

REPORT NUMBER: NCAP-MGA-2004-001

**NEW CAR ASSESSMENT PROGRAM
FRONTAL BARRIER IMPACT TEST**

**Ford Motor Company
2004 Ford Taurus SE
NHTSA NUMBER: M40201**

**PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105**



Test Date: October 16, 2003

Report Date: December 8, 2003

FINAL REPORT

**PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
RULEMAKING
OFFICE OF CRASHWORTHINESS STANDARDS
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This final test report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, in response to Contract Number DTNH22-01-D-12005.

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Date of Acceptance

COTR, NCAP Frontal Impact Program

Date of Acceptance

Technical Report Documentation Page

| 1. Report No. NCAP-MGA-2004-001 | | 2. Government Accession No. | | 3. Recipient's Catalog No. | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--------------|---|---|--|-----------|--------------------------------|--------------|------------------|-------------------|------------------|----------------------------|-----|------|-----|-----|---------------------------------|-----|----|----|----|------------------|--------|-------|-------|-------|-------------------|--------|-------|-------|-------|
| 4. Title and Subtitle Final Report of New Car Assessment Program Testing of a 2004 Ford Taurus SE NHTSA No.: M40201 | | 5. Report Date December 8, 2003 | | 6. Performing Organization Code MGA | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 7. Author(s) Shefalika Agarwal, Project Engineer | | 8. Performing Organization Report No. NCAP-MGA-2004-001 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9. Performing Organization Name and Address MGA Research Corporation 5000 Warren Road Burlington, WI 53105 | | 10. Work Unit No. | | 11. Contract or Grant No. DTNH22-01-D-12005 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Rulemaking, Office of Crashworthiness Standards 400 Seventh Street, SW, Room 5311 Washington, D.C. 20590 | | 13. Type of Report and Period Covered 10/16/03 to 12/8/03 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | 14. Sponsoring Agency Code NVS-111 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15. Supplementary Notes | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16. Abstract A 35.1 mph (56.5 km/h) frontal barrier impact was conducted on a 2004 Ford Taurus SE at MGA Research Corporation on October 16, 2003. This test was conducted to obtain data indicant of FMVSS 208, 212, 219 (partial), 301, and foot well intrusion performance. The impact velocity was 56.5 km/h. The ambient temperature at the barrier face at the time of impact was 21 degrees Celsius. The vehicle's maximum post test static crush is 482 mm located at the vehicle left side. The test vehicle is equipped with a 3-point continuous belt system and an airbag in both front outboard seating positions. With respect to FMVSS 208 "Occupant Crash Protection", the occupant injury criteria summary is as follows: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1"> <thead> <tr> <th><u>Measurement Description</u></th> <th><u>Units</u></th> <th><u>Threshold</u></th> <th><u>Driver ATD</u></th> <th><u>Pass. ATD</u></th> </tr> </thead> <tbody> <tr> <td>Head Injury Criteria (HIC)</td> <td>N/A</td> <td>1000</td> <td>512</td> <td>254</td> </tr> <tr> <td>Max. Thorax Accel. (3msec Clip)</td> <td>G's</td> <td>60</td> <td>43</td> <td>42</td> </tr> <tr> <td>Left Femur force</td> <td>Newton</td> <td>10009</td> <td>-3641</td> <td>-2959</td> </tr> <tr> <td>Right Femur force</td> <td>Newton</td> <td>10009</td> <td>-5255</td> <td>-2429</td> </tr> </tbody> </table> | | | | | | <u>Measurement Description</u> | <u>Units</u> | <u>Threshold</u> | <u>Driver ATD</u> | <u>Pass. ATD</u> | Head Injury Criteria (HIC) | N/A | 1000 | 512 | 254 | Max. Thorax Accel. (3msec Clip) | G's | 60 | 43 | 42 | Left Femur force | Newton | 10009 | -3641 | -2959 | Right Femur force | Newton | 10009 | -5255 | -2429 |
| <u>Measurement Description</u> | <u>Units</u> | <u>Threshold</u> | <u>Driver ATD</u> | <u>Pass. ATD</u> | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Head Injury Criteria (HIC) | N/A | 1000 | 512 | 254 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Max. Thorax Accel. (3msec Clip) | G's | 60 | 43 | 42 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Left Femur force | Newton | 10009 | -3641 | -2959 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Right Femur force | Newton | 10009 | -5255 | -2429 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17. Key Words 56.3 km/h NCAP Frontal Barrier Impact Test New Car Assessment Program (NCAP) 2004 Ford Taurus SE NHTSA No: M40201 | | | 18. Distribution Statement Copies of this report are available from: National Highway Traffic Safety Admin., Technical Ref. Division, Room 5108 (NPO-230) 400 Seventh Street, S.W. Washington, D.C. 20590 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19. Security Classif. (of this report) Unclassified | | 20. Security Classif. (of this page) Unclassified | | 21. No. of Pages 212 | 22. Price | | | | | | | | | | | | | | | | | | | | | | | | | |

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SECTION 1

PURPOSE AND SUMMARY OF TEST

PURPOSE

This 56.5 kph frontal barrier impact test is part of the Vehicle Barrier Impact Testing Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under contract number DTNH22-01-D-12005. The purpose of this test was to obtain vehicle crashworthiness and occupant restraint system performance data for an impact in excess of the current 48.3 kph requirements.

SUMMARY

A load cell barrier consisting of 30 load cells was impacted by a 2004 Ford Taurus SE at a velocity of 56.5 kph. The test was performed at MGA Research Corporation on October 16, 2003. Pre-and post-test photographs of the vehicle and dummies can be found in Appendix A.

One real-time camera and sixteen high-speed cameras were used to document the frontal barrier impact event. Camera locations and other pertinent camera information can be found in this report.

Two Part 572E, 50th percentile male anthropomorphic test devices (ATDs), were placed in the driver and right-front passenger seating positions according to dummy placement instructions specified in the Laboratory Indicant Test Procedure.

Both ATDs were fully instrumented with head, chest and pelvis tri-axial accelerometers, chest displacement potentiometer, upper neck transducers, right/left femur load cells, and lower leg instrumentation. The driver (position 1) ATD (Serial No. 065) and right-front passenger (position 2) ATD (Serial No. 066) were calibrated previous to this test. Certification details, along with instrumentation calibration data, are found in Appendix C.

The 148 channels of data were recorded on an on-board data acquisition system. Appendix B contains the vehicle, load cell barrier and dummy response data traces.

There was 100 percent windshield retention and no intrusion into the protected zone of the windshield during the event. There was no Stoddard Solvent leakage after the event or during any phase of the static rollover.

The maximum static crush of the vehicle was 482 mm and both the driver and passenger side doors remained closed and latched during the impact event and were operable after the impact.

The driver's head and chest contacted the airbag. The driver's head also contacted the headrest. The driver's knees contacted the bolster. The driver's abdomen contacted the airbag. The passenger's head, chest and abdomen contacted the airbag. The passenger's head contacted the headrest. The passenger's knees contacted the glove box.

The occupant data is summarized below:

| ATD position | HIC | Clip (g) | Chest Disp. (mm) | Left Femur (N) | Right Femur (N) | Belt Spool (mm) |
|--------------|-----|----------|------------------|----------------|-----------------|-----------------|
| Driver | 512 | 43 | -27.7 | -3641 | -5255 | * |
| Passenger | 254 | 42 | -22.0 | -2959 | -2429 | * |

* Not recorded at vehicle manufacturer's request.

SECTION 2

OCCUPANT AND VEHICLE INFORMATION / DATA SHEETS

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

CONVERSION FACTORS USED IN THIS REPORT*

| Quantity | Typical Application | English Units | Metric Unit | Multiply By |
|--------------------|---------------------|---------------------|-------------|------------------|
| Mass | Vehicle Weight | lb | kg | 0.4536 |
| Linear Velocity | Impact Velocity | mile/h | km/h | 1.609 |
| Length or Distance | Measurements | in | mm | 25.4 |
| Volume | Fuel Systems | gal | liter | 3.785 |
| Volume | Small Fluids | oz | mL | 29.573 |
| Pressure | Tire Pressure | lbf/in ² | kPa | 7.0 |
| Volume | Liquid | gal | liter | 3.785 |
| Temperature | General Use | °F | °C | $=(tf - 32)/1.8$ |
| Force | Dynamic Forces | lbf | N | 4.448 |
| Moment | Torque | lbf/ft | Nm | 1.355 |

*Based on the Recommended Practice in SAE J916, May 85

**DATA SHEET NO. 1
CRASH TEST SUMMARY**

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

PRIMARY IMPACT DATA

| Measured Parameter | Units | Value |
|----------------------|---------|--------|
| Velocity at Impact | km/hr | 56.5 |
| Test Weight | kg | 1784.4 |
| Average Rebound | mm | 711 |
| Maximum Static Crush | mm | 482 |
| Impact Angle | degrees | 0 |

DOOR OPENING AND SEAT TRACK INFORMATION

| Description | Driver | Passenger |
|-----------------------|--|--|
| Front Door Opening | Door remained closed and latched; Door opened without tools | Door remained closed and latched; Door opened without tools |
| Rear Door Opening | Door remained closed and latched; Door opened without tools | Door remained closed and latched; Door opened without tools |
| Seat Track Shift (mm) | 0 | 0 |
| Seat Back Failure | None | None |

TEST DUMMY INFORMATION

| Description | Driver | Passenger |
|-------------------------|------------------------------|------------------------------|
| Dummy Type / Serial No. | H III 50 th / 065 | H III 50 th / 066 |
| Head Contact | Airbag, Headrest | Airbag, Headrest |
| Chest Contact | Airbag | Airbag |
| Abdomen Contact | Airbag | Airbag |
| Left Knee Contact | Knee Bolster | Glove Box |
| Right Knee Contact | Knee Bolster | Glove Box |

16mm MOVIE COVERAGE

| | |
|------------|----|
| High Speed | 16 |
| Real Time | 1 |
| Total | 17 |

| | |
|----------------------------------|-----|
| Driver ATD Sensors | 42 |
| Passenger ATD Sensors | 42 |
| Belt Assessment Sensors | 2 |
| Vehicle Structure Accelerometers | 9 |
| Rigid Barrier Load Cells | 6 |
| Total | 101 |

DATA SHEET NO. 2

GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

TEST VEHICLE INFORMATION

| | |
|-------------------------|-------------------|
| Manufacturer | Ford |
| Model | Taurus SE |
| Body Style | 4 Door |
| NHTSA No. | M40201 |
| VIN | 1FAFP53U94G101400 |
| Color | Maroon |
| Delivery Date | 9/19/03 |
| Odometer Reading (mile) | 6 |
| Dealer | Ricart Ford, Inc |
| Transmission | Automatic |
| Final Drive | Front Wheel |
| Number of Cylinders | 6 |
| Engine Displacement (L) | 3.0 |
| Engine Placement | Lateral |

TEST VEHICLE OPTIONS

| | |
|--------------------|-----|
| Driver Airbag | Yes |
| Passenger Airbag | Yes |
| Force Limiter | Yes |
| Pretensioner | Yes |
| Power Windows | Yes |
| Power Steering | Yes |
| Power Door Locks | Yes |
| Tilt Wheel | Yes |
| Air Conditioning | Yes |
| Power Brakes | Yes |
| Disc Brakes, Front | Yes |
| Disc Brakes, Rear | No |
| Anti-lock Brakes | No |
| AM/FM/Cassette | Yes |
| Anti-theft System | Yes |
| Cruise Control | Yes |

DATA FROM CERTIFICATION LABEL

| | | | |
|---------------------|---------------|-----------------|------|
| Manufactured By | Ford Motor Co | GVWR (kg) | 2124 |
| Date of Manufacture | 8/03 | GAWR Front (kg) | 1157 |
| | | GAWR Rear (kg) | 967 |

DATA FROM TIRE PLACARD

| Measured Parameter | Front | Rear |
|-----------------------------|-------------|-------------|
| Maximum Tire Pressure (kPa) | 308 | 308 |
| Cold Pressure (kPa) | 205 | 205 |
| Recommended Tire Size | P215/60R16 | P215/60R16 |
| Tire Size on Vehicle | P215/60R16 | P215/60R16 |
| Tire Manufacturer | Continental | Continental |

| Measured Parameter | Front | Rear | Third | Total |
|-------------------------|-------------|-------|-------|-------|
| Type of Seats | Split Bench | Bench | N/A | |
| Number Of Occupants | 3 | 3 | 0 | 6 |
| Capacity Wt. (VCW) (kg) | | | | 499 |
| Cargo Wt. (RCLW) (kg) | | | | 90.7 |

DATA SHEET NO. 2... (continued)

GENERAL TEST AND VEHICLE PARAMETER DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

TEST VEHICLE WEIGHTS

| | Units | As Delivered (UVW) (Axle) | | | As Tested (ATW) (Axle) | | |
|--------|-------|---------------------------|-------|--------|------------------------|-------|--------|
| | | Front | Rear | Total | Front | Rear | Total |
| Left | kg | 500.7 | 271.2 | | 533.4 | 351.1 | |
| Right | kg | 486.7 | 288.1 | | 531.6 | 368.3 | |
| Ratio | % | 63.8 | 36.2 | | 59.7 | 40.3 | |
| Totals | kg | 987.4 | 559.3 | 1546.7 | 1065.0 | 719.4 | 1784.4 |

TARGET TEST WEIGHT CALCULATION

| Measured Parameter | Units | Value |
|---|-------|--------|
| Total Delivered Weight (UVW) | kg | 1546.7 |
| Weight of 2 P572E ATDs | kg | 156.0 |
| Rated Cargo/Luggage Weight (RCLW) | kg | 90.7 |
| Calculated Vehicle Target Weight (TVTW) | kg | 1793.4 |

TEST VEHICLE ATTITUDES AND CG

| | Units | LF | RF | LR | RR | CG(aft of front axle) |
|--------------|-------|-----|-----|-----|-----|-----------------------|
| As Delivered | mm | 715 | 716 | 698 | 703 | 985 |
| As Tested | mm | 695 | 695 | 658 | 654 | 1111 |
| Post Test | mm | 750 | 748 | 658 | 362 | |

Vehicle Wheelbase (mm): 2755

Weight of Ballast secured in cargo area (kg): 11.3

Vehicle Components Removed: Rear taillights, spare tire, trunk interior, both outside mirrors, jack and wheel caps.

Ballast weight does not include cameras, instrumentation, and data acquisition system.

FUEL SYSTEM DATA

Fuel System Capacity From Owner's Manual (L): 68.1

Usable Capacity Figure Furnished by COTR (L): N/A

Actual Test Volume (L): 62.8

Test Fluid Type: Stoddard Solvent ; Specific Gravity: 0.77

Is Vehicle Fuel Pump Electric or Mechanical? Electric

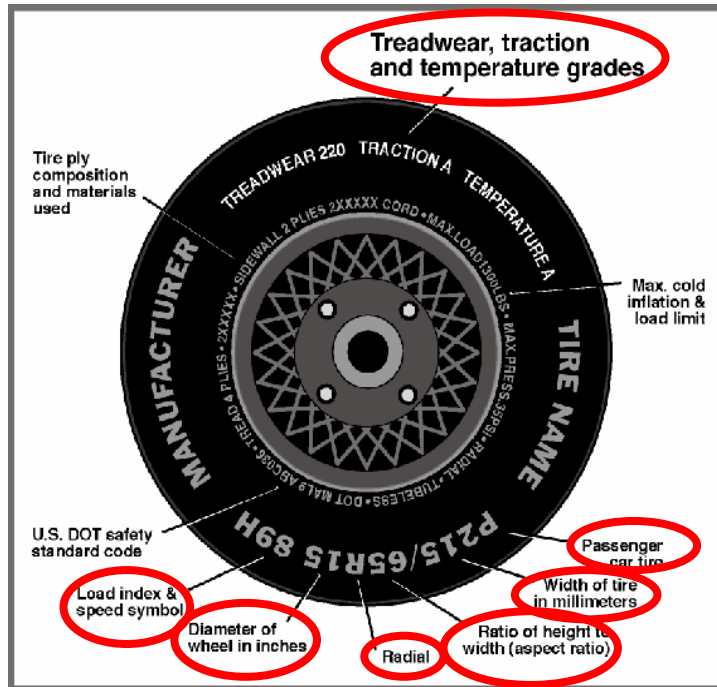
If electric, does pump operate with ignition switch "ON" & engine "OFF"? Yes

DATA SHEET NO. 3
TEST VEHICLE TIRE INFORMATION

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

| | | | |
|--------------|-------------------|---------------|-----------|
| Vehicle Year | 2004 | Vehicle Make | Ford |
| VIN | 1FAFP53U94G101400 | Vehicle Model | Taurus SE |



| | Front | Rear |
|---|--------------------|--------------------|
| Tire Manufacturer | Continental | Continental |
| Tire Name | Touring Contact AS | Touring Contact AS |
| Tire Type | Touring | Touring |
| Tire Width (mm) | 215 | 215 |
| Ratio of Height to Width (aspect ratio) | 60 | 60 |
| Radial | R | R |
| Wheel Diameter | 16 | 16 |
| Load Index & Speed Symbol | 94T | 94T |
| Treadwear | 520 | 520 |
| Traction Grade | A | A |
| Temperature Grade | B | B |

DATA SHEET NO. 4
POST IMPACT DATA

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

| Measured Parameter | Units | Requirement | Value |
|---------------------------------|-------|-------------|-------|
| Trap No. 1 Velocity (Primary) | km/h | 55.5 – 57.1 | 56.5 |
| Trap No. 1 Entry Distance | mm | <1524 | 1300 |
| Trap No. 1 Exit Distance | mm | <1524 | 300 |
| Trap No. 2 Velocity (Redundant) | km/h | 55.5 – 57.1 | 56.6 |
| Trap No. 2 Entry Distance | mm | <1524 | 1425 |
| Trap No. 2 Exit Distance | mm | <1524 | 425 |

VEHICLE STATIC CRUSH

| Measured Parameter | Units | Pre-Test | Post-Test | Difference |
|--------------------|-------|----------|-----------|------------|
| Left Side | mm | 4775 | 4431 | 344 |
| Center | mm | 4932 | 4452 | 480 |
| Right Side | mm | 4763 | 4360 | 403 |

VEHICLE REBOUND FROM BARRIER

| Measured Parameter | Units | Value |
|--------------------|-------|-------|
| Left Side | mm | 691 |
| Center | mm | 646 |
| Right Side | mm | 795 |
| Average | mm | 711 |

DATA SHEET NO. 5
TEST VEHICLE INFORMATION

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

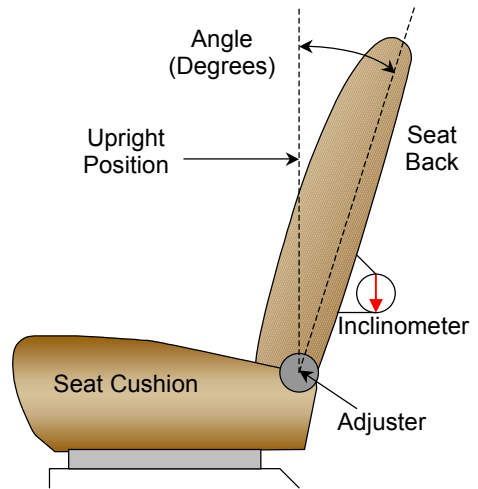
NHTSA No.: M40201
Test Date: 10/16/03

NORMAL DESIGN RIDING POSITION

The driver and passenger seat back is positioned to the manufacturer's designated angle. The procedure is as follows: The seat back angle is measured relative to the rocker sill. Remove the seat back panel and position inclinometer as shown in the drawing 13 inches above the back pivot point on the rear outboard seat frame. Avoid taking measurement on reinforcement plates. The designated angle is 28.1°.

Driver seat back angle: 28.2°

Passenger seat back angle: 28.3°



FRONT SEAT ASSEMBLY

SEAT FORE/AFT POSITIONS

Position the seat in the mechanical mid position. The driver and passenger are manual adjustable seats.

Driver seat fore/aft total travel: 13 notches

Passenger seat fore/aft total travel: 13 notches

Driver seat fore/aft position: 7 of 13

Passenger seat fore/aft position: 7 of 13

SEAT BELT UPPER ANCHORAGE

The front outboard D-rings were adjusted to the mid track position.

DATA SHEET NO. 5... (continued)
TEST VEHICLE INFORMATION

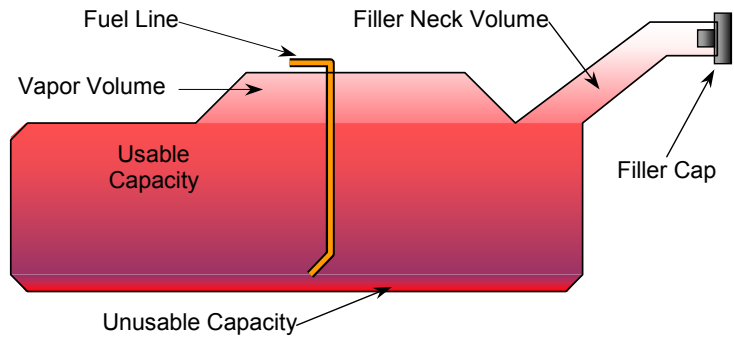
Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

FUEL TANK CAPACITY DATA

The "Usable Capacity" of the standard equipment fuel tank is: 68.1 liters
 The "Usable Capacity" of any optional equipment fuel tank is: N/A liters
 The "Usable Capacity" used for certification to FMVSS 301 requirements: 68.1 liters
 Actual amount of Stoddard solvent added to vehicle for certification test: 62.8 liters

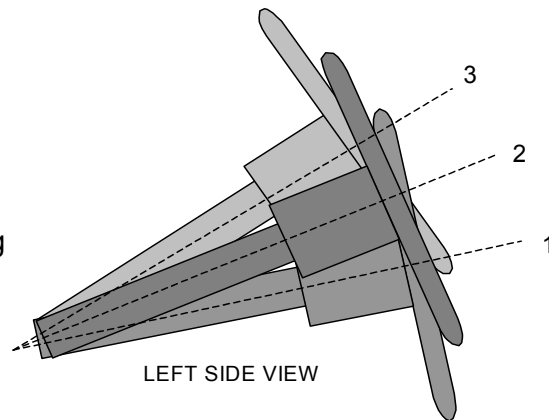
The electric fuel pump operates for 2 seconds to pressurize the fuel system following the actuation of the ignition. If no attempt has been made to start the engine within 2 seconds following ignition actuation, the fuel pump will shut off. The fuel pump operates continuously while the engine is running. If the engine stalls, the fuel pump is deactivated. Also, a fuel pump shut-off switch is provided, designed to stop fuel flow to the engine if the vehicle sustains an impact above a certain magnitude.



VEHICLE FUEL TANK ASSEMBLY

STEERING COLUMN ADJUSTMENT

Adjustable steering controls are adjusted so that the steering wheel hub is located at the geometric center of the locus it describes when it is moved through its full range of driving positions.



STEERING COLUMN ASSEMBLY

Lowermost position 1: 13.6°
 Geometric center, position 2: 21.8°
 Uppermost, position 3: 29.7°

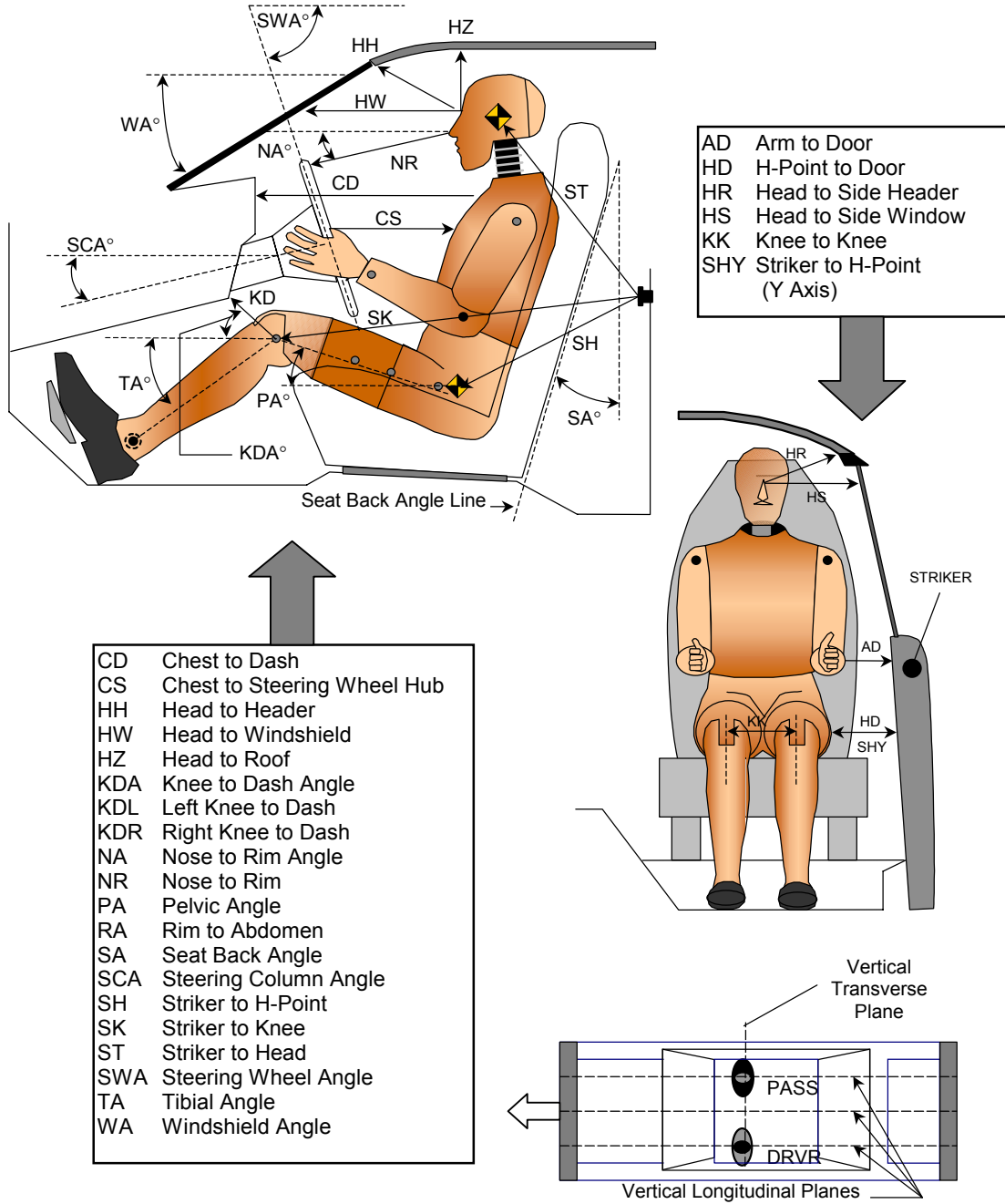
DATA SHEET NO. 6

DUMMY POSITIONING IN VEHICLE

Test Vehicle: 2004 Ford Taurus SE
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DUMMY MEASUREMENTS FOR FRONT SEAT OCCUPANTS



DATA SHEET NO. 6... (continued)
DUMMY POSITIONING IN VEHICLE

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

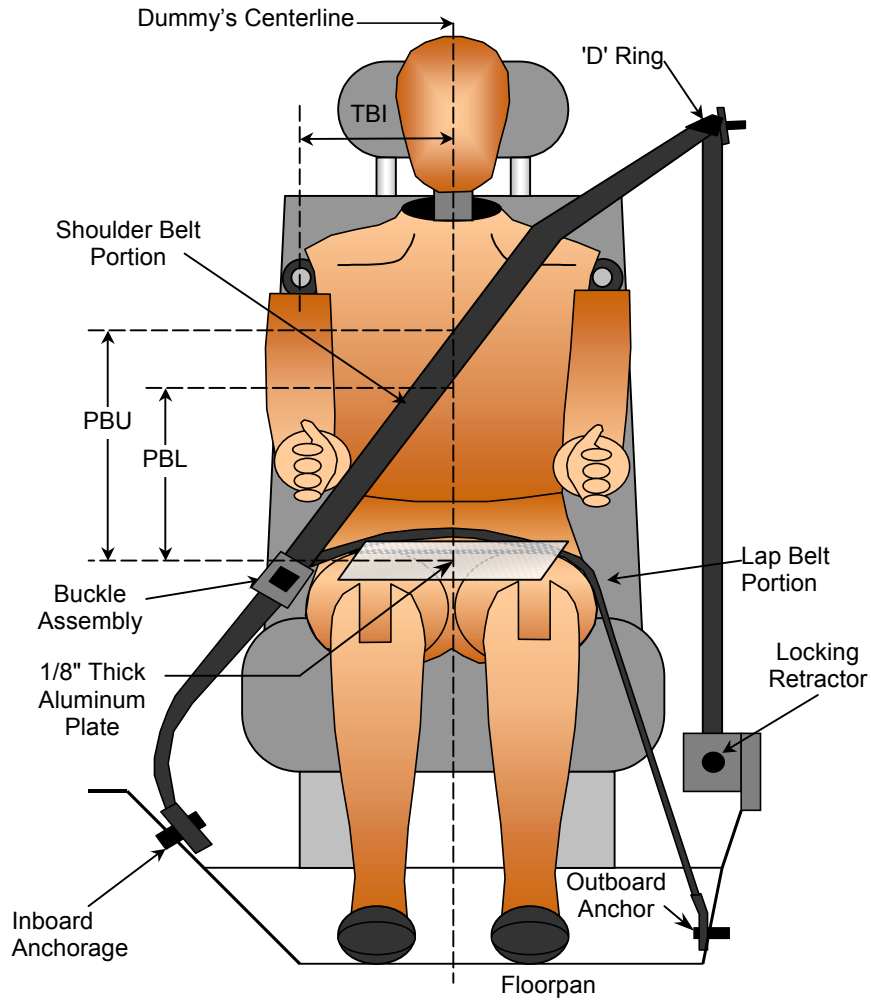
TEST DUMMY POSITION MEASUREMENTS

| Code | Measurement Description | Driver | | Passenger | |
|------|-------------------------|-------------|-----------|-------------|-----------|
| | | Length (mm) | Angle (°) | Length (mm) | Angle (°) |
| WA | Windshield Angle | | 26.0 | | |
| SWA | Steering Wheel Angle | | 68.4 | | |
| SCA | Steering Column Angle | | 21.8 | | |
| SA | Seat Back Angle | | 28.2 | | 28.3 |
| HZ | Head to Roof (Z) | 143 | 90 | 142 | 90 |
| HH | Head to Header | 350 | 22 | 285 | 24 |
| HW | Head to Windshield | 562 | 0 | 551 | 0 |
| HR | Head to Side Header (Y) | 176 | | 172 | |
| NR | Nose to Rim | 371 | 17 | | |
| CD | Chest to Dash | 521 | | 447 | |
| CS | Chest to Steering Hub | 312 | 22 | | |
| RA | Rim to Abdomen | 163 | 13 | | |
| KDL | Left Knee to Dash | 135 | 22 | 149 | |
| KDR | Right Knee to Dash | 123 | | 149 | 0 |
| PA | Pelvic Angle | | 24.6 | | 24.9 |
| TA | Tibia Angle | | 52.2 | | 49.5 |
| KK | Knee to Knee (Y) | 329 | | 294 | |
| SK | Striker to Knee | 609 | 92.5 | 593 | 92.4 |
| ST | Striker to Head | 562 | 8.0 | 534 | 10.7 |
| SH | Striker to H-Point | 222 | 108.2 | 247 | 118.2 |
| SHY | Striker to H-Point (Y) | 258 | | 260 | |
| HS | Head to Side Window | 307 | | 317 | |
| HD | H-Point to Door (Y) | 162 | | 163 | |
| AD | Arm to Door (Y) | 102 | | 124 | |
| AA | Ankle to Ankle | 351 | | 191 | |

DATA SHEET NO. 7
SEAT BELT POSITIONING DATA

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03



SEAT BELT POSITIONING MEASUREMENTS

| Measurement Description | Units | Driver | Passenger |
|---|-------|--------|-----------|
| TBI - Dummy centerline to shoulder bolt | mm | 170 | 170 |
| PBU - Top surface of reference to belt upper edge | mm | 326 | 315 |
| PBL - To surface of reference to belt lower edge | mm | 250 | 222 |

DATA SHEET NO. 8

VEHICLE ACCELEROMETER LOCATION AND DATA SUMMARY

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

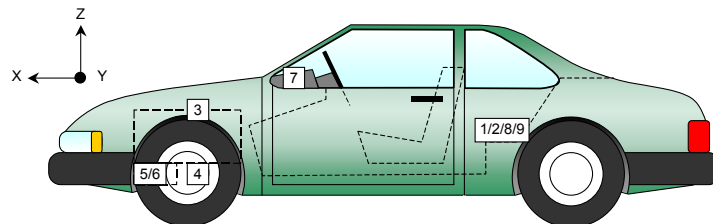
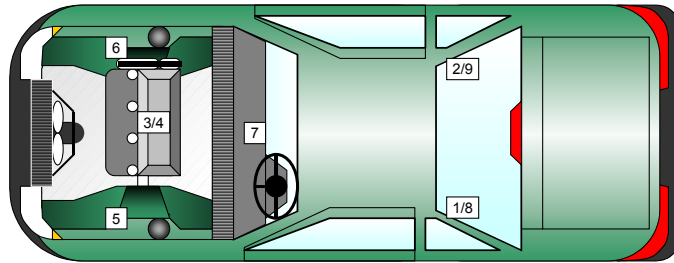
NHTSA No.: M40201
 Test Date: 10/16/03

VEHICLE ACCELEROMETER PEAK DATA AND PRE-TEST LOCATIONS

| No. | Accelerometer Location | Measurements (mm) | | | Peak Values | | | | |
|-----|------------------------|-------------------|------|------|-------------|------|------|-------|------|
| | | X | Y | Z | Units | Max | Time | Min | Time |
| 1 | Left Rear X-Member X | 1992 | -450 | 310 | G's | 2.6 | 133 | -34.3 | 39 |
| 2 | Right Rear X-Member X | 1992 | 450 | 310 | G's | 3.0 | 133 | -31.9 | 36 |
| 3 | Engine Top X | 3964 | 80 | 955 | G's | * | * | * | * |
| 4 | Engine Bottom X | 4170 | 65 | 160 | G's | 21.7 | 50 | -62.5 | 31 |
| 5 | Left Brake Caliper X | 4010 | -720 | 250 | G's | 25.9 | 71 | -70.0 | 37 |
| 6 | Right Brake Caliper X | 4010 | 720 | 250 | G's | 12.2 | 67 | -67.7 | 44 |
| 7 | Instrument Panel X | 3212 | 60 | 1055 | G's | 2.7 | 20 | -54.9 | 73 |
| 8 | Left Rear X-Member Z | 1992 | -450 | 310 | G's | 13.2 | 42 | -4.3 | 63 |
| 9 | Right Rear X-Member Z | 1992 | 450 | 310 | G's | 2.5 | 119 | -17.9 | 49 |

* No valid data after 45 msec.

Reference Points: X - Rear Surface of Vehicle (+ forward)
 Y - Vehicle Centerline (+ to right)
 Z - Ground Plane (+ up)



DATA SHEET NO. 9

HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

HEAD PRIMARY PEAK ACCELERATIONS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|-------------------|------|-------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Head CG | X | G's | 2.0 | 200 | -55.4 | 84 | 0.2 | 0 | -37.7 | 78 |
| Head CG | Y | G's | 2.0 | 64 | -7.6 | 92 | 14.4 | 56 | -2.5 | 150 |
| Head CG | Z | G's | 19.8 | 66 | -1.5 | 113 | 16.3 | 83 | -0.5 | 136 |
| Head CG Resultant | N/A | G's | 57.3 | 84 | | | 41.2 | 81 | | |

CHEST PRIMARY PEAK ACCELERATIONS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|--------------------|------|-------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Chest CG | X | G's | 2.9 | 195 | -43.5 | 88 | 1.5 | 173 | -43.4 | 77 |
| Chest CG | Y | G's | 1.7 | 117 | -6.4 | 87 | 3.5 | 99 | -1.2 | 90 |
| Chest CG | Z | G's | 4.5 | 69 | -6.6 | 89 | 5.7 | 70 | -5.7 | 109 |
| Chest CG Resultant | N/A | G's | 44.4 | 88 | | | 43.5 | 77 | | |

FEMUR PEAK FORCES

| Location | Axis | Units | Driver | | | | Passenger | | | |
|-------------|------|---------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Left Femur | Z | Newtons | 271 | 39 | -3641 | 58 | 175 | 100 | -2959 | 49 |
| Right Femur | Z | Newtons | 544 | 99 | -5255 | 60 | 428 | 41 | -2429 | 56 |

SEAT BELT SENSOR PEAK VALUES

| Location | Axis | Units | Driver | | | | Passenger | | | |
|---------------------|------|---------|--------|------|-----|------|-----------|------|-----|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Lap Belt Force | N/A | Newtons | 4116 | 56 | | | 4209 | 56 | | |
| Shoulder Belt Force | N/A | Newtons | * | * | | | * | * | | |

* Not recorded at vehicle manufacturer's request

HEAD INJURY CRITERIA (HIC)

| Location | Driver | | | | Passenger | | | |
|-----------------|--------|---------|----------------|----------------|-----------|---------|----------------|----------------|
| | HIC | Avg G's | T ¹ | T ² | HIC | Avg G's | T ¹ | T ² |
| Head CG Primary | 512 | 45.8 | 62 | 98 | 254 | 34.6 | 61 | 97 |

CHEST CLIP (3MSEC)

| Location | Driver | | | Passenger | | |
|------------------|--------|----------------|----------------|-----------|----------------|----------------|
| | CLIP | T ¹ | T ² | CLIP | T ¹ | T ² |
| Chest CG Primary | 43 | 87 | 90 | 42 | 75 | 78 |

DATA SHEET NO. 9... (continued)

HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

PELVIC PEAK ACCELERATIONS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|----------|------|-------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Pelvis | X | G's | 2.0 | 195 | -64.9 | 59 | 2.5 | 133 | -42.0 | 63 |
| Pelvis | Y | G's | 5.8 | 106 | -16.7 | 62 | 6.8 | 49 | -6.5 | 100 |
| Pelvis | Z | G's | 3.8 | 196 | -19.5 | 56 | 1.6 | 159 | -21.8 | 77 |

UPPER NECK PEAK FORCES AND MOMENTS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|-------------|------|---------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Neck Force | X | Newtons | 778 | 87 | -334 | 55 | 129 | 54 | -530 | 142 |
| Neck Force | Y | Newtons | 244 | 91 | -102 | 132 | 84 | 101 | -149 | 60 |
| Neck Force | Z | Newtons | 1285 | 67 | -73 | 137 | 1253 | 63 | -53 | 127 |
| Neck Moment | X | N•m | 4.9 | 101 | -9.1 | 135 | 15.0 | 108 | -8.2 | 151 |
| Neck Moment | Y | N•m | 47.7 | 74 | -13.8 | 55 | 34.8 | 136 | -27.6 | 105 |
| Neck Moment | Z | N•m | 17.2 | 110 | -9.0 | 161 | 4.1 | 133 | -12.6 | 69 |

FOOT PEAK ACCELERATIONS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|-----------------|------|-------|--------|------|--------|------|-----------|------|--------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Left Foot Aft | X | G's | 8.3 | 89 | -32.5 | 45 | 43.8 | 87 | -157.4 | 46 |
| Left Foot Aft | Z | G's | 0.8 | 198 | -43.3 | 41 | 26.3 | 87 | -61.9 | 42 |
| Left Foot Fore | Z | G's | 3.3 | 37 | -66.0 | 40 | 26.0 | 63 | -94.4 | 41 |
| Right Foot Aft | X | G's | 28.5 | 87 | -176.4 | 50 | 19.9 | 85 | -92.2 | 47 |
| Right Foot Aft | Z | G's | 22.2 | 78 | -145.7 | 46 | 18.6 | 73 | -69.8 | 47 |
| Right Foot Fore | Z | G's | 121.7 | 62 | -256.5 | 46 | 34.6 | 73 | -100.1 | 40 |

UPPER AND LOWER TIBIA PEAK FORCES AND MOMENTS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|--------------------|------|---------|--------|------|--------|------|-----------|------|--------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Left Lower Moment | X | N•m | 61.5 | 51 | -9.9 | 25 | 6.9 | 98 | -10.3 | 48 |
| Left Lower Moment | Y | N•m | 9.9 | 17 | -50.0 | 79 | 29.8 | 62 | -51.8 | 85 |
| Left Lower Force | Z | Newtons | 93 | 181 | -1459 | 43 | 527 | 63 | -5210 | 44 |
| Left Upper Moment | X | N•m | 13.2 | 134 | -28.1 | 57 | 34.7 | 74 | -31.0 | 48 |
| Left Upper Moment | Y | N•m | 14.0 | 145 | -85.7 | 50 | 86.0 | 62 | -165.0 | 86 |
| Left Upper Force | Z | Newtons | 80 | 174 | -1205 | 43 | 1042 | 88 | -3870 | 44 |
| Right Lower Moment | X | N•m | 116.6 | 49 | -37.4 | 48 | 6.5 | 91 | -71.7 | 49 |
| Right Lower Moment | Y | N•m | 53.2 | 48 | -181.6 | 67 | 50.4 | 67 | -29.6 | 41 |
| Right Lower Force | Z | Newtons | 112 | 161 | -7231 | 49 | 154 | 87 | -3967 | 47 |
| Right Upper Moment | X | N•m | 33.9 | 50 | -76.8 | 48 | 25.2 | 102 | -45.3 | 54 |
| Right Upper Moment | Y | N•m | 11.4 | 182 | -213.5 | 52 | 12.6 | 178 | -112.2 | 46 |
| Right Upper Force | Z | Newtons | 145 | 156 | -5837 | 49 | 91 | 90 | -3167 | 48 |

DATA SHEET NO. 9... (continued)

HYBRID III ATD INJURY CRITERIA AND SENSOR DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

CHEST PEAK DISPLACEMENTS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|----------|------|-------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Chest CG | X | mm | | | -27.7 | 76 | | | -22.0 | 79 |

HEAD REDUNDANT PEAK ACCELERATIONS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|-------------------|------|-------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Head CG | X | G's | 2.1 | 200 | -54.9 | 84 | 0.2 | 12 | -37.4 | 78 |
| Head CG | Y | G's | 2.1 | 64 | -7.1 | 85 | 13.6 | 60 | -2.7 | 142 |
| Head CG | Z | G's | 20.2 | 66 | -1.6 | 139 | 16.0 | 83 | -0.6 | 136 |
| Head CG Resultant | N/A | G's | 56.8 | 84 | | | 40.7 | 81 | | |

CHEST REDUNDANT PEAK ACCELERATIONS

| Location | Axis | Units | Driver | | | | Passenger | | | |
|--------------------|------|-------|--------|------|-------|------|-----------|------|-------|------|
| | | | Max | Time | Min | Time | Max | Time | Min | Time |
| Chest CG | X | G's | 2.8 | 195 | -43.4 | 88 | 1.5 | 170 | -43.0 | 77 |
| Chest CG | Y | G's | 1.4 | 133 | -6.1 | 87 | 3.8 | 71 | -0.9 | 90 |
| Chest CG | Z | G's | 4.6 | 65 | -6.8 | 89 | 5.8 | 84 | -5.6 | 107 |
| Chest CG Resultant | N/A | G's | 44.2 | 88 | | | 43.1 | 77 | | |

REDUNDANT HEAD INJURY CRITERIA (HIC)

| Location | Driver | | | | Passenger | | | |
|---------------------------|--------|---------|----------------|----------------|-----------|------|----------------|----------------|
| | HIC | Avg G's | T ¹ | T ² | HIC | Avg | T ¹ | T ² |
| Head CG Primary Redundant | 503 | 45.5 | 62 | 98 | 248 | 34.3 | 61 | 97 |

REDUNDANT CHEST CLIP (3MSEC)

| Location | Driver | | | Passenger | | |
|----------------------------|--------|----------------|----------------|-----------|----------------|----------------|
| | CLIP | T ¹ | T ² | CLIP | T ¹ | T ² |
| Chest CG Primary Redundant | 43 | 87 | 90 | 41 | 75 | 78 |

DATA SHEET NO. 10

SEAT BELT PERFORMANCE ASSESSMENT TEST DATA

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

SEAT BELT PLACEMENT MEASUREMENTS

| Measurement Description | Units | Driver | Passenger |
|---|-------|--------|-----------|
| TBI - Dummy centerline to shoulder bolt | mm | 170 | 170 |
| PBU - Top surface of reference to belt upper edge | mm | 326 | 315 |
| PBL - Top surface of reference to belt lower edge | mm | 250 | 222 |

BELT LENGTH DATA

| Measurement Description | Units | Driver | Passenger |
|--|-------|--------|-----------|
| Retractor reel to "D" ring | mm | 662 | 665 |
| Shoulder belt length as measured on ATD | mm | 837 | 842 |
| Lap belt length as measured on ATD | mm | 851 | 821 |
| Remainder of belt on reel | mm | 721 | 700 |
| Total belt length for continuous webbing systems | mm | 3071 | 3028 |

SHOULDER BELT SPOOL-OUT DATA

| Measurement Description | Units | Driver | Passenger |
|------------------------------|-------|--------|-----------|
| As determined mechanically | mm | * | * |
| As determined electronically | mm | * | * |

* Not recorded at vehicle manufacturer's request.

DATA SHEET NO. 11
SUMMARY OF FMVSS 212 DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

Windshield Mounting Details:

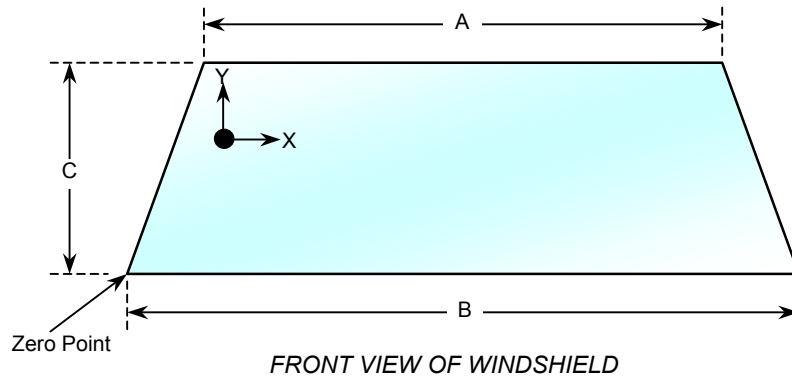
Windshield glass is secured to the vehicle frame with a rubber trim and glue.

The standard requires that the post-test retention measurement be a minimum of 75 percent of the pretest total periphery measurement for vehicles not equipped with occupant passive restraints and 50 percent for each side of the windshield for vehicles, which are equipped with occupant passive restraints.

Temperature of windshield molding during test: 21 °C

WINDSHIELD PERIPHERY MEASUREMENTS

| Measurement | Pre-Test (mm) | Post-Test (mm) | % of Retention |
|-------------|---------------|----------------|----------------|
| Left Side | 2241 | 2241 | 100 |
| Right Side | 2241 | 2241 | 100 |
| Total | 4482 | 4482 | 100 |



WINDSHIELD DIMENSIONS

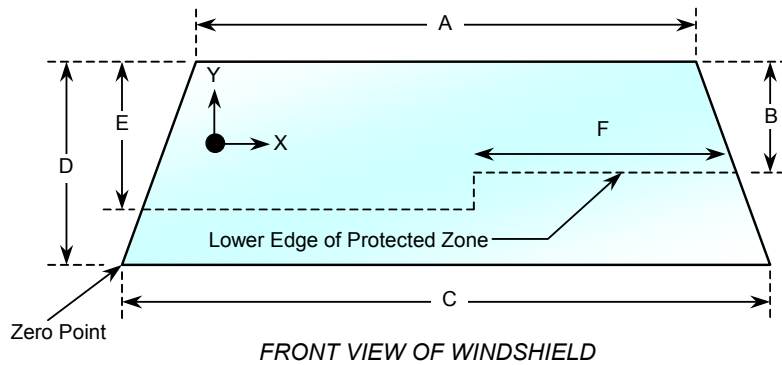
| Item | Units | Segment Length | Molding Width |
|------|-------|----------------|---------------|
| A | mm | 1149 | 23 |
| B | mm | 1635 | 20 |
| C | mm | 849 | 22 |

DATA SHEET NO. 12

WINDSHIELD ZONE INTRUSION FMVSS 219 (Partial) DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03



| Item | Units | Value |
|------|-------|-------|
| A | mm | 1149 |
| B | mm | 389 |
| C | mm | 1635 |
| D | mm | 849 |
| E | mm | 480 |
| F | mm | 690 |

AREA OF PROTECTED ZONE FAILURES - NONE

- A. Provide coordinates of the area that the protected zone was penetrated more than 0.25 inches by a vehicle component other than one that is normally in contact with the windshield. **None**

| X | Y |
|---|---|
| | |
| | |
| | |
| | |

- B. Provide coordinates of the area beneath the protected zone that the inner surface of the windshield was penetrated by a vehicle component. **None**

| X | Y |
|---|---|
| | |
| | |
| | |
| | |

DATA SHEET NO. 13

FMVSS 301 FUEL SYSTEM INTEGRITY POST IMPACT DATA

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

Temperature at Time of Impact: 21° C Test Time: 12:01 pm

Stoddard Solvent Spillage Measurements

- A. From impact until vehicle motion ceases: 0 oz.
(Maximum Allowable = 1 ounce)
- B. For the 5 minute period after motion ceases: 0 oz.
(Maximum Allowable = 5 ounces)
- C. For the following 25 minutes: 0 oz.
(Maximum Allowable = 1 oz./minute)
- D. Spillage : None

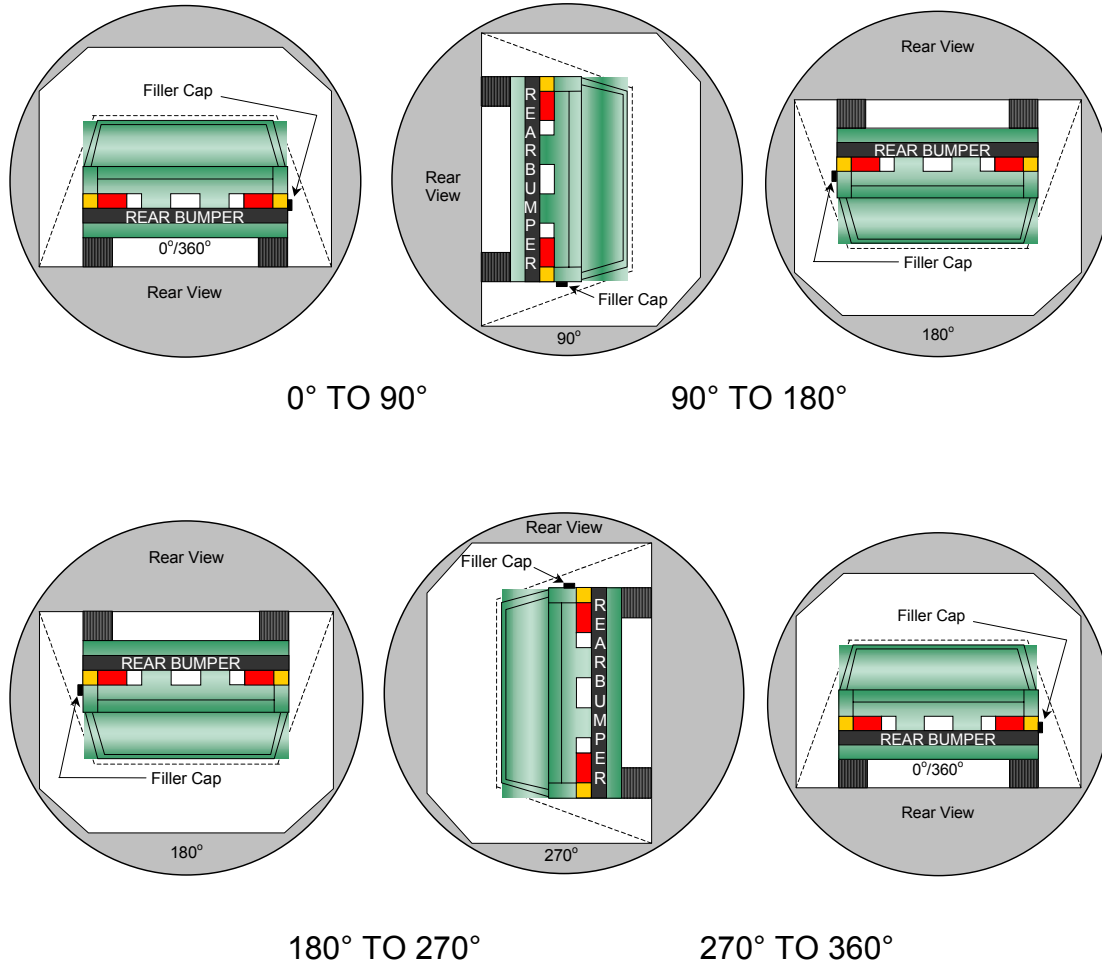
DATA SHEET NO. 14

FMVSS 301 STATIC ROLLOVER DATA

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

Test Time: 12:01 pm



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.
2. The position hold time at each position is 300 seconds (minimum).
3. Details of Stoddard Solvent spillage locations: None

| Test Phase | Rotation Time (sec.) | Hold Time (sec.) | Spillage (oz.) |
|--------------|----------------------|------------------|----------------|
| 0° TO 90° | 169 | 300 | 0 |
| 90° TO 180° | 153 | 300 | 0 |
| 180° TO 270° | 137 | 300 | 0 |
| 270° TO 360° | 158 | 300 | 0 |

DATA SHEET NO. 15
VEHICLE MEASUREMENTS

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

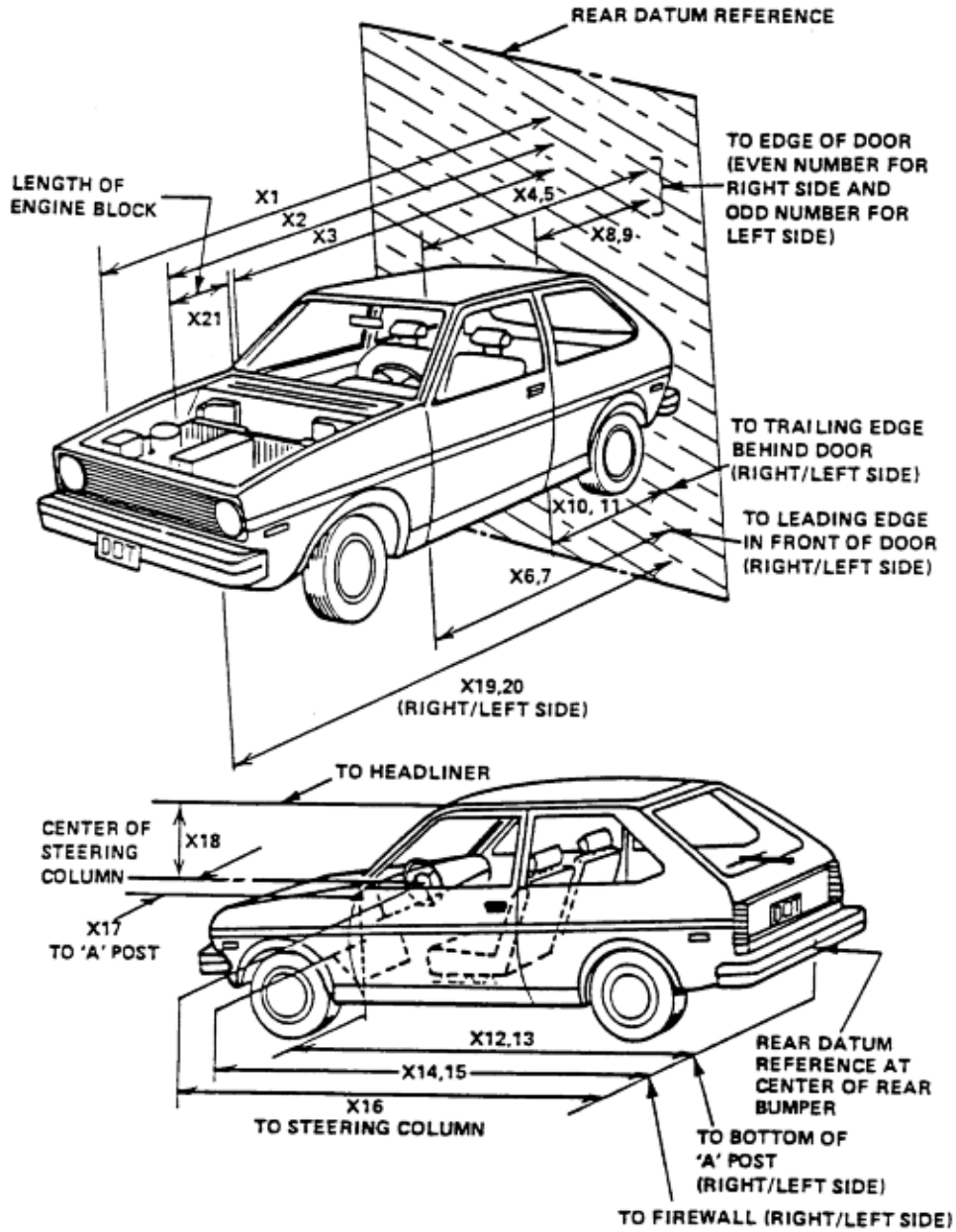
| No. | Measurement Description | Units | Pre-Test | Post-Test | Difference |
|-----|--|-------|----------|-----------|------------|
| 1 | Total length of vehicle at centerline | mm | 4932 | 4452 | 480 |
| 2 | RSOV to front of engine | mm | 4345 | 4032 | 313 |
| 3 | RSOV to firewall centerline | mm | 3812 | 3742 | 70 |
| 4 | RSOV to leading edge of right door | mm | 3365 | 3368 | -3 |
| 5 | RSOV to leading edge of left door | mm | 3368 | 3361 | 7 |
| 6 | RSOV to lower leading edge of right door | mm | 3329 | 3318 | 11 |
| 7 | RSOV to lower leading edge of left door | mm | 3321 | 3325 | -4 |
| 8 | RSOV to upper leading edge of right door | mm | 2296 | 2287 | 9 |
| 9 | RSOV to upper leading edge of left door | mm | 2292 | 2297 | -5 |
| 10 | RSOV to lower trailing edge of right door | mm | 2261 | 2255 | 6 |
| 11 | RSOV to lower trailing edge of left door | mm | 2258 | 2263 | -5 |
| 12 | RSOV to bottom of right 'A' pillar | mm | 3336 | 3333 | 3 |
| 13 | RSOV to bottom of left 'A' pillar | mm | 3329 | 3327 | 2 |
| 14 | RSOV to firewall on right side | mm | 3707 | 3581 | 126 |
| 15 | RSOV to firewall on left side | mm | 3714 | 3629 | 85 |
| 16 | RSOV to steering column | mm | 2901 | 2935 | -34 |
| 17 | Center of steering column to left 'A' pillar | mm | 358 | 321 | 37 |
| 18 | Center of steering column to headlining | mm | 405 | 357 | 48 |
| 19 | RSOV to right side of front bumper | mm | 4775 | 4331 | 444 |
| 20 | RSOV to left side of front bumper | mm | 4763 | 4360 | 403 |
| 21 | Length of engine block | mm | 450 | 450 | 0 |
| RD | RSOV to right side of dash panel | mm | 3091 | 3062 | 29 |
| CD | RSOV to center of dash panel | mm | 3148 | 3093 | 55 |
| LD | RSOV to left side of dash panel | mm | 3070 | 3070 | 0 |

DATA SHEET NO. 15...(continued)

VEHICLE MEASUREMENTS

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03



DATA SHEET NO. 15... (continued)**VEHICLE MEASUREMENTS**

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

Target Vehicle Structural Measurement

| | Elements | Pre-Test (mm) |
|----|---------------------------------------|---------------|
| 1 | Total Length | 4932 |
| 2 | Total Width | 1856 |
| 3 | Bumper Top Height | 565 |
| 4 | Bumper Bottom Height | 408 |
| 5 | Longitudinal Member Top Height | 273 |
| 6 | Distance between Longitudinal Members | 1095 |
| 7 | Longitudinal Member Width | 86 |
| 8 | Engine Top Height | 915 |
| 9 | Engine Bottom Height | 175 |
| 10 | Engine and gearbox width | 900 |
| 11 | Front bumper-engine distance | 610 |
| 12 | Front shock absorber fixing height | 875 |
| 13 | Bonnet leading edge height | 710 |
| 14 | Front shock absorber fixing width | 1135 |
| 15 | Front bumper – front axle distance | 935 |
| 16 | Front axle – a pillar distance | 548 |
| 17 | A-pillar – B-pillar distance | 1072 |
| 18 | B-Pillar – rear axle distance | 1132 |
| 19 | B-pillar – C-pillar distance | 720 |
| 20 | Roof sill bottom height | 1400 |
| 21 | Roof sill top height | 1450 |
| 22 | Floor sill bottom height | 205 |
| 23 | Floor sill top height | 283 |

DATA SHEET NO. 16
CAMERA LOCATIONS

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

| No. | Camera View | Location (mm) * | | | Lens (mm) | Speed (fps) |
|-----|--------------------------|-----------------|-------|-------|-----------|-------------|
| | | X | Y | Z | | |
| 1 | Real-Time Left Side View | | | | 13 | 24 |
| 2 | Left Front View | 1000 | -8130 | 1440 | 25 | 1010 |
| 3 | Steering Column Top | 2000 | -8340 | 1550 | 25 | 1000 |
| 4 | Steering Column Bottom | 2000 | -8390 | 1020 | 25 | 1000 |
| 5 | Driver Close-up | 1510 | -8000 | 1340 | 50 | 1000 |
| 6 | Driver Angle | 4800 | -5100 | 2020 | 50 | 1205 |
| 7 | Left Rear | | | | 13 | 505 |
| 8 | Right Rear | | | | 13 | 526 |
| 9 | Right Overall | 1670 | 7440 | 1410 | 13 | 990 |
| 10 | Right Passenger Half | 770 | 7910 | 1390 | 25 | 1005 |
| 11 | Right Close-up | 1240 | 9370 | 1670 | 75 | ** |
| 12 | Right Angle | 4800 | 5560 | 2100 | 50 | 909 |
| 13 | Windshield | 320 | 0 | 2920 | 13 | 1015 |
| 14 | Top Driver | -120 | -485 | 2300 | 13 | 1020 |
| 15 | Top Passenger | -120 | 510 | 2300 | 13 | 1005 |
| 16 | Pit Front | 1000 | 0 | -3150 | 13 | 1005 |
| 17 | Pit Rear | 2990 | 0 | -3150 | 13 | 1000 |

*COORDINATES:

+X = film plane rearward of barrier

** No timing marks

+Y = film plane to right of monorail centerline

+Z = film plane above ground level

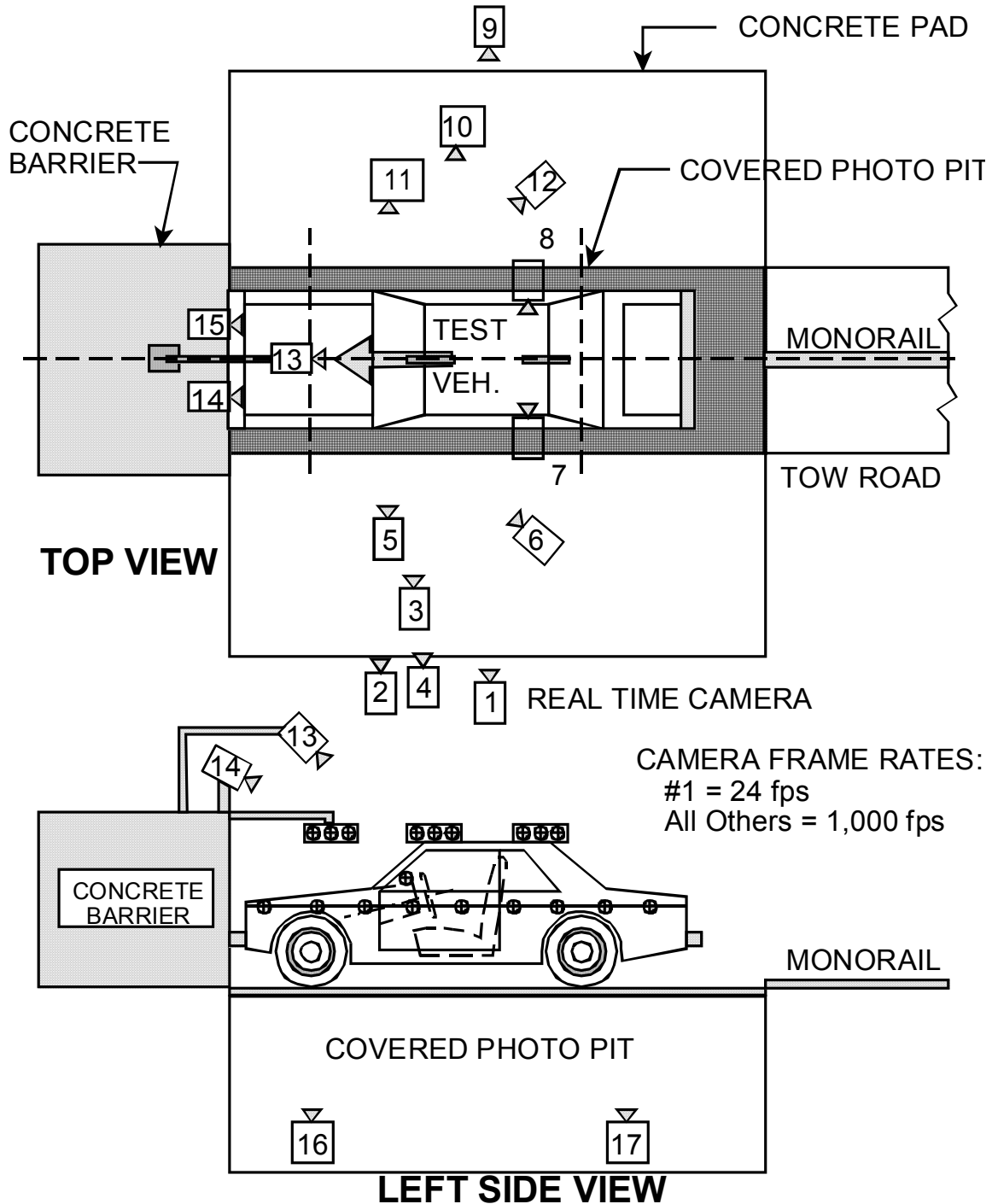
DATA SHEET NO. 16... (continued)

CAMERA LOCATIONS

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

CAMERA POSITIONS FOR FRONTAL IMPACTS



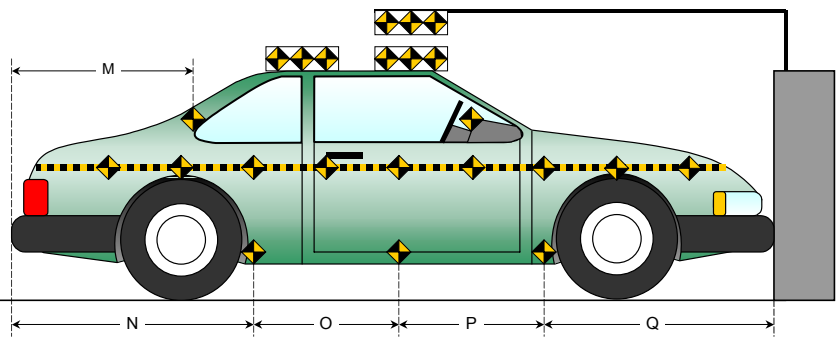
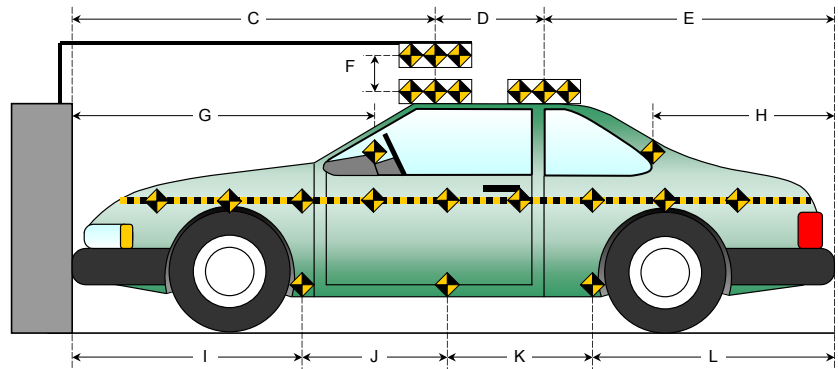
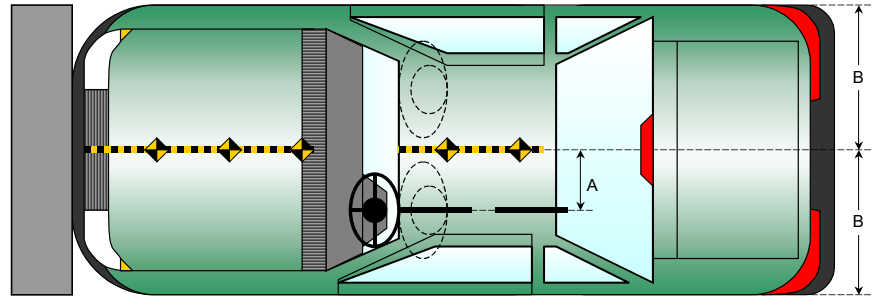
DATA SHEET NO. 17

PHOTOGRAPHIC REFERENCE TARGET LOCATIONS

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

| Item | Value |
|------|-------|
| A | 380 |
| B | 930 |
| C | 2314 |
| D | 610 |
| E | 2008 |
| F | 104 |
| G | N/A |
| H | 1437 |
| I | 1592 |
| J | 910 |
| K | 900 |
| L | 1530 |
| M | 1450 |
| N | 1551 |
| O | 917 |
| P | 894 |
| Q | 1570 |



DATA SHEET NO. 18
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

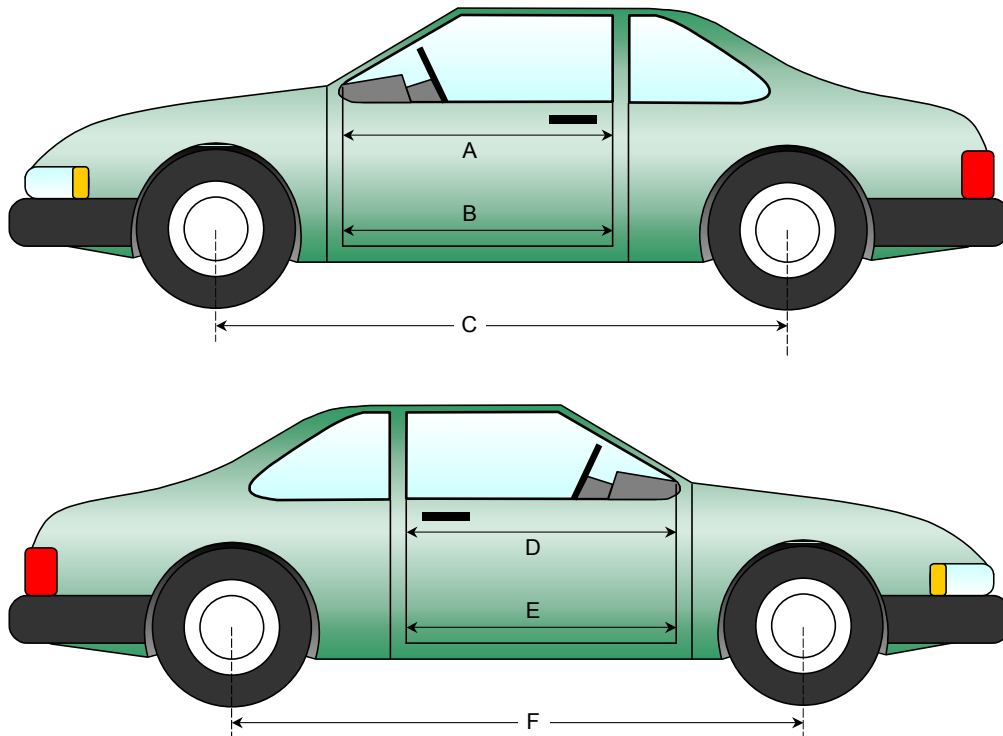
NHTSA No.: M40201
 Test Date: 10/16/03

DOOR OPENING WIDTH

| Item | Description | Units | Pre-Test | Post-Test | Difference |
|------|------------------|-------|----------|-----------|------------|
| A | Left Side Upper | mm | 909 | 902 | 7 |
| B | Left Side Lower | mm | 840 | 835 | 5 |
| D | Right Side Upper | mm | 910 | 897 | 13 |
| E | Right Side Lower | mm | 820 | 800 | 20 |

WHEELBASE MEASUREMENTS

| Item | Description | Units | Pre-Test | Post-Test | Difference |
|------|----------------------|-------|----------|-----------|------------|
| C | Left Side Wheelbase | mm | 2755 | 2649 | 106 |
| F | Right Side Wheelbase | mm | 2755 | 2625 | 130 |



DATA SHEET NO. 18... (continued)
VEHICLE INTRUSION MEASUREMENTS

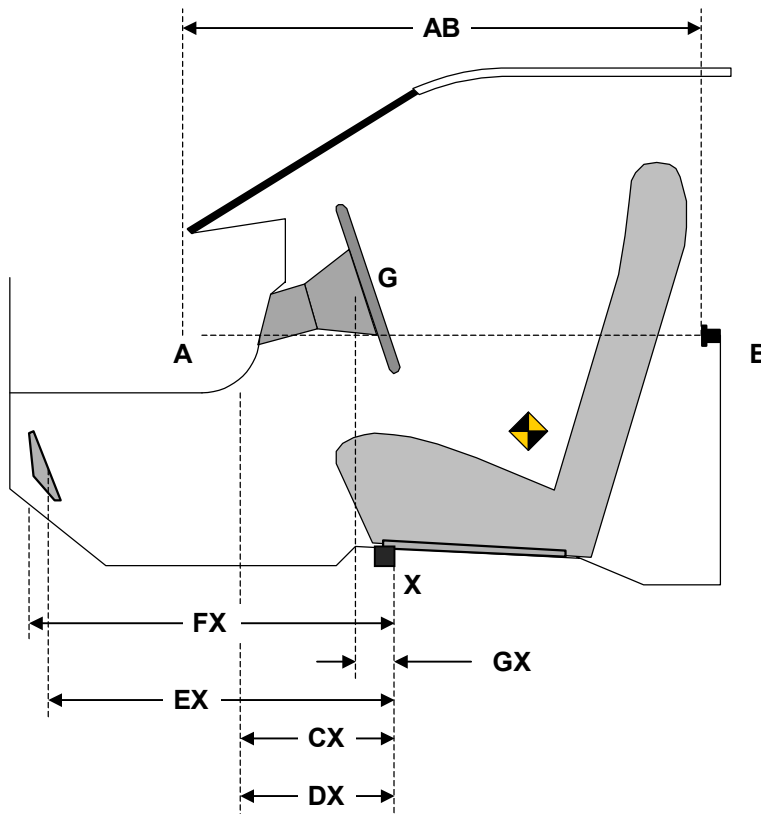
Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

DRIVER COMPARTMENT INTRUSION

| Item | Description | Units | Pre-Test | Post-Test | Difference |
|------|--|-------|----------|-----------|------------|
| AB | Door Opening (Inside window jam) | mm | 985 | 977 | 8 |
| CX | Left Knee Bolster to X | mm | 257 | 268 | -11 |
| DX | Right Knee Bolster to X | mm | 275 | 258 | 17 |
| EX | Brake Pedal to X | mm | 543 | 408 | 135 |
| FX | Foot Rest to X | mm | 548 | 481 | 67 |
| GX | Center of Steering Column Wheel Hub to X | mm | 38 | 92 | -54 |

X = Left Front Seat Front Outboard Anchor Bolt Head



DRIVER COMPARTMENT

DATA SHEET NO. 18... (continued)
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

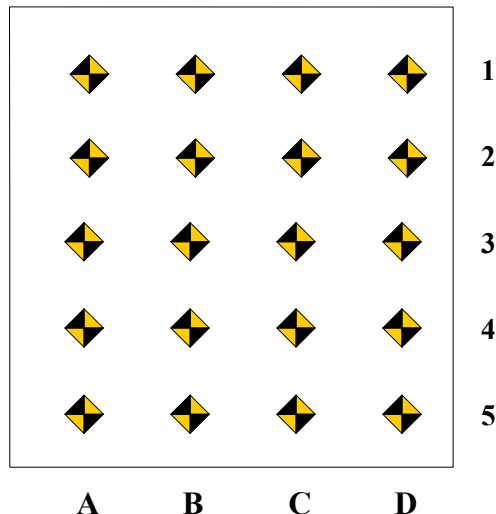
NHTSA No.: M40201
 Test Date: 10/16/03

Measurement reference point for X and Z axis is the forward outboard seat mounting bolt.

Columns A through D are evenly spaced.

Rows 1 and 2 are on the toe kick portion of the floor pan. Rows 3, 4, and 5 are located on the most level portion of the floor pan.

Row 3 will be at the intersection of the toe kick and the level sections of the floor pan.



DRIVER FLOOR PAN X-AXIS

| | Pre-Test | | | | Post-Test | | | | Difference | | | |
|---|----------|-----|-----|-----|-----------|-----|-----|-----|------------|-----|-----|-----|
| | A | B | C | D | A | B | C | D | A | B | C | D |
| 1 | | 680 | 680 | 673 | | 579 | 552 | 519 | | 101 | 128 | 154 |
| 2 | | 544 | 568 | 571 | | 458 | 454 | 447 | | 86 | 114 | 124 |
| 3 | 360 | 363 | 358 | 353 | 337 | 300 | 295 | 277 | 23 | 63 | 63 | 76 |
| 4 | 205 | 205 | 205 | 197 | 190 | 167 | 171 | 174 | 15 | 38 | 34 | 23 |
| 5 | 55 | 55 | 60 | | 40 | 32 | 37 | | 15 | 23 | 23 | |

DRIVER FLOOR PAN Z-AXIS

| | Pre-Test | | | | Post-Test | | | | Difference | | | |
|---|----------|------|------|------|-----------|------|------|------|------------|----|----|----|
| | A | B | C | D | A | B | C | D | A | B | C | D |
| 1 | | 16 | 4 | 3 | | 10 | 3 | 0 | | 6 | 1 | 3 |
| 2 | | -110 | -98 | -89 | | -108 | -97 | -100 | | -2 | -1 | 11 |
| 3 | -109 | -109 | -110 | -110 | -144 | -171 | -192 | -181 | 35 | 62 | 82 | 71 |
| 4 | -102 | -100 | -109 | -108 | -83 | -160 | -188 | -176 | -19 | 60 | 79 | 68 |
| 5 | -83 | -99 | -103 | | -78 | -104 | -148 | | -5 | 5 | 45 | |

DATA SHEET NO. 18...(continued)
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

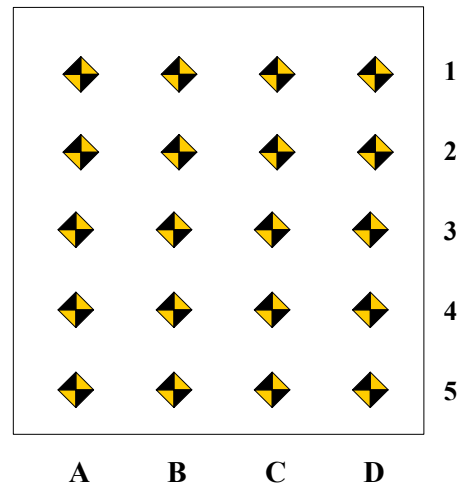
NHTSA No.: M40201
 Test Date: 10/16/03

Measurement reference point for X and Z axis is the forward outboard seat mounting bolt.

Columns A through D are evenly spaced.

Rows 1 and 2 are on the toe kick portion of the floor pan. Rows 3, 4, and 5 are located on the most level portion of the floor pan.

Row 3 will be at the intersection of the toe kick and the level sections of the floor pan.



PASSENGER FLOOR PAN X-AXIS

| | Pre-Test | | | | Post-Test | | | | Difference | | | |
|---|----------|-----|-----|-----|-----------|-----|-----|-----|------------|-----|-----|----|
| | A | B | C | D | A | B | C | D | A | B | C | D |
| 1 | 635 | 643 | 648 | | 463 | 493 | 488 | | 172 | 150 | 160 | |
| 2 | 530 | 543 | 537 | | 393 | 417 | 421 | | 137 | 126 | 116 | |
| 3 | 348 | 348 | 345 | 349 | 224 | 235 | 239 | 253 | 124 | 113 | 106 | 96 |
| 4 | 178 | 173 | 170 | 165 | 130 | 123 | 118 | 150 | 48 | 50 | 52 | 15 |
| 5 | | 45 | 45 | 42 | | 16 | 14 | 27 | | 29 | 31 | 15 |

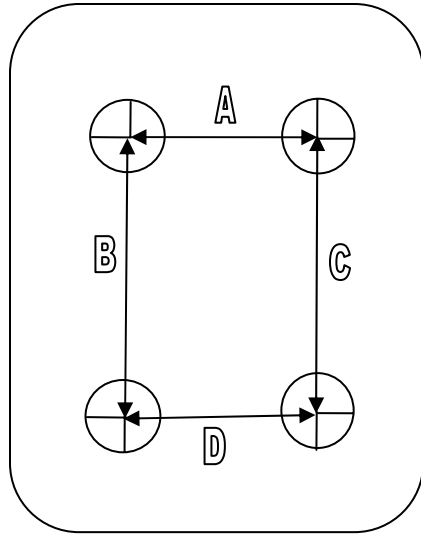
PASSENGER FLOOR PAN Z-AXIS

| | Pre-Test | | | | Post-Test | | | | Difference | | | |
|---|----------|------|------|------|-----------|------|------|------|------------|-----|-----|----|
| | A | B | C | D | A | B | C | D | A | B | C | D |
| 1 | -20 | -25 | -5 | | -8 | -13 | 32 | | -12 | -12 | -37 | |
| 2 | -95 | -80 | -90 | | -101 | -89 | -103 | | 6 | 9 | 13 | |
| 3 | -107 | -106 | -105 | -101 | -140 | -183 | -180 | -132 | 33 | 77 | 75 | 31 |
| 4 | -109 | -111 | -97 | -88 | -190 | -189 | -172 | -108 | 81 | 78 | 75 | 20 |
| 5 | | -105 | -92 | -90 | | -146 | -113 | -85 | | 41 | 21 | -5 |

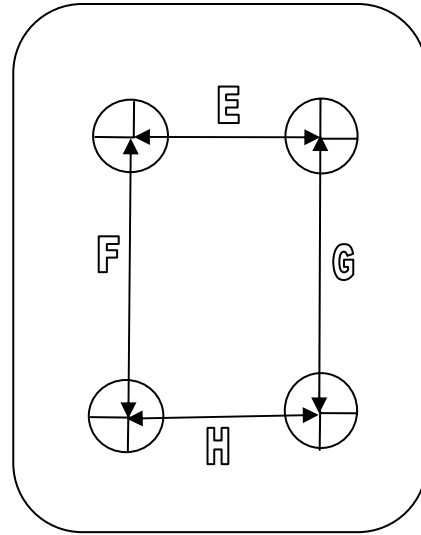
DATA SHEET NO. 18...(continued)
VEHICLE INTRUSION MEASUREMENTS

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03



Driver



Passenger

UNDERBODY FLOORBOARD DEFORMATION

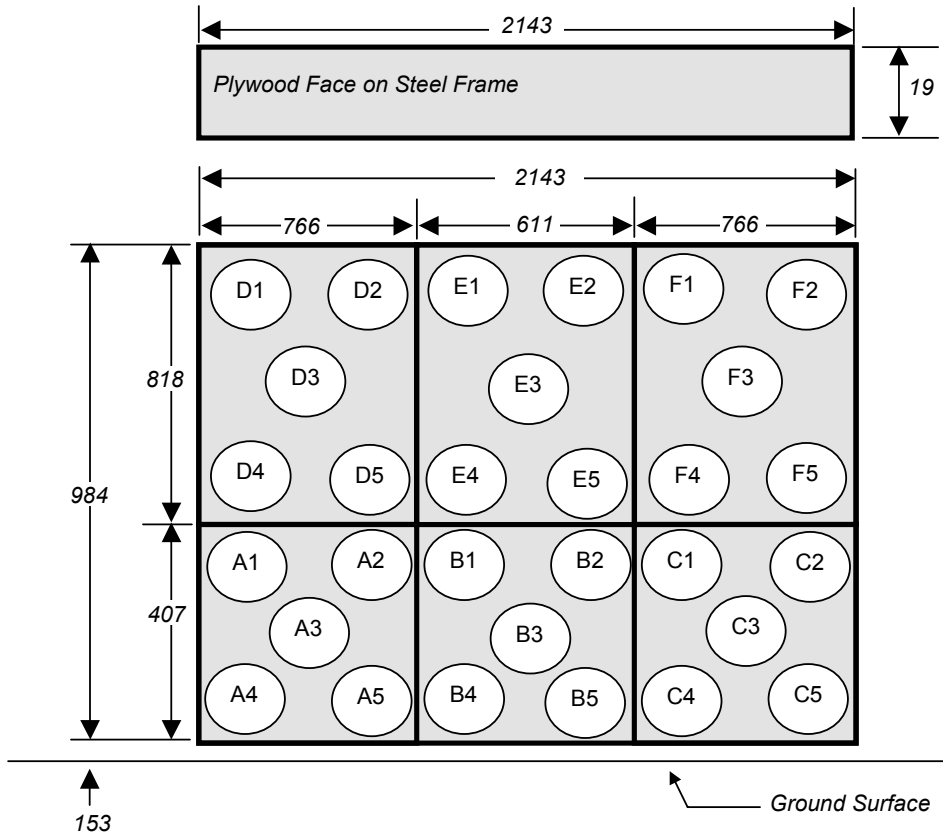
| Measurement | Pre-Test | Post-Test | Difference |
|-------------|----------|-----------|------------|
| A | 215 | 205 | 10 |
| B | 537 | 469 | 68 |
| C | 529 | 433 | 96 |
| D | 214 | 200 | 14 |
| E | 225 | 217 | 8 |
| F | 497 | 418 | 79 |
| G | 517 | 434 | 83 |
| H | 209 | 192 | 17 |

DATA SHEET NO. 19
LOAD CELL LOCATIONS ON FIXED BARRIER

Test Vehicle: 2004 Ford Taurus SE
 Test Program: 35mph Frontal Impact

NHTSA No.: M40201
 Test Date: 10/16/03

30 Load Cell Rigid Barrier
Load Cell Locations on Fixed Barrier



| | | |
|------------------|------------------|------------------|
| Group 4 D1-D5 | Group 5 E1-E5 | Group 6 F1-F5 |
| Group 1 A1-A5 | Group 2 B1-B5 | Group 3 C1-C5 |

6 Groups of 5 Load Cells Each

The Data is presented in Appendix B with the following requirements:

1. Sum data from 6 groupings shown above (5 cells/group)
2. Sum of left 2 groupings, center 2 groupings and right 2 groupings.
3. Total or sum of all 30 individual load cells.
4. Total versus average rear seat cross member displacement.

DATA SHEET NO. 20

ACCIDENT INVESTIGATION DIVISION DATA

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03

VEHICLE INFORMATION

VIN: 1FAFP53U94G101400 Wheelbase (mm) : 2755
Vehicle Size Category: Sedan Test Weight (kg) : 1784.4

ACCELEROMETER DATA

Accelerometer Locations: As per measurements on Page 13
Cal. Procedure/Interval: MGA procedure / 6 month
Integration Algorithm: Trapezoidal Linearity: > 99%
Impact Velocity (km/h): 55.8
Velocity Change (km/h): 63.0 Time of Separation (msec): 108.5

CRUSH PROFILE

Collision Deformation Classification: Frontal Midpoint of Damage: Centerline
Damage Region Length (mm): 1408 Impact Mode: Frontal

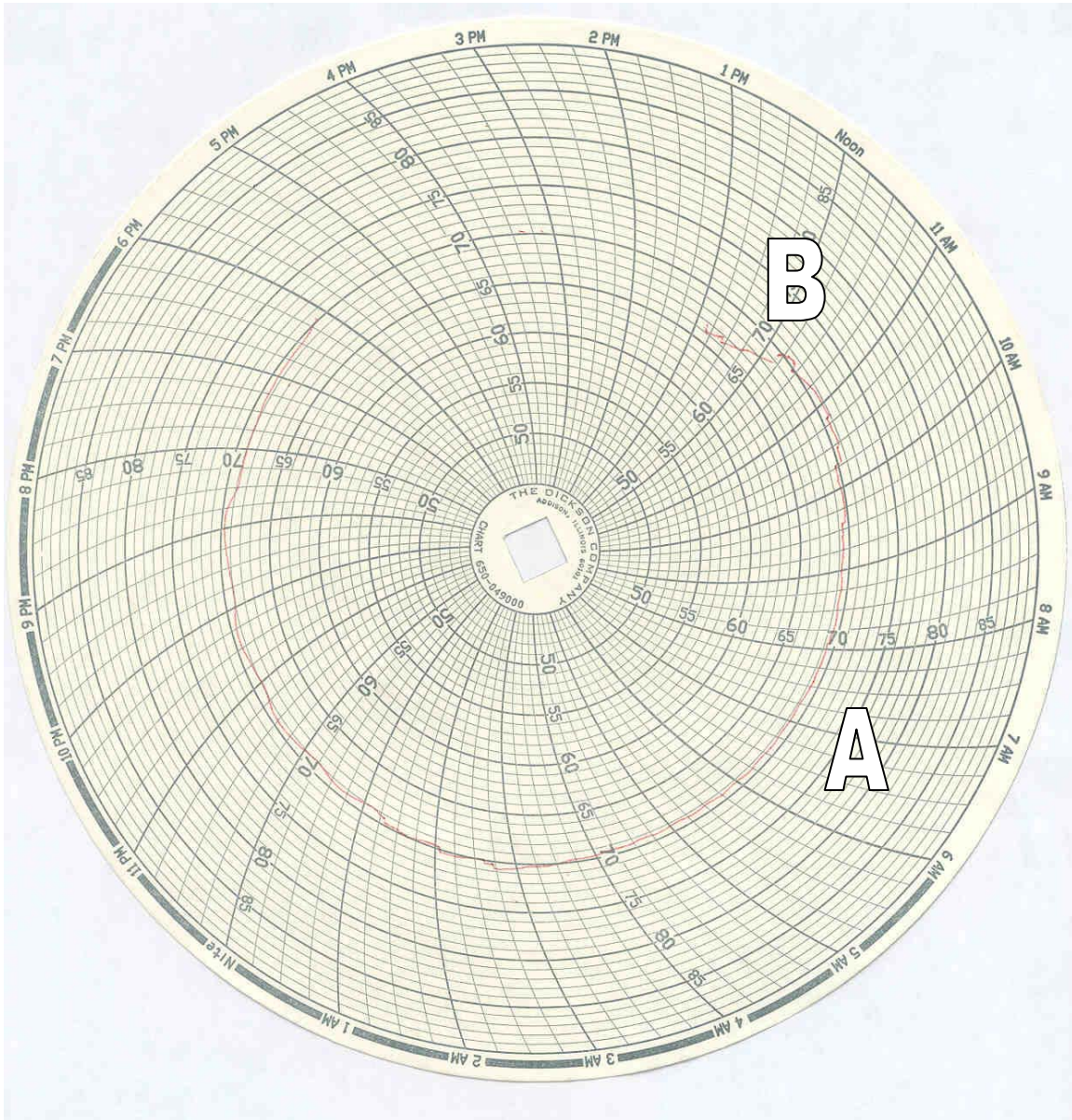
| No. | Measurement Description | Units | Pre-Test | Post-Test | Difference |
|-----|----------------------------|-------|----------|-----------|------------|
| C1 | Crush zone 1 at left side | mm | 4775 | 4431 | 344 |
| C2 | Crush zone 2 at left side | mm | 4883 | 4405 | 478 |
| C3 | Crush zone 3 at left side | mm | 4927 | 4445 | 482 |
| C4 | Crush zone 4 at right side | mm | 4925 | 4454 | 471 |
| C5 | Crush zone 5 at right side | mm | 4879 | 4419 | 460 |
| C6 | Crush zone 6 at right side | mm | 4763 | 4360 | 403 |
| L | C1 TO C6 | mm | 1408 | 1381 | 27 |

DATA SHEET NO. 21

DUMMY / VEHICLE TEMPERATURE STABILIZATION CHART

Test Vehicle: 2004 Ford Taurus SE
Test Program: 35mph Frontal Impact

NHTSA No.: M40201
Test Date: 10/16/03



A = Dummies installed in vehicle at 7:00 a.m.

B = Test conducted at 12:01 p.m.

APPENDIX A
PHOTOGRAPHS

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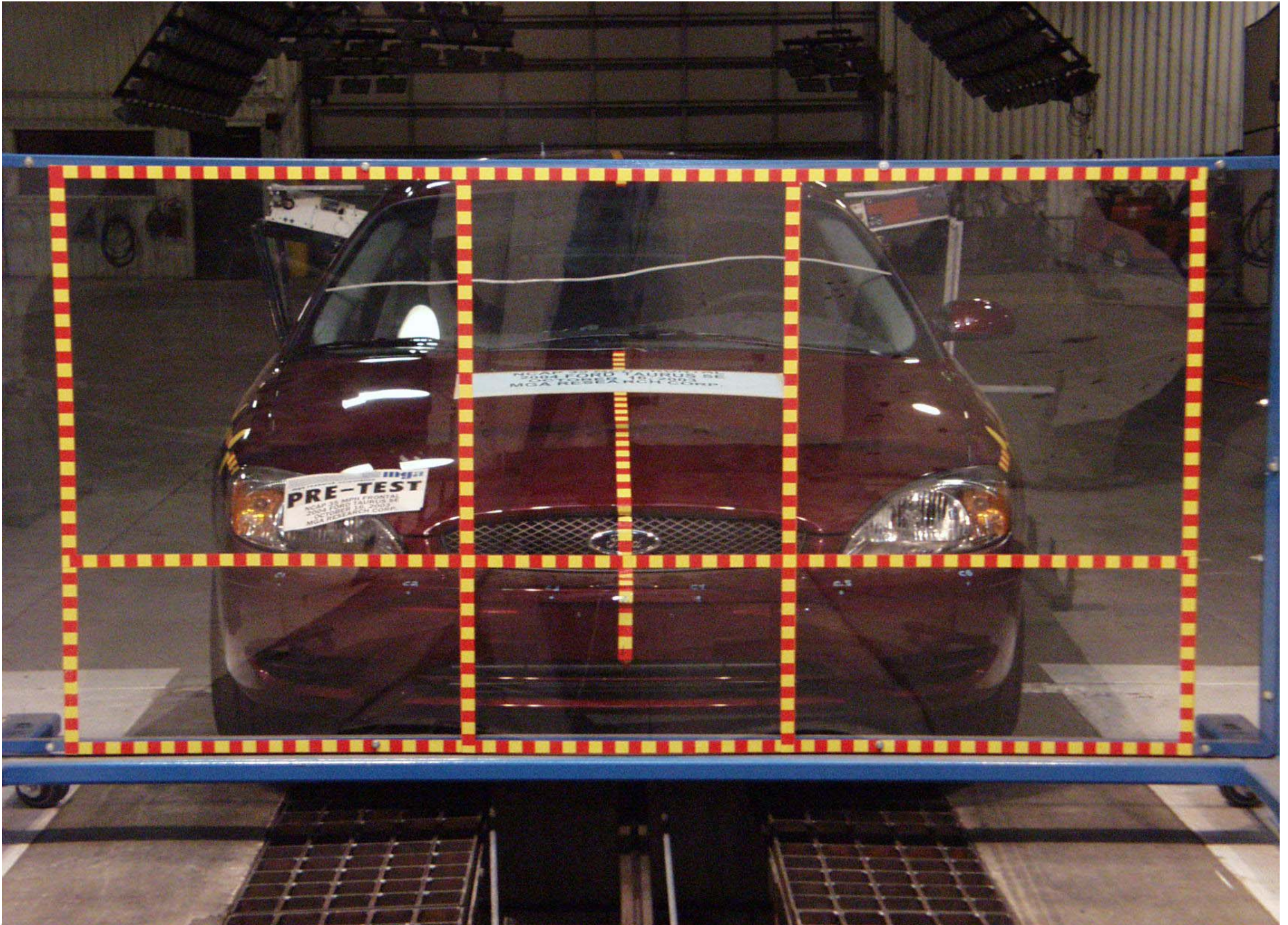
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A-1.



Load Cell Location

MFD. BY FORD MOTOR CO. IN U.S.A.

DATE: 08/03 GVWR: 2124KG/4684LB
FRONT GAWR: 1157KG/2552LB REAR GAWR: 967KG/2132LB

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR
VEHICLE SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS
IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

VIN: 1FAFP53U94G101400 TYPE: PASSENGER
MAXIMUM LOAD = OCCUPANTS + LUGGAGE = 499KG/1100LB
OCCUPANTS = 5/6 TOTAL; 2/3 FR, 3 RR
LUGGAGE = 091KG/0200LB

TIRE: P215/60R16
PRESSURE(FR): 205 kPa/30 PSI COLD
PRESSURE(RR): 205 kPa/30 PSI COLD



1FAFP53U94G101400

TRAILER TOWING - SEE OWNER GUIDE

EXT PNT: EX IRC: 47 DSO: F0099
BRK INT TR TP/PS R AXLE TR SPR R0134
A K2 H 6R X BBD

1200308283619 UBC ▽2U5A-5420472-AA

A-2.

Vehicle Certification Label/Tire Placard

A-3.



Right Front View of Test Vehicle, as received

A-4.



Left Rear View of Test Vehicle, as received

A-5.



Pre-Test Front View of Test Vehicle

A-6.



Post-Test Front View of Test Vehicle

A-7.



Pre-Test Left Side View of Test Vehicle

A-8.



Post-Test Left Side View of Test Vehicle

A-9.



Pre-Test Right Side View of Test Vehicle



Post-Test Right Side View of Test Vehicle

A-11.



Pre-Test Right Front Three-Quarter View of Test Vehicle



Post-Test Right Front Three-Quarter View of Test Vehicle

A-13.



Pre-Test Left Rear Three-Quarter View of Test Vehicle



A-14.

Post-Test Left Rear Three-Quarter View of Test Vehicle



Post-Test Right Rear Three-Quarter View of Door After Impact



NCAP 35 MPH FRONTAL
2004 FORD TAURUS
M40201 03101601
MGA RESEARCH CORP.

mga
PRE-TEST
NCAP 35 MPH FRONTAL
2004 FORD TAURUS
M40201 03101601
MGA RESEARCH CORP.

Pre-Test Windshield View

A-17.



Post-Test Windshield View

A-18.



Pre-Test Engine Compartment View

A-19.



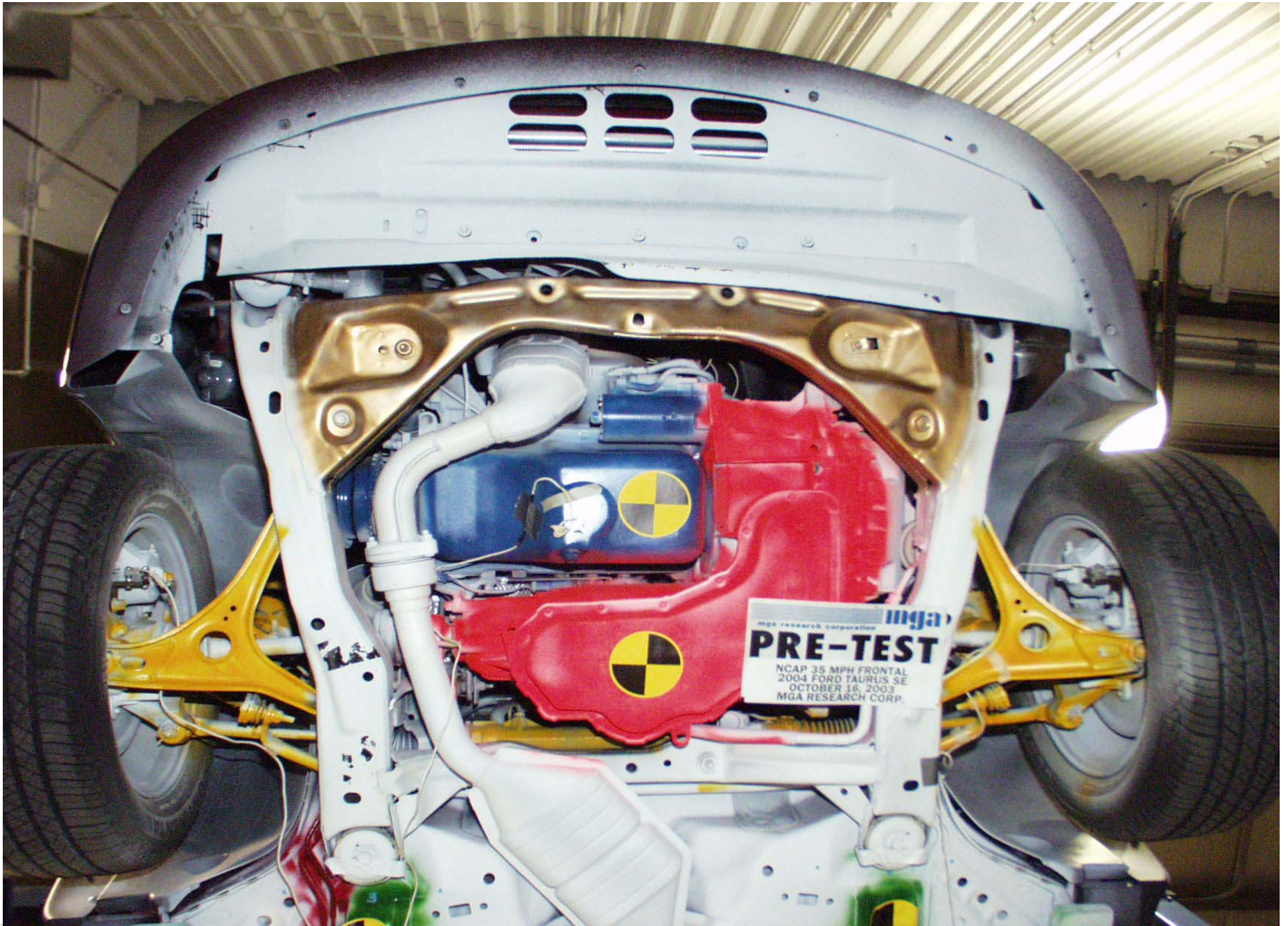
Post-Test Engine Compartment View



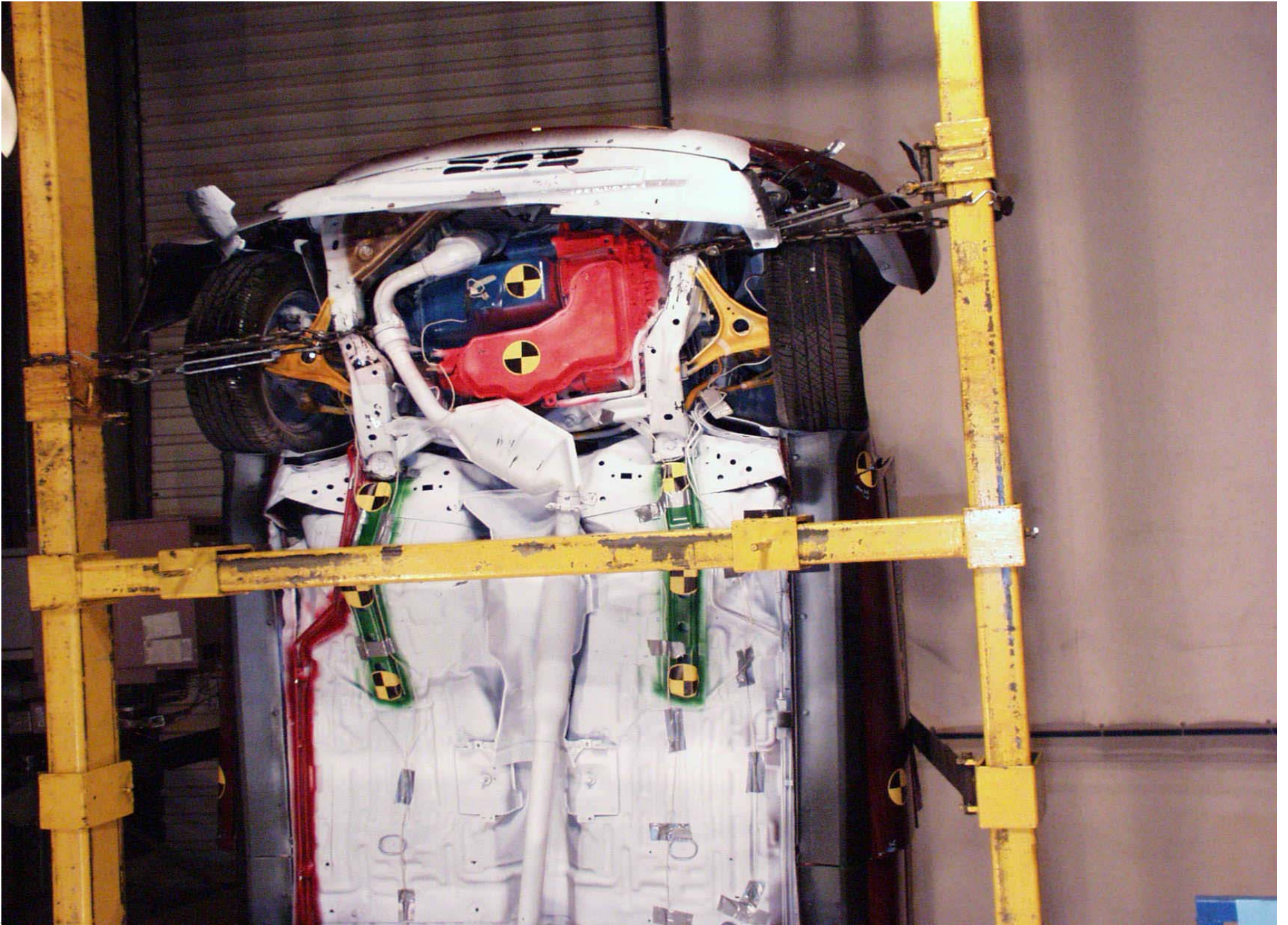
Pre-Test Fuel Filler Cap View



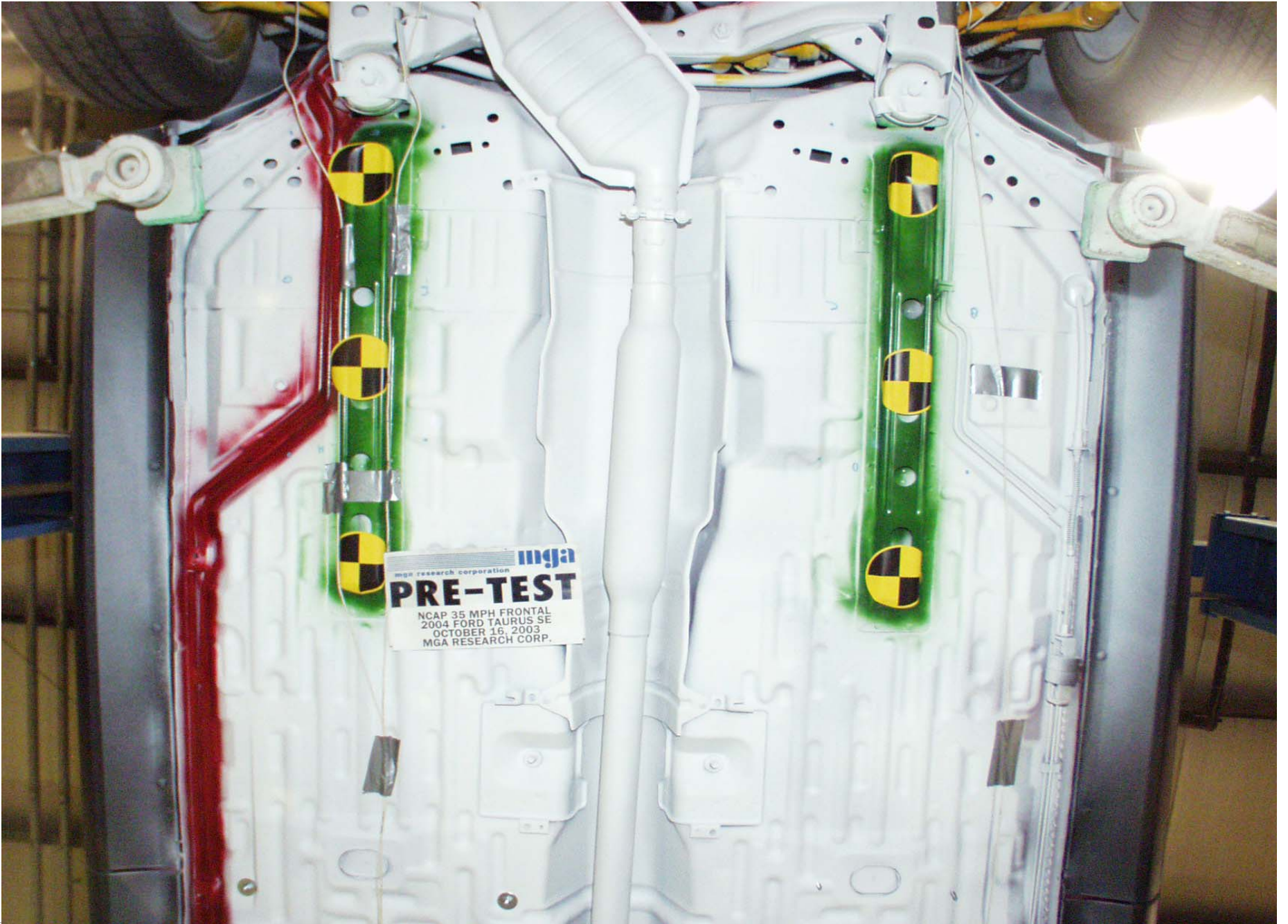
Post-Test Fuel Filler Cap View



Pre-Test Front Underbody View

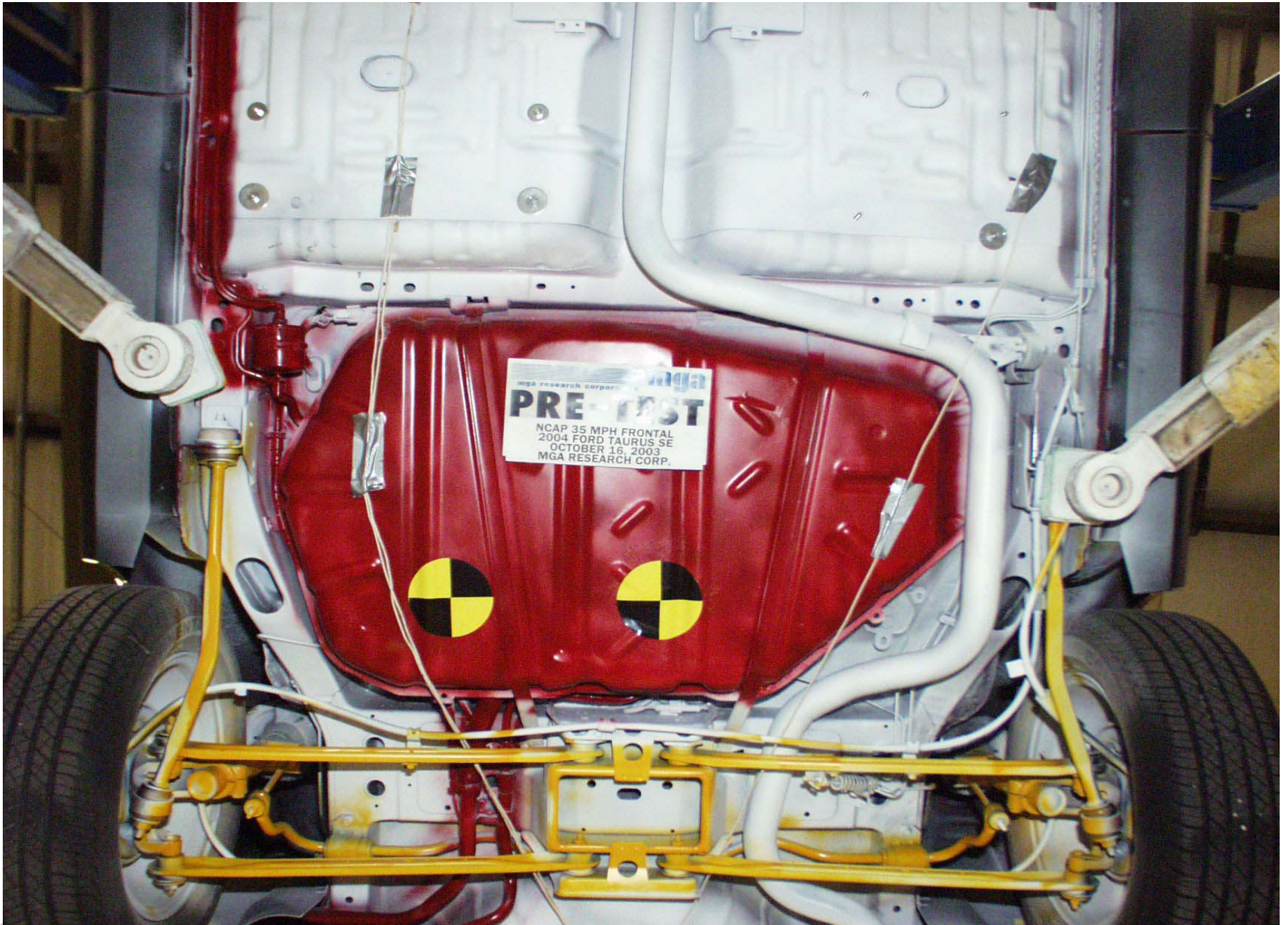


Post-Test Front Underbody View



A-24.

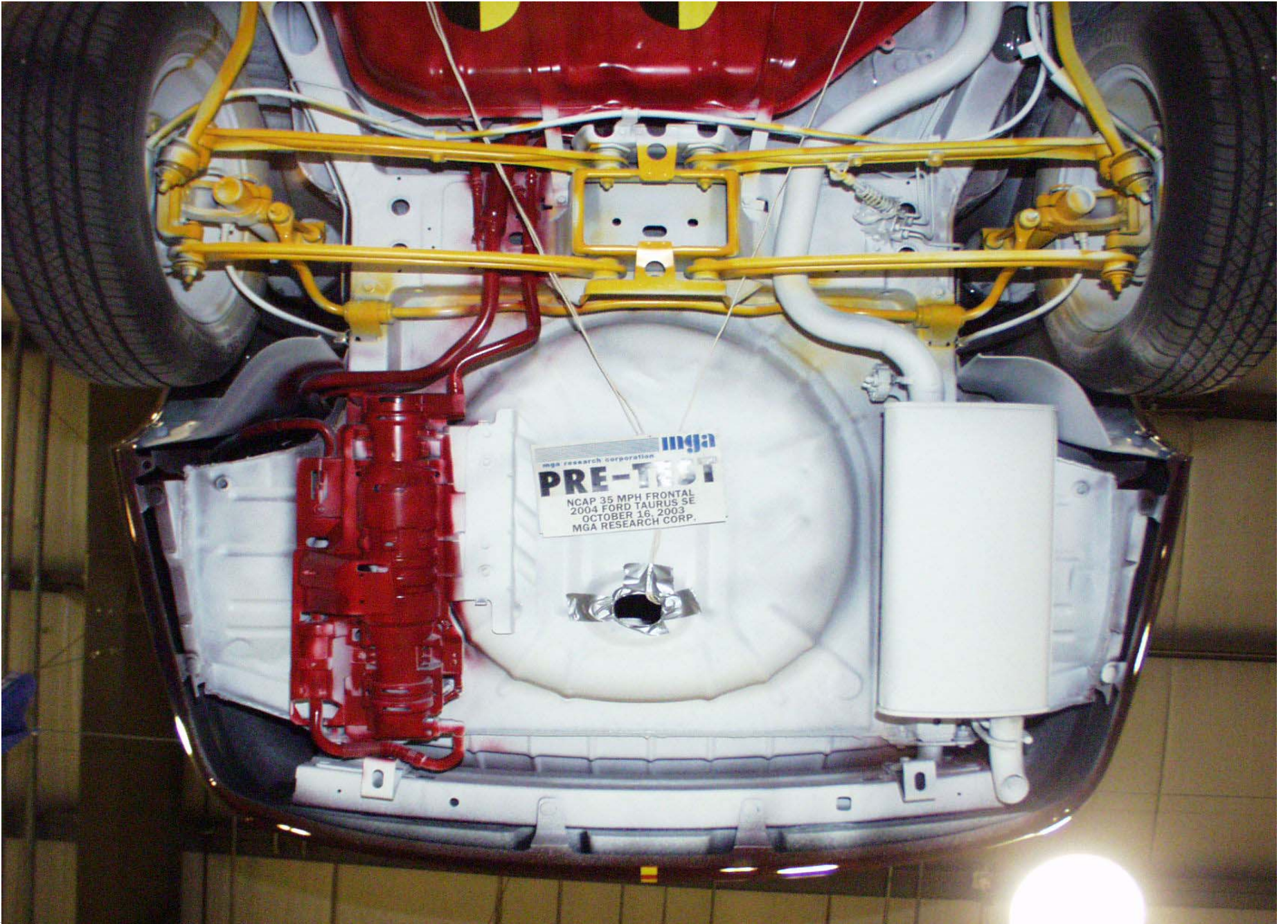
Pre-Test Mid Underbody



Pre-Test Mid Underbody

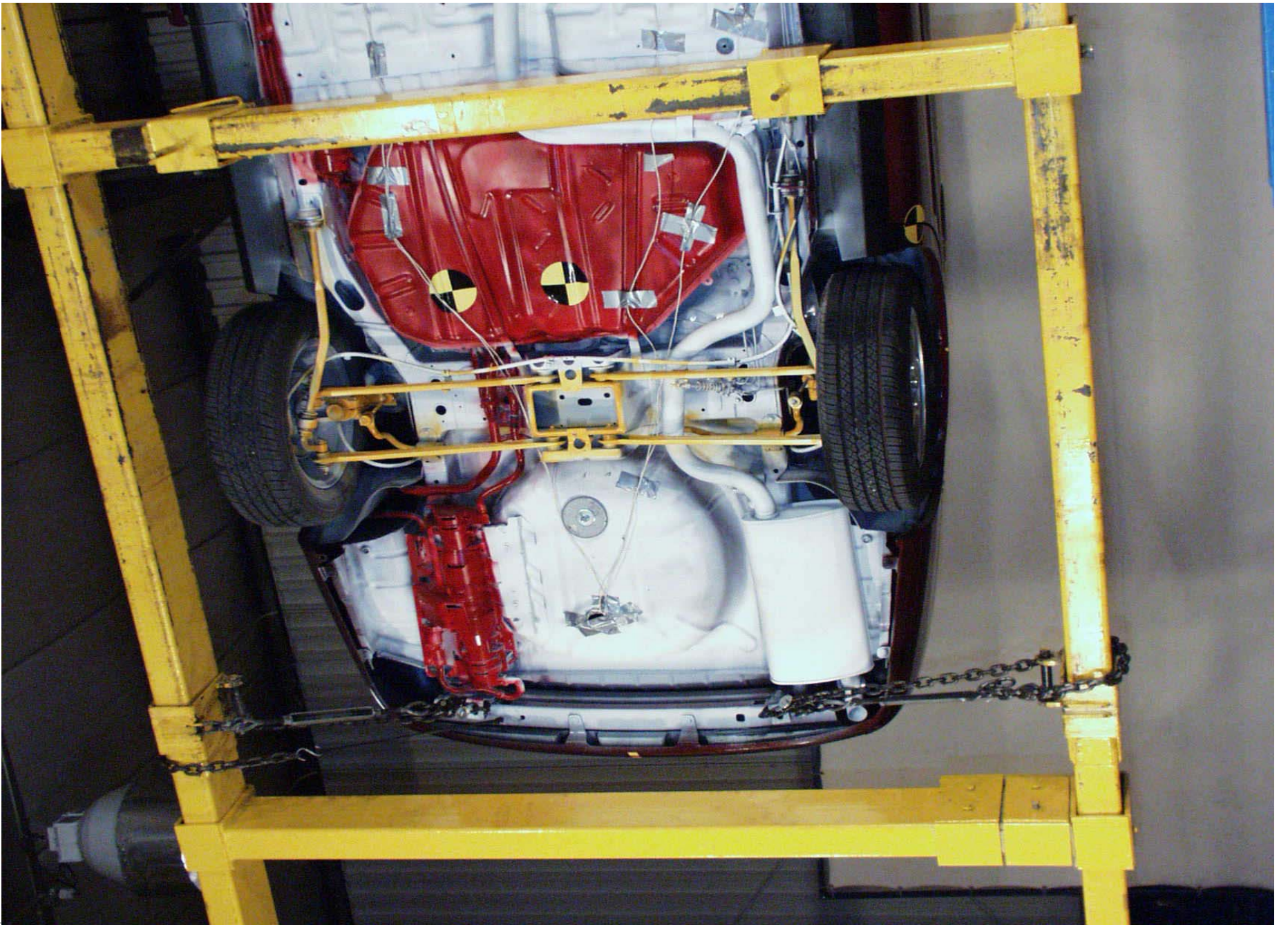


Post-Test Mid Underbody



A-27.

Pre-Test Rear Underbody View



Post-Test Rear Underbody View



Pre-Test Driver Dummy Front View (head position)

A-30.



Post-Test Driver Dummy Front View (head position)



Pre-Test Driver Dummy Position Left Side View



Post-Test Driver Dummy Position Left Side View



Pre-Test Driver Dummy Position Left Side View (Door Open)



Post-Test Driver Dummy Position Left Side View (Door Open)



Pre-Test Driver Dummy Feet Position



Post-Test Driver Dummy Feet Position



Pre-Test Driver Side Knee Bolster View



Post-Test Driver Side Knee Bolster View



Pre-Test Driver Side Floor Pan View



Post-Test Driver Side Floor Pan View

A-41.



Post-Test Driver Dummy Head Contact

A-42.



Post-Test Driver Dummy Knee Contact



Post-Test Driver Dummy Airbag Contact



Pre-Test Passenger Dummy Front View (head position)

A-45.



Post-Test Passenger Dummy Front View (head position)



Pre-Test Passenger Dummy Position Right Side View

A-47.



Post-Test Passenger Dummy Position Right Side View



Post-Test Passenger Dummy Position Right Side View (Door Open)

A-50.



Pre-Test Passenger Dummy Feet Position

A-51.



Post-Test Passenger Dummy Feet Position

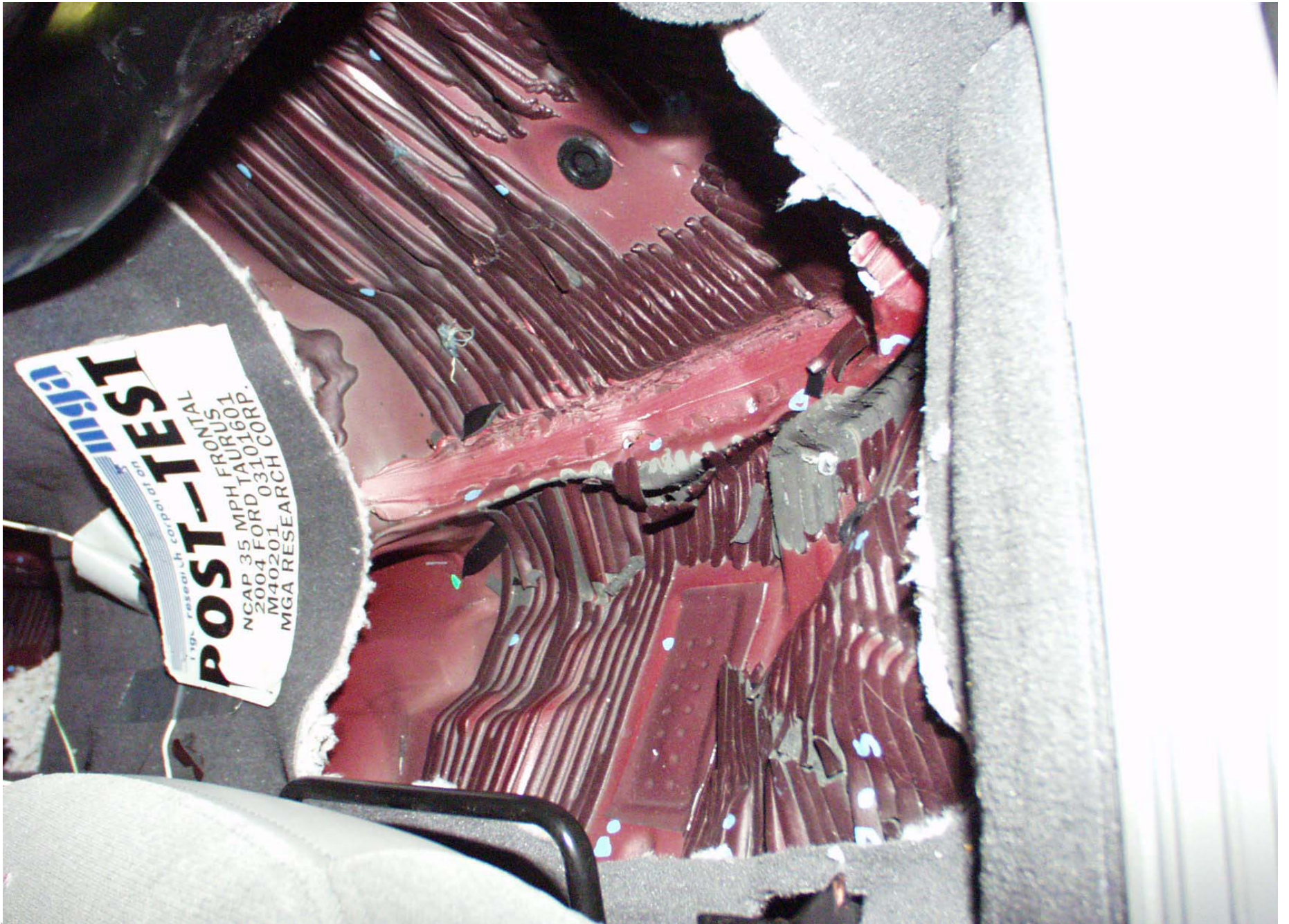


Post-Test Passenger Side Knee Bolster View



Pre-Test Passenger Side Floor Pan View

A-55.



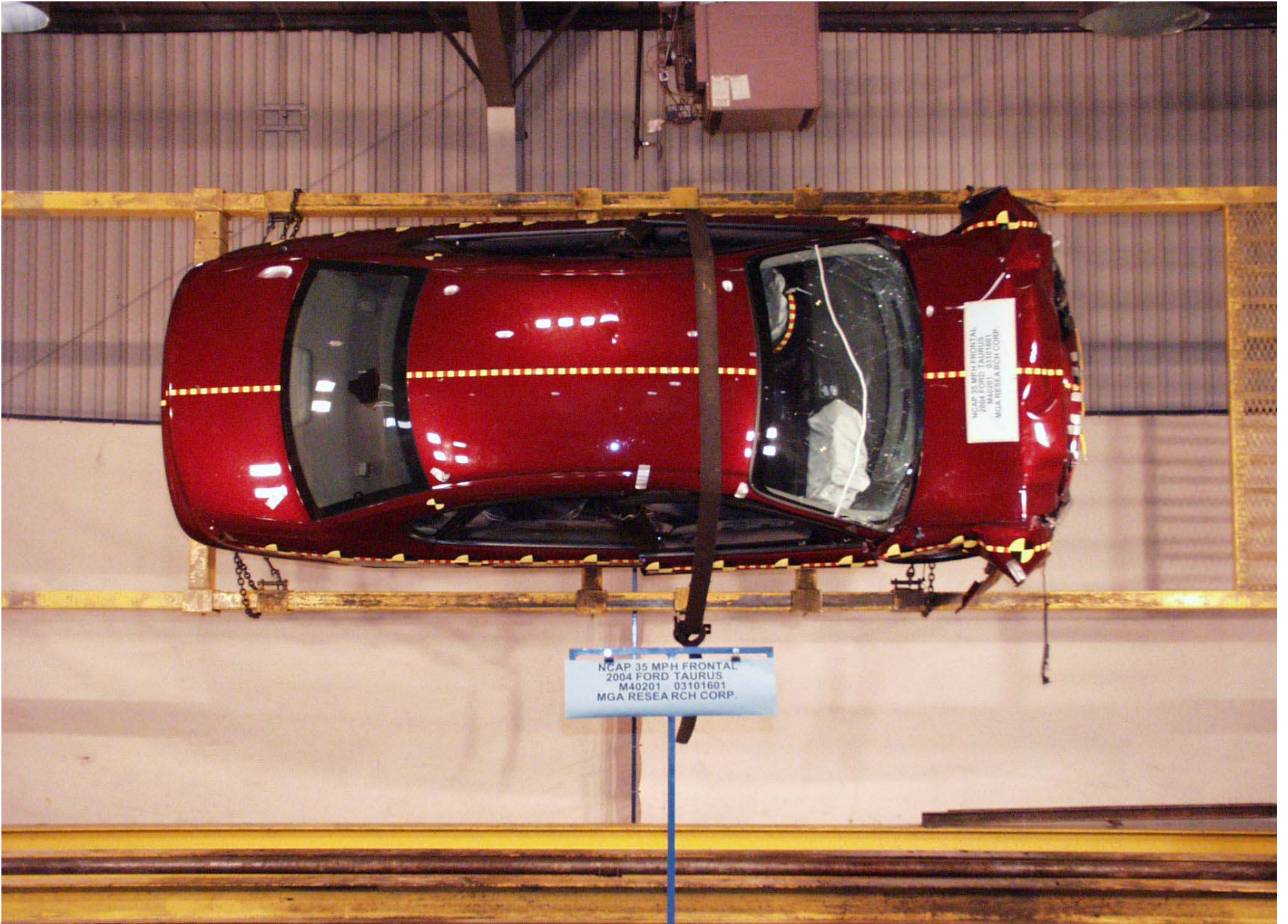
Post-Test Passenger Side Floor Pan View



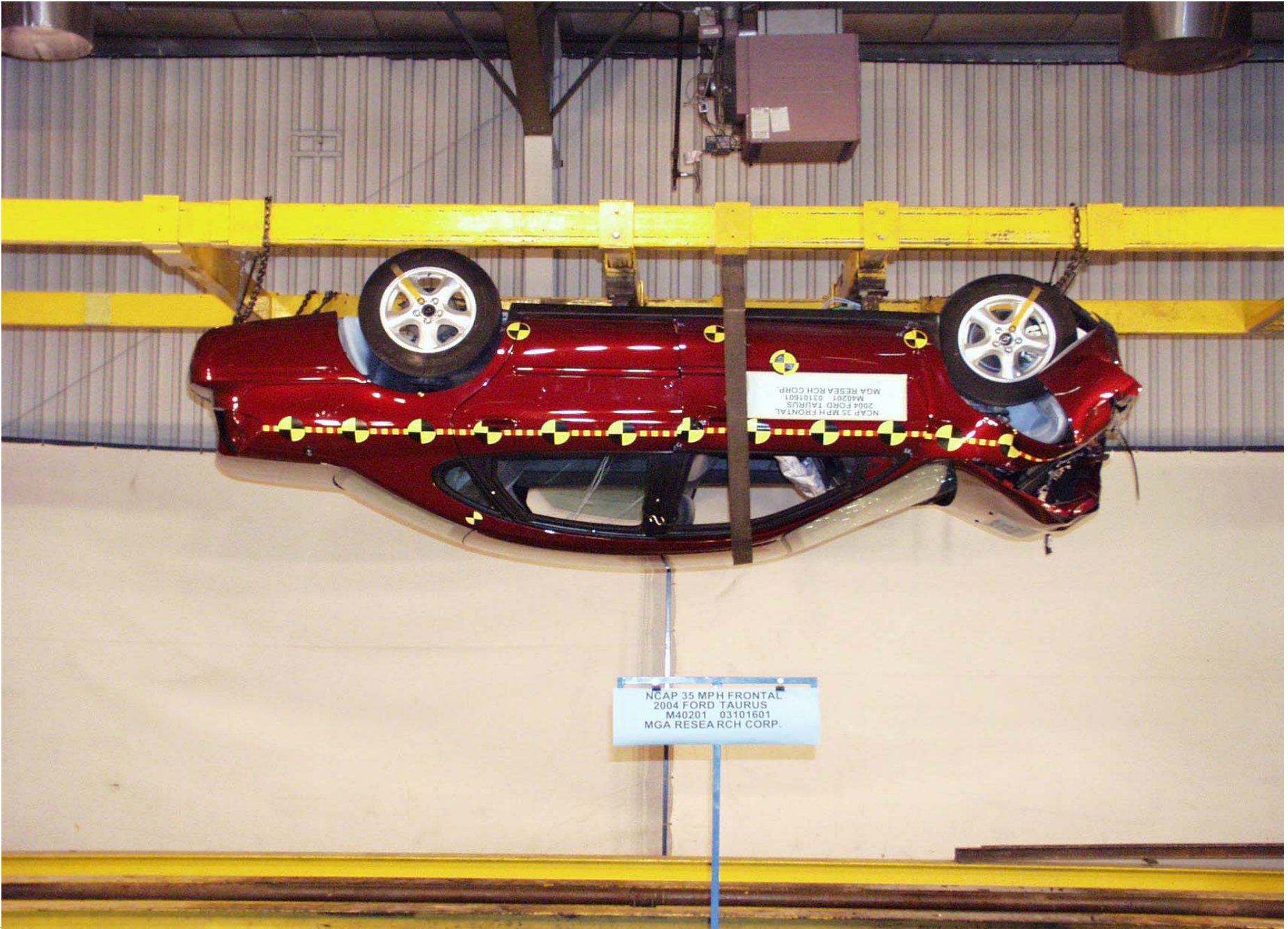
Post-Test Passenger Dummy Head Contact



Post-Test Passenger Dummy Airbag Contact



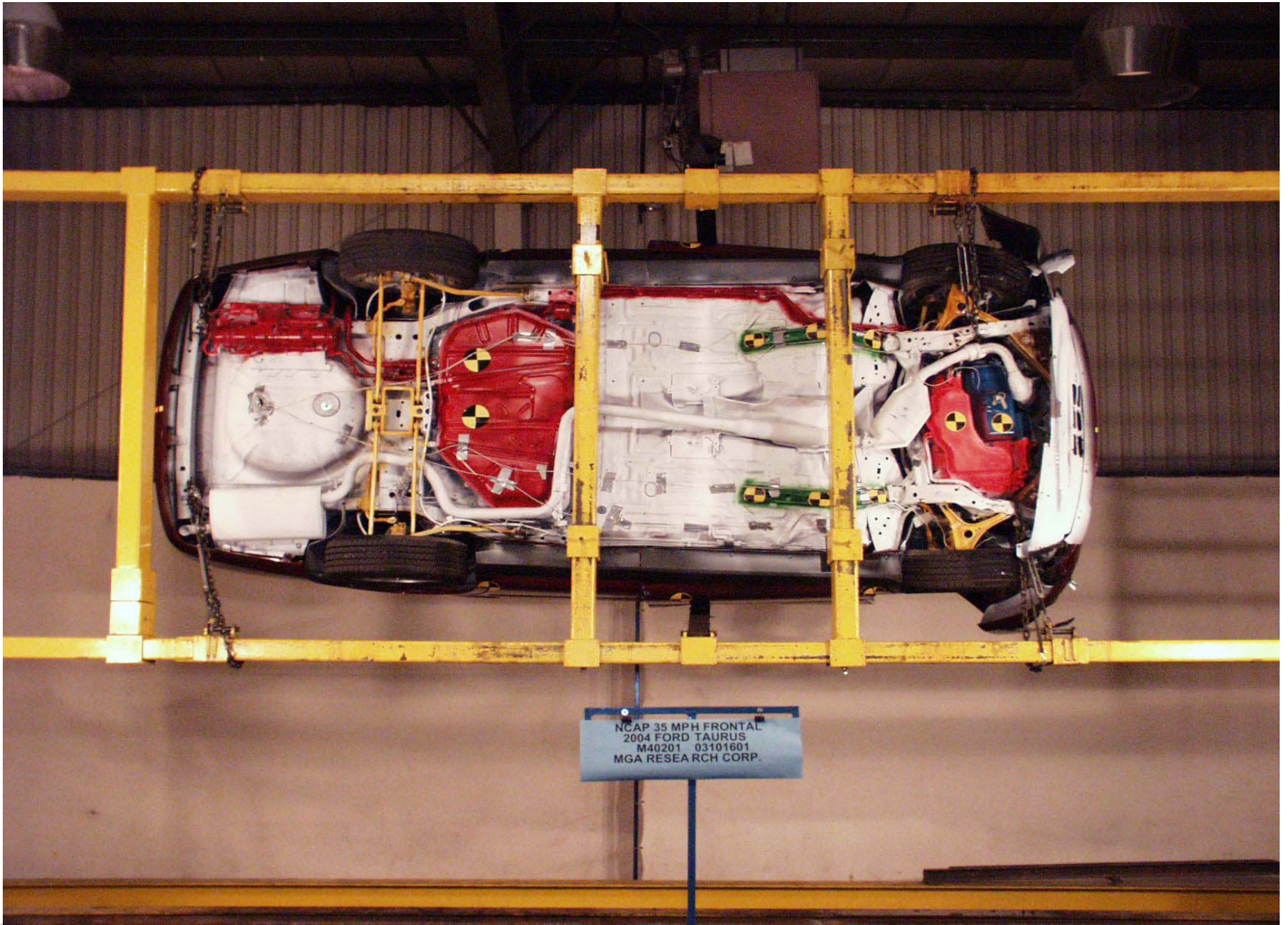
Rollover 90 Degrees



A-60.

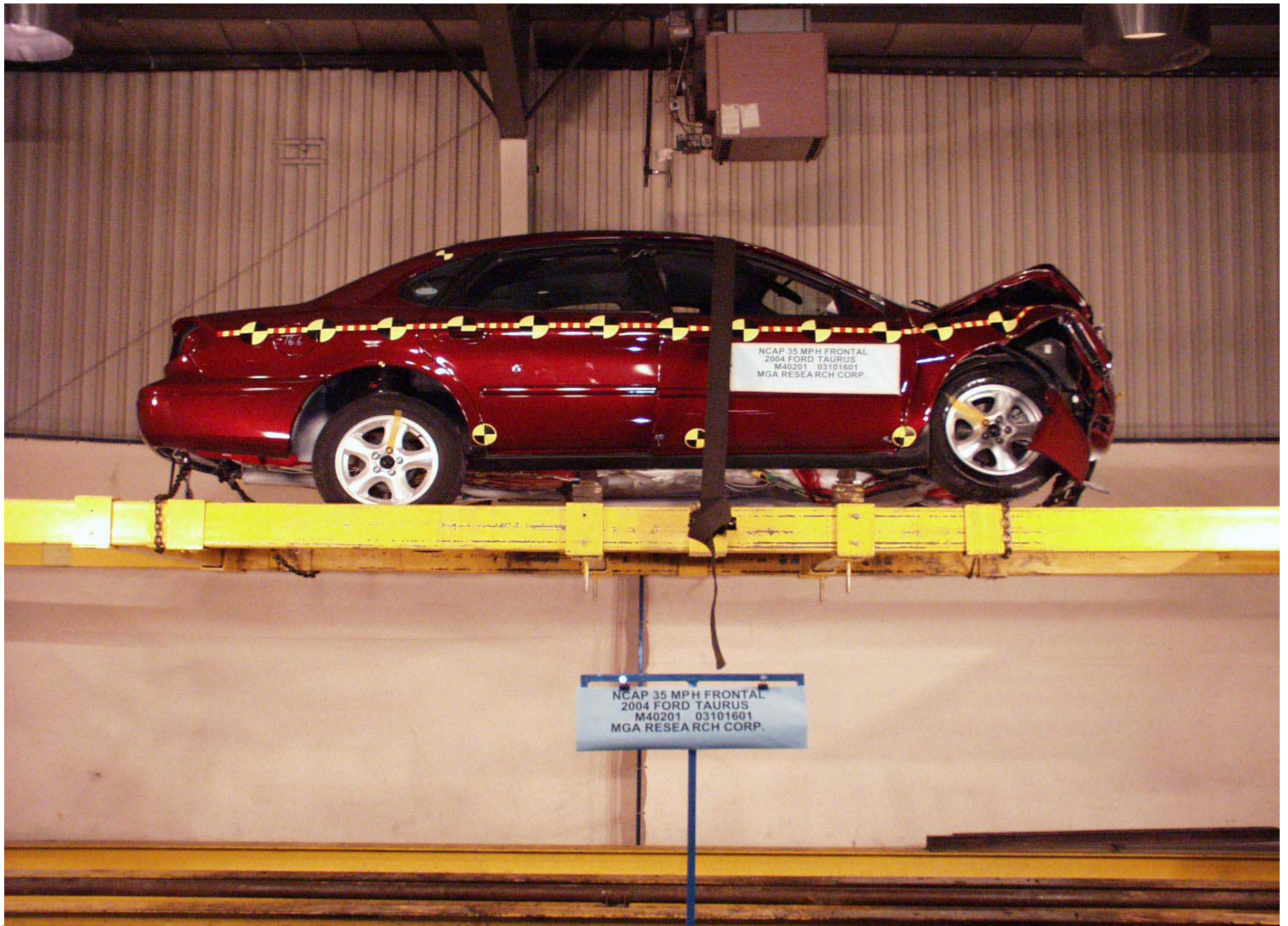
Rollover 180 Degrees

A-61.



Rollover 270 Degrees

A-62.



Rollover 360 Degrees

A-63.



Vehicle Impact

APPENDIX B

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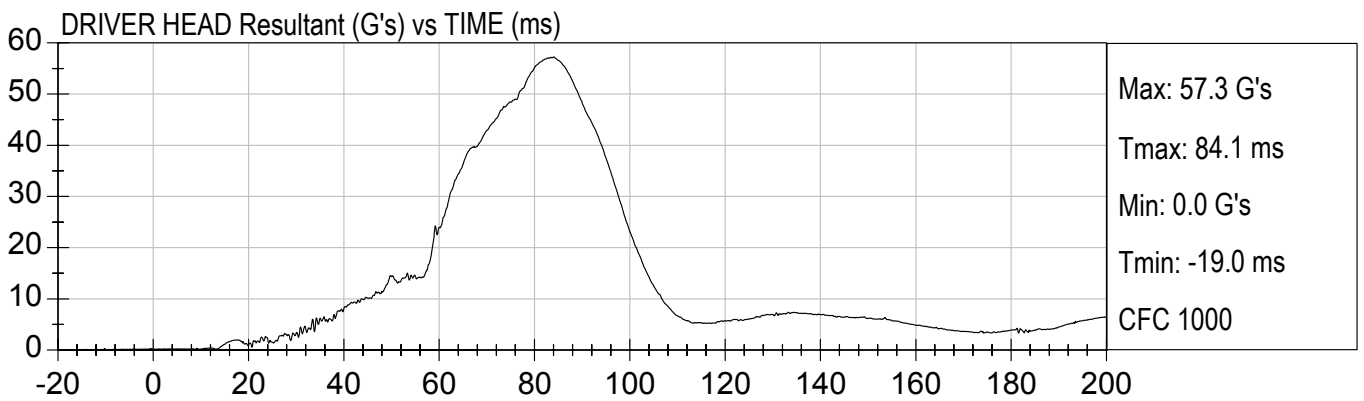
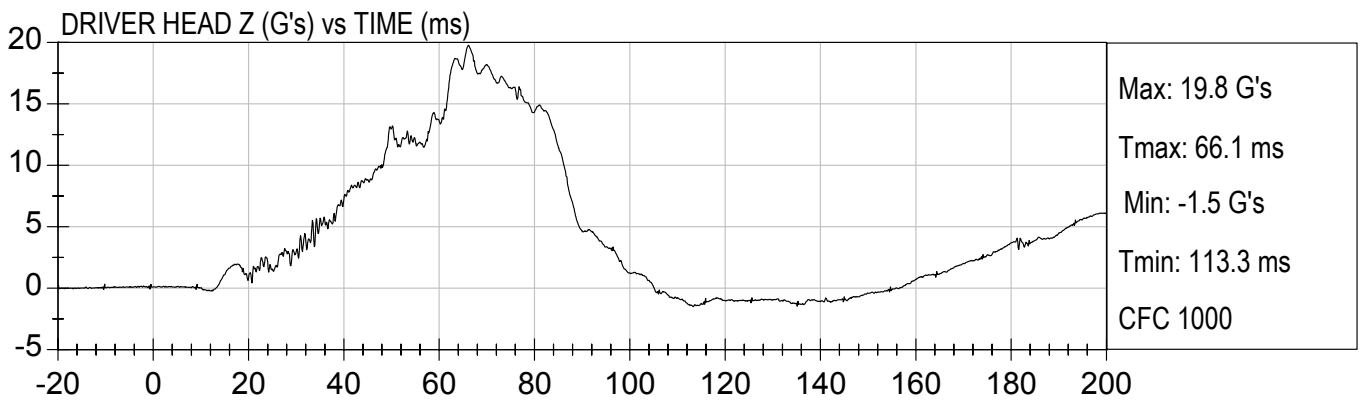
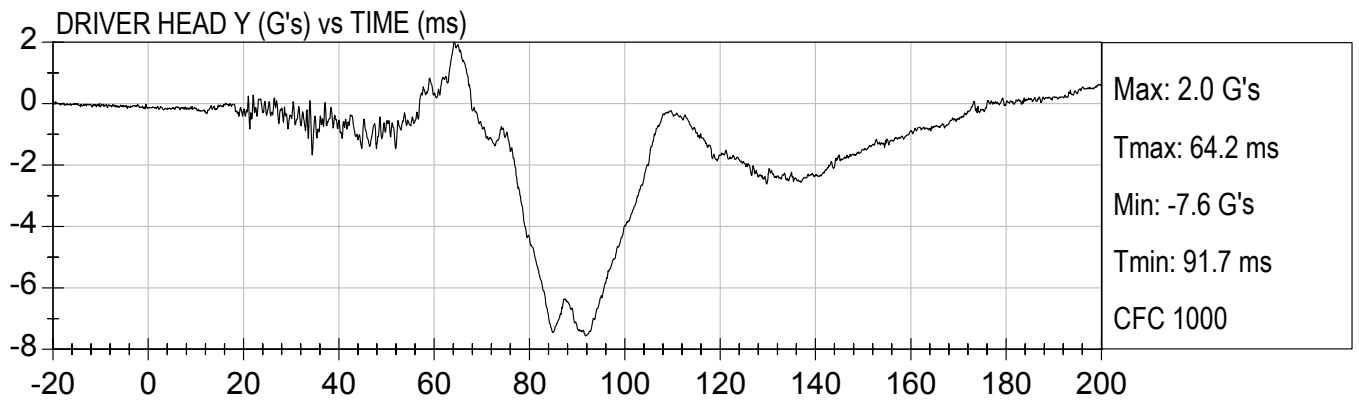
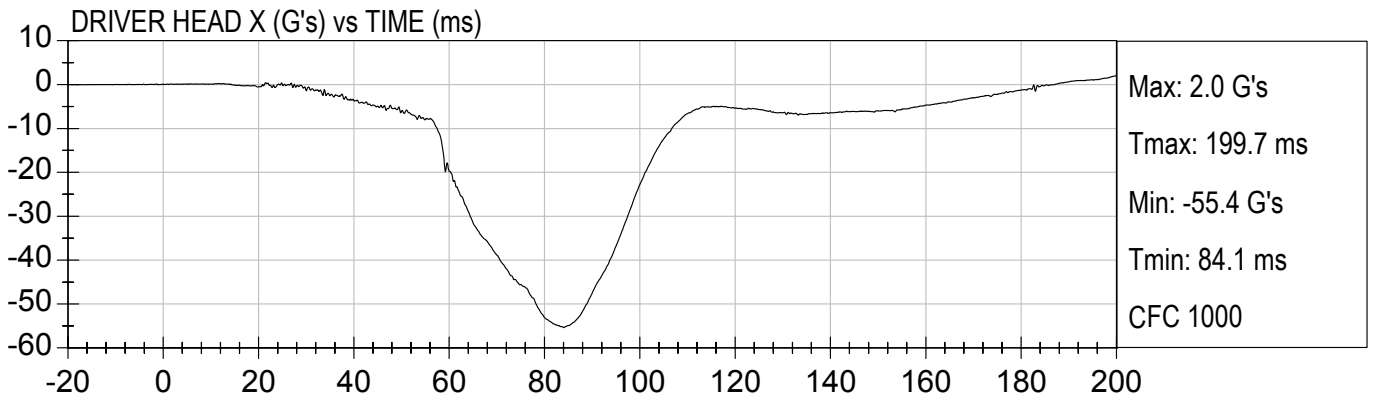
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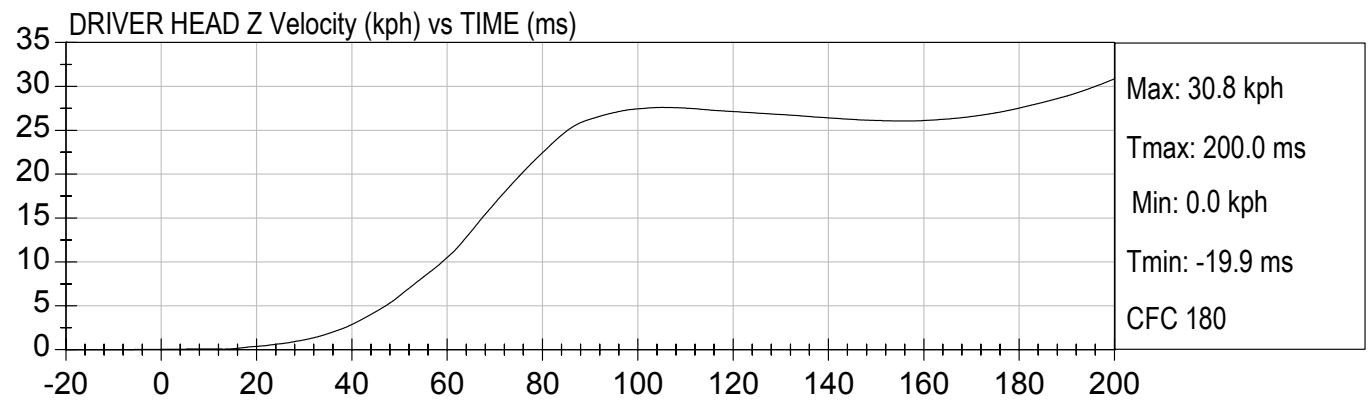
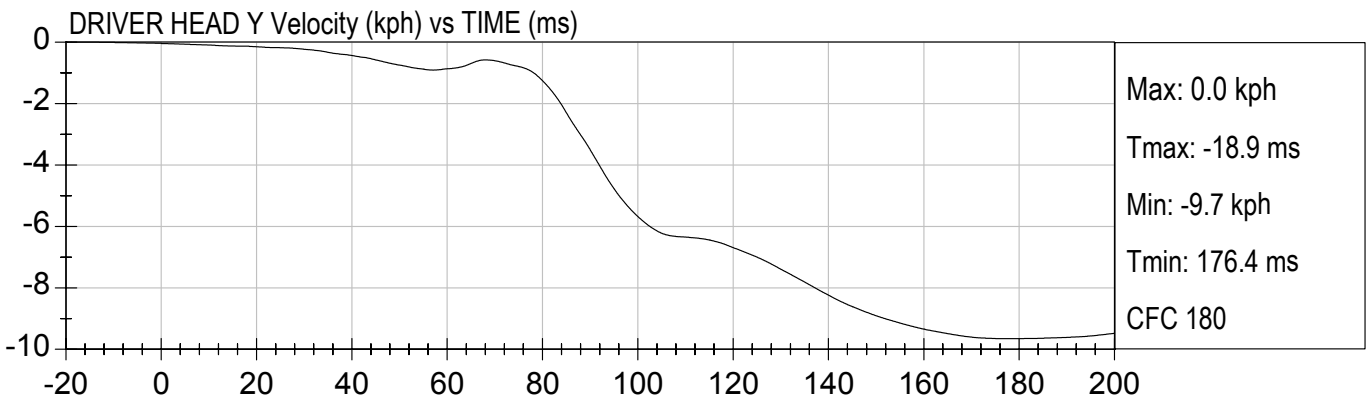
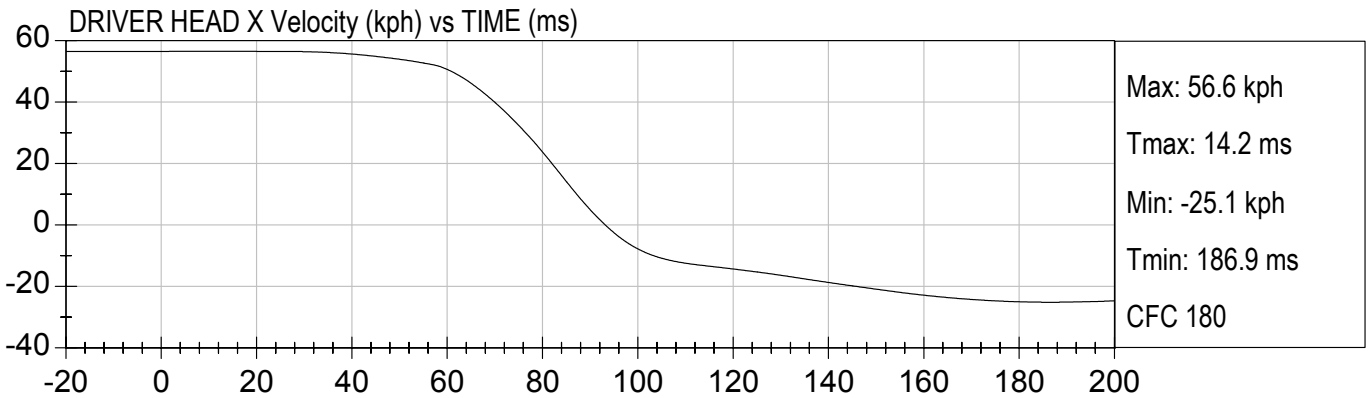
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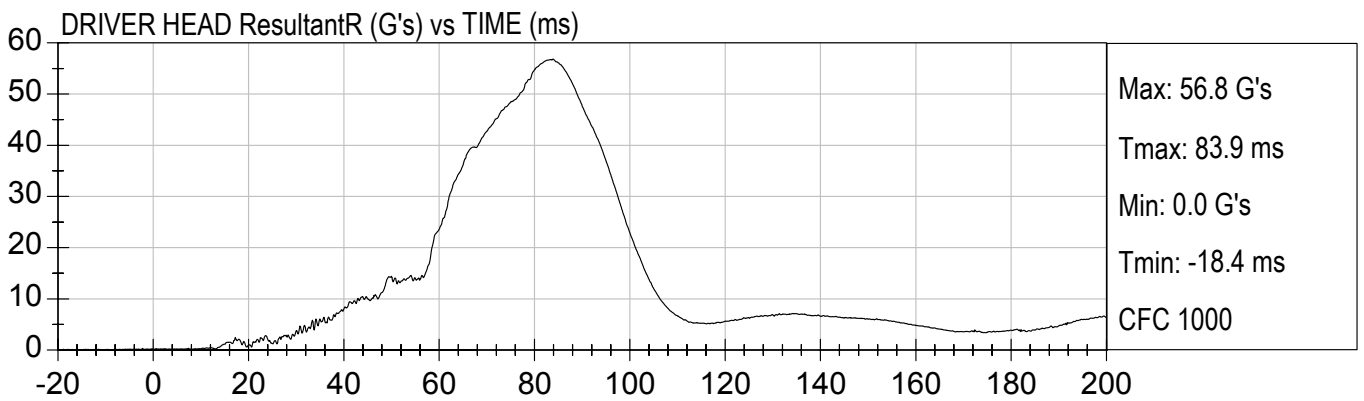
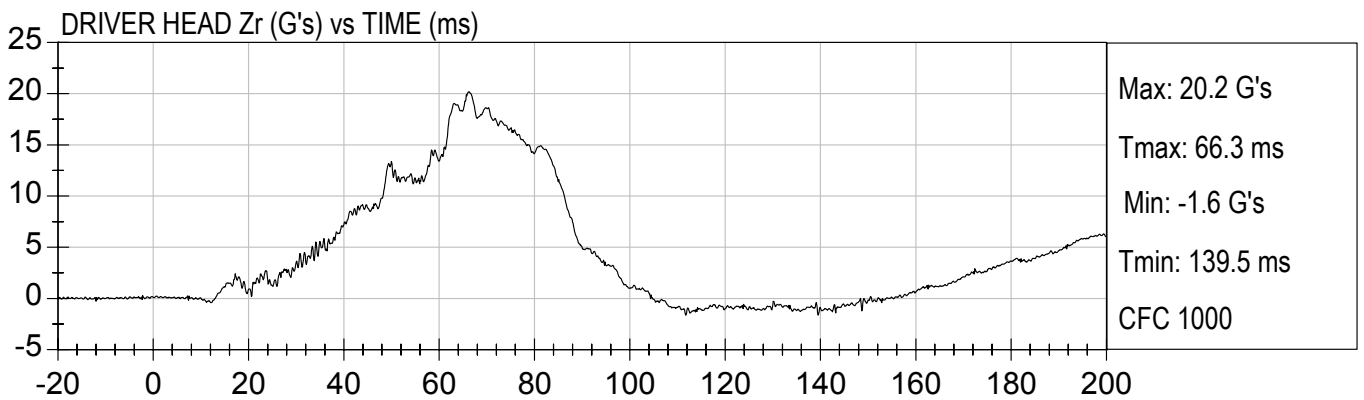
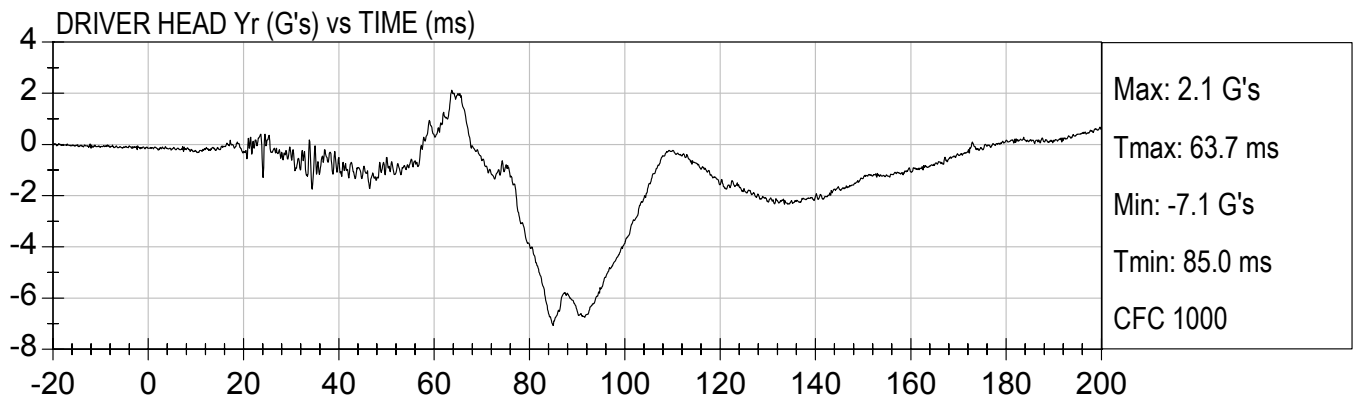
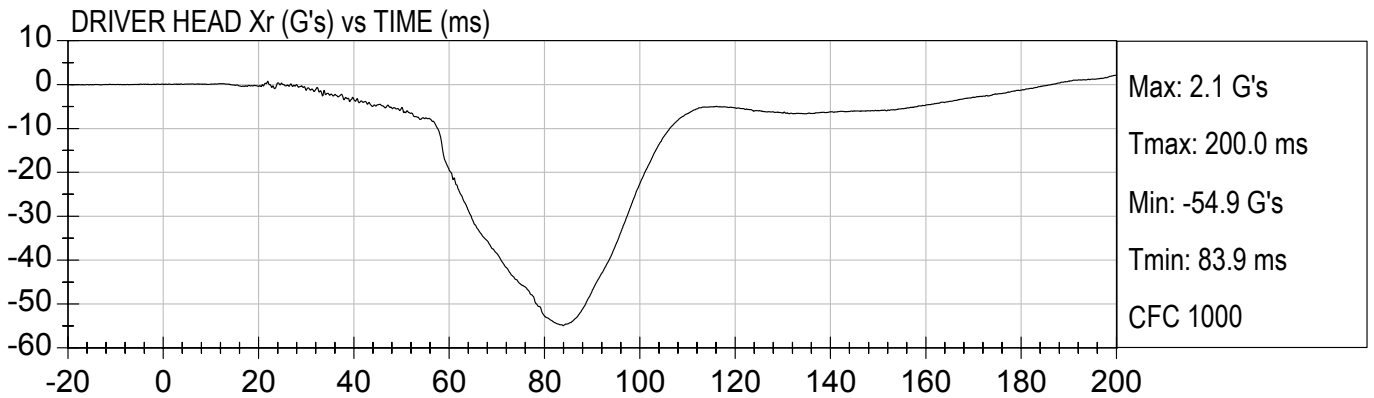
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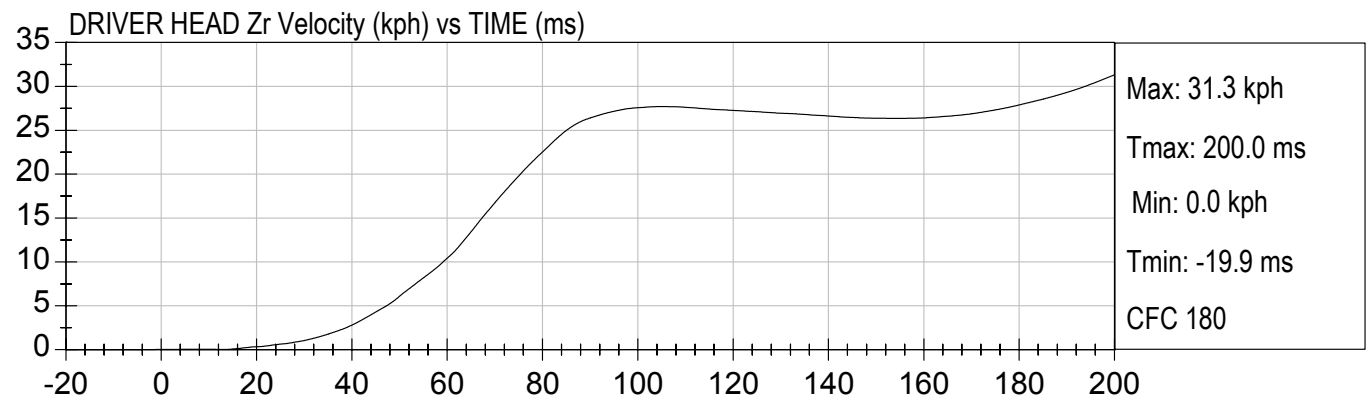
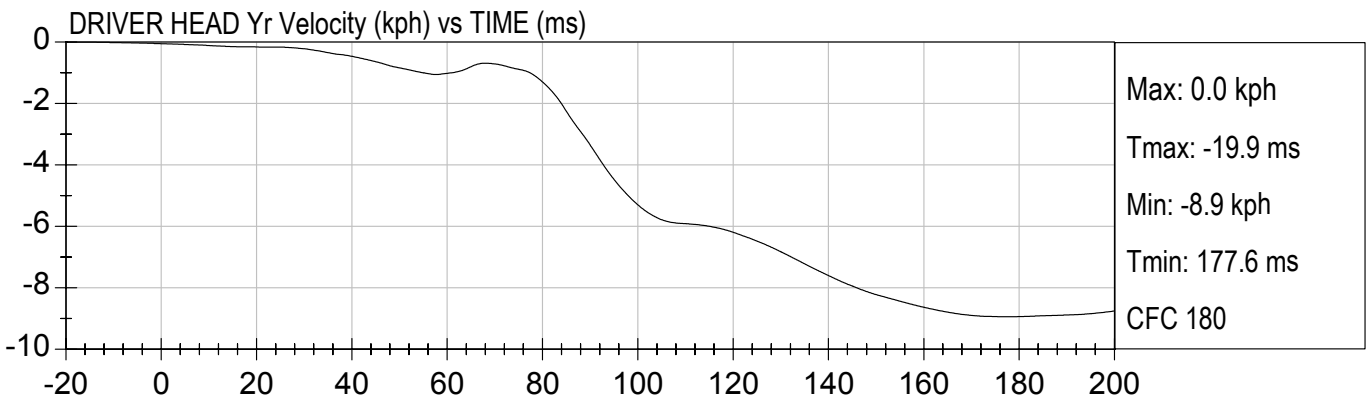
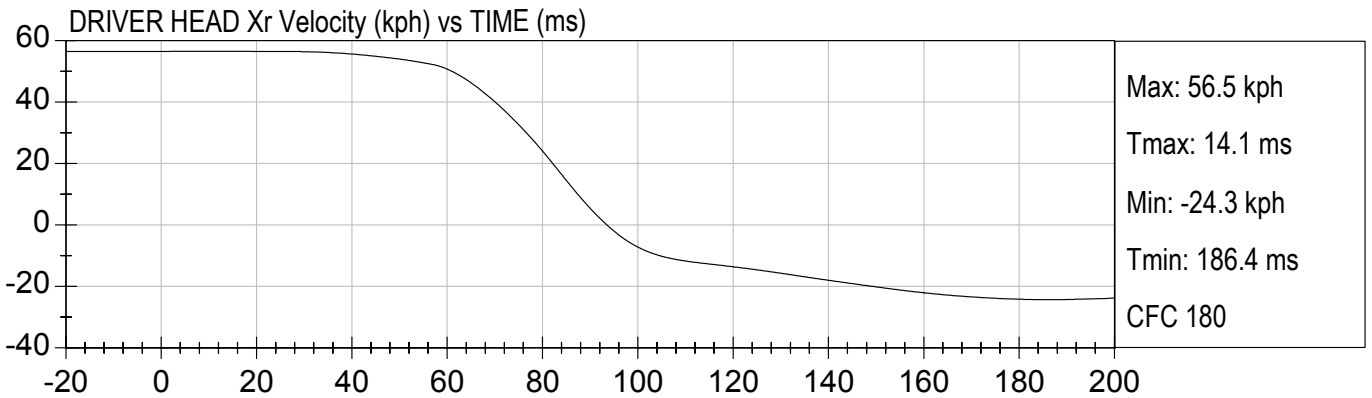
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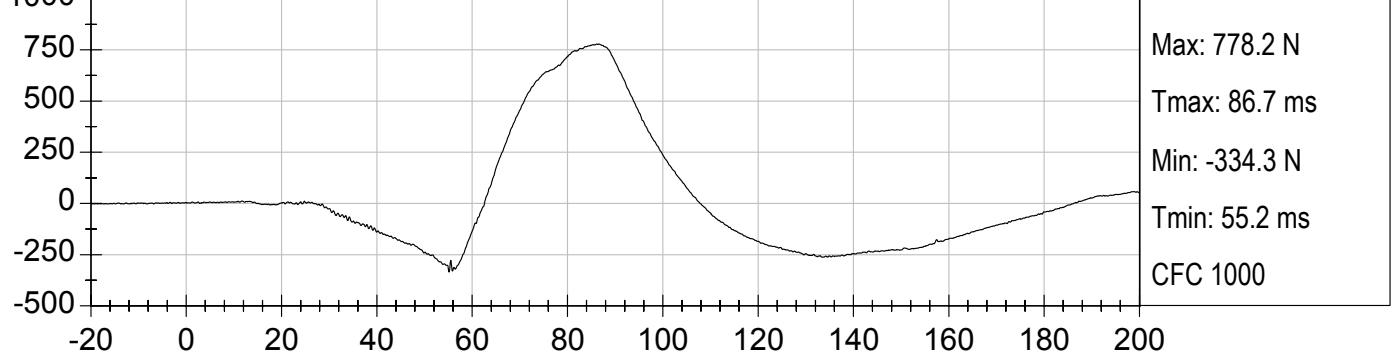




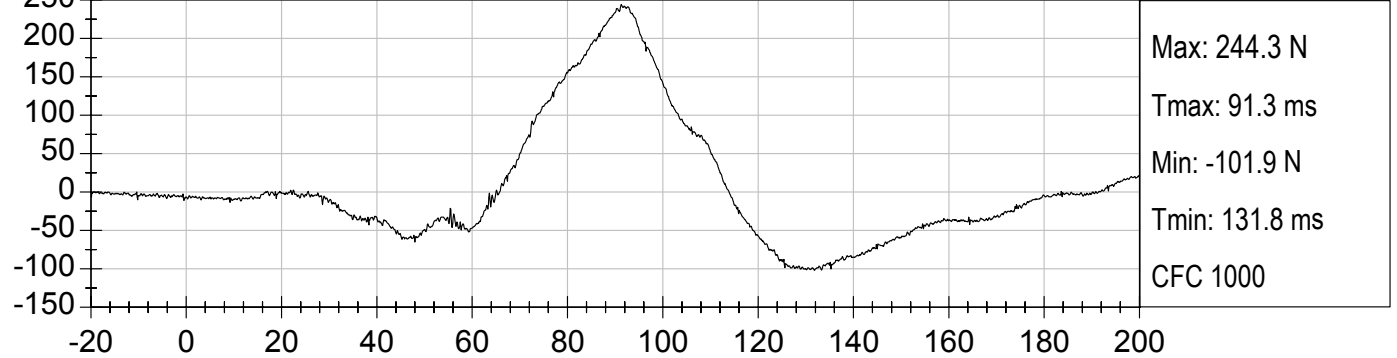




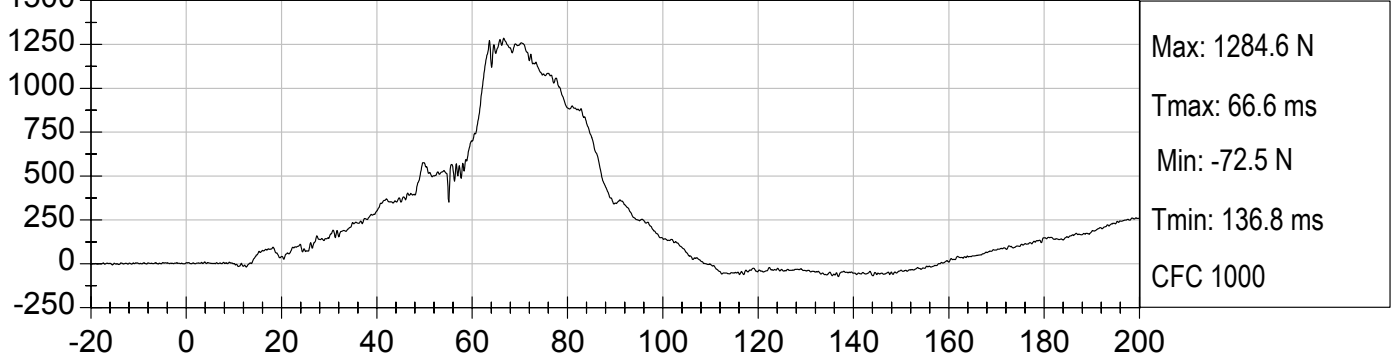
DRIVER NECK FX (N) vs TIME (ms)



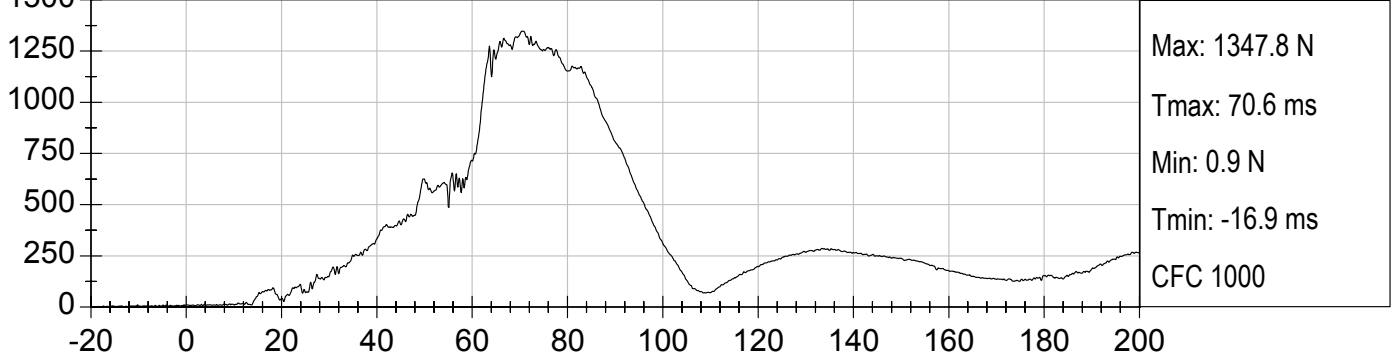
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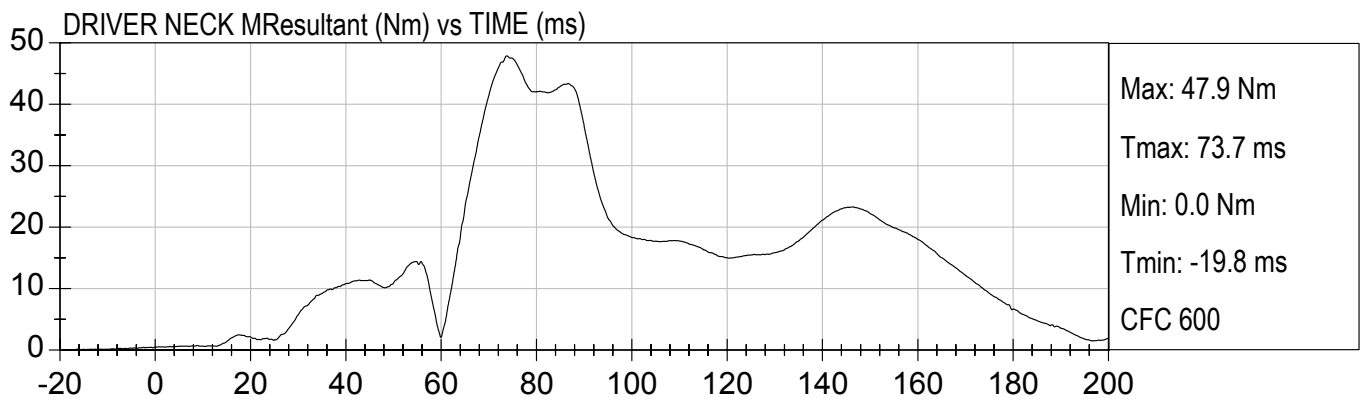
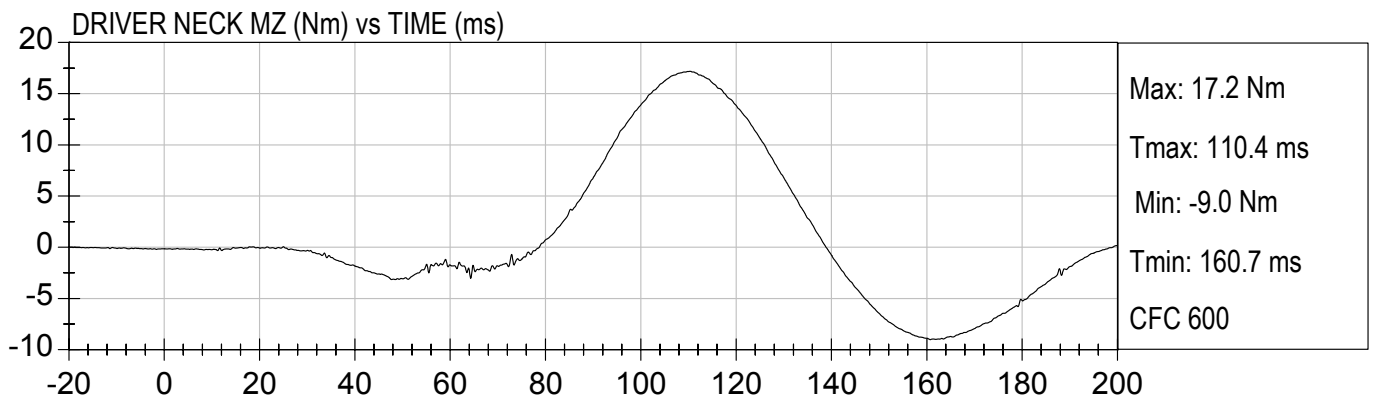
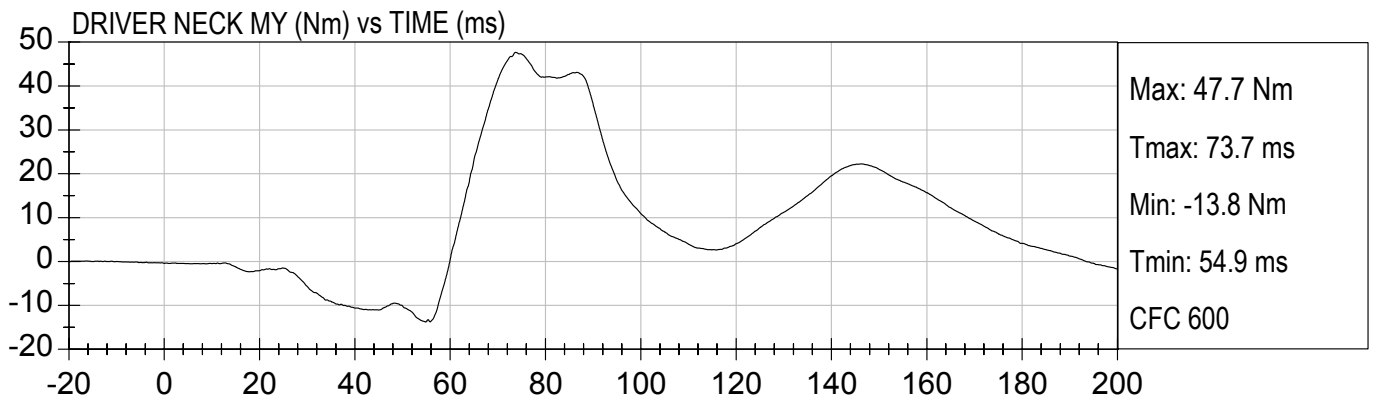
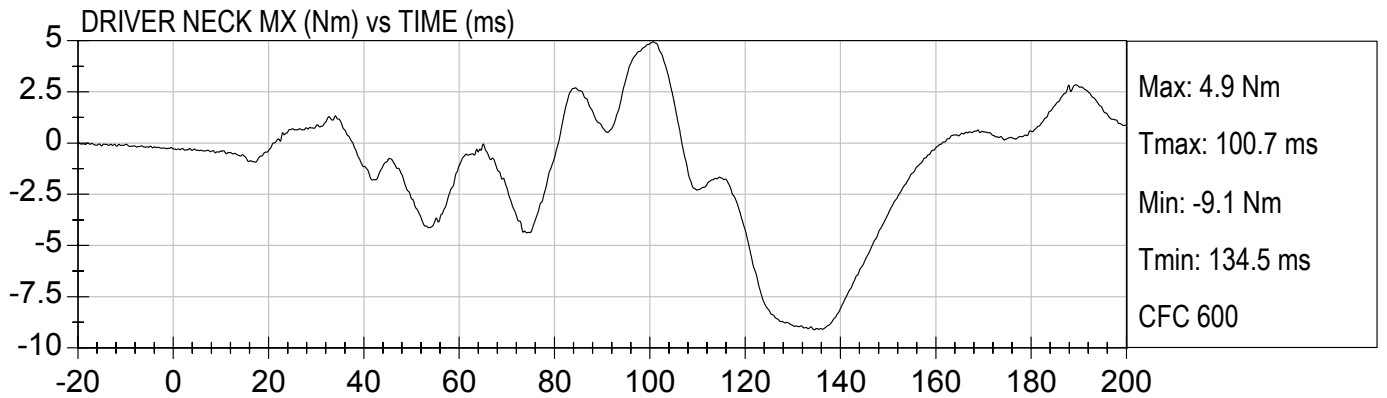


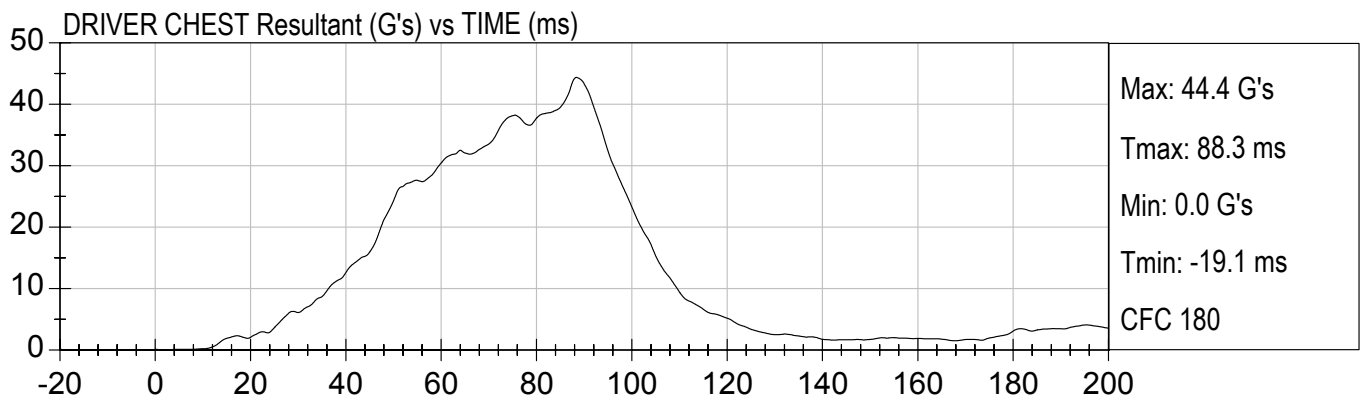
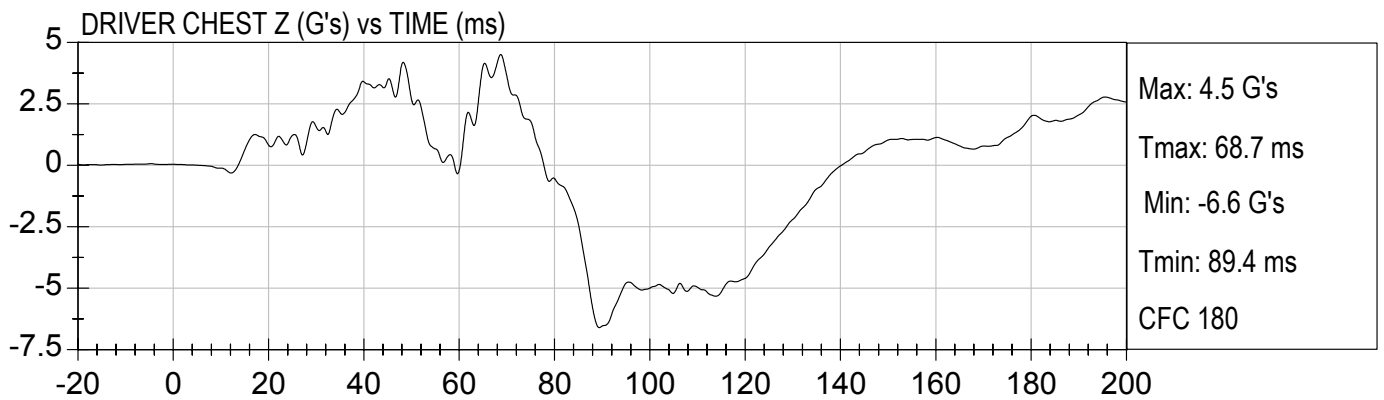
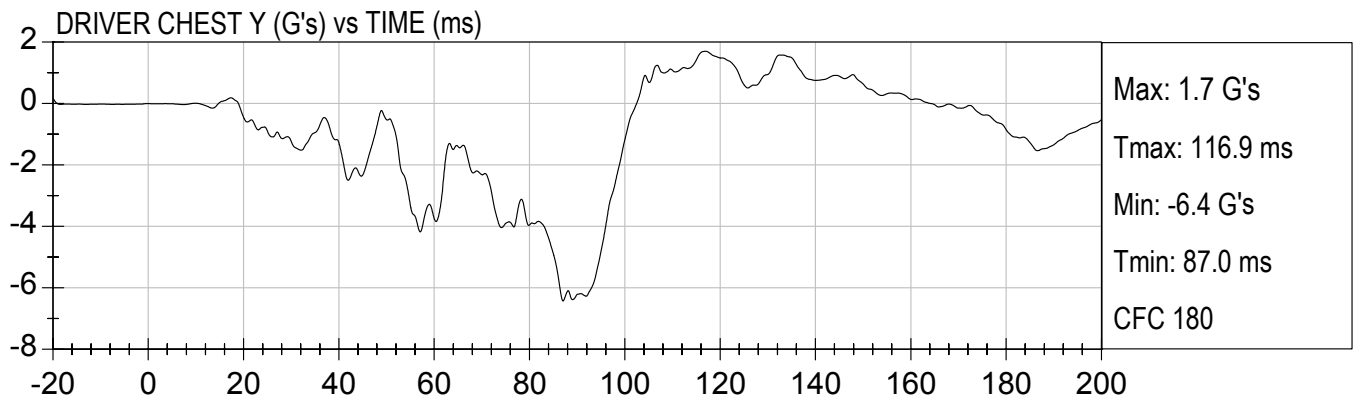
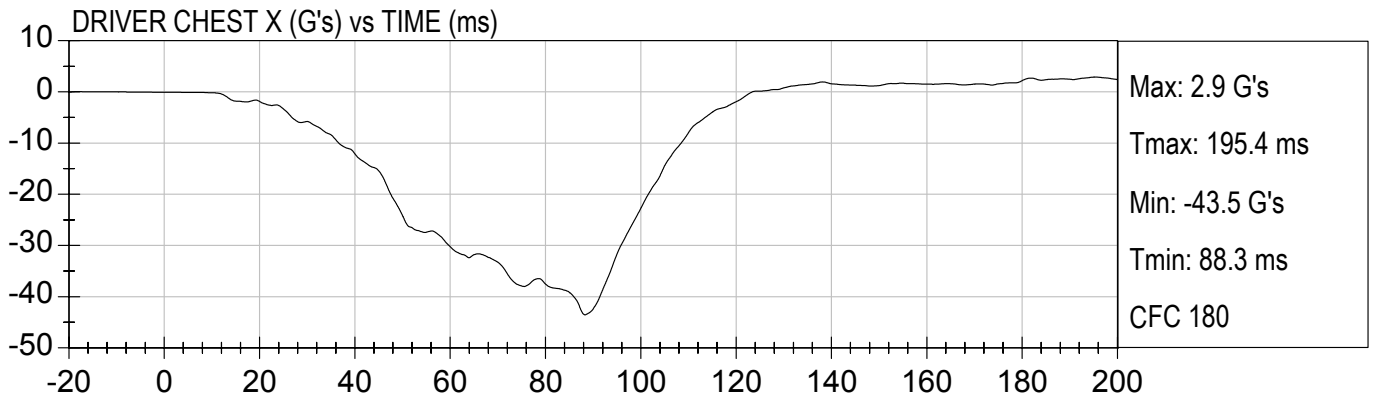
DRIVER NECK FZ (N) vs TIME (ms)

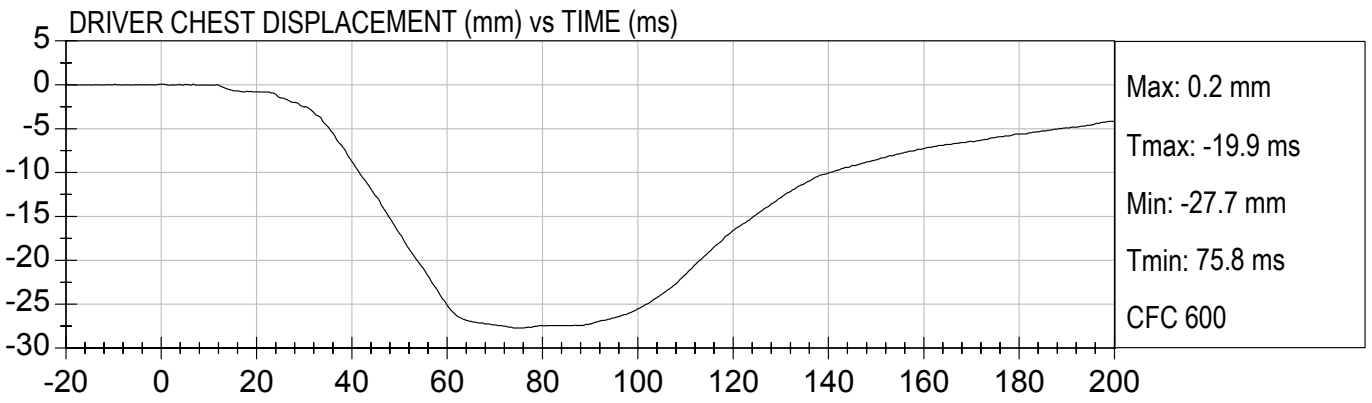
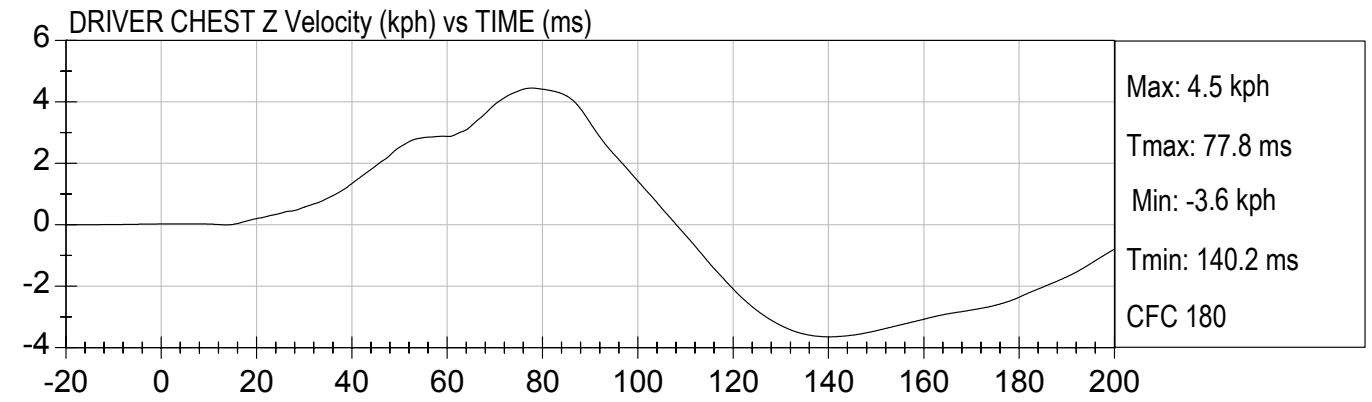
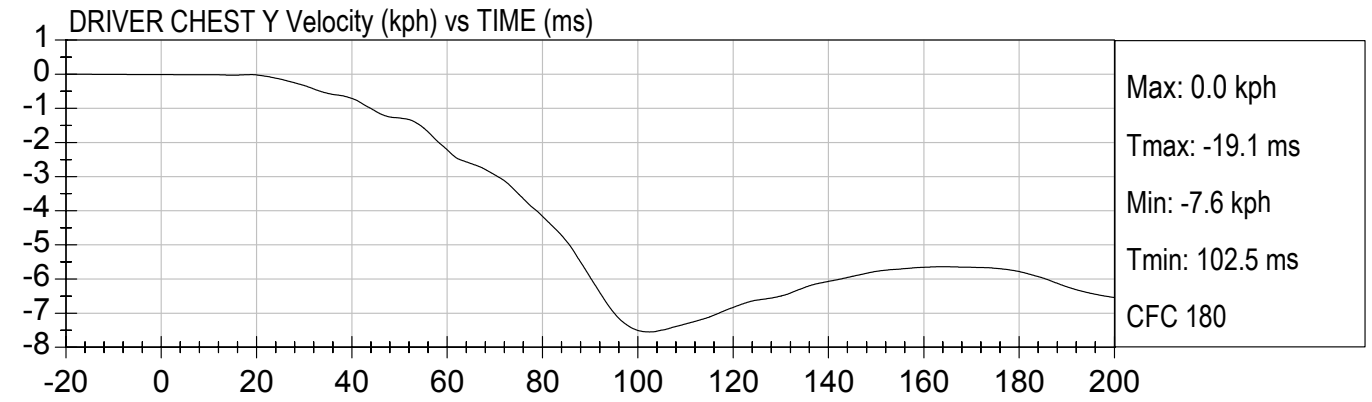
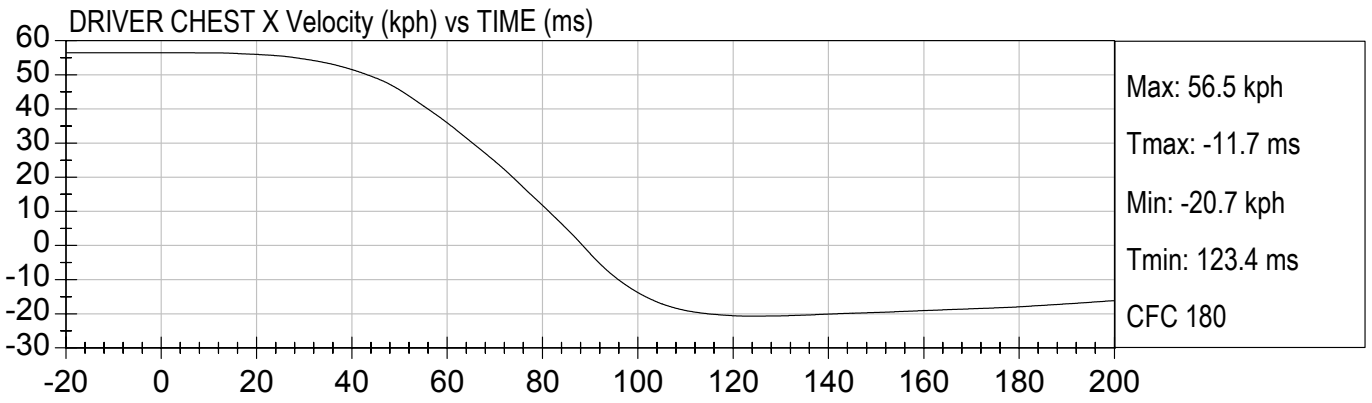


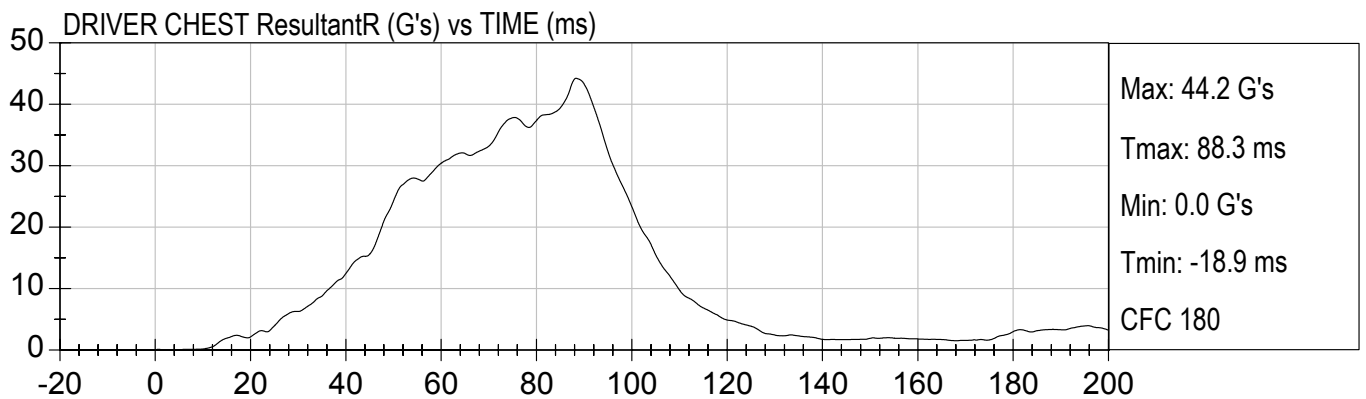
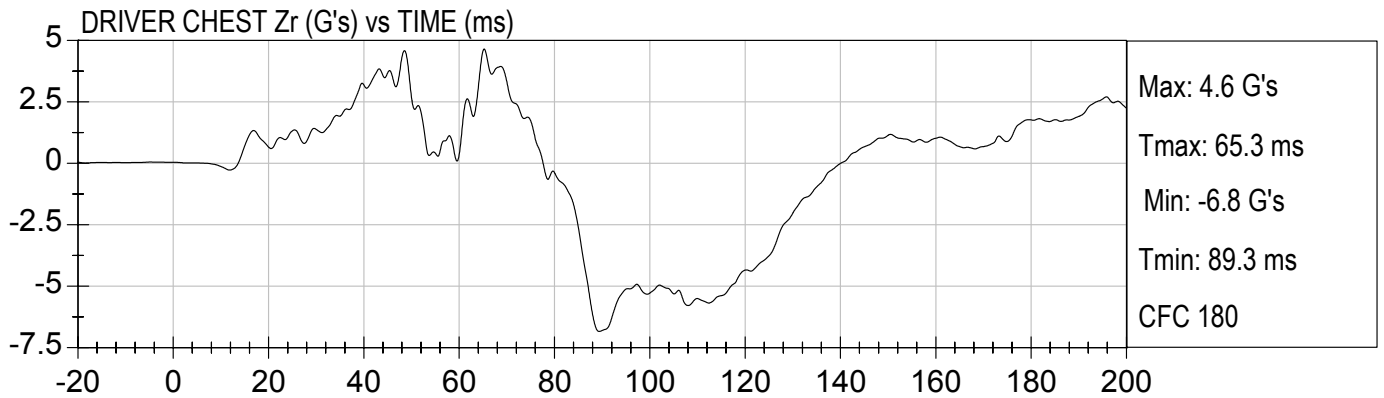
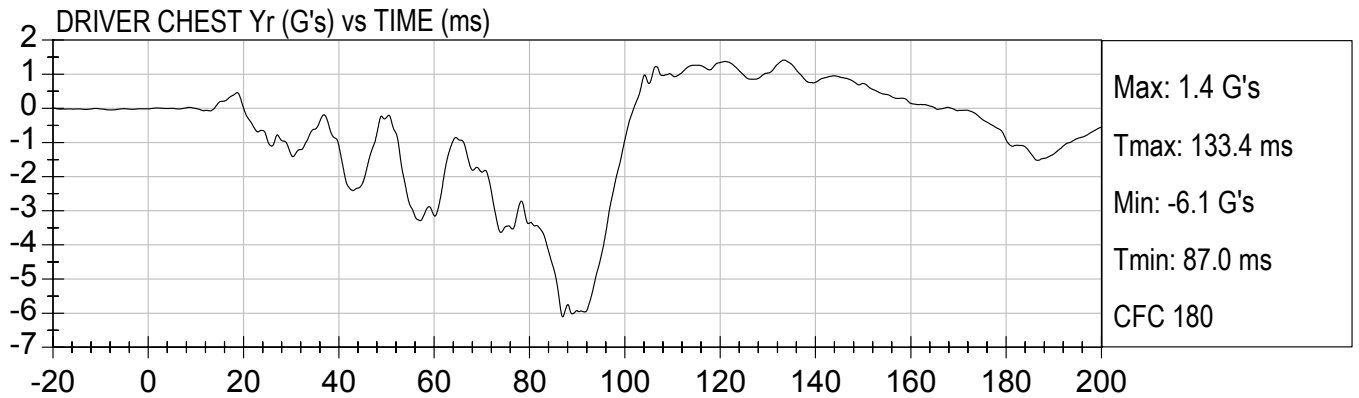
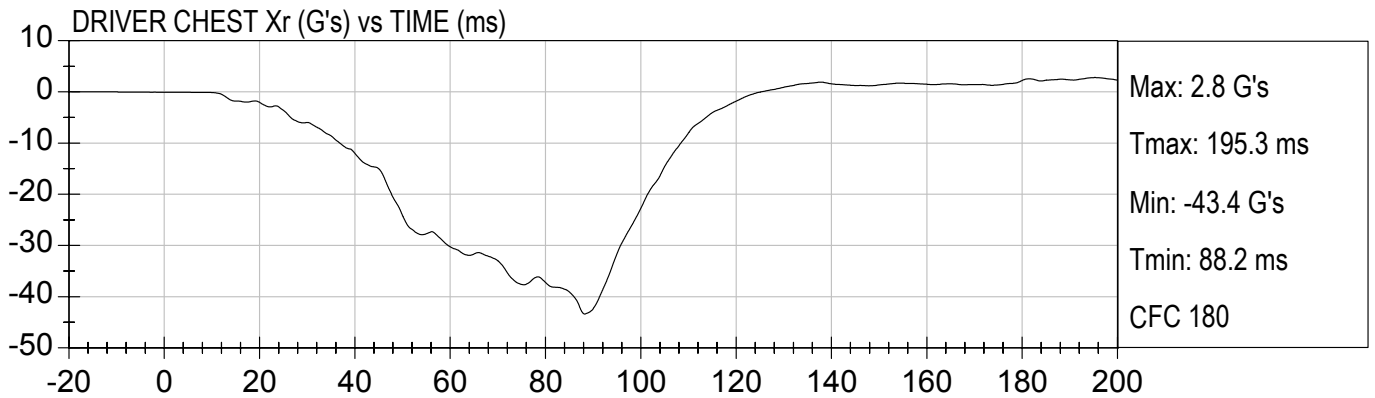
DRIVER NECK FResultant (N) vs TIME (ms)

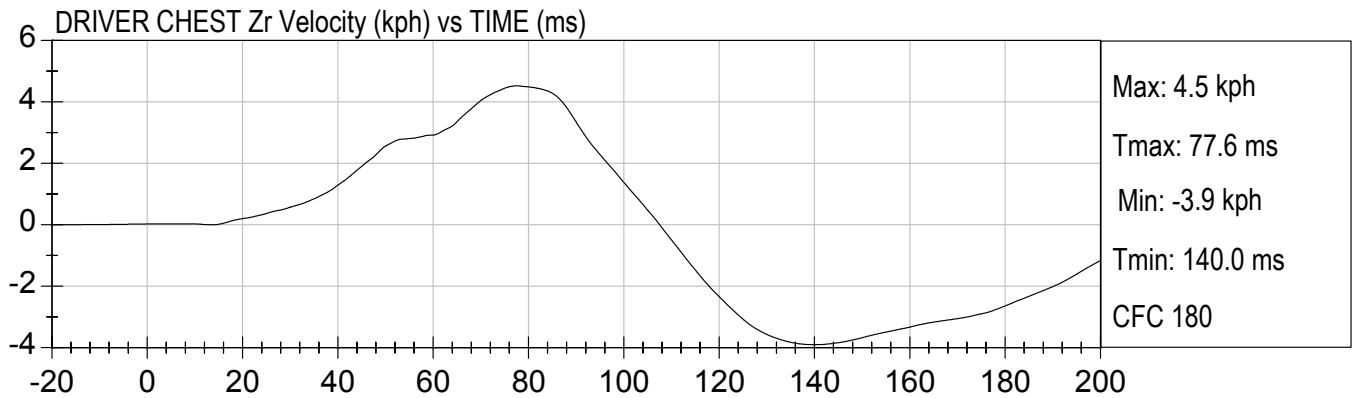
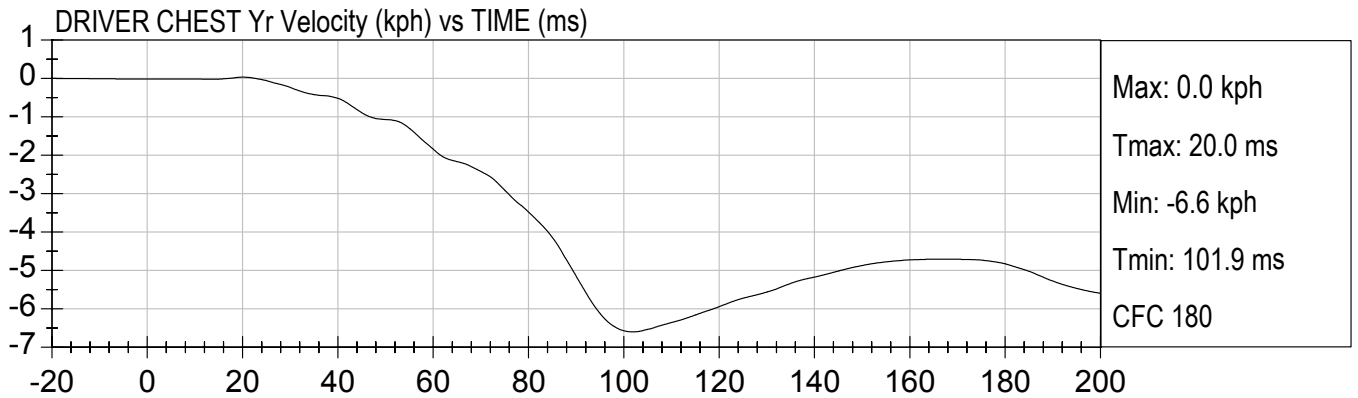
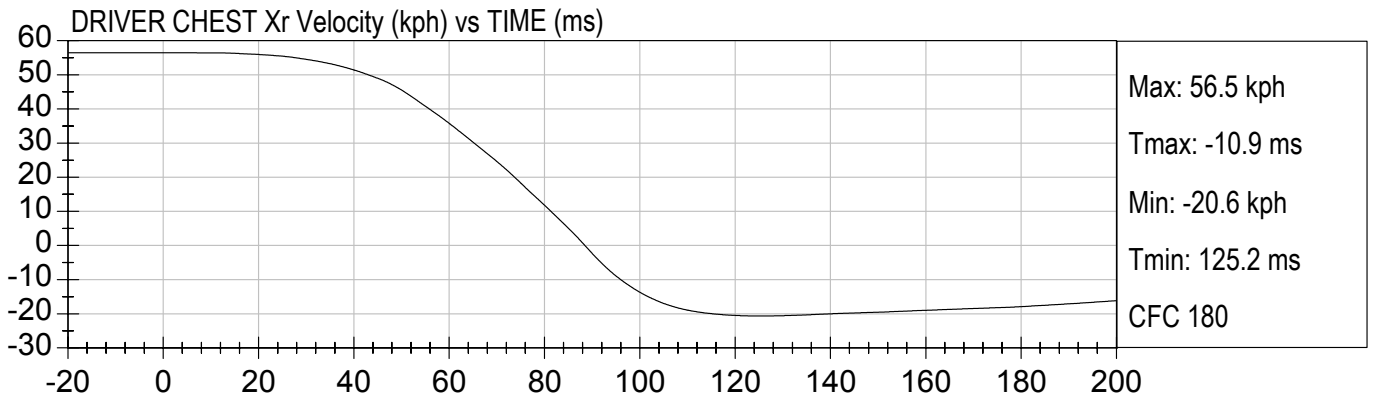


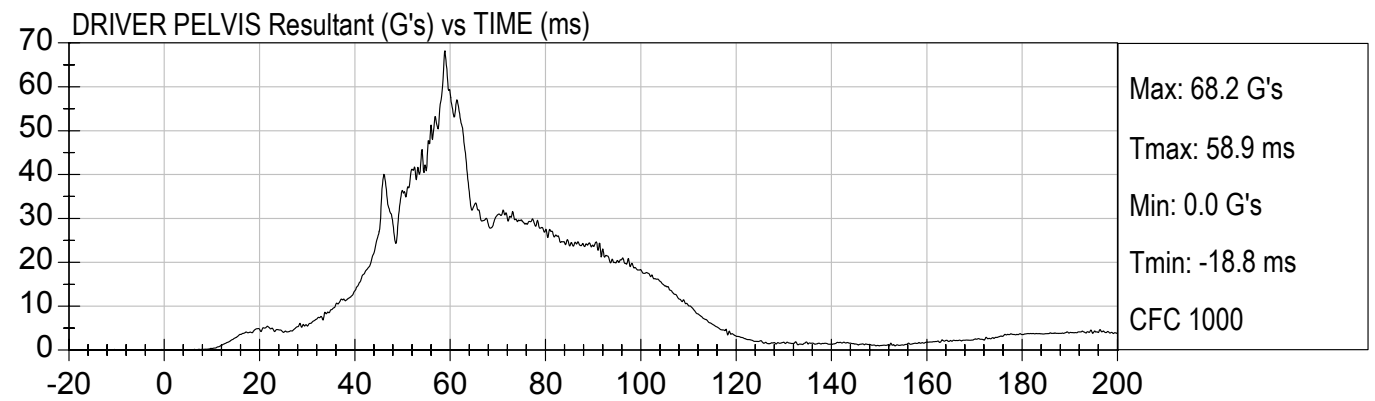
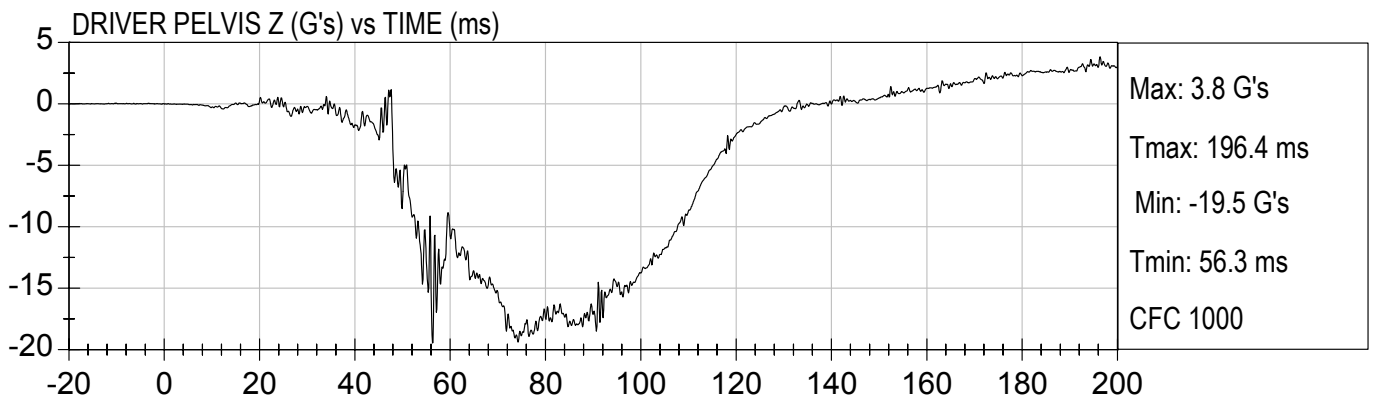
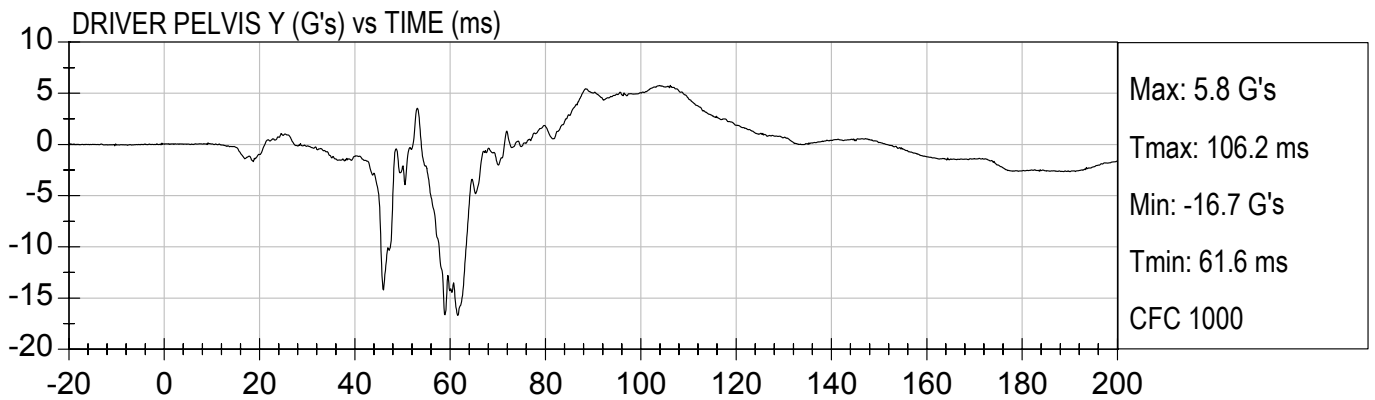
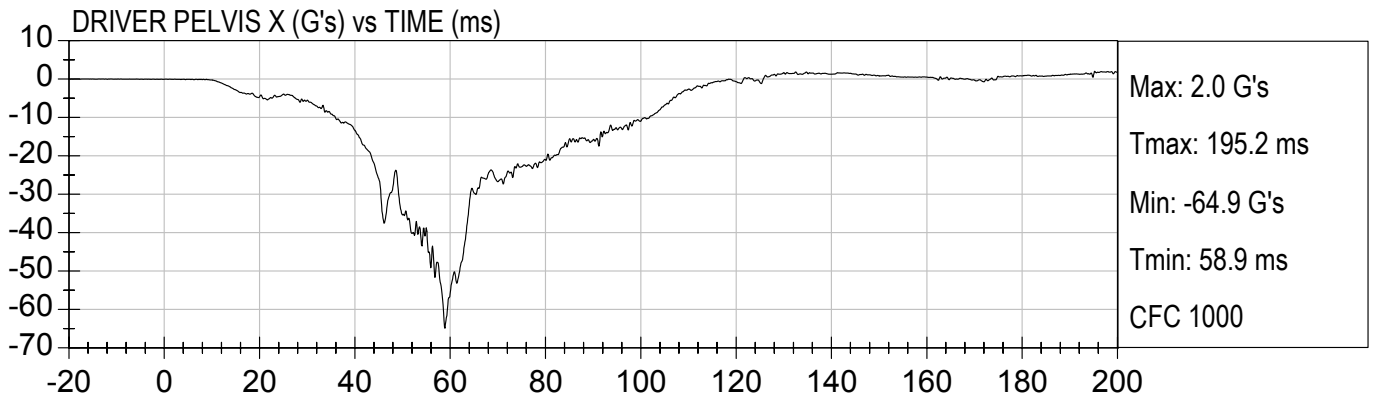


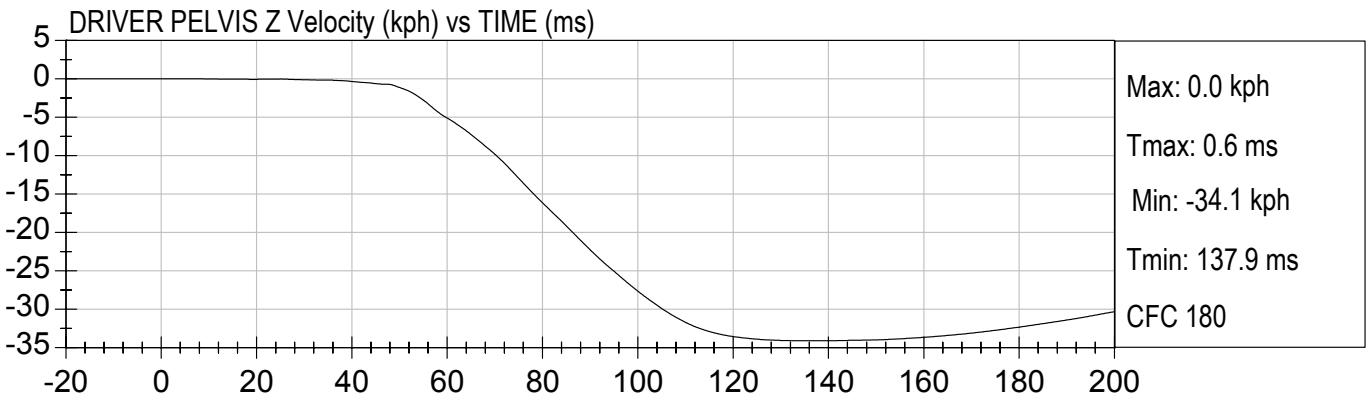
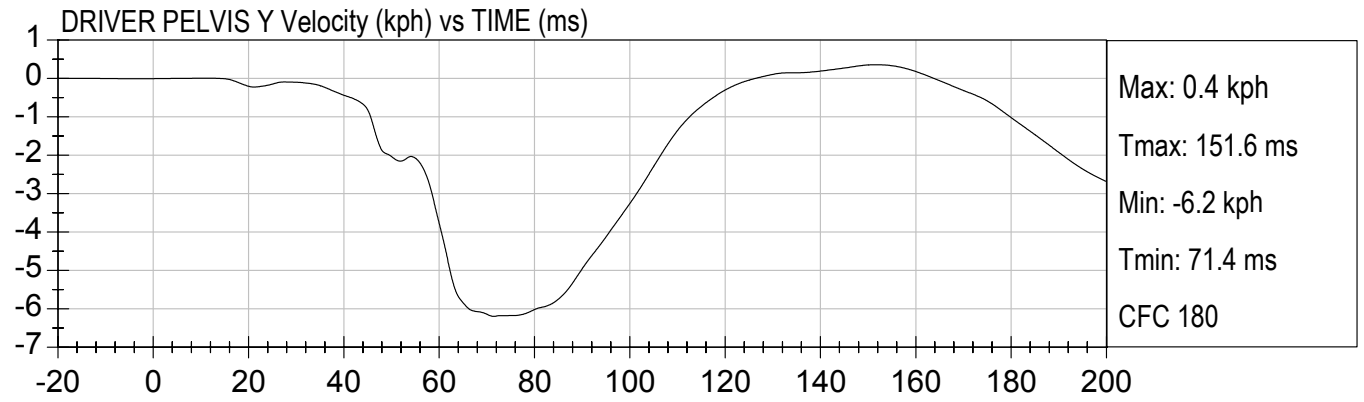
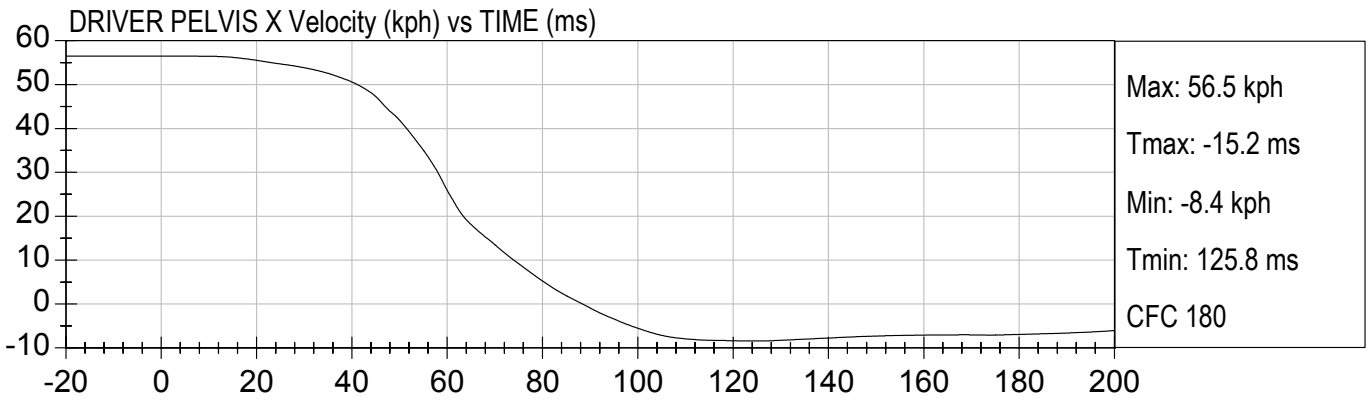


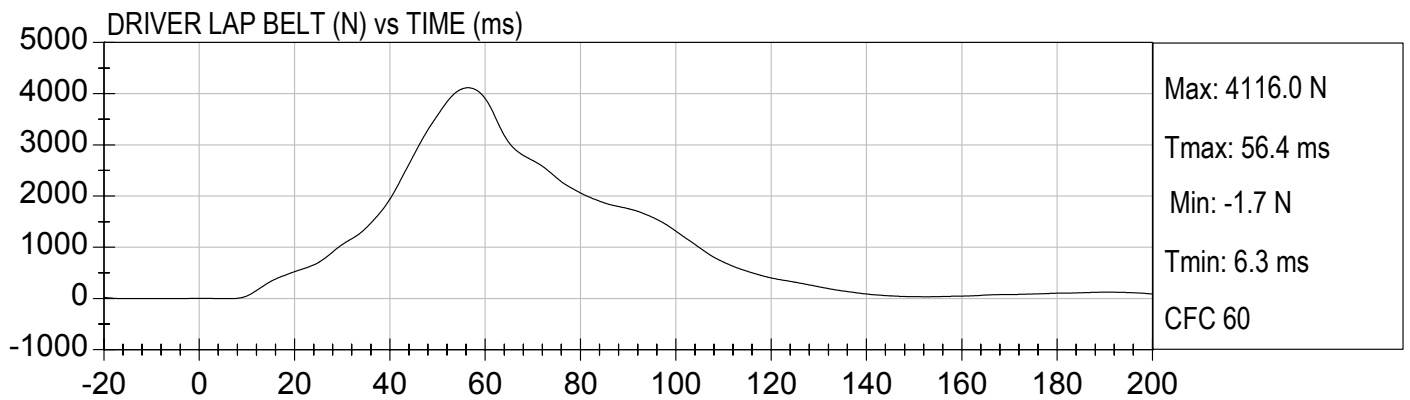
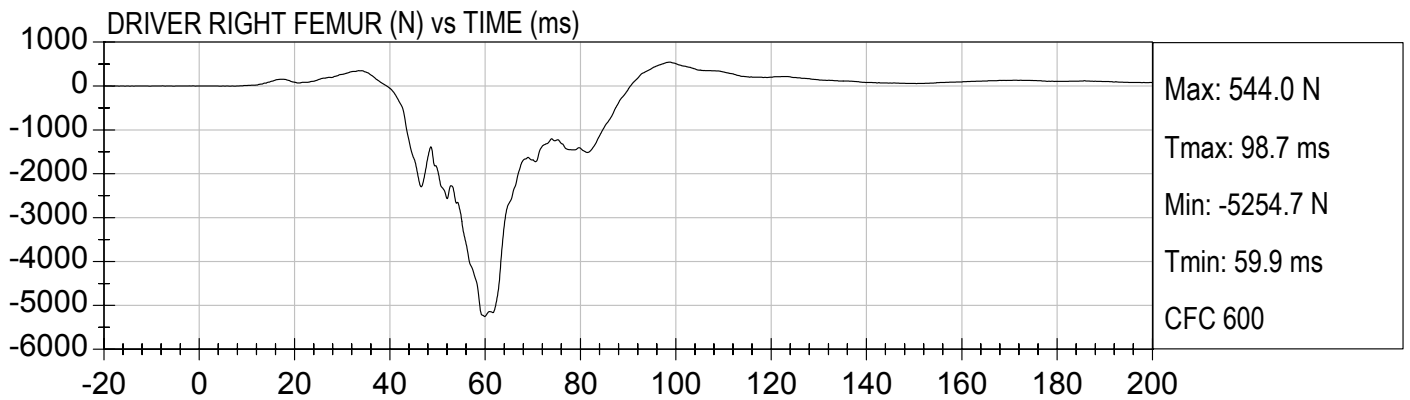
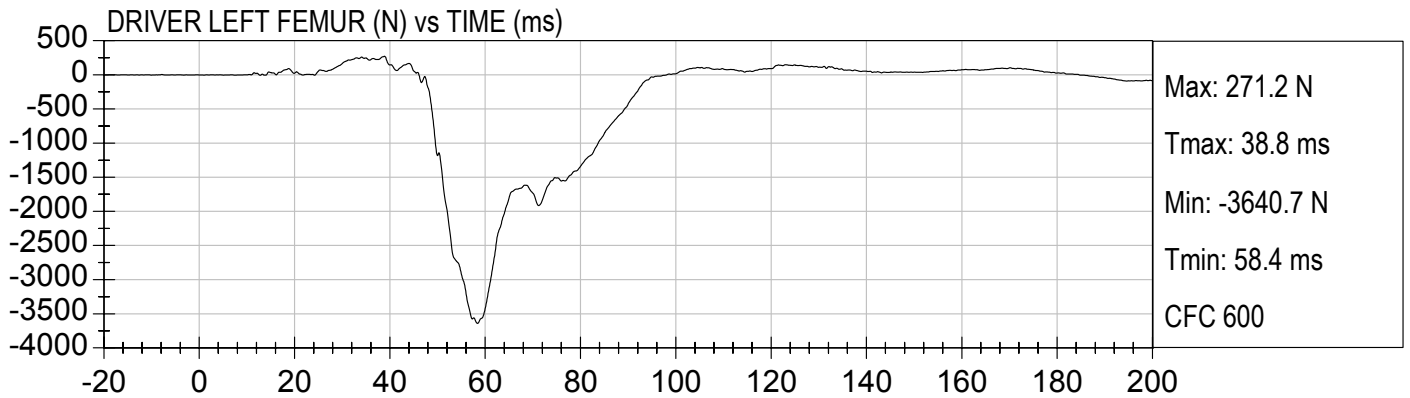


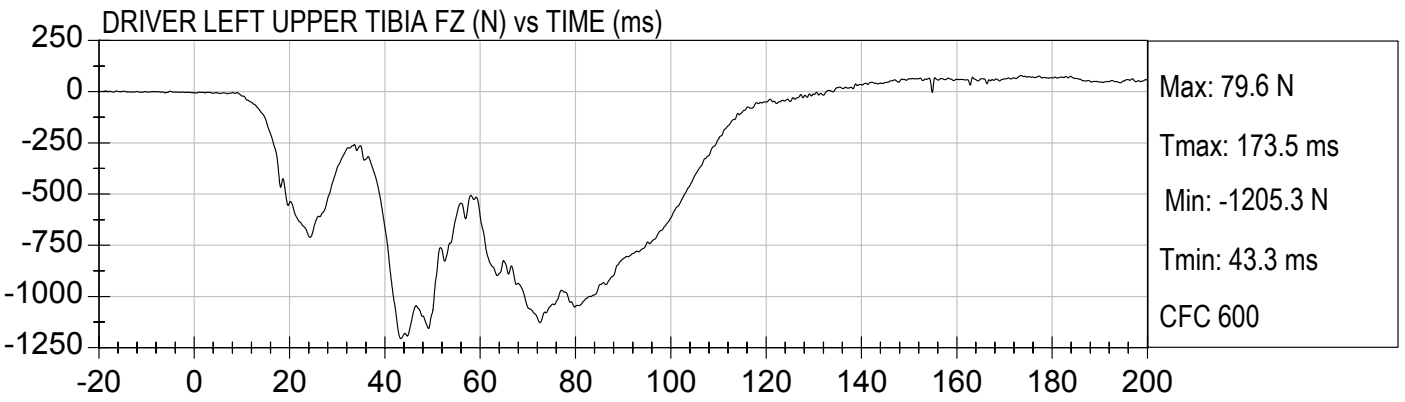
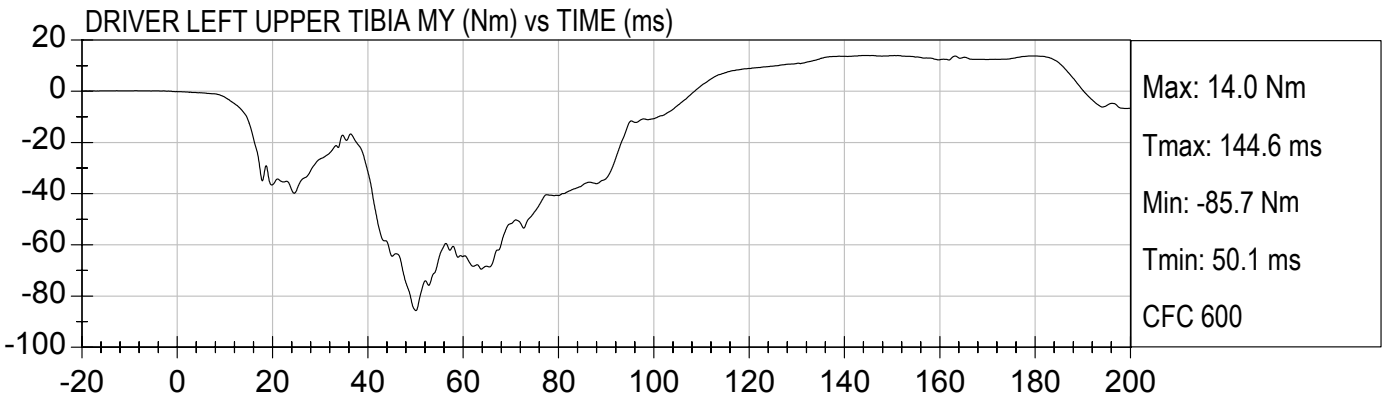
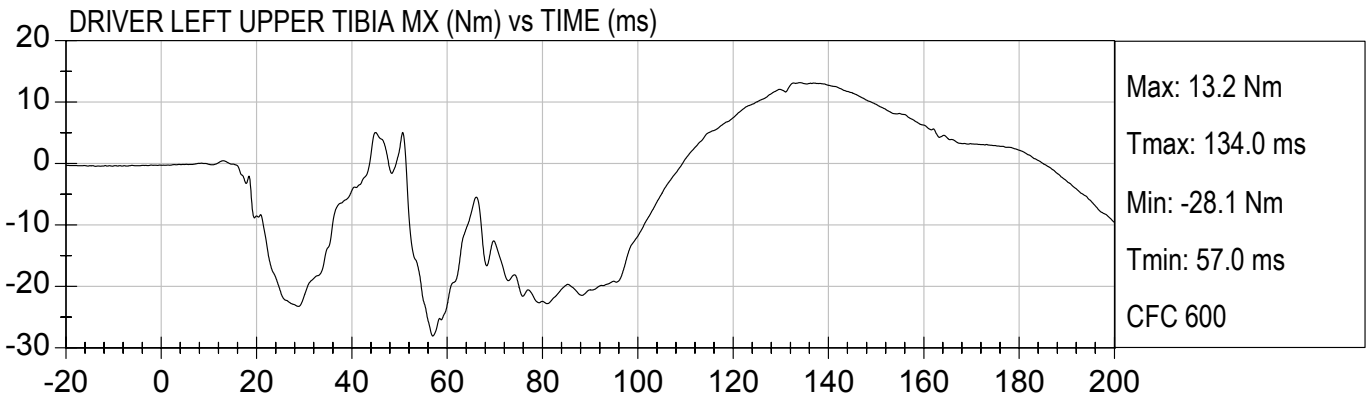






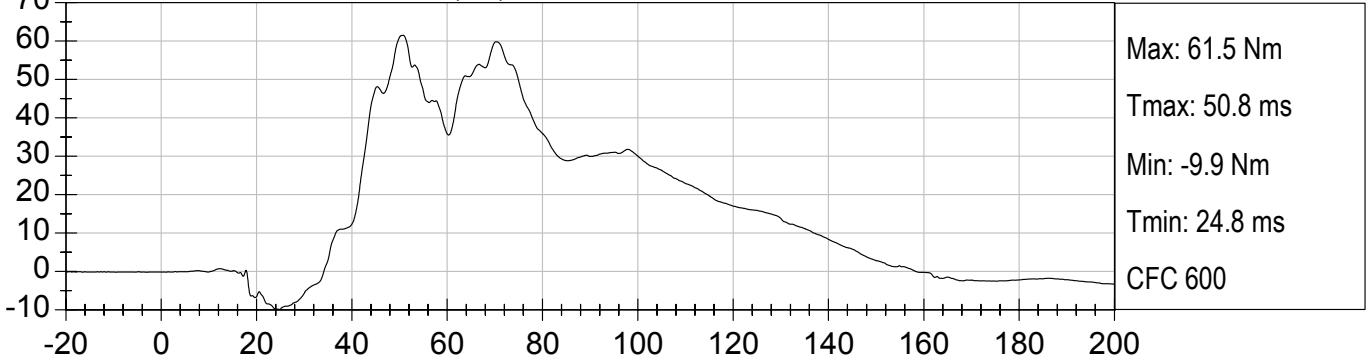




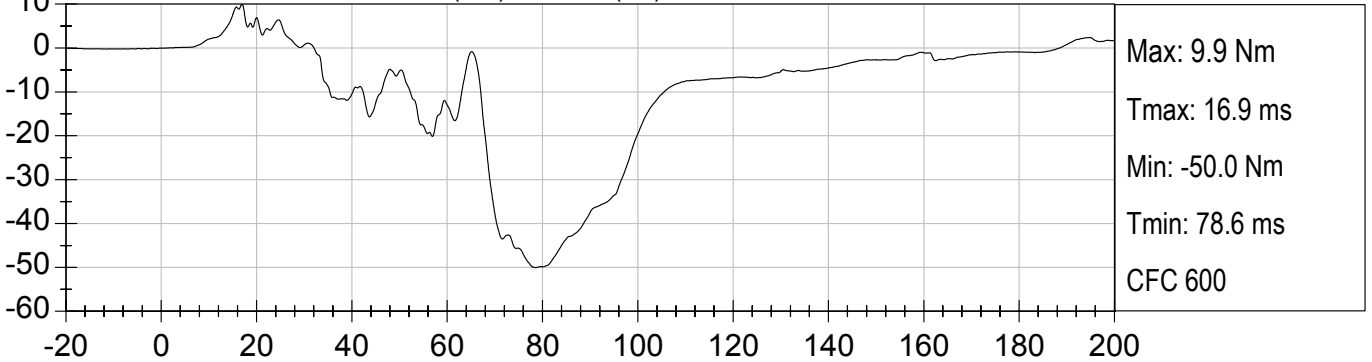




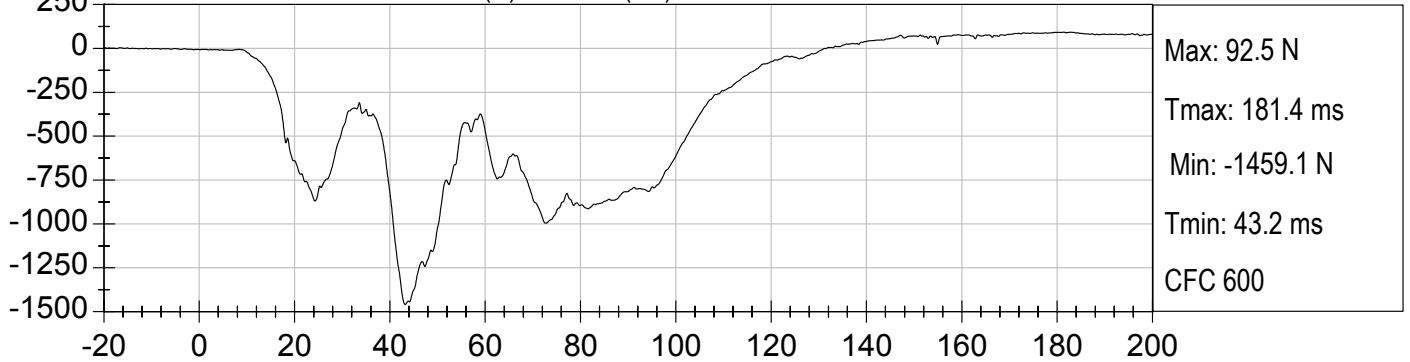
DRIVER LEFT LOWER TIBIA MX (Nm) vs TIME (ms)

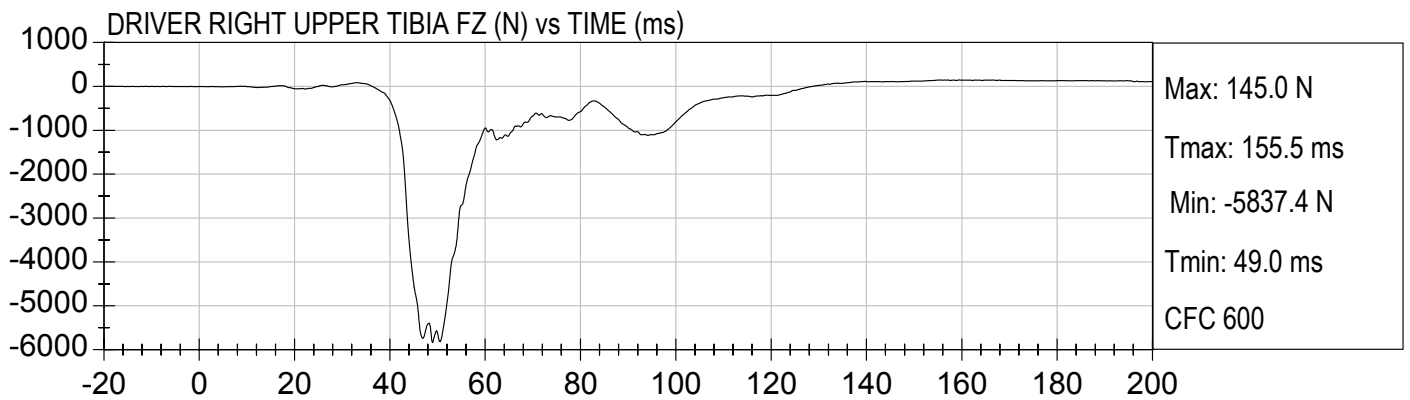
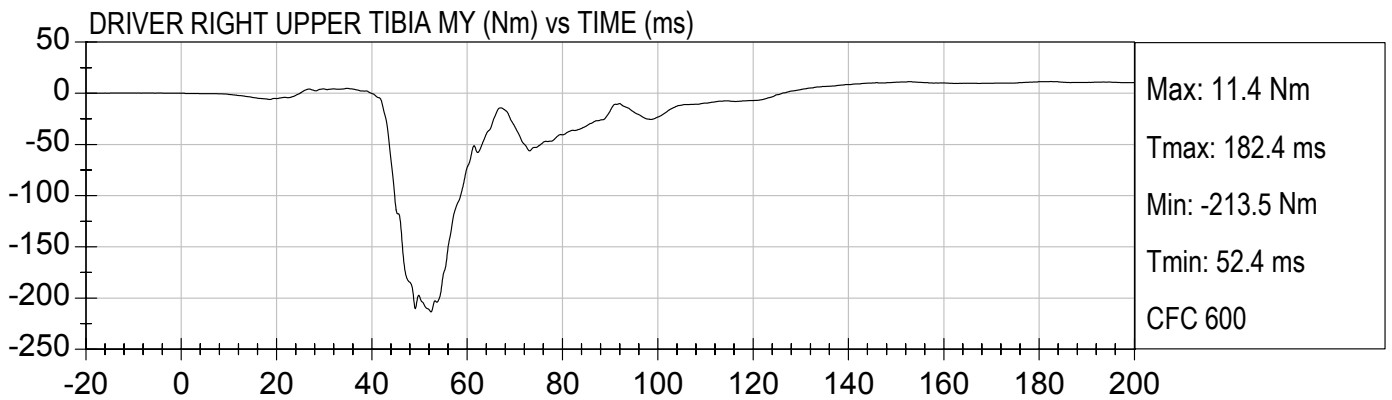
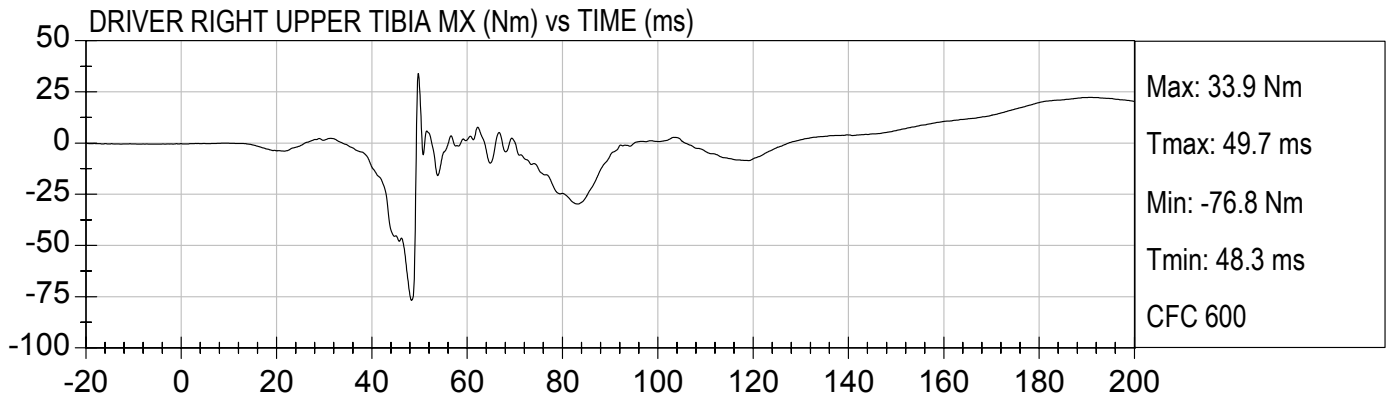


DRIVER LEFT LOWER TIBIA MY (Nm) vs TIME (ms)



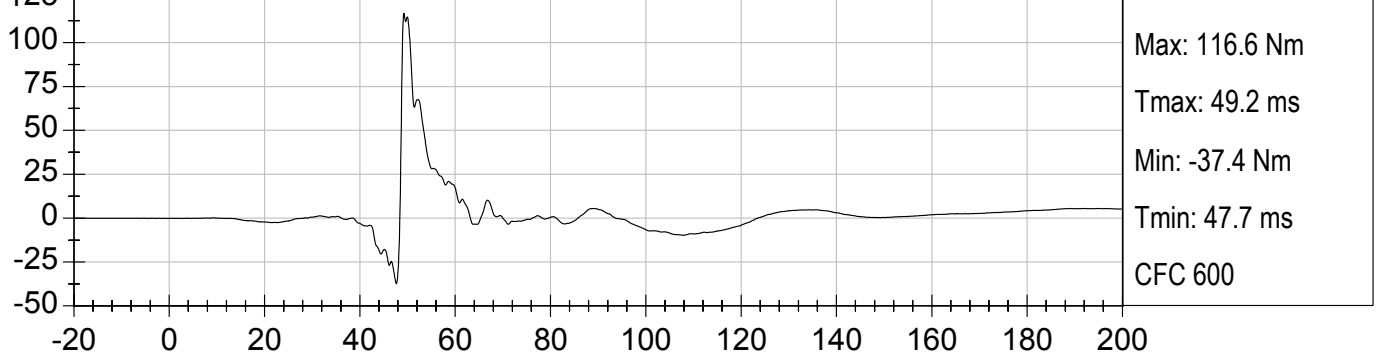
DRIVER LEFT LOWER TIBIA FZ (N) vs TIME (ms)



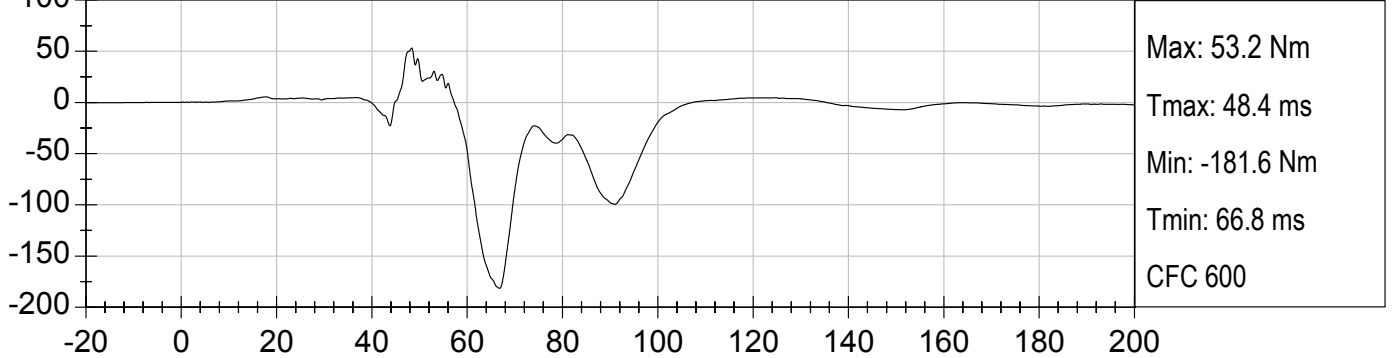




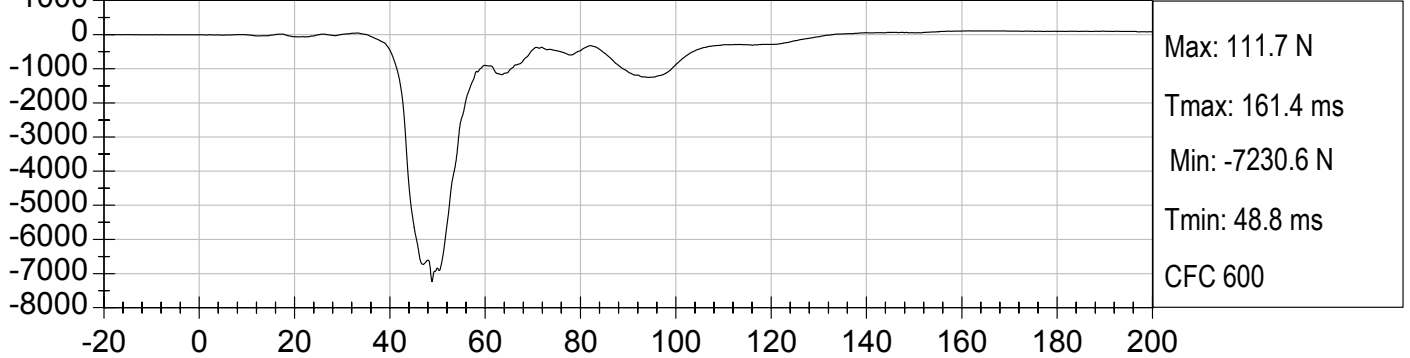
DRIVER RIGHT LOWER TIBIA MX (Nm) vs TIME (ms)

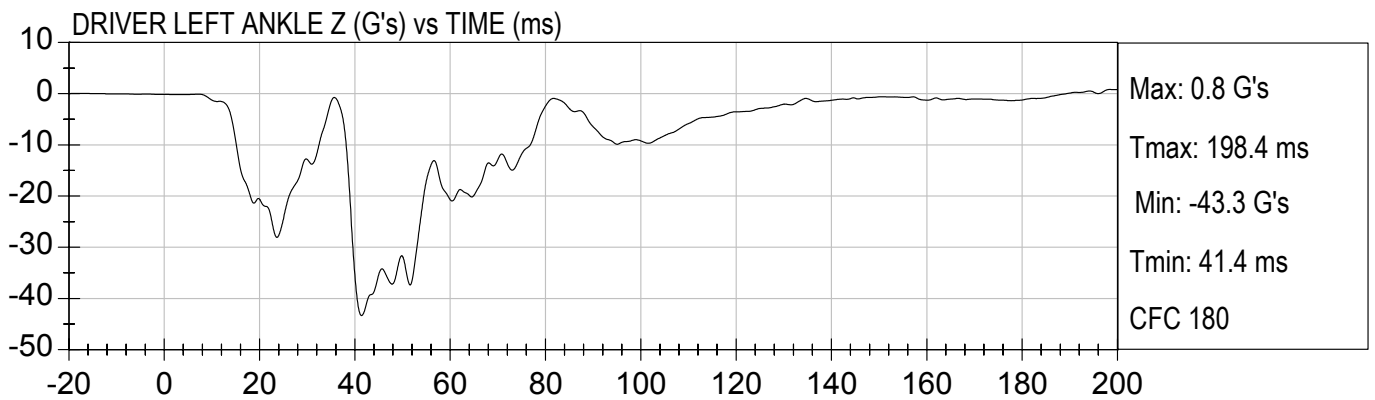
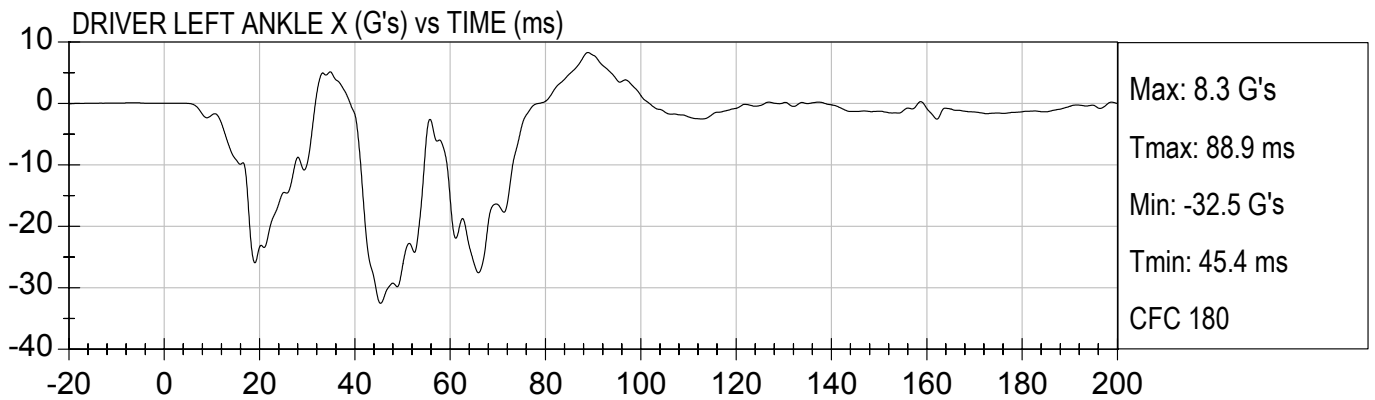
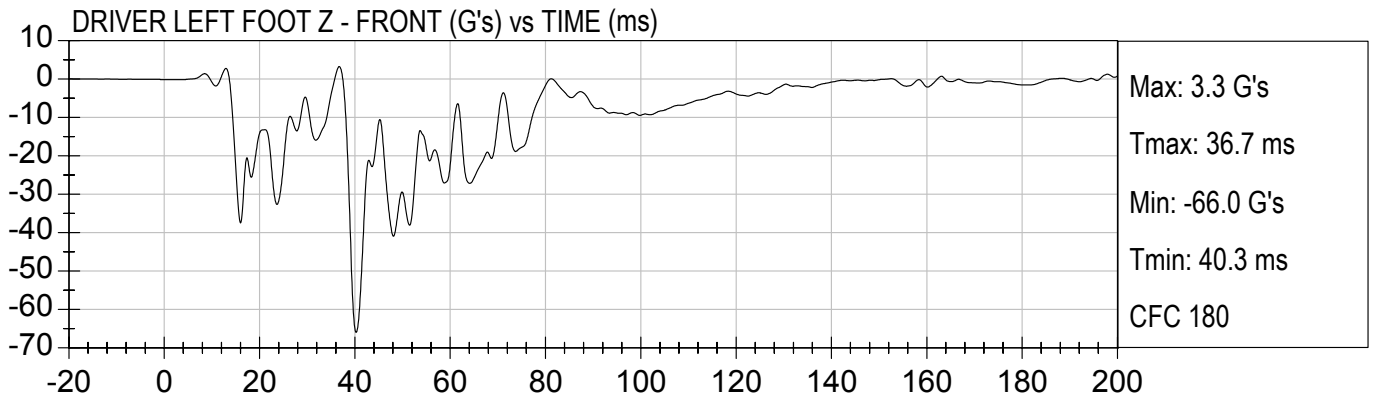


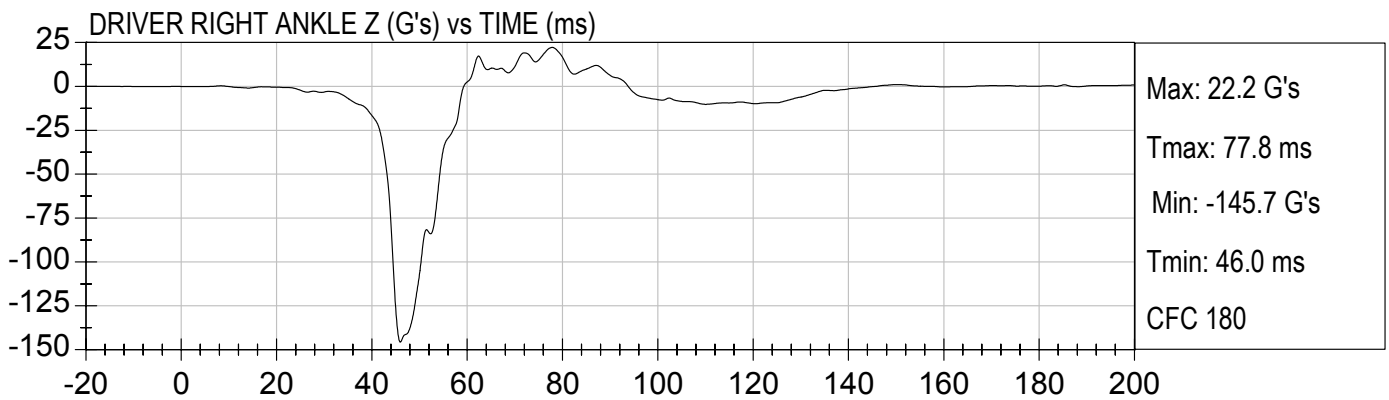
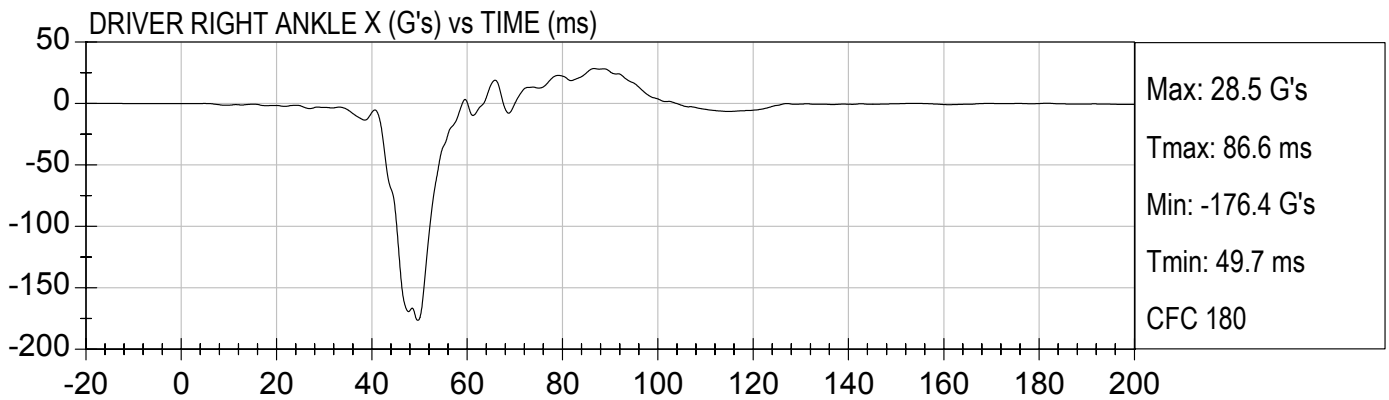
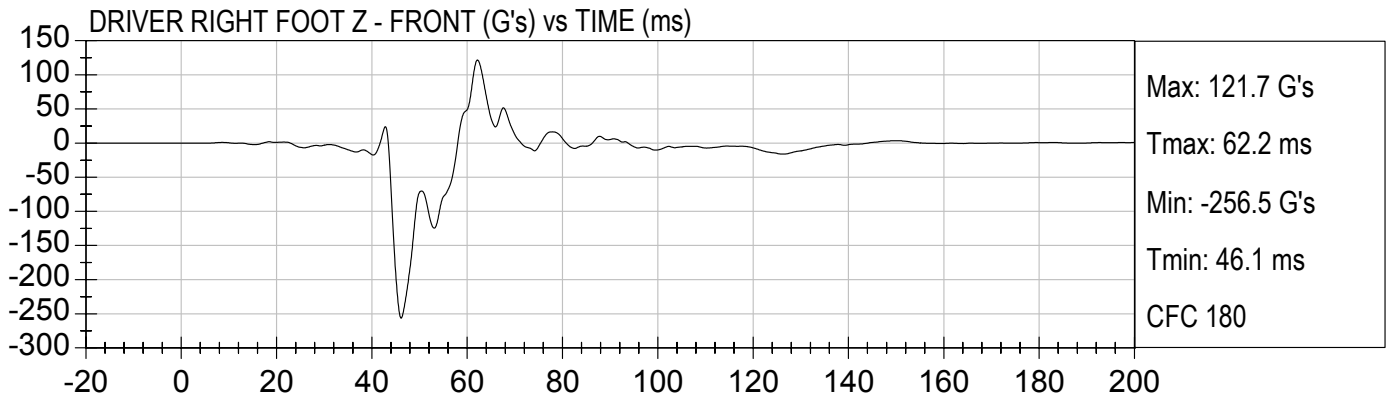
DRIVER RIGHT LOWER TIBIA MY (Nm) vs TIME (ms)

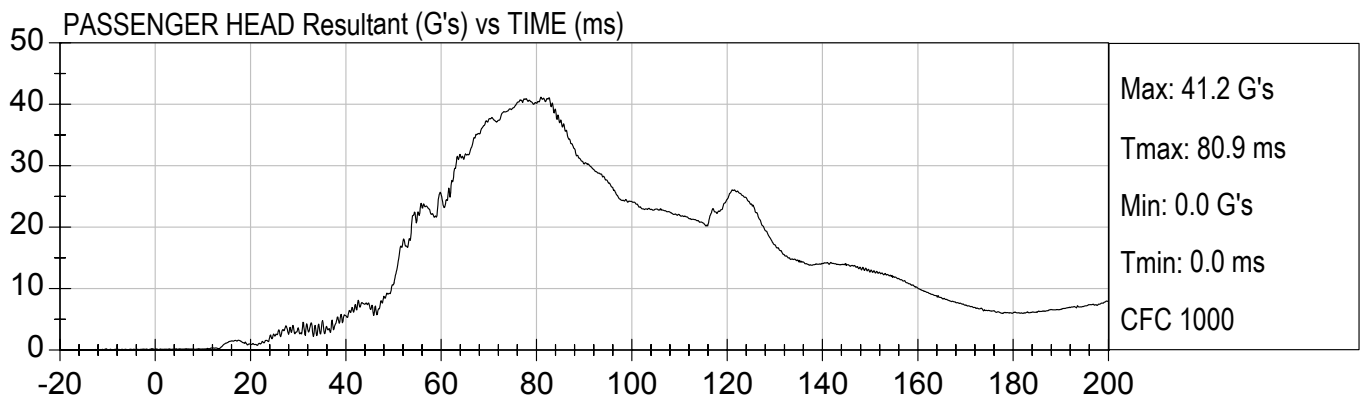
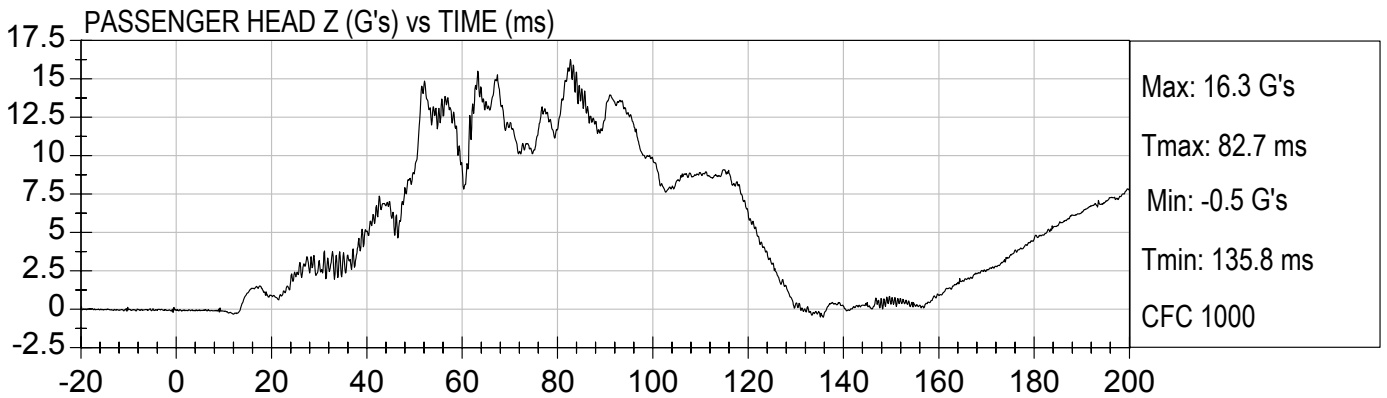
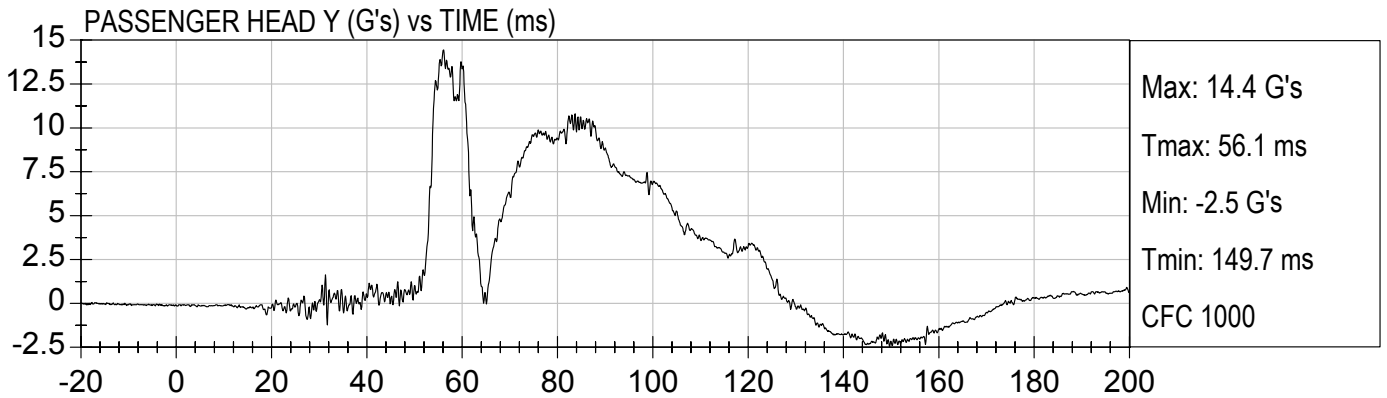
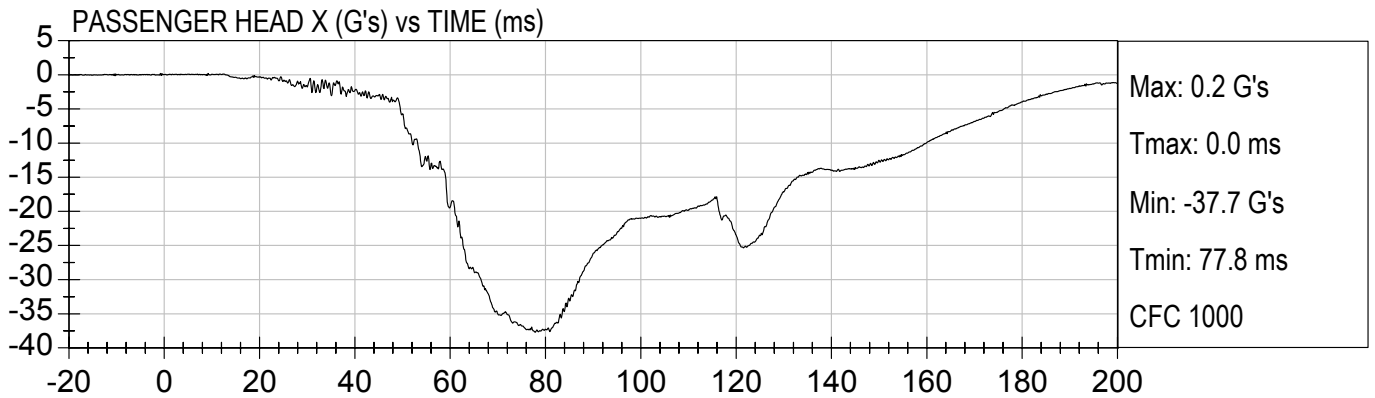


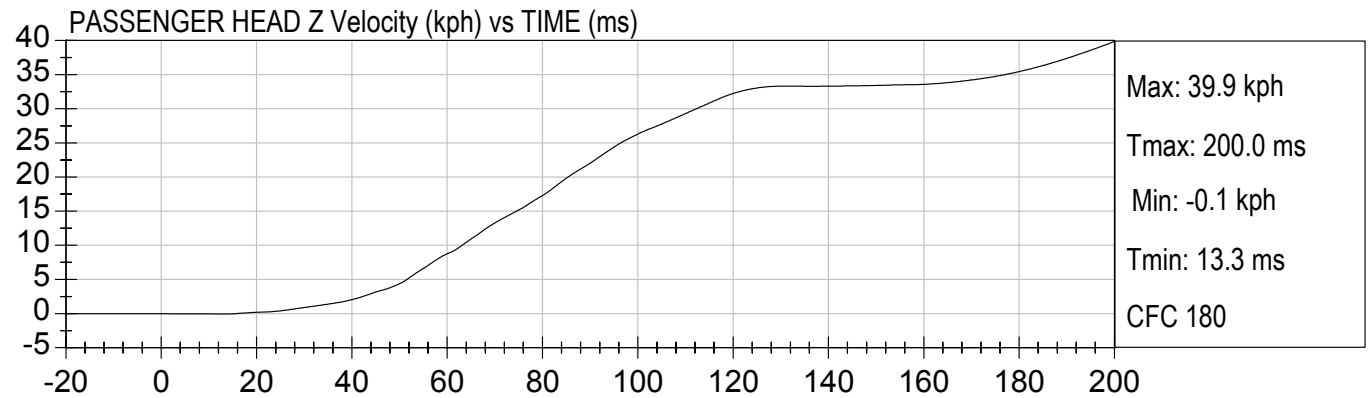
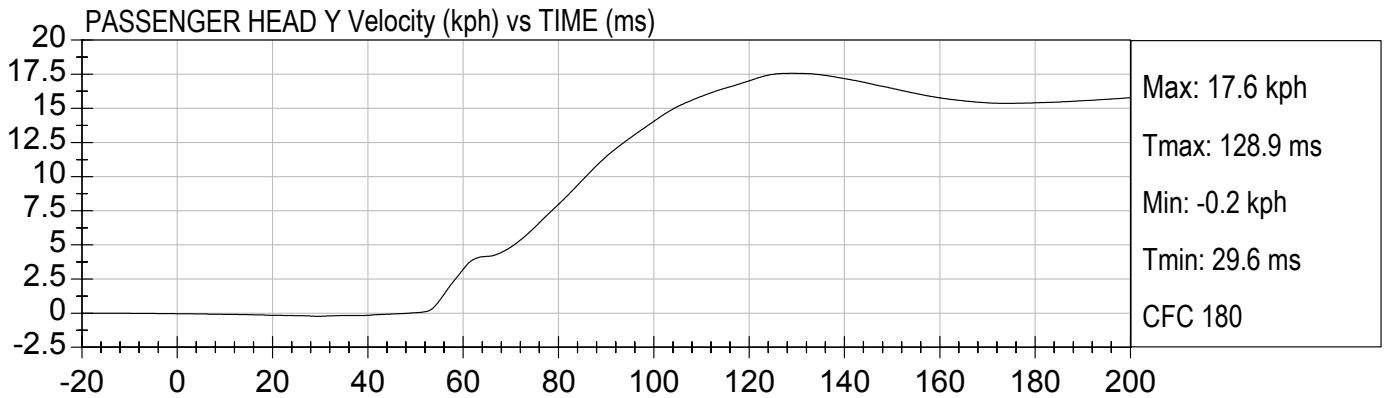
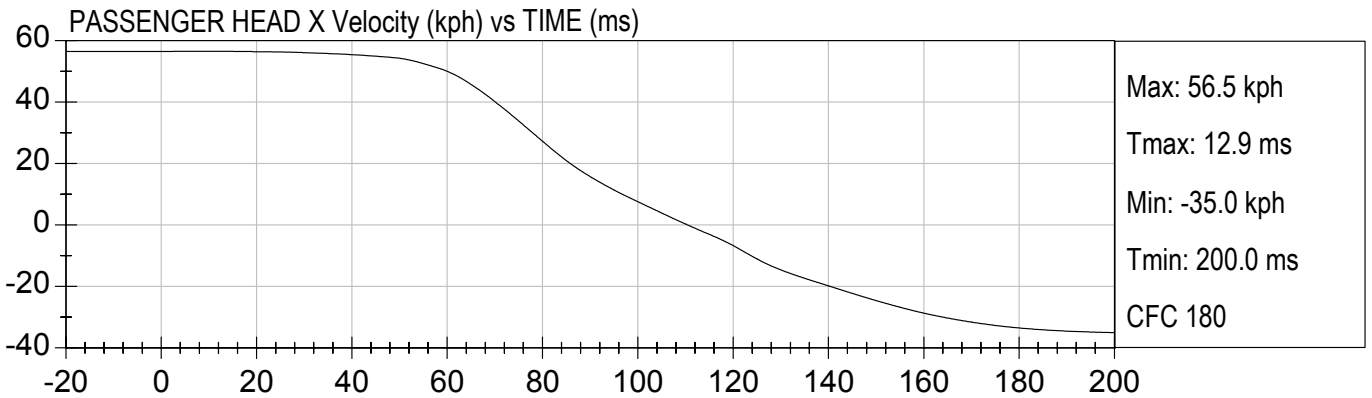
DRIVER RIGHT LOWER TIBIA FZ (N) vs TIME (ms)

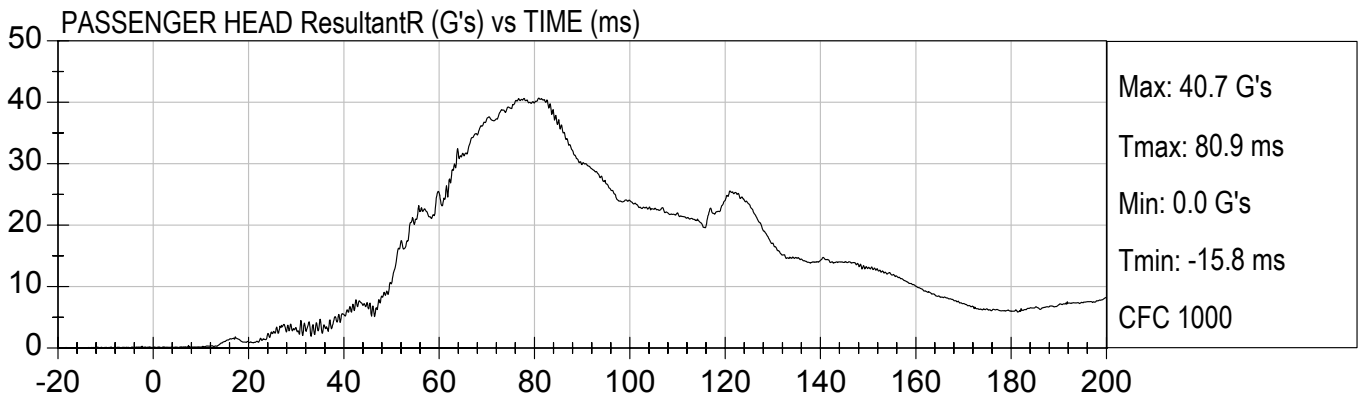
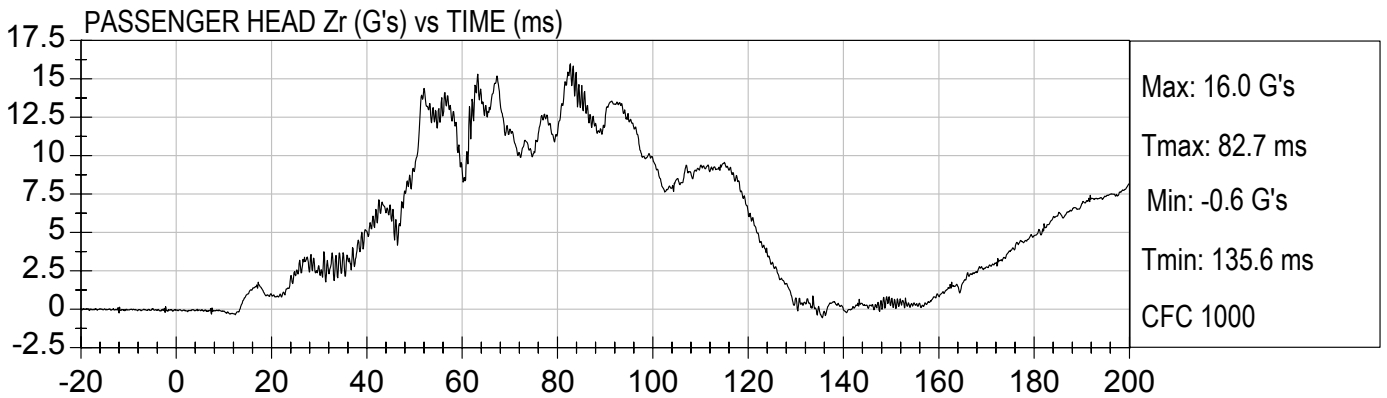
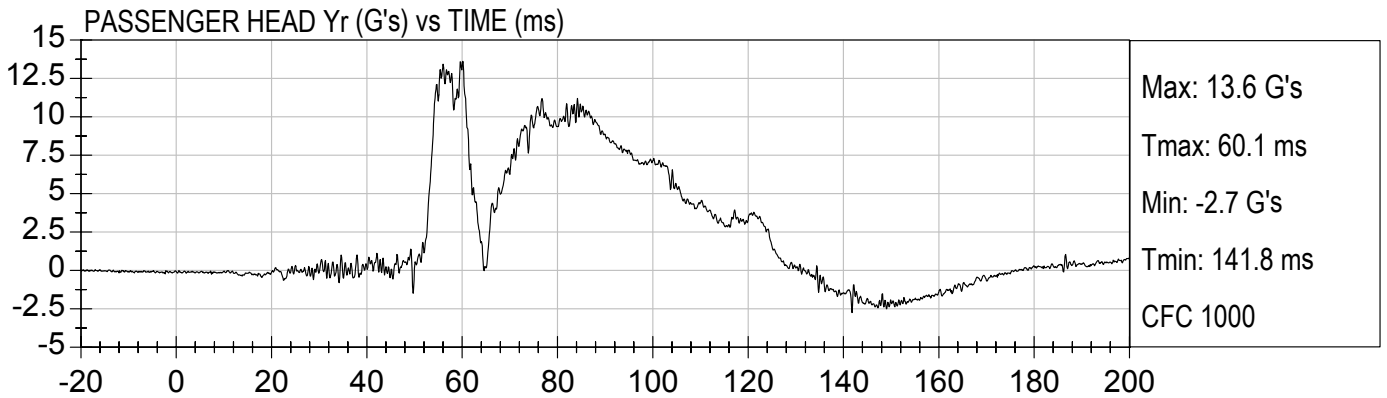
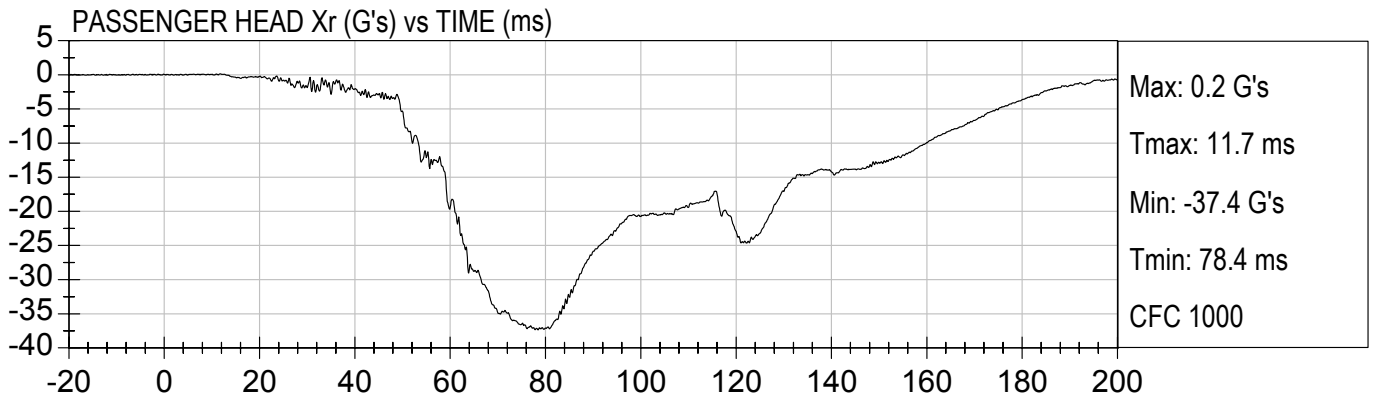


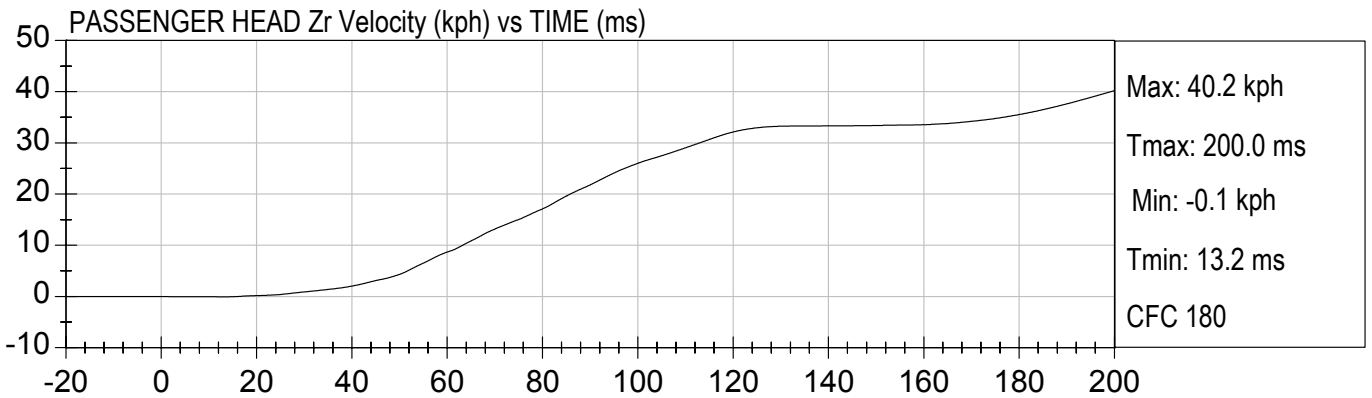
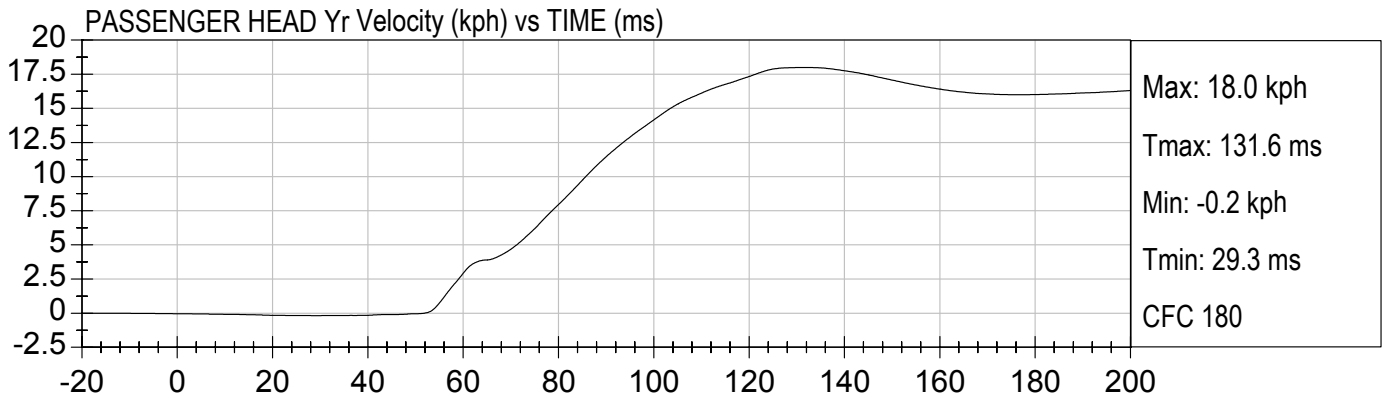
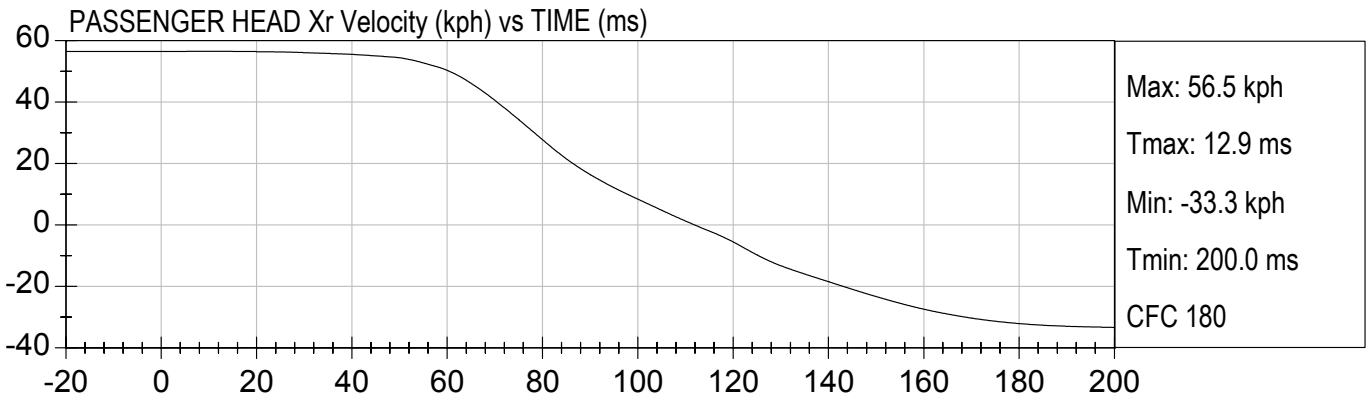


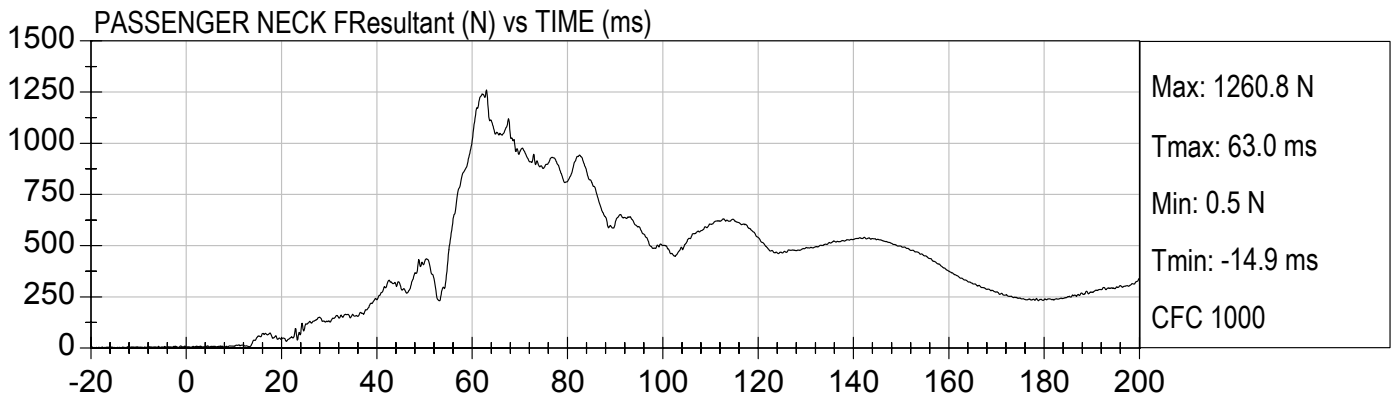
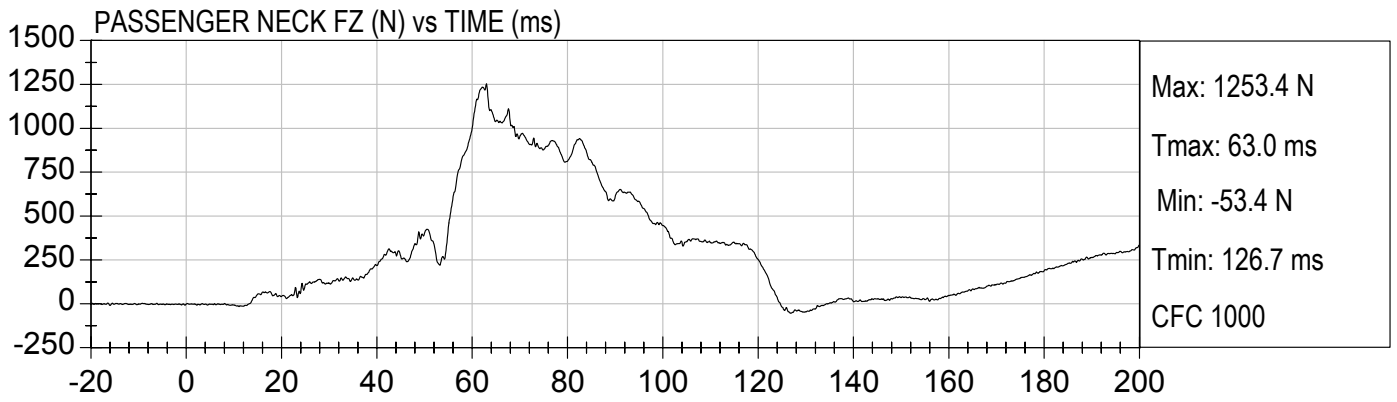
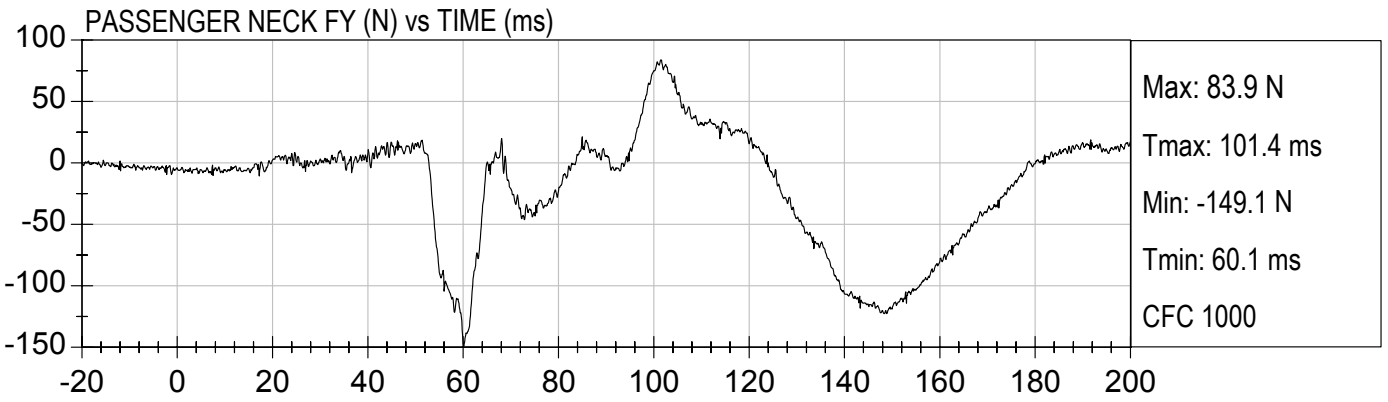
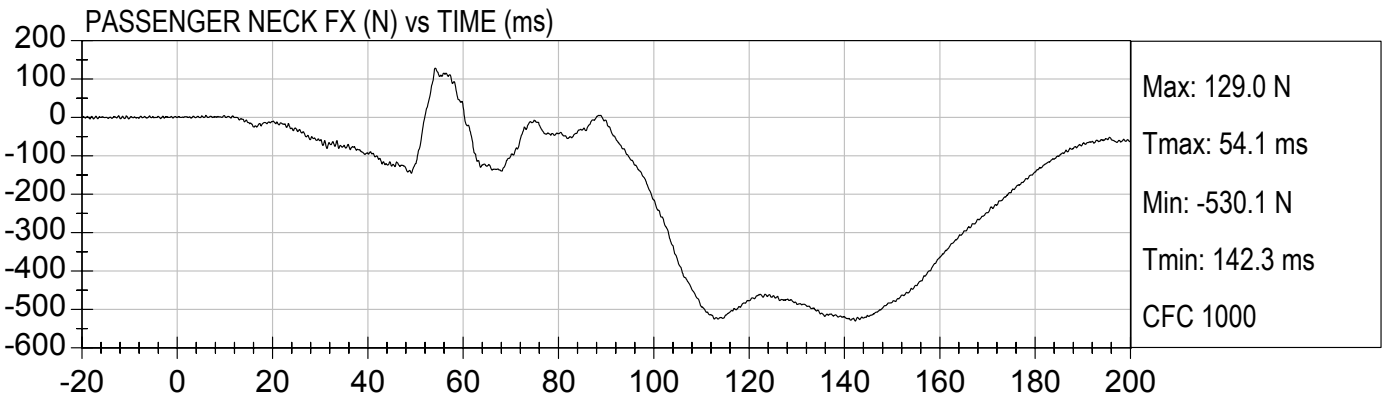


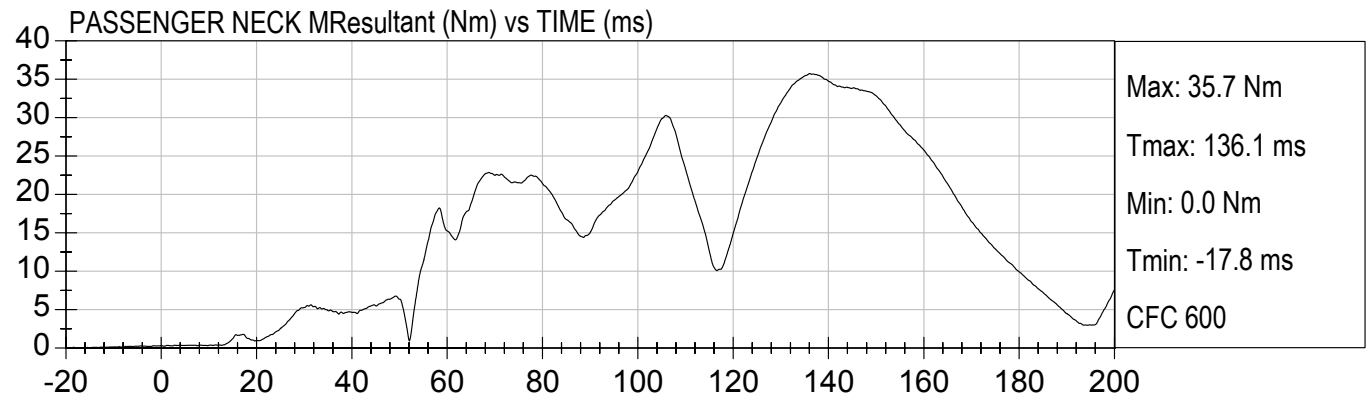
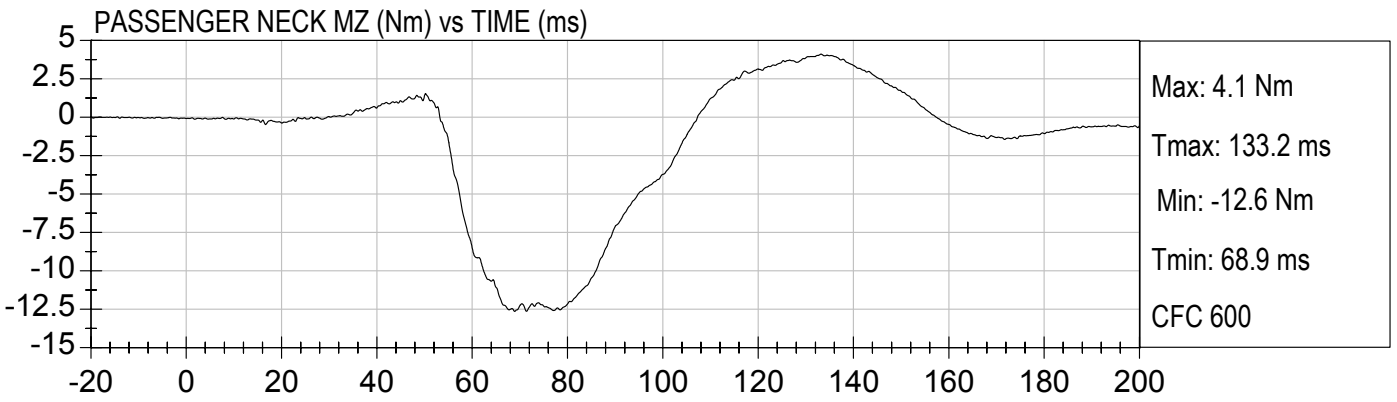
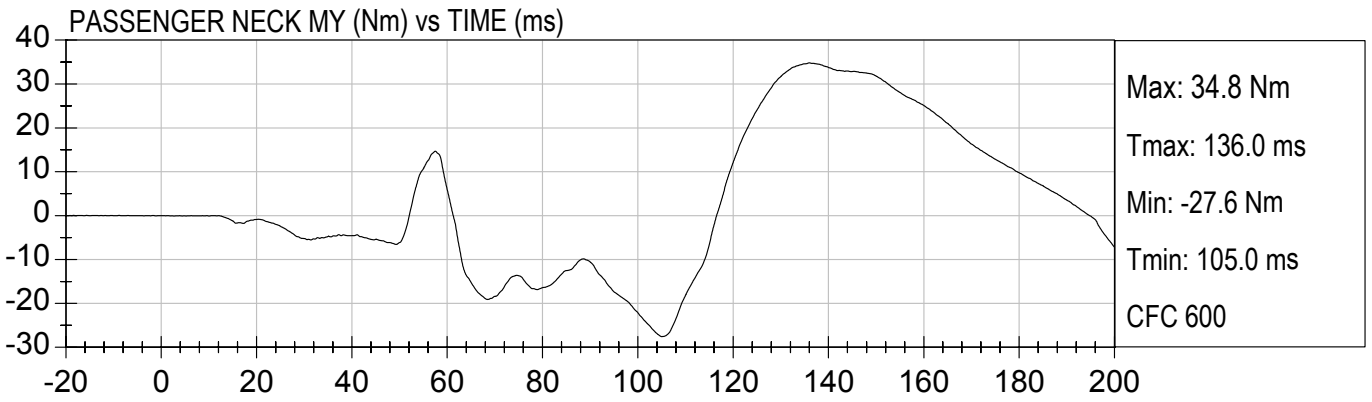
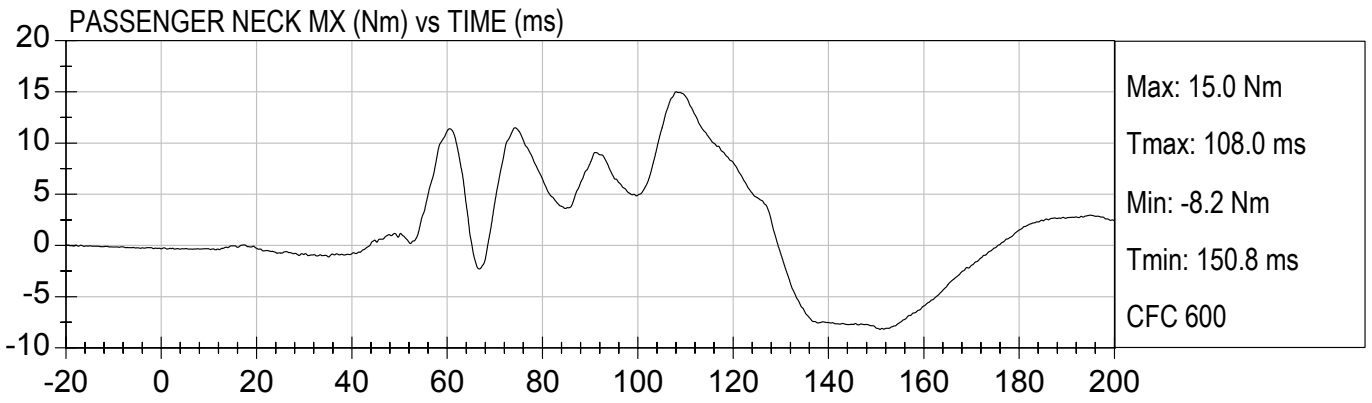


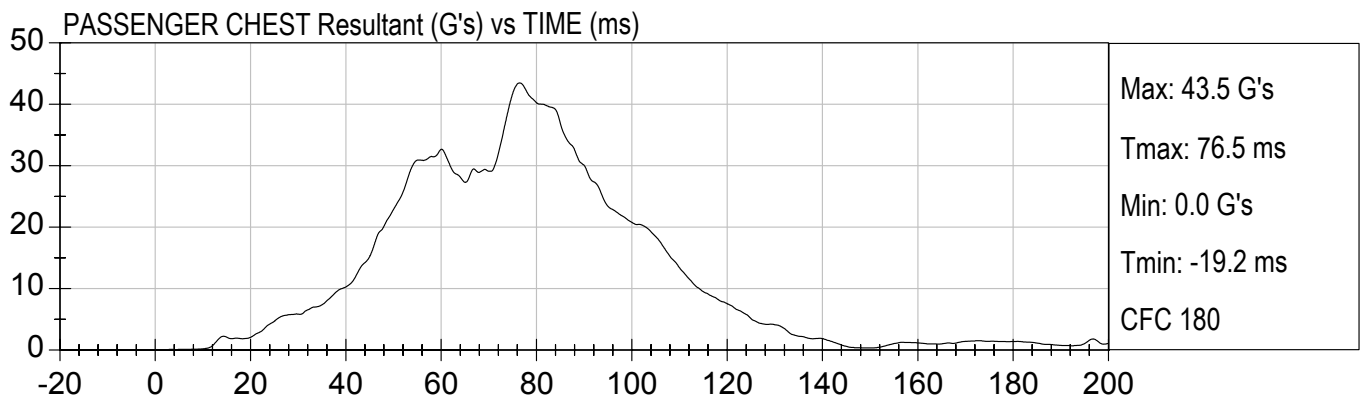
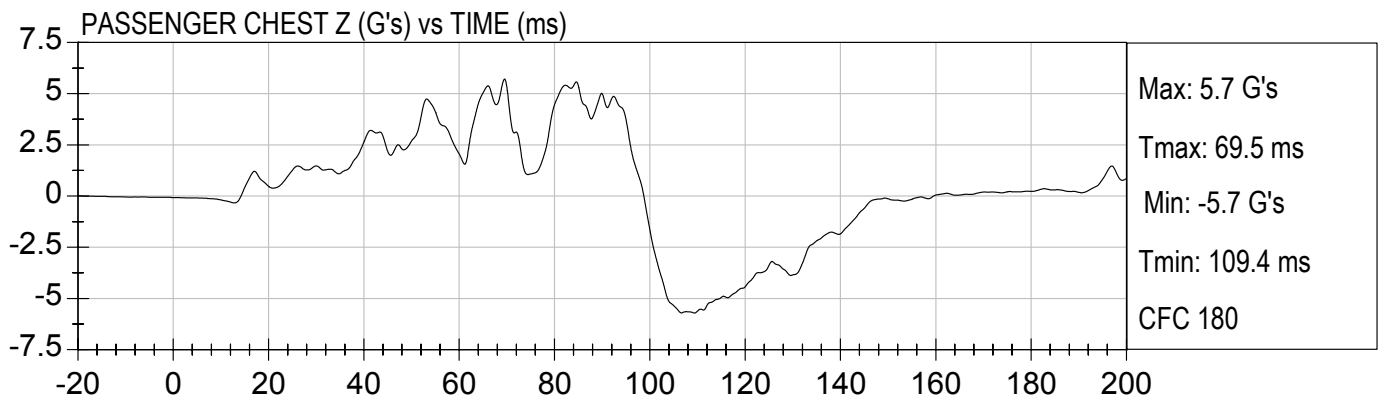
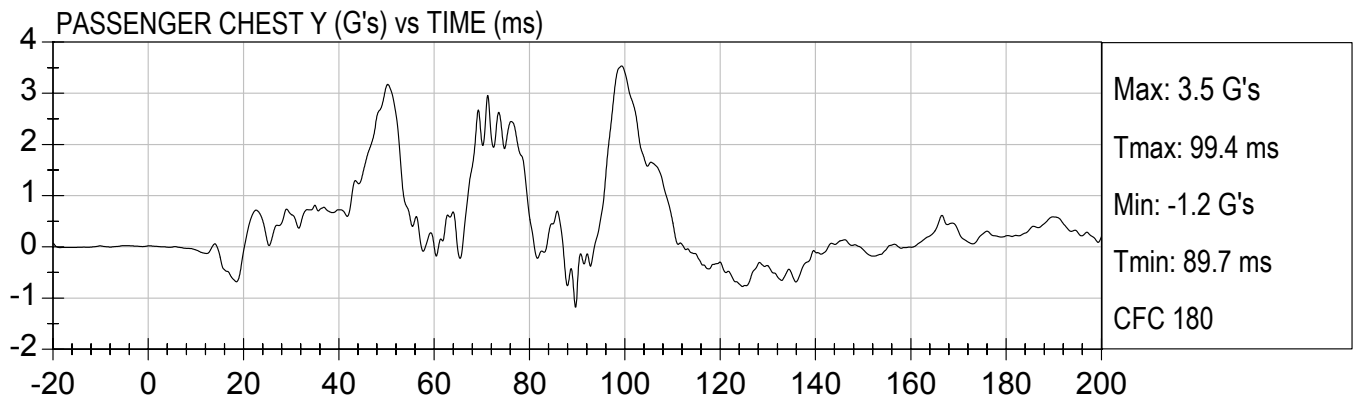
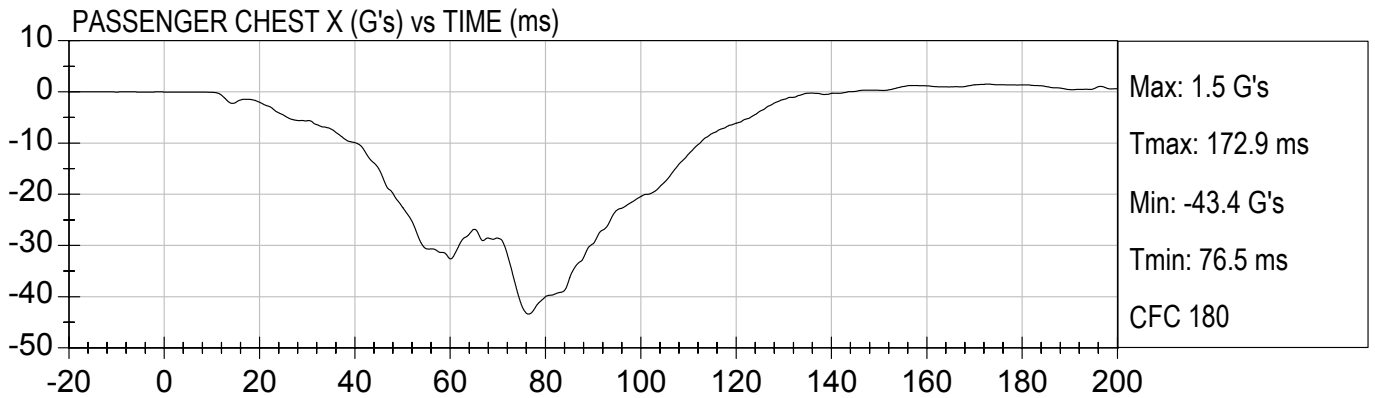


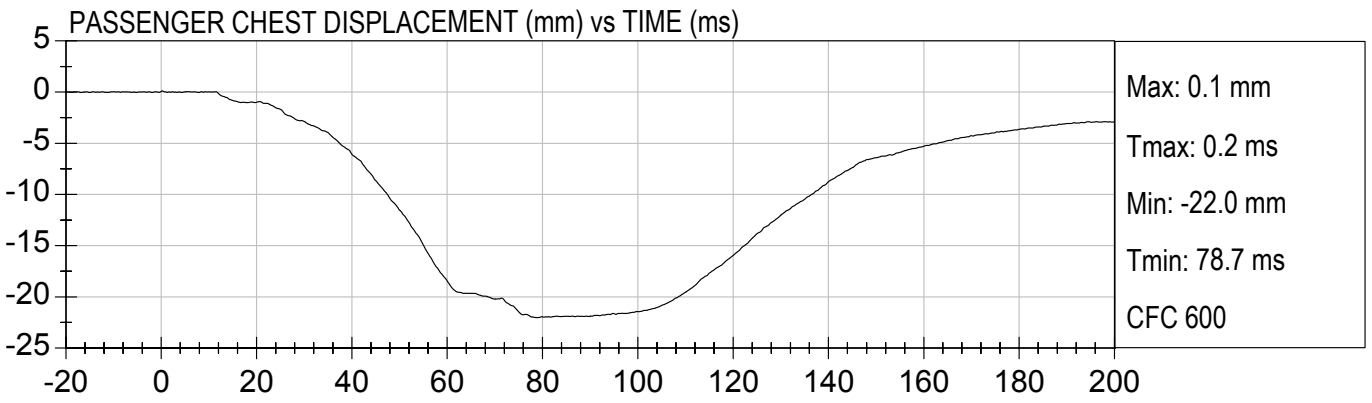
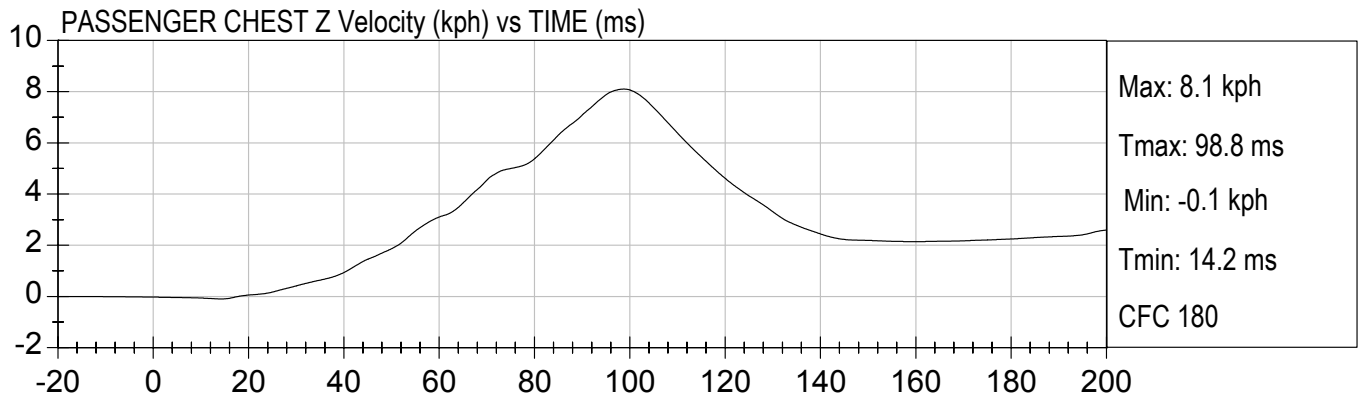
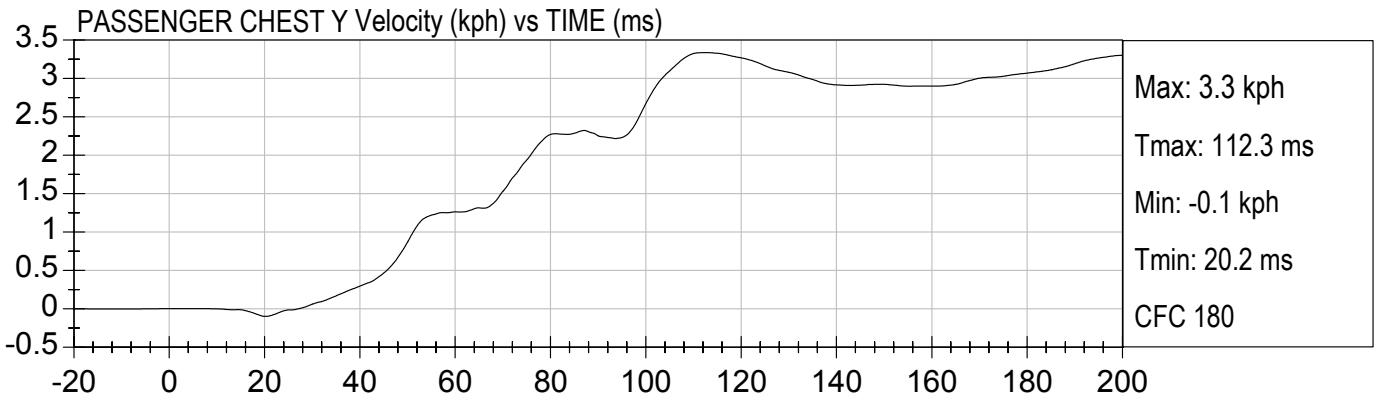
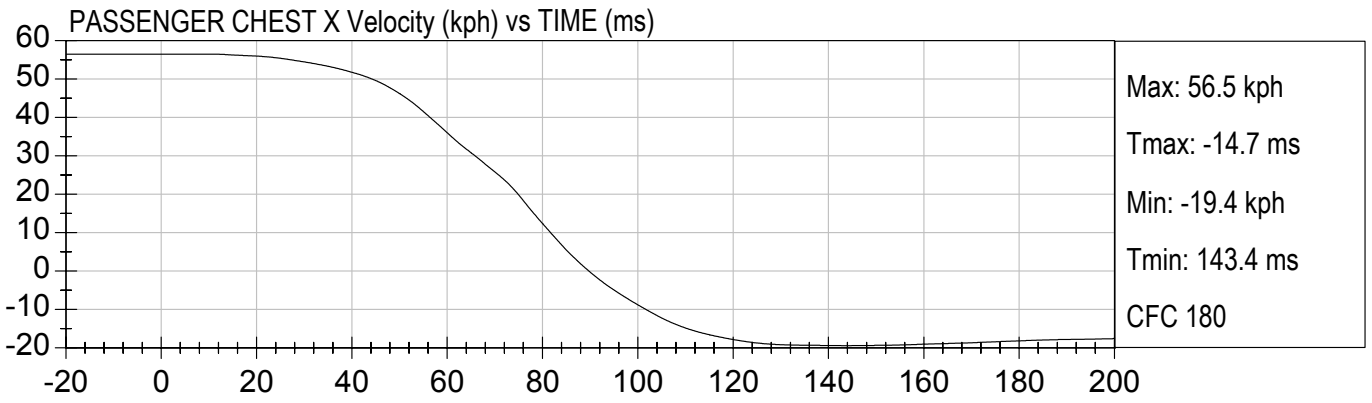


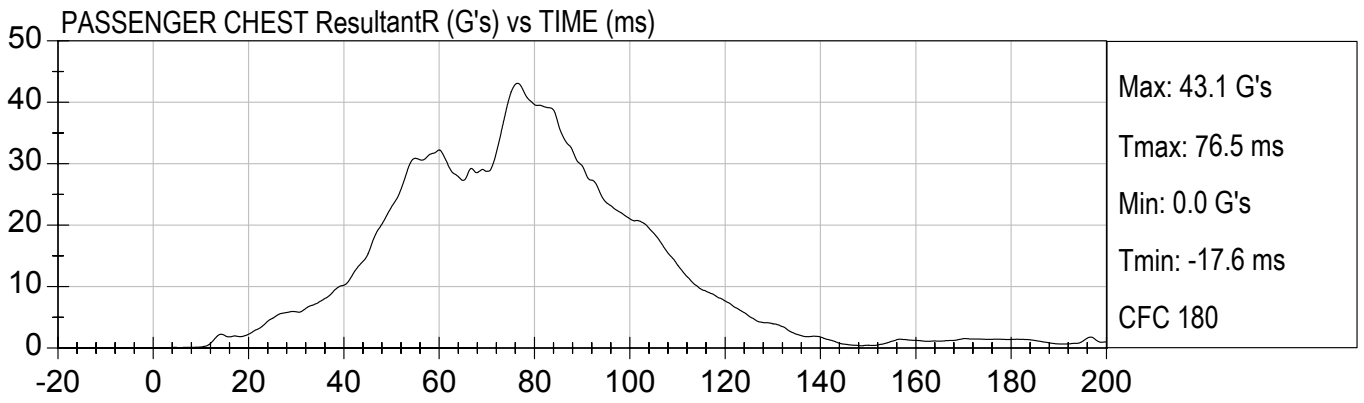
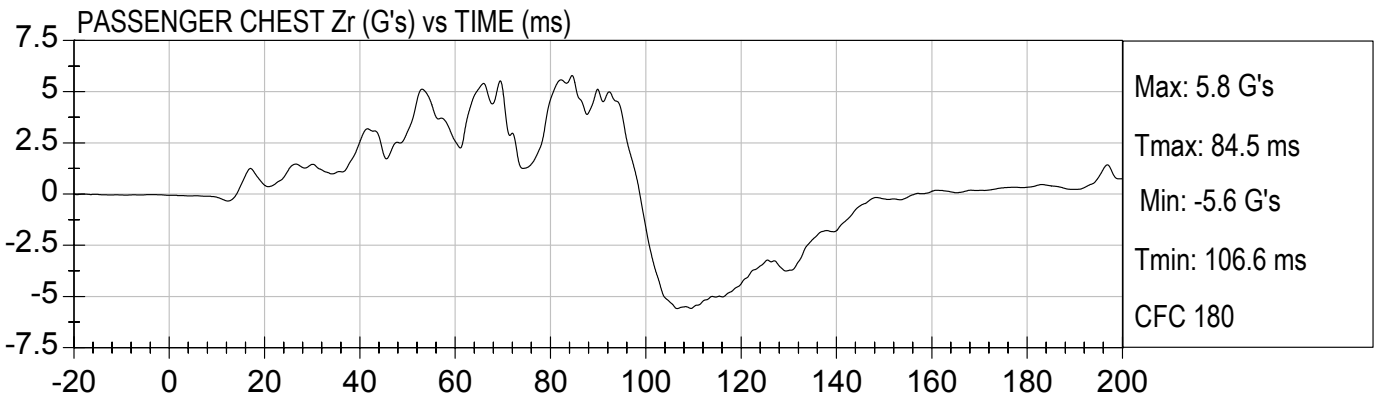
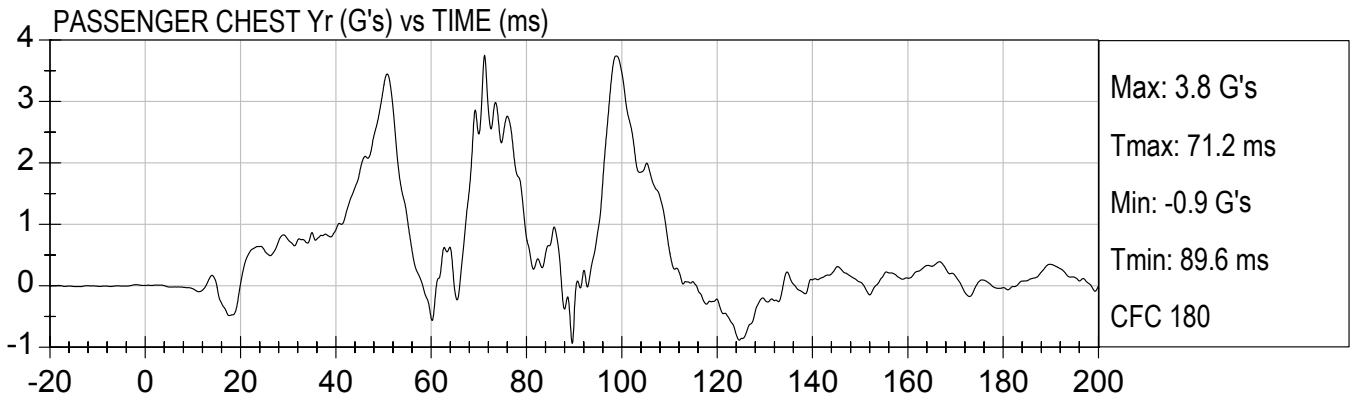
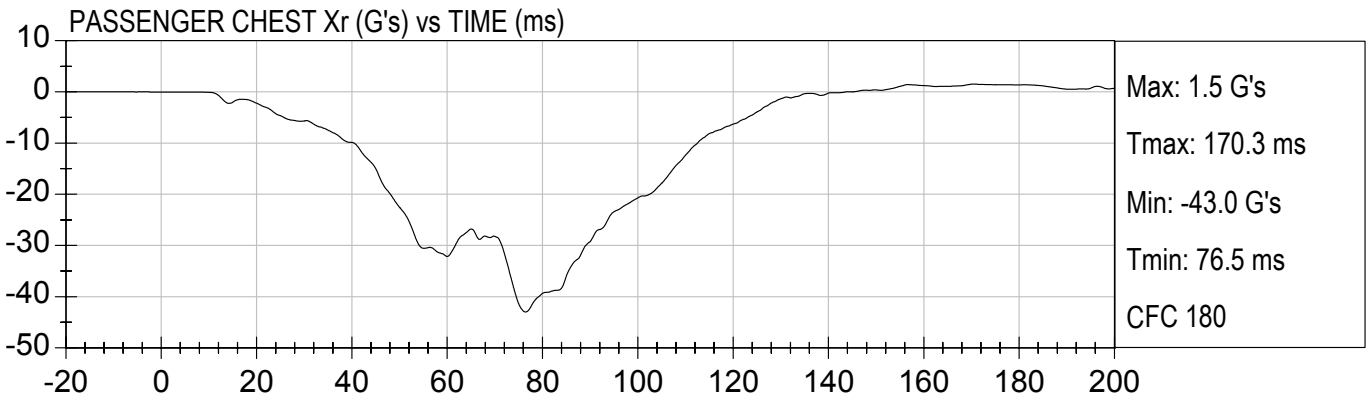


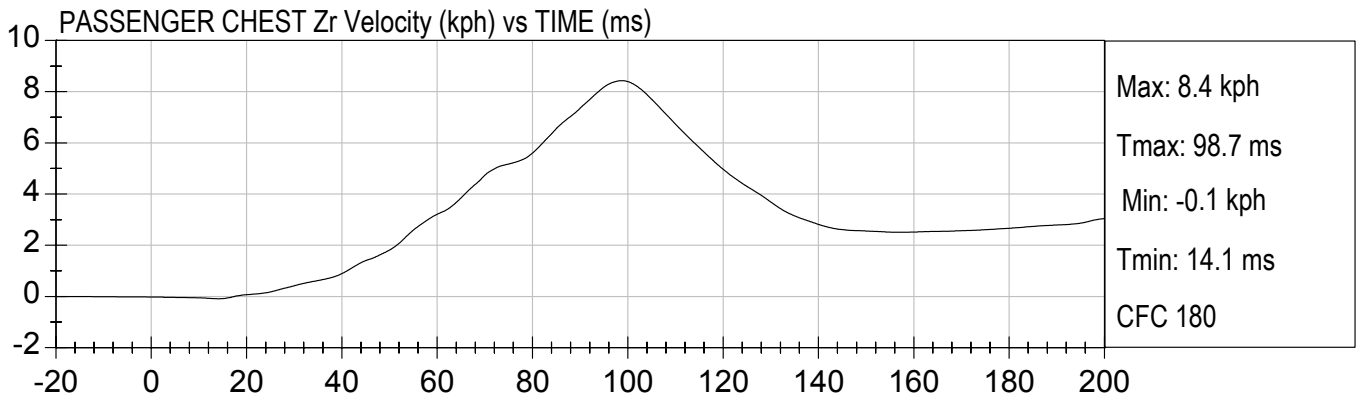
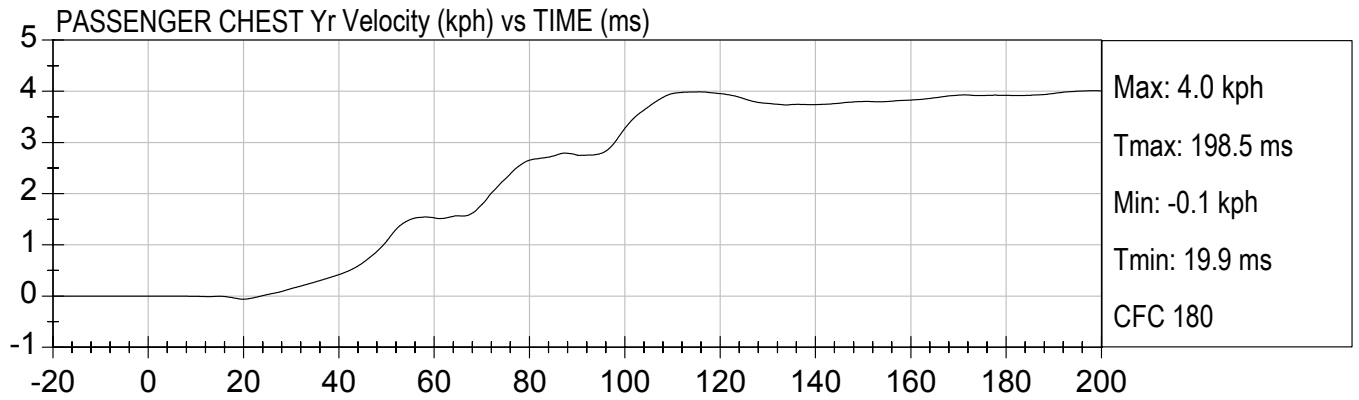
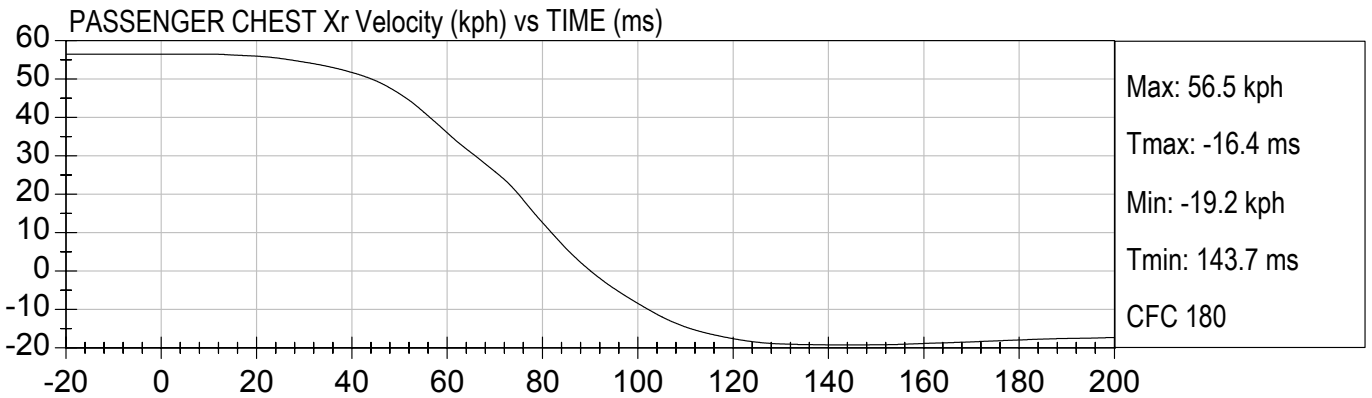


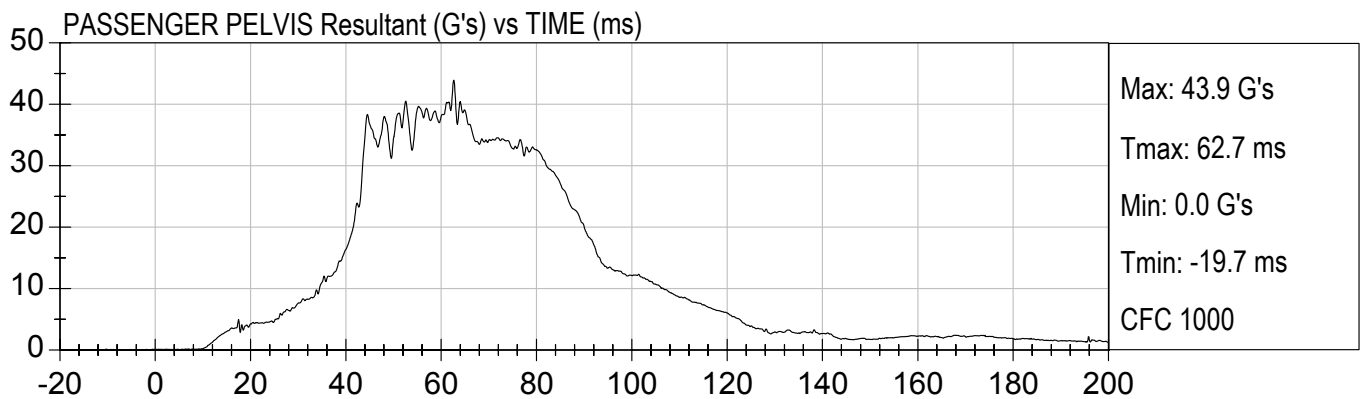
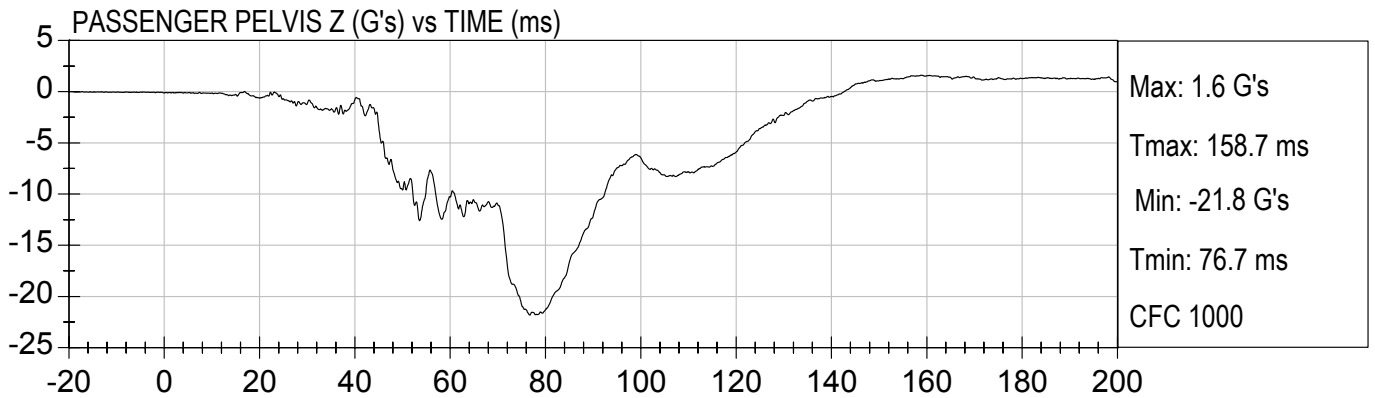
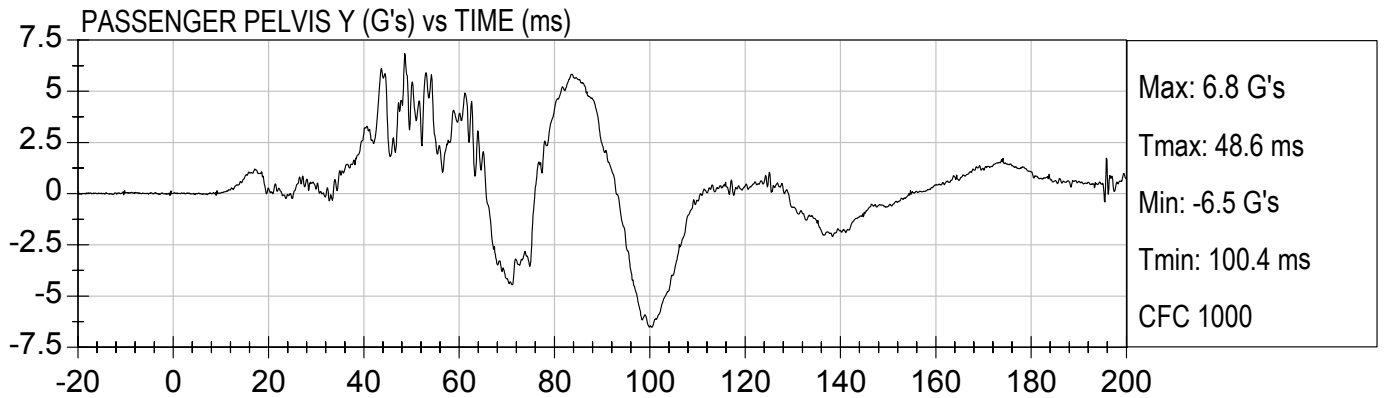
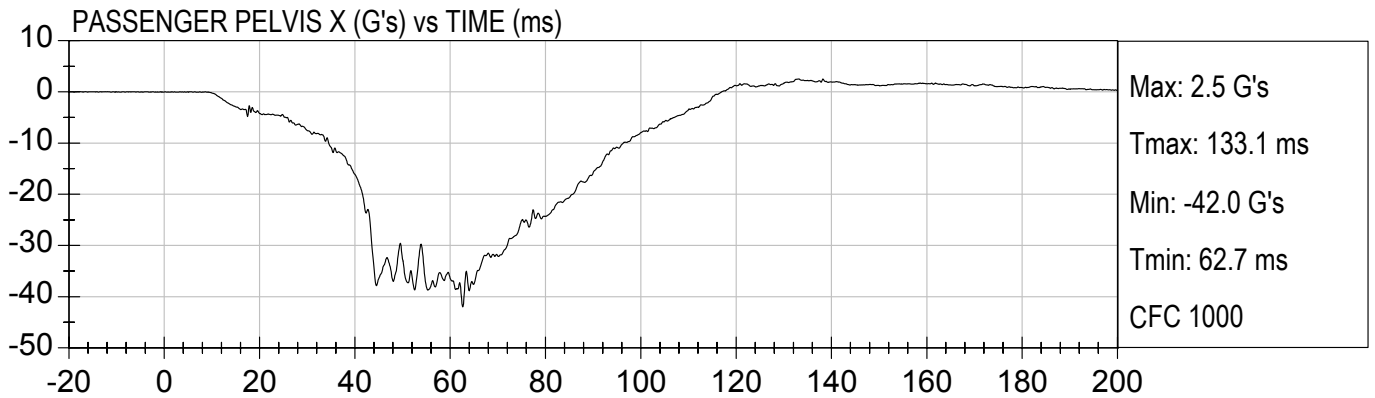


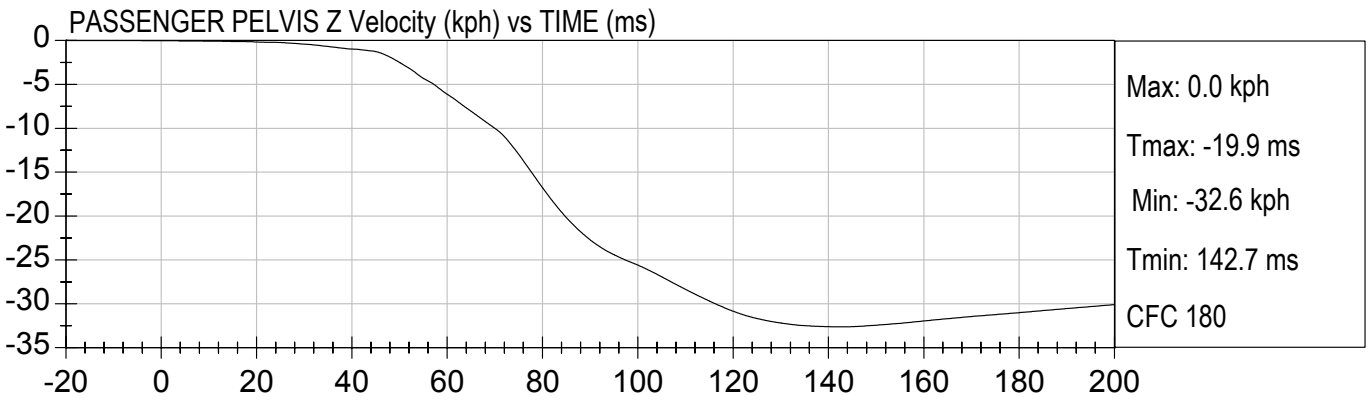
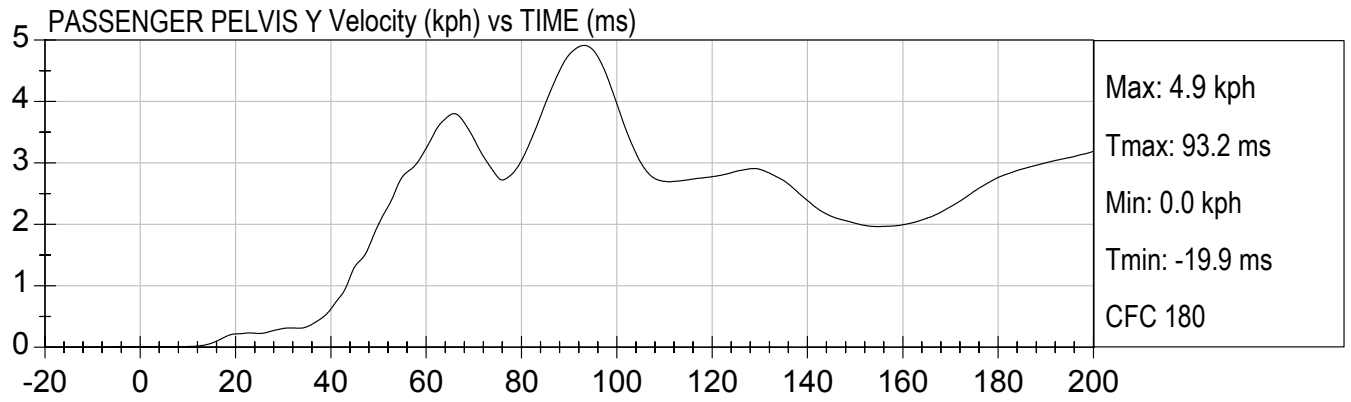
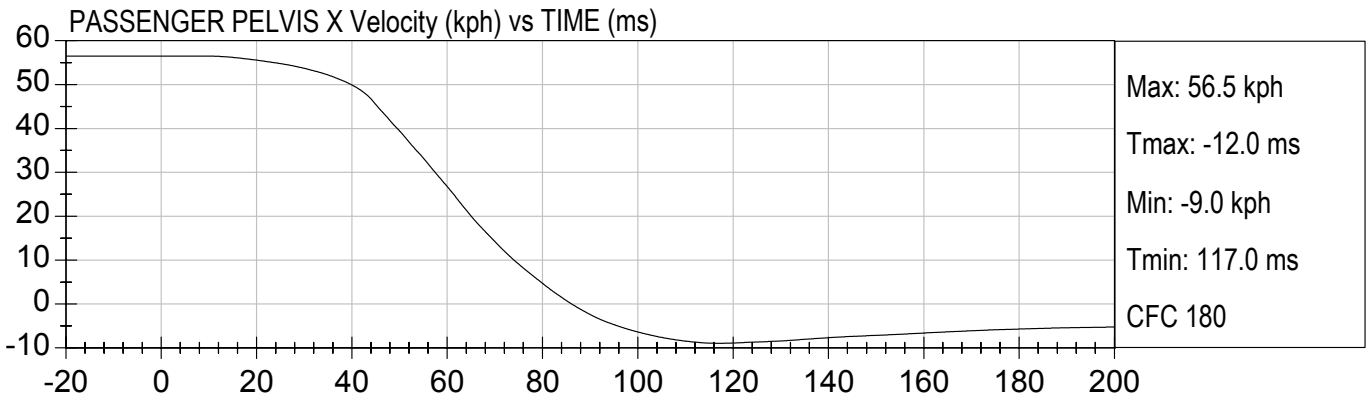


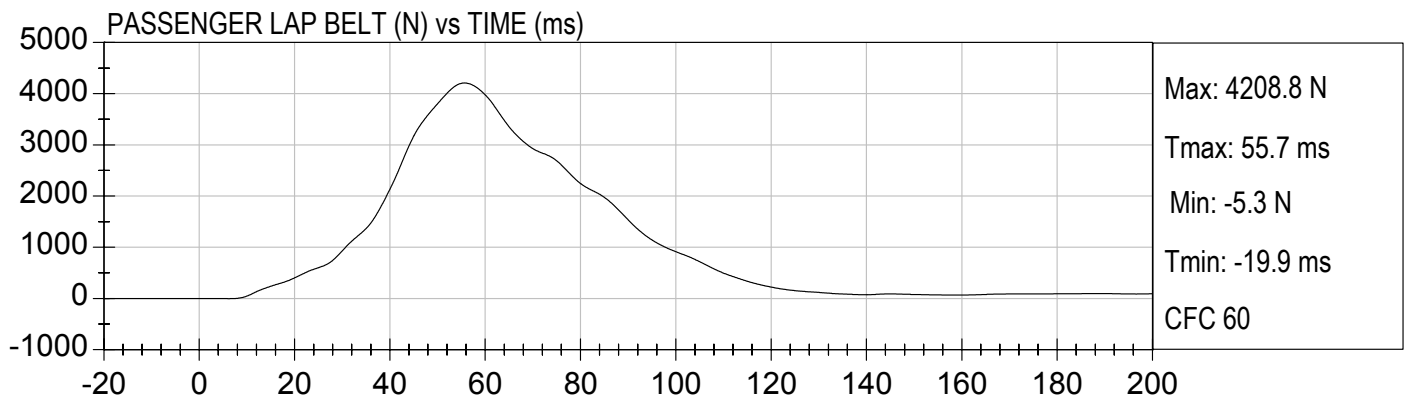
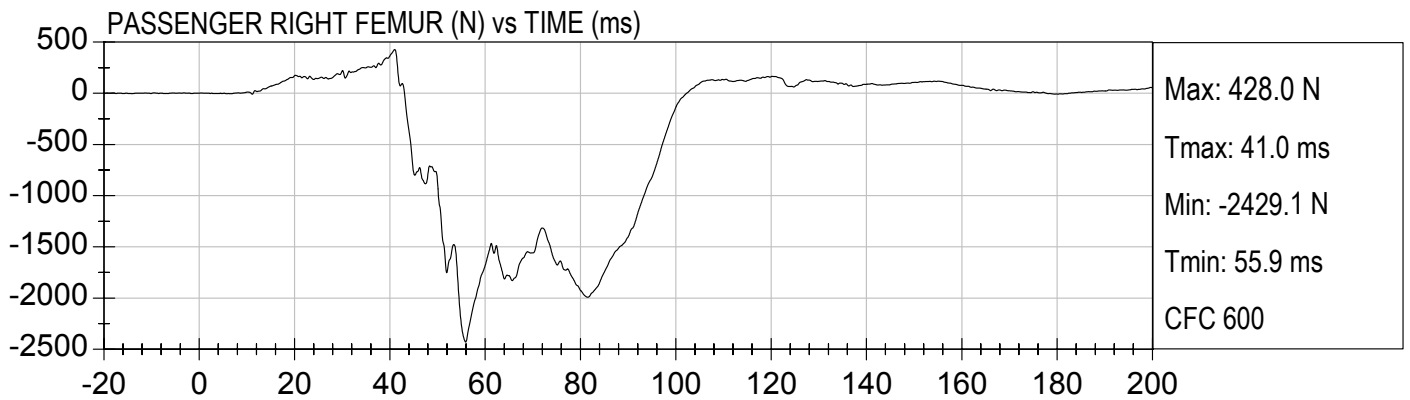
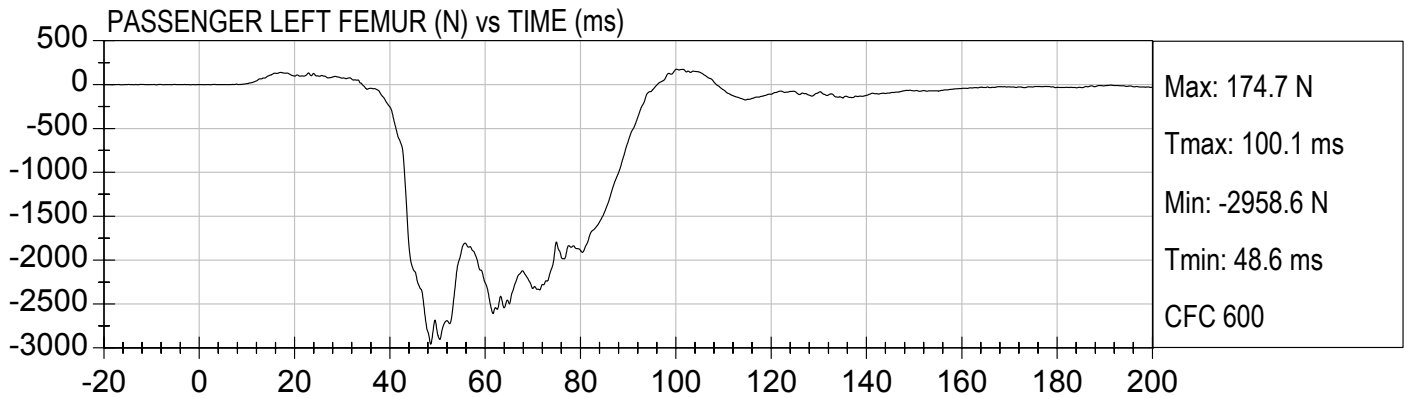






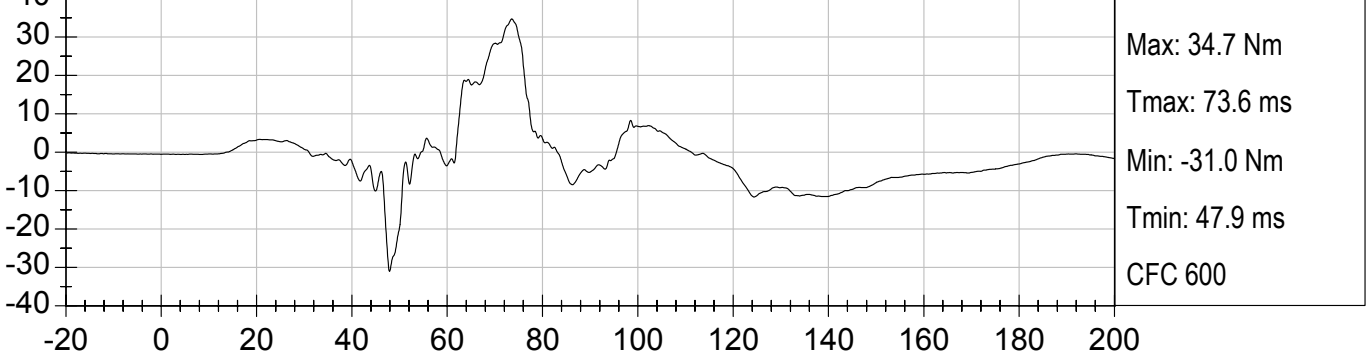




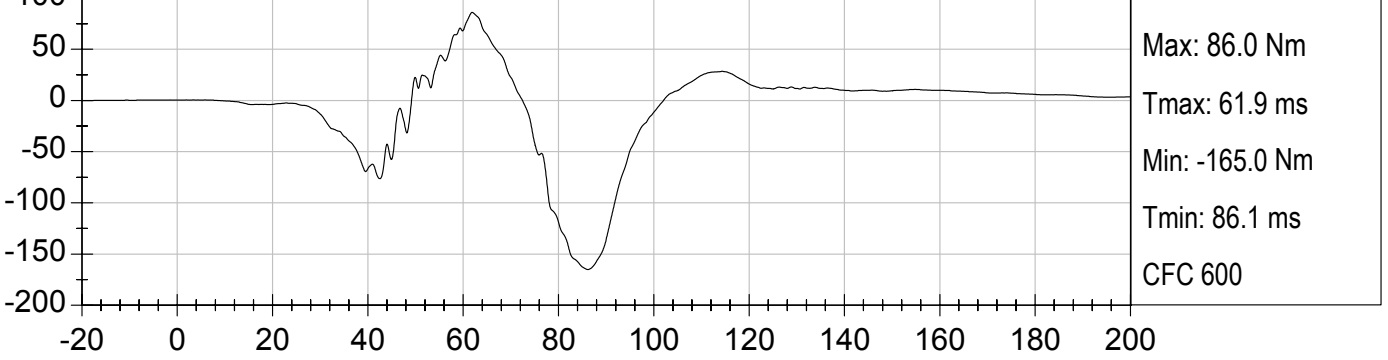




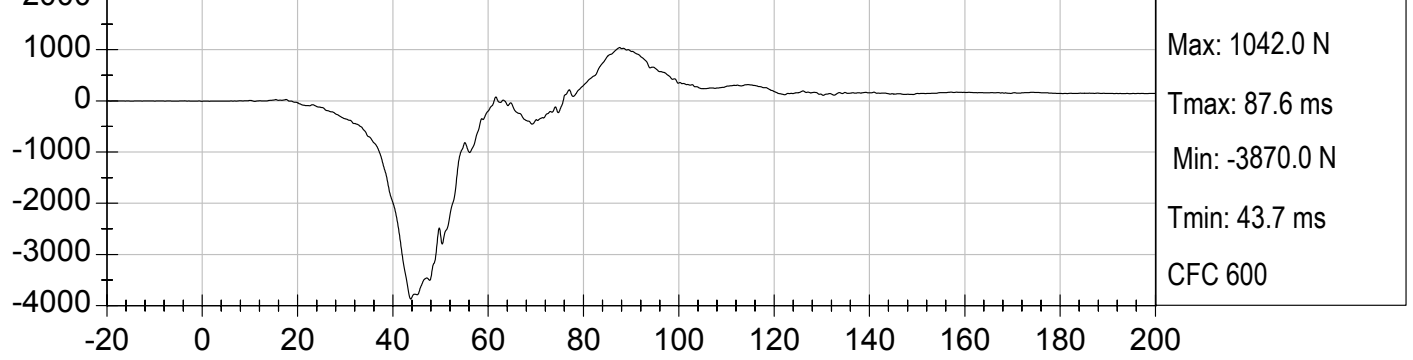
PASSENGER LEFT UPPER TIBIA MX (Nm) vs TIME (ms)

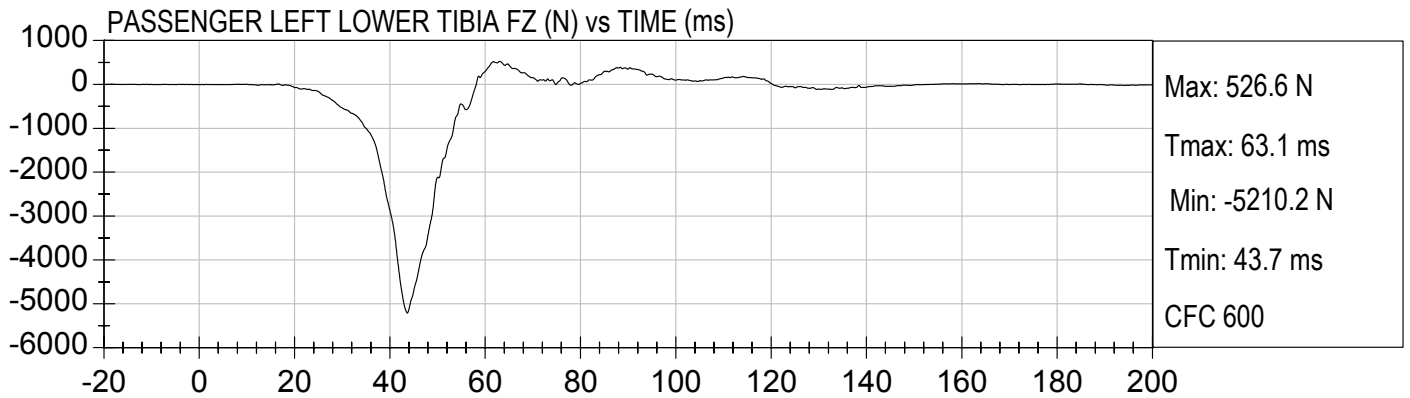
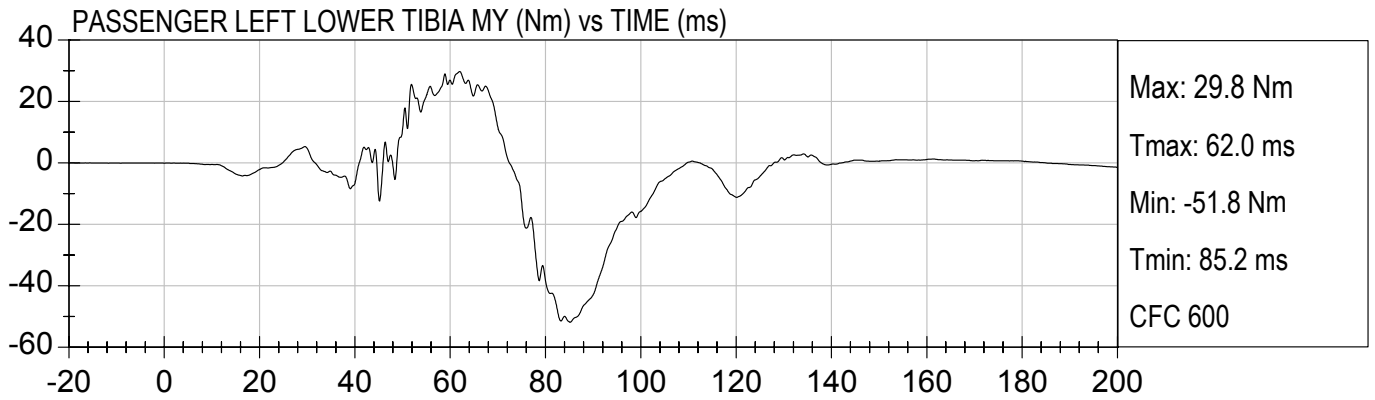
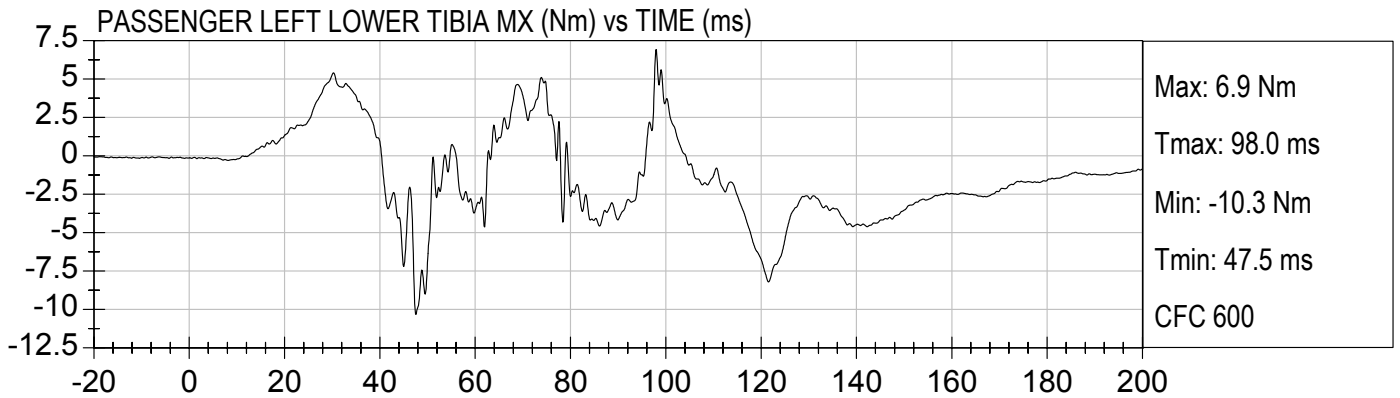


PASSENGER LEFT UPPER TIBIA MY (Nm) vs TIME (ms)



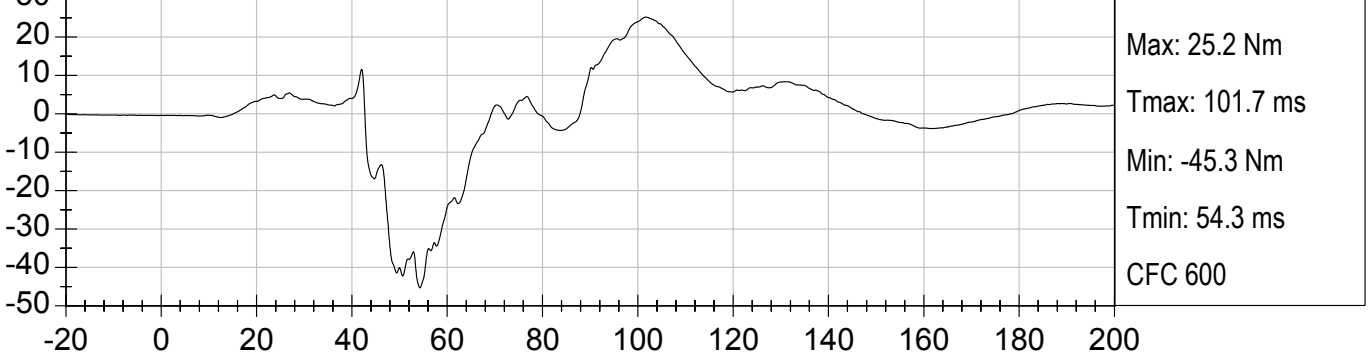
PASSENGER LEFT UPPER TIBIA FZ (N) vs TIME (ms)



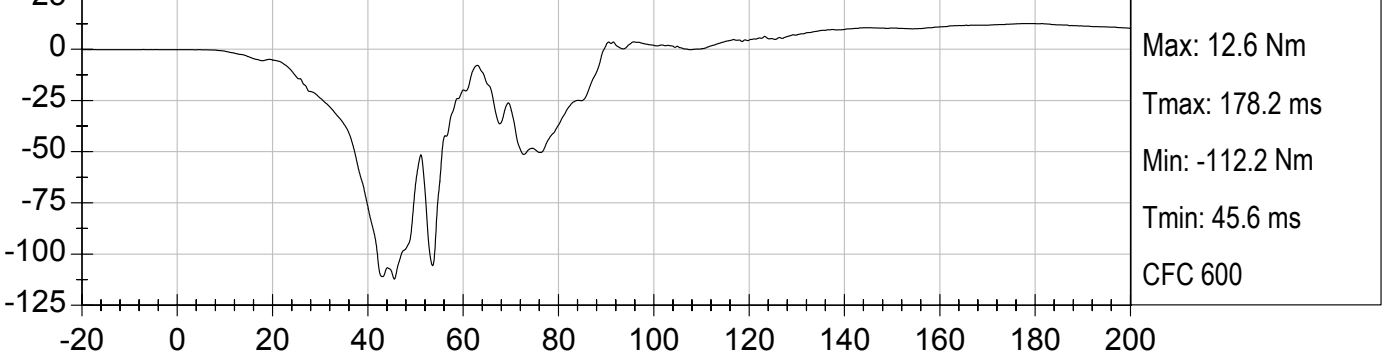




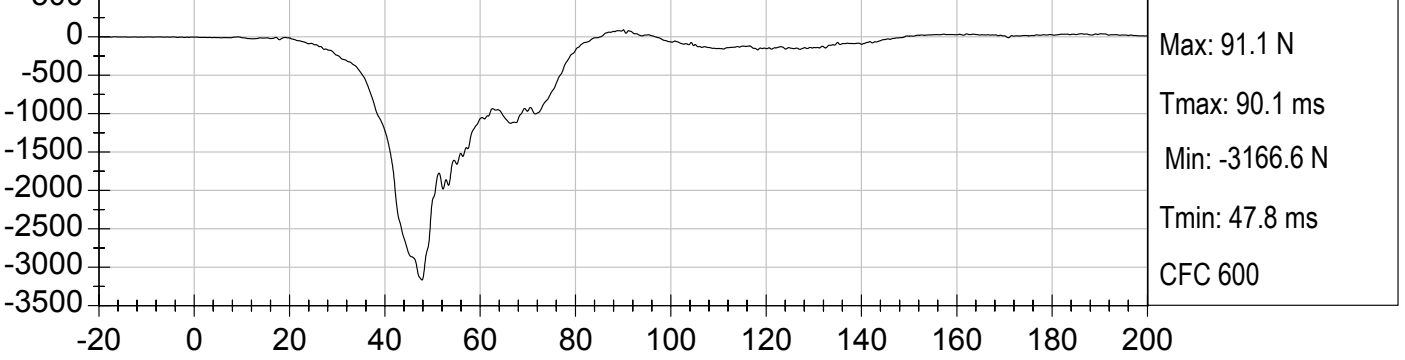
PASSENGER RIGHT UPPER TIBIA MX (Nm) vs TIME (ms)

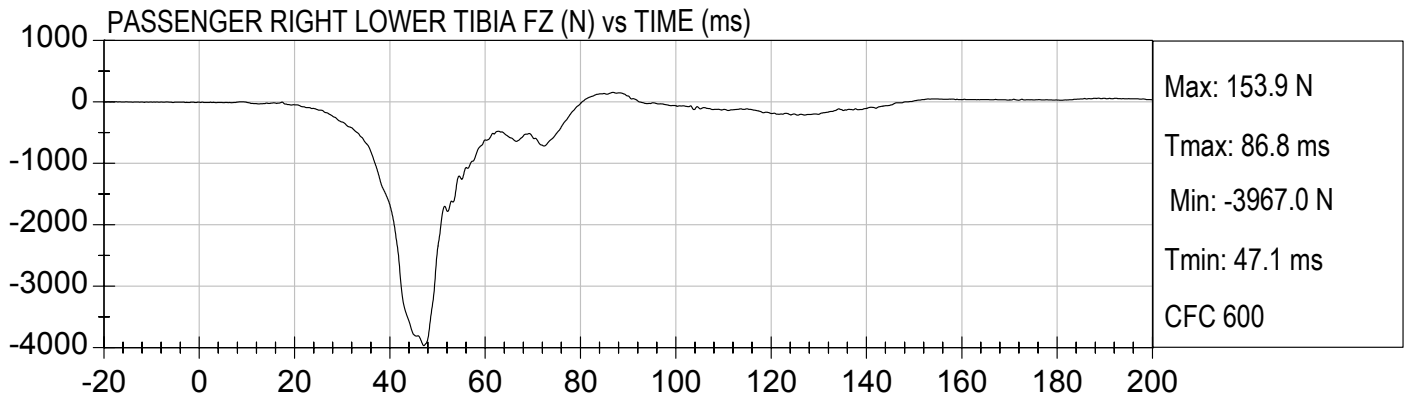
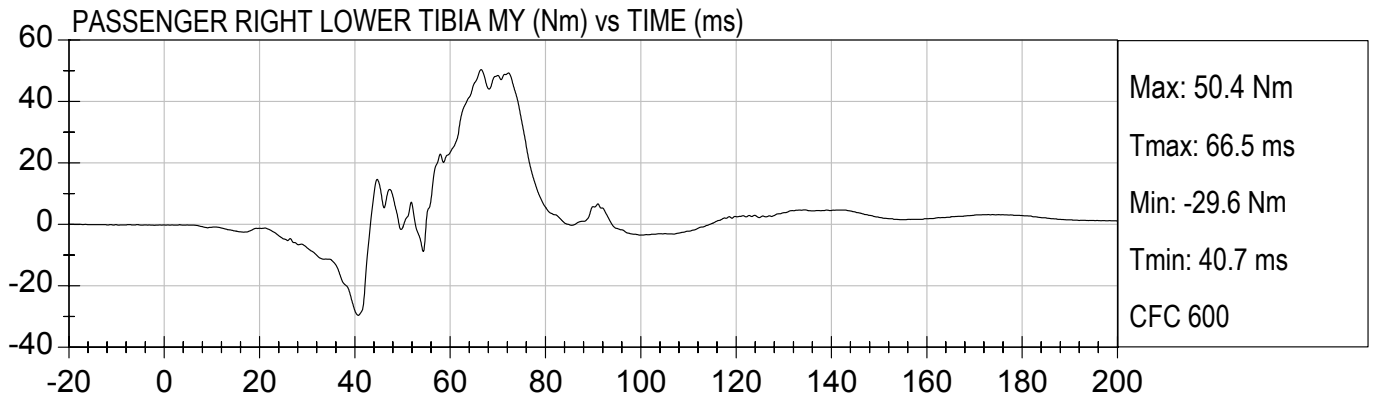
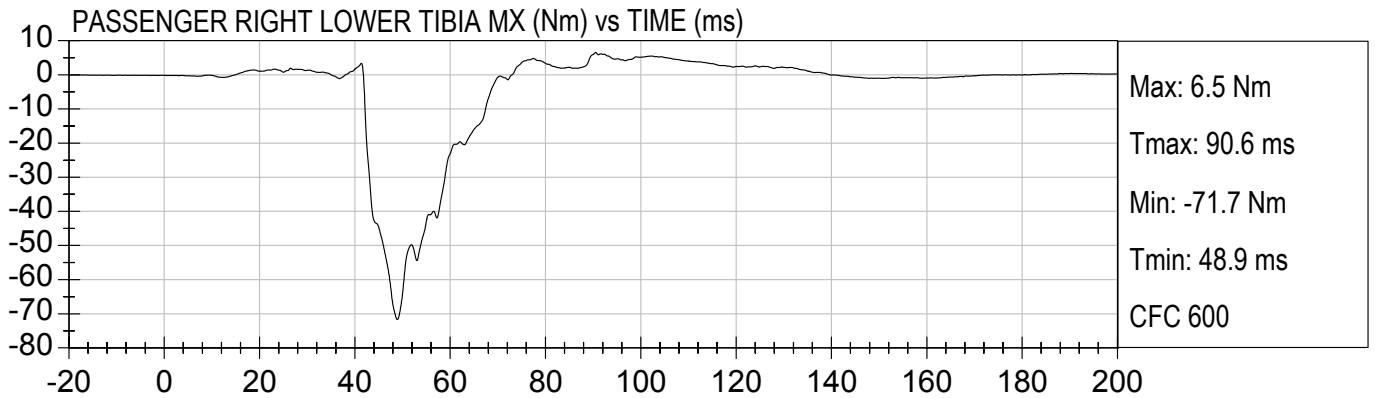


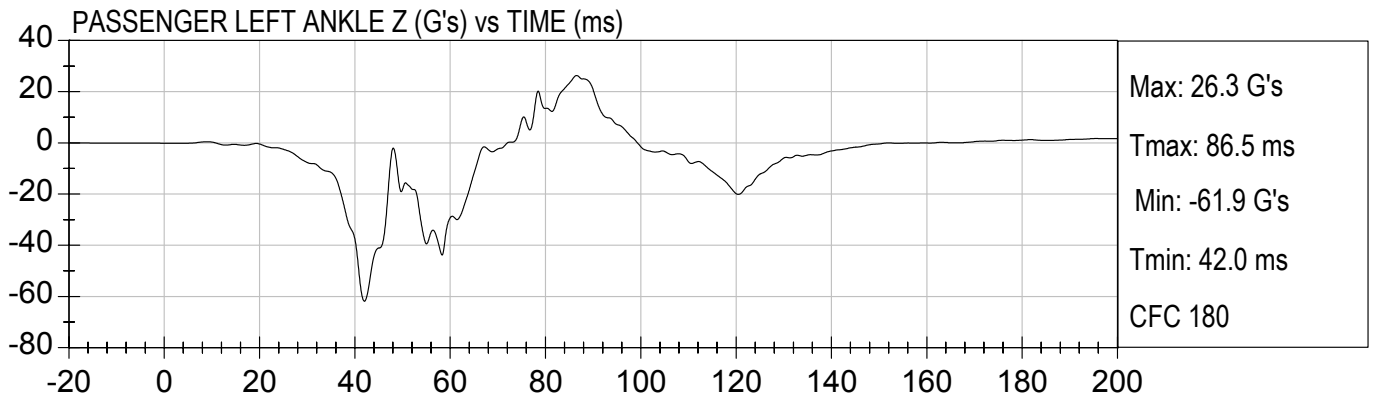
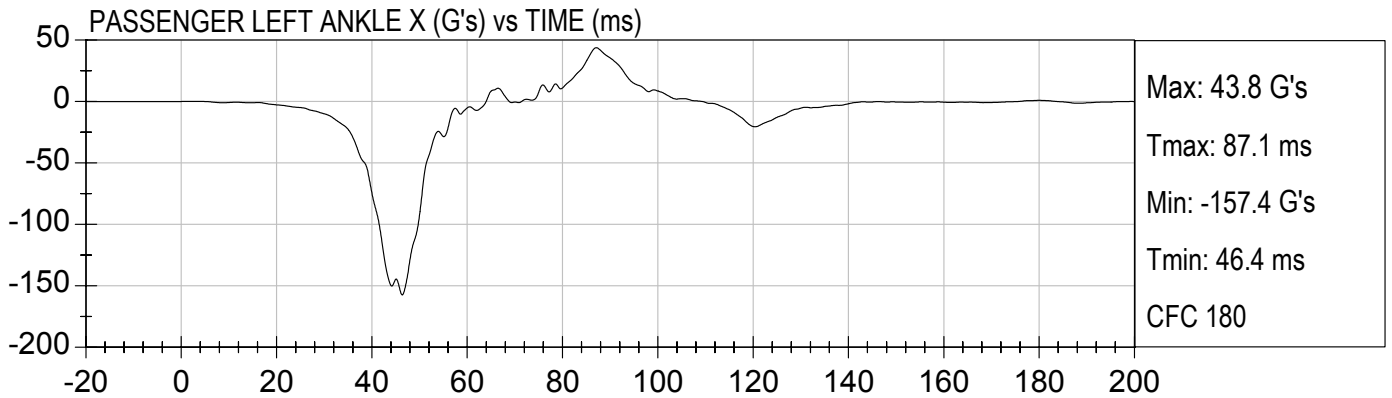
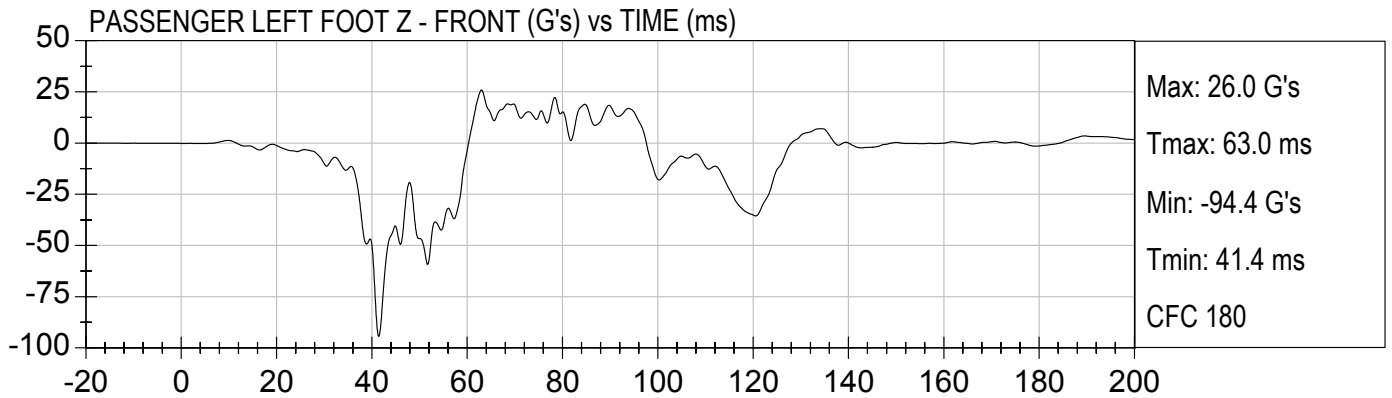
PASSENGER RIGHT UPPER TIBIA MY (Nm) vs TIME (ms)

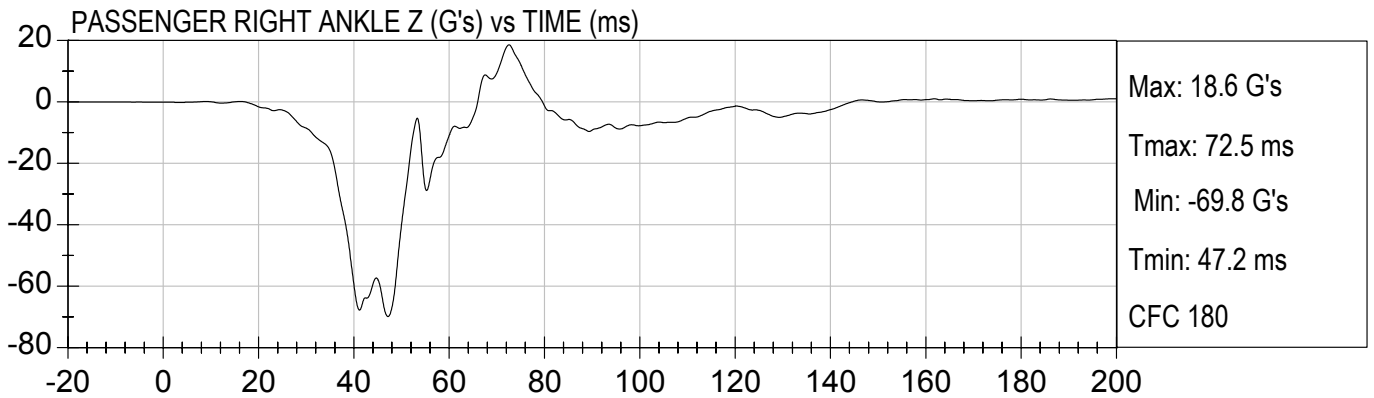
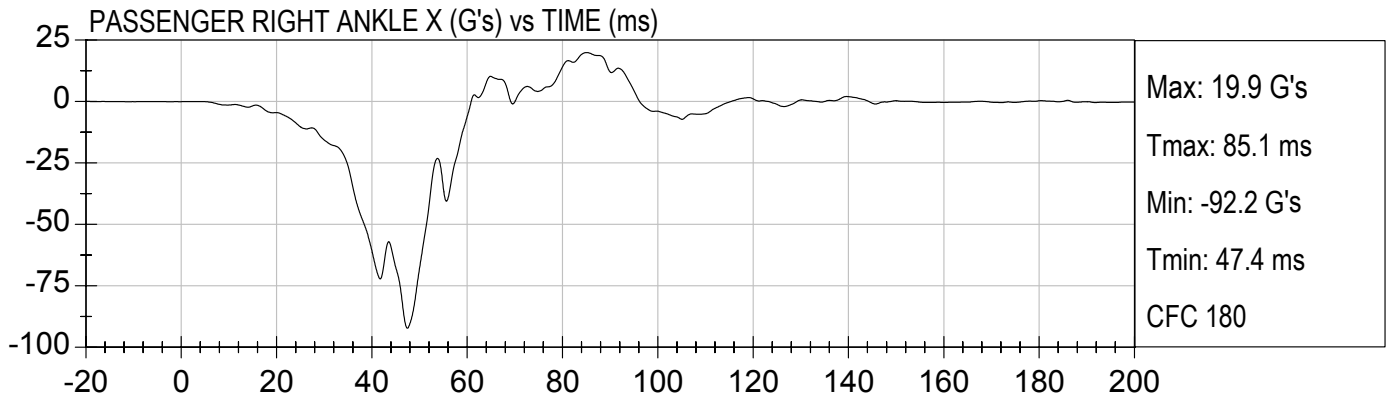
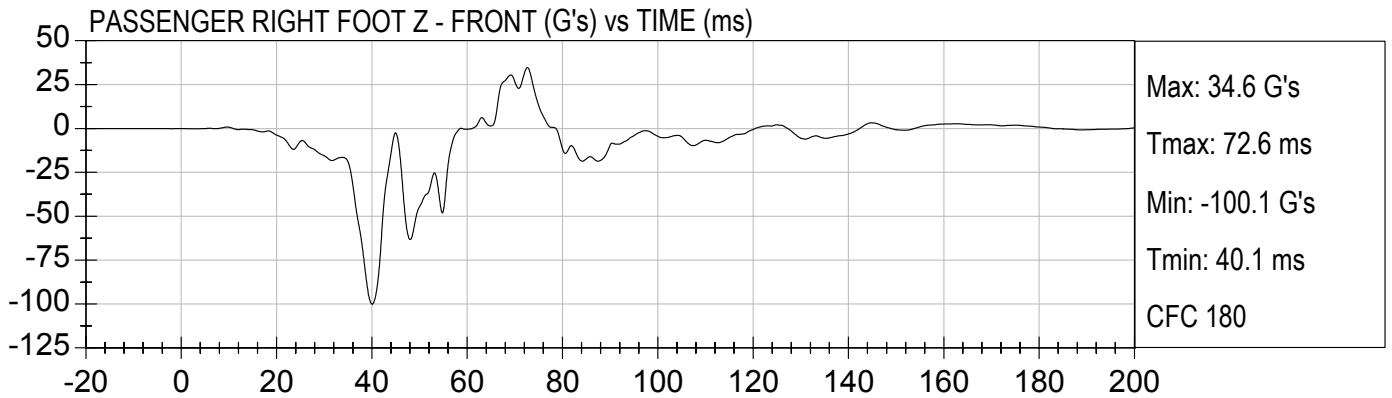


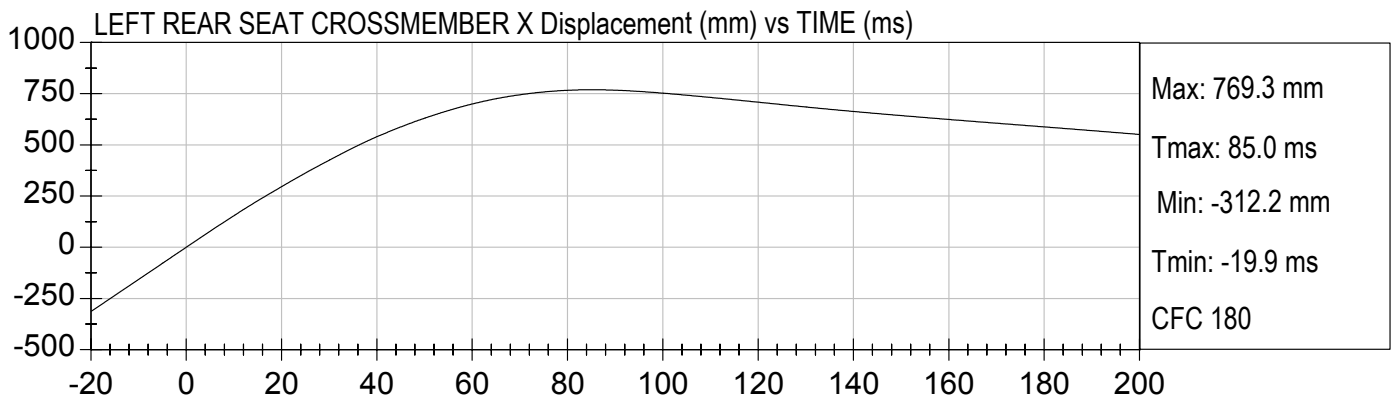
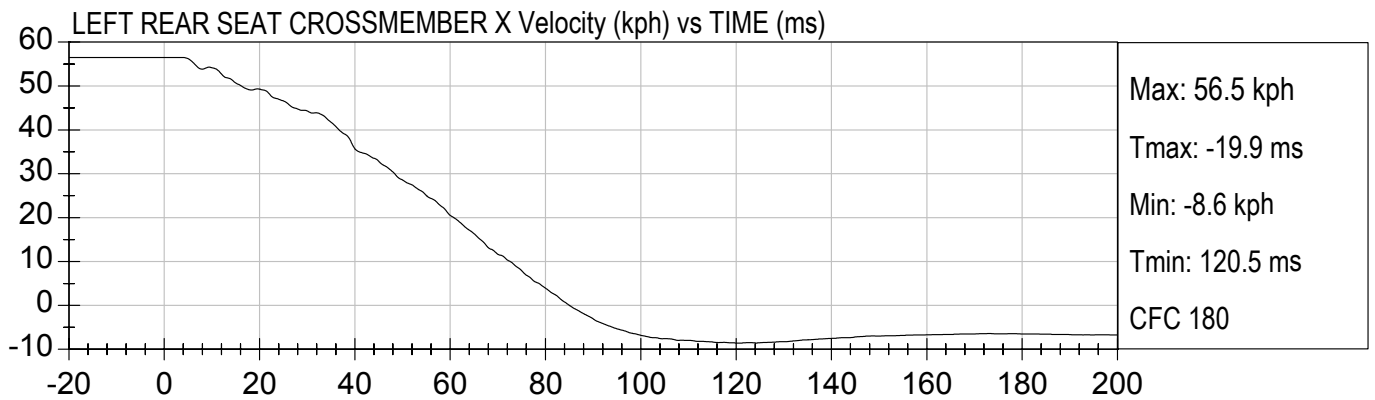
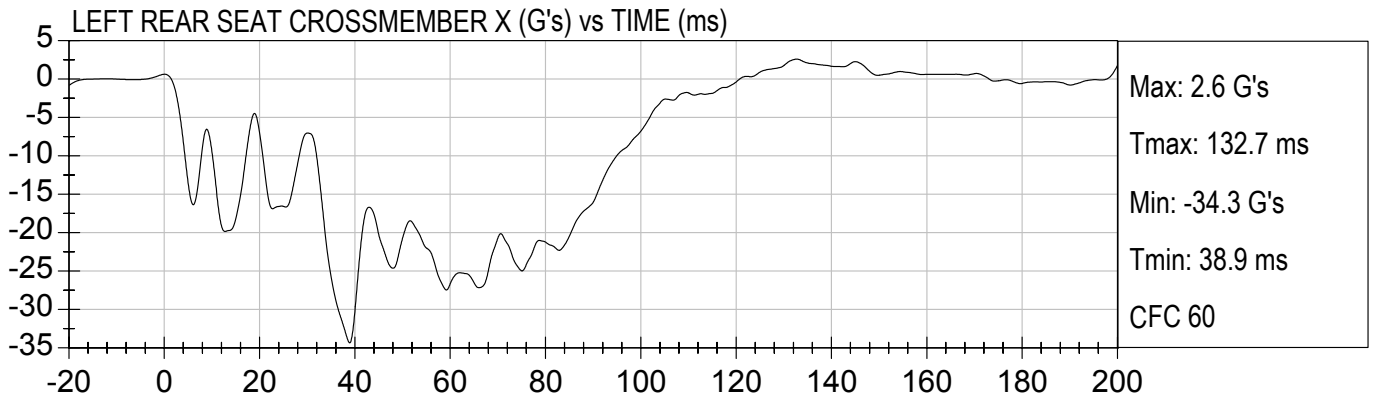
PASSENGER RIGHT UPPER TIBIA FZ (N) vs TIME (ms)

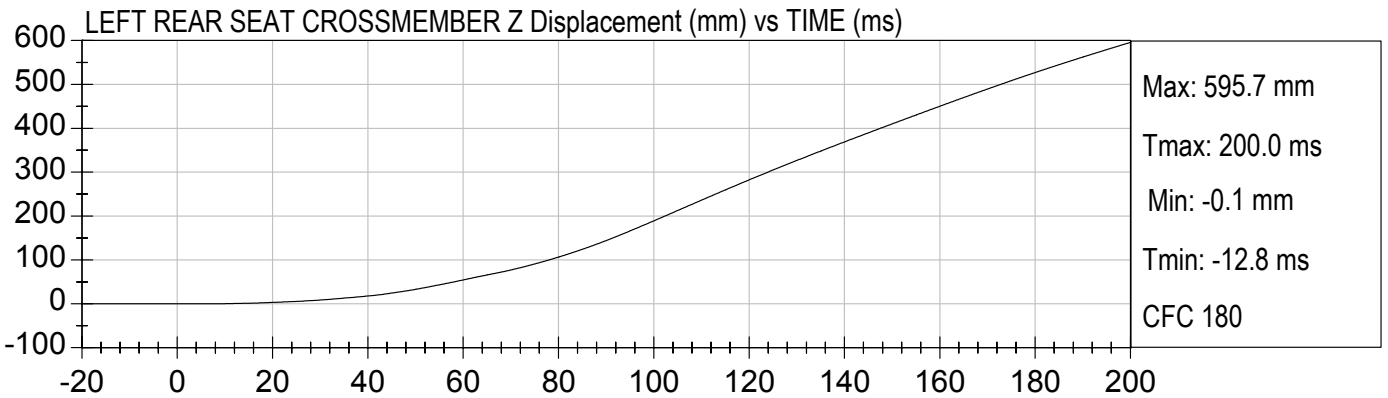
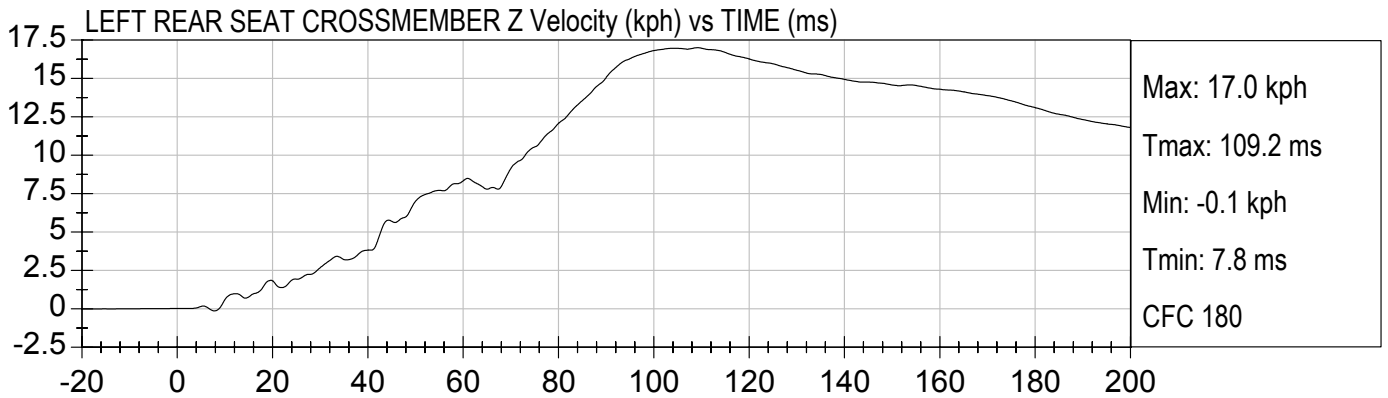
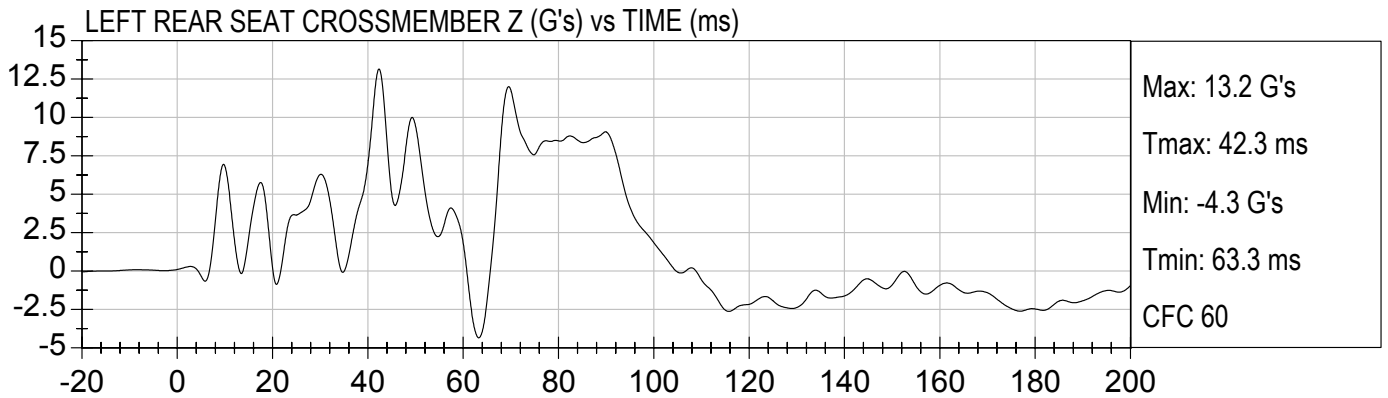


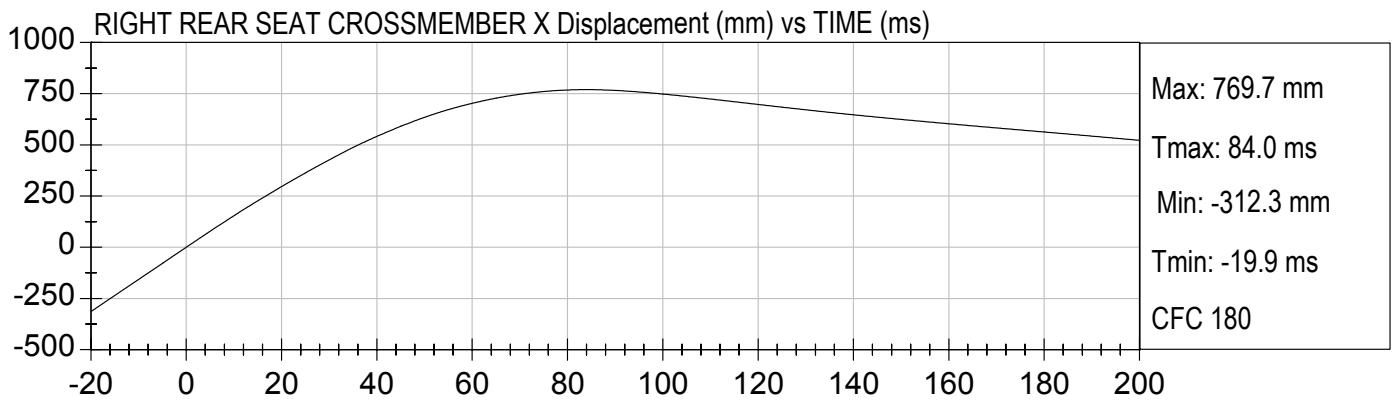
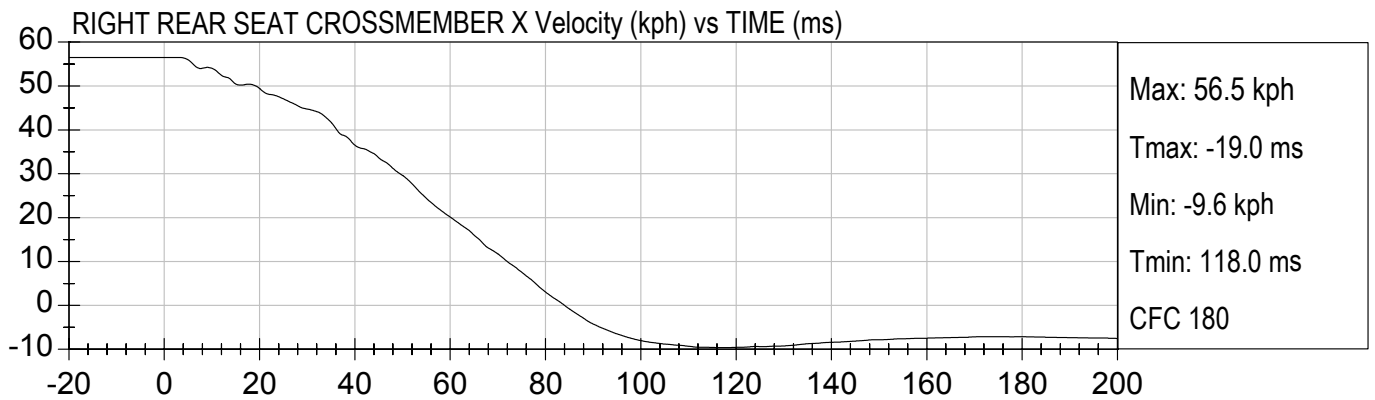
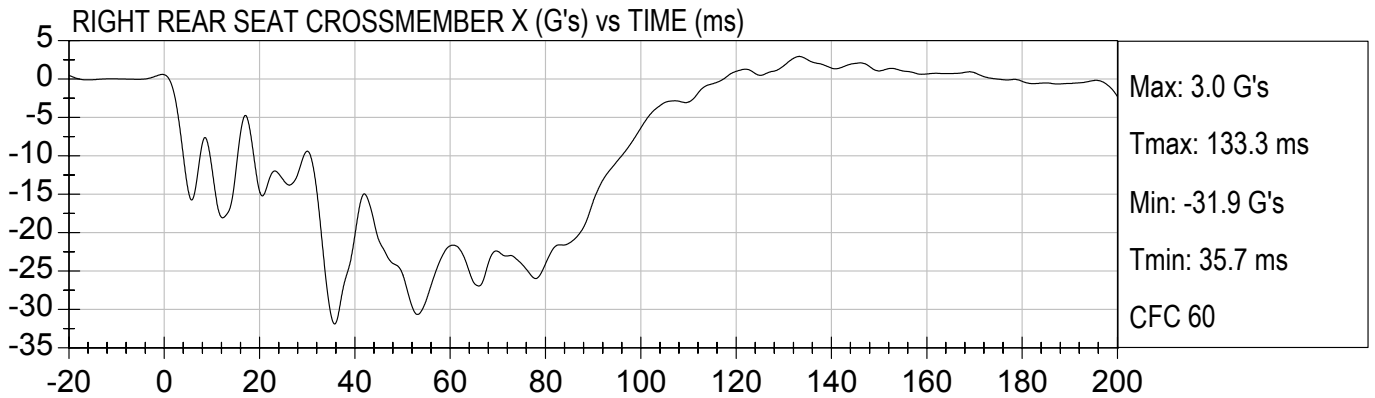


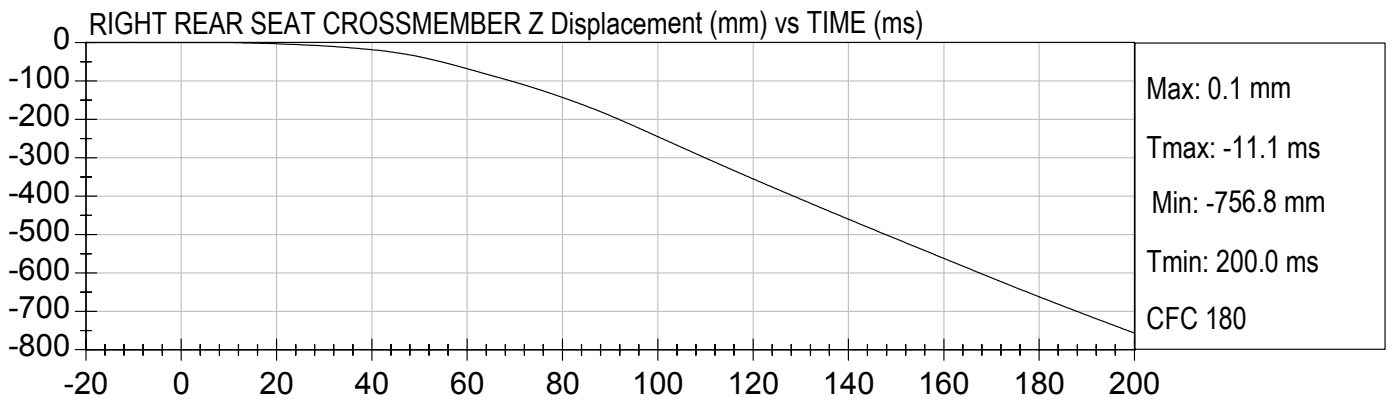
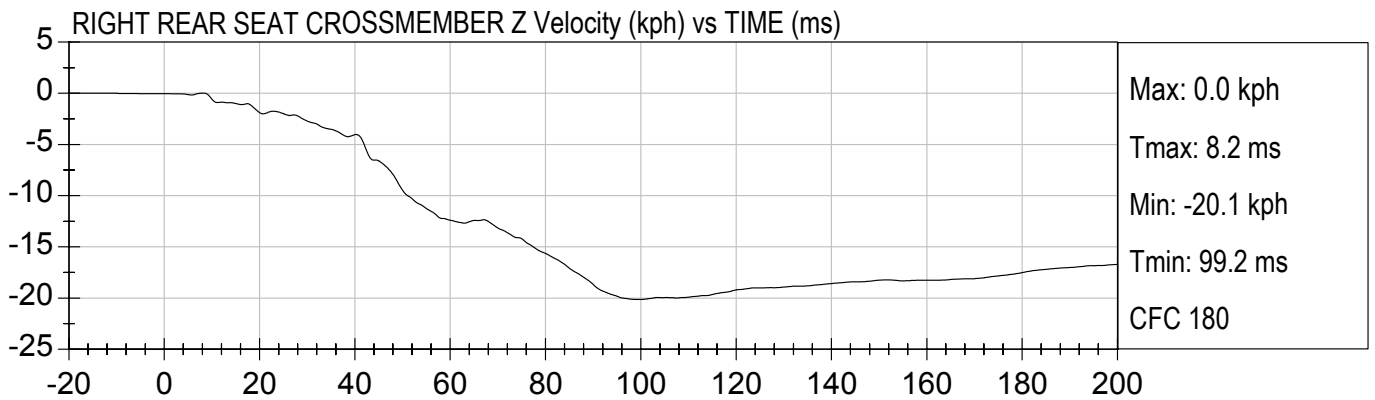
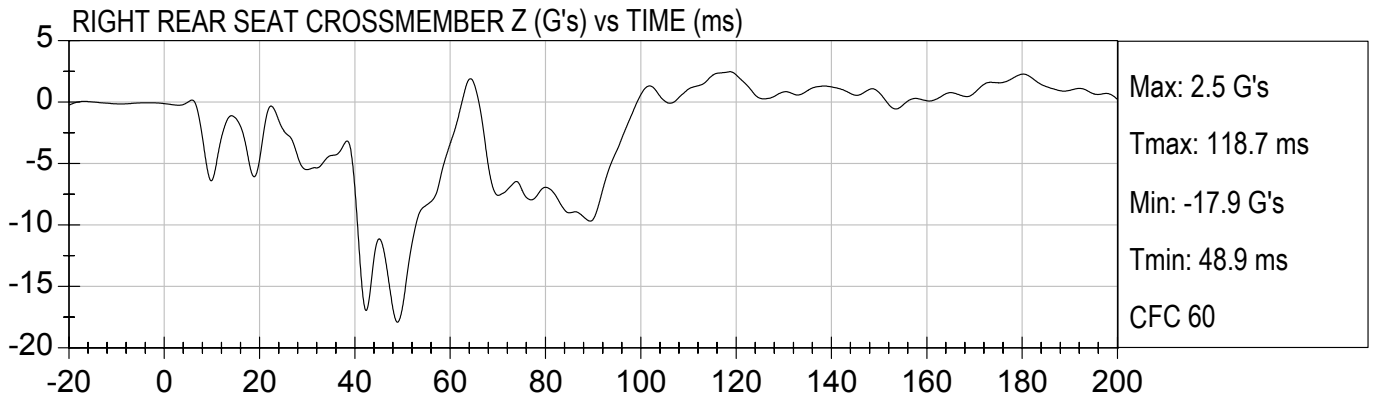


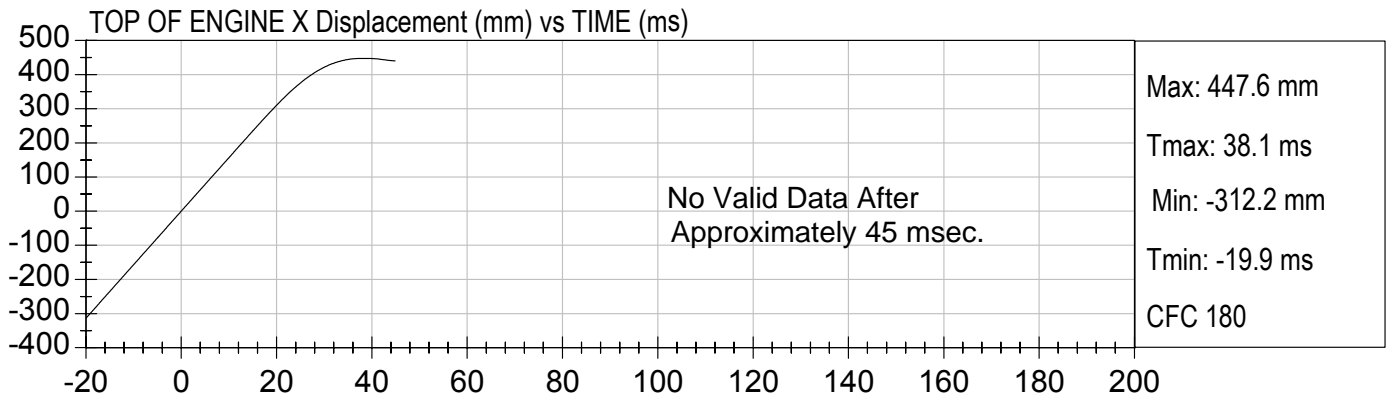
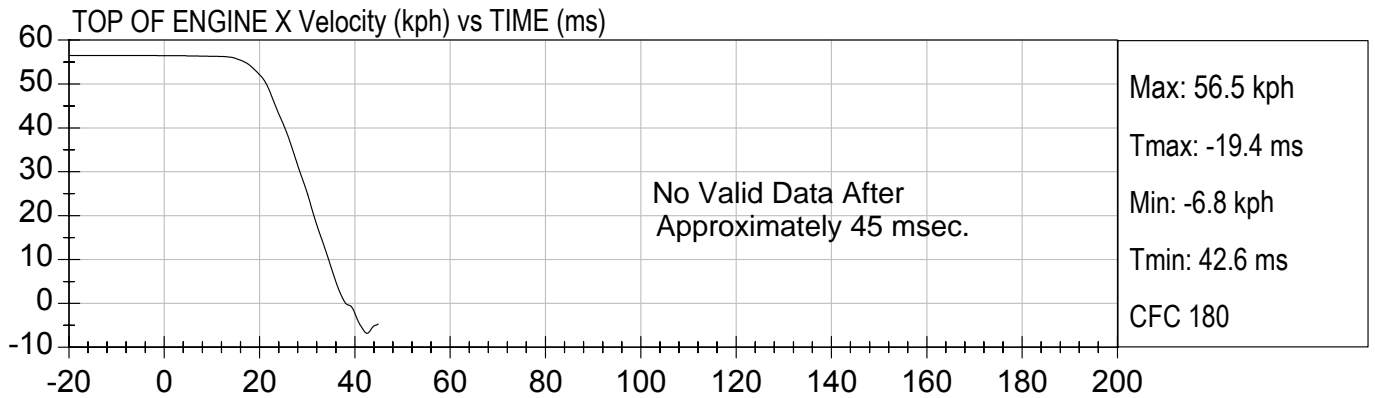
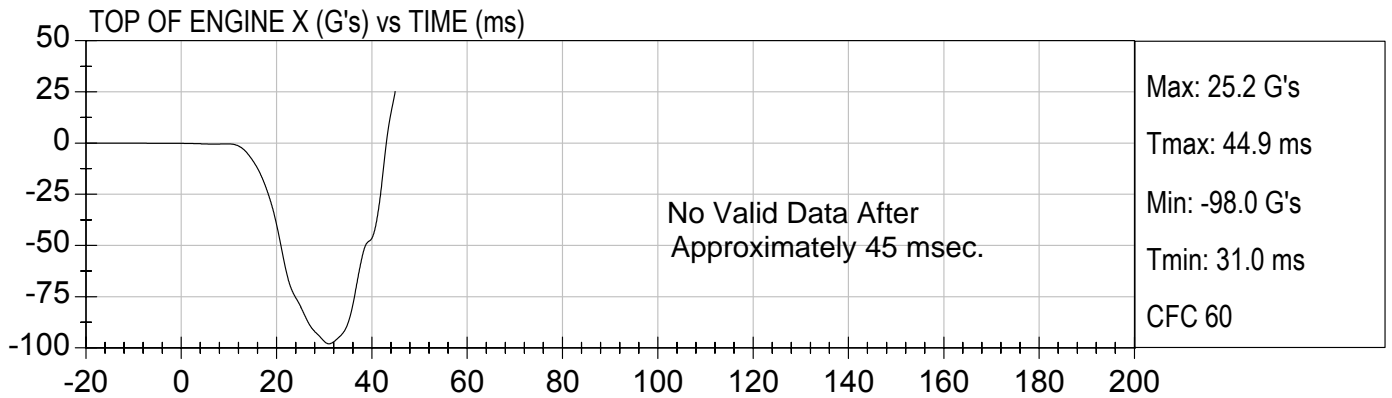


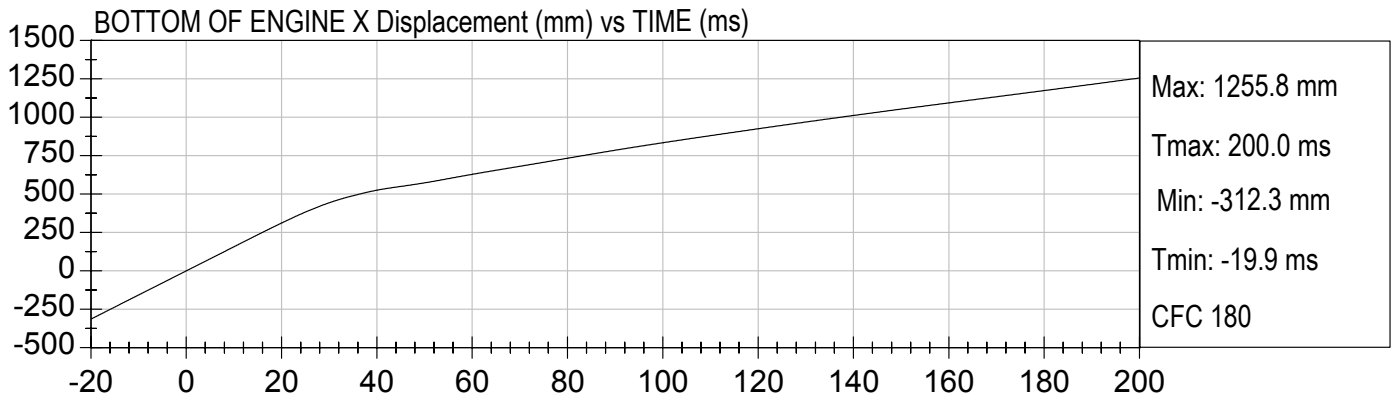
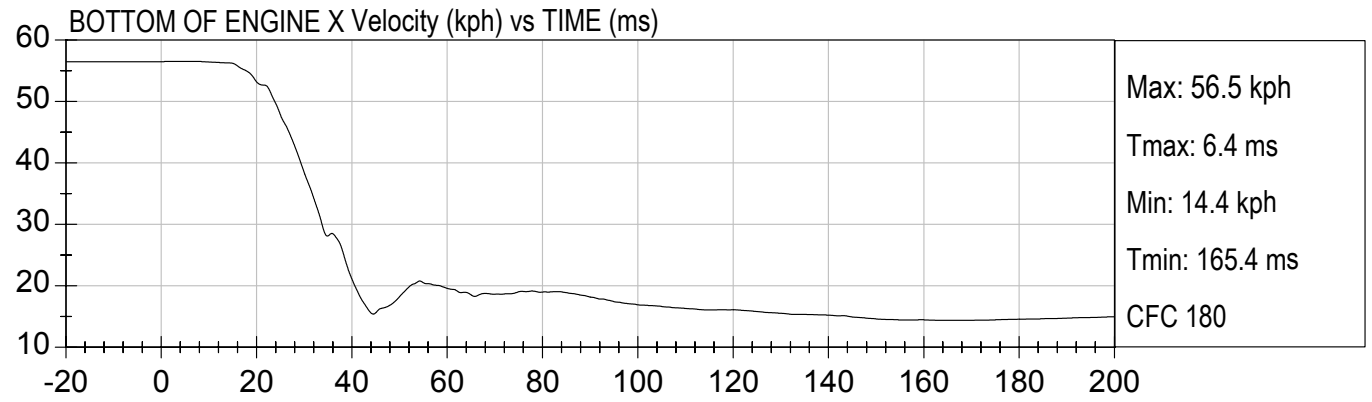
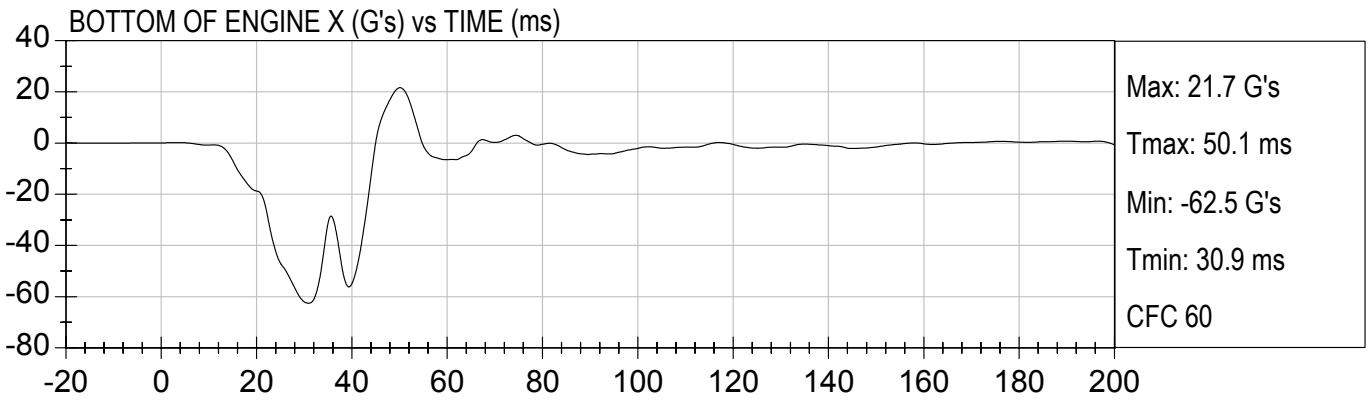


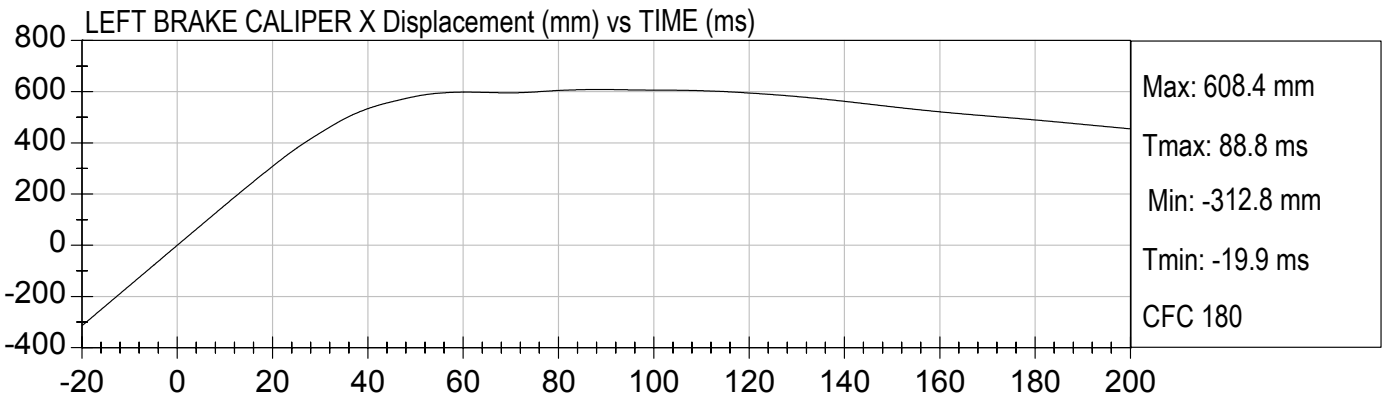
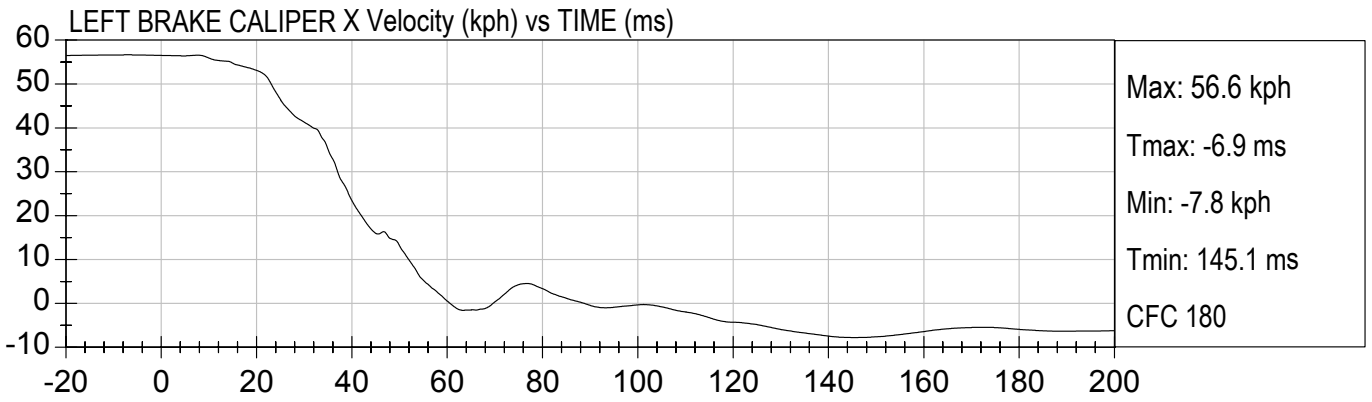
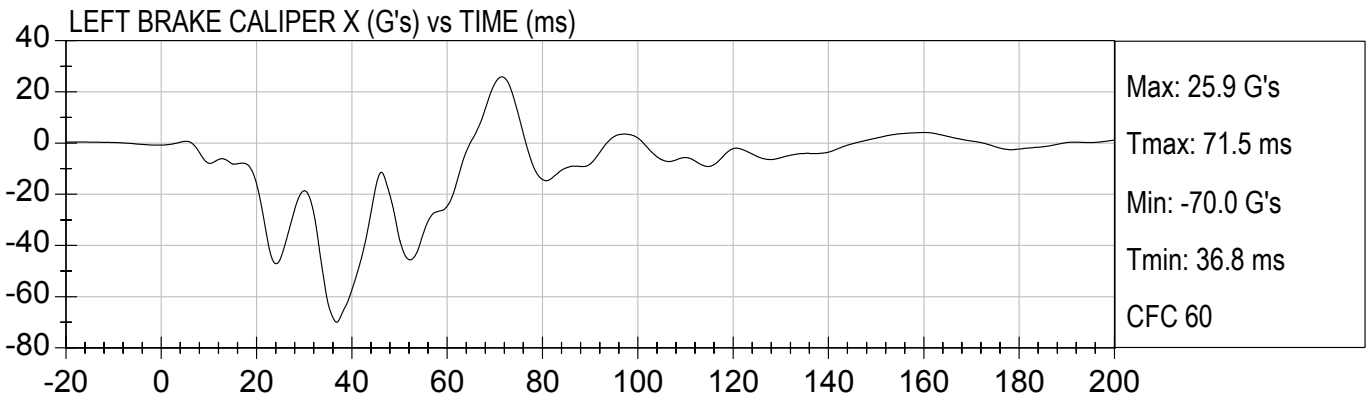


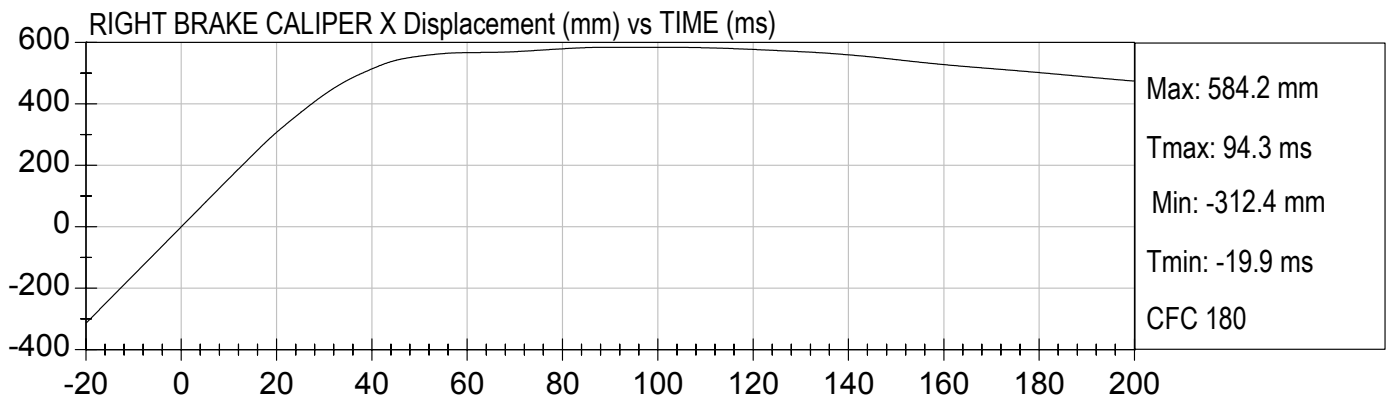
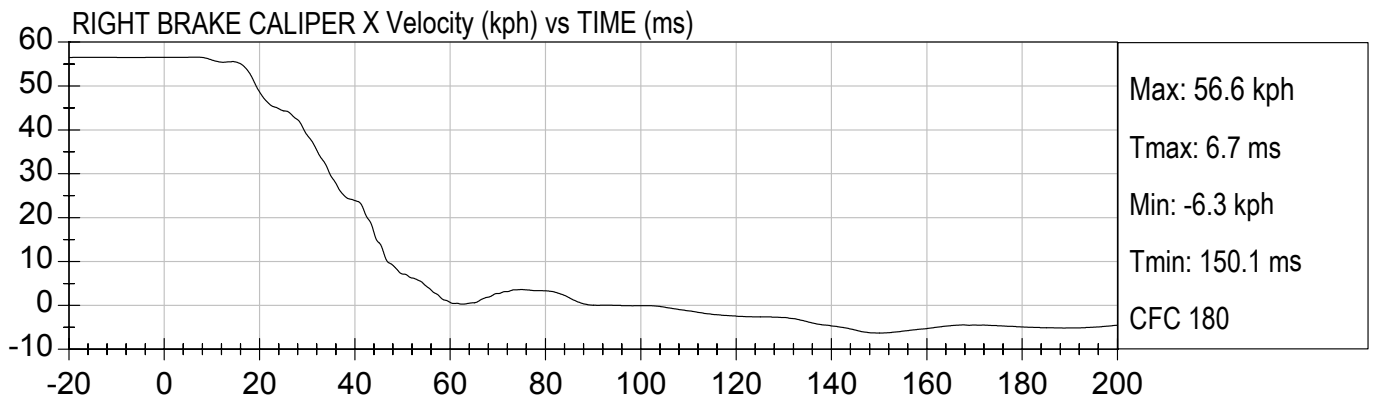
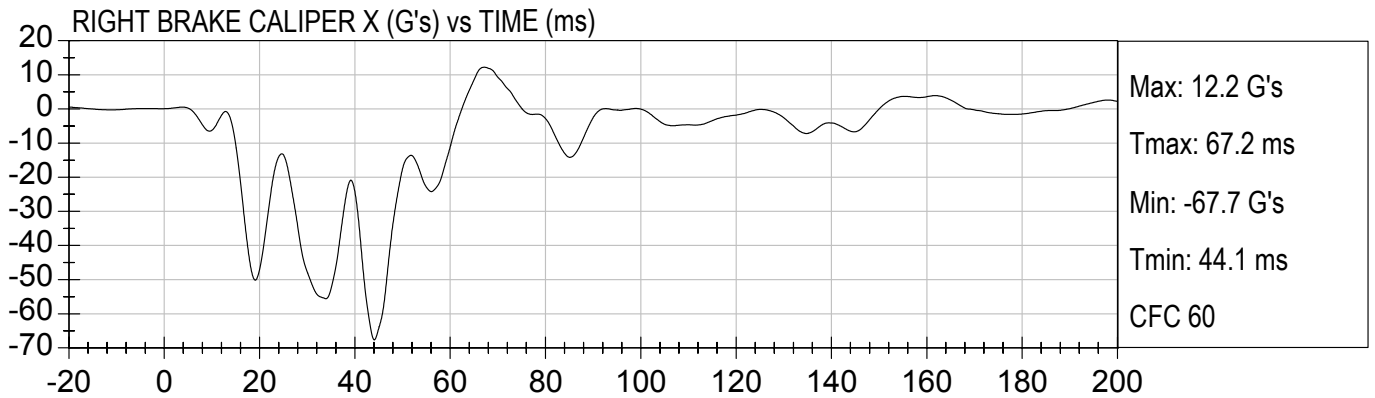


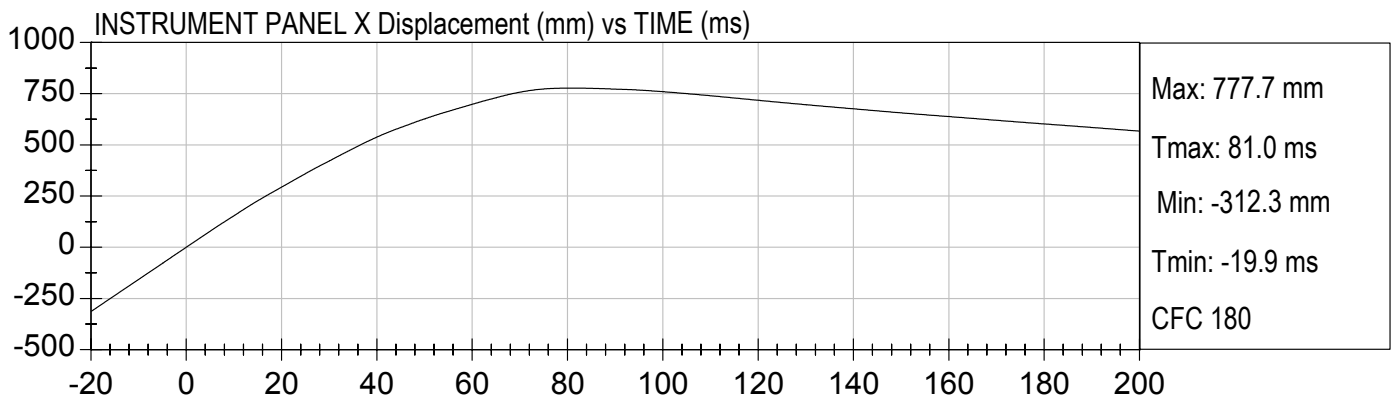
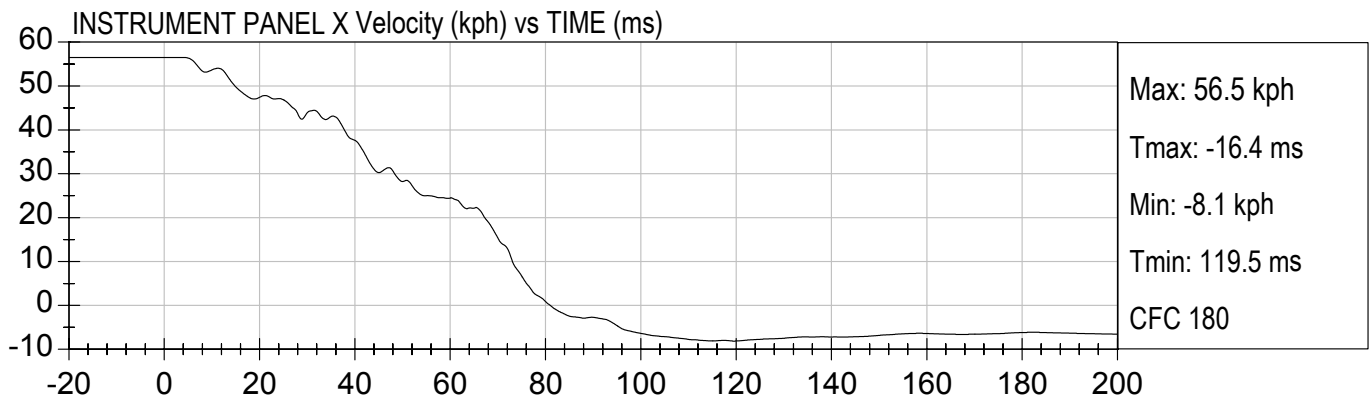
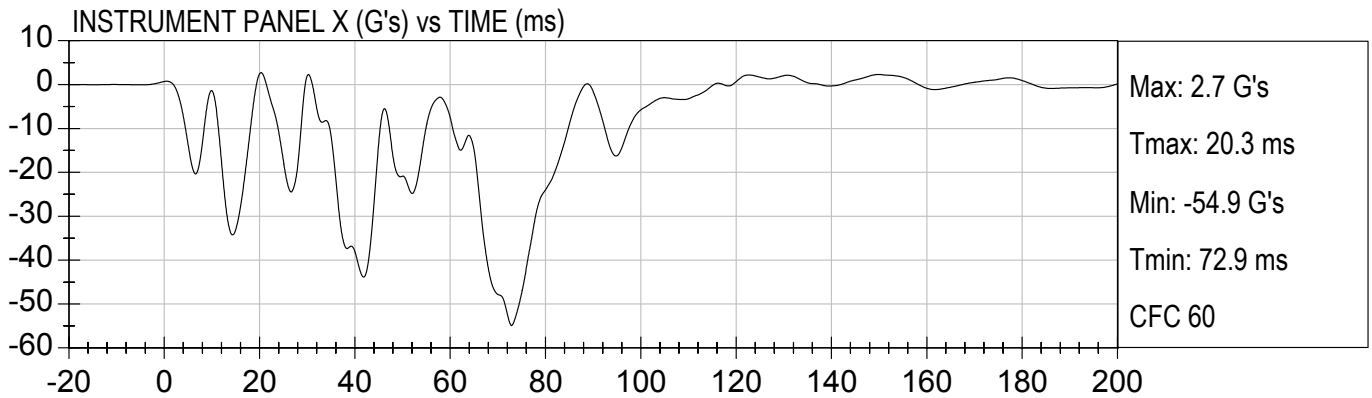


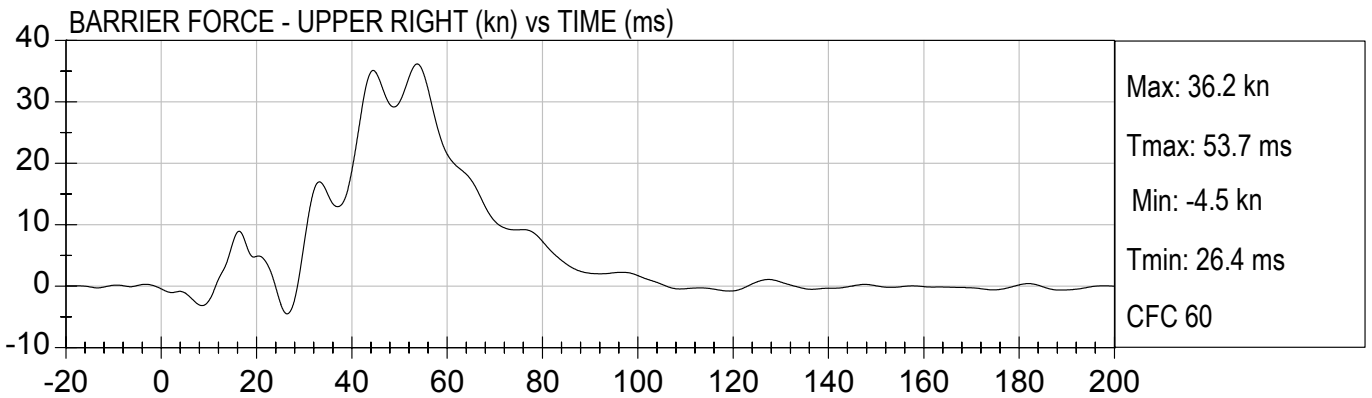
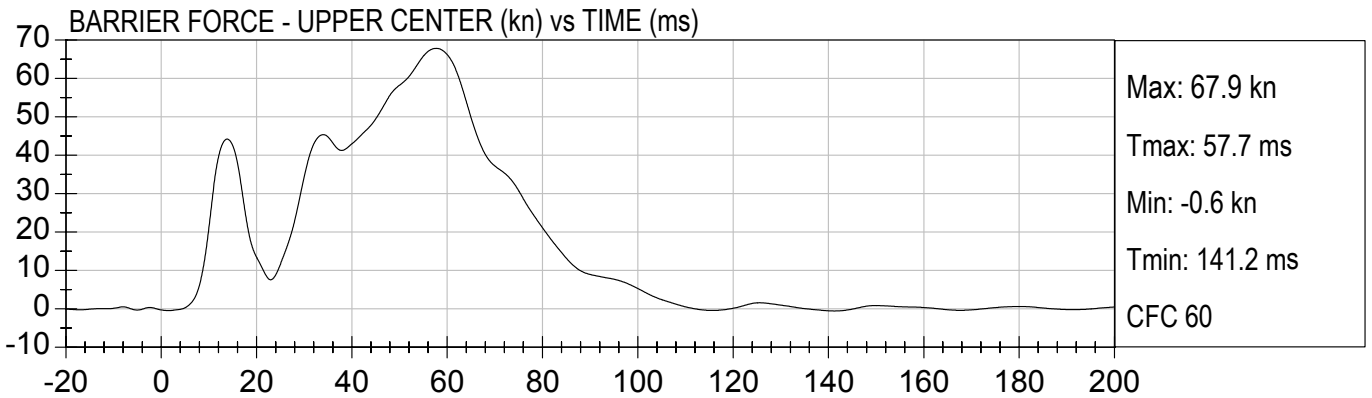
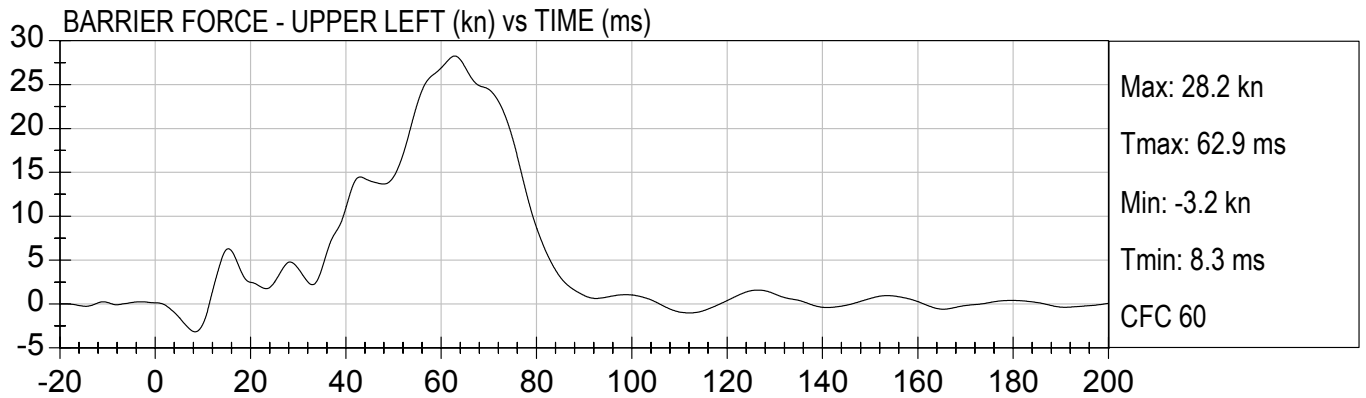






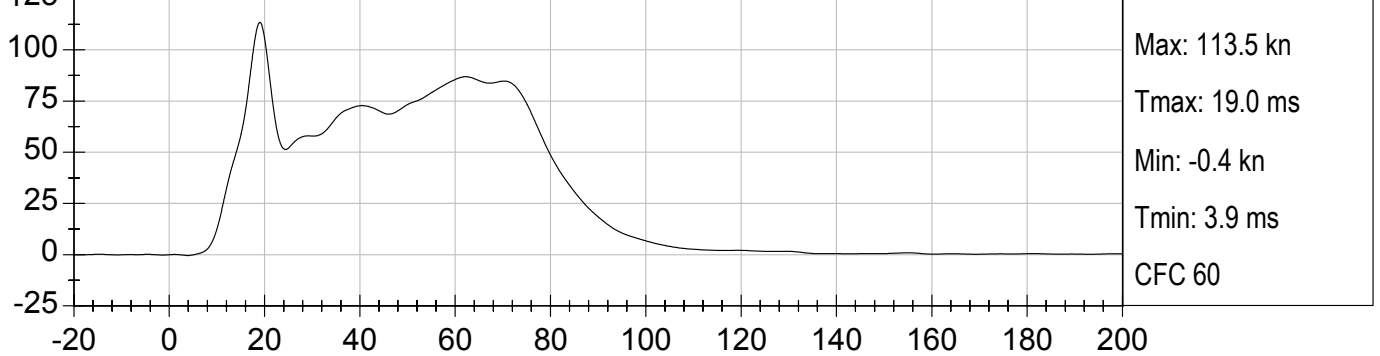




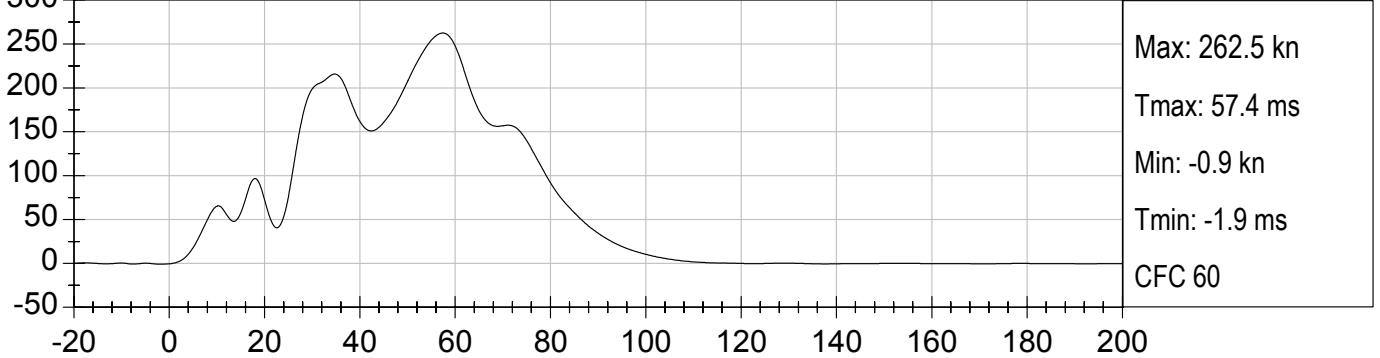




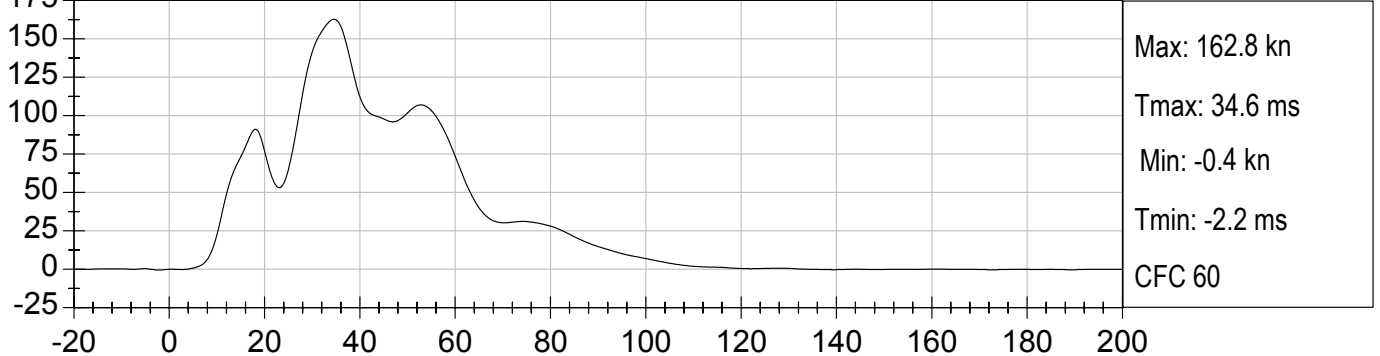
BARRIER FORCE - LOWER LEFT (kn) vs TIME (ms)



BARRIER FORCE - LOWER CENTER (kn) vs TIME (ms)

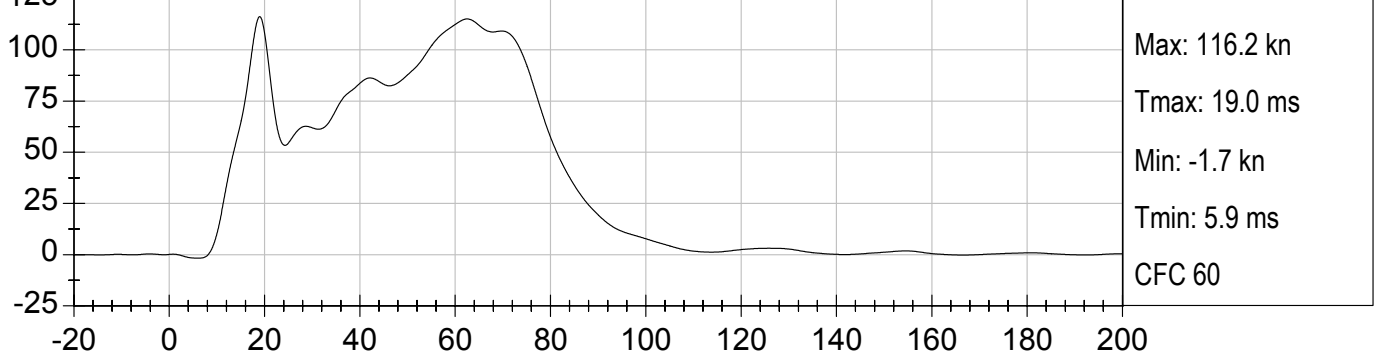


BARRIER FORCE - LOWER RIGHT (kn) vs TIME (ms)

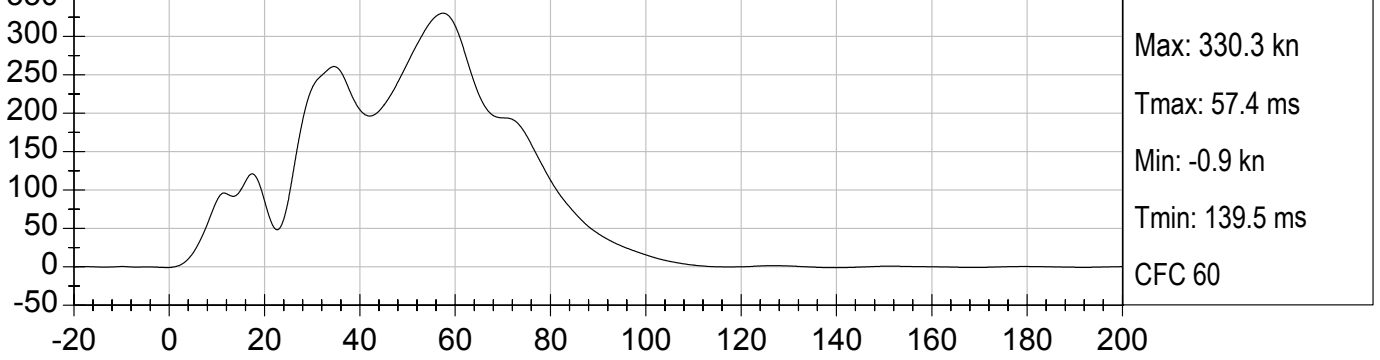




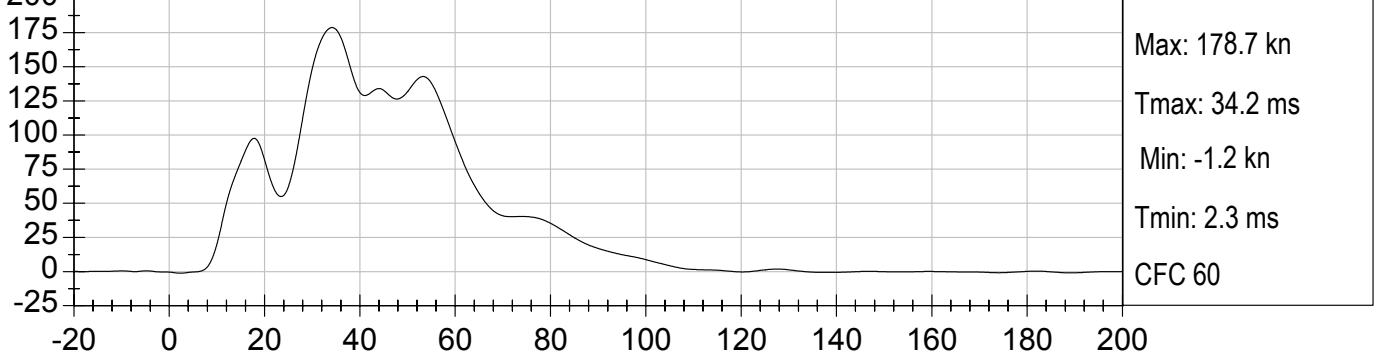
BARRIER FORCE - SUM LEFT (kn) vs TIME (ms)



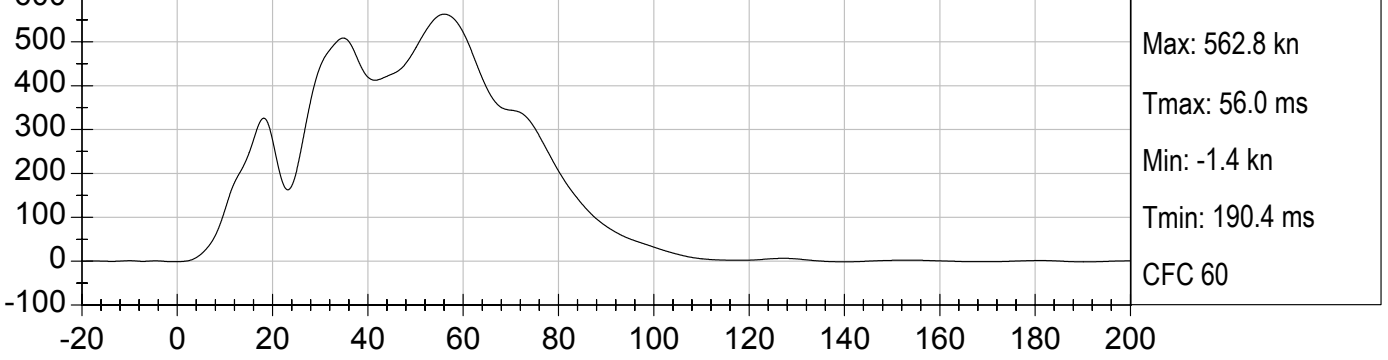
BARRIER FORCE - SUM CENTER (kn) vs TIME (ms)

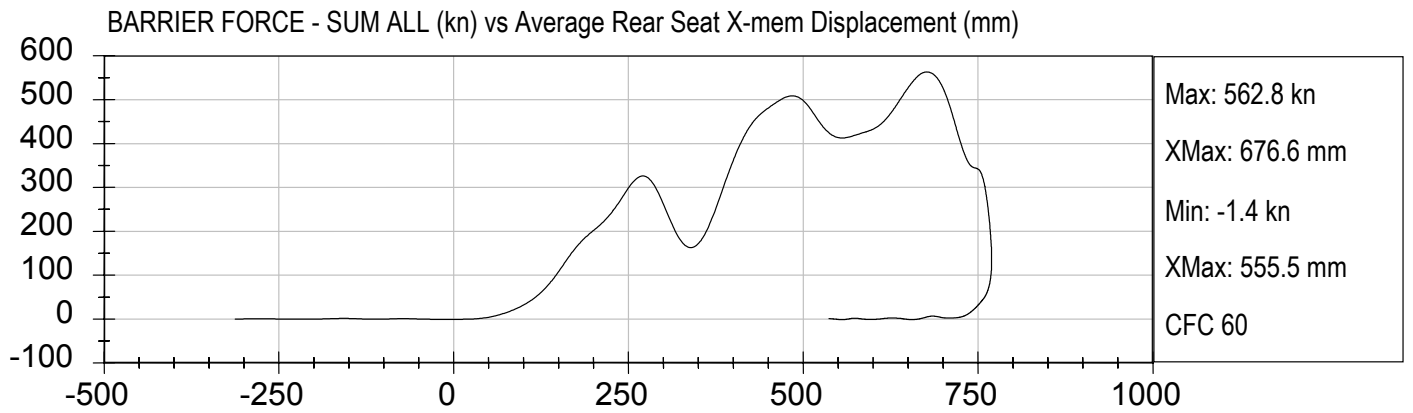


BARRIER FORCE - SUM RIGHT (kn) vs TIME (ms)



BARRIER FORCE - SUM ALL (kn) vs TIME (ms)





APPENDIX C

DUMMY CALIBRATION DATA TRACES AND TABLES

CERTIFICATION DATA

Dummy Serial Number: 065

Calibration Test Results Summary

Dummy Serial Number: 065

Calibration

| | |
|--------------------------|---|
| External Dimensions: | The dummy passed all external dimension requirements. |
| Head Drop Test: | The head passed all drop test requirements. |
| Neck Flexion Test: | The neck passed all flexion test requirements. |
| Neck Extension Test: | The neck passed all extension test requirements. |
| Thorax Impact Test: | The thorax passed all impact test requirements. |
| Knee Impact Tests: | Both knees passed all impact test requirements. |
| Hip-Femur Flexion Tests: | Both femurs passed all flexion test requirements. |

HYBRID III DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

Dummy Serial Number: 065

Date of Verification: 9/29/03

Test Number: D03167

| DESCRIPTION | SPECIFICATION | TEST RESULTS |
|--|-------------------|--------------|
| Temperature (°F) | 20.6 – 22.2 | 21.1 |
| Relative Humidity | 10 – 70 % | 30 |
| AA - Location for Chest Circumference | 429.3 – 434.3 mm | 431.8 |
| BB - Location for Waist Circumference | 226.1 – 231.1 mm | 228.6 |
| A - Total Sitting Height | 878.8 – 889.0 mm | 882.7 |
| B – Shoulder Pivot Height | 505.5 – 520.7 mm | 508.0 |
| C – H Point Height | 82.9 – 88.9 mm | 88.9 |
| D – H Point from Seat Back | 134.7 – 139.7 mm | 139.7 |
| E – Shoulder Pivot From Backline | 84.8 – 94.0 mm | 94.0 |
| F – Thigh Clearance | 139.7 – 154.9 mm | 146.1 |
| G – Back of Elbow to Wrist Pivot | 289.6 – 304.8 mm | 292.1 |
| H – Skull Cap Skin to Backline | 40.7 – 45.7 mm | 44.5 |
| I – Shoulder Elbow Length | 330.2 – 345.4 mm | 330.2 |
| J – Elbow Rest Height | 190.5 – 210.9 mm | 196.9 |
| K – Buttock Knee Length | 579.1 – 604.5 mm | 603.3 |
| L – Popliteal Height | 429.3 – 454.7 mm | 444.5 |
| M – Knee Pivot Height | 485.2 – 500.4 mm | 488.2 |
| N – Buttock Popliteal Length | 452.1 – 477.5 mm | 469.9 |
| O – Chest Depth at 3 rd Rib | 213.4 – 228.6 mm | 215.9 |
| P – Foot Length | 251.5 – 266.7 mm | 254.0 |
| V – Shoulder Breadth | 421.7 – 436.9 mm | 434.3 |
| W – Foot Breadth | 91.5 – 106.7 mm | 98.4 |
| Y – Chest Circumference | 970.3 – 1000.7 mm | 977.9 |
| Z – Waist Circumference | 835.7 – 866.1 mm | 844.6 |

Technician: Jessica Hall

Approved By: Shefalika Gaural

Hybrid III Calibration Data Sheet

50th Percentile Male
Head Drop Calibration

ATD Serial No: 065

Test I.D.: D031671

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|--------|----------------|--------|-----------|
| Laboratory Temperature | deg C | 18.9 to 25.5 | 21.8 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 30 | Pass |
| Peak Resultant Acceleration | G's | 225.0 to 275.0 | 234.9 | Pass |
| Peak Lateral Acceleration | G's | <= +/- 15.0 | 10.9 | Pass |
| Is Acceleration Unimodal? | Yes/No | < 10% Peak | Yes | Pass |
| Overall Test Results | | | Pass | |

Jessica Gall
Laboratory Technician

09/29/2003
Test Date

Shetalika Jaiswal
Approved By

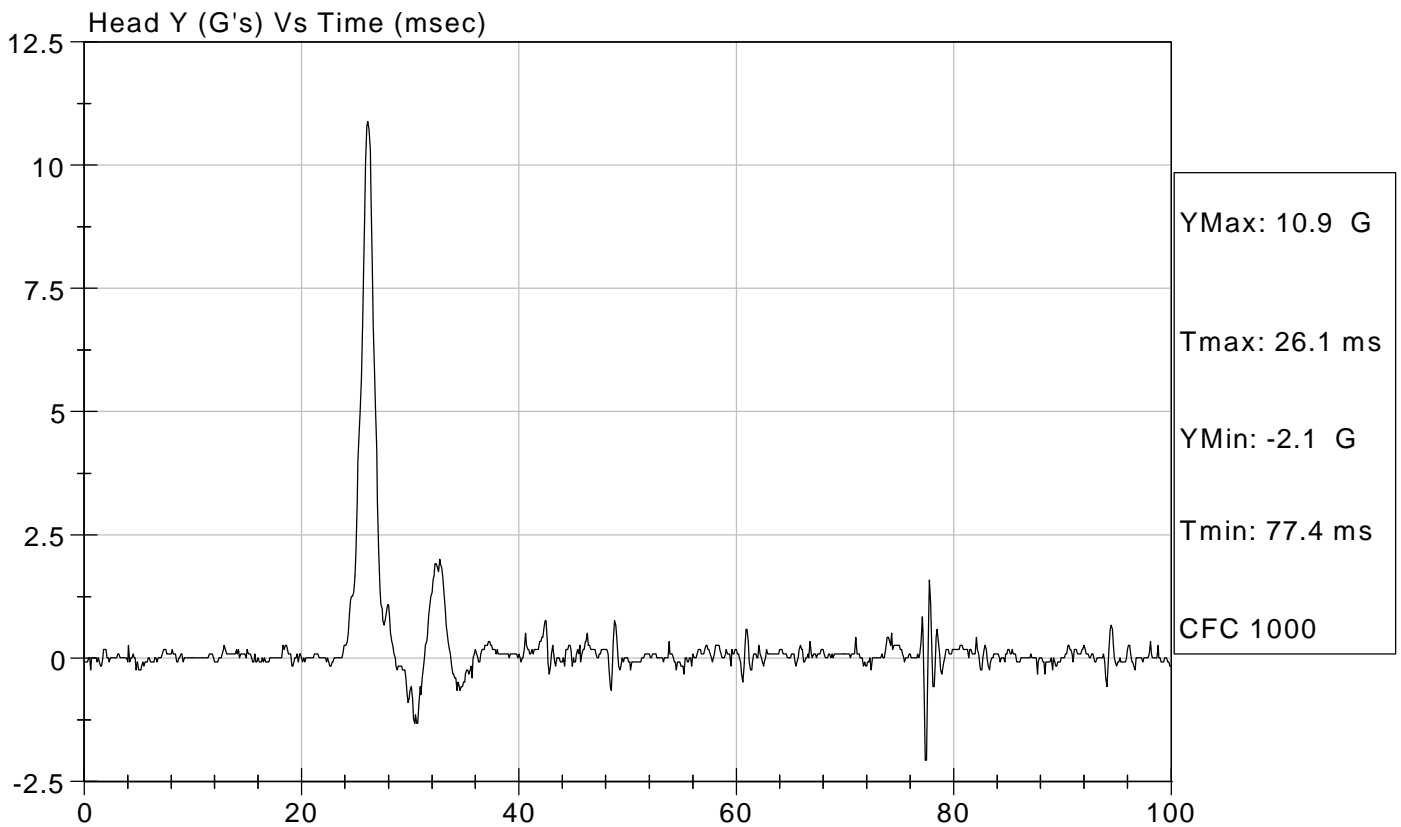
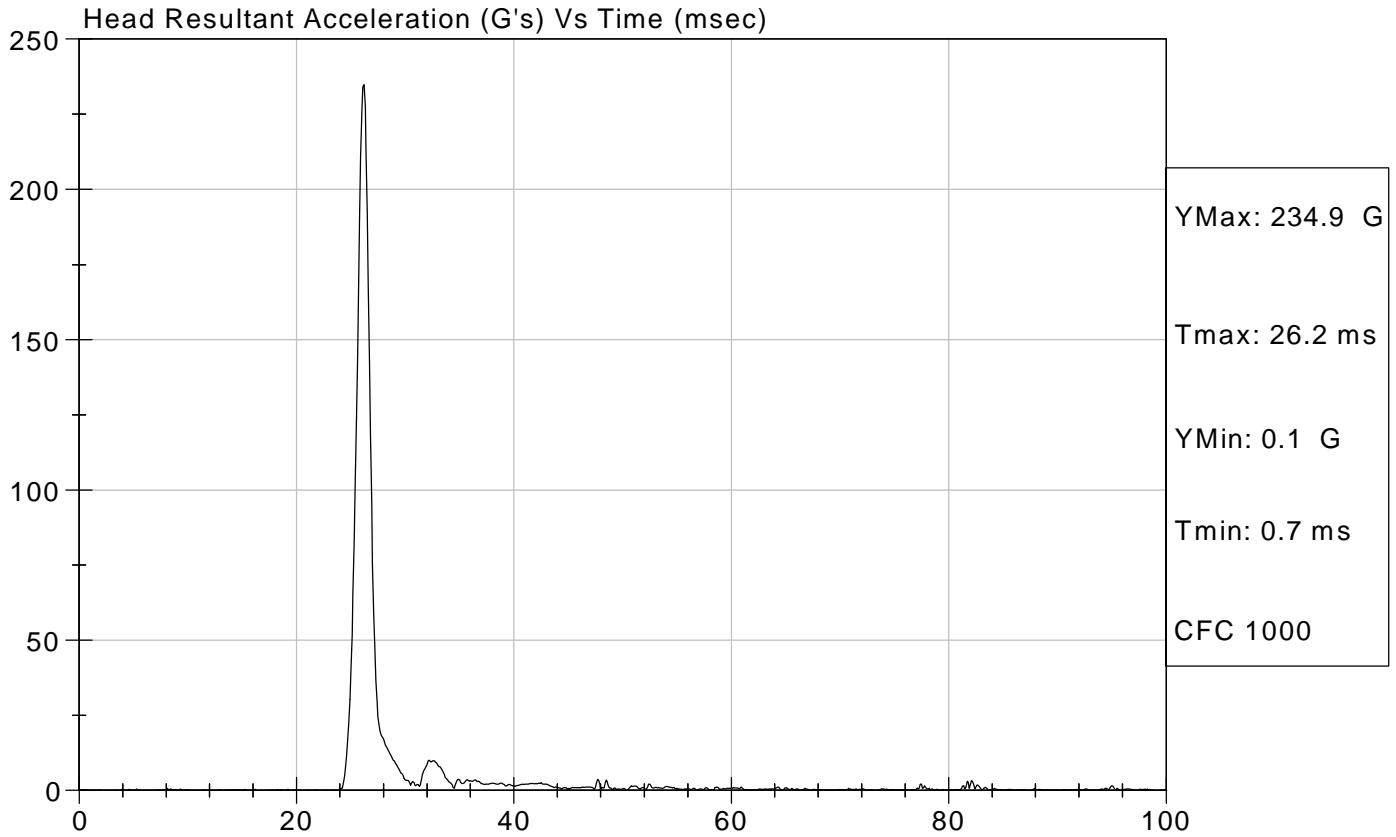


Test Description: Head Drop

Test Date: 09/29/2003

Component: D031671

Speed: 0 ft/s, 0.00 m/s



Hybrid III Calibration Data Sheet

50th Percentile Male

Neck Flexion Test

ATD Serial No: 065

Test I.D.: D031672

| Tested Parameter | | Units | Specification | Result | Pass/Fail |
|--|---------|---------|----------------|--------|-----------|
| Laboratory Temperature | | deg C | 20.6 to 22.2 | 21.1 | Pass |
| Laboratory Relative Humidity | | % | 10 to 70 | 26 | Pass |
| Pendulum Velocity | | m/s | 6.89 to 7.13 | 6.89 | Pass |
| Pendulum Deceleration | 10 msec | G's | 22.50 to 27.50 | 23.94 | Pass |
| | 20 msec | G's | 17.60 to 22.60 | 20.02 | Pass |
| | 30 msec | G's | 12.50 to 18.50 | 13.89 | Pass |
| Peak Pendulum Deceleration After 30 msec | | G's | <= 29.0 | 13.89 | Pass |
| Deceleration Decay Time to Cross 5 G's | | msec | 34.0 to 42.0 | 36.7 | Pass |
| Maximum "D" Plane Rotation | Maximum | Degrees | 64.0 to 78.0 | 74.3 | Pass |
| | Time | msec | 57.0 to 64.0 | 58.4 | Pass |
| "D" Plane Rotation Decay Time To Zero Crossing | | msec | 113.0 to 128.0 | 113.4 | Pass |
| Moment About Occipital Condyle | Maximum | N m | 84.1 to 108.5 | 95.6 | Pass |
| | Time | msec | 47.0 to 58.0 | 49.4 | Pass |
| Positive Moment Decay Time To Zero Crossing | | msec | 97.0 to 107.0 | 102.2 | Pass |

| | |
|----------------------|------|
| Overall Test Results | Pass |
|----------------------|------|

Jessica Hall

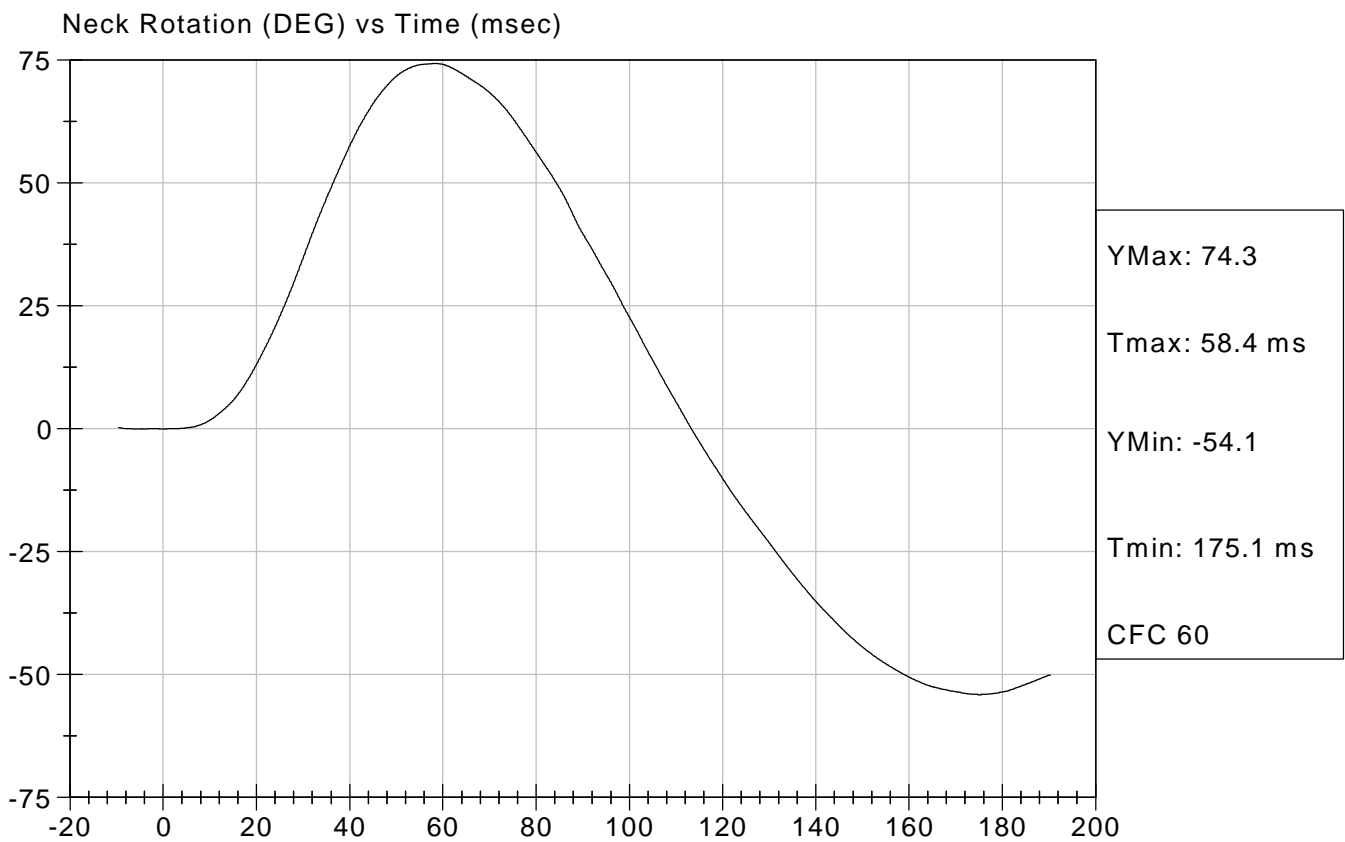
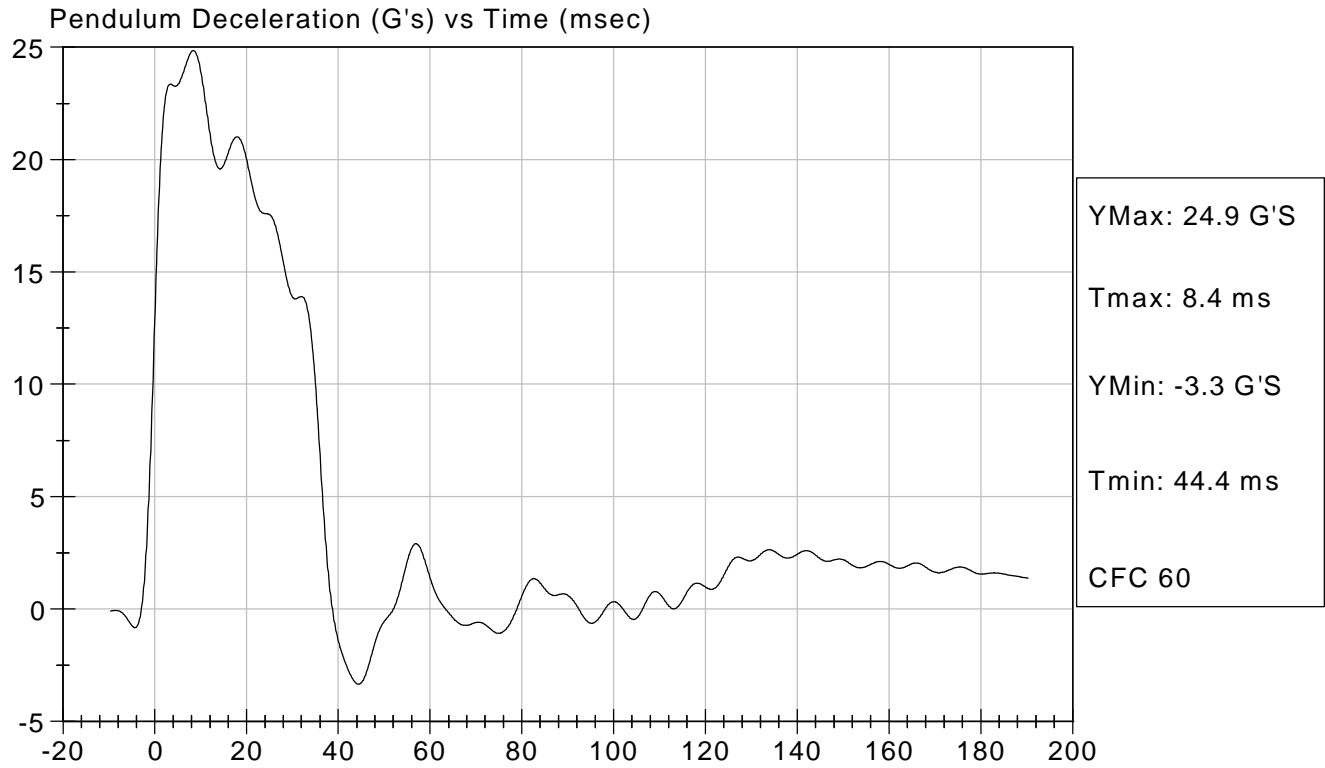
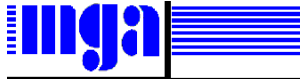
 Laboratory Technician

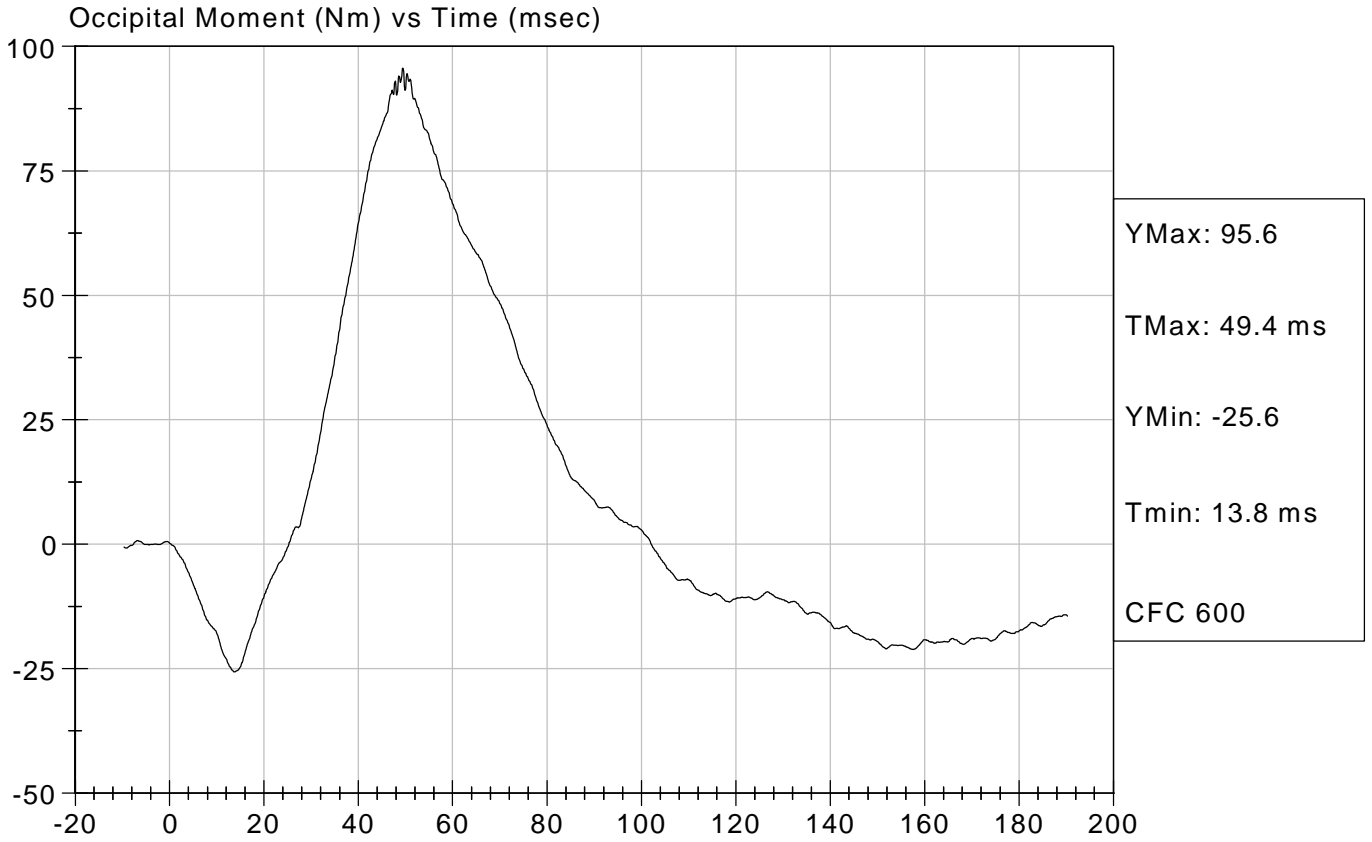
09/30/2003

 Test Date

Shefalika Jaiswal

 Approved By





Hybrid III Calibration Data Sheet

50th Percentile Male

Neck Extension Test

ATD Serial No: 065

Test I.D.: D031673

| Tested Parameter | | Units | Specification | Result | Pass/Fail |
|--|---------|---------|----------------|--------|-----------|
| Laboratory Temperature | | deg C | 20.6 to 22.2 | 21.3 | Pass |
| Laboratory Relative Humidity | | % | 10 to 70 | 26 | Pass |
| Pendulum Velocity | | m/s | 5.95 to 6.19 | 6.01 | Pass |
| Pendulum Deceleration | 10 msec | G's | 17.20 to 21.20 | 18.87 | Pass |
| | 20 msec | G's | 14.00 to 19.00 | 17.13 | Pass |
| | 30 msec | G's | 11.00 to 16.00 | 12.61 | Pass |
| Peak Pendulum Deceleration After 30 msec | | G's | <= 22.0 | 13.1 | Pass |
| Deceleration Decay Time to Cross 5 G's | | msec | 38.0 to 46.0 | 39.5 | Pass |
| Maximum "D" Plane Rotation | Maximum | Degrees | 81.0 to 106.0 | 100.0 | Pass |
| | Time | msec | 72.0 to 82.0 | 75.9 | Pass |
| "D" Plane Rotation Decay Time To Zero Crossing | | msec | 147.0 to 174.0 | 155.4 | Pass |
| Moment About Occipital Condyle | Minimum | N m | -52.9 to -79.9 | -65.5 | Pass |
| | Time | msec | 65.0 to 79.0 | 72.1 | Pass |
| Negative Moment Decay Time To Zero Crossing | | msec | 120.0 to 148.0 | 141.1 | Pass |

| | |
|----------------------|------|
| Overall Test Results | Pass |
|----------------------|------|

Jessica Hall

 Laboratory Technician

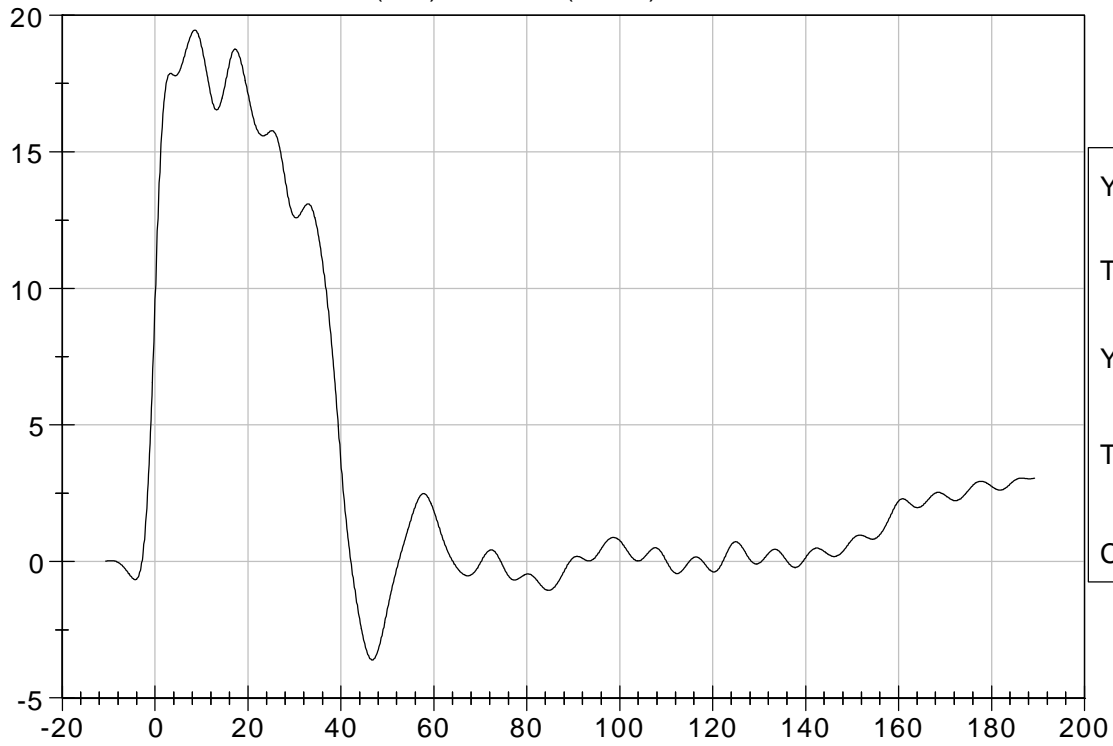
09/30/2003
 Test Date

Shefalika Jaiswal

 Approved By

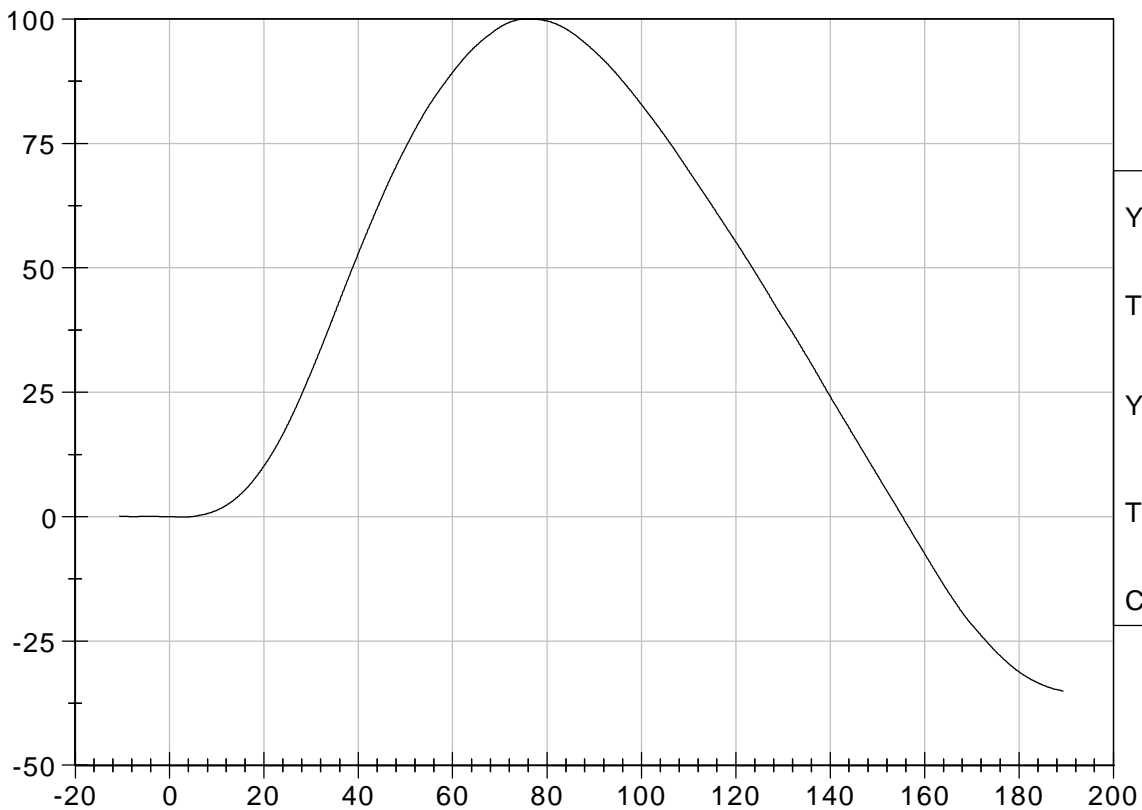


Pendulum Deceleration (G's) vs Time (msec)

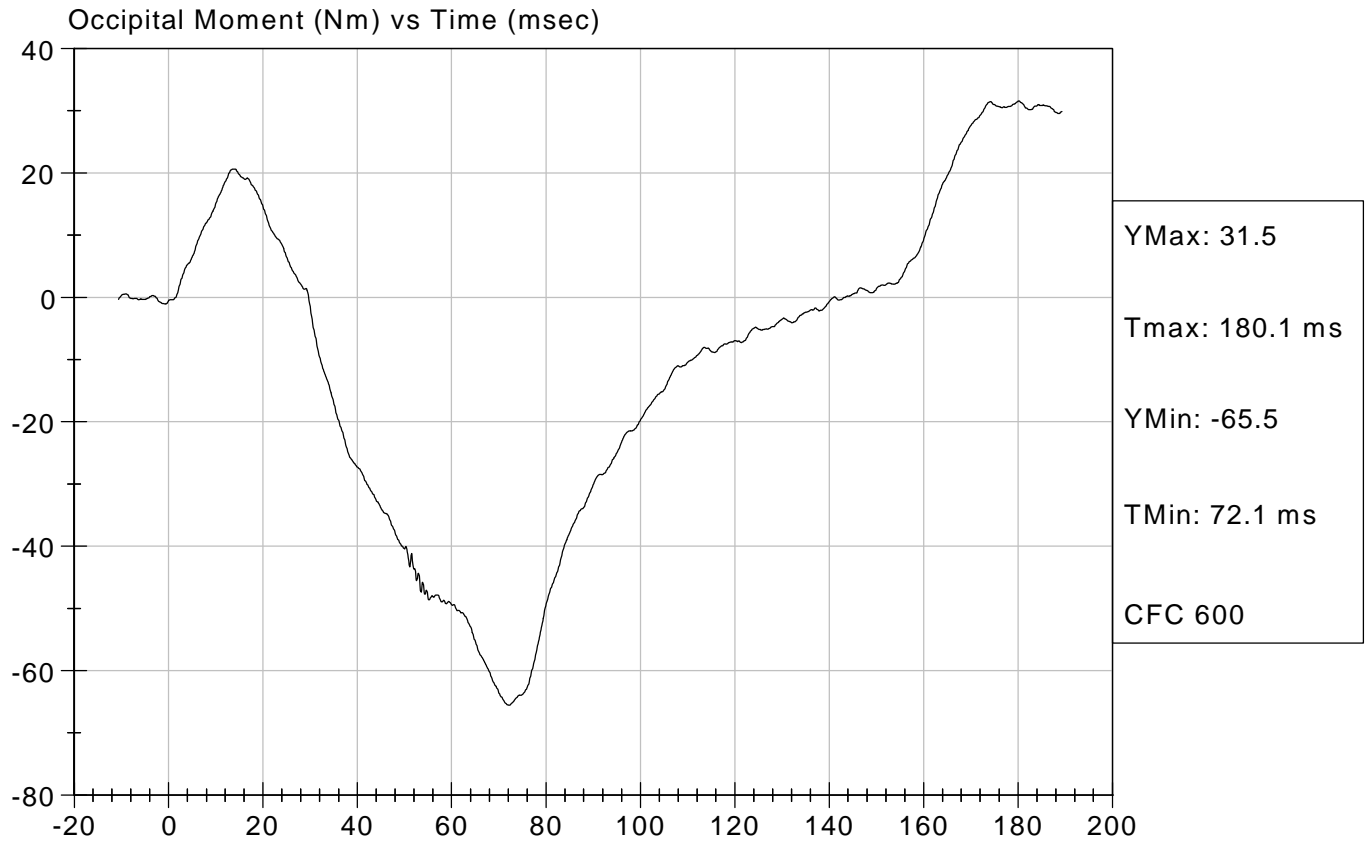


YMax: 19.5 G'S
Tmax: 8.5 ms
YMin: -3.6 G'S
Tmin: 46.7 ms
CFC 60

Neck Rotation (DEG) vs Time (msec)



YMax: 100.0
TMax: 75.9 ms
YMin: -35.1
Tmin: 189.3 ms
CFC 60



Hybrid III Calibration Data Sheet

50th Percentile Male

Thorax Impact Test

ATD Serial No: 065

Test I.D: D031674

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|---------|---------------|--------|-----------|
| Laboratory Temperature | deg C | 20.6 to 22.2 | 21.9 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 25 | Pass |
| Probe Velocity | m/s | 6.58 to 6.82 | 6.73 | Pass |
| Peak Probe Force | Newtons | 5159 to 5893 | 5,536 | Pass |
| Peak Sternum Displacement | cm | 6.35 to 7.26 | 6.85 | Pass |
| Internal Hysteresis | % | 69 to 85 | 71 | Pass |
| Overall Test Results | | | | Pass |

Jessica Hall
Laboratory Technician

Shefalika Jaiswal
Approved By

10/02/2003
Test Date

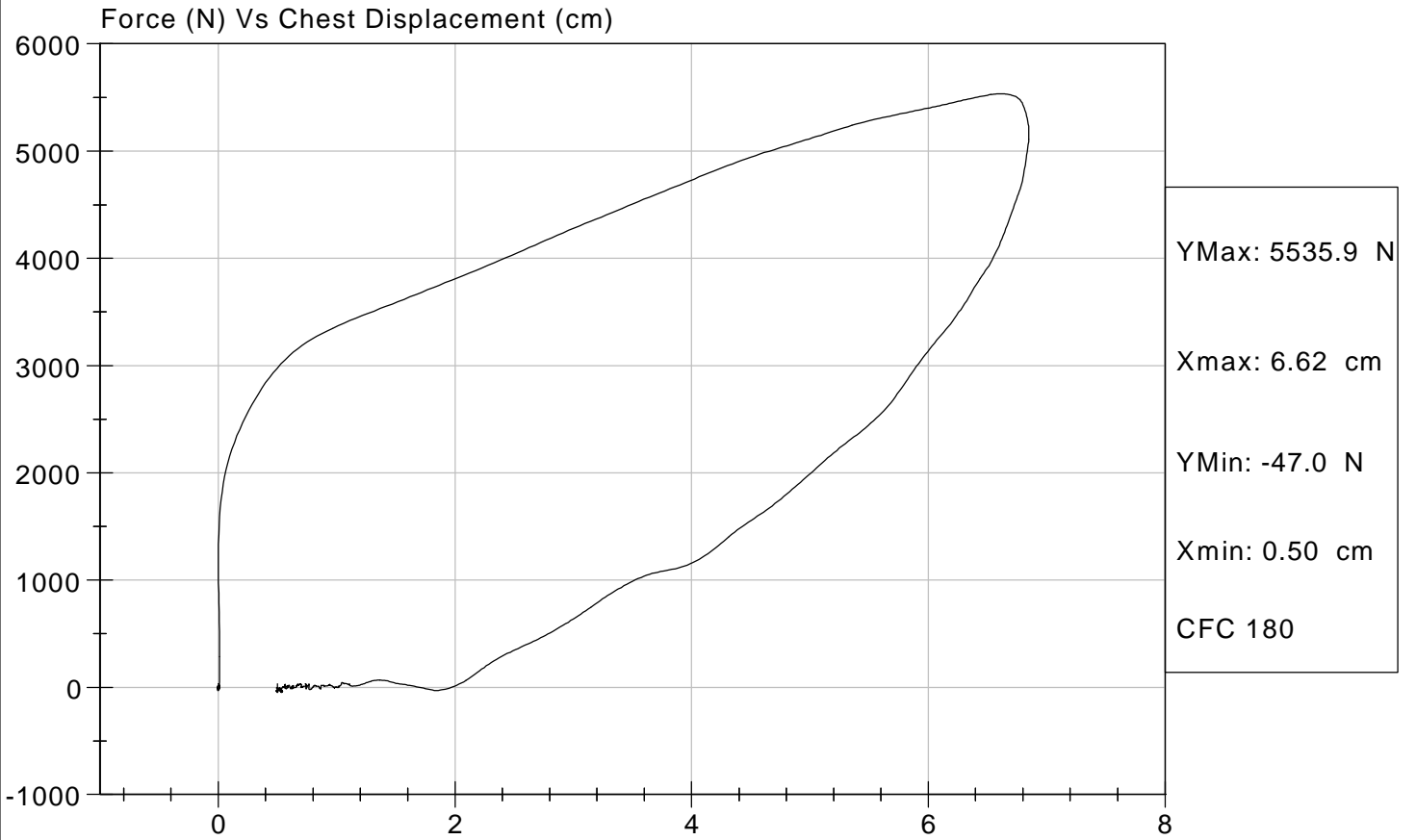


Test Description: Thorax Impact

Test Date: 10/02/2003

Component: D031674

Speed: 22.07 ft/sec, 6.73 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Right Knee Impact Test

ATD Serial No: 065

Test I.D.: D031675

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|---------|---------------|--------|-----------|
| Laboratory Temperature | deg C | 18.9 to 25.5 | 21.3 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 26 | Pass |
| Probe Velocity | m/s | 2.07 to 2.13 | 2.12 | Pass |
| Peak Probe Force | Newtons | 4715 to 5782 | 5,401 | Pass |
| Overall Test Results | | | | Pass |

Jessica Hall
Laboratory Technician

09/30/2003

Test Date

Shetalika Jansal
Approved By

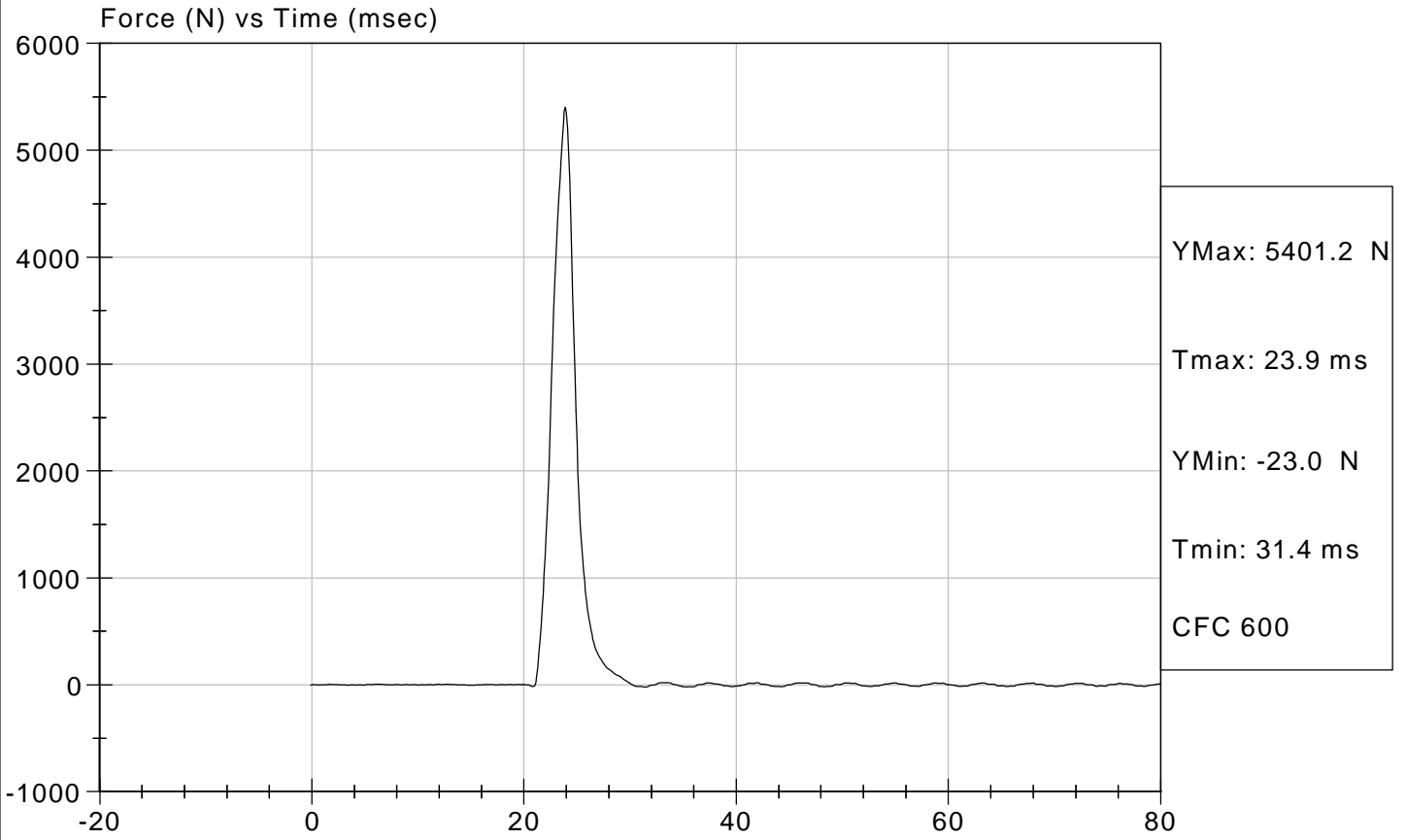


Test Description: Right Knee

Test Date: 09/30/2003

Component: D031675

Speed: 6.96 ft/sec, 2.121 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Left Knee Impact Test

ATD Serial No: 065

Test I.D.: D031676

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|---------|---------------|--------|-----------|
| Laboratory Temperature | deg C | 18.9 to 25.5 | 21.4 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 26 | Pass |
| Probe Velocity | m/s | 2.07 to 2.13 | 2.08 | Pass |
| Peak Probe Force | Newtons | 4715 to 5782 | 5,234 | Pass |
| Overall Test Results | | | | Pass |

Jessica Gall
Laboratory Technician

Shafalika Jansal
Approved By

09/30/2003
Test Date

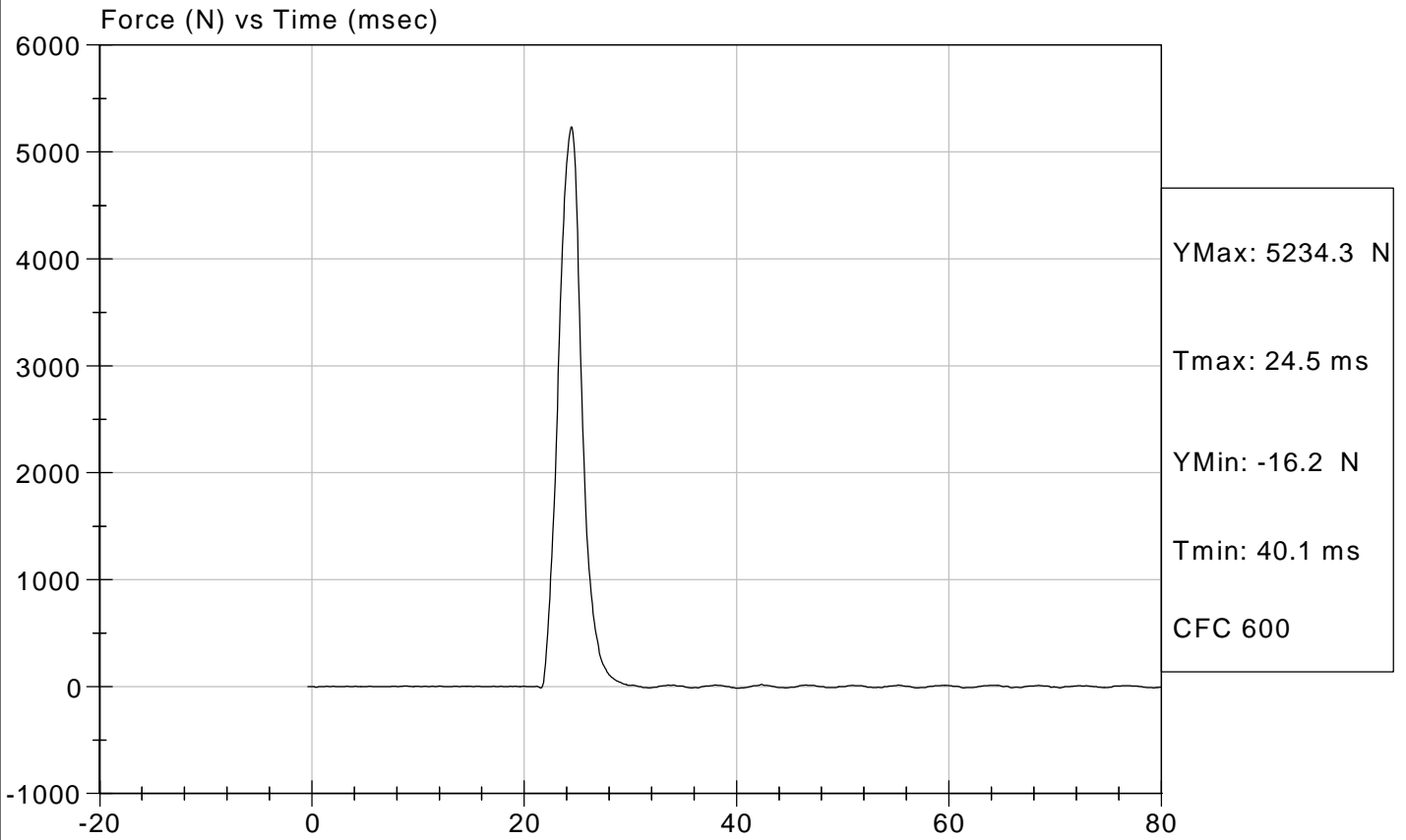


Test Description: Left Knee

Test Date: 09/30/2003

Component: D031676

Speed: 6.83 ft/sec, 2.082 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Hip-Femur Flexion Test

ATD Serial No: 065

Test I.D: D031670

| Tested Parameter | Units | Specification | Result | | Pass/Fail |
|------------------------------|---------|-------------------------------|--------|------|-----------|
| | | | Right | Left | |
| Laboratory Temperature | deg C | 18.9 to 25.6 | 21.1 | 21.1 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 26 | 26 | Pass |
| Rotation Rate | deg/sec | 5 -10 | 8 | 8 | Pass |
| 30 Degrees | Nm | 94.9 Nm Max | 69.2 | 68.5 | Pass |
| 150 ft-lbf / 203.4 Nm | Deg | 40- 50 Degree Max Rotation | 45 | 45 | Pass |
| Overall Test Results | | | | | Pass |

Jessica Hall
Laboratory Technician

09/30/2003
Test Date

Shetalika Jaiswal
Approved By

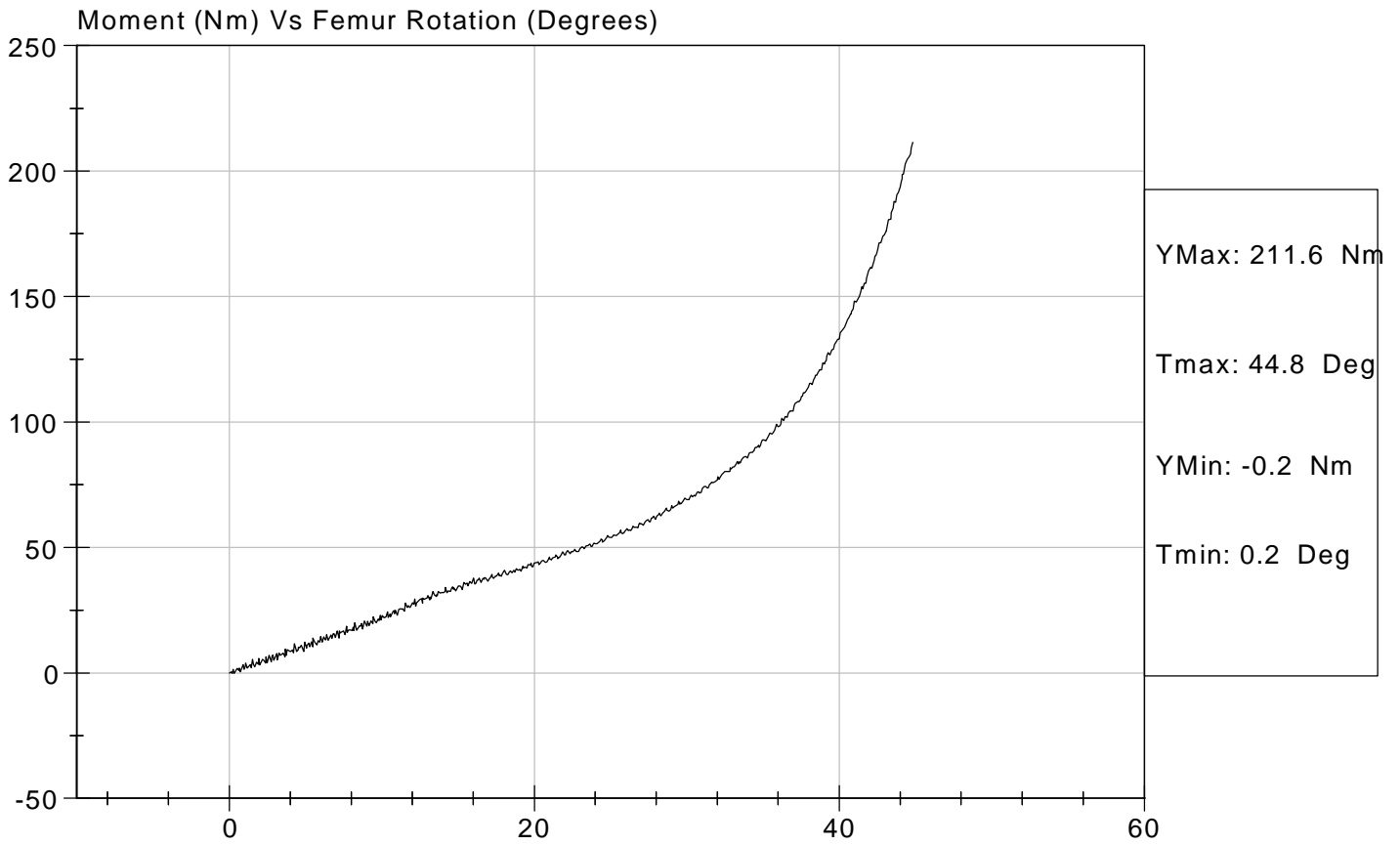


Test Description: Hip Femur Flexion

Test Date: 09/30/2003

Component: D031679

Speed: 0 ft/sec, 0.00 m/sec



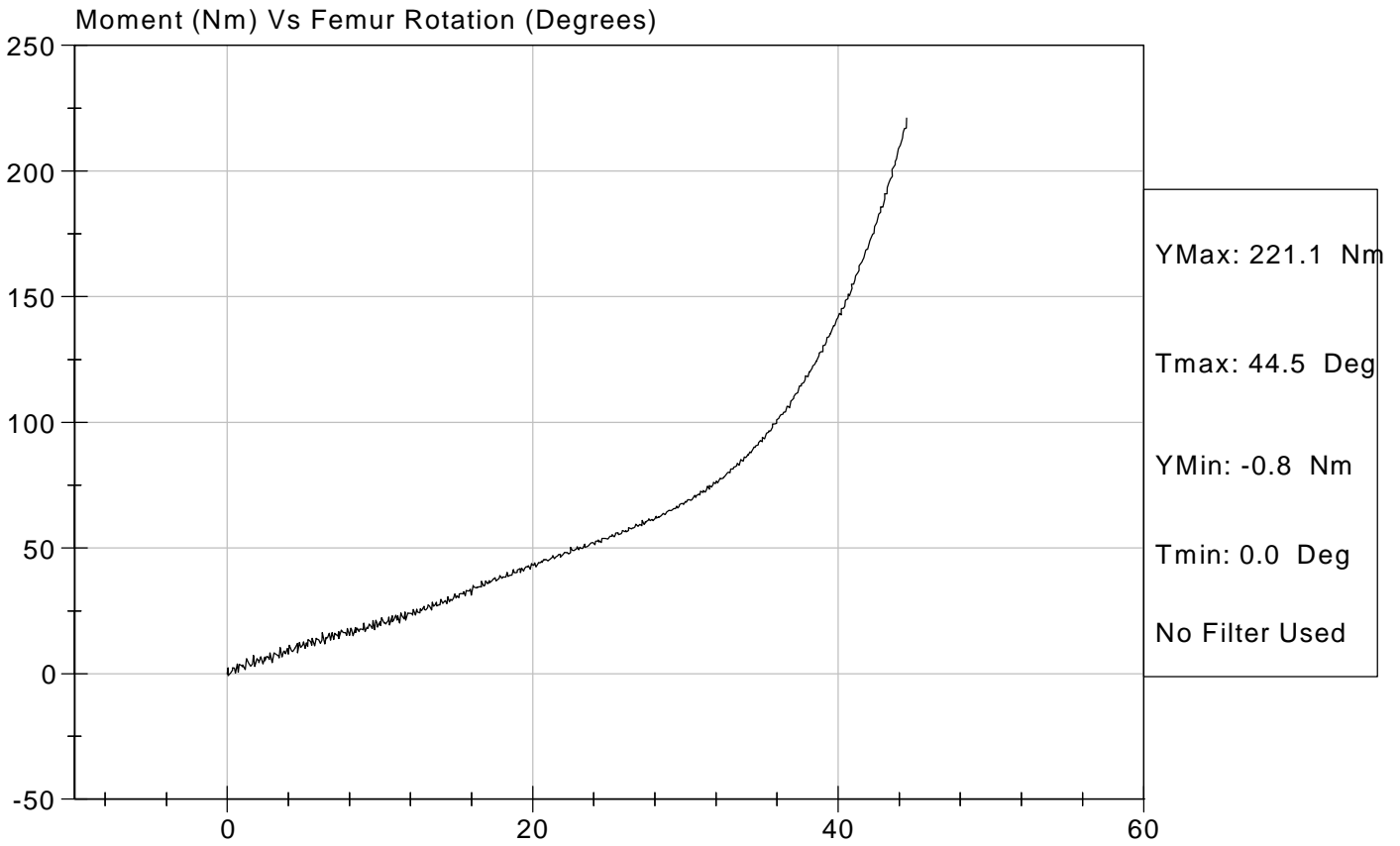


Test Description: Hip Femur Flexion

Test Date: 09/30/2003

Component: D031670

Speed: 0 ft/sec, 0.00 m/sec



DUMMY INSPECTION CHECKLIST

Type: Hybrid III

Dummy Serial Number: 065

Inspected By: Tim Michnay

Date: 10/2/03

| <u>Part</u> | <u>Items Checked</u> | <u>Comments</u> |
|--------------|--|-----------------|
| Skin | visual inspection | OK |
| Head | visual, ballast, accelerometer mount | OK |
| Neck | visual, cable torque, nodding blocks | OK |
| Clavicles | visual, bumpers, range of motion | OK |
| Arms/Hands | visual, bumpers, range of motion | OK |
| Spine box | visual, ballast, weldment, accelerometer mount | OK |
| Rib cage | visual, measure, stiffeners | OK |
| Sternum | visual, bumpers | OK |
| Lumbar spine | visual, cable torque | OK |
| Abdomen | visual | OK |
| Pelvis | visual, palpate, accelerometer mount | OK |
| Upper legs | visual, load cell bolts | OK |
| Knees | visual, stops, inserts, sliders | OK |
| Lower legs | visual, range of motion | OK |
| Ankles | visual, range of motion | OK |
| Feet | visual, range of motion | OK |
| Joints | 1 to 2 g range | OK |
| Other | | |

Notes (include component/problem/action/reason):

CERTIFICATION DATA

Dummy Serial Number: 066

Calibration Test Results Summary

Dummy Serial Number: 066

Calibration

| | |
|--------------------------|---|
| External Dimensions: | The dummy passed all external dimension requirements. |
| Head Drop Test: | The head passed all drop test requirements. |
| Neck Flexion Test: | The neck passed all flexion test requirements. |
| Neck Extension Test: | The neck passed all extension test requirements. |
| Thorax Impact Test: | The thorax passed all impact test requirements. |
| Knee Impact Tests: | Both knees passed all impact test requirements. |
| Hip-Femur Flexion Tests: | Both femurs passed all flexion test requirements. |

HYBRID III DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

Dummy Serial Number: 066

Date of Verification: 9/29/03

Test Number: D03168

| DESCRIPTION | SPECIFICATION | TEST RESULTS |
|--|-------------------|--------------|
| Temperature (°F) | 20.6 – 22.2 | 21.7 |
| Relative Humidity | 10 – 70 % | 29 |
| AA - Location for Chest Circumference | 429.3 – 434.3 mm | 431.8 |
| BB - Location for Waist Circumference | 226.1 – 231.1 mm | 228.6 |
| A - Total Sitting Height | 878.8 – 889.0 mm | 879.5 |
| B – Shoulder Pivot Height | 505.5 – 520.7 mm | 514.4 |
| C – H Point Height | 82.9 – 88.9 mm | 88.9 |
| D – H Point from Seat Back | 134.7 – 139.7 mm | 136.5 |
| E – Shoulder Pivot From Backline | 84.8 – 94.0 mm | 94.0 |
| F – Thigh Clearance | 139.7 – 154.9 mm | 146.1 |
| G – Back of Elbow to Wrist Pivot | 289.6 – 304.8 mm | 292.1 |
| H – Skull Cap Skin to Backline | 40.7 – 45.7 mm | 44.5 |
| I – Shoulder Elbow Length | 330.2 – 345.4 mm | 330.2 |
| J – Elbow Rest Height | 190.5 – 210.9 mm | 205.7 |
| K – Buttock Knee Length | 579.1 – 604.5 mm | 596.9 |
| L – Popliteal Height | 429.3 – 454.7 mm | 438.2 |
| M – Knee Pivot Height | 485.2 – 500.4 mm | 495.3 |
| N – Buttock Popliteal Length | 452.1 – 477.5 mm | 463.6 |
| O – Chest Depth at 3 rd Rib | 213.4 – 228.6 mm | 215.9 |
| P – Foot Length | 251.5 – 266.7 mm | 260.4 |
| V – Shoulder Breadth | 421.7 – 436.9 mm | 436.9 |
| W – Foot Breadth | 91.5 – 106.7 mm | 101.6 |
| Y – Chest Circumference | 970.3 – 1000.7 mm | 984.3 |
| Z – Waist Circumference | 835.7 – 866.1 mm | 866.1 |

Technician: Jessica Hall

Approved By: Shefalika Gaurwal

Hybrid III Calibration Data Sheet

50th Percentile Male
Head Drop Calibration

ATD Serial No: 066

Test I.D.: D031681

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|--------|----------------|--------|-----------|
| Laboratory Temperature | deg C | 18.9 to 25.5 | 21.8 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 28 | Pass |
| Peak Resultant Acceleration | G's | 225.0 to 275.0 | 253.1 | Pass |
| Peak Lateral Acceleration | G's | <= +/- 15.0 | 12.7 | Pass |
| Is Acceleration Unimodal? | Yes/No | < 10% Peak | Yes | Pass |
| Overall Test Results | | | | Pass |

Jessica Gall
Laboratory Technician

Shefalika Jauwal
Approved By

09/29/2003
Test Date

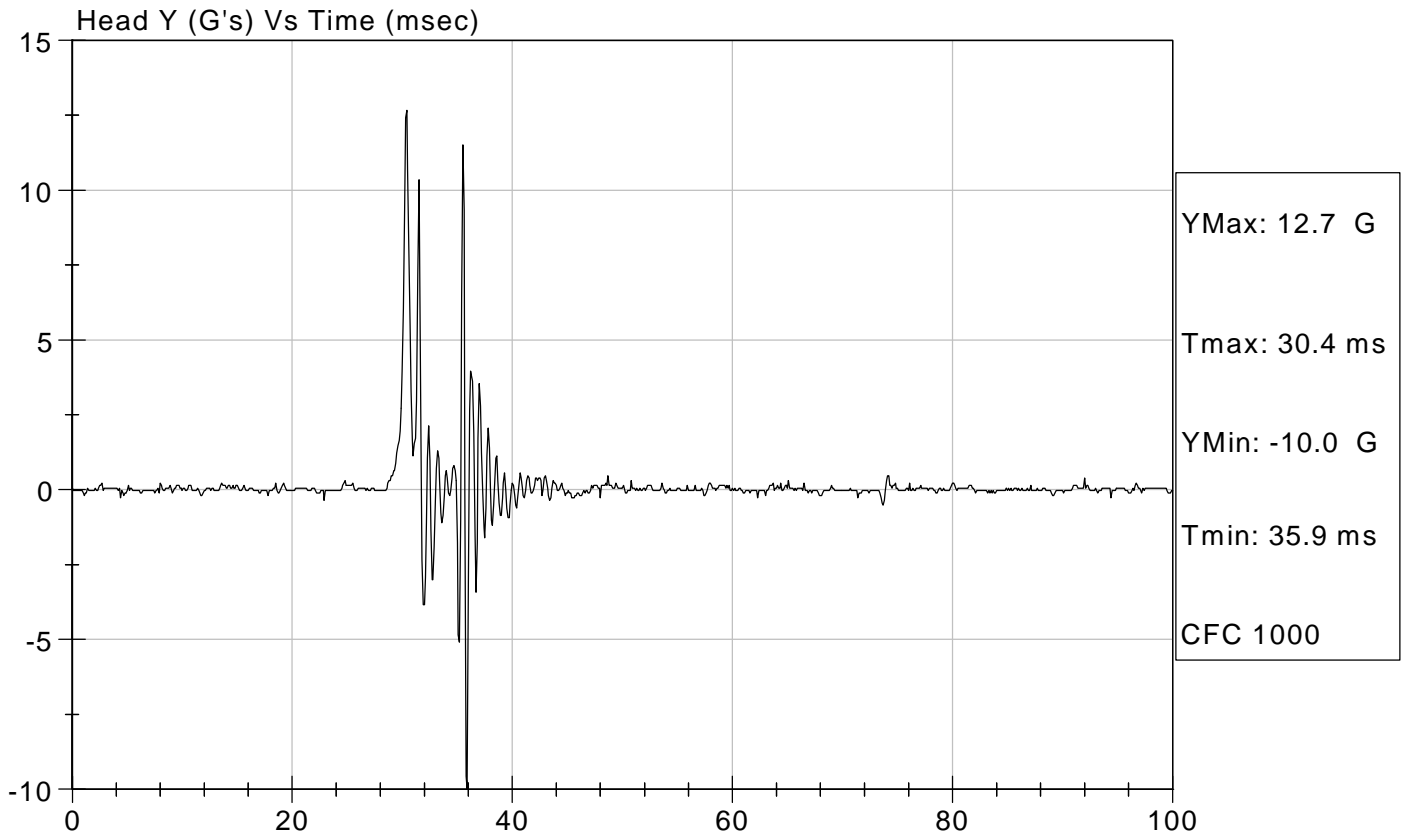
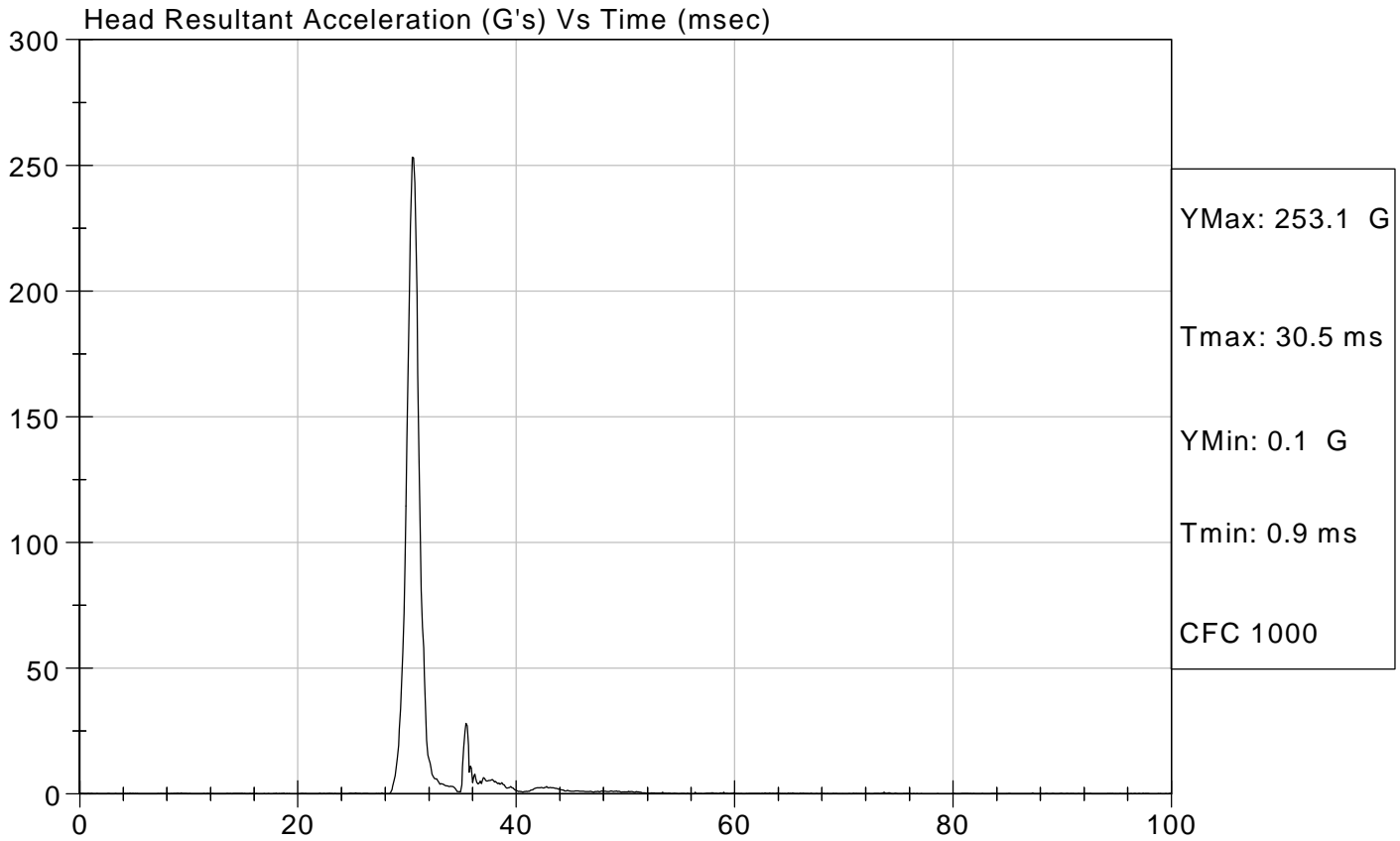


Test Description: Head Drop

Test Date: 09/29/2003

Component: D031681

Speed: 0 ft/s, 0.00 m/s



Hybrid III Calibration Data Sheet

50th Percentile Male

Neck Flexion Test

ATD Serial No: 066

Test I.D.: D031682

| Tested Parameter | | Units | Specification | Result | Pass/Fail |
|--|---------|---------|----------------|--------|-----------|
| Laboratory Temperature | | deg C | 20.6 to 22.2 | 20.7 | Pass |
| Laboratory Relative Humidity | | % | 10 to 70 | 27 | Pass |
| Pendulum Velocity | | m/s | 6.89 to 7.13 | 6.98 | Pass |
| Pendulum Deceleration | 10 msec | G's | 22.50 to 27.50 | 23.03 | Pass |
| | 20 msec | G's | 17.60 to 22.60 | 20.05 | Pass |
| | 30 msec | G's | 12.50 to 18.50 | 15.09 | Pass |
| Peak Pendulum Deceleration After 30 msec | | G's | <= 29.0 | 15.09 | Pass |
| Deceleration Decay Time to Cross 5 G's | | msec | 34.0 to 42.0 | 37.2 | Pass |
| Maximum "D" Plane Rotation | Maximum | Degrees | 64.0 to 78.0 | 72.3 | Pass |
| | Time | msec | 57.0 to 64.0 | 58.0 | Pass |
| "D" Plane Rotation Decay Time To Zero Crossing | | msec | 113.0 to 128.0 | 115.2 | Pass |
| Moment About Occipital Condyle | Maximum | N m | 84.1 to 108.5 | 94.5 | Pass |
| | Time | msec | 47.0 to 58.0 | 49.2 | Pass |
| Positive Moment Decay Time To Zero Crossing | | msec | 97.0 to 107.0 | 100.7 | Pass |

| | |
|----------------------|------|
| Overall Test Results | Pass |
|----------------------|------|

Jessica Hall

 Laboratory Technician

09/30/2003

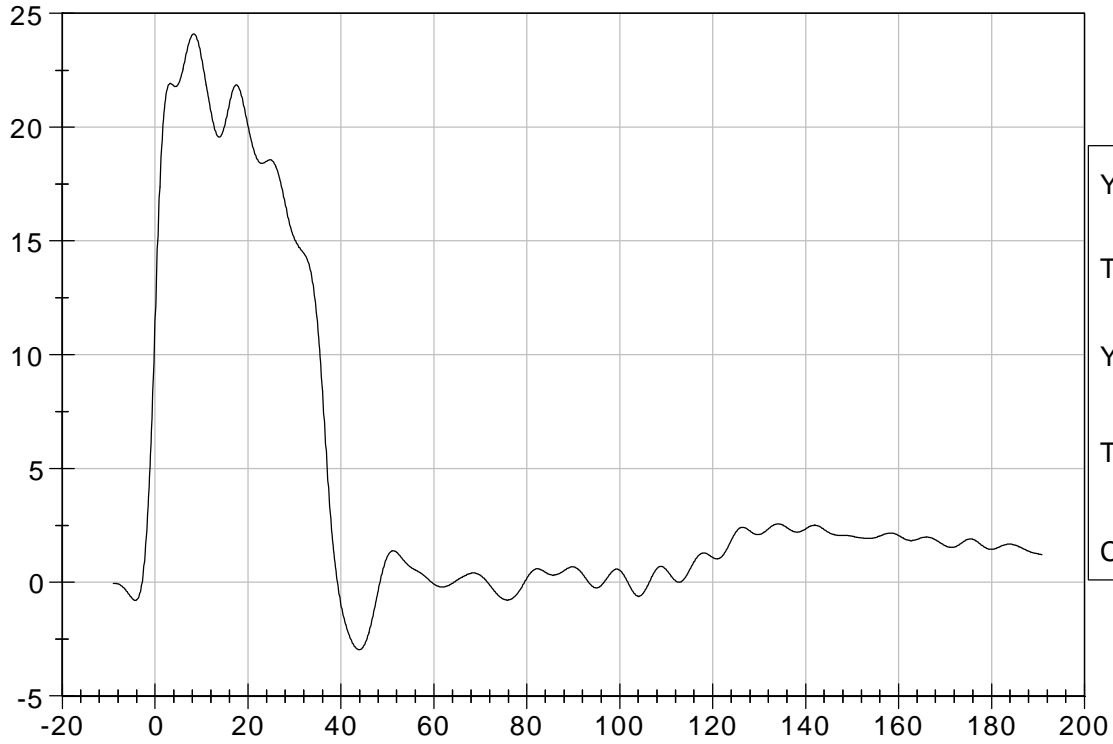
 Test Date

Shefalika Jansal

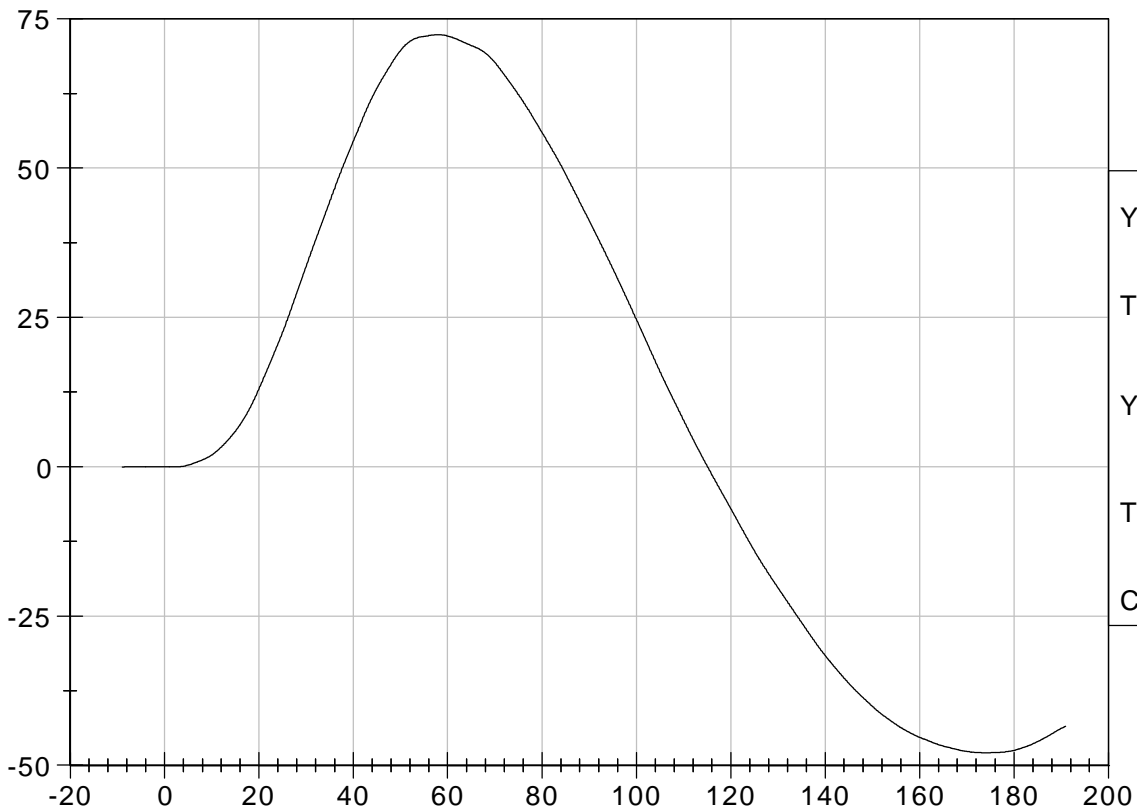
 Approved By



Pendulum Deceleration (G's) vs Time (msec)



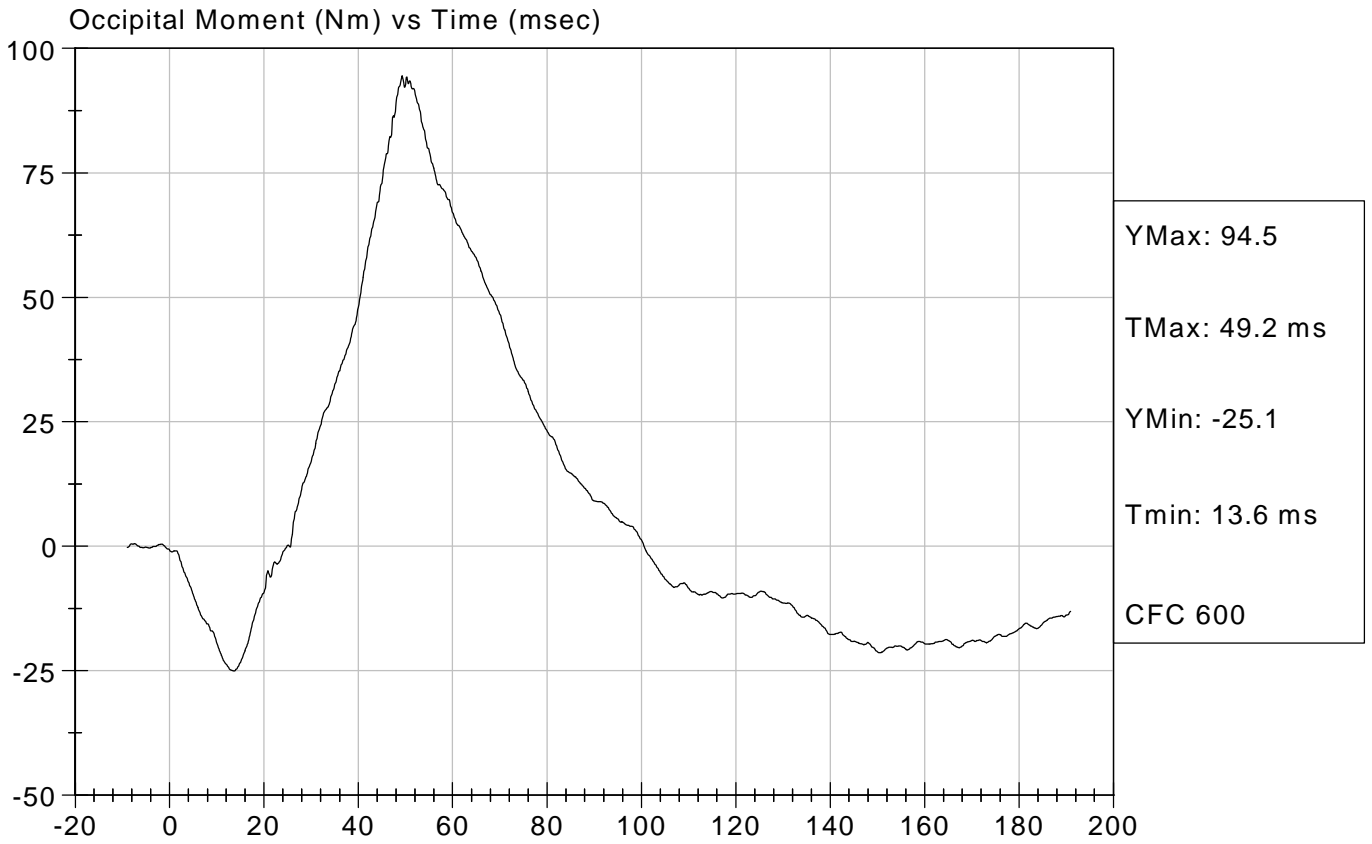
Neck Rotation (DEG) vs Time (msec)





Test Desc: Neck Flexion
Component ID: D031682

Test Date: 09/30/2003
Speed: 22.89 ft/sec, 6.98 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Neck Extension Test

ATD Serial No: 066

Test I.D.: D031683

| Tested Parameter | | Units | Specification | Result | Pass/Fail |
|--|---------|---------|----------------|--------|-----------|
| Laboratory Temperature | | deg C | 20.6 to 22.2 | 20.9 | Pass |
| Laboratory Relative Humidity | | % | 10 to 70 | 24 | Pass |
| Pendulum Velocity | | m/s | 5.95 to 6.19 | 6.12 | Pass |
| Pendulum Deceleration | 10 msec | G's | 17.20 to 21.20 | 17.85 | Pass |
| | 20 msec | G's | 14.00 to 19.00 | 15.19 | Pass |
| | 30 msec | G's | 11.00 to 16.00 | 12.45 | Pass |
| Peak Pendulum Deceleration After 30 msec | | G's | <= 22.0 | 13.1 | Pass |
| Deceleration Decay Time to Cross 5 G's | | msec | 38.0 to 46.0 | 43.3 | Pass |
| Maximum "D" Plane Rotation | Maximum | Degrees | 81.0 to 106.0 | 97.2 | Pass |
| | Time | msec | 72.0 to 82.0 | 78.0 | Pass |
| "D" Plane Rotation Decay Time To Zero Crossing | | msec | 147.0 to 174.0 | 155.4 | Pass |
| Moment About Occipital Condyle | Minimum | N m | -52.9 to -79.9 | -64.1 | Pass |
| | Time | msec | 65.0 to 79.0 | 73.4 | Pass |
| Negative Moment Decay Time To Zero Crossing | | msec | 120.0 to 148.0 | 143.5 | Pass |

| | |
|----------------------|------|
| Overall Test Results | Pass |
|----------------------|------|

Jessica Hall

 Laboratory Technician

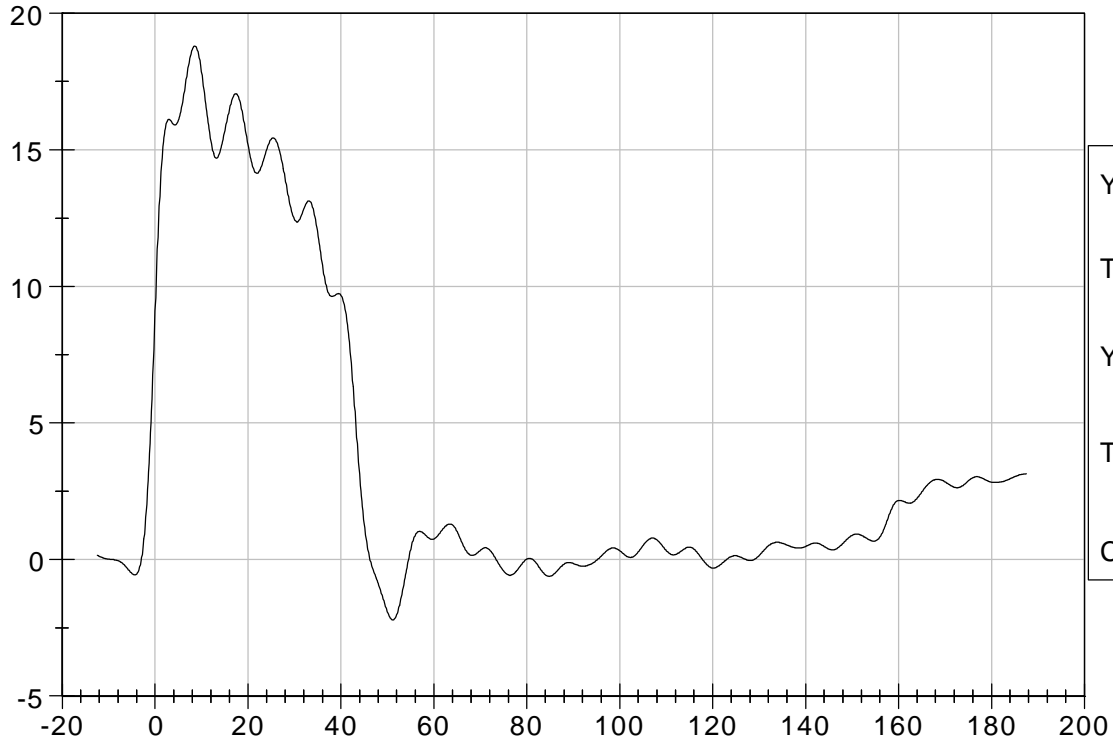
10/01/2003
 Test Date

Shefalika Jansal

 Approved By

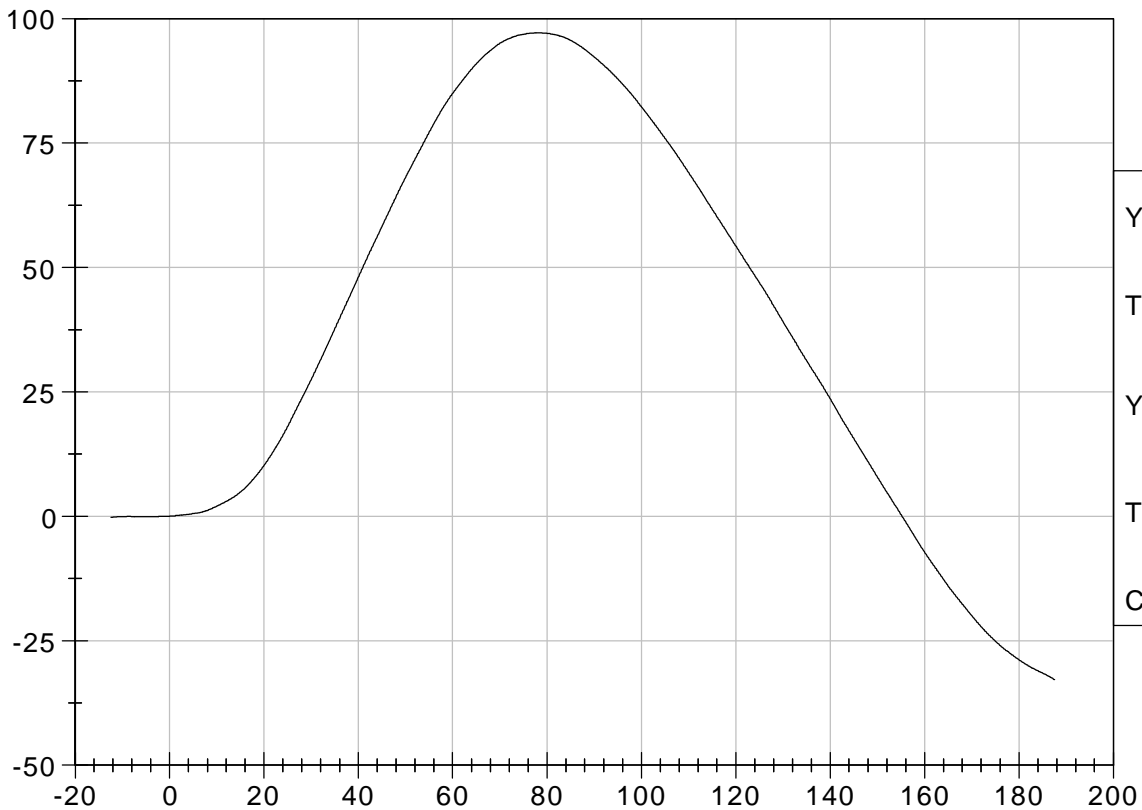


Pendulum Deceleration (G's) vs Time (msec)



YMax: 18.8 G'S
Tmax: 8.5 ms
YMin: -2.2 G'S
Tmin: 51.2 ms
CFC 60

Neck Rotation (DEG) vs Time (msec)

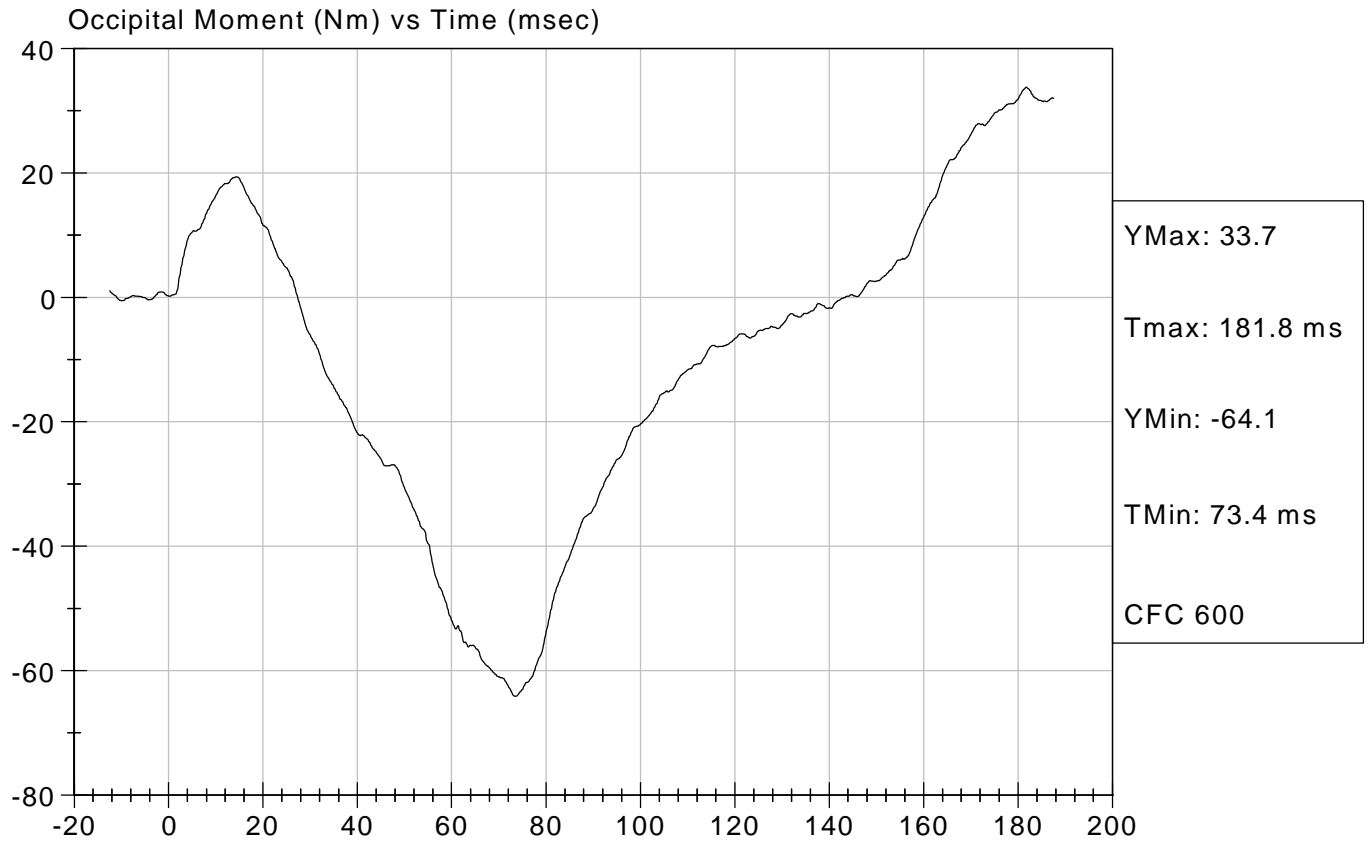


YMax: 97.2
TMax: 78.0 ms
YMin: -32.8
Tmin: 187.5 ms
CFC 60



Test Desc: Neck Extension
Component ID: D031683

Test Date: 10/01/2003
Speed: 20.08 ft/sec, 6.12 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Thorax Impact Test

ATD Serial No: 066

Test I.D: D031684

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|---------|---------------|--------|-----------|
| Laboratory Temperature | deg C | 20.6 to 22.2 | 22.1 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 25 | Pass |
| Probe Velocity | m/s | 6.58 to 6.82 | 6.73 | Pass |
| Peak Probe Force | Newtons | 5159 to 5893 | 5,471 | Pass |
| Peak Sternum Displacement | cm | 6.35 to 7.26 | 6.42 | Pass |
| Internal Hysteresis | % | 69 to 85 | 72 | Pass |
| Overall Test Results | | | | Pass |

Jessica Hall
Laboratory Technician

10/02/2003
Test Date

Shetalika Jauwal
Approved By

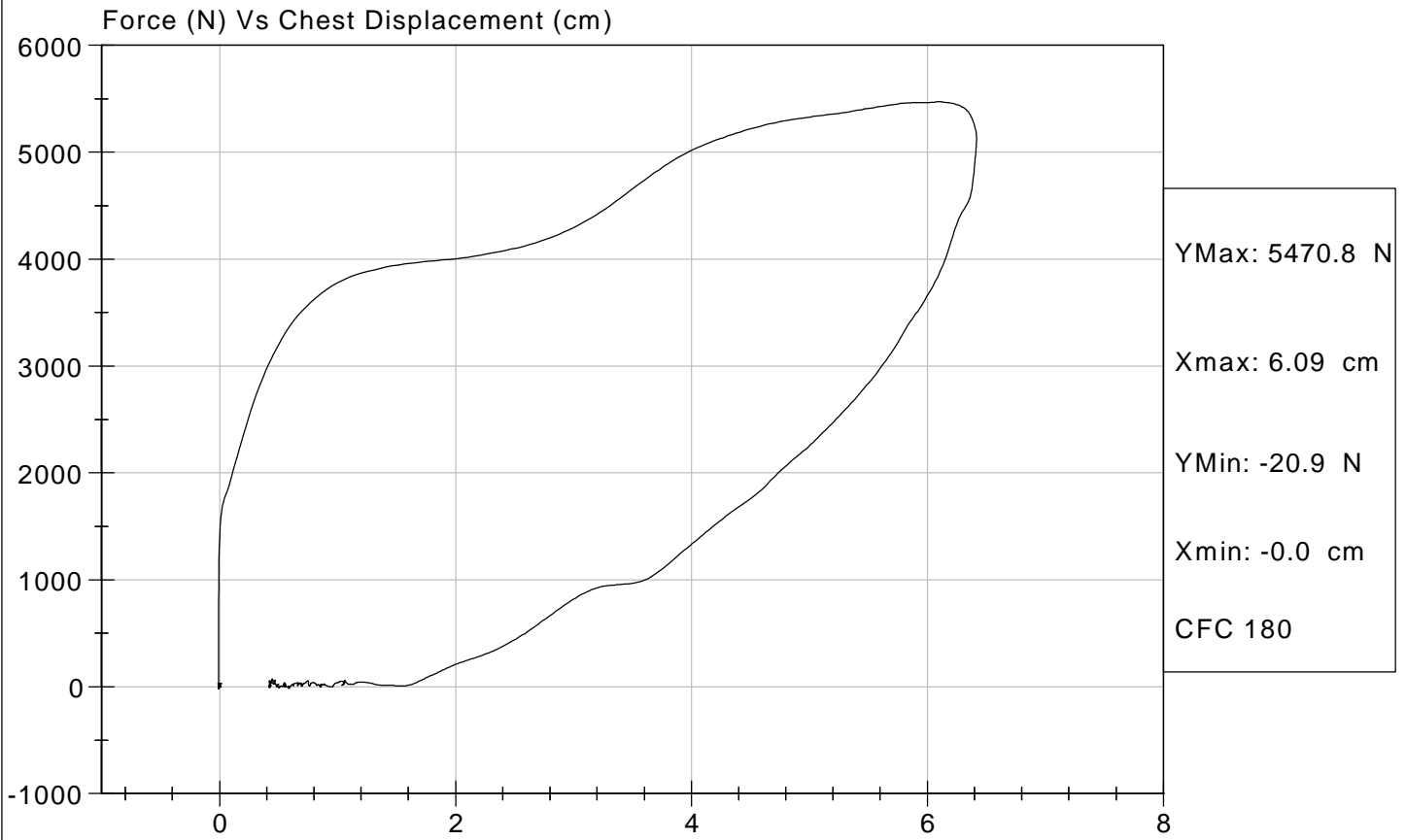


Test Description: Thorax Impact

Test Date: 10/02/2003

Component: D031684

Speed: 22.07 ft/sec, 6.73 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Right Knee Impact Test

ATD Serial No: 066

Test I.D: D031685

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|---------|---------------|--------|-----------|
| Laboratory Temperature | deg C | 18.9 to 25.5 | 21.3 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 26 | Pass |
| Probe Velocity | m/s | 2.07 to 2.13 | 2.10 | Pass |
| Peak Probe Force | Newtons | 4715 to 5782 | 4,832 | Pass |
| Overall Test Results | | | | Pass |

Jessica Hall
Laboratory Technician

09/30/2003
Test Date

Shefalika Jaiswal
Approved By

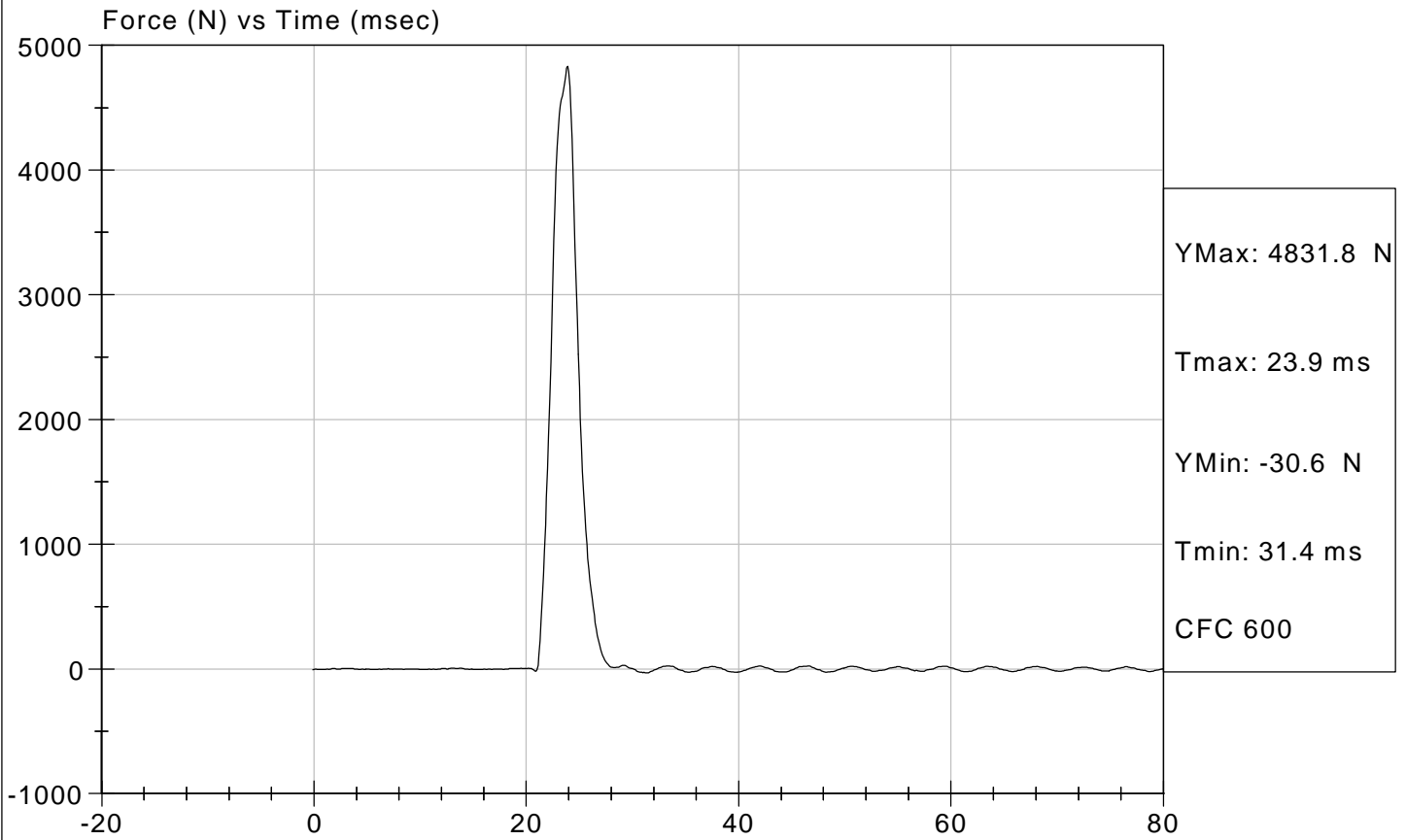


Test Description: Right Knee

Test Date: 09/30/2003

Component: D031685

Speed: 6.89 ft/sec, 2.100 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Left Knee Impact Test

ATD Serial No: 066

Test I.D: D031686

| Tested Parameter | Units | Specification | Result | Pass/Fail |
|------------------------------|---------|---------------|--------|-----------|
| Laboratory Temperature | deg C | 18.9 to 25.5 | 21.1 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 26 | Pass |
| Probe Velocity | m/s | 2.07 to 2.13 | 2.11 | Pass |
| Peak Probe Force | Newtons | 4715 to 5782 | 5,740 | Pass |
| Overall Test Results | | | | Pass |

Jessica Hall
Laboratory Technician

09/30/2003
Test Date

Shefalika Jaiswal
Approved By

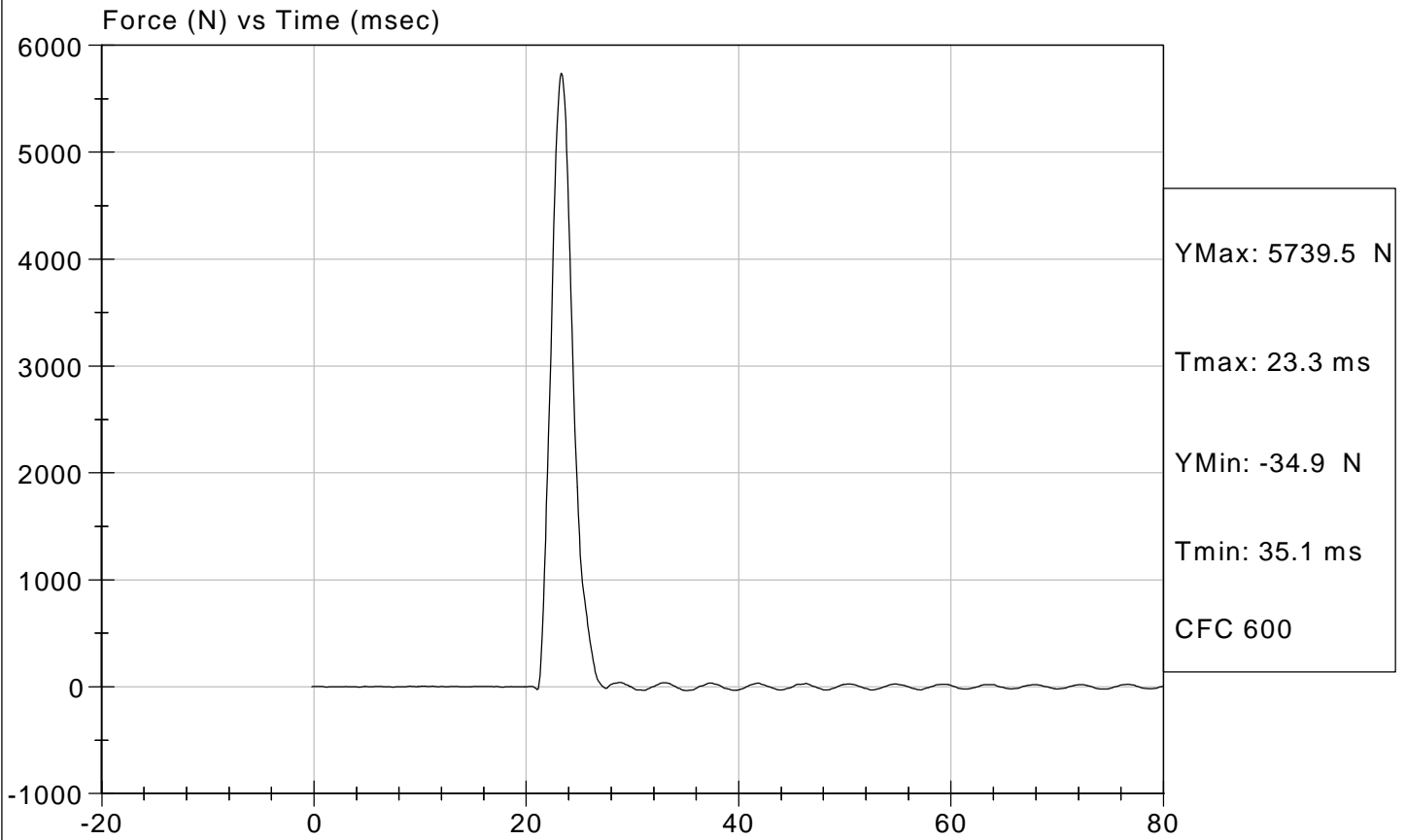


Test Description: Left Knee

Test Date: 09/30/2003

Component: D031686

Speed: 6.91 ft/sec, 2.106 m/sec



Hybrid III Calibration Data Sheet

50th Percentile Male

Hip-Femur Flexion Test

ATD Serial No: 066

Test I.D: D031680

| Tested Parameter | Units | Specification | Result | | Pass/Fail |
|------------------------------|---------|-------------------------------|--------|------|-----------|
| | | | Right | Left | |
| Laboratory Temperature | deg C | 18.9 to 25.6 | 21.3 | 21.3 | Pass |
| Laboratory Relative Humidity | % | 10 to 70 | 26 | 26 | Pass |
| Rotation Rate | deg/sec | 5 -10 | 8 | 8 | Pass |
| 30 Degrees | Nm | 94.9 Nm Max | 84.8 | 82.6 | Pass |
| 150 ft-lbf / 203.4 Nm | Deg | 40- 50 Degree Max Rotation | 43 | 41 | Pass |
| Overall Test Results | | | | | Pass |

Jessica Gall

 Laboratory Technician

09/30/2003
 Test Date

Shefalika Jaiswal

 Approved By

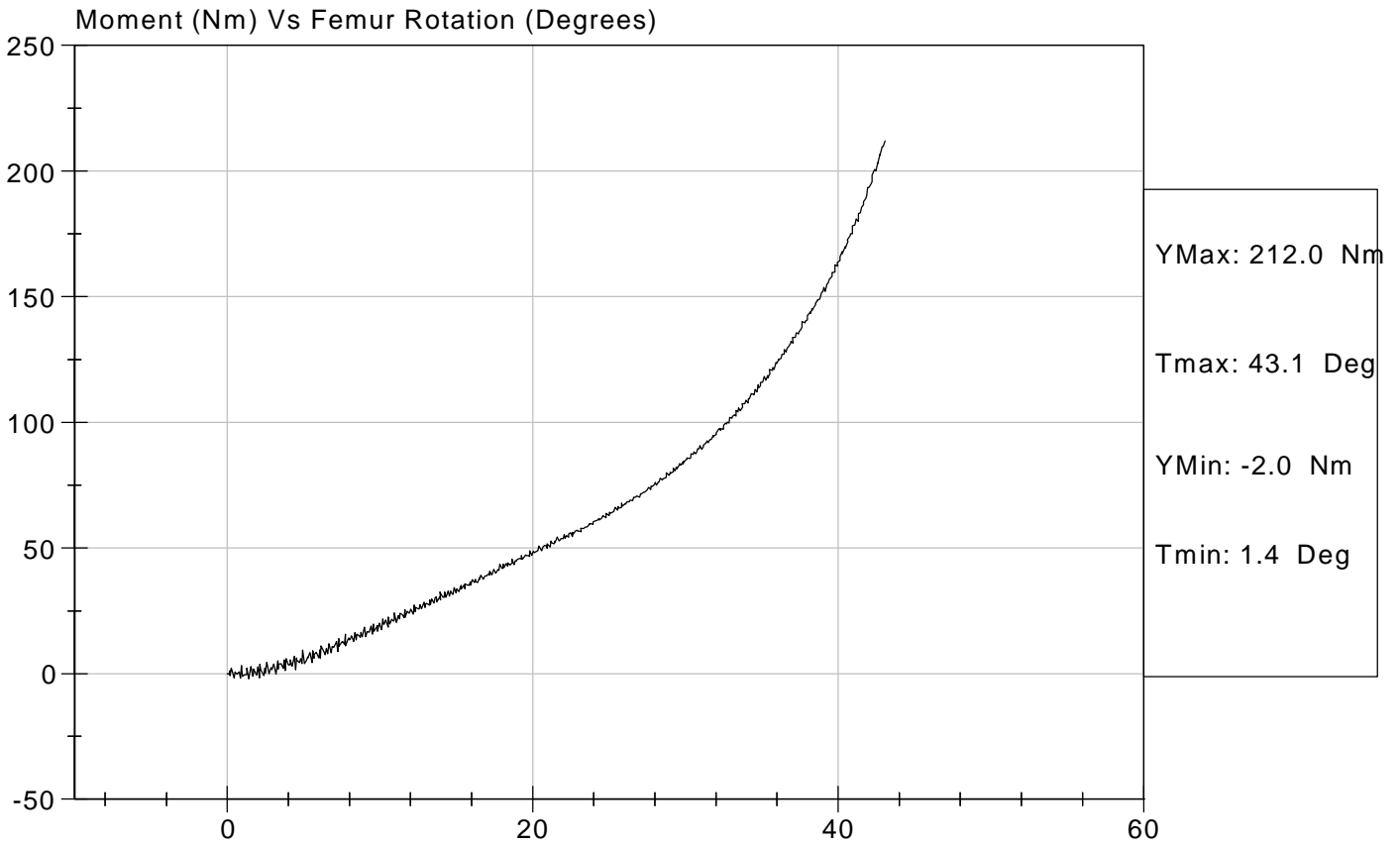


Test Description: Hip Femur Flexion

Test Date: 09/30/2003

Component: D031689

Speed: 0 ft/sec, 0.00 m/sec



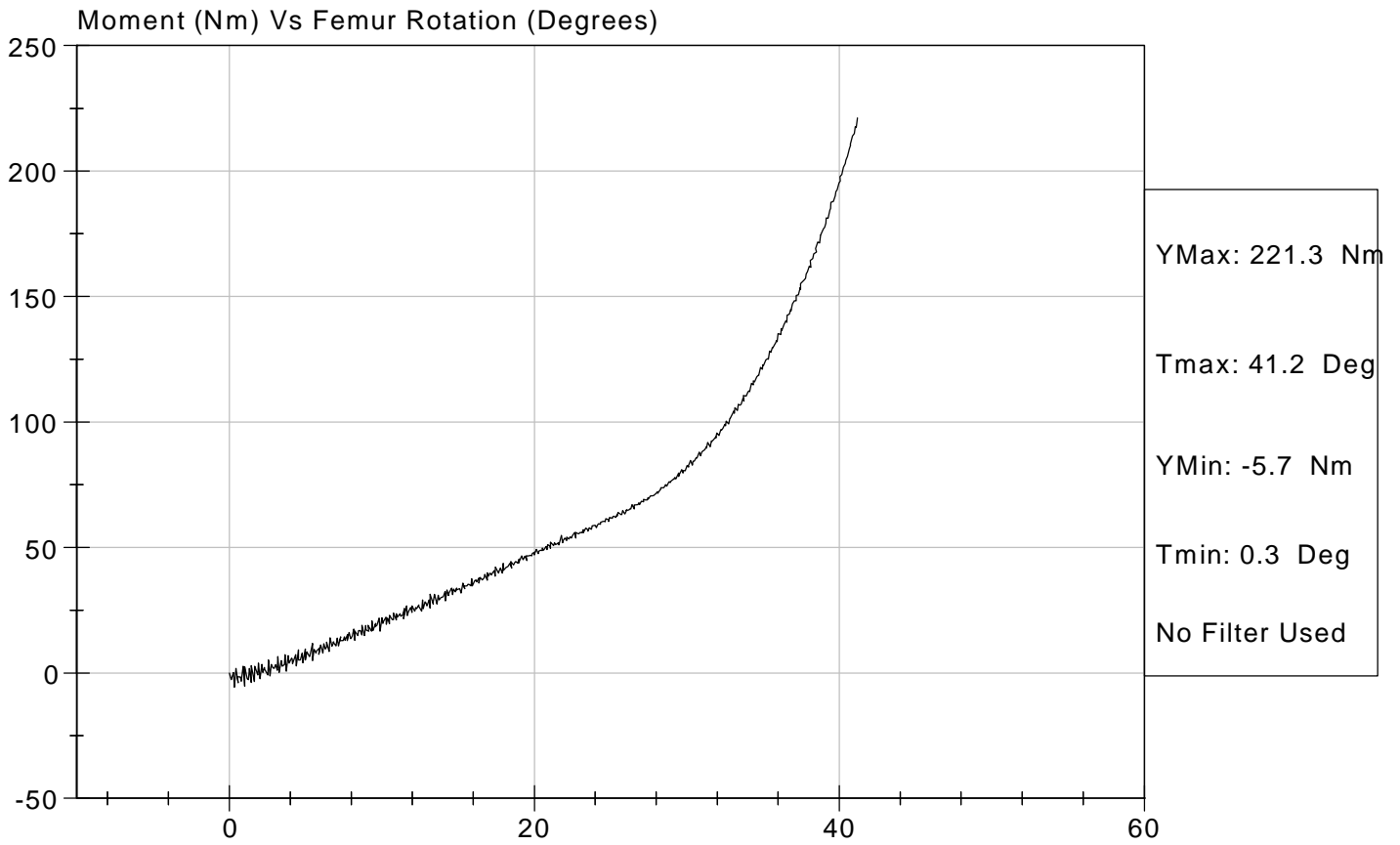


Test Description: Hip Femur Flexion

Test Date: 09/30/2003

Component: D031680

Speed: 0 ft/sec, 0.00 m/sec



DUMMY INSPECTION CHECKLIST

Type: Hybrid III

Dummy Serial Number: 066

Inspected By: Tim Michnay

Date: 10/2/03

| <u>Part</u> | <u>Items Checked</u> | <u>Comments</u> |
|--------------|--|-----------------|
| Skin | visual inspection | OK |
| Head | visual, ballast, accelerometer mount | OK |
| Neck | visual, cable torque, nodding blocks | OK |
| Clavicles | visual, bumpers, range of motion | OK |
| Arms/Hands | visual, bumpers, range of motion | OK |
| Spine box | visual, ballast, weldment, accelerometer mount | OK |
| Rib cage | visual, measure, stiffeners | OK |
| Sternum | visual, bumpers | OK |
| Lumbar spine | visual, cable torque | OK |
| Abdomen | visual | OK |
| Pelvis | visual, palpate, accelerometer mount | OK |
| Upper legs | visual, load cell bolts | OK |
| Knees | visual, stops, inserts, sliders | OK |
| Lower legs | visual, range of motion | OK |
| Ankles | visual, range of motion | OK |
| Feet | visual, range of motion | OK |
| Joints | 1 to 2 g range | OK |
| Other | | |

Notes (include component/problem/action/reason):

APPENDIX D

TEST EQUIPMENT AND INSTRUMENTATION CALIBRATION

INSTRUMENTS FOR DRIVER DUMMY NO. 065

| | SERIAL NO. | MANUFACTURER | CALIBRATION DATE |
|-----------------------------|------------|--------------|------------------|
| Head X | ACCY6 | Endevco | 10/3/03 |
| Head Y | J13941 | Endevco | 10/6/03 |
| Head Z | AAMW5 | Endevco | 10/3/03 |
| Head X Redundant | J18724 | Endevco | 10/6/03 |
| Head Y Redundant | J14235 | Endevco | 10/8/03 |
| Head Z Redundant | AJ5R0 | Endevco | 10/3/03 |
| Neck Load Cell | 442 | Denton | 8/20/03 |
| Chest X | ACC78 | Endevco | 10/3/03 |
| Chest Y | ACCE6 | Endevco | 10/3/03 |
| Chest Z | ACCY3 | Endevco | 10/3/03 |
| Chest Deflection Gauge | 065 | Servo | 9/30/03 |
| Chest X Redundant | J19927 | Endevco | 10/3/03 |
| Chest Y Redundant | J20580 | Endevco | 10/3/03 |
| Chest Z Redundant | J23914 | Endevco | 10/3/03 |
| Pelvis X | AHTN3 | Endevco | 10/3/03 |
| Pelvis Y | AH0C3 | Endevco | 10/3/03 |
| Pelvis Z | AHT12 | Endevco | 10/3/03 |
| Left Femur Load Cell | 259 | Denton | 8/20/03 |
| Right Femur Load Cell | 256 | Denton | 8/20/03 |
| Left Upper Tibia Load Cell | 105 | Denton | 8/2/0/03 |
| Left Lower Tibia Load Cell | 133 | Denton | 8/19/03 |
| Right Upper Tibia Load Cell | 103 | Denton | 8/19/03 |
| Right Lower Tibia Load Cell | 134 | Denton | 8/20/03 |
| Left Foot Z – Front | J14120 | Endevco | 10/8/03 |
| Left Ankle X | J23774 | Endevco | 10/6/03 |
| Left Ankle Z | APYY3 | Endevco | 10/8/03 |
| Right Foot Z – Front | J18736 | Endevco | 10/6/03 |
| Right Ankle X | J23946 | Endevco | 10/6/03 |
| Right Ankle Z | J27513 | Endevco | 10/6/03 |
| Lap Belt Load Cell | 191 | Denton | 6/9/03 |

INSTRUMENTS FOR PASSENGER DUMMY NO. 066

| | SERIAL NO. | MANUFACTURER | CALIBRATION DATE |
|-----------------------------|------------|--------------|------------------|
| Head X | AAMN8 | Endevco | 10/3/03 |
| Head Y | ACC61 | Endevco | 10/3/03 |
| Head Z | ACCW9 | Endevco | 10/3/03 |
| Head X Redundant | J19884 | Endevco | 10/3/03 |
| Head Y Redundant | J21988 | Endevco | 10/3/03 |
| Head Z Redundant | J28986 | Endevco | 10/3/03 |
| Neck Load Cell | 443 | Denton | 8/20/03 |
| Chest X | ACCY1 | Endevco | 10/6/03 |
| Chest Y | ACCC8 | Endevco | 10/6/03 |
| Chest Z | ACCT7 | Endevco | 10/6/03 |
| Chest Deflection Gauge | 066 | Servo | 9/30/03 |
| Chest X Redundant | J13541 | Endevco | 10/6/03 |
| Chest Y Redundant | J20093 | Endevco | 10/6/03 |
| Chest Z Redundant | J19440 | Endevco | 10/6/03 |
| Pelvis X | J22033 | Endevco | 10/3/03 |
| Pelvis Y | J21691 | Endevco | 10/3/03 |
| Pelvis Z | J21970 | Endevco | 10/3/03 |
| Left Femur Load Cell | 262 | Denton | 8/20/03 |
| Right Femur Load Cell | 261 | Denton | 8/20/03 |
| Left Upper Tibia Load Cell | 109 | Denton | 8/19/03 |
| Left Lower Tibia Load Cell | 138 | Denton | 8/19/03 |
| Right Upper Tibia Load Cell | 106 | Denton | 8/20/03 |
| Right Lower Tibia Load Cell | 135 | Denton | 8/20/03 |
| Left Foot Z – Front | J28988 | Endevco | 10/3/03 |
| Left Ankle X | J22036 | Endevco | 10/3/03 |
| Left Ankle Z | J20569 | Endevco | 10/3/03 |
| Right Foot Z – Front | J20382 | Endevco | 8/7/03 |
| Right Ankle X | J20165 | Endevco | 8/7/03 |
| Right Ankle Z | J28708 | Endevco | 8/7/03 |
| Lap Belt Load Cell | 195 | Denton | 9/4/03 |

INSTRUMENTS FOR VEHICLE AND LABORATORY

| | SERIAL NO. | MANUFACTURER | CALIBRATION DATE |
|-------------------------------|------------|--------------|------------------|
| Left Rear Seat Crossmember X | D07-N02 | Entran | 5/7/03 |
| Left Rear Seat Crossmember Z | F04-N09 | Entran | 8/13/03 |
| Right Rear Seat Crossmember X | G03-N06 | Entran | 8/13/03 |
| Right Rear Seat Crossmember Z | H01-N31 | Entran | 8/13/03 |
| Top of Engine X | H01-N19 | Entran | 6/2/03 |
| Bottom of Engine X | G13-F15 | Entran | 8/13/03 |
| Left Brake Caliper X | H01-N32 | Entran | 6/2/03 |
| Right Brake Caliper X | H01-N15 | Entran | 8/13/03 |
| Instrument Panel X | H01-N23 | Entran | 6/2/03 |

Note: All Endevco accelerometers are Model No. 7264-2000
All Entran accelerometers are Model No. EGE-72