REPORT NUMBER: 8708-SLEDNCAP-38

CHILD RESTRAINT SYSTEM IN DYNAMIC SLED TEST EVENFLO DISCOVERY WITH BASE EVENFLO DISCOVERY WITHOUT BASE

TEST NUMBER: 08-3-39

PREPARED BY:
VERIDIAN ENGINEERING
4455 GENESEE STREET
BUFFALO, NEW YORK 14225

AUGUST 28TH, 2003

FINAL REPORT

PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
OFFICE OF CRASHWORTHINESS STANDARDS
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This final test report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, in response to Contract Number DTNH22-01-D-32005

Prepared by: _____ Date: _____
David P. Roberts, Project Engineer

Reviewed by: _____ Date: _____
David P. Roberts, Head of Occupant Protection and Safety Research

FINAL REPORT ACCEPTED BY:

_____
Manager, New Car Assessment Program

_____
Date of Acceptance

_____
COTR, NCAP Dynamic Sled Test Program

_____
Date of Acceptance

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No.	2. Government Accession No.	3. Recipient's Catalog No.
4. Title and Subtitle Child Restraint Systems in Dynamic Sled Test P3- Evenflo Discovery with a seat base P4- Evenflo Discovery without a seat base		5. Report Date August 28th, 2003 6. Performing Organization Code
7. Author David P. Roberts		8. Performing Organization Report No. 8708-SLEDNCAP-38
9. Performing Organization Name and Address Veridian Engineering 4455 Genesee Street Buffalo, NY 14225		10. Work Unit No. 11. Contract or Grant No. DTNH22-01-D-32005
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15. Supplementary Notes

Reviewed by: _____ Program Manager

Approved by: _____ Head, Occupant Protection & Safety Research Section, Transportation Sciences Center

16. Abstract

This report contains the results of tests performed in accordance with FMVSS 213 Final Rule Published June 24th, 2003 for FMVSS 213 Child Restraint Systems.

Two (2) seats were tested during this run. Position 3 was an Evenflo Discovery Child Restraint System with a seat base.
Position 4 was an Evenflo Discovery Child Restraint System without a seat base.

17. Key Words FMVSS 213 Child Restraint Systems Indicant Compliance Testing	18. Distribution Statement		
19. Security Classif. (of this report) UNCLASSIFIED	20. Security Classif. (of this page) UNCLASSIFIED	21. No. of Pages	22. Price

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SECTION 1

PURPOSE AND TEST PROCEDURE

1.1 PURPOSE

This dynamic sled testing is part of the FY' 03 New Car Assessment Program (NCAP) sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract Number DTNH22-01-D-32005. The purpose of this test is to obtain child seat research data for frontal dynamic testing.

1.2 TEST PROCEDURE

This frontal dynamic sled test was conducted in accordance with the child restraint test procedure provided by the FMVSS No. 213 Final Rule published June 24th, 2003. Any reference to FMVSS No. 213 in this document refers to the Final Rule published June 24th, 2003, for FMVSS No. 213 Child Restraint Systems.

The test was conducted at Veridian Engineering on August 28th, 2003 at a speed of 46.5 kph (28.9 mph). The FMVSS No. 213 sled pulse was used as a crash pulse. The requirements specified in the FMVSS No. 213 were also followed.

The bench seat contained two (2) anthropomorphic test devices (ATDs). One (1) Crabi ATD, Serial Number S/N 093, was instrumented with head, chest, and pelvic tri-axial accelerometers, and upper neck load cells. This dummy was placed in an Evenflo Discovery child seat and the seat was located in Position 3 – Right Rear Passenger. This seat was tested with a seat base.

One (1) Crabi ATD, Serial Number S/N 102, was instrumented with head, chest, and pelvic tri-axial accelerometers, and upper neck load cells. This dummy was placed in an Evenflo Discovery child seat and the seat was located in Position 4 – Left Rear Passenger. This seat was tested without a seat base.

The Crabi ATDs were positioned according to the child seat manufacturer's instructions. The data was digitally sampled at 20,000 samples per second and processed per Section IP11 of the Laboratory Test Procedure.

SECTION 2

CHILD RESTRAINT INFORMATION

Test No.: 08-3-39 Test Date: August 28th, 2003

POSITION 3

Child Restraint Type (forward-facing, rearward facing, booster)	REARWARD FACING WITH BASE
LATCH or NON-LATCH	LATCH
Harness Type	3 - POINT
Child Restraint Manufacturer	EVENFLO
Child Restraint Model	DISCOVERY
Model Number	3161098 P1
Date of Manufacture	8/18/2003
Child Restraint Height Limits (mm)	480 – 660
Child Restraint Weight Limits (kg)	2.3 – 9.0
Weight of Child Restraint (kg)	4.3

POSITION 4

Child Restraint Type (forward-facing, rearward facing, booster)	REARWARD FACING WITHOUT BASE
LATCH or NON-LATCH	LATCH
Harness Type	3 - POINT
Child Restraint Manufacturer	EVENFLO
Child Restraint Model	DISCOVERY
Model Number	3161098 P1
Date of Manufacture	8/18/2003
Child Restraint Height Limits (mm)	480 – 660
Child Restraint Weight Limits (kg)	2.3 – 9.0
Weight of Child Restraint (kg)	2.7

SECTION 3

POST-TEST OBSERVATIONS

Test No.: 08-3-39 Test Date: August 28th, 2003

POSITION 3

Child Seat	EVENFLO DISCOVERY
Belt Fraying	NONE
Stress Marks	NONE
Cracks	NONE
Buckle Stress	NONE
Latch Hooks	NONE
Max. Seat Rotation (deg.)	64
Velocity (kph)	46.5
Acceleration (G's)	22.7

POSITION 4

Child Seat	EVENFLO DISCOVERY
Belt Fraying	NONE
Stress Marks	NONE
Cracks	NONE
Buckle Stress	NONE
Latch Hooks	NONE
Max. Seat Rotation (deg.)	58
Velocity (kph)	46.5
Acceleration (G's)	22.7

SECTION 4

POSITION 3 - CRABI ATD INJURY CRITERIA AND SENSOR DATA

Test No.: 08-3-39 Test Date: August 28th, 2003

HEAD PRIMARY PEAK ACCELERATIONS

Location	Axis	Units	P3 (Right) Rear Passenger			
			Max	Time	Min	Time
Head CG	X	G's	59.9	87.4	-4.7	120.0
Head CG	Y	G's	16.3	92.7	-3.1	67.1
Head CG	Z	G's	39.8	53.4	-10.8	89.7
Head CG Resultant	N/A	G's	61.9	87.5		

CHEST PRIMARY PEAK ACCELERATIONS

Location	Axis	Units	P3 (Right) Rear Passenger			
			Max	Time	Min	Time
Chest CG	X	G's	39.2	78.3	-8.3	234.9
Chest CG	Y	G's	6.3	75.2	-3.5	93.7
Chest CG	Z	G's	31.9	39.0	-9.7	77.9
Chest CG Resultant	N/A	G's	40.6	78.2		

SEAT BELT SENSOR PEAK VALUES

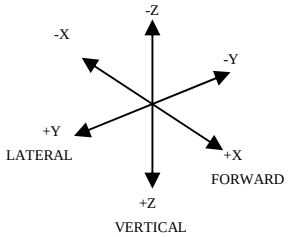
Location	Axis	Units	P3 (Right) Rear Passenger			
			Max	Time	Min	Time
Tether Belt	N/A	Newtons	NA	NA		

HEAD INJURY CRITERIA (HIC)

Location	P3 (Right) Rear Passenger			
	HIC	Avg. G's	T^1	T^2
Head CG Primary (36 msec)	469.1	44.3	60.1	96.1
Head CG Primary (15 msec)	350.2	55.9	78.5	93.5

CHEST CLIP (3 MSEC)

Location	P3 (Right) Rear Passenger		
	Clip	T^1	T^2
Chest CG Primary	38.3	76.9	79.9



POSITION 3 - CRABI ATD INJURY CRITERIA AND SENSOR DATA…(continued)

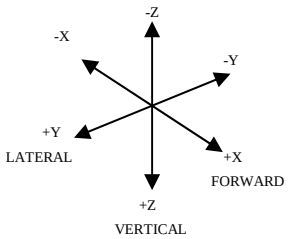
Test No.: 08-3-39 Test Date: August 28th, 2003

PELVIC PEAK ACCELERATIONS

Location	Axis	Units	P3 (Right) Rear Passenger			
			Max	Time	Min	Time
Pelvis	X	G's	29.4	80.0	-12.8	223.9
Pelvis	Y	G's	6.0	199.0	-4.7	213.4
Pelvis	Z	G's	44.7	50.1	-7.2	242.3

UPPER NECK PEAK FORCES AND MOMENTS

Location	Axis	Units	P3 (Right) Rear Passenger			
			Max	Time	Min	Time
Neck Force	X	Newtons	186.2	87.8	-175.6	49.5
Neck Force	Y	Newtons	130.8	92.0	-26.7	116.8
Neck Force	Z	Newtons	1044.2	54.0	-0.8	-15.9
Neck Moment	X	Nm	2.8	115.0	-4.9	91.7
Neck Moment	Y	Nm	9.7	87.8	-6.9	48.9
Neck Moment	Z	Nm	2.5	91.5	-1.1	174.6



SECTION 4

POSITION 4 - CRABI ATD INJURY CRITERIA AND SENSOR DATA

Test No.: 08-3-39 Test Date: August 28th, 2003

HEAD PRIMARY PEAK ACCELERATIONS

Location	Axis	Units	P4 (Left) Rear Passenger			
			Max	Time	Min	Time
Head CG	X	G's	26.8	79.4	-1.9	148.6
Head CG	Y	G's	3.4	44.1	-8.0	80.6
Head CG	Z	G's	32.0	71.2	-11.8	97.1
Head CG Resultant	N/A	G's	39.6	73.3		

CHEST PRIMARY PEAK ACCELERATIONS

Location	Axis	Units	P4 (Left) Rear Passenger			
			Max	Time	Min	Time
Chest CG	X	G's	34.1	69.5	-5.1	209.7
Chest CG	Y	G's	2.5	121.5	-4.5	42.7
Chest CG	Z	G's	23.8	64.2	-14.4	96.2
Chest CG Resultant	N/A	G's	41.0	69.4		

SEAT BELT SENSOR PEAK VALUES

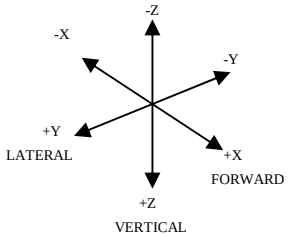
Location	Axis	Units	P4 (Left) Rear Passenger			
			Max	Time	Min	Time
Tether Belt	N/A	Newtons	NA	NA		

HEAD INJURY CRITERIA (HIC)

Location	P4 (Left) Rear Passenger			
	HIC	Avg. G's	T^1	T^2
Head CG Primary (36 msec)	228.6	33.2	49.8	85.8
Head CG Primary (15 msec)	130.5	37.7	63.6	78.6

CHEST CLIP (3 MSEC)

Location	P4 (Left) Rear Passenger		
	Clip	T^1	T^2
Chest CG Primary	40.7	67.4	70.4



POSITION 4 - CRABI ATD INJURY CRITERIA AND SENSOR DATA…(continued)

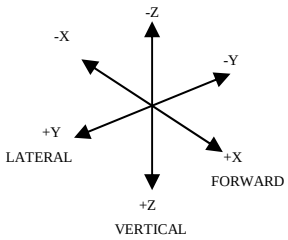
Test No.: 08-3-39 Test Date: August 28th, 2003

PELVIC PEAK ACCELERATIONS

Location	Axis	Units	P4 (Left) Rear Passenger			
			Max	Time	Min	Time
Pelvis	X	G's	23.0	50.8	-5.1	175.2
Pelvis	Y	G's	3.0	85.6	-5.9	45.0
Pelvis	Z	G's	39.0	69.0	-9.9	101.8

UPPER NECK PEAK FORCES AND MOMENTS

Location	Axis	Units	P4 (Left) Rear Passenger			
			Max	Time	Min	Time
Neck Force	X	Newtons	115.8	102.0	-191.0	72.6
Neck Force	Y	Newtons	21.9	126.5	-95.5	78.5
Neck Force	Z	Newtons	763.2	73.5	-72.4	120.8
Neck Moment	X	Nm	2.9	79.6	-0.4	236.0
Neck Moment	Y	Nm	7.9	113.4	-7.0	51.8
Neck Moment	Z	Nm	1.6	137.6	-0.7	78.8



SECTION 5

SLED TEST SET-UP

Test No.: 08-3-39 Test Date: August 28th, 2003

An FMVSS 213 test bench was fastened on the sled in order to simulate a frontal impact. Two child seats were placed on the bench and fastened in a manner suggested in the owner's manual of the child seat. Stadia poles were set up to measure the seat back rotation.

Pre-test Infant and Car Seat Positions

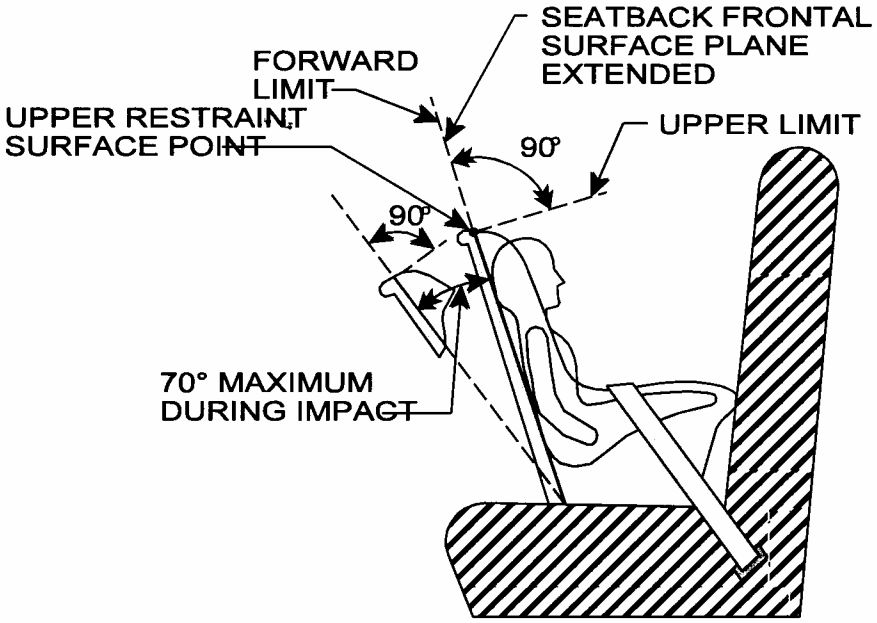
SECTION 6

CAMERA LOCATION

Test No.: 08-3-39 Test Date: August 28th, 2003

There were two cameras mounted onto the sled carriage for views of the left and right side of the child seat.

REAR FACING CHILD RESTRAINT FORWARD AND UPPER HEAD EXCURSION LIMITS



NOTE: Limits illustrated move during dynamic testing

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PHOTOGRAPHS

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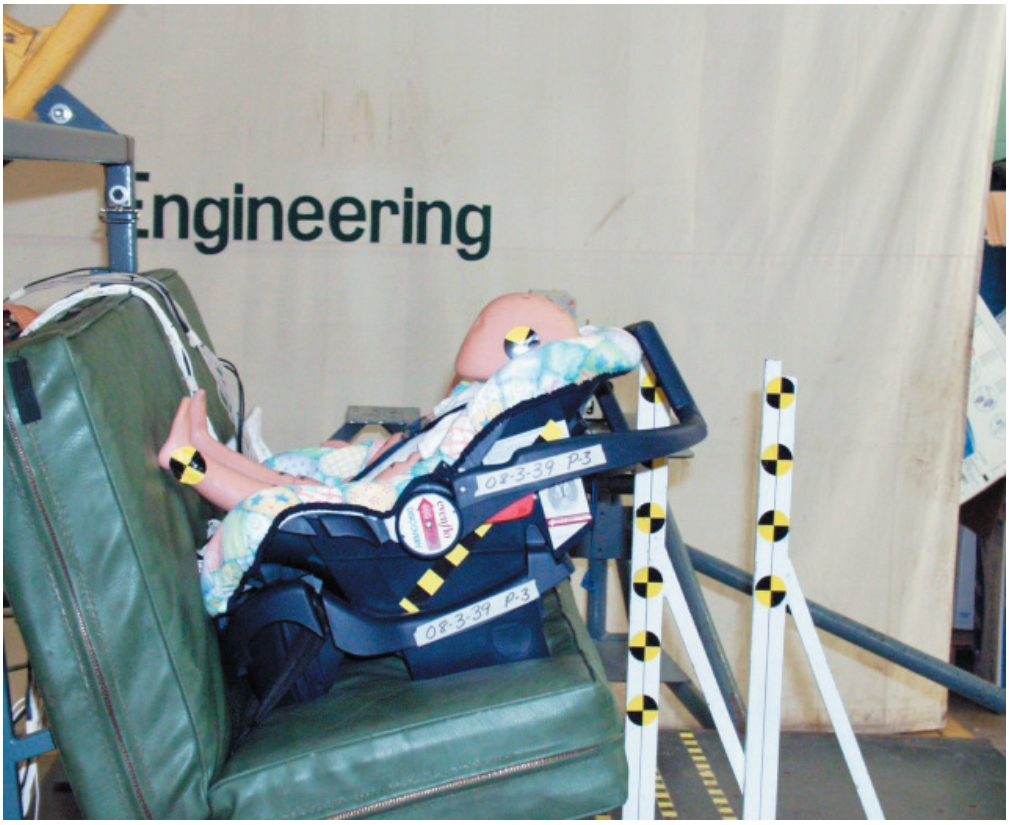
Pre Test Right Rear Side View

Post Test Right Rear Side View



Pre Test Left Side View

Post Test Left Side View

Pre Test Left Side View

Post Test Left Side View

Pre Test Left Rear Side View

Post Test Left Rear Side View

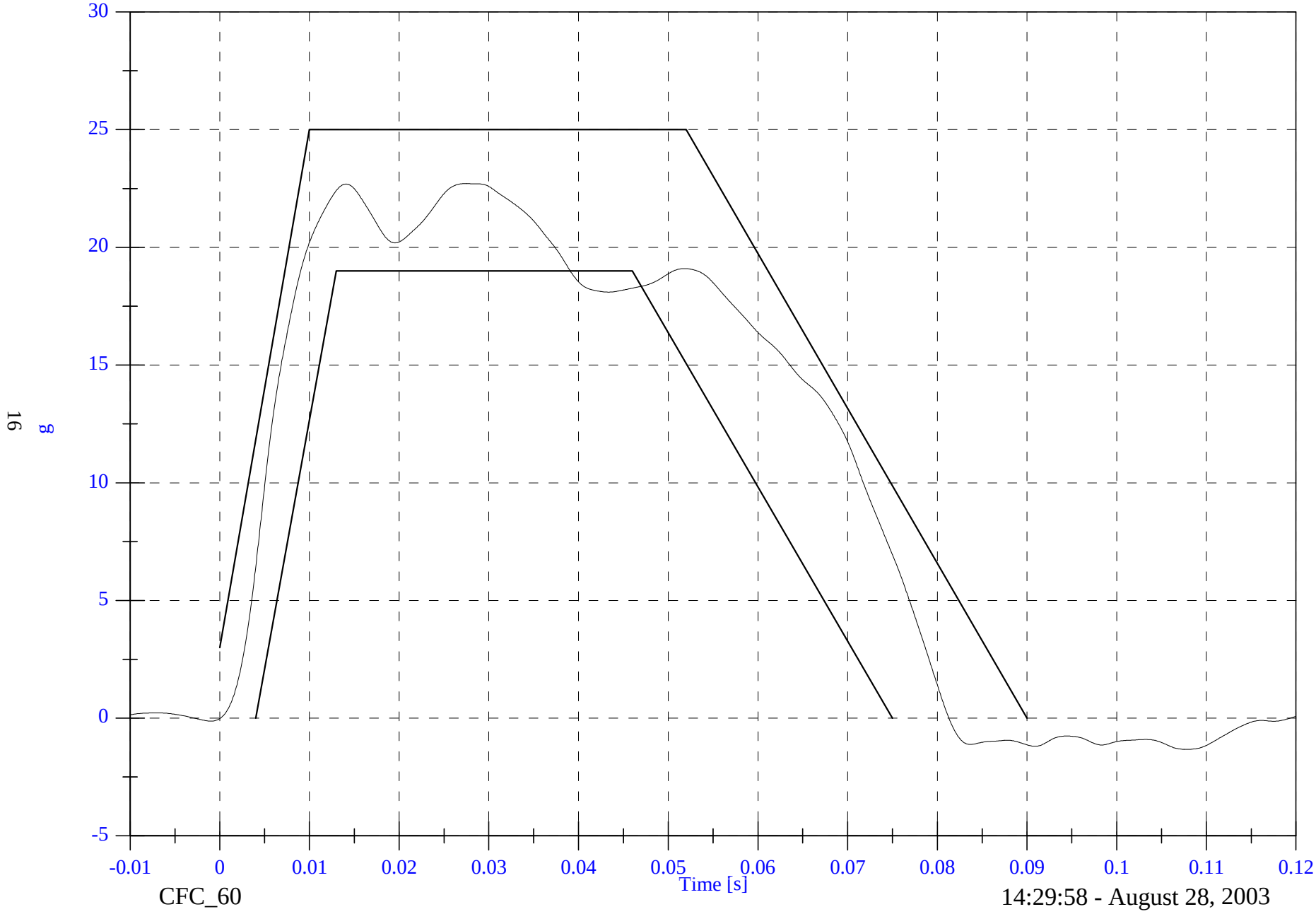
SECTION 8

Data Plots

Sled Test NCAP SLED 08-3-39

Sled Pulse Corridor

Max: 22.7 [g] at 0.027 [s]
Min: -1.4 [g] at 0.156 [s]



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CFC_60

14:29:58 - August 28, 2003

FACILITY: HYGE SLED DATE: August 28, 2003
TEST#: 08-3-39
TITLE: Sled Test NCAP SLED 08-3-39

CHN	NAME	Unit	Max	msec	Min	msec	Filt	Comment
33	Sled Acceleration	g	22.7	27.4	-1.4	156.2	CFC_60	
34	Sled Acceleration Velocity	kph	46.5	81.1	-0.1	-11.1	CFC_180	
35	Sled Acceleration Displacement	mm	2639.1	250.0	-0.0	-2.0	CFC_180	
36	P3 Head x	g	59.9	87.4	-4.7	120.0	CFC_1000	
37	P3 Head y	g	16.3	92.7	-3.1	67.1	CFC_1000	
38	P3 Head z	g	39.8	53.4	-10.8	89.7	CFC_1000	
39	P3 Head Resultant	g	61.9	87.5	0.0	-15.7	CFC_1000	
40	P3 Upper Neck Fx	N	186.2	87.8	-175.6	49.5	CFC_1000	
41	P3 Upper Neck Fy	N	130.8	92.0	-26.7	116.8	CFC_1000	
42	P3 Upper Neck Fz	N	1044.2	54.0	-0.8	-15.9	CFC_1000	
43	P3 Upper Neck F Resultant	N	1054.1	54.0	0.0	-10.3	CFC_1000	
44	P3 Upper Neck Mx	N-m	2.8	115.0	-4.9	91.7	CFC_600	
45	P3 Upper Neck My	N-m	9.7	87.8	-6.9	48.9	CFC_600	
46	P3 Upper Neck Mz	N-m	2.5	91.5	-1.1	174.6	CFC_600	
47	P3 Upper Neck M Resultant	N-m	10.6	88.7	0.0	-12.9	CFC_600	
48	P3 Chest x	g	39.2	78.3	-8.3	234.9	CFC_180	
49	P3 Chest y	g	6.3	75.2	-3.5	93.7	CFC_180	
50	P3 Chest z	g	31.9	39.0	-9.7	77.9	CFC_180	
51	P3 Chest Resultant	g	40.6	78.2	0.0	-12.5	CFC_180	
52	P3 Pelvic x	g	29.4	80.0	-12.8	223.9	CFC_1000	
53	P3 Pelvic y	g	6.0	199.0	-4.7	213.4	CFC_1000	
54	P3 Pelvic z	g	44.7	50.1	-7.2	242.3	CFC_1000	
55	P3 Pelvic Resultant	g	51.3	50.1	0.0	-12.5	CFC_1000	
56	P3 Upper Neck Mocy	N-m	8.6	87.8	-5.9	48.7	CFC_600	

FACILITY: HYGE SLED DATE: August 28, 2003
TEST#: 08-3-39
TITLE: Sled Test NCAP SLED 08-3-39

CHN	NAME	Unit	Max	msec	Min	msec	Filt	Comment
57	P4 Head x	g	26.8	79.4	-1.9	148.6	CFC_1000	
58	P4 Head y	g	3.4	44.1	-8.0	80.6	CFC_1000	
59	P4 Head z	g	32.0	71.2	-11.8	97.1	CFC_1000	
60	P4 Head Resultant	g	39.6	73.3	0.0	-5.4	CFC_1000	
61	P4 Upper Neck Fx	N	115.8	102.0	-191.0	72.6	CFC_1000	
62	P4 Upper Neck Fy	N	21.9	126.5	-95.5	78.5	CFC_1000	
63	P4 Upper Neck Fz	N	763.2	73.5	-72.4	120.8	CFC_1000	
64	P4 Upper Neck F Resultant	N	790.6	73.5	0.0	-14.2	CFC_1000	
65	P4 Upper Neck Mx	N-m	2.9	79.6	-0.4	236.0	CFC_600	
66	P4 Upper Neck My	N-m	7.9	113.4	-7.0	51.8	CFC_600	
67	P4 Upper Neck Mz	N-m	1.6	137.6	-0.7	78.8	CFC_600	
68	P4 Upper Neck M Resultant	N-m	7.9	113.4	0.0	-11.8	CFC_600	
69	P4 Chest x	g	34.1	69.5	-5.1	209.7	CFC_180	
70	P4 Chest y	g	2.5	121.5	-4.5	42.7	CFC_180	
71	P4 Chest z	g	23.8	64.2	-14.4	96.2	CFC_180	
72	P4 Chest Resultant	g	41.0	69.4	0.0	-13.2	CFC_180	
73	P4 Pelvic x	g	23.0	50.8	-5.1	175.2	CFC_1000	
74	P4 Pelvic y	g	3.0	85.6	-5.9	45.0	CFC_1000	
75	P4 Pelvic z	g	39.0	69.0	-9.9	101.8	CFC_1000	
76	P4 Pelvic Resultant	g	41.6	69.0	0.0	-11.8	CFC_1000	
77	P4 Upper Neck Mocy	N-m	7.6	114.4	-6.0	51.1	CFC_600	

```
FACILITY: HYGE SLED                          DATE: August 28, 2003
TEST#: 08-3-39
TITLE: Sled Test NCAP SLED 08-3-39
Version 5.00
=========================
P3 HIC(36 ms): 469.1
    t1: 60.1 msec
    t2: 96.1 msec
    Duration: 36.0 msec
    Average Acceleration: 44.3 g
    Input channels: P3 Head x (2) CFC_1000
                    P3 Head y (3) CFC_1000
                    P3 Head z (4) CFC_1000

P3 UP NECK Fx:  Max:    186.2 N  87.8 msec
                Min:   -175.6 N  49.5 msec
    Input channel: P3 Upper Neck Fx (5) CFC_1000

P3 UP NECK Fz:  Max:   1044.2 N  54.0 msec
                Min:     -0.8 N -15.9 msec
    Input channel: P3 Upper Neck Fz (7) CFC_1000

P3 UP NECK Mocy (1YO Infant OOP)
                Max:      8.6 N-m  87.8 msec
                Min:     -5.9 N-m  48.7 msec
    Input channels: P3 Upper Neck Fx (5) CFC_600
                    P3 Upper Neck My (9) CFC_600
              Docy: 0.0058

P3 UP NECK Nij (1YO Infant OOP)
                Ntf:  0.43 Nij  72.2 msec    CVt: 1460 CVf: 43
                Nte:  0.97 Nij  51.6 msec    CVt: 1460 CVe: 17
                Ncf:  0.00 Nij -17.9 msec    CVc: 1460 CVf: 43
                Nce:  0.00 Nij  -9.3 msec    CVc: 1460 CVe: 17
    Input channels: P3 Upper Neck Fz (7) CFC_600
                    P3 Upper Neck Mocy [N-m, CFC_600] (69)
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FACILITY: HYGE SLED                          DATE: August 28, 2003
TEST#: 08-3-39
TITLE: Sled Test NCAP SLED 08-3-39
Version 5.00
=========================
P3 CLIP(3 ms): 38.3 g
    t1: 76.9 msec
    t2: 79.9 msec
    Duration: 3.0 msec
P3 CSI: 372.8
    Input channels: P3 Chest x (11) CFC_180
                    P3 Chest y (12) CFC_180
                    P3 Chest z (13) CFC_180
=========================
P3 HIC(15 ms): 350.2
    t1: 78.5 msec
    t2: 93.5 msec
    Duration: 15.0 msec
    Average Acceleration: 55.9 g
    Input channels: P3 Head x (2) CFC_1000
                    P3 Head y (3) CFC_1000
                    P3 Head z (4) CFC_1000
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FACILITY: HYGE SLED                          DATE: August 28, 2003
TEST#: 08-3-39
TITLE: Sled Test NCAP SLED 08-3-39
Version 5.00
=========================
P4 HIC(36 ms): 228.6
    t1: 49.8 msec
    t2: 85.8 msec
    Duration: 36.0 msec
    Average Acceleration: 33.2 g
    Input channels: P4 Head x (17) CFC_1000
                    P4 Head y (18) CFC_1000
                    P4 Head z (19) CFC_1000

P4 UP NECK Fx:  Max:    115.8 N 102.0 msec
                Min:   -191.0 N  72.6 msec
    Input channel: P4 Upper Neck Fx (20) CFC_1000

P4 UP NECK Fz:  Max:    763.2 N  73.5 msec
                Min:    -72.4 N 120.8 msec
    Input channel: P4 Upper Neck Fz (22) CFC_1000

P4 UP NECK Mocy (1YO Infant OOP)
                Max:      7.6 N-m 114.4 msec
                Min:     -6.0 N-m  51.1 msec
    Input channels: P4 Upper Neck Fx (20) CFC_600
                    P4 Upper Neck My (24) CFC_600
              Docy: 0.0058

P4 UP NECK Nij (1YO Infant OOP)
                Ntf:  0.17 Nij 107.6 msec    CVt: 1460 CVf: 43
                Nte:  0.83 Nij  73.0 msec    CVt: 1460 CVe: 17
                Ncf:  0.22 Nij 116.2 msec    CVc: 1460 CVf: 43
                Nce:  0.00 Nij -11.7 msec    CVc: 1460 CVe: 17
    Input channels: P4 Upper Neck Fz (22) CFC_600
                    P4 Upper Neck Mocy [N-m, CFC_600] (75)
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FACILITY: HYGE SLED                          DATE: August 28, 2003
TEST#: 08-3-39
TITLE: Sled Test NCAP SLED 08-3-39
Version 5.00
=========================
P4 CLIP(3 ms): 40.7 g
    t1: 67.4 msec
    t2: 70.4 msec
    Duration: 3.0 msec
P4 CSI: 273.6
    Input channels: P4 Chest x (26) CFC_180
                    P4 Chest y (27) CFC_180
                    P4 Chest z (28) CFC_180
=========================
P4 HIC(15 ms): 130.5
    t1: 63.6 msec
    t2: 78.6 msec
    Duration: 15.0 msec
    Average Acceleration: 37.7 g
    Input channels: P4 Head x (17) CFC_1000
                    P4 Head y (18) CFC_1000
                    P4 Head z (19) CFC_1000
=========================
```
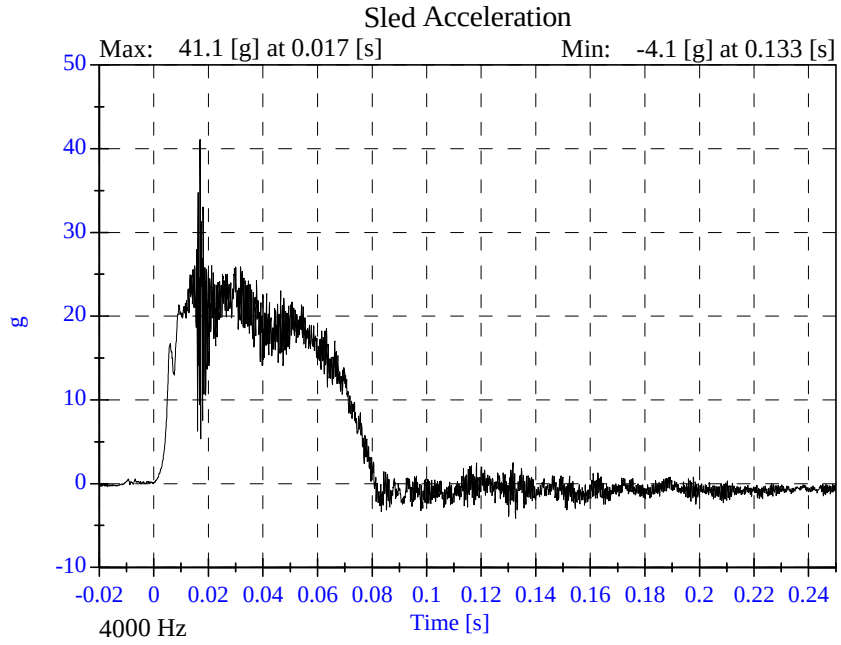
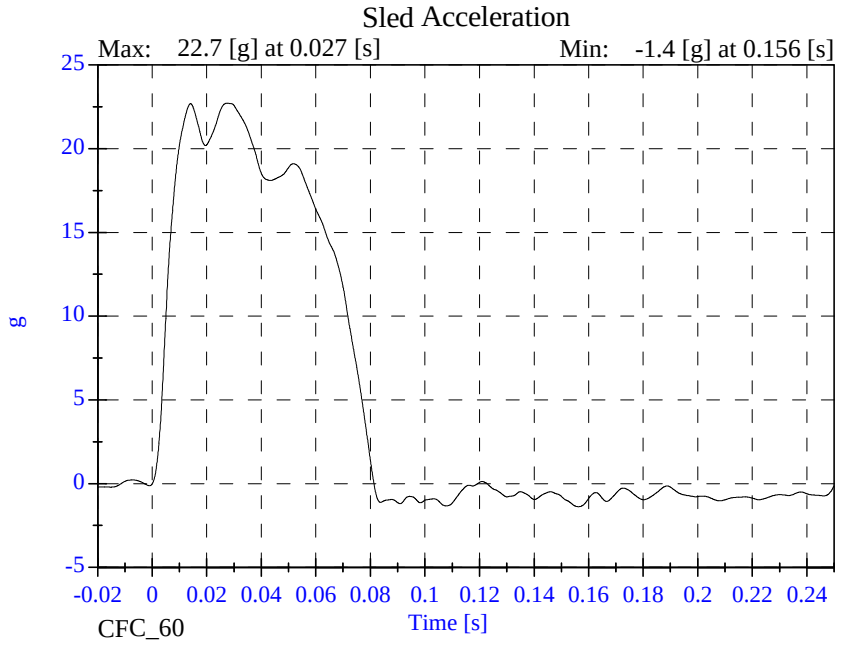
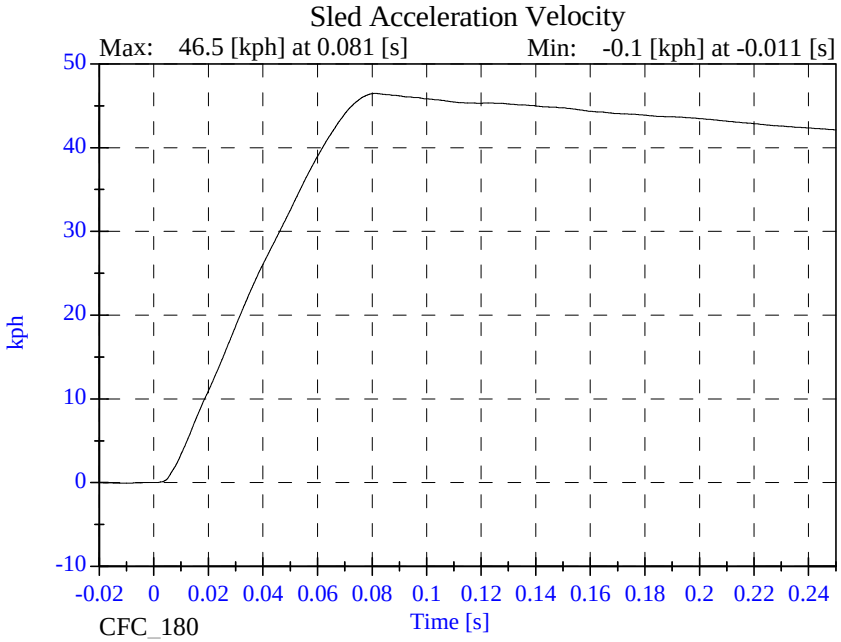
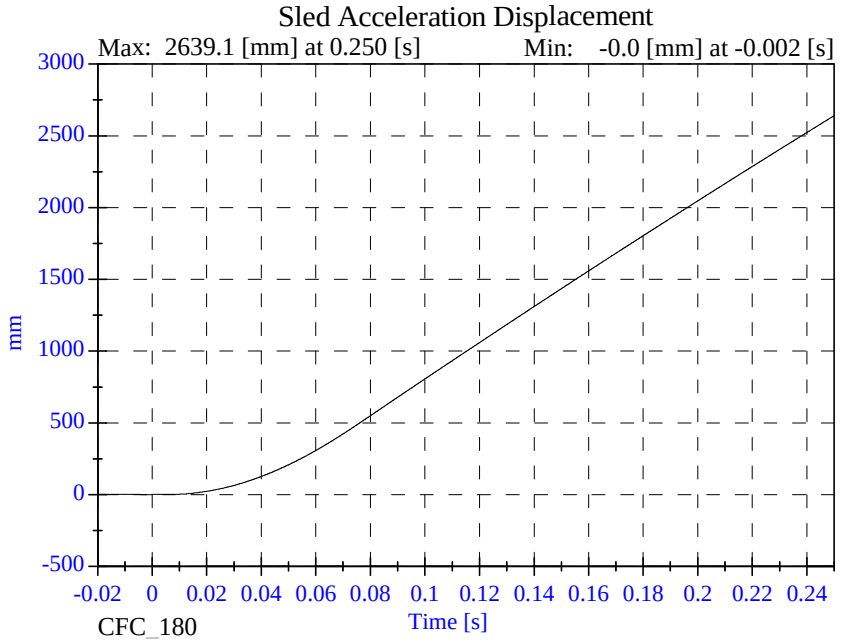

Sled Test NCAP SLED 08-3-39 - August 28, 2003



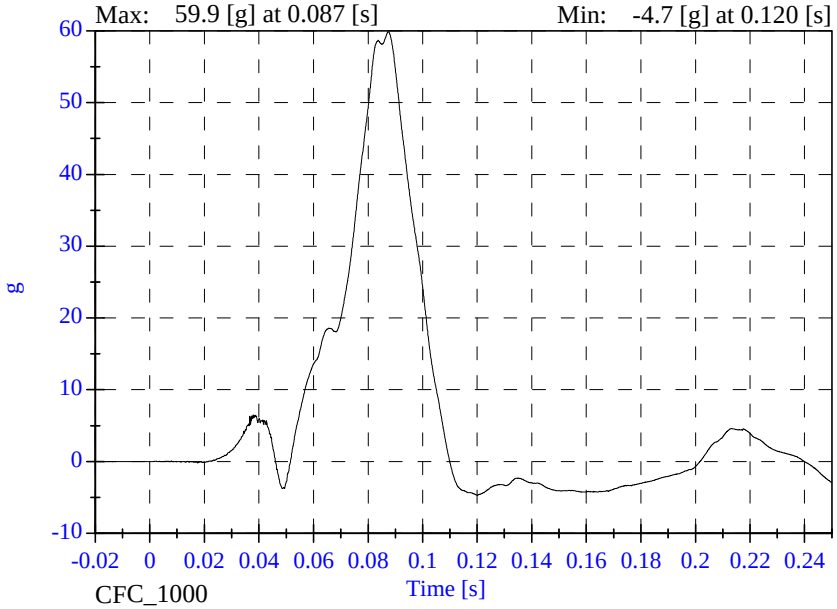




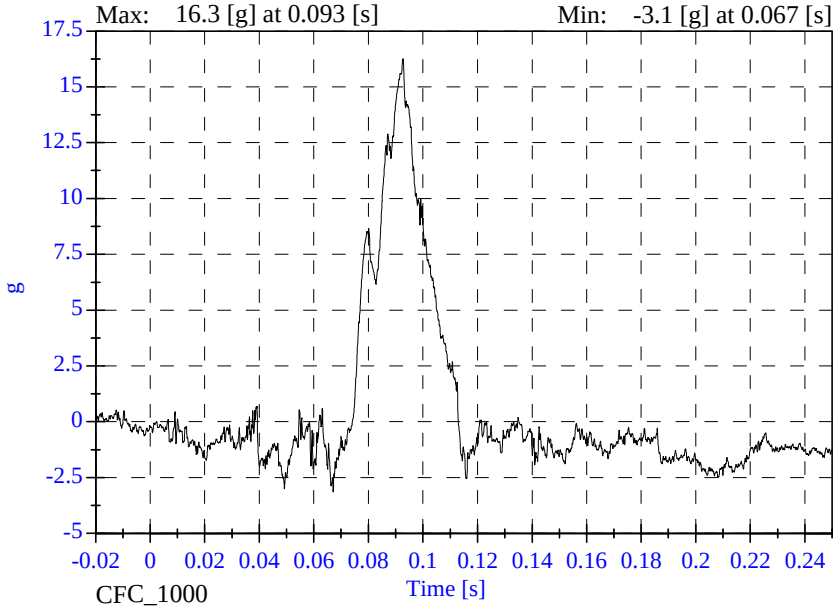


Sled Test NCAP SLED 08-3-39 - August 28, 2003

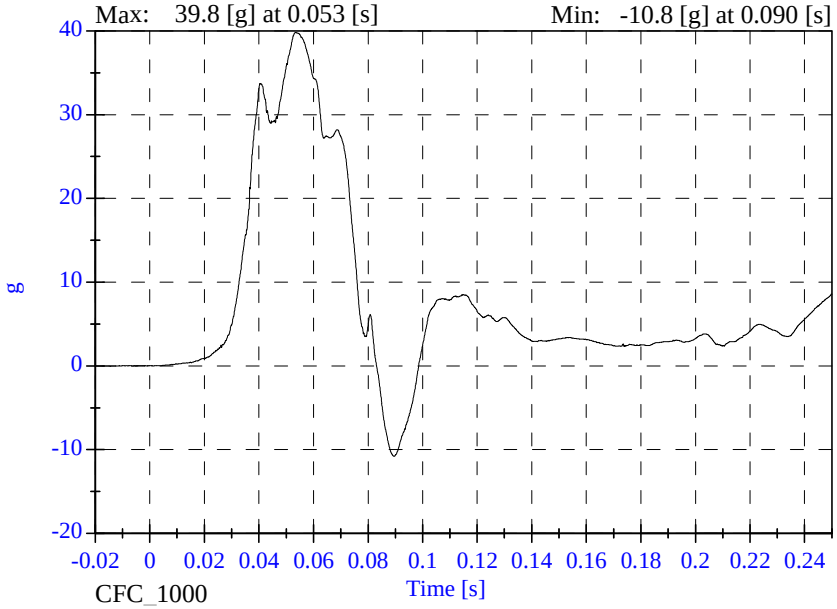
P3 Head x



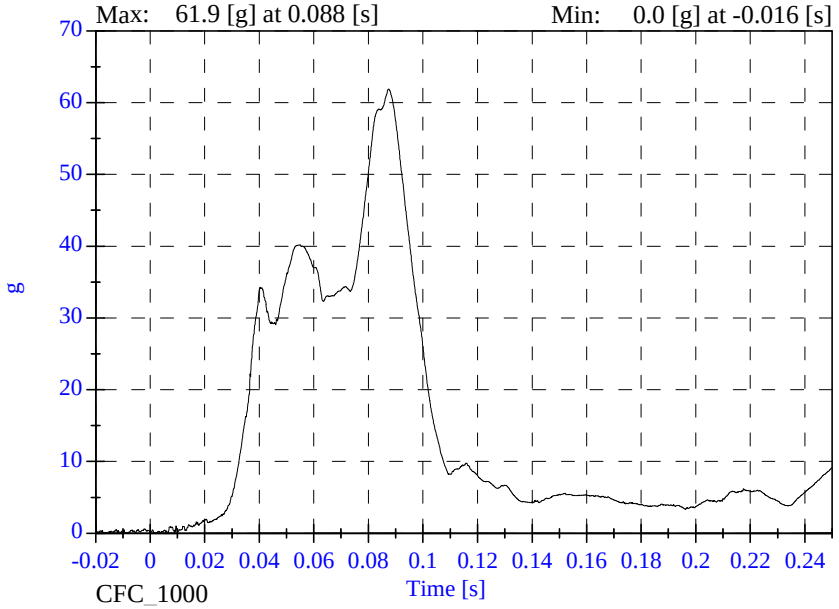
P3 Head y



P3 Head z

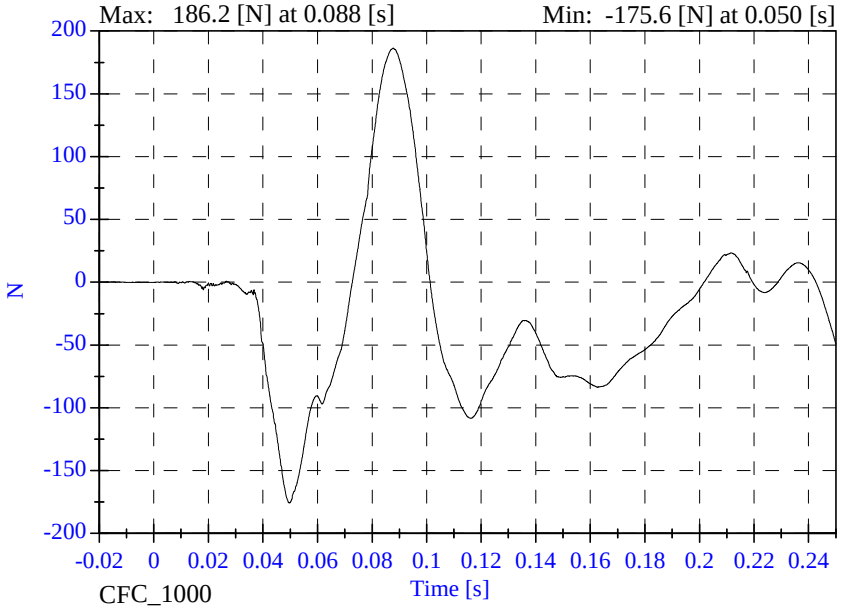


P3 Head Resultant

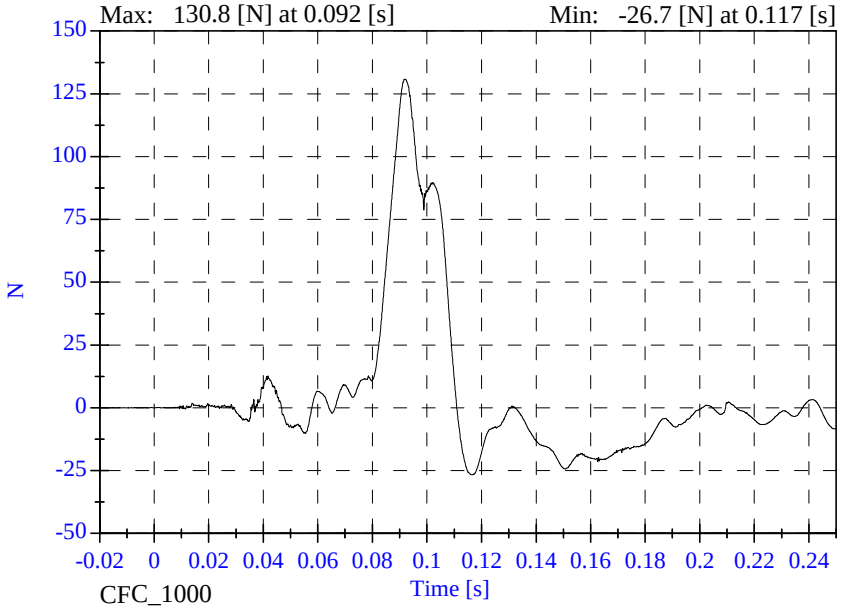


Sled Test NCAP SLED 08-3-39 - August 28, 2003

P3 Upper Neck Fx



P3 Upper Neck Fy



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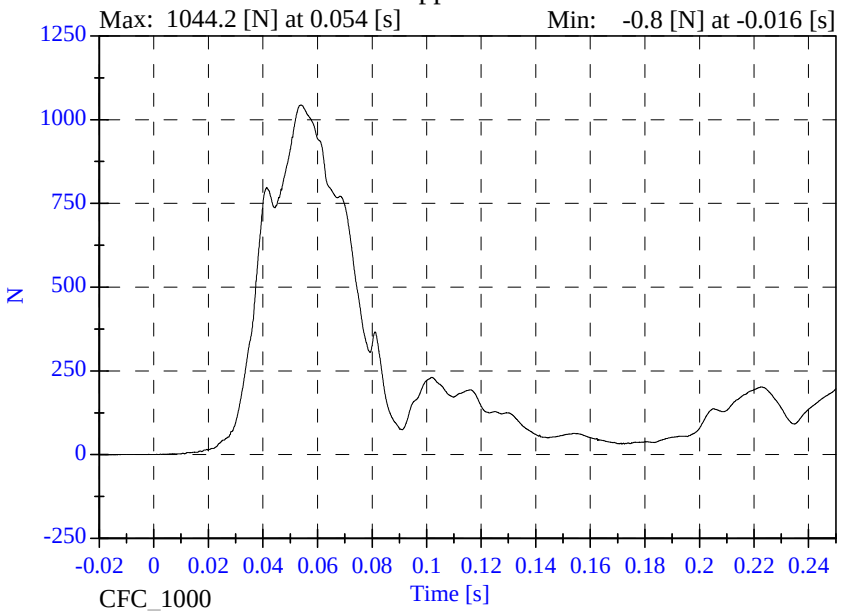
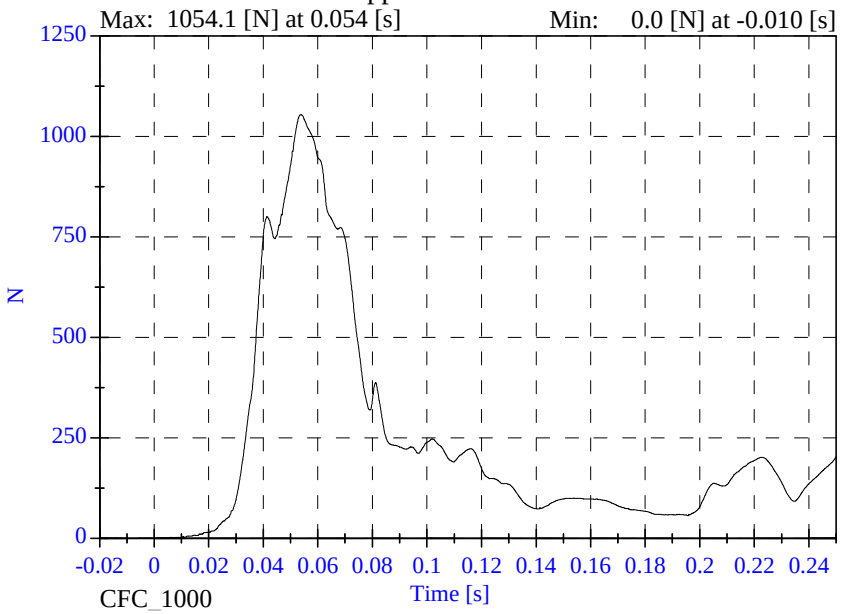
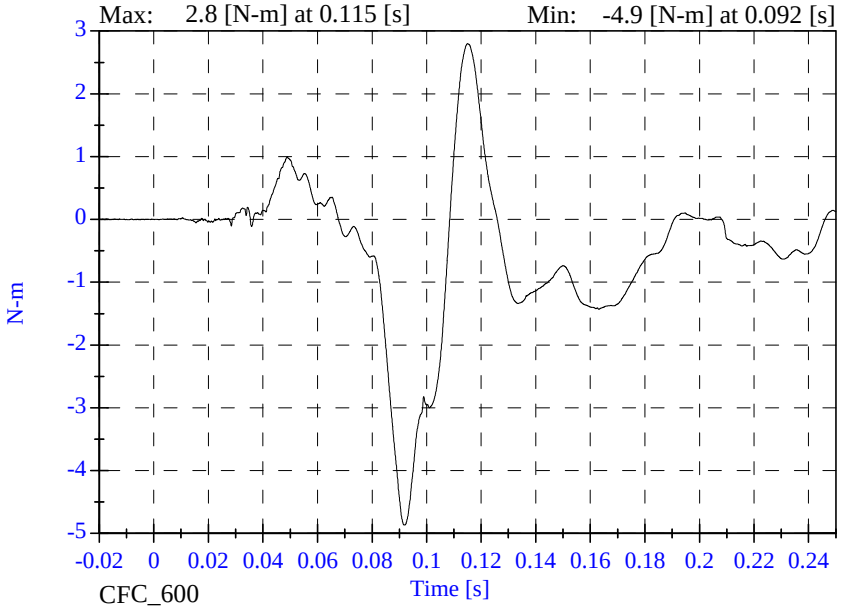


P3 Upper Neck F Resultant

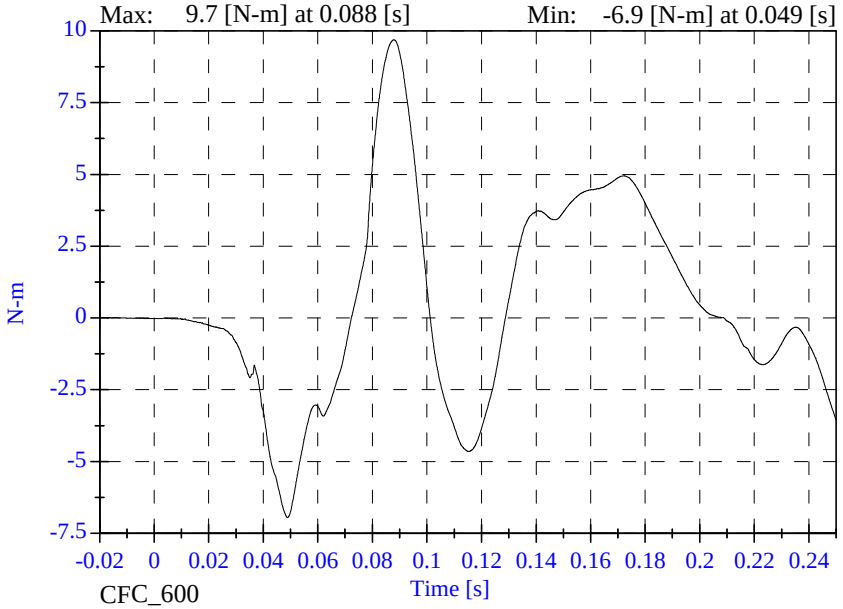


Sled Test NCAP SLED 08-3-39 - August 28, 2003

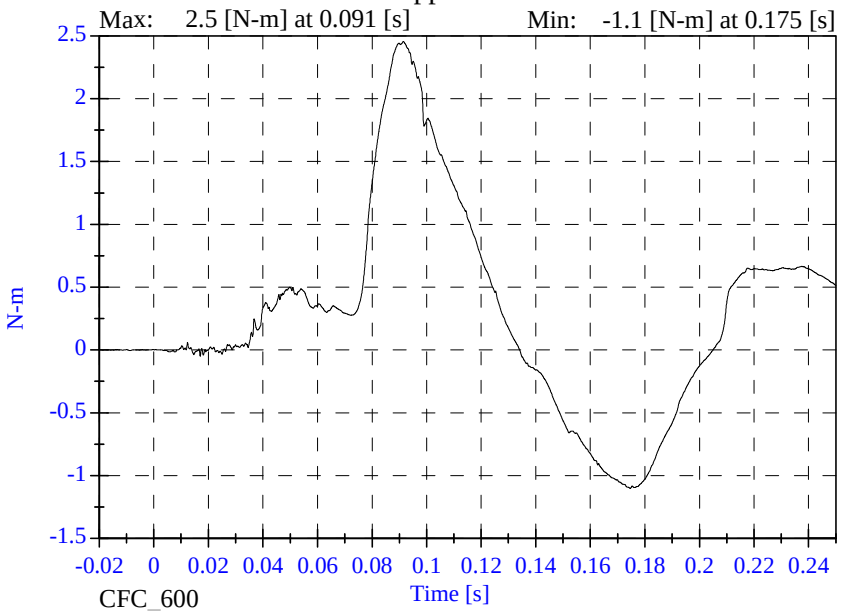
P3 Upper Neck Mx



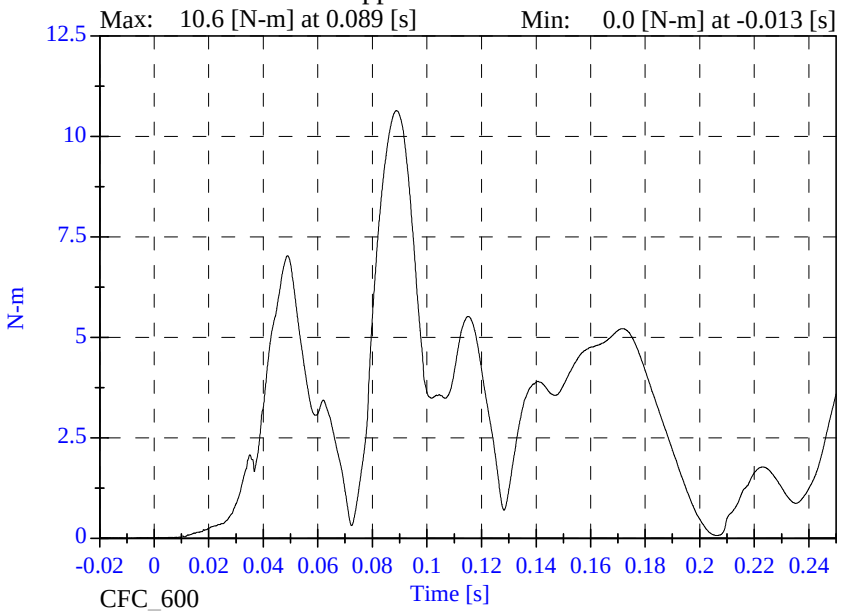
P3 Upper Neck My



P3 Upper Neck Mz

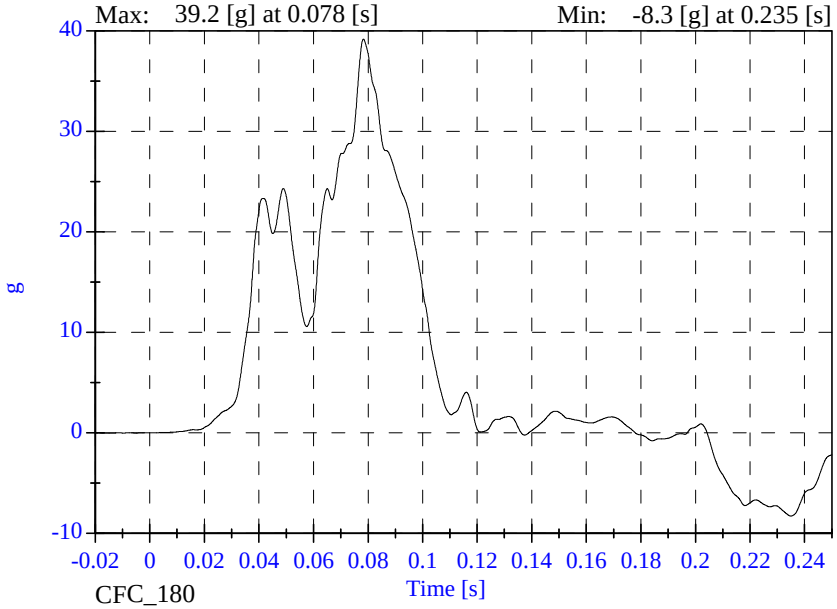


P3 Upper Neck M Resultant

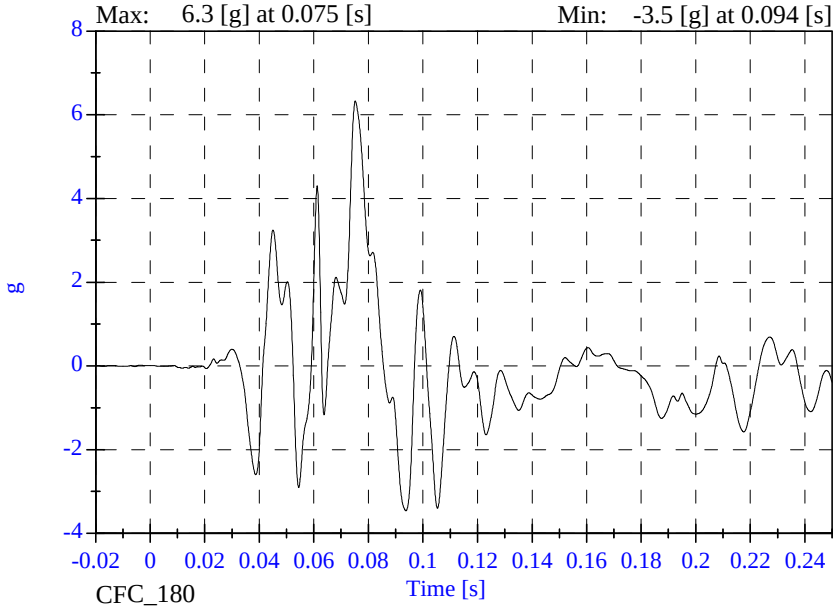


Sled Test NCAP SLED 08-3-39 - August 28, 2003

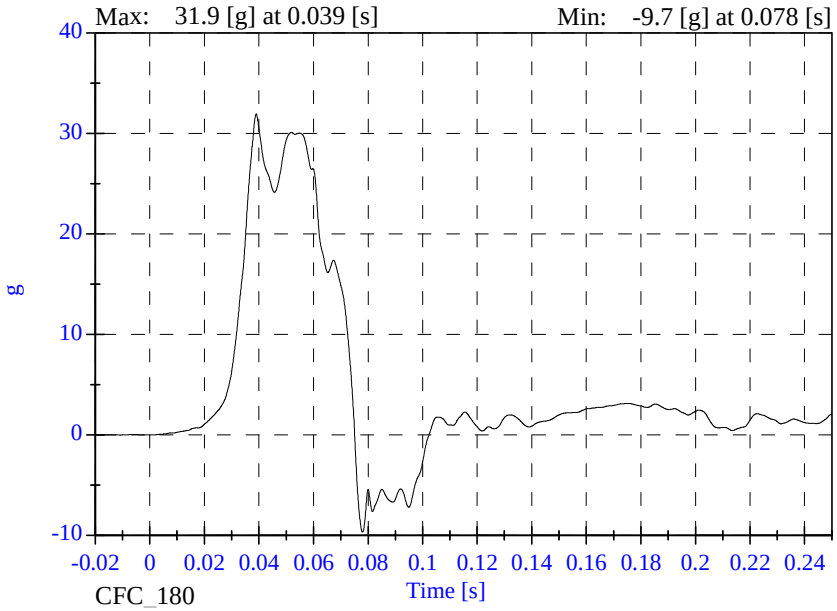
P3 Chest x



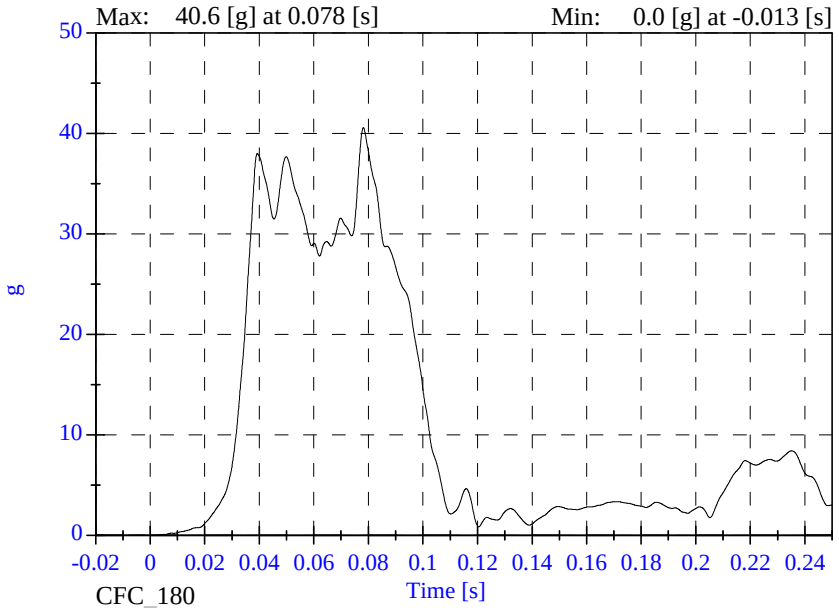
P3 Chest y



P3 Chest z



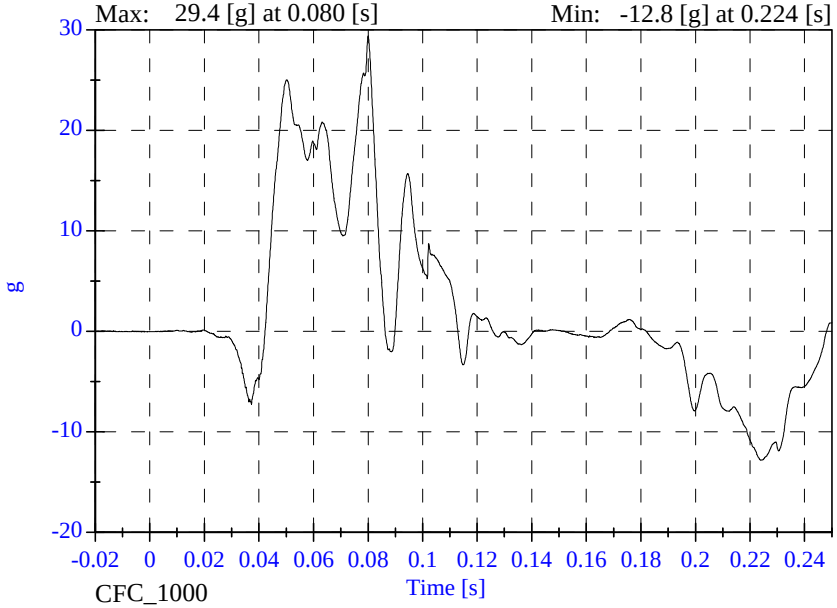
P3 Chest Resultant



Sled Test NCAP SLED 08-3-39 - August 28, 2003

P3 Pelvic x

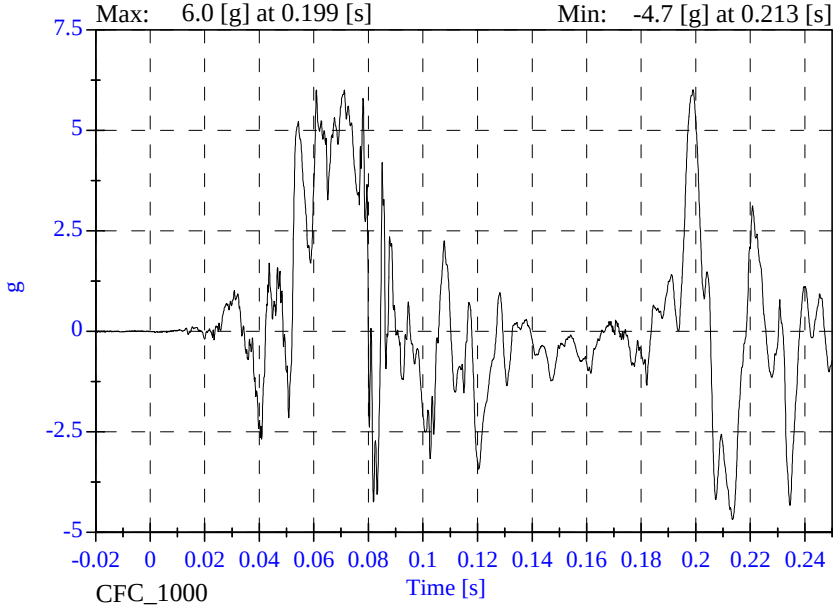
Max: 29.4 [g] at 0.080 [s] Min: -12.8 [g] at 0.224 [s]



CFC_1000

P3 Pelvic y

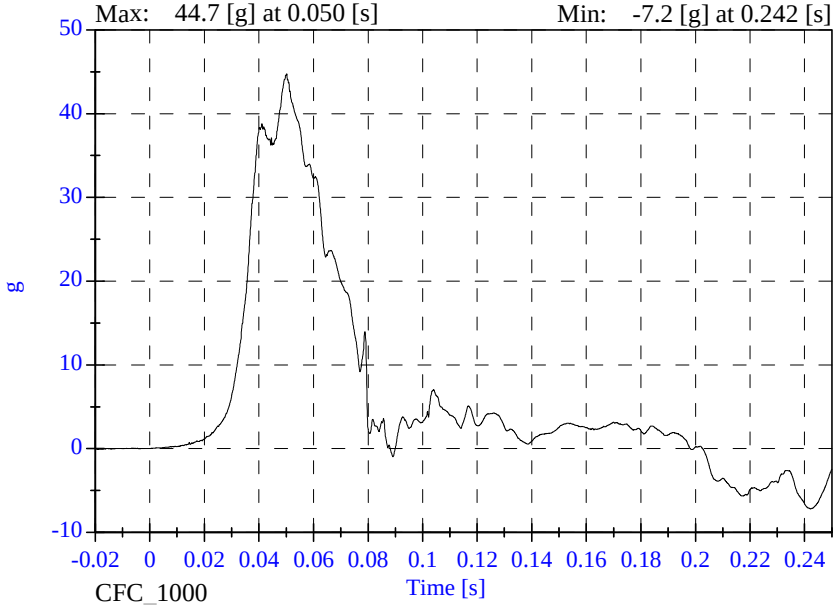
Max: 6.0 [g] at 0.199 [s] Min: -4.7 [g] at 0.213 [s]



CFC_1000

P3 Pelvic z

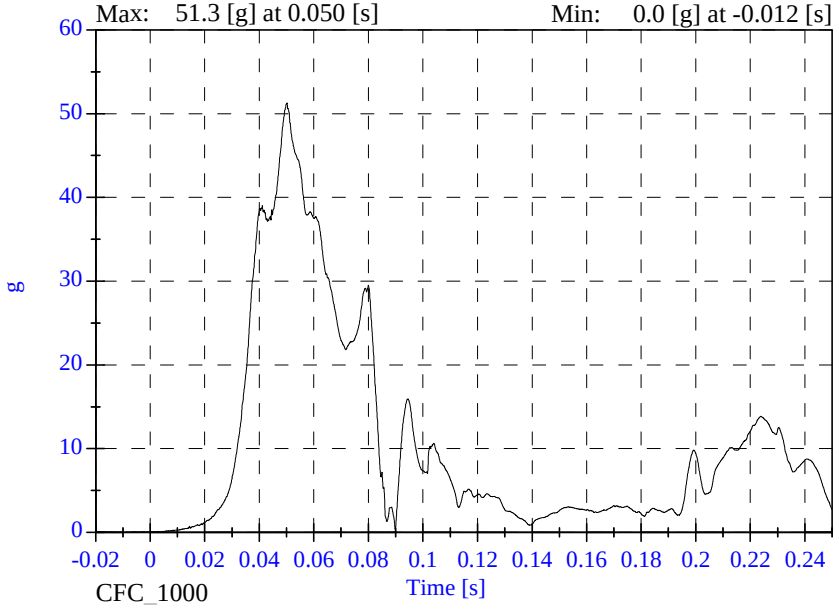
Max: 44.7 [g] at 0.050 [s] Min: -7.2 [g] at 0.242 [s]



CFC_1000

P3 Pelvic Resultant

Max: 51.3 [g] at 0.050 [s] Min: 0.0 [g] at -0.012 [s]

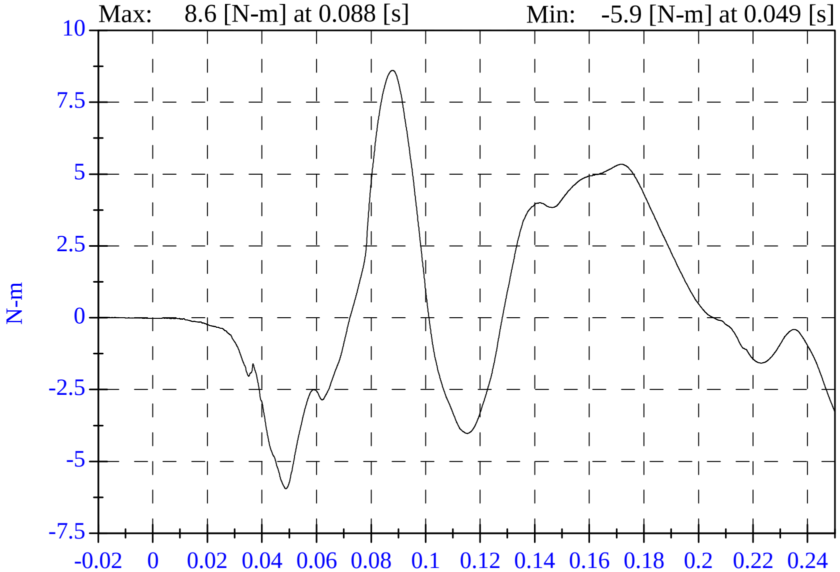


CFC_1000

Sled Test NCAP SLED 08-3-39 - August 28, 2003

P3 Upper Neck Mocy

Max: 8.6 [N-m] at 0.088 [s] Min: -5.9 [N-m] at 0.049 [s]



CFC_600

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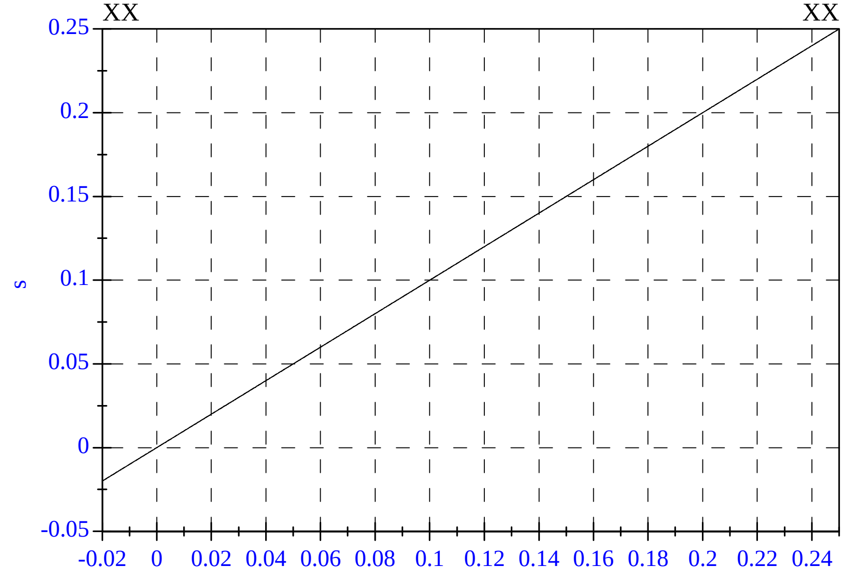

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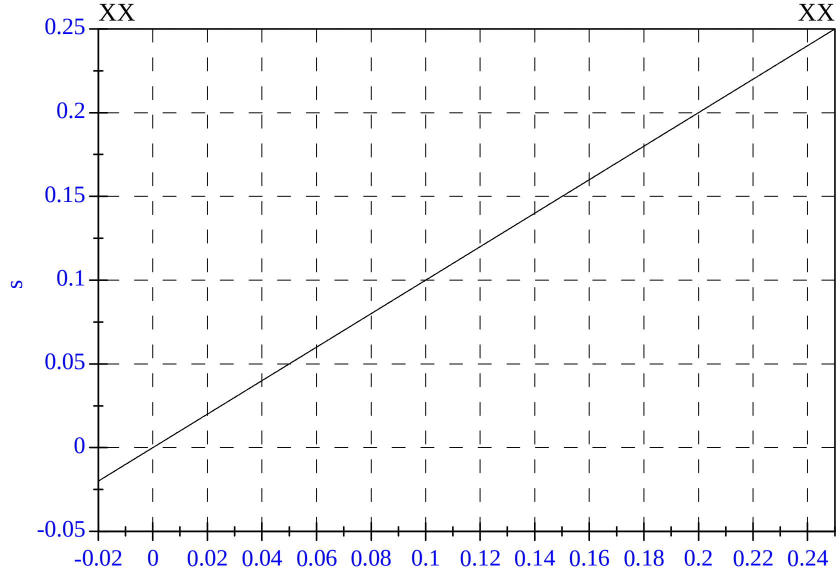

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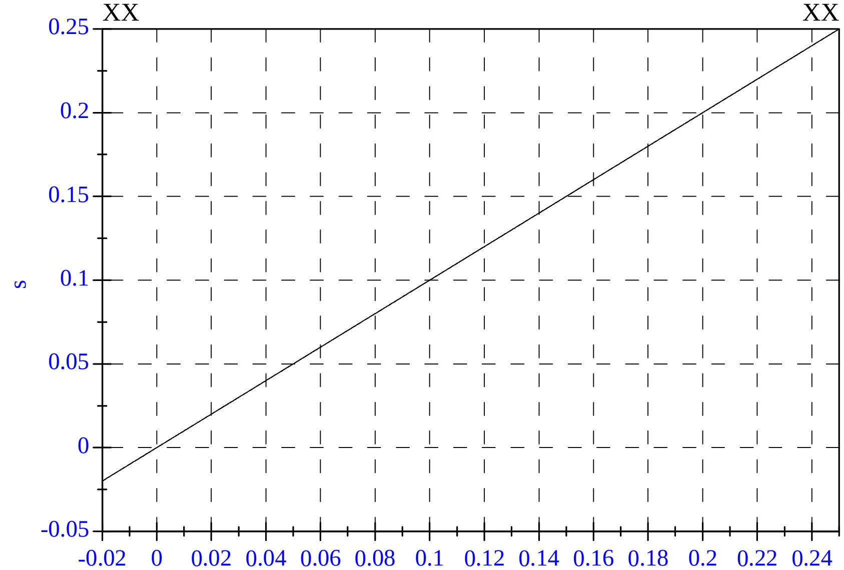

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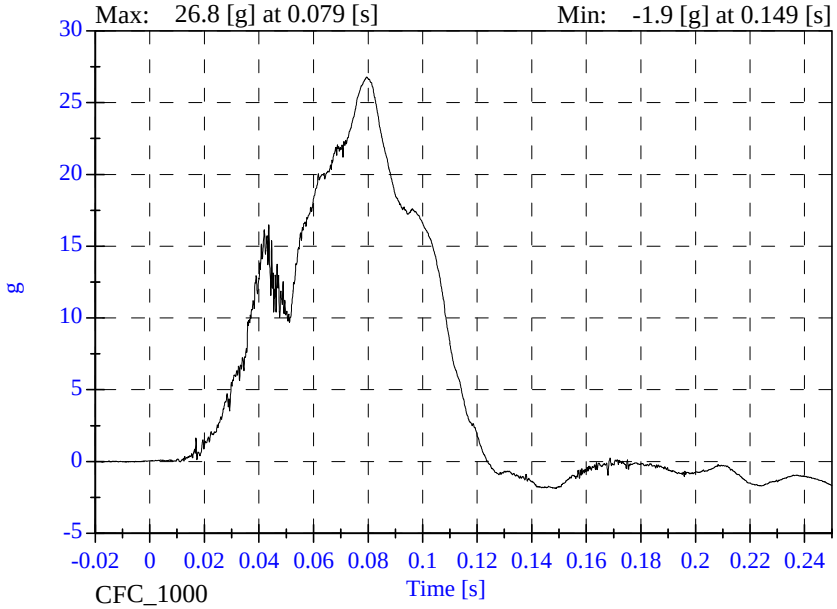
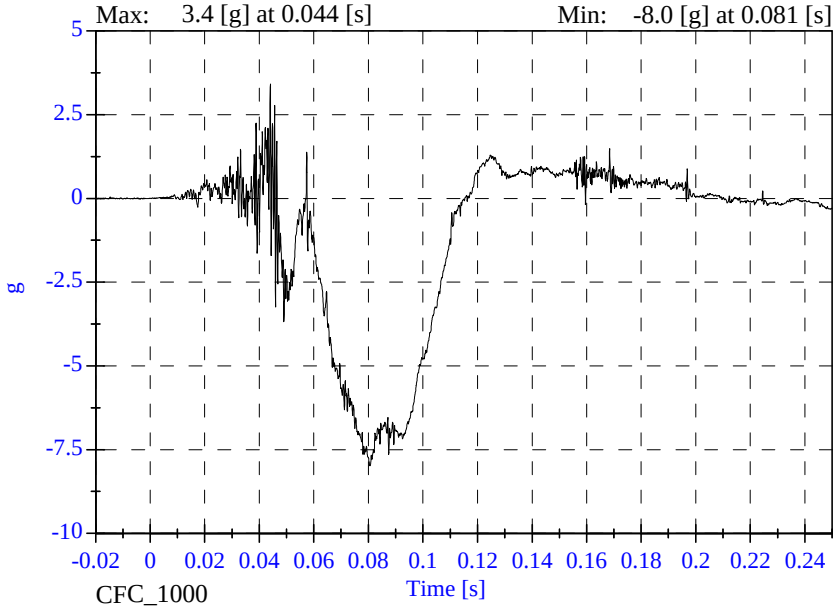
Sled Test NCAP SLED 08-3-39 - August 28, 2003

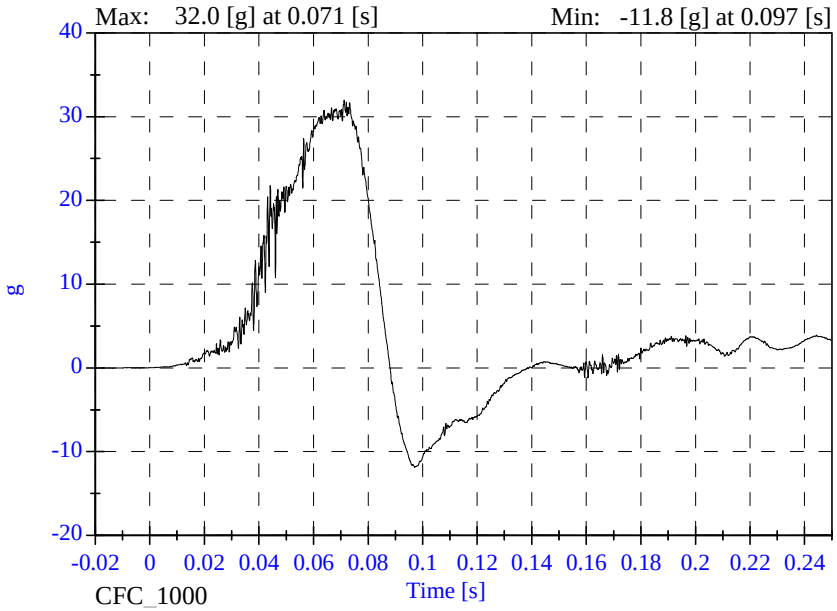
P4 Head x



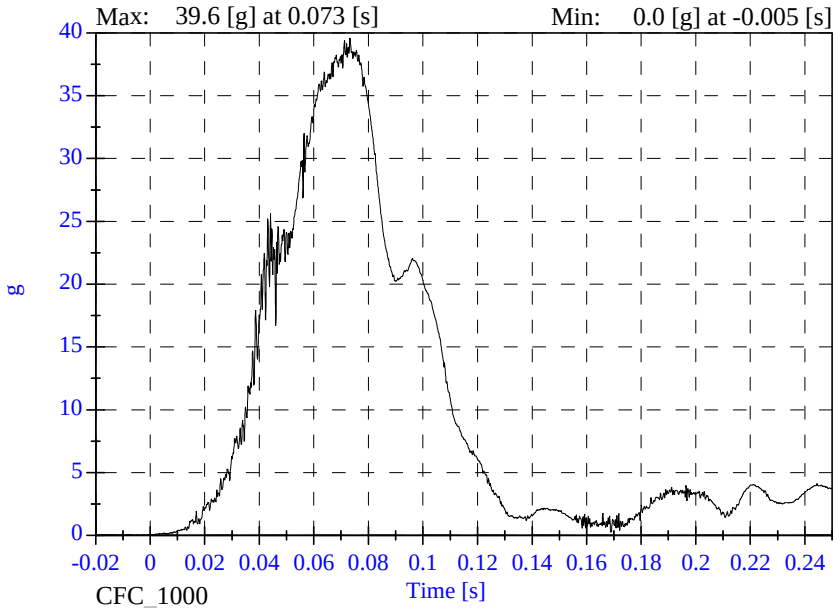
P4 Head y



P4 Head z



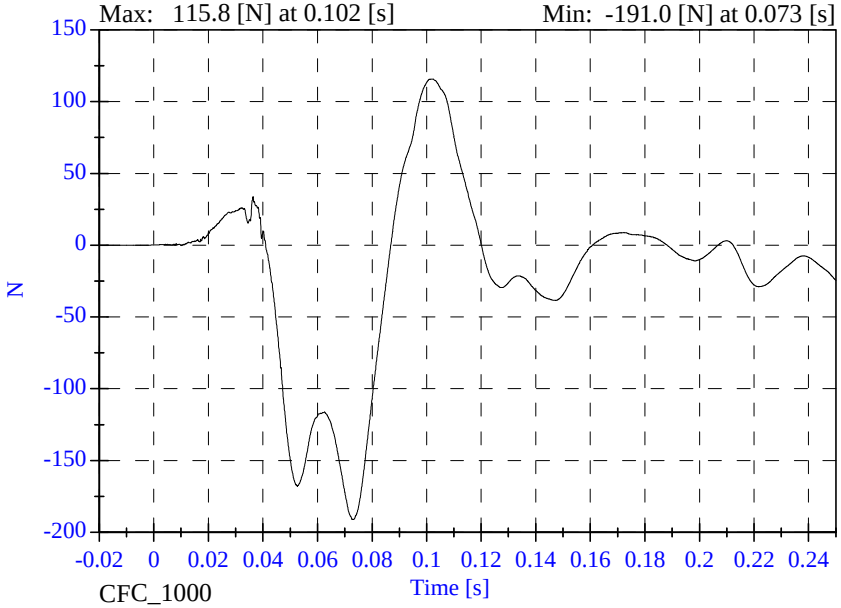
P4 Head Resultant



Sled Test NCAP SLED 08-3-39 - August 28, 2003

P4 Upper Neck Fx

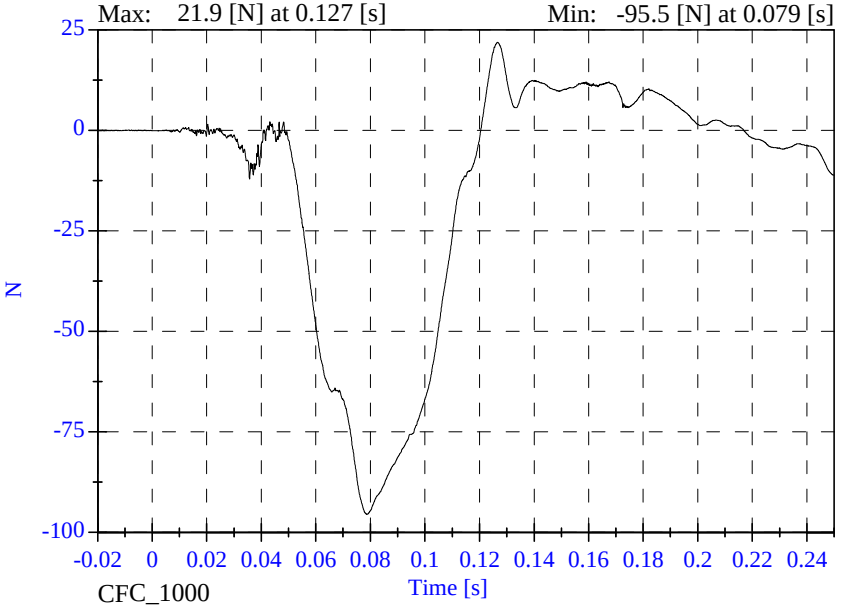
Max: 115.8 [N] at 0.102 [s] Min: -191.0 [N] at 0.073 [s]



CFC_1000

P4 Upper Neck Fy

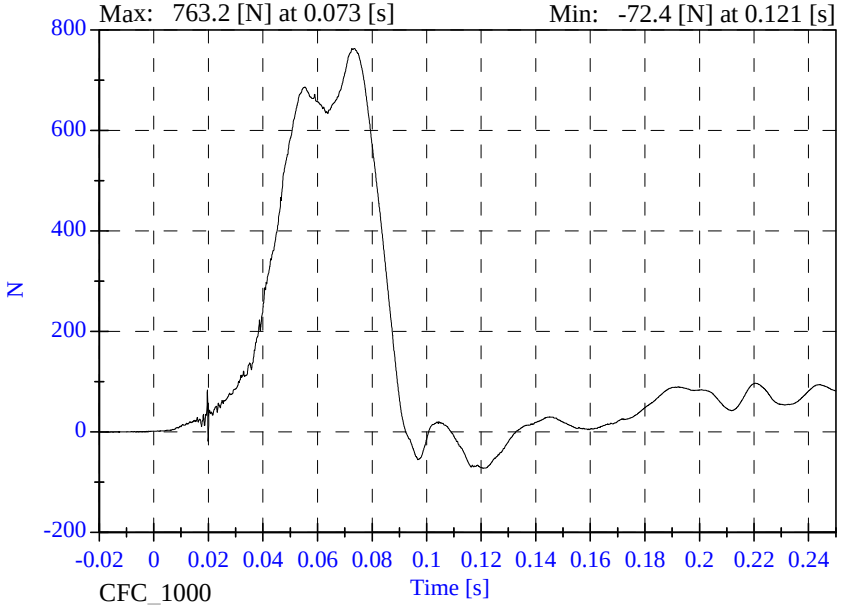
Max: 21.9 [N] at 0.127 [s] Min: -95.5 [N] at 0.079 [s]



CFC_1000

P4 Upper Neck Fz

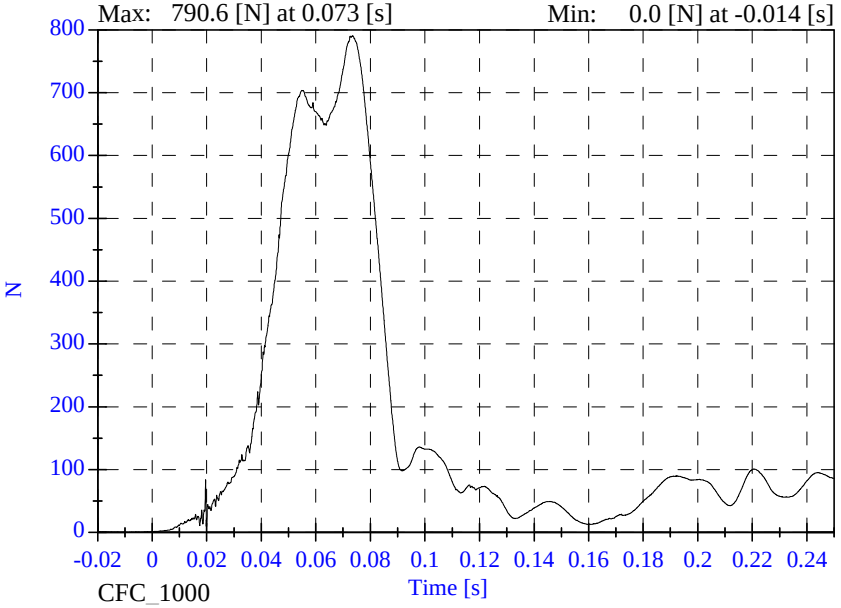
Max: 763.2 [N] at 0.073 [s] Min: -72.4 [N] at 0.121 [s]



CFC_1000

P4 Upper Neck F Resultant

Max: 790.6 [N] at 0.073 [s] Min: 0.0 [N] at -0.014 [s]

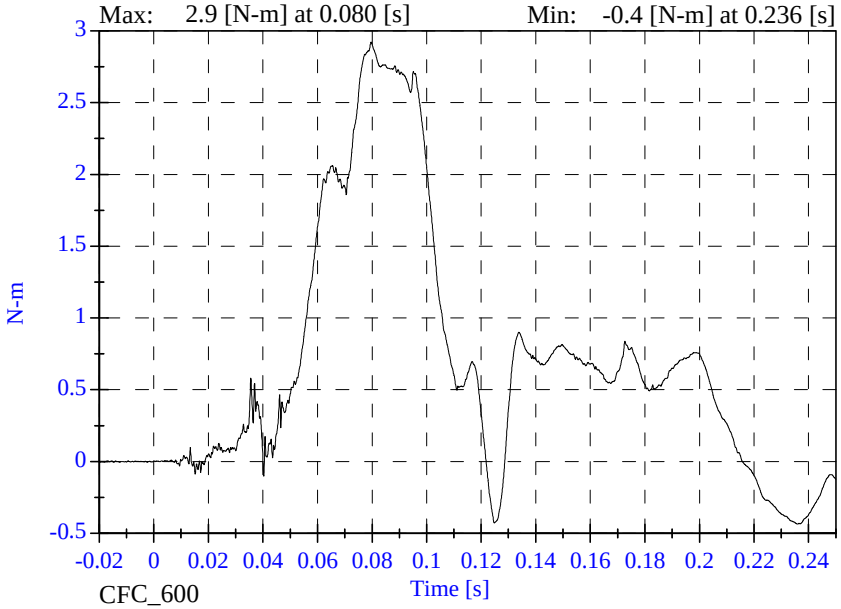


CFC_1000

Sled Test NCAP SLED 08-3-39 - August 28, 2003

P4 Upper Neck Mx

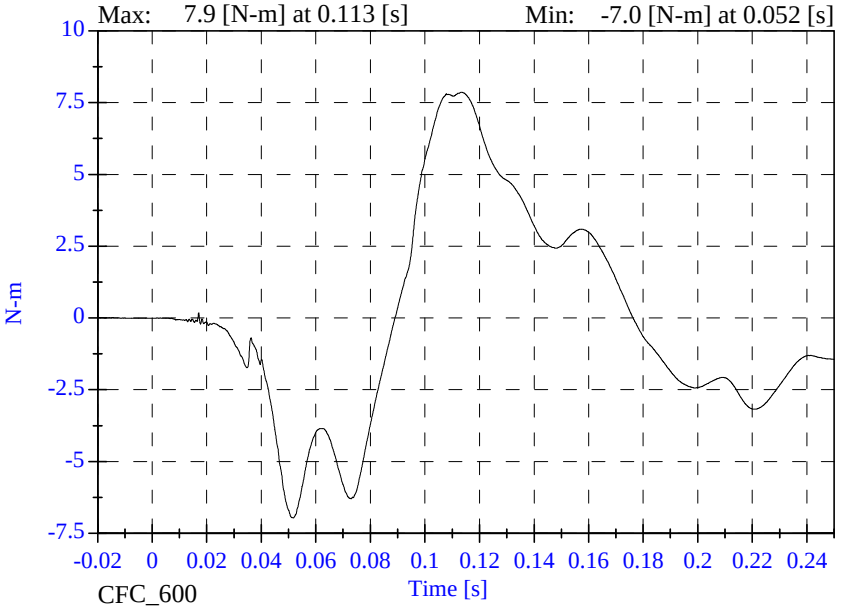
Max: 2.9 [N-m] at 0.080 [s] Min: -0.4 [N-m] at 0.236 [s]



CFC_600

P4 Upper Neck My

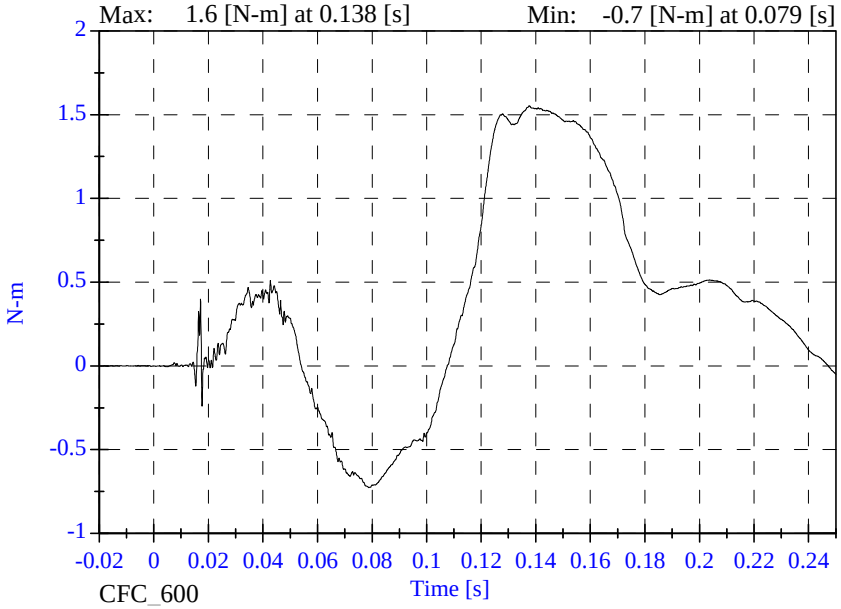
Max: 7.9 [N-m] at 0.113 [s] Min: -7.0 [N-m] at 0.052 [s]



CFC_600

P4 Upper Neck Mz

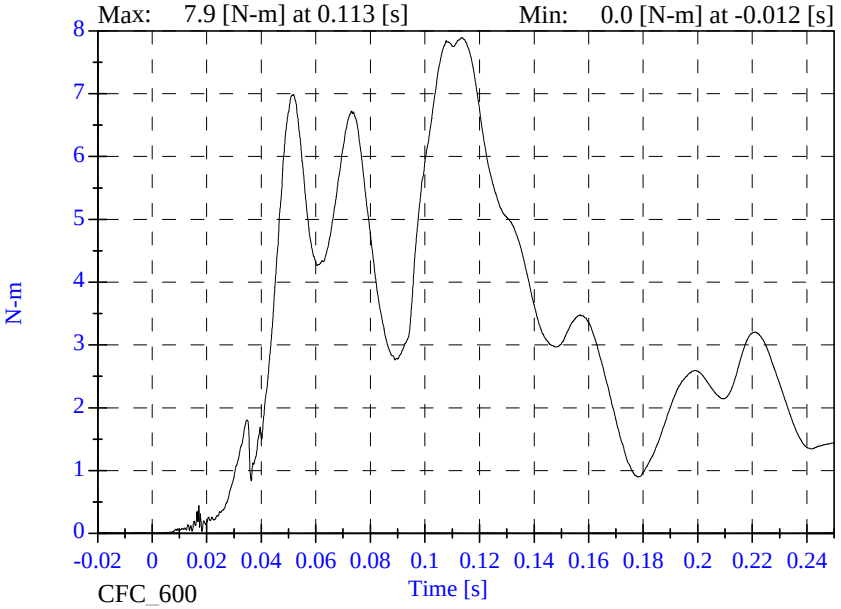
Max: 1.6 [N-m] at 0.138 [s] Min: -0.7 [N-m] at 0.079 [s]



CFC_600

P4 Upper Neck M Resultant

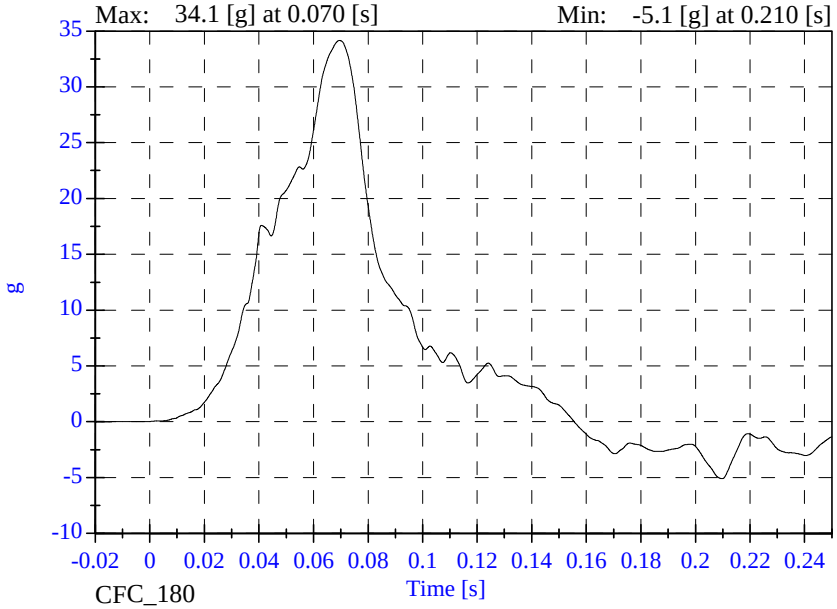
Max: 7.9 [N-m] at 0.113 [s] Min: 0.0 [N-m] at -0.012 [s]



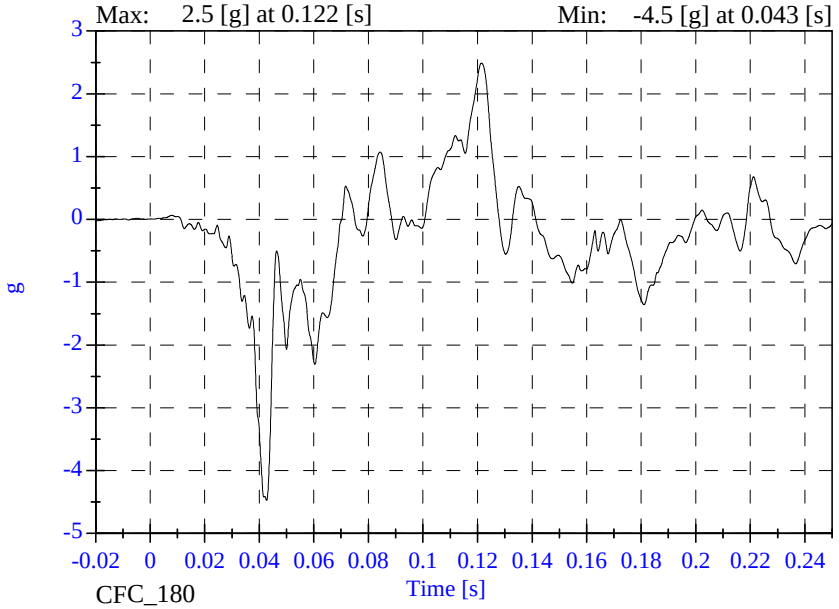
CFC_600

Sled Test NCAP SLED 08-3-39 - August 28, 2003

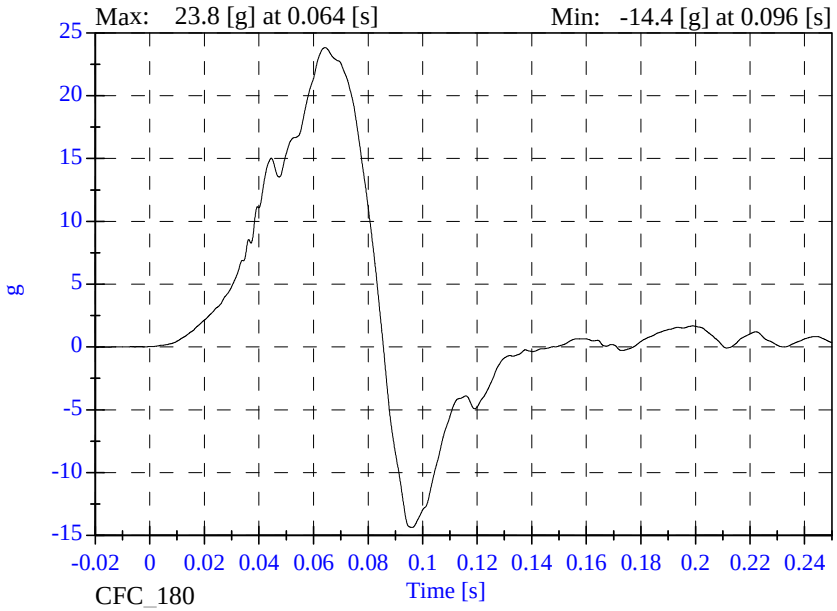
P4 Chest x



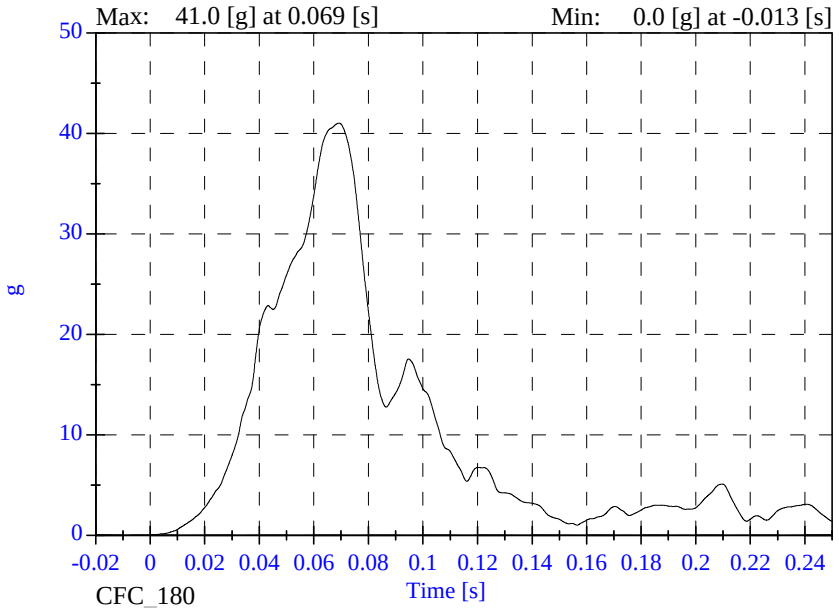
P4 Chest y



P4 Chest z



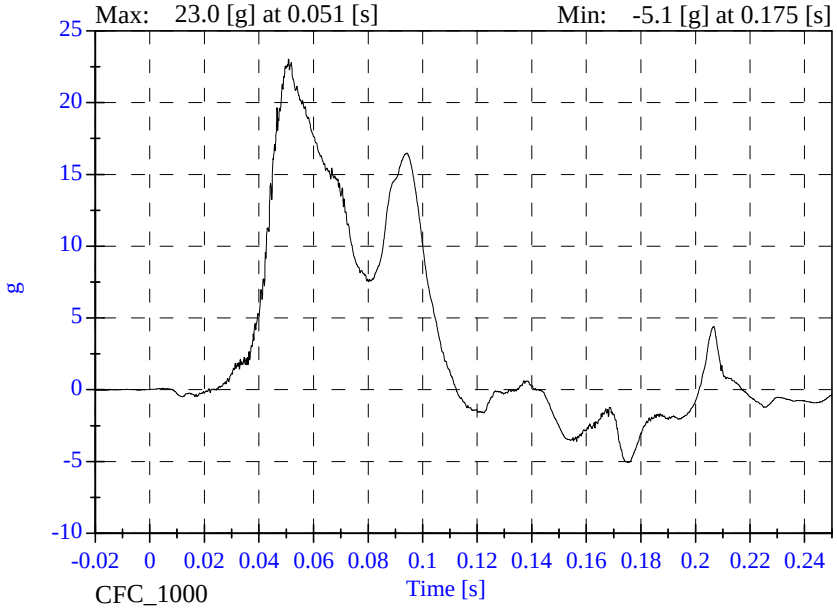
P4 Chest Resultant



Sled Test NCAP SLED 08-3-39 - August 28, 2003

P4 Pelvic x

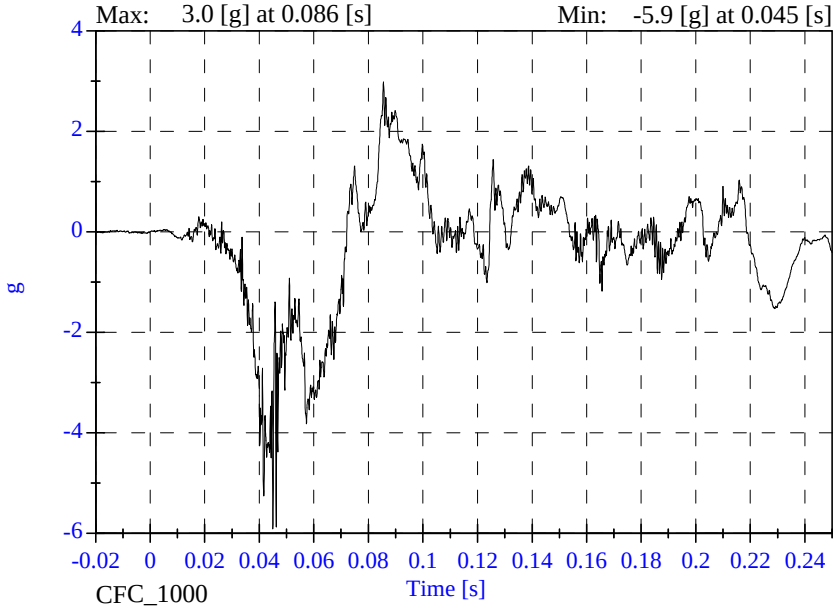
Max: 23.0 [g] at 0.051 [s] Min: -5.1 [g] at 0.175 [s]



CFC_1000

P4 Pelvic y

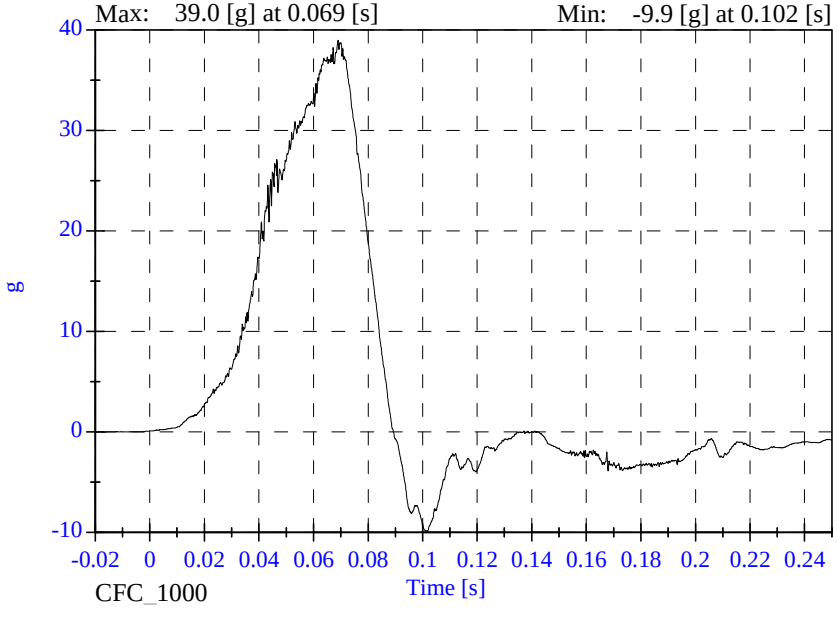
Max: 3.0 [g] at 0.086 [s] Min: -5.9 [g] at 0.045 [s]



CFC_1000

P4 Pelvic z

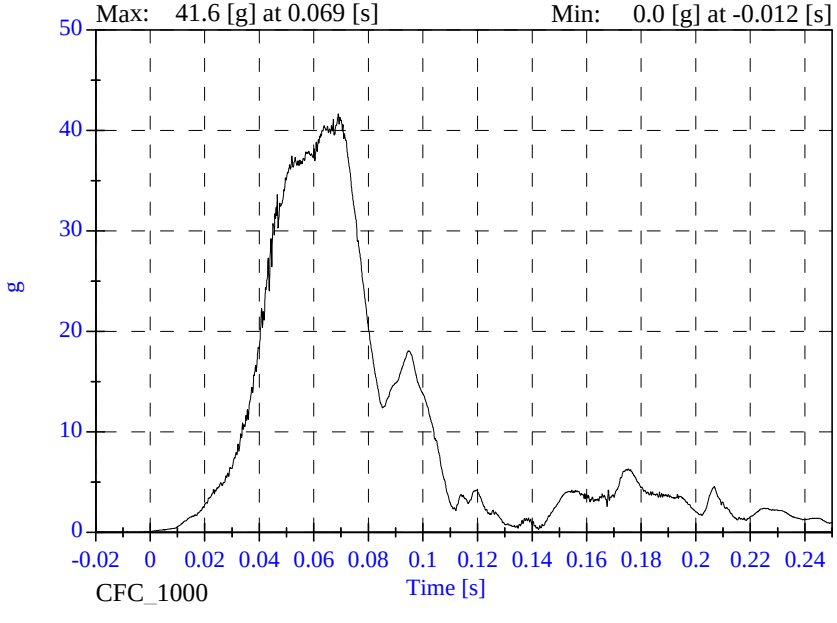
Max: 39.0 [g] at 0.069 [s] Min: -9.9 [g] at 0.102 [s]



CFC_1000

P4 Pelvic Resultant

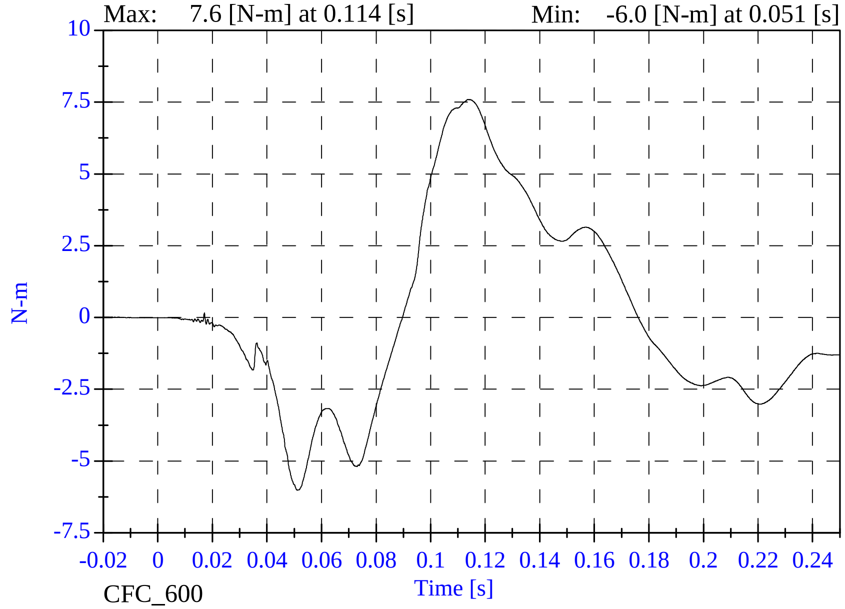
Max: 41.6 [g] at 0.069 [s] Min: 0.0 [g] at -0.012 [s]



CFC_1000

Sled Test NCAP SLED 08-3-39 - August 28, 2003

P4 Upper Neck Mocy



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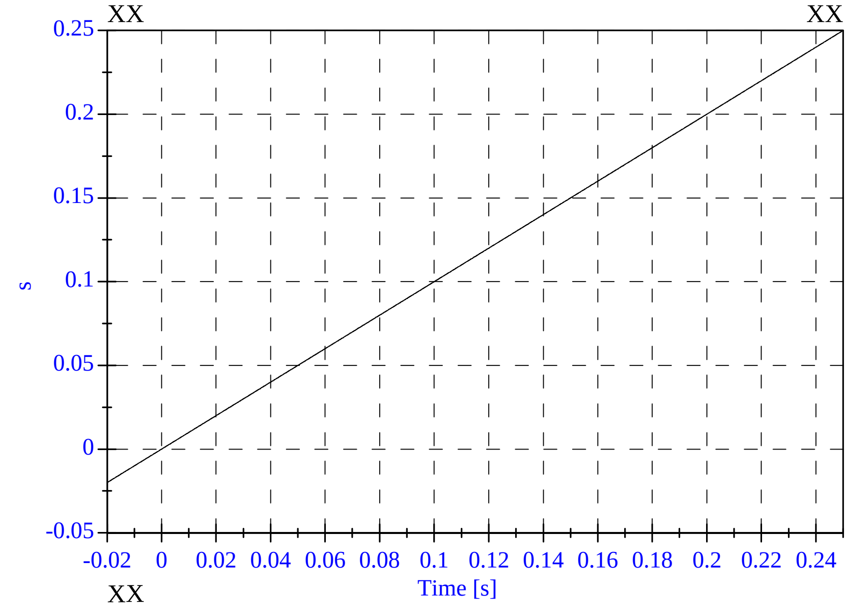

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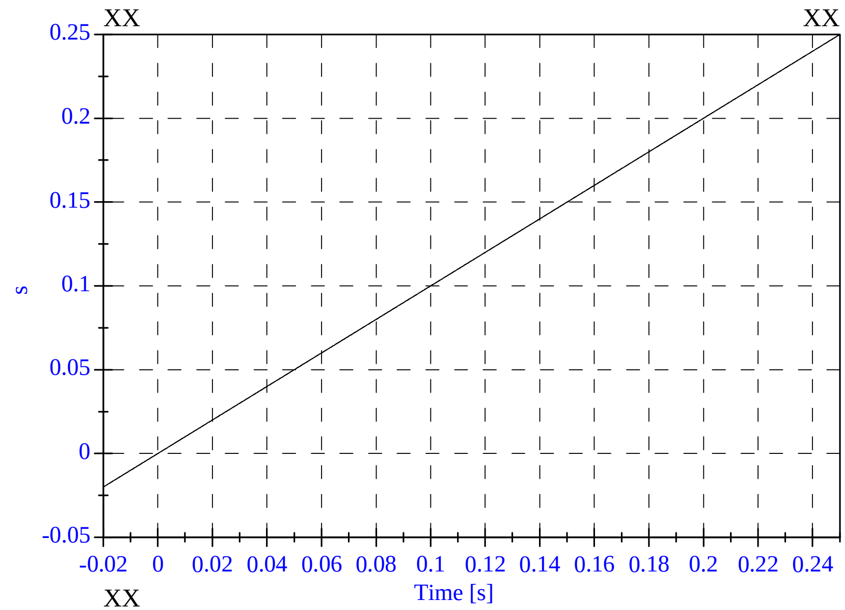

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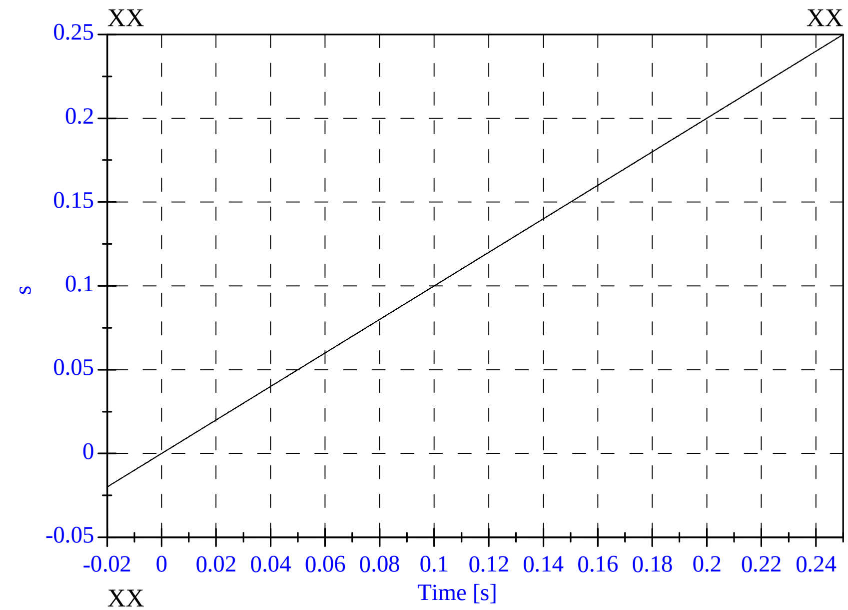


SECTION 9

Compression – Deflection Resistance Test

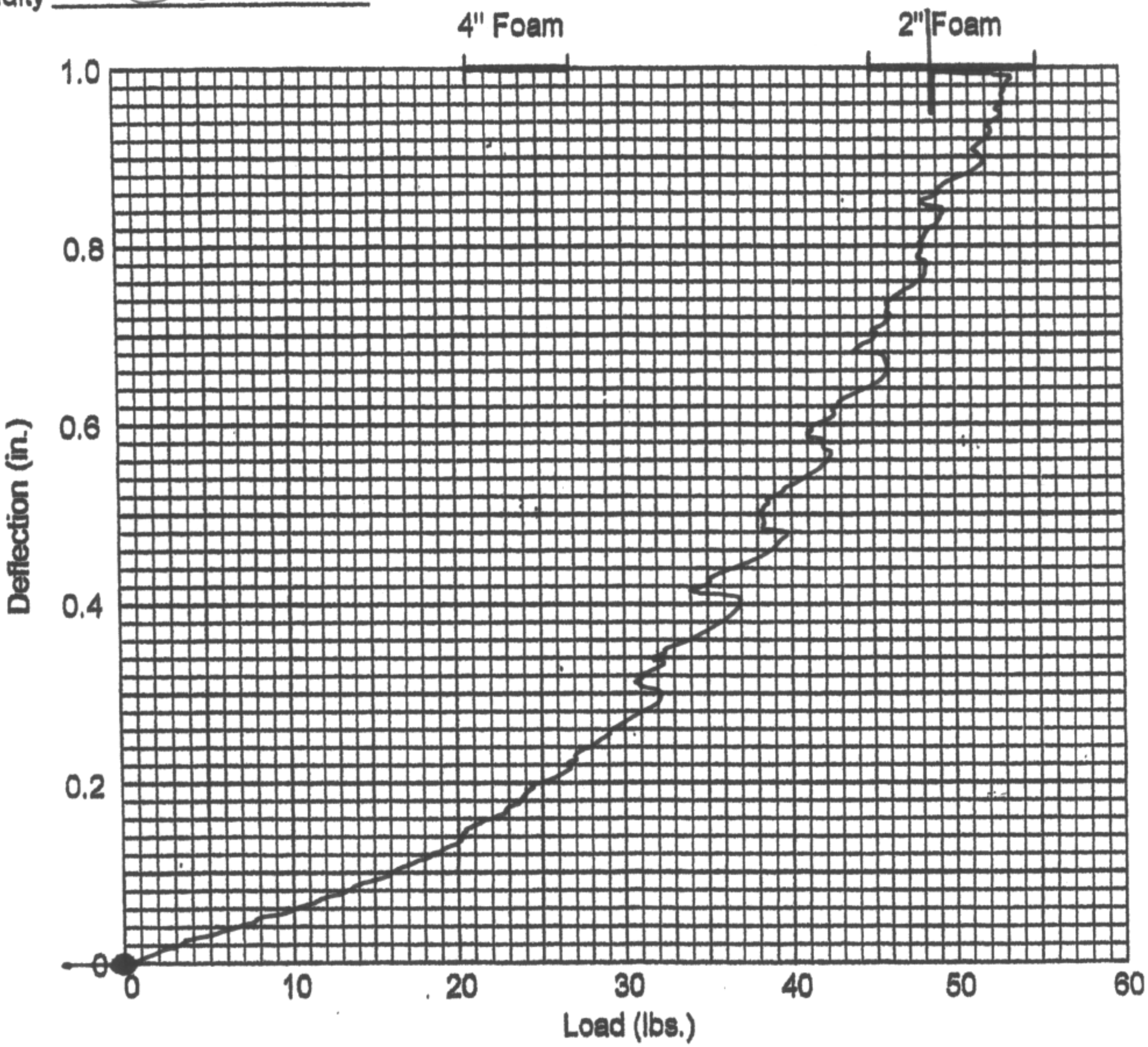
Date 8/28/03

Performed By Sl

Temp. 70°

Humidity 50%

Foam No. 2" x 28" 2" x 29" I



Compression - Deflection Resistance Test
Child Seat Foam

FM-052-CERT-002-R01

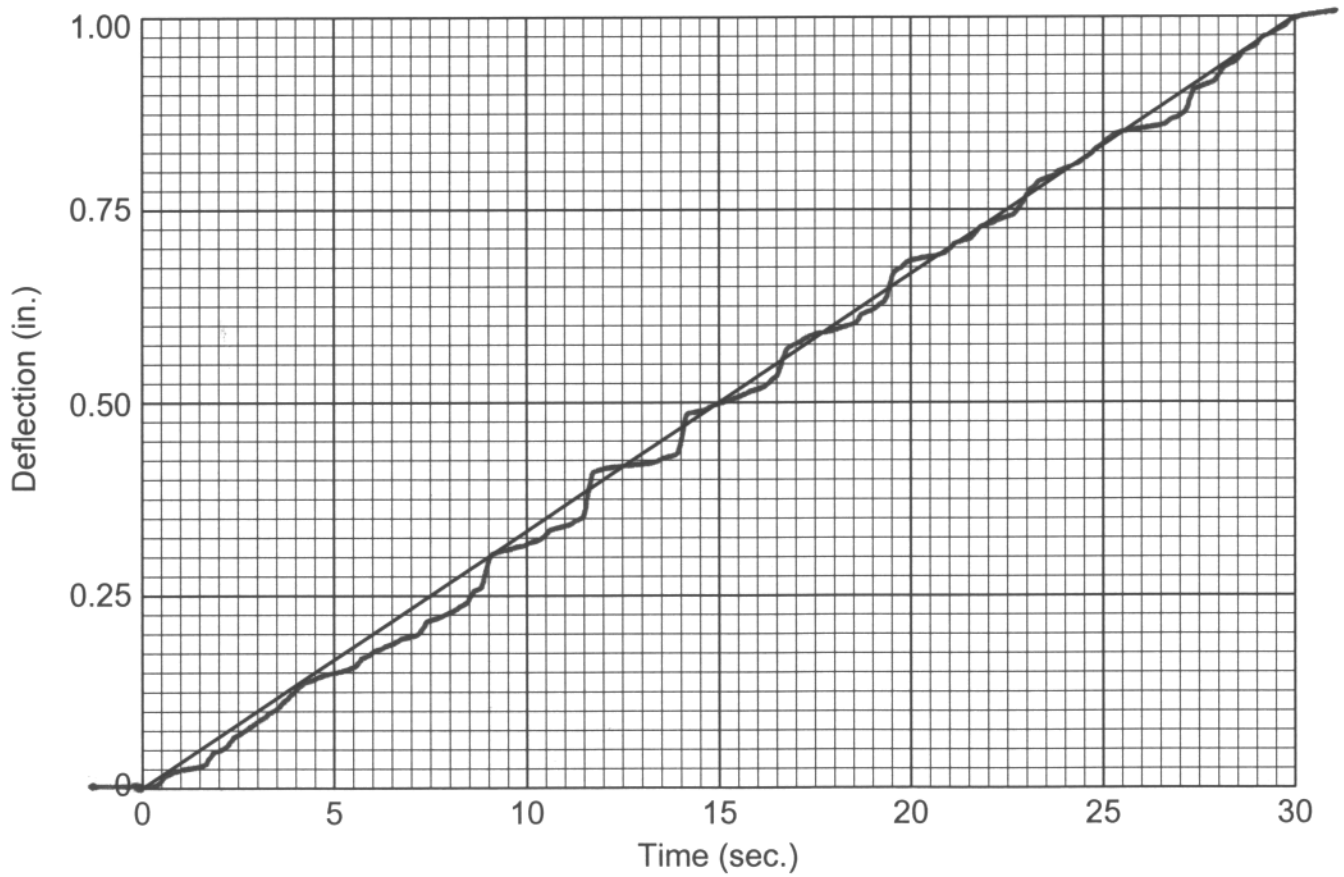
PO32/D62 ISO Forms

Date 8/28/03

Temp 70°

Humidity 50%

Foam No. 2"X20" 2"X24" T1



Compression - Deflection Resistance Test Child Seat Foam

SEAT FOAM USAGE LOG

Foam I.D. Number 2"x 20" 2"x 24" I1

Date	Peak Load	Pass/Fail
8/28/03	49 LBS	PASS

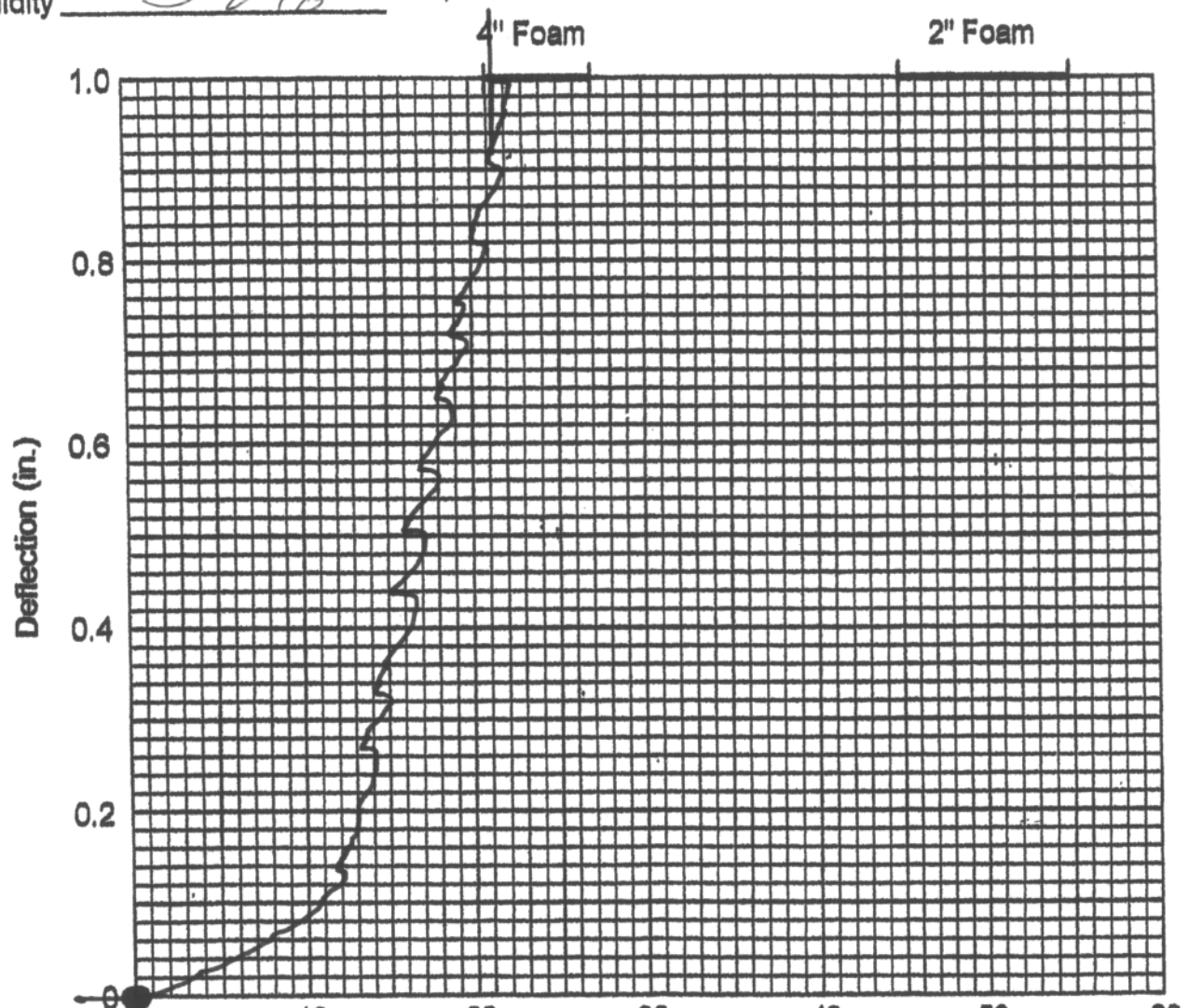
Date 8/20/03

Performed By SL

Temp. 76°

Humidity 50%

Foam No. 4"X20" I/



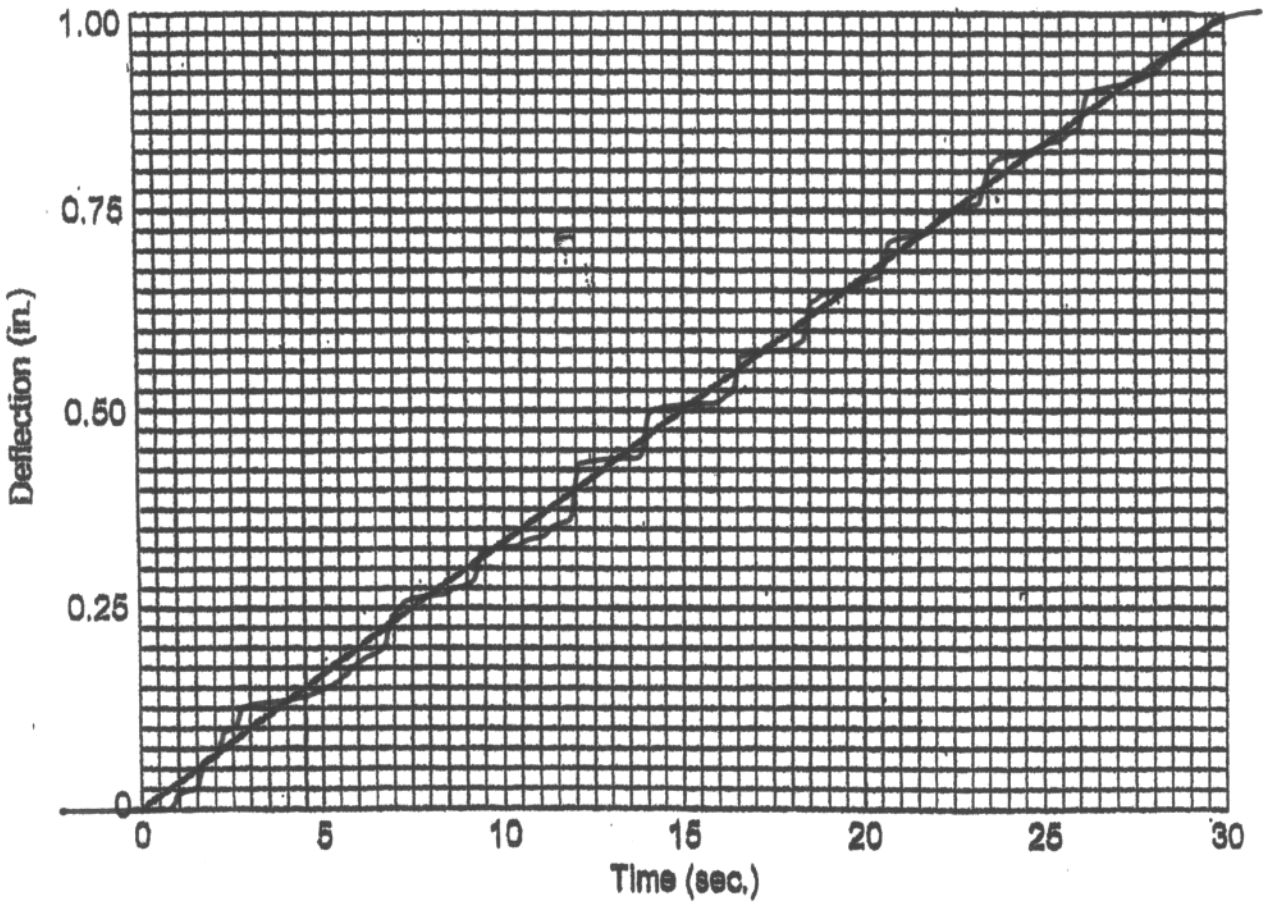
Compression - Deflection Resistance Test
Child Seat Foam

Date 8/28/03

Temp 70°

Humidity 50%

Foam No. 4"X20"I



Compression - Deflection Resistance Test Child Seat Foam

SEAT FOAM USAGE LOG

Foam I.D. Number 4" X 20" I/

Date	Peak Load	Pass/Fail
8/20/03	21.25 LBS	PASS

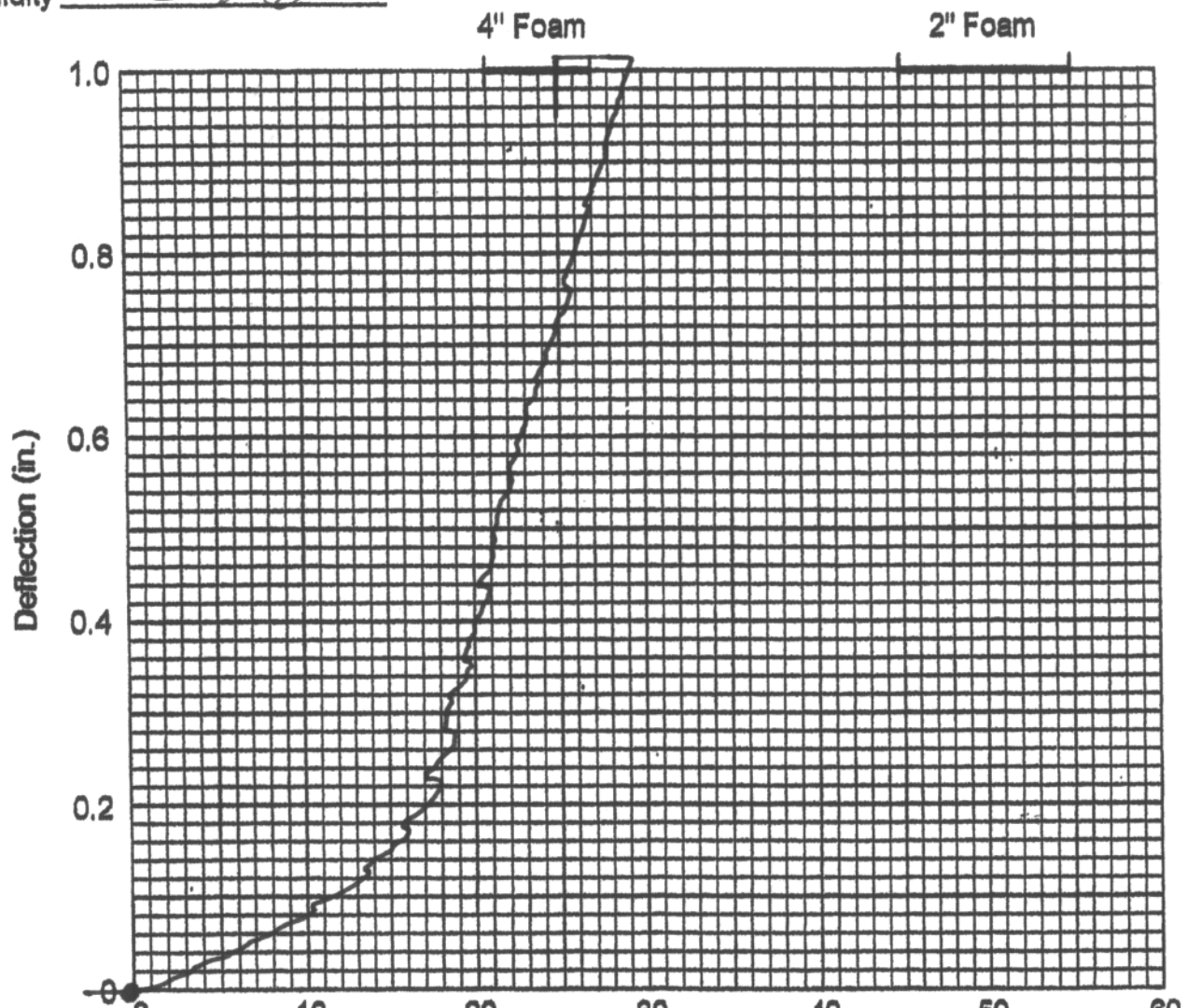
Date 8/28/03

Performed By SD

Temp. 70°

Humidity 59%

Foam No. 4"&2" I1



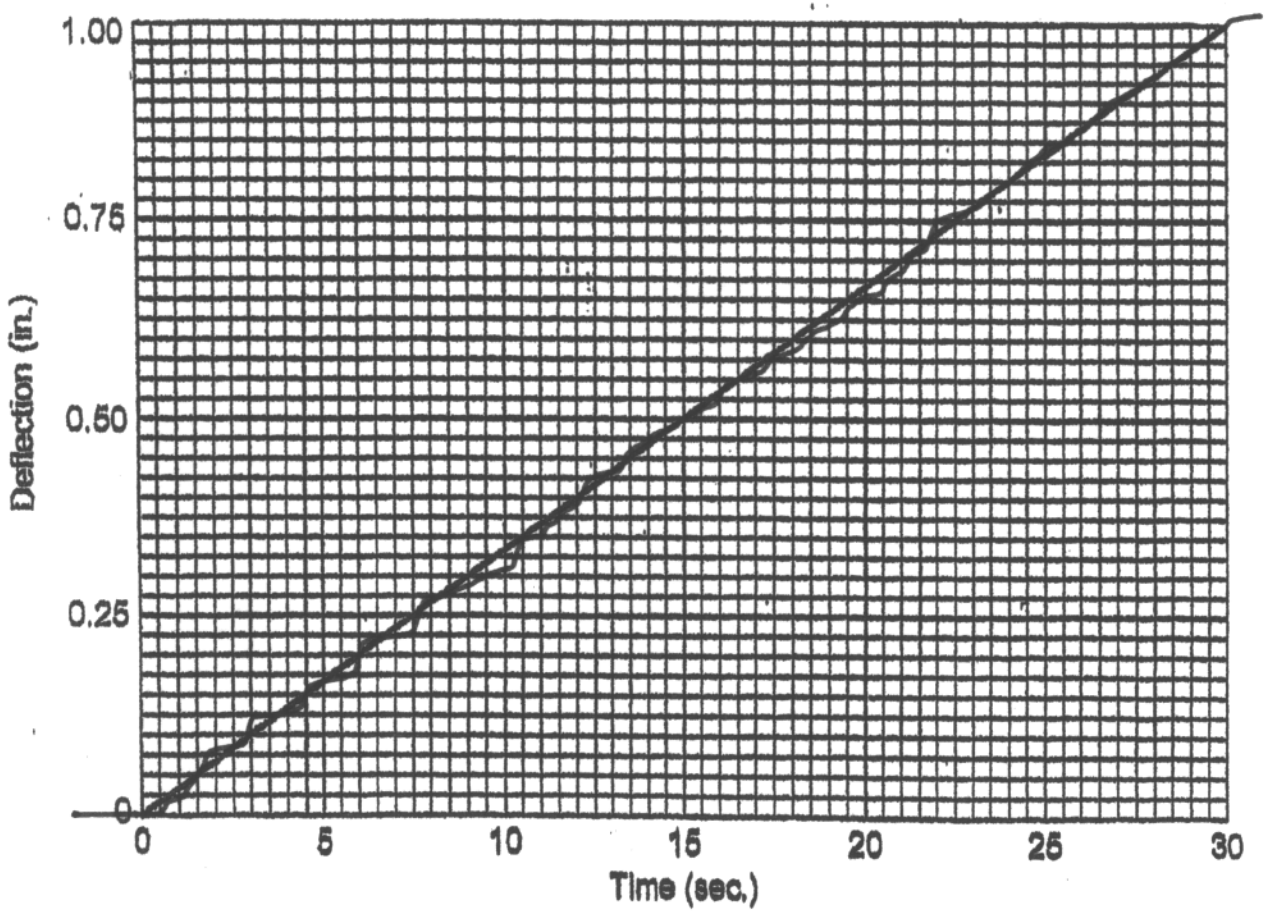
Compression - Deflection Resistance Test
Child Seat Foam

Date 8/28/03

Temp 70°

Humidity 50%

Foam No. 4"X24"T1



Compression - Deflection Resistance Test Child Seat Foam

SEAT FOAM USAGE LOG

Foam I.D. Number 4"X24"I/

Date	Peak Load	Pass/Fail
8/28/03	25 LBS	PASS

SECTION 10

Child Dummy Calibration Data Traces and Tables

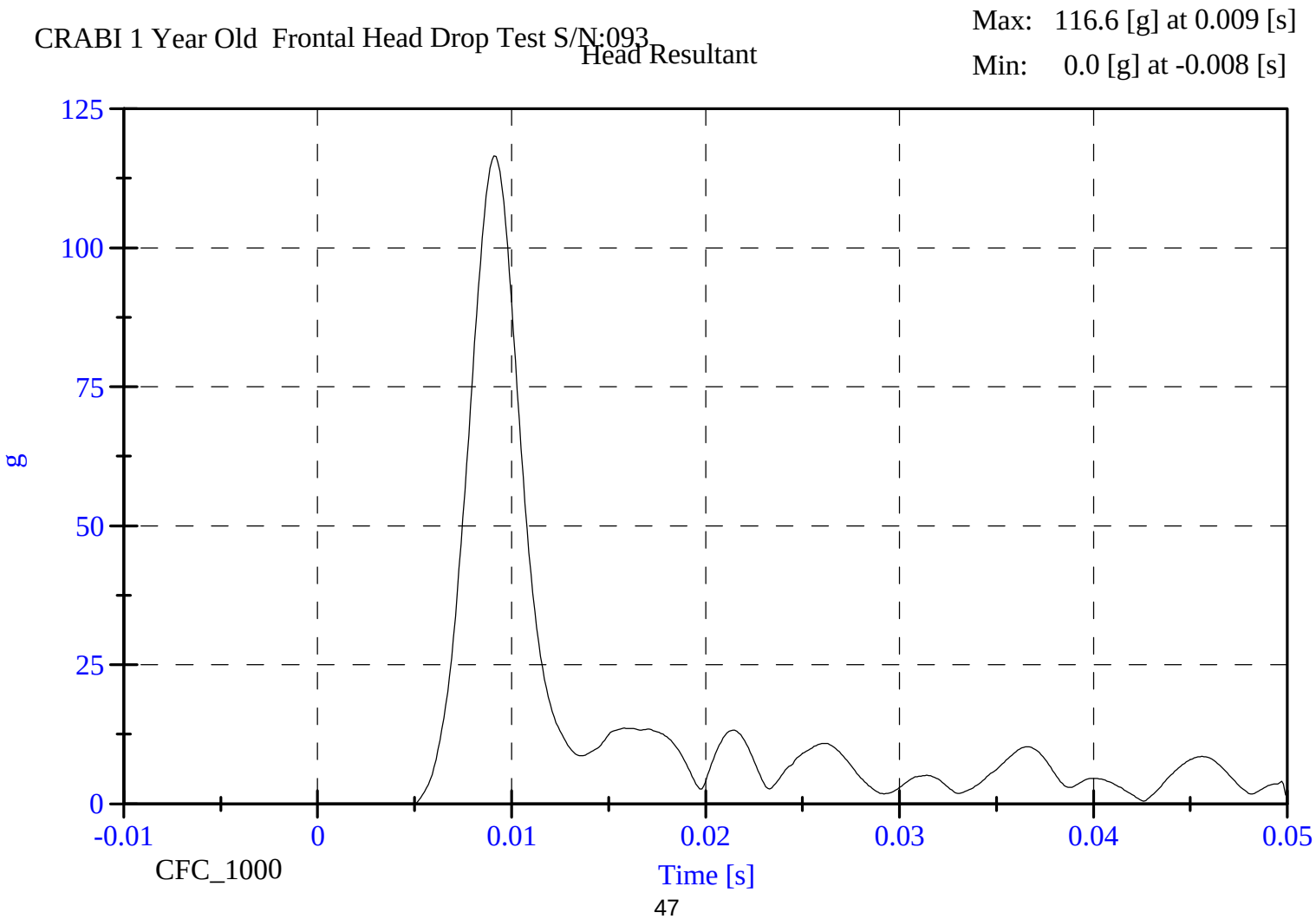
CRABI 1 Year Old Frontal Head Drop Test S/N:093

Part 572R Frontal Head Drop | Calibration Date: July 22, 2003

Serial No: 093 | Work File: 4001

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	66.0-78.0 F	70.0 F	Passed
Lab Humidity:	10-70 %	35.00 %	Passed
Peak Resultant Accel.:	100-120 Gs	116.59 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	14.34 Gs	Passed
Curve PerCent NonModal:	< 17%	11.67 %	Passed



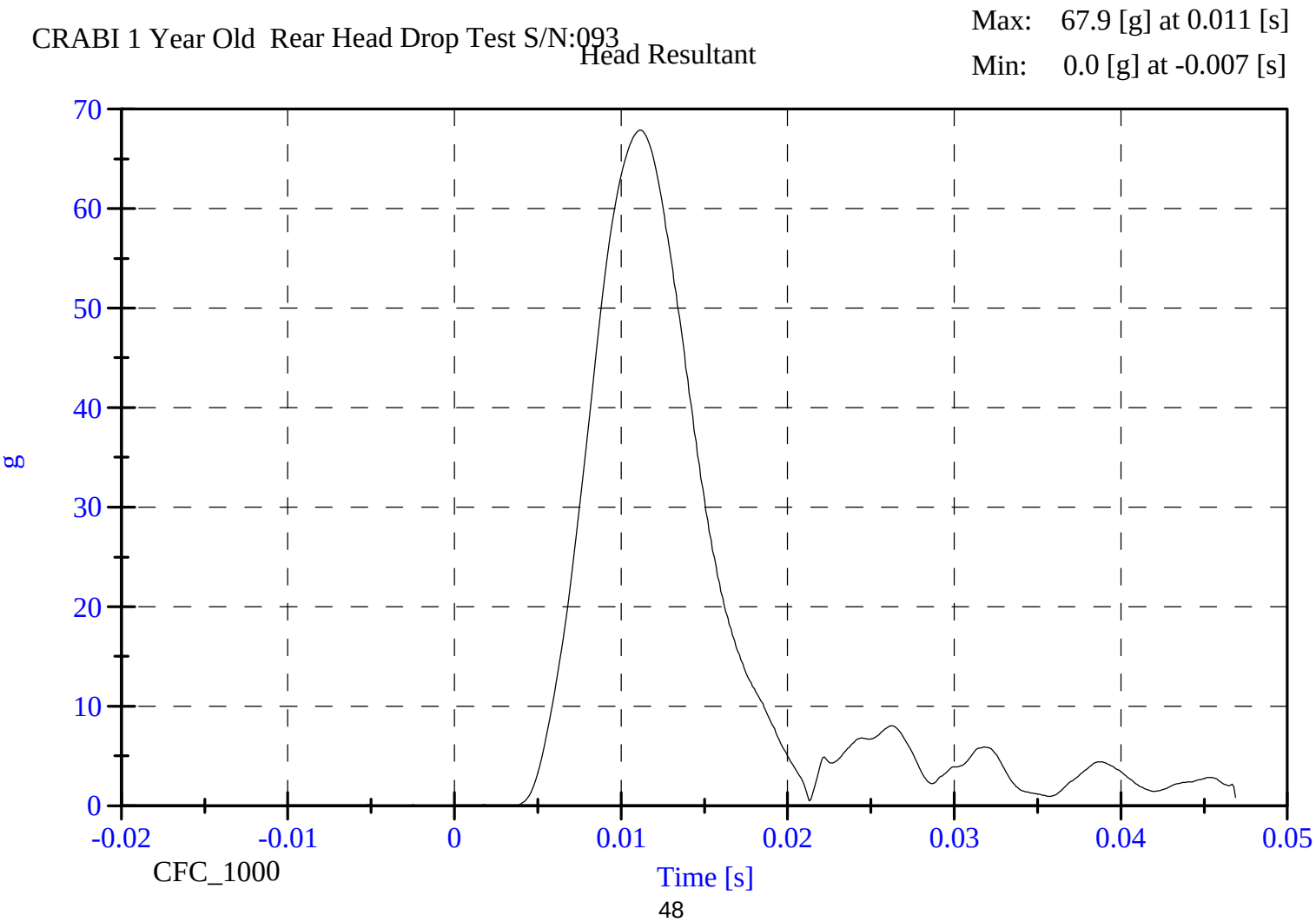
CRABI 1 Year Old Rear Head Drop Test S/N:093

Part 572R Rear Head Drop | Calibration Date: July 23, 2003

Serial No: 093 | Work File: 4001

----------**TEST RESULTS**----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	66.0-78.0 F	70.0 F	Passed
Lab Humidity:	10-70 %	35.00 %	Passed
Peak Resultant Accel.:	55-71 Gs	67.89 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	1.82 Gs	Passed
Curve PerCent NonModal:	< 17%	11.85 %	Passed



Crabi 1 Year Old Head Neck Extention Test S/N:093

Part 572R	Neck Extension Test	Calibration Date:	July 24, 2003
Serial No:	093	Work File:	4001

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.11 C	Passed
Lab Humidity:	10-70 %	36.00 %	Passed
Test Pendulum Speed:	2.40- 2.60 m/s	2.47 m/s	Passed
----------PENDULUM PULSE----------			
Pulse at 6 ms:	0.80- 1.20 m/s	1.08 m/s	Passed
Pulse at 10 ms:	1.50- 2.10 m/s	1.92 m/s	Passed
Pulse at 14 ms:	2.20- 2.90 m/s	2.65 m/s	Passed
----------D PLANE ROTATION----------			
Maximum Rotation:	80.0-92.0 Deg	87.68 Deg	Passed
----------MOMENT ABOUT THE OCCIPITAL CONDYLE----------			
Max Occipital Moment:	-23.00--12.00 N-m	-21.92 N-m	Passed
Occiptal Moment Decay:	76.0-90.0 ms	81.60 ms	Passed

Crabi 1 Year Old Head Neck Flexion Test S/N:093

Part 572R	Neck Flexion Test	Calibration Date:	July 24, 2003
Serial No:	093	Work File:	4093

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.11 C	Passed
Lab Humidity:	10-70 %	35.00 %	Passed
Test Pendulum Speed:	5.10- 5.30 m/s	5.30 m/s	Passed
----------PENDULUM PULSE----------			
Pulse at 10 ms:	1.60- 2.30 m/s	2.12 m/s	Passed
Pulse at 20 ms:	3.40- 4.20 m/s	4.16 m/s	Passed
Pulse at 25 ms:	4.30- 5.20 m/s	5.07 m/s	Passed
----------D PLANE ROTATION----------			
Maximum Rotation:	75.0-86.0 Deg	80.58 Deg	Passed
----------MOMENT ABOUT THE OCCIPITAL CONDYLE----------			
Max Occipital Moment:	36.00- 45.00 N-m	41.66 N-m	Passed
Occiptal Moment Decay:	60.0-80.0 ms	65.50 ms	Passed

CRABI 1 Year Old Front Head Drop Test S/N:102

Part 572R Frontal Head Drop | Calibration Date: July 22, 2003

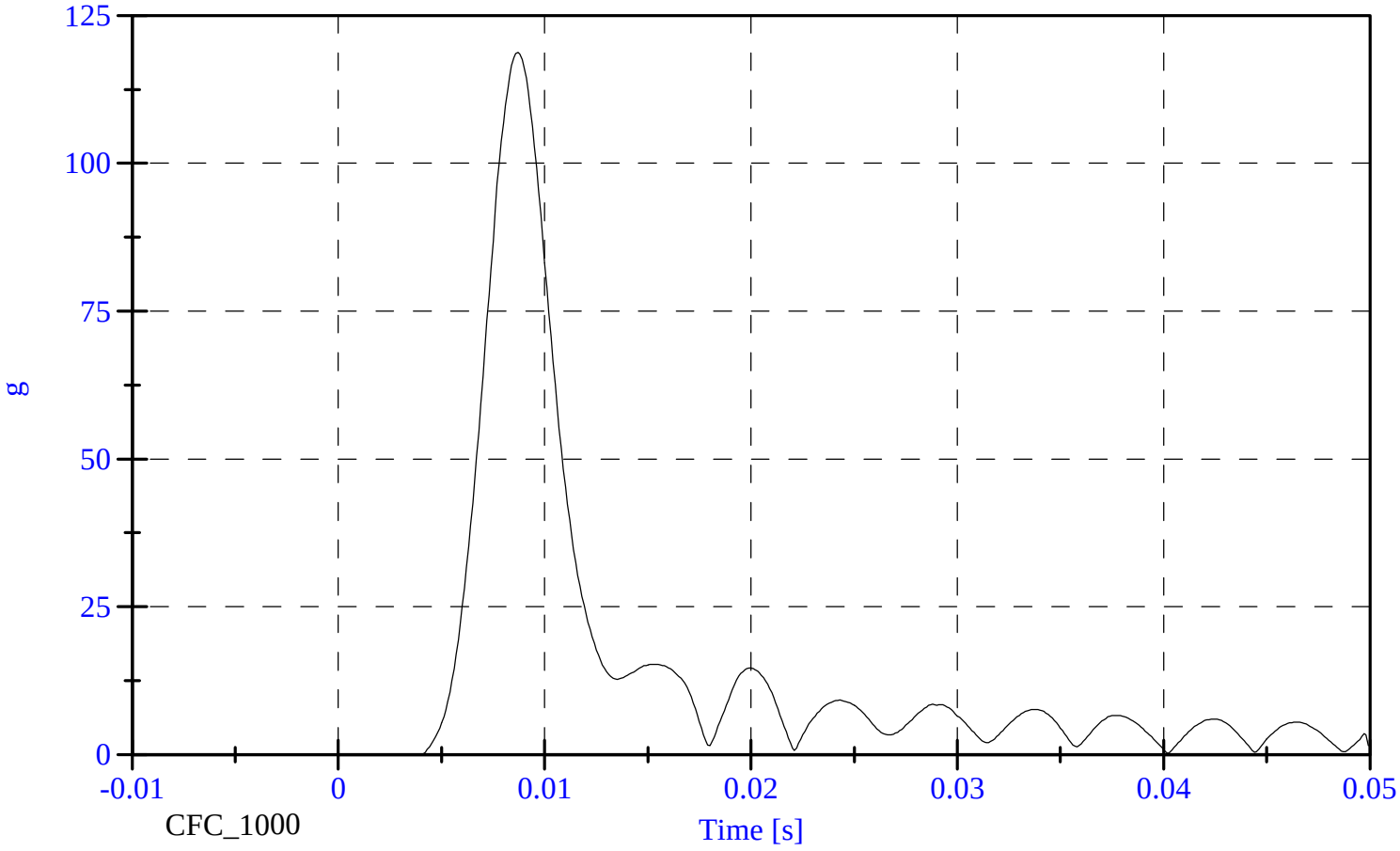
Serial No: 102 | Work File: 4001

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	66.0-78.0 F	70.0 F	Passed
Lab Humidity:	10-70 %	35.00 %	Passed
Peak Resultant Accel.:	100-120 Gs	118.77 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	1.38 Gs	Passed
Curve PerCent NonModal:	< 17%	12.87 %	Passed

CRABI 1 Year Old Head Drop Test S/N:102 Head Resultant

Max: 118.8 [g] at 0.009 [s]
Min: 0.0 [g] at -0.004 [s]



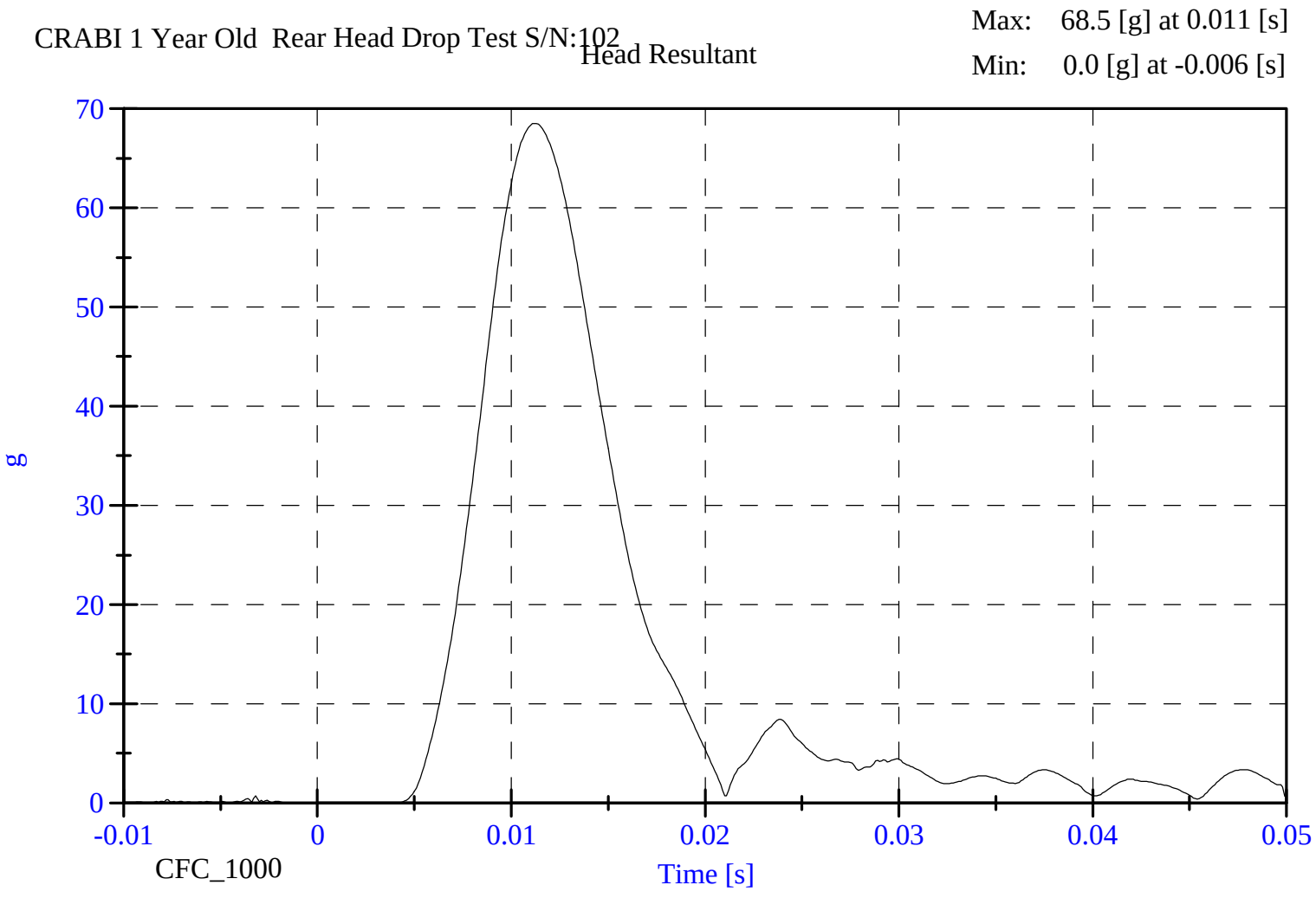
CRABI 1 Year Old Rear Head Drop Test S/N:102

Part 572R Rear Head Drop | Calibration Date: July 22, 2003

Serial No: 102 | Work File: 4001

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	18.9-25.6 C	21.1 C	Passed
Lab Humidity:	10-70 %	35.00 %	Passed
Peak Resultant Accel.:	55-71 Gs	68.52 Gs	Passed
Peak Lateral Accel.:	15 Gs Max	2.06 Gs	Passed
Curve PerCent NonModal:	< 17%	12.32 %	Passed



Crabi 1 Year Old Head Neck Extention Test S/N:102

Part 572R	Neck Extension Test	Calibration Date:	July 24, 2003
Serial No:	102	Work File:	4001

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.11 C	Passed
Lab Humidity:	10-70 %	36.00 %	Passed
Test Pendulum Speed:	2.40- 2.60 m/s	2.47 m/s	Passed
----------PENDULUM PULSE----------			
Pulse at 6 ms:	0.80- 1.20 m/s	1.12 m/s	Passed
Pulse at 10 ms:	1.50- 2.10 m/s	1.99 m/s	Passed
Pulse at 14 ms:	2.20- 2.90 m/s	2.56 m/s	Passed
----------D PLANE ROTATION----------			
Maximum Rotation:	80.0-92.0 Deg	84.72 Deg	Passed
----------MOMENT ABOUT THE OCCIPITAL CONDYLE----------			
Max Occipital Moment:	-23.00--12.00 N-m	-17.31 N-m	Passed
Occiptal Moment Decay:	76.0-90.0 ms	77.10 ms	Passed

Crabi 1 Year Old Head Neck Flexion Test S/N:102

Part 572R	Neck Flexion Test	Calibration Date:	July 24, 2003
Serial No:	102	Work File:	4093

----------TEST RESULTS----------

TEST CONDITION	PARAMETERS	RESULTS	STATUS
Lab Temperature:	20.6-22.2 C	21.11 C	Passed
Lab Humidity:	10-70 %	36.00 %	Passed
Test Pendulum Speed:	5.10- 5.30 m/s	5.20 m/s	Passed
----------PENDULUM PULSE----------			
Pulse at 10 ms:	1.60- 2.30 m/s	2.13 m/s	Passed
Pulse at 20 ms:	3.40- 4.20 m/s	4.18 m/s	Passed
Pulse at 25 ms:	4.30- 5.20 m/s	5.02 m/s	Passed
----------D PLANE ROTATION----------			
Maximum Rotation:	75.0-86.0 Deg	84.26 Deg	Passed
----------MOMENT ABOUT THE OCCIPITAL CONDYLE----------			
Max Occipital Moment:	36.00- 45.00 N-m	38.52 N-m	Passed
Occiptal Moment Decay:	60.0-80.0 ms	69.10 ms	Passed

SECTION 11

Test Equipment and Instrumentation Calibration

Calibration for Test 08-3-38

SHORTNAME	SENSCOM	CALDATE
Sled Ax	MFG: ENDEVCO S/N: 10301	6/23/2003
P3 HDCG Ax	MFG: ENTRAN S/N: 02I02I05-F20	7/14/2003
P3 HDCG Ay	MFG: ENTRAN S/N: 02I02I10-N19	7/14/2003
P3 HDCG Az	MFG: ENTRAN S/N: 02I02I05-F03	7/14/2003
P3 CHST Ax	MFG: ENTRAN S/N: 02I02I05-F16	7/14/2003
P3 CHST Ay	MFG: ENTRAN S/N: 02I02I05-F06	7/14/2003
P3 CHST Az	MFG: ENTRAN S/N: 02I02I05-F07	7/14/2003
P3 PVCN Ax	MFG: ENTRAN S/N: 02I02I05-F11	7/14/2003
P3 PVCN Ay	MFG: ENDEVCO S/N: P10092	7/30/2003
P3 PVCN Az	MFG: ENTRAN S/N: 02I02I16-A05	7/14/2003
P3 NEKU Fx	MFG: DENTON S/N: 280-FX	7/16/2003
P3 NEKU Fy	MFG: DENTON S/N: 280-FY	7/16/2003
P3 NEKU Fz	MFG: DENTON S/N: 280-FZ	7/16/2003
P3 NEKU Mx	MFG: DENTON S/N: 280-MX	7/16/2003
P3 NEKU My	MFG: DENTON S/N: 280-MY	7/16/2003
P3 NEKU Mz	MFG: DENTON S/N: 280-MZ	7/16/2003
P4 HDCG Ax	MFG: ENDEVCO S/N: J27496	7/15/2003
P4 HDCG Ay	MFG: ENDEVCO S/N: J27366	7/15/2003
P4 HDCG Az	MFG: ENDEVCO S/N: AJ7G1	7/15/2003
P4 CHST Ax	MFG: ENDEVCO S/N: J19625	7/14/2003
P4 CHST Ay	MFG: ENDEVCO S/N: J14381	7/14/2003
P4 CHST Az	MFG: ENDEVCO S/N: J20054	7/14/2003
P4 PVCN Ax	MFG: ENDEVCO S/N: ACC14	7/15/2003
P4 PVCN Ay	MFG: ENDEVCO S/N: ALA71	7/15/2003
P4 PVCN Az	MFG: ENDEVCO S/N: J14687	7/15/2003
P4 NEKU Fx	MFG: DENTON S/N: 283-FX	7/16/2003
P4 NEKU Fy	MFG: DENTON S/N: 283-FY	7/16/2003
P4 NEKU Fz	MFG: DENTON S/N: 283-FZ	7/16/2003
P4 NEKU Mx	MFG: DENTON S/N:	7/16/2003
P4 NEKU My	MFG: DENTON S/N: 283-MY	7/16/2003
P4 NEKU Mz	MFG: DENTON S/N: 283-MZ	7/16/2003

SECTION 12

Link to High Speed Movies

Test 08-3-39 North View

Test 08-3-39 South View