

REPORT NO. 208-MGA-2014-DC002

**DUMMY PERFORMANCE CALIBRATIONS
FMVSS 208**

**MAZDA MOTOR CORPORATION
2014 MAZDA CX-5
NHTSA NO.: C20145403**

**PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105**



TEST DATES: FEBRUARY 6, 2014 – MARCH 17, 2014

FINAL REPORT DATE: MAY 19, 2014

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
OFFICE OF ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
1200 NEW JERSEY AVENUE, S.E., NVS-220
WASHINGTON, D.C. 20590**

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EXTERNAL DIMENSIONS

HYBRID III 5 th SN #507, PART 572, SUBPART O EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	774.7-800.1	781.1
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	431.8-457.2	455.4
C	H-POINT HEIGHT	Reference	81.3-86.3	84.0
D	H-POINT LOCATION FROM BACKLINE	Reference	144.8-149.8	148.0
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	68.6-83.8	79.2
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	119.4-134.6	130.3
G	BACK OF ELBOW TO WRIST PIVOT	Back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	243.9-259.1	249
H	HEAD BACK TO BACKLINE	Back of skull cap skin to seat rear vertical surface (Reference)	43.2-48.2	44.8
I	SHOULDER TO ELBOW LENGTH	Measure from the highest point on top of the shoulder clevis to the lowest part of the flesh on the elbow in line with the elbow pivot bolt.	276.8-297.2	280.1
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	182.8-203.2	201.0
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	520.7-546.1	544.1
L	POPLITEAL HEIGHT	Seat surface to the plane of the horizontal plane of the bottom of the feet.	355.6-376.0	356.5
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	393.7-419.1	394.0
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	414.0-439.4	434.2

HYBRID III 5 th SN #507, PART 572, SUBPART O EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITHOUT JACKET	Measured 304.8 ± 5.1 mm above seat surface	175.3-190.5	186.7
P	FOOT LENGTH	Tip of toe to rear of heel	218.5-233.7	222.0
Q	STANDING HEIGHT	(THEORETICAL)	1501.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	457.2-482.6	481.3
S	HEAD BREADTH	The widest part of the head	137.1-147.3	138.4
T	HEAD DEPTH	Back of the head to the forehead	177.8-188.0	178.1
U	HIP BREADTH	The widest part of the hip	299.7-314.9	309.6
V	SHOULDER BREADTH	Outside edges of right and left shoulder clevises	350.5-365.7	363.9
W	FOOT BREADTH	The widest part of the foot	78.8-94.0	89.0
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "T"	528.3-548.7	539.4
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 345.4 ± 12.7 mm above seat surface	850.9-881.3	863.7
Z	WAIST CIRCUMFERENCE	Measured 165.1 ± 5.1 mm above seat surface	759.5-789.9	787.1
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	332.7-358.1	342.0
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	160.1-170.2	168.0

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

- X 1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 X N/A, ONLY one head drop performed
- X 2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
- X 3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
- X 4. Accelerometers and their respective mounts are smooth and clean.
- X 5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
- X 6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
- X 7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- | | |
|------------------------------|------------------|
| Record findings and actions: | <u>No Damage</u> |
|------------------------------|------------------|

- X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))
- X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm
- NOTE:** The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.
- X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm
- X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches
- X 13. The impact surface is rigidly supported. (572.132(c)(4))
- X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm
- X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches ± 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))
- X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	274 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-4.7 g

- X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test ID: D14631

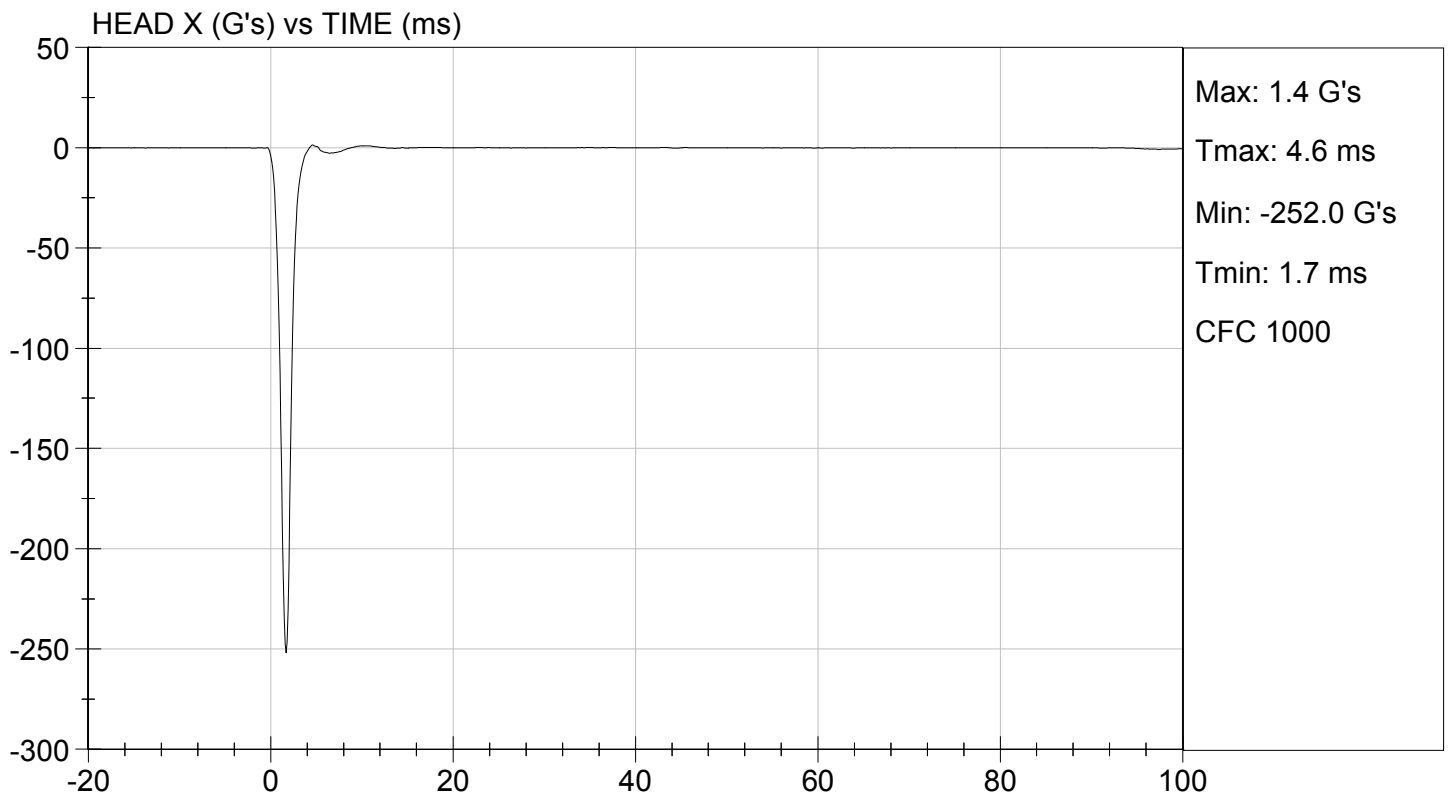
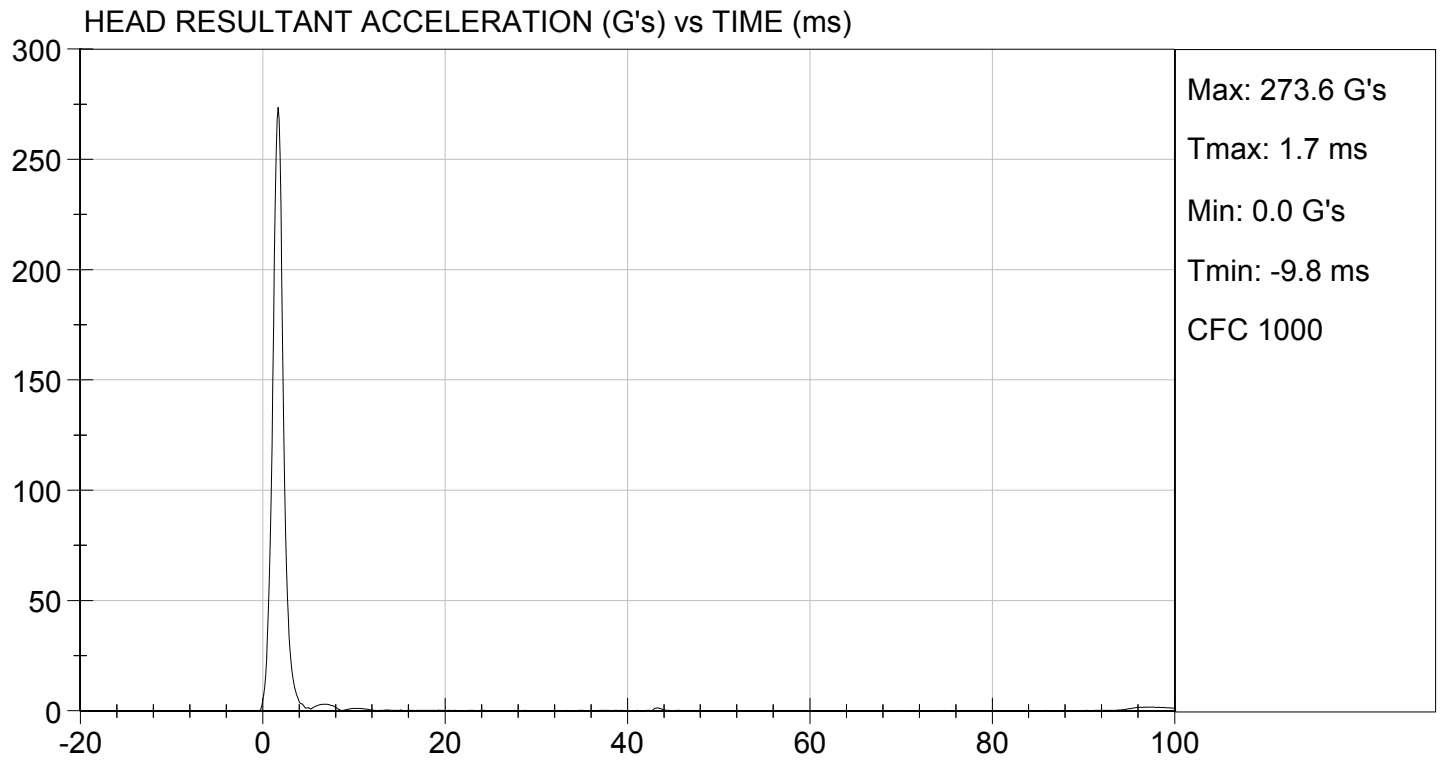
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Peak Resultant Acceleration	G's	250 to 300	274	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-4.7	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

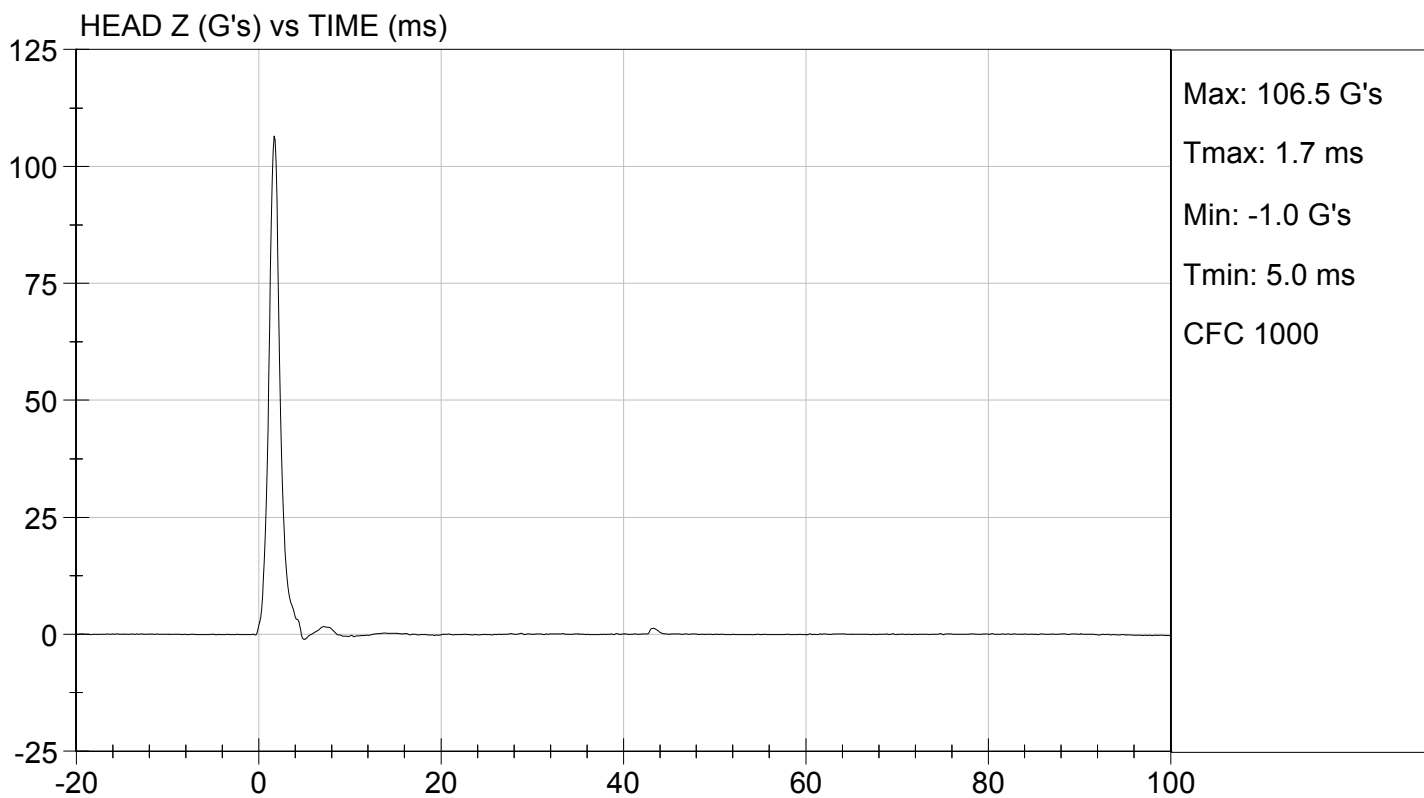
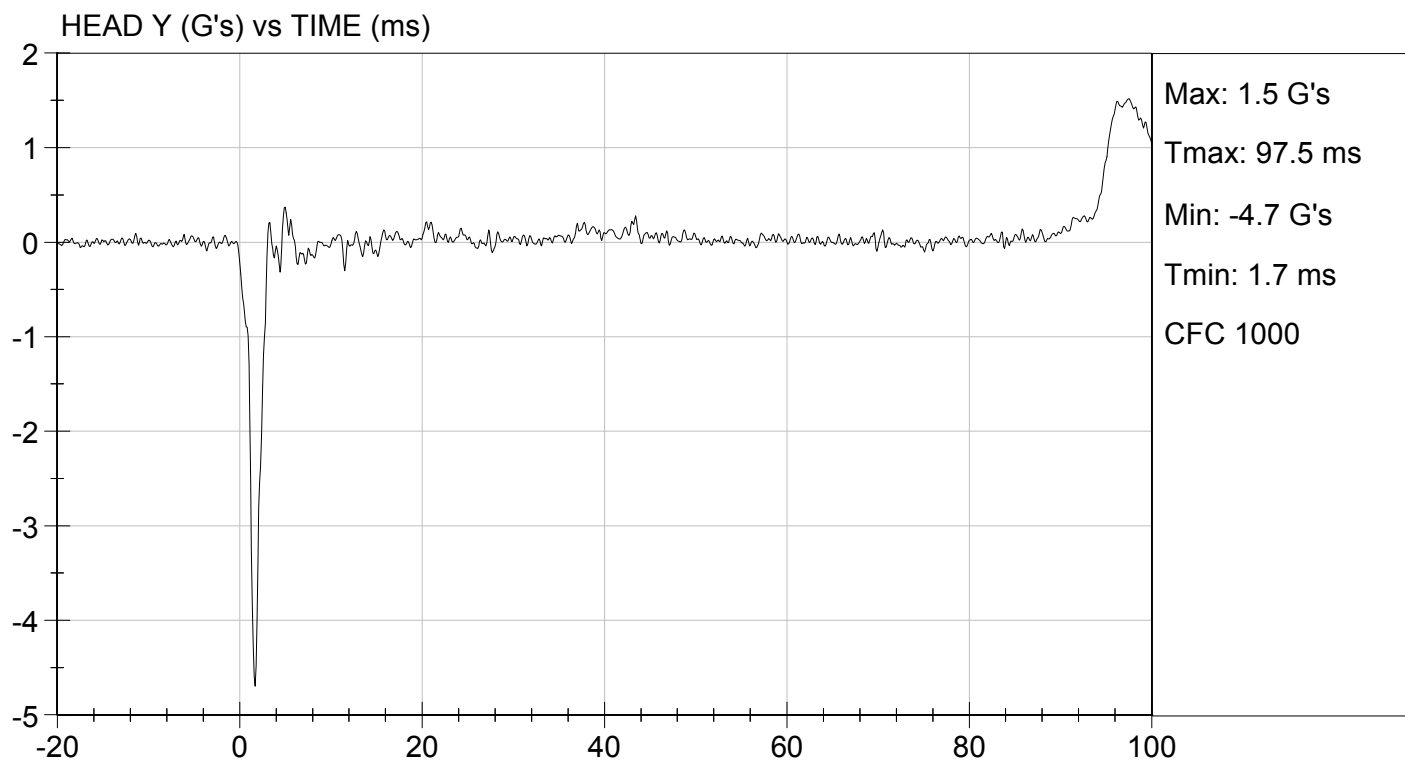
David Schoedel
Laboratory Technician

02/19/2014

Test Date

Jeff Leonard
Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s $\leq$ speed $\leq$ 7.13 m/s	7.13 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.6 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.3 m/s
Plane D Rotation		Peak moment* 69 Nm $\leq$ moment $\leq$ 83 Nm during the following rotation range 77° $\leq$ angle $\leq$ 91°	70 Nm @ 82 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms $\leq$ time $\leq$ 100 ms	86 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION

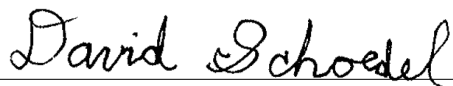
NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D14632

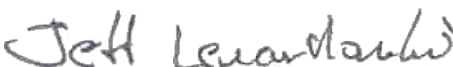
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity		%	10 to 70	15	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.13	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.6	Pass
	30 ms	m/s	5.8 to 7.0	6.3	Pass
D Plane Rotation	Max	deg	77 to 91	82	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	70	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	86	Pass
Overall Results					Pass



Laboratory Technician

02/19/2014

Test Date

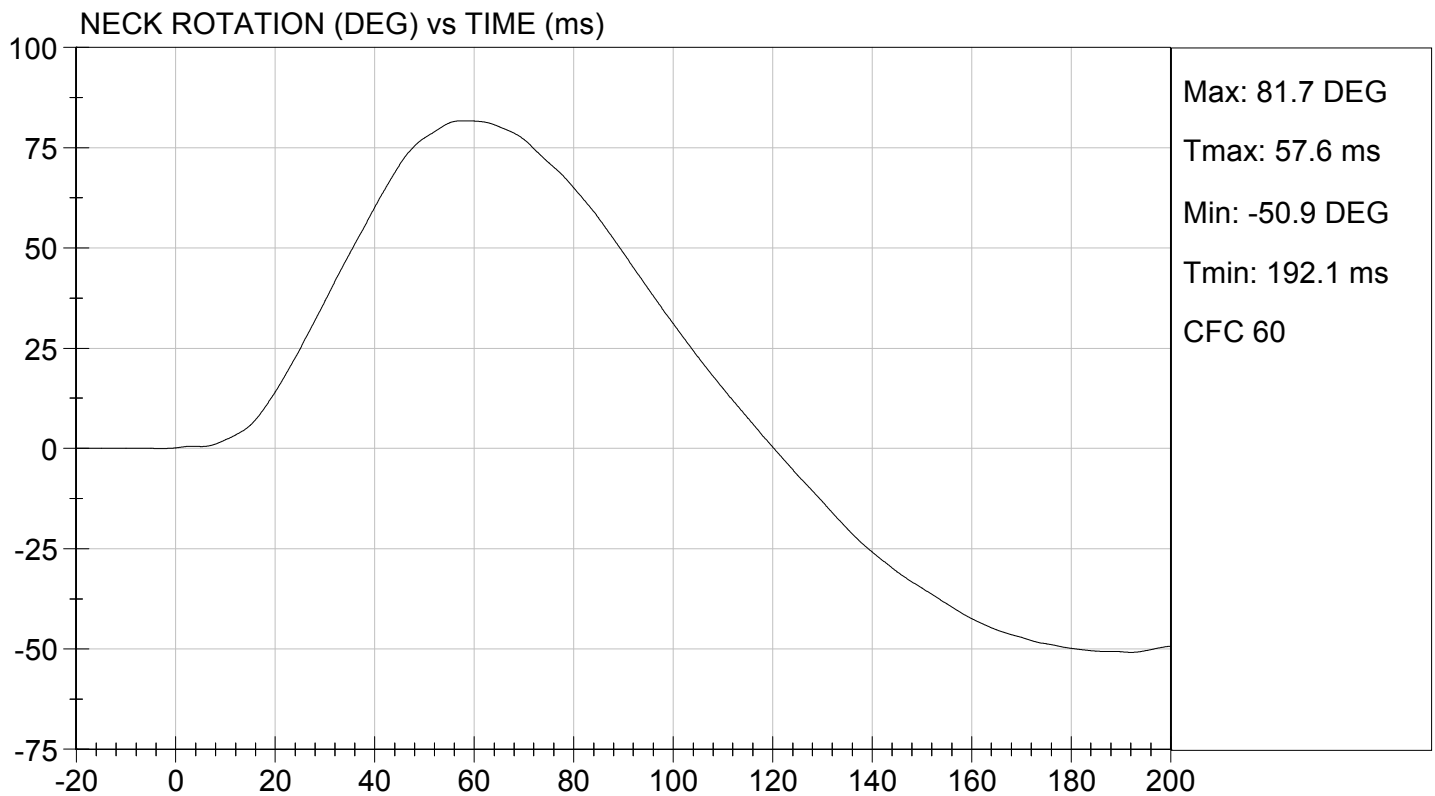
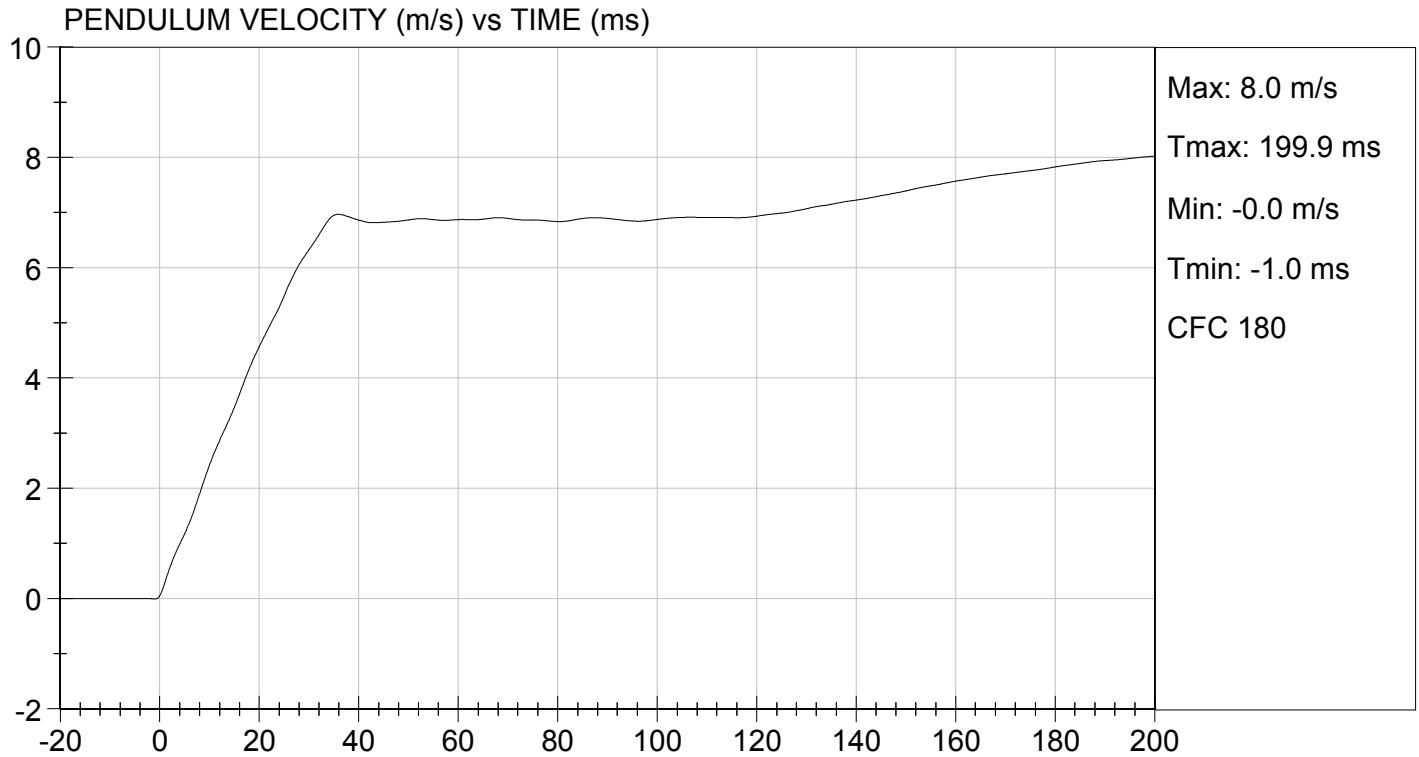


Approved By



TEST DESC: NECK FLEXION
VELOCITY: 23.40 ft/s, 7.13 m/s

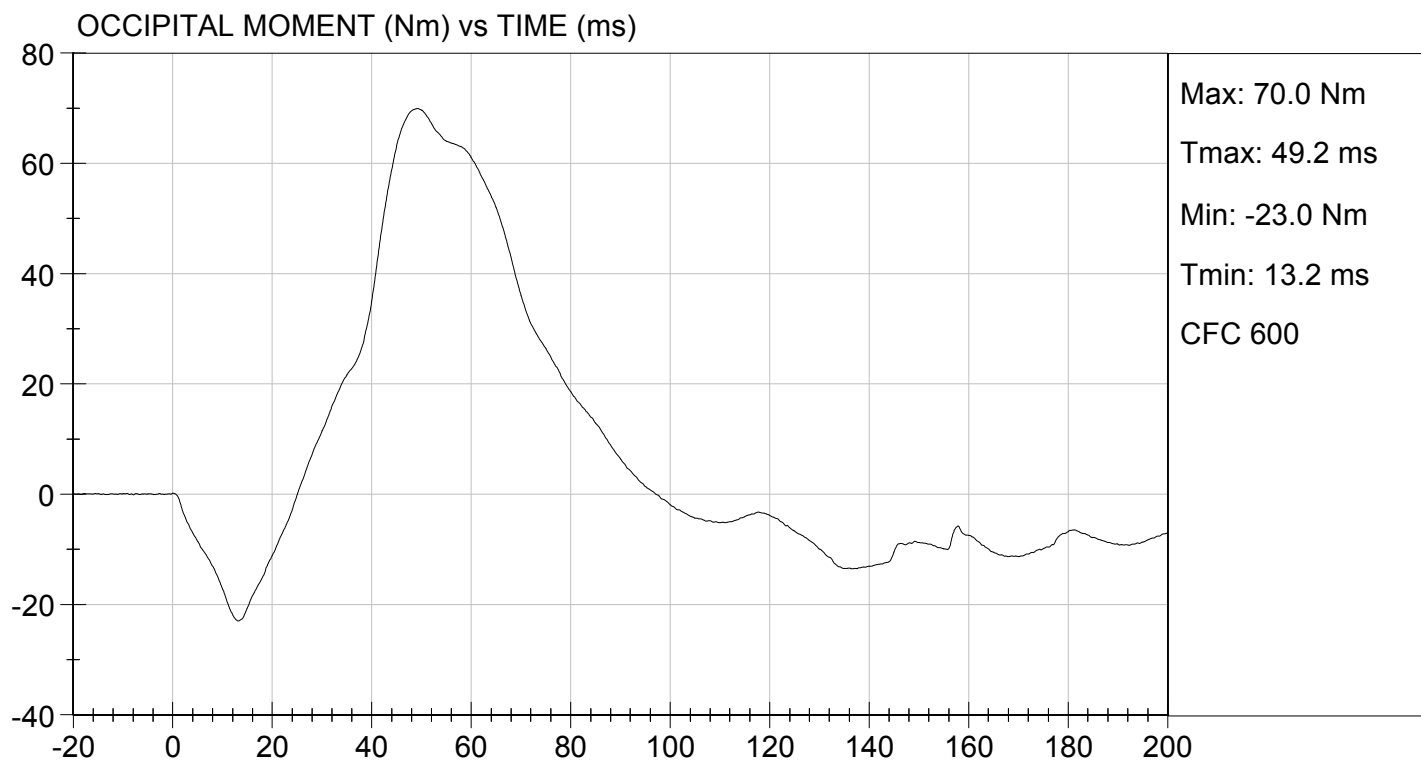
TEST DATE: 02/19/2014
TEST #: D14632





TEST DESC: NECK FLEXION
VELOCITY: 23.40 ft/s, 7.13 m/s

TEST DATE: 02/19/2014
TEST #: D14632



DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

X 1. It has been at least 30 minutes since the last extension test. (572.137(q))
 X N/A, ONLY one neck test performed

X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))

X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.

Record findings and actions: No damage

X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).

Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.

X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s $\leq$ speed $\leq$ 6.19 m/s	6.19 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.7 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.5 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.1 m/s
Plane D Rotation		Peak moment* -65 Nm $\leq$ moment $\leq$ -53 Nm during the following rotation range 99° $\leq$ angle $\leq$ 114°	-55 Nm @ 109 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms $\leq$ time $\leq$ 114 ms	100 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 507

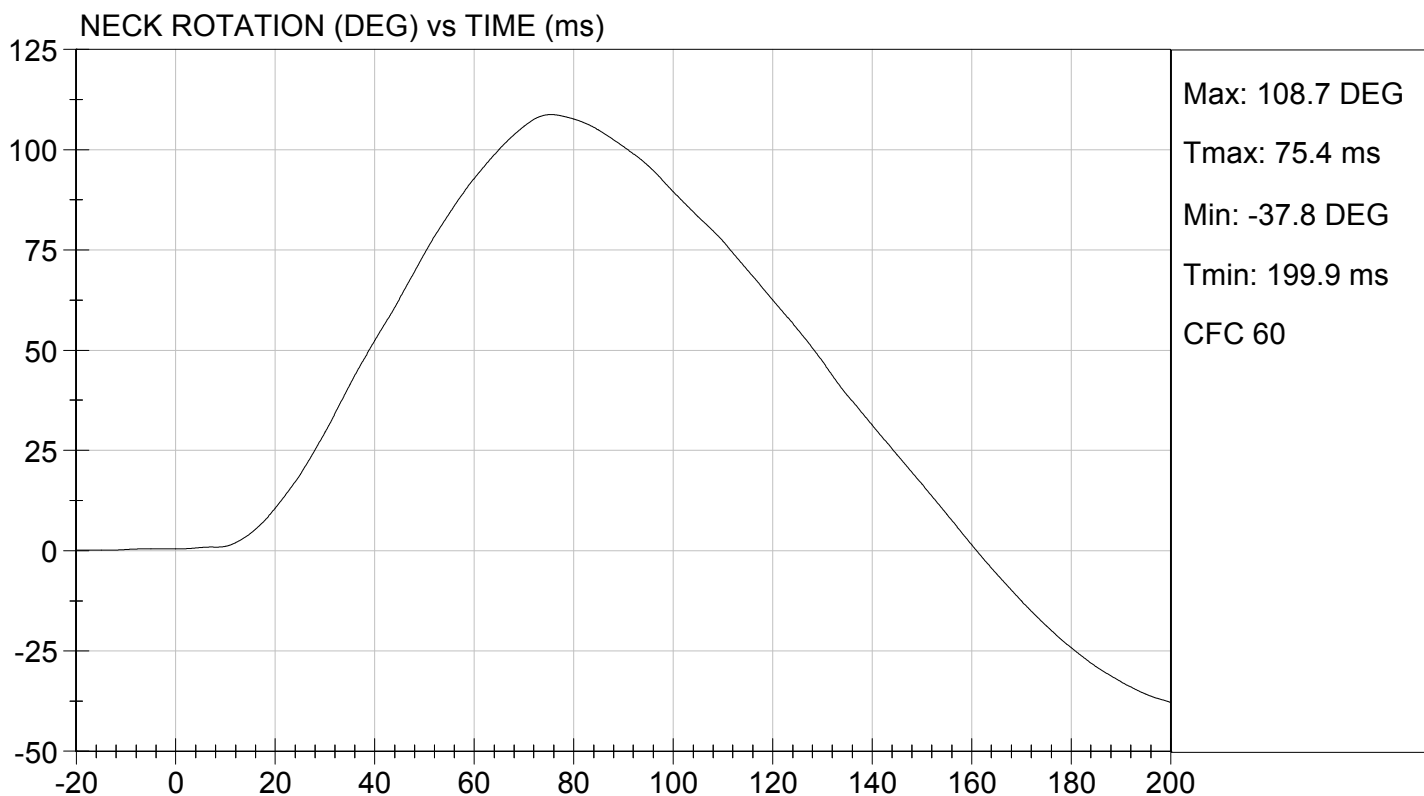
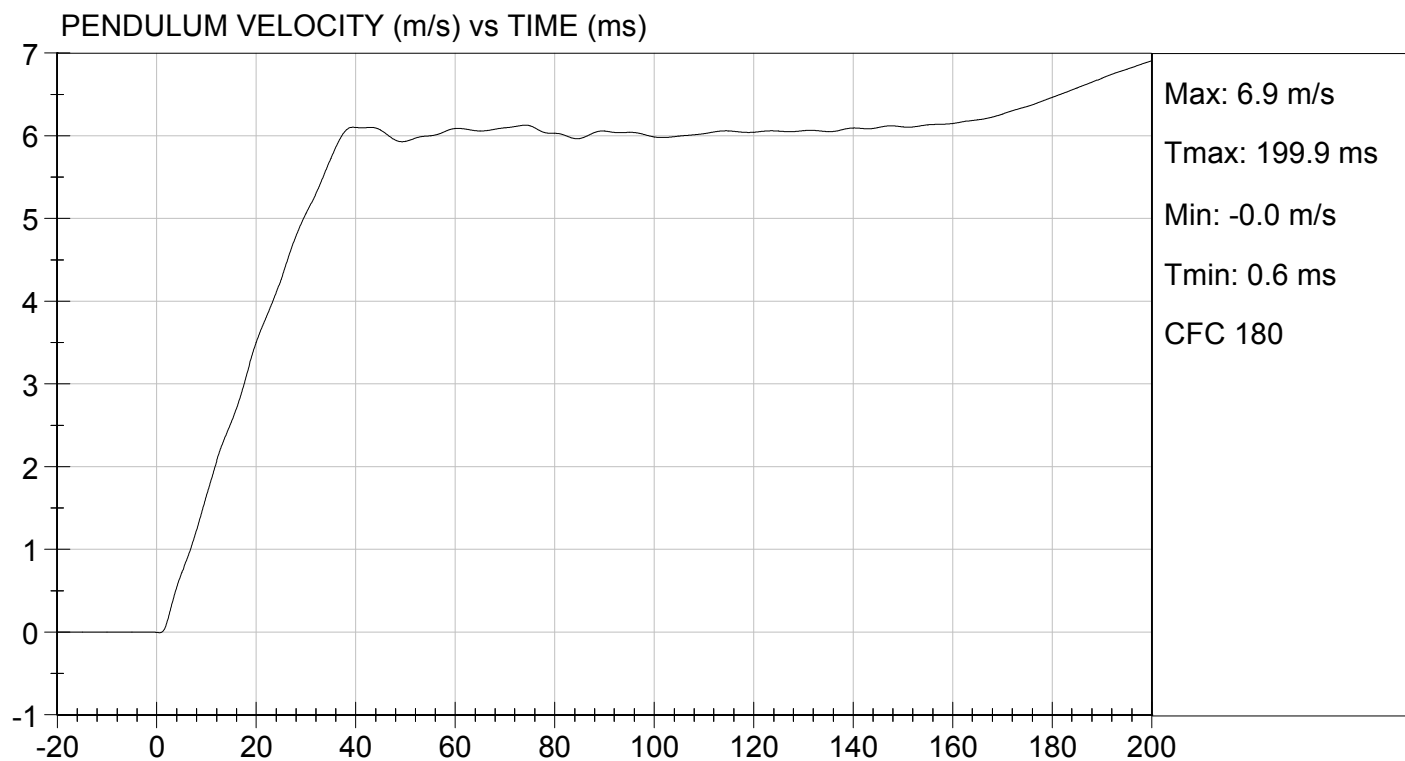
Test I.D: D14633

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity		%	10 to 70	15	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.19	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.7	Pass
	20 ms	m/s	3.1 to 3.9	3.5	Pass
	30 ms	m/s	4.6 to 5.6	5.1	Pass
D Plane Rotation	Max	deg	99 to 114	109	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-55	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	100	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

02/19/2014
Test Date

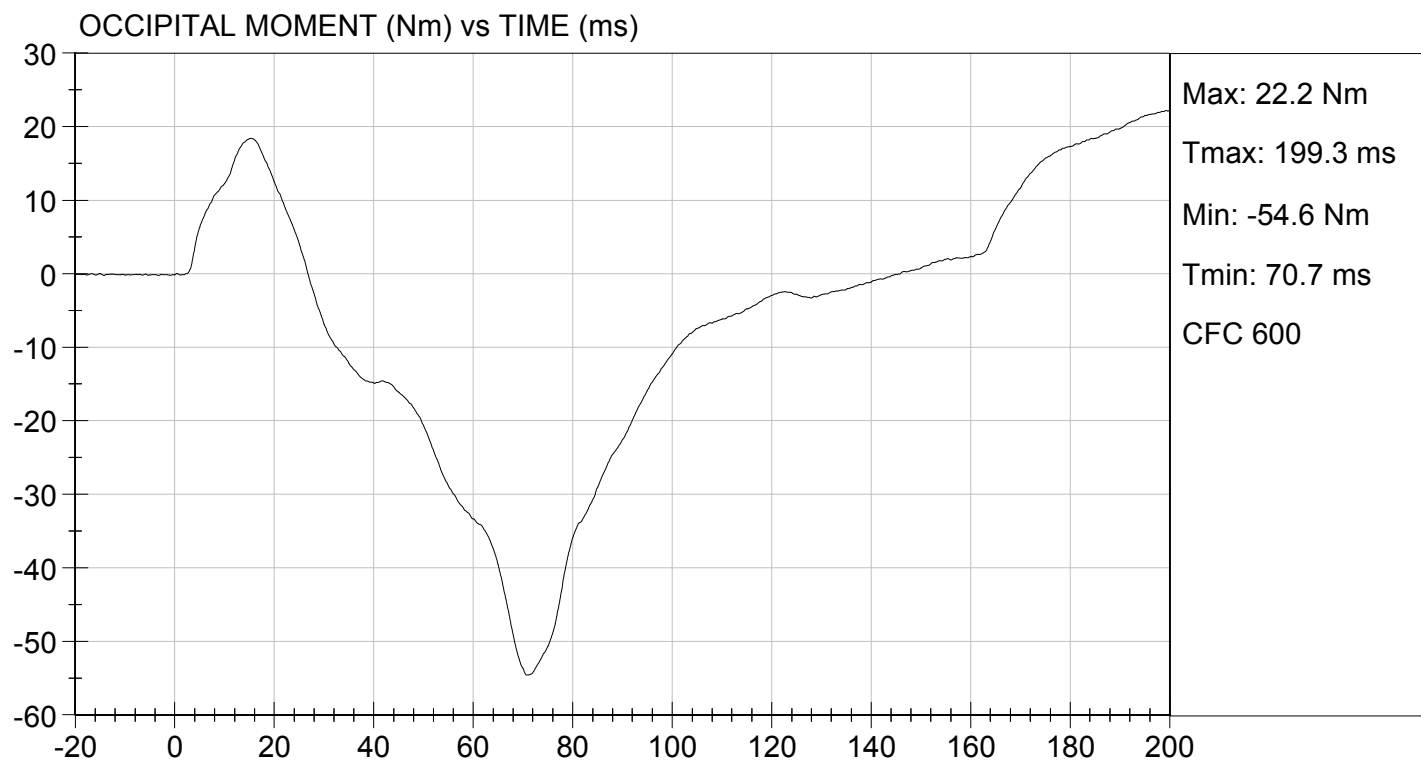
Jeff Leonard
Approved By





TEST DESC: NECK EXTENSION
VELOCITY: 20.30 ft/s, 6.19 m/s

TEST DATE: 02/19/2014
TEST #: D14633



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
☒ N/A, ONLY one thorax impact test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 11B.
- ☒ 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- ☒ 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

- ☒ 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

☒ - No Damage
☐ - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

☐ - The following repairs or replacement was performed. Record:

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

X 16. Complete the following table:

Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	51 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4068 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4182 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	71%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

 X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D14634

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	22.0	Pass
Relative Humidity	%	10 to 70	26	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	51	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4068	Pass
Internal Hysteresis	%	69 to 85	71	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4182	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/19/2014

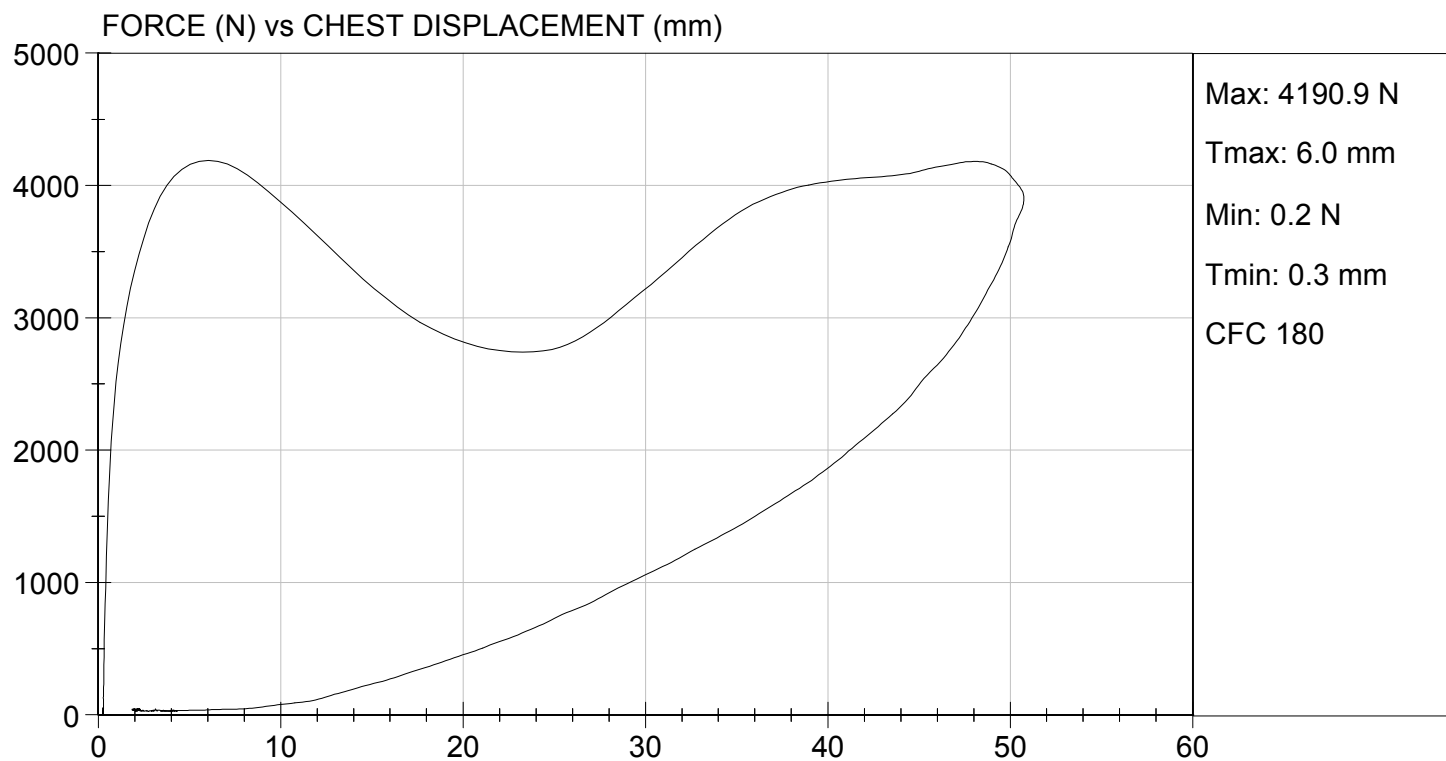
Test Date

Jeff Levanowski
Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 02/19/2014
TEST #: D14634



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
☒ N/A, ONLY one torso flexion test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 13B.
- ☒ 3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
☐ With legs below femurs.
☒ Without legs below femurs.
- ☒ 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- ☒ 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
- ☒ 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
- ☒ 7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
- ☒ 8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
 Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:
 Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	20 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.8 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	389 N
Final ref. plane angle	Initial ref. plane angle ± 8°	24 deg

David Schoedel
 Signature

02/19/2014
 Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D14637

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Initial Angle	deg	0 to 20	20	Pass
Return Angle	deg	+/- 8	24	Pass
Force at 45 deg	N	320 to 390	389	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.8	Pass
Overall Result				Pass

David Schoedel
Laboratory Technician

02/19/2014

Test Date

Jeff Levanthaler
Approved By

DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
☒ N/A, ONLY one knee impact test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 14B.
- ☒ 3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- ☒ 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

- ☒ 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- ☒ 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- ☒ 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- ☒ 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- ☒ 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.13 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3696 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION

**LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 507

Test I.D: D14636

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	2.07 to 2.13	2.13	Pass
Maximum Force	N	3450 to 4060	3696	Pass
Overall Test Results				Pass

David Schoedel

Laboratory Technician

02/19/2014

Test Date

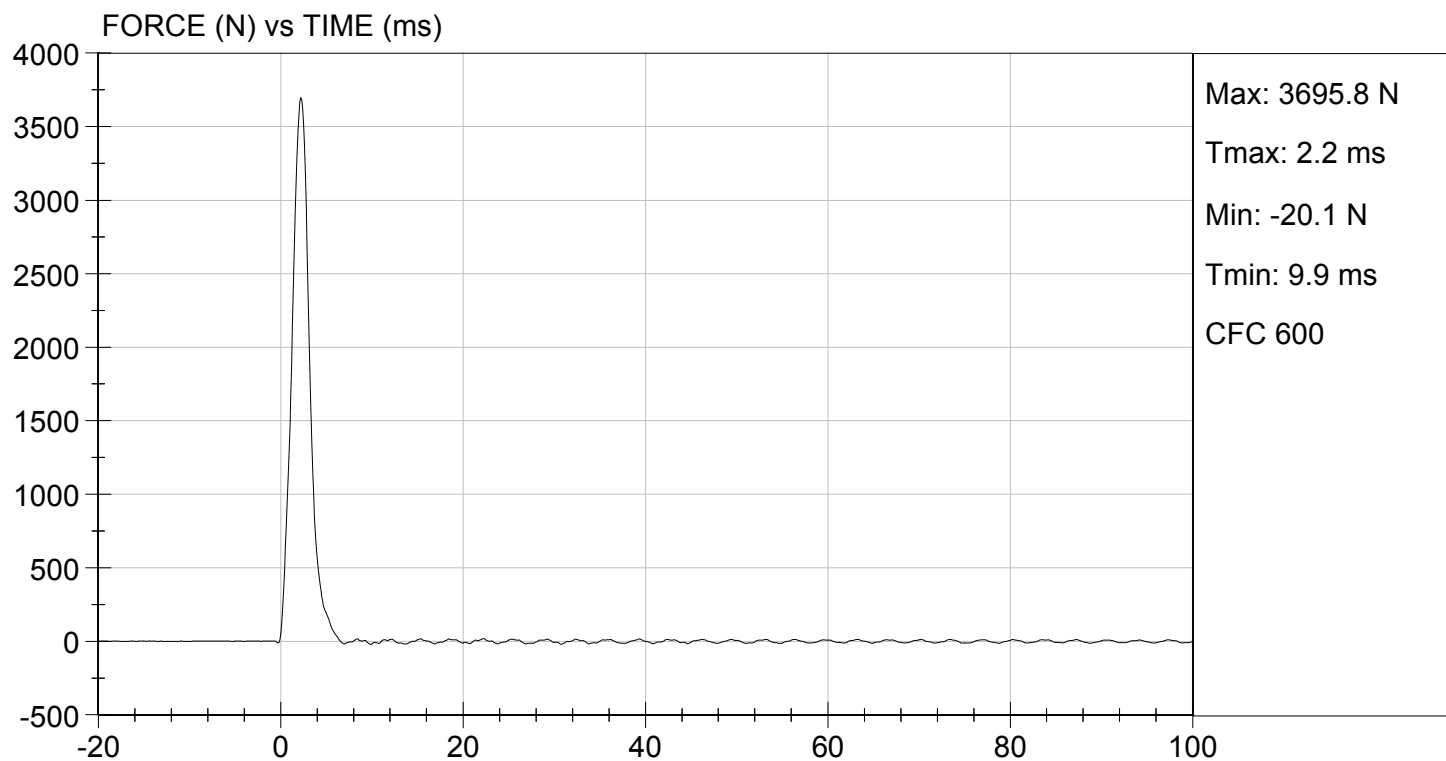
Jeff Leonard

Approved By



TEST DESC: LEFT KNEE
VELOCITY: 7.00 ft/s, 2.13 m/s

TEST DATE: 02/19/2014
TEST #: D14636



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 507

Test Date: 02/19/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.13 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3474 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION

RIGHT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D14635

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	2.07 to 2.13	2.13	Pass
Maximum Force	N	3450 to 4060	3474	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/19/2014

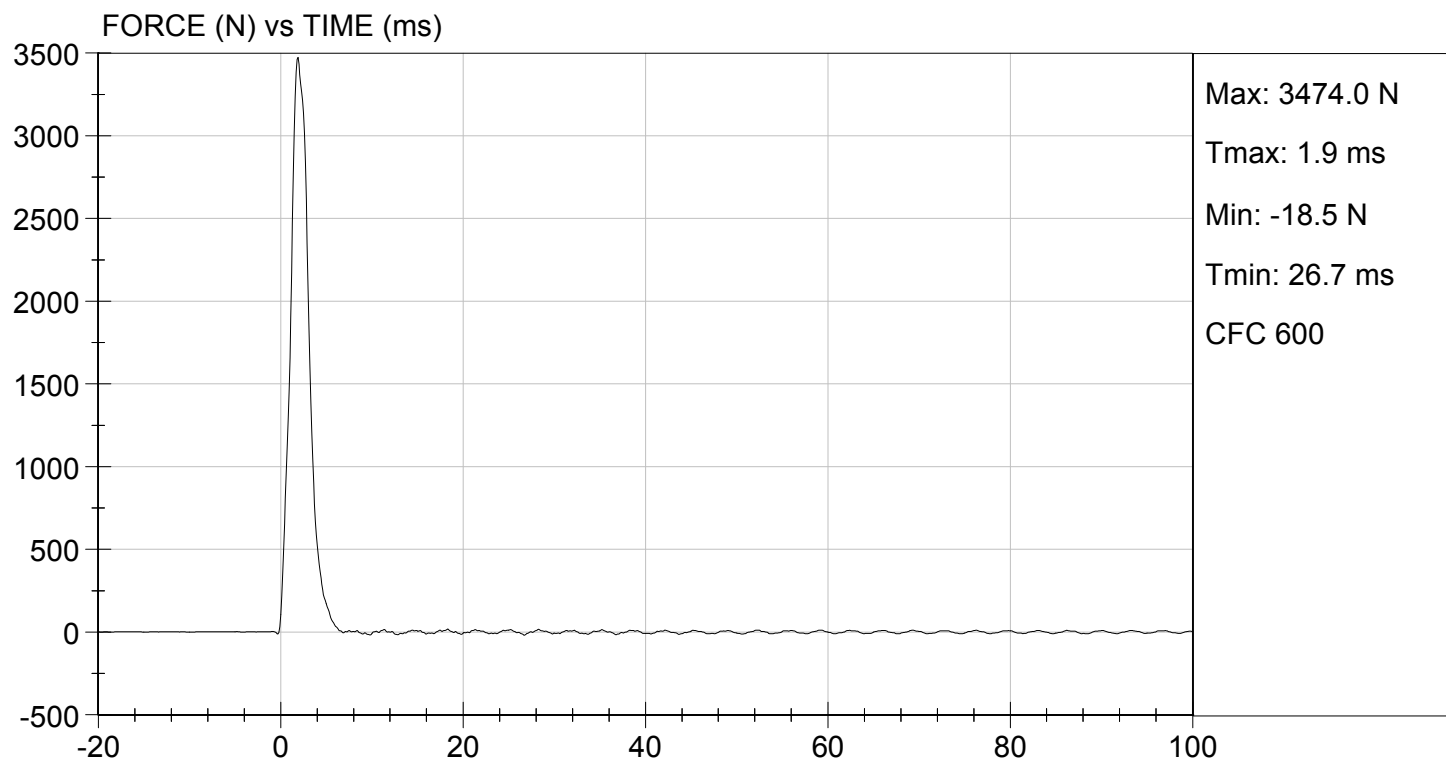
Test Date

Jeff Leonard
Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 7.00 ft/s, 2.13 m/s

TEST DATE: 02/19/2014
TEST #: D14635



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P74580	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P74581	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P74583	02/18/2014	08/18/2014
NECK TRANSDUCER	Denton	1716	1561	03/06/2014	09/06/2014
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P74584	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P74586	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P74587	02/18/2014	08/18/2014
CHEST POTENTIOMETER	Servo	14CBI-2897	507	02/18/2014	08/18/2014
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121	8806	10/16/2013	4/16/2014
(2) LEFT FEMUR	Denton	2121	8807	10/16/2013	4/16/2014
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AGH70	08/27/2013	02/27/2014
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P82319	11/01/2013	05/01/2014
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P77579	01/10/2014	07/10/2014
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/13/2014	08/13/2014
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	29	02/13/2014	08/13/2014

LABORATORY TECHNICIAN: _____

Jessica Hall

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: 507

Test Date: 03/17/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

- X 1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 X N/A, ONLY one head drop performed
- X 2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
- X 3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
- X 4. Accelerometers and their respective mounts are smooth and clean.
- X 5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
- X 6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
- X 7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>20.7°C</u> |
| Record the minimum temperature: | <u>20.6°C</u> |
| Record the maximum humidity: | <u>16%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- | | |
|------------------------------|------------------|
| Record findings and actions: | <u>No Damage</u> |
|------------------------------|------------------|

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches ± 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	264 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-5.4 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

David Schoedel
Signature

03/17/2014
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test ID: D141011

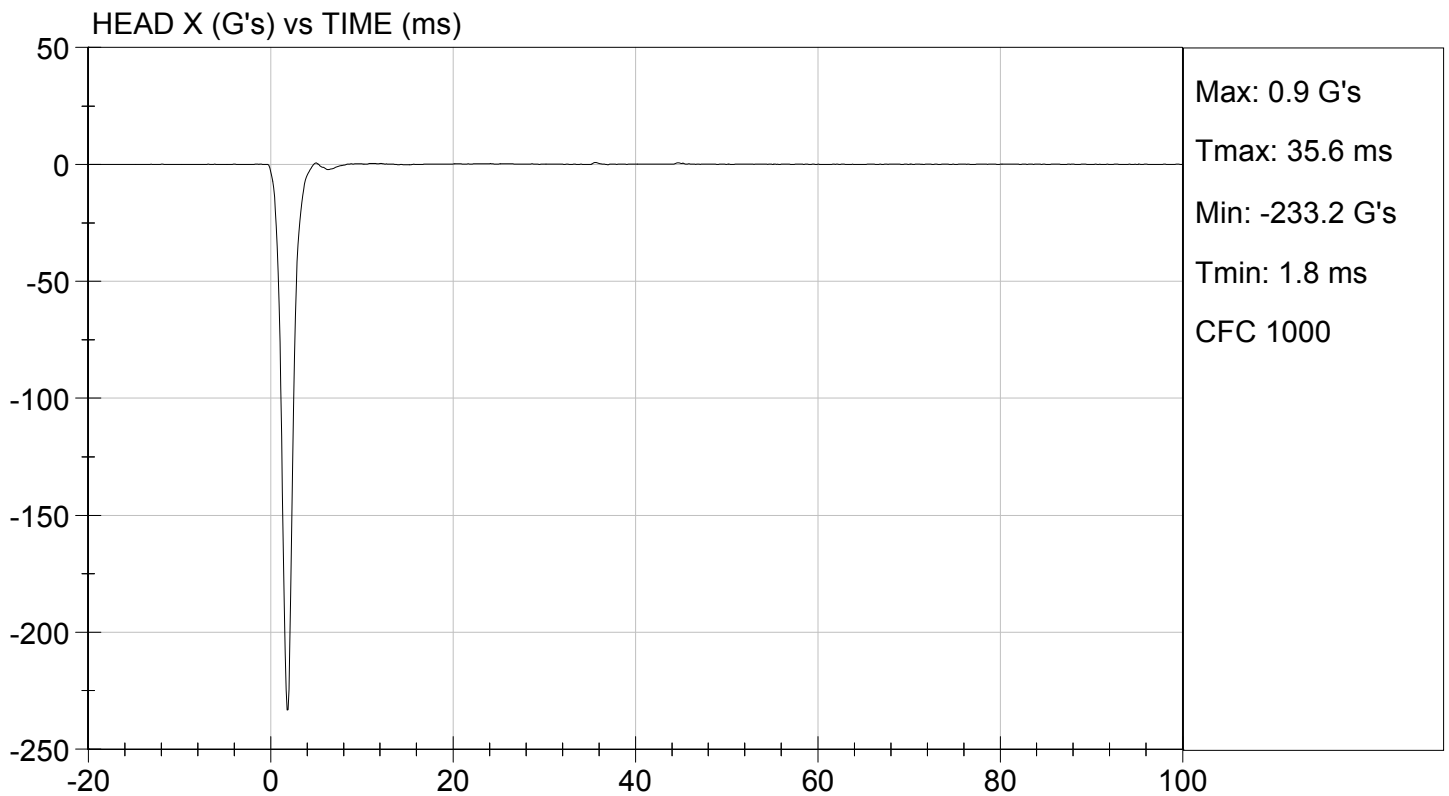
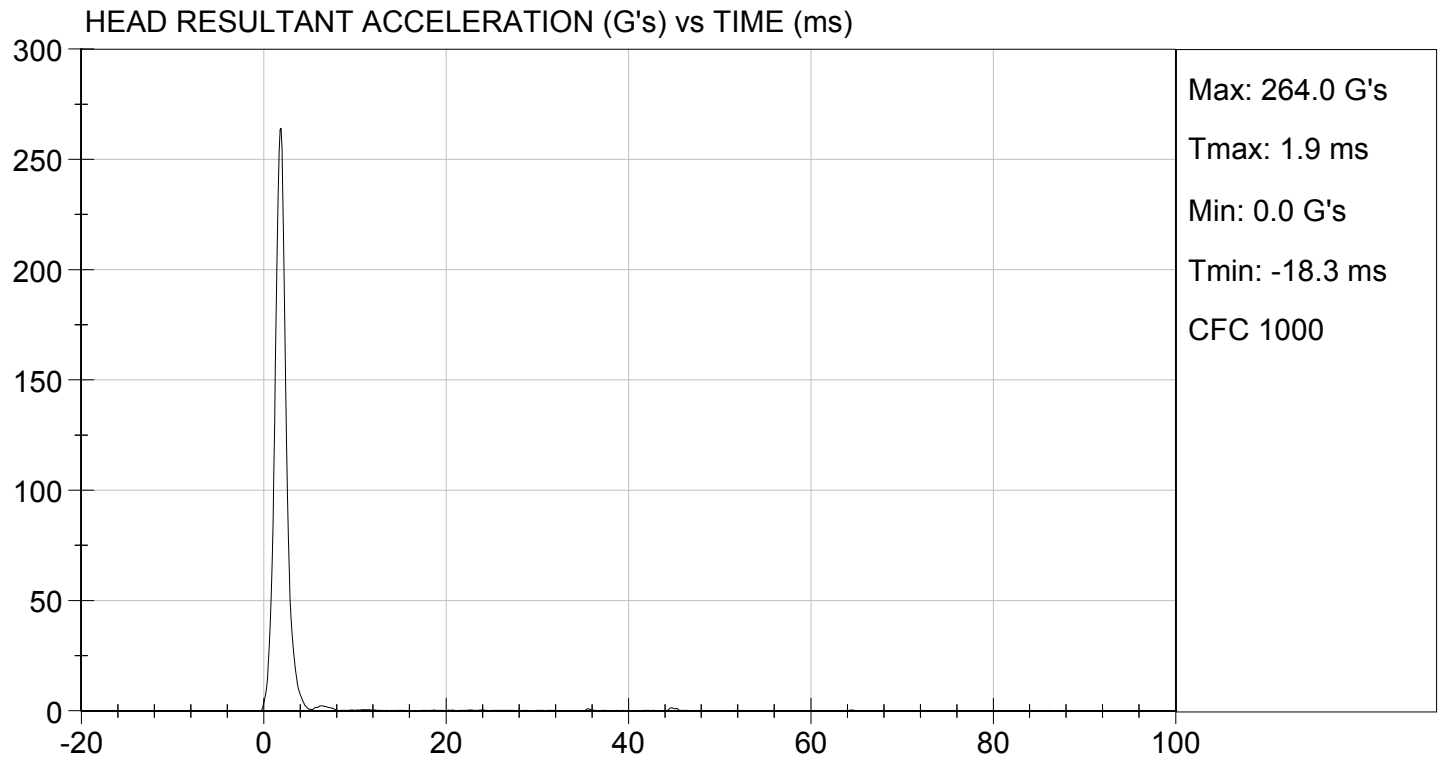
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	16	Pass
Peak Resultant Acceleration	G's	250 to 300	264	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-5.4	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
			Overall Test Results	Pass

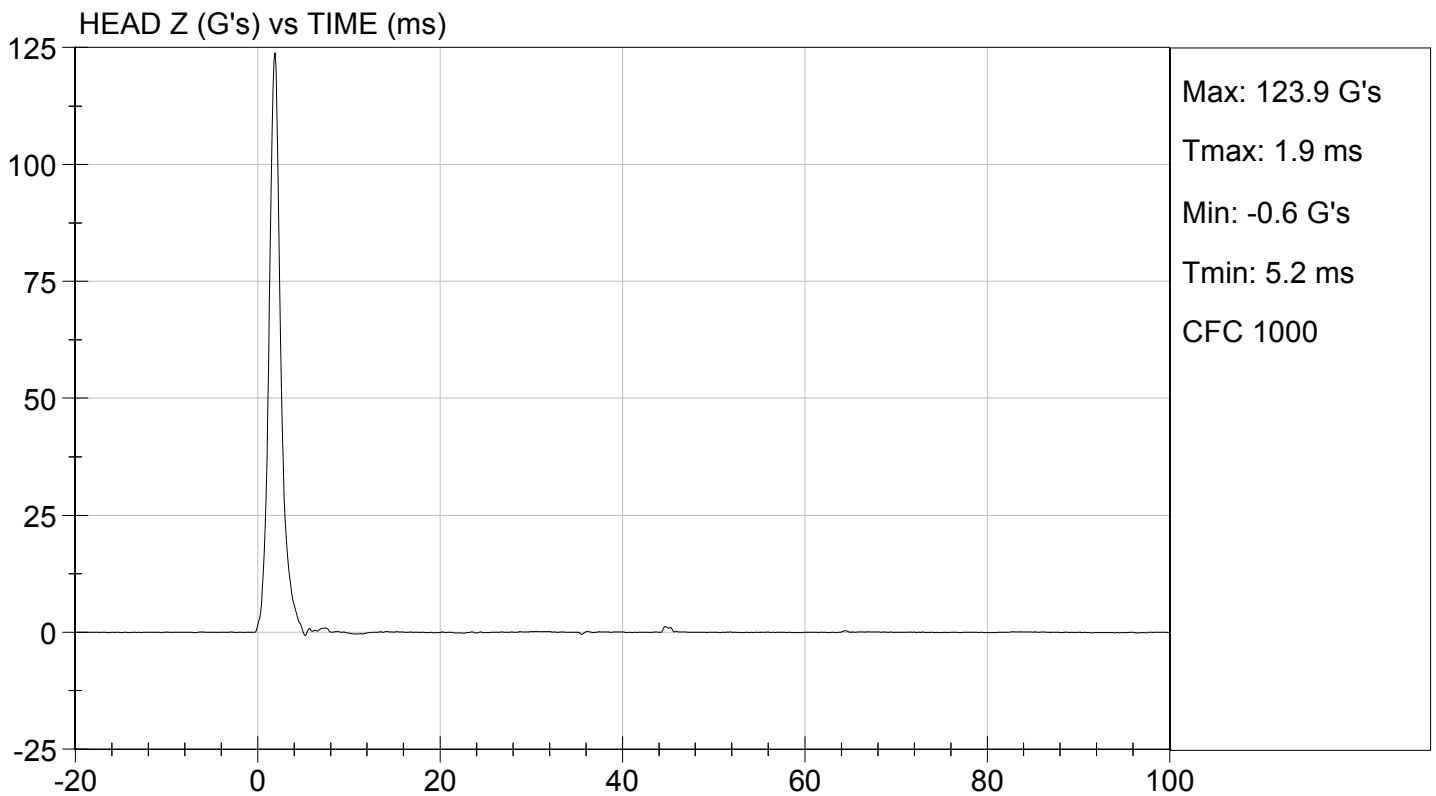
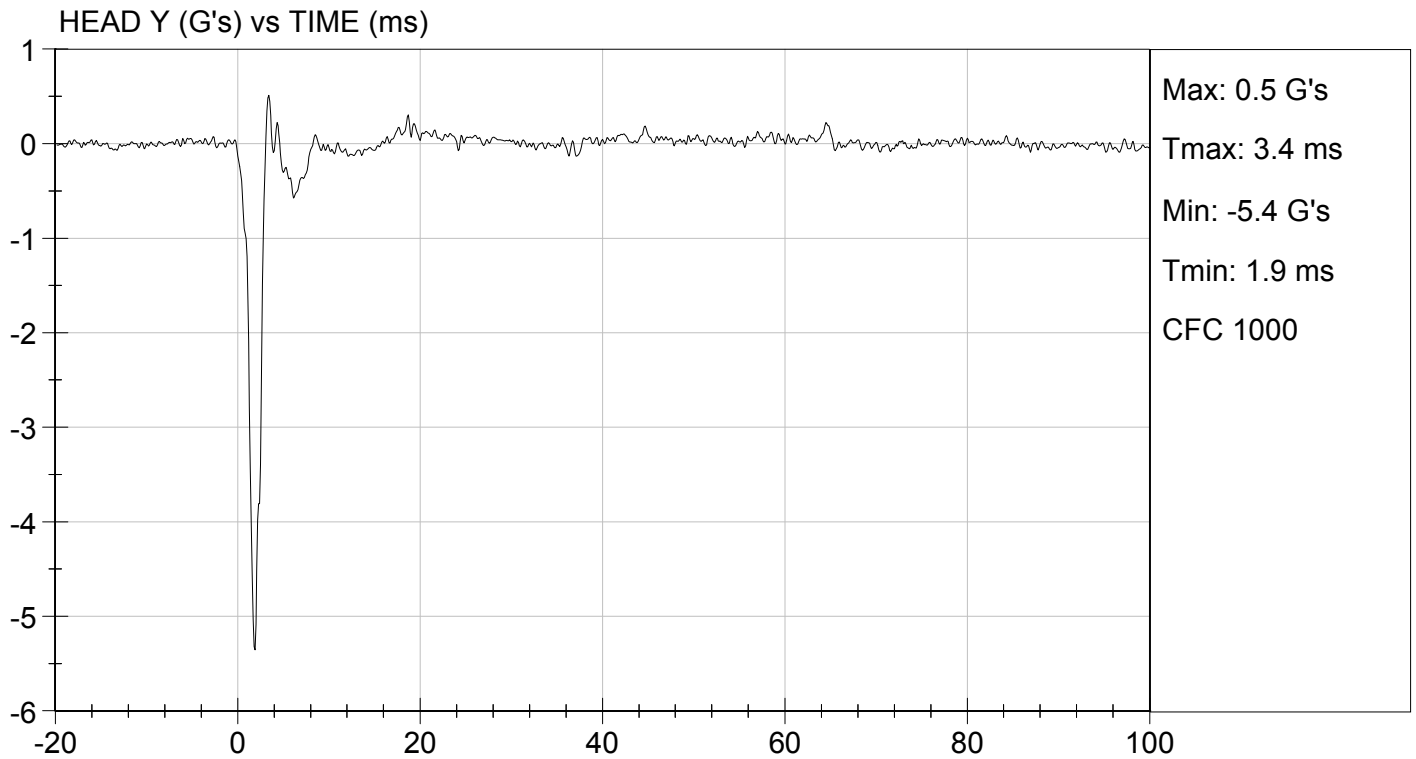
David Schoedel
Laboratory Technician

03/17/2014

Test Date

Jeff Leonard
Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: 507

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>19%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s $\leq$ speed $\leq$ 7.13 m/s	7.13 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.3 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.3 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.0 m/s
Plane D Rotation		Peak moment* 69 Nm $\leq$ moment $\leq$ 83 Nm during the following rotation range 77° $\leq$ angle $\leq$ 91°	72 Nm @ 79 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms $\leq$ time $\leq$ 100 ms	91 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

David Schoedel
Signature

03/18/2014
Date

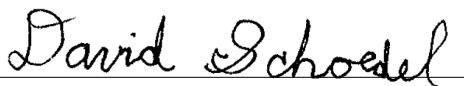
MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 507Test I.D.: D141012

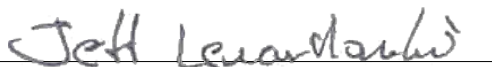
Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.0	Pass
Laboratory Relative Humidity		%	10 to 70	19	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.3	Pass
	20 ms	m/s	4.0 to 5.0	4.3	Pass
	30 ms	m/s	5.8 to 7.0	6.0	Pass
D Plane Rotation	Max	deg	77 to 91	79	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	72	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	91	Pass
Overall Results					Pass



Laboratory Technician

03/18/2014

Test Date

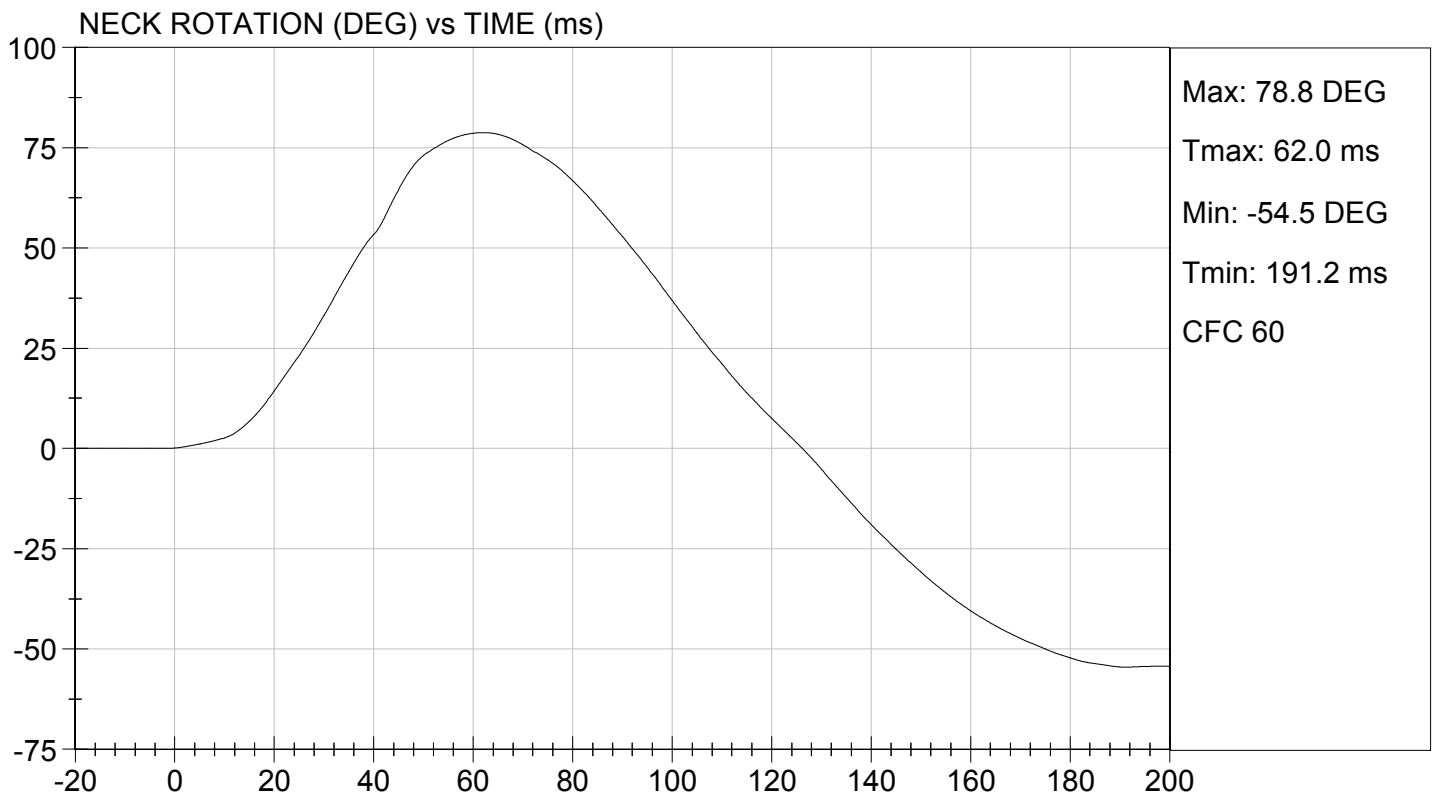
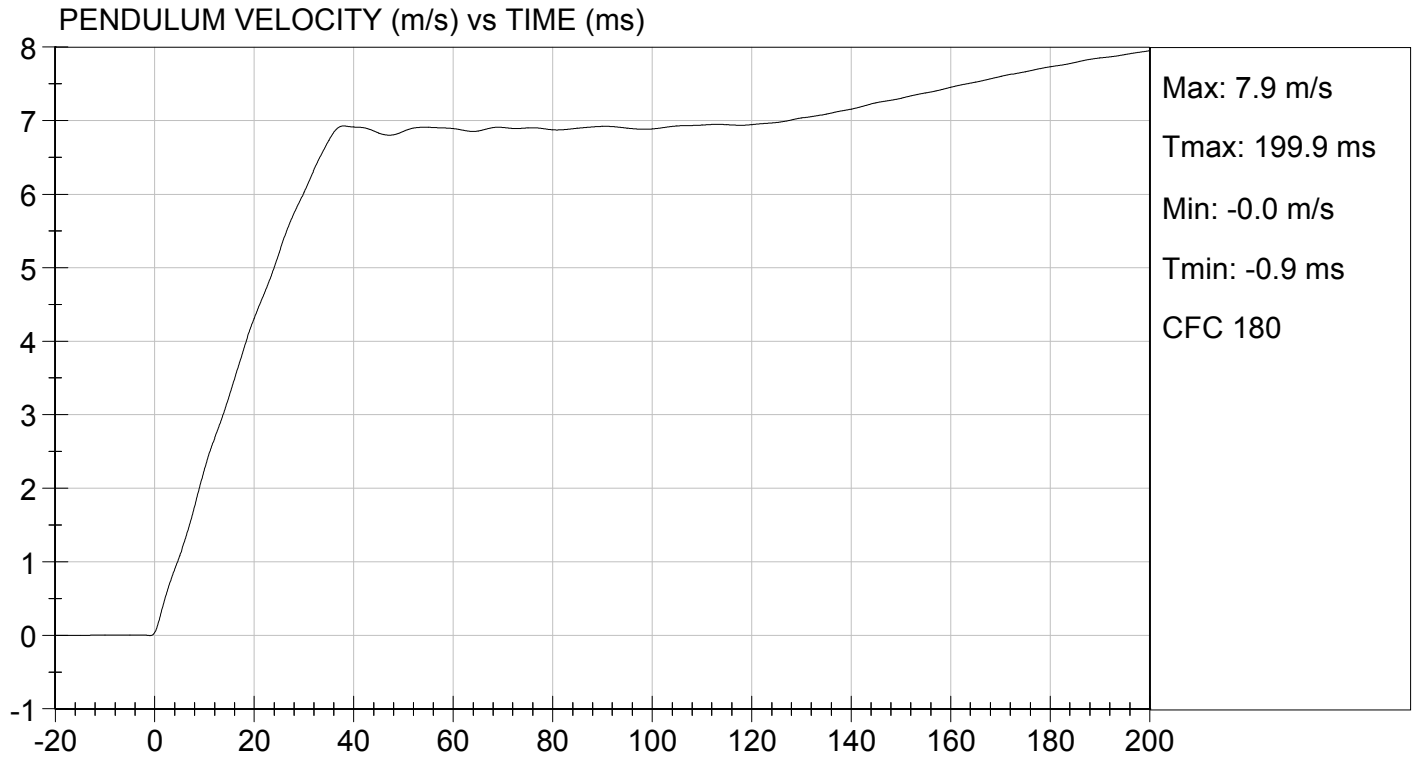


Approved By



TEST DESC: NECK FLEXION
VELOCITY: 23.15 ft/s, 7.06 m/s

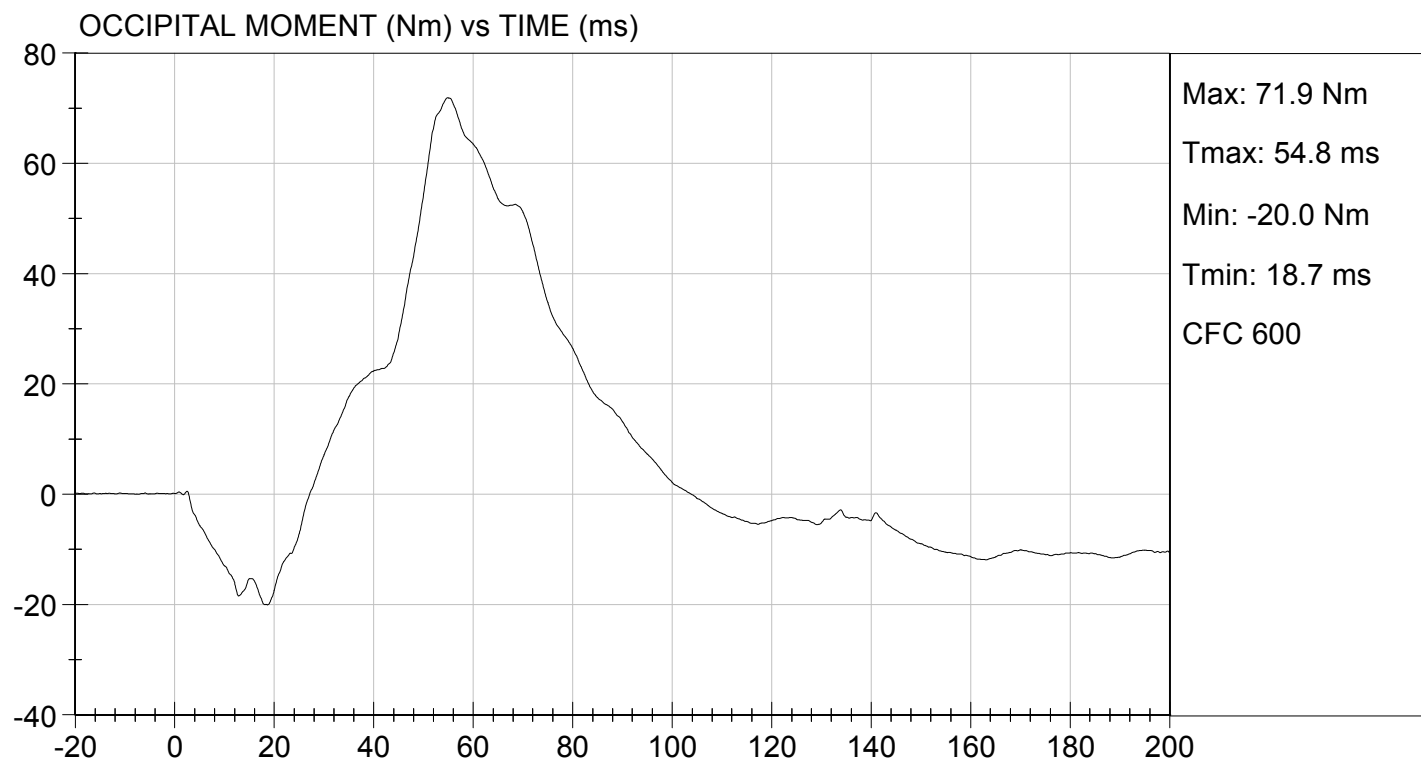
TEST DATE: 03/18/2014
TEST #: D141012





TEST DESC: NECK FLEXION
VELOCITY: 23.15 ft/s, 7.06 m/s

TEST DATE: 03/18/2014
TEST #: D141012



DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: 507

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

 X 1. It has been at least 30 minutes since the last extension test. (572.137(q))
 X N/A, ONLY one neck test performed

 X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))

 X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))

Record the maximum temperature:	<u>21.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>19%</u>
Record the minimum humidity:	<u>15%</u>

 X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.

Record findings and actions: No damage

 X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).

Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.

 X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s $\leq$ speed $\leq$ 6.19 m/s	6.12 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.6 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.5 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.1 m/s
Plane D Rotation		Peak moment* -65 Nm $\leq$ moment $\leq$ -53 Nm during the following rotation range 99° $\leq$ angle $\leq$ 114°	-53 Nm @ 102 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms $\leq$ time $\leq$ 114 ms	102 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D141013

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.0	Pass
Laboratory Relative Humidity		%	10 to 70	19	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.12	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.6	Pass
	20 ms	m/s	3.1 to 3.9	3.5	Pass
	30 ms	m/s	4.6 to 5.6	5.1	Pass
D Plane Rotation	Max	deg	99 to 114	102	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-53	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	102	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

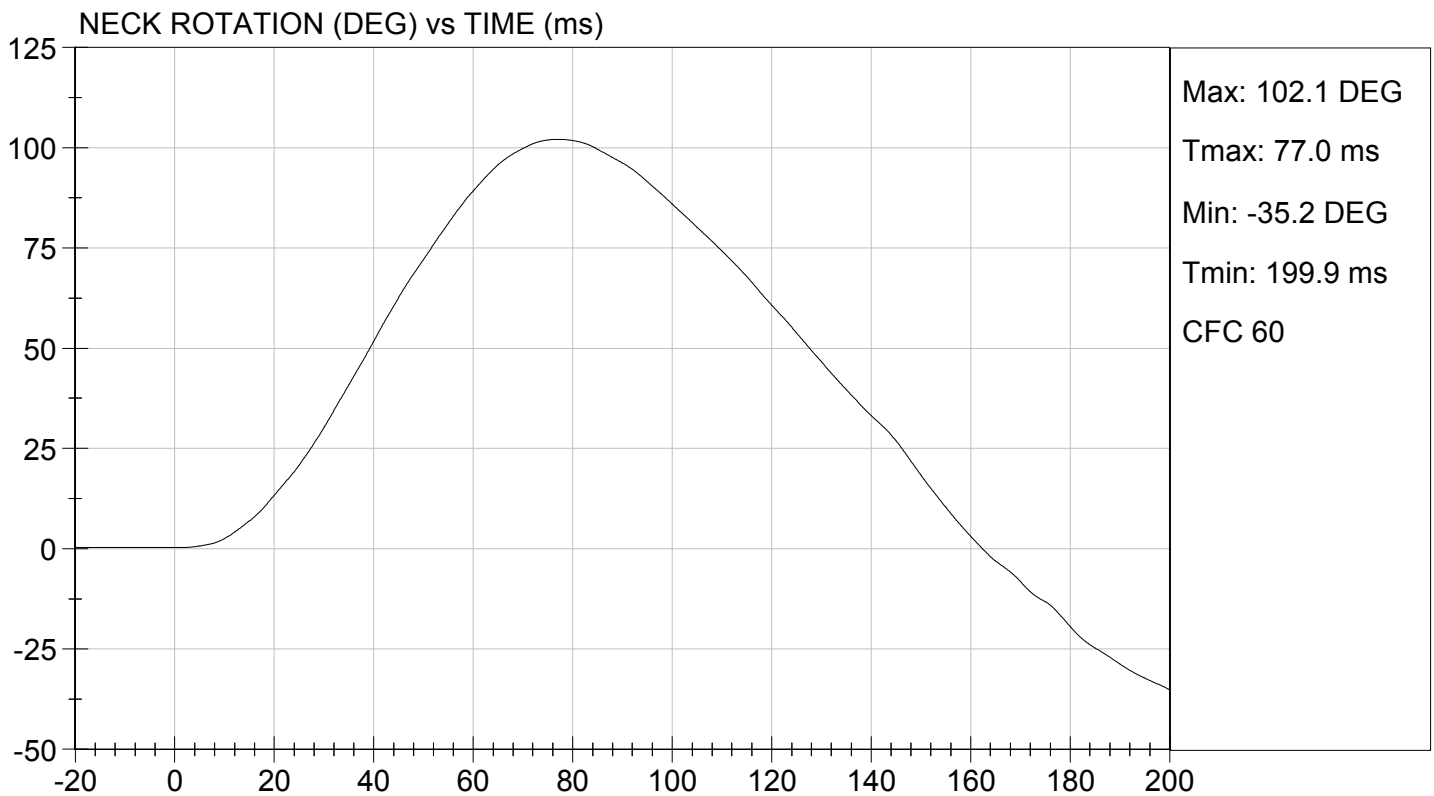
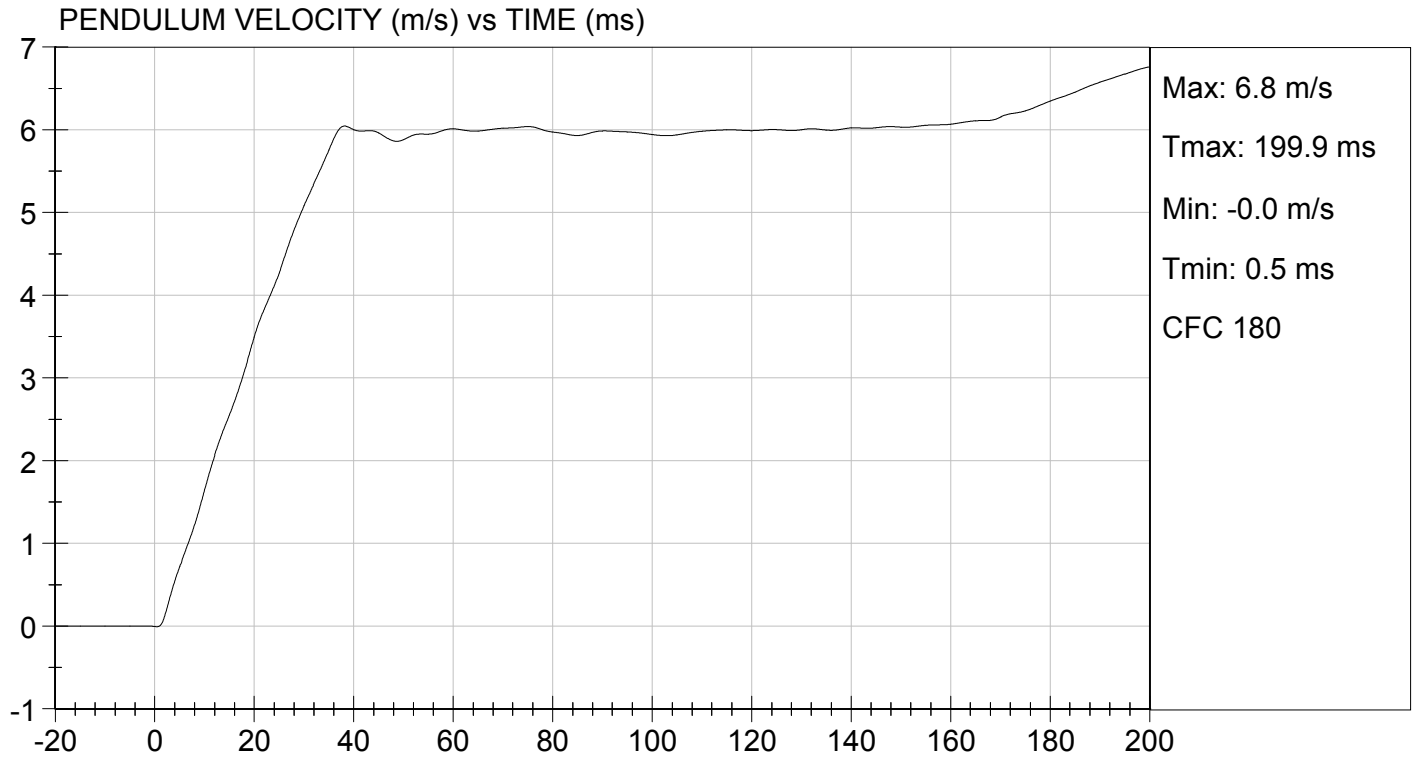
03/18/2014
Test Date

Jeff Leonard
Approved By



TEST DESC: NECK EXTENSION
VELOCITY: 20.08 ft/s, 6.12 m/s

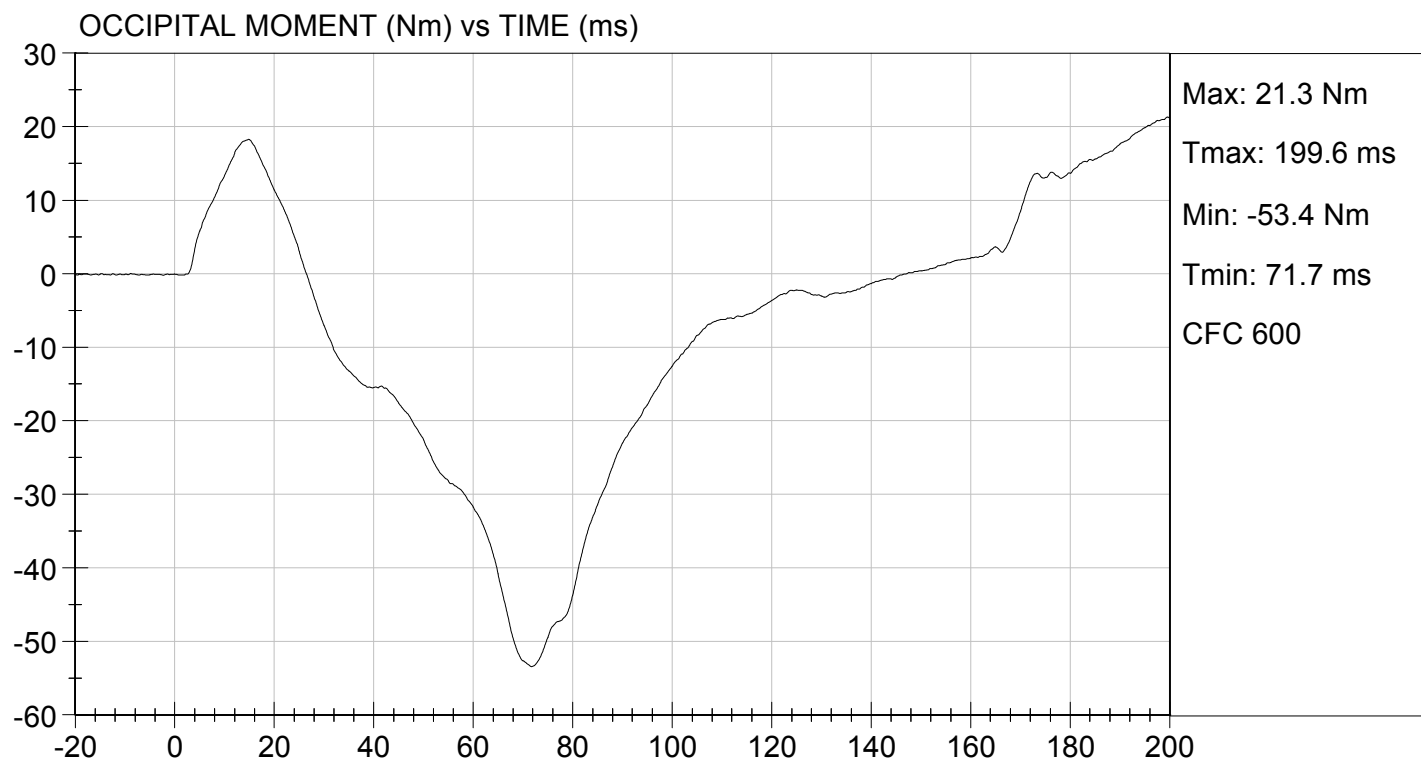
TEST DATE: 03/18/2014
TEST #: D141013





TEST DESC: NECK EXTENSION
VELOCITY: 20.08 ft/s, 6.12 m/s

TEST DATE: 03/18/2014
TEST #: D141013



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: 507

Test Date: 03/17/2014

Technician: David Schoedel

 Pre test calibration
X Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- X 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 X N/A, ONLY one thorax impact test performed
- X 2. The test fixture conforms to the specifications in Figure 11B.
- X 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- X 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>20.7°C</u>
Record the minimum temperature:	<u>20.6°C</u>
Record the maximum humidity:	<u>16%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

X - No Damage
 - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

 - The following repairs or replacement was performed. Record:

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

X 16. Complete the following table:

Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	52 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4190 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4247 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	70%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

 X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

David Schoedel
Signature

03/17/2014
Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D141014

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.7	Pass
Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	52	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4190	Pass
Internal Hysteresis	%	69 to 85	70	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4247	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

03/17/2014

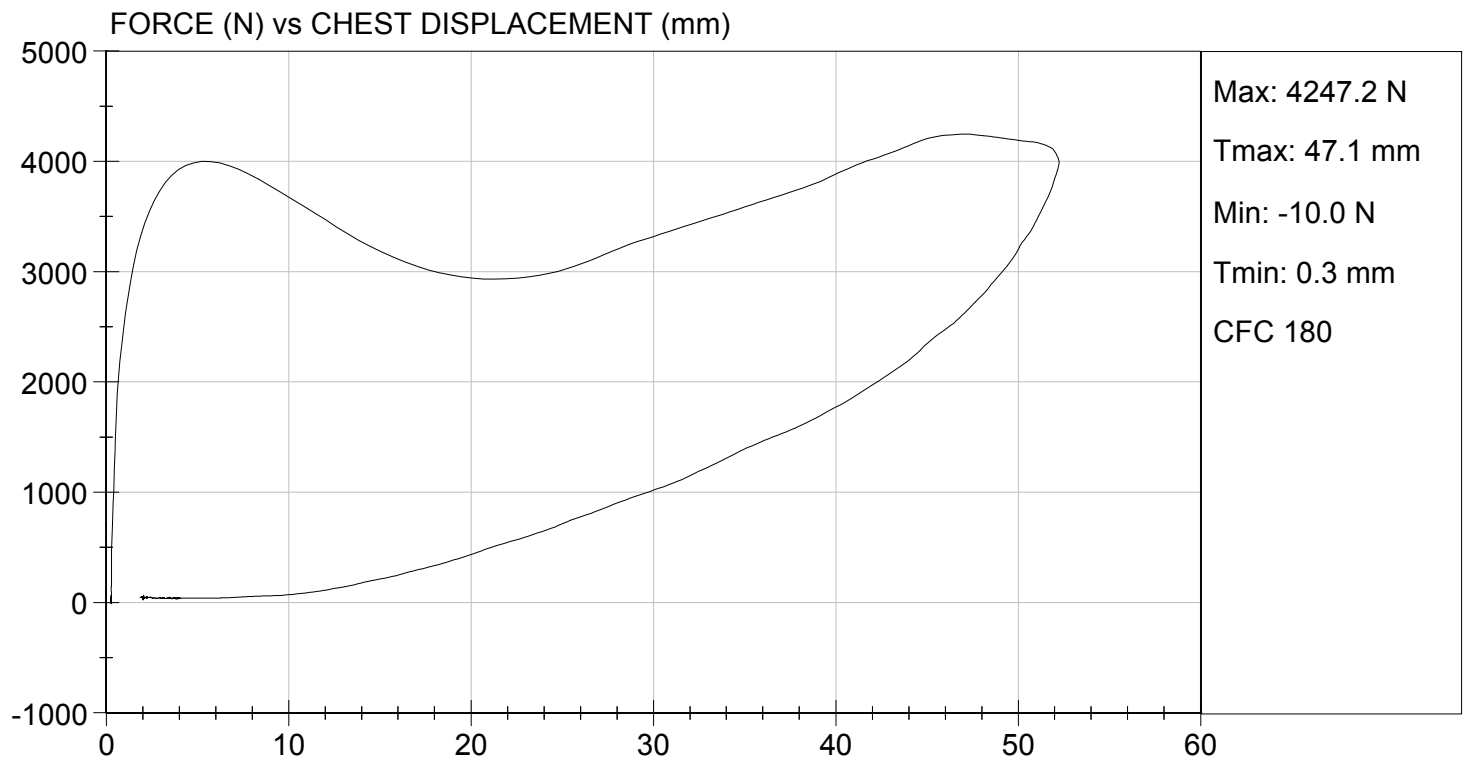
Test Date

Jeff Levan-Marsh
Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 03/17/2014
TEST #: D141014



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: 507

Test Date: 03/17/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 X N/A, ONLY one torso flexion test performed
- X 2. The test fixture conforms to the specifications in Figure 13B.
- X 3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 X Without legs below femurs.
- X 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>20.7°C</u> |
| Record the minimum temperature: | <u>20.6°C</u> |
| Record the maximum humidity: | <u>16%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
- X 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
- X 7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
- X 8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
 Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:
 Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	19 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.8 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	371 N
Final ref. plane angle	Initial ref. plane angle ± 8°	23 deg

David Schoedel
 Signature

03/17/2014
 Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D141017

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	16	Pass
Initial Angle	deg	0 to 20	19	Pass
Return Angle	deg	+/- 8	23	Pass
Force at 45 deg	N	320 to 390	371	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.8	Pass
Overall Result				Pass

David Schoedel
Laboratory Technician

03/17/2014

Test Date

Jeff Leonard
Approved By

DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 507

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>19%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.13 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3783 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION

**LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 507

Test I.D: D141016

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.0	Pass
Laboratory Relative Humidity	%	10 to 70	19	Pass
Probe Speed	m/s	2.07 to 2.13	2.13	Pass
Maximum Force	N	3450 to 4060	3783	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

03/18/2014

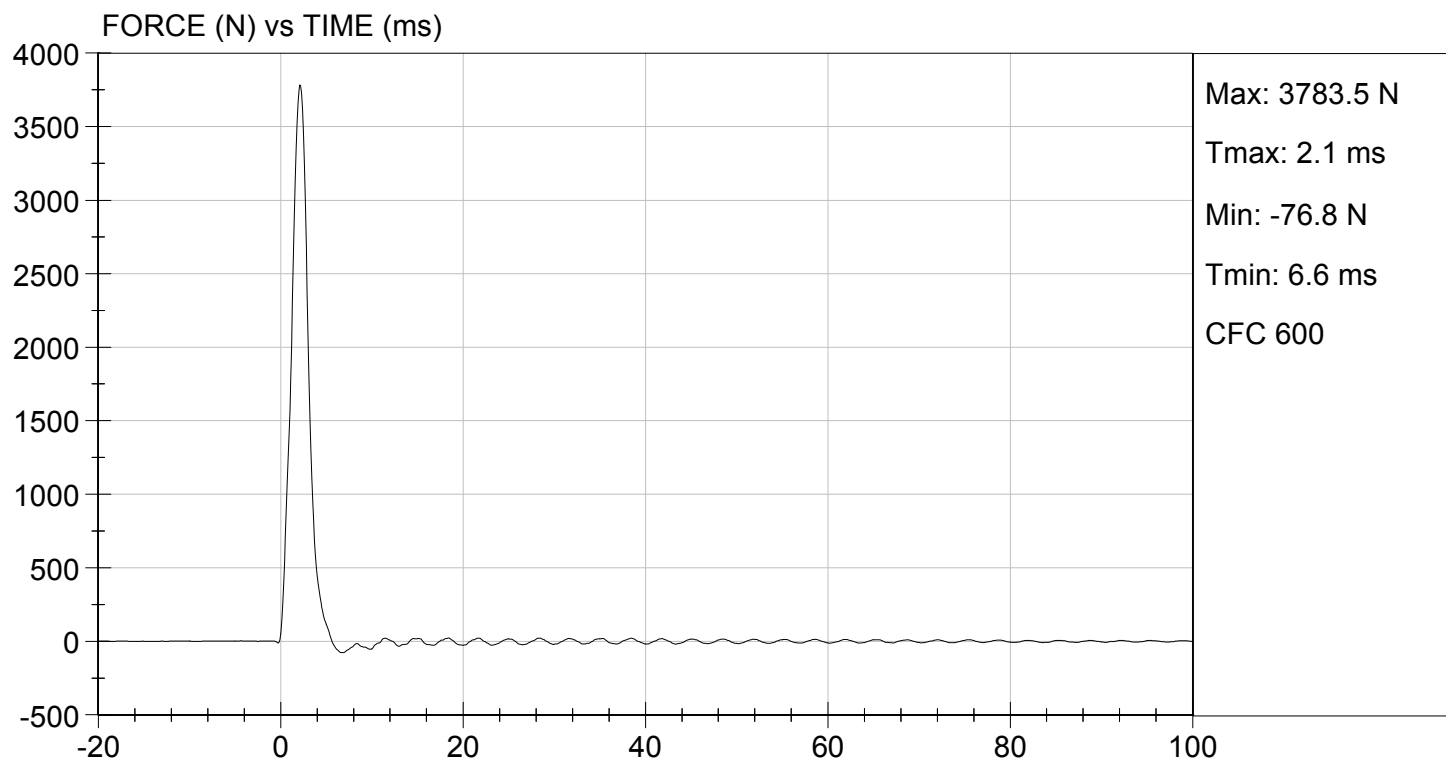
Test Date

Jeff Leonard
Approved By



TEST DESC: LEFT KNEE
VELOCITY: 7.00 ft/s, 2.13 m/s

TEST DATE: 03/18/2014
TEST #: D141016



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 507

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
X Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>19%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.12 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3646 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION

RIGHT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 507

Test I.D: D141015

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.0	Pass
Laboratory Relative Humidity	%	10 to 70	19	Pass
Probe Speed	m/s	2.07 to 2.13	2.12	Pass
Maximum Force	N	3450 to 4060	3646	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

03/18/2014

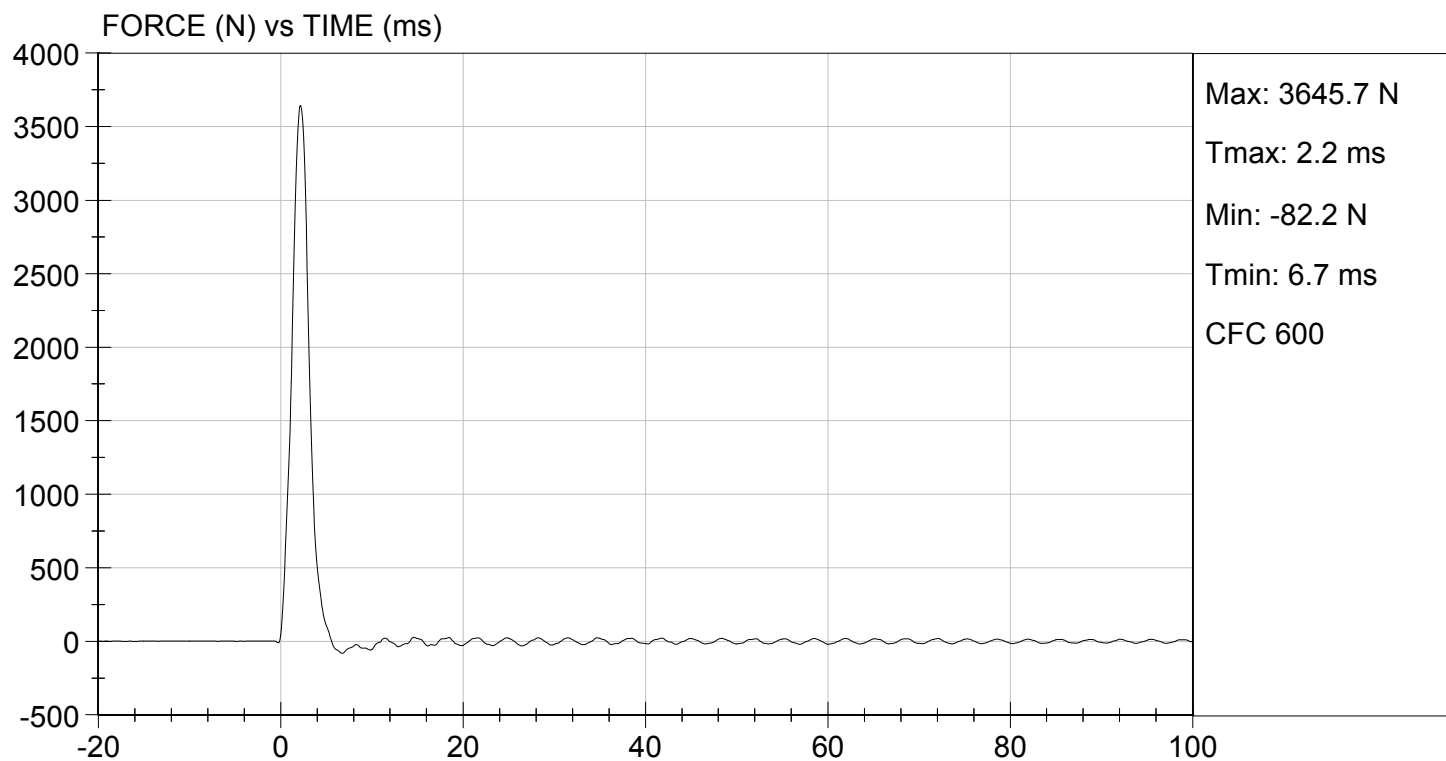
Test Date

Jeff Leonard
Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 6.97 ft/s, 2.12 m/s

TEST DATE: 03/18/2014
TEST #: D141015



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P74580	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P74581	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P74583	02/18/2014	08/18/2014
NECK TRANSDUCER	Denton	1716	1561	03/06/2014	09/06/2014
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P74584	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P74586	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P74587	02/18/2014	08/18/2014
CHEST POTENTIOMETER	Servo	14CBI-2897	507	02/18/2014	08/18/2014
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121	8806	10/16/2013	4/16/2014
(2) LEFT FEMUR	Denton	2121	8807	10/16/2013	4/16/2014
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH467	2/20/2014	08/20/2014
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P82319	11/01/2013	05/01/2014
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P77579	01/10/2014	07/10/2014
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/13/2014	08/13/2014
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	29	02/13/2014	08/13/2014

LABORATORY TECHNICIAN: _____

Jessica Hall

DATA SHEET B1
DUMMY DAMAGE CHECKLIST

Dummy Serial Number: 507

Test Date: 03/17/2014

Technician: Jessica Gall

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:

Jessica Hall
Signature

03/18/2014
Date

Describe the repair or replacement of parts:

Checked by:

Jeff Leonard
Signature

03/18/2014
Date

EXTERNAL DIMENSIONS

HYBRID III 5 th SN #511, PART 572, SUBPART O EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	774.7-800.1	782.1
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	431.8-457.2	455.8
C	H-POINT HEIGHT	Reference	81.3-86.3	85.2
D	H-POINT LOCATION FROM BACKLINE	Reference	144.8-149.8	145.3
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	68.6-83.8	75.7
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	119.4-134.6	130.9
G	BACK OF ELBOW TO WRIST PIVOT	Back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	243.9-259.1	250.5
H	HEAD BACK TO BACKLINE	Back of skull cap skin to seat rear vertical surface (Reference)	43.2-48.2	45.2
I	SHOULDER TO ELBOW LENGTH	Measure from the highest point on top of the shoulder clevis to the lowest part of the flesh on the elbow in line with the elbow pivot bolt.	276.8-297.2	282.7
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	182.8-203.2	196.3
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	520.7-546.1	540.1
L	POPLITEAL HEIGHT	Seat surface to the plane of the horizontal plane of the bottom of the feet.	355.6-376.0	358.1
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	393.7-419.1	406.3
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	414.0-439.4	434.4

HYBRID III 5 th SN #511, PART 572, SUBPART O EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITHOUT JACKET	Measured 304.8 ± 5.1 mm above seat surface	175.3-190.5	186.4
P	FOOT LENGTH	Tip of toe to rear of heel	218.5-233.7	222.3
Q	STANDING HEIGHT	(THEORETICAL)	1501.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	457.2-482.6	476.3
S	HEAD BREADTH	The widest part of the head	137.1-147.3	142.9
T	HEAD DEPTH	Back of the head to the forehead	177.8-188.0	179.5
U	HIP BREADTH	The widest part of the hip	299.7-314.9	299.9
V	SHOULDER BREADTH	Outside edges of right and left shoulder clevises	350.5-365.7	361.2
W	FOOT BREADTH	The widest part of the foot	78.8-94.0	83.7
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "T"	528.3-548.7	539.4
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 345.4 ± 12.7 mm above seat surface	850.9-881.3	851.9
Z	WAIST CIRCUMFERENCE	Measured 165.1 ± 5.1 mm above seat surface	759.5-789.9	762.4
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	332.7-358.1	340.0
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	160.1-170.2	165.0

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

- X 1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 X N/A, ONLY one head drop performed
- X 2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
- X 3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
- X 4. Accelerometers and their respective mounts are smooth and clean.
- X 5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
- X 6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
- X 7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))

Record the right side distance: 501 mm

Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))

Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))

Record thickness: 50.9 mm

Record width: 604 mm

Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches ± 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	260 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-12.6 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

David Schoedel

Signature

02/19/2014

Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 511

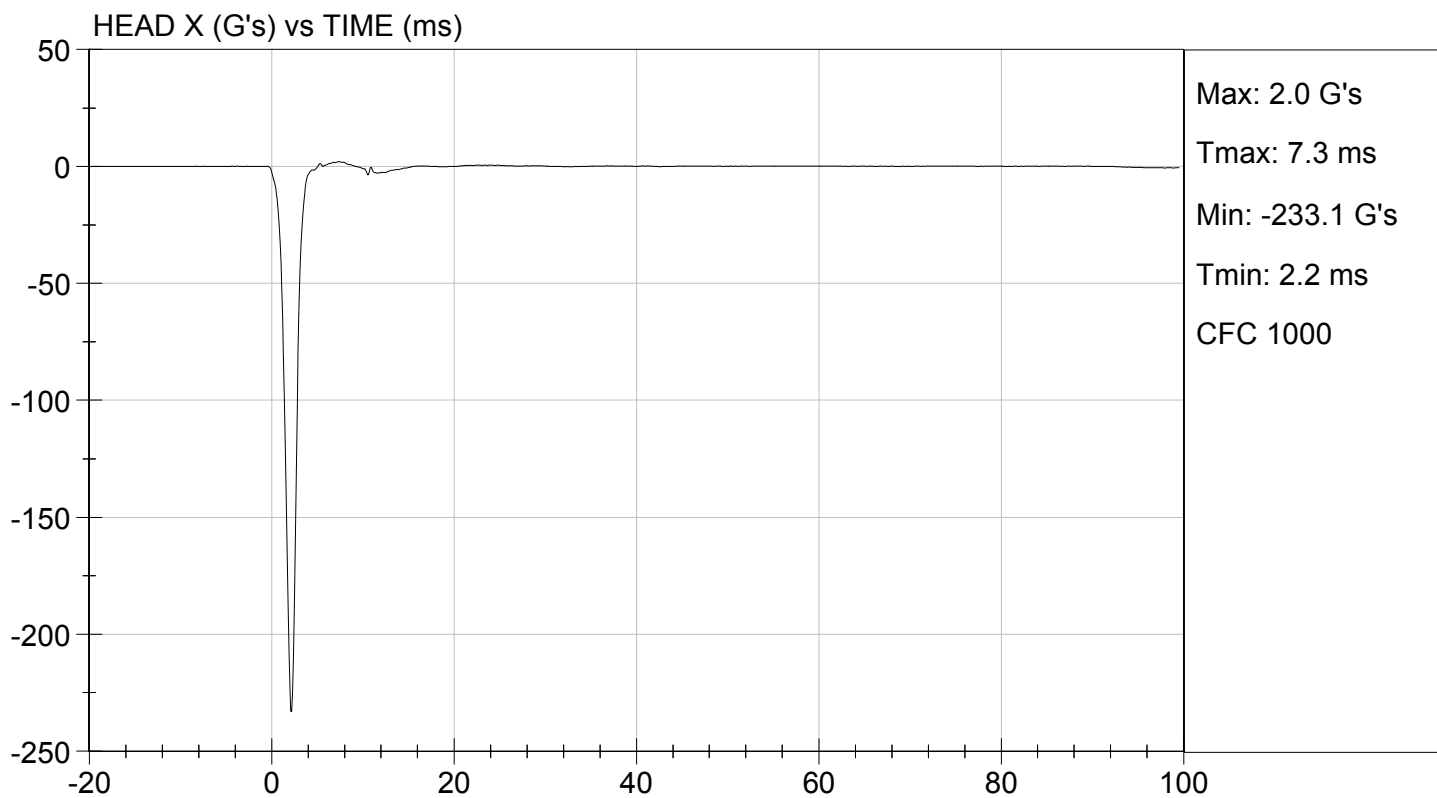
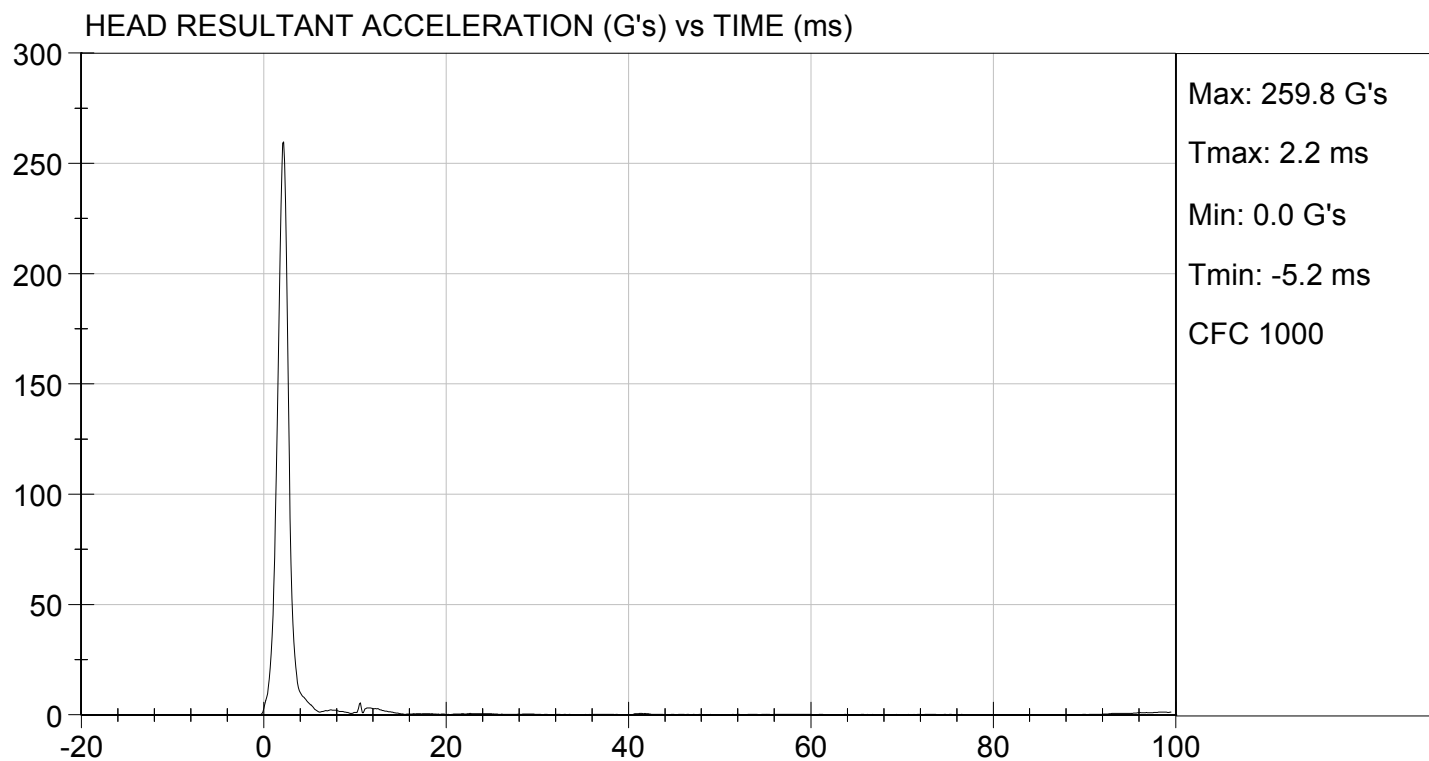
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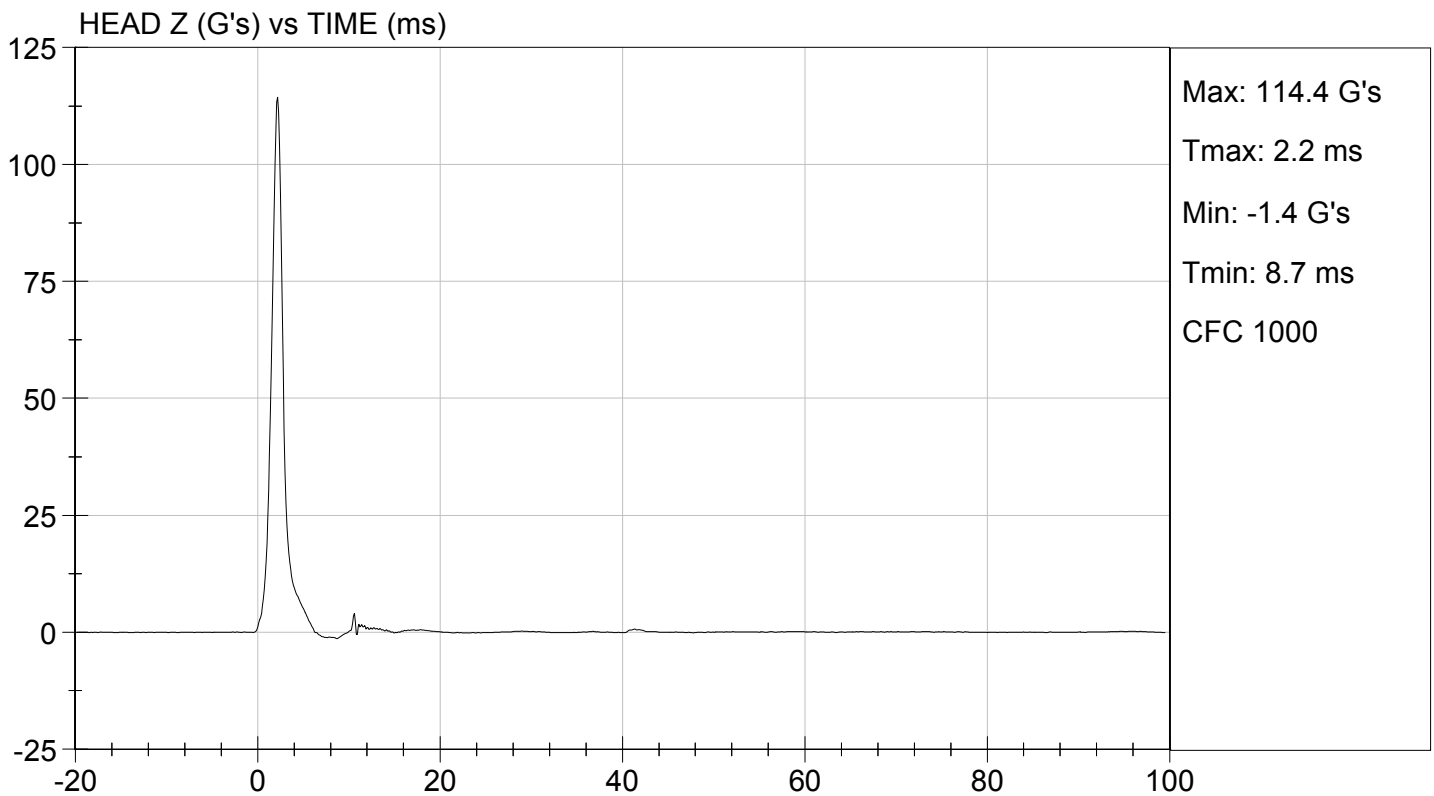
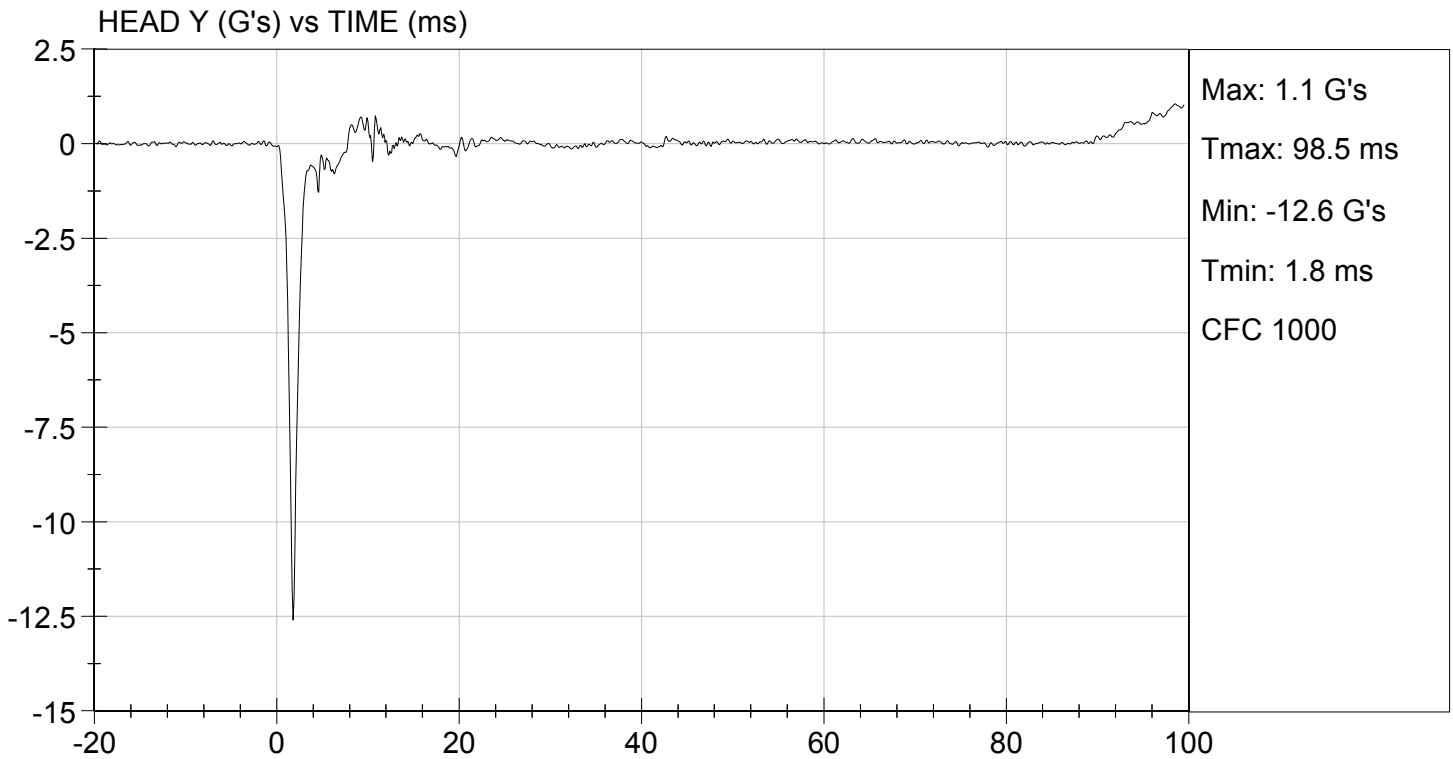
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Peak Resultant Acceleration	G's	250 to 300	260	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-12.6	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/19/2014
Test Date

Jeff Leonard
Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s $\leq$ speed $\leq$ 7.13 m/s	7.13 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.3 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	5.9 m/s
Plane D Rotation		Peak moment* 69 Nm $\leq$ moment $\leq$ 83 Nm during the following rotation range 77° $\leq$ angle $\leq$ 91°	78 Nm @ 83 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms $\leq$ time $\leq$ 100 ms	85 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D14622

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity		%	10 to 70	15	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.13	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.3	Pass
	30 ms	m/s	5.8 to 7.0	5.9	Pass
D Plane Rotation	Max	deg	77 to 91	83	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	78	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	85	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

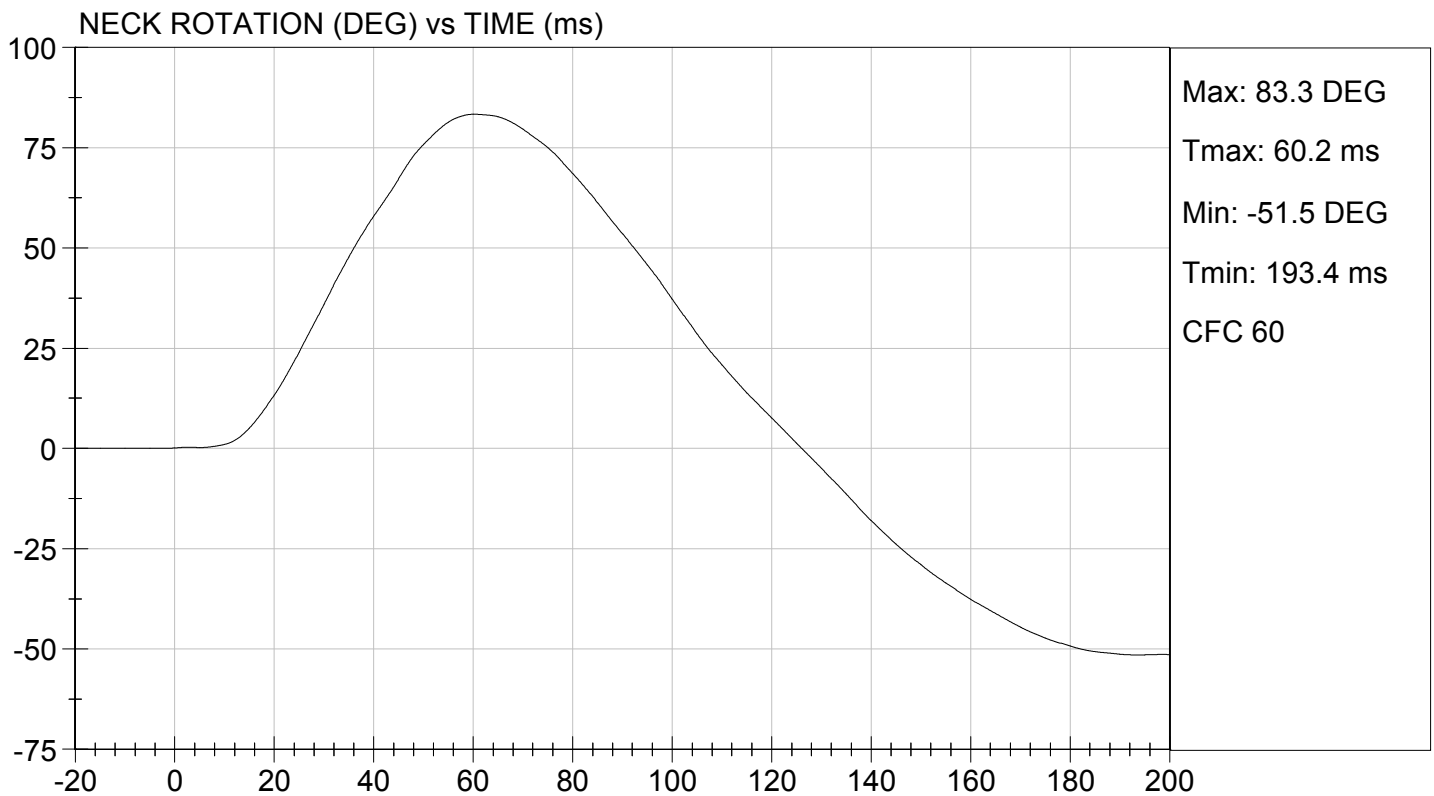
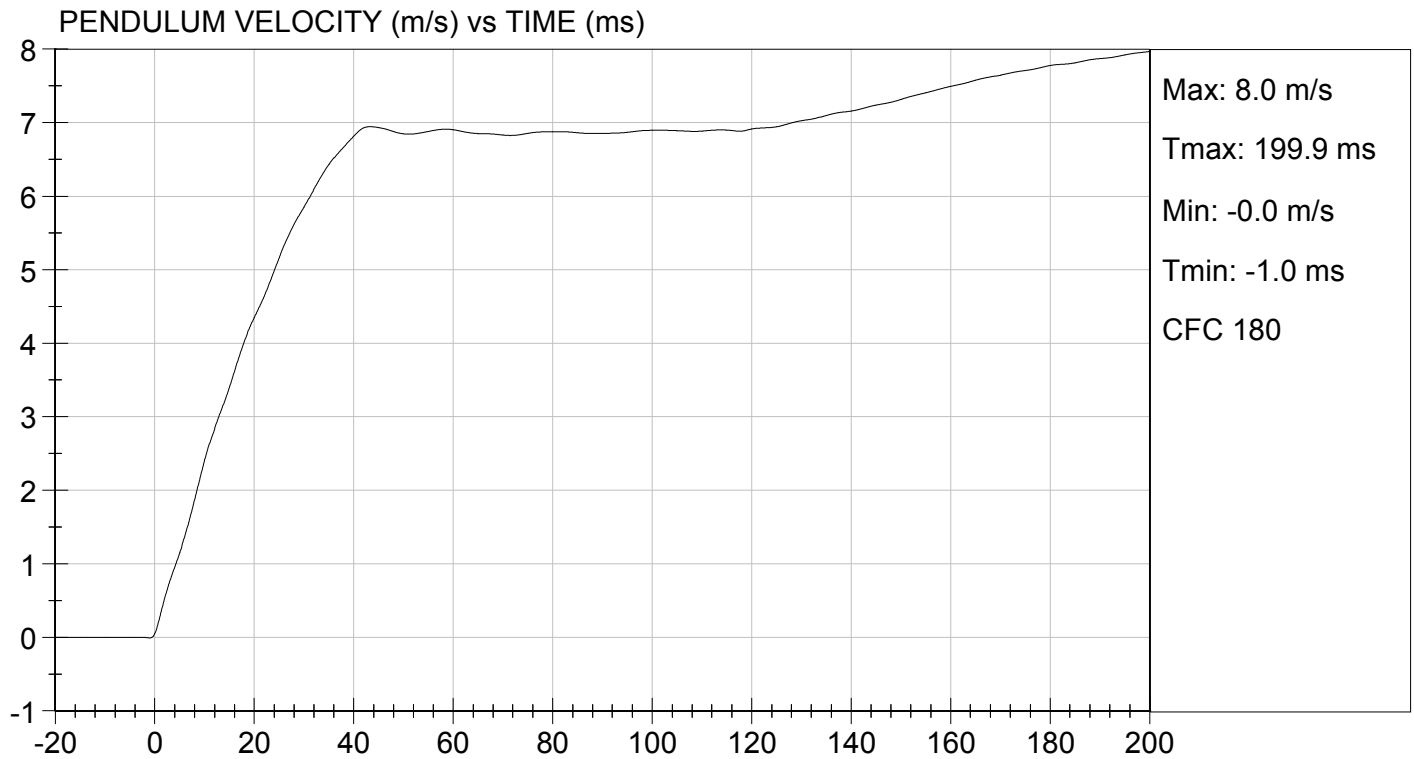
02/19/2014
Test Date

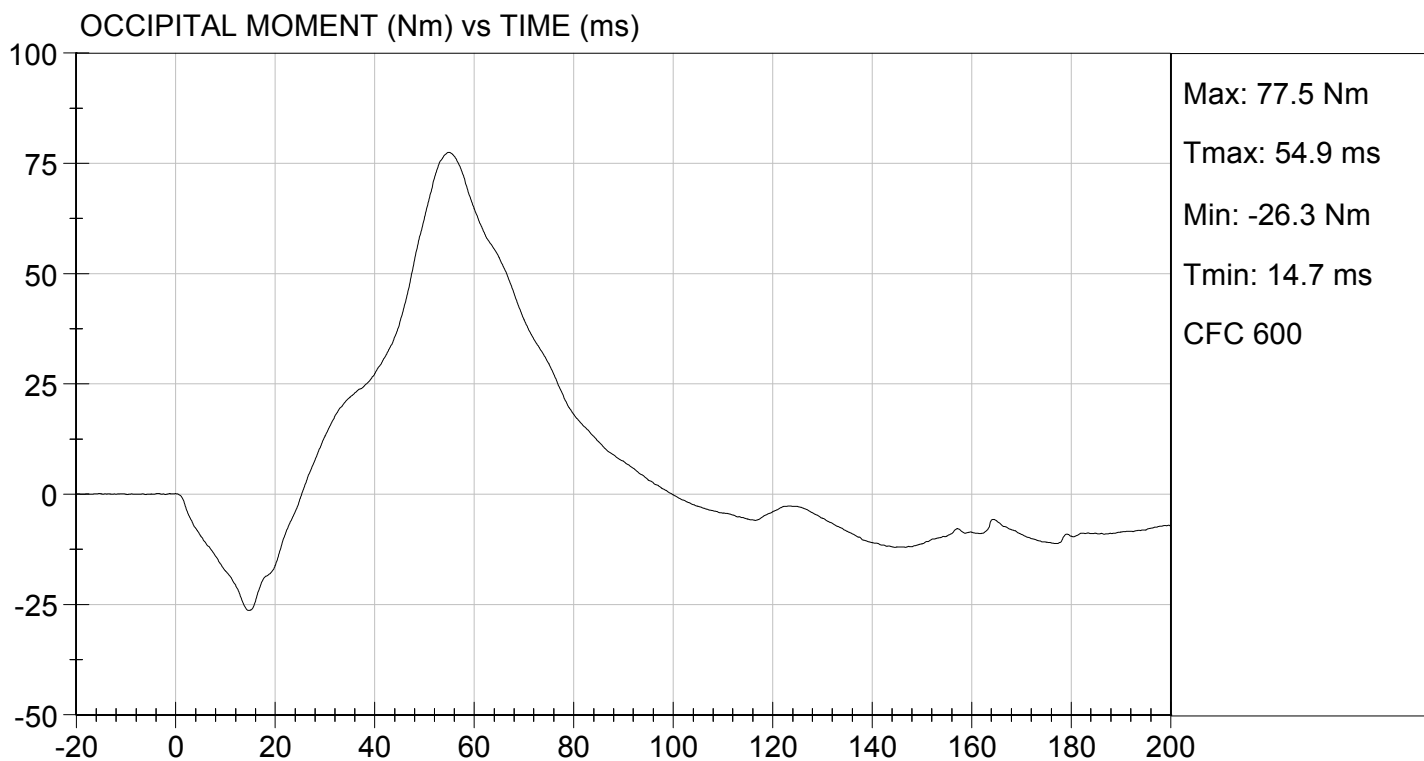
Jeff Leonard
Approved By



TEST DESC: NECK FLEXION
VELOCITY: 23.40 ft/s, 7.13 m/s

TEST DATE: 02/19/2014
TEST #: D14622





DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

- X 1. It has been at least 30 minutes since the last extension test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s $\leq$ speed $\leq$ 6.19 m/s	6.19 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.9 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.8 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.4 m/s
Plane D Rotation		Peak moment* -65 Nm $\leq$ moment $\leq$ -53 Nm during the following rotation range 99° $\leq$ angle $\leq$ 114°	-58 Nm @ 108 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms $\leq$ time $\leq$ 114 ms	96 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 511

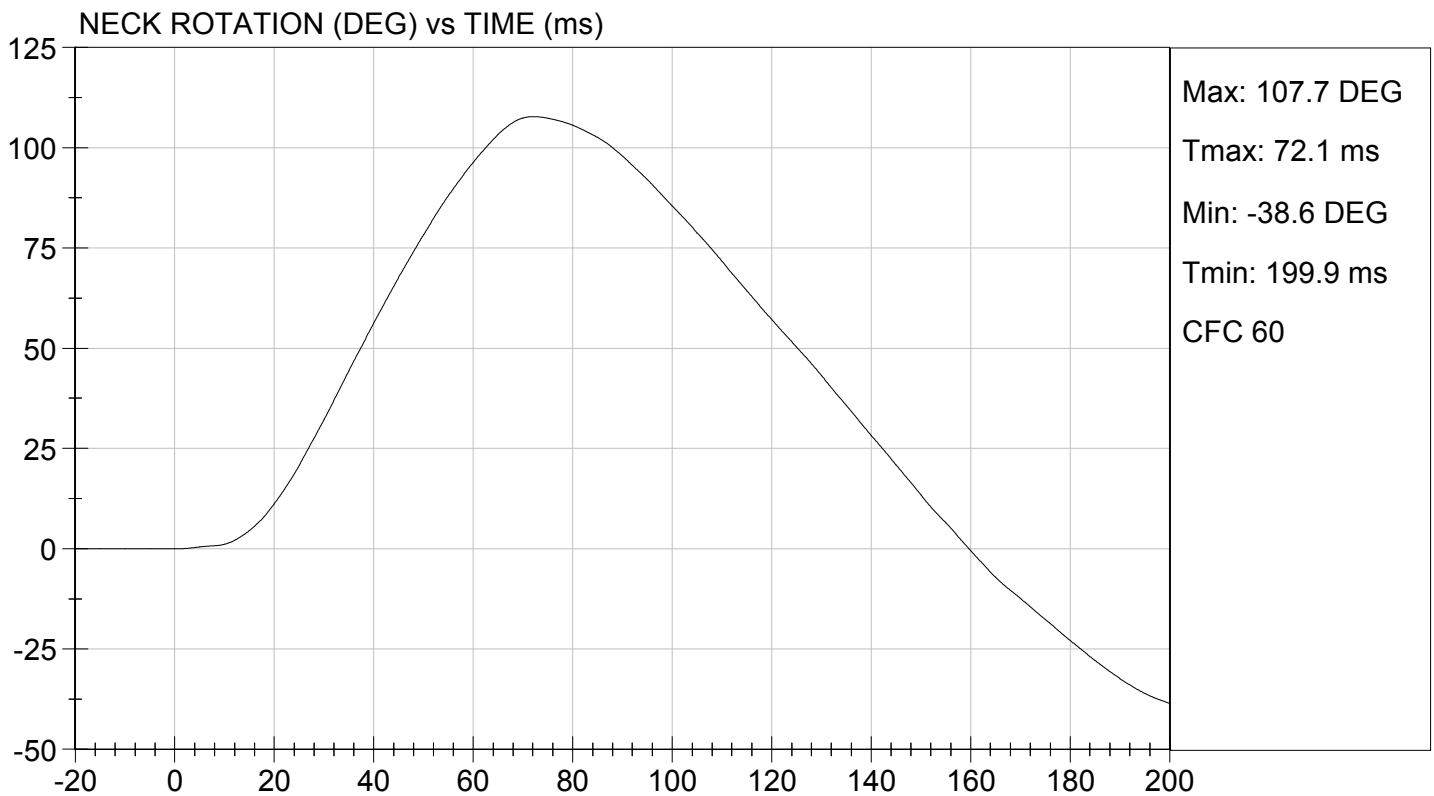
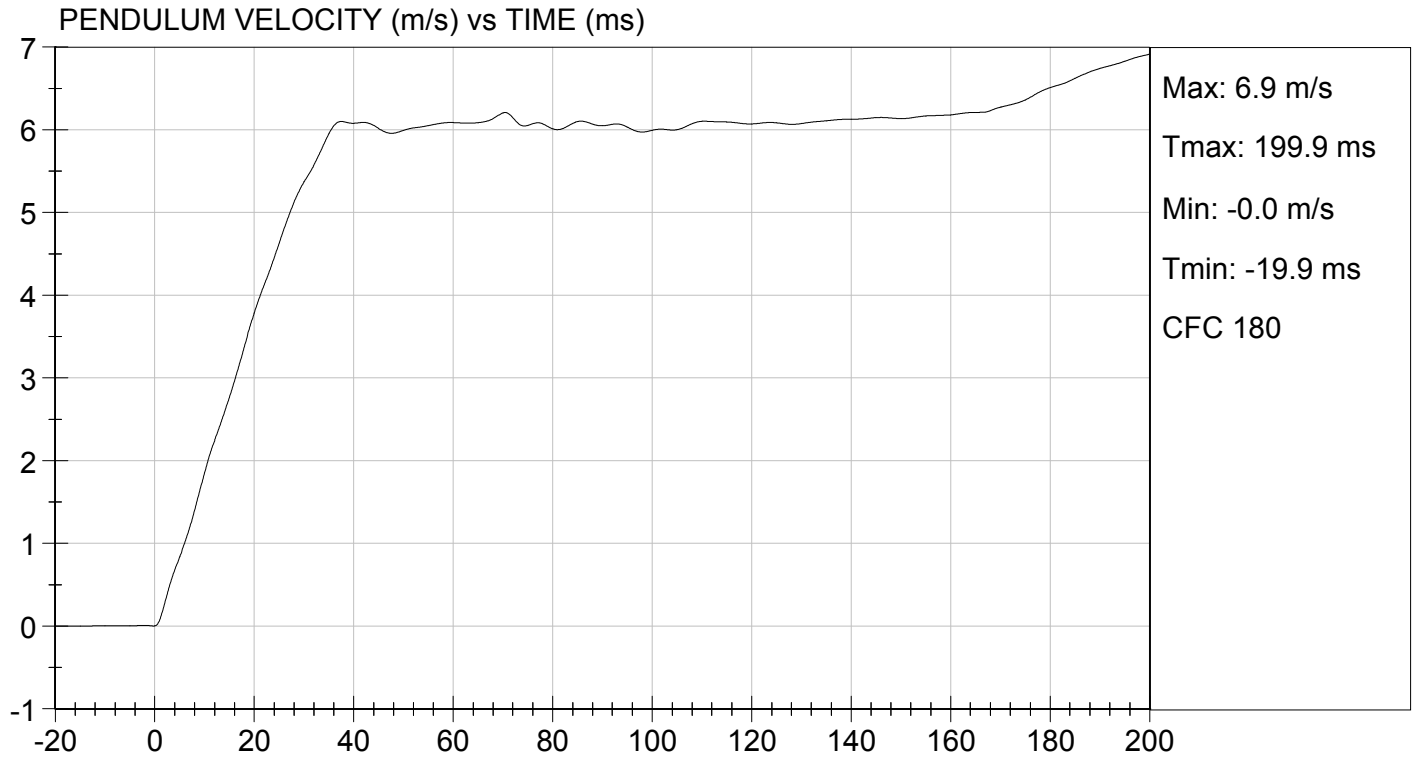
Test I.D: D14623

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity		%	10 to 70	15	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.19	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.9	Pass
	20 ms	m/s	3.1 to 3.9	3.8	Pass
	30 ms	m/s	4.6 to 5.6	5.4	Pass
D Plane Rotation	Max	deg	99 to 114	108	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-58	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	96	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

02/19/2014
Test Date

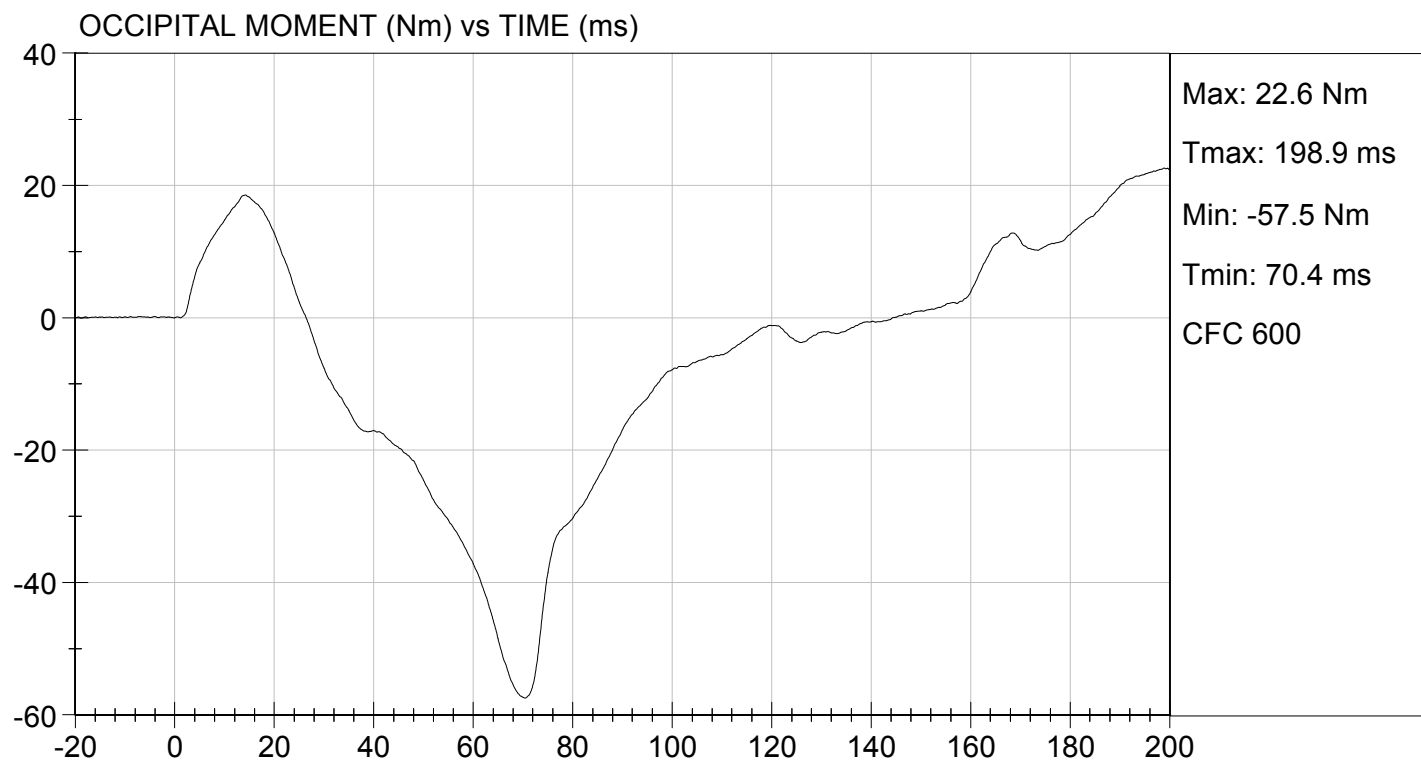
Jeff Leonard
Approved By





TEST DESC: NECK EXTENSION
VELOCITY: 20.30 ft/s, 6.19 m/s

TEST DATE: 02/19/2014
TEST #: D14623



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
☒ N/A, ONLY one thorax impact test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 11B.
- ☒ 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- ☒ 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

- ☒ 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

☒ - No Damage
☐ - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

☐ - The following repairs or replacement was performed. Record:

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	53 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4211 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4226 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	71%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D14624

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	22.0	Pass
Relative Humidity	%	10 to 70	26	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	53	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4211	Pass
Internal Hysteresis	%	69 to 85	71	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4226	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/19/2014

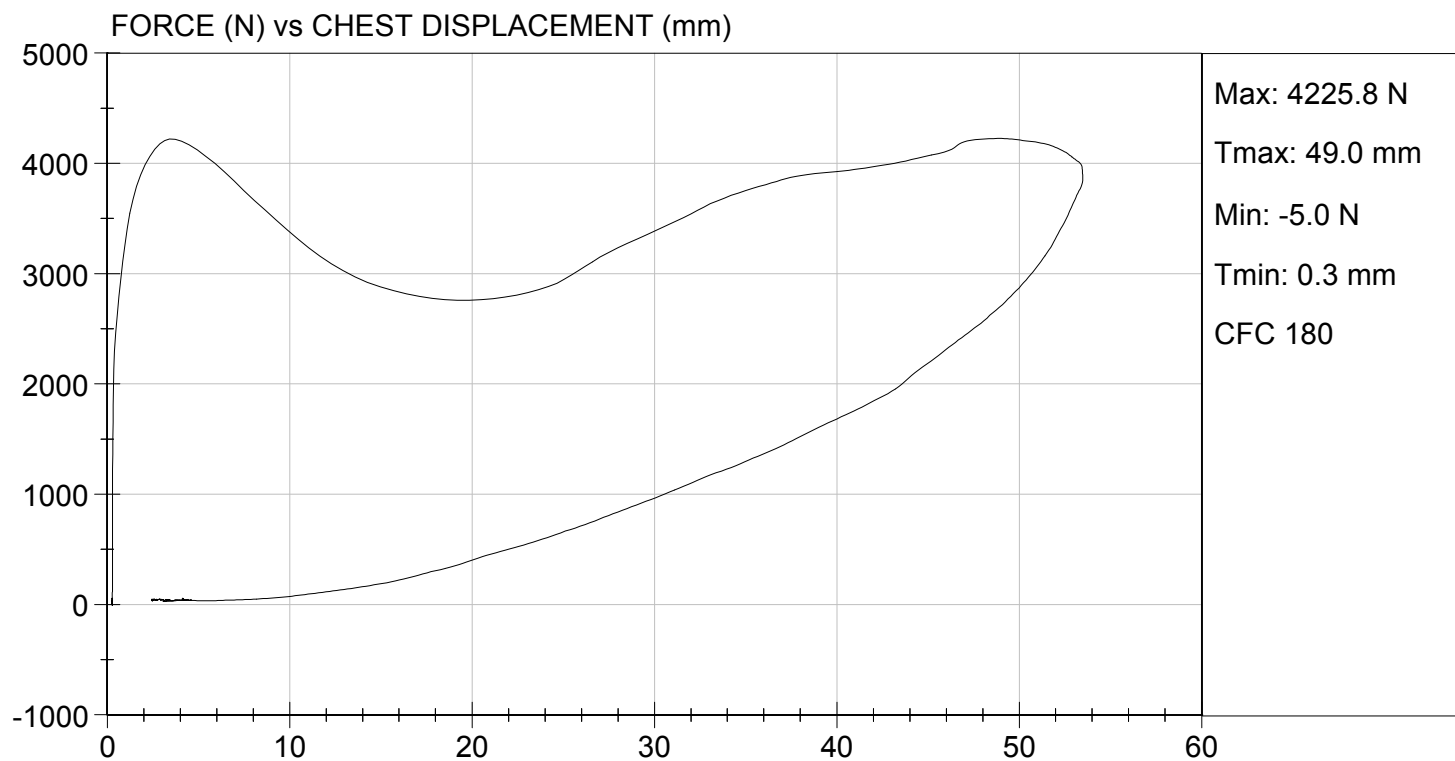
Test Date

Jeff Leonard
Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 02/19/2014
TEST #: D14624



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
☒ N/A, ONLY one torso flexion test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 13B.
- ☒ 3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
☐ With legs below femurs.
☒ Without legs below femurs.
- ☒ 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>26%</u> |
| Record the minimum humidity: | <u>15%</u> |
- ☒ 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
- ☒ 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
- ☒ 7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
- ☒ 8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
 Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:
 Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	19 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.7 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	339 N
Final ref. plane angle	Initial ref. plane angle ± 8°	24 deg

David Schoedel
 Signature

02/19/2014
 Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D14627

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Initial Angle	deg	0 to 20	19	Pass
Return Angle	deg	+/- 8	24	Pass
Force at 45 deg	N	320 to 390	339	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.7	Pass
Overall Result				Pass

David Schoedel
Laboratory Technician

02/19/2014

Test Date

Jeff Leonard
Approved By

DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.13 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3694 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION

**LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 511

Test I.D: D14626

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	2.07 to 2.13	2.13	Pass
Maximum Force	N	3450 to 4060	3694	Pass
Overall Test Results				Pass

David Schoedel

Laboratory Technician

02/19/2014

Test Date

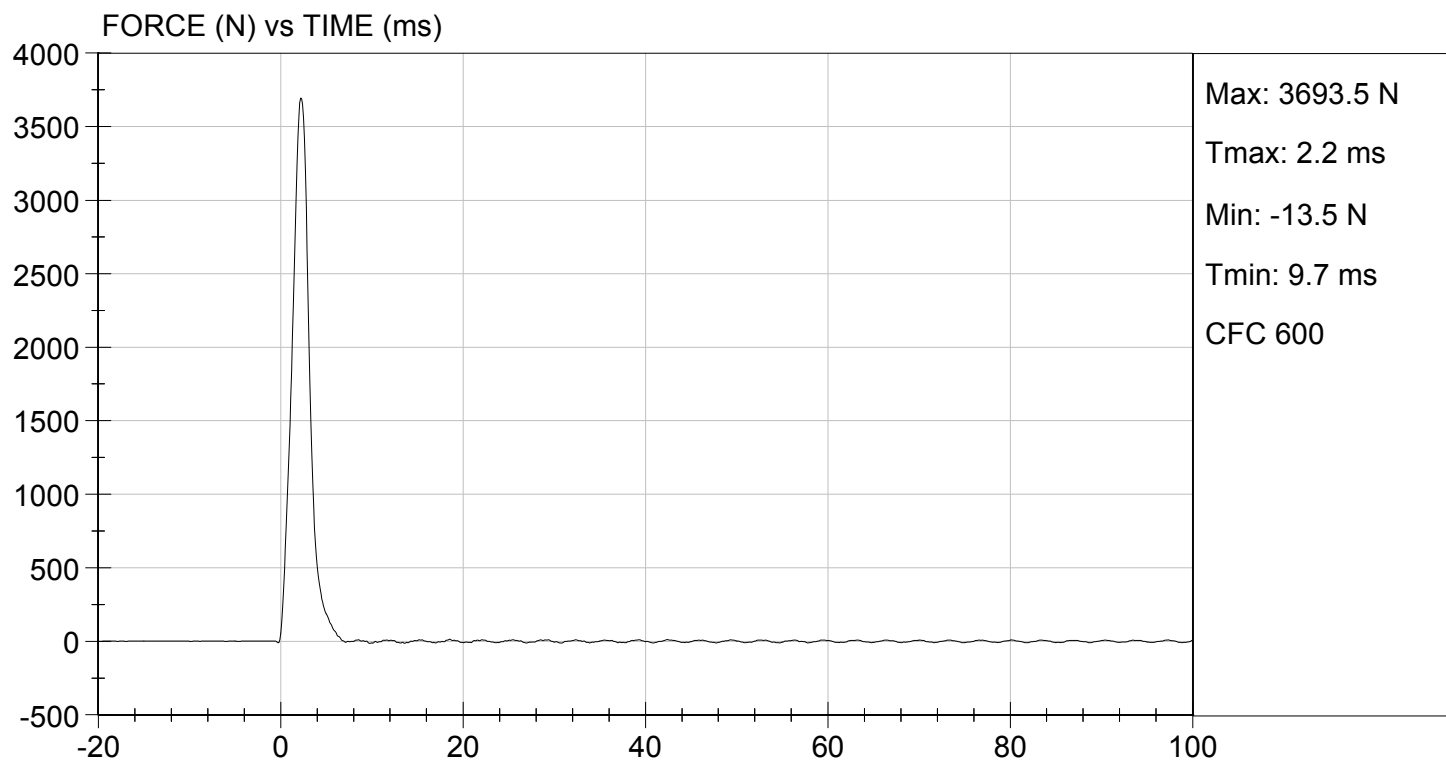
Jeff Leonard

Approved By



TEST DESC: LEFT KNEE
VELOCITY: 7.00 ft/s, 2.13 m/s

TEST DATE: 02/19/2014
TEST #: D14626



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 511

Test Date: 02/19/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
☒ N/A, ONLY one knee impact test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 14B.
- ☒ 3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- ☒ 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>26%</u>
Record the minimum humidity:	<u>15%</u>

- ☒ 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- ☒ 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- ☒ 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- ☒ 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- ☒ 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.13 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3925 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/19/2014
Date

MGA RESEARCH CORPORATION

RIGHT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D14625

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	2.07 to 2.13	2.13	Pass
Maximum Force	N	3450 to 4060	3925	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/19/2014

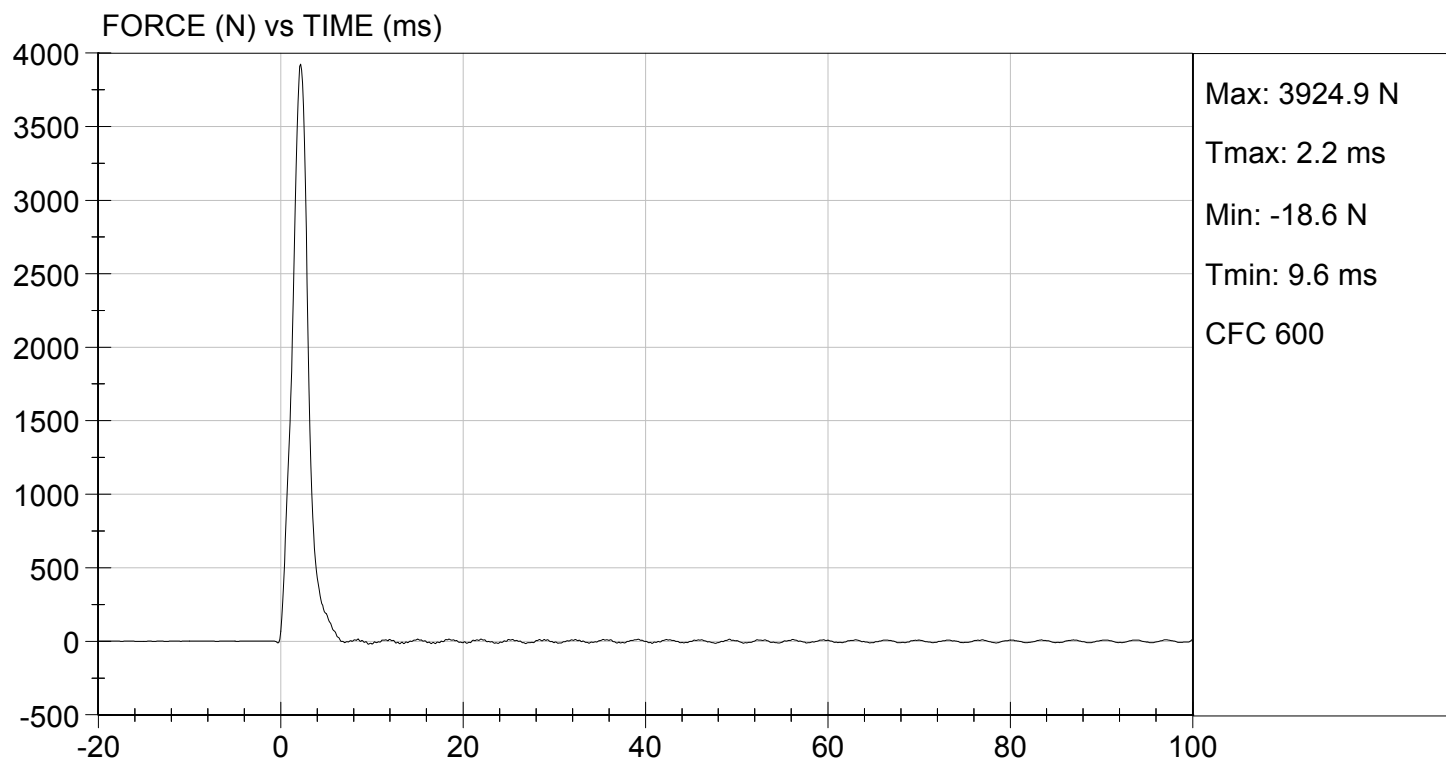
Test Date

Jeff Levan-Marsh
Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 7.00 ft/s, 2.13 m/s

TEST DATE: 02/19/2014
TEST #: D14625



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P74604	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P74605	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P74606	02/18/2014	08/18/2014
NECK TRANSDUCER	Denton	1716	252	03/07/2014	09/07/2014
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P79826	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P79827	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P79828	02/18/2014	08/18/2014
CHEST POTENTIOMETER	Servo	14CBI-2897	511	02/18/2014	08/18/2014
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121	639	12/31/2013	07/01/2014
(2) LEFT FEMUR	Denton	2121	643	12/31/2013	07/01/2014
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AGH70	08/27/2013	02/27/2014
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P82319	11/01/2013	05/01/2014
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P77579	01/10/2014	07/10/2014
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/13/2014	08/13/2014
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	29	02/13/2014	08/13/2014

LABORATORY TECHNICIAN: _____

Jessica Hall

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: 511

Test Date: 03/17/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

- X 1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 X N/A, ONLY one head drop performed
- X 2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
- X 3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
- X 4. Accelerometers and their respective mounts are smooth and clean.
- X 5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
- X 6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
- X 7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>20.7°C</u> |
| Record the minimum temperature: | <u>20.6°C</u> |
| Record the maximum humidity: | <u>16%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- | | |
|------------------------------|------------------|
| Record findings and actions: | <u>No Damage</u> |
|------------------------------|------------------|

- X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))
- X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm
- NOTE:** The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.
- X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm
- X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches
- X 13. The impact surface is rigidly supported. (572.132(c)(4))
- X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm
- X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches ± 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))
- X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	270 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-9.3 g

- X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

David Schoedel
Signature

03/17/2014
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test ID: D141021

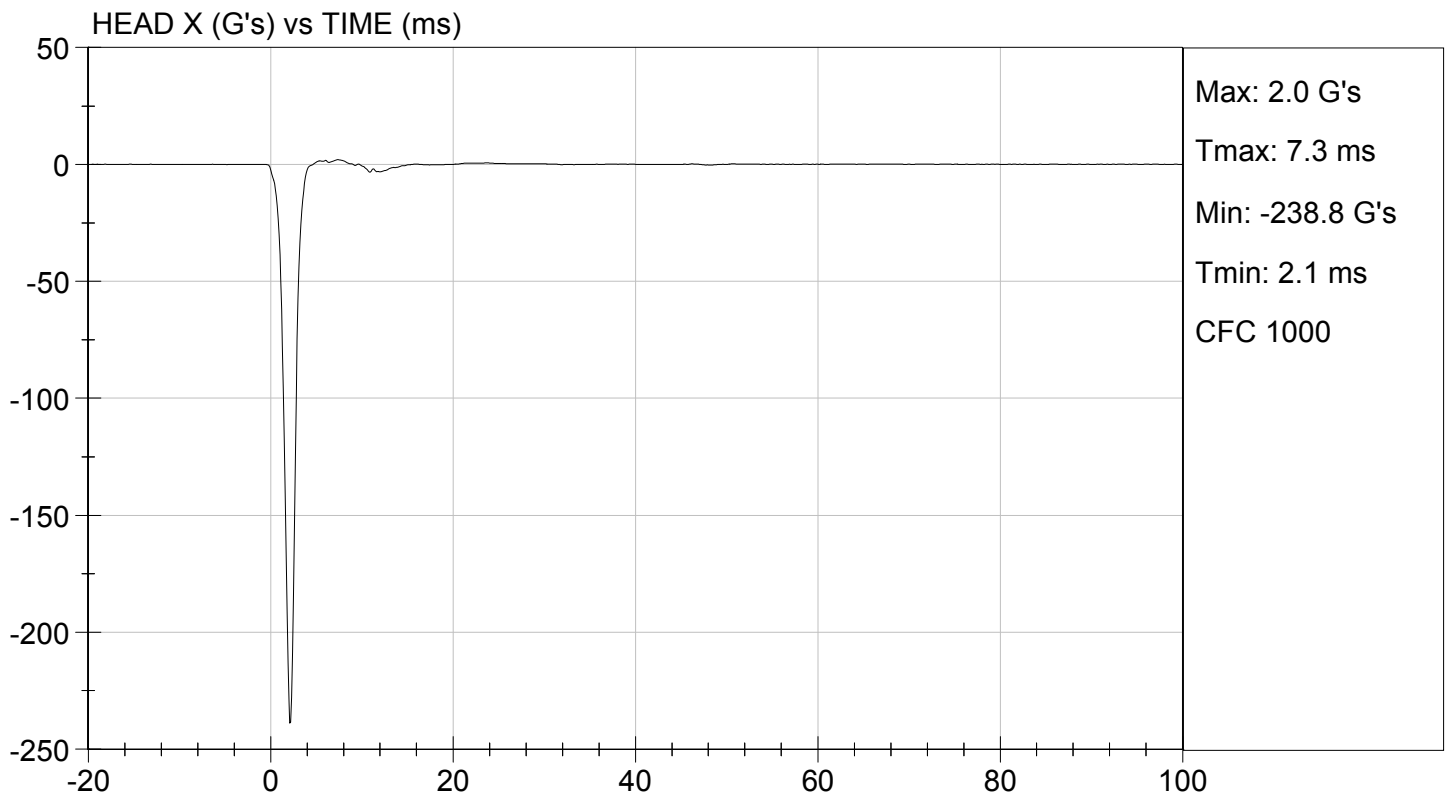
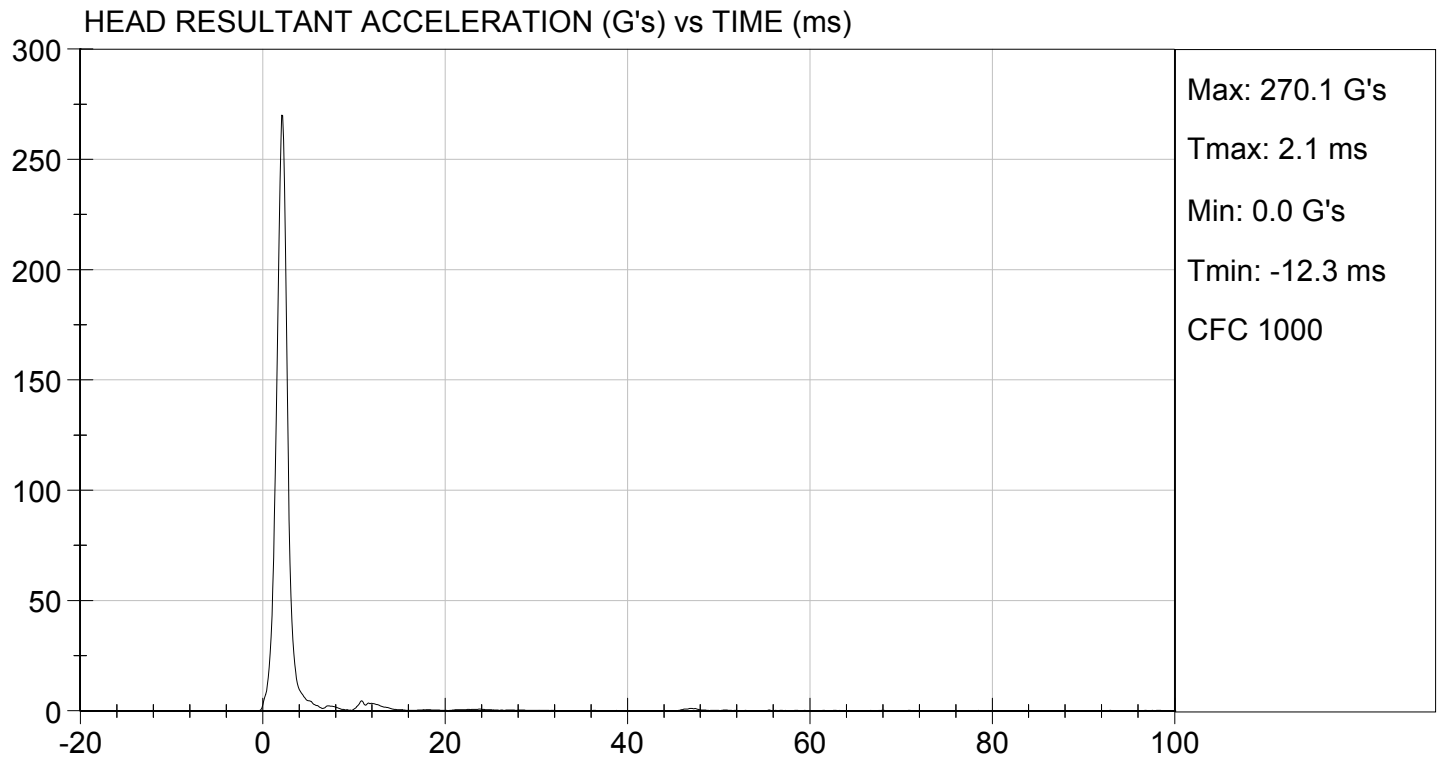
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	16	Pass
Peak Resultant Acceleration	G's	250 to 300	270	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-9.3	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

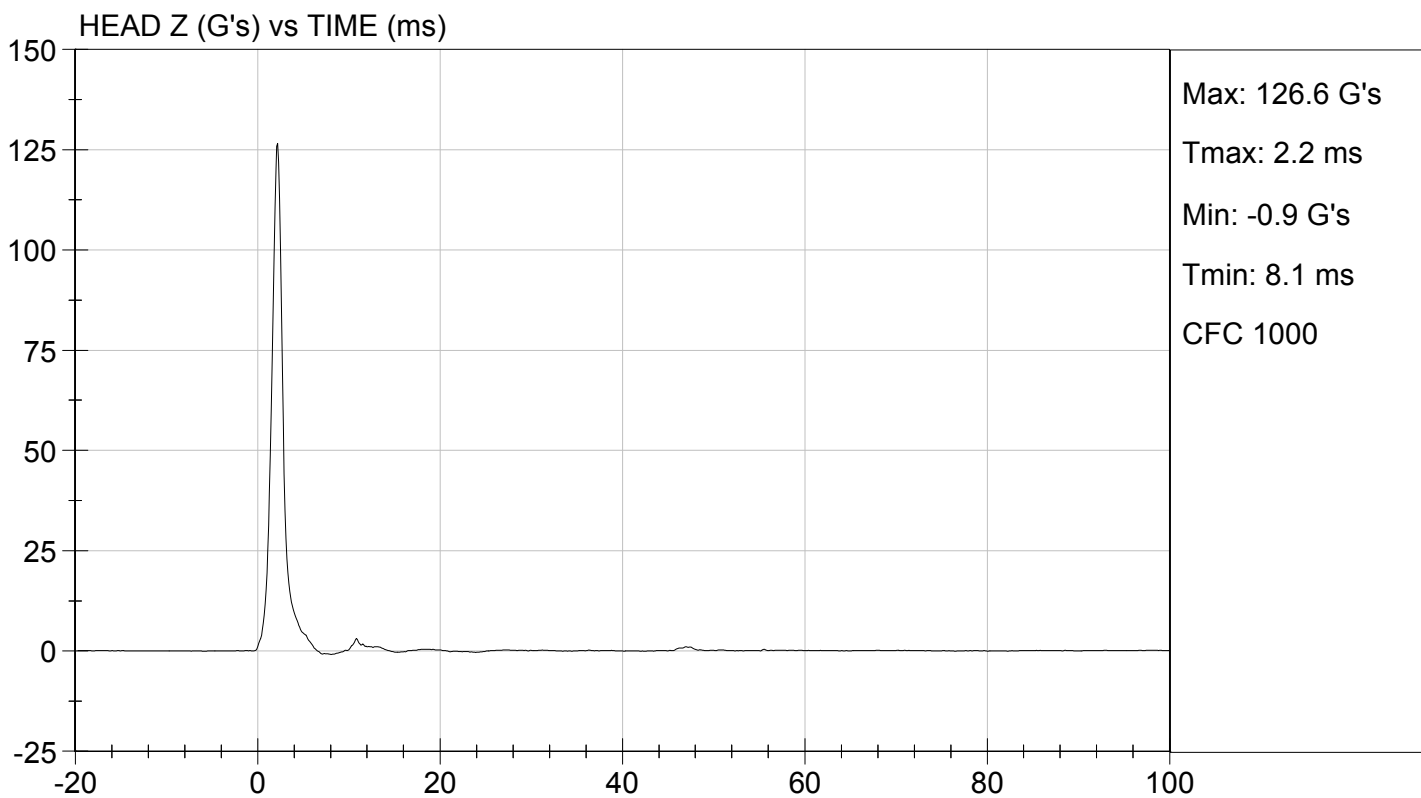
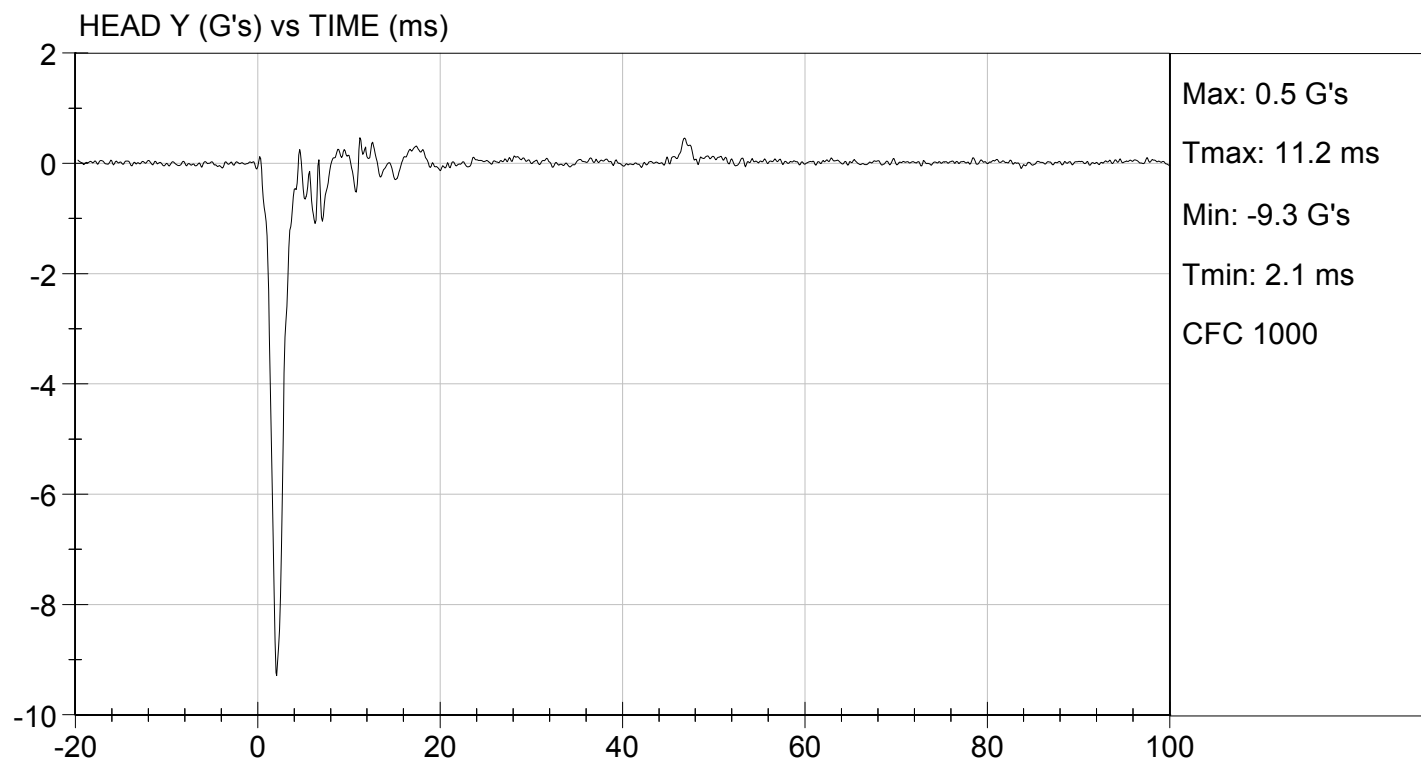
David Schoedel
Laboratory Technician

03/17/2014

Test Date

Jeff Leonard
Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: 511

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>21.0°C</u> |
| Record the maximum humidity: | <u>19%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s $\leq$ speed $\leq$ 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.5 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.1 m/s
Plane D Rotation		Peak moment* 69 Nm $\leq$ moment $\leq$ 83 Nm during the following rotation range 77° $\leq$ angle $\leq$ 91°	72 Nm @ 85 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms $\leq$ time $\leq$ 100 ms	86 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 511

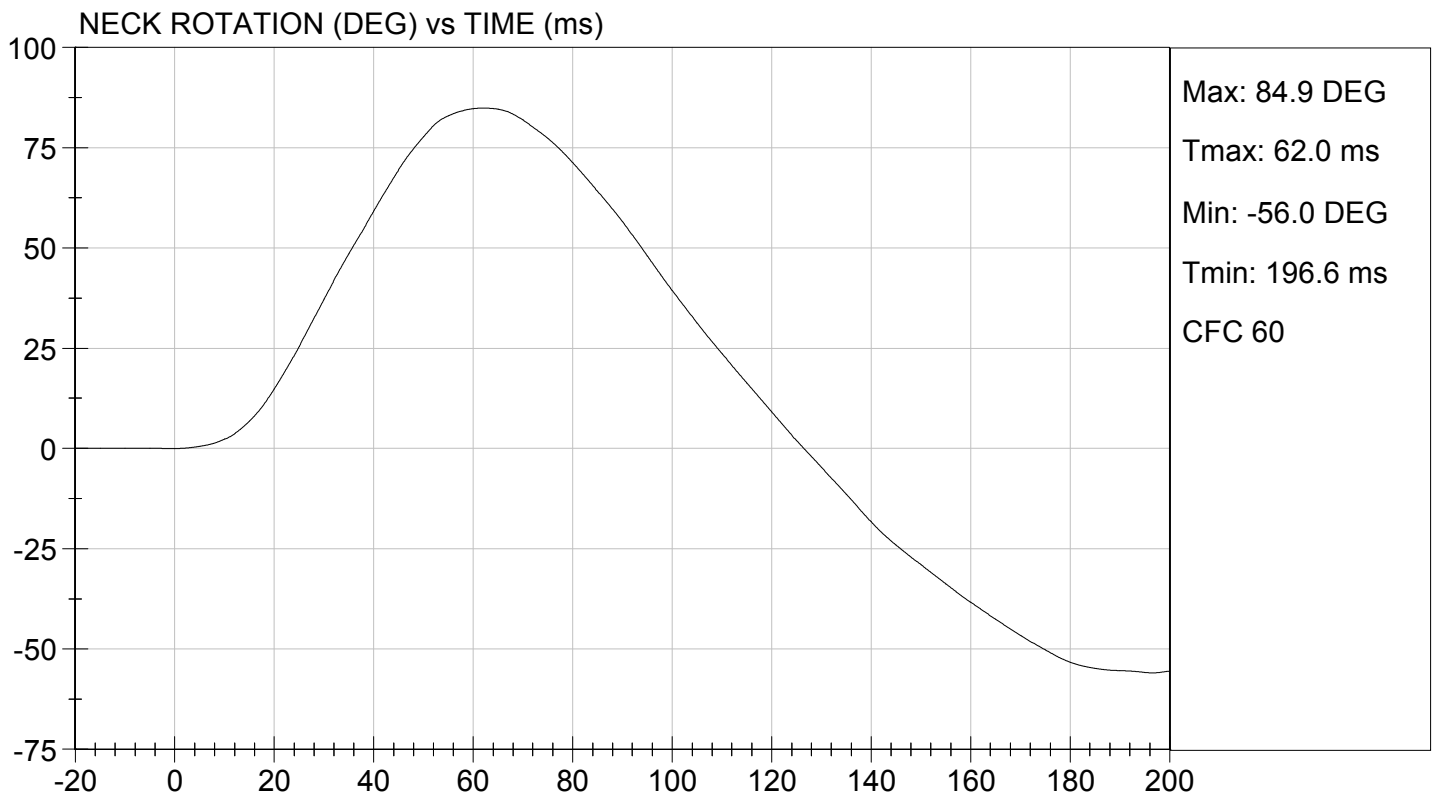
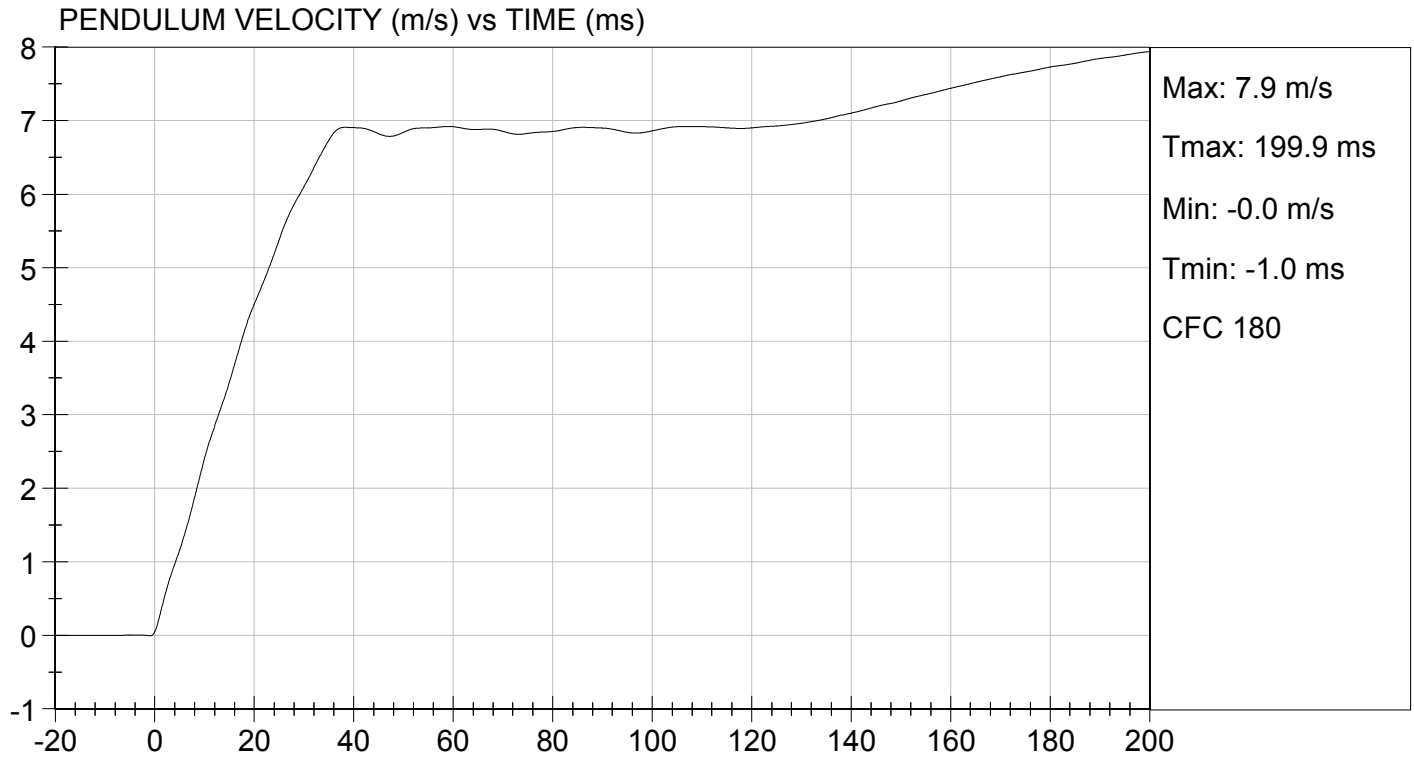
Test I.D: D141022

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.0	Pass
Laboratory Relative Humidity		%	10 to 70	19	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.5	Pass
	30 ms	m/s	5.8 to 7.0	6.1	Pass
D Plane Rotation	Max	deg	77 to 91	85	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	72	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	86	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

03/18/2014
Test Date

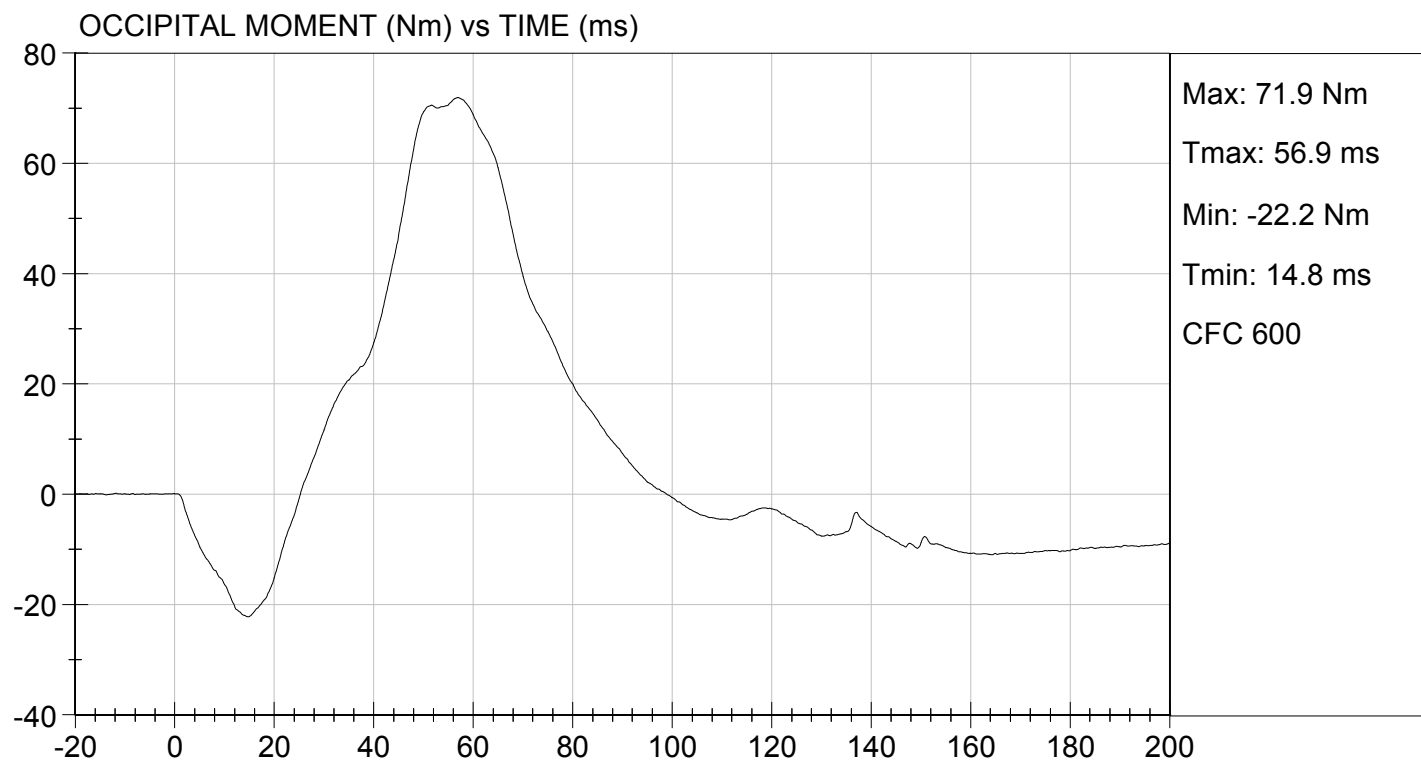
Jeff Leonard
Approved By





TEST DESC: NECK FLEXION
VELOCITY: 23.15 ft/s, 7.06 m/s

TEST DATE: 03/18/2014
TEST #: D141022



DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: 511

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
X Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

X 1. It has been at least 30 minutes since the last extension test. (572.137(q))
 X N/A, ONLY one neck test performed

X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))

X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>21.0°C</u>
Record the maximum humidity:	<u>19%</u>
Record the minimum humidity:	<u>15%</u>

X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.

Record findings and actions: No damage

X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).

Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.

X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s $\leq$ speed $\leq$ 6.19 m/s	6.12 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.6 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.3 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	4.8 m/s
Plane D Rotation		Peak moment* -65 Nm $\leq$ moment $\leq$ -53 Nm during the following rotation range 99° $\leq$ angle $\leq$ 114°	-53 Nm @ 110 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms $\leq$ time $\leq$ 114 ms	101 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D141023

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.0	Pass
Laboratory Relative Humidity		%	10 to 70	19	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.12	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.6	Pass
	20 ms	m/s	3.1 to 3.9	3.3	Pass
	30 ms	m/s	4.6 to 5.6	4.8	Pass
D Plane Rotation	Max	deg	99 to 114	110	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-53	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	101	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

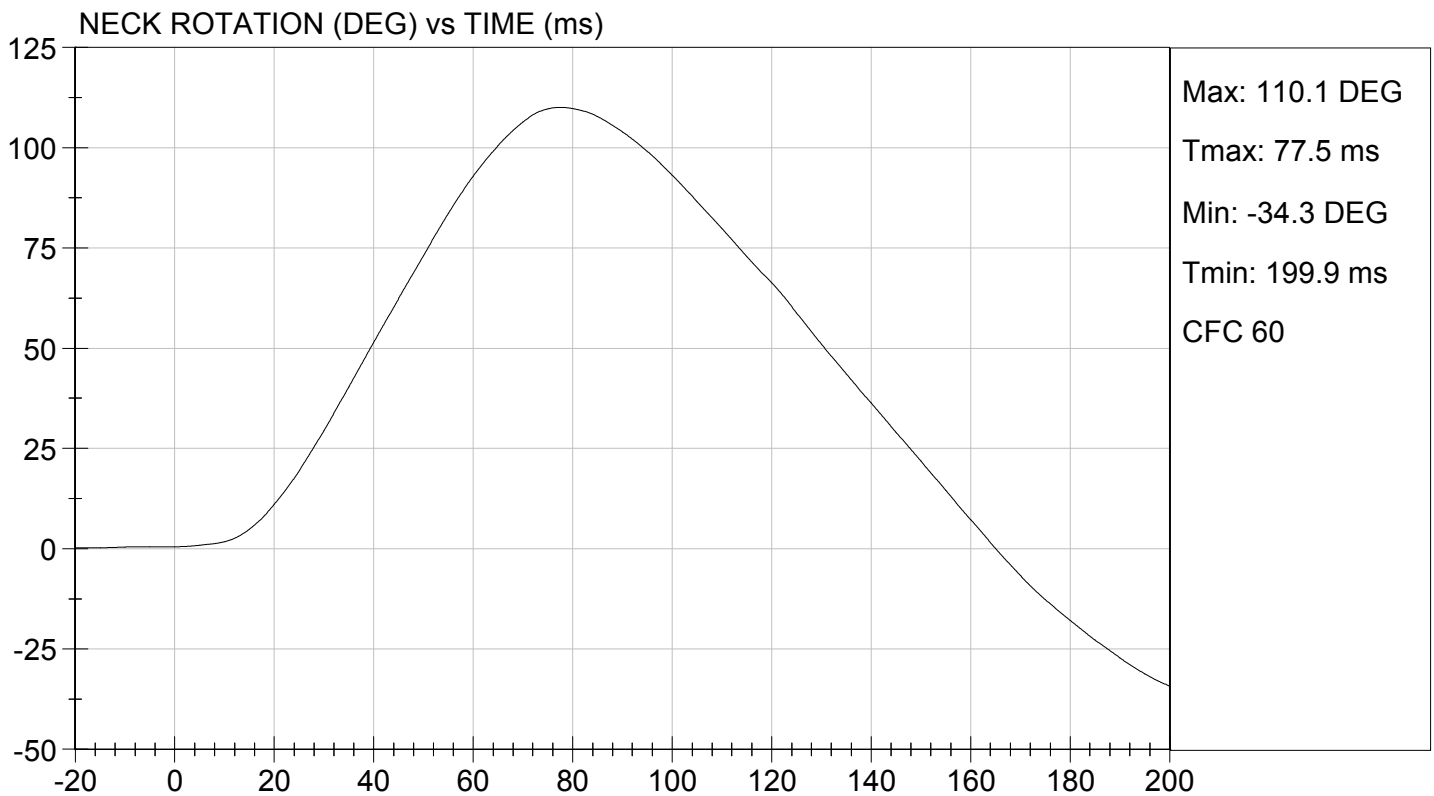
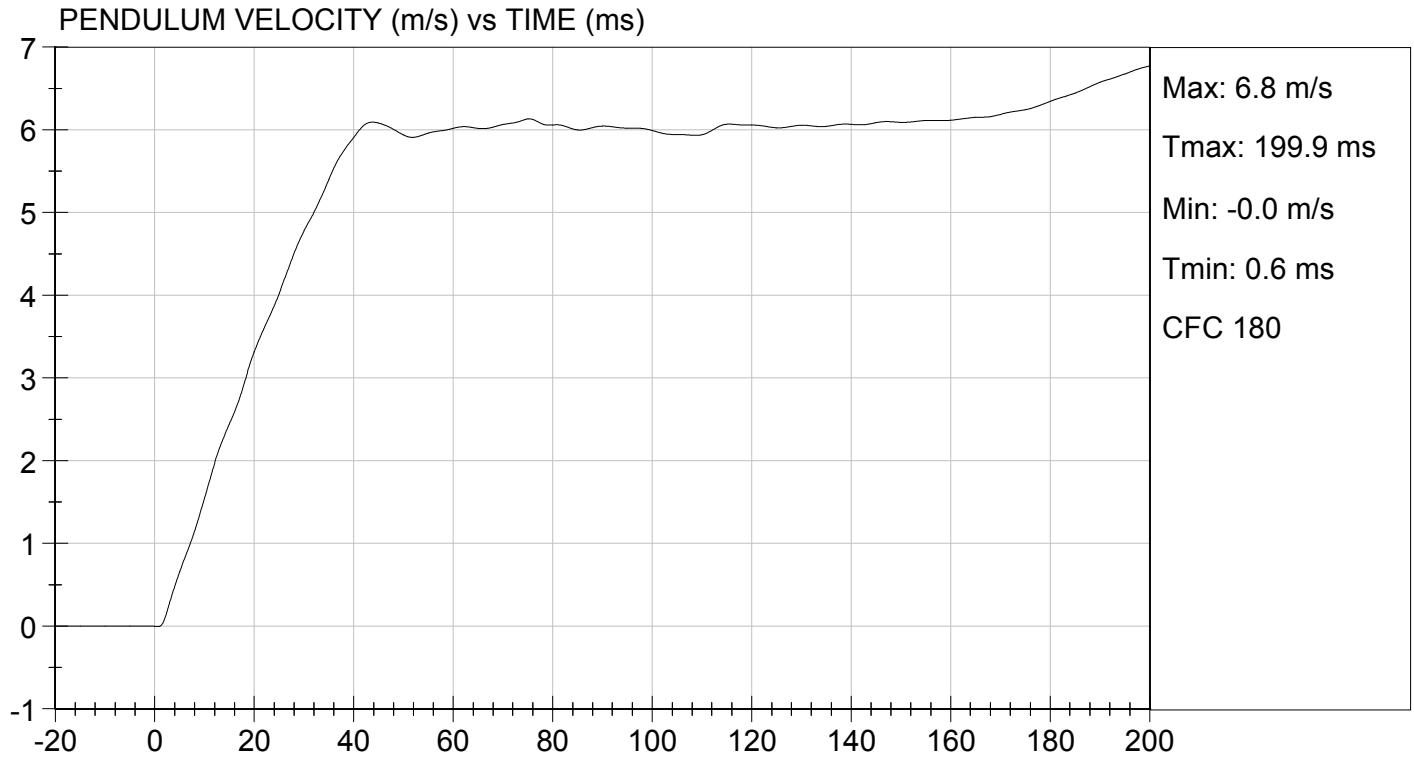
03/18/2014
Test Date

Jeff Leonard
Approved By



TEST DESC: NECK EXTENSION
VELOCITY: 20.08 ft/s, 6.12 m/s

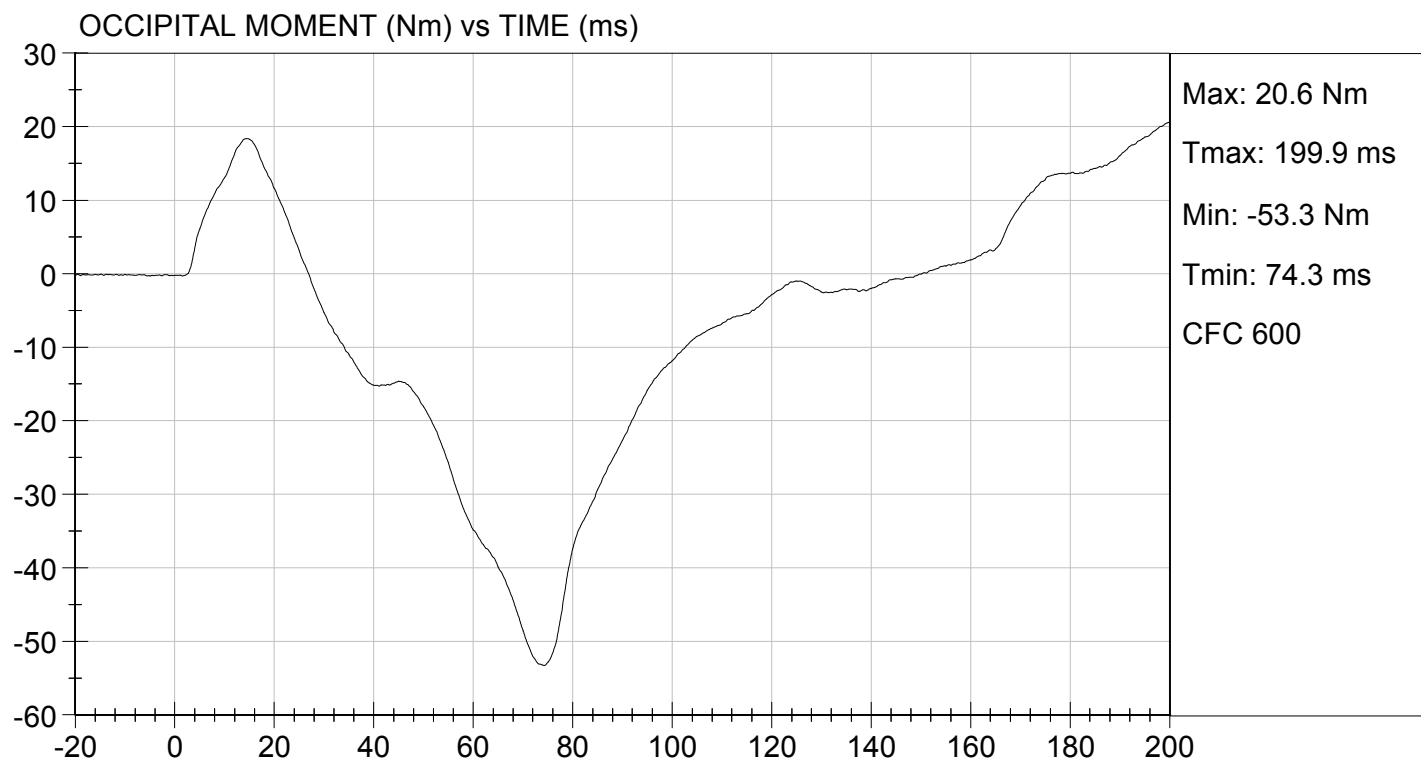
TEST DATE: 03/18/2014
TEST #: D141023





TEST DESC: NECK EXTENSION
VELOCITY: 20.08 ft/s, 6.12 m/s

TEST DATE: 03/18/2014
TEST #: D141023



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: 511

Test Date: 03/17/2014

Technician: David Schoedel

 Pre test calibration
X Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- X 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 X N/A, ONLY one thorax impact test performed
- X 2. The test fixture conforms to the specifications in Figure 11B.
- X 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- X 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>20.7°C</u>
Record the minimum temperature:	<u>20.6°C</u>
Record the maximum humidity:	<u>16%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

X - No Damage
 - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

 - The following repairs or replacement was performed. Record:

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

X 16. Complete the following table:

Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	51 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4295 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4339 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	70%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

 X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

David Schoedel
Signature

03/17/2014
Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D141024

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.7	Pass
Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	51	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4295	Pass
Internal Hysteresis	%	69 to 85	70	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4339	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

03/17/2014

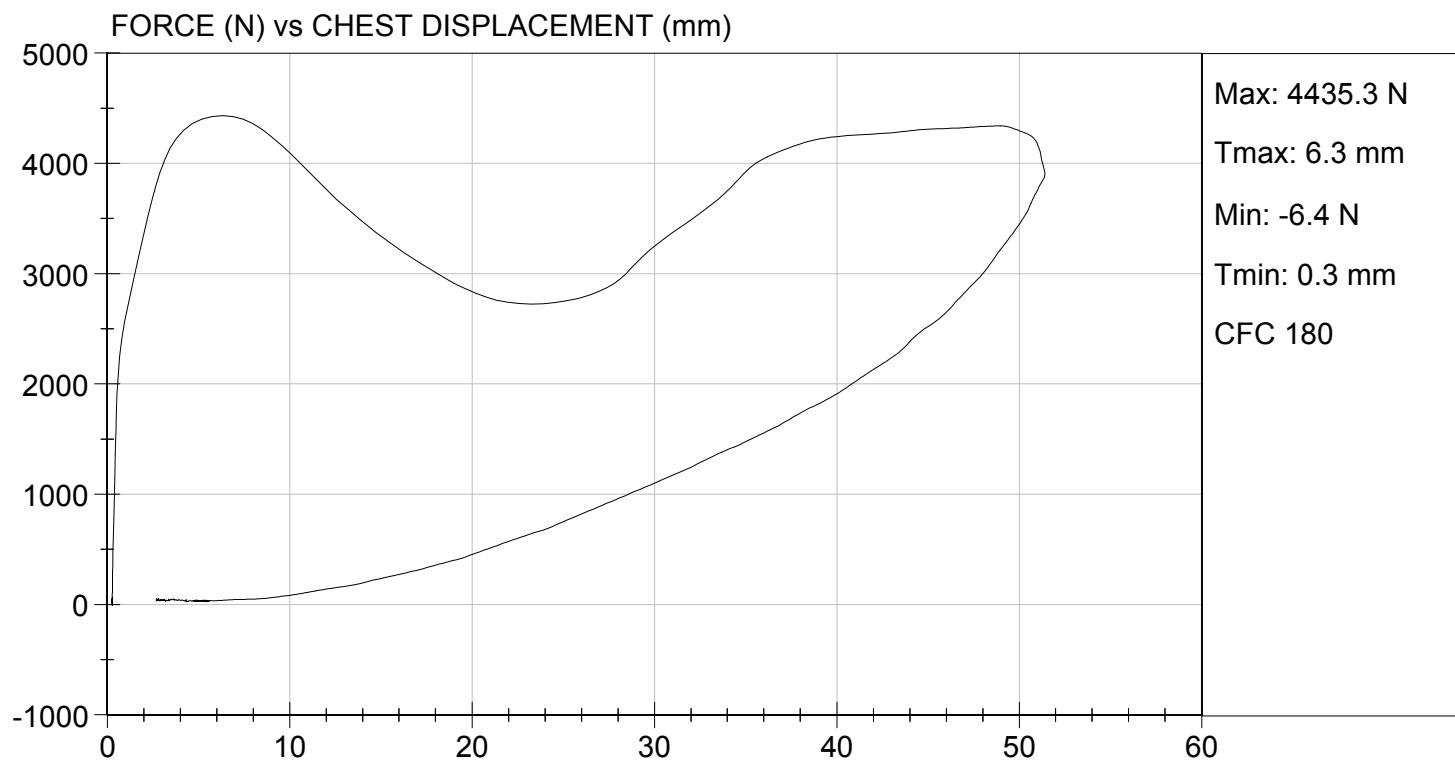
Test Date

Jeff Leonard
Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 03/17/2014
TEST #: D141024



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: 511

Test Date: 03/17/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 X N/A, ONLY one torso flexion test performed
- X 2. The test fixture conforms to the specifications in Figure 13B.
- X 3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 X Without legs below femurs.
- X 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>20.7°C</u> |
| Record the minimum temperature: | <u>20.6°C</u> |
| Record the maximum humidity: | <u>16%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
- X 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
- X 7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
- X 8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
 Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:
 Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	19 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.9 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	322 N
Final ref. plane angle	Initial ref. plane angle ± 8°	25 deg

David Schoedel
 Signature

03/17/2014
 Date

MGA RESEARCH CORPORATION

**TORSO FLEXION TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 511

Test I.D: D141027

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.6	Pass
Laboratory Relative Humidity	%	10 to 70	16	Pass
Initial Angle	deg	0 to 20	19	Pass
Return Angle	deg	+/- 8	25	Pass
Force at 45 deg	N	320 to 390	322	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
Overall Result				Pass

David Schoedel

Laboratory Technician

03/17/2014

Test Date

Jeff Levanthaler

Approved By

DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 511

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>21.0°C</u>
Record the maximum humidity:	<u>19%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

 X 11. Complete the following table:

Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.12 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3630 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION

**LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 511

Test I.D: D141026

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.0	Pass
Laboratory Relative Humidity	%	10 to 70	19	Pass
Probe Speed	m/s	2.07 to 2.13	2.12	Pass
Maximum Force	N	3450 to 4060	3630	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

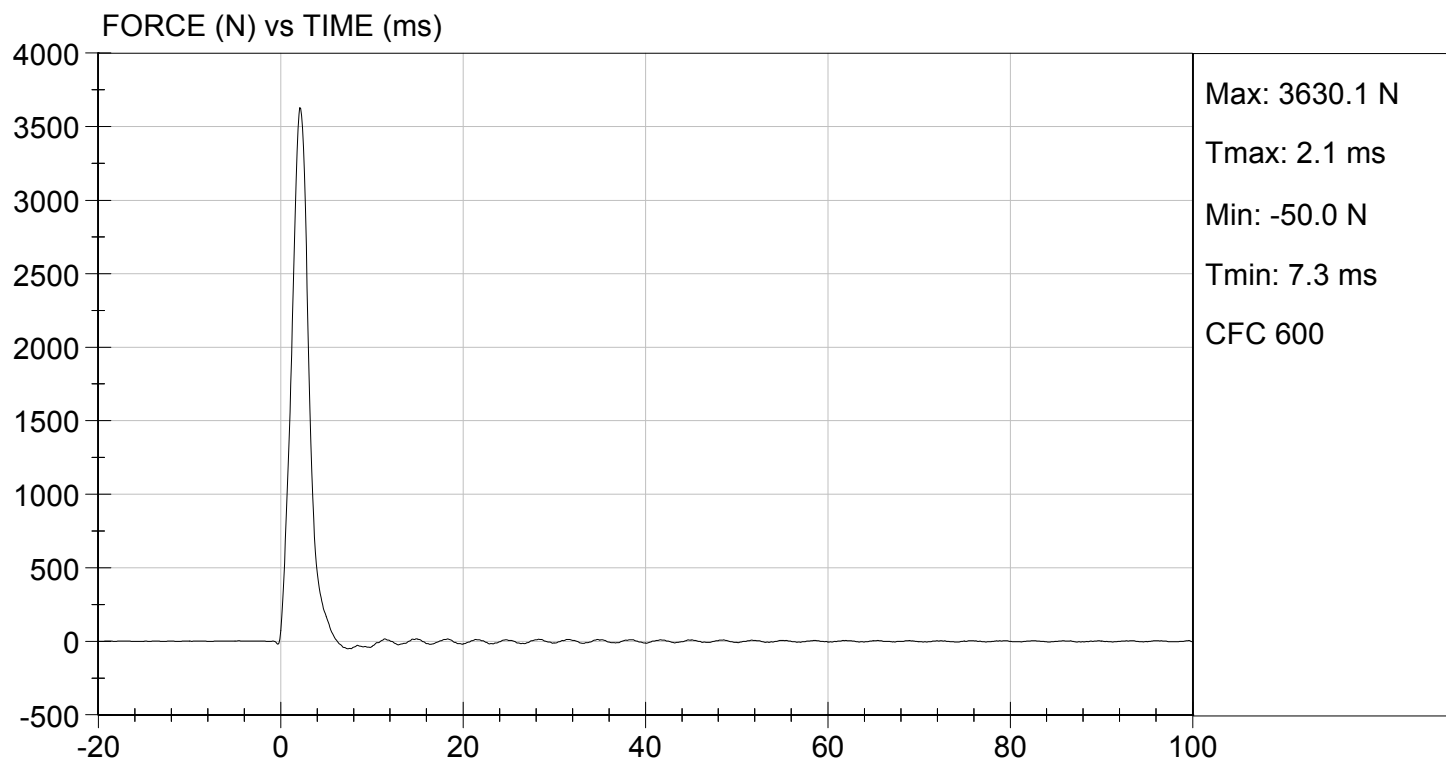
03/18/2014
Test Date

Jeff Leonard
Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.94 ft/s, 2.12 m/s

TEST DATE: 03/18/2014
TEST #: D141026



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 511

Test Date: 03/18/2014

Technician: David Schoedel

 Pre test calibration
X Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>21.0°C</u>
Record the maximum humidity:	<u>19%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.11 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3746 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

03/18/2014
Date

MGA RESEARCH CORPORATION

RIGHT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 511

Test I.D: D141025

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.0	Pass
Laboratory Relative Humidity	%	10 to 70	19	Pass
Probe Speed	m/s	2.07 to 2.13	2.11	Pass
Maximum Force	N	3450 to 4060	3746	Pass
Overall Test Results				Pass

David Schoedel

Laboratory Technician

03/18/2014

Test Date

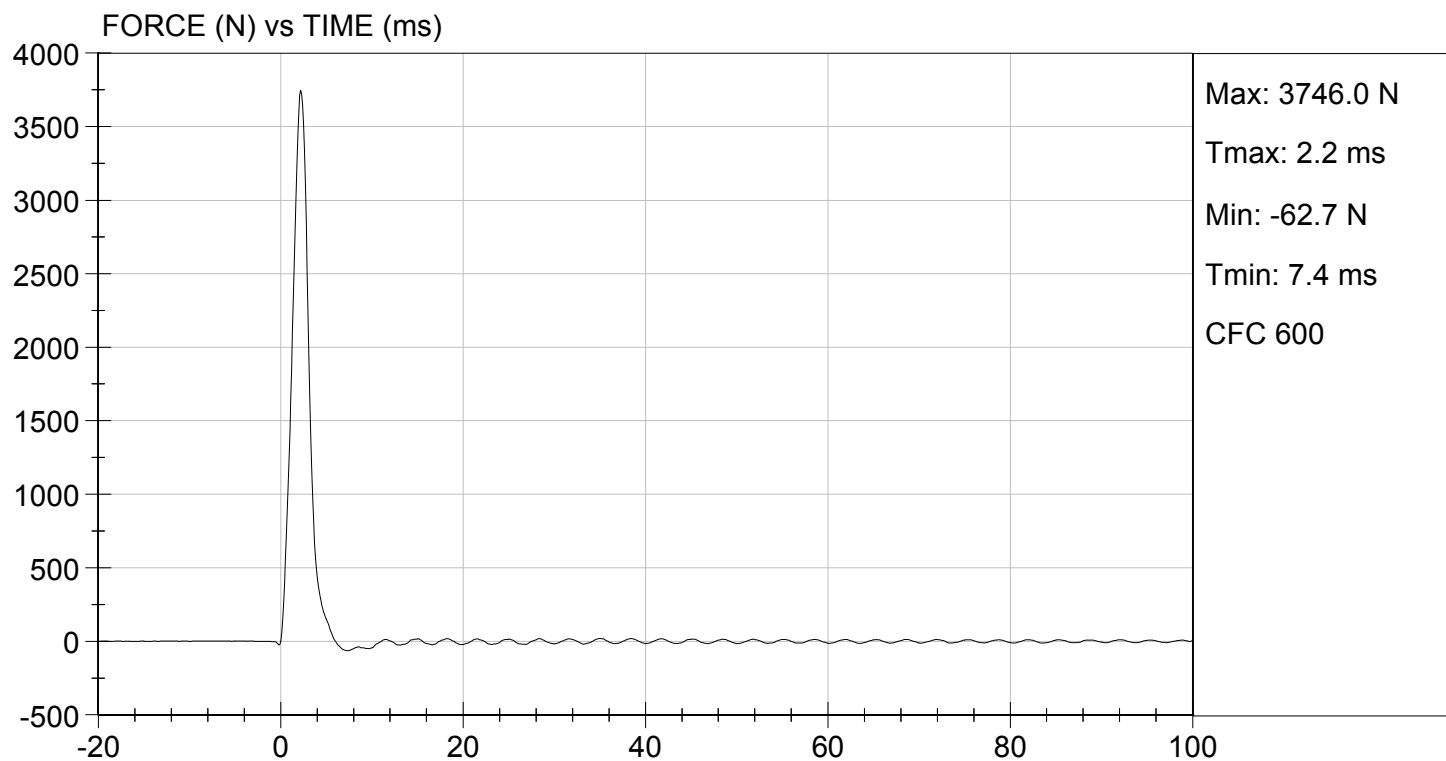
Jeff Leonard

Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 6.92 ft/s, 2.11 m/s

TEST DATE: 03/18/2014
TEST #: D141025



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P74604	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P74605	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P74606	02/18/2014	08/18/2014
NECK TRANSDUCER	Denton	1716	252	03/07/2014	09/07/2014
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P79826	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P79827	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P79828	02/18/2014	08/18/2014
CHEST POTENTIOMETER	Servo	14CBI-2897	511	02/18/2014	08/18/2014
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121	639	12/31/2013	07/01/2014
(2) LEFT FEMUR	Denton	2121	643	12/31/2013	07/01/2014
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AH467	02/20/2014	08/20/2014
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P82319	11/01/2013	05/01/2014
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P77579	01/10/2014	07/10/2014
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/13/2014	08/13/2014
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	29	02/13/2014	08/13/2014

LABORATORY TECHNICIAN: _____

Jessica Hall

DATA SHEET B1
DUMMY DAMAGE CHECKLIST

Dummy Serial Number: 511

Test Date: 03/17/2014

Technician: Jessica Gall

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:

Jessica Hall
Signature

03/18/2014
Date

Describe the repair or replacement of parts:

Checked by:

Jeff Leonard
Signature

03/18/2014
Date

EXTERNAL DIMENSIONS

HYBRID III 5 th SN #510, PART 572, SUBPART O EXTERNAL DIMENSIONS				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
A	TOTAL SITTING HEIGHT	Seat surface to highest point on top of the head.	774.7-800.1	786.2
B	SHOULDER PIVOT HEIGHT	Centerline of shoulder pivot bolt to the seat surface.	431.8-457.2	450.0
C	H-POINT HEIGHT	Reference	81.3-86.3	84.1
D	H-POINT LOCATION FROM BACKLINE	Reference	144.8-149.8	148.3
E	SHOULDER PIVOT FROM BACKLINE	Center of the shoulder clevis to the rear vertical surface of the fixture.	68.6-83.8	82.7
F	THIGH CLEARANCE	Measured at the highest point on the upper femur segment.	119.4-134.6	133.9
G	BACK OF ELBOW TO WRIST PIVOT	Back of the elbow flesh to the wrist pivot in line with the elbow and wrist pivots	243.9-259.1	249.6
H	HEAD BACK TO BACKLINE	Back of skull cap skin to seat rear vertical surface (Reference)	43.2-48.2	44.0
I	SHOULDER TO ELBOW LENGTH	Measure from the highest point on top of the shoulder clevis to the lowest part of the flesh on the elbow in line with the elbow pivot bolt.	276.8-297.2	278.5
J	ELBOW REST HEIGHT	Measure from the flesh below the elbow pivot bolt to the seat surface.	182.8-203.2	202.1
K	BUTTOCK TO KNEE LENGTH	The forward most part of the knee flesh to the rear vertical surface of the fixture.	520.7-546.1	543.6
L	POPLITEAL HEIGHT	Seat surface to the plane of the horizontal plane of the bottom of the feet.	355.6-376.0	358.5
M	KNEE PIVOT HEIGHT	Centerline of knee pivot bolt to the horizontal plane of the bottom of the feet.	393.7-419.1	397.0
N	BUTTOCK POPLITEAL LENGTH	The rearmost surface of the lower leg to the same point on the rear surface of the buttocks used for dim. "K".	414.0-439.4	434.2

HYBRID III 5 th SN #510, PART 572, SUBPART O EXTERNAL DIMENSIONS, continued				
DIMENSION	DESCRIPTION	DETAILS	ASSEMBLY DIMENSION (mm)	ACTUAL MEASUREMENT
O	CHEST DEPTH WITHOUT JACKET	Measured 304.8 ± 5.1 mm above seat surface	175.3-190.5	181.0
P	FOOT LENGTH	Tip of toe to rear of heel	218.5-233.7	221.4
Q	STANDING HEIGHT	(THEORETICAL)	1501.1	N/A
R	BUTTOCK TO KNEE PIVOT LENGTH	The rear surface of the buttocks to the knee pivot bolt	457.2-482.6	482.0
S	HEAD BREADTH	The widest part of the head	137.1-147.3	138.6
T	HEAD DEPTH	Back of the head to the forehead	177.8-188.0	179.9
U	HIP BREADTH	The widest part of the hip	299.7-314.9	301.5
V	SHOULDER BREADTH	Outside edges of right and left shoulder clevises	350.5-365.7	351.4
W	FOOT BREADTH	The widest part of the foot	78.8-94.0	79.0
X	HEAD CIRCUMFERENCE	Measured at the point as in dim. "T"	528.3-548.7	539.5
Y	CHEST CIRCUMFERENCE (WITH CHEST JACKET)	Measured 345.4 ± 12.7 mm above seat surface	850.9-881.3	876.4
Z	WAIST CIRCUMFERENCE	Measured 165.1 ± 5.1 mm above seat surface	759.5-789.9	788.3
AA	REFERENCE LOCATION FOR MEASUREMENT OF CHEST CIRCUMFERENCE	Reference	332.7-358.1	334.0
BB	REFERENCE LOCATION FOR MEASUREMENT OF WAIST CIRCUMFERENCE	Reference	160.1-170.2	168.0

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

- X 1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 X N/A, ONLY one head drop performed
- X 2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
- X 3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
- X 4. Accelerometers and their respective mounts are smooth and clean.
- X 5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
- X 6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
- X 7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>23%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

- X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))
- X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm
- NOTE:** The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.
- X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))
Record the right side distance: 501 mm
Record the left side distance: 501 mm
- X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))
Record actual micro finish: 24.8 micro inches
- X 13. The impact surface is rigidly supported. (572.132(c)(4))
- X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))
Record thickness: 50.9 mm
Record width: 604 mm
Record length: 595 mm
- X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches $\pm$ 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))
- X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	255 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-5.0 g

- X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

David Schoedel
Signature

02/18/2014
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test ID: D14611

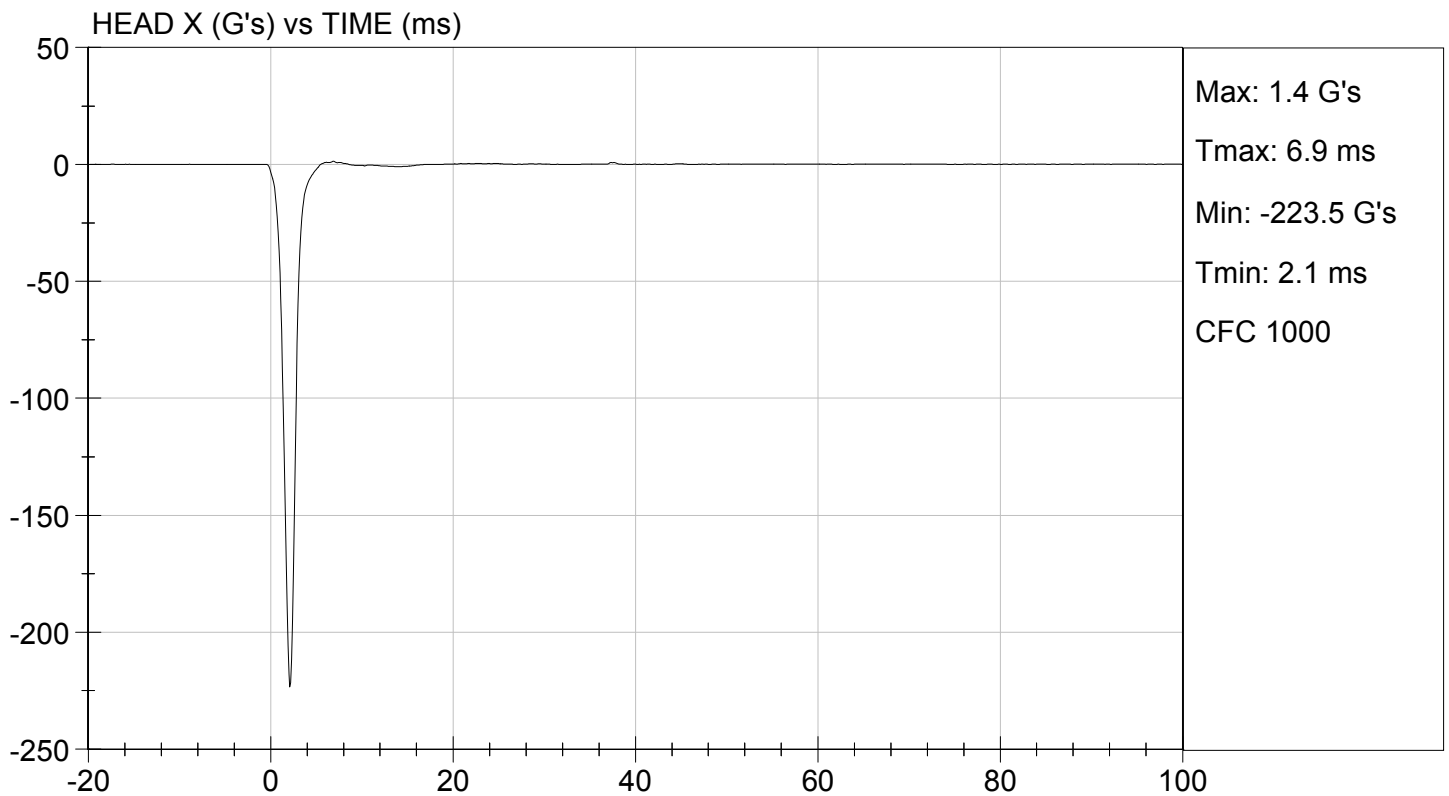
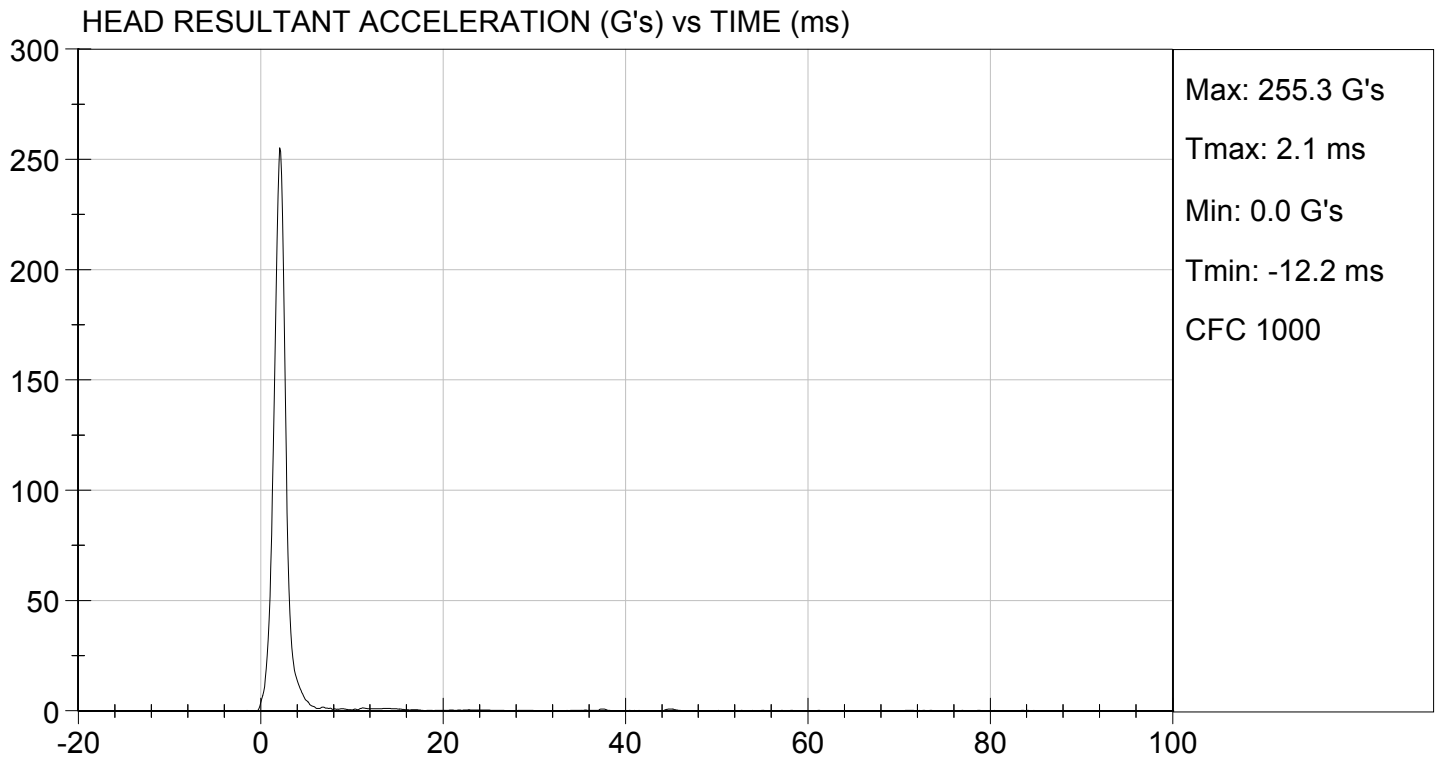
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Peak Resultant Acceleration	G's	250 to 300	255	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-5.0	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
Overall Test Results				Pass

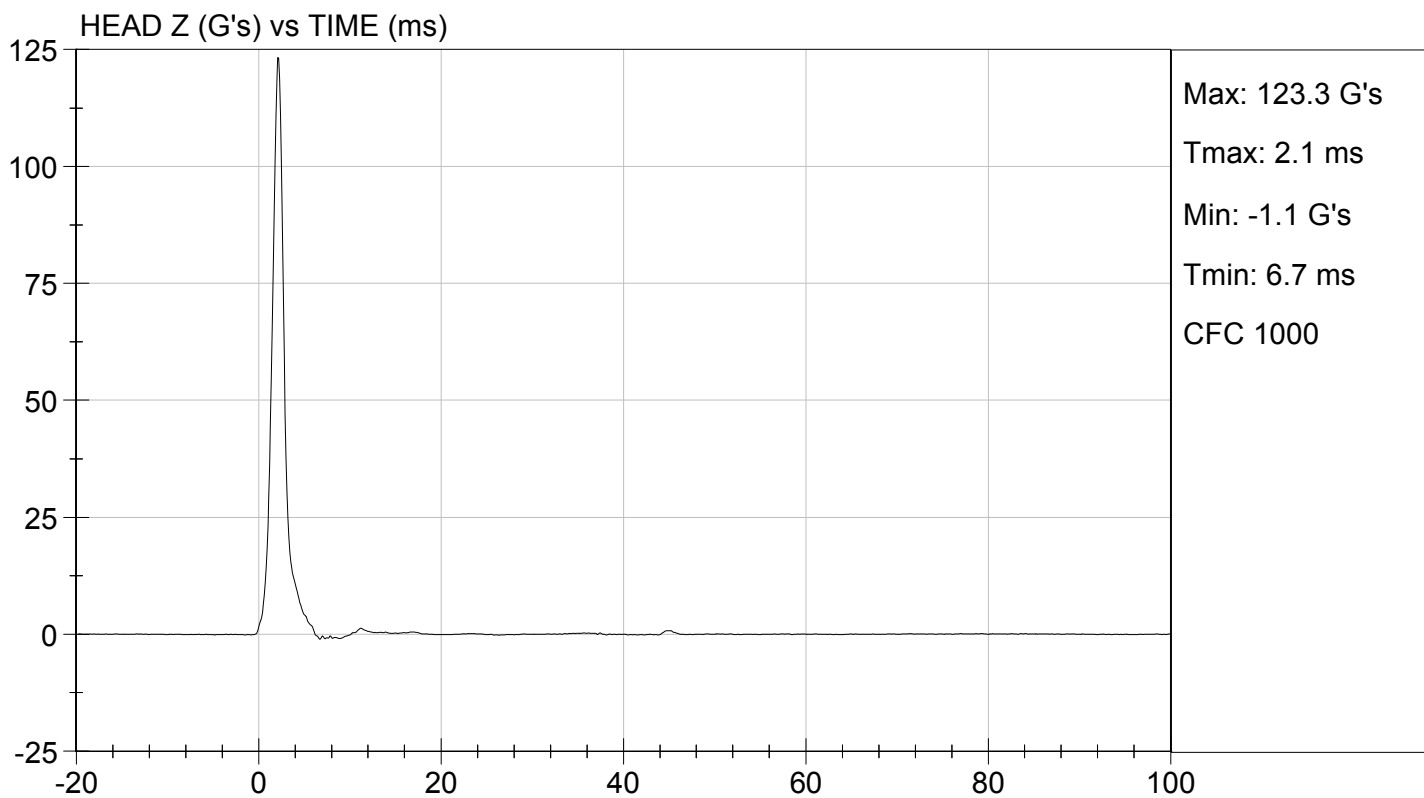
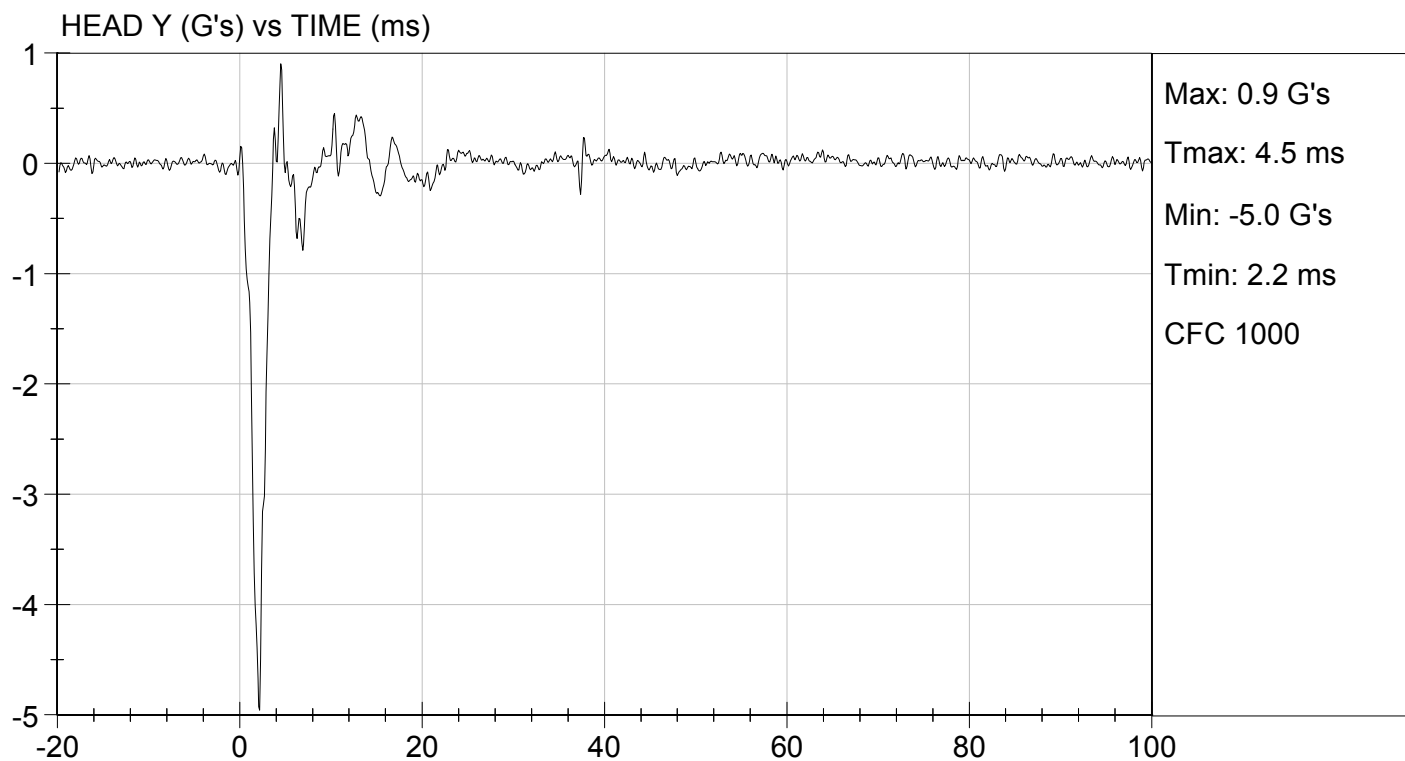
David Schoedel
Laboratory Technician

02/18/2014

Test Date

Jeff Leonard
Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>23%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s $\leq$ speed $\leq$ 7.13 m/s	7.13 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.4 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.5 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	6.2 m/s
Plane D Rotation		Peak moment* 69 Nm $\leq$ moment $\leq$ 83 Nm during the following rotation range 77° $\leq$ angle $\leq$ 91°	70 Nm @ 87 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms $\leq$ time $\leq$ 100 ms	86 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

David Schoedel
Signature

02/18/2014
Date

MGA RESEARCH CORPORATION

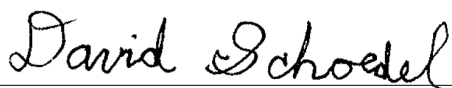
NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14612

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity		%	10 to 70	15	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.13	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.4	Pass
	20 ms	m/s	4.0 to 5.0	4.5	Pass
	30 ms	m/s	5.8 to 7.0	6.2	Pass
D Plane Rotation	Max	deg	77 to 91	87	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	70	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	86	Pass
Overall Results					Pass



Laboratory Technician

02/18/2014

Test Date

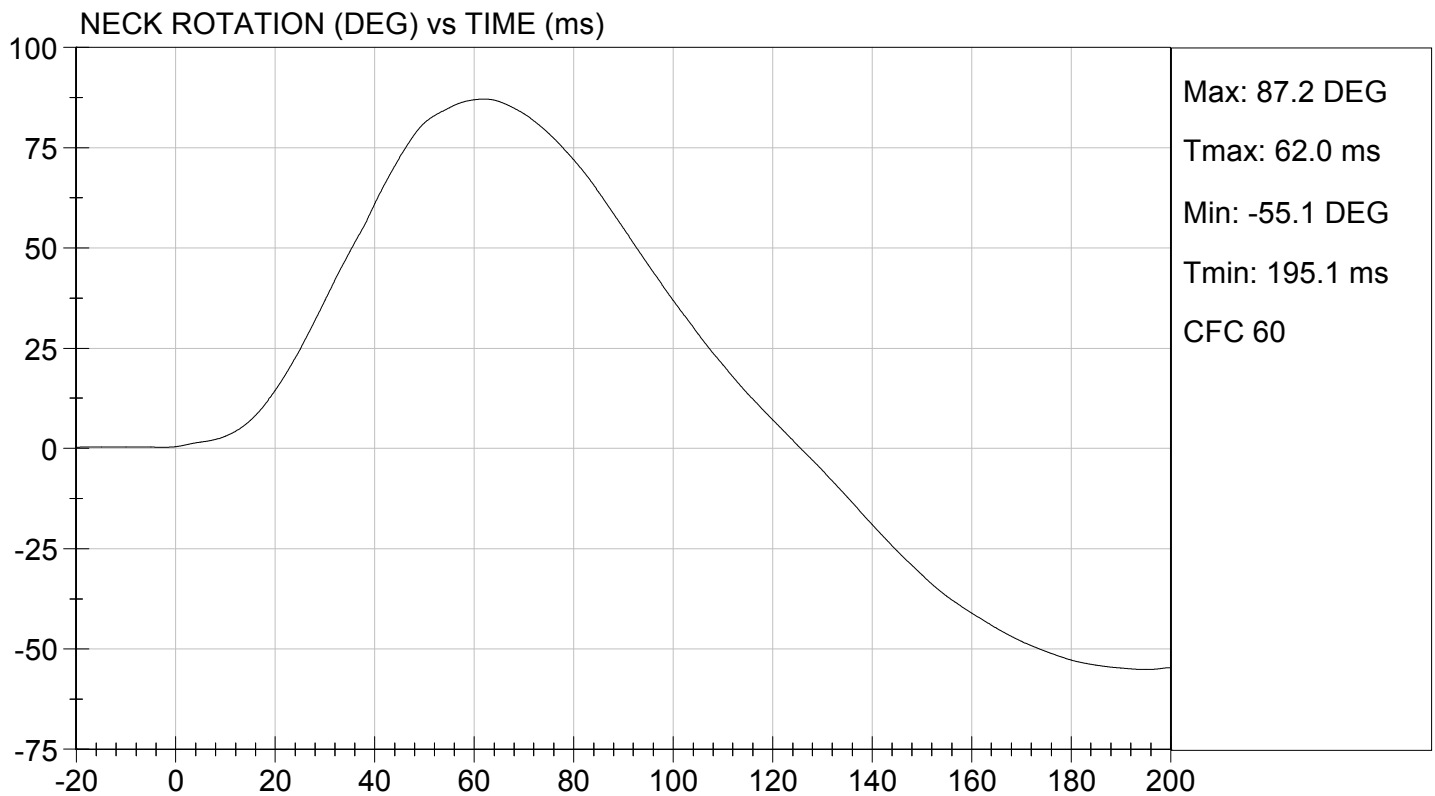
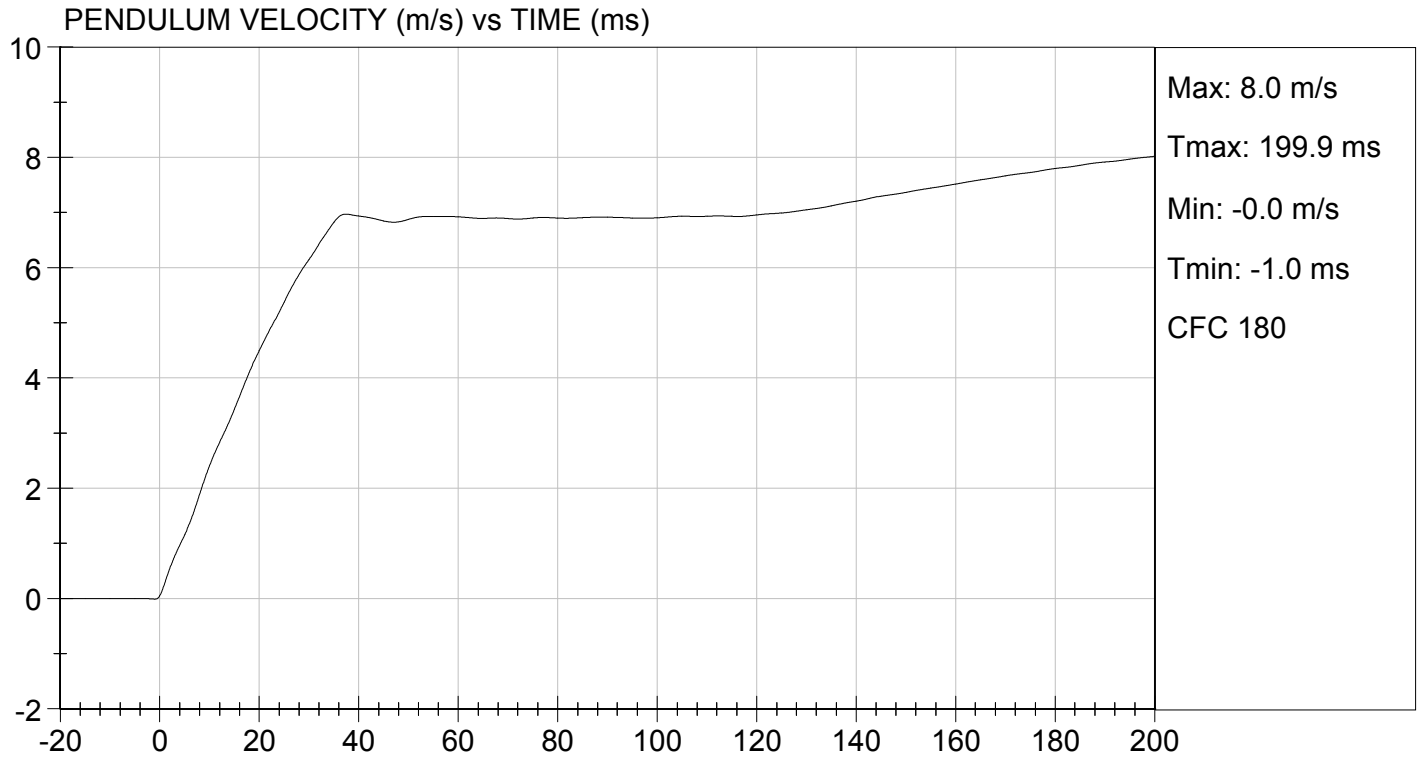


Approved By



TEST DESC: NECK FLEXION
VELOCITY: 23.40 ft/s, 7.13 m/s

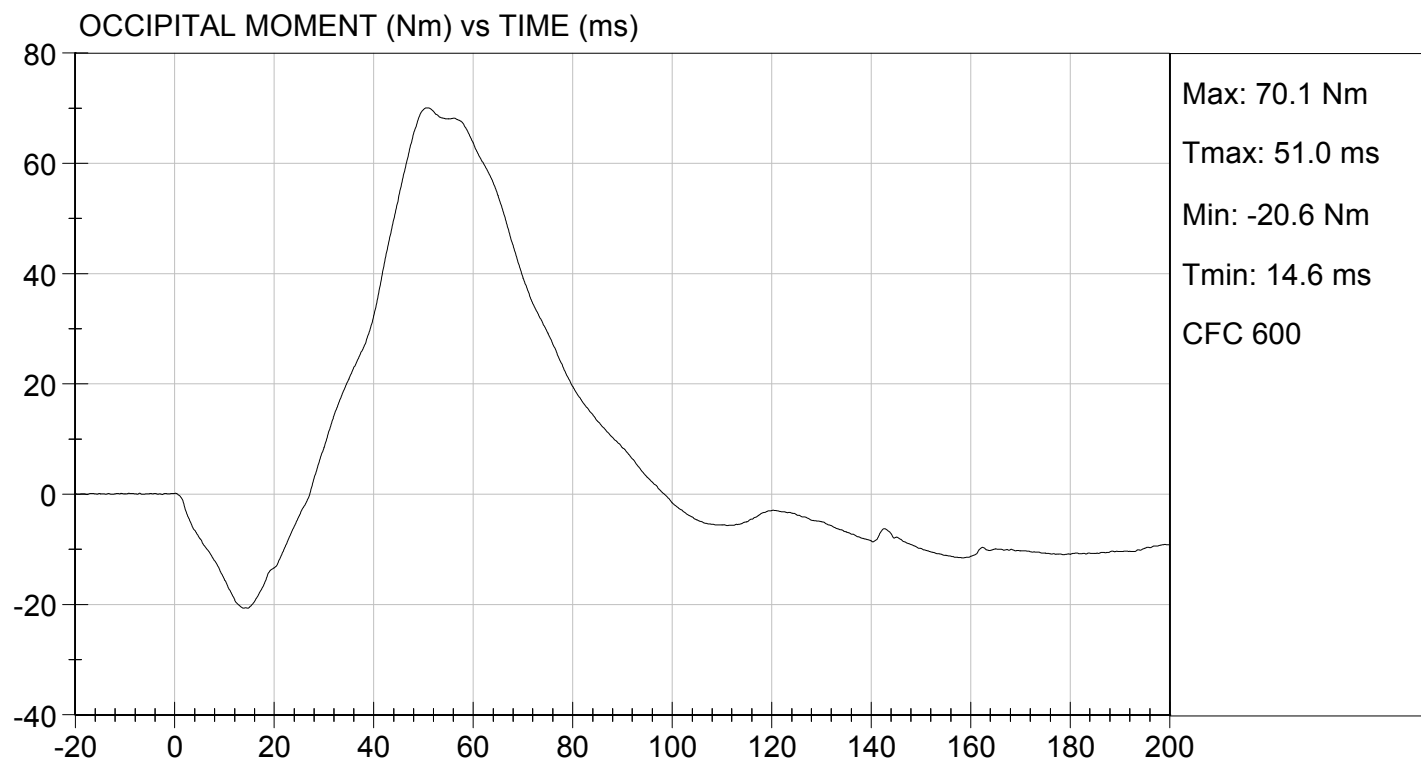
TEST DATE: 02/18/2014
TEST #: D14612





TEST DESC: NECK FLEXION
VELOCITY: 23.40 ft/s, 7.13 m/s

TEST DATE: 02/18/2014
TEST #: D14612



DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

- X 1. It has been at least 30 minutes since the last extension test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>23%</u> |
| Record the minimum humidity: | <u>15%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s $\leq$ speed $\leq$ 6.19 m/s	6.19 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.7 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.6 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	5.1 m/s
Plane D Rotation		Peak moment* -65 Nm $\leq$ moment $\leq$ -53 Nm during the following rotation range 99° $\leq$ angle $\leq$ 114°	-54 Nm @ 107 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms $\leq$ time $\leq$ 114 ms	97 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

David Schoedel
Signature

02/18/2014
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 510

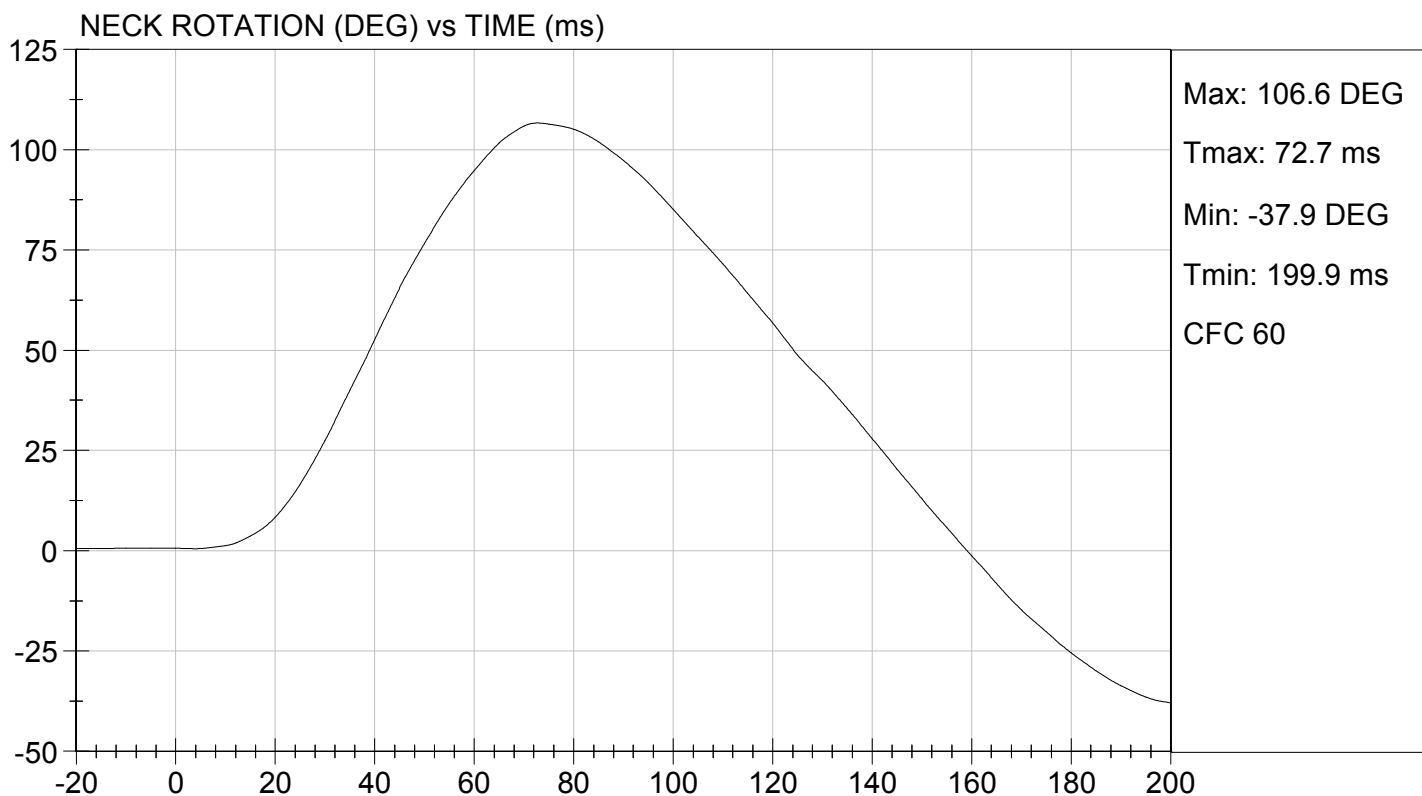
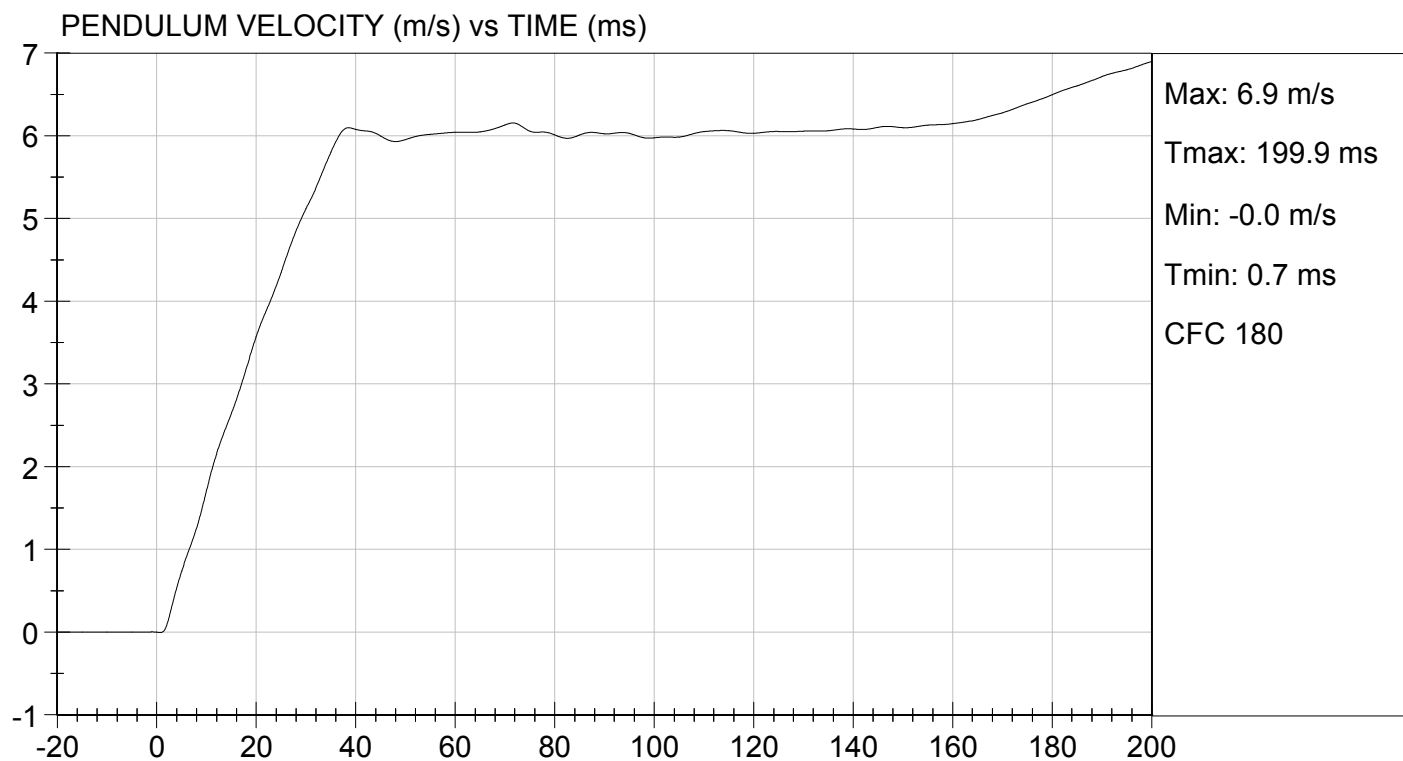
Test I.D: D14613

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	20.9	Pass
Laboratory Relative Humidity		%	10 to 70	15	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.19	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.7	Pass
	20 ms	m/s	3.1 to 3.9	3.6	Pass
	30 ms	m/s	4.6 to 5.6	5.1	Pass
D Plane Rotation	Max	deg	99 to 114	107	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-54	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	97	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

02/18/2014
Test Date

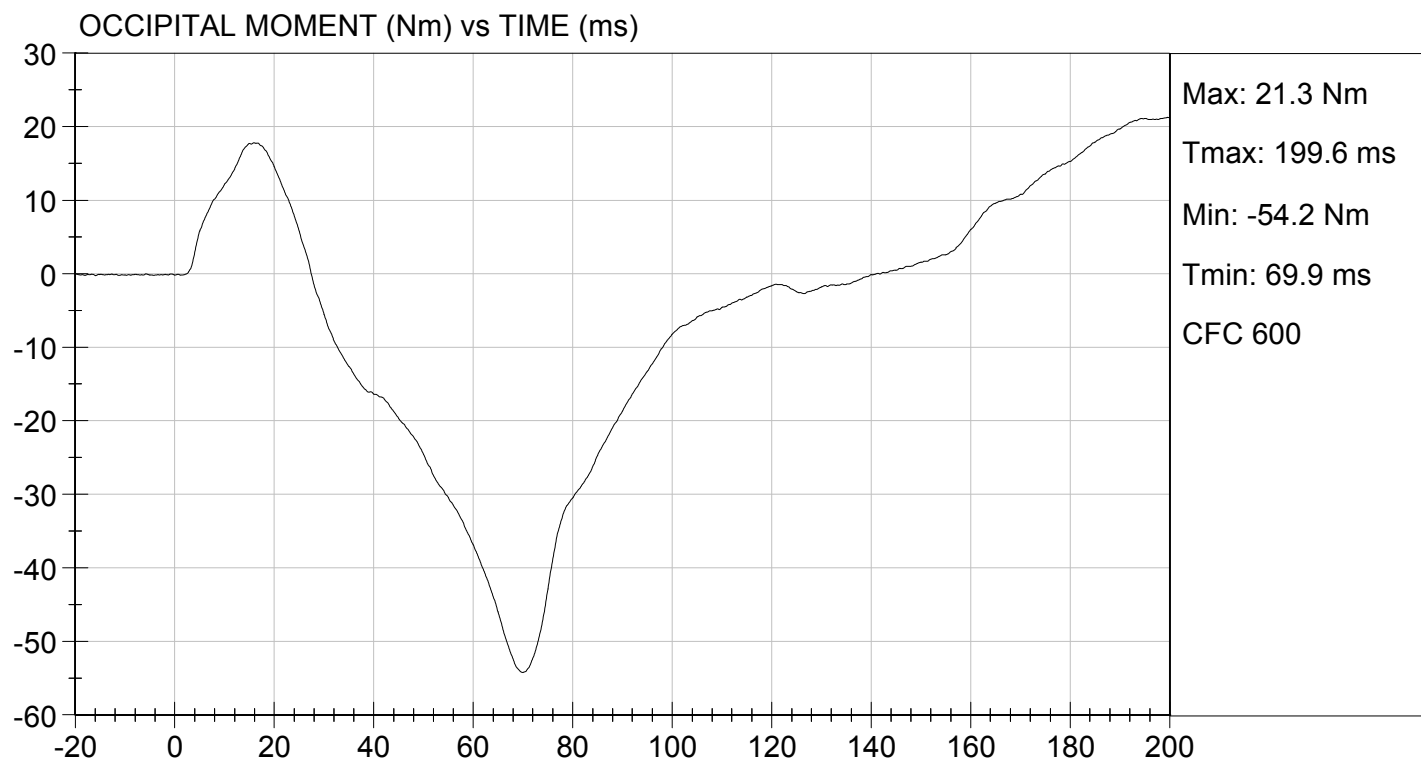
Jeff Leonard
Approved By





TEST DESC: NECK EXTENSION
VELOCITY: 20.30 ft/s, 6.19 m/s

TEST DATE: 02/18/2014
TEST #: D14613



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
☒ N/A, ONLY one thorax impact test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 11B.
- ☒ 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- ☒ 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>23%</u>
Record the minimum humidity:	<u>15%</u>

- ☒ 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

☒ - No Damage
☐ - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

☐ - The following repairs or replacement was performed. Record:

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

- X 16. Complete the following table:
Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	52 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4142 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4173 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	70%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

- X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

David Schoedel
Signature

02/18/2014
Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14614

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	20.9	Pass
Relative Humidity	%	10 to 70	23	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	52	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4142	Pass
Internal Hysteresis	%	69 to 85	70	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4173	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/18/2014

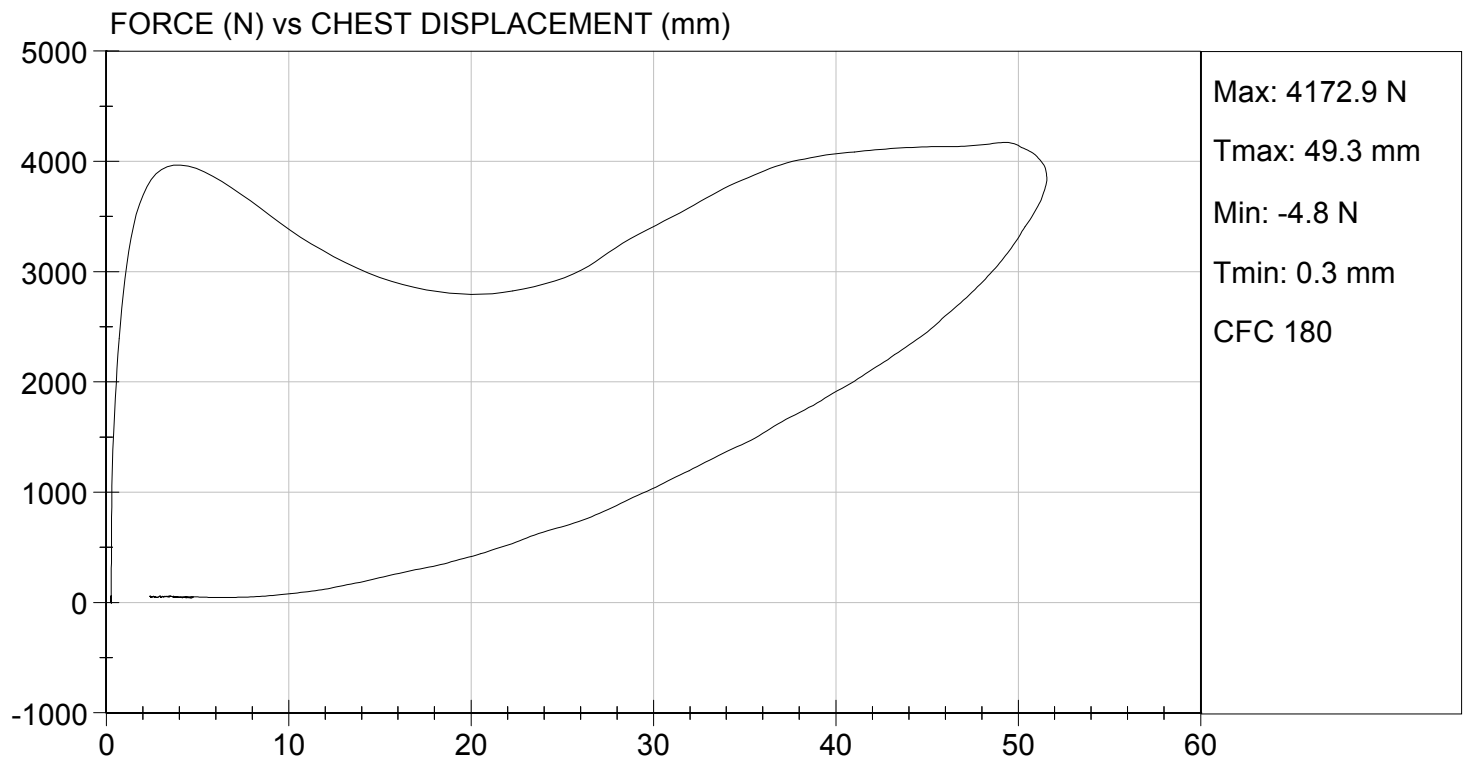
Test Date

Jeff Leonard
Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 02/18/2014
TEST #: D14614



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

- ☒ Pre test calibration
☐ Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

- ☒ 1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
☒ N/A, ONLY one torso flexion test performed
- ☒ 2. The test fixture conforms to the specifications in Figure 13B.
- ☒ 3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
☐ With legs below femurs.
☒ Without legs below femurs.
- ☒ 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>21.2°C</u> |
| Record the minimum temperature: | <u>20.9°C</u> |
| Record the maximum humidity: | <u>23%</u> |
| Record the minimum humidity: | <u>15%</u> |
- ☒ 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
- ☒ 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
- ☒ 7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
- ☒ 8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
 Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:
 Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	19 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.9 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	371 N
Final ref. plane angle	Initial ref. plane angle ± 8°	23 deg

David Schoedel
 Signature

02/18/2014
 Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14617

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	23	Pass
Initial Angle	deg	0 to 20	19	Pass
Return Angle	deg	+/- 8	23	Pass
Force at 45 deg	N	320 to 390	371	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
Overall Result				Pass

David Schoedel
Laboratory Technician

02/18/2014

Test Date

Jeff Leonard
Approved By

DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>23%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s. (572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.136(c)(6))

 X 11. Complete the following table:

Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.11 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3853 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/18/2014
Date

MGA RESEARCH CORPORATION

**LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 510

Test I.D: D14616

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	2.07 to 2.13	2.11	Pass
Maximum Force	N	3450 to 4060	3853	Pass
Overall Test Results				Pass

David Schoedel

Laboratory Technician

02/18/2014

Test Date

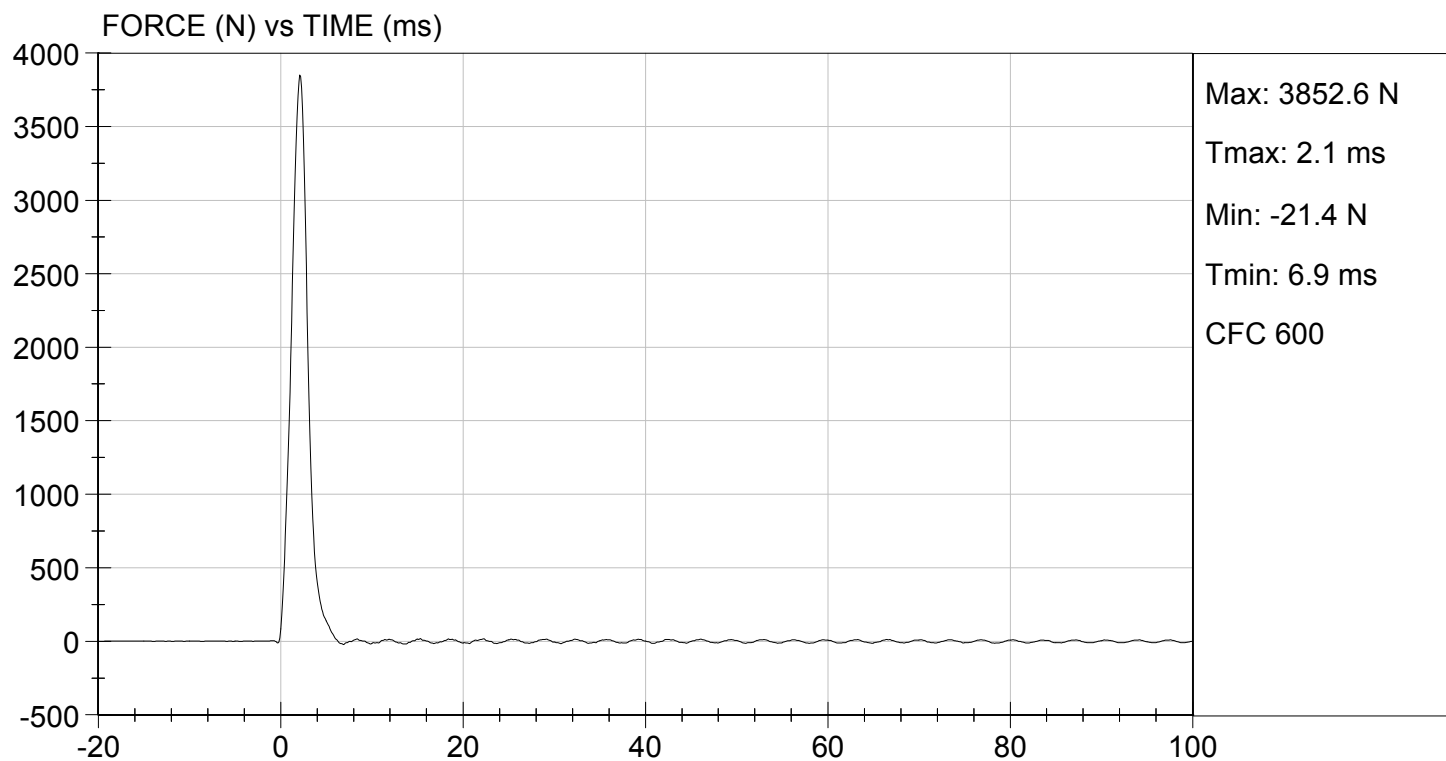
Jeff Leonard

Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.92 ft/s, 2.11 m/s

TEST DATE: 02/18/2014
TEST #: D14616



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 510

Test Date: 02/18/2014

Technician: David Schoedel

- X Pre test calibration
 Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>21.2°C</u>
Record the minimum temperature:	<u>20.9°C</u>
Record the maximum humidity:	<u>23%</u>
Record the minimum humidity:	<u>15%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.07 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3577 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/18/2014
Date

MGA RESEARCH CORPORATION

RIGHT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14615

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	20.9	Pass
Laboratory Relative Humidity	%	10 to 70	15	Pass
Probe Speed	m/s	2.07 to 2.13	2.07	Pass
Maximum Force	N	3450 to 4060	3577	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/18/2014

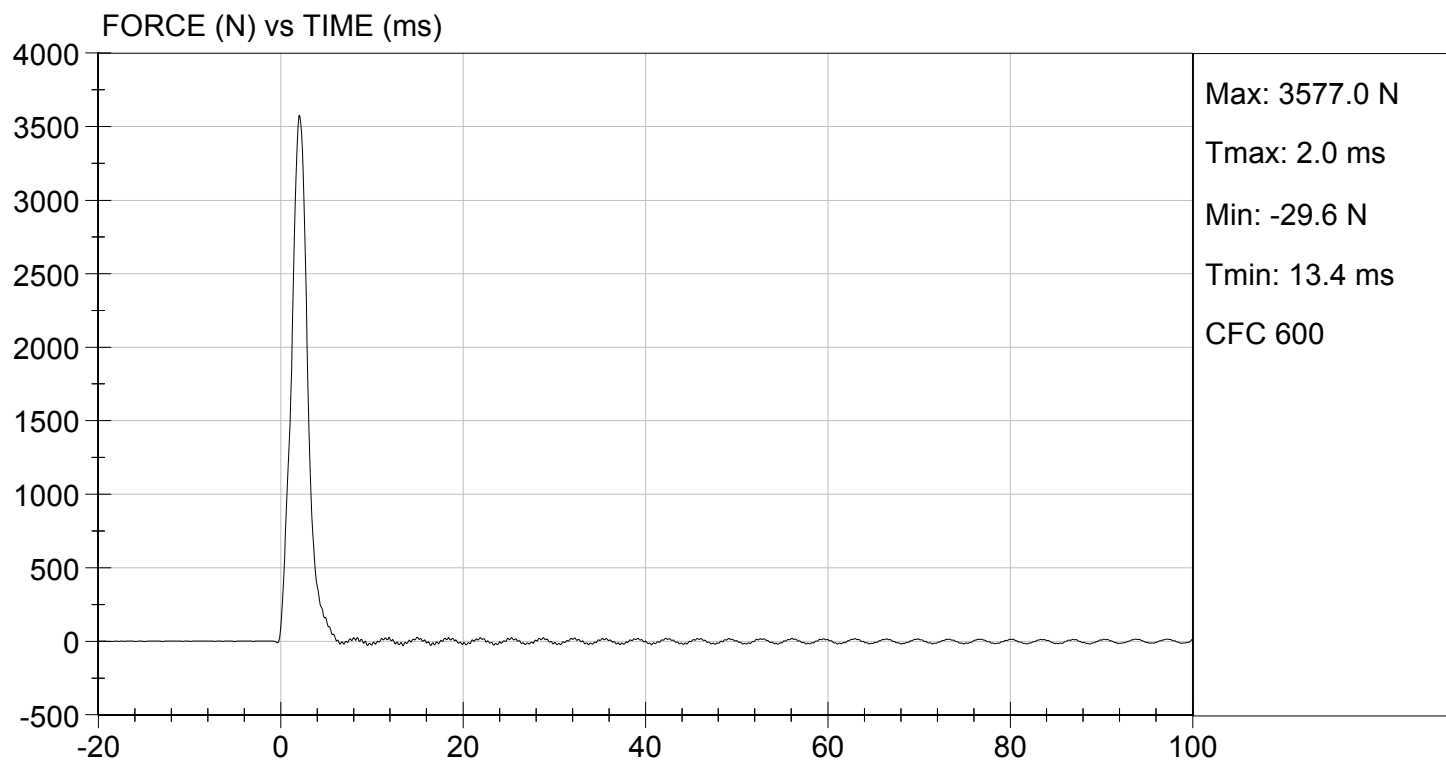
Test Date

Jeff Leonard
Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 6.80 ft/s, 2.07 m/s

TEST DATE: 02/18/2014
TEST #: D14615



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P78269	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P78852	12/03/2013	06/03/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P79856	02/18/2014	08/18/2014
NECK TRANSDUCER	Denton	1716	1157	01/27/2014	07/27/2014
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P79634	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P79635	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P79636	02/18/2014	08/18/2014
CHEST POTENTIOMETER	Servo	14CBI-2897	510	02/18/2014	08/18/2014
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121	737	01/02/2014	07/02/2014
(2) LEFT FEMUR	Denton	2121	799	12/31/2103	07/01/2014
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AGH70	08/27/2013	02/27/2014
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P82319	11/01/2013	05/01/2014
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P77579	01/10/2014	07/10/2014
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/13/2014	08/13/2014
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	29	02/13/2014	08/13/2014

LABORATORY TECHNICIAN: _____

Jessica Hall

DATA SHEET B3
HEAD DROP TEST (572.132) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive head drops are necessary)

- X 1. It has been at least 2 hours since the last head drop. (572.132(c)(5))
 X N/A, ONLY one head drop performed
- X 2. The head assembly consists of the complete head (880105-100X), the six-axis neck transducer (SA572-S11) or neck transducer structural replacement (78051-383X), and three (3) accelerometers (SA572-S4). (572.132(a))
- X 3. The head accelerometer mounting plate screws (10-24 x 3/8 SHCS) are torqued to 9.0 Nm.
- X 4. Accelerometers and their respective mounts are smooth and clean.
- X 5. Torque the skull cap screws (10-24 x 1/2 SHCS) to 9.0 Nm.
- X 6. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.136(m))
- X 7. The head assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.132(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>21.3°C</u> |
| Record the maximum humidity: | <u>14%</u> |
| Record the minimum humidity: | <u>12%</u> |
- X 8. Visually inspect the head skin for cracks, cuts, abrasions, etc. Repair or replace the head skin if the damaged area is more than superficial. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No Damage

X 9. Clean the impact surface of the skin and the impact surface of the fixture with isopropyl alcohol, trichloroethane or equivalent prior to the test. (572.132(c)(2))

X 10. Suspend and orient the head assembly as shown in Figure 5B. The lowest point on the forehead is 376.0 ± 1.0 mm (14.8 ± 0.04 inch) from the impact surface. (572.132(c)(3))
Record the actual distance: 376 mm

NOTE: The masses of the suspension device and the accelerometer cables are to be kept as lightweight as possible to minimize their effect on the test results.

X 11. The 1.57 mm (0.062 inch) diameter holes located on either side of the dummy's head are equidistance within 2 mm from the impact surface. A typical test setup is shown in Figure 6B. (572.132(c)(3))

Record the right side distance: 501 mm

Record the left side distance: 501 mm

X 12. The impact surface is clean and dry and has a micro finish in the range of 203.2×10^{-6} mm (8 micro inches) to 2032.0×10^{-6} mm (80 micro inches) (RMS). (572.132(c)(4))

Record actual micro finish: 24.8 micro inches

X 13. The impact surface is rigidly supported. (572.132(c)(4))

X 14. The impact surface is a flat horizontal steel plate 50.8 mm (2 inches) thick and 610 mm (24 inches) square. (572.132(c)(4))

Record thickness: 50.9 mm

Record width: 604 mm

Record length: 595 mm

X 15. Drop the head assembly from a height of 376.0 ± 1.0 mm (14.8 inches ± 0.04 inches) by a means that ensures a smooth, instant release onto the impact surface. (572.132(b) & (572.132(c)(4))

X 16. Complete the following table using channel class 1000 data. (572.132(b)):

Parameter	Specification	Result
Peak resultant acceleration	$250 \text{ g} \leq x \leq 300 \text{ g}$	276 g
Resultant versus time history curve	Unimodal	Yes
Oscillations after the main pulse	Less than 10% of the peak resultant acceleration	Yes
Lateral acceleration	y-axis acceleration $\leq 15 \text{ g}$	-11.2 g

X 17. Plots of the x, y, z, and resultant acceleration data follow this sheet.

David Schoedel
Signature

02/24/2014
Date

MGA RESEARCH CORPORATION
HEAD DROP TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test ID: D14661

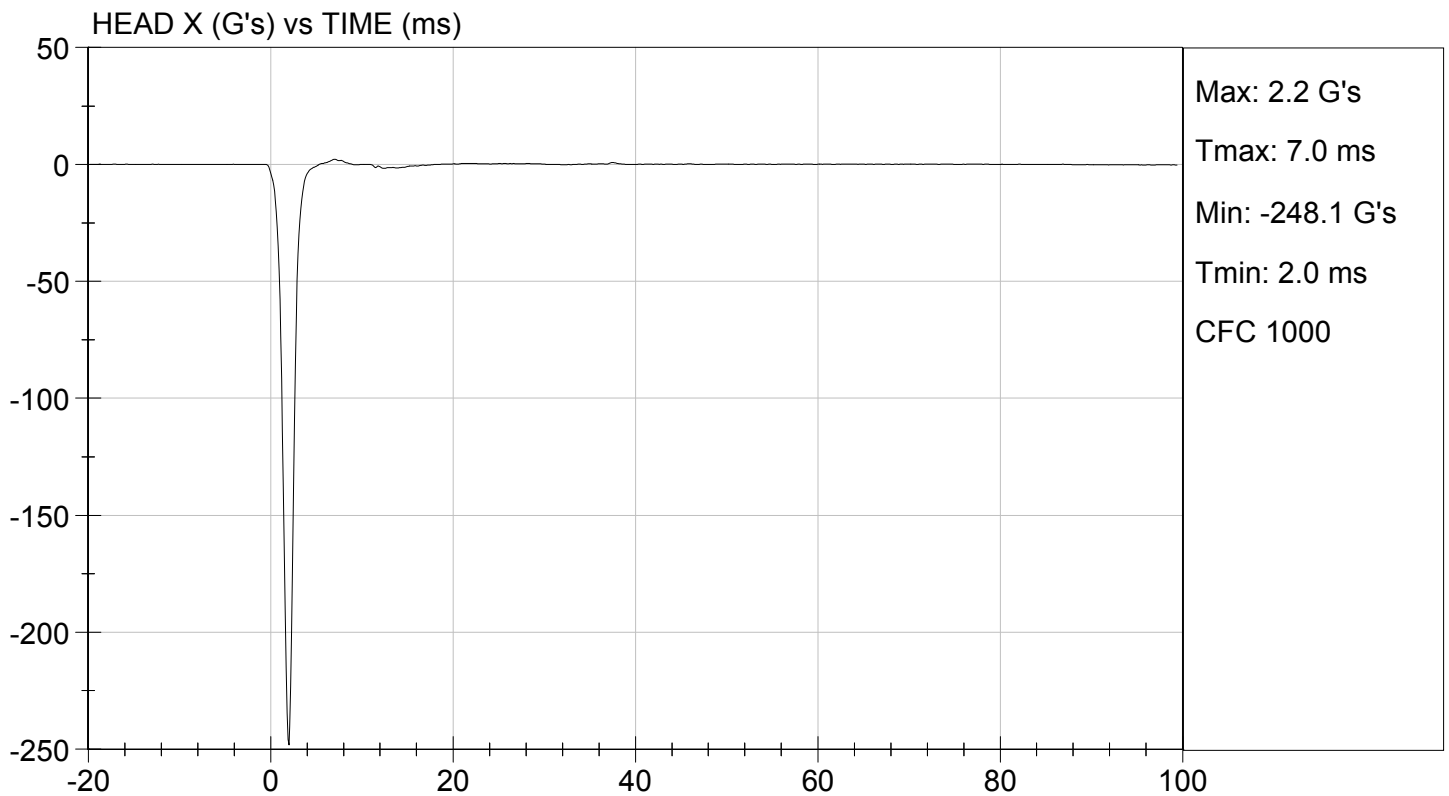
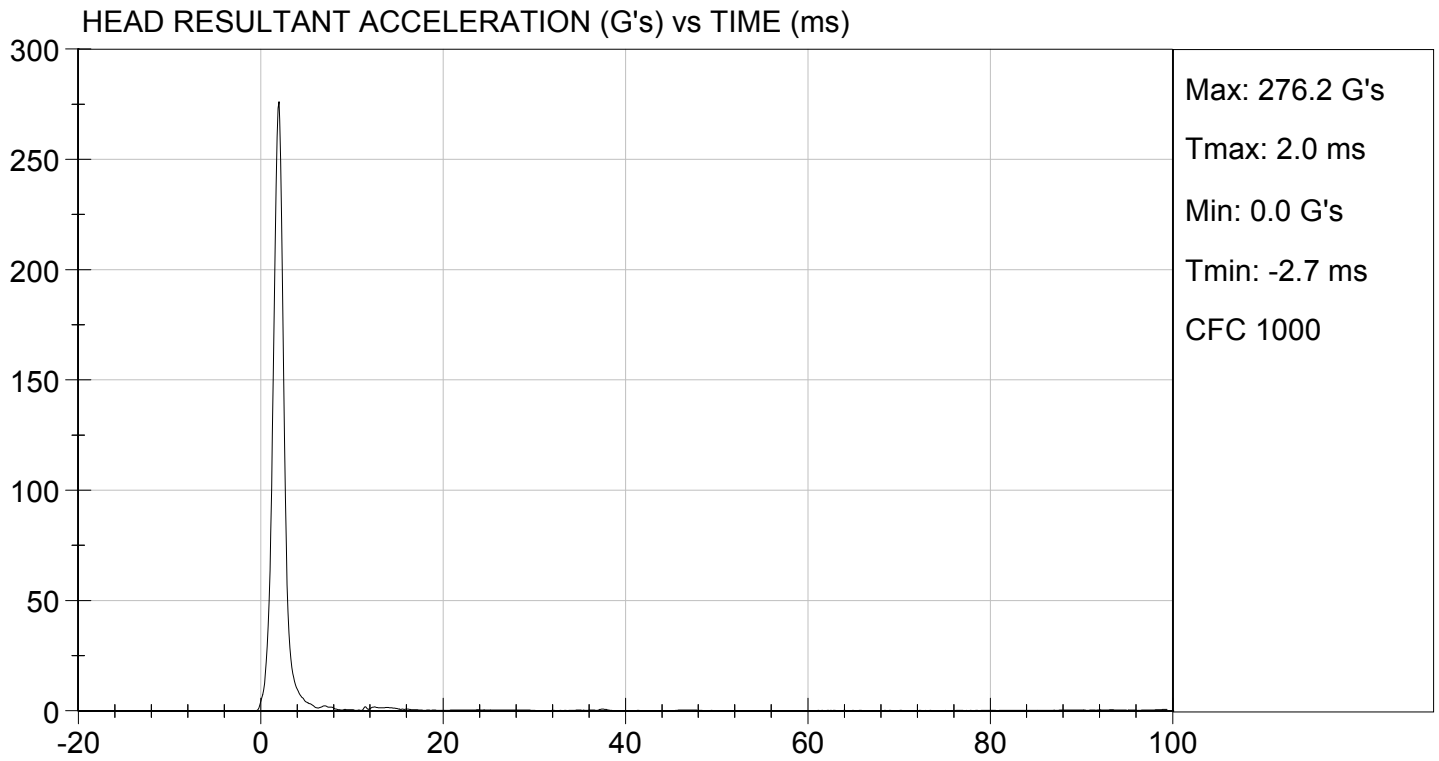
Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	22.0	Pass
Laboratory Relative Humidity	%	10 to 70	12	Pass
Peak Resultant Acceleration	G's	250 to 300	276	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	-11.2	Pass
Unimodal	N/A	Yes	Yes	Pass
Oscillations	N/A	within 10% of peak	Yes	Pass
			Overall Test Results	Pass

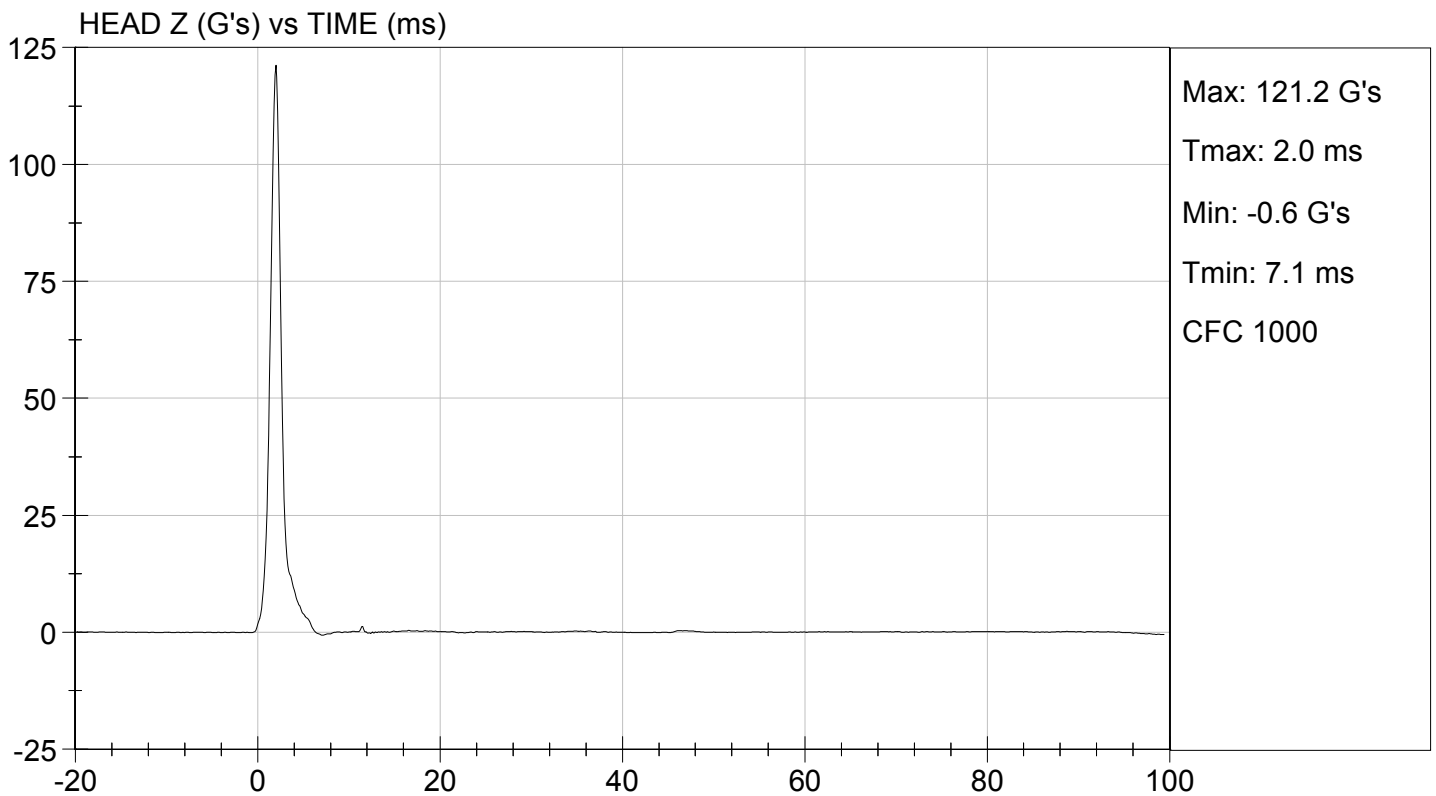
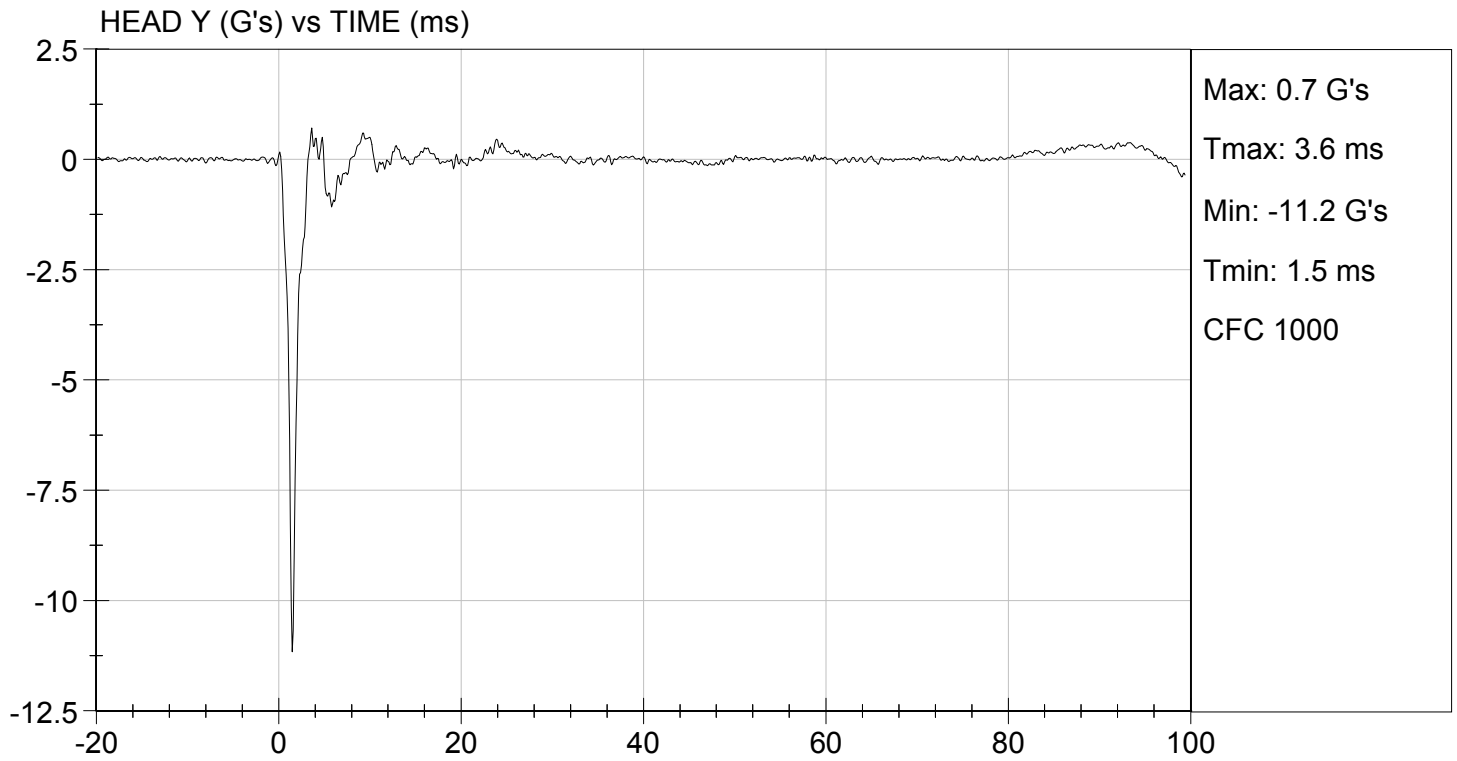
David Schoedel
Laboratory Technician

02/24/2014

Test Date

Jeff Leonard
Approved By





DATA SHEET B4
NECK FLEXION TEST (572.132) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last flexion test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>21.3°C</u> |
| Record the maximum humidity: | <u>14%</u> |
| Record the minimum humidity: | <u>12%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 8B for the flexion test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 6.89 m/s to 7.13 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Flexion Test Results (572.133(b)(1) & 572.133(c)(4)(i & ii))

Parameter		Specification	Results
Pendulum impact speed		6.89 m/s $\leq$ speed $\leq$ 7.13 m/s	7.06 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	2.1 m/s $\leq \Delta V \leq$ 2.5 m/s	2.3 m/s
	@ 20 ms	4.0 m/s $\leq \Delta V \leq$ 5.0 m/s	4.4 m/s
	@ 30 ms	5.8 m/s $\leq \Delta V \leq$ 7.0 m/s	5.9 m/s
Plane D Rotation		Peak moment* 69 Nm $\leq$ moment $\leq$ 83 Nm during the following rotation range 77° $\leq$ angle $\leq$ 91°	72 Nm @ 86 degrees
Positive Moment Decay** (Flexion)		Time to decay to 10 Nm 80 ms $\leq$ time $\leq$ 100 ms	87 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follows this sheet.

David Schoedel
Signature

02/24/2014
Date

MGA RESEARCH CORPORATION

NECK FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14662

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	12	Pass
Pendulum Speed		m/s	6.89 to 7.13	7.06	Pass
Pendulum Velocity	10 ms	m/s	2.1 to 2.5	2.3	Pass
	20 ms	m/s	4.0 to 5.0	4.4	Pass
	30 ms	m/s	5.8 to 7.0	5.9	Pass
D Plane Rotation	Max	deg	77 to 91	86	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	69 to 83	72	Pass
Positive Moment Time Curve Decay to 10 Nm		ms	80 to 100	87	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

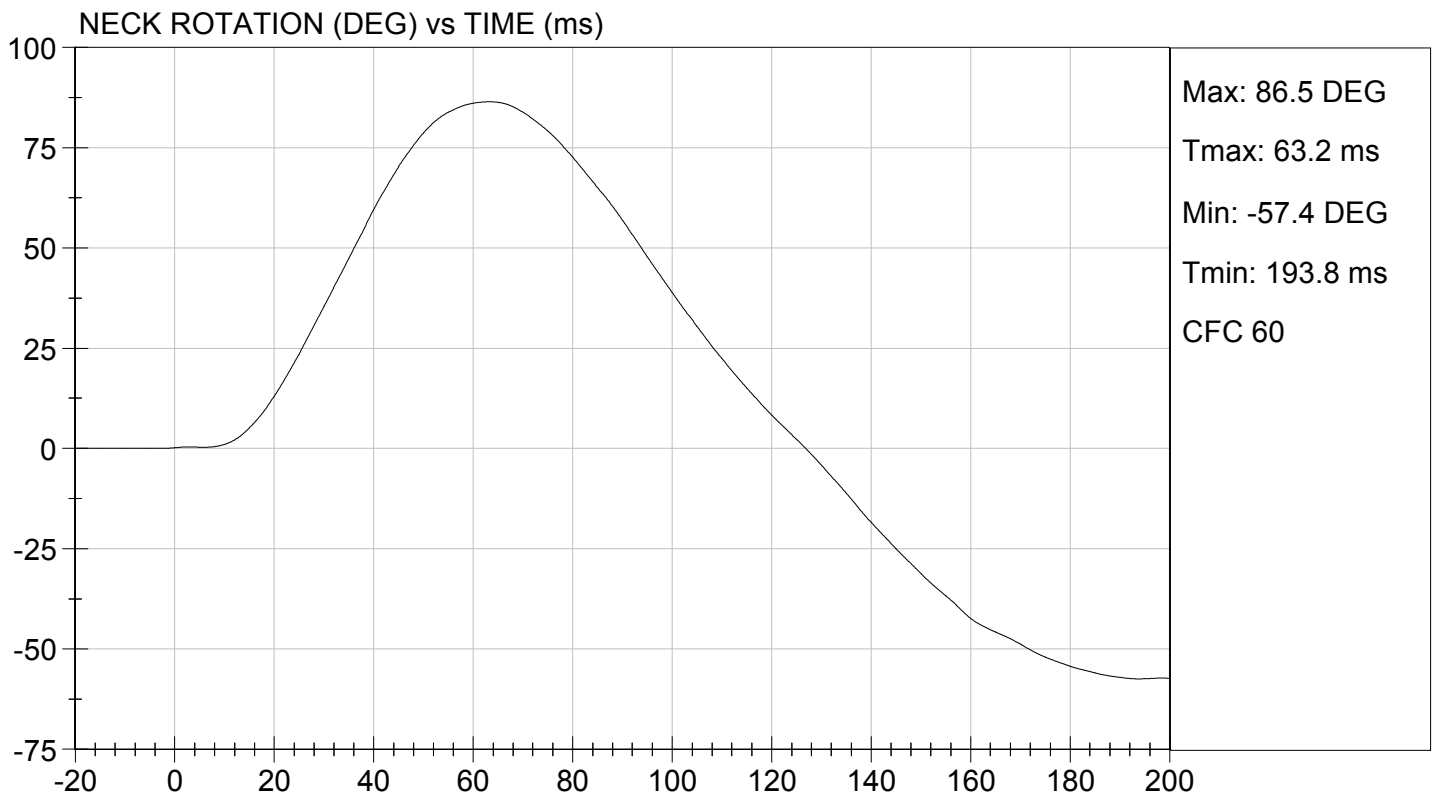
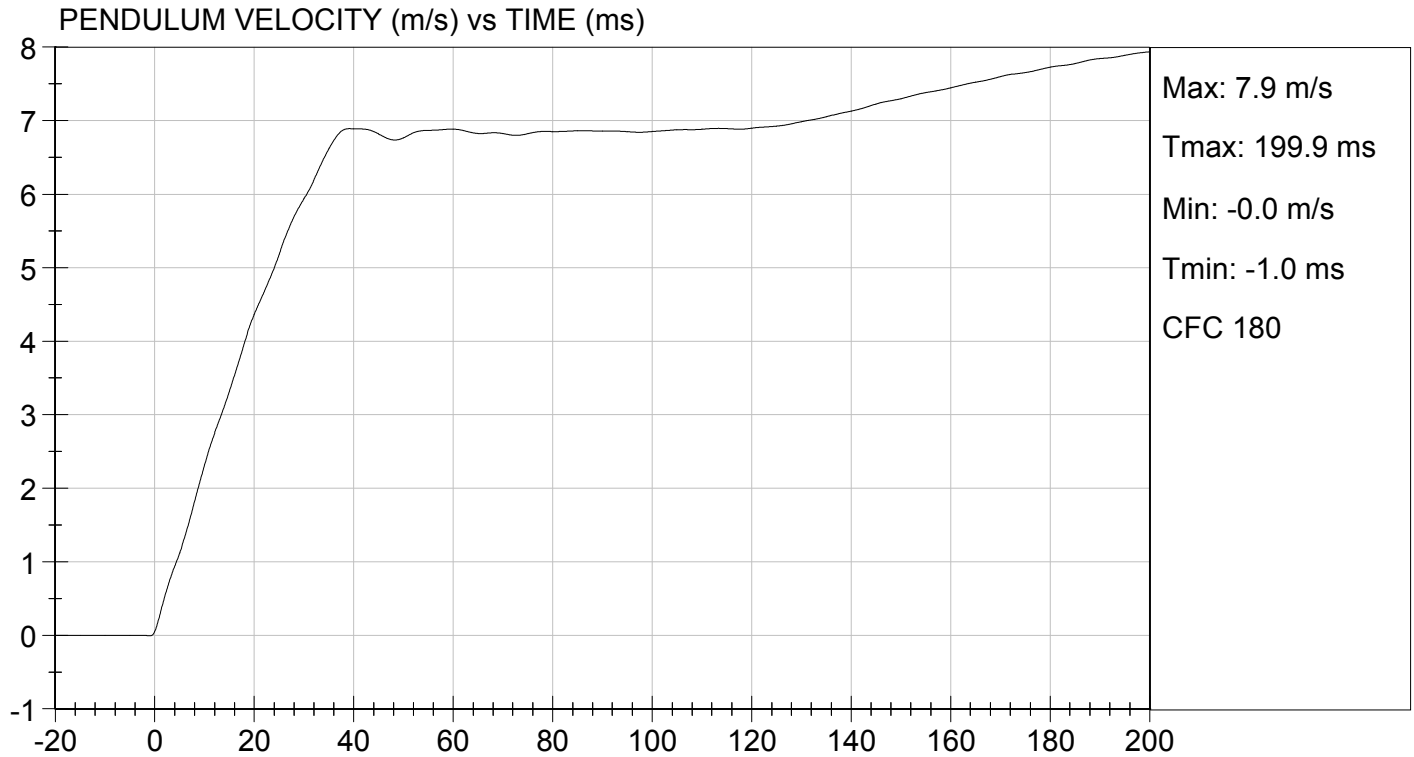
02/24/2014
Test Date

Jeff Leonard
Approved By



TEST DESC: NECK FLEXION
VELOCITY: 23.15 ft/s, 7.06 m/s

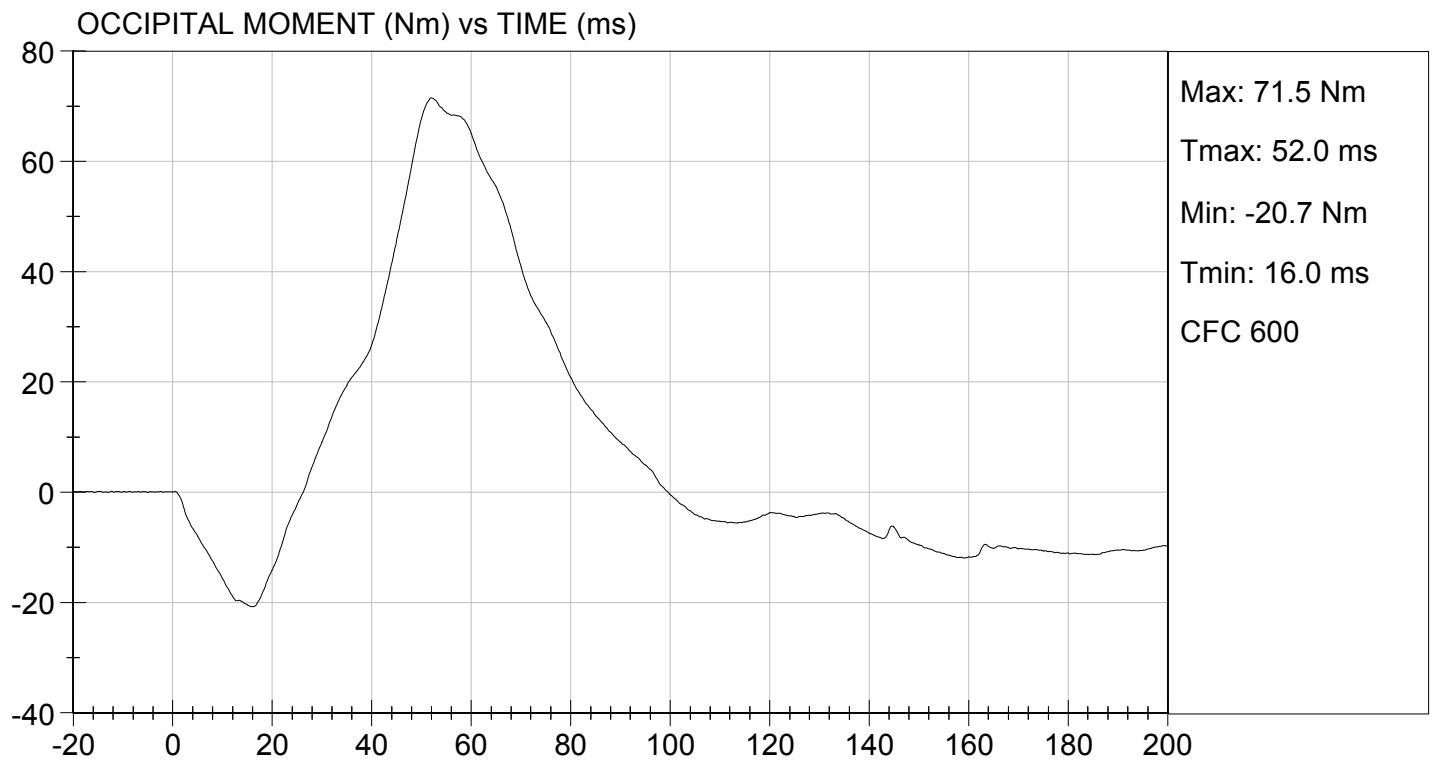
TEST DATE: 02/24/2014
TEST #: D14662





TEST DESC: NECK FLEXION
VELOCITY: 23.15 ft/s, 7.06 m/s

TEST DATE: 02/24/2014
TEST #: D14662



DATA SHEET B5
NECK EXTENSION TEST (572.133) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive extension tests are necessary)

- X 1. It has been at least 30 minutes since the last extension test. (572.137(q))
 X N/A, ONLY one neck test performed
- X 2. The components required for the neck tests include the head assembly (880105-100X), neck (880105-250), bib simulator (880105-371), upper neck adjusting bracket (880105-207), lower neck adjusting bracket (880105-208), six axis neck transducer (SA572-S11) and either three accelerometers (SA572-S4) or their mass equivalent installed in the head assembly as specified in drawing 880105-100X. Data from the accelerometers are not required. (572.133(b))
- X 3. The assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to a test. (572.133(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>21.3°C</u> |
| Record the maximum humidity: | <u>14%</u> |
| Record the minimum humidity: | <u>12%</u> |
- X 4. Visually inspect neck assembly for cracks, cuts and separation of the rubber from the metal segments. Note: If the damage resulted from the vehicle crash test in which the dummy was an occupant, the damaged area is to be documented with photography and the post test calibration verification testing completed before any replacement or repairs are made.
- Record findings and actions: No damage
- X 5. Inspect the nodding blocks (78051-351) for any deterioration, but when replacement is necessary, ONLY replace during pre-test calibration. Using a Shore "A" type Durometer, verify the hardness of the nodding blocks is between 80 and 90. Ensure the nodding blocks are installed correctly. (880105-250 and PADI page17).
- Record findings and actions: No Deterioration; Hardness: Front 89; Back 90.
- X 6. Torque the jam nut (9000018) on the neck cable (880105-206) to 1.4 ± 0.2 Nm (12.0 ± 2.0 in-lb). (572.133(c)(2))

- X 7. The data acquisition system, including transducers, conforms to the requirements of SAE Recommended Practice J211/1 MAR95. (572.137(m))
- X 8. The test fixture pendulum conforms to the specifications in Figure 7B. (572.133(c)(3))
- X 9. The head-neck assembly is mounted on the pendulum so the midsagittal plane of the head is vertical and coincides with the plane of motion of the pendulum longitudinal centerline as shown in Figure 9B for the extension test. (572.133(c)(3))
- X 10. Install the transducers or other devices for measuring the "D" plane rotation with respect to the pendulum longitudinal centerline. Note: Plane "D" is the bottom horizontal surface of the skull. These measurement devices should be designed to minimize their influence upon the performance of the head-neck assembly. An example of a measurement device is shown in Figure 10B.
- X 11. With the pendulum resting against the honeycomb material, the neck bracket was adjusted until the longitudinal centerline of the pendulum was perpendicular ± 1 degree to plane "D" on the dummy's head.
- X 12. Release the pendulum and allow it to fall freely from a height to achieve an impact speed of 5.95 m/s to 6.19 m/s as measured at the center of the pendulum accelerometer. (572.133(c)(4)(i))
- X 13. Complete the following table:
Neck Extension Test Results (572.133(b)(2) & 572.133(c)(4)(I & ii))

Parameter		Specification	Results
Pendulum impact speed		5.95 m/s $\leq$ speed $\leq$ 6.19 m/s	6.19 m/s
Pendulum ΔV with respect to impact speed	@ 10 ms	1.5 m/s $\leq \Delta V \leq$ 1.9 m/s	1.9 m/s
	@ 20 ms	3.1 m/s $\leq \Delta V \leq$ 3.9 m/s	3.8 m/s
	@ 30 ms	4.6 m/s $\leq \Delta V \leq$ 5.6 m/s	4.9 m/s
Plane D Rotation		Peak moment* -65 Nm $\leq$ moment $\leq$ -53 Nm during the following rotation range 99° $\leq$ angle $\leq$ 114°	-60 Nm @ 106 degrees
Positive Moment Decay** (Extension)		Time to decay to -10 Nm 94 ms $\leq$ time $\leq$ 114 ms	95 ms

*Moment about the occipital condyle = $M_y - (0.01778 \text{ m} \times F_x)$ (572.133(b)(1)(ii))

M_y = Moment in Nm measured by the transducer

F_x = Force, in N measured by the transducer

**Time zero is defined as the time of initial contact between the pendulum striker plate and the honeycomb material. (572.133(b)(3))

- X 14. Plots of acceleration, velocity, y-axis moment, and x-axis force and y-axis moment about the occipital condyle follow this sheet.

David Schoedel
Signature

02/24/2014
Date

MGA RESEARCH CORPORATION
NECK EXTENSION TEST
HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14663

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.3	Pass
Laboratory Relative Humidity		%	10 to 70	12	Pass
Pendulum Speed		m/s	5.95 to 6.19	6.19	Pass
Pendulum Velocity	10 ms	m/s	1.5 to 1.9	1.9	Pass
	20 ms	m/s	3.1 to 3.9	3.8	Pass
	30 ms	m/s	4.6 to 5.6	4.9	Pass
D Plane Rotation	Max	deg	99 to 114	106	Pass
Occipital Condyle Moment within Rotation Corridor		Nm	-65 to -53	-60	Pass
Negative Moment Time Curve Decay to -10 Nm		ms	94 to 114	95	Pass
Overall Results					Pass

David Schoedel
Laboratory Technician

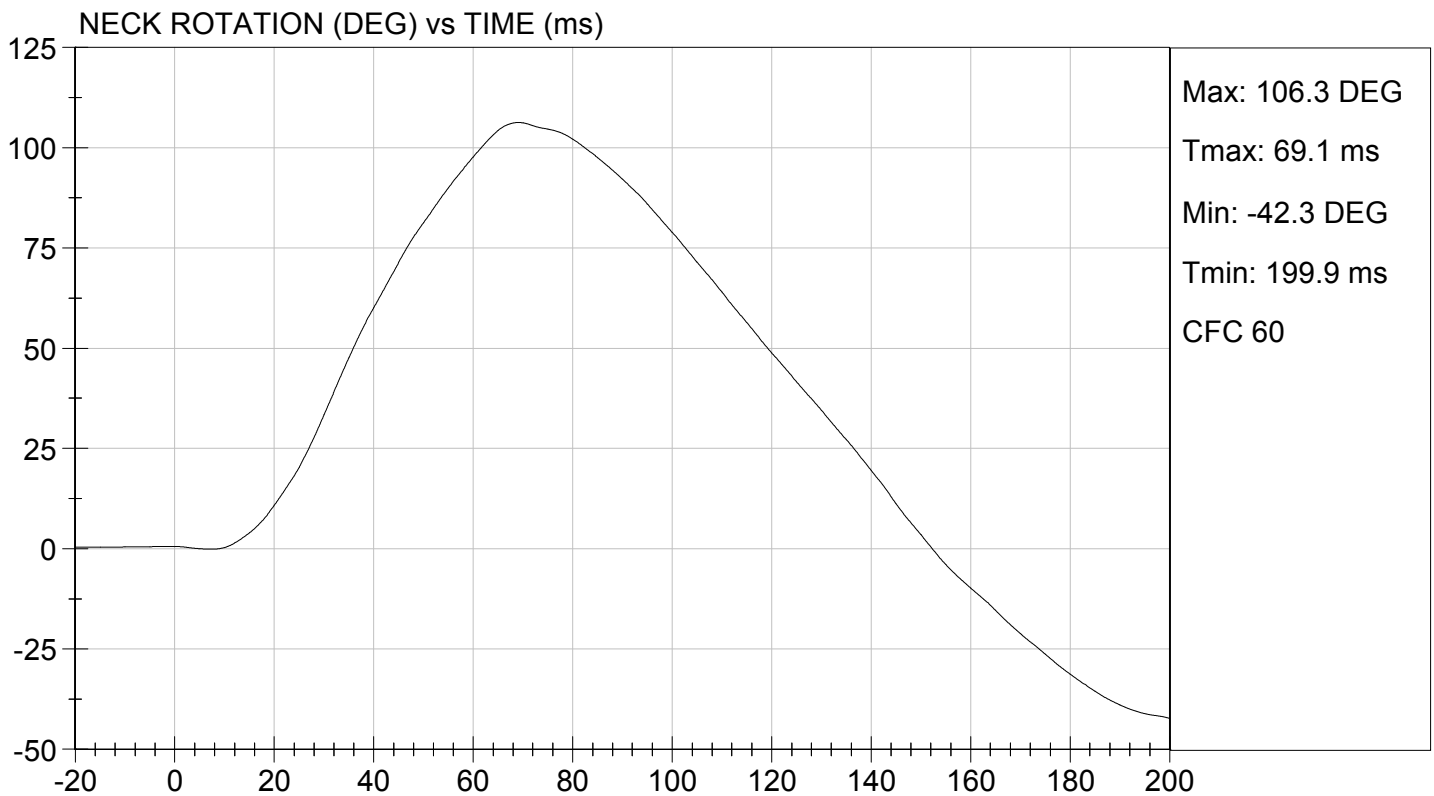
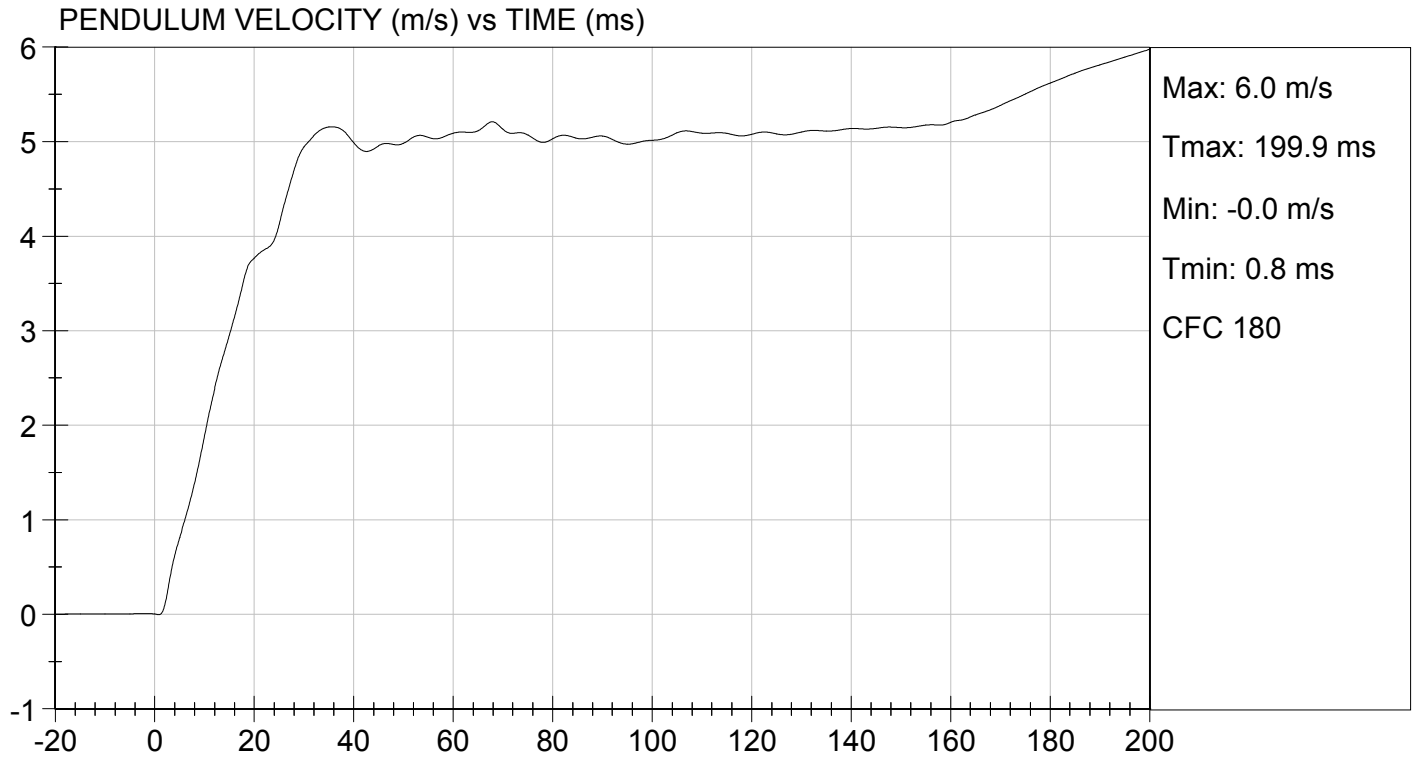
02/24/2014
Test Date

Jeff Levan-Markus
Approved By



TEST DESC: NECK EXTENSION
VELOCITY: 20.30 ft/s, 6.19 m/s

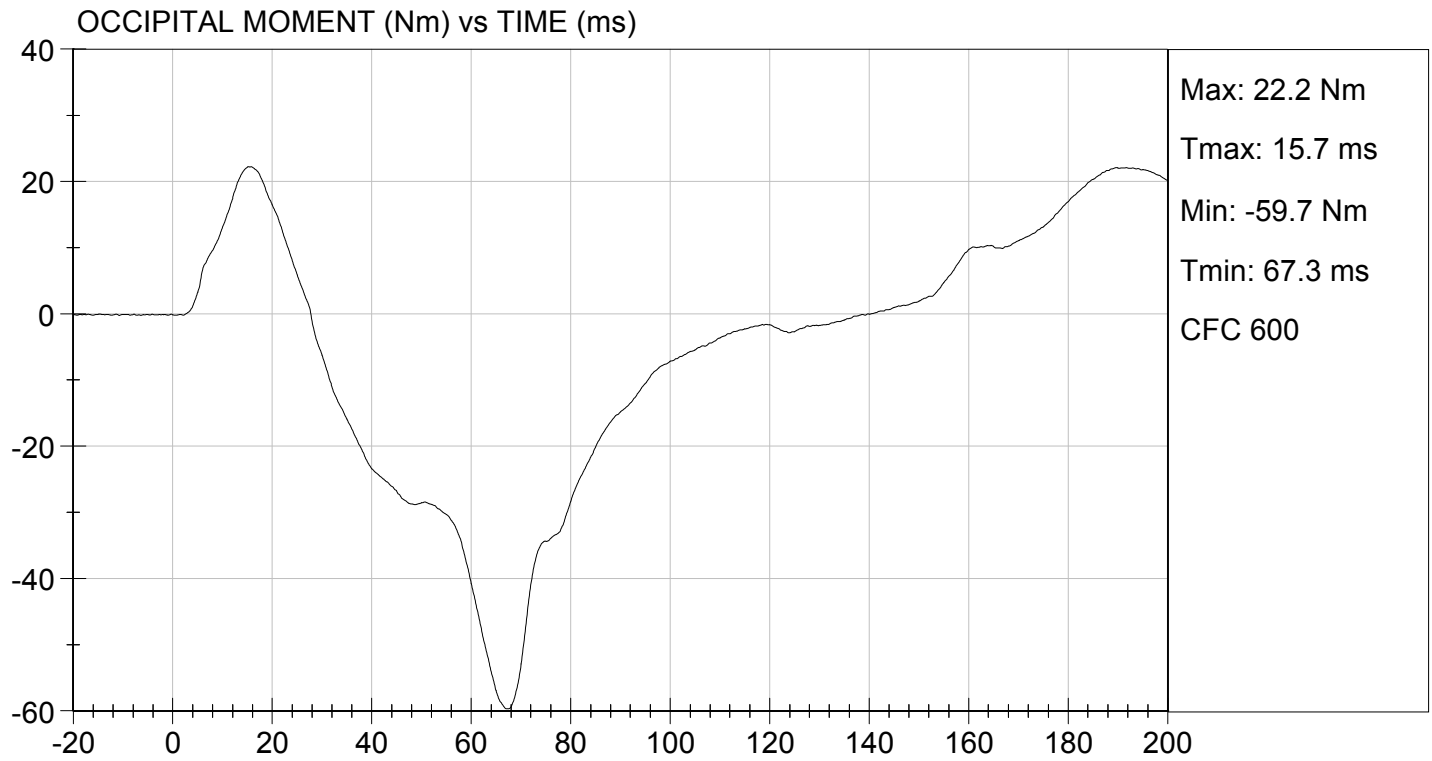
TEST DATE: 02/24/2014
TEST #: D14663





TEST DESC: NECK EXTENSION
VELOCITY: 20.30 ft/s, 6.19 m/s

TEST DATE: 02/24/2014
TEST #: D14663



DATA SHEET B6
THORAX IMPACT TEST (572.134) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
X Post test calibration verification

Test attempt no. 1 (when successive thorax impact tests are necessary)

- X 1. It has been at least 30 minutes since the last thorax impact test. (572.137(q))
 X N/A, ONLY one thorax impact test performed
- X 2. The test fixture conforms to the specifications in Figure 11B.
- X 3. The complete assembled dummy (880105-000) is used (572.134(b)) and is dressed in a form fitting cotton stretch above-the-elbow sleeved shirt and above-the-knee pants. The weight of the shirt and pants shall not exceed 0.14 kg. (572.134(c)(1))
- X 4. The dummy assembly soaked at a temperature between 20.6°C (69°F) and 22.2°C (72°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.134(c)(2))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>21.3°C</u>
Record the maximum humidity:	<u>14%</u>
Record the minimum humidity:	<u>12%</u>

- X 5. Remove the chest skin and visually inspect the thorax assembly for cracks, cuts, abrasions, etc. Particular attention should be given to the rib damping material, chest displacement transducer assembly and the rear rib supports. Inspect for rib deformation using the chest depth gage. If any damage is noted repair and/or replace the damaged components unless the damage resulted from the vehicle crash test in which the dummy was an occupant in which case the damage must be documented and post test calibration verification testing completed before any repairs or replacements are made.

X - No Damage
 - Damage from crash test, no repairs or replacement because this is a post test calibration verification. Record damage

 - The following repairs or replacement was performed. Record:

- X 6. Seat the dummy, (chest skin still removed) without back and arm supports on the test fixture surface as shown in Figure 11B. The surface must be long enough to support the pelvis and outstretched legs. (572.134(c)(3))
- X 7. Level the ribs both longitudinally and laterally $\pm 0.5^\circ$ and adjust the pelvis angle to $7^\circ \pm 2^\circ$. The angle may be measured using the special H-point tool (TE-2504) that inserts into the pelvic structure and extends outward beyond the pelvic skin surface or by using the surface of the pelvic adaptor block.
- X 8. The midsagittal plane of the dummy is vertical within $\pm 1^\circ$. (572.134(c)(3))
- X 9. The longitudinal centerline of the test probe is centered within ± 2.5 mm of the midsagittal plane of the dummy and is $12.7 \text{ mm} \pm 1 \text{ mm}$ below the horizontal peripheral centerline of the No. 3 rib and is within 0.5° of a horizontal line in the dummy's midsagittal plane. (572.134(c)(4))
- X 10. Align the adjustable neck bracket index marks to the "zero" position.
- X 11. Record locations such as the rear surfaces of the thoracic spine and the lower neck bracket reference with respect to the laboratory coordinate system. These reference measurements are necessary to ensure the dummy is in the same position after the chest skin is installed. The reference locations must be accessible after installation of the chest skin. It may be necessary to leave the chest skin zipper unfastened until the references are checked and fasten it just prior to the test.
- X 12. Install the chest skin and reposition the dummy as described in the preceding paragraph using the reference measurements recorded.
- X 13. Place the arm assemblies horizontal $\pm 2^\circ$ and parallel to the midsagittal plane. The arms are held in place by tightening the adjustment nut that holds the arm yoke to the clavicle assembly.
- X 14. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 180.
- X 15. Impact the anterior surface of the thorax with the test probe so the longitudinal centerline of the probe is within 2° of a horizontal line in the dummy's midsagittal plane at the moment of impact. (572.134(c)(5)) The velocity of the test probe at the time of impact is $6.71 \text{ m/s} \pm 0.12 \text{ m/s}$. (572.134(b)) The probe is guided so there is no significant lateral, vertical or rotational movement during the impact. (572.134(c)(6)) Neither the suspension hardware, suspension cables, nor other attachments to the probe, including the velocity vane, make contact with the dummy. (572.134(c)(7))

X 16. Complete the following table:

Thorax Impact Results (572.134(b) and 572.134(b)(1)&(2))

Parameter*	Specification	Result
Test Probe Speed	$6.59 \text{ m/s} \leq \text{speed} \leq 6.83 \text{ m/s}$	6.77 m/s
Chest Compression	$50.0 \text{ mm} \leq \text{compression} \leq 58.0 \text{ mm}$	53 mm
Peak force** between 50.0 and 58.0 mm chest compression	$3900\text{N} \leq \text{peak force} \leq 4400\text{N}$	4183 N
Peak Force** between 18.0 and 50.0 mm chest compression	Peak Force $\leq 4600 \text{ N}$	4176 N
Internal Hysteresis***	$69\% \leq \text{hysteresis} \leq 85\%$	70%

*Time zero is defined as the time of initial contact between the test probe and the chest skin.

**Force = impactor mass x acceleration (572.134(b)(3))

***Area under loading curve minus the area under the unloading curve divided by the area under the loading curve. (Figure 12B)

 X 17. Plots of chest compression, acceleration, force, force versus deflection follow this sheet.

David Schoedel
Signature

02/24/2014
Date

MGA RESEARCH CORPORATION
THORAX IMPACT
HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14664

Tested Parameter	Units	Specification	Result	Pass/Fail
Temperature	deg C	20.6 to 22.2	21.8	Pass
Relative Humidity	%	10 to 70	12	Pass
Probe Speed	m/s	6.59 to 6.83	6.77	Pass
Peak Deflection	mm	50 to 58	53	Pass
Peak Resistive Force w/in Deflection Corridor	N	3900 to 4400	4183	Pass
Internal Hysteresis	%	69 to 85	70	Pass
Peak Force 18 mm - 50 mm	N	<= 4600	4176	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/24/2014

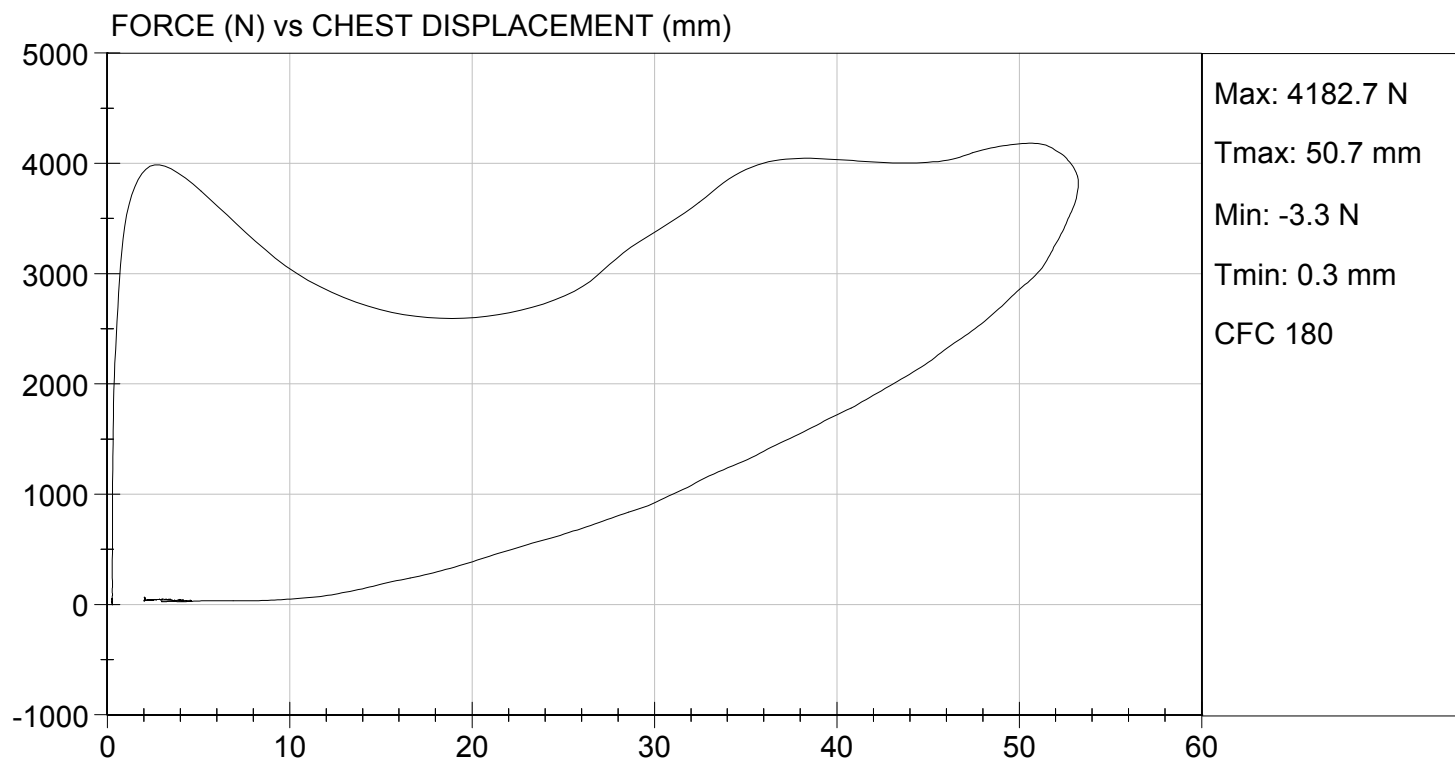
Test Date

Jeff Leonard
Approved By



TEST DESC: THORAX IMPACT
VELOCITY: 22.22 ft/s, 6.77 m/s

TEST DATE: 02/24/2014
TEST #: D14664



DATA SHEET B7
TORSO FLEXION TEST (572.135) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive torso flexion tests are necessary)

- X 1. It has been at least 30 minutes since the last torso flexion test. (572.137(q))
 X N/A, ONLY one torso flexion test performed
- X 2. The test fixture conforms to the specifications in Figure 13B.
- X 3. The complete assembled dummy (880105-000) is used (572.135(c)(2)).
 With legs below femurs.
 X Without legs below femurs.
- X 4. The dummy assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.135(c)(1))
- | | |
|---------------------------------|---------------|
| Record the maximum temperature: | <u>22.0°C</u> |
| Record the minimum temperature: | <u>21.3°C</u> |
| Record the maximum humidity: | <u>14%</u> |
| Record the minimum humidity: | <u>12%</u> |
- X 5. Secure the pelvis to the fixture at the pelvis instrument cavity rear face by threading four ¼ cap screws into the available threaded attachment holes. Tighten the mountings so that the test material is rigidly affixed to the test fixture and the pelvic lumbar joining surface is horizontal. (572.135(c)(3))
- X 6. Attach the loading adapter bracket to the spine of the dummy as shown in Figure 13B. (572.135(c)(4))
- X 7. Inspect and adjust, if necessary, the seating of the abdominal insert within the pelvis cavity and with respect to the torso flesh, assuring that the torso flesh provides uniform fit and overlap with respect to the outside surface of the pelvis flesh. (572.135(c)(5))
- X 8. Flex the dummy forward and back 3 times such that the angle reference plane moves between 0° and 30° with respect to the vertical transverse plane. (572.135(c)(6))

- X 9. Support the dummy such that the angle reference plane is at or near 0° (vertical with respect to the vertical transverse plane). Wait at least 30 minutes before continuing. (572.135(c)(6))
- X 10. Remove all external support that was implemented in 9 above. (572.135(c)(7))
- X 11. Measure the initial orientation angle of the torso reference plane of the seated, unsupported dummy. (572.135(c)(7))
 Record reference plane angle (max. allowed 20°): See Result Table
- X 12. Attach the pull cable and the load cell. (572.135(c)(8))
- X 13. Apply a tension force in the midsagittal plane to the pull cable at any upper torso deflection rate between 0.5° and 1.5° per second, until the angle reference plane is at 45° ± 0.5° of flexion relative to the vertical transverse plane. (572.135(c)(9))
- X 14. Maintain angle reference plane at 45° ± 0.5° of flexion for 10 seconds. (572.135(c)(10))
- X 15. As quickly as possible release the force applied to the attachment bracket. (572.135(c)(11))
- X 16. 3 minutes after the release of the force, measure the reference plane angle. (572.135(c)(11))
- X 17. Complete the following table:
 Torso Flexion Results (572.135(b), 572.135(c)(7), 572.135(c)(9))

Parameter	Specification	Result
Initial ref. plane angle	Angle ≤ 20°	17 deg
Torso rotation rate	0.5°/s ≤ rate ≤ 1.5°/s	0.9 deg/sec
Force at 45° ± 0.5°	320 N ≤ force ≤ 390 N	387 N
Final ref. plane angle	Initial ref. plane angle ± 8°	23 deg

David Schoedel
 Signature

02/24/2014
 Date

MGA RESEARCH CORPORATION

TORSO FLEXION TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14667

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	22.0	Pass
Laboratory Relative Humidity	%	10 to 70	12	Pass
Initial Angle	deg	0 to 20	17	Pass
Return Angle	deg	+/- 8	23	Pass
Force at 45 deg	N	320 to 390	387	Pass
Upper Torso Deflection Rate	deg/s	0.5 to 1.5	0.9	Pass
Overall Result				Pass

David Schoedel
Laboratory Technician

02/24/2014

Test Date

Jeff Leonard
Approved By

DATA SHEET B8
LEFT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528L), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-650), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>21.3°C</u>
Record the maximum humidity:	<u>14%</u>
Record the minimum humidity:	<u>12%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.12 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3674 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/24/2014
Date

MGA RESEARCH CORPORATION

**LEFT KNEE IMPACT TEST
HYBRID III 5TH PERCENTILE**

ATD Serial No: 510

Test I.D: D14666

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	12	Pass
Probe Speed	m/s	2.07 to 2.13	2.12	Pass
Maximum Force	N	3450 to 4060	3674	Pass
Overall Test Results				Pass

David Schoedel
Laboratory Technician

02/24/2014

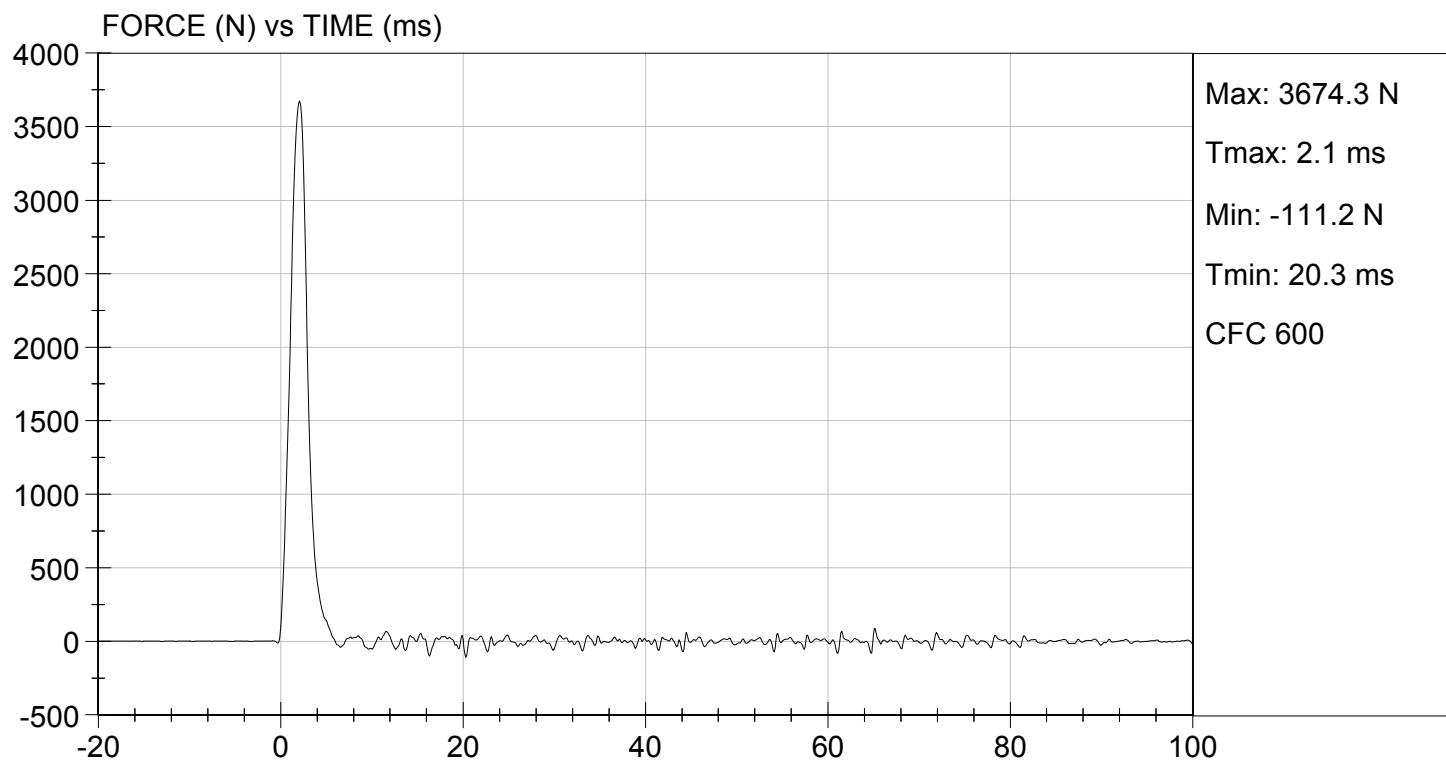
Test Date

Jeff Leonard
Approved By



TEST DESC: LEFT KNEE
VELOCITY: 6.94 ft/s, 2.12 m/s

TEST DATE: 02/24/2014
TEST #: D14666



DATA SHEET B9
RIGHT KNEE IMPACT TEST (572.136) (5th Female)

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: David Schoedel

 Pre test calibration
 X Post test calibration verification

Test attempt no. 1 (when successive knee impact tests are necessary)

- X 1. It has been at least 30 minutes since the last knee impact test. (572.137(q))
 X N/A, ONLY one knee impact test performed
- X 2. The test fixture conforms to the specifications in Figure 14B.
- X 3. The knee assembly (880105-528R), lower leg structural replacement (880105- 603), lower leg flesh (880105-601), ankle assembly (880105-660), foot assembly (880105-651), and femur load transducer (SA572-S14) (may use the load cell structural replacement (78051-319)) were used. (572.136(b)(1))
- X 4. The knee assembly soaked at a temperature between 18.9°C (66°F) and 25.6°C (78°F) and at a relative humidity from 10% to 70% for a period of at least four (4) hours prior to this test. (572.136(c)(1))

Record the maximum temperature:	<u>22.0°C</u>
Record the minimum temperature:	<u>21.3°C</u>
Record the maximum humidity:	<u>14%</u>
Record the minimum humidity:	<u>12%</u>

- X 5. Mount the test specimen and secure it to the rigid test fixture. (572.136(c)(2))
- X 6. No parts of the foot or tibia contact any exterior surface. (572.136(c)(2))
- X 7. Align the test probe so that throughout its stroke and at contact with the knee it is within 2 degrees of horizontal and collinear with the longitudinal centerline of the femur. (572.136(c)(3))
- X 8. The probe is guided so there is no significant lateral, vertical or rotational movement during the impact with the knee. (572.136(c)(4))
- X 9. The data acquisition system, including transducers, must conform to the requirements of SAE Recommended Practice J211/1 MAR95 (572.136(m)) Class 600.

X 10. Contact the knee with the test probe at a speed between 2.07 m/s and 2.13 m/s.
(572.136(c)(5)) Neither the suspension hardware, suspension cables, nor other
attachments to the probe, including the velocity vane, make contact with the dummy.
(572.136(c)(6))

 X 11. Complete the following table:
Knee Impact Results (572.136(b)(1) and 572.136(c)(5))

Parameter	Specification	Result
Probe speed	$2.07 \text{ m/s} \leq \text{speed} \leq 2.13 \text{ m/s}$	2.13 m/s
Peak resistance force*	$3450 \text{ N} \leq \text{force} \leq 4060 \text{ N}$	3645 N

*Force = impactor mass x deceleration (572.136(b)(2))

 X 12. Plots of acceleration versus time and force versus time follow this sheet.

David Schoedel
Signature

02/24/2014
Date

MGA RESEARCH CORPORATION

RIGHT KNEE IMPACT TEST

HYBRID III 5TH PERCENTILE

ATD Serial No: 510

Test I.D: D14665

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.6	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	12	Pass
Probe Speed	m/s	2.07 to 2.13	2.13	Pass
Maximum Force	N	3450 to 4060	3645	Pass
Overall Test Results				Pass

David Schoedel

Laboratory Technician

02/24/2014

Test Date

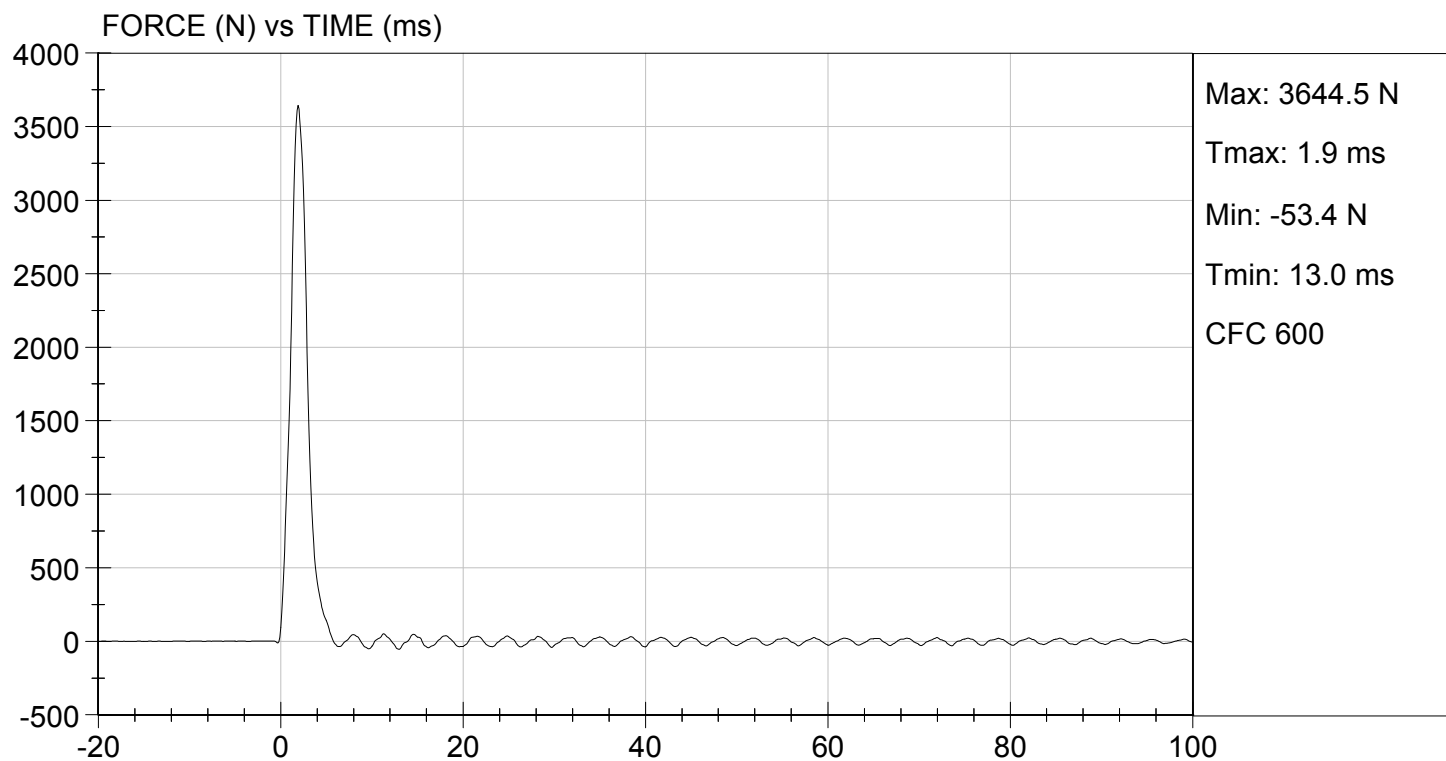
Jeff Leonard

Approved By



TEST DESC: RIGHT KNEE
VELOCITY: 7.00 ft/s, 2.13 m/s

TEST DATE: 02/24/2014
TEST #: D14665



DATA SHEET B10

PART 572 INSTRUMENTATION CALIBRATION INFORMATION

I.D. NO.	MANUFACTURER	MODEL NO.	SERIAL NO.	DATE OF LAST CALIBRATION	DATE OF NEXT CALIBRATION
DUMMY INSTRUMENTATION					
HEAD ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P78269	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P78852	12/03/2013	06/03/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P79856	02/18/2014	08/18/2014
NECK TRANSDUCER	Denton	1716	1157	01/27/2014	07/27/2014
CHEST ACCELEROMETERS					
(1) LONGITUDINAL	Endevco	7264C-2KTZ-2-360M17	P79634	02/18/2014	08/18/2014
(2) LATERAL	Endevco	7264C-2KTZ-2-360M17	P79635	02/18/2014	08/18/2014
(3) VERTICAL	Endevco	7264C-2KTZ-2-360M17	P79636	02/18/2014	08/18/2014
CHEST POTENTIOMETER	Servo	14CBI-2897	510	02/18/2014	08/18/2014
FEMUR LOAD CELLS					
(1) RIGHT FEMUR	Denton	2121	737	01/02/2014	07/02/2014
(2) LEFT FEMUR	Denton	2121	799	12/31/2103	07/01/2014
LABORATORY INSTRUMENTATION					
NECK PENDULUM ACCELEROMETER	Endevco	7231C-750	AGH70	08/27/2013	02/27/2014
THORAX PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P82319	11/01/2013	05/01/2014
KNEE PENDULUM ACCELEROMETER	Endevco	7264C-2KTZ-2-240	P77579	01/10/2014	07/10/2014
NECK ROTATION TRANSDUCER 1 (OPTIONAL)	Spectrol	132-0-0-102	18	02/13/2014	08/13/2014
NECK ROTATION TRANSDUCER 2 (OPTIONAL)	Spectrol	132-0-0-102	29	02/13/2014	08/13/2014

LABORATORY TECHNICIAN: _____

Jessica Hall

DATA SHEET B1
DUMMY DAMAGE CHECKLIST

Dummy Serial Number: 510

Test Date: 02/24/2014

Technician: Jessica Gall

This check sheet is completed as part of the post test calibration verification.

X Perform general cleaning.

Dummy Item	Inspect for	Comments	Damage	OK
Outer skin	Gashes, rips, cracks			X
Head	Ballast secure			X
	General appearance			X
Neck	Broken or cracked rubber			X
	Upper neck bracket firmly attached to the lower neck bracket			X
	Looseness at the condyle joint			X
	Nodding blocks cracked or out of position			X
Spine	Broken or cracks in rubber			X
Ribs	Broken or bent ribs			X
	Broken or bent rib supports			X
	Damping material separated or cracked			X
	Rubber bumpers in place			X
Chest Displacement Assembly	Bent shaft			X
	Slider arm riding in track			X
Transducer leads	Torn cables			X
Accelerometer Mountings	Head mounting secure			X
	Chest mounting secure			X
Knees	Skin condition			X
	Insert (do not remove)			X
	Casting			X
Limbs	Normal movement and adjustment			X
Knee Sliders	Wires intact			X
	Rubber returned to "at rest" position			X
Pelvis	Broken			X
Other				X

If upon visual examination, damage is apparent in any of these areas, the appropriate engineer or engineering technician is to be consulted for a decision on repair or replacement of parts.

Repair or Replacement approved by:

Jessica Hall
Signature

02/24/2014
Date

Describe the repair or replacement of parts:

Checked by:

Jeff Leonard
Signature

02/24/2014
Date