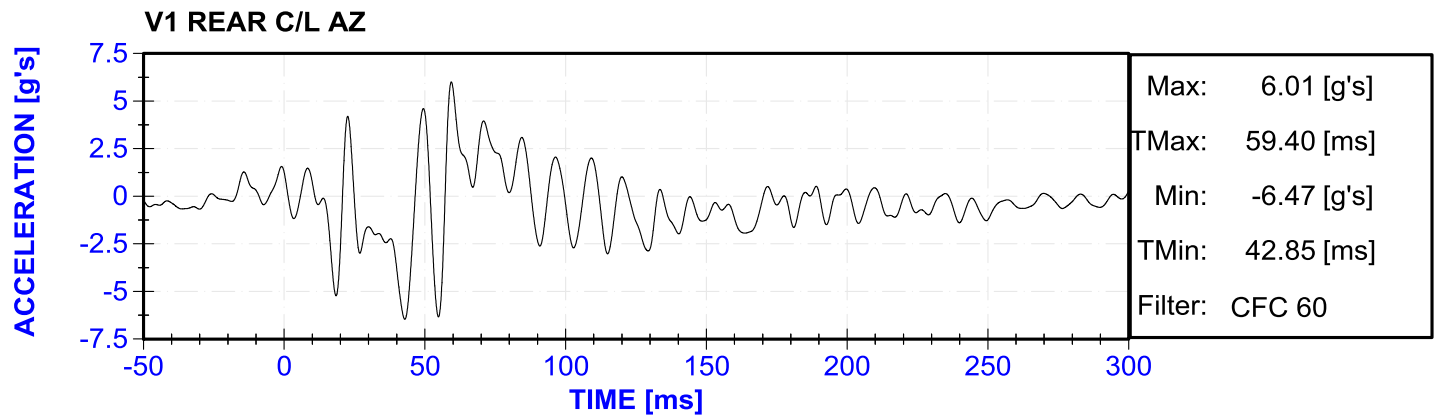
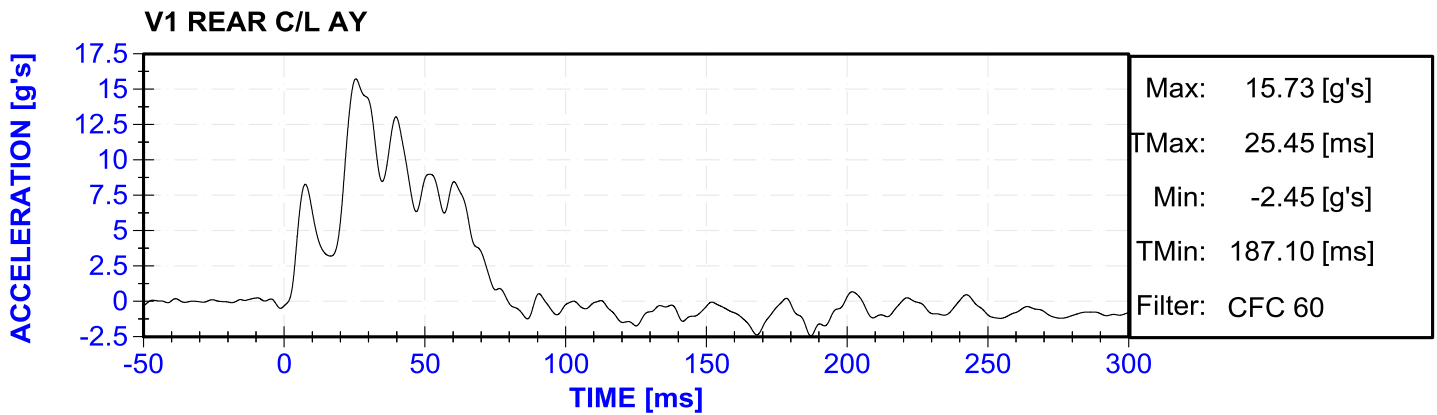
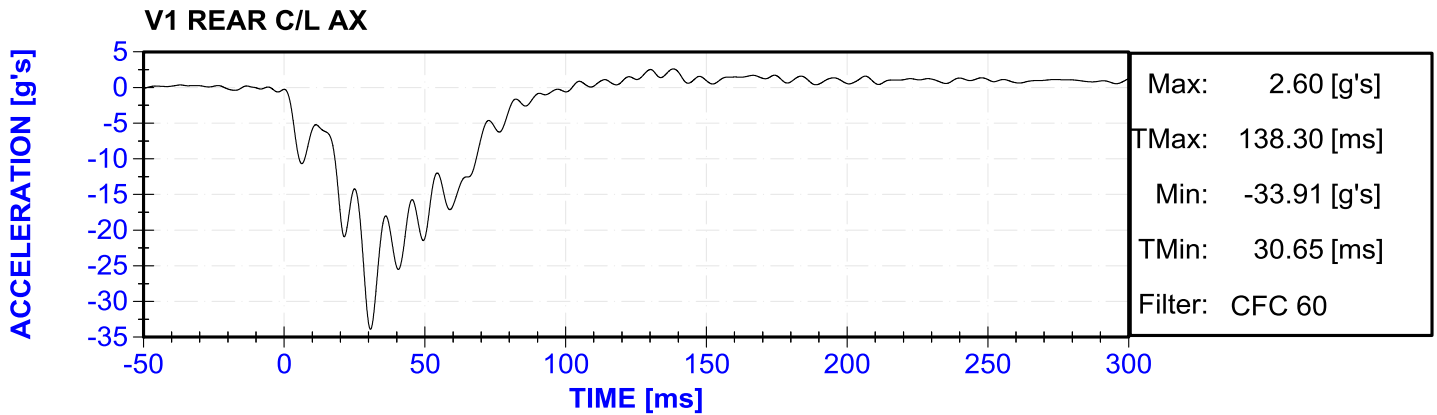


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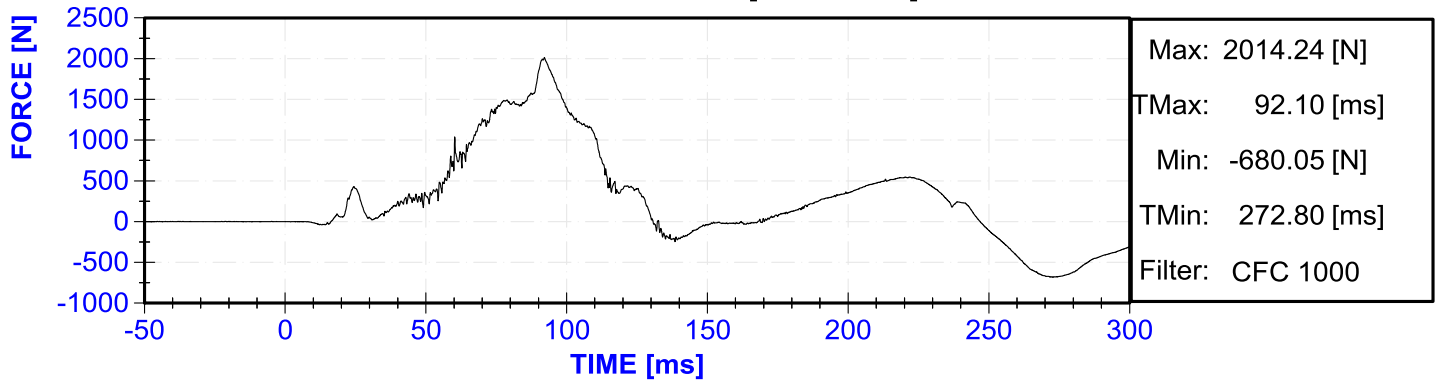


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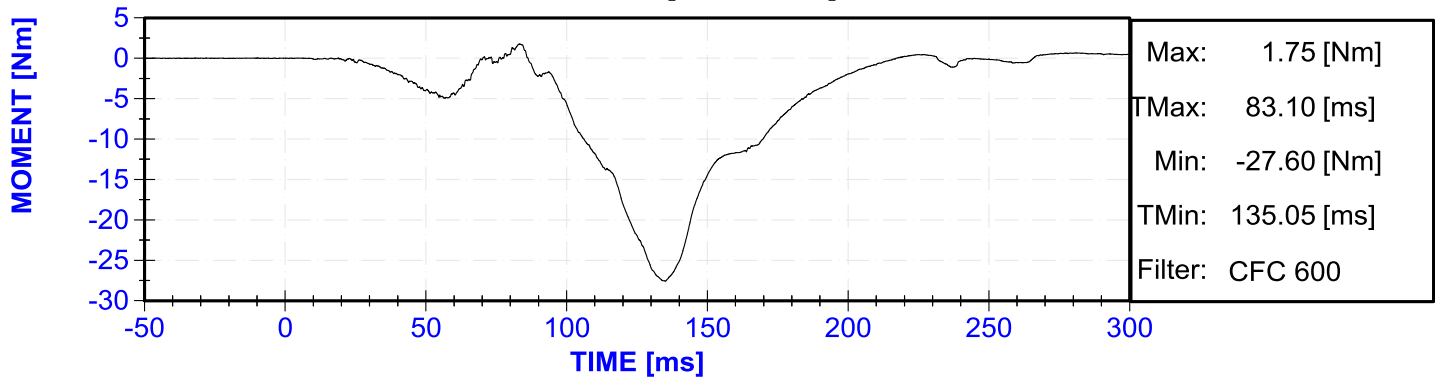




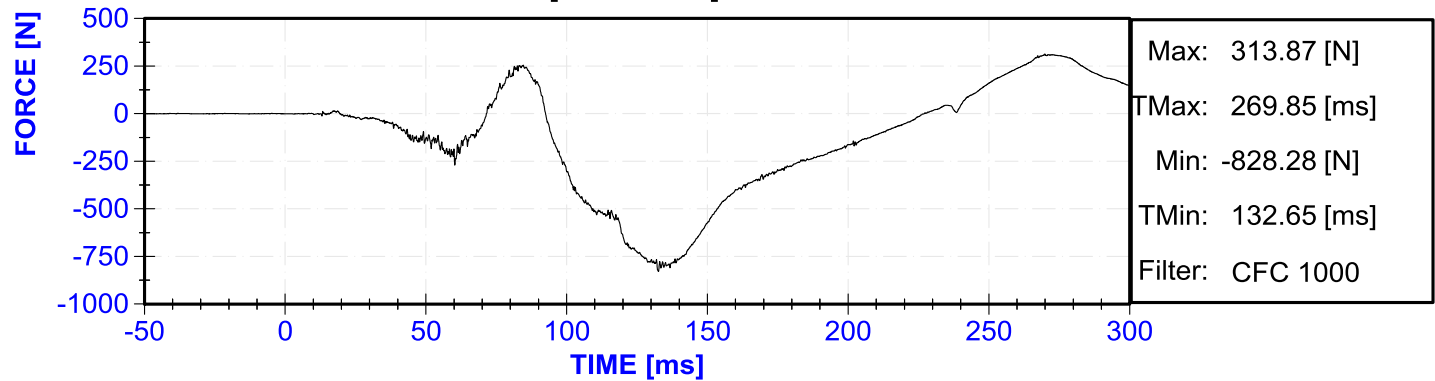
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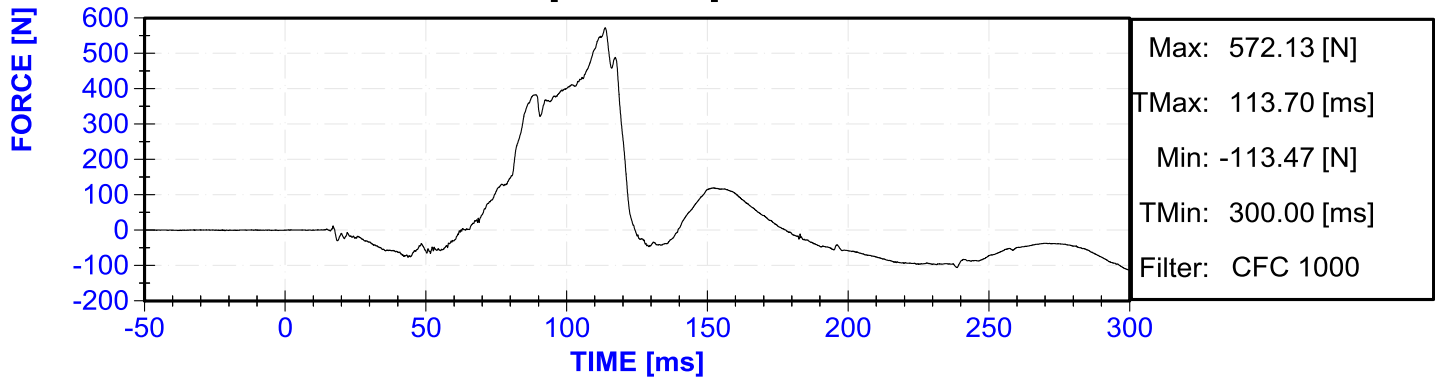
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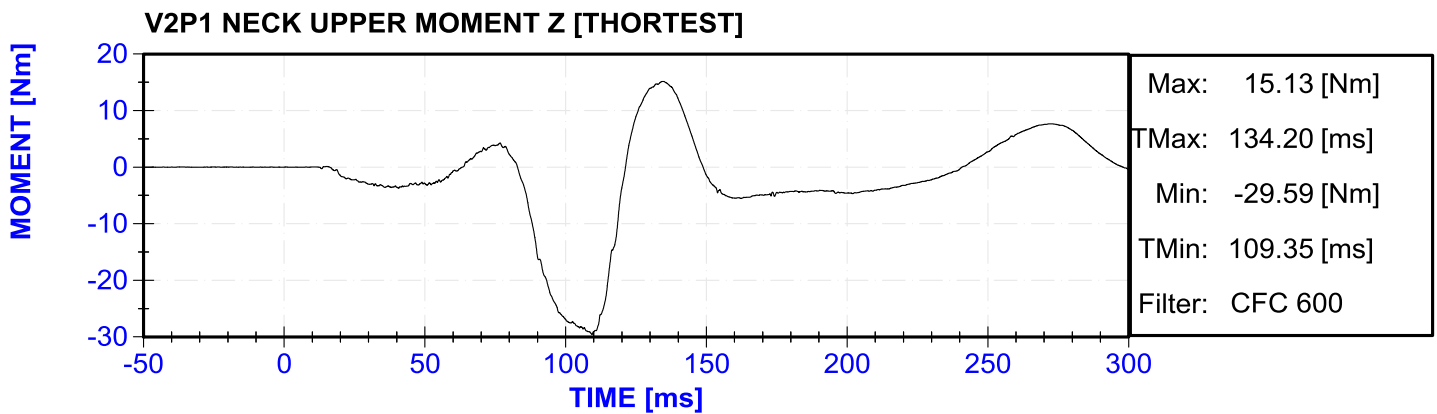
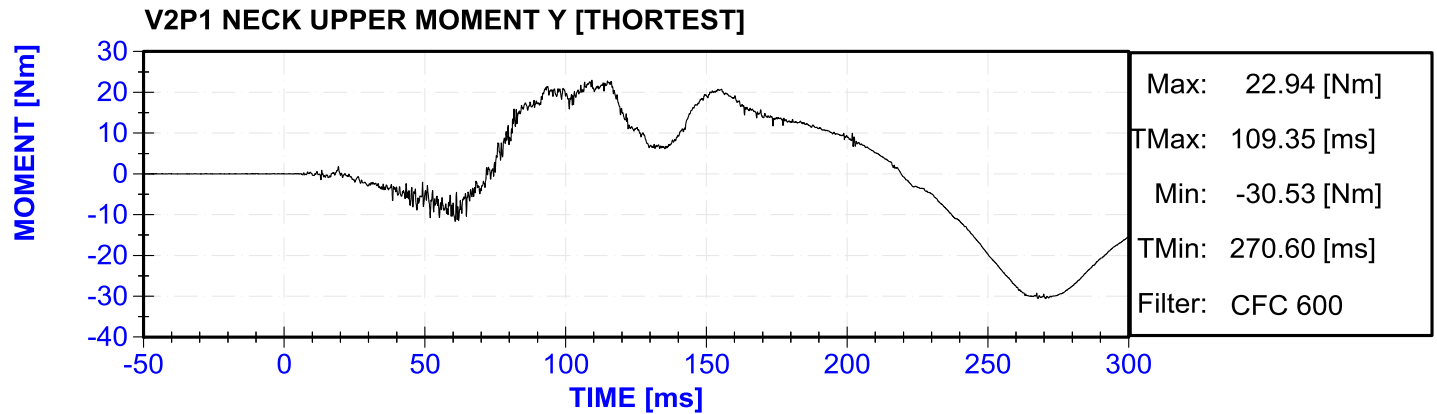
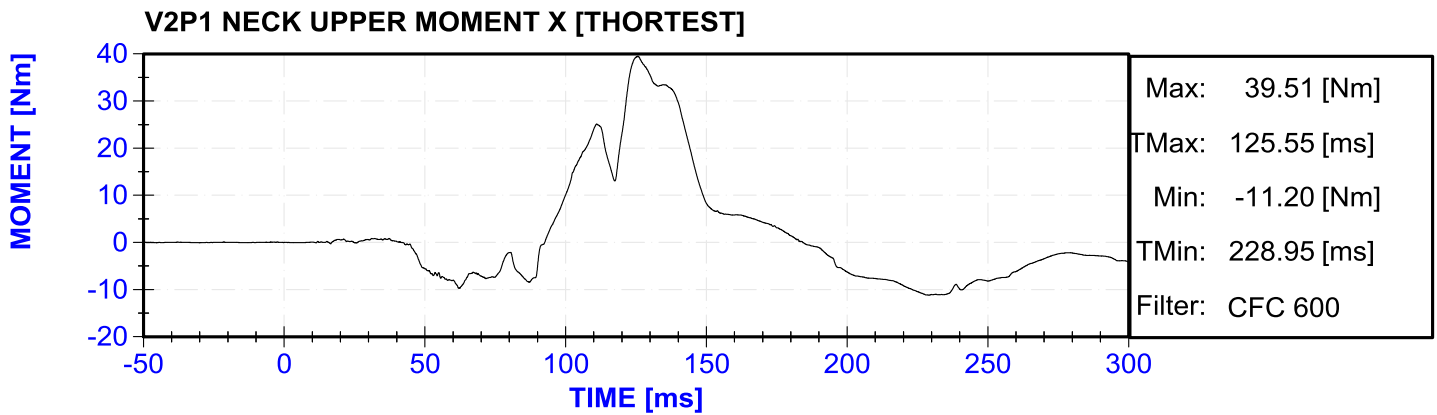
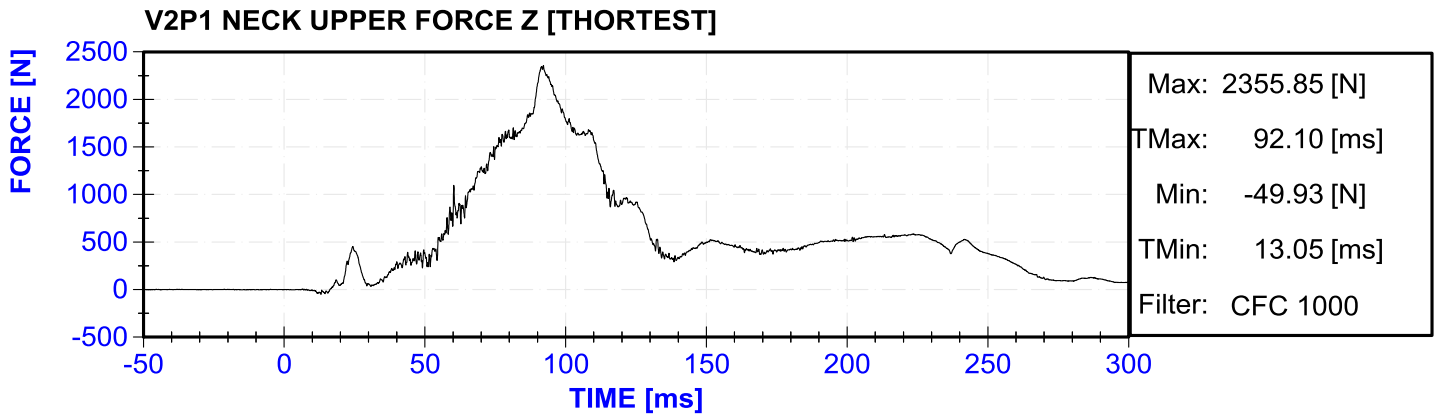


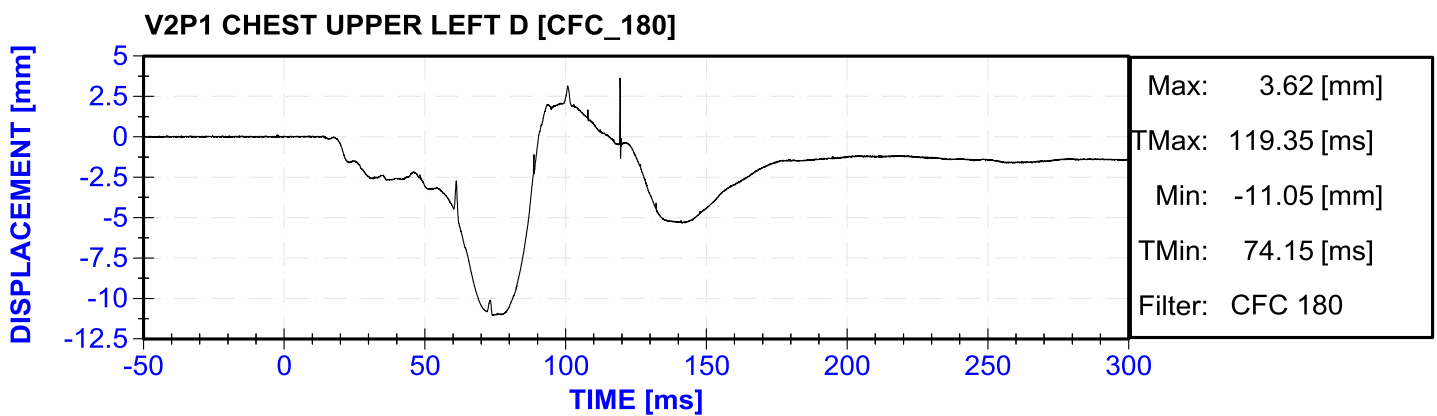
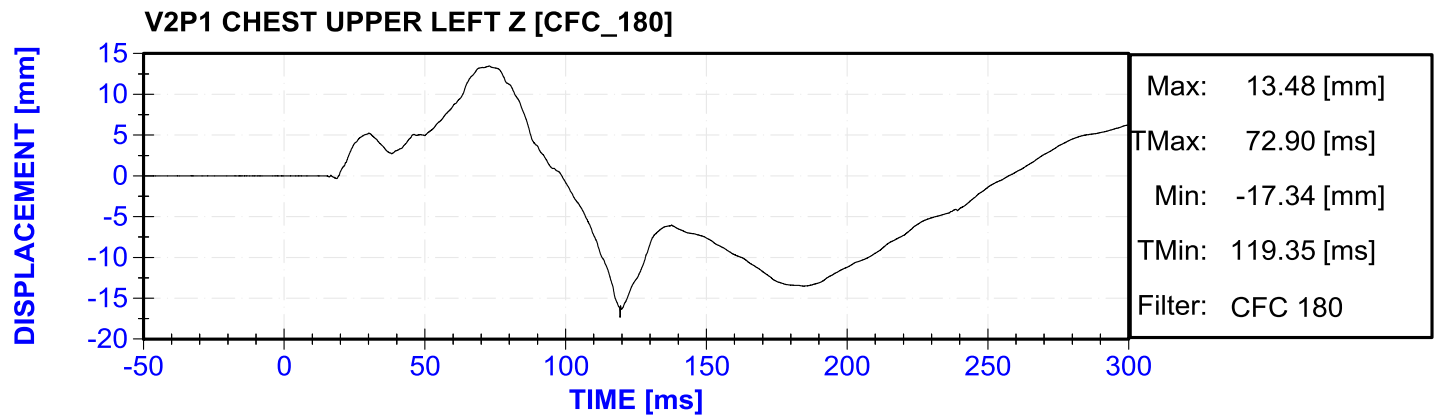
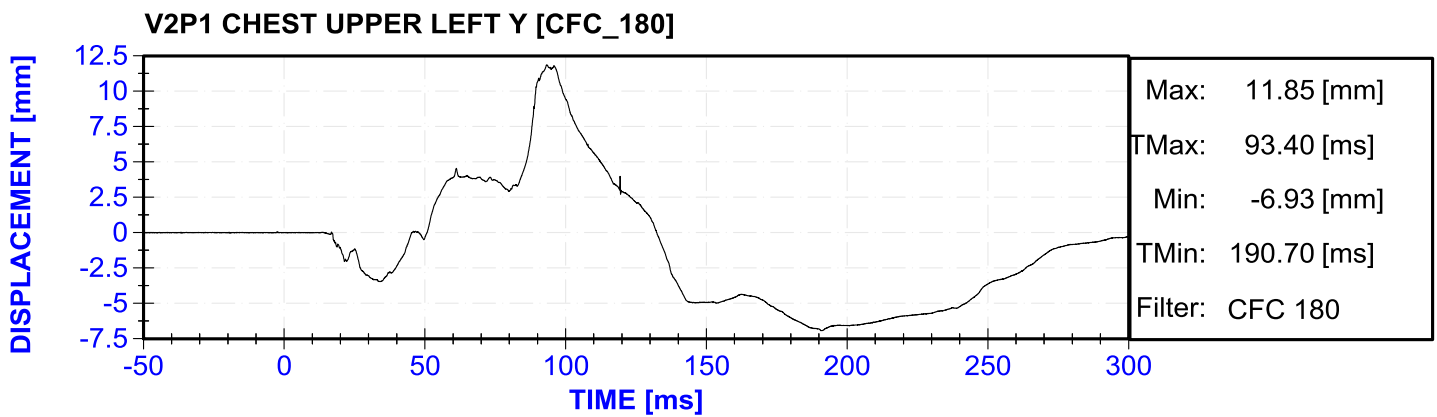
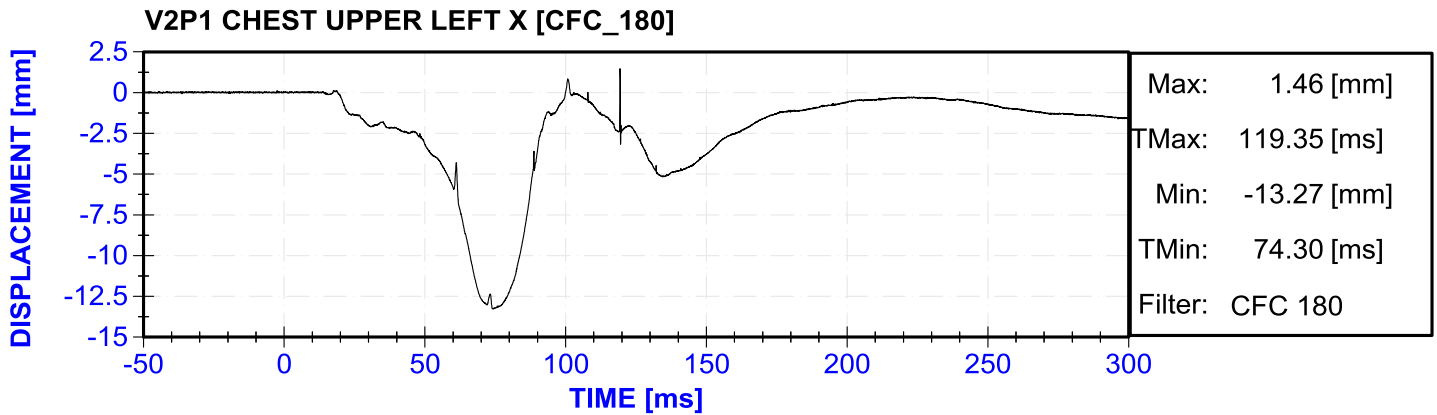
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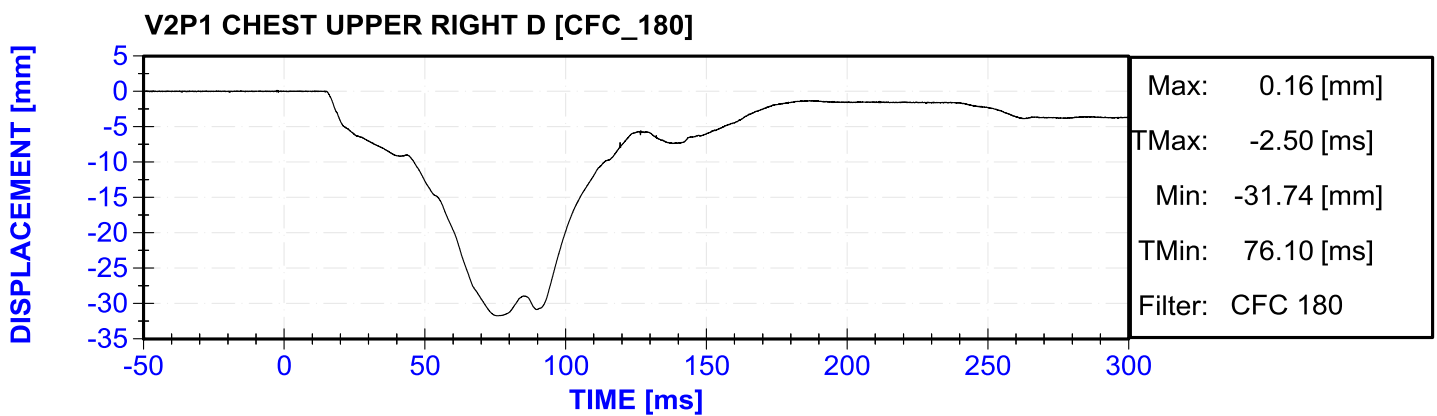
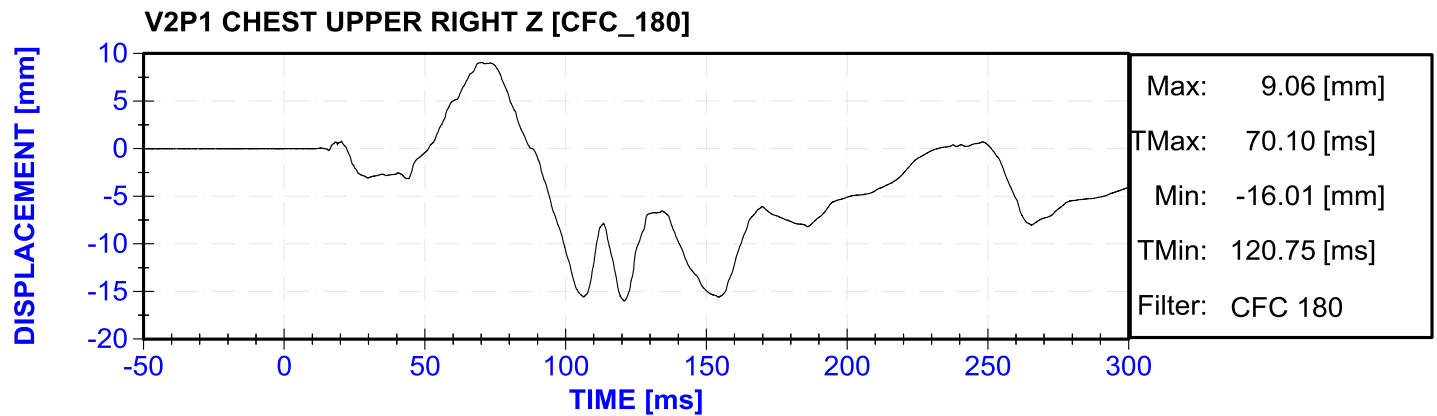
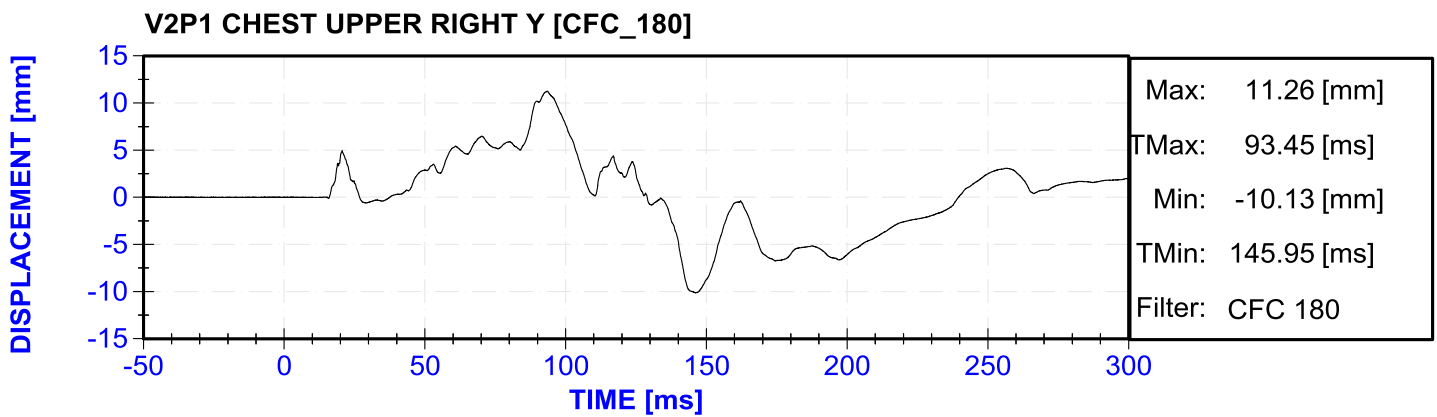
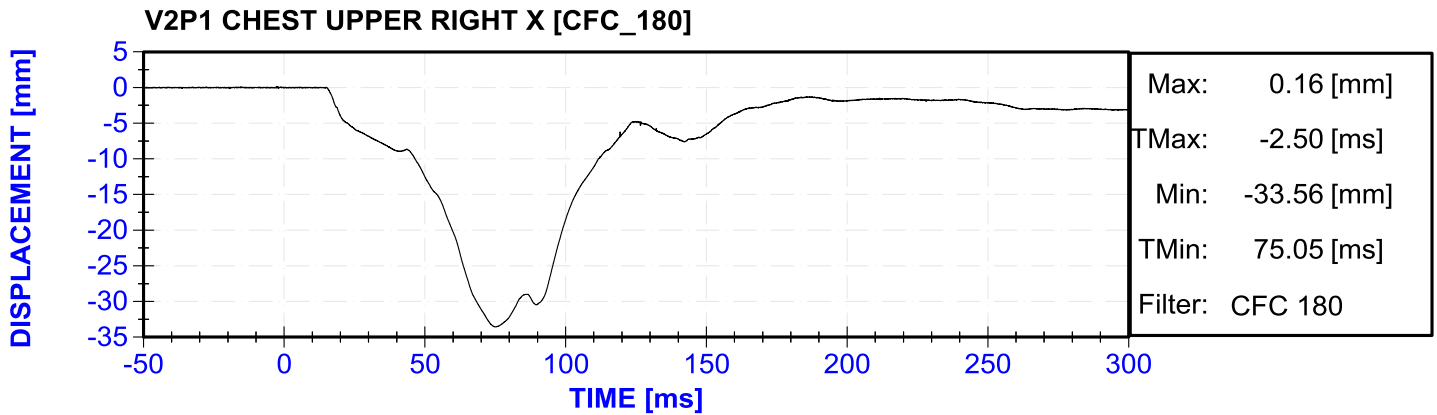


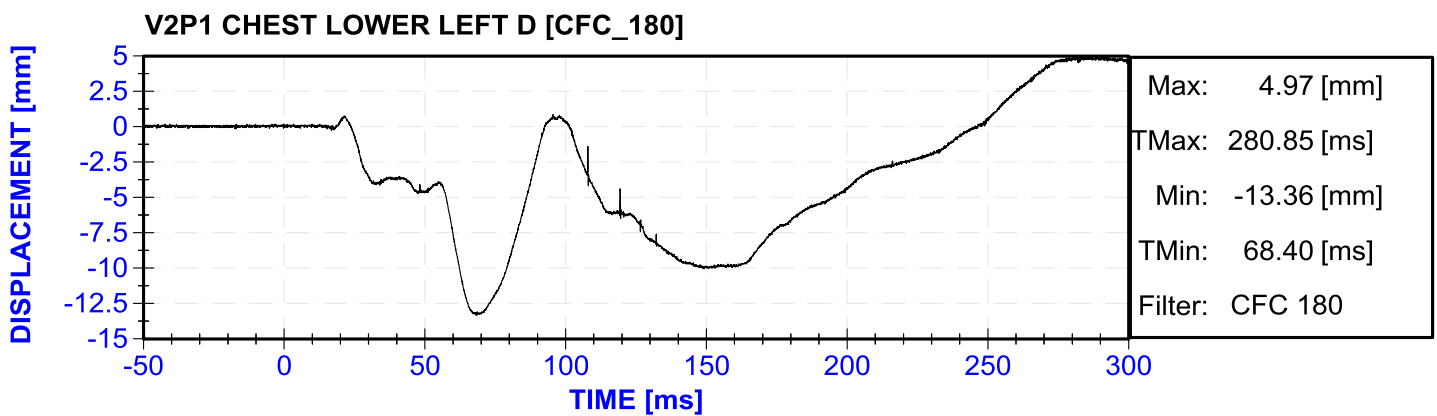
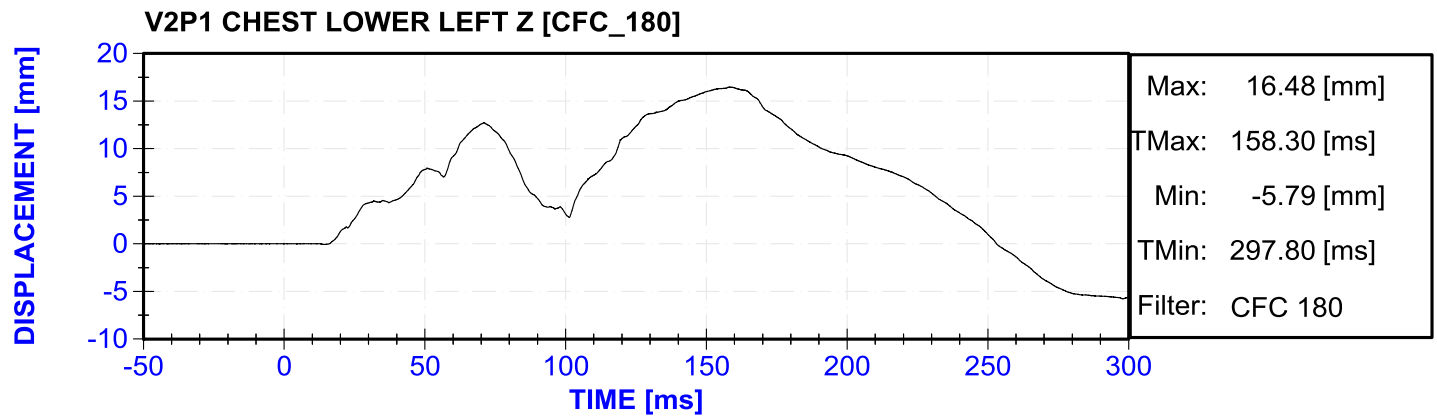
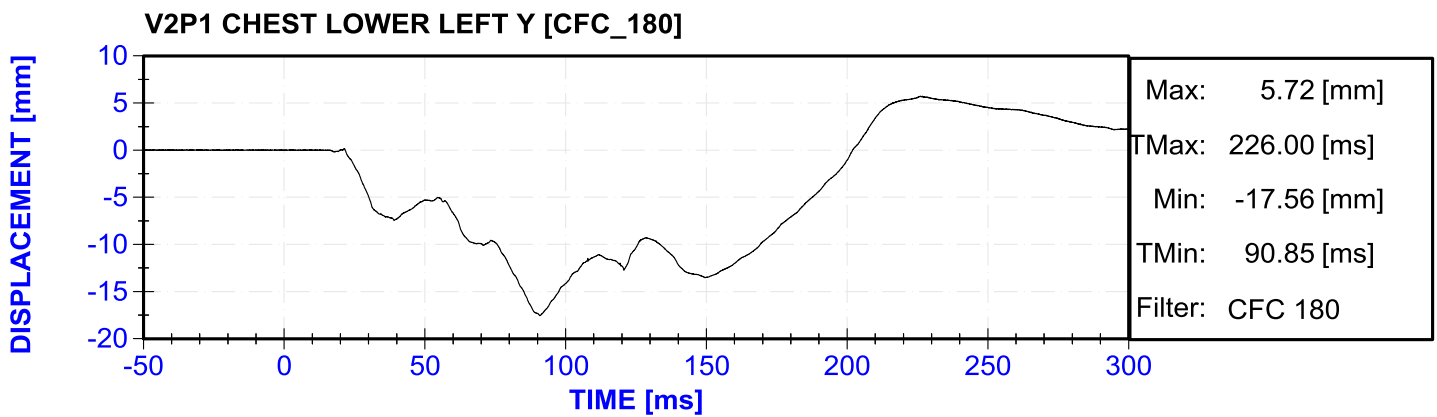
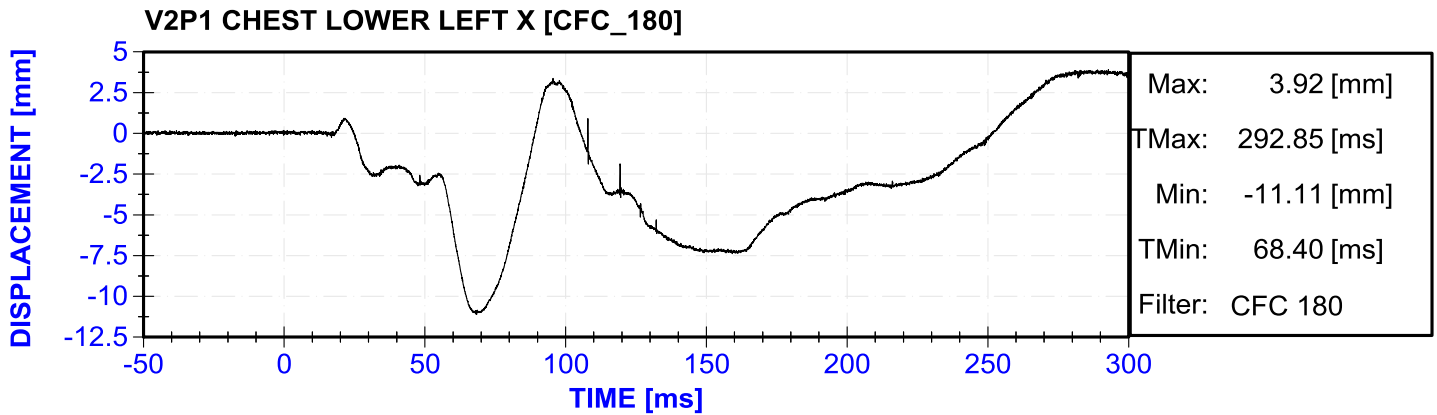
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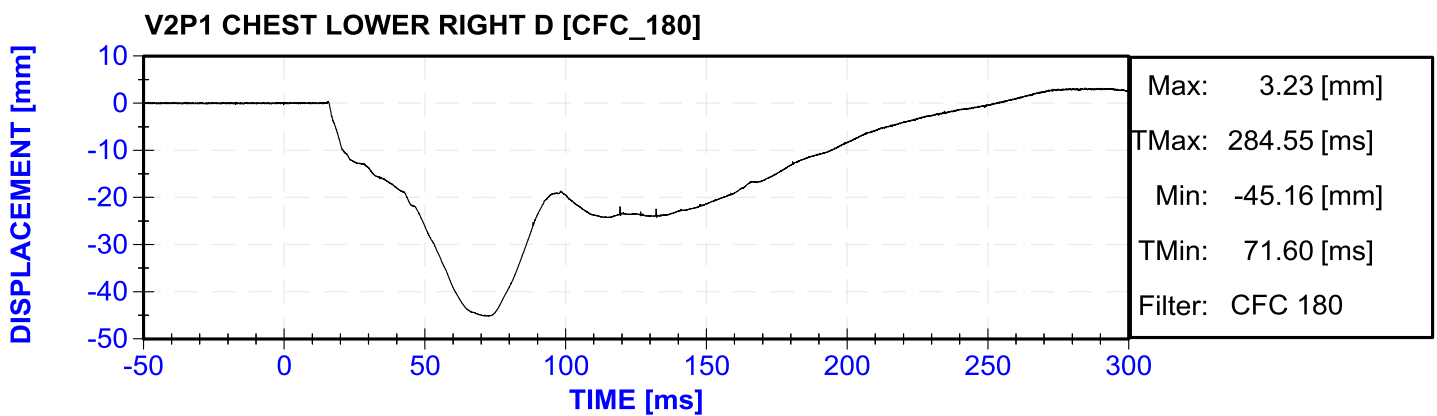
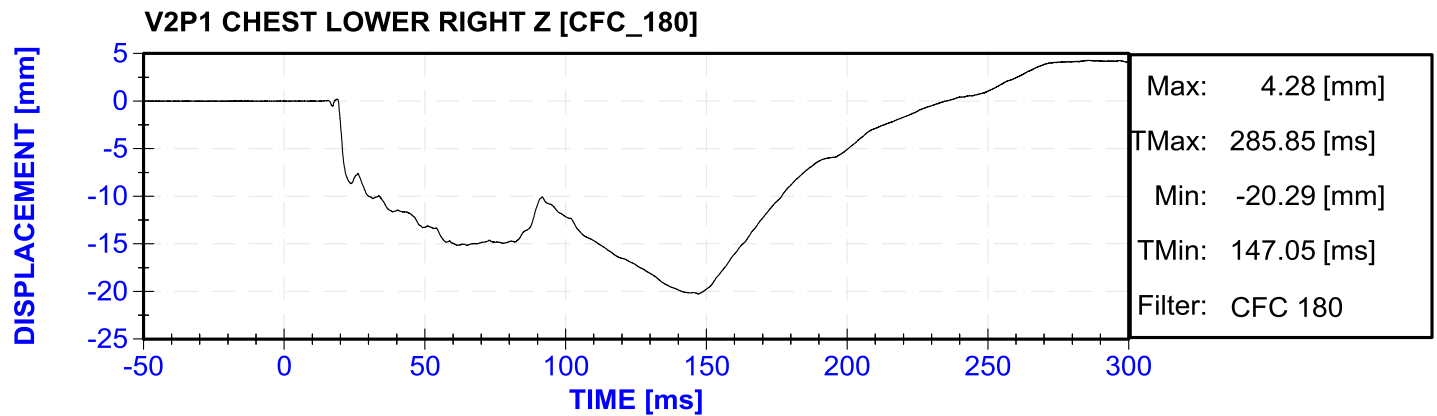
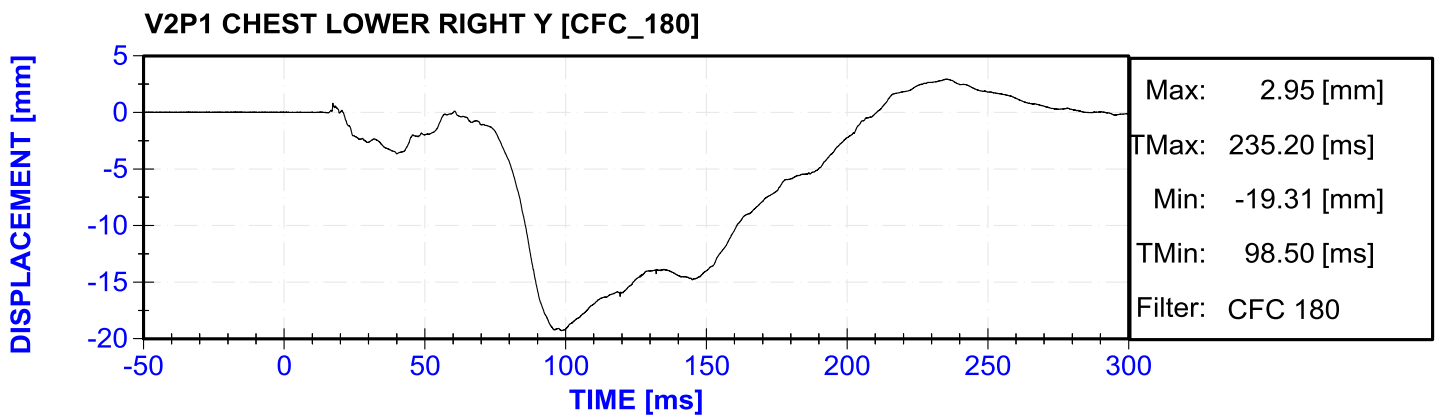
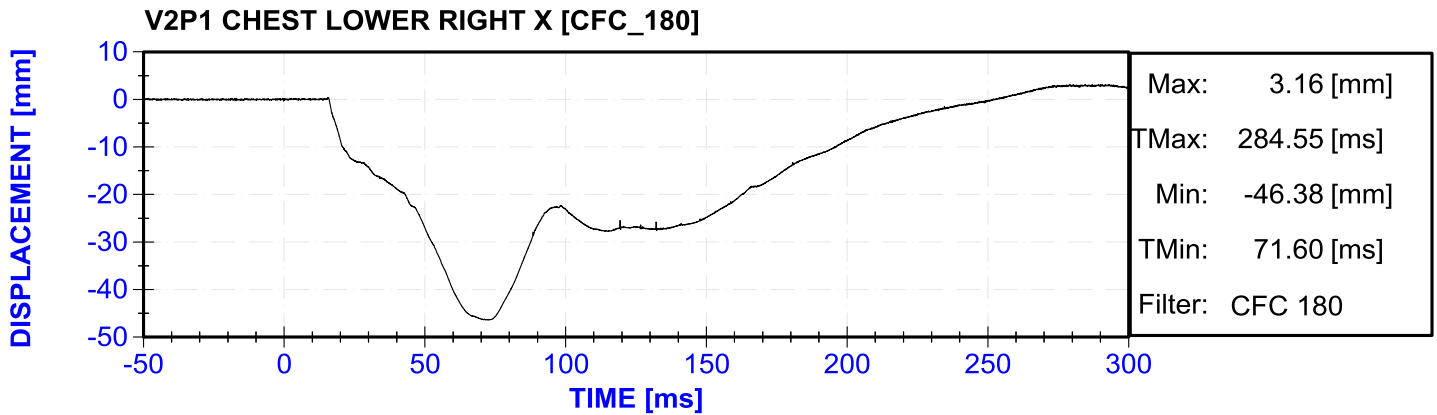


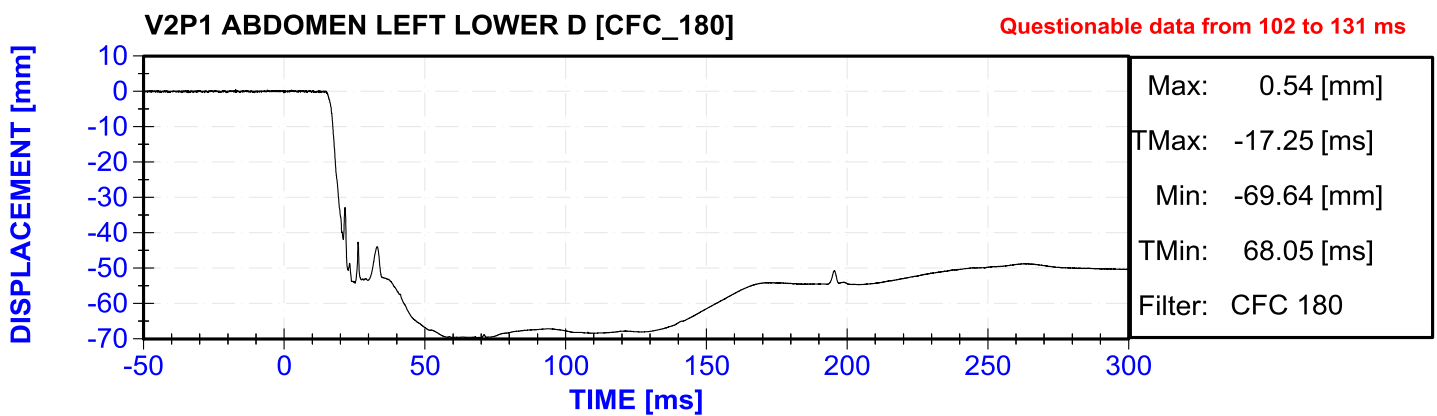
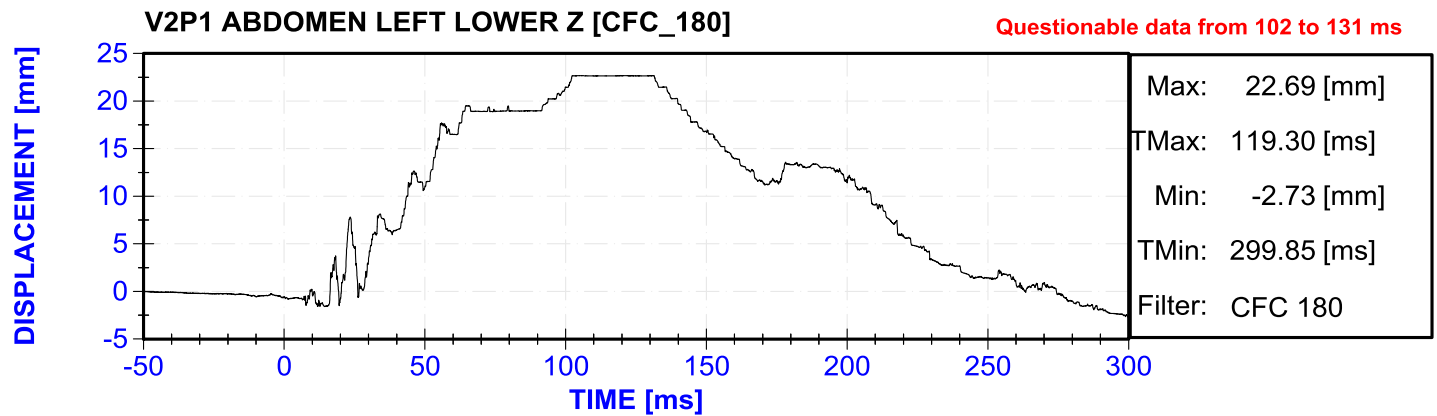
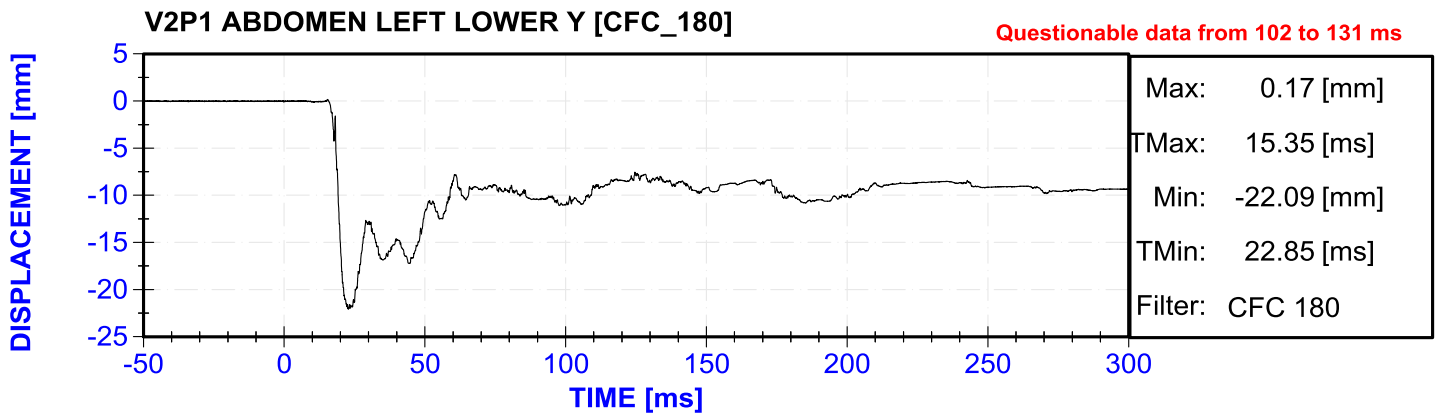
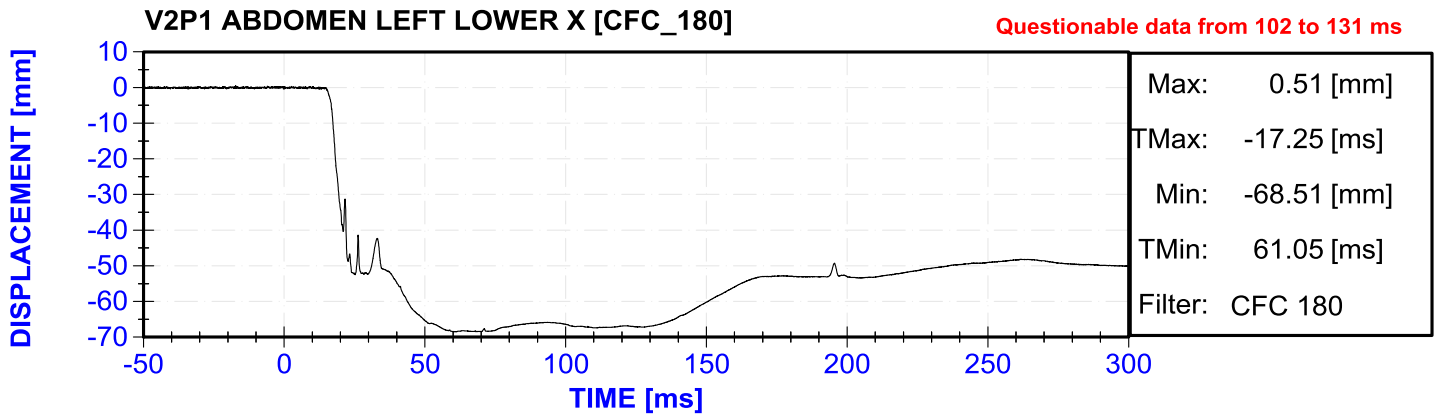


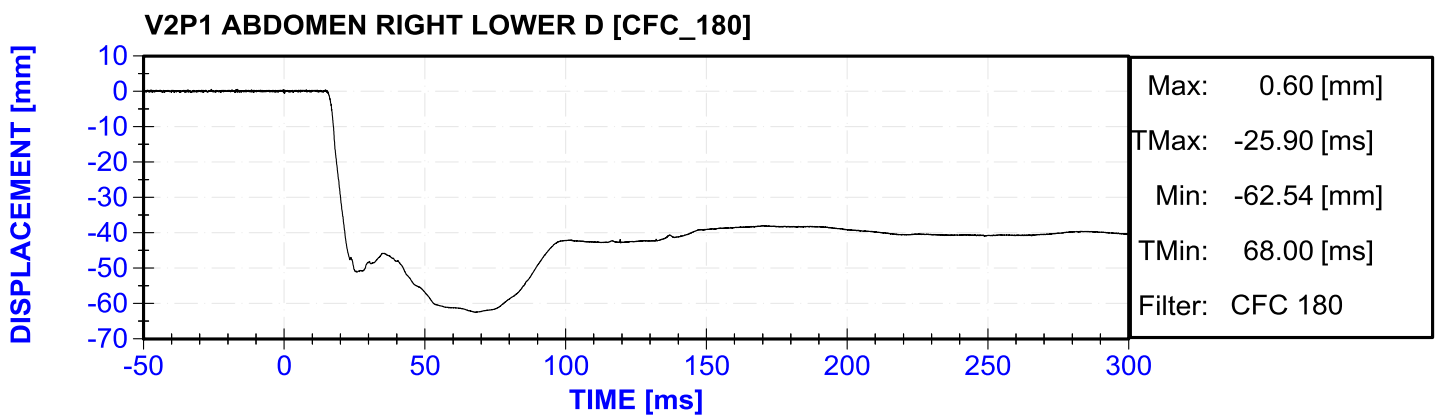
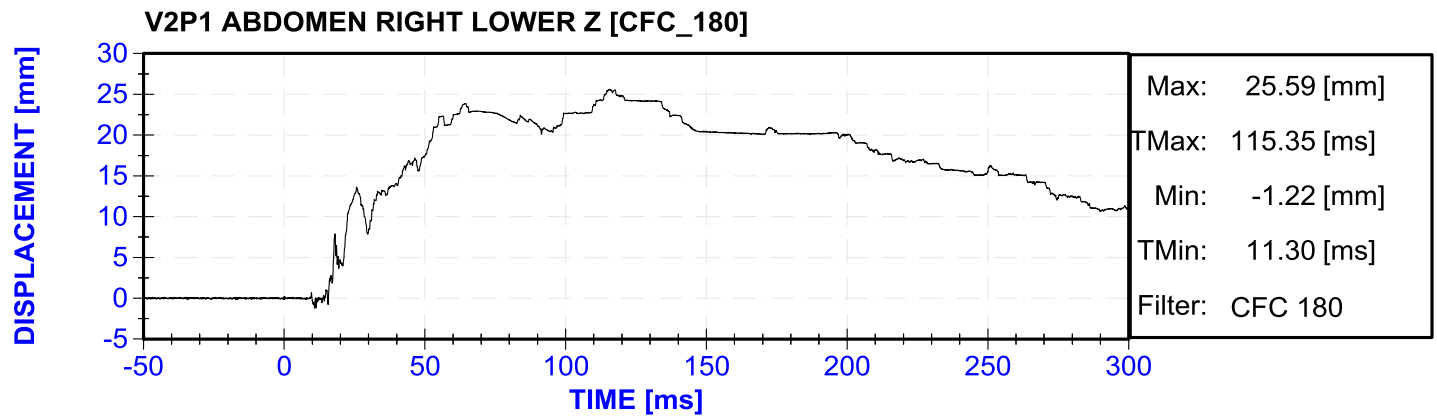
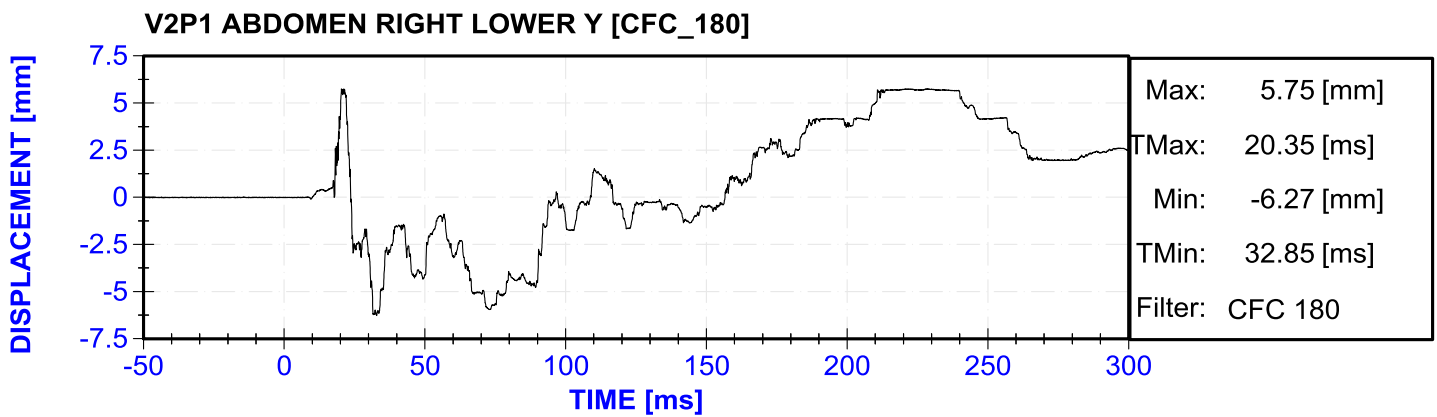
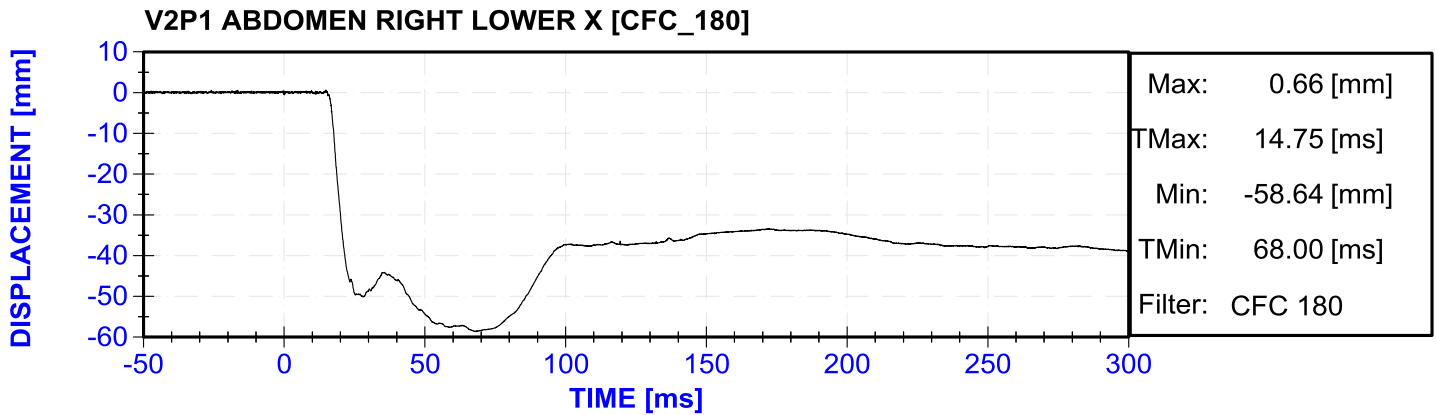


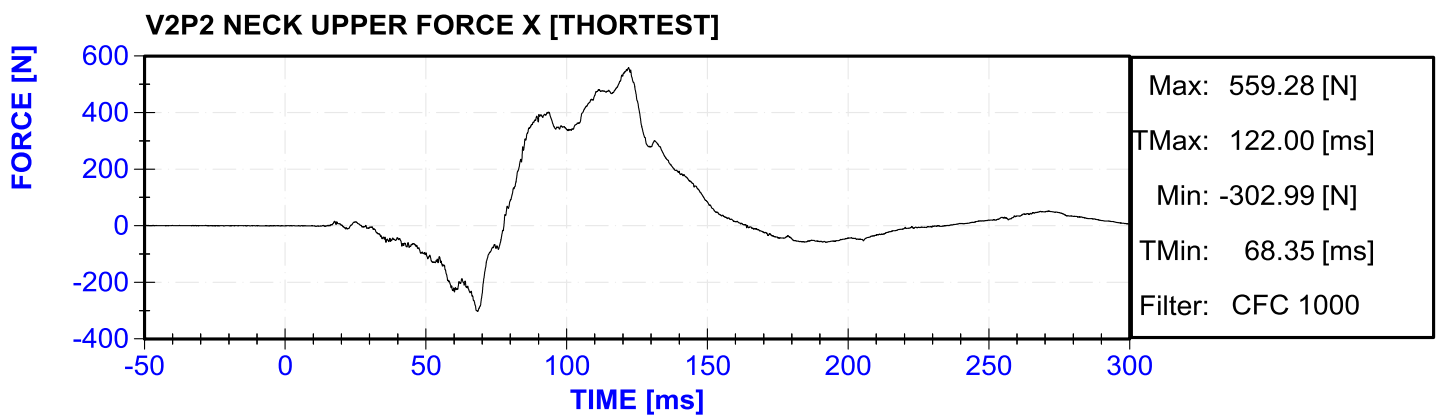
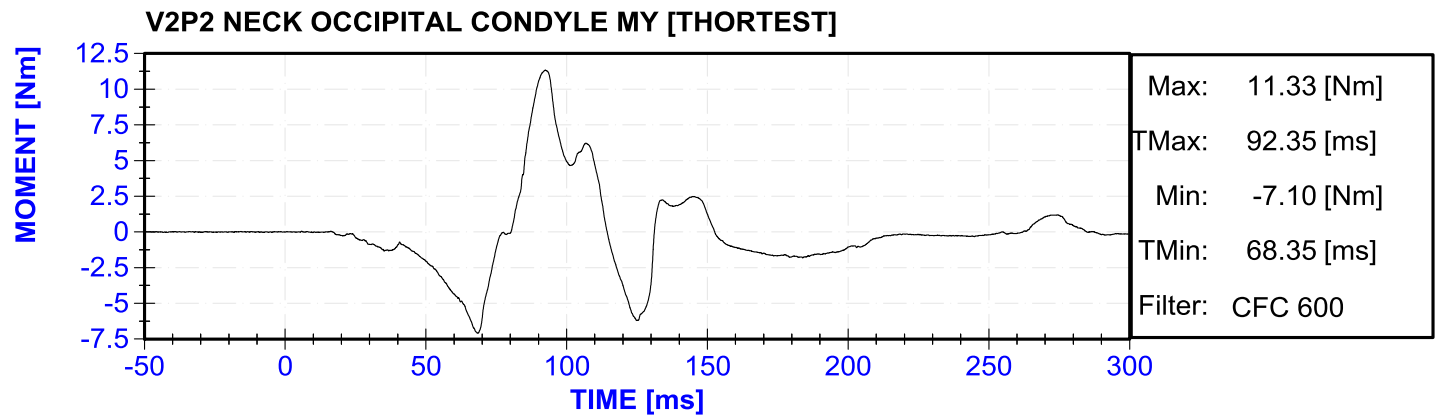
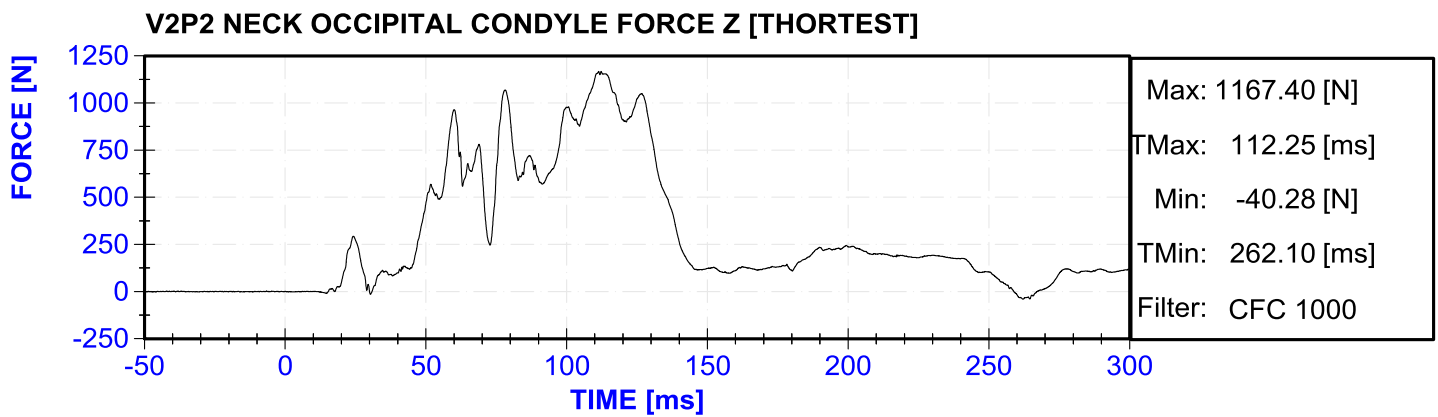
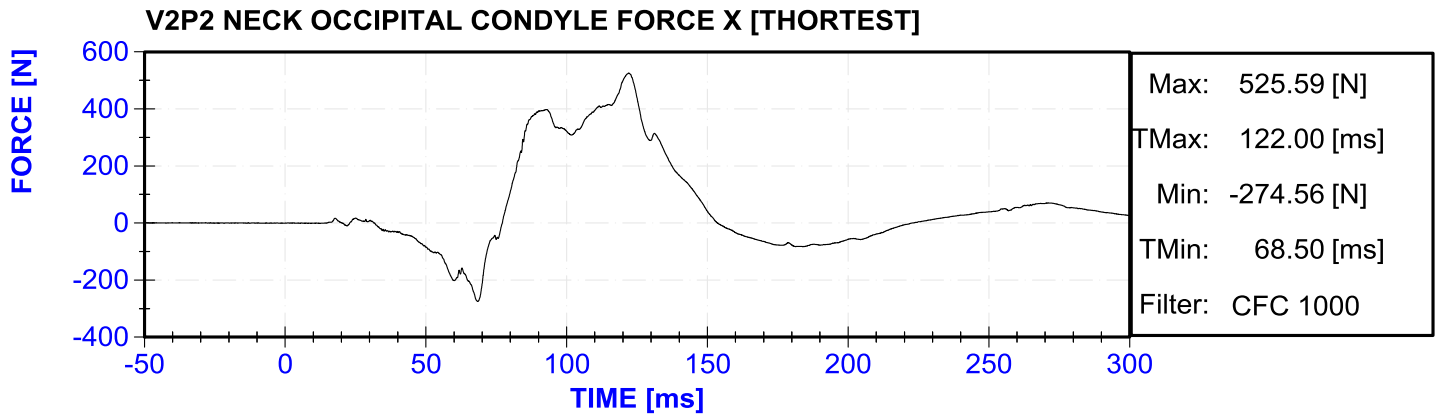


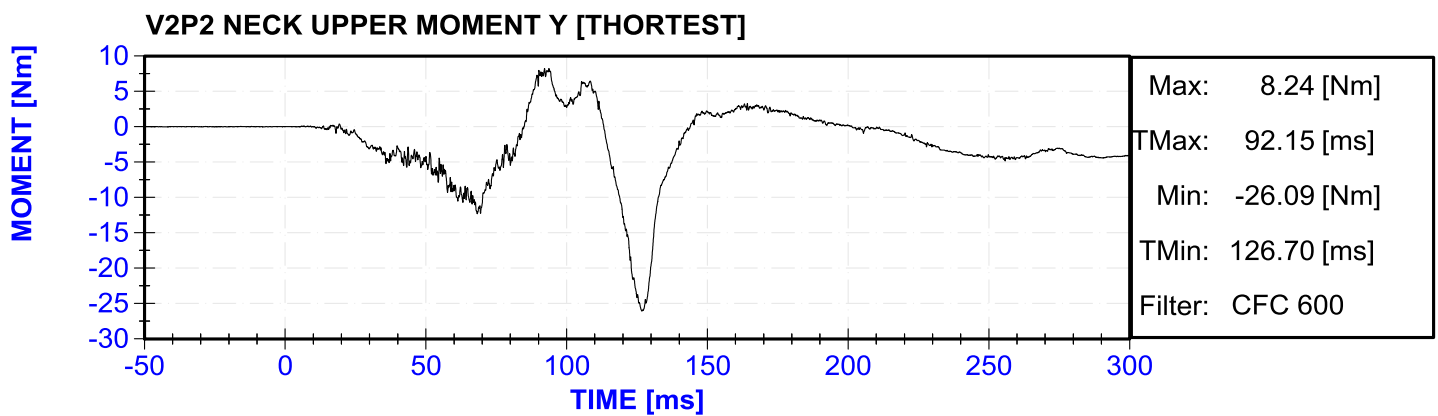
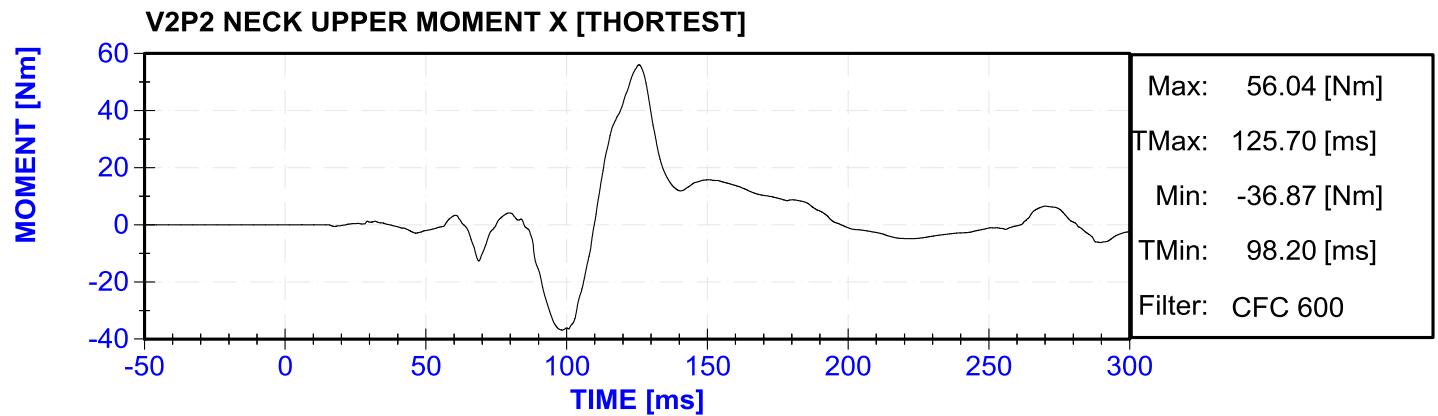
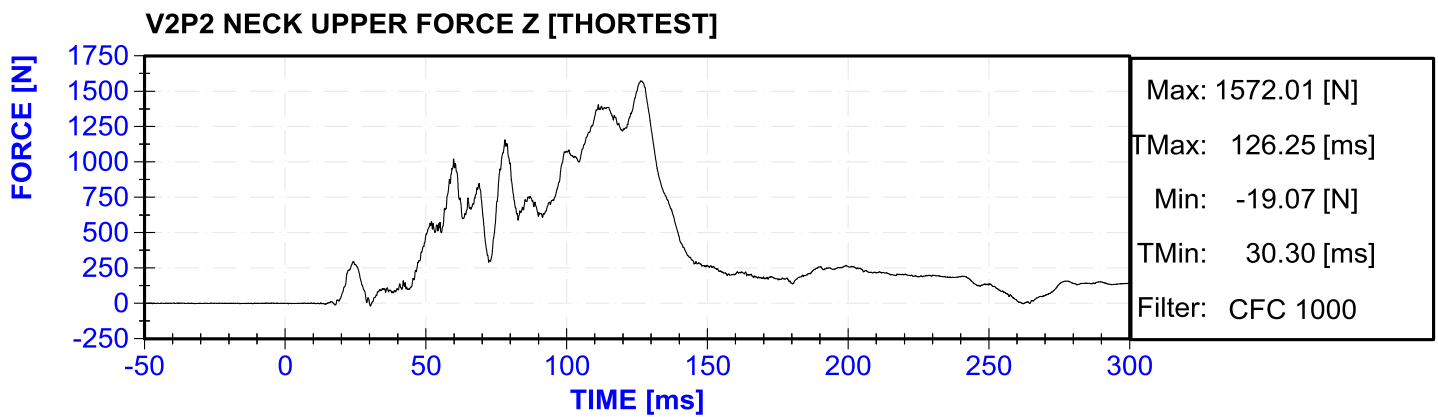
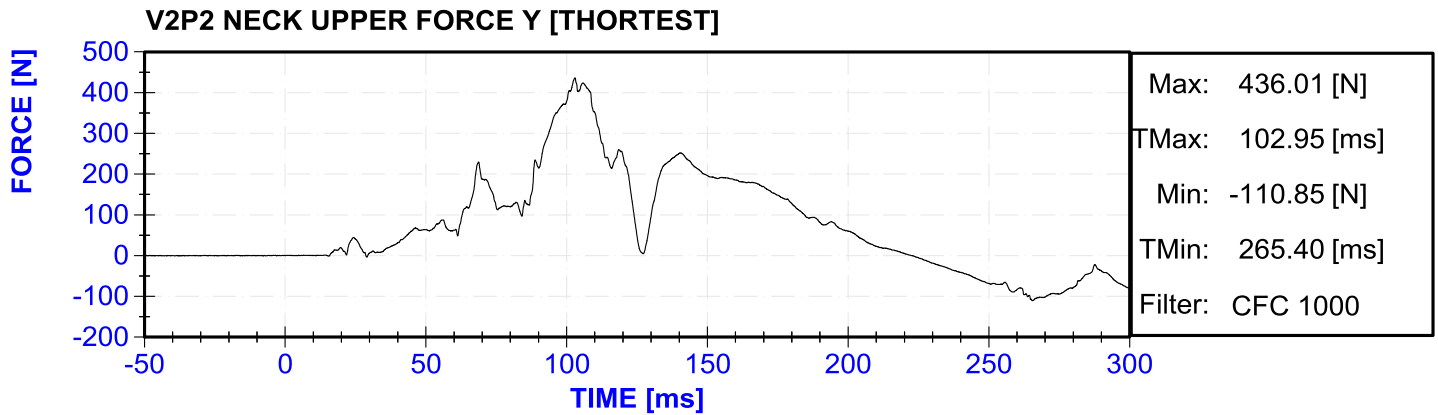


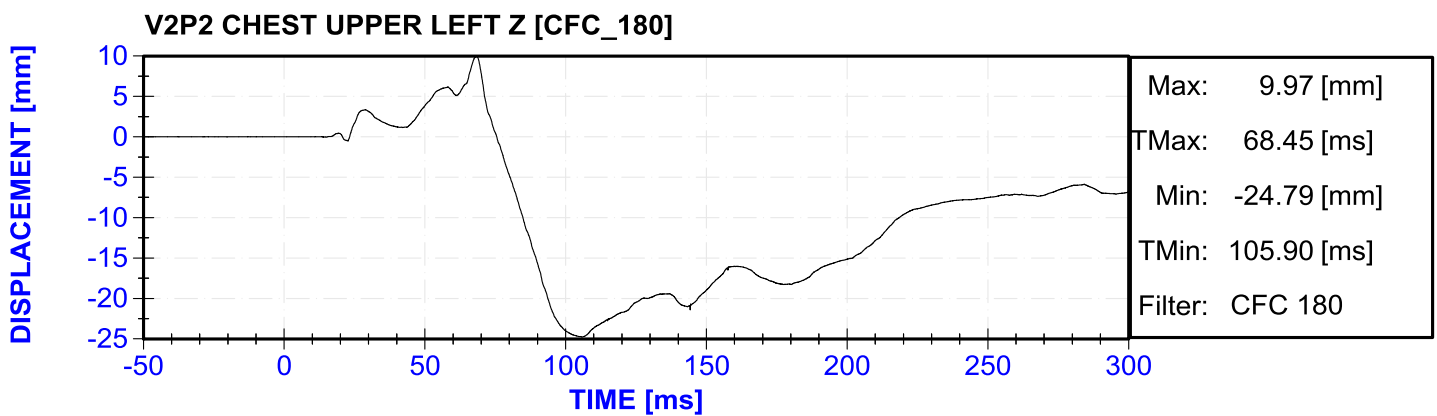
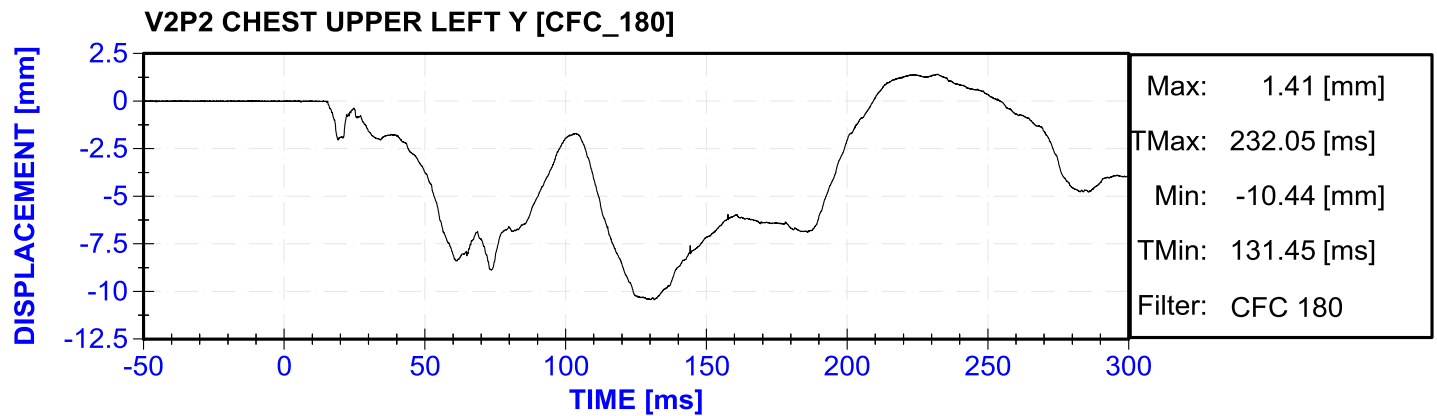
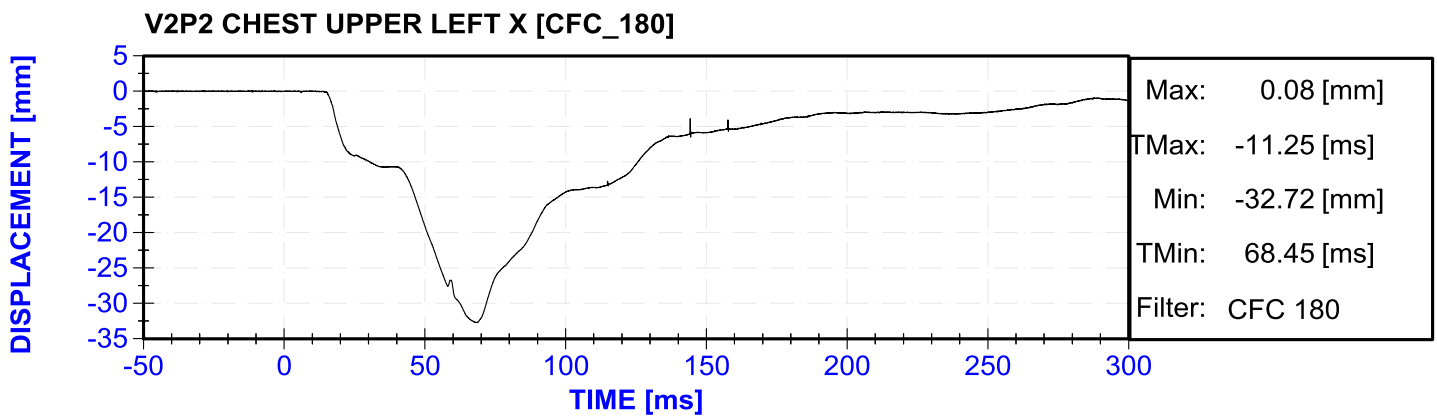
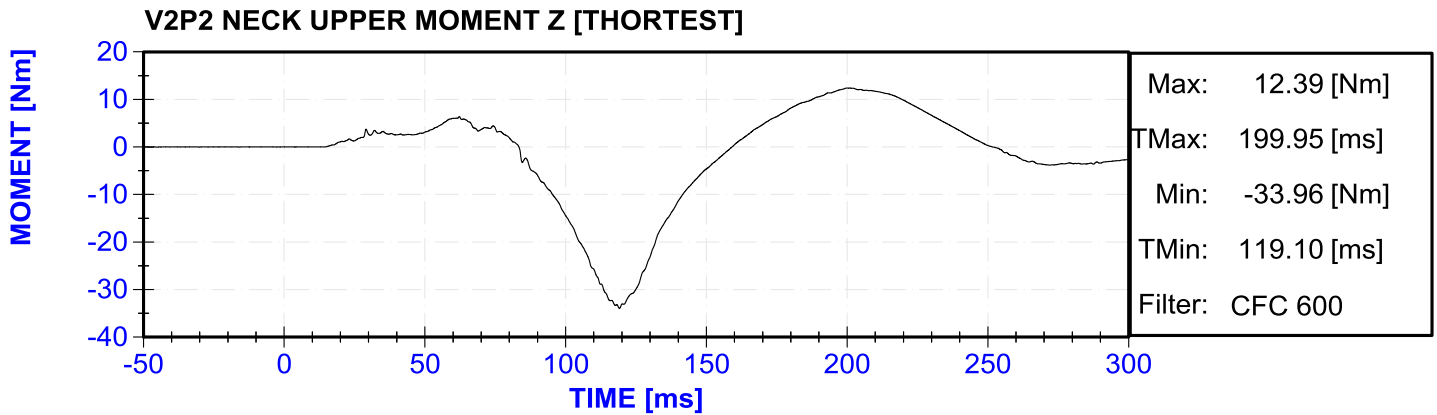


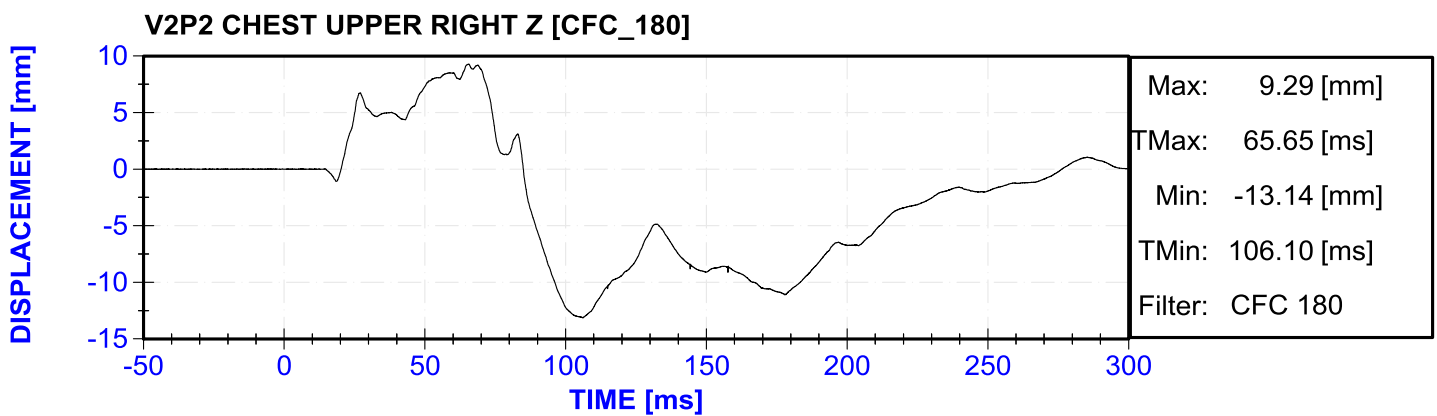
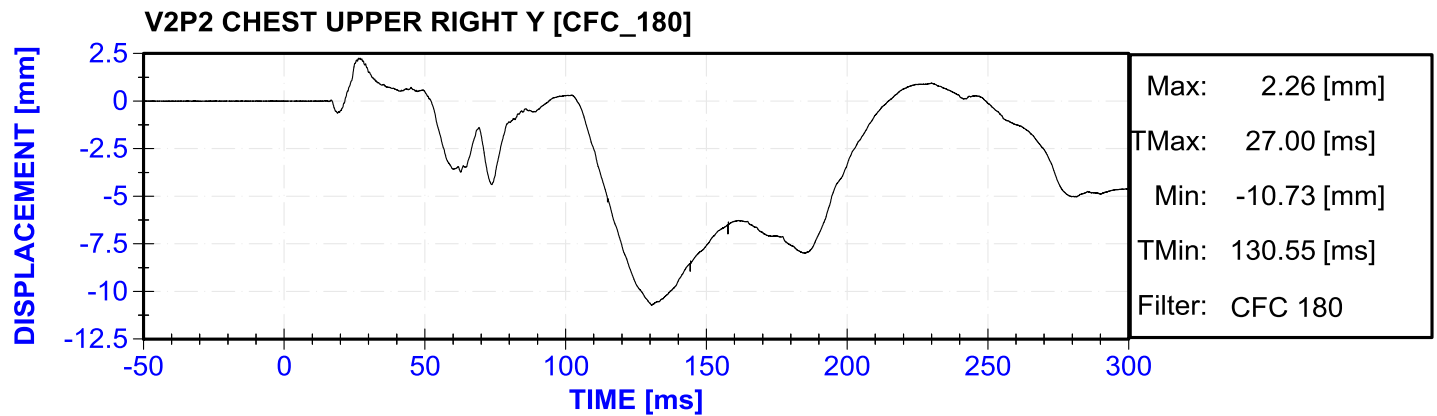
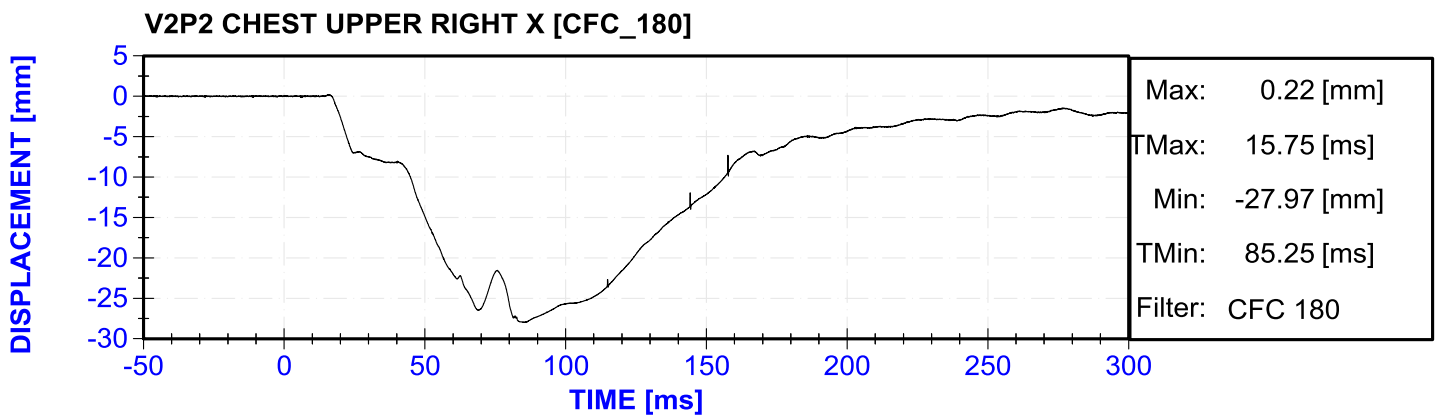
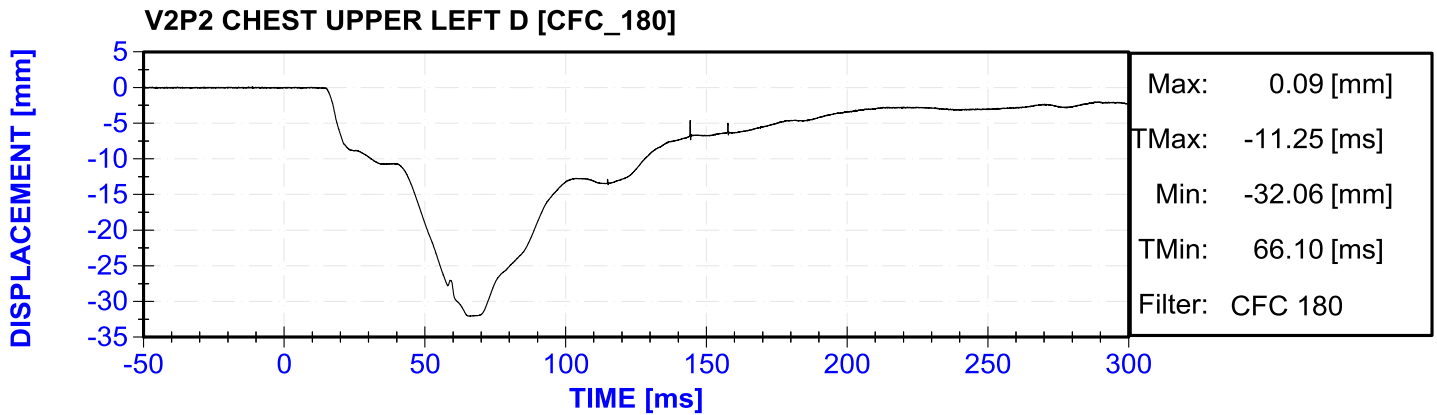


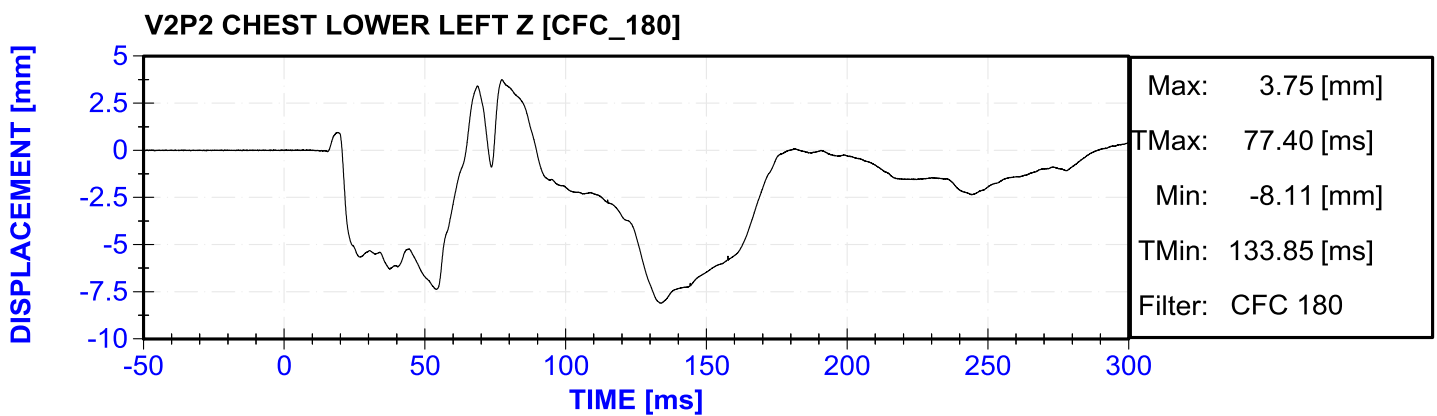
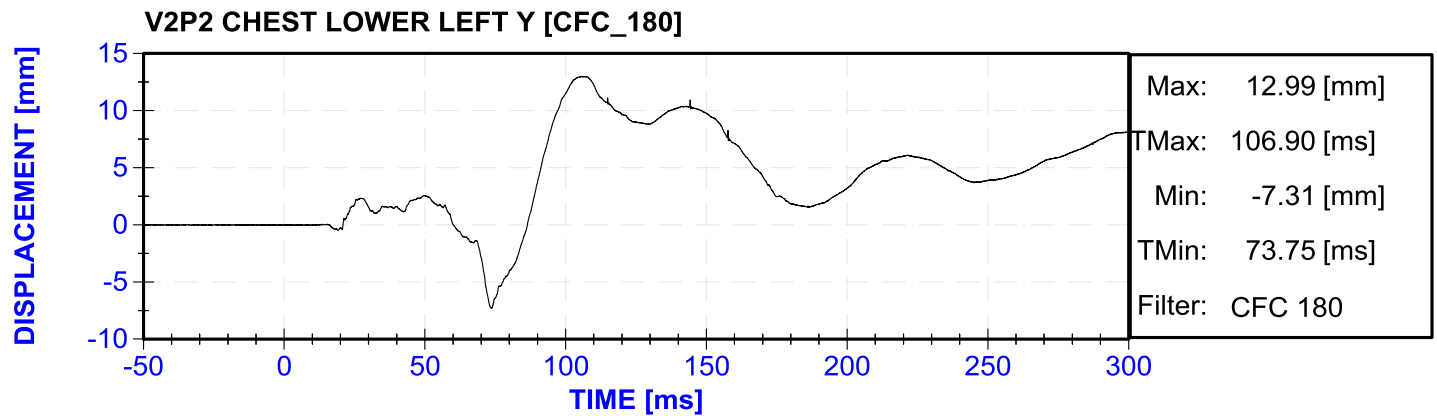
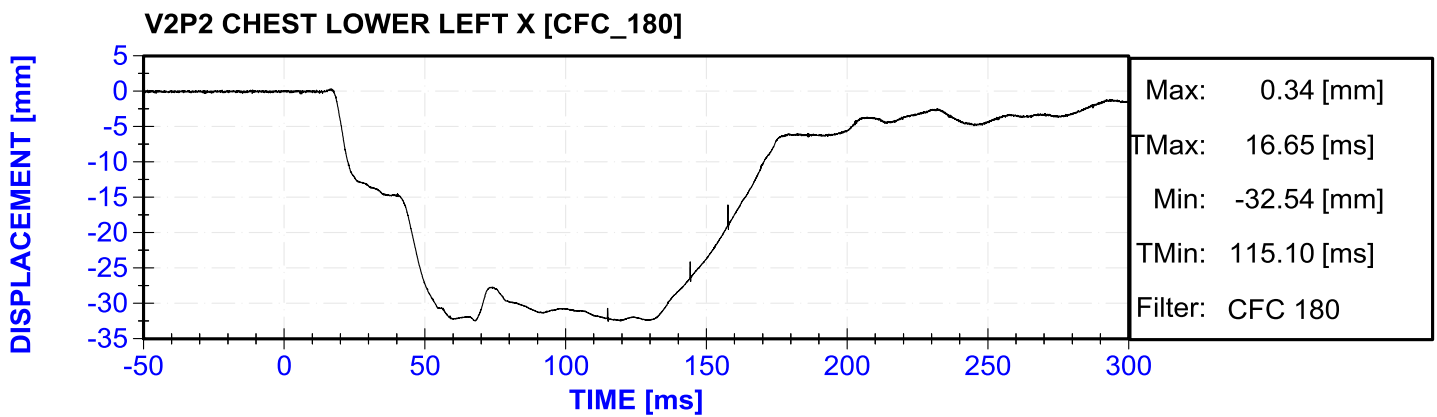
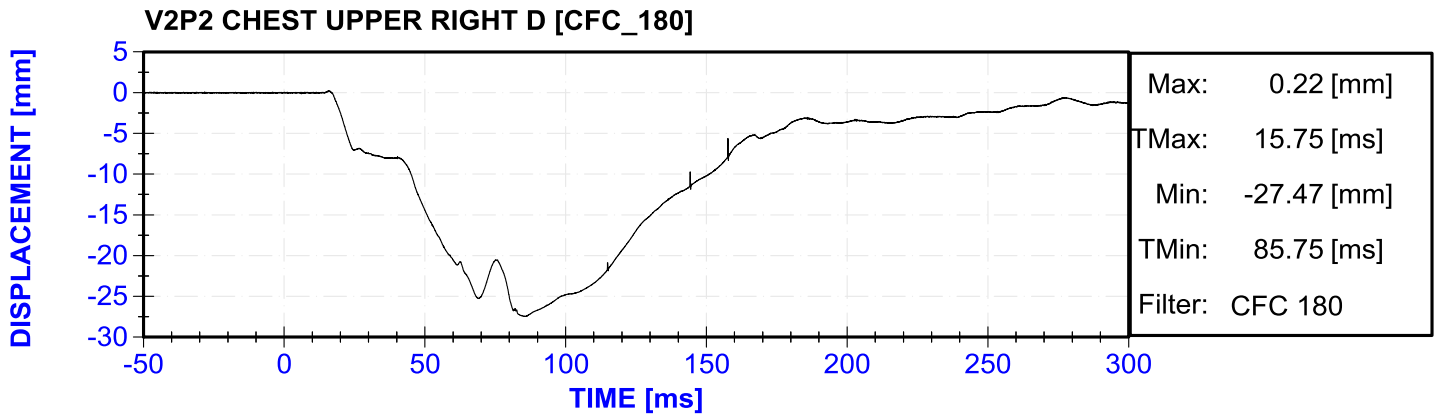


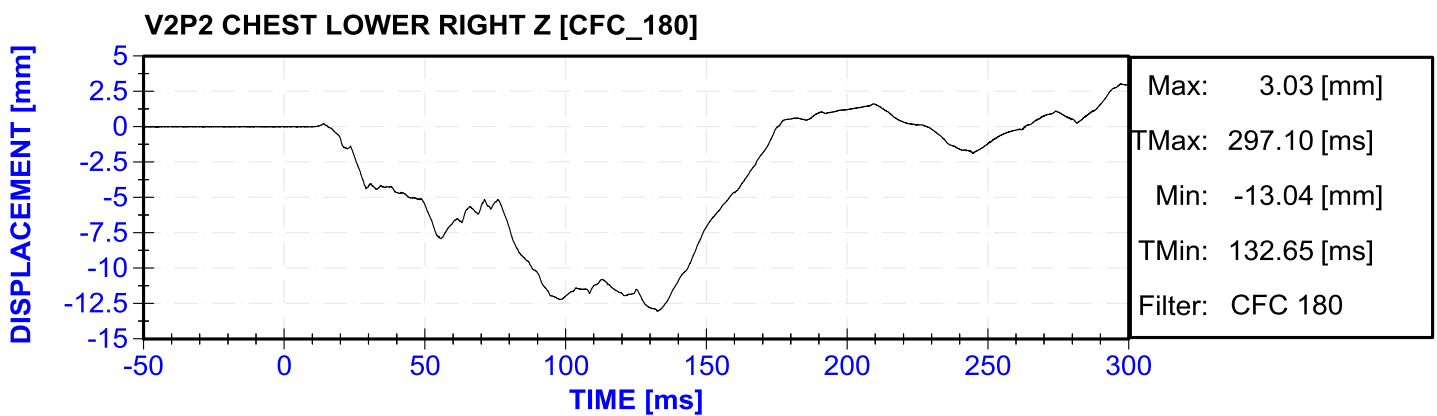
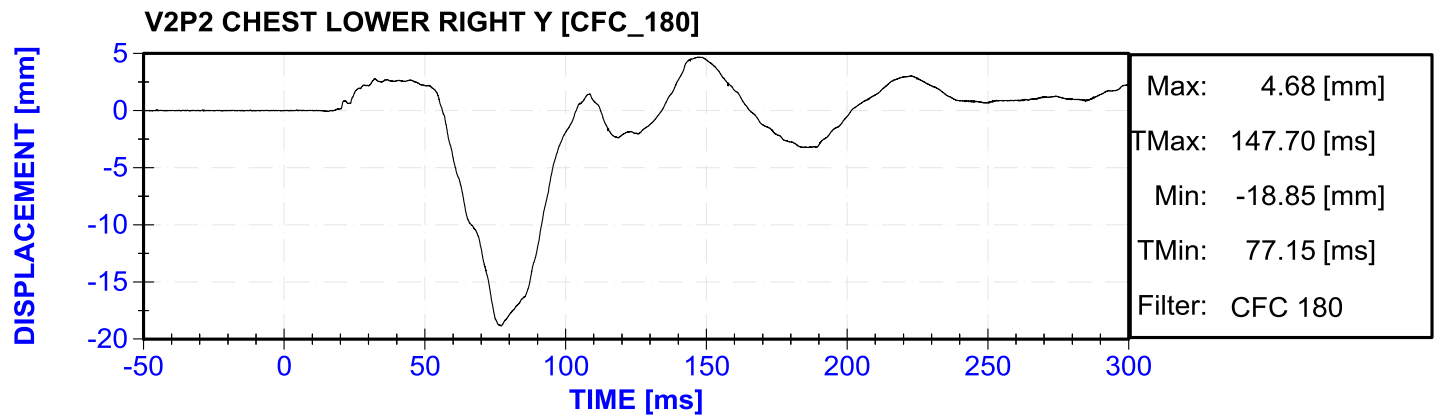
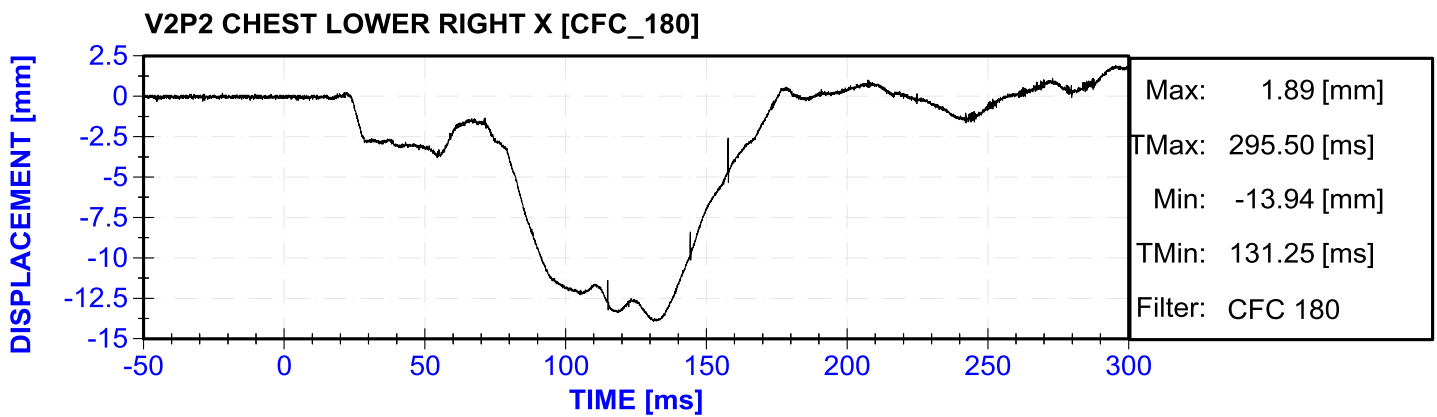
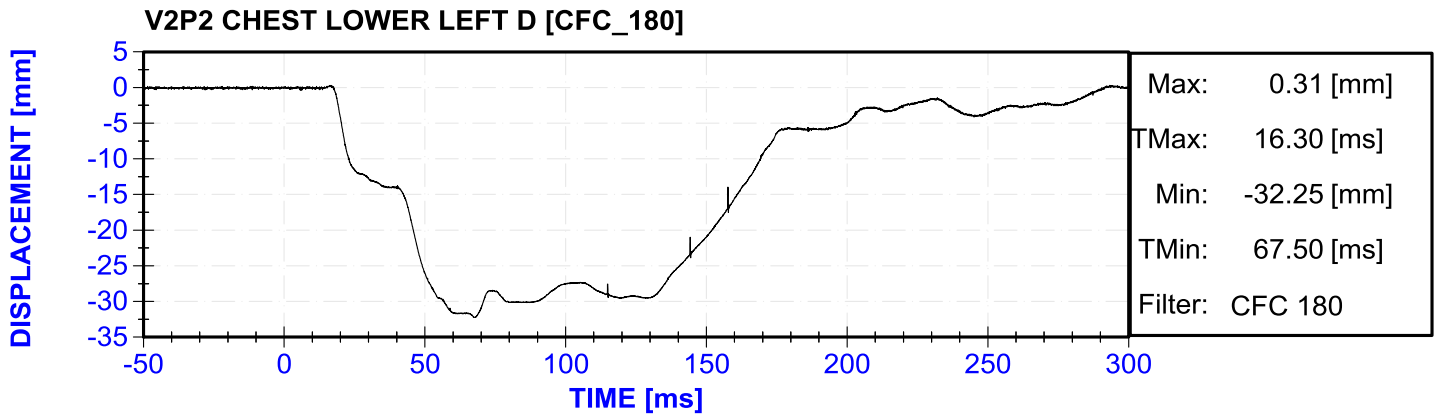


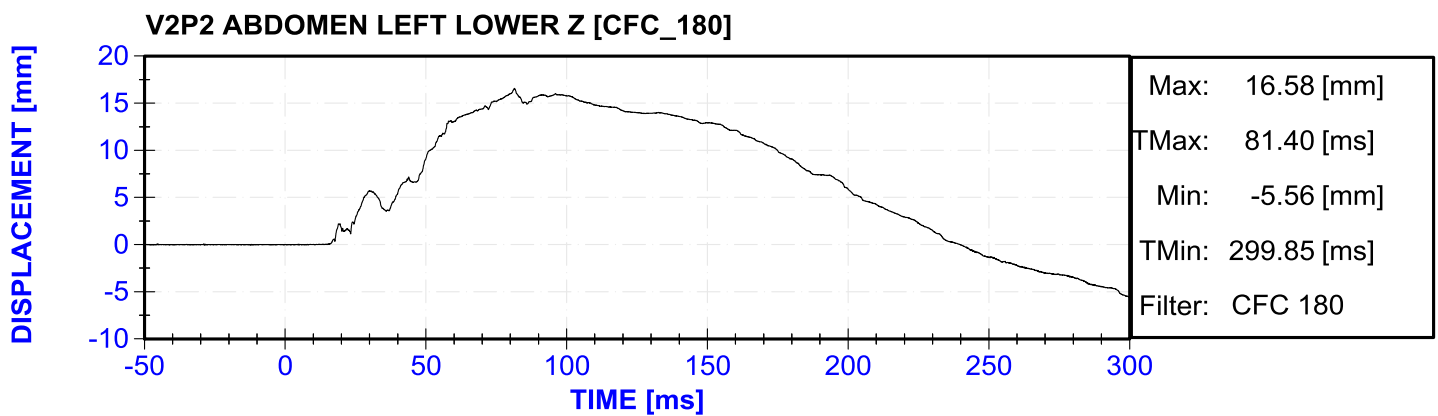
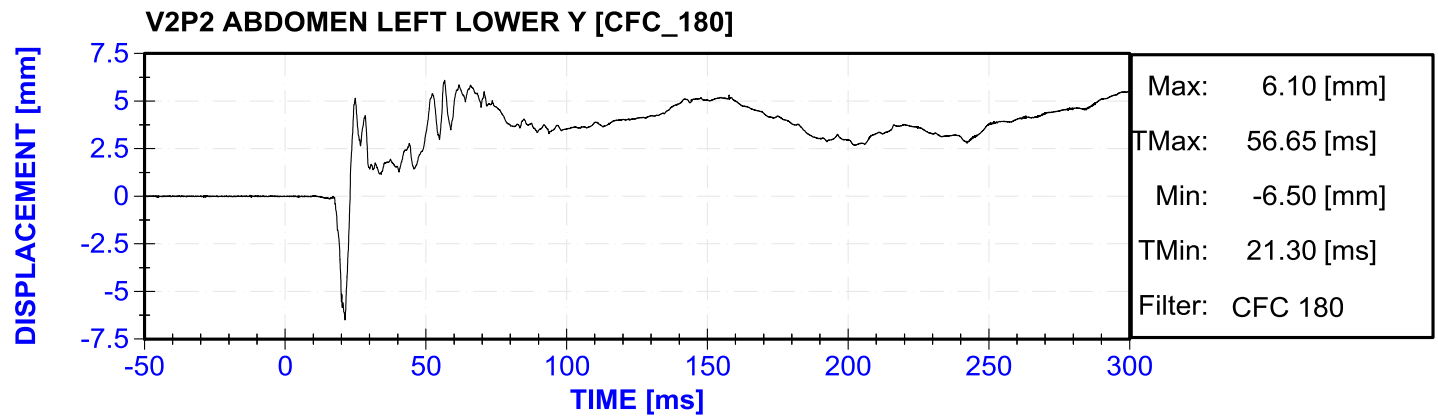
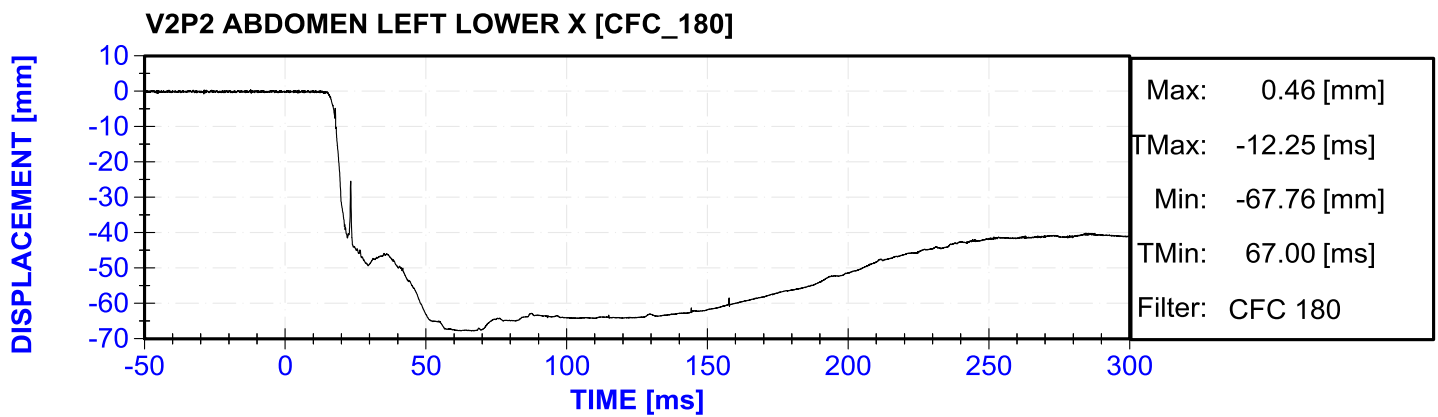
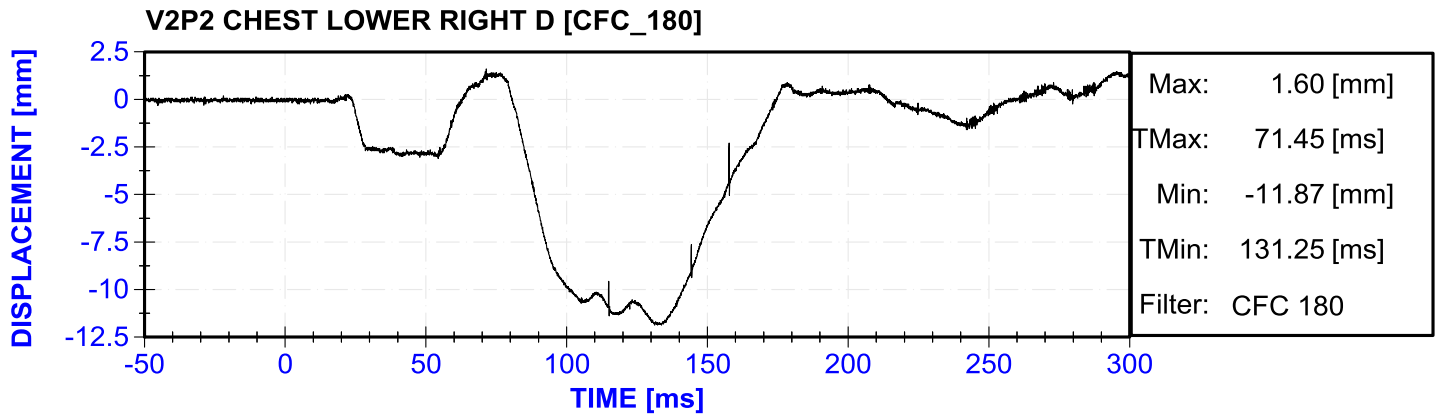


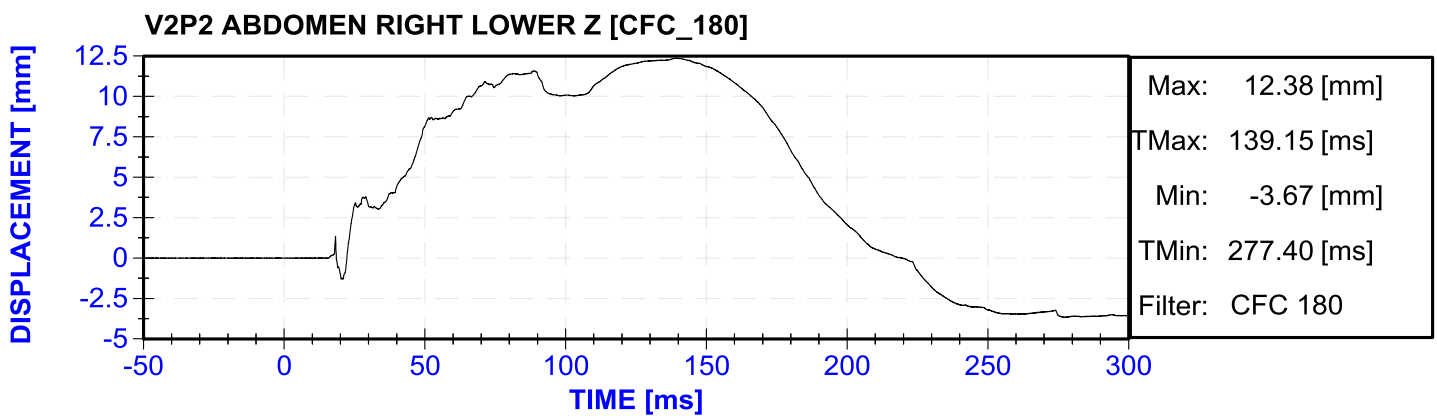
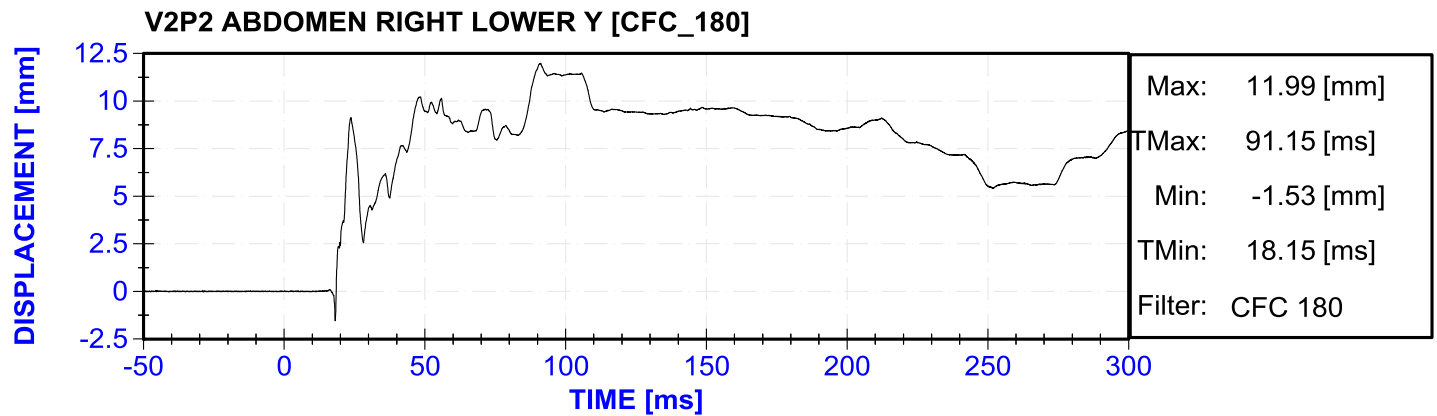
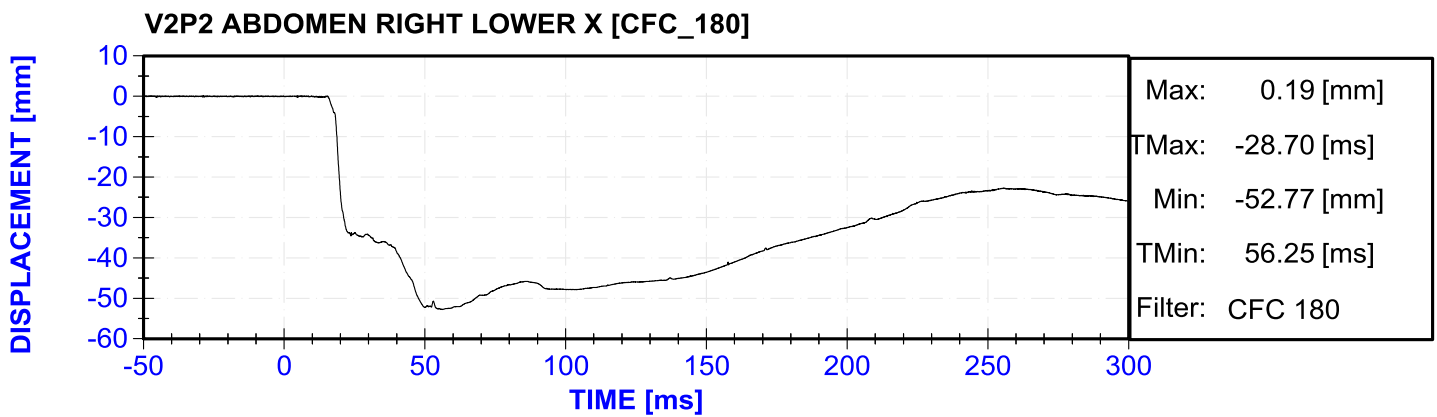
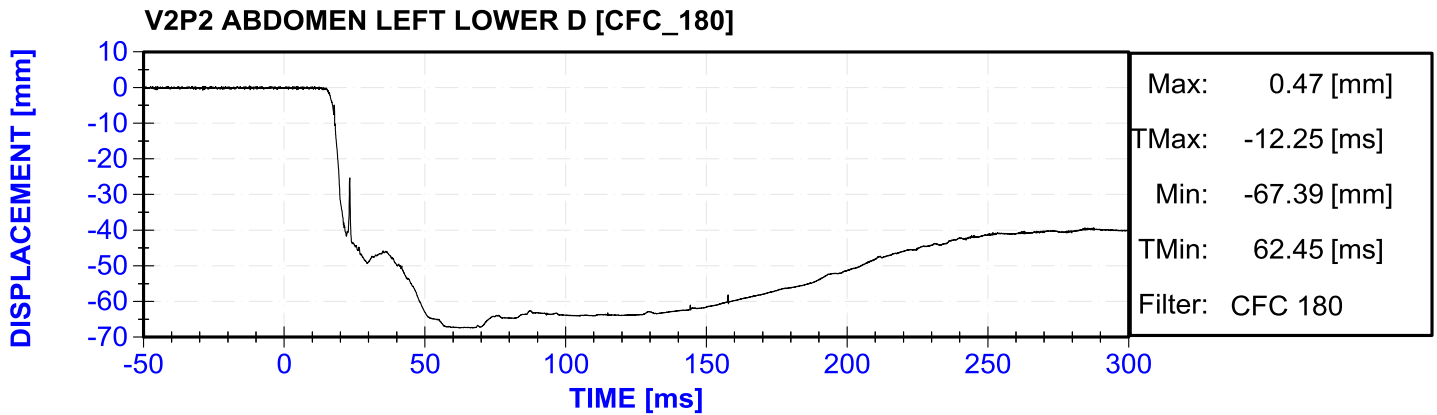


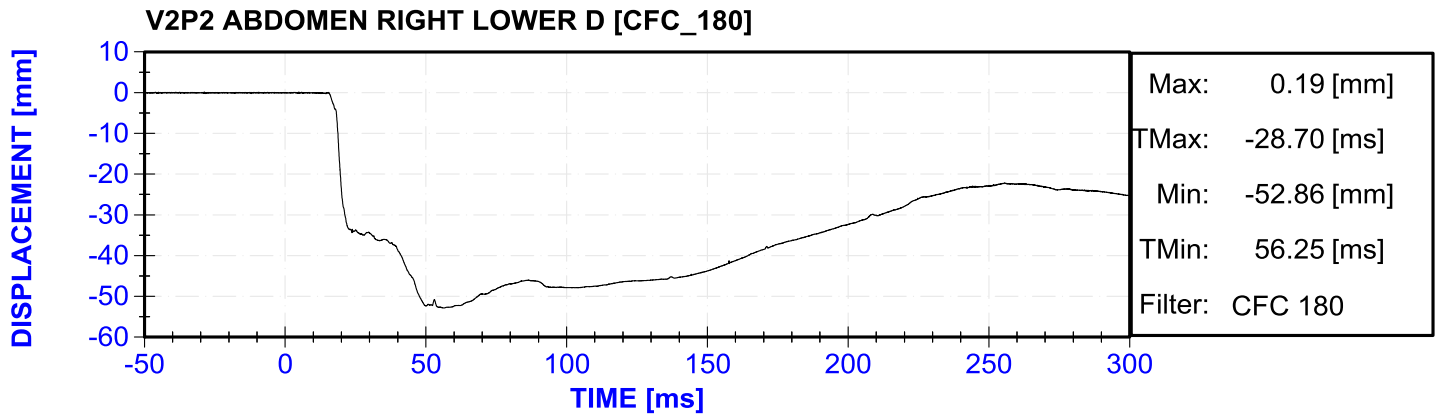












**APPENDIX C**

**PART 572 E/O DUMMY CALIBRATION  
AND PERFORMANCE VERIFICATION DATA SHEETS**

**Table C-1: Dummy Information**

TYPE	DESCRIPTION	SERIAL NUMBER
THOR TK	50 <sup>TH</sup> Male	007
THOR TK	50 <sup>TH</sup> Male	016

**Table C-2: Ankle Offset Files**

THOR – TK S/N: 007					
LFTX	LFTY	LFTZ	RFTX	RFTY	RFTZ
Left Ankle X Rotation	Left Ankle Y Rotation	Left Ankle Z Rotation	Right Ankle X Rotation	Right Ankle Y Rotation	Right Ankle Z Rotation
-0.83479	-16.049		0.0405	-11.961	
THOR – TK S/N: 016					
LFTX	LFTY	LFTZ	RFTX	RFTY	RFTZ
Left Ankle X Rotation	Left Ankle Y Rotation	Left Ankle Z Rotation	Right Ankle X Rotation	Right Ankle Y Rotation	Right Ankle Z Rotation
-0.9575	-14.97		-6.842	13.223	

**Table C- 3: THOR Dummies Initial Set-Up Information**

THOR – TK S/N: 0007								
Sensor	Manufacturer/ Serial #	Capacity	Units (E)	Units (M)	Range	CFC	Sensitivity (mv/V/EU)	Initial Offset (EU)
HEAD CG X	MFG: ENDEVCO S/N: P74967	2000	g	g	-1000	1000	0.0185	0
HEAD CG Y	MFG: ENDEVCO S/N: P71875	2000	g	g	-1000	1000	0.0176	0
HEAD CG Z	MFG: ENDEVCO S/N: P74784	2000	g	g	-1000	1000	0.01999	0
HDCG Wx	MFG: DTS S/N: ARS4643	36000	deg/s	deg/s	-18000	1000	0.0921	0
HDCG Wy	MFG: DTS S/N: ARS4651	36000	deg/s	deg/s	-18000	1000	0.09301	0
HDCG Wz	MFG: DTS S/N: ARS4650	36000	deg/s	deg/s	-18000	1000	0.09444	0
NEKU Fx	MFG: Denton S/N: 94	18000	lbf	N	-9000	1000	-0.00022811	0
NEKU Fy	MFG: Denton S/N: 94	18000	lbf	N	-9000	1000	0.00022894	0
NEKU Fz	MFG: Denton S/N: 94	26000	lbf	N	-13000	1000	-0.00008764	0
NEKU Mx	MFG: Denton S/N: 94	1200	in-lbf	N-m	-600	600	-0.00591849	0
NEKU My	MFG: Denton S/N: 94	1200	in-lbf	N-m	-600	600	0.00598399	0
NEKU Mz	MFG: Denton S/N: 94	1200	in-lbf	N-m	-600	600	0.00965262	0
NEKL Fx	MFG: DENTON S/N: 88	26000	lbf	N	-13000	1000	0.00017038	0
NEKL Fy	MFG: DENTON S/N: 88	26000	lbf	N	-13000	1000	0.0001704	0
NEKL Fz	MFG: DENTON S/N: 88	26000	lbf	N	-13000	1000	-0.00007065	0
NEKL Mx	MFG: DENTON S/N: 88	1200	in-lbf	N-m	-600	600	-0.0040085	0
NEKL My	MFG: DENTON S/N: 88	1200	in-lbf	N-m	-600	600	0.00400231	0
NEKL Mz	MFG: DENTON S/N: 88	1200	in-lbf	N-m	-600	600	0.0067779	0
NKCF Fz	MFG: DENTON S/N: 93	90000	lbf	N	-45000	1000	0.00086877	0

**THOR – TK (Continued)**  
**S/N: 0007**

Sensor	Manufacturer/ Serial #	Capacity	Units (E)	Units (M)	Range	CFC	Sensitivity (mv/V/EU)	Initial Offset (EU)
NKCR Fz	MFG: DENTON S/N: 132	90000	lbf	N	-45000	1000	0.00071044	0
HDOT RDy	MFG: Sfernice S/N: 0942	340	deg	deg	-170	180	3.038	0
SPNU Ax	MFG: ENDEVCO S/N: P74970	1000	g	g	-500	180	0.02212	0
SPNU Ay	MFG: ENDEVCO S/N: P74979	1000	g	g	-500	180	0.01907	0
SPNU Az	MFG: ENDEVCO S/N: P75158	1000	g	g	-500	180	0.01723	0
SPNM Ax	MFG: ENDEVCO S/N: P75155	1000	g	g	-500	180	0.01993	0
SPNM Ay	MFG: ENDEVCO S/N: P75150	1000	g	g	-500	180	0.01954	0
SPNM Az	MFG: ENDEVCO S/N: P75153	1000	g	g	-500	180	0.02378	0
CHLU Dx	MFG: FTSS S/N: AC3556	3.3	V	mm	3.3	600	1000	
CHLU Ry	MFG: Sfernice S/N: AC6043	150	deg	deg	-75	180	3.0419	8.364
CHLU Rz	MFG: Sfernice S/N: AC6041	150	deg	deg	-75	180	3.0642	12.383
CHRU Dx	MFG: FTSS S/N: AC2288	3.3	V	mm	3.3	600	1000	
CHRU Ry	MFG: Sfernice S/N: AC6045	150	deg	deg	-75	180	3.0685	4.271
CHRU Rz	MFG: Sfernice S/N: AC6044	150	deg	deg	-75	180	3.0637	-7.104
CHLL Dx	MFG: FTSS S/N: AC3555	3.3	V	mm	3.3	600	1000	
CHLL Ry	MFG: Sfernice S/N: AC6158	150	deg	deg	-75	180	3.0696	-2.058
CHLL Rz	MFG: Sfernice S/N: AC6159	150	deg	deg	-75	180	3.0682	12.064
CHRL Dx	MFG: FTSS S/N: AC2287	3.3	V	mm	3.3	600	1000	
CHRL Ry	MFG: Sfernice S/N: AC6042	150	deg	deg	-75	180	2.6324	4.158
CHRL Rz	MFG: Sfernice S/N: AC6040	150	deg	deg	-75	180	3.0327	-3.550
ABDL Dx	MFG: Denton S/N: 173	3.3	V	mm	3.3	600	12.97679	
ABDL Ry	MFG: Contelec S/N: DS-558	150	deg	deg	-75	180	3.0172	1.067
ABDL Rz	MFG: Contelec S/N: DS-556	150	deg	deg	-75	180	3.0149	4.797
ABDR Dx	MFG: Denton S/N: 172	3.3	V	mm	3.3	600	13.03657	
ABDR Ry	MFG: Contelec S/N: DS-523	150	deg	deg	-75	180	3.0277	16.200
ABDR Rz	MFG: Contelec S/N: DS-557	150	deg	deg	-75	180	3.0114	-4.094
SPNL Fx	MFG: Denton S/N: 122	26000	lbf	N	-13000	1000	-0.0001395	0
SPNL Fy	MFG: Denton S/N: 122	26000	lbf	N	-13000	1000	0.00014053	0
SPNL Fz	MFG: Denton S/N: 122	36000	lbf	N	-18000	1000	-0.0000533	0
SPNL Mx	MFG: Denton S/N: 122	1400	in-lbf	N-m	-700	1000	-0.00209586	0
SPNL My	MFG: Denton S/N: 122	1400	in-lbf	N-m	-700	1000	0.00184981	0
PVCG Ax	MFG: ENDEVCO S/N: P74965	1000	g	g	-500	1000	0.0202	0
PVCG Ay	MFG: ENDEVCO S/N: P74976	1000	g	g	-500	1000	0.01703	0
PVCG Az	MFG: ENDEVCO S/N: P49439	1000	g	g	-500	1000	0.01961	0
PVAL Fx	MFG: DENTON S/N: 75	44000	lbf	N	-22000	600	0.00012174	0
PVAL Fy	MFG: DENTON S/N: 75	27000	lbf	N	-13500	600	-0.00005981	0
PVAL Fz	MFG: DENTON S/N: 75	27000	lbf	N	-13500	600	0.00016528	0
PVAR Fx	MFG: DENTON S/N: 75	44000	lbf	N	-22000	600	0.00012302	0
PVAR Fy	MFG: DENTON S/N: 75	26000	lbf	N	-13000	600	-0.00006078	0
PVAR Fz	MFG: DENTON S/N: 75	26000	lbf	N	-13000	600	-0.0001662	0
PILL Fx	MFG: Denton S/N: 75	26000	lbf	N	-13000	600	-0.00006743	0
PILR Fx	MFG: Denton S/N: 76	26000	lbf	N	-13000	600	-0.00006867	0
FMRL Fx	MFG: Humanetics S/N: DJ1040Fx	30000	N	N	-15000	600	0.0001436	0
FMRL Fy	MFG: Humanetics S/N: DJ1040Fy	30000	N	N	-15000	600	0.0001441	0
FMRL Fz	MFG: Humanetics S/N: DJ1040Fz	40000	N	N	-20000	600	-0.0000728	0
FMRL Mx	MFG: Humanetics S/N: DJ1040Mx	700	N-m	N-m	-350	600	0.0064454	0

THOR – TK (Continued)								
S/N: 0007								
Sensor	Manufacturer/ Serial #	Capacity	Units (E)	Units (M)	Range	CFC	Sensitivity (mv/V/EU)	Initial Offset (EU)
FMRL My	MFG: Humanetics S/N: DJ1040My	700	N-m	N-m	-350	600	0.0064621	0
FMRL Mz	MFG: Humanetics S/N: DJ1040Mz	600	N-m	N-m	-300	600	0.009063	0
KNEL Dx	MFG: Space Age Controls S/N: 025670	80	mm	mm	-40	180	23.8618	0
TBLU Fz	MFG: DENTON S/N: 110Fz	50000	N	N	-25000	600	-0.0000908	0
TBLU Mx	MFG: DENTON S/N: 110Mx	800	N-m	N-m	-400	600	0.0072731	0
TBLU My	MFG: DENTON S/N: 110My	800	N-m	N-m	-400	600	0.0072771	0
TBLL Fz	MFG: Denton S/N: 120Fz	50000	N	N	-25000	600	-0.00009686	0
TBLL Mx	MFG: Denton S/N: 120Mx	800	N-m	N-m	-400	600	0.00750986	0
TBLL My	MFG: Denton S/N: 120My	800	N-m	N-m	-400	600	0.0075842	0
ANKL Rx	MFG: Contelec S/N: ANKLX-0371	200	deg	deg	-100	180	2.995	-0.83479
ANKL Ry	MFG: Contelec S/N: ANKLY-0367	200	deg	deg	-100	180	3.014	-16.049
FOTL Az	MFG: ENDEVCO S/N: P51711	3000	g	g	-1500	1000	0.01972	0
FMRR Fx	MFG: Humanetics S/N: DJ1045Fx	30000	N	N	-15000	600	0.0001461	0
FMRR Fy	MFG: Humanetics S/N: DJ1045Fy	30000	N	N	-15000	600	0.0001465	0
FMRR Fz	MFG: Humanetics S/N: DJ1045Fz	40000	N	N	-20000	600	-0.0000756	0
FMRR Mx	MFG: Humanetics S/N: DJ1045Mx	700	N-m	N-m	-350	600	0.0065482	0
FMRR My	MFG: Humanetics S/N: DJ1045My	700	N-m	N-m	-350	600	0.006518	0
FMRR Mz	MFG: Humanetics S/N: DJ1045Mz	600	N-m	N-m	-300	600	0.0097325	0
KNER Dx	MFG: Space Age Controls S/N: 019588	80	mm	mm	-40	180	23.9349	0
TBRU Fz	MFG: DENTON S/N: 107Fz	50000	N	N	-25000	600	-0.0000955	0
TBRU Mx	MFG: DENTON S/N: 107Mx	800	N-m	N-m	-400	600	0.0074272	0
TBRU My	MFG: DENTON S/N: 107My	800	N-m	N-m	-400	600	0.007333	0
TBRL Fz	MFG: Denton S/N: 75Fz	50000	N	N	-25000	600	-0.00009964	0
TBRL Mx	MFG: Denton S/N: 75Mx	800	N-m	N-m	-400	600	0.00736028	0
TBRL My	MFG: Denton S/N: 75My	800	N-m	N-m	-400	600	0.00736294	0
ANKR Rx	MFG: Contelec S/N: ANKRX-0368	200	deg	deg	-100	180	3.017	0.0405
ANKR Ry	MFG: Contelec S/N: ANKRY-0369	200	deg	deg	-100	180	3.009	-11.961
FOTR Az	MFG: ENDEVCO S/N: P64128	3000	g	g	-1500	1000	0.02344	0

THOR – TK								
S/N: 016								
Sensor	Manufacturer/ Serial #	Capacity	Units (E)	Units (M)	Range	CFC	Sensitivity (mv/V/EU)	Initial Offset (EU)
HEAD CG X	MFG: First Technology S/N: 294	2000	g	g	-1000	1000	0.0177	0
HEAD CG Y	MFG: First Technology S/N: 156	2000	g	g	-1000	1000	0.02065	0
HEAD CG Z	MFG: ENDEVCO S/N: P49194	2000	g	g	-1000	1000	0.01721	0
HDCG Wx	MFG: ENDEVCO S/N: P52086	36000	deg/s	deg/s	-18000	1000	0.09262	0
HDCG Wy	MFG: ENDEVCO S/N: P52043	36000	deg/s	deg/s	-18000	1000	0.09378	0
HDCG Wz	MFG: DTS S/N: ARS4727	36000	deg/s	deg/s	-18000	1000	0.09563	0
NEKU Fx	MFG: DTS S/N: ARS4712	18000	lbf	N	-9000	1000	0.0002406	0
NEKU Fy	MFG: DTS S/N: ARS4714	18000	lbf	N	-9000	1000	0.00024081	0
NEKU Fz	MFG: DENTON S/N: 77	26000	lbf	N	-13000	1000	-0.00008546	0
NEKU Mx	MFG: DENTON S/N: 77	1200	in-lbf	N-m	-600	600	0.00584857	0
NEKU My	MFG: DENTON S/N: 77	1200	in-lbf	N-m	-600	600	0.00609285	0

**THOR – TK (Continued)**  
**S/N: 016**

Sensor	Manufacturer/ Serial #	Capacity	Units (E)	Units (M)	Range	CFC	Sensitivity (mv/V/EU)	Initial Offset (EU)
NEKU Mz	MFG: DENTON S/N: 77	1200	in-lbf	N-m	-600	600	0.00980132	0
NEKL Fx	MFG: DENTON S/N: 80	26000	lbf	N	-13000	1000	-0.00017312	0
NEKL Fy	MFG: DENTON S/N: 80	26000	lbf	N	-13000	1000	0.00017328	0
NEKL Fz	MFG: DENTON S/N: 80	26000	lbf	N	-13000	1000	-0.00006903	0
NEKL Mx	MFG: DENTON S/N: 80	1200	in-lbf	N-m	-600	600	-0.00417667	0
NEKL My	MFG: DENTON S/N: 80	1200	in-lbf	N-m	-600	600	0.00421295	0
NEKL Mz	MFG: DENTON S/N: 80	1200	in-lbf	N-m	-600	600	0.00690093	0
NKCF Fz	MFG: DENTON S/N: 80	90000	lbf	N	-45000	1000	0.00052317	0
NKCR Fz	MFG: DENTON S/N: 75	90000	lbf	N	-45000	1000	0.0004801	0
HDOT RDy	MFG: Sfernice S/N: DI7189	340	deg	deg	-170	180	3.038	0
SPNU Ax	MFG: ENDEVCO S/N: P64099	1000	g	g	-500	180	0.01844	0
SPNU Ay	MFG: ENDEVCO S/N: P58838	1000	g	g	-500	180	0.01739	0
SPNU Az	MFG: ENDEVCO S/N: P58834	1000	g	g	-500	180	0.0188	0
SPNM Ax	MFG: ENDEVCO S/N: P64002	1000	g	g	-500	180	0.01799	0
SPNM Ay	MFG: ENDEVCO S/N: P58735	1000	g	g	-500	180	0.01841	0
SPNM Az	MFG: ENDEVCO S/N: P64111	1000	g	g	-500	180	0.01674	0
CHLU Dx	MFG: FTSS S/N: DI4715	3.3	V	mm	3.3	600	1000	
CHLU Ry	MFG: Denton S/N: DI2382	150	deg	deg	-75	180	3.0087	8.434
CHLU Rz	MFG: Denton S/N: DI2383	150	deg	deg	-75	180	3.0074	11.913
CHRU Dx	MFG: FTSS S/N: DI4716	3.3	V	mm	3.3	600	1000	
CHRU Ry	MFG: Denton S/N: DI2381	150	deg	deg	-75	180	3.0077	7.451
CHRU Rz	MFG: Denton S/N: DI2380	150	deg	deg	-75	180	3.0199	-9.781
CHLL Dx	MFG: FTSS S/N: DI4718	3.3	V	mm	3.3	600	1000	
CHLL Ry	MFG: Denton S/N: DI2386	150	deg	deg	-75	180	3.0211	3.758
CHLL Rz	MFG: Denton S/N: DI6129	150	deg	deg	-75	180	3.01218	7.021
CHRL Dx	MFG: FTSS S/N: DI4717	3.3	V	mm	3.3	600	1000	
CHRL Ry	MFG: Denton S/N: DI2385	150	deg	deg	-75	180	3.016	.5991
CHRL Rz	MFG: Denton S/N: DI2384	150	deg	deg	-75	180	3.0217	-8.613
ABDL Dx	MFG: Honeywell S/N: 183	3.3	V	mm	3.3	600	1000	
ABDL Ry	MFG: Denton S/N: 219	150	deg	deg	-75	180	3.218	4.171
ABDL Rz	MFG: Denton S/N: 218	150	deg	deg	-75	180	3.165	1.789
ABDR Dx	MFG: Denton S/N: 184	3.3	V	mm	3.3	600	1000	
ABDR Ry	MFG: Denton S/N: 220	150	deg	deg	-75	180	3.182	5.652
ABDR Rz	MFG: Denton S/N: 221	150	deg	deg	-75	180	3.168	-1.162
SPNL Fx	MFG: Denton S/N: 123	26000	lbf	N	-13000	1000	0.00139138	0
SPNL Fy	MFG: Denton S/N: 123	26000	lbf	N	-13000	1000	0.00013943	0
SPNL Fz	MFG: Denton S/N: 123	36000	lbf	N	-18000	1000	-0.00005291	0
SPNL Mx	MFG: Denton S/N: 123	1400	in-lbf	N-m	-700	1000	-0.00209586	0
SPNL My	MFG: Denton S/N: 123	1400	in-lbf	N-m	-700	1000	0.00182945	0
PVCG Ax	MFG: ENDEVCO S/N: P64087	1000	g	g	-500	1000	0.01834	0
PVCG Ay	MFG: ENDEVCO S/N: P50065	1000	g	g	-500	1000	0.01785	0
PVCG Az	MFG: ENDEVCO S/N: P64123	1000	g	g	-500	1000	0.01914	0
PVAL Fx	MFG: DENTON S/N: 77	44000	lbf	N	-22000	600	-0.00011976	0
PVAL Fy	MFG: DENTON S/N: 77	27000	lbf	N	-13500	600	-0.00005959	0
PVAL Fz	MFG: DENTON S/N: 77	27000	lbf	N	-13500	600	-0.00016344	0

**THOR – TK (Continued)**  
**S/N: 016**

Sensor	Manufacturer/ Serial #	Capacity	Units (E)	Units (M)	Range	CFC	Sensitivity (mv/V/EU)	Initial Offset (EU)
PVAR Fx	MFG: DENTON S/N: 84	44000	lbf	N	-22000	600	0.00012055	0
PVAR Fy	MFG: DENTON S/N: 84	26000	lbf	N	-13000	600	-0.00006006	0
PVAR Fz	MFG: DENTON S/N: 84	26000	lbf	N	-13000	600	0.00016272	0
PILL Fx	MFG: Denton S/N: DI4774	26000	lbf	N	-13000	1000	-0.00012118	0
PILR Fx	MFG: Denton S/N: DI4775	26000	lbf	N	-13000	1000	-0.00012068	0
FMRL Fx	MFG: Denton S/N: DH9717	30000	N	N	-15000	600	0.0001446	0
FMRL Fy	MFG: Denton S/N: DH9717	30000	N	N	-15000	600	0.0001458	0
FMRL Fz	MFG: Denton S/N: DH9717	40000	N	N	-20000	600	-0.0000724	0
FMRL Mx	MFG: Denton S/N: DH9717	700	N-m	N-m	-350	600	0.0065482	0
FMRL My	MFG: Denton S/N: DH9717	700	N-m	N-m	-350	600	0.0065257	0
FMRL Mz	MFG: Denton S/N: DH9717	600	N-m	N-m	-300	600	0.0091723	0
KNEL Dx	MFG: Space Age Controls S/N: D2103665B	80	mm	mm	-40	180	22.147	0
TBLU Fz	MFG: Denton S/N: 89	50000	N	N	-25000	600	-0.0000921	0
TBLU Mx	MFG: Denton S/N: 89	800	N-m	N-m	-400	600	0.0073598	0
TBLU My	MFG: Denton S/N: 89	800	N-m	N-m	-400	600	0.0073288	0
TBLL Fz	MFG: Denton S/N: 142	50000	N	N	-25000	600	-0.0000948	0
TBLL Mx	MFG: Denton S/N: 142	800	N-m	N-m	-400	600	0.0073026	0
TBLL My	MFG: Denton S/N: 142	800	N-m	N-m	-400	600	0.0073735	0
ANKL Rx	MFG: Contelec S/N: LX0019	200	deg	deg	-100	180	3.04982	-0.9575
ANKL Ry	MFG: Contelec S/N: LX0019	200	deg	deg	-100	180	2.96419	-14.97
FOTL Az	MFG: ENDEVCO S/N: P52001	3000	g	g	-1500	1000	0.0191	0
FMRR Fx	MFG: Denton S/N: DH9722	30000	N	N	-15000	600	0.0001474	0
FMRR Fy	MFG: Denton S/N: DH9722	30000	N	N	-15000	600	0.0001474	0
FMRR Fz	MFG: Denton S/N: DH9722	40000	N	N	-20000	600	-0.0000737	0
FMRR Mx	MFG: Denton S/N: DH9722	700	N-m	N-m	-350	600	0.0065614	0
FMRR My	MFG: Denton S/N: DH9722	700	N-m	N-m	-350	600	0.0065759	0
FMRR Mz	MFG: Denton S/N: DH9722	600	N-m	N-m	-300	600	0.0089348	0
KNER Dx	MFG: Space Age Controls S/N: D2103657B	80	mm	mm	-40	180	23.135	0
TBRU Fz	MFG: Denton S/N: 95	50000	N	N	-25000	600	-0.0000918	0
TBRU Mx	MFG: Denton S/N: 95	800	N-m	N-m	-400	600	0.0073681	0
TBRU My	MFG: Denton S/N: 95	800	N-m	N-m	-400	600	0.0072947	0
TBRL Fz	MFG: Denton S/N: 164	50000	N	N	-25000	600	-0.0000956	0
TBRL Mx	MFG: Denton S/N: 164	800	N-m	N-m	-400	600	0.0075105	0
TBRL My	MFG: Denton S/N: 164	800	N-m	N-m	-400	600	0.0073588	0
ANKR Rx	MFG: Contelec S/N: LX0018	200	deg	deg	-100	180	3.13066	-6.842
ANKR Ry	MFG: Contelec S/N: LX0018	200	deg	deg	-100	180	2.95682	13.223
FOTR Az	MFG: ENDEVCO S/N: P64102	3000	g	g	-1500	1000	0.01986	0

**Table C-4: THOR Dummy Initial Set-Up Information (IR-TRACC)**

THOR – TK S/N: 007			
Sensor	IR-TRACC Exponent	IR-TRACC Slope	IR-TRACC Intercept
CHLU Dx	-0.4675	-34.009493	120.7103
CHRU Dx	-0.4675	-34.871682	125.2528
CHLL Dx	-0.4675	-34.916600	123.9557
CHRL Dx	-0.4675	-34.121632	121.9603
ABDL Dx	-0.43568	31.6159	3.688
ABDR Dx	-0.40940	31.7099	3.774
THOR – TK S/N: 016			
Sensor	IR-TRACC Exponent	IR-TRACC Slope	IR-TRACC Intercept
CHLU Dx	-0.48024	33.0284	3.680
CHRU Dx	-0.4675	-34.919035	121.2325
CHLL Dx	-0.4672	33.6317	3.612
CHRL Dx	-0.48206	32.0908	3.791
ABDL Dx	-0.47743	38.9774	3.894
ABDR Dx	-0.48020	53.1720	2.874

**Table 5 - THOR IR-TRACC Polarity**

In order to reduce the risk of damage to instrumentation, it is recommended that the 3D IR-TRACC units are not disconnected from the rib cage to conduct the polarity test. An alternate procedure for checking the IR-TRACC polarity is described below.

1. Using the data acquisition system control software, open a live view of each channel. If possible, view the DX, RY, and RZ components of a given quadrant simultaneously.
2. Record the initial reading of each channel
3. Perform the following motions on each of the four rib attachment locations and two abdomen attachment locations (specified by the hexagonal bolt attaching the blue ribs).
  - a. DX: Push inward (front-to-back). The IR-TRACC tube voltage should increase.
  - b. RY: Push downward (head-to-pelvis). The Y-axis potentiometer reading should decrease.
  - c. RZ: Push rightward (left-to-right). The Z-axis potentiometer should increase.
4. Record the final reading of each channel
5. If the “Measured” value (increase or decrease) does not match the “Expected” value, the polarity of the channel must be inverted.

## THOR 007

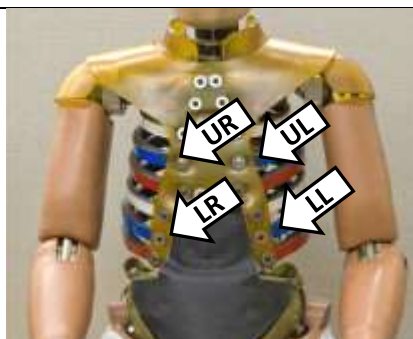
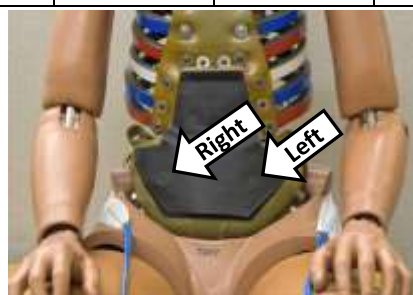


Figure 1. Manipulation to determine thoracic IR-TRACC polarity.

UR				UL			
Channel	Initial	Final	Measured	Channel	Initial	Final	Measured
			Expected				Expected
DX (V)	.1501	.1760	Increase	DX (V)	.1759	.2025	Increase
			<b>Increase</b>				<b>Increase</b>
RY (Deg)	4.271	-.331	Increase	RY (Deg)	8.364	5.141	Decrease
			<b>Decrease</b>				<b>Decrease</b>
RZ (Deg)	-7.104	-5.851	Decrease	RZ (Deg)	12.383	13.858	Decrease
			<b>Increase</b>				<b>Increase</b>
LR				LL			
Channel	Initial	Final	Measured	Channel	Initial	Final	Measured
			Expected				Expected
DX (V)	.0781	.1042	Increase	DX (V)	.0921	.1323	Increase
			<b>Increase</b>				<b>Increase</b>
RY (Deg)	4.158	.9250	Increase	RY (Deg)	-2.058	-4.612	Decrease
			<b>Decrease</b>				<b>Decrease</b>
RZ (Deg)	-3.550	-1.357	Decrease	RZ (Deg)	12.064	17.925	Increase
			<b>Increase</b>				<b>Increase</b>

Abdomen Left				Abdomen Right			
Channel	Initial	Final	Measured	Channel	Initial	Final	Measured
			Expected				Expected
DX (V)	.0431	.1373	Increase	DX (V)	.0329	.9302	Increase
			<b>Increase</b>				<b>Increase</b>
RY (Deg)	1.067	-3.028	Decrease	RY (Deg)	16.200	8.392	Increase
			<b>Decrease</b>				<b>Decrease</b>
RZ (Deg)	4.797	10.073	Increase	RZ (Deg)	-4.094	.4204	Decrease
			<b>Increase</b>				<b>Increase</b>



## THOR 0016

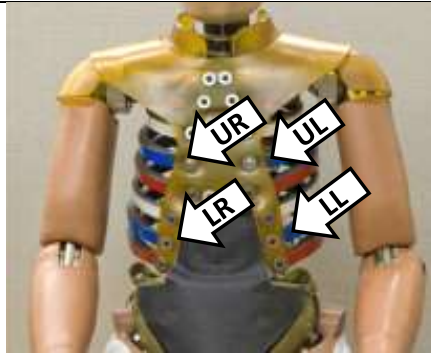




Figure 2. Manipulation to determine thoracic IR-TRACC polarity.



UR				UL			
Channel	Initial	Final	Measured Expected	Channel	Initial	Final	Measured Expected
DX (V)	.1312	.2071	Increase <b>Increase</b>	DX (V)	.1357	.2316	Increase <b>Increase</b>
RY (Deg)	7.451	2.791	Increase <b>Decrease</b>	RY (Deg)	8.434	1.591	Decrease <b>Decrease</b>
RZ (Deg)	-9.781	-6.440	Decrease <b>Increase</b>	RZ (Deg)	11.913	16.909	Decrease <b>Increase</b>
LR				LL			
Channel	Initial	Final	Measured Expected	Channel	Initial	Final	Measured Expected
DX (V)	.0856	.1421	Increase <b>Increase</b>	DX (V)	.0753	.1350	Increase <b>Increase</b>
RY (Deg)	.5991	-3.319	Increase <b>Decrease</b>	RY (Deg)	3.758	-1.598	Decrease <b>Decrease</b>
RZ (Deg)	-8.613	-1.556	Decrease <b>Increase</b>	RZ (Deg)	7.021	15.472	Increase <b>Increase</b>
Abdomen Left				Abdomen Right			
Channel	Initial	Final	Measured Expected	Channel	Initial	Final	Measured Expected
DX (V)	.0512	.1152	Increase <b>Increase</b>	DX (V)	.1361	.2685	Increase <b>Increase</b>
RY (Deg)	4.171	-2.343	Decrease <b>Decrease</b>	RY (Deg)	5.652	-.500	Increase <b>Decrease</b>
RZ (Deg)	1.789	10.213	Increase <b>Increase</b>	RZ (Deg)	-1.162	2.668	Decrease <b>Increase</b>



# THOR Inspection Checklist


Date: <b>12/13/2012</b>
NHTSA Representative: <b>James Saunders</b>
Witness(es):
Inspection type (check one): <input checked="" type="checkbox"/> PRE <input type="checkbox"/> POST
Dummy S/N: <b>007</b>
Dummy Description: <b>Thor NT 50<sup>th</sup> Male</b>
Date of last Certification or Inspection: <b>12/10/2012</b>
<u>Tests conducted since last full certification or inspection:</u> <u>Since last inspection:</u> <b>RC5141 Left side Camry</b> <u>Since last certification:</u> <b>RD5227 Right side Versa</b> <b>RC5142 Right side Camry</b> <b>RD5226 Left side Versa</b> <b>RD4200 Left side Elantra</b> <b>RC5141 Left side Camry</b>
<u>Known errors in data channels (no data, clipping, unexpected drops):</u>  V2P1 NKCF FZ - Noise spikes on data - <b>Mechanical noise</b> V2P1 NKCR FZ - Noise spikes on data - <b>Mechanical noise</b>
<u>Physical evidence of damage:</u>  
<u>Anecdotal evidence of damage:</u>  
<u>Equipment delivered to Borrower:</u>  


HEAD	
Y / N	Rear head cap mounts securely to head
Y / N	Head skin fits securely over skull <b>-slightly small, does not fit 100% in rear</b>
Y / N	Head skin shows no sign of tears or damage <b>-nicks/cuts</b> 
Y / N	Interior components of skull cavity (ballast, accelerometer mount, accelerometers) securely attached
Y / N	Head securely mounted to OC joint
OTHER	

NECK	
Y / N	Neck cables slide freely through holes in neck plates
Y / N	Neck cables show no sign of fraying, broken strands, or kinking
Y / N	No evidence of debonding between neck pucks and plates If N – indicate which interface (where plate/puck 1 attach to upper neck load cell): <b>-debonding above pucks 4, 5</b> 
Y / N	No evidence of debonding or permanent compression in neck soft stop assemblies
Y / N	Neck securely attached to upper neck load cell
Y / N	Neck securely attached to lower neck load cell
Y / N	Neck pitch change joint mechanism mating teeth are engaged
OTHER	

SPINE	
Y / N	No evidence of debonding between thoracic spine flex joint and metal plates <b>-tears in left/right sides?</b> 
Y / N	No evidence of debonding between lumbar spine flex joint and metal plates
Y / N	Lumbar spine pitch change joint mechanism mating teeth are engaged
OTHER	
SHOULDER	
Y / N	Urethane shoulder pads show no evidence of contact
Y / N	Clavicles securely attached to sternum and shoulder
Y / N	No evidence of debonding, tearing, or permanent compression of posterior soft stops <b>-left stop slightly debonded</b> 
OTHER	
THORAX	
Y / N	No evidence of contact at top, bottom, or interior faces of rib damping material <b>-top interior left ribs 2, 5</b> <b>-top interior right rib 4</b>
Y / N	No evidence of debonding between rib damping material and ribs
Y / N	CRUX anterior arms securely attached to anterior ribs
Y / N	CRUX posterior arms securely attached to double gimbals, spine
Y / N	Urethane bib is securely attached to ribs with no sign of tearing or washer penetration
Y / N	Ribs securely attached to posterior spine
Y / N	Rib stiffeners show no evidence of bending (no gaps between ribs and stiffeners)
OTHER	

ABDOMEN	
Y / N	No evidence of tearing, cuts, or broken stitches in upper abdomen bag and zipper <b>-holes in left, right sides near zipper</b> 
Y / N	Upper abdomen insert securely attached to spine
Y / N	Upper abdomen insert shows no evidence of permanent set
Y / N	No evidence of tearing, cuts, or broken stitches in lower abdomen bag and zipper
Y / N	Lower abdomen insert securely attached to spine
Y / N	Lower abdomen insert shows no evidence of permanent set
OTHER	
PELVIS	
Y / N	Pelvis flesh fits securely over pelvis bones
Y / N	H-point tool fits securely into hole on both sides of pelvis
OTHER	<b>-holes in pelvis flesh near ASIS anterior surfaces</b> 


FEMUR	
Y / N	Acetabular load cells firmly attached
Y / N	Femur load cells firmly attached
Y / N	No evidence of deformation of knee slider bump stop
Y / N	No cuts, tears, or scuffing of knee flesh <b>-cuts/tears/hole in both knee flesh covers</b> 
OTHER	


LOWER EXTREMITY (LX)	
Y / N	Rotational potentiometers in ankle securely attached
Y / N	Achilles tendon provides resistance to dorsiflexion
Y / N	No evidence of debonding, tearing, or permanent compression of ankle soft stops
OTHER	<b>-Both feet starting to tear at rear</b> 


JACKET	
Y / N	Rib stiffeners show no sign of permanent deformation
Y / N	No evidence of tears or holes in jacket fabric, Velcro, or zippers
OTHER	


# THOR Inspection Checklist


Date: <b>12/17/2012</b>
NHTSA Representative: <b>James Saunders</b>
Witness(es):
Inspection type (check one): <input type="checkbox"/> PRE <input checked="" type="checkbox"/> POST
Dummy S/N: <b>007</b>
Dummy Description: <b>Thor NT 50<sup>th</sup> Male</b>
Date of last Certification or Inspection: <b>12/13/2012</b>
<u>Tests conducted since last full certification or inspection:</u> <u>Since last inspection:</u> <b>RC5369 Left side CR-V</b> <u>Since last certification:</u> <b>RD5227 Right side Versa</b> <b>RC5142 Right side Camry</b> <b>RD5226 Left side Versa</b> <b>RD4200 Left side Elantra</b> <b>RC5141 Left side Camry</b> <b>RC5369 Left side CR-V</b>
<u>Known errors in data channels (no data, clipping, unexpected drops):</u>  V2P1 ABDL RY - Questionable between 102-131ms V2P1 FOTL AZ - Spikes at 40 & 57ms V2P1 FOTR AZ - Spikes at 48& 67ms
<u>Physical evidence of damage:</u>  
<u>Anecdotal evidence of damage:</u>  
<u>Equipment delivered to Borrower:</u>  




HEAD	
Y / N	Rear head cap mounts securely to head
Y / N	Head skin fits securely over skull <b>-slightly small, does not fit 100% in rear</b>
Y / N	Head skin shows no sign of tears or damage <b>-nicks/cuts</b> 
Y / N	Interior components of skull cavity (ballast, accelerometer mount, accelerometers) securely attached
Y / N	Head securely mounted to OC joint
OTHER	


NECK	
Y / N	Neck cables slide freely through holes in neck plates
Y / N	Neck cables show no sign of fraying, broken strands, or kinking
Y / N	No evidence of debonding between neck pucks and plates If N – indicate which interface (where plate/puck 1 attach to upper neck load cell): <b>-debonding above pucks 4, 5</b> 
Y / N	No evidence of debonding or permanent compression in neck soft stop assemblies
Y / N	Neck securely attached to upper neck load cell
Y / N	Neck securely attached to lower neck load cell
Y / N	Neck pitch change joint mechanism mating teeth are engaged
OTHER	


SPINE	
Y / N	No evidence of debonding between thoracic spine flex joint and metal plates <b>-tears in left/right sides?</b> 
Y / N	No evidence of debonding between lumbar spine flex joint and metal plates
Y / N	Lumbar spine pitch change joint mechanism mating teeth are engaged
OTHER	

SHOULDER	
Y / N	Urethane shoulder pads show no evidence of contact
Y / N	Clavicles securely attached to sternum and shoulder
Y / N	No evidence of debonding, tearing, or permanent compression of posterior soft stops <b>-left stop slightly debonded</b> 
OTHER	

THORAX	
Y / N	No evidence of contact at top, bottom, or interior faces of rib damping material <b>-top interior left ribs 2, 5</b> <b>-top interior right rib 4</b> 
Y / N	No evidence of debonding between rib damping material and ribs
Y / N	CRUX anterior arms securely attached to anterior ribs
Y / N	CRUX posterior arms securely attached to double gimbals, spine
Y / N	Urethane bib is securely attached to ribs with no sign of tearing or washer penetration
Y / N	Ribs securely attached to posterior spine
Y / N	Rib stiffeners show no evidence of bending (no gaps between ribs and stiffeners)

OTHER	<p><b>-Right arm has a gouge near elbow</b></p> 
<b>ABDOMEN</b>	
Y / N	<p>No evidence of tearing, cuts, or broken stitches in upper abdomen bag and zipper  <b>-holes in left, right sides near zipper</b></p> 
Y / N	Upper abdomen insert securely attached to spine
Y / N	Upper abdomen insert shows no evidence of permanent set
Y / N	No evidence of tearing, cuts, or broken stitches in lower abdomen bag and zipper
Y / N	Lower abdomen insert securely attached to spine
Y / N	Lower abdomen insert shows no evidence of permanent set
<b>OTHER</b>	
<b>PELVIS</b>	
Y / N	Pelvis flesh fits securely over pelvis bones
Y / N	H-point tool fits securely into hole on both sides of pelvis
OTHER	<p><b>-holes in pelvis flesh near ASIS anterior surfaces</b></p> 
<b>FEMUR</b>	
Y / N	Acetabular load cells firmly attached
Y / N	Femur load cells firmly attached
Y / N	No evidence of deformation of knee slider bump stop

Y / <b>N</b>	No cuts, tears, or scuffing of knee flesh <b>-cuts/tears/hole in both knee flesh covers</b>
	
OTHER	


LOWER EXTREMITY (LX)	
<b>Y</b> / N	Rotational potentiometers in ankle securely attached
<b>Y</b> / N	Achilles tendon provides resistance to dorsiflexion
<b>Y</b> / N	No evidence of debonding, tearing, or permanent compression of ankle soft stops
OTHER	<b>-Both feet starting to tear at rear</b>
	


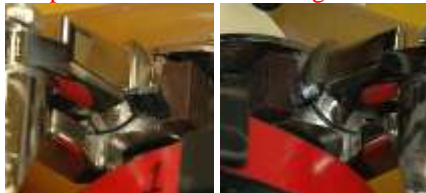


JACKET	
<b>Y</b> / N	Rib stiffeners show no sign of permanent deformation
<b>Y</b> / N	No evidence of tears or holes in jacket fabric, Velcro, or zippers
OTHER	

# THOR Inspection Checklist

Date: <b>12/13/2012</b>
NHTSA Representative: <b>James Saunders</b>
Witness(es):
Inspection type (check one): <input checked="" type="checkbox"/> PRE <input type="checkbox"/> POST
Dummy S/N: <b>0016</b>
Dummy Description: <b>Thor NT 50<sup>th</sup> Male</b>
Date of last Certification or Inspection: <b>12/10/2012</b>
<u>Tests conducted since last full certification or inspection:</u> <u>Since last inspection:</u> <b>RC5141 Left side Camry</b> <u>Since last certification:</u> <b>RD5227 Right side Versa</b> <b>RC5142 Right side Camry</b> <b>RD5226 Left side Versa</b> <b>RD4200 Left side Elantra</b> <b>RC5141 Left side Camry</b>
<u>Known errors in data channels (no data, clipping, unexpected drops):</u>  V2P2 PVCG AX - Noise spikes at 79 & 116ms - <b>OK</b> V2P2 PVAR FX - Questionable between 109 & 125ms - <b>Nothing observable</b> V2P2 PVAR FY - Noise spikes at 109 & 125ms - <b>Nothing observable</b> V2P2 FMRL FX - Noise spikes on data - <b>loose connector - repaired</b> V2P2 FMRL FY - Noise spikes on data - <b>loose connector - repaired</b> V2P2 FOTL AZ - Channel Failed - <b>Known Dead channel</b> V2P2 TBRL MY - Questionable between 53 & 63ms - <b>OK</b>
<u>Physical evidence of damage:</u>
<u>Anecdotal evidence of damage:</u>
<u>Equipment delivered to Borrower:</u>  <b>Thor 16 ATD</b>


HEAD	
Y / N	Rear head cap mounts securely to head
Y / N	Head skin fits securely over skull
Y / N	Head skin shows no sign of tears or damage
Y / N	Interior components of skull cavity (ballast, accelerometer mount, accelerometers) securely attached
Y / N	Head securely mounted to OC joint
OTHER	

NECK	
Y / N	Neck cables slide freely through holes in neck plates
Y / N	Neck cables show no sign of fraying, broken strands, or kinking
Y / N	<p>No evidence of debonding between neck pucks and plates            If N – indicate which interface (where plate/puck 1 attach to upper neck load cell):  <b>-cracks in neck rubber, 2-3, 3-4</b>  <b>-Lower rear neck stop is missing</b></p> 
Y / N	No evidence of debonding or permanent compression in neck soft stop assemblies
Y / N	Neck securely attached to upper neck load cell
Y / N	Neck securely attached to lower neck load cell
Y / N	Neck pitch change joint mechanism mating teeth are engaged
OTHER	

SPINE	
Y / N	No evidence of debonding between thoracic spine flex joint and metal plates
Y / N	No evidence of debonding between lumbar spine flex joint and metal plates
Y / N	Lumbar spine pitch change joint mechanism mating teeth are engaged
OTHER	
SHOULDER	
Y / N	Urethane shoulder pads show no evidence of contact <b>-small white mark on left shoulder</b> 
Y / N	Clavicles securely attached to sternum and shoulder
Y / N	No evidence of debonding, tearing, or permanent compression of posterior soft stops
OTHER	<b>-Stops on shoulder interacting with mechanism that rotates on the y-axis are breaking.</b> 
THORAX	
Y / N	No evidence of contact at top, bottom, or interior faces of rib damping material <b>-slight contact top right of rib #2 under arm</b> 
Y / N	No evidence of debonding between rib damping material and ribs <b>-right front of rib #5</b> 
Y / N	CRUX anterior arms securely attached to anterior ribs
Y / N	CRUX posterior arms securely attached to double gimbals, spine



Y / N	Urethane bib is securely attached to ribs with no sign of tearing or washer penetration
Y / N	Ribs securely attached to posterior spine
Y / N	Rib stiffeners show no evidence of bending (no gaps between ribs and stiffeners)
OTHER	- <b>Left lower IR-Tracc sticks during compression</b>

**ABDOMEN**

Y / N	No evidence of tearing, cuts, or broken stitches in upper abdomen bag and zipper
Y / N	Upper abdomen insert securely attached to spine
Y / N	Upper abdomen insert shows no evidence of permanent set
Y / N	No evidence of tearing, cuts, or broken stitches in lower abdomen bag and zipper <b>-torn stitches on left/right side at leg zipper</b>
	
Y / N	Lower abdomen insert securely attached to spine
Y / N	Lower abdomen insert shows no evidence of permanent set
OTHER	


**PELVIS**


Y / N	Pelvis flesh fits securely over pelvis bones
Y / N	H-point tool fits securely into hole on both sides of pelvis
OTHER	





FEMUR	
Y / N	Acetabular load cells firmly attached
Y / N	Femur load cells firmly attached
Y / N	No evidence of deformation of knee slider bump stop
Y / N	No cuts, tears, or scuffing of knee flesh
OTHER	
LOWER EXTREMITY (LX)	
Y / N	Rotational potentiometers in ankle securely attached
Y / N	Achilles tendon provides resistance to dorsiflexion
Y / N	No evidence of debonding, tearing, or permanent compression of ankle soft stops <b>-ankle roll stops cracked</b>
	
OTHER	<b>-Right leg skin is tearing</b> <b>-Right leg has a chip out of structural ring</b>
	
JACKET	
Y / N	Rib stiffeners show no sign of permanent deformation
Y / N	No evidence of tears or holes in jacket fabric, Velcro, or zippers
OTHER	


# THOR Inspection Checklist

Date: <b>12/17/2012</b>
NHTSA Representative: <b>James Saunders</b>
Witness(es):
Inspection type (check one): <input type="checkbox"/> PRE <input checked="" type="checkbox"/> POST
Dummy S/N: <b>0016</b>
Dummy Description: <b>Thor NT 50<sup>th</sup> Male</b>
Date of last Certification or Inspection: <b>12/13/2012</b>
<u>Tests conducted since last full certification or inspection:</u> <u>Since last inspection:</u> <b>RC5369 Left side CR-V</b> <u>Since last certification:</u> <b>RD5227 Right side Versa</b> <b>RC5142 Right side Camry</b> <b>RD5226 Left side Versa</b> <b>RD4200 Left side Elantra</b> <b>RC5141 Left side Camry</b> <b>RC5369 Left side CR-V</b>
<u>Known errors in data channels (no data, clipping, unexpected drops):</u>  V2P2 PVCG AX - Noise spikes at 79 & 116ms - <b>OK</b> V2P2 PVAR FX - Questionable between 109 & 125ms - <b>Nothing observable</b> V2P2 PVAR FY - Noise spikes at 109 & 125ms - <b>Nothing observable</b> V2P2 FMRL FX - Noise spikes on data - <b>loose connector - repaired</b> V2P2 FMRL FY - Noise spikes on data - <b>loose connector - repaired</b> V2P2 FOTL AZ - Channel Failed - <b>Known Dead channel</b> V2P2 TBRL MY - Questionable between 53 & 63ms - <b>OK</b>
<u>Physical evidence of damage:</u>
<u>Anecdotal evidence of damage:</u>
<u>Equipment delivered to Borrower:</u>  <b>Thor 16 ATD</b>



HEAD	
Y / N	Rear head cap mounts securely to head
Y / N	Head skin fits securely over skull
Y / N	Head skin shows no sign of tears or damage <b>-Small scrapes on right side of head</b> 
Y / N	Interior components of skull cavity (ballast, accelerometer mount, accelerometers) securely attached
Y / N	Head securely mounted to OC joint
OTHER	

NECK	
Y / N	Neck cables slide freely through holes in neck plates
Y / N	Neck cables show no sign of fraying, broken strands, or kinking
Y / N	No evidence of debonding between neck pucks and plates If N – indicate which interface (where plate/puck 1 attach to upper neck load cell): <b>-cracks in neck rubber, 2-3, 3-4</b> <b>-Lower rear neck stop is missing</b> 
Y / N	No evidence of debonding or permanent compression in neck soft stop assemblies
Y / N	Neck securely attached to upper neck load cell
Y / N	Neck securely attached to lower neck load cell
Y / N	Neck pitch change joint mechanism mating teeth are engaged
OTHER	
SPINE	
Y / N	No evidence of debonding between thoracic spine flex joint and metal plates
Y / N	No evidence of debonding between lumbar spine flex joint and metal plates
Y / N	Lumbar spine pitch change joint mechanism mating teeth are engaged
OTHER	

SHOULDER	
Y / N	Urethane shoulder pads show no evidence of contact <b>-small white mark on left shoulder</b> 
Y / N	Clavicles securely attached to sternum and shoulder
Y / N	No evidence of debonding, tearing, or permanent compression of posterior soft stops
OTHER	<b>-Stops on shoulder interacting with mechanism that rotates on the y-axis are breaking.</b> 
THORAX	
Y / N	No evidence of contact at top, bottom, or interior faces of rib damping material <b>-slight contact top right of rib #2 under arm</b> 
Y / N	No evidence of debonding between rib damping material and ribs <b>-right front of rib #5</b> 
Y / N	CRUX anterior arms securely attached to anterior ribs
Y / N	CRUX posterior arms securely attached to double gimbals, spine
Y / N	Urethane bib is securely attached to ribs with no sign of tearing or washer penetration
Y / N	Ribs securely attached to posterior spine
Y / N	Rib stiffeners show no evidence of bending (no gaps between ribs and stiffeners)
OTHER	- <b>Left lower IR-Tracc sticks during compression</b>

ABDOMEN	
Y / N	No evidence of tearing, cuts, or broken stitches in upper abdomen bag and zipper
Y / N	Upper abdomen insert securely attached to spine
Y / N	Upper abdomen insert shows no evidence of permanent set
Y / N	No evidence of tearing, cuts, or broken stitches in lower abdomen bag and zipper <b>-torn stitches on left/right side at leg zipper</b>
	
Y / N	Lower abdomen insert securely attached to spine
Y / N	Lower abdomen insert shows no evidence of permanent set
OTHER	

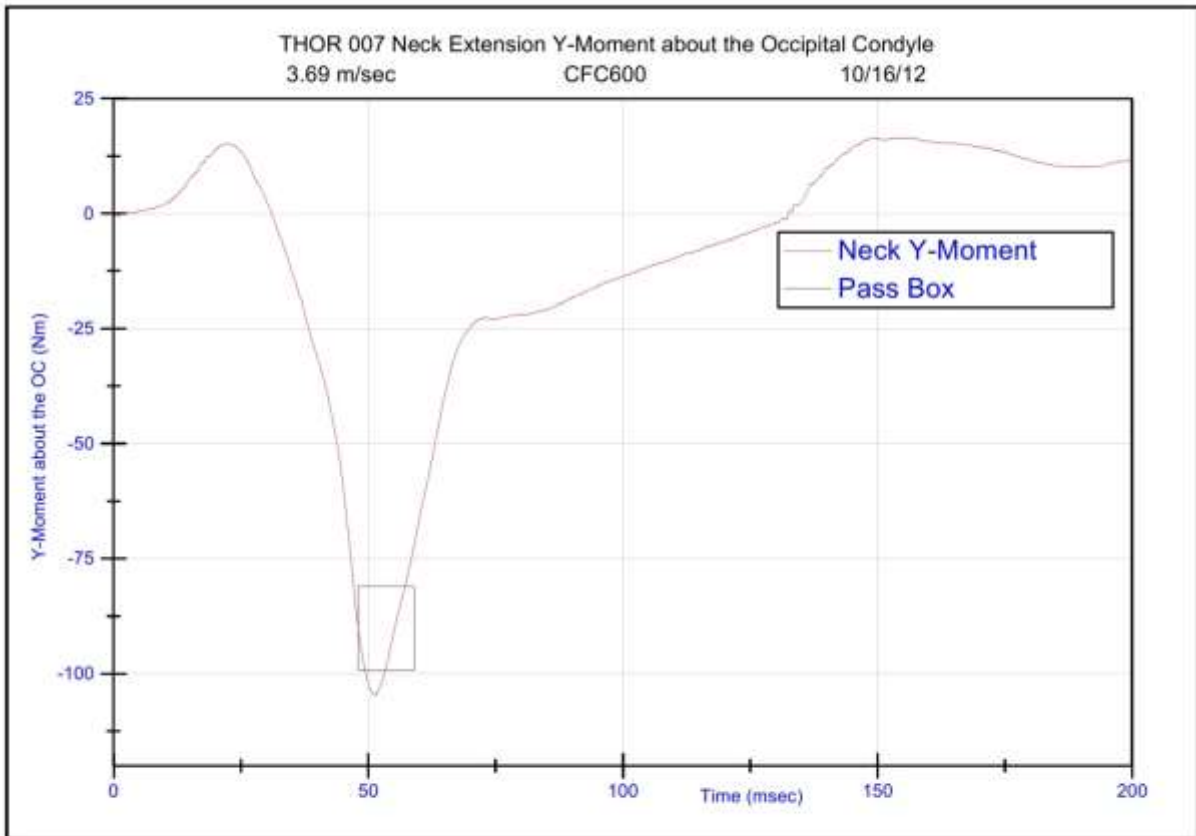
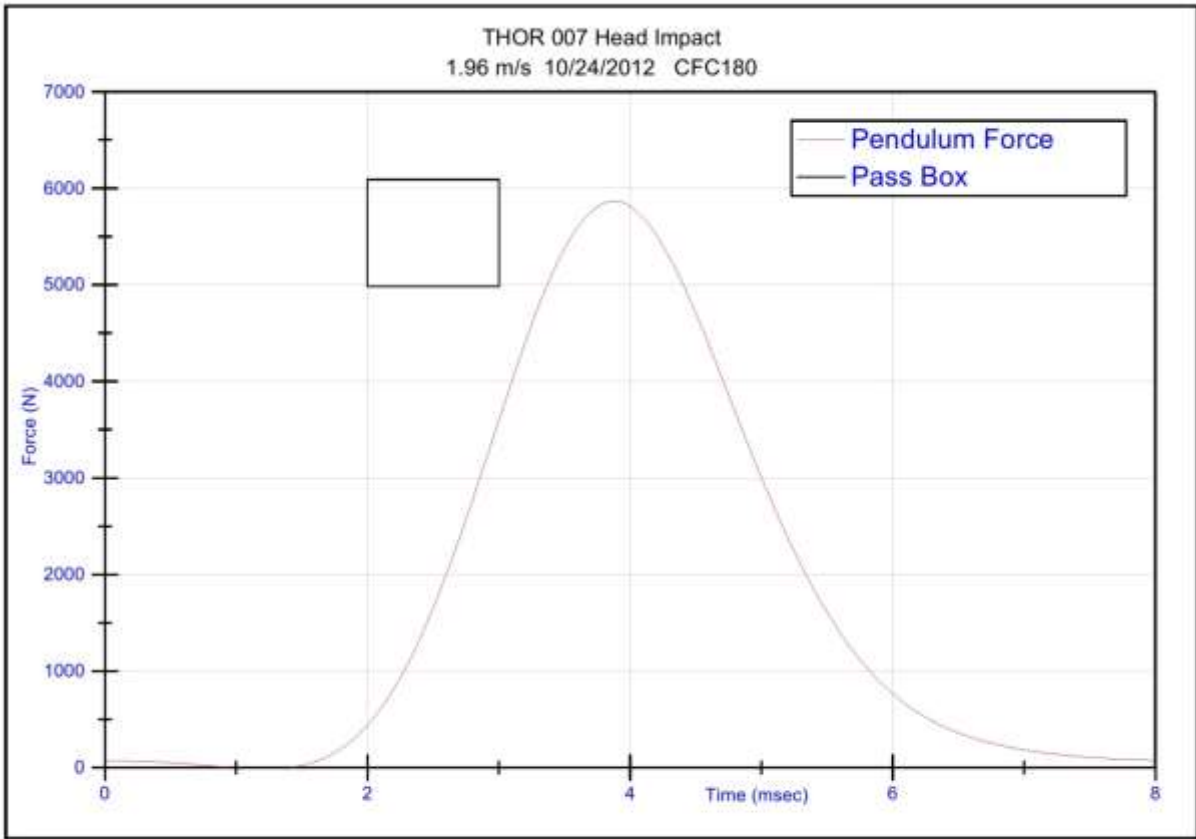
PELVIS	
Y / N	Pelvis flesh fits securely over pelvis bones
Y / N	H-point tool fits securely into hole on both sides of pelvis
OTHER	

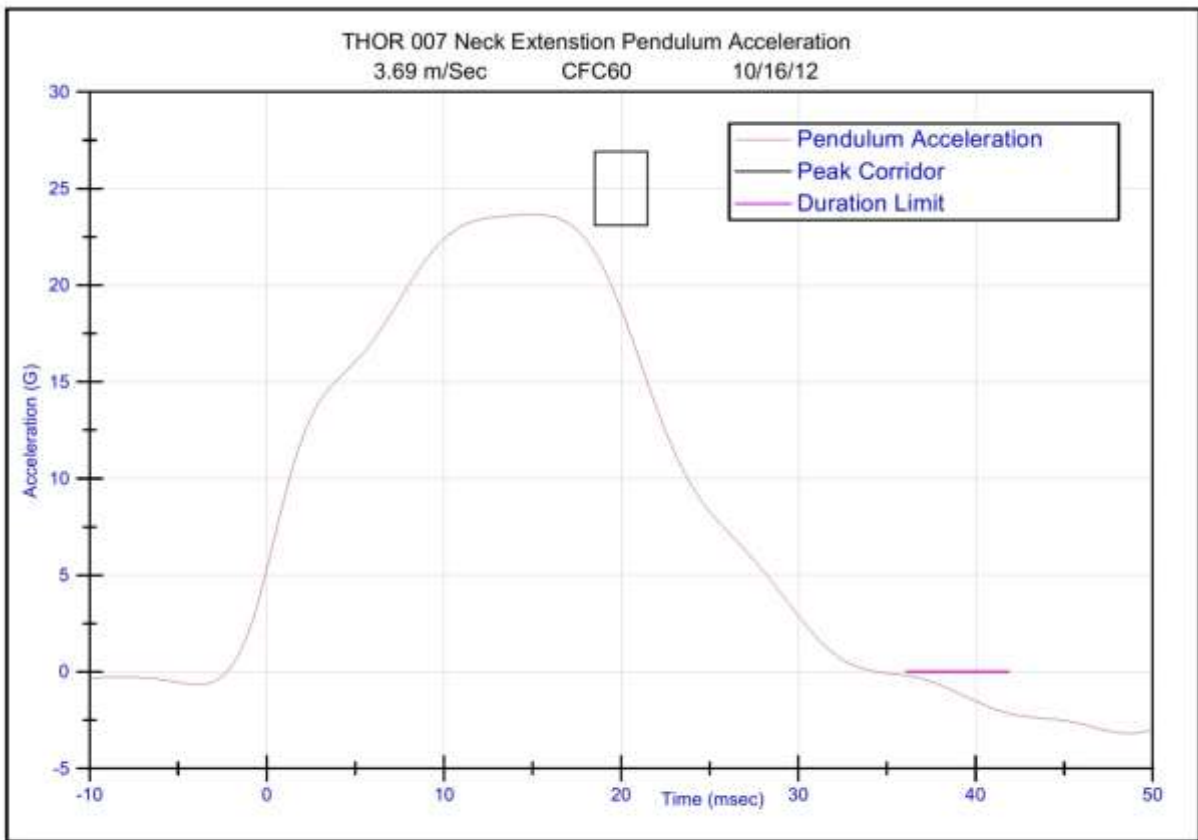
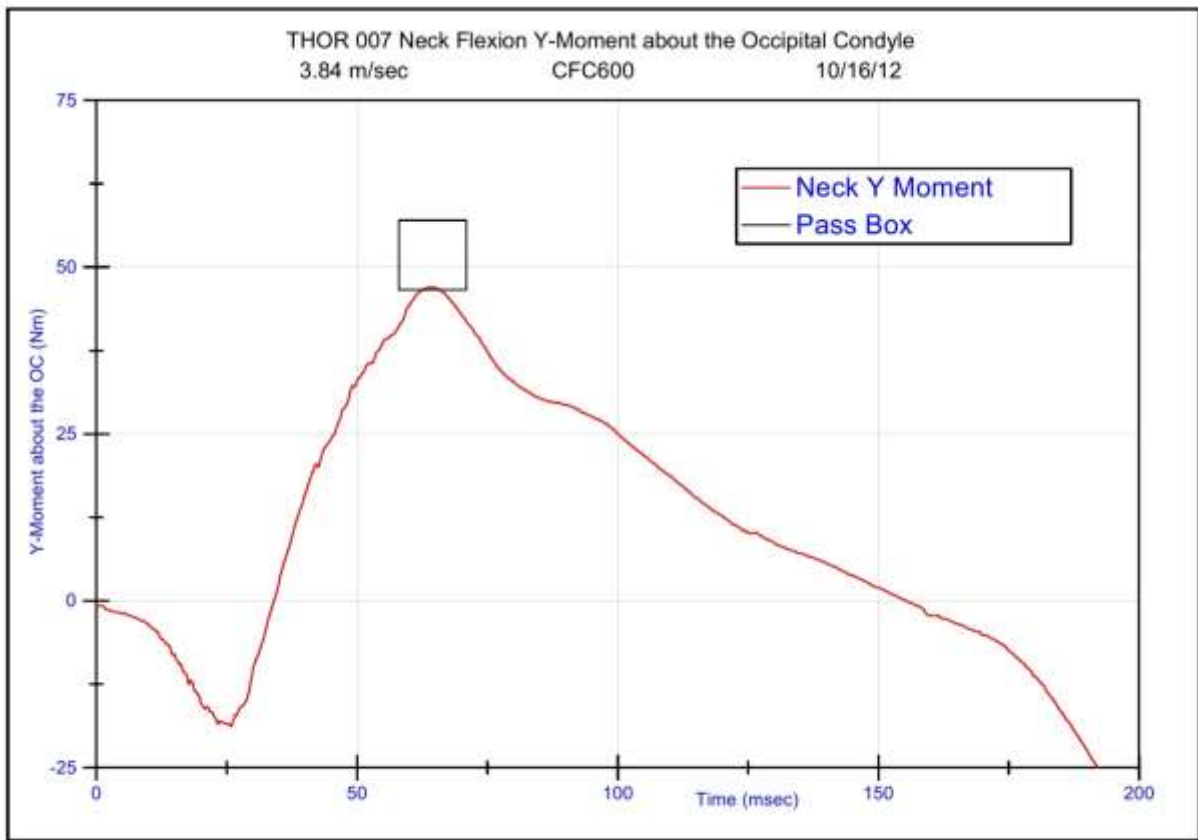
FEMUR	
Y / N	Acetabular load cells firmly attached
Y / N	Femur load cells firmly attached
Y / N	No evidence of deformation of knee slider bump stop
Y / N	No cuts, tears, or scuffing of knee flesh
OTHER	
LOWER EXTREMITY (LX)	
Y / N	Rotational potentiometers in ankle securely attached
Y / N	Achilles tendon provides resistance to dorsiflexion
Y / N	No evidence of debonding, tearing, or permanent compression of ankle soft stops <b>-ankle roll stops cracked</b>
	
OTHER	<b>-Right leg skin is tearing</b> <b>-Right leg has a chip out of structural ring</b>
	
JACKET	
Y / N	Rib stiffeners show no sign of permanent deformation
Y / N	No evidence of tears or holes in jacket fabric, Velcro, or zippers
OTHER	

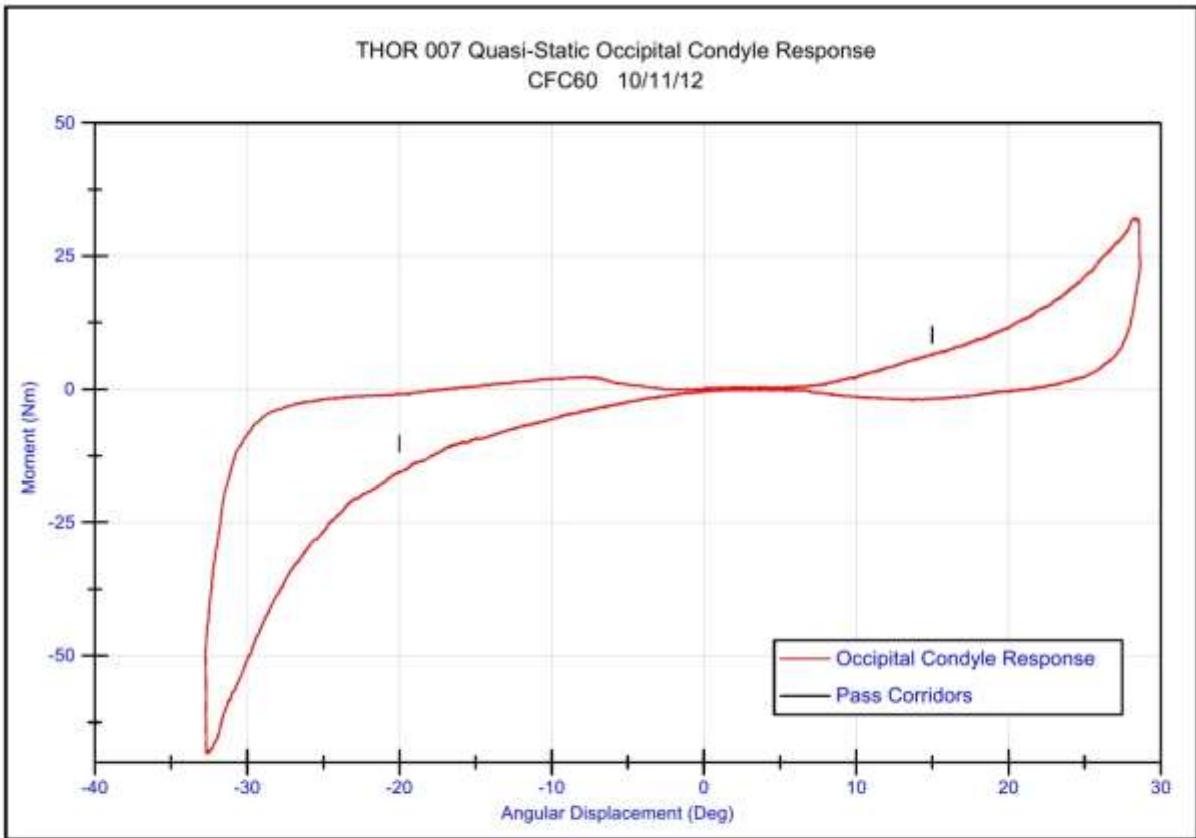
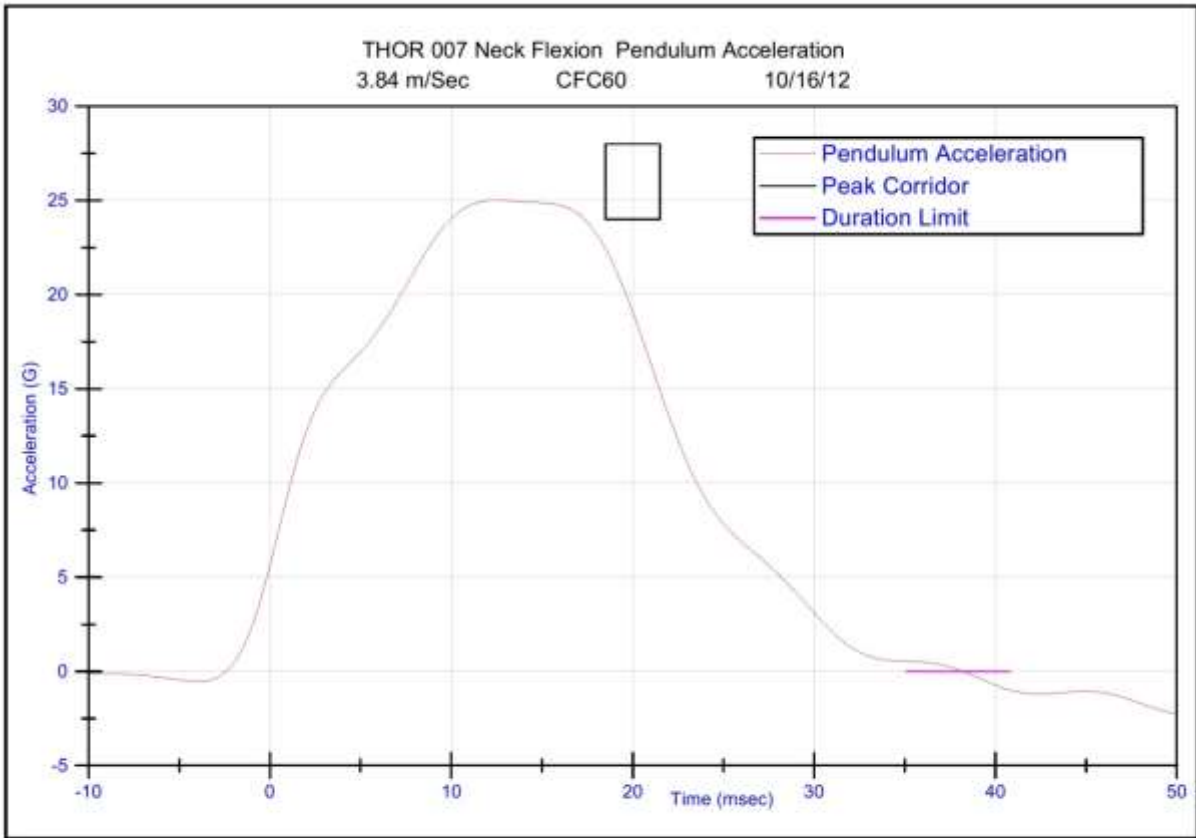
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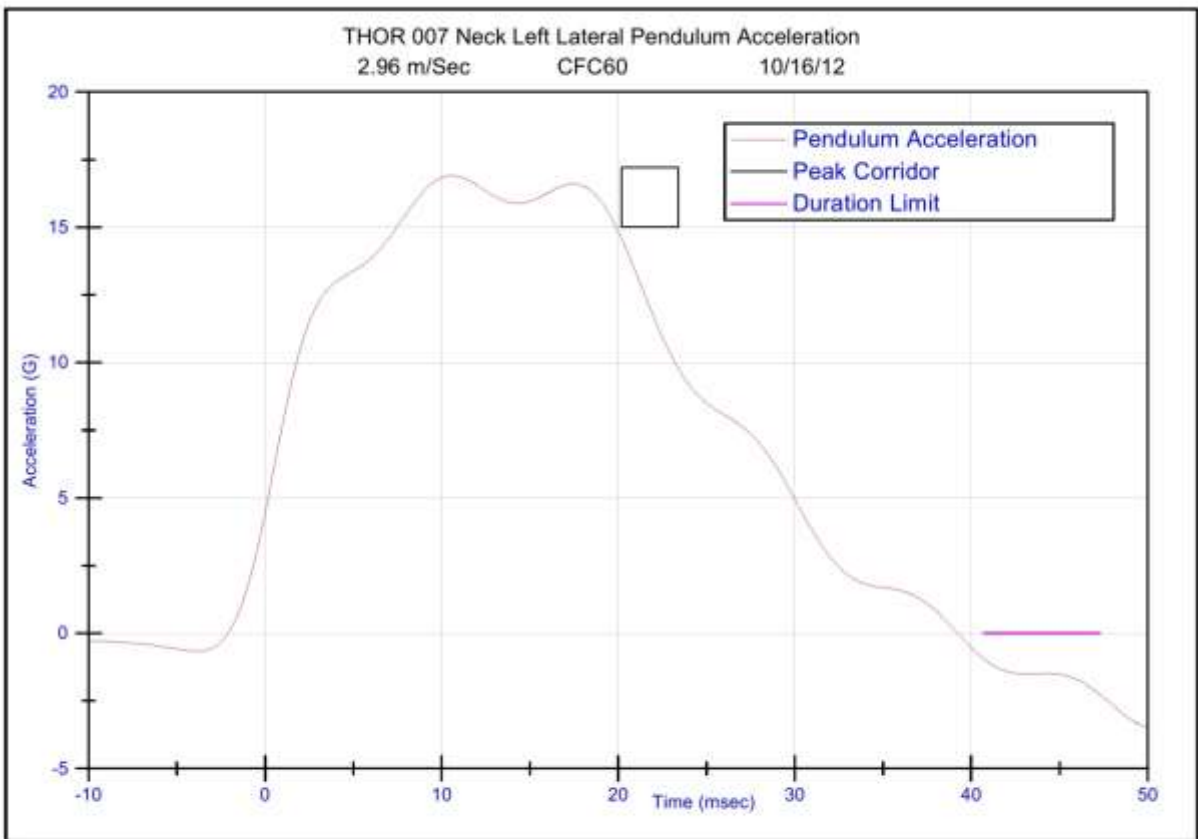
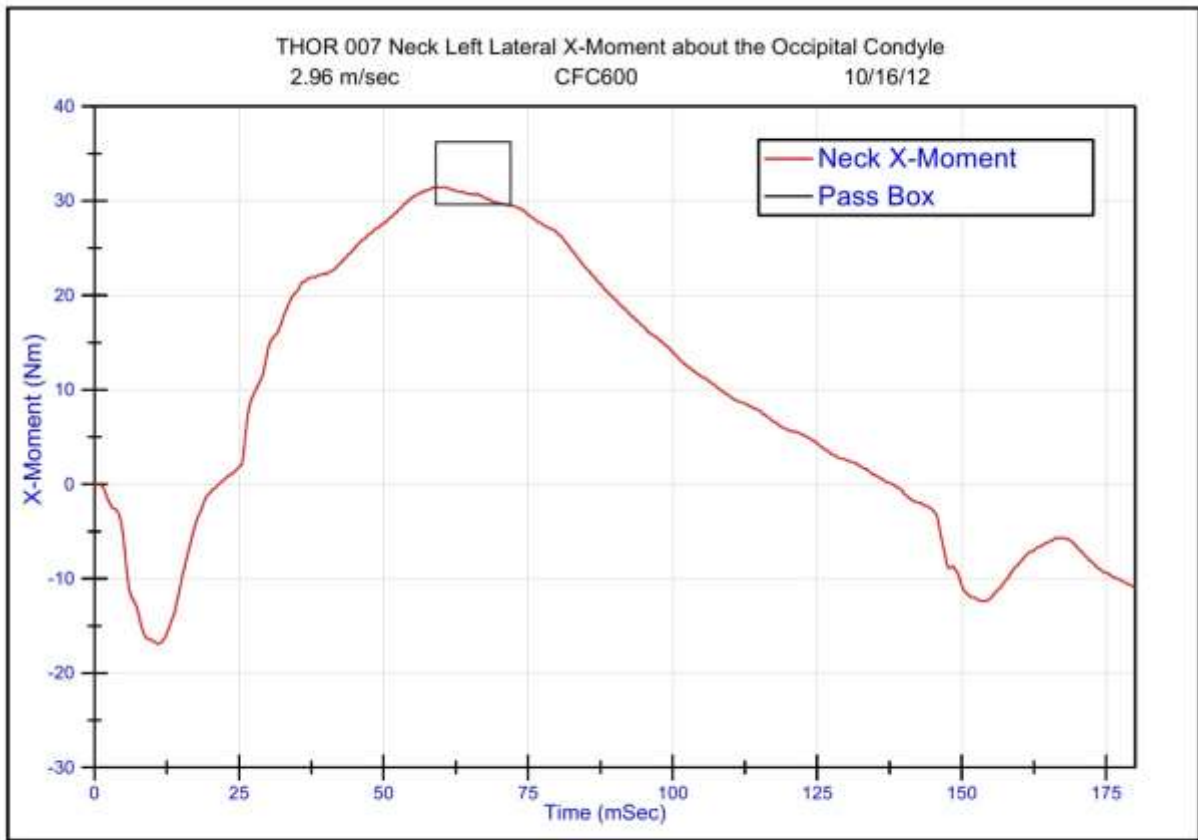
## DUMMY CALIBRATIONS

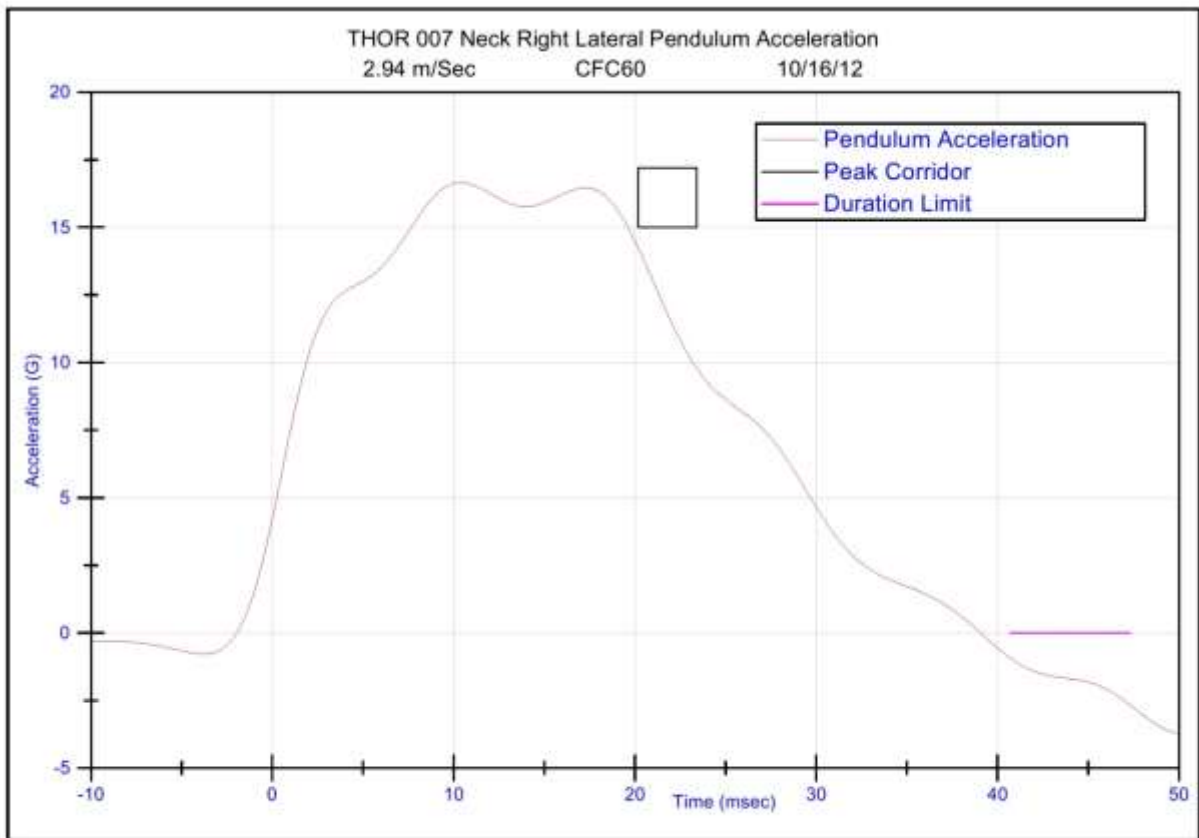
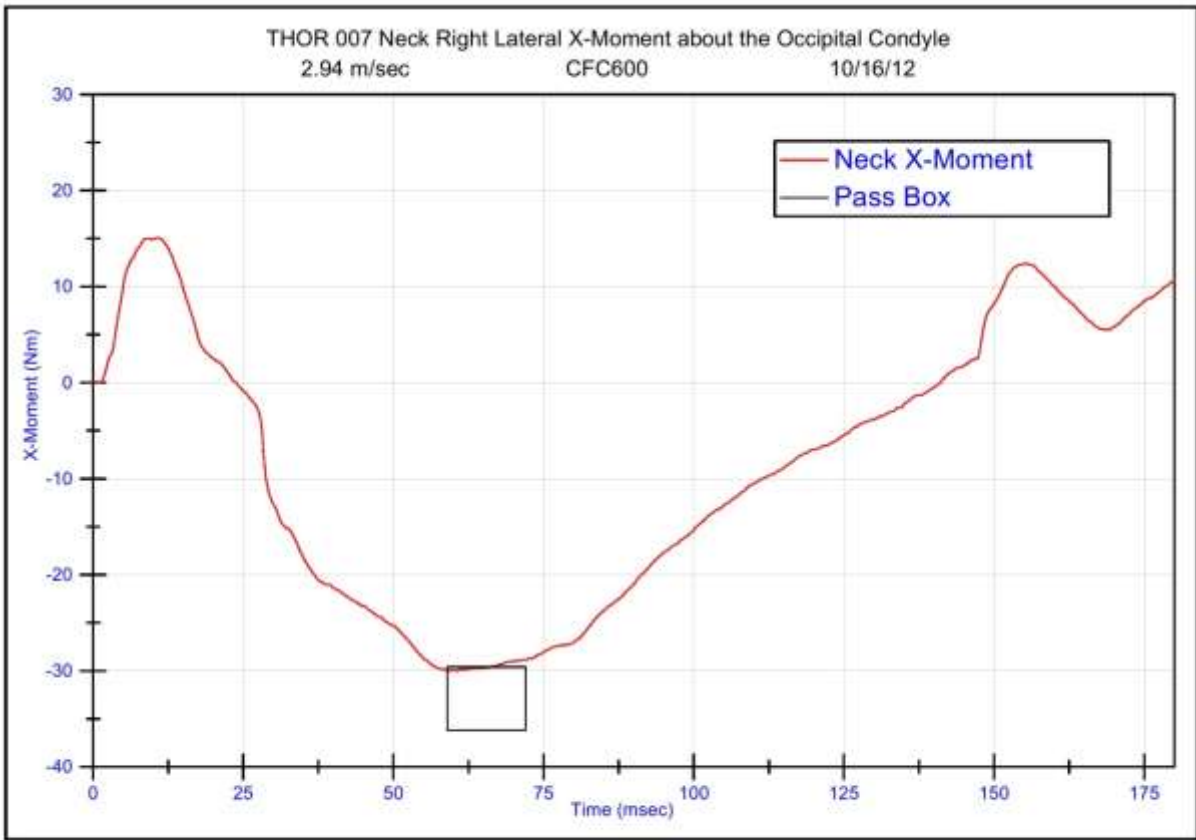
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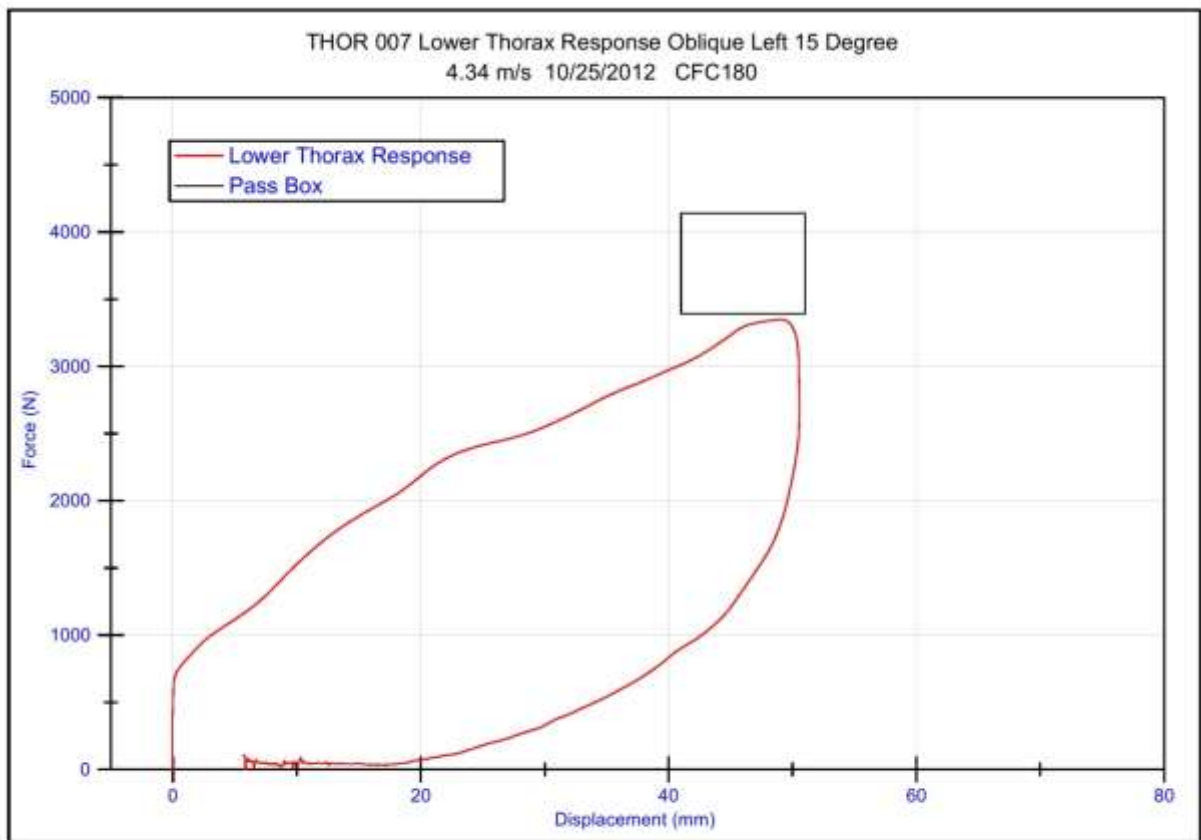
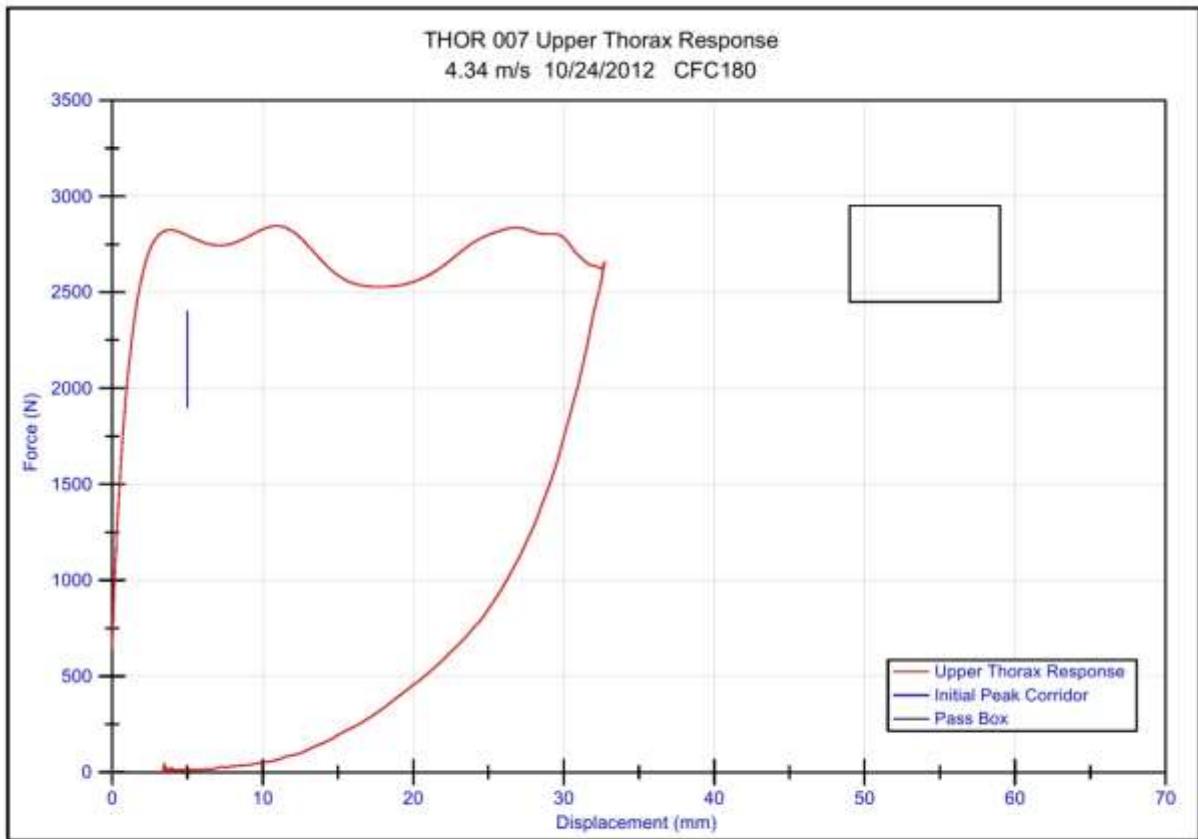


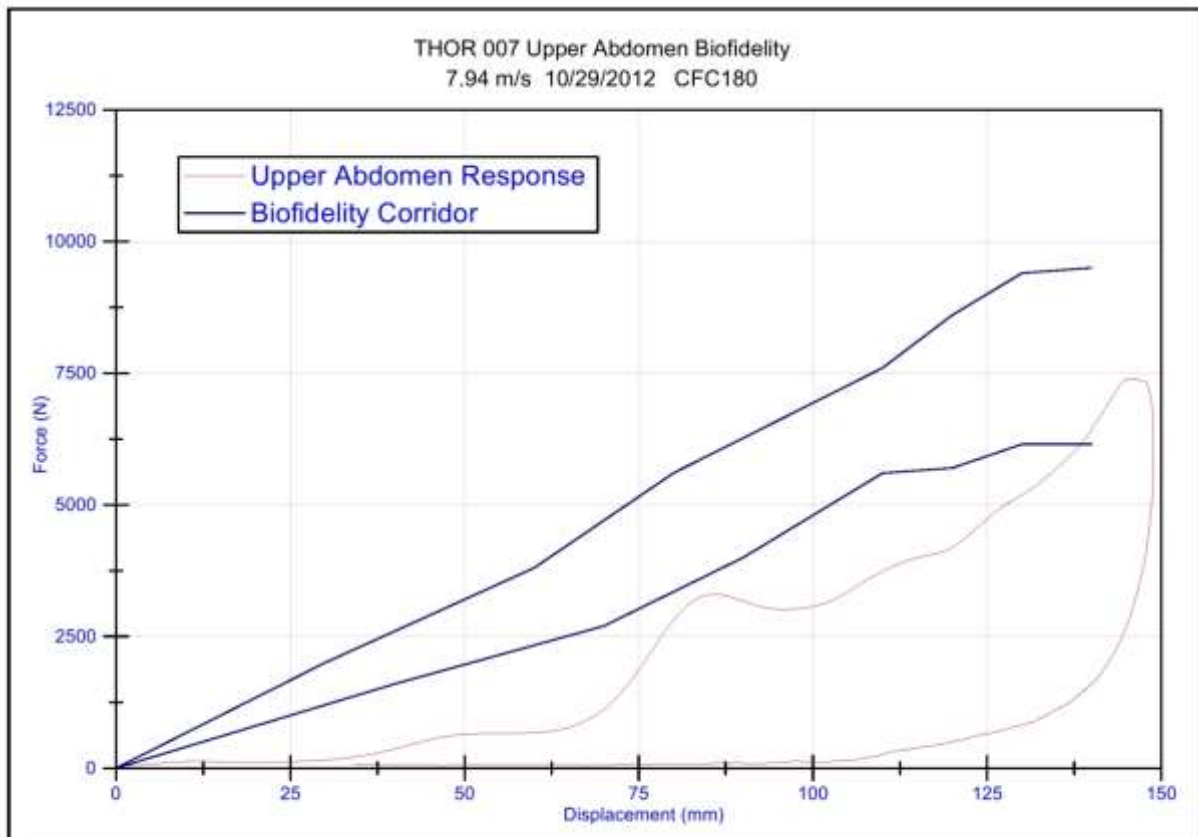
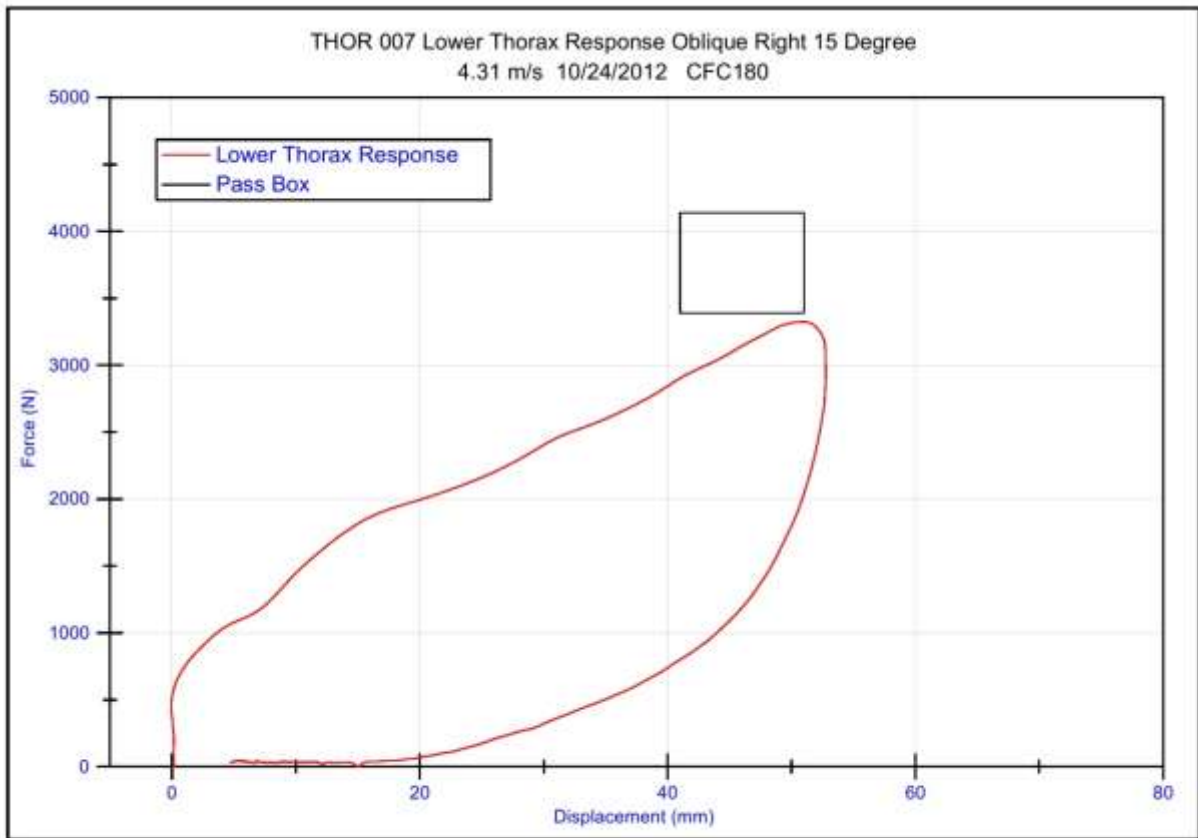




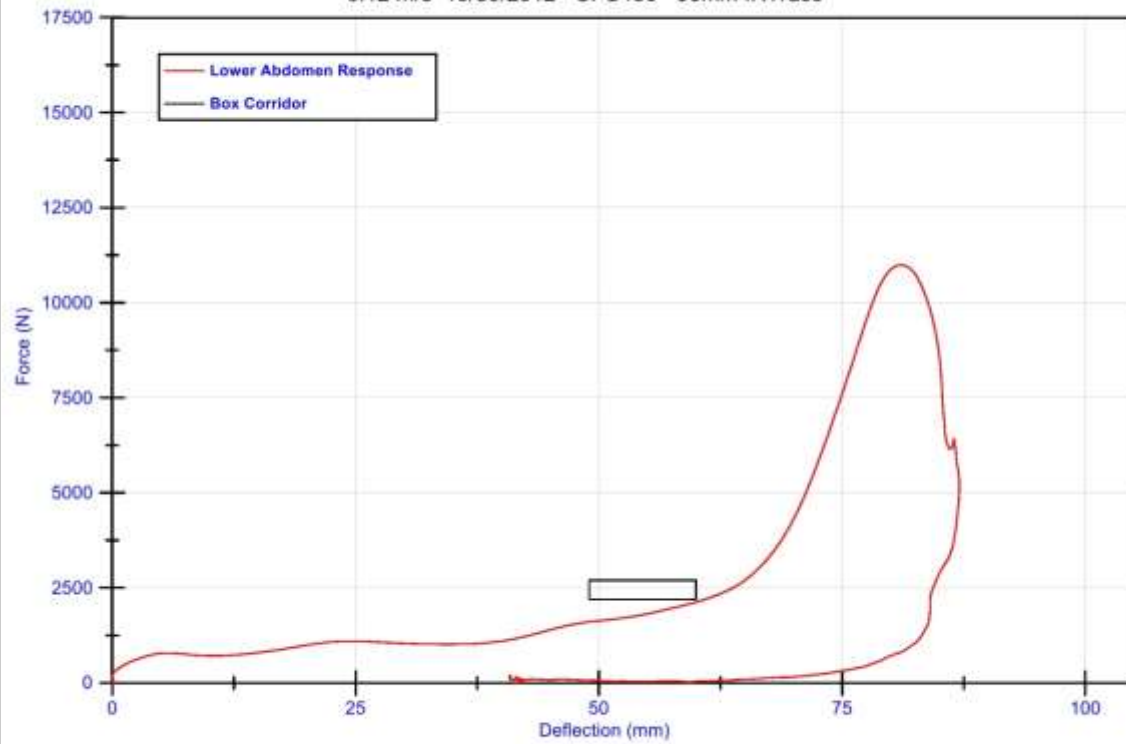






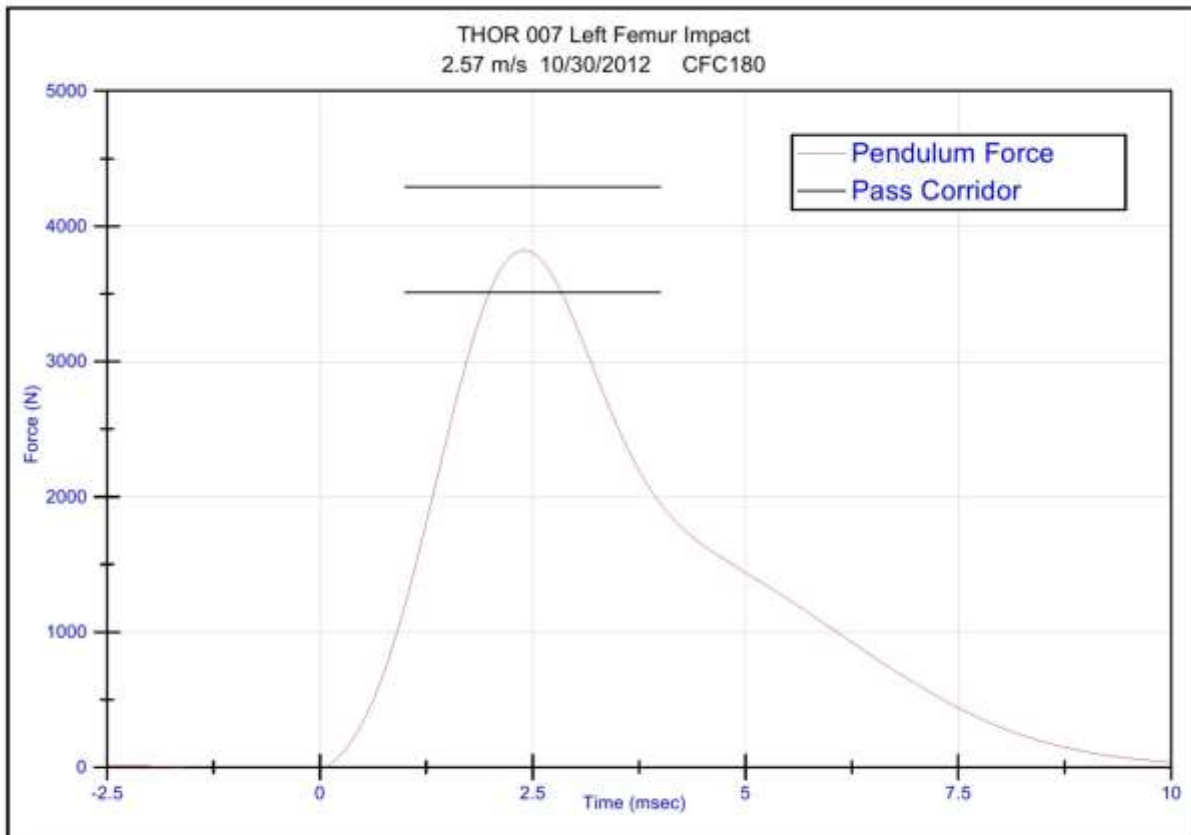
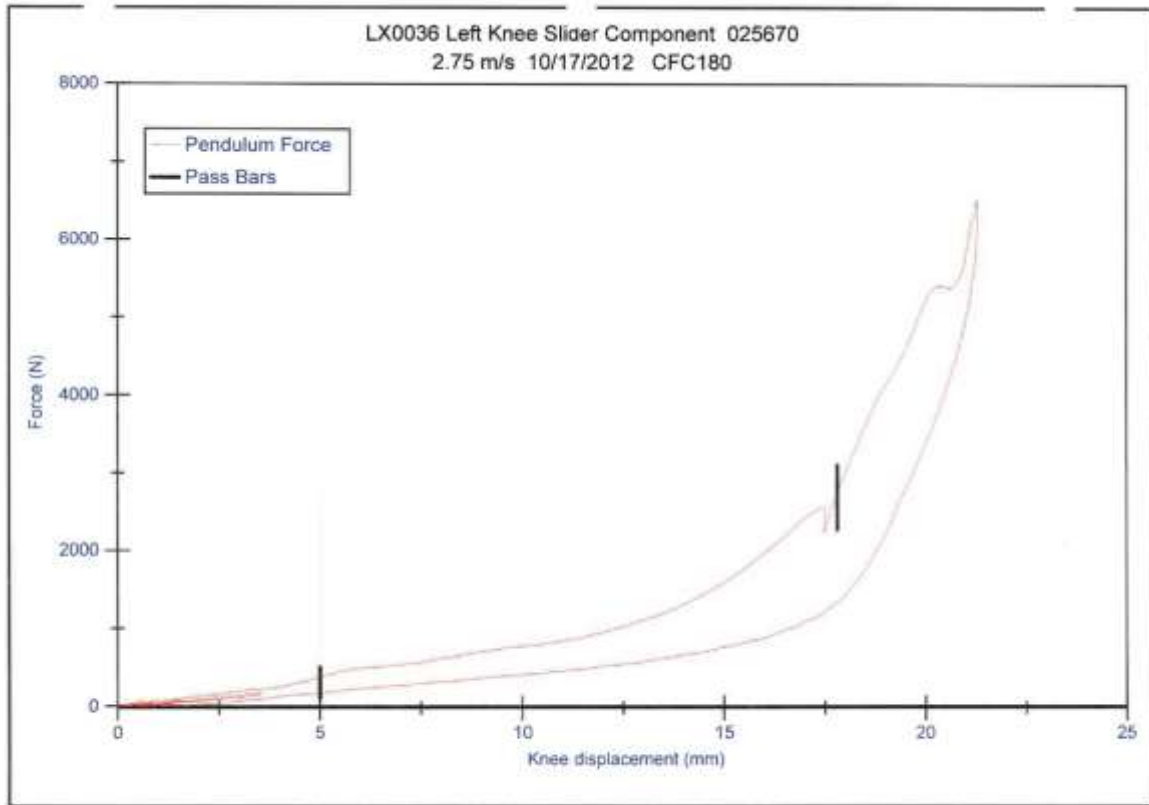


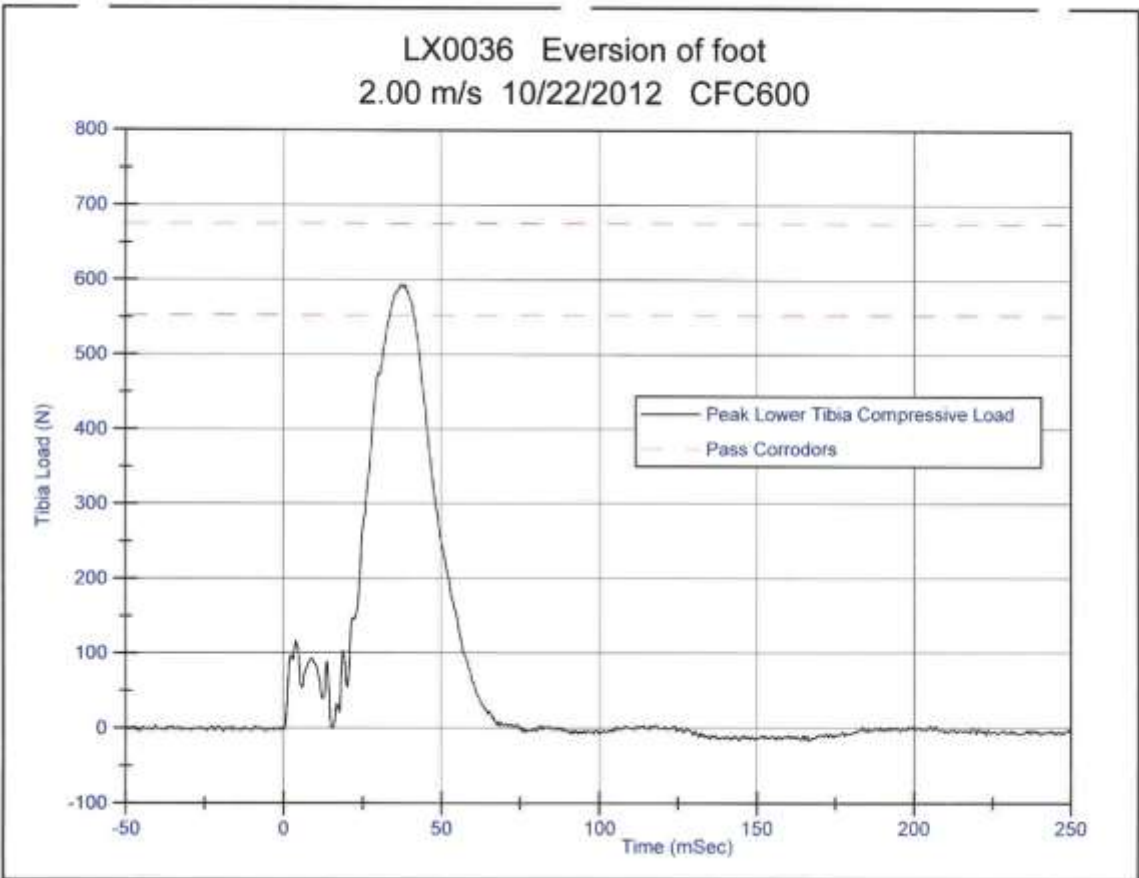
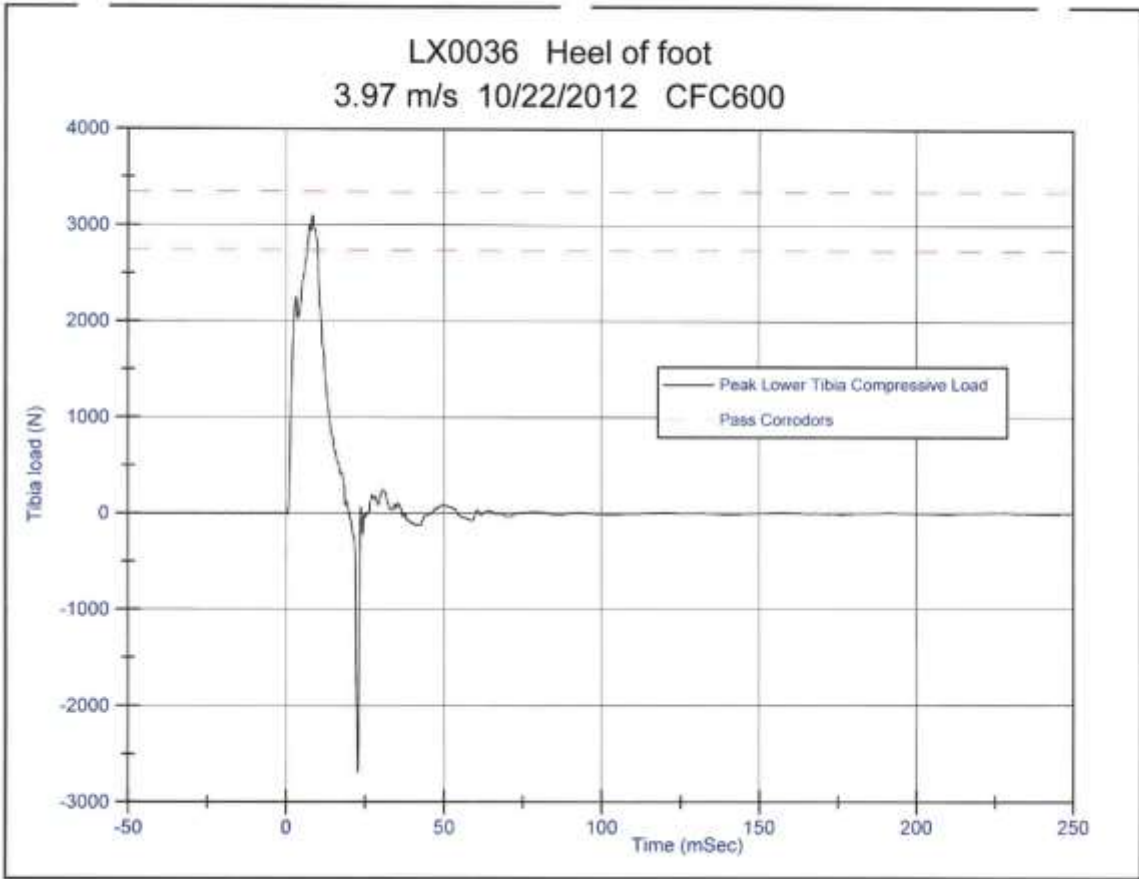
THOR 007 Lower Abdomen Response  
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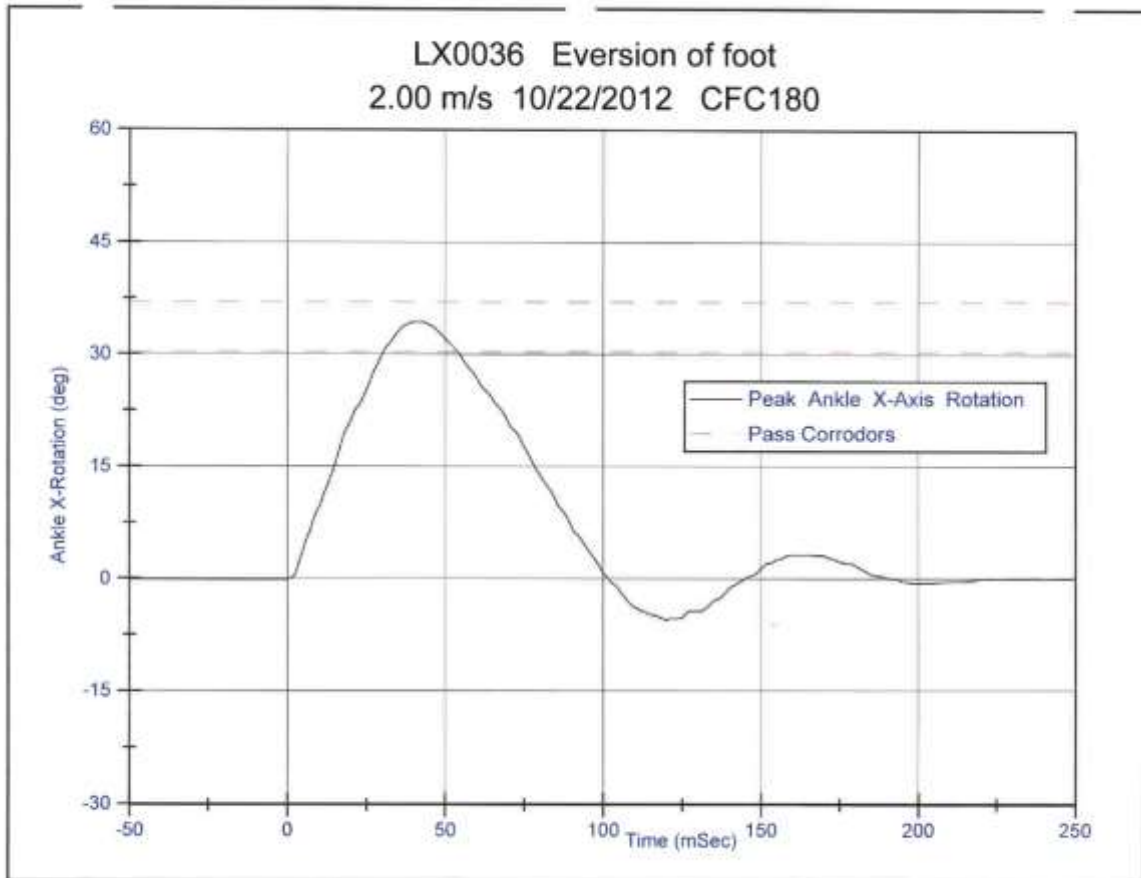
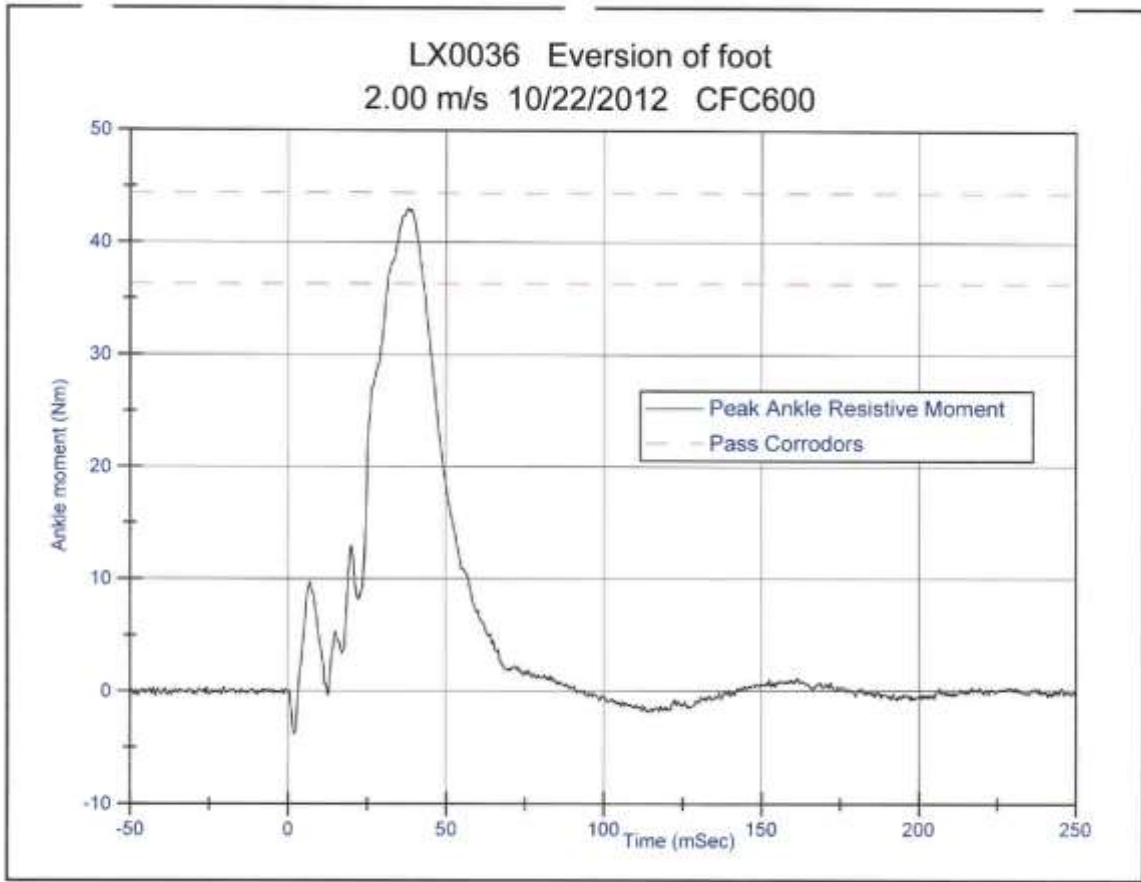


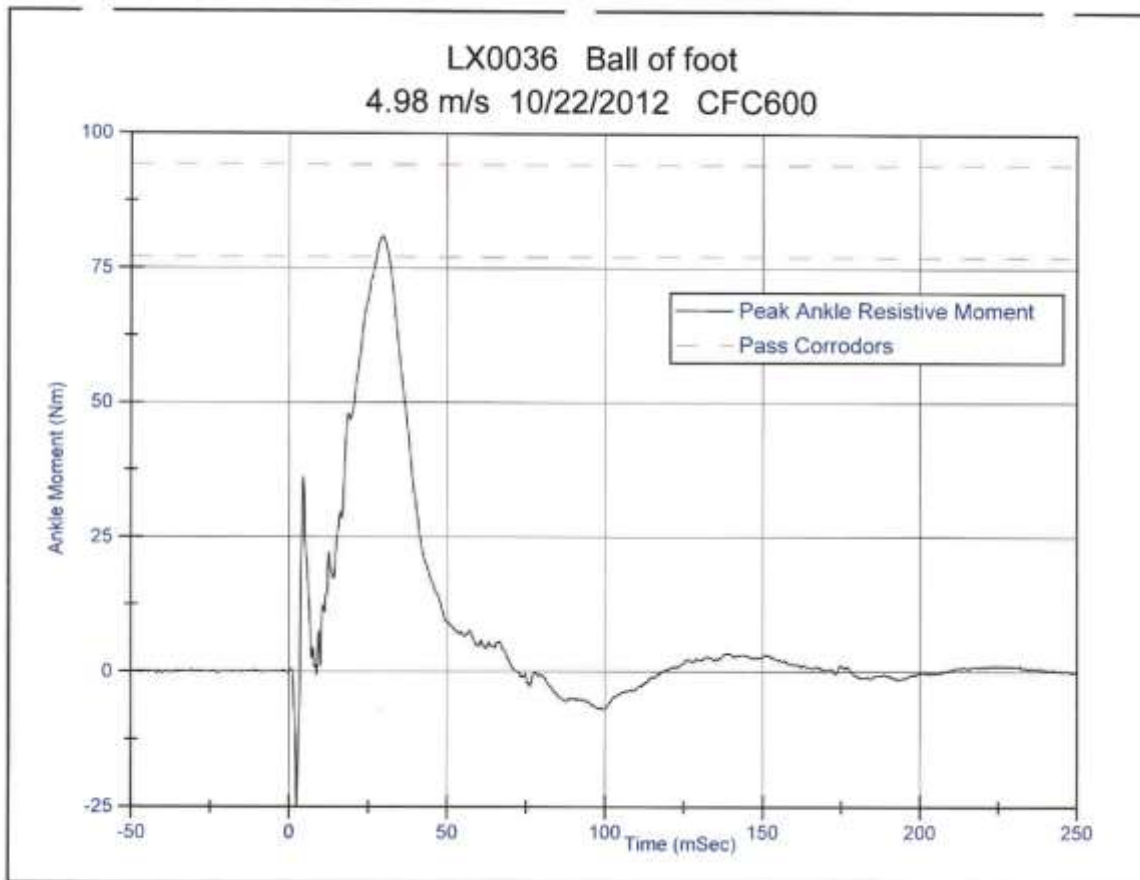
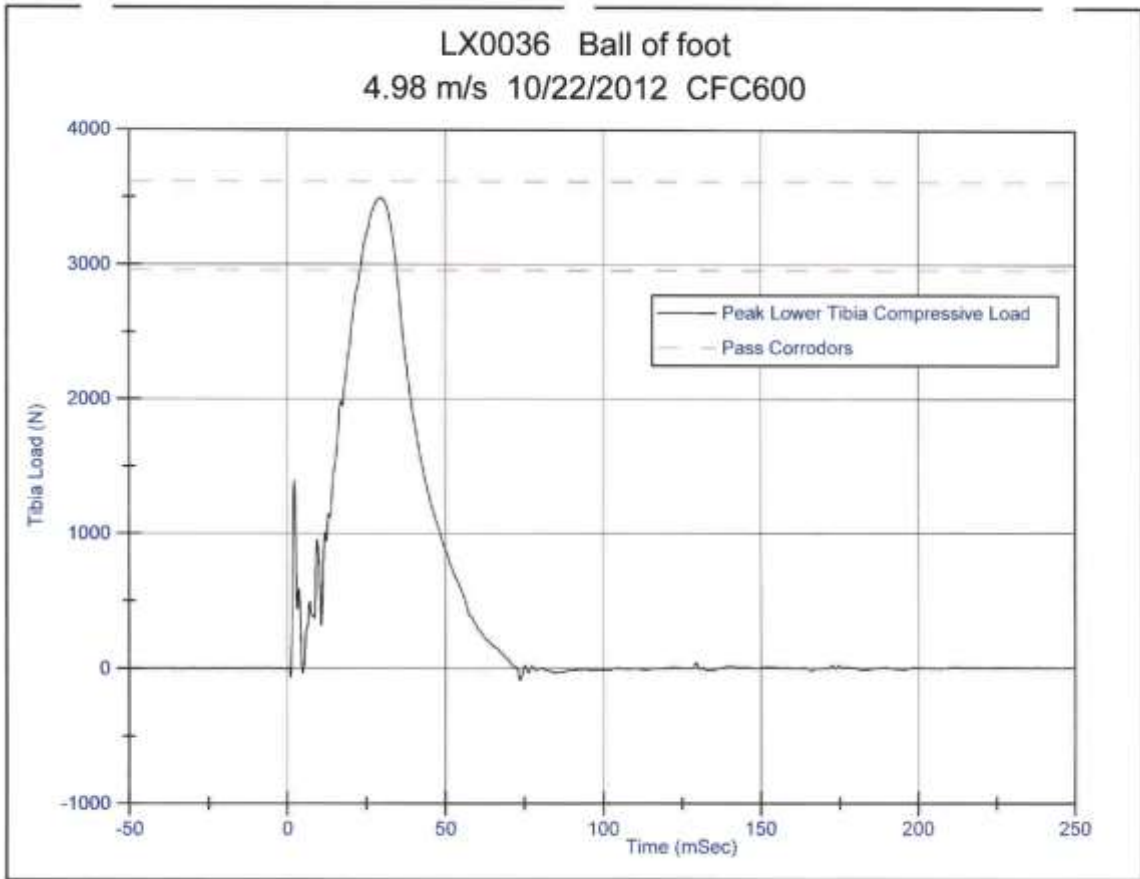
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**LX0036 / LX0037**

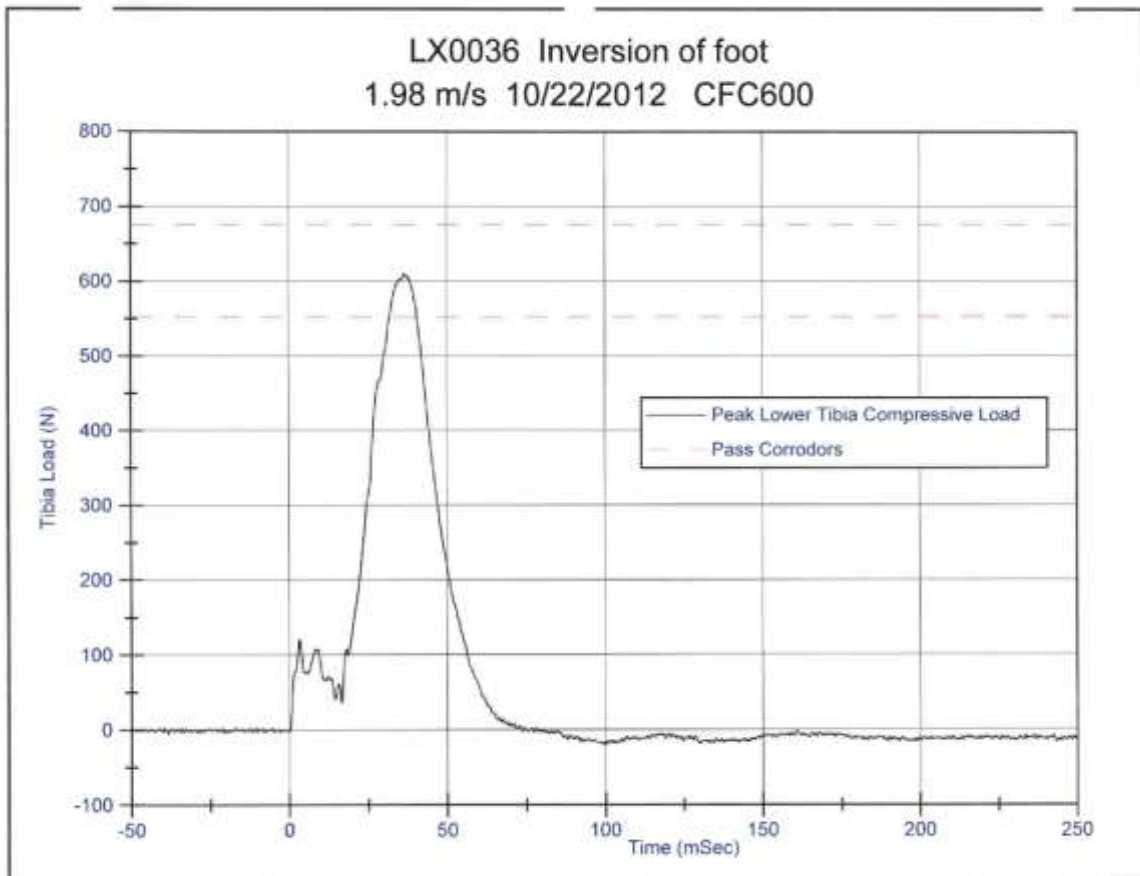
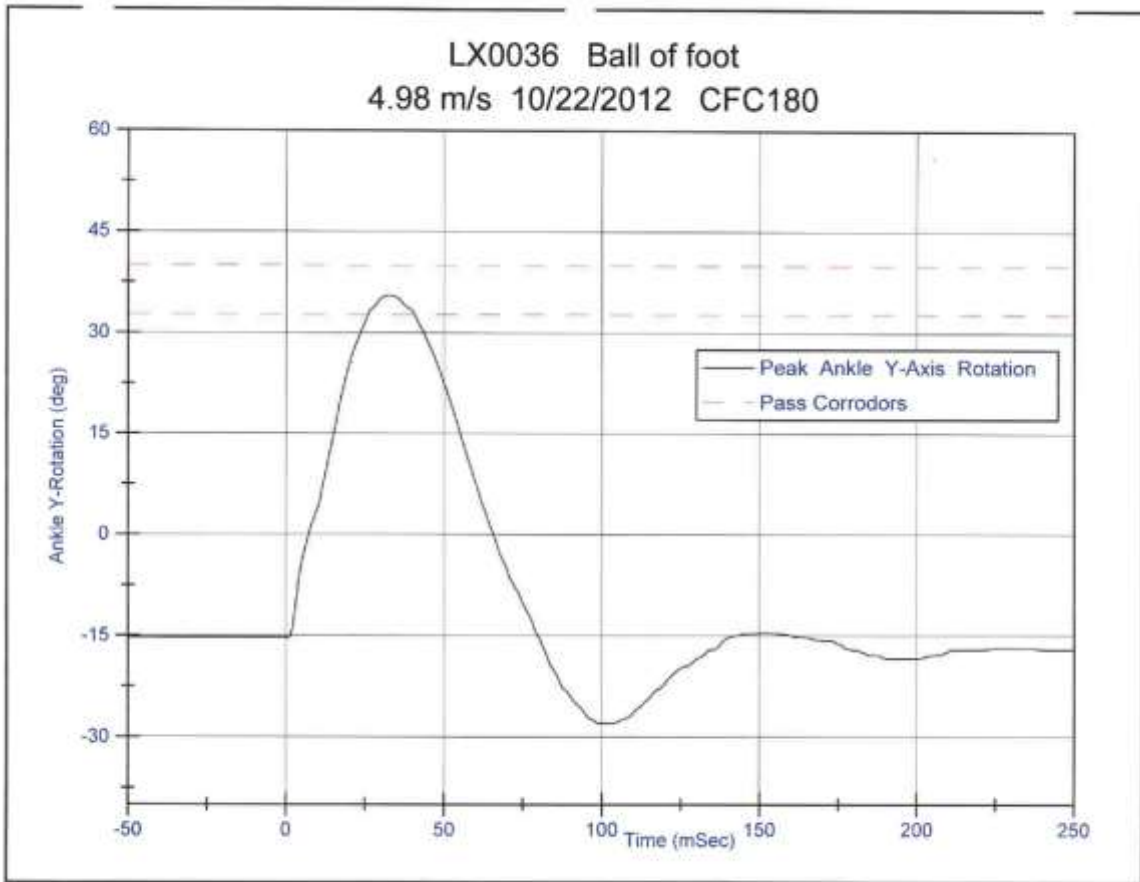
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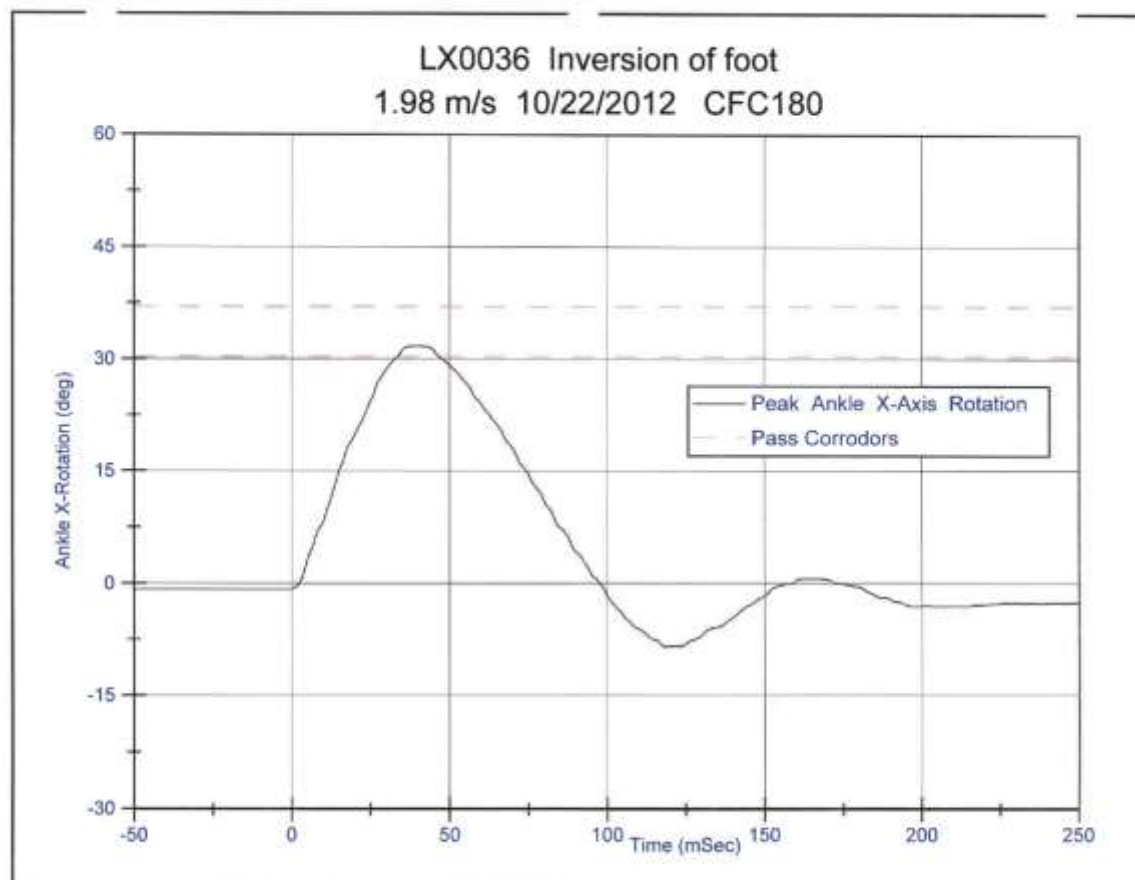
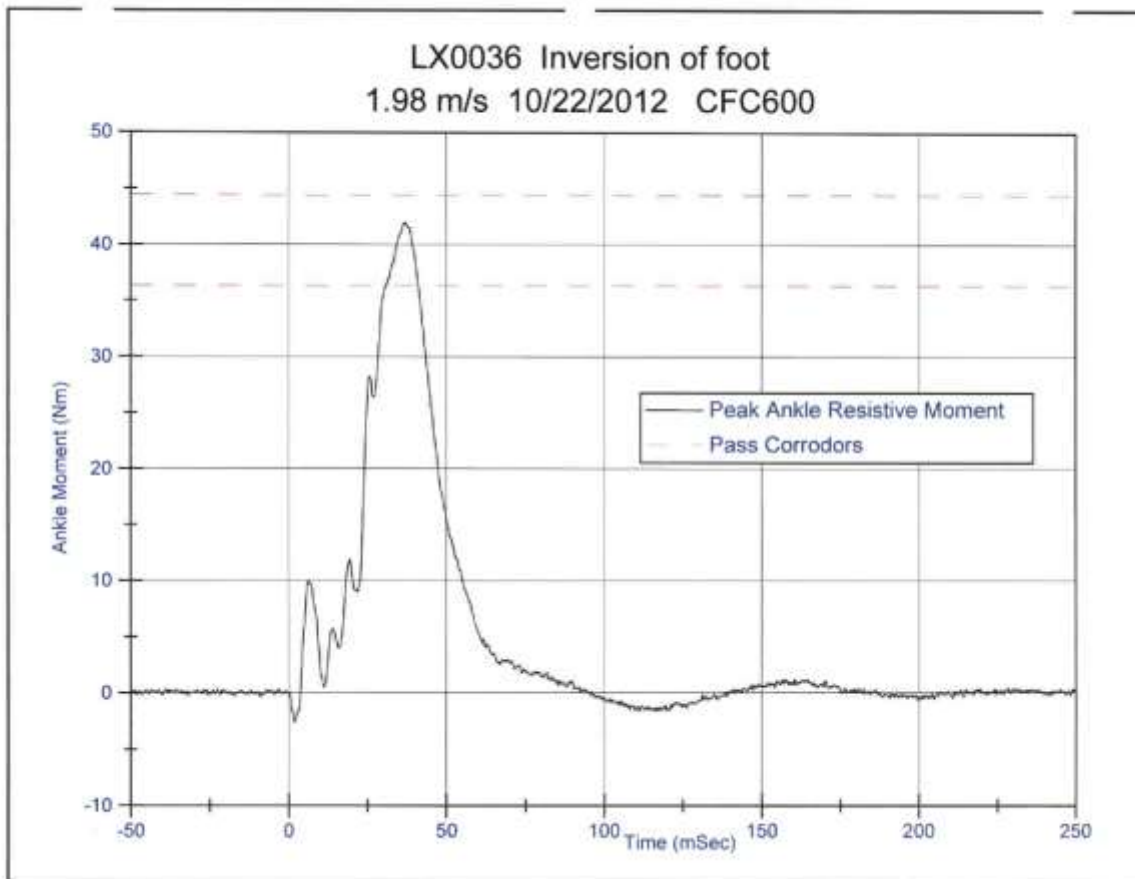




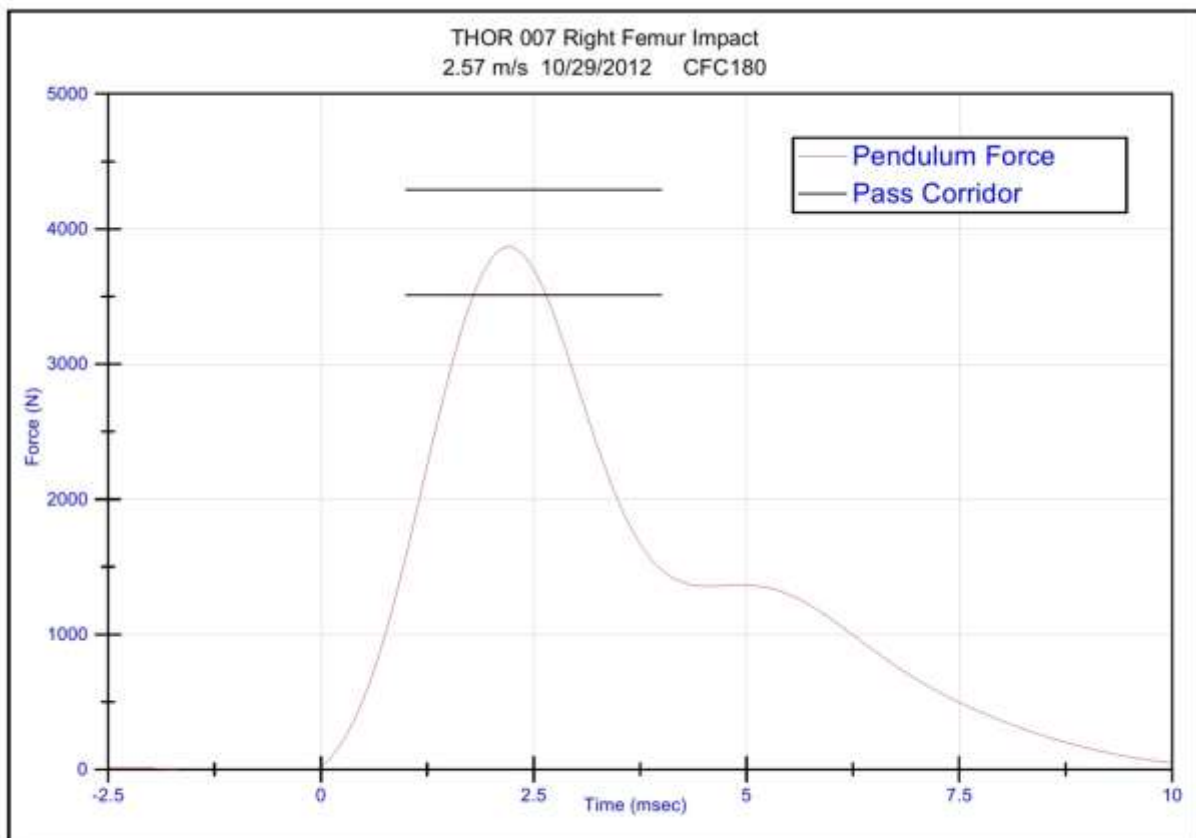
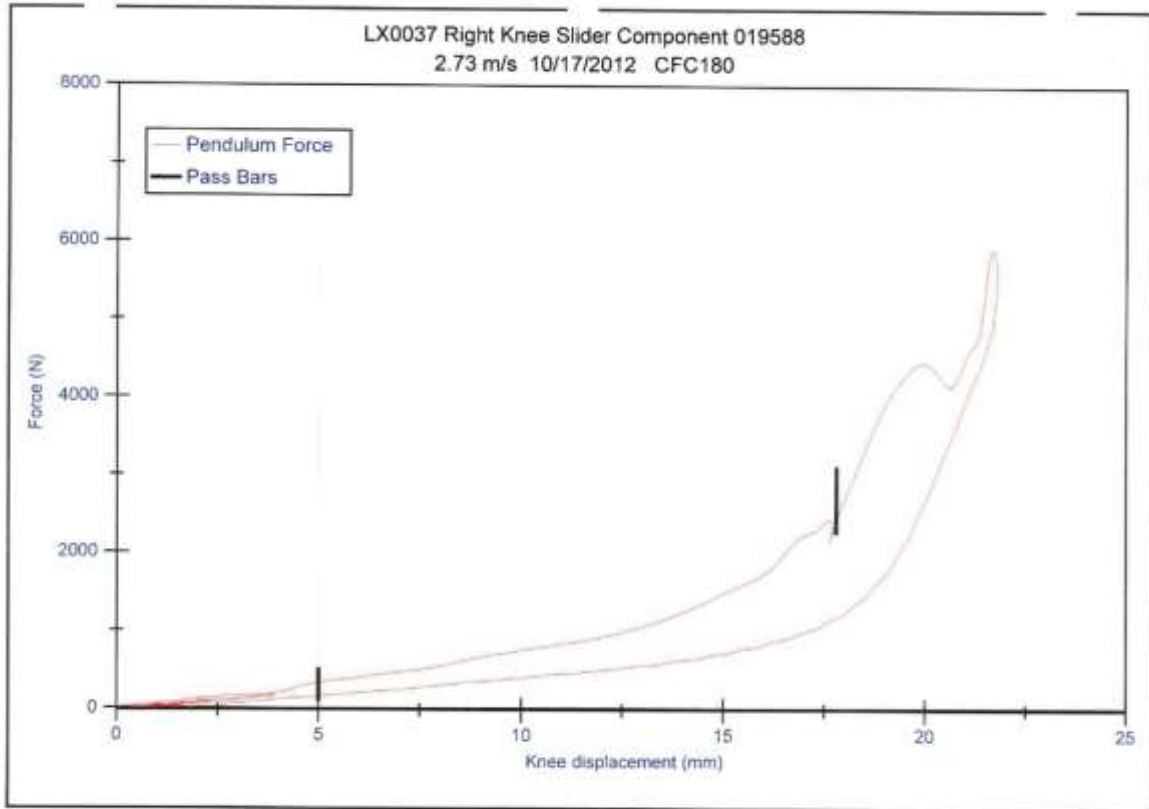


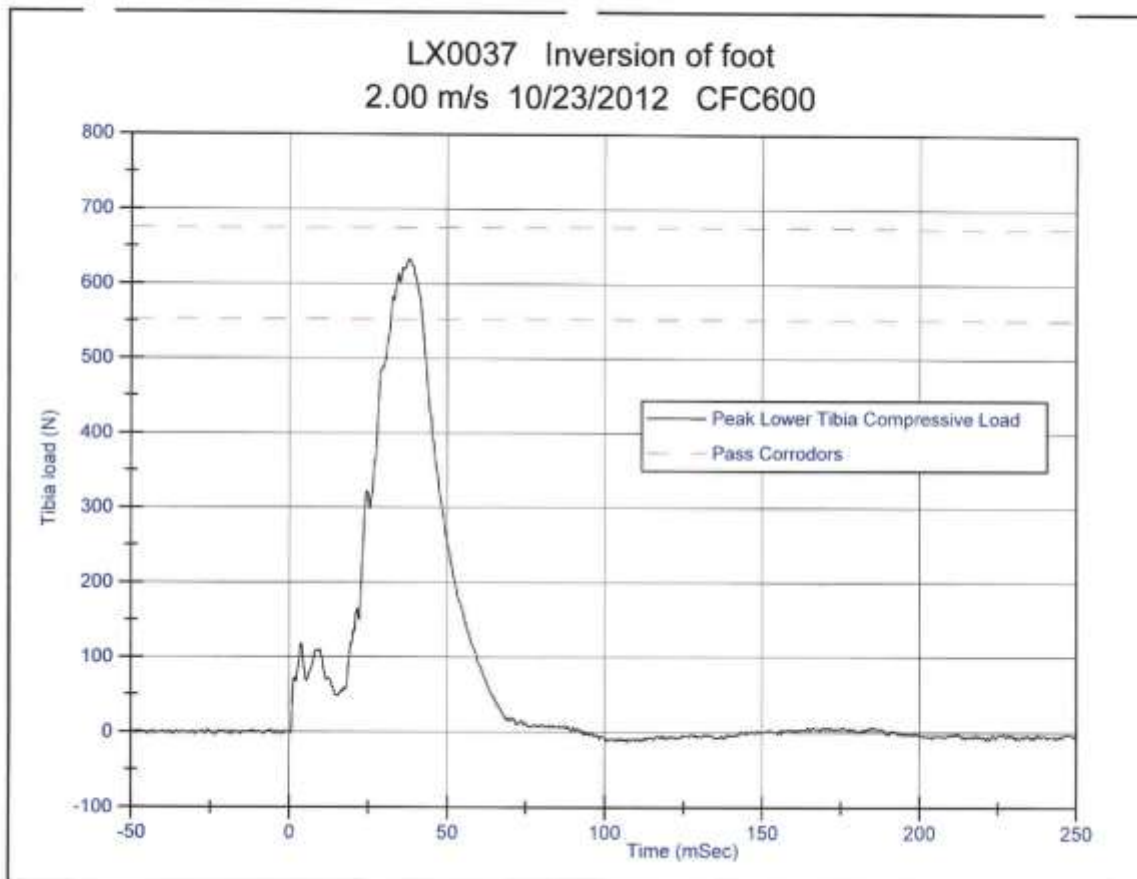
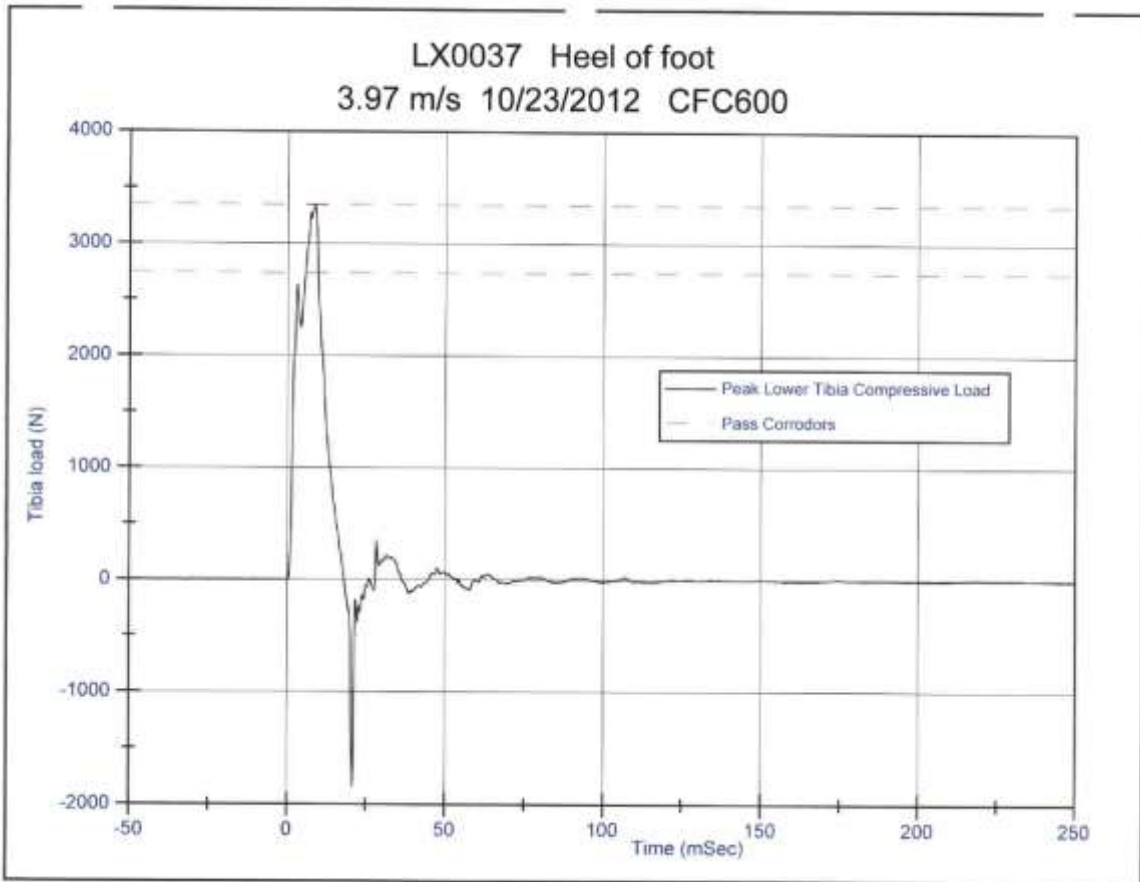


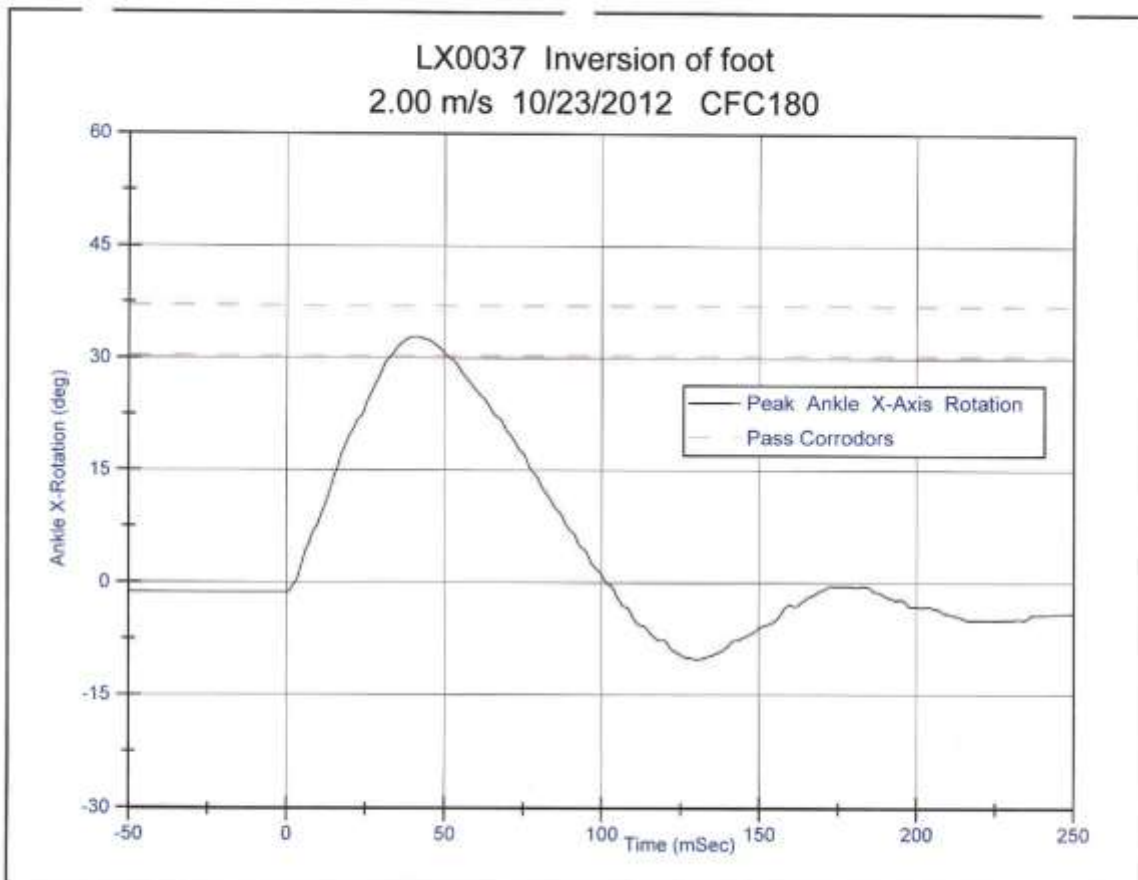
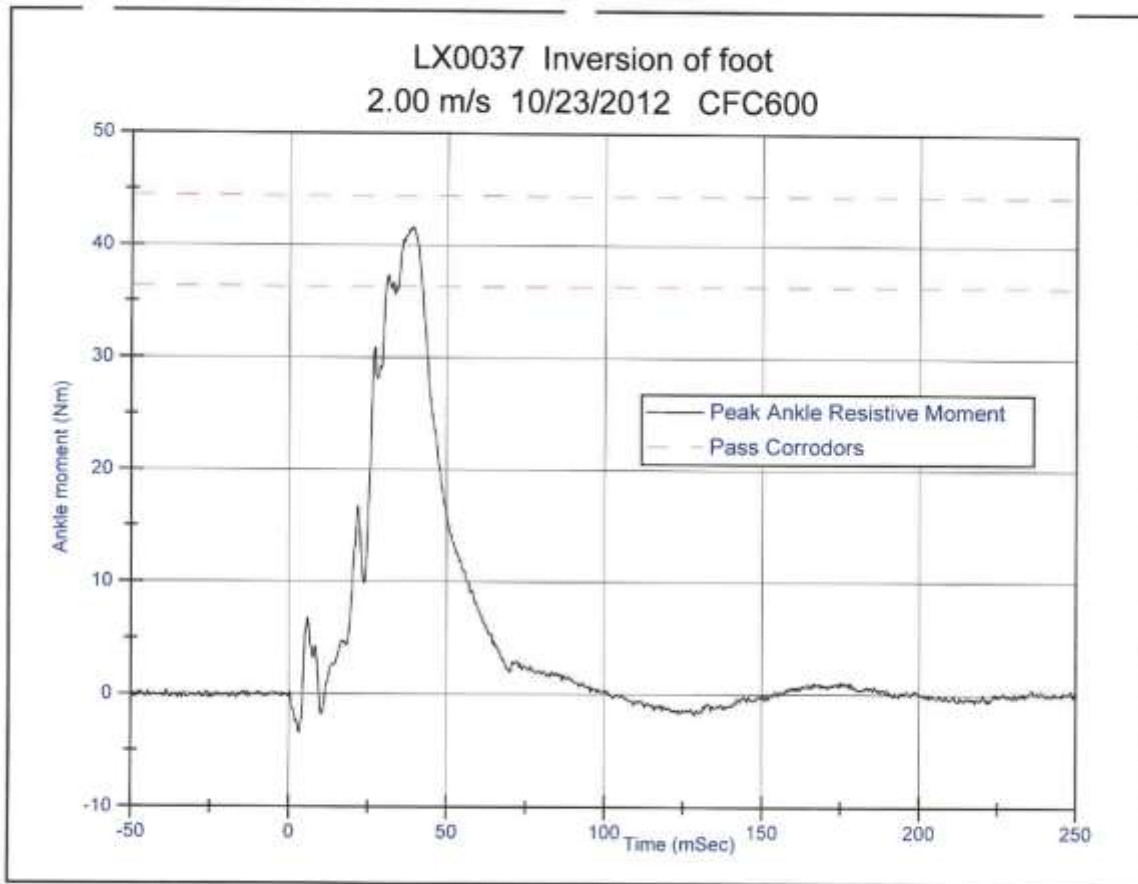


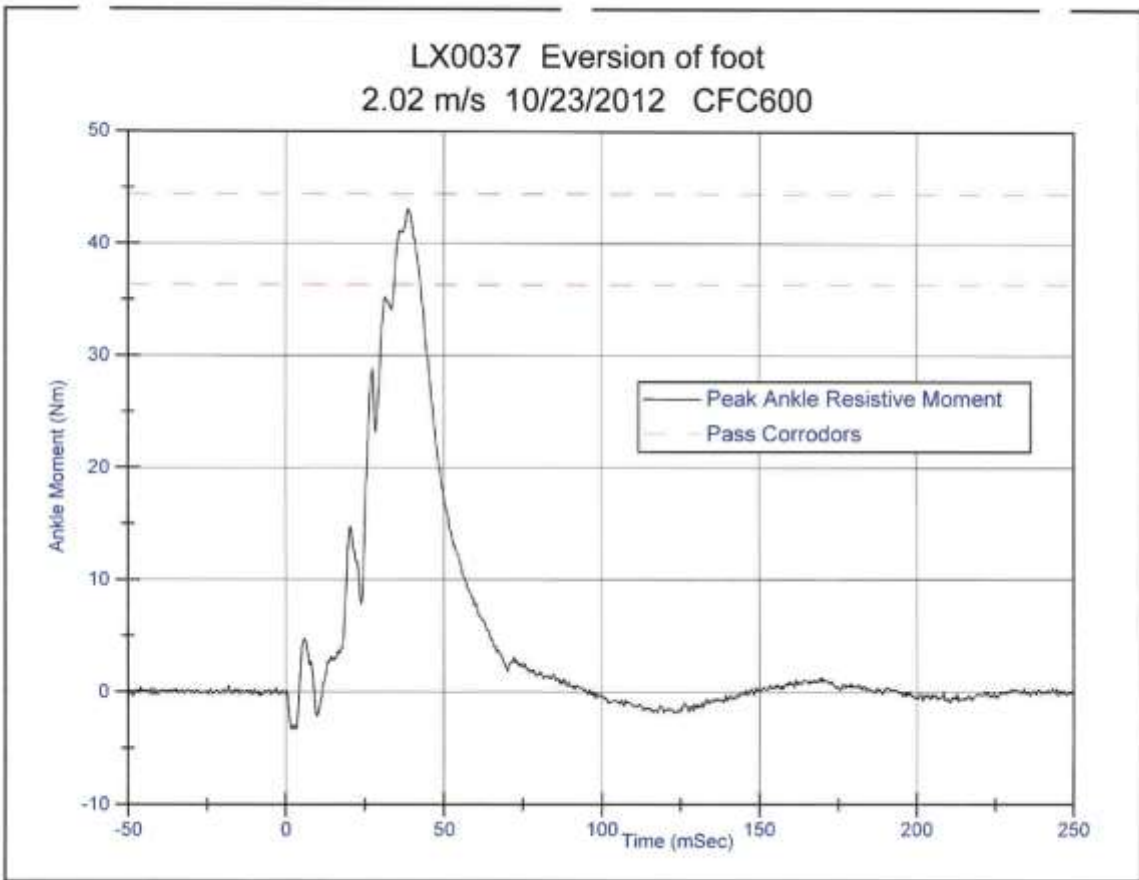
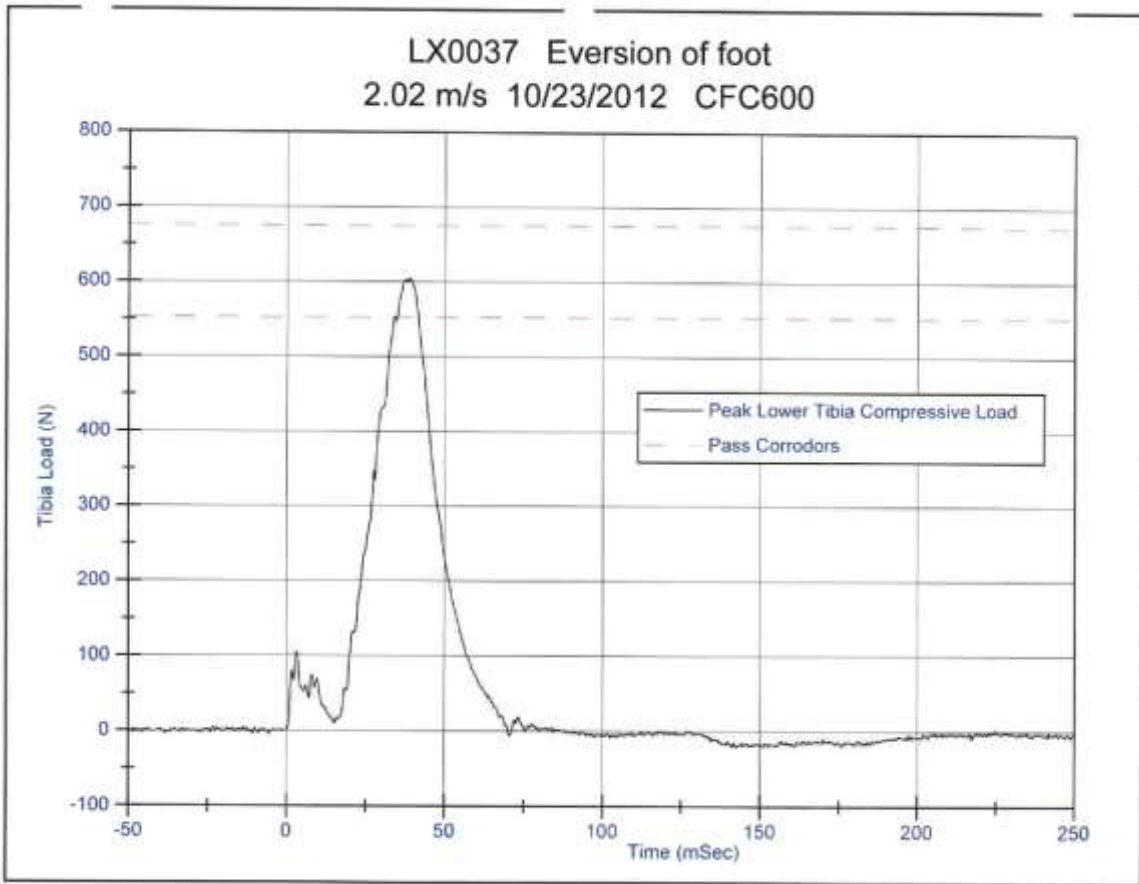


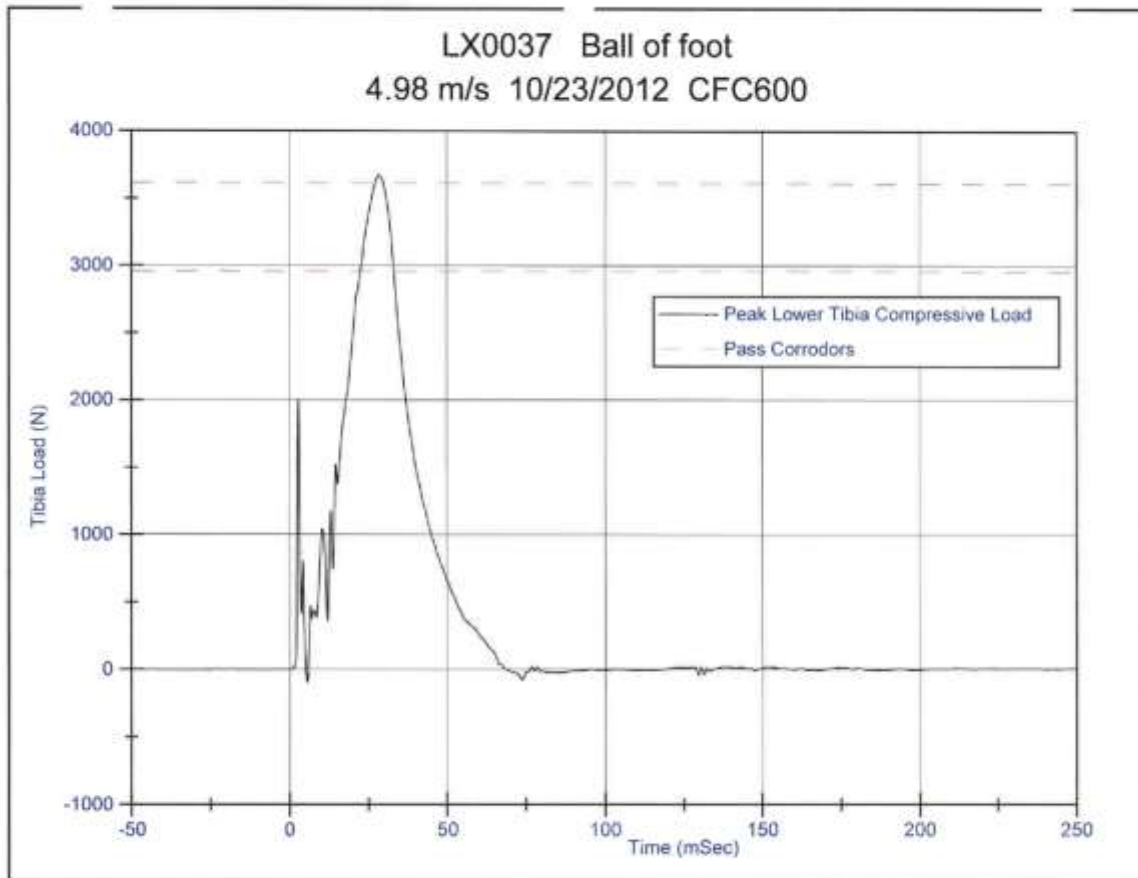
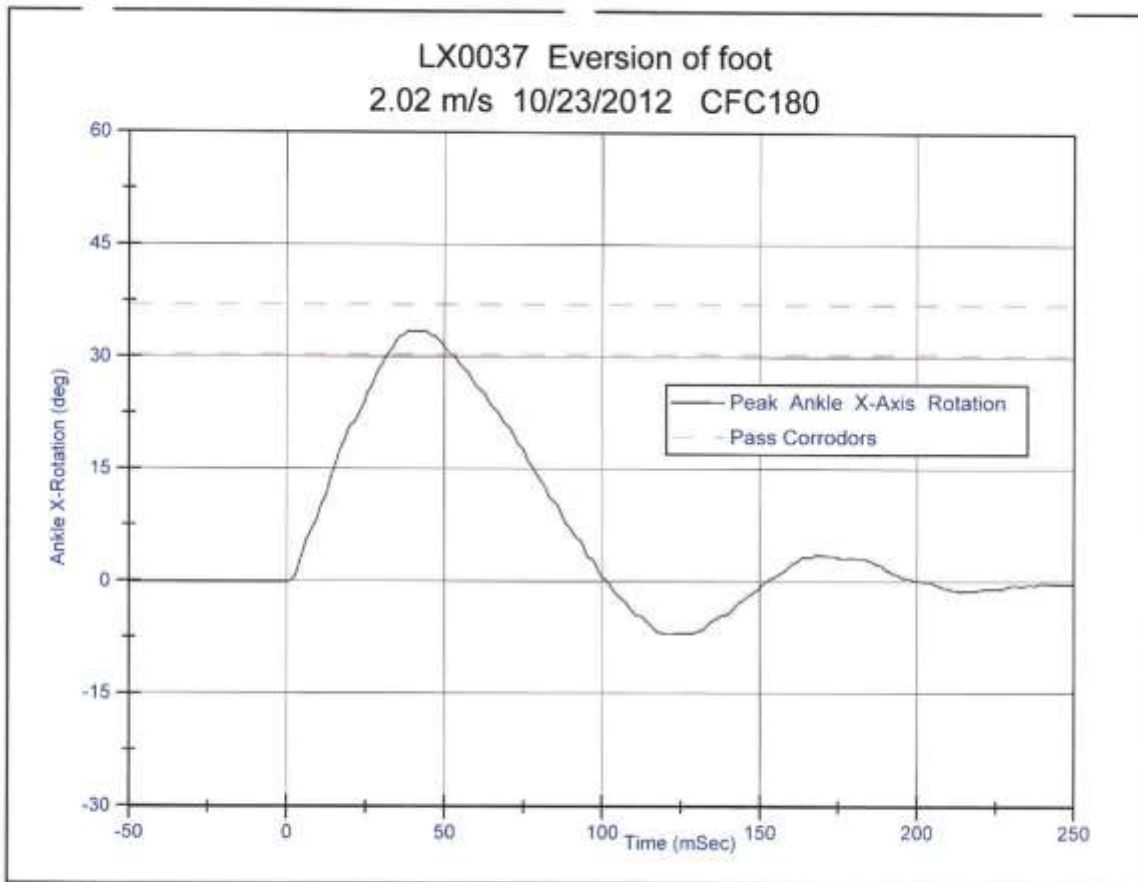
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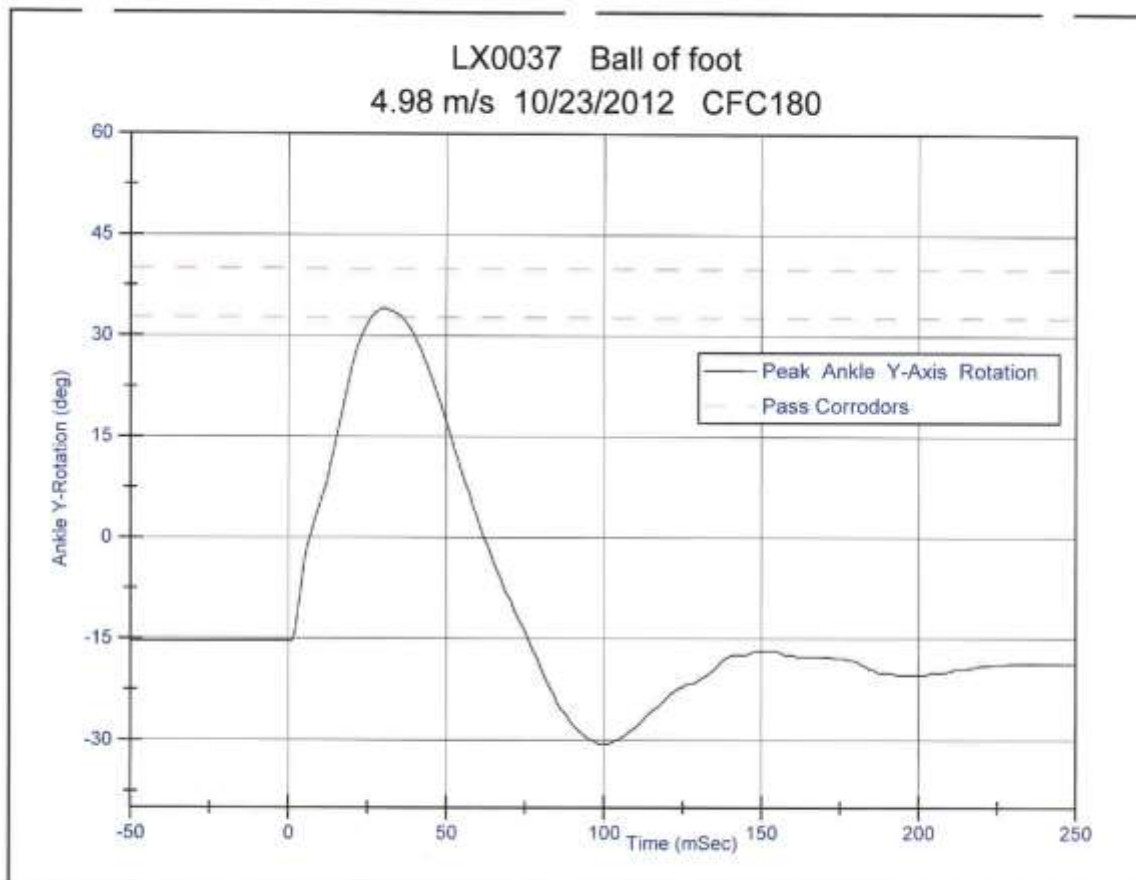
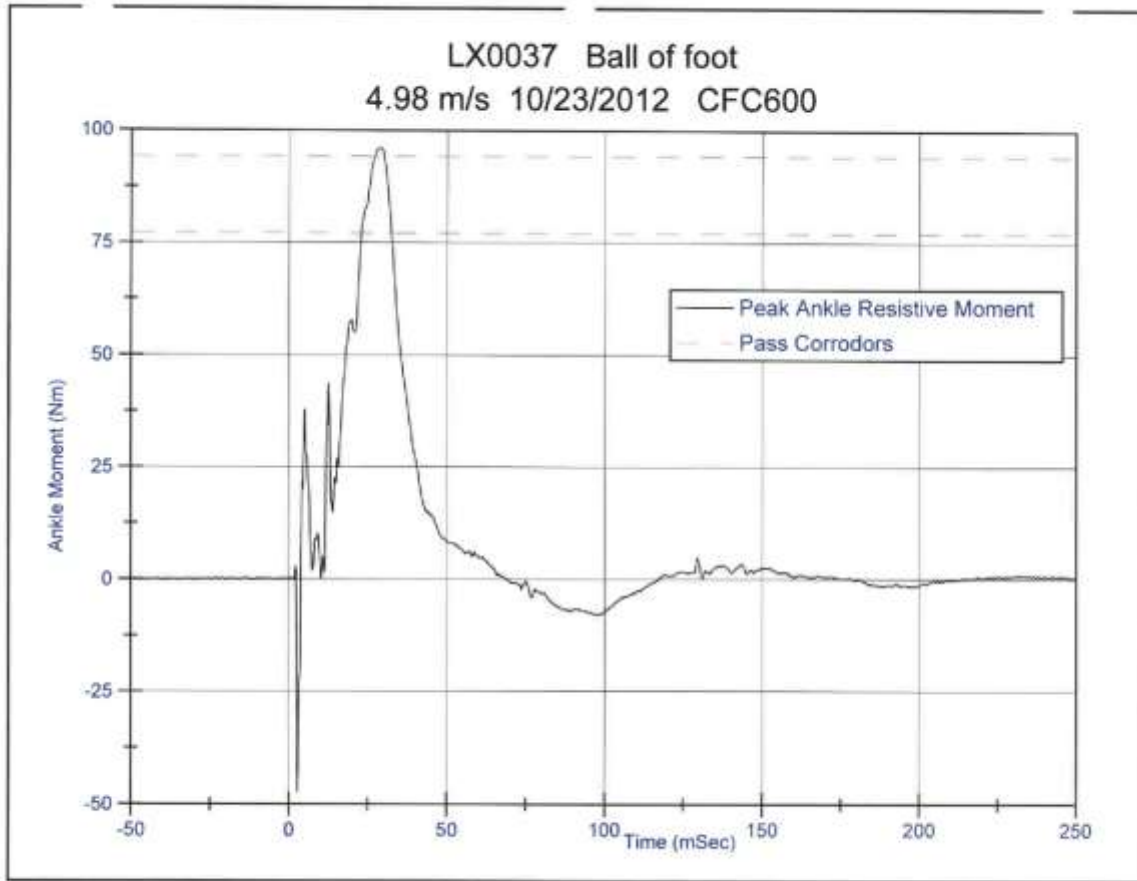




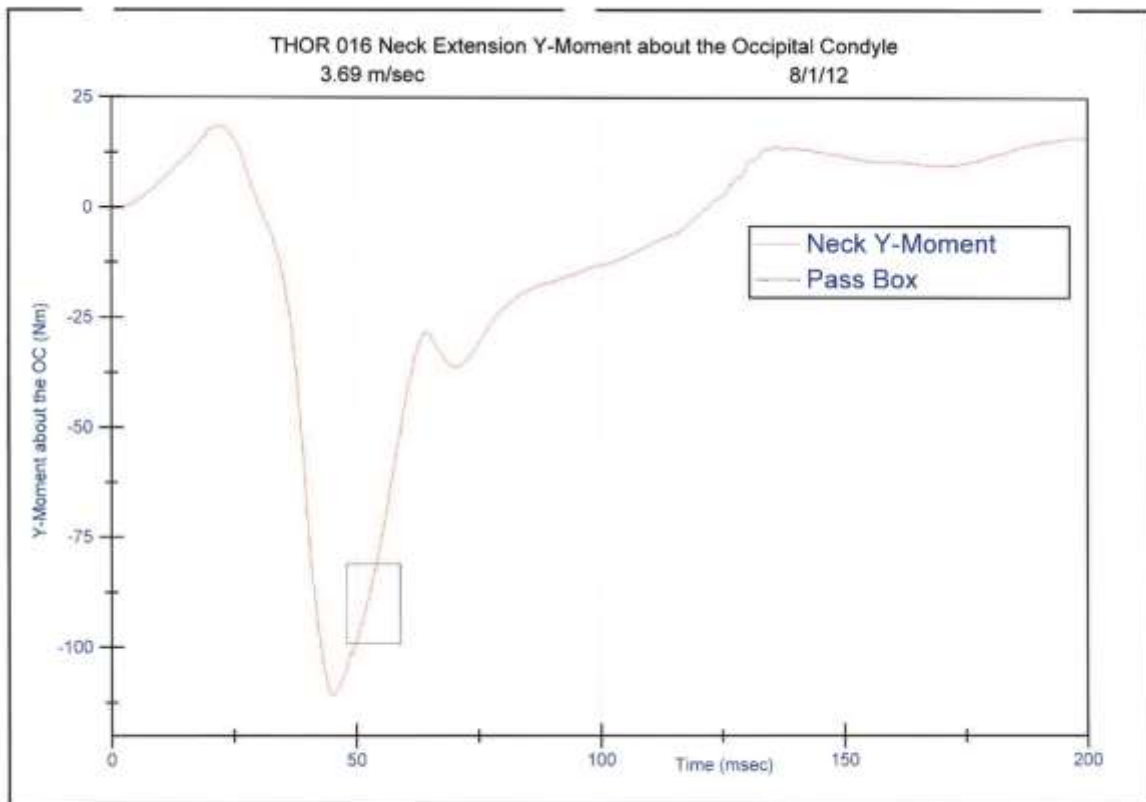
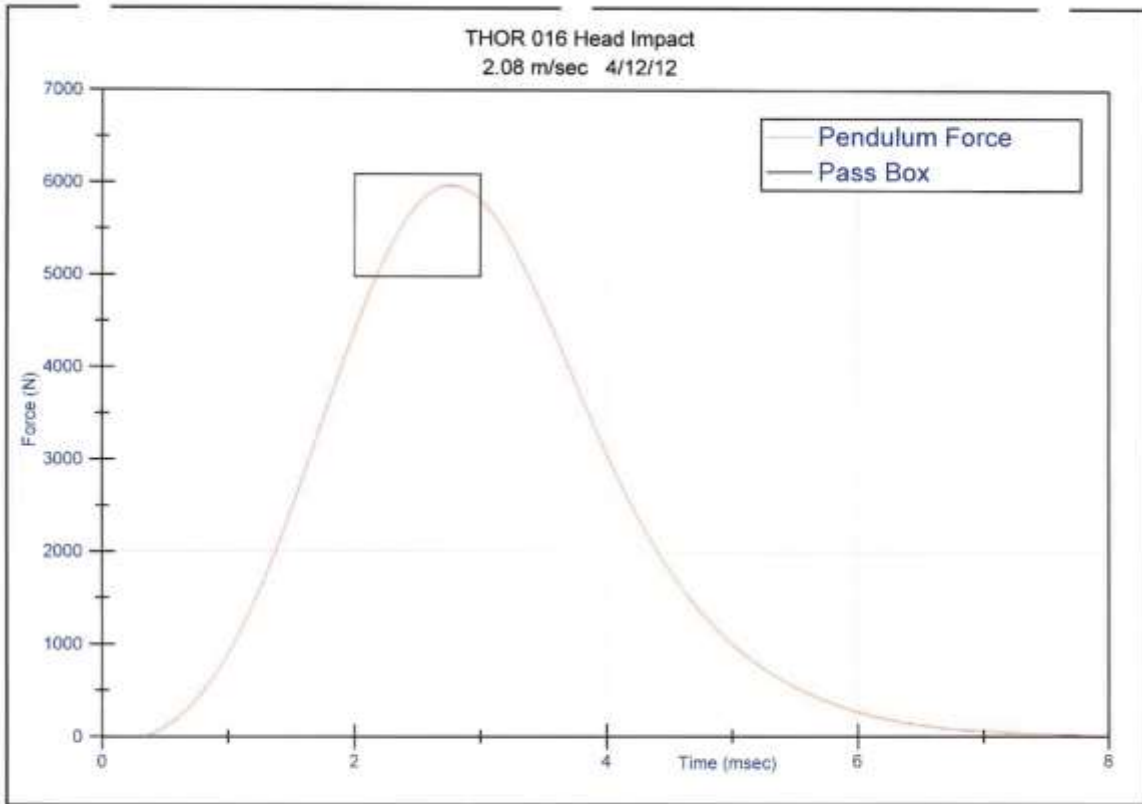


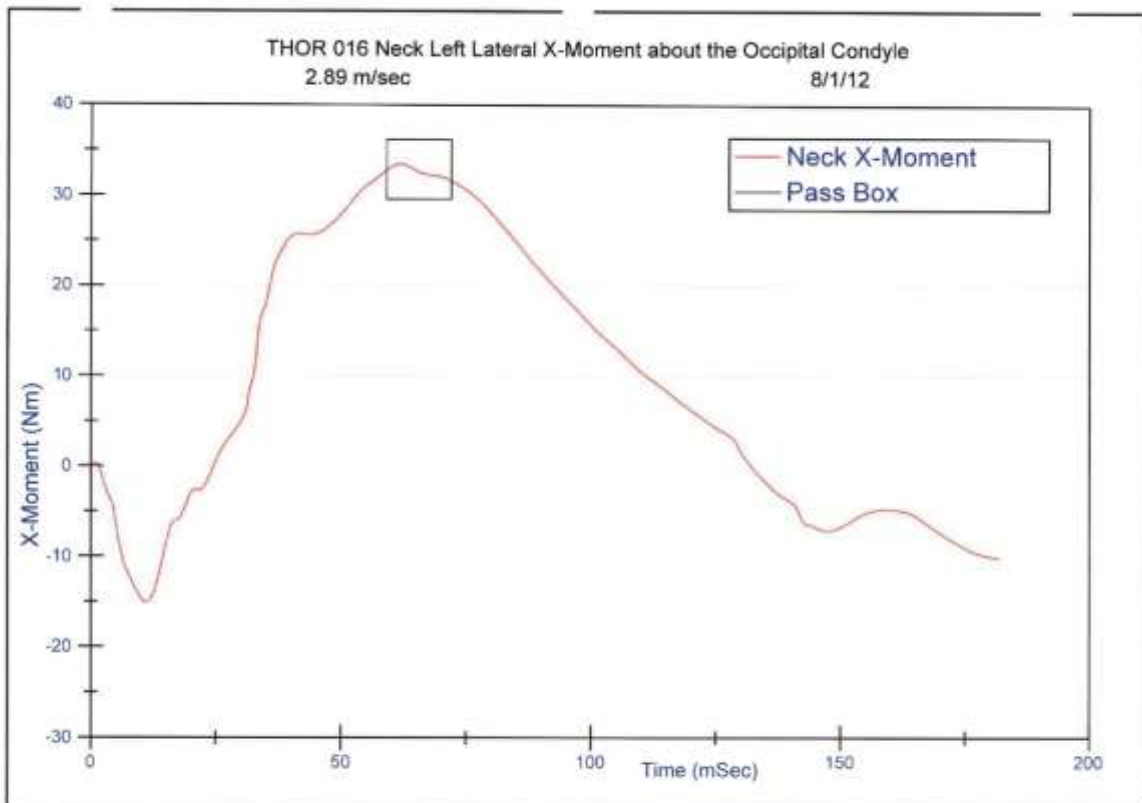
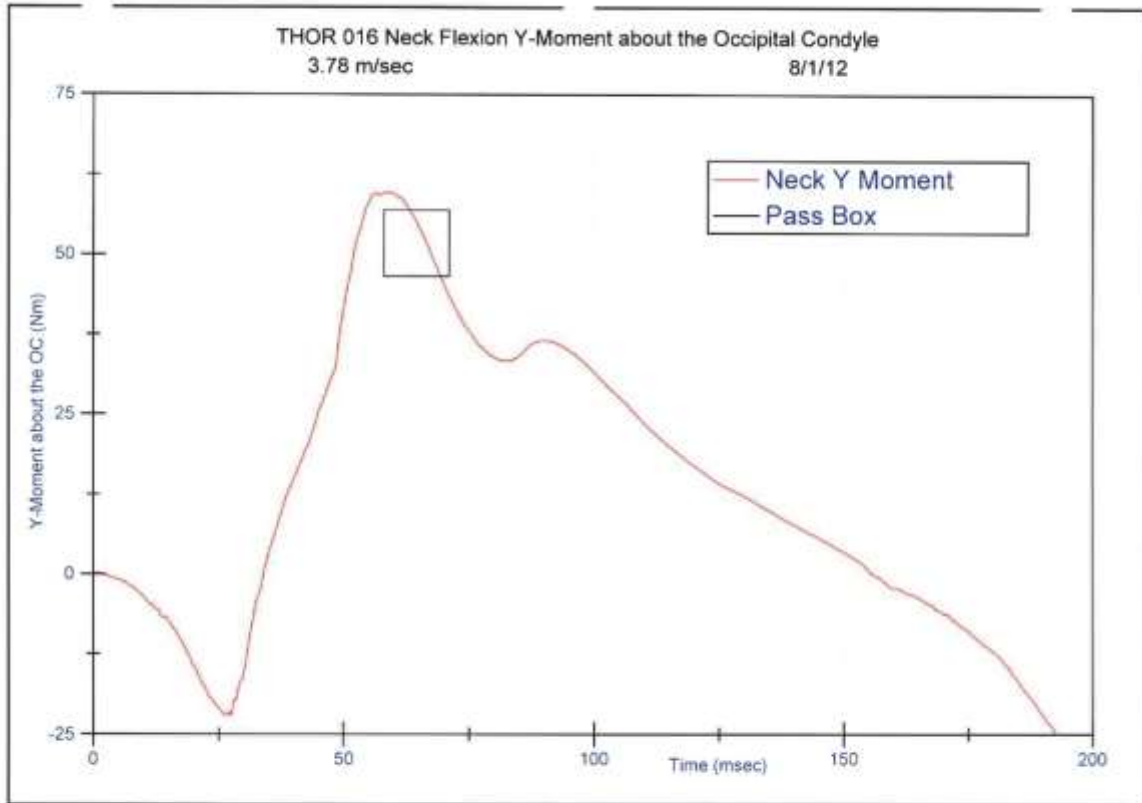


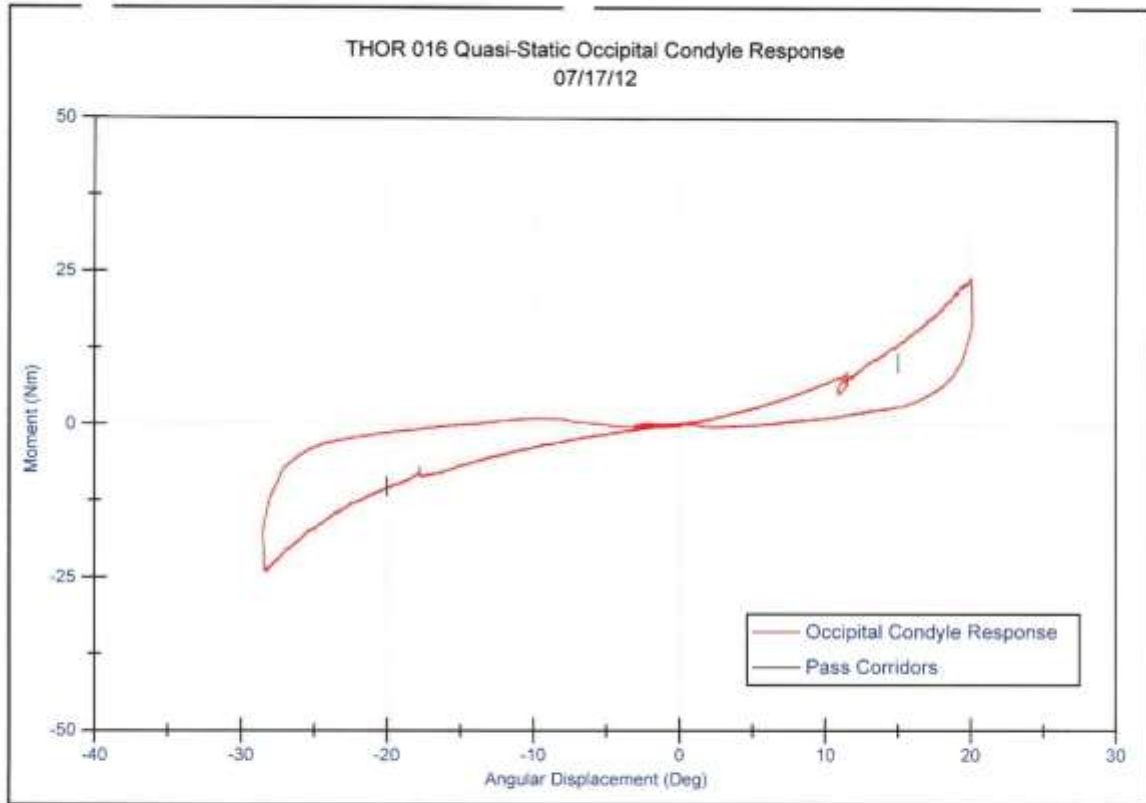
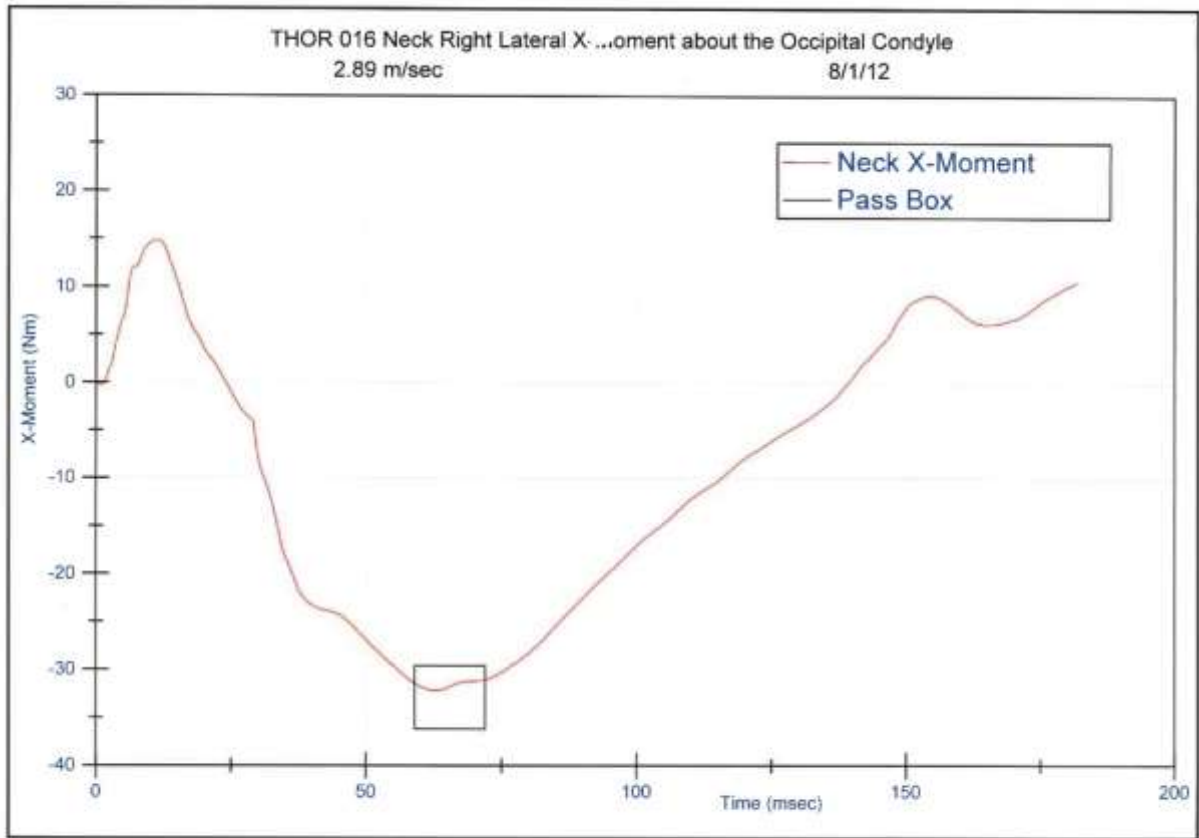


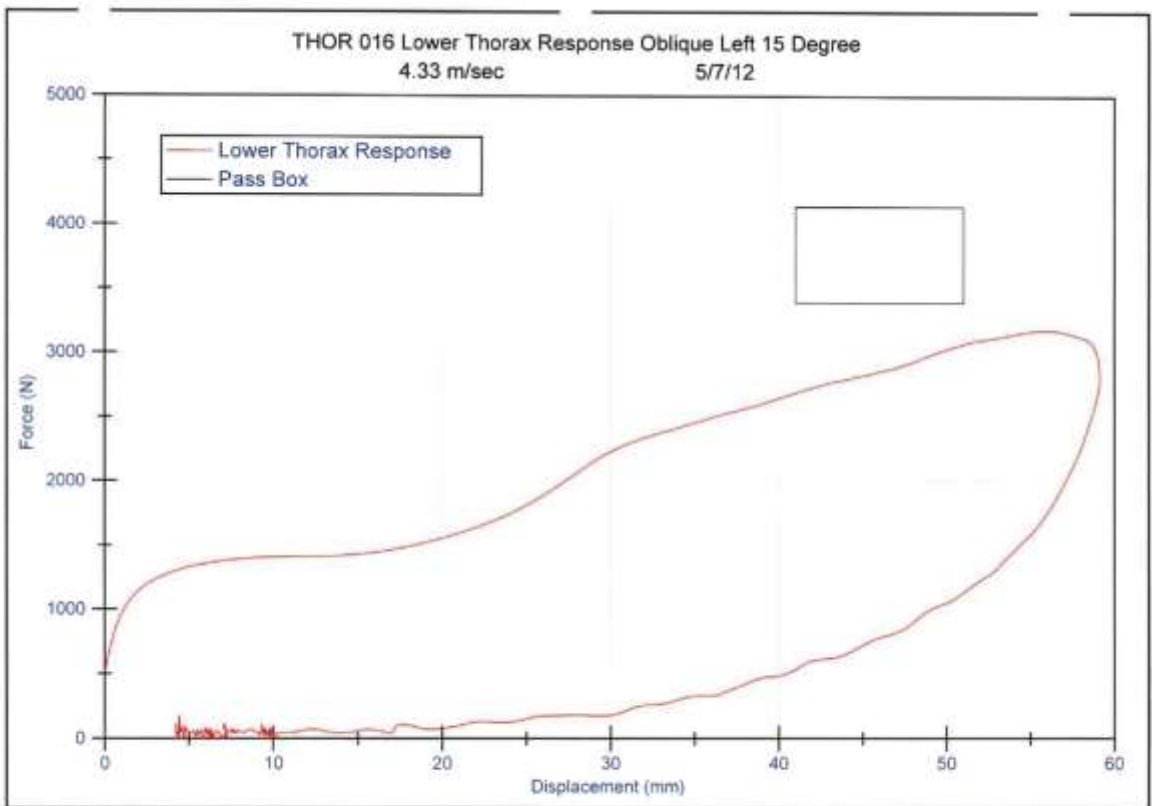
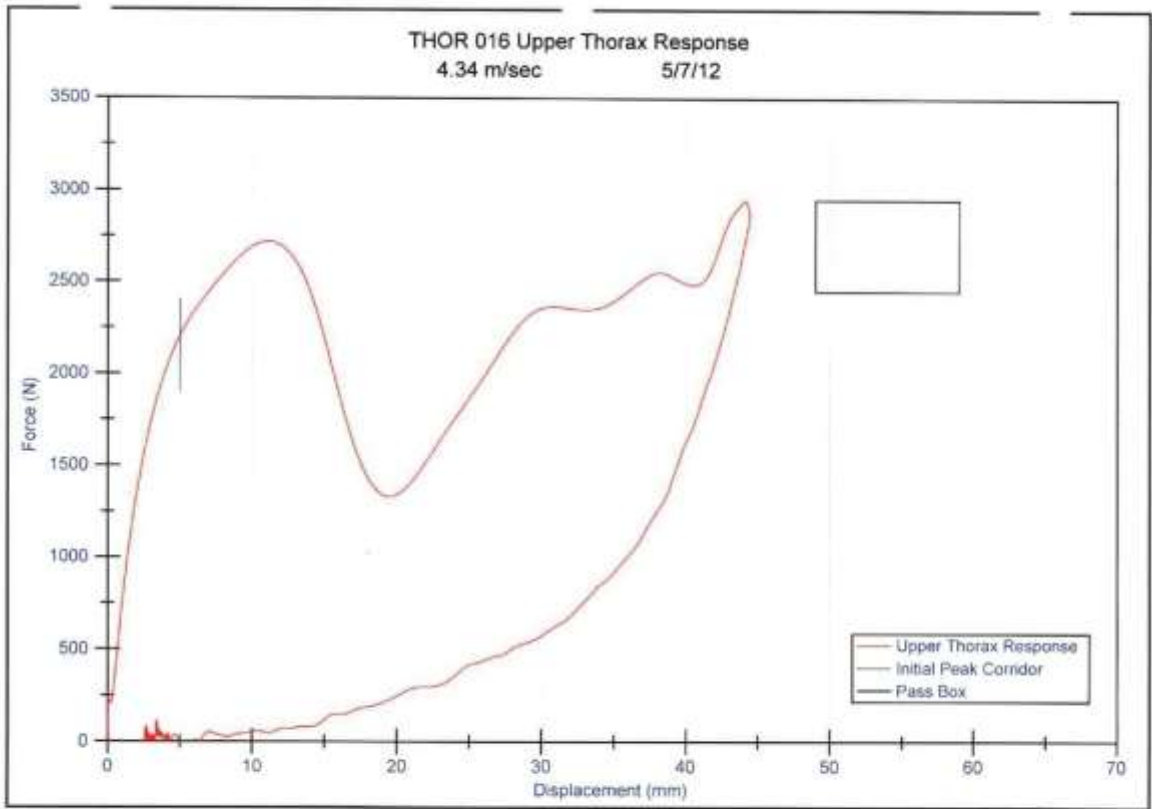


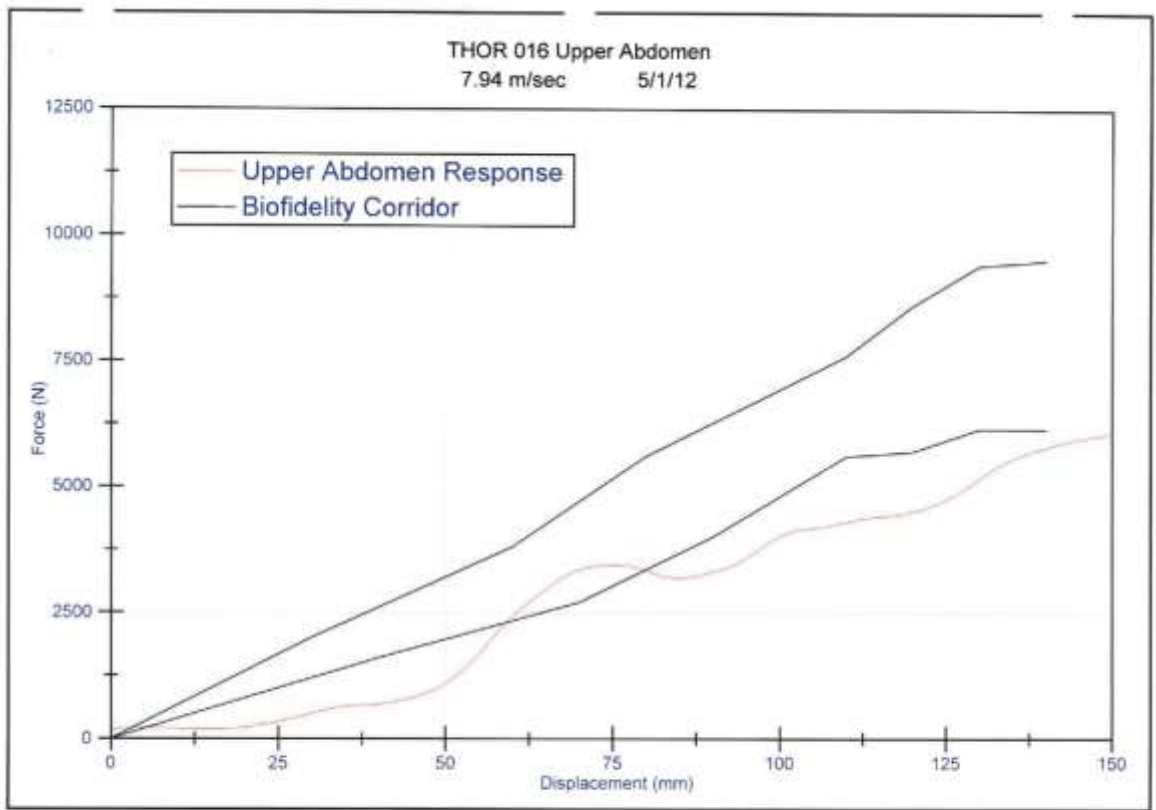
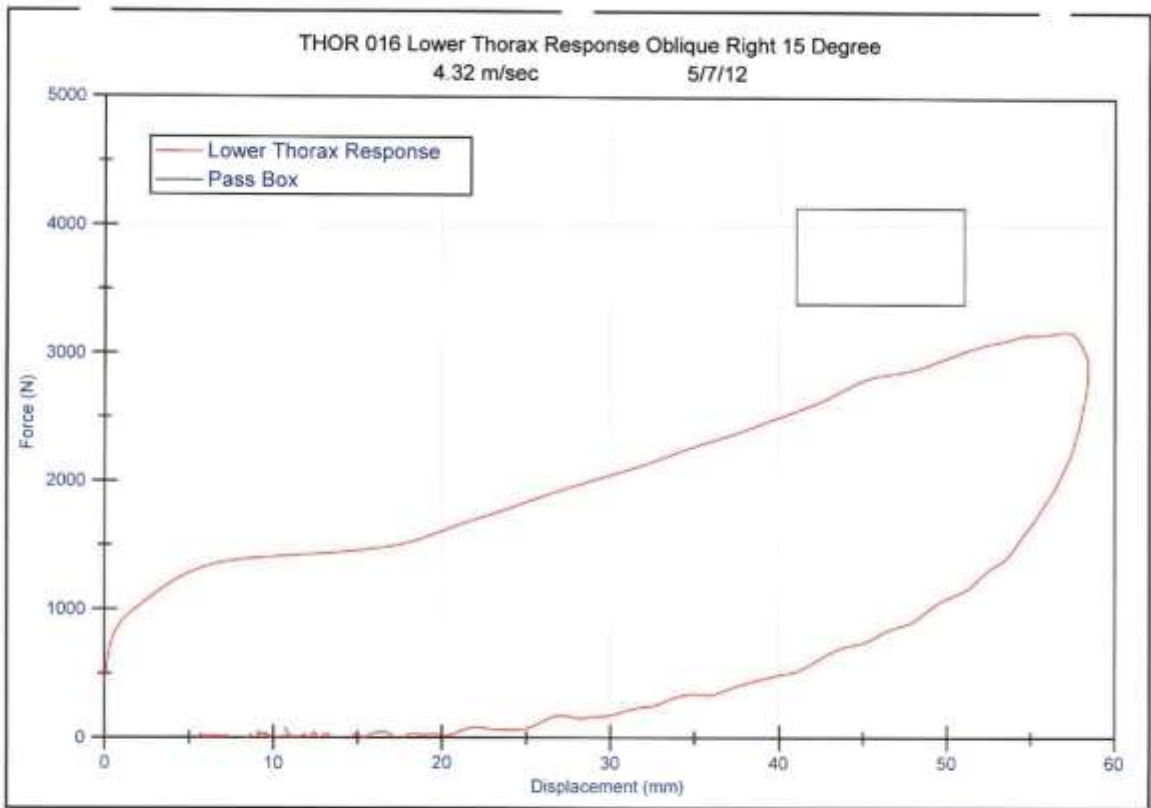
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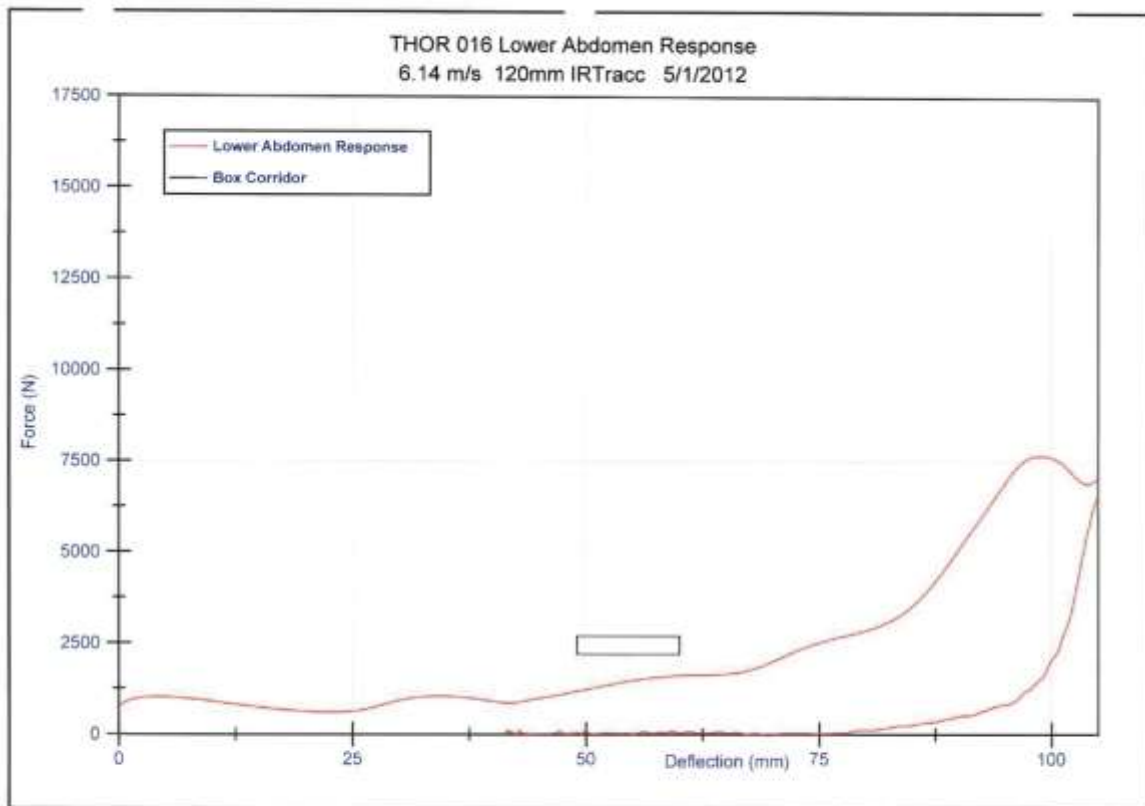






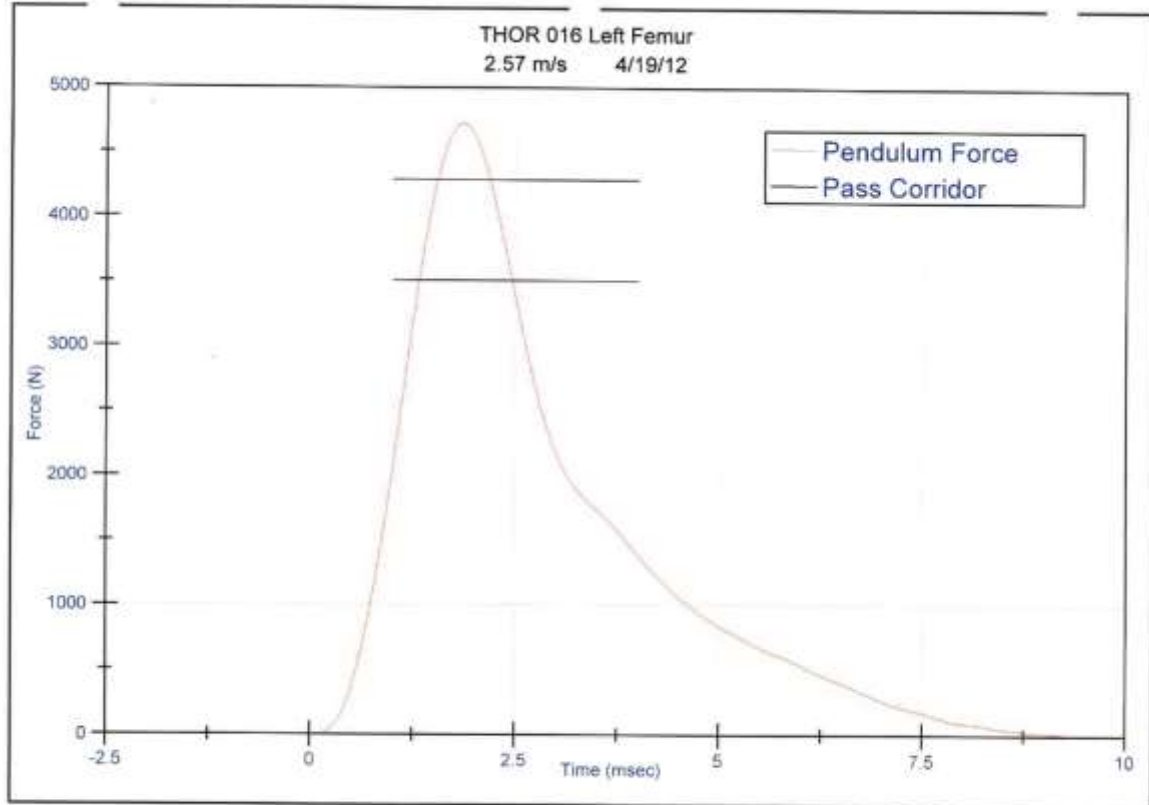
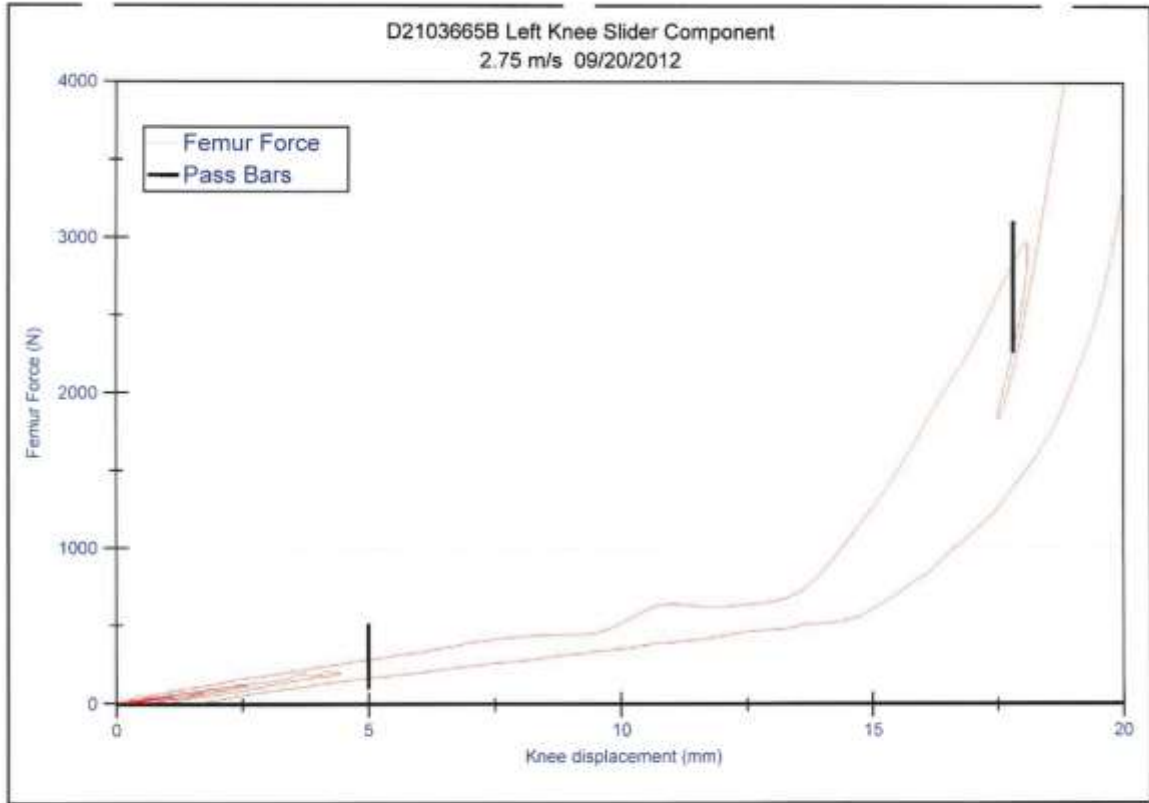


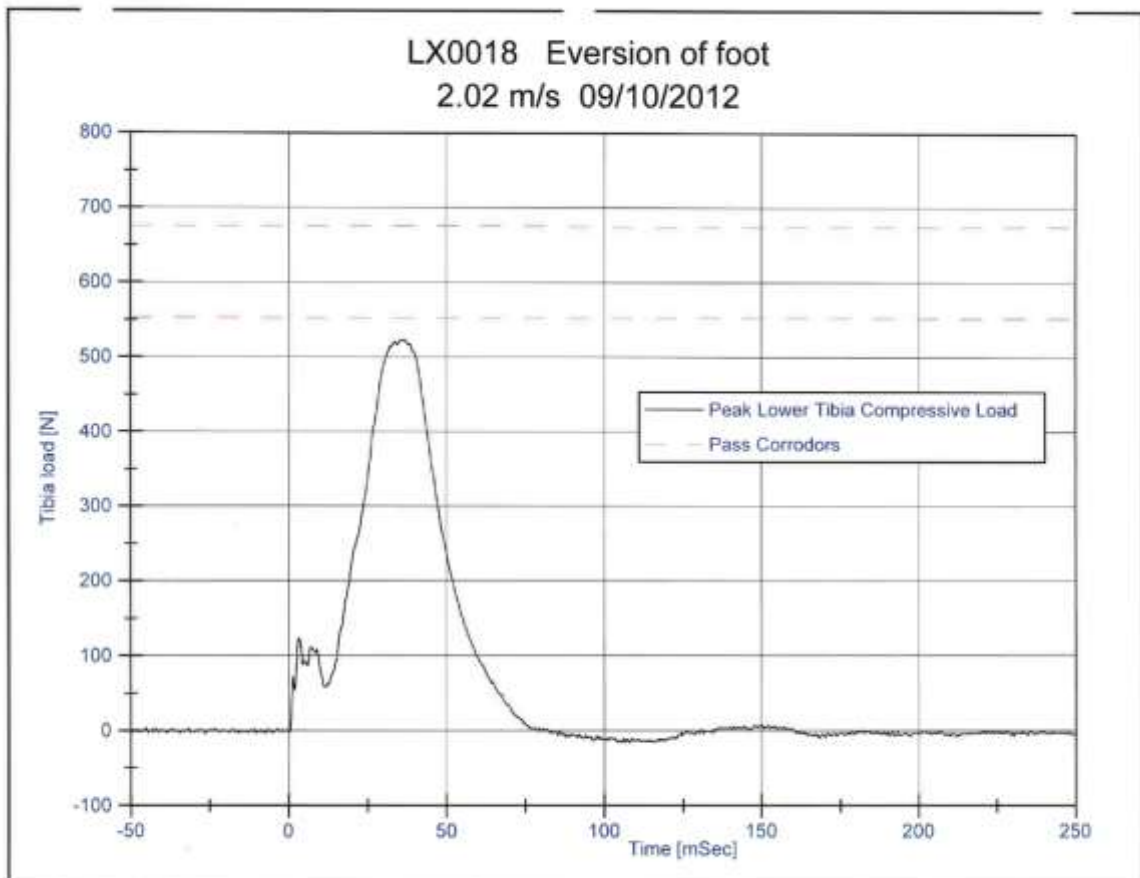
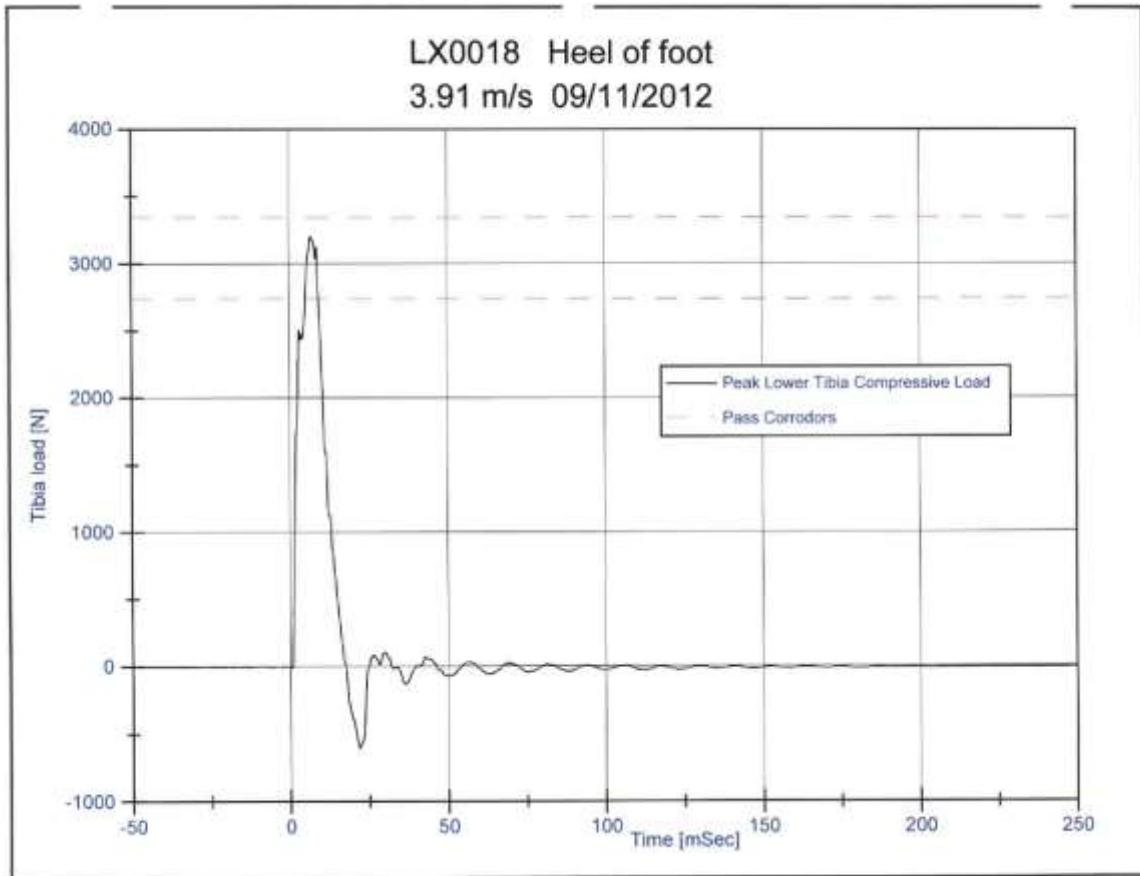


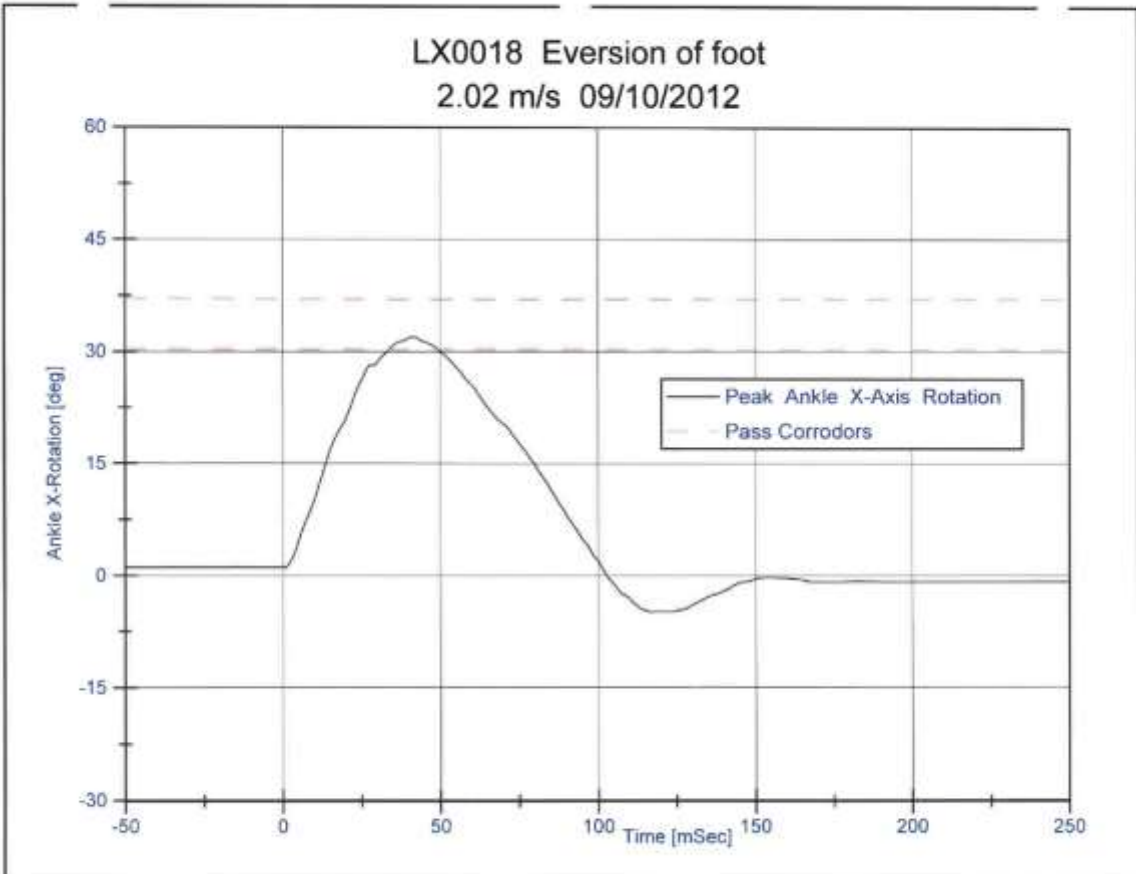
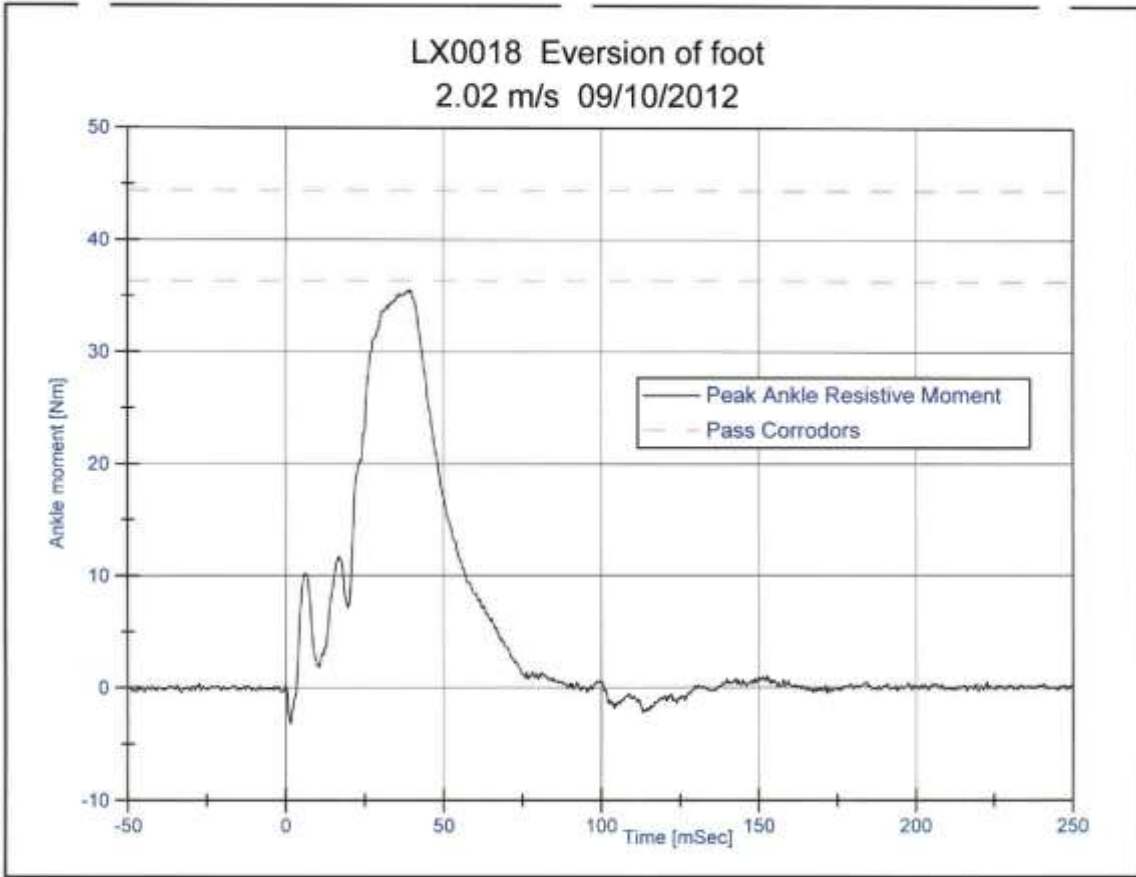


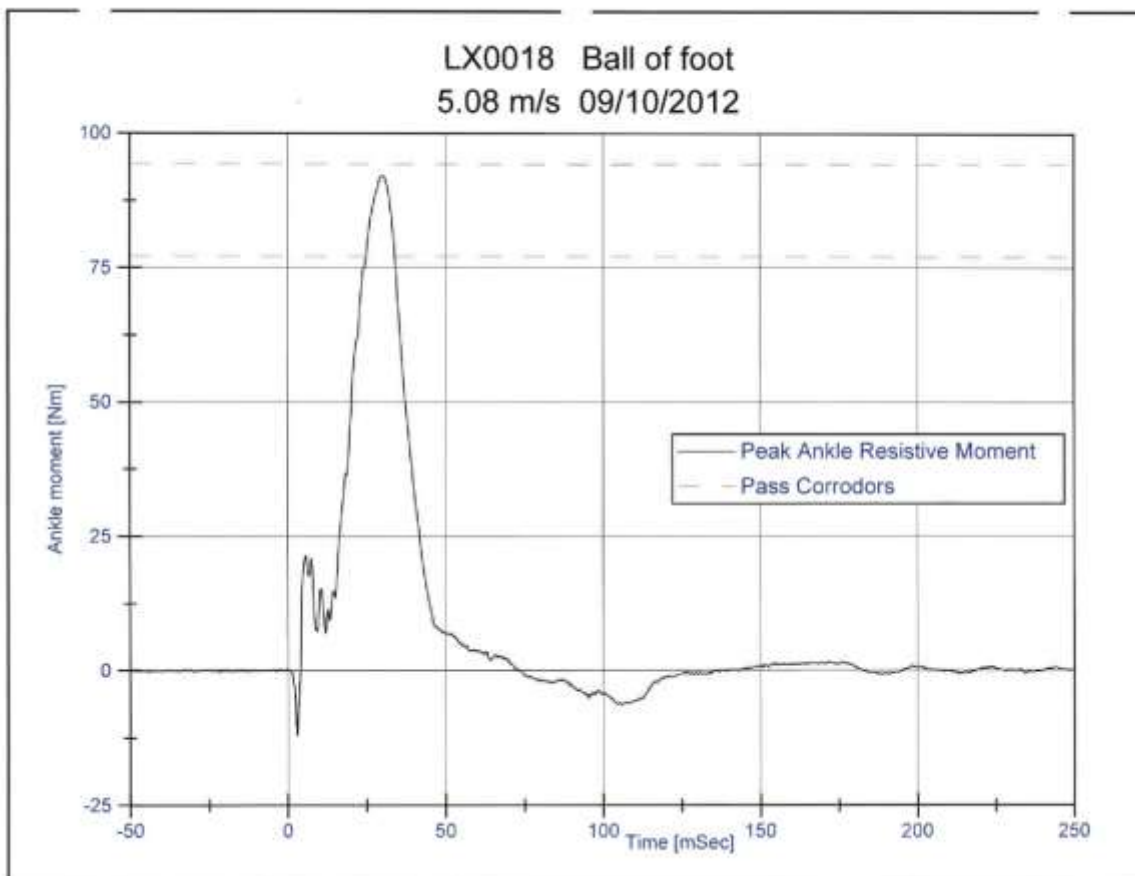
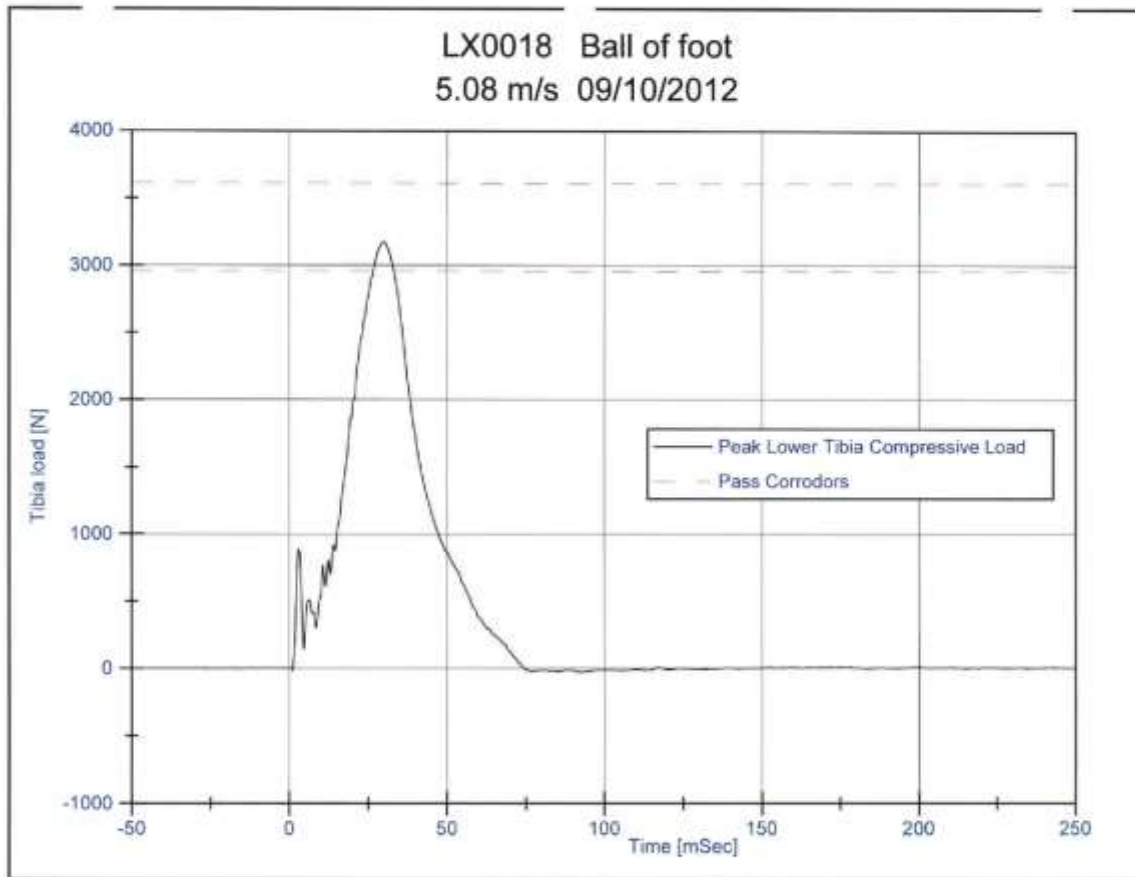
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LX0018 / LX0019**

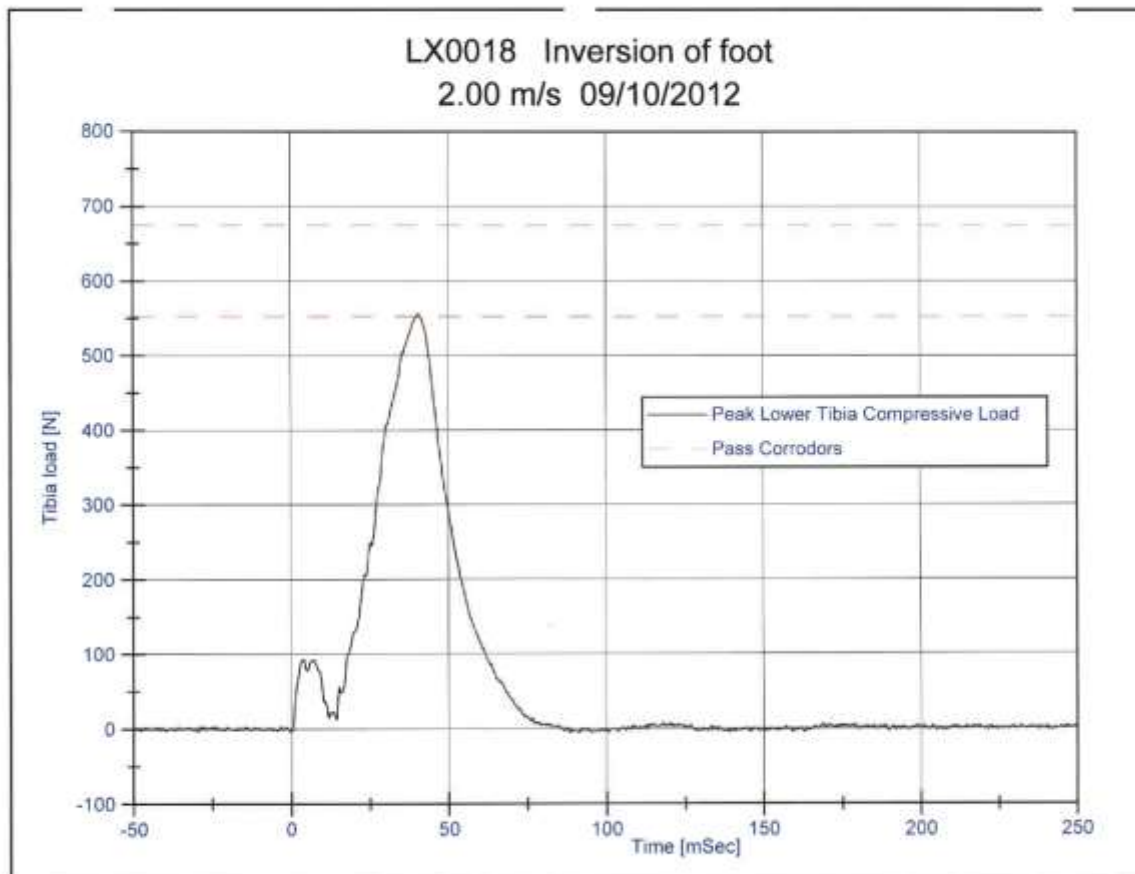
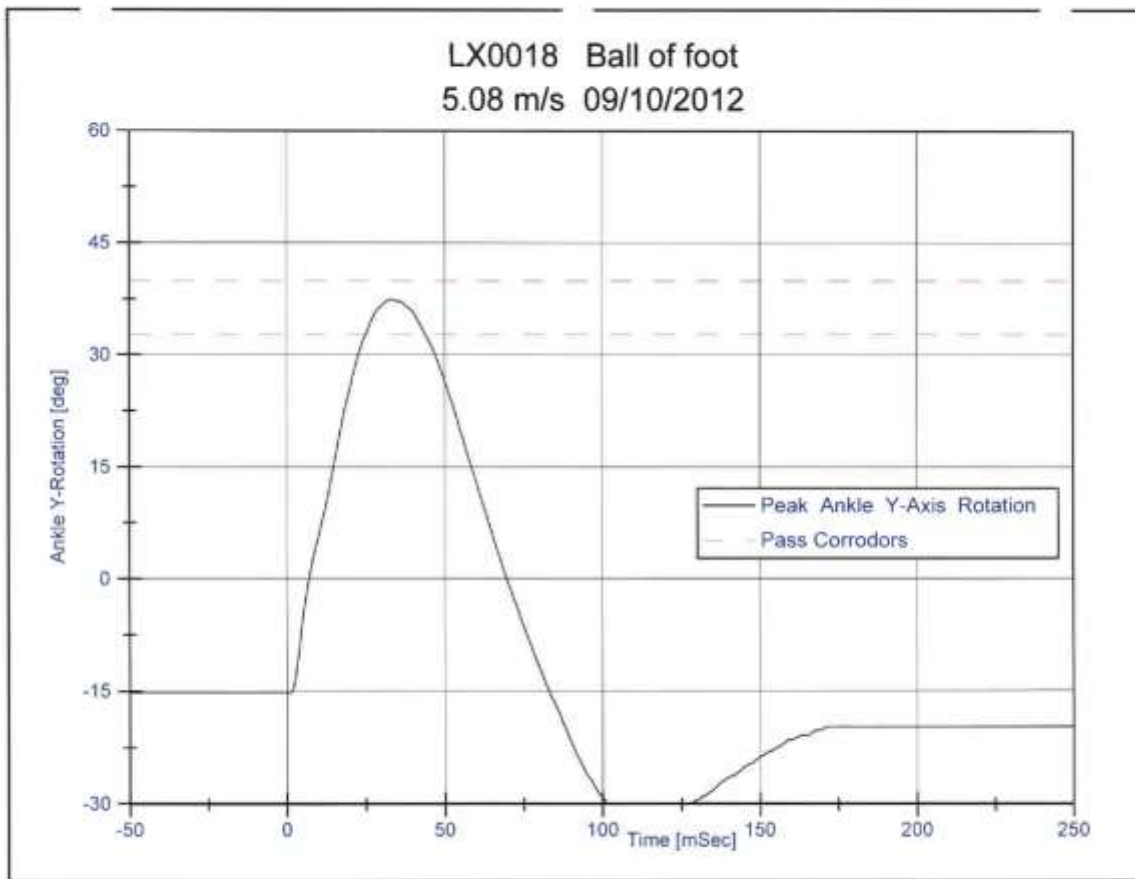
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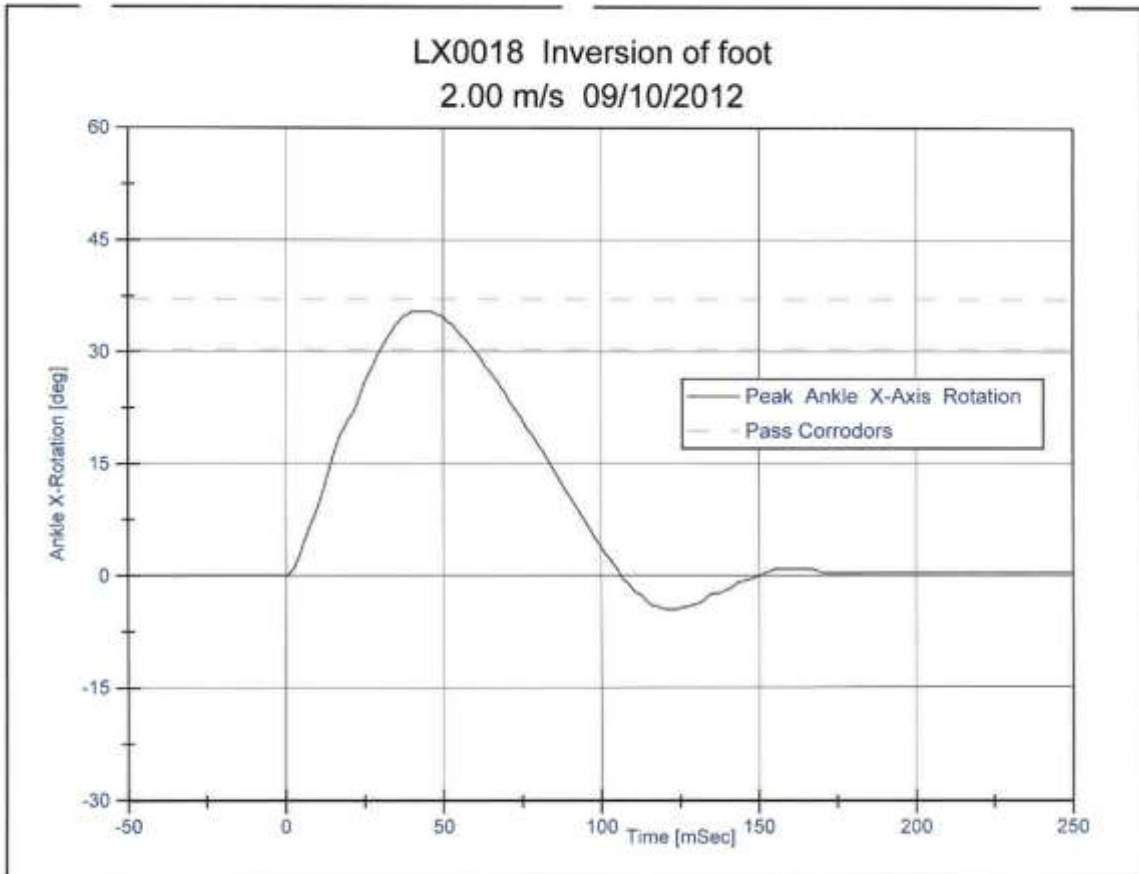
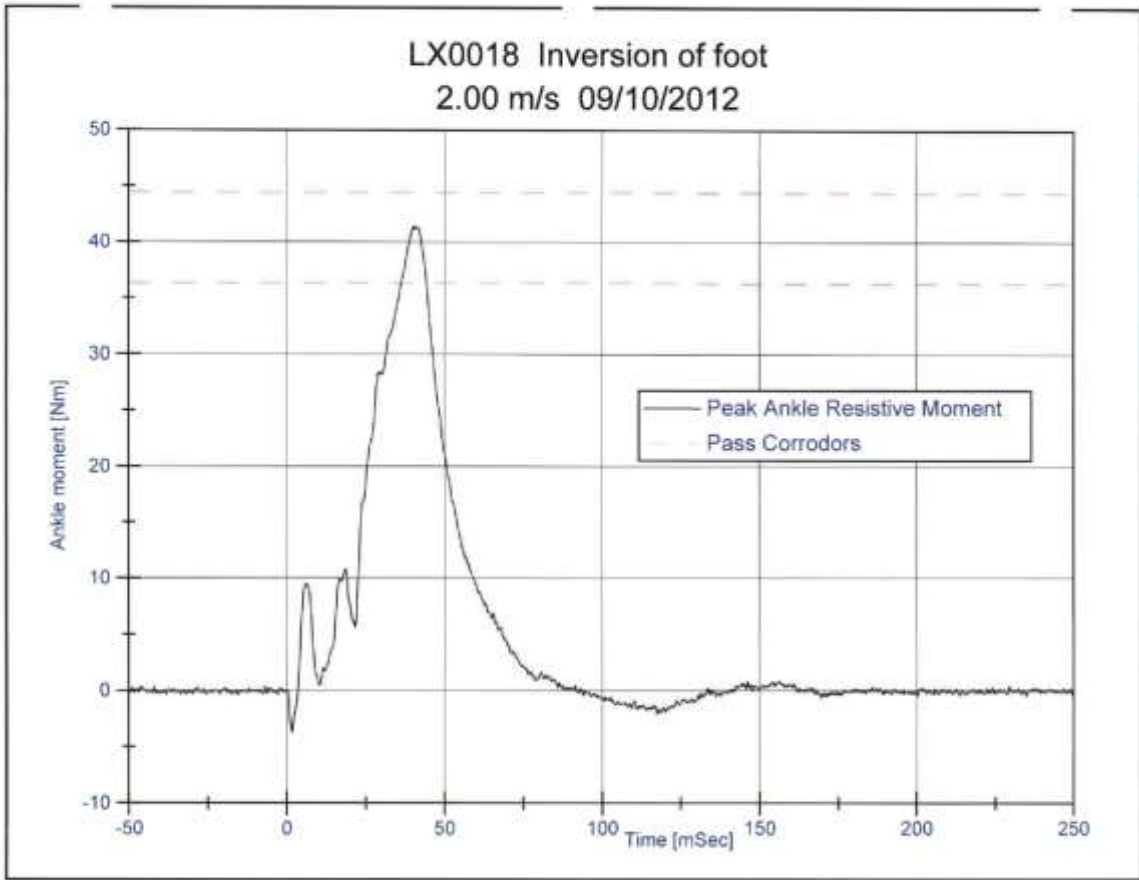




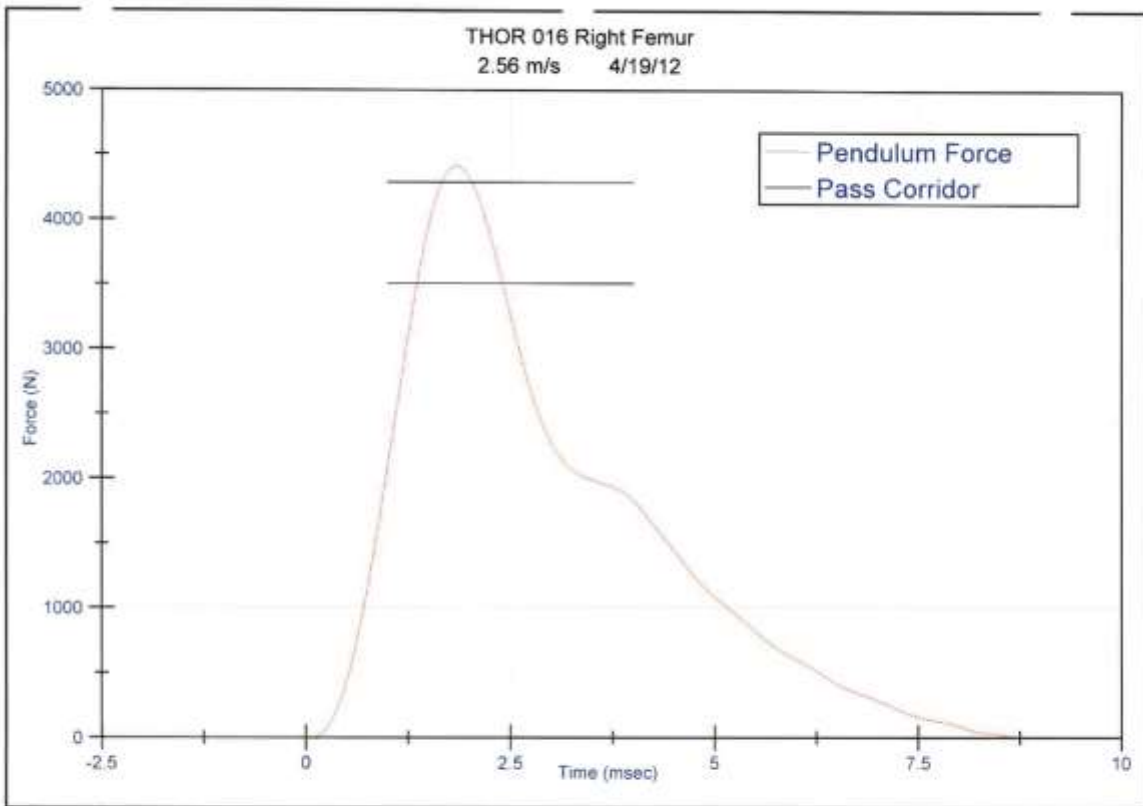
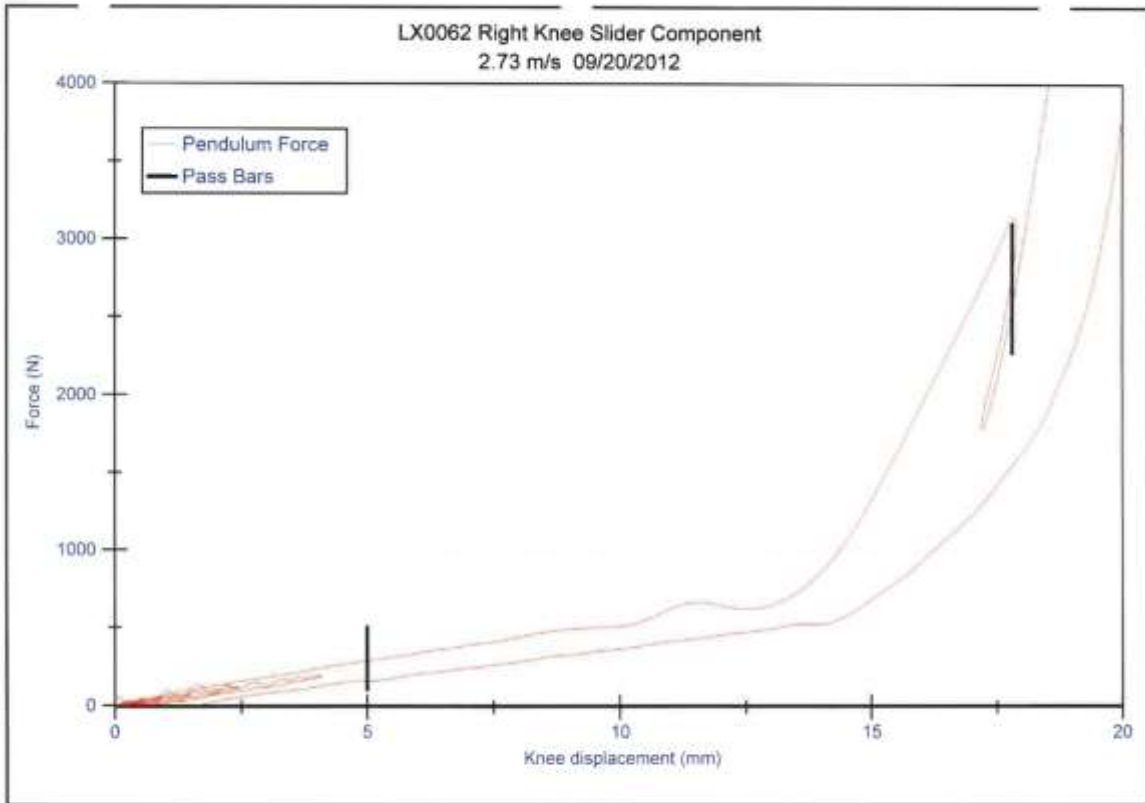


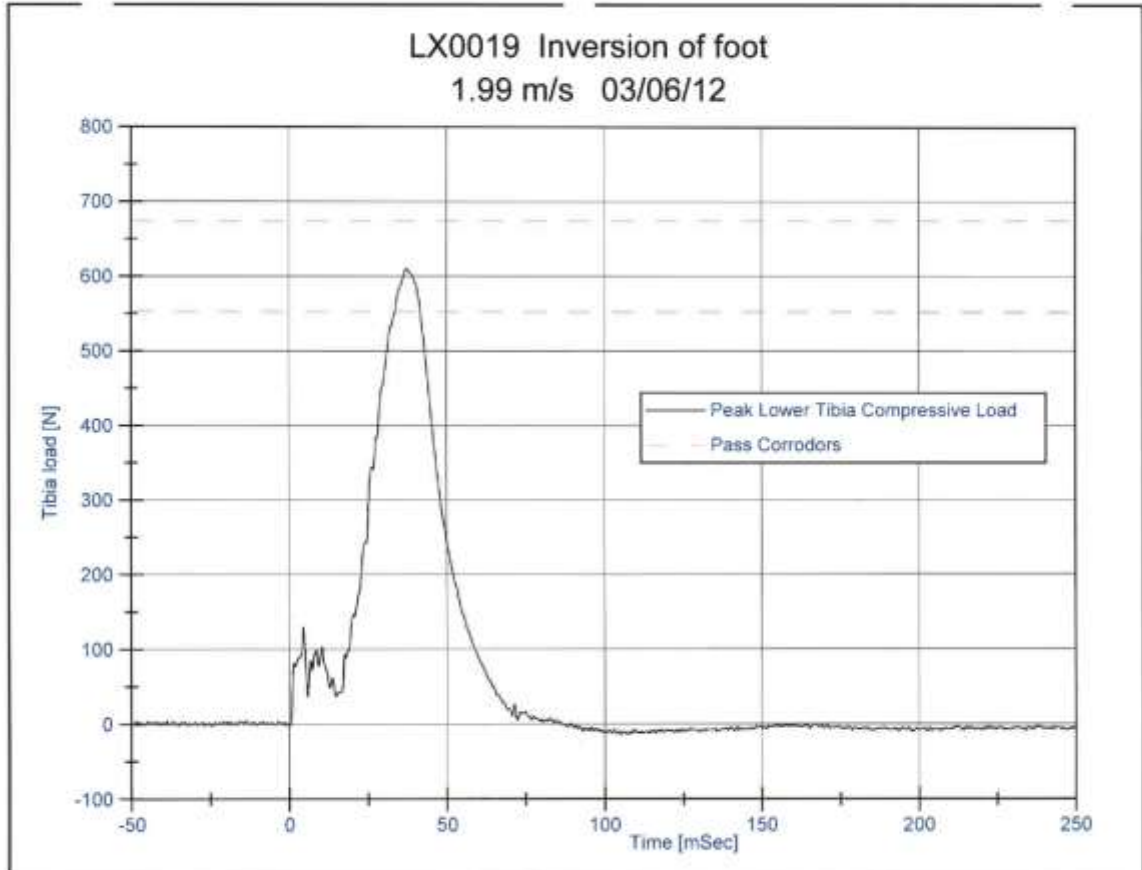
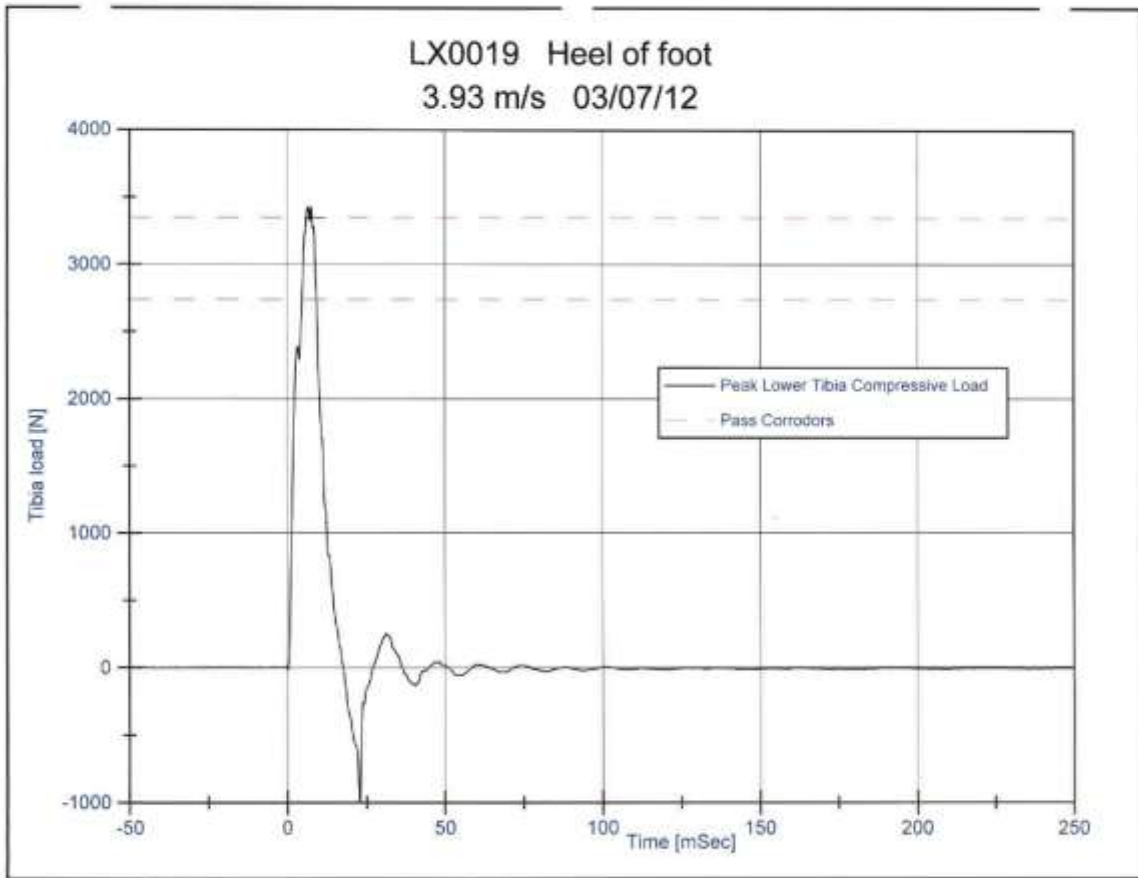


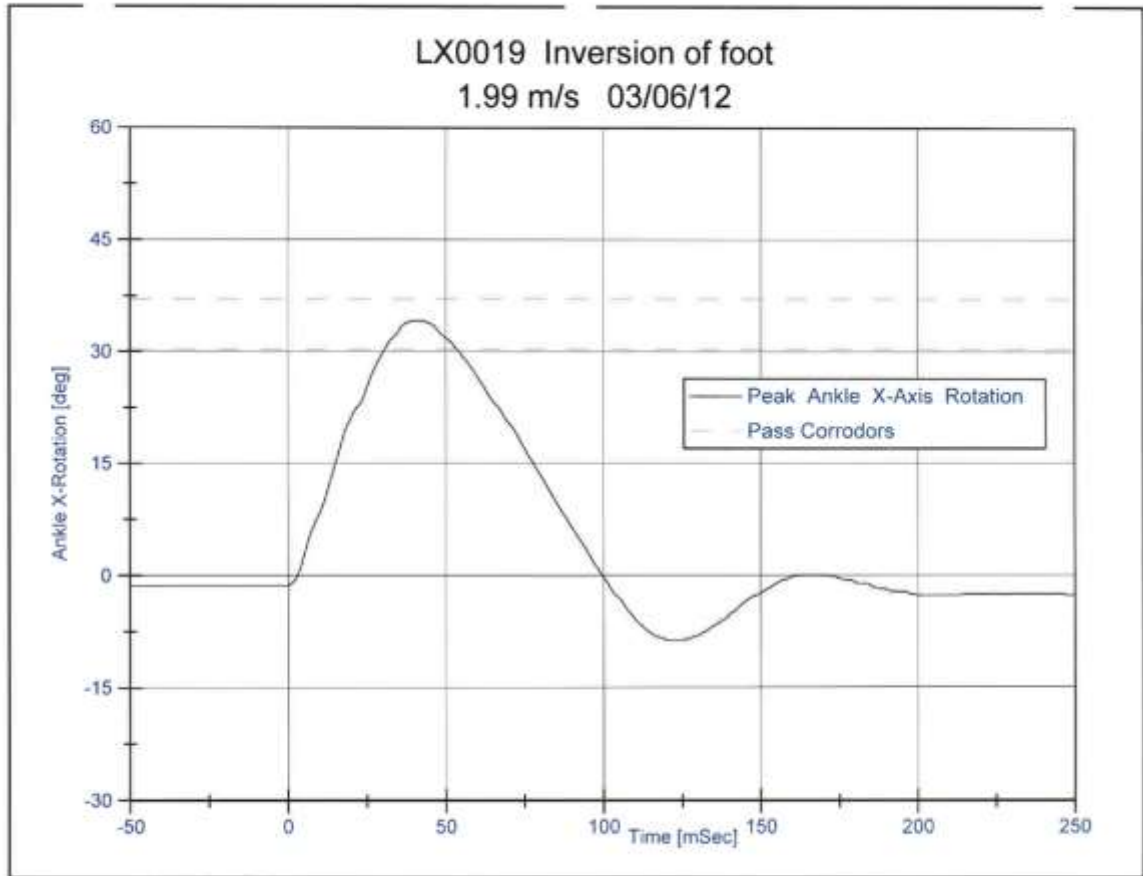
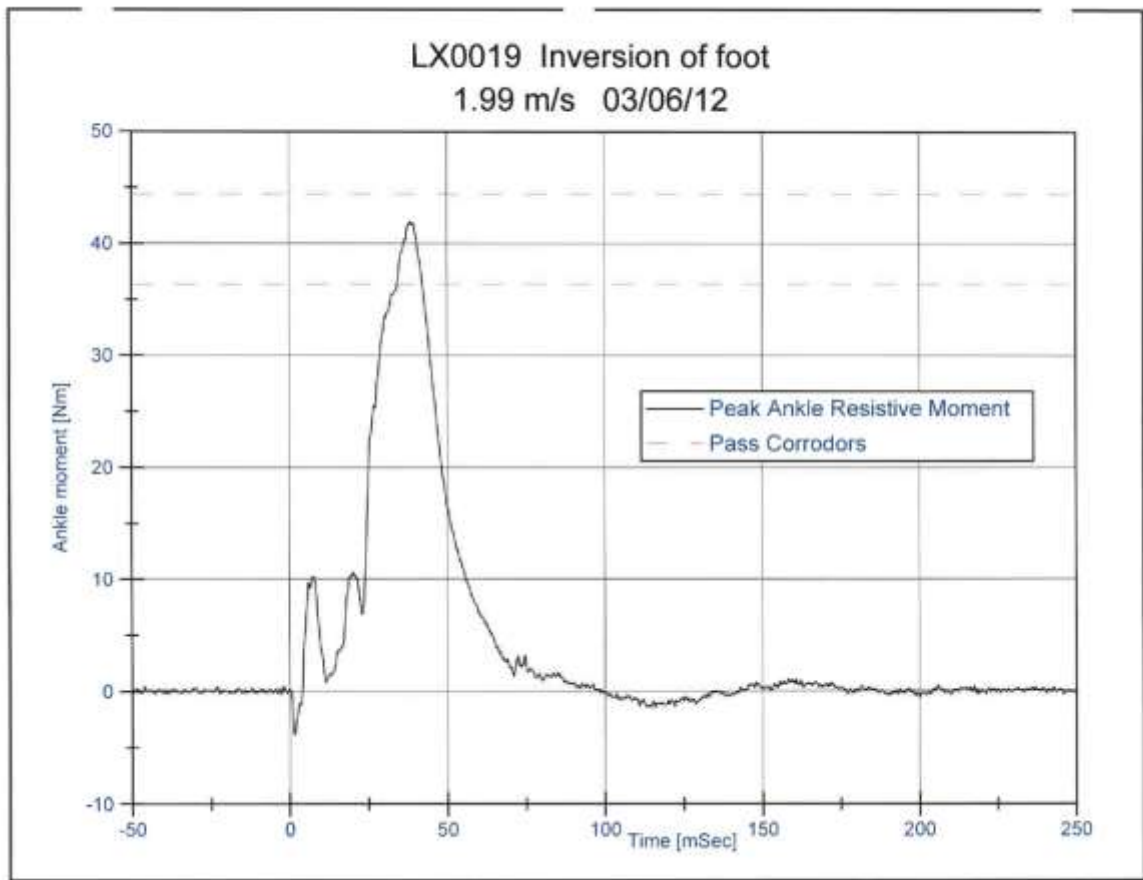




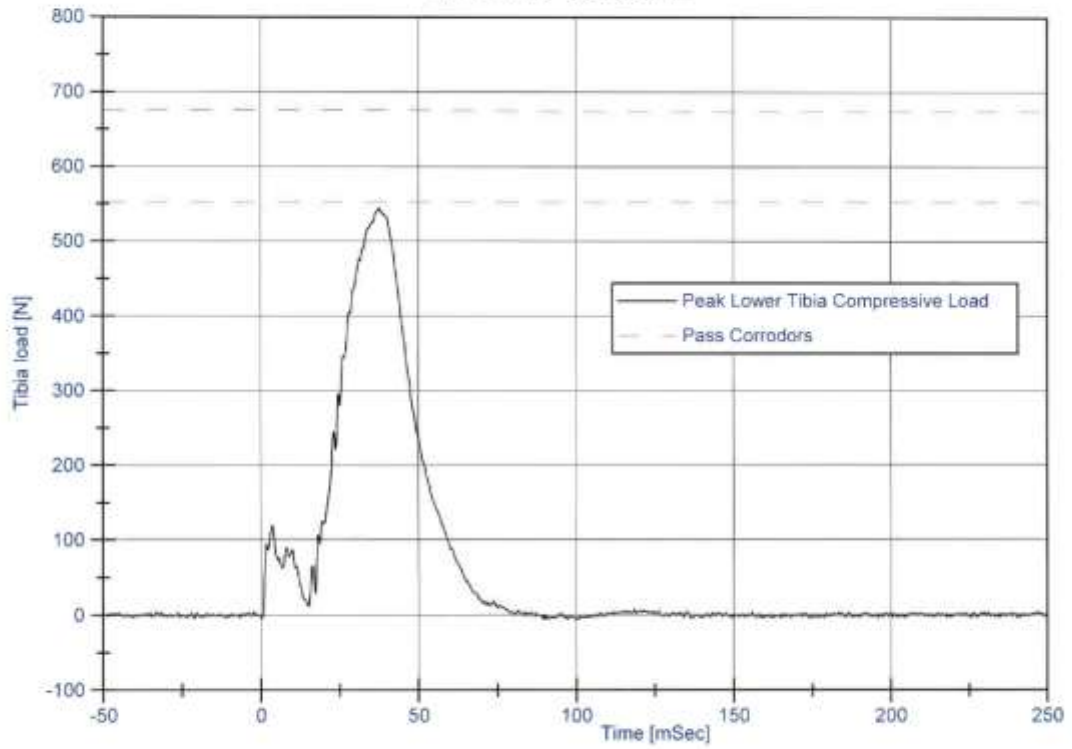
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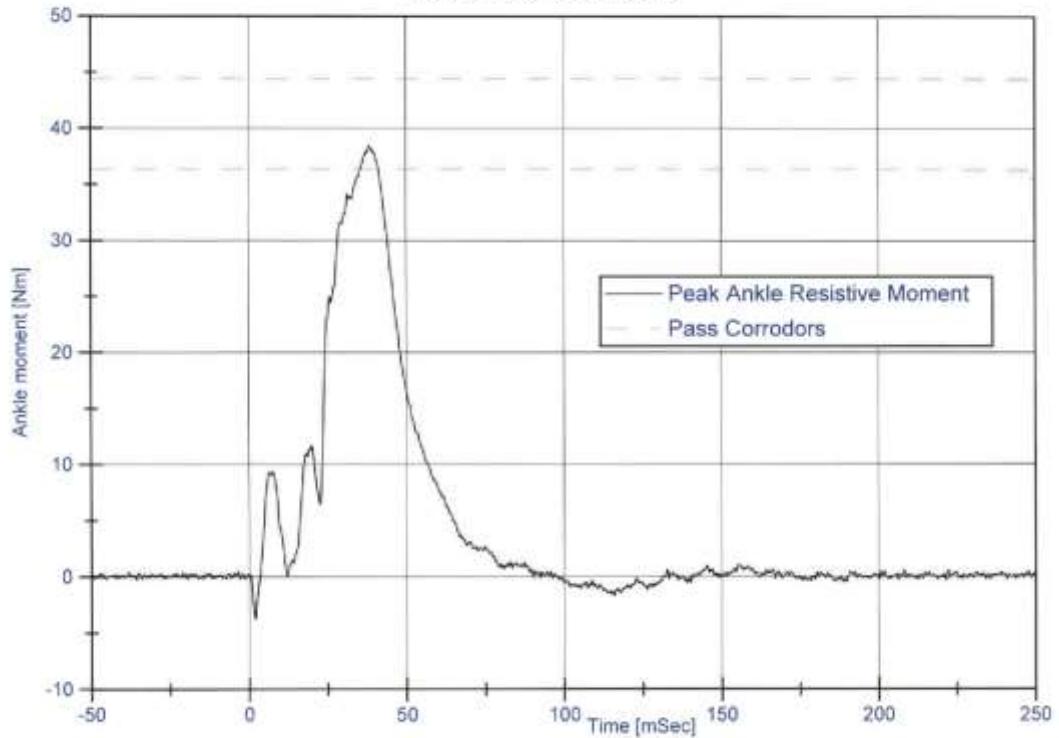


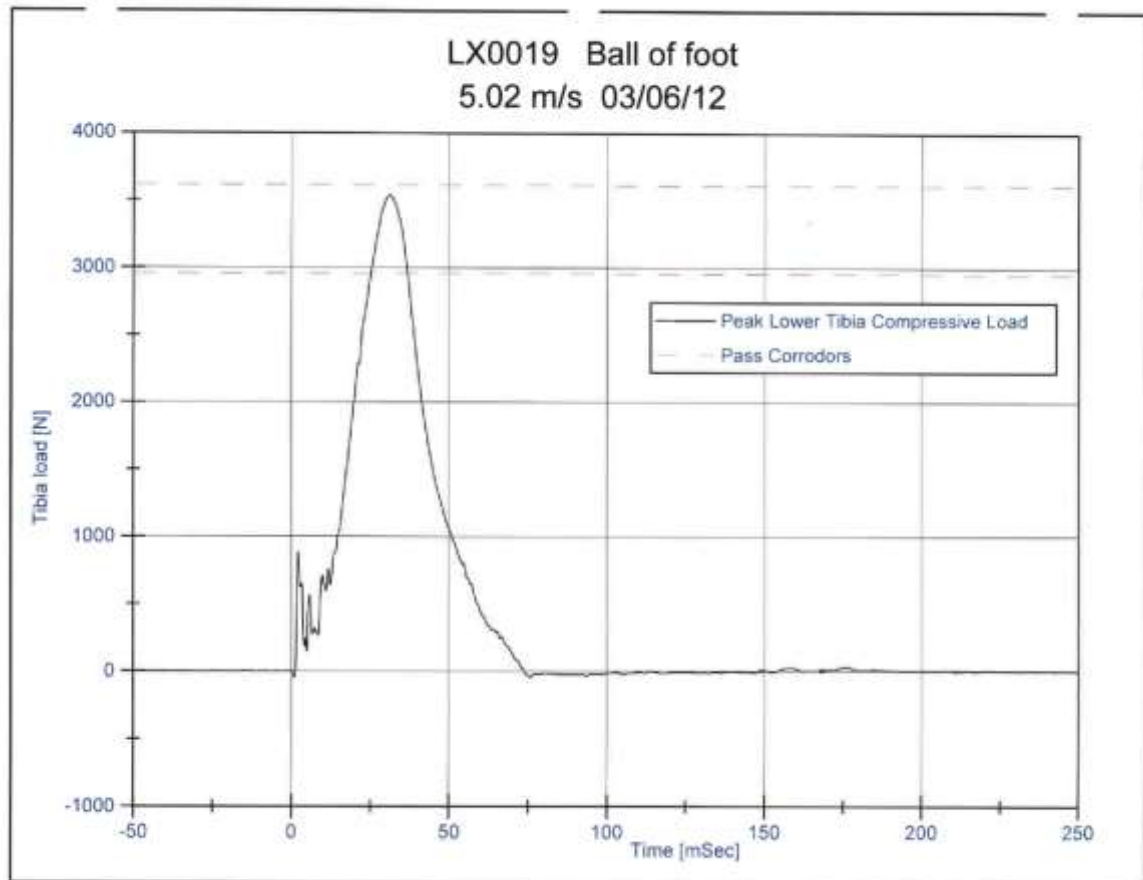
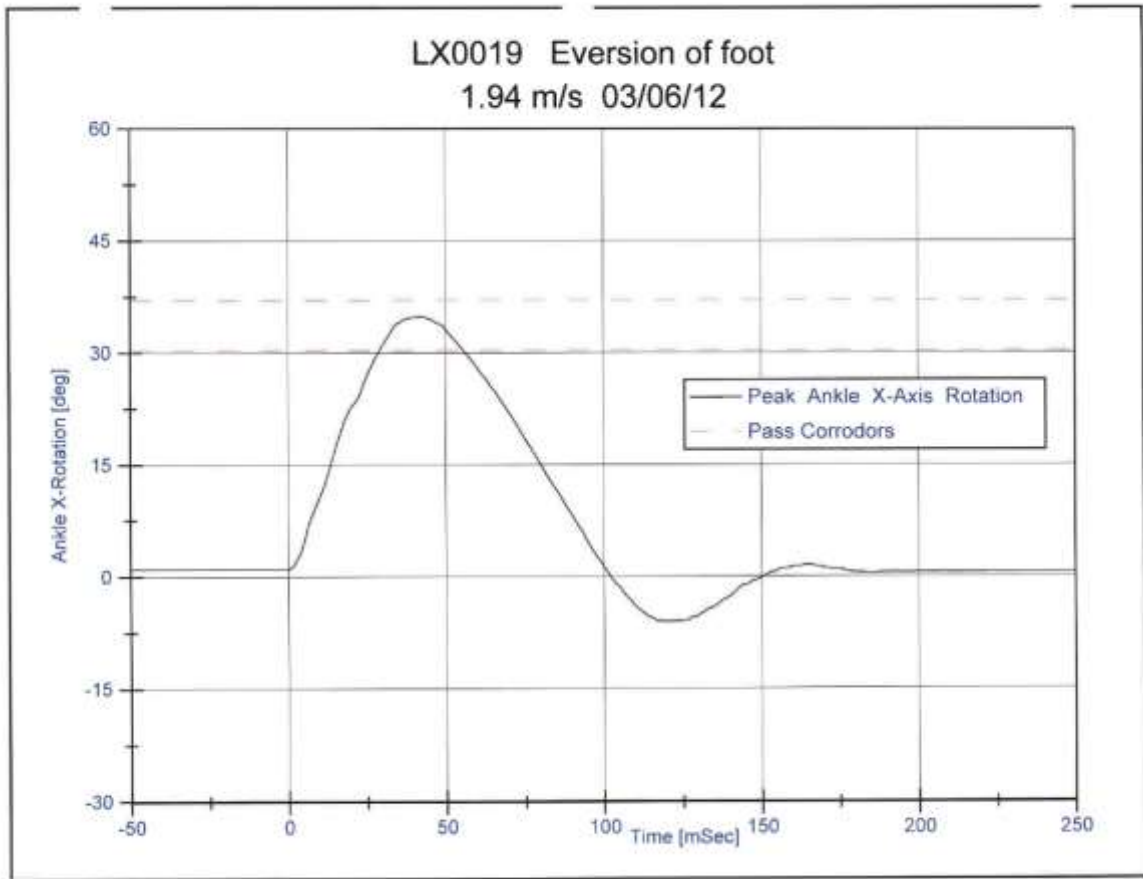


LX0019 Eversion of foot  
1.94 m/s 03/06/12

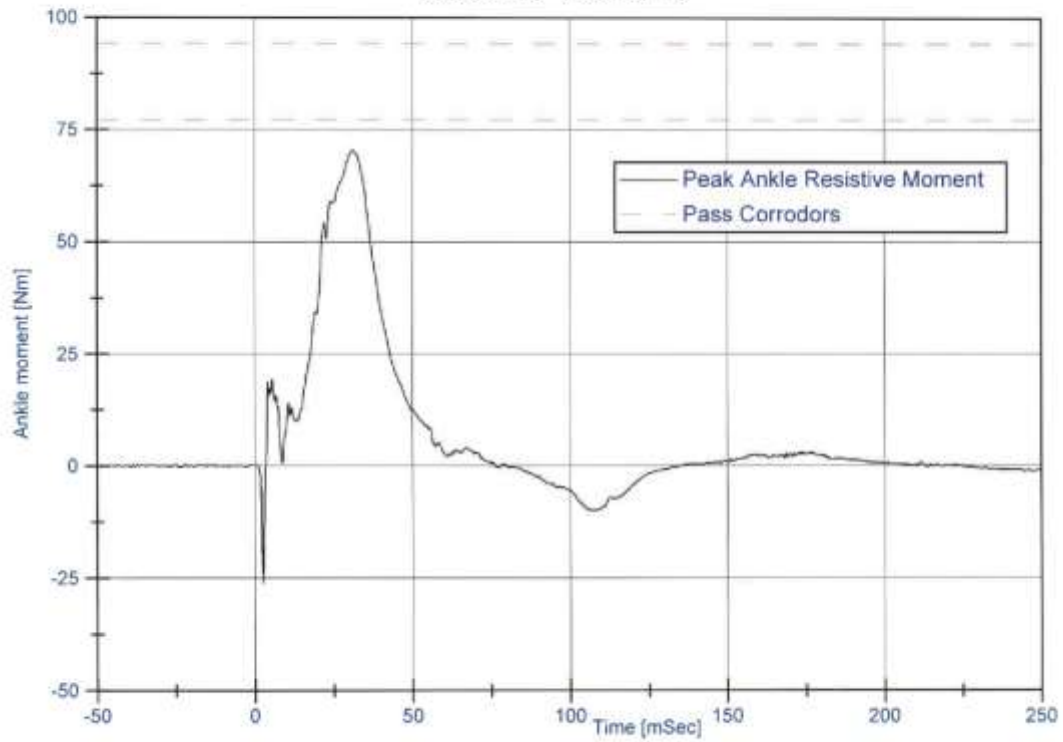


LX0019 Eversion of foot  
1.94 m/s 03/06/12

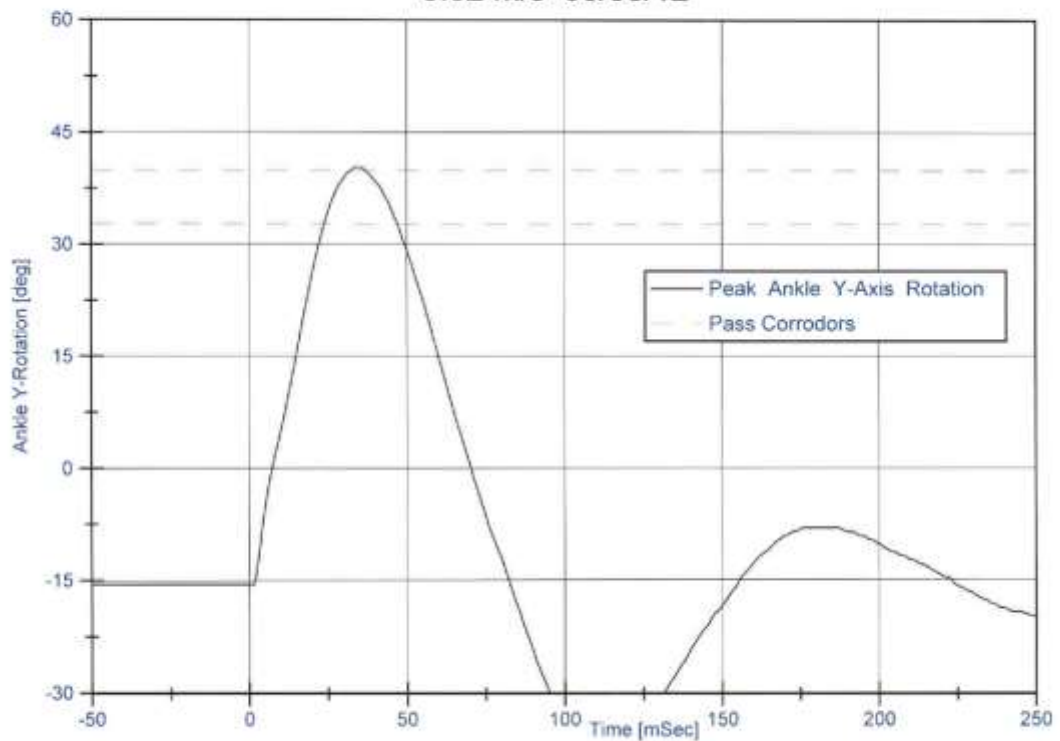




LX0019 Ball of foot  
5.02 m/s 03/06/12



LX0019 Ball of foot  
5.02 m/s 03/06/12



**APPENDIX D:**  
**CMM MEASUREMENT PROCEDURES**

### **Vehicle Coordinate System**

The origin point of the VCS is a point 50 mm forward of the rear window glass or hatchback door onto the roof of the vehicle along the vehicle's lateral centerline. The ground is not used as a reference.

The following procedure was used to create the Vehicle Coordinate System (VCS):

- 1) Place the As Delivered vehicle on a flat surface.
- 2) Measure the width of the vehicle at the rear of the vehicle to establish a first center point.
- 3) Measure the width of the vehicle at the front of the vehicle to establish a second center point.
- 4) Using a vertical laser beam, connect the two points to establish the lateral centerline of the vehicle.
- 5) Establish a point 50 mm from the edge of the rear window glass or rear hatchback door frame at the intersection of the roof onto the roof to establish the VCS origin point.
- 6) Construct a line perpendicular to the lateral centerline of the vehicle from VCS origin point towards the C-pillar. Mark a point along this line that is on the C-pillar at the body crease line between the roof and pillar geometry. This will be reference point #2.
- 7) Construct another perpendicular line in the opposite direction from the lateral centerline of the vehicle that is the same distance from the centerline as reference point #2. This will be reference point #3.
- 8) The VCS origin point is defined as the following:
  - Positive X is from the VCS origin point to the front of the vehicle
  - Positive Y is from the driver side of the vehicle to the passenger side of the vehicle
  - Positive Z is from the VCS origin point of the vehicle to the bottom of the vehicle

### **Steering Column Reference Point**

The Steering Column Reference point is the x, y, and z location of the geometric center of the steering wheel in the VCS.

### **Brake Pedal Reference Point**

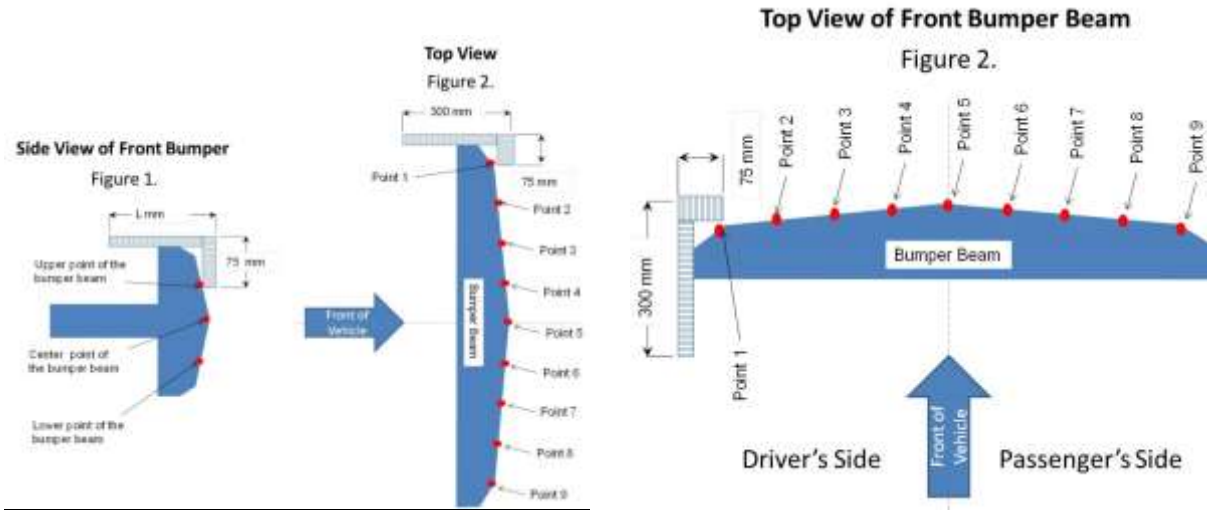
The Brake Pedal Reference Point is the x, y, and z location of the geometric center of the brake pedal pad (top surface) in the VCS.

### **Floor Reference Point**

The Floor Reference Point is the x, y, and z location of the floor in the VCS. Use the following procedure to determine the Floor Reference Point:

1. If the vehicle has an accelerator pedal with fore-aft adjustment, adjust the pedal to its forward most position
2. Locate the centerline of the top surface of the bottom of the accelerator pedal (CLAP)
3. Remove floor mats
4. Project a vertical line down from the CLAP point until contact is made to the floor. This point is the Floor Reference Point

## **Pre and Post Bumper Beam and Radiator Support Measurement**



Find the vertical center of the bumper beam using the following procedure (Reference Figure 1).

- 1) Position a square above the bumper beam at the centerline of the vehicle such that the plan of the square is aligned with the longitudinal axis of the vehicle and the "L mm" part of the square is parallel to the ground.
- 2) Move the square toward the ground until it contacts the bumper beam.
- 3) Move the square toward the rear of the vehicle until it contacts the bumper beam. The point where the 75 mm part of the square contacts the bumper beam is the Upper point of the bumper beam.
- 4) Perform the same procedure for the lower part of the bumper beam. The point where the 75 mm part of the square contacts the bumper beam is the Lower point of the bumper beam.
- 5) The center point of the bumper beam is half the distance between the Upper and Lower points of the bumper beam.
- 6) Transpose the lateral center of the bumper beam up onto the top of the upper radiator support.
- 7) Mark the center of the upper radiator support along its forward leading edge. If the radiator support is not flat this mark is made along the top edge.
- 8) Mark enough points along this edge to define its profile.

### **Pre and Post Driver Left Lower Instrument Panel**

The left lower instrument panel (knee bolster) lateral coordinates are defined by adding 15 cm from the steering column reference lateral coordinate, respectively. The vertical coordinate is defined as 45 cm above the height of the floor reference point. If the panel or knee bolster loosens or breaks away in the crash, the post-crash measurements are taken by pressing and holding the panel against the underlying structure. Create a floor vehicle coordinate system on the floor at the location of this measurement.

### **Pre and Post Driver Right Lower Instrument Panel**

The left lower instrument panel (knee bolster) lateral coordinates are defined by subtracting 15 cm from the steering column reference lateral coordinate, respectively. The vertical coordinate is defined as 45 cm above the height of the floor reference point. If the panel or knee bolster loosens or breaks away in the crash, the post-crash measurements are taken by pressing and holding the panel against the underlying structure.

**Pre and Post Brake Pedal (Figure 22)**

If the brake pedal is constructed so that it dangles loosely after the crash, the brake pedal is pushed straight forward against the toe pan/floor pan and held there to take the post-crash measurement. If the pedal drops away entirely, no post-crash measurement is taken.

**Pre and Post Driver Toe pan and Floor Board (Figure 22)**

*DRIVER POINT A1*

The vertical coordinate for the A1 measurement location is the vertical of the brake pedal reference. The lateral coordinate of the A1 is obtained by subtracting 25 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT B1*

The vertical coordinate for the B1 location is the vertical coordinate of the brake pedal reference. The lateral coordinate of the B1 is obtained by subtracting 15 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT C1*

The vertical coordinate for the C1 location is the vertical coordinate of the brake pedal reference. The lateral coordinate of the C1 is obtained by subtracting 0 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT D1*

The vertical coordinate for the D1 location is the vertical coordinate of the brake pedal reference. The lateral coordinate of the D1 is obtained by adding 15 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT A2*

The vertical coordinate of the A2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference and the vertical coordinate of the floor reference. The lateral coordinate of the A2 is obtained by subtracting 25 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT B2*

The vertical coordinate of the B2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference the vertical coordinate of the floor reference. The lateral coordinate of the B2 is obtained by subtracting 15 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT C2*

The vertical coordinate of the C2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference and the vertical coordinate of the floor reference. The lateral coordinate of the C2 is obtained by subtracting 0 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT D2*

The vertical coordinate of the D2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference and the vertical coordinate of the floor reference. The lateral coordinate of the 22 is obtained by adding 15 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT A3*

The vertical coordinate of the A3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the A3 is obtained by subtracting 25 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT B3*

The vertical coordinate of the B3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the B3 is obtained by subtracting 15 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT C3*

The vertical coordinate of the C3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the C3 is obtained by subtracting 0 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT D3*

The vertical coordinate of the D3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the D3 is obtained by adding 15 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT A4*

The longitudinal coordinate of the A4 measurement location is obtained by subtracting 5 cm from the A3 reference. The lateral coordinate of the A4 is obtained by subtracting 25 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT B4*

The longitudinal coordinate of the B4 measurement location is obtained by subtracting 5 cm from the B3 reference. The lateral coordinate of the B4 is obtained by subtracting 15 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT C4*

The longitudinal coordinate of the C4 measurement location is obtained by subtracting 5 cm from the C3 reference. The lateral coordinate of the C4 is obtained by subtracting 0 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT D4*

The longitudinal coordinate of the D4 measurement location is obtained by subtracting 5 cm from the D3 reference. The lateral coordinate of the D4 is obtained by adding 15 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT A5*

The longitudinal coordinate of the A5 measurement location is obtained by subtracting 5 cm from the A4 reference. The lateral coordinate of the A5 is obtained by subtracting 25 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT B5*

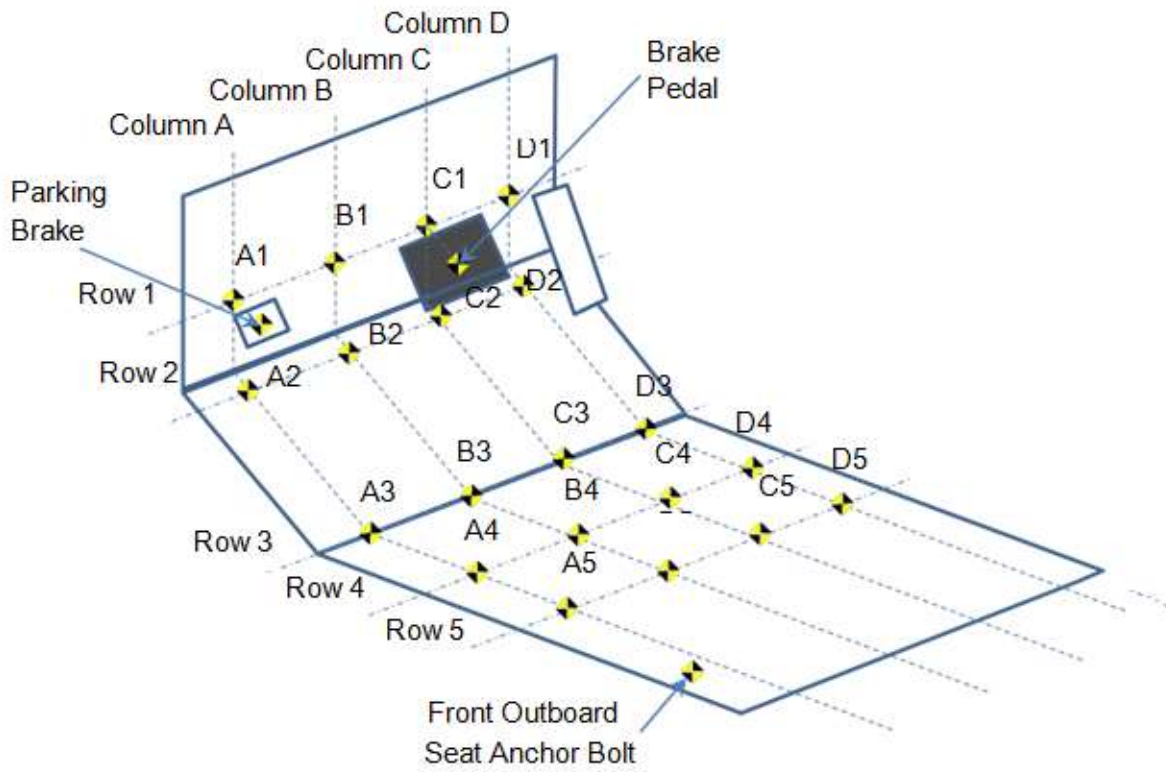
The longitudinal coordinate of the B5 measurement location is obtained by subtracting 5 cm from the B4 reference. The lateral coordinate of the B5 is obtained by subtracting 15 cm from the brake pedal reference lateral coordinate.

#### *DRIVER POINT C5*

The longitudinal coordinate of the C5 measurement location is obtained by subtracting 5 cm from the C4 reference. The lateral coordinate of the C5 is obtained by subtracting 0 cm from the brake pedal reference lateral coordinate.

*DRIVER POINT D5*

The longitudinal coordinate of the D5 measurement location is obtained by subtracting 5 cm

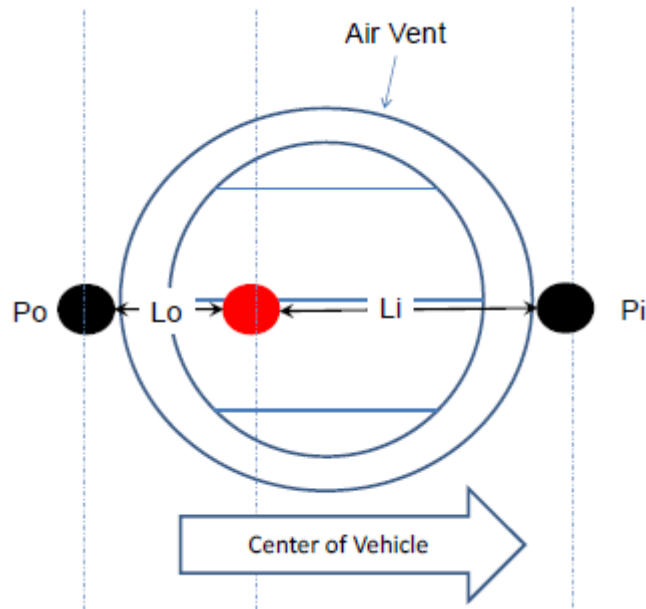


**Figure 22: Lower interior intrusion measurements**

### **Driver Upper Dash**

The upper dash point is obtained by subtracting 25 cm from the lateral coordinate of the steering column reference lateral coordinate. This defines a line of points on the edge of the upper dash. The upper dash point is located on the rearward most (toward the rear of the vehicle) point on this line. This point must be located at least 30 cm above the brake pedal reference point to ensure a vertical location high enough to represent a location that could be contacted by the driver's upper body or head. If the rearward most point is less than 30 cm above the brake pedal reference point, the upper dash point is located at this 30 cm reference location.

There may be instances when the upper dash point is located on a "soft component" such as an air vent or control knob (Figure 23). To measure a more robust structure, the upper dash point is replaced with two additional points, and the weighted average of their coordinates is used to represent the deformation of a point at the original location (Equation 1). Each new point is determined by moving inboard/outboard to a location that is just off of the soft component.



$$dp = \frac{Li}{Lo + Li} [X_o, Y_o, Z_o] + \frac{Lo}{Lo + Li} [X_o, Y_o, Z_o]$$

**Figure 23: Equation for Measuring Soft Component Driver Upper Dash Point**

### **Passenger Left Lower Instrument Panel**

The left lower instrument panel (knee bolster) lateral coordinates are defined by adding 15 cm from the center passenger seat reference lateral coordinate, respectively. The vertical coordinate is defined as 45 cm above the height of the floor (without floor mats). If the panel or knee bolster loosens or breaks away in the crash, the post-crash measurements are taken by pressing and holding the panel against the underlying structure.

Create a floor vehicle coordinate system on the floor at the location of this measurement.

### **Passenger Right Lower Instrument Panel**

The left lower instrument panel (knee bolster) lateral coordinates are defined by subtracting 15 cm from the center passenger seat reference lateral coordinate, respectively. The vertical coordinate is defined as 45 cm above the height of the floor (without floor mats). If the panel or knee bolster loosens or breaks away in the crash, the post-crash measurements are taken by pressing and holding the panel against the underlying structure.

### **Passenger Toe pan and Floor Board (Figure 24)**

#### *PASSENGER POINT A1*

The vertical coordinate for the A1 measurement location is the vertical coordinate of the brake pedal reference. The lateral coordinate of the A1 is obtained by subtracting 25 cm from the center passenger seat reference lateral coordinate.

#### *PASSENGER POINT B1*

The vertical coordinate for the B1 location is the vertical coordinate of the brake pedal reference. The lateral coordinate of the B1 is obtained by subtracting 15 cm from the center passenger seat reference lateral coordinate.

#### *PASSENGER POINT C1*

The vertical coordinate for the C1 location is the vertical coordinate of the brake pedal reference. The lateral coordinate of the C1 is obtained by subtracting 0 cm from the center passenger seat reference lateral coordinate..

#### *PASSENGER POINT A2*

The vertical coordinate of the A2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference and the vertical coordinate of the floor reference. The lateral coordinate of the A2 is obtained by subtracting 25 cm from the center passenger seat reference lateral coordinate.

#### *PASSENGER POINT B2*

The vertical coordinate of the B2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference the vertical coordinate of the floor reference. The lateral coordinate of the B2 is obtained by subtracting 15 cm from the center passenger seat reference lateral coordinate.

#### *PASSENGER POINT C2*

The vertical coordinate of the C2 measurement location is obtained by adding half the distance between the vertical coordinate of the brake pedal reference and the vertical coordinate of the floor reference. The lateral coordinate of the C2 is obtained by subtracting 0 cm from the center passenger seat reference lateral coordinate.

#### *PASSENGER POINT A3*

The vertical coordinate of the A3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the A3 is obtained by subtracting 25 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT B3*

The vertical coordinate of the B3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the B3 is obtained by subtracting 15 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT C3*

The vertical coordinate of the C3 measurement location is obtained by subtracting 1 cm from the floor reference. The lateral coordinate of the C3 is obtained by subtracting 0 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT A4*

The longitudinal coordinate of the A4 measurement location is obtained by subtracting 5 cm from the A3 reference. The lateral coordinate of the A4 is obtained by subtracting 25 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT B4*

The longitudinal coordinate of the B4 measurement location is obtained by subtracting 5 cm from the B3 reference. The lateral coordinate of the B4 is obtained by subtracting 15 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT C4*

The longitudinal coordinate of the C4 measurement location is obtained by subtracting 5 cm from the C3 reference. The lateral coordinate of the C4 is obtained by subtracting 0 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT A5*

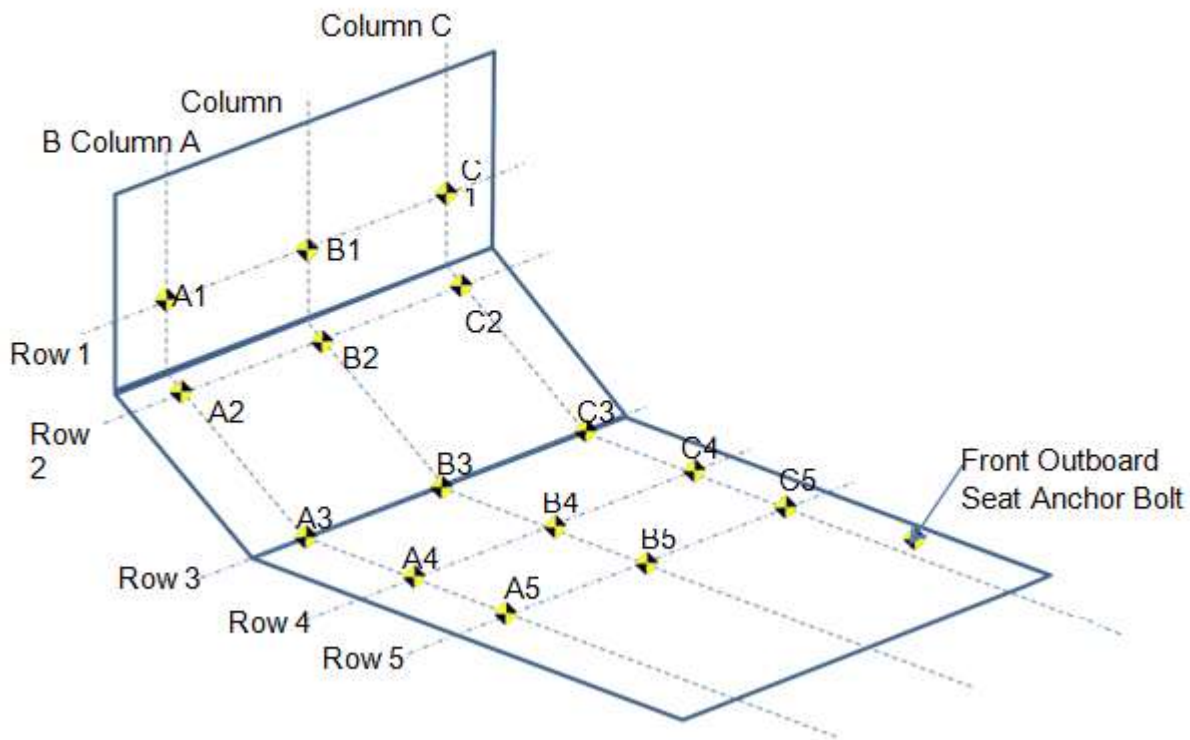
The longitudinal coordinate of the A5 measurement location is obtained by subtracting 5 cm from the A4 reference. The lateral coordinate of the A5 is obtained by subtracting 25 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT B5*

The longitudinal coordinate of the B5 measurement location is obtained by subtracting 5 cm from the B4 reference. The lateral coordinate of the B5 is obtained by subtracting 15 cm from the center passenger seat reference lateral coordinate.

*PASSENGER POINT C5*

The longitudinal coordinate of the C5 measurement location is obtained by subtracting 5 cm from the C4 reference. The lateral coordinate of the C5 is obtained by adding 15 cm from the center passenger seat reference lateral coordinate.



**Figure 24: Passenger side lower interior measurements**

### **Passenger Upper Dash**

The upper dash point is obtained by adding 25 cm from the lateral coordinate of the center passenger seat reference lateral coordinate. This defines a line of points on the edge of the upper dash. The upper dash point is located on the rearward most (toward the rear of the vehicle) point on this line. This point must be located at least 30 cm above the brake pedal reference point to ensure a vertical location high enough to represent a location that could be contacted by the driver's upper body or head. If the rearward most point is less than 30 cm above the brake pedal reference point, the upper dash point is located at this 30 cm reference location.

There may be instances when the upper dash point is located on a "soft component" such as an air vent or control knob (Figure 23). To measure a more robust structure, the upper dash point is replaced with two additional points, and the weighted average of their coordinates is used to represent the deformation of a point at the original location (Equation 1). Each new point is determined by moving inboard/outboard to a location that is just off of the soft component.

### **Driver Door Measurements (Figure 25)**

Mark the following points on the inner most surface of the door opening, typically on the pinch weld.

- 1) **Point 1:** The vertical coordinates of this point is obtained by subtracting 0 cm from the brake pedal reference point.
- 2) **Point 2:** The vertical coordinates of this point is obtained by subtracting 7.5 cm from the

- brake pedal reference point.
- 3) **Point 3:** The vertical coordinates of this point is obtained by subtracting 15 cm from the brake pedal reference point
  - 4) **Point 4:** The vertical coordinates of this point is obtained by subtracting 45 cm from the brake pedal reference point.
  - 5) **Point 5:** The vertical coordinates of this point is obtained by subtracting 52.5 cm from the brake pedal reference point).
  - 6) **Point 6:** The vertical coordinates of this point is obtained by subtracting 60 cm from the brake pedal reference point
  - 7) **Point 7:** The longitudinal coordinates of this point is obtained by subtracting 20 cm from the brake pedal reference point. If the 20 cm point is forward of the actual door frame, this point is located 5 cm rearward of lower hinge pillar point.
  - 8) **Point 8:** The longitudinal coordinates of this point is obtained by subtracting 35 cm from the brake pedal reference point.
  - 9) **Point 9:** The longitudinal coordinates of this point is obtained by subtracting 50 cm from the brake pedal reference point.
  - 10) **Point 10 and 11:** Mark 2 evenly spaced points between points 1 and 7
  - 11) **Point 12 and 13:** Mark 2 evenly spaced points between points 3 and 4
  - 12) **Point 26:** Mark a point at the intersection of the roof rail and the start of the B-pillar
  - 13) **Points 14-25:** Mark 12 evenly spaced points between points 6 and 26
  - 14) **Point 32:** Mark a point at the intersection of the lower sill and the start of the B-pillar
  - 15) **Points 27-31:** Mark 5 evenly spaced points between points 9 and 32



**Figure 25: Driver Door Measurements**

**Passenger Door Measurements**

Perform the same procedure as the driver door on the passenger side.

**Pre-Test Exterior Profile**

- 1) Expose the front bumper beam.
- 2) At the lateral center of the bumper beam, measure and mark the center of the front bumper beam (along front face of beam).
- 3) Using this Z coordinate, mark and measure enough points around the complete circumference of the vehicle to establish cross section A-A.
- 4) Transpose the lateral center of the bumper beam up onto the top of the upper radiator support.
- 5) Mark the center of the upper radiator support along its forward leading edge.
- 6) Using this Z coordinate, mark and measure enough points around the complete circumference of the vehicle to establish cross section B-B.

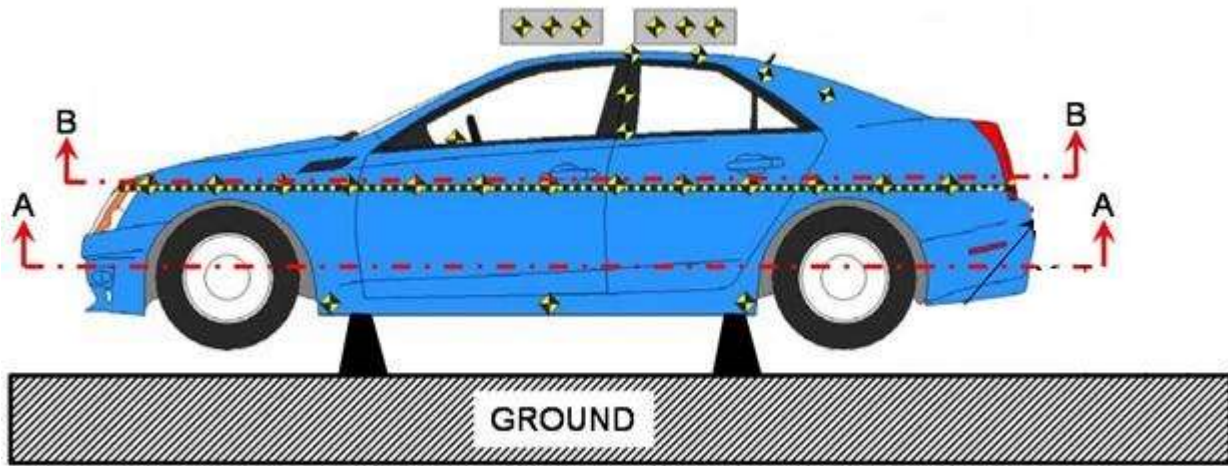
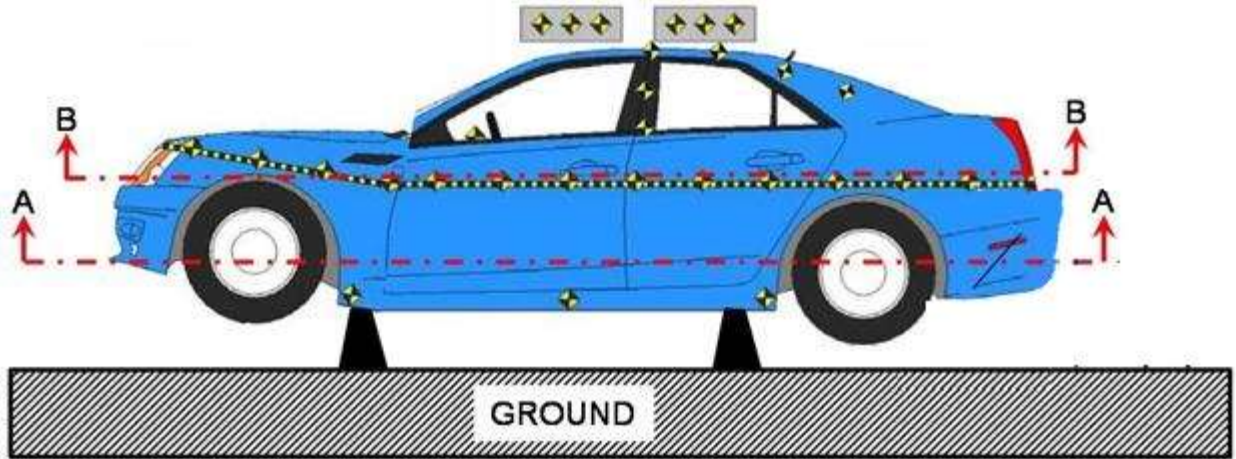


Figure 26: Pre-Test Vehicle Profile

### **Post-Test Exterior Profile**

- 1) Remove bumper cover
- 2) Using the vehicle's origin reference point leap into vehicle's coordinate system.
- 3) Using the pre-test z-value at section A-A which was recorded from VCS origin, take measurements at this z-distance around the circumference of the vehicle.
- 4) Using the pre-test z-value at section B-B that was recorded from VCS origin, take measurements at this z-distance around the circumference of the vehicle.



**Figure 27: Post-Test Vehicle Profile**

### **Pre and Post Honeycomb Requirements**

The contractor shall take pre-and post-crush measurements of the honeycomb while attached to the barrier. These measurements shall be documented in the appropriate datasheet. Also, the contractor shall take pre-and post-test pictures of the left and right side, top, and front view of the honeycomb while attached to the barrier.