

REPORT NUMBER: NCAP-MGA-2004-005

**NEW CAR ASSESSMENT PROGRAM
FRONTAL BARRIER IMPACT TEST**

**Ford Motor Company
2004 Ford F-150 Supercrew 4-Door
NHTSA NUMBER: M40204**

**PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105**



Test Date: January 6, 2004

Report Date: February 13, 2004

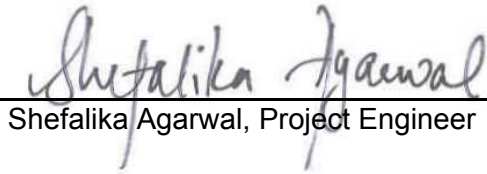
FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
RULEMAKING
OFFICE OF CRASHWORTHINESS STANDARDS
400 SEVENTH STREET, SW, ROOM 5311
WASHINGTON, D.C. 20590**

This final test report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, in response to Contract Number DTNH22-01-D-12005.

This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared by:


Shefalika Agarwal, Project Engineer

Date: 2/13/04

Reviewed by:


David Winkelbauer, Facility Director

Date: 2/13/04

FINAL REPORT ACCEPTED BY:

Manager, New Car Assessment Program

Date of Acceptance

COTR, NCAP Frontal Impact Program

Date of Acceptance

Technical Report Documentation Page

1. <i>Report No.</i> NCAP-MGA-2004-005	2. <i>Government Accession No.</i>	3. <i>Recipient's Catalog No.</i>																										
4. <i>Title and Subtitle</i> Final Report of New Car Assessment Program Testing of a 2004 Ford F-150 Supercrew 4-Dr NHTSA No.: M40204		5. <i>Report Date</i> February 13, 2004																										
		6. <i>Performing Organization Code</i> MGA																										
7. <i>Author(s)</i> Shefalika Agarwal, Project Engineer		8. <i>Performing Organization Report No.</i> NCAP-MGA-2004-005																										
9. <i>Performing Organization Name and Address</i> MGA Research Corporation 5000 Warren Road Burlington, WI 53105		10. <i>Work Unit No.</i>																										
		11. <i>Contract or Grant No.</i> DTNH22-01-D-12005																										
12. <i>Sponsoring Agency Name and Address</i> U.S. Department of Transportation National Highway Traffic Safety Administration Rulemaking, Office of Crashworthiness Standards 400 Seventh Street, SW, Room 5311 Washington, D.C. 20590		13. <i>Type of Report and Period Covered</i> 1/6/04 to 2/13/04																										
		14. <i>Sponsoring Agency Code</i> NVS-111																										
15. <i>Supplementary Notes</i>																												
16. <i>Abstract</i> A 35.1 mph (56.5 km/h) frontal barrier impact was conducted on a 2004 Ford F-150 Supercrew 4-Dr at MGA Research Corporation on January 6, 2004. This test was conducted to obtain data indicant of FMVSS 208, 212, 219 (partial), 301, and foot well intrusion performance. The impact velocity was 56.5 km/h. The ambient temperature at the barrier face at the time of impact was 21 degrees Celsius. The vehicle's maximum post test static crush is 607 mm located at the vehicle centerline. The test vehicle is equipped with a 3-point continuous belt system and an airbag in both front outboard seating positions. With respect to FMVSS 208 "Occupant Crash Protection", the occupant injury criteria summary is as follows: <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="text-align: left;"><u>Measurement Description</u></th> <th style="text-align: left;"><u>Units</u></th> <th style="text-align: left;"><u>Threshold</u></th> <th style="text-align: left;"><u>Driver ATD</u></th> <th style="text-align: left;"><u>Pass. ATD</u></th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC)</td> <td>N/A</td> <td>1000</td> <td>551</td> <td>590</td> </tr> <tr> <td>Max. Thorax Accel. (3msec Clip)</td> <td>G's</td> <td>60</td> <td>38</td> <td>40</td> </tr> <tr> <td>Left Femur Force</td> <td>Newton</td> <td>10009</td> <td>-2397</td> <td>-2260</td> </tr> <tr> <td>Right Femur Force</td> <td>Newton</td> <td>10009</td> <td>-3116</td> <td>-3072</td> </tr> </tbody> </table>				<u>Measurement Description</u>	<u>Units</u>	<u>Threshold</u>	<u>Driver ATD</u>	<u>Pass. ATD</u>	Head Injury Criteria (HIC)	N/A	1000	551	590	Max. Thorax Accel. (3msec Clip)	G's	60	38	40	Left Femur Force	Newton	10009	-2397	-2260	Right Femur Force	Newton	10009	-3116	-3072
<u>Measurement Description</u>	<u>Units</u>	<u>Threshold</u>	<u>Driver ATD</u>	<u>Pass. ATD</u>																								
Head Injury Criteria (HIC)	N/A	1000	551	590																								
Max. Thorax Accel. (3msec Clip)	G's	60	38	40																								
Left Femur Force	Newton	10009	-2397	-2260																								
Right Femur Force	Newton	10009	-3116	-3072																								
17. <i>Key Words</i> 56.3 km/h NCAP Frontal Barrier Impact Test New Car Assessment Program (NCAP) 2004 Ford F-150 Supercrew 4-Dr NHTSA No: M40204		18. <i>Distribution Statement</i> Copies of this report are available from: National Highway Traffic Safety Admin., Technical Ref. Division, Room 5108 (NPO-230) 400 Seventh Street, S.W. Washington, D.C. 20590																										
19. <i>Security Classif. (of this report)</i> Unclassified	20. <i>Security Classif. (of this page)</i> Unclassified	21. <i>No. of Pages</i> 220	22. <i>Price</i>																									

Form DOT F1700.7 (8-72)

TABLE OF CONTENTS

<u>Section</u>		<u>Page No</u>
1	Purpose and Summary of the Test	1
2	Occupant and Vehicle Information / Data Sheets	3
<u>Data Sheet No.</u>		<u>Page No.</u>
1	Crash Test Summary	4
2	General Test and Vehicle Parameter Data	5
3	Test Vehicle Tire Information	7
4	Post Impact Data	8
5	Test Vehicle Information	9
6	Dummy Positioning in Vehicle	11
7	Seat Belt Positioning Data	13
8	Vehicle Accelerometer Location and Data Summary	14
9	Hybrid III ATD Injury Criteria and Sensor Data	15
10	Seat Belt Performance Assessment Test Data	18
11	Summary of FMVSS 212 Data	19
12	Windshield Zone Intrusion FMVSS 219 Data	20
13	FMVSS 301 Fuel System Integrity Post Impact Data	21
14	FMVSS 301 Static Rollover Data	22
15	Vehicle Measurements	23
16	Camera Locations	26
17	Photographic Reference Target Locations	28
18	Vehicle Intrusion Measurements	29
19	Load Cell Locations on Fixed Barrier	34
20	Accident Investigation Division Data	35
21	Dummy/Vehicle Temperature Stabilization Chart	36
<u>Appendix</u>		
A	Photographs	A
B	Dummy and Vehicle Response Data Traces	B
C	Dummy Calibration Data Traces and Tables	C
D	Test Equipment and Instrumentation Calibration	D

SECTION 1

PURPOSE AND SUMMARY OF TEST

PURPOSE

This 56.5 km/h frontal barrier impact test is part of the Vehicle Barrier Impact Testing Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under contract number DTNH22-01-D-12005. The purpose of this test was to obtain vehicle crashworthiness and occupant restraint system performance data for an impact in excess of the current 48.3 kph requirements.

SUMMARY

A load cell barrier consisting of 30 load cells was impacted by a 2004 Ford F-150 Supercrew 4-Dr at a velocity of 56.5 kph. The test was performed at MGA Research Corporation on January 6, 2004. Pre-and post-test photographs of the vehicle and dummies can be found in Appendix A.

One real-time camera and sixteen high-speed cameras were used to document the frontal barrier impact event. Camera locations and other pertinent camera information can be found in this report.

Two Part 572E, 50th percentile male anthropomorphic test devices (ATDs), were placed in the driver and right-front passenger seating positions according to dummy placement instructions specified in the Laboratory Indicant Test Procedure.

Both ATDs were fully instrumented with head, chest and pelvis tri-axial accelerometers, chest displacement potentiometer, upper neck transducers, right/left femur load cells, and lower leg instrumentation. The driver (position 1) ATD (Serial No. 065) and right-front passenger (position 2) ATD (Serial No. 066) were calibrated previous to this test. Certification details, along with instrumentation calibration data, are found in Appendix C.

The 161 channels of data were recorded on an on-board data acquisition system. Appendix B contains the vehicle, load cell barrier and dummy response data traces.

There was 100 percent windshield retention and no intrusion into the protected zone of the windshield during the event. There was no Stoddard Solvent leakage after the event or during any phase of the static rollover.

The maximum static crush of the vehicle was 607 mm and both the driver and passenger side doors remained closed and latched during the impact event and were operable after the impact.

The driver's head and chest contacted the airbag. The driver's head also contacted the headrest. The driver's knees contacted the bolster. The driver's abdomen contacted the airbag. The passenger's head, chest and abdomen contacted the airbag. The passenger's head contacted the headrest. The passenger's knees contacted the glove box.

The occupant data is summarized below:

ATD position	HIC	Clip (g)	Chest Disp. (mm)	Left Femur (N)	Right Femur (N)	Belt Spool (mm)
Driver	551	38	-29	-2397	-3116	*
Passenger	590	40	-26	-2260	-3072	*

* Not recorded

SECTION 2
OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

CONVERSION FACTORS USED IN THIS REPORT*

Quantity	Typical Application	English Units	Metric Unit	Multiply By
Mass	Vehicle Weight	lb	kg	0.4536
Linear Velocity	Impact Velocity	mile/h	km/h	1.609
Length or Distance	Measurements	in	mm	25.4
Volume	Fuel Systems	gal	liter	3.785
Volume	Small Fluids	oz	mL	29.573
Pressure	Tire Pressure	lbf/in ²	kPa	7.0
Volume	Liquid	gal	liter	3.785
Temperature	General Use	°F	°C	=(tf -32)/1.8
Force	Dynamic Forces	lbf	N	4.448
Moment	Torque	lbf/ft	Nm	1.355

*Based on the Recommended Practice in SAE J916, May 85

**DATA SHEET NO. 1
CRASH TEST SUMMARY**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

PRIMARY IMPACT DATA

Measured Parameter	Units	Value
Velocity at Impact	km/hr	56.5
Test Weight	kg	2661.8
Average Rebound	mm	545
Maximum Static Crush	mm	607
Impact Angle	degrees	0

DOOR OPENING AND SEAT TRACK INFORMATION

Description	Driver	Passenger
Locked/Unlocked Doors	Doors were unlocked	Doors were unlocked
Front Door Opening	Door remained closed and latched; Door opened without tools	Door remained closed and latched; Door opened without tools
Rear Door Opening	Door remained closed and latched; Door opened without tools	Door remained closed and latched; Door opened without tools
Seat Track Shift (mm)	0	0
Seat Back Failure	None	None

TEST DUMMY INFORMATION

Description	Driver	Passenger
Dummy Type / Serial No.	HIII 50 th / 065	HIII 50 th / 066
Head Contact	Airbag, Head Rest	Airbag, Head Rest
Chest Contact	Airbag	Airbag
Abdomen Contact	Airbag	Airbag
Left Knee Contact	Knee Bolster	Glovebox
Right Knee Contact	Knee Bolster	Glovebox

16mm MOVIE COVERAGE

High Speed	16
Real Time	1
Total	17

Driver ATD Sensors	48
Passenger ATD Sensors	48
Belt Assessment Sensors	4
Vehicle Structure Accelerometers	9
Rigid Barrier Load Cells	6
Total	115

DATA SHEET NO. 2**GENERAL TEST AND VEHICLE PARAMETER DATA**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

TEST VEHICLE INFORMATION

Manufacturer	Ford
Model	F150 SuperCrew
Body Style	Truck
NHTSA No.	M40204
VIN	1FTRW12W24KA12416
Color	Gray
Delivery Date	12/19/03
Odometer Reading (mile)	26.5
Dealer	Ricart Ford
Transmission	Automatic
Final Drive	Rear
Number of Cylinders	8
Engine Displacement (L)	4.6
Engine Placement	Longitudinal
Automatic Door Lock (ADL)	No
Owner's Manual Details Instructions on Disabling ADLs	Not Applicable

TEST VEHICLE OPTIONS

Driver Airbag	Yes
Passenger Airbag	Yes
Force Limiter	Yes
Pretensioner	Yes
Power Windows	Yes
Power Steering	Yes
Power Door Locks	Yes
Tilt Wheel	Yes
Air Conditioning	Yes
Power Brakes	Yes
Disc Brakes, Front	Yes
Disc Brakes, Rear	Yes
Anti-lock Brakes	Yes
AM/FM/Cassette	Yes
Anti-theft System	Yes
Cruise Control	Yes

DATA FROM CERTIFICATION LABEL

Manufactured By	Ford Motor Company	GVWR (kg)	3084
Date of Manufacture	08/03	GAWR Front (kg)	1564
		GAWR Rear (kg)	1723

DATA FROM TIRE PLACARD

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	240	240
Cold Pressure (kPa)	240	240
Recommended Tire Size	P255/65R17	P255/65R17
Tire Size on Vehicle	P255/65R17	P255/65R17
Tire Manufacturer	Continental	Continental

Measured Parameter	Front	Rear	Third	Total
Type of Seats	Bucket	Split Bench	NA	
Number Of Occupants	3	3	0	6
Capacity Wt. (VCW) (kg)				706.1
Cargo Wt. (RCLW) (kg)				136.1

DATA SHEET NO. 2... (continued)

GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

TEST VEHICLE WEIGHTS

	Units	As Delivered (UVW) (Axle)			As Tested (ATW) (Axle)		
		Front	Rear	Total	Front	Rear	Total
Left	kg	674.5	536.2		717.6	609.2	
Right	kg	649.6	517.6		725.8	609.2	
Ratio	%	55.7	44.3		54.2	45.8	
Totals	kg	1324.1	1053.8	2377.9	1443.4	1218.4	2661.8

TARGET TEST WEIGHT CALCULATION

Measured Parameter	Units	Value
Total Delivered Weight (UVW)	kg	2377.9
Weight of 2 P572E ATDs	kg	156.0
Rated Cargo/Luggage Weight (RCLW)	kg	136.1
Calculated Vehicle Target Weight (TVTW)	kg	2670.0

TEST VEHICLE ATTITUDES AND CG

	Units	LF	RF	LR	RR	CG(aft of front axle)
As Delivered	mm	882	878	951	941	1559
As Tested	mm	872	864	929	924	1610
Post Test	mm	858	740	1003	845	

Vehicle Wheelbase (mm): 3517

Weight of Ballast secured in cargo area (kg): 0

Vehicle Components Removed: Spare tire, jack, tail lights, head lights

Ballast weight does not include cameras, instrumentation, and data acquisition system.

FUEL SYSTEM DATA

Fuel System Capacity From Owner's Manual (L): 113.6

Usable Capacity Figure Furnished by COTR (L): N/A

Actual Test Volume (L): 106.7

Test Fluid Type: Stoddard Solvent; Specific Gravity: 0.77

Is Vehicle Fuel Pump Electric or Mechanical? Electric

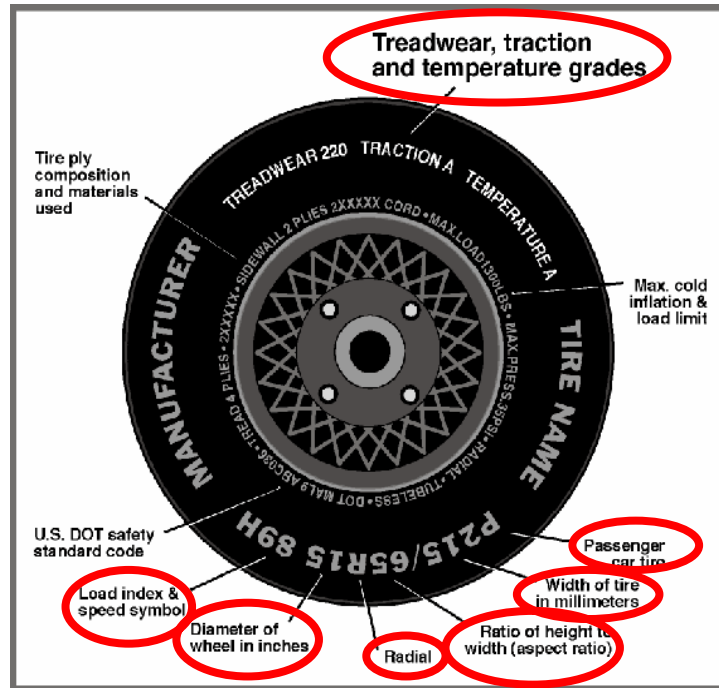
If electric, does pump operate with ignition switch "ON" & engine "OFF"? Yes

DATA SHEET NO. 3
TEST VEHICLE TIRE INFORMATION

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

Vehicle Year	2004	Vehicle Make	Ford
VIN	1FTRW12W24KA12416	Vehicle Model	F-150 SuperCrew



	Front	Rear
Tire Manufacturer	Continental	Continental
Tire Name	Contitrac	Contitrac
Tire Type	Tubeless Radial	Tubeless Radial
Tire Width (mm)	255	255
Ratio of Height to Width (aspect ratio)	65	65
Radial	R	R
Wheel Diameter	17 inches	17 inches
Load Index & Speed Symbol	108S	108S
Treadwear	520	520
Traction Grade	A	A
Temperature Grade	B	B

DATA SHEET NO. 4
POST IMPACT DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

Measured Parameter	Units	Requirement	Value
Trap No. 1 Velocity (Primary)	km/h	55.5 – 57.1	56.5
Trap No. 1 Entry Distance	mm	<1524	1300
Trap No. 1 Exit Distance	mm	<1524	300
Trap No. 2 Velocity (Redundant)	km/h	55.5 – 57.1	56.5
Trap No. 2 Entry Distance	mm	<1524	1425
Trap No. 2 Exit Distance	mm	<1524	425

VEHICLE STATIC CRUSH

Measured Parameter	Units	Pre-Test	Post-Test	Difference
Left Side	mm	5554	5138	416
Center	mm	5694	5087	607
Right Side	mm	5552	5144	408

VEHICLE REBOUND FROM BARRIER

Measured Parameter	Units	Value
Left Side	mm	525
Center	mm	574
Right Side	mm	537
Average	mm	545

DATA SHEET NO. 5
TEST VEHICLE INFORMATION

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

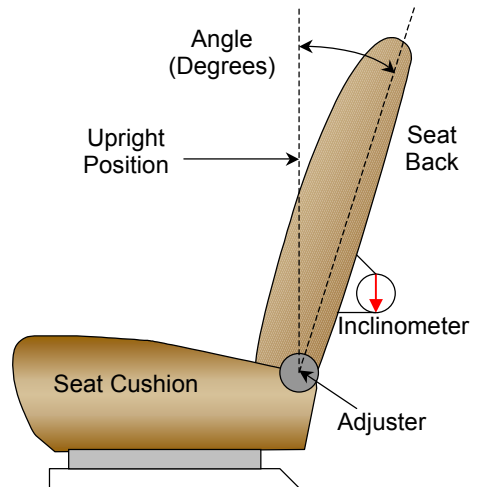
NORMAL DESIGN RIDING POSITION

The driver and passenger seat back is positioned to the manufacturer's designated angle. The procedure is as follows:

The designated seat back angle is 18.5°. The seat back angle is measured relative to the rocker sill. Remove the seat back panel and position inclinometer 13 inches above the back pivot point on the rear outboard seat frame.

Driver seat back angle: 19.4°

Passenger seat back angle: 19.0°



FRONT SEAT ASSEMBLY

SEAT FORE/AFT POSITIONS

For all seats: Position the seat in the mechanical mid-position. Reference points are scribed on the seat and the seat track. The total seat travel is measured and the seat is then positioned in the center of seat travel. On manual seats, position at the mid-point track location or the next closest position to the rear of the mid-point travel location.

Driver seat fore/aft total travel: 220 mm

Passenger seat fore/aft total travel: 23 notches

Driver seat fore/aft position: 110 mm

Passenger seat fore/aft position: 12 of 23

SEAT BELT UPPER ANCHORAGE

The front outboard D-rings were adjusted to the mid track position.

DATA SHEET NO. 5... (continued)

TEST VEHICLE INFORMATION

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

FUEL TANK CAPACITY DATA

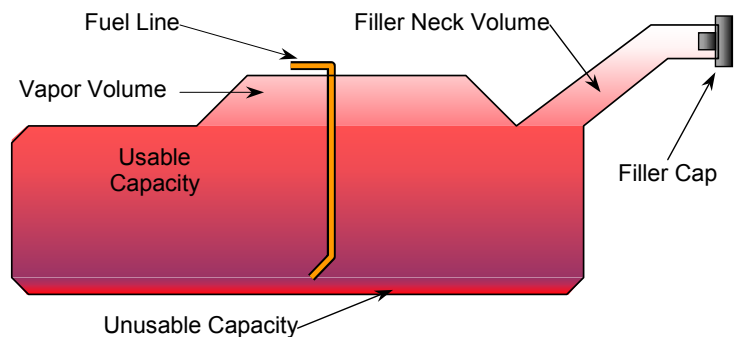
The "Usable Capacity" of the standard equipment fuel tank is: 113.6 liters

The "Usable Capacity" of any optional equipment fuel tank is: N/A liters

The "Usable Capacity" used for certification to FMVSS 301 requirements: 102.2-107.9 liters

Actual amount of Stoddard solvent added to vehicle for certification test: 106.7 liters

The electric fuel pump operates for 2 seconds to pressurize the fuel system following the actuation of the ignition. If no attempt has been made to start the engine within 2 seconds following ignition actuation the fuel pump will shut off. The fuel pump operates continuously while the engine is still running. If the engine stalls the engine is deactivated. Also, a fuel pump shut-off switch is provided, designed to stop fuel flow to the engine if the vehicle sustains an impact above a certain magnitude. The fuel tank is packaged on the driver side along the frame rail with straps attached to the 3rd and 4th frame cross members.



VEHICLE FUEL TANK ASSEMBLY

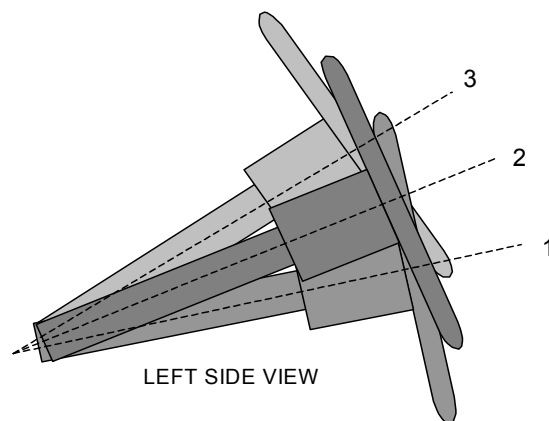
STEERING COLUMN ADJUSTMENT

Adjustable steering controls are made so that the steering wheel hub is at the geometric center of the locus it describes when it is moved through its full range of driving positions.

Lowermost, position 1: 17.4°

Geometric center, position 2: 20.6°

Uppermost, Position 3: 23.8°



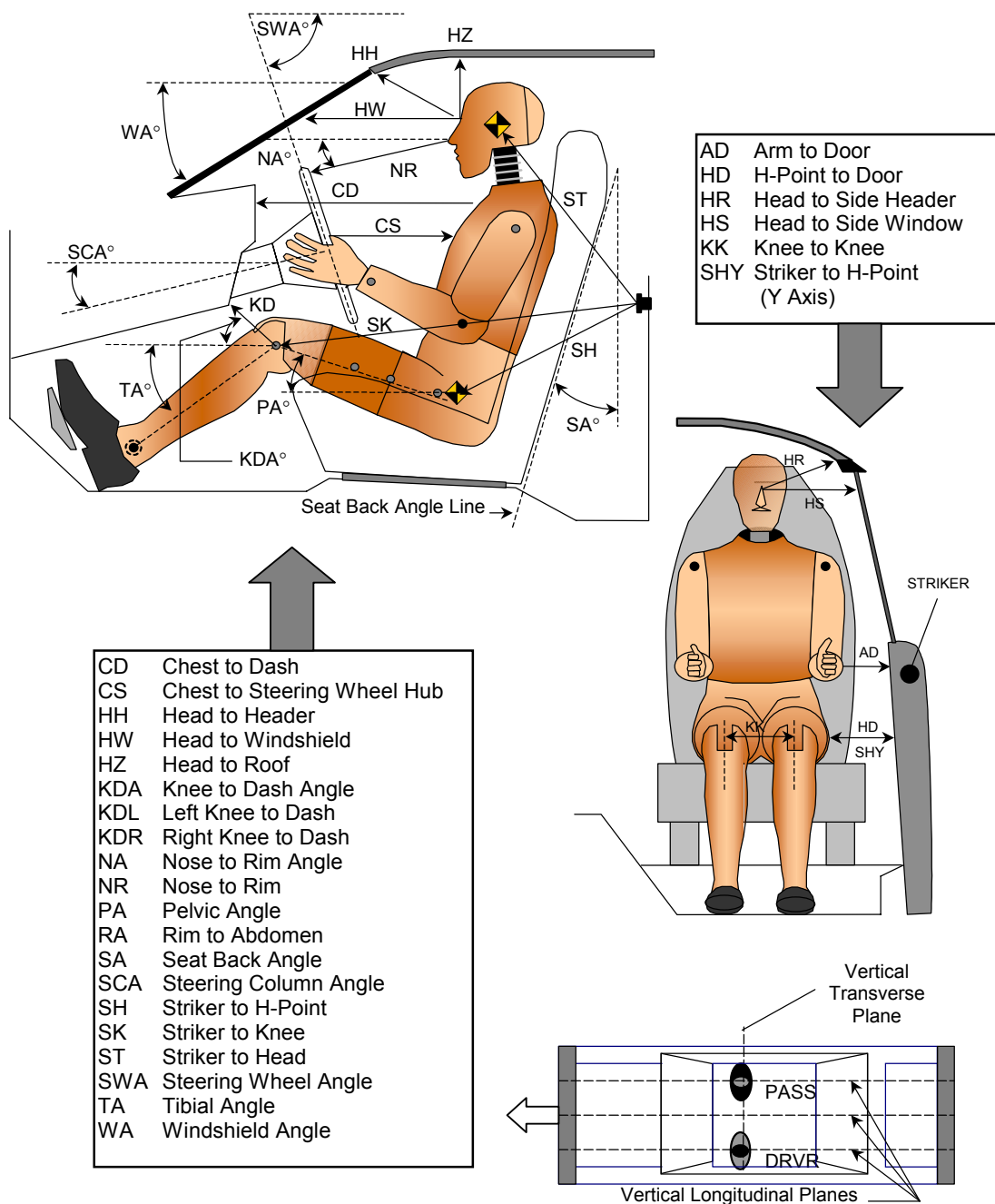
STEERING COLUMN ASSEMBLY

DATA SHEET NO. 6 **DUMMY POSITIONING IN VEHICLE**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

DUMMY MEASUREMENTS FOR FRONT SEAT OCCUPANTS



DATA SHEET NO. 6... (continued)
DUMMY POSITIONING IN VEHICLE

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

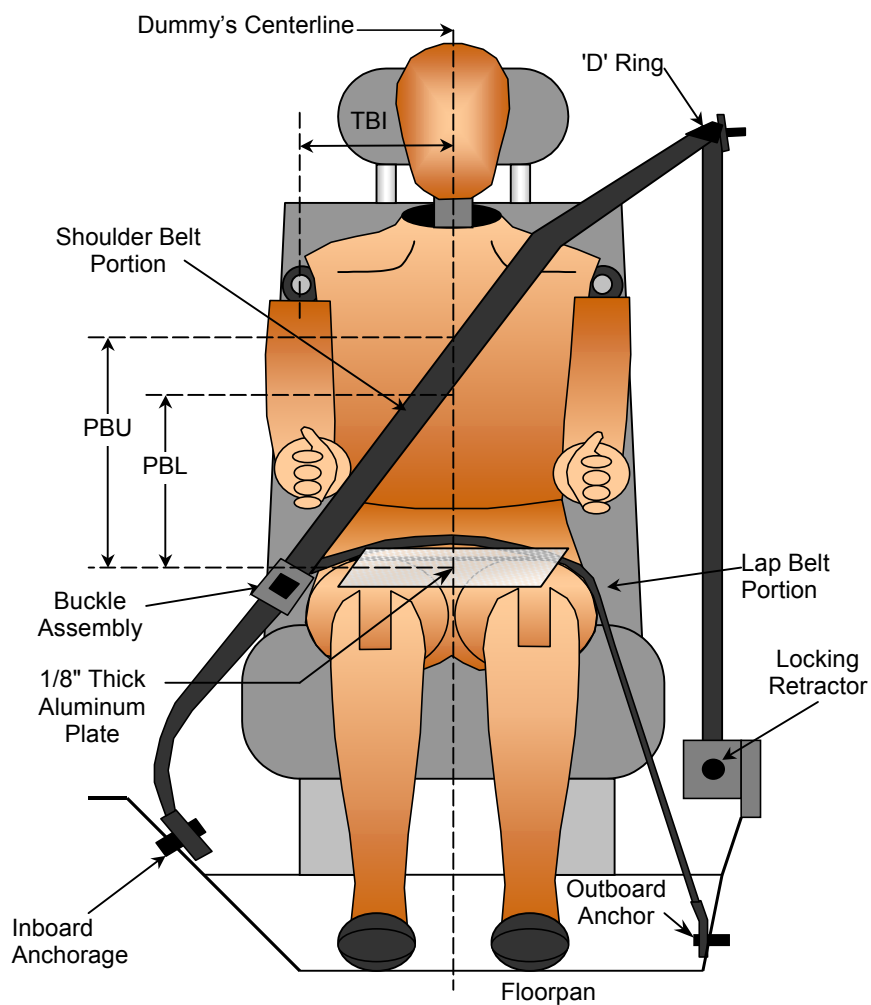
TEST DUMMY POSITION MEASUREMENTS

Code	Measurement Description	Driver		Passenger	
		Length (mm)	Angle (°)	Length (mm)	Angle (°)
WA	Windshield Angle		35.8		
SWA	Steering Wheel Angle		69.4		
SCA	Steering Column Angle		20.7		
SA	Seat Back Angle		19.4		19.0
HZ	Head to Roof (Z)	218	90.0	200	90.0
HH	Head to Header	443	18.4	444	15.4
HW	Head to Windshield	651	0.0	657	0.0
HR	Head to Side Header (Y)	214		202	
NR	Nose to Rim	389	19.0		
CD	Chest to Dash	602		605	
CS	Chest to Steering Hub	331	13.6		
RA	Rim to Abdomen	197	0.0		
KDL	Left Knee to Dash	173	27.0	165	
KDR	Right Knee to Dash	165		164	22.5
PA	Pelvic Angle		21.8		21.3
TA	Tibia Angle		48.6		55.0
KK	Knee to Knee (Y)	305		276	
SK	Striker to Knee	600	90.3	609	90.9
ST	Striker to Head	617	11.3	631	9.4
SH	Striker to H-Point	191	104.0	206	102.2
SHY	Striker to H-Point (Y)	292		280	
HS	Head to Side Window	347		346	
HD	H-Point to Door (Y)	200		187	
AD	Arm to Door (Y)	147		140	
AA	Ankle to Ankle	287		214	

DATA SHEET NO. 7 **SEAT BELT POSITIONING DATA**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04



SEAT BELT POSITIONING MEASUREMENTS

Measurement Description	Units	Driver	Passenger
TBI - Dummy centerline to shoulder bolt	mm	170	170
PBU - Top surface of reference to belt upper edge	mm	334	334
PBL - To surface of reference to belt lower edge	mm	256	252

DATA SHEET NO. 8

VEHICLE ACCELEROMETER LOCATION AND DATA SUMMARY

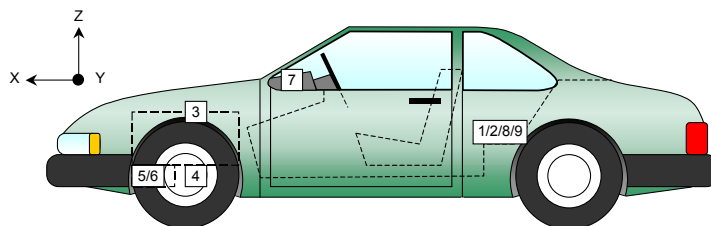
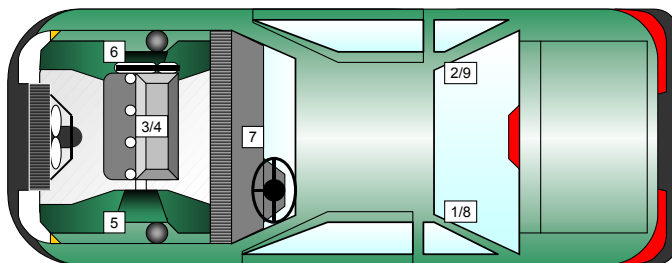
Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

VEHICLE ACCELEROMETER PEAK DATA AND PRE-TEST LOCATIONS

No.	Accelerometer Location	Measurements (mm)			Peak Values				
		X	Y	Z	Units	Max	Time	Min	Time
1	Left Rear X-Member X	2416	-702	850	G's	2.1	153	-33.1	27
2	Right Rear X-Member X	2403	703	851	G's	1.9	152	-35.7	40
3	Engine Top X	4700	-15	1050	G's	7.7	66	-63.8	48
4	Engine Bottom X	4795	45	390	G's	36.3	73	-70.3	53
5	Left Brake Caliper X	4620	-727	265	G's	46.1	62	-113.3	45
6	Right Brake Caliper X	4615	727	261	G's	33.9	60	-118.0	47
7	Instrument Panel X	3939	0	1365	G's	16.8	92	-71.7	65
8	Left Rear X-Member Z	2416	-702	850	G's	16.4	55	-13.2	115
9	Right Rear X-Member Z	2403	703	851	G's	34.9	41	-24.6	47

Reference Points: X - Rear Surface of Vehicle (+ forward)
 Y - Vehicle Centerline (+ to right)
 Z - Ground Plane (+ up)



DATA SHEET NO. 9
HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

HEAD PRIMARY PEAK ACCELERATIONS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Head CG	X	G's	1.6	30	-47.5	89	4.7	27	-67.9	83
Head CG	Y	G's	11.8	107	-8.3	29	7.2	71	-7.6	138
Head CG	Z	G's	30.6	77	-2.6	140	28.0	72	-3.5	127
Head CG Resultant	N/A	G's	54.2	89			70.5	83		

CHEST PRIMARY PEAK ACCELERATIONS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Chest CG	X	G's	2.4	140	-37.3	51	1.6	185	-39.1	79
Chest CG	Y	G's	7.7	93	-9.4	53	4.1	51	-10.7	83
Chest CG	Z	G's	9.1	71	-6.4	123	13.2	91	-10.1	124
Chest CG Resultant	N/A	G's	38.5	51			40.5	80		

FEMUR PEAK FORCES

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Left Femur	Z	Newtons	673	42	-2397	51	800	46	-2260	58
Right Femur	Z	Newtons	1045	42	-3116	56	877	43	-3072	63

SEAT BELT SENSOR PEAK VALUES

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Lap Belt Force	N/A	Newtons	7346	55			7726	57		
Shoulder Belt Force	N/A	Newtons	4861	50			4588	51		

HEAD INJURY CRITERIA (HIC)

Location	Driver				Passenger			
	HIC	Avg. G's	T ¹	T ²	HIC	Avg. G's	T ¹	T ²
Head CG Primary	550.9	47.2	69.2	105.2	590.2	50.9	70.1	102

CHEST CLIP (3MSEC)

Location	Driver			Passenger		
	CLIP	T ¹	T ²	CLIP	T ¹	T ²
Chest CG Primary	37.9	50.3	53.3	39.5	78.4	81.4

DATA SHEET NO. 9... (continued)
HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

PELVIC PEAK ACCELERATIONS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Pelvis	X	G's	3.7	128	-63.8	55	8.4	119	-65.6	57
Pelvis	Y	G's	13.5	83	-9.2	52	*	*	*	*
Pelvis	Z	G's	1.6	151	-16.4	60	3.4	31	-18.1	71

* No Valid Data collected after 40ms

UPPER NECK PEAK FORCES AND MOMENTS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Neck Force	X	Newtons	244	69	-419	121	295	95	-518	156
Neck Force	Y	Newtons	292	130	-92	90	294	82	-302	138
Neck Force	Z	Newtons	1777	78	-155	140	2232	81	-156	129
Neck Moment	X	N•m	15.4	137	-8.5	107	19.0	111	-21.3	149
Neck Moment	Y	N•m	33.5	101	-18.4	50	37.6	166	-35.9	81
Neck Moment	Z	N•m	5.1	174	-9.7	119	16.3	109	-13.2	163

FOOT PEAK ACCELERATIONS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Left Foot Aft	X	G's	18.3	87	-70.8	48	22.2	73	-89.7	39
Left Foot Aft	Z	G's	8.7	60	-25.5	88	9.1	36	-39.9	62
Left Foot Fore	Z	G's	19.9	59	-32	67	36.3	76	-88.1	42
Right Foot Aft	X	G's	16.2	82	-101.8	44	16.4	87	-69.4	55
Right Foot Aft	Z	G's	13.1	71	-84.3	51	3.8	38	-23.5	64
Right Foot Fore	Z	G's	34.9	70	-161.7	51	22.2	68	-77.5	45

UPPER AND LOWER TIBIA PEAK FORCES AND MOMENTS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Left Lower Moment	X	N•m	12.2	51	-3.5	185	6.1	33	-13.5	85
Left Lower Moment	Y	N•m	36.1	53	-28.1	86	63.1	62	-17.3	94
Left Lower Force	Z	Newtons	92	27	-1415	88	118	27	-1669	94
Left Upper Moment	X	N•m	39.1	51	-12.8	185	28.0	66	-23.0	51
Left Upper Moment	Y	N•m	33.0	44	-81.2	53	5.7	105	-89.1	65
Left Upper Force	Z	Newtons	138	32	-1543	51	196	146	-1258	94
Right Lower Moment	X	N•m	21.3	72	-18.2	52	16.3	45	-4.1	119
Right Lower Moment	Y	N•m	55.3	52	-97.8	72	20.1	43	-81.2	65
Right Lower Force	Z	Newtons	236	33	-1548	59	202	52	-1278	83
Right Upper Moment	X	N•m	67.4	53	-7.9	197	16.3	113	-57.1	51
Right Upper Moment	Y	N•m	32.1	46	-55.2	65	134.4	65	-25.1	43
Right Upper Force	Z	Newtons	312	39	-1328	59	177	34	-1800	82

DATA SHEET NO. 9... (continued)

HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

CHEST PEAK DISPLACEMENTS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Chest CG	X	mm			-29.0	92			-26.1	89

HEAD REDUNDANT PEAK ACCELERATIONS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Head CG	X	G's	2.1	28	-46.2	92	3.8	29	-65.3	87
Head CG	Y	G's	10.6	107	-7.7	30	7.6	71	-8.5	138
Head CG	Z	G's	32.3	76	-6.2	134	29.3	73	-4.3	123
Head CG Resultant	N/A	G's	52.0	91			67.2	85		

CHEST REDUNDANT PEAK ACCELERATIONS

Location	Axis	Units	Driver				Passenger			
			Max	Time	Min	Time	Max	Time	Min	Time
Chest CG	X	G's	2.1	139	-37.2	51	1.8	185	-39.4	80
Chest CG	Y	G's	7.7	94	-8.5	53	3.4	49	-10.0	83
Chest CG	Z	G's	9.9	70	-7.0	129	13.7	84	-10.0	131
Chest CG Resultant	N/A	G's	38.5	51			41.0	80		

REDUNDANT HEAD INJURY CRITERIA (HIC)

Location	Driver				Passenger			
	HIC	Avg.	T ¹	T ²	HIC	Avg.	T ¹	T ²
Head CG Primary Redundant	532.8	46.6	68.8	104.8	597.8	50.9	69.9	102.1

REDUNDANT CHEST CLIP (3MSEC)

Location	Driver			Passenger		
	CLIP	T ¹	T ²	CLIP	T ¹	T ²
Chest CG Primary Redundant	37.9	50.0	53.0	39.8	78.8	81.8

DATA SHEET NO. 10**SEAT BELT PERFORMANCE ASSESSMENT TEST DATA**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

SEAT BELT PLACEMENT MEASUREMENTS

Measurement Description	Units	Driver	Passenger
TBI - Dummy centerline to shoulder bolt	mm	170	170
PBU - Top surface of reference to belt upper edge	mm	334	334
PBL - Top surface of reference to belt lower edge	mm	256	252

BELT LENGTH DATA

Measurement Description	Units	Driver	Passenger
Retractor reel to "D" ring	mm	229	229
Shoulder belt length as measured on ATD	mm	839	836
Lap belt length as measured on ATD	mm	836	841
Remainder of belt on reel	mm	1189	1198
Total belt length for continuous webbing systems	mm	3093	3104

SHOULDER BELT SPOOL-OUT DATA

Measurement Description	Units	Driver	Passenger
As determined mechanically	mm	Not recorded	
As determined electronically	mm	Not recorded	

DATA SHEET NO. 11
SUMMARY OF FMVSS 212 DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

Windshield Mounting Details:

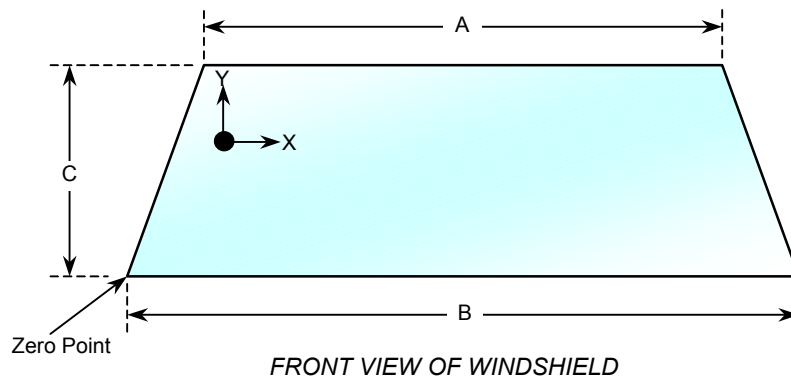
Windshield glass is secured to the vehicle frame with a rubber trim and glue.

The standard requires that the post-test retention measurement be a minimum of 75 percent of the pretest total periphery measurement for vehicles not equipped with occupant passive restraints and 50 percent for each side of the windshield for vehicles, which are equipped with occupant passive restraints.

Temperature of windshield molding during test: 21 °C

WINDSHIELD PERIPHERY MEASUREMENTS

Measurement	Pre-Test (mm)	Post-Test (mm)	% of Retention
Left Side	2387	2387	100
Right Side	2387	2387	100
Total	4774	4774	100



WINDSHIELD DIMENSIONS

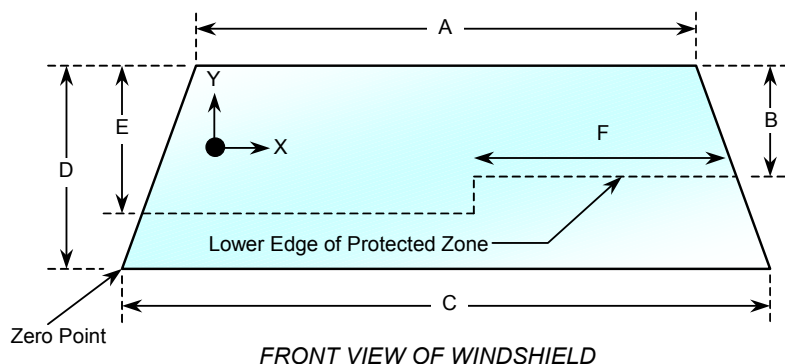
Item	Units	Segment Length	Molding Width
A	mm	1429	6
B	mm	1804	0
C	mm	770	27

DATA SHEET NO. 12

WINDSHIELD ZONE INTRUSION FMVSS 219 (Partial) DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04



Item	Units	Value
A	mm	1429
B	mm	510
C	mm	1804
D	mm	770
E	mm	505
F	mm	590

AREA OF PROTECTED ZONE FAILURES - NONE

- A. Provide coordinates of the area that the protected zone was penetrated more than 0.25 inches by a vehicle component other than one that is normally in contact with the windshield. **None**

X	Y

- B. Provide coordinates of the area beneath the protected zone that the inner surface of the windshield was penetrated by a vehicle component. **None**

X	Y

DATA SHEET NO. 13

FMVSS 301 FUEL SYSTEM INTEGRITY POST IMPACT DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

Temperature at Time of Impact: 21° C Test Time: 11:32 am

Stoddard Solvent Spillage Measurements

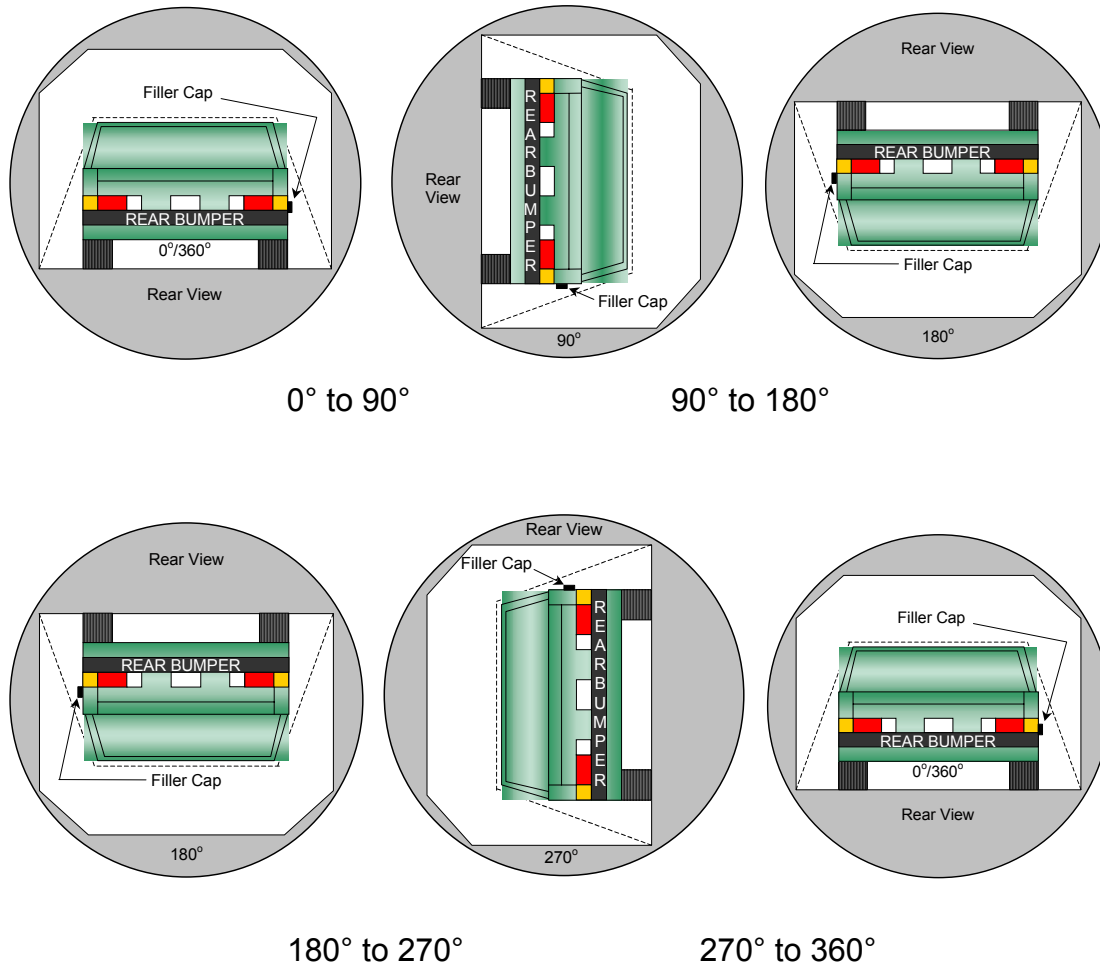
- A. From impact until vehicle motion ceases: 0 oz.
(Maximum Allowable = 1 ounce)
- B. For the 5 minute period after motion ceases: 0 oz.
(Maximum Allowable = 5 ounces)
- C. For the following 25 minutes: 0 oz.
(Maximum Allowable = 1 oz. /minute)
- D. Spillage: None

DATA SHEET NO. 14
FMVSS 301 STATIC ROLLOVER DATA

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

Test Time: 11:32 am



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.
2. The position hold time at each position is 300 seconds (minimum).
3. Details of Stoddard Solvent spillage locations: None

Test Phase	Rotation Time (sec.)	Hold Time (sec.)	Spillage (oz.)
0° to 90°	164	300	0
90° to 180°	156	300	0
180° to 270°	139	300	0
270° to 360°	162	300	0

DATA SHEET NO. 15
VEHICLE MEASUREMENTS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

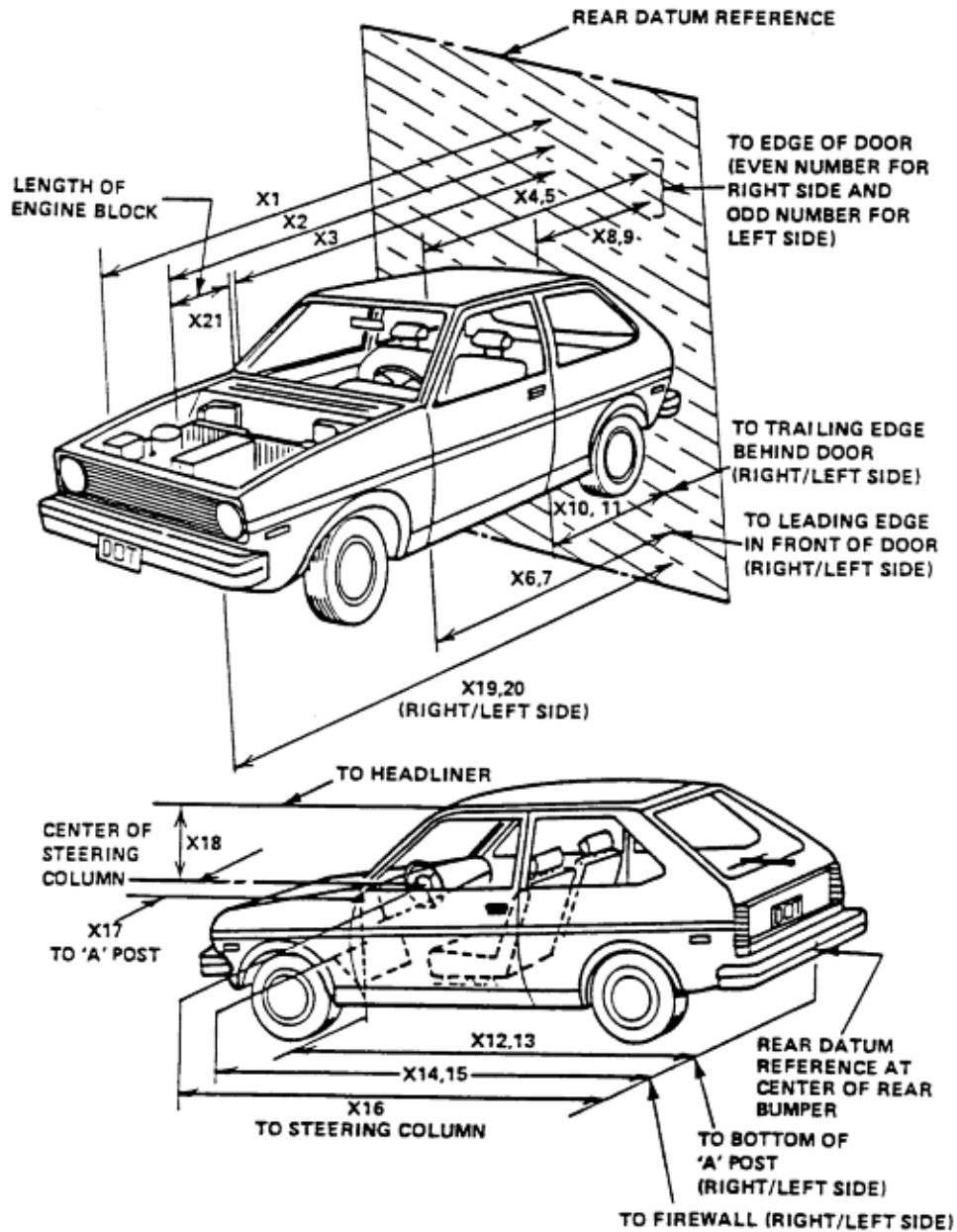
No.	Measurement Description	Units	Pre-Test	Post-Test	Difference
1	Total length of vehicle at centerline	mm	5694	5087	607
2	RSOV to front of engine	mm	4885	4712	173
3	RSOV to firewall centerline	mm	4593	4387	206
4	RSOV to leading edge of right door	mm	4130	4123	7
5	RSOV to leading edge of left door	mm	4127	4125	2
6	RSOV to lower leading edge of right door	mm	4088	4090	-2
7	RSOV to lower leading edge of left door	mm	4095	4099	-4
8	RSOV to upper leading edge of right door	mm	3047	3041	6
9	RSOV to upper leading edge of left door	mm	3052	3042	10
10	RSOV to lower trailing edge of right door	mm	3040	3024	16
11	RSOV to lower trailing edge of left door	mm	3031	3034	-3
12	RSOV to bottom of right 'A' pillar	mm	4052	4048	4
13	RSOV to bottom of left 'A' pillar	mm	4055	4050	5
14	RSOV to firewall on right side	mm	4440	4442	-2
15	RSOV to firewall on left side	mm	4449	4416	33
16	RSOV to steering column	mm	3653	3649	4
17	Center of steering column to left 'A' pillar	mm	455	442	13
18	Center of steering column to headlining	mm	460	437	23
19	RSOV to right side of front bumper	mm	5552	5144	408
20	RSOV to left side of front bumper	mm	5554	5138	416
21	Length of engine block	mm	560	560	0
RD	RSOV to right side of dash panel	mm	3635	3917	-282
CD	RSOV to center of dash panel	mm	3901	3903	-2
LD	RSOV to left side of dash panel	mm	3670	3914	-244

DATA SHEET NO. 15... (continued)

VEHICLE MEASUREMENTS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04



DATA SHEET NO. 15... (continued)**VEHICLE MEASUREMENTS**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

Target Vehicle Structural Measurement

	Elements	Pre-Test (mm)
1	Total Length	5694
2	Total Width	1984
3	Bumper Top Height	710
4	Bumper Bottom Height	393
5	Longitudinal Member Top Height	549
6	Distance between Longitudinal Members	765
7	Longitudinal Member Width	95
8	Engine Top Height	1140
9	Engine Bottom Height	275
10	Engine and gearbox width	720
11	Front bumper-engine distance	785
12	Front shock absorber fixing height	820
13	Bonnet leading edge height	738
14	Front shock absorber fixing width	960
15	Front bumper – front axle distance	992
16	Front axle – a pillar distance	570
17	A-pillar – B-pillar distance	1150
18	B-Pillar – rear axle distance	1795
19	B-pillar – C-pillar distance	950
20	Roof sill bottom height	1770
21	Roof sill top height	1840
22	Floor sill bottom height	388
23	Floor sill top height	427

DATA SHEET NO. 16
CAMERA LOCATIONS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

No.	Camera View	Location (mm) *			Lens (mm)	Speed (fps)
		X	Y	Z		
1	Real-Time Left Side View				13	24
2	Left Front View	1000	-8470	1570	25	1015
3	Steering Column Top	2280	-8510	1570	25	1005
4	Steering Column Bottom	2280	-8510	1030	25	905
5	Driver Close-up	1560	-8300	1570	50	1000
6	Driver Angle	4880	-5000	2010	50	1198
7	Left Rear				13	*
8	Right Rear				13	541
9	Right Overall	2230	8280	1670	13	599
10	Right Passenger Half	840	8310	1630	25	510
11	Right Close-up	1530	9850	1650	50	581
12	Right Angle	4900	5510	2110	50	1010
13	Windshield	460	0	2960	13	1015
14	Top Driver	-120	-500	2280	13	1010
15	Top Passenger	-120	530	2280	13	1010
16	Pit Front	1020	0	-3020	13	1005
17	Pit Rear	2970	0	-3010	13	1015

*COORDINATES:

+X = film plane rearward of barrier

* no timing marks

+Y = film plane to right of monorail centerline

+Z = film plane above ground level

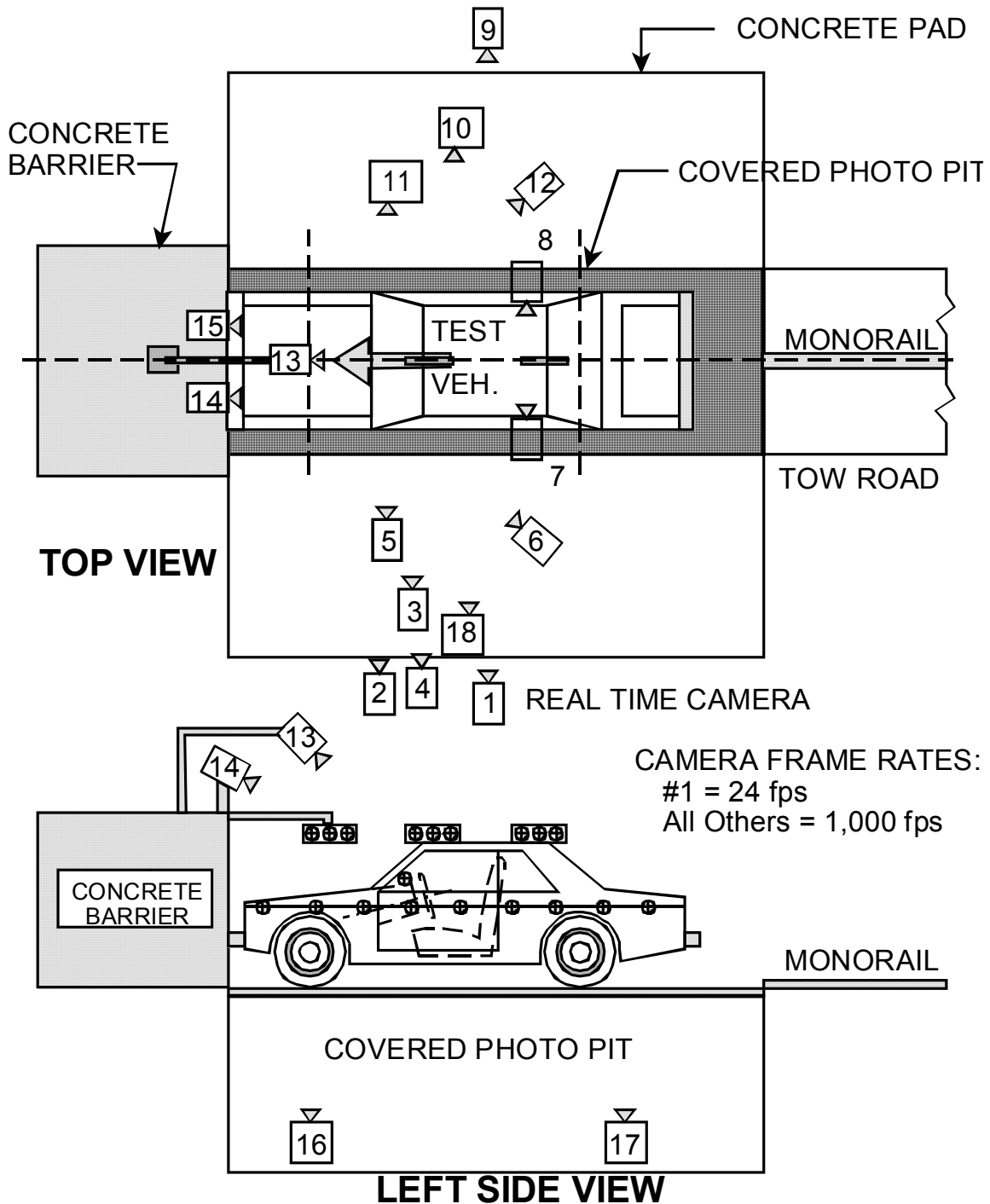
DATA SHEET NO. 16... (continued)

CAMERA LOCATIONS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

CAMERA POSITIONS FOR FRONTAL IMPACTS



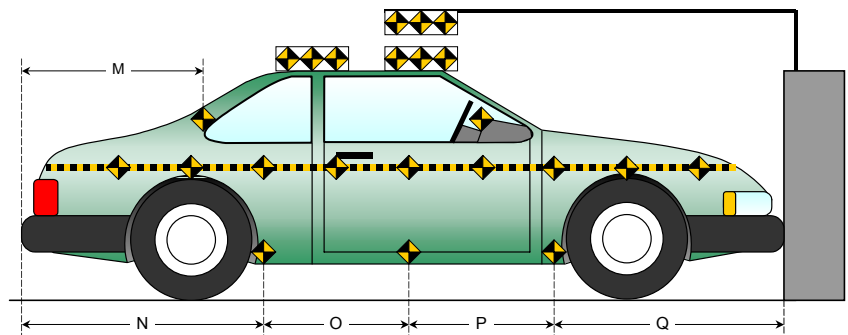
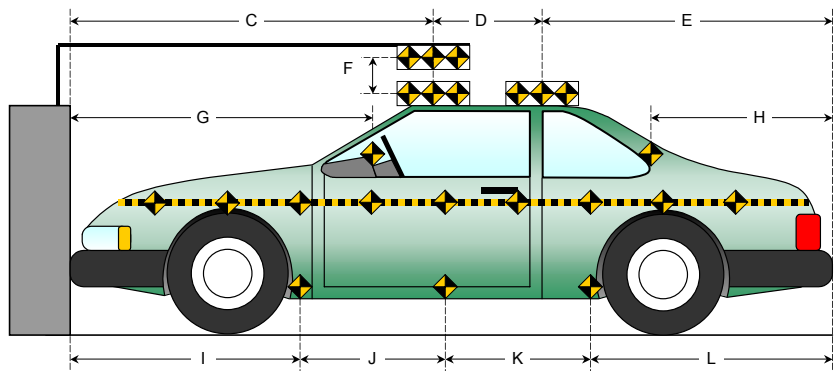
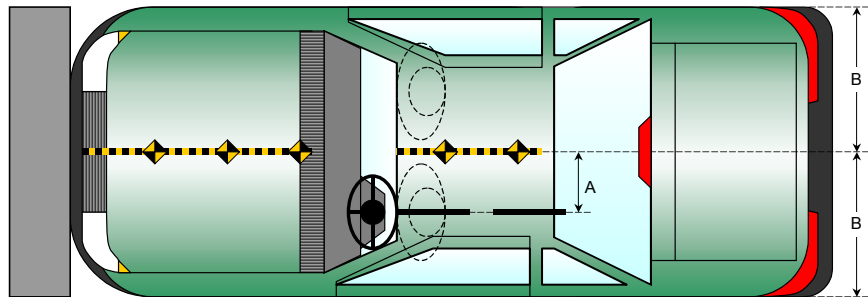
DATA SHEET NO. 17

PHOTOGRAPHIC REFERENCE TARGET LOCATIONS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

Item	Value
A	665
B	914
C	
D	
E	
F	
G	
H	2048
I	1515
J	603
K	591
L	2985
M	2054
N	3005
O	587
P	618
Q	1484



DATA SHEET NO. 18
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

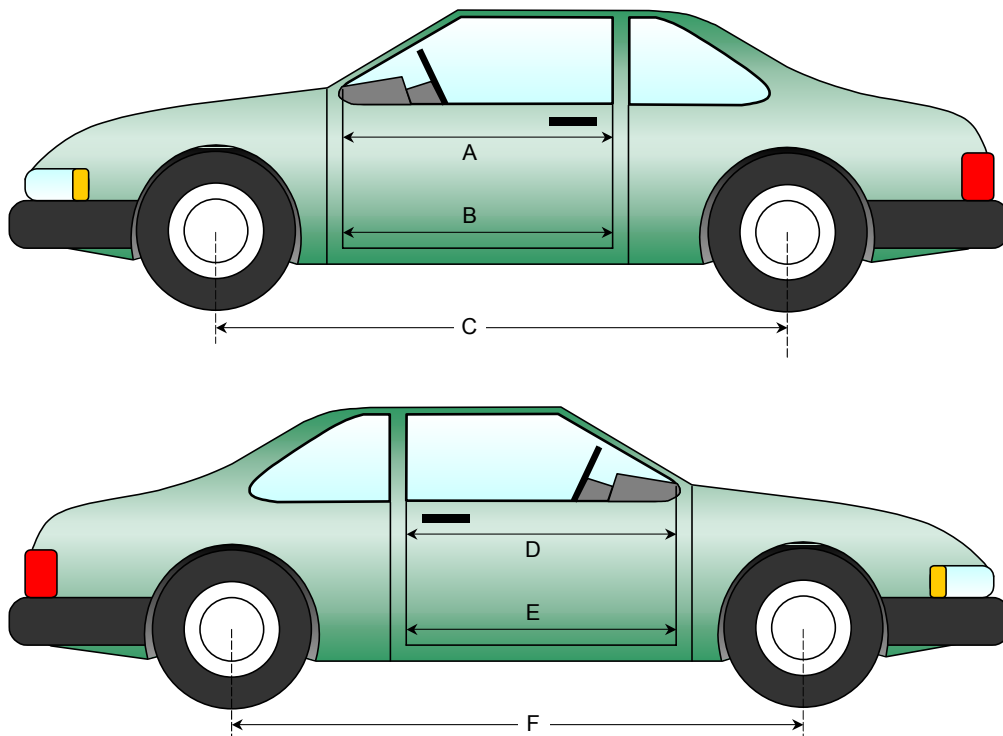
NHTSA No.: M40204
 Test Date: 01/06/04

DOOR OPENING WIDTH

Item	Description	Units	Pre-Test	Post-Test	Difference
A	Left Side Upper	mm	989	982	7
B	Left Side Lower	mm	970	967	3
D	Right Side Upper	mm	976	970	6
E	Right Side Lower	mm	971	968	3

WHEELBASE MEASUREMENTS

Item	Description	Units	Pre-Test	Post-Test	Difference
C	Left Side Wheelbase	mm	3519	3419	100
F	Right Side Wheelbase	mm	3524	3427	97



DATA SHEET NO. 18... (continued)
VEHICLE INTRUSION MEASUREMENTS

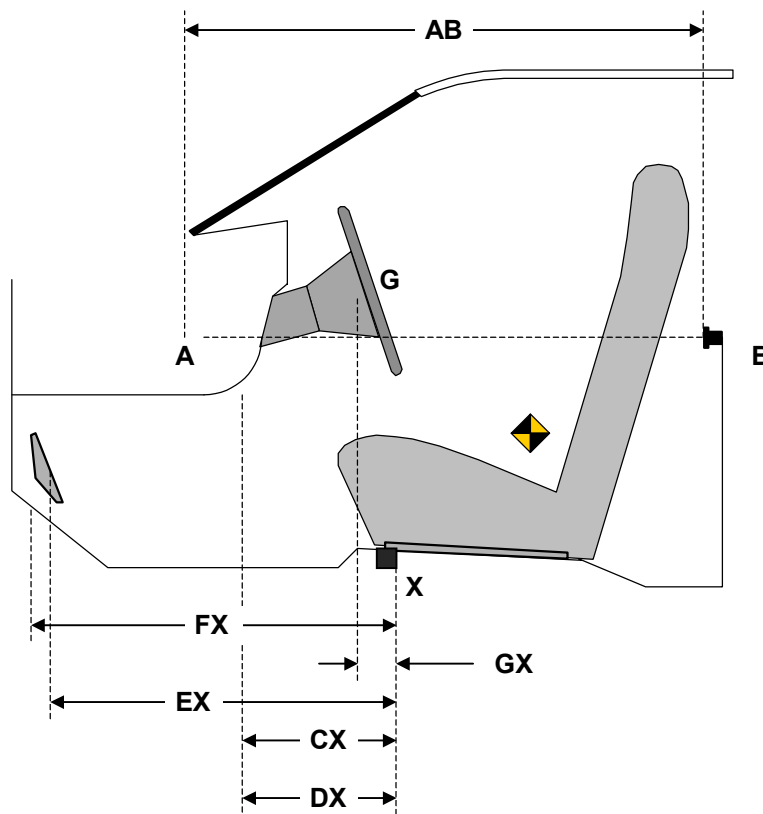
Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

DRIVER COMPARTMENT INTRUSION

Item	Description	Units	Pre-Test	Post-Test	Difference
AB	Door Opening (Inside window jam)	mm	989	982	7
CX	Left Knee Bolster to X	mm	292	293	-1
DX	Right Knee Bolster to X	mm	301	287	14
EX	Brake Pedal to X	mm	520	498	22
FX	Foot Rest to X	mm	585	573	12
GX	Center of Steering Column Wheel Hub to X	mm	65	48	17

X = Left Front Seat Front Outboard Anchor Bolt Head



DRIVER COMPARTMENT

DATA SHEET NO. 18... (continued)
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

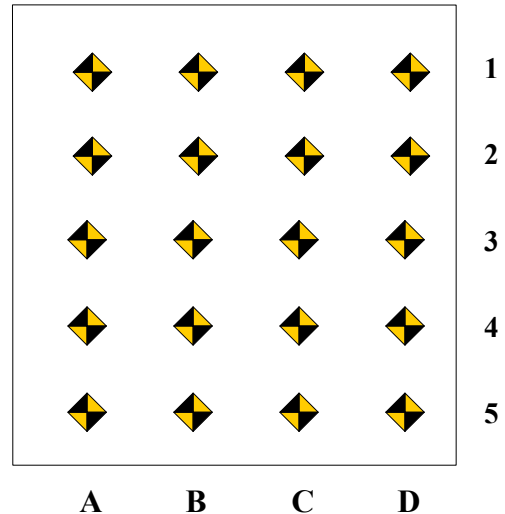
NHTSA No.: M40204
 Test Date: 01/06/04

Measurement reference point for X and Z axis is the forward outboard seat mounting bolt.

Columns A through D are evenly spaced.

Rows 1 and 2 are on the toe kick portion of the floor pan. Rows 3, 4, and 5 are located on the most level portion of the floor pan.

Row 3 will be at the intersection of the toe kick and the level sections of the floor pan.



DRIVER FLOOR PAN X-AXIS

	Pre-Test				Post-Test				Difference			
	A	B	C	D	A	B	C	D	A	B	C	D
1		706	699	680		702	679	650		4	20	30
2		653	639	640		638	638	617		15	1	23
3	505	495	496	494	492	492	487	486	13	3	9	8
4	303	300	302	303	289	292	299	302	14	8	3	1
5	83	84	79	80	81	82	84	85	2	2	-5	-5

DRIVER FLOOR PAN Z-AXIS

	Pre-Test				Post-Test				Difference			
	A	B	C	D	A	B	C	D	A	B	C	D
1		-53	-40	-21		-42	-46	-28		-11	6	7
2		-110	-67	-77		-90	-69	-46		-20	2	-31
3	-135	-127	-131	-133	-125	-129	-122	-121	-10	2	-9	-12
4	-138	-130	-127	-130	-127	-126	-120	-131	-11	-4	-7	1
5	-115	-127	-73	-80	-123	-118	-61	-66	8	-9	-12	-14

DATA SHEET NO. 18... (continued)
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

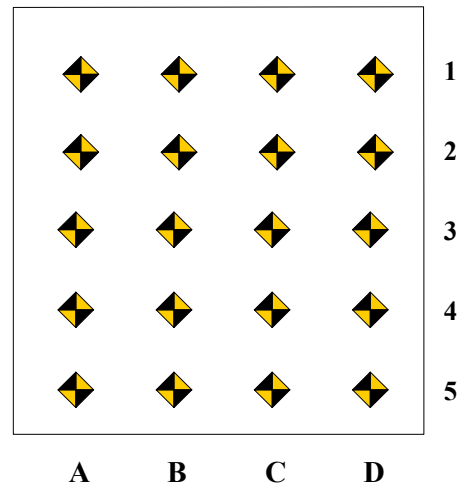
NHTSA No.: M40204
 Test Date: 01/06/04

Measurement reference point for X and Z axis is the forward outboard seat mounting bolt.

Columns A through D are evenly spaced.

Rows 1 and 2 are on the toe kick portion of the floor pan. Rows 3, 4, and 5 are located on the most level portion of the floor pan.

Row 3 will be at the intersection of the toe kick and the level sections of the floor pan.



PASSENGER FLOOR PAN X-AXIS

	Pre-Test				Post-Test				Difference			
	A	B	C	D	A	B	C	D	A	B	C	D
1	675	727	724		633	691	704		42	36	20	
2	615	620	635		592	605	628		23	15	7	
3	507	517	516	521	490	503	504	505	17	14	12	16
4	396	295	303	300	385	293	294	296	11	2	9	4
5	88	91	90	95	82	83	86	91	6	8	4	4

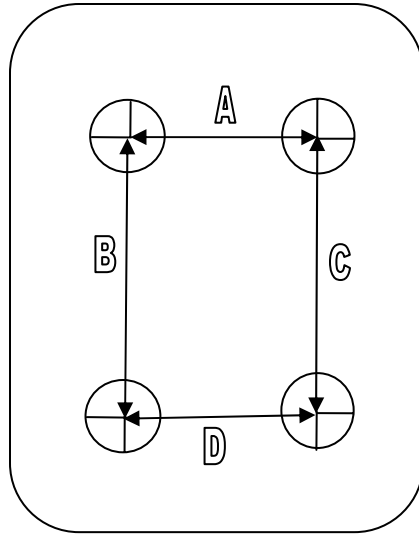
PASSENGER FLOOR PAN Z-AXIS

	Pre-Test				Post-Test				Difference			
	A	B	C	D	A	B	C	D	A	B	C	D
1	0	-13	-5		20	7	2		-20	-20	-7	
2	-73	-71	-105		-67	-68	-102		-6	-3	-3	
3	-126	-133	-130	-133	-134	-143	-136	-130	8	10	6	-3
4	-124	-123	-129	-131	-147	-130	-128	-129	23	7	-1	-2
5	-90	-95	-122	-125	-94	-90	-120	-122	4	-5	-2	-3

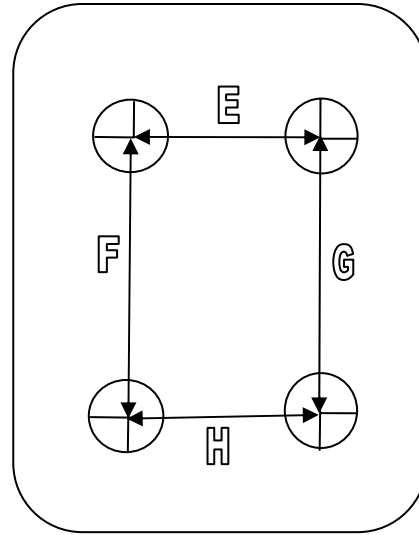
DATA SHEET NO. 18... (continued)
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04



Driver



Passenger

UNDERBODY FLOORBOARD DEFORMATION

Measurement	Pre-Test	Post-Test	Difference
A	385	408	-23
B	616	615	1
C	580	573	7
D	442	442	0
E	426	415	11
F	560	550	10
G	633	624	9
H	438	435	3

DATA SHEET NO. 19

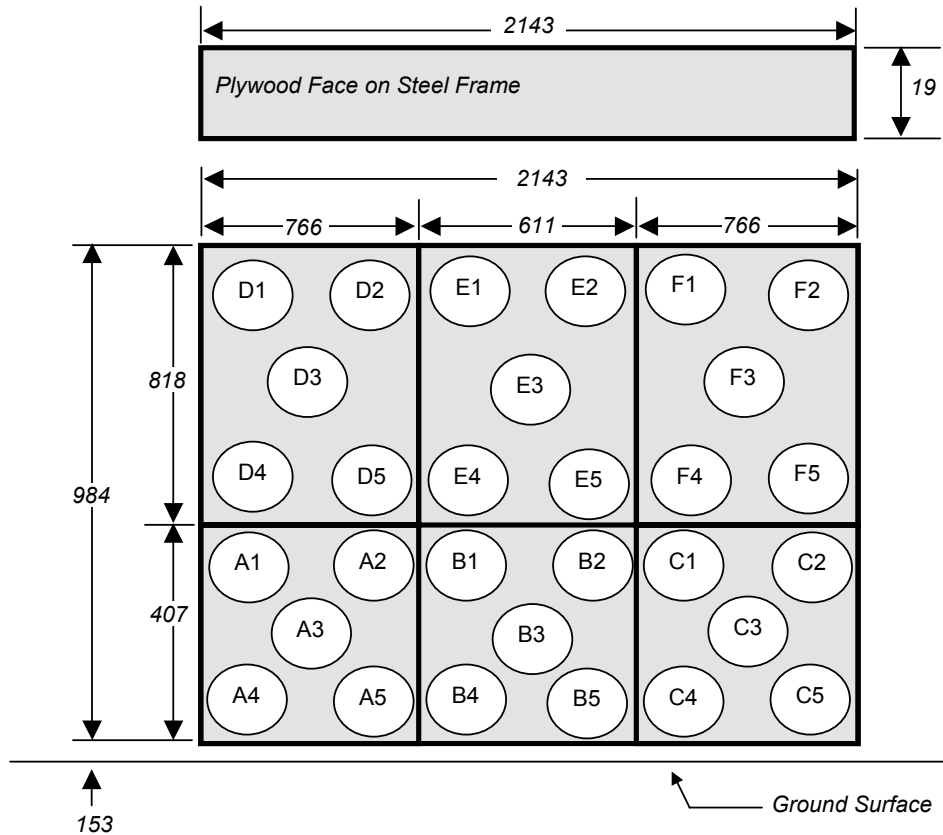
LOAD CELL LOCATIONS ON FIXED BARRIER

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
 Test Program: 35mph Frontal Impact

NHTSA No.: M40204
 Test Date: 01/06/04

30 Load Cell Rigid Barrier

Load Cell Locations on Fixed Barrier



Group 4 D1-D5	Group 5 E1-E5	Group 6 F1-F5
Group 1 A1-A5	Group 2 B1-B5	Group 3 C1-C5

6 Groups of 5 Load Cells Each

The Data is presented in Appendix B with the following requirements:

1. Sum data from 6 groupings shown above (5 cells/group)
2. Sum of left 2 groupings, center 2 groupings and right 2 groupings.
3. Total or sum of all 30 individual load cells.
4. Total versus average rear seat cross member displacement.

DATA SHEET NO. 20**ACCIDENT INVESTIGATION DIVISION DATA**

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04

VEHICLE INFORMATION

VIN: 1FTRW12W24KA12416 Wheelbase (mm) : 3517
Vehicle Size Category: Truck Test Weight (kg) : 2661.8

ACCELEROMETER DATA

Accelerometer Locations: As per measurements on Page 14
Cal. Procedure/Interval: MGA procedure / 6 month
Integration Algorithm: Trapezoidal Linearity: > 99%
Impact Velocity (km/h): 56.5
Velocity Change (km/h): 60.9 Time of Separation (msec): 130

CRUSH PROFILE

Collision Deformation Classification: Frontal Midpoint of Damage: Centerline
Damage Region Length (mm): 1524 Impact Mode: Frontal

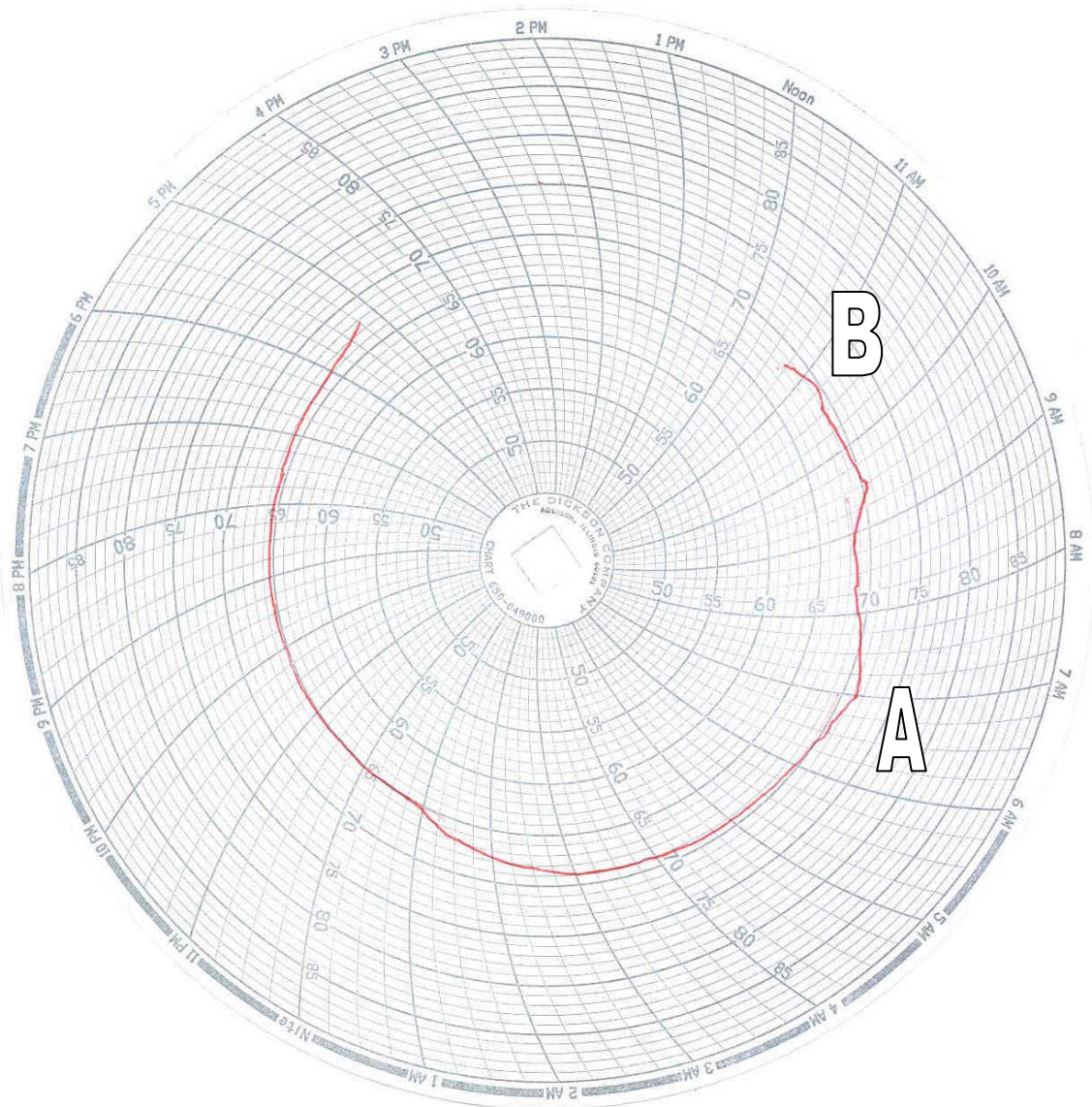
No.	Measurement Description	Units	Pre-Test	Post-Test	Difference
C1	Crush zone 1 at left side	mm	5554	5138	416
C2	Crush zone 2 at left side	mm	5657	5115	542
C3	Crush zone 3 at left side	mm	5680	5088	592
C4	Crush zone 4 at right side	mm	5680	5090	590
C5	Crush zone 5 at right side	mm	5653	5089	564
C6	Crush zone 6 at right side	mm	5552	5144	408
L	C1 TO C6	mm	1524	1469	55

DATA SHEET NO. 21

DUMMY / VEHICLE TEMPERATURE STABILIZATION CHART

Test Vehicle: 2004 Ford F-150 Supercrew 4-Dr
Test Program: 35mph Frontal Impact

NHTSA No.: M40204
Test Date: 01/06/04



A = Dummies installed in vehicle at 7:00 a.m.

B = Test conducted at 11:32 a.m.

APPENDIX A
PHOTOGRAPHS

TABLE OF PHOTOGRAPHS

Page No.

Photo No. 1.	Load Cell Location	A-1
Photo No. 2.	Vehicle Certification Label/Tire Placard	A-2
Photo No. 3.	Right Front View of Test Vehicle, as received	A-3
Photo No. 4.	Left Rear View of Test Vehicle, as received	A-4
Photo No. 5.	Pre-Test Front View of Test Vehicle	A-5
Photo No. 6.	Post-Test Front View of Test Vehicle	A-6
Photo No. 7.	Pre-Test Left Side View of Test Vehicle	A-7
Photo No. 8.	Post-Test Left Side View of Test Vehicle	A-8
Photo No. 9.	Pre-Test Right Side View of Test Vehicle	A-9
Photo No. 10.	Post-Test Right Side View of Test Vehicle	A-10
Photo No. 11.	Pre-Test Right Front Three-Quarter View of Test Vehicle	A-11
Photo No. 12.	Post-Test Right Front Three-Quarter View of Test Vehicle	A-12
Photo No. 13.	Pre-Test Left Rear Three-Quarter View of Test Vehicle	A-13
Photo No. 14.	Post-Test Left Rear Three-Quarter View of Test Vehicle	A-14
Photo No. 15.	Post-Test Right Rear Three-Quarter View of Door After Impact	A-15
Photo No. 16.	Post-Test Left Rear Three-Quarter View of Door After Impact	A-16
Photo No. 17.	Pre-Test Windshield View	A-17
Photo No. 18.	Post-Test Windshield View	A-18
Photo No. 19.	Pre-Test Engine Compartment View	A-19
Photo No. 20.	Post-Test Engine Compartment View	A-20
Photo No. 21.	Pre-Test Fuel Filler Cap View	A-21
Photo No. 22.	Post-Test Fuel Filler Cap View	A-22
Photo No. 23.	Pre-Test Front Underbody View	A-23
Photo No. 24.	Post-Test Front Underbody View	A-24
Photo No. 25.	Pre-Test Mid Underbody	A-25
Photo No. 26.	Pre-Test Mid Underbody	A-26
Photo No. 27.	Post-Test Mid Underbody	A-27
Photo No. 28.	Pre-Test Rear Underbody View	A-28

Page No.

Photo No. 29.	Post-Test Rear Underbody View	A-29
Photo No. 30.	Pre-Test Driver Dummy Front View (head position)	A-30
Photo No. 31.	Post-Test Driver Dummy Front View (head position)	A-31
Photo No. 32.	Pre-Test Driver Dummy Position Left Side View	A-32
Photo No. 33.	Post-Test Driver Dummy Position Left Side View	A-33
Photo No. 34.	Pre-Test Driver Dummy Position Left Side View (Door Open)	A-34
Photo No. 35.	Post-Test Driver Dummy Position Left Side View (Door Open)	A-35
Photo No. 36.	Pre-Test Driver Dummy Feet Position	A-36
Photo No. 37.	Post-Test Driver Dummy Feet Position	A-37
Photo No. 38.	Pre-Test Driver Side Knee Bolster View	A-38
Photo No. 39.	Post-Test Driver Side Knee Bolster View	A-39
Photo No. 40.	Pre-Test Driver Side Floor Pan View	A-40
Photo No. 41.	Post-Test Driver Side Floor Pan View	A-41
Photo No. 42.	Post-Test Driver Dummy Head Contact	A-42
Photo No. 43.	Post-Test Driver Dummy Knee Contact	A-43
Photo No. 44.	Post-Test Driver Dummy Airbag Contact	A-44
Photo No. 45.	Pre-Test Passenger Dummy Front View (head position)	A-45
Photo No. 46.	Post-Test Passenger Dummy Front View (head position)	A-46
Photo No. 47.	Pre-Test Passenger Dummy Position Right Side View	A-47
Photo No. 48.	Post-Test Passenger Dummy Position Right Side View	A-48
Photo No. 49.	Pre-Test Passenger Dummy Position Right Side View (Door Open)	A-49
Photo No. 50.	Post-Test Passenger Dummy Position Right Side View (Door Open)	A-50
Photo No. 51.	Pre-Test Passenger Dummy Feet Position	A-51
Photo No. 52.	Post-Test Passenger Dummy Feet Position	A-52
Photo No. 53.	Pre-Test Passenger Side Knee Bolster View	A-53
Photo No. 54.	Post-Test Passenger Side Knee Bolster View	A-54
Photo No. 55.	Pre-Test Passenger Side Floor Pan View	A-55
Photo No. 56.	Post-Test Passenger Side Floor Pan View	A-56
Photo No. 57.	Post-Test Passenger Dummy Head Contact	A-57
Photo No. 58.	Post-Test Passenger Dummy Knee Contact	A-58

Page No.

Photo No. 59.	Post-Test Passenger Dummy Airbag Contact	A-59
Photo No. 60.	Rollover 90 Degrees	A-60
Photo No. 61.	Rollover 180 Degrees	A-61
Photo No. 62.	Rollover 270 Degrees	A-62
Photo No. 63.	Rollover 360 Degrees	A-63
Photo No. 64.	Vehicle Impact	A-64

A-1.



Load Cell Location

MFD. BY FORD MOTOR CO. IN U.S.A.

DATE: 08/03
 FRONT GAWR: 3450LB
 1564KG
 P255/65R17
 17X7.5J
 AT 240 kPa/35

WITH
 TIRES
 RIMS
 PSI COLD

GVWR: 6800LB/ 3084KG
 REAR GAWR: 3800LB
 1723KG
 P255/65R17
 17X7.5J
 AT 240 kPa/35

WITH
 TIRES
 RIMS
 PSI COLD

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR
 VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF
 MANUFACTURE SHOWN ABOVE.

VIN: 1FTRW12W24KA12416
 TYPE: TRUCK

F0101
 T0580



EXT PNT:	CX	RC:	47	DSO:			
WB	BRK	INT TR	TP/PS	R	AXLE	TR	SPR
139	C	NE		K	H9	A	SR

2200308126150 UTC 20541520472AA

Vehicle Certification Label/Tire Placard



Right Front View of Test Vehicle, as received



Left Rear View of Test Vehicle, as received

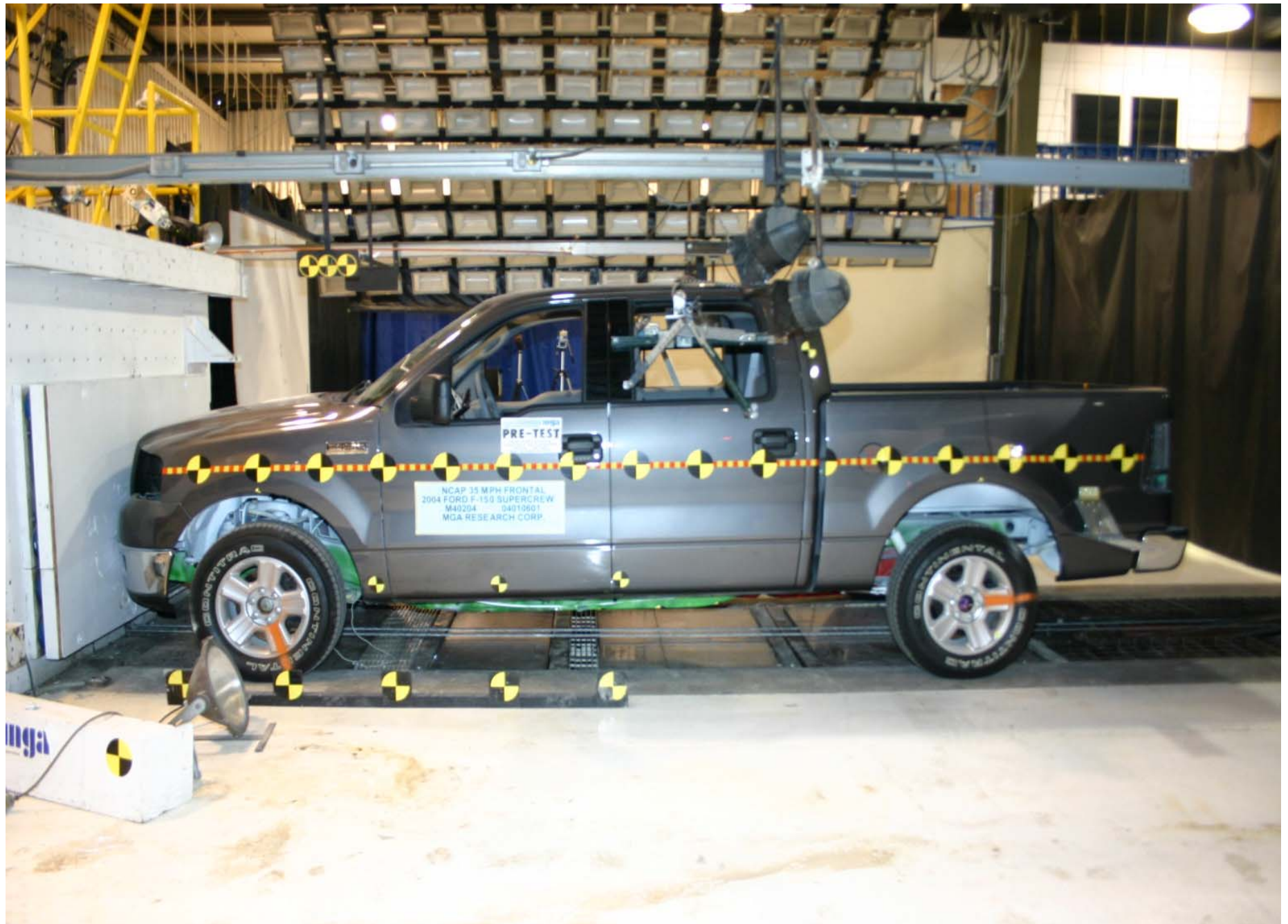


Pre-Test Front View of Test Vehicle

A-6.



Post-Test Front View of Test Vehicle



Pre-Test Left Side View of Test Vehicle

A-8.



Post-Test Left Side View of Test Vehicle



Pre-Test Right Side View of Test Vehicle



Post-Test Right Side View of Test Vehicle



Pre-Test Right Front Three-Quarter View of Test Vehicle



Post-Test Right Front Three-Quarter View of Test Vehicle

Pre-Test Left Rear Three-Quarter View of Test Vehicle



Post-Test Left Rear Three-Quarter View of Test Vehicle



Post-Test Right Rear Three-Quarter View of Door After Impact



Post-Test Left Rear Three-Quarter View of Door After Impact



Pre-Test Windshield View



Post-Test Windshield View



Pre-Test Engine Compartment View



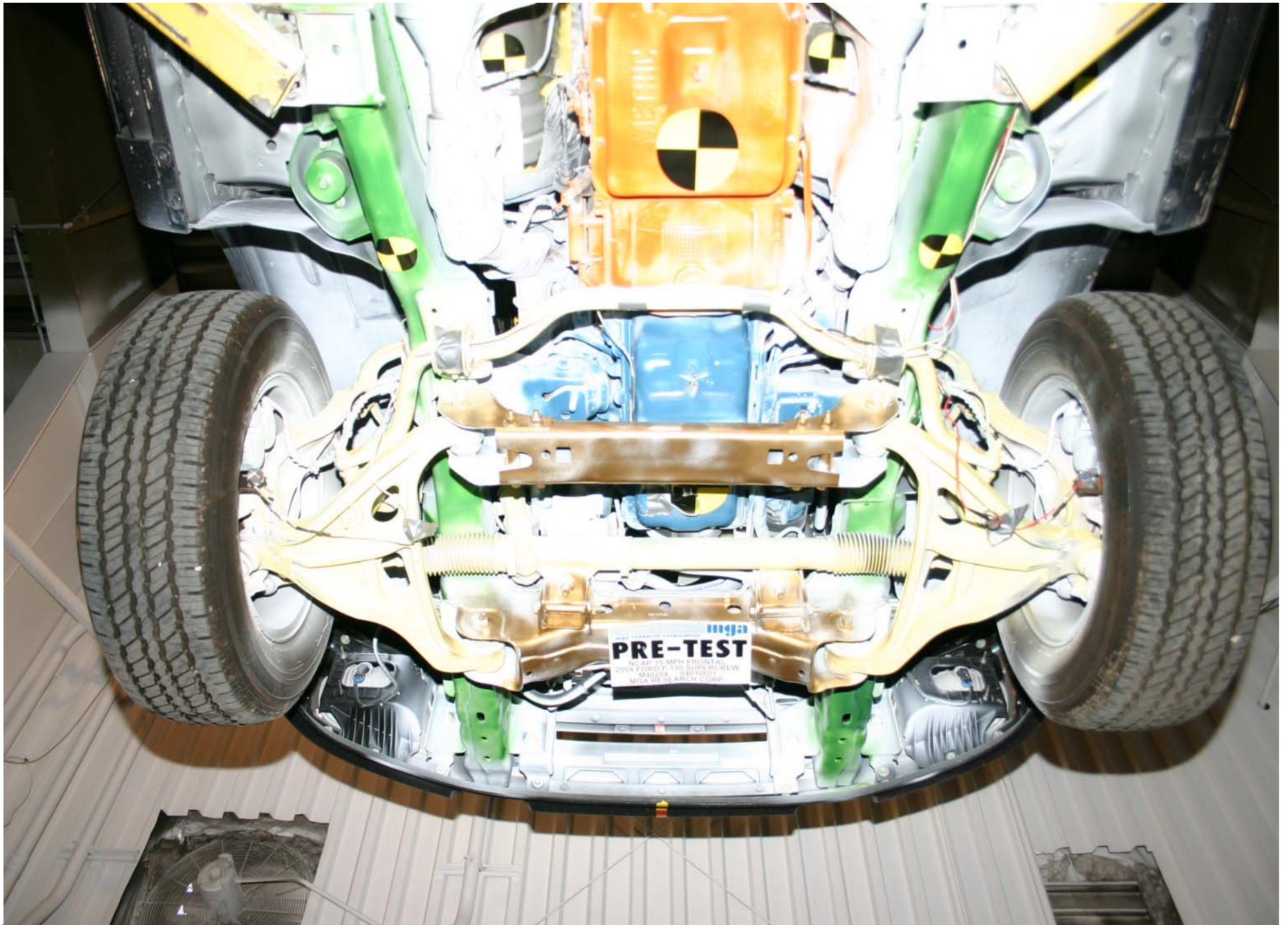
Post-Test Engine Compartment View



Pre-Test Fuel Filler Cap View



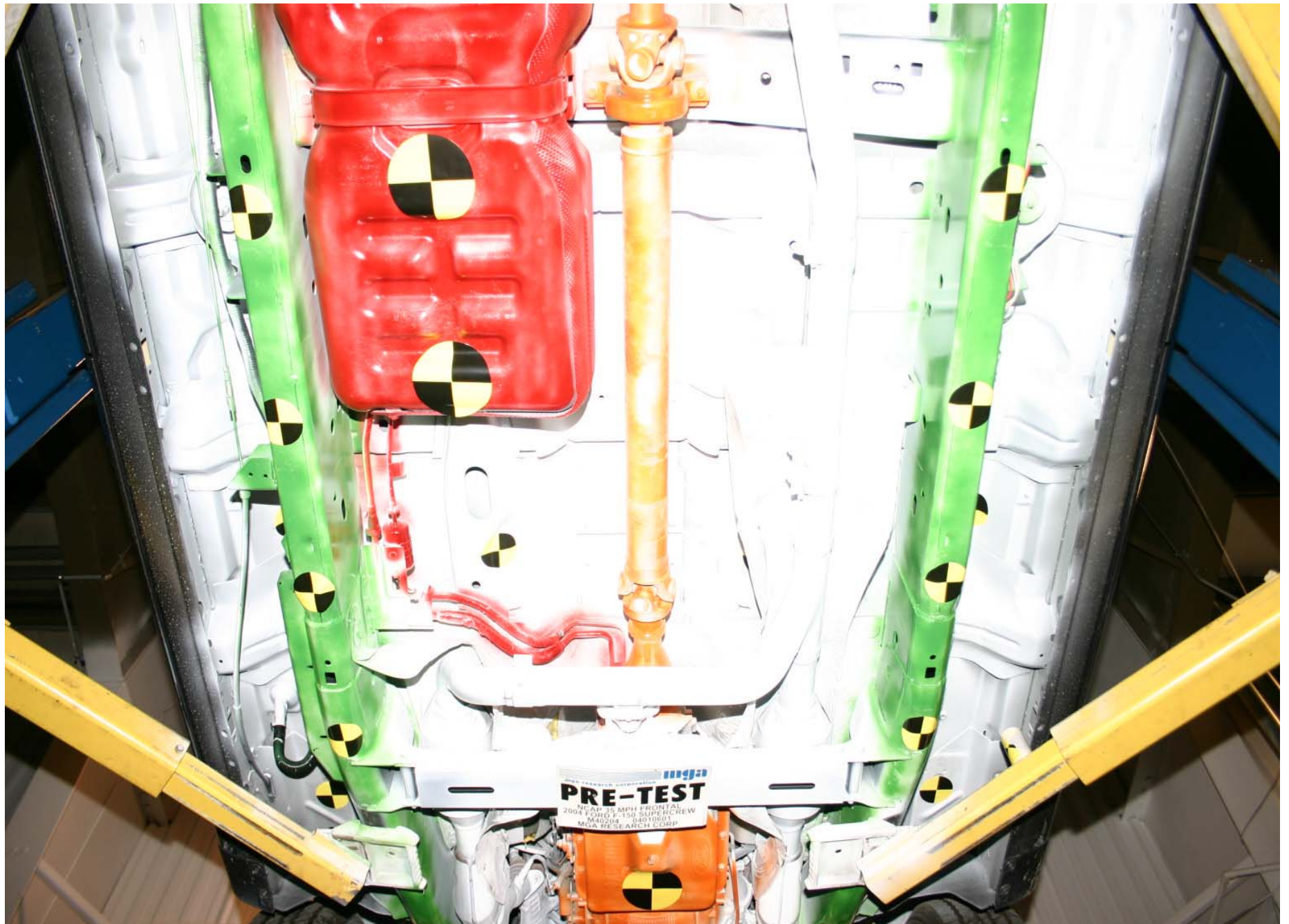
Post-Test Fuel Filler Cap View



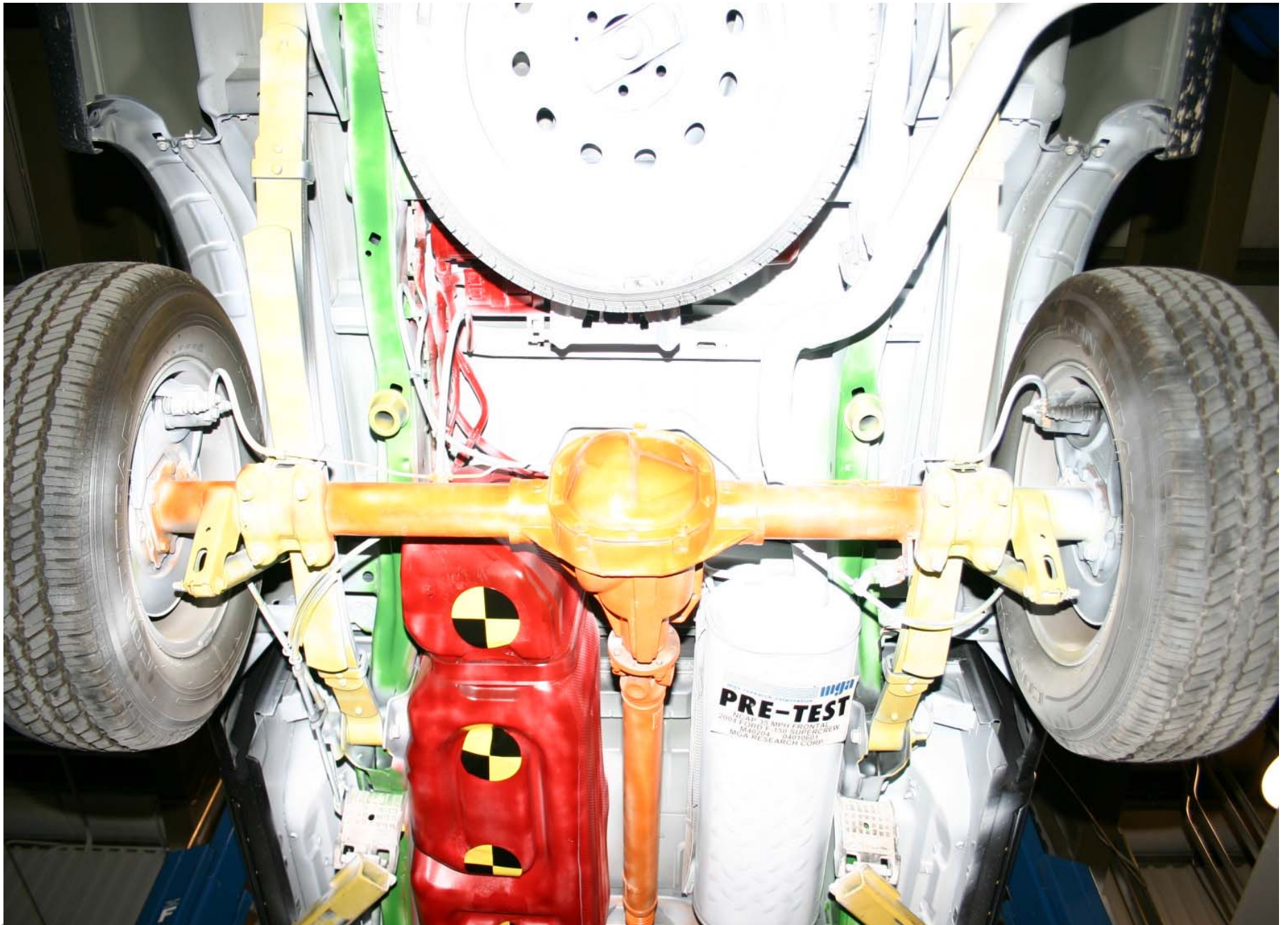
Pre-Test Front Underbody View



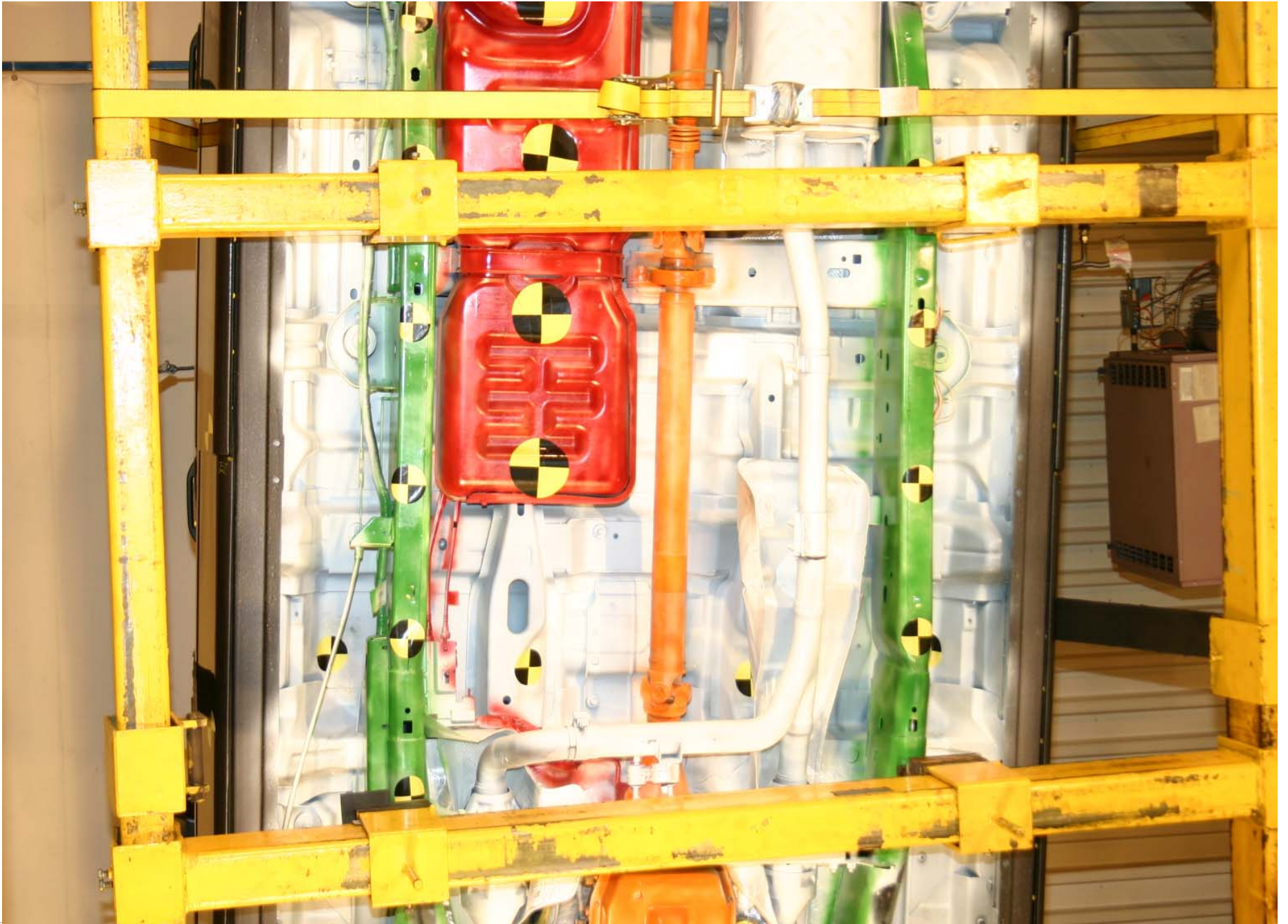
Post-Test Front Underbody View



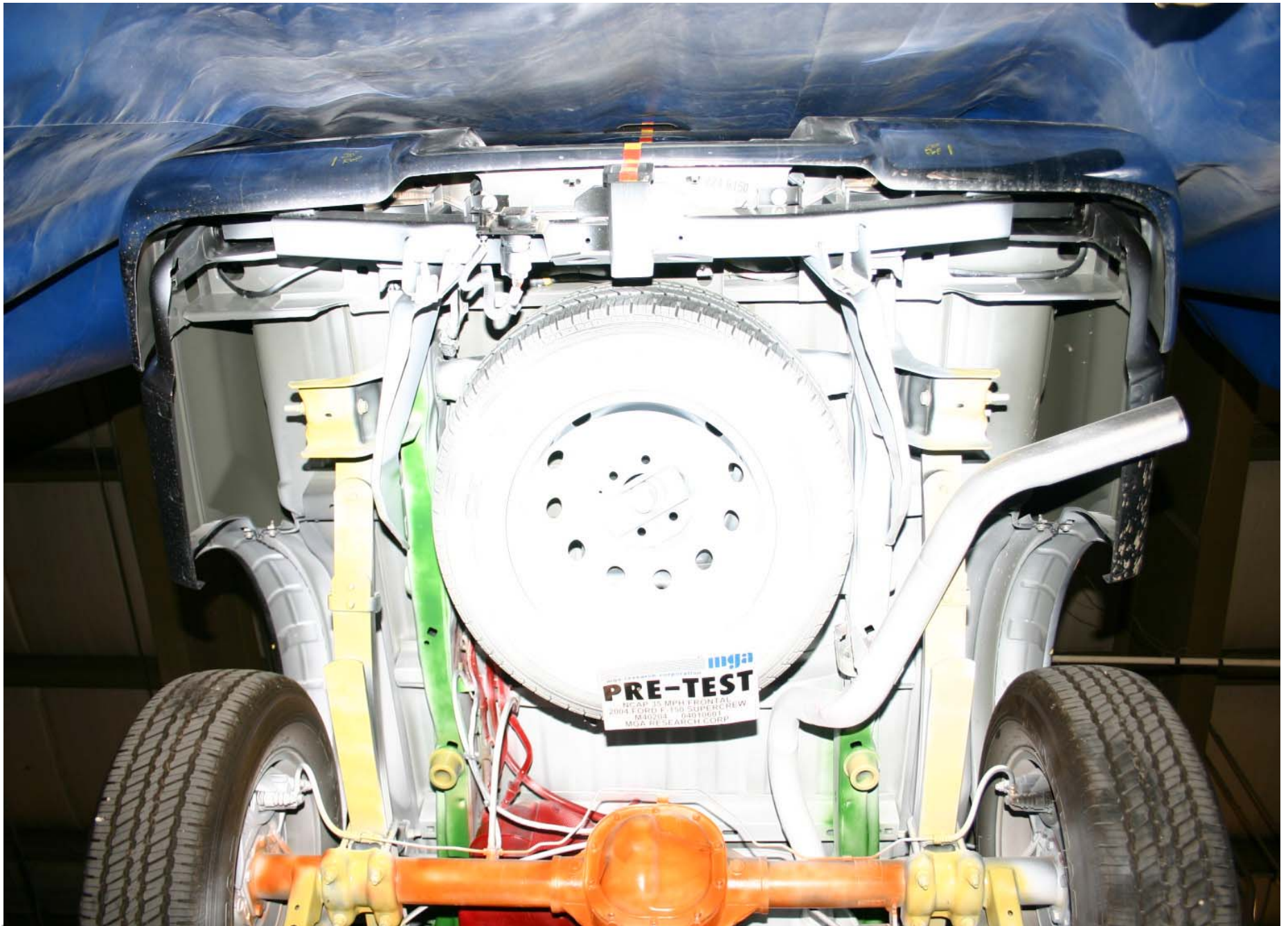
Pre-Test Mid Underbody



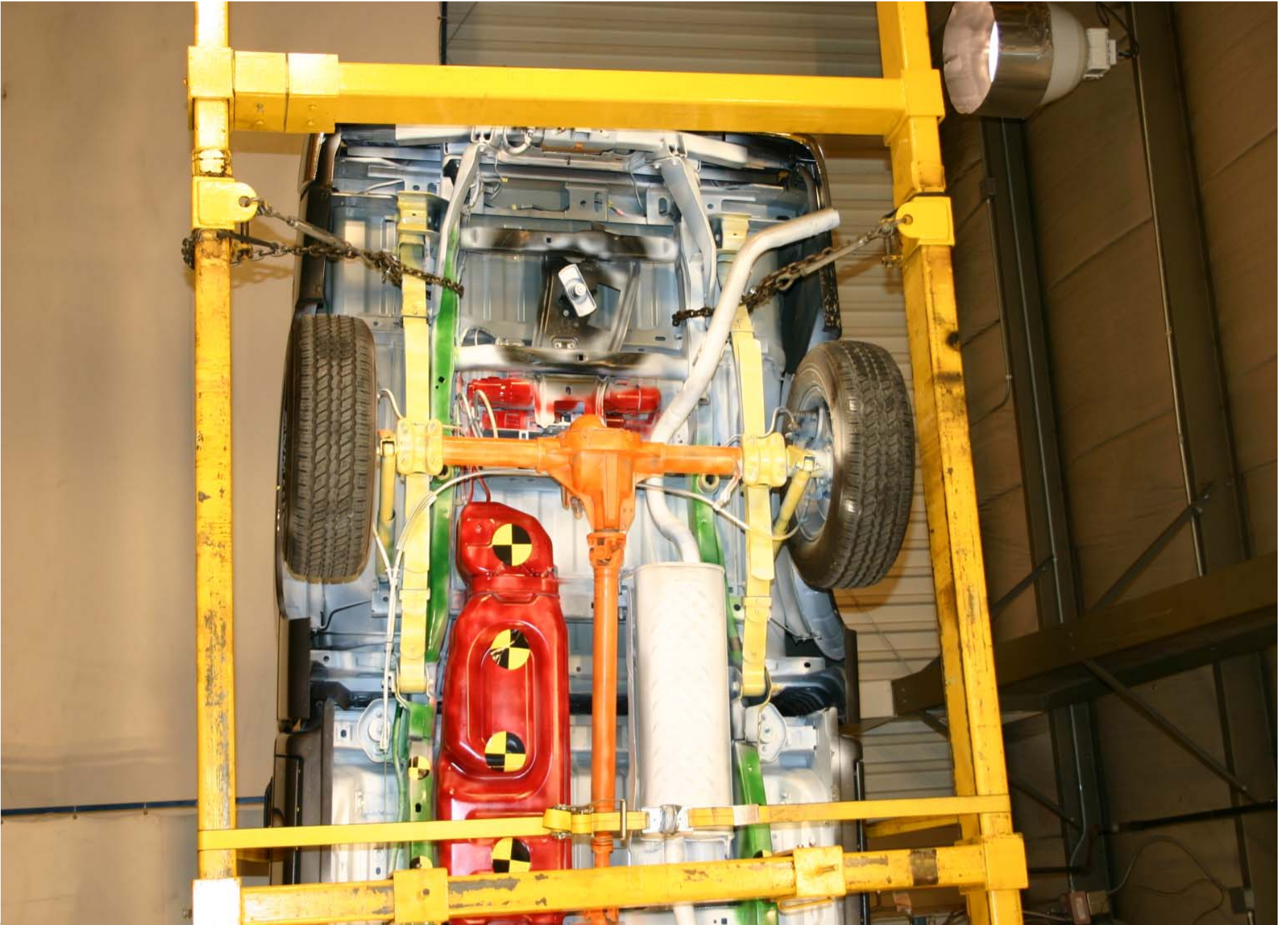
Pre-Test Mid Underbody



Post-Test Mid Underbody



Pre-Test Rear Underbody View



Post-Test Rear Underbody View



Pre-Test Driver Dummy Front View (head position)



Post-Test Driver Dummy Front View (head position)



Pre-Test Driver Dummy Position Left Side View



Post-Test Driver Dummy Position Left Side View



Pre-Test Driver Dummy Position Left Side View (Door Open)



Post-Test Driver Dummy Position Left Side View (Door Open)



Pre-Test Driver Dummy Feet Position



Post-Test Driver Dummy Feet Position



Pre-Test Driver Side Knee Bolster View



Post-Test Driver Side Knee Bolster View



Pre-Test Driver Side Floor Pan View



Post-Test Driver Side Floor Pan View

A-42.



Post-Test Driver Dummy Head Contact

Post-Test Driver Dummy Knee Contact



Post-Test Driver Dummy Airbag Contact



Pre-Test Passenger Dummy Front View (head position)



Post-Test Passenger Dummy Front View (head position)



Pre-Test Passenger Dummy Position Right Side View

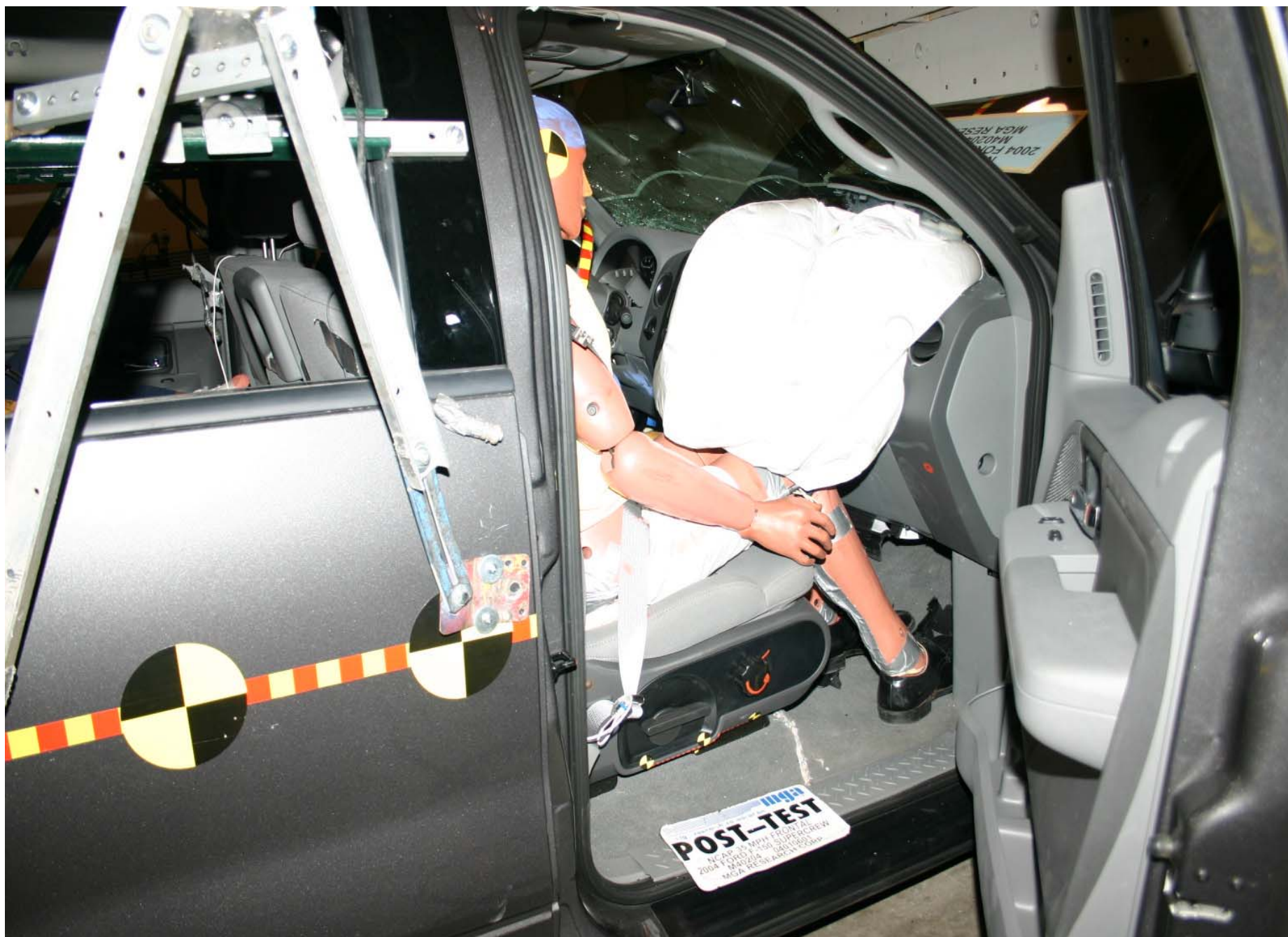


Post-Test Passenger Dummy Position Right Side View



Pre-Test Passenger Dummy Position Right Side View (Door Open)

A-50.



Post-Test Passenger Dummy Position Right Side View (Door Open)



Pre-Test Passenger Dummy Feet Position



Post-Test Passenger Dummy Feet Position



Pre-Test Passenger Side Knee Bolster View



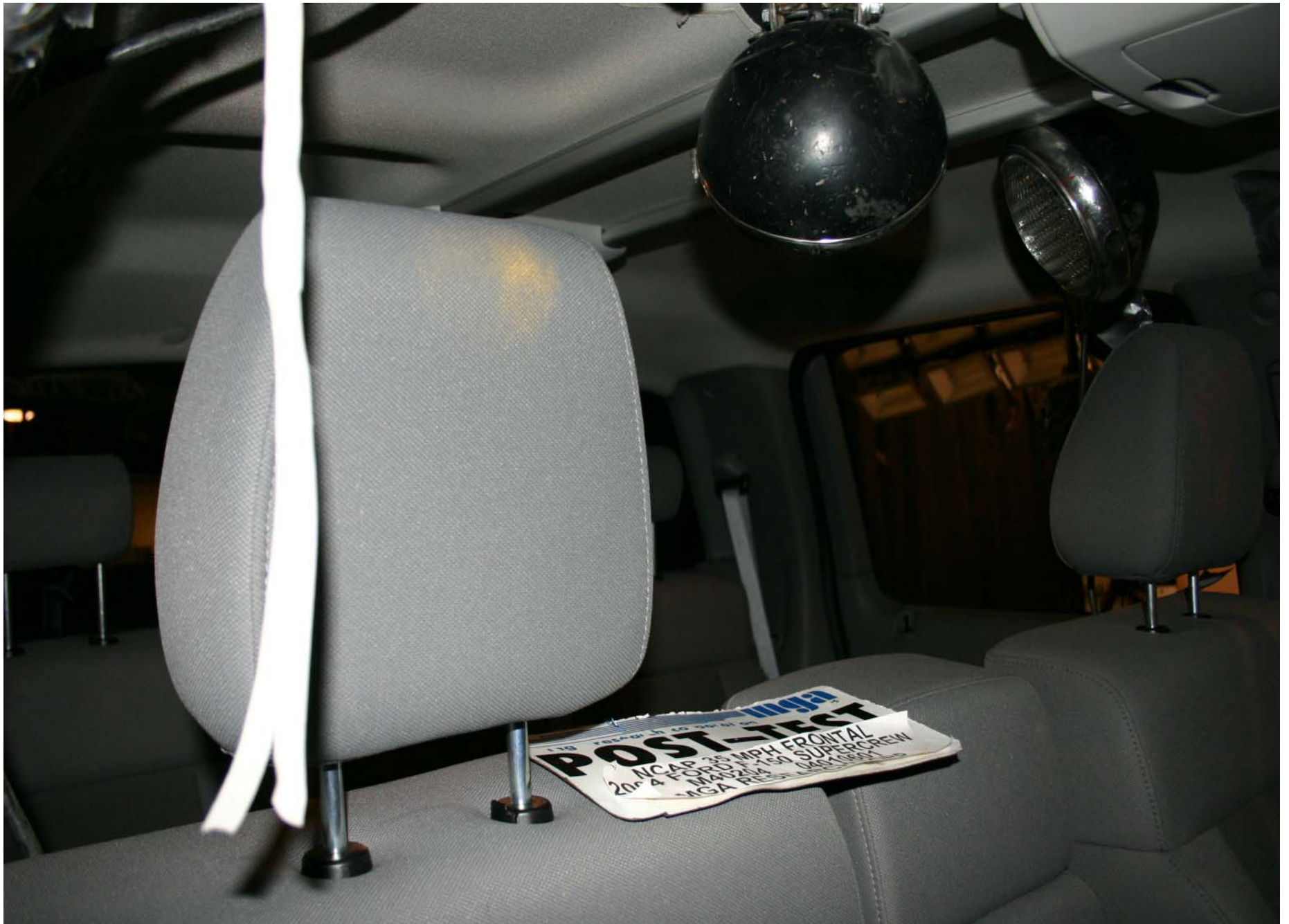
Post-Test Passenger Side Knee Bolster View



Pre-Test Passenger Side Floor Pan View



Post-Test Passenger Side Floor Pan View



Post-Test Passenger Dummy Head Contact

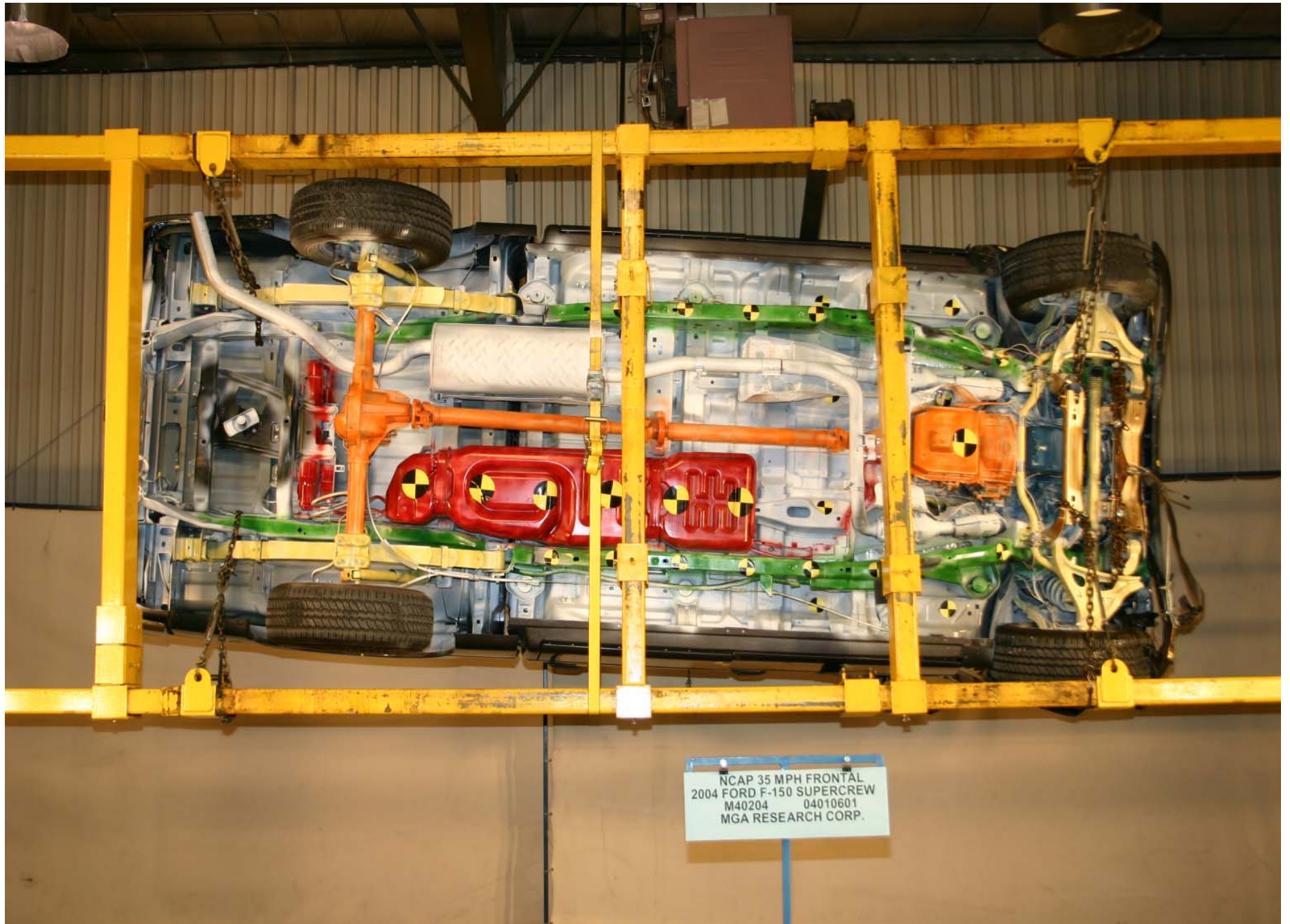


Post-Test Passenger Dummy Knee Contact

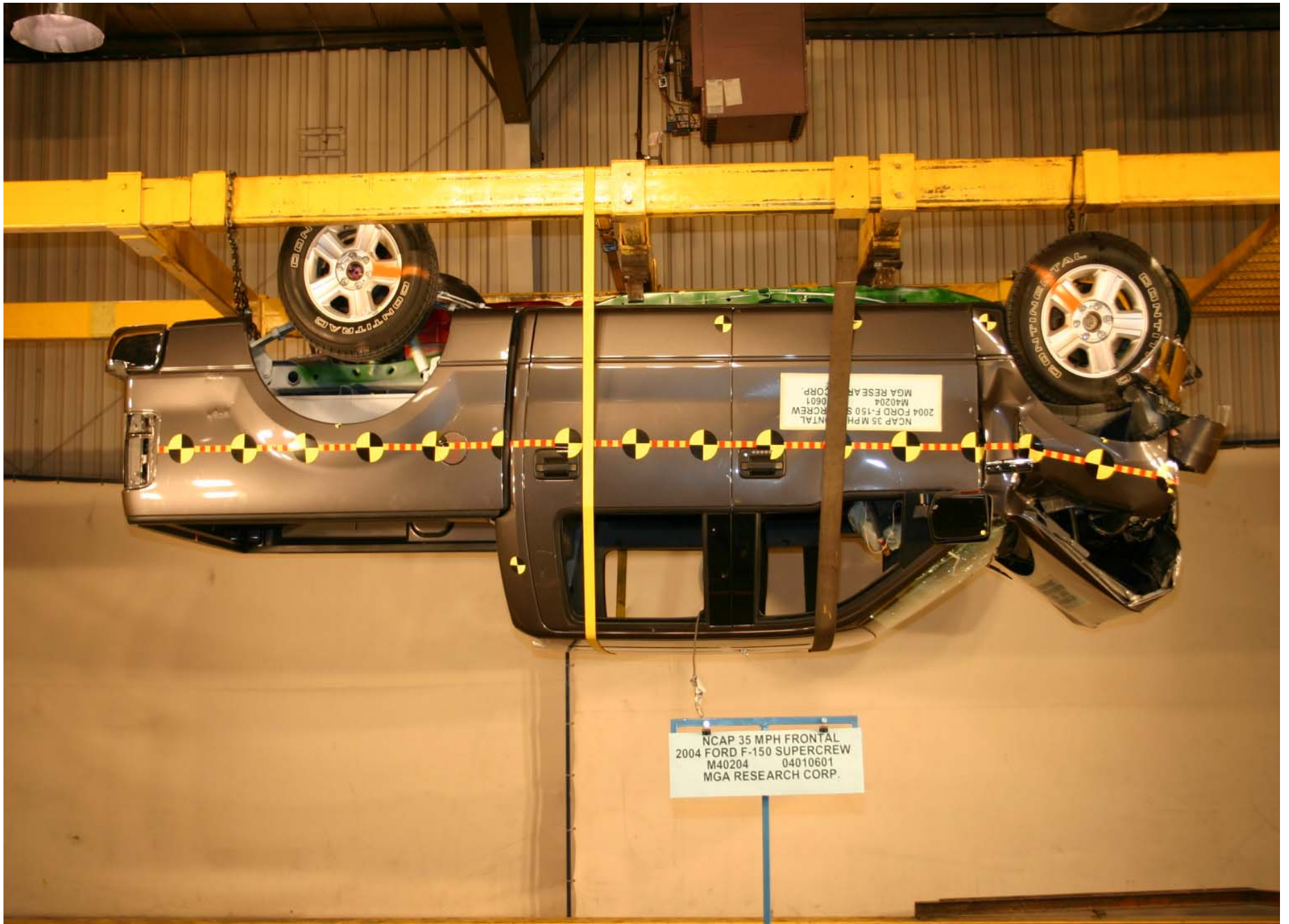


Post-Test Passenger Dummy Airbag Contact

A-60.



Rollover 90 Degrees



Rollover 180 Degrees



Rollover 270 Degrees



Rollover 360 Degrees



Vehicle Impact

APPENDIX B

DUMMY AND VEHICLE RESPONSE DATA TRACES

TABLE OF DATA PLOTS

		<u>Page No.</u>
Figure No. 1.	Driver Head X Acceleration vs. Time	B-1
Figure No. 2.	Driver Head Y Acceleration vs. Time	B-1
Figure No. 3.	Driver Head Z Acceleration vs. Time	B-1
Figure No. 4.	Driver Head Resultant Acceleration vs. Time	B-1
Figure No. 5.	Driver Head X Velocity vs. Time	B-2
Figure No. 6.	Driver Head Y Velocity vs. Time	B-2
Figure No. 7.	Driver Head Z Velocity vs. Time	B-2
Figure No. 8.	Driver Head X Redundant Acceleration vs. Time	B-3
Figure No. 9.	Driver Head Y Redundant Acceleration vs. Time	B-3
Figure No. 10.	Driver Head Z Redundant Acceleration vs. Time	B-3
Figure No. 11.	Driver Head Resultant Redundant Acceleration vs. Time	B-3
Figure No. 12.	Driver Head X Redundant Velocity vs. Time	B-4
Figure No. 13.	Driver Head Y Redundant Velocity vs. Time	B-4
Figure No. 14.	Driver Head Z Redundant Velocity vs. Time	B-4
Figure No. 15.	Driver Head Y – Front Acceleration vs. Time	B-5
Figure No. 16.	Driver Head Z – Front Acceleration vs. Time	B-5
Figure No. 17.	Driver Head Y – Front Velocity vs. Time	B-5
Figure No. 18.	Driver Head Z – Front Velocity vs. Time	B-5
Figure No. 19.	Driver Head X – Left Acceleration vs. Time	B-6
Figure No. 20.	Driver Head Z – Left Acceleration vs. Time	B-6
Figure No. 21.	Driver Head X – Left Velocity vs. Time	B-6
Figure No. 22.	Driver Head Z – Left Velocity vs. Time	B-6
Figure No. 23.	Driver Head X – Upper Acceleration vs. Time	B-7
Figure No. 24.	Driver Head Y – Upper Acceleration vs. Time	B-7
Figure No. 25.	Driver Head X – Upper Velocity vs. Time	B-7
Figure No. 26.	Driver Head Z – Upper Velocity vs. Time	B-7
Figure No. 27.	Driver Neck Force X vs. Time	B-8
Figure No. 28.	Driver Neck Force Y vs. Time	B-8
Figure No. 29.	Driver Neck Force Z vs. Time	B-8

		<u>Page No.</u>
Figure No. 30.	Driver Neck Force Resultant vs. Time	B-8
Figure No. 31.	Driver Neck Moment X vs. Time	B-9
Figure No. 32.	Driver Neck Moment Y vs. Time	B-9
Figure No. 33.	Driver Neck Moment Z vs. Time	B-9
Figure No. 34.	Driver Neck Moment Resultant vs. Time	B-9
Figure No. 35.	Driver Chest X Acceleration vs. Time	B-10
Figure No. 36.	Driver Chest Y Acceleration vs. Time	B-10
Figure No. 37.	Driver Chest Z Acceleration vs. Time	B-10
Figure No. 38.	Driver Chest Resultant Acceleration vs. Time	B-10
Figure No. 39.	Driver Chest X Velocity vs. Time	B-11
Figure No. 40.	Driver Chest Y Velocity vs. Time	B-11
Figure No. 41.	Driver Chest Z Velocity vs. Time	B-11
Figure No. 42.	Driver Chest Displacement vs. Time	B-11
Figure No. 43.	Driver Chest X Redundant Acceleration vs. Time	B-12
Figure No. 44.	Driver Chest Y Redundant Acceleration vs. Time	B-12
Figure No. 45.	Driver Chest Z Redundant Acceleration vs. Time	B-12
Figure No. 46.	Driver Chest Resultant Redundant Acceleration vs. Time	B-12
Figure No. 47.	Driver Chest X Redundant Velocity vs. Time	B-13
Figure No. 48.	Driver Chest Y Redundant Velocity vs. Time	B-13
Figure No. 49.	Driver Chest Z Redundant Velocity vs. Time	B-13
Figure No. 50.	Driver Pelvis X Acceleration vs. Time	B-14
Figure No. 51.	Driver Pelvis Y Acceleration vs. Time	B-14
Figure No. 52.	Driver Pelvis Z Acceleration vs. Time	B-14
Figure No. 53.	Driver Pelvis Resultant Acceleration vs. Time	B-14
Figure No. 54.	Driver Pelvis X Velocity vs. Time	B-15
Figure No. 55.	Driver Pelvis Y Velocity vs. Time	B-15
Figure No. 56.	Driver Pelvis Z Velocity vs. Time	B-15
Figure No. 57.	Driver Left Femur Force vs. Time	B-16
Figure No. 58.	Driver Right Femur Force vs. Time	B-16
Figure No. 59.	Driver Shoulder Belt Force vs. Time	B-16

		<u>Page No.</u>
Figure No. 60.	Driver Lap Belt Force vs. Time	B-16
Figure No. 61.	Driver Left Upper Tibia Moment X vs. Time	B-17
Figure No. 62.	Driver Left Upper Tibia Moment Y vs. Time	B-17
Figure No. 63.	Driver Left Upper Tibia Force Z vs. Time	B-17
Figure No. 64.	Driver Left Lower Tibia Moment X vs. Time	B-18
Figure No. 65.	Driver Left Lower Tibia Moment Y vs. Time	B-18
Figure No. 66.	Driver Left Lower Tibia Force Z vs. Time	B-18
Figure No. 67.	Driver Right Upper Tibia Moment X vs. Time	B-19
Figure No. 68.	Driver Right Upper Tibia Moment Y vs. Time	B-19
Figure No. 69.	Driver Right Upper Tibia Force Z vs. Time	B-19
Figure No. 70.	Driver Right Lower Tibia Moment X vs. Time	B-20
Figure No. 71.	Driver Right Lower Tibia Moment Y vs. Time	B-20
Figure No. 72.	Driver Right Lower Tibia Force Z vs. Time	B-20
Figure No. 73.	Driver Left Foot Z – Front Acceleration vs. Time	B-21
Figure No. 74.	Driver Left Ankle X Acceleration vs. Time	B-21
Figure No. 75.	Driver Left Ankle Z Acceleration vs. Time	B-21
Figure No. 76.	Driver Right Foot Z – Front Acceleration vs. Time	B-22
Figure No. 77.	Driver Right Ankle X Acceleration vs. Time	B-22
Figure No. 78.	Driver Right Ankle Z Acceleration vs. Time	B-22
Figure No. 79.	Passenger Head X Acceleration vs. Time	B-23
Figure No. 80.	Passenger Head Y Acceleration vs. Time	B-23
Figure No. 81.	Passenger Head Z Acceleration vs. Time	B-23
Figure No. 82.	Passenger Head Resultant Acceleration vs. Time	B-23
Figure No. 83.	Passenger Head X Velocity vs. Time	B-24
Figure No. 84.	Passenger Head Y Velocity vs. Time	B-24
Figure No. 85.	Passenger Head Z Velocity vs. Time	B-24
Figure No. 86.	Passenger Head X Redundant Acceleration vs. Time	B-25
Figure No. 87.	Passenger Head Y Redundant Acceleration vs. Time	B-25
Figure No. 88.	Passenger Head Z Redundant Acceleration vs. Time	B-25
Figure No. 89.	Passenger Head Resultant Redundant Acceleration vs. Time	B-25

		<u>Page No.</u>
Figure No. 90.	Passenger Head X Redundant Velocity vs. Time	B-26
Figure No. 91.	Passenger Head Y Redundant Velocity vs. Time	B-26
Figure No. 92.	Passenger Head Z Redundant Velocity vs. Time	B-26
Figure No. 93.	Passenger Head Y – Front Acceleration vs. Time	B-27
Figure No. 94.	Passenger Head Z – Front Acceleration vs. Time	B-27
Figure No. 95.	Passenger Head Y – Front Velocity vs. Time	B-27
Figure No. 96.	Passenger Head Z – Front Velocity vs. Time	B-27
Figure No. 97.	Passenger Head X – Left Acceleration vs. Time	B-28
Figure No. 98.	Passenger Head Z – Left Acceleration vs. Time	B-28
Figure No. 99.	Passenger Head X – Left Velocity vs. Time	B-28
Figure No. 100.	Passenger Head Z – Left Velocity vs. Time	B-28
Figure No. 101.	Passenger Head X – Upper Acceleration vs. Time	B-29
Figure No. 102.	Passenger Head Y – Upper Acceleration vs. Time	B-29
Figure No. 103.	Passenger Head X – Upper Velocity vs. Time	B-29
Figure No. 104.	Passenger Head Z – Upper Velocity vs. Time	B-29
Figure No. 105.	Passenger Neck Force X vs. Time	B-30
Figure No. 106.	Passenger Neck Force Y vs. Time	B-30
Figure No. 107.	Passenger Neck Force Z vs. Time	B-30
Figure No. 108.	Passenger Neck Force Resultant vs. Time	B-30
Figure No. 109.	Passenger Neck Moment X vs. Time	B-31
Figure No. 110.	Passenger Neck Moment Y vs. Time	B-31
Figure No. 111.	Passenger Neck Moment Z vs. Time	B-31
Figure No. 112.	Passenger Neck Moment Resultant vs. Time	B-31
Figure No. 113.	Passenger Chest X Acceleration vs. Time	B-32
Figure No. 114.	Passenger Chest Y Acceleration vs. Time	B-32
Figure No. 115.	Passenger Chest Z Acceleration vs. Time	B-32
Figure No. 116.	Passenger Chest Resultant Acceleration vs. Time	B-32
Figure No. 117.	Passenger Chest X Velocity vs. Time	B-33
Figure No. 118.	Passenger Chest Y Velocity vs. Time	B-33
Figure No. 119.	Passenger Chest Z Velocity vs. Time	B-33

		<u>Page No.</u>
Figure No. 120.	Passenger Chest Displacement vs. Time	B-33
Figure No. 121.	Passenger Chest X Redundant Acceleration vs. Time	B-34
Figure No. 122.	Passenger Chest Y Redundant Acceleration vs. Time	B-34
Figure No. 123.	Passenger Chest Z Redundant Acceleration vs. Time	B-34
Figure No. 124.	Passenger Chest Resultant Redundant Acceleration vs. Time	B-34
Figure No. 125.	Passenger Chest X Redundant Velocity vs. Time	B-35
Figure No. 126.	Passenger Chest Y Redundant Velocity vs. Time	B-35
Figure No. 127.	Passenger Chest Z Redundant Velocity vs. Time	B-35
Figure No. 128.	Passenger Pelvis X Acceleration vs. Time	B-36
Figure No. 129.	Passenger Pelvis Y Acceleration vs. Time	B-36
Figure No. 130.	Passenger Pelvis Z Acceleration vs. Time	B-36
Figure No. 131.	Passenger Pelvis Resultant Acceleration vs. Time	B-36
Figure No. 132.	Passenger Pelvis X Velocity vs. Time	B-37
Figure No. 133.	Passenger Pelvis Y Velocity vs. Time	B-37
Figure No. 134.	Passenger Pelvis Z Velocity vs. Time	B-37
Figure No. 135.	Passenger Left Femur Force vs. Time	B-38
Figure No. 136.	Passenger Right Femur Force vs. Time	B-38
Figure No. 137.	Passenger Shoulder Belt Force vs. Time	B-38
Figure No. 138.	Passenger Lap Belt Force vs. Time	B-38
Figure No. 139.	Passenger Left Upper Tibia Moment X vs. Time	B-39
Figure No. 140.	Passenger Left Upper Tibia Moment Y vs. Time	B-39
Figure No. 141.	Passenger Left Upper Tibia Force Z vs. Time	B-39
Figure No. 142.	Passenger Left Lower Tibia Moment X vs. Time	B-40
Figure No. 143.	Passenger Left Lower Tibia Moment Y vs. Time	B-40
Figure No. 144.	Passenger Left Lower Tibia Force Z vs. Time	B-40
Figure No. 145.	Passenger Right Upper Tibia Moment X vs. Time	B-41
Figure No. 146.	Passenger Right Upper Tibia Moment Y vs. Time	B-41
Figure No. 147.	Passenger Right Upper Tibia Force Z vs. Time	B-41
Figure No. 148.	Passenger Right Lower Tibia Moment X vs. Time	B-42
Figure No. 149.	Passenger Right Lower Tibia Moment Y vs. Time	B-42

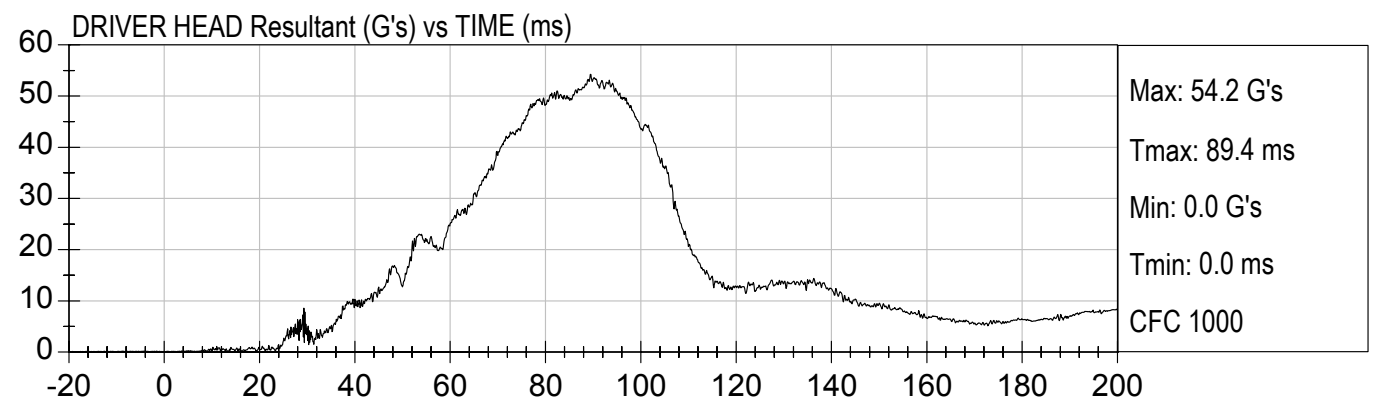
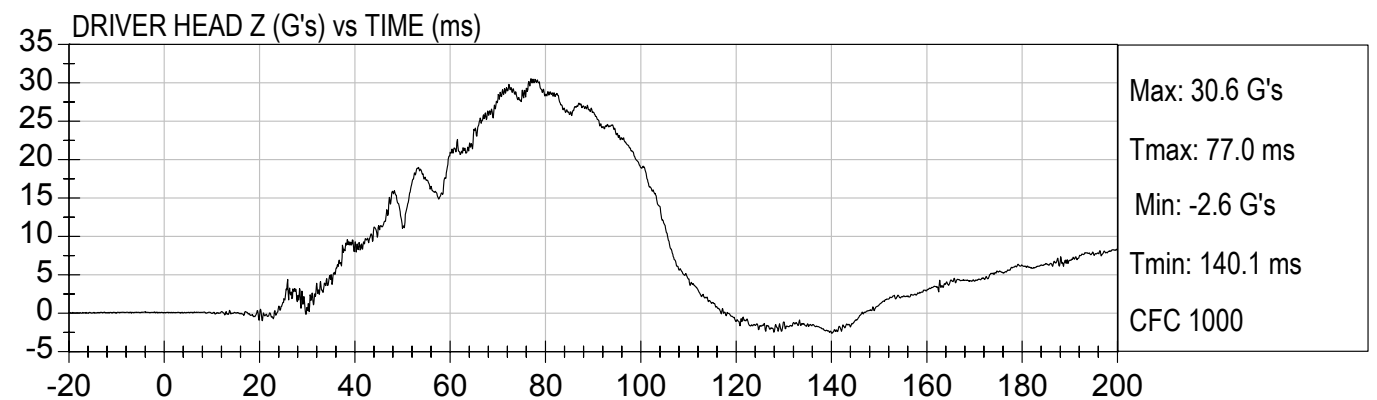
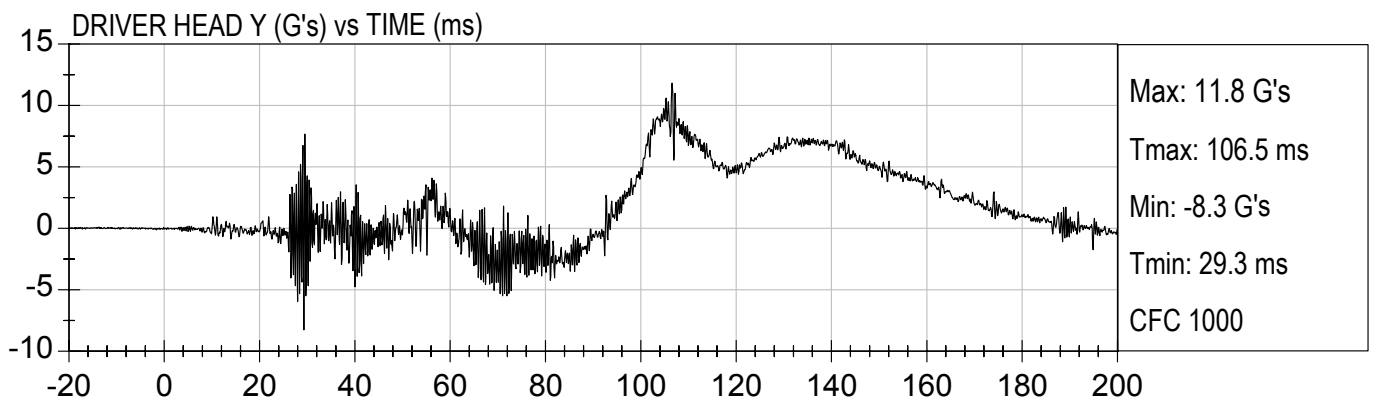
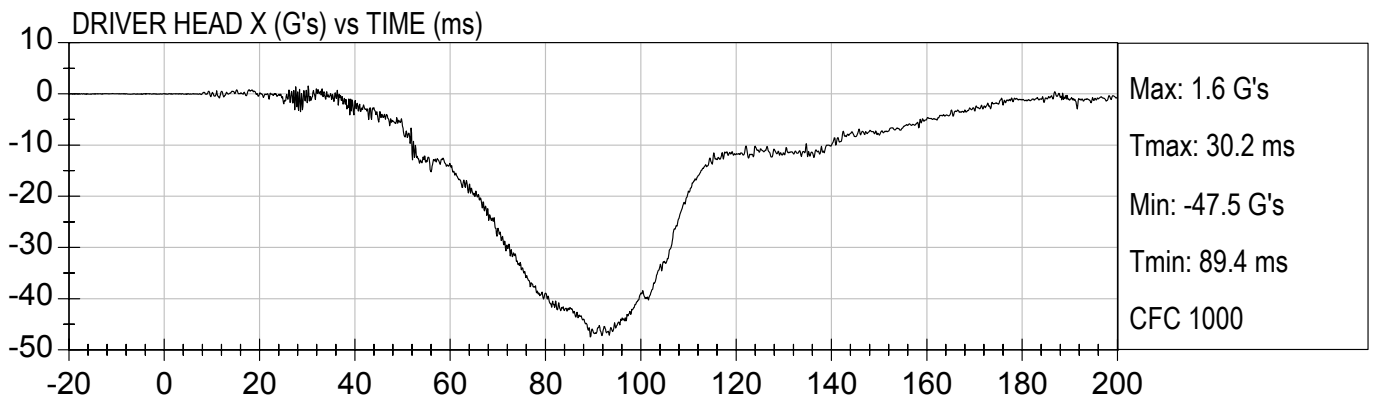
		<u>Page No.</u>
Figure No. 150.	Passenger Right Lower Tibia Force Z vs. Time	B-42
Figure No. 151.	Passenger Left Foot Z – Front Acceleration vs. Time	B-43
Figure No. 152.	Passenger Left Ankle X Acceleration vs. Time	B-43
Figure No. 153.	Passenger Left Ankle Z Acceleration vs. Time	B-43
Figure No. 154.	Passenger Right Foot Z – Front Acceleration vs. Time	B-44
Figure No. 155.	Passenger Right Ankle X Acceleration vs. Time	B-44
Figure No. 156.	Passenger Right Ankle Z Acceleration vs. Time	B-44
Figure No. 157.	Left Rear Seat Crossmember X Acceleration vs. Time	B-45
Figure No. 158.	Left Rear Seat Crossmember X Velocity vs. Time	B-45
Figure No. 159.	Left Rear Seat Crossmember X Displacement vs. Time	B-45
Figure No. 160.	Left Rear Seat Crossmember Z Acceleration vs. Time	B-46
Figure No. 161.	Left Rear Seat Crossmember Z Velocity vs. Time	B-46
Figure No. 162.	Left Rear Seat Crossmember Z Displacement vs. Time	B-46
Figure No. 163.	Right Rear Seat Crossmember X Acceleration vs. Time	B-47
Figure No. 164.	Right Rear Seat Crossmember X Velocity vs. Time	B-47
Figure No. 165.	Right Rear Seat Crossmember X Displacement vs. Time	B-47
Figure No. 166.	Right Rear Seat Crossmember Z Acceleration vs. Time	B-48
Figure No. 167.	Right Rear Seat Crossmember Z Velocity vs. Time	B-48
Figure No. 168.	Right Rear Seat Crossmember Z Displacement vs. Time	B-48
Figure No. 169.	Top of Engine X Acceleration vs. Time	B-49
Figure No. 170.	Top of Engine X Velocity vs. Time	B-49
Figure No. 171.	Top of Engine X Displacement vs. Time	B-49
Figure No. 172.	Bottom of Engine X Acceleration vs. Time	B-50
Figure No. 173.	Bottom of Engine X Velocity vs. Time	B-50
Figure No. 174.	Bottom of Engine X Displacement vs. Time	B-50
Figure No. 175.	Left Brake Caliper X Acceleration vs. Time	B-51
Figure No. 176.	Left Brake Caliper X Velocity vs. Time	B-51
Figure No. 177.	Left Brake Caliper X Displacement vs. Time	B-51
Figure No. 178.	Right Brake Caliper X Acceleration vs. Time	B-52
Figure No. 179.	Right Brake Caliper X Velocity vs. Time	B-52

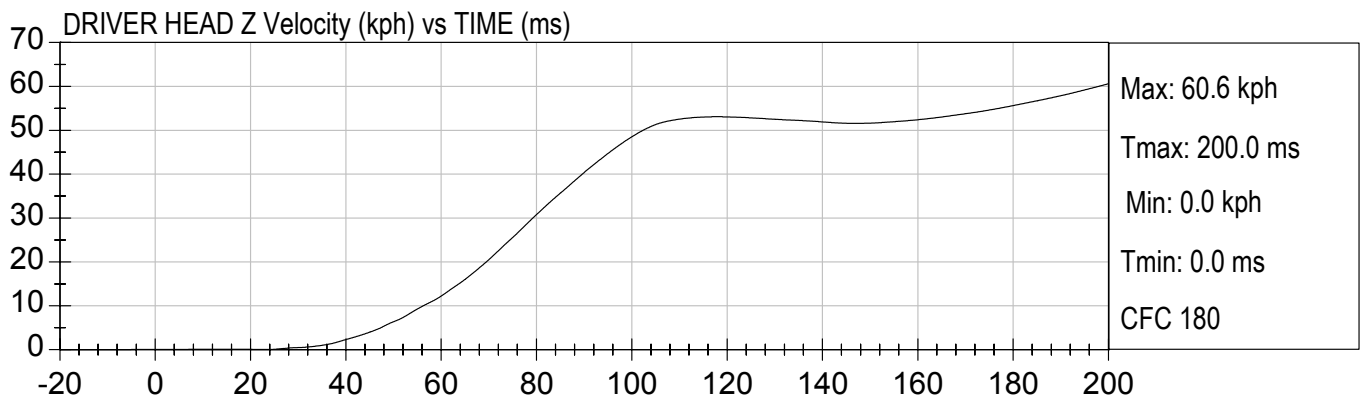
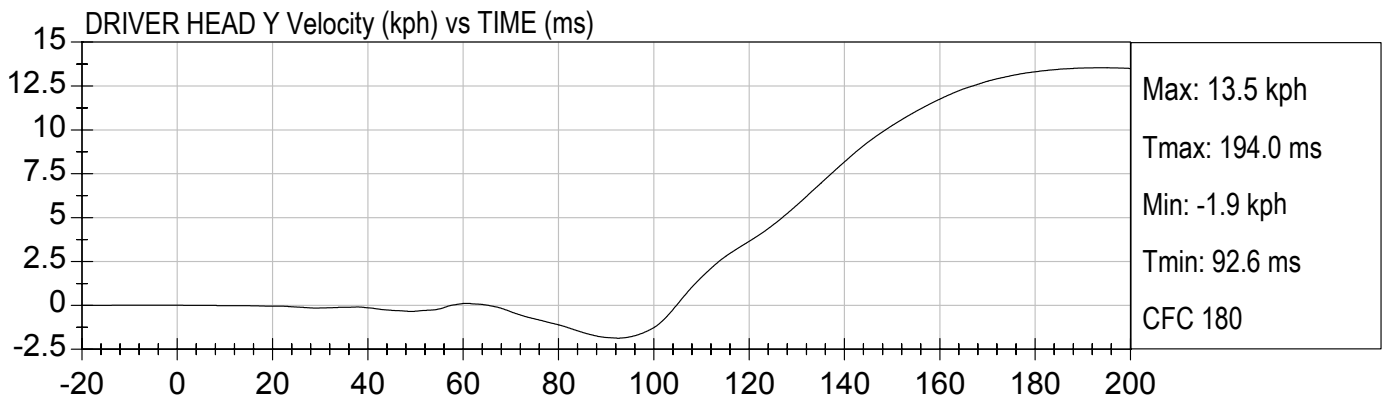
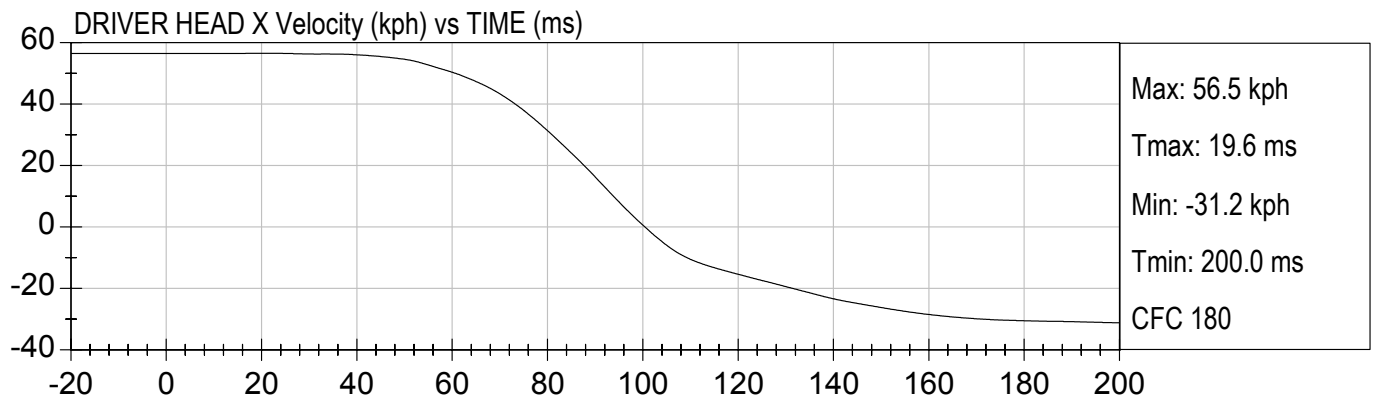
		<u>Page No.</u>
Figure No. 180.	Right Brake Caliper X Displacement vs. Time	B-52
Figure No. 181.	Instrument Panel X Acceleration vs. Time	B-53
Figure No. 182.	Instrument Panel X Velocity vs. Time	B-53
Figure No. 183.	Instrument Panel X Displacement vs. Time	B-53
Figure No. 184.	Barrier Force – Upper Left vs. Time	B-54
Figure No. 185.	Barrier Force – Upper Center vs. Time	B-54
Figure No. 186.	Barrier Force – Upper Right vs. Time	B-54
Figure No. 187.	Barrier Force – Lower Left vs. Time	B-55
Figure No. 188.	Barrier Force – Lower Center vs. Time	B-55
Figure No. 189.	Barrier Force – Lower Right vs. Time	B-55
Figure No. 190.	Barrier Force – Sum Left vs. Time	B-56
Figure No. 191.	Barrier Force – Sum Center vs. Time	B-56
Figure No. 192.	Barrier Force – Sum Right vs. Time	B-56
Figure No. 193.	Barrier Force – Sum All vs. Time	B-56
Figure No. 194.	Barrier Force – Sum All vs. Average Seat X-member Displacement	B-57



NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)

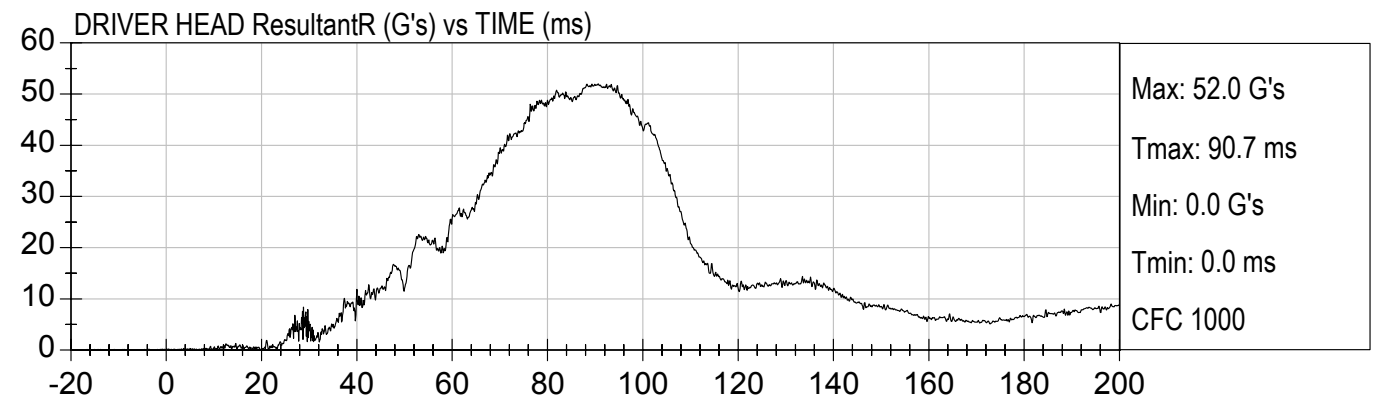
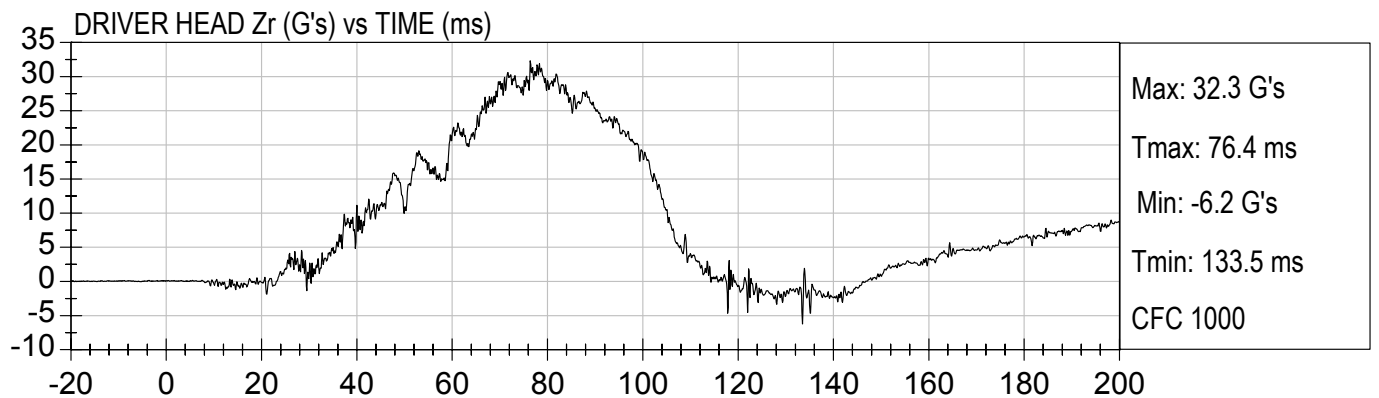
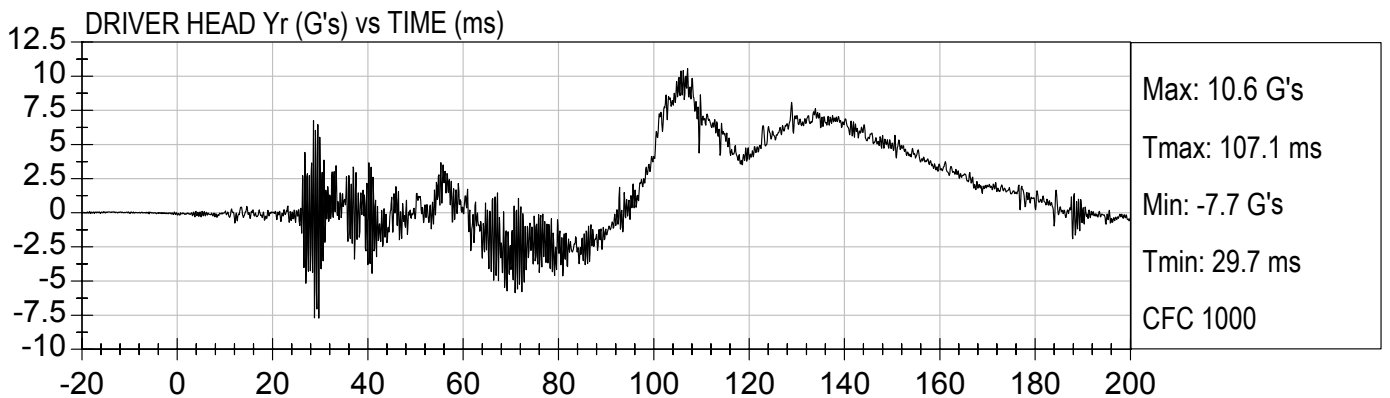
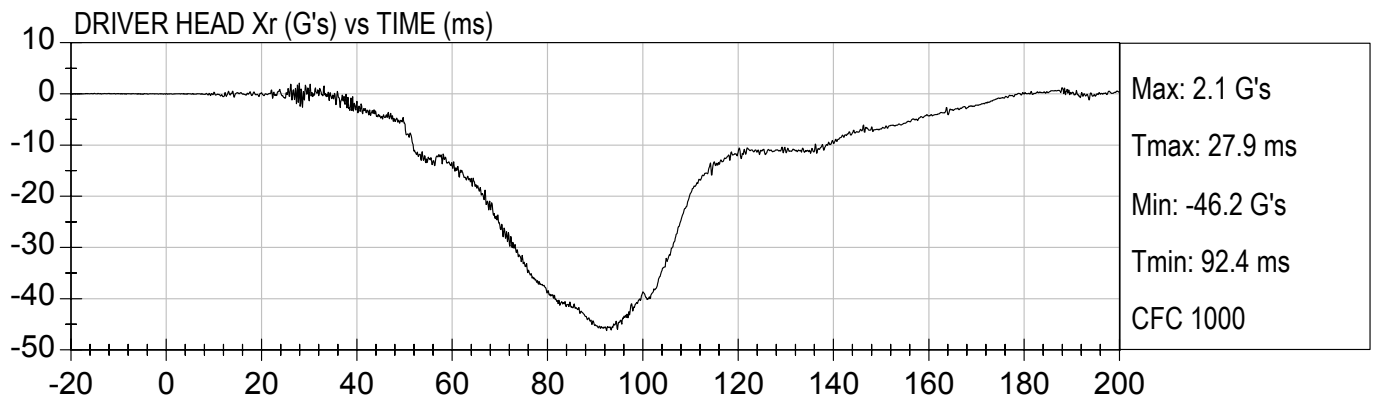


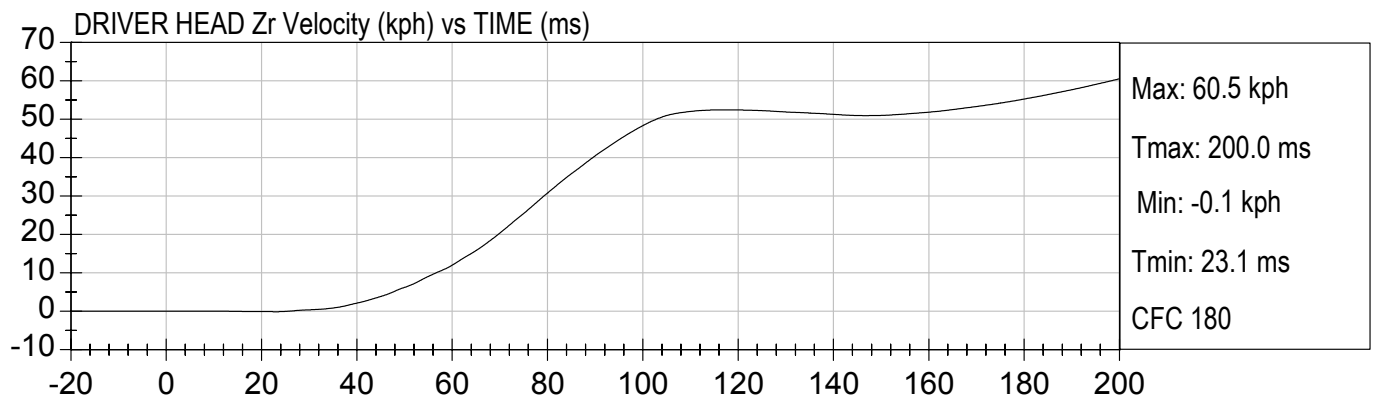
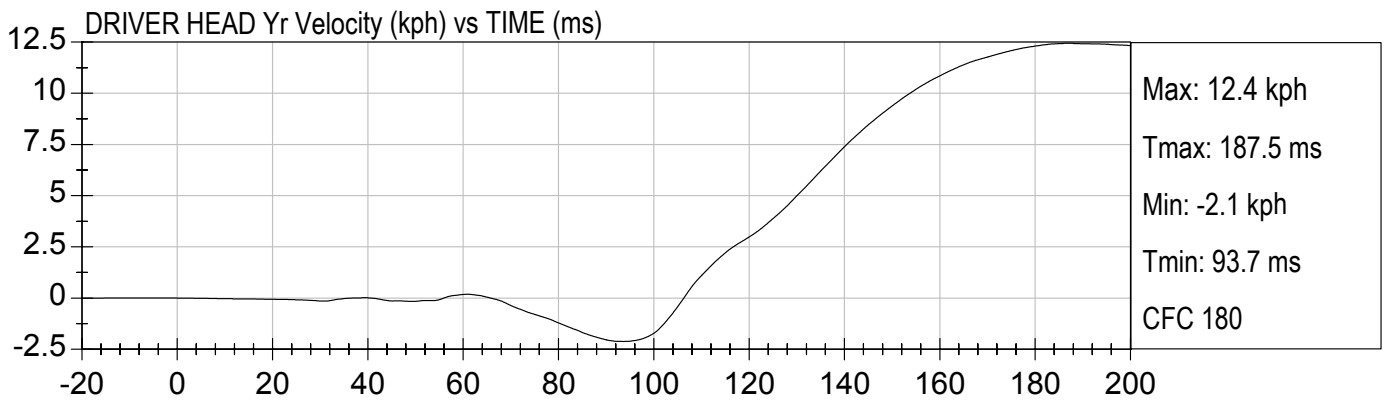
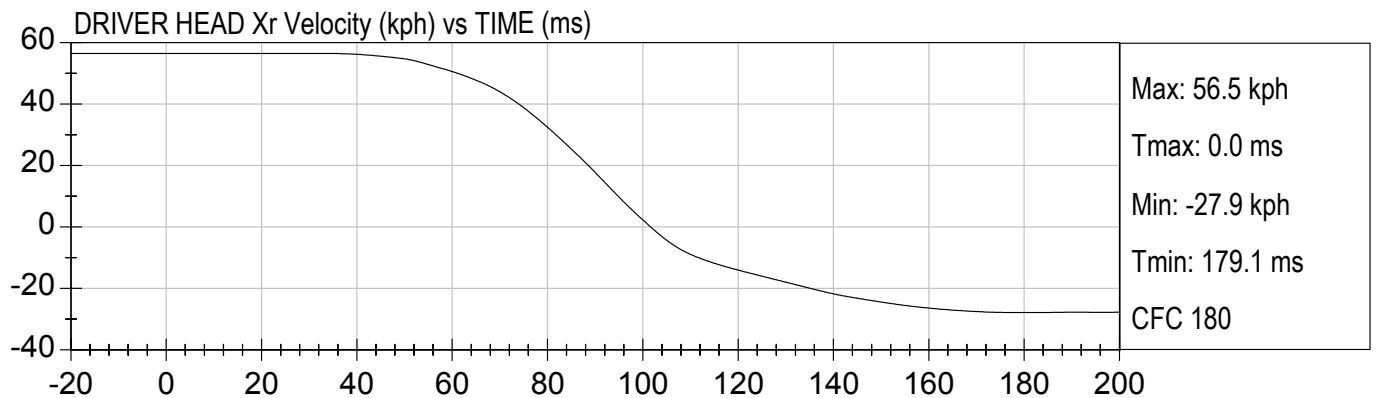




NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)



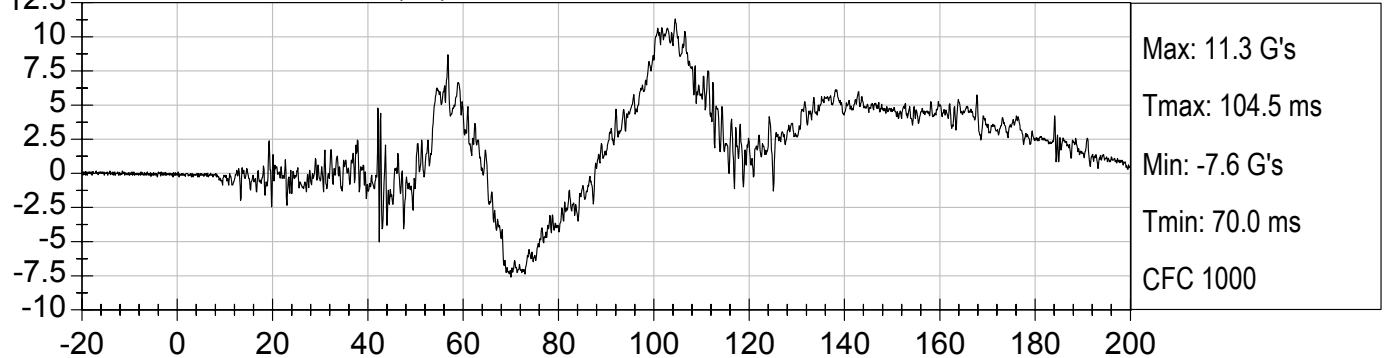




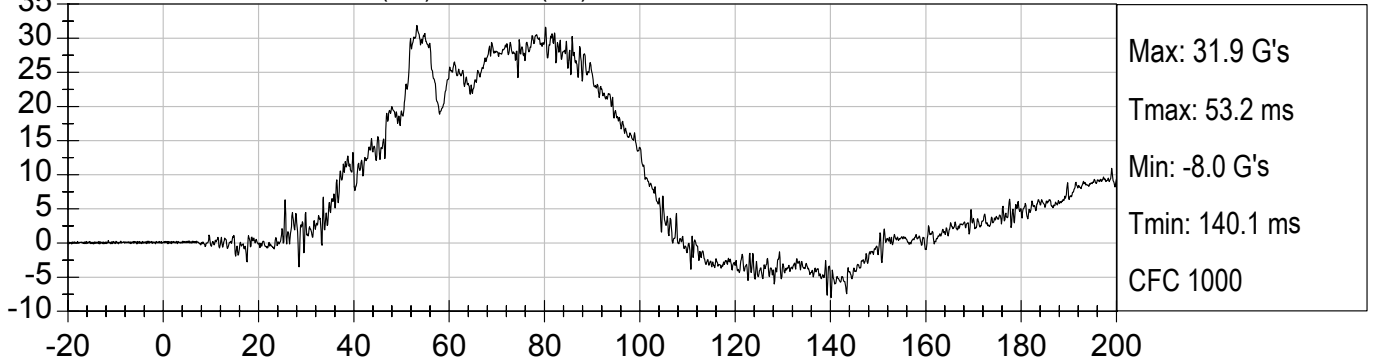
NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)

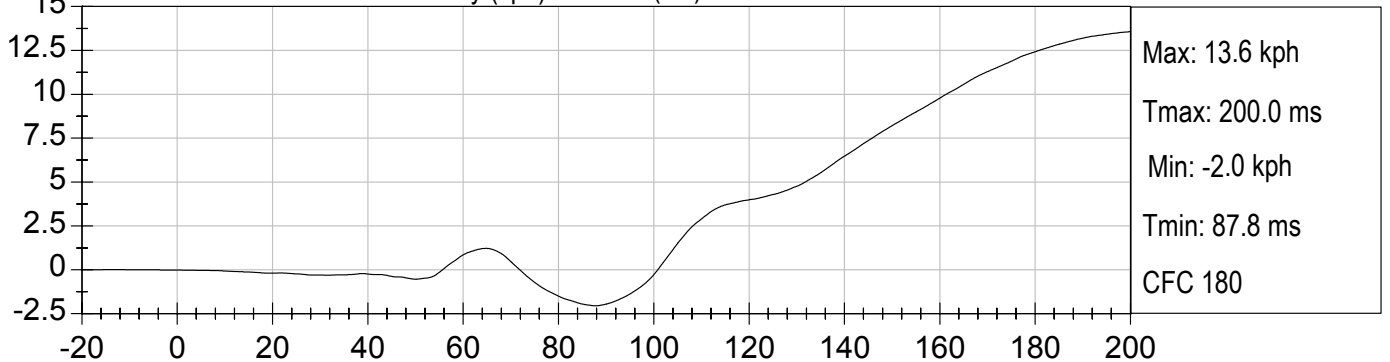
DRIVER HEAD Y - FRONT (G's) vs TIME (ms)



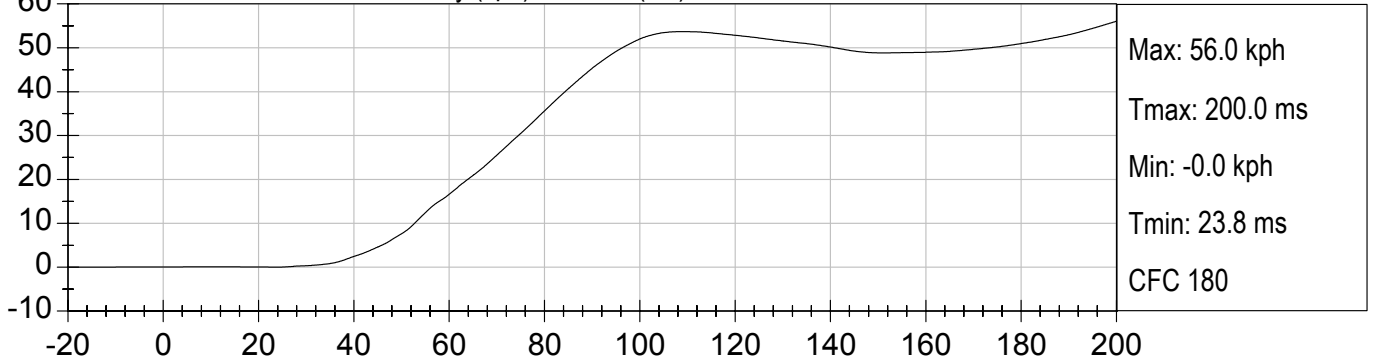
DRIVER HEAD Z - FRONT (G's) vs TIME (ms)

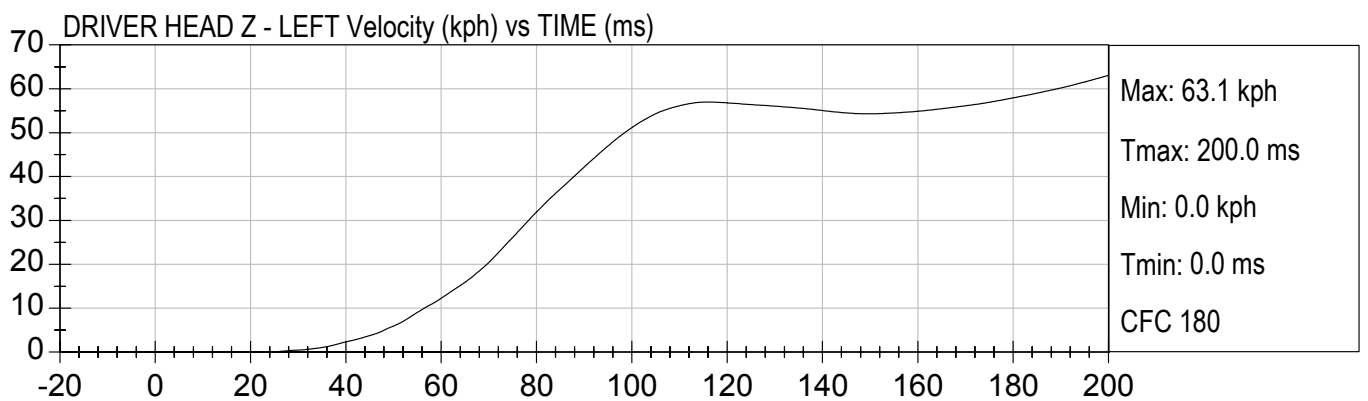
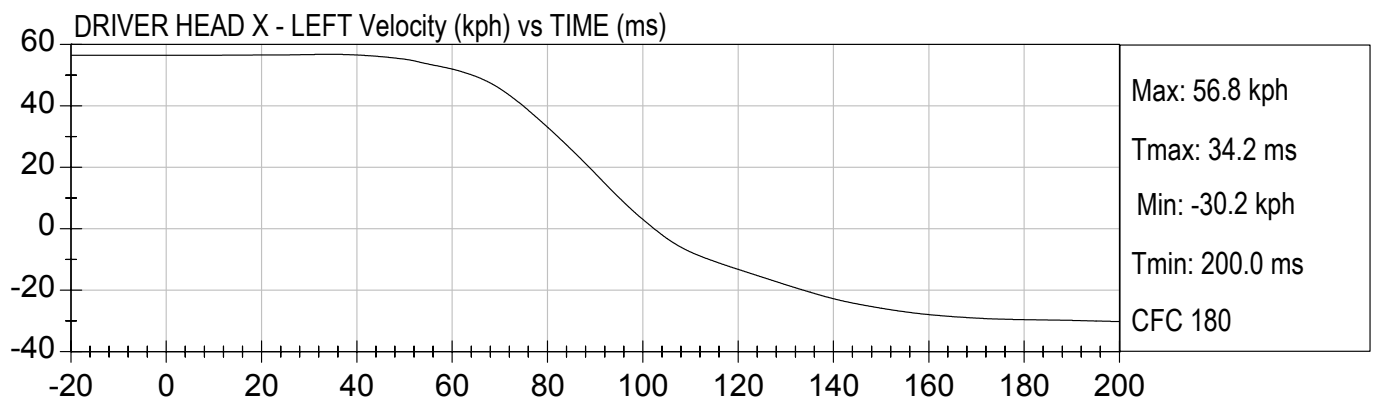
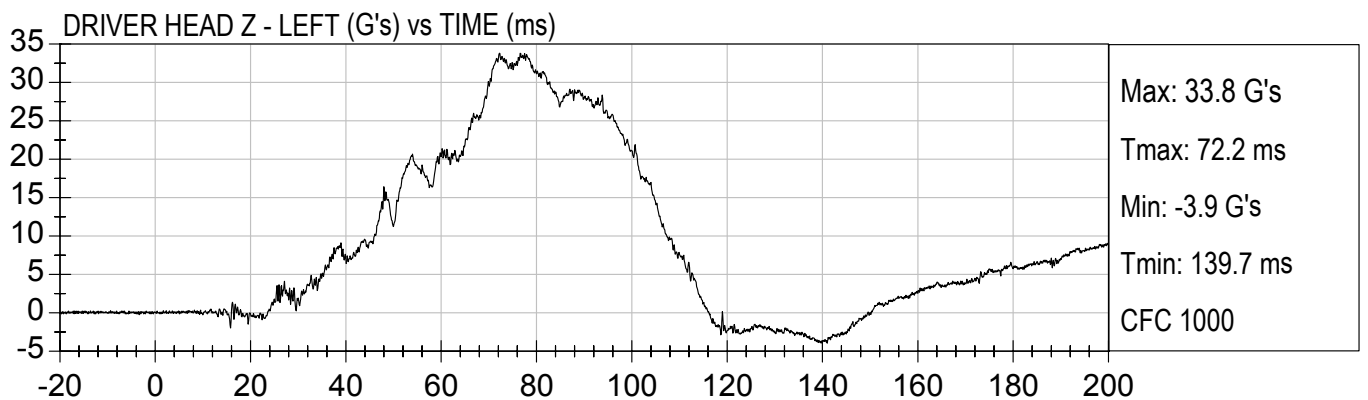
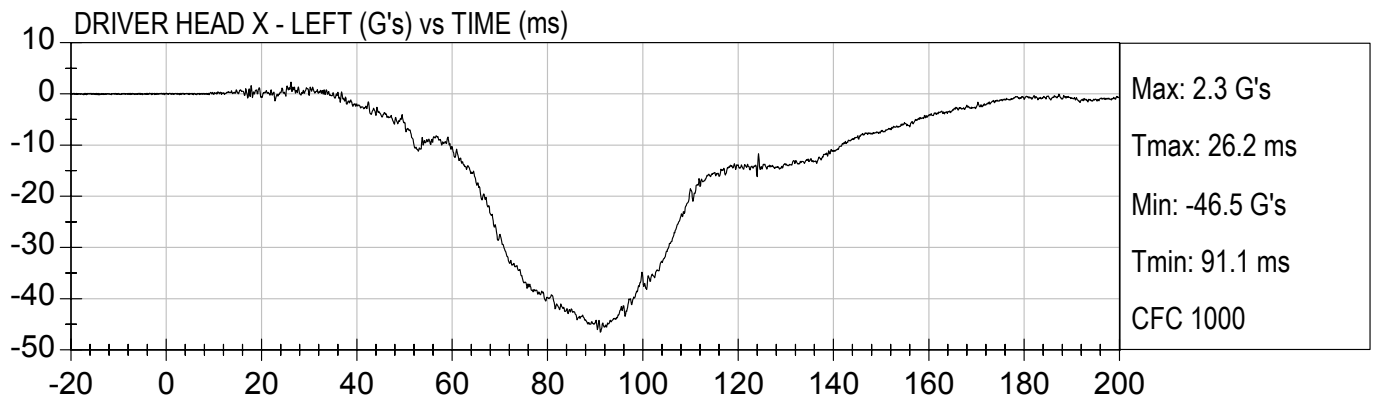


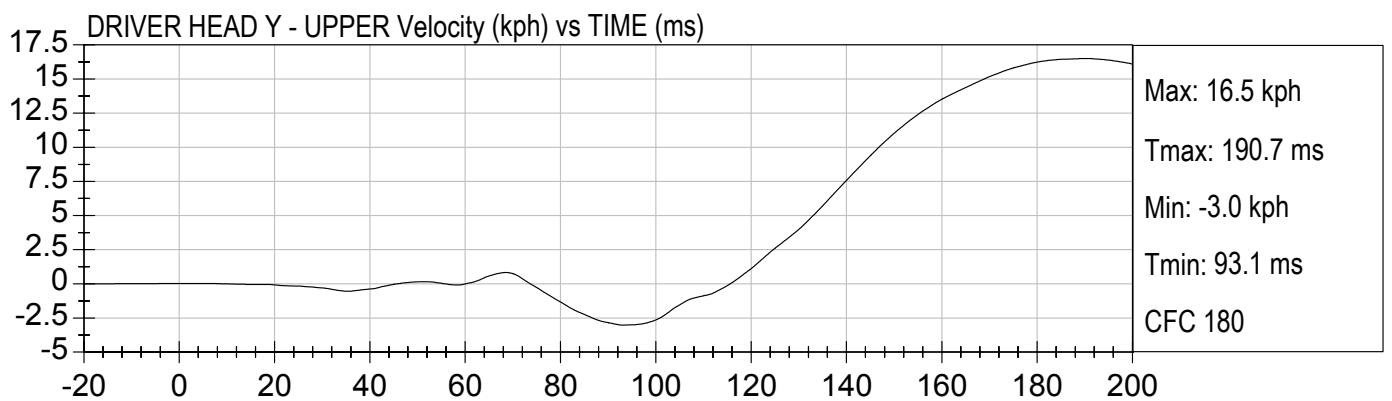
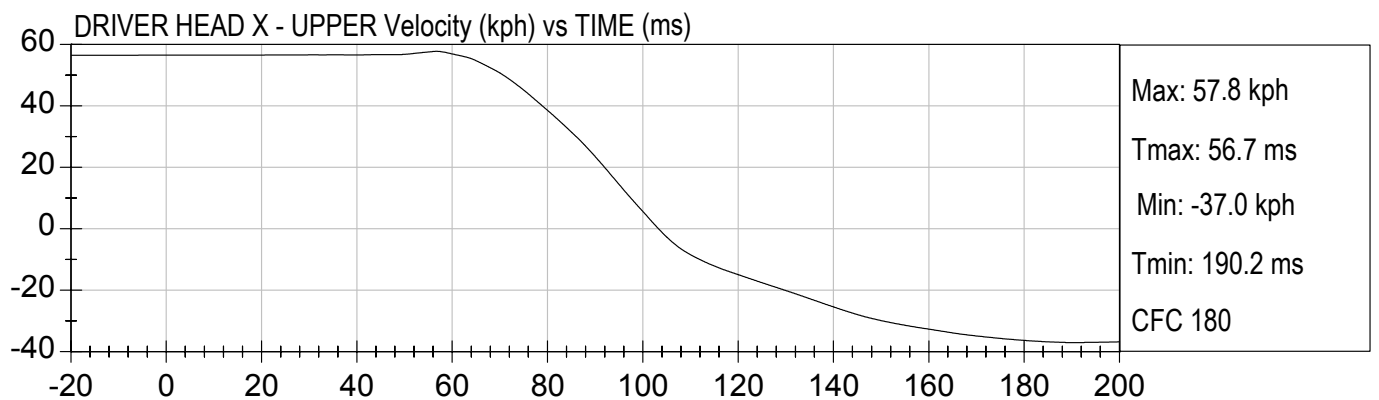
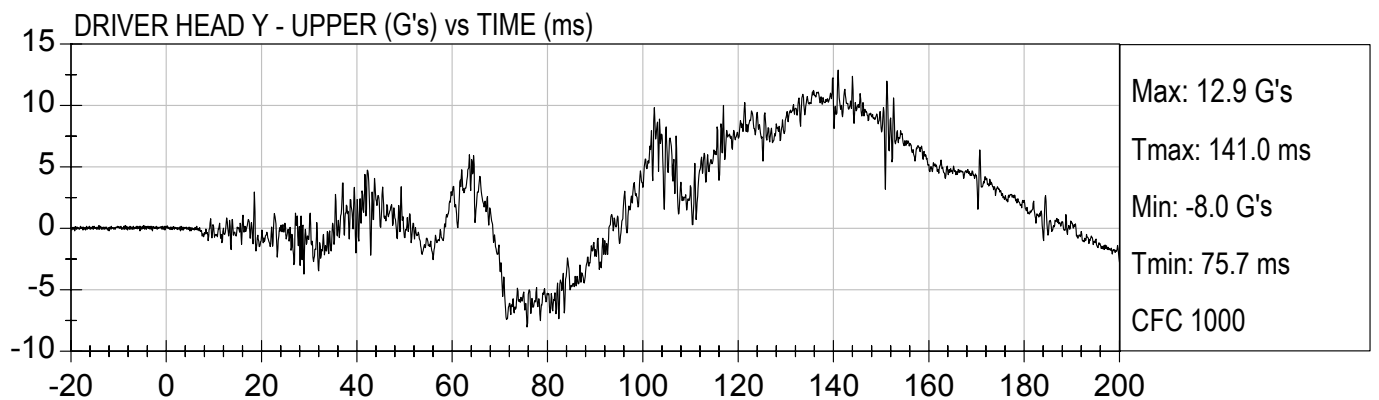
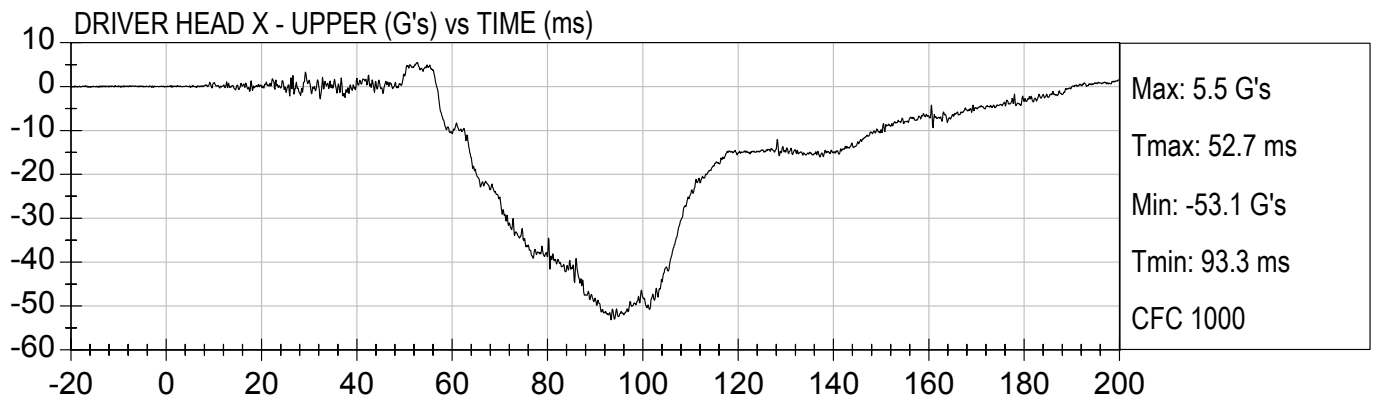
DRIVER HEAD Y - FRONT Velocity (kph) vs TIME (ms)



DRIVER HEAD Z - FRONT Velocity (kph) vs TIME (ms)



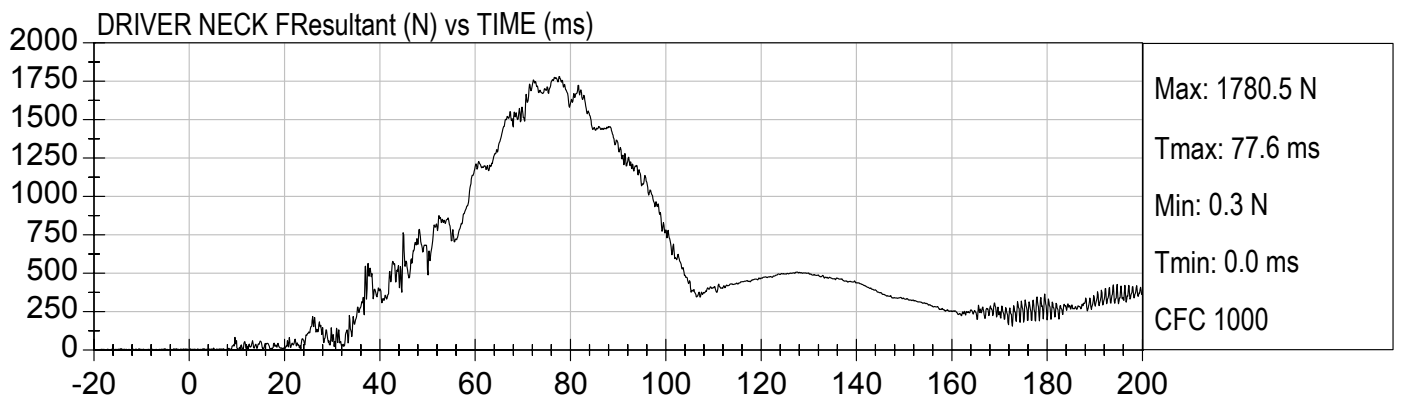
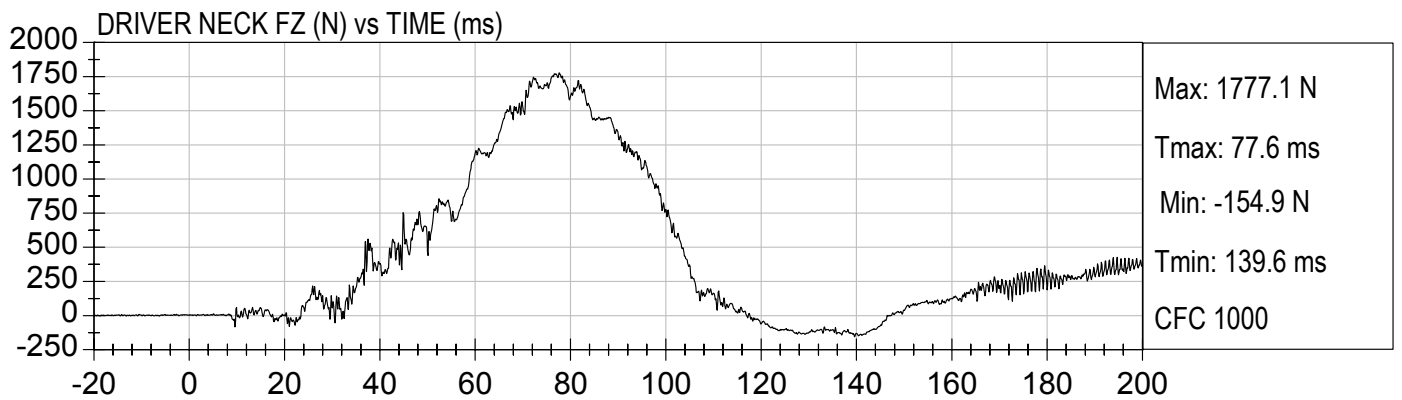
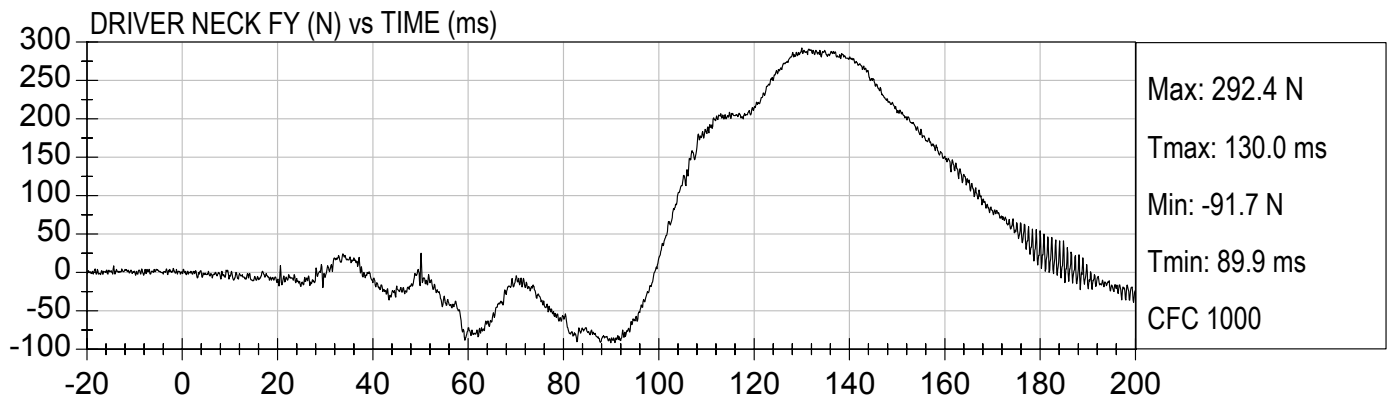
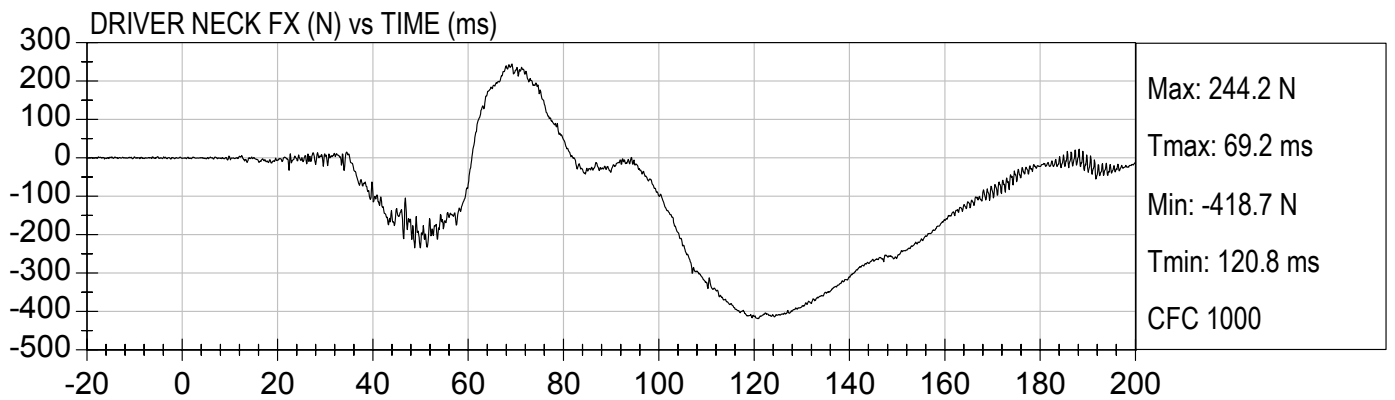


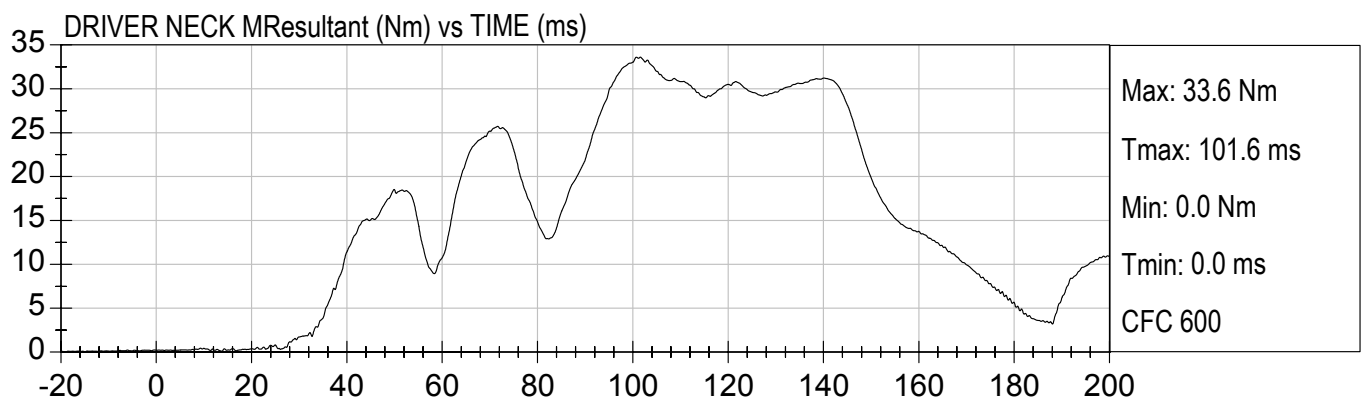
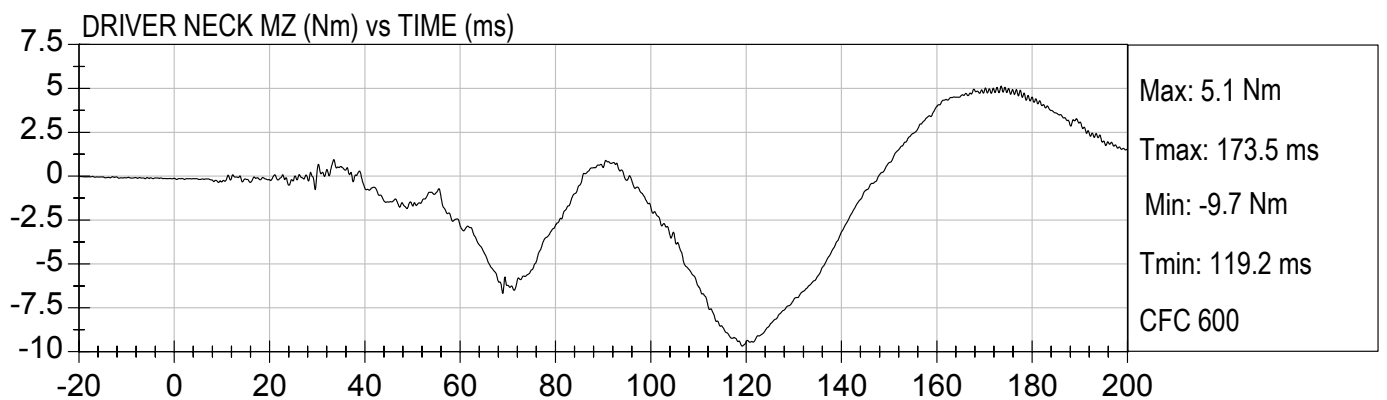
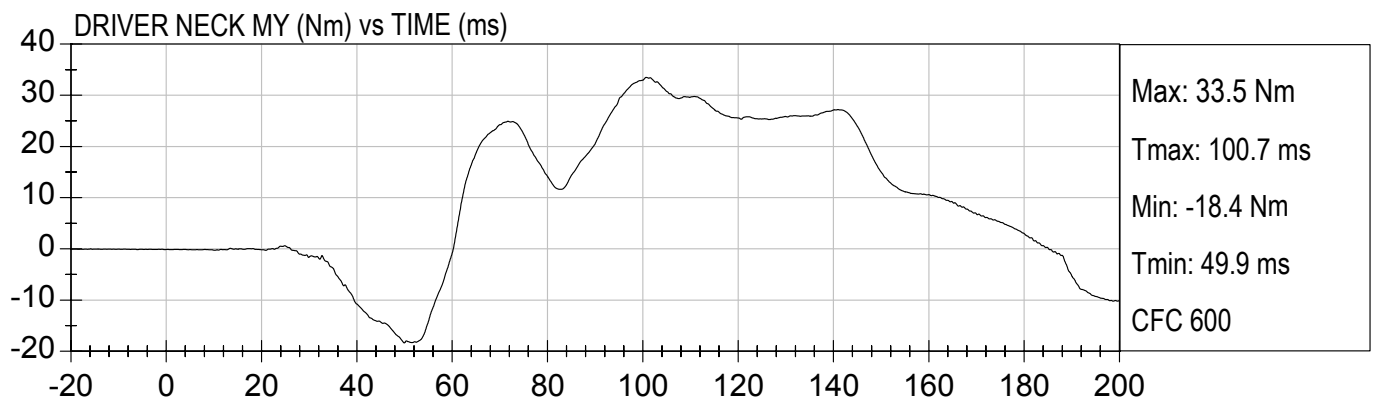
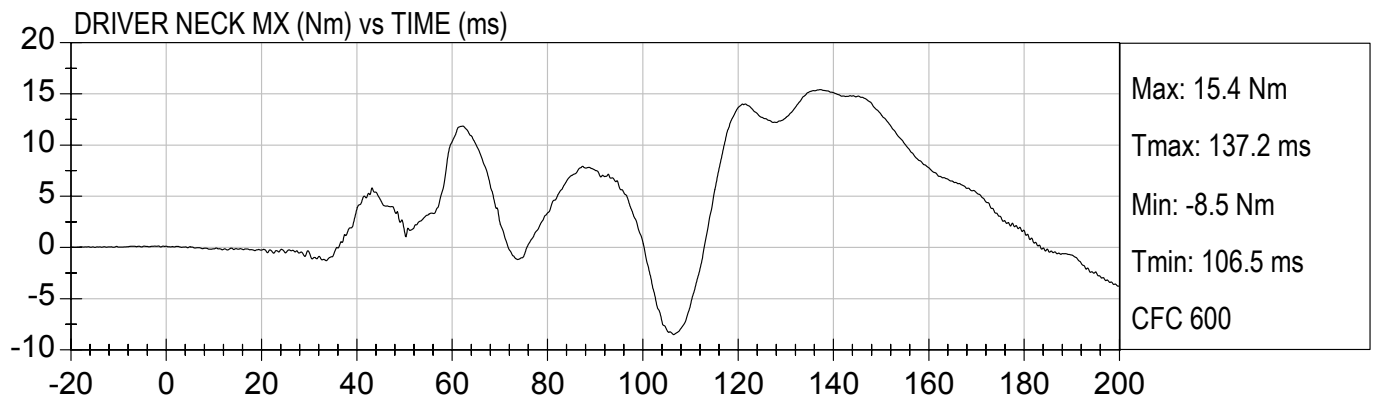


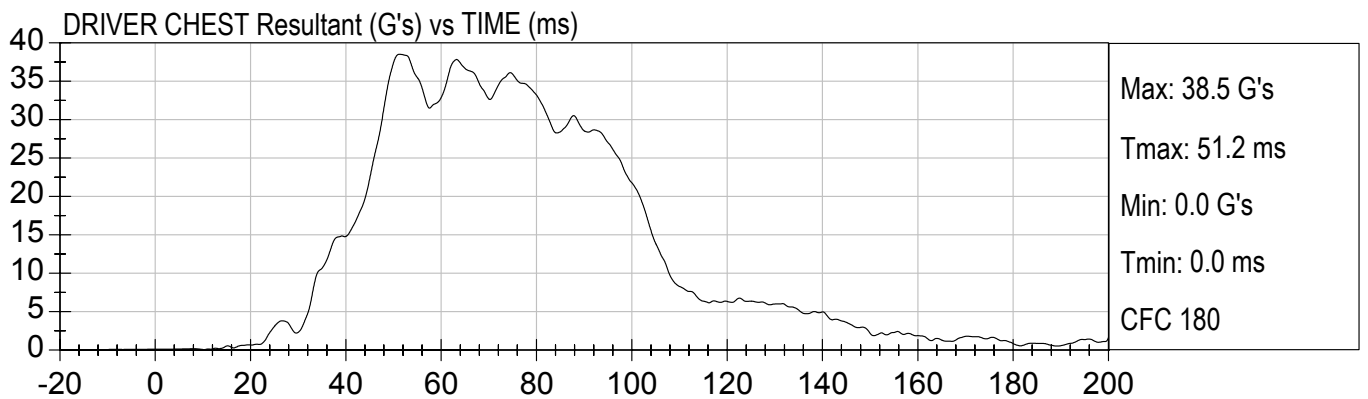
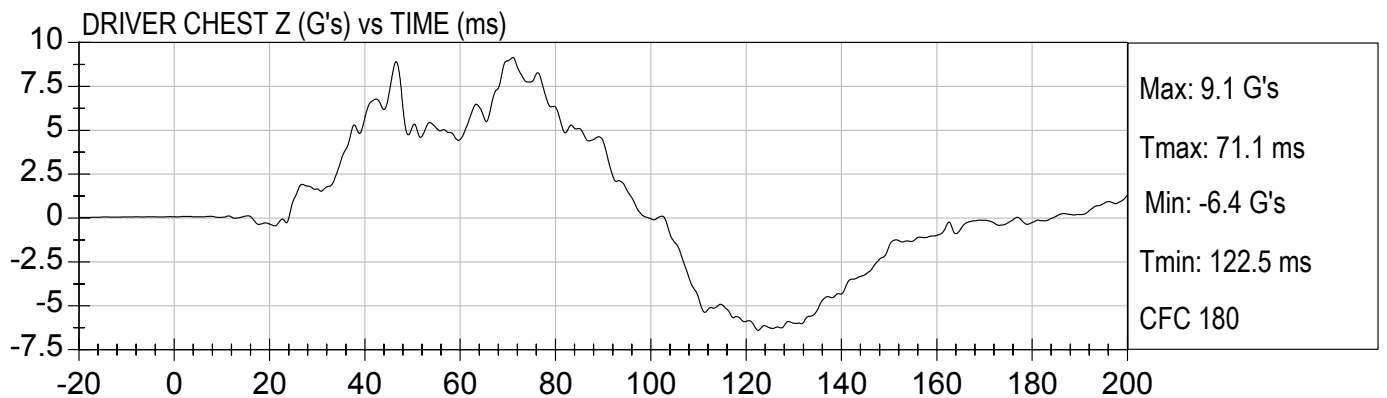
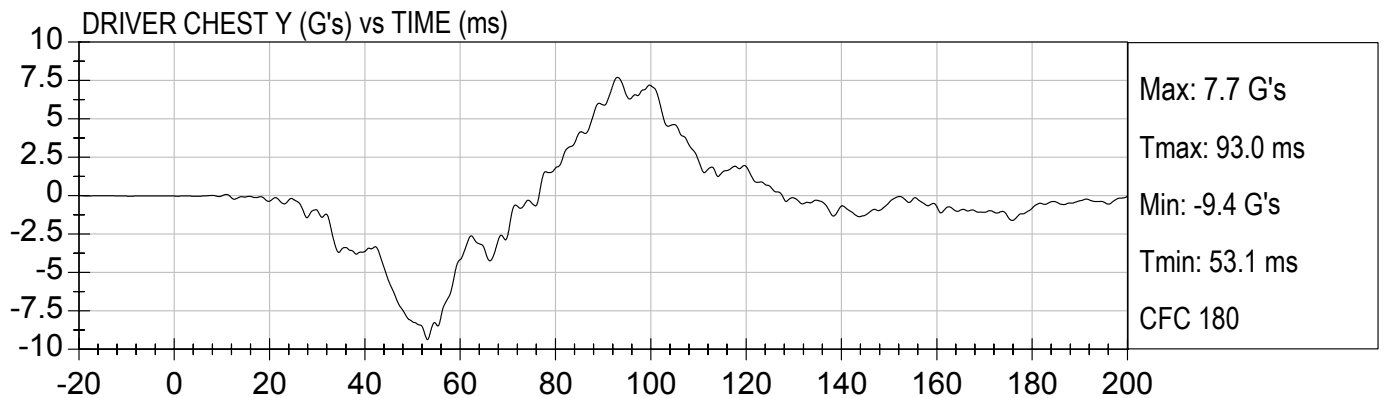
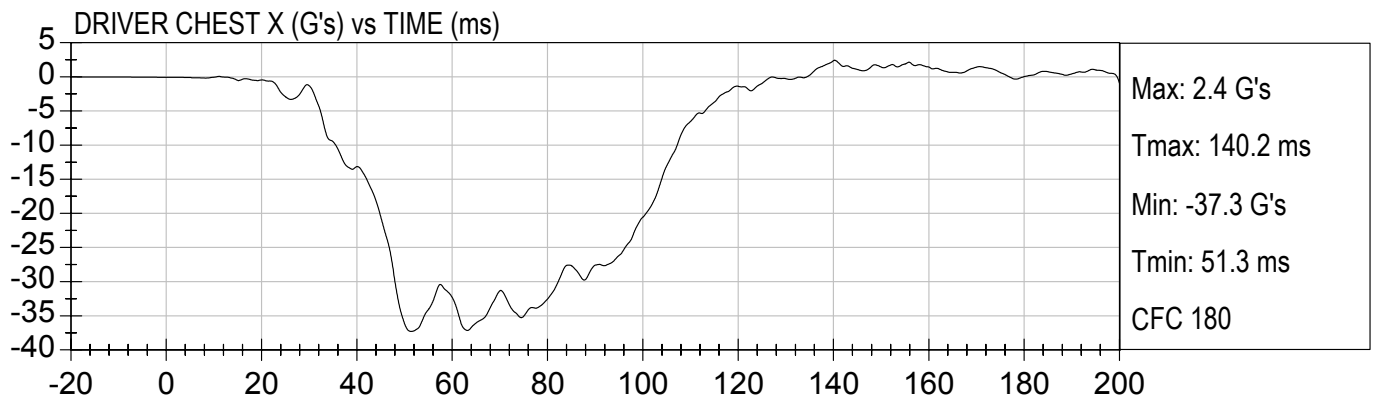


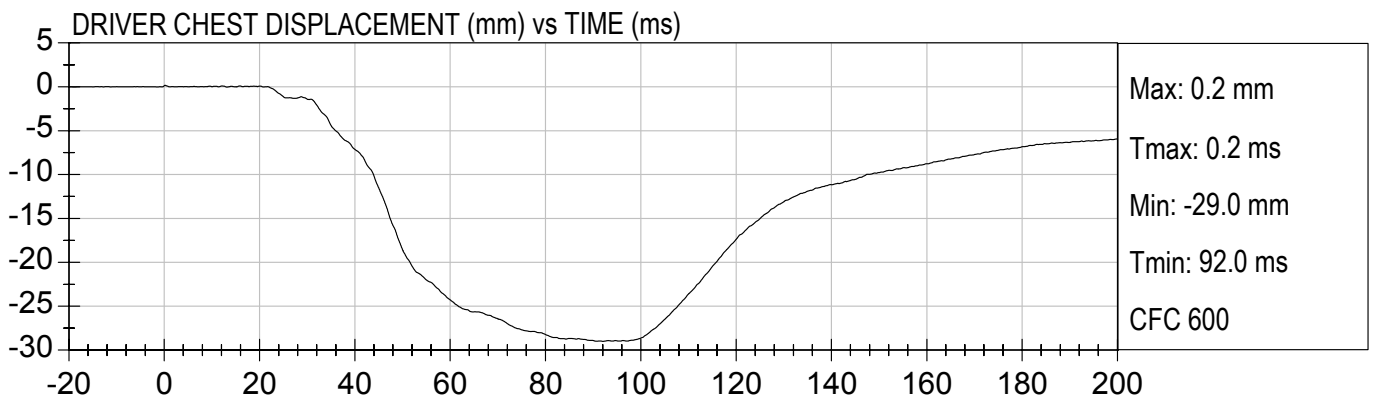
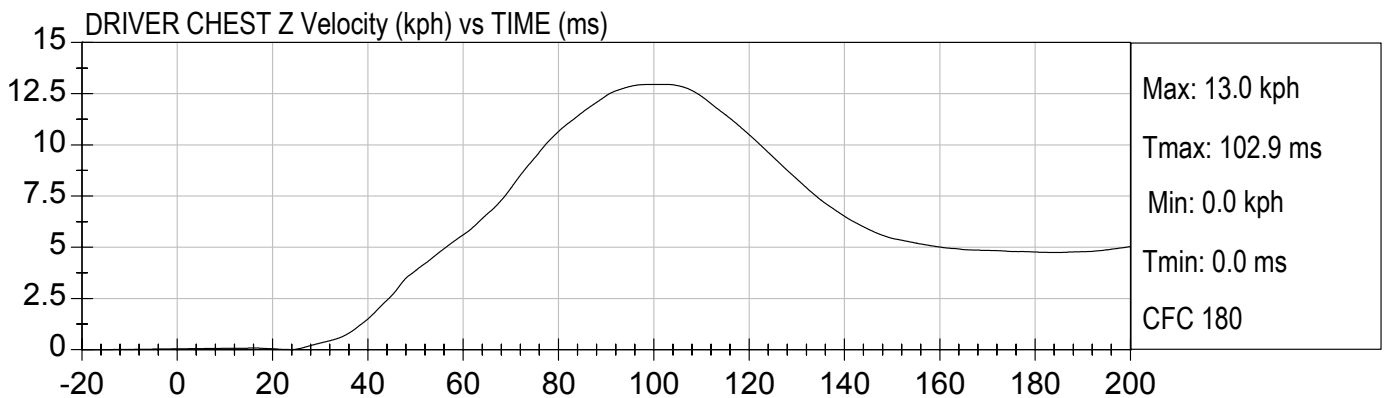
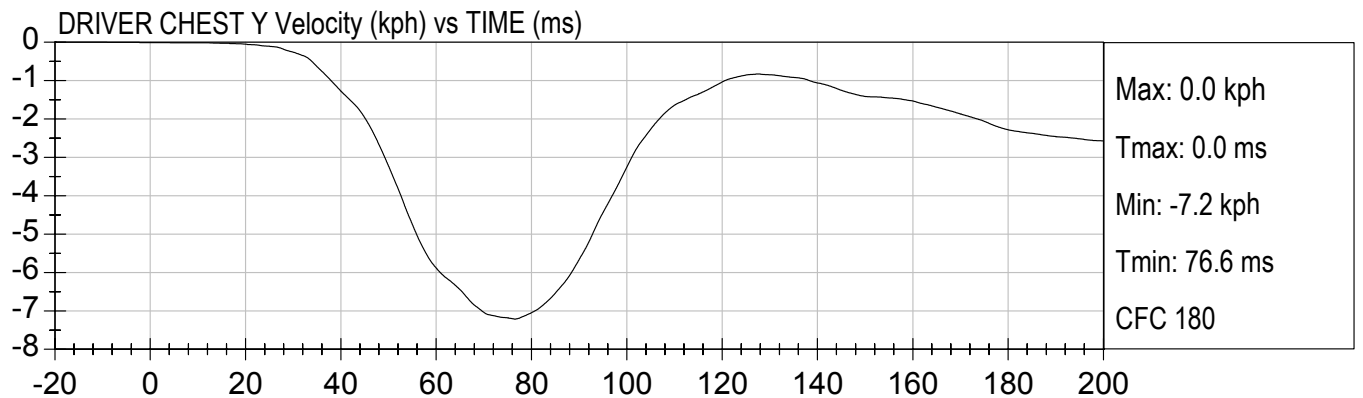
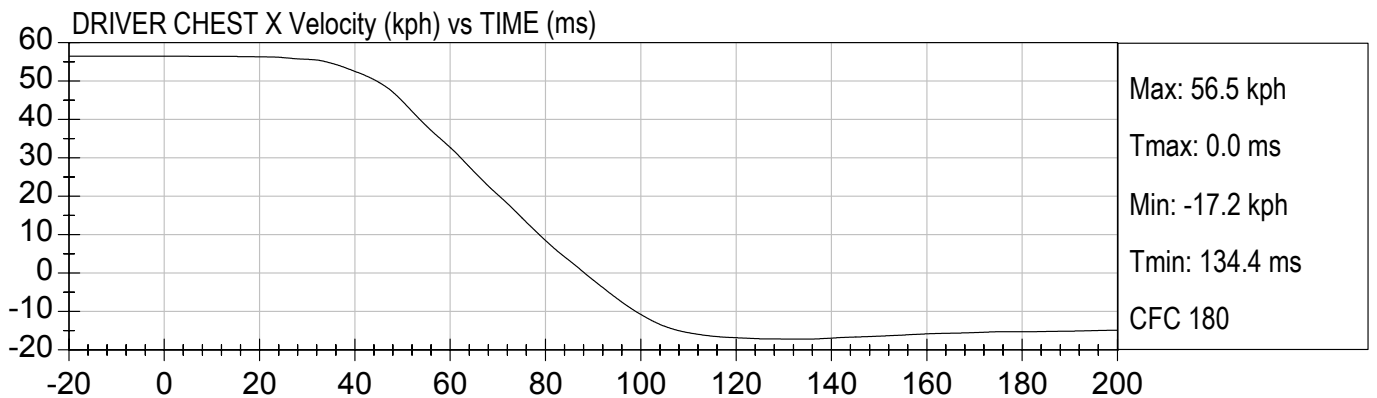
NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

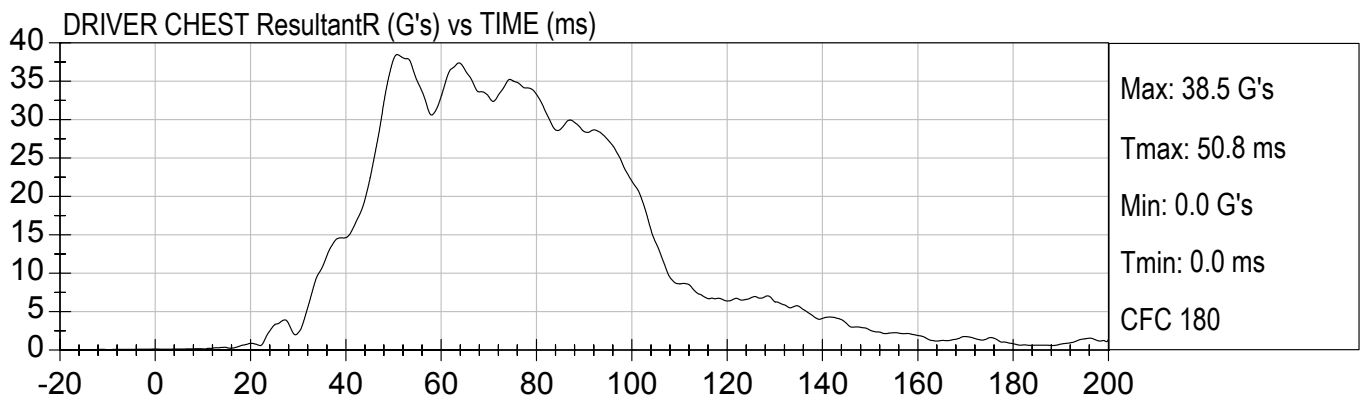
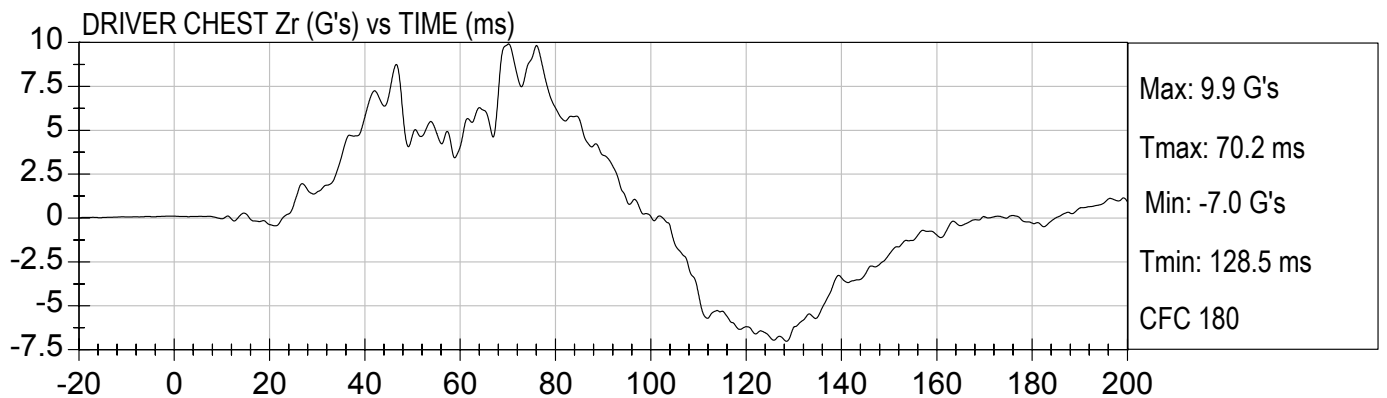
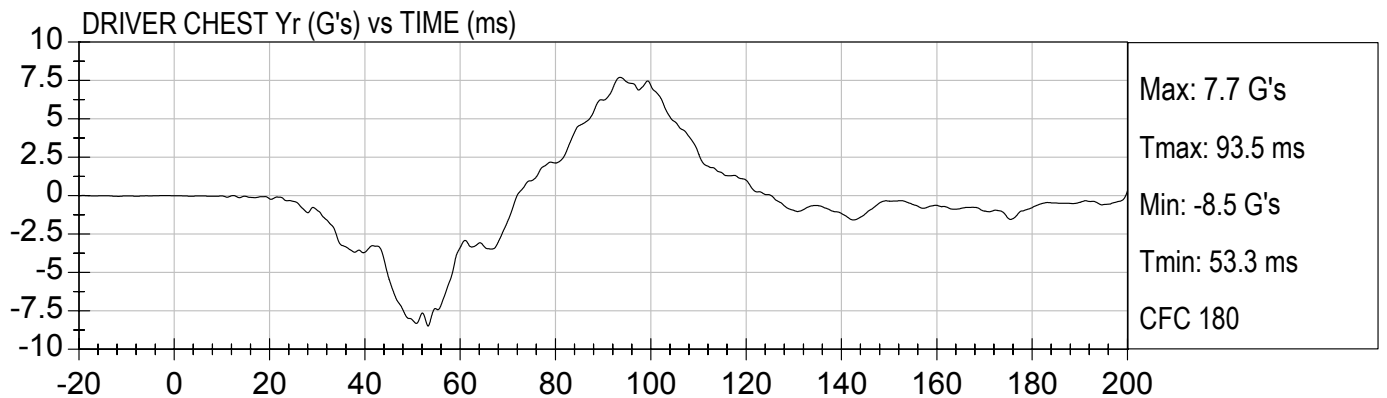
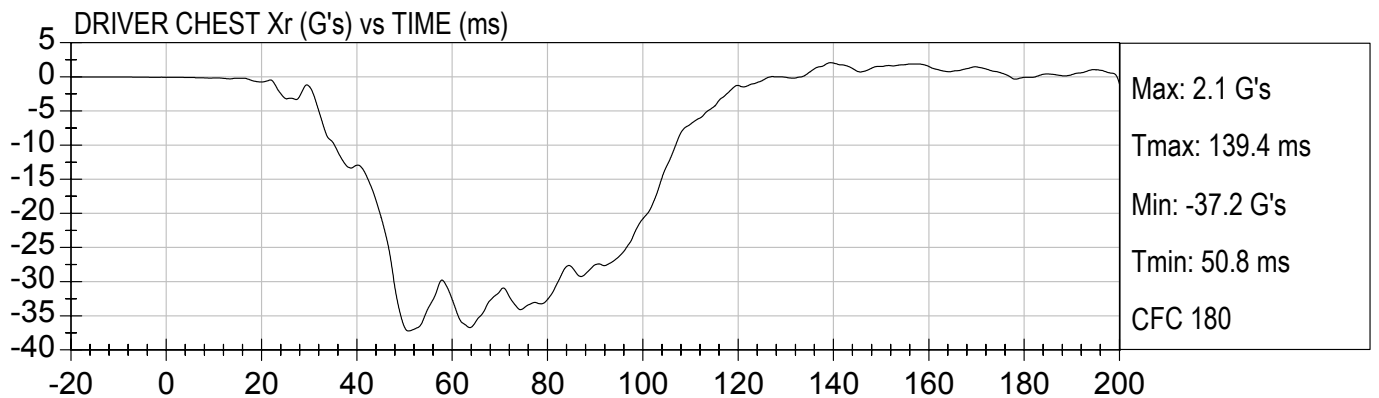
Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)

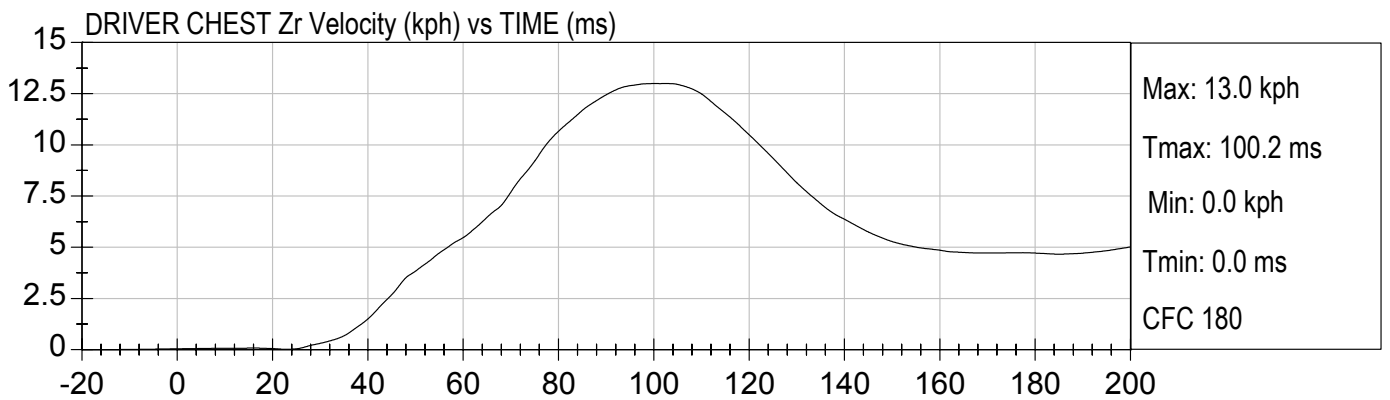
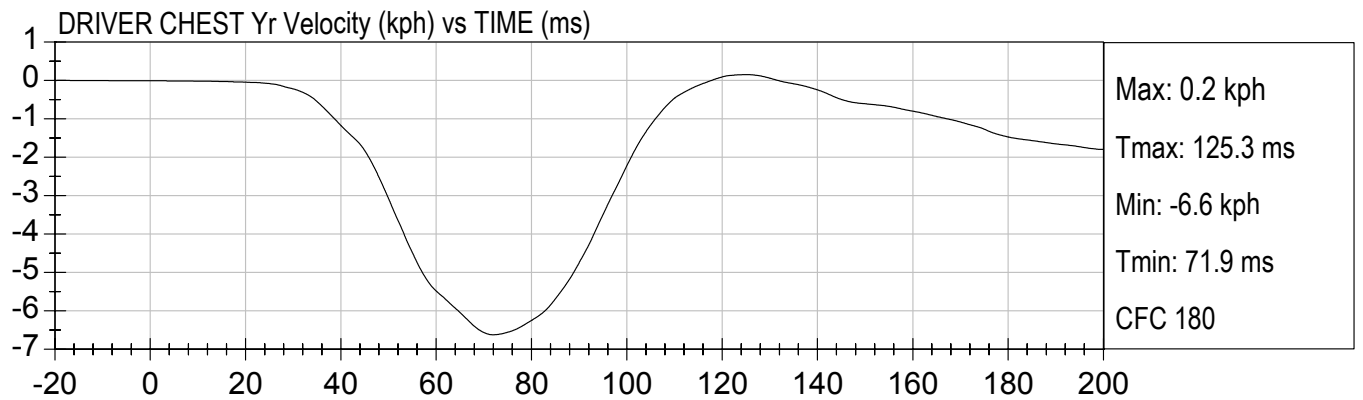
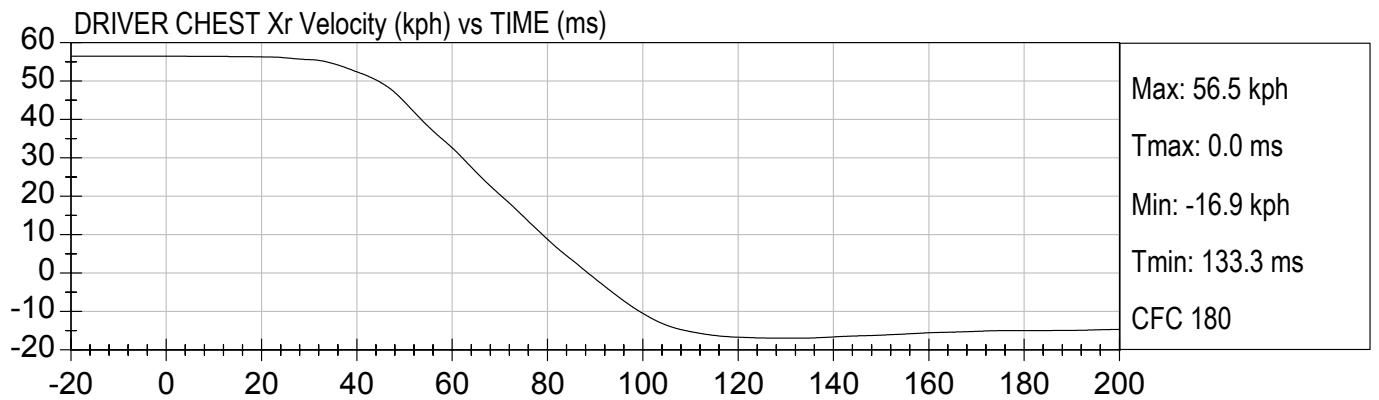


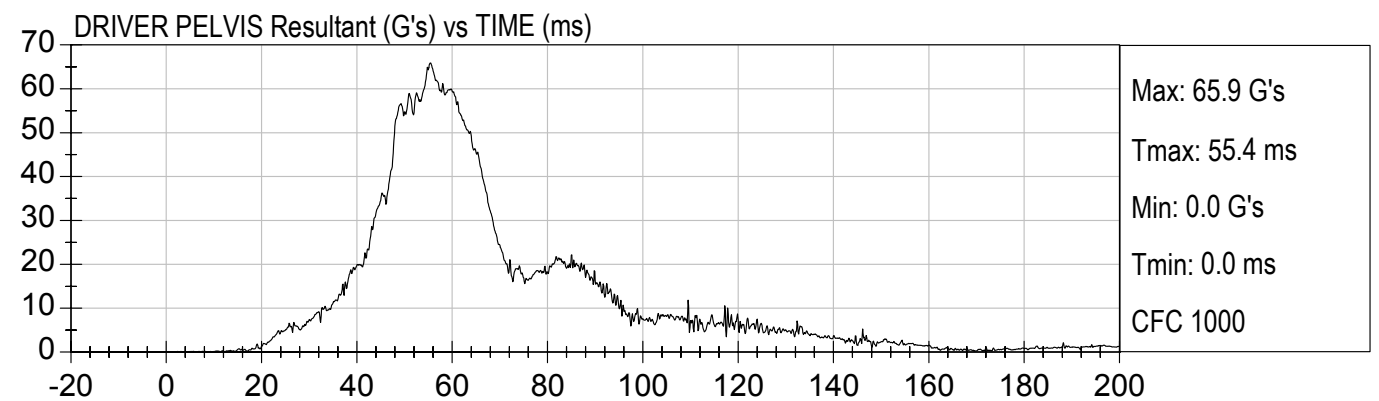
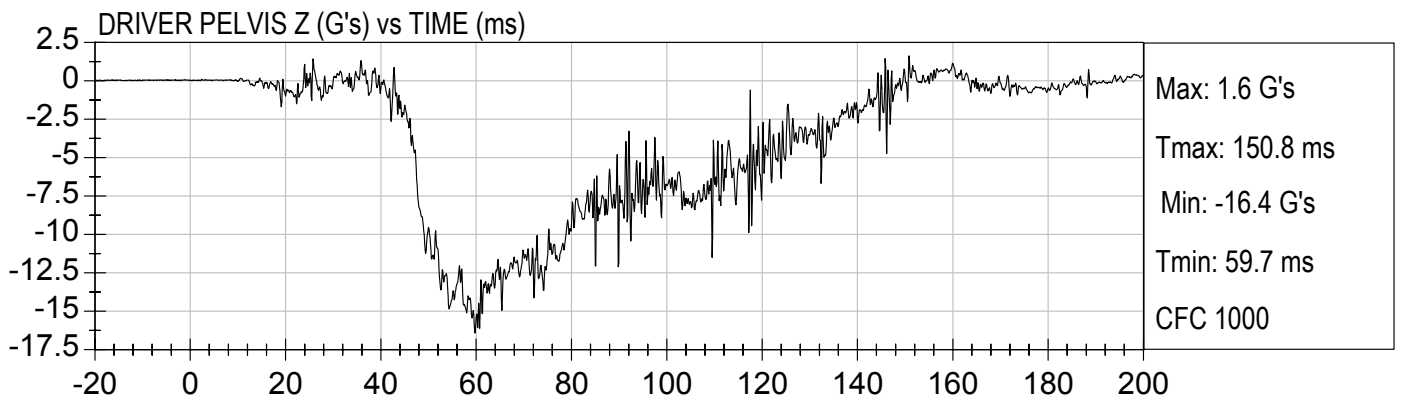
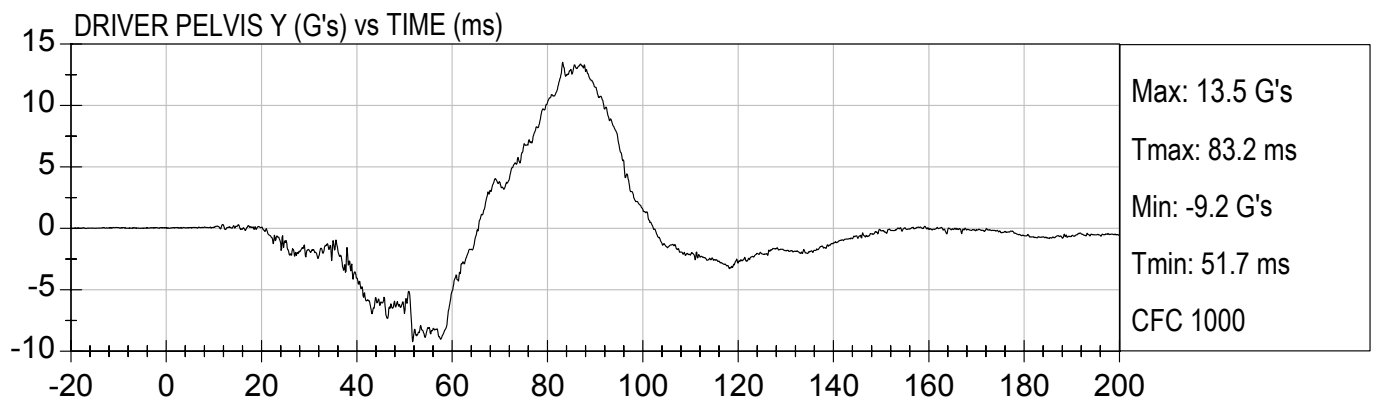
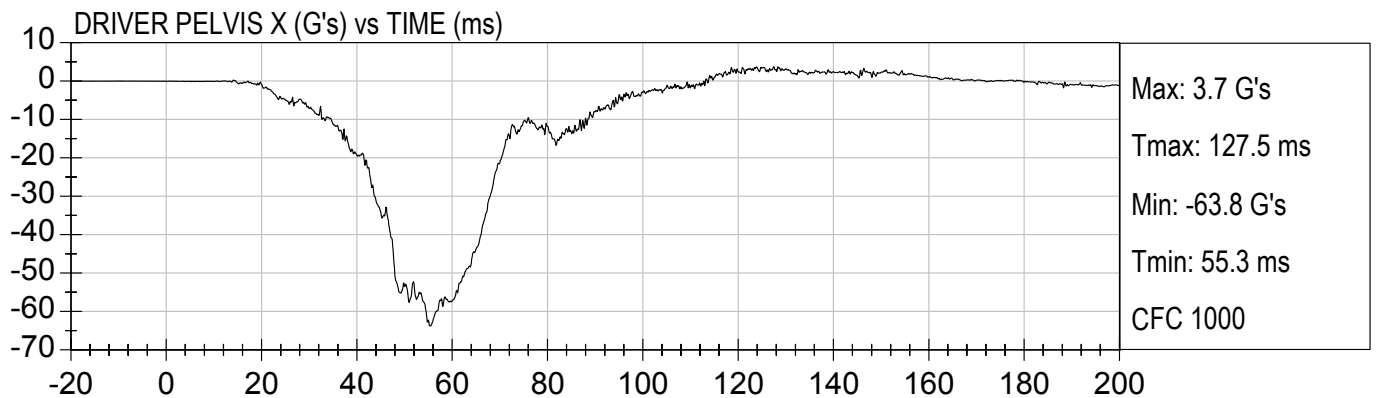


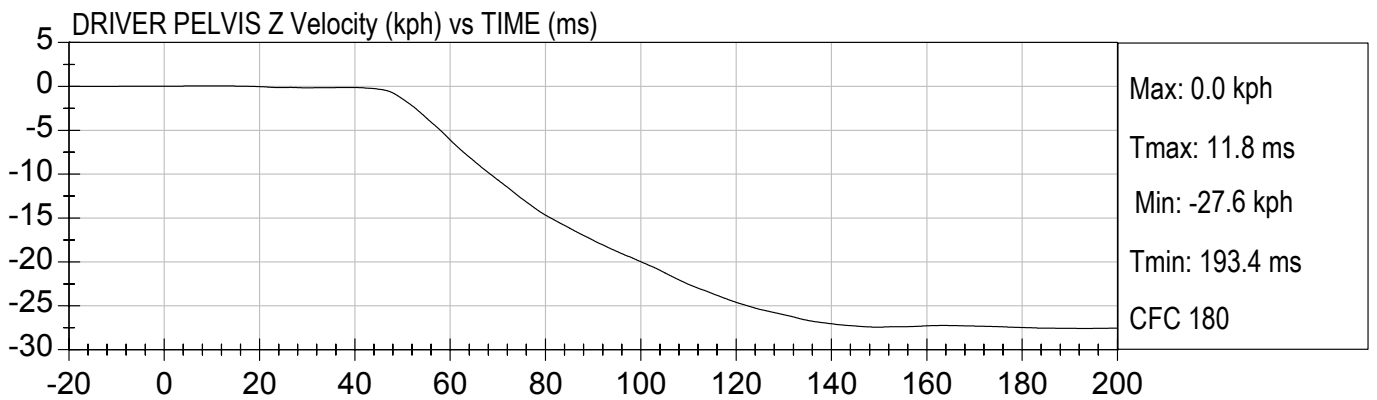
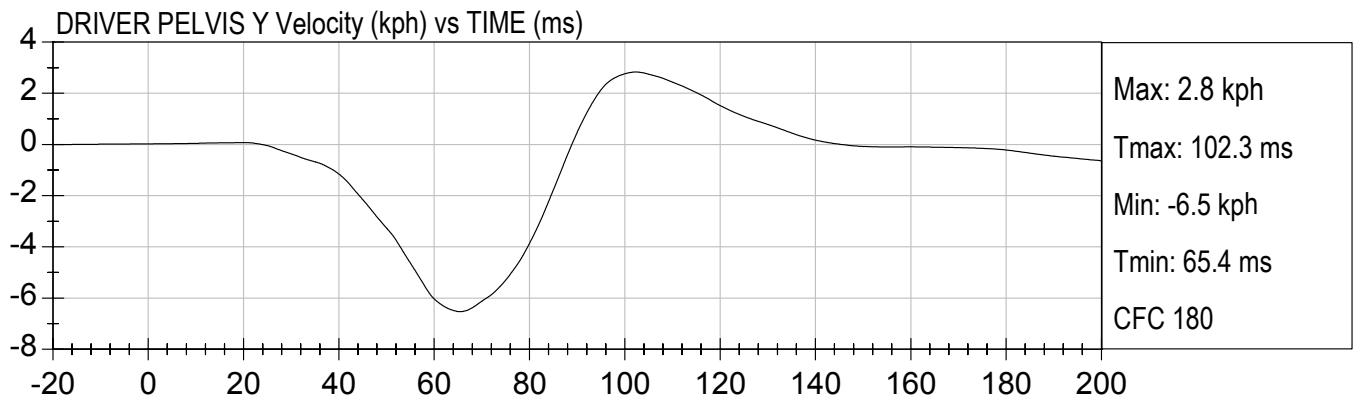
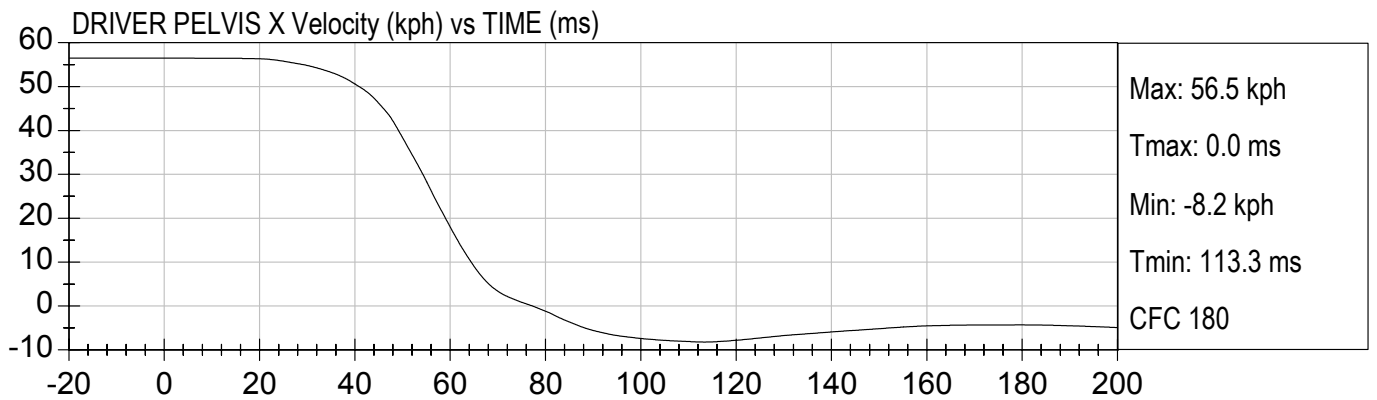


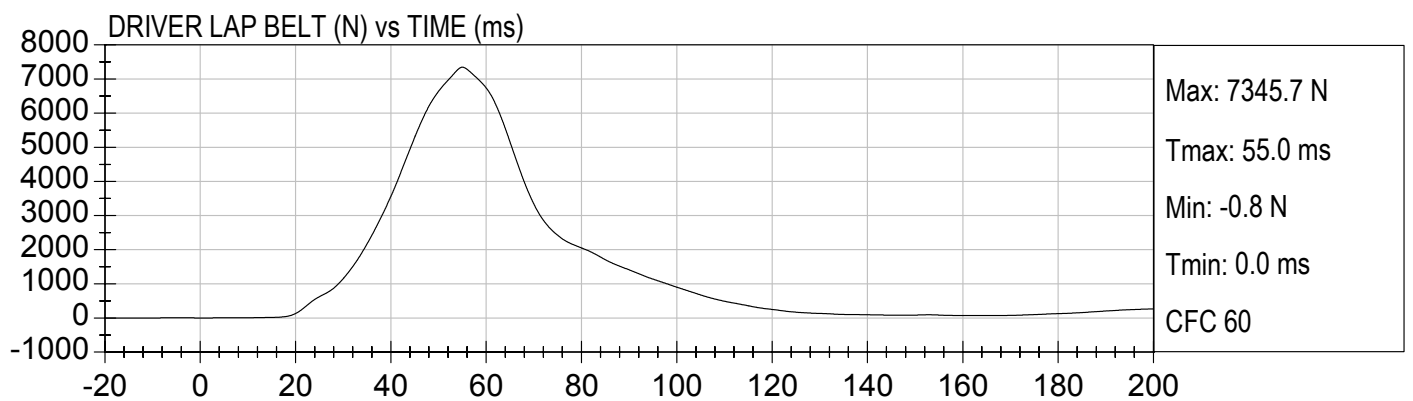
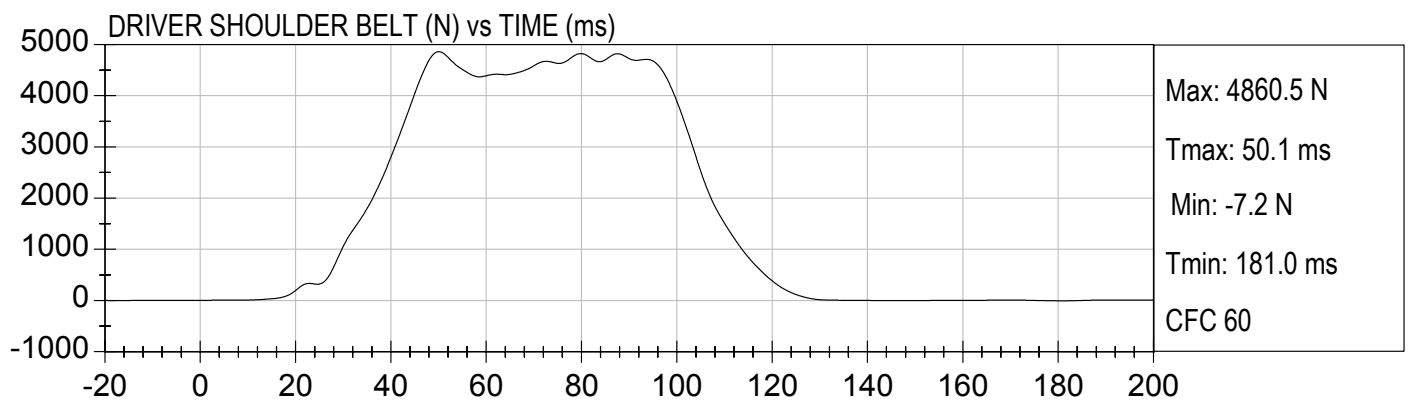
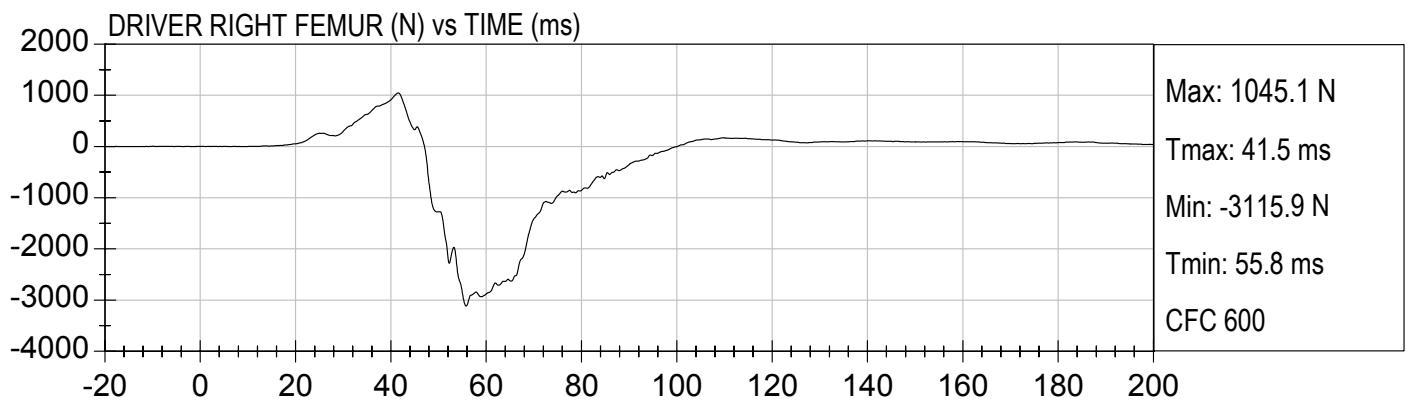
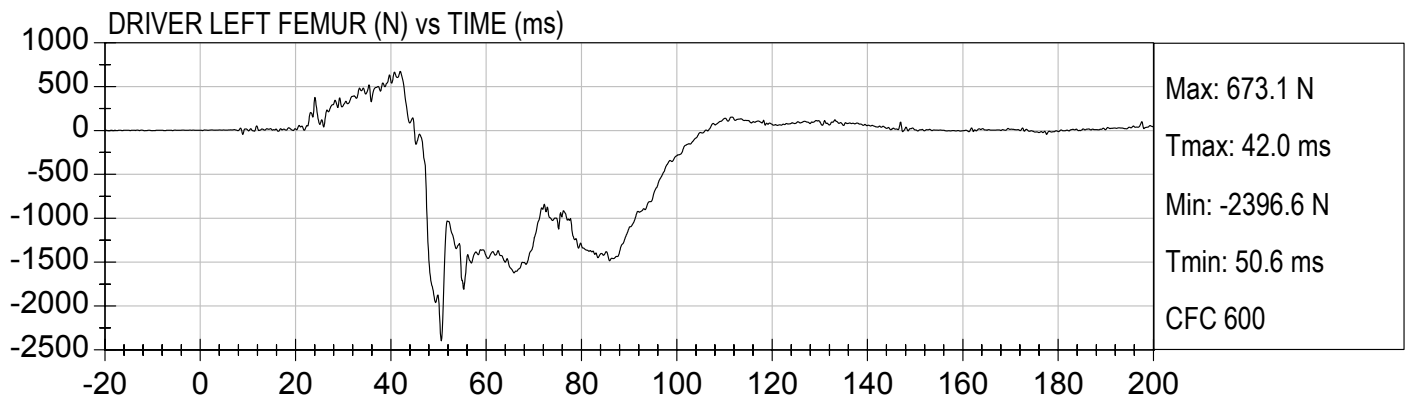


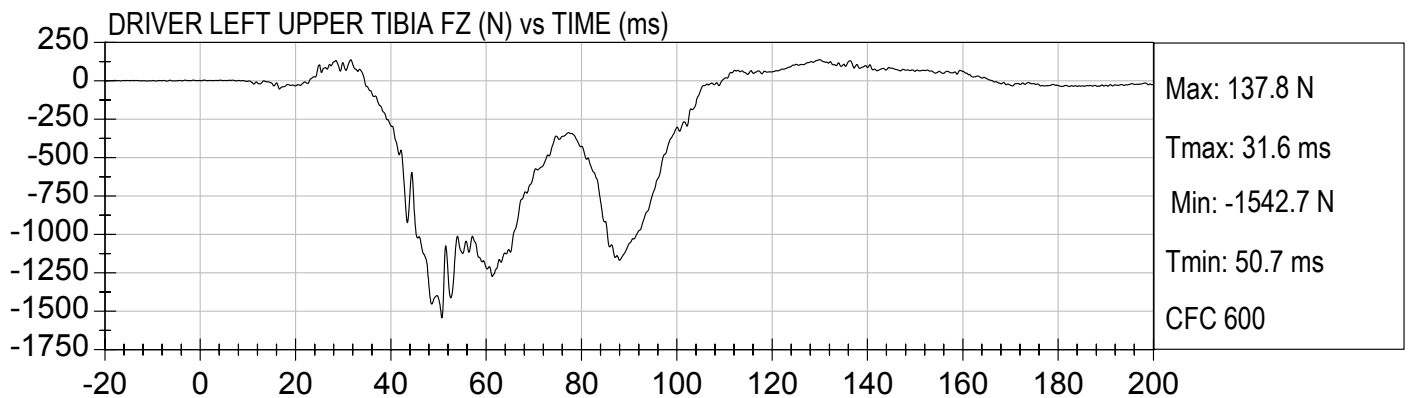
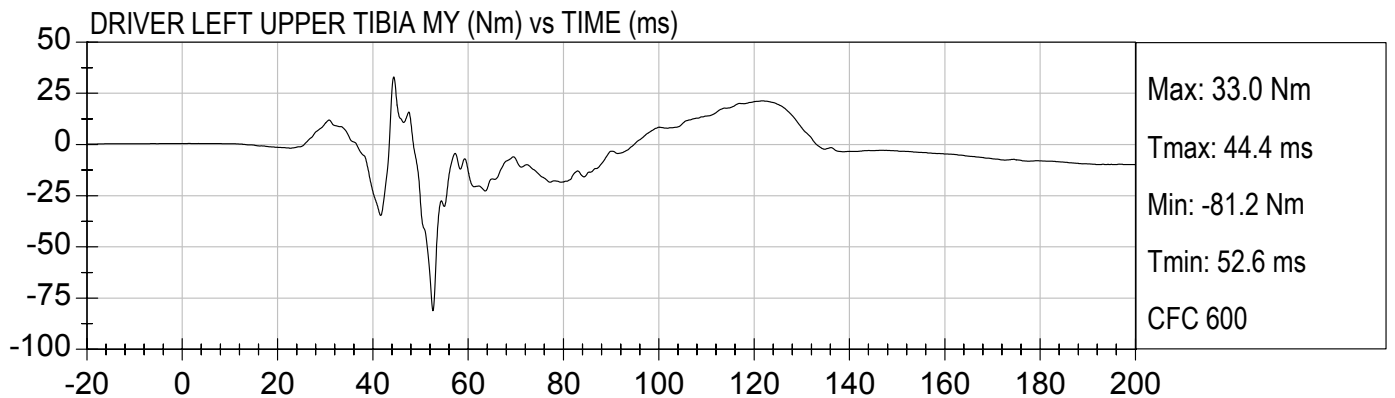
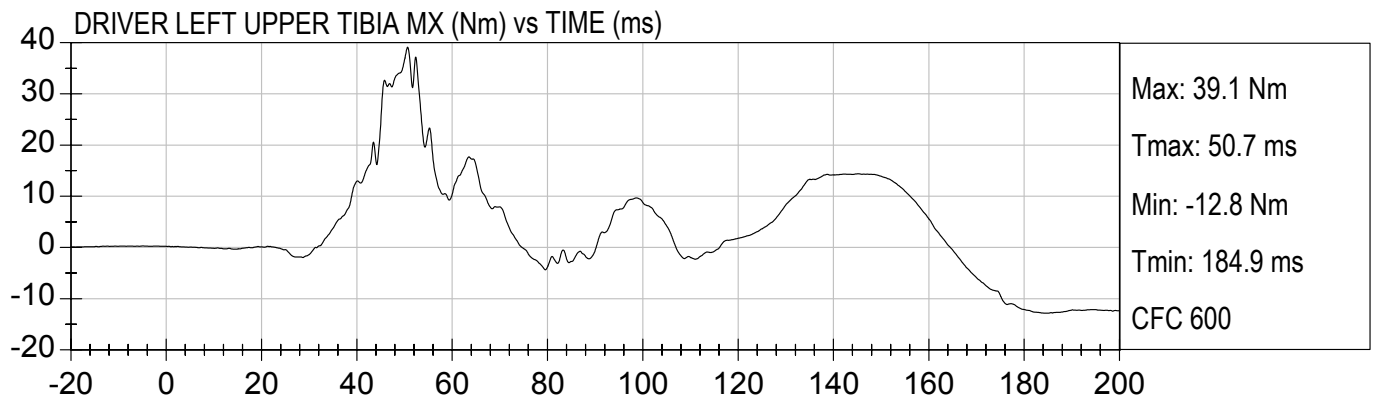






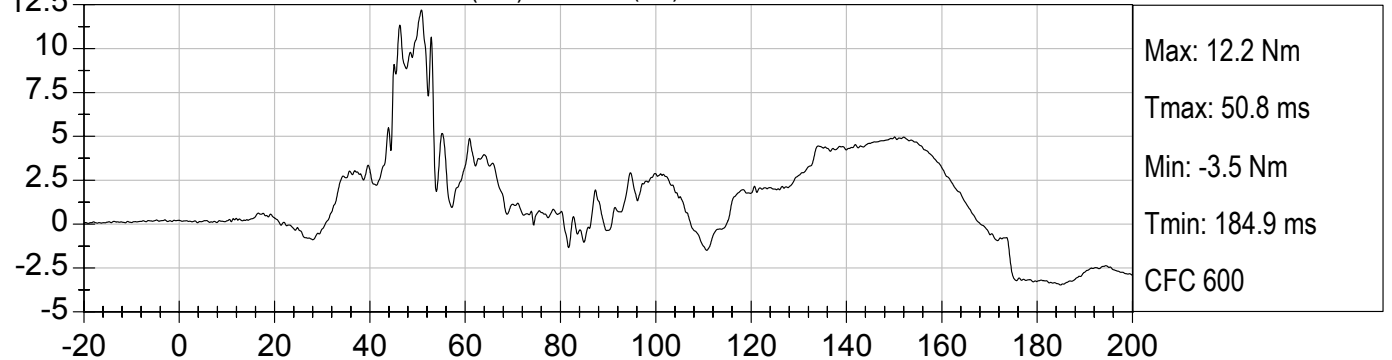




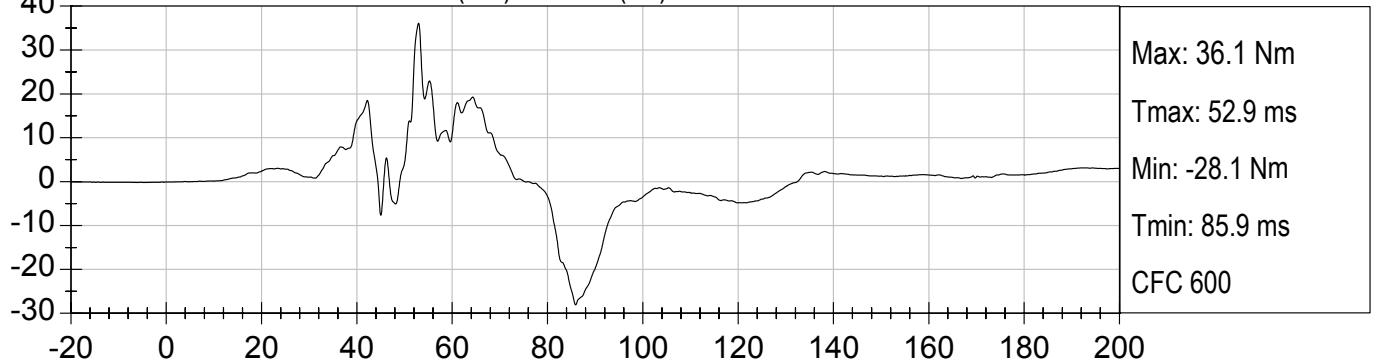




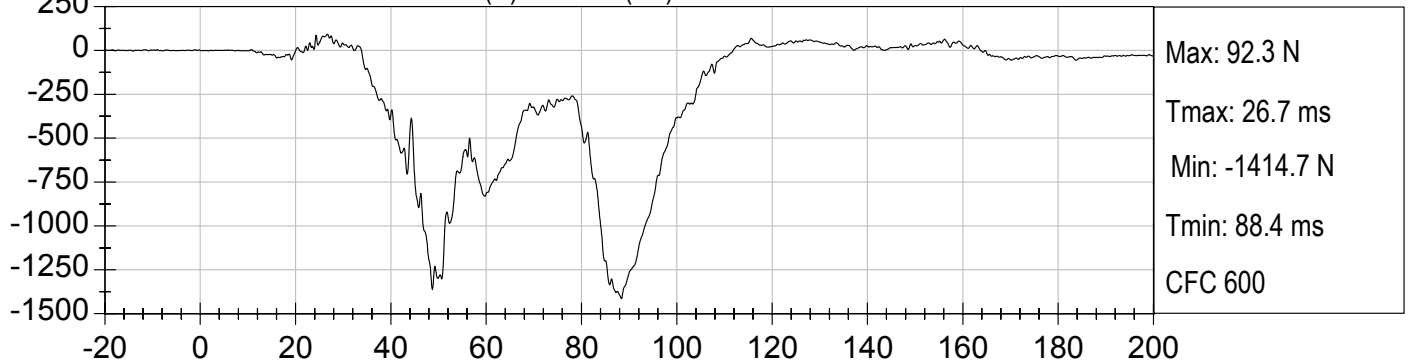
DRIVER LEFT LOWER TIBIA MX (Nm) vs TIME (ms)



DRIVER LEFT LOWER TIBIA MY (Nm) vs TIME (ms)

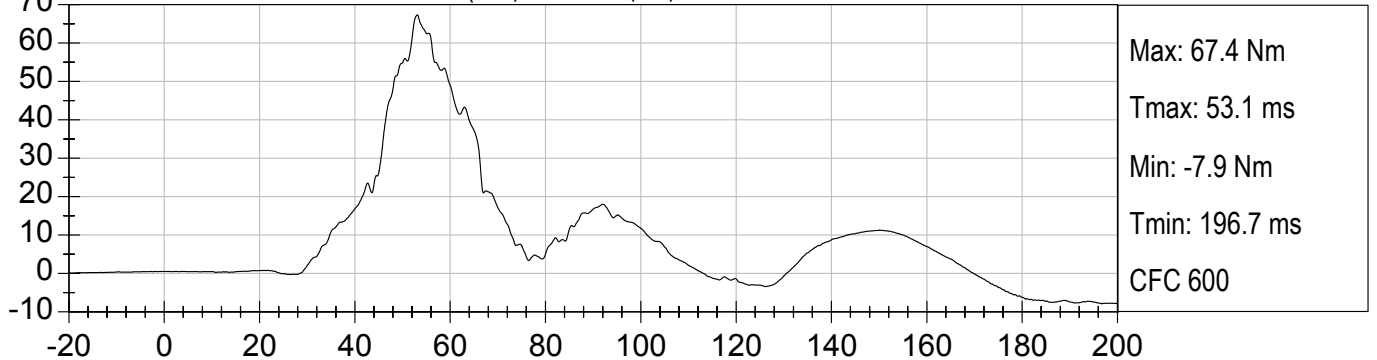


DRIVER LEFT LOWER TIBIA FZ (N) vs TIME (ms)

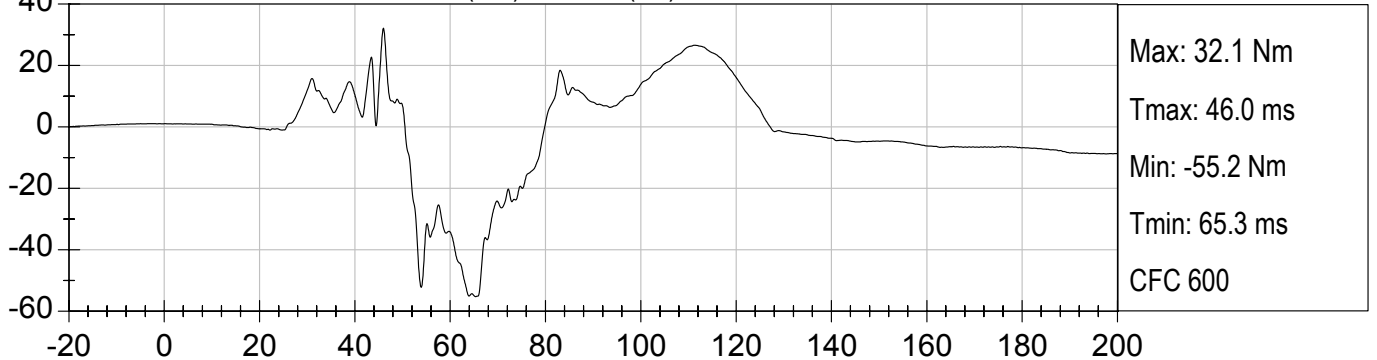




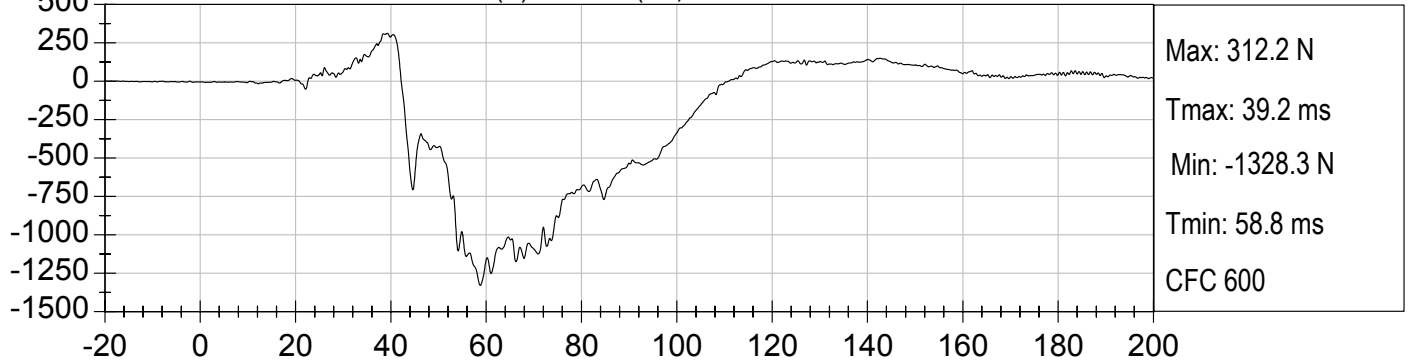
DRIVER RIGHT UPPER TIBIA MX (Nm) vs TIME (ms)



DRIVER RIGHT UPPER TIBIA MY (Nm) vs TIME (ms)

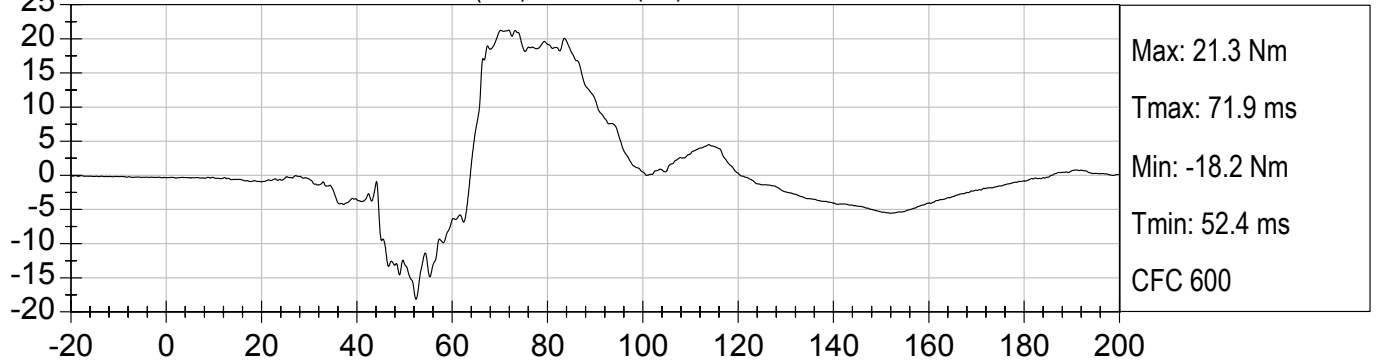


DRIVER RIGHT UPPER TIBIA FZ (N) vs TIME (ms)

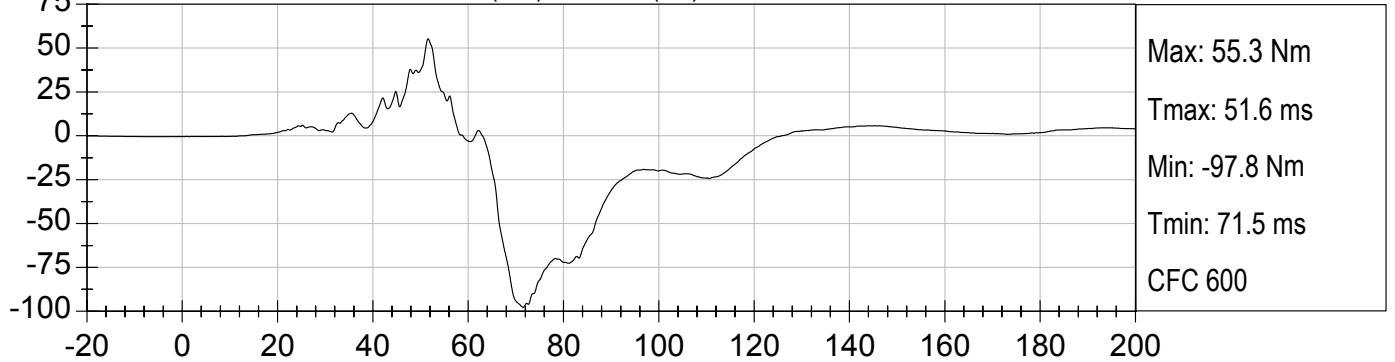




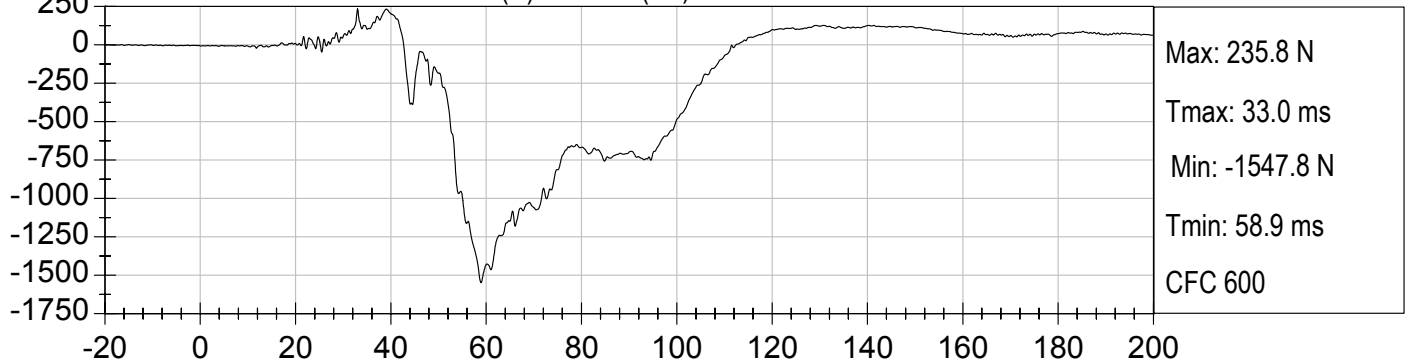
DRIVER RIGHT LOWER TIBIA MX (Nm) vs TIME (ms)

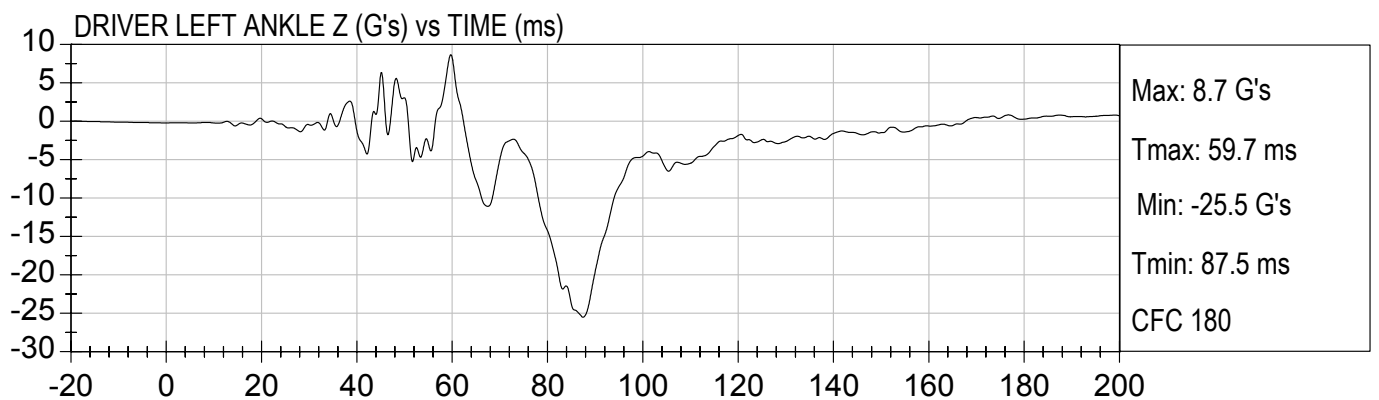
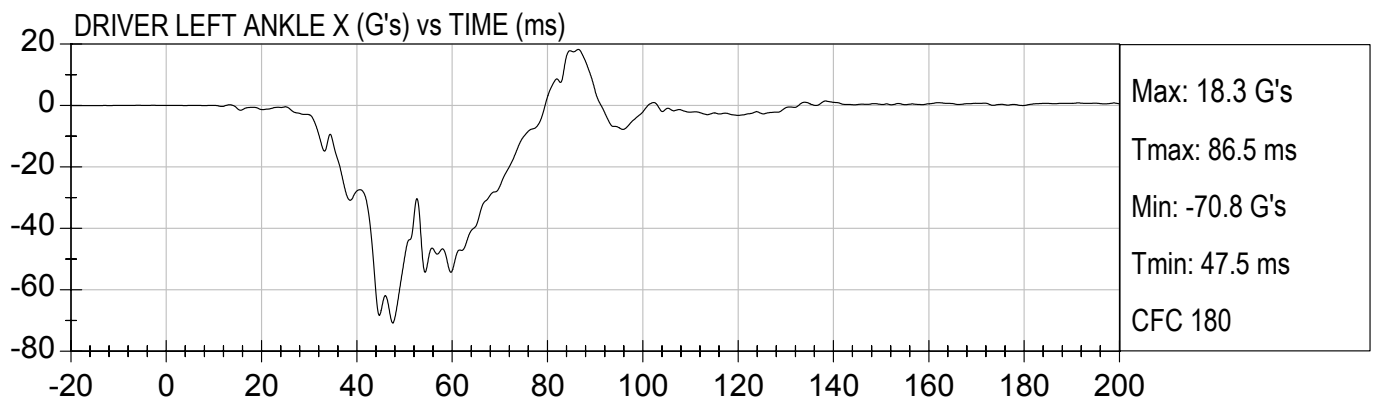
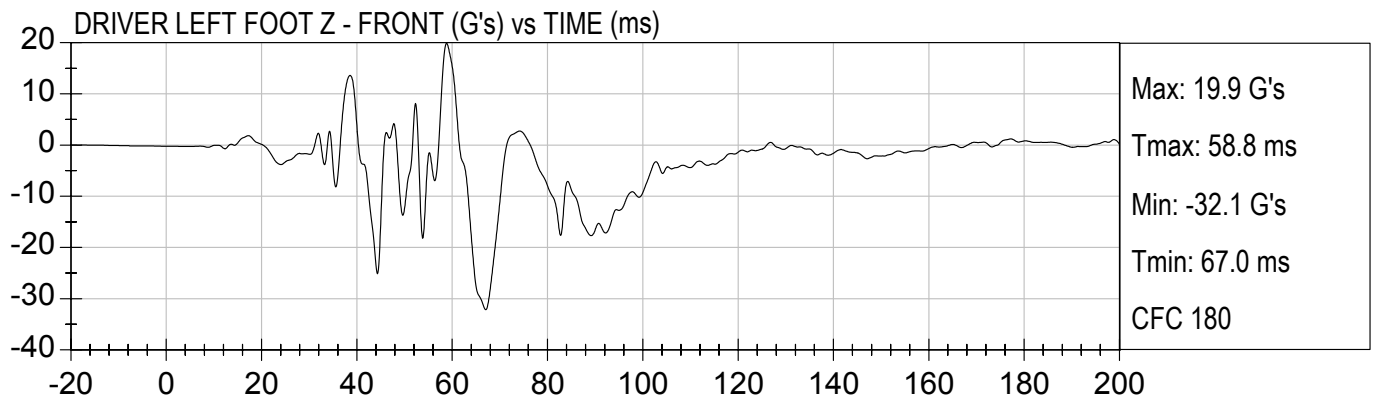


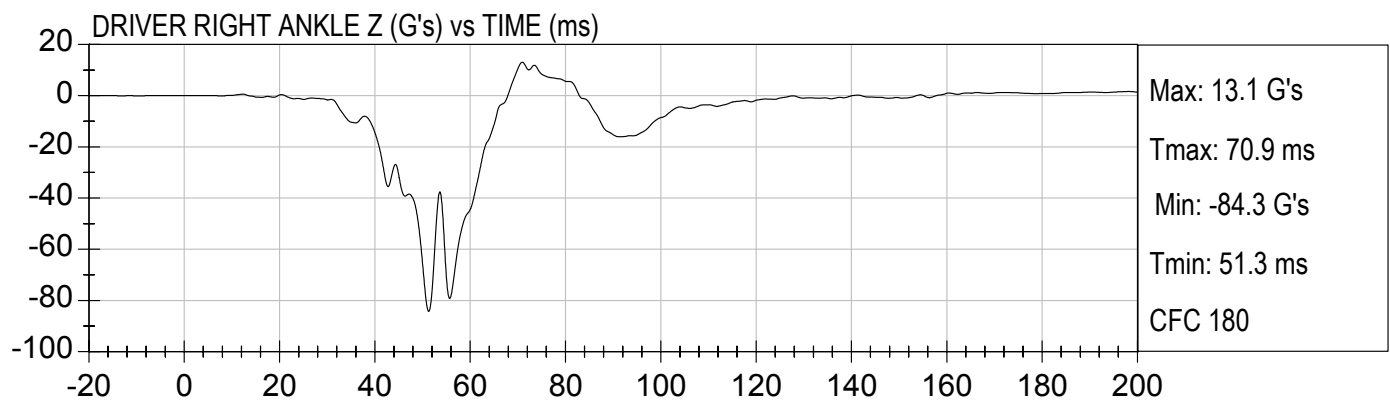
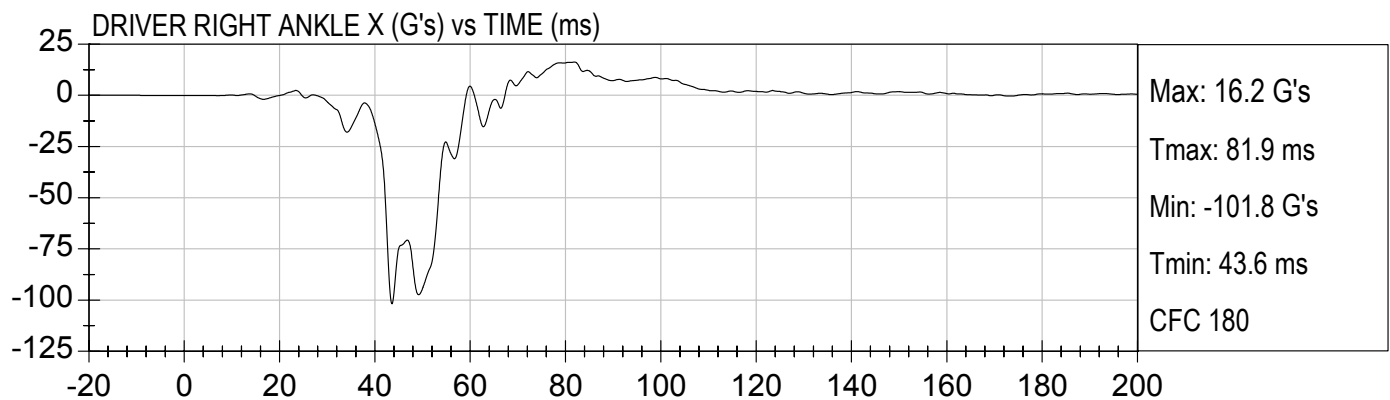
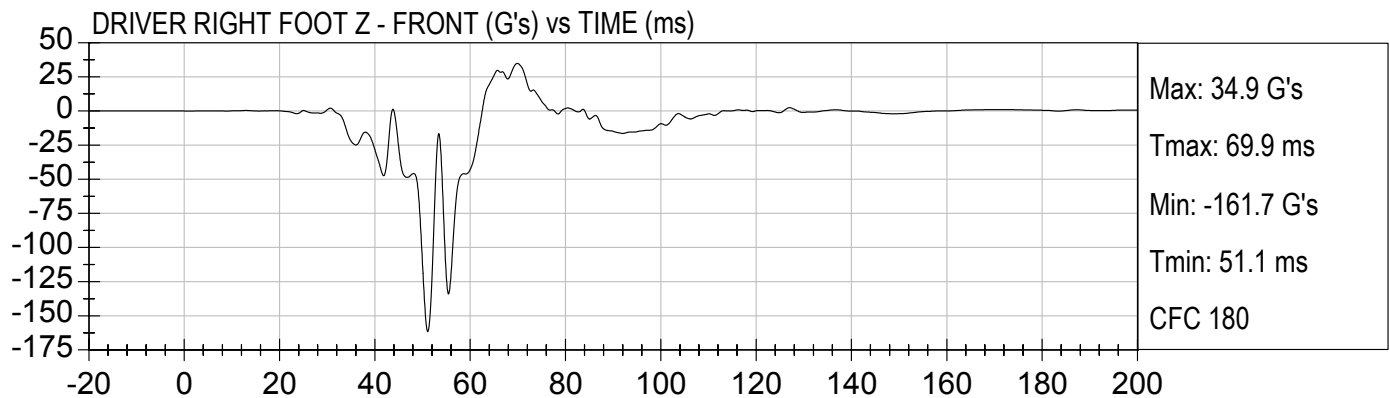
DRIVER RIGHT LOWER TIBIA MY (Nm) vs TIME (ms)

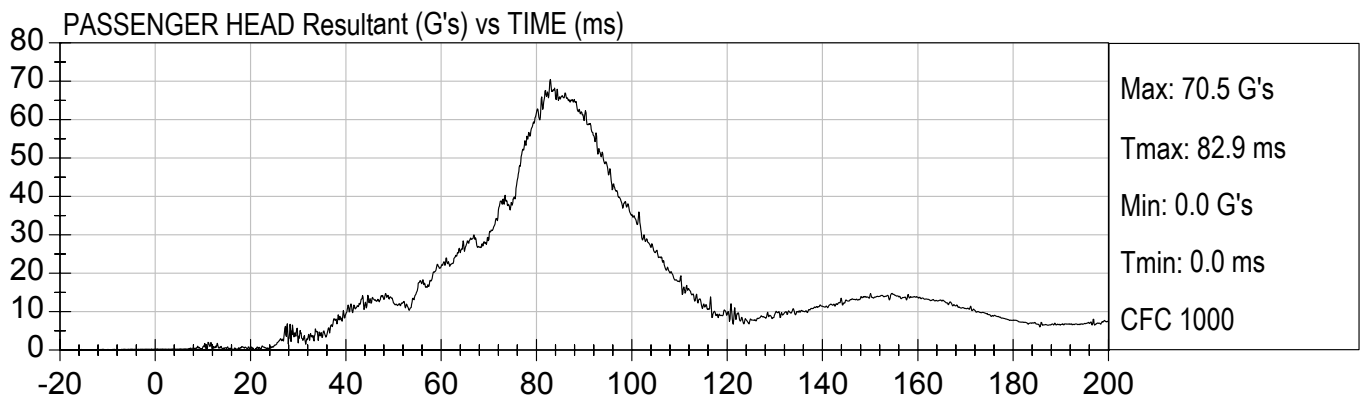
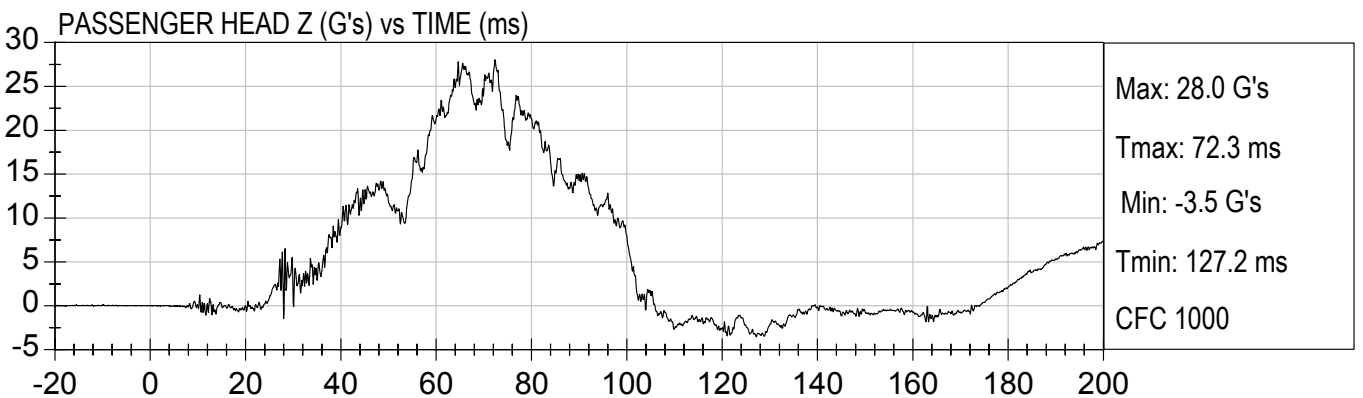
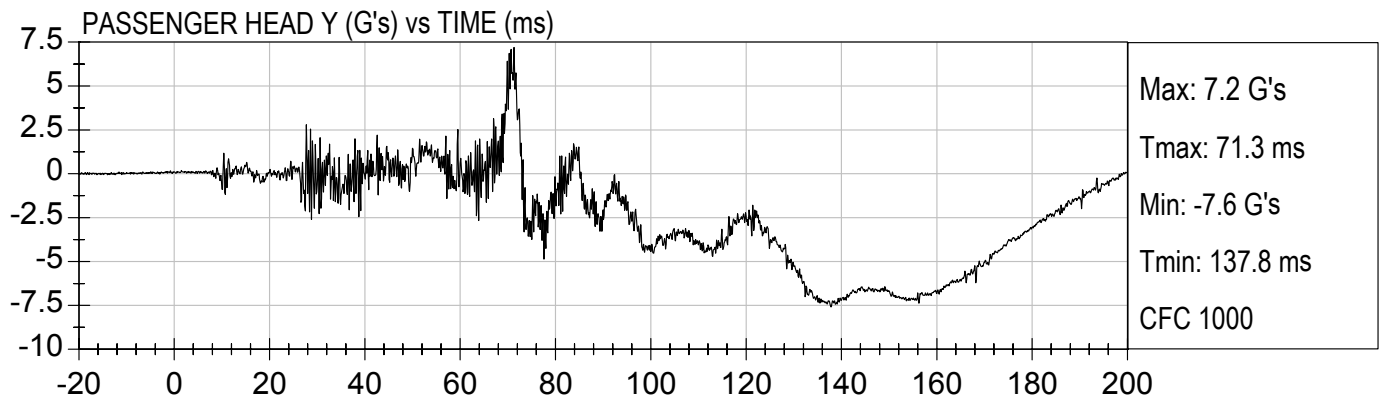
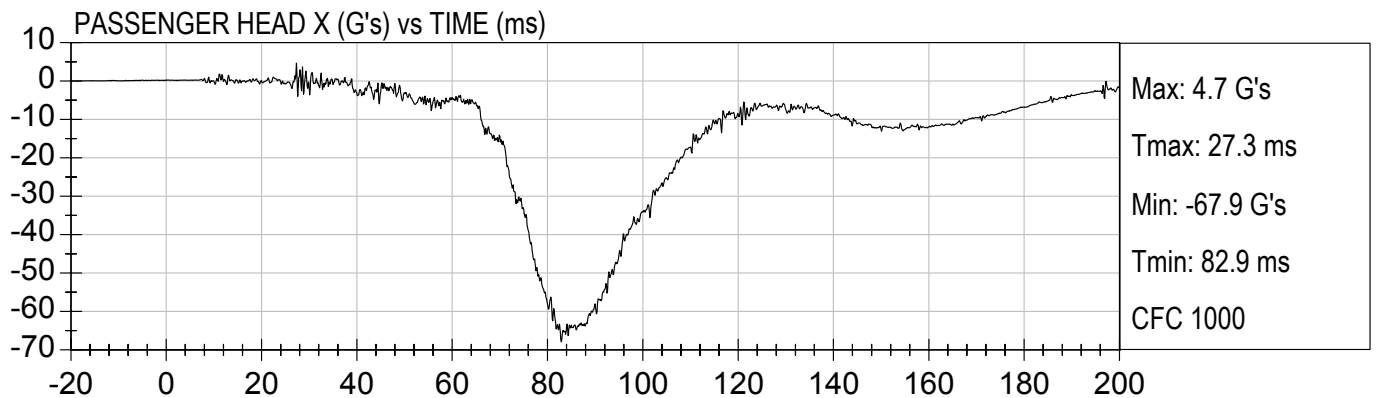


DRIVER RIGHT LOWER TIBIA FZ (N) vs TIME (ms)



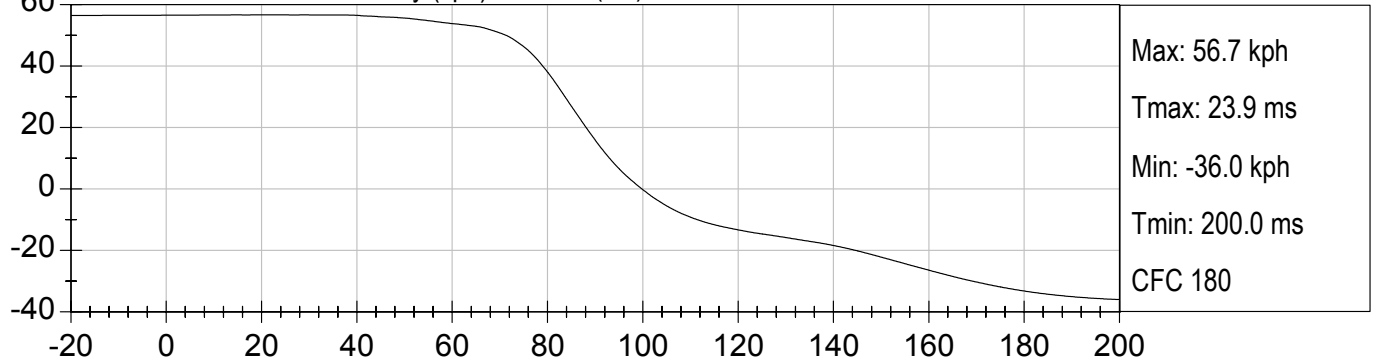




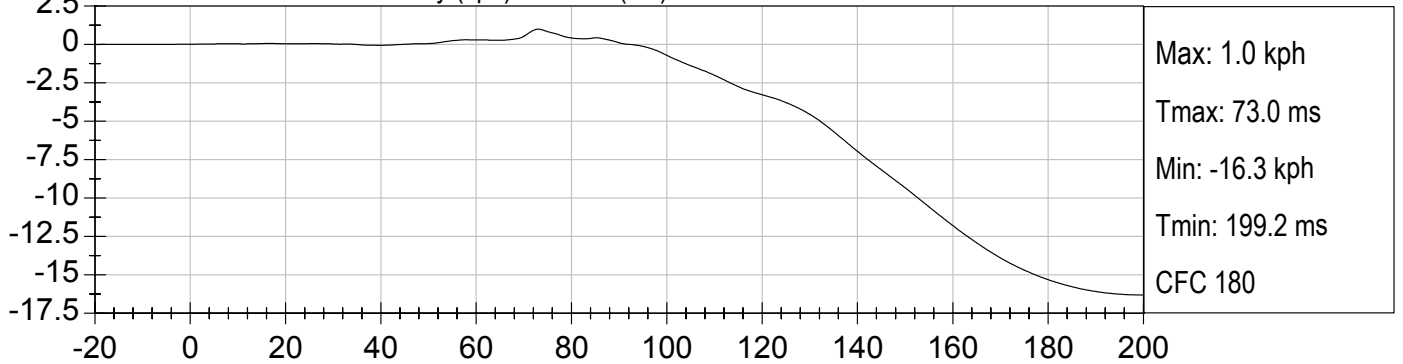




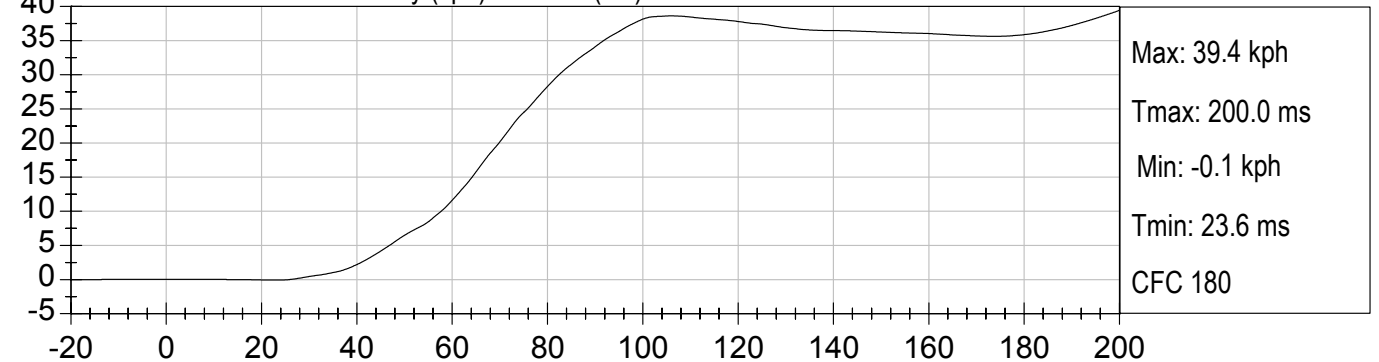
PASSENGER HEAD X Velocity (kph) vs TIME (ms)

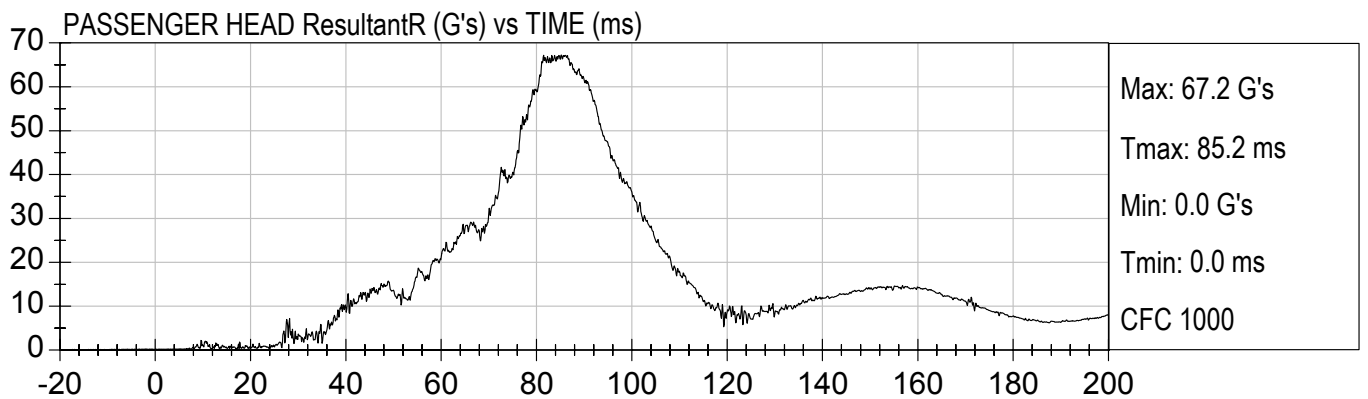
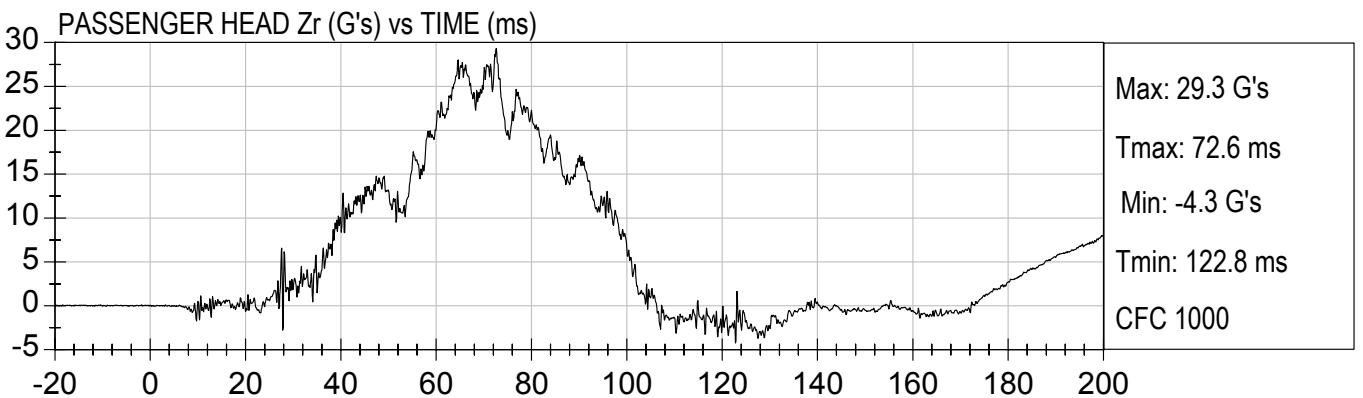
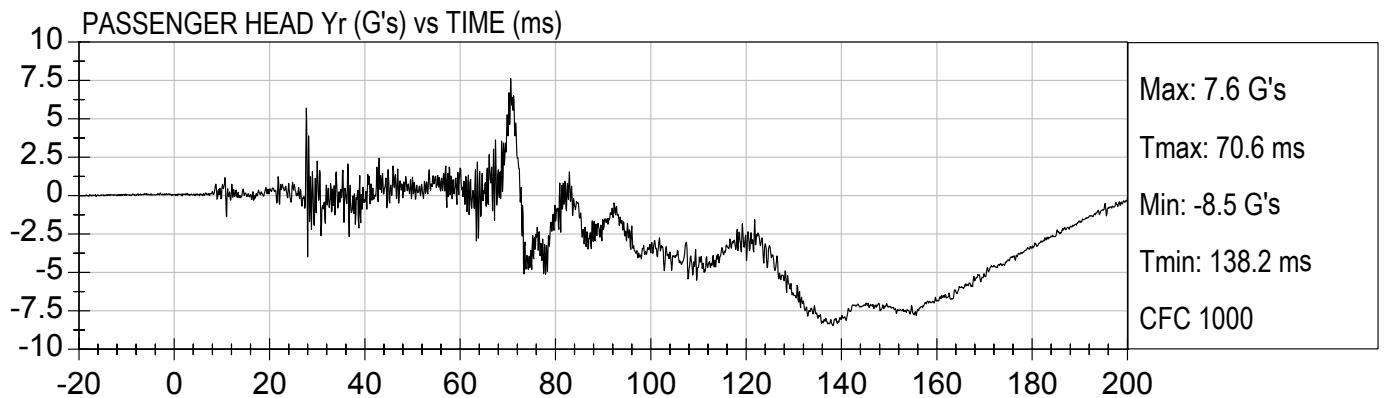
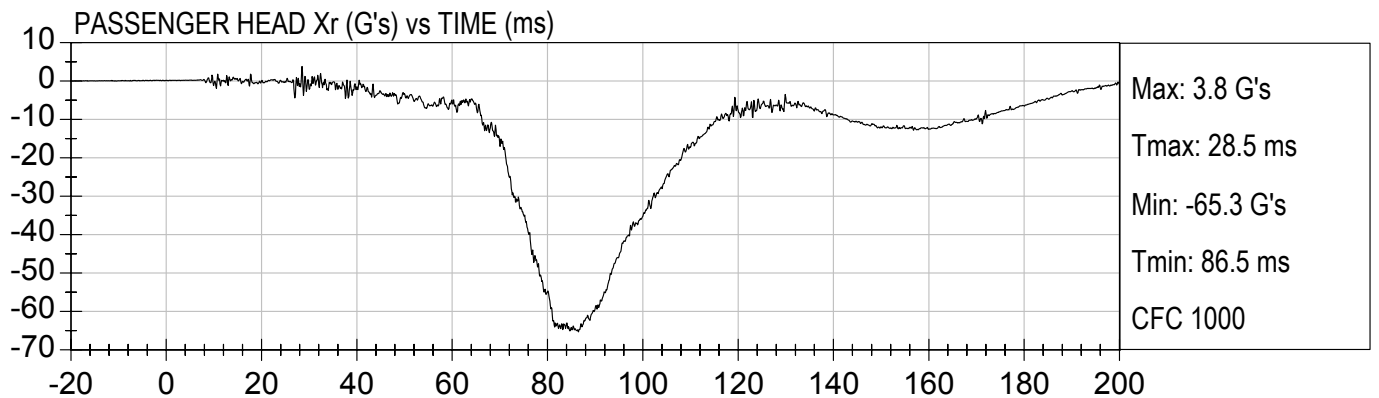


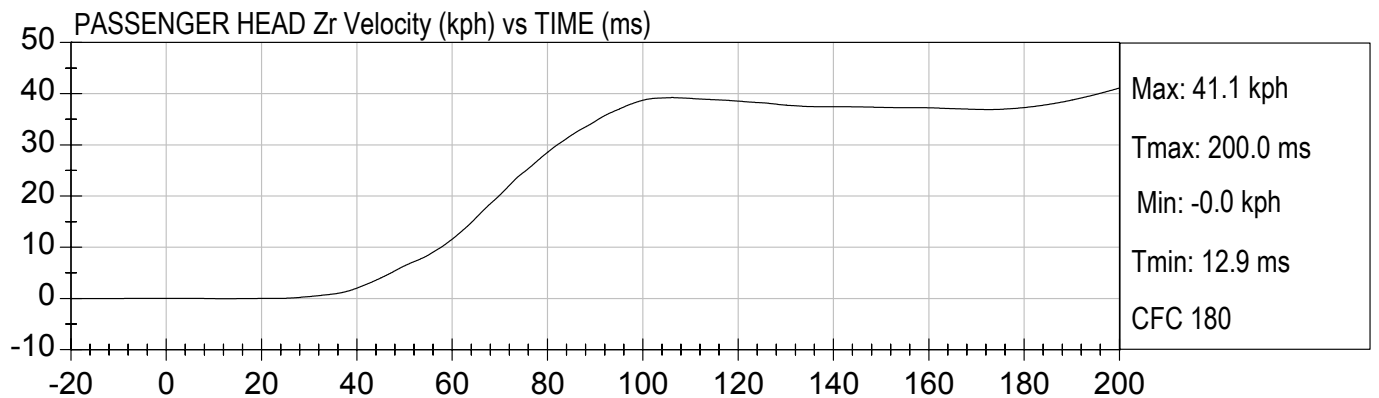
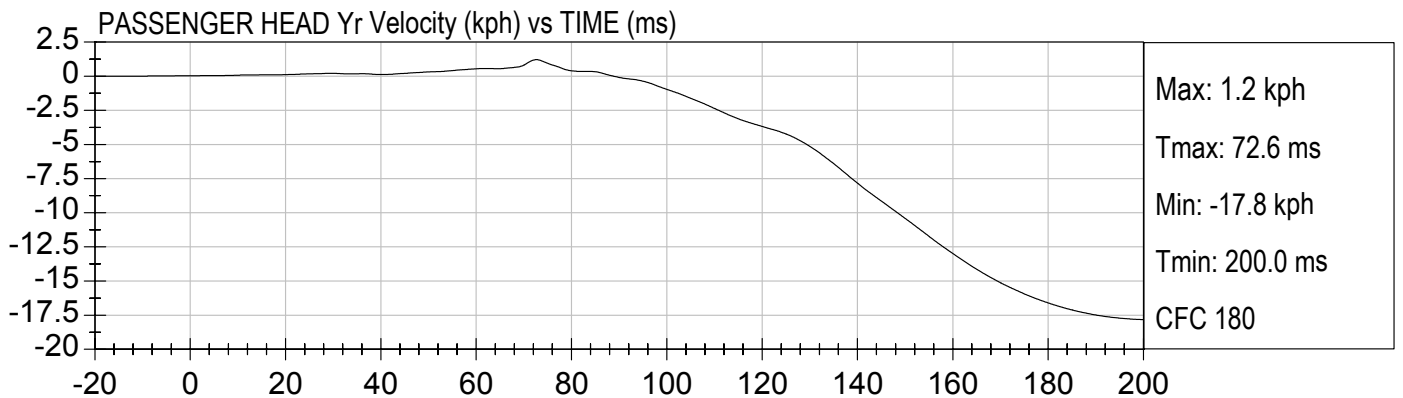
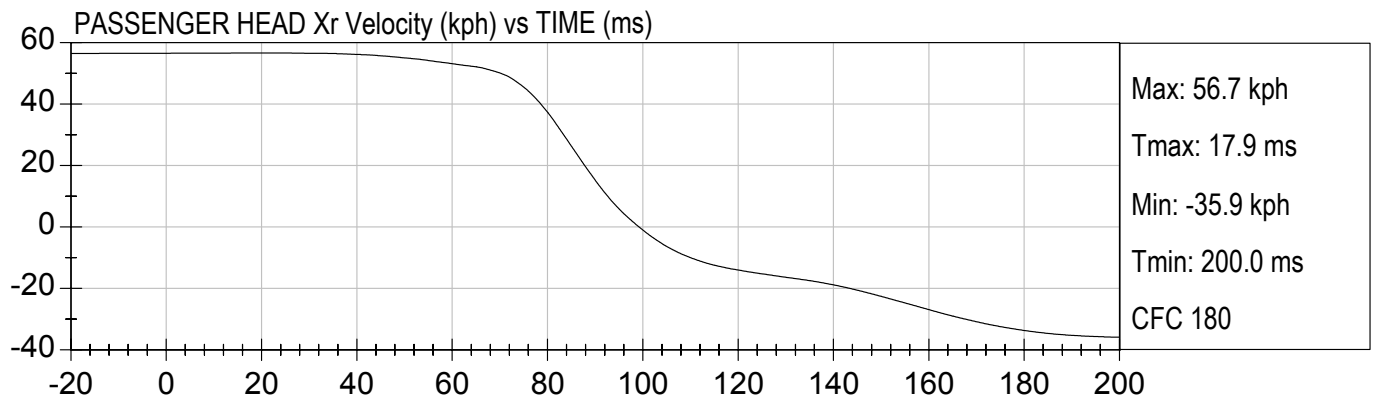
PASSENGER HEAD Y Velocity (kph) vs TIME (ms)

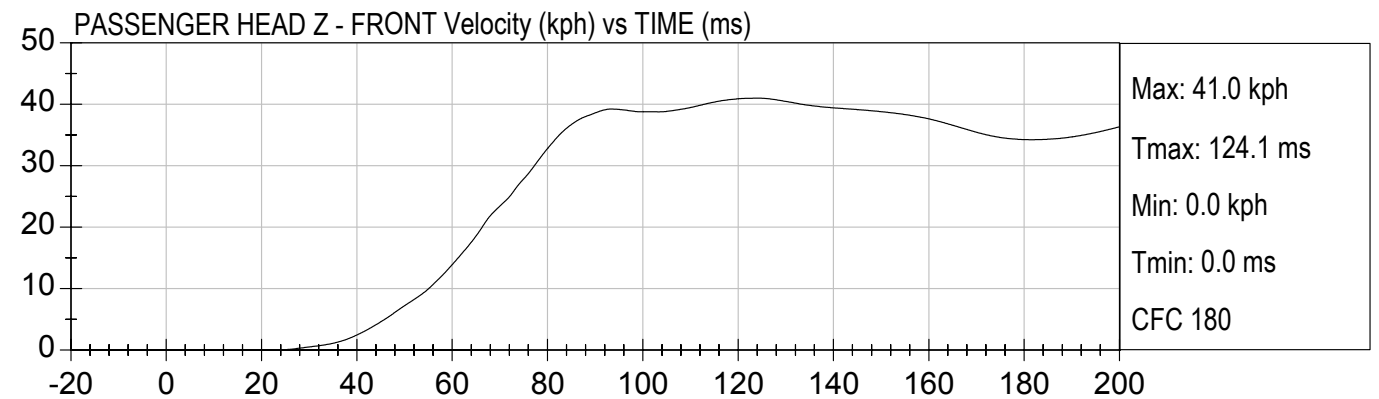
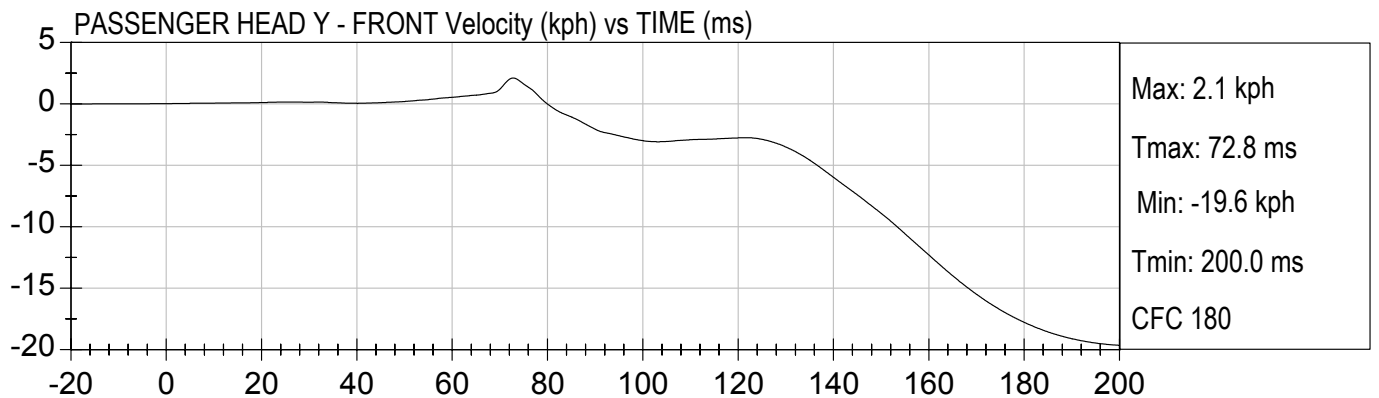
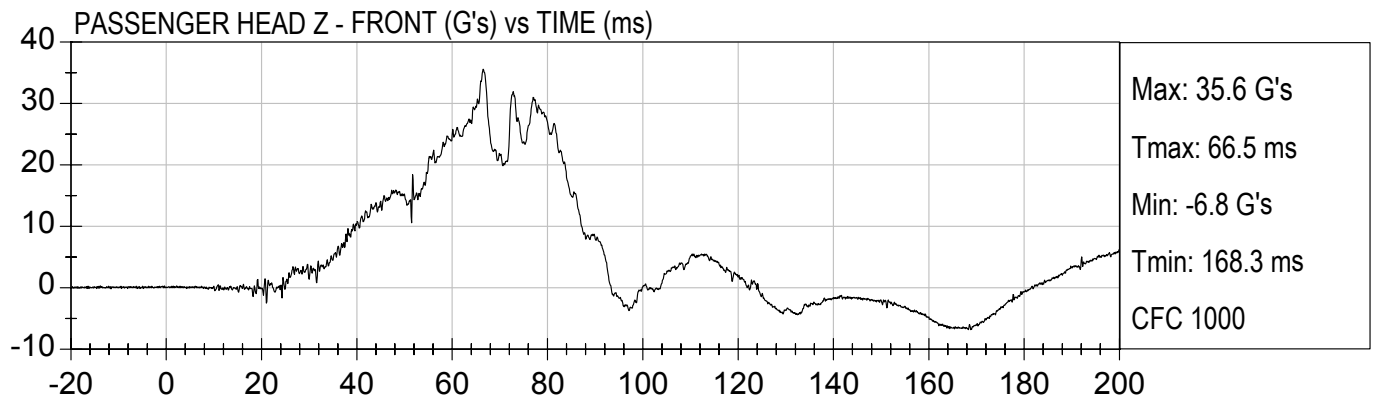
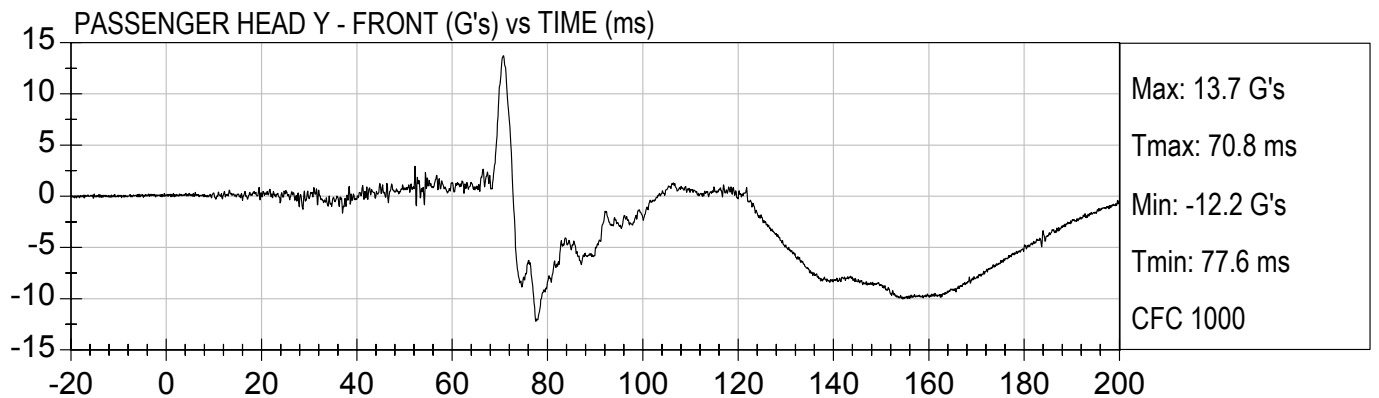


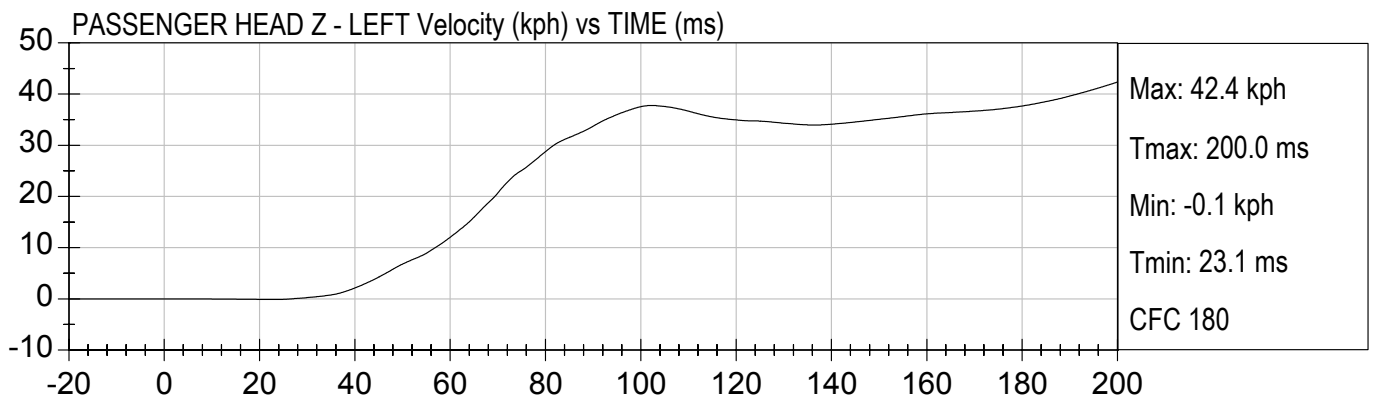
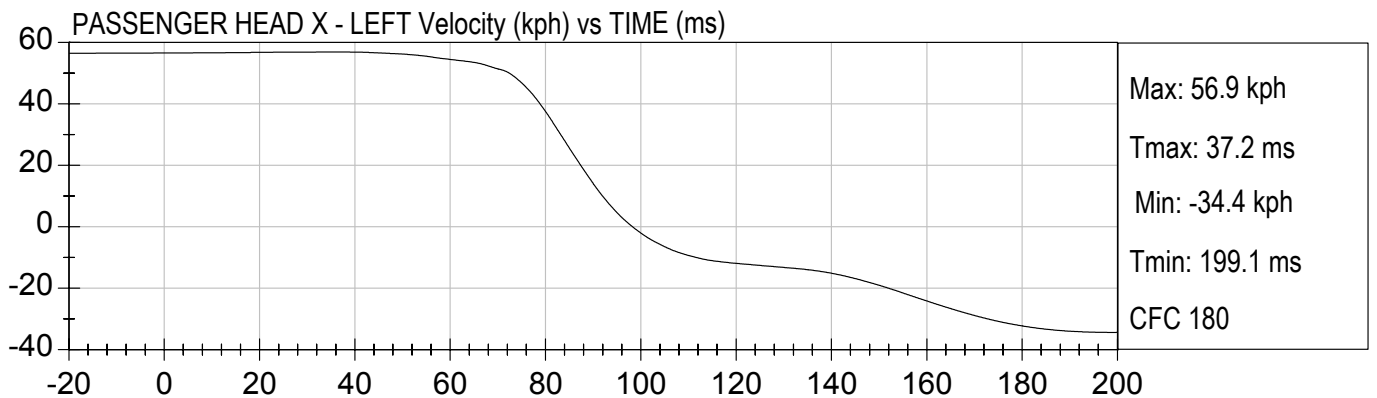
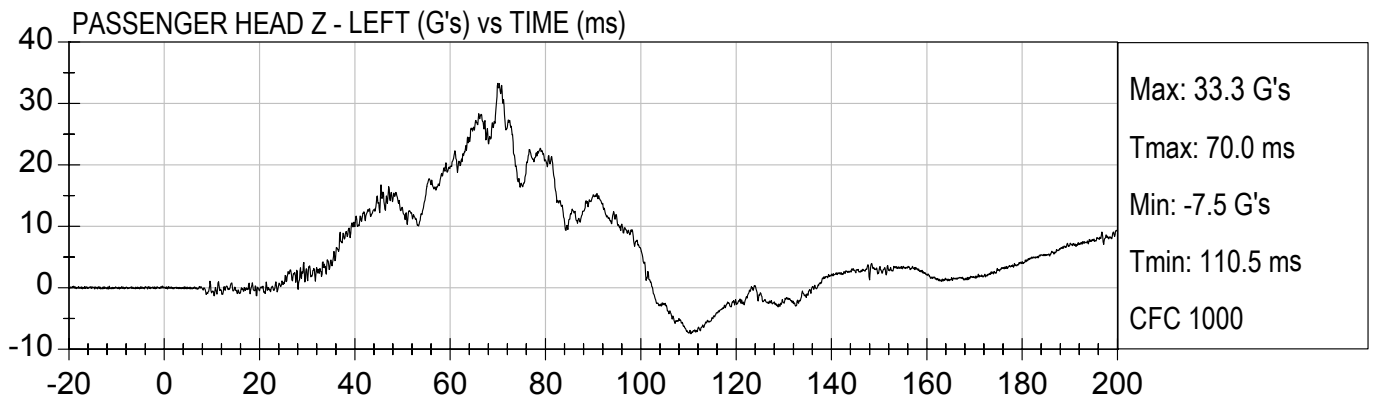
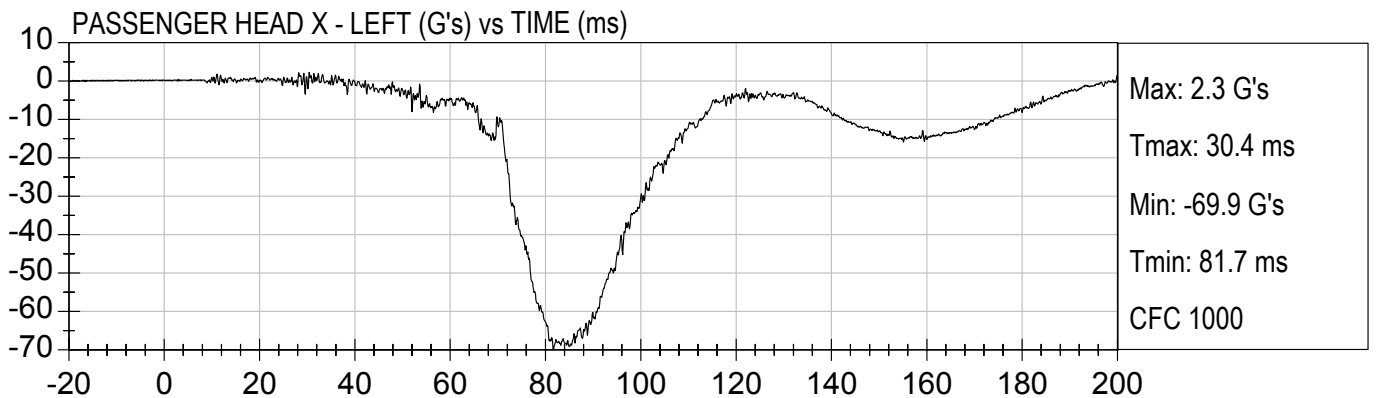
PASSENGER HEAD Z Velocity (kph) vs TIME (ms)

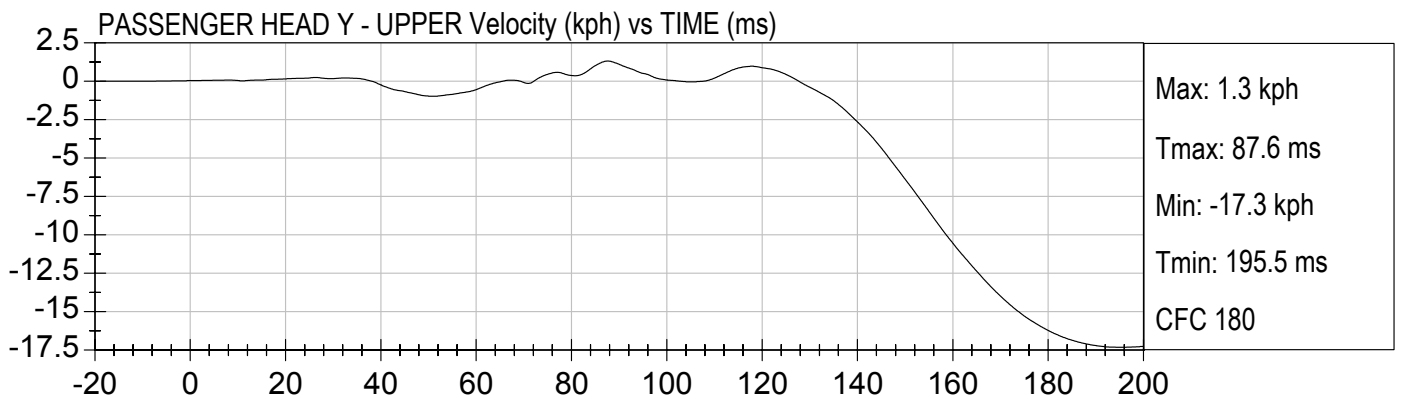
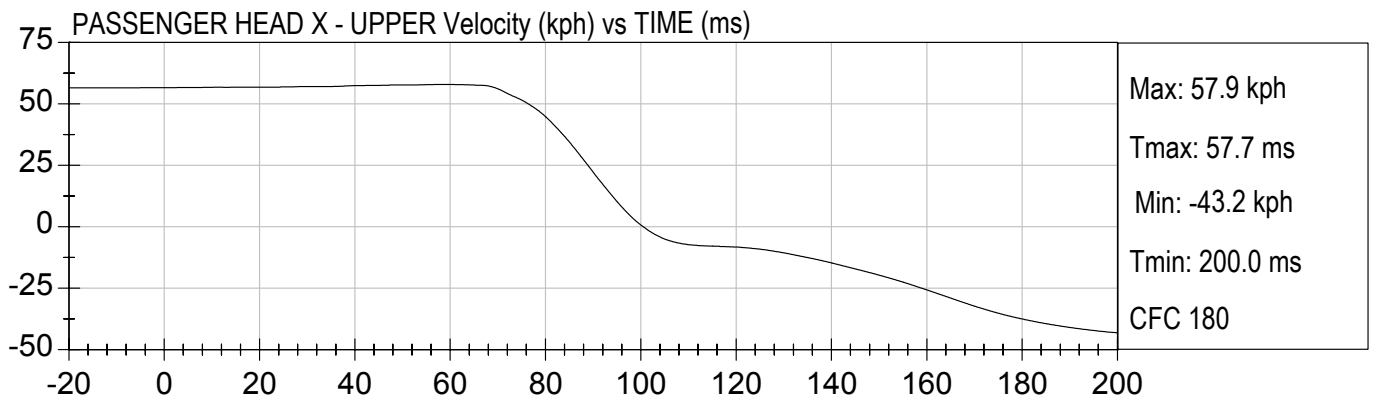
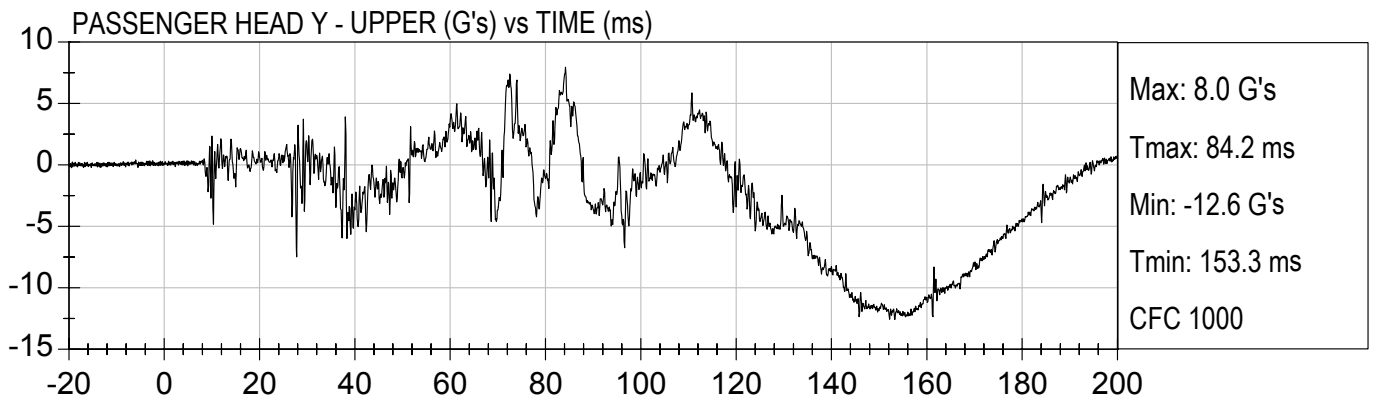
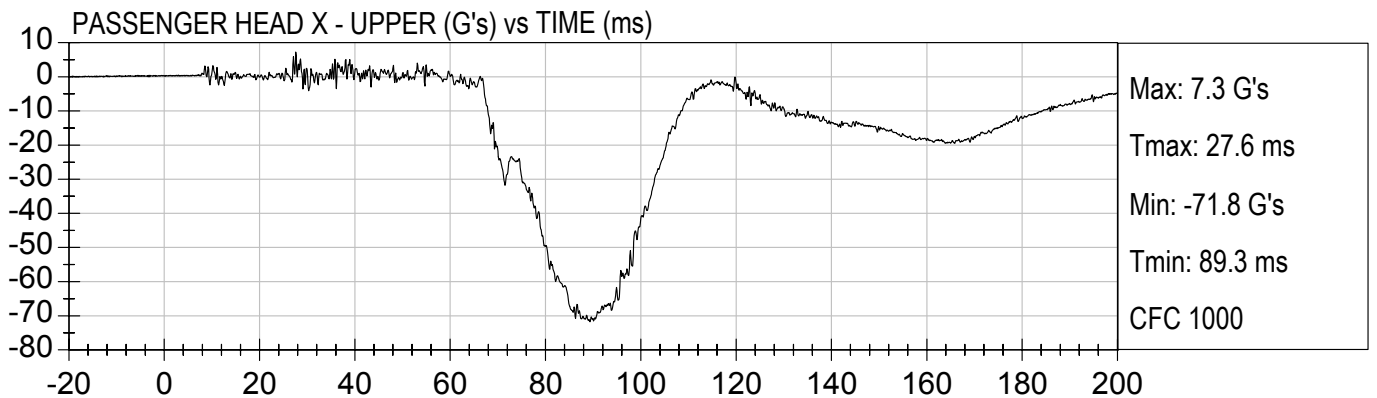








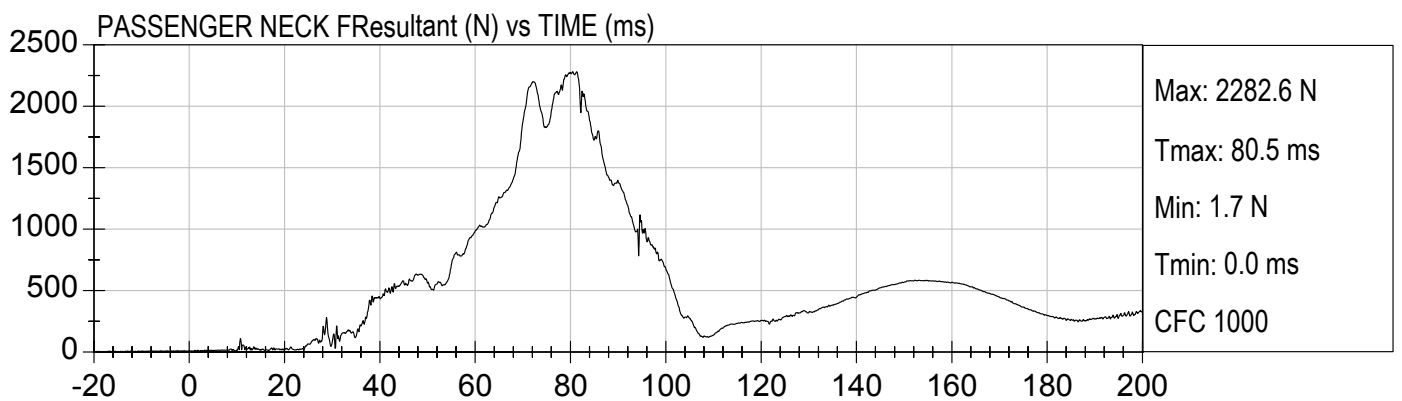
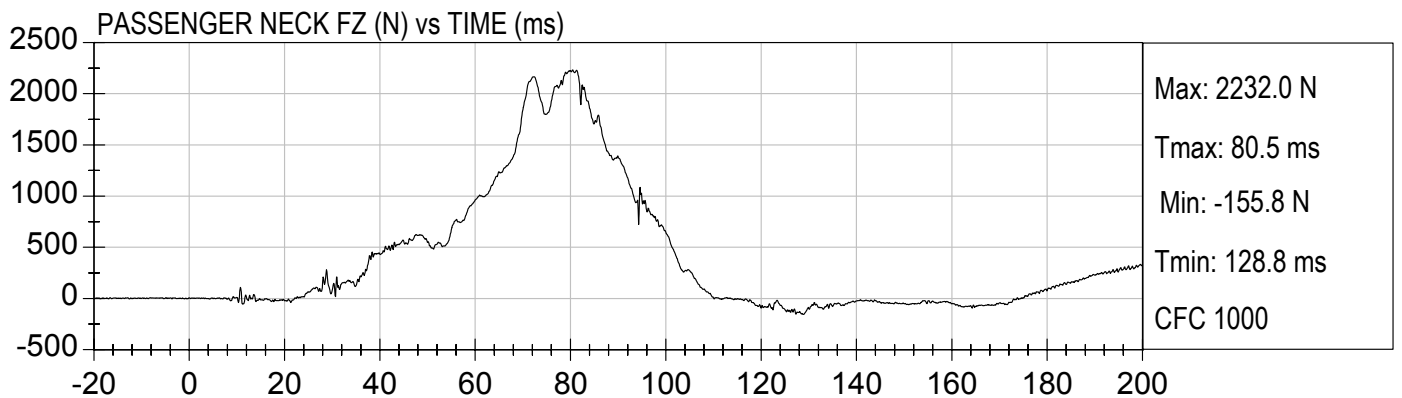
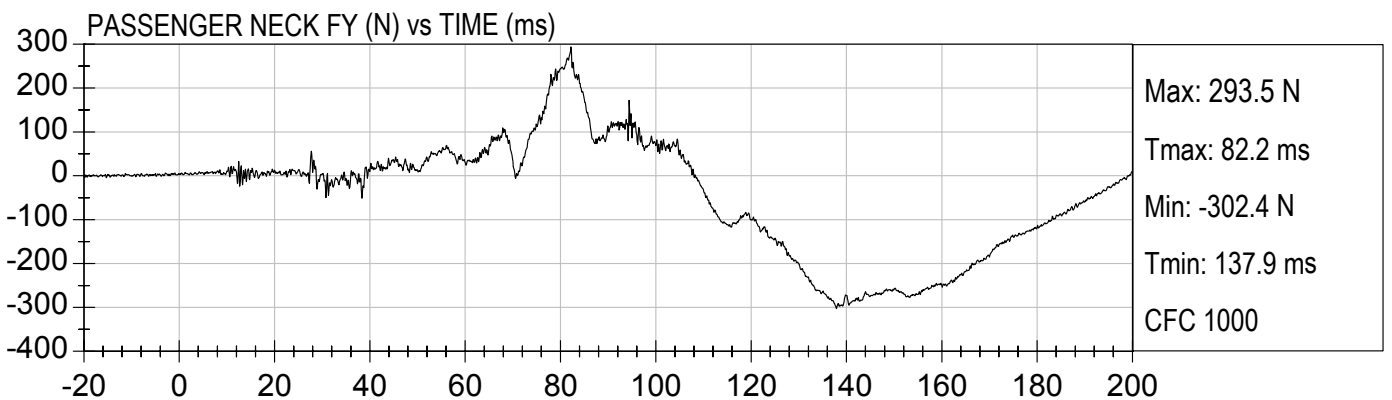
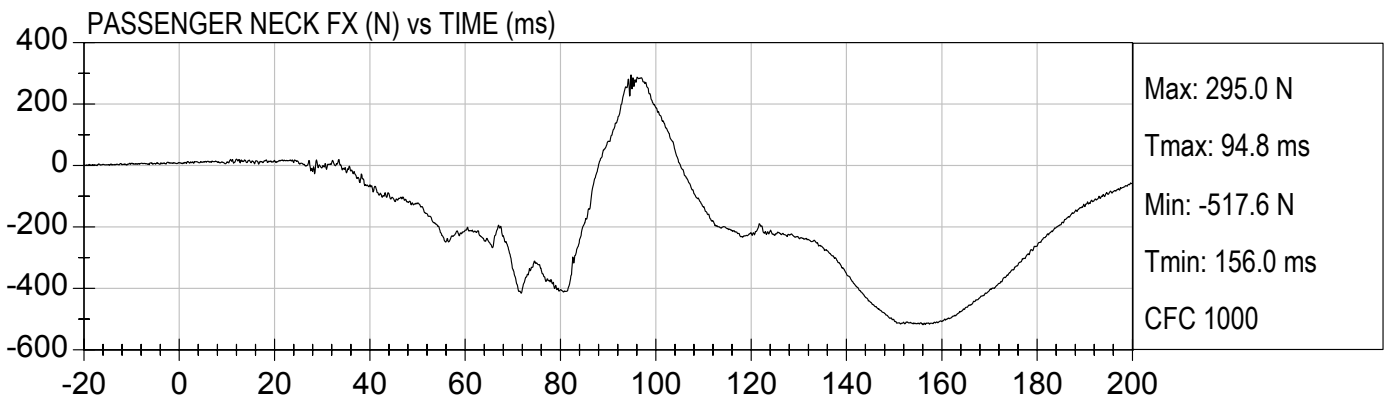






NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

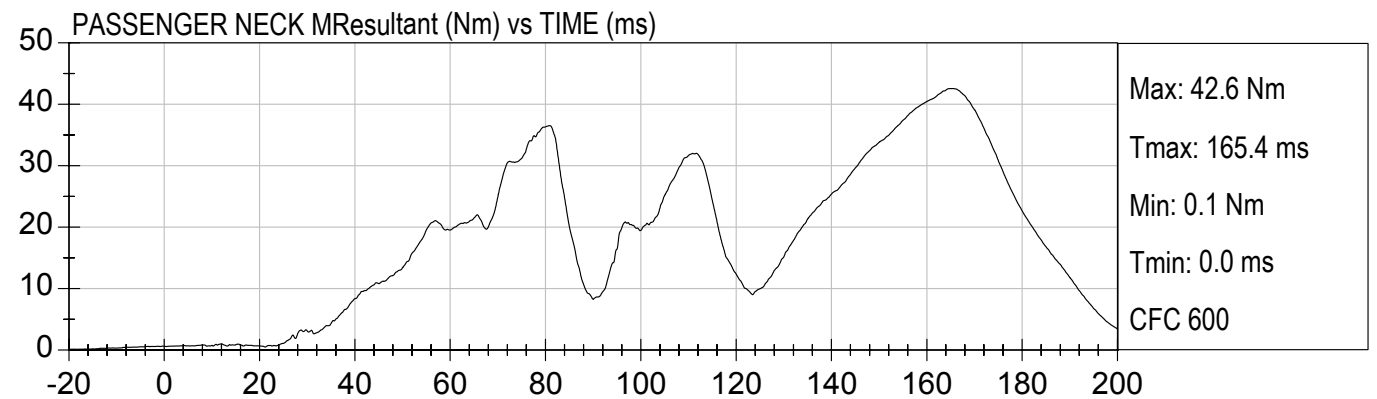
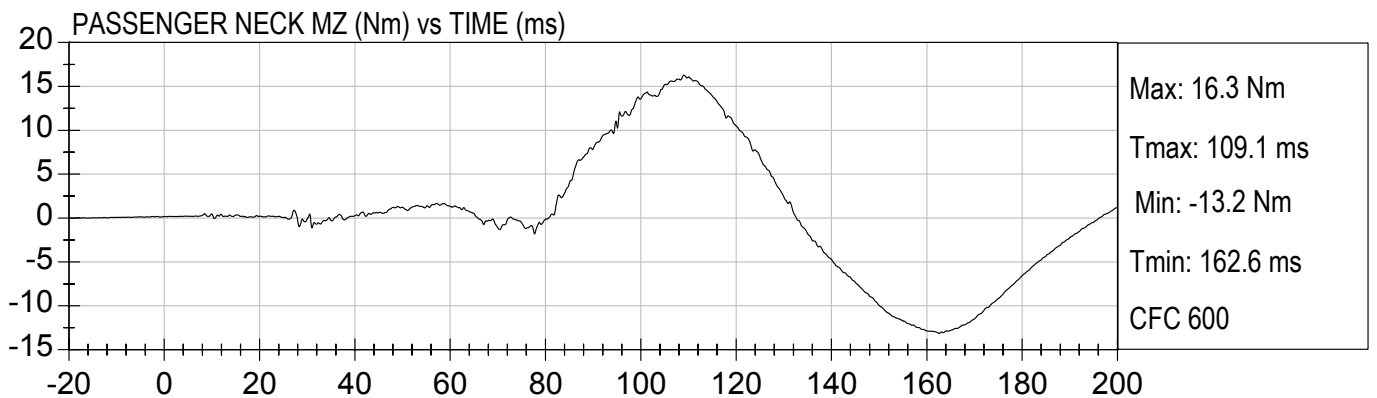
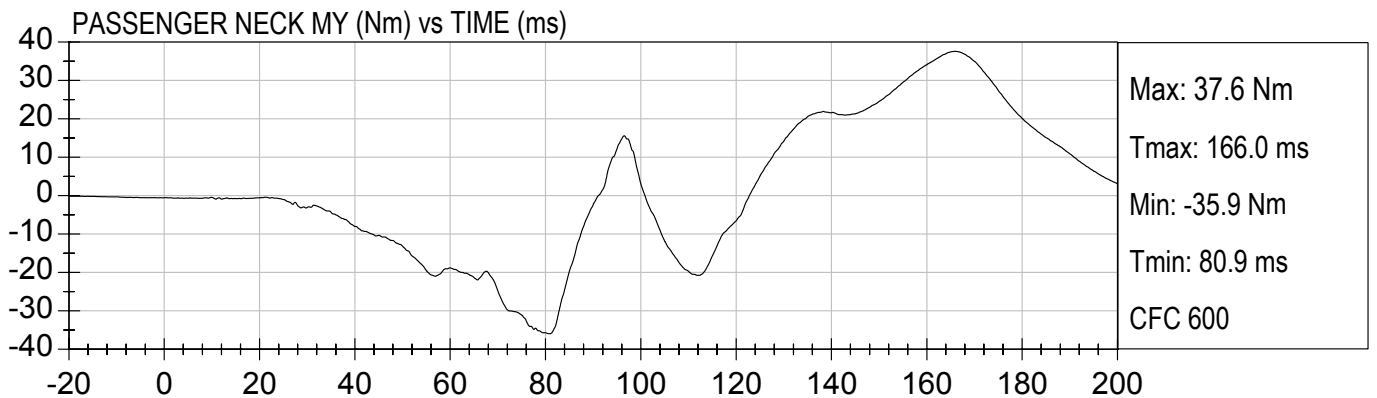
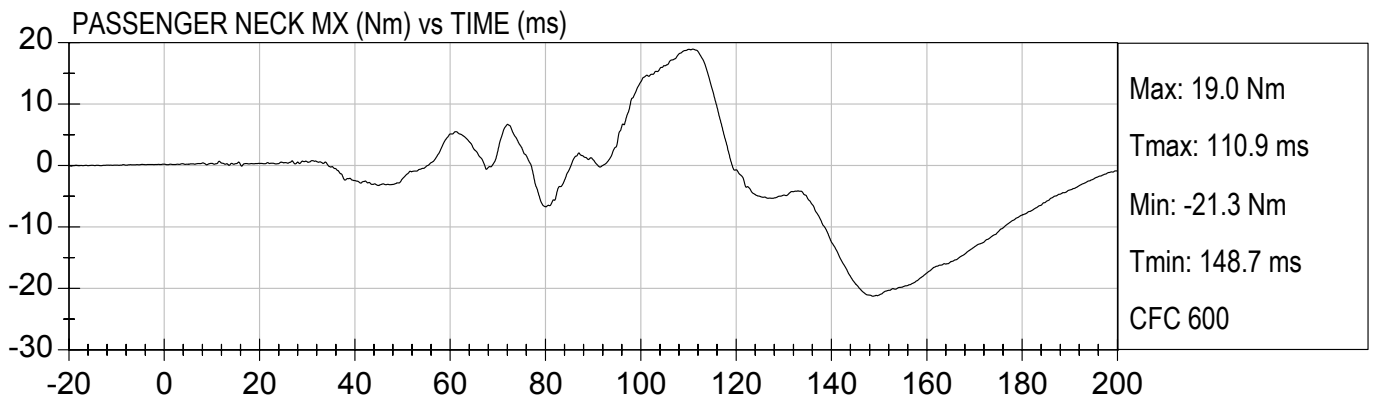
Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)





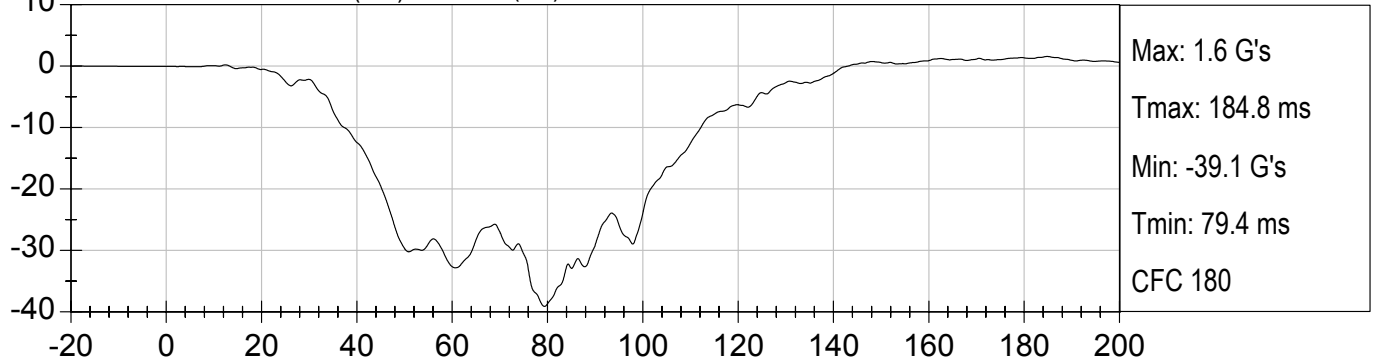
NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)

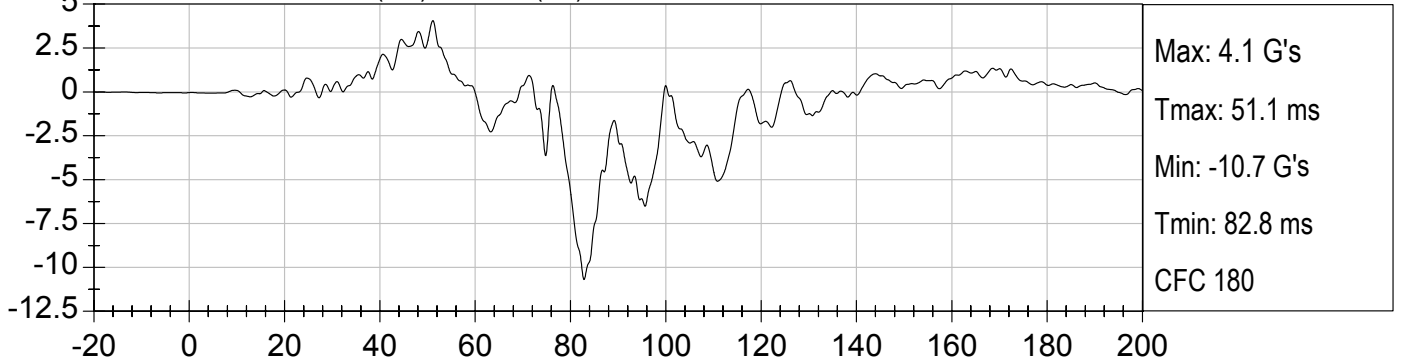




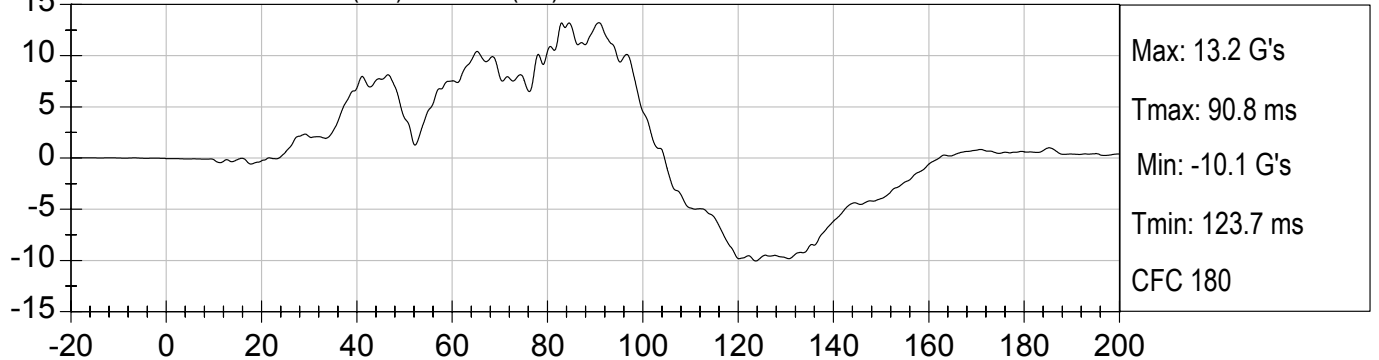
PASSENGER CHEST X (G's) vs TIME (ms)



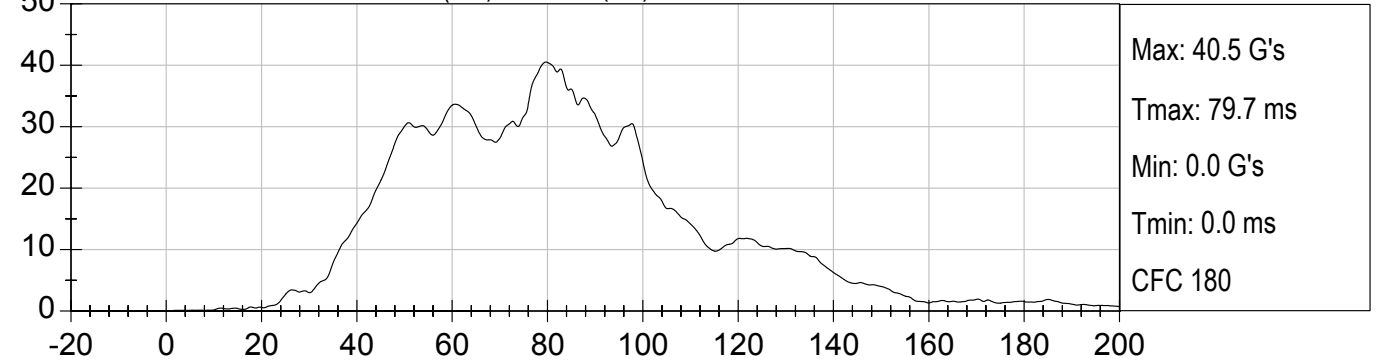
PASSENGER CHEST Y (G's) vs TIME (ms)

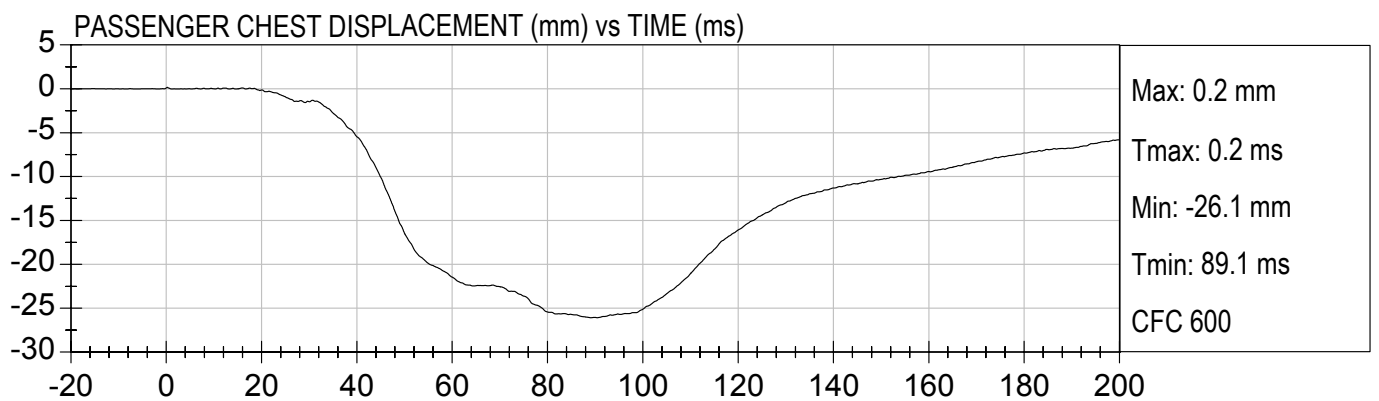
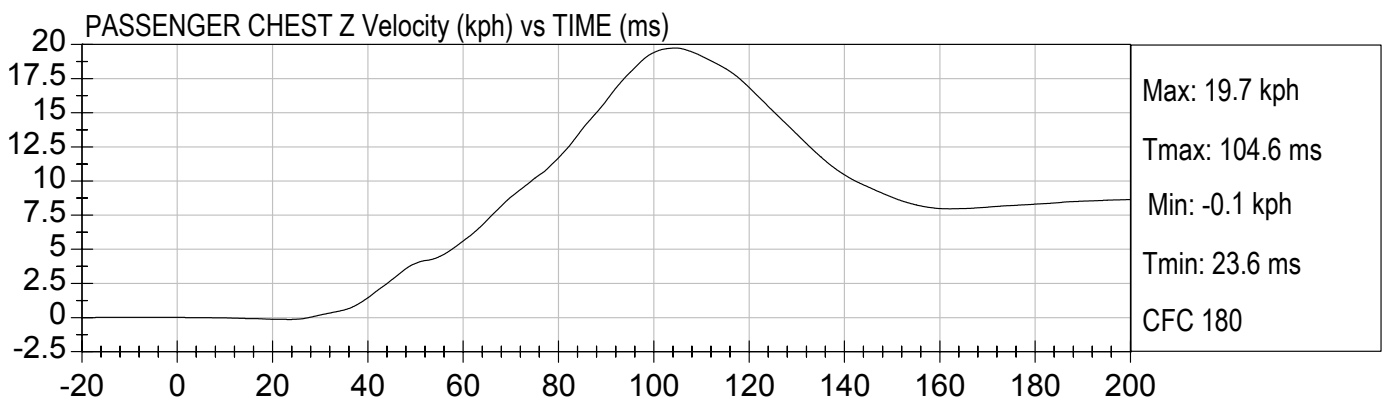
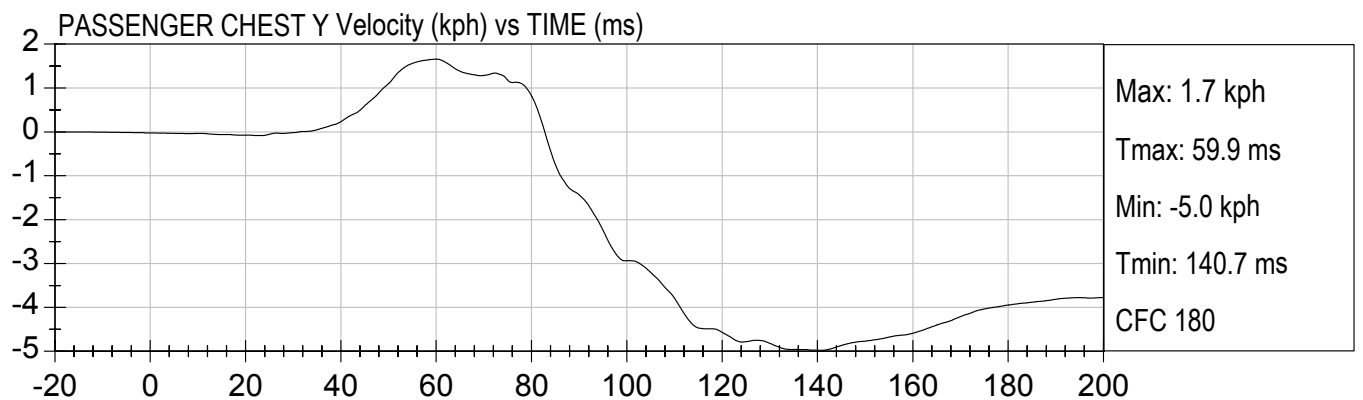
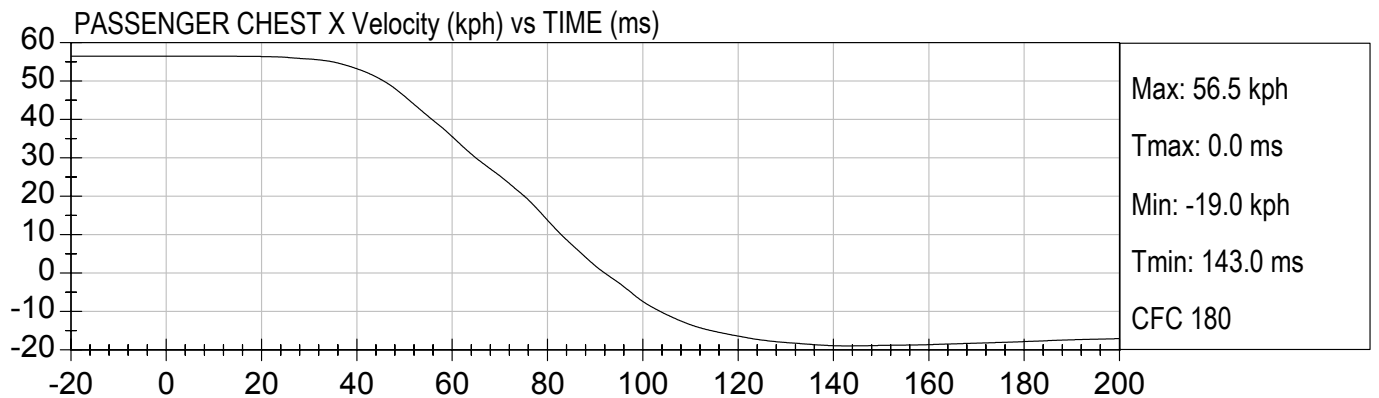


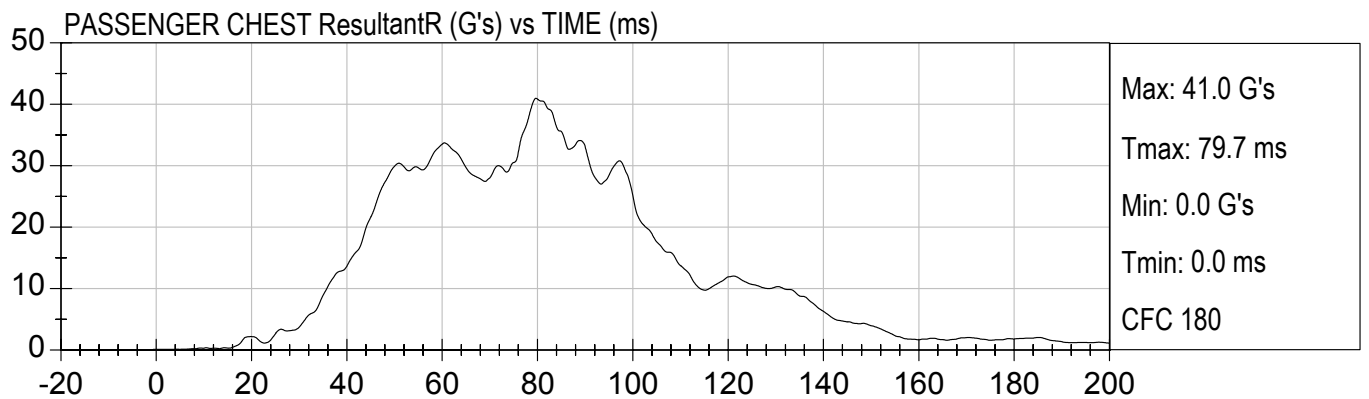
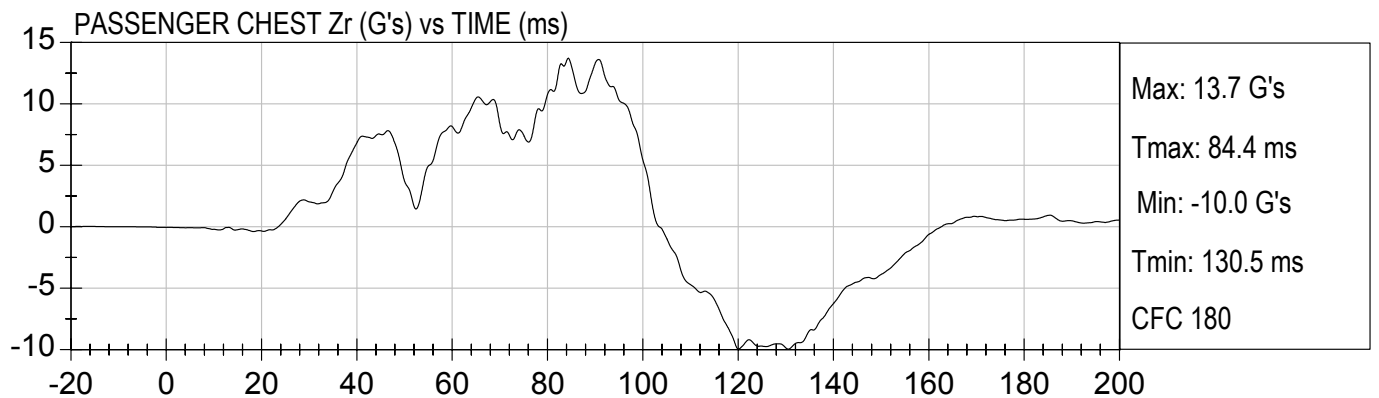
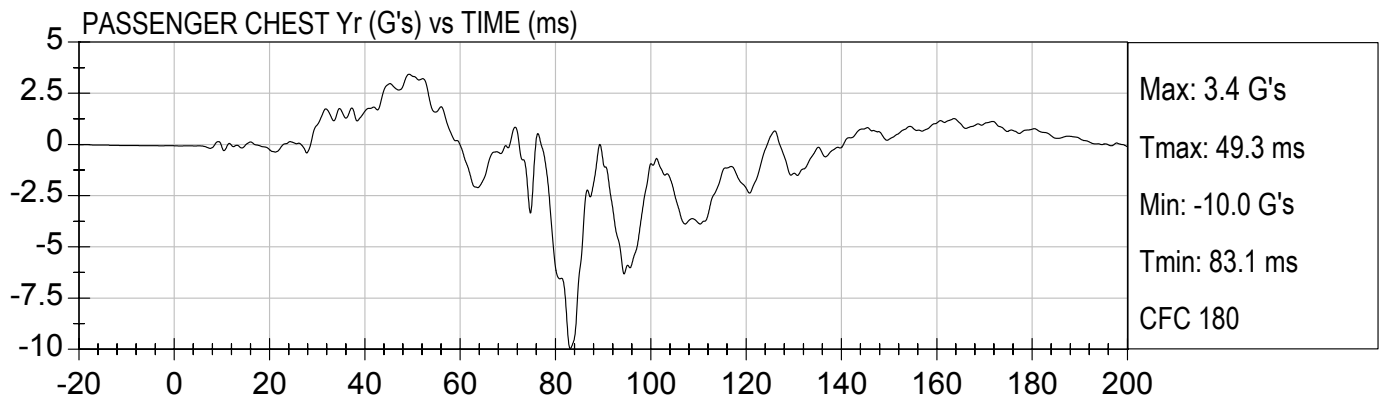
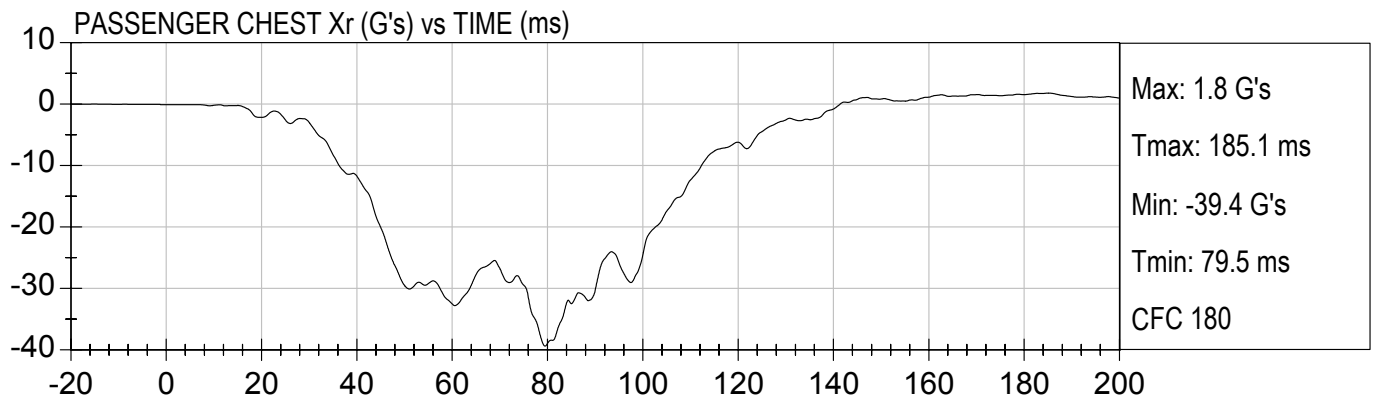
PASSENGER CHEST Z (G's) vs TIME (ms)

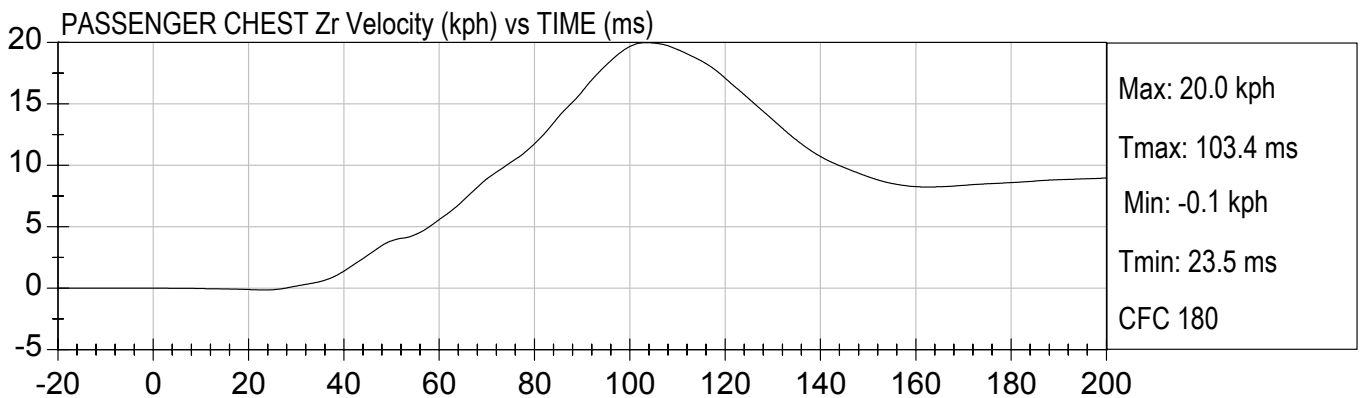
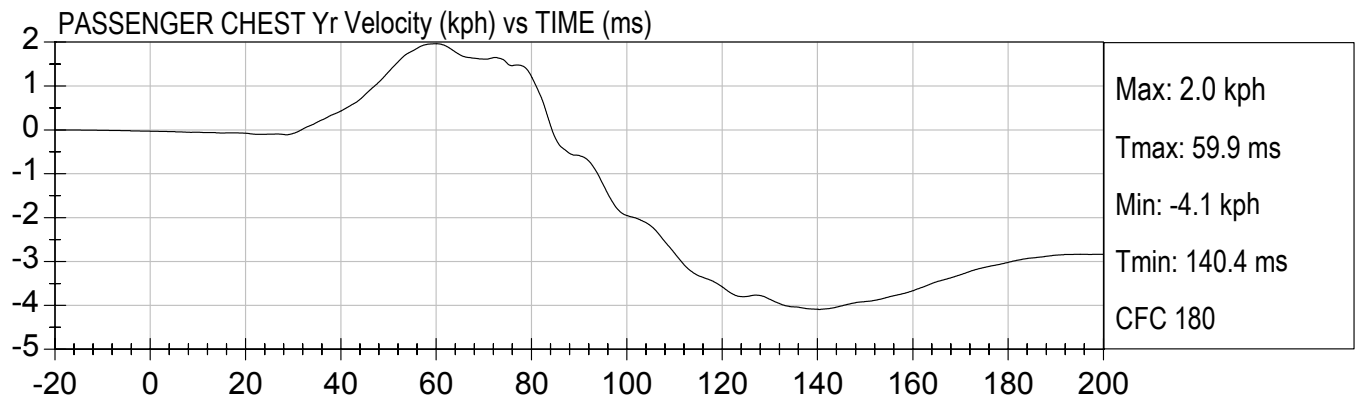
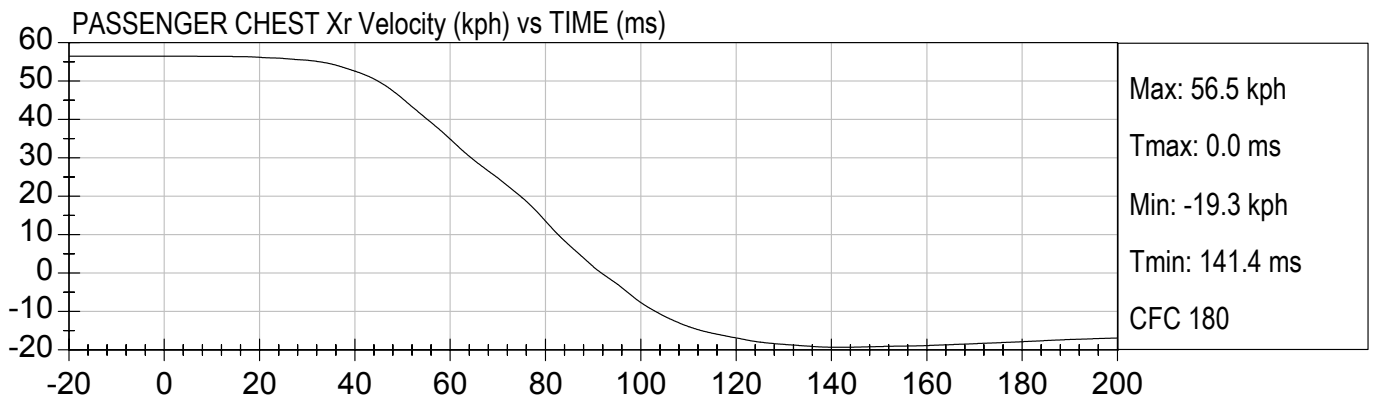


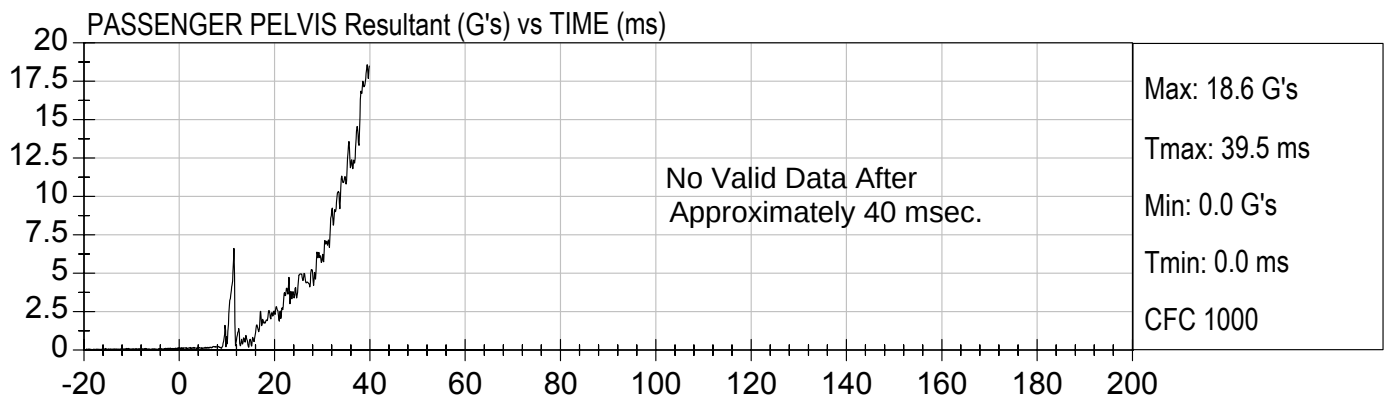
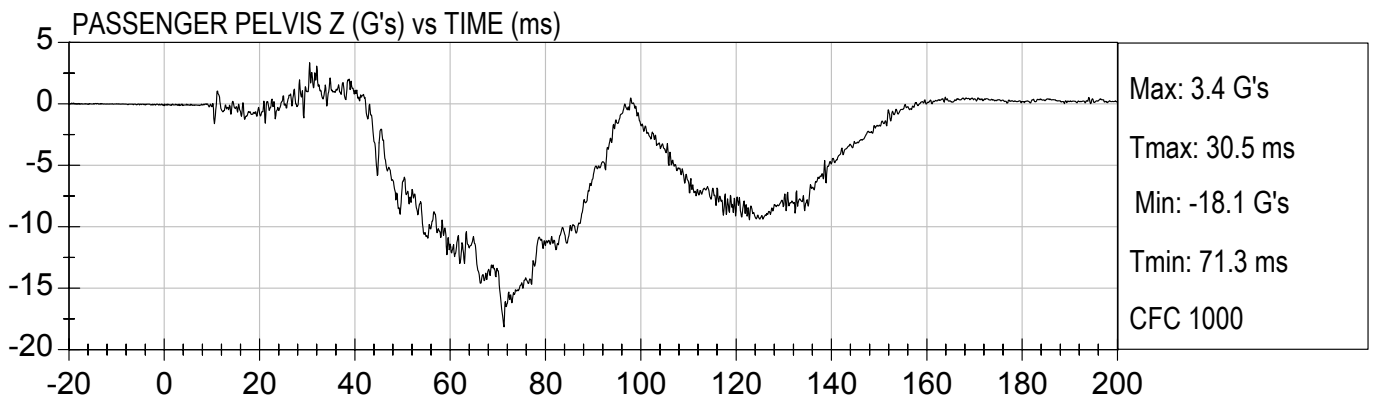
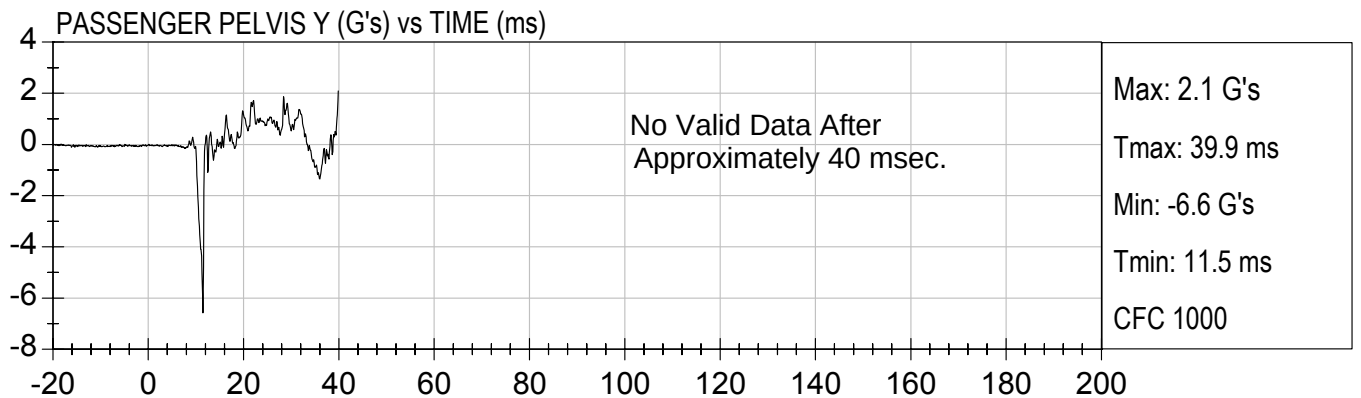
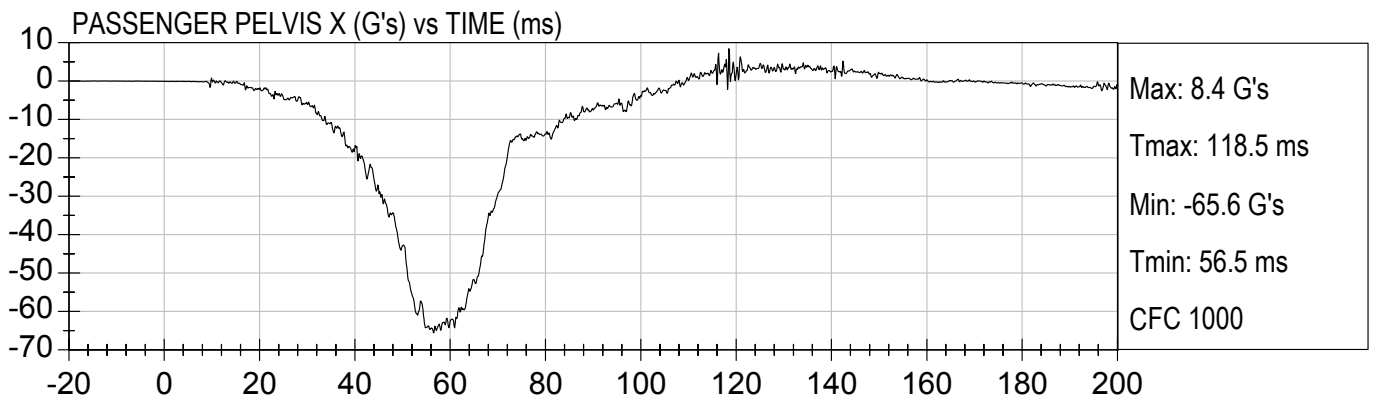
PASSENGER CHEST Resultant (G's) vs TIME (ms)

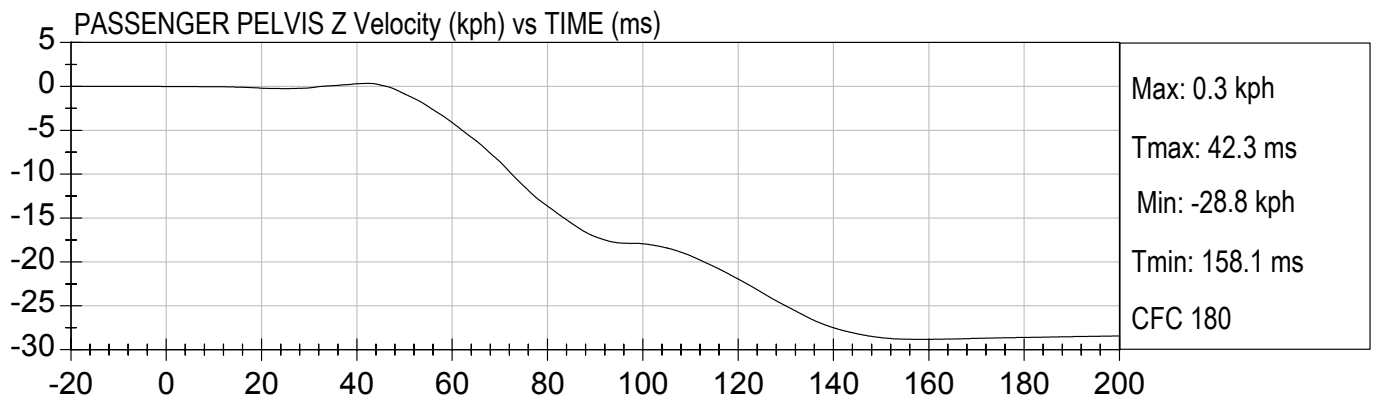
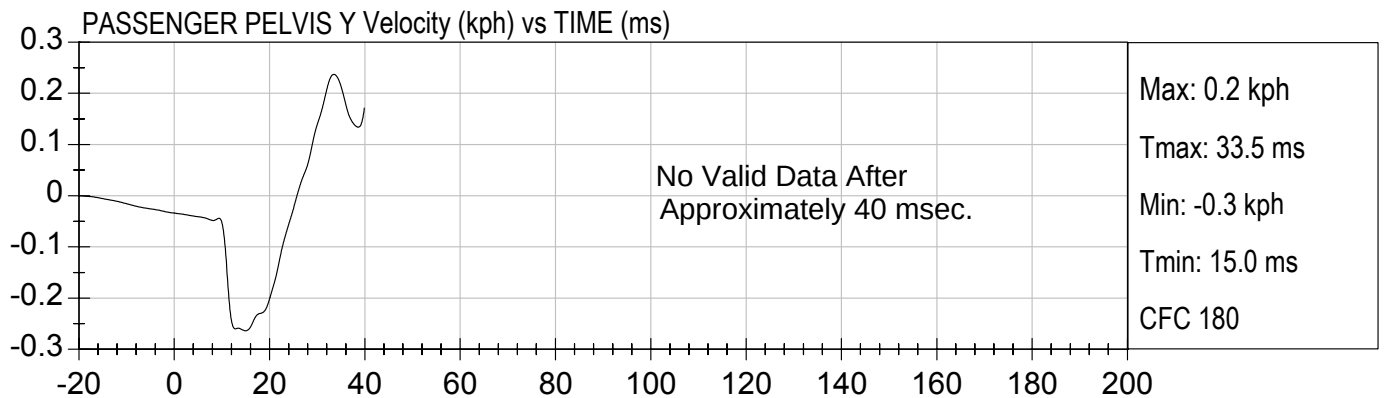
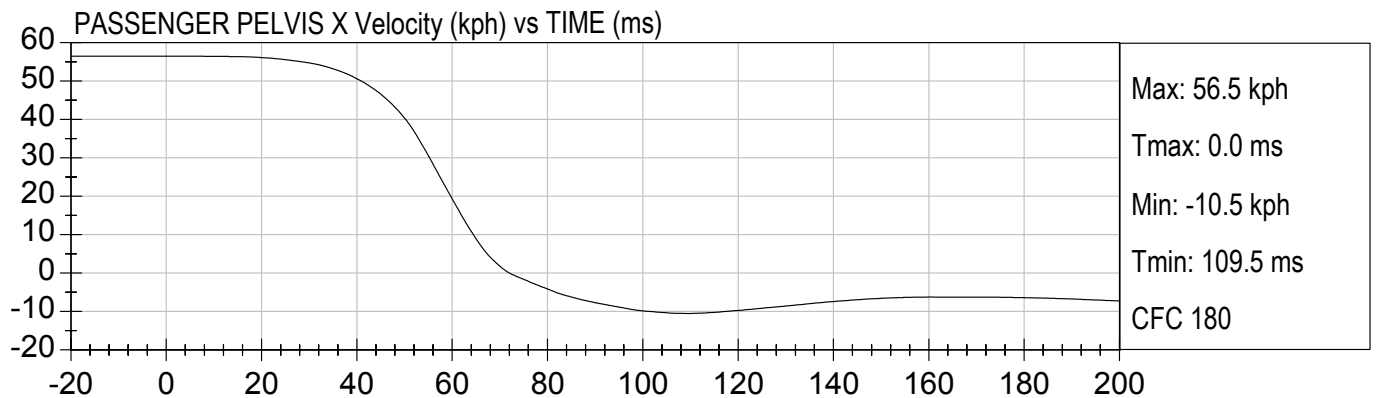


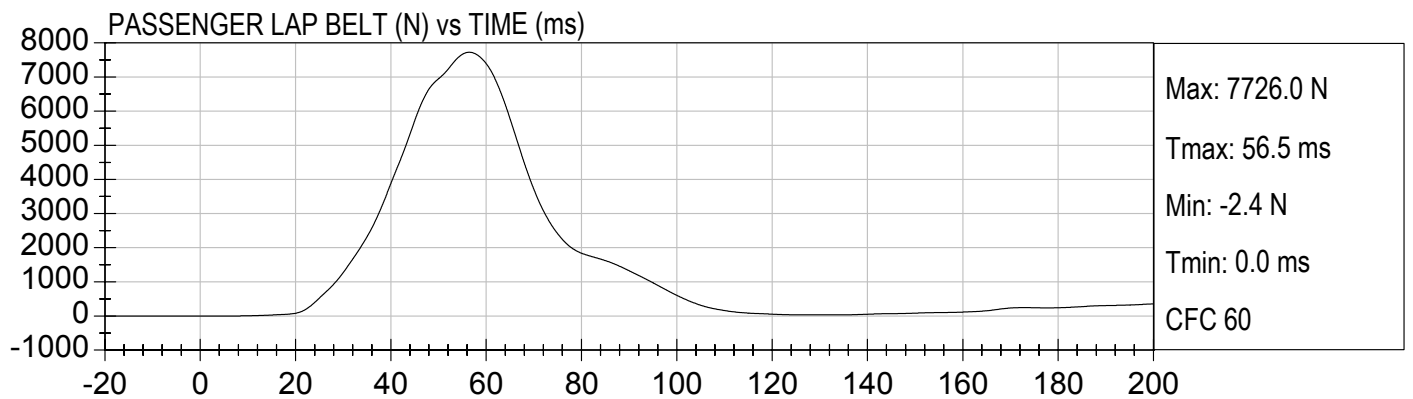
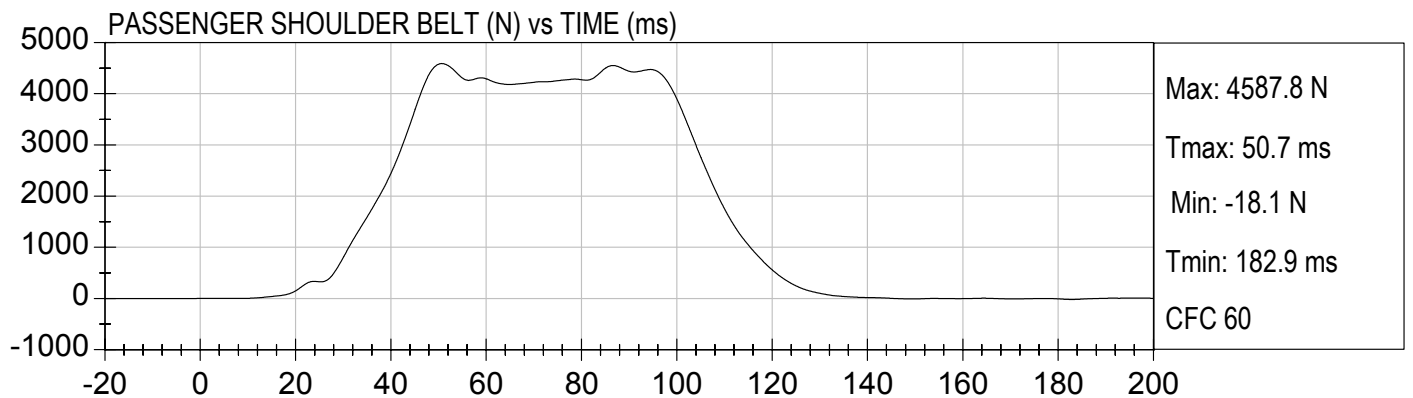
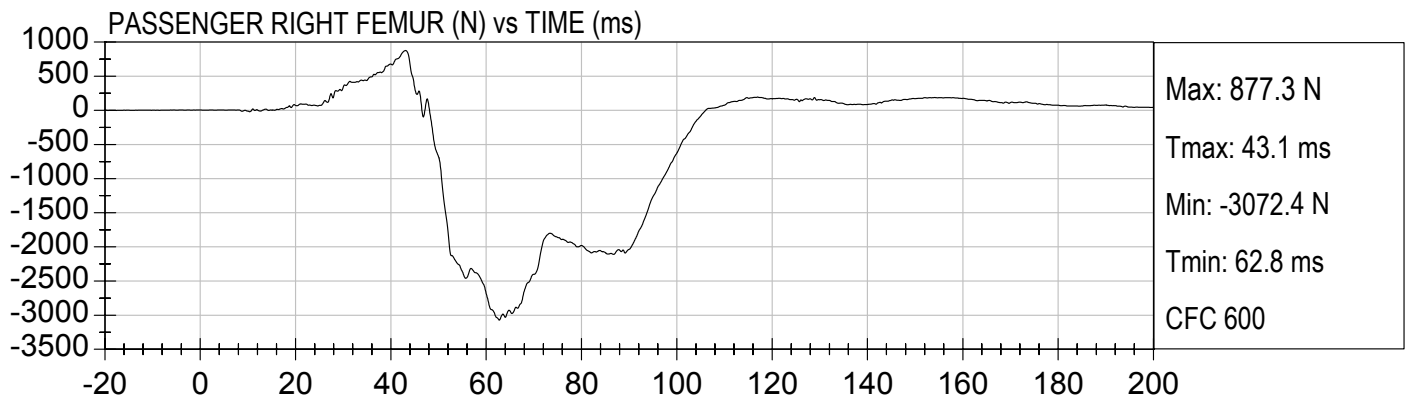
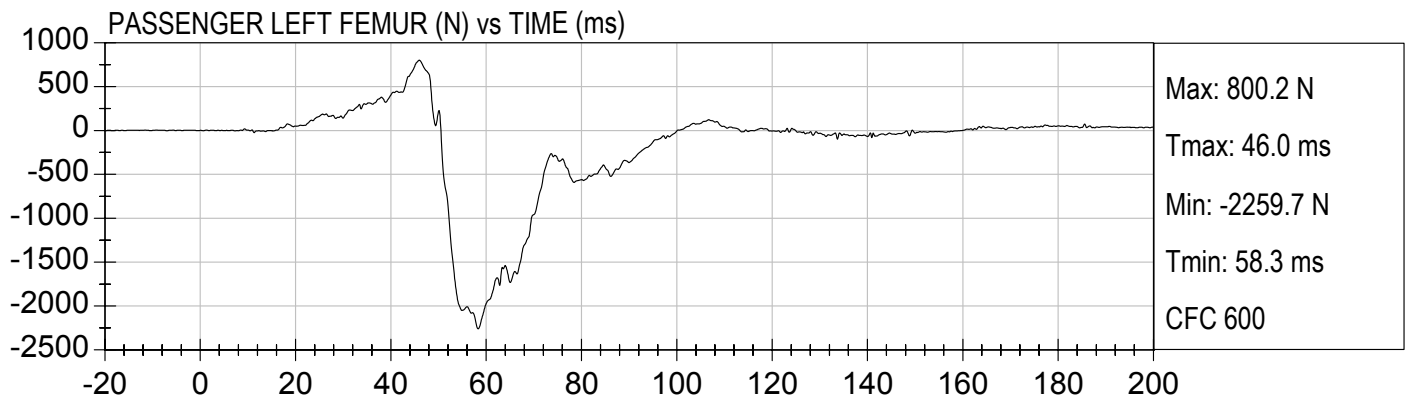






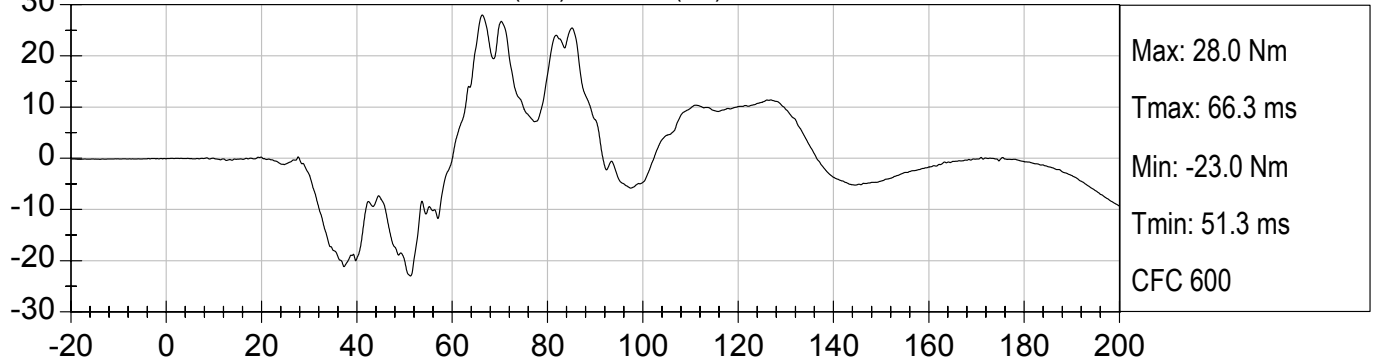




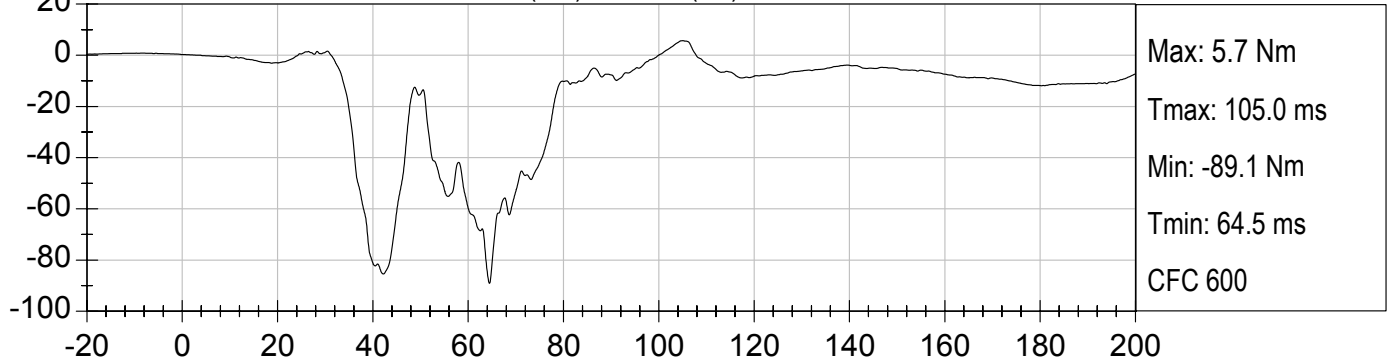




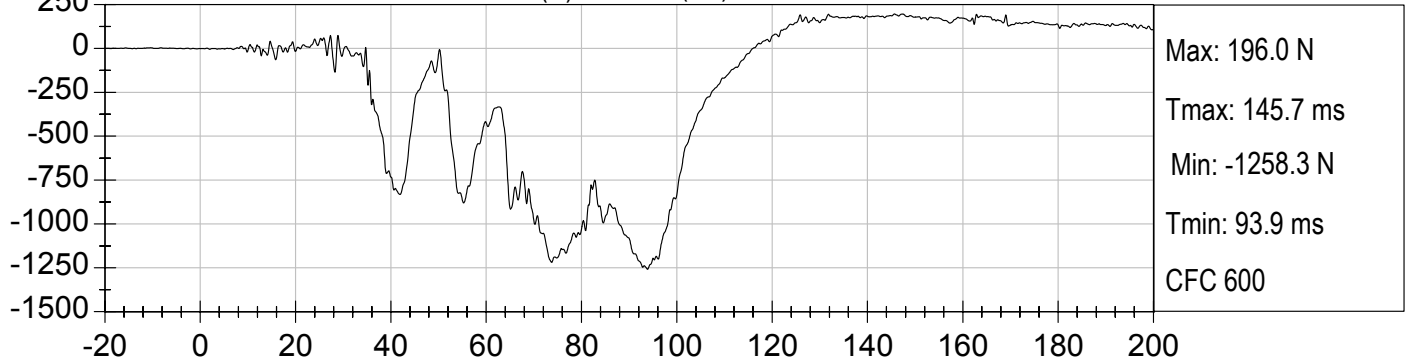
PASSENGER LEFT UPPER TIBIA MX (Nm) vs TIME (ms)

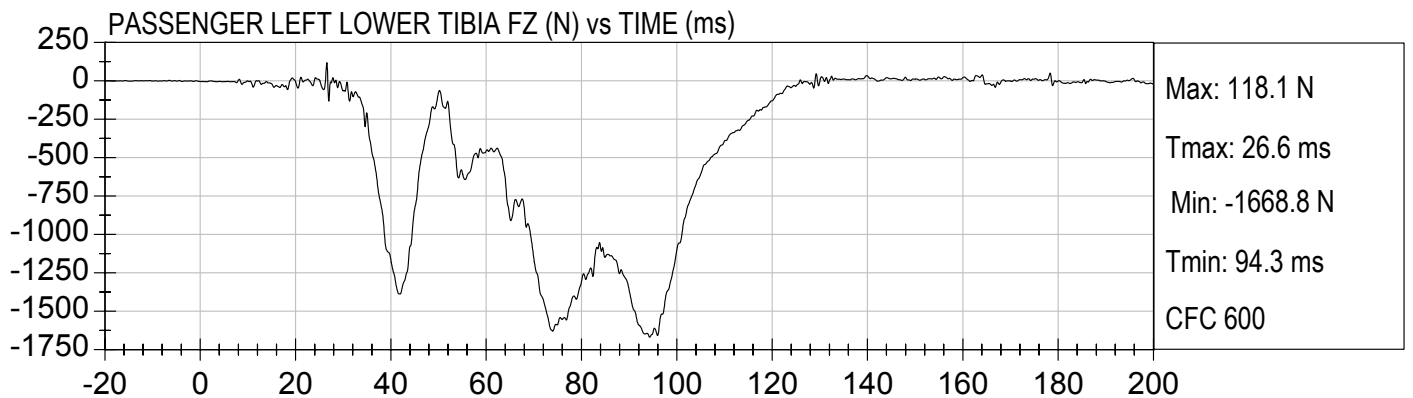
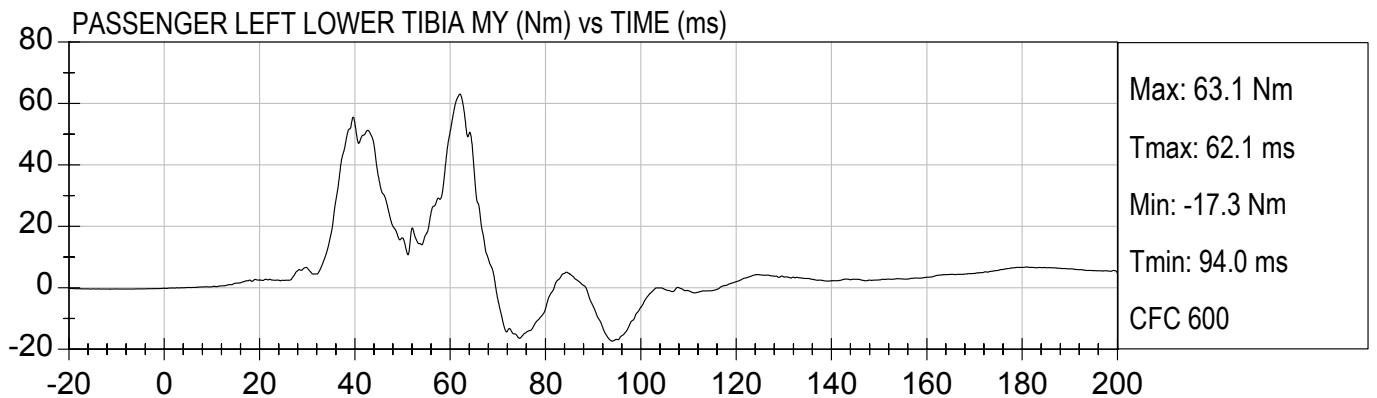
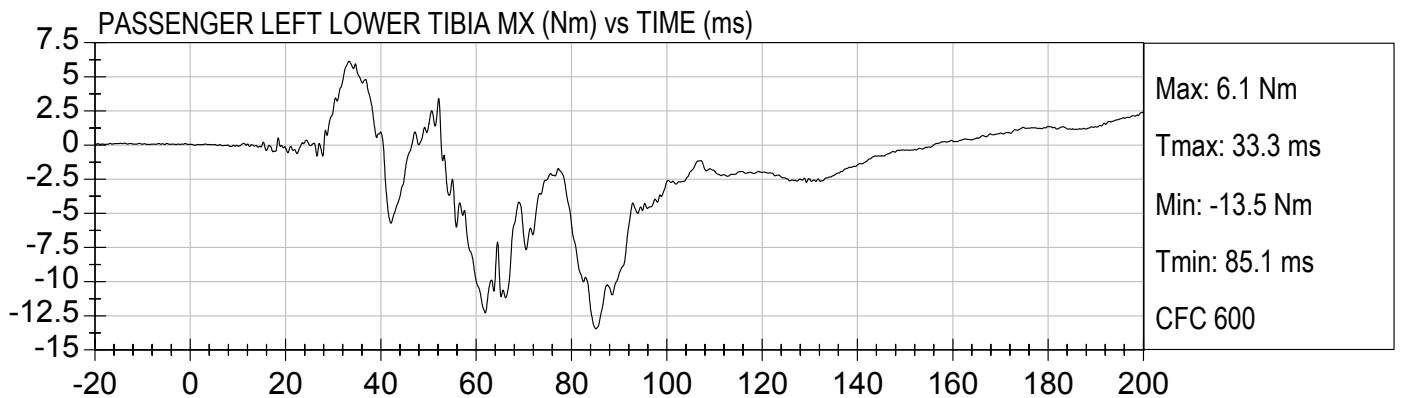


PASSENGER LEFT UPPER TIBIA MY (Nm) vs TIME (ms)



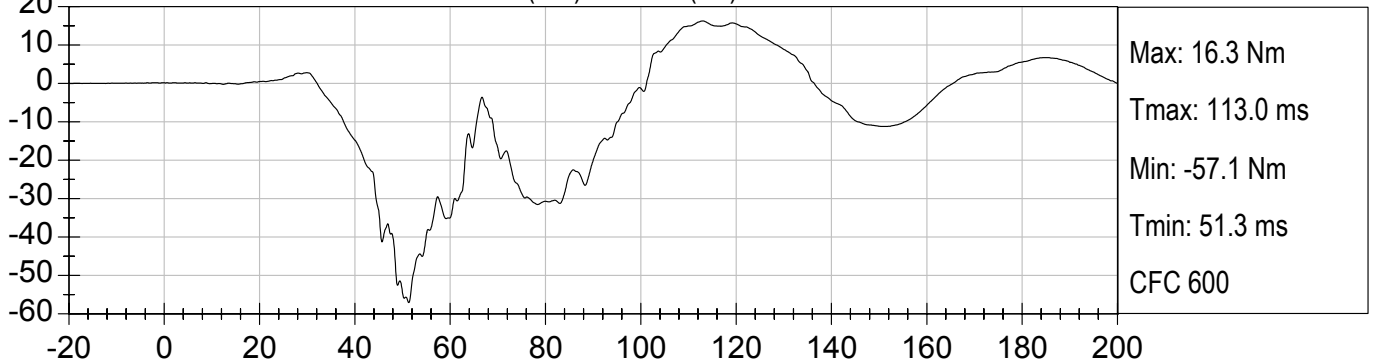
PASSENGER LEFT UPPER TIBIA FZ (N) vs TIME (ms)



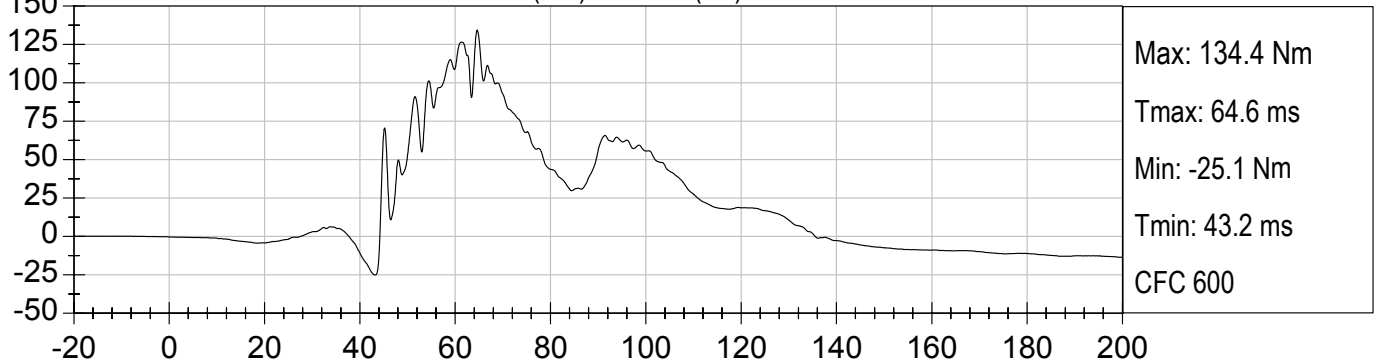




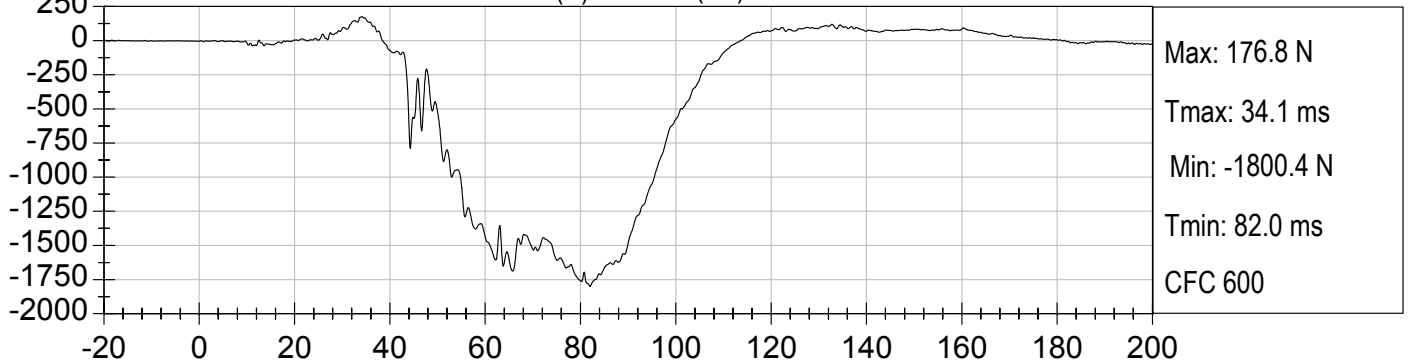
PASSENGER RIGHT UPPER TIBIA MX (Nm) vs TIME (ms)



PASSENGER RIGHT UPPER TIBIA MY (Nm) vs TIME (ms)

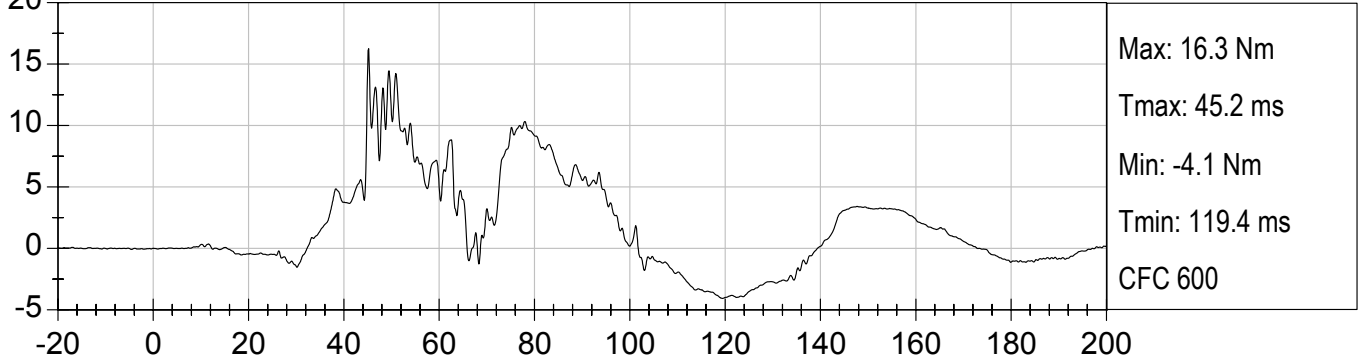


PASSENGER RIGHT UPPER TIBIA FZ (N) vs TIME (ms)

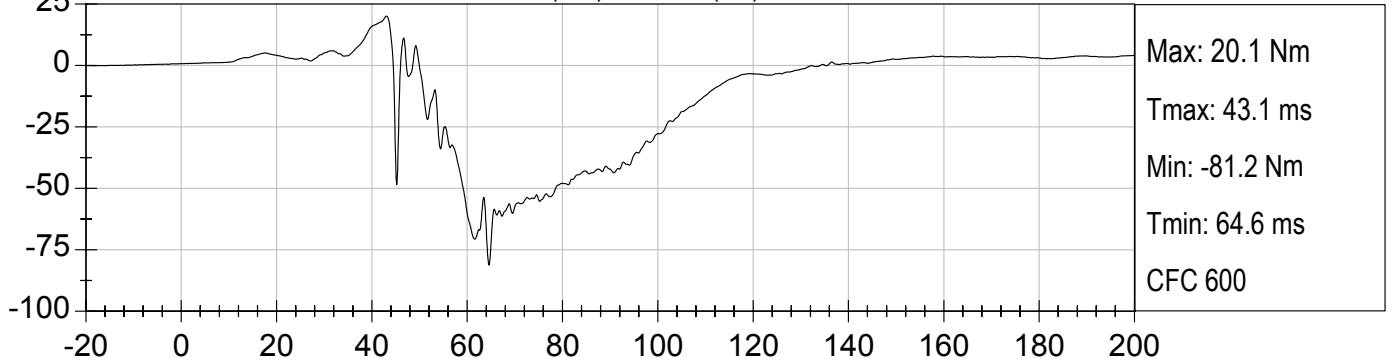




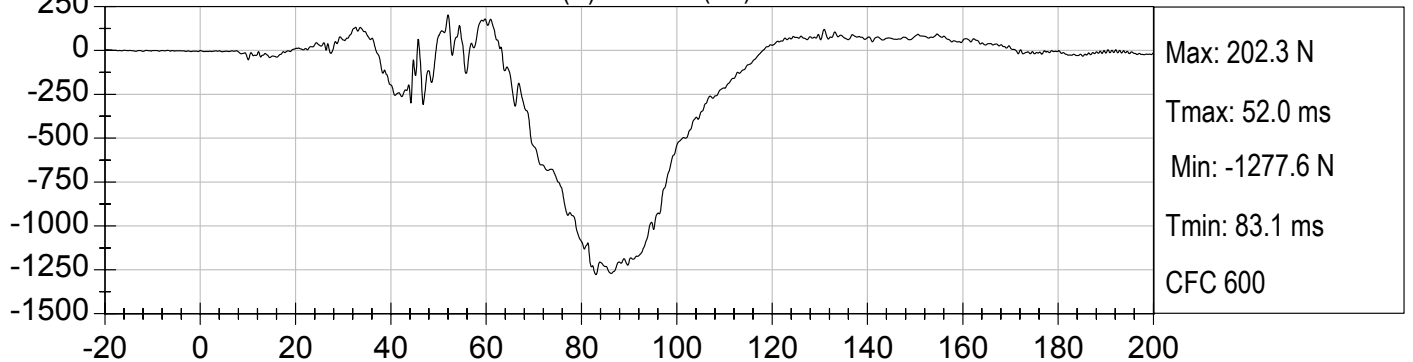
PASSENGER RIGHT LOWER TIBIA MX (Nm) vs TIME (ms)

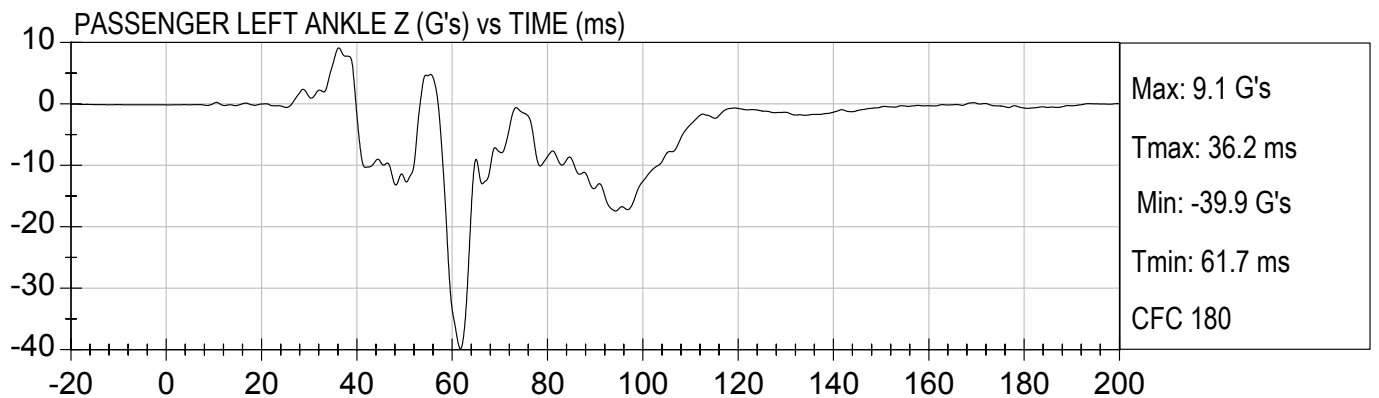
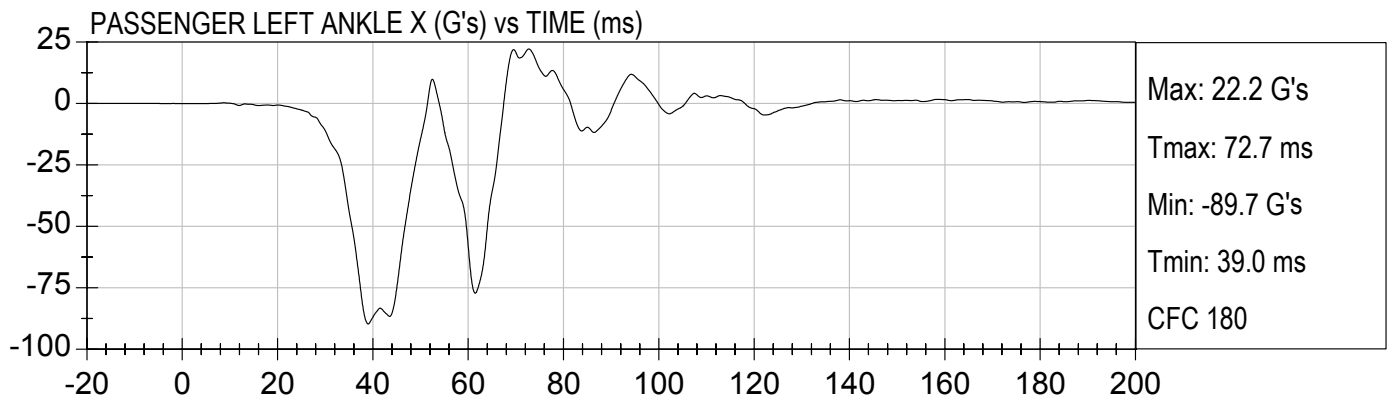
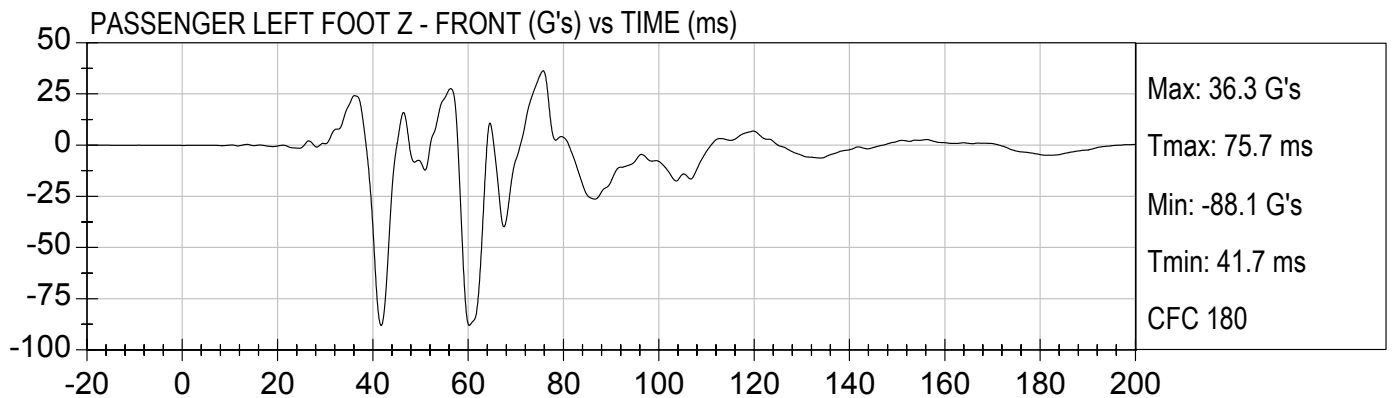


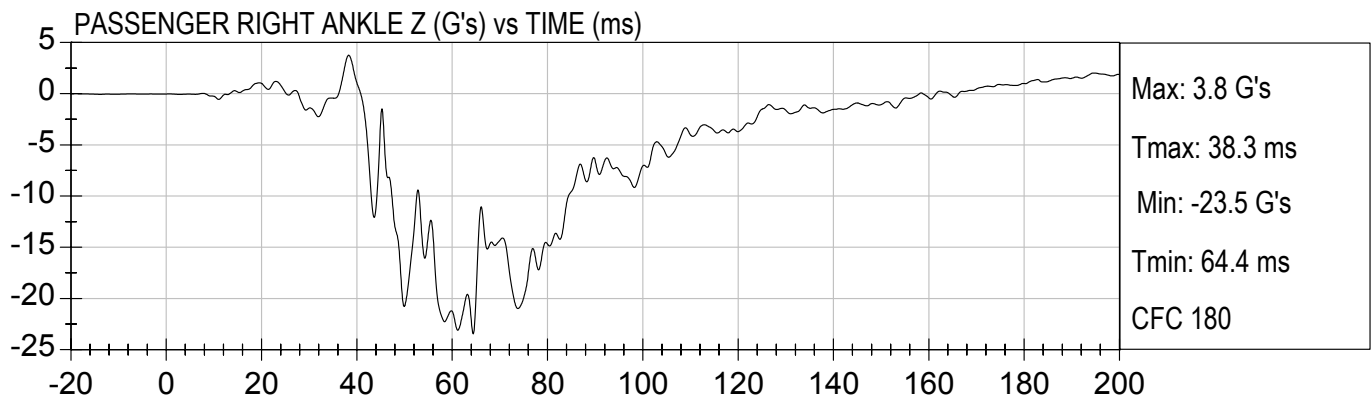
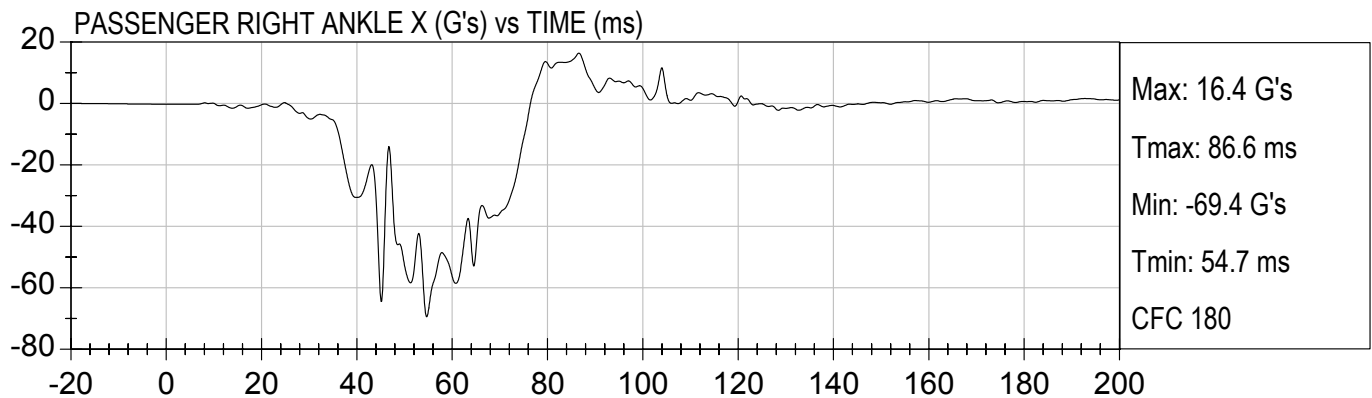
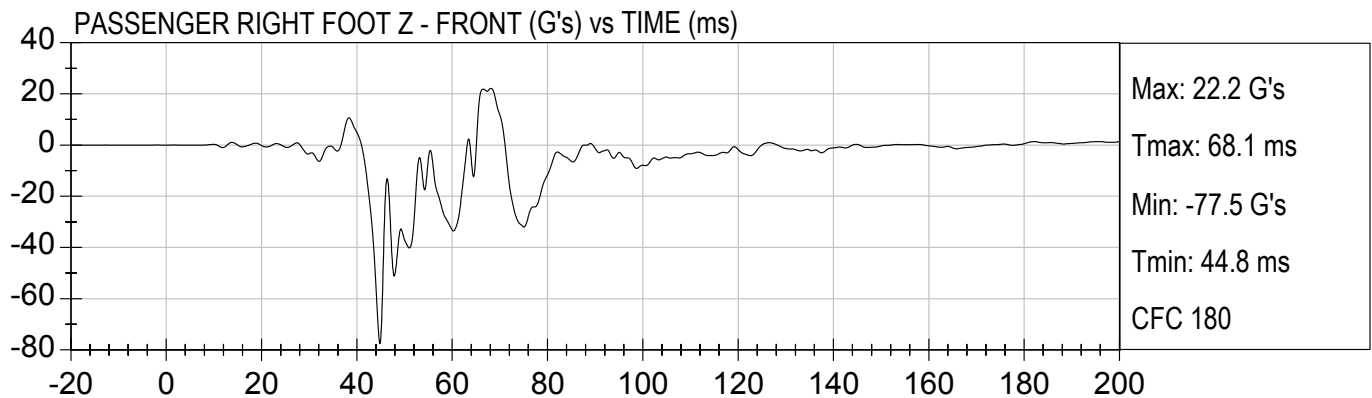
PASSENGER RIGHT LOWER TIBIA MY (Nm) vs TIME (ms)

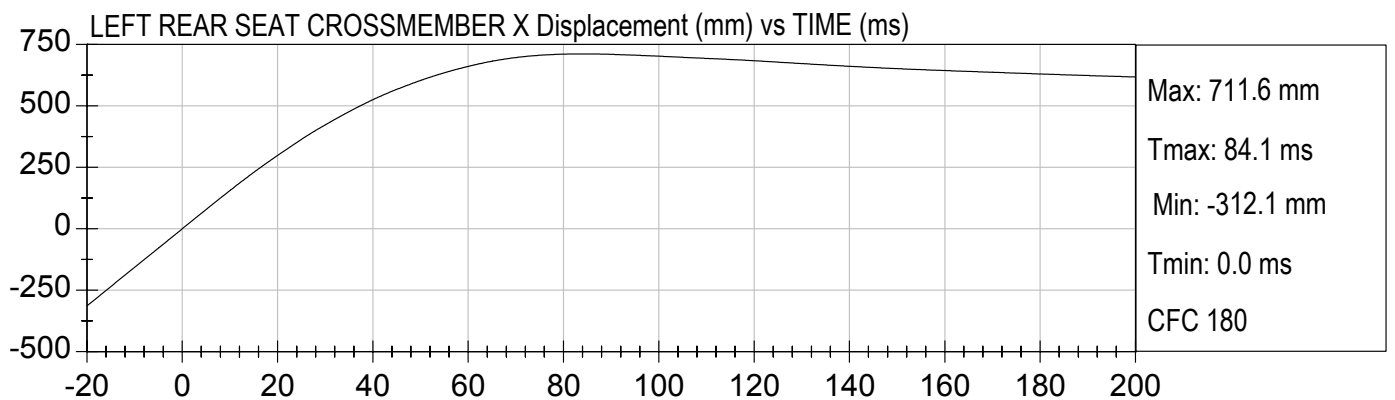
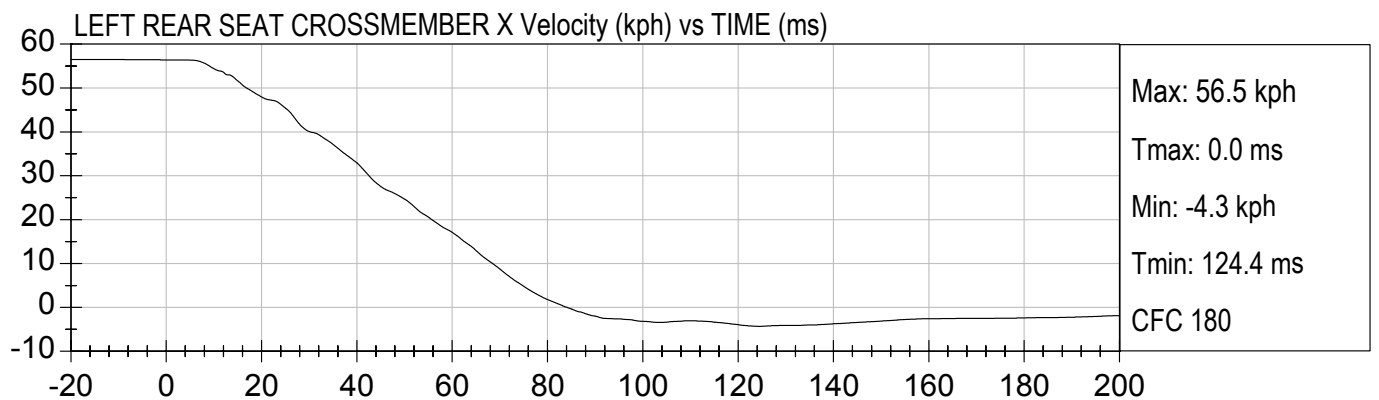
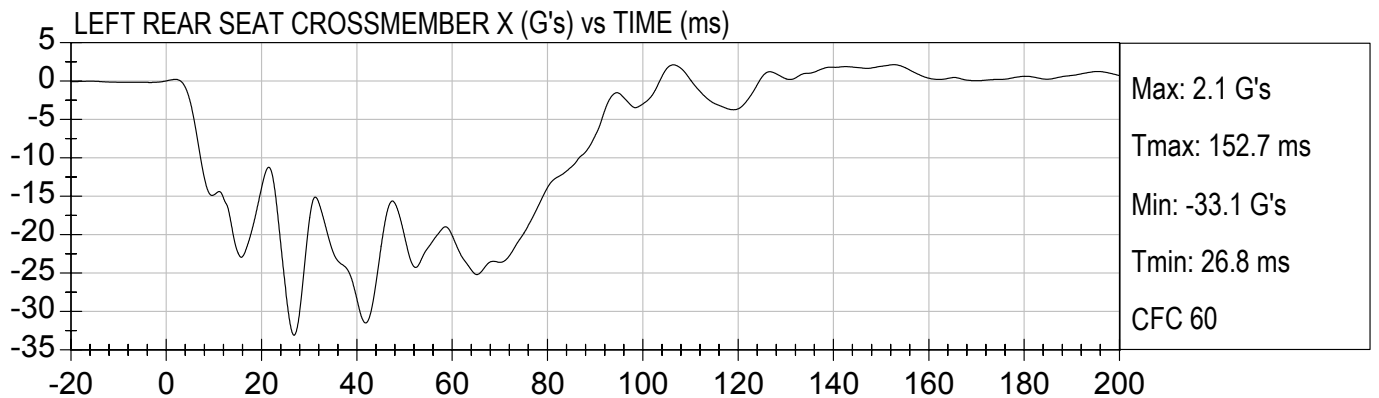


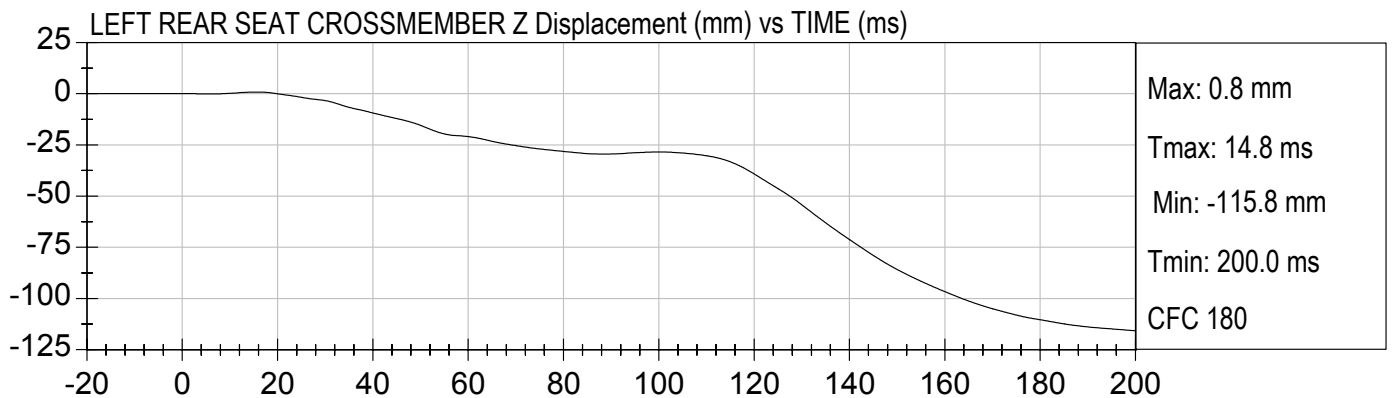
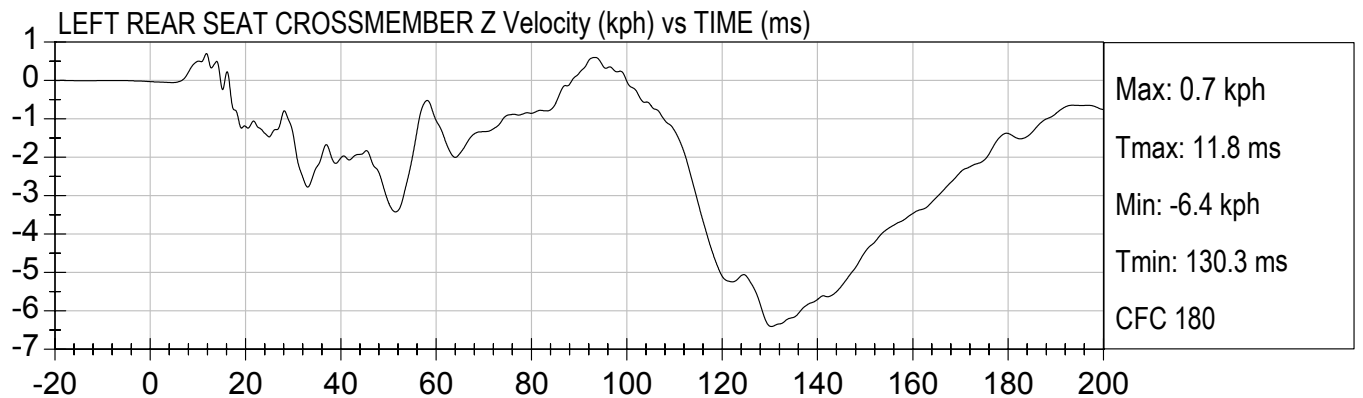
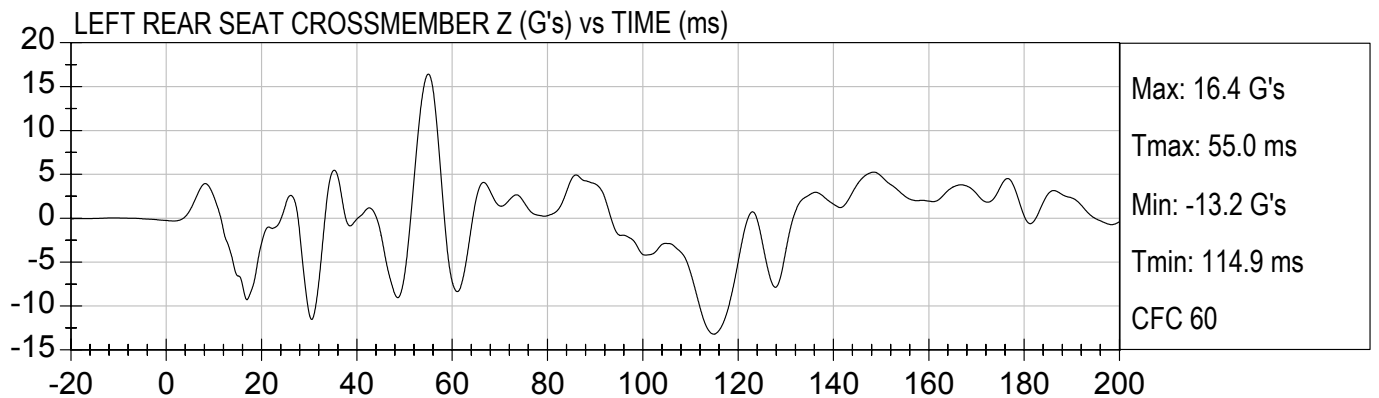
PASSENGER RIGHT LOWER TIBIA FZ (N) vs TIME (ms)

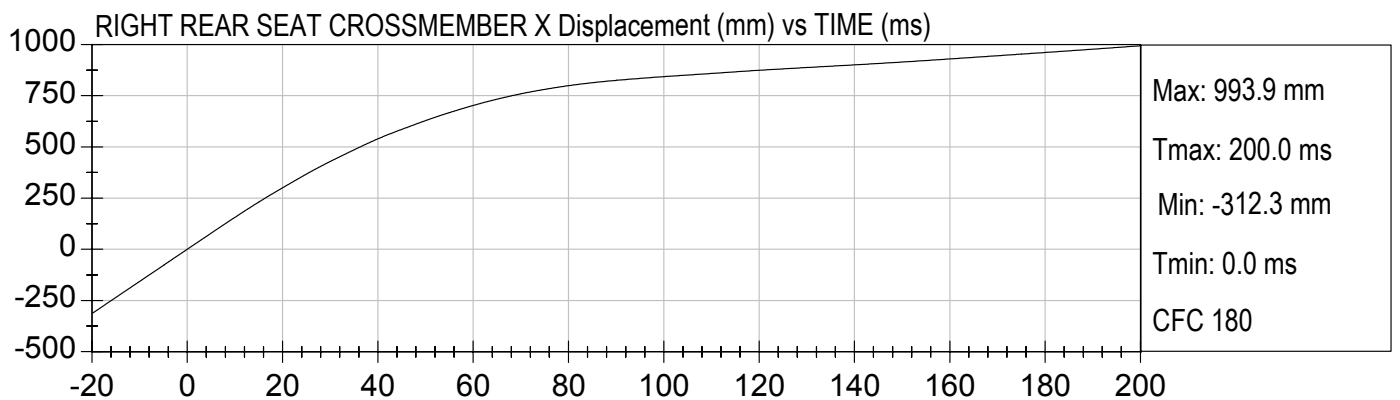
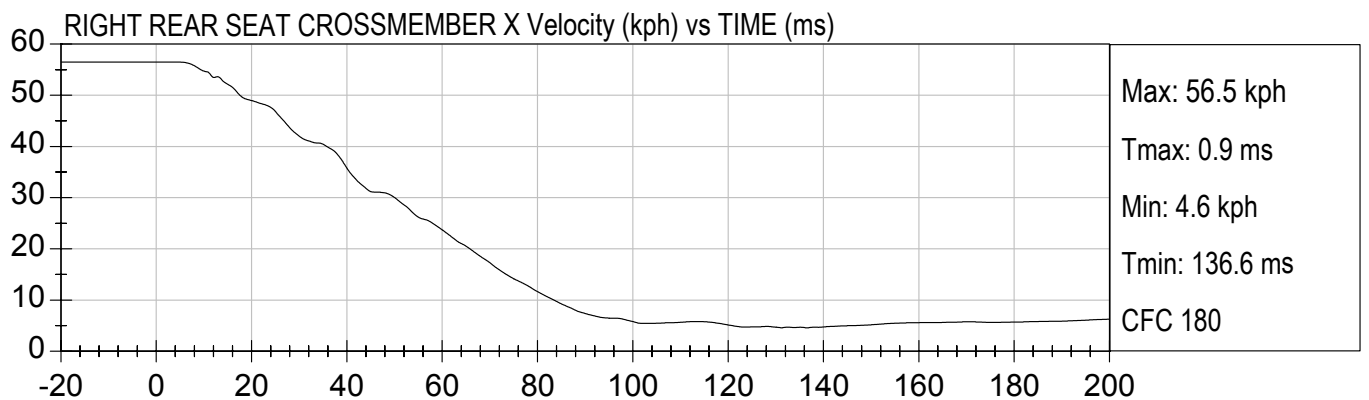
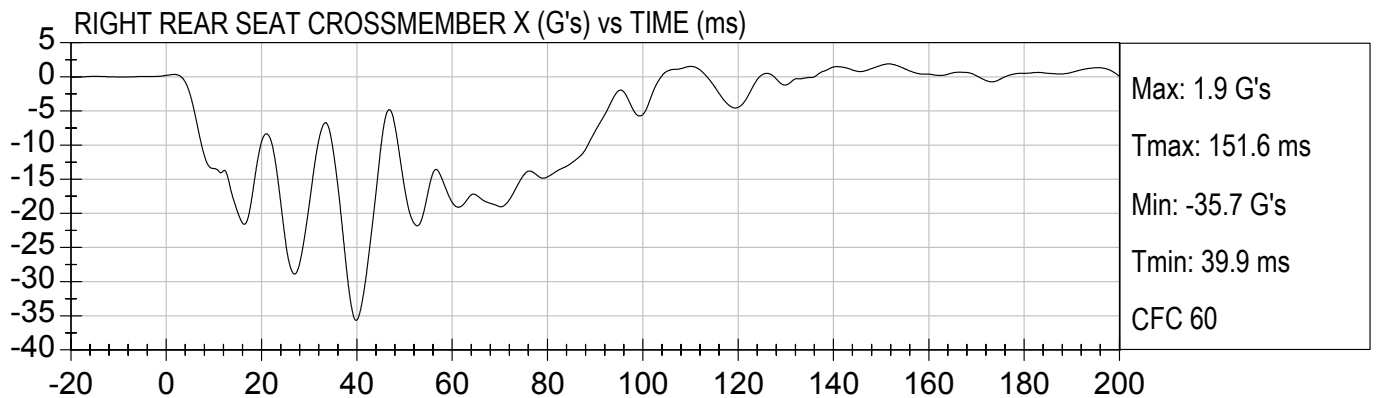


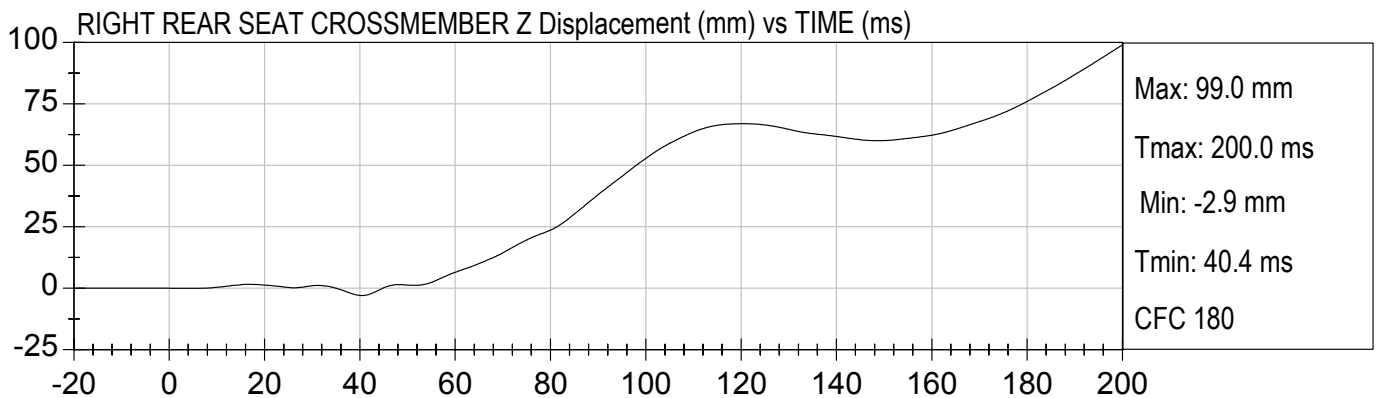
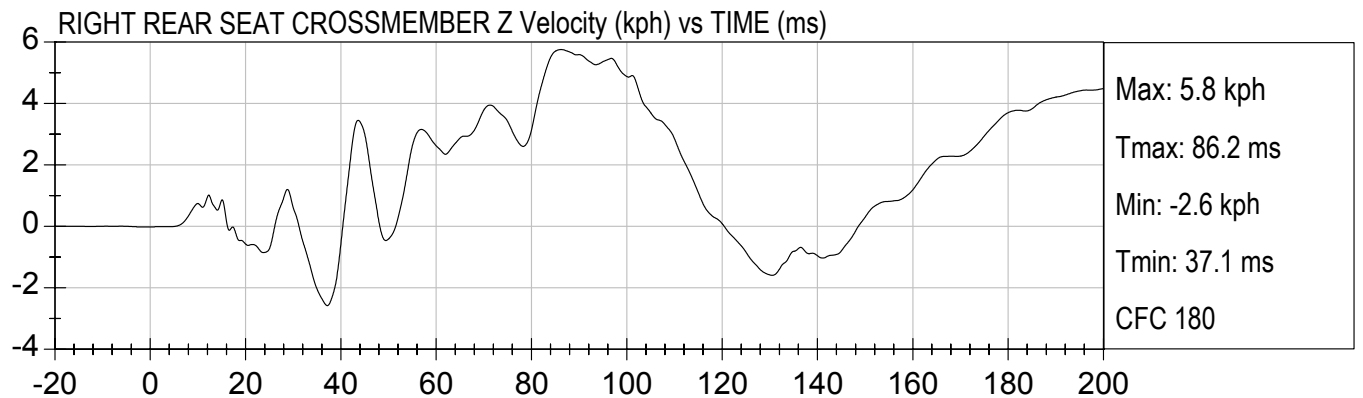
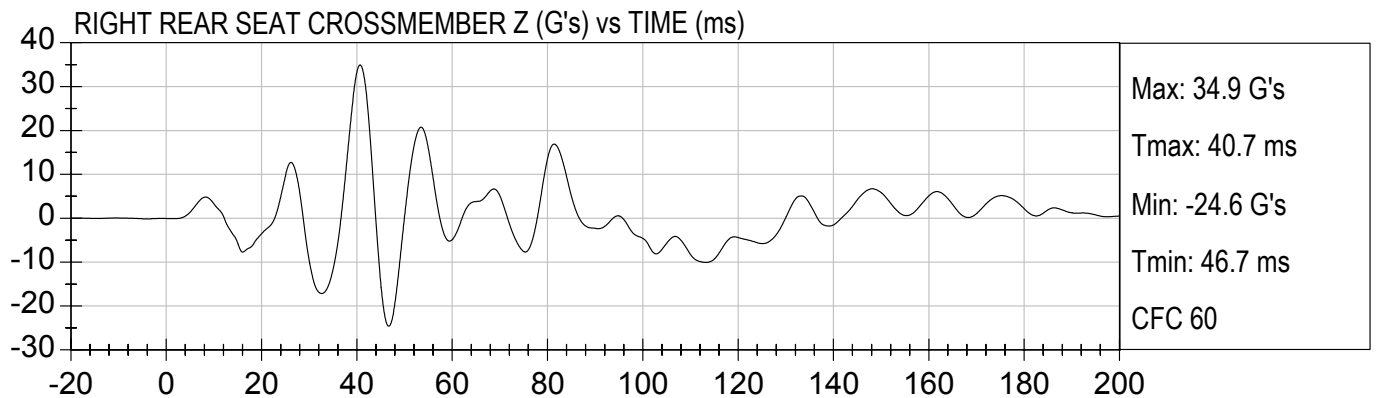


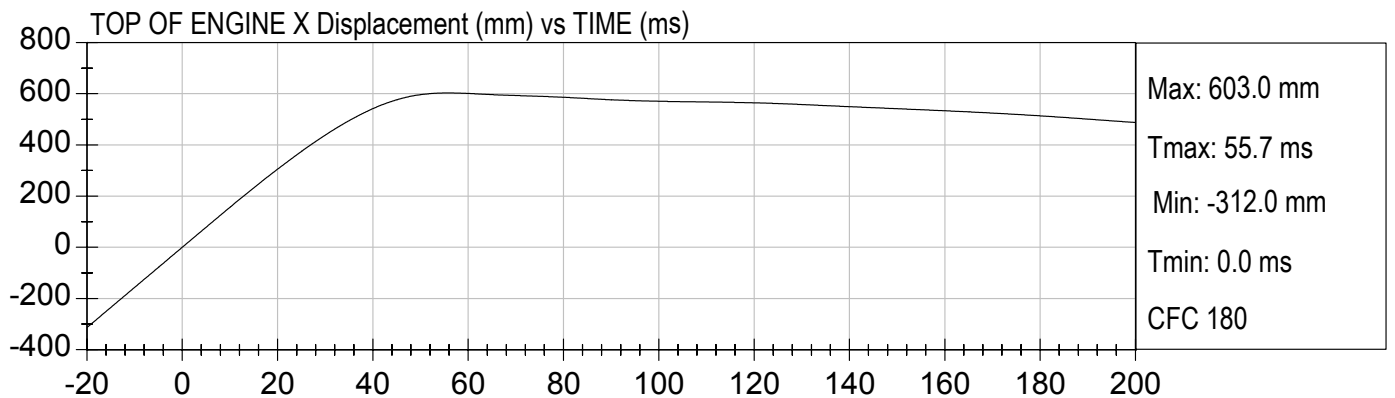
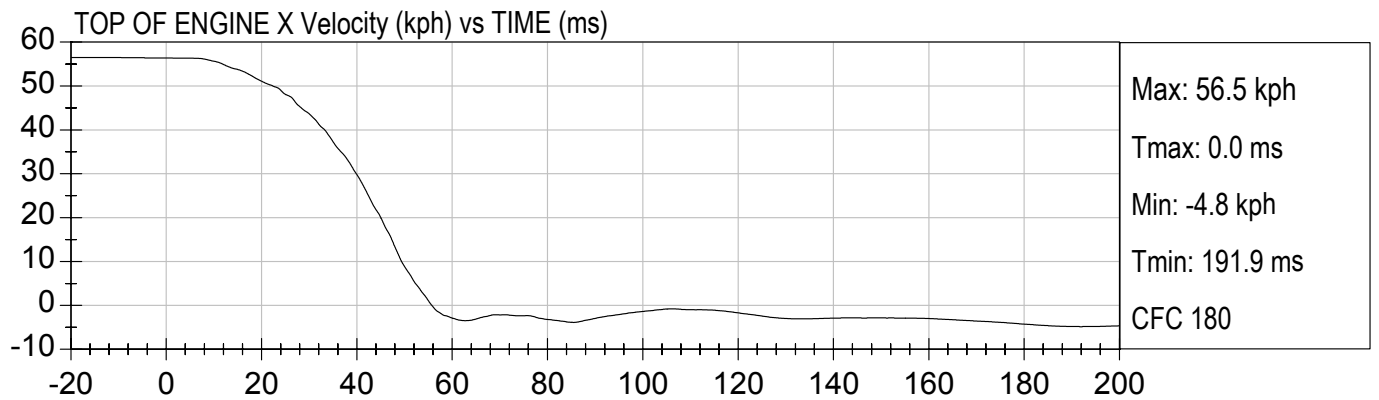
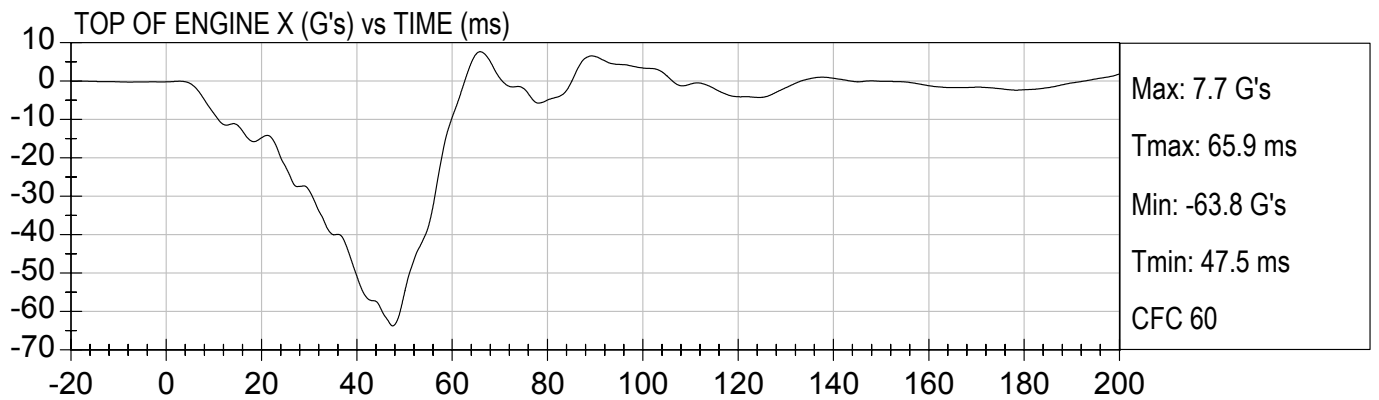


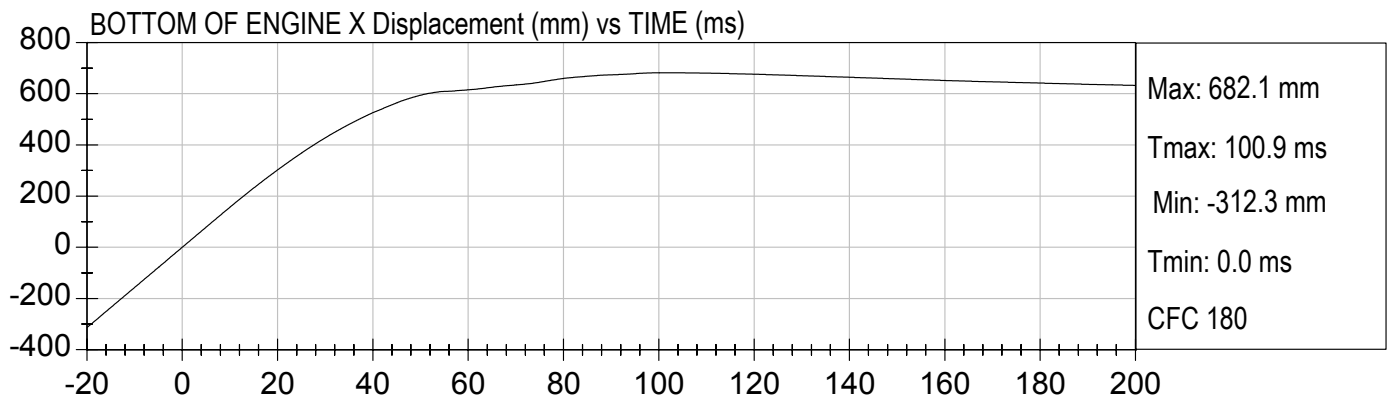
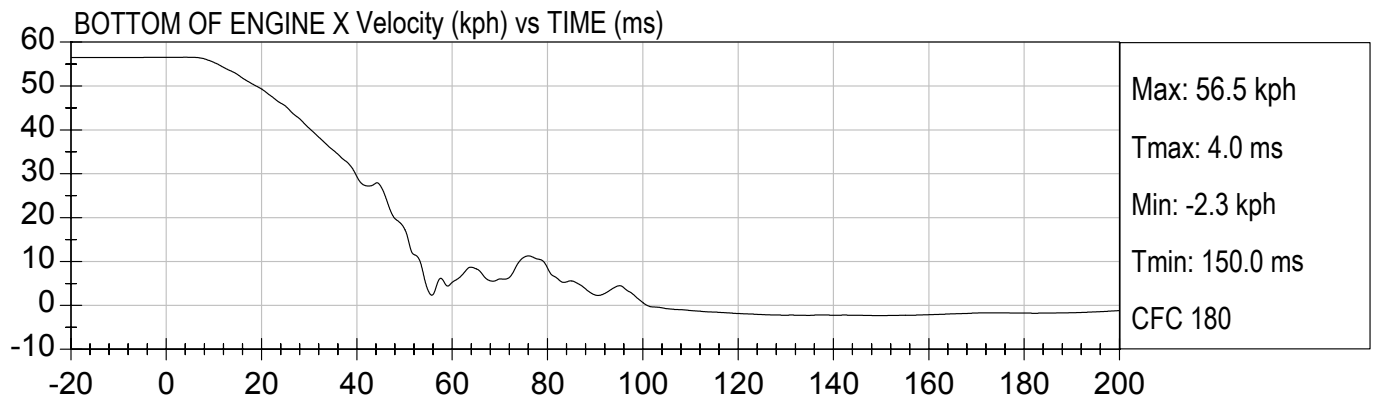
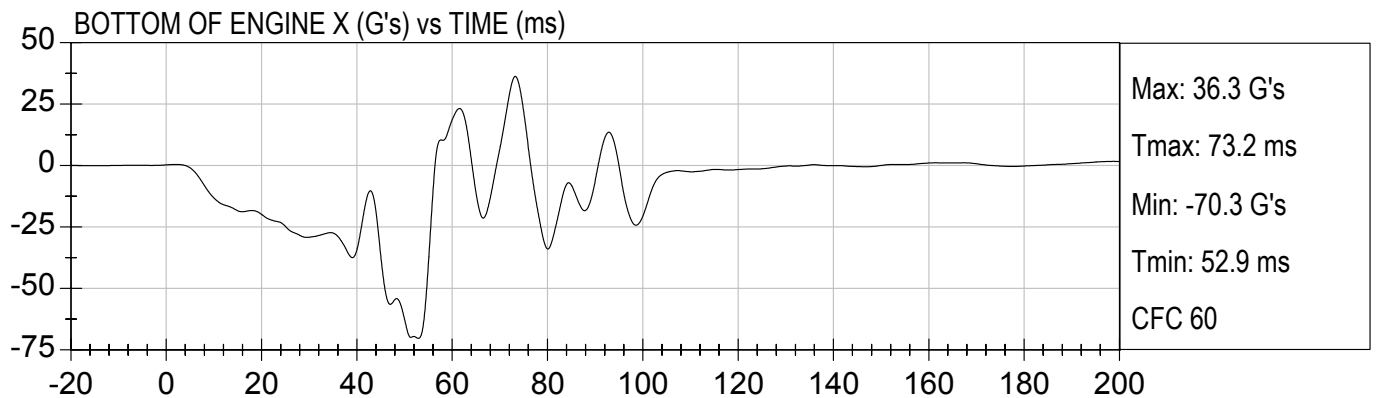


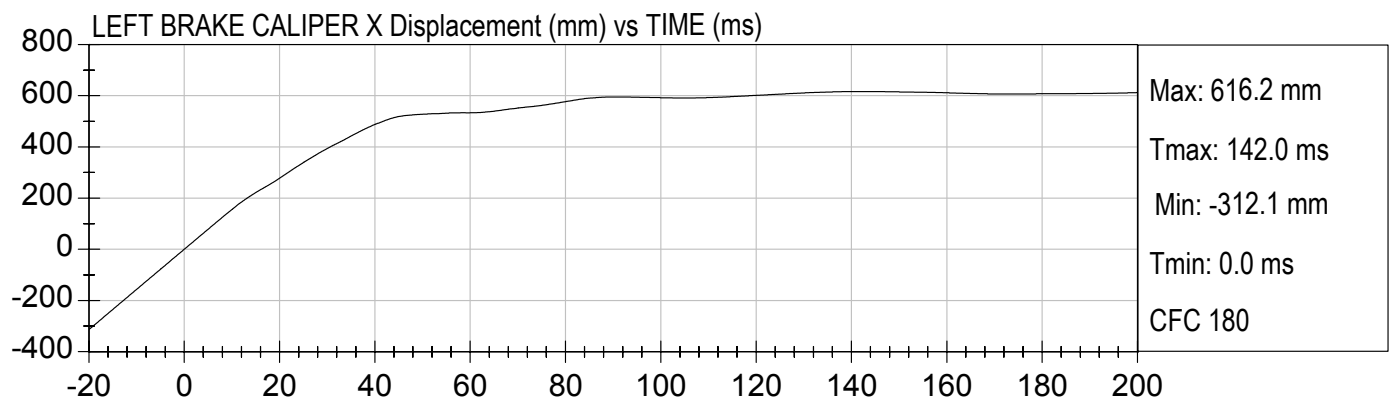
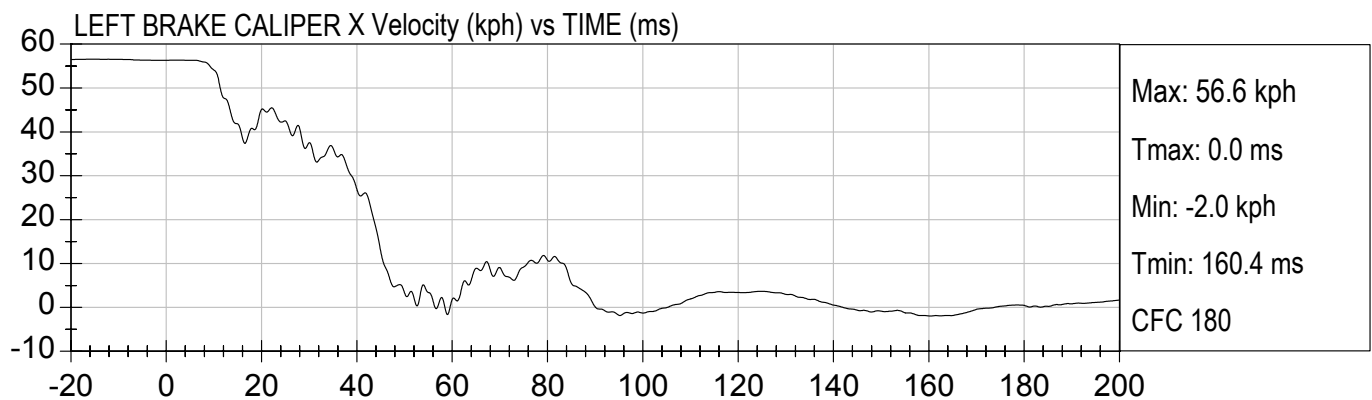
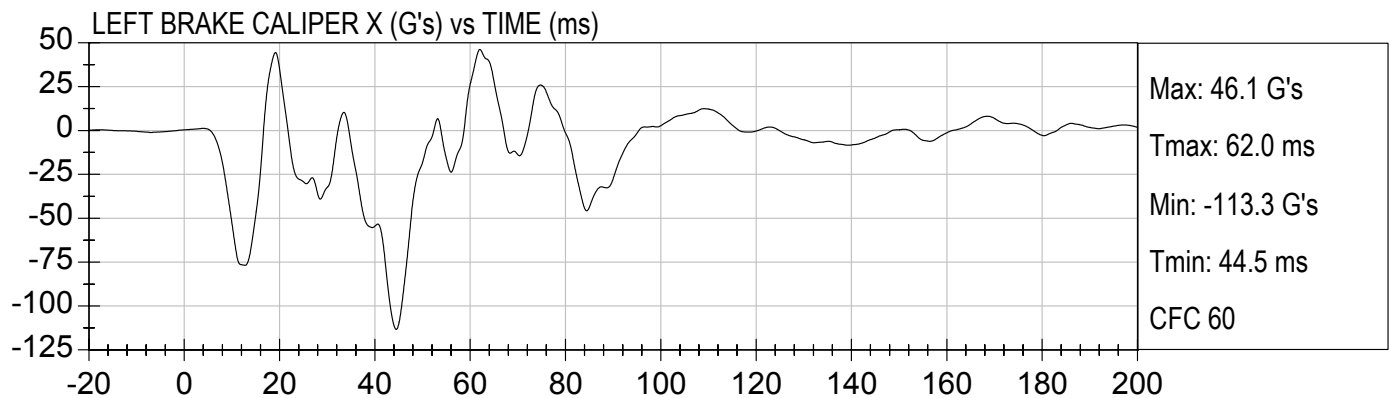


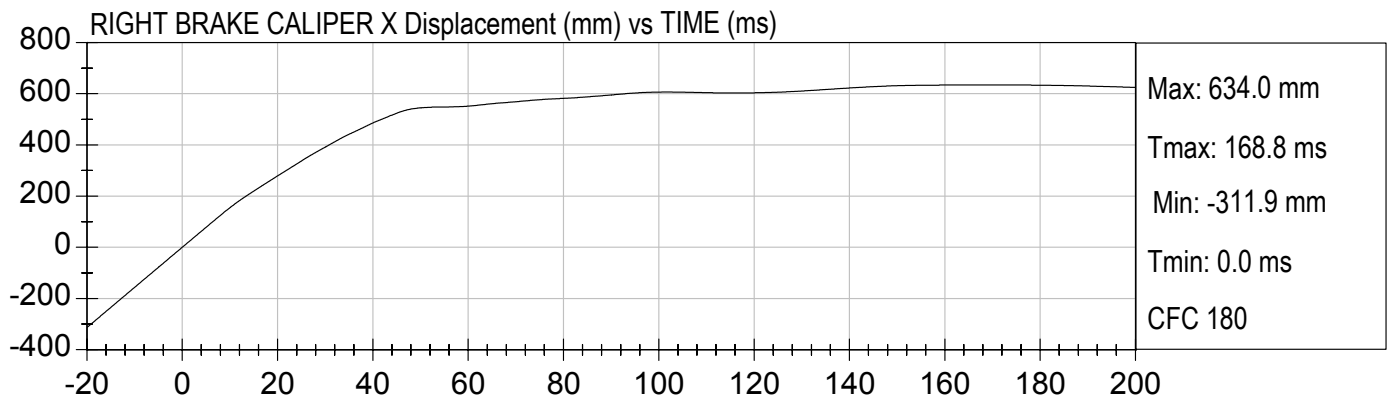
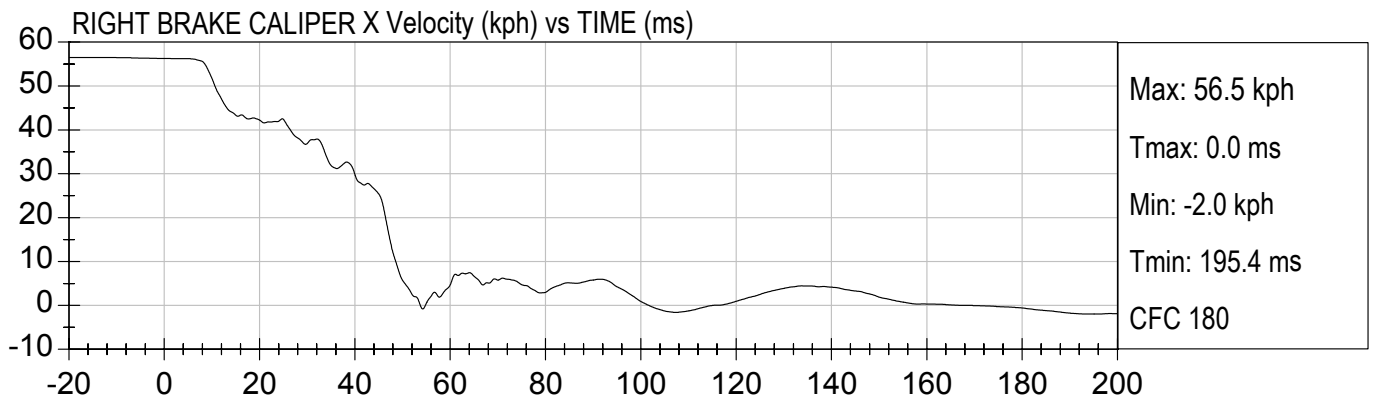
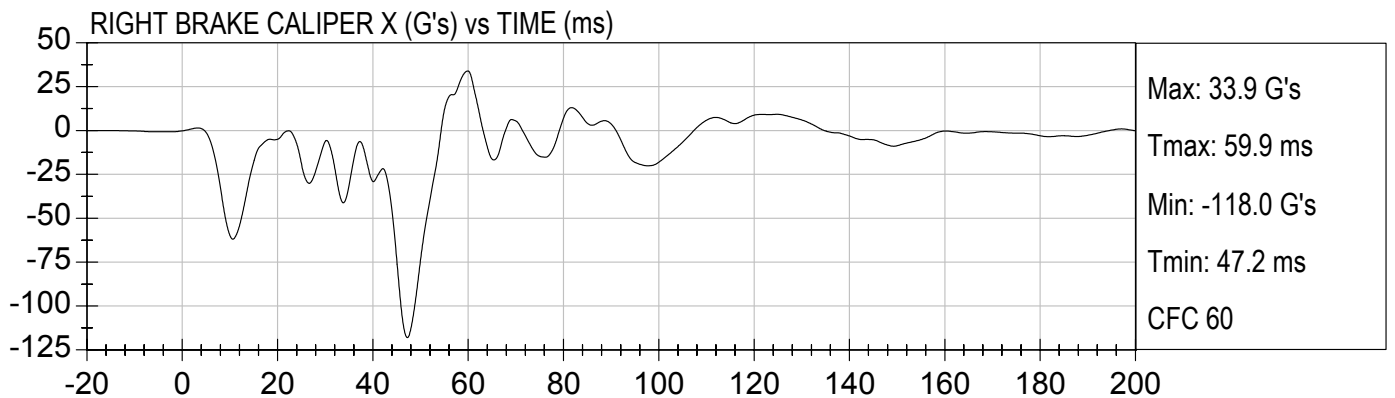


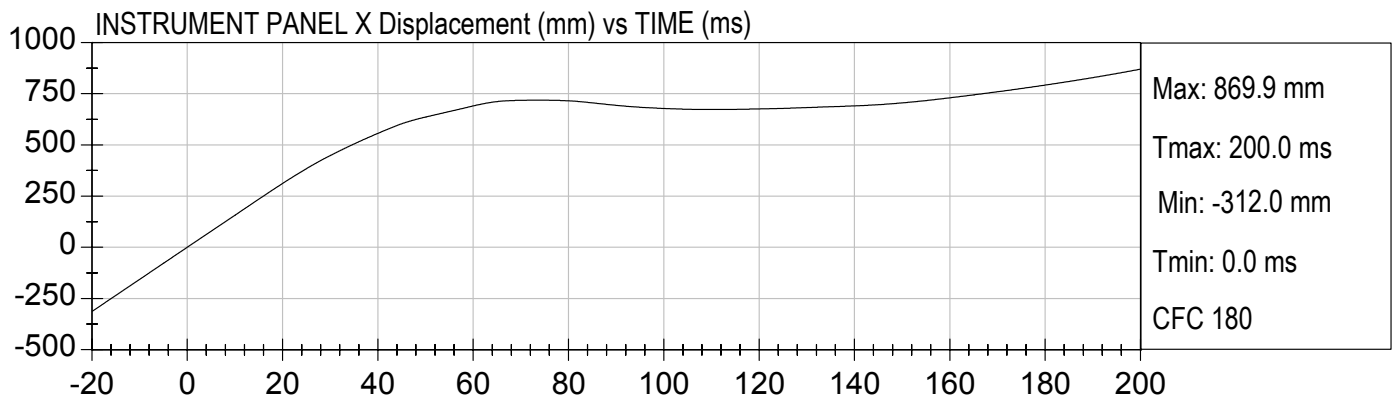
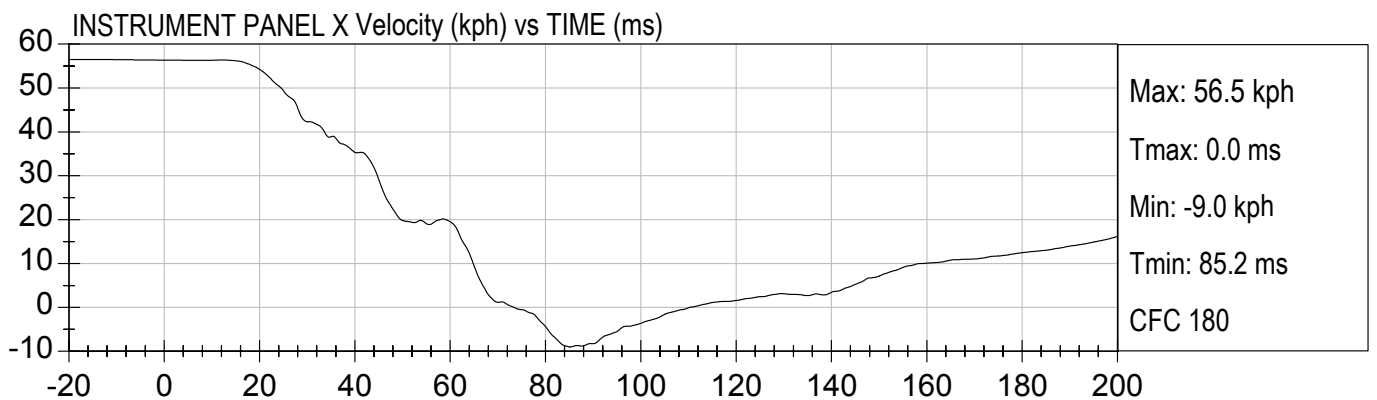
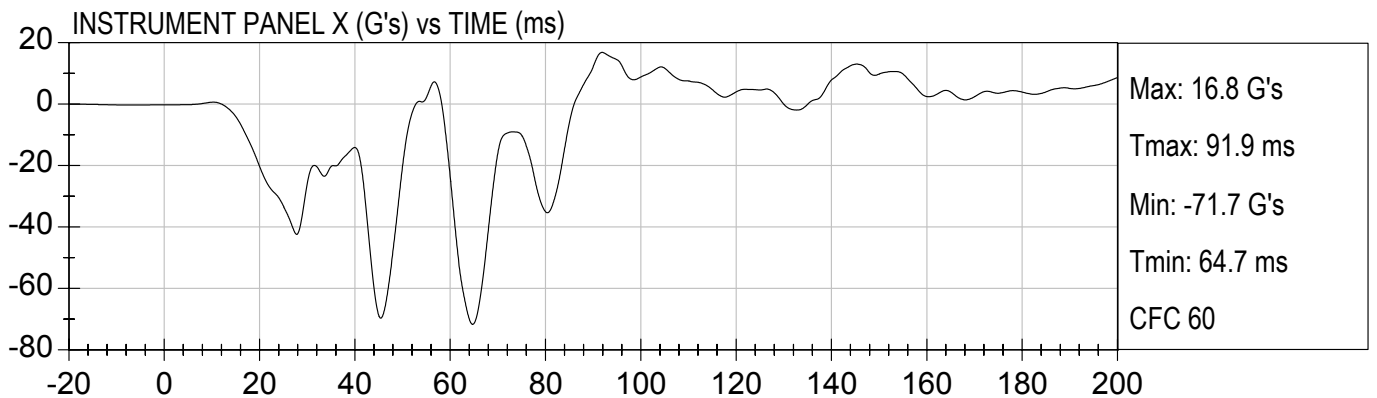


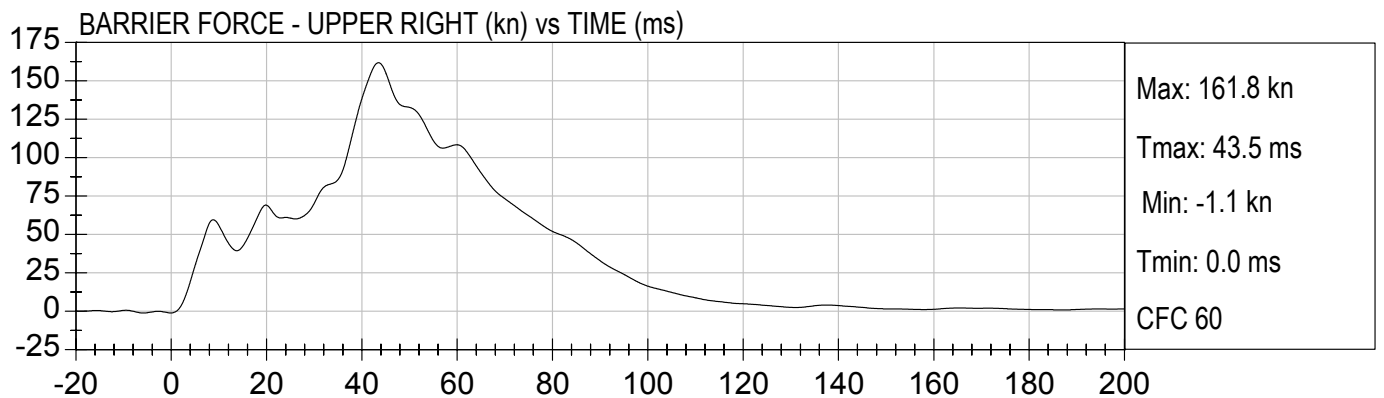
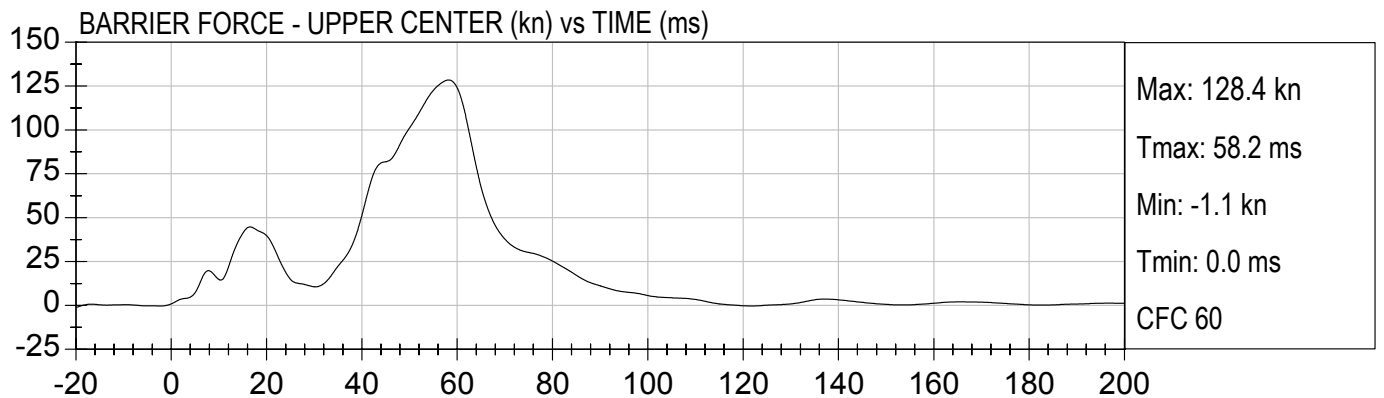
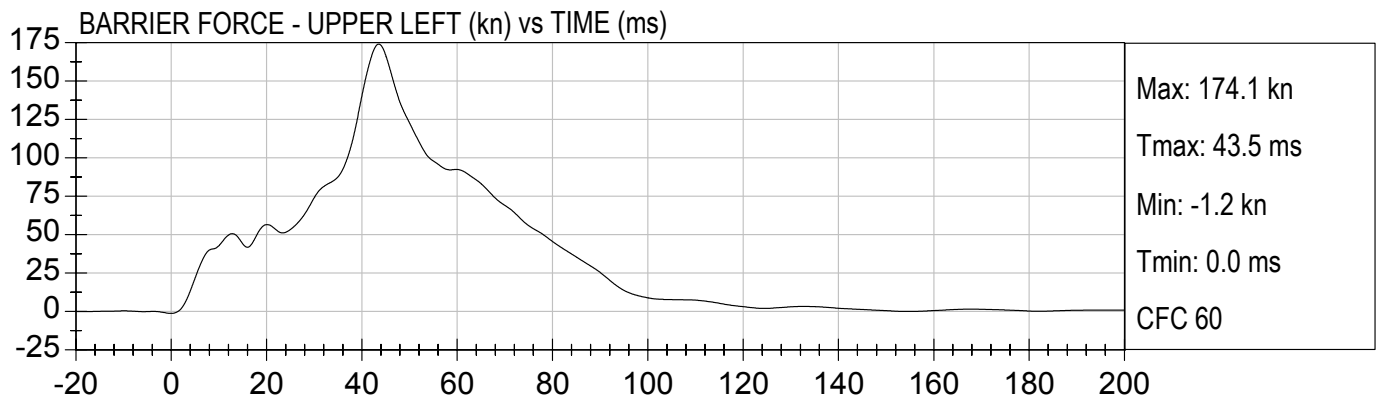






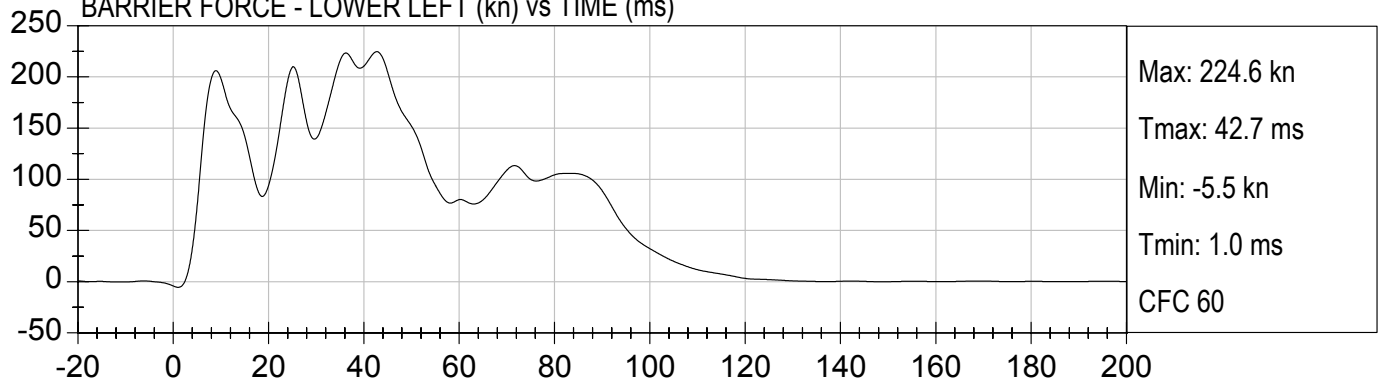




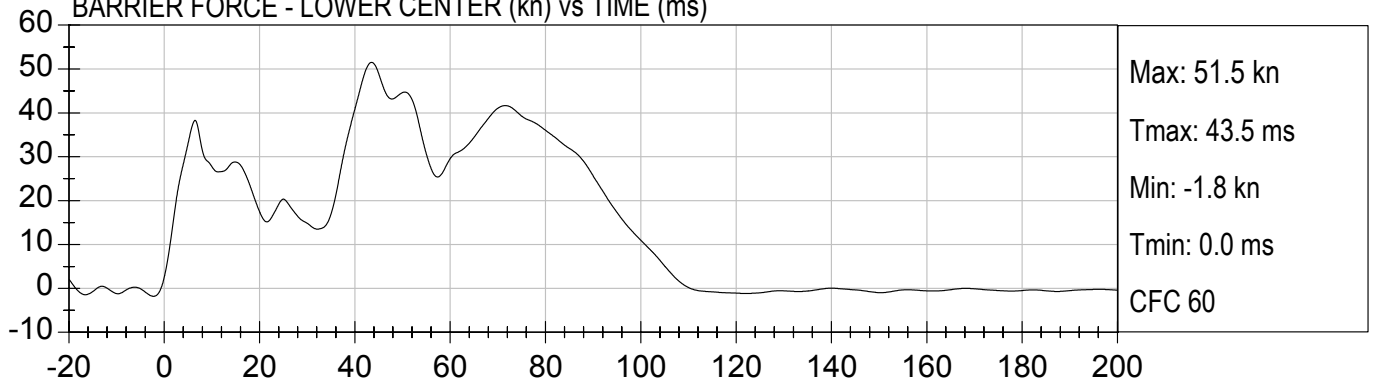




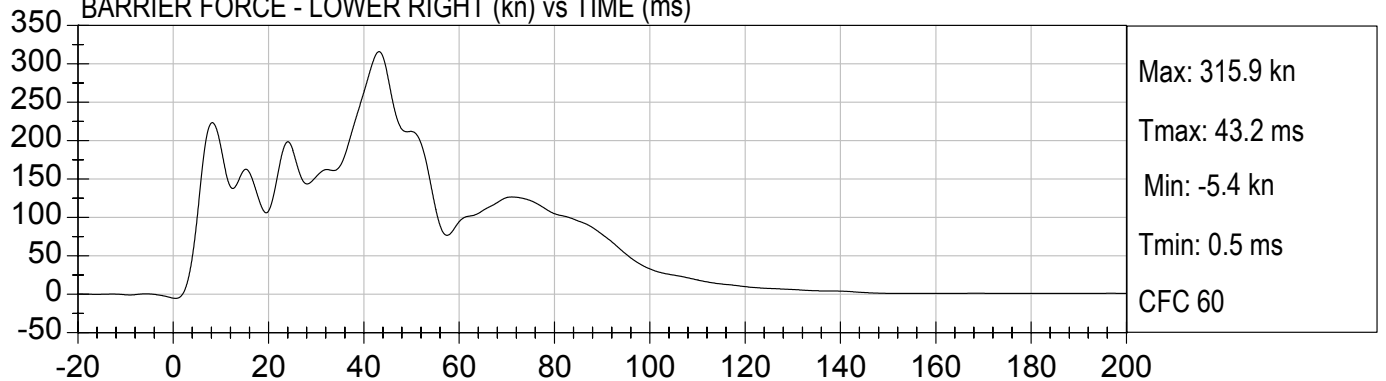
BARRIER FORCE - LOWER LEFT (kn) vs TIME (ms)



BARRIER FORCE - LOWER CENTER (kn) vs TIME (ms)



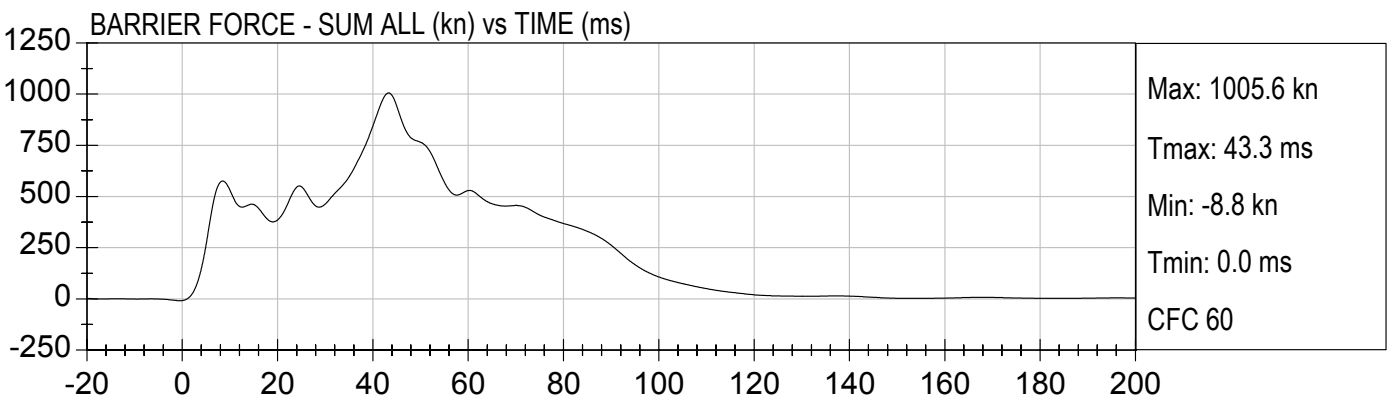
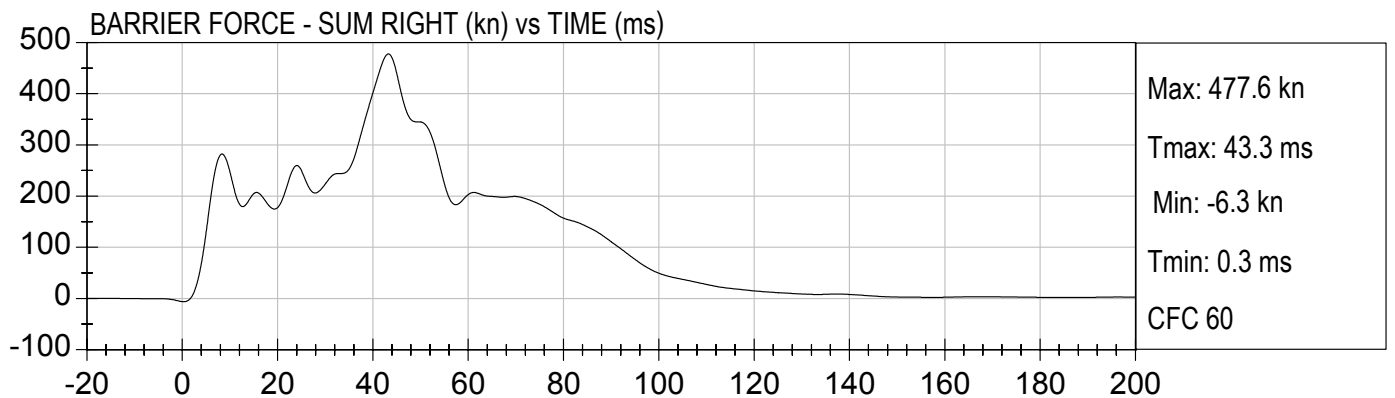
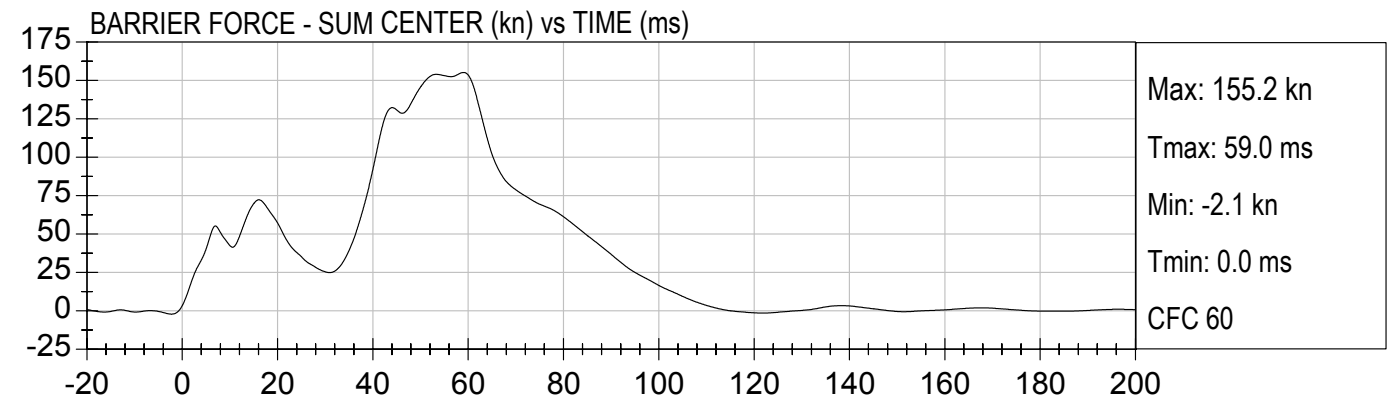
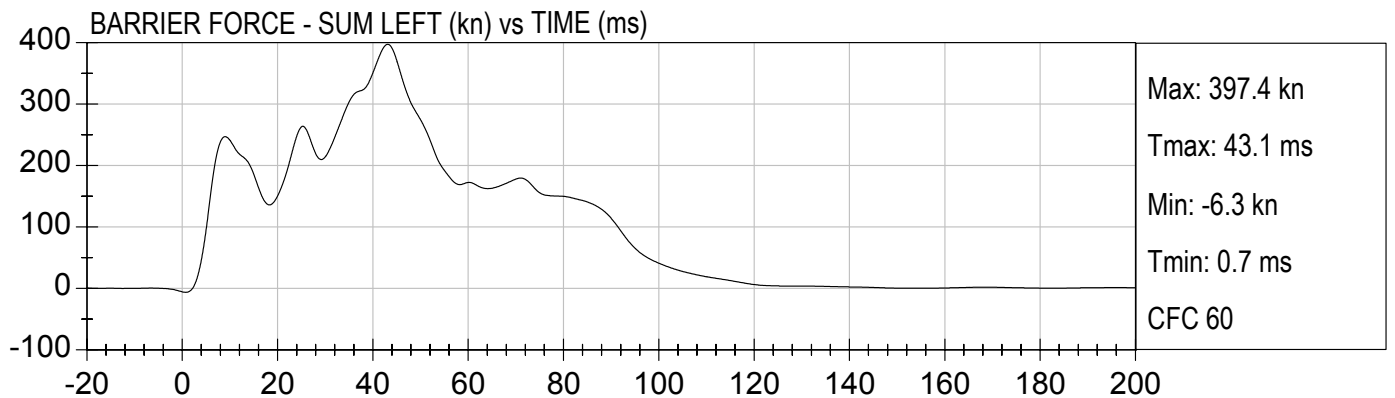
BARRIER FORCE - LOWER RIGHT (kn) vs TIME (ms)





NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

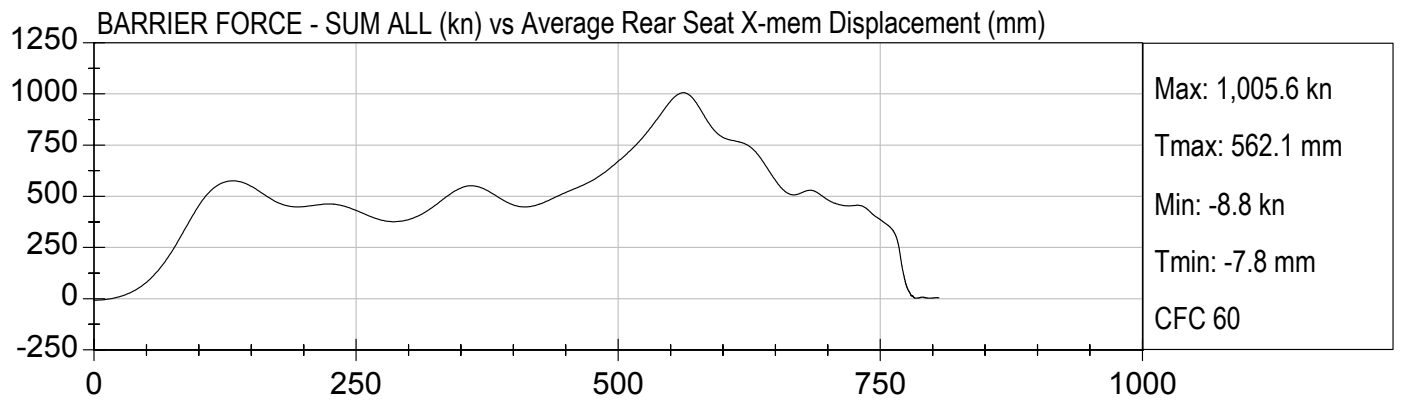
Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)





NCAP 35MPH FRONTAL (M40204)
2004 FORD F-150 SUPERCREW

Test Date: 01/06/04
Speed: 35.1 mph (56.5 km/h)



APPENDIX C
DUMMY CALIBRATION DATA TRACES AND TABLES

CERTIFICATION DATA

Dummy Serial Number: 065

Calibration Test Results Summary

Dummy Serial Number: 065

Calibration

External Dimensions:	The dummy passed all external dimension requirements.
Head Drop Test:	The head passed all drop test requirements.
Neck Flexion Test:	The neck passed all flexion test requirements.
Neck Extension Test:	The neck passed all extension test requirements.
Thorax Impact Test:	The thorax passed all impact test requirements.
Knee Impact Tests:	Both knees passed all impact test requirements.
Hip-Femur Flexion Tests:	Both femurs passed all flexion test requirements.

HYBRID III DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

Dummy Serial Number: 065

Date of Verification: 9/29/03

Test Number: D03189

DESCRIPTION	SPECIFICATION	TEST RESULTS
Temperature (°F)	20.6 – 22.2	21.1
Relative Humidity	10 – 70 %	30
AA - Location for Chest Circumference	429.3 – 434.3 mm	431.8
BB - Location for Waist Circumference	226.1 – 231.1 mm	228.6
A - Total Sitting Height	878.8 – 889.0 mm	882.7
B – Shoulder Pivot Height	505.5 – 520.7 mm	508.0
C – H Point Height	82.9 – 88.9 mm	88.9
D – H Point from Seat Back	134.7 – 139.7 mm	139.7
E – Shoulder Pivot From Backline	84.8 – 94.0 mm	94.0
F – Thigh Clearance	139.7 – 154.9 mm	146.1
G – Back of Elbow to Wrist Pivot	289.6 – 304.8 mm	292.1
H – Skull Cap Skin to Backline	40.7 – 45.7 mm	44.5
I – Shoulder Elbow Length	330.2 – 345.4 mm	330.2
J – Elbow Rest Height	190.5 – 210.9 mm	196.9
K – Buttock Knee Length	579.1 – 604.5 mm	603.3
L – Popliteal Height	429.3 – 454.7 mm	444.5
M – Knee Pivot Height	485.2 – 500.4 mm	488.2
N – Buttock Popliteal Length	452.1 – 477.5 mm	469.9
O – Chest Depth at 3 rd Rib	213.4 – 228.6 mm	215.9
P – Foot Length	251.5 – 266.7 mm	254.0
V – Shoulder Breadth	421.7 – 436.9 mm	434.3
W – Foot Breadth	91.5 – 106.7 mm	98.4
Y – Chest Circumference	970.3 – 1000.7 mm	977.9
Z – Waist Circumference	835.7 – 866.1 mm	844.6

Technician: Jessica Hall

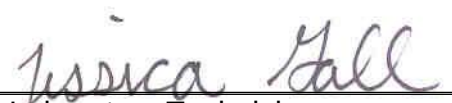
Approved By: Shafika Jaganwal

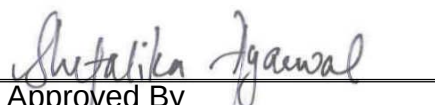
Hybrid III Calibration Data Sheet
50th Percentile Male
Head Drop Calibration

ATD Serial No: 065

Test I.D: D031891

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	29	Pass
Peak Resultant Acceleration	G's	225.0 to 275.0	226.8	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	12.3	Pass
Is Acceleration Unimodal?	Yes/No	< 10% Peak	Yes	Pass
Overall Test Results				Pass


Laboratory Technician


Approved By

11/19/2003
Test Date



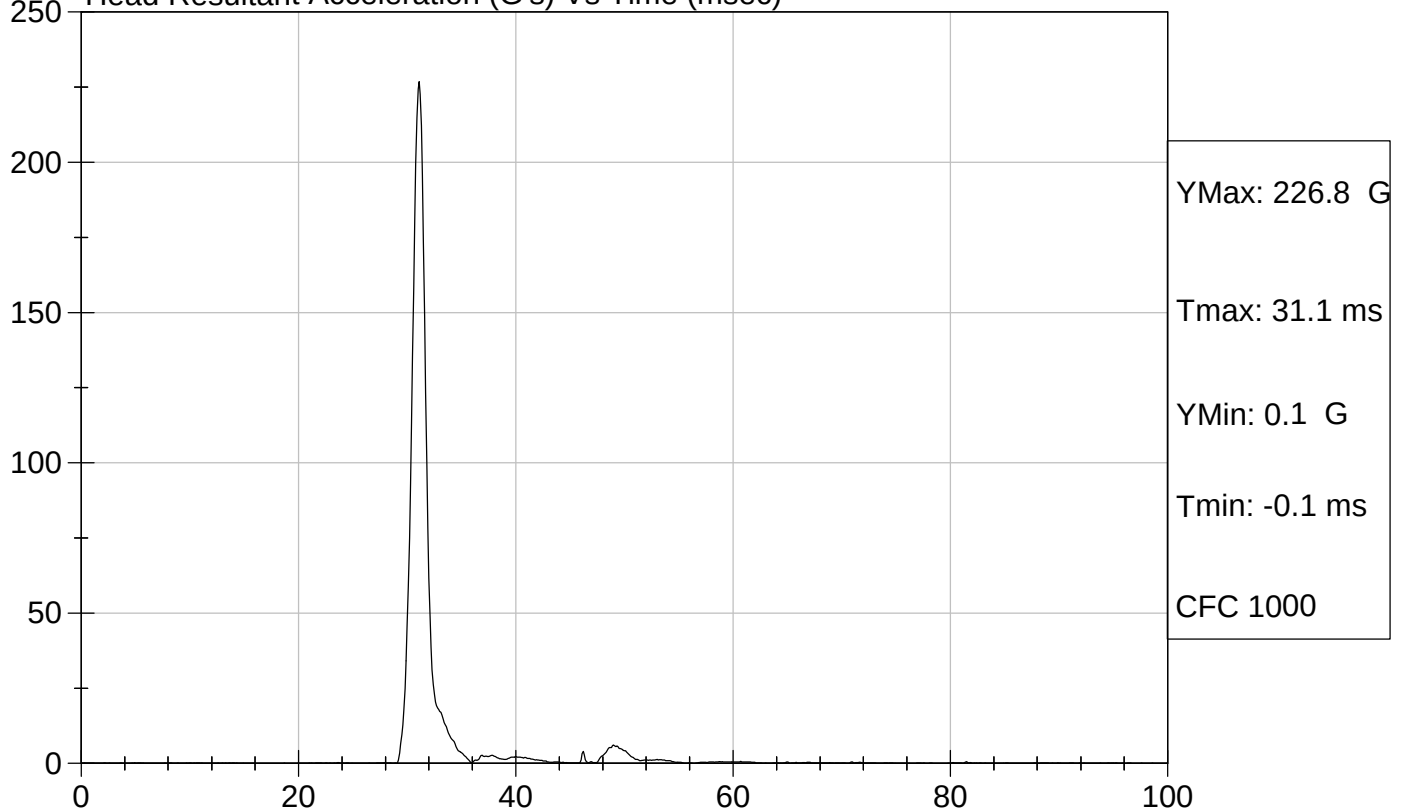
Test Description: Head Drop

Test Date: 11/19/2003

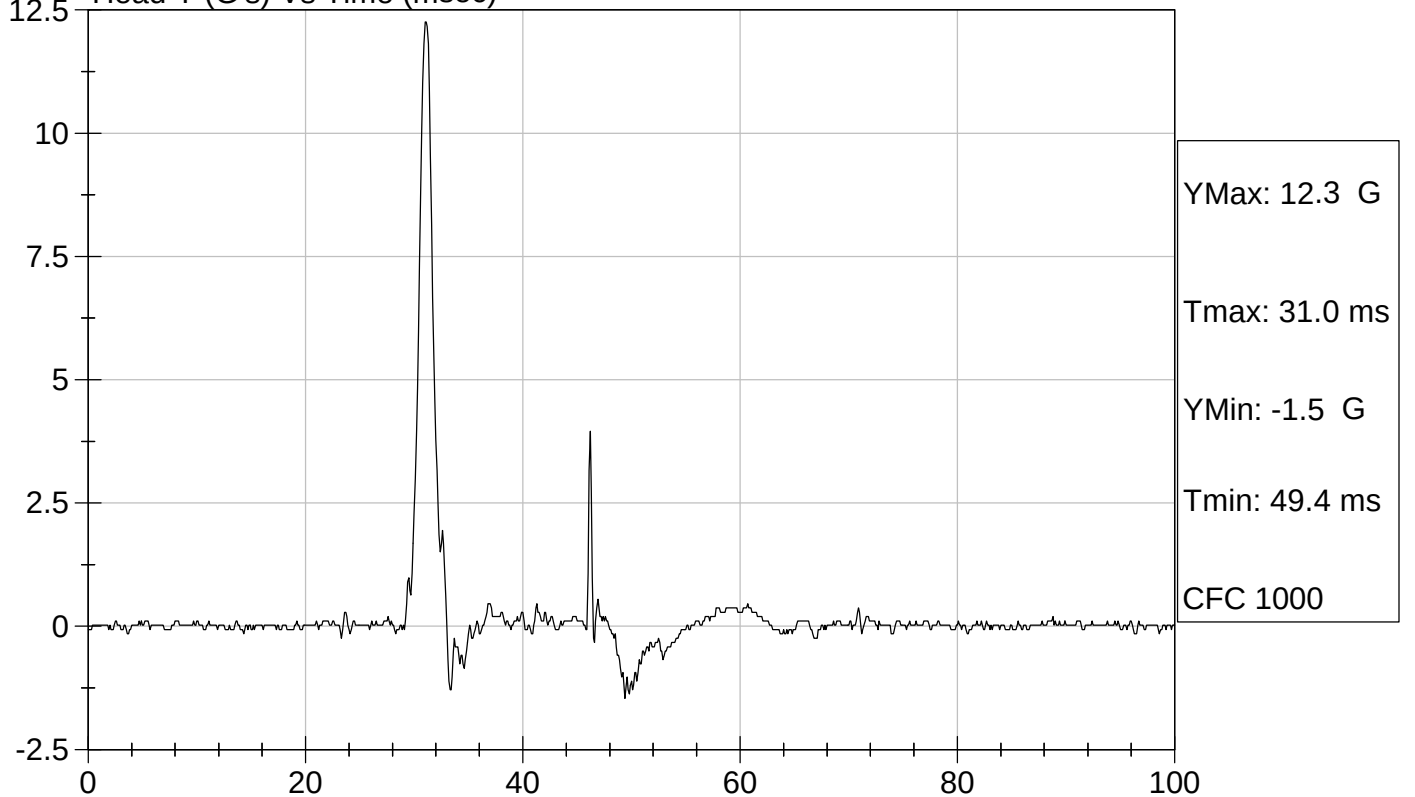
Component: D031891

Speed: 0 ft/s, 0.00 m/s

Head Resultant Acceleration (G's) Vs Time (msec)



Head Y (G's) Vs Time (msec)



Hybrid III Calibration Data Sheet
50th Percentile Male
Neck Flexion Test

ATD Serial No: 065

Test I.D: D031892

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	28	Pass
Pendulum Velocity		m/s	6.89 to 7.13	6.89	Pass
Pendulum Deceleration	10 msec	G's	22.50 to 27.50	22.58	Pass
	20 msec	G's	17.60 to 22.60	19.05	Pass
	30 msec	G's	12.50 to 18.50	14.62	Pass
Peak Pendulum Deceleration After 30 msec		G's	<= 29.0	14.62	Pass
Deceleration Decay Time to Cross 5 G's		msec	34.0 to 42.0	38.5	Pass
Maximum "D" Plane Rotation	Maximum	Degrees	64.0 to 78.0	65.9	Pass
	Time	msec	57.0 to 64.0	58.4	Pass
"D" Plane Rotation Decay Time To Zero Crossing		msec	113.0 to 128.0	114.3	Pass
Moment About Occipital Condyle	Maximum	N m	84.1 to 108.5	85.5	Pass
	Time	msec	47.0 to 58.0	50.7	Pass
Positive Moment Decay Time To Zero Crossing		msec	97.0 to 107.0	104.3	Pass
Overall Test Results					Pass


 Laboratory Technician

11/19/2003

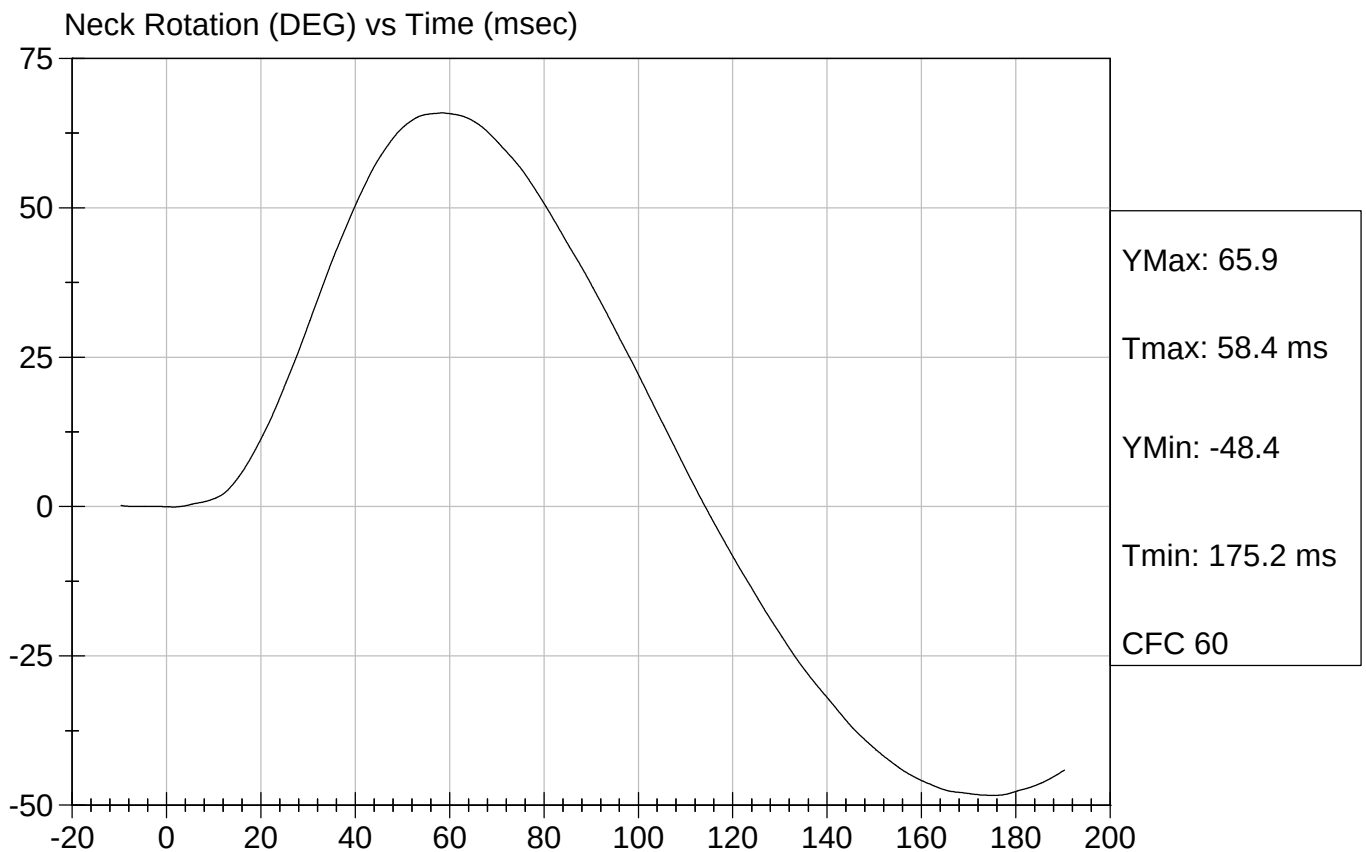
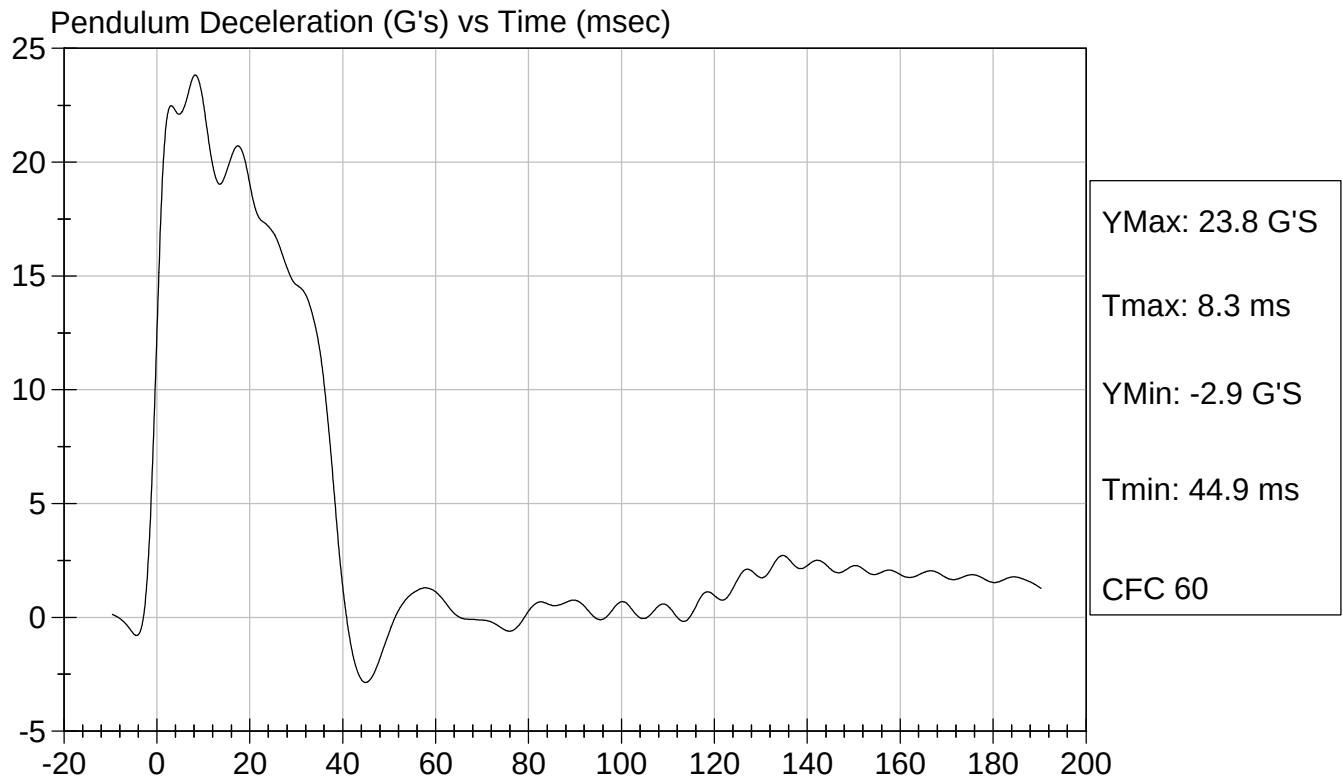
Test Date


 Approved By



Test Desc: Neck Flexion
Component ID: D031892

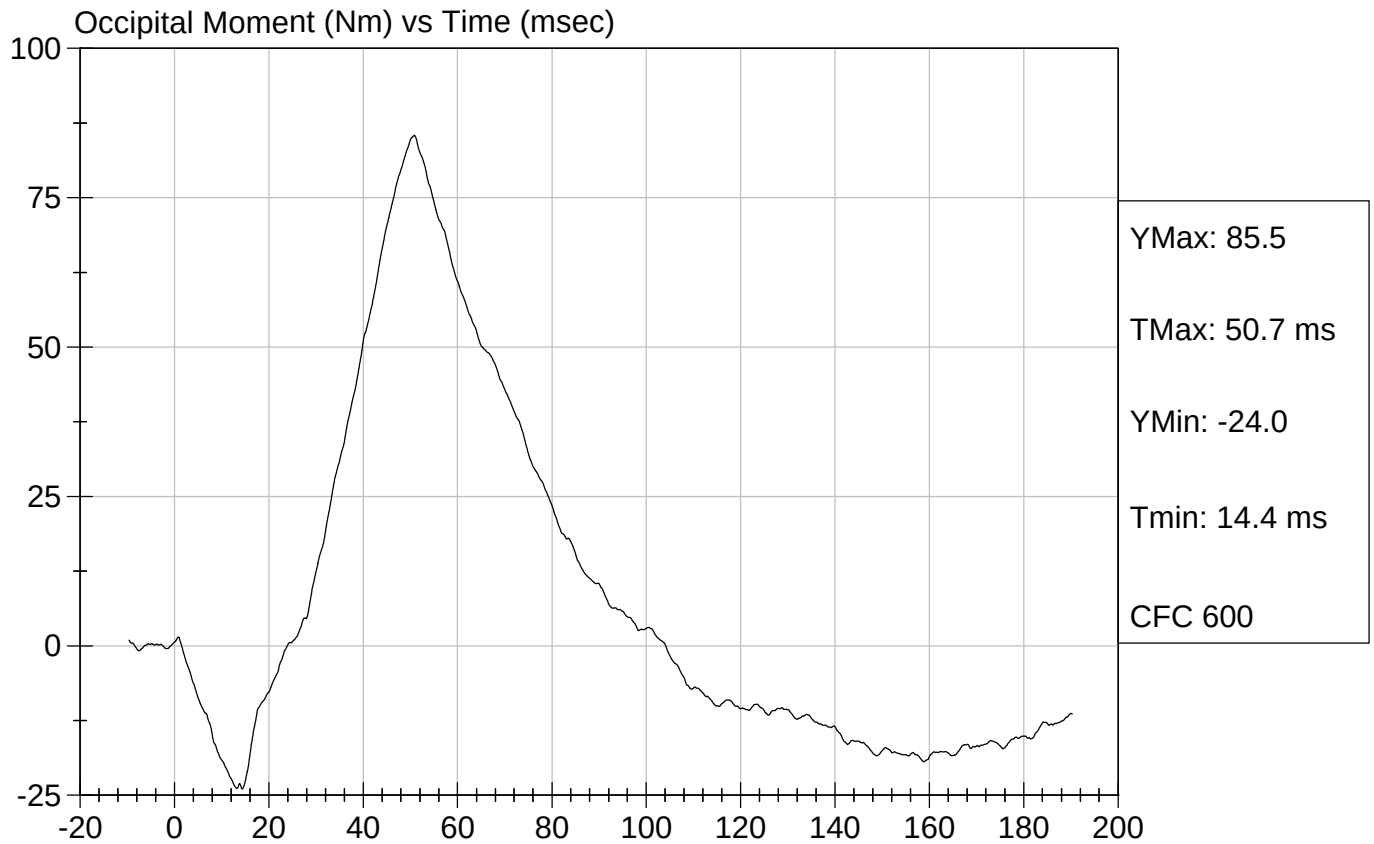
Test Date: 11/19/2003
Speed: 22.61 ft/sec, 6.89 m/sec





Test Desc: Neck Flexion
Component ID: D031892

Test Date: 11/19/2003
Speed: 22.61 ft/sec, 6.89 m/sec



Hybrid III Calibration Data Sheet
50th Percentile Male
Neck Extension Test

ATD Serial No: 065

Test I.D: D031893

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	28	Pass
Pendulum Velocity		m/s	5.95 to 6.19	6.12	Pass
Pendulum Deceleration	10 msec	G's	17.20 to 21.20	19.43	Pass
	20 msec	G's	14.00 to 19.00	16.84	Pass
	30 msec	G's	11.00 to 16.00	13.41	Pass
Peak Pendulum Deceleration After 30 msec		G's	<= 22.0	13.7	Pass
Deceleration Decay Time to Cross 5 G's		msec	38.0 to 46.0	38.8	Pass
Maximum "D" Plane Rotation	Maximum	Degrees	81.0 to 106.0	101.4	Pass
	Time	msec	72.0 to 82.0	75.0	Pass
"D" Plane Rotation Decay Time To Zero Crossing		msec	147.0 to 174.0	153.9	Pass
Moment About Occipital Condyle	Minimum	N m	-52.9 to -79.9	-71.2	Pass
	Time	msec	65.0 to 79.0	70.7	Pass
Negative Moment Decay Time To Zero Crossing		msec	120.0 to 148.0	139.3	Pass
Overall Test Results					Pass


 Laboratory Technician

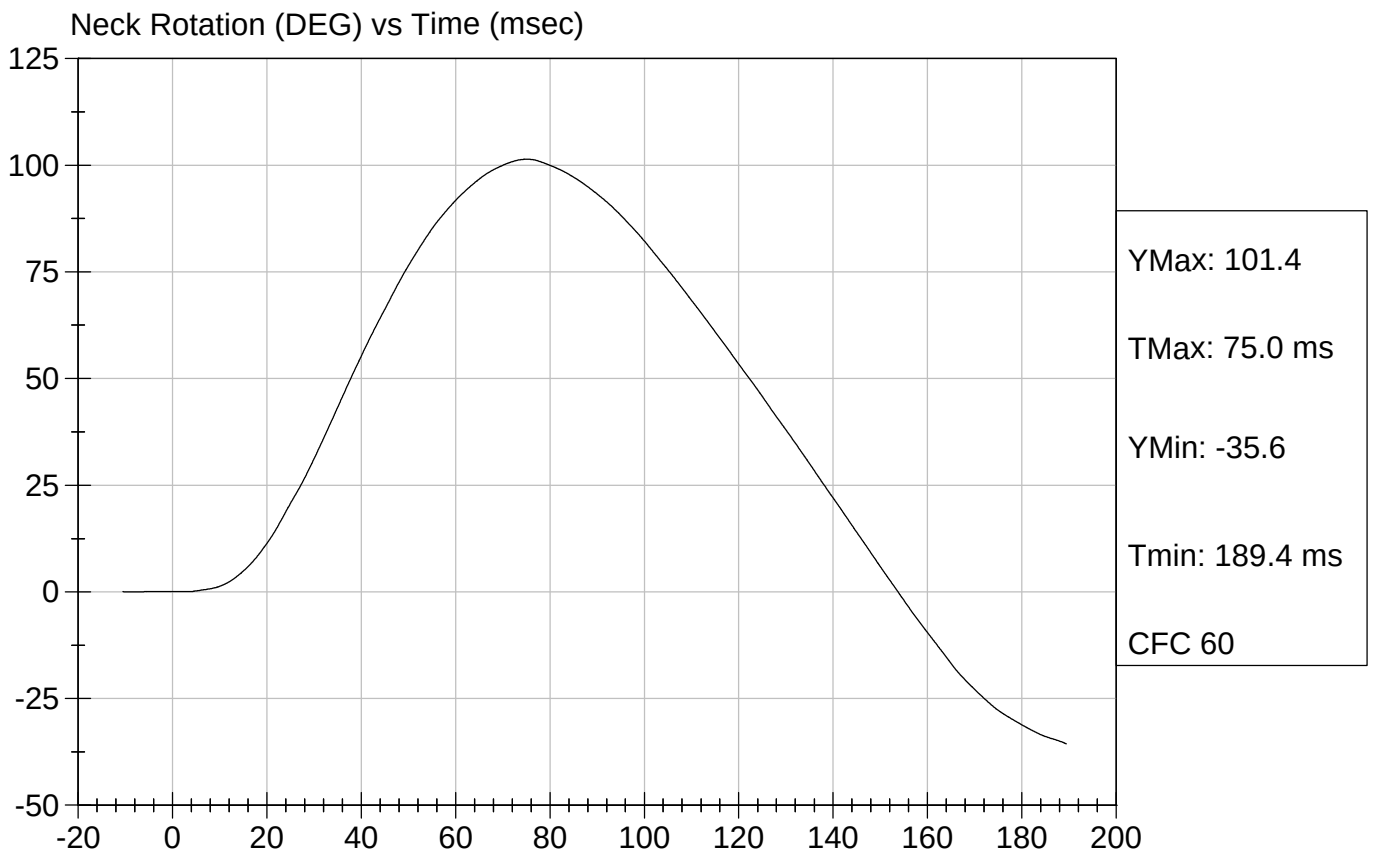
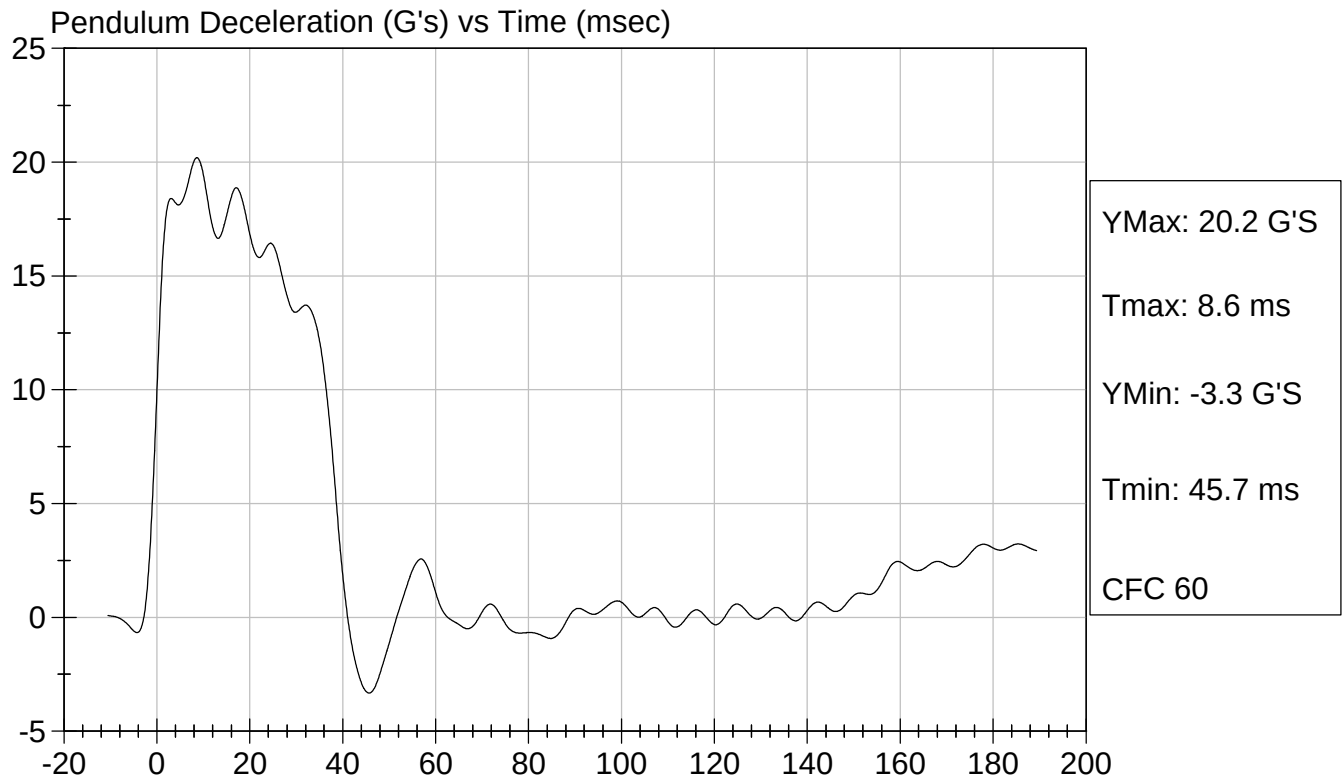
11/19/2003
 Test Date


 Approved By



Test Desc: Neck Extension
Component ID: D031893

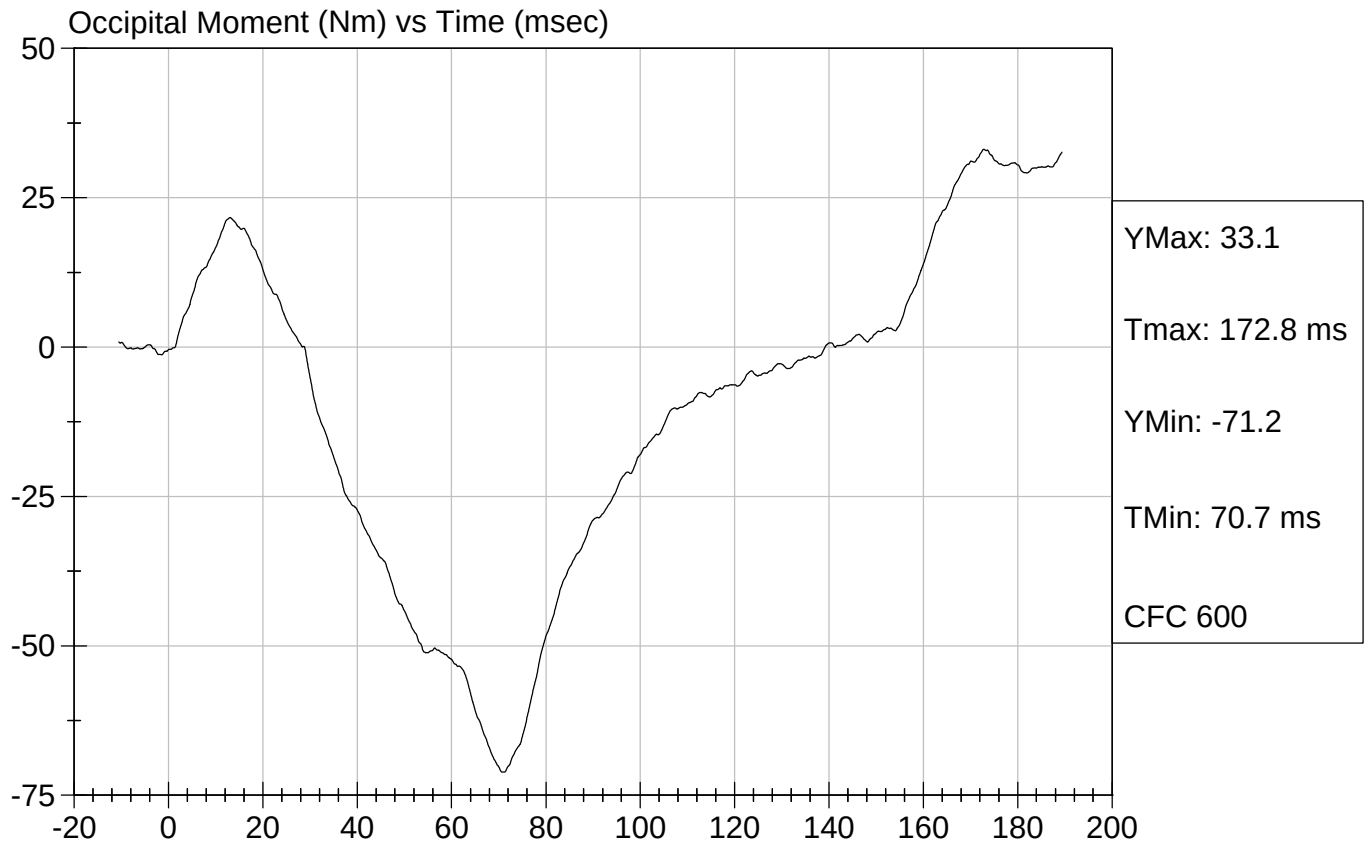
Test Date: 11/19/2003
Speed: 20.07 ft/sec, 6.12 m/sec





Test Desc: Neck Extension
Component ID: D031893

Test Date: 11/19/2003
Speed: 20.07 ft/sec, 6.12 m/sec



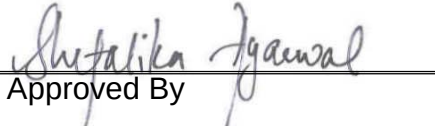
Hybrid III Calibration Data Sheet
50th Percentile Male
Thorax Impact Test

ATD Serial No: 065

Test I.D: D031894

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	16	Pass
Probe Velocity	m/s	6.58 to 6.82	6.72	Pass
Peak Probe Force	Newtons	5159 to 5893	5,515	Pass
Peak Sternum Displacement	cm	6.35 to 7.26	6.55	Pass
Internal Hysteresis	%	69 to 85	72	Pass
Overall Test Results				Pass


Laboratory Technician


Approved By

11/24/2003
Test Date

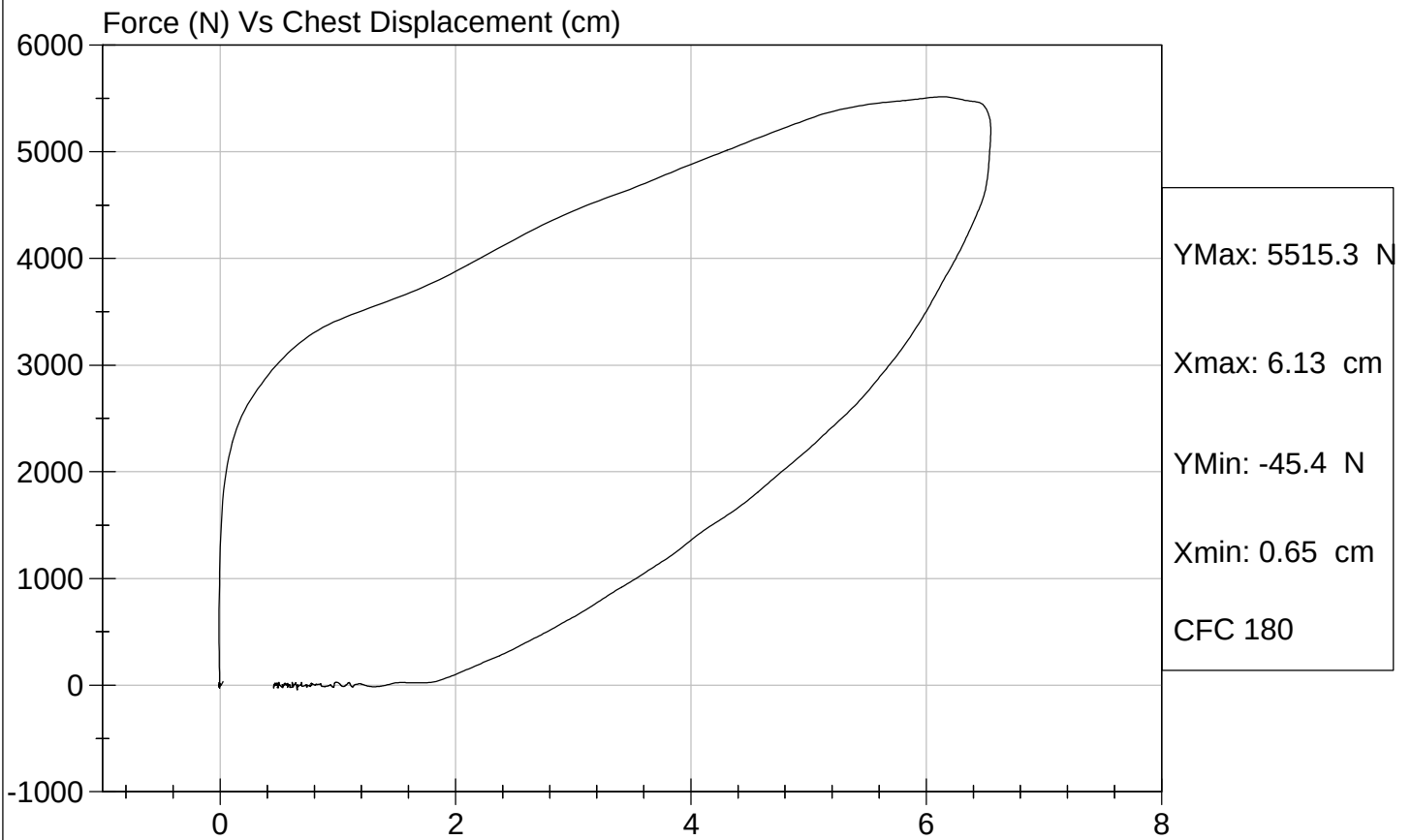


Test Description: Thorax Impact

Test Date: 11/24/2003

Component: D031894

Speed: 22.06 ft/sec, 6.72 m/sec

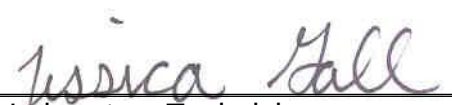


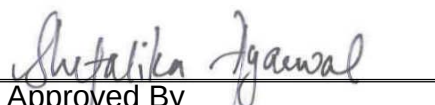
Hybrid III Calibration Data Sheet
50th Percentile Male
Right Knee Impact Test

ATD Serial No: 065

Test I.D: D031895

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	26	Pass
Probe Velocity	m/s	2.07 to 2.13	2.08	Pass
Peak Probe Force	Newtons	4715 to 5782	5,371	Pass
Overall Test Results				Pass


Laboratory Technician


Approved By

11/22/2003
Test Date

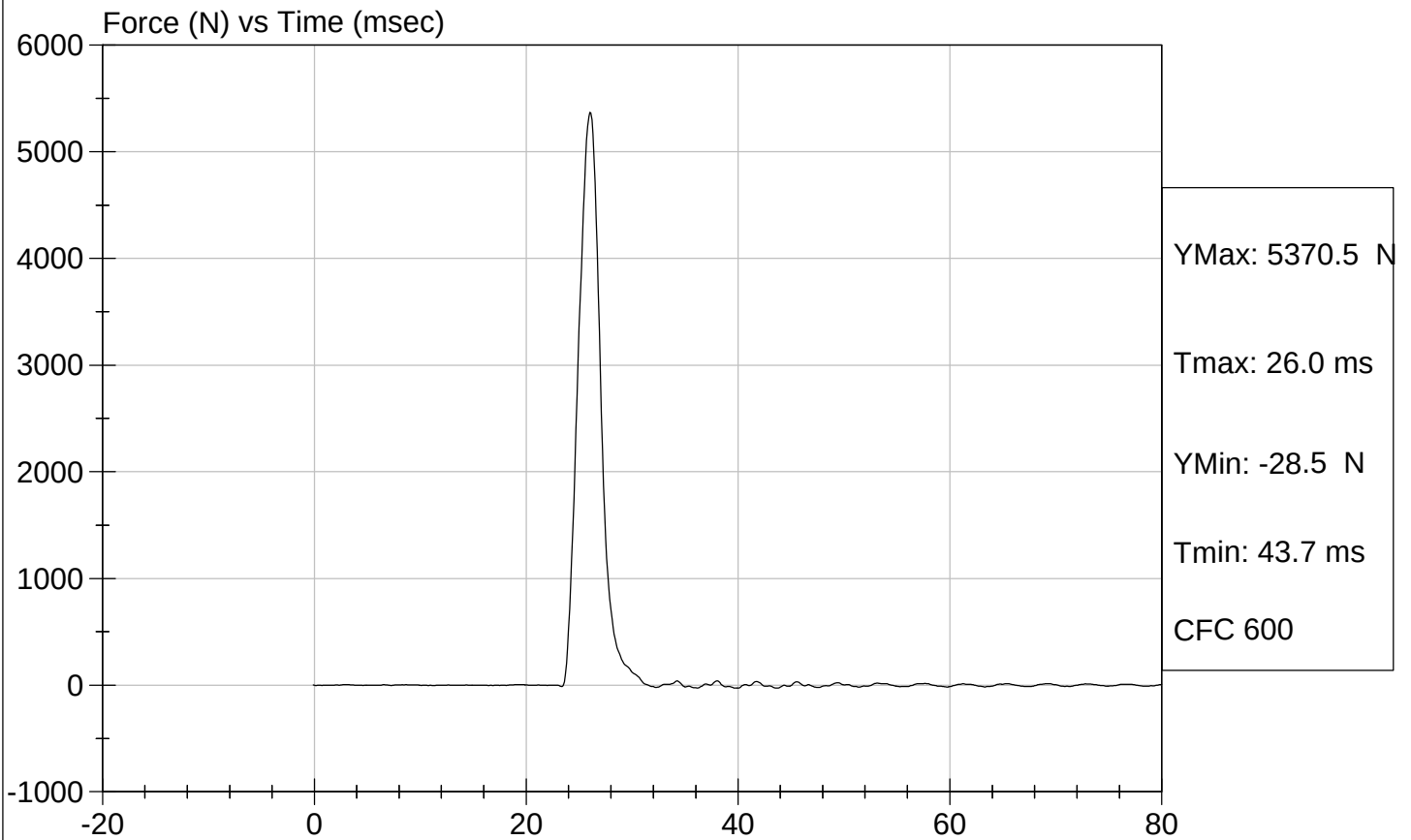


Test Description: Right Knee

Test Date: 11/22/2003

Component: D031895

Speed: 6.81 ft/sec, 2.076 m/sec



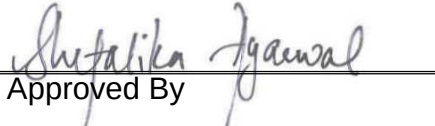
Hybrid III Calibration Data Sheet
50th Percentile Male
Left Knee Impact Test

ATD Serial No: 065

Test I.D: D031896

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	26	Pass
Probe Velocity	m/s	2.07 to 2.13	2.08	Pass
Peak Probe Force	Newtons	4715 to 5782	5,216	Pass
Overall Test Results				Pass


Laboratory Technician


Approved By

11/22/2003
Test Date

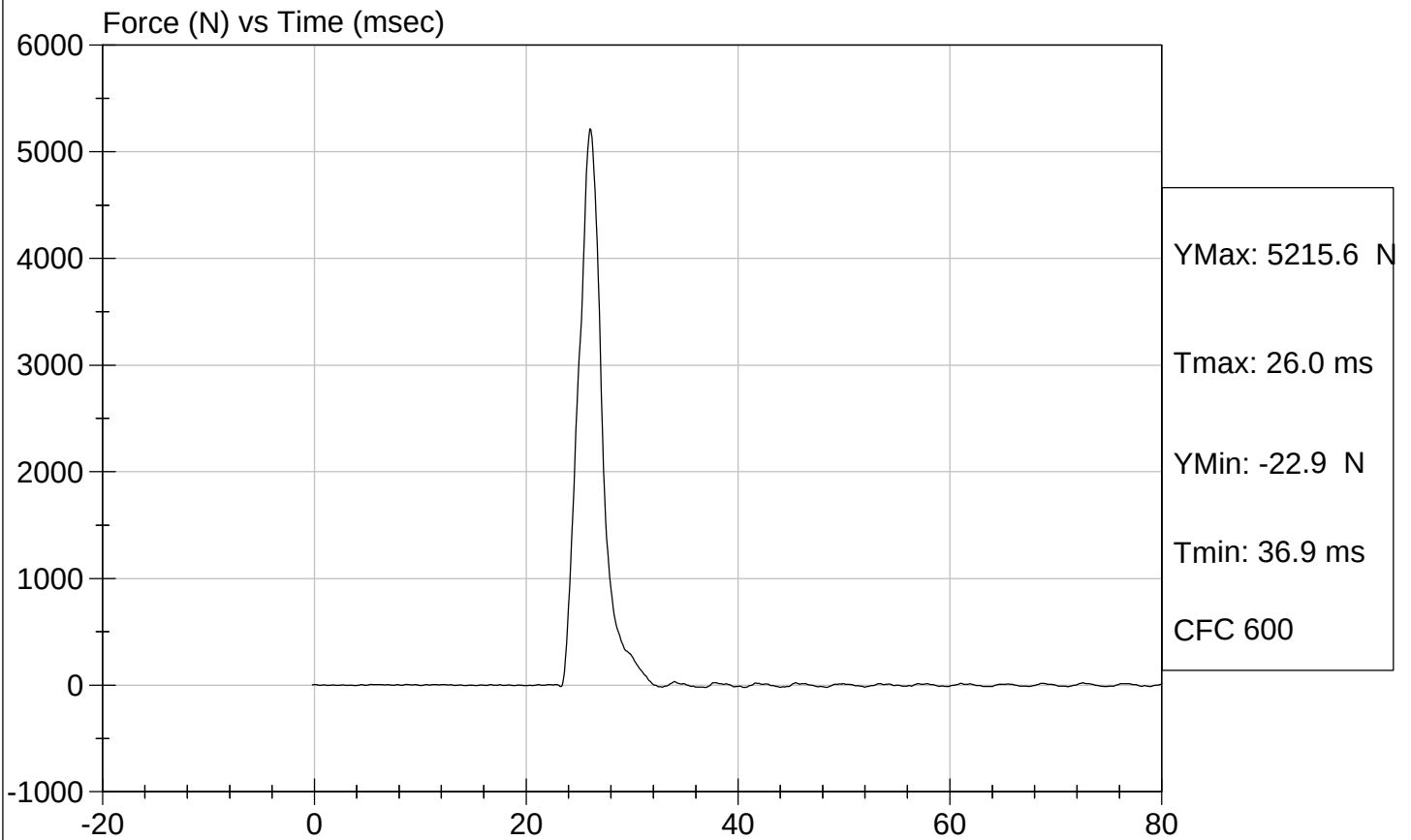


Test Description: Left Knee

Test Date: 11/22/2003

Component: D031896

Speed: 6.81 ft/sec, 2.076 m/sec

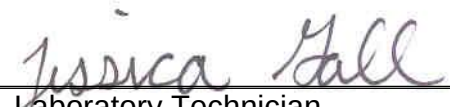


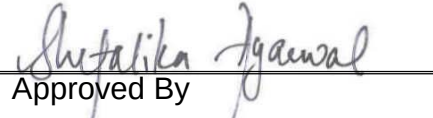
Hybrid III Calibration Data Sheet
50th Percentile Male
Hip-Femur Flexion Test

ATD Serial No: 065

Test I.D: D031890

Tested Parameter	Units	Specification	Result		Pass/Fail
			Right	Left	
Laboratory Temperature	deg C	18.9 to 25.6	21.1	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	30	30	Pass
Rotation Rate	deg/sec	5 -10	8	8	Pass
30 Degrees	Nm	94.9 Nm Max	61.3	63.8	Pass
150 ft-lbf / 203.4 Nm	Deg	40- 50 Degree Max Rotation	47	44	Pass
Overall Test Results					Pass


 Laboratory Technician


 Approved By

11/21/2003
 Test Date

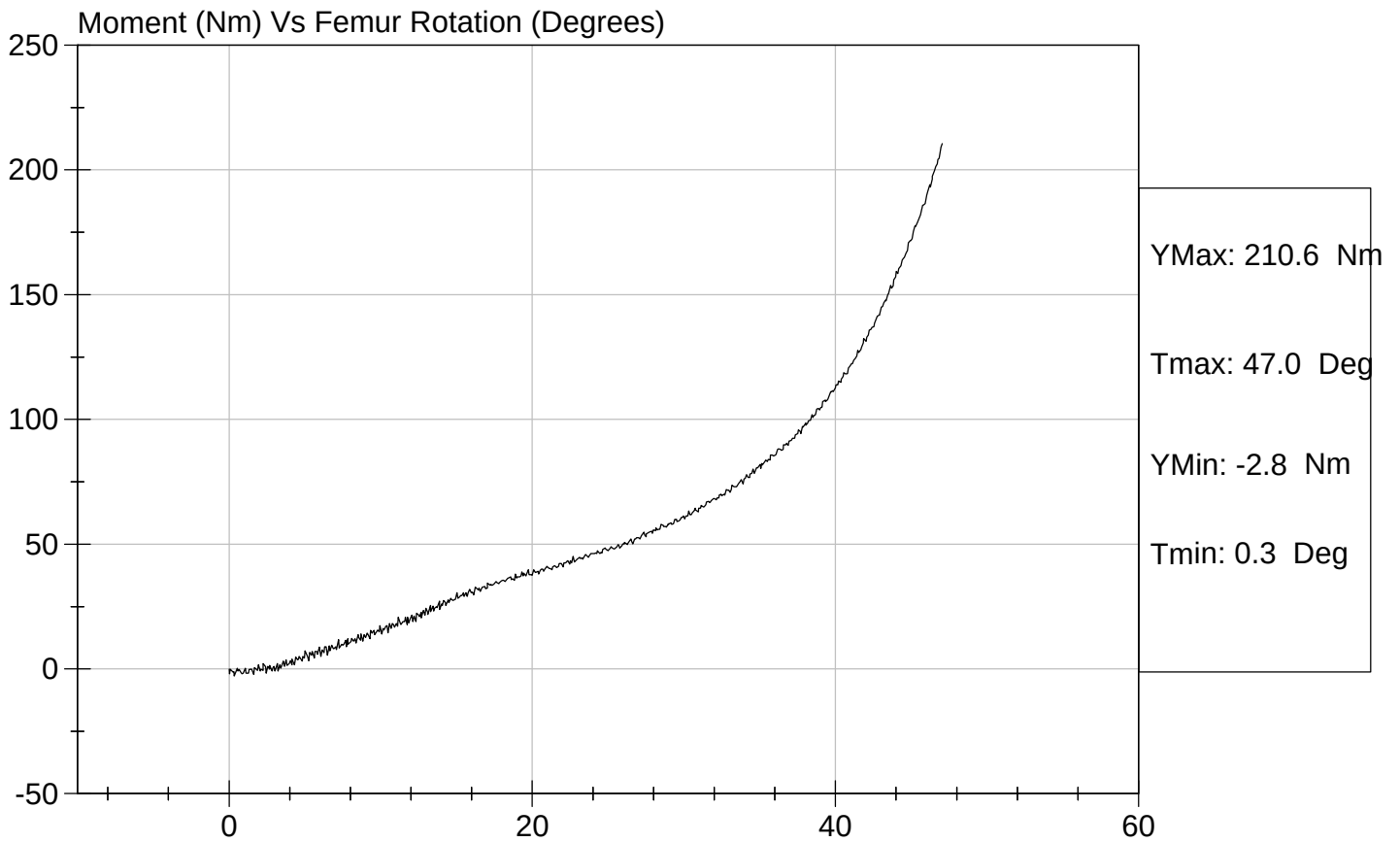


Test Description: Hip Femur Flexion

Test Date: 11/20/2003

Component: D031899

Speed: 0 ft/sec, 0.00 m/sec



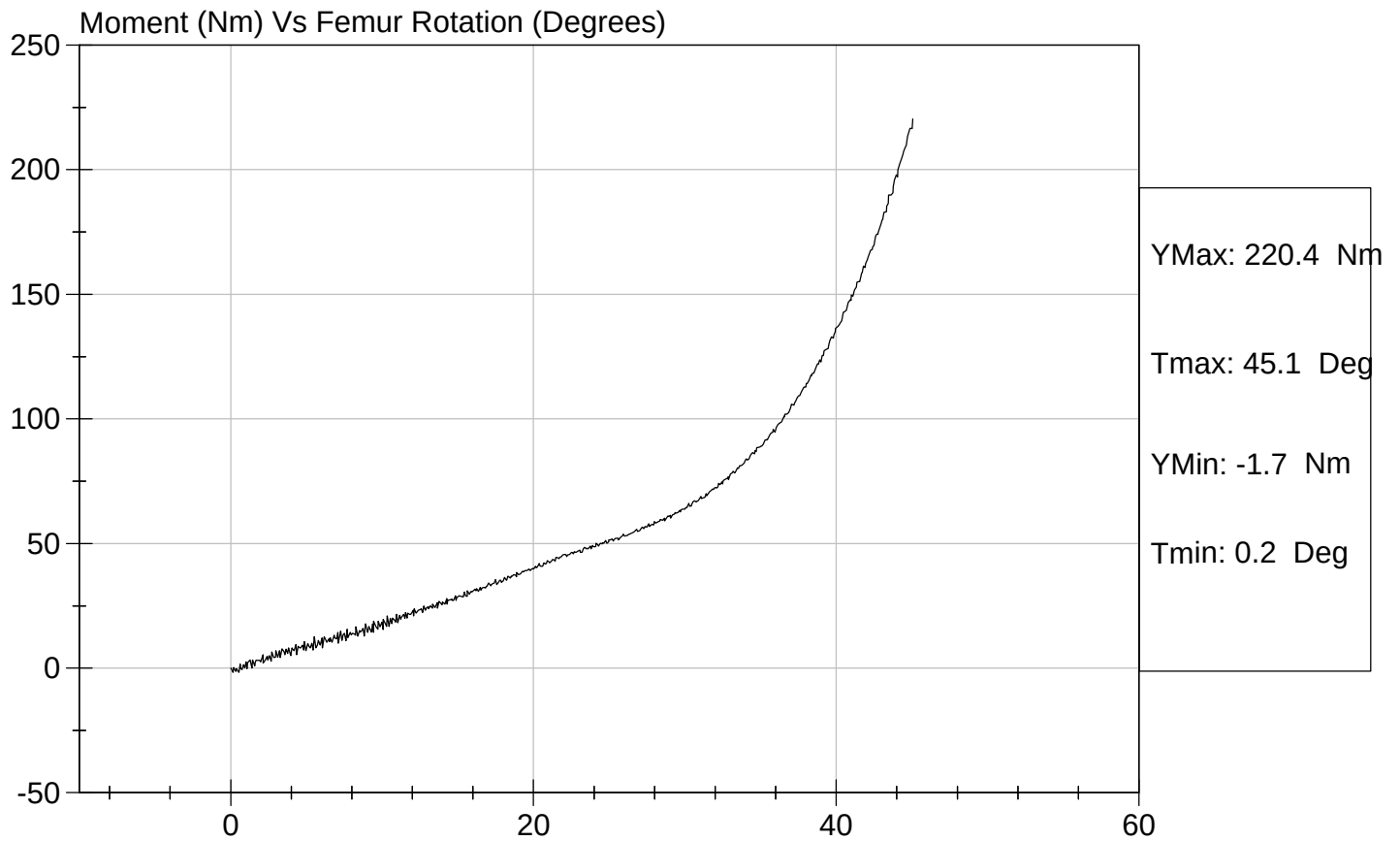


Test Description: Hip Femur Flexion

Test Date: 11/21/2003

Component: D031890

Speed: 0 ft/sec, 0.00 m/sec



DUMMY INSPECTION CHECKLIST

Type: Hybrid III

Dummy Serial Number: 065

Inspected By: Jessica Gall

Date: 11/24/03

<u>Part</u>	<u>Items Checked</u>	<u>Comments</u>
Skin	visual inspection	OK
Head	visual, ballast, accelerometer mount	OK
Neck	visual, cable torque, nodding blocks	OK
Clavicles	visual, bumpers, range of motion	OK
Arms/Hands	visual, bumpers, range of motion	OK
Spine box	visual, ballast, weldment, accelerometer mount	OK
Rib cage	visual, measure, stiffeners	OK
Sternum	visual, bumpers	OK
Lumbar spine	visual, cable torque	OK
Abdomen	visual	OK
Pelvis	visual, palpate, accelerometer mount	OK
Upper legs	visual, load cell bolts	OK
Knees	visual, stops, inserts, sliders	OK
Lower legs	visual, range of motion	OK
Ankles	visual, range of motion	OK
Feet	visual, range of motion	OK
Joints	1 to 2 g range	OK
Other		

Notes (include component/problem/action/reason):

CERTIFICATION DATA

Dummy Serial Number: 066

Calibration Test Results Summary

Dummy Serial Number: 066

Calibration

External Dimensions:	The dummy passed all external dimension requirements.
Head Drop Test:	The head passed all drop test requirements.
Neck Flexion Test:	The neck passed all flexion test requirements.
Neck Extension Test:	The neck passed all extension test requirements.
Thorax Impact Test:	The thorax passed all impact test requirements.
Knee Impact Tests:	Both knees passed all impact test requirements.
Hip-Femur Flexion Tests:	Both femurs passed all flexion test requirements.

HYBRID III DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

Dummy Serial Number: 066

Date of Verification: 9/29/03

Test Number: D03190

DESCRIPTION	SPECIFICATION	TEST RESULTS
Temperature (°F)	20.6 – 22.2	21.7
Relative Humidity	10 – 70 %	29
AA - Location for Chest Circumference	429.3 – 434.3 mm	431.8
BB - Location for Waist Circumference	226.1 – 231.1 mm	228.6
A - Total Sitting Height	878.8 – 889.0 mm	879.5
B – Shoulder Pivot Height	505.5 – 520.7 mm	514.4
C – H Point Height	82.9 – 88.9 mm	88.9
D – H Point from Seat Back	134.7 – 139.7 mm	136.5
E – Shoulder Pivot From Backline	84.8 – 94.0 mm	94.0
F – Thigh Clearance	139.7 – 154.9 mm	146.1
G – Back of Elbow to Wrist Pivot	289.6 – 304.8 mm	292.1
H – Skull Cap Skin to Backline	40.7 – 45.7 mm	44.5
I – Shoulder Elbow Length	330.2 – 345.4 mm	330.2
J – Elbow Rest Height	190.5 – 210.9 mm	205.7
K – Buttock Knee Length	579.1 – 604.5 mm	596.9
L – Popliteal Height	429.3 – 454.7 mm	438.2
M – Knee Pivot Height	485.2 – 500.4 mm	495.3
N – Buttock Popliteal Length	452.1 – 477.5 mm	463.6
O – Chest Depth at 3 rd Rib	213.4 – 228.6 mm	215.9
P – Foot Length	251.5 – 266.7 mm	260.4
V – Shoulder Breadth	421.7 – 436.9 mm	436.9
W – Foot Breadth	91.5 – 106.7 mm	101.6
Y – Chest Circumference	970.3 – 1000.7 mm	984.3
Z – Waist Circumference	835.7 – 866.1 mm	866.1

Technician: Jessica Hall

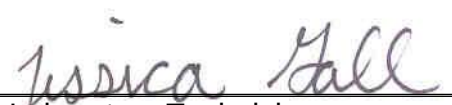
Approved By: Shafika Gaurwal

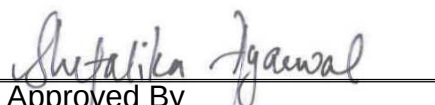
Hybrid III Calibration Data Sheet
50th Percentile Male
Head Drop Calibration

ATD Serial No: 066

Test I.D: D031901

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	29	Pass
Peak Resultant Acceleration	G's	225.0 to 275.0	256.6	Pass
Peak Lateral Acceleration	G's	<= +/- 15.0	1.1	Pass
Is Acceleration Unimodal?	Yes/No	< 10% Peak	Yes	Pass
			Overall Test Results	Pass


Laboratory Technician


Approved By

11/19/2003
Test Date



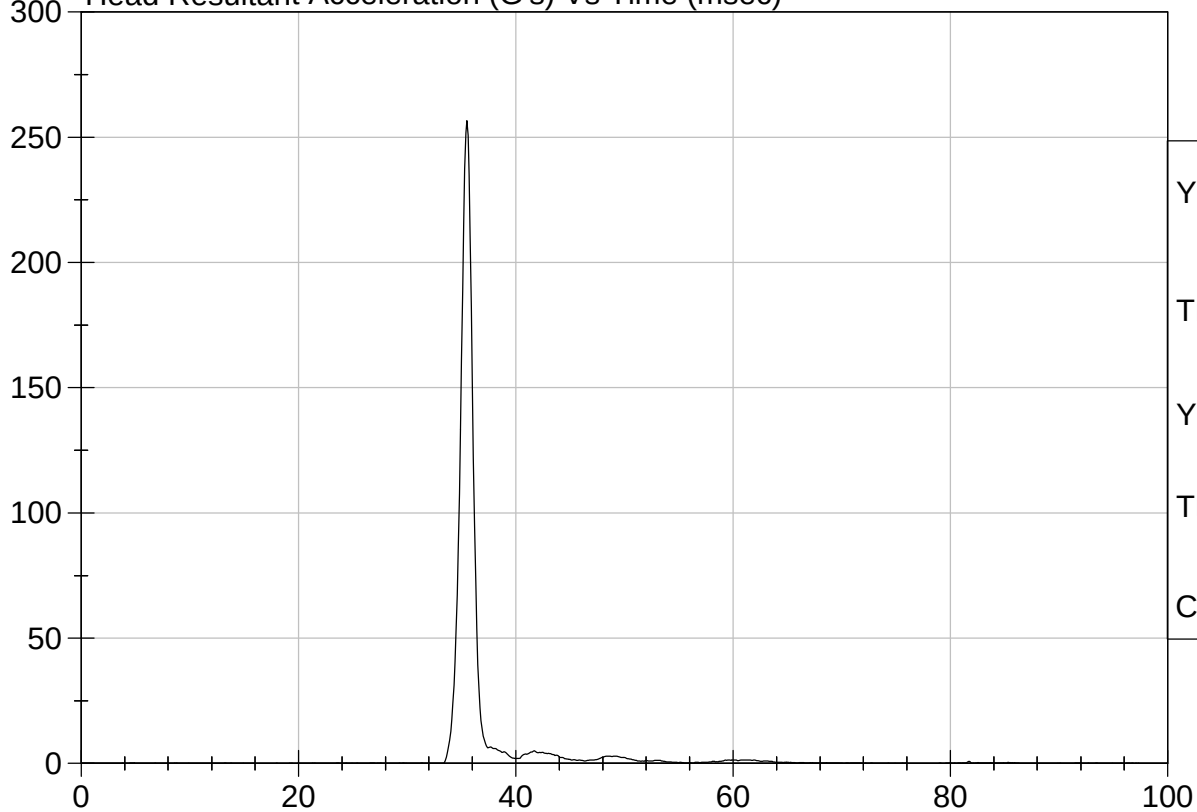
Test Description: Head Drop

Test Date: 11/19/2003

Component: D031901

Speed: 0 ft/s, 0.00 m/s

Head Resultant Acceleration (G's) Vs Time (msec)



YMax: 256.6 G

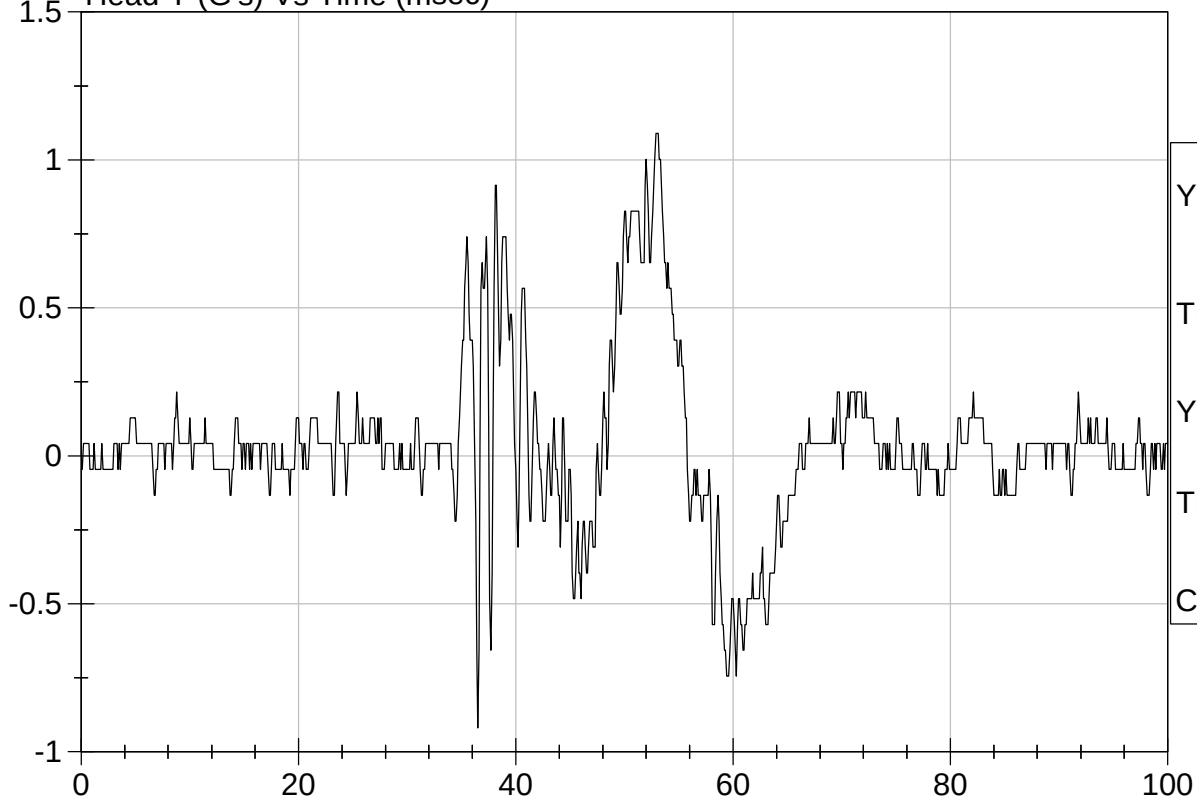
Tmax: 35.5 ms

YMin: 0.1 G

Tmin: 0.6 ms

CFC 1000

Head Y (G's) Vs Time (msec)



YMax: 1.1 G

Tmax: 52.9 ms

YMin: -0.9 G

Tmin: 36.5 ms

CFC 1000

Hybrid III Calibration Data Sheet
50th Percentile Male
Neck Flexion Test

ATD Serial No: 066

Test I.D: D031902

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	26	Pass
Pendulum Velocity		m/s	6.89 to 7.13	7.12	Pass
Pendulum Deceleration	10 msec	G's	22.50 to 27.50	23.05	Pass
	20 msec	G's	17.60 to 22.60	19.52	Pass
	30 msec	G's	12.50 to 18.50	15.93	Pass
Peak Pendulum Deceleration After 30 msec		G's	<= 29.0	15.93	Pass
Deceleration Decay Time to Cross 5 G's		msec	34.0 to 42.0	39.5	Pass
Maximum "D" Plane Rotation	Maximum	Degrees	64.0 to 78.0	73.3	Pass
	Time	msec	57.0 to 64.0	57.9	Pass
"D" Plane Rotation Decay Time To Zero Crossing		msec	113.0 to 128.0	113.0	Pass
Moment About Occipital Condyle	Maximum	N m	84.1 to 108.5	94.5	Pass
	Time	msec	47.0 to 58.0	52.5	Pass
Positive Moment Decay Time To Zero Crossing		msec	97.0 to 107.0	101.0	Pass
Overall Test Results					Pass


 Laboratory Technician

11/22/2003

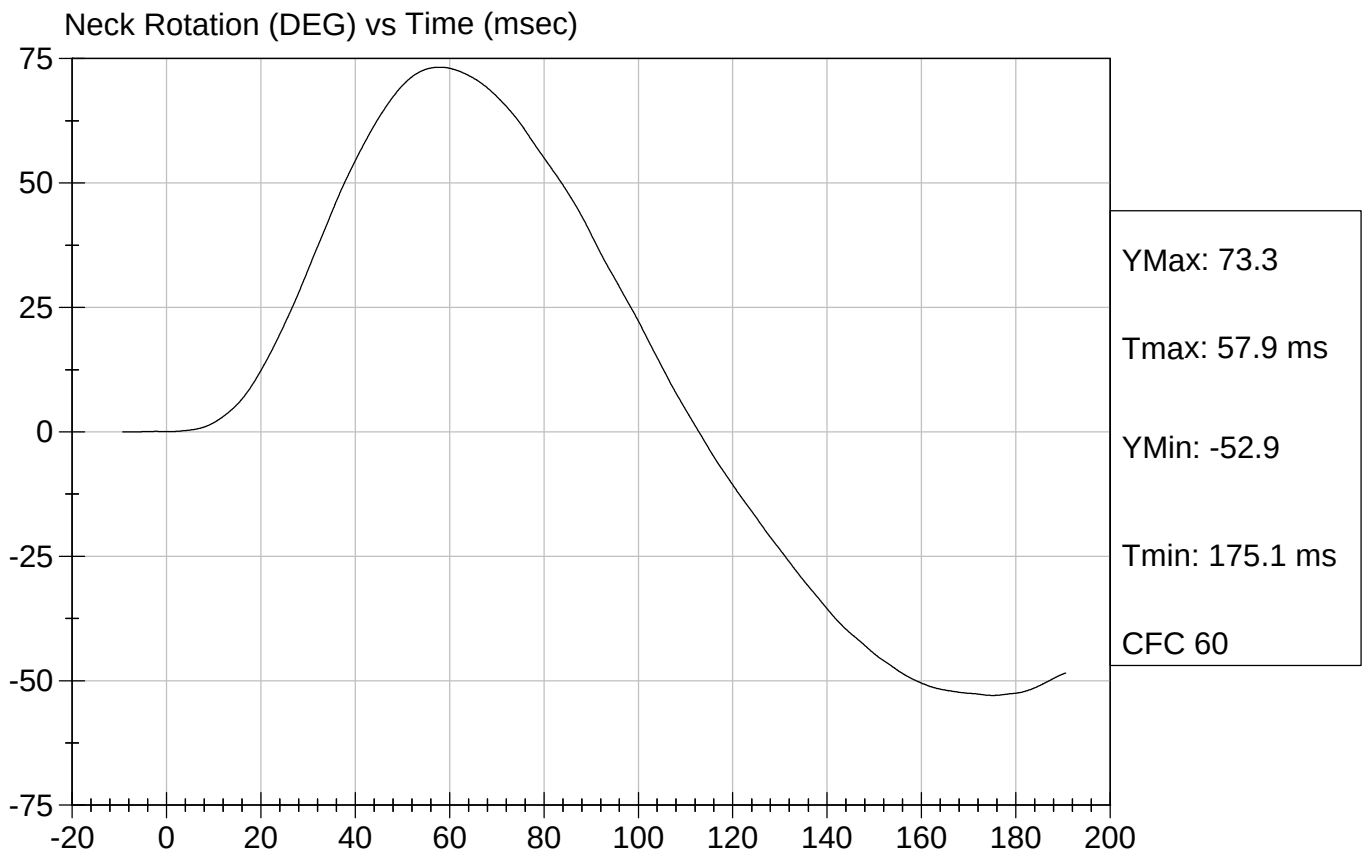
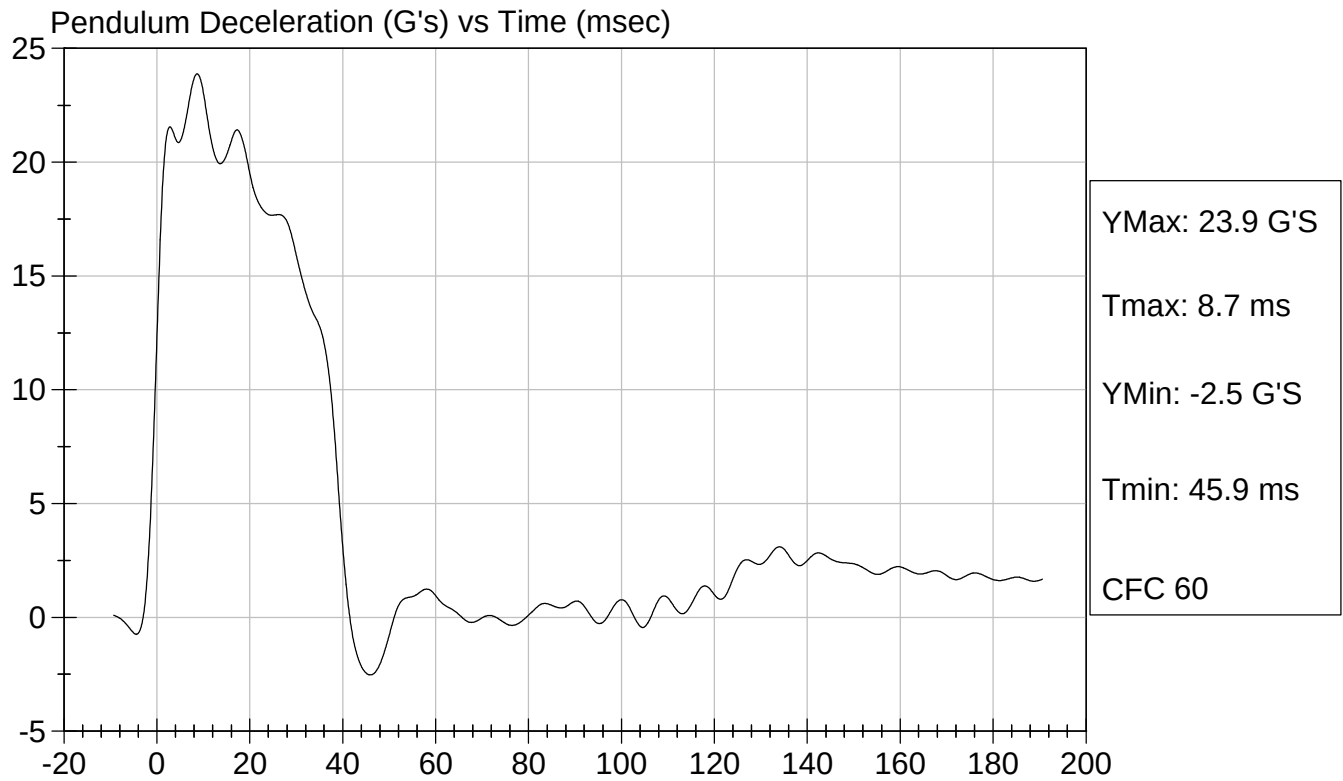
Test Date


 Approved By



Test Desc: Neck Flexion
Component ID: D031902

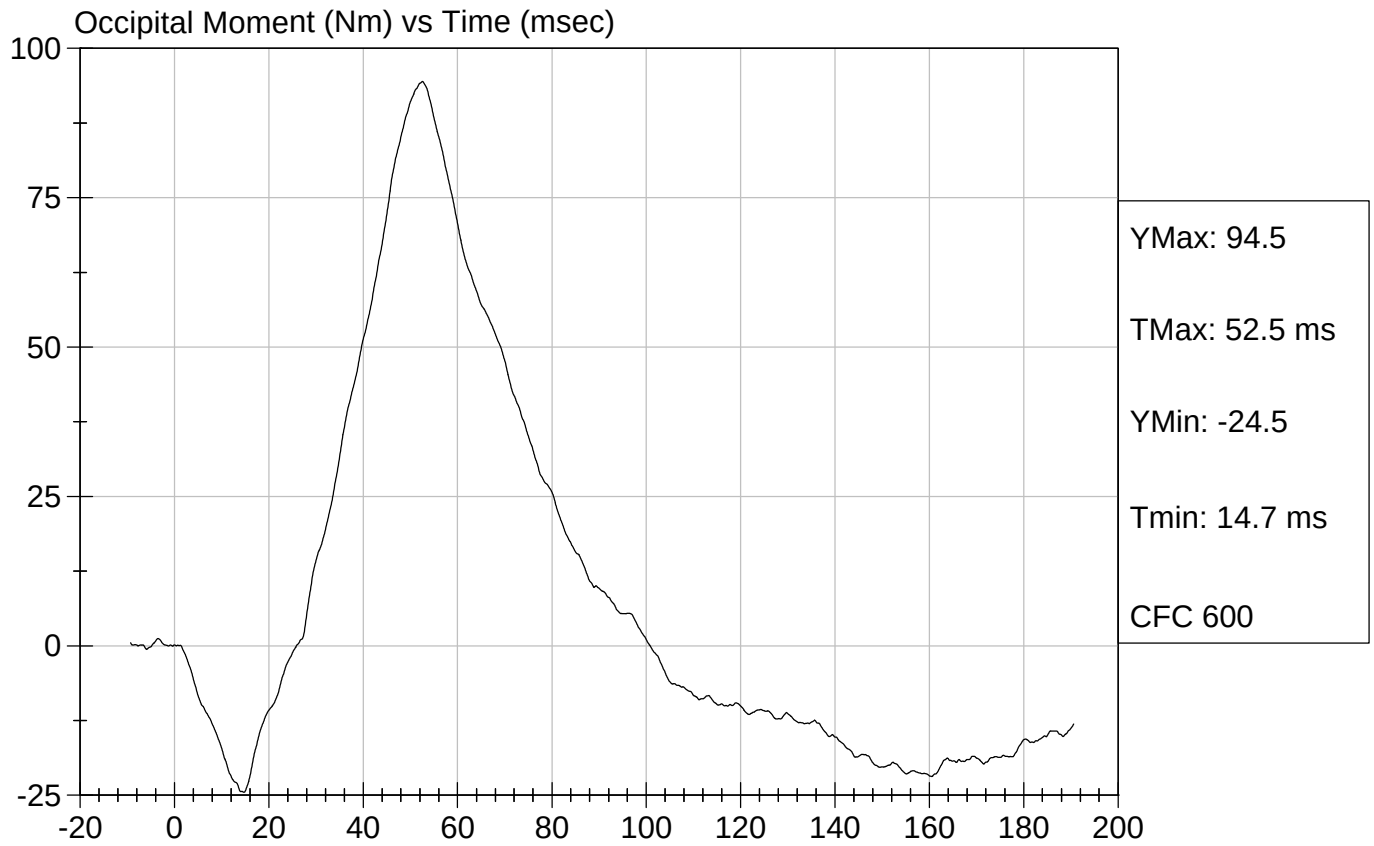
Test Date: 11/22/2003
Speed: 23.36 ft/sec, 7.12 m/sec





Test Desc: Neck Flexion
Component ID: D031902

Test Date: 11/22/2003
Speed: 23.36 ft/sec, 7.12 m/sec

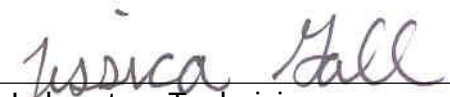


Hybrid III Calibration Data Sheet
50th Percentile Male
Neck Extension Test

ATD Serial No: 066

Test I.D: D031903

Tested Parameter		Units	Specification	Result	Pass/Fail
Laboratory Temperature		deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity		%	10 to 70	26	Pass
Pendulum Velocity		m/s	5.95 to 6.19	6.18	Pass
Pendulum Deceleration	10 msec	G's	17.20 to 21.20	18.81	Pass
	20 msec	G's	14.00 to 19.00	15.74	Pass
	30 msec	G's	11.00 to 16.00	13.25	Pass
Peak Pendulum Deceleration After 30 msec		G's	<= 22.0	13.3	Pass
Deceleration Decay Time to Cross 5 G's		msec	38.0 to 46.0	42.6	Pass
Maximum "D" Plane Rotation	Maximum	Degrees	81.0 to 106.0	99.4	Pass
	Time	msec	72.0 to 82.0	76.4	Pass
"D" Plane Rotation Decay Time To Zero Crossing		msec	147.0 to 174.0	151.5	Pass
Moment About Occipital Condyle	Minimum	N m	-52.9 to -79.9	-68.7	Pass
	Time	msec	65.0 to 79.0	71.5	Pass
Negative Moment Decay Time To Zero Crossing		msec	120.0 to 148.0	140.8	Pass
Overall Test Results					Pass


 Laboratory Technician

11/22/2003
 Test Date

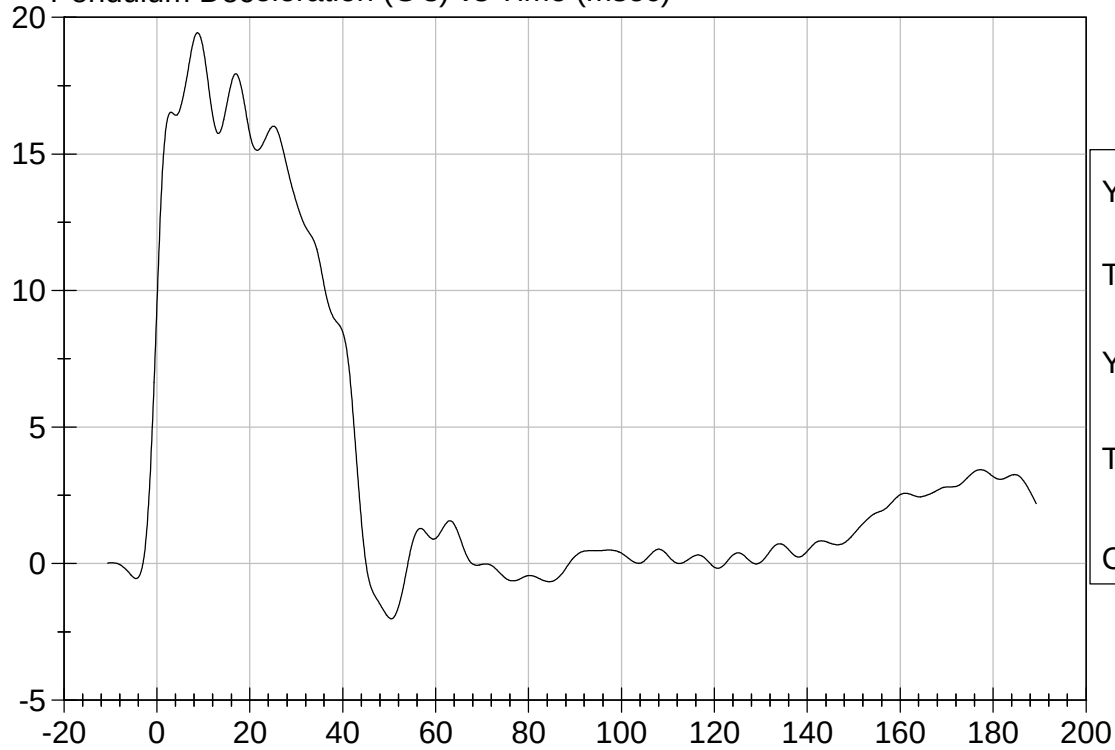

 Approved By



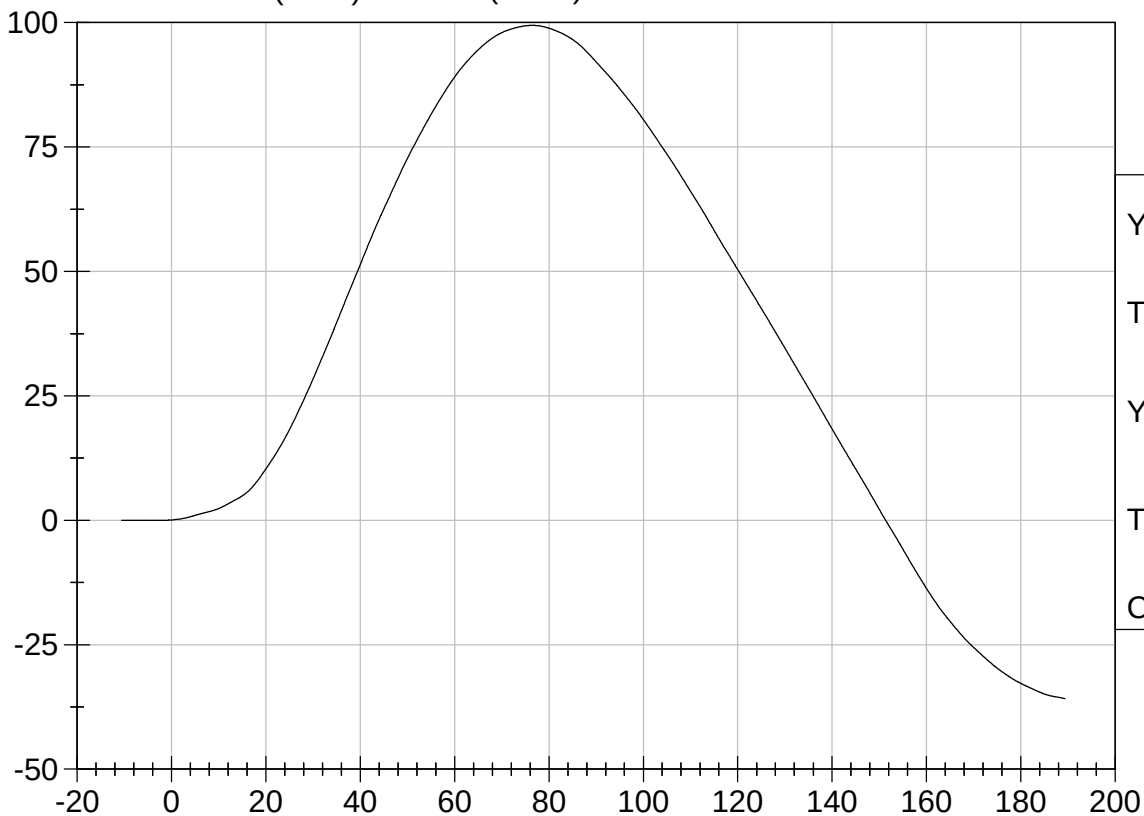
Test Desc: Neck Extension
Component ID: D031903

Test Date: 11/22/2003
Speed: 20.28 ft/sec, 6.18 m/sec

Pendulum Deceleration (G's) vs Time (msec)



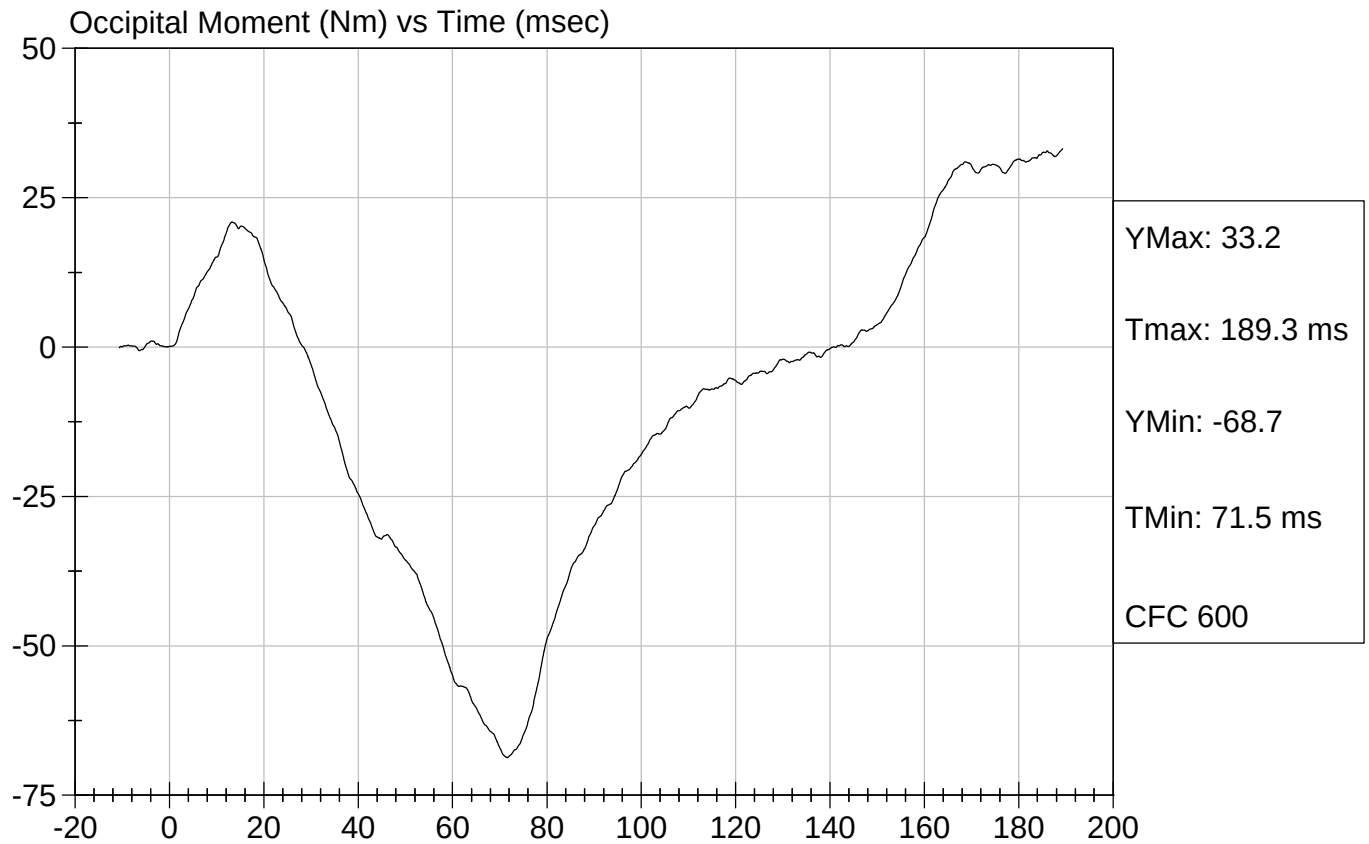
Neck Rotation (DEG) vs Time (msec)





Test Desc: Neck Extension
Component ID: D031903

Test Date: 11/22/2003
Speed: 20.28 ft/sec, 6.18 m/sec

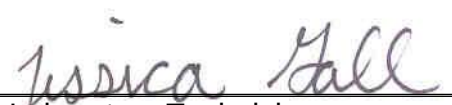


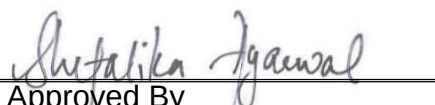
Hybrid III Calibration Data Sheet
50th Percentile Male
Thorax Impact Test

ATD Serial No: 066

Test I.D: D031904

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	20.6 to 22.2	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	17	Pass
Probe Velocity	m/s	6.58 to 6.82	6.82	Pass
Peak Probe Force	Newtons	5159 to 5893	5,595	Pass
Peak Sternum Displacement	cm	6.35 to 7.26	6.57	Pass
Internal Hysteresis	%	69 to 85	72	Pass
Overall Test Results				Pass


Laboratory Technician


Approved By

11/24/2003
Test Date

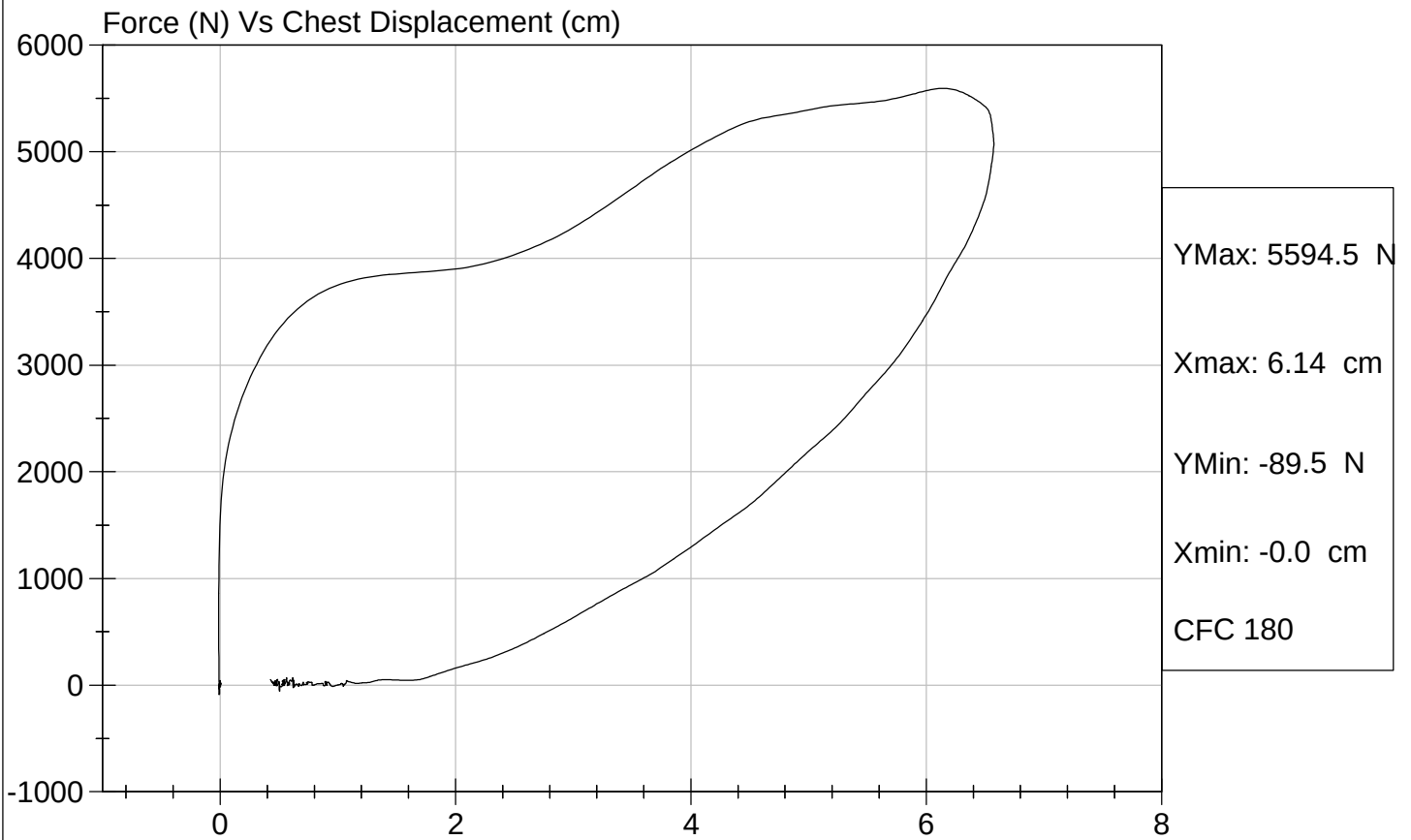


Test Description: Thorax Impact

Test Date: 11/24/2003

Component: D031904

Speed: 22.37 ft/sec, 6.82 m/sec

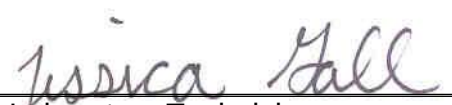


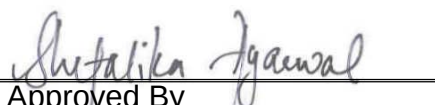
Hybrid III Calibration Data Sheet
50th Percentile Male
Right Knee Impact Test

ATD Serial No: 066

Test I.D: D031905

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	26	Pass
Probe Velocity	m/s	2.07 to 2.13	2.07	Pass
Peak Probe Force	Newtons	4715 to 5782	5,277	Pass
Overall Test Results				Pass


Laboratory Technician


Approved By

11/22/2003
Test Date

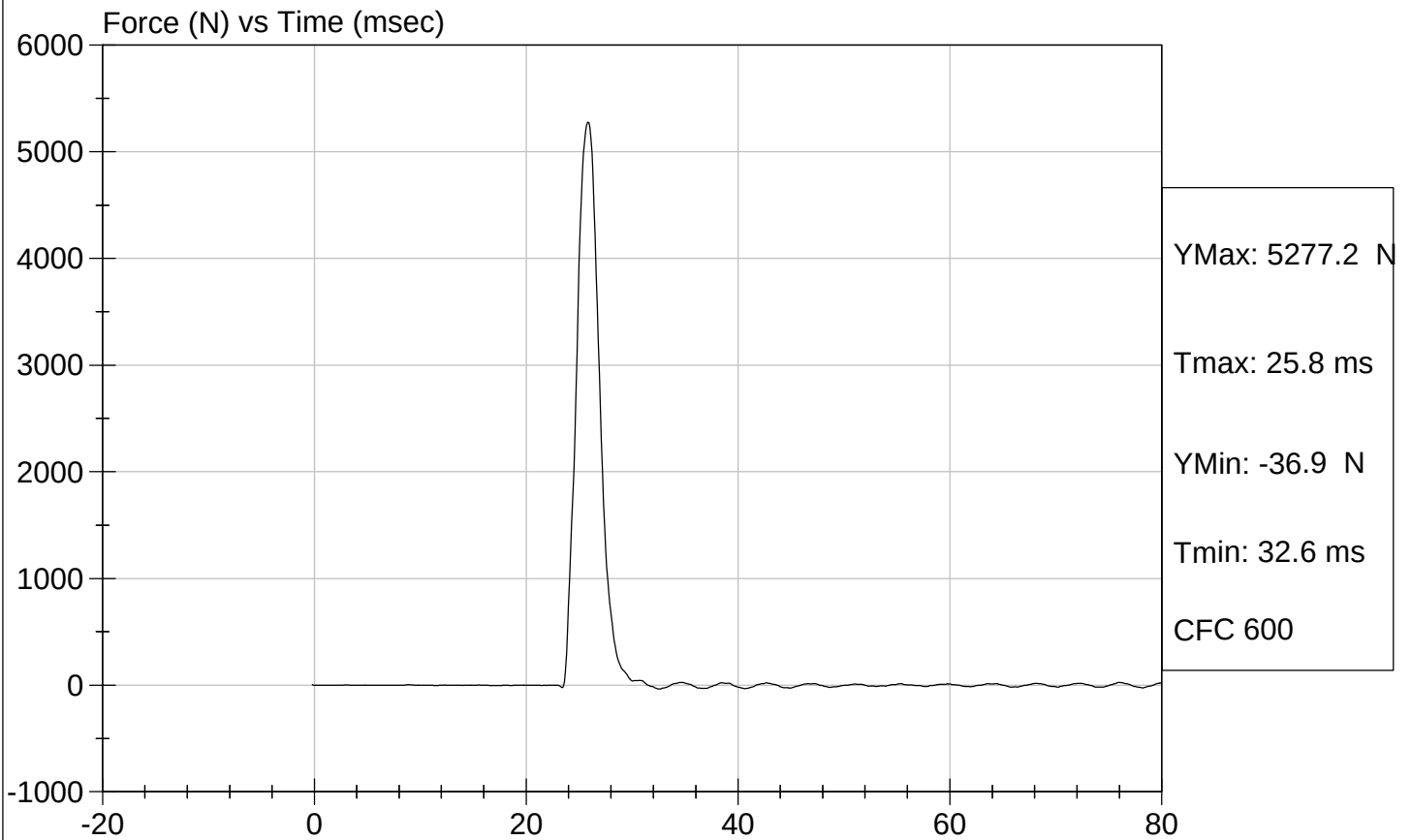


Test Description: Right Knee

Test Date: 11/22/2003

Component: D031905

Speed: 6.8 ft/sec, 2.073 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Left Knee Impact Test

ATD Serial No: 066

Test I.D: D031906

Tested Parameter	Units	Specification	Result	Pass/Fail
Laboratory Temperature	deg C	18.9 to 25.5	21.7	Pass
Laboratory Relative Humidity	%	10 to 70	26	Pass
Probe Velocity	m/s	2.07 to 2.13	2.09	Pass
Peak Probe Force	Newtons	4715 to 5782	5,105	Pass
Overall Test Results				Pass

Jessica Gall
Laboratory Technician

Shitalika Jauwal
Approved By

11/22/2003
Test Date

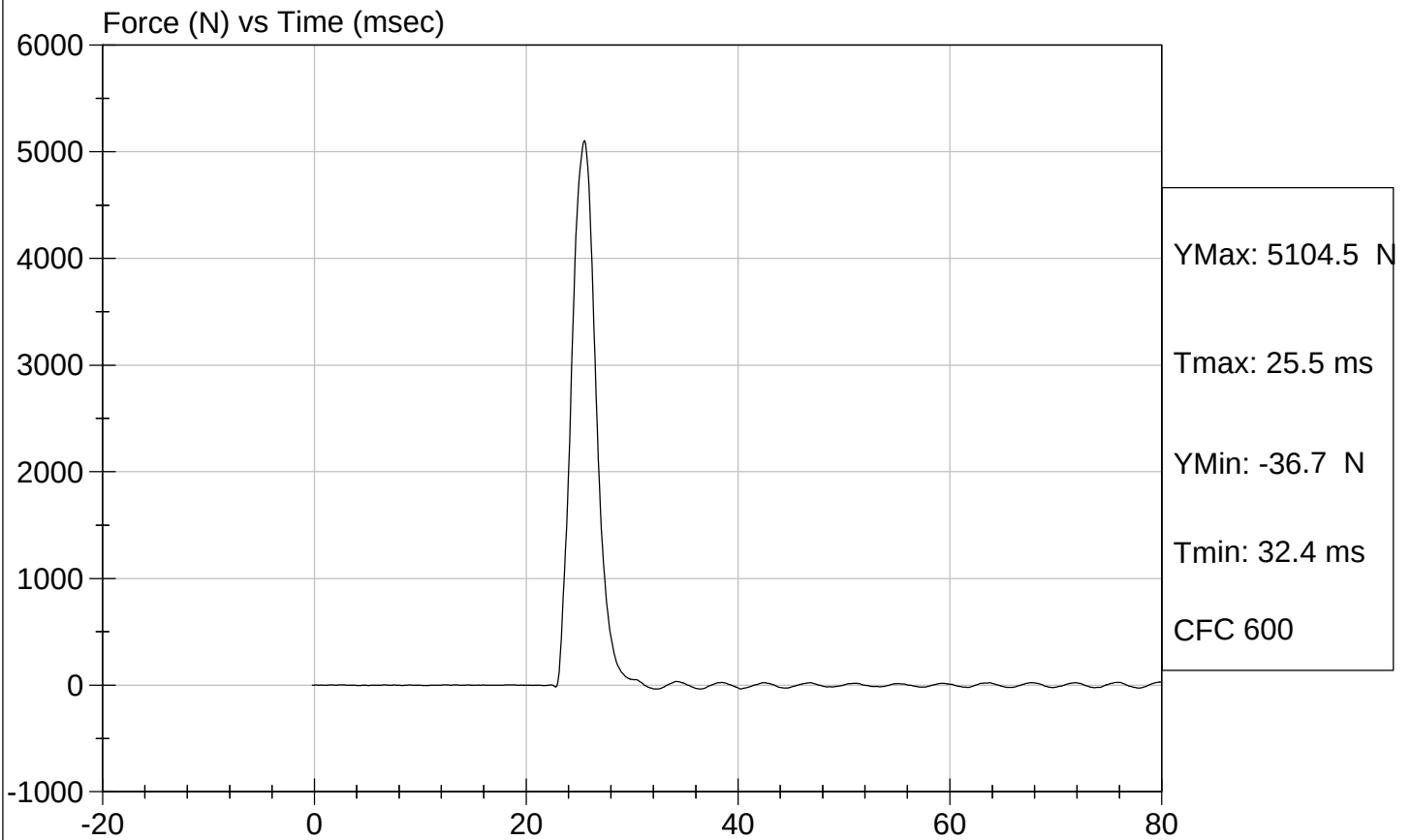


Test Description: Left Knee

Test Date: 11/22/2003

Component: D031906

Speed: 6.84 ft/sec, 2.085 m/sec



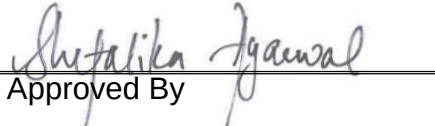
Hybrid III Calibration Data Sheet
50th Percentile Male
Hip-Femur Flexion Test

ATD Serial No: 066

Test I.D: D031900

Tested Parameter	Units	Specification	Result		Pass/Fail
			Right	Left	
Laboratory Temperature	deg C	18.9 to 25.6	21.1	21.1	Pass
Laboratory Relative Humidity	%	10 to 70	30	30	Pass
Rotation Rate	deg/sec	5 -10	8	8	Pass
30 Degrees	Nm	94.9 Nm Max	78.1	81.2	Pass
150 ft-lbf / 203.4 Nm	Deg	40- 50 Degree Max Rotation	44	40	Pass
Overall Test Results					Pass


 Laboratory Technician


 Approved By

11/21/2003
 Test Date

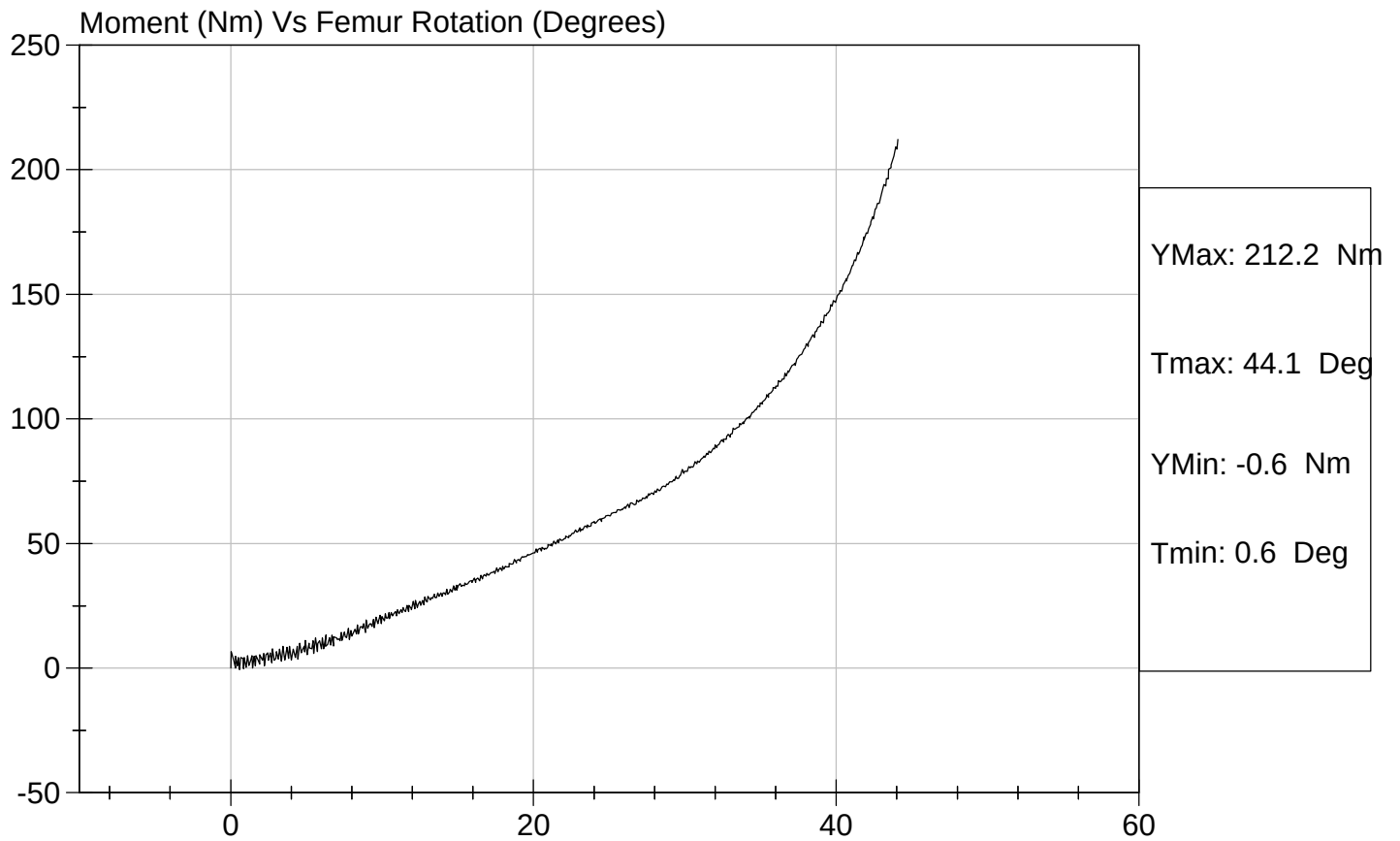


Test Description: Hip Femur Flexion

Test Date: 11/21/2003

Component: D031909

Speed: 0 ft/sec, 0.00 m/sec



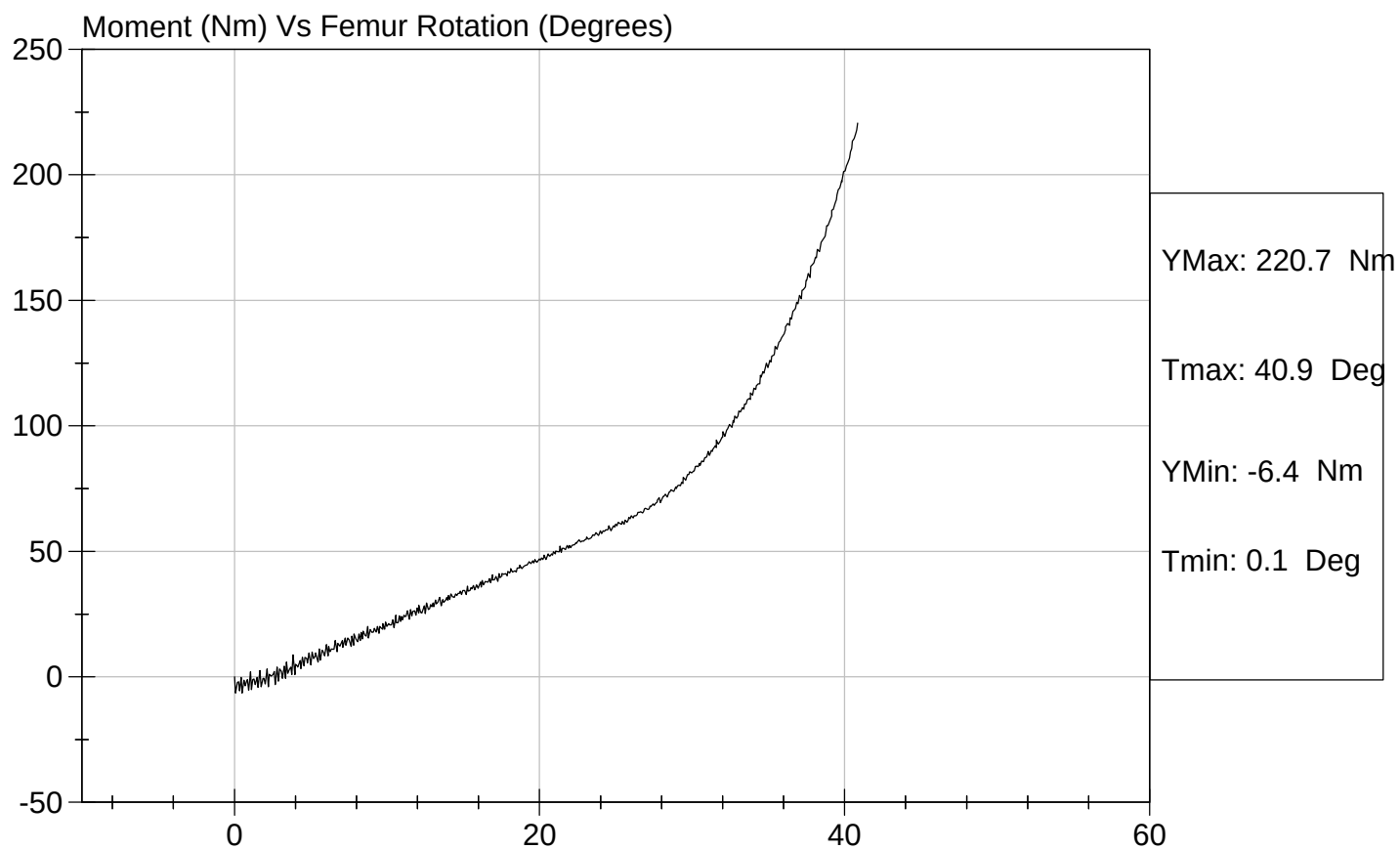


Test Description: Hip Femur Flexion

Test Date: 11/21/2003

Component: D031900

Speed: 0 ft/sec, 0.00 m/sec



DUMMY INSPECTION CHECKLIST

Type: Hybrid III

Dummy Serial Number: 066

Inspected By: Jessica Gall

Date: 11/24/03

<u>Part</u>	<u>Items Checked</u>	<u>Comments</u>
Skin	visual inspection	OK
Head	visual, ballast, accelerometer mount	OK
Neck	visual, cable torque, nodding blocks	OK
Clavicles	visual, bumpers, range of motion	OK
Arms/Hands	visual, bumpers, range of motion	OK
Spine box	visual, ballast, weldment, accelerometer mount	OK
Rib cage	visual, measure, stiffeners	OK
Sternum	visual, bumpers	OK
Lumbar spine	visual, cable torque	OK
Abdomen	visual	OK
Pelvis	visual, palpate, accelerometer mount	OK
Upper legs	visual, load cell bolts	OK
Knees	visual, stops, inserts, sliders	OK
Lower legs	visual, range of motion	OK
Ankles	visual, range of motion	OK
Feet	visual, range of motion	OK
Joints	1 to 2 g range	OK
Other		

Notes (include component/problem/action/reason):

APPENDIX D

TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION

INSTRUMENTS FOR DRIVER DUMMY NO. 065

	SERIAL NO.	MANUFACTURER	CALIBRATION DATE
Head X	J13941	Endevco	10/06/03
Head Y	ACCY6	Endevco	10/03/03
Head Z	AAMW5	Endevco	10/03/03
Head X Redundant	J18724	Endevco	10/06/03
Head Y Redundant	J14235	Endevco	10/08/03
Head Z Redundant	AJ5R0	Endevco	10/03/03
Head Y – Front	ALBA7	Endevco	11/10/03
Head Z – Front	AMP82	Endevco	11/10/03
Head X – Left	AKAA6	Endevco	11/10/03
Head Z – Left	AP2C4	Endevco	11/10/03
Head X – Upper	J18953	Endevco	11/10/03
Head Y – Upper	J18843	Endevco	11/10/03
Neck Load Cell	442	Denton	8/20/03
Chest X	ACC78	Endevco	10/03/03
Chest Y	ACCE6	Endevco	10/03/03
Chest Z	ACCY3	Endevco	10/03/03
Chest Deflection Gauge	065	Servo	9/30/03
Chest X Redundant	J19927	Endevco	10/03/03
Chest Y Redundant	J20580	Endevco	10/03/03
Chest Z Redundant	J23914	Endevco	10/03/03
Pelvis X	AHTN3	Endevco	10/03/03
Pelvis Y	AH0C3	Endevco	10/03/03
Pelvis Z	AHT12	Endevco	10/03/03
Left Femur Load Cell	259	Denton	8/20/03
Right Femur Load Cell	256	Denton	8/20/03
Left Upper Tibia Load Cell	105	Denton	8/20/03
Left Lower Tibia Load Cell	133	Denton	8/19/03
Right Upper Tibia Load Cell	103	Denton	8/19/03
Right Lower Tibia Load Cell	134	Denton	8/20/03
Left Foot Z – Front	J14120	Endevco	10/08/03
Left Ankle X	J23774	Endevco	10/06/03
Left Ankle Z	APYY3	Endevco	10/08/03
Right Foot Z – Front	J18736	Endevco	10/06/03
Right Ankle X	J23946	Endevco	10/06/03
Right Ankle Z	J27513	Endevco	10/06/03
Shoulder Belt Load Cell	158	Denton	8/21/03
Lap Belt Load Cell	191	Denton	6/09/03

INSTRUMENTS FOR PASSENGER DUMMY NO. 066

	SERIAL NO.	MANUFACTURER	CALIBRATION DATE
Head X	ACC61	Endevco	10/03/03
Head Y	AAMN8	Endevco	10/03/03
Head Z	ACCW9	Endevco	10/03/03
Head X Redundant	J21988	Endevco	10/03/03
Head Y Redundant	J19884	Endevco	10/03/03
Head Z Redundant	J28986	Endevco	10/03/03
Head Y – Front	AH0D1	Endevco	12/05/03
Head Z – Front	AH0M0	Endevco	12/05/03
Head X – Left	J22034	Endevco	12/05/03
Head Z – Left	AHRP6	Endevco	12/05/03
Head X – Upper	AP170	Endevco	12/05/03
Head Y – Upper	AP2G9	Endevco	12/05/03
Neck Load Cell	443	Denton	8/20/03
Chest X	ACCY1	Endevco	10/06/03
Chest Y	ACCC8	Endevco	10/06/03
Chest Z	ACCT7	Endevco	10/06/03
Chest Displacement	066	Servo	9/30/03
Chest X Redundant	J13541	Endevco	10/06/03
Chest Y Redundant	J20093	Endevco	10/06/03
Chest Z Redundant	J19440	Endevco	10/06/03
Pelvis X	J22033	Endevco	10/03/03
Pelvis Y	J21691	Endevco	10/03/03
Pelvis Z	J21970	Endevco	10/03/03
Left Femur Load Cell	262	Denton	8/20/03
Right Femur Load Cell	261	Denton	8/20/03
Left Upper Tibia Load Cell	109	Denton	8/19/03
Left Lower Tibia Load Cell	138	Denton	8/19/03
Right Upper Tibia Load Cell	106	Denton	8/20/03
Right Lower Tibia Load Cell	135	Denton	8/20/03
Left Foot Z – Front	J28988	Endevco	10/03/03
Left Ankle X	J22036	Endevco	10/03/03
Left Ankle Z	J20569	Endevco	10/03/03
Right Foot Z – Front	J20382	Endevco	8/07/03
Right Ankle X	J20165	Endevco	8/07/03
Right Ankle Z	J28708	Endevco	8/07/03
Shoulder Belt Load Cell	172	Denton	10/11/03
Lap Belt Load Cell	198	Denton	6/09/03

INSTRUMENTS FOR VEHICLE AND LABORATORY

	SERIAL NO.	MANUFACTURER	CALIBRATION DATE
Left Rear Seat Crossmember X	E01-F17	Entran	11/11/03
Left Rear Seat Crossmember Z	K21-N05	Entran	8/13/03
Right Rear Seat Crossmember X	H01-N12	Entran	9/11/03
Right Rear Seat Crossmember Z	E01-F02	Entran	11/12/03
Top of Engine X	H20-R10	Entran	10/09/03
Bottom of Engine X	F20-G10	Entran	10/08/03
Left Brake Caliper X	A08-M06	Entran	9/11/03
Right Brake Caliper X	99F254	Entran	10/08/03
Instrument Panel X	D07-N01	Entran	11/11/03

Note: All Endevco accelerometers are Model No. 7264-2000
All Entran accelerometers are Model No. EGE-72