

REPORT NUMBER: NCAP-KAR-14-019

**NEW CAR ASSESSMENT PROGRAM (NCAP)
FRONTAL BARRIER IMPACT TEST**

**BAYERISCHE MOTOREN WERKE AG
2014 MINI COOPER HARDTOP 3-DOOR HATCHBACK**

NHTSA NUMBER: M20144100

**PREPARED BY:
KARCO ENGINEERING, LLC.
9270 HOLLY ROAD
ADELANTO, CA 92301**



JUNE 11, 2014

FINAL REPORT

**U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
SAFETY PERFORMANCE STANDARDS
OFFICE OF CRASHWORTHINESS STANDARDS
1200 NEW JERSEY AVE, SE
ROOM W43-410
WASHINGTON, DC 20590**

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15. Supplementary Notes																																																							
16. Abstract A 56.3 km/h NCAP Frontal Impact Test was conducted on a 2014 Mini Cooper Hardtop 3-door hatchback in accordance with the specifications of the Office of Crashworthiness Standards Frontal NCAP Laboratory Test Procedure. This test was conducted to obtain data indicant of FMVSS 208, 212, 219 (partial), 301, and footwell intrusion performance. The test was conducted at the KARCO Engineering, LLC. facility in Adelanto, California on May 28, 2014. The impact velocity of the vehicle was 55.74 km/h and the ambient temperature at the barrier face at the time of impact was 33.3° C. The target vehicle's post-test maximum crush was 372 mm at DPD 5 to the right of the vehicle's centerline. The test vehicle's performance is as follows: <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th rowspan="2">Measurement Description</th> <th rowspan="2">Units</th> <th colspan="2">Driver ATD</th> <th colspan="2">Passenger ATD</th> </tr> <tr> <th>Threshold</th> <th>Result</th> <th>Threshold</th> <th>Result</th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC₁₅)</td> <td>N/A</td> <td>700.0</td> <td>182.5</td> <td>700.0</td> <td>237.9</td> </tr> <tr> <td>Maximum Chest Compression</td> <td>mm</td> <td>63</td> <td>-25</td> <td>52</td> <td>-16</td> </tr> <tr> <td>Nij</td> <td>N/A</td> <td>1</td> <td>0.36</td> <td>1</td> <td>0.37</td> </tr> <tr> <td>Neck Tension</td> <td>N</td> <td>4170</td> <td>1413.4</td> <td>2620</td> <td>1000.9</td> </tr> <tr> <td>Neck Compression</td> <td>N</td> <td>4000</td> <td>-269.1</td> <td>2520</td> <td>-233.6</td> </tr> <tr> <td>Left Femur Force</td> <td>N</td> <td>10008</td> <td>-1162.8</td> <td>6805</td> <td>-1232.9</td> </tr> <tr> <td>Right Femur Force</td> <td>N</td> <td>10008</td> <td>-2020.6</td> <td>6805</td> <td>-1081.4</td> </tr> </tbody> </table>				Measurement Description	Units	Driver ATD		Passenger ATD		Threshold	Result	Threshold	Result	Head Injury Criteria (HIC ₁₅)	N/A	700.0	182.5	700.0	237.9	Maximum Chest Compression	mm	63	-25	52	-16	Nij	N/A	1	0.36	1	0.37	Neck Tension	N	4170	1413.4	2620	1000.9	Neck Compression	N	4000	-269.1	2520	-233.6	Left Femur Force	N	10008	-1162.8	6805	-1232.9	Right Femur Force	N	10008	-2020.6	6805	-1081.4
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SECTION 1

PURPOSE AND SUMMARY OF TEST

PURPOSE

This 56.3 km/h frontal barrier impact test is part of the Vehicle Barrier Impact Testing Program, sponsored by the National Highway Traffic Safety Administration (NHTSA) under contract number DTNH22-12-D-00259. The purpose of this test was to obtain vehicle crashworthiness and occupant restraint system performance data for consumer information purposes.

The 56.3 km/h frontal barrier impact test was conducted in accordance with the Office of Crashworthiness Standards Frontal NCAP Laboratory Test Procedure, dated August 2013.

SUMMARY

A load cell barrier consisting of 176 load cells was impacted by a 2014 Mini Cooper Hardtop 3-door hatchback at a velocity of 55.74 km/h. The test was performed at KARCO Engineering, LLC. on May 28, 2014. Pre- and post-test photographs of the vehicle and dummies can be found in Appendix A of this report.

Three (3) real-time cameras and sixteen (16) high-speed cameras were used to document the frontal barrier impact event. Camera locations and other pertinent camera information can be found in Data Sheet 6 of this report.

One Part 572E 50th percentile male anthropomorphic test device (ATD) was placed in the driver seating position and one Part 572O 5th percentile female ATD was placed in the right-front passenger seating position according to dummy placement instructions specified in the Frontal NCAP Laboratory Test Procedure.

Both ATDs were fully instrumented with head, chest and pelvis tri-axial accelerometers, chest displacement potentiometers, upper neck force transducers, right / left femur load cells, and lower leg instrumentation. Seat belt load cells were placed on the driver's and the passenger's shoulder and lap belts to measure the dummy torso and pelvic section loading. The driver (position 1) ATD (Serial No. 035) and the right-front passenger (position 2) ATD (Serial No. 141) were calibrated prior to this test. Certification details, along with instrumentation calibration data, are found in Appendix C of this report.

The 112 channels of dummy and vehicle response data were recorded on an on-board data acquisition system. Appendix B contains the dummy response data traces.

There was 100% windshield retention and no intrusion into the protected zone of the windshield during the event.

The maximum static crush of the test vehicle was 372 mm located at DPD 5 to the right of the vehicle's centerline. Both the driver and passenger side doors remained closed during the impact event and were operable after the impact.

The driver's visible contact points were as follows: The driver ATD's head contacted the airbag, headrest, and side sun visor. The upper torso contacted the airbag. Both the left and right knees contacted the knee airbag.

The passenger's visible contact points were as follows: The passenger ATD's head contacted the airbag and headrest. The upper torso contacted the airbag. Both the left and right knees contacted the knee airbag.

The occupant data is summarized below:

ATD Position	HIC ₁₅	T ¹	T ²	Chest Disp. (mm)	Nij	Neck Tension (N)	Neck Comp. (N)	Left Femur (N)	Right Femur (N)
Driver (50th)	182.5	65.7	80.7	-25	0.36	1413.4	-269.1	-1162.8	-2020.6
Passenger (5th)	237.9	59.7	74.7	-16	0.37	1000.9	-233.6	-1232.9	-1081.4

SECTION 2

OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

CONVERSION FACTORS

Quantity	Typical Application	Std Units	Metric Unit	Multiply By
Mass	Vehicle Weight	lb	kg	0.4536
Linear Velocity	Impact Velocity	miles/hr	km/hr	1.609344
Length or Distance	Measurements	in	mm	25.4
Volume	Fuel Systems	gal	liter	3.785
Volume	Small Fluids	oz	mL	29.574
Pressure	Tire Pressures	lbf/in ²	kPa	6.895
Temperature	General Use	°F	°C	$=(T_f - 32)/1.8$
Force	Dynamic Forces	lbf	N	4.448
Moment	Torque	lbf-ft	N•m	1.355

DATA SHEET NO. 1

GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

TEST VEHICLE INFORMATION AND OPTIONS

NHTSA Number	M20144100
Model Year	2014
Make	Mini
Model	Cooper Hardtop
Body Style	3-Door Hatchback
VIN	WMWXM5C53ET932798
Body Color	Volcanic Orange
Odometer Reading (km / mi)	23 / 14
Engine Displacement (L)	1.5
Type / No. of Cylinders	Inline 3
Engine Placement	Transverse
Transmission Type	Automatic
Transmission Speeds	6
Overdrive	Yes
Final Drive	Front
Roof Rack	No
Sunroof / T-Top	Yes
Running Boards	No
Tilt Steering Wheel	Yes
Power Seats	No
Anti-Lock Brakes (ABS)	Yes
Automatic Door Locks (ADLs)	Yes

Traction Control System	Yes
Power Steering	Yes
Power Window Auto-Reverse	Yes
Driver Frontal Airbag	Yes
Driver Curtain Airbag	Yes
Driver Head/Torso Airbag	No
Driver Torso Airbag	Yes
Driver Torso/Pelvis Airbag	No
Driver Pelvis Airbag	No
Driver Knee Airbag	Yes
Front Pass. Frontal Airbag	Yes
Front Pass. Curtain Airbag	Yes
Front Pass. Head/Torso Airbag	No
Front Pass. Torso Airbag	Yes
Front Pass. Torso/Pelvis Airbag	No
Front Pass. Pelvis Airbag	No
Front Pass. Knee Airbag	Yes
Driver Seat Belt Pretensioner	Yes
Driver Load Limiter	Yes
Front Pass. Seat Belt Pretensioner	Yes
Front Pass. Load Limiter	Yes
Other	No

Does Owner's Manual provide instructions to turn off automatic door locks?

Yes

DATA FROM CERTIFICATION LABEL

Manufactured By	Bayerische Motoren Werke AG
Date of Manufacture	Mar-14

GVWR (kg)	1597
GAWR Front (kg)	896
GAWR Rear (kg)	755

VEHICLE SEATING AND CAPACITY WEIGHT INFORMATION

Measured Parameter	Front	Rear	Third	Total
Type of Seats	Bucket	Split Bench		
Designated Seating Capacity	2	2		4
Capacity Weight (VCW) (kg)				305.0
DSC x 68.04 (kg)				272.2
Cargo Weight (RCLW) (kg)				32.8

A

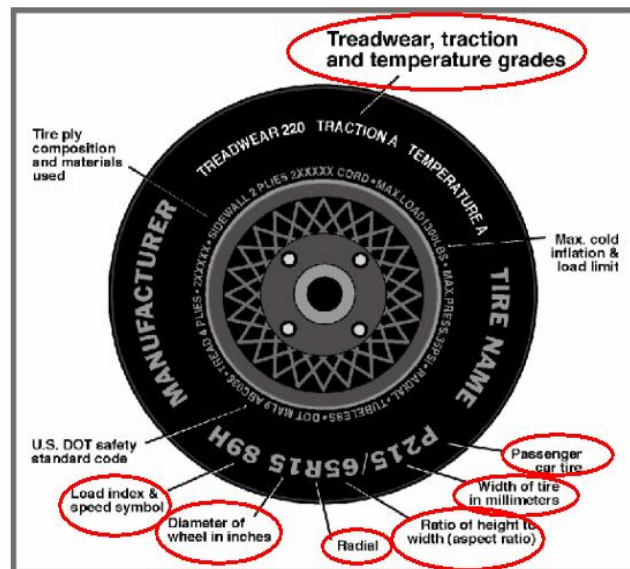
B

A-B

DATA SHEET NO. 1 ... (CONTINUED)

GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle:	2014 Mini Cooper Hardtop 3-Door Hatchback	NHTSA No.:	M20144100
Test Program:	56 km/h Frontal Impact NCAP Test	Test Date:	05/28/14



VEHICLE TIRE INFORMATION

Measured Parameter	Front	Rear
Max. Tire Pressure (kPa)	340	340
Cold Pressure (kPa)	240	240
Recommended Tire Size	P205/45R17	P205/45R17
Tire Size on Vehicle	P205/45R17	P205/45R17
Tire Manufacturer	Dunlop	Dunlop
Tire Model	Sport Maxx	Sport Maxx
Treadwear	240	240
Traction	AA	AA
Temperature Grades	A	A
Tire Plies Sidewall	1 Polyamide	1 Polyamide
Tire Plies Body	1 Polyester, 2 Steel, 1 Polyamide	1 Polyester, 2 Steel, 1 Polyamide
Load Index / Speed Symbol	88W	88W
Tire Material	Polyester, Steel, Polyamide	Polyester, Steel, Polyamide
DOT Safety Code Left	K53M JA4R 0614	K53M JA4R 0614
DOT Safety Code Right	K53M JA4R 0614	K53M JA4R 0614

DATA SHEET NO. 1 ... (CONTINUED)**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

TEST VEHICLE WEIGHTS

	Units	As Delivered Weights (UVW)			As Tested Weights (ATW)		
		Front Axle	Rear Axle	Total	Front Axle	Rear Axle	Total
Left	kg	400.0	242.5		436.0	296.5	
Right	kg	383.5	231.5		415.0	278.0	
Ratio	%	62.3%	37.7%	100.0%	59.7%	40.3%	100.0%
Total	kg	783.5	474.0	1257.5	851.0	574.5	1425.5

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value	
Total Delivered Weight (UVW)	kg	1257.5	A
Weight of 1 P572E ATD & 1 P572O ATD	kg	141.0	B
Rated Cargo/Luggage Weight (RCLW)	kg	32.8	C
Calculated Vehicle Target Weight (TVTW)	kg	1431.3	A+B+C

TEST VEHICLE ATTITUDES

Condition	Units	LF	RF	LR	RR	CG Aft of Front Axle
As Delivered	mm	666	671	672	671	939
As Tested	mm	655	661	646	651	1004
Post-Test	mm	696	698	650	639	

GENERAL TEST VEHICLE DATA

Measurement Description	Units	Value
Total Vehicle Wheel Base	mm	2490
Total Vehicle Length at Left Side	mm	3415
Total Vehicle Length at Centerline	mm	3823
Total Vehicle Length at Right Side	mm	3410
Weight of Ballast in Cargo Area	kg	84.5
Weight of Vehicle Components Removed	kg	62.0
Amount of Stoddard Solvent in Fuel Tank	L	37.32

VEHICLE COMPONENTS REMOVED TO MEET TEST WEIGHT:

Trunk lid (23.0 kg), Exhaust tip (8.0 kg), Rear seat cushion (4.5 kg), Trunk trim (4.0 kg), Spare tire and tools (13.0 kg), Rear brake rotors (7.0 kg), Tail lights (2.5 kg)

DATA SHEET NO. 1 ... (CONTINUED)**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

TARGET VEHICLE STRUCTURAL MEASUREMENTS

No.	Description	Pre-Test
1	Total Length	3823
2	Total Width	1703
3	Bumper Top Height	590
4	Bumper Bottom Height	261
5	Longitudinal Member Top Height	585
6	Distance Between Longitudinal Members	875
7	Longitudinal Member Width	92
8	Engine Top Height	835
9	Engine Bottom Height	126
10	Engine and Gearbox Width	600
11	Front Bumper to Engine Distance	360
12	Front Shock Absorber Fixing Height	837
13	Bonnet Leading Edge Height	715
14	Front Shock Absorber Fixing Width	1210
15	Front Bumper to Front Axle Distance	745
16	Front Axle to A-Pillar Distance	520
17	A-Pillar to B-Pillar Distance	1111
18	B-Pillar to Rear Axle Distance	775
19	B-Pillar to C-Pillar Distance	710
20	Roof Sill Bottom Height	1272
21	Roof Sill Top Height	1410
22	Floor Sill Bottom Height	170
23	Floor Sill Top Height	330

All measurements in millimeters.

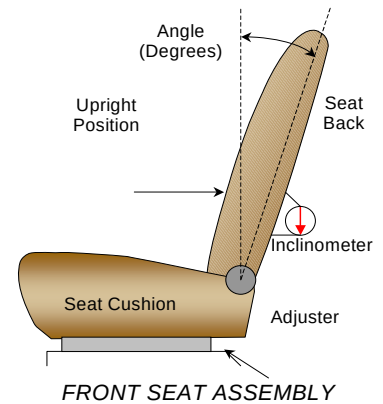
DATA SHEET NO. 2

SEAT ADJUSTMENT, FUEL SYSTEM, AND STEERING WHEEL DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

NOMINAL DESIGN RIDING POSITION

The procedure for the driver is as follows: the seat back is set to the manufacturer's designated angle. The procedure for the passenger is as follows: the seat back is set to position the transverse instrumentation platform of the dummy's head at $0^\circ \pm 0.5^\circ$. Seat back angle is measured at the seat back.

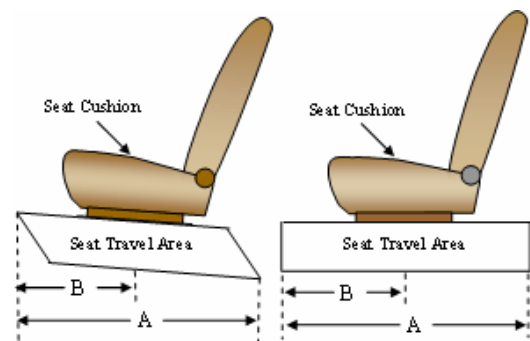


SEAT BACK ANGLE

Seating Position	Degrees
Driver Seat Back Angle	22.4
Passenger Seat Back Angle	16.6

SEAT FORE / AFT POSITIONING

The total seat travel is measured from the forward most possible position to the rear most possible position. The driver's seat is set to the middle of the fore-aft travel. The passenger's seat is set to the forward most position where the ATD will not contact any interior panels.



SEAT FORE/AFT POSITIONS

Seating Position	Total Fore-Aft Travel	Placed in Position
Driver Seat	312 mm	158 mm
Passenger Seat	250 mm	0 mm

SEAT BELT UPPER ANCHORAGE

The seat belt upper anchorage is positioned to the manufacturer's design position for a 50th percentile adult male ATD for the driver, and a 5th percentile adult female ATD for the passenger. Position "H" is the uppermost position, followed by position "M1". Position "L" is the lowermost position.

SEAT BELT UPPER ANCHORAGES

Seating Position	Total No. of Positions	Placed in Position
Driver Seat	Fixed	Fixed
Passenger Seat	Fixed	Fixed

DATA SHEET NO. 2 ... (CONTINUED)

SEAT ADJUSTMENT, FUEL SYSTEM, AND STEERING WHEEL DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback

NHTSA No.: M20144100

Test Program: 56 km/h Frontal Impact NCAP Test

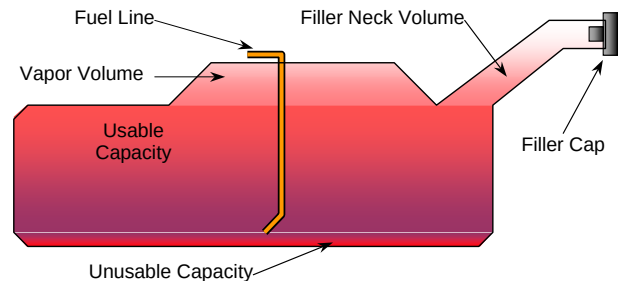
Test Date: 05/28/14

FUEL TANK CAPACITY

Description	Liters
Usable Capacity of "Standard Tank"	40.12
Usable Capacity of "Optional Tank"	
92 - 94% of Usable Capacity	36.91 to 37.71
Actual Amount of Stoddard Solvent Used	37.32
1/3 of Usable Capacity	13.37

FUEL PUMP

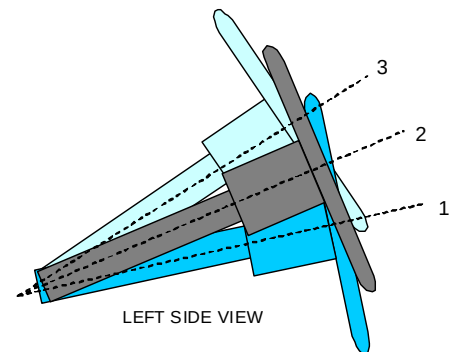
The vehicle is equipped with an electric fuel pump. The fuel pump starts when the ignition is on and operates for 5 seconds. After pressure has been built up the fuel pump switches to sleep mode until the engine is started or the pressure decreases.



VEHICLE FUEL TANK ASSEMBLY

STEERING COLUMN ADJUSTMENT

Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when moved through its full range of motion. A digital inclinometer is used to measure a plate which is placed across the rim of the steering wheel for angular measurements. A tape measure is used to measure telescoping steering wheel travel.



STEERING COLUMN ASSEMBLY

STEERING COLUMN POSITIONING

	Degrees	Fore-Aft Position (mm)
Lowermost Position, No. 1	23.2	30
Geometric Center Position, No. 2	20.9	60
Uppermost Position, No. 3	18.6	90
Telescoping Steering Wheel Travel		60
Test Position	20.9	60

DATA SHEET NO. 3

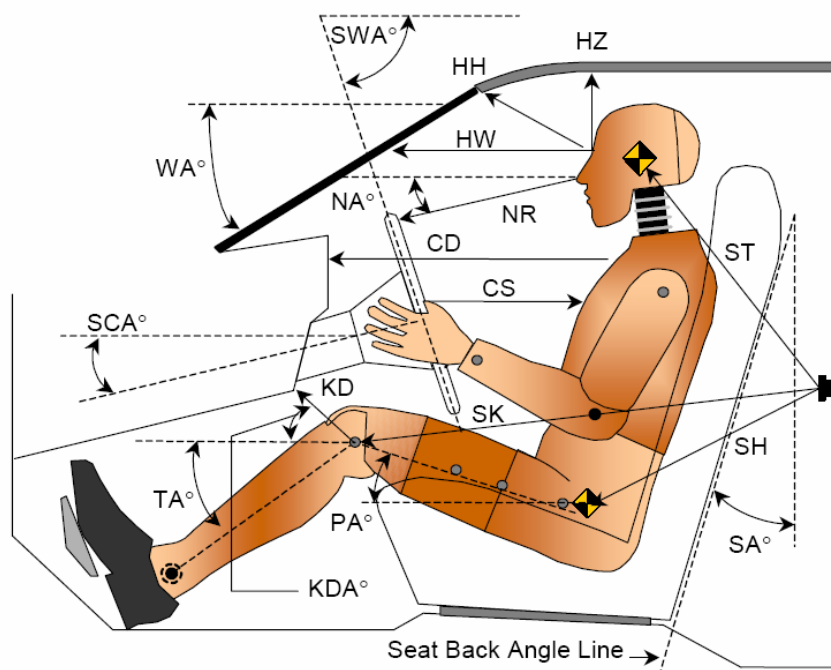
DUMMY LONGITUDINAL CLEARANCE DIMENSIONS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback

NHTSA No.: M20144100

Test Program: 56 km/h Frontal Impact NCAP Test

Test Date: 05/28/14



LEFT SIDE VIEW

Code	Measurement Description	Driver		Passenger	
		Length (mm)	Angle (°)	Length (mm)	Angle (°)
WA°	Windshield Angle		34.9		
SWA°	Steering Wheel Angle		69.1		
SCA°	Steering Column Angle		20.9		
SA°	Seat Back Angle (On Headrest Post)		22.4		16.6
HZ	Head to Roof	270	90.0	328	90.0
HH	Head to Header	615	15.0	518	21.0
HW	Head to Windshield	810	0.0	769	0.0
NR	Nose to Rim	390	8.7	455	31.2
CD	Chest to Dash	558	6.4	411	5.7
CS	Chest to Steering Hub	294	0.0		
RA	Rim to Abdomen	223	0.0		
KDL	Left Knee to Dash	249	32.1	139	30.0
KDR	Right Knee to Dash	217	35.7	149	33.6
PA°	Pelvic Angle		24.8		21.6
TA°	Tibia Angle		31.8		47.8
SK	Striker to Knee	721	9.1	798	9.3
ST	Striker to Head	475	59.7	510	43.7
SH	Striker to H-Point	412	34.8	477	26.1

DATA SHEET NO. 4

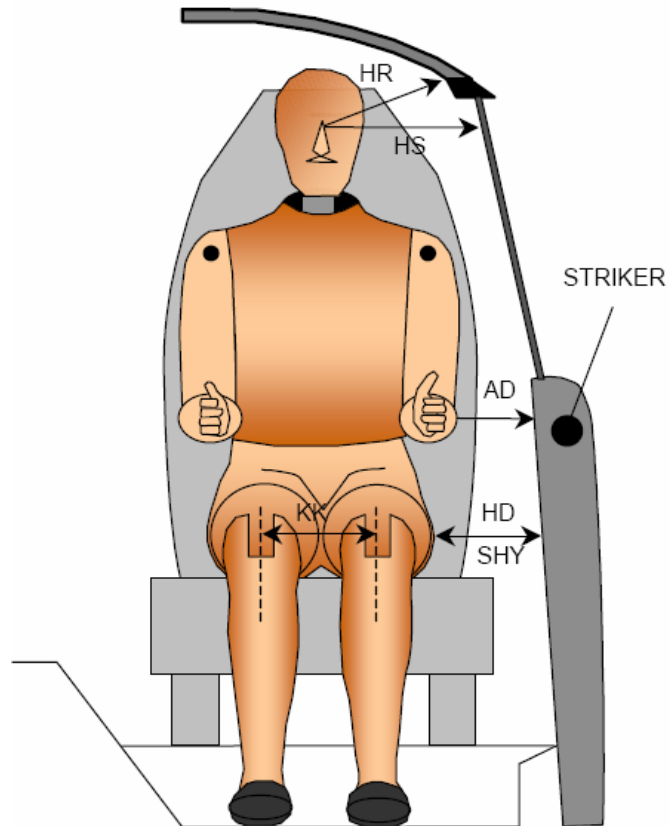
DUMMY LATERAL CLEARANCE DIMENSIONS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback

NHTSA No.: M20144100

Test Program: 56 km/h Frontal Impact NCAP Test

Test Date: 05/28/14



Code	Description	Driver (mm)	Passenger (mm)
AD	Arm to Door	116	84
HD	H-Point to Door	145	174
HR	Head to Side Header	217	260
HS	Head to Side Window	322	333
KK	Knee to Knee	320	223
SHY	Striker to H-Point (Y-Direction)	220	232
AA	Ankle to Ankle	315	150

DATA SHEET NO. 5

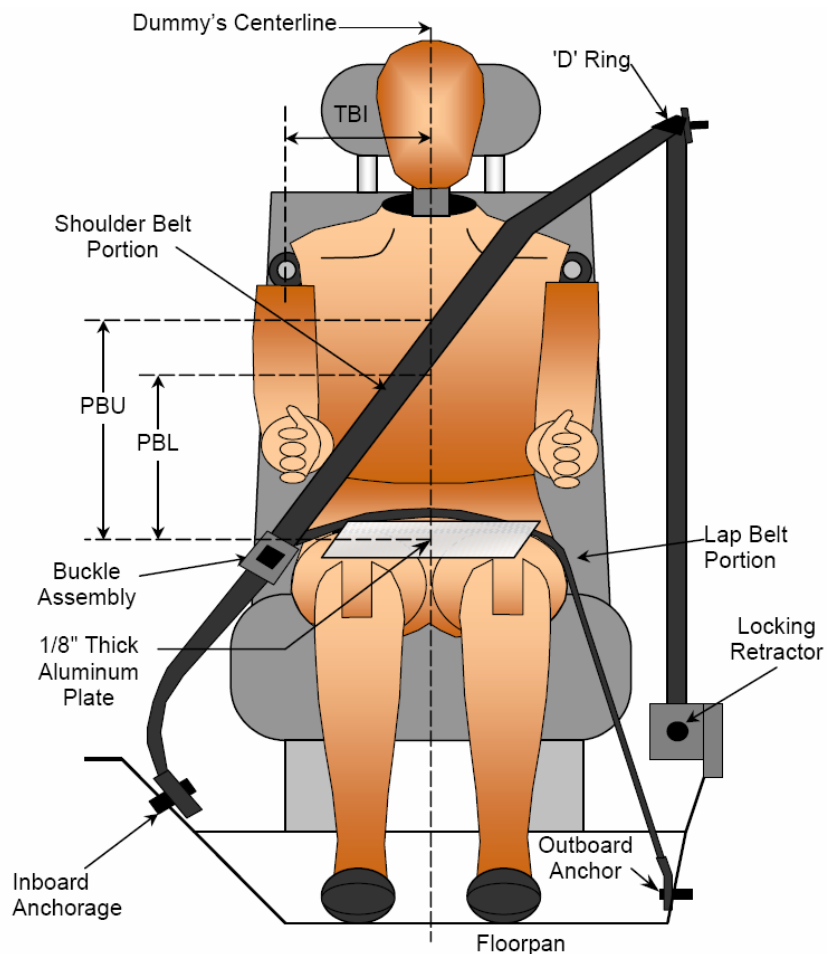
SEAT BELT POSITIONING DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback

NHTSA No.: M20144100

Test Program: 56 km/h Frontal Impact NCAP Test

Test Date: 05/28/14



FRONT VIEW OF DUMMY

SEAT BELT POSITIONING MEASUREMENTS

Code	Measurement Description	Units	Driver	Passenger
PBU	Top Surface of Aluminum Plate to Belt Upper Edge	mm	390	349
PBL	Top Surface of Aluminum Plate to Belt Lower Edge	mm	292	255

BELT LENGTH DATA

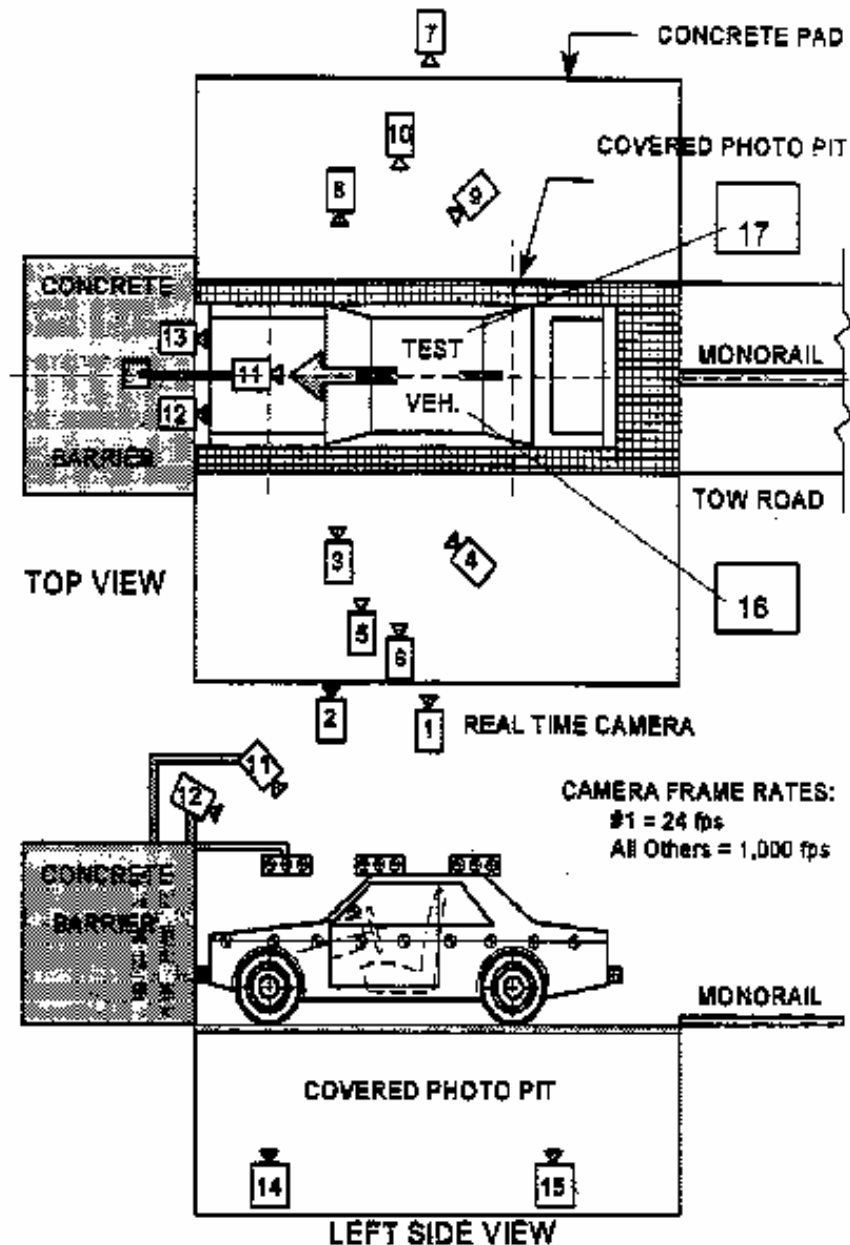
Measurement Description	Units	Driver	Passenger
Shoulder Belt Length as Measured on ATD	mm	921	1032
Lap Belt Length as Measured on ATD	mm	749	858
Remainder of Belt on Reel	mm	925	722
Total Belt Length for Continuous Webbing Systems	mm	2595	2612

DATA SHEET NO. 6

HIGH-SPEED CAMERA LOCATIONS AND DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

CAMERA POSITIONS FOR FRONTAL IMPACTS



DATA SHEET NO. 6 ... (CONTINUED)

HIGH-SPEED CAMERA LOCATIONS AND DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

CAMERA LOCATIONS

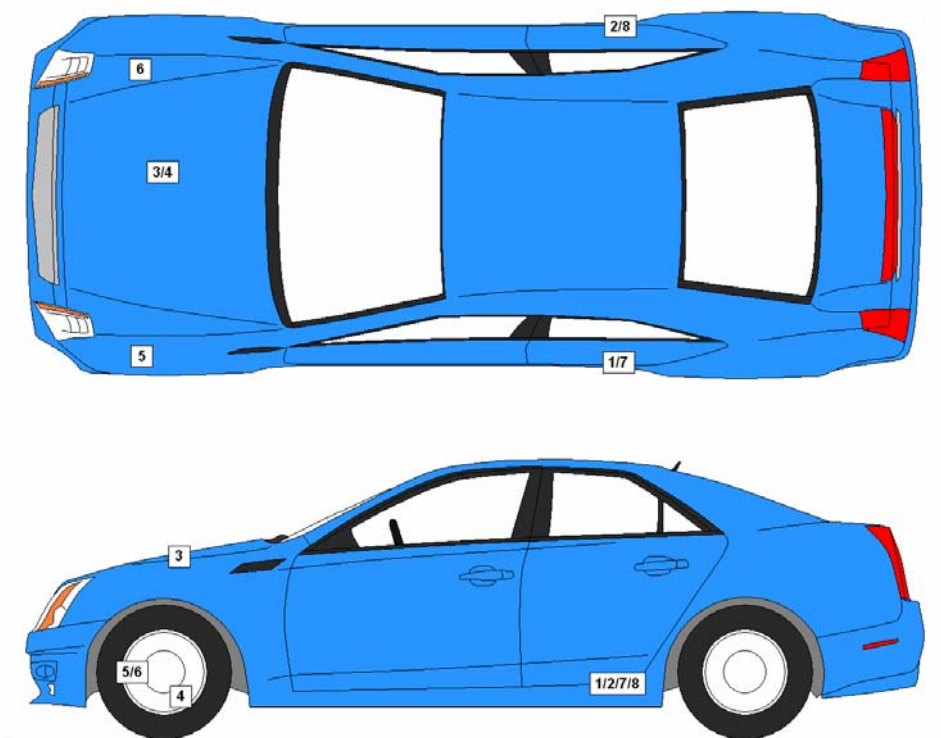
No.	Description	Location (mm)			Lens (mm)	Speed (fps)
		X	Y	Z		
1	Real-Time Left Overall	-11412	-8150	-1484		30
2	Driver Close-Up	-2590	-7950	-1371	24	1000
3	Left Front Half	-1701	-6197	-1701	50	1000
4	Left Angle	-6696	-10308	-3211	ZOOM	1000
5	Steering Column - Top	-1966	-10412	-3688	50	1000
6	Steering Column - Bottom	-1972	-10412	-3379	50	1000
7	Right Overall	-2336	7569	-1012	24	1000
8	Passenger Close-Up	-1733	7581	-1408	50	1000
9	Right Front Half	-1600	8214	-1811	ZOOM	1000
10	Right Angle	-6217	9516	-4830	ZOOM	1000
11	Windshield	-354	0	-5749	12	1000
12	Driver Windshield	297	-366	-2460	12	1000
13	Passenger Windshield	297	366	-2460	24	1000
14	Pit Front	-756	0	1495	20	1000
15	Pit Rear	-3398	0	1495	20	1000
16	Onboard Driver Airbag (Optional)	-640	180	-1260	13	1000
17	Onboard Passenger Airbag (Optional)	-640	-180	-1260	13	1000
18	Real-Time Left View of Impact					
19	Real-Time Right View of Impact					

Coordinates: +X = forward impact plane
 +Y = right of monorail center
 +Z = into ground

DATA SHEET NO. 7

VEHICLE ACCELEROMETER LOCATIONS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14



VEHICLE ACCELEROMETER PRE-TEST LOCATIONS

No.	Description	Location		
		X	Y	Z
1	Left Rear Accelerometer X-Direction	1605	-668	-385
2	Right Rear Accelerometer X-Direction	1605	668	-385
3	Engine Top X	3306	290	-665
4	Engine Bottom X	3334	76	-140
5	Left Rear Accelerometer Z-Direction	1605	-668	-385
6	Right Rear Accelerometer Z-Direction	1605	668	-385
7	Left Rear Accelerometer X-Direction Redundant	1580	-668	-385
8	Right Rear Accelerometer X-Direction Redundant	1580	668	-385

Reference Points:

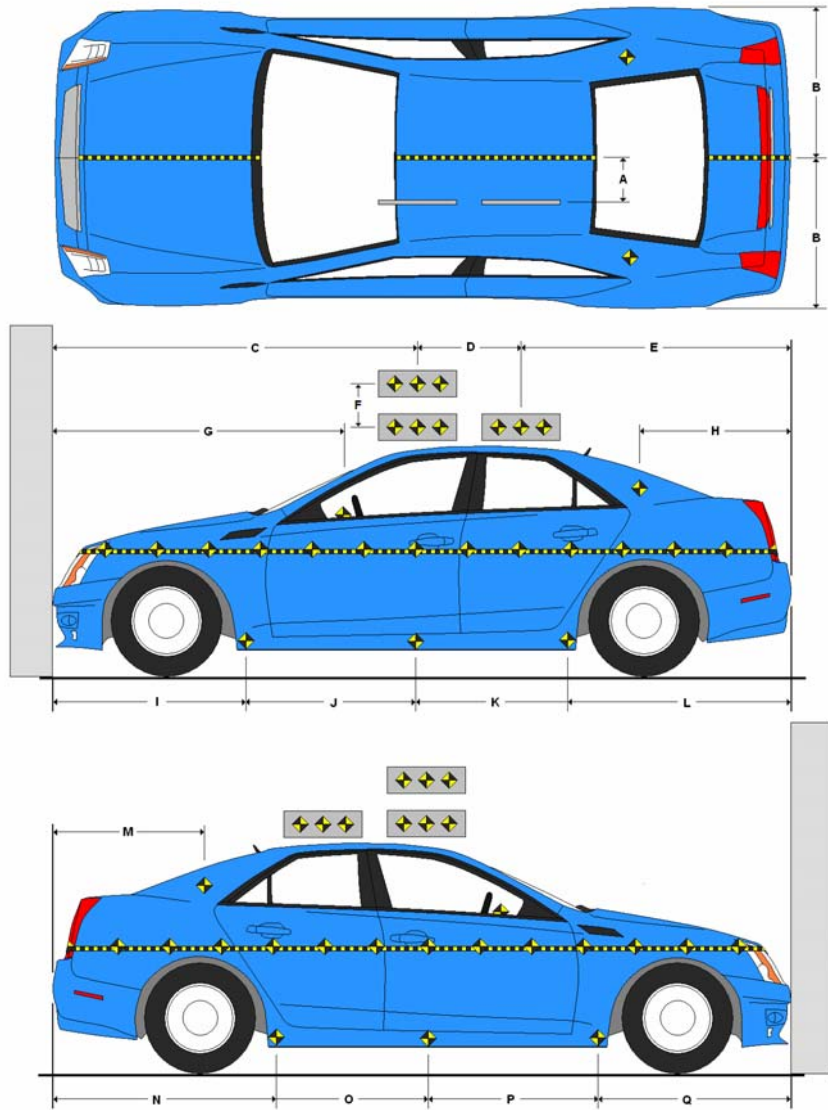
- X – Rear Surface of Vehicle (+ forward)
- Y – Vehicle Centerline (+ to right)
- Z – Ground Plane (+ down)

DATA SHEET NO. 8

PHOTOGRAPHIC REFERENCE TARGET LOCATIONS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

Item	Value
A	
B	852
C	2120
D	610
E	1095
F	305
G	1735
H	485
I	1200
J	810
K	810
L	1010
M	480
N	1000
O	810
P	810
Q	1200



All measurements in millimeters.

DATA SHEET NO. 9

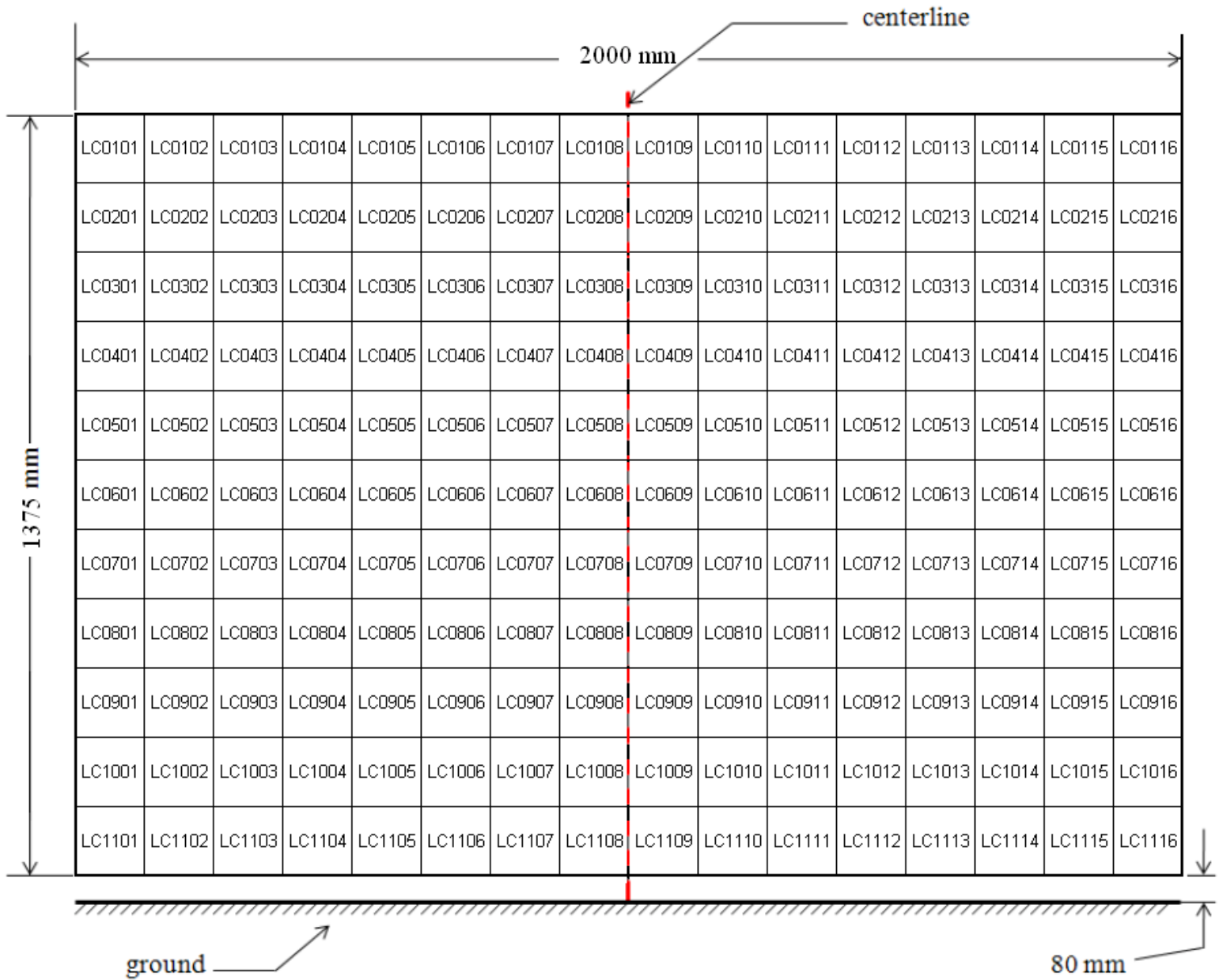
LOAD CELL LOCATIONS ON FIXED BARRIER

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback

NHTSA No.: M20144100

Test Program: 56 km/h Frontal Impact NCAP Test

Test Date: 05/28/14



DATA SHEET NO. 10

TEST VEHICLE CAMERA AND INSTRUMENTATION SUMMARY

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

INSTRUMENTATION

Driver Dummy Accelerometers	50
Passenger Dummy Accelerometers	50
Vehicle Structure Accelerometers	8
Seat Belt Load Cells	4
Load Cell Barrier	528
Total	640

CAMERA COVERAGE

High-Speed Vehicle On Board	2
High-Speed Off board	14
Real Time	3
Total	19

DATA SHEET NO. 11

POST-TEST OBSERVATIONS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

TEST DUMMY INFORMATION AND CONTACT

Description	Driver	Passenger
Dummy Type/Serial No.	P572E 50th Percentile Male ATD / 035	P572O 5th Percentile Female ATD / 141
Head Contact	Airbag, Headrest, Side Sun Visor	Airbag, Headrest
Upper Torso Contact	Airbag	Airbag
Lower Torso Contact	None	None
Left Knee Contact	Knee Airbag	Knee Airbag
Right Knee Contact	Knee Airbag	Knee Airbag

DOOR OPENING AND SEAT TRACK INFORMATION

Description	Driver	Passenger
Locked / Unlocked Doors	Unlocked	Unlocked
Front Door Opening	Remained closed and latched, operational	Remained closed and latched, operational
Rear Door Opening		
Seat Track Shift (mm)	7	7
Seat Back Failure	None	None
Glazing Damage	None	None

POST TEST STRUCTURAL OBSERVATIONS

Critical Areas of Performance	Observations and Conclusions
Windshield Damage	None
Window Damage	None
Other Notable Effects	None

VEHICLE REBOUND FROM BARRIER

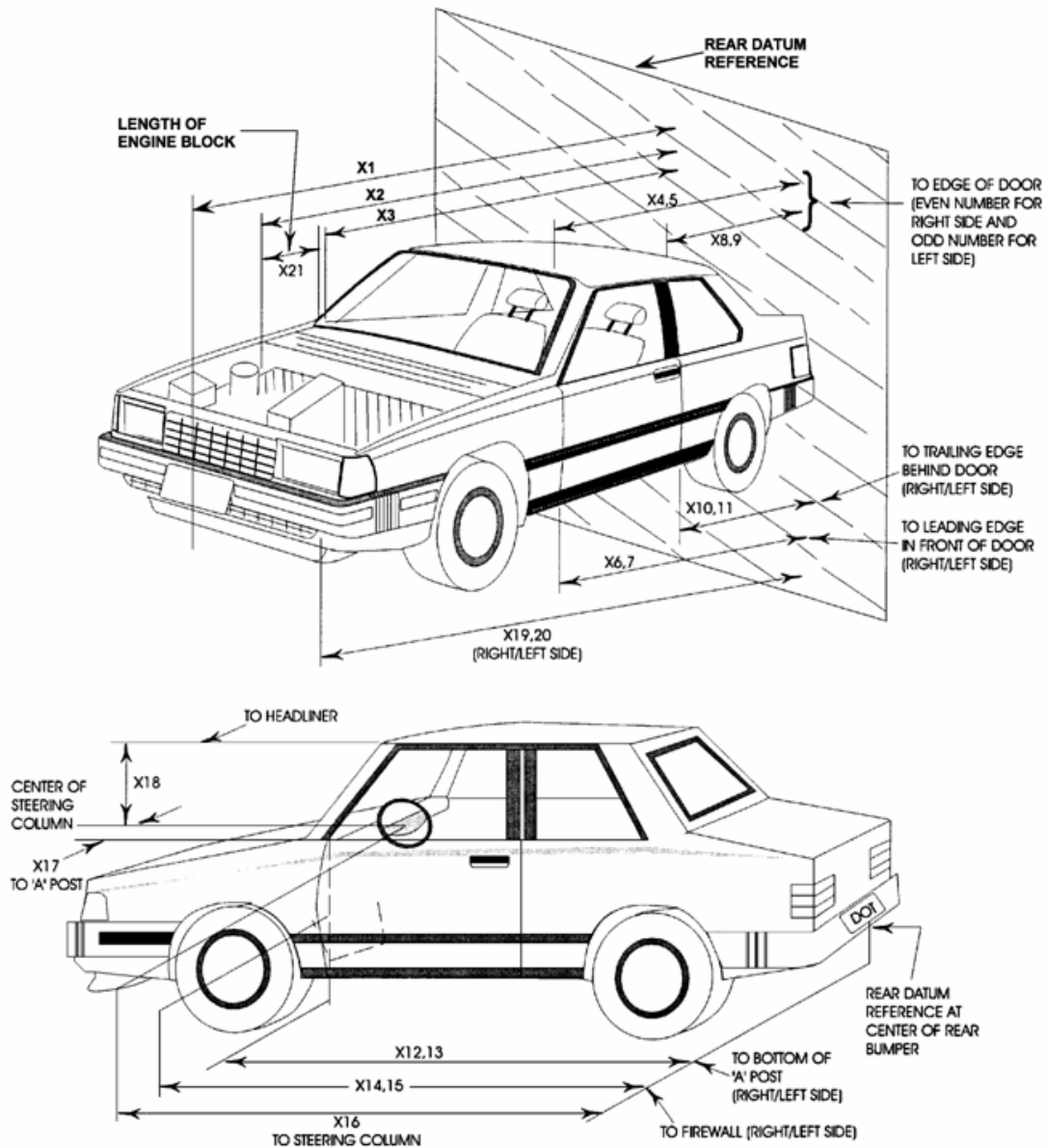
Measured Parameter	Units	Value
Left Side	mm	1139
Center	mm	1066
Right Side	mm	1138
Average	mm	1114

SUPPLEMENTAL RESTRAINT SYSTEM INFORMATION

Restraint Type	Driver		Passenger	
	Installed	Operated	Installed	Operated
Front Airbag	Yes	Yes	Yes	Yes
Side Airbag 1 (Curtain)	Yes	No	Yes	No
Side Airbag 2 (Torso)	Yes	No	Yes	No
Knee Airbag	Yes	Yes	Yes	Yes
Seat Belt Pretensioner	Yes	Yes	Yes	Yes
Seat Belt Load Limiter	Yes	Yes	Yes	Yes
Other	No		No	

DATA SHEET NO. 12
VEHICLE PROFILE MEASUREMENTS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14



DATA SHEET NO. 12 ... (CONTINUED)**VEHICLE PROFILE MEASUREMENTS**

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

No.	Description	Pre-Test	Post-Test	Difference
1	Total Length of Vehicle at Centerline	3823	3613	-210
2	Rear Surface of Vehicle to Front of Engine	3463	3280	-183
3	RSOV to Firewall	2848	2860	12
4	RSOV to Upper Leading Edge of Right Door	2527	2555	28
5	RSOV to Upper Leading Edge of Left Door	2535	2544	9
6	RSOV to Lower Leading Edge of Right Door	2540	2545	5
7	RSOV to Lower Leading Edge of Left Door	2547	2539	-8
8	RSOV to Upper Trailing Edge of Right Door	1295	1308	13
9	RSOV to Upper Trailing Edge of Left Door	1295	1294	-1
10	RSOV to Lower Trailing Edge of Right Door	1365	1374	9
11	RSOV to Lower Trailing Edge of Left Door	1375	1365	-10
12	RSOV to Bottom of A-Pillar, Right Side	2451	2461	10
13	RSOV to Bottom of A-Pillar, Left Side	2461	2461	0
14	RSOV to Firewall, Right Side	2858	2840	-18
15	RSOV to Firewall, Left Side	2858	2840	-18
16	RSOV to Steering Column	2000	2130	130
17	Center of Steering Column to A-Pillar	400	395	-5
18	Center of Steering Column to Headliner	450	430	-20
19	RSOV to Right Side of Front Bumper	3410	3205	-205
20	RSOV to Left Side of Front Bumper	3415	3225	-190
21	Length of Engine Block	430	430	0
RD	RSOV to Right Side of Dash Panel	2215	2235	20
CD	RSOV to Center of Dash Panel	2200	2200	0
LD	RSOV to Left Side of Dash Panel	2235	2235	0

All measurements in millimeters.

DATA SHEET NO. 13**ACCIDENT INVESTIGATION DIVISION DATA**

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

VEHICLE INFORMATION

VIN: WMWXM5C53ET932798 Wheelbase (mm): 2490
Vehicle Size Category: 3-Door Hatchback Test Weight (kg): 1425.5

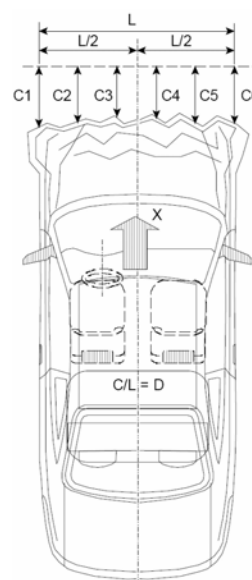
ACCELEROMETER DATA

Accelerometer Locations: Left Rear Crossmember
Cal. Procedure/Interval: Drop Test / 6 months
Integration Algorithm: NHTSA Standard
Impact Velocity (km/h): 55.74
Velocity Change (km/h): 62.0
Time of Separation (msec): 56.1

Linearity: Good

CRUSH PROFILE

Collision Deformation Classification: 12FDEW2
Midpoint of Damage: Vehicle Centerline
Damage Region Length (mm): 1481
Impact Mode: Full Frontal



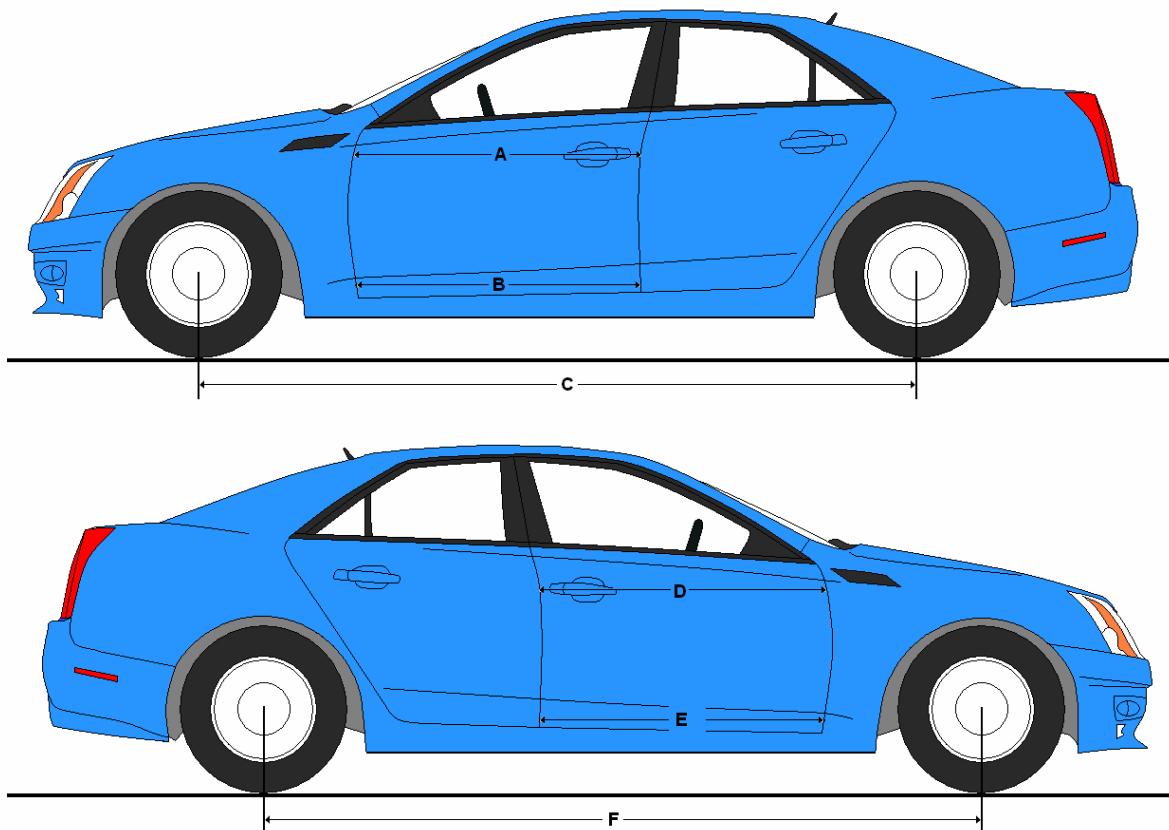
No.	Measurement Description	Units	Pre-Test	Post-Test	Difference
C1	Crush Zone 1 at Left Side	mm	238	410	172
C2	Crush Zone 2 at Left Side	mm	45	375	330
C3	Crush Zone 3 at Left Side	mm	12	365	353
C4	Crush Zone 4 at Right Side	mm	14	380	366
C5	Crush Zone 5 at Right Side	mm	38	410	372
C6	Crush Zone 6 at Right Side	mm	243	435	192
L	C1 to C6	mm	1481		

DATA SHEET NO. 14**VEHICLE INTRUSION MEASUREMENTS**Test Vehicle: 2014 Mini Cooper Hardtop 3-Door HatchbackNHTSA No.: M20144100Test Program: 56 km/h Frontal Impact NCAP TestTest Date: 05/28/14**DOOR OPENING WIDTH**

Item	Description	Units	Pre-Test	Post-Test	Difference
A	Left Side Upper	mm	1111	1106	5
B	Left Side Lower	mm	1111	1116	-5
D	Right Side Upper	mm	1106	1106	0
E	Right Side Lower	mm	1103	1096	7

WHEELBASE MEASUREMENTS

Item	Description	Units	Pre-Test	Post-Test	Difference
C	Left Side Wheelbase	mm	2490	2475	15
F	Right Side Wheelbase	mm	2490	2465	25



DATA SHEET NO. 14 ... (CONTINUED)

VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback

NHTSA No.: M20144100

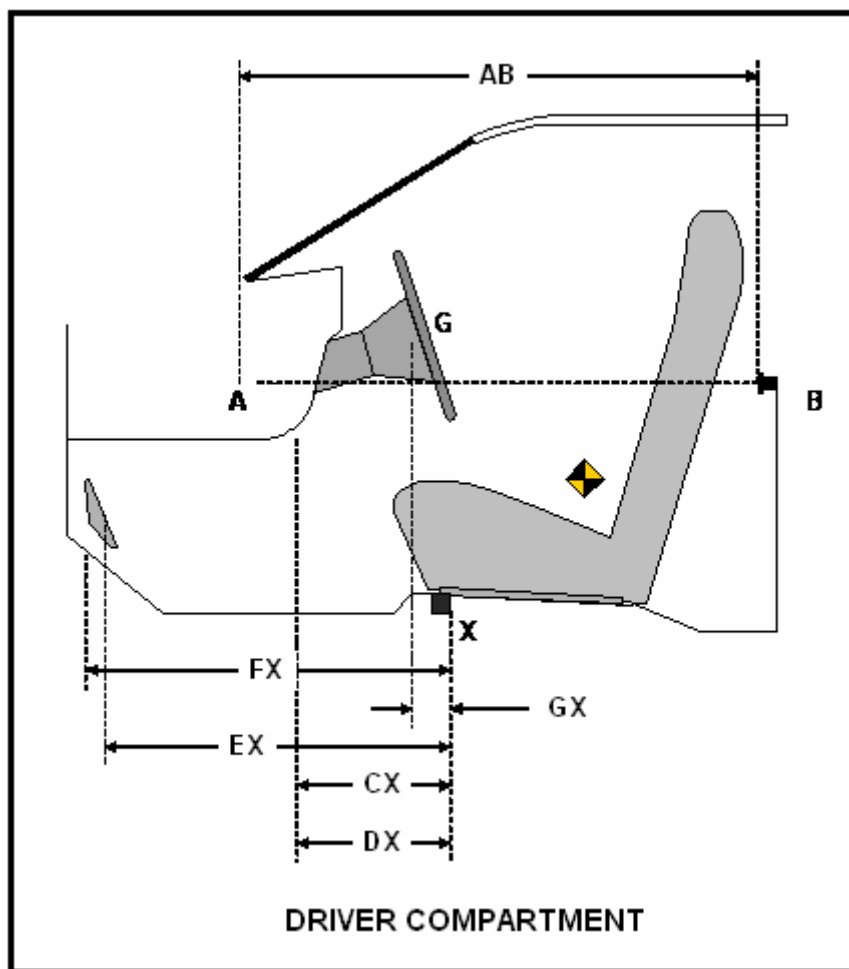
Test Program: 56 km/h Frontal Impact NCAP Test

Test Date: 05/28/14

DRIVER COMPARTMENT INTRUSION

Item	Description	Units	Pre-Test	Post-Test	Difference
AB	Door Opening (Inside Window Jam)	mm	899	830	69
CX	Left Knee Bolster to X	mm	348	400	-52
DX	Right Knee Bolster to X	mm	340	380	-40
EX	Brake Pedal to X	mm	585	535	50
FX	Foot Rest to X	mm	605	680	-75
GX	Center of Steering Wheel Hub to X	mm	85	130	-45

X = Front of Seat Track (Stationary)



DATA SHEET NO. 15

SUMMARY OF FMVSS 212, 219 (PARTIAL), AND 301 DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100

Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

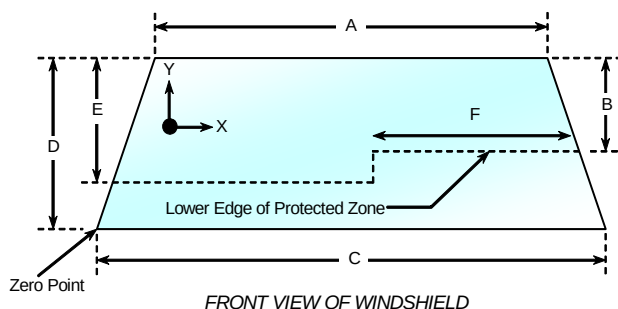
Windshield Mounting Details: Windshield glass is secured to the vehicle frame with plastic molding and rubber cement.

The standard requires that the post-test retention measurement be a minimum of 75% of the pre-test total periphery measurement for vehicles not equipped with occupant passive restraints and 50% for each side of the windshield for vehicles which are equipped with occupant passive restraints.

Temperature of windshield molding during test: 21.3 ° C

WINDSHIELD PERIPHERY MEASUREMENTS

Measurement	Pre-Test (mm)	Post-Test (mm)	% Retention
Left Side	2136	2136	100.0%
Right Side	2136	2136	100.0%
Total	4272	4272	100.0%



Item	Units	Value
A	mm	1130
B	mm	315
C	mm	1455
D	mm	650
E	mm	340
F	mm	525

AREAS OF PROTECTED ZONE FAILURES

- A. Provide Coordinates of the area that the protected zone was penetrated more than 0.25 inches by a vehicle component other than one that is normally in contact with the windshield.

X	Y

- B. Provide coordinates of the area beneath the protected zone that the inner surface of the windshield was penetrated by a vehicle component.

X	Y

DATA SHEET NO. 15 ... (CONTINUED)

SUMMARY OF FMVSS 212, 219 (PARTIAL), AND 301 DATA

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14

FMVSS 301 FUEL SYSTEM INTEGRITY POST IMPACT DATA

Temperature at Time of Impact: 33.3° C Test Time: 1:46 PM

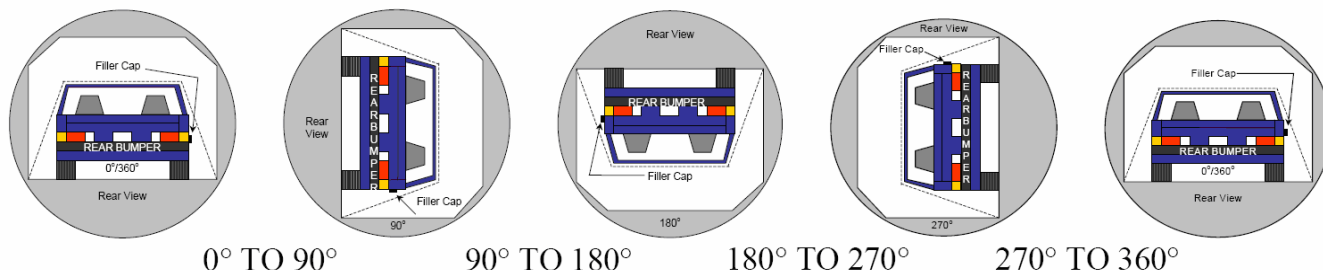
Stoddard Solvent Spillage Measurements

- A. From impact until vehicle motion ceases: 0 oz.
(Maximum allowable = 1 oz.)
- B. For the 5 minute period after motion ceases: 0 oz.
(Maximum allowable = 5 oz.)
- C. For the following 25 minutes: 0 oz.
(Maximum allowable = 1 oz./minute)
- D. Spillage: There was no Stoddard solvent spillage.

DATA SHEET NO. 16

FMVSS 301 STATIC ROLLOVER RESULTS

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
 Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.
2. The position hold time at each position is 300 seconds (minimum).
3. Details of Stoddard solvent spillage: There was no Stoddard solvent spillage.

SOLVENT COLLECTION TIME TABLE IN SECONDS

Test Phase	Rotation Time	Hold Time	Total Time
0° To 90°	84	300	384
90° To 180°	82	300	382
180° To 270°	78	300	378
270° To 360°	82	300	382

FMVSS 301 SPILLAGE TABLE

Test Phase	First 5 Minutes	Sixth Minute	Seventh Minute	Eighth Minute
0° To 90°	0			
90° To 180°	0			
180° To 270°	0			
270° To 360°	0			

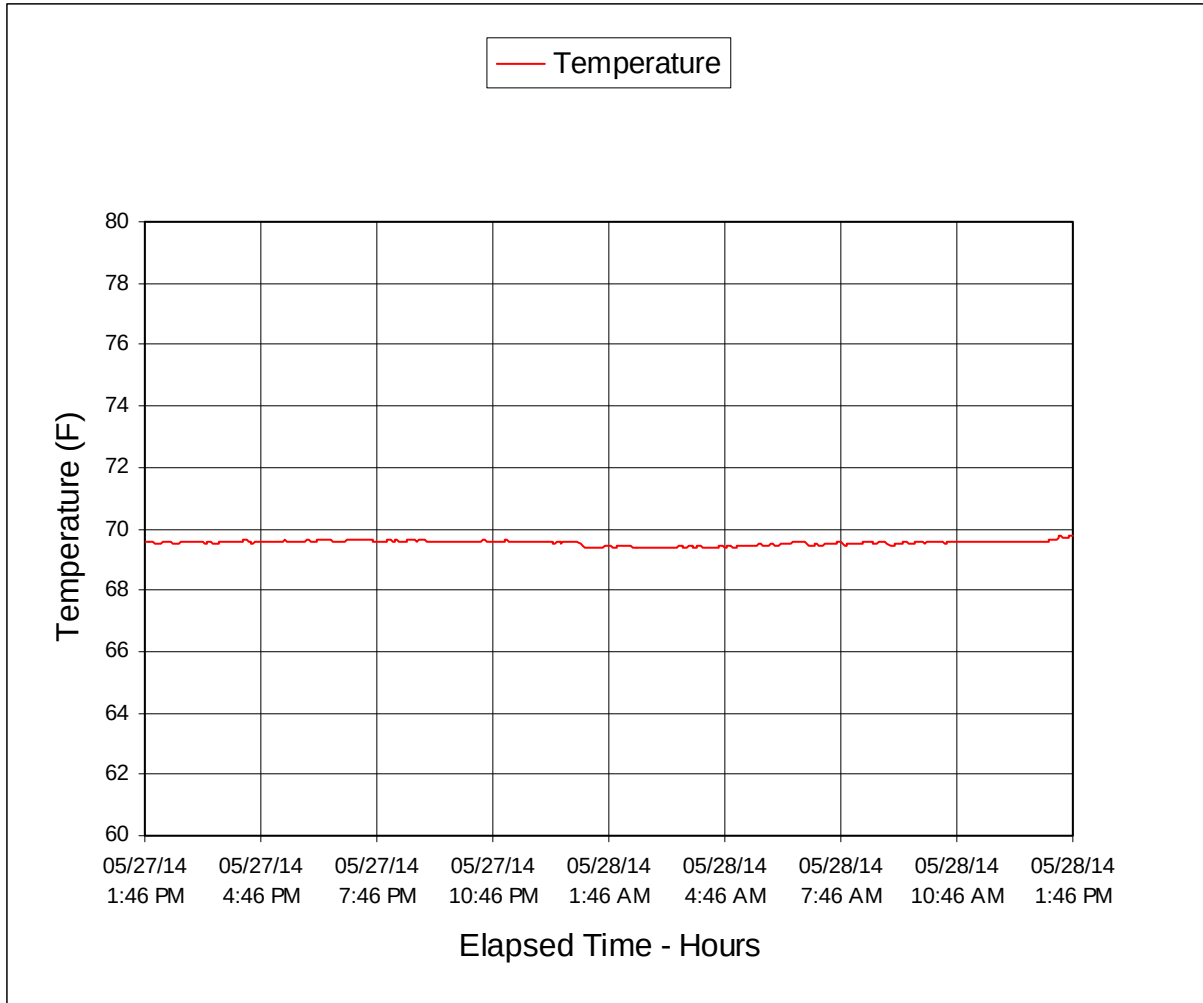
SOLVENT SPILLAGE LOCATION TABLE

Test Phase	Spillage Location
0° To 90°	
90° To 180°	
180° To 270°	
270° To 360°	

DATA SHEET NO. 17

DUMMY / VEHICLE TEMPERATURE STABILIZATION CHART

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback NHTSA No.: M20144100
Test Program: 56 km/h Frontal Impact NCAP Test Test Date: 05/28/14



APPENDIX A
PHOTOGRAPHS

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FIGURE 1. Load Cell Location

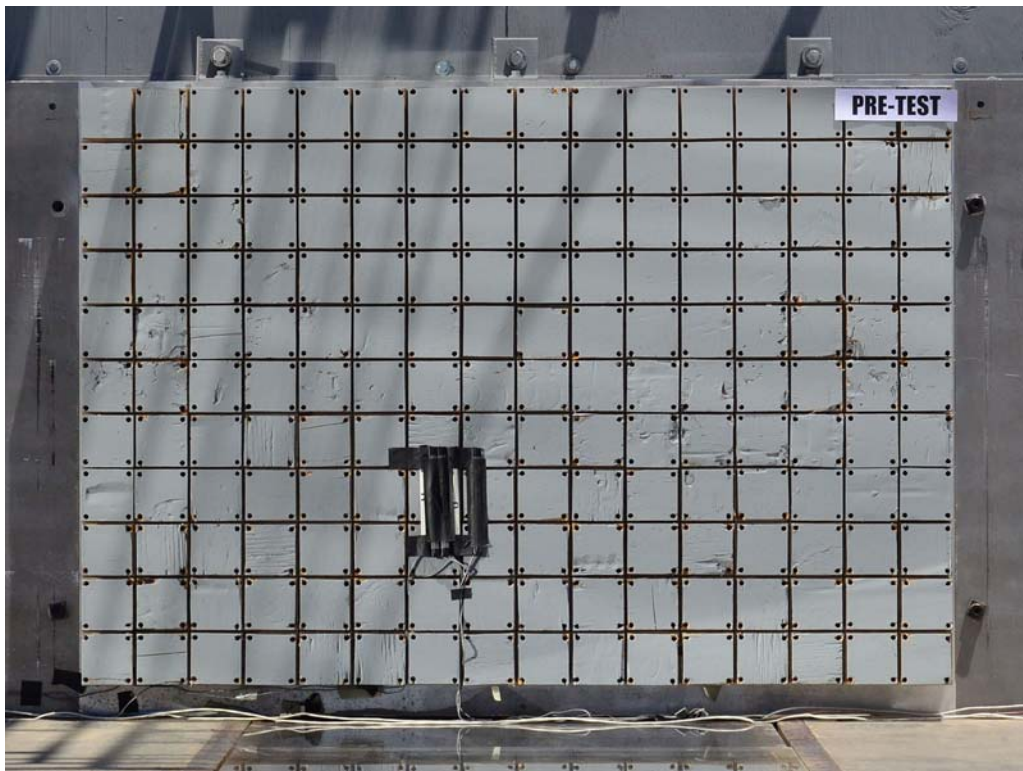


FIGURE 2. Load Cell Wall



FIGURE 3. Manufacturer's Label



FIGURE 4. Tire Placard



FIGURE 5. 2014 Mini Cooper Hardtop Frontal as Delivered



FIGURE 6. Left Rear $\frac{3}{4}$ View, as Received



FIGURE 7. Pre-Test Front View of Test Vehicle



FIGURE 8. Post-Test Front View of Test Vehicle



FIGURE 9. Pre-Test Left View of Test Vehicle



FIGURE 10. Post-Test Left View of Test Vehicle



FIGURE 11. Pre-Test Right View of Test Vehicle

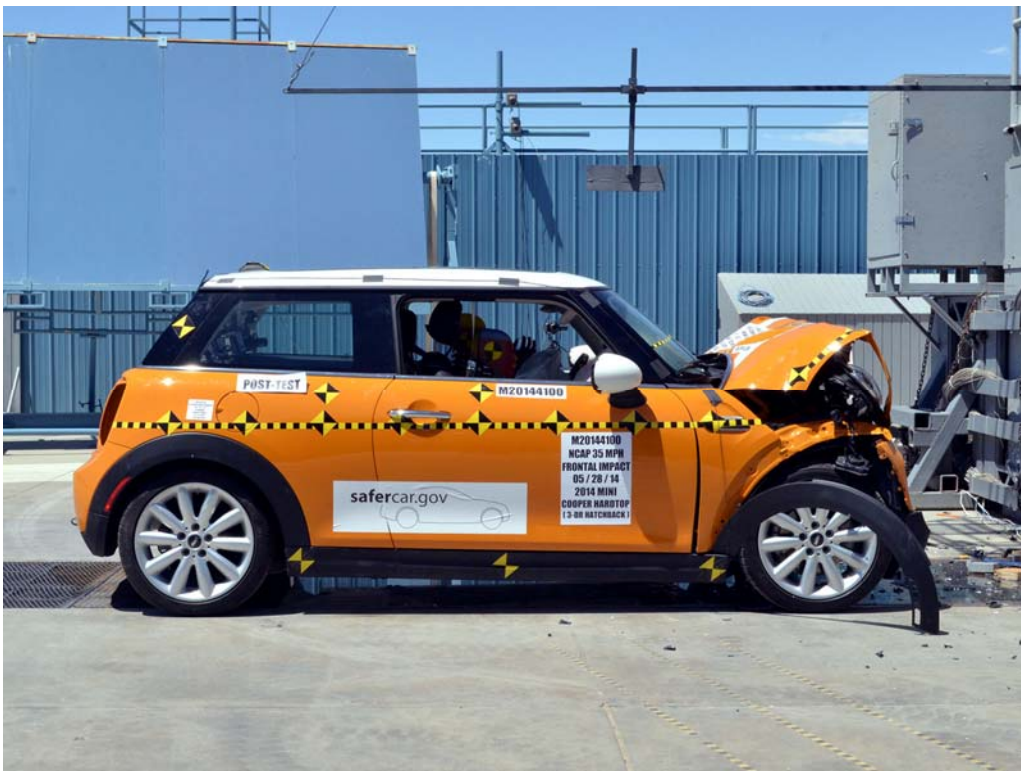


FIGURE 12. Post-Test Right View of Test Vehicle



FIGURE 13. Pre-Test Right Front $\frac{3}{4}$ View



FIGURE 14. Post-Test Right Front $\frac{3}{4}$ View



FIGURE 15. Pre-Test Left Rear $\frac{3}{4}$ View



FIGURE 16. Post-Test Left Rear $\frac{3}{4}$ View

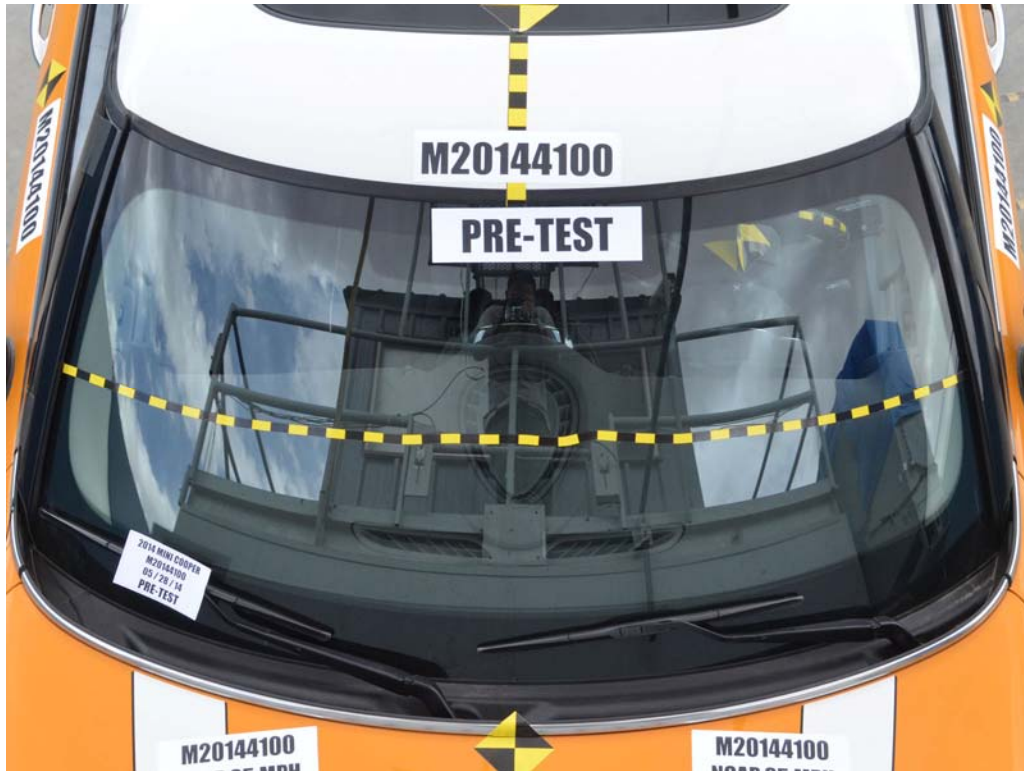


FIGURE 17. Pre-Test Windshield View



FIGURE 18. Post-Test Windshield View



FIGURE 19. Pre-Test Engine Compartment View



FIGURE 20. Post-Test Engine Compartment View



FIGURE 21. Pre-Test Fuel Filler Cap View



FIGURE 22. Post-Test Fuel Filler Cap View

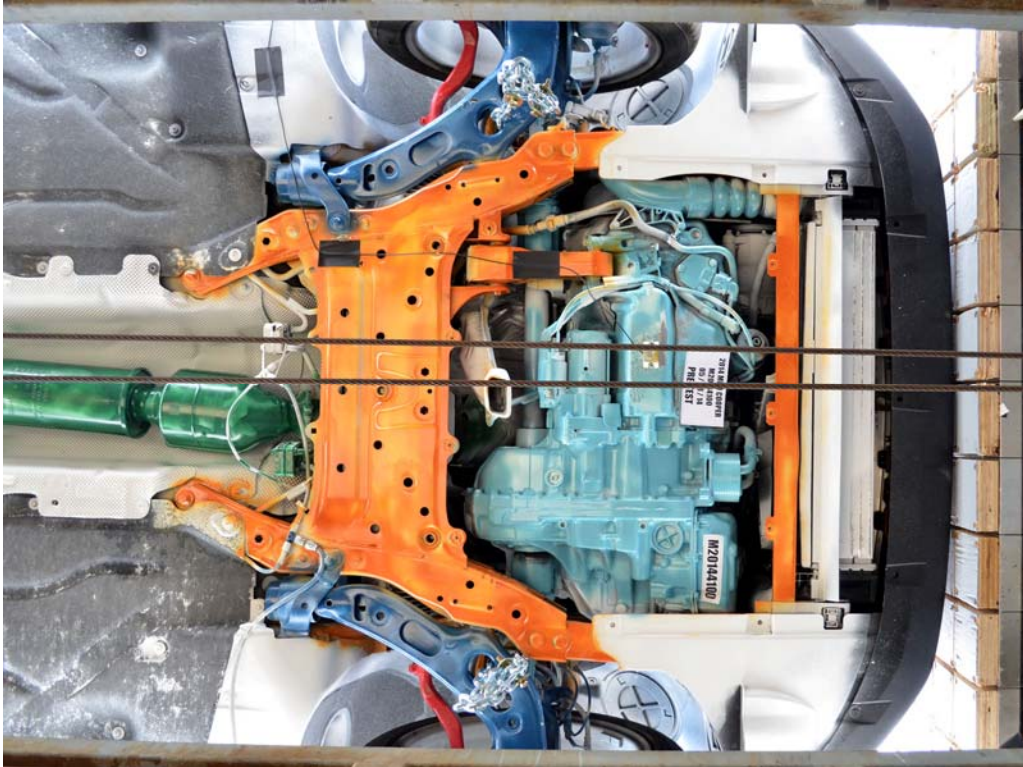


FIGURE 23. Pre-Test Front Underbody View

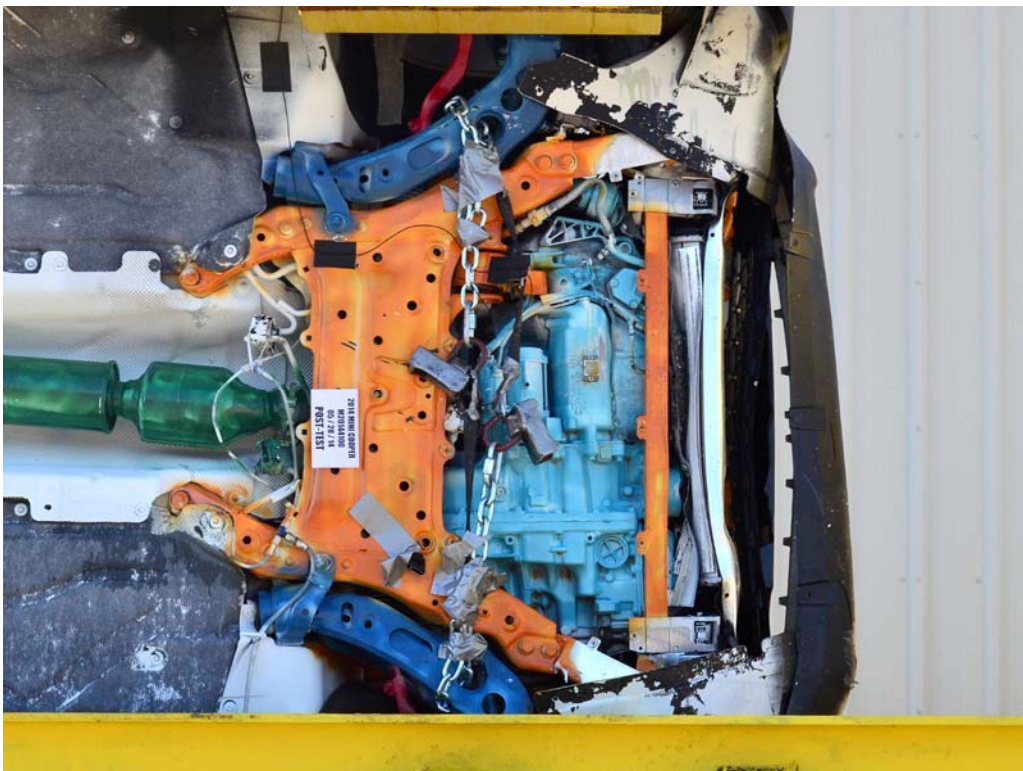


FIGURE 24. Post-Test Front Underbody View



FIGURE 25. Pre-Test Rear Underbody View



FIGURE 26. Post-Test Rear Underbody View



FIGURE 27. Pre-Test Dummy Cable Routing



FIGURE 28. Post-Test Dummy Cable Routing

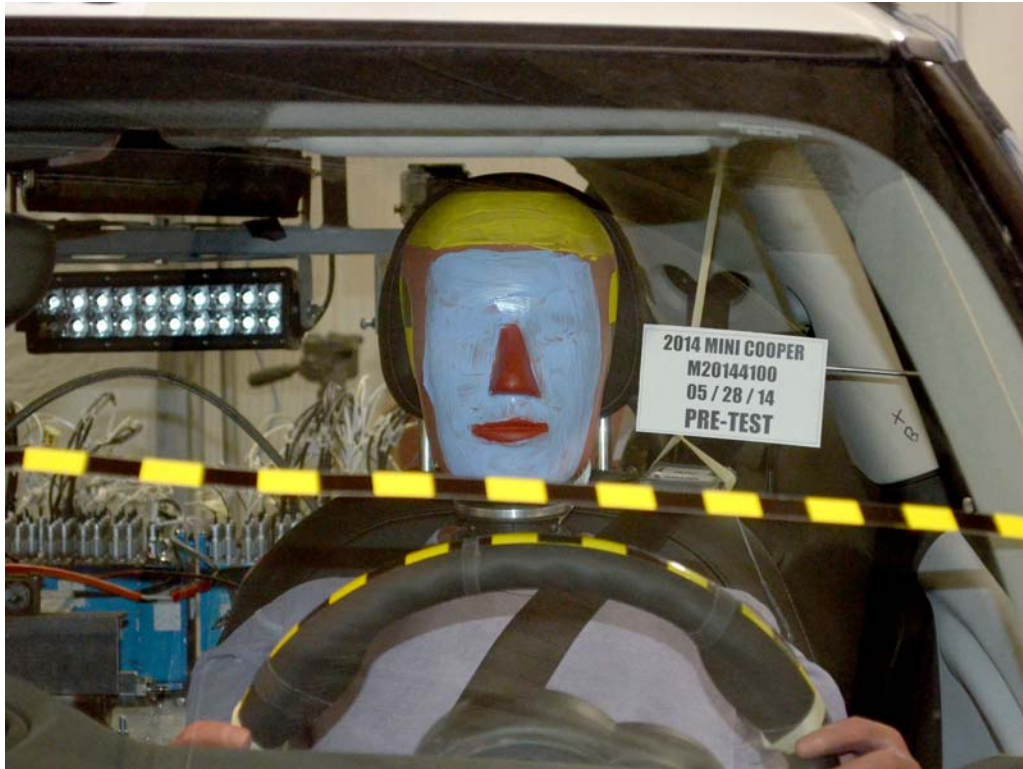


FIGURE 29. Pre-Test Driver Dummy Front View



FIGURE 30. Post-Test Driver Dummy Front View



FIGURE 31. Pre-Test Driver Dummy Window View



FIGURE 32. Post-Test Driver Dummy Window View



FIGURE 33. Pre-Test Driver Dummy and Vehicle Interior View



FIGURE 34. Post-Test Driver Dummy and Vehicle Interior View



FIGURE 35. Pre-Test Driver's Seat Fore-Aft Markings



FIGURE 36. Post-Test Driver's Seat Fore-Aft Markings

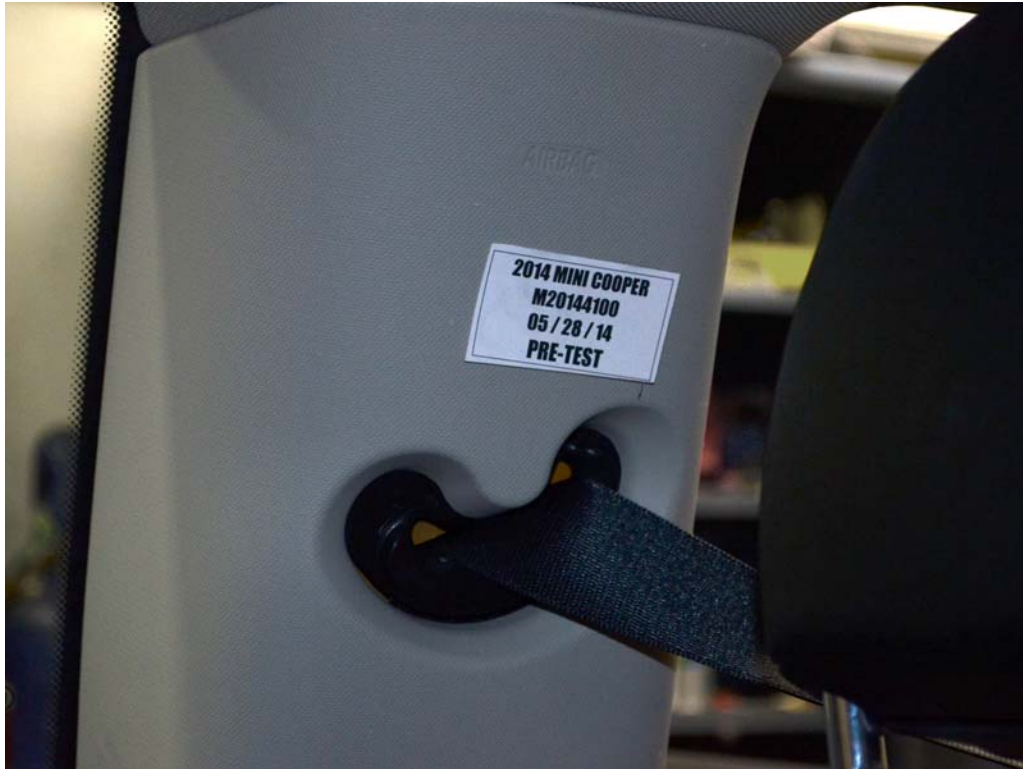


FIGURE 37. Pre-Test View of Belt Anchorage for Driver Dummy



FIGURE 38. Post-Test View of Belt Anchorage for Driver Dummy



FIGURE 39. Pre-Test Driver Dummy Feet



FIGURE 40. Post-Test Driver Dummy Feet



FIGURE 41. Pre-Test Driver's Side Knee Bolster



FIGURE 42. Post-Test Driver's Side Knee Bolster



FIGURE 43. Pre-Test Driver's Side Floorpan



FIGURE 44. Post-Test Driver's Side Floorpan



FIGURE 45. Post-Test Driver Dummy Face



FIGURE 46. Post-Test Driver Dummy Contact with Airbag



FIGURE 47. Post-Test Driver Dummy Contact with Headrest



FIGURE 47a. Post-Test Driver Dummy Contact with Side Sun Visor



FIGURE 47b. Post-Test Driver Dummy Contact with Knee Airbag



FIGURE 48. Pre-Test View of the Steering Wheel



FIGURE 49. Post-Test View of the Steering Wheel



FIGURE 50. Pre-Test Passenger Dummy Front View



FIGURE 51. Post-Test Passenger Dummy Front View



FIGURE 52. Pre-Test Passenger Dummy Window View



FIGURE 53. Post-Test Passenger Dummy Window View



FIGURE 54. Pre-Test Passenger Dummy and Vehicle Interior View



FIGURE 55. Post-Test Passenger Dummy and Vehicle Interior View



FIGURE 56. Pre-Test Passenger's Seat Fore-Aft Markings



FIGURE 57. Post-Test Passenger's Seat Fore-Aft Markings



FIGURE 58. Pre-Test View of Belt Anchorage for Passenger Dummy



FIGURE 59. Post-Test View of Belt Anchorage for Passenger Dummy



FIGURE 60. Pre-Test Passenger Dummy Feet



FIGURE 61. Post-Test Passenger Dummy Feet



FIGURE 62. Pre-Test Passenger's Side Knee Bolster



FIGURE 63. Post-Test Passenger's Side Knee Bolster



FIGURE 64. Pre-Test Passenger's Side Floorpan



FIGURE 65. Post-Test Passenger's Side Floorpan



FIGURE 66. Post-Test Passenger Dummy Face



FIGURE 67. Post-Test Passenger Dummy Contact with Airbag



FIGURE 68. Post-Test Passenger Dummy Contact with Headrest



FIGURE 68a. Post-Test Passenger Dummy Contact with Knee Airbag



FIGURE 69. Photograph of Ballast Installed in Vehicle

Photograph Not Applicable

No Stoddard Solvent Spillage

FIGURE 70. Post-Test Stoddard Solvent Spillage Location View



FIGURE 71. Post-Test Speed Trap Read-Out



FIGURE 72. Vehicle at 0° on Static Rollover Device



FIGURE 73. Vehicle at 90° on Static Rollover Device



FIGURE 74. Vehicle at 180° on Static Rollover Device



FIGURE 75. Vehicle at 270° on Static Rollover Device

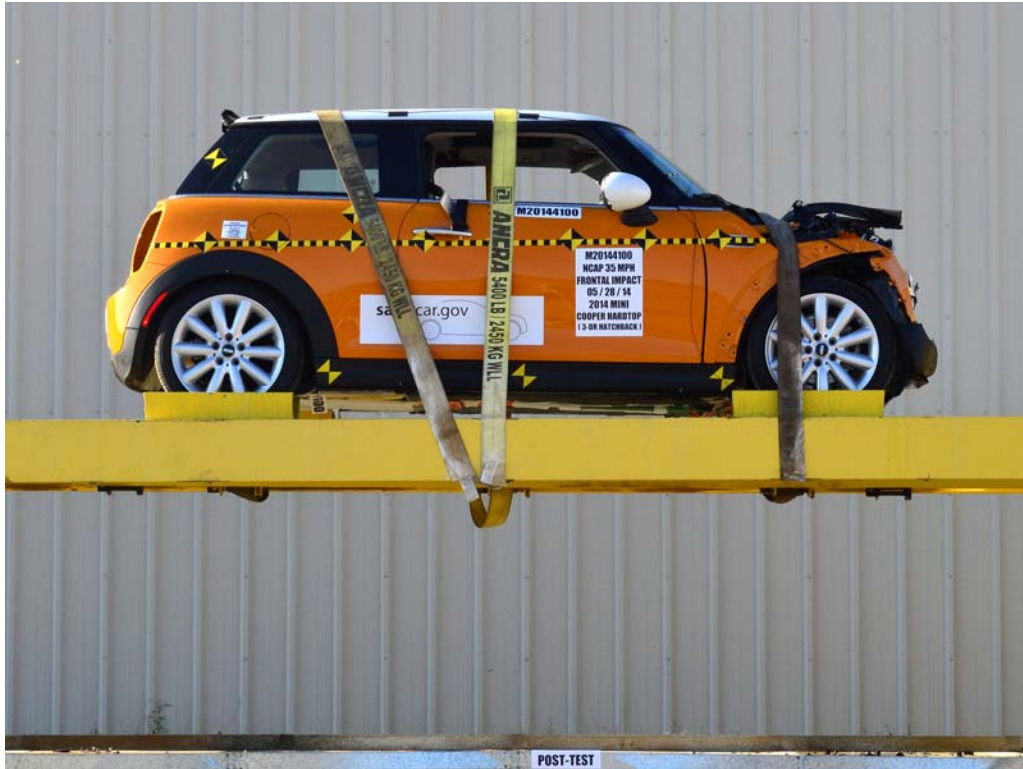


FIGURE 76. Vehicle at 360° on Static Rollover Device



FIGURE 77. 2014 Mini Cooper Hardtop Frontal Impact Event

LET'S MOTOR.®

2014 MINI Cooper Hardtop

Manufacturer's Suggested Retail Price \$ 19,990.00

Options and Additional Charges: (Optional equipment may require additional equipment. Check with your authorized MINI dealer.)

Volcanic Orange	Included
Leatherette Carbon Black Automatic transmission	Included
Rurflat tires	\$ 1,250.00
17" Cosmos Spoke alloy	Included
Heated mirrors and washer jets	\$ 1,250.00
Bonnet stripes in white	Included
Roof and mirror caps in white	\$ 100.00
Panoramic moonroof	Included
Center armrest	\$ 1,000.00
MINI Excitement Package	Included
MINI Driving Modes	\$ 250.00
LED Fog lights	Included
LED Headlights	\$ 250.00
Bluetooth and USB/iPod adapter	Included
White turn-signal lights	\$ 750.00
Destination Charge	Included
Total Suggested Retail Price	\$ 25,995.00

STANDARD FEATURES

- 1.5-liter MINI TwinPower Turbo 3-cylinder engine
- 154 hp and 162 lb-ft torque
- 6-speed Getrag manual transmission with rev matching
- MINI Driving Modes - Sport, Mid, Green
- Dynamic Stability Control (DSC) incl. DTC + EDL
- Dynamic Cruise Control
- MacPherson strut front/multi-link rear suspension
- 15" alloy wheels
- Front + rear disc brakes
- Electronic Brakeforce Distribution (EBD)
- Anti-lock Braking System (ABS)
- Corner Brake Control (CBC)
- Multifunction sport leather steering wheel
- Floor mats
- Hidden dash storage
- Interior LED mood lighting

- Onboard computer
- Bluetooth and USB/iPod interface
- Hitchcycle LED Ring
- Audio system with AM/FM HD Radio, 4 speakers, preset, and auxiliary input
- Airbags including side curtain and knee airbags
- iXOFX (AOT) Child Seat Restraint System
- Tire-Pressure Monitor
- Spare wheel
- Driveway lights
- 4 Year/50,000 mile Limited Warranty
- 12 Year/Rust Perforation Limited Warranty
- 4 Year/Unlimited Mileage Roadside Assistance Program

PARTS CONTENT INFORMATION

For Vehicles in this Car Line: **5%**
 US/Canadian Parts Content: **5%**
 Major Source of Foreign Parts Content: **35%**
GERMANY: 25%
UNITED KINGDOM: 25%

Note: Parts content does not include final assembly, distribution, or other non-parts costs.

For this Vehicle:
 Final Assembly Point: **OXFORD, UNITED KINGDOM**
 Country of Origin: **GERMANY**
 Engine: **JAPAN**
 Transmission: **JAPAN**

GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score **Not Rated**
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal	Driver	Not Rated
Crash	Passenger	Not Rated
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.		
Side	Front seat	Not Rated
Crash	Rear seat	Not Rated
Based on the risk of injury in a side impact.		
Rollover		Not Rated
Based on the risk of rollover in a single-vehicle crash.		

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.
 Source: National Highway Traffic Safety Administration (NHTSA)
www.safercar.gov or 1-888-327-4236

This vehicle is equipped with bumpers that can withstand an impact of 2.5 miles per hour with no damage to the vehicle's body and safety systems, although the bumper and related components may sustain damage. The bumper system on this vehicle conforms to the current federal bumper standard of 2.5 miles per hour.

BOOT TO BONNET NO COST MAINTENANCE

\$0 Maintenance Program:
 For the first 3 years or 36,000 miles, whichever comes first on all factory-recommended services

Your Maintenance Costs:
 Engine Oil Services: \$0
 Engine Drive Belts: \$0
 Inspection Services: \$0
 Brake Pads: \$0
 Brake Discs: \$0
 Brake Fluid: \$0
 Wiper Blade Inserts: \$0

EPA Fuel Economy and Environment

Gasoline Vehicle

Fuel Economy
 Subcompact Cars range from 14 to 112 MPG.
 The best vehicle rates 121 MPG.

34 MPG
combined city/fwy
 29 city
 41 hwy

2.9 gallons per 100 miles

You save \$3,250 more in fuel costs over 5 years
compared to the average new vehicle.

Annual fuel cost \$1,650

Fuel Economy & Greenhouse Gas (Rating -mpg-e)
 This vehicle emits 268 grams CO₂ per mile. The best emits 0 grams per mile (battery ems). Producing and distributing fuel also causes emissions. Heat more at www.epa.gov.

Smog Rating (smog-e)
 This vehicle emits 10 grams CO per mile. The best emits 0 grams per mile (battery ems). Producing and distributing fuel also causes emissions. Heat more at www.epa.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 24 mpg and costs \$11,800 to buy over 5 years. Fuel economy and cost are based on 15,000 miles per year at \$3.15 per gallon. EPA's 15,000 mile per year gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fuel economy.gov
Calculate personalized estimates and compare vehicles

SmartPhone QR Code

MINI Division of BMW of North America, LLC
 Woodcliff Lake, NJ 07077

VIC Location: **OXFORD, CALIFORNIA**

Port of Entry: **HUENEME, CALIFORNIA**

Carrier: **WAGGONERS TRUCKING**

Solid To:
 Cleveler MINI
 1455 Auto Mail Drive
 Santa Ana, CA
 (714) 360-9523

Ship To:
 Cleveler MINI
 1455 Auto Mail Drive
 Santa Ana, CA
 (714) 360-9523

Solid To:
 Cleveler MINI
 1455 Auto Mail Drive
 Santa Ana, CA
 (714) 360-9523

Ship To:
 Cleveler MINI
 1455 Auto Mail Drive
 Santa Ana, CA
 (714) 360-9523

VIN: WMWXM5C53ET932798

FIGURE 78. Monroney label Photograph

APPENDIX B
DUMMY RESPONSE DATA TRACES

TABLE OF DATA PLOTS

Plot		Page
1	Driver Head X Acceleration vs. Time Primary	B-1
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3	Driver Head Z Acceleration vs. Time Primary	B-1
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5	Driver Chest X Deflection vs. Time	B-2
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9	Driver Chest Resultant Acceleration vs. Time Primary	B-3
10	Driver Upper Neck Force X vs. Time Primary	B-4
11	Driver Upper Neck Force Z vs. Time Primary	B-4
12	Driver Upper Neck Moment Y vs. Time Primary	B-4
13	Driver Nij vs. Time Primary	B-4
14	Driver Left Femur Force vs. Time	B-5
15	Driver Right Femur Force vs. Time	B-5
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30	Passenger Right Femur Force vs. Time	B-10

The following additional dummy and vehicle response data can be found in the R&D section of the NHTSA website at www.nhtsa.dot.gov

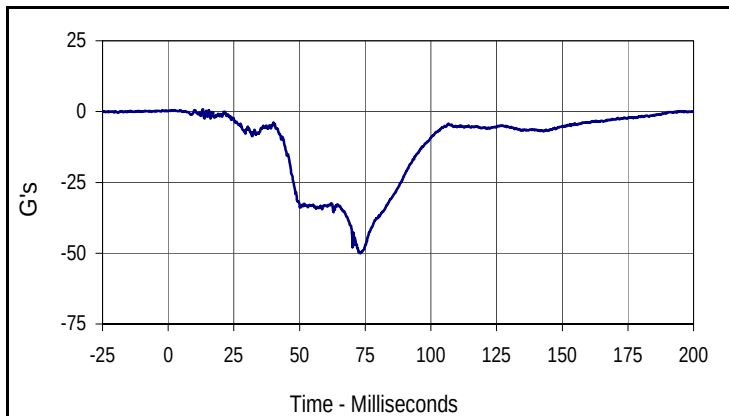
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Driver Head Y Acceleration Redundant
Driver Head Z Acceleration Redundant
Driver Head Front Y Acceleration
Driver Head Front Z Acceleration
Driver Head Top X Acceleration
Driver Head Top Y Acceleration
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Driver Head Left Z Acceleration
Driver Upper Neck Force Y
Driver Upper Neck Moment X
Driver Upper Neck Moment Z
Driver Chest X Acceleration Redundant
Driver Chest Y Acceleration Redundant
Driver Chest Z Acceleration Redundant
Driver Pelvis X
Driver Pelvis Y
Driver Pelvis Z
Driver Left Femur Force Z Redundant
Driver Right Femur Force Z Redundant
Driver Shoulder Belt Force
Driver Lap Belt Force
Driver Left Upper Tibia Moment X
Driver Left Upper Tibia Moment Y
Driver Left Upper Tibia Force Z
Driver Left Lower Tibia Moment X
Driver Left Lower Tibia Moment Y
Driver Left Lower Tibia Force Z
Driver Right Upper Tibia Moment X
Driver Right Upper Tibia Moment Y
Driver Right Upper Tibia Force Z
Driver Right Lower Tibia Moment X
Driver Right Lower Tibia Moment Y

Driver Right Lower Tibia Force Z
Driver Left Foot Fore Z
Driver Left Foot Aft X
Driver Left Foot Aft Z
Driver Right Foot Fore Z
Driver Right Foot Aft X
Driver Right Foot Aft Z
Passenger Head X Acceleration Redundant
Passenger Head Y Acceleration Redundant
Passenger Head Z Acceleration Redundant
Passenger Head Front Y Acceleration
Passenger Head Front Z Acceleration
Passenger Head Top X Acceleration
Passenger Head Top Y Acceleration
Passenger Head Left X Acceleration
Passenger Head Left Z Acceleration
Passenger Upper Neck Force X
Passenger Upper Neck Force Z
Passenger Upper Neck Moment Y
Passenger Chest X Acceleration Redundant
Passenger Chest Y Acceleration Redundant
Passenger Chest Z Acceleration Redundant
Passenger Pelvis X
Passenger Pelvis Y
Passenger Pelvis Z
Passenger Left Femur Force Z Redundant
Passenger Right Femur Force Z Redundant
Passenger Shoulder Belt Force
Passenger Lap Belt Force
Passenger Left Upper Tibia Moment X
Passenger Left Upper Tibia Moment Y
Passenger Left Upper Tibia Force Z
Passenger Left Lower Tibia Moment X
Passenger Left Lower Tibia Moment Y
Passenger Left Lower Tibia Force Z
Passenger Right Upper Tibia Moment X

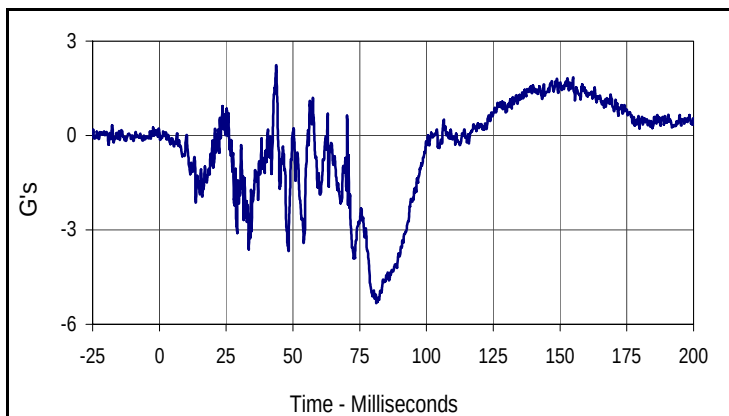
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Passenger Right Upper Tibia Force Z
Passenger Right Lower Tibia Moment X
Passenger Right Lower Tibia Moment Y
Passenger Right Lower Tibia Force Z
Passenger Left Foot Fore Z
Passenger Left Foot Aft X
Passenger Left Foot Aft Z
Passenger Right Foot Fore Z
Passenger Right Foot Aft X
Passenger Right Foot Aft Z
Left Rear Seat Crossmember X
Left Rear Seat Crossmember Z
Right Rear Seat Crossmember X
Right Rear Seat Crossmember Z
Vehicle Engine Top X
Vehicle Engine Bottom X
Vehicle Left Rear Z
Vehicle Right Rear Z
Load Cell Barrier LC0101 – LC 1116

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

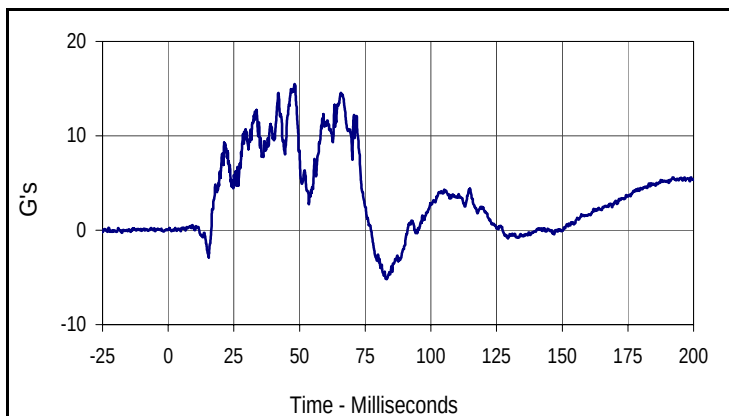
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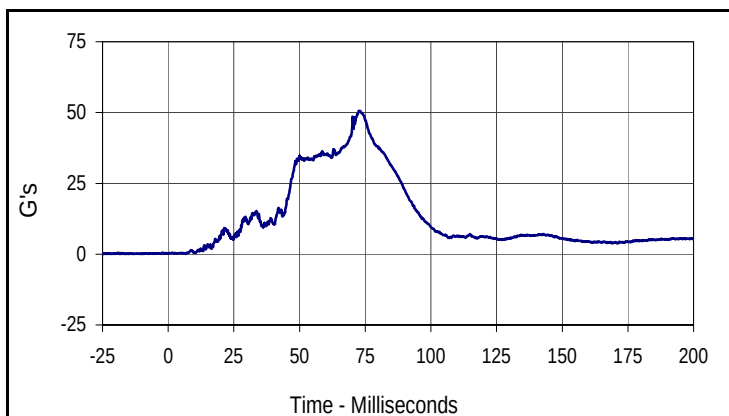
Curve Description			
Driver Head Acceleration X Primary			
Plot No.	Type	SAE Class	Units
001	FIL	1000	G's
Max	Time	Min	Time
0.8	13.1	-50.0	73.1



Curve Description			
Driver Head Acceleration Y Primary			
Plot No.	Type	SAE Class	Units
002	FIL	1000	G's
Max	Time	Min	Time
2.2	43.8	-5.3	81.2



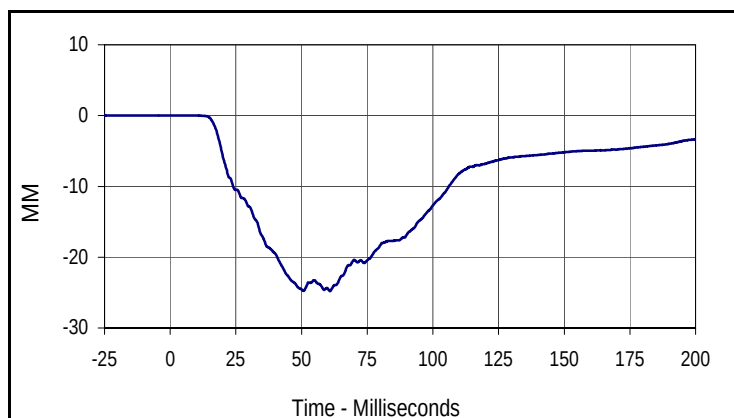
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Plot No.	Type	SAE Class	Units
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Max	Time	Min	Time
15.5	48.1	-5.2	83.2



Curve Description			
Driver Head Resultant Acceleration Primary			
Plot No.	Type	SAE Class	Units
004	RES	1000	G's
Max	Time	Min	Time
50.6	73.0	0.1	6.7

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

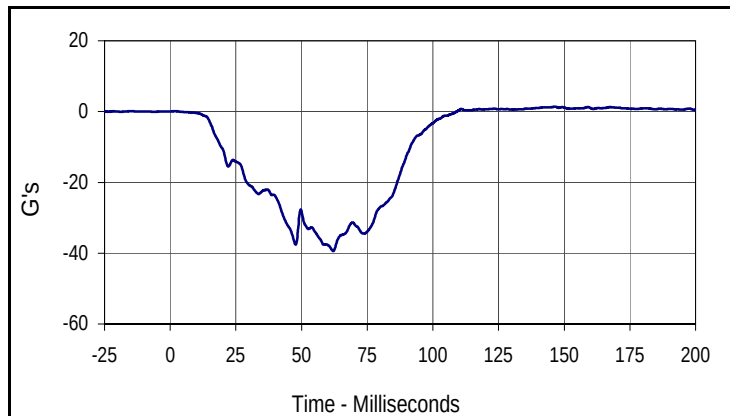
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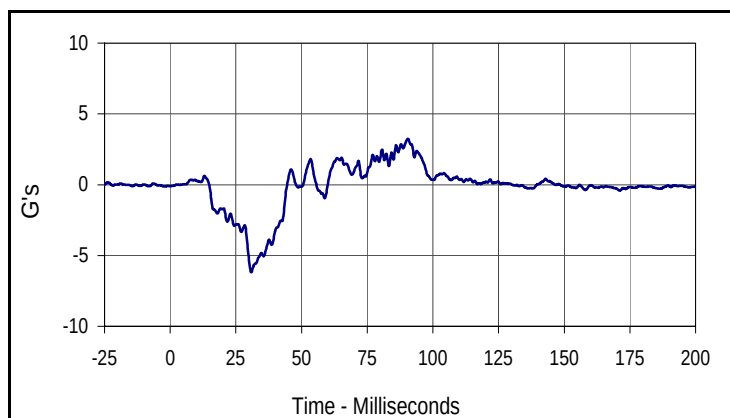
Curve Description			
Driver Chest Deflection			
Plot No.	Type	SAE Class	Units
005	FIL	600	MM
Max	Time	Min	Time
0.0	2.5	-24.8	60.8

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

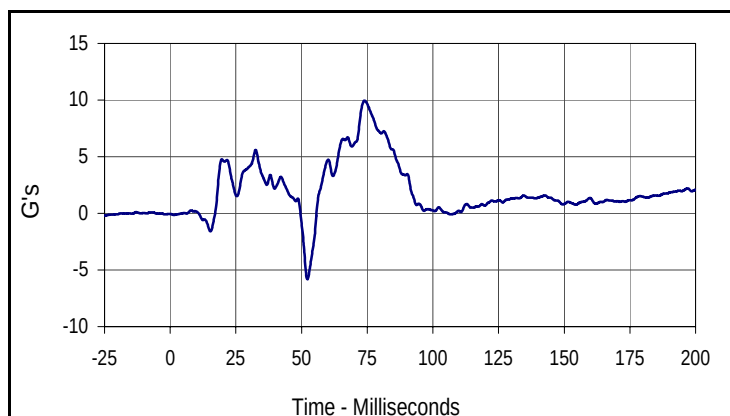
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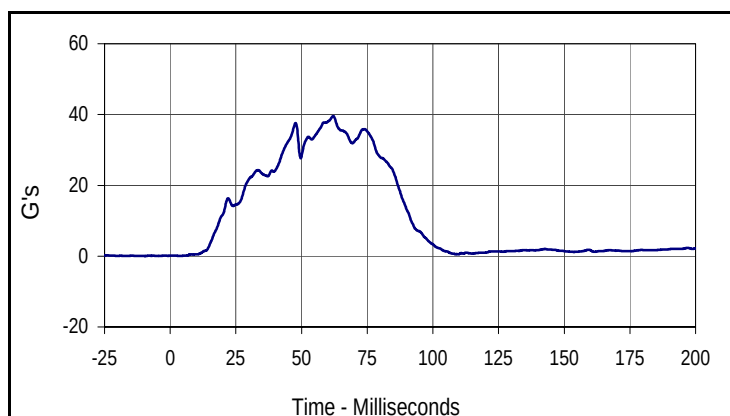
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Plot No.	Type	SAE Class	Units
006	FIL	180	G's
Max	Time	Min	Time
1.4	146.4	-39.4	62.1



Curve Description			
Driver Chest Acceleration Y Primary			
Plot No.	Type	SAE Class	Units
007	FIL	180	G's
Max	Time	Min	Time
3.2	90.5	-6.2	30.8



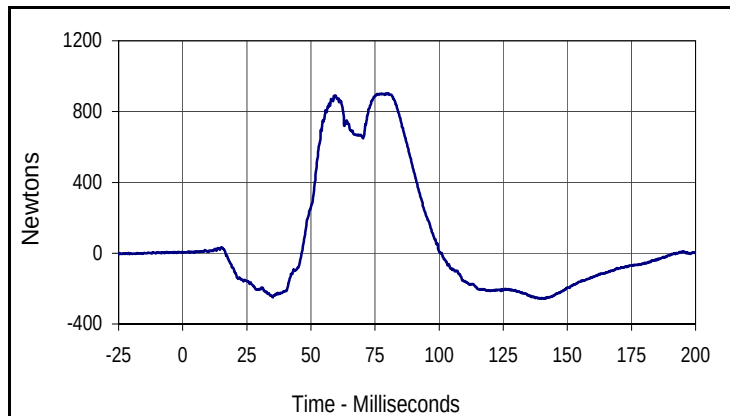
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Driver Chest Acceleration Z Primary			
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Max	Time	Min	Time
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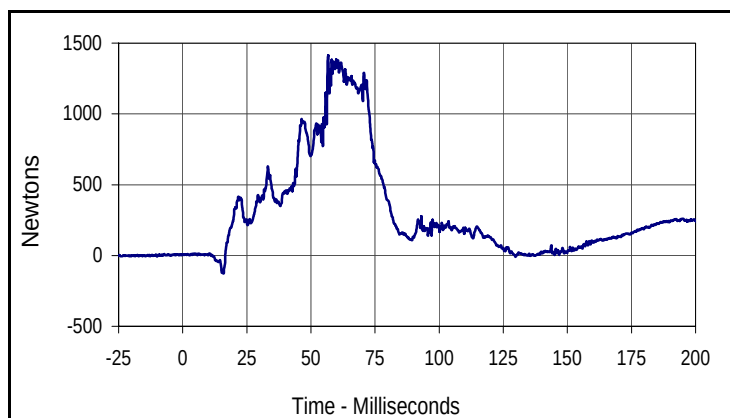
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Driver Chest Resultant Acceleration Primary			
Plot No.	Type	SAE Class	Units
009	RES	180	G's
Max	Time	Min	Time
39.6	62.1	0.1	3.9

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

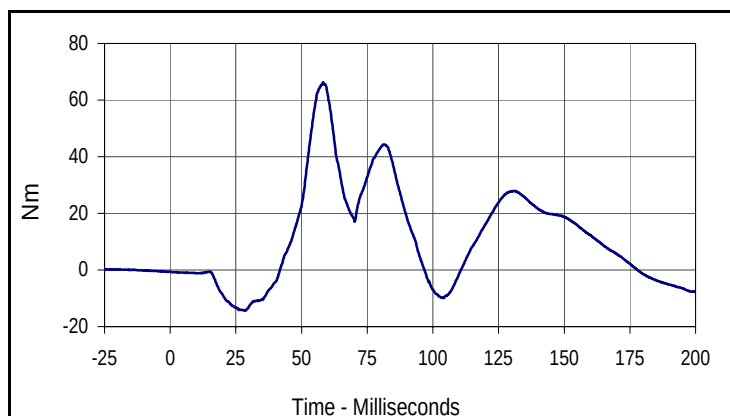
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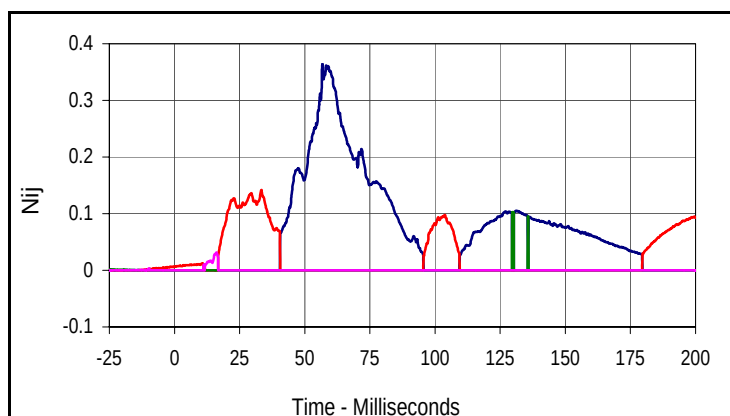
Curve Description			
Driver Upper Neck Force X			
Plot No.	Type	SAE Class	Units
010	FIL	1000	Newtons
Max	Time	Min	Time
903.9	80.2	-272.9	299.9



Curve Description			
Driver Upper Neck Force Z			
Plot No.	Type	SAE Class	Units
011	FIL	1000	Newtons
Max	Time	Min	Time
1413.4	56.7	-269.1	299.7



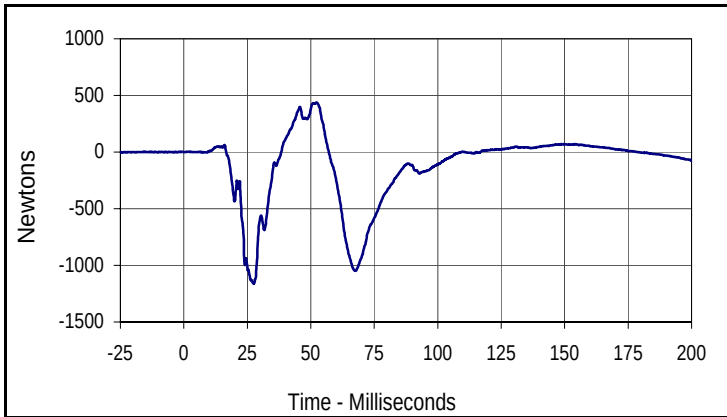
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Driver Upper Neck Moment Y			
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012	FIL	600	Nm
Max	Time	Min	Time
66.3	58.2	-17.7	277.5



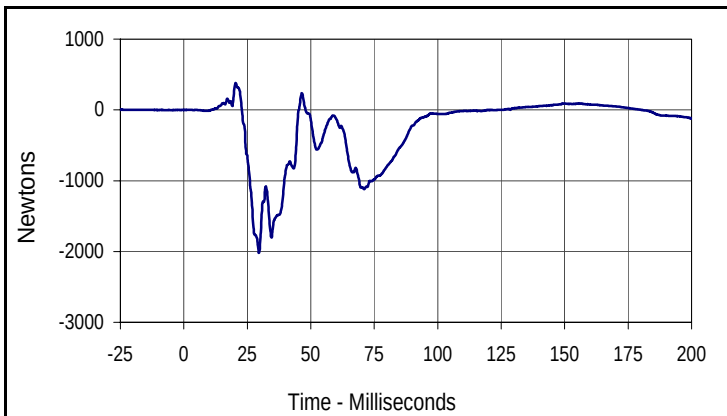
Curve Description			
Driver Nij			
Units	Type	Max	Time
Ntf	FIL	0.36	56.8
Units	Type	Max	Time
Nte	FIL	0.14	33.3
Units	Type	Max	Time
Ncf	FIL	0.10	129.9
Units	Type	Max	Time
Nce	FIL	0.12	276.1

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
Test Program: 56 km/h Frontal Impact NCAP Test

NHTSA No.: M20144100
Test Date: 5/28/14



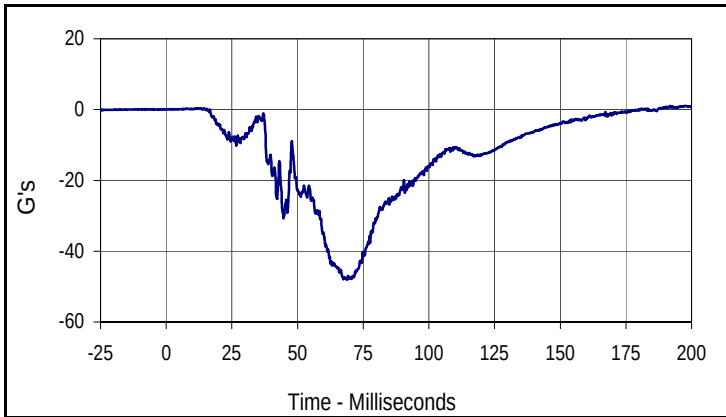
Curve Description			
Driver Left Femur Force Z			
Plot No.	Type	SAE Class	Units
013	FIL	600	Newtons
Max	Time	Min	Time
437.8	52.3	-1162.8	27.6



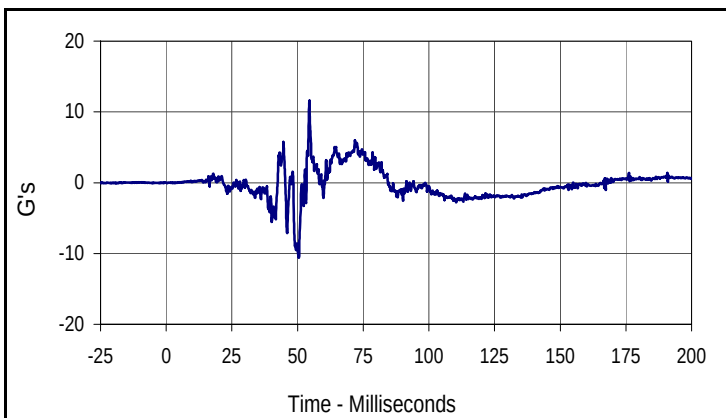
Curve Description			
Driver Right Femur Force Z			
Plot No.	Type	SAE Class	Units
014	FIL	600	Newtons
Max	Time	Min	Time
380.1	20.4	-2020.6	29.6

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

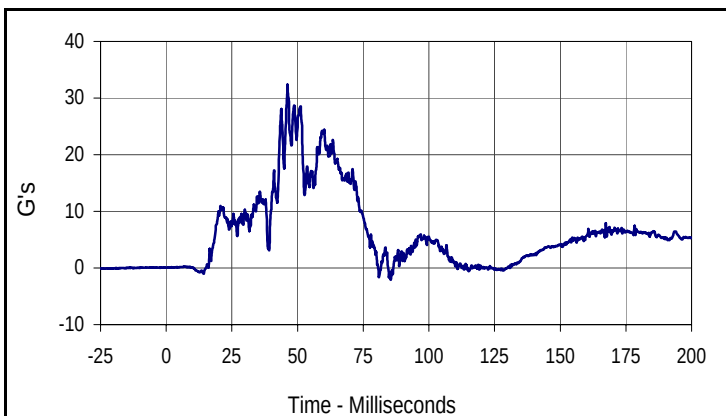
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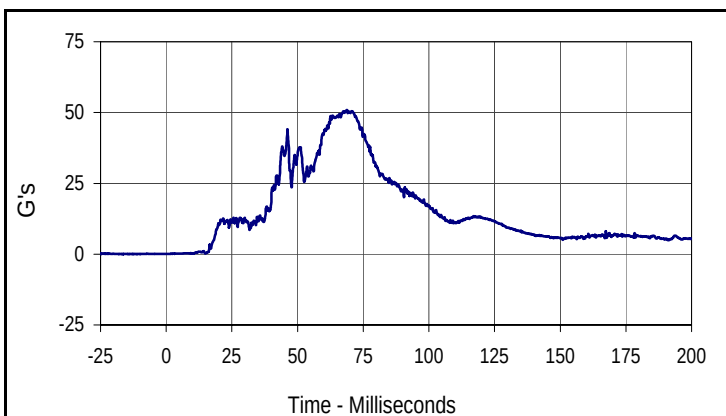
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Passenger Head Acceleration X Primary			
Plot No.	Type	SAE Class	Units
015	FIL	1000	G's
Max	Time	Min	Time
1.1	198.1	-48.0	68.9



Curve Description			
Passenger Head Acceleration Y Primary			
Plot No.	Type	SAE Class	Units
016	FIL	1000	G's
Max	Time	Min	Time
11.6	54.5	-10.6	50.5



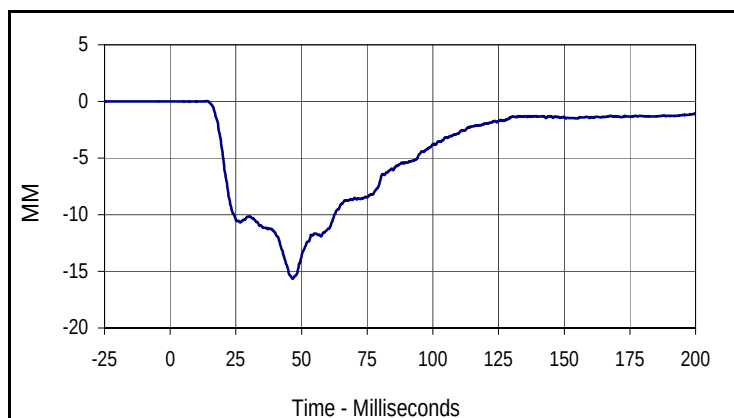
Curve Description			
Passenger Head Acceleration Z Primary			
Plot No.	Type	SAE Class	Units
017	FIL	1000	G's
Max	Time	Min	Time
32.4	46.2	-2.1	85.5



Curve Description			
Passenger Head Resultant Acceleration Primary			
Plot No.	Type	SAE Class	Units
018	RES	1000	G's
Max	Time	Min	Time
50.9	68.8	0.1	0.0

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

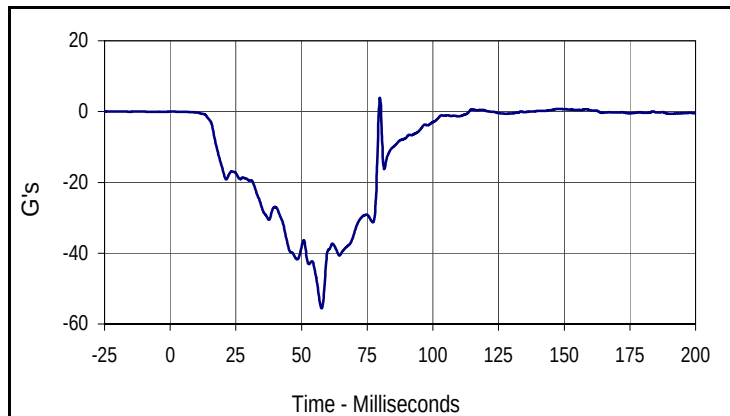
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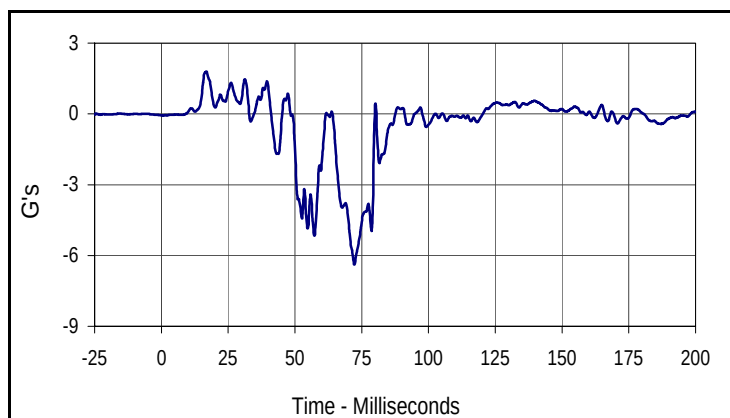
Curve Description			
Passenger Chest Deflection			
Plot No.	Type	SAE Class	Units
019	FIL	600	MM
Max	Time	Min	Time
0.0	14.3	-15.7	46.6

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

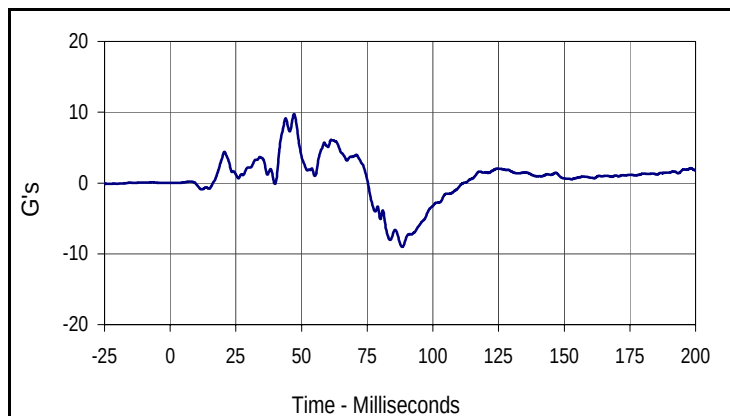
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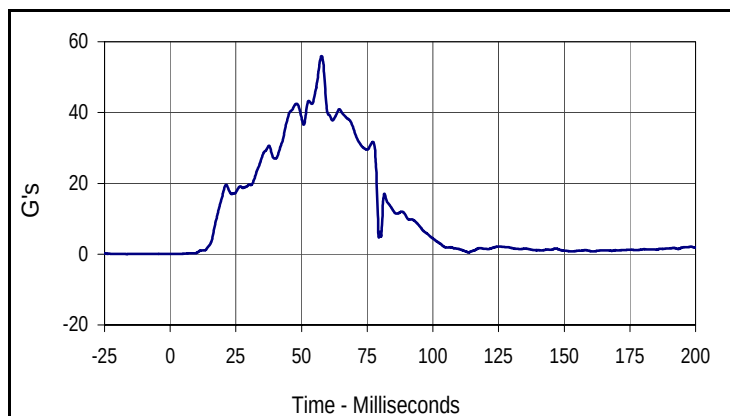
Curve Description			
Passenger Chest Acceleration X Primary			
Plot No.	Type	SAE Class	Units
020	FIL	180	G's
Max	Time	Min	Time
3.9	79.8	-55.5	57.6



Curve Description			
Passenger Chest Acceleration Y Primary			
Plot No.	Type	SAE Class	Units
021	FIL	180	G's
Max	Time	Min	Time
1.8	16.9	-6.4	72.3



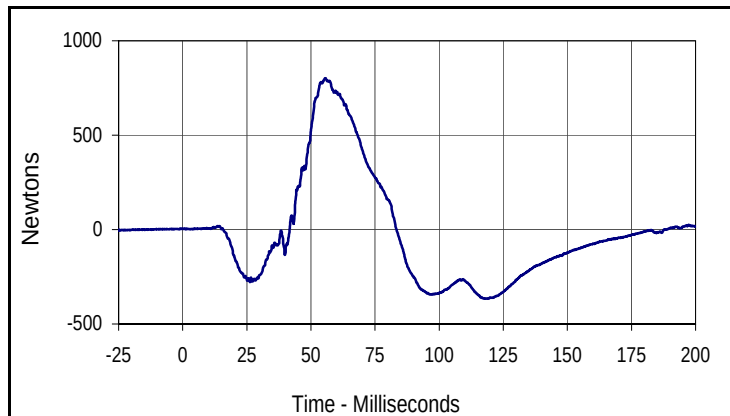
Curve Description			
Passenger Chest Acceleration Z Primary			
Plot No.	Type	SAE Class	Units
022	FIL	180	G's
Max	Time	Min	Time
9.7	47.1	-9.0	88.3



Curve Description			
Passenger Chest Resultant Acceleration Primary			
Plot No.	Type	SAE Class	Units
023	RES	180	G's
Max	Time	Min	Time
56.0	57.6	0.1	1.6

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

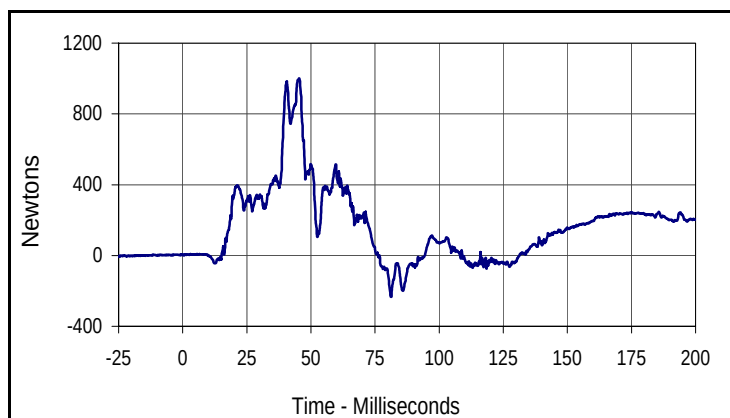
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 Test Date: 5/28/14



Curve Description

Passenger Upper Neck Force X

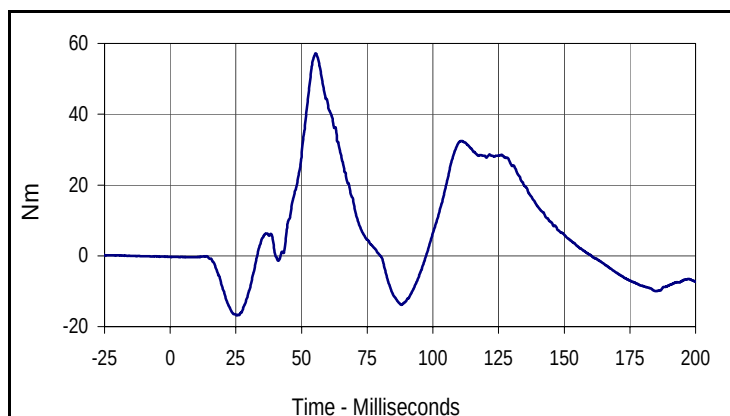
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Curve Description

Passenger Upper Neck Force Z

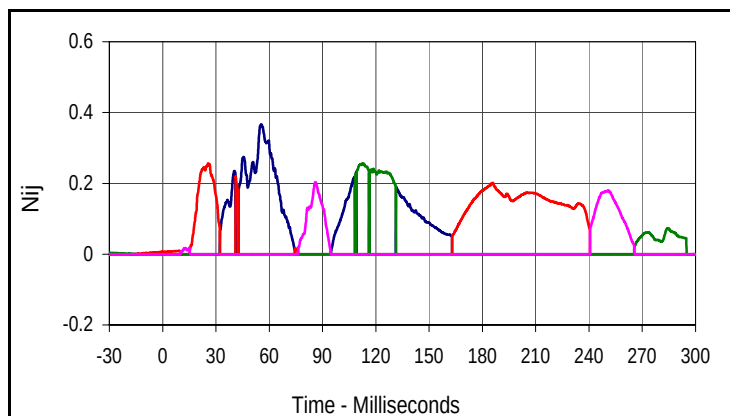
Plot No.	Type	SAE Class	Units
025	FIL	1000	Newtons
Max	Time	Min	Time
1000.9	45.4	-233.6	81.3



Curve Description

Passenger Upper Neck Moment Y

Plot No.	Type	SAE Class	Units
026	FIL	600	Nm
Max	Time	Min	Time
57.2	55.3	-16.9	25.3



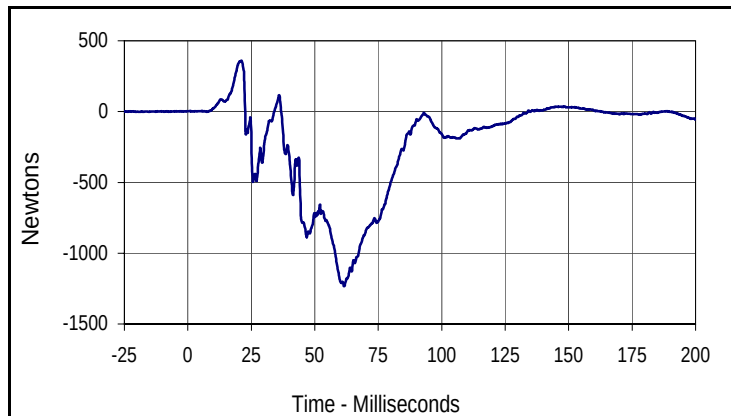
Curve Description

Passenger Nij

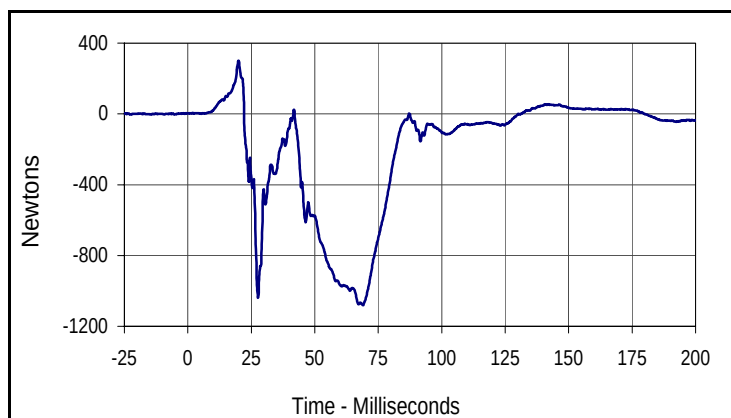
Units	Type	Max	Time
Ntf	FIL	0.37	55.5
Units	Type	Max	Time
Nte	FIL	0.26	25.6
Units	Type	Max	Time
Ncf	FIL	0.26	113.1
Units	Type	Max	Time
Nce	FIL	0.20	86.1

Test Vehicle: 2014 Mini Cooper Hardtop 3-Door Hatchback
 Test Program: 56 km/h Frontal Impact NCAP Test

NHTSA No.: M20144100
 Test Date: 5/28/14



Curve Description			
Passenger Left Femur Force Z			
Plot No.	Type	SAE Class	Units
027	FIL	600	Newtons
Max	Time	Min	Time
359.6	21.1	-1232.9	61.6



Curve Description			
Passenger Right Femur Force Z			
Plot No.	Type	SAE Class	Units
028	FIL	600	Newtons
Max	Time	Min	Time
300.0	20.0	-1081.4	69.0

APPENDIX C
DUMMY CALIBRATION AND PERFORMANCE VERIFICATION DATA

APPENDIX C
PRE-TEST / ATD CONFIGURATION AND PERFORMANCE VERIFICATION DATA

Test Program: Hybrid III 50th Percentile Male Dummy Damage Checklist

Test Date: 5/26/14



ATD Serial No.: 035

Test I.D.: N/A

Dummy Item	Inspect for	Comments	Damaged	OK
Entire Dummy	Perform general cleaning			X
Outer Skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer Leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

Describe the repair or replacement of parts:

Test Program: Hybrid III 50th Percentile Male External Measurements

Test Date: 5/26/14

ATD Serial No.: 035

Test I.D.: N/A



Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	°C	20.6 to 22.2	21.22	Pass
Laboratory Relative Humidity	%	10 to 70	22.6	Pass
A - Total sitting height	mm	879 to 889	884	Pass
B - Shoulder pivot height	mm	505 to 521	512	Pass
C - H point height	mm	84 to 89	85	Pass
D - H point location from backline	mm	135 to 140	137	Pass
E - Shoulder pivot from backline	mm	84 to 94	89	Pass
F - Thigh clearance	mm	140 to 155	146	Pass
G - Back of elbow to wrist pivot	mm	290 to 305	297	Pass
H - Head back to backline	mm	41 to 46	43	Pass
I - Shoulder to elbow length	mm	330 to 345	336	Pass
J - Elbow rest height	mm	190 to 211	201	Pass
K - Buttock to knee length	mm	579 to 604	586	Pass
L - Popliteal length	mm	429 to 455	438	Pass
M - Knee pivot height	mm	485 to 500	493	Pass
N - Buttock popliteal length	mm	452 to 477	472	Pass
O - Chest depth without jacket	mm	213 to 229	225	Pass
P - Foot length	mm	251 to 267	260	Pass
V - Shoulder breadth	mm	422 to 437	433	Pass
W - Foot breadth	mm	91 to 107	99	Pass
Y - Chest circumference (with chest jacket)	mm	970 to 1001	981	Pass
Z - Waist circumference	mm	836 to 866	864	Pass
AA - Location for chest circumference	mm	429 to 434	429	Pass
BB - Location for waist circumference	mm	226 to 231	230	Pass
Overall Test Results			Pass	

Test Program: Hybrid III 50th Percentile Male Head Drop Test

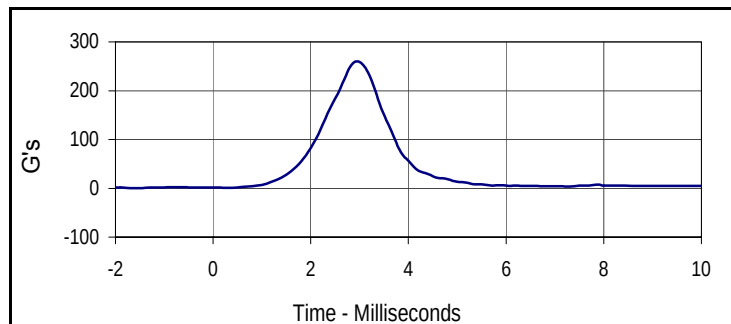
Test Date: 5/26/14



ATD Serial No.: 035

Test I.D.: M035HD057

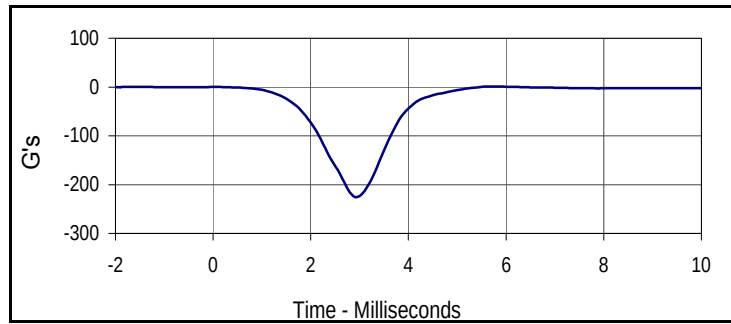
Tested Parameter		Units	Specification	Result	Pass/Fail
Head Assembly Soak Time		Minutes	≥240	250	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.2	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.6	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Peak Resultant Acceleration		G's	225.0 to 275.0	259.3	Pass
Peak Lateral Acceleration		G's	≤15.0	6.4	Pass
Oscillations After Main Pulse		%	<10% of peak Res. Acceleration	3.5	Pass
Is Acceleration Unimodal?		Yes/No	Yes	Yes	Pass
Overall Test Results				Pass	



Curve Description

Head Resultant

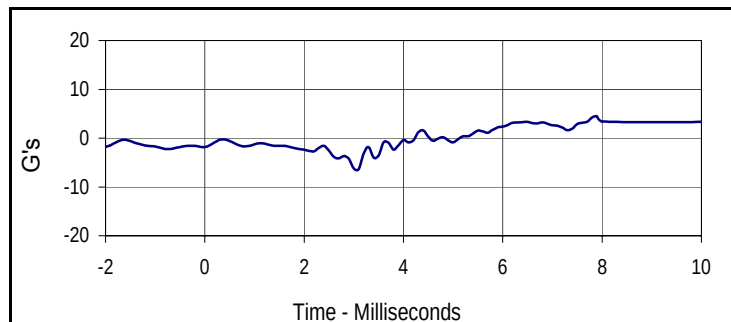
Plot No.	Type	SAE Class	Units
001	RES	1000	G's
Max	Time	Min	Time
259.3	2.9	0.4	-1.6



Curve Description

Head X

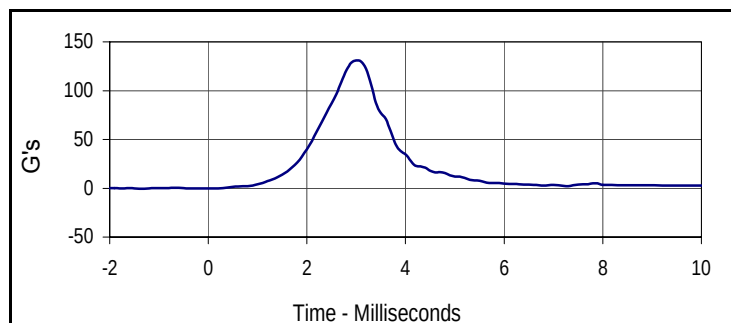
Plot No.	Type	SAE Class	Units
002	FIL	1000	G's
Max	Time	Min	Time
1.3	5.7	-225.0	2.9



Curve Description

Head Y

Plot No.	Type	SAE Class	Units
003	FIL	1000	G's
Max	Time	Min	Time
1.7	5.8	-6.4	3.1



Curve Description

Head Z

Plot No.	Type	SAE Class	Units
004	FIL	1000	G's
Max	Time	Min	Time
131.1	3.0	-0.5	-1.3

Test Program: Hybrid III 50th Percentile Male Neck Flexion Test

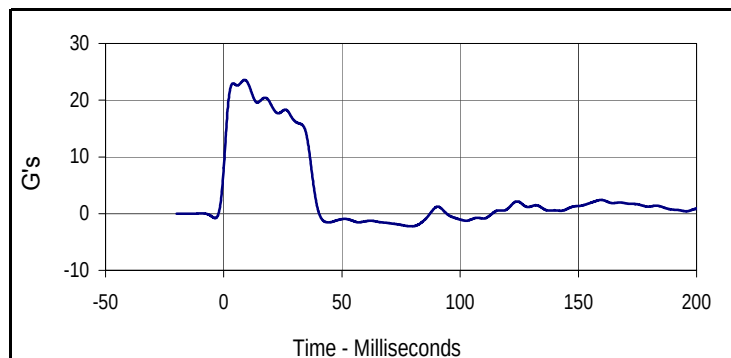
Test Date: 5/26/14



ATD Serial No.: 035

Test I.D.: M035NF057

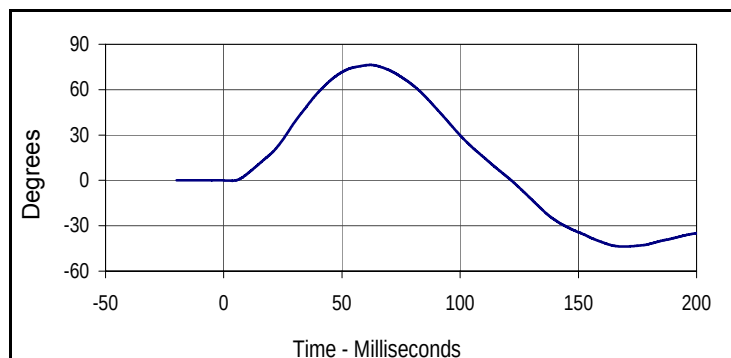
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	300	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.2	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.6	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Pendulum Velocity		m/s	6.89 to 7.13	7.01	Pass
Pendulum Deceleration	10 Msec.	G's	22.5 to 27.5	23.2	Pass
	20 Msec.	G's	17.6 to 22.6	19.2	Pass
	30 Msec.	G's	12.5 to 18.5	16.3	Pass
Peak Pendulum Decel. after 30 Msec.		G's	≤ 29.0	16.3	Pass
Deceleration Decay, Time to Cross 5 G's		Msec.	34.0 to 42.0	38	Pass
Maximum "D" Plane Rotation	Max	Degrees	64.0 to 78.0	76.4	Pass
	Time	Msec.	57.0 to 64.0	62.0	Pass
"D" Plane Rotation Decay, Time To Zero Crossing		Msec.	113.0 to 128.0	121.7	Pass
Moment About Occ. Condyle	Max	Nm	88.1 to 108.5	90.5	Pass
	Time	Msec.	47.0 to 58.0	51.4	Pass
Positive Moment Decay, Time To Zero Crossing		Msec.	97.0 to 107.0	99.2	Pass
Overall Test Results					Pass



Curve Description

Pendulum Deceleration

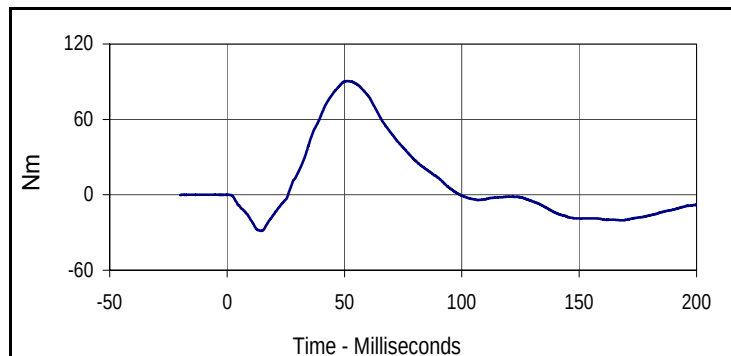
Plot No.	Type	SAE Class	Units
001	FIL	60	G's
Max	Time	Min	Time
23.6	8.8	-2.2	79.3



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
76.4	62.0	-43.7	169.4



Curve Description

Moment About Occipital Condyle

Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
90.5	51.4	-28.7	14.3

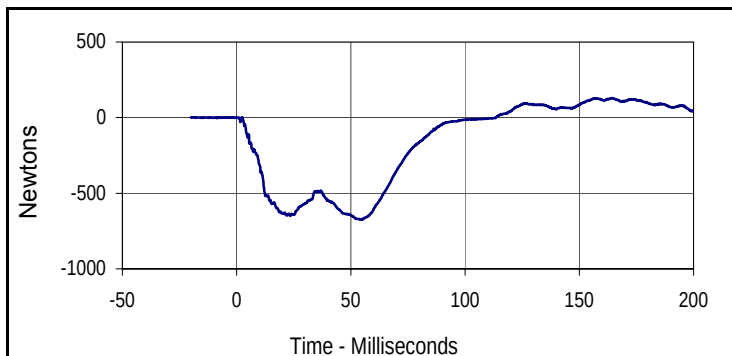
Test Program: Hybrid III 50th Percentile Male Neck Flexion Test

Test Date: 5/26/14

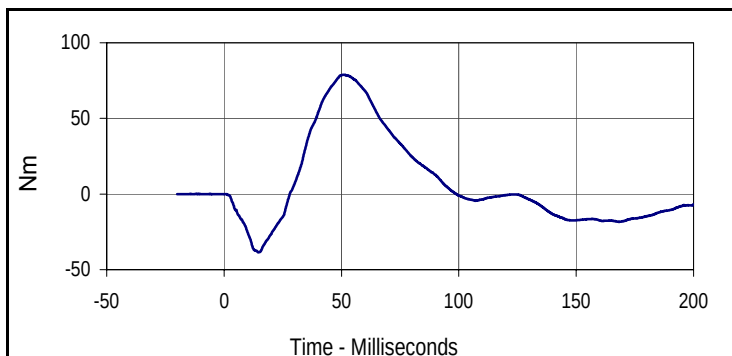


ATD Serial No.: 035

Test I.D.: M035NF057



Curve Description			
Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
129.2	164.2	-673.7	55.0



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
78.8	51.1	-38.5	14.5

Test Program: Hybrid III 50th Percentile Male Neck Extension Test

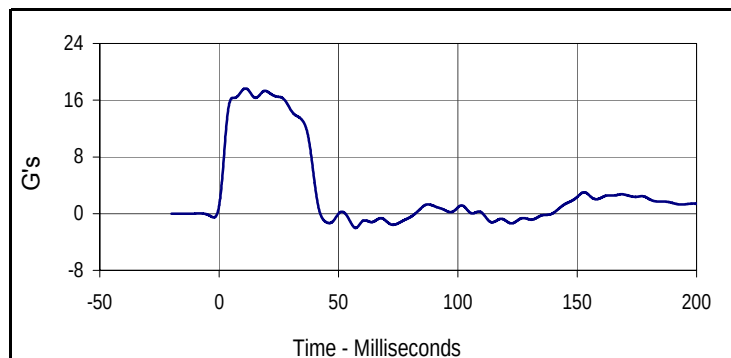
Test Date: 5/26/14



ATD Serial No.: 035

Test I.D.: M035NE057

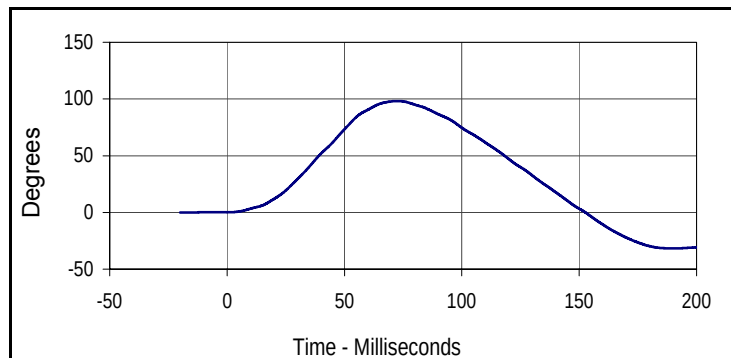
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	335	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.2	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.6	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Pendulum Velocity		m/s	5.94 to 6.19	6.05	Pass
Pendulum Deceleration	10 Msec.	G's	17.2 to 21.2	17.5	Pass
	20 Msec.	G's	14.0 to 19.0	17.3	Pass
	30 Msec.	G's	11.0 to 16.0	14.6	Pass
Peak Pendulum Decel. after 30 Msec.		G's	≤ 22.0	14.6	Pass
Deceleration Decay, Time to Cross 5 G's		Msec.	38.0 to 46.0	39.8	Pass
Maximum "D" Plane Rotation	Max	Degrees	81.0 to 106.0	98.2	Pass
	Time	Msec.	72.0 to 82.0	72.5	Pass
"D" Plane Rotation Decay, Time To Zero Crossing		Msec.	147.0 to 174.0	152.6	Pass
Moment About Occ. Condyle	Max	Nm	-52.9 to -79.9	-73.6	Pass
	Time	Msec.	65.0 to 79.0	68.1	Pass
Positive Moment Decay, Time To Zero Crossing		Msec.	120.0 to 148.0	137.2	Pass
Overall Test Results					Pass



Curve Description

Pendulum Deceleration

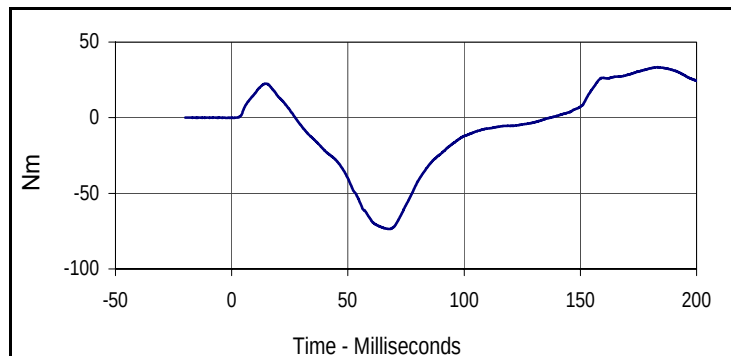
Plot No.	Type	SAE Class	Units
001	FIL	60	G's
Max	Time	Min	Time
17.7	11.0	-2.0	57.2



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
98.2	72.5	-31.7	190.3



Curve Description

Moment About Occipital Condyle

Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
33.4	183.3	-73.6	68.1

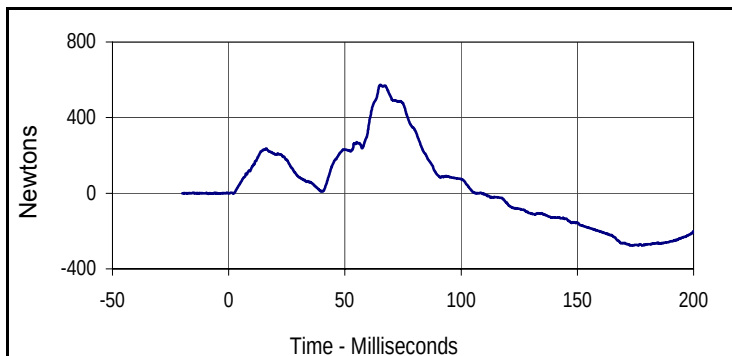
Test Program: Hybrid III 50th Percentile Male Neck Extension Test

Test Date: 5/26/14

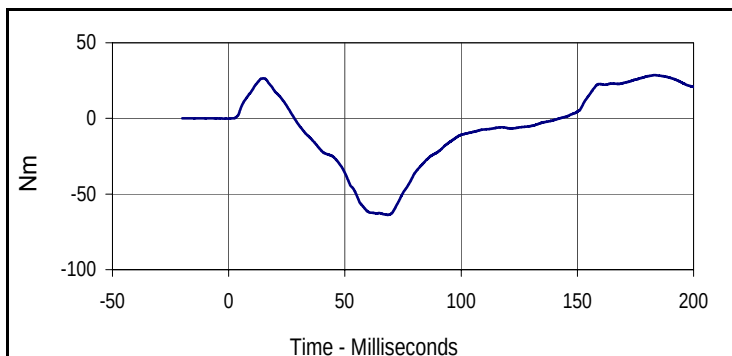


ATD Serial No.: 035

Test I.D.: M035NE057



Curve Description			
Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
572.9	65.2	-277.2	174.0



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
28.7	183.3	-63.8	68.4

Test Program: Hybrid III 50th Percentile Male Thorax Impact Test

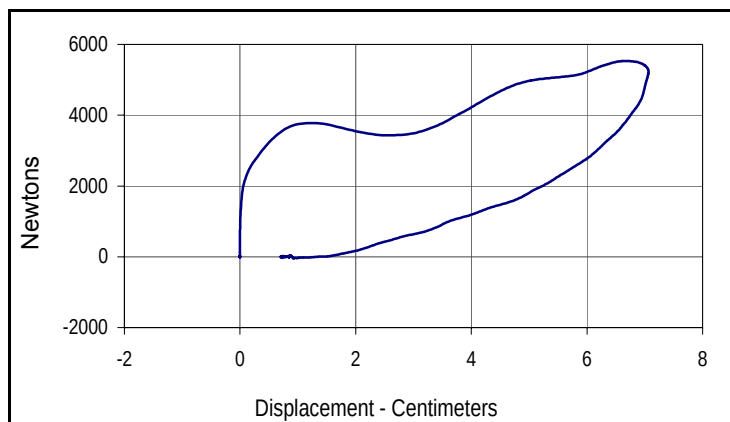
Test Date: 5/26/14



ATD Serial No.: 035

Test I.D.: M035CH057

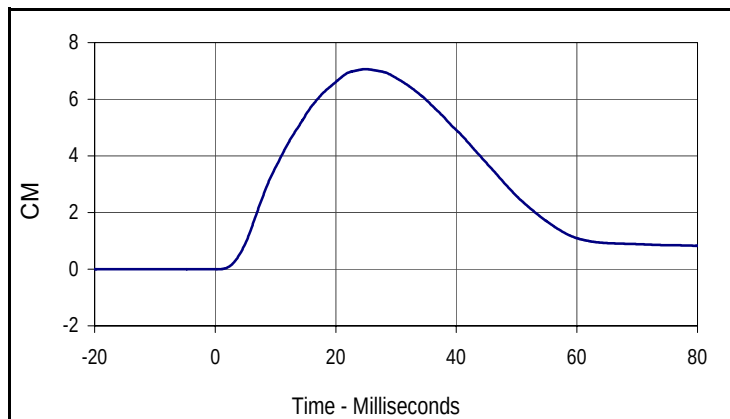
Tested Parameter		Units	Specification	Result	Pass/Fail
Dummy Soak Time		Minutes	≥240	385	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.2	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.6	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Probe Velocity		m/s	6.58 to 6.82	6.72	Pass
Peak Probe Force		Newtons	5159 to 5893	5531	Pass
Peak Sternum Deflection		CM	6.35 to 7.26	7.06	Pass
Internal Hysteresis		%	69 to 85	69.5	Pass
Overall Test Results				Pass	



Curve Description

Probe Force vs. Chest Deflection

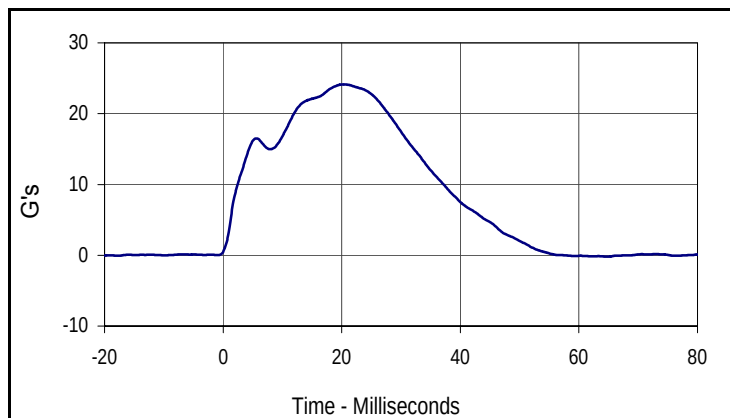
Plot No.	Type	SAE Class	Hysteresis
001	FIL	180	69.5
Peak Probe Force		Peak Chest Deflection	
5531		7.06	



Curve Description

Chest Deflection

Plot No.	Type	SAE Class	Units
002	FIL	180	CM
Max	Time	Min	Time
7.1	24.9	0.0	0.5



Curve Description

Impactor Acceleration

Plot No.	Type	SAE Class	Units
003	FIL	180	G's
Max	Time	Min	Time
24.1	20.3	-0.2	64.8

Test Program: Hybrid III 50th Percentile Male Knee Impact Test

Test Date: 5/26/14

ATD Serial No.: 035

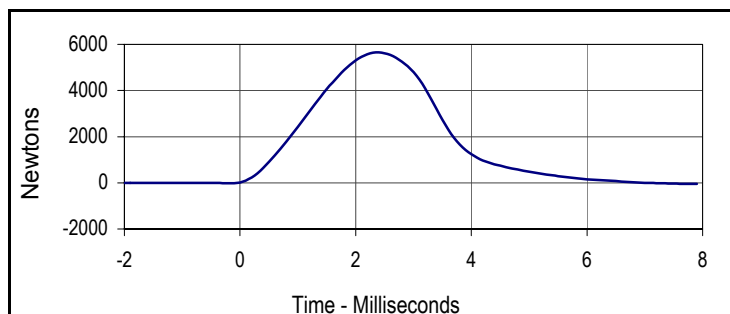
Test I.D.: M035LK057, M035RK057

**Left Knee**

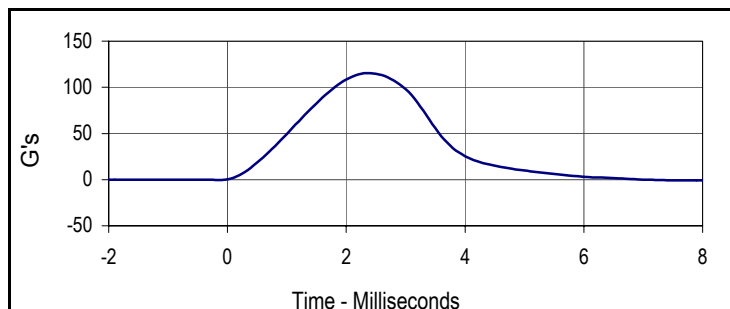
Tested Parameter		Units	Specification	Result	Pass/Fail
Knee Assembly Soak Time		Minutes	≥240	420	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.2	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.6	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.09	Pass
Peak Probe Force		Newtons	4715 to 5782	5648	Pass
Overall Test Results					Pass

Right Knee

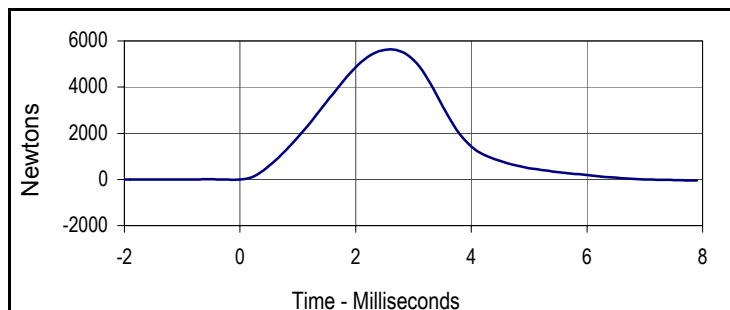
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.09	Pass
Peak Probe Force		Newtons	4715 to 5782	5633	Pass
Overall Test Results					Pass

**Curve Description****Left Knee Probe Force**

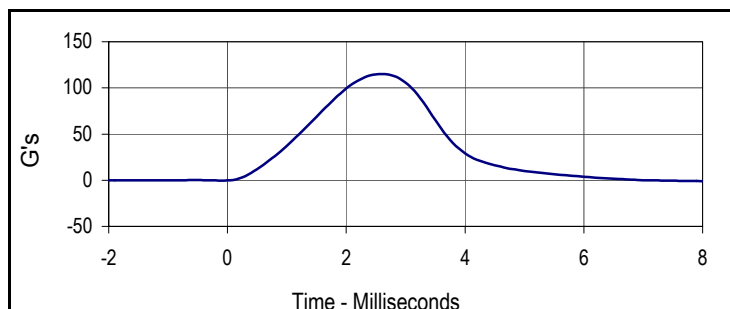
Plot No.	Type	SAE Class	Units
001	FIL	600	Newtons
Max	Time	Min	Time
5647.9	2.4	-44.0	7.9

**Curve Description****Left Knee Acceleration**

Plot No.	Type	SAE Class	Units
002	FIL	600	G's
Max	Time	Min	Time
115.4	2.4	-1.4	0.0

**Curve Description****Right Knee Probe Force**

Plot No.	Type	SAE Class	Units
003	FIL	600	Newtons
Max	Time	Min	Time
5633.3	2.6	-45.3	7.9

**Curve Description****Right Knee Acceleration**

Plot No.	Type	SAE Class	Units
004	FIL	600	G's
Max	Time	Min	Time
115.1	2.6	-1.1	0.0

Test Program: Hybrid III 50th Percentile Male Hip Joint-Femur Flexion Test

Test Date: 5/26/14

ATD Serial No.: 035

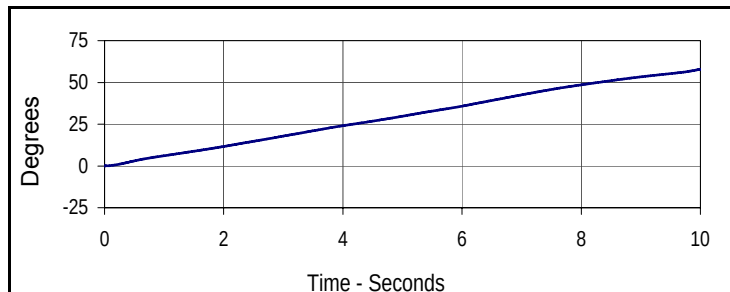
Test I.D.: M035LF057, M035RF057

**Left Hip Joint-Femur Results**

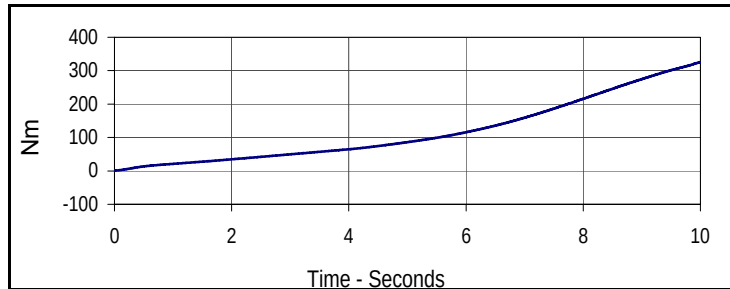
Tested Parameter	Units	Specification	Result	Pass/Fail
Hip Joint-Femur Assembly Soak Time	Minutes	≥240	470	Pass
Temperature During Soak	Max	18.9 to 25.6	21.2	Pass
	Min		21.2	Pass
Humidity During Soak	Max	10.0 to 70.0	22.6	Pass
	Min		22.6	Pass
Laboratory Temperature During Test	°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test	%	10.0 to 70.0	22.6	Pass
Rotation Rate	deg/sec	5 to 10	5.8	Pass
Femur Torque at 30°	Nm	≤ 95	85.1	Pass
Rotation at 203 Nm	Degrees	40.0 to 50.0	47.0	Pass
Overall Test Results				Pass

Right Hip Joint-Femur Results

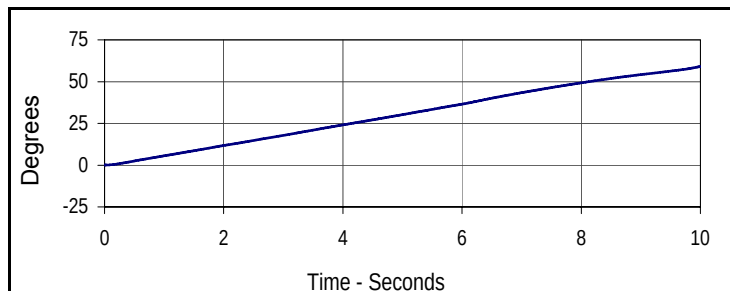
Rotation Rate	deg/sec	5 to 10	5.9	Pass
Femur Torque at 30°	Nm	≤ 95	89.1	Pass
Rotation at 203 Nm	Degrees	40.0 to 50.0	46.2	Pass
Overall Test Results				Pass

**Curve Description****Left Hip-Femur Rotation**

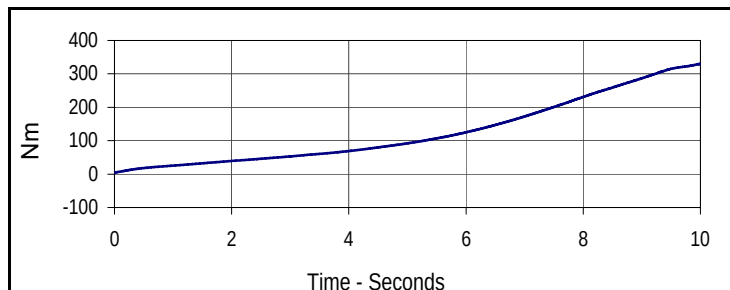
Plot No.	Type	SAE Class	Units
001	FIL	60	Degrees
Max	Time	Min	Time
57.8	10.0	0.0	0.0

**Curve Description****Left Femur Torque**

Plot No.	Type	SAE Class	Units
002	FIL	600	Nm
Max	Time	Min	Time
325.7	10.0	0.0	0.0

**Curve Description****Right Hip-Femur Rotation**

Plot No.	Type	SAE Class	Units
003	FIL	60	Degrees
Max	Time	Min	Time
59.0	10.0	0.0	0.0

**Curve Description****Right Femur Torque**

Plot No.	Type	SAE Class	Units
004	FIL	600	Nm
Max	Time	Min	Time
329.9	10.0	0.0	0.0

Test Program: Hybrid III 5th Percentile Female Dummy Damage Checklist

Test Date: 5/27/14



ATD Serial No.: 141

Test I.D.: N/A

Dummy Item	Inspect for	Comments	Damaged	OK
Entire Dummy	Perform general cleaning			X
Outer Skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer Leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

Describe the repair or replacement of parts:

Test Program: Hybrid III 5th Percentile Female External Measurements

Test Date: 5/27/14

ATD Serial No.: 141

Test I.D.: N/A



Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	°C	20.6 to 22.2	21.18	Pass
Laboratory Relative Humidity	%	10 to 70	22.5	Pass
A - Total sitting height	mm	774.7 to 800.1	786	Pass
B - Shoulder pivot height	mm	431.8 to 457.2	450	Pass
C - H point height	mm	81.3 to 86.3	85	Pass
D - H point location from backline	mm	144.8 to 149.8	146	Pass
E - Shoulder pivot from backline	mm	68.6 to 83.8	77	Pass
F - Thigh clearance	mm	119.4 to 134.6	126	Pass
G - Back of elbow to wrist pivot	mm	243.9 to 259.1	250	Pass
H - Head back to backline	mm	40.7 to 45.7	44	Pass
I - Shoulder to elbow length	mm	276.8 to 297.2	285	Pass
J - Elbow rest height	mm	182.8 to 203.2	198	Pass
K - Buttock to knee length	mm	520.7 to 546.1	531	Pass
L - Popliteal length	mm	355.6 to 376.0	371	Pass
M - Knee pivot height	mm	393.7 to 419.1	402	Pass
N - Buttock popliteal length	mm	414.0 to 439.4	420	Pass
O - Chest depth without jacket	mm	175.3 to 190.5	186	Pass
P - Foot length	mm	218.5 to 233.7	221	Pass
R - Buttock to Knee Pivot Length	mm	457.2 to 482.6	473	Pass
S - Head Breadth	mm	137.1 to 147.3	144	Pass
T - Head Depth	mm	177.8 to 188.0	180	Pass
U - Hip Breadth	mm	299.7 to 314.9	302	Pass
V - Shoulder breadth	mm	350.5 to 365.7	359	Pass
W - Foot breadth	mm	78.8 to 94.0	90	Pass
X - Head circumference	mm	528.3 to 548.7	541	Pass
Y - Chest circumference (with chest jacket)	mm	850.8 to 881.3	864	Pass
Z - Waist circumference	mm	759.5 to 789.9	766	Pass
AA - Location for chest circumference	mm	299.7 to 309.9	300	Pass
BB - Location for waist circumference	mm	160.1 to 170.2	164	Pass
Overall Test Results				Pass

Test Program: Hybrid III 5th Percentile Female Head Drop Test

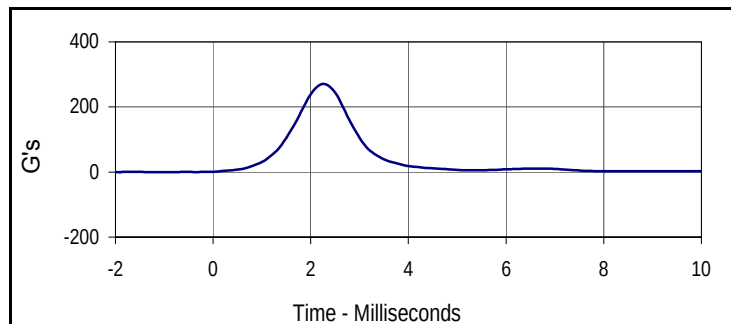
Test Date: 5/27/14



ATD Serial No.: 141

Test I.D.: F141HD061

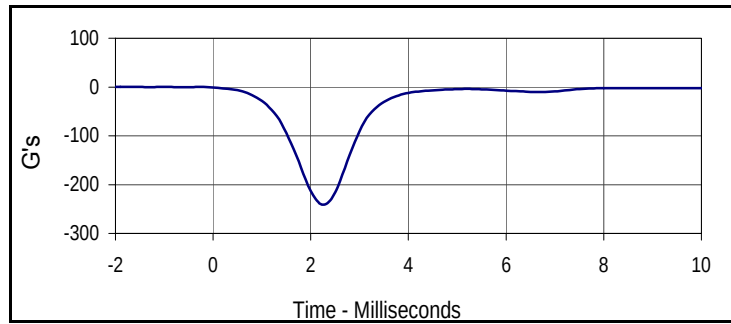
Tested Parameter		Units	Specification	Result	Pass/Fail
Head Assembly Soak Time		Minutes	≥240	275	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.4	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.4	Pass
Peak Resultant Acceleration		G's	250.0 to 300.0	270.4	Pass
Peak Lateral Acceleration		G's	≤15.0	6.7	Pass
Oscillations After Main Pulse		%	<10% of peak Res. Acceleration	4.0	Pass
Is Acceleration Unimodal?		Yes/No	Yes	Yes	Pass
Overall Test Results				Pass	



Curve Description

Head Resultant

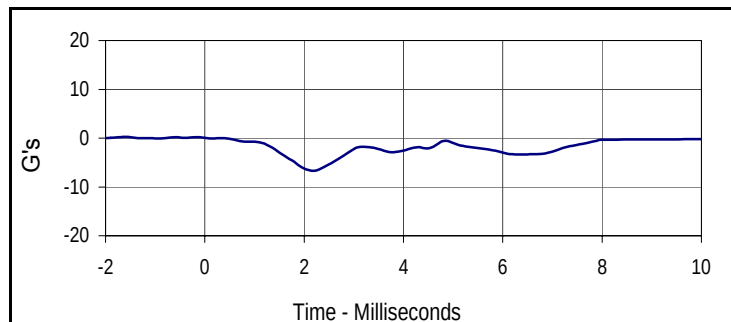
Plot No.	Type	SAE Class	Units
001	RES	1000	G's
Max	Time	Min	Time
270.4	2.3	0.0	-2.0



Curve Description

Head X

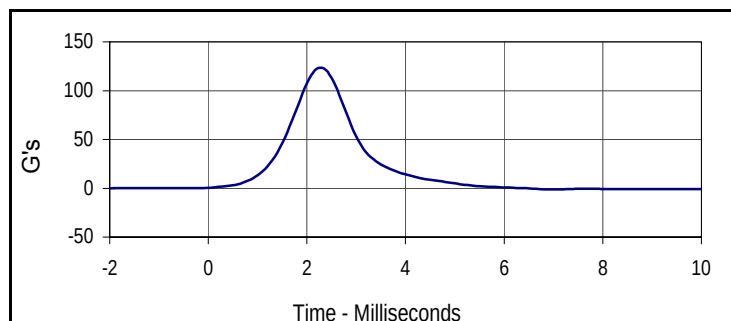
Plot No.	Type	SAE Class	Units
002	FIL	1000	G's
Max	Time	Min	Time
0.1	-1.6	-240.4	2.3



Curve Description

Head Y

Plot No.	Type	SAE Class	Units
003	FIL	1000	G's
Max	Time	Min	Time
0.3	-1.6	-6.7	2.2



Curve Description

Head Z

Plot No.	Type	SAE Class	Units
004	FIL	1000	G's
Max	Time	Min	Time
123.6	2.3	0.0	-2.0

Test Program: Hybrid III 5th Percentile Female Neck Flexion Test

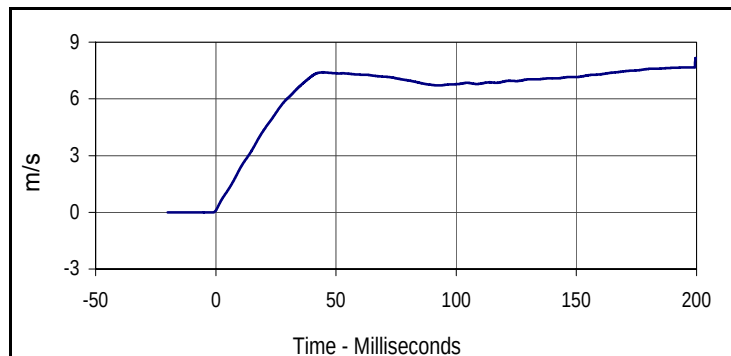
Test Date: 5/27/14



ATD Serial No.: 141

Test I.D.: F141NF061

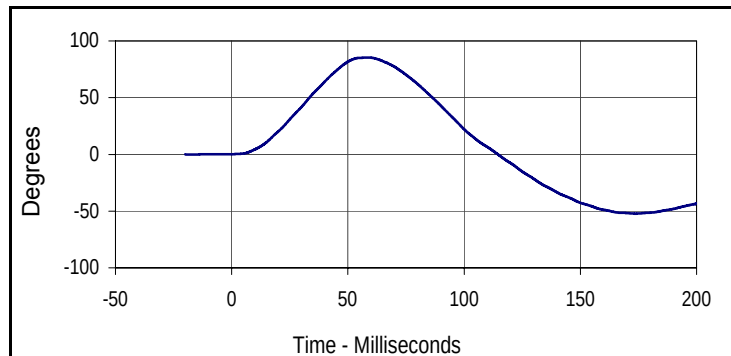
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	330	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.4	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.1	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.4	Pass
Pendulum Velocity		m/s	6.89 to 7.13	7.01	Pass
Pendulum Deceleration	10 Msec.	m/s	2.1 to 2.5	2.3	Pass
	20 Msec.	m/s	4.0 to 5.0	4.4	Pass
	30 Msec.	m/s	5.8 to 7.0	6.0	Pass
"D" Plane Rotation	Max	Degrees	77.0 to 91.0	85.4	Pass
Peak Moment in Rotation	Max	Nm	69.0 to 83.0	81.1	Pass
Positive Moment Decay, Time To 10 Nm		Msec.	80.0 to 100.0	83.1	Pass
Overall Test Results				Pass	



Curve Description

Pendulum Velocity

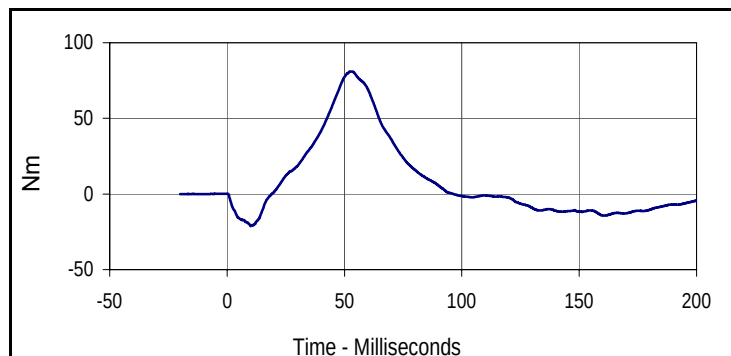
Plot No.	Type	SAE Class	Units
001	FIL	180	m/s
Max	Time	Min	Time
8.2	200.0	0.0	-1.4



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
85.4	58.9	-52.2	173.7



Curve Description

Moment About Occipital Condyle

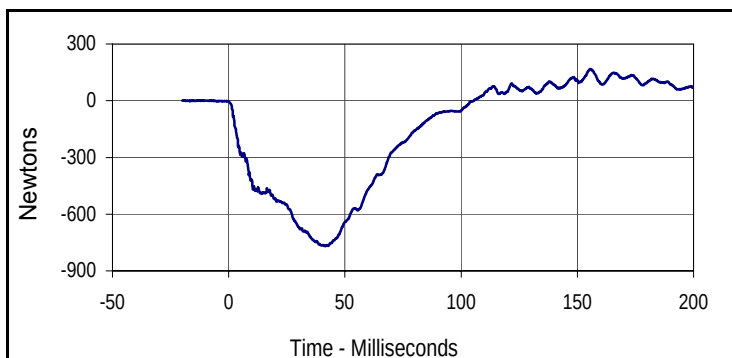
Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
81.1	52.9	-21.3	10.0

Test Program: Hybrid III 5th Percentile Female Neck Flexion Test

ATD Serial No.: 141

Test Date: 5/27/14

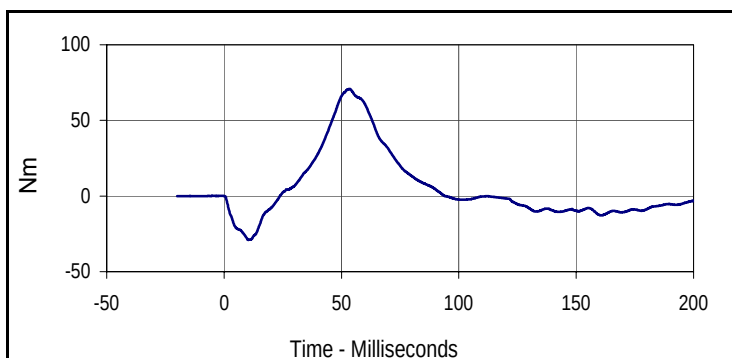
Test I.D.: F141NF061



Curve Description

Upper Neck Force X

Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
168.5	155.5	-769.3	41.6



Curve Description

Neck Moment Y

Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
70.8	53.4	-29.0	10.2

Test Program: Hybrid III 5th Percentile Female Neck Extension Test

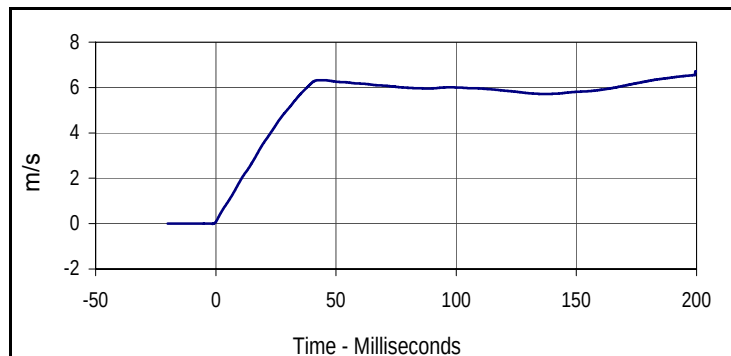
Test Date: 5/27/14



ATD Serial No.: 141

Test I.D.: F141NE061

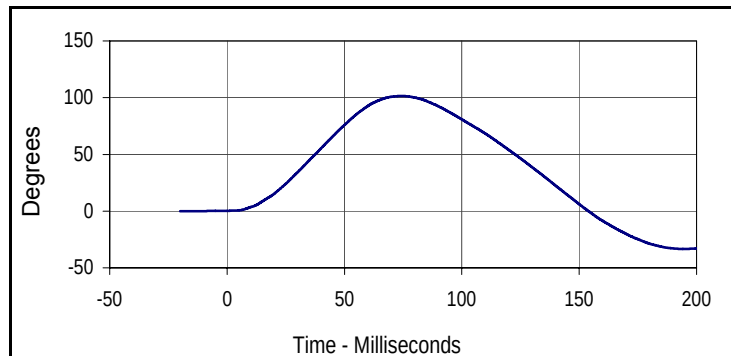
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	365	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.4	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.1	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Pendulum Velocity		m/s	5.95 to 6.19	6.00	Pass
Pendulum Deceleration	10 Msec.	m/s	1.5 to 1.9	1.9	Pass
	20 Msec.	m/s	3.1 to 3.9	3.6	Pass
	30 Msec.	m/s	4.6 to 5.6	5.0	Pass
"D" Plane Rotation	Max	Degrees	99.0 to 114.0	101.5	Pass
Peak Moment in Rotation	Max	Nm	-53.0 to -65.0	-60.1	Pass
Positive Moment Decay, Time To -10 Nm		Msec.	94.0 to 114.0	108.3	Pass
Overall Test Results				Pass	



Curve Description

Pendulum Velocity

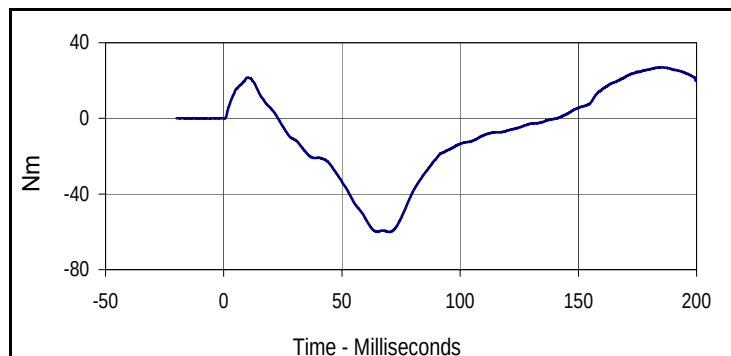
Plot No.	Type	SAE Class	Units
001	FIL	180	m/s
Max	Time	Min	Time
6.7	200.0	0.0	-1.3



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
101.5	74.4	-33.3	194.1



Curve Description

Moment About Occipital Condyle

Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
27.0	185.5	-60.1	70.0

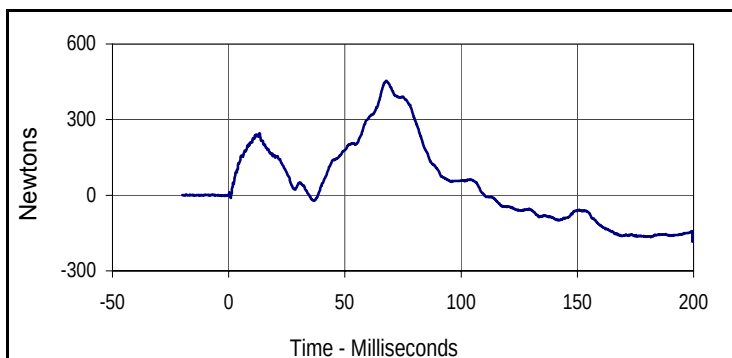
Test Program: Hybrid III 5th Percentile Female Neck Extension Test

Test Date: 5/27/14

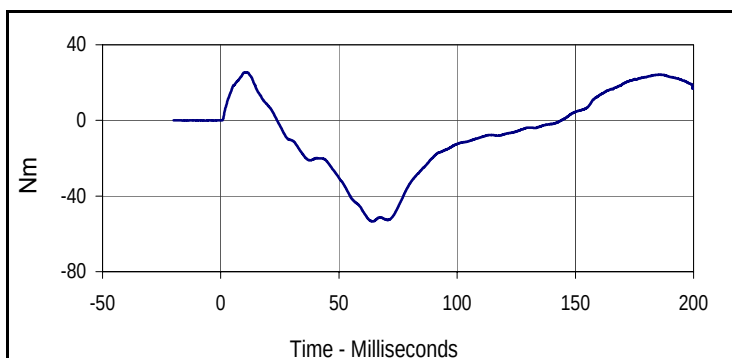


ATD Serial No.: 141

Test I.D.: F141NE061



Curve Description			
Upper Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
453.7	67.7	-183.4	199.5



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
25.4	10.6	-53.4	64.2

Test Program: Hybrid III 5th Percentile Female Thorax Impact Test

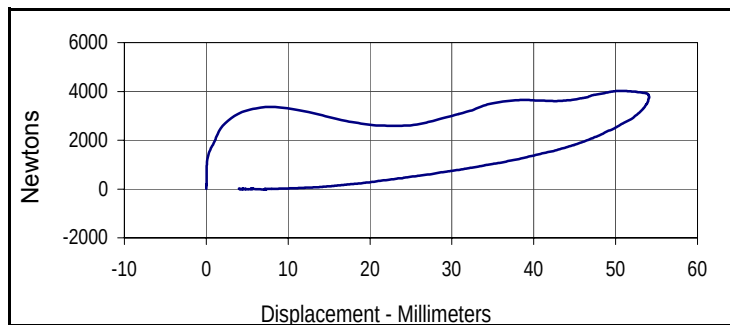
Test Date: 5/27/14



ATD Serial No.: 141

Test I.D.: F141CH061

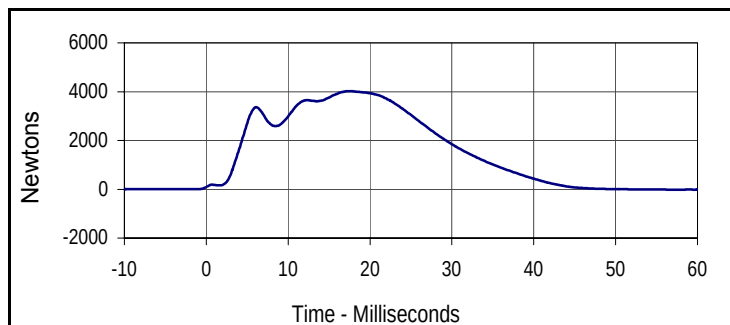
Tested Parameter		Units	Specification	Result	Pass/Fail
Dummy Soak Time		Minutes	≥240	415	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.4	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Probe Velocity		m/s	6.59 to 6.83	6.73	Pass
Peak Chest Deflection		mm	50.0 to 58.0	54.1	Pass
Peak Force Between 50 and 58 MM		Newtons	3900 to 4400	4018	Pass
Peak Force Between 18 and 50 MM		Newtons	≤4600	4016	Pass
Internal Hysteresis		%	69 to 85	72.7	Pass
Overall Test Results					Pass



Curve Description

Probe Force vs. Chest Deflection

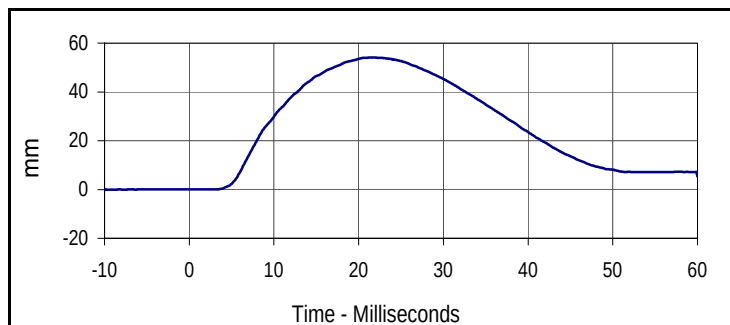
Plot No.	Type	SAE Class	Hysteresis
001	FIL	180	72.7
Peak Probe Force		Peak Chest Deflection	
4017.9		54.1	



Curve Description

Probe Force

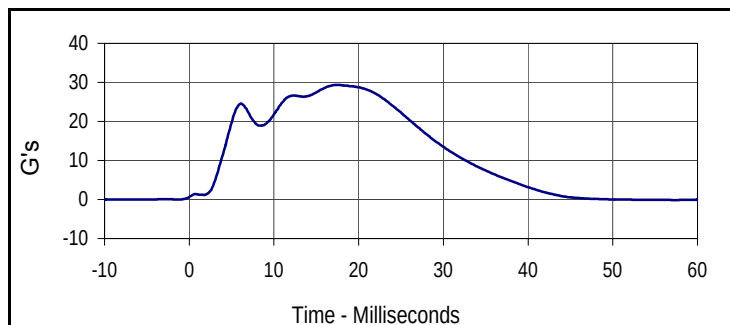
Plot No.	Type	SAE Class	Units
002	FIL	180	Newtons
Max	Time	Min	Time
4017.9	17.7	-18.2	57.3



Curve Description

Chest Deflection

Plot No.	Type	SAE Class	Units
003	FIL	600	mm
Max	Time	Min	Time
54.1	21.7	0.0	-10.0



Curve Description

Impactor Acceleration

Plot No.	Type	SAE Class	Units
004	FIL	180	G's
Max	Time	Min	Time
29.3	17.7	-0.1	57.3

Test Program: Hybrid III 5th Percentile Female Knee Impact Test

Test Date: 5/27/14

ATD Serial No.: 141

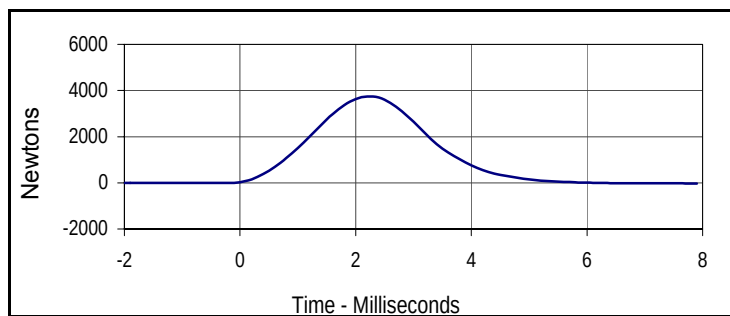
Test I.D.: F141LK061, F141RK061

**Left Knee**

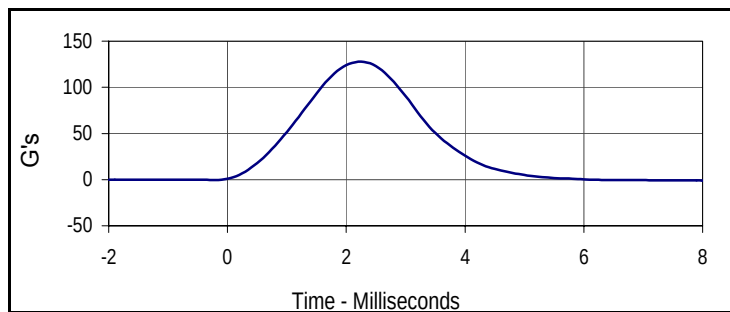
Tested Parameter		Units	Specification	Result	Pass/Fail
Knee Assembly Soak Time		Minutes	≥240	445	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.4	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.11	Pass
Peak Probe Force		Newtons	3450 to 4060	3743	Pass
Overall Test Results					Pass

Right Knee

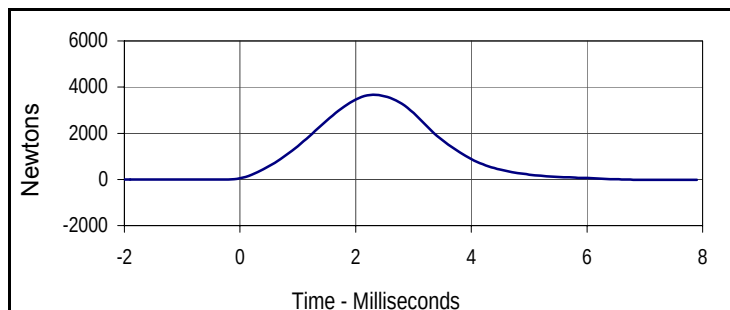
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.11	Pass
Peak Probe Force		Newtons	3450 to 4060	3667	Pass
Overall Test Results					Pass

**Curve Description****Left Knee Probe Force**

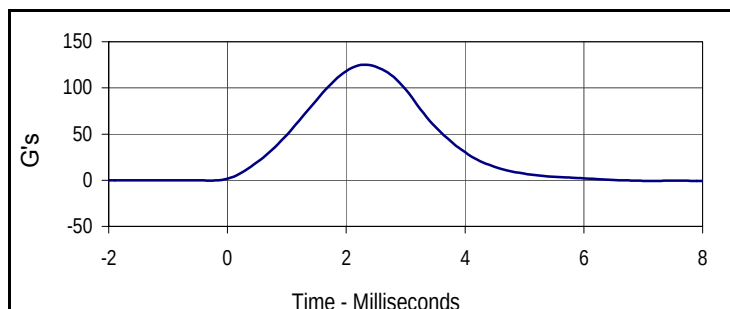
Plot No.	Type	SAE Class	Units
001	FIL	600	Newtons
Max	Time	Min	Time
3743.5	2.2	-27.3	7.9

**Curve Description****Left Knee Acceleration**

Plot No.	Type	SAE Class	Units
002	FIL	600	G's
Max	Time	Min	Time
127.7	2.2	-1.3	8.6

**Curve Description****Right Knee Probe Force**

Plot No.	Type	SAE Class	Units
003	FIL	600	Newtons
Max	Time	Min	Time
3667.0	2.3	-22.9	7.9

**Curve Description****Right Knee Acceleration**

Plot No.	Type	SAE Class	Units
004	FIL	600	G's
Max	Time	Min	Time
125.1	2.3	-1.5	9.5

Test Program: Hybrid III 5th Percentile Female Torso Flexion Test

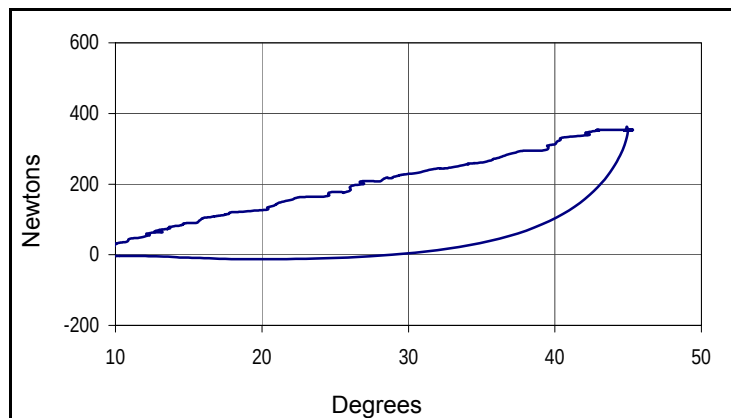
Test Date: 5/27/14

ATD Serial No.: 141

Test I.D.: TF061



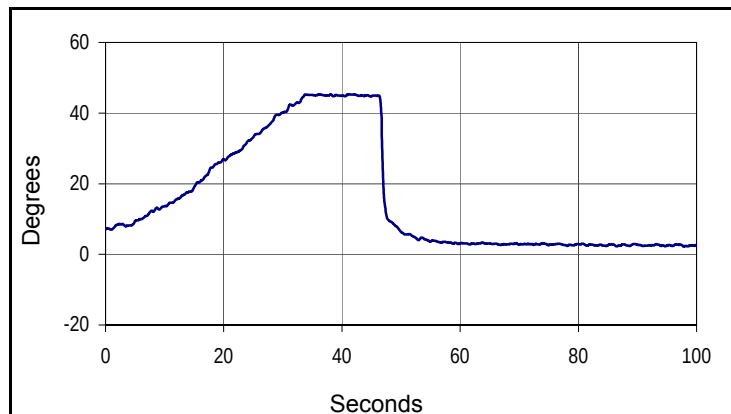
Tested Parameter		Units	Specification	Result	Pass/Fail
Dummy Soak Time		Minutes	≥240	470	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.4	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Initial Reference Plane Angle		Degrees	≤ 20	7.2	Pass
Peak Force at 45° +/-0.5°		Newtons	320.0 to 390.0	362.3	Pass
Torso Rotation Rate		deg/sec	0.5 to 1.5	1.1	Pass
Final Reference Plane Angle		Degrees	+/-8	2.6	Pass
Overall Test Results				Pass	



Curve Description

Force vs Torso Rotation

Plot No.	Type	Filter Freq
001	FIL	1 Hz
Peak Force		Peak Rotation
362.3		45.3



Curve Description

Torso Rotation

Plot No.	Type	Filter Freq	Units
002	FIL	1 Hz	Degrees
Max	Time	Min	Time
45.3	41.2	2.2	97.9

APPENDIX C
POST-TEST / ATD CONFIGURATION AND PERFORMANCE VERIFICATION DATA

Test Program: Hybrid III 50th Percentile Male Dummy Damage Checklist

Test Date: 6/2/14



ATD Serial No.: 035

Test I.D.: N/A

Dummy Item	Inspect for	Comments	Damaged	OK
Entire Dummy	Perform general cleaning			X
Outer Skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer Leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

Describe the repair or replacement of parts:

Test Program: Hybrid III 50th Percentile Male External Measurements

Test Date: 6/2/14

ATD Serial No.: 035

Test I.D.: N/A



Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	°C	20.6 to 22.2	21.15	Pass
Laboratory Relative Humidity	%	10 to 70	22.6	Pass
A - Total sitting height	mm	879 to 889	884	Pass
B - Shoulder pivot height	mm	505 to 521	512	Pass
C - H point height	mm	84 to 89	85	Pass
D - H point location from backline	mm	135 to 140	137	Pass
E - Shoulder pivot from backline	mm	84 to 94	89	Pass
F - Thigh clearance	mm	140 to 155	146	Pass
G - Back of elbow to wrist pivot	mm	290 to 305	297	Pass
H - Head back to backline	mm	41 to 46	43	Pass
I - Shoulder to elbow length	mm	330 to 345	336	Pass
J - Elbow rest height	mm	190 to 211	201	Pass
K - Buttock to knee length	mm	579 to 604	586	Pass
L - Popliteal length	mm	429 to 455	438	Pass
M - Knee pivot height	mm	485 to 500	493	Pass
N - Buttock popliteal length	mm	452 to 477	472	Pass
O - Chest depth without jacket	mm	213 to 229	225	Pass
P - Foot length	mm	251 to 267	260	Pass
V - Shoulder breadth	mm	422 to 437	433	Pass
W - Foot breadth	mm	91 to 107	99	Pass
Y - Chest circumference (with chest jacket)	mm	970 to 1001	981	Pass
Z - Waist circumference	mm	836 to 866	864	Pass
AA - Location for chest circumference	mm	429 to 434	429	Pass
BB - Location for waist circumference	mm	226 to 231	230	Pass
Overall Test Results				Pass

Test Program: Hybrid III 50th Percentile Male Head Drop Test

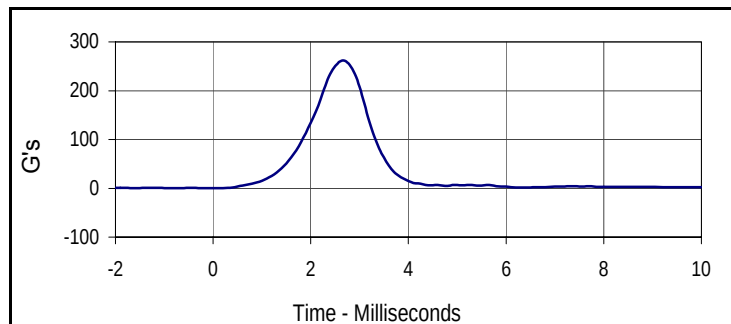
Test Date: 6/2/14



ATD Serial No.: 035

Test I.D.: M035HD058

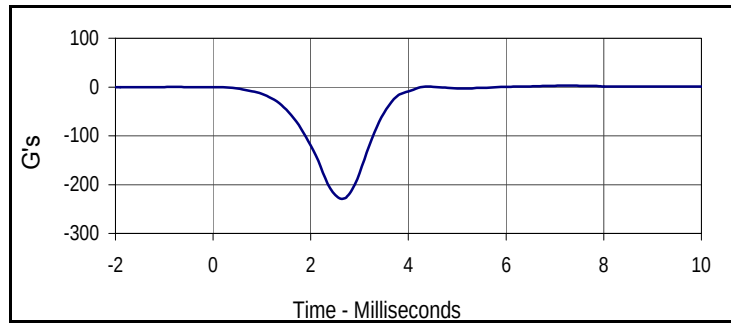
Tested Parameter		Units	Specification	Result	Pass/Fail
Head Assembly Soak Time		Minutes	≥240	325	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.5	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Peak Resultant Acceleration		G's	225.0 to 275.0	261.1	Pass
Peak Lateral Acceleration		G's	≤15.0	2.6	Pass
Oscillations After Main Pulse		%	<10% of peak Res. Acceleration	5.6	Pass
Is Acceleration Unimodal?		Yes/No	Yes	Yes	Pass
Overall Test Results				Pass	



Curve Description

Head Resultant

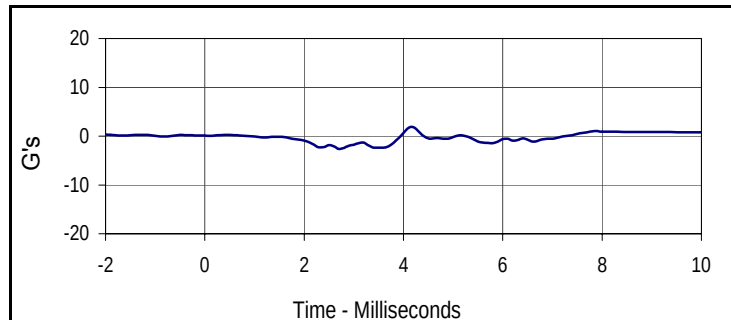
Plot No.	Type	SAE Class	Units
001	RES	1000	G's
Max	Time	Min	Time
261.1	2.7	0.5	0.1



Curve Description

Head X

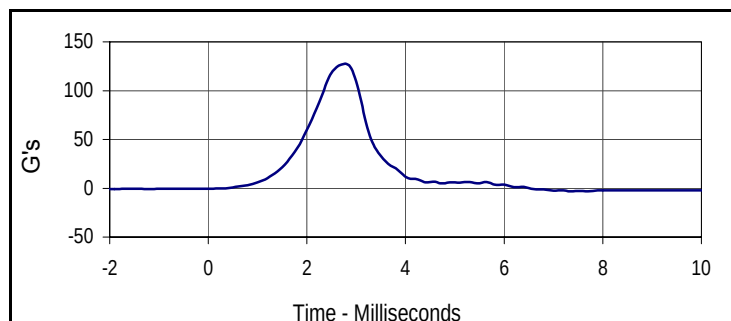
Plot No.	Type	SAE Class	Units
002	FIL	1000	G's
Max	Time	Min	Time
0.8	4.4	-228.6	2.6



Curve Description

Head Y

Plot No.	Type	SAE Class	Units
003	FIL	1000	G's
Max	Time	Min	Time
1.8	4.2	-2.6	2.7



Curve Description

Head Z

Plot No.	Type	SAE Class	Units
004	FIL	1000	G's
Max	Time	Min	Time
127.4	2.8	-0.8	-2.0

Test Program: Hybrid III 50th Percentile Male Neck Flexion Test

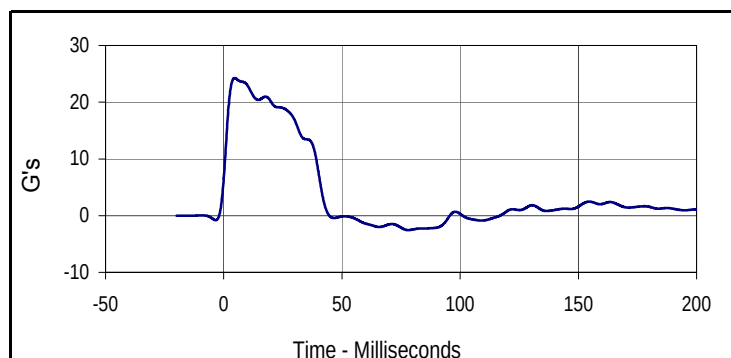
Test Date: 6/2/14

ATD Serial No.: 035

Test I.D.: M035NF058



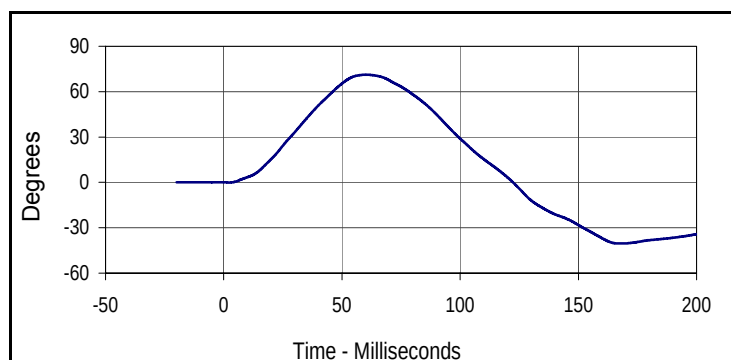
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	375	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.5	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Pendulum Velocity		m/s	6.89 to 7.13	7.05	Pass
Pendulum Deceleration	10 Msec.	G's	22.5 to 27.5	23.0	Pass
	20 Msec.	G's	17.6 to 22.6	20.1	Pass
	30 Msec.	G's	12.5 to 18.5	16.8	Pass
Peak Pendulum Decel. after 30 Msec.		G's	≤ 29.0	16.8	Pass
Deceleration Decay, Time to Cross 5 G's		Msec.	34.0 to 42.0	41.2	Pass
Maximum "D" Plane Rotation	Max	Degrees	64.0 to 78.0	71.2	Pass
	Time	Msec.	57.0 to 64.0	60.3	Pass
"D" Plane Rotation Decay, Time To Zero Crossing		Msec.	113.0 to 128.0	122.4	Pass
Moment About Occ. Condyle	Max	Nm	88.1 to 108.5	89.0	Pass
	Time	Msec.	47.0 to 58.0	53.9	Pass
Positive Moment Decay, Time To Zero Crossing		Msec.	97.0 to 107.0	106.2	Pass
Overall Test Results					Pass



Curve Description

Pendulum Deceleration

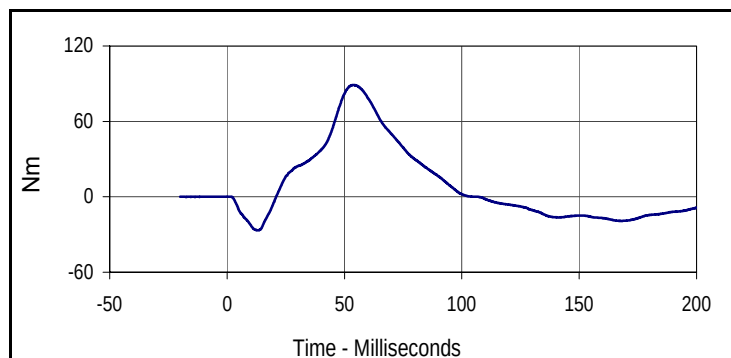
Plot No.	Type	SAE Class	Units
001	FIL	60	G's
Max	Time	Min	Time
24.3	4.6	-2.5	78.0



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
71.2	60.3	-40.4	167.6



Curve Description

Moment About Occipital Condyle

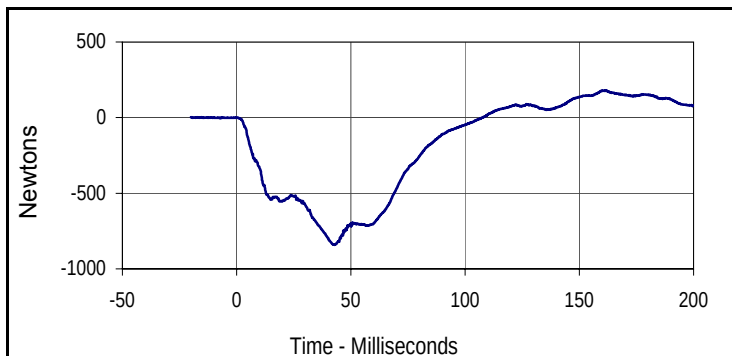
Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
89.0	53.9	-26.6	13.3

Test Program: Hybrid III 50th Percentile Male Neck Flexion Test

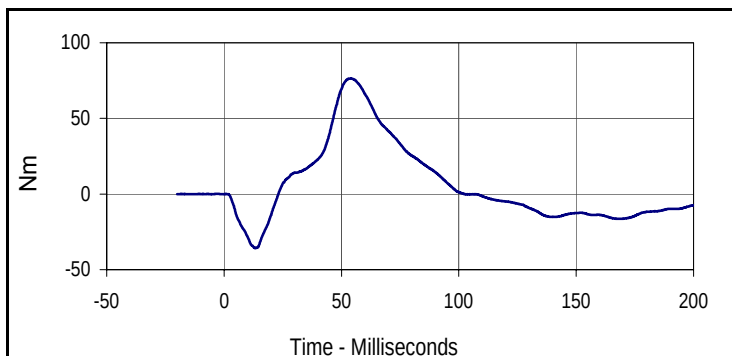
ATD Serial No.: 035

Test Date: 6/2/14

Test I.D.: M035NF058



Curve Description			
Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
179.9	161.5	-841.0	42.8



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
76.4	53.8	-35.7	13.3

Test Program: Hybrid III 50th Percentile Male Neck Extension Test

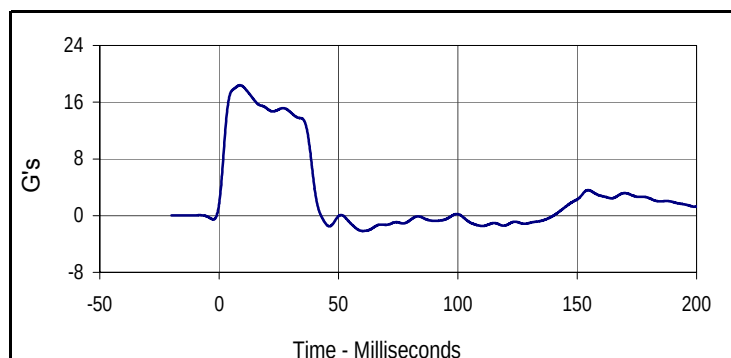
Test Date: 6/2/14

ATD Serial No.: 035

Test I.D.: M035NE058



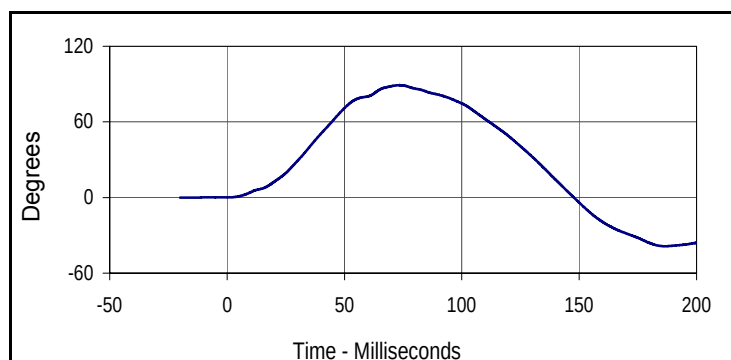
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	410	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.5	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.1	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.6	Pass
Pendulum Velocity		m/s	5.94 to 6.19	6.08	Pass
Pendulum Deceleration	10 Msec.	G's	17.2 to 21.2	18.2	Pass
	20 Msec.	G's	14.0 to 19.0	15.1	Pass
	30 Msec.	G's	11.0 to 16.0	14.6	Pass
Peak Pendulum Decel. after 30 Msec.		G's	≤ 22.0	14.6	Pass
Deceleration Decay, Time to Cross 5 G's		Msec.	38.0 to 46.0	39.6	Pass
Maximum "D" Plane Rotation	Max	Degrees	81.0 to 106.0	89.2	Pass
	Time	Msec.	72.0 to 82.0	73.5	Pass
"D" Plane Rotation Decay, Time To Zero Crossing		Msec.	147.0 to 174.0	147.8	Pass
Moment About Occ. Condyle	Max	Nm	-52.9 to -79.9	-66.3	Pass
	Time	Msec.	65.0 to 79.0	69.9	Pass
Positive Moment Decay, Time To Zero Crossing		Msec.	120.0 to 148.0	140.8	Pass
Overall Test Results					Pass



Curve Description

Pendulum Deceleration

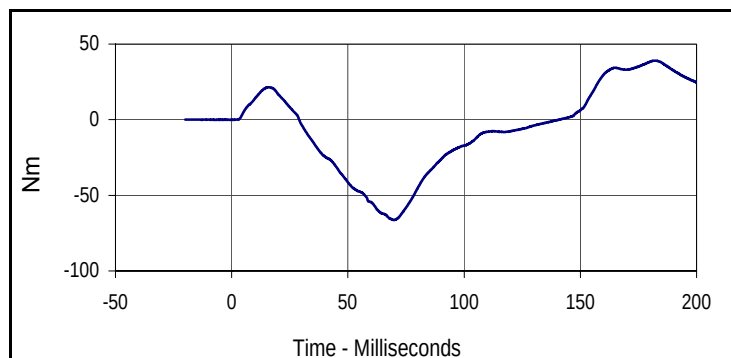
Plot No.	Type	SAE Class	Units
001	FIL	60	G's
Max	Time	Min	Time
18.4	8.8	-2.2	60.2



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
89.2	73.5	-38.6	186.5



Curve Description

Moment About Occipital Condyle

Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
39.0	181.8	-66.3	69.9

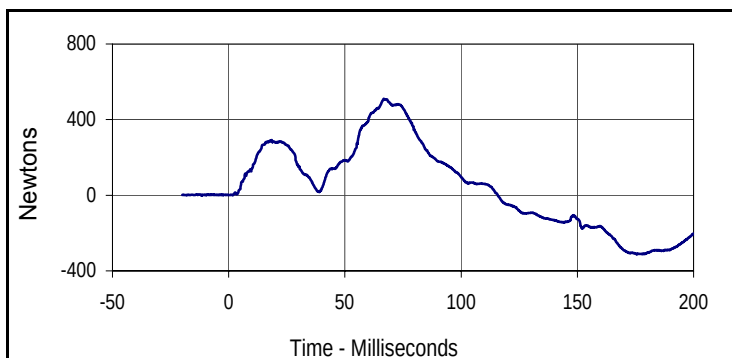
Test Program: Hybrid III 50th Percentile Male Neck Extension Test

Test Date: 6/2/14

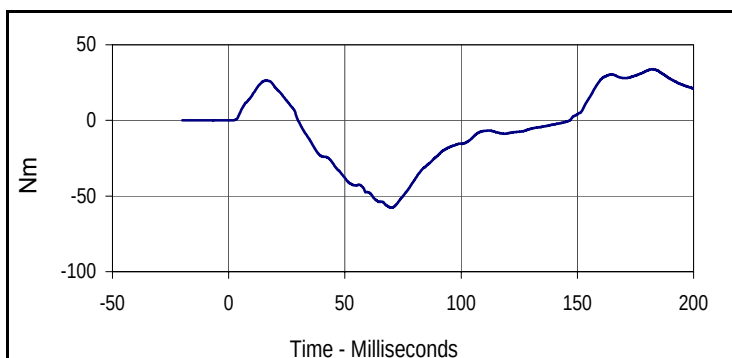


ATD Serial No.: 035

Test I.D.: M035NE058



Curve Description			
Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
510.2	66.7	-312.0	175.8



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
33.8	182.6	-57.8	70.0

Test Program: Hybrid III 50th Percentile Male Thorax Impact Test

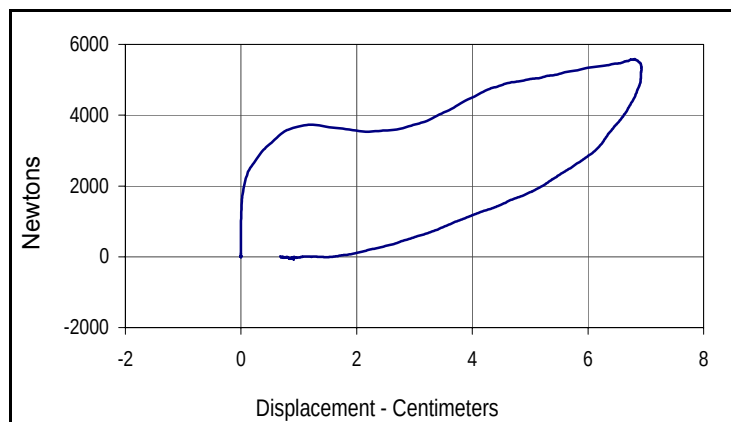
Test Date: 6/2/14



ATD Serial No.: 035

Test I.D.: M035CH058

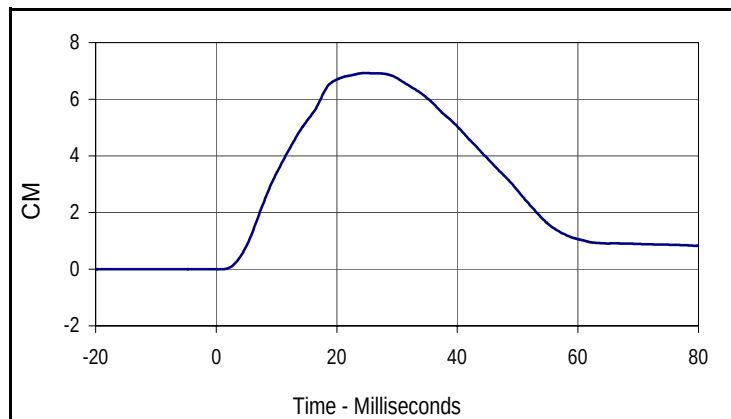
Tested Parameter		Units	Specification	Result	Pass/Fail
Dummy Soak Time		Minutes	≥240	460	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.5	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Probe Velocity		m/s	6.58 to 6.82	6.72	Pass
Peak Probe Force		Newtons	5159 to 5893	5584	Pass
Peak Sternum Deflection		CM	6.35 to 7.26	6.92	Pass
Internal Hysteresis		%	69 to 85	71.4	Pass
Overall Test Results				Pass	



Curve Description

Probe Force vs. Chest Deflection

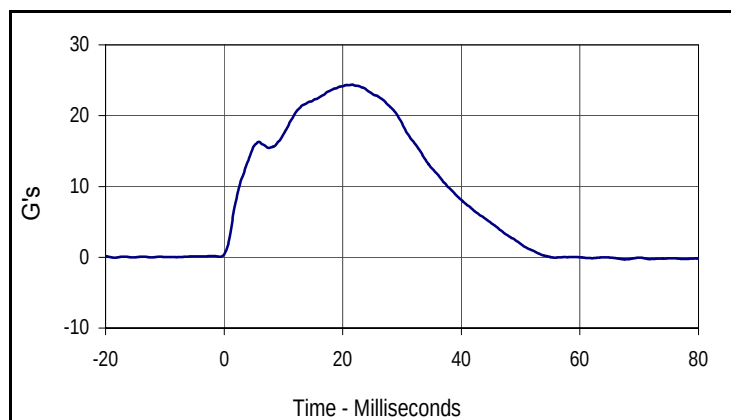
Plot No.	Type	SAE Class	Hysteresis
001	FIL	180	71.4
Peak Probe Force		Peak Chest Deflection	
5584		6.92	



Curve Description

Chest Deflection

Plot No.	Type	SAE Class	Units
002	FIL	180	CM
Max	Time	Min	Time
6.9	24.7	0.0	0.7



Curve Description

Impactor Acceleration

Plot No.	Type	SAE Class	Units
003	FIL	180	G's
Max	Time	Min	Time
24.4	21.6	-0.3	67.6

Test Program: Hybrid III 50th Percentile Male Knee Impact Test

Test Date: 6/2/14

ATD Serial No.: 035

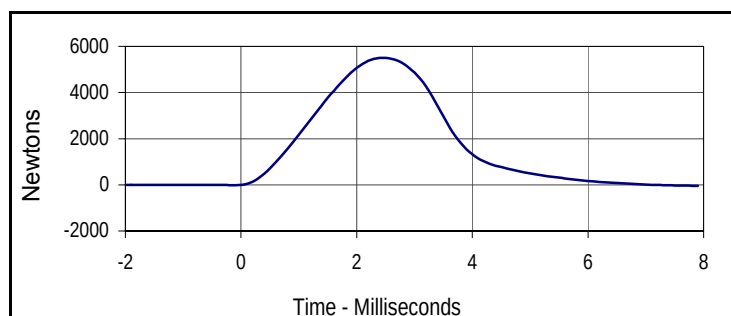
Test I.D.: M035LK058, M035RK058

**Left Knee**

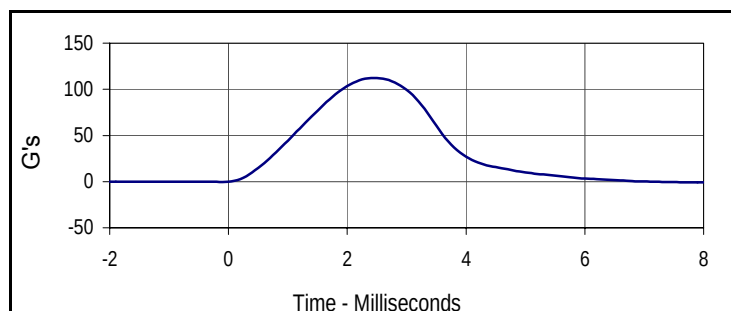
Tested Parameter		Units	Specification	Result	Pass/Fail
Knee Assembly Soak Time		Minutes	≥240	495	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	21.2	Pass
	Min	°C		21.1	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.6	Pass
	Min	%		22.5	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.10	Pass
Peak Probe Force		Newtons	4715 to 5782	5499	Pass
Overall Test Results					Pass

Right Knee

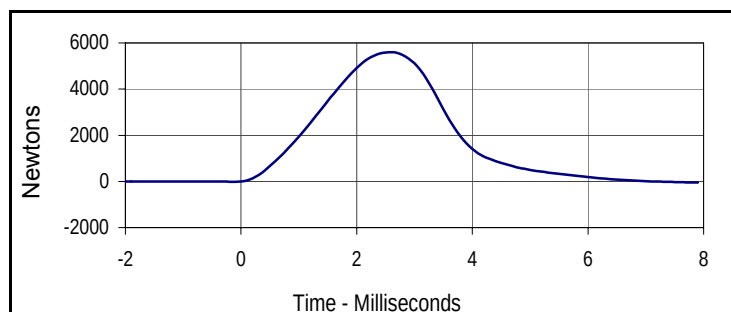
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.10	Pass
Peak Probe Force		Newtons	4715 to 5782	5598	Pass
Overall Test Results					Pass

**Curve Description****Left Knee Probe Force**

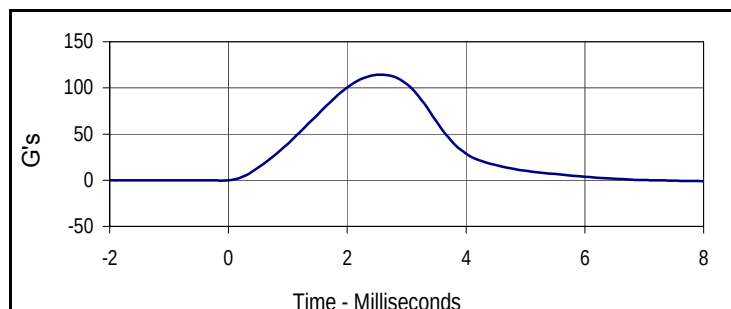
Plot No.	Type	SAE Class	Units
001	FIL	600	Newtons
Max	Time	Min	Time
5499.0	2.5	-43.2	7.9

**Curve Description****Left Knee Acceleration**

Plot No.	Type	SAE Class	Units
002	FIL	600	G's
Max	Time	Min	Time
112.4	2.5	-1.3	0.0

**Curve Description****Right Knee Probe Force**

Plot No.	Type	SAE Class	Units
003	FIL	600	Newtons
Max	Time	Min	Time
5598.0	2.6	-45.8	7.9

**Curve Description****Right Knee Acceleration**

Plot No.	Type	SAE Class	Units
004	FIL	600	G's
Max	Time	Min	Time
114.4	2.6	-1.2	0.0

Test Program: Hybrid III 50th Percentile Male Hip Joint-Femur Flexion Test
 ATD Serial No.: 035

Test Date: 6/2/14
 Test I.D.: M035LF058, M035RF058

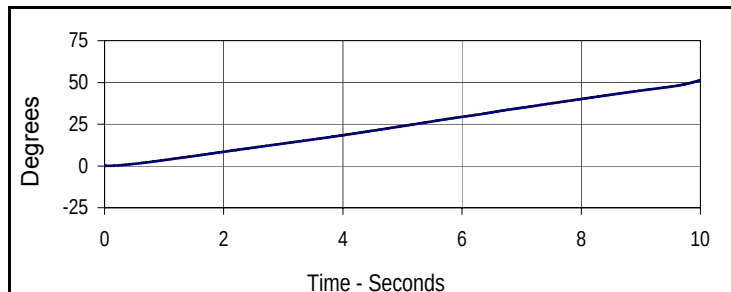


Left Hip Joint-Femur Results

Tested Parameter	Units	Specification	Result	Pass/Fail
Hip Joint-Femur Assembly Soak Time	Minutes	≥240	545	Pass
Temperature During Soak	Max	18.9 to 25.6	21.2	Pass
	Min		21.1	Pass
Humidity During Soak	Max	10.0 to 70.0	22.6	Pass
	Min		22.5	Pass
Laboratory Temperature During Test	°C	18.9 to 25.6	21.2	Pass
Laboratory Humidity During Test	%	10.0 to 70.0	22.6	Pass
Rotation Rate	deg/sec	5 to 10	5.1	Pass
Femur Torque at 30°	Nm	≤ 95	93.2	Pass
Rotation at 203 Nm	Degrees	40.0 to 50.0	48.1	Pass
Overall Test Results				Pass

Right Hip Joint-Femur Results

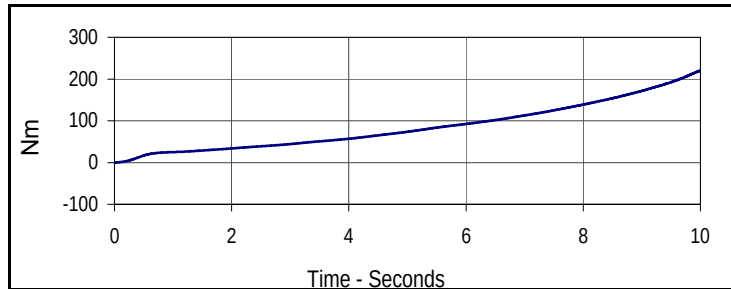
Rotation Rate	deg/sec	5 to 10	5.9	Pass
Femur Torque at 30°	Nm	≤ 95	84.6	Pass
Rotation at 203 Nm	Degrees	40.0 to 50.0	47.3	Pass
Overall Test Results				Pass



Curve Description

Left Hip-Femur Rotation

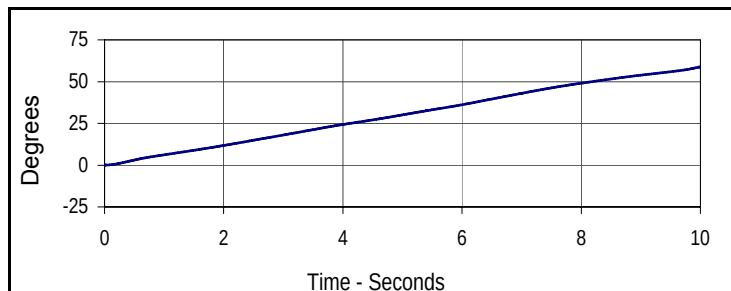
Plot No.	Type	SAE Class	Units
001	FIL	60	Degrees
Max	Time	Min	Time
51.2	10.0	0.0	0.0



Curve Description

Left Femur Torque

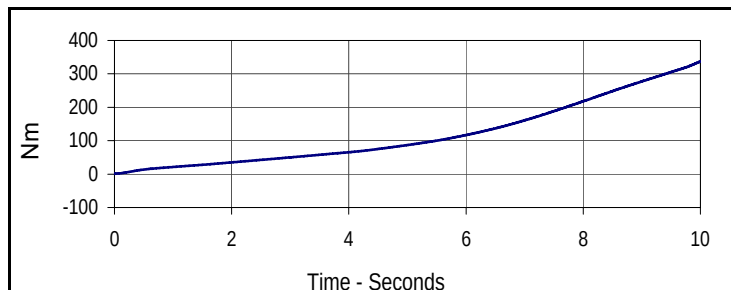
Plot No.	Type	SAE Class	Units
002	FIL	600	Nm
Max	Time	Min	Time
219.9	10.0	0.0	0.0



Curve Description

Right Hip-Femur Rotation

Plot No.	Type	SAE Class	Units
003	FIL	60	Degrees
Max	Time	Min	Time
58.8	10.0	0.0	0.0



Curve Description

Right Femur Torque

Plot No.	Type	SAE Class	Units
004	FIL	600	Nm
Max	Time	Min	Time
336.9	10.0	0.0	0.0

Test Program: Hybrid III 5th Percentile Female Dummy Damage Checklist

Test Date: 6/3/14



ATD Serial No.: 141

Test I.D.: N/A

Dummy Item	Inspect for	Comments	Damaged	OK
Entire Dummy	Perform general cleaning			X
Outer Skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer Leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

Describe the repair or replacement of parts:

Test Program: Hybrid III 5th Percentile Female External Measurements

Test Date: 6/3/14

ATD Serial No.: 141

Test I.D.: N/A



Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	°C	20.6 to 22.2	22.06	Pass
Laboratory Relative Humidity	%	10 to 70	22.5	Pass
A - Total sitting height	mm	774.7 to 800.1	786	Pass
B - Shoulder pivot height	mm	431.8 to 457.2	450	Pass
C - H point height	mm	81.3 to 86.3	85	Pass
D - H point location from backline	mm	144.8 to 149.8	146	Pass
E - Shoulder pivot from backline	mm	68.6 to 83.8	77	Pass
F - Thigh clearance	mm	119.4 to 134.6	126	Pass
G - Back of elbow to wrist pivot	mm	243.9 to 259.1	250	Pass
H - Head back to backline	mm	40.7 to 45.7	44	Pass
I - Shoulder to elbow length	mm	276.8 to 297.2	285	Pass
J - Elbow rest height	mm	182.8 to 203.2	198	Pass
K - Buttock to knee length	mm	520.7 to 546.1	531	Pass
L - Popliteal length	mm	355.6 to 376.0	371	Pass
M - Knee pivot height	mm	393.7 to 419.1	402	Pass
N - Buttock popliteal length	mm	414.0 to 439.4	420	Pass
O - Chest depth without jacket	mm	175.3 to 190.5	186	Pass
P - Foot length	mm	218.5 to 233.7	221	Pass
R - Buttock to Knee Pivot Length	mm	457.2 to 482.6	473	Pass
S - Head Breadth	mm	137.1 to 147.3	144	Pass
T - Head Depth	mm	177.8 to 188.0	180	Pass
U - Hip Breadth	mm	299.7 to 314.9	302	Pass
V - Shoulder breadth	mm	350.5 to 365.7	359	Pass
W - Foot breadth	mm	78.8 to 94.0	90	Pass
X - Head circumference	mm	528.3 to 548.7	541	Pass
Y - Chest circumference (with chest jacket)	mm	850.8 to 881.3	864	Pass
Z - Waist circumference	mm	759.5 to 789.9	766	Pass
AA - Location for chest circumference	mm	299.7 to 309.9	300	Pass
BB - Location for waist circumference	mm	160.1 to 170.2	164	Pass
Overall Test Results				Pass

Test Program: Hybrid III 5th Percentile Female Head Drop Test

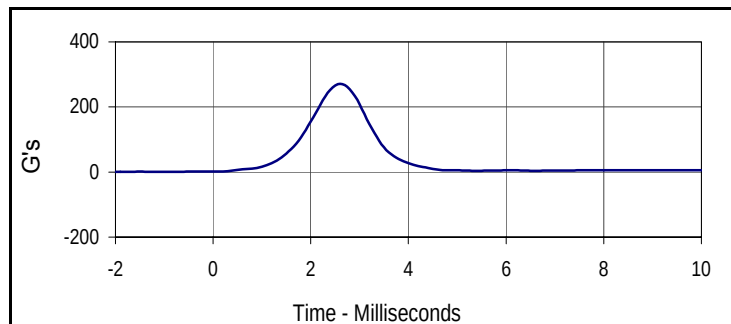
Test Date: 6/3/14



ATD Serial No.: 141

Test I.D.: F141HD062

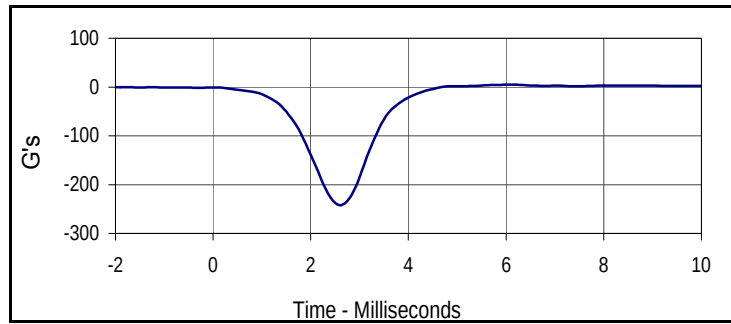
Tested Parameter		Units	Specification	Result	Pass/Fail
Head Assembly Soak Time		Minutes	≥240	450	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	22.1	Pass
	Min	°C		21.5	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.2	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.9	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Peak Resultant Acceleration		G's	250.0 to 300.0	271.5	Pass
Peak Lateral Acceleration		G's	≤15.0	7.1	Pass
Oscillations After Main Pulse		%	<10% of peak Res. Acceleration	2.2	Pass
Is Acceleration Unimodal?		Yes/No	Yes	Yes	Pass
Overall Test Results				Pass	



Curve Description

Head Resultant

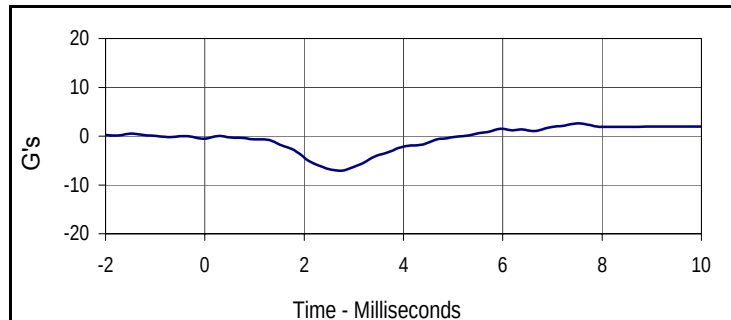
Plot No.	Type	SAE Class	Units
001	RES	1000	G's
Max	Time	Min	Time
271.5	2.6	0.4	-1.8



Curve Description

Head X

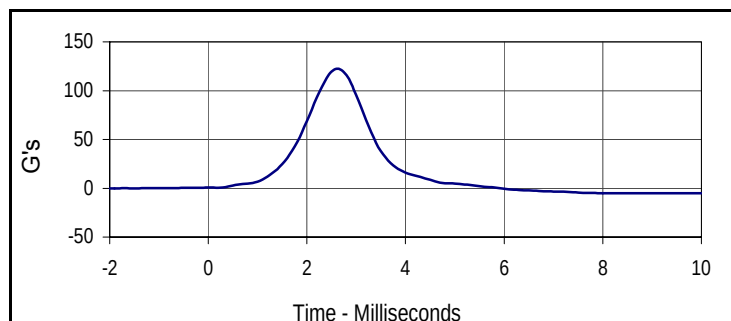
Plot No.	Type	SAE Class	Units
002	FIL	1000	G's
Max	Time	Min	Time
4.9	6.0	-242.2	2.6



Curve Description

Head Y

Plot No.	Type	SAE Class	Units
003	FIL	1000	G's
Max	Time	Min	Time
1.5	6.0	-7.1	2.7



Curve Description

Head Z

Plot No.	Type	SAE Class	Units
004	FIL	1000	G's
Max	Time	Min	Time
122.3	2.6	-0.5	6.0

Test Program: Hybrid III 5th Percentile Female Neck Flexion Test

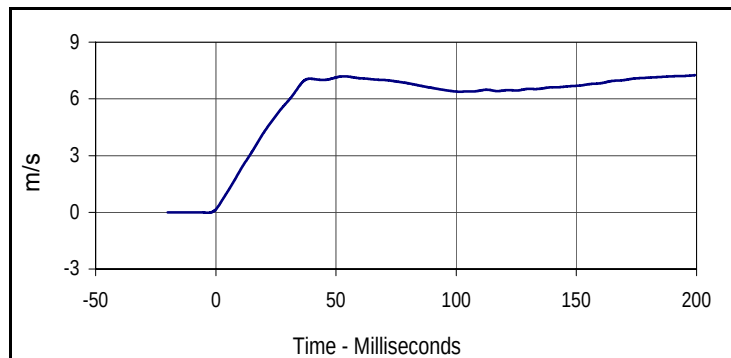
Test Date: 6/3/14



ATD Serial No.: 141

Test I.D.: F141NF062

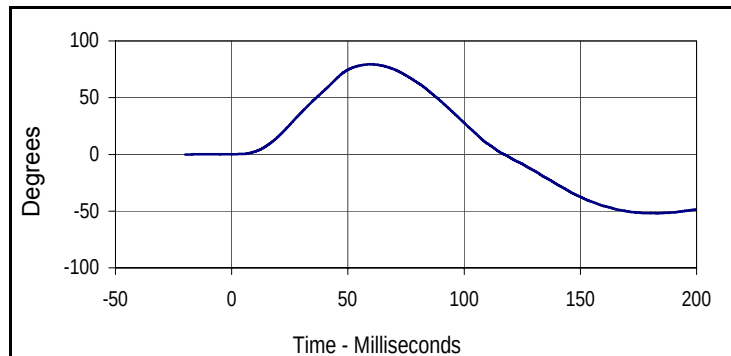
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	505	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	22.1	Pass
	Min	°C		21.5	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.2	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.6	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.5	Pass
Pendulum Velocity		m/s	6.89 to 7.13	7.04	Pass
Pendulum Deceleration	10 Msec.	m/s	2.1 to 2.5	2.2	Pass
	20 Msec.	m/s	4.0 to 5.0	4.2	Pass
	30 Msec.	m/s	5.8 to 7.0	5.9	Pass
"D" Plane Rotation	Max	Degrees	77.0 to 91.0	79.4	Pass
Peak Moment in Rotation	Max	Nm	69.0 to 83.0	69.7	Pass
Positive Moment Decay, Time To 10 Nm		Msec.	80.0 to 100.0	89.8	Pass
Overall Test Results					Pass



Curve Description

Pendulum Velocity

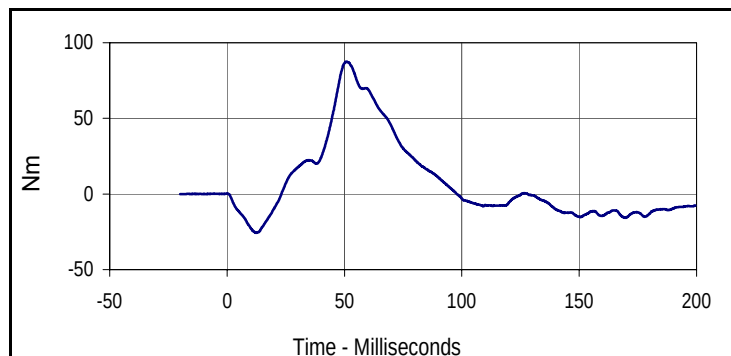
Plot No.	Type	SAE Class	Units
001	FIL	180	m/s
Max	Time	Min	Time
7.3	199.4	0.0	-3.3



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
79.4	59.6	-51.9	183.1



Curve Description

Moment About Occipital Condyle

Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
87.5	50.9	-25.7	12.2

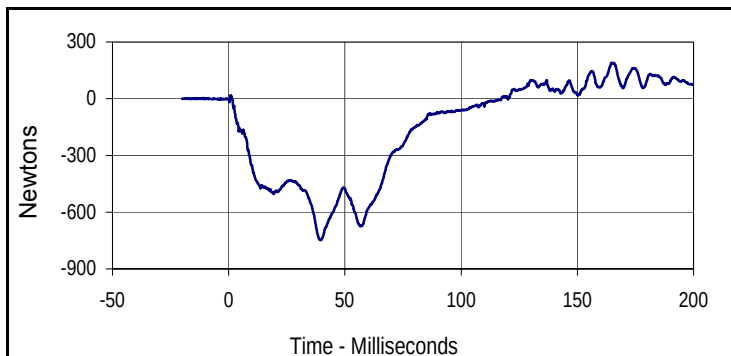
Test Program: Hybrid III 5th Percentile Female Neck Flexion Test

Test Date: 6/3/14

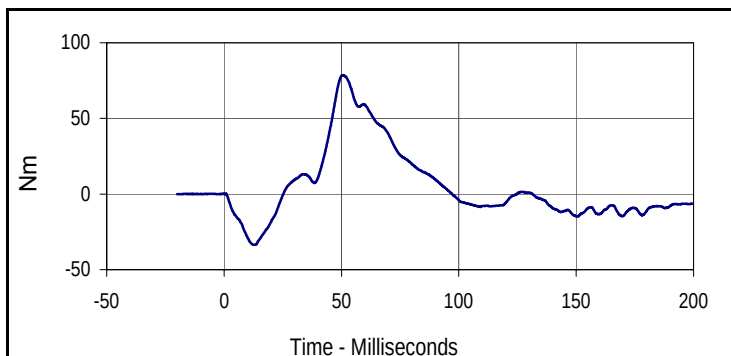


ATD Serial No.: 141

Test I.D.: F141NF062



Curve Description			
Upper Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
190.4	164.7	-747.5	39.7



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
78.5	50.9	-33.6	12.4

Test Program: Hybrid III 5th Percentile Female Neck Extension Test

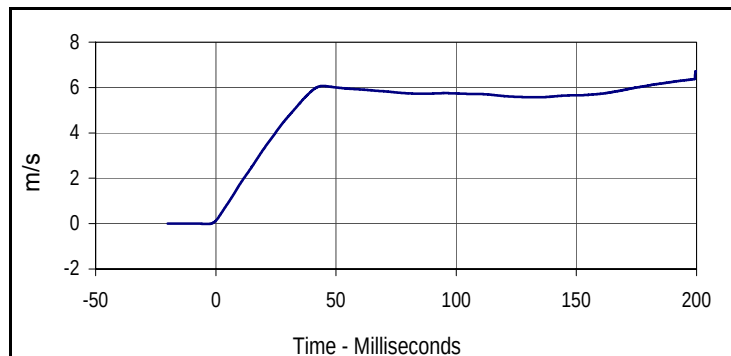
Test Date: 6/3/14

ATD Serial No.: 141

Test I.D.: F141NE062



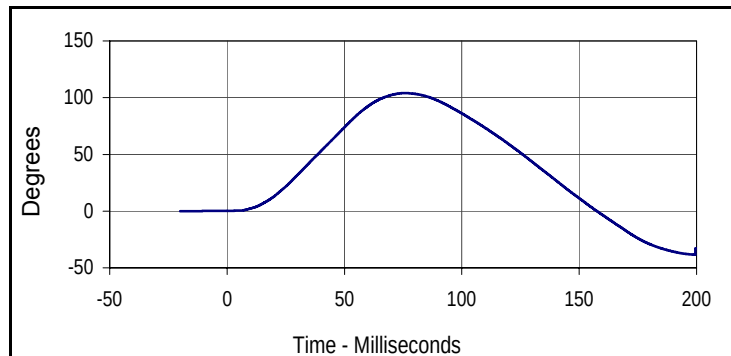
Tested Parameter		Units	Specification	Result	Pass/Fail
Neck Assembly Soak Time		Minutes	≥240	540	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	22.1	Pass
	Min	°C		21.5	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.2	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.5	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.4	Pass
Pendulum Velocity		m/s	5.95 to 6.19	6.08	Pass
Pendulum Deceleration	10 Msec.	m/s	1.5 to 1.9	1.7	Pass
	20 Msec.	m/s	3.1 to 3.9	3.3	Pass
	30 Msec.	m/s	4.6 to 5.6	4.7	Pass
"D" Plane Rotation	Max	Degrees	99.0 to 114.0	104.1	Pass
Peak Moment in Rotation	Max	Nm	-53.0 to -65.0	-53.5	Pass
Positive Moment Decay, Time To -10 Nm		Msec.	94.0 to 114.0	101.1	Pass
Overall Test Results				Pass	



Curve Description

Pendulum Velocity

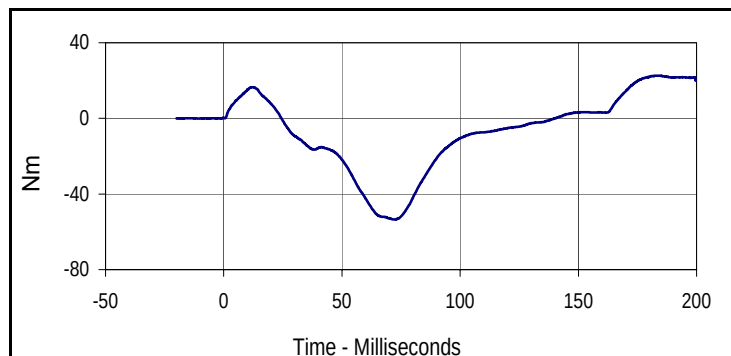
Plot No.	Type	SAE Class	Units
001	FIL	180	m/s
Max	Time	Min	Time
6.7	200.0	0.0	-3.4



Curve Description

"D" Plane Rotation

Plot No.	Type	SAE Class	Units
002	FIL	60	Degrees
Max	Time	Min	Time
104.1	75.7	-38.4	199.4



Curve Description

Moment About Occipital Condyle

Plot No.	Type	SAE Class	Units
003	FIL	600	Nm
Max	Time	Min	Time
22.6	182.9	-53.5	72.8

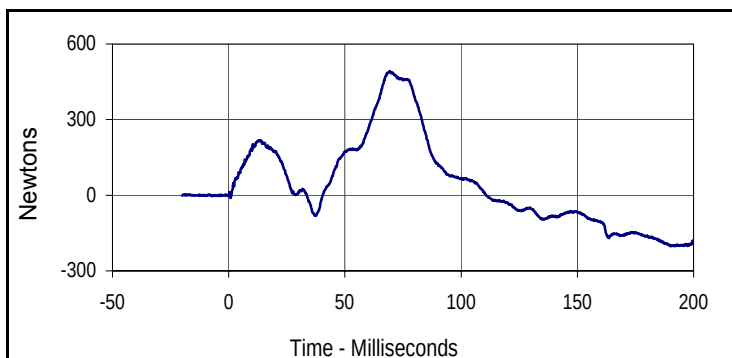
Test Program: Hybrid III 5th Percentile Female Neck Extension Test

Test Date: 6/3/14

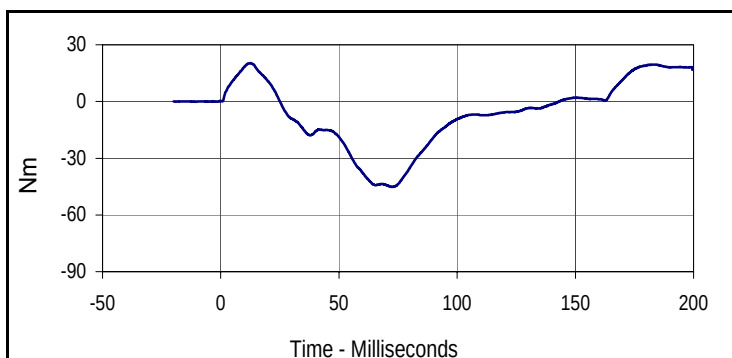


ATD Serial No.: 141

Test I.D.: F141NE062



Curve Description			
Upper Neck Force X			
Plot No.	Type	SAE Class	Units
004	FIL	1000	Newtons
Max	Time	Min	Time
491.9	69.3	-202.6	192.1



Curve Description			
Neck Moment Y			
Plot No.	Type	SAE Class	Units
005	FIL	600	Nm
Max	Time	Min	Time
20.3	12.6	-45.2	72.8

Test Program: Hybrid III 5th Percentile Female Thorax Impact Test

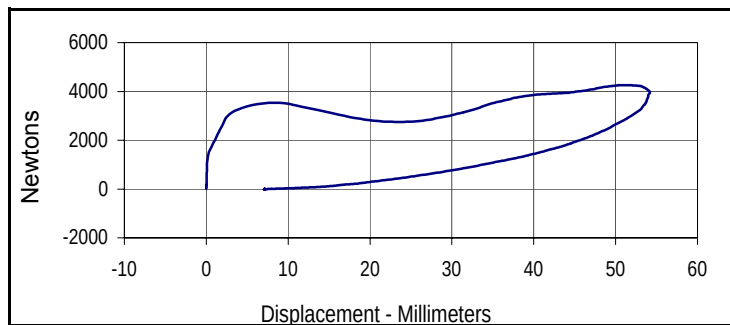
Test Date: 6/3/14



ATD Serial No.: 141

Test I.D.: F141CH062

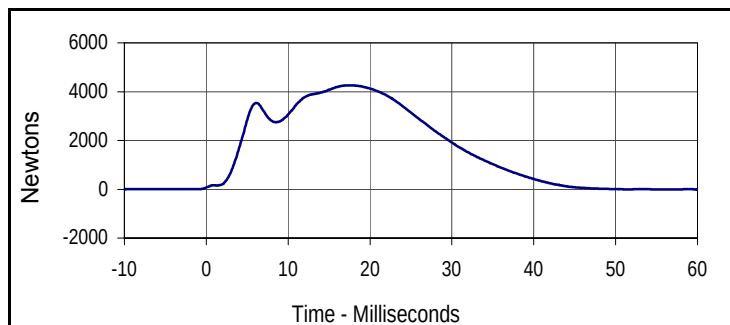
Tested Parameter		Units	Specification	Result	Pass/Fail
Dummy Soak Time		Minutes	≥240	590	Pass
Temperature During Soak	Max	°C	20.6 to 22.2	22.1	Pass
	Min	°C		21.5	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.2	Pass
Laboratory Temperature During Test		°C	20.6 to 22.2	21.6	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.2	Pass
Probe Velocity		m/s	6.59 to 6.83	6.74	Pass
Peak Chest Deflection		mm	50.0 to 58.0	54.2	Pass
Peak Force Between 50 and 58 MM		Newtons	3900 to 4400	4261	Pass
Peak Force Between 18 and 50 MM		Newtons	≤4600	4240	Pass
Internal Hysteresis		%	69 to 85	72.7	Pass
Overall Test Results					Pass



Curve Description

Probe Force vs. Chest Deflection

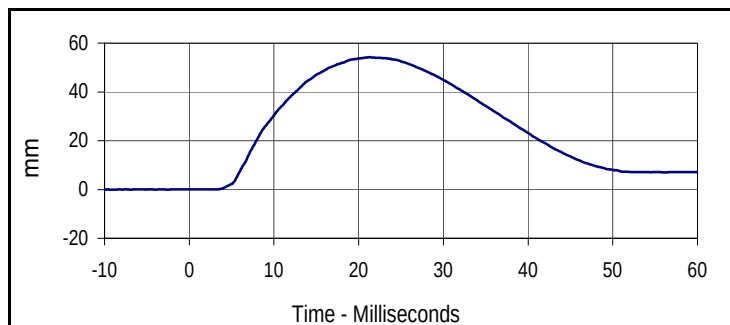
Plot No.	Type	SAE Class	Hysteresis
001	FIL	180	72.7
Peak Probe Force		Peak Chest Deflection	
4260.8		54.2	



Curve Description

Probe Force

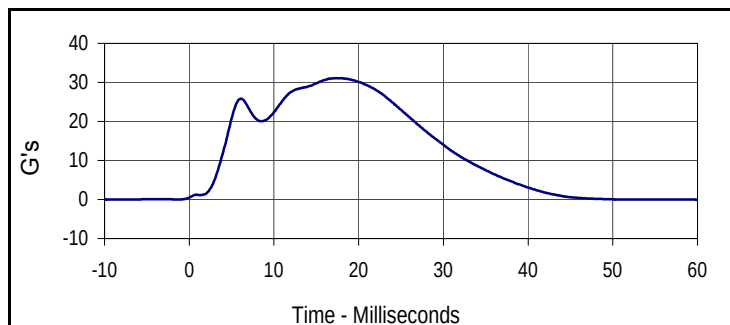
Plot No.	Type	SAE Class	Units
002	FIL	180	Newtons
Max	Time	Min	Time
4260.8	17.4	-7.5	59.9



Curve Description

Chest Deflection

Plot No.	Type	SAE Class	Units
003	FIL	600	mm
Max	Time	Min	Time
54.2	21.3	0.0	-9.2



Curve Description

Impactor Acceleration

Plot No.	Type	SAE Class	Units
004	FIL	180	G's
Max	Time	Min	Time
31.1	17.4	-0.1	59.9

Test Program: Hybrid III 5th Percentile Female Knee Impact Test
 ATD Serial No.: 141

Test Date: 6/3/14
 Test I.D.: F141LK062, F141RK062

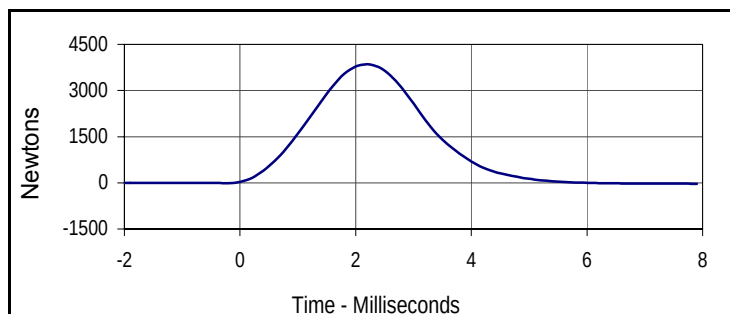


Left Knee

Tested Parameter		Units	Specification	Result	Pass/Fail
Knee Assembly Soak Time		Minutes	≥240	620	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	22.1	Pass
	Min	°C		21.5	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.2	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.6	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.3	Pass
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.12	Pass
Peak Probe Force		Newtons	3450 to 4060	3852	Pass
Overall Test Results					Pass

Right Knee

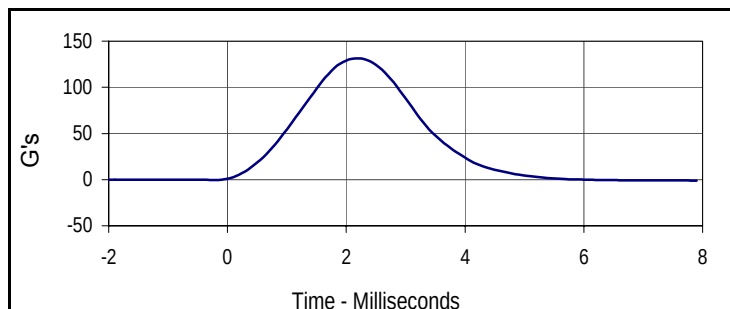
Pendulum Velocity at T=0		m/sec	2.07 to 2.13	2.10	Pass
Peak Probe Force		Newtons	3450 to 4060	3742	Pass
Overall Test Results					Pass



Curve Description

Left Knee Probe Force

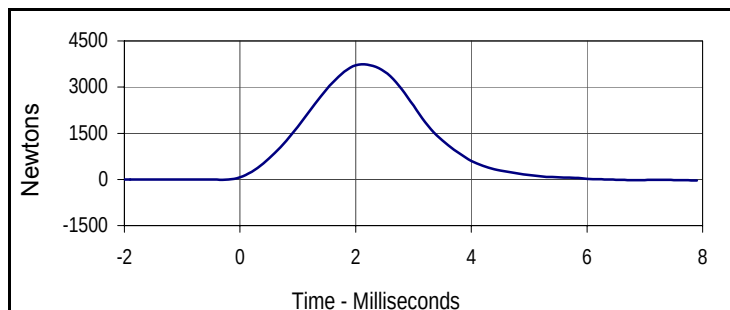
Plot No.	Type	SAE Class	Units
001	FIL	600	Newtons
Max	Time	Min	Time
3852.1	2.2	-34.6	0.0



Curve Description

Left Knee Acceleration

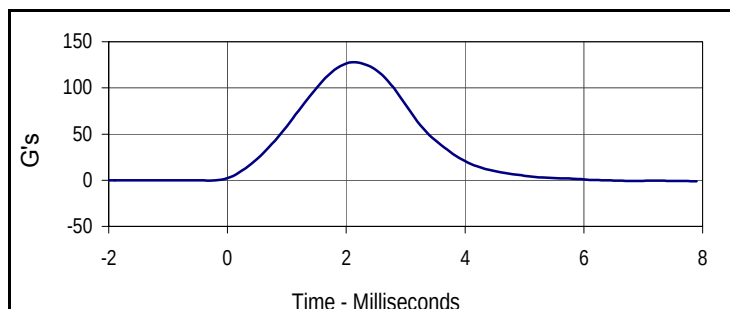
Plot No.	Type	SAE Class	Units
002	FIL	600	G's
Max	Time	Min	Time
131.4	2.2	-1.3	0.0



Curve Description

Right Knee Probe Force

Plot No.	Type	SAE Class	Units
003	FIL	600	Newtons
Max	Time	Min	Time
3742.0	2.1	-33.3	7.9



Curve Description

Right Knee Acceleration

Plot No.	Type	SAE Class	Units
004	FIL	600	G's
Max	Time	Min	Time
127.7	2.1	-1.3	0.0

Test Program: Hybrid III 5th Percentile Female Torso Flexion Test

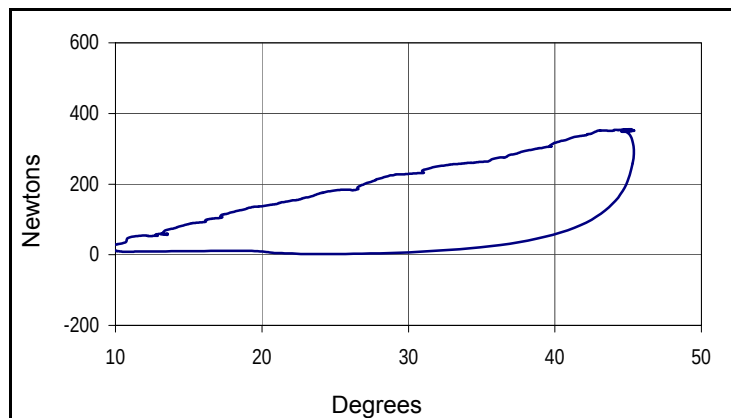
Test Date: 6/3/14

ATD Serial No.: 141

Test I.D.: TF062



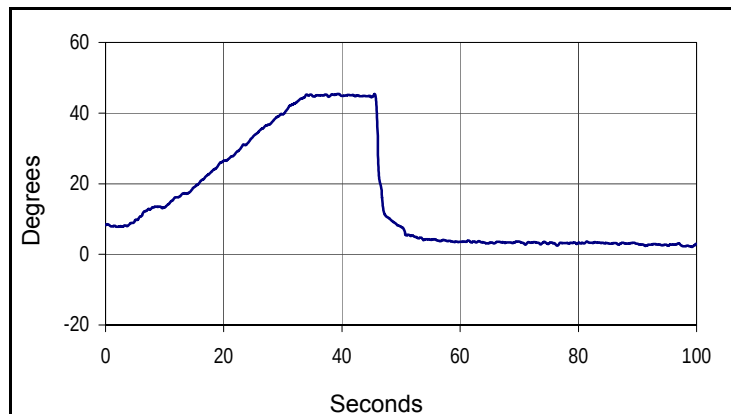
Tested Parameter		Units	Specification	Result	Pass/Fail
Dummy Soak Time		Minutes	≥240	645	Pass
Temperature During Soak	Max	°C	18.9 to 25.6	22.1	Pass
	Min	°C		21.5	Pass
Humidity During Soak	Max	%	10.0 to 70.0	22.5	Pass
	Min	%		22.2	Pass
Laboratory Temperature During Test		°C	18.9 to 25.6	21.7	Pass
Laboratory Humidity During Test		%	10.0 to 70.0	22.2	Pass
Initial Reference Plane Angle		Degrees	≤ 20	8.3	Pass
Peak Force at 45° +/-0.5°		Newtons	320.0 to 390.0	355.1	Pass
Torso Rotation Rate		deg/sec	0.5 to 1.5	1.2	Pass
Final Reference Plane Angle		Degrees	+/-8	3.0	Pass
Overall Test Results				Pass	



Curve Description

Force vs Torso Rotation

Plot No.	Type	Filter Freq
001	FIL	1 Hz
Peak Force		Peak Rotation
355.1		45.4



Curve Description

Torso Rotation

Plot No.	Type	Filter Freq	Units
002	FIL	1 Hz	Degrees
Max	Time	Min	Time
45.4	39.5	2.1	99.2