

**REPORT NUMBER: SINCAP-MGA-2015-010**

**NEW CAR ASSESSMENT PROGRAM (NCAP)  
Moving Deformable Barrier Side Impact Test**

**KIA MOTORS CORPORATION  
2015 Kia Forte LX 4-Dr Sedan  
NHTSA No.: O20154208**

**MGA RESEARCH CORPORATION  
5000 Warren Road  
Burlington, WI 53105**



**Test Date: August 11, 2014**

**Final Report Date: September 5, 2014**

**FINAL REPORT**

**U.S. DEPARTMENT OF TRANSPORTATION  
National Highway Traffic Safety Administration  
Office of Crashworthiness Standards  
Mail Code: NVS-111  
1200 New Jersey Ave, SE  
Room W43-410  
Washington, DC 20590**

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Prepared by:   
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Approved by:   
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Approval Date: September 5, 2014

FINAL REPORT ACCEPTANCE BY OCWS:

\_\_\_\_\_  
Division Chief, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

\_\_\_\_\_  
COTR, New Car Assessment Program  
NHTSA, Office of Crashworthiness Standards

Date: \_\_\_\_\_

### Technical Report Documentation Page

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<b>4. Title and Subtitle</b> Final Report of New Car Assessment Program Side Impact MDB Testing of a 2015 Kia Forte LX 4-Dr Sedan, NHTSA No.: O20154208		<b>5. Report Date</b> September 5, 2014																												
		<b>6. Performing Organization Code</b> MGA																												
<b>7. Author(s)</b> Donna Janovicz, Project Manager Ben Fischer, Project Engineer		<b>8. Performing Organization Report No.</b> SINCAP-MGA-2015-010																												
<b>9. Performing Organization Name and Address</b> MGA Research Corporation 5000 Warren Road Burlington, WI 53105		<b>10. Work Unit No.</b>																												
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<b>12. Sponsoring Agency Name and Address</b> U.S. Department of Transportation National Highway Traffic Safety Administration Office of Crashworthiness Standards (NVS-111) 1200 New Jersey Ave, SE, Room W43-410 Washington, D.C. 20590		<b>13. Type of Report and Period Covered:</b> Final Test Report August 11, 2014 to September 5, 2014																												
		<b>14. Sponsoring Agency Code</b> NVS-111																												
<b>15. Supplementary Notes</b>																														
<b>16. Abstract</b> A 55/28 km/h 90° Moving Deformable Barrier NCAP Side Impact Test was conducted on the 2015 Kia Forte LX 4-Dr Sedan in accordance with the specifications of the Office of Crashworthiness Standards NCAP Side Laboratory Test Procedure for the generation of consumer information on vehicle side crash protection. The test was conducted at MGA Research Corporation, in Burlington, Wisconsin, on August 11, 2014.  The impact velocity of the Moving Deformable Barrier (MDB) was 62.1 km/h, and the ambient temperature at the struck (driver's) side of the target vehicle at the time of impact was 22.1° C. The target vehicle post-test maximum crush was 194 mm at level 2. The test vehicle's performance was as follows:																														
<table border="1" style="margin: auto; border-collapse: collapse;"> <thead> <tr> <th rowspan="2" style="text-align: left;">Measurement Description</th> <th colspan="3" style="text-align: center;">Driver ATD (ES-2re)</th> </tr> <tr> <th style="text-align: center;">Units</th> <th style="text-align: center;">Threshold</th> <th style="text-align: center;">Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC<sub>36</sub>)</td> <td style="text-align: center;">N/A</td> <td style="text-align: center;">1000</td> <td style="text-align: center;">248</td> </tr> <tr> <td>Maximum Thorax Rib Deflection</td> <td style="text-align: center;">mm</td> <td style="text-align: center;">44</td> <td style="text-align: center;">30</td> </tr> <tr> <td>Total Abdominal Force</td> <td style="text-align: center;">N</td> <td style="text-align: center;">2500</td> <td style="text-align: center;">942</td> </tr> <tr> <td>Pubic Symphysis Force</td> <td style="text-align: center;">N</td> <td style="text-align: center;">6000</td> <td style="text-align: center;">2085</td> </tr> </tbody> </table>				Measurement Description	Driver ATD (ES-2re)			Units	Threshold	Result	Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	248	Maximum Thorax Rib Deflection	mm	44	30	Total Abdominal Force	N	2500	942	Pubic Symphysis Force	N	6000	2085				
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The two doors on the struck side of the vehicle did not separate from the body at the hinges or latches and the opposite doors did not open during the side impact event.																														
<b>17. Key Words</b> New Car Assessment Program (NCAP) Side Impact MDB ES-2re SID-IIs		<b>18. Distribution Statement</b> Copies of this report are available from: National Highway Traffic Safety Administration Technical Information Services Division, NPO-411 1200 New Jersey Ave, SE Washington, DC 20590 e-mail: <a href="mailto:tis@nhtsa.dot.gov">tis@nhtsa.dot.gov</a> FAX: 202-493-2833																												
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**SECTION 1**  
**TEST PURPOSE AND PROCEDURE**

This moving deformable barrier side impact test is part of the MY 2015 New Car Assessment Program Side Impact Test Program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-09-D-00124. The purpose of this test is to generate comparative side impact performance in a 2015 Kia Forte LX 4-Dr Sedan. The side impact test was conducted in accordance with the Office of Crashworthiness Standard's Side NCAP Laboratory Test Procedure dated September 2013.

## SECTION 2 SUMMARY OF TEST RESULTS

A 2015 Kia Forte LX 4-Dr Sedan was impacted on the left (driver's) side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 62.1 km/h. The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin, on August 11, 2014. Pre-test and post-test photographs of the test vehicle, the MDB, and the dummies (ES-2re and SID-IIs) are included in this report.

Dummies were placed in the driver and left rear designated seating positions according to instructions specified in the OCWS NCAP Side Laboratory Test Procedure dated September 2013. The side impact event was documented by eleven (11) cameras. Camera locations are included in this report.

The dummies were instrumented in the following manner:

### DRIVER ATD (ES-2re)

Primary and Redundant Head CG Triaxial Accelerometers  
 Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers  
 Abdomen Forward, Middle, and Rear Y-Axis Load Cells  
 Lower Spine (T12) Triaxial Accelerometers  
 Pubic Symphysis Y-Axis Load Cell

### PASSENGER ATD (SID-IIs)

Primary and Redundant Head CG Triaxial Accelerometers  
 Chest Upper Rib, Middle Rib, and Lower Rib Y-Axis Displacement Potentiometers  
 Abdomen Upper Rib and Lower Rib Y-Axis Displacement Potentiometers  
 Lower Spine (T12) Triaxial Accelerometers  
 Acetabulum and Iliac Wing Y-Axis Load Cells

Appendix B contains the dummy response data. Dummy configuration and performance verification data can be found in Appendix C of this report. Appendix D contains the test equipment and instrumentation calibration data.

Dummy Injury readings were recorded as follows:

### DUMMY INJURY VALUES

Measurement Description	Driver ATD (ES-2re)		
	Units	Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	248
Maximum Thorax Rib Deflection	mm	44	30
Total Abdominal Force	N	2500	942
Pubic Symphysis Force	N	6000	2085

Measurement Description	Passenger ATD (SID-IIs)		
	Units	Threshold	Result
Head Injury Criteria (HIC <sub>36</sub> )	N/A	1000	407
Resultant Lower Spine Acceleration	Gs	82	77
Total Pelvic Force (sum of acetabular and iliac forces)	N	5525	3788
Maximum Thoracic Rib Deflection	mm	38*	38
Maximum Abdomen Rib Deflection	mm	45*	33

\*Proposed IARV

Supplemental restraint information is given below:

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	No			
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other				

The test data can be found on the NHTSA website at [www.nhtsa.dot.gov](http://www.nhtsa.dot.gov)

**GENERAL COMMENTS**

Left Lower B-Post Y has questionable data from 7-16ms  
 Left Mid B-Post Y has no valid data after 4ms

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

**SECTION 3**  
**OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS**

**DATA SHEET NO. 1  
GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
Test Date: 8/11/2014

**TEST VEHICLE INFORMATION AND OPTIONS**

NHTSA No.	O20154208	Traction Control System (TCS)	Yes
Model Year	2015	Auto-Leveling System	No
Make	Kia	Automatic Door Locks (ADL)	Yes
Model	Forte	Power Window Auto-Reverse	Yes
Body Style	Sedan	Other Optional Feature	N/A
VIN	KNAFK4A6XF5270456	Driver Front Airbag	Yes
Body Color	Bright Silver	Driver Curtain Airbag	Yes
Odometer Reading (km/mi)	145 / 90	Driver Head/Torso Airbag	No
Engine Displacement (L)	1.8	Driver Torso Airbag	No
Type/No. Cylinders	4	Driver Torso/Pelvis Airbag	Yes
Engine Placement	Lateral	Driver Pelvis Airbag	No
Transmission Type	Automatic	Driver Knee Airbag	No
Transmission Speeds	6	Rear Pass. Curtain Airbag	Yes
Overdrive	Yes	Rear Pass. Head/Torso Airbag	No
Final Drive	Front	Rear Pass. Torso Airbag	No
Roof Rack	No	Rear Pass. Torso/Pelvis Airbag	No
Sunroof/T-Top	No	Rear Pass. Pelvis Airbag	No
Running Boards	No	Driver Seat Belt Pretensioner	Yes
Tilt Steering Wheel	Yes	Rear Pass. Seat Belt Pretensioner	No
Power Seats	No	Driver Load Limiter	Yes
Anti-Lock Brakes (ABS)	Yes	Rear Pass. Load Limiter	No
		Other Restraint Feature	N/A

Does owner's manual provide instruction to turn off automatic door locks?	No
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**DATA FROM CERTIFICATION LABEL**

Manufactured By	Kia Motors Corporation	GVWR (kg)	1760
Date of Manufacture	05/14	GAWR Front (kg)	980
Vehicle Type	Passenger Car	GAWR Rear (kg)	910

**VEHICLE SEATING AND WEIGHT CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total	
Designated Seating Capacity (DSC)	2	3		5	
Capacity Weight (VCW) (kg)				385	(A)
DSC x 68.04 kg				340	(B)
Rated Cargo and Luggage Weight (RCLW)				45	(A-B)

**VEHICLE SEAT TYPE**

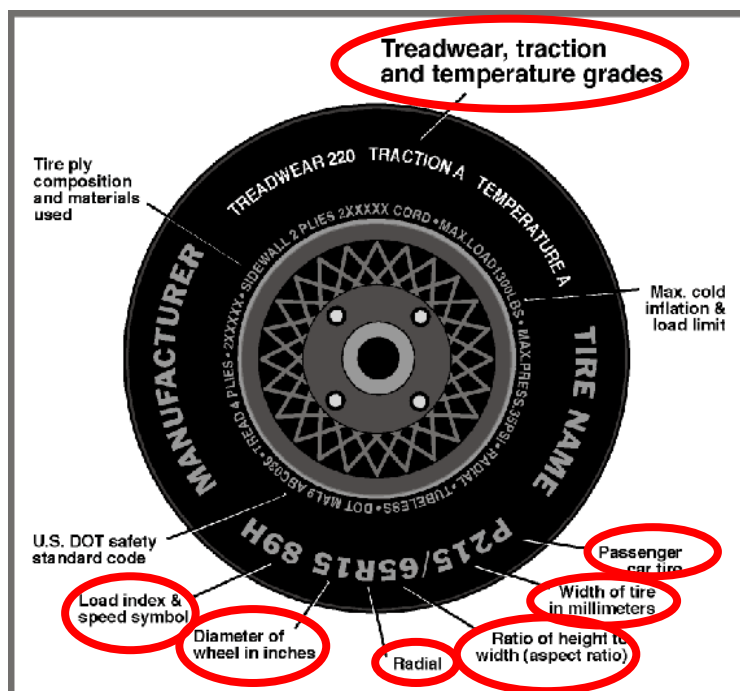
Seating Location	Type of Seat Pan				Type of Seat Back		
	Bucket	Bench	Split Bench	Contoured	Fixed	Adjustable	
						Manual	Power
Front Seat	X					w/lever	
Rear or Second Row			X		X		
Third Row Seat							

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
 Test Date: 8/11/2014

**VEHICLE TIRE INFORMATION**



Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	300	300
Cold Pressure (kPa)	230	230
Recommended Tire Size	P195/65R15	P195/65R15
Tire Size on Vehicle	P195/65R15	P195/65R15
Tire Manufacturer	Nexen	Nexen
Tire Model	CP671	CP671
Treadwear	440	440
Traction	A	A
Temperature Grade	A	A
Tire Plies Sidewall	1 Polyester	1 Polyester
Tire Plies Body	1 Polyester, 2 Steel	1 Polyester, 2 Steel
Load Index/Speed Symbol	89T	89T
Tire Material	Rubber	Rubber
DOT Safety Code Left	8E8T BMFR 1714	8E8T BMAL 1714
DOT Safety Code Right	8E8T BMAL 1714	8E8T BMFL 1714

**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014

**TEST PRESSURES**

	Units	LF	RF	LR	RR
As Delivered	kPa	293	290	293	293
Tire Placard	kPa	230	230	230	230
Owner's Manual	kPa				
As Tested	kPa	230	230	230	230

**MDB TIRE SPECIFICATIONS**

	Requirement	Units	LF	RF	LR	RR
Tire Size	P205/75R15	N/A	P205/75R15	P205/75R15	P205/75R15	P205/75R15
Tire Pressure	200 ± 21	kPa	200	200	200	200

**TEST VEHICLE AXLE WEIGHTS**

	Units	As Delivered (UVW)			As Tested (ATW)			Fully Loaded		
		Front	Rear	Total	Front	Rear	Total	Front	Rear	Total
Left	kg	400.5	255.0		443.5	322.0		440.0	335.0	
Right	kg	404.0	234.5		413.0	282.5		409.0	284.0	
Ratio	%	62.2	37.8		58.6	41.4		57.8	42.2	
Totals	kg	804.5	489.5	1294.0	856.5	604.5	1461.0	849.0	619.0	1468.0

**TARGET TEST WEIGHT CALCULATION**

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	1294.0	(A)
Sum of Actual Weight of 2 P572 ATDs Used	kg	129.3	(B)
Rated Cargo/Luggage Weight (RCLW)	kg	45	(C)
Calculated Test Vehicle Target Weight (TVT <sub>W</sub> )	kg	1468.3	(A+B+C)

Does the measured As Tested Vehicle Weight lie within the required weight range (i.e. Calculated Test Vehicle Target Weight – 4.5 kg to 9 kg)? **YES**

**TEST VEHICLE ATTITUDES AND CG**

	Units	Fully Loaded	As Tested	Meets Requirement***
Left Front	mm	657	648	Yes
Right Front	mm	662	658	Yes
Right Rear	mm	662	660	Yes
Left Rear	mm	645	653	Yes
Vehicle CG (Aft of Front Axle)	mm	1138	1116	
Vehicle CG (Left (+) / Right (-) from Longitudinal Centerline)	mm	43	37	

\*\*\* The "As Tested" vehicle attitude measurements must be equal to or within ± 10 mm of the "Fully Loaded" vehicle attitude measurements at each wheel well.

Test height adjustable suspension setting, if applicable:	Not Applicable
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**DATA SHEET NO. 1 (CONTINUED)**  
**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
Test Date: 8/11/2014

**WEIGHT OF BALLAST AND VEHICLE COMPONENTS REMOVED TO MEET TVTW**

Component Description	Weight (kg)
Weight of Ballast, if any	0.0
None	0.0

**DATA SHEET NO. 2**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014

**SEAT POSITIONING**

The driver's seat, front center seat (if applicable), and right front passenger's seat should be set to the mid-track, lowest, mid-angle position. The struck-side rear passenger's seat, rear center seat, and non-struck side rear passenger's seats should be set to the rear-most, lowest, mid-angle position.

**SCRL ANGLE RANGE**

Seat	SCRL (°)		
	Max	Min	Mid
Driver Seat	17.3	14.7	16.0
Front Passenger Seat	Fixed	Fixed	Fixed
Front Center Seat			
Struck Side Rear Seat	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed

**SEAT HEIGHT AND ANGLE**

Seat	As Tested SCRL Angle (Mid) (°)	As Tested SCRP Height (mm)	SCRP Height Position	SCRP Height (mm)		
				Rear-most	Mid-Fore/Aft	Forward-Most
Driver Seat	16.0	Fixed	Max	Fixed	Fixed	Fixed
	16.0	Fixed	Mid	Fixed	Fixed	Fixed
	16.0	Fixed	Min	Fixed	Fixed	Fixed
Front Passenger Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
	Fixed	Fixed	Mid	Fixed	Fixed	Fixed
	Fixed	Fixed	Min	Fixed	Fixed	Fixed
Front Center Seat			Max			
			Mid			
			Min			
Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
	Fixed	Fixed	Mid	Fixed	Fixed	Fixed
	Fixed	Fixed	Min	Fixed	Fixed	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
	Fixed	Fixed	Mid	Fixed	Fixed	Fixed
	Fixed	Fixed	Min	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Max	Fixed	Fixed	Fixed
	Fixed	Fixed	Mid	Fixed	Fixed	Fixed
	Fixed	Fixed	Min	Fixed	Fixed	Fixed

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

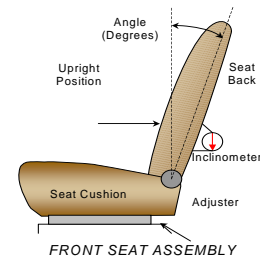
NHTSA No. O20154208  
 Test Date: 8/11/2014

**SEAT FORE/AFT POSITIONS**

Seat	Total Fore/Aft Travel		Test Position from Forward-most Position	
	mm	Detents	mm	Detent
Driver Seat	240	25 (1 <sup>st</sup> as 1)	120	12 (1 <sup>st</sup> as 0)
Front Passenger Seat	240	25 (1 <sup>st</sup> as 1)	120	12 (1 <sup>st</sup> as 0)
Front Center Seat				
Struck Side Rear Seat	Fixed	Fixed	Fixed	Fixed
Non-Struck Side	Fixed	Fixed	Fixed	Fixed
Rear Center Seat	Fixed	Fixed	Fixed	Fixed

**SEAT BACK ANGLE ADJUSTMENT**

The driver's seat back is positioned to the manufacturer's designated design angle. The front passenger's seat back is positioned in a similar manner as the driver's seat back. The struck side rear seat back is adjusted following Appendix C, "Positioning Dummies in the Test Vehicle" in the NCAP Laboratory Test Procedure dated September 2013. The rear center and non-struck side rear outboard seat backs are positioned to match the struck side rear seat back.



Seat	Total Seat Back Angle Range		Test Position from Vertical	
	Degrees	Detents	Degrees	Detent
Driver Seat w/Seated Dummy	65.9	34 (1 <sup>st</sup> as 1)	5.9	7 (1 <sup>st</sup> as 0)
Front Passenger Seat	59.8	30 (1 <sup>st</sup> as 1)	4.8	5 (1 <sup>st</sup> as 0)
Front Center Seat				
Struck Side Rear Seat	Fixed	Fixed	12.6	Fixed
Non-Struck Side Rear Seat	Fixed	Fixed	12.6	Fixed
Rear Center Seat	Fixed	Fixed	12.6	Fixed

Seat back angles measured on headrest post.

**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. 020154208  
 Test Date: 8/11/2014

**SEAT BELT ANCHORAGE ADJUSTMENT**

Seat belt anchorages are adjusted in accordance with the information provided by the manufacturer on Form No. 1.

	Total # of Positions	Placed in Position #
Driver Seat	4 detents (1 <sup>st</sup> as 1)	0 (uppermost as 0)
Rear Seat	Fixed	Not Applicable

**HEAD RESTRAINT ADJUSTMENT**

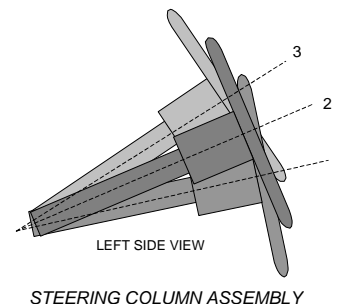
The driver's head restraint is adjusted to the highest and most full forward in-use position. The struck-side rear passenger's head restraint is adjusted to the lowest and most full forward in-use position.

	Total # of Positions	Placed in Position #
Driver Seat	5	Highest
Rear Seat	4	Lowest

**STEERING COLUMN ADJUSTMENT**

Steering wheel and column adjustments are made so that the steering wheel hub is at the center of its geometric locus it describes when it moves through its full range of motion.

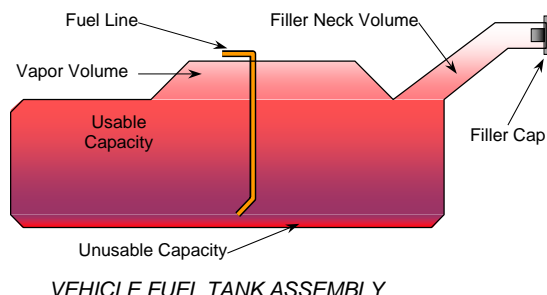
	Degrees	Fore/Aft Position (mm)
Lowermost, Position 1	68.5	225
Geometric Center, Position 2	66.3	205
Uppermost, Position 3	64.1	185
Telescoping Steering Wheel Travel		40
Test Position	66.3	205



**FUEL PUMP**

Describe the fuel pump type, details about how it operates and the location of the fuel filler pipe.

The vehicle is equipped with an electric fuel pump. The fuel pump will pump fuel when the key is in the "ON" position. The fuel pipe is on the left side.



**DATA SHEET NO. 2 (CONTINUED)**  
**SEAT, SEAT BELT, STEERING WHEEL ADJUSTMENT AND FUEL SYSTEM DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014

**FUEL TANK CAPACITY DATA**

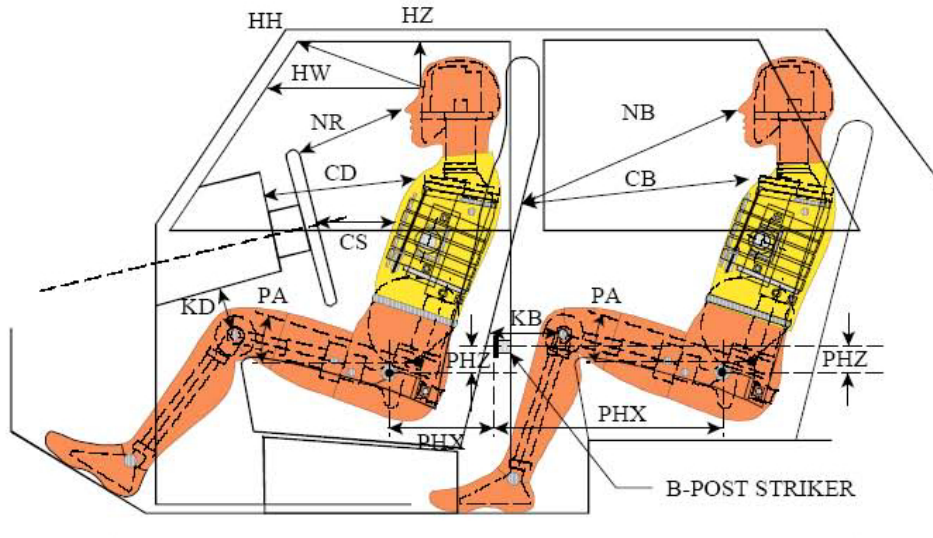
	Liters
Usable Capacity of "Standard" Tank (see Form No. 1)	50.0
Usable Capacity of "Optional" Tank (see Form No. 1)	
Usable Capacity of Standard Tank as Specified in Owner's Manual	50.0
Usable Capacity of Optional Tank as Specified in Owner's Manual	
93% of Usable Capacity	46.5
Actual Amount of Solvent Used	46.6
1/3 of Usable Capacity	16.7

Is the actual amount of solvent used in the test equal to 93%  $\pm$  1%  
 of the Usable Capacity stated in Form No. 1? **YES**

**DATA SHEET NO. 3  
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
Test Date: 8/11/2014



**LEFT SIDE VIEW**

NOTE: 2-DOOR VEHICLE SHOWN.  
REAR DUMMY PHX & PHZ  
MEASUREMENTS FOR A 4-DOOR  
VEHICLE WOULD USE THE C-POST  
STRIKER AS A REFERENCE POINT

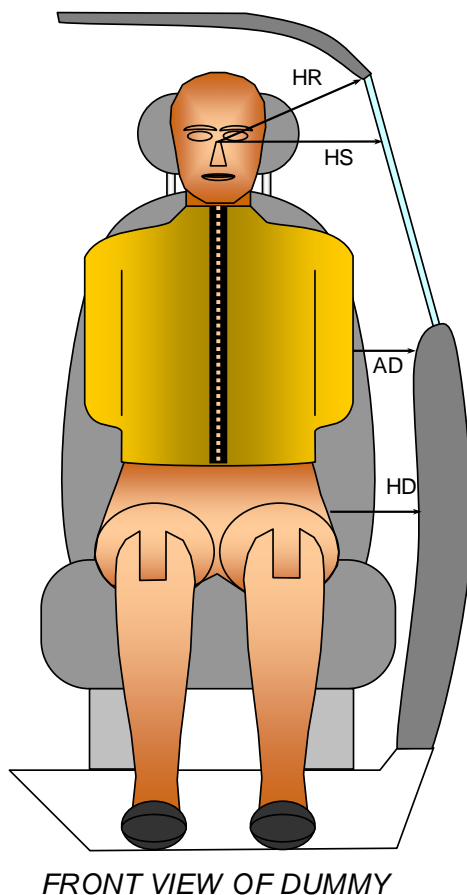
**DUMMY LONGITUDINAL CLEARANCE DIMENSION INFORMATION**

Driver Code	Pass. Code	Measurement Description	Driver		Passenger	
			Length (mm)	Angle(°)	Length (mm)	Angle(°)
HH		Head to Header	372	15.2		
HW		Head to Windshield	624			
HZ	HZ	Head to Roof Liner	143		256	
NR	NB	Nose to Rim/Seat Back	456	17.1	535	11.8
CD	CB	Chest to Dashboard/Seat Back	578	5.2	535	10.7
CS		Chest to Steering Wheel	390	9.7		
KDL	KBL	Left Knee to Dash/Seat Back	188	30.7	274	21.8
KDR	KBR	Right Knee to Dash/Seat Back	199	28.4	274	22.4
PAX	PAX	Pelvic Tilt Angle X		21.5		25.2
	PAY	Pelvic Tilt Angle Y		-1.2		-1.0
PHX	PHX	Hip Point to Striker (X-Axis)	220		264	
PHZ	PHZ	Hip Point to Striker (Z-Axis)	237		268	

**DATA SHEET NO. 4  
DUMMY LATERAL CLEARANCE DIMENSIONS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
 Test Date: 8/11/2014



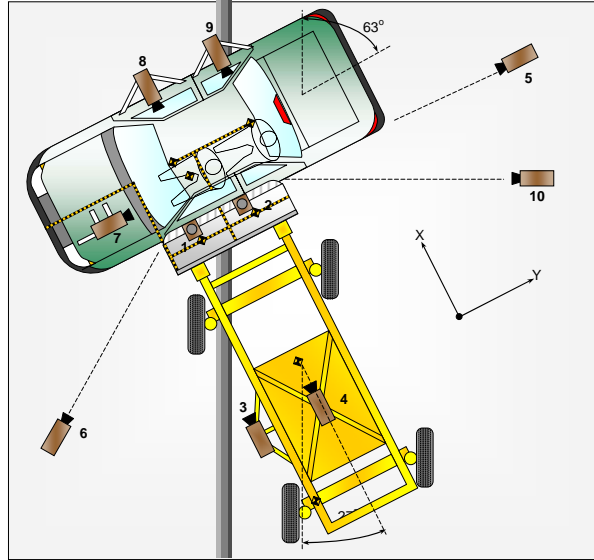
**DUMMY LATERAL CLEARANCE DIMENSION INFORMATION**

Code	Measurement Description	Units	Driver	Passenger
HR	Head to Side Header	mm	187	247
HS	Head to Side Window	mm	323	363
AD	Arm to Door	mm	122	190
HD	Hip Point to Door	mm	156	192

**DATA SHEET NO. 5  
CAMERA AND INSTRUMENTATION DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
 Test Date: 8/11/2014



**CAMERA LOCATIONS AND DATA**

No.	Camera View	Coordinates (mm)			Lens Length (mm)	Operating Frame Rate (fps)
		X*	Y*	Z*		
1	Overhead Overall	-110	190	-5050	14	1000
2	Overhead Close-Up	40	20	-5050	20	1000
3	Left Impact Point (MDB)				50	1000
4	Side Overall (MDB)				16	1000
5	Rear	30	5060	-1160	24	1000
6	Left Front	3460	-4160	-1190	24	1000
7	Driver Front (OB)				16	1000
8	Driver Side (OB)				8	1000
9	Passenger Side (OB)				8	1000
10	Real Time Left Rear					30
11	Real Time Inrun					30

Reference: Impact Point projected to Ground; +X = To Front of MDB, +Y = To Right of MDB, +Z = Down

\* All measurements accurate to  $\pm 6$  mm

Explain why camera(s) did not operate as intended: None

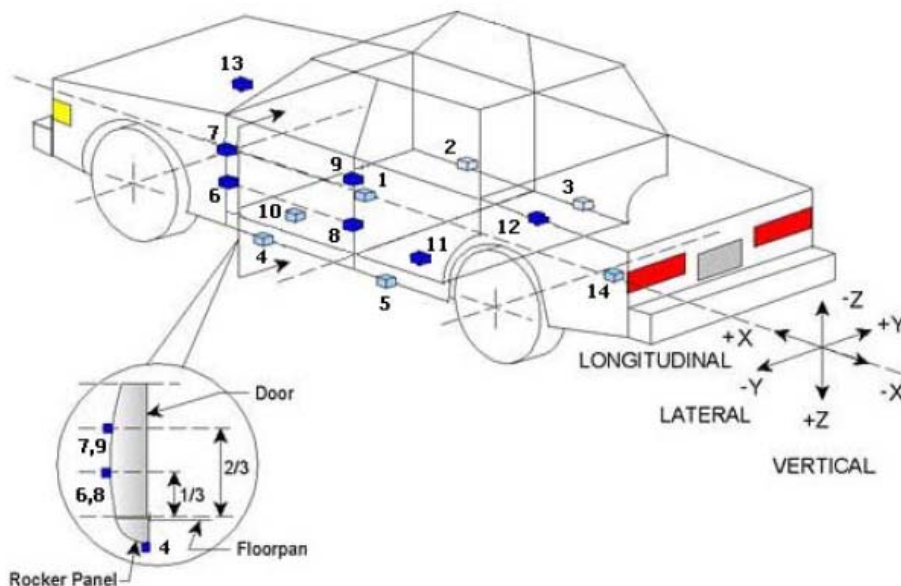
**INSTRUMENTATION**

	Number of Channels
Driver Dummy	16
Passenger Dummy	16
Vehicle Structure	23
MDB Accelerometers	5
MDB Contacts	2
Total	62

**DATA SHEET NO. 6  
TEST VEHICLE ACCELEROMETER LOCATIONS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
Test Date: 8/11/2014



**TEST VEHICLE ACCELEROMETER LOCATIONS**

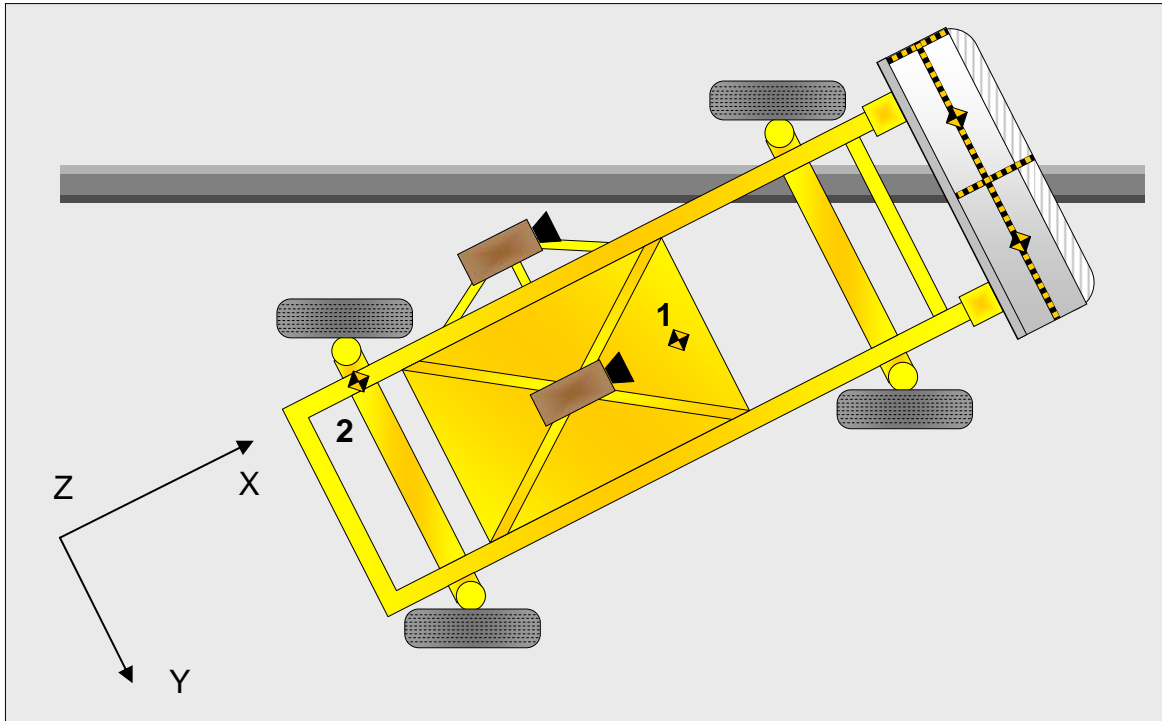
Accelerometer Location				
No.	ID	Coordinates (mm)		
		X	Y	Z
1	Vehicle CG	2502	211	-157
2	Right Sill at Front Seat	2292	735	-174
3	Right Sill at Rear Seat	1426	735	-174
4	Left Sill at Front Door	2610	-735	-173
5	Left Sill at Rear Door	1448	-735	-172
6	Left Lower A-Post	3190	-817	-498
7	Left Middle A-Post	3164	-792	-722
8	Left Lower B-Post	2229	-717	-527
9	Left Middle B-Post	2158	-706	-724
10	Front Seat Track	2231	-420	-250
11	Rear Seat Structure	1762	-356	-328
12	Rt. Rear Occ. Compartment	1824	478	-192
13	Engine Block	3812	32	-811
14	Rear Above Axle	987	22	-504

Reference: X – Rear Surface of Vehicle (+ forward)  
Y - Vehicle Centerline (+ to right)  
Z - Ground Plane (+ down)

**DATA SHEET NO. 7  
MDB ACCELEROMETER LOCATIONS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
 Test Date: 8/11/2014



**MDB ACCELEROMETER LOCATIONS**

Loc. No.	Accelerometer Location	Measurements (mm)		
		X	Y	Z
1	MDB CG	-1105	0	-330
2	MDB Rear	-2580	-650	-625

Reference: X - MDB Face (+ forward)  
 Y - MDB Centerline (+ to right)  
 Z - Ground Plane (+ down)

**DATA SHEET NO. 8  
POST-TEST OBSERVATIONS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. 020154208  
Test Date: 8/11/2014

**TEST DUMMY INFORMATION AND CONTACT POINTS**

Description	Front Seat Dummy (ES-2re)	Rear Seat Dummy (SID-IIs)
Face	Curtain Airbag	Curtain Airbag, Center Headrest
Top of Head	Curtain Airbag, Headliner	Curtain Airbag, Headliner, Center Headrest
Left Side of Head	Curtain Airbag, Headliner	Curtain Airbag
Back of Head	Curtain Airbag, Headliner, Headrest	Curtain Airbag, Headliner, Headrest, Seatback
Left Shoulder	None	Door Panel
Upper Torso	Side Airbag, Seatback	None
Lower Torso	Side Airbag, Seatback	Door Panel
Left Hip	Side Airbag, Seatpan	Door Panel, Seatpan
Left Knee	Door Panel	Door Panel

**POST-TEST DOOR PERFORMANCE**

Description	Struck Side		Non-Struck Side		Rear Hatch/ Other Door
	Front	Rear	Front	Rear	
Remained Closed and Operational	No	No	Yes	Yes	Yes
Total Separation from Vehicle at Hinges or Latches	No	No	No	No	No
Latch or Hinge Systems Pulled Out of Their Anchorages	No	No	No	No	No
Disengaged from Latched Position	No	No	No	No	No
Latch Separated from Striker	No	No	No	No	No
Jammed Shut	Yes	Yes	No	No	No
If Door Opened at Striker, Record Width of Opening at Striker (mm)	N/A	N/A	N/A	N/A	N/A

**POST-TEST SEAT PERFORMANCE**

Description	Struck Side		Non-Struck Side	
	Front	Rear	Front	Rear
Seat Movement Along Seat Track	No	No	No	No
Seat Disengagement from Floor Pan	No	No	No	No
Seat Back Movement from Initial Position	No	No	No	No
Seat Back Collapse	No	No	No	No

**POST-TEST STRUCTURAL OBSERVATIONS**

Critical Areas of Performance	Observations and Conclusions
Pillar Performance	No Separation
Sill Separation	None
Windshield Damage	None
Side Window Damage	Left Front and Left Rear Windows Broken
Other Notable Effects	None

**DATA SHEET NO. 8 (CONTINUED)  
POST-TEST OBSERVATIONS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
Test Date: 8/11/2014

**SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION**

Restraint Type	Struck Side Driver		Struck Side Rear Passenger	
	Mounted	Deployed	Mounted	Deployed
Frontal Airbag	Yes	No		
Knee Airbag	No			
Side Curtain Airbag	Yes	Yes	Yes	Yes
Side Torso/Pelvis Airbag	Yes	Yes	No	
Seat Belt Pretensioner	Yes	Yes	No	
Seat Belt Load Limiter	Yes		No	
Other				

**IMPACT POINT LOCATION DATA**

Measured Parameter	Units	Tolerance	Value
Vehicle Wheel Base	mm		2698
Vertical Impact Reference Line (Aft of Front Axle) (Intended Impact Point)	mm		409
Actual Impact Point (Aft of Front Axle)	mm		401
Horizontal Offset (+forward / -rearward)	mm	+/- 50 of intended impact point	+8
Vertical Offset (+down / -up)	mm	+/- 20 of intended impact point	-1

**DATA SHEET NO. 9  
MDB SUMMARY OF RESULTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014

**MDB SPECIFICATIONS**

Measurement Description	Length (mm)
Overall Width of Framework Carriage	1251
Overall Length Including Honeycomb Face	4115
Wheelbase of Framework Carriage	2595
CG Location aft of Front Axle	1134

**MDB WEIGHTS**

	Units	Front Axle	Rear Axle	Total
Left	kg	390.0	300.1	
Right	kg	376.8	294.7	
Ratio	%	56.3	43.7	
Totals	kg	766.8	594.8	1361.6

**SPEED AND ANGLE AT IMPACT DATA**

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	61.1 to 62.7	62.1
Trap No. 2 Velocity (Redundant)	km/h	61.1 to 62.7	62.3
MDB CL to Target Vehicle CL	degrees	88.5 to 91.5	89.9
MDB Forward Line of Motion to Target Vehicle CL	degrees	62.5 to 63.5	63.2
MDB Crabbed Angle to MDB Forward Line of Motion	degrees	26 to 28	26.9

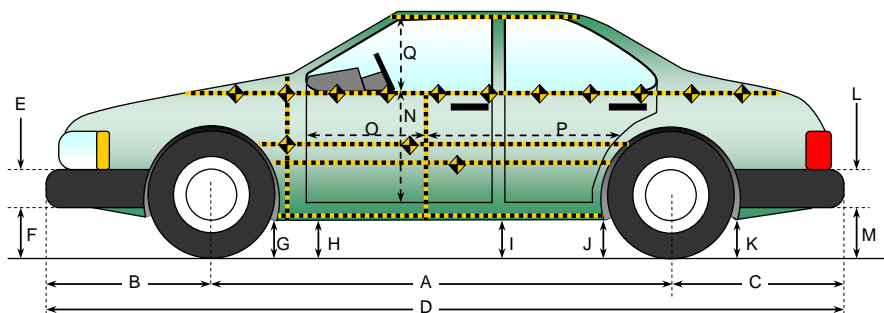
**MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE**

Row	Vertical Location		From Centerline		Maximum Crush
	Description	Height	Distance	Direction	
A	Center of Bumper	432	800	Right	176
B	Top of Bumper	533	800	Left	111
C	Mid-Level	686	800	Left	111
D	Top of Stack	813	800	Left	168

**DATA SHEET NO. 10  
TEST VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
Test Date: 8/11/2014



All measurements in (mm) with tolerance of  $\pm 3$  mm

**LEFT SIDE VIEW**

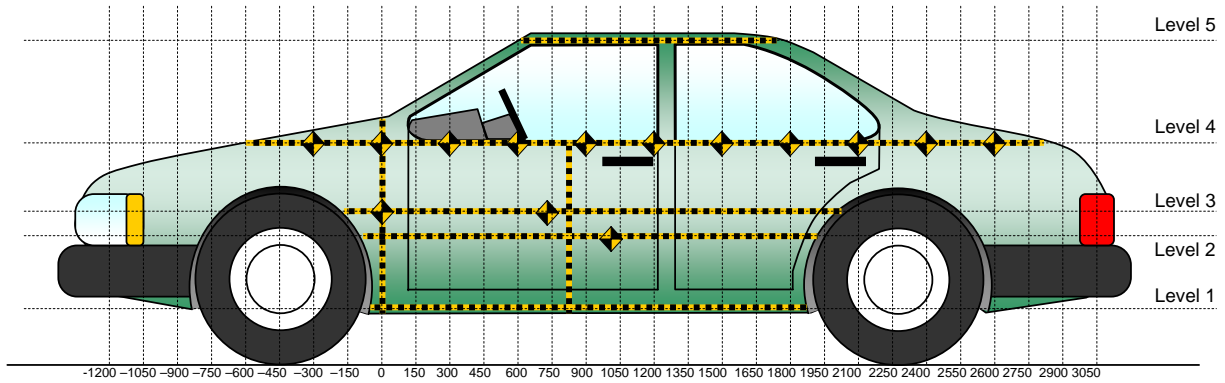
**VEHICLE PRE- AND POST-TEST MEASUREMENT INFORMATION**

Code	Measurement Description	Pre-Test	Post-Test	Difference
A	Wheelbase	2698	2707	-9
B	Front Axle to FSOV	879	910	-31
C	Rear Axle to RSOV	994	981	13
D	Total Length at Centerline	4492	4519	-27
E	Front Bumper Thickness	108	108	0
F	Front Bumper Bottom to Ground	169	155	14
G	Sill Height at Front Wheel Well	147	145	2
H	Sill Height at Front Door Leading Edge	147	146	1
I	Sill Height at B Pillar	159	154	5
J1	Sill Height at Rear Wheel Well	152	151	1
J2	Pinch Weld Height at Rear Wheel Well	153	151	2
K	Sill Height Aft of Rear Wheel Well	210	205	5
L	Rear Bumper Thickness	110	110	0
M	Rear Bumper Bottom to Ground	275	306	-31
N	Sill Height to Window Bottom Sill	690	638	52
O	Front Door Leading Edge to Impact CL	825	767	58
P	Rear Door Trailing Edge to Impact CL	1162	1129	33
Q	Front Window Opening	413	407	6
R	Right Side Length	3154	3154	0
S	Left Side Length	3154	3150	4
T	Vehicle Width at B Post	1768	1602	166

**DATA SHEET NO. 11  
TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014



All Measurements Shown in mm

**LEFT SIDE VIEW**

**MAXIMUM EXTERIOR CRUSH MEASUREMENTS**

Level	Measurement Description	Height Above Ground (mm)	Maximum Exterior Static Crush	Distance from Impact
1	Sill Top	224	40	1650
2	Occupant Hip Point	493	194	600
3	Mid Door	590	168	450
4	Window Sill	856	165	1650
5	Window Top	1345	19	1350

Note: The measurements are taken along the vertical impact reference line.  
 Vehicle measurements forward of the vertical impact reference line are negative.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014

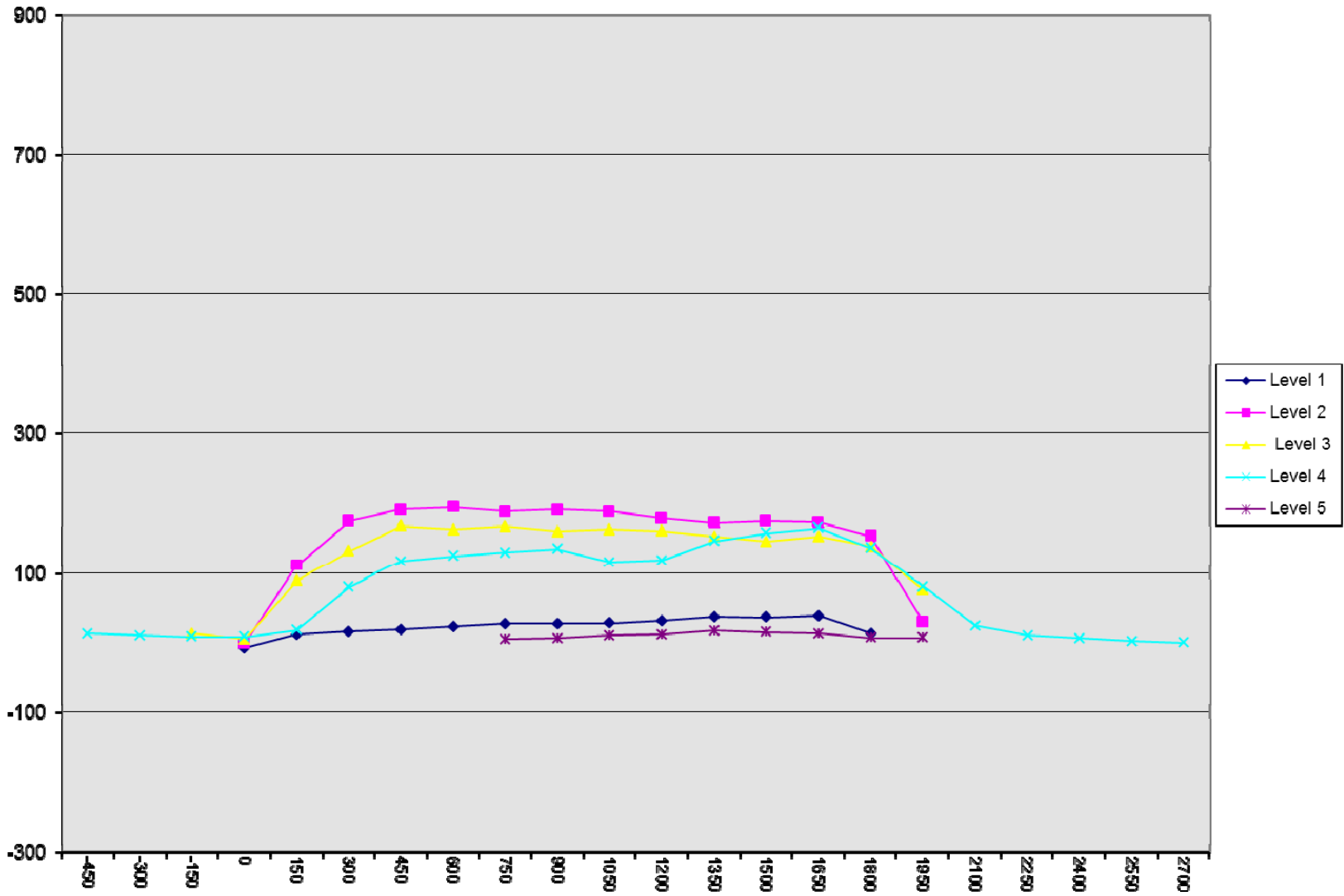
	Pre-Test					Post-Test					Difference				
	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
-450				314					329					15	
-300				290					302					12	
-150			192	275				207	285				15	10	
0	219	198	200	272		213	199	207	282		-6	1	7	10	
150	229	205	204	273		243	317	294	293		14	112	90	20	
300	229	206	204	264		247	381	337	345		18	175	133	81	
450	230	207	204	259		251	398	372	377		21	191	168	118	
600	230	208	204	255		255	402	367	381		25	194	163	126	
750	231	210	204	251	488	260	398	371	382	495	29	188	167	131	7
900	234	211	205	249	479	263	402	365	385	487	29	191	160	136	8
1050	237	212	205	245	473	267	400	368	362	485	30	188	163	117	12
1200	239	215	208	243	475	272	393	369	363	489	33	178	161	120	14
1350	242	218	210	240	474	281	390	363	387	493	39	172	153	147	19
1500	244	220	214	240	478	282	395	360	398	495	38	175	146	158	17
1650	247	224	217	239	484	287	397	370	404	499	40	173	153	165	15
1800	240	222	220	241	495	255	376	359	378	504	15	154	139	137	9
1950		207	211	243	510		238	288	325	519		31	77	82	9
2100				248					274					26	
2250				258					270					12	
2400				267					275					8	
2550				281					285					4	
2700				299					301					2	

NOTE: Pre-test measurements are taken when the vehicle is in the "As Tested" weight condition. Vehicle measurements forward of the vertical impact reference line are negative. The crush profile grid is established prior to the test based on an estimated impact point.

**DATA SHEET NO. 11 (CONTINUED)**  
**TEST VEHICLE EXTERIOR CRUSH MEASUREMENTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

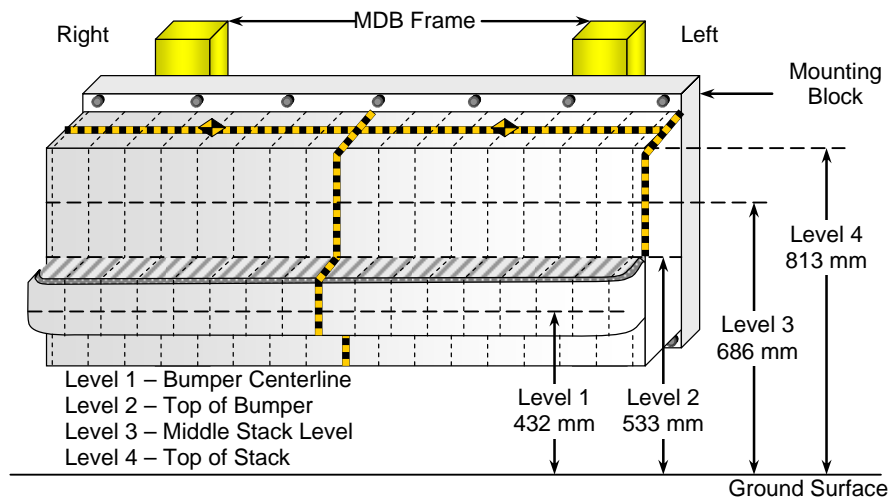
NHTSA No. O20154208  
 Test Date: 8/11/2014



**DATA SHEET NO. 12**  
**MDB EXTERIOR STATIC CRUSH MEASUREMENTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
 Test Date: 8/11/2014



**FRONT VIEW**

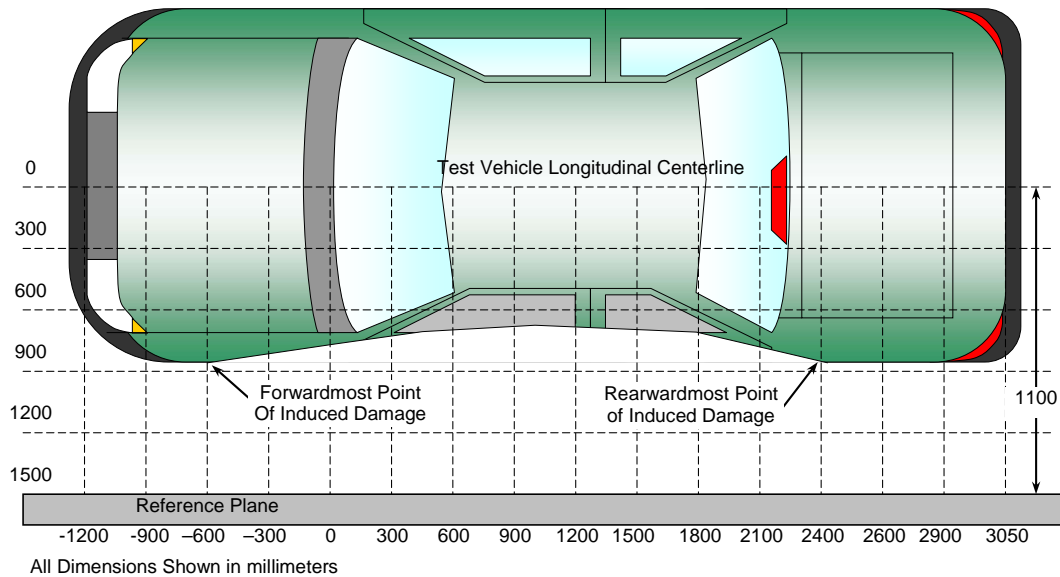
**DEFORMABLE BARRIER STATIC CRUSH**

Stack Level	Distance Right of Center (mm)								C <sub>L</sub>	Distance Left of Center (mm)							
	800	700	600	500	400	300	200	100		0	100	200	300	400	500	600	700
4	26	9	9	14	25	43	78	80	56	46	41	47	54	59	67	109	168
3	59	44	31	30	29	33	48	65	41	28	24	25	28	39	44	81	111
2	107	105	104	103	101	97	100	86	87	87	85	82	82	80	81	87	111
1	176	172	169	170	167	172	166	160	153	150	145	142	138	134	135	149	169

**DATA SHEET NO. 13  
VEHICLE AND MDB DAMAGE PROFILE DISTANCES**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
Test Program: NCAP Side MDB Impact Test

NHTSA No. O20154208  
Test Date: 8/11/2014



**TOP VIEW**

**VEHICLE DAMAGE PROFILE DISTANCES**

DPD	Distance from Impact Point (mm)	Level	Pre-Test (mm)	Post-Test (mm)	Max. Static Crush (mm)
1	2025	3	211	237	26
2	1620	3	216	359	143
3	1215	3	208	369	161
4	810	3	205	367	162
5	405	3	204	359	155
6	0	3	200	207	7

**MDB DAMAGE PROFILE DISTANCES**

DPD	Distance from Center of MDB	Level	Post-Test (mm)
1	800 mm right of center	1	176
2	480 mm right of center	1	170
3	160 mm right of center	1	163
4	160 mm left of center	1	147
5	480 mm left of center	1	134
6	800 mm left of center	1	169

**DATA SHEET NO. 14**  
**FMVSS NO. 301 STATIC ROLLOVER RESULTS**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

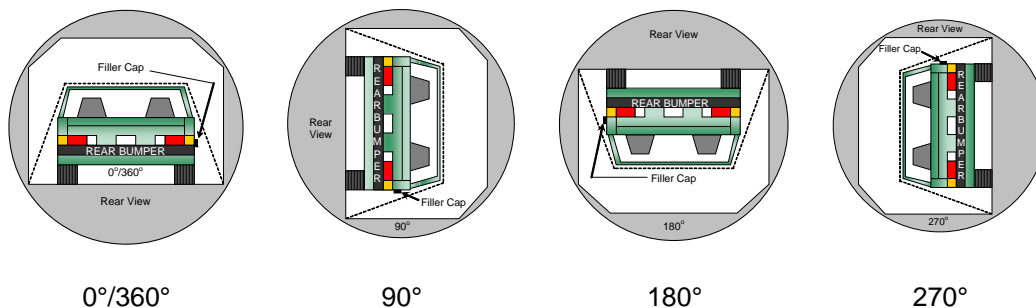
NHTSA No. O20154208  
 Test Date: 8/11/2014

Test Time: 11:44 pm

Temperature: 22.1° C

- A. From impact until vehicle motion ceases: 0 oz.  
 (Maximum Allowable = 1 ounce)
- B. For the 5 minute period after motion ceases: None  
 (Maximum allowable = 5 ounces)
- C. For the following 25 minutes: None  
 (Maximum allowable = 1 oz./minute)
- D. Spillage Details: None

**FMVSS 301 STATIC ROLLOVER DATA**



**ROLLOVER SOLVENT COLLECTION TIME TABLE IN SECONDS**

Test Phase	Rotation Time	Hold Time	Total Time
0° to 90°	110	300	410
90° to 180°	111	300	411
180° to 270°	106	300	406
270° to 360°	109	300	409

**FMVSS 301 ROLLOVER SPILLAGE TABLE (units in ounces)**

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eight Minute
0° to 90°	0	0	0	0
90° to 180°	0	0	0	0
180° to 270°	0	0	0	0
270° to 360°	0	0	0	0

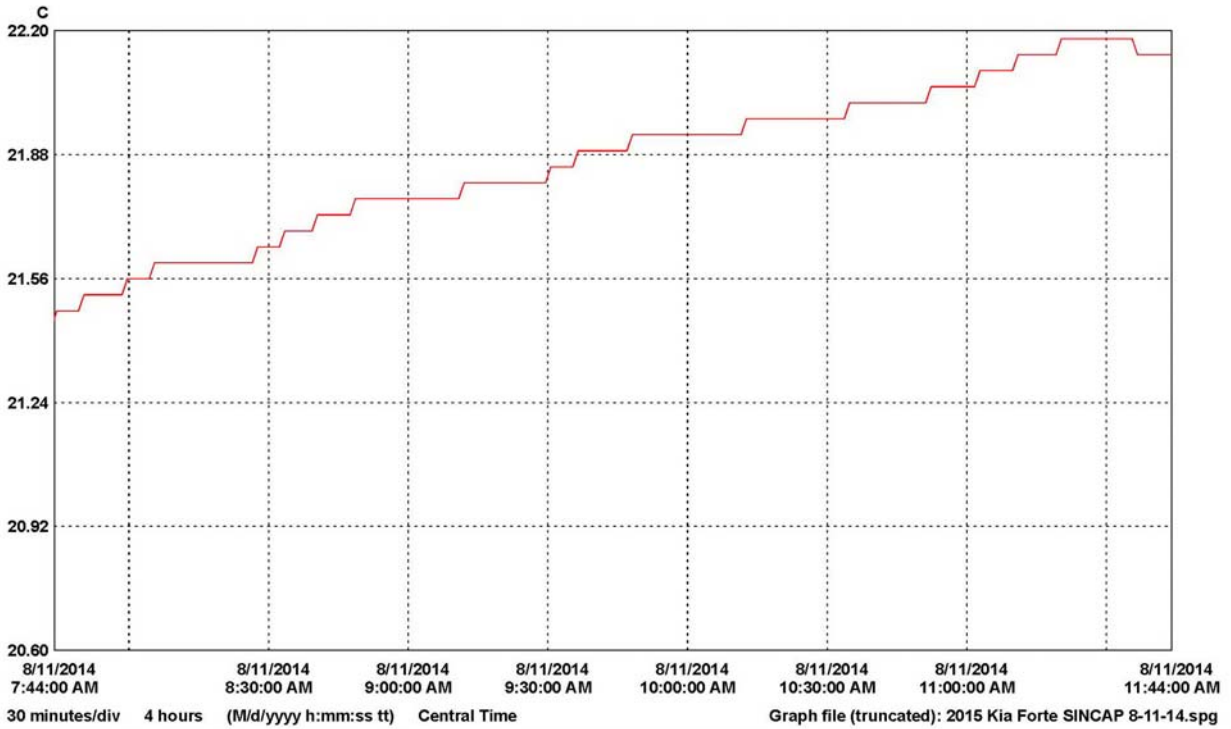
**ROLLOVER SOLVENT SPILLAGE LOCATION TABLE**

Test Phase	Spillage Location
0° to 90°	
90° to 180°	
180° to 270°	
270° to 360°	

**DATA SHEET NO. 15**  
**DUMMY/VEHICLE TEMPERATURE STABILIZATION DATA**

Test Vehicle: 2015 Kia Forte LX 4-Dr Sedan  
 Test Program: NCAP Side MDB Impact Test

NHTSA No. Q20154208  
 Test Date: 8/11/2014



LN	Serial #	Description	CH	Value	Maximum	Average	Minimum	Units	CH description	Logger file
1	10102162	MGATemp_10102162	1	22.18	21.87	21.48	C	Temperature	10102162_MGATemp_10102162.spl	

**APPENDIX A  
PHOTOGRAPHS**

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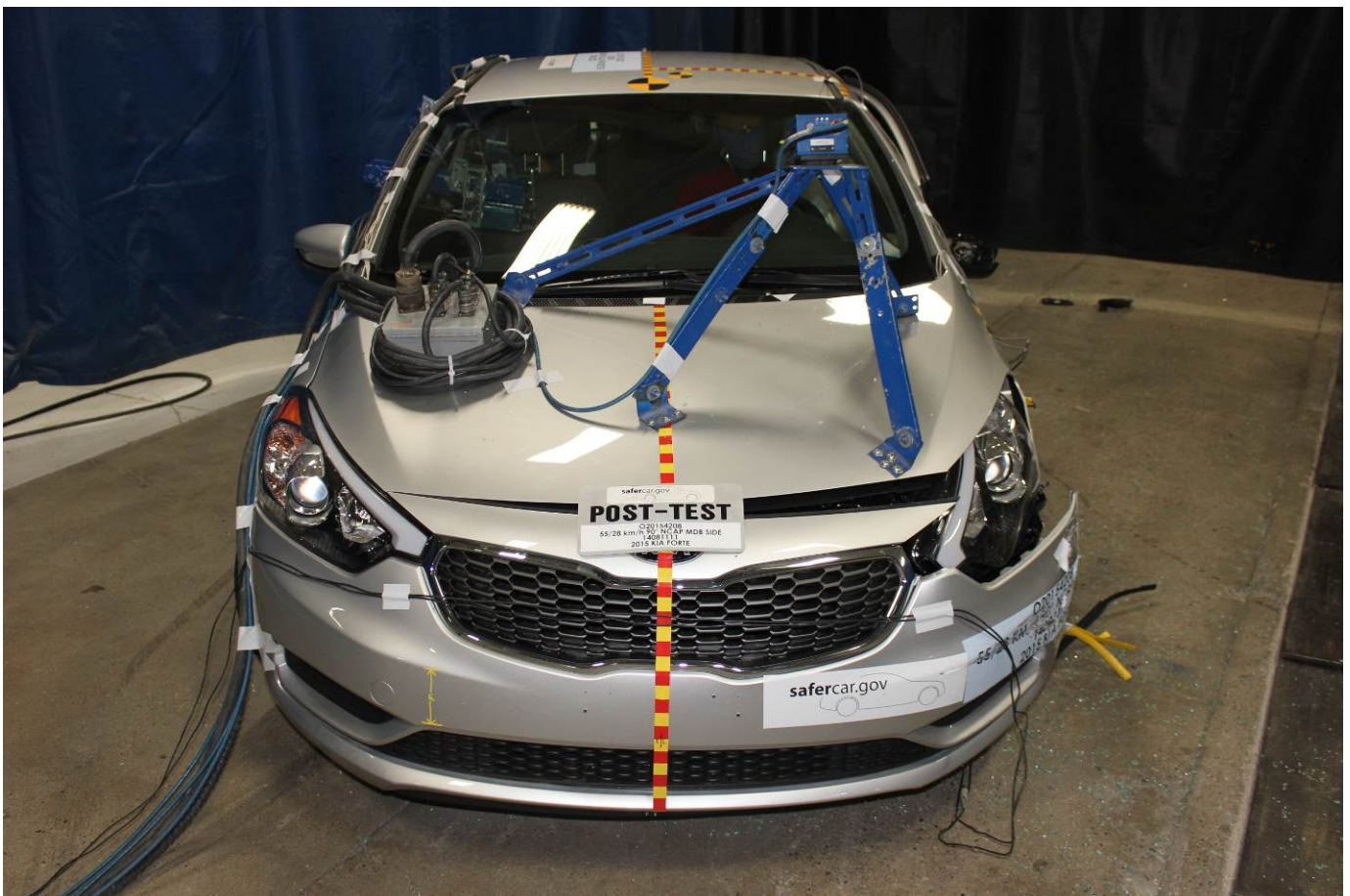
As Delivered Right Front Three-Quarter View of Test Vehicle



As Delivered Left Rear Three-Quarter View of Test Vehicle



Pre-Test Frontal View of Test Vehicle



Post-Test Frontal View of Test Vehicle



Pre-Test Left Front Three-Quarter View of Test Vehicle



Post-Test Left Front Three-Quarter View of Test Vehicle



Pre-Test Left Side View of Test Vehicle



Post-Test Left Side View of Test Vehicle



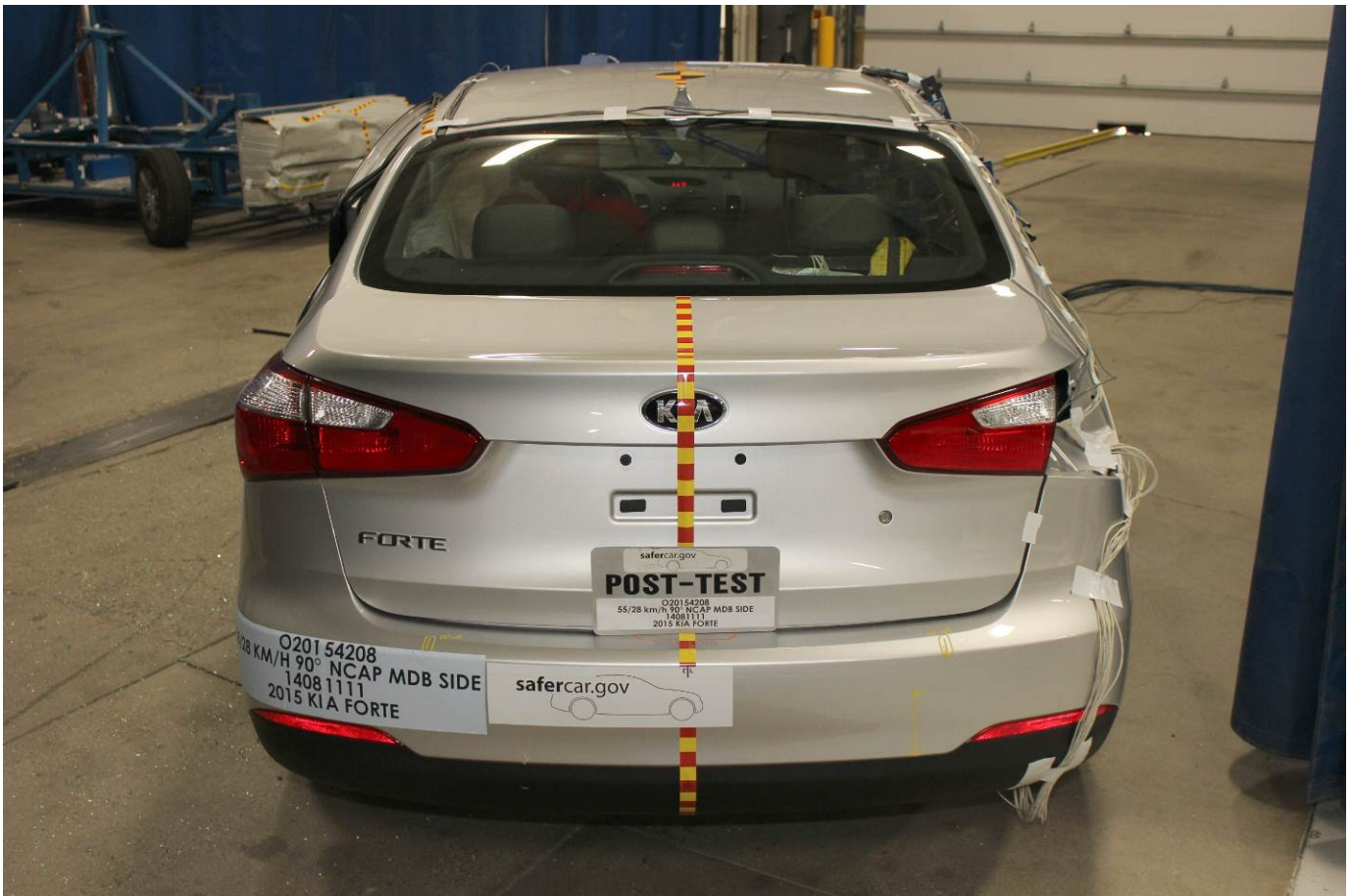
Pre-Test Left Three-Quarter Rear View of Test Vehicle



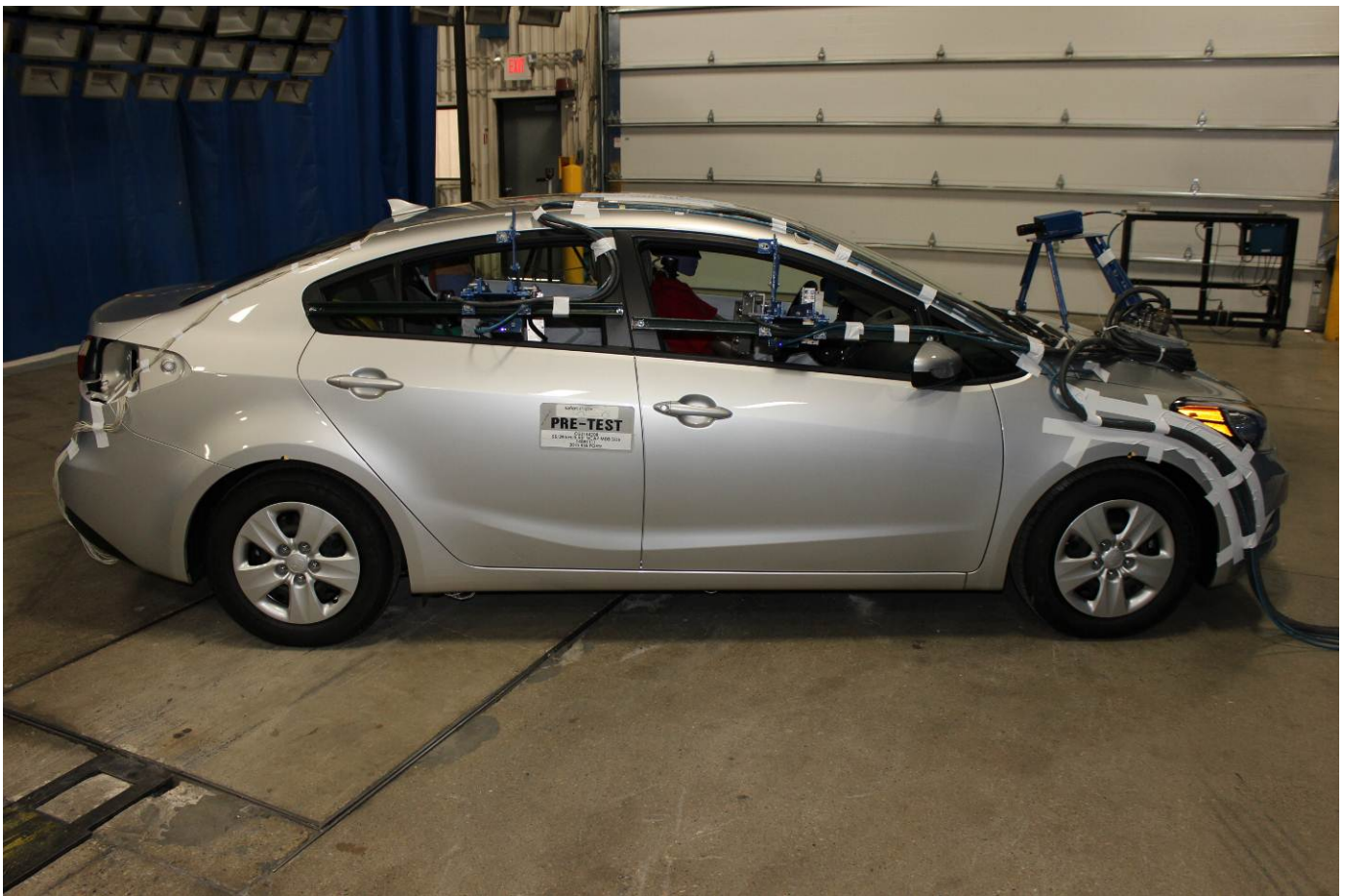
Post-Test Left Three-Quarter Rear View of Test Vehicle



Pre-Test Rear View of Test Vehicle



Post-Test Rear View of Test Vehicle



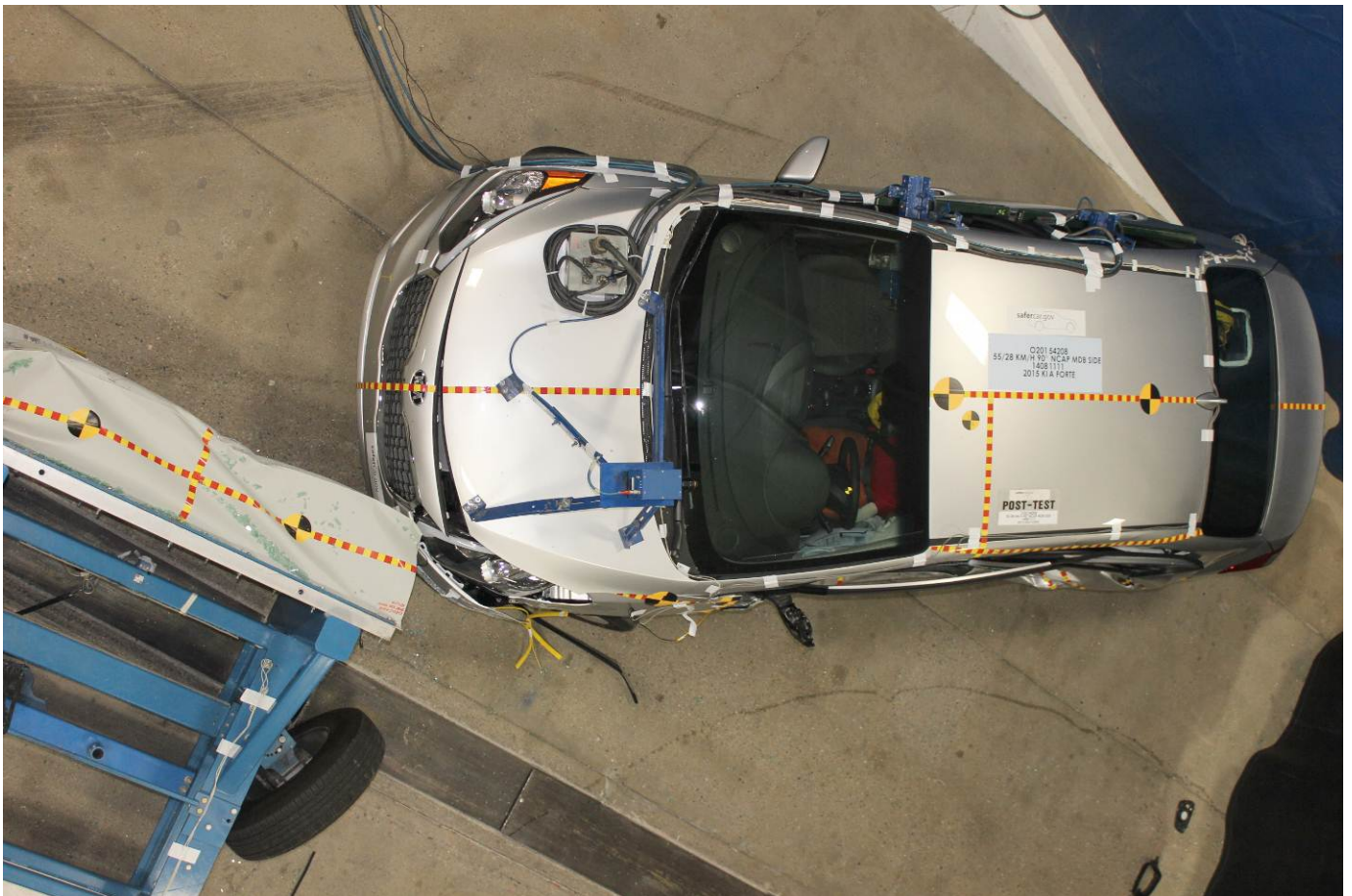
Pre-Test Right Side View of Test Vehicle



Post-Test Right Side View of Test Vehicle



Pre-Test Overhead View of Test Area



Post-Test Overhead View of Test Area



Pre-Test Left Side View of MDB Positioned Against Side of Test Vehicle



Pre-Test Right Side View of MDB Positioned Against Side of Test Vehicle



Pre-Test Close-Up View of Impact Point Target



Post-Test Close-Up View of Impact Point Target



Pre-Test Left Front Door Latch Close-Up



Post-Test Left Front Door Latch Close-Up



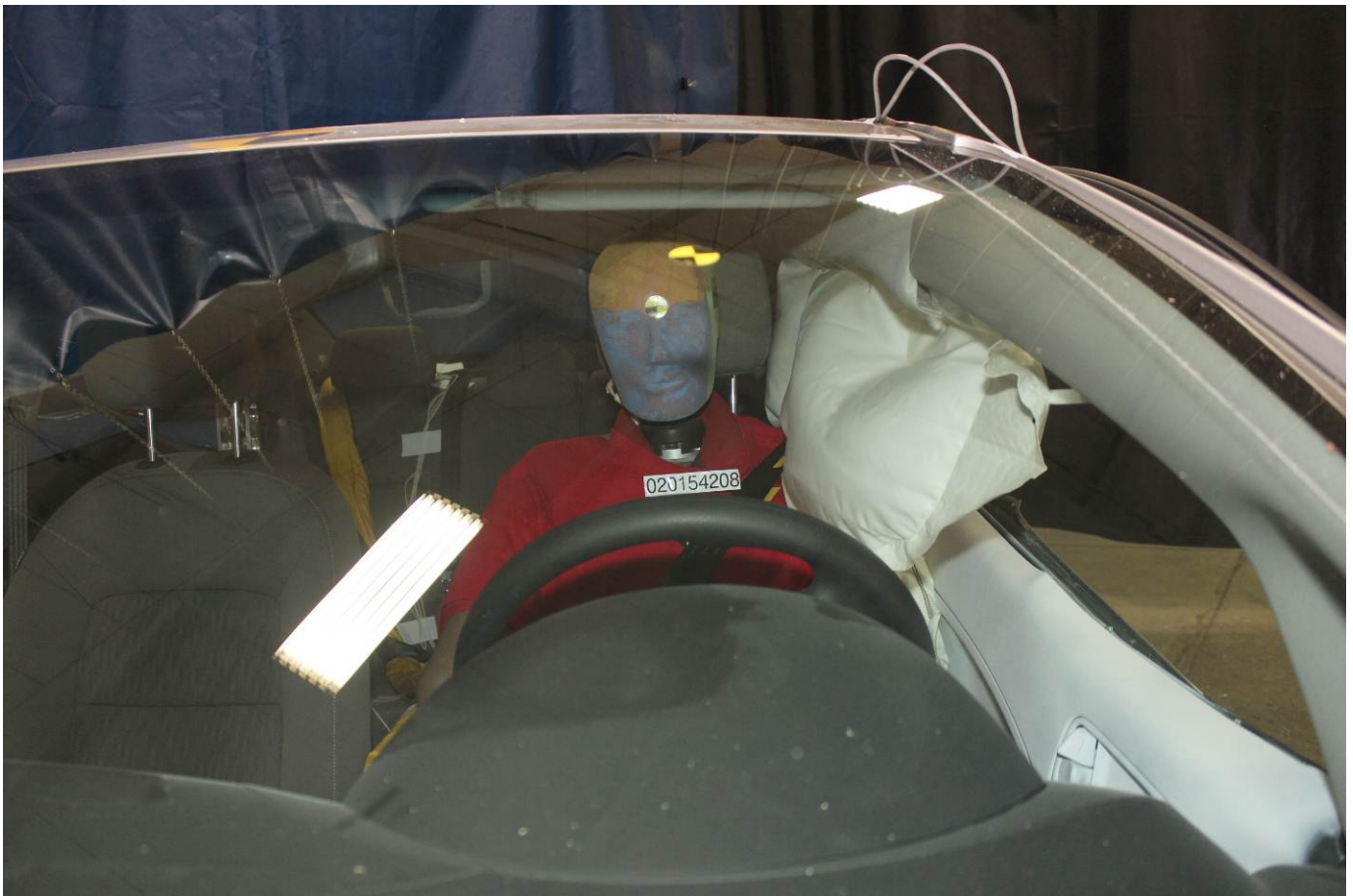
Pre-Test Left Rear Door Latch Close-Up



Post-Test Left Rear Door Latch Close-Up



Pre-Test Front Close-Up View of Driver Dummy



Post-Test Front Close-Up View of Driver Dummy



Pre-Test Left Side View of Driver Dummy Showing Belt and Chalking



Pre-Test Left Side View of Driver Dummy Shoulder and Door Top View



Post-Test Left Side View of Driver Dummy Shoulder and Door Top View



Pre-Test Frontal View of Driver Seat Back Prior to Dummy Positioning



Pre-Test Frontal View of Driver Dummy Head and Shoulders in Relation to Head Restraint



Pre-Test Frontal View of Driver Seat Pan Prior to Dummy Positioning



Pre-Test Overhead View of Driver Dummy Thighs on Seat Pan



Pre-Test Placement of Driver Dummy's Feet



Pre-Test View of Belt Anchorage for Driver Dummy



Pre-Test Left Side View of Steering Wheel



Pre-Test View of Disengaged Parking Brake



Pre-Test View of Parking Brake



Pre-Test Close-Up Left Side View of Driver Seat Track



Pre-Test Close-Up Left Side View of Driver Seat Back



Pre-Test Close-Up View of Driver Seat Back or Head Restraint



Pre-Test Driver Dummy and Door Clearance View



Post-Test Driver Dummy and Door Clearance View



Pre-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Post-Test Right Side View of Driver Dummy and Front Seat of Occupant Compartment



Pre-Test Driver Inner Door Panel View



Post-Test Driver Inner Door Panel View



Post-Test Driver Dummy Close-up Head Contact with Vehicle Interior View



Post-Test Driver Dummy Close-up Head Contact with Side Airbag View



Post-Test Driver Dummy Close-up Torso Contact with Vehicle Interior View



Post-Test Driver Dummy Close-up Torso Contact with Side Airbag View



Post-Test Driver Dummy Close-up Pelvis Contact with Vehicle Interior View



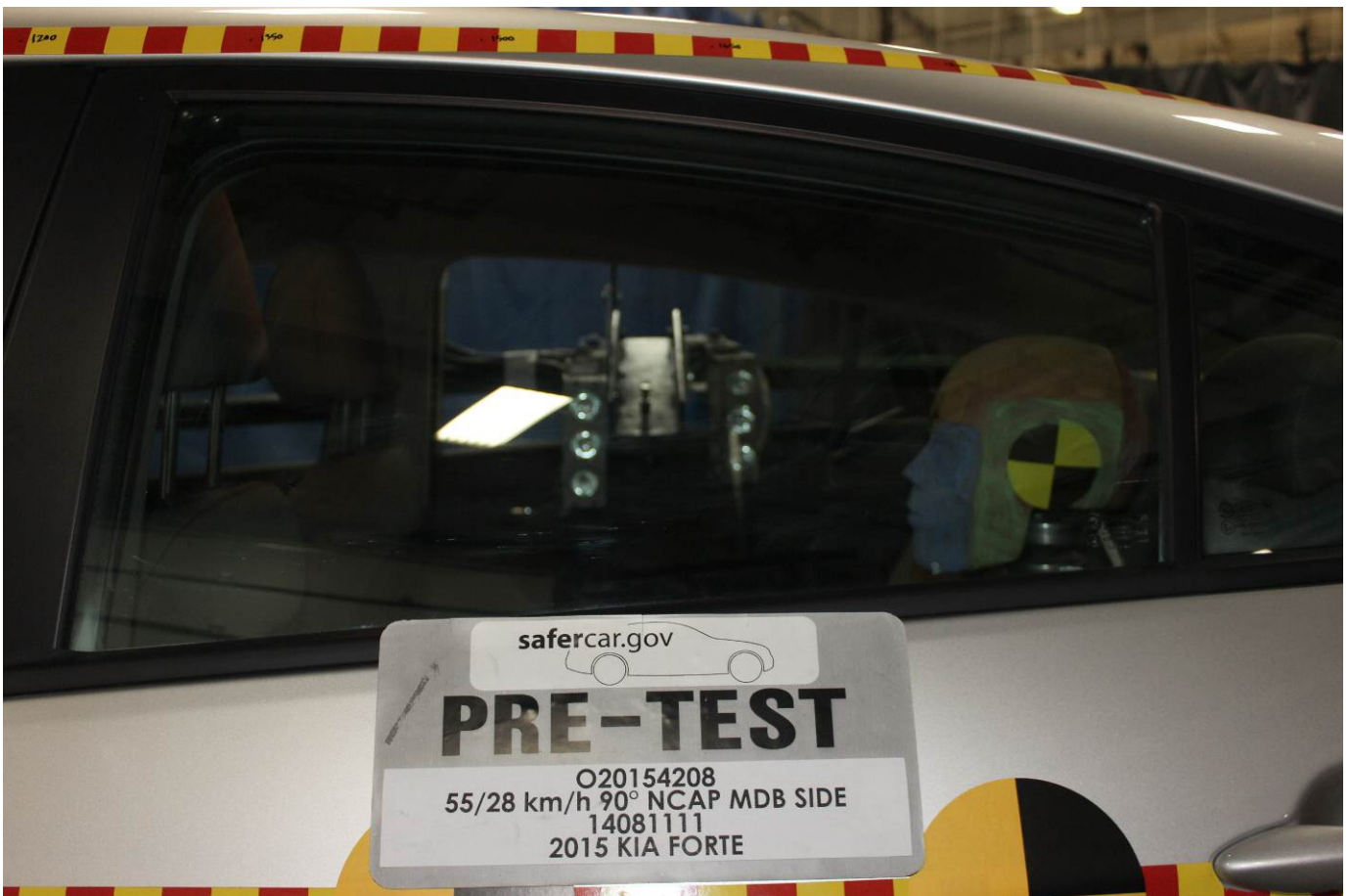
Post-Test Driver Dummy Close-up Pelvis Contact with Side Airbag View



Post-Test Driver Dummy Close-up Knee Contact View



Pre-Test Left Side View of Rear Passenger Dummy Showing Belt and Chalking



Pre-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Post-Test Left Side View of Rear Passenger Dummy Shoulder and Door Top View



Pre-Test Frontal View of Rear Passenger Seat Back Prior to Dummy Positioning



Pre-Test Frontal View of Rear Passenger Dummy Head and Shoulders in Relation to Head Restraint



Pre-Test Overhead View of Rear Passenger Seat Pan Prior to Dummy Positioning



Pre-Test Overhead View of Rear Passenger Dummy Thighs on Seat Pan



Pre-Test View of Rear Passenger Dummy's Neck Showing Position of Adjustable Neck Bracket



Pre-Test View of Rear Passenger Dummy's Head Showing Dummy's Head is Level



Pre-Test Placement of Rear Passenger Dummy's Feet



Pre-Test View of Belt Anchorage for Rear Passenger Dummy



Pre-Test Close-Up Left Side View of Rear Passenger Seat Track



Pre-Test Close-Up Left Side View of Rear Passenger Seat Back



Pre-Test Close-up View of Rear Passenger Seat Back or Head Restraint



Pre-Test Rear Passenger Dummy and Door Clearance View



Post-Test Rear Passenger Dummy and Door Clearance View



Pre-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Post-Test Right Side View of Rear Passenger Dummy and Rear Seat Occupant Compartment



Pre-Test Rear Passenger Inner Door Panel View



Post-Test Rear Passenger Inner Door Panel View



Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View



Post-Test Rear Passenger Dummy Close-up Head Contact with Vehicle Interior View



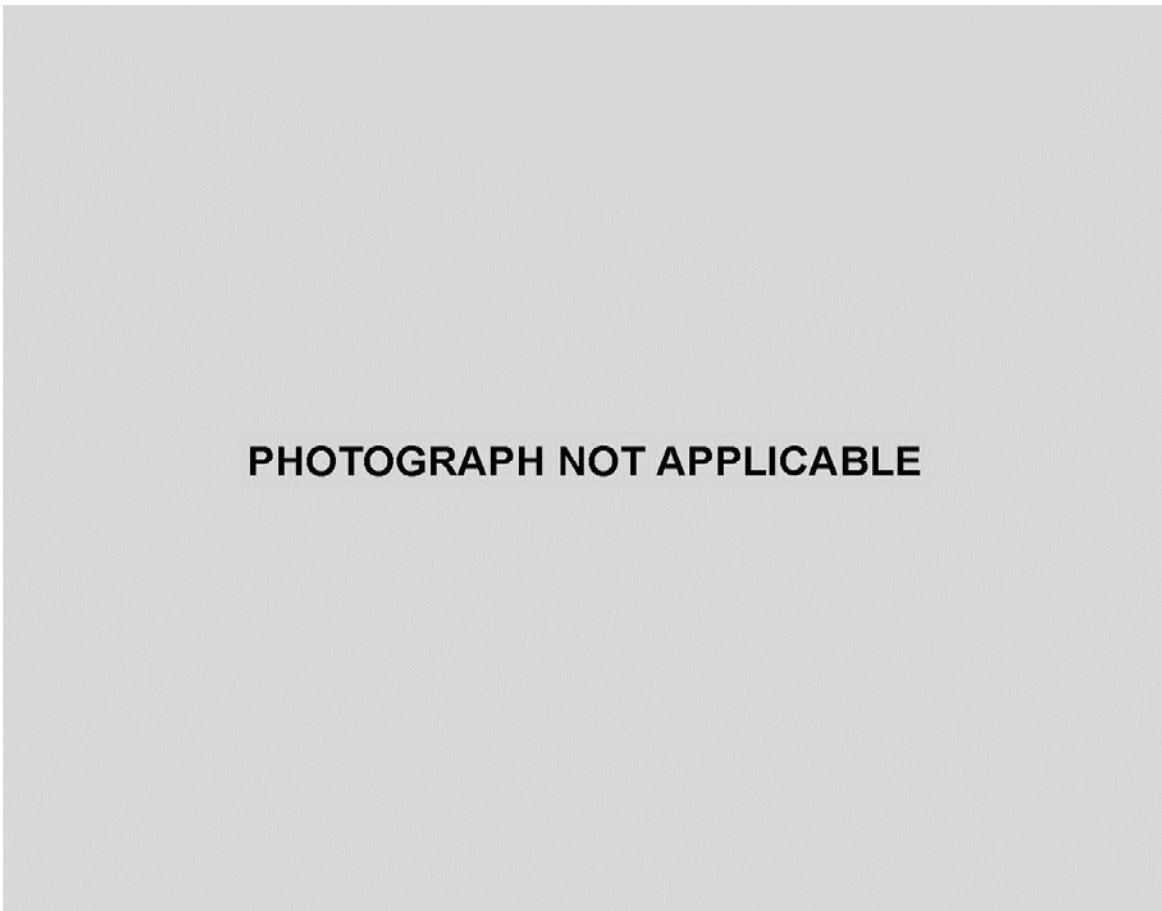
Post-Test Rear Passenger Dummy Close-up Head Contact with Side Airbag View



Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View



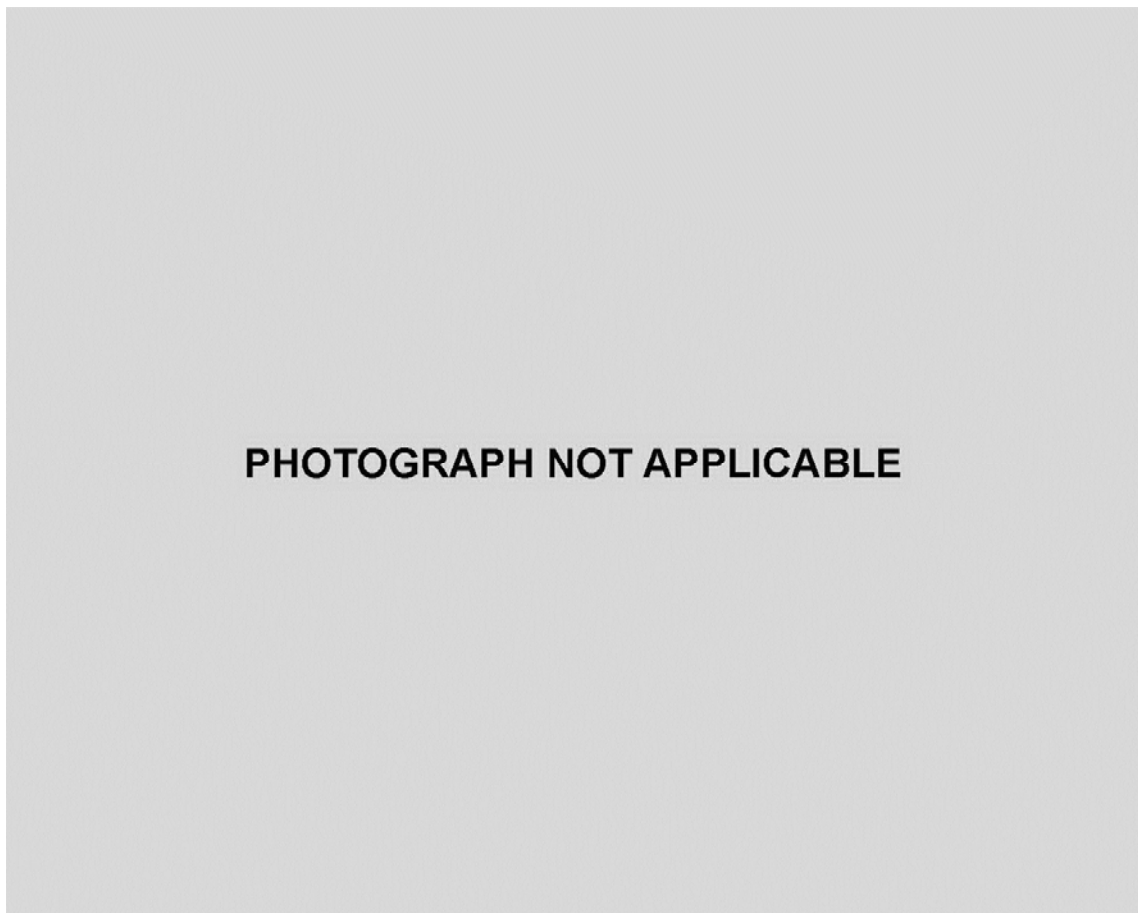
Post-Test Rear Passenger Dummy Close-up Torso Contact with Vehicle Interior View



Post-Test Rear Passenger Dummy Close-up Torso Contact with Side Airbag View



Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Vehicle Interior View



Post-Test Rear Passenger Dummy Close-up Pelvis Contact with Side Airbag View



Post-Test Rear Passenger Dummy Close-up Knee Contact View



Pre-Test View of Fuel Filler Cap or Fuel Filler Neck



Post-Test View of Fuel Filler Cap or Fuel Filler Neck



Pre-Test Front View of MDB Impactor Face



Post-Test Front View of MDB Impactor Face



Pre-Test Top View of MDB Impactor Face



Post-Test Top View of MDB Impactor Face



Pre-Test Left Side View of MDB Impactor Face



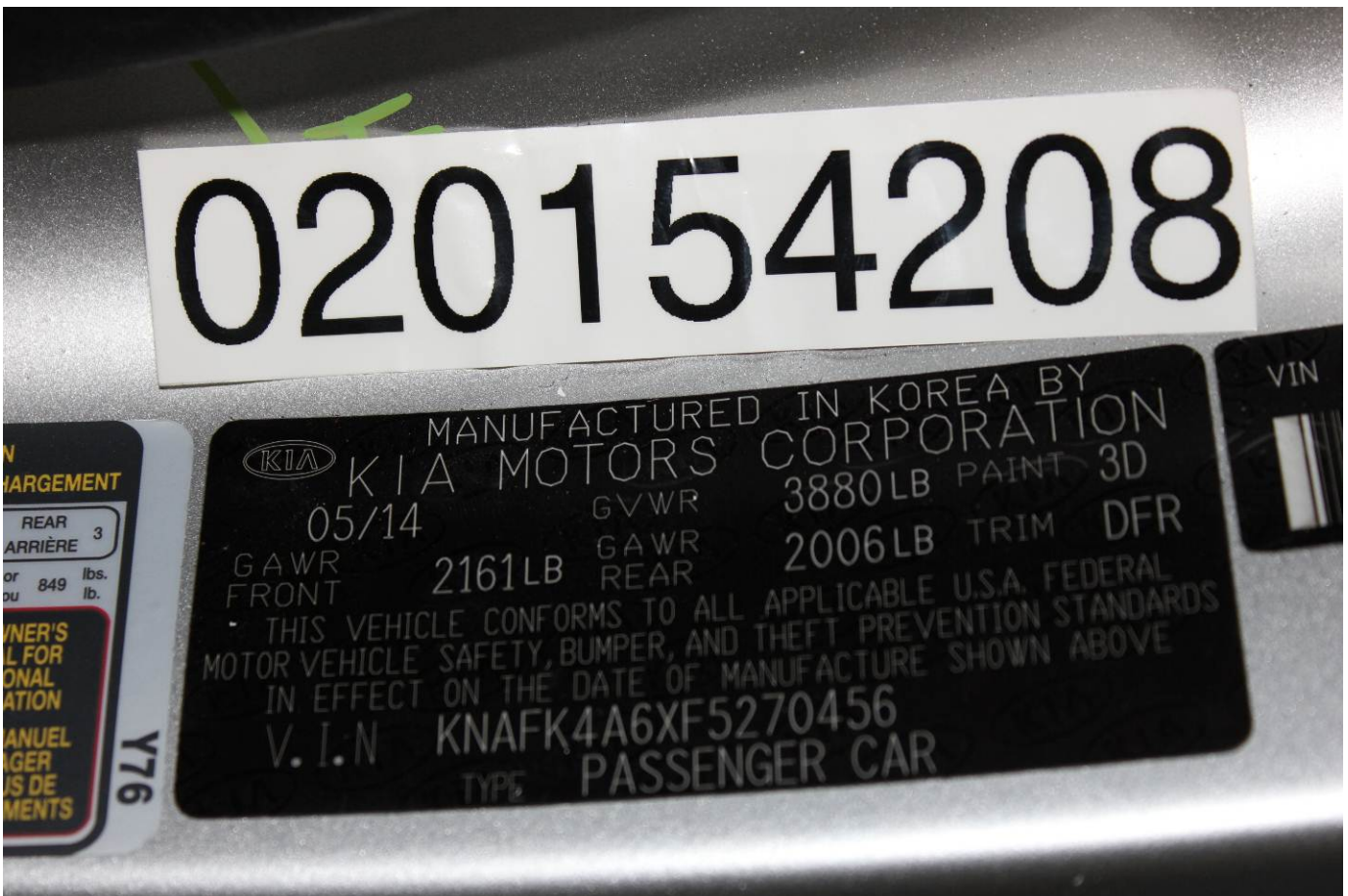
Post-Test Left Side View of MDB Impactor Face



Pre-Test Right Side View of MDB Impactor Face



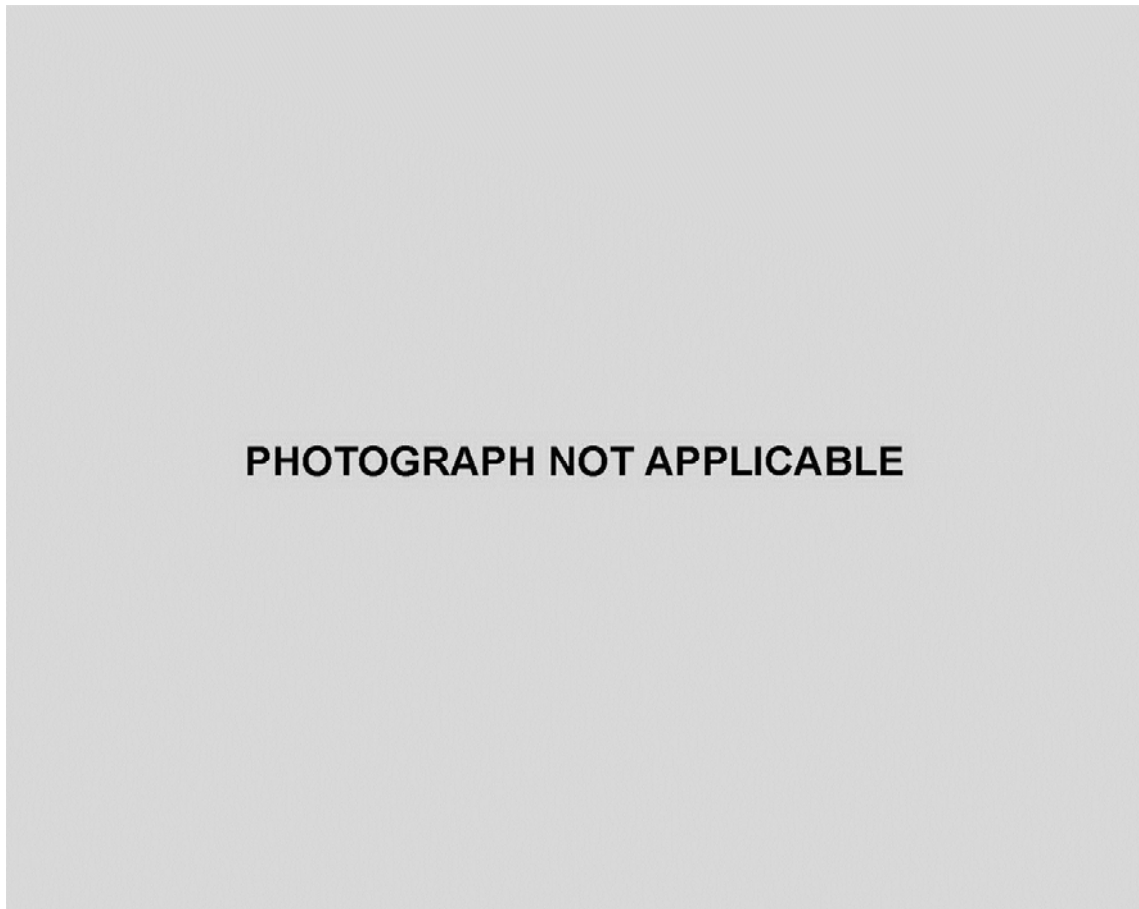
Post-Test Right Side View of MDB Impactor Face



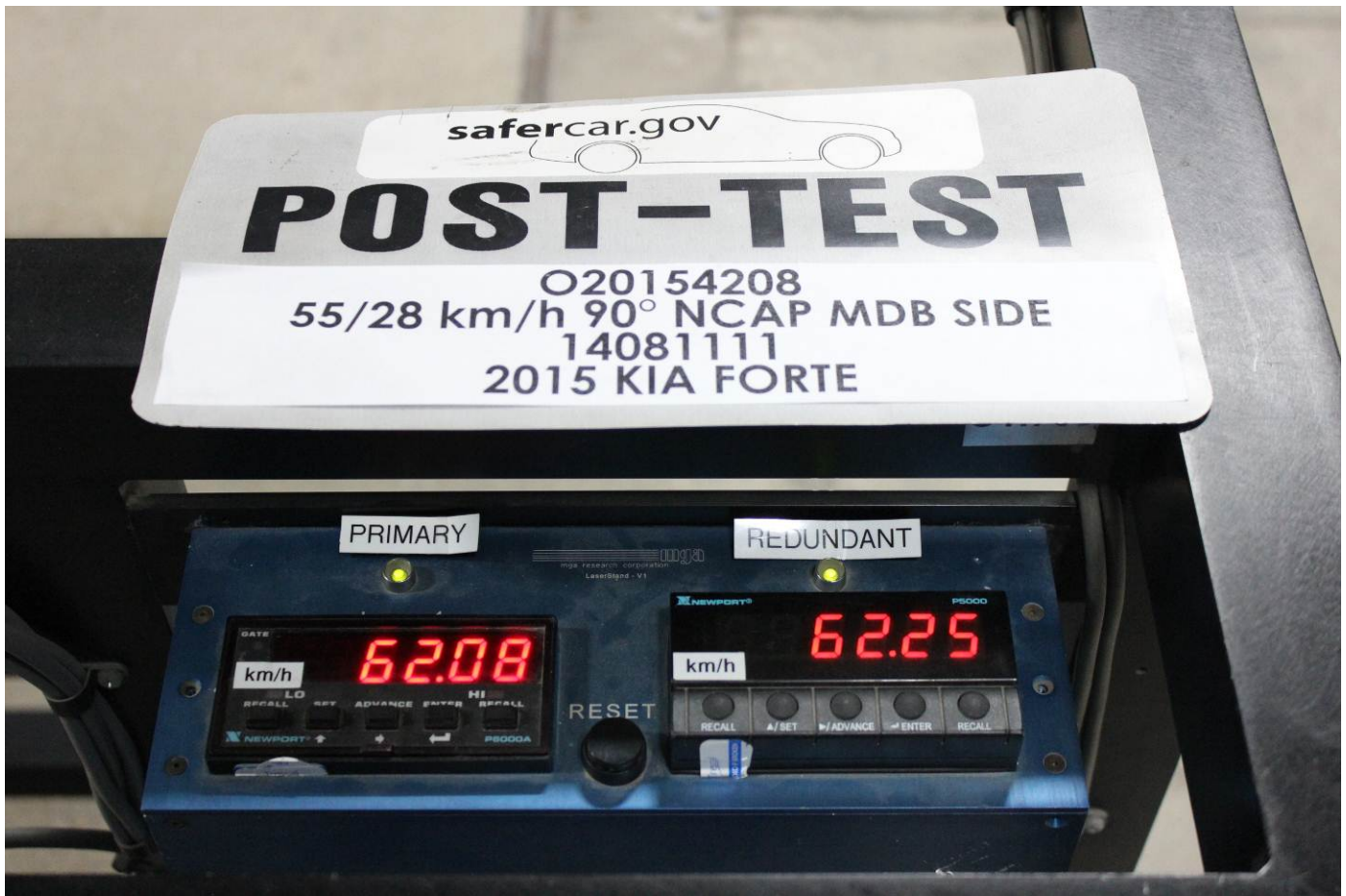
Close-Up View of Vehicle's Certification Label



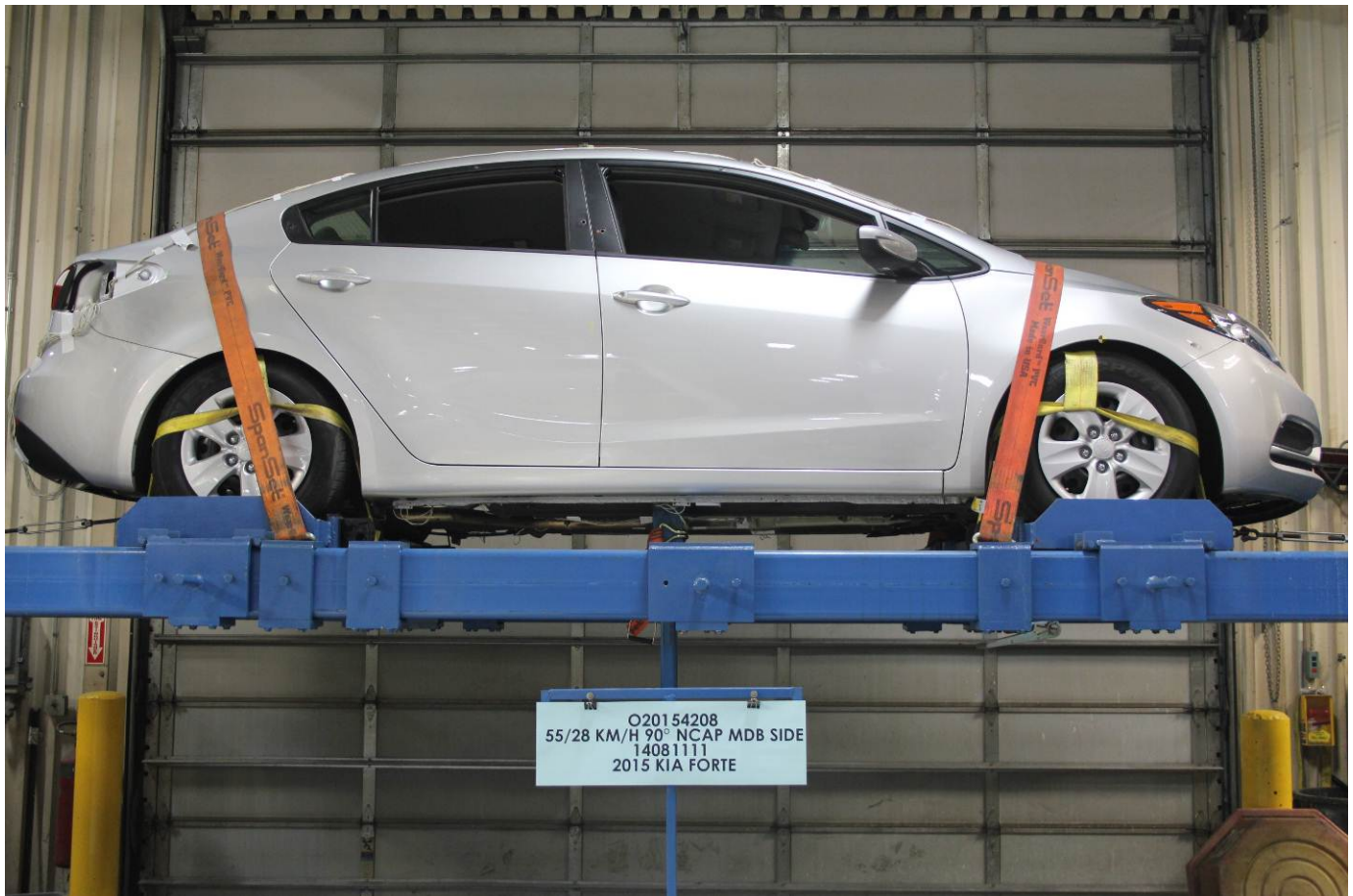
Close-Up View of Vehicle's Tire Information Placard or Label



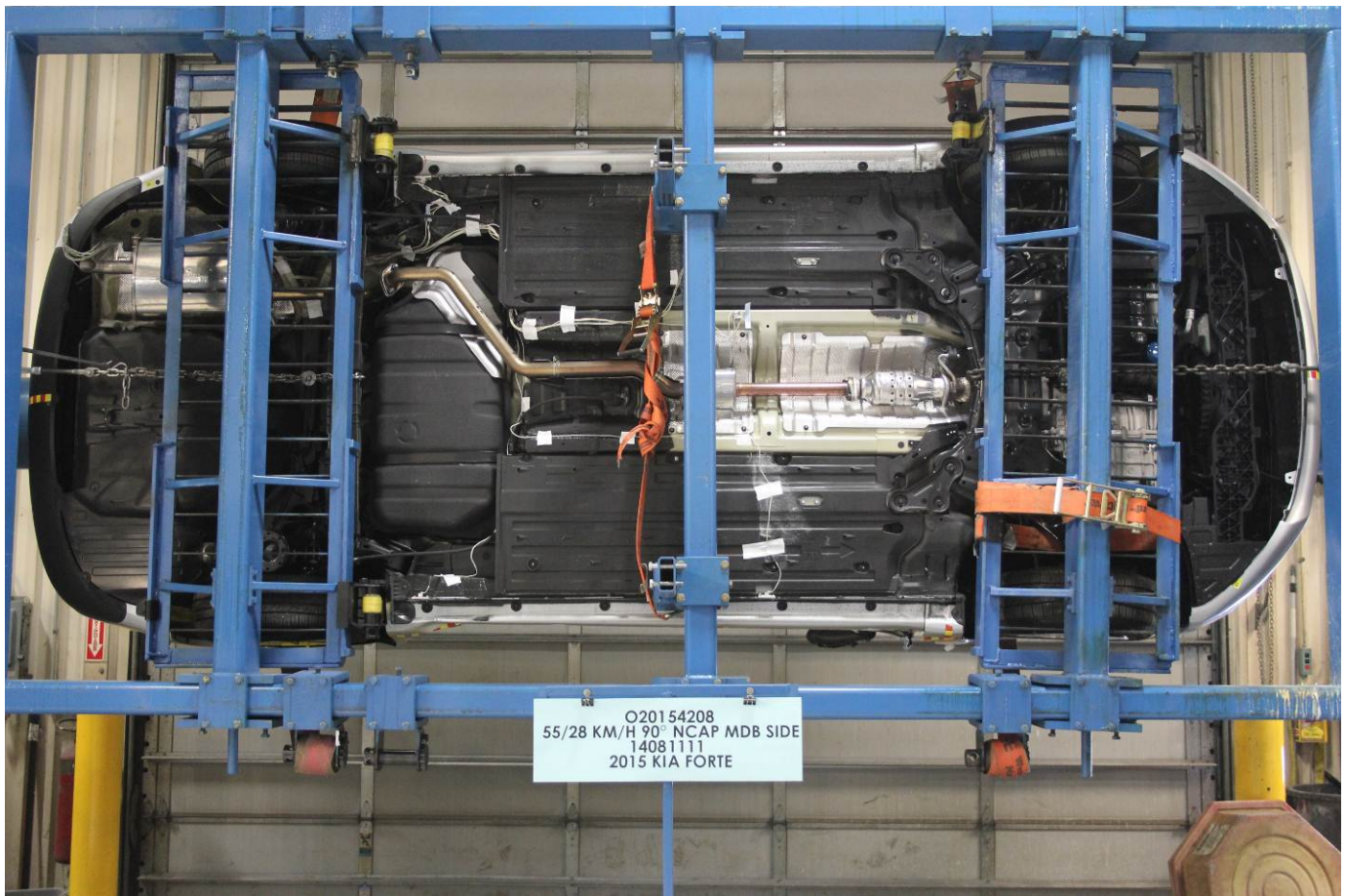
Pre-Test Ballast View



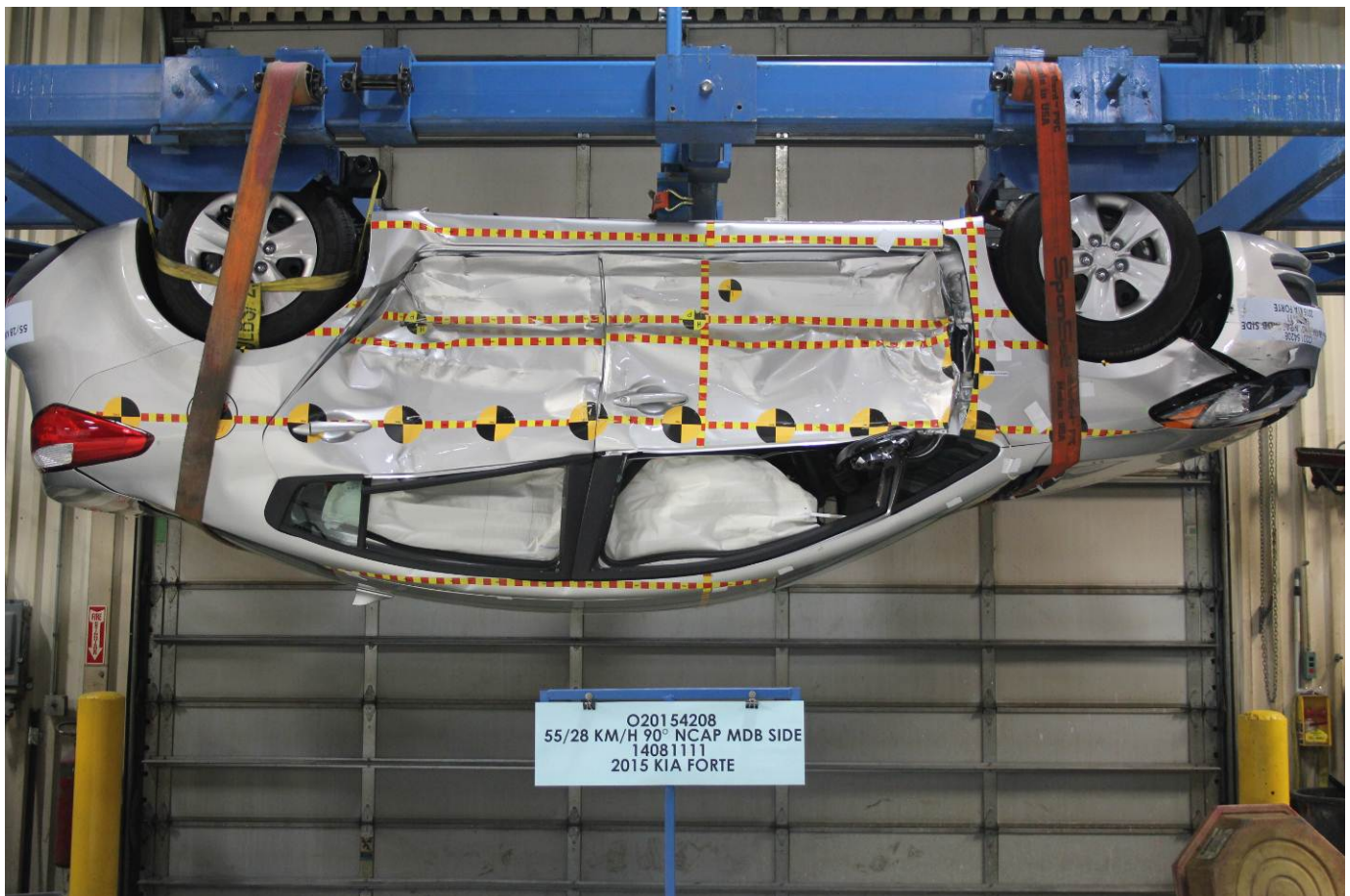
Post-Test Primary and Redundant Speed Trap Read-Out



FMVSS No. 301 Static Rollover 0 Degrees



FMVSS No. 301 Static Rollover 90 Degrees



FMVSS No. 301 Static Rollover 180 Degrees



FMVSS No. 301 Static Rollover 270 Degrees





FMVSS No. 301 Static Rollover 360 Degrees



39,00 ms • 11 Aug 2014 11:45 • 1,000 fps • Frame: 50

Impact Event

<p><b>2015 KIA FORTE LX</b></p> <p>MODEL / OPTION CODE: C3422 / 020          EXTERIOR / INTERIOR: BRIGHT SILVER/GRAY          VEHICLE ID NUMBER: KNAFK4A6XF5270456          ENGINE NUMBER: G4NBEH06          PORT OF ENTRY: TACOMA          MODE OF TRANSPORT: TRUCK</p>	<p>SOLD TO: WI027          BOUCHER KIA          8730 N. 91ST STREET          MILWAUKEE WI 53224</p> <p>SHIP TO: WI027</p>	<p>kia.com </p>
<p><b>STANDARD FEATURES</b></p> <p><b>MECHANICAL</b>          1.8L DOHC D-CVVT 4-Cylinder Engine          6-Speed Automatic Transmission w/ Sportmatic          Front and Rear Disc Brakes</p> <p><b>SAFETY</b>          Dual Front Advanced Airbags          Front Seat-Mounted Side Airbags          Full-Length Side Curtain Airbags          Lower Anchors and Tethers for Children (LATCH)          Anti-Lock Braking System (ABS) w/ Brake Assist (BAS)          Traction Control System (TCS)          Electronic Stability Control (ESC)          Vehicle Stability Management (VSM)          Hill-start Assist Control (HAC)          Tire Pressure Monitoring System (TPMS)</p> <p><b>INTERIOR</b>          Air Conditioning          Power Windows and Door Locks          AM/FM/CD/MP3 Audio System          SIRIUSXM® Satellite Radio w/free 3-mo. subscription*          USB/Auxiliary Input Jacks          Bluetooth® Wireless Technology          Multi-Adjustable Driver's Seat          Center Console w/ Armrest          60/40 Split Folding Rear Seats          Tilt &amp; Telescopic Steering Column          Steering Wheel Mounted Audio Controls</p> <p><b>EXTERIOR</b>          Power Heated Outside Mirrors          Variable Intermittent Front Windshield Wipers</p> <p><b>WARRANTY</b>          10 Year/100,000 Mile Limited Powertrain Warranty          5 Year/60,000 Mile Limited Basic Warranty          5 Year/60,000 Mile Roadside Assistance          *Ask dealer for details</p>	<p><b>MANUFACTURER'S SUGGESTED RETAIL PRICE &gt;</b> \$17,490.00</p> <p><b>ADDITIONAL INSTALLED EQUIPMENT:</b>          (In addition to or in place of standard features)          Rear Bumper Applique \$75.00          Carpeted Floor Mats \$115.00          Cargo Net \$50.00</p> <p><b>MSRP INCLUDING OPTIONS</b> \$17,730.00</p> <p><b>INLAND FREIGHT AND HANDLING</b> \$800.00</p> <p><b>TOTAL MANUFACTURER'S SUGGESTED RETAIL PRICE &gt;</b> \$18,530.00</p>	<p><b>EPA DOT Fuel Economy and Environment</b> Gasoline Vehicle</p> <p><b>Fuel Economy</b>  <b>31</b> MPG combined city/hwy          26 city 39 highway          3.2 gallons per 100 miles</p> <p><b>You save \$2500</b> in fuel costs over 5 years compared to the average new vehicle.</p> <p><b>Annual fuel cost \$1700</b></p> <p><b>Fuel Economy &amp; Greenhouse Gas Rating</b> (tailpipe only) Smog Rating (tailpipe only)          1 8 10 5 10          Best Best</p> <p><b>GOVERNMENT 5-STAR SAFETY RATINGS</b></p> <p><b>Overall Vehicle Score Not Rated</b>          Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.</p> <p><b>Frontal Crash</b> Driver Passenger Not Rated Not Rated          Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.</p> <p><b>Side Crash</b> Front seat Rear seat Not Rated Not Rated          Star ratings based on the risk of injury in a side impact.</p> <p><b>Rollover</b> ★★★★★          Star ratings based on the risk of rollover in a single-vehicle crash.</p> <p><b>PARTS CONTENT INFORMATION</b></p> <p><b>FOR VEHICLES IN THIS CAR LINE U.S./CANADIAN PARTS CONTENT:</b> 1%</p> <p><b>MAJOR SOURCES OF FOREIGN PARTS:</b> KOREA: 95%</p> <p><b>NOTE: PARTS CONTENT DOES NOT INCLUDE FINAL ASSEMBLY, DISTRIBUTION, OR OTHER NON-PARTS COSTS.</b></p> <p><b>FOR THIS VEHICLE FINAL ASSEMBLY POINT:</b> KOREA</p> <p><b>COUNTRY OF ORIGIN ENGINE:</b> KOREA</p> <p><b>TRANSMISSION:</b> KOREA</p>
<p>TOTAL ADDITIONAL WEIGHT: 7.4</p>		<p><b>fueleconomy.gov</b>          Calculate personalized estimates and compare vehicles.</p> <p><b>Star ratings range from 1 to 5 stars (★★★★★), with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236</b></p> <p><small>Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. License and (the fees, state and local taxes and other dealer installed options and accessories are not included in the manufacturer's suggested retail price.</small></p>

Monroney Label

**Recalling positions from memory**

1. Shift the shift lever into P while the ignition switch is ON.
2. To recall the position in memory, press the desired memory button (1 or 2). The system will beep once, then the driver seat will automatically adjust to the stored positions.

Adjusting the control switch for the driver seat while the system is recalling the stored position will cause the movement to stop and move in the direction that the control switch is moved.

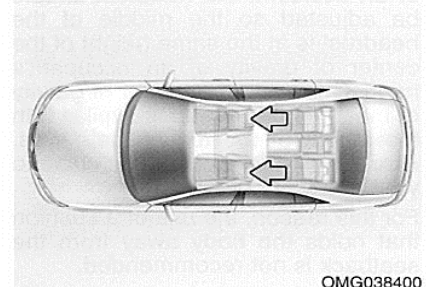
**Easy access function (if equipped)**

With the shift lever in the P position, the system will move the driver's seat automatically as follows:

- Without smart key system
  - It will move the driver's seat rearward when the ignition key is removed and front driver's door is opened.
  - It will move the driver's seat forward when the ignition key is inserted.
- With smart key system
  - It will move the driver's seat rearward when the engine start/stop button is turned to the OFF position and front driver's door is opened.
  - It will move the driver's seat forward when the engine start/stop button is turned to the ACC or START position.

You can activate or deactivate this feature. Refer to "User settings" in chapter 4.

**Headrest (for front seat)**



OMG038400

The driver's and front passenger's seats are equipped with a headrest for the occupant's safety and comfort. The headrest not only provides comfort for the driver and front passenger, but also helps protect the head and neck in the event of a collision.

Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

Safety features of your vehicle

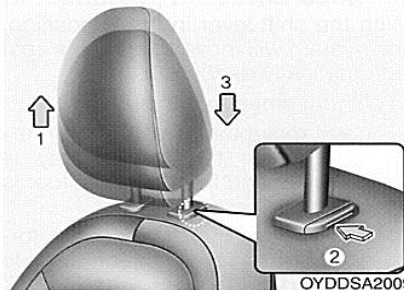
For maximum effectiveness in case of an accident, the headrest should be adjusted so the middle of the headrest is at the same height of the center of gravity of an occupant's head. Generally, the center of gravity of most people's head is similar with the height of the top of their eyes. Also, adjust the headrest as close to your head as possible.

For this reason, the use of a cushion that holds the body away from the seatback is not recommended.

**⚠ WARNING - Headrest removal/adjustment**

- Do not operate the vehicle with the headrests removed. Headrests can provide critical neck and head support in a crash.
- Do not adjust the headrest height while the vehicle is in motion. Driver may lose control of the vehicle.

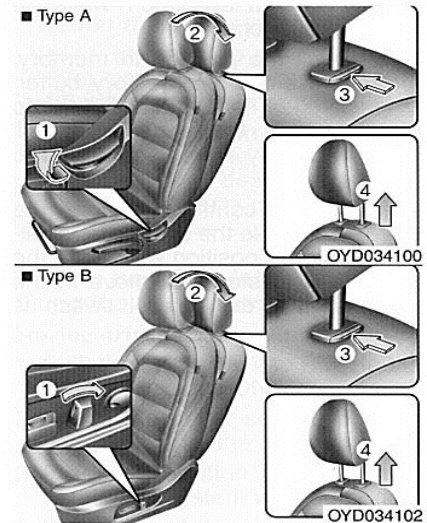
**Adjusting the height up and down**



OYDDSA2009

To raise the headrest, pull it up to the desired position (1). To lower the headrest, push and hold the release button (2) on the headrest support and lower the headrest to the desired position (3).

**Removal and installation**



OYD034100

OYD034102

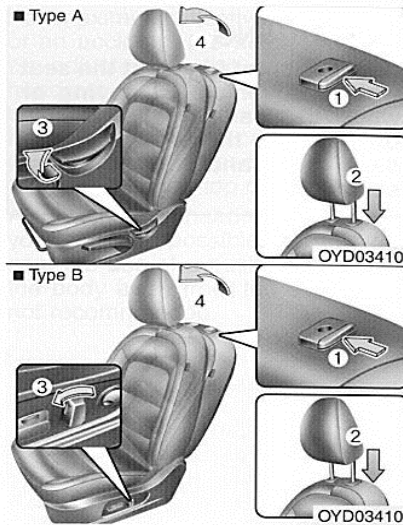
- To remove the headrest:
1. Recline the seatback (2) with the recline switch (1).
  2. Raise headrest as far as it can go.

Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

3. Press the headrest release button (3) while pulling the headrest up (4).

**⚠ WARNING - Headrest Removal**

**NEVER** allow anyone to ride in a seat with the headrest removed. Headrests can provide critical neck and head support in a crash.



3. Adjust the headrest to the appropriate height.

**⚠ WARNING - Headrest Reinstallation**

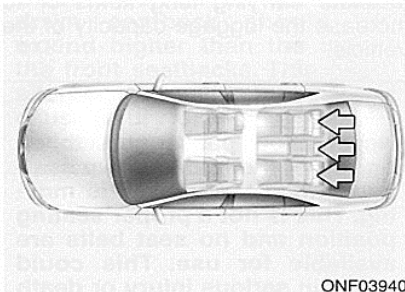
To reduce the risk of injury to the head or neck, always make sure the head rest is locked into position and adjusted properly after reinstalling.

To reinstall the headrest :

1. Put the headrest poles (2) into the holes while pressing the release button (1).
2. Recline the seatback (4) with the recline switch or lever (3).

Driver Head Restraint Use and Adjustment Information from Vehicle Owner's Manual

**Rear seat adjustment**  
*Headrest (for rear seat)*



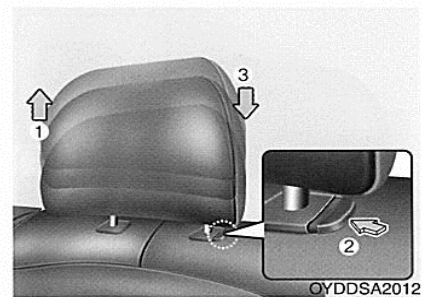
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The rear seat is equipped with headrests in all the seating positions for the occupant's safety and comfort.

The headrest not only provides comfort for passengers, but also helps protect the head and neck in the event of a collision.

For maximum effectiveness in case of an accident, the headrest should be adjusted so the middle of the headrest is at the same height of the center of gravity of an occupant's head. Generally, the center of gravity of most people's head is similar with the height as the top of their eyes.

Also adjust the headrest as close to your head as possible. For this reason, the use of a cushion that holds the body away from the seatback is not recommended.

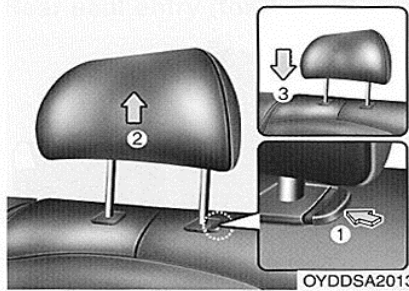


OYDDSA2012

**Adjusting the height up and down (if equipped)**

To raise the headrest, pull it up to the desired position (1). To lower the headrest, push and hold the release button (2) on the headrest support and lower the headrest to the desired position (3).

Left Rear Passenger Head Restraint Use and Adjustment Information from Vehicle Owner's Manual



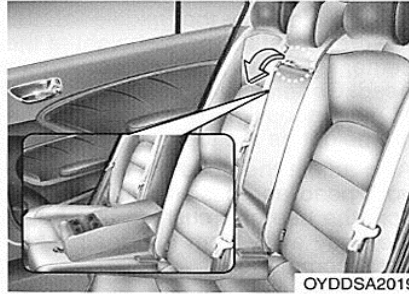
#### Removal and installation

To remove the headrest, raise it as far as it can go then press the release button (1) while pulling the headrest upward (2).

To reinstall the headrest, put the headrest poles (3) into the holes while pressing the release button (1). Then adjust it to the appropriate height and ensure that it locks in position.

Make sure the headrest locks in position after adjusting.

#### Armrest



To use the armrest, pull it forward from the seatback.

#### Folding the rear seat

The rear seatbacks may be folded to facilitate carrying long items or to increase the luggage capacity of the vehicle.

#### **⚠ WARNING**

**Never allow passengers to sit on top of the folded down seatback while the vehicle is moving. This is not a proper seating position and no seat belts are available for use. This could result in serious injury or death in case of an accident or sudden stop.**

**APPENDIX B**  
**DUMMY RESPONSE DATA PLOTS**

**TABLE OF DATA PLOTS**  
**Driver Dummy Instrumentation Plots**

<b><u>No.</u></b>	<b><u>Description</u></b>	<b><u>Page No.</u></b>
Figure No. 1.	Driver Head Acceleration (X) Primary vs. Time	B-1
Figure No. 2.	Driver Head Acceleration (Y) Primary vs. Time	B-1
Figure No. 3.	Driver Head Acceleration (Z) Primary vs. Time	B-1
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Figure No. 19.	Passenger Lower Spine T12 Acceleration (Y) vs. Time	B-6
Figure No. 20.	Passenger Lower Spine T12 Acceleration (Z) vs. Time	B-6
Figure No. 21.	Passenger Lower Spine T12 Resultant Acceleration vs. Time	B-6
Figure No. 22.	Passenger Iliac Force on Impact Side (Y) vs. Time	B-7
Figure No. 23.	Passenger Acetabulum Force on Impact Side (Y) vs. Time	B-7
Figure No. 24.	Passenger Total Pelvic Force on Impact Side (Y) vs. Time	B-7

The following additional data for this test can be obtained from the Research and Development section of the NHTSA website. The website can be found at [www.NHTSA.dot.gov](http://www.NHTSA.dot.gov)

**Additional Driver & Passenger Dummy Instrumentation Data**

Driver Lower Spine T12 Acceleration (X)

Driver Lower Spine T12 Acceleration (Y)

Driver Lower Spine T12 Acceleration (Z)

Passenger Upper Thorax Rib Deflection (Y)

Passenger Middle Thorax Rib Deflection (Y)

Passenger Lower Thorax Rib Deflection (Y)

Passenger Upper Abdomen Rib Deflection (Y)

Passenger Lower Abdomen Rib Deflection (Y)

Driver Head Acceleration Redundant (X)

Driver Head Acceleration Redundant (Y)

Driver Head Acceleration Redundant (Z)

Passenger Head Acceleration Redundant (X)

Passenger Head Acceleration Redundant (Y)

Passenger Head Acceleration Redundant (Z)

### **Vehicle Instrumentation Data**

Vehicle Center of Gravity Acceleration (X)  
Vehicle Center of Gravity Acceleration (Y)  
Vehicle Center of Gravity Acceleration (Z)  
Right Side Sill at Front Seat Acceleration (X)  
Right Side Sill at Front Seat Acceleration (Y)  
Right Side Sill at Front Seat Acceleration (Z)  
Right Side Sill at Rear Seat Acceleration (X)  
Right Side Sill at Rear Seat Acceleration (Y)  
Right Side Sill at Rear Seat Acceleration (Z)  
Left Side Sill at Front Seat Acceleration (Y)  
Left Side Sill at Rear Seat Acceleration (Y)  
Lower A-Post Acceleration (Y)  
Middle A-Post Acceleration (Y)  
Lower B-Post Acceleration (Y)  
Middle B-Post Acceleration (Y)  
Front Seat Track Acceleration (Y)  
Rear Seat Track Acceleration (Y)  
Right Rear Occupant Compartment Acceleration (Y)  
Engine Block (X)  
Engine Block (Y)  
Rear Floorpan Above Axle Acceleration (X)  
Rear Floorpan Above Axle Acceleration (Y)  
Rear Floorpan Above Axle Acceleration (Z)

### **MDB Instrumentation Data**

MDB Center of Gravity Acceleration (X)

MDB Center of Gravity Acceleration (Y)

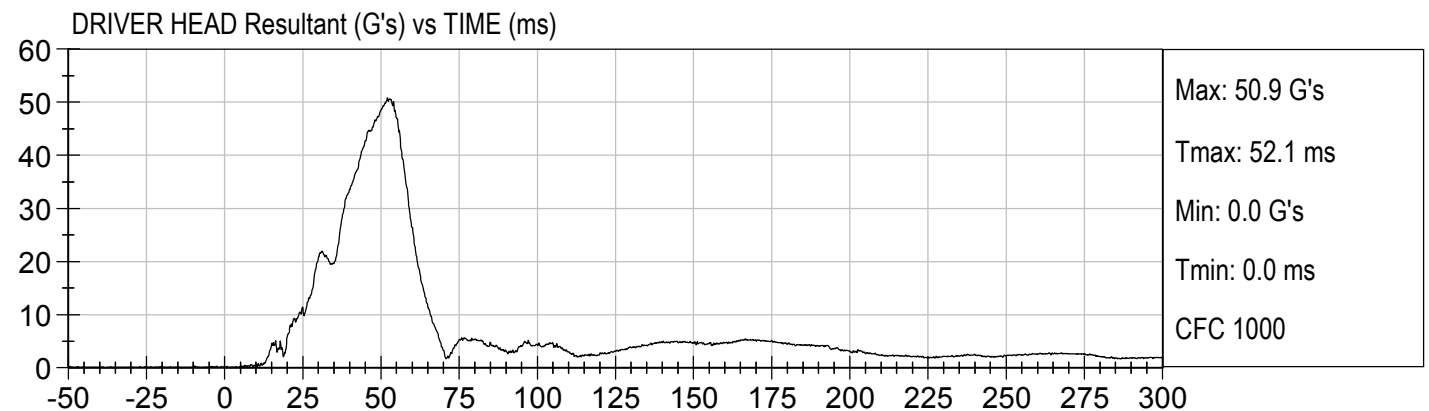
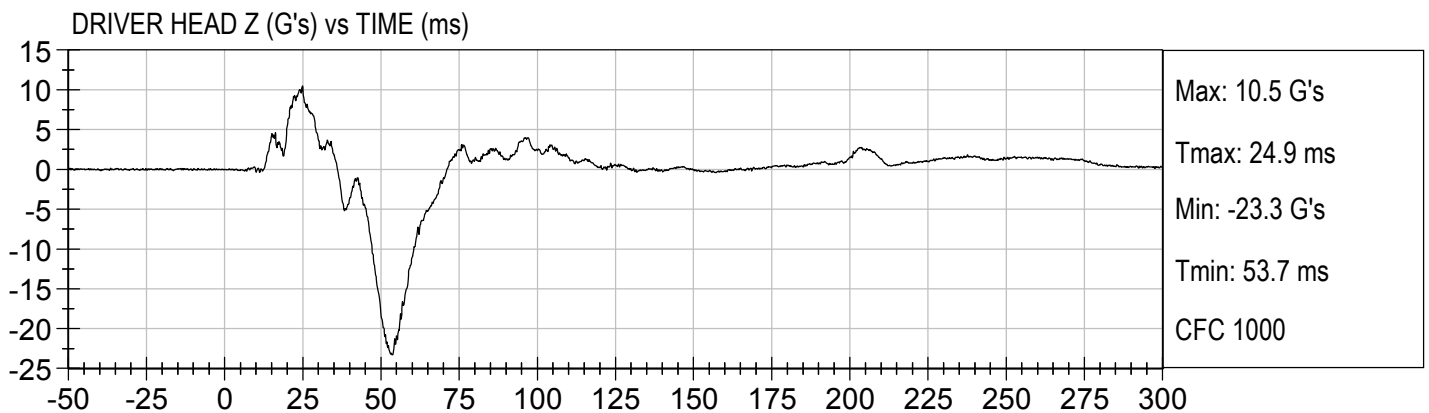
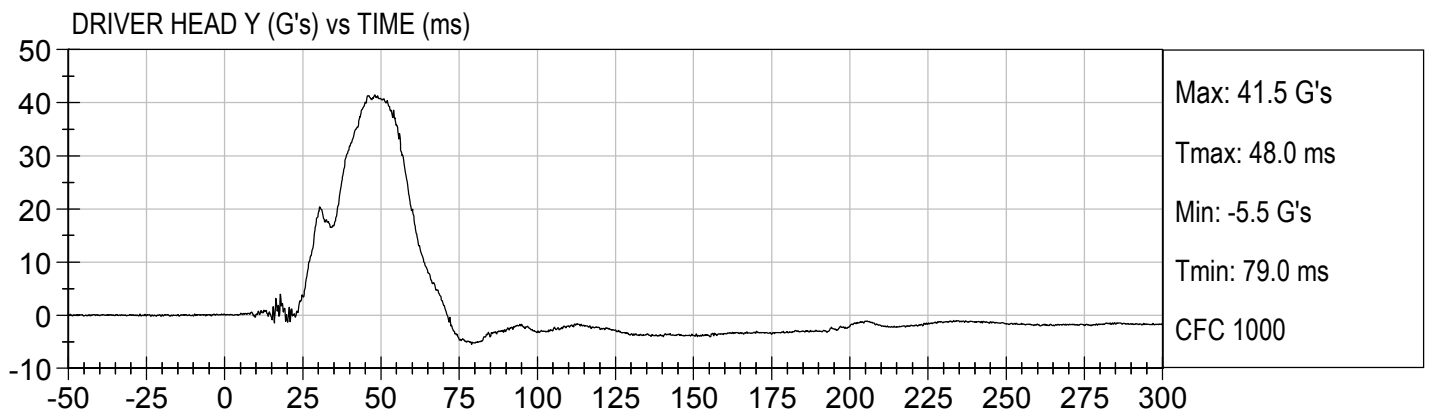
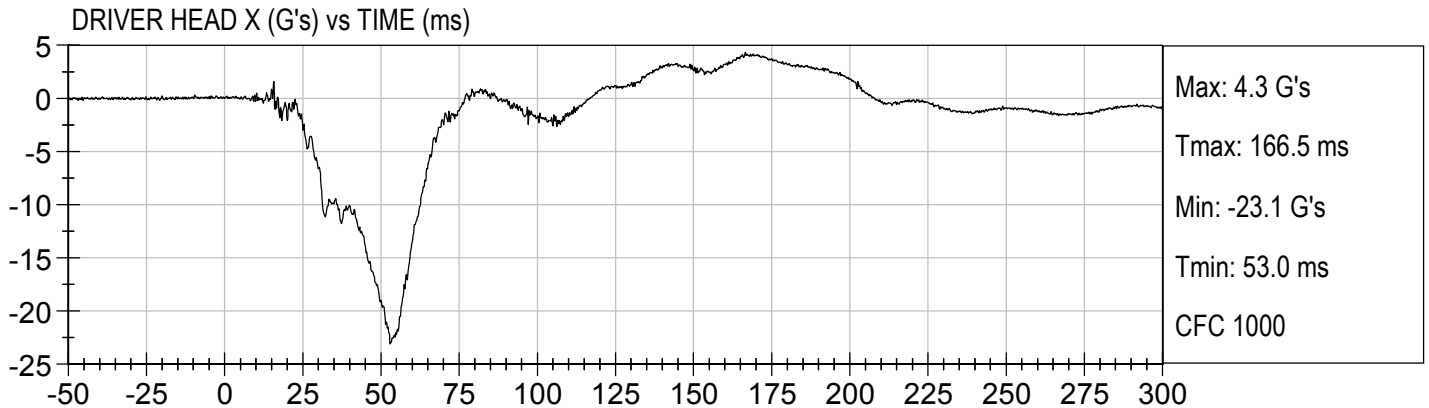
MDB Center of Gravity Acceleration (Z)

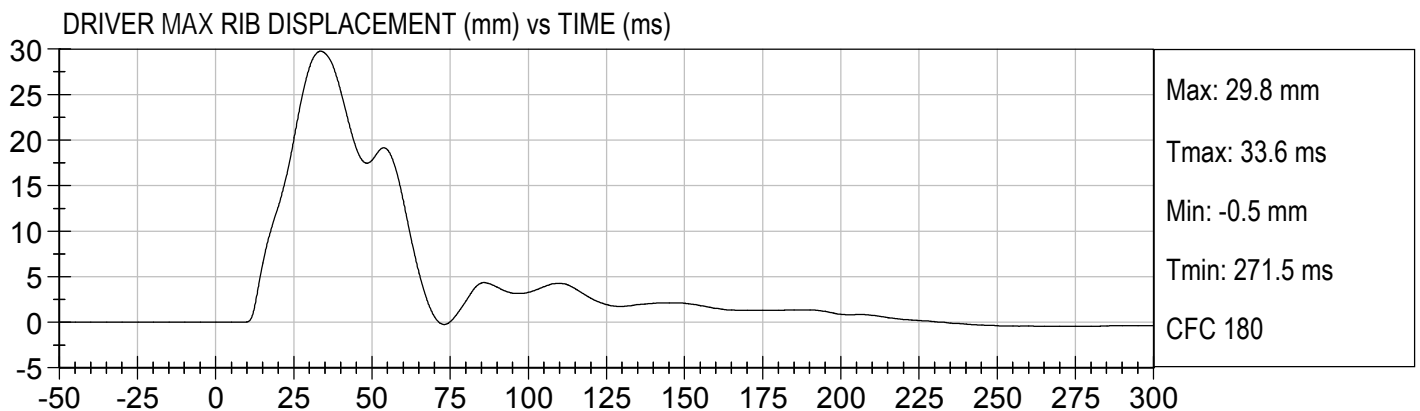
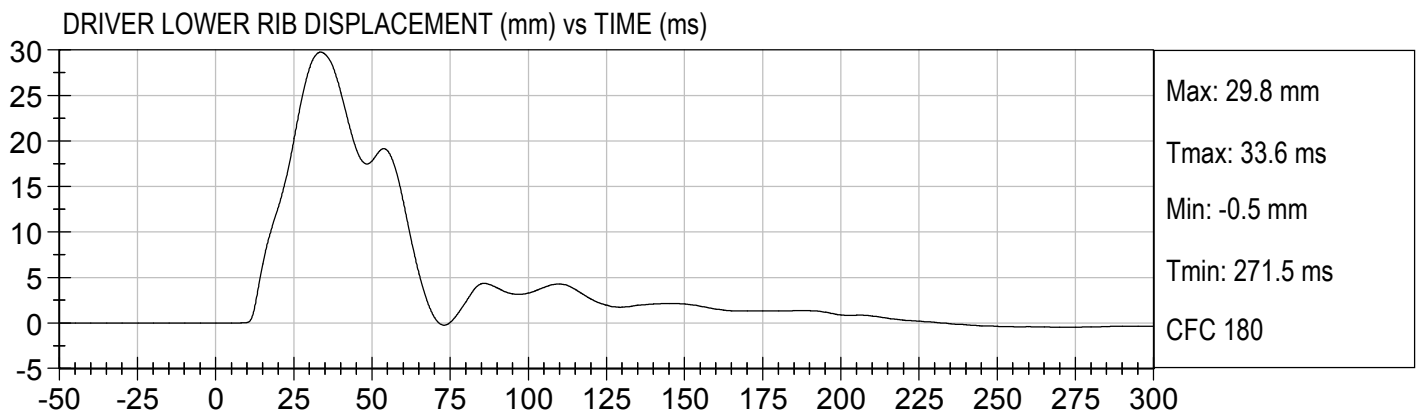
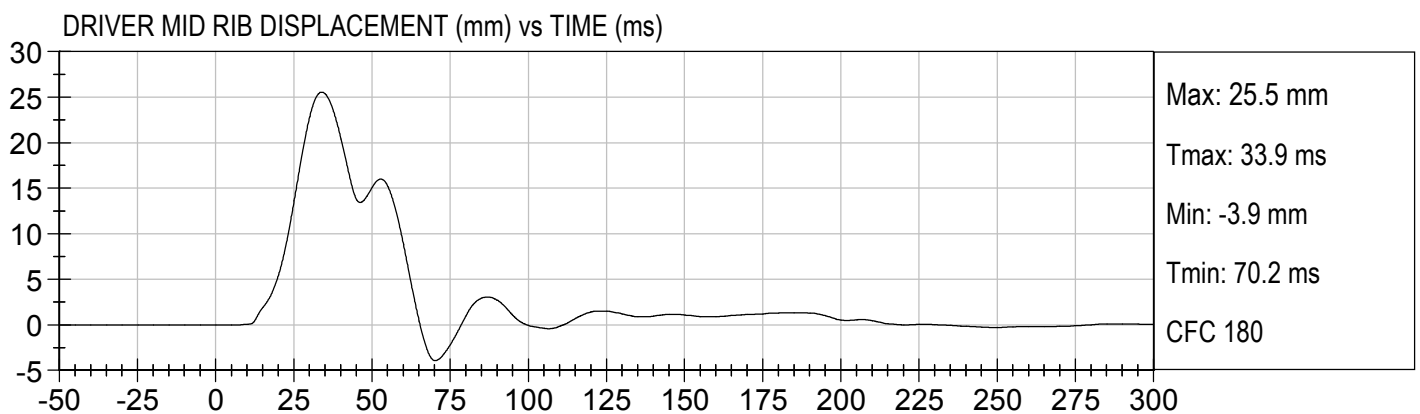
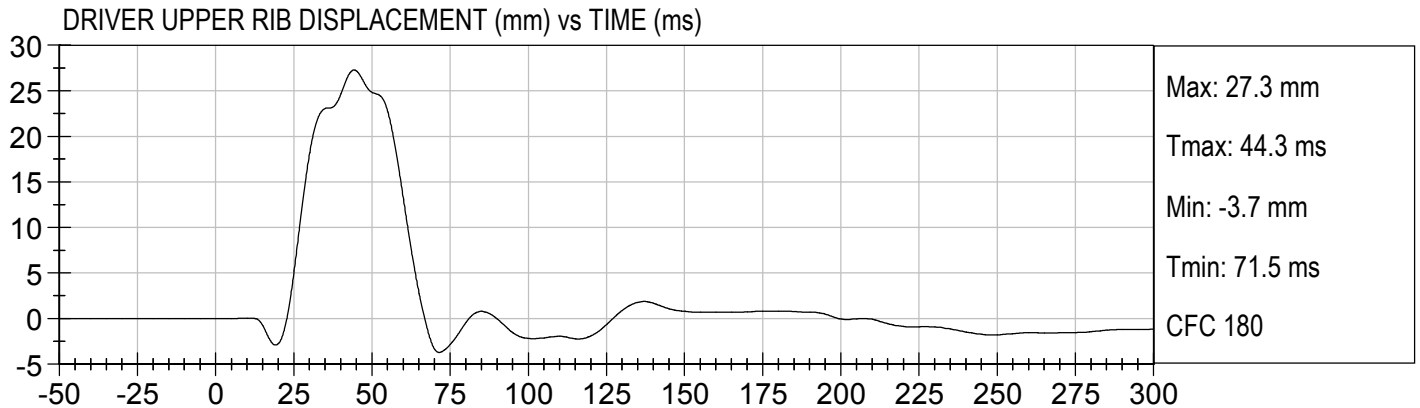
MDB Rear Acceleration (X)

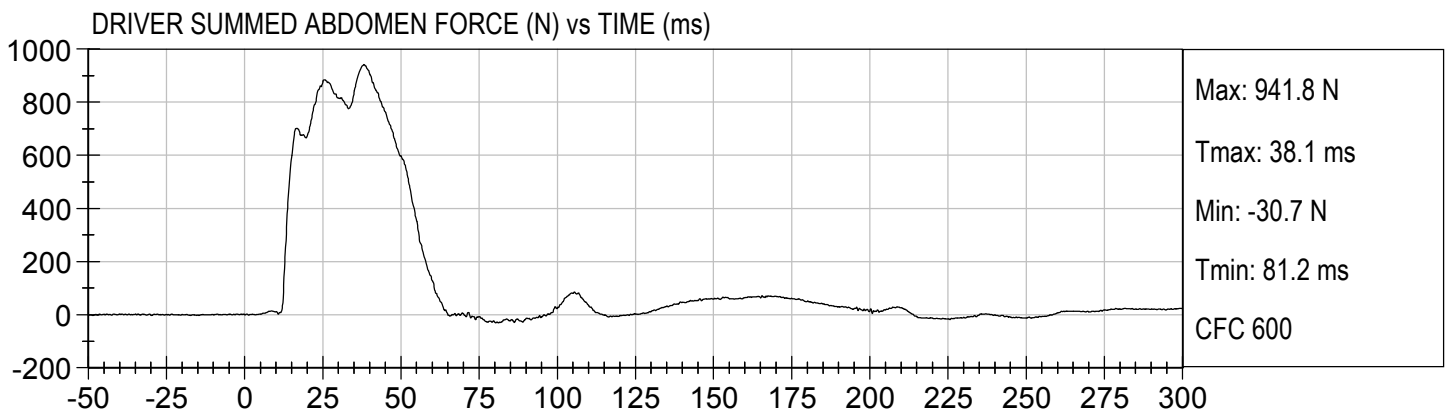
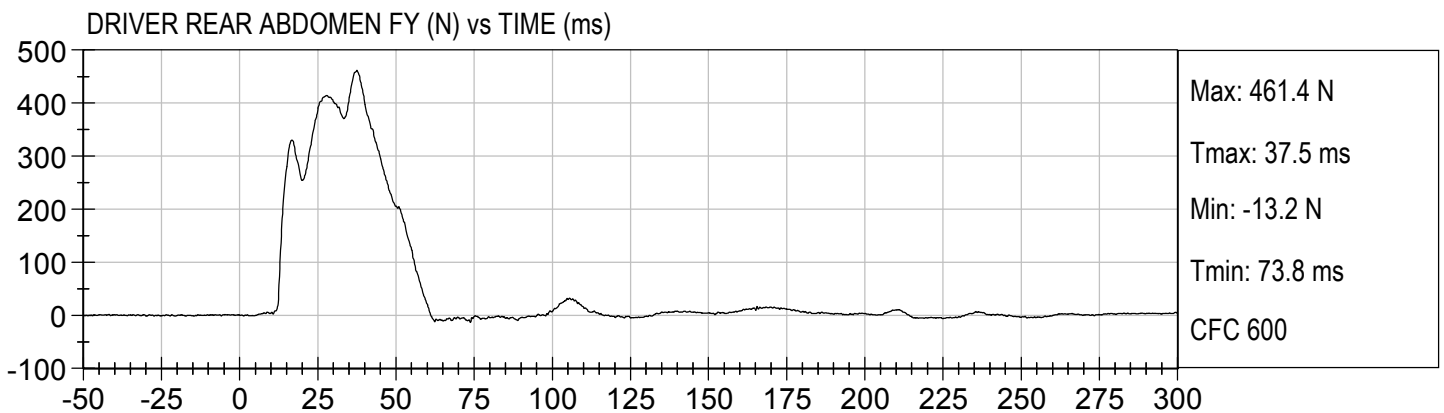
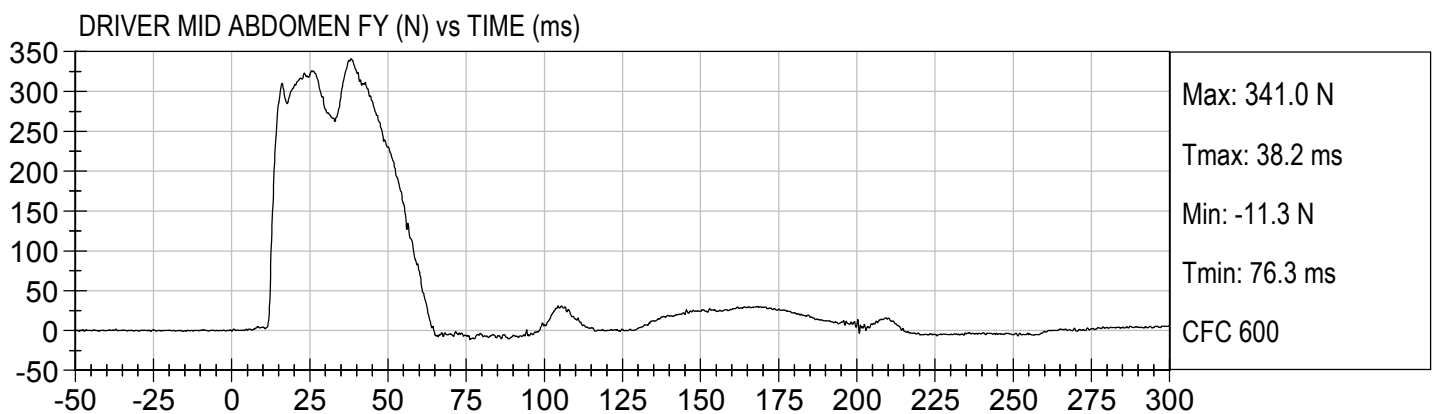
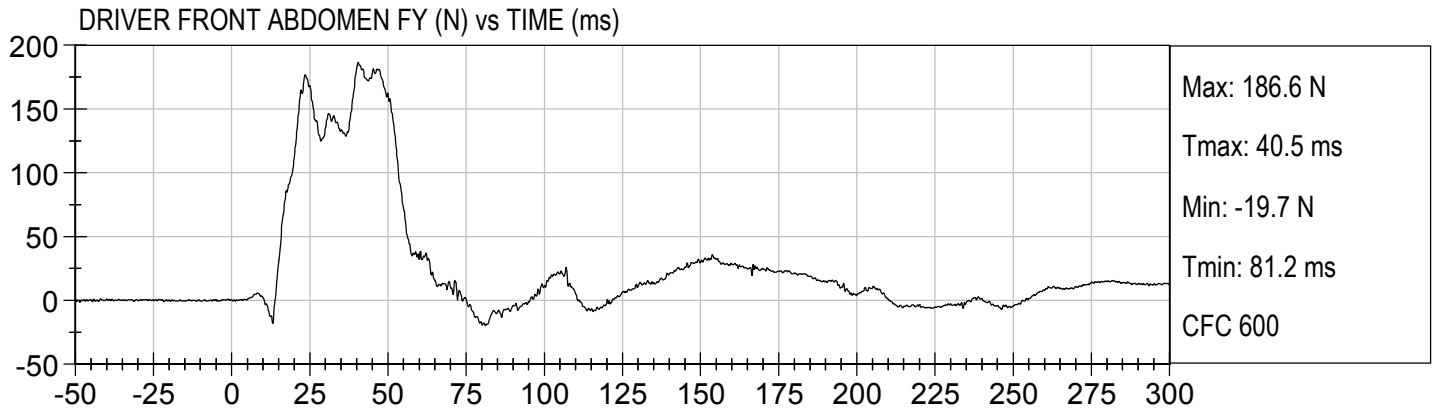
MDB Rear Acceleration (Y)

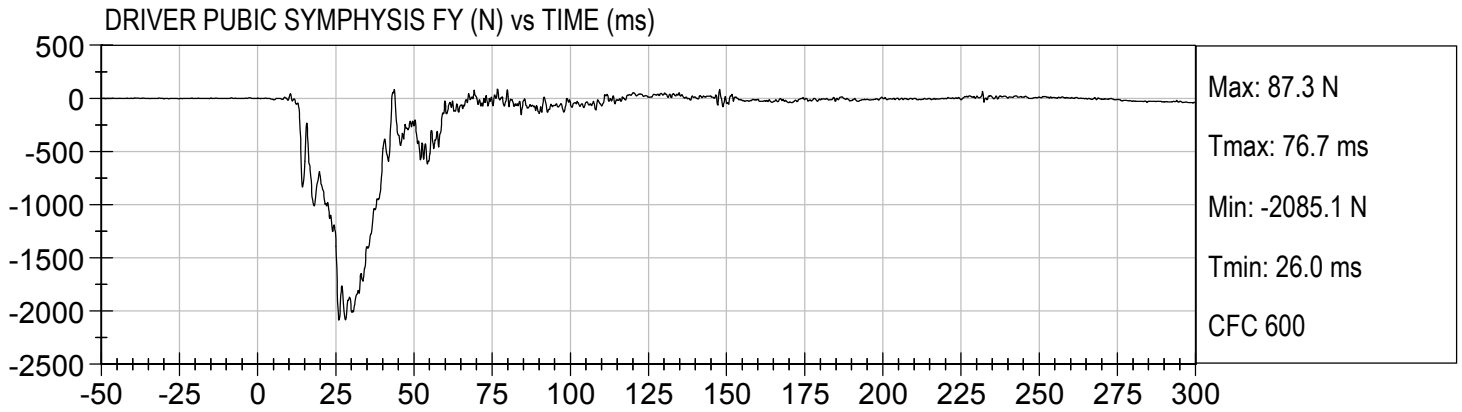
Left MDB Contact Switch

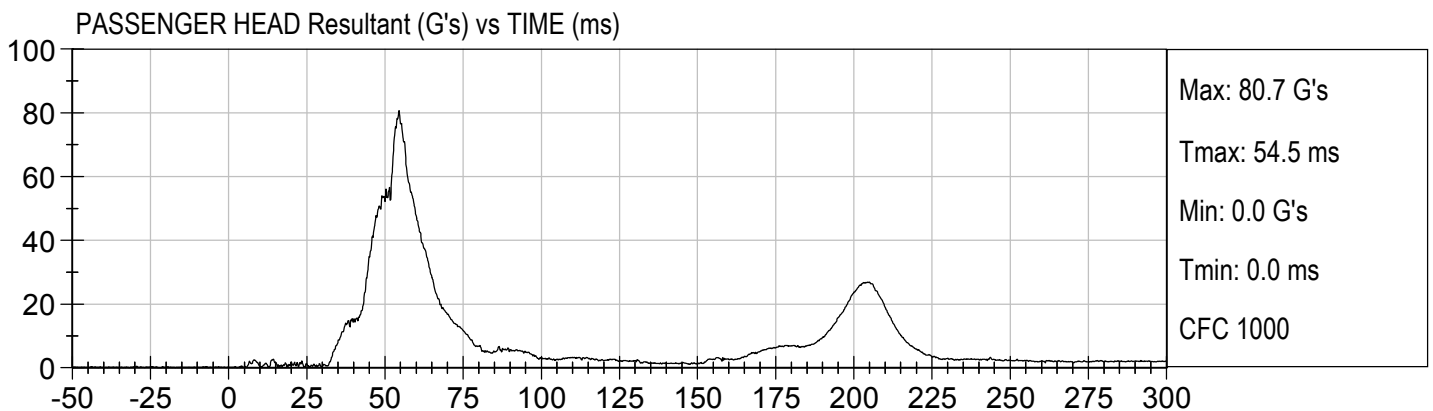
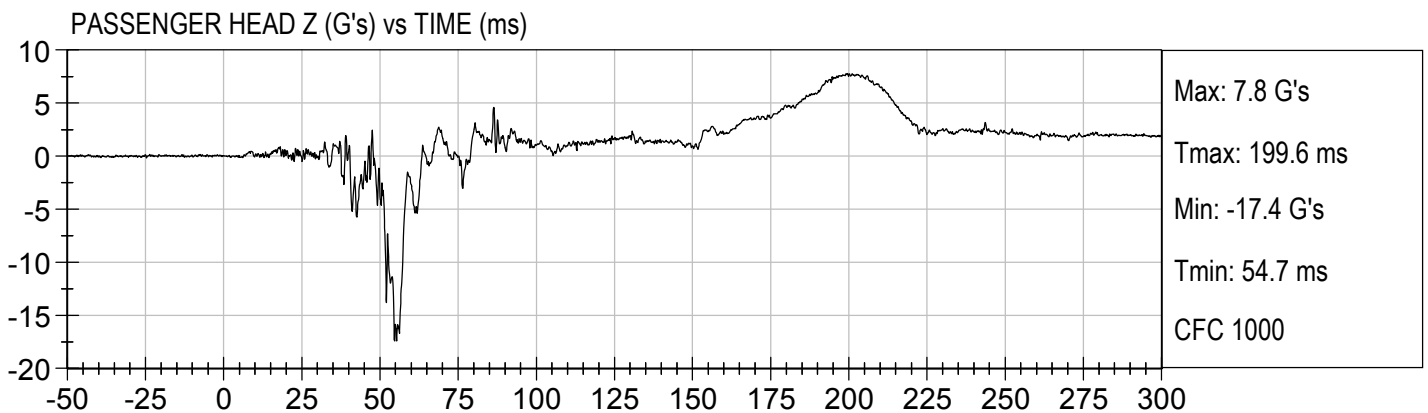
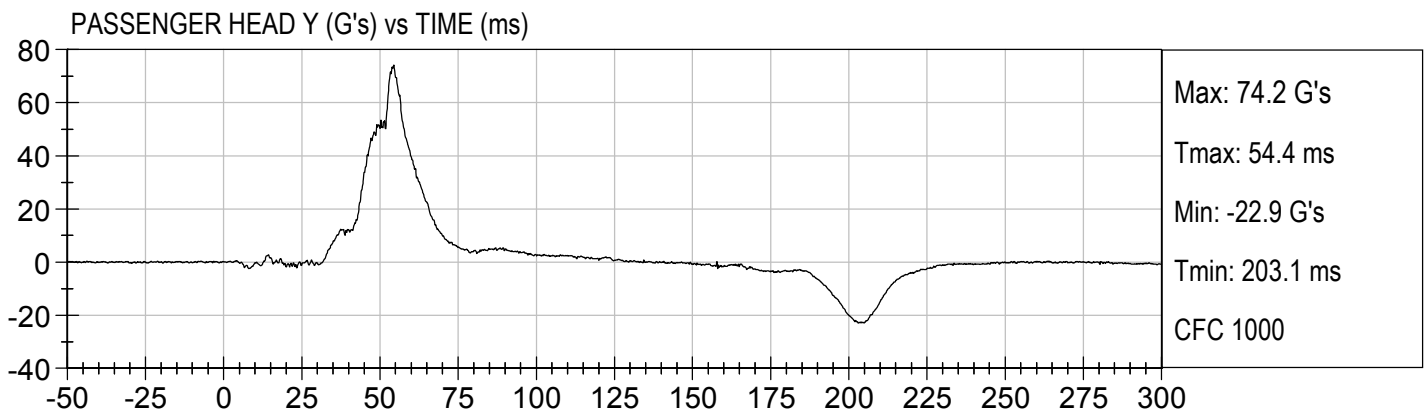
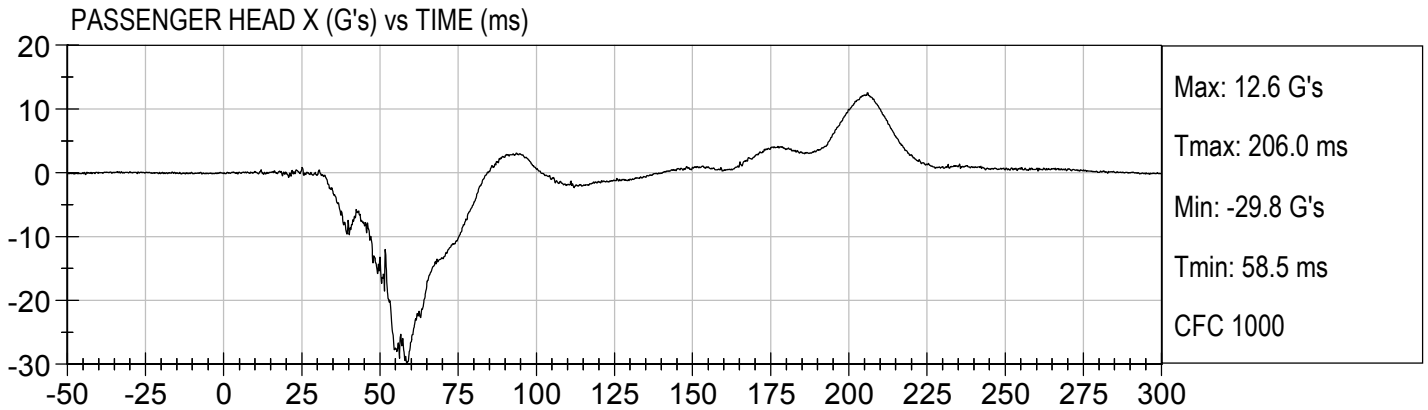
Right MDB Contact Switch

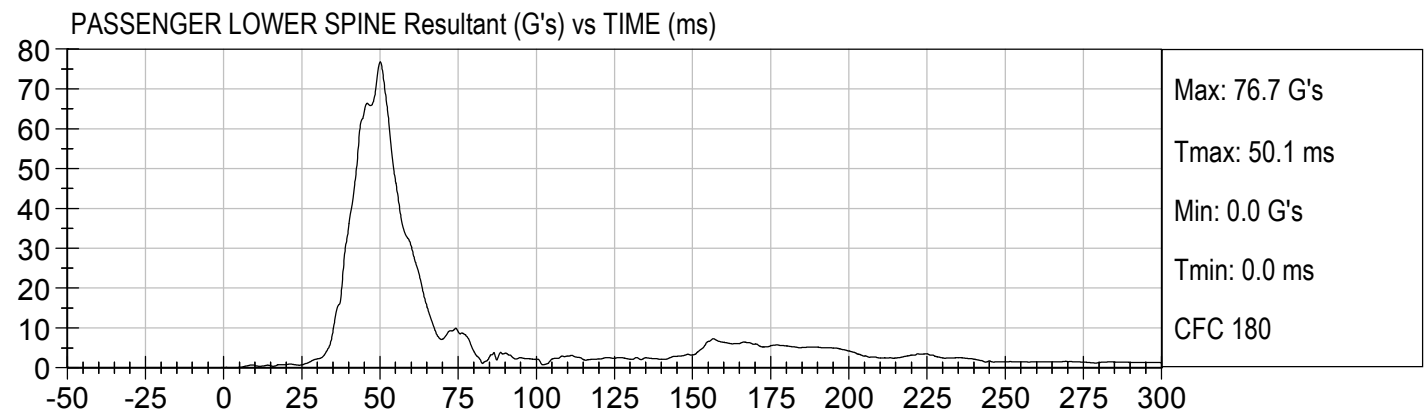
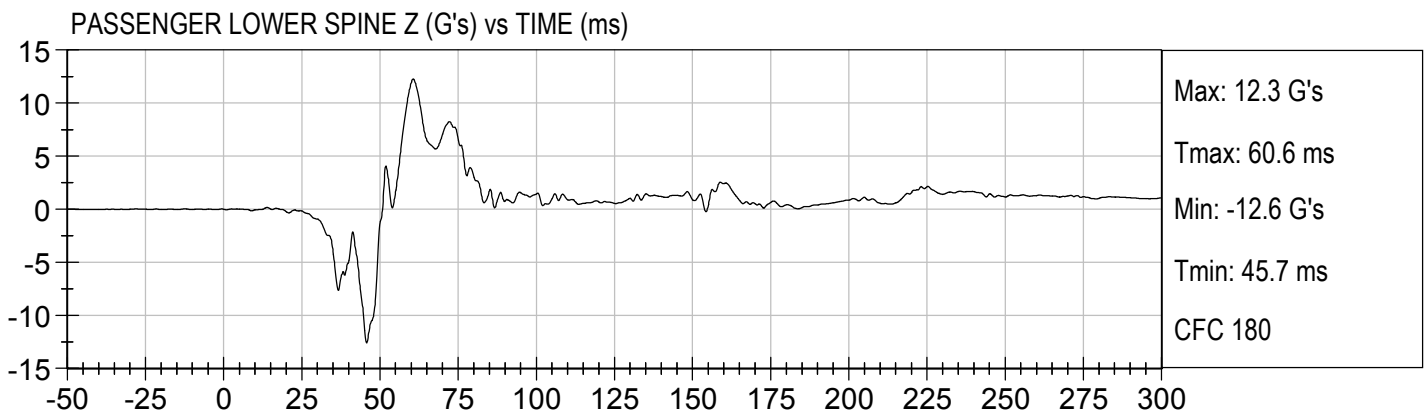
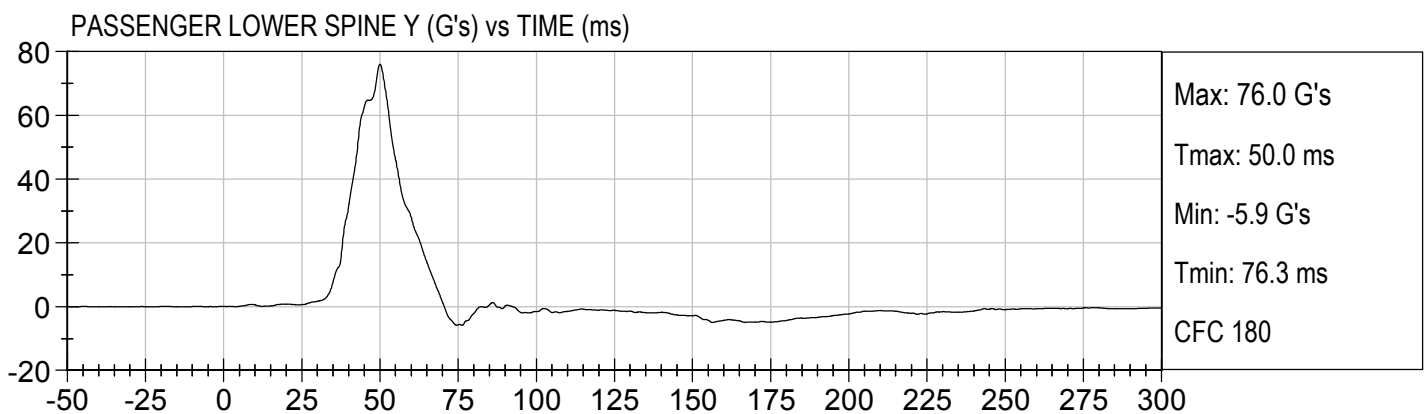
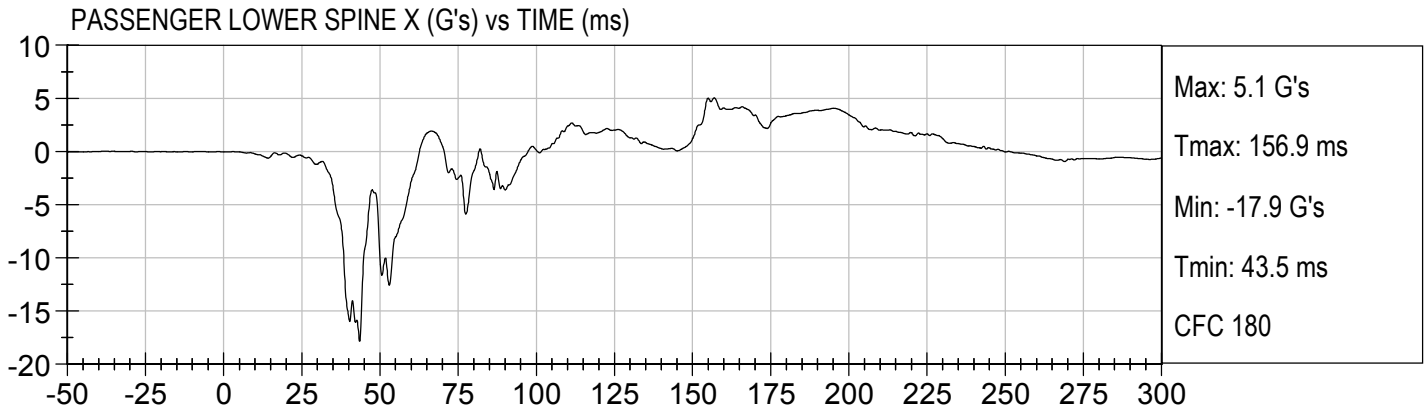


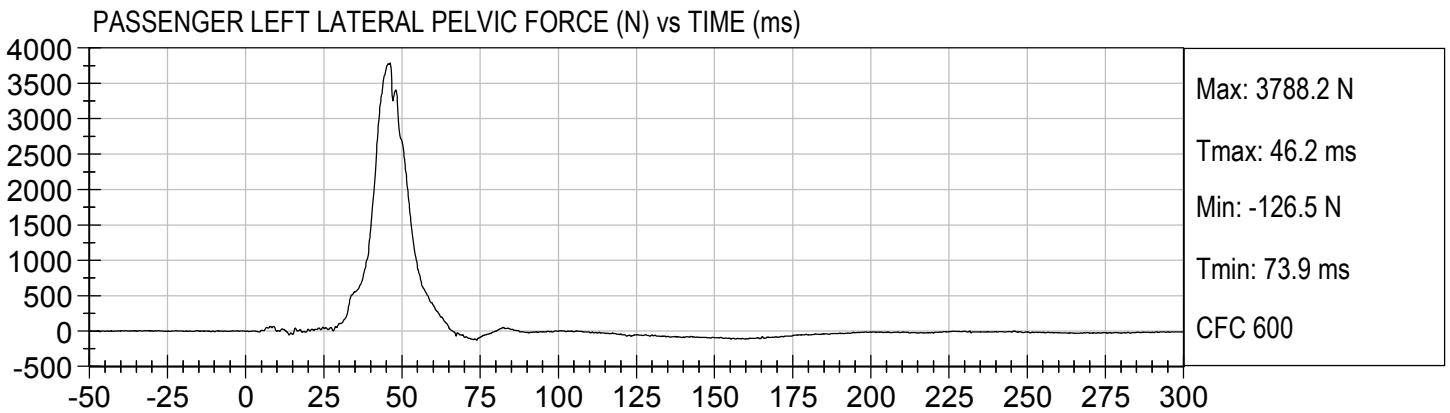
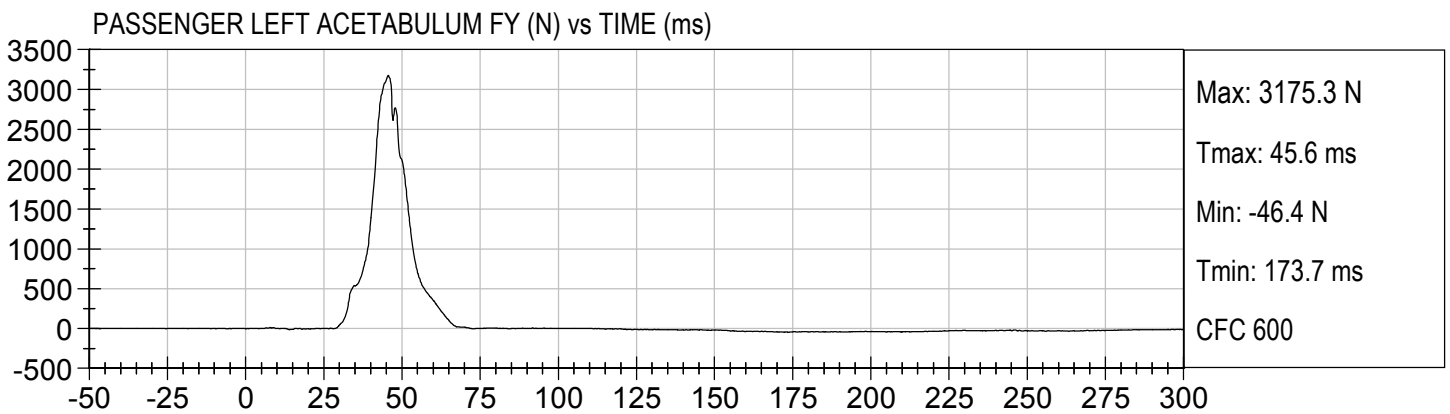
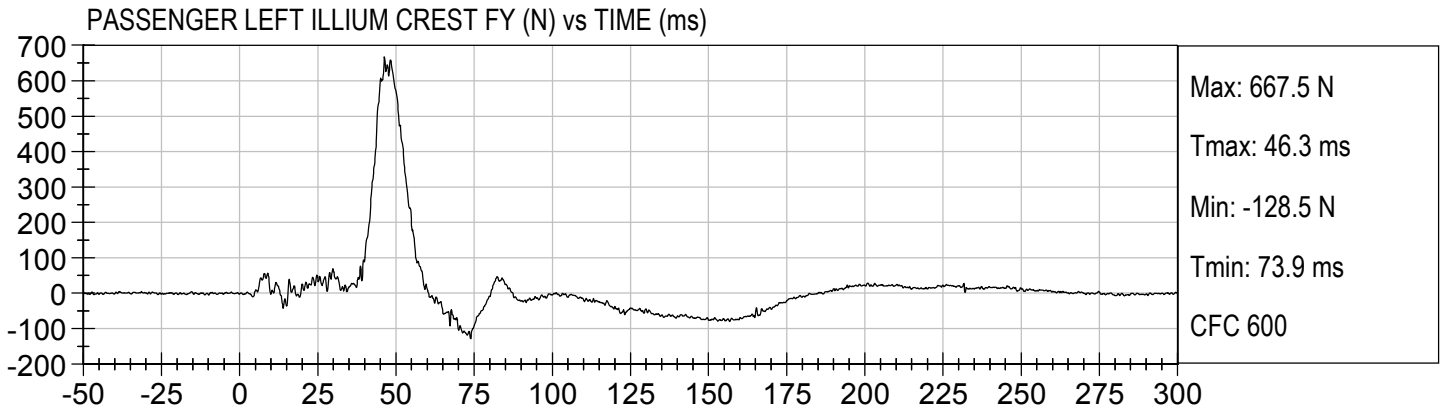












**APPENDIX C**  
**DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA**

**ES-2re External Measurements**  
**SN: 032**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
1	Sitting Height	900 - 918	915	Pass
2	Seat to Shoulder Joint	558 - 572	568	Pass
3	Seat to Lower Face of Thoracic Spine Box	346 - 356	355	Pass
4	Seat to Hip Joint (center of bolt)	97 - 103	98	Pass
5	Sole to Seat, Sitting	333 - 451	440	Pass
6	Head Width	152 - 158	157	Pass
7	Shoulder/Arm Width	461 - 479	464	Pass
8	Thorax Width	322 - 332	323	Pass
9	Abdomen Width	273 - 287	281	Pass
10	Pelvis Lap Width	359 - 373	370	Pass
11	Head Depth	196 - 206	203	Pass
12	Thorax Depth	262 - 272	264	Pass
13	Abdomen Depth	194 - 204	196	Pass
14	Pelvis Depth	235 - 245	236	Pass
15	Back of Buttocks to Hip Joint (center of bolt)	150 - 160	151	Pass
16	Back of Buttocks to Front Knee	597 - 615	607	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**ES-2re DUMMY**

ATD Serial No: 032

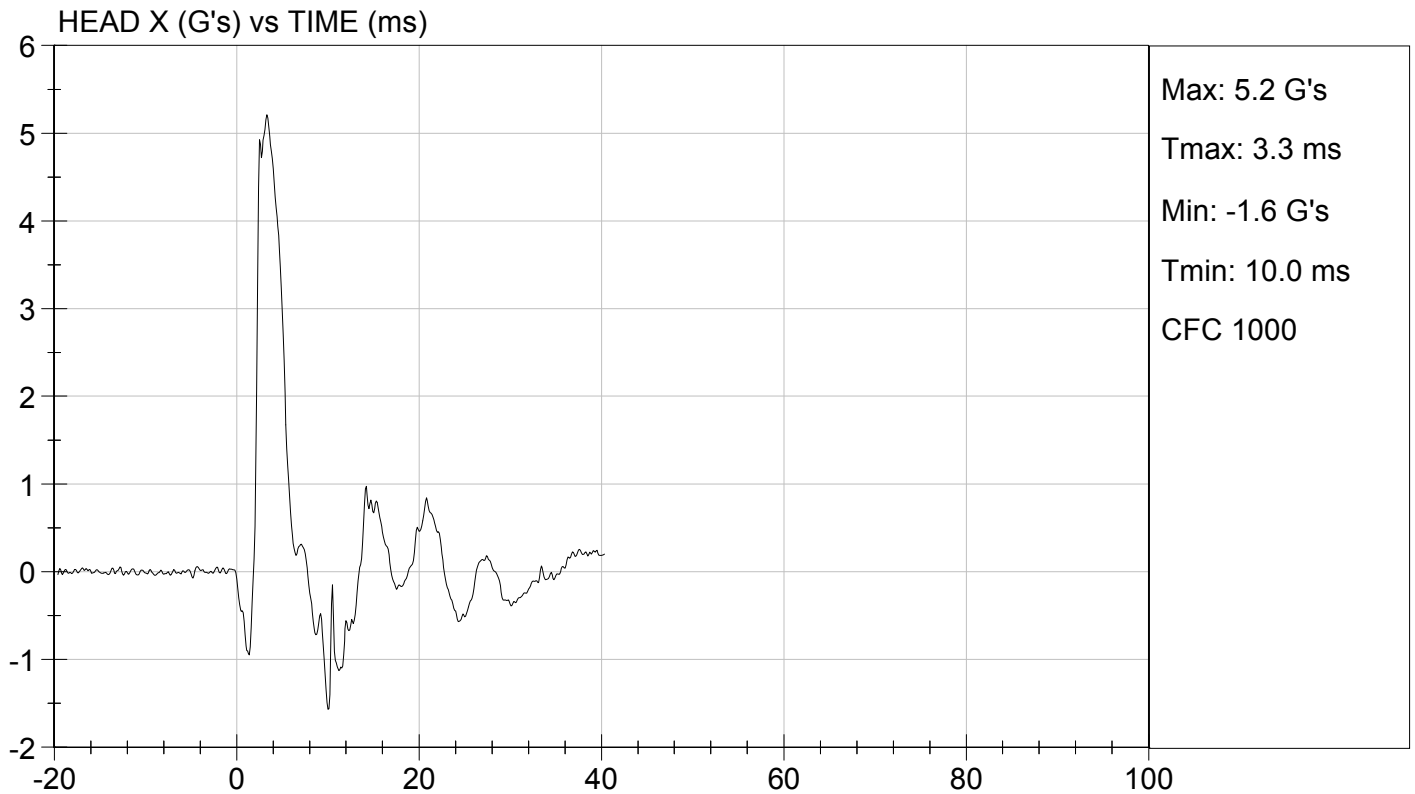
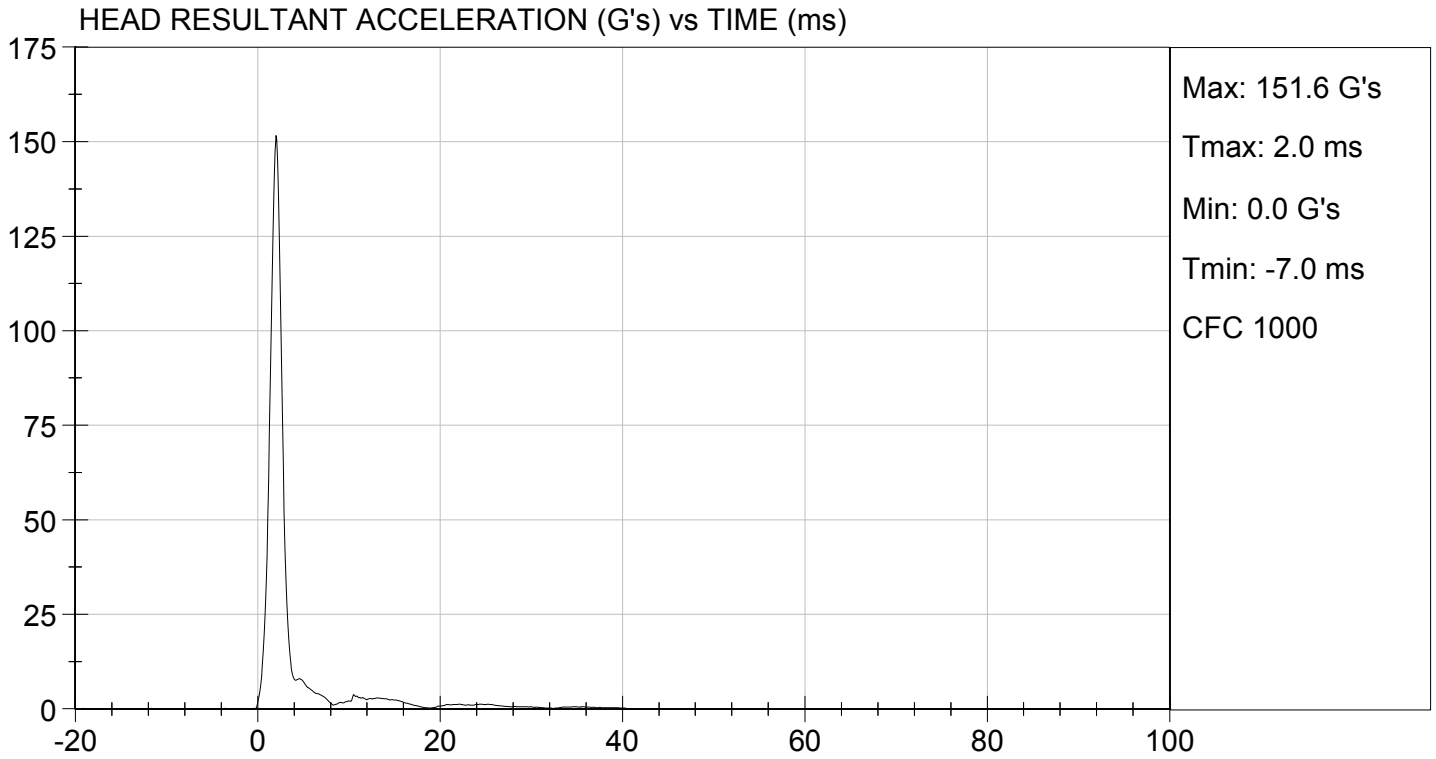
Test ID: D142591

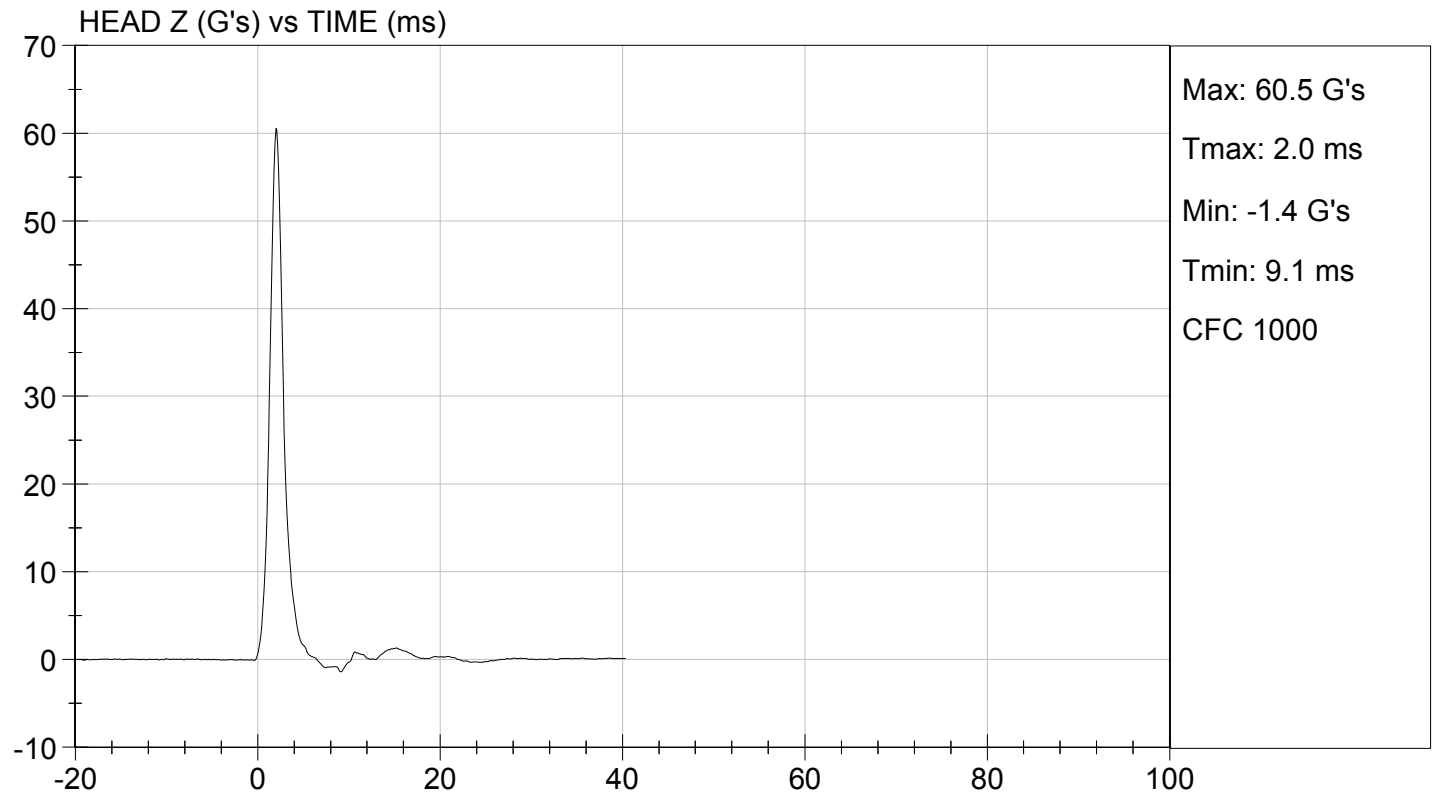
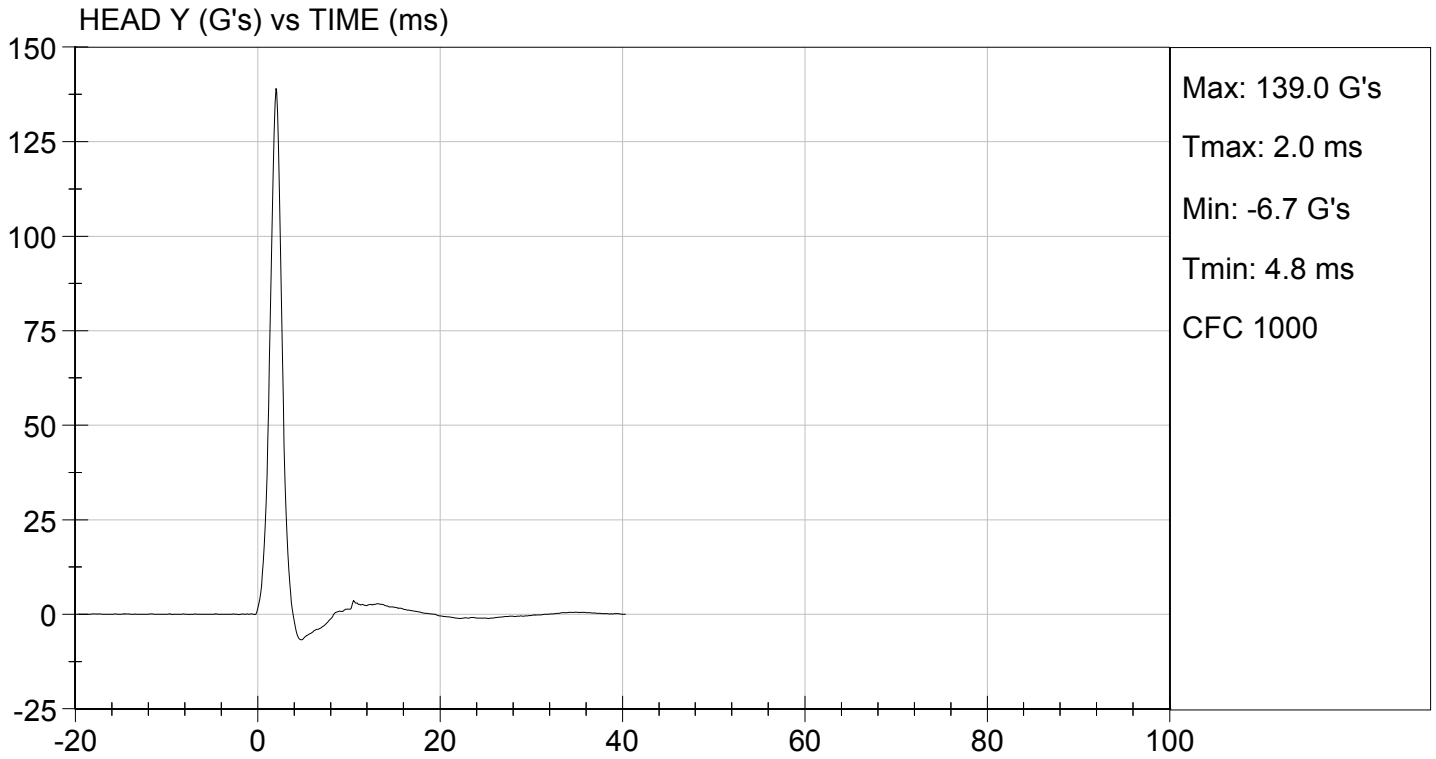
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Peak Resultant Acceleration	G's	125 to 155	152	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	5.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
Overall Test Results				Pass

  
 Laboratory Technician

07/24/2014  
 Test Date

  
 Approved By





**MGA RESEARCH CORPORATION  
NECK PENDULUM TEST  
ES-2re DUMMY**

**ATD Serial No:** 032

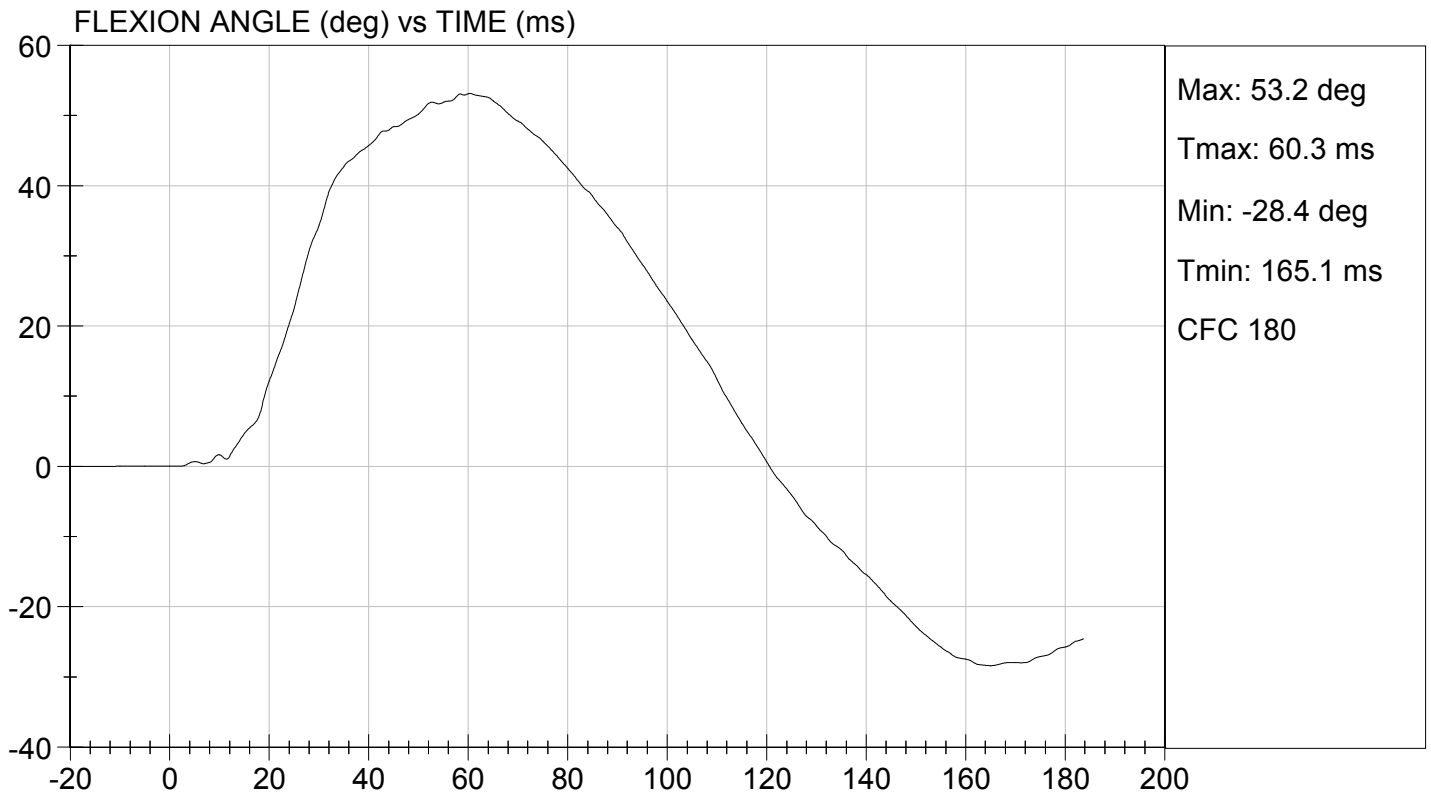
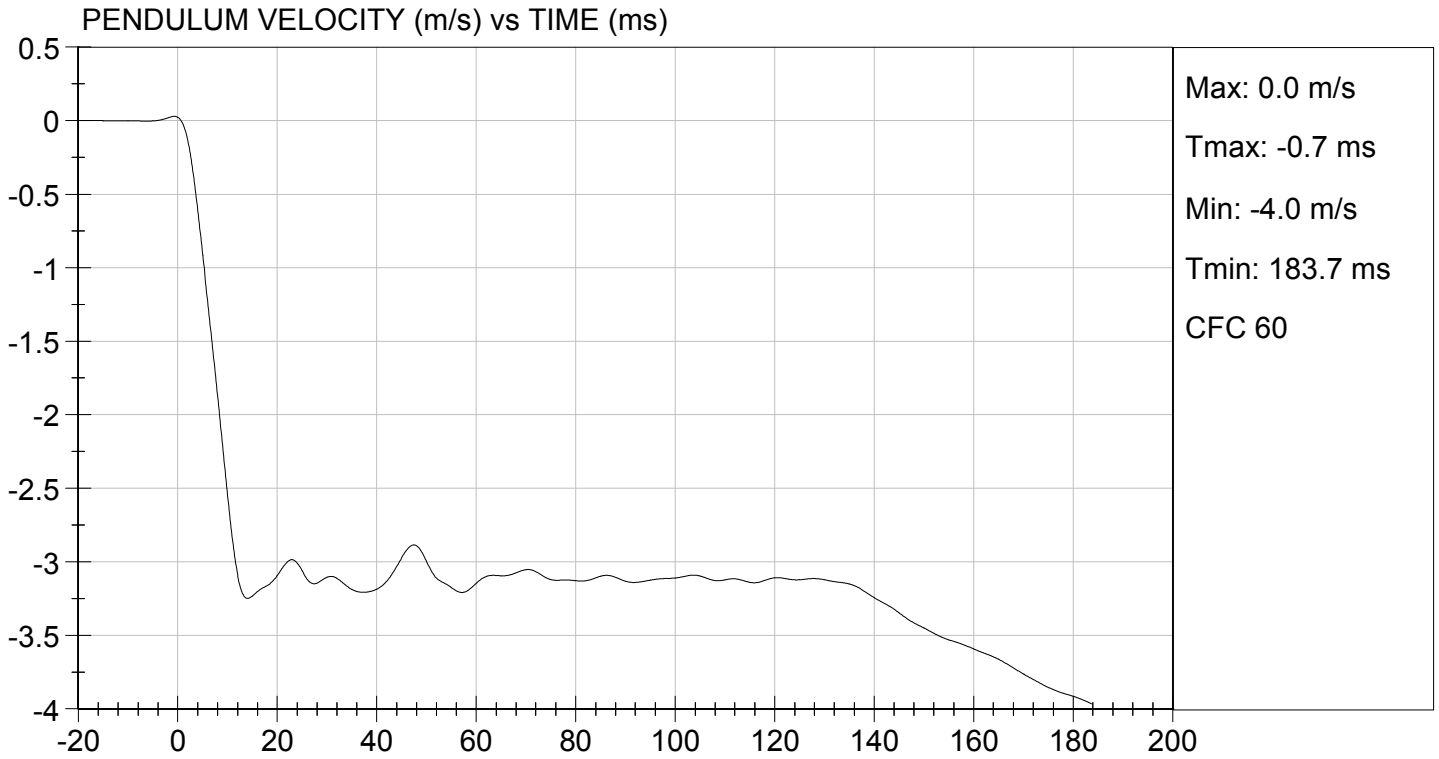
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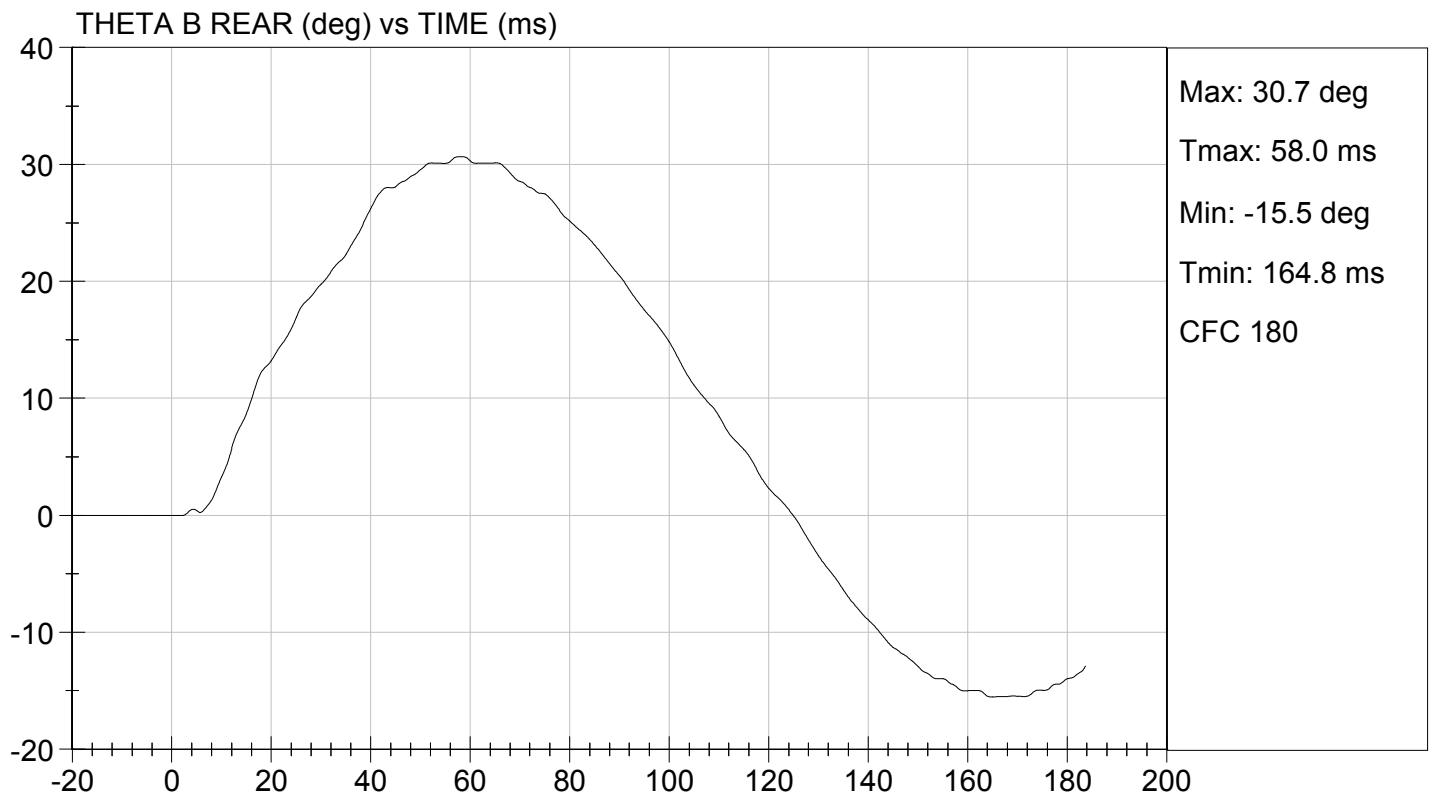
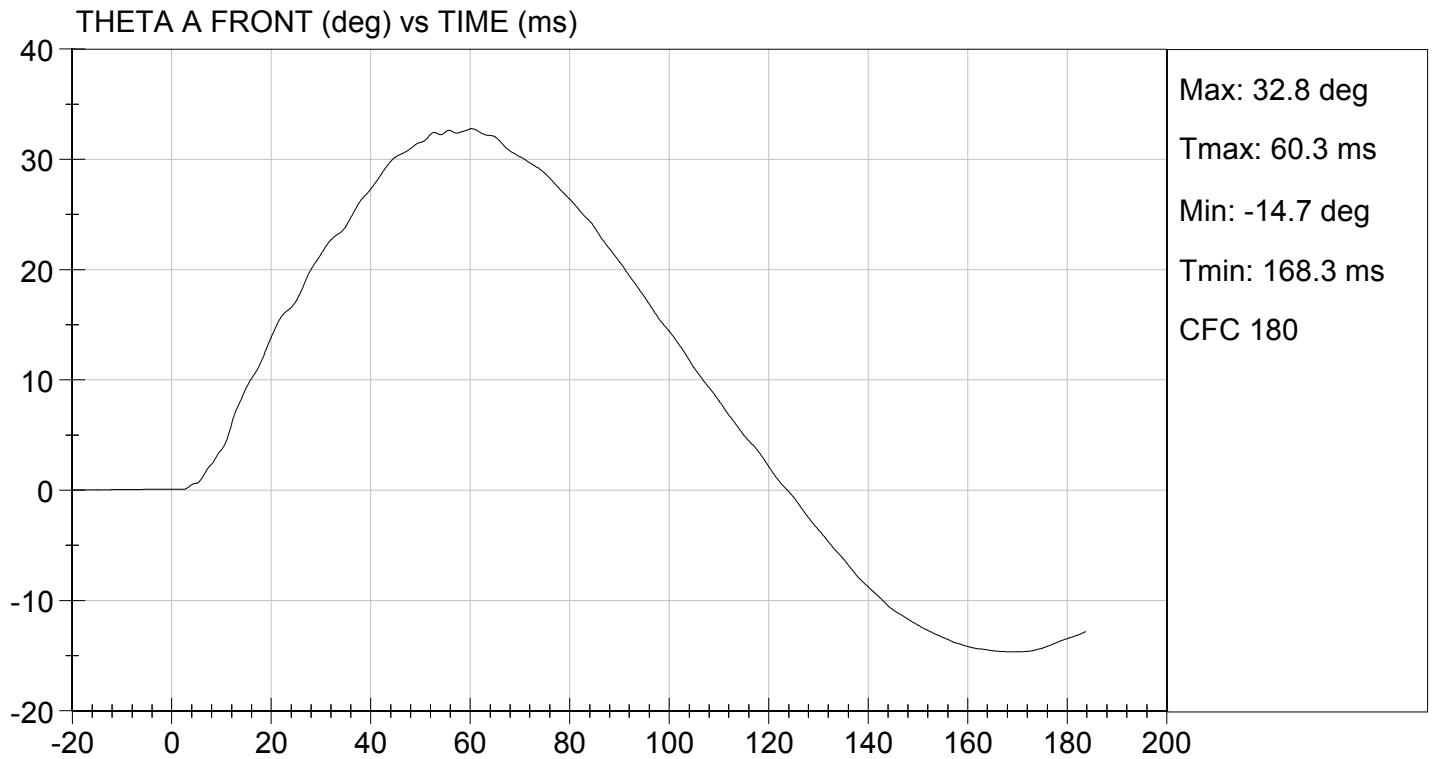
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass	
Laboratory Relative Humidity	%	10 to 70	46	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.34	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.02	Pass
	3 ms	m/s	-0.25 to -0.375	-0.34	Pass
	14 ms	m/s	-3.20 to -3.70	-3.25	Pass
	17 ms	m/s	>= -3.70	-3.18	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	53.2	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	60.3	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	58.0	Pass	
Overall Results				Pass	

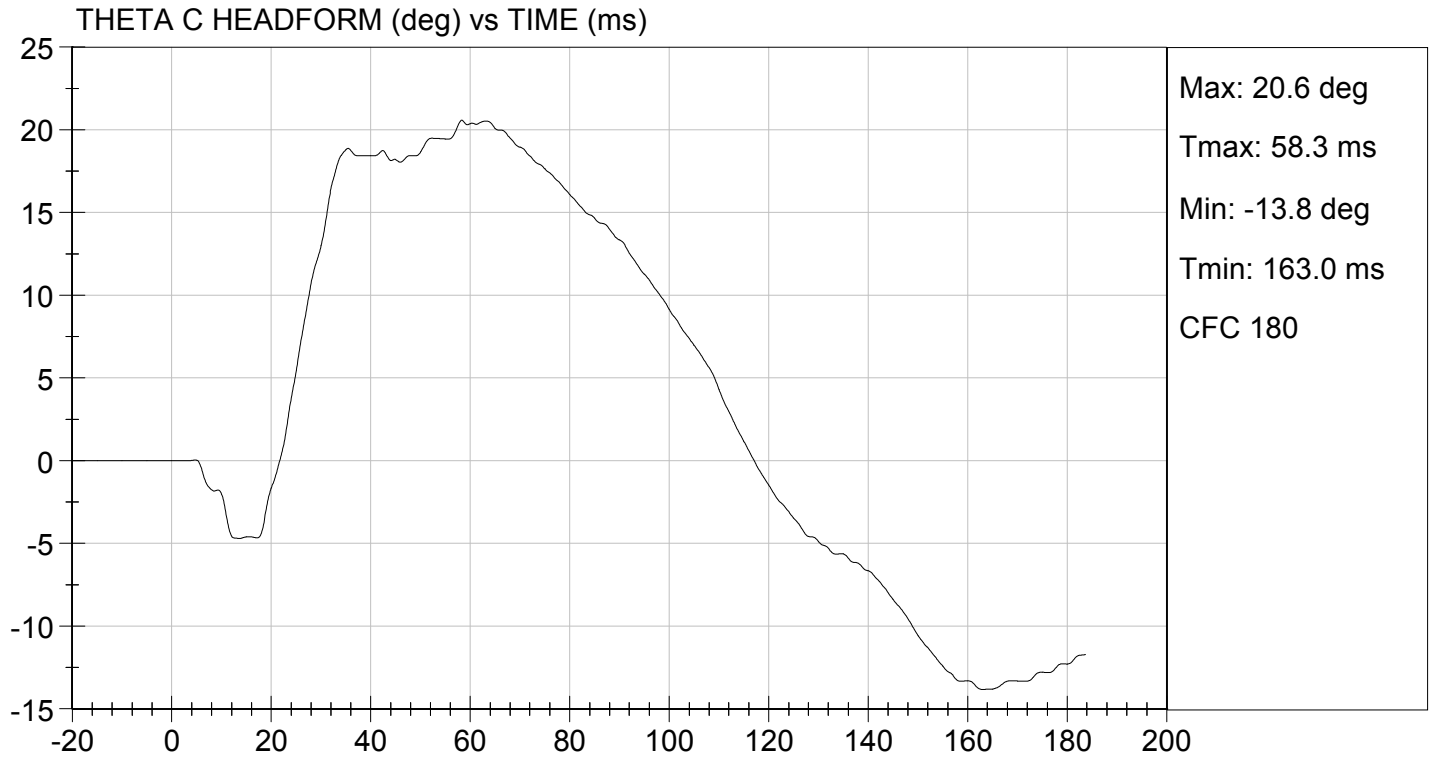
Jessica Hall  
Laboratory Technician

07/24/2014  
Test Date

David Winkelbauer  
Approved By







**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

**Test I.D:** D142593

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.20	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	8.9	Pass
Overall Test Results				Pass

*Jessica Gall*  
 \_\_\_\_\_  
 Laboratory Technician

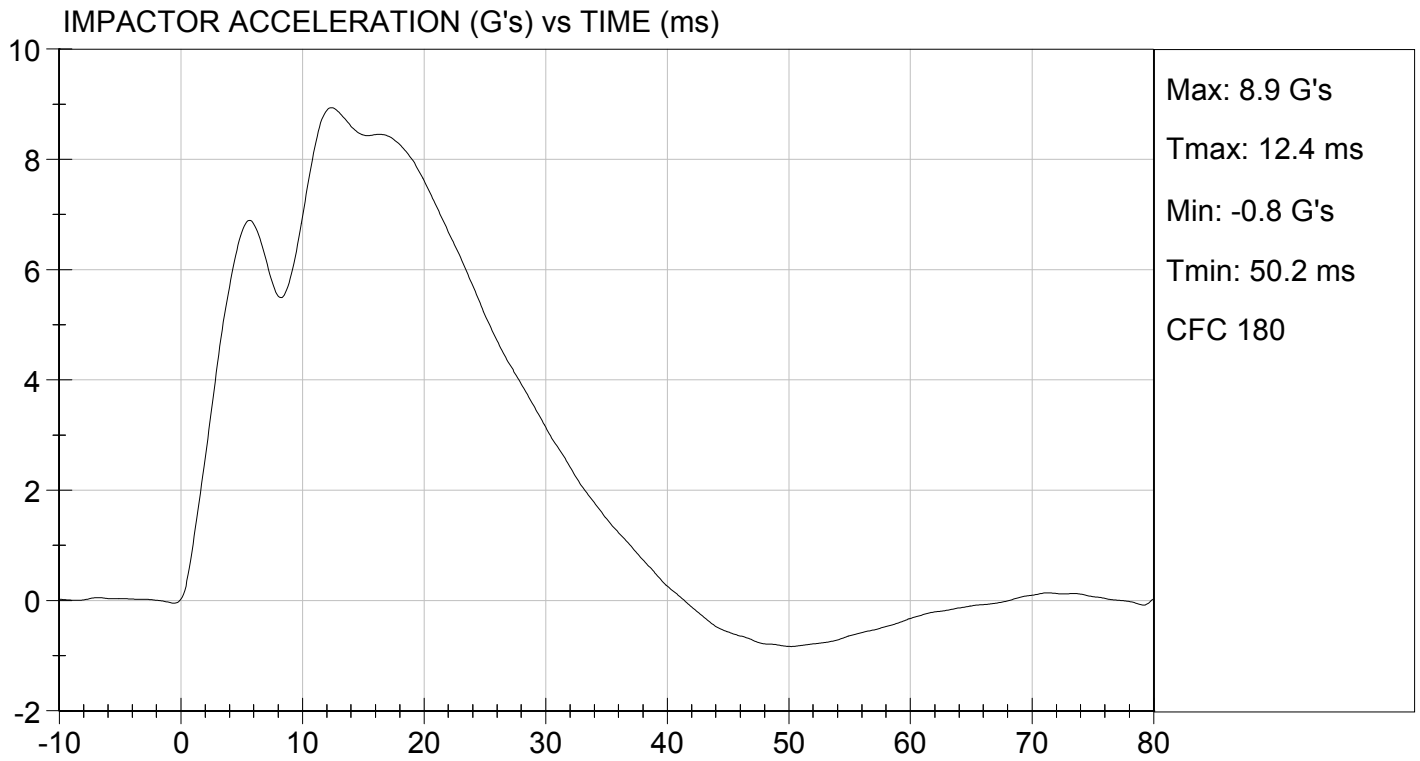
07/24/2014  
 \_\_\_\_\_  
 Test Date

*David Winkelbauer*  
 \_\_\_\_\_  
 Approved By



TEST DESC: SHOULDER IMPACT  
VELOCITY: 13.77 ft/s, 4.20 m/s

TEST DATE: 07/24/2014  
TEST #: D142593



**MGA RESEARCH CORPORATION**

**UPPER RIB TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

**Test I.D.:** D142594

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.3	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.4	Pass
Overall Test Results				Pass

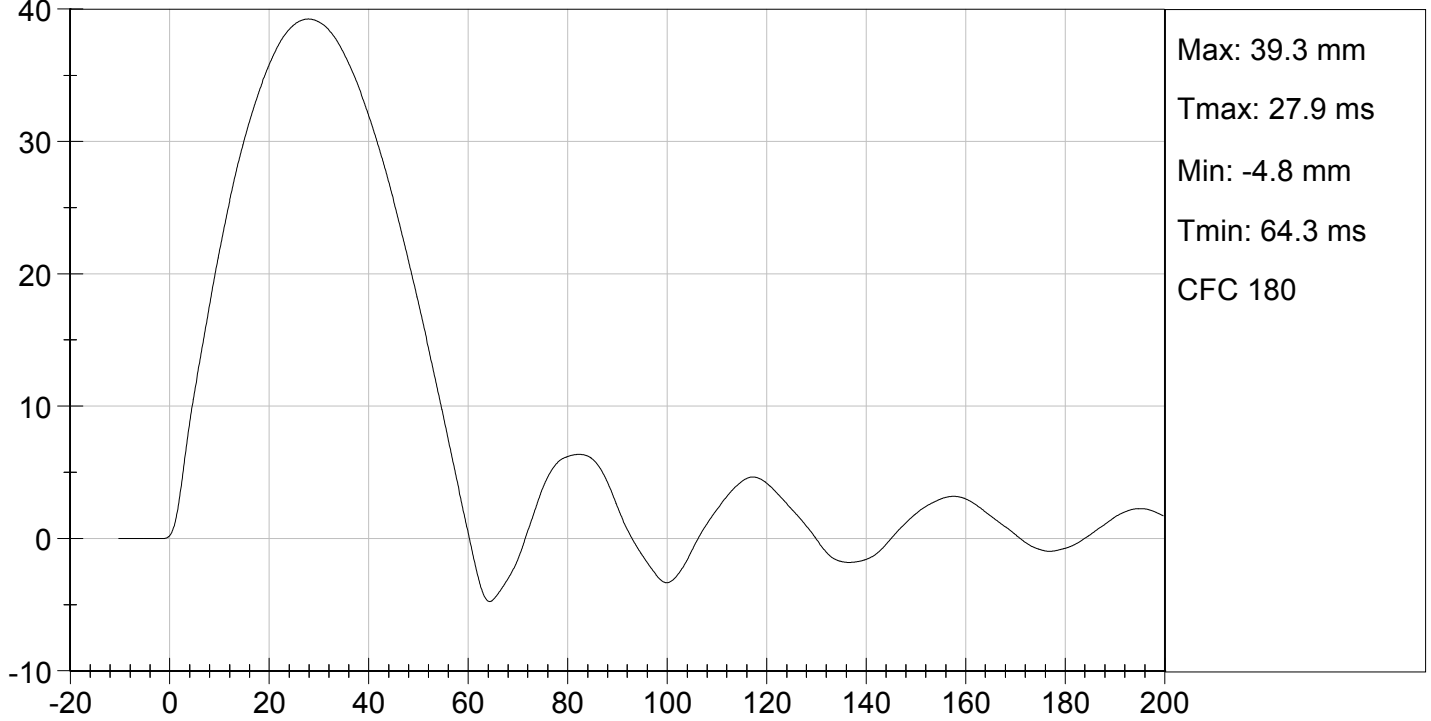
  
Laboratory Technician

07/24/2014  
Test Date

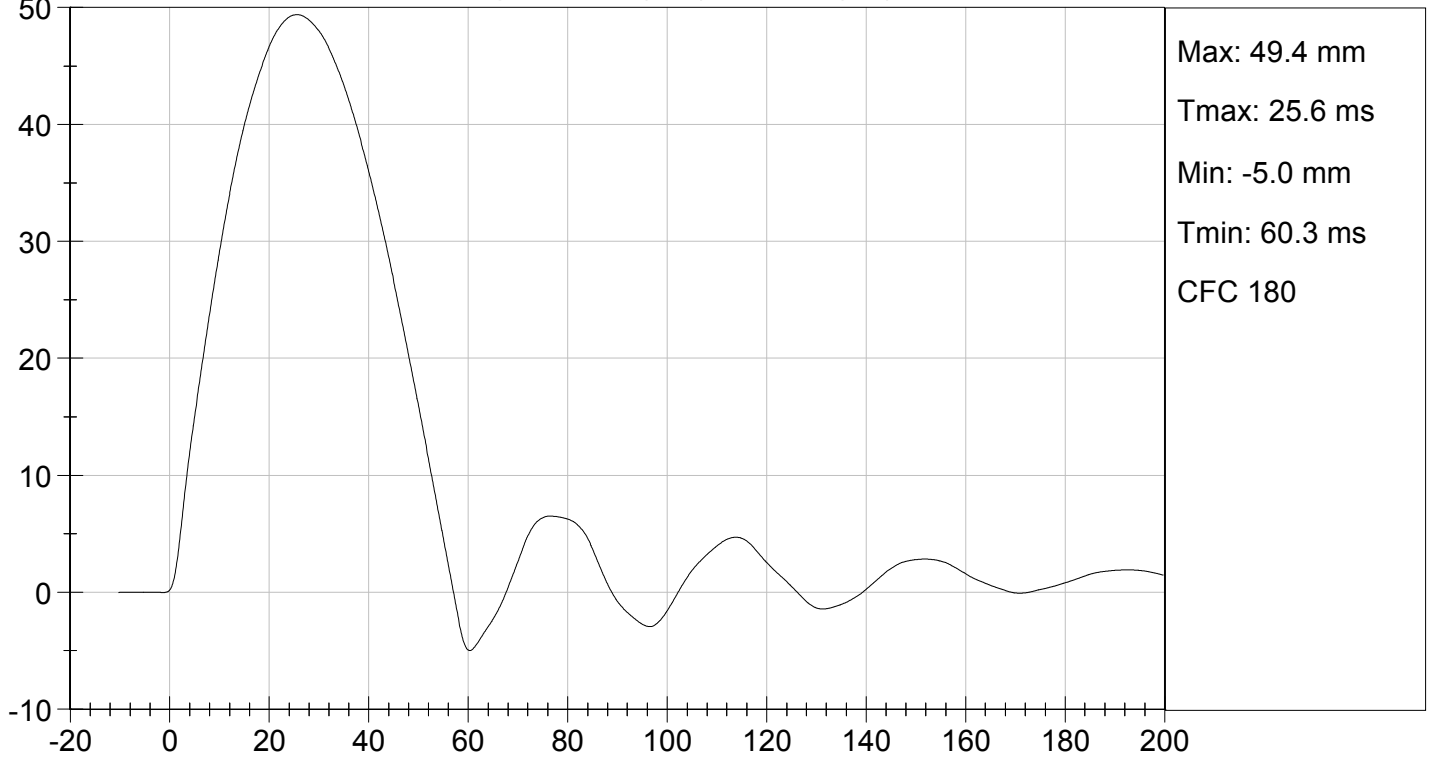
  
Approved By



UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

MID RIB TEST

ES-2re DUMMY

ATD Serial No: 032

Test I.D: D142595

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.7	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.0	Pass
Overall Test Results				Pass

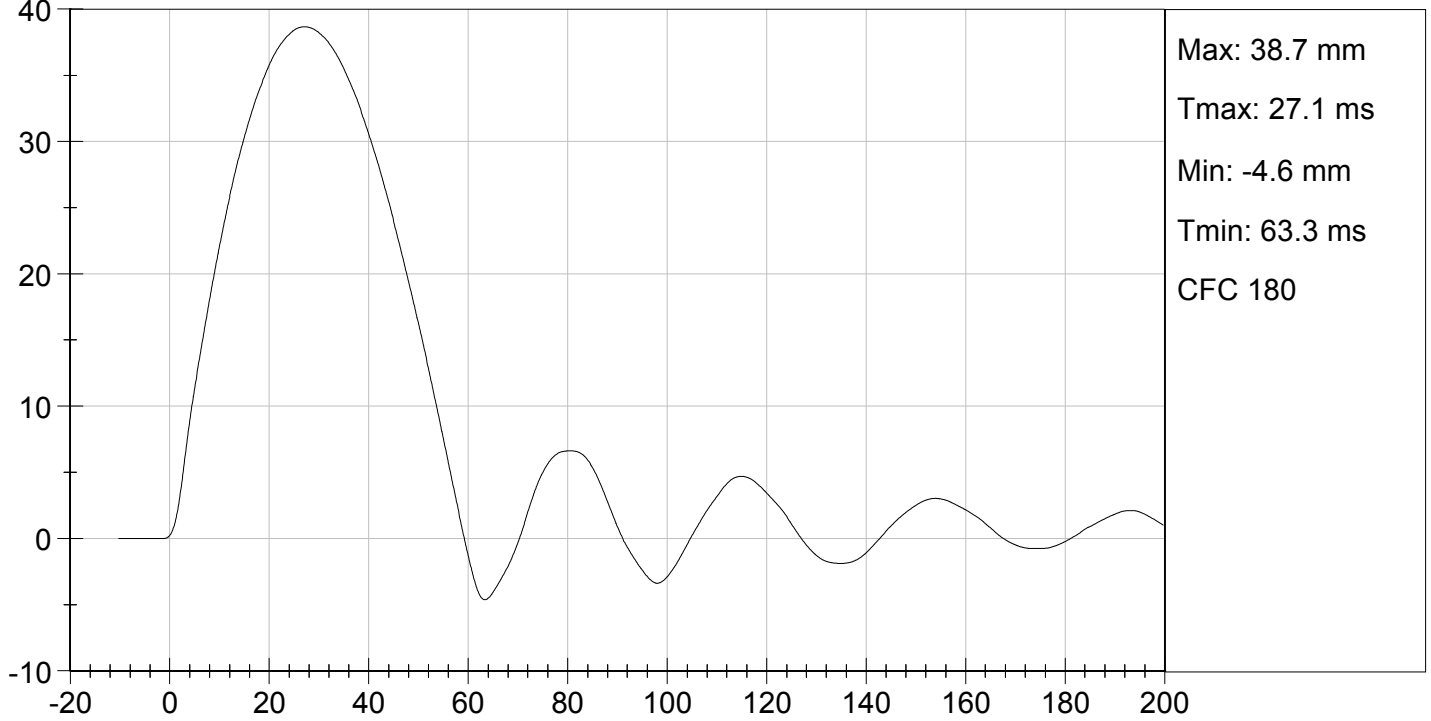
  
Laboratory Technician

07/24/2014  
Test Date

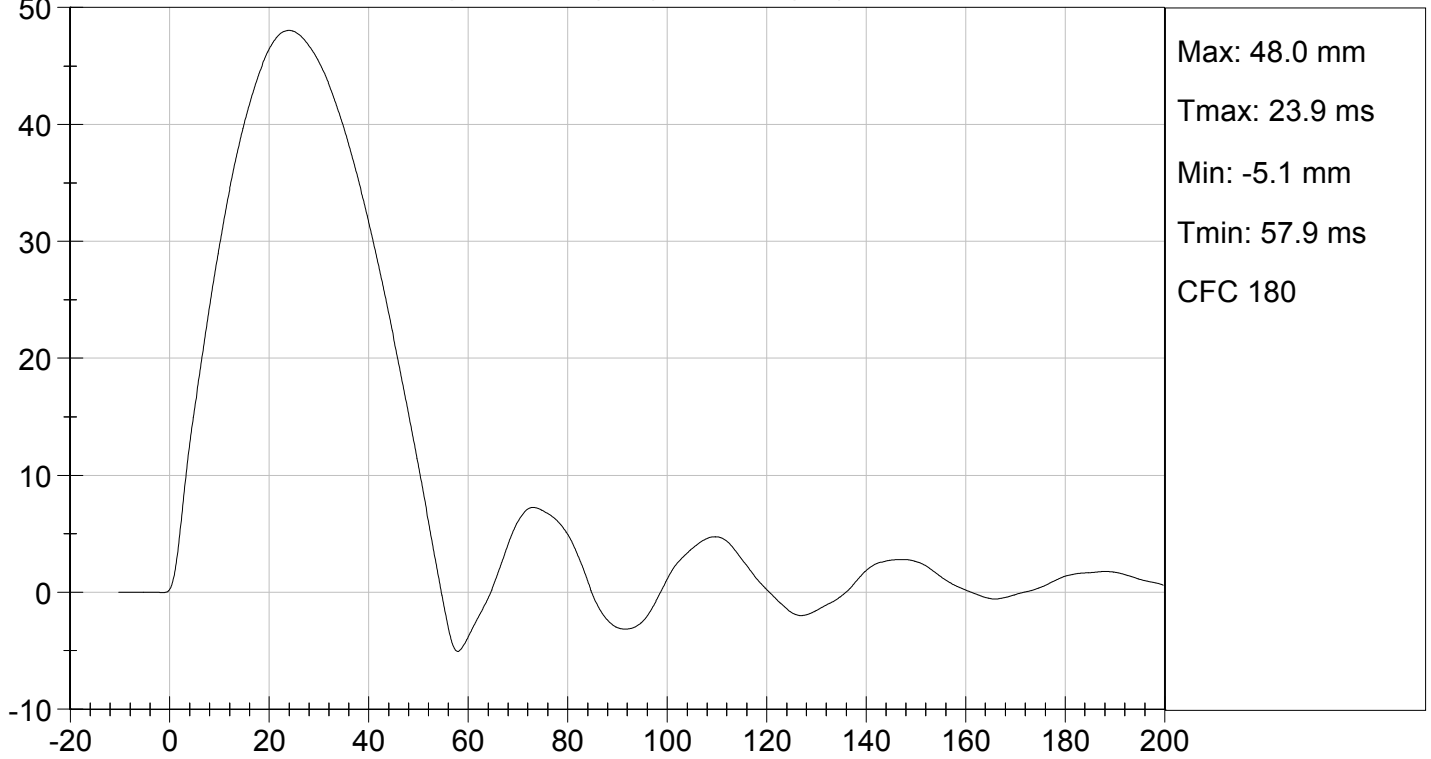
  
Approved By



MID RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



MID RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**

**LOWER RIB TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

**Test I.D:** D142596

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Displacement at 459 mm	mm	36.0 to 40.0	39.4	Pass
Displacement at 815 mm	mm	46.0 to 51.0	50.2	Pass
Overall Test Results				Pass

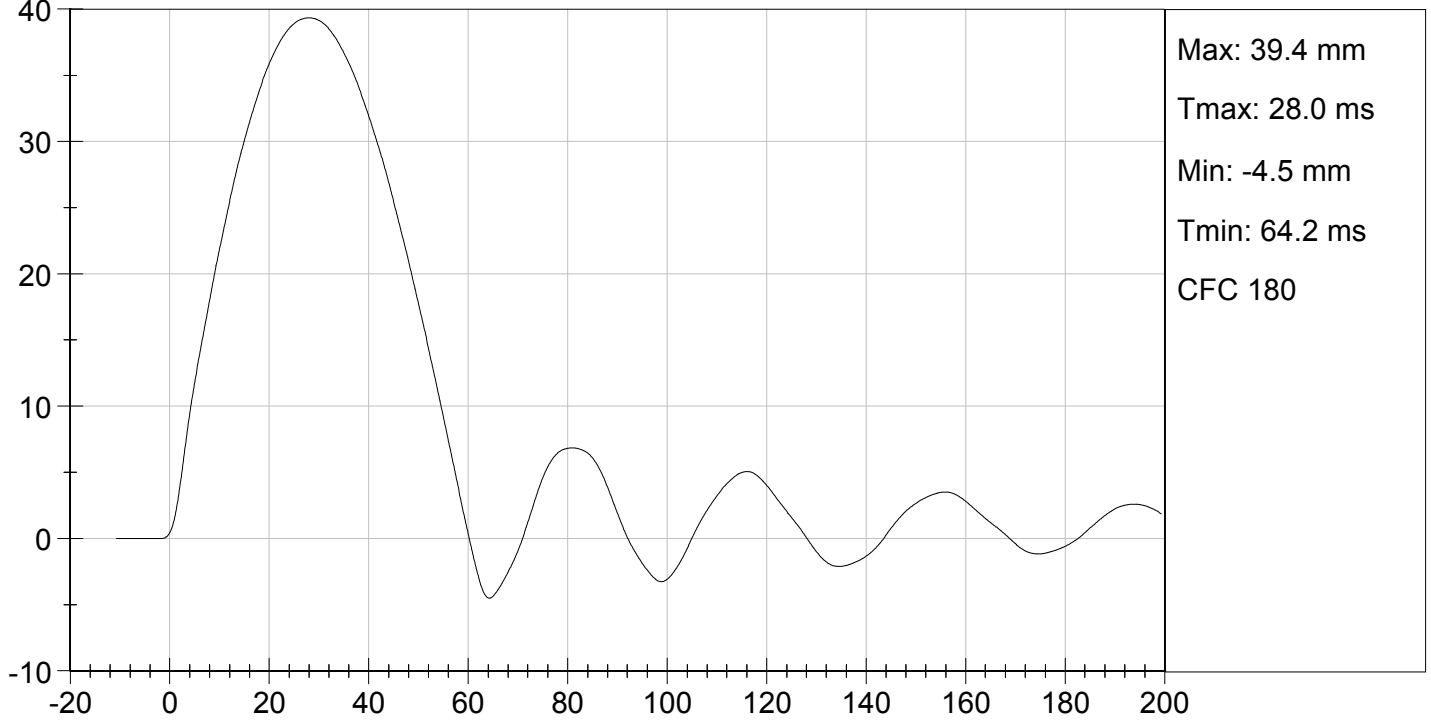
  
Laboratory Technician

07/24/2014  
Test Date

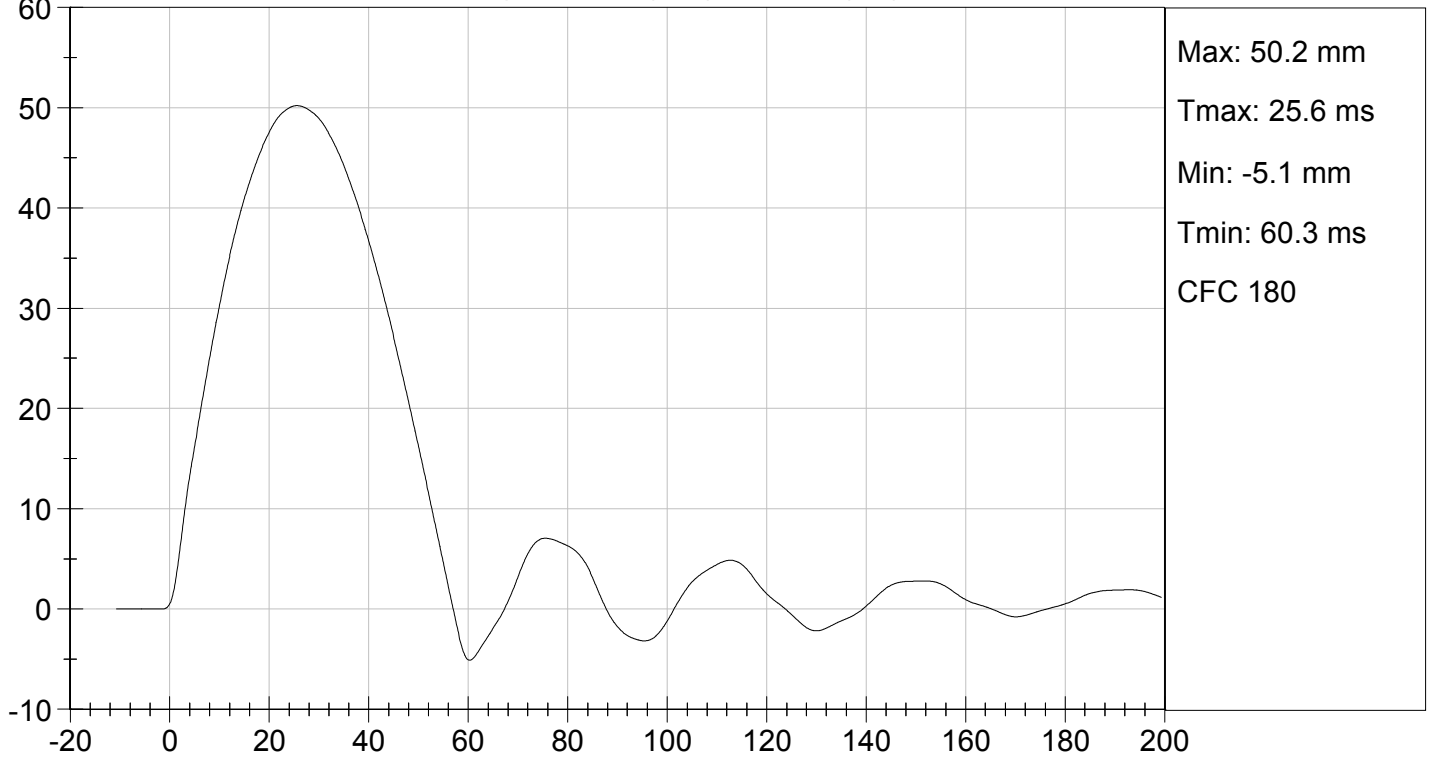
  
Approved By



LOWER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**THORAX IMPACT TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

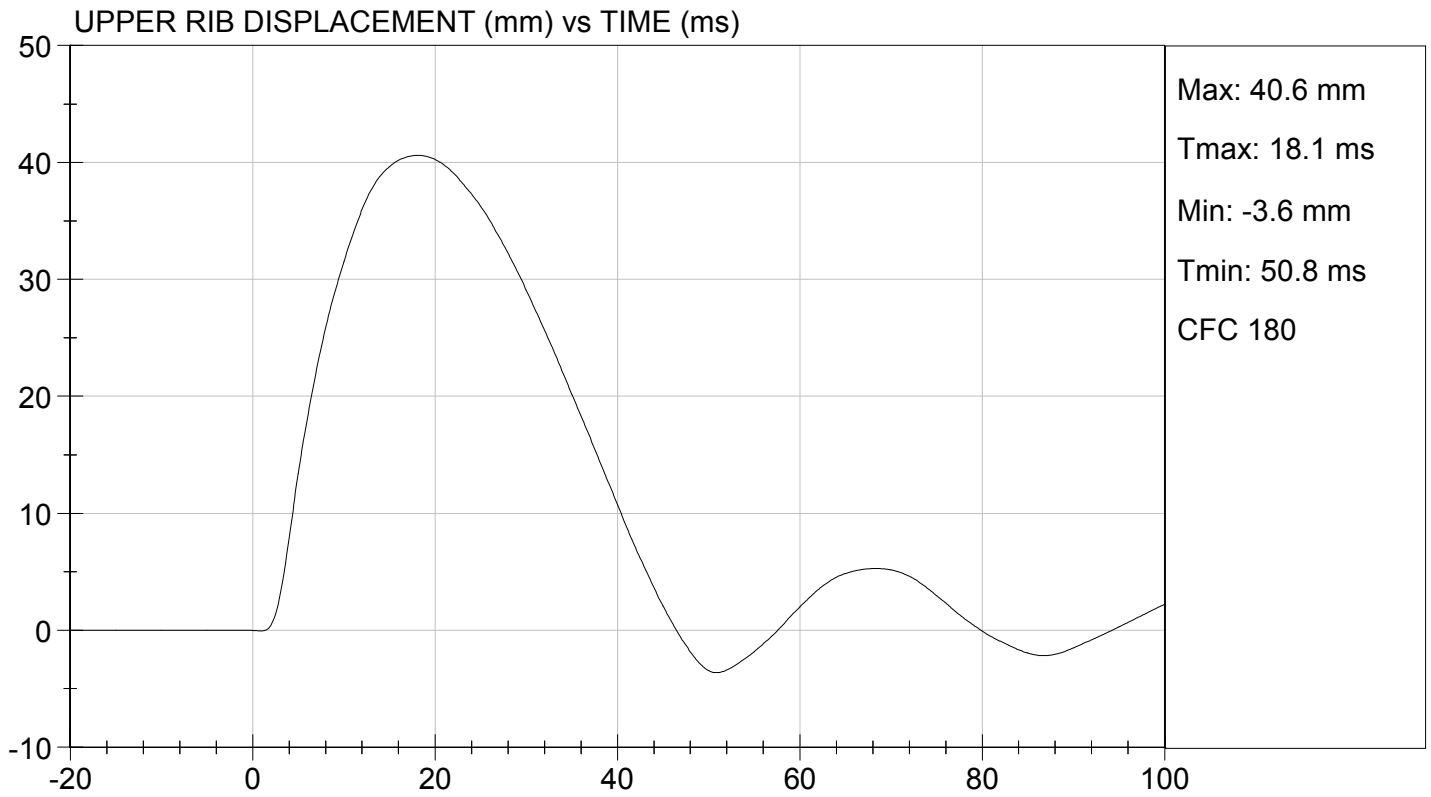
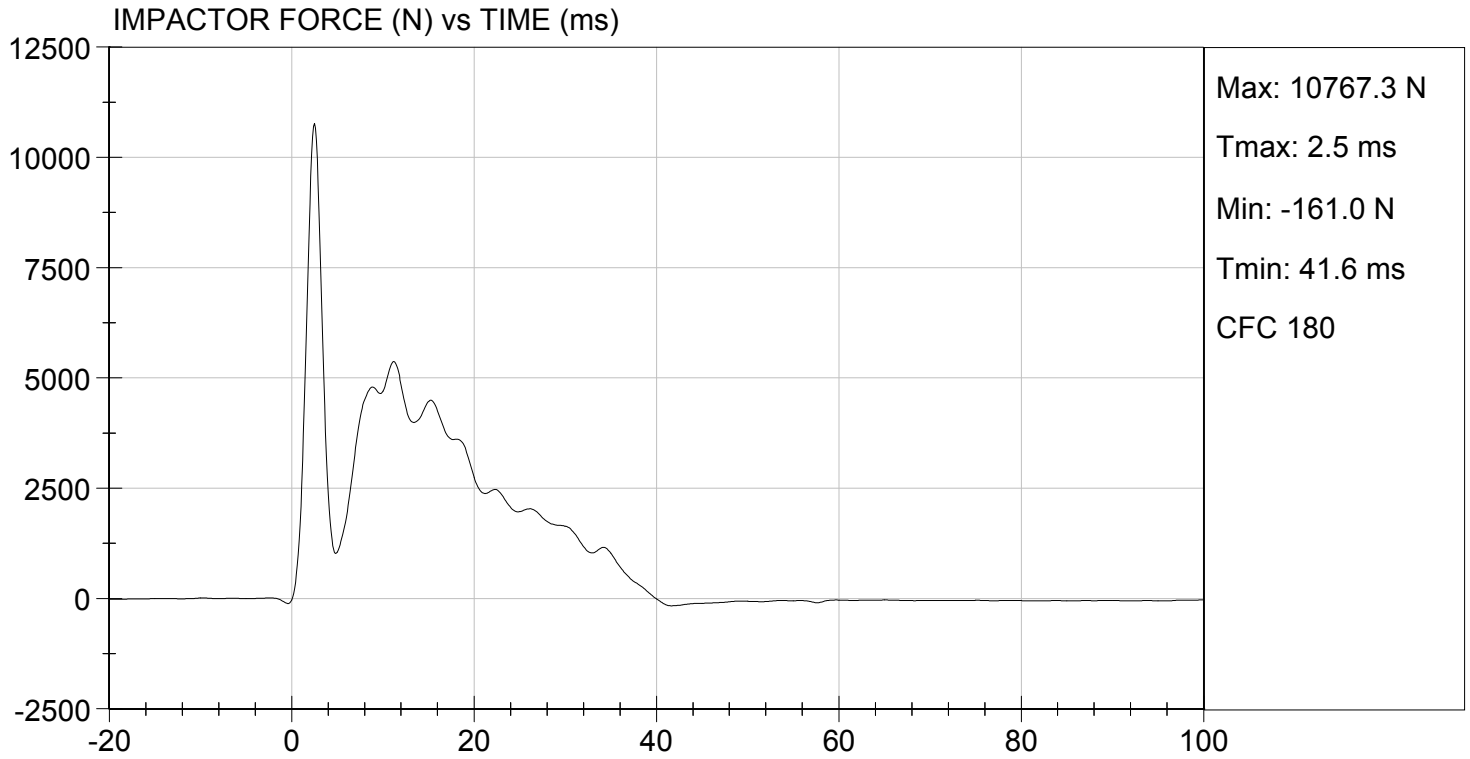
**Test I.D:** D142590

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	5.40 to 5.60	5.60	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5369	Pass
Upper Rib Displacement	mm	34.0 to 41.0	40.6	Pass
Middle Rib Displacement	mm	37.0 to 45.0	41.5	Pass
Lower Rib Displacement	mm	37.0 to 44.0	39.3	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Jessica Hall*  
 Laboratory Technician

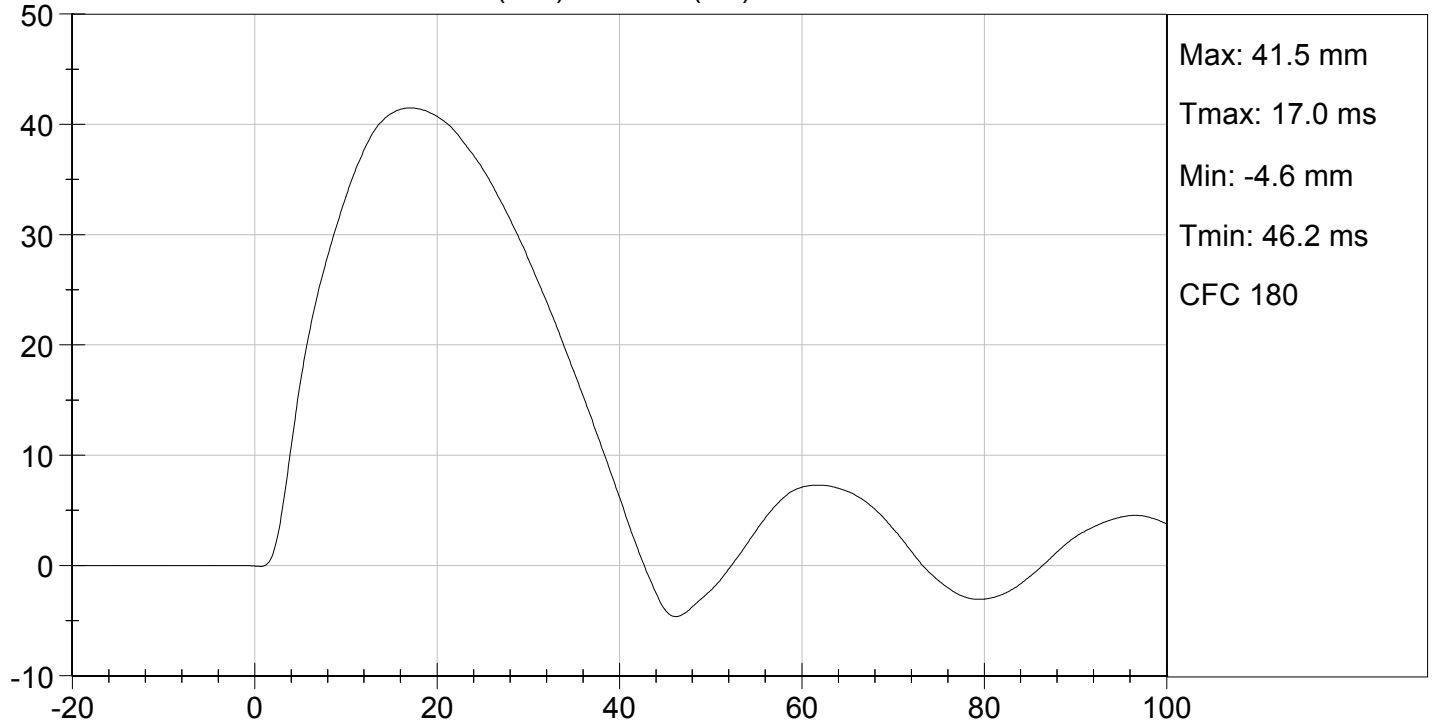
07/24/2014  
 Test Date

*David Winkelbauer*  
 Approved By

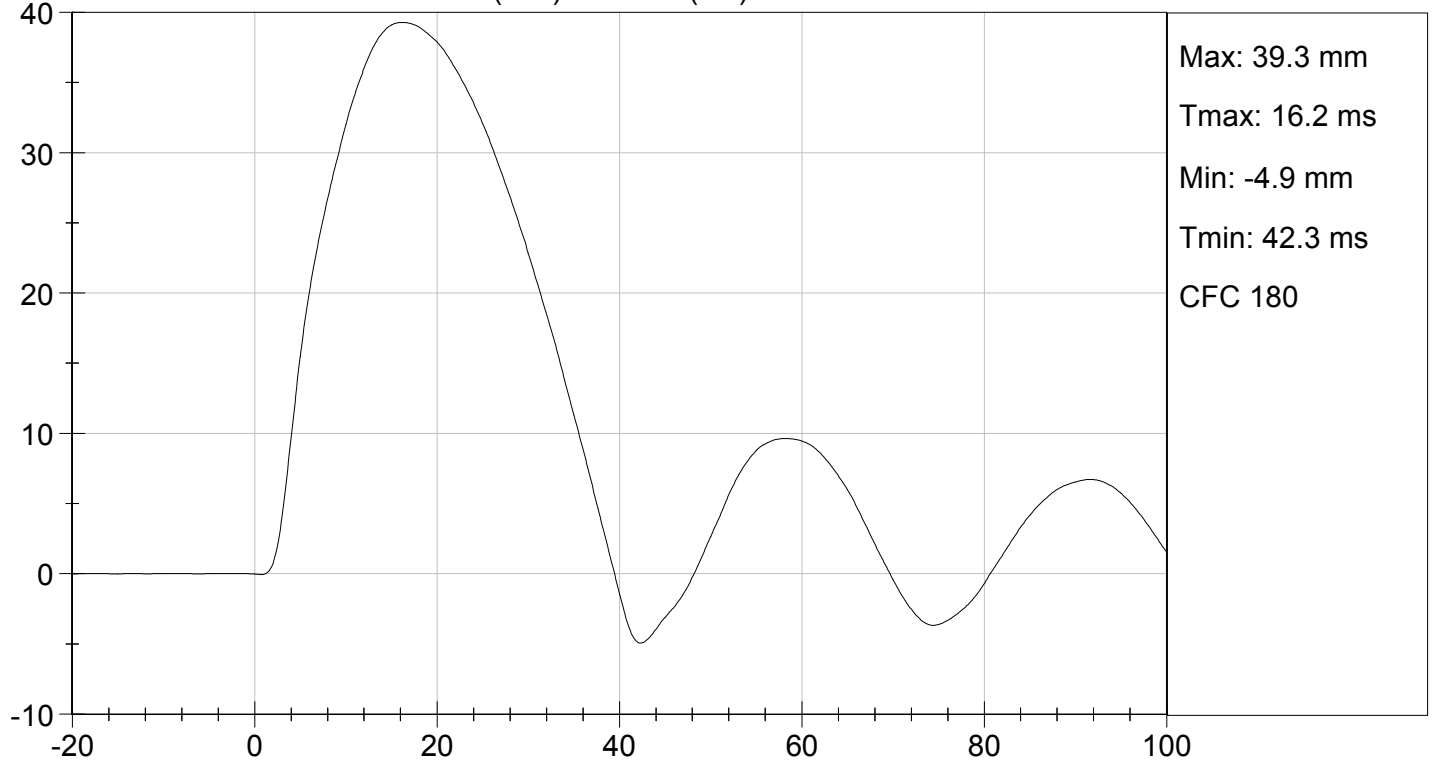




MIDDLE RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**

**ABDOMEN TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

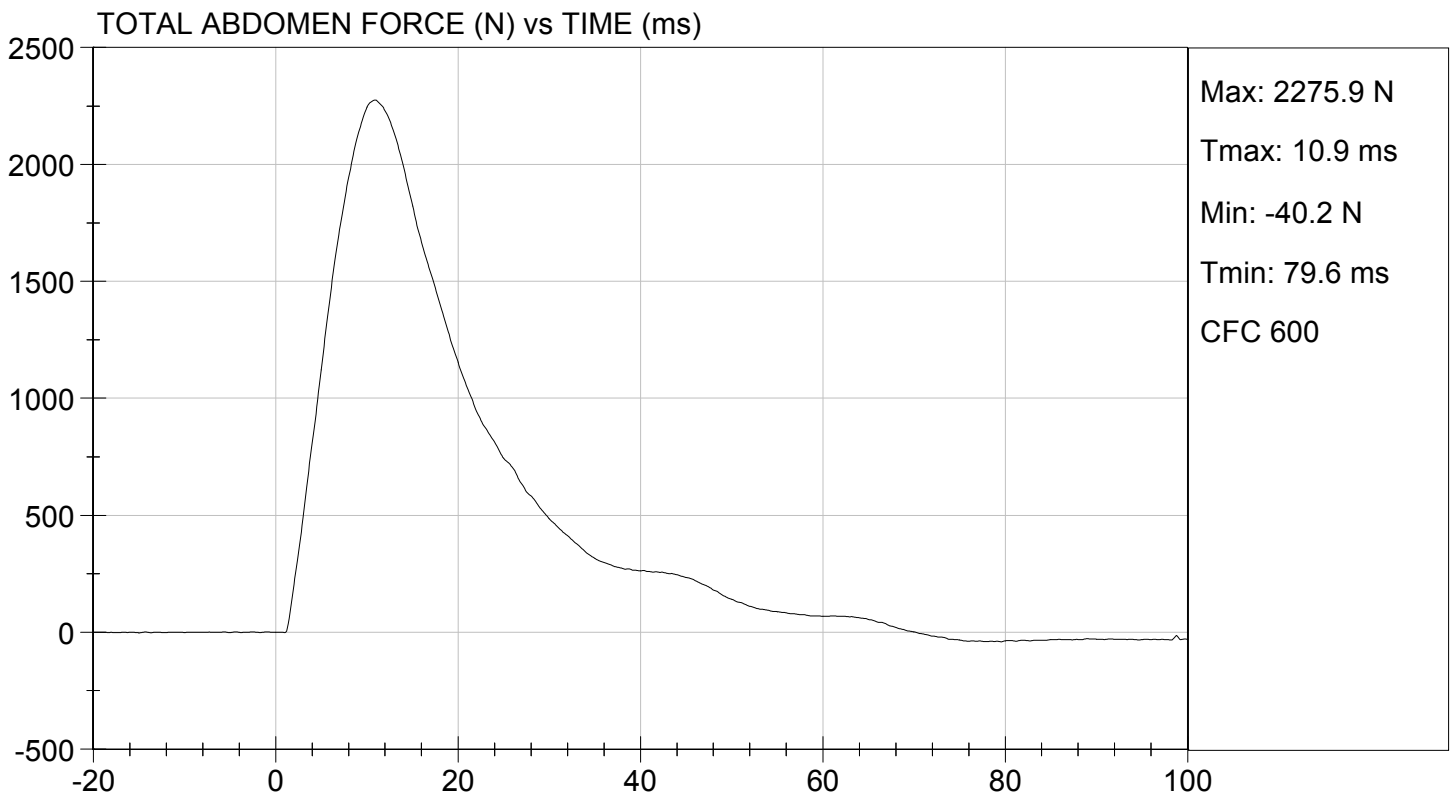
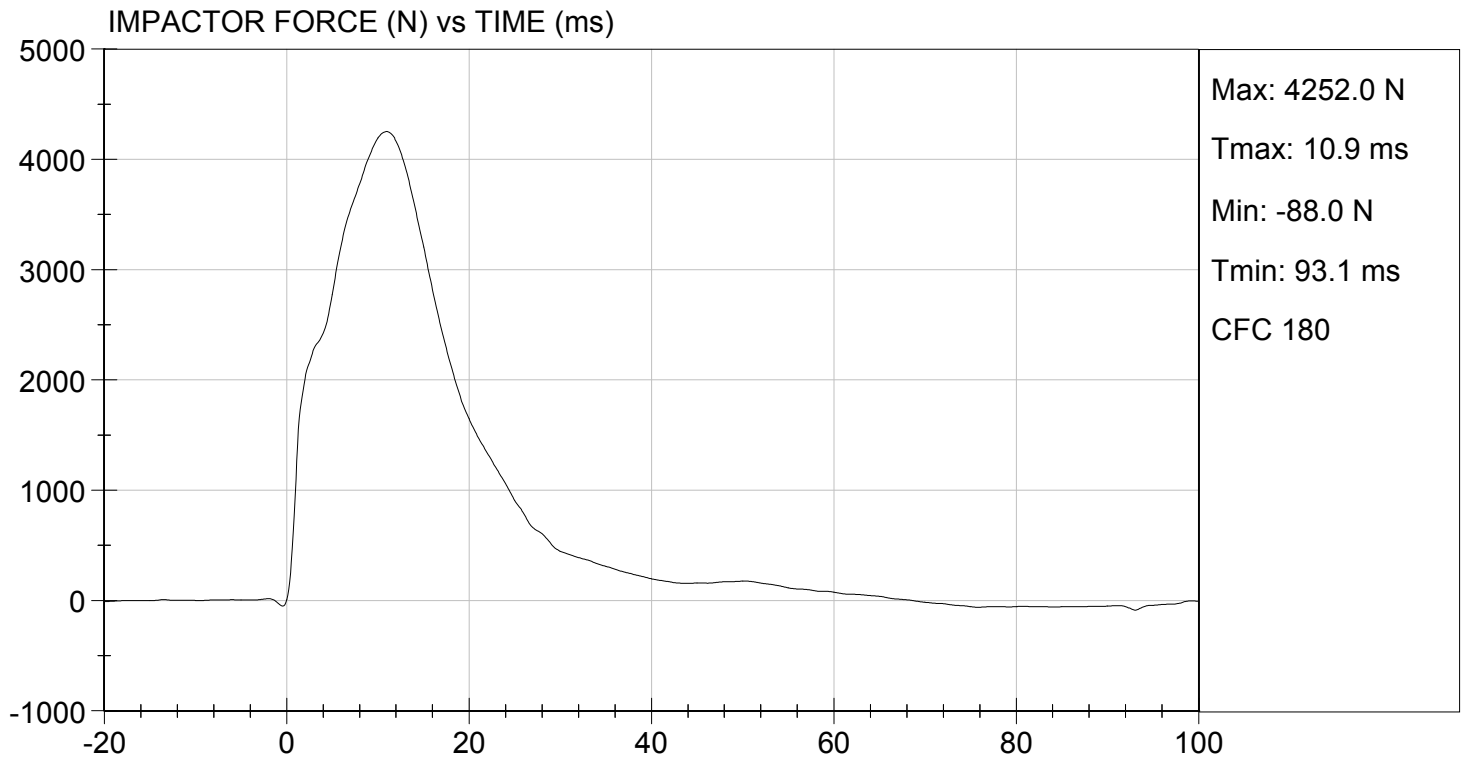
**Test I.D:** D142597

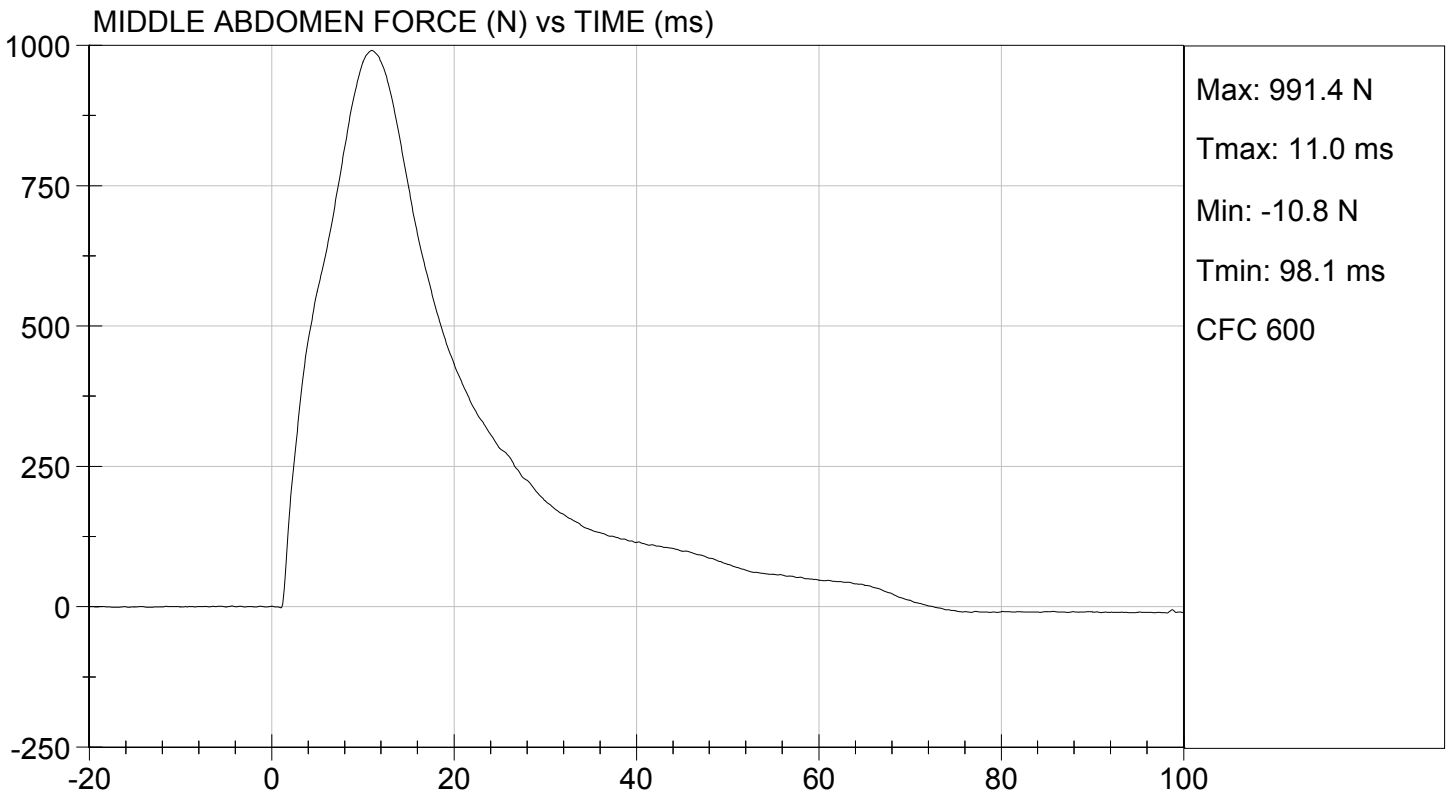
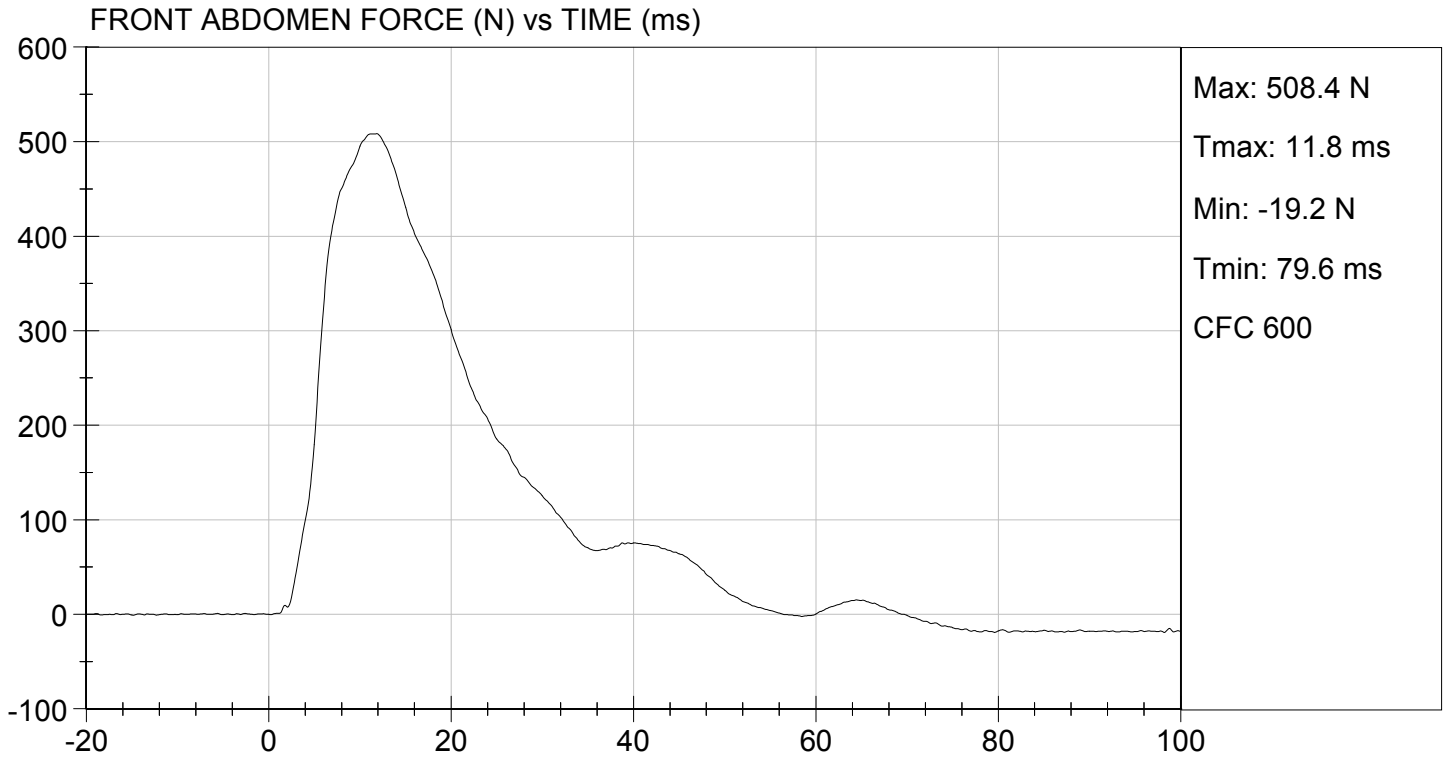
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	3.90 to 4.10	3.97	Pass
Maximum Impactor Force	N	4000 to 4800	4252	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	10.9	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2276	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	10.9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Jessica Hall*  
 \_\_\_\_\_  
 Laboratory Technician

07/24/2014  
 \_\_\_\_\_  
 Test Date

*David Winkelbauer*  
 \_\_\_\_\_  
 Approved By

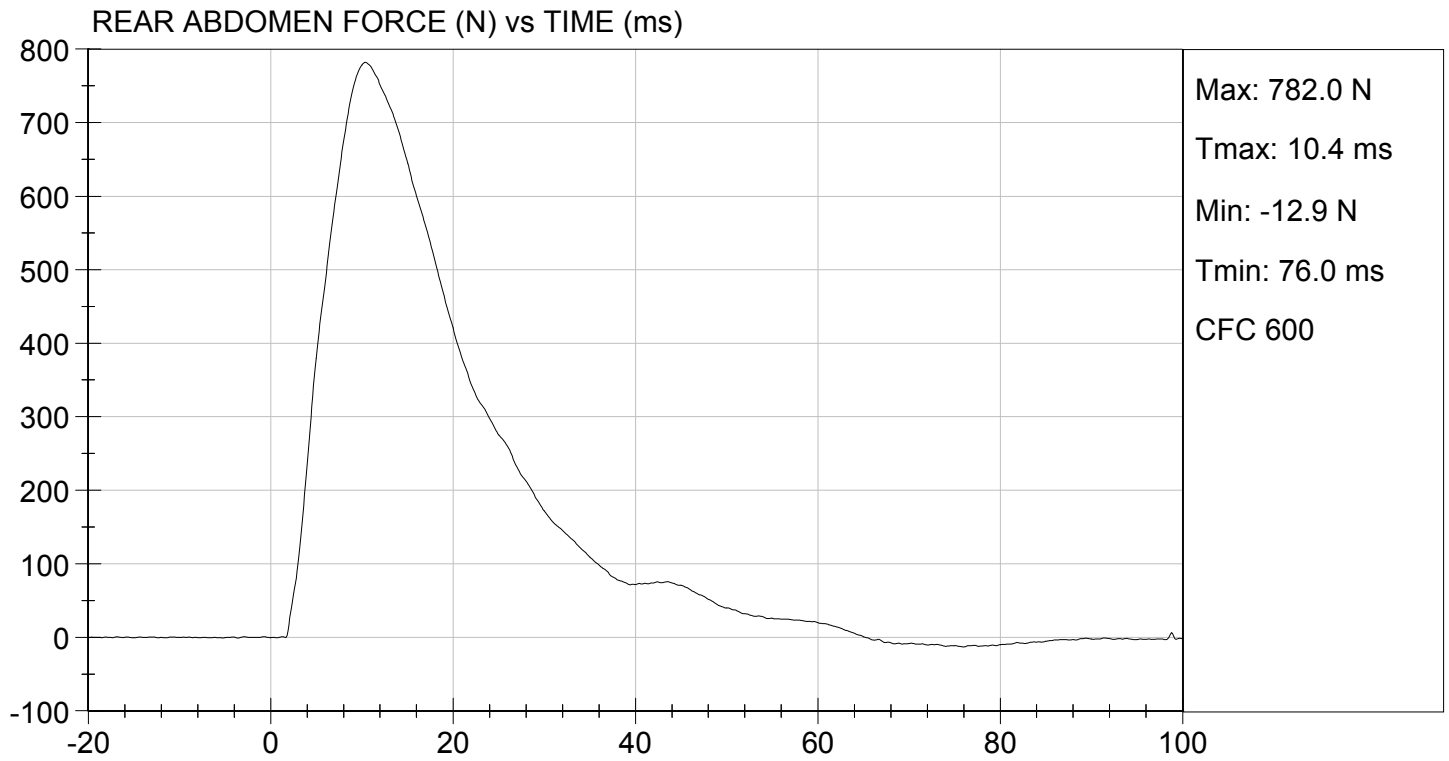






TEST DESC: ABDOMEN IMPACT  
VELOCITY: 13.02 ft/s, 3.97 m/s

TEST DATE: 07/24/2014  
TEST #: D142597



**MGA RESEARCH CORPORATION**  
**LUMBAR SPINE TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

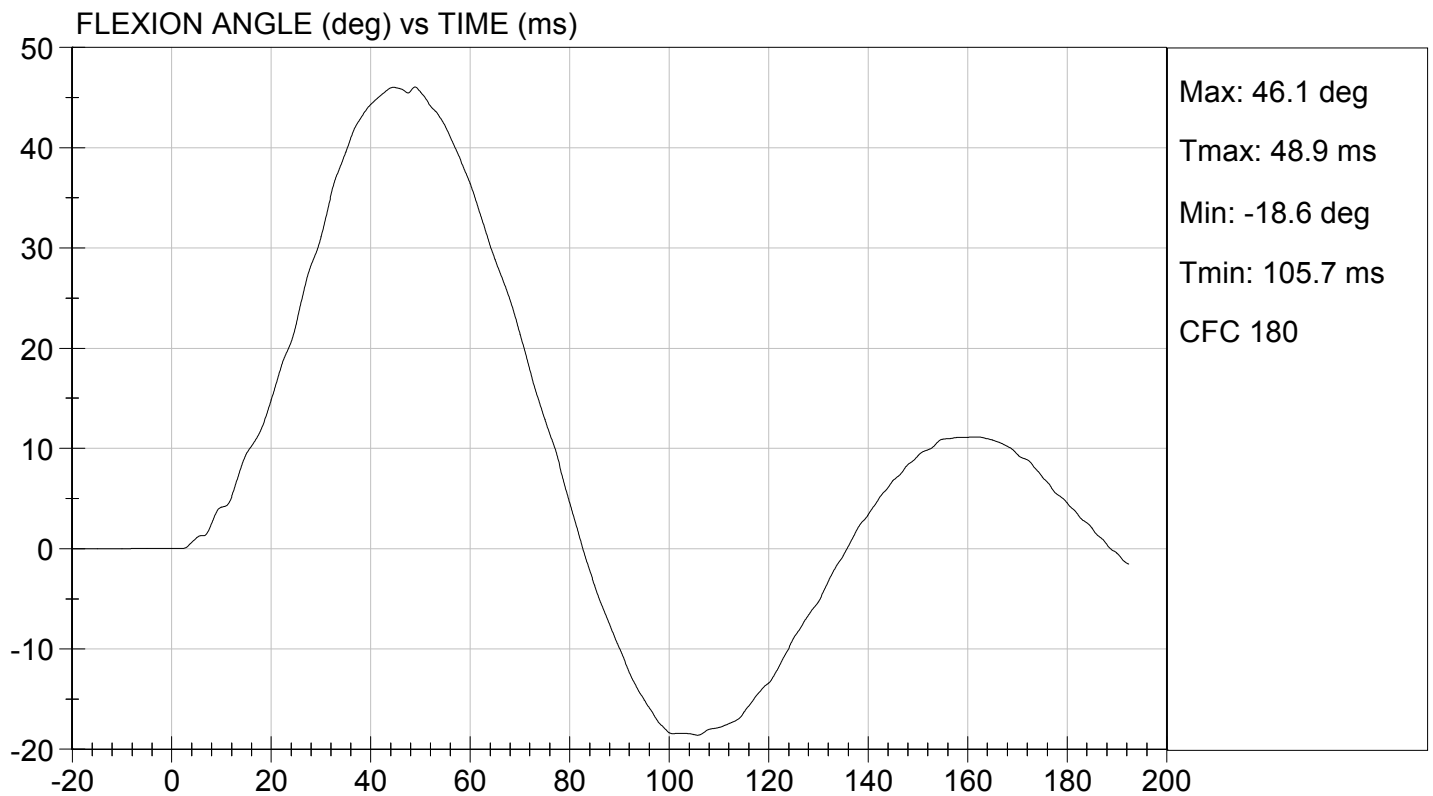
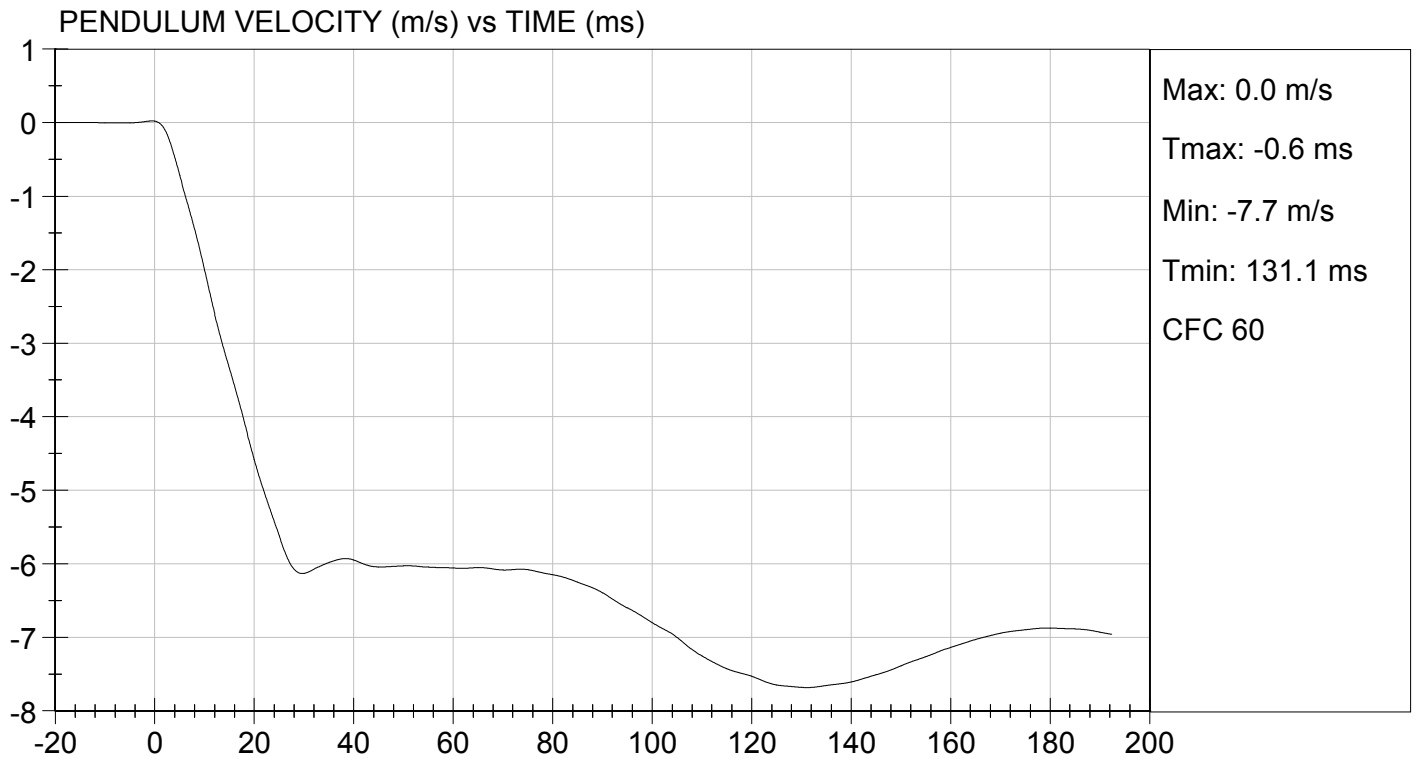
**Test I.D.:** D142598

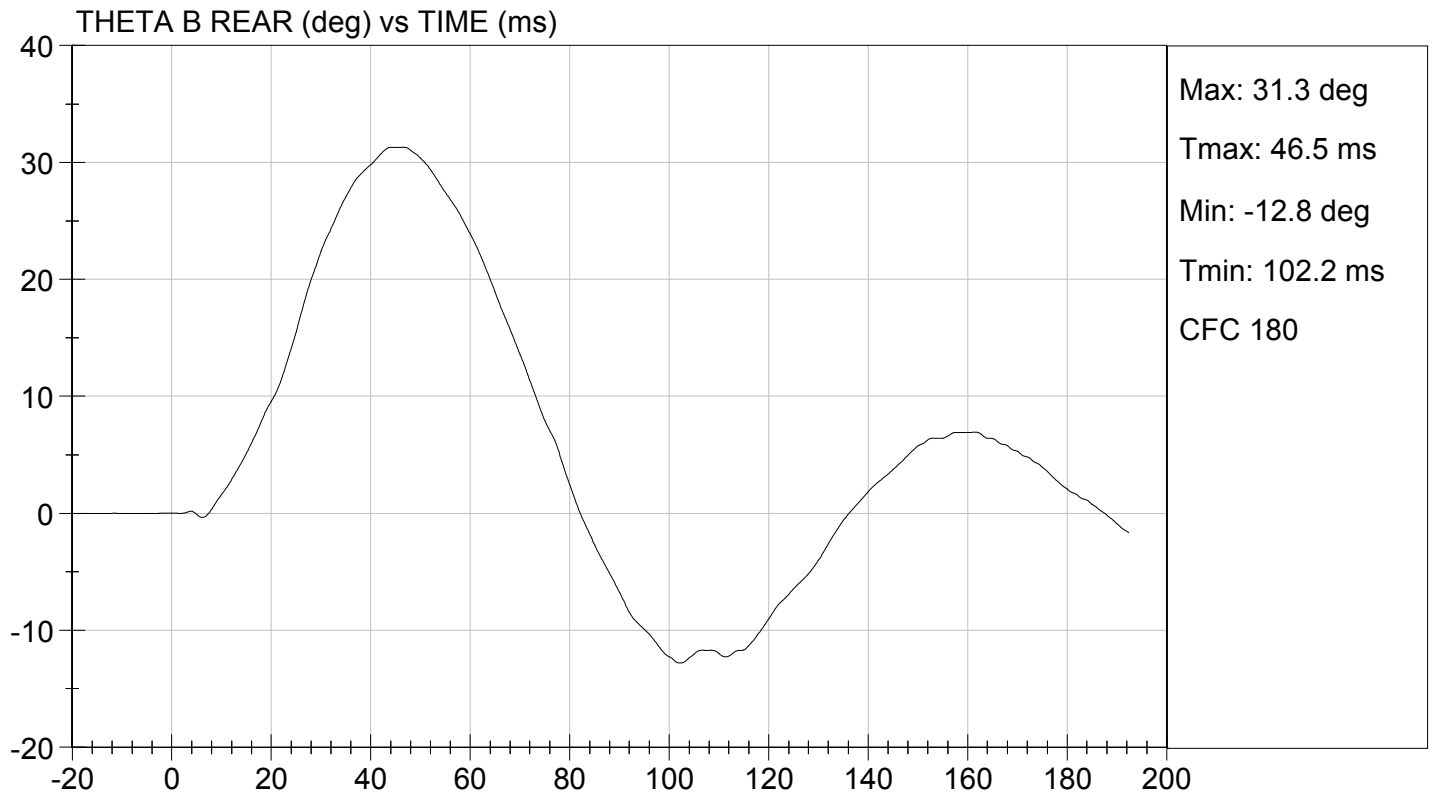
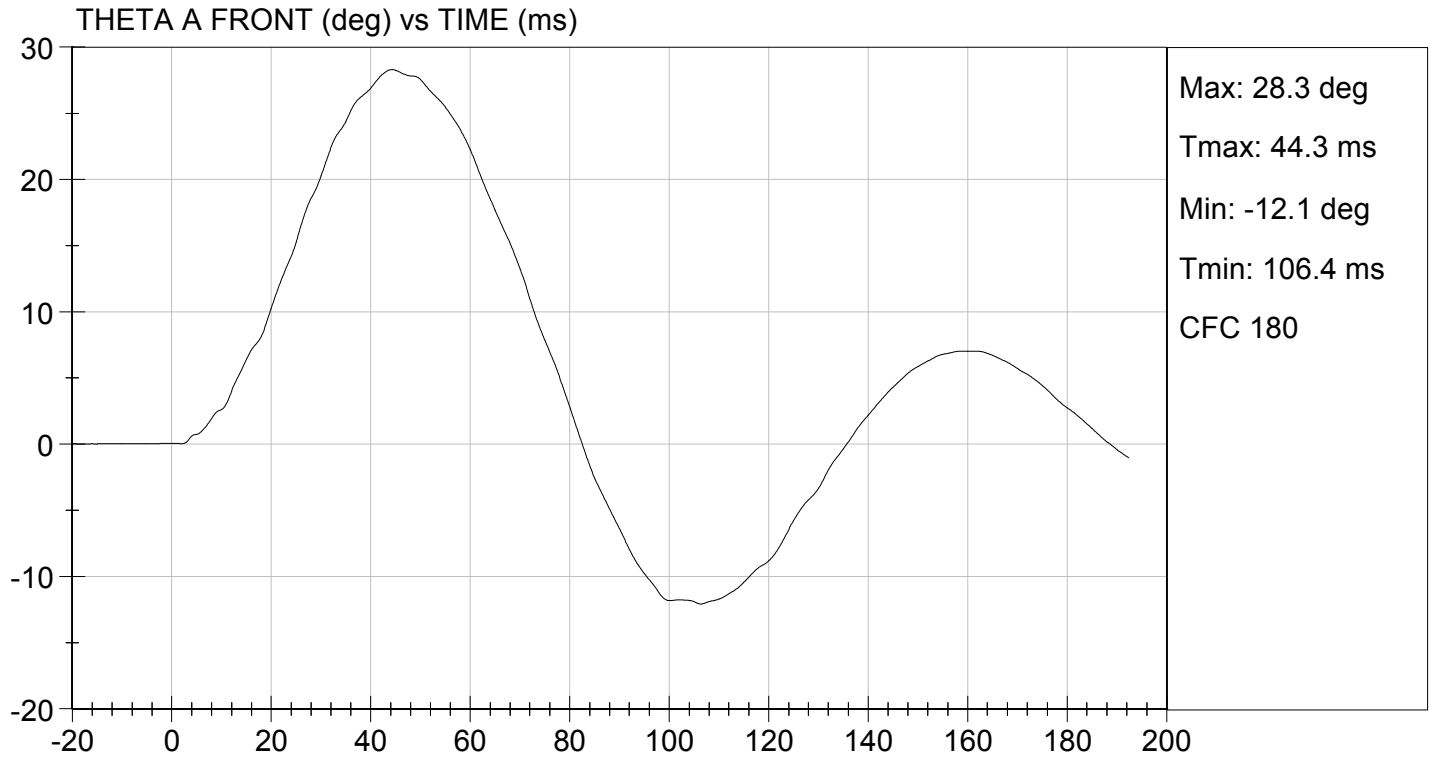
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass	
Laboratory Relative Humidity	%	10 to 70	46	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.15	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.403	Pass
	27 ms	m/s	-6.50 to -5.80	-5.97	Pass
	30 ms	m/s	>= -6.50	-6.13	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	46.1	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	48.9	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	47	Pass	
<b>Overall Results</b>				<b>Pass</b>	

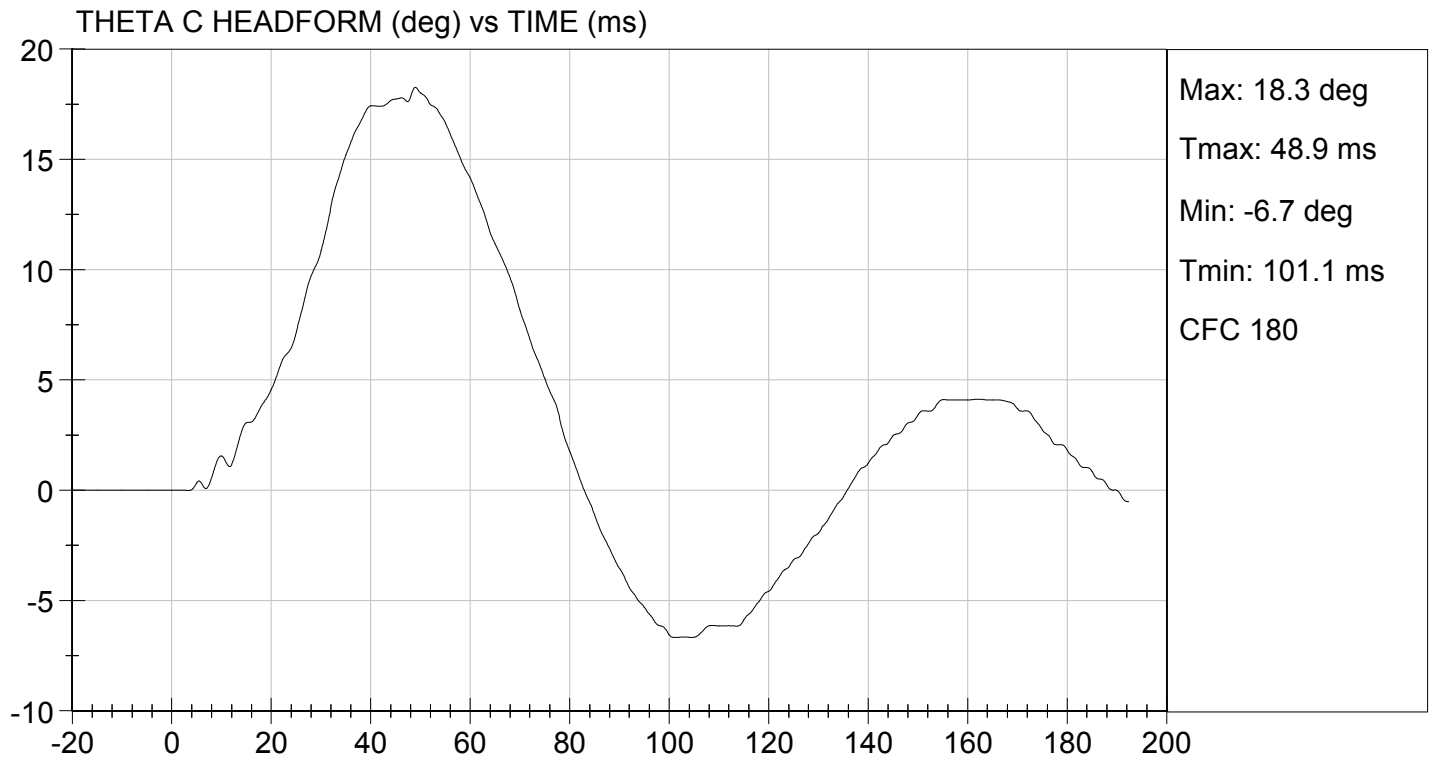
*Jessica Hall*  
 Laboratory Technician

07/24/2014  
 Test Date

*David Winkelbauer*  
 Approved By







MGA RESEARCH CORPORATION

PELVIS TEST  
ES-2re DUMMY

ATD Serial No: 032

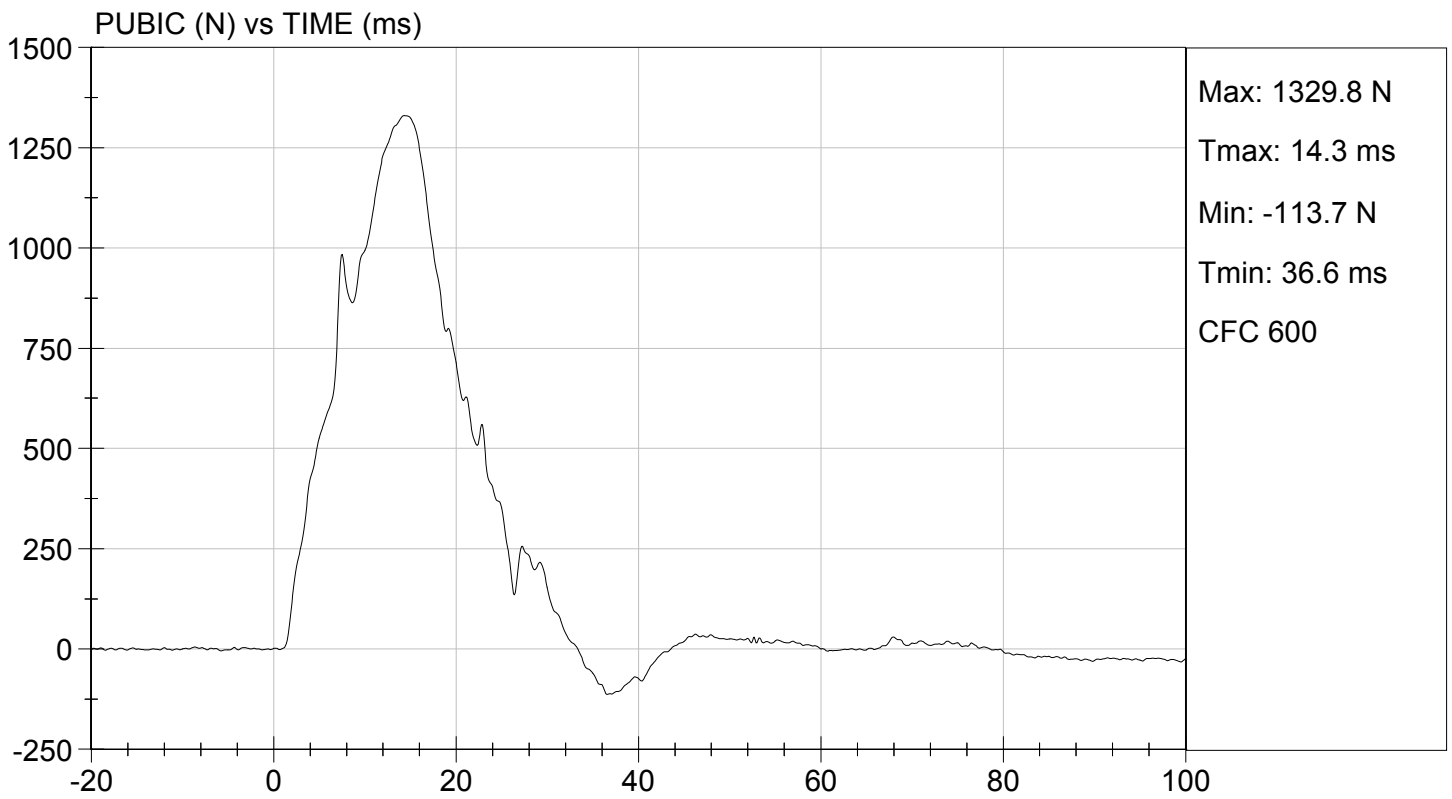
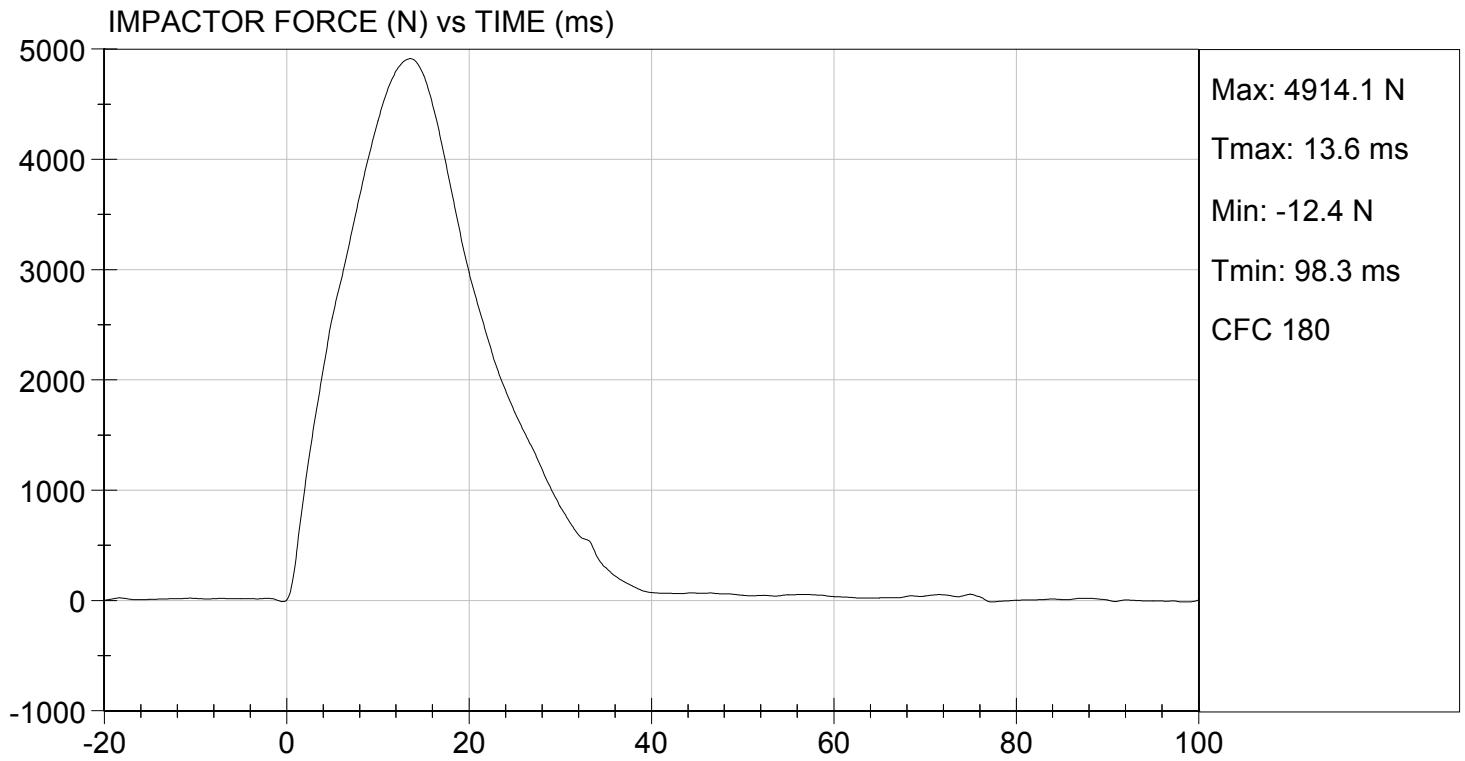
Test I.D: D142599

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Probe Speed	m/s	4.20 to 4.40	4.40	Pass
Maximum Impactor Force	N	4700 to 5400	4914	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	13.6	Pass
Maximum Pubic Force	N	1230 to 1590	1330	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	14.3	Pass
Overall Test Results				Pass

  
Laboratory Technician

07/24/2014  
Test Date

  
Approved By



**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

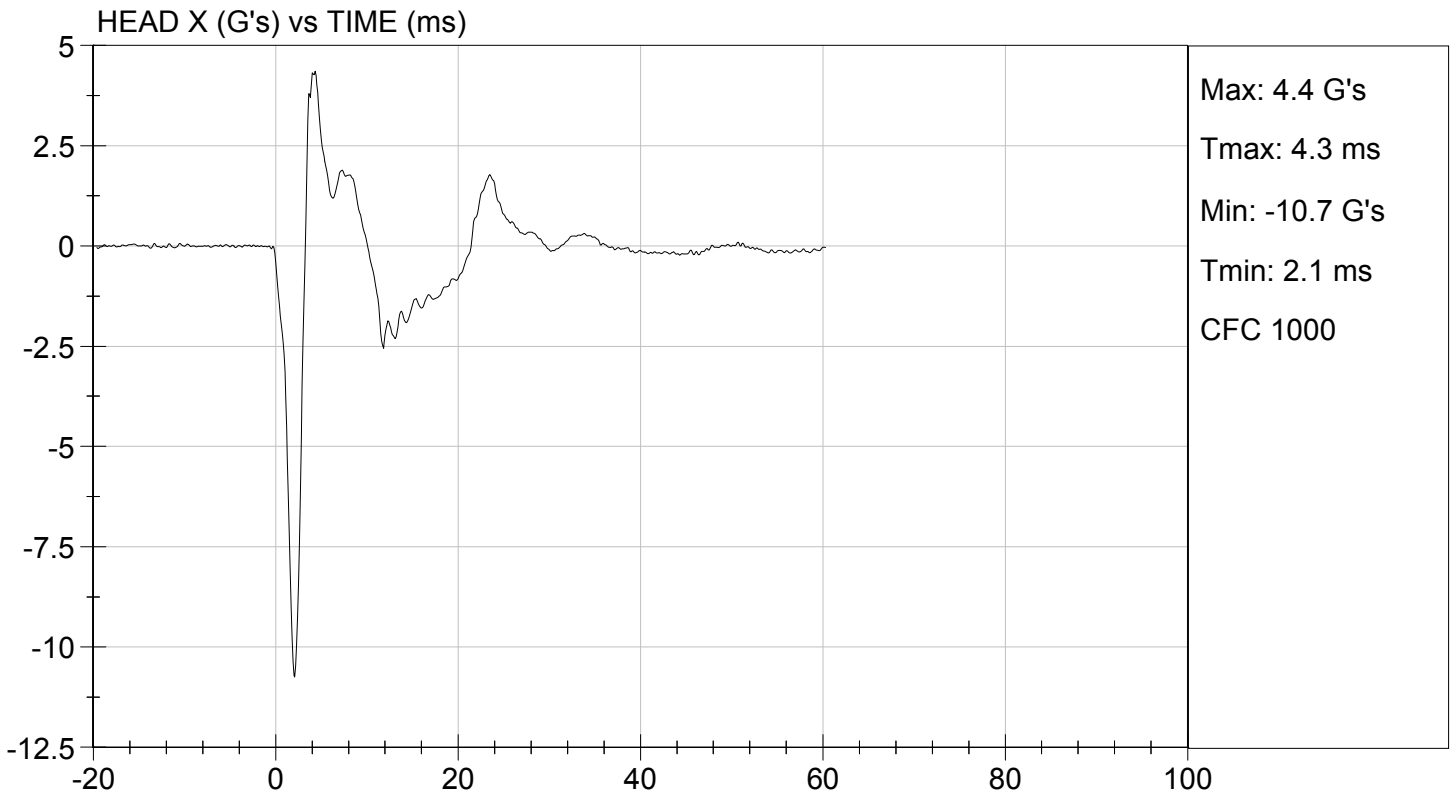
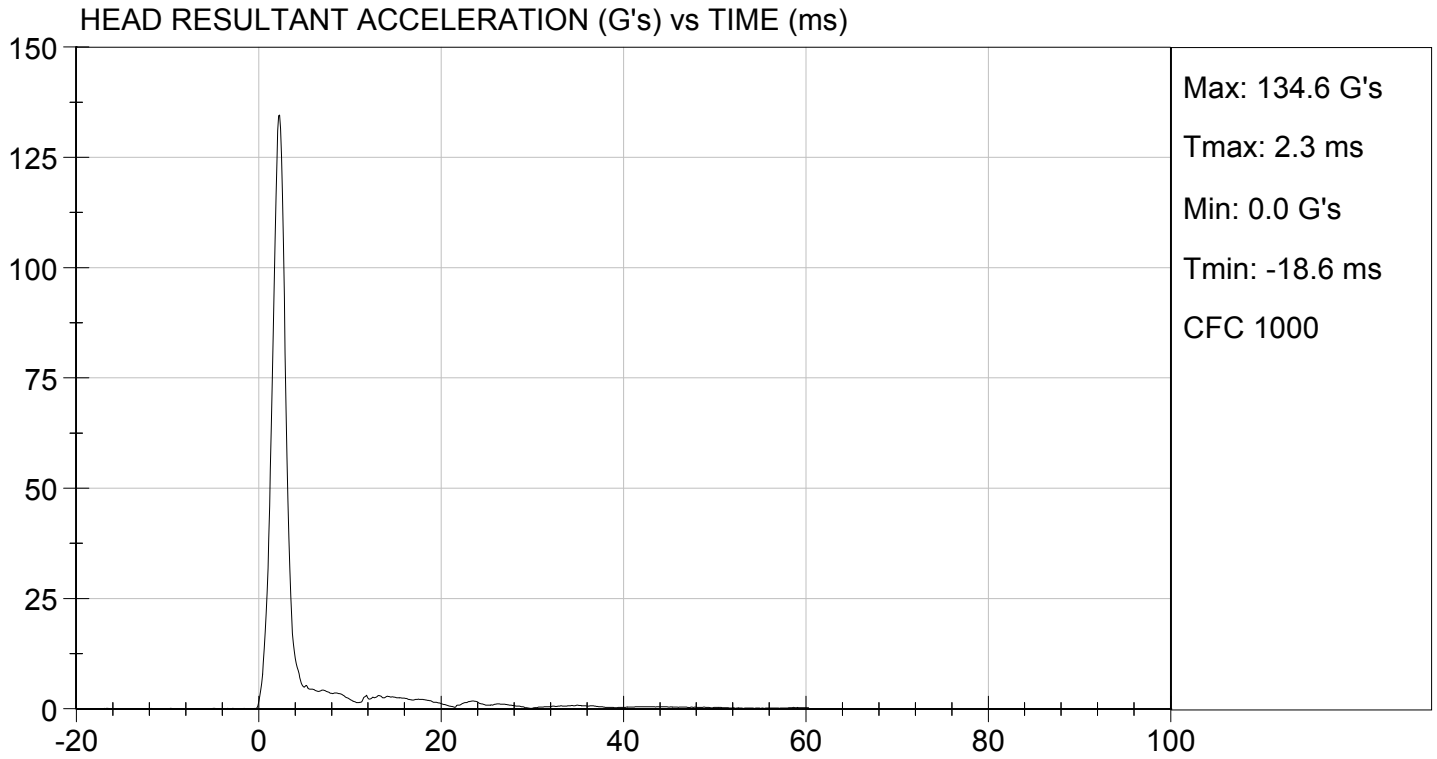
**Test ID:** D142811

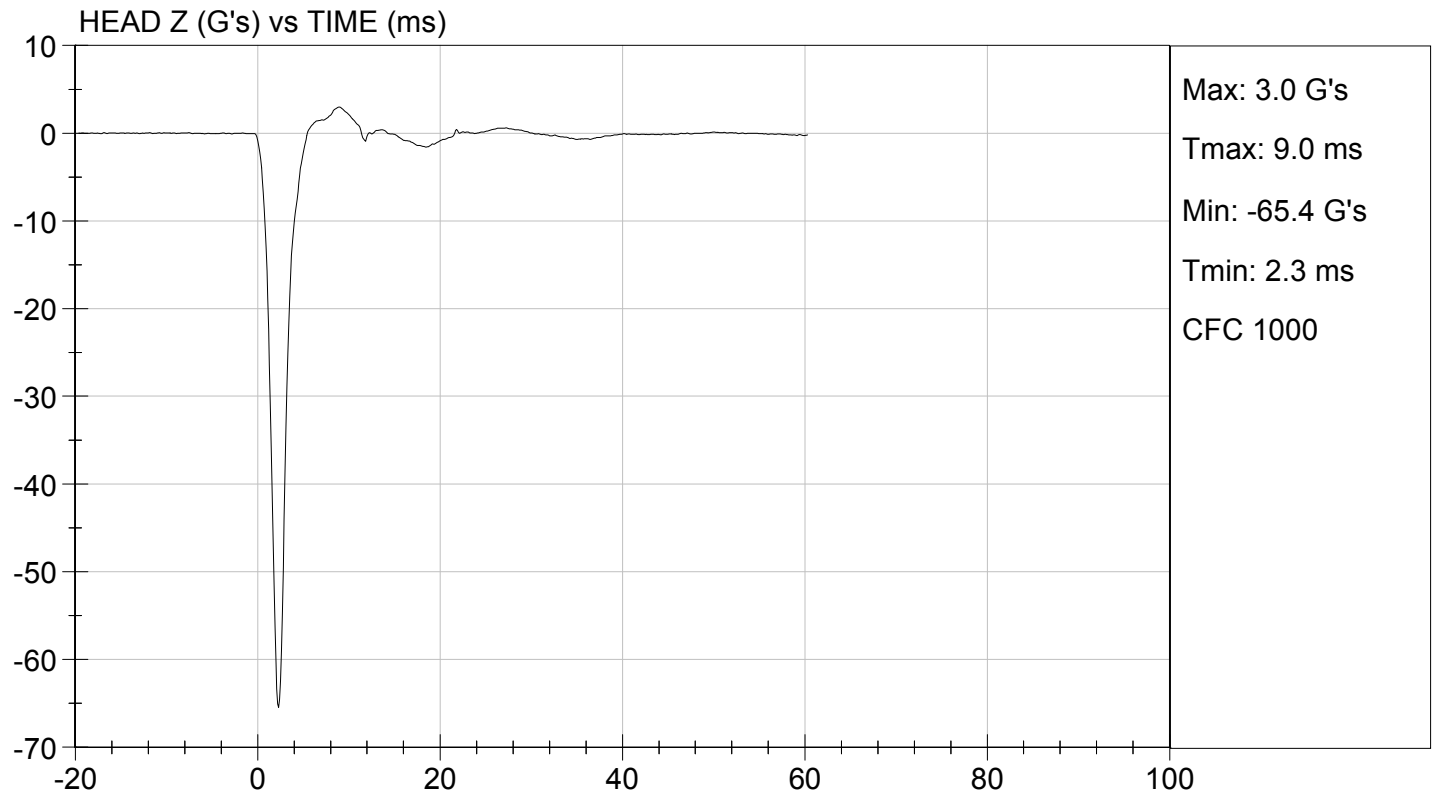
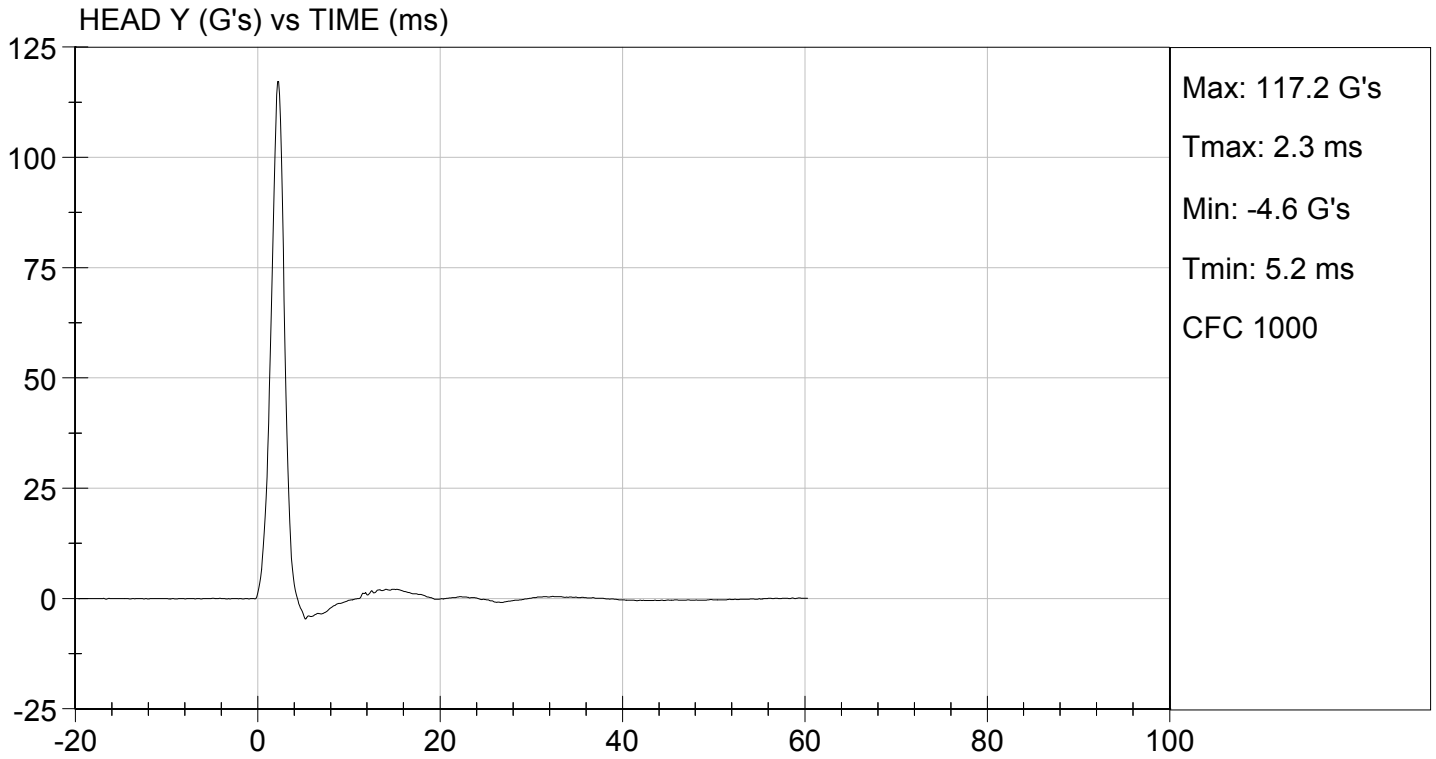
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Peak Resultant Acceleration	G's	125 to 155	135	Pass
Peak Longitudinal Acceleration	G's	<= +/- 15.0	-10.7	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 15% of peak	Yes	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Jessica Gall*  
 Laboratory Technician

08/11/2014  
 Test Date

*David Winkelbauer*  
 Approved By





**MGA RESEARCH CORPORATION**  
**NECK PENDULUM TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

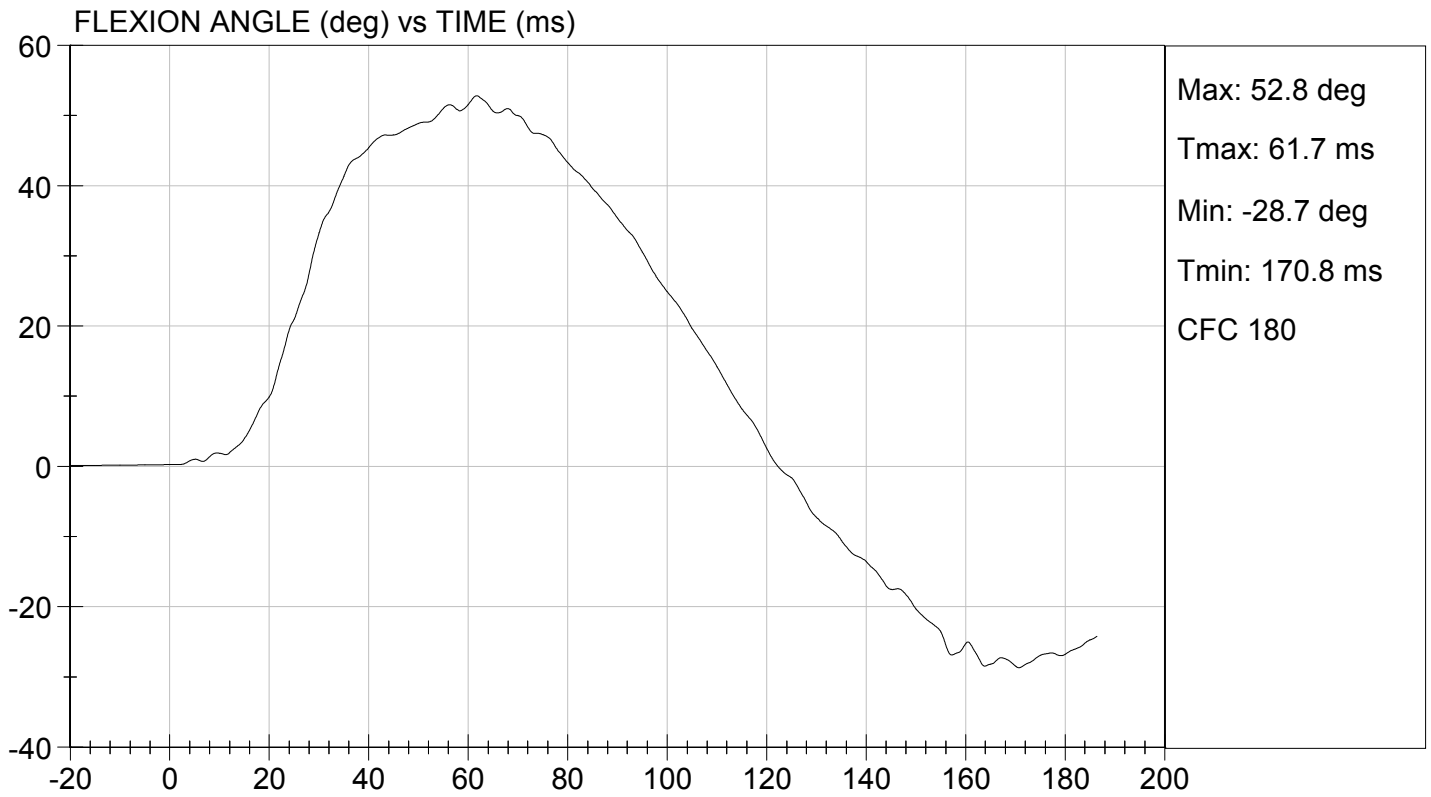
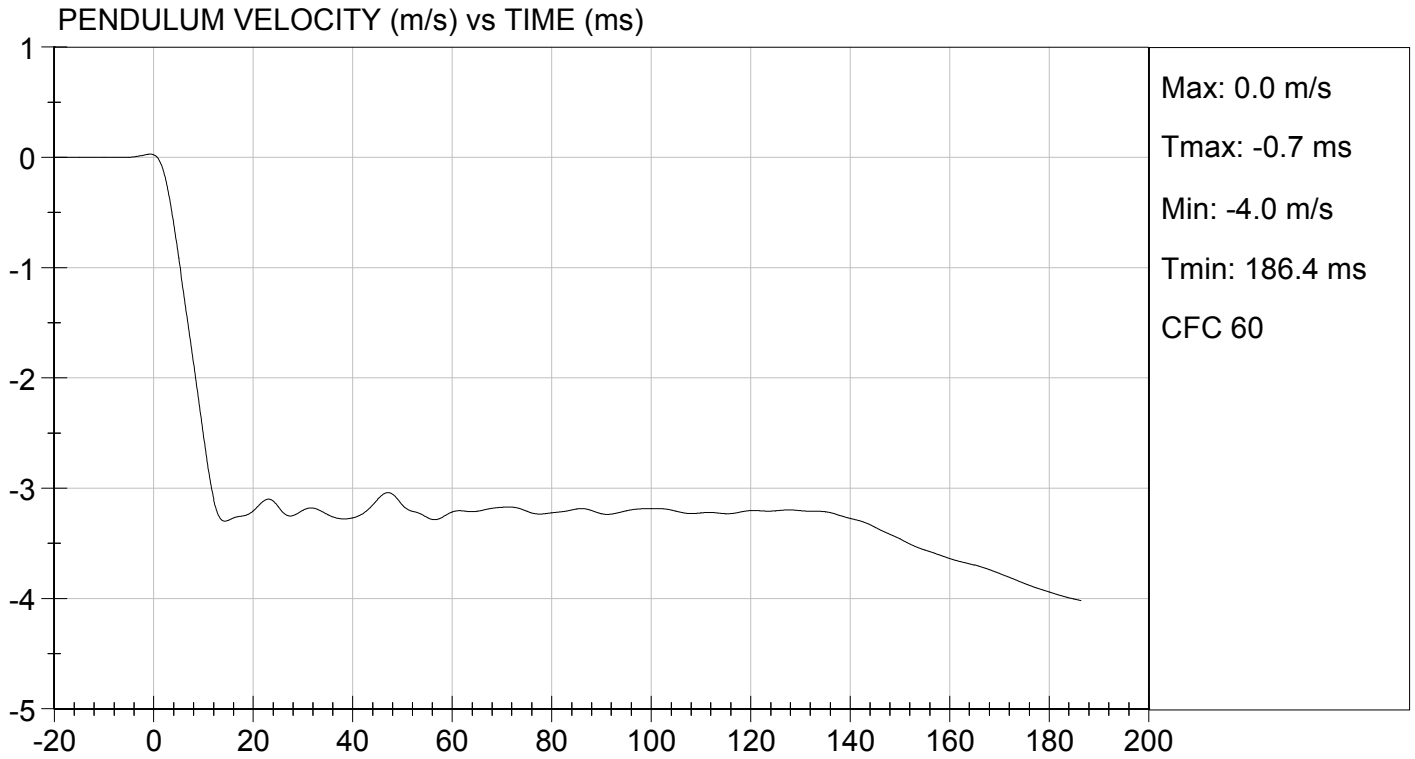
**Test I.D.:** D142812

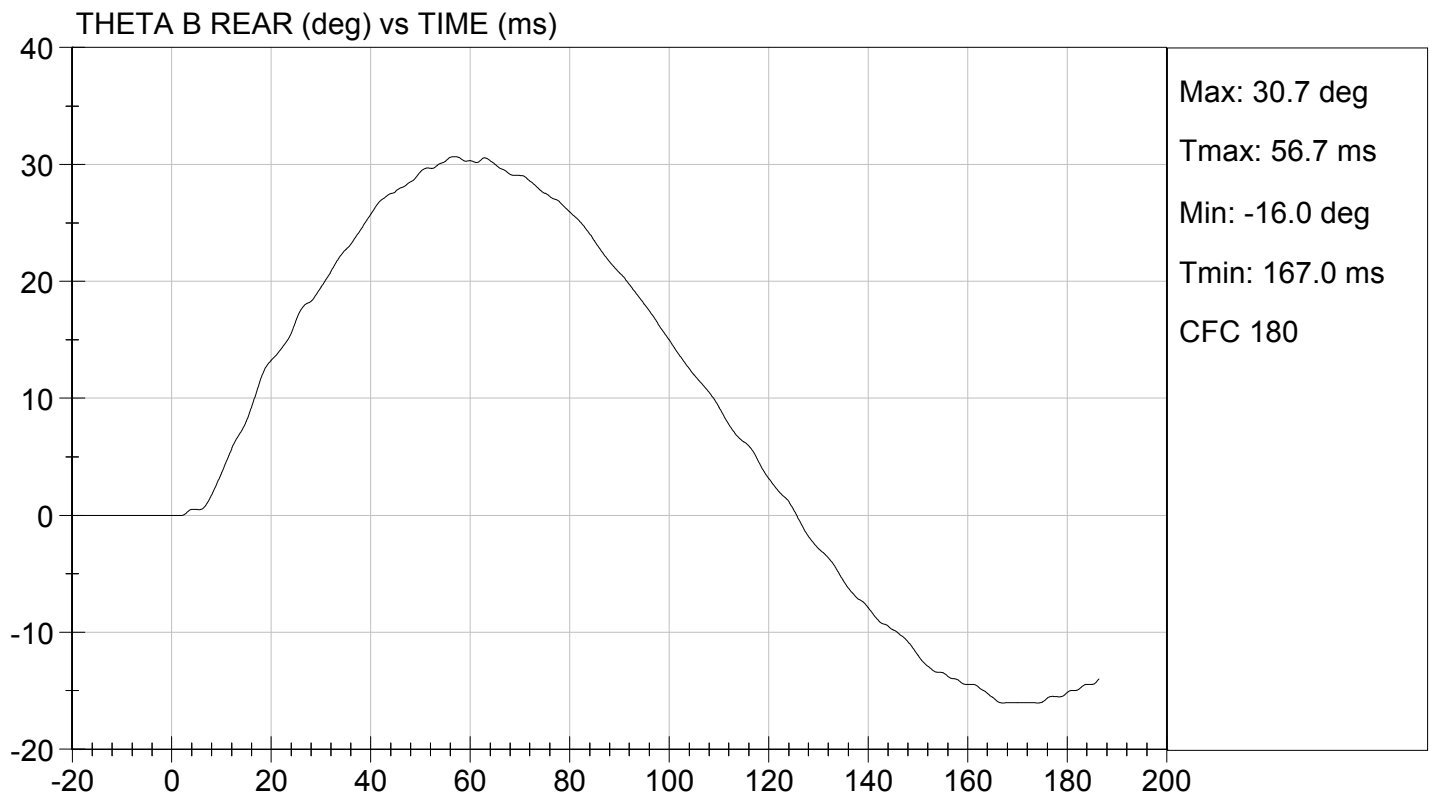
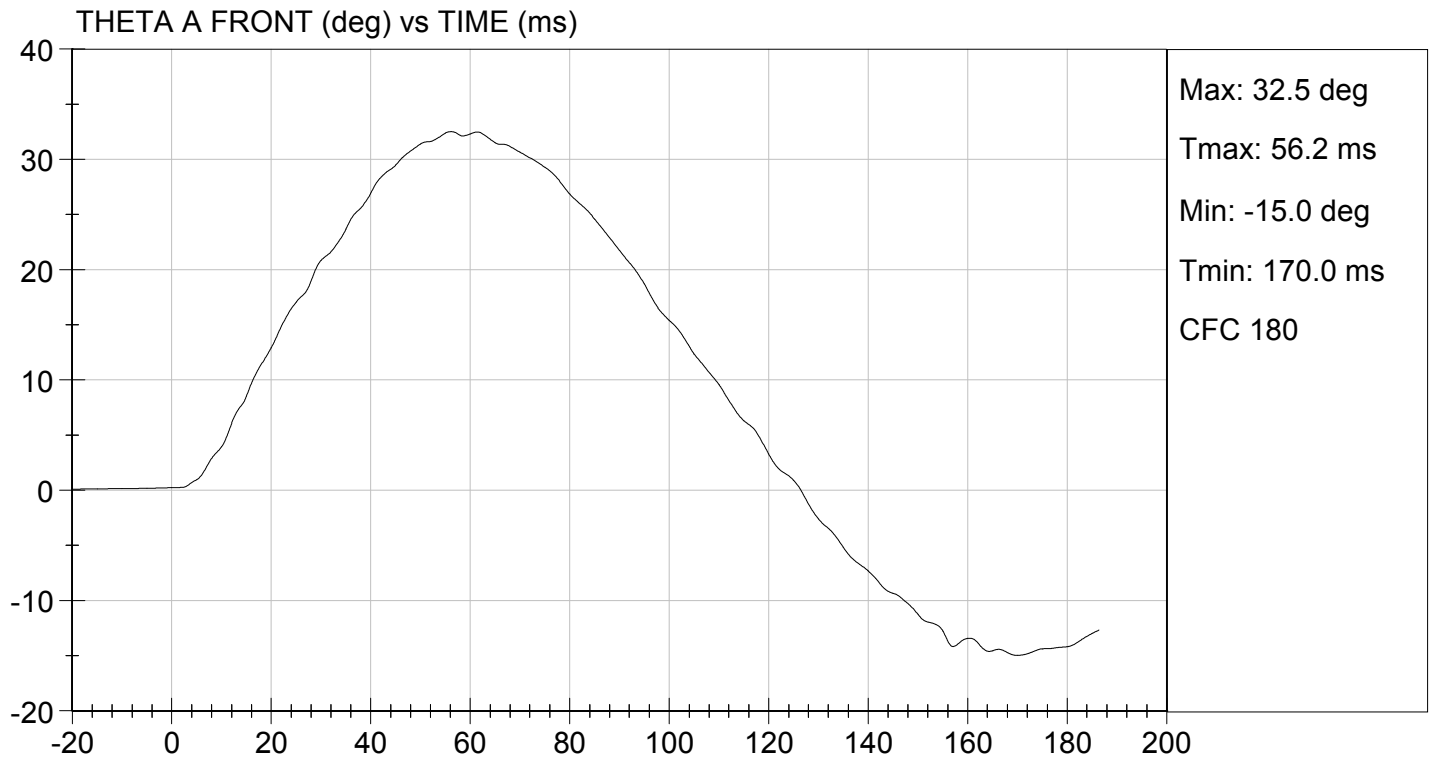
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass	
Laboratory Relative Humidity	%	10 to 70	52	Pass	
Pendulum Speed	m/s	3.30 to 3.50	3.48	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.02	Pass
	3 ms	m/s	-0.25 to -0.375	-0.34	Pass
	14 ms	m/s	-3.20 to -3.70	-3.30	Pass
	17 ms	m/s	>= -3.70	-3.26	Pass
Maximum Flexion Angle	deg	49.0 to 59.0	52.8	Pass	
Time of Maximum Flexion Angle	ms	54.0 to 66.0	61.7	Pass	
Head Rotation Decay Time to 0 Degree	ms	53.0 to 88.0	56.7	Pass	
<b>Overall Results</b>				<b>Pass</b>	

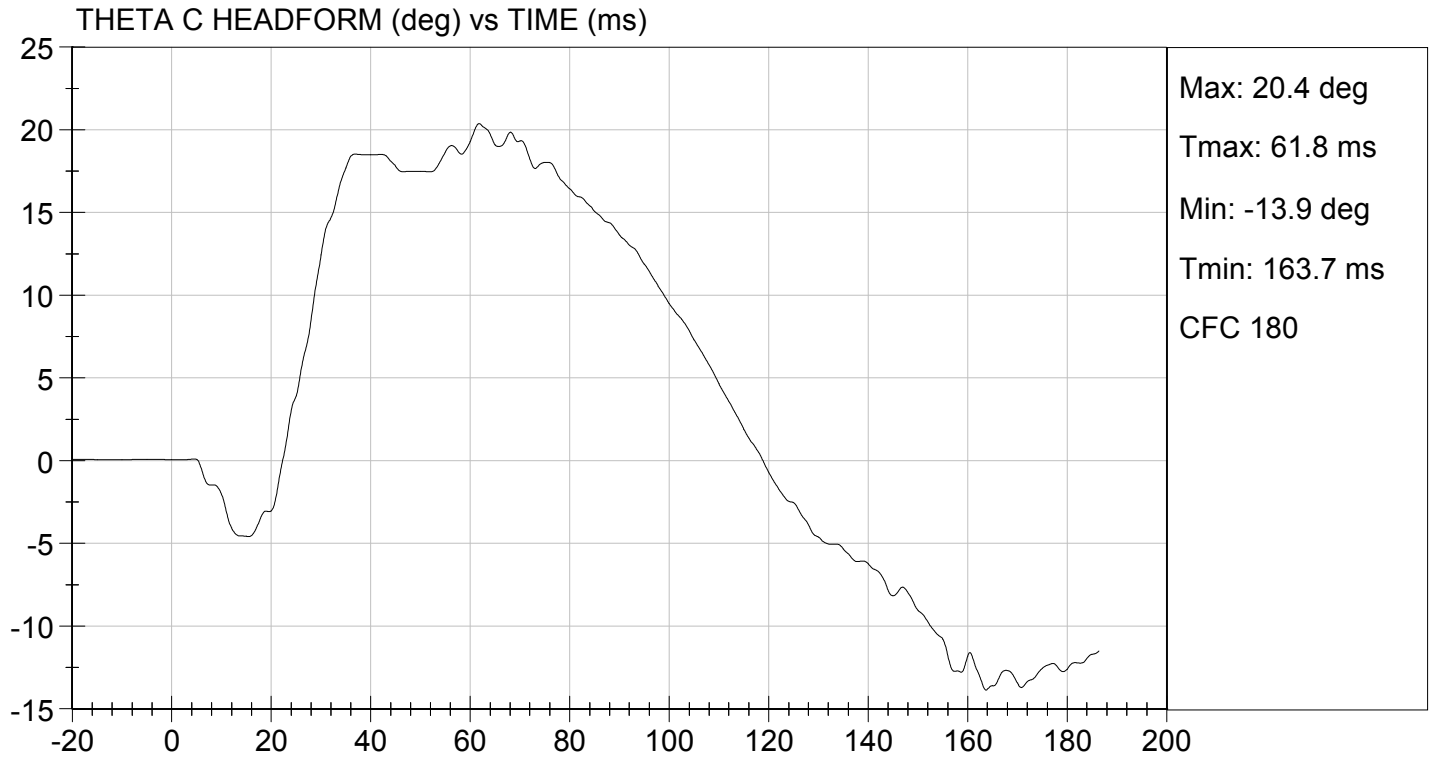
Jessica Gall  
 Laboratory Technician

08/11/2014  
 Test Date

David Winkelbauer  
 Approved By







**MGA RESEARCH CORPORATION**  
**SHOULDER IMPACT TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

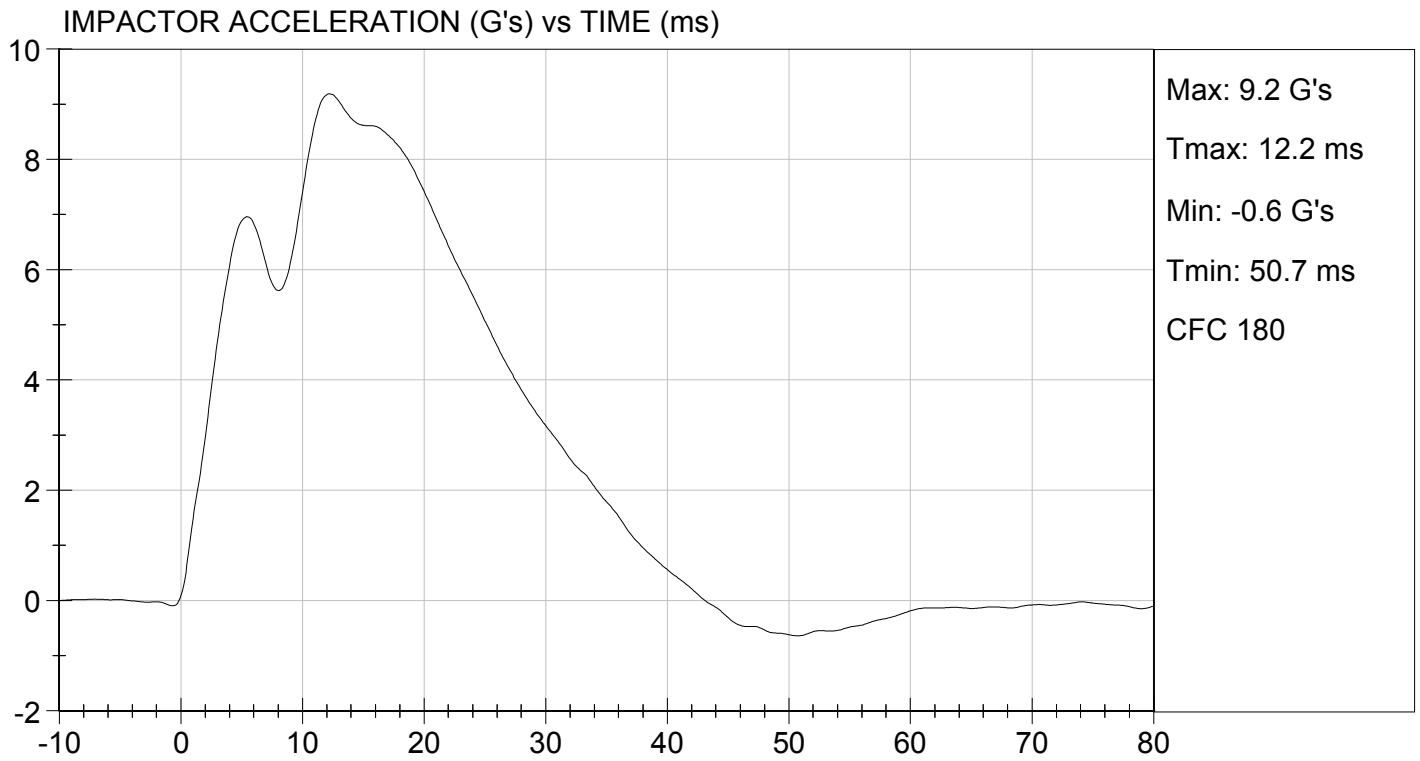
**Test I.D:** D142813

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Pendulum Speed	m/s	4.20 to 4.40	4.40	Pass
Peak Impactor Acceleration	G's	7.5 to 10.5	9.2	Pass
Overall Test Results				Pass

*Jessica Hall*  
 Laboratory Technician

08/11/2014  
 Test Date

*David Winkelbauer*  
 Approved By



**MGA RESEARCH CORPORATION**

**UPPER RIB TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

**Test I.D:** D142814

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.3	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.3	Pass
Overall Test Results				Pass

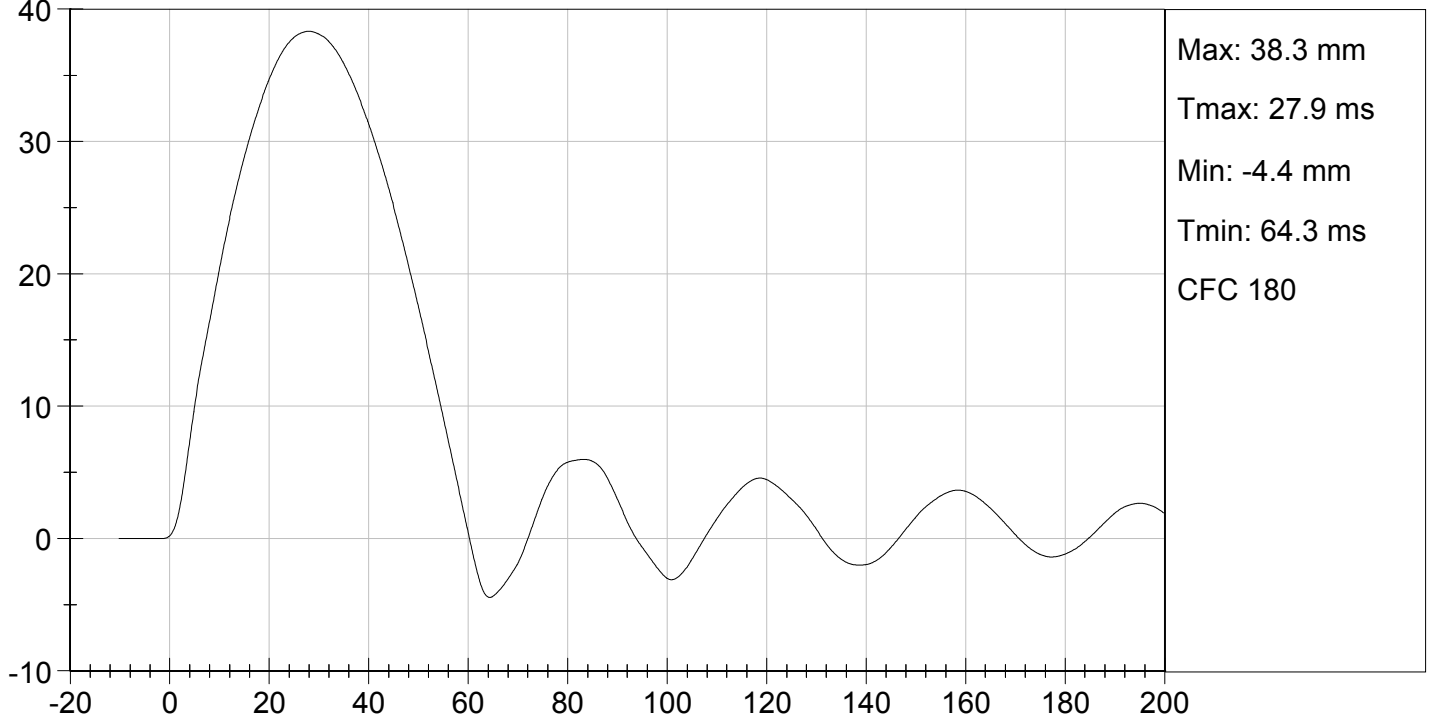
Jessica Hall  
Laboratory Technician

08/12/2014  
Test Date

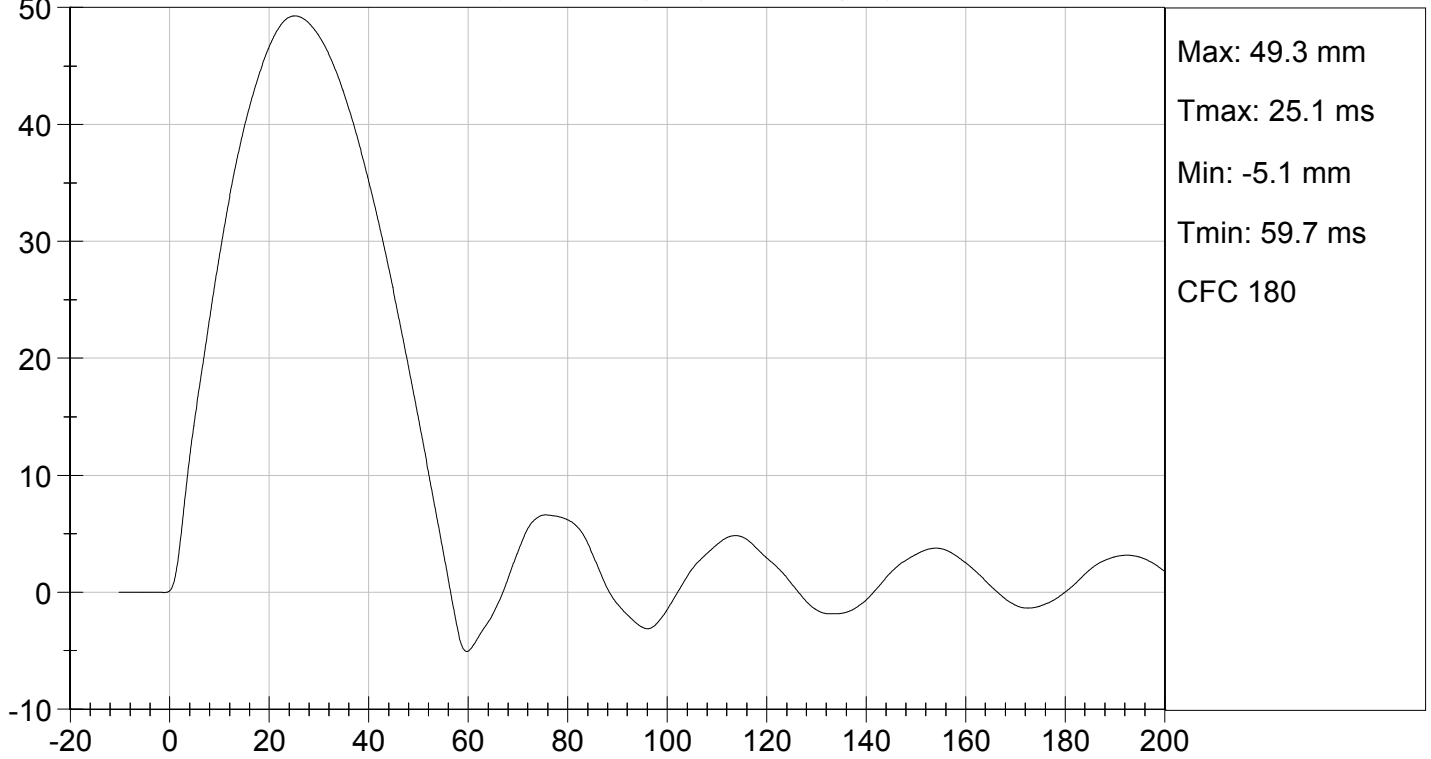
David Winkelbauer  
Approved By



UPPER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



UPPER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



MGA RESEARCH CORPORATION

MID RIB TEST

ES-2re DUMMY

ATD Serial No: 032

Test I.D: D142815

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Displacement at 459 mm	mm	36.0 to 40.0	37.9	Pass
Displacement at 815 mm	mm	46.0 to 51.0	48.5	Pass
Overall Test Results				Pass

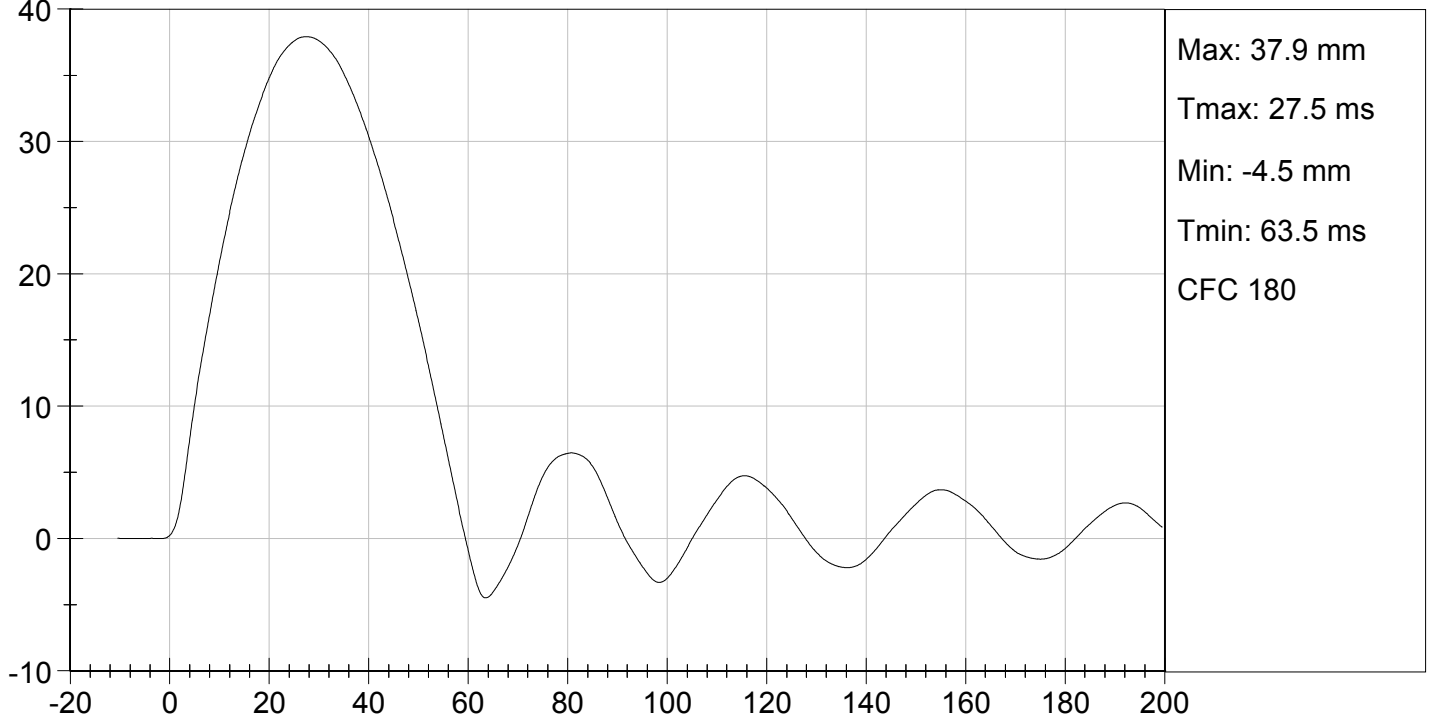
  
Laboratory Technician

08/12/2014  
Test Date

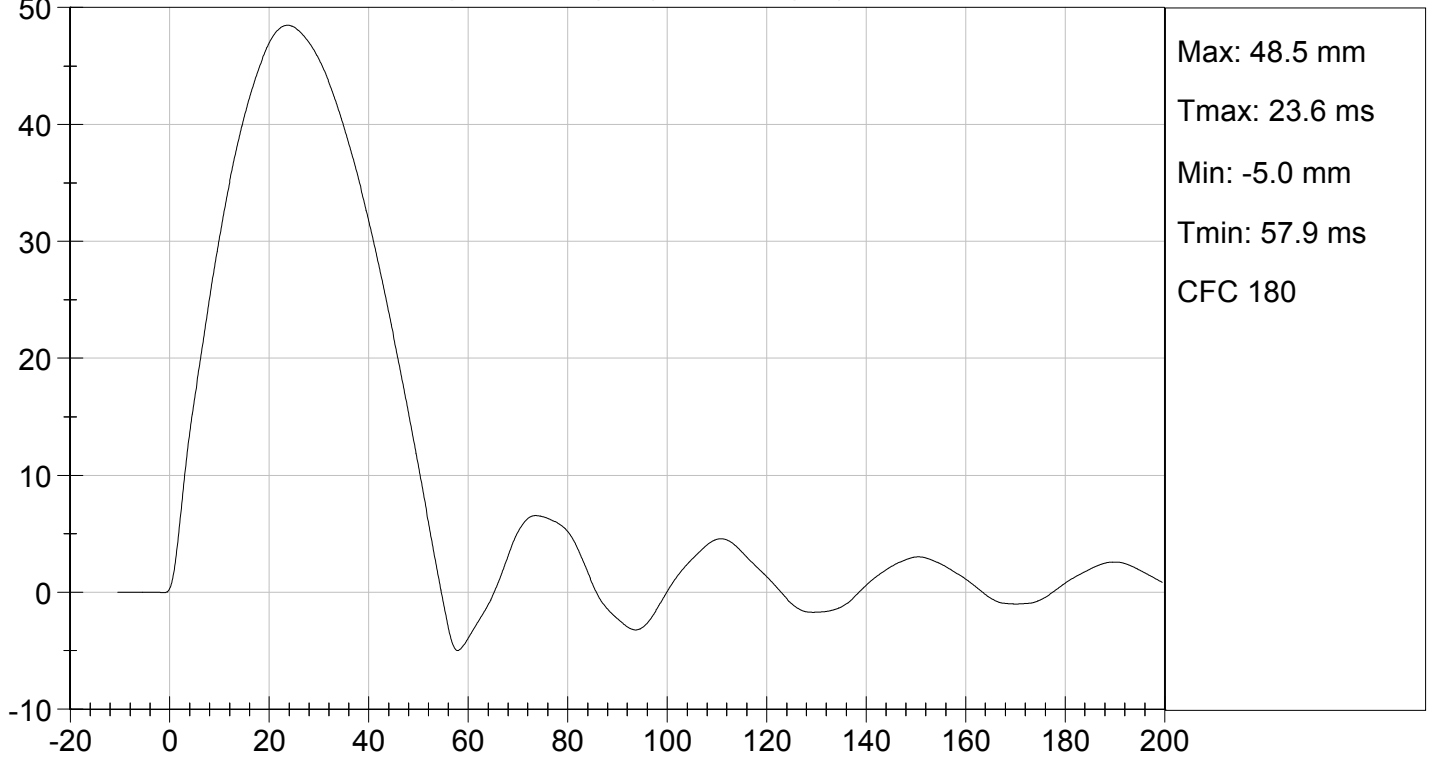
  
Approved By



MID RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



MID RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**

**LOWER RIB TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

**Test I.D.:** D142816

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Displacement at 459 mm	mm	36.0 to 40.0	38.0	Pass
Displacement at 815 mm	mm	46.0 to 51.0	49.3	Pass
Overall Test Results				Pass

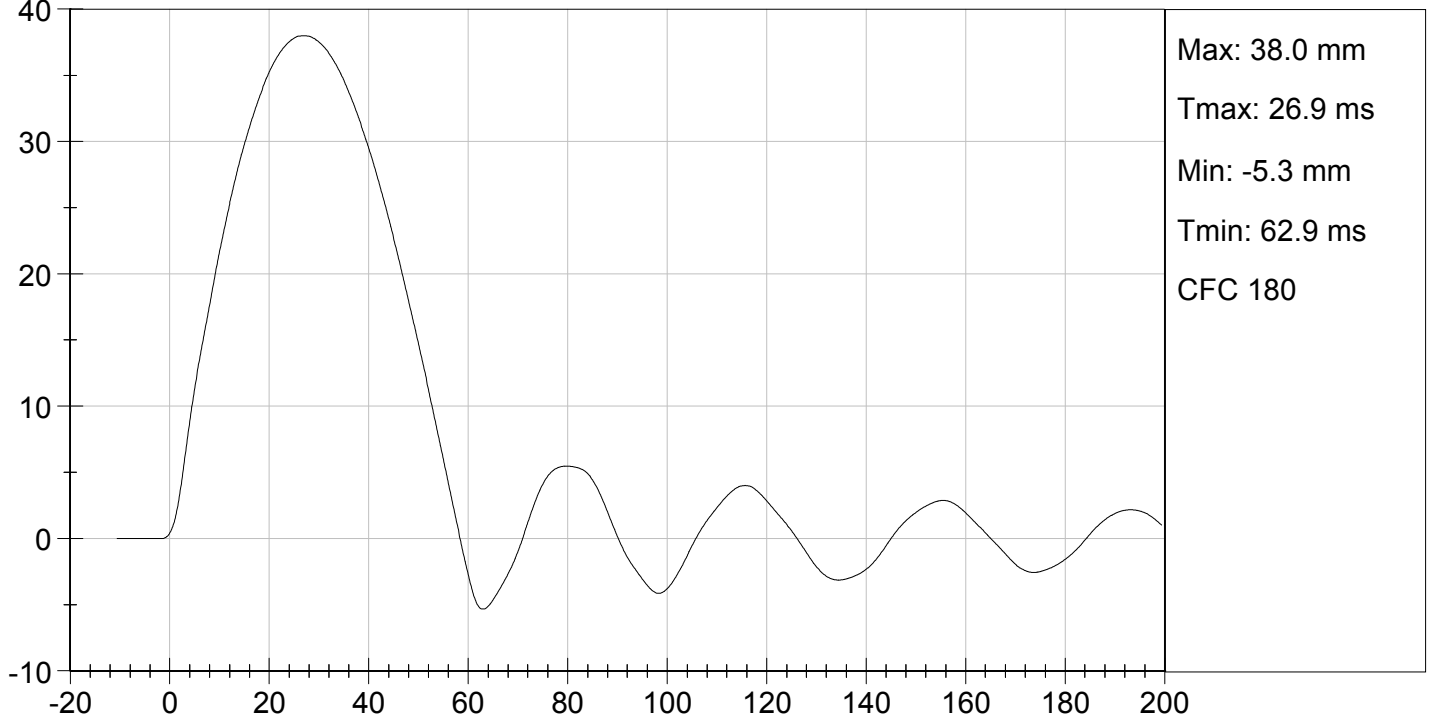
  
Laboratory Technician

08/12/2014  
Test Date

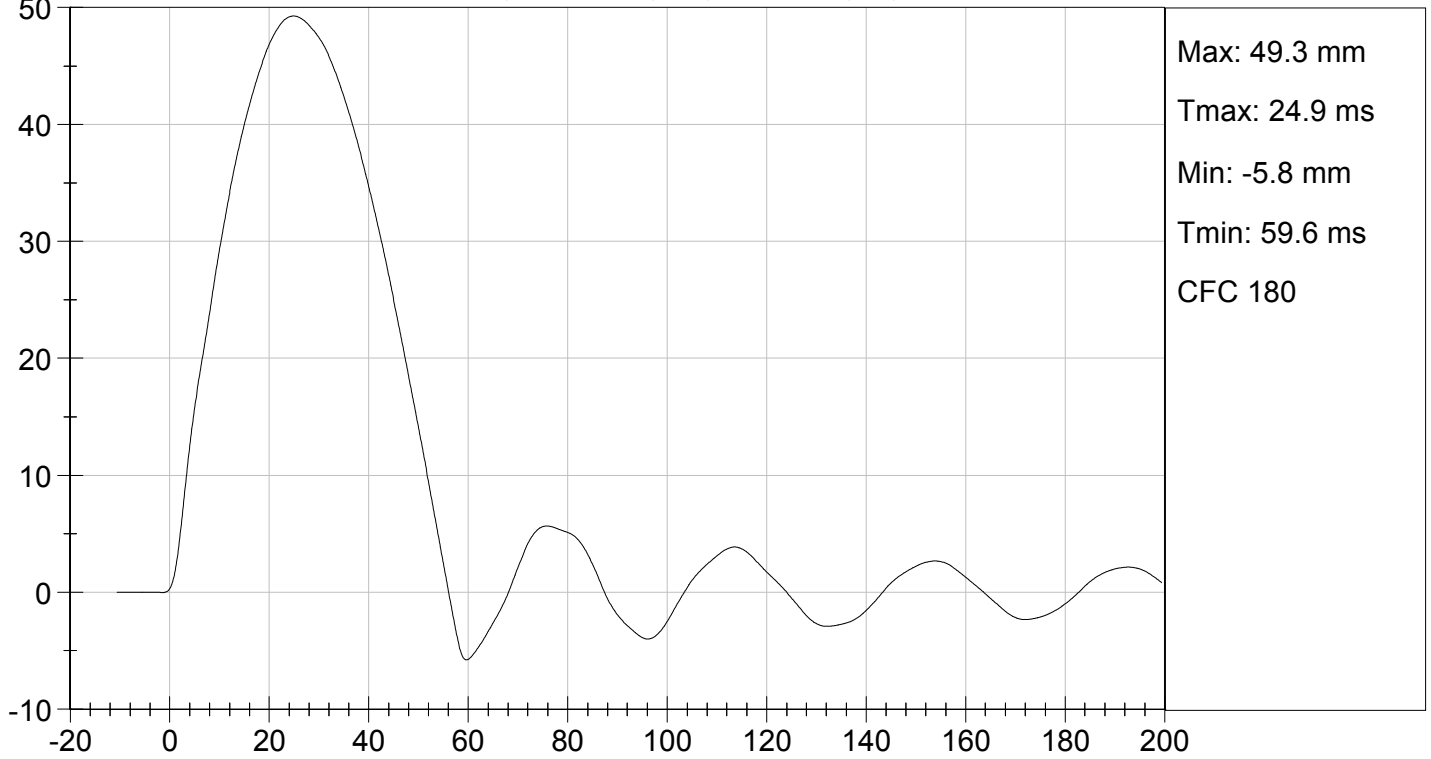
  
Approved By



LOWER RIB DISPLACEMENT @ 459 mm (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT @ 815 mm (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**THORAX IMPACT TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

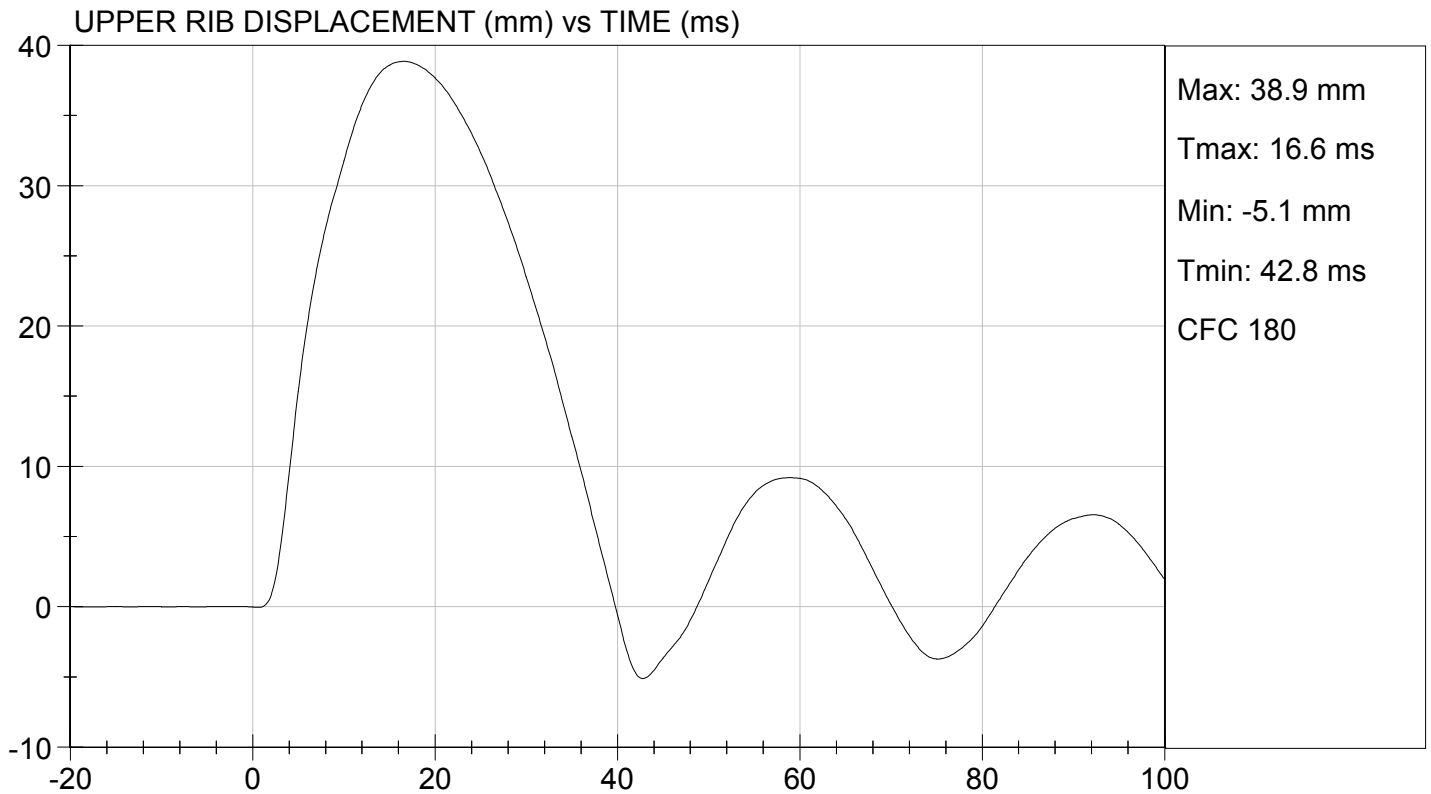
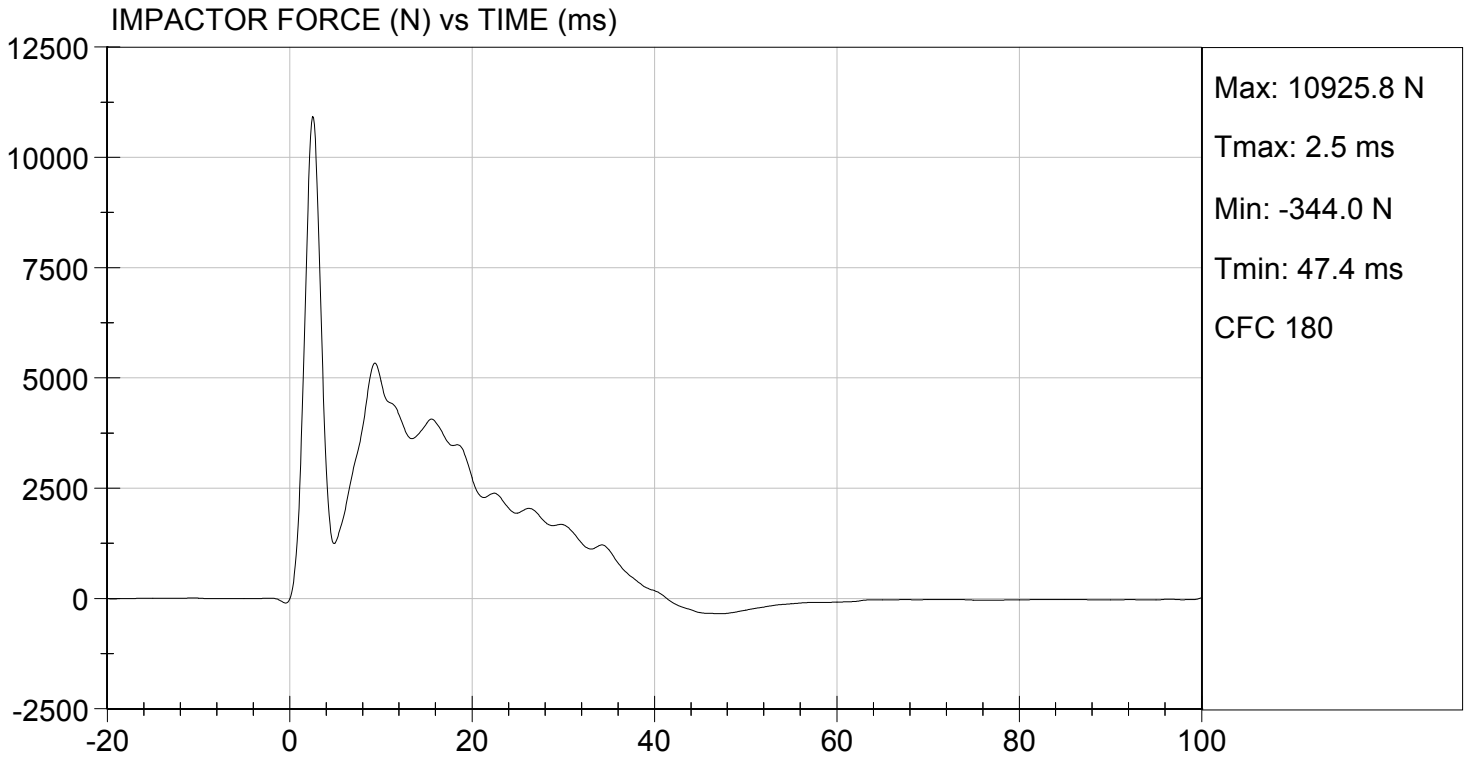
**Test I.D:** D142810

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	48	Pass
Probe Speed	m/s	5.40 to 5.60	5.58	Pass
Maximum Impactor Force (after 6 ms)	N	5100 to 6200	5337	Pass
Upper Rib Displacement	mm	34.0 to 41.0	38.9	Pass
Middle Rib Displacement	mm	37.0 to 45.0	40.9	Pass
Lower Rib Displacement	mm	37.0 to 44.0	39.9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

  
 Laboratory Technician

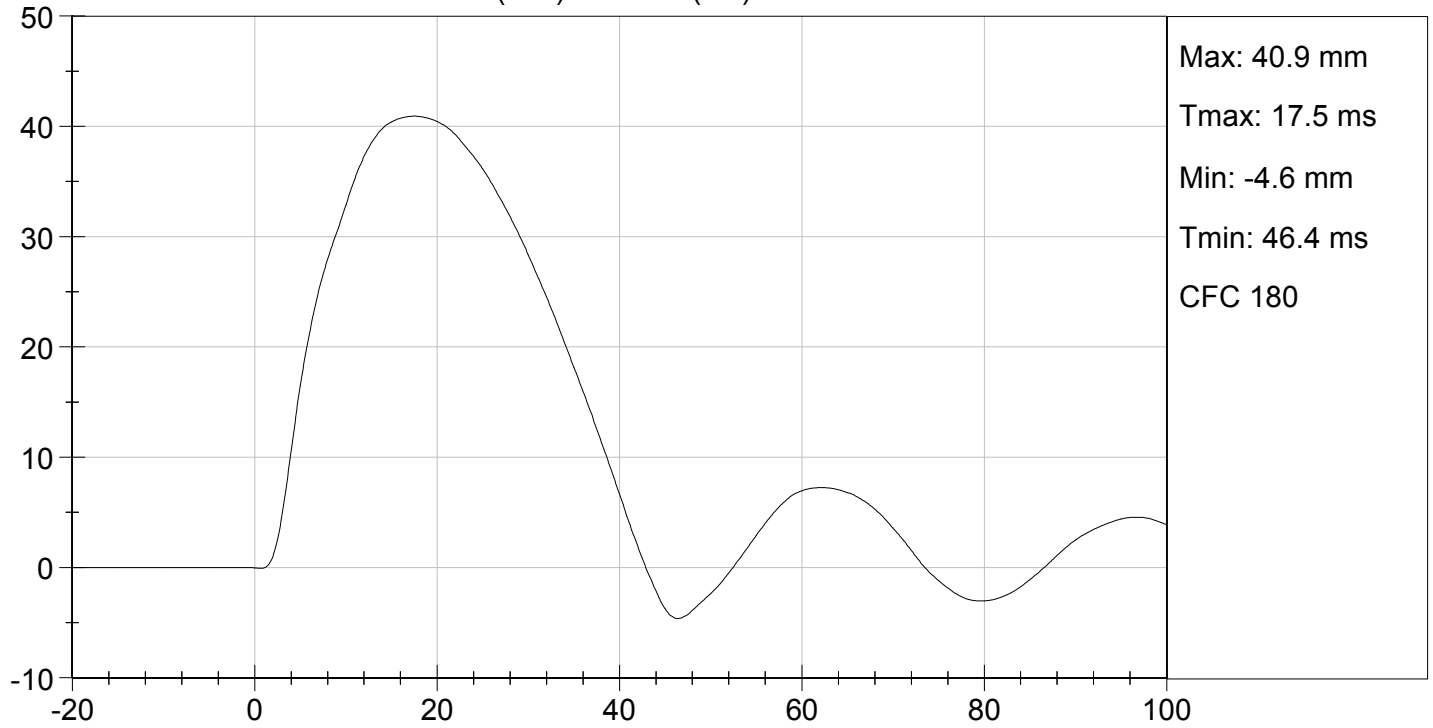
08/11/2014  
 Test Date

  
 Approved By

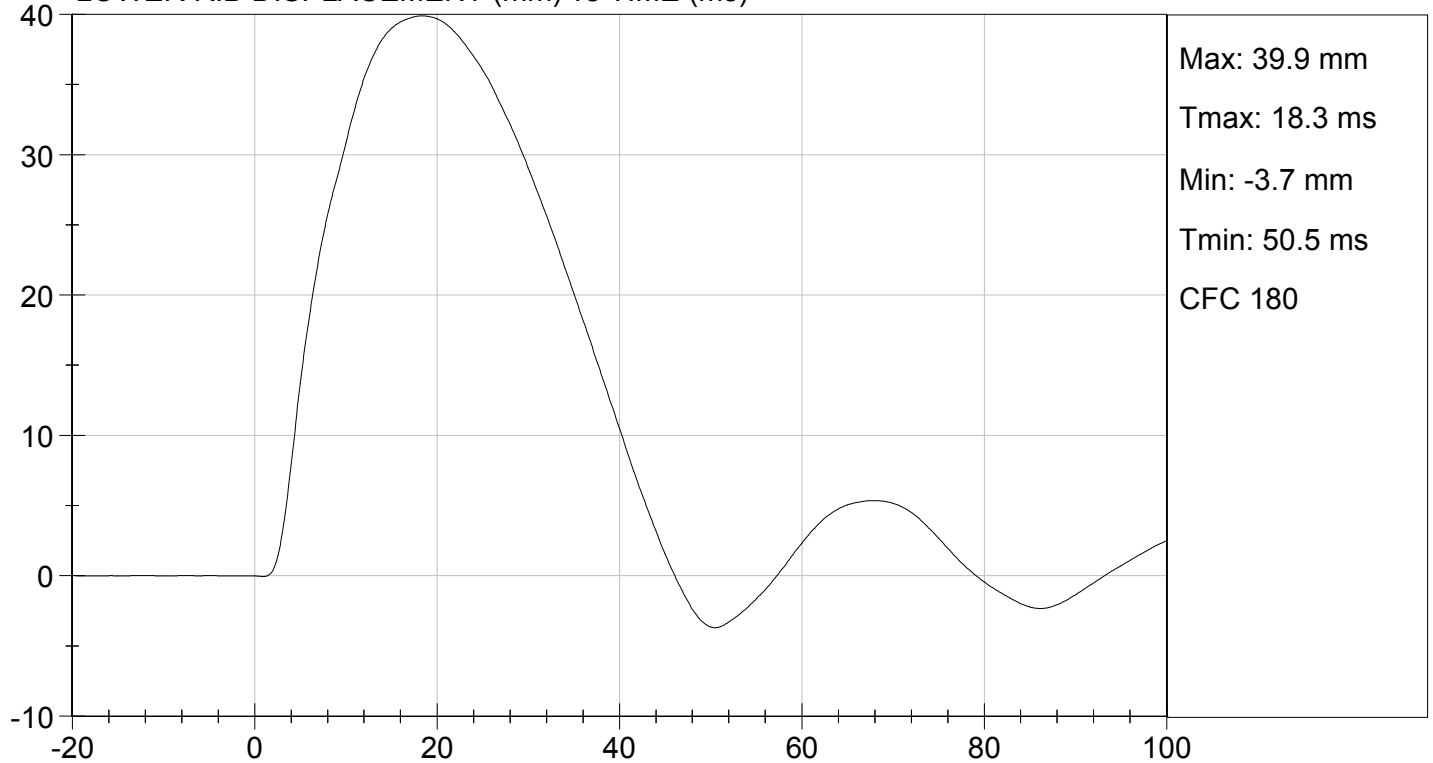




MIDDLE RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT (mm) vs TIME (ms)



**MGA RESEARCH CORPORATION**


**ABDOMEN TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

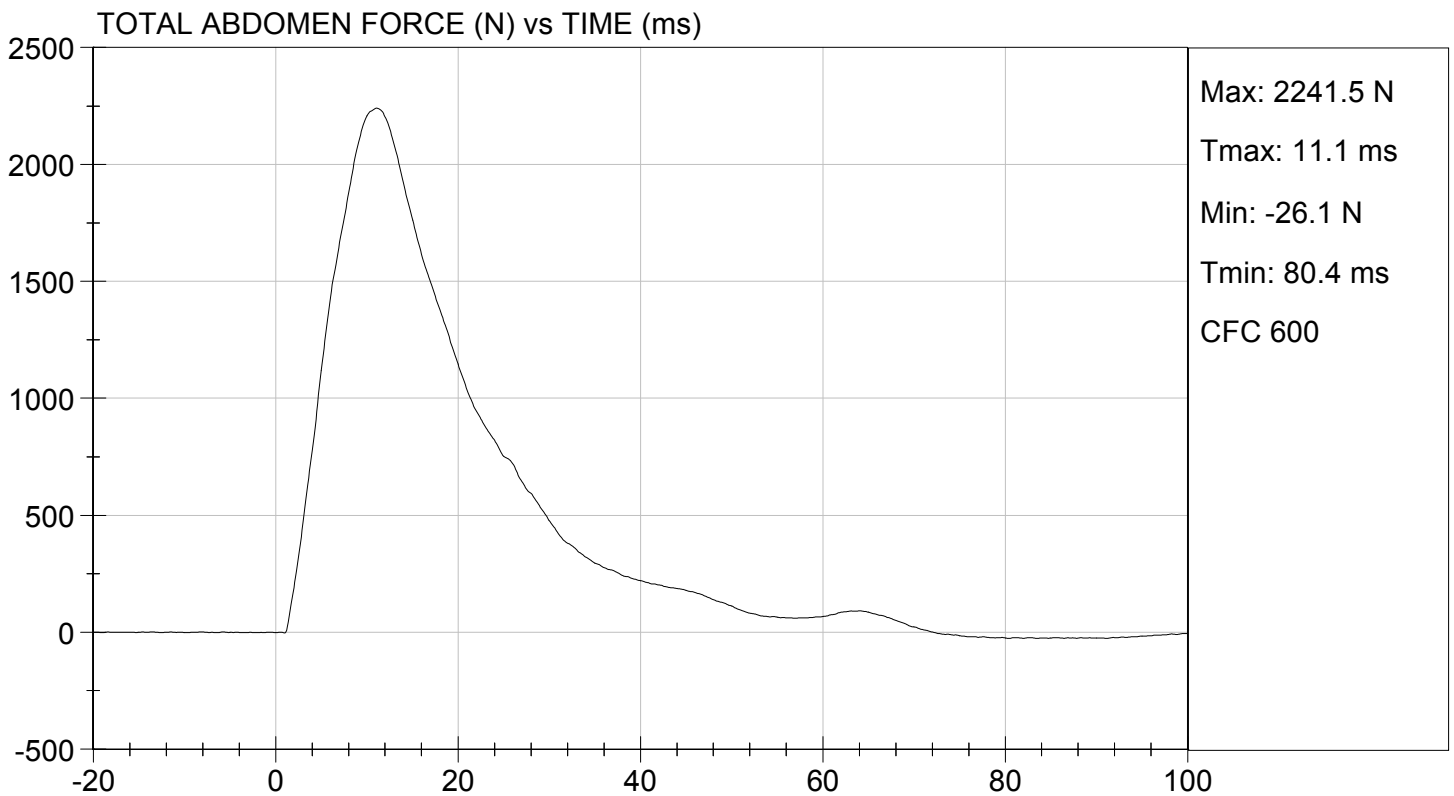
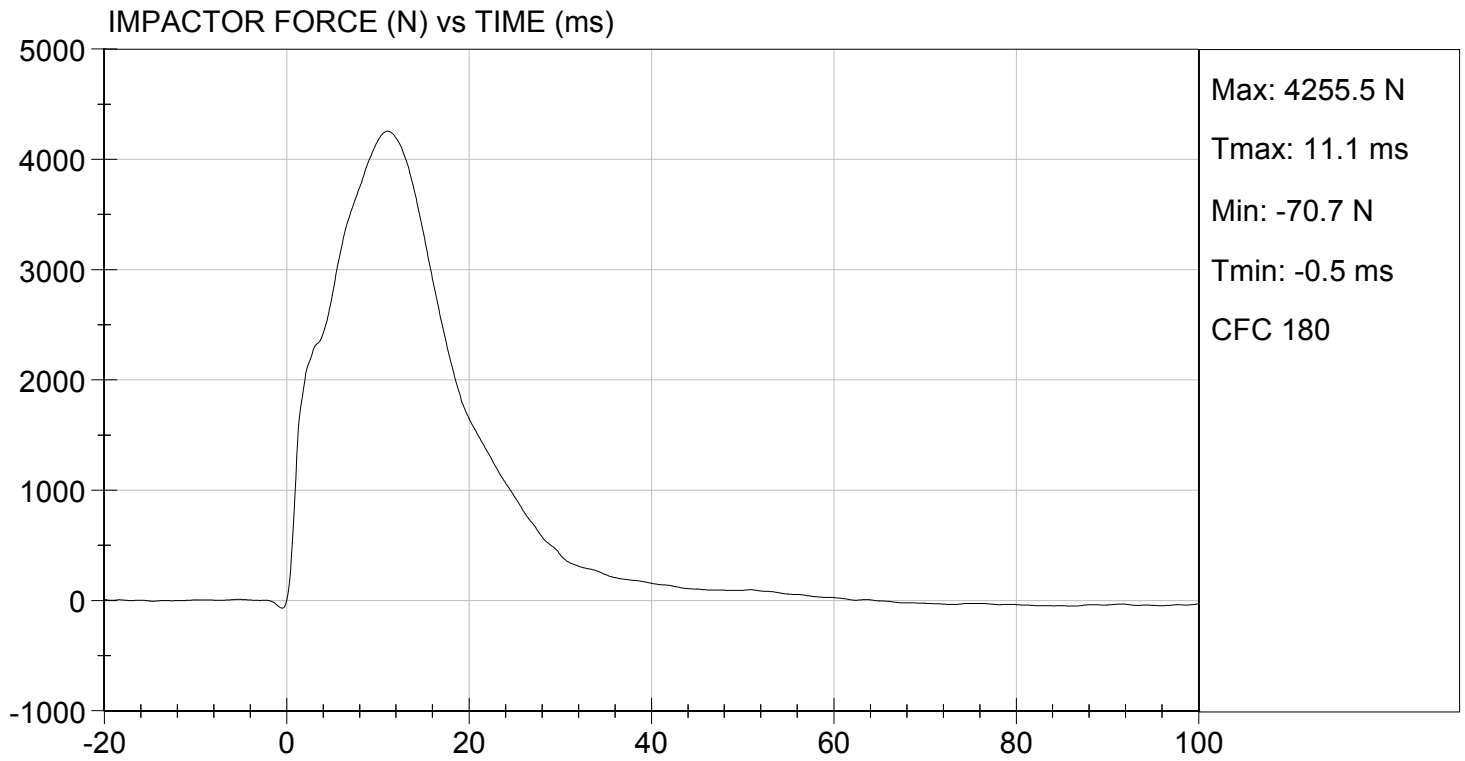
**Test I.D:** D142817

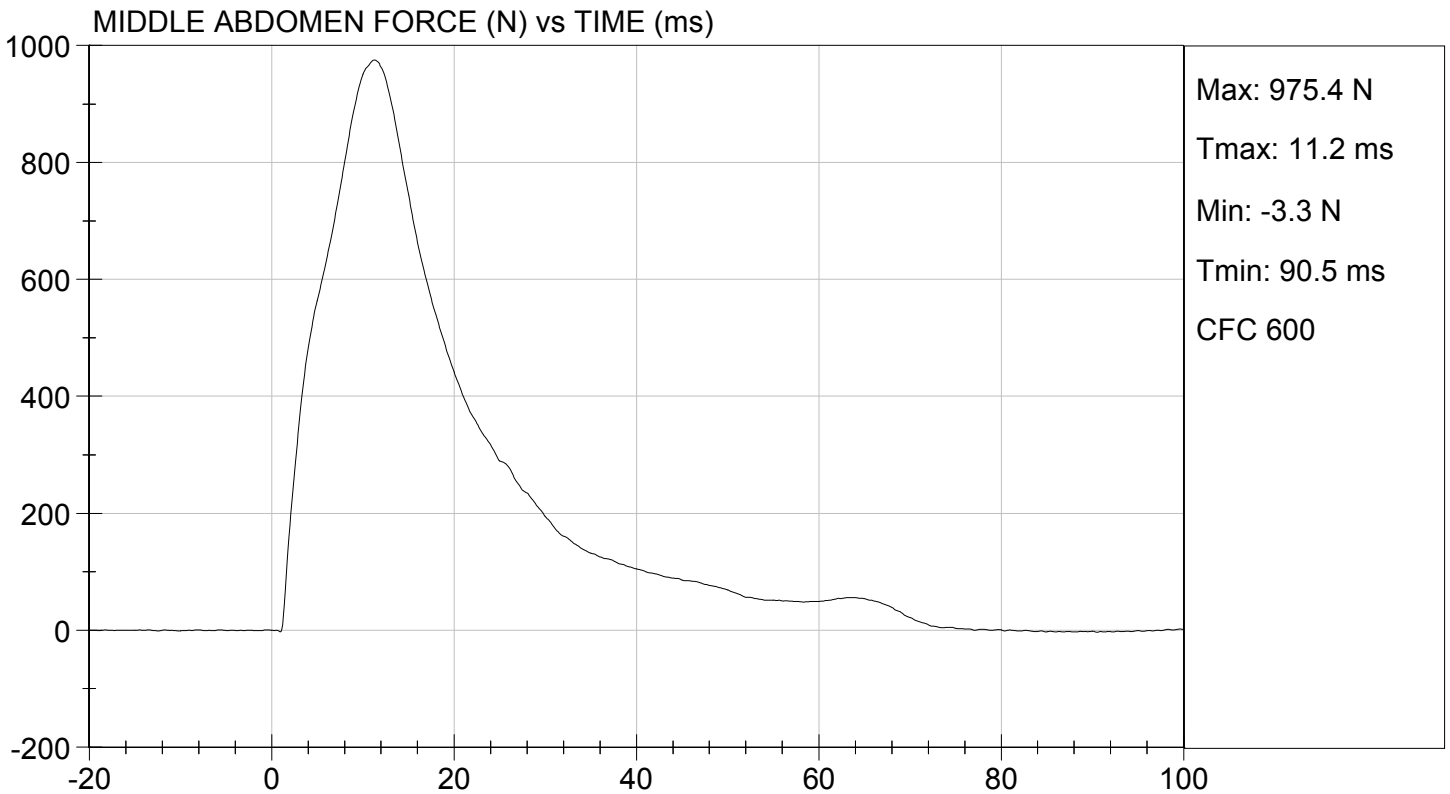
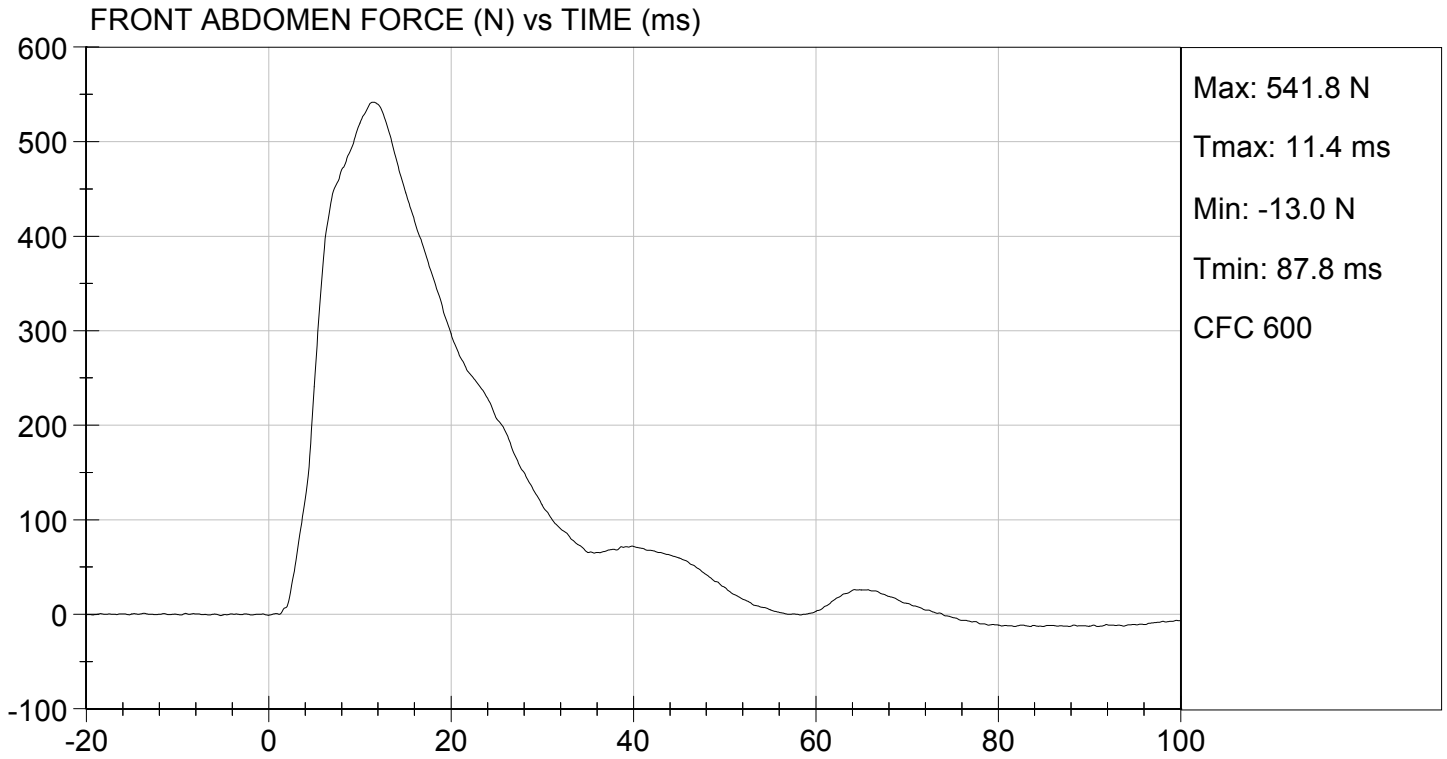
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Probe Speed	m/s	3.90 to 4.10	4.03	Pass
Maximum Impactor Force	N	4000 to 4800	4255	Pass
Time of Maximum Impactor Force	ms	10.6 to 13.0	11.1	Pass
Maximum Total Abdomen Force	N	2200 to 2700	2241	Pass
Time of Maximum Abdomen Force	ms	10.0 to 12.3	11.1	Pass
Overall Test Results				Pass

  
Laboratory Technician

08/11/2014  
Test Date

  
Approved By

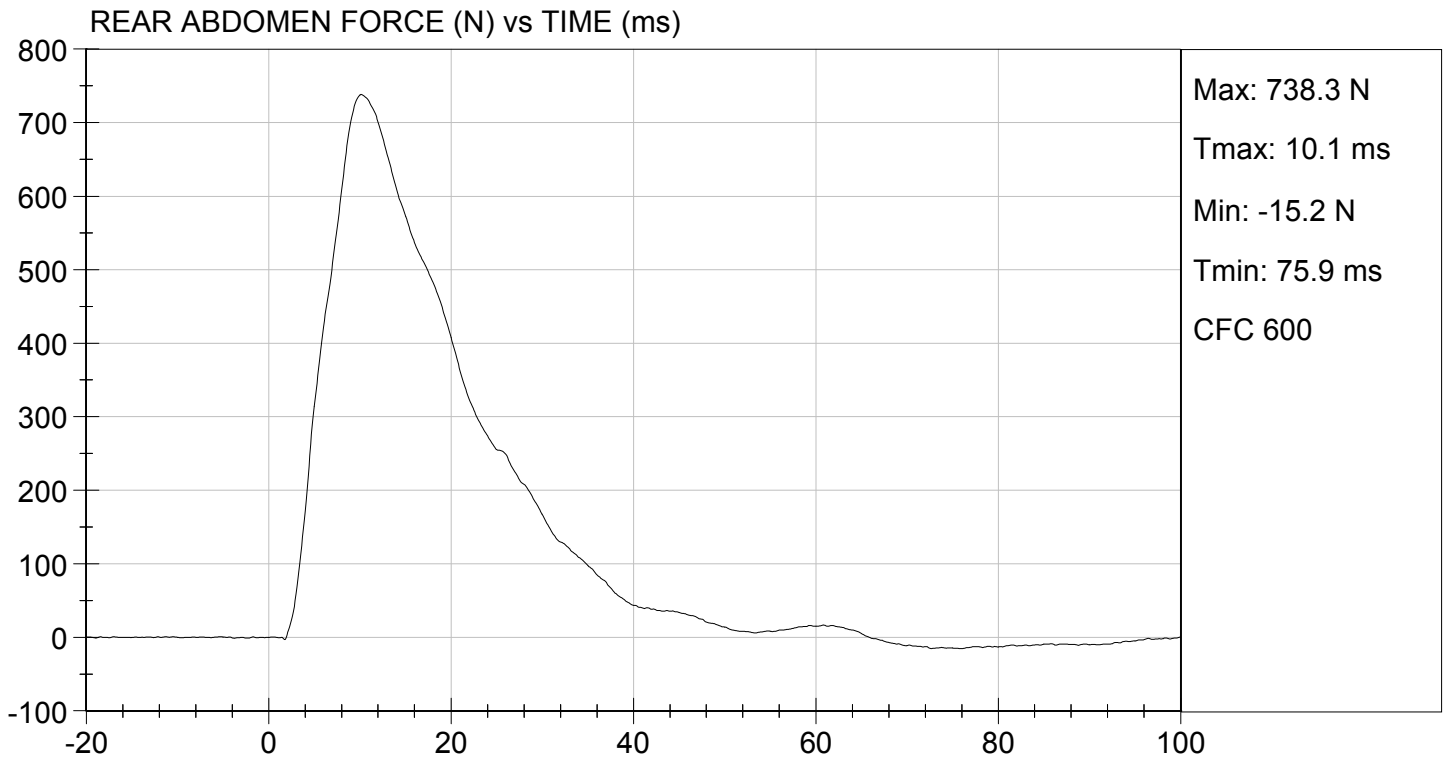






TEST DESC: ABDOMEN IMPACT  
VELOCITY: 13.23 ft/s, 4.03 m/s

TEST DATE: 08/11/2014  
TEST #: D142817



**MGA RESEARCH CORPORATION**  
**LUMBAR SPINE TEST**  
**ES-2re DUMMY**

**ATD Serial No:** 032

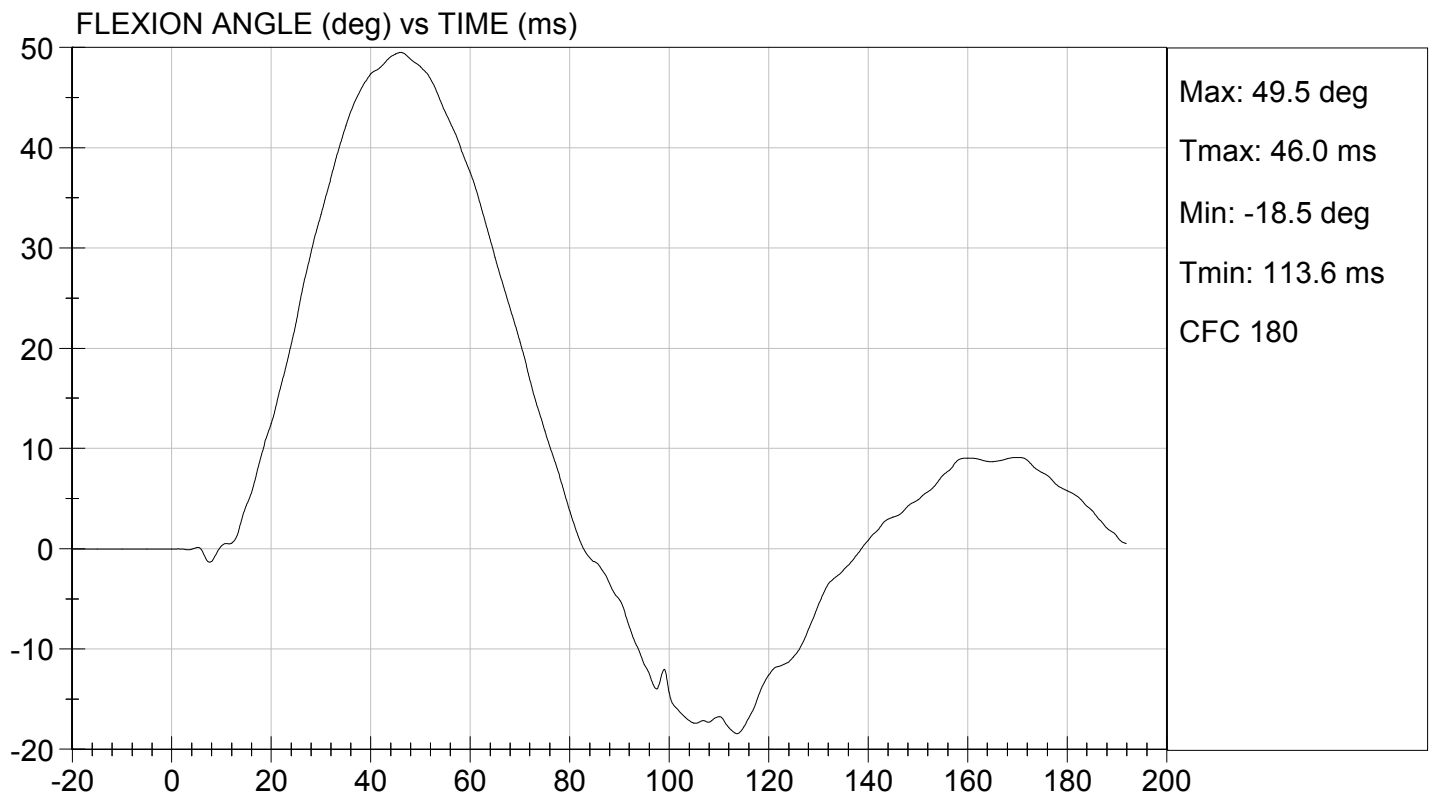
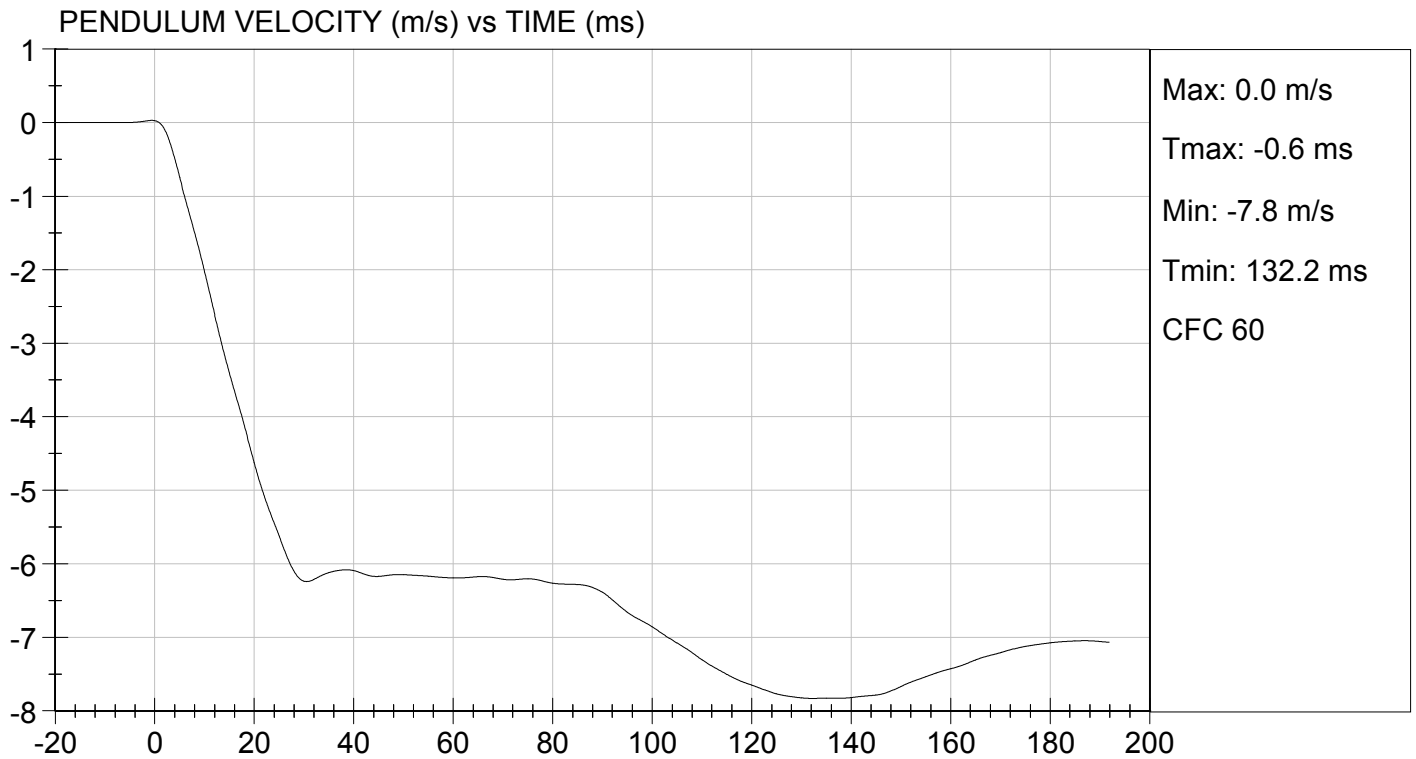
**Test I.D.:** D142818

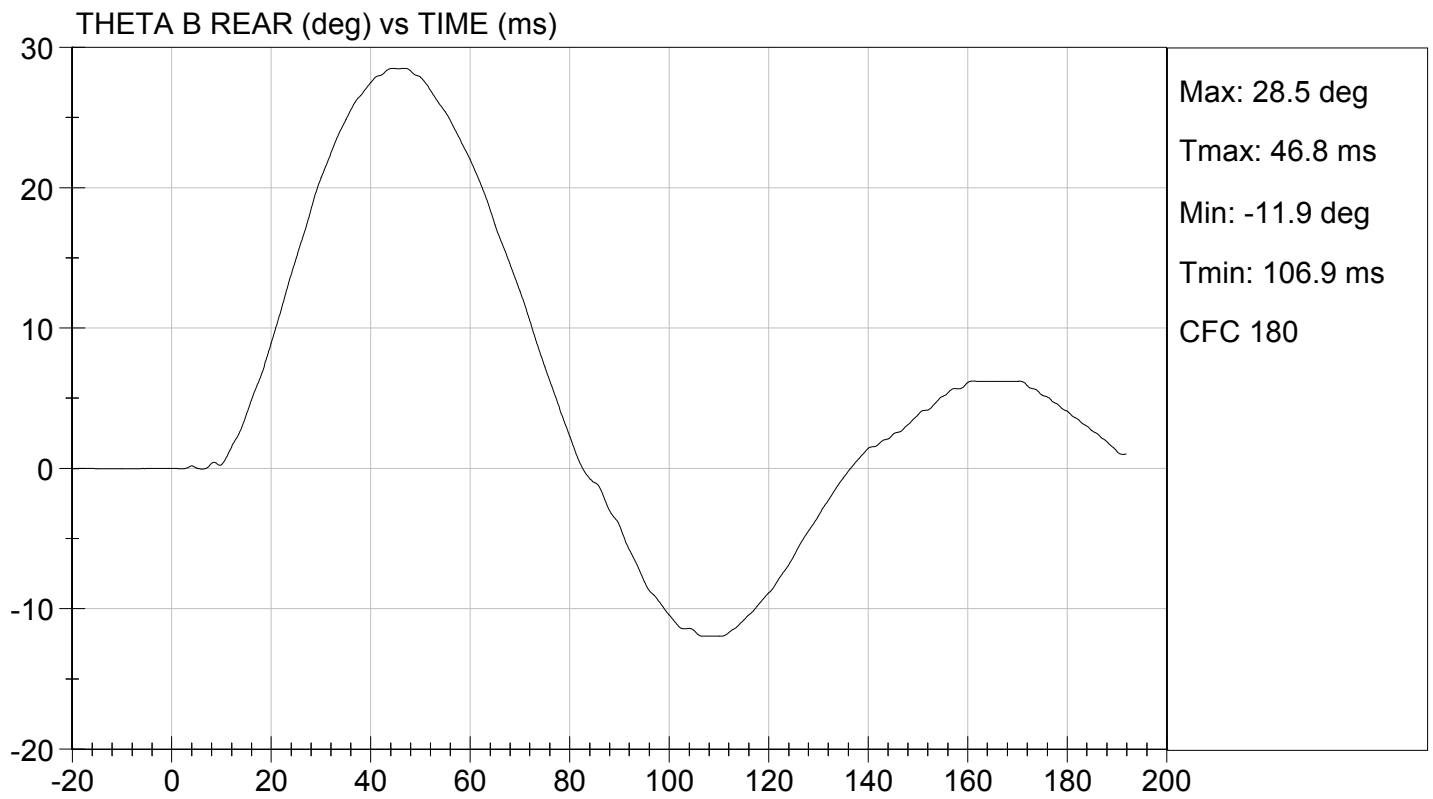
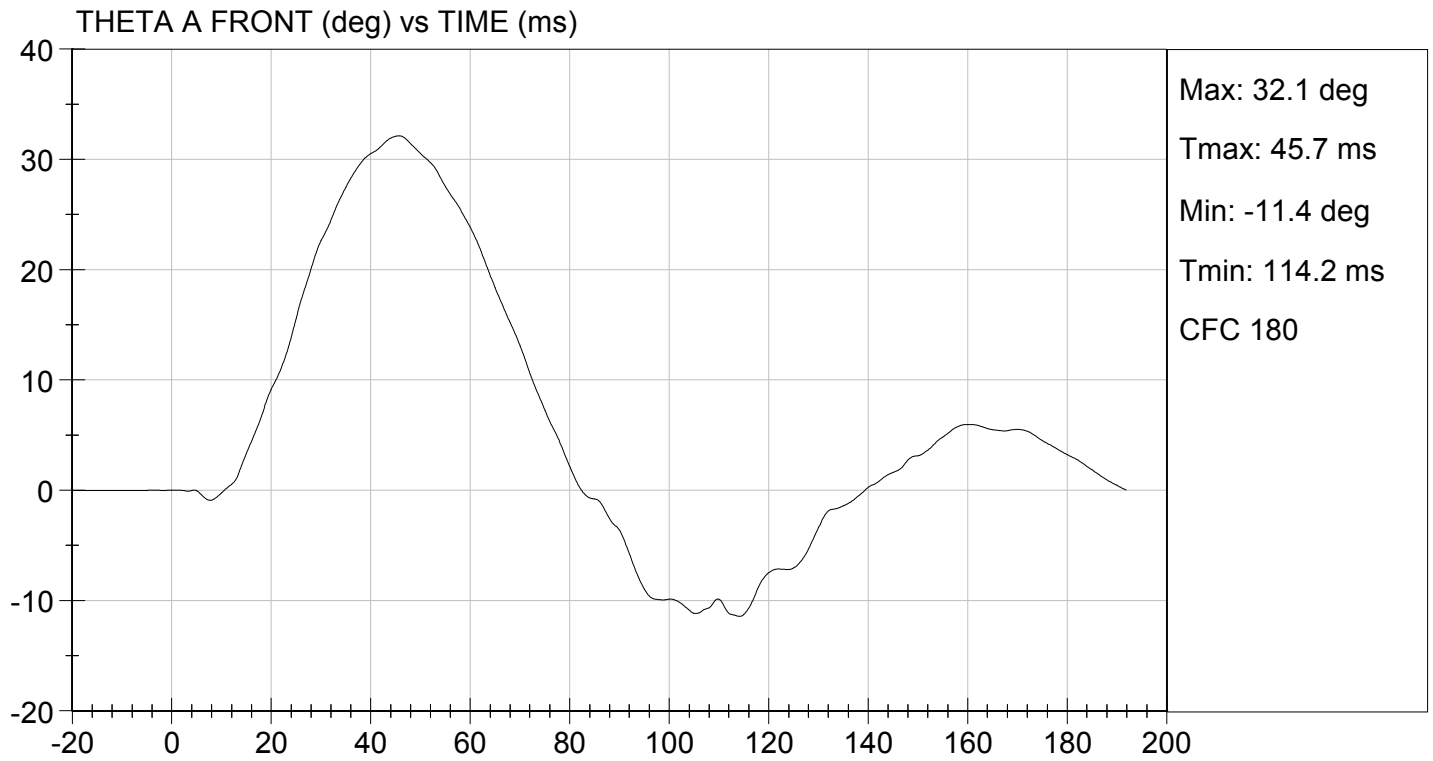
Tested Parameter	Units	Specification	Result	Pass/Fail	
Laboratory Temperature	deg C	20.6 to 22.2	21.1	Pass	
Laboratory Relative Humidity	%	10 to 70	52	Pass	
Pendulum Speed	m/s	5.95 to 6.15	6.12	Pass	
Pendulum Velocity	1 ms	m/s	-0.05 to 0.00	-0.01	Pass
	3.7 ms	m/s	-0.425 to -0.24	-0.418	Pass
	27 ms	m/s	-6.50 to -5.80	-5.97	Pass
	30 ms	m/s	>= -6.50	-6.24	Pass
Maximum Flexion Angle	deg	45.0 to 55.0	49.5	Pass	
Time of Maximum Flexion Angle	ms	39.0 to 53.0	46.0	Pass	
Headform Rotation Decay to Initial Position	ms	37 to 57	47	Pass	
<b>Overall Results</b>				<b>Pass</b>	

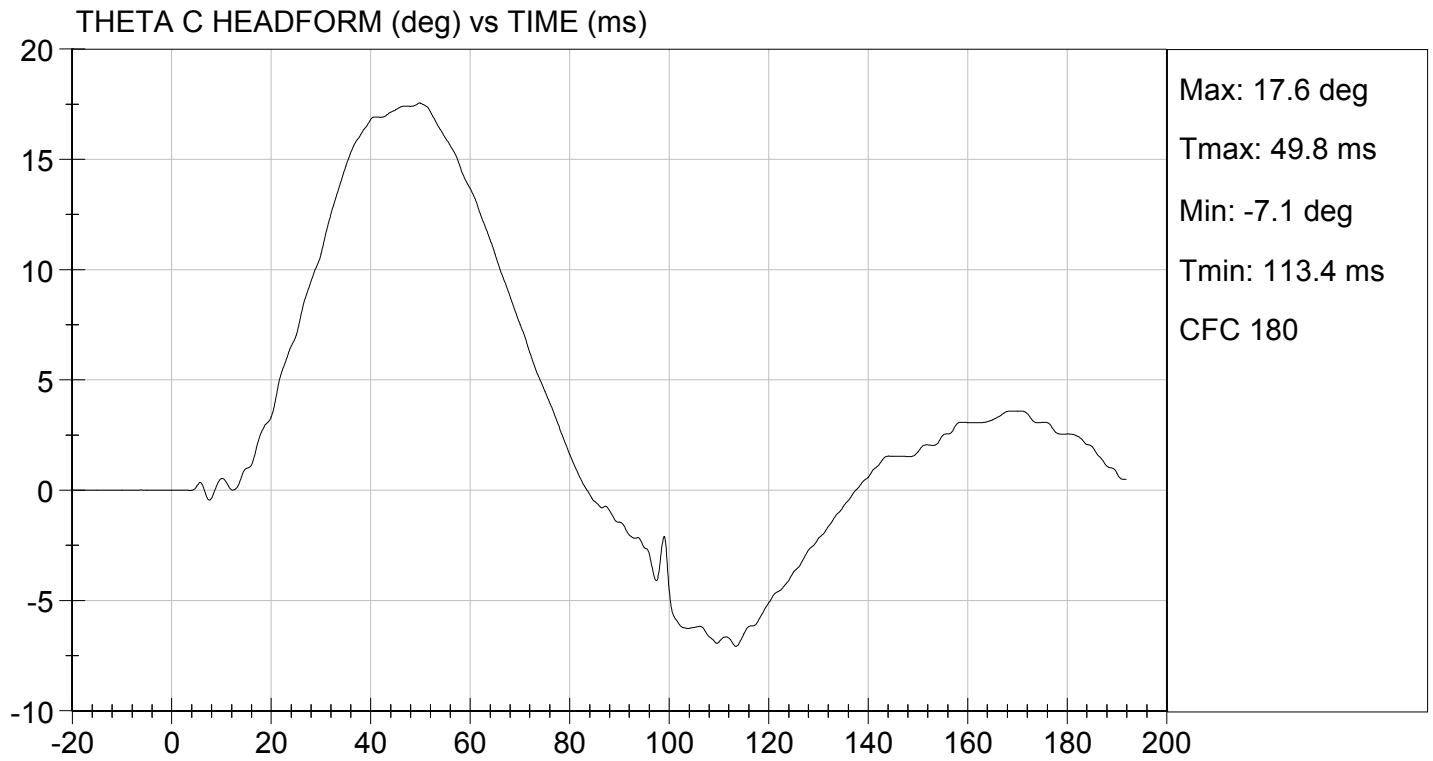
  
 Laboratory Technician

08/11/2014  
 Test Date

  
 Approved By







**MGA RESEARCH CORPORATION**

**PELVIS TEST**

**ES-2re DUMMY**

**ATD Serial No:** 032

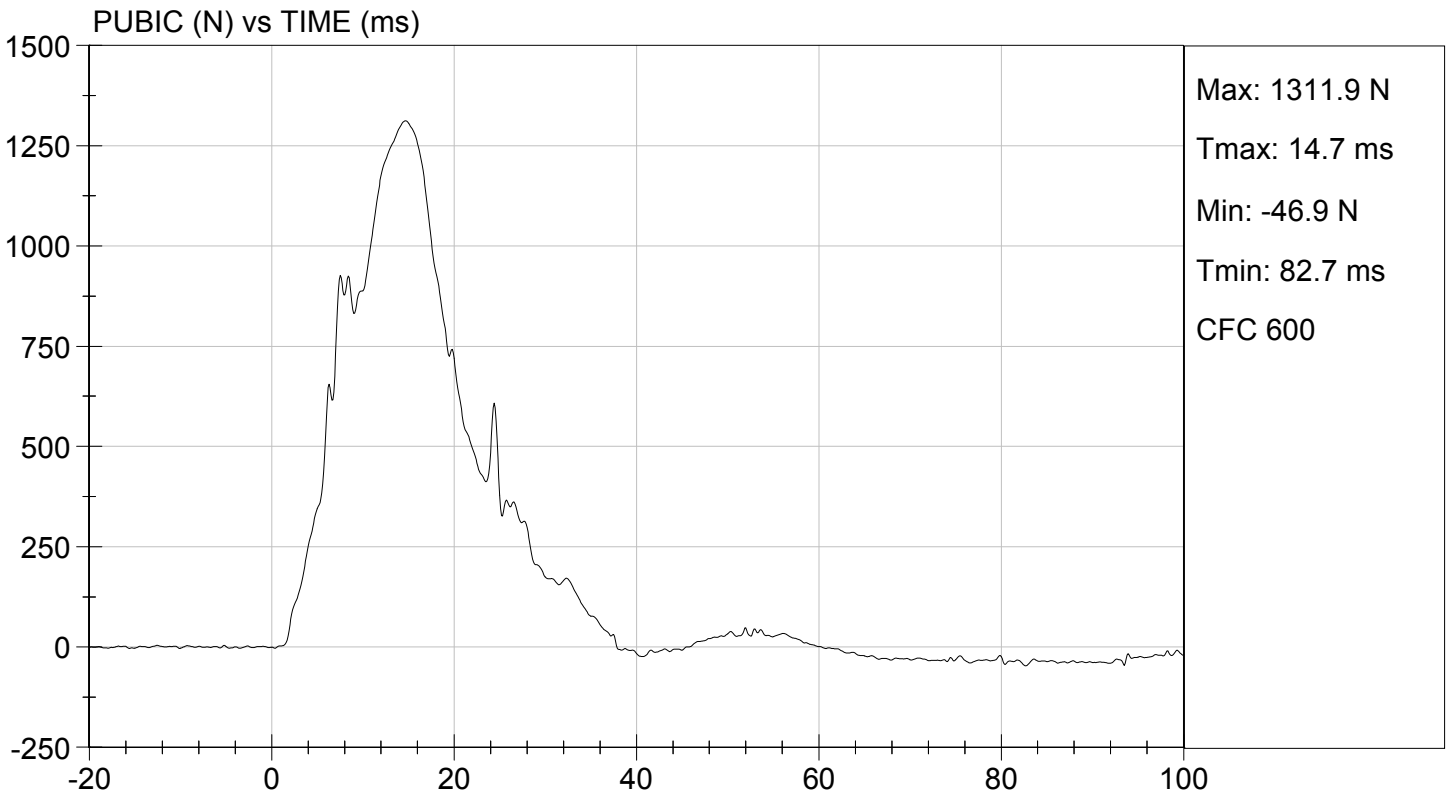
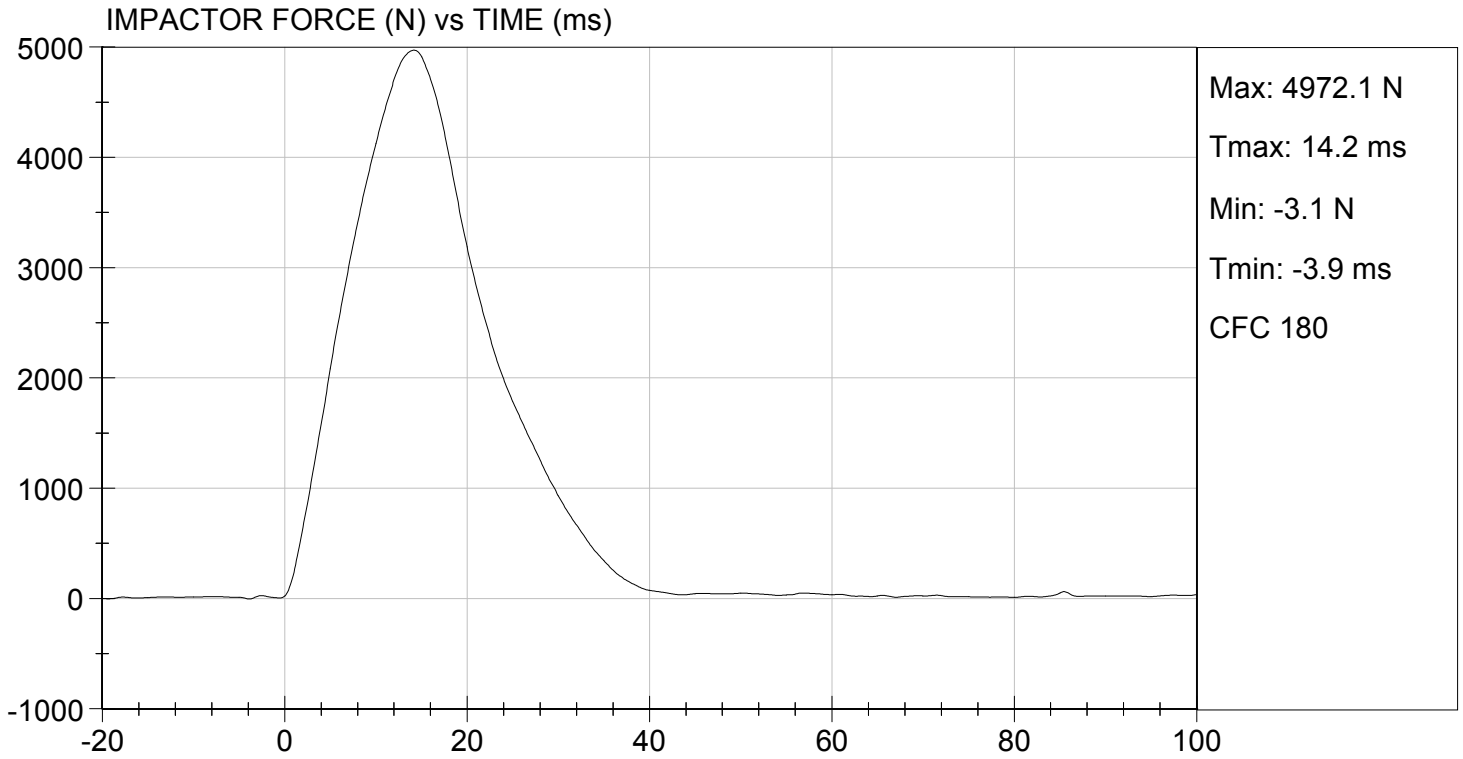
**Test I.D:** D142819

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	48	Pass
Probe Speed	m/s	4.20 to 4.40	4.40	Pass
Maximum Impactor Force	N	4700 to 5400	4972	Pass
Time of Maximum Impactor Force	ms	11.8 to 16.1	14.2	Pass
Maximum Pubic Force	N	1230 to 1590	1312	Pass
Time of Maximum Pubic Force	ms	12.2 to 17.0	14.7	Pass
Overall Test Results				Pass

Jessica Gall  
Laboratory Technician

08/11/2014  
Test Date

David Winkelbauer  
Approved By



**SID-IIsD External Measurements**  
**SN: 296**

<b>No.</b>	<b>Name</b>	<b>Spec. (mm)</b>	<b>Result</b>	<b>Pass/Fail</b>
<b>A</b>	Sitting Height	772 - 788	784	Pass
<b>B</b>	Shoulder Pivot Height	437 - 453	442	Pass
<b>C</b>	H-point Height	79 - 89	83	Pass
<b>D</b>	H-point from Seatback	141 - 151	145	Pass
<b>E</b>	Shoulder Pivot from Backline	97 - 107	99	Pass
<b>F</b>	Thigh Clearance	119 - 135	121	Pass
<b>G</b>	Head Breadth	140 - 148	142	Pass
<b>H</b>	Head Back from Backline	40 - 46	45	Pass
<b>I</b>	Head Depth	178 - 188	180	Pass
<b>J</b>	Head Circumference	541 - 551	548	Pass
<b>K</b>	Buttock to Knee Length	514 - 540	535	Pass
<b>L</b>	Popliteal Height	343 - 369	358	Pass
<b>M</b>	Knee Pivot to Floor Height	392 - 409	404	Pass
<b>N</b>	Buttock Popliteal Length	416 - 442	435	Pass
<b>O</b>	Chest Depth w/o Jacket	195 - 211	206	Pass
<b>P</b>	Foot Length	216 - 232	219	Pass
<b>Q</b>	Hip Breadth (w/ pelvic plugs)	313 - 323	316	Pass
<b>R</b>	Arm Length	249 - 259	250	Pass
<b>S</b>	Knee Joint to Seatback	477 - 493	481	Pass
<b>V</b>	Shoulder Width	341 - 357	346	Pass
<b>W</b>	Foot Width	78 - 94	85	Pass
<b>Y</b>	Chest Circumference w/ jacket	851 - 881	870	Pass
<b>Z</b>	Waist Circumference	761 - 791	772	Pass

**MGA RESEARCH CORPORATION**  
**HEAD DROP TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

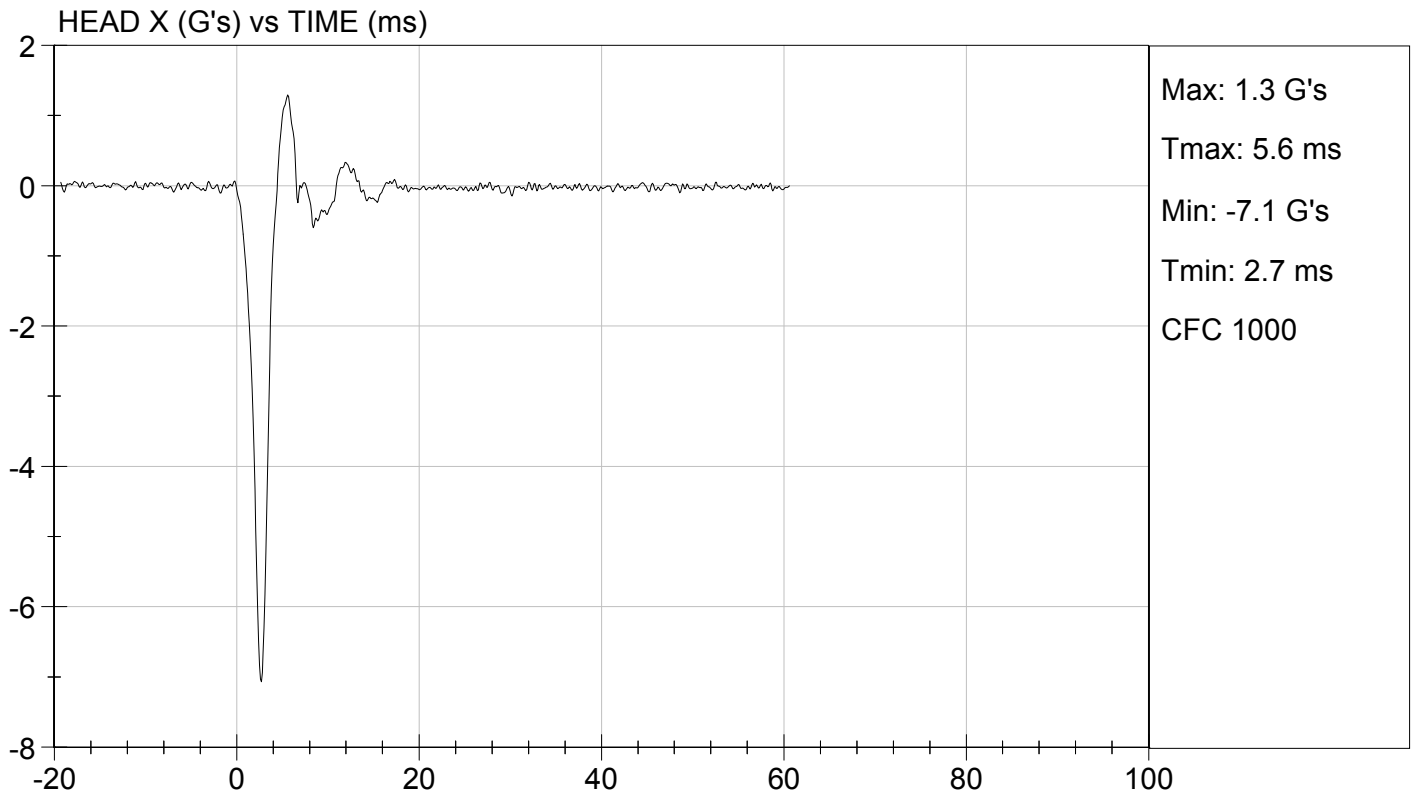
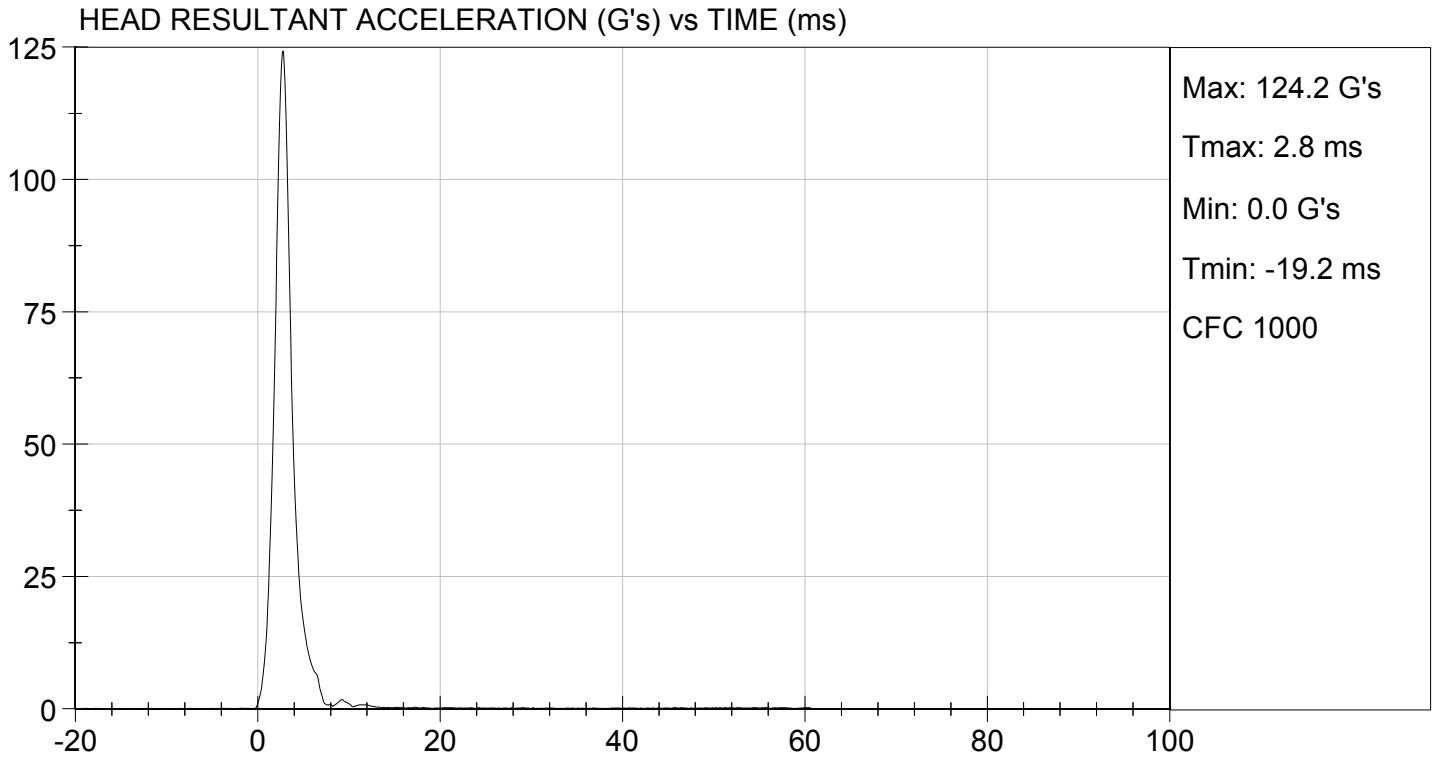
Test ID: D142601

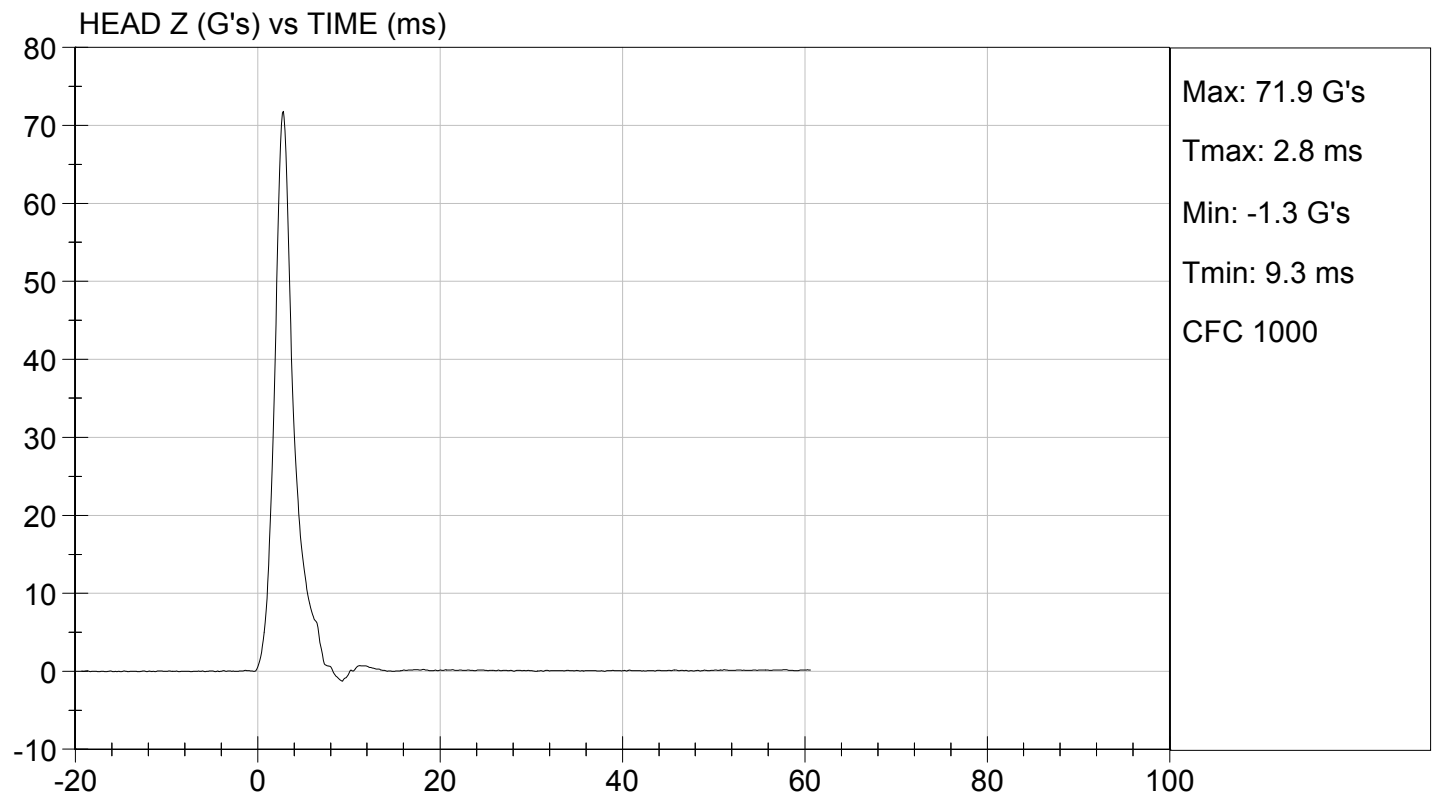
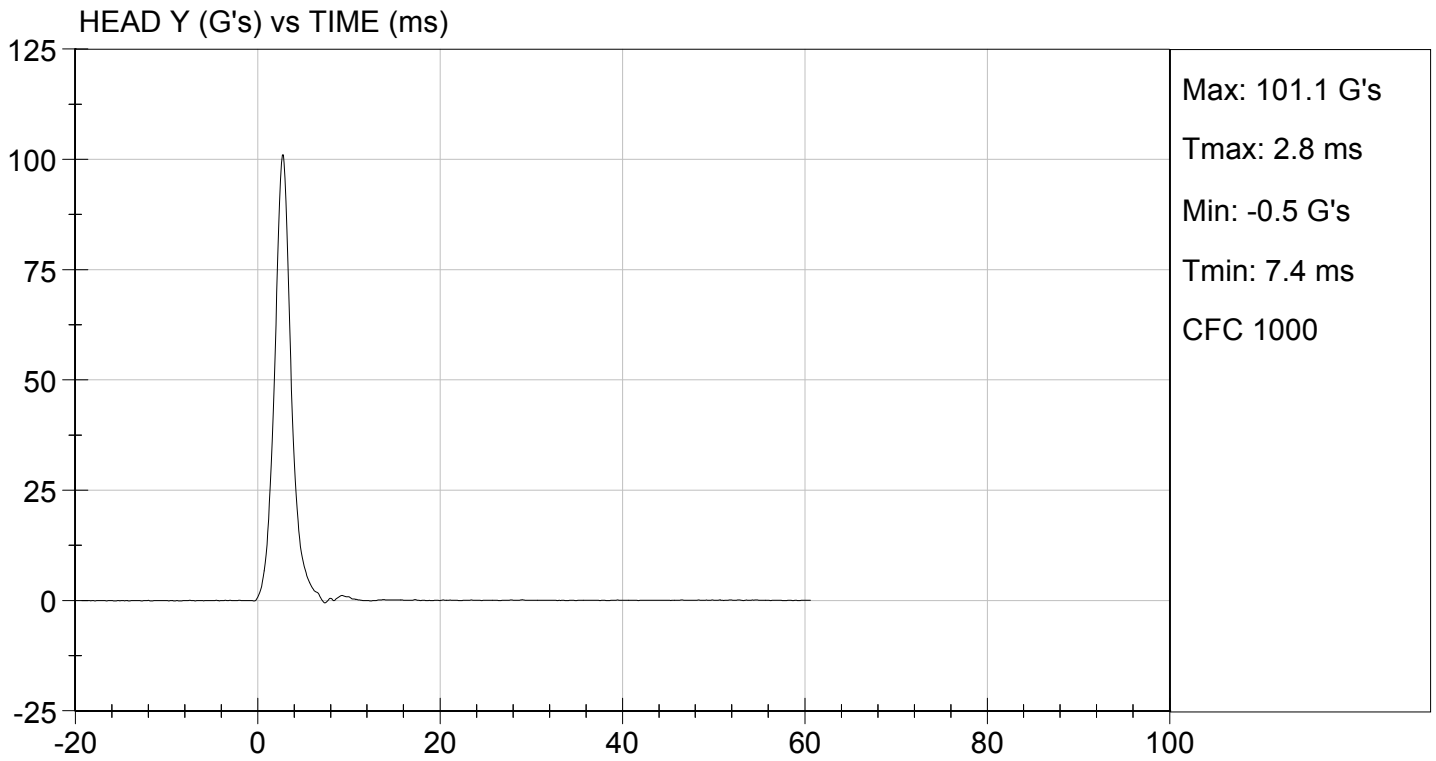
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Peak Resultant Acceleration	G's	115 to 137	124	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-7	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

*Jessica Hall*  
 Laboratory Technician

07/24/2014  
 Test Date

*David Winkelbauer*  
 Approved By





**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

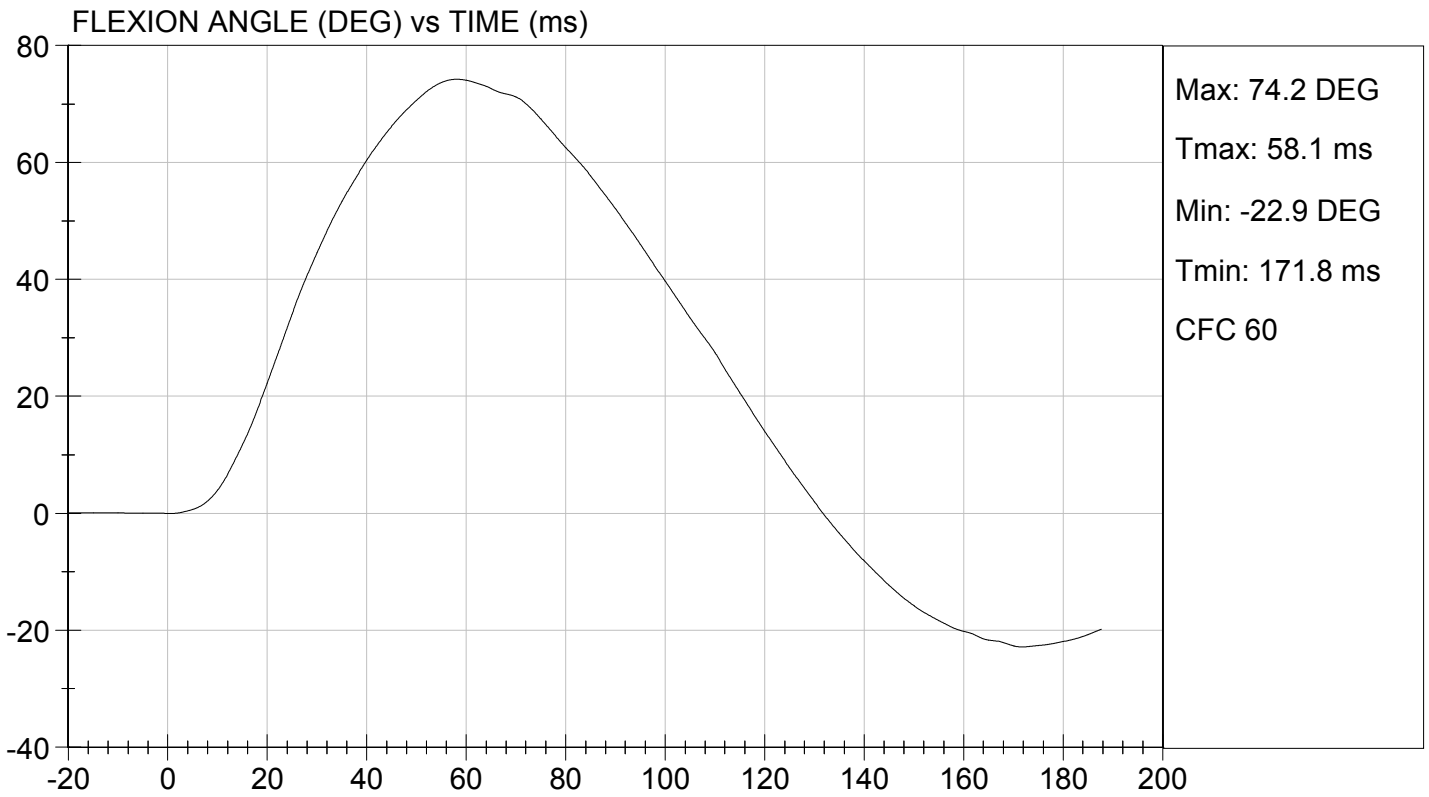
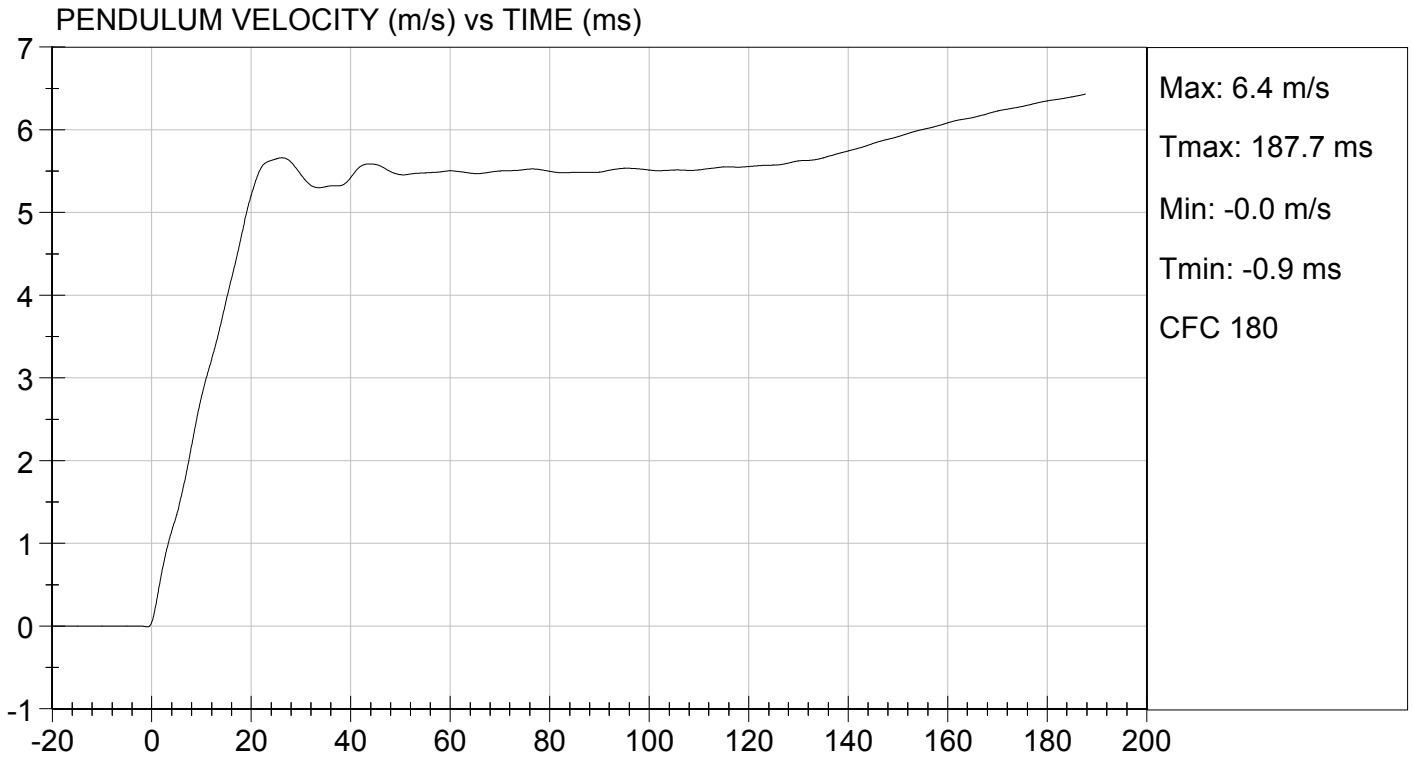
**Test I.D.:** D142602

Tested Parameter	Units	Specification	Result	Pass/Fail	
Temperature	deg C	20.6 to 22.2	21.3	Pass	
Humidity	%	10 to 70	46	Pass	
Impact Velocity	m/s	5.51 to 5.63	5.58	Pass	
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.78	Pass
	15 ms	m/s	3.30 to 4.10	3.95	Pass
	20 ms	m/s	4.40 to 5.40	5.21	Pass
	25 ms	m/s	5.40 to 6.10	5.65	Pass
	25-100 ms	m/s	5.50 to 6.20	5.66	Pass
Maximum D-Plane Rotation	deg	71 to 81	74	Pass	
Time of Maximum D-Plane Rotation	ms	50 to 70	58	Pass	
Maximum Occipital Condyle Moment	Nm	-44 to -36	-43	Pass	
Time of Moment Decay to 0 Nm	ms	102 to 126	115	Pass	
<b>Overall Test Results</b>				<b>Pass</b>	

Jessica Hall  
Laboratory Technician

07/24/2014  
Test Date

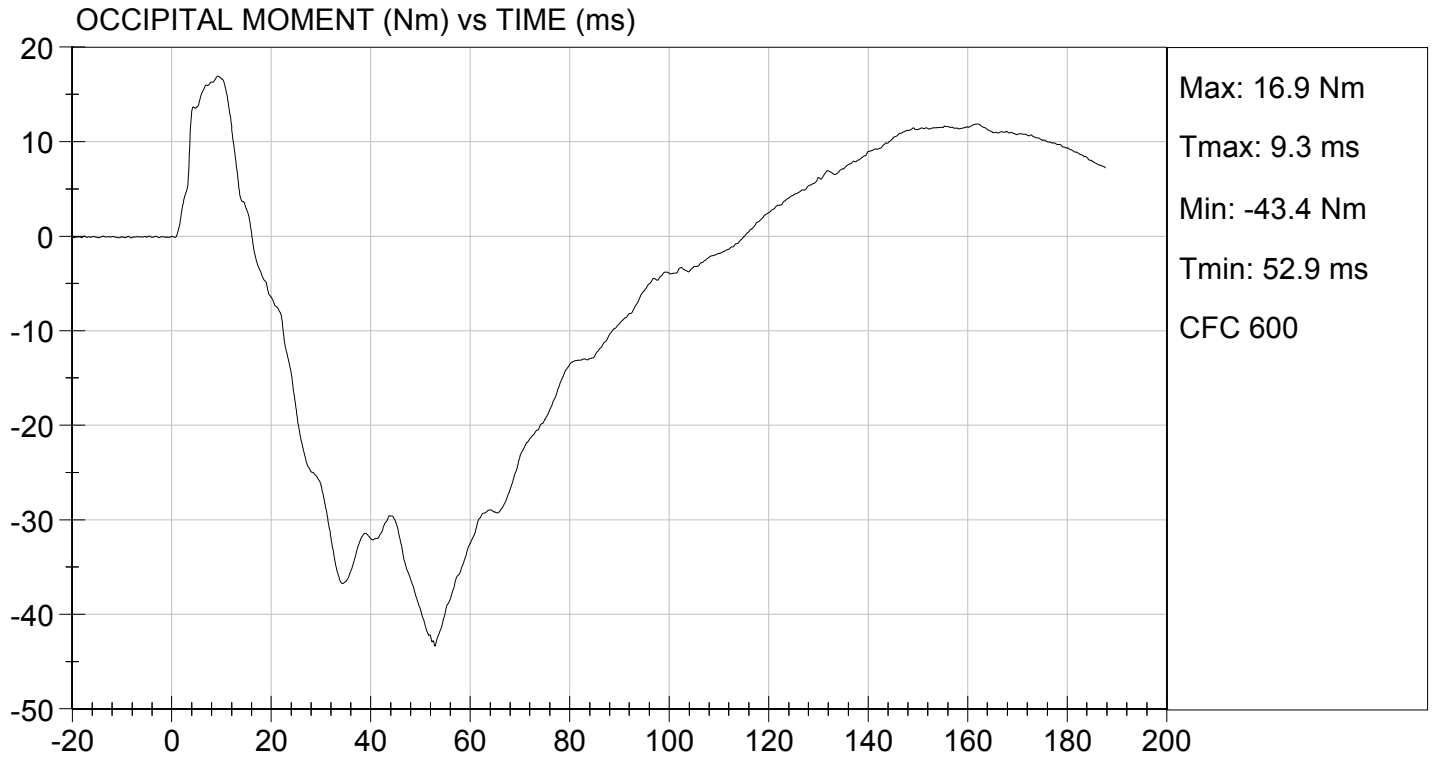
David Winkelbauer  
Approved By





TEST DESC: NECK BENDING  
VELOCITY: 18.32 ft/s, 5.58 m/s

TEST DATE: 07/24/2014  
TEST #: D142602



**MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

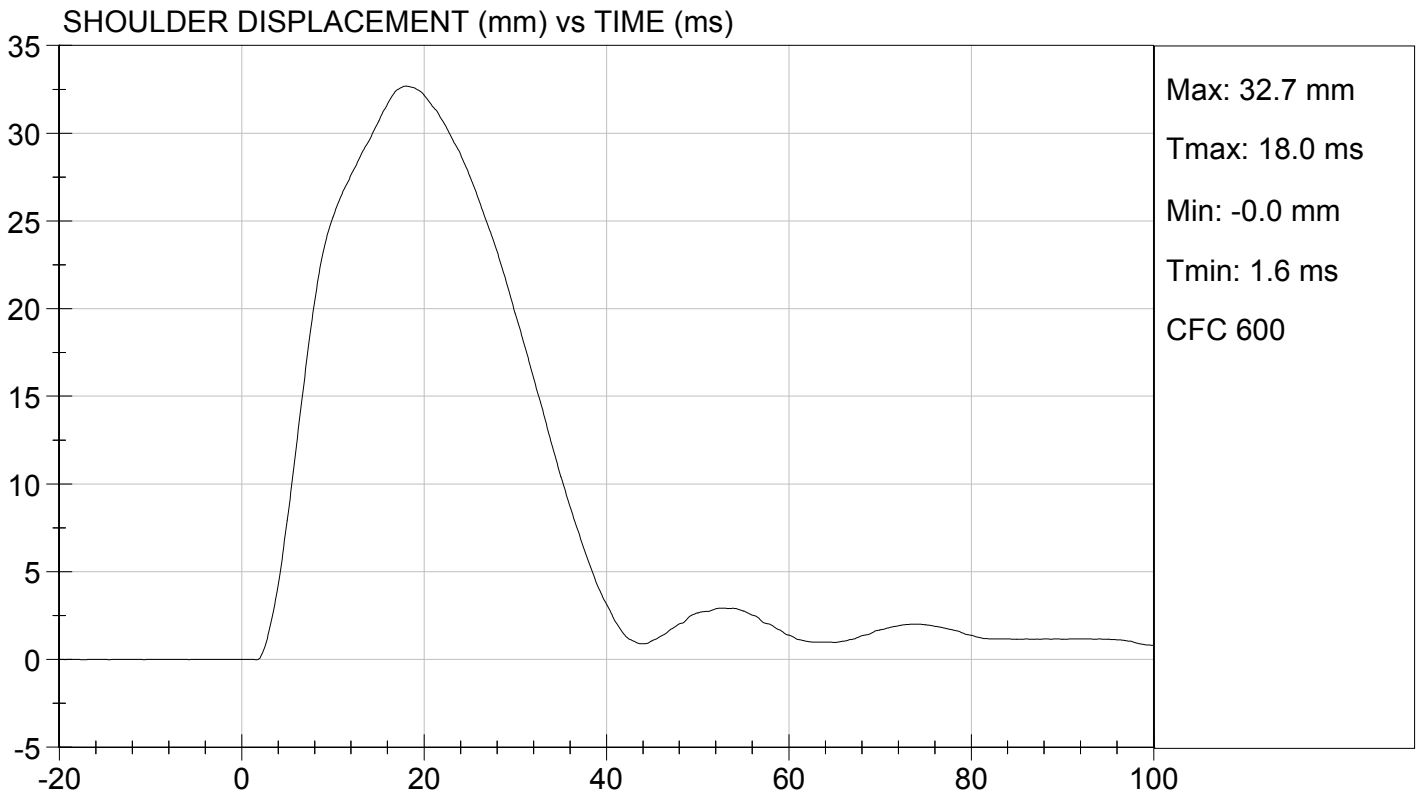
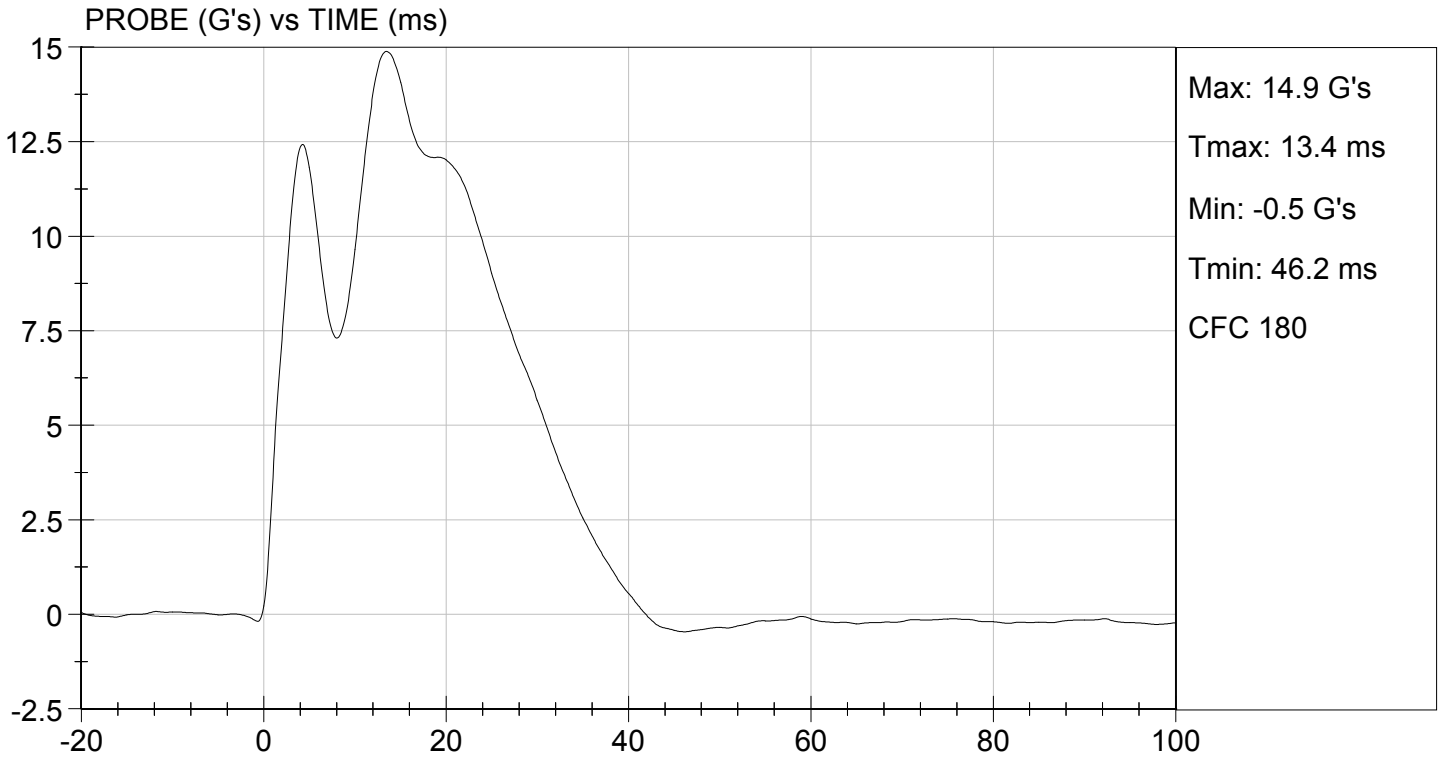
**Test ID:** D142603

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.4	Pass
Laboratory Relative Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	33	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	19	Pass
Overall Test Results				Pass

Jessica Gall  
Laboratory Technician

07/24/2014  
Test Date

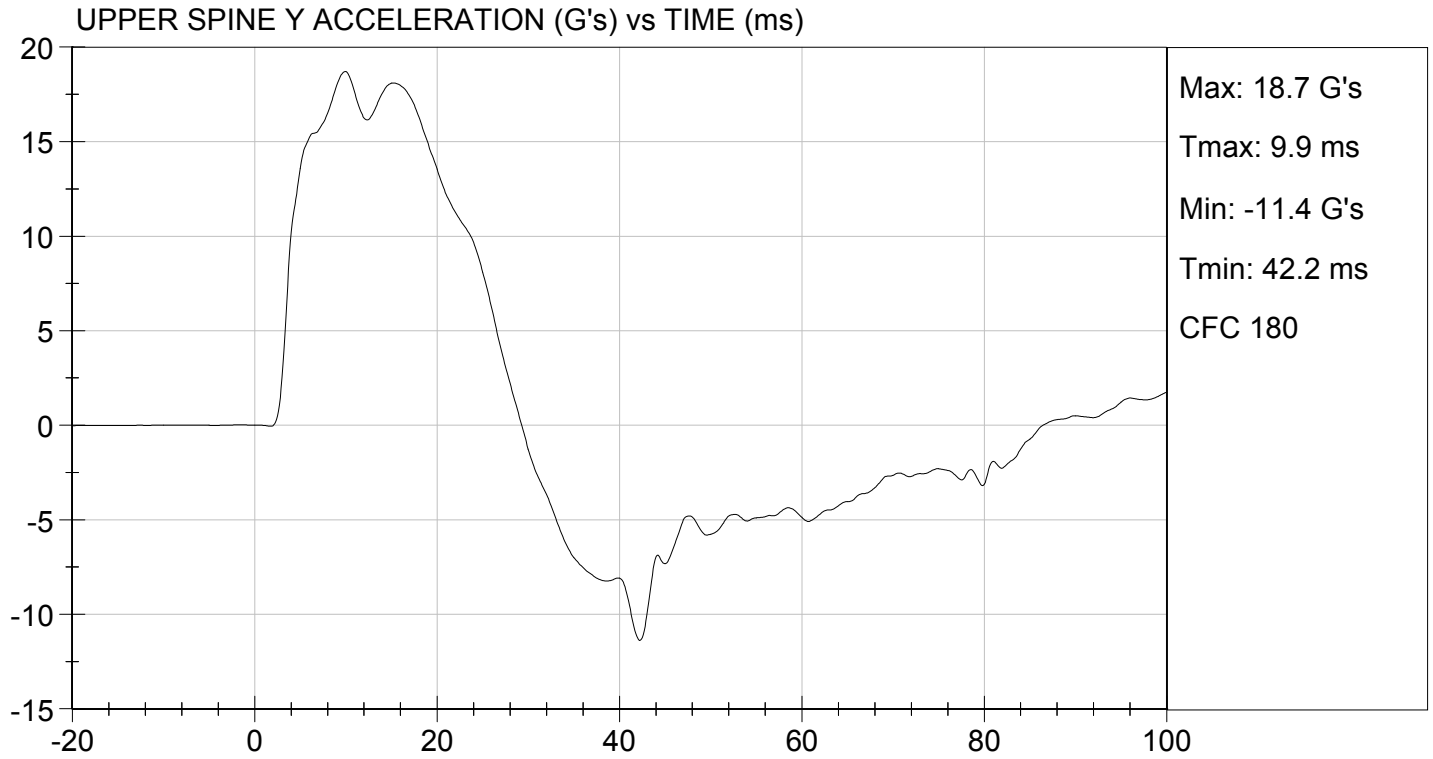
David Winkelbauer  
Approved By





TEST DESC: SHOULDER IMPACT  
VELOCITY: 13.89 ft/s, 4.23 m/s

TEST DATE: 07/24/2014  
TEST #: D142603



**MGA RESEARCH CORPORATION  
THORAX (WITH ARM) IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

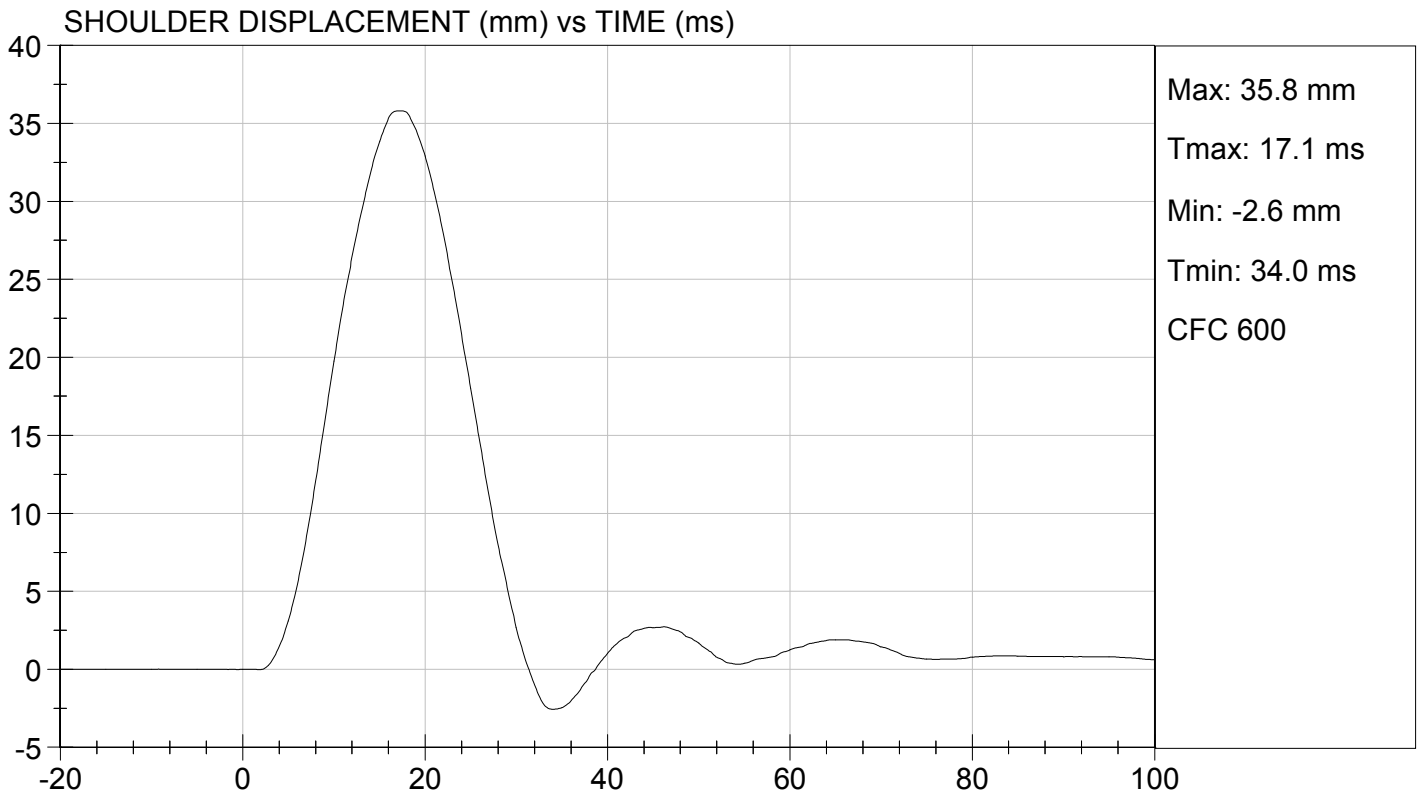
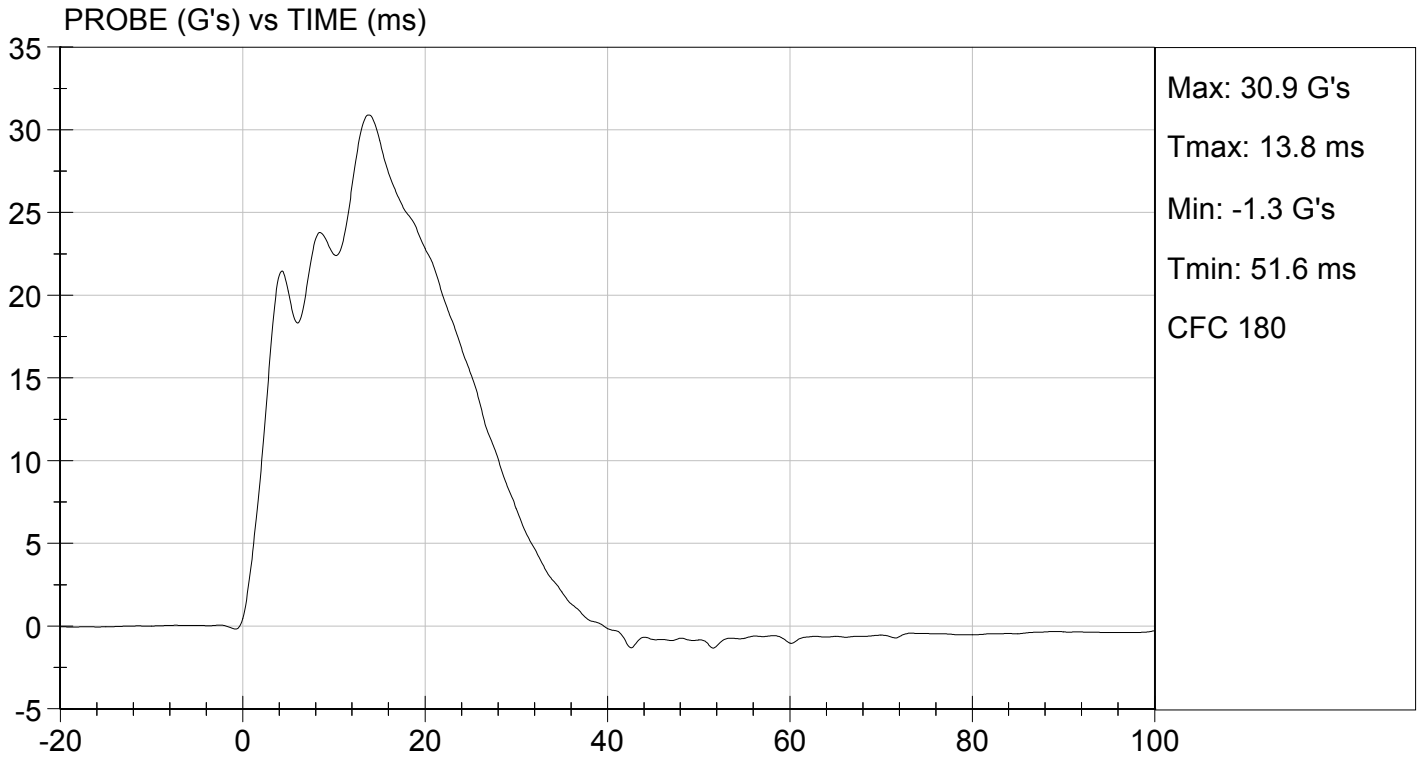
**Test I.D.:** D142604

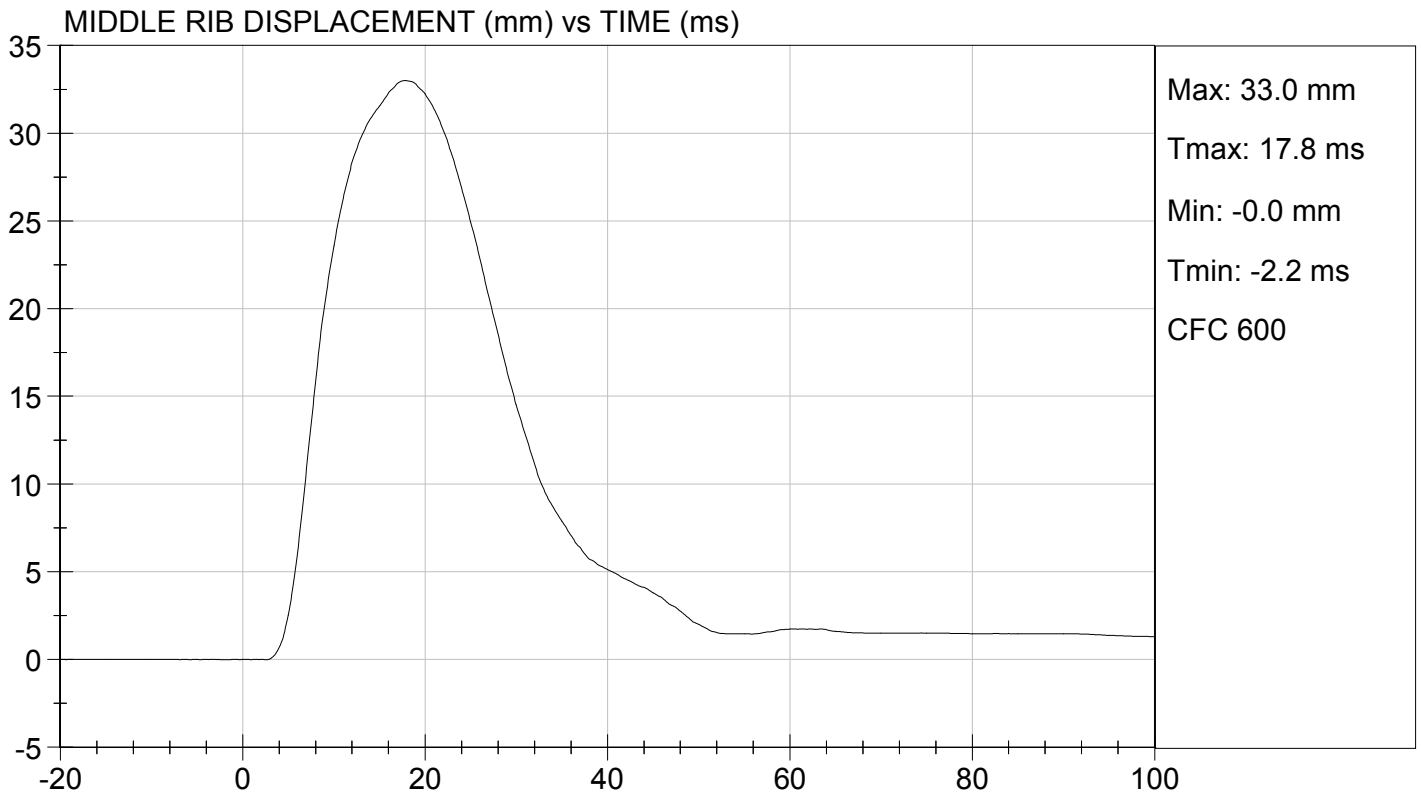
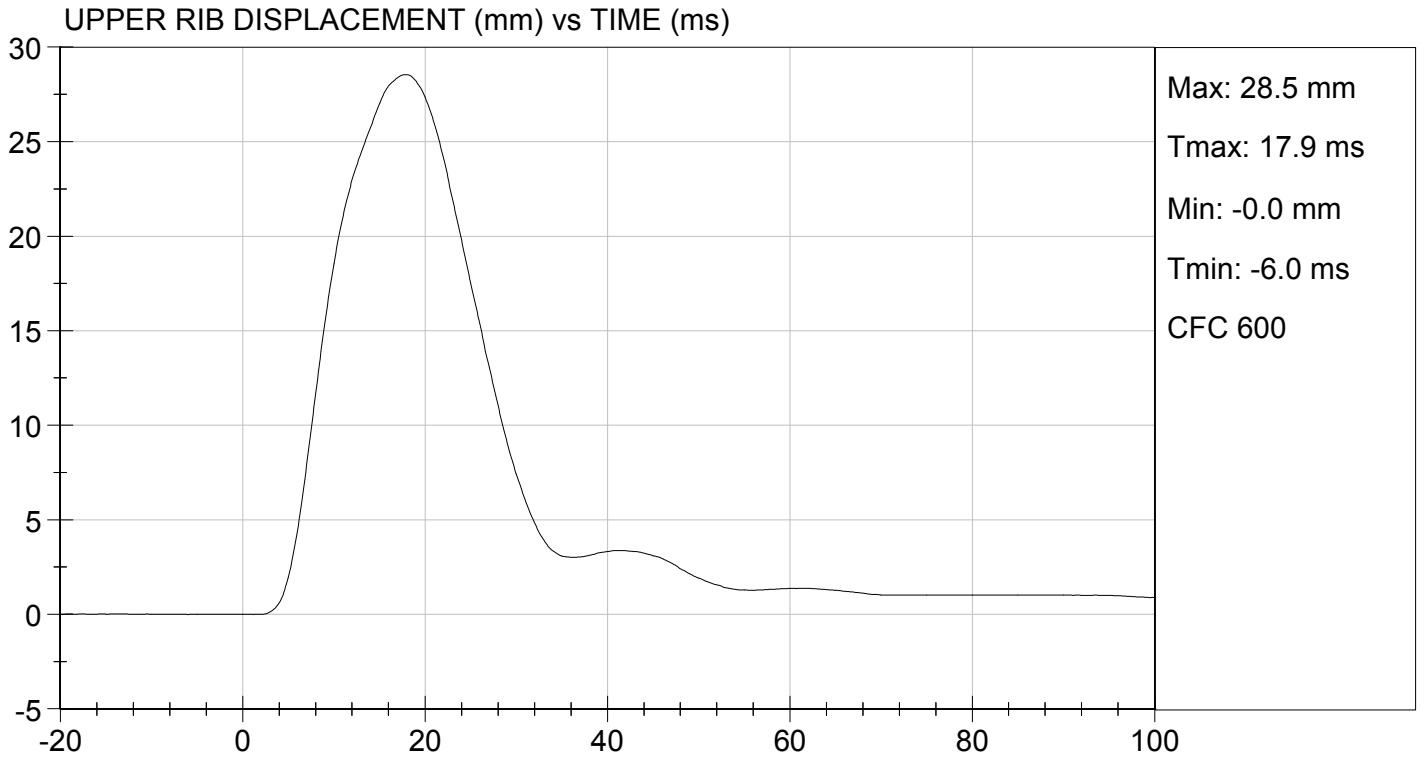
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	6.60 to 6.80	6.68	Pass
Maximum Probe Acceleration	G's	30 to 36	31	Pass
Shoulder Displacement	mm	31 to 40	36	Pass
Upper Rib Displacement	mm	25 to 32	29	Pass
Middle Rib Displacement	mm	30 to 36	33	Pass
Lower Rib Displacement	mm	32 to 38	35	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	37	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	30	Pass
<b>Overall Test Results</b>				<b>Pass</b>

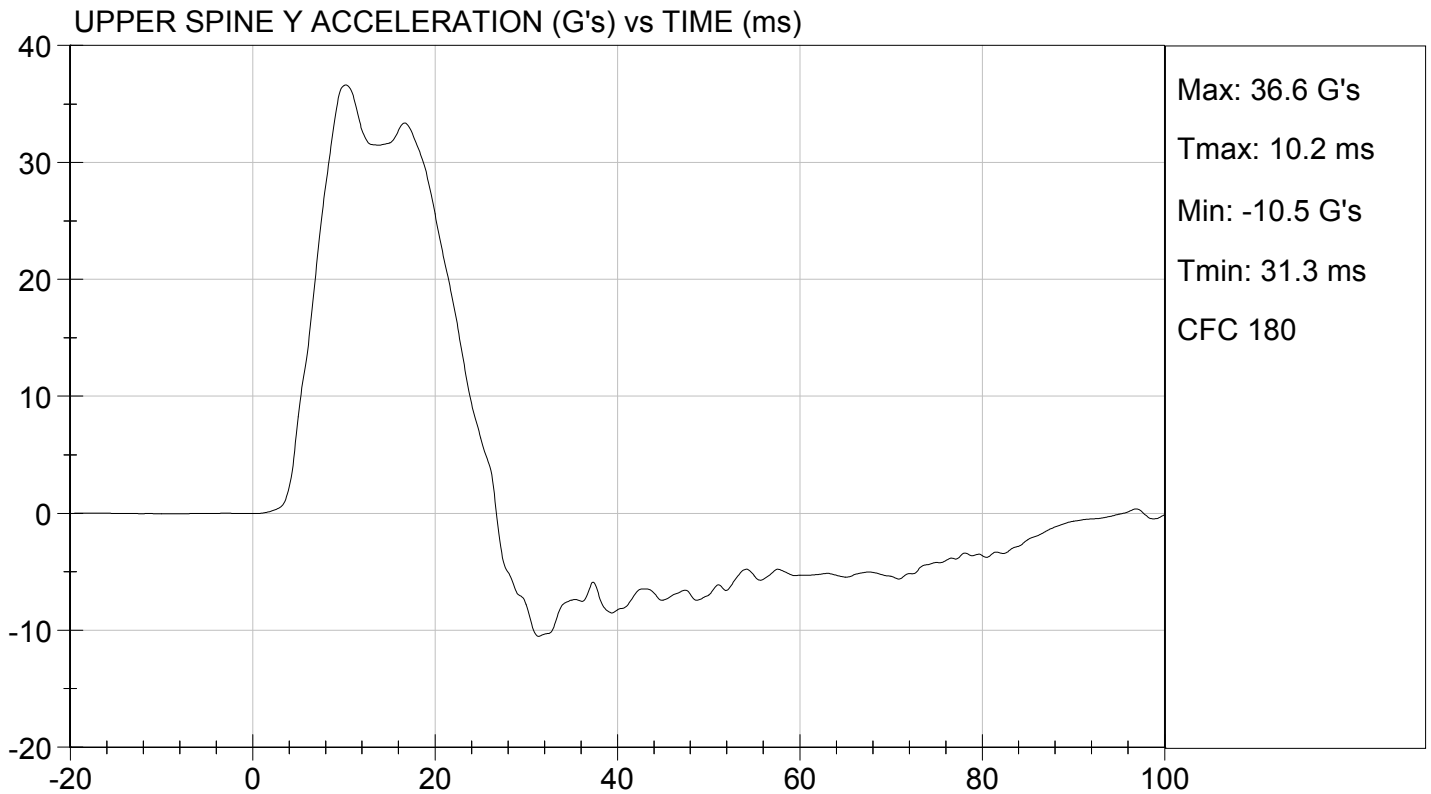
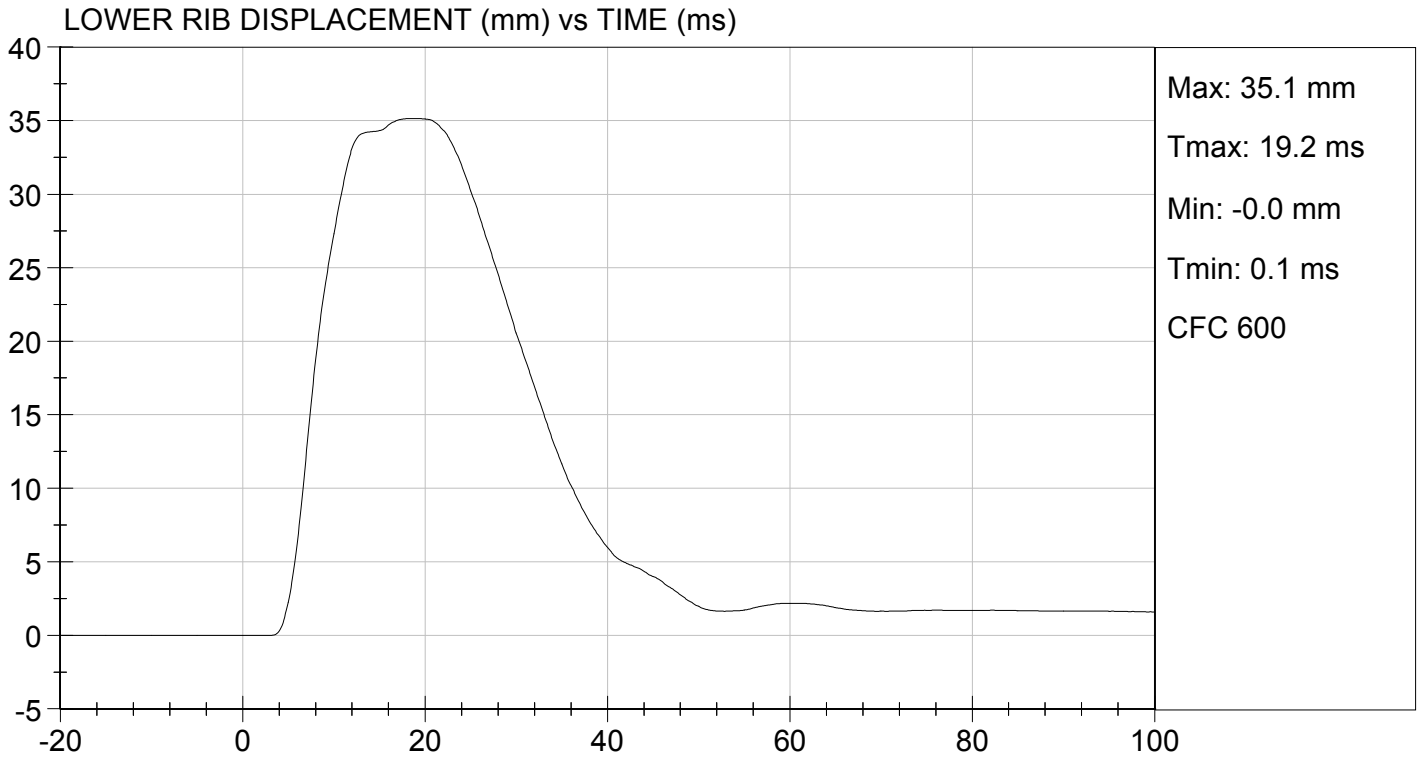
Jessica Hall  
Laboratory Technician

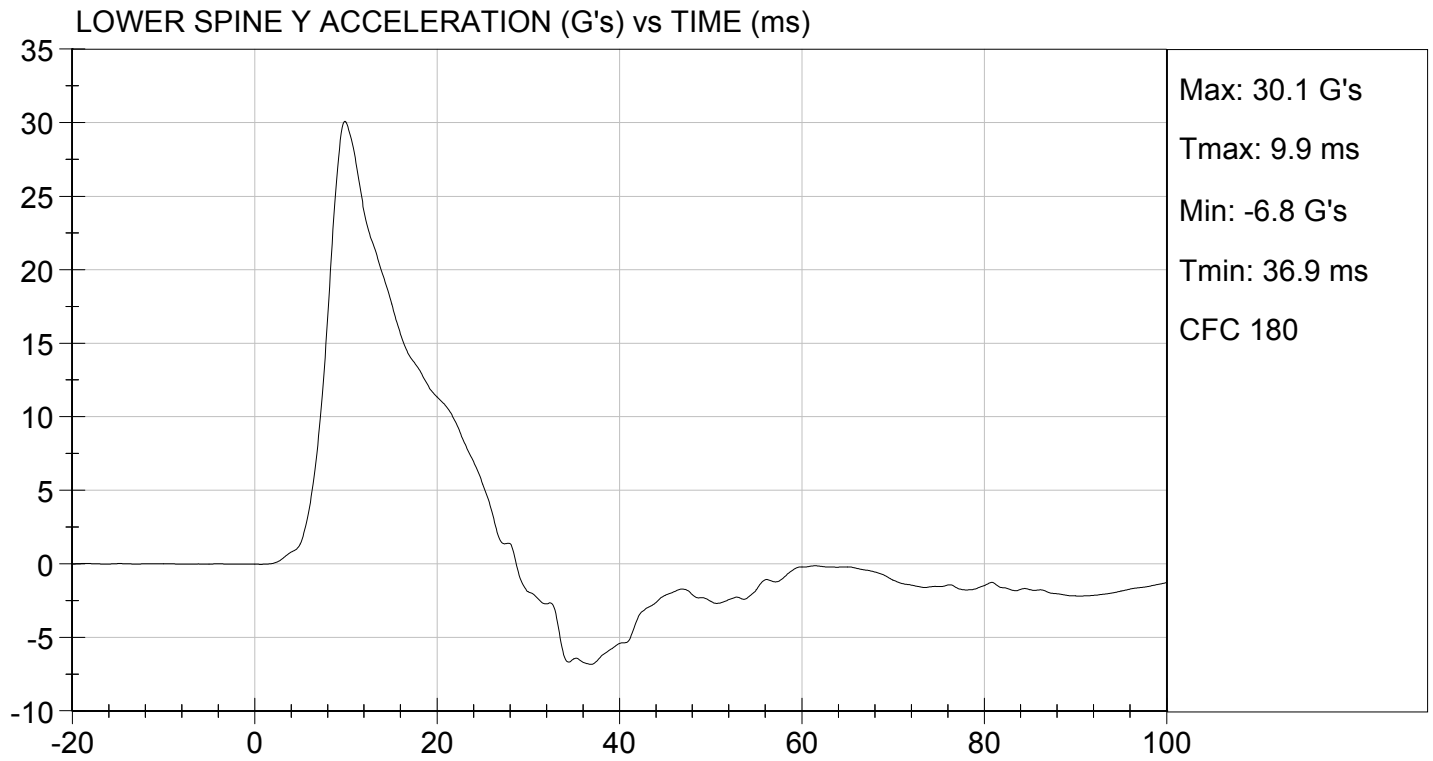
07/24/2014  
Test Date

David Winkelbauer  
Approved By









**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

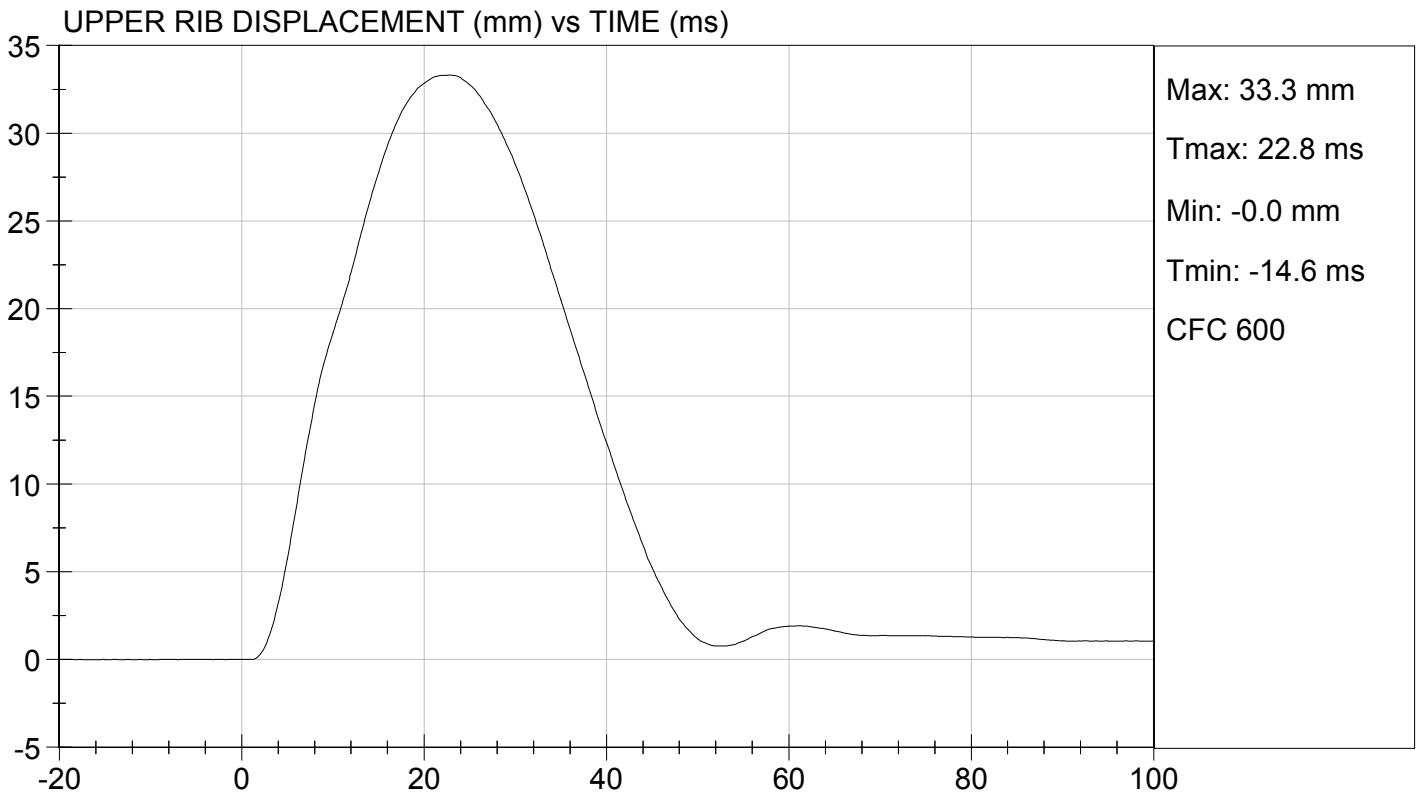
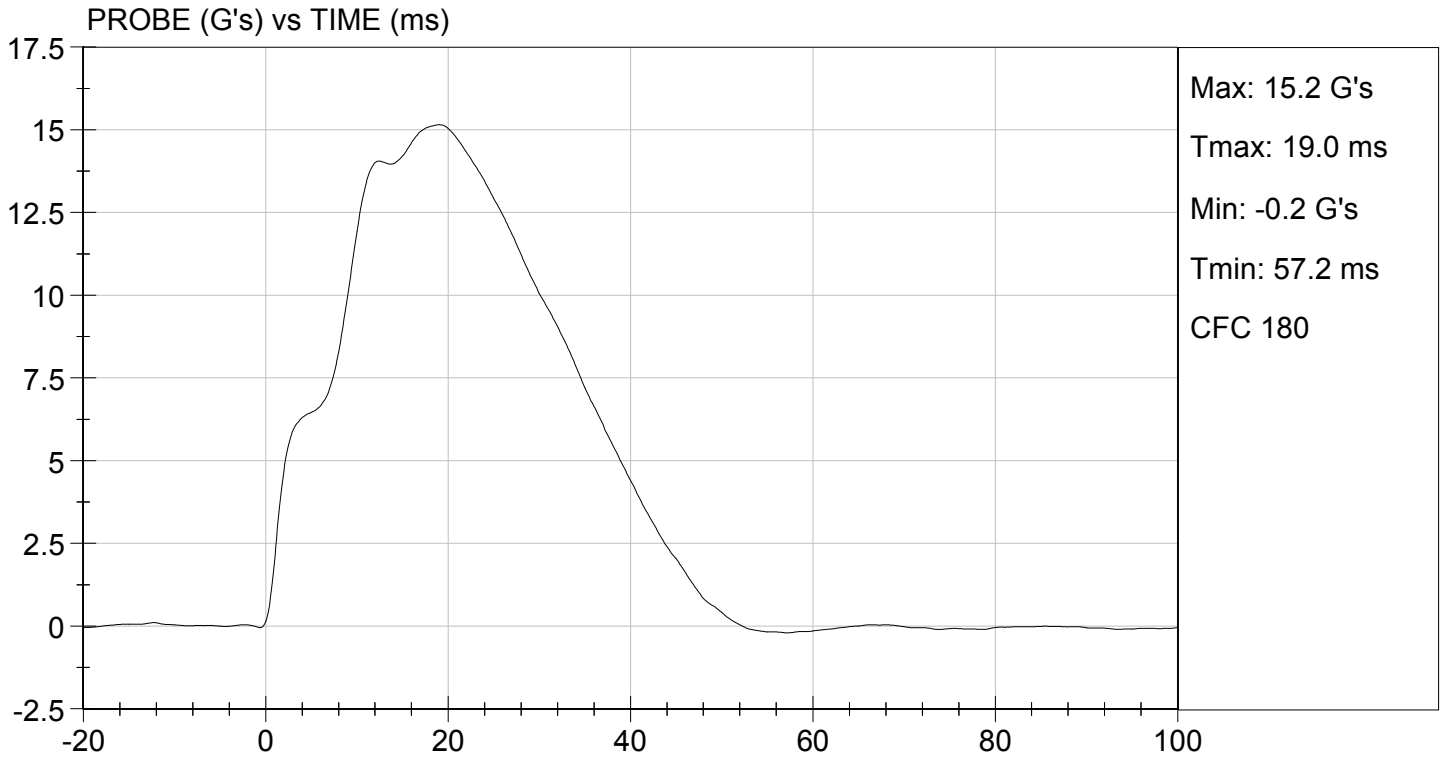
Test I.D: D142605

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	4.20 to 4.40	4.20	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	33	Pass
Middle Rib Displacement	mm	39 to 45	41	Pass
Lower Rib Displacement	mm	35 to 43	41	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	14	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Jessica Hall*  
 Laboratory Technician

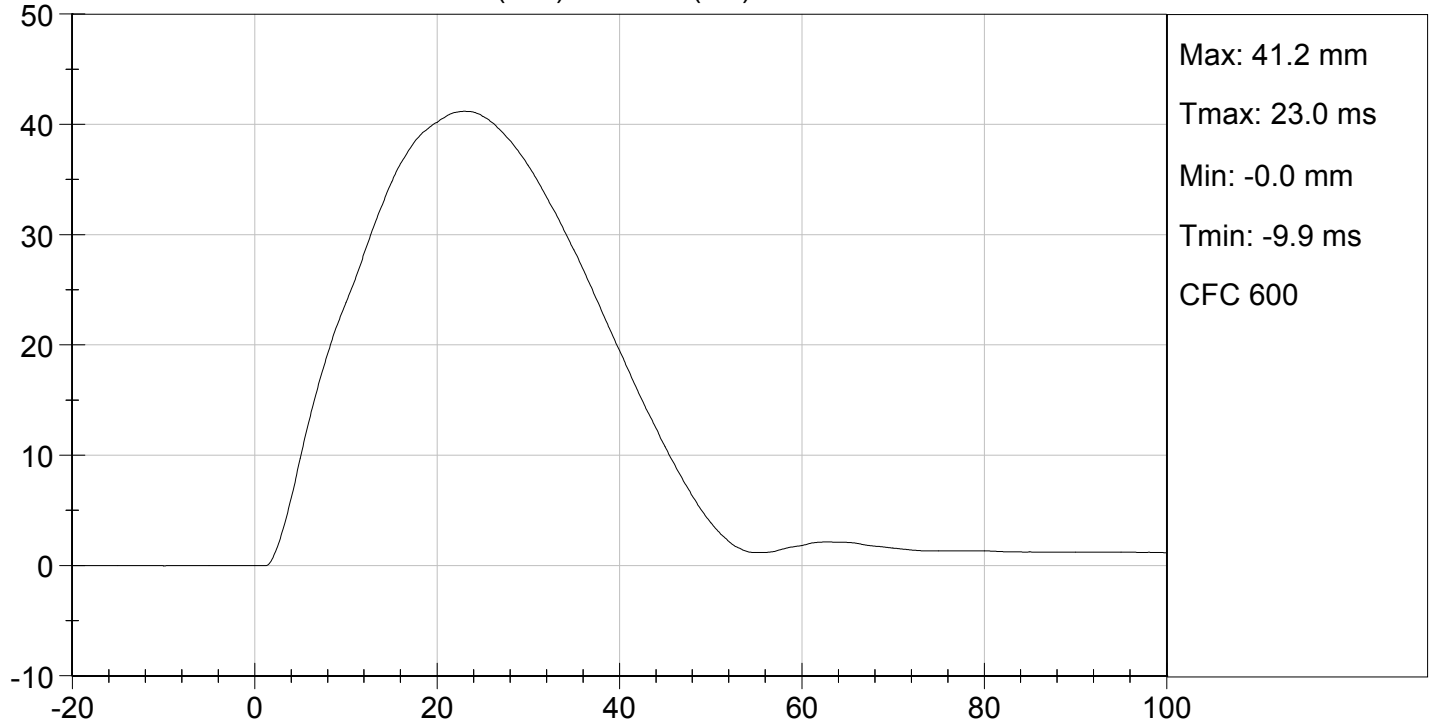
07/24/2014  
 Test Date

*David Winkelbauer*  
 Approved By

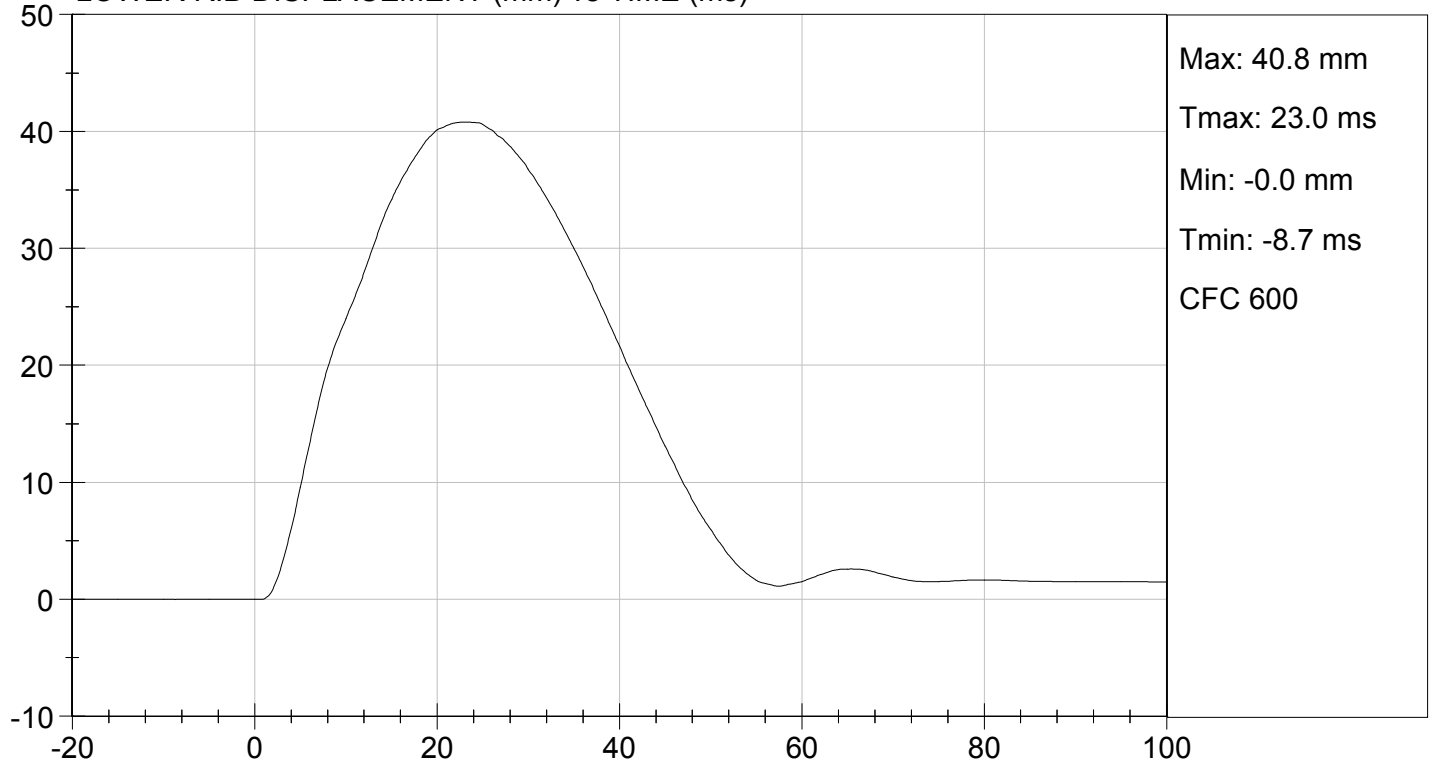




MIDDLE RIB DISPLACEMENT (mm) vs TIME (ms)

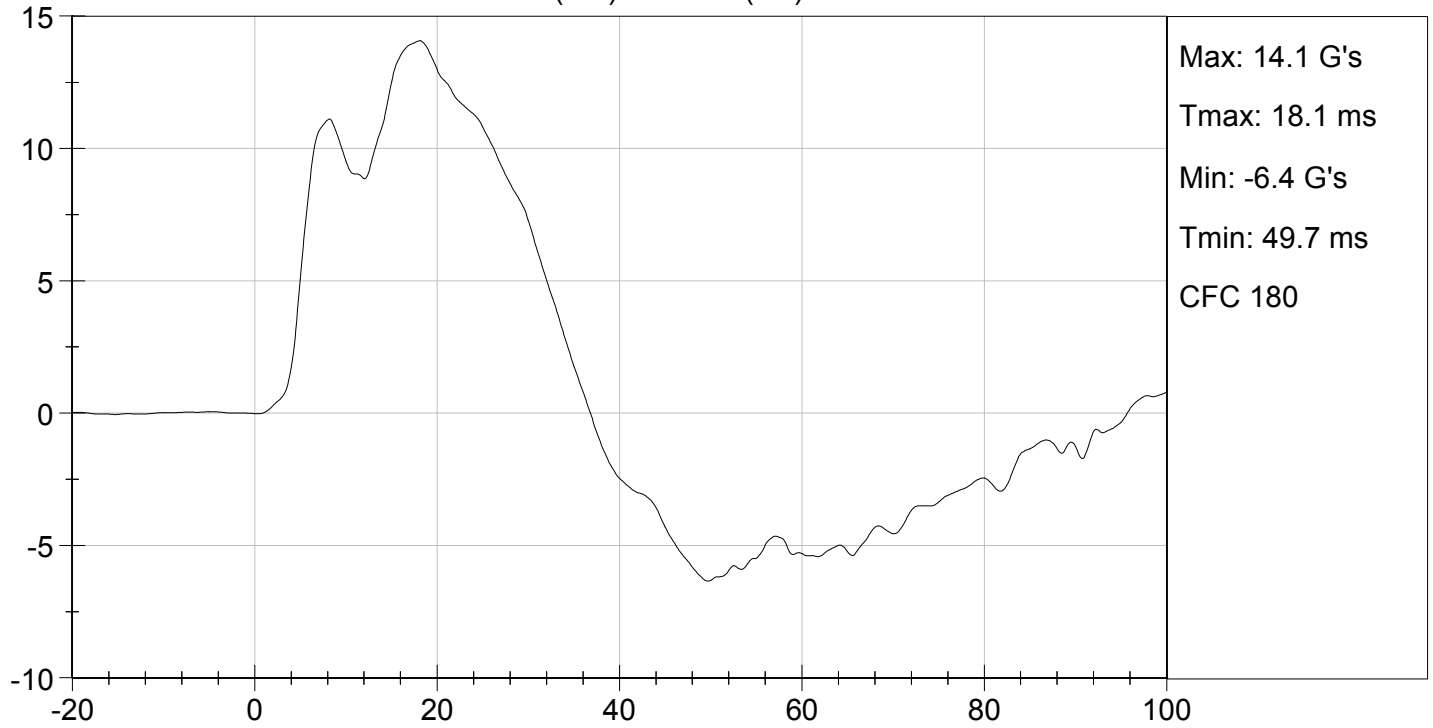


LOWER RIB DISPLACEMENT (mm) vs TIME (ms)

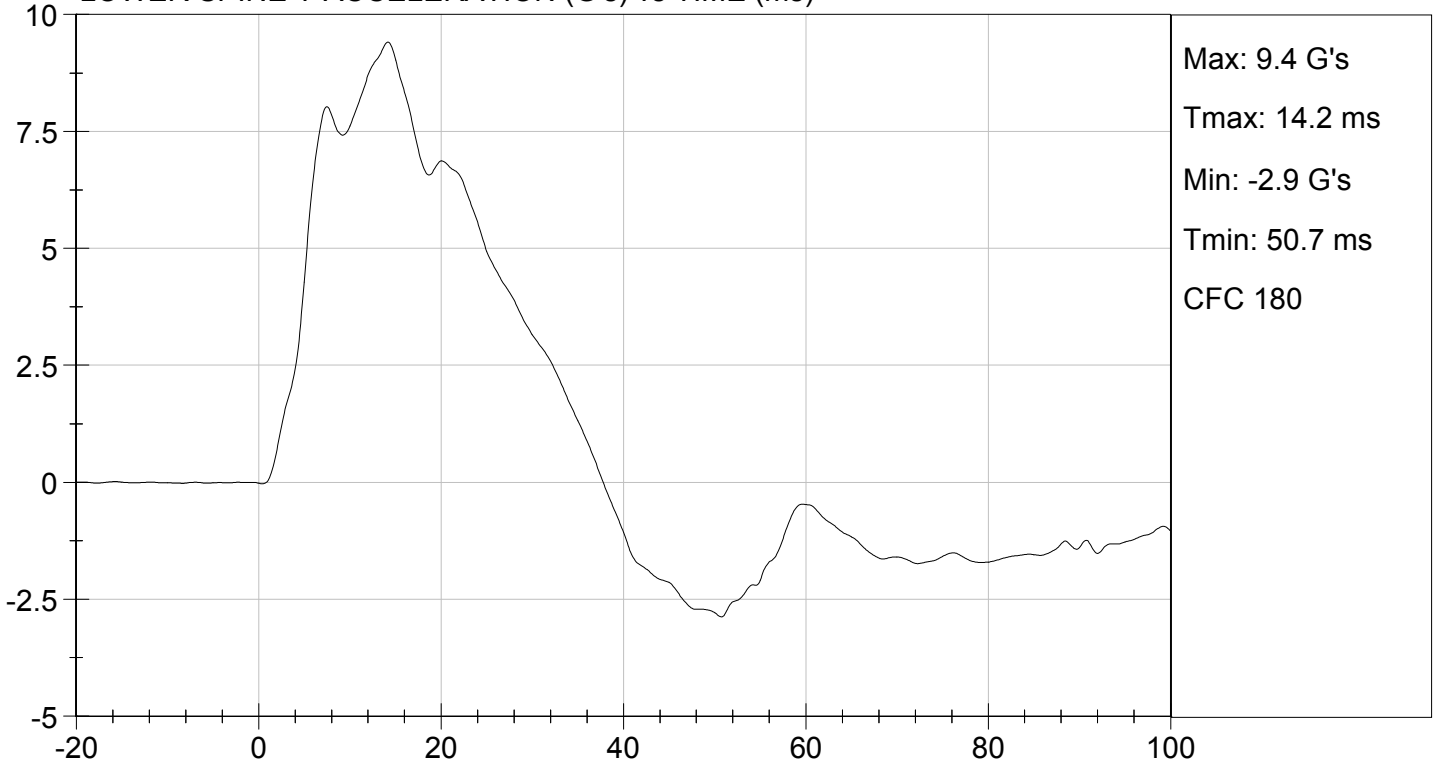




UPPER SPINE Y ACCELERATION (G's) vs TIME (ms)



LOWER SPINE Y ACCELERATION (G's) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

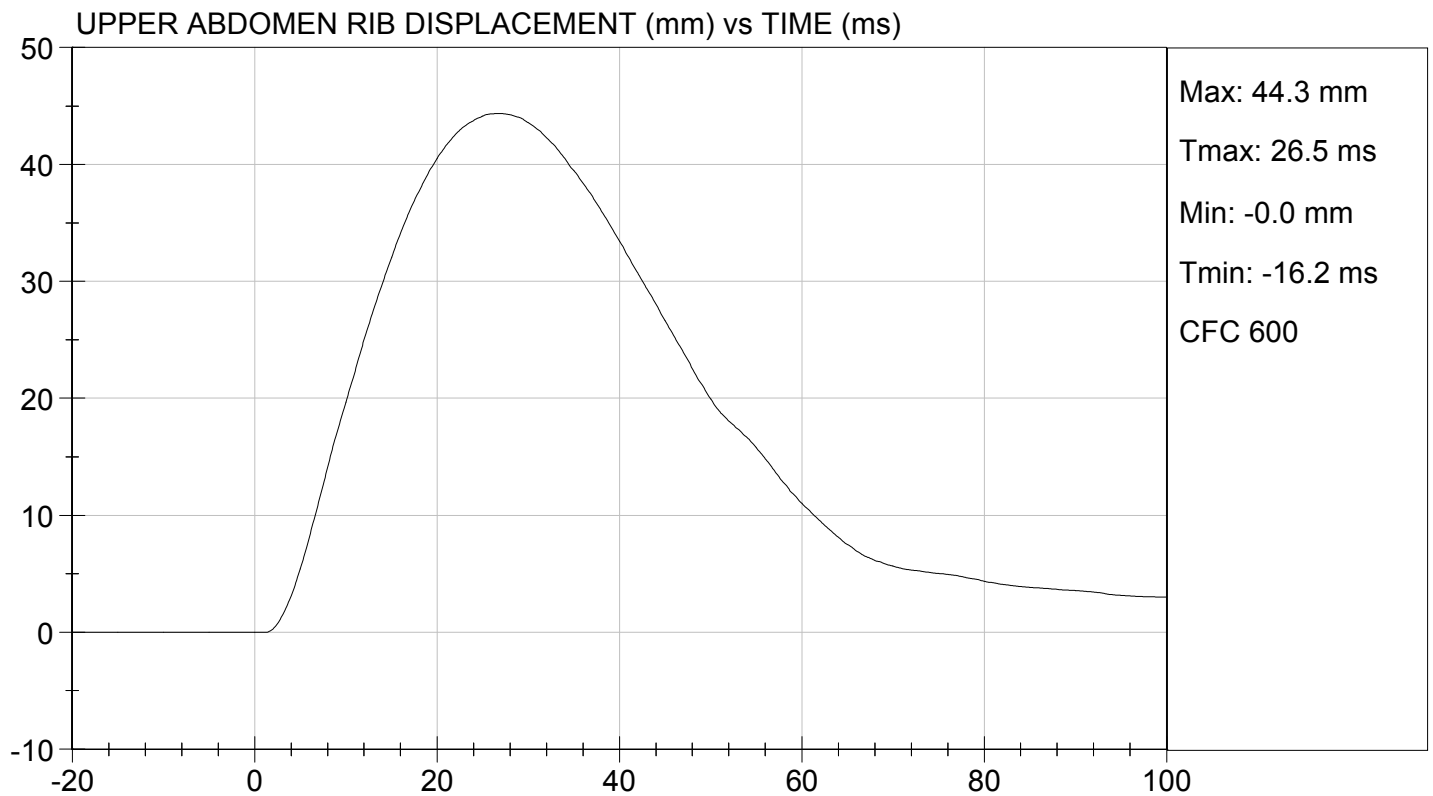
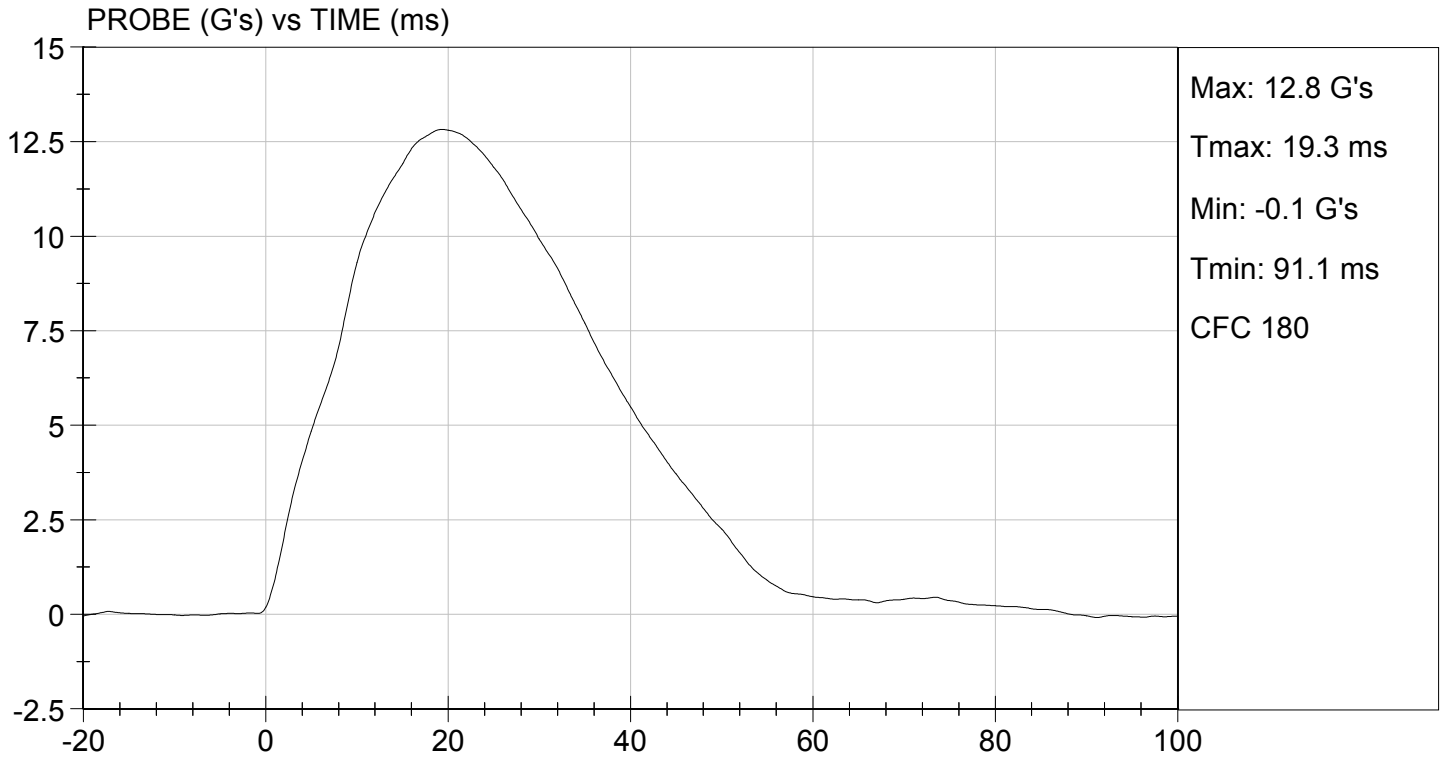
Test I.D: D142606

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	12 to 16	13	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	44	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	42	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	10	Pass
Overall Test Results				Pass

Jessica Hall  
Laboratory Technician

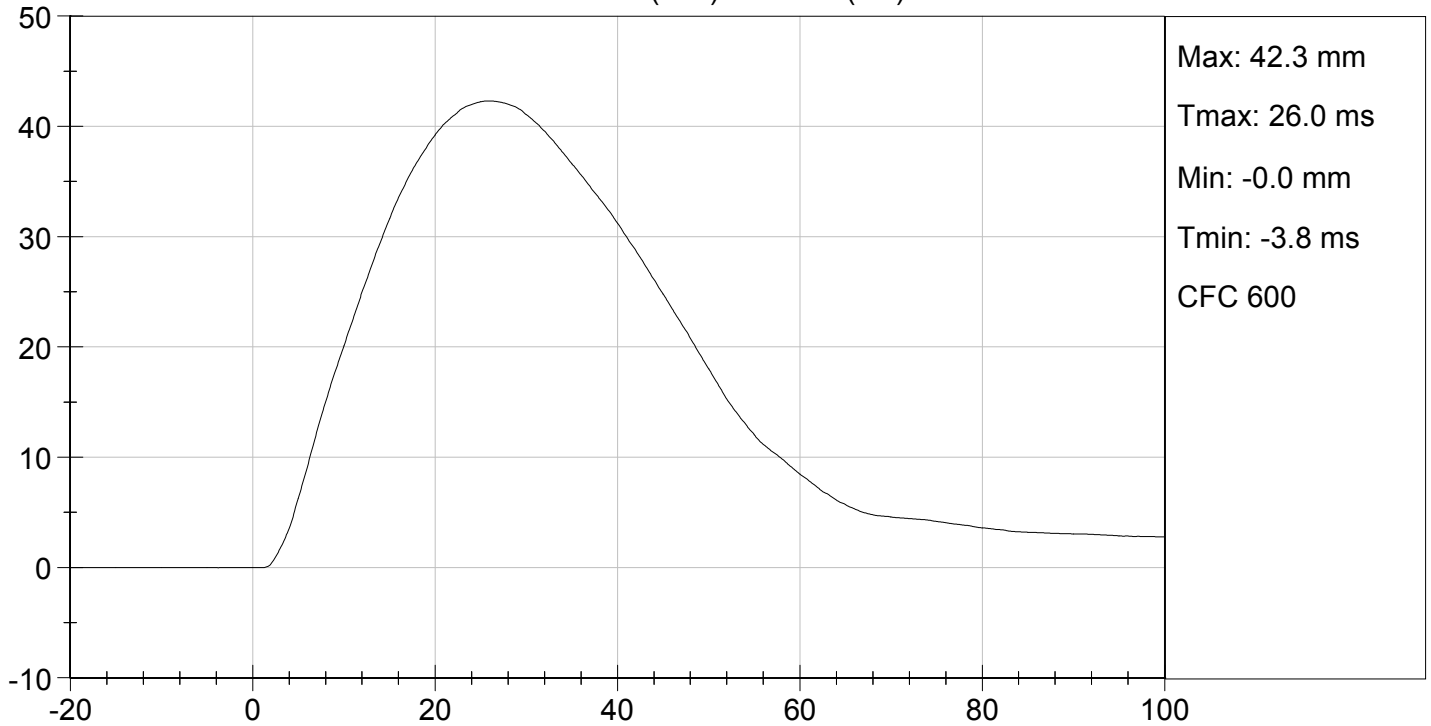
07/24/2014  
Test Date

David Winkelbauer  
Approved By

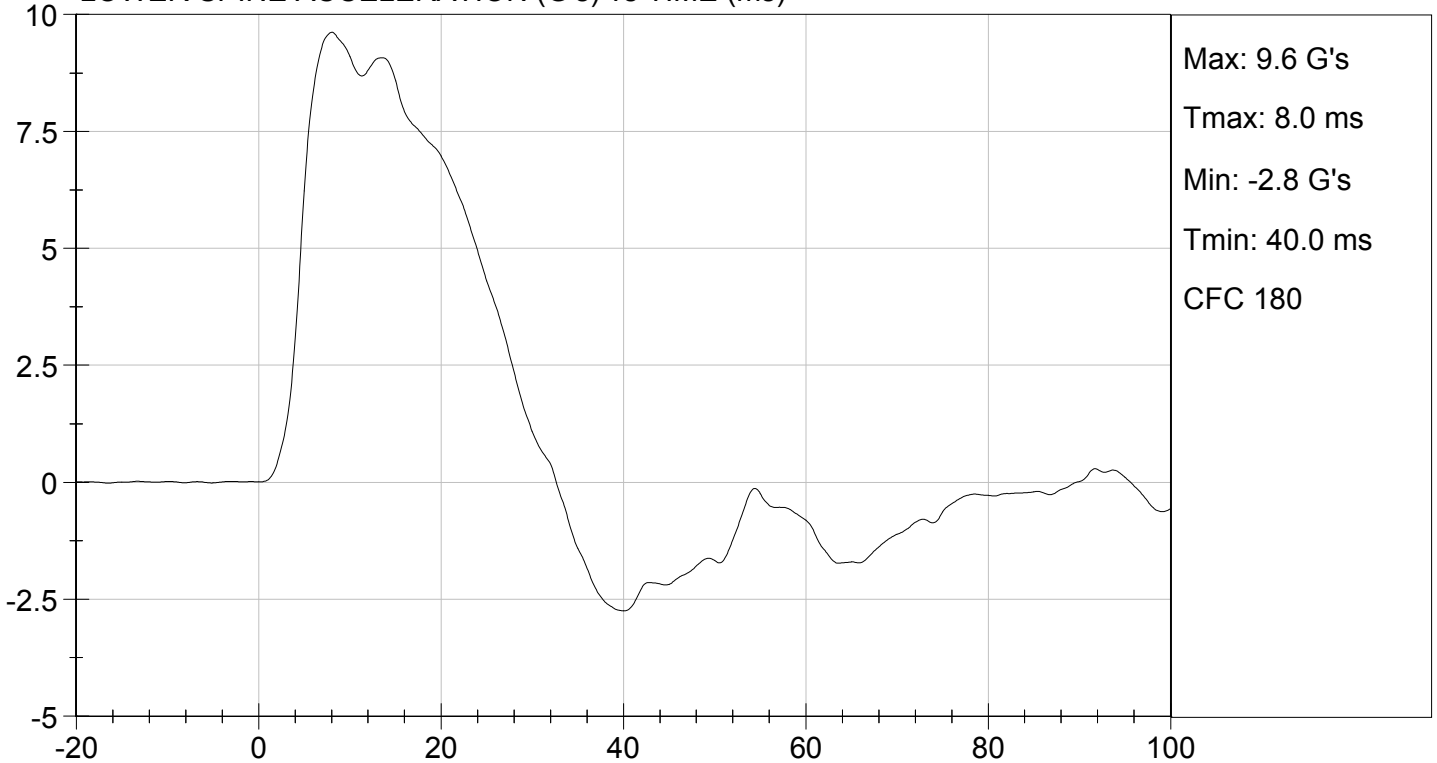




LOWER ABDOMEN RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER SPINE ACCELERATION (G's) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

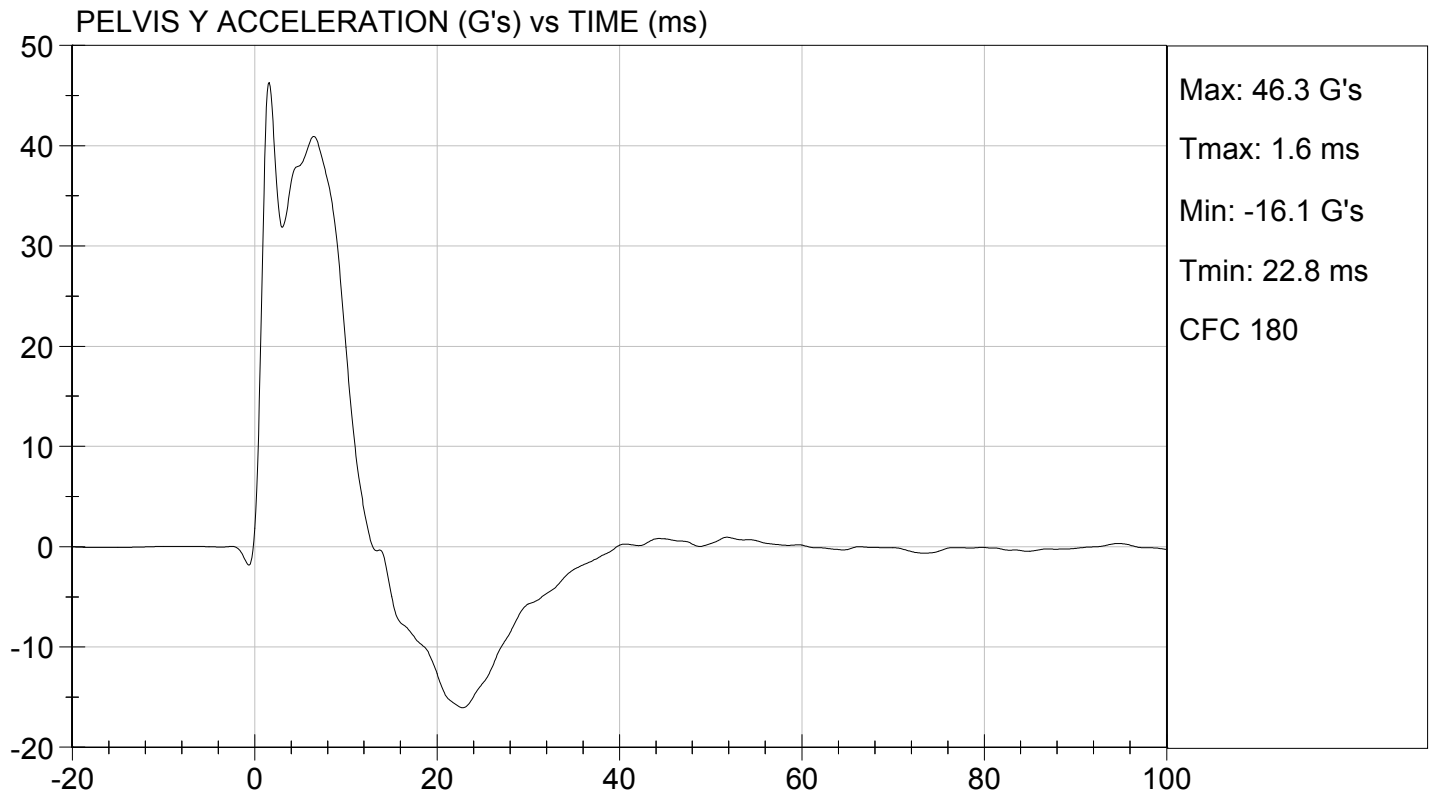
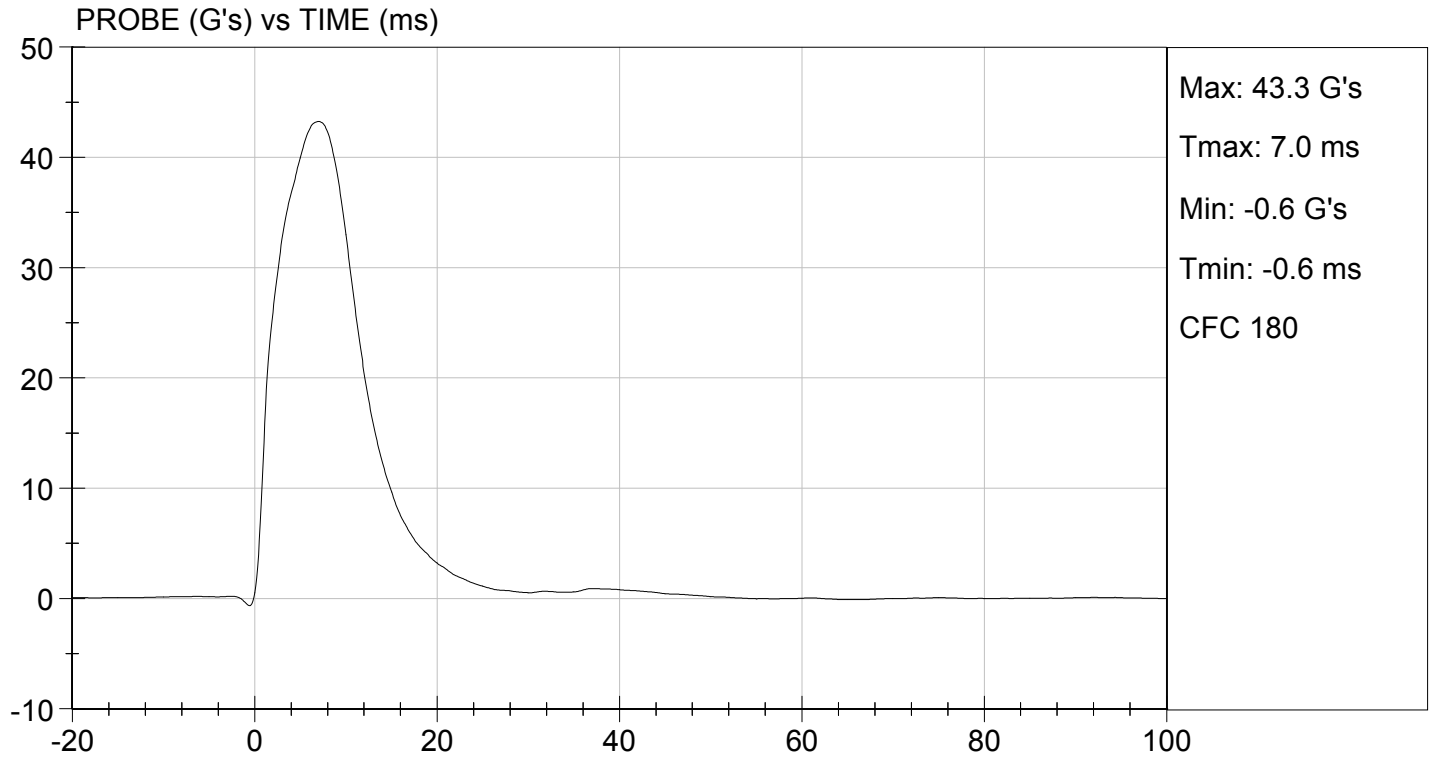
**Test I.D:** D142607

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	38 to 47	43	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	41	Pass
Peak Acetabulum Force	N	3600 to 4300	4,192	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Jessica Hall*  
 Laboratory Technician

07/24/2014  
 Test Date

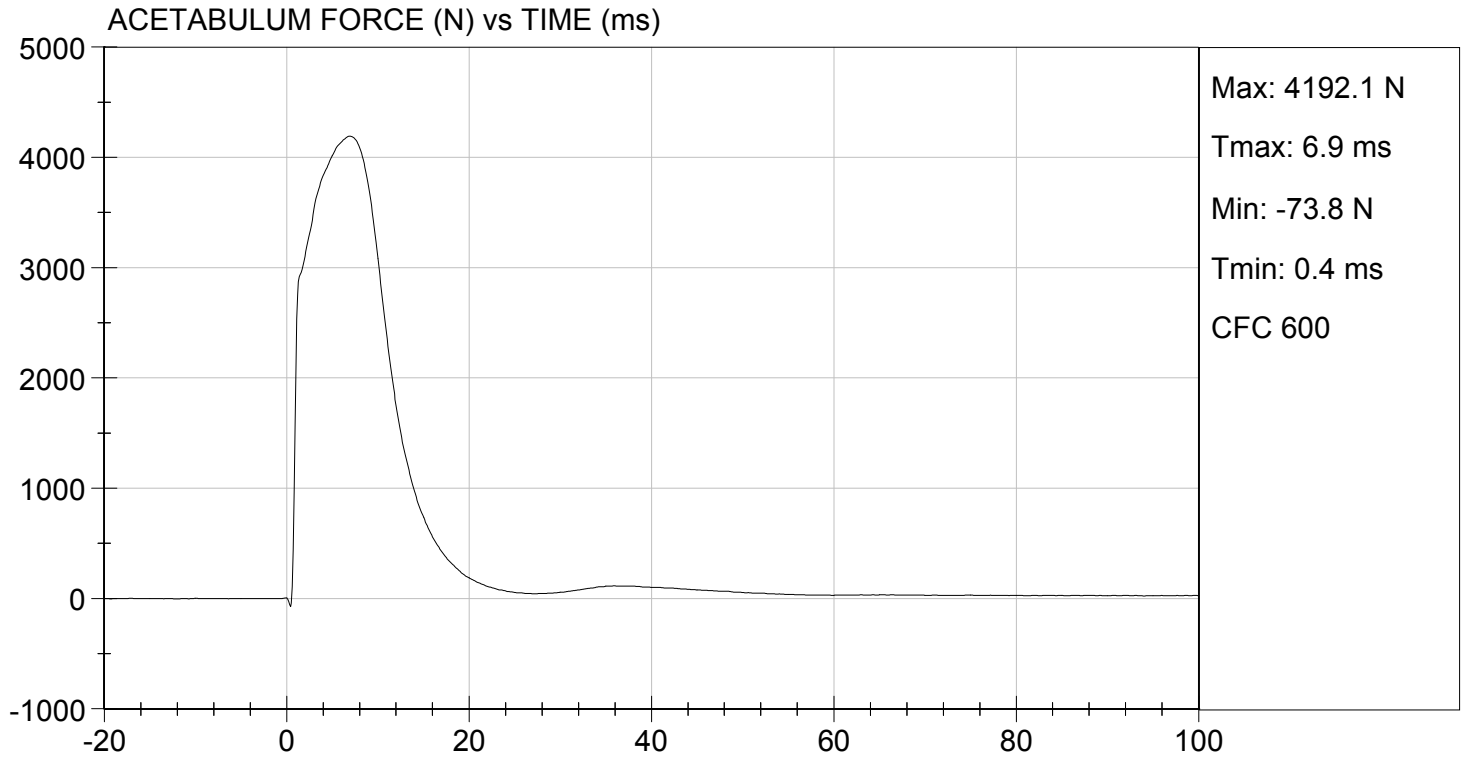
*David Winkelbauer*  
 Approved By





TEST DESC: PELVIS IMPACT  
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 07/24/2014  
TEST #: D142607



**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

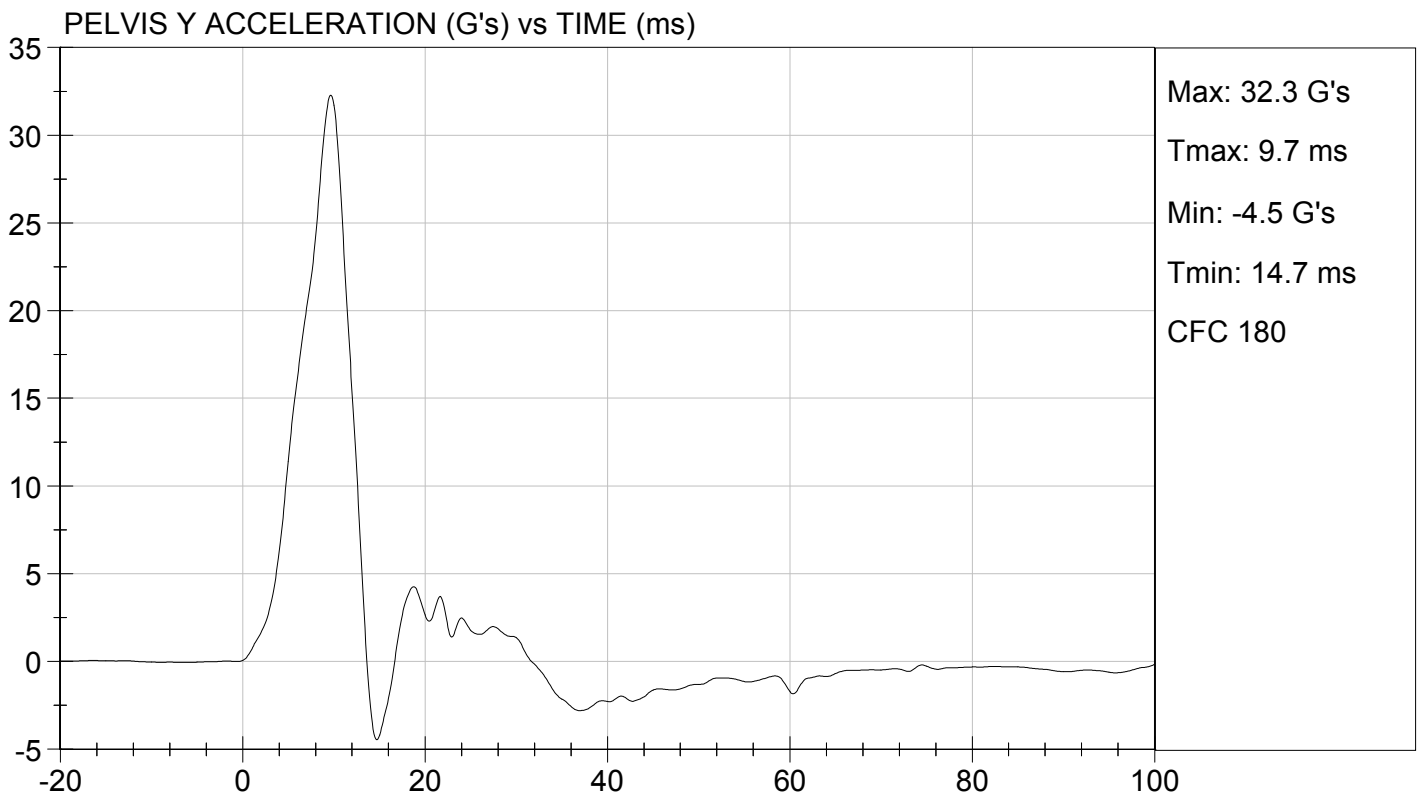
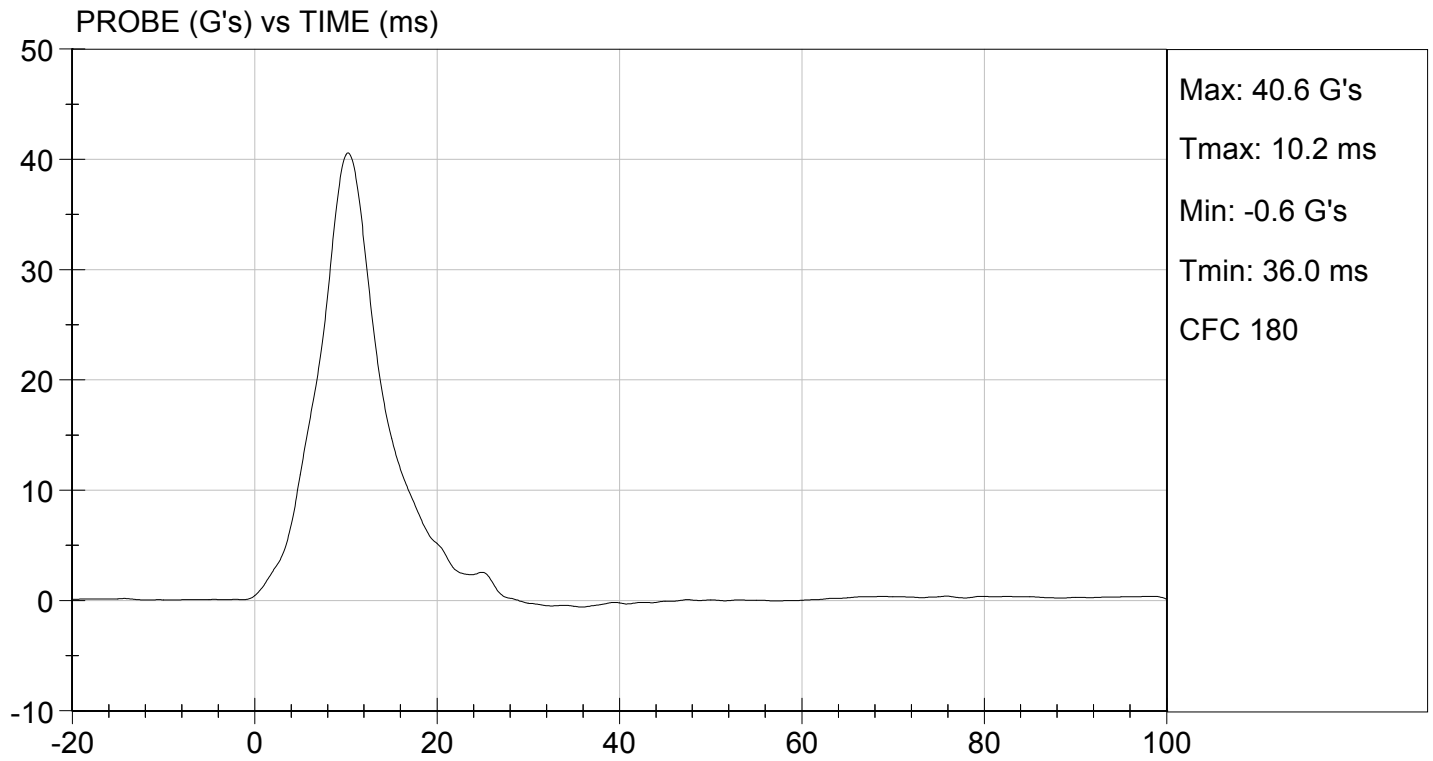
**Test I.D:** D142608

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.4	Pass
Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	4.20 to 4.40	4.23	Pass
Maximum Probe Acceleration	G's	36 to 45	41	Pass
Pelvis Y Acceleration	G's	28 to 39	32	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,906	Pass
<b>Overall Test Results</b>				<b>Pass</b>

Jessica Gall  
 Laboratory Technician

07/24/2014  
 Test Date

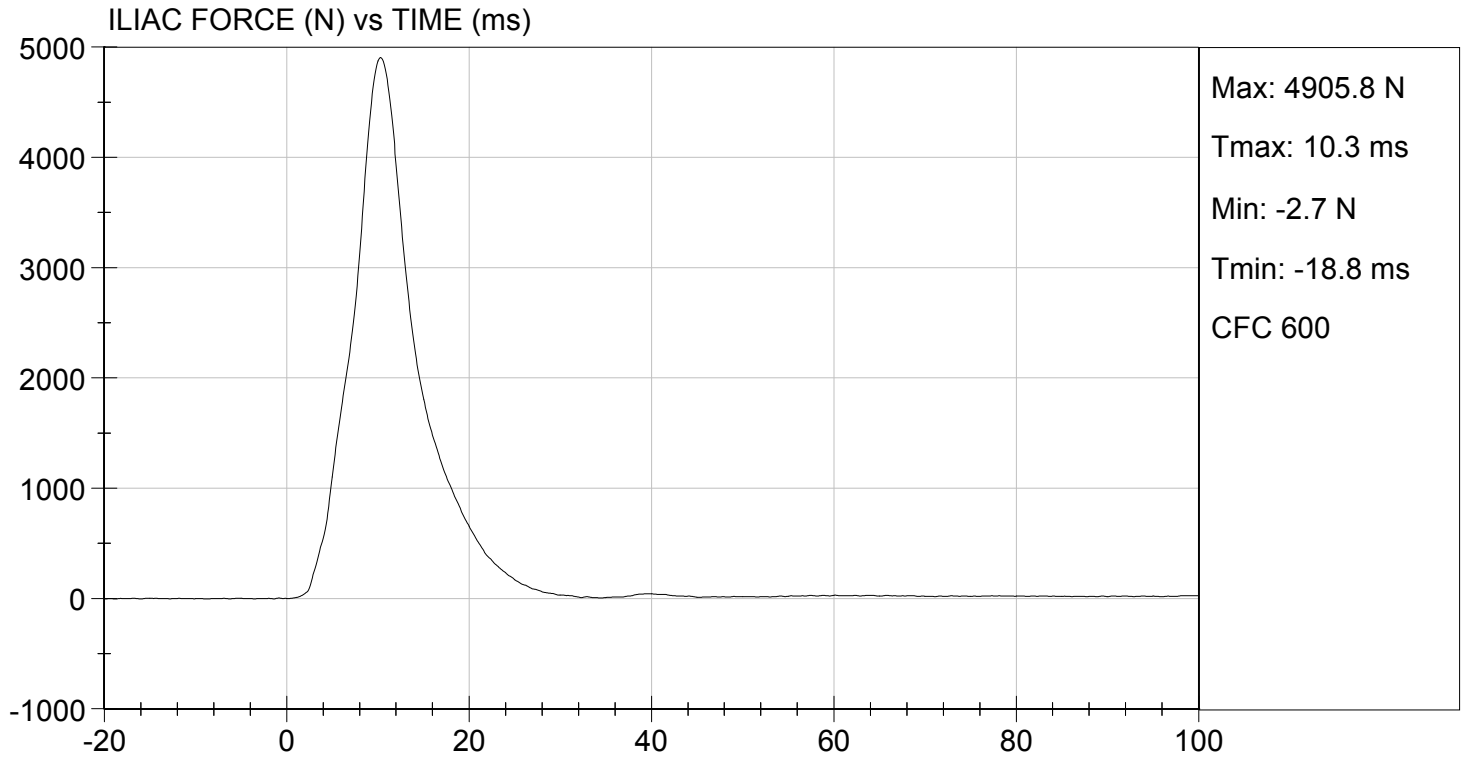
David Winkelbauer  
 Approved By





TEST DESC: ILLIAC  
VELOCITY: 13.89 ft/s, 4.23 m/s

TEST DATE: 07/24/2014  
TEST #: D142608



**MGA RESEARCH CORPORATION  
HEAD DROP TEST  
SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

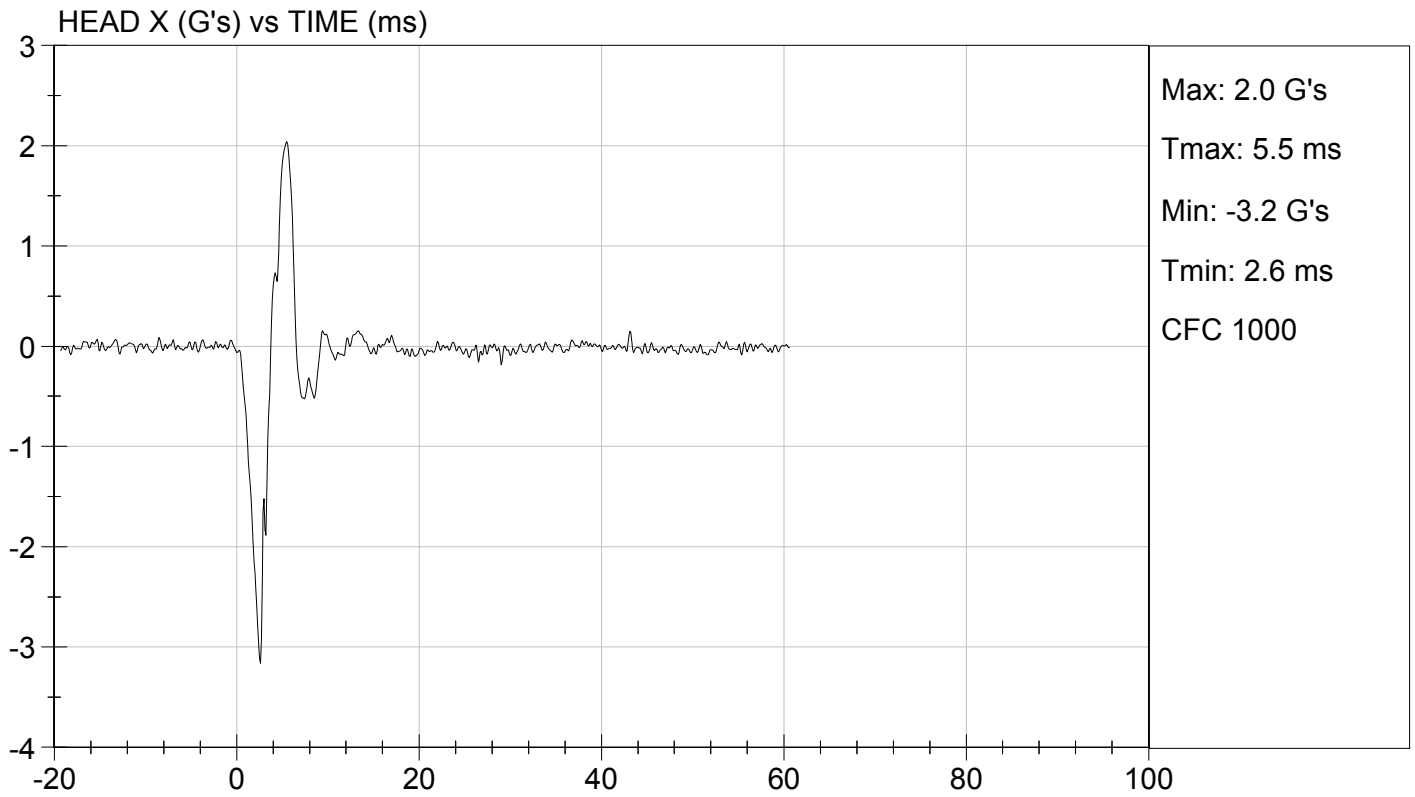
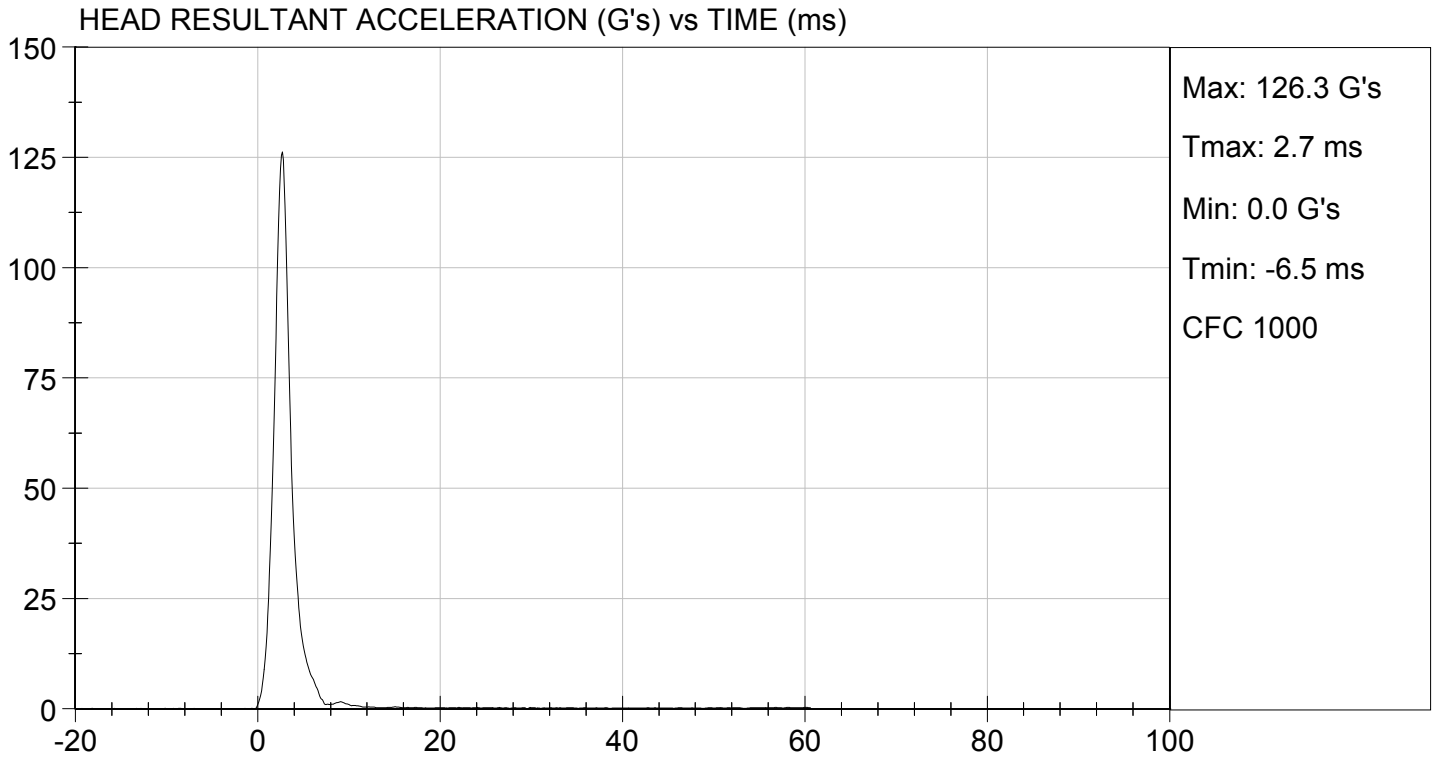
Test ID: D142821

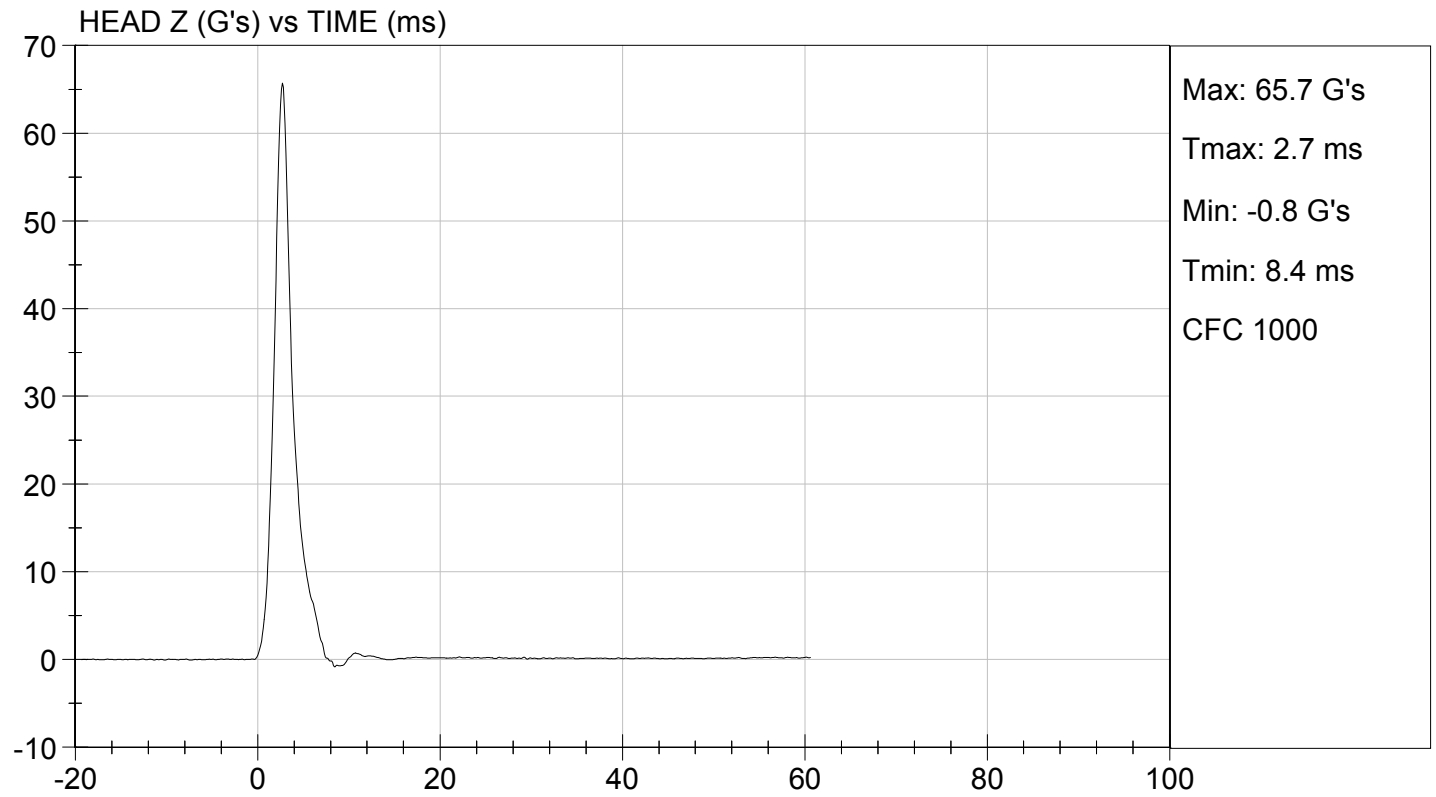
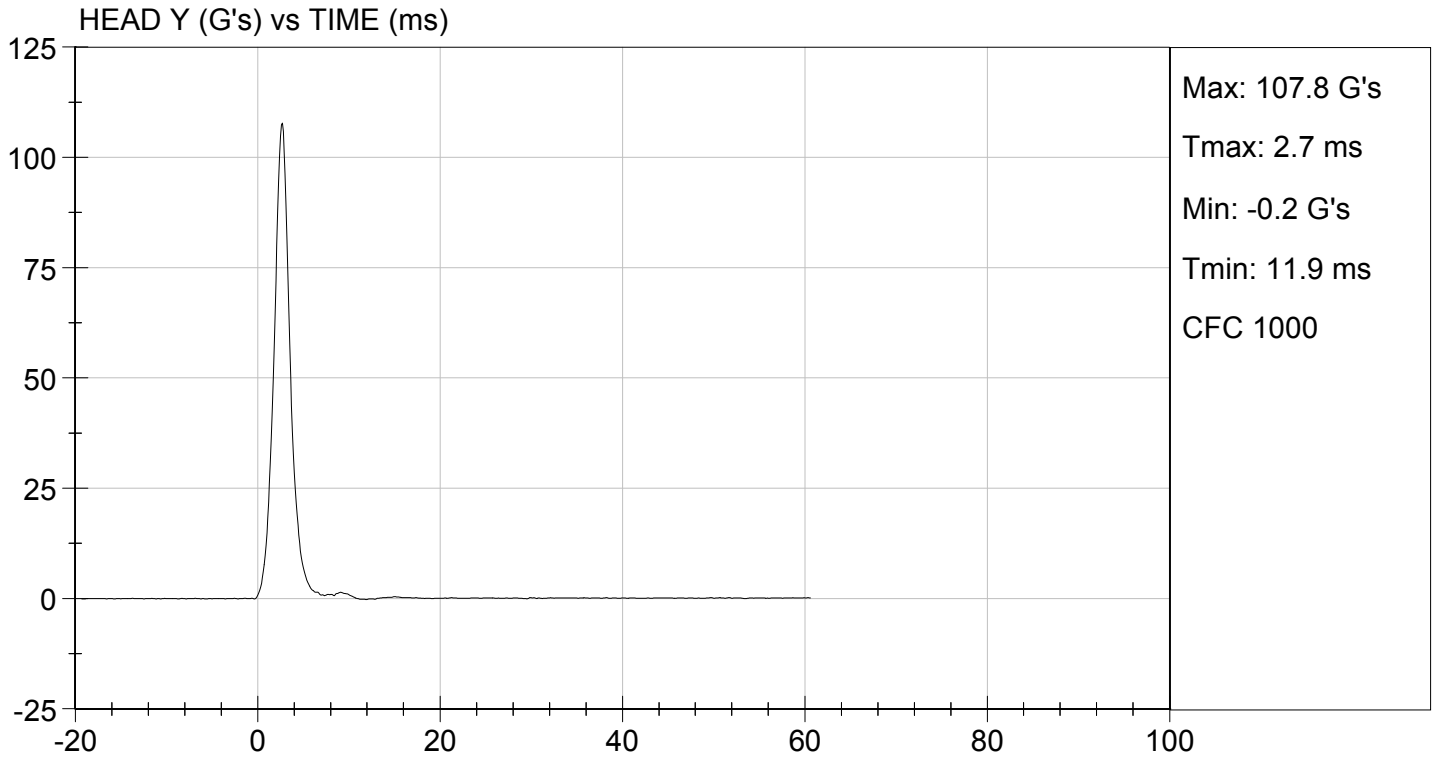
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	50	Pass
Peak Resultant Acceleration	G's	115 to 137	126	Pass
Peak Longitudinal Acceleration	G's	+/- 15	-3.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	<15%	Yes	Pass
Overall Test Results				Pass

Jessica Gall  
Laboratory Technician

08/12/2014  
Test Date

David Winkelbauer  
Approved By





**MGA RESEARCH CORPORATION  
LATERAL NECK PENDULUM TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

**Test I.D.:** D142822

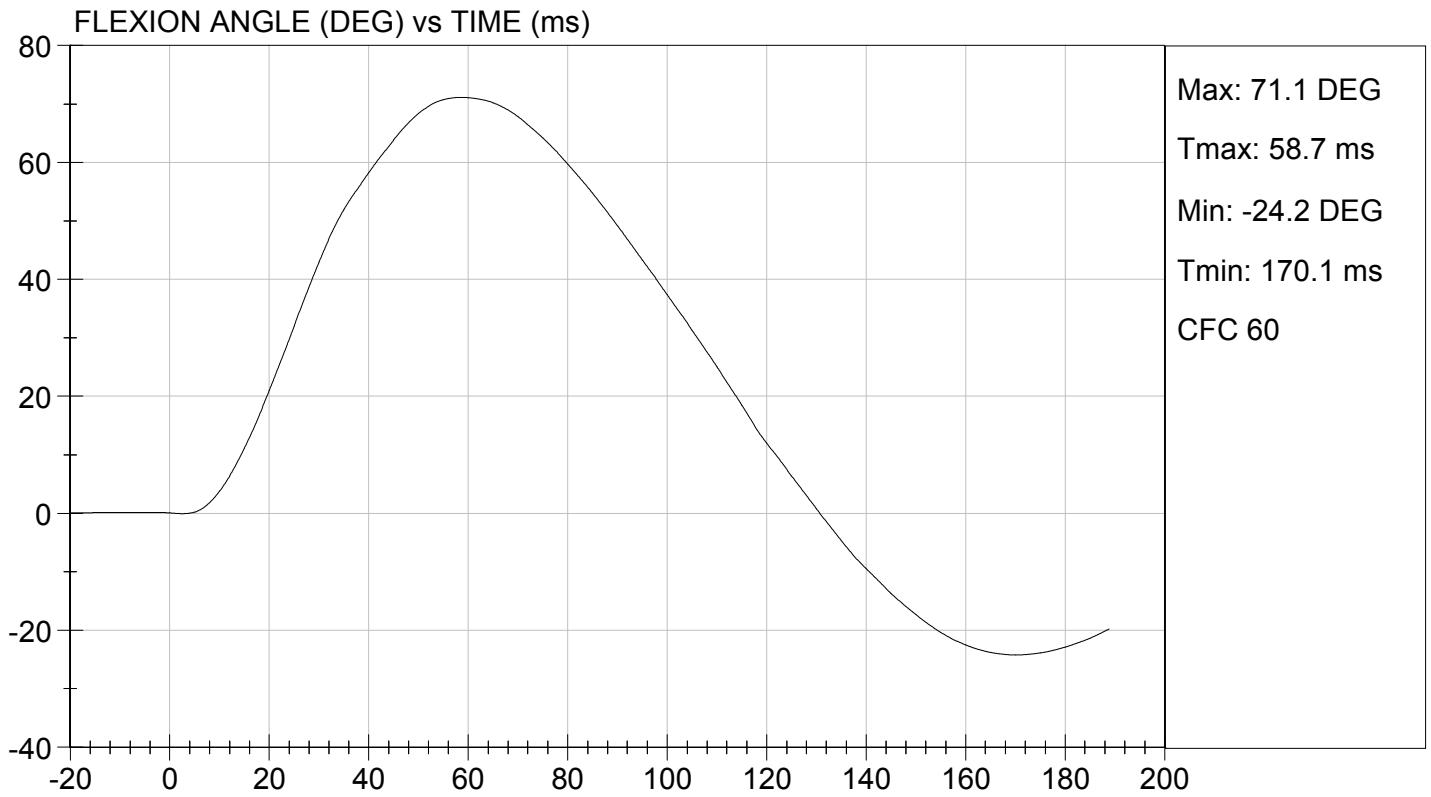
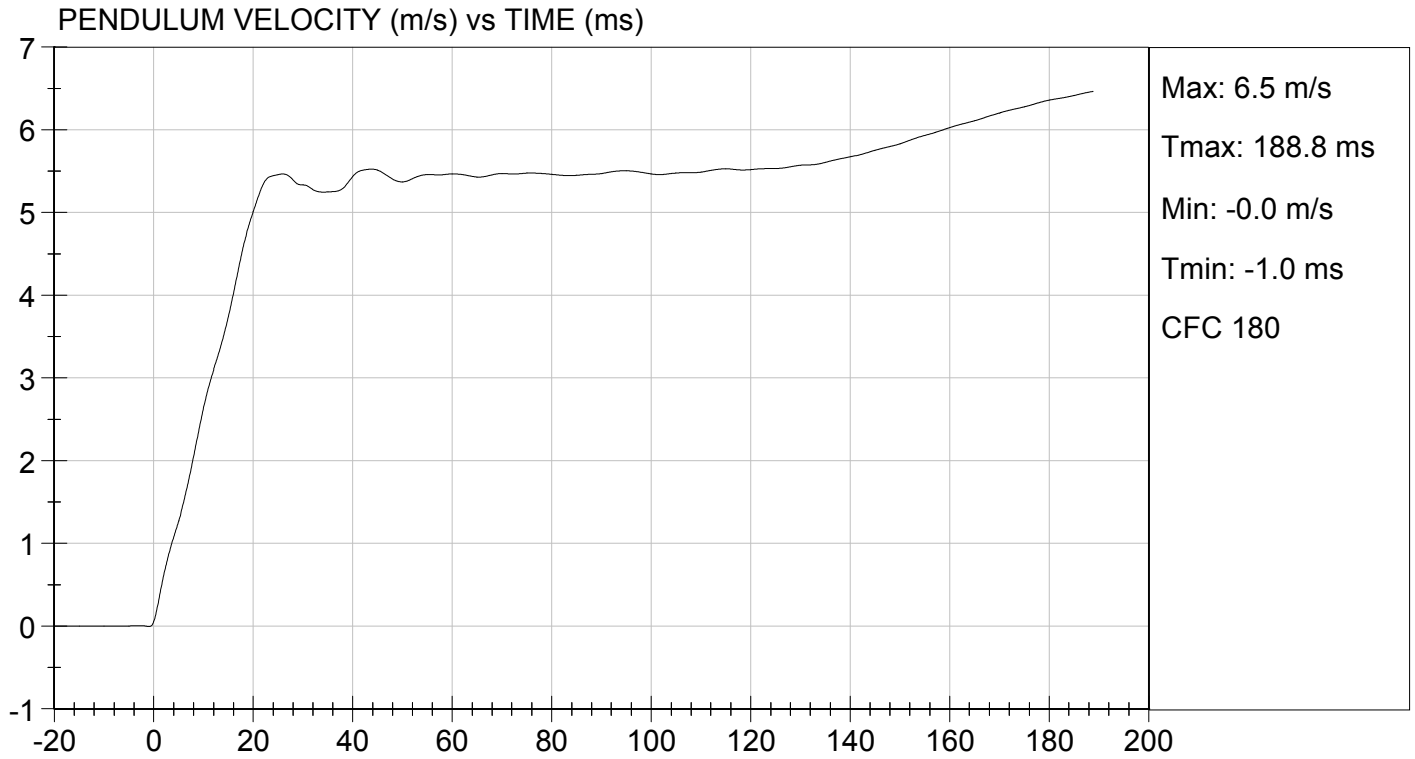
Tested Parameter		Units	Specification	Result	Pass/Fail
Temperature		deg C	20.6 to 22.2	21.3	Pass
Humidity		%	10 to 70	48	Pass
Impact Velocity		m/s	5.51 to 5.63	5.61	Pass
Pendulum Velocity	10 ms	m/s	2.20 to 2.80	2.64	Pass
	15 ms	m/s	3.30 to 4.10	3.74	Pass
	20 ms	m/s	4.40 to 5.40	5.01	Pass
	25 ms	m/s	5.40 to 6.10	5.46	Pass
	25-100 ms	m/s	5.50 to 6.20	5.52	Pass
Maximum D-Plane Rotation		deg	71 to 81	71	Pass
Time of Maximum D-Plane Rotation		ms	50 to 70	59	Pass
Maximum Occipital Condyle Moment		Nm	-44 to -36	-43	Pass
Time of Moment Decay to 0 Nm		ms	102 to 126	114	Pass
<b>Overall Test Results</b>					<b>Pass</b>

Jessica Gall  
Laboratory Technician

08/12/2014

Test Date

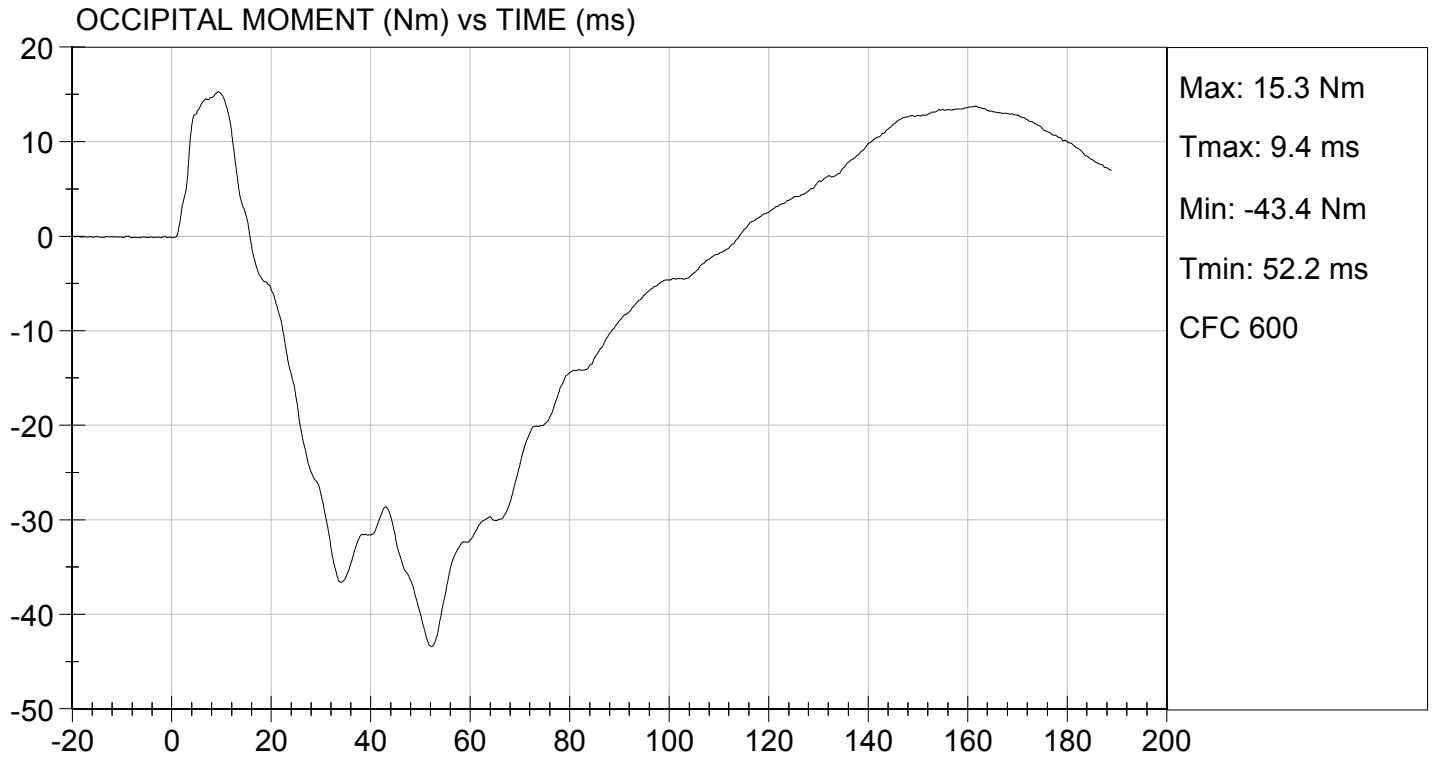
David Winkelbauer  
Approved By





TEST DESC: NECK BENDING  
VELOCITY: 18.42 ft/s, 5.61 m/s

TEST DATE: 08/12/2014  
TEST #: D142822



**MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

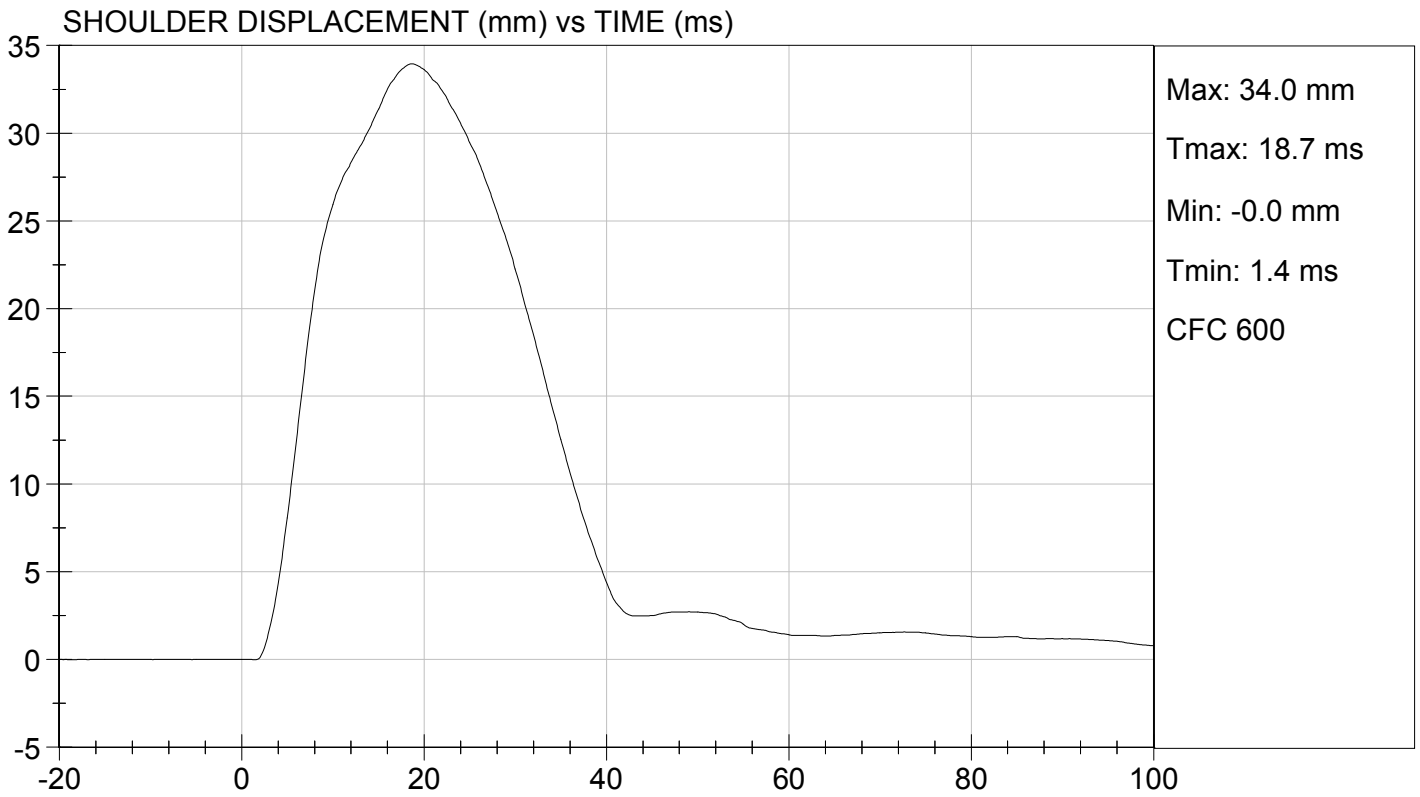
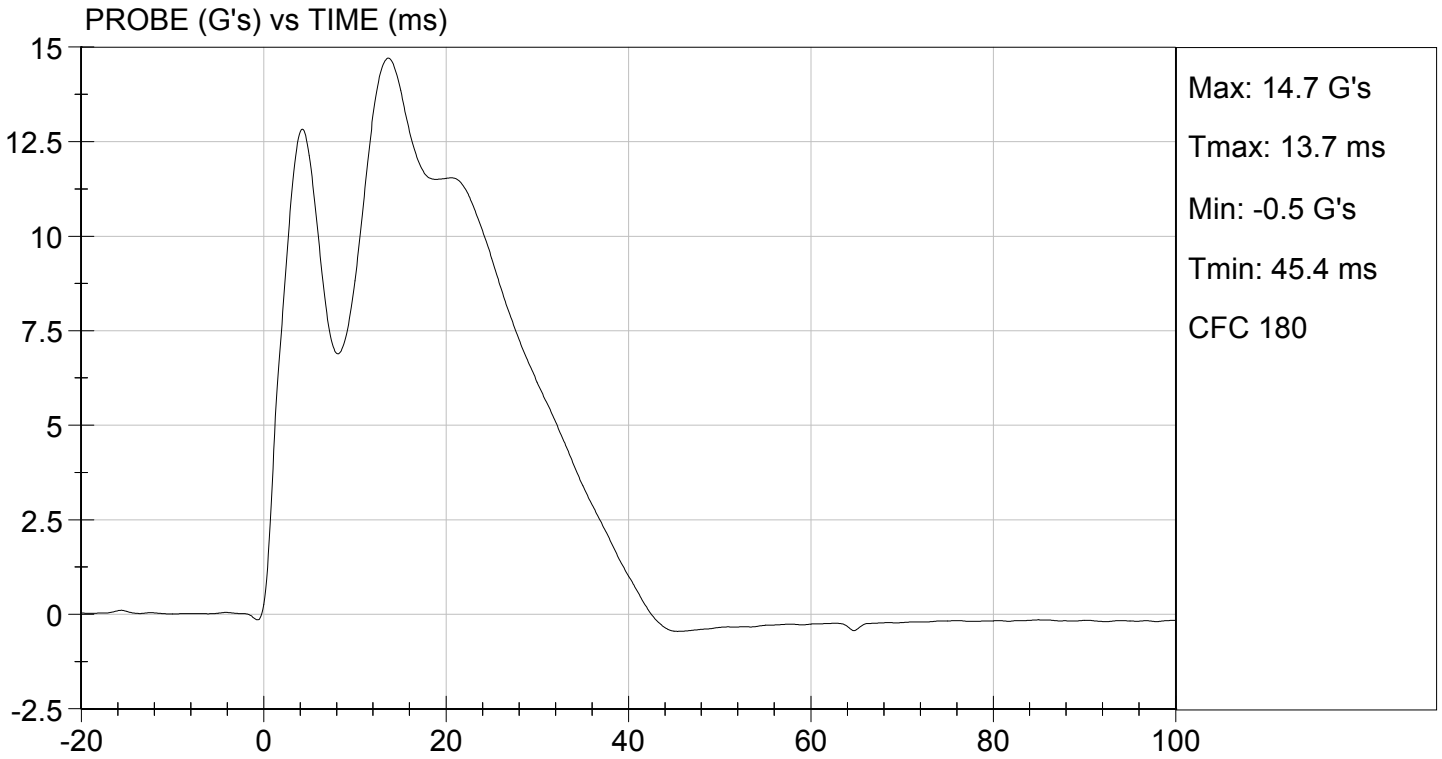
**Test ID:** D142823

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity	%	10 to 70	46	Pass
Impact Velocity	m/s	4.20 to 4.40	4.21	Pass
Maximum Probe Acceleration	G's	13 to 18	15	Pass
Shoulder Displacement	mm	28 to 37	34	Pass
Upper Spine (T1) Y Acceleration	G's	17 to 22	17	Pass
Overall Test Results				Pass

*Jessica Hall*  
Laboratory Technician

08/13/2014  
Test Date

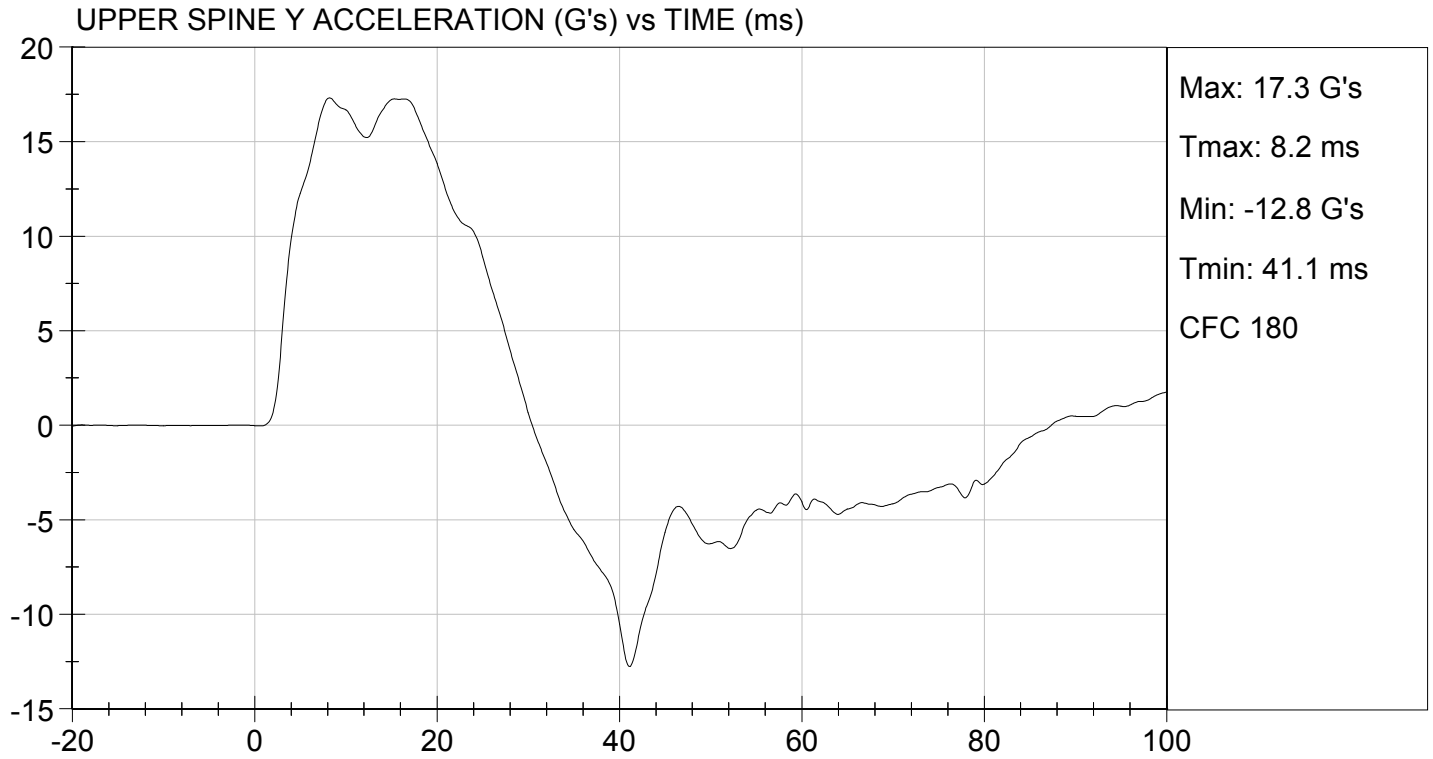
*David Winkelbauer*  
Approved By





TEST DESC: SHOULDER IMPACT  
VELOCITY: 13.80 ft/s, 4.21 m/s

TEST DATE: 08/13/2014  
TEST #: D142823



**MGA RESEARCH CORPORATION**  
**THORAX (WITH ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

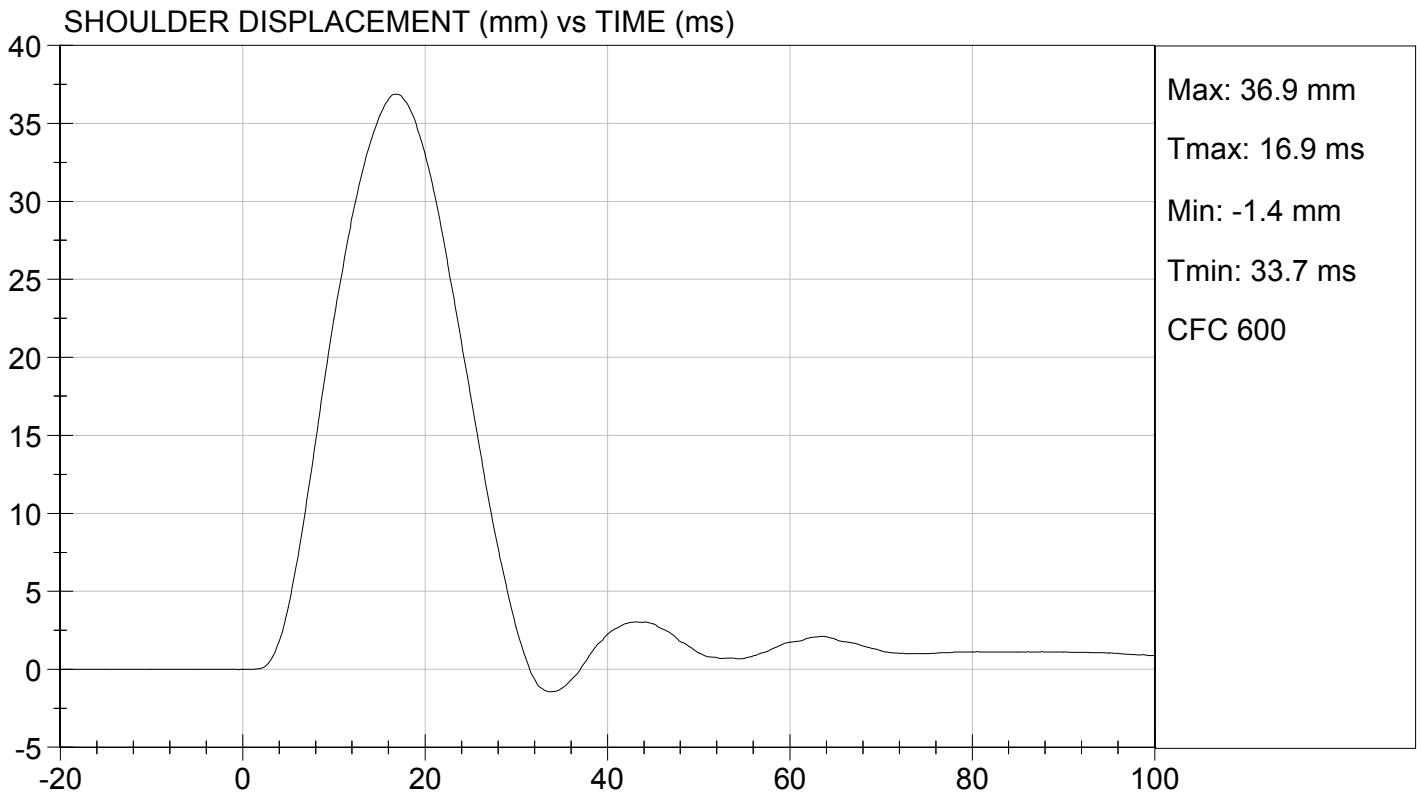
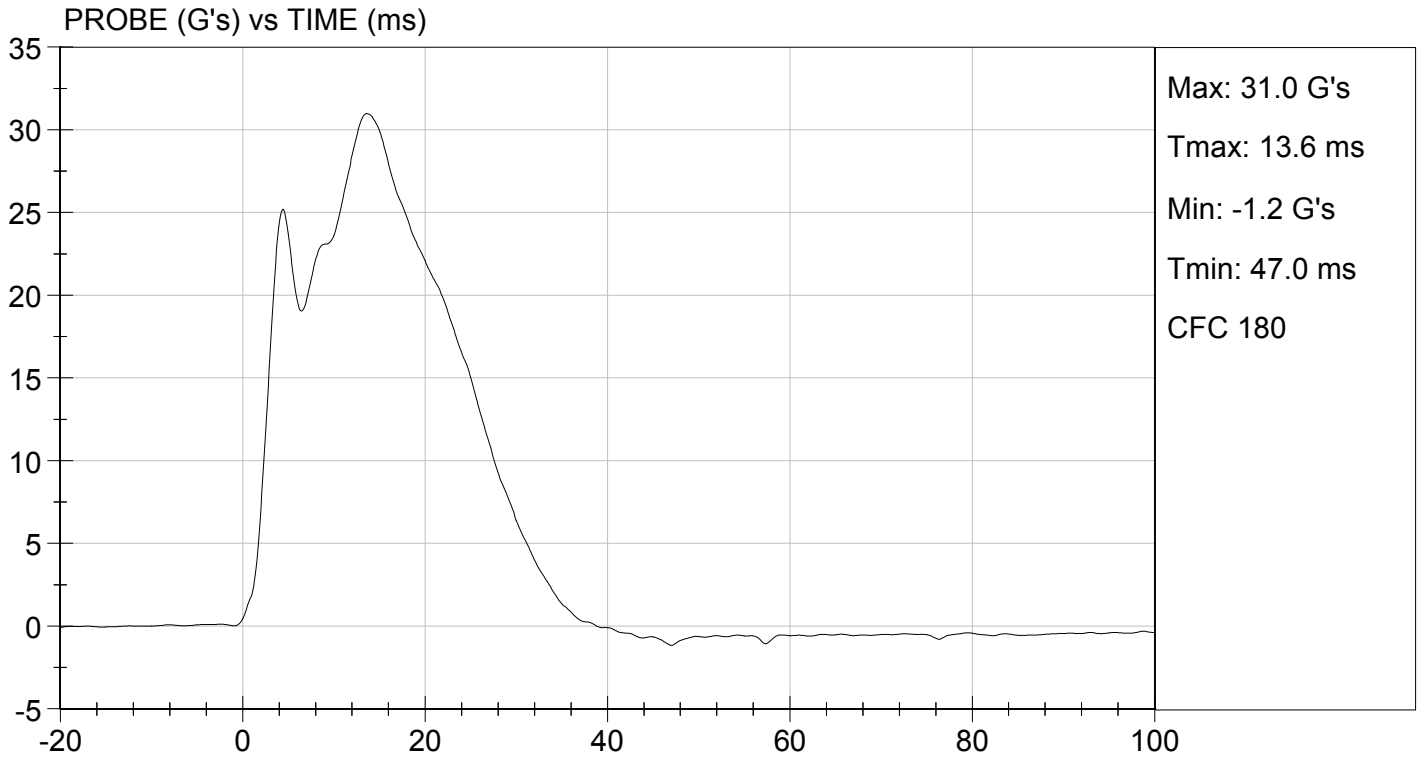
Test I.D: D142824

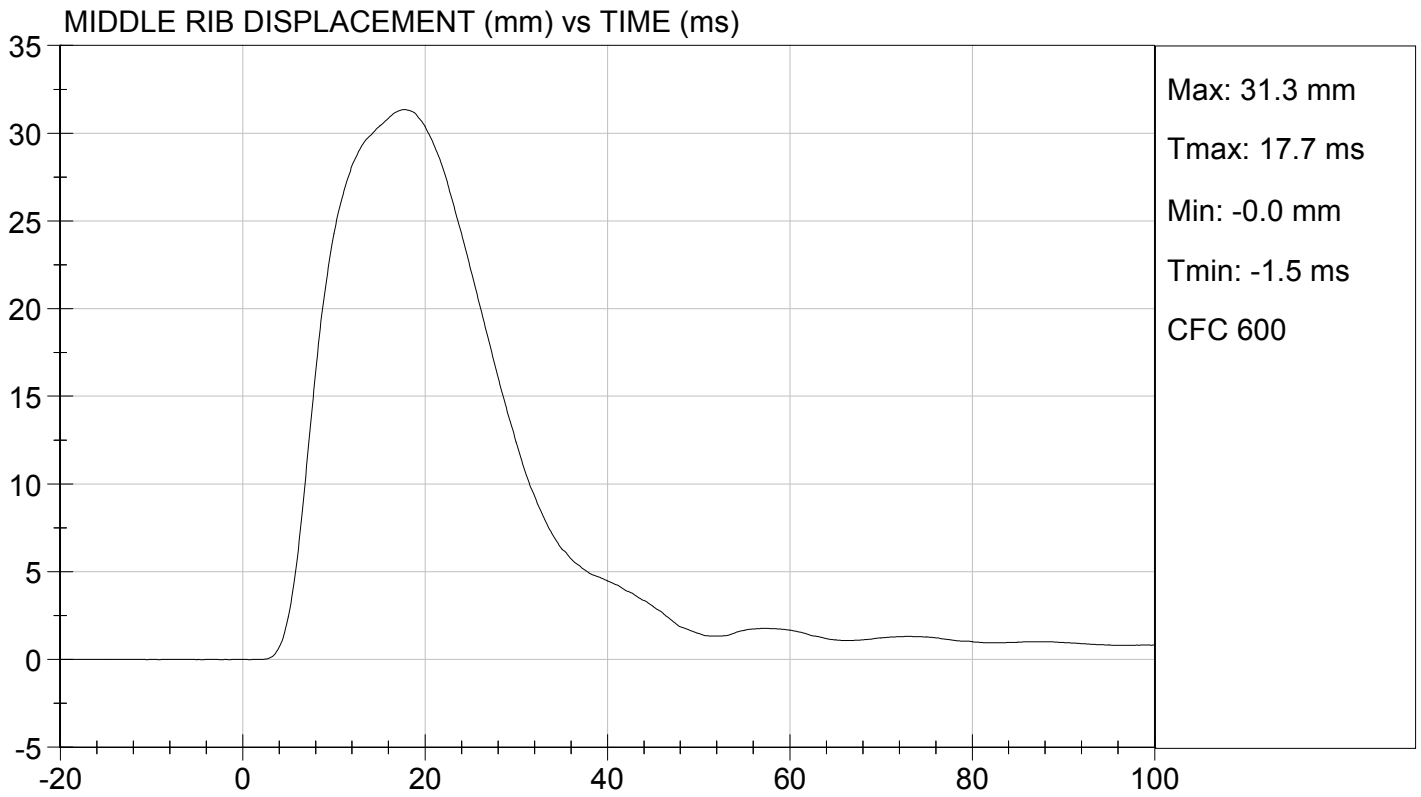
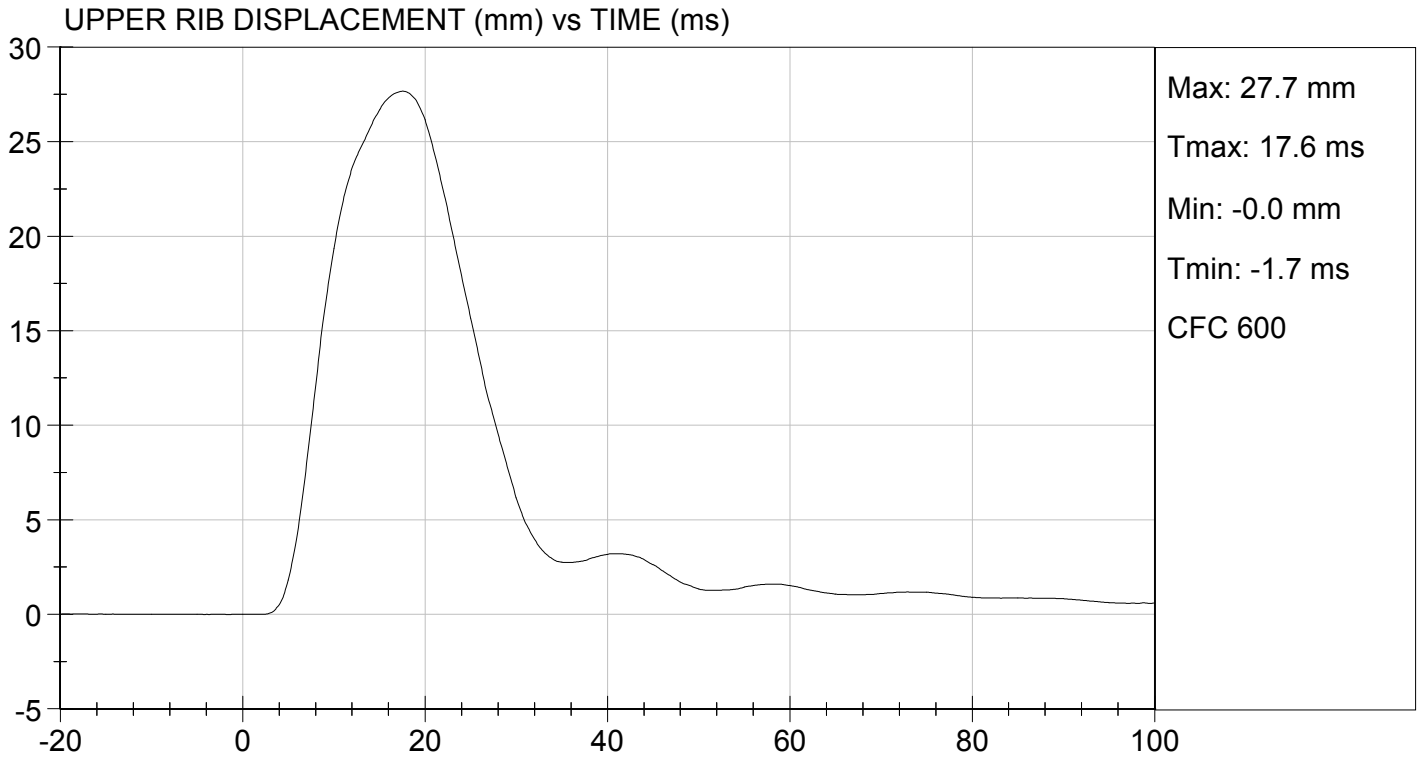
Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	47	Pass
Impact Velocity	m/s	6.60 to 6.80	6.77	Pass
Maximum Probe Acceleration	G's	30 to 36	31	Pass
Shoulder Displacement	mm	31 to 40	37	Pass
Upper Rib Displacement	mm	25 to 32	28	Pass
Middle Rib Displacement	mm	30 to 36	31	Pass
Lower Rib Displacement	mm	32 to 38	33	Pass
Upper Spine (T1) Y Acceleration	G's	34 to 43	38	Pass
Lower Spine (T12) Y Acceleration	G's	29 to 37	30	Pass
Overall Test Results				Pass

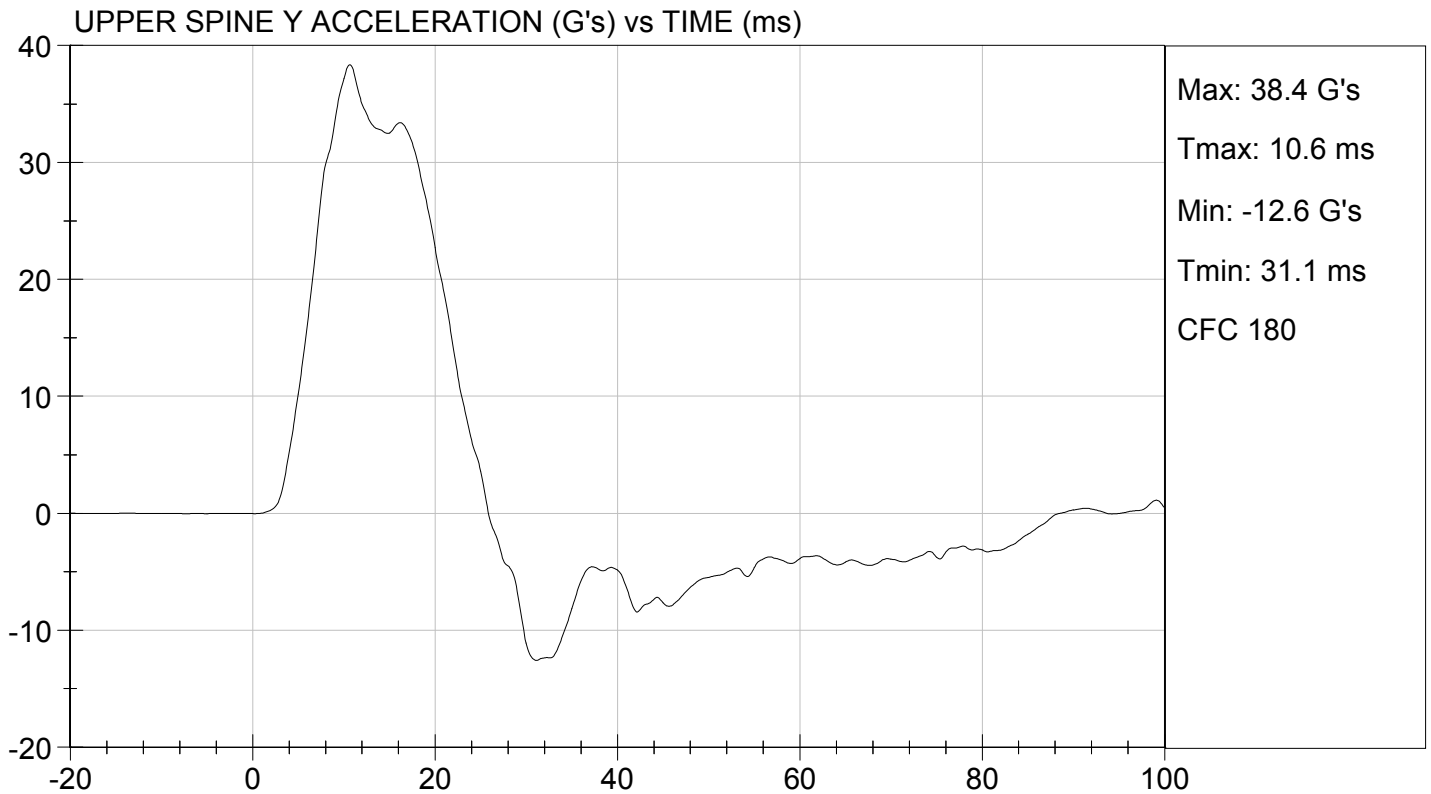
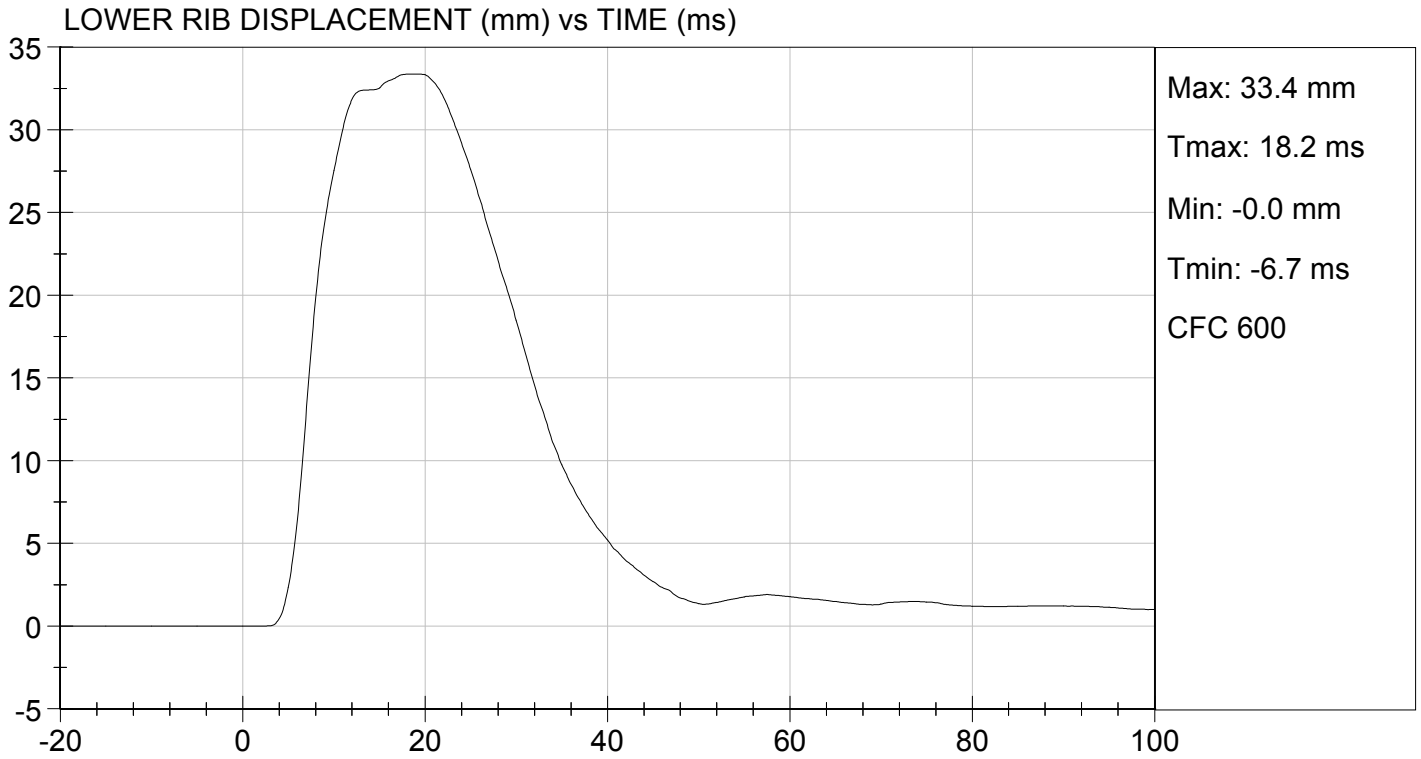
Jessica Gall  
Laboratory Technician

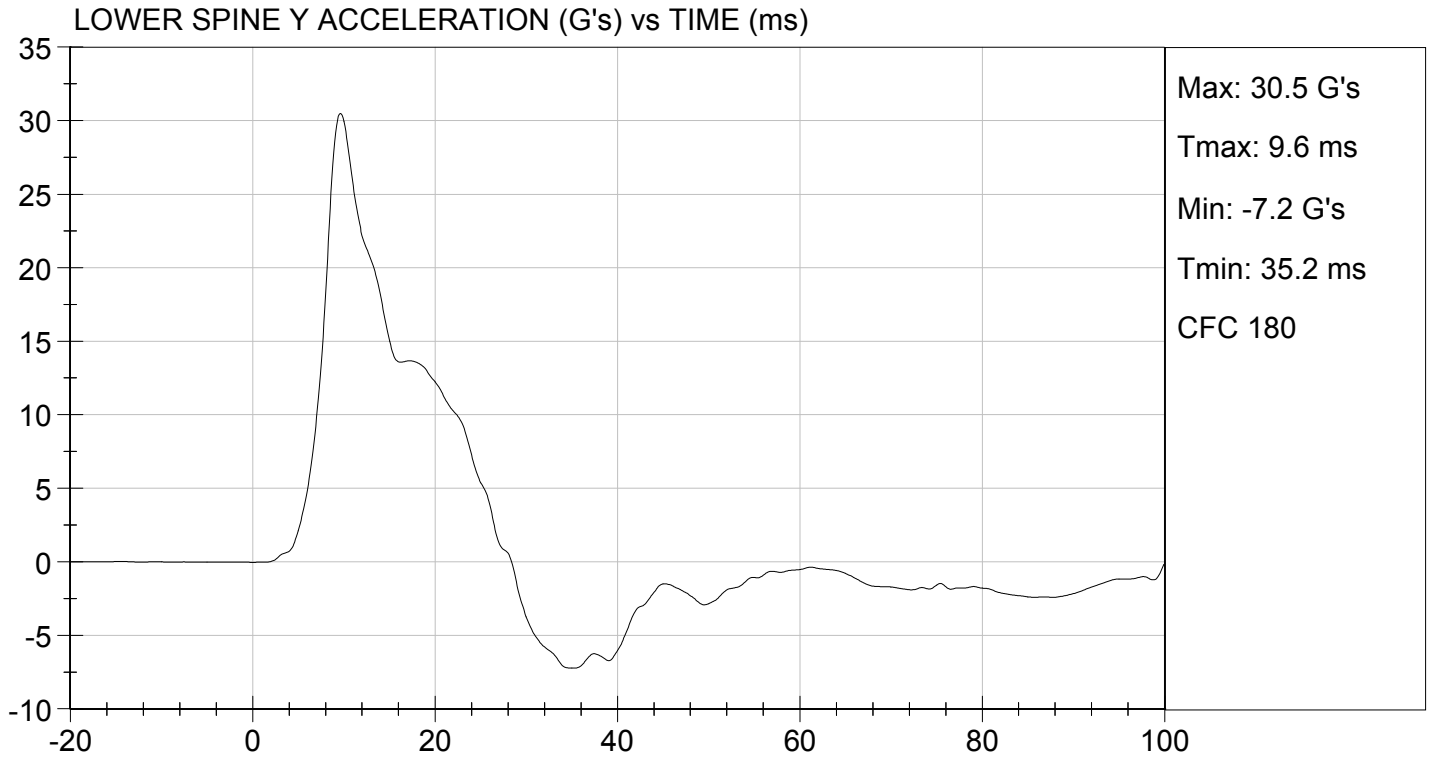
08/13/2014  
Test Date

David Winkelbauer  
Approved By









**MGA RESEARCH CORPORATION**  
**THORAX (WITHOUT ARM) IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

ATD Serial No: 296

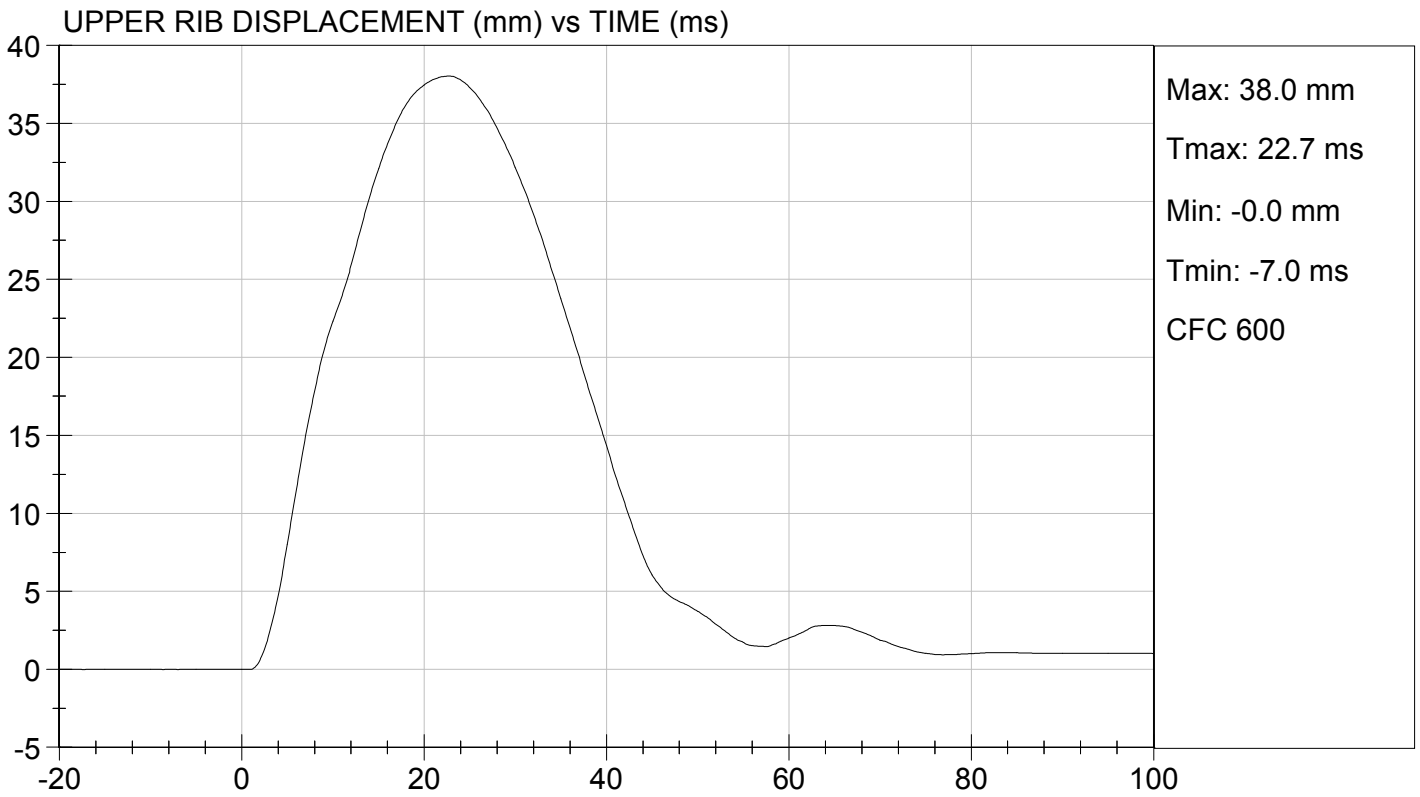
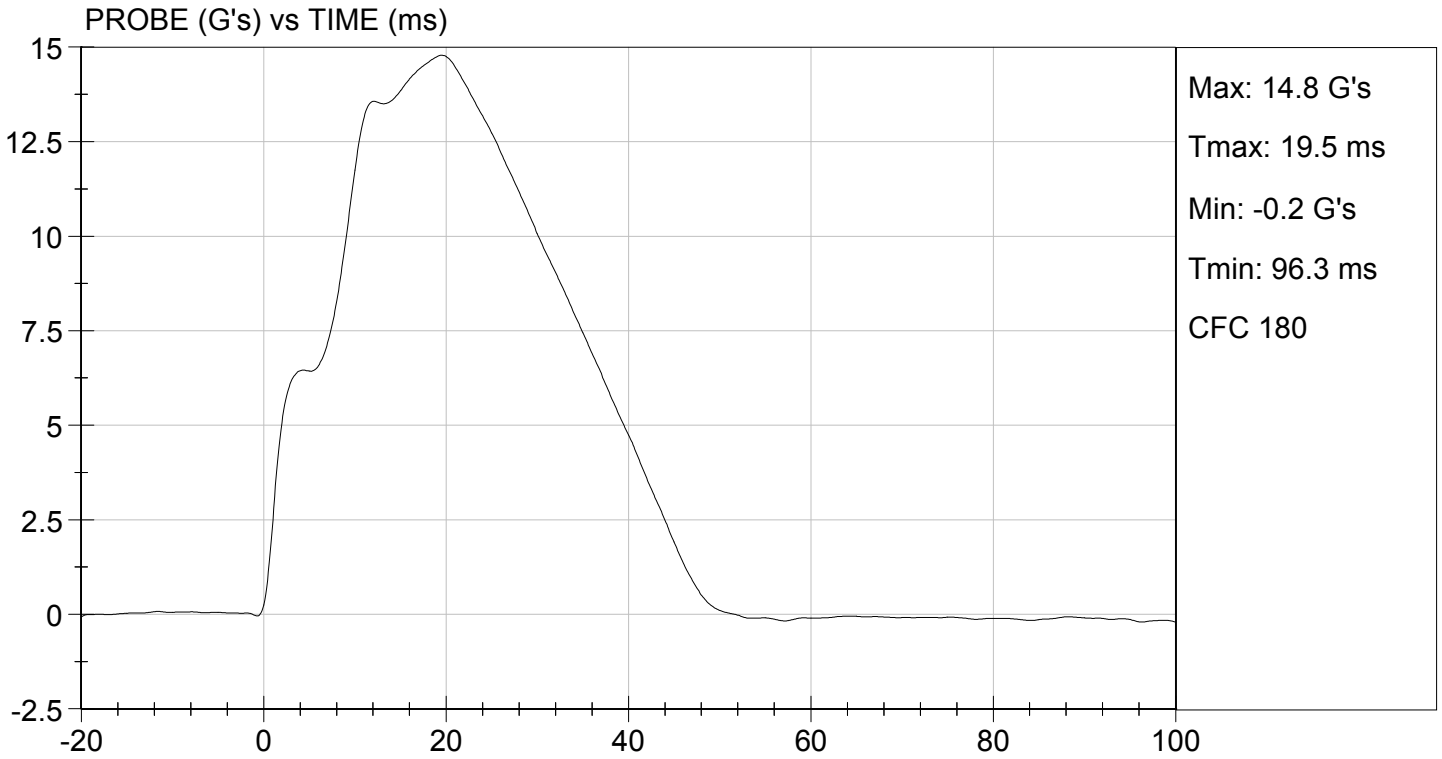
Test I.D: D142825

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	49	Pass
Impact Velocity	m/s	4.20 to 4.40	4.30	Pass
Maximum Probe Acceleration	G's	14 to 18	15	Pass
Upper Rib Displacement	mm	32 to 40	38	Pass
Middle Rib Displacement	mm	39 to 45	43	Pass
Lower Rib Displacement	mm	35 to 43	40	Pass
Upper Spine (T1) Y Acceleration	G's	13 to 17	13	Pass
Lower Spine (T12) Y Acceleration	G's	7 to 11	9	Pass
<b>Overall Test Results</b>				<b>Pass</b>

Jessica Hall  
 Laboratory Technician

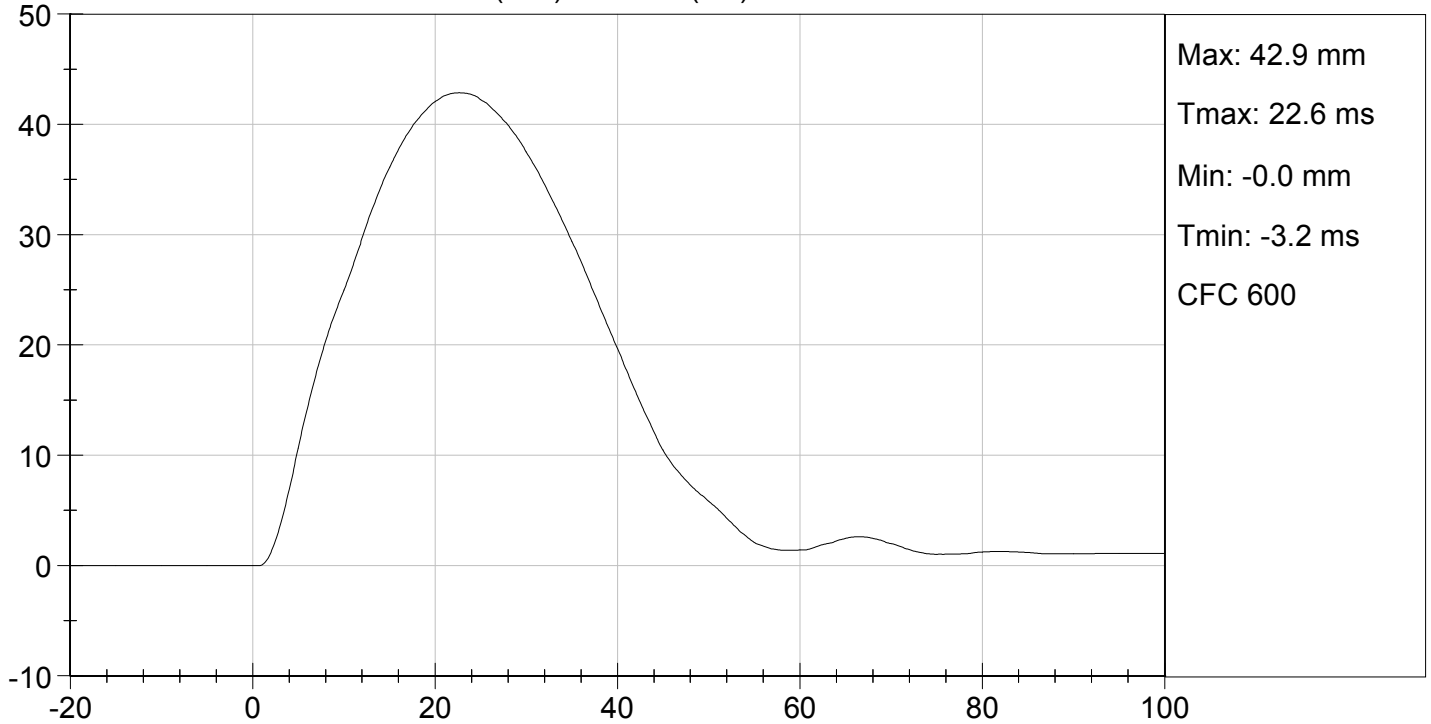
08/13/2014  
 Test Date

David Winkelbauer  
 Approved By

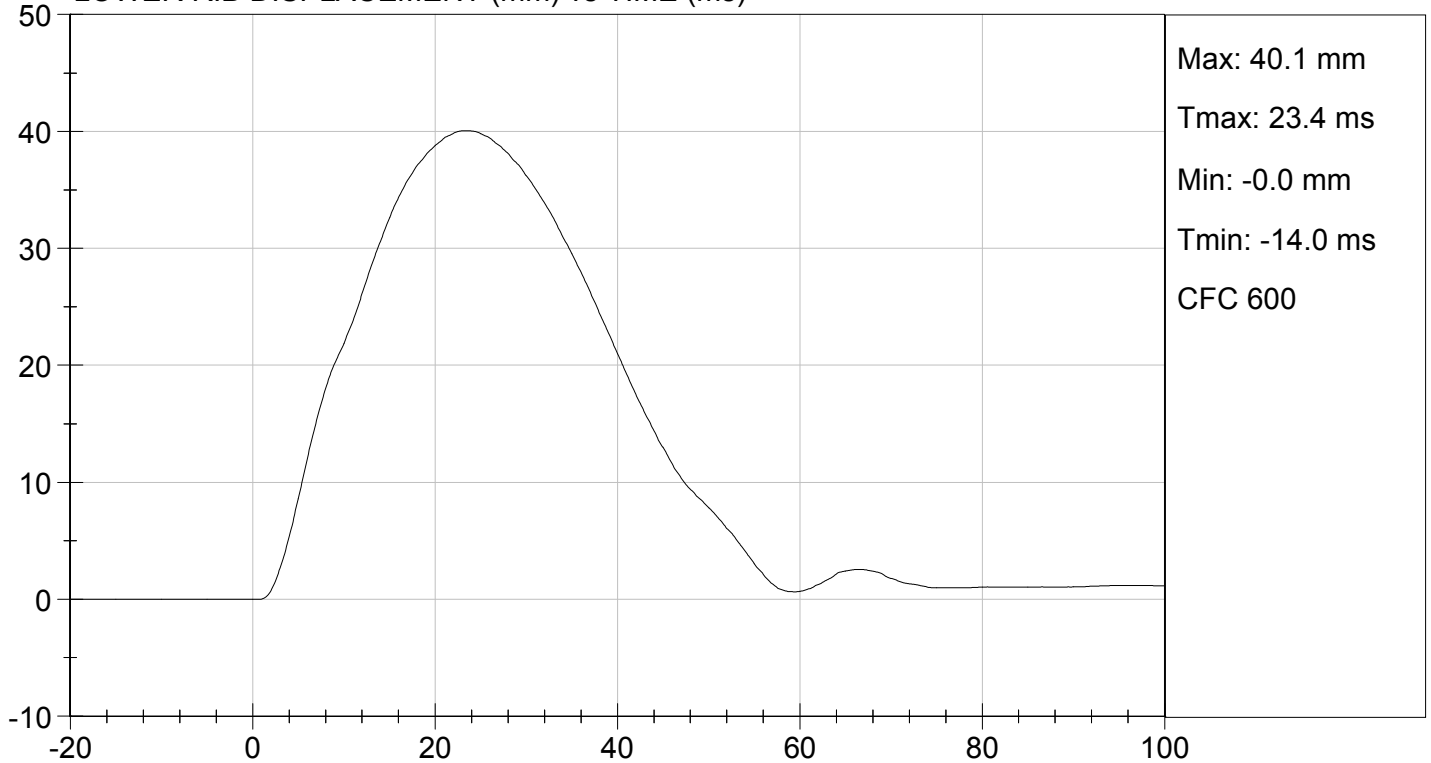


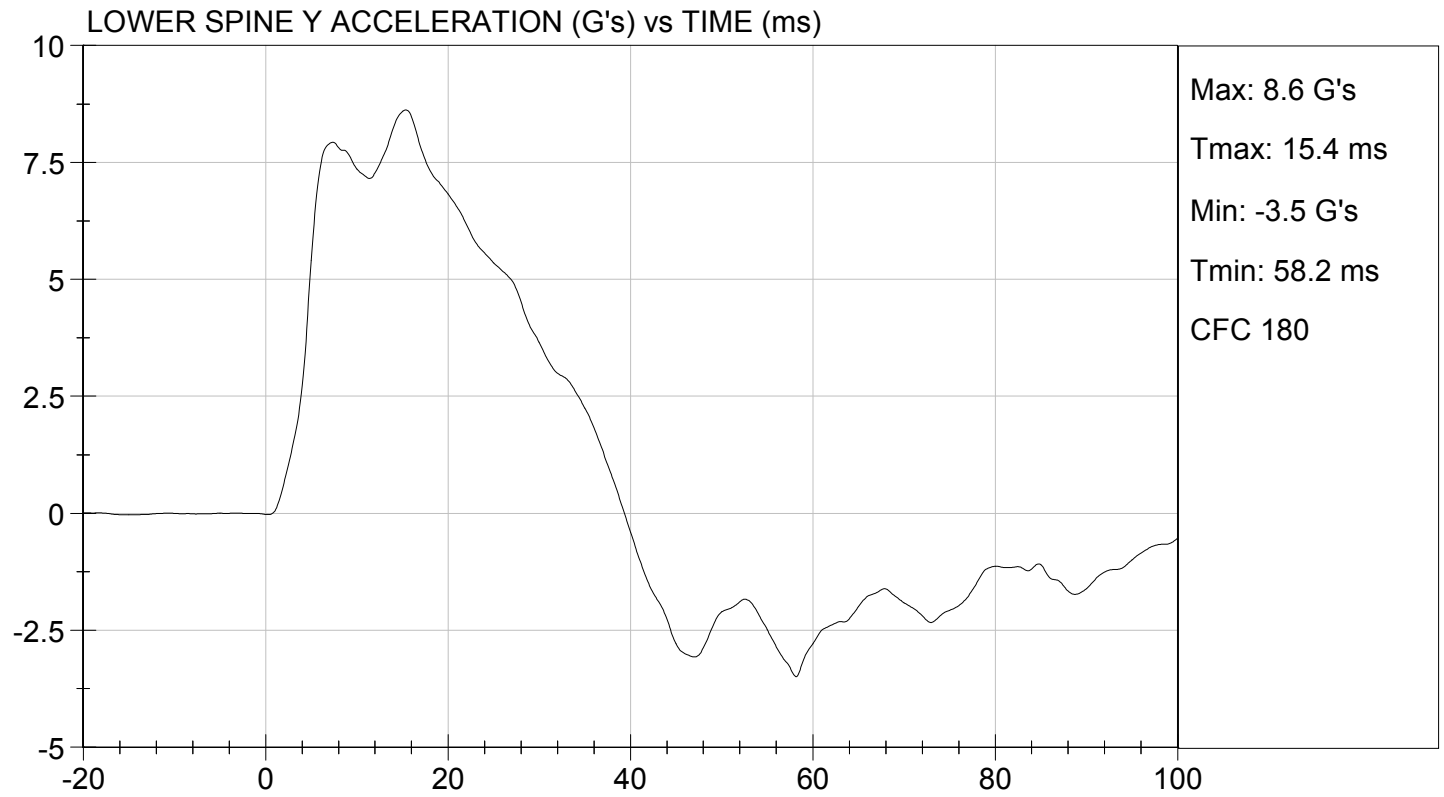
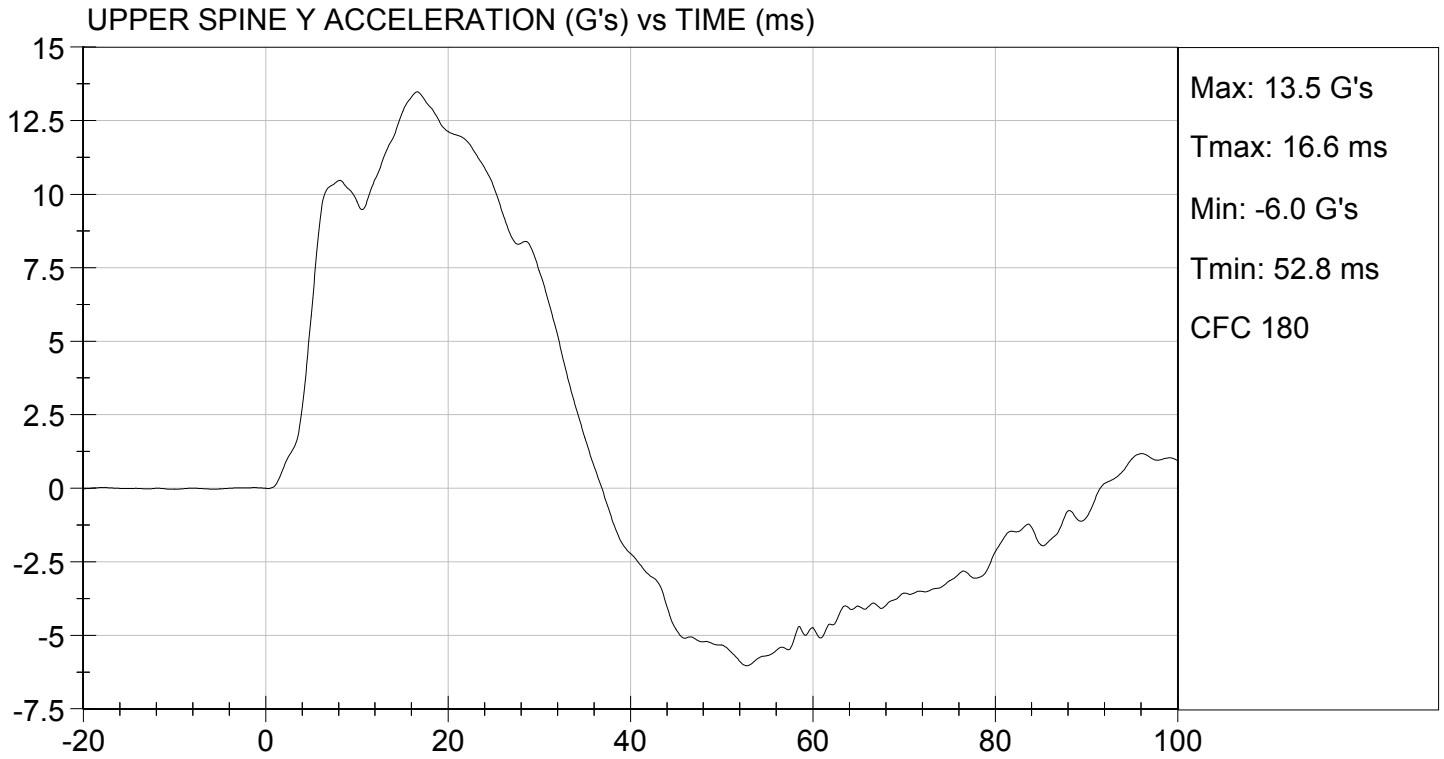


MIDDLE RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER RIB DISPLACEMENT (mm) vs TIME (ms)





**MGA RESEARCH CORPORATION**  
**ABDOMINAL IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

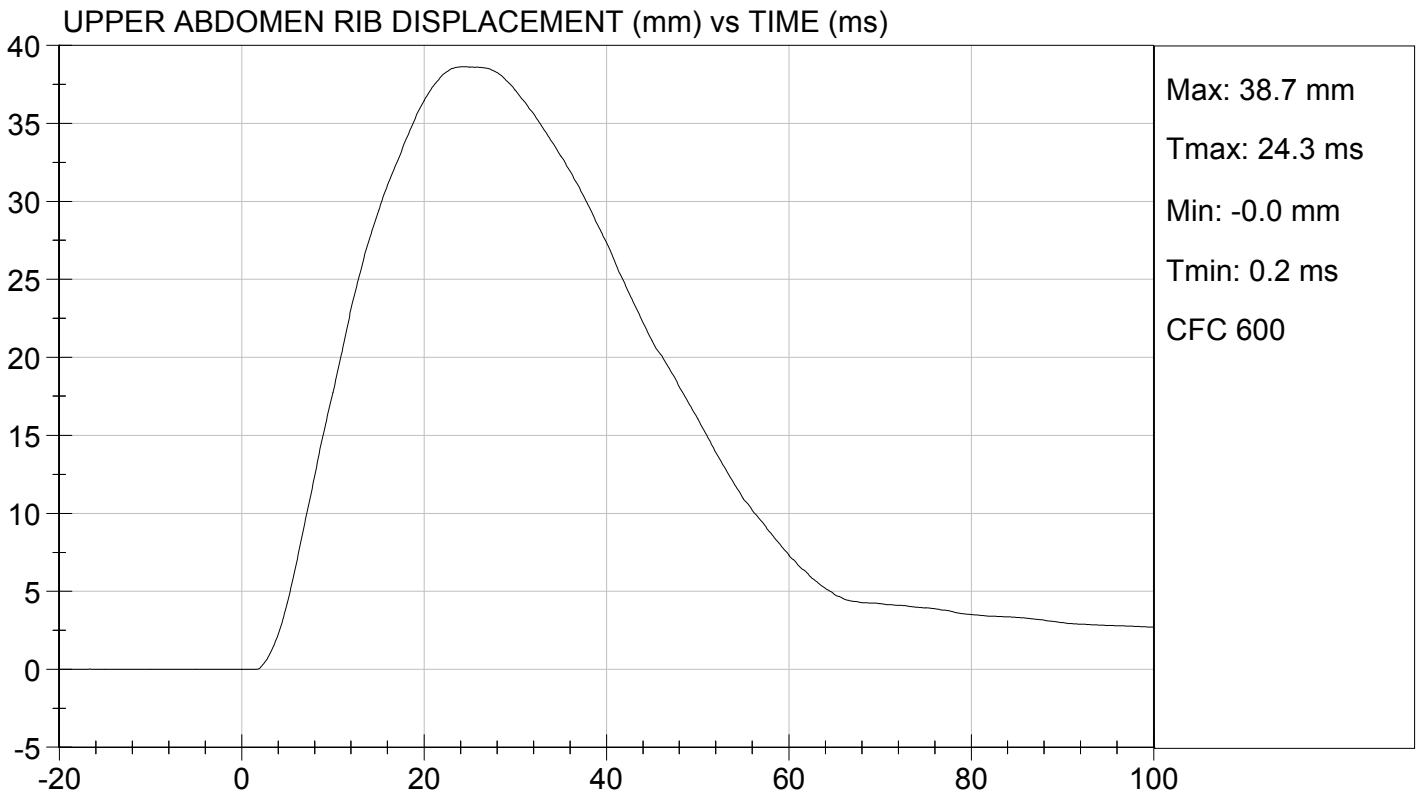
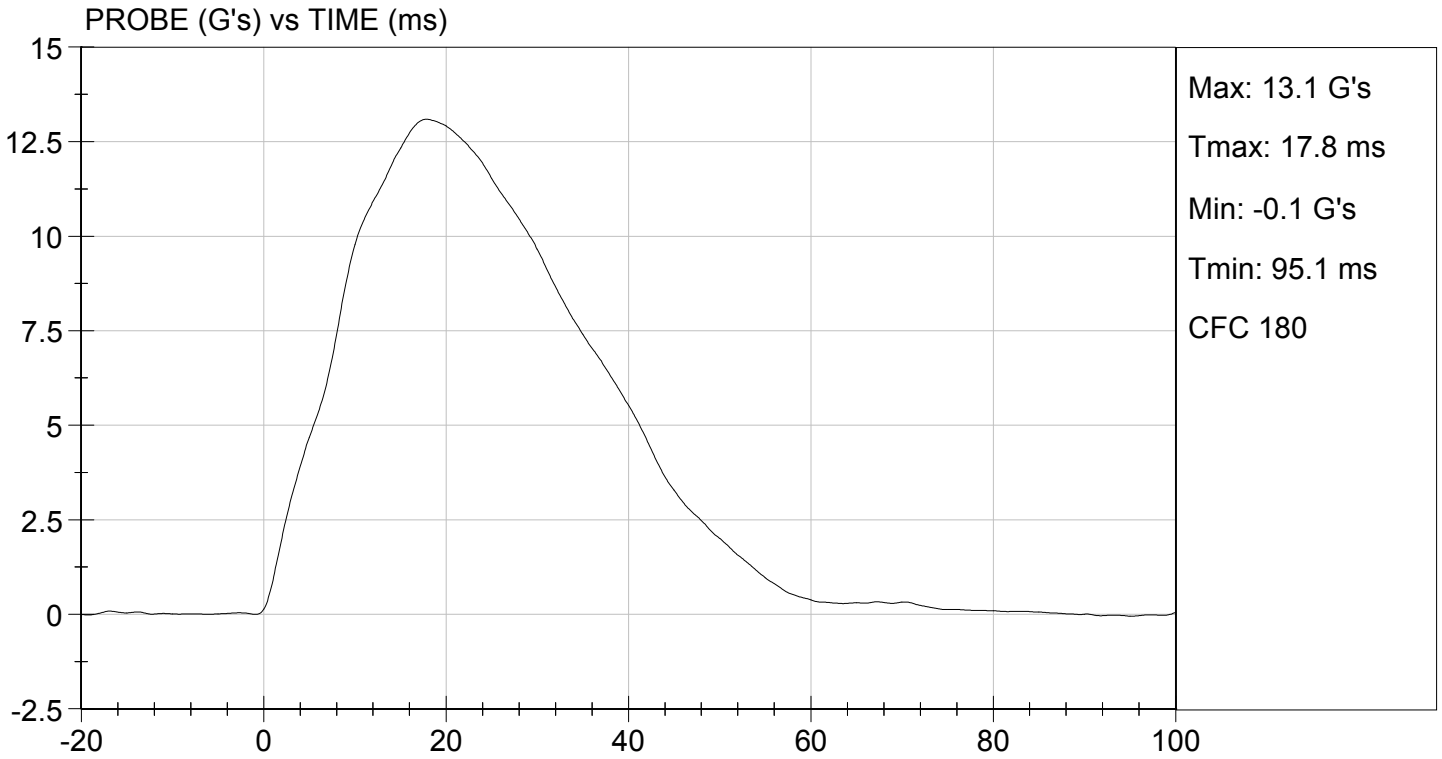
**Test I.D:** D142826

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	49	Pass
Impact Velocity	m/s	4.20 to 4.40	4.27	Pass
Maximum Probe Acceleration	G's	12 to 16	13	Pass
Upper Abdomen Rib Displacement	mm	36 to 47	39	Pass
Lower Abdomen Rib Displacement	mm	33 to 44	41	Pass
Lower Spine (T12) Y Acceleration	G's	9 to 14	11	Pass
Overall Test Results				Pass

*Jessica Gall*  
 Laboratory Technician

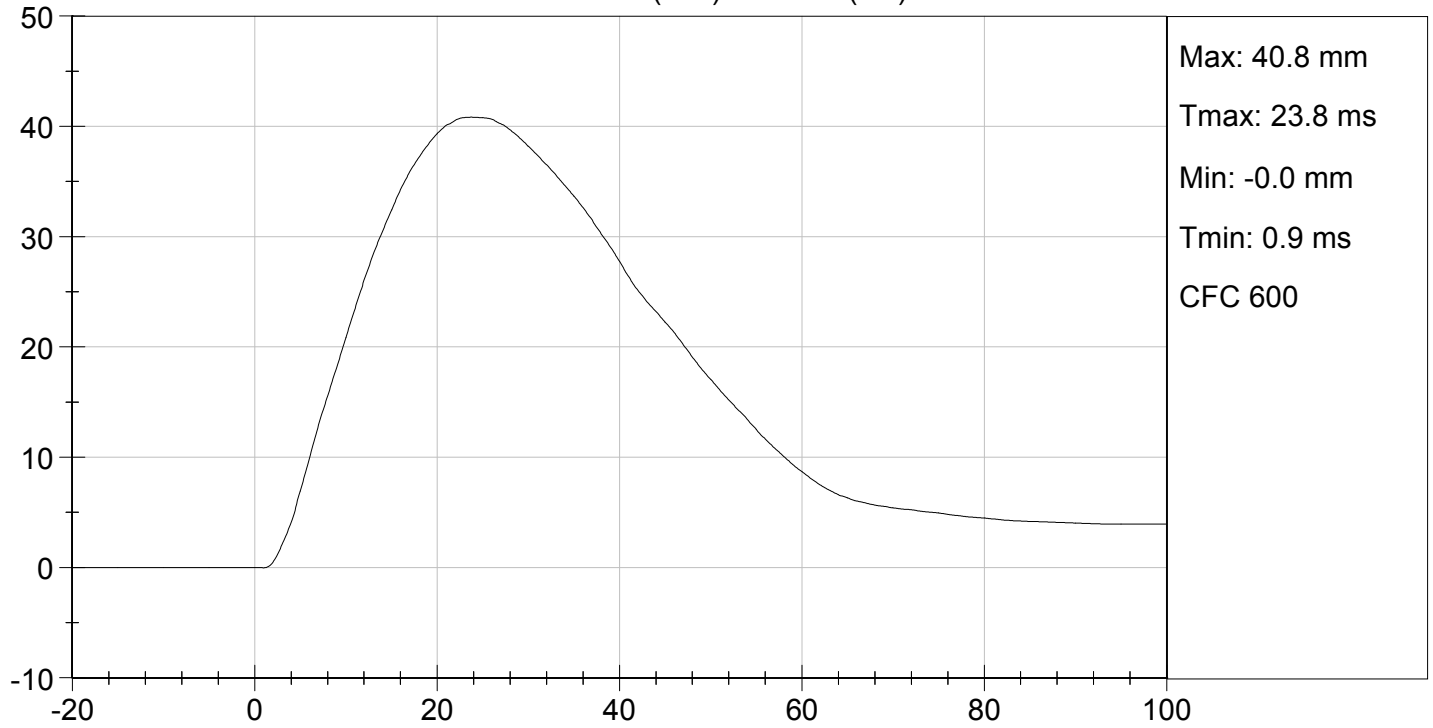
08/13/2014  
 Test Date

*David Winkelbauer*  
 Approved By

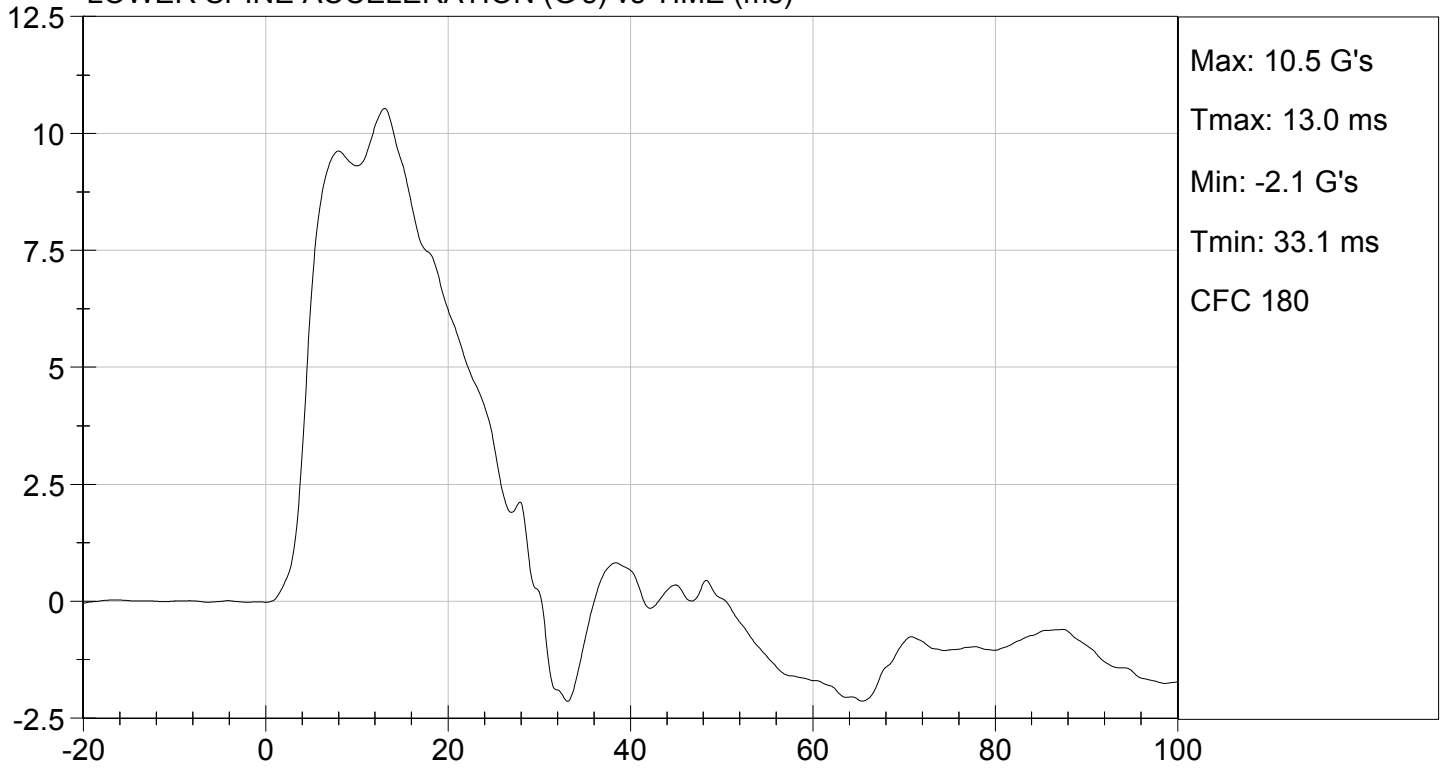




LOWER ABDOMEN RIB DISPLACEMENT (mm) vs TIME (ms)



LOWER SPINE ACCELERATION (G's) vs TIME (ms)



**MGA RESEARCH CORPORATION**  
**PELVIS IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

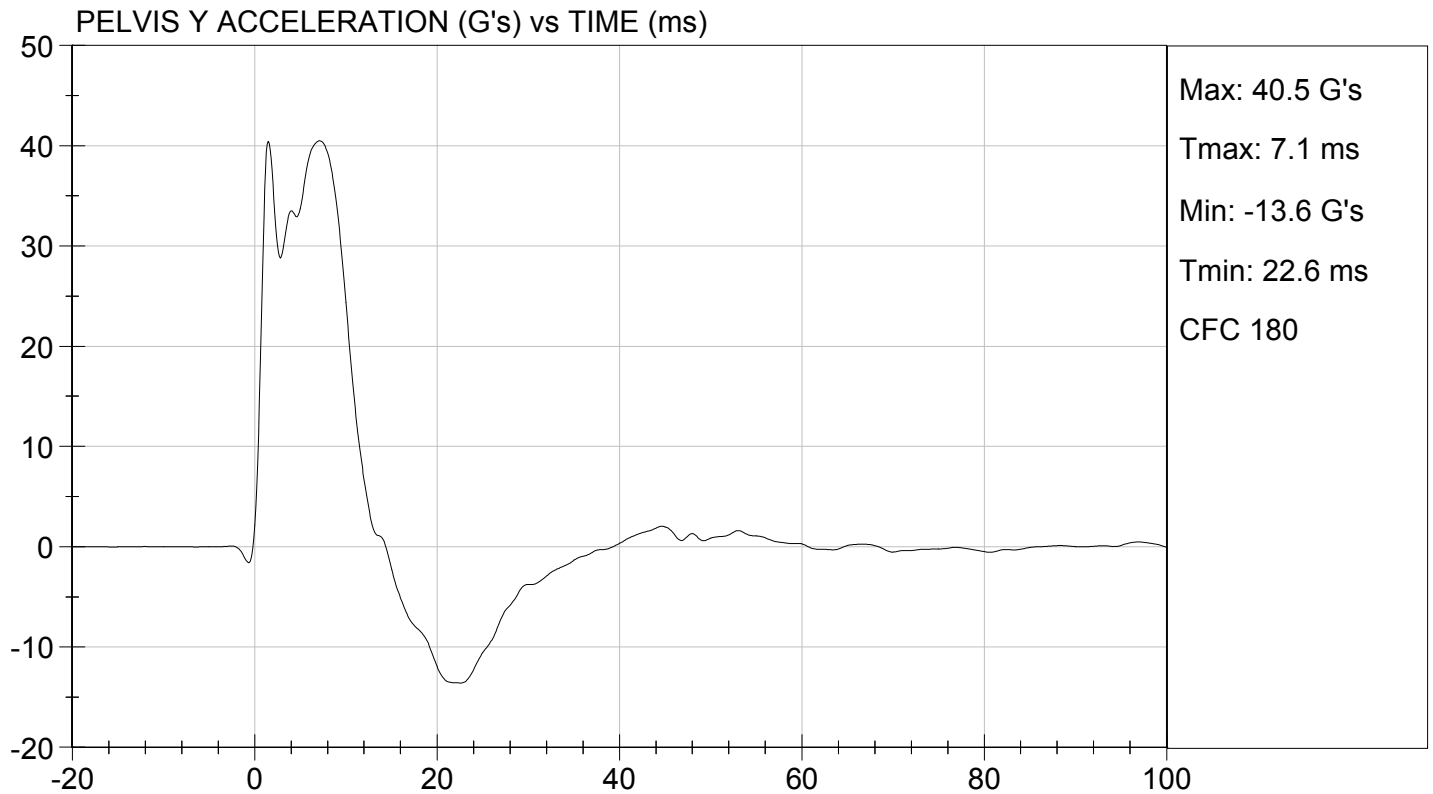
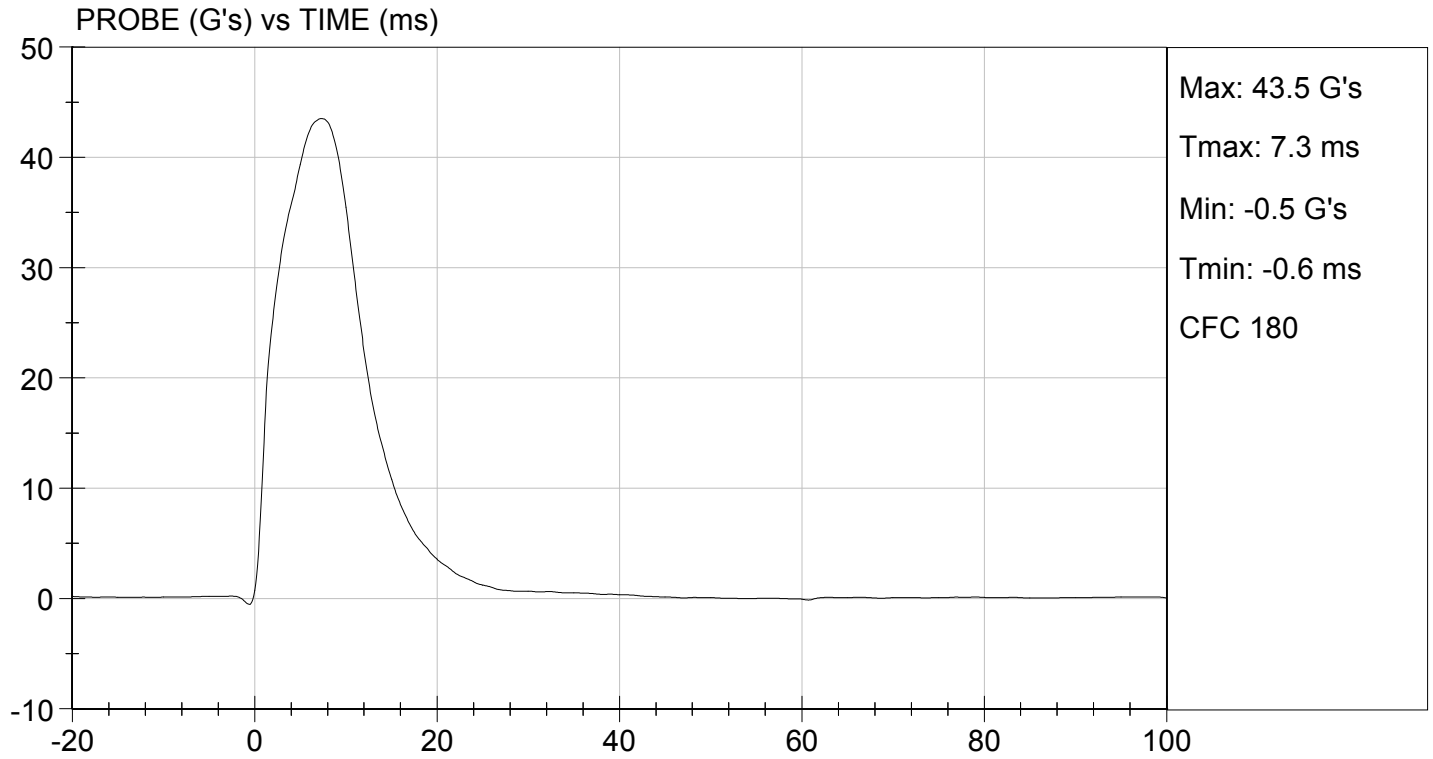
**Test I.D:** D142827

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.3	Pass
Humidity	%	10 to 70	49	Pass
Impact Velocity	m/s	6.60 to 6.80	6.68	Pass
Maximum Probe Acceleration	G's	38 to 47	44	Pass
Pelvis Y Acceleration After 6 ms	G's	34 to 42	40	Pass
Peak Acetabulum Force	N	3600 to 4300	4,173	Pass
<b>Overall Test Results</b>				<b>Pass</b>

*Jessica Hall*  
 Laboratory Technician

08/13/2014  
 Test Date

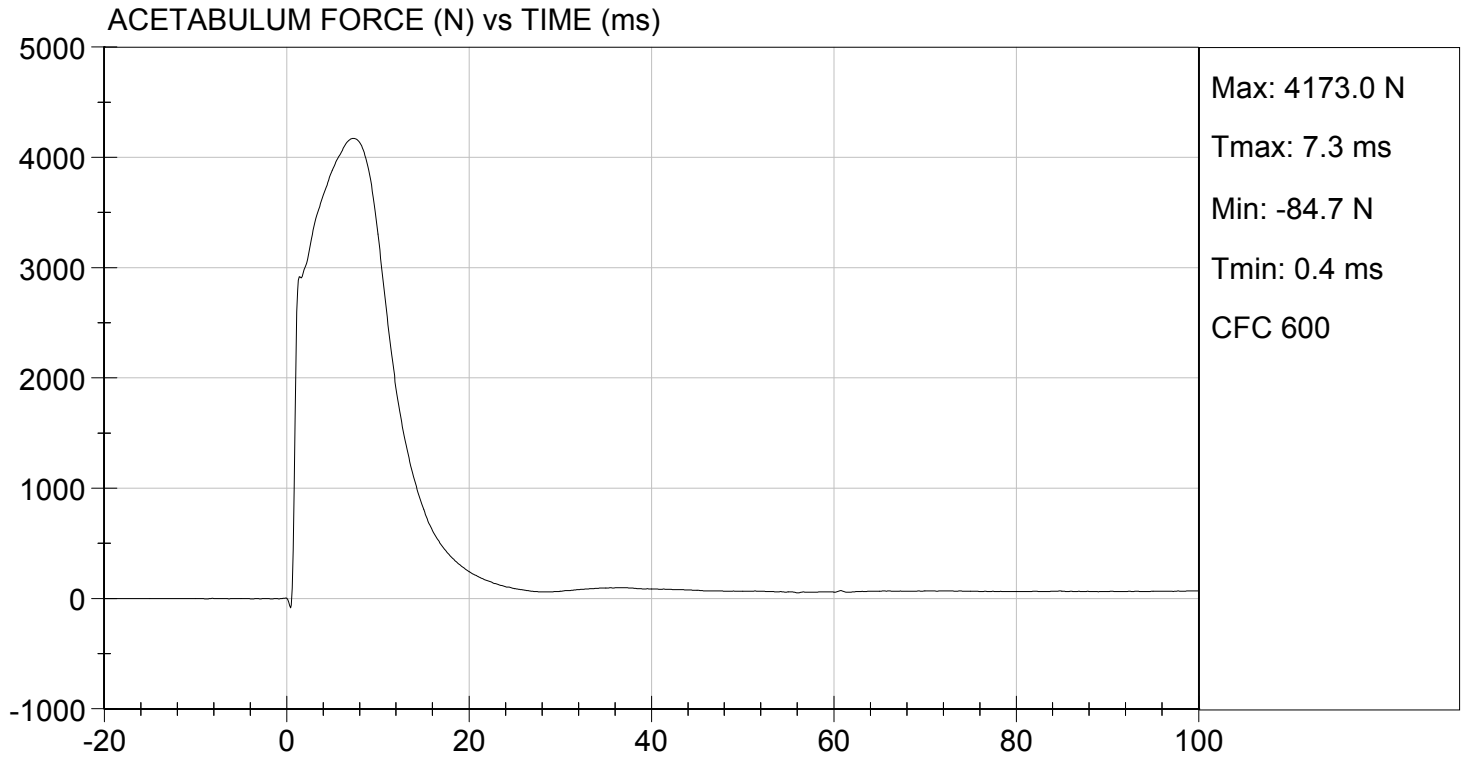
*David Winkelbauer*  
 Approved By





TEST DESC: PELVIS IMPACT  
VELOCITY: 21.92 ft/s, 6.68 m/s

TEST DATE: 08/13/2014  
TEST #: D142827



**MGA RESEARCH CORPORATION**  
**ILIAC IMPACT TEST**  
**SID-IIs BUILD LEVEL D DUMMY**

**ATD Serial No:** 296

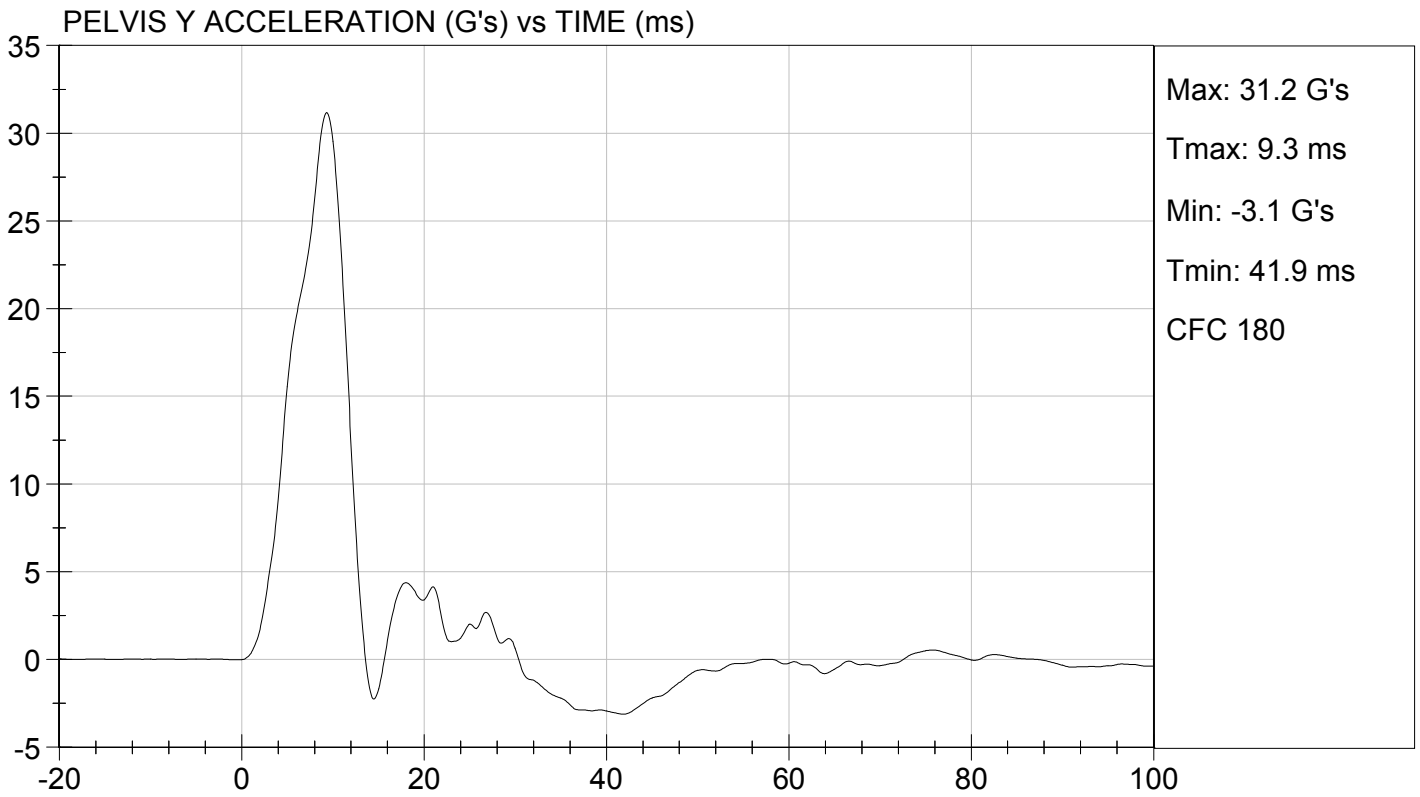
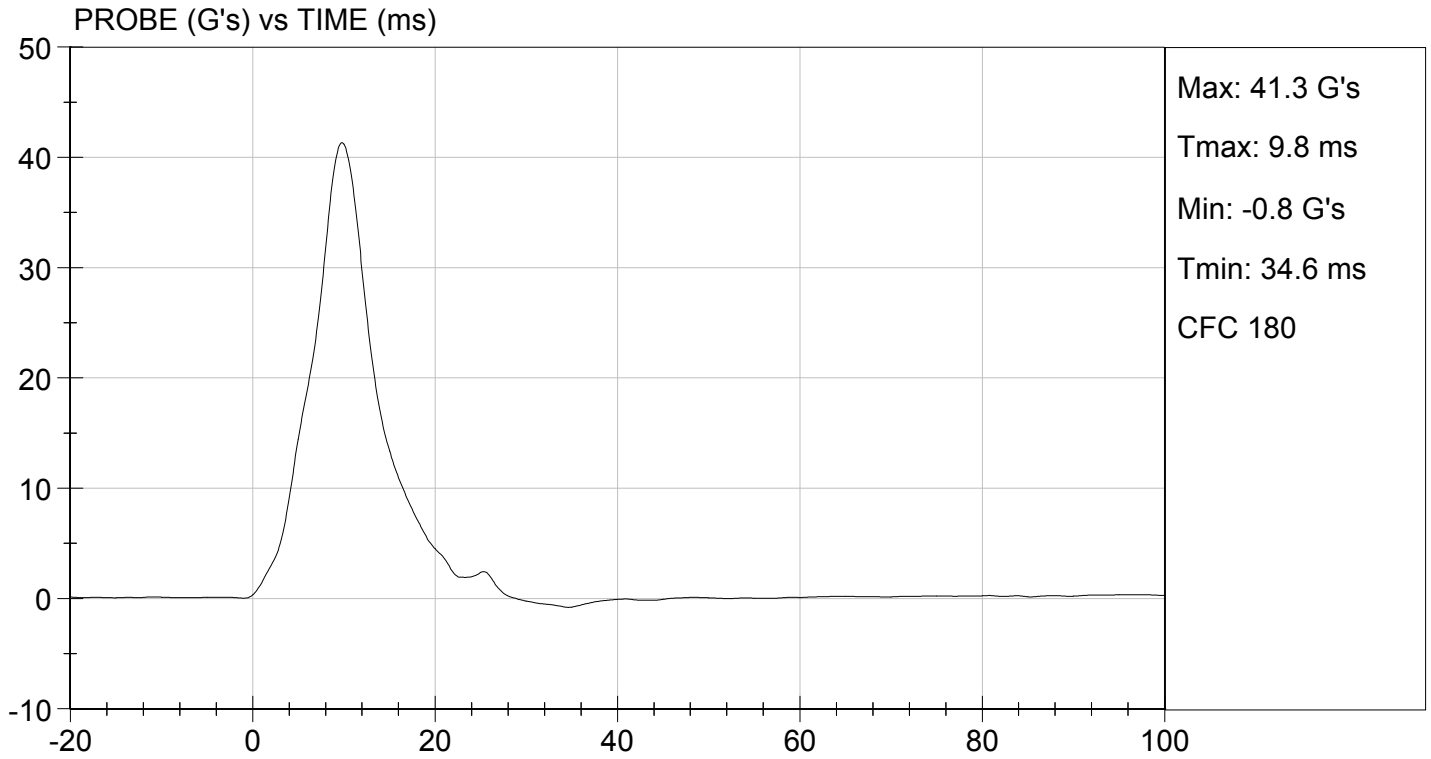
**Test I.D:** D142828

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.9	Pass
Humidity	%	10 to 70	50	Pass
Impact Velocity	m/s	4.20 to 4.40	4.21	Pass
Maximum Probe Acceleration	G's	36 to 45	41	Pass
Pelvis Y Acceleration	G's	28 to 39	31	Pass
Peak Pelvis Iliac Force	N	4100 to 5100	4,867	Pass
<b>Overall Test Results</b>				<b>Pass</b>

Jessica Hall  
 Laboratory Technician

08/13/2014  
 Test Date

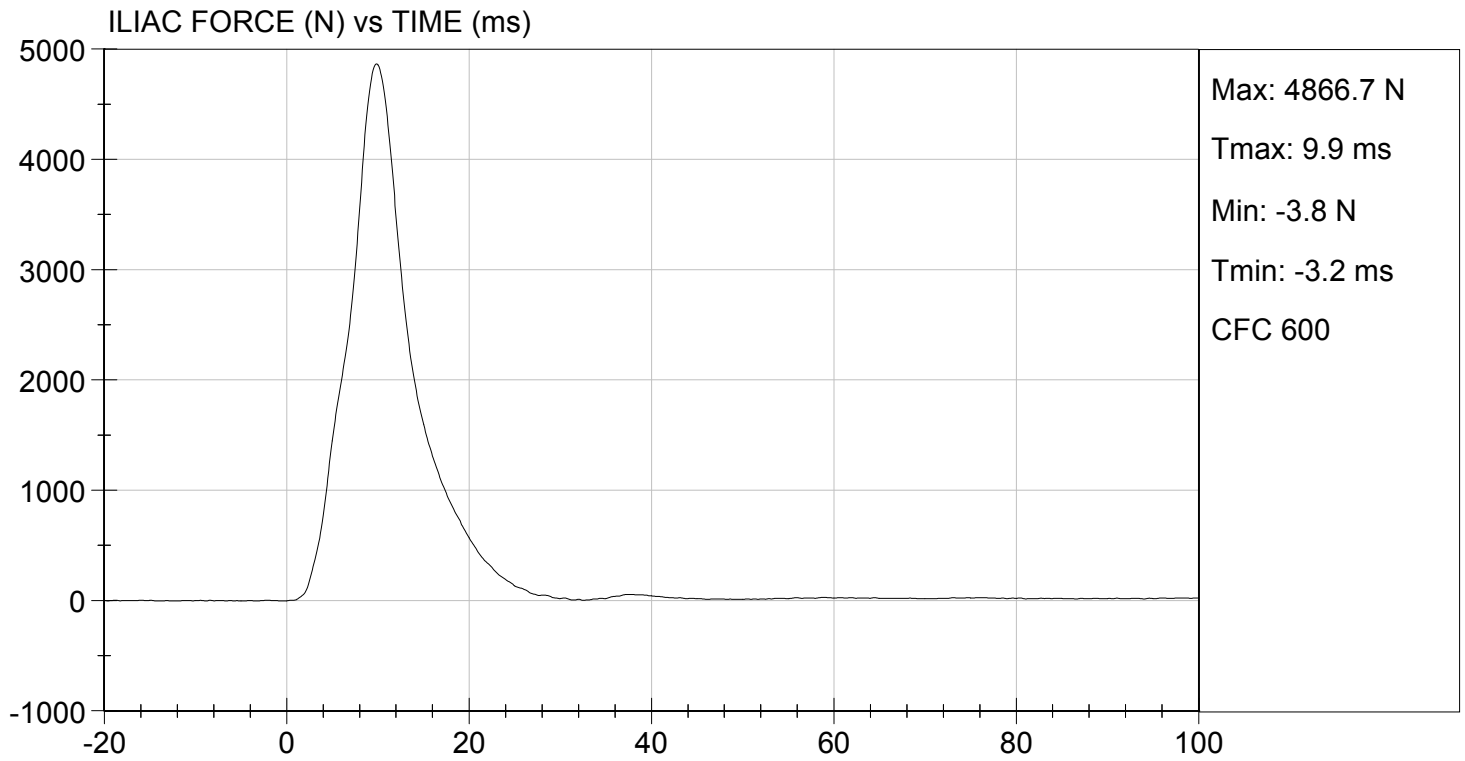
David Winkelbauer  
 Approved By



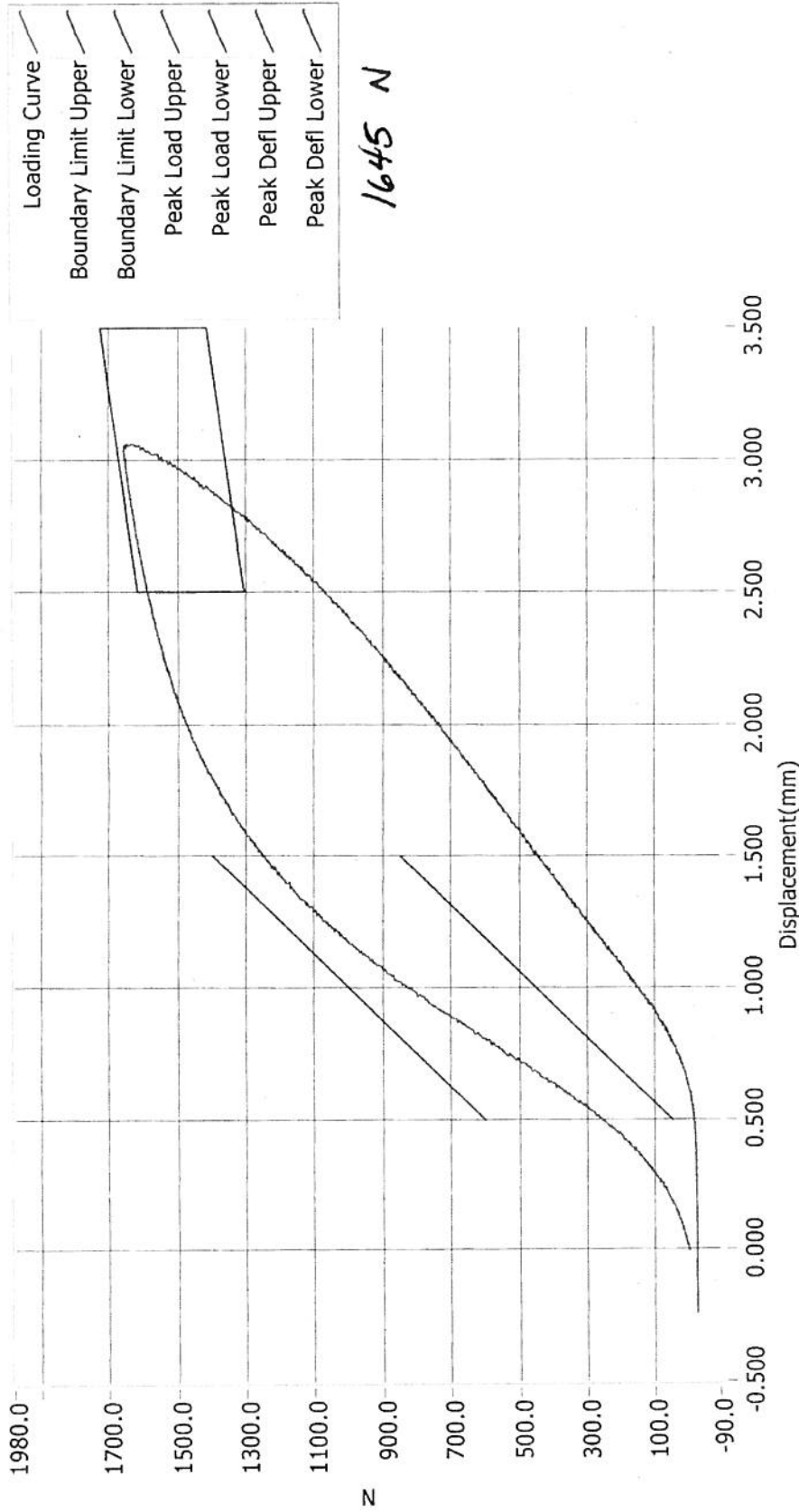


TEST DESC: ILLIAC  
VELOCITY: 13.80 ft/s, 4.21 m/s

TEST DATE: 08/13/2014  
TEST #: D142828



# Resultant Data - SIDIIs Plug Compression



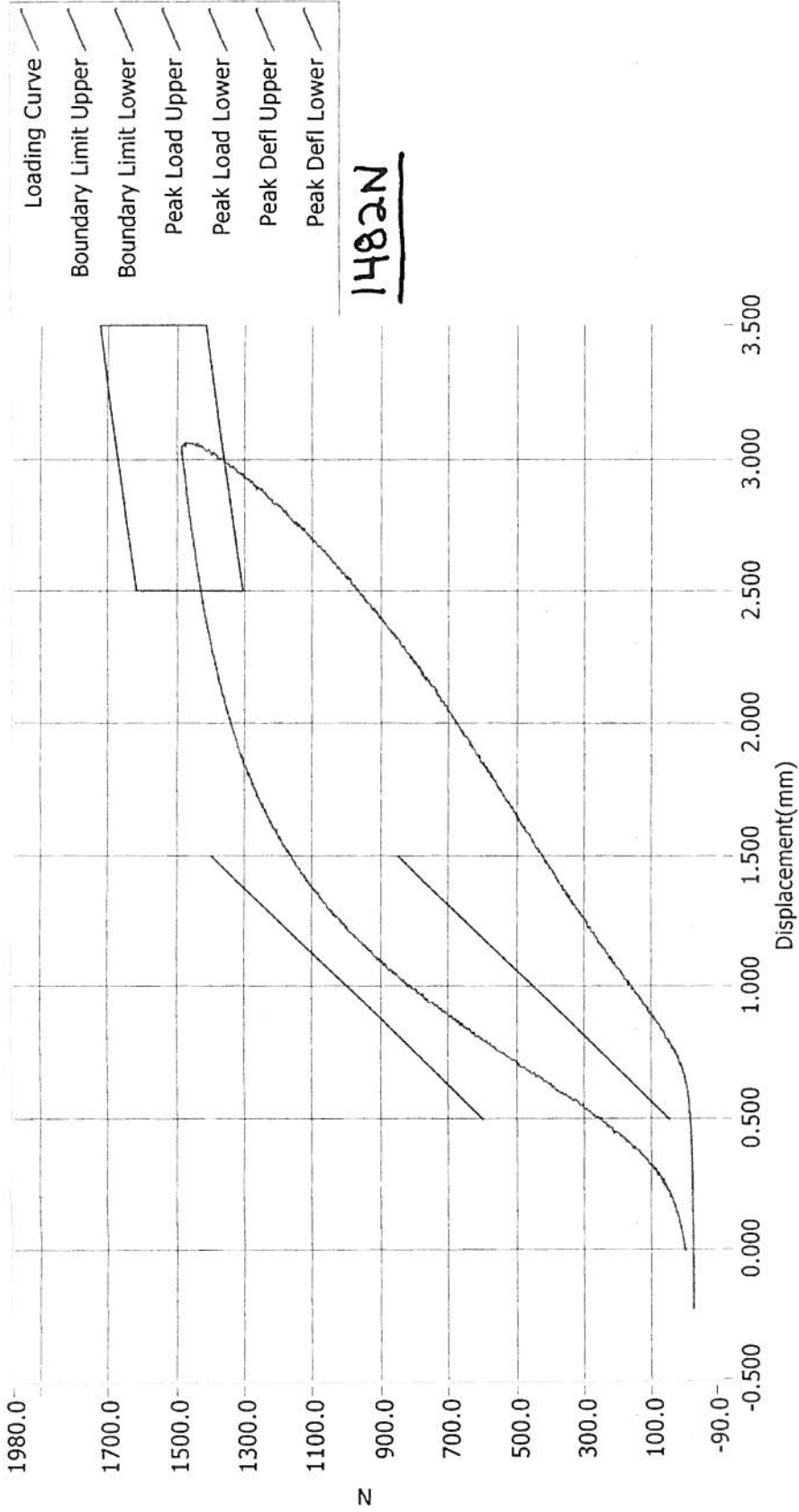
ATD Calibration Lab

Test ID	Part Serial Number	Test Date	Test Time
	63360	1/25/2013	12:37 AM
Cert ID	ATD Serial Number	ATD Type	
	N/A	SIDIIs	

Current Date : 1/25/2013

Current Time : 00:38:22

# Resultant Data - SIDIIs Plug Compression



ATD Calibration Lab

Test ID	Part Serial Number	Test Date	Test Time
	63019	1/18/2013	10:41 PM
Cert ID	ATD Serial Number	ATD Type	
	N/A	SIDIIs	

Current Date : 1/18/2013      Current Time : 22:42:22

**APPENDIX D**  
**TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION DATA**

**Table 1 – Dummy Instrumentation (ES-2re)**

		ES-2re S/N 032			
		Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers		X	P82095	Endevco	02/25/14
		Y	P82096	Endevco	02/25/14
		Z	P82097	Endevco	02/25/14
		Xr	P82098	Endevco	02/25/14
		Yr	P82099	Endevco	02/25/14
		Zr	P82100	Endevco	02/25/14
Thorax Rib Displacement Potentiometers	Upper	Y	G176	Honeywell	03/06/14
	Middle	Y	G169	Honeywell	03/06/14
	Lower	Y	G164	Honeywell	03/06/14
Abdomen Load Cells	Forward	Y	ABG1532	Denton	01/09/14
	Middle	Y	ABG1534	Denton	01/09/14
	Rear	Y	ABG1535	Denton	01/09/14
Lower Spine Accelerometers (T12)		X	P78685	Endevco	02/25/14
		Y	P80089	Endevco	07/22/14
		Z	P82312	Endevco	02/25/14
Public Symphysis Load Cell		Y	PG461	Denton	01/09/14

**Table 2 – Dummy Instrumentation (SID-IIs)**

			SID-IIs S/N 296			
			Serial Number	Manufacturer	Calibration Date	
Head CG Accelerometers			X	P79864	Endevco	02/25/14
			Y	P79866	Endevco	02/25/14
			Z	P79867	Endevco	02/25/14
			Xr	P79816	Endevco	03/03/14
			Yr	P79817	Endevco	03/03/14
			Zr	P79818	Endevco	03/03/14
Displacement Potentiometers	Thoracic Rib	Upper	Y	G012	Servo	03/06/14
		Middle	Y	G1163	FTSS	03/06/14
		Lower	Y	G1158	FTSS	03/06/14
	Abdominal Rib	Upper	Y	G1146	FTSS	03/06/14
		Lower	Y	G1126	FTSS	03/06/14
Lower Spine Accelerometers (T12)			X	P82087	Endevco	03/03/14
			Y	P82088	Endevco	03/03/14
			Z	P82089	Endevco	03/03/14
Acetabulum Load Cell			Y	ACG268	Denton	01/09/14
Iliac Wing Load Cell			Y	IWG282	Denton	01/09/14
Pelvis Plug (struck side)				63360	FTSS	01/25/13
Pelvis Plug (non-struck side)				63019	FTSS	01/18/13

**Table 3 – Vehicle Instrumentation**

			Serial Number	Manufacturer	Calibration Date
1	Vehicle Center of Gravity	X	P75048	Endevco	07/16/14
	Vehicle Center of Gravity	Y	P75046	Endevco	07/16/14
	Vehicle Center of Gravity	Z	P75047	Endevco	07/16/14
2	Right Sill at Front Seat	X	P67534	Endevco	03/19/14
	Right Sill at Front Seat	Y	P67533	Endevco	03/19/14
	Right Sill at Front Seat	Z	P67532	Endevco	03/19/14
3	Right Sill at Rear Seat	X	P66647	Endevco	07/01/14
	Right Sill at Rear Seat	Y	P74653	Endevco	07/16/14
	Right Sill at Rear Seat	Z	P63258	Endevco	04/21/14
4	Left Sill at Front Door	Y	P72856	Endevco	03/19/14
5	Left Sill at Rear Door	Y	P79404	Endevco	07/28/14
6	Left A-Post Lower	Y	P68853	Endevco	03/19/14
7	Left A-Post Middle	Y	P73158	Endevco	02/26/14
8	Left B-Post Lower	Y	P73695	Endevco	03/19/14
9	Left B-Post Middle	Y	P73696	Endevco	03/19/14
10	Front Seat Track	Y	P77714	Endevco	05/07/14
11	Rear Seat Track or Structure	Y	P73981	Endevco	03/14/14
12	Right Rear Occ. Compartment	Y	P66840	Endevco	05/30/14
13	Engine Block	X	P66756	Endevco	07/01/14
	Engine Block	Y	P66757	Endevco	07/01/14
14	Rear Floorpan Above Axle	X	P73892	Endevco	02/26/14
	Rear Floorpan Above Axle	Y	P73890	Endevco	02/26/14
	Rear Floorpan Above Axle	Z	P73891	Endevco	02/26/14

**Table 4 – MDB Instrumentation**

		Serial Number	Manufacturer	Calibration Date
MDB Center of Gravity	X	P73133	Endevco	05/30/14
MDB Center of Gravity	Y	P73134	Endevco	05/30/14
MDB Center of Gravity	Z	P73135	Endevco	05/30/14
Left Frame at Rear Axle Centerline	X	P74310	Endevco	06/06/14
Left Frame at Rear Axle Centerline	Y	P74311	Endevco	06/06/14