

**SIDE AIRBAG OCCUPANT RISK PROGRAM  
OCCUPANT OUT-OF-POSITION TESTS**

**TOYOTA MOTOR CORPORATION  
2004 LEXUS ES 330  
4 DOOR SEDAN**

**NHTSA NUMBER: M45111TWG2**

**PREPARED BY:  
KARCO ENGINEERING, LLC  
9270 HOLLY ROAD  
ADELANTO, CALIFORNIA 92301**



**MAY 26, 2004**

**FINAL REPORT**

**PREPARED FOR:  
U.S. DEPARTMENT OF TRANSPORTATION  
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
RULEMAKING  
OFFICE OF CRASHWORTHINESS STANDARDS  
MAIL CODE: NVS-111  
400 SEVENTH STREET, SW, ROOM 5311  
WASHINGTON, D.C. 20590**

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Date of Acceptance

# Technical Report Documentation Page

|                                                                                                                                                                                                                                                                            |  |                                         |           |                                                                                                                                                                                                                     |           |
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| 16. Abstract                                                                                                                                                                                                                                                               |  |                                         |           |                                                                                                                                                                                                                     |           |
| A static side airbag deployment was conducted on a 2004 Lexus ES 330 Car 4 Door Sedan at KARCO Engineering, LLC on 5/26/2004. This test was conducted to obtain data indicant of TWG Side Airbag Out-of-Position Injury criteria.                                          |  |                                         |           |                                                                                                                                                                                                                     |           |
| Measurement Description                                                                                                                                                                                                                                                    |  | Units                                   | Threshold | Hybrid III 6 Year Old ATD                                                                                                                                                                                           |           |
| Head Injury Criteria (HIC)                                                                                                                                                                                                                                                 |  | N/A                                     | 723       | 14.2                                                                                                                                                                                                                |           |
| Max. Thorax Accel. (3 msec clip)                                                                                                                                                                                                                                           |  | G's                                     | 60        | 7.7                                                                                                                                                                                                                 |           |
| 17. Key Words<br><br>TWG Occupant Out-of-Position Test Section 3.3.2.1<br>New Car Assessment Program (NCAP)<br>2004 Lexus ES 330 4 Door Sedan<br>NHTSA No. M45111TWG2                                                                                                      |  |                                         |           | 18. Distribution Statement<br><br>Copies of this report available from:<br>NHTSA Technical Reference Division<br>National Highway Traffic Safety Admin.<br>400 Seventh St., SW, Room 5111<br>Washington, D.C. 20590 |           |
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## **SECTION 1**

### **PURPOSE AND SUMMARY OF TEST M45111TWG2**

#### **1.1 PURPOSE**

This occupant out-of-position injury test is part of the Occupant Injury Risk from Deploying Side Airbags Testing Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-01-D-02005. The purpose of this test was to obtain occupant injury data for a side airbag deployment.

The occupant out-of-position side airbag test was conducted in accordance with the Technical Working Group Recommended Procedures for Evaluating Occupant Injury Risk from Deploying Side Airbags.

#### **1.2 SUMMARY**

The effects of deploying the roof-rail and seat mounted side airbags in a 2004 Lexus ES 330 Car 4-Door Sedan with an out-of-position Hybrid III 6 Year-Old Child dummy were evaluated. The test was performed at Karco Engineering, LLC on May 26, 2004. Pre- and post-test photographs of the vehicle and dummy can be found in Appendix A.

Two high-speed film and one high-speed digital cameras were used to document the side airbag deployment event. Camera locations and other pertinent camera information can be found on Data Sheet No.1 and Data Sheet No.6.

One Part 572N, Hybrid III 6 Year-Old child anthropomorphic test device (ATD), was placed in the front passenger seat, positioned facing inboard, according to the dummy placement instructions in the July 2003 Revision of the Technical Working Group's 'Recommended Procedures for Evaluating Occupant Injury Risk from Deploying Side Airbags'.

The ATD was instrumented with head, chest and pelvis triaxial accelerometers, chest displacement potentiometer and a six-axis upper neck transducer.

Sixteen (16) channels of data were recorded using an on-board data acquisition system. Appendix A contains Photographs. Appendix B contains dummy response data traces. Appendix C contains the Instrumentation Data Channel assignments.

The passenger side doors remained closed during side air bag deployment and were operable after the impact.

The Hybrid III 6 Year-Old Child Dummy's visible contact points were as follows: The roof mounted airbag contacted top of ATD's head. This contact point can be observed dynamically on the high-speed video recording of the event.

Occupant of Position Occupant injury data is contained in table below.

**OUT OF POSITION OCCUPANT DATA SUMMARY**

| ATD Position | HIC  | Clip (g) | Chest Disp (mm) |
|--------------|------|----------|-----------------|
| Passenger    | 14.2 | 7.7      | 2.0             |

Orientation of the Hybrid III 6Year-old Child Dummy was in the inboard facing position leaning against the passenger door. The dummy's back was placed against the door with its head touching the window. The knees were extended. Synthetic foam was used to raise the dummy. This orientation complies with section 3.3.5.1 of the Technical Working Group (TWG) recommendation in the Recommended Procedures for Evaluating Occupant Injury Risk from Deploying Side Airbags.

## SECTION 2

### OCCUPANT AND VEHICLE INFORMATION/DATA SHEETS

Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

NHTSA No.: M45111TWG2

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

Test Date: 5/26/04

#### CONVERSION FACTORS USED IN THIS REPORT\*

| Quantity           | Typical Application | Std Units           | Metric Unit | Multiply By      |
|--------------------|---------------------|---------------------|-------------|------------------|
| Mass               | Vehicle Weight      | lb                  | kg          | 0.4536           |
| Linear Velocity    | Impact Velocity     | mile/h              | km/h        | 1.609            |
| Length or Distance | Measurements        | in                  | mm          | 25.4             |
| Volume             | Fuel Systems        | gal                 | liter       | 3.785            |
| Volume             | Small Fluids        | oz                  | mL          | 29.573           |
| Pressure           | Tire Pressures      | lbf/in <sup>2</sup> | kPa         | 7.0              |
| Volume             | Liquid              | gal                 | liter       | 3.785            |
| Temperature        | General Use         | °F                  | °C          | $=(tf - 32)/1.8$ |
| Force              | Dynamic Forces      | lbf                 | N           | 4.448            |
| Moment             | Torque              | lbf/ft              | Nm          | 1.355            |

\* Based on the Recommended Practice in SAE J916, May 85

# DATA SHEET NO. 5 - 6 YEAR OLD HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

NHTSA No.: M45111TWG2

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

Test Date: 5/26/04

## HEAD PRIMARY PEAK ACCELERATIONS

| Location          | Axis | Units | Pass. |       |       |      |
|-------------------|------|-------|-------|-------|-------|------|
|                   |      |       | Max   | Time  | Min   | Time |
| Head CG           | X    | G's   | 32.5  | 164.4 | -3.2  | 32.9 |
| Head CG           | Y    | G's   | 9.7   | 31.3  | -10.9 | 25.7 |
| Head CG           | Z    | G's   | 11.6  | 25.6  | -6.8  | 92.3 |
| Head CG Resultant | N/A  | G's   | 33.3  | 164.3 |       |      |

## PRIMARY HEAD INJURY CRITERIAS (HIC)

| Location                | Pass. |                |                |       |
|-------------------------|-------|----------------|----------------|-------|
|                         | HIC   | T <sup>1</sup> | T <sup>2</sup> | Avg G |
| Head CG Primary (HIC15) | 14.2  | 162.9          | 166.7          | 26.6  |

## CHEST PRIMARY PEAK ACCELERATIONS

| Location           | Axis | Units | Pass. |      |      |      |
|--------------------|------|-------|-------|------|------|------|
|                    |      |       | Max   | Time | Min  | Time |
| Chest CG           | X    | G's   | 14.5  | 8.1  | -4.3 | 38.6 |
| Chest CG           | Y    | G's   | 28.6  | 8.3  | -5.6 | 10.2 |
| Chest CG           | Z    | G's   | 3.1   | 28.6 | -5.9 | 10.0 |
| Chest CG Resultant | N/A  | G's   | 32.0  | 8.2  |      |      |

## PRIMARY CHEST CLIP (3MSEC)

| Location         | Pass. |                |                |
|------------------|-------|----------------|----------------|
|                  | CLIP  | T <sup>1</sup> | T <sup>2</sup> |
| Chest CG Primary | 7.7   | 6.5            | 9.5            |

## CHEST PEAK DISPLACEMENTS

| Location | Axis | Units | Pass. |      |      |      |
|----------|------|-------|-------|------|------|------|
|          |      |       | Max   | Time | Min  | Time |
| Chest CG | X    | MM    | 2.0   | 12.4 | -0.7 | 97.8 |

## PELVIC PEAK ACCELERATIONS

| Location         | Axis | Units | Pass. |      |      |      |
|------------------|------|-------|-------|------|------|------|
|                  |      |       | Max   | Time | Min  | Time |
| Pelvis           | X    | G's   | 3.2   | 9.3  | -0.7 | 60.6 |
| Pelvis           | Y    | G's   | 7.0   | 7.2  | -1.7 | 64.0 |
| Pelvis           | Z    | G's   | 3.7   | 30.0 | -4.0 | 8.4  |
| Pelvis Resultant | N/A  | G's   | 7.3   | 9.3  |      |      |

**DATA SHEET NO. 5...(continued)**Test Vehicle: 2004 Lexus ES 330 4 Door SedanNHTSA No.: M45111TWG2Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)Test Date: 5/26/04**UPPER NECK PEAK FORCES AND MOMENTS**

| Location              | Axis | Units   | Pass. |       |        |       |
|-----------------------|------|---------|-------|-------|--------|-------|
|                       |      |         | Max   | Time  | Min    | Time  |
| Neck Force            | X    | Newtons | 57.5  | 172.4 | -67.8  | 86.2  |
| Neck Force            | Y    | Newtons | 164.4 | 34.6  | -23.5  | 8.1   |
| Neck Force            | Z    | Newtons | 88.8  | 16.2  | -533.3 | 38.8  |
| Neck Force Resultant  | N/A  | Newtons | 548.3 | 37.0  |        |       |
| Neck Moment           | X    | Nm      | 11.1  | 79.2  | -9.7   | 12.8  |
| Neck Moment           | Y    | Nm      | 14.7  | 94.6  | -3.1   | 163.8 |
| Neck Moment           | Z    | Nm      | 2.8   | 9.2   | -1.0   | 4.0   |
| Neck Moment Resultant | N/A  | Nm      | 17.5  | 93.0  |        |       |

## DATA SHEET NO. 1

### TEST SUMMARY

Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

NHTSA No.: M45111TWG2

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

Test Date: 5/26/04

### TEST DUMMY INFORMATION

|                         |                               |
|-------------------------|-------------------------------|
| Description             | Passenger Seat Inboard Facing |
| Dummy Type / Serial No. | 027                           |
| Head Contact            | Yes - Top of Head             |
| Chest Contact           | No Contact                    |
| Abdomen Contact         | No Contact                    |
| Pelvis                  | No Contact                    |
| Left Knee Contact       | No Contact                    |
| Right Knee Contact      | No Contact                    |

### 16mm MOVIE COVERAGE

|                    |   |
|--------------------|---|
| High Speed Film    | 2 |
| High Speed Digital | 1 |
| Total              | 3 |

### DATA CHANNELS

|                                  |    |
|----------------------------------|----|
| Child ATD Sensors                | 16 |
| Belt Assessment Sensors          | 0  |
| Vehicle Structure Accelerometers | 0  |
| Total                            | 16 |

## DATA SHEET NO. 2

### GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

NHTSA No.: M45111TWG2

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

Test Date: 5/26/04

#### TEST VEHICLE INFORMATION

|                         |                   |
|-------------------------|-------------------|
| Make                    | Lexus             |
| Model                   | ES 330            |
| Body Style              | 4- Door Sedan     |
| NHTSA No.               | M45111            |
| VIN                     | JTHBA30G945021750 |
| Color                   | Tan               |
| Delivery Date           | 1/20/04           |
| Odometer Reading (mile) | 66                |
| Dealer                  | Crown Lexus       |
| Transmission            | 5 Speed Automatic |
| Final Drive             | Front             |
| Type/Number Cylinders   | V-6               |
| Engine Displacement (L) | 3.3               |
| Engine Placement        | Transverse        |

#### TEST VEHICLE OPTIONS

|                          |     |
|--------------------------|-----|
| Driver Front Airbag      | Yes |
| Driver Side Torso Airbag | Yes |
| Driver Side Head Airbag  | No  |
| Rear Pass. Airbag        | No  |
| Rear Pass. Torso Airbag  | No  |
| Rear Pass. Head Airbag   | No  |
| Power Brakes             | Yes |
| Power Steering           | Yes |
| Disc Brakes, Front       | Yes |
| Disc Brakes, Rear        | Yes |
| Anti-lock Brakes         | Yes |
| Tilt Steering Wheel      | Yes |
| Power Windows            | Yes |
| Power Seats              | Yes |

#### DATA FROM CERTIFICATION LABEL

|                     |                          |                 |      |
|---------------------|--------------------------|-----------------|------|
| Manufactured By     | Toyota Motor Corporation | GVWR (kg)       | 2034 |
| Date of Manufacture | December-03              | GAWR Front (kg) | 1211 |
|                     |                          | GAWR Rear (kg)  | 1211 |

#### DATA FROM TIRE PLACARD

| Measured Parameter          | Front       | Rear       |
|-----------------------------|-------------|------------|
| Maximum Tire Pressure (kPa) | 357         | 357        |
| Cold Pressure (kPa)         | 200         | 200        |
| Recommend Tire Size         | P215/60R16  | P215/60R16 |
| Tire Size on Vehicle        | P215/R6016  | P215/60R16 |
| Tire Manufacturer           | Bridgestone | Michelin   |

| Measured Parameter       | Front  | Rear   | Third | Total |
|--------------------------|--------|--------|-------|-------|
| Type of Seats            | Bucket | Bucket | None  |       |
| Number of Occupants      | 2      | 3      | 0     | 5     |
| Capacity Wt. (VCW) (kg)  |        |        |       | 408   |
| Cargo Weight (RCLW) (kg) |        |        |       | 68    |

\* Vehicle had undergone New Car Assessment Program Side Impact Test on November 14, 2004

## DATA SHEET NO. 3

### TEST VEHICLE INFORMATION

Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

NHTSA No.: M45111TWG2

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

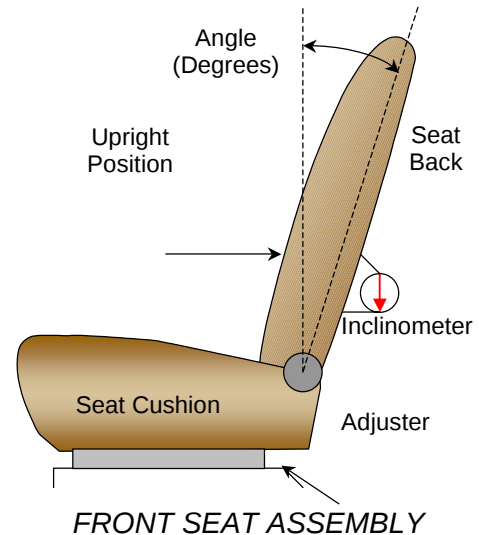
Test Date: 5/26/04

#### NOMINAL DESIGN RIDING POSITION

The passenger seat back is positioned to the manufacturers designated angle. The procedure is as follows: A special application tool with pointed probes is inserted through the fabric to make contact with the rigid portion of the lower seat frame assembly, approximately 13 inches above the pivot point of the seat back. An inclinometer is placed against the flat surface of the tool and the seat back angle is measured directly from the dial face.

#### SEAT BACK ANGLES

| Position           | Deg. |
|--------------------|------|
| Passenger w/ Dummy | 3    |



#### SEAT FORE/AFT POSITIONS

The first or forward most position is counted as number one (1). The fore/aft position is set aft of the middle position for the driver seat.

#### SEAT FORE/AFT POSITIONING

|                | Total Fore/Aft Travel | Placed in Position # |
|----------------|-----------------------|----------------------|
| Passenger Seat | 240 mm                | 120 mm               |

# DATA SHEET NO. 4

## DUMMY POSITIONING INFORMATION

Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

NHTSA No.: M45111TWG2

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

Test Date: 5/26/04

### TEST DUMMY POSITION MEASUREMENTS

| Code | Measurement Description               | Hybrid III 3-Year-Old Child Dummy |           |
|------|---------------------------------------|-----------------------------------|-----------|
|      |                                       | Length (mm)                       | Angle (°) |
| SA   | Seat Back Angle                       |                                   | 3         |
| AMW  | Airbag Module Width                   | 50                                |           |
| ABW  | Airbag Width                          | 450                               |           |
| AML  | Airbag Module Length                  | 205                               |           |
| ABL  | Airbag Length                         | 370                               |           |
| HD   | Head CG to Door Panel/ Window         | 160                               |           |
| HSC  | Head to Seat Back Centerline          | 400                               |           |
| HB   | Head to B-Pillar                      | 290                               |           |
| HZ   | Head to Roof (Z)                      |                                   |           |
| HHD  | Head to Header                        | 125                               |           |
| CD   | Chest to Dash                         | 500                               |           |
| CS   | Chest to Seatback                     | 230                               |           |
| RACL | Right Arm to Seatback Centerline      |                                   |           |
| RA   | Right Arm to Door Panel               |                                   |           |
| KK   | Kne to Knee                           | 110                               |           |
| TT   | Toe to Toe                            | 85                                |           |
| KSCR | Right Knee to Seat Cushion Centerline |                                   |           |
| TSCR | Right Toe to Seat Cushion Centerline  |                                   |           |

**DATA SHEET NO. 6****CAMERA LOCATIONS**Test Vehicle: 2004 Lexus ES 330 4 Door SedanNHTSA No.: M45111TWG2Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)Test Date: 5/26/04

| No. | Camera View                  | Location (mm) |      |     | Angle<br>(Deg.) | Lens<br>(mm) | Speed<br>(fps) |
|-----|------------------------------|---------------|------|-----|-----------------|--------------|----------------|
|     |                              | X             | Y    | Z   |                 |              |                |
| 1   | High Speed Film Side View    | 200           | 2730 | 80  | 0.0             | 24           | 900            |
| 2   | High Speed Film Front View   | 50            | 1490 | 520 | 1.0             | 8.75         | 1020           |
| 3   | High Speed Digital Side View | 320           | 2960 | 100 | 16.0            | 25           | 1000           |

\* Cameras aligned to center of seat back as reference.

APPENDIX A

PHOTOGRAPHS



Figure A-1: Left Front  $\frac{3}{4}$  View, As Received

MFD. BY: TOYOTA MOTOR CORPORATION 12/03  
GVWR 4485LB GAWR FR 2670LB RR 2670LB  
THIS VEHICLE CONFORMS TO ALL APPLICABLE  
FEDERAL MOTOR VEHICLE SAFETY, BUMPER, AND  
THEFT PREVENTION STANDARDS IN EFFECT ON  
THE DATE OF MANUFACTURE SHOWN ABOVE.  
JTHBA30G945021750 PASS. CAR



C/TR: 3Q4/LA17 MCV31L-BEAGKA  
A/TM: -02A/U151E MADE IN JAPAN 183 A

Figure A-2: Vehicle Certification Label



Figure A-3: Post-Test Left Front  $\frac{3}{4}$  View of Prior Test



Figure A-4: Post-Test Left Side View of Prior Test



Figure A-5: Pre-Test Dummy Position, Left Side View



Figure A-6: Pre-Test Dummy Position,  $\frac{3}{4}$  View



Figure A-7: Pre-Test Dummy Position, Full Front View



Figure A-8: Post-Test Dummy Position and Airbag, Left View



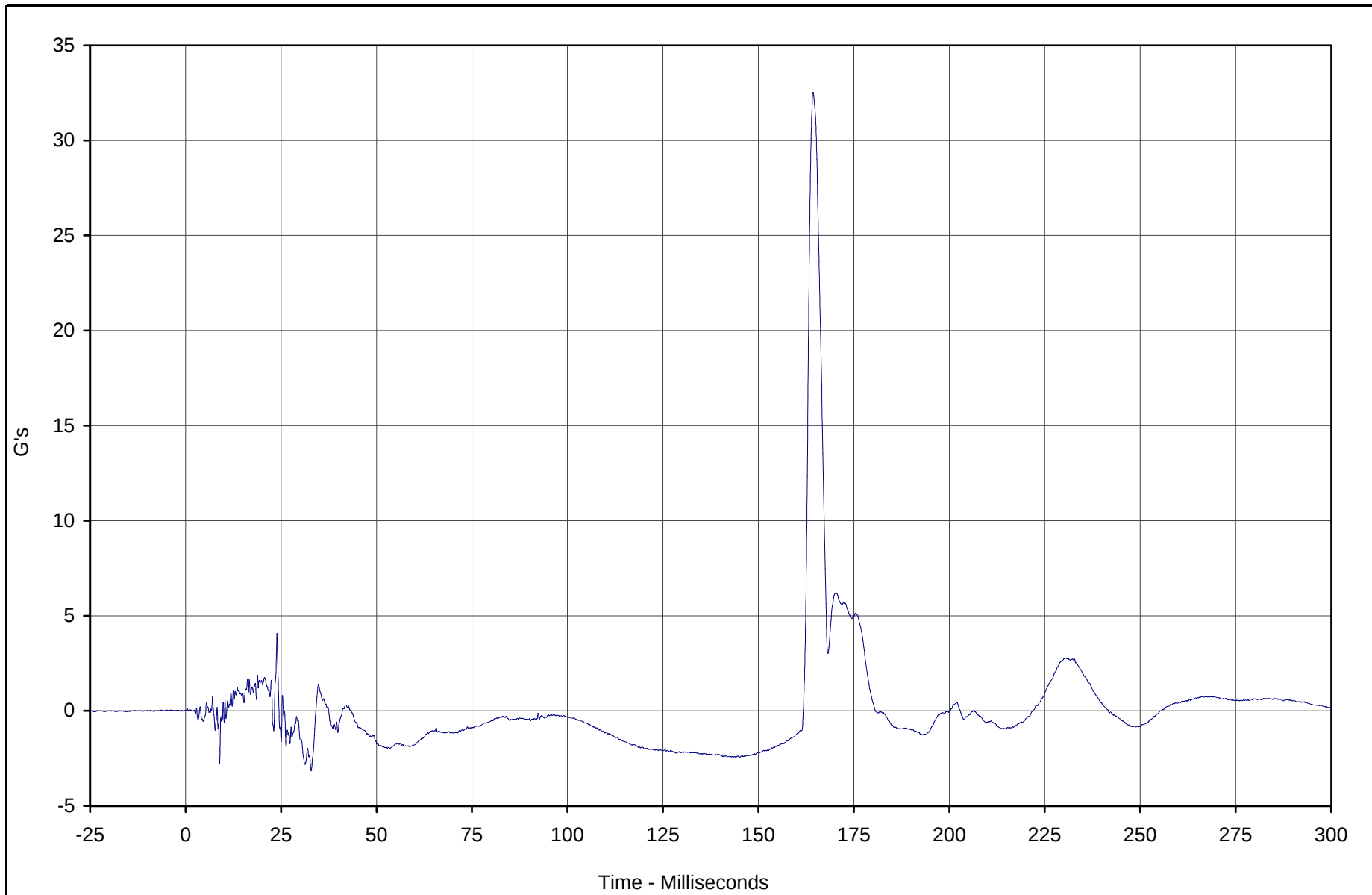
Figure A-9: Post-Test Airbag, Left Side View



Figure A-10: Post-Test Airbag, Left Side Close-up View

## APPENDIX B

### DATA PLOTS



| Curve Description | CURNO | Type | Units | Max  | Time  | Min  | Time | SAE Class |
|-------------------|-------|------|-------|------|-------|------|------|-----------|
| Pass. Head X      | 001   | FIL  | G's   | 32.5 | 164.4 | -3.2 | 32.9 | 1000      |

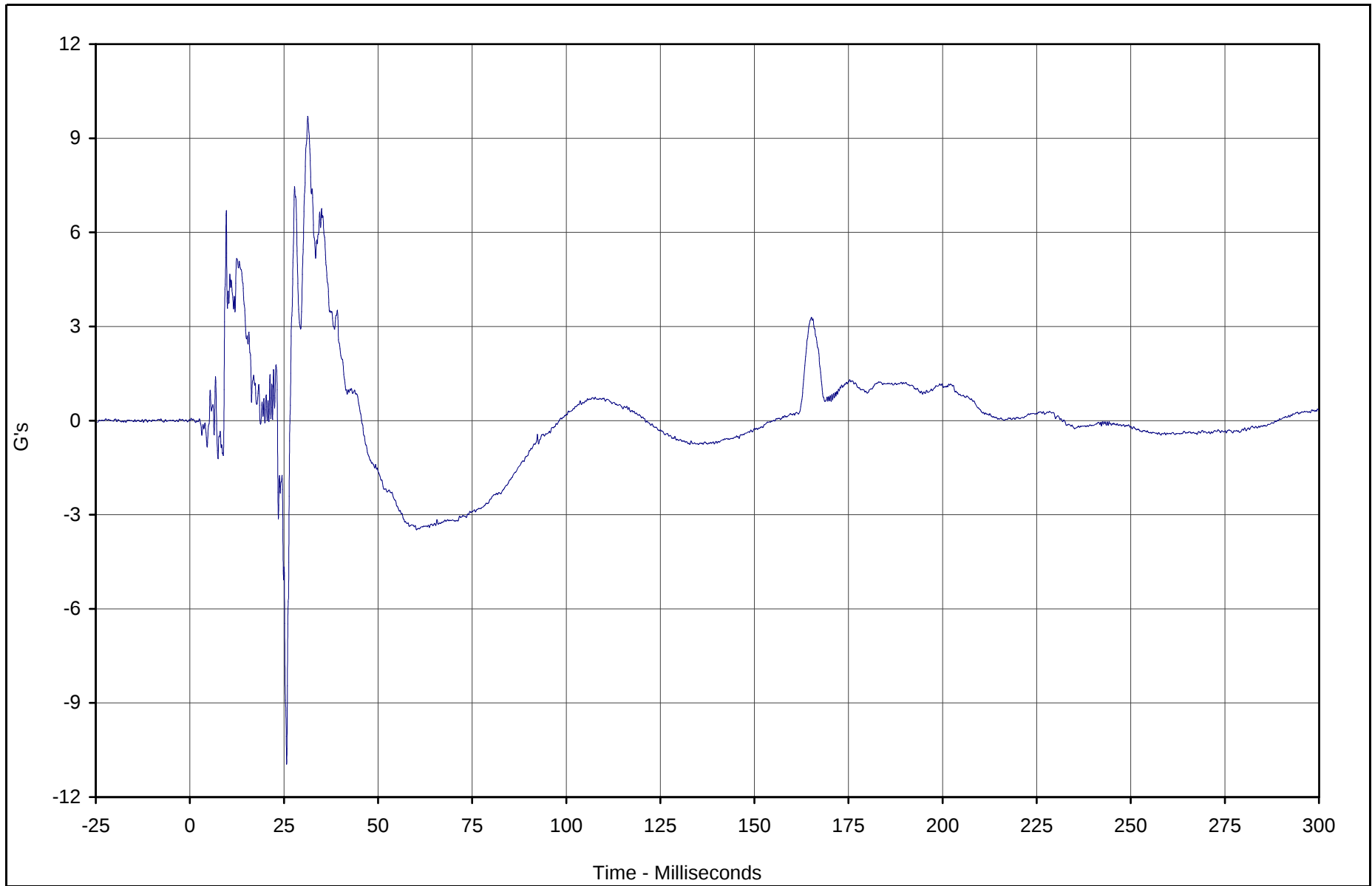


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max | Time | Min   | Time | SAE Class |
|-------------------|-------|------|-------|-----|------|-------|------|-----------|
| Pass. Head Y      | 002   | FIL  | G's   | 9.7 | 31.3 | -10.9 | 25.7 | 1000      |

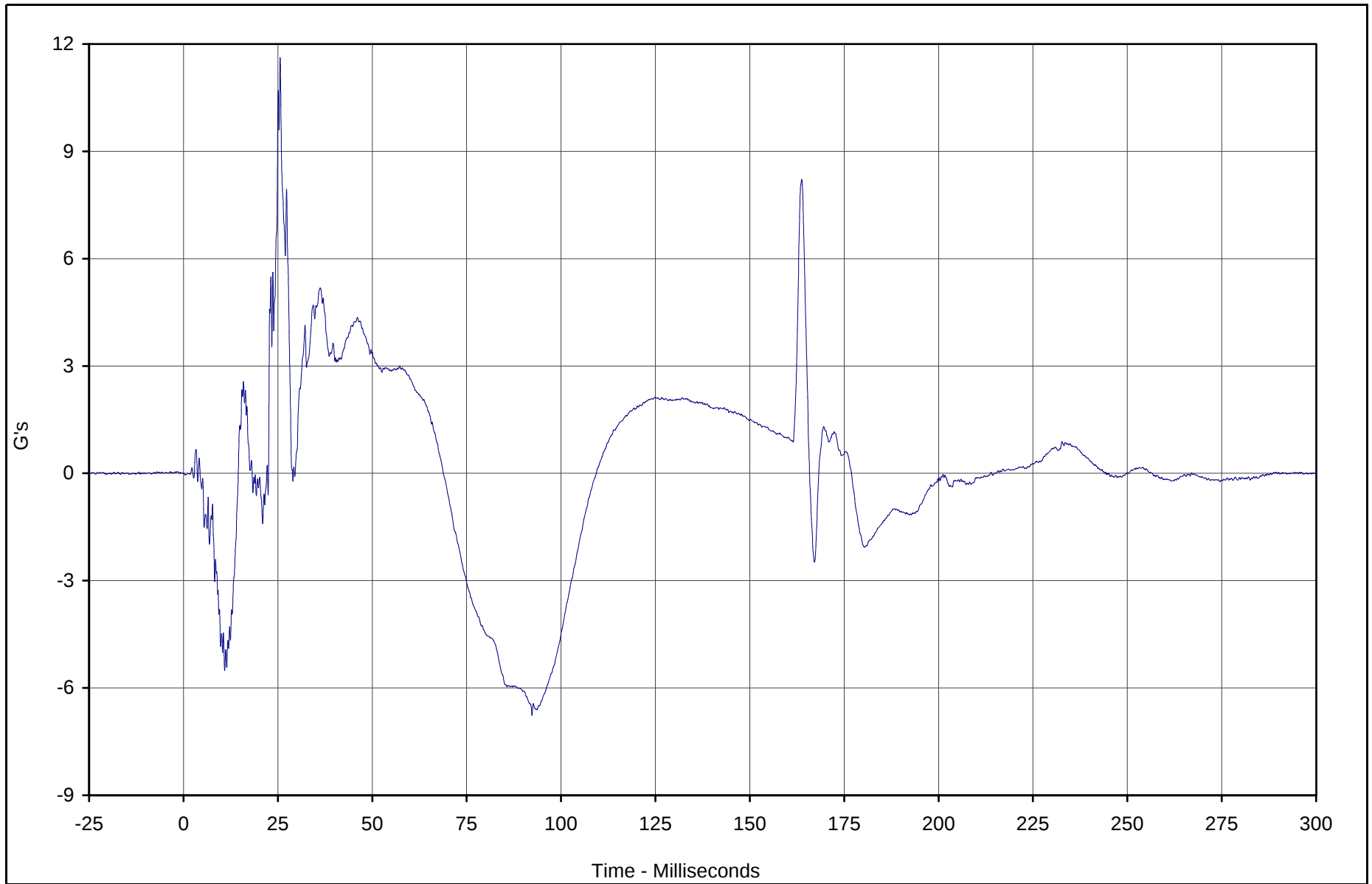


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max  | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|------|------|------|------|-----------|
| Pass. Head Z      | 003   | FIL  | G's   | 11.6 | 25.6 | -6.8 | 92.3 | 1000      |

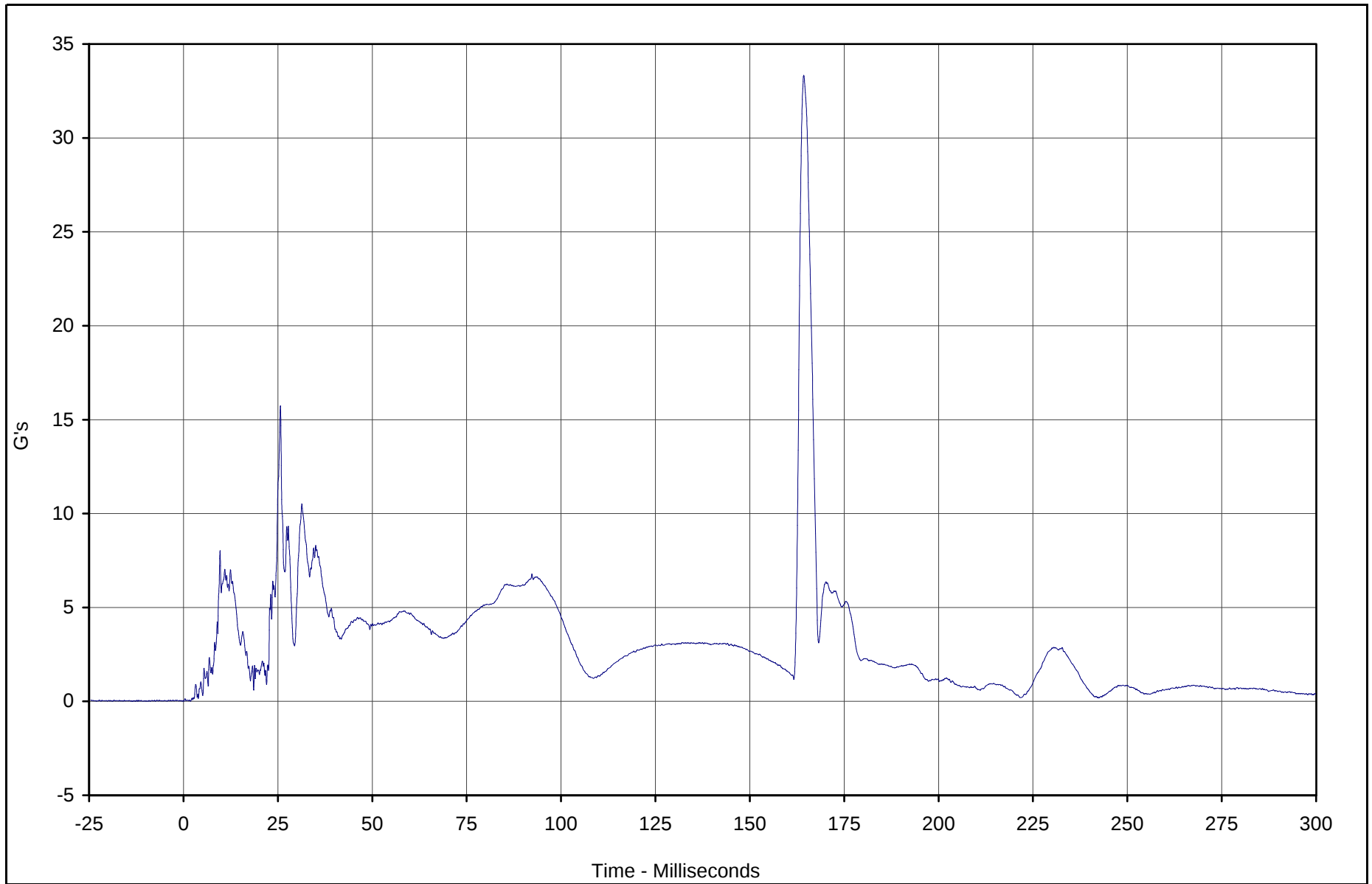


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description    | CURNO | Type | Units | Max  | Time  | Min | Time | SAE Class |
|----------------------|-------|------|-------|------|-------|-----|------|-----------|
| Pass. Head Resultant | 001   | RES  | G's   | 33.3 | 164.3 | 0.0 | 0.1  | 1000      |

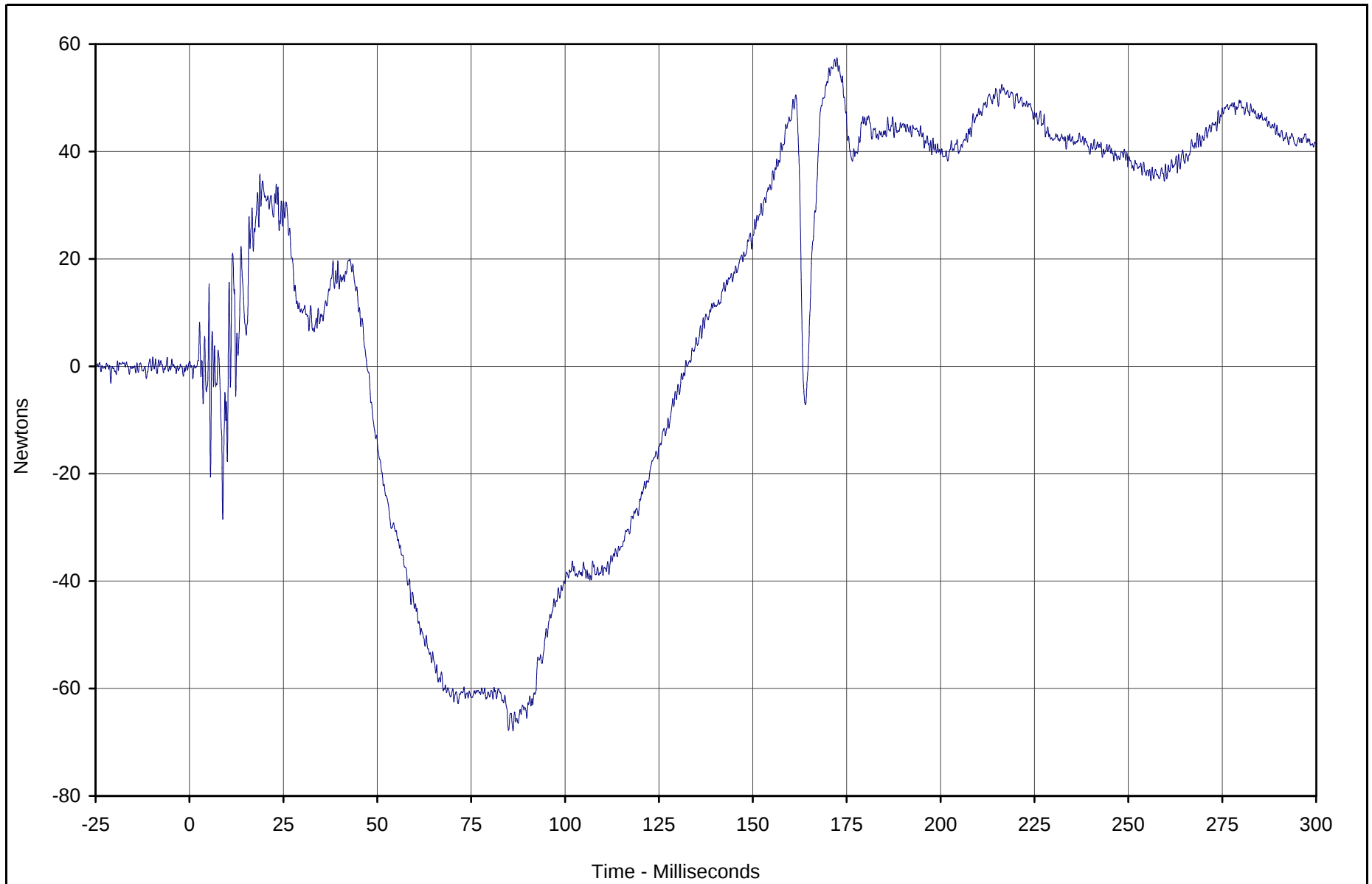


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description        | CURNO | Type | Units   | Max  | Time  | Min   | Time | SAE Class |
|--------------------------|-------|------|---------|------|-------|-------|------|-----------|
| Pass. Upper Neck Force X | 004   | FIL  | Newtons | 57.5 | 172.4 | -67.8 | 86.2 | 1000      |

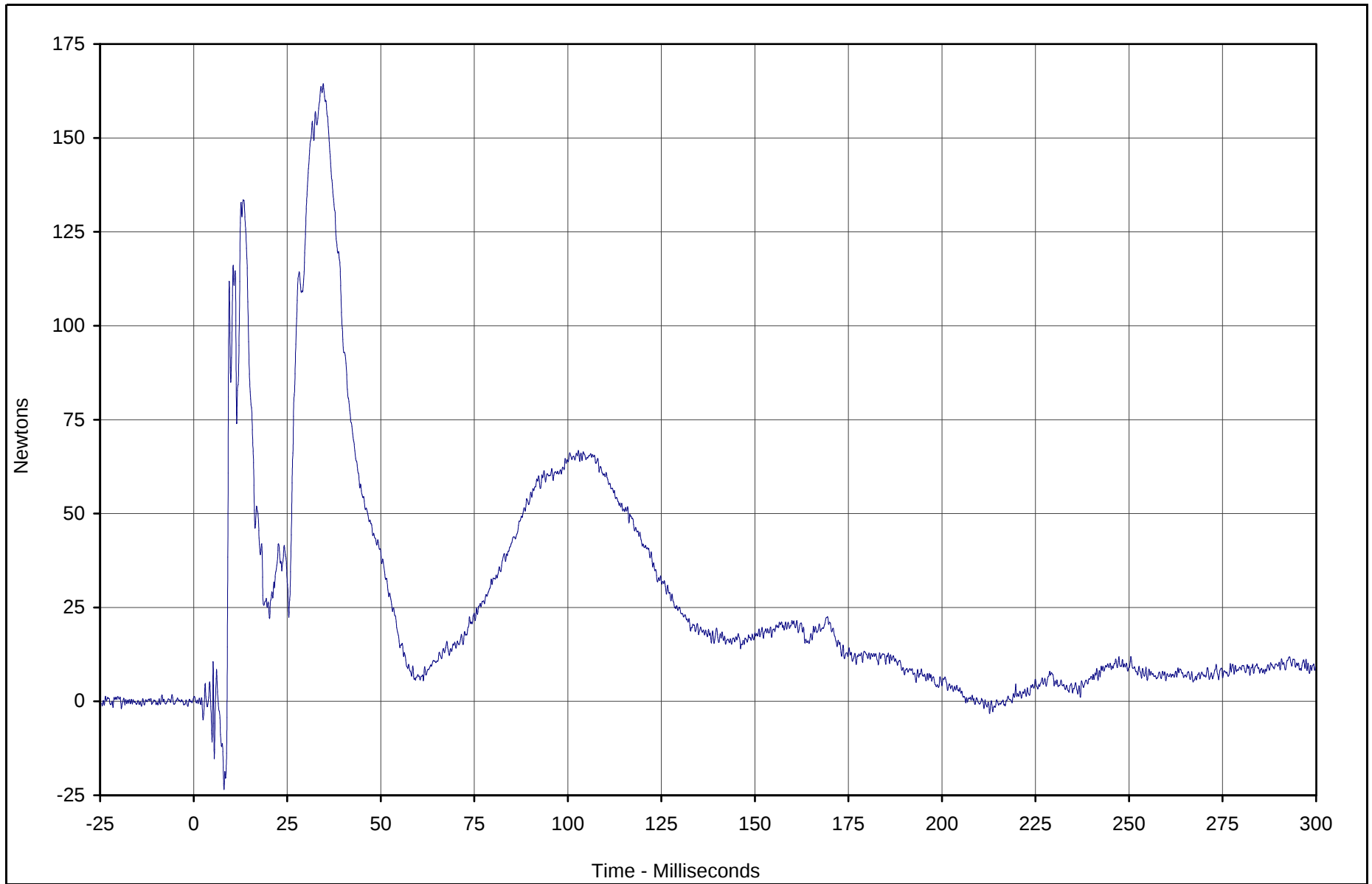


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description        | CURNO | Type | Units   | Max   | Time | Min   | Time | SAE Class |
|--------------------------|-------|------|---------|-------|------|-------|------|-----------|
| Pass. Upper Neck Force Y | 005   | FIL  | Newtons | 164.4 | 34.6 | -23.5 | 8.1  | 1000      |

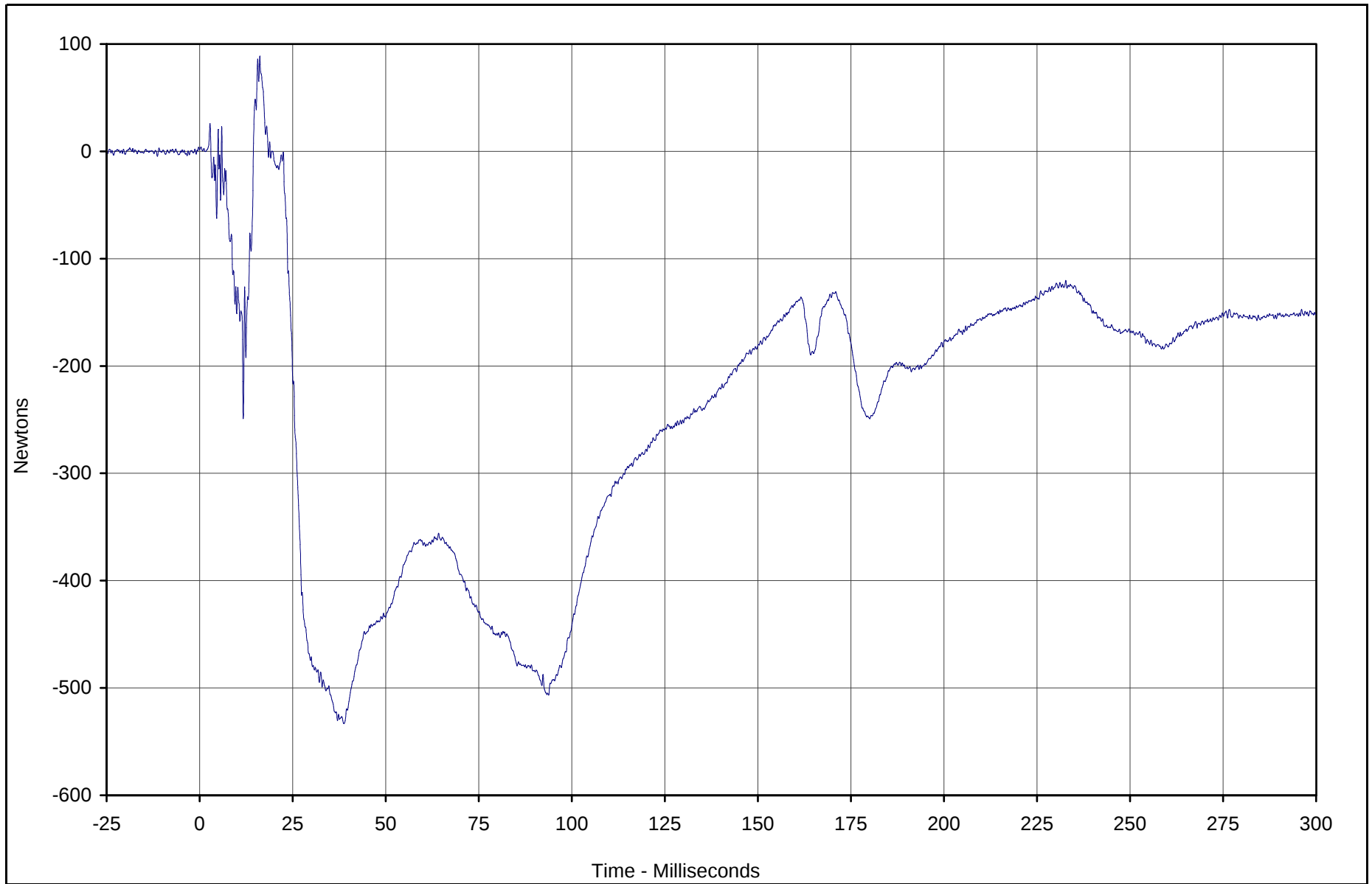


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description        | CURNO | Type | Units   | Max  | Time | Min    | Time | SAE Class |
|--------------------------|-------|------|---------|------|------|--------|------|-----------|
| Pass. Upper Neck Force Z | 006   | FIL  | Newtons | 88.8 | 16.2 | -533.3 | 38.8 | 1000      |

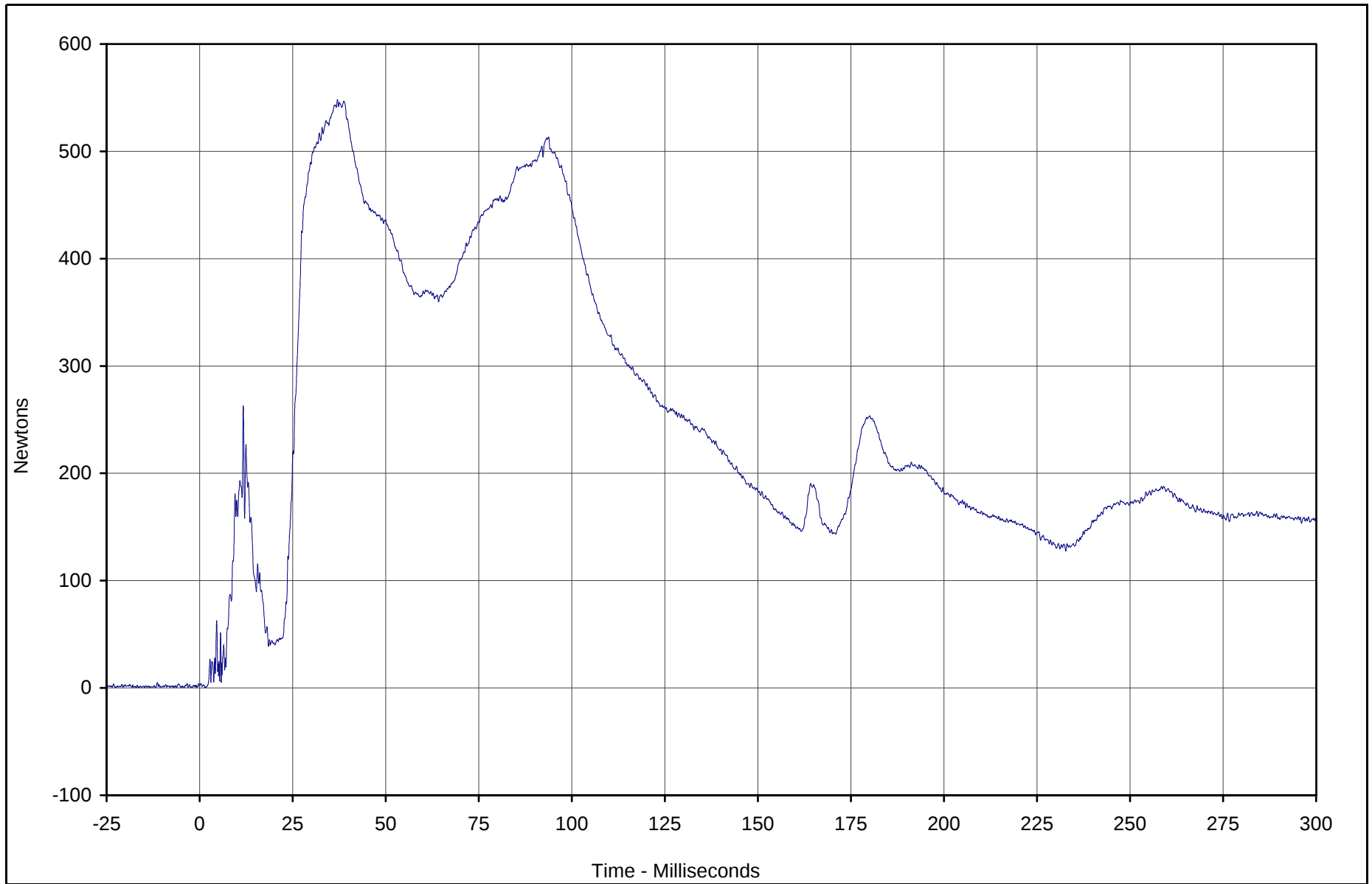


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description           | CURNO | Type | Units   | Max   | Time | Min | Time | SAE Class |
|-----------------------------|-------|------|---------|-------|------|-----|------|-----------|
| Pass. Upper Neck Force Res. | 004   | RES  | Newtons | 548.3 | 37.0 | 0.2 | 1.7  | 1000      |

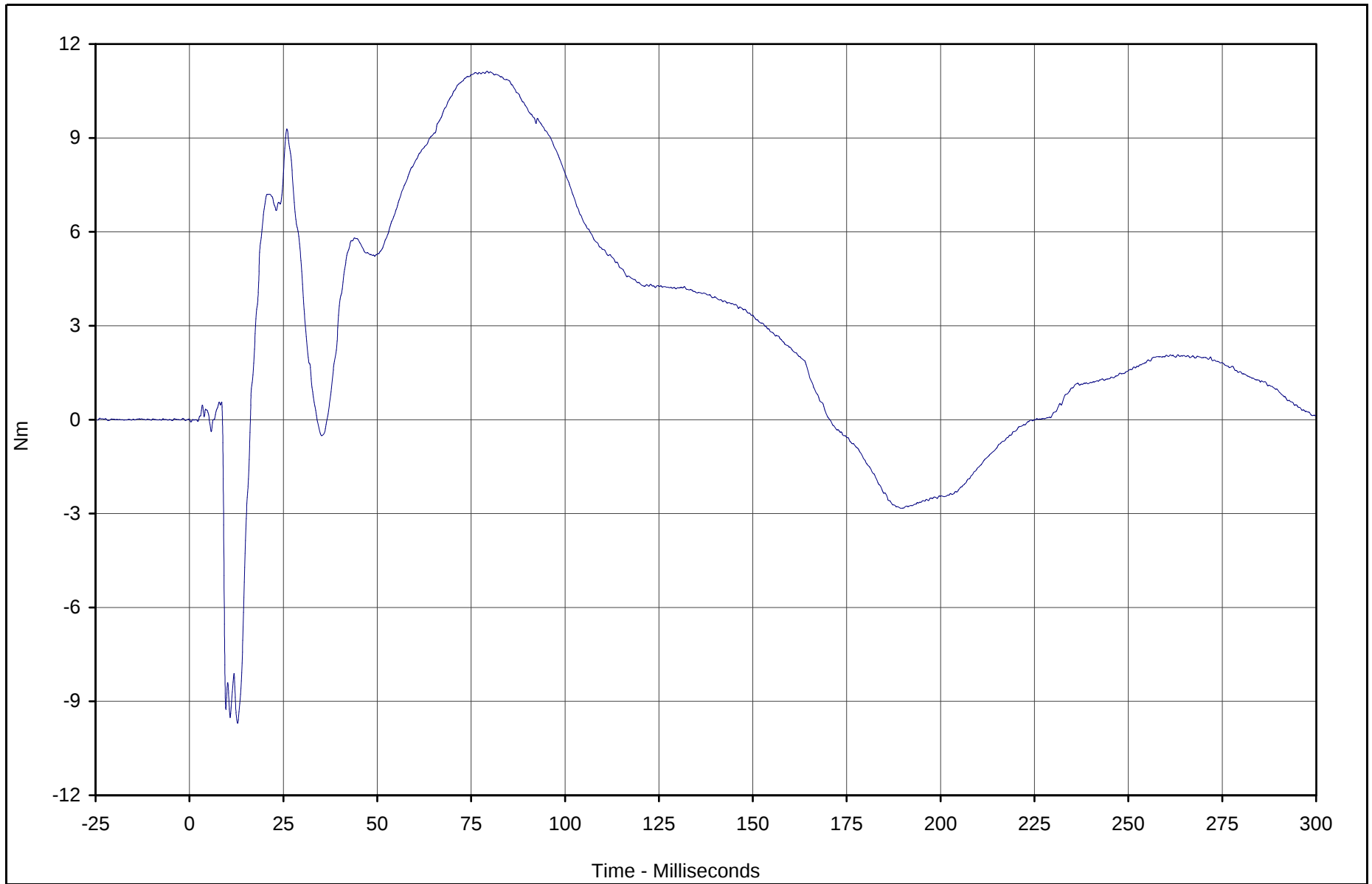


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description         | CURNO | Type | Units | Max  | Time | Min  | Time | SAE Class |
|---------------------------|-------|------|-------|------|------|------|------|-----------|
| Pass. Upper Neck Moment X | 007   | FIL  | Nm    | 11.1 | 79.2 | -9.7 | 12.8 | 600       |

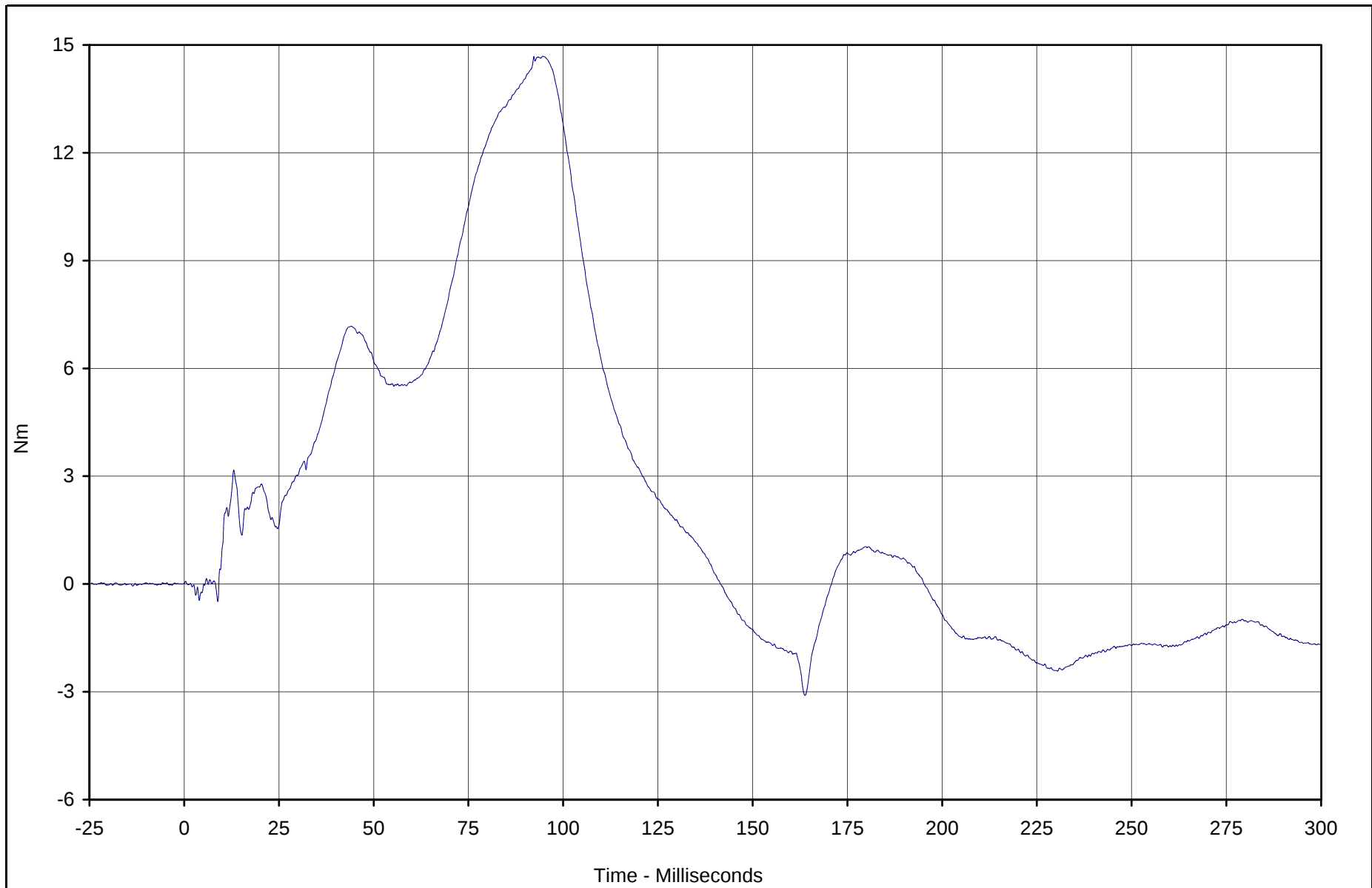


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description         | CURNO | Type | Units | Max  | Time | Min  | Time  | SAE Class |
|---------------------------|-------|------|-------|------|------|------|-------|-----------|
| Pass. Upper Neck Moment Y | 008   | FIL  | Nm    | 14.7 | 94.6 | -3.1 | 163.8 | 600       |

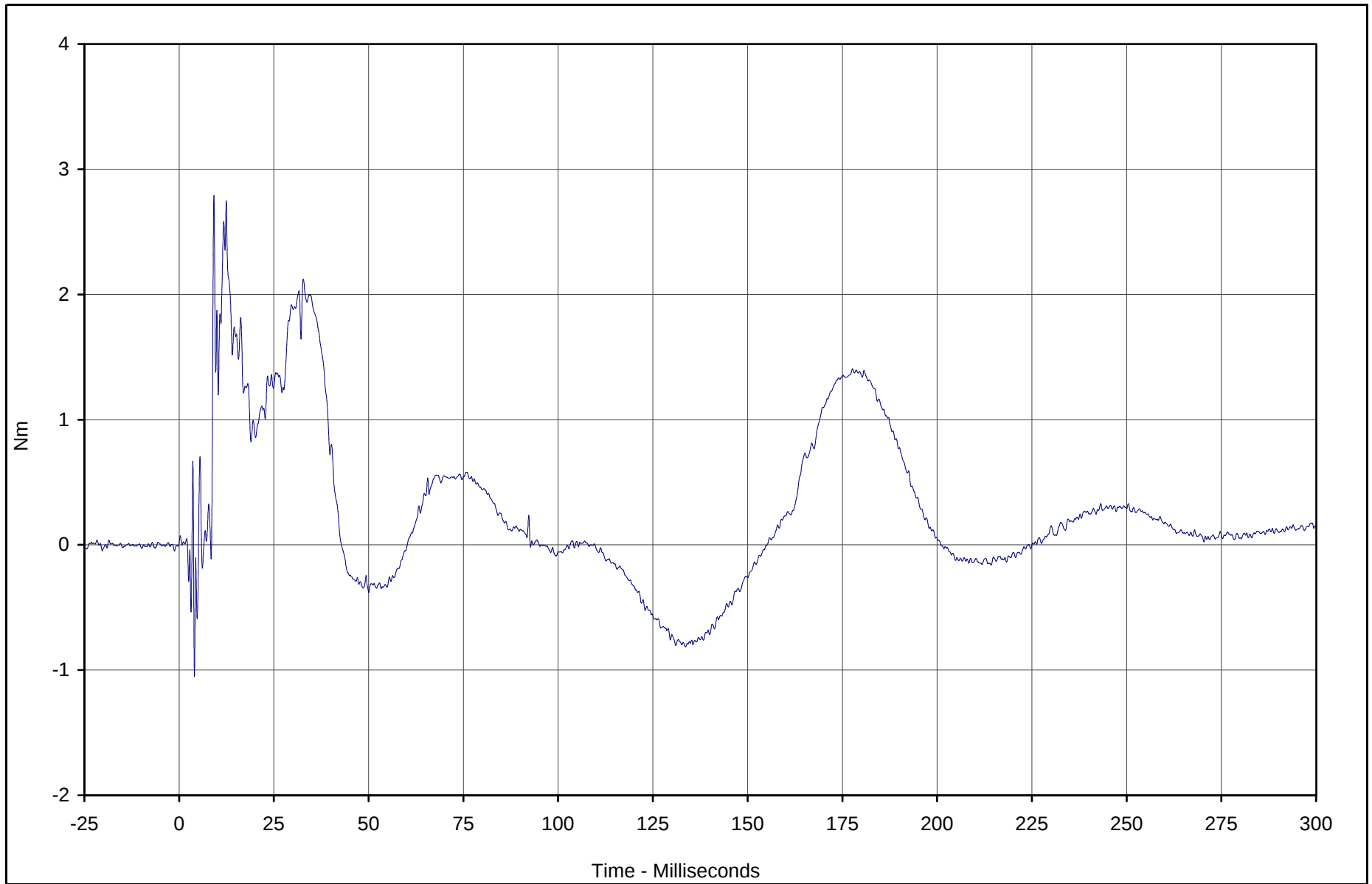


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description         | CURNO | Type | Units | Max | Time | Min  | Time | SAE Class |
|---------------------------|-------|------|-------|-----|------|------|------|-----------|
| Pass. Upper Neck Moment Z | 009   | FIL  | Nm    | 2.8 | 9.2  | -1.0 | 4.0  | 600       |

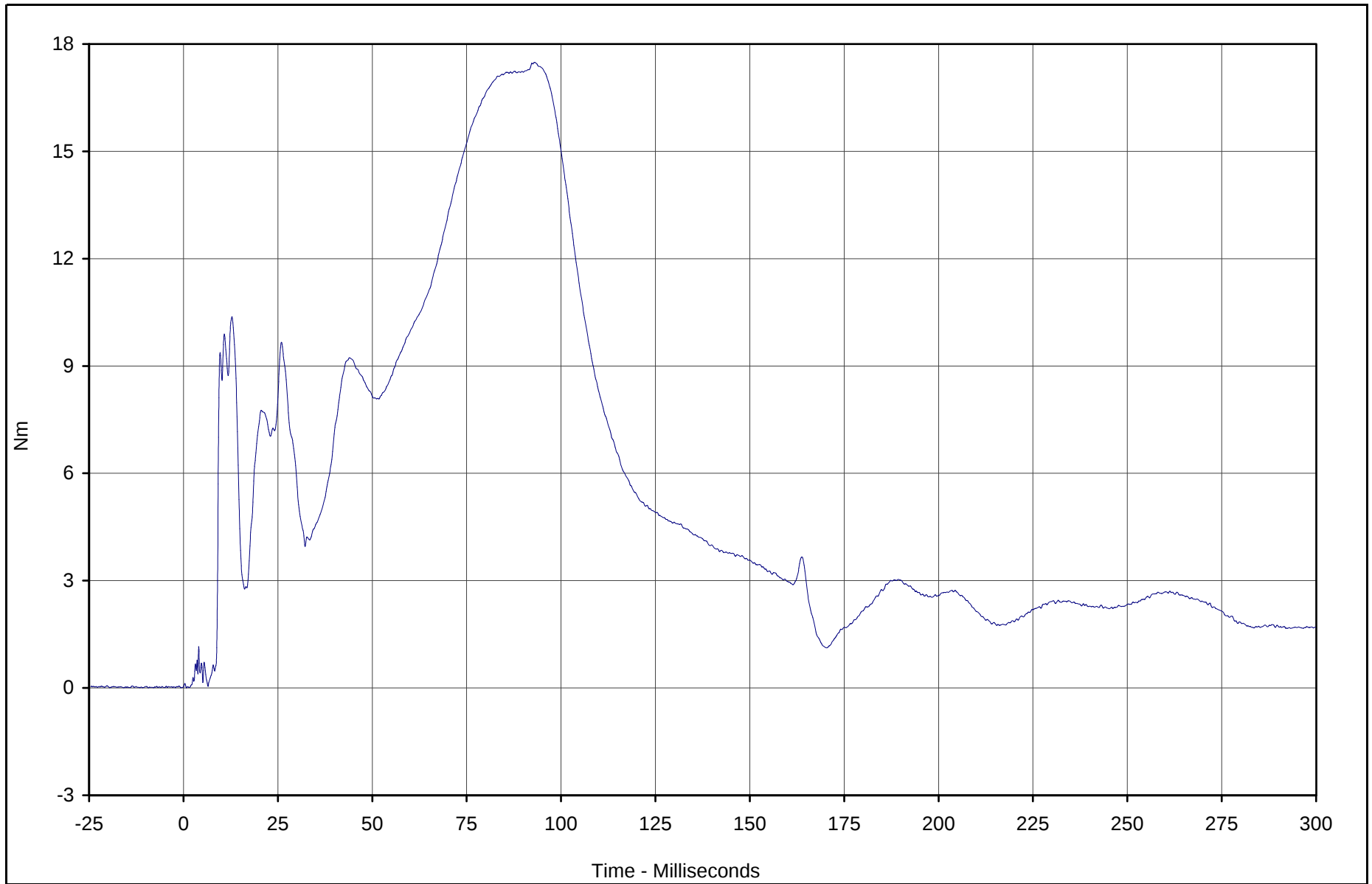


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description            | CURNO | Type | Units | Max  | Time | Min | Time | SAE Class |
|------------------------------|-------|------|-------|------|------|-----|------|-----------|
| Pass. Upper Neck Moment Res. | 007   | RES  | Nm    | 17.5 | 93.0 | 0.0 | 0.8  | 600       |

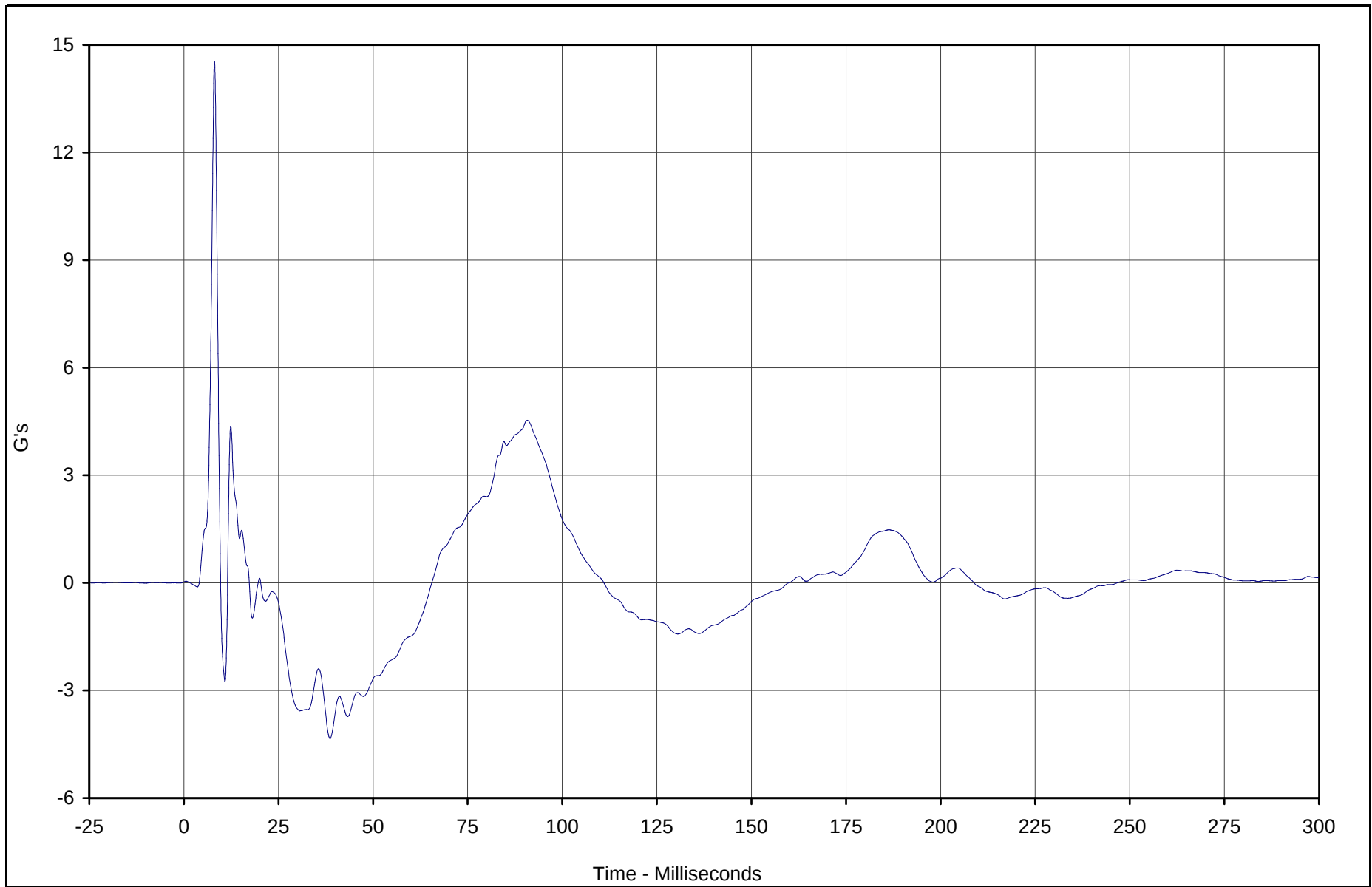


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max  | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|------|------|------|------|-----------|
| Pass. Chest X     | 010   | FIL  | G's   | 14.5 | 8.1  | -4.3 | 38.6 | 180       |

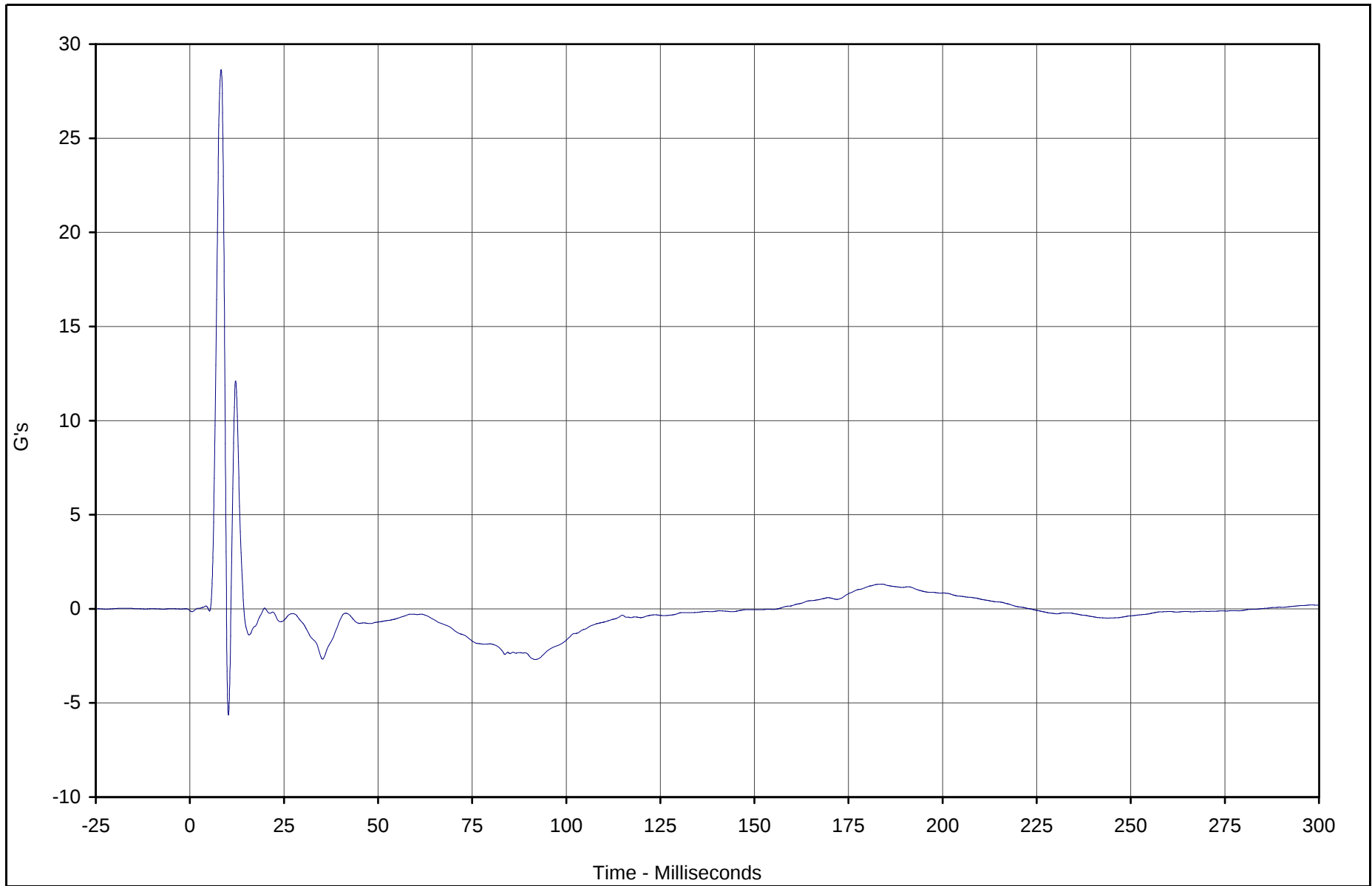


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max  | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|------|------|------|------|-----------|
| Pass. Chest Y     | 011   | FIL  | G's   | 28.6 | 8.3  | -5.6 | 10.2 | 180       |

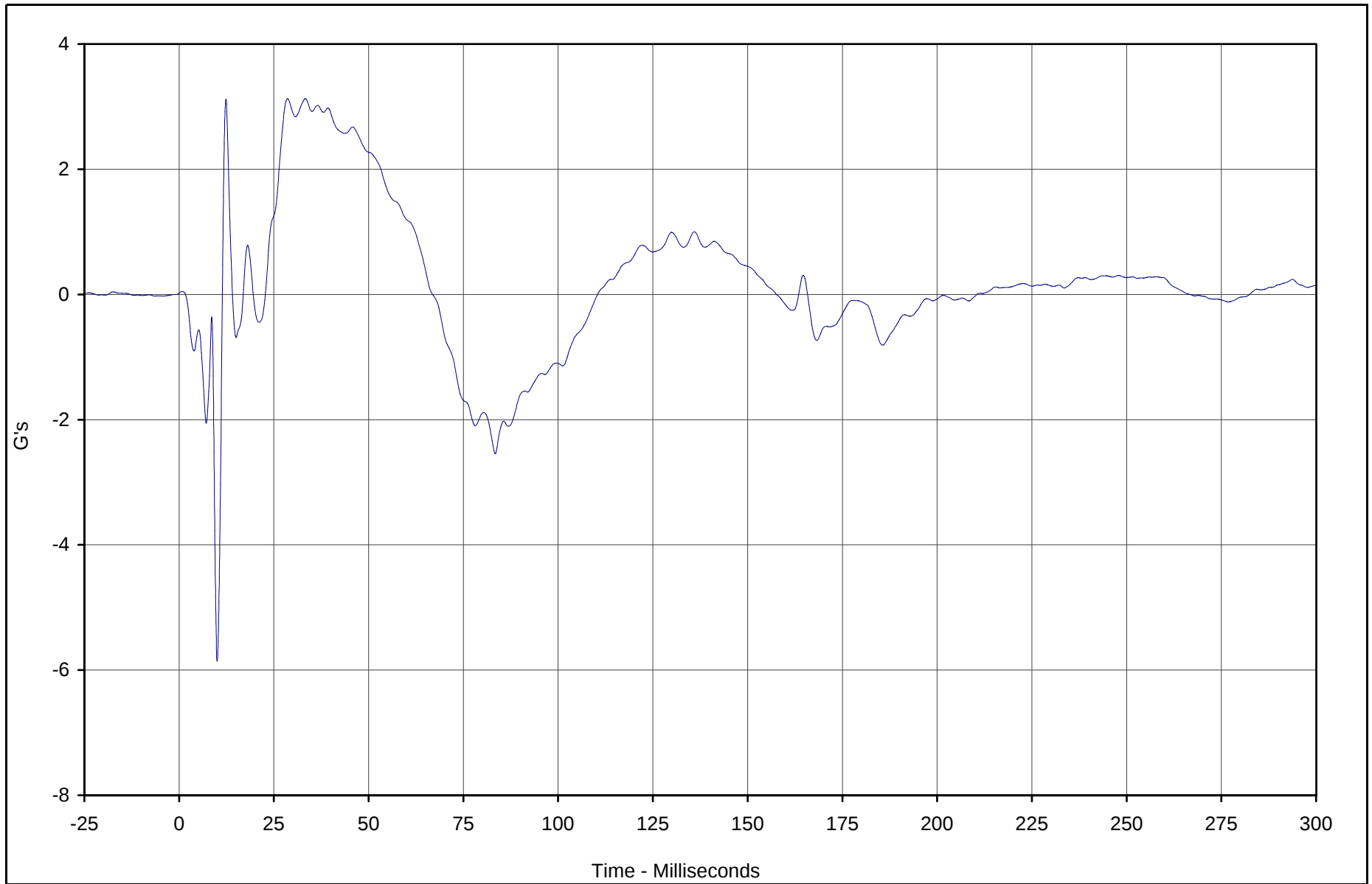


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|-----|------|------|------|-----------|
| Pass. Chest Z     | 012   | FIL  | G's   | 3.1 | 28.6 | -5.9 | 10.0 | 180       |

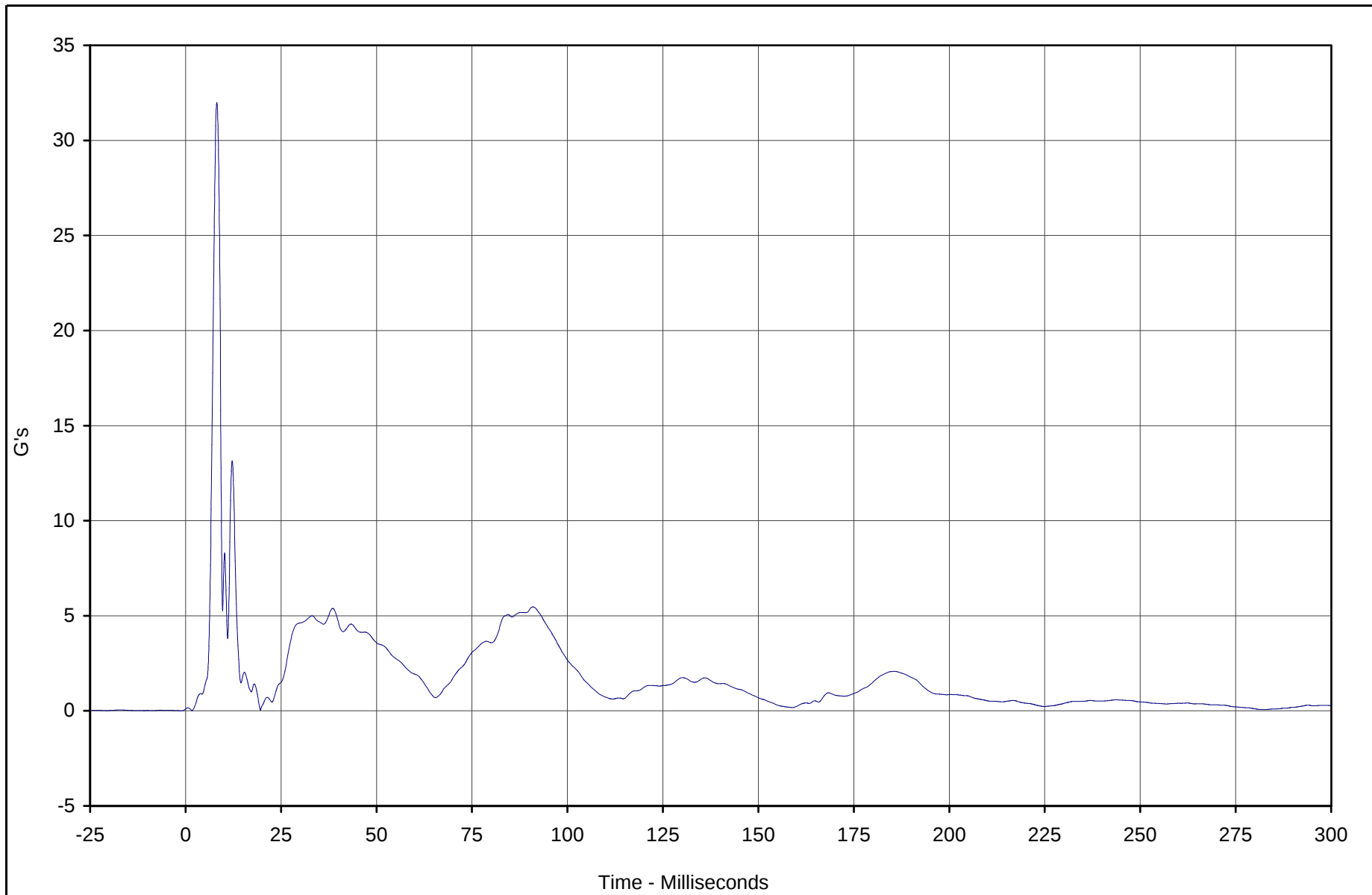


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description     | CURNO | Type | Units | Max  | Time | Min | Time | SAE Class |
|-----------------------|-------|------|-------|------|------|-----|------|-----------|
| Pass. Chest Resultant | 010   | RES  | G's   | 32.0 | 8.2  | 0.0 | 1.7  | 180       |

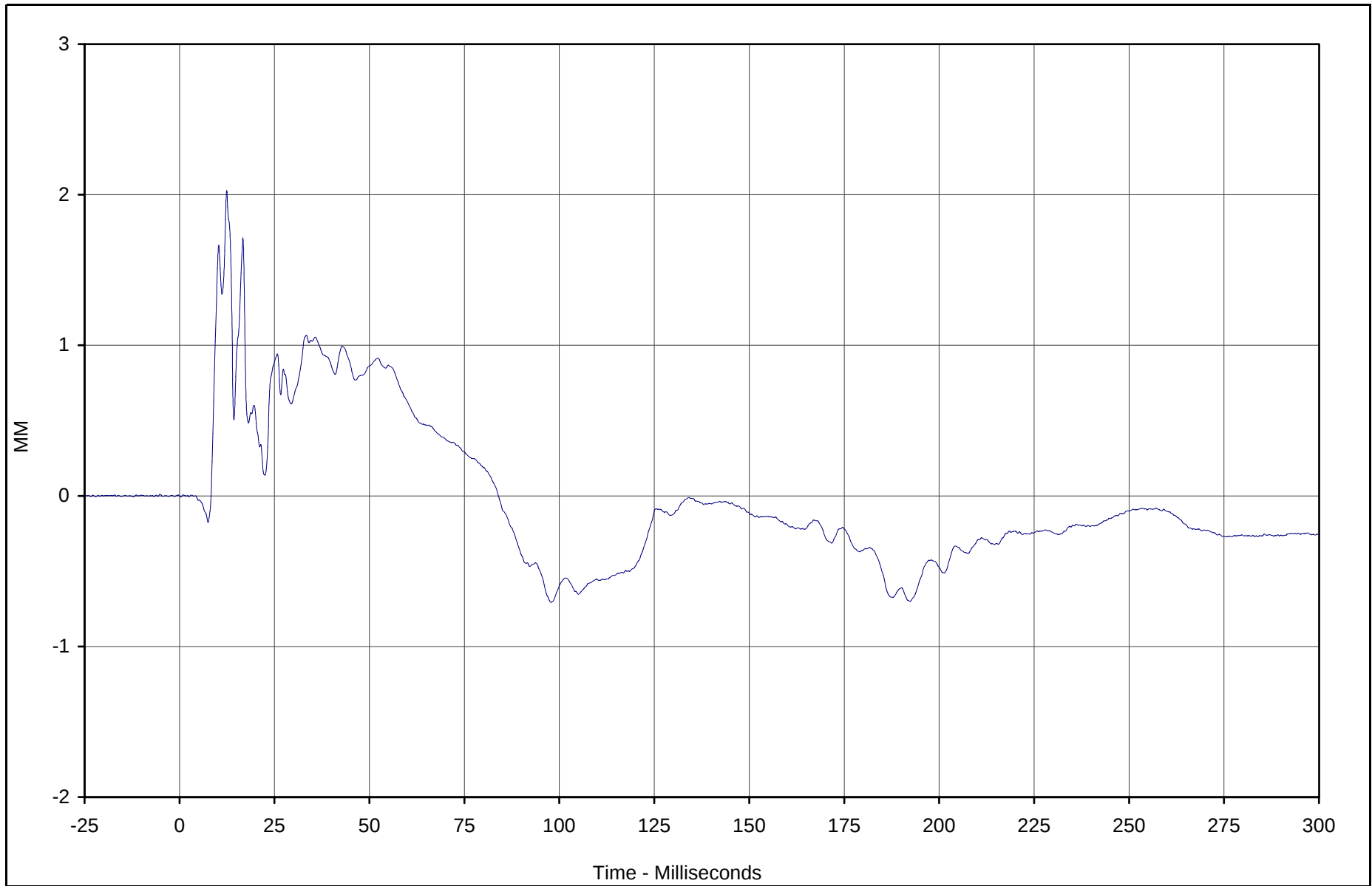


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description      | CURNO | Type | Units | Max | Time | Min  | Time | SAE Class |
|------------------------|-------|------|-------|-----|------|------|------|-----------|
| Pass. Chest Deflection | 013   | FIL  | MM    | 2.0 | 12.4 | -0.7 | 97.8 | 600       |

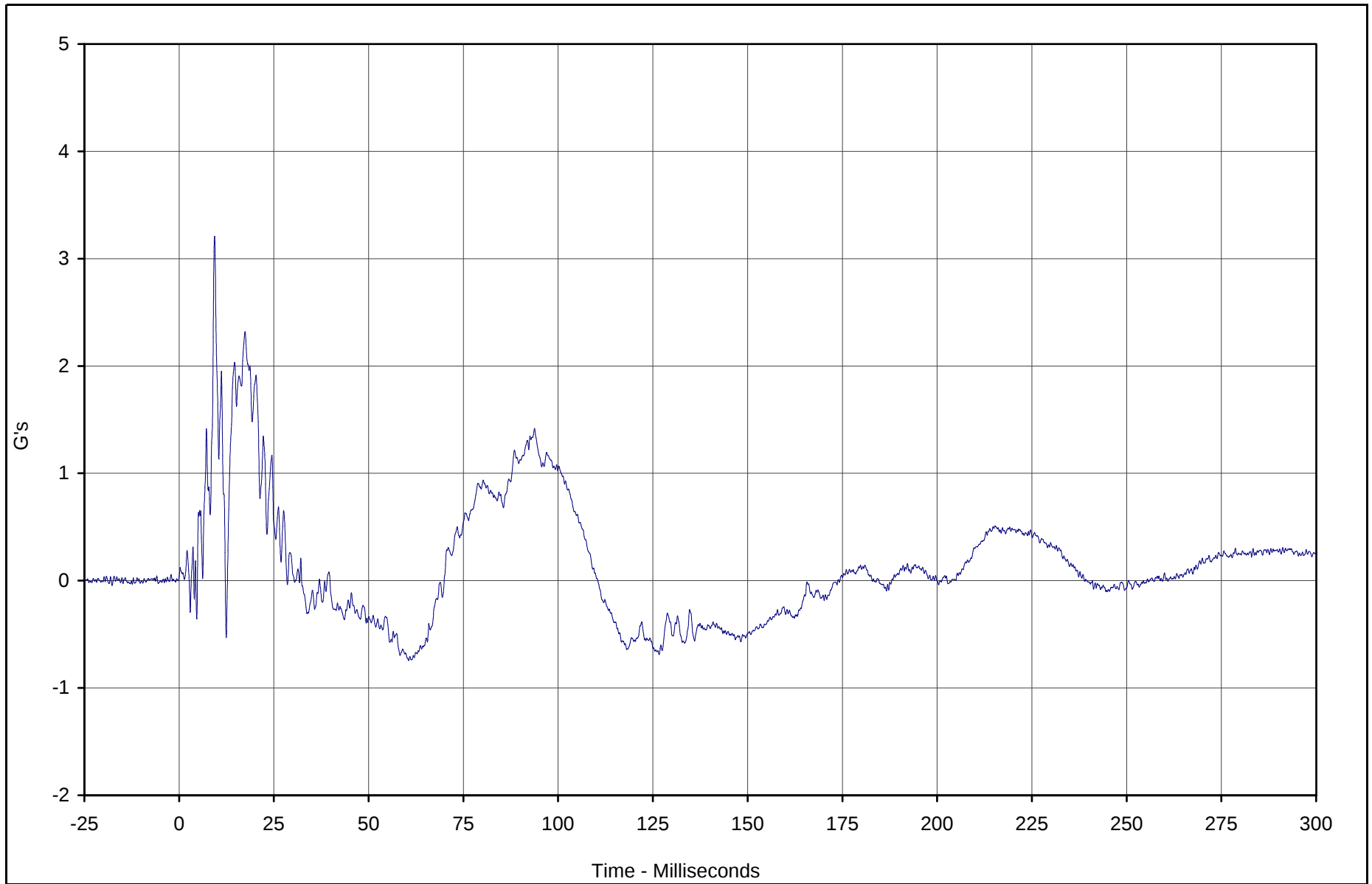


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|-----|------|------|------|-----------|
| Pass. Pelvis X    | 014   | FIL  | G's   | 3.2 | 9.3  | -0.7 | 60.6 | 1000      |

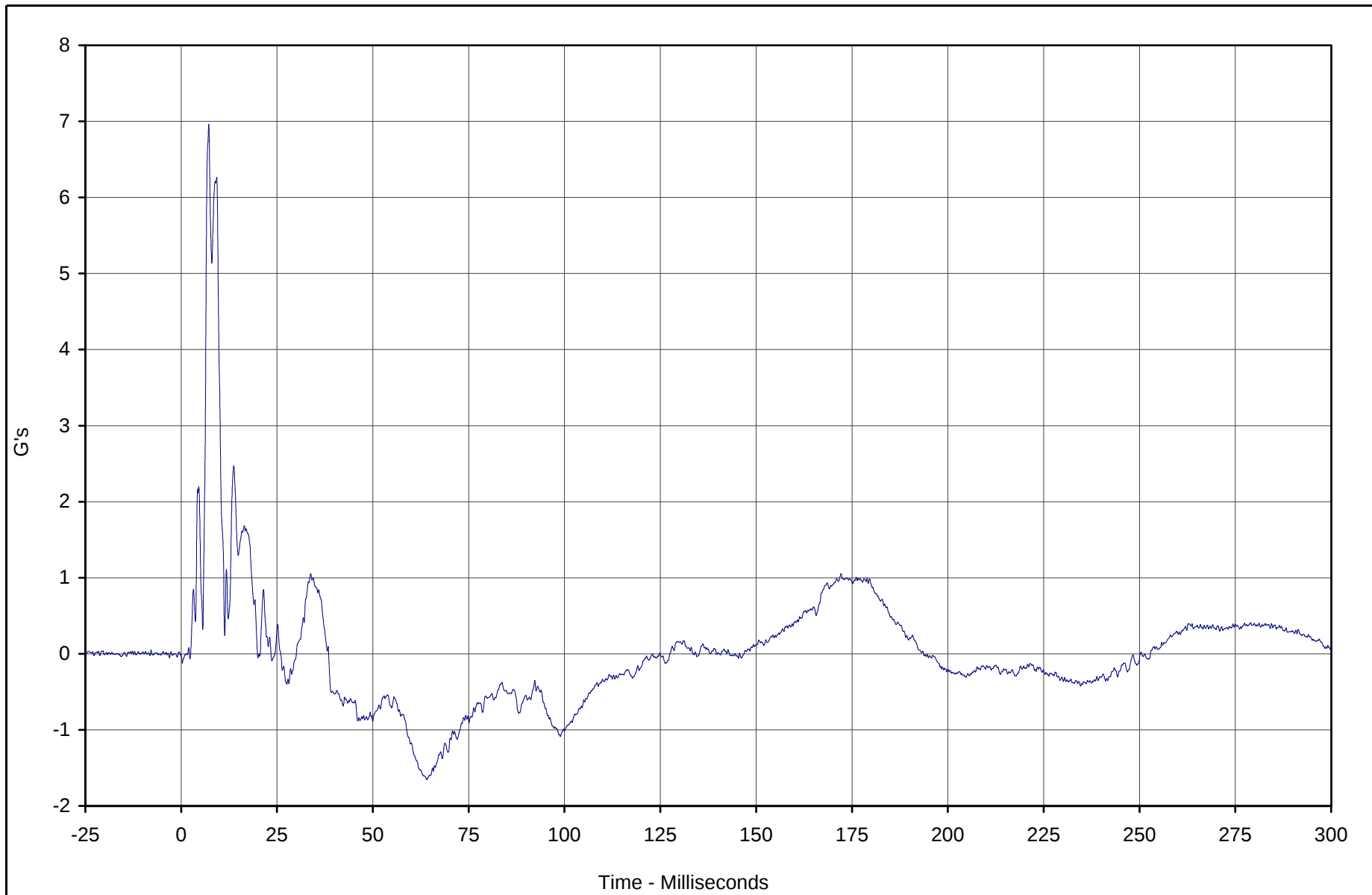


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|-----|------|------|------|-----------|
| Pass. Pelvis Y    | 015   | FIL  | G's   | 7.0 | 7.2  | -1.7 | 64.0 | 1000      |

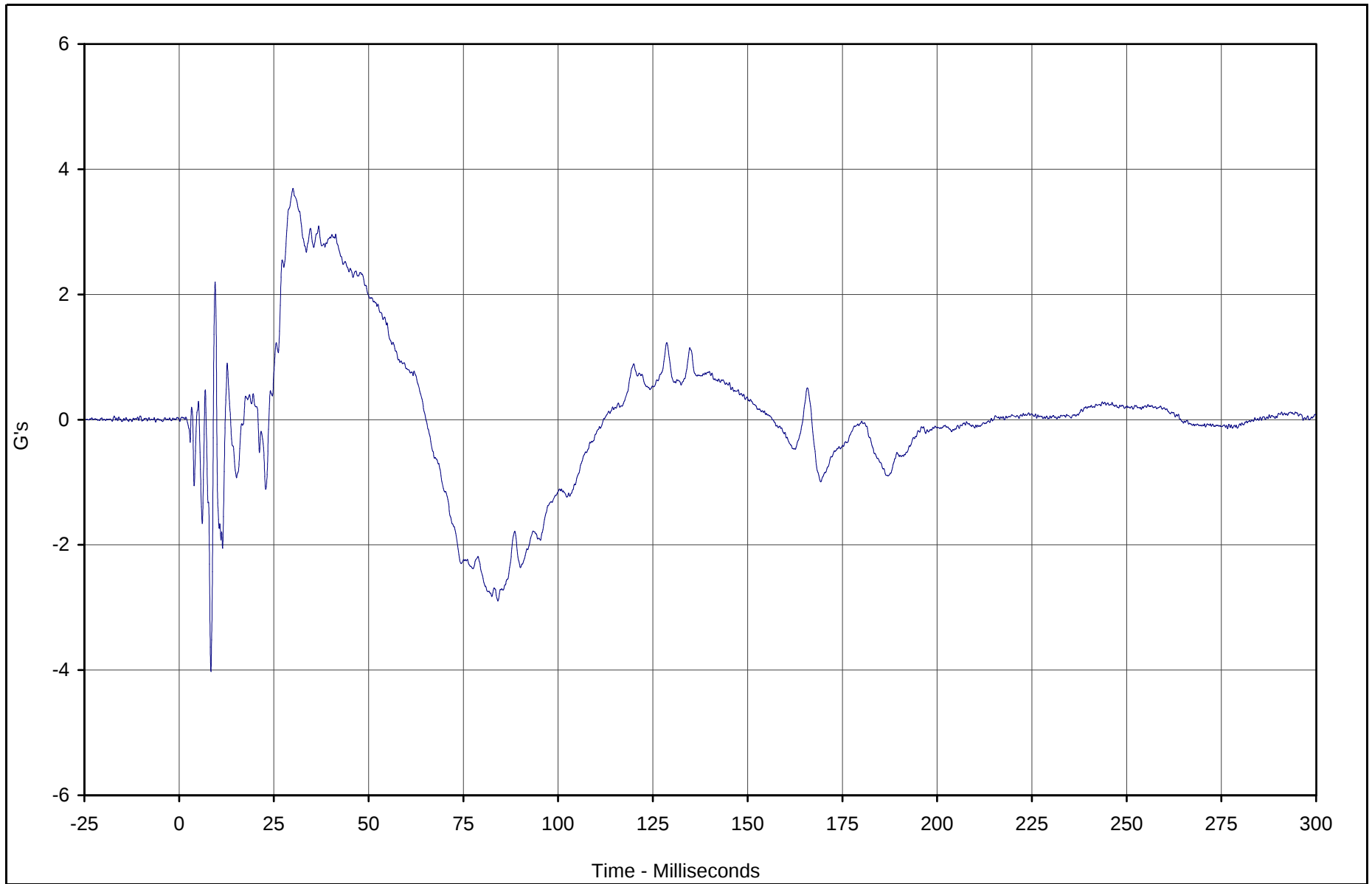


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description | CURNO | Type | Units | Max | Time | Min  | Time | SAE Class |
|-------------------|-------|------|-------|-----|------|------|------|-----------|
| Pass. Pelvis Z    | 016   | FIL  | G's   | 3.7 | 30.0 | -4.0 | 8.4  | 1000      |

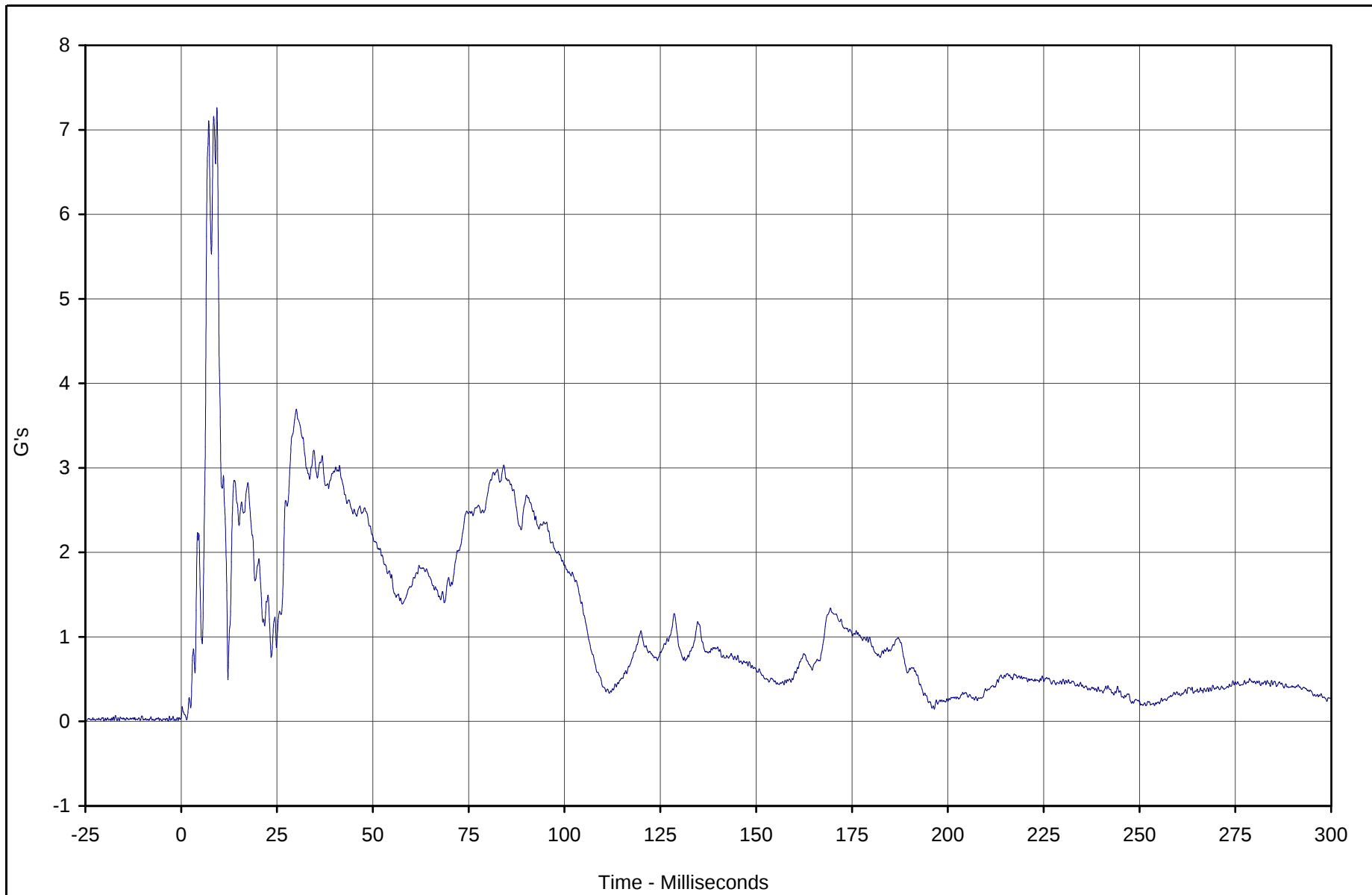


Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2



| Curve Description      | CURNO | Type | Units | Max | Time | Min | Time | SAE Class |
|------------------------|-------|------|-------|-----|------|-----|------|-----------|
| Pass. Pelvis Resultant | 014   | RES  | G's   | 7.3 | 9.3  | 0.0 | 1.4  | 1000      |



Test Vehicle: 2004 Lexus ES 330 4 Door Sedan

Test Date: 5/26/04

Test Program: TWG Testing (Inboard Facing Hybrid III 6 Yr.)

NHTSA No.: M45111TWG2

## APPENDIX C

### INSTRUMENTATION DATA CHANNEL ASSIGNMENTS

**TWG Testing (Inboard Facing Hybrid III 6 Yr.)**  
**Instrumentation Data Channel Assignments**  
**A.T.D. Serial Number 027**  
**5/26/04**  
**2004 Lexus ES 330 4 Door Sedan**

| CH. | LOCATION           | AXIS | IDENT. NO. | DESCRIPTION              | MFR          | MODEL     | UNITS |
|-----|--------------------|------|------------|--------------------------|--------------|-----------|-------|
| 1   | HEAD, PRIMARY      | X    | 027HDX     | Accel.,1/2 bridge        | Endevco      | 7264-2000 | G     |
| 2   | HEAD, PRIMARY      | Y    | 027HDY     | Accel.,1/2 bridge        | Endevco      | 7264-2000 | G     |
| 3   | HEAD, PRIMARY      | Z    | 027HDZ     | Accel.,1/2 bridge        | Endevco      | 7264-2000 | G     |
| 4   | UPPER NECK FORCE   | X    | 027UNFX    | Load cell, six axis neck | R. A. Denton | IF-234    | N     |
| 5   | UPPER NECK FORCE   | Y    | 027UNFY    | Load cell, six axis neck | R. A. Denton | IF-234    | N     |
| 6   | UPPER NECK FORCE   | Z    | 027UNFZ    | Load cell, six axis neck | R. A. Denton | IF-234    | N     |
| 7   | UPPER NECK MOMENT  | X    | 027UNMX    | Load cell, six axis neck | R. A. Denton | IF-234    | Nm    |
| 8   | UPPER NECK MOMENT  | Y    | 027UNMY    | Load cell, six axis neck | R. A. Denton | IF-234    | Nm    |
| 9   | UPPER NECK MOMENT  | Z    | 027UNMZ    | Load cell, six axis neck | R. A. Denton | IF-234    | Nm    |
| 10  | CHEST , PRIMARY    | X    | 027CHX     | Accel., Full Bridge      | Entran       | 2000JF    | G     |
| 11  | CHEST , PRIMARY    | Y    | 027CHY     | Accel., Full Bridge      | Entran       | 2000JF    | G     |
| 12  | CHEST , PRIMARY    | Z    | 027CHZ     | Accel., Full Bridge      | Entran       | 2000JF    | G     |
| 13  | CHEST DISPLACEMENT | X    | 027CP      | Rotary Pot Chest         | Servo        | 14CBI     | MM    |
| 14  | PELVIS, PRIMARY    | X    | 027PELX    | Accel., Full Bridge      | Entran       | 2000JF    | G     |
| 15  | PELVIS, PRIMARY    | Y    | 027PELY    | Accel., Full Bridge      | Entran       | 2000JF    | G     |
| 16  | PELVIS, PRIMARY    | Z    | 027PELZ    | Accel., Full Bridge      | Entran       | 2000JF    | G     |