

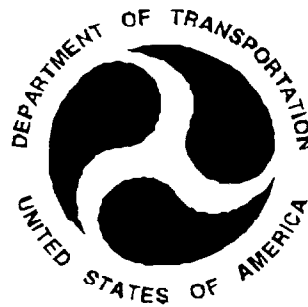
V3522

ES-2 – FULL SCALE VEHICLE TESTS
REPORT NO. 4

FMVSS NO. 214
“SIDE IMPACT PROTECTION”

1996 Ford Taurus 4 door

MGA Research Corporation
5000 Warren Road
Burlington, WI 53105



Test Date August 25, 2000

Report Date November 8, 2000

FINAL REPORT

Prepared For.

U.S. Department of Transportation
Volpe National Transportation System Center
55 Broadway, Kendall Square
Cambridge, MA 02142

This Final Report was prepared for the U S Department of Transportation, Volpe National Transportation System Center, under Contract No DTRS57-98-D-00041.

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SECTION 1

PURPOSE AND TEST PROCEDURE

This side impact test is part of Contract No DTRS57-98-D-00041 sponsored by the U S Department of Transportation, Volpe National Transportation System Center The purpose of this test was to evaluate the response of the ES-2 dummies in a 1996 Ford Taurus 4 door when subjected to the FMVSS 214 test procedure (TP-214D-05, dated August 2, 1999). This test is one of six dynamic tests which were conducted on different test vehicles to observe ES-2 responses utilizing different impact devices and impact conditions Specifically, two tests utilizing the European Moving Deformable Barrier, two tests utilizing the FMVSS No. 214 Moving Deformable Barrier and two tests utilizing the FMVSS No. 214 Moving Deformable Barrier under NCAP test impact conditions.

Date	Test Type	Vehicle
August 8, 2000	European Side	1996 Geo Metro 3 Door
August 11, 2000	European Side	1996 Ford Taurus 4 Door
August 15, 2000	FMVSS 214	1996 Ford Taurus 4 Door
August 25, 2000	FMVSS 214	1996 Ford Taurus 4 Door
September 12, 2000	NCAP Side	1998 Chevrolet Cavalier 4 Door
September 14, 2000	NCAP Side	2000 Pontiac Grand Am 2 Door

MGA does not endorse or certify products The manufacturer's name appears solely for identification purposes

SECTION 2

SUMMARY OF SIDE IMPACT TEST

A 1996 Ford Taurus 4 door was impacted on the left side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 52.3 kph (32.5 mph). The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin, on August 25, 2000. Pre- and post-test photographs of the test vehicle, the MDB and the side impact dummies (ES-2s) are included in Appendix A.

Two ES-2 side impact dummies were placed in the left front and left rear designated seating positions according to instructions specified in the OVSC Side Impact Laboratory Test Procedure which is dated August 2, 1999. The side impact event was documented by nine high speed cameras and one real-time camera. Camera locations and other pertinent camera information can be found in this report.

Appendix B contains the vehicle and dummy response data traces. A summary of the side impact dummy (ES-2) configuration and performance verification test data is shown in Appendix C. Dummy and vehicle calibration data can be found in Appendix D of this report. Appendix E contains a copy of the dummy positioning procedure used. Appendix F contains the ES-2 Peak Responses.

The following tables summarize the results of the Left Side Impact test:

		Left Front Driver	Left Rear Passenger
1) Head Performance Criteria			
≤ 1000	T ₁ (msec)	No contact	25
	T ₂ (msec)	No contact	96
	HPC	No contact	75
2) Thorax Performance Criteria			
2 1) Chest Deflection ≤ 42 mm	Upper Rib Deflection	35	22
	Mid Rib Deflection	33	21
	Lower Rib Deflection	24	11
2 2) Viscous Criteria ≤ 1.0 m/sec	Upper Rib	0.36	0.11
	Mid Rib	0.34	0.15
	Lower Rib	0.18	0.05
3) Abdominal Protection Criterion			
≤ 2500 N	Front Abdominal Force	706	1279
	Mid Abdominal Force	1015	658
	Rear Abdominal Force	826	340
	Sum of Abdominal Force	2513	2167
4) Pelvis Performance Criterion			
≤ 6000 N	Pubic Symphysis Force	1020	2261

		Left Front Driver	Left Rear Passenger
HIC	T ₁ (msec)	53.3	44.8
	T ₂ (msec)	89.3	71.0
	T ₂ - T ₁ (msec)	36.0	26.2
	HIC	150	154

FIR Filtered	Left Front Driver	Left Rear Passenger
Upper Rib Y (g's)	99	42
Middle Rib Y (g's)	72	61
Lower Rib Y (g's)	74	72
Lower Spine Y (g's)	53	54
Pelvis Y (g's)	80	46
TTI (g's)	76	63

TEST NOTES

The data plots shown in Appendix B relate to the ES-2 injury criteria and the vehicle accelerations. A complete data set, including all ES-2 instrumentation, can be found by accessing the electronic data from the U S Department of Transportation.

SECTION 3
SIDE IMPACT DUMMY (ES-2) AND VEHICLE TEST DATA

DATA SHEET NO 1

GENERAL VEHICLE TEST PARAMETER DATATEST VEHICLE INFORMATION

Year/Make/Model/Body Style 1996/Ford/Taurus/4 door
 Vehicle Identification No (VIN) 1FALP52U3TG233409
 Vehicle Body Color Green
 Build Date 3/96
 Engine Data 6 cylinders; 3.0 liters;
 Placement ___ longitudinal, X lateral
 Transmission Data 4 speed
___ manual, X Automatic; X O/D
 Final Drive ___ rear wheel drive; X front wheel drive;
___ four wheel drive
 Odometer Reading: 130,130 km
 Options X air conditioning; X power steering, X power brakes;
X power windows, X cruise control, X tilt wheel,
___ power door locks

DATA FROM TIRE PLACARD

Tire Pressure (at capacity) Front: 33 psi
 Rear 33 psi
 Recommended Tire Size P205/65R15
 Tires on Test Vehicle P205/65R15
 Manufacturer Continental

VEHICLE CAPACITY DATA:

Number of Occupants 3 Front, 3 Rear, ___ 3rd Seat; 6 Total
 Type of Front Seats ___ Bucket, ___ Bench, X Split Bench
 Type of Front Seat Back ___ Fixed; X Adjustable with.
X Lever, ___ Knob, ___ Power
 Vehicle Maximum Capacity Loading 499.0 kg (A)
 No. of Occupants x 68.04 kg 408.2 kg (B)
 Cargo Capacity (A-B) 90.8 kg

GENERAL VEHICLE TEST PARAMETER DATA (Cont'd)WEIGHT OF VEHICLE WITH MAXIMUM FLUIDS AND FUEL:

Right Front	<u>490.3</u> kg	Right Rear	<u>268.5</u> kg
Left Front	<u>498.0</u> kg	Left Rear	<u>275.3</u> kg
TOTAL FRONT	<u>988.3</u> kg	TOTAL REAR	<u>543.8</u> kg
% of Total Weight:	<u>64.5</u> %	% of Total Weight:	<u>35.5</u> %
TOTAL WEIGHT	<u>1532.1</u> kg		

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Test Vehicle Delivered Weight with Maximum Fluids	=	<u>1532.1</u> kg
Cargo Carrying Capacity of Test Vehicle	=	<u>90.8</u> kg
Weight of 2 Side Impact Dummies (2 x 80.7 kg)	=	<u>161.4</u> kg
TEST VEHICLE TARGET WEIGHT	=	<u>1784.3</u> kg

ACTUAL WEIGHT OF TEST VEHICLE WITH 2 DUMMIES AND CARGO: (FULLY LOADED)

Right Front	<u>500.3</u> kg	Right Rear	<u>348.4</u> kg
Left Front	<u>545.2</u> kg	Left Rear:	<u>390.1</u> kg
TOTAL FRONT	<u>1045.5</u> kg	TOTAL REAR:	<u>738.5</u> kg
% of Total Weight	<u>58.6</u> %	% of Total Weight	<u>41.4</u> %
TOTAL WEIGHT	<u>1784.0</u> kg		

TEST VEHICLE ATTITUDE

	<u>Curb Weight</u>	<u>Fully Loaded Weight Attitude</u>	<u>Test Attitude</u>
Right Front (mm):	<u>700</u>	<u>695</u>	<u>691</u>
Left Front (mm)	<u>694</u>	<u>678</u>	<u>681</u>
Right Rear (mm)	<u>676</u>	<u>638</u>	<u>632</u>
Left Rear (mm)	<u>669</u>	<u>621</u>	<u>622</u>

GENERAL VEHICLE TEST PARAMETER DATA (Cont'd)

Test Vehicle Wheelbase 2756 mm
 C G As Tested 1136 mm rearward of front wheel centerline

TOTAL VEHICLE LENGTH

Right Side: 4332 mm
 Centerline 4972 mm
 Left Side 4334 mm

FRONT SEAT CUSHION PLACEMENT

Total Length of Adjustment Travel 250 mm
 Test Position 125 mm rearward of 250 mm total

FRONT SEAT BACK ADJUSTMENT POSITION

Seat Back Angle: 24.2 degrees

REAR SEAT

Total Length of Fore/Aft Adjustment Travel non-adjustable
 Seat Back Adjustment Position non-adjustable

ADJUSTABLE STEERING COLUMN POSITION mid position

WINDOW POSITIONS

Left Front	<u>Closed</u>	Left Rear:	<u>Removed</u>
Right Front	<u>Closed</u>	Right Rear:	<u>Removed</u>

AMOUNT OF WATER IN FUEL TANK

Test mass added = 56.8 kg

LOCATIONS OF IMPACT POINT ON TEST VEHICLE SIDE TO BE IMPACTED

Wheelbase 2756 mm
 Impact Point is 438 mm rearward of front axle centerline

DATA SHEET NO 2

TEST VEHICLE SUMMARY OF RESULTS

Year/Make/Model/Body Style 1996/Ford/Taurus/4 door
 Test Date August 25, 2000
 Overall Length 4972 mm, Overall Width 1857 mm

TEST WEIGHT

Right Front	<u>507.1</u> kg	Right Rear	<u>346.1</u> kg
Left Front	<u>536.6</u> kg	Left Rear	<u>386.0</u> kg
TOTAL FRONT	<u>1043.7</u> kg	TOTAL REAR	<u>732.1</u> kg
% of Total Weight	<u>58.8</u> %	% of Total Weight	<u>41.2</u> %
TOTAL WEIGHT	<u>1775.8</u> kg		

Wheelbase 2756 mm

Longitudinal C G from Center of Front Axle 1136 mm

Impact Angle with Respect to Impactor 90 degrees

MAXIMUM EXTERIOR STATIC CRUSH

1	LEVEL 1 (<u>246</u> mm above ground)	<u>202</u> mm
2	LEVEL 2 (<u>434</u> mm above ground)	<u>355</u> mm
3	LEVEL 3 (<u>561</u> mm above ground)	<u>368</u> mm
4	LEVEL 4 (<u>866</u> mm above ground)	<u>254</u> mm
5	LEVEL 5 (<u>1312</u> mm above ground)	<u>70</u> mm
	Maximum Post-Test Intrusion	<u>368</u> mm @ Level 3

OCCUPANTS

	<u>Left Front Driver</u>	<u>Left Rear Passenger</u>
Type of Dummy	<u>ES-2</u>	<u>ES-2</u>
Restraints Used	<u>Type II belt</u>	<u>Type II belt</u>

TEST VEHICLE SUMMARY OF RESULTS (Cont'd)INSTRUMENTATION

Number of Vehicle Data Channels 29

Number of Cameras.

Onboard Vehicle 3

Offboard Vehicle 4

Deformable Barrier: 2

TOTAL 9

DATA SHEET NO 3

MOVING DEFORMABLE BARRIER (MDB) SUMMARY OF RESULTSImpactor FMVSS 214 Moving Deformable BarrierTest Date August 25, 2000POSITION OF IMPACT (MDB) ON MONORAILCrabbed 27 degrees to leftMDB DETAILS:

Overall Width of Framework Carriage	<u>1252</u> mm
Overall Length of MDB (incl. Honeycomb impact face).	<u>4115</u> mm
Wheelbase of Framework Carriage	<u>2591</u> mm
Tread of Framework Carriage (Front & Rear)	<u>1880</u> mm
C G. Location Rearward of Front Axle	<u>1100</u> mm
C G Location From Centerline	<u>-10</u> mm
C G Location Above Ground Level	<u>477</u> mm
Tire Manufacturer	<u>Fidelity</u>
Tire Size.	<u>P215/75D15</u>
Tire Pressure	<u>25</u> psi

MDB WEIGHT:

Right Front:	<u>458.8</u> kg	Right Rear:	<u>230.3</u> kg
Left Front.	<u>324.4</u> kg	Left Rear.	<u>350.6</u> kg
TOTAL FRONT	<u>783.2</u> kg	TOTAL REAR	<u>580.9</u> kg
TOTAL MDB WEIGHT:	<u>1364.1</u> kg		

Impact Angle (MDB C/L to Target Vehicle C/L) = 90 degreesImpact Speed = Primary 32.5 mph (52.3 kph), Secondary: 32.4 mph (52.1 kph)

MOVING DEFORMABLE BARRIER (MDB) SUMMARY OF RESULTS (Cont'd)MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE

1	Row A Top of Stack (813 mm)	=	<u>111</u> mm
2	Row B Mid Stack (686 mm)	=	<u>73</u> mm
3	Row C Top of Bumper (533 mm)	=	<u>57</u> mm
4	Row D Center of Bumper (432 mm)	=	<u>111</u> mm

INSTRUMENTATION:

Number of MDB Data Channels 5

DATA SHEET NO. 4

POST TEST OBSERVATIONSYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 25, 2000VISIBLE DUMMY CONTACT POINTS

	<u>Left Front Driver</u>	<u>Right Rear Passenger</u>
Head	<u>Side header</u>	<u>C post</u>
Arm	<u>Door above armrest</u>	<u>Window sill</u>
Upper Rib	<u>Door above armrest</u>	<u>Armrest</u>
Mid Rib	<u>Door above armrest</u>	<u>Armrest</u>
Lower Rib	<u>Door above armrest</u>	<u>Armrest</u>
Abdomen	<u>Door below armrest</u>	<u>Armrest</u>
Pelvis	<u>Door below armrest</u>	<u>Door below armrest</u>

DOOR OPENING

	<u>Left Side</u>	<u>Right Side</u>
Front	<u>Remained closed</u>	<u>Remained closed</u>
Rear	<u>Remained closed</u>	<u>Remained closed</u>

MDB DISTANCE FROM TARGET IMPACT POINTHorizontal 8 mm forwardVertical 0 mmARM REST LOCATIONSFront 228 mm from bottom of windowRear 214 mm from bottom of windowSEAT CRUSHFront Seat Back 39 mm Front Seat Cushion 61 mmLeft Rear Seat Back 126 mm Rear Seat Cushion 119 mm

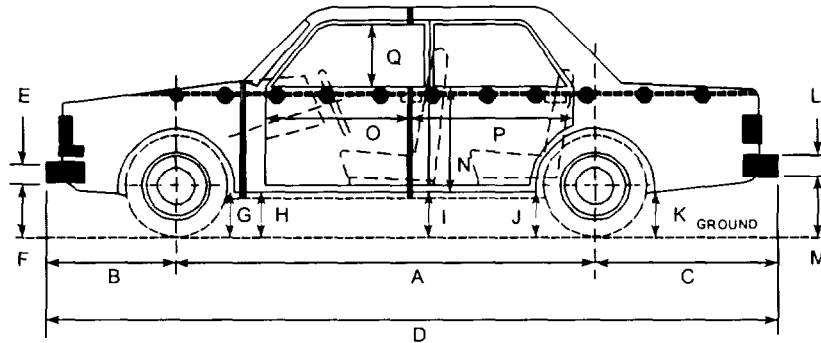
POST TEST OBSERVATIONS (Cont'd)GLAZING DAMAGEBoth left side windows broke, windshield crackedPILLAR PERFORMANCE:No failures notedSILL SEPARATIONNone notedOTHER NOTABLE IMPACT EFFECTSNone noted

SECTION 4

OCCUPANT AND VEHICLE INFORMATION

DATA SHEET NO. 6

VEHICLE PRE AND POST-TEST MEASUREMENTS



LEFT SIDE VIEW

D=Length at Centerline
T=Width at B Post

R=Right Side Length
J1=To Pinch Weld

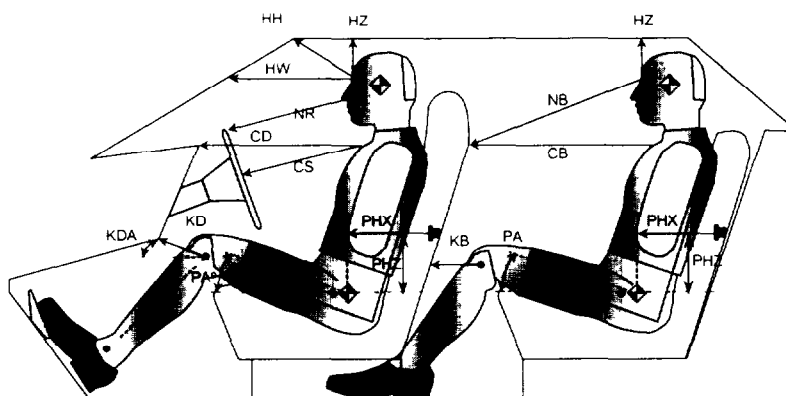
S=Left Side Length
J2= To Sill

E&L=Bumper Thickness

	PRE-TEST	POST-TEST	Δ CHANGE
A	2756	2733	23
B	1046	1074	28
C	1170	1148	22
D	4972	4955	17
E	100	100	0
F	386	394	8
G	165	175	10
H	162	164	2
I	142	144	2
J1	128	85	43
J2	132	133	1
K	216	216	0
L	200	200	0
M	298	298	0
N	678	672	6
O	806	765	41
P	1185	1090	95
Q	473	450	23
R	4332	4282	50
S	4334	4340	6
T	1857	1514	343

All measurements in millimeters

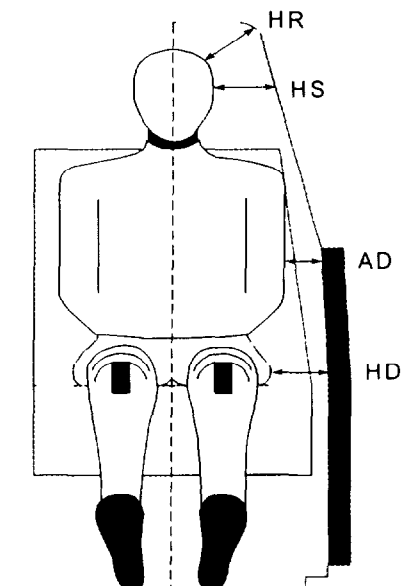
DATA SHEET NO 7

SIDE IMPACT DUMMY (ES-2) LONGITUDINAL CLEARANCE DIMENSIONSYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 25, 2000Note All dimensions are in millimeters with tolerance of ± 3 mm

	Left Front Driver ID #001	Left Rear Passenger ID #002
HH	300	NA
HW	557	NA
HZ	150	126
NR/NB	420	661
CD/CB	545	611
CS	335	NA
KDL/(KDA)	190 (0 0)	300 (0 0)
KDR/(KDA)	192 (0 0)	298 (0 0)
PA (longitudinal)	22 5	27 0
PA (lateral)	0.7	2.7
Spine Angle (longitudinal)	23.3	29 5
Spine Angle (lateral)	0 2	2.3
PHX	226	298
PHZ	126	270

Two door vehicle shown. Rear dummy PHX & PHZ measurements for 4-door vehicle use the C-Post striker as reference point.

DATA SHEET NO 8

SIDE IMPACT DUMMY (ES-2) LATERAL CLEARANCE DIMENSIONSYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date: August 25, 2000

Note All dimensions are in millimeters

	Left Front Driver ID #001	Left Rear Passenger ID #002
HR	195	180
HS	298	327
AD	115	96
HD	158	148
Abdomen to Door	160	211
Shoulder to Door	140	138
Shoulder to Window	206	188

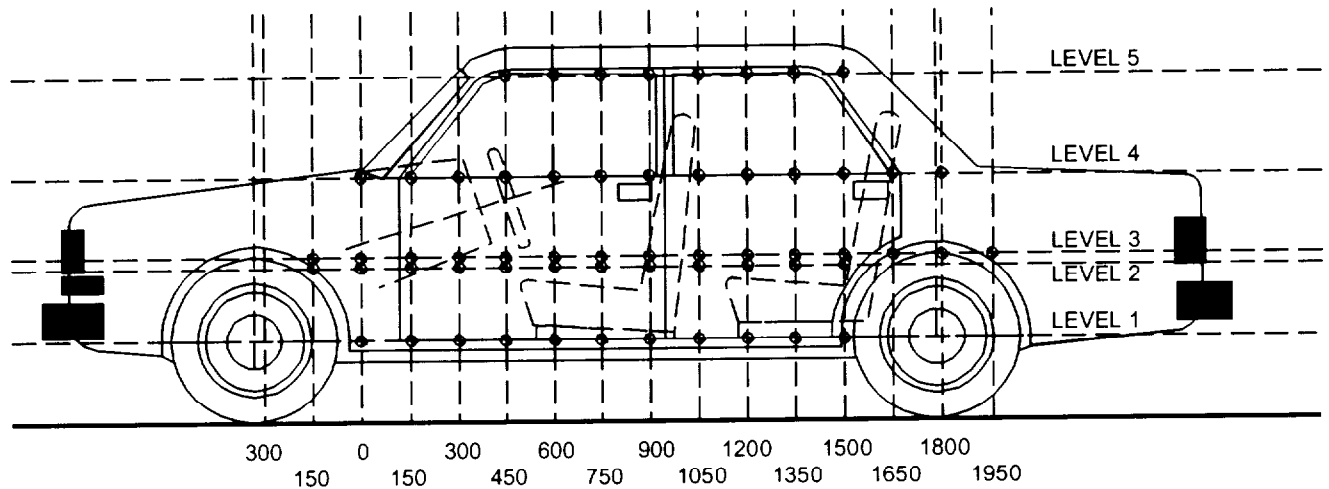
Door Thickness (mm)	Thorax	Pelvis H Point
Front	190	210
Rear	205	190

DATA SHEET NO. 9

DUMMY POSITIONING

	Left Front Driver ID #001		Left Rear Passenger ID #002	
	H-point	Dummy	H-point	Dummy
HP to Floor Z	163	185	50	54
HP to Hinge X	736	742	653	645
HP to Sill Y	197	204	200	210
HP to Striker X	377	370	485	480
HP to Dash X	487	489	624	613
HP to Header Z	743	726	714	710
HP to Front Axle		1258		2206
HP to Ground		505		556
H-POINT MACHINE (deg)				
Left Knee	125		109	
Right Knee	124		107	
Left Foot	109		127	
Right Foot	113		130	
Left Leg (mm)	84		148	
Right Leg (mm)	120		150	
Hip Angle	98		98	
Back Angle	24		25	

DATA SHEET NO 10

VEHICLE SIDE MEASUREMENTSYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date: August 25, 2000**LEFT SIDE VIEW**

NOTE: All measurements are in millimeters (mm)

LEVEL 5 - WINDOW TOP
 LEVEL 4 - WINDOW SILL
 LEVEL 3 - MID-DOOR
 LEVEL 2 - OCCUPANT H-POINT
 LEVEL 1 - SILL TOP HEIGHT

MEASUREMENTS ARE TAKEN WHEN THE VEHICLE IS IN THE "AS TESTED" CONFIGURATION
 MEASUREMENTS ALONG THE VERTICAL 750 mm LINE SHOWN ABOVE

Level 1 @ Axle Centerline Height (or Sill Top Height)	<u>246</u> mm
Level 2 @ Occupant H-Point	<u>434</u> mm
Level 3 @ Mid Door:	<u>561</u> mm
Level 4 @ Window Sill	<u>866</u> mm
Level 5 @ Window Top	<u>1312</u> mm

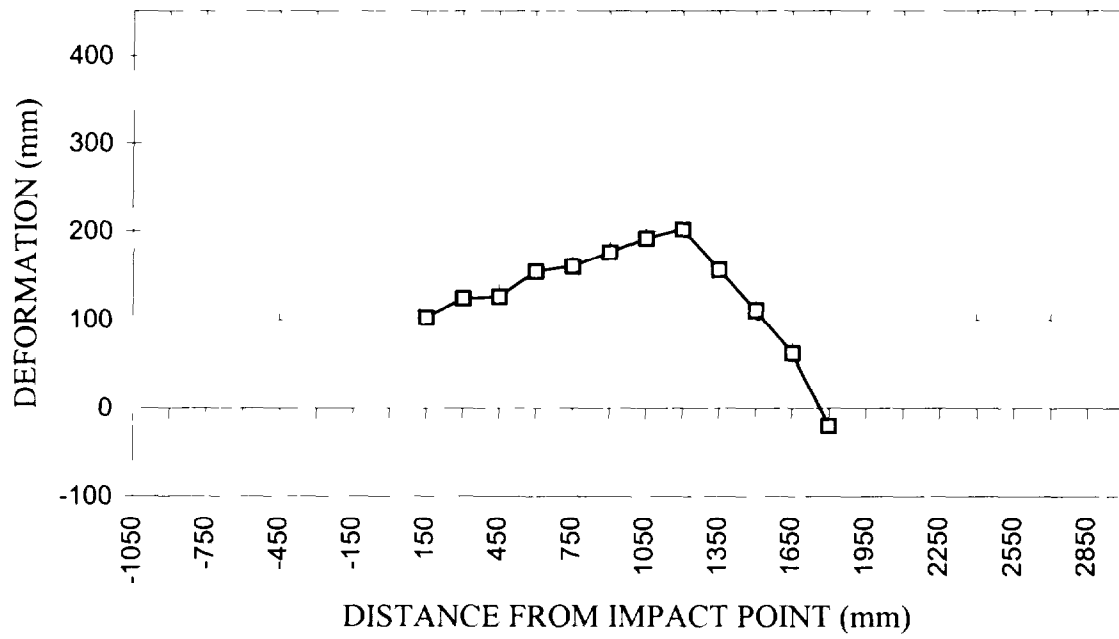
DATA SHEET NO 11
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 1 – Axle Centerline		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050			
-900			
-750			
-600			
-450			
-300			
-150			
0 (impact point)			
150	671	774	103
300	667	791	124
450	667	793	126
600	662	816	154
750	665	825	160
900	665	841	176
1050	666	858	192
1200	668	870	202
1350	669	825	156
1500	671	782	111
1650	664	727	63
1800	664	644	-20
1950			
2100			
2250			
2400			
2550			
2700			
2850			
3000			

Reference plane is parallel to test vehicle longitudinal centerline.
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 1 – AXLE CENTERLINE



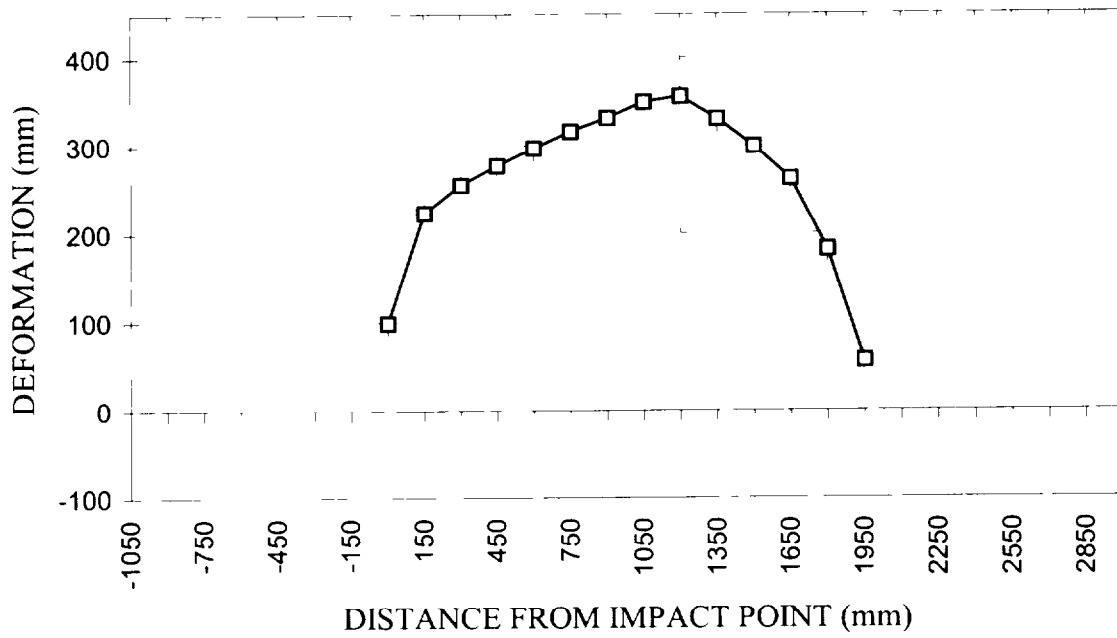
DATA SHEET NO 11 (Cont'd)
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 2 – Occupant H Point		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050			
-900			
-750			
-600			
-450			
-300			
-150			
0 (impact point)	618	717	99
150	613	836	223
300	608	863	255
450	603	880	277
600	598	895	297
750	594	910	316
900	591	922	331
1050	589	938	349
1200	592	947	355
1350	590	920	330
1500	591	890	299
1650	590	852	262
1800	591	773	182
1950	596	652	56
2100			
2250			
2400			
2550			
2700			
2850			
3000			

Reference plane is parallel to test vehicle longitudinal centerline.
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 2 – OCCUPANT H POINT



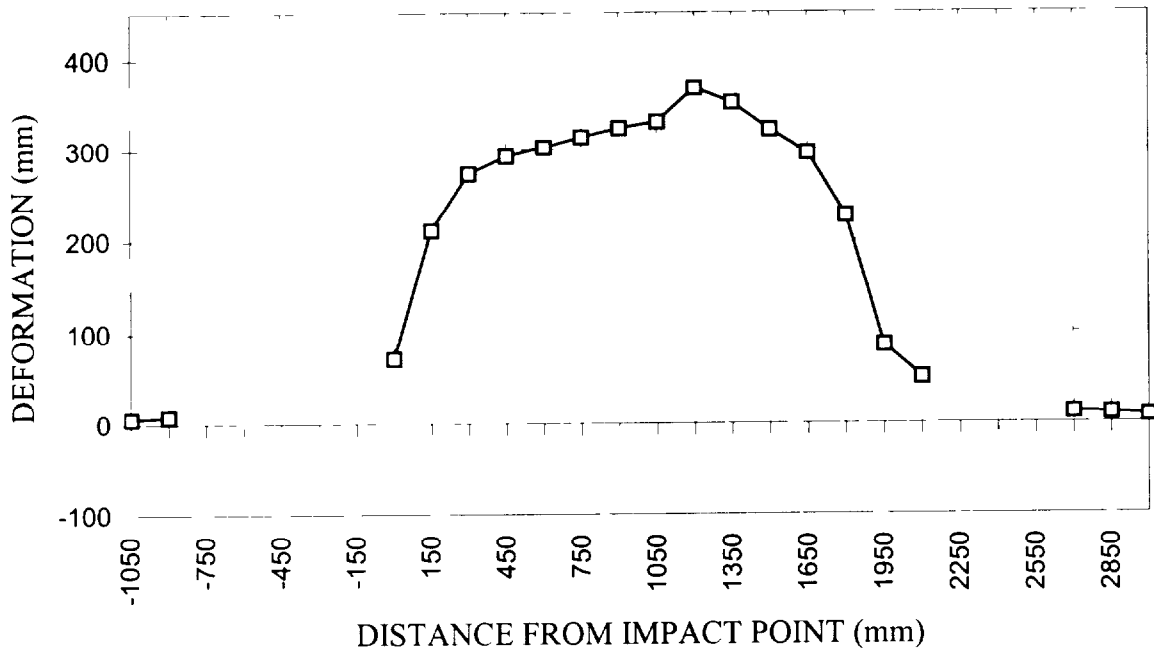
DATA SHEET NO 11 (Cont'd)
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 3 – Mid Door		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050	713	719	6
-900	673	681	8
-750			
-600			
-450			
-300			
-150			
0 (impact point)	616	688	72
150	613	824	211
300	610	884	274
450	607	900	293
600	604	907	303
750	601	915	314
900	599	923	324
1050	596	927	331
1200	599	967	368
1350	598	950	352
1500	595	917	322
1650	594	890	296
1800	594	821	227
1950	594	680	86
2100	589	640	51
2250			
2400			
2550			
2700	638	650	12
2850	662	673	11
3000	690	698	8

Reference plane is parallel to test vehicle longitudinal centerline.
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 3 – MID DOOR



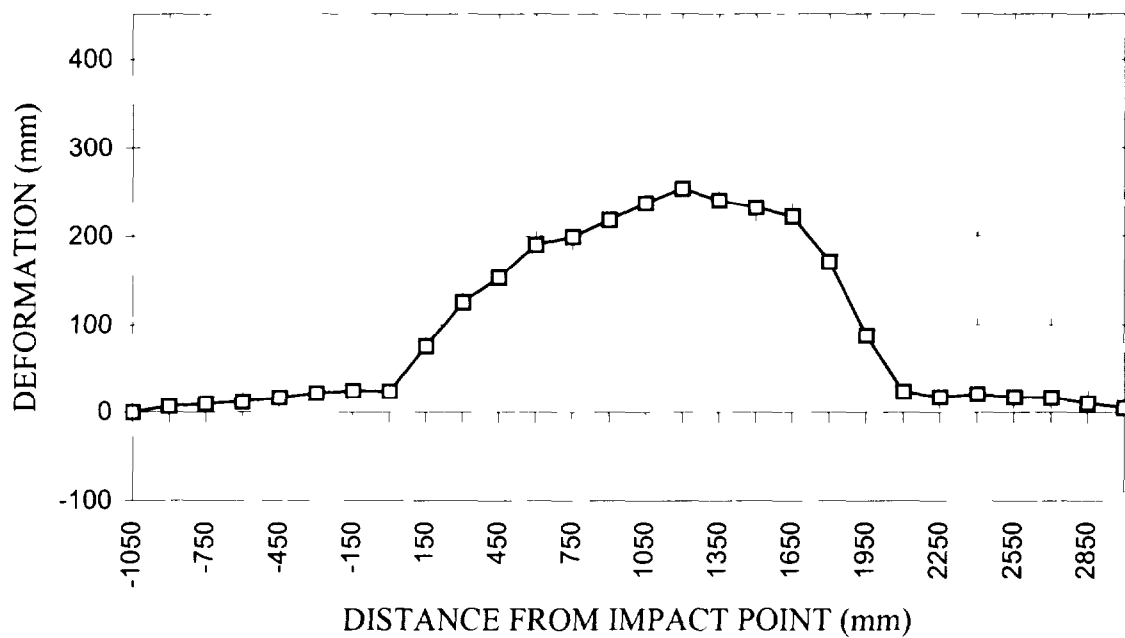
DATA SHEET NO 11 (Cont'd)
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 4 – Window Sill		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050	775	775	0
-900	746	753	7
-750	727	737	10
-600	710	722	12
-450	696	713	17
-300	685	707	22
-150	676	701	25
0 (impact point)	670	694	24
150	665	741	76
300	660	785	125
450	665	818	153
600	650	840	190
750	648	847	199
900	642	860	218
1050	642	879	237
1200	642	896	254
1350	644	884	240
1500	642	874	232
1650	642	864	222
1800	644	815	171
1950	652	740	88
2100	658	682	24
2250	698	716	18
2400	679	700	21
2550	698	716	18
2700	713	730	17
2850	726	737	11
3000	758	763	5

Reference plane is parallel to test vehicle longitudinal centerline
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 4 – WINDOW SILL



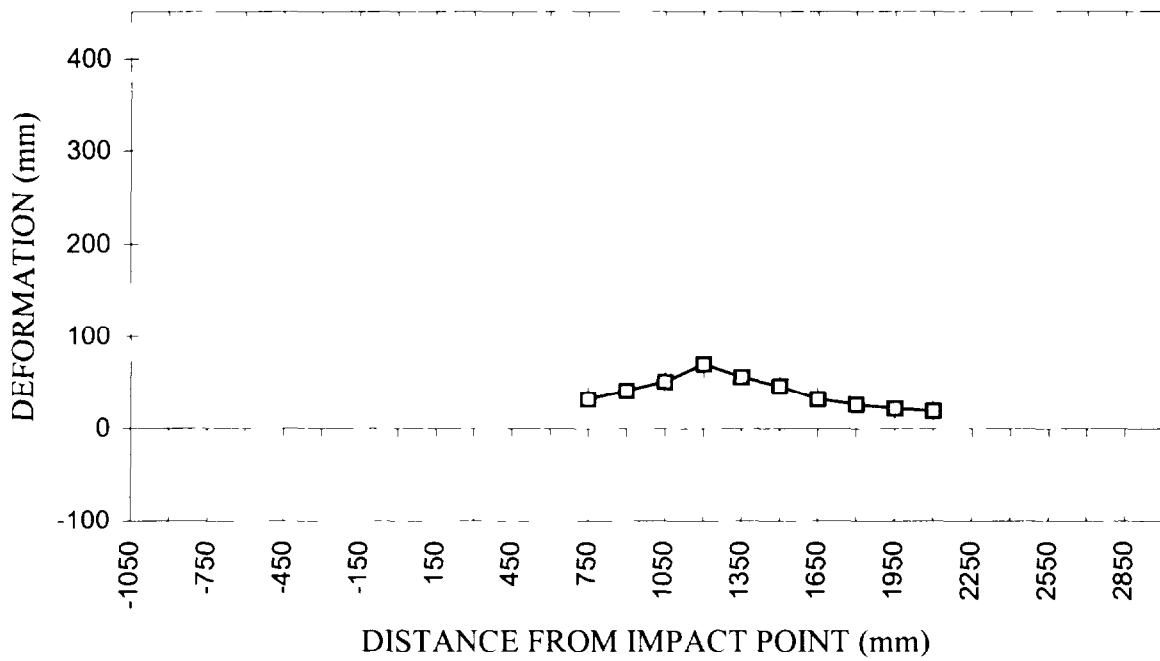
DATA SHEET NO. 11 (Cont'd)
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 5 – Window Top		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050			
-900			
-750			
-600			
-450			
-300			
-150			
0 (impact point)			
150			
300			
450			
600			
750	924	956	32
900	924	965	41
1050	924	975	51
1200	928	998	70
1350	924	980	56
1500	922	968	46
1650	918	950	32
1800	914	940	26
1950	907	929	22
2100	906	925	19
2250			
2400			
2550			
2700			
2850			
3000			

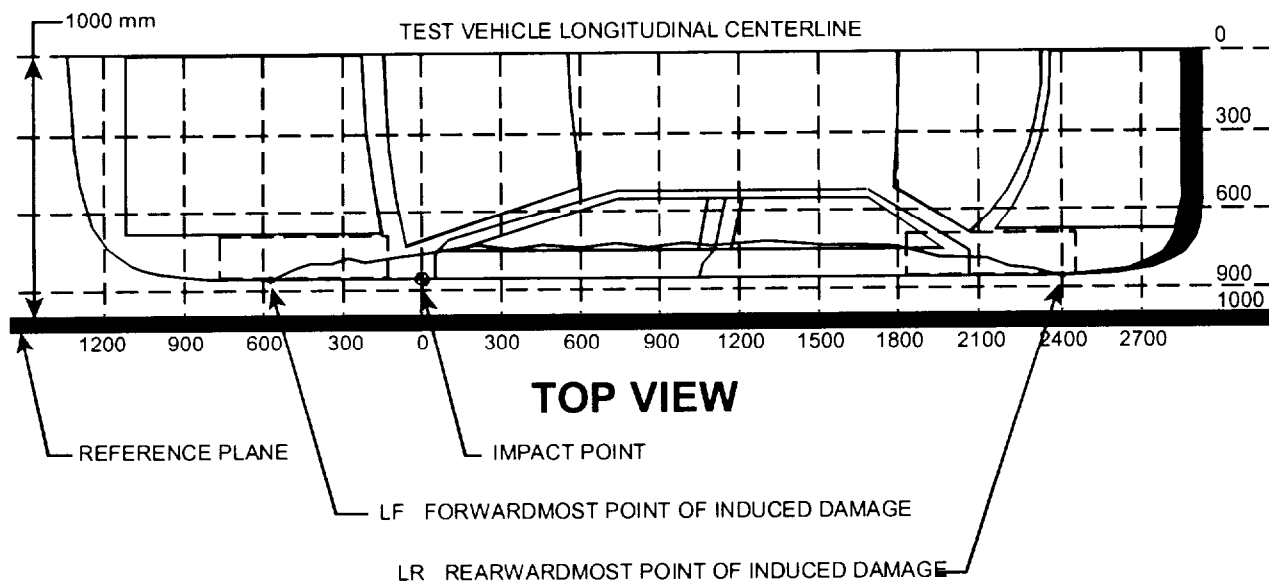
Reference plane is parallel to test vehicle longitudinal centerline
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 5 – WINDOW TOP



DATA SHEET NO 12

VEHICLE DAMAGE PROFILE DISTANCESYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date: August 25, 2000

MEASUREMENT CONVENTIONS

Forward of the impact point (towards front of vehicle) is considered negative (—)

Rearward of the impact point (toward rearend of vehicle) is considered positive (+)

DPD MEASUREMENTS	POST-TEST (mm)	PRE-TEST (mm)	STATIC CRUSH (mm)
1 (LR = 3150 mm)	730	726	4
2 2325 mm	698	672	26
3 1390 mm	947	644	303
4 593 mm	923	604	319
5 -232 mm	705	681	24
6 (LF = -1050 mm)	705	696	9

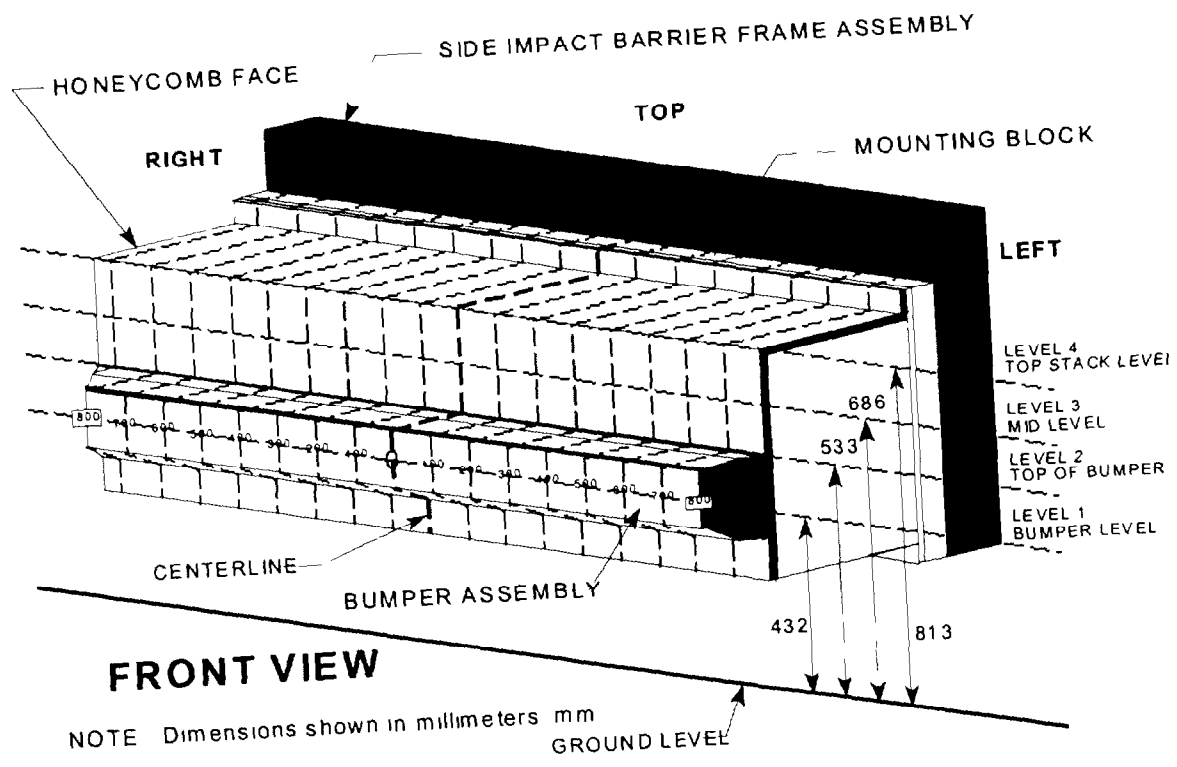
DATA SHEET NO 13

EXTERIOR STATIC CRUSH FOR SIDE IMPACTORYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date: August 25, 2000

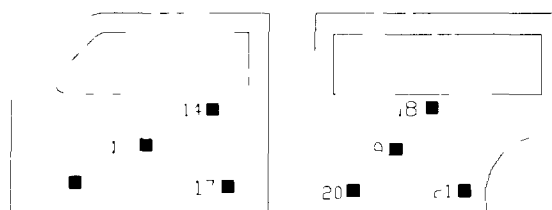
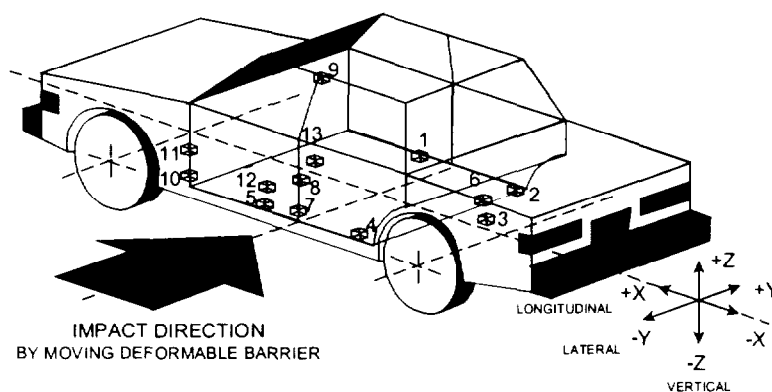
Location	Height At CL*	Distance Right of Center (mm)									Distance Left of Center (mm)								
		800	700	600	500	400	300	200	100	0	100	200	300	400	500	600	700	800	
Top Stack Level 4	813 mm	24	11	1	-1	-1	0	0	1	1	1	1	3	7	9	28	61	111	
Mid Level Level 3	686 mm	4	0	-2	-2	-2	1	5	4	2	1	2	3	3	5	6	13	73	
Top Bumper Level 2	533 mm	36	18	9	-3	-1	-1	0	-1	1	5	10	14	18	24	33	44	57	
Mid Bumper Level 1	432 mm	97	76	55	39	25	23	22	23	27	33	37	41	48	57	69	89	111	

* See next page for Barrier Face Graphic

EXTERIOR STATIC CRUSH FOR SIDE IMPACTOR (Cont'd)



DATA SHEET NO. 14

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARYYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 25, 2000

- | | | |
|----------------------------------|----------------------------|---------------------------------|
| 1 – Right Side Sill @ Front Seat | 8 – Left Mid B Post | 15 – Left Front Door Mid |
| 2 – Right Side Sill @ Rear Seat | 9 – Left Upper B Post | 16 – Left Front Door Lower |
| 3 – Rear Floorpan Above Axle | 10 – Left Lower A Post | 17 – Left Front Door Rear Lower |
| 4 – Left Side Sill @ Rear Seat | 11 – Left Mid A Post | 18 – Left Rear Door Upper |
| 5 – Left Side Sill @ Front Seat | 12 – Driver Seat Track | 19 – Left Rear Door Mid |
| 6 – Right Rear Occ Compartment | 13 – Vehicle C G | 20 – Left Rear Door Lower |
| 7 – Left Lower B Post | 14 – Left Front Door Upper | 21 – Left Rear Door Rear Lower |

DATA SHEET NO. 14 (Cont'd)

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARYYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 25, 2000

Accel No	Description	Long (X) Maximums (g's) (CFC 60)		Lat. (Y) Maximums (g's) (CFC 60)		Vert (Z) Maximums (g's) (CFC 60)		Resultant (g's) (CFC 60)
		Pos	Neg	Pos	Neg	Pos.	Neg	Max
1	Right Side Sill @ Front Seat	3 5	3 9	29 2	1 6	4 3	3 4	29 4
2	Right Side Sill @ Rear Seat	3 4	4 6	30 2	4 2	4.6	5 1	30 4
3	Rear Floorpan Above Axle	2 5	8 5	17.1	1.8	18 0	13 6	20.4
4	Left Side Sill @ Rear Seat	---	---	*	*	---	---	---
5	Left Side Sill @ Front Seat	---	---	*	*	---	---	---
6	Right Rear Occ Compartment	---	---	23 4	1 4	---	---	---
7	Left Lower B Post	---	---	125 2	38 2	---	---	---
8	Left Mid B Post	---	---	174.7	39.5	---	---	---
9	Left Upper B Post	---	---	45 3	15	---	---	---
10	Left Lower A Post	---	---	33 5	9 4	---	---	---
11	Left Mid A Post	---	---	48 0	14 8	---	---	---
12	Driver Left Seat Track	---	---	46 0	27.1	---	---	---
13	Vehicle CG	3 4	8 6	24 5	1 4	19 9	16.4	25 5
14	Left Front Door Upper	---	---	105 9	61 2	---	---	---
15	Left Front Door Mid	---	---	167 8	179.8	---	---	---
16	Left Front Door Lower	---	---	79 9	75.4	---	---	---
17	Left Front Door Rear Lower	---	---	172 7	182.3	---	---	---
18	Left Rear Door Upper	---	---	117 2	38 2	---	---	---
19	Left Rear Door Mid	---	---	232.8	127 0	---	---	---
20	Left Rear Door Lower	---	---	172 0	55 7	---	---	---
21	Left Rear Door Rear Lower	---	---	247 4	214 7	---	---	---

* No Valid Data Collected

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY (Cont'd)Year/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 25, 2000

Accel No	Description	Coordinates (mm)*		
		X	Y	Z
1	Right Side Sill @ Front Seat	2892	680	174
2	Right Side Sill @ Rear Seat	2015	675	177
3	Rear Floorpan Above Axle	1140	0	490
4	Left Side Sill @ Rear Seat	2033	-675	175
5	Left Side Sill @ Front Seat	2884	-680	177
6	Right Rear Occ. Compartment	2045	706	255
7	Left Lower B Post	2300	-745	409
8	Left Mid B Post	2309	-745	744
9	Left Upper B Post	2240	-705	1292
10	Left Lower A Post	3350	-728	318
11	Left Mid A Post	3420	-775	862
12	Driver Left Seat Track	2495	-535	231
13	Vehicle CG	2870	0	305
14	Left Front Door Upper	2607	-778	868
15	Left Front Door Mid	2900	-763	610
16	Left Front Door Lower	3082	-771	421
17	Left Front Door Rear Lower	2650	-780	470
18	Left Rear Door Upper	1700	-775	875
19	Left Rear Door Mid	1997	-770	580
20	Left Rear Door Lower	2191	-770	432
21	Left Rear Door Rear Lower	1761	-775	477

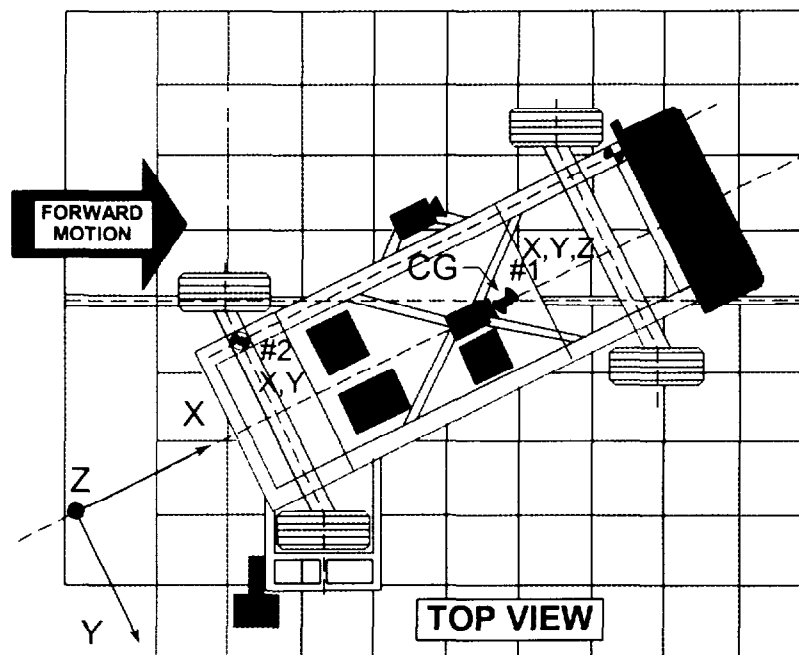
* Reference X – Rear Bumper (+ Forward)

Y – Vehicle Centerline (+ to right)

Z – Ground Level (+ up)

DATA SHEET NO. 15

MOVING DEFORMABLE BARRIER (MDB) ACCELEROMETER LOCATIONS
AND DATA SUMMARY

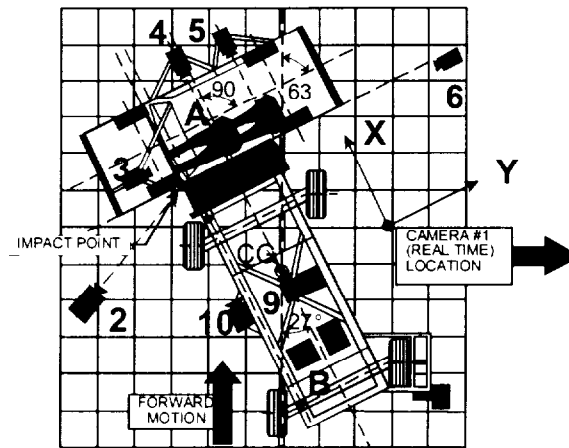
Year/Make/Model/Body Style: 1996/Ford/Taurus/4 doorTest Date August 25, 2000

Accel No	Description	Coordinates (mm)*			(+) Positive		(-) Negative	
		X	Y	Z	Max. (g) (CFC 60)	Time (msec)	Max. (g) (CFC 60)	Time (msec)
1	MDB Center of Gravity	-1092	0	483				
	Longitudinal (X)	---	---	---	1 0	129	14.9	34
	Lateral (Y)	---	---	---	1 0	83	6 8	37
	Vertical (Z)	---	---	---	**	**	**	**
	Resultant (R)	---	---	---	--	--	--	--
2	Rear Frame Member	-2591	-625	622				
	Longitudinal (X)	---	---	---	1 7	180	18 7	40
	Lateral (Y)	---	---	---	**	**	**	**

Reference X – Front Axle (+ Forward)
Y – Vehicle Centerline (+ to Right)
Z – Ground Level (+ Up)

** No Valid Data Collected

DATA SHEET NO 16

HIGH SPEED CAMERA LOCATIONS AND DATAYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 25, 2000

Camera No.	View	Coordinates (mm)*			Lens (mm)	Film Speed (fps)
		X	Y	Z		
1	Real Time				10	24
2	Left Impact	-1120	-2420	1610	13	1005
3	Onboard Hood				13	1015
4	Onboard Front Occupant				8	521
5	Onboard Rear Occupant				8	514
6	Right Impact	-150	10400	1840	25	1005
6	Right Impact (negative)	-150	10400	1840	25	NT
6	Right Impact	-150	10400	1840	25	489
7	Top Overall	-720	970	5000	8	833
7	Top Overall (negative)	-720	970	5000	8	426
8	Top Impact	-690	-340	5000	13	870
9	Cart Overall				13	637
10	Cart Impact				35	571

* Reference (from impact point)

+X = Forward

+Y = To Right

+Z = Upward from floor level

NT – No timing

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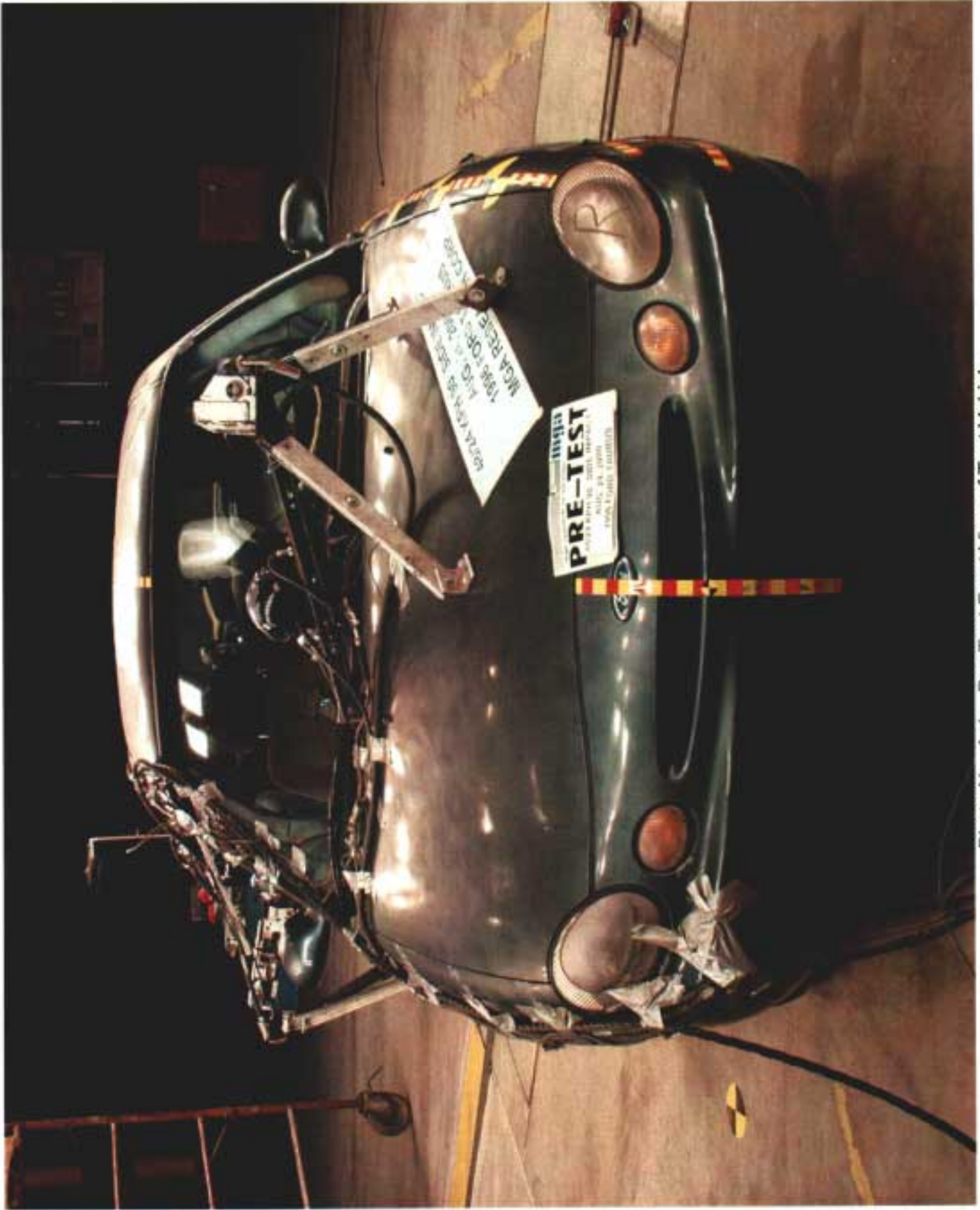


Photo No. A-1 – Pre-Test Front View of Test Vehicle

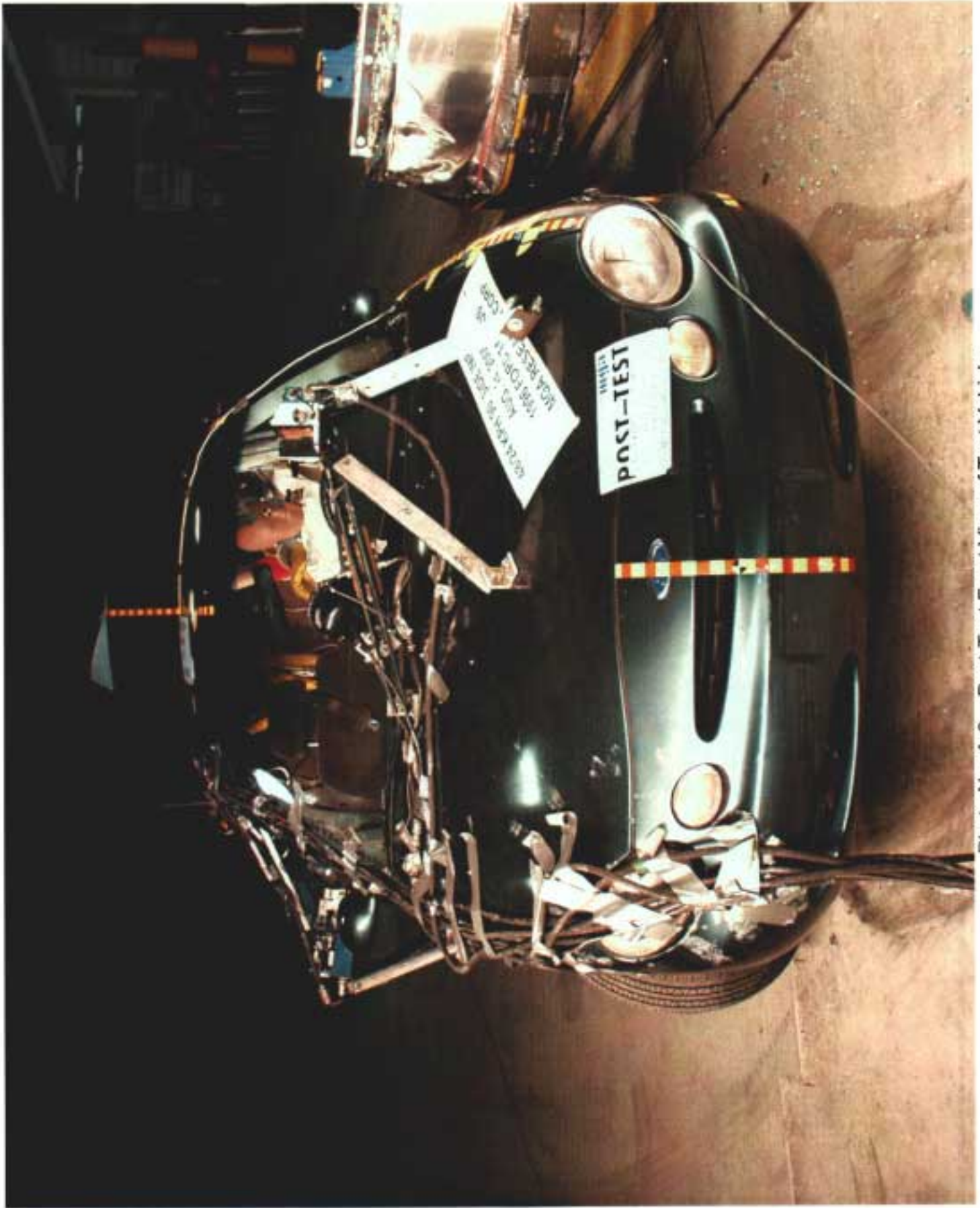


Photo No. A-2 – Post-Test Front View of Test Vehicle

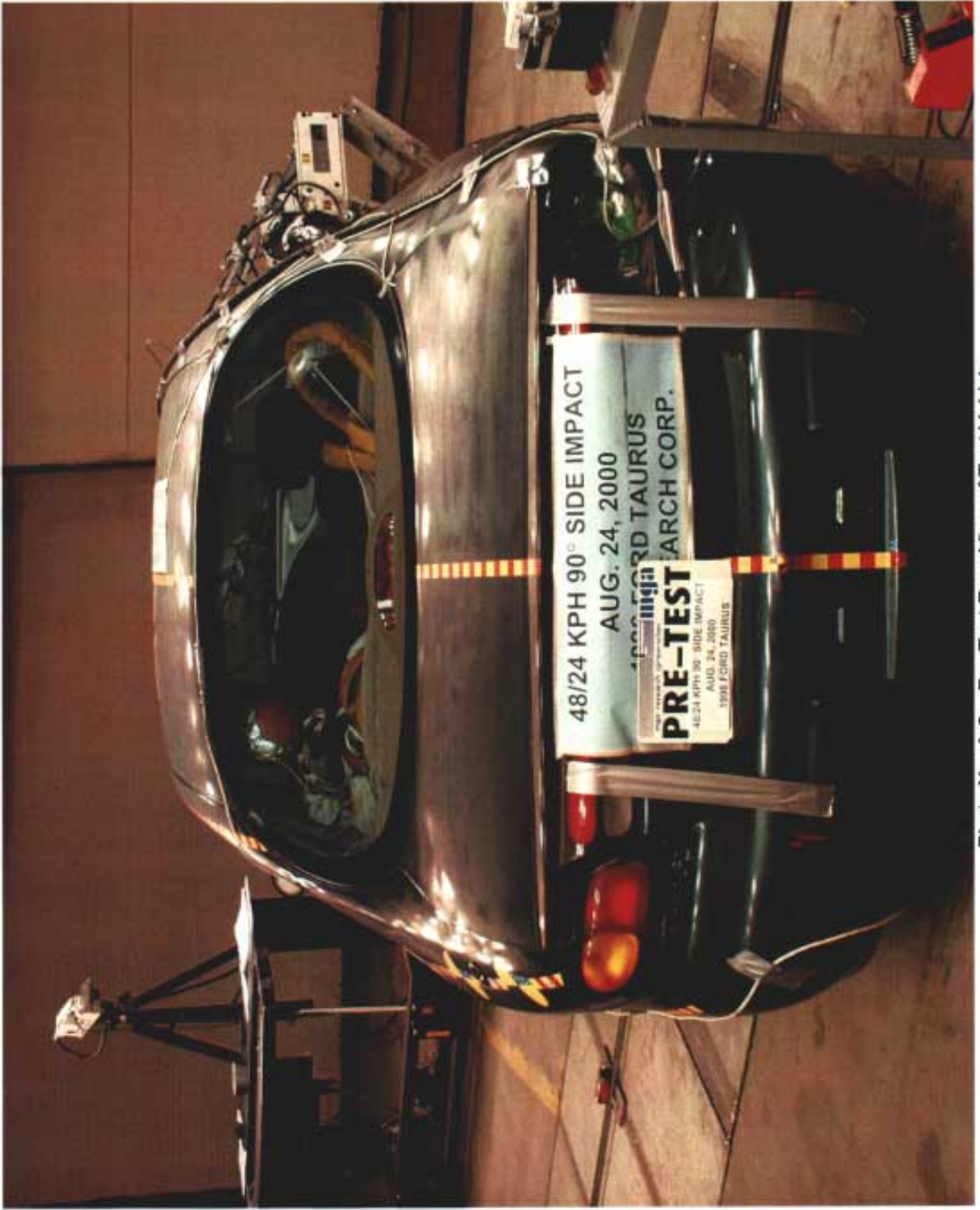


Photo No. A-3 – Pre-Test Rear View of Test Vehicle

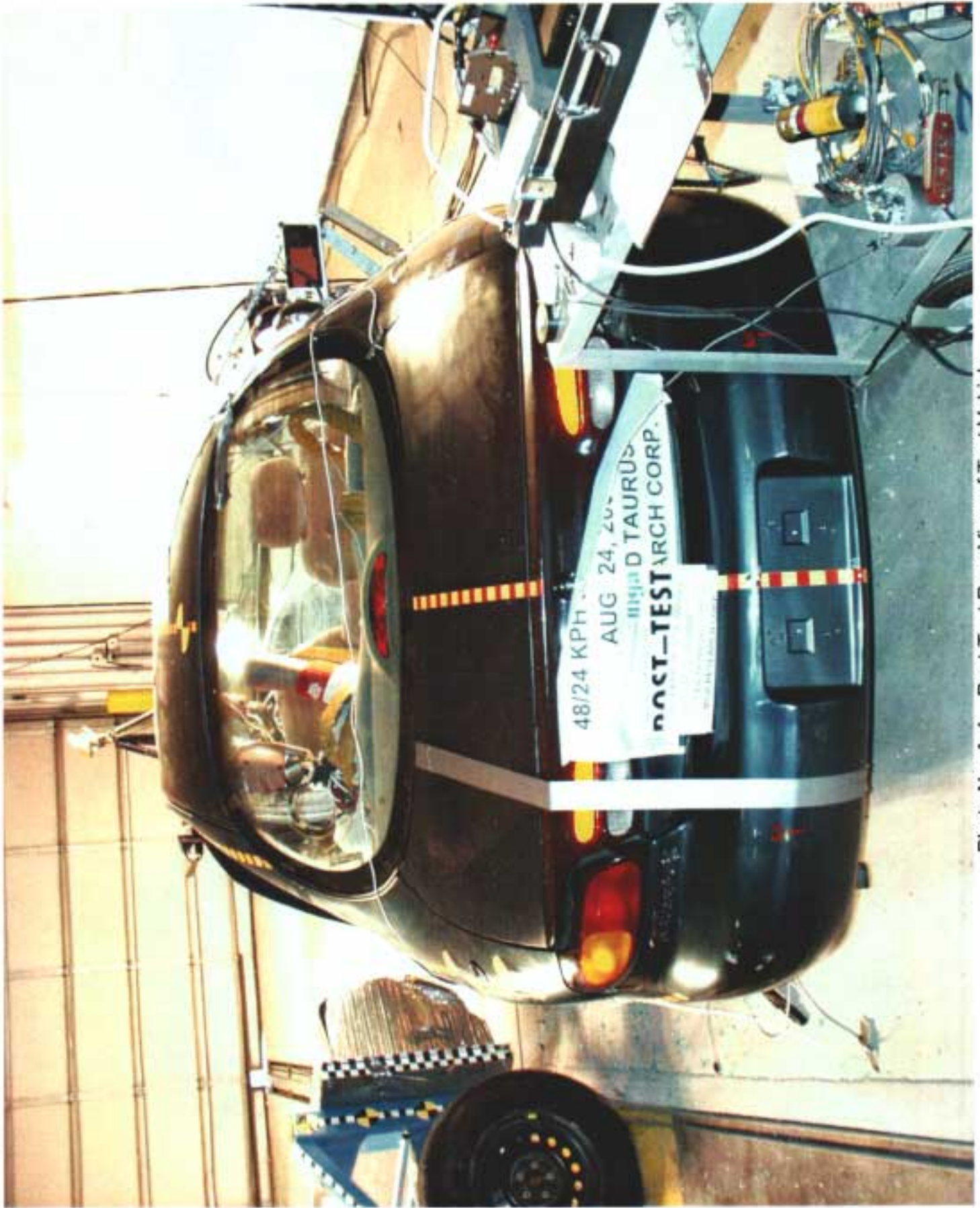


Photo No. A-4 – Post-Test Rear View of Test Vehicle

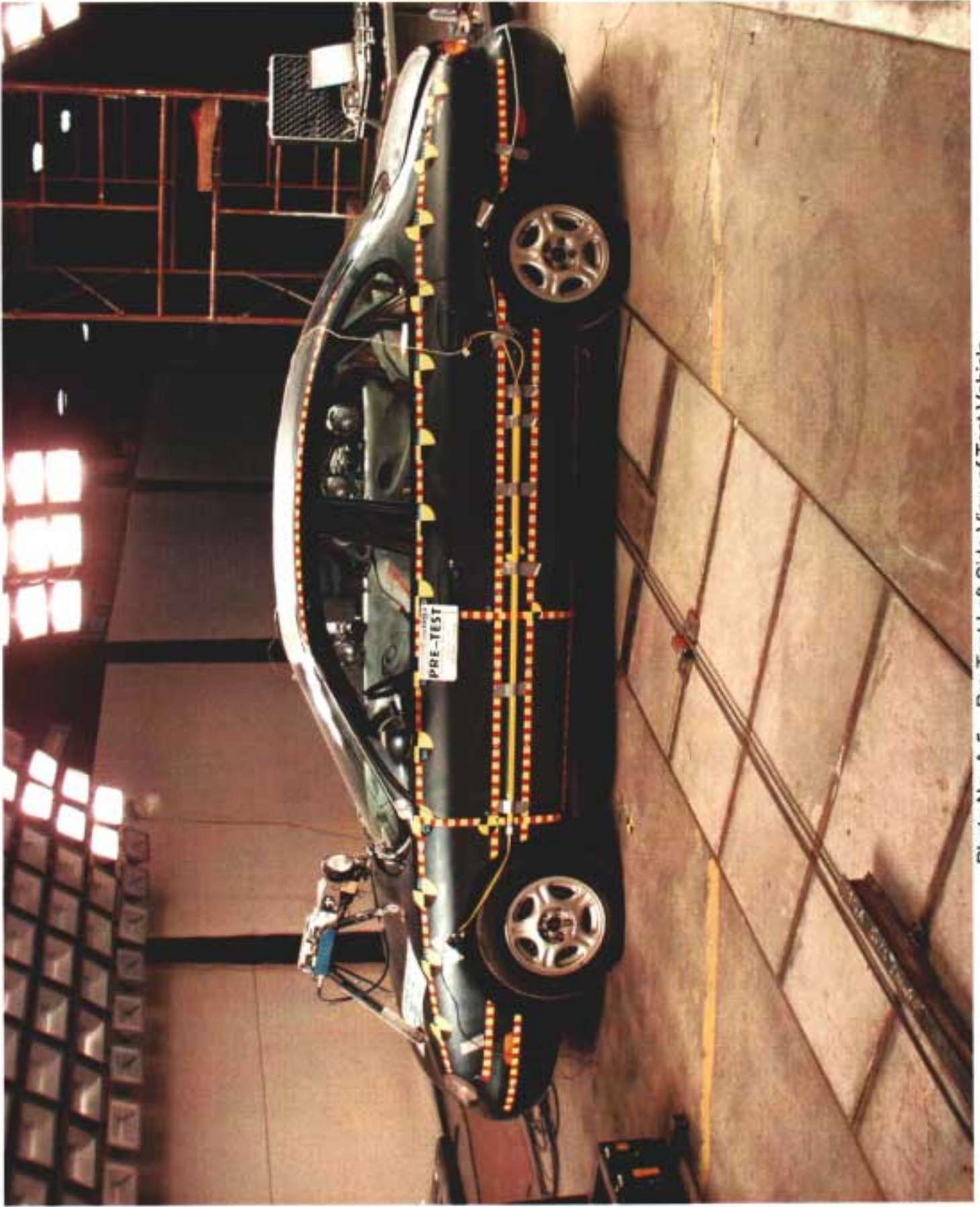


Photo No. A-5 – Pre-Test Left Side View of Test Vehicle

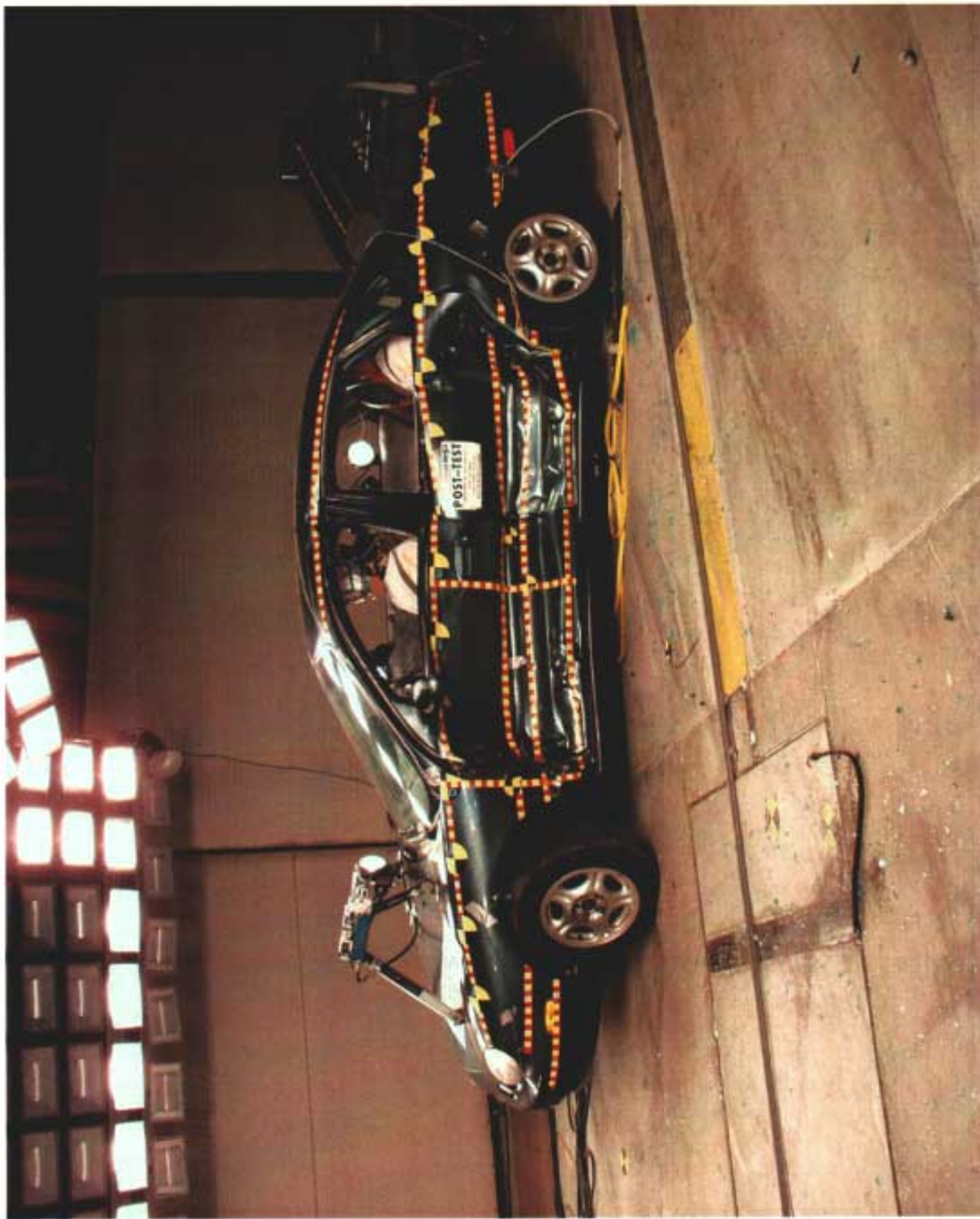


Photo No. A-6 – Post-Test Left Side View of Test Vehicle

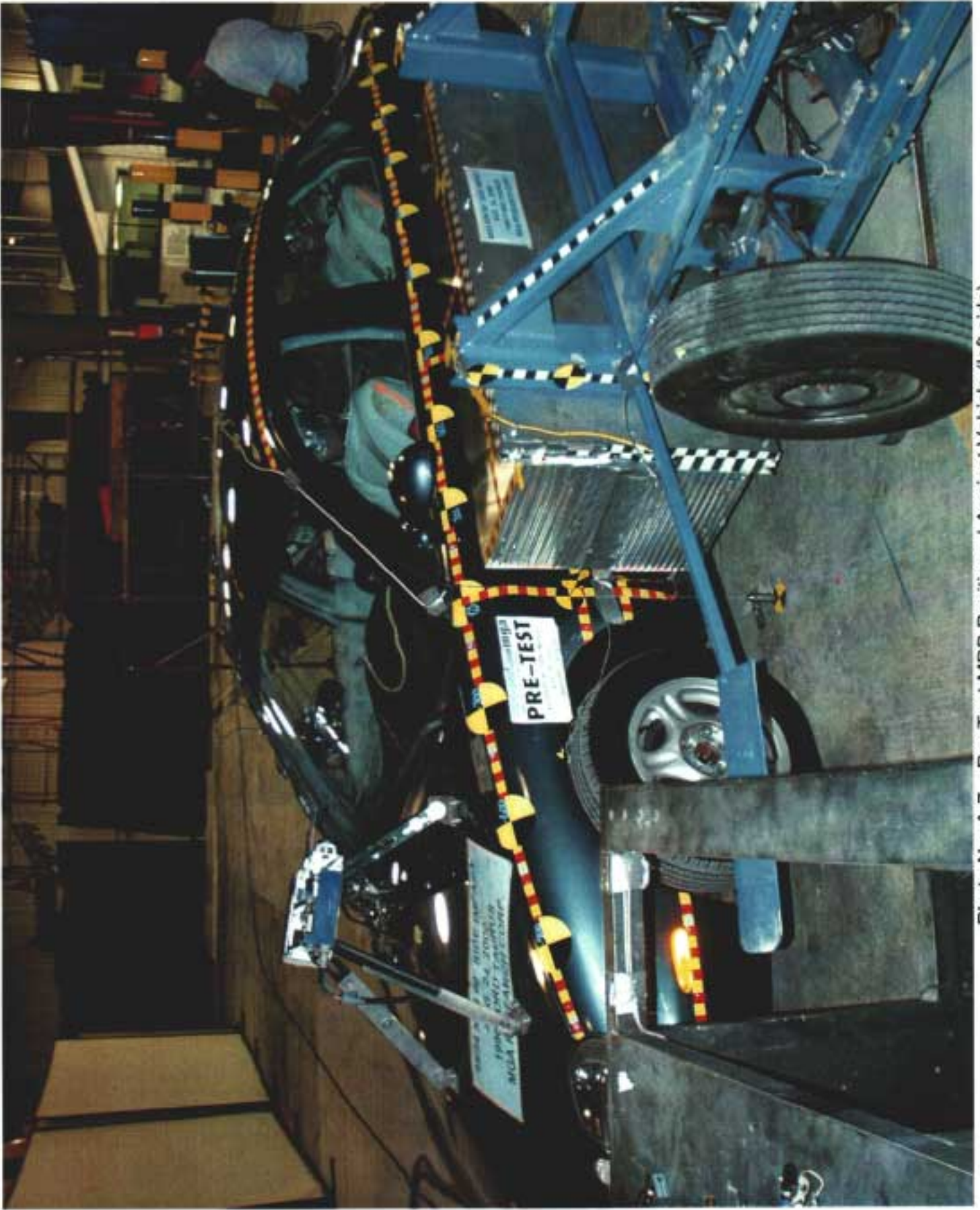


Photo No. A-7 – Pre-Test MDB Positioned Against Vehicle (left side)

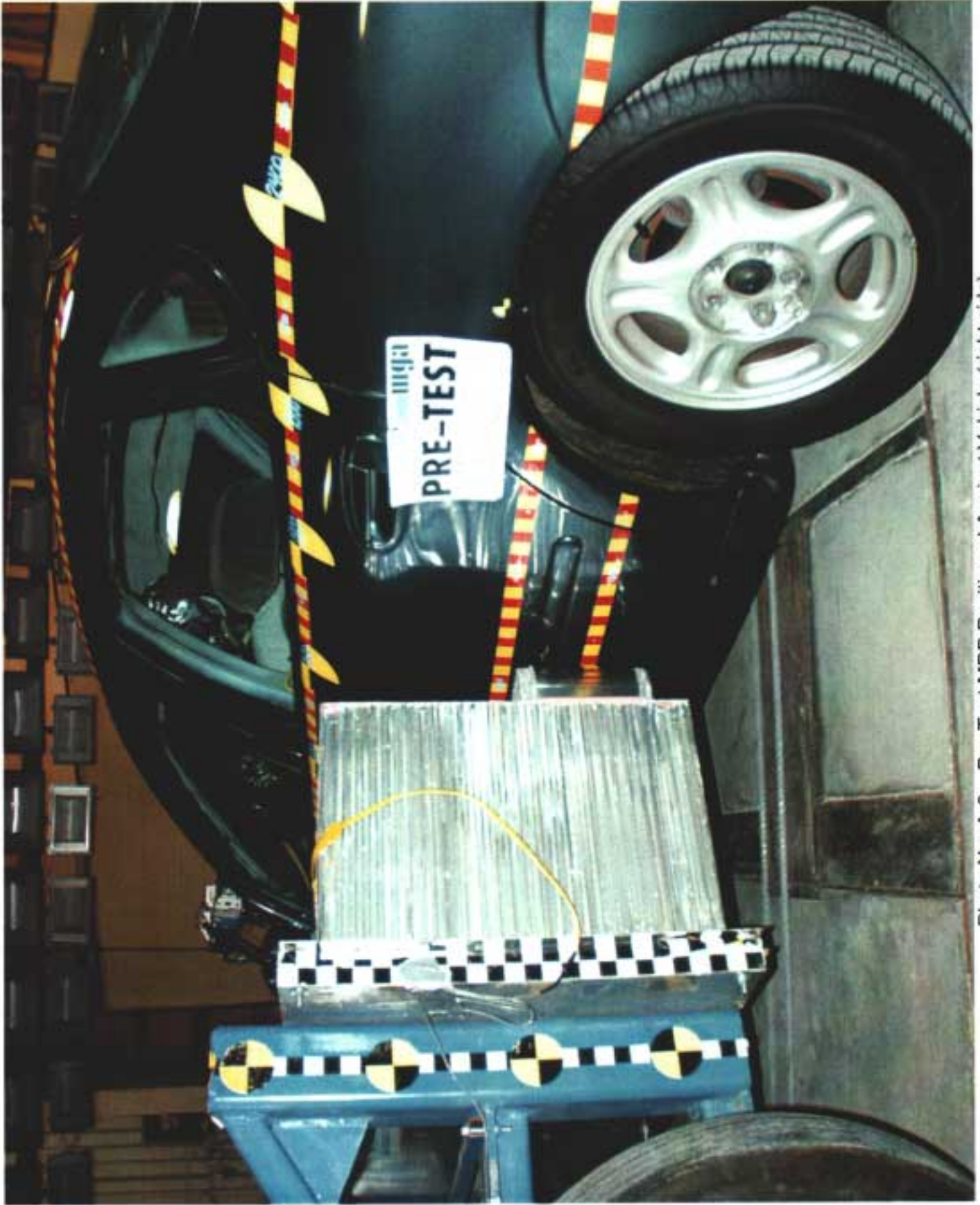


Photo No. A-8 – Pre-Test MDB Positioned Against Vehicle (right side)

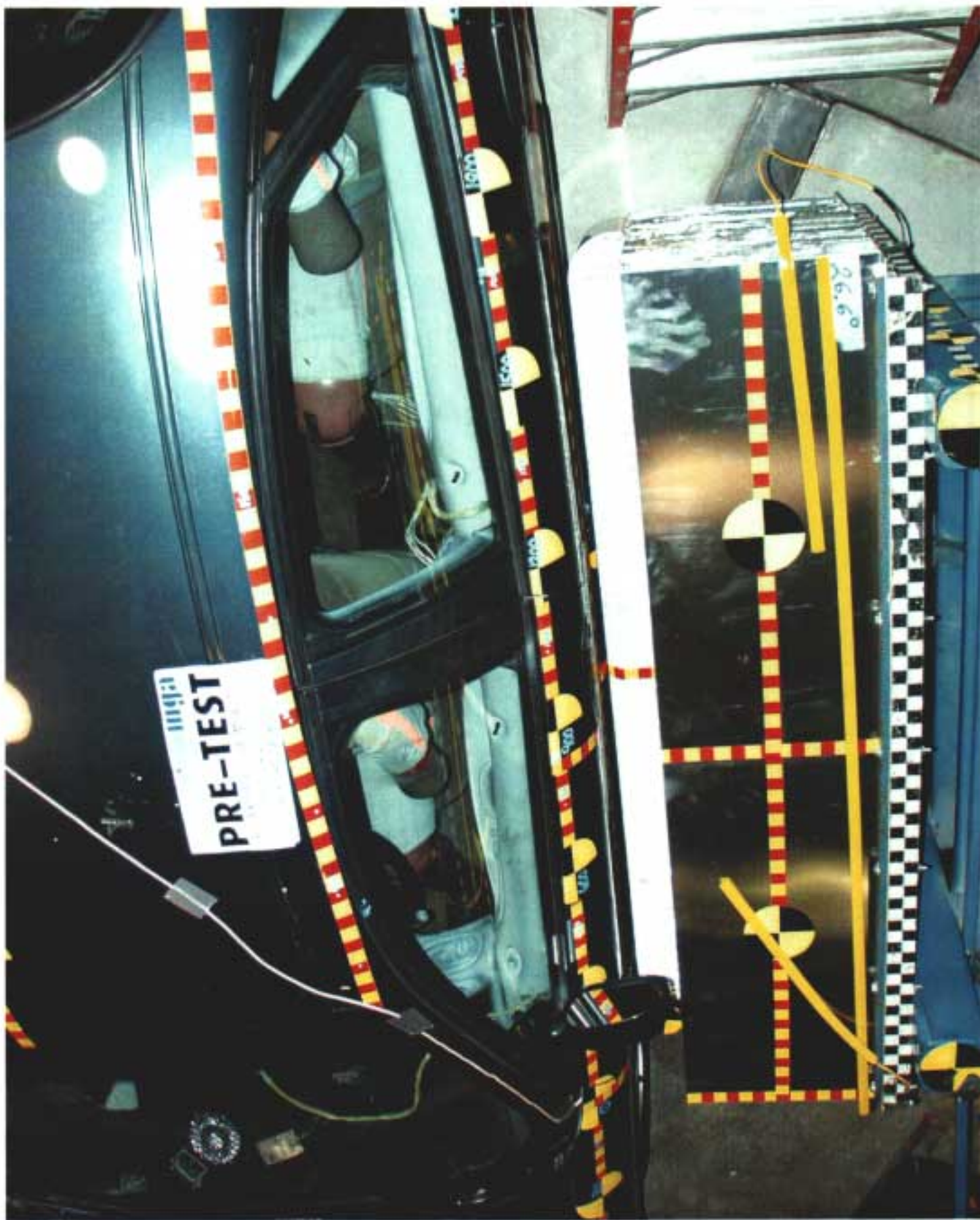


Photo No. A-9 – Pre-Test MDB Positioned Against Vehicle Overhead View



Photo No. A-10 – Post-Test MDB Positioned Against Vehicle (left side)



Photo No. A-11 – Post-Test MDB Positioned Against Vehicle (right side)

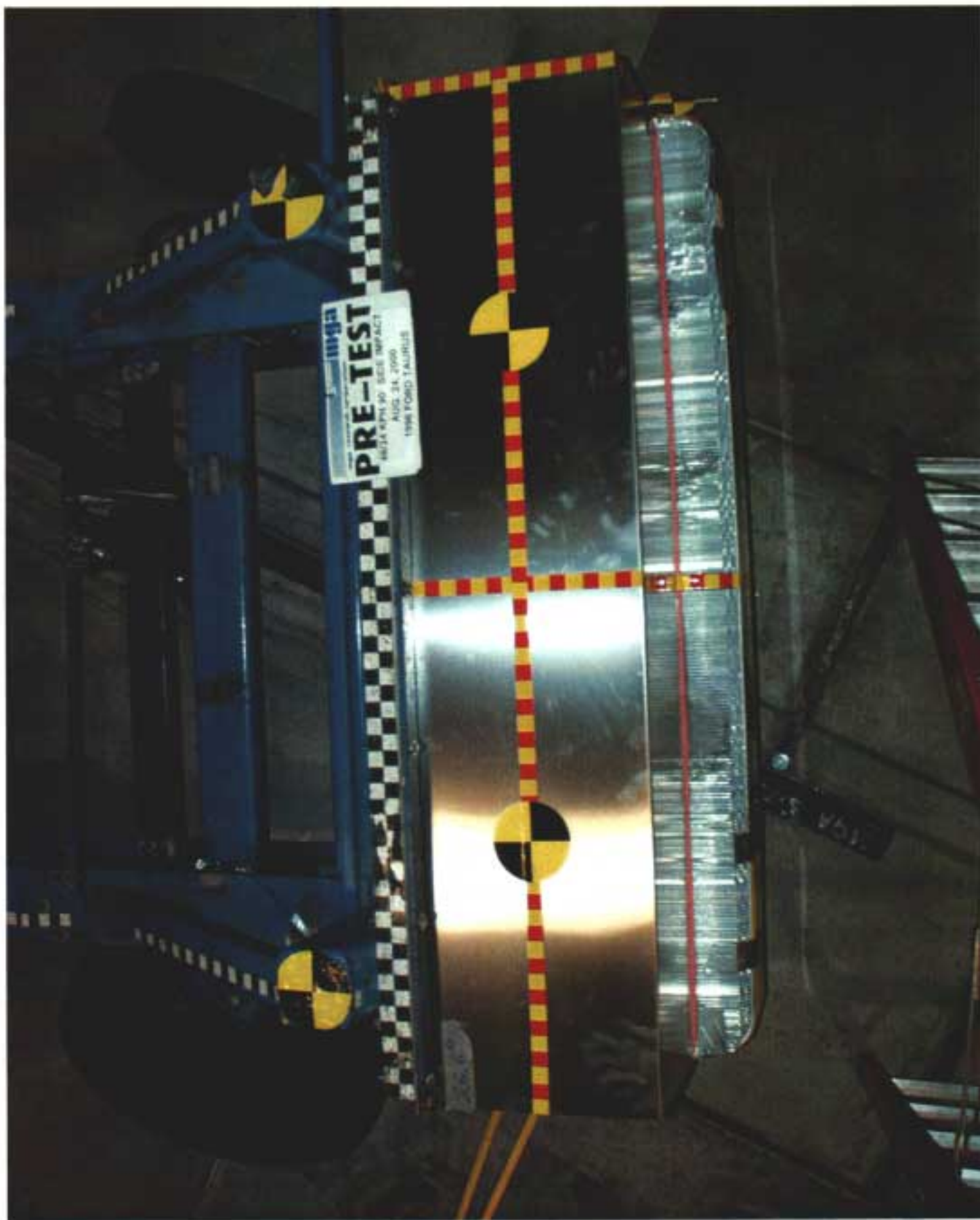


Photo No. A-12 – Pre-Test MDB Top View

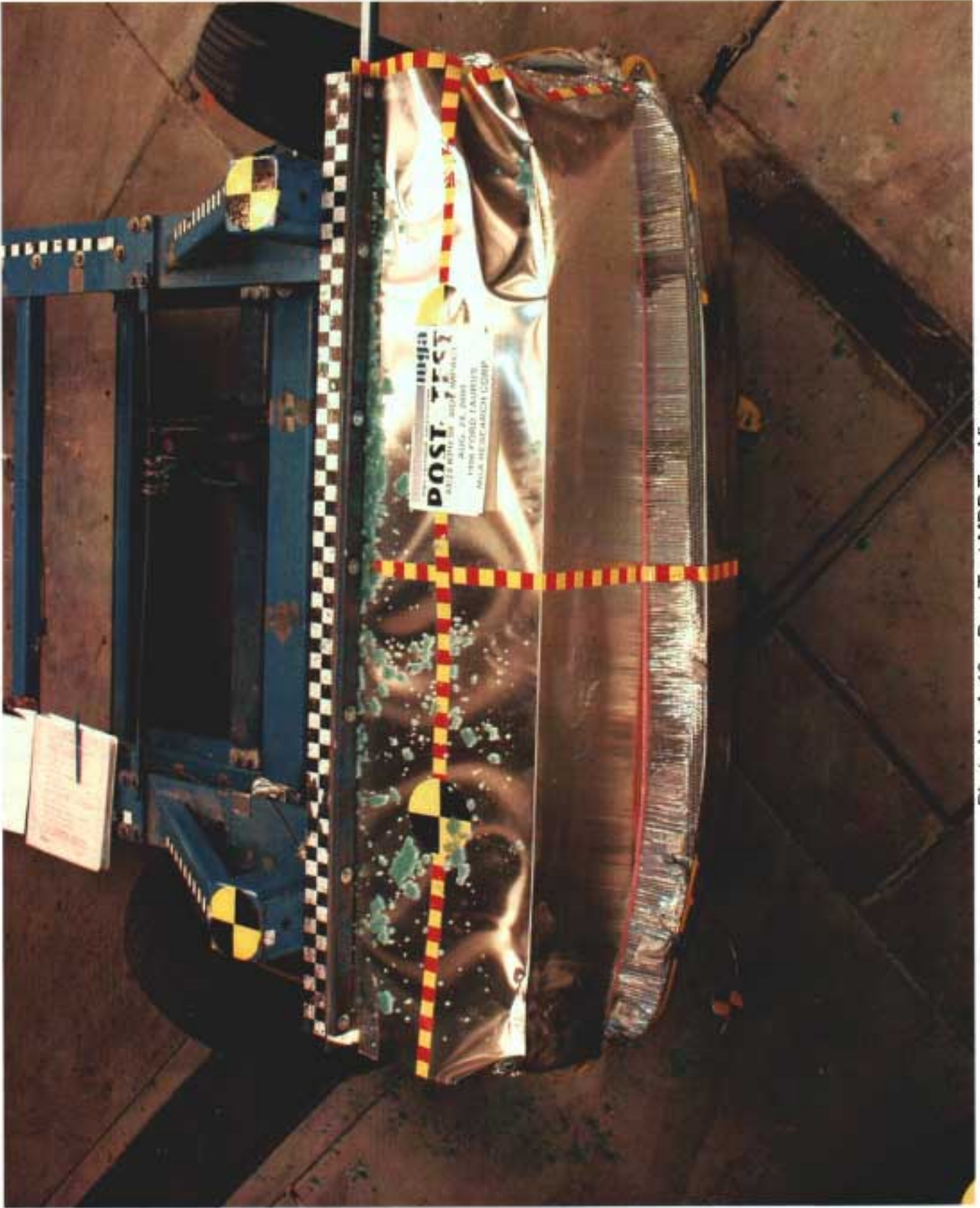


Photo No. A-13 – Post-Test MDB Top View

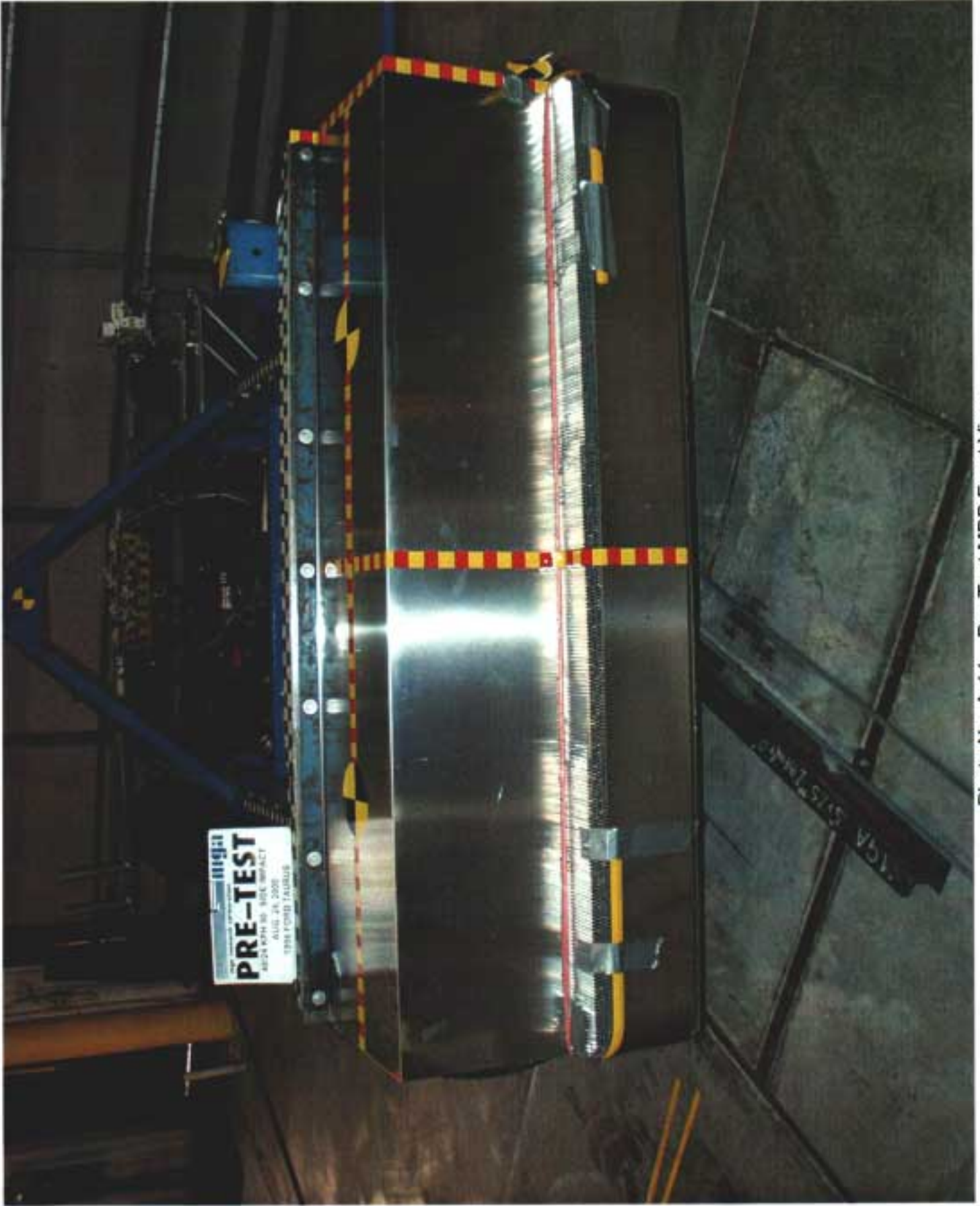


Photo No. A-14 – Pre-Test MDB Front View

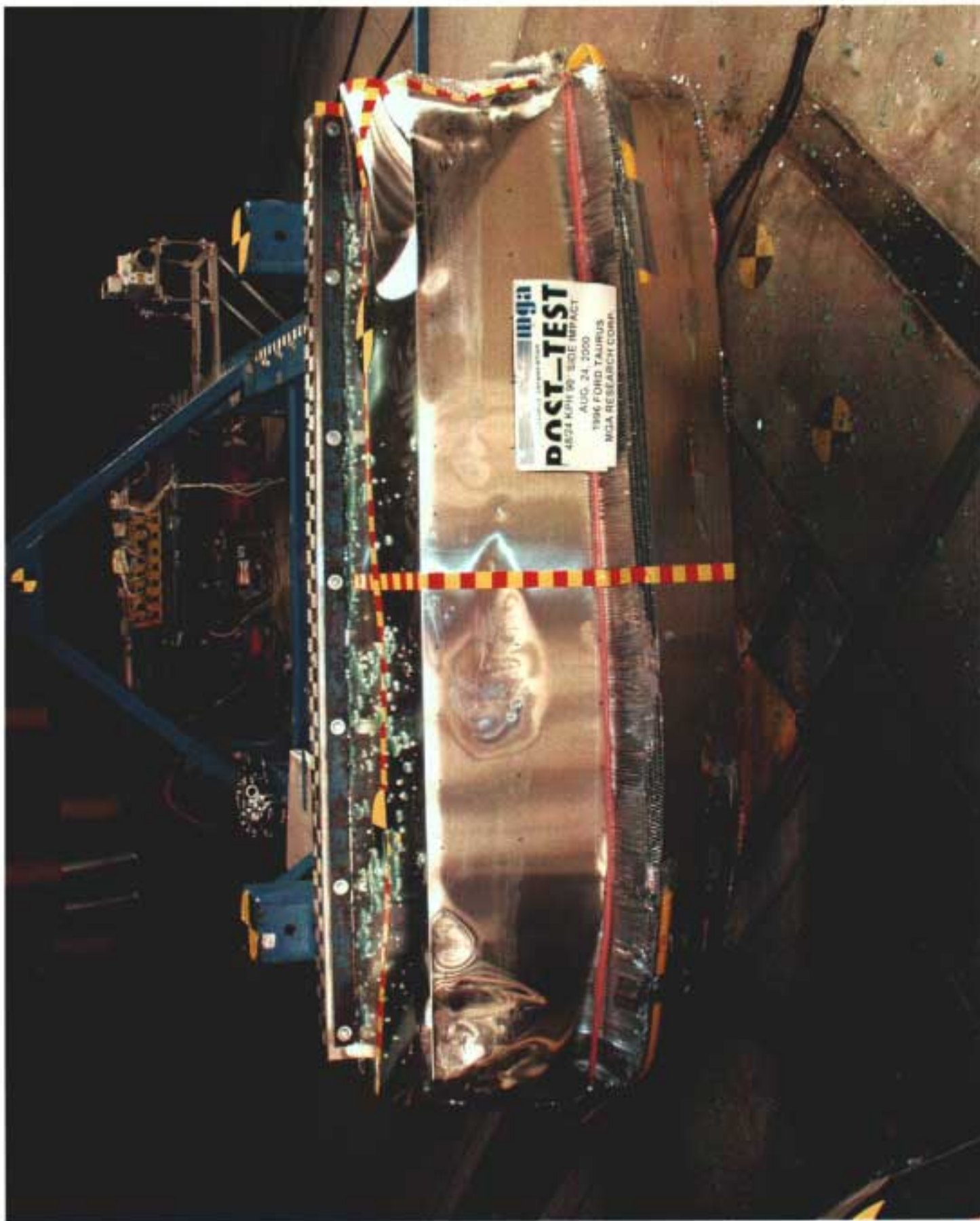


Photo No. A-15 – Post-Test MDB Front View

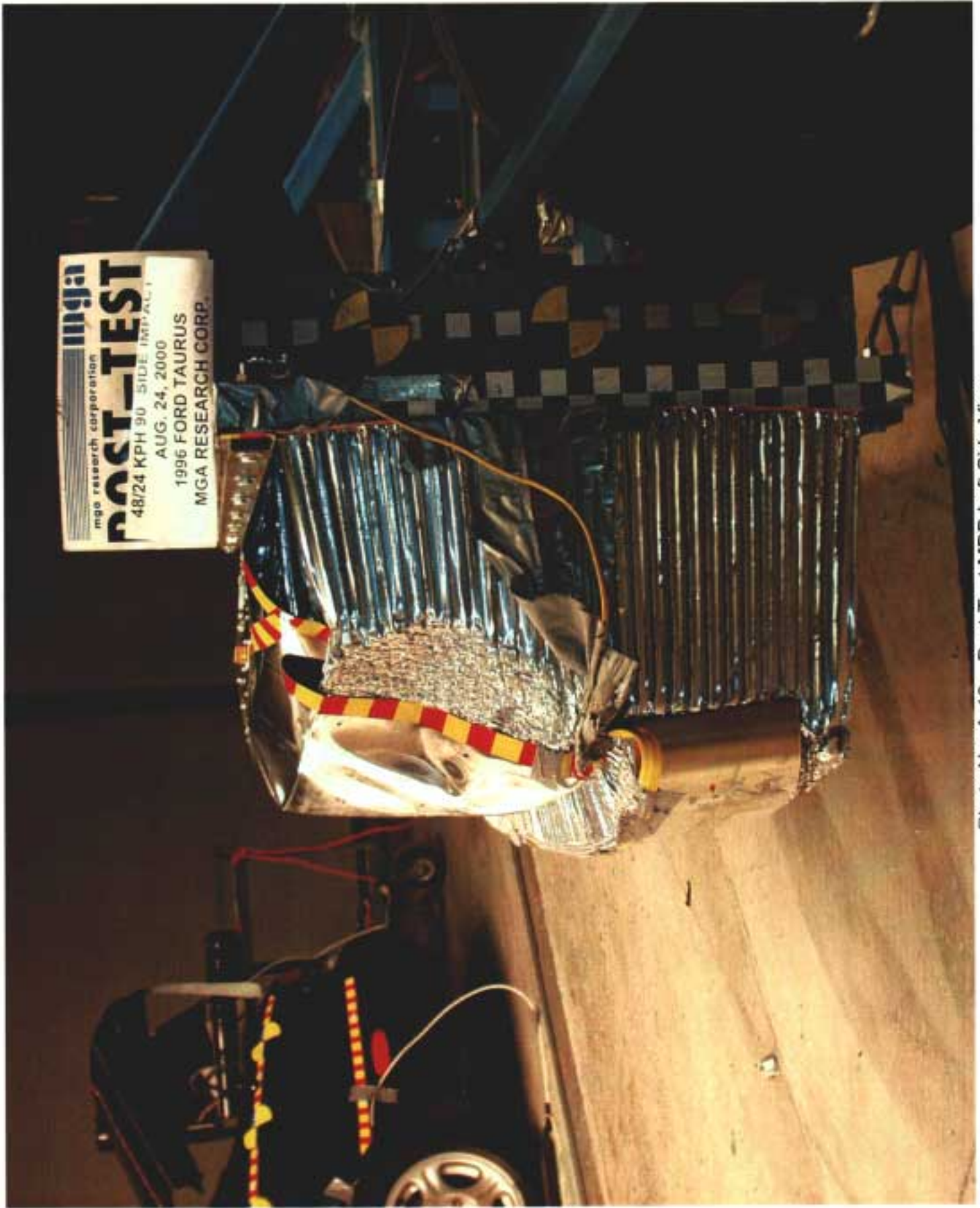


Photo No. A-16 – Post-Test MDB Left Side View



Photo No. A-17 – Post-Test MDB Right Side View



Photo No. A-18 – Pre-Test Driver Dummy Right Side View



Photo No. A-19 – Post-Test Driver Dummy Right Side View



Photo No. A-20 – Pre-Test Driver Dummy Left Side View



Photo No. A-21 – Post-Test Driver Dummy Left Side View



Photo No. A-22 – Pre-Test Driver Dummy Seat Track



Photo No. A-23 – Pre-Test Driver Dummy Left Side View (Door Open)

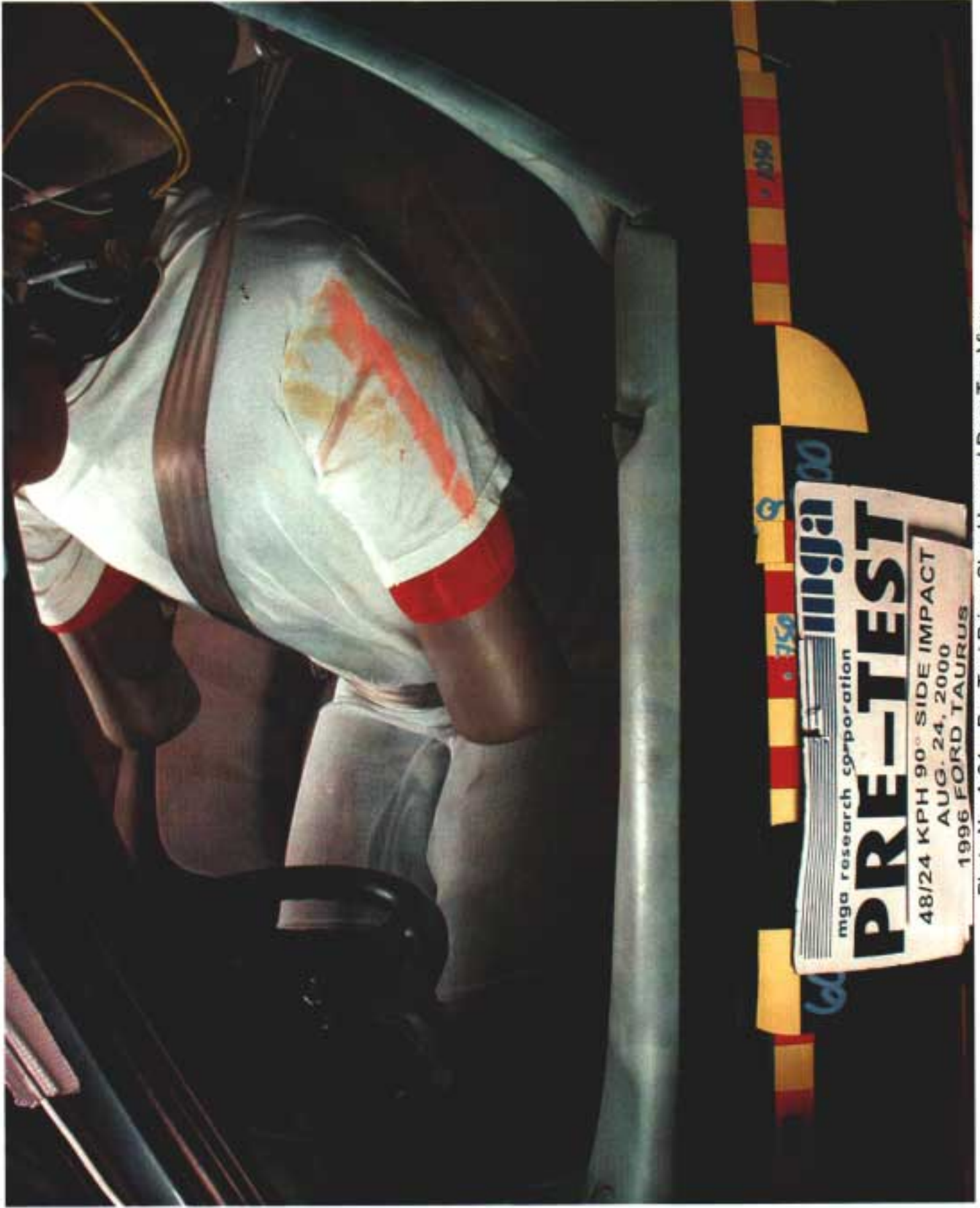


Photo No. A-24 – Pre-Test Driver Shoulder and Door Top View



Photo No. A-25 – Post-Test Driver Shoulder and Door Top View



Photo No. A-26 – Post-Test Driver Dummy Contact



Photo No. A-27 – Pre-Test Left Rear Passenger Dummy Right Side View



Photo No. A-28 – Post-Test Left Rear Passenger Dummy Right Side View



Photo No. A-29 – Pre-Test Left Rear Passenger Dummy Left Side View



Photo No. A-30 – Post-Test Left Rear Passenger Dummy Left Side View



Photo No. A-31 – Pre-Test Left Rear Passenger Dummy Left Side View (Door Open)

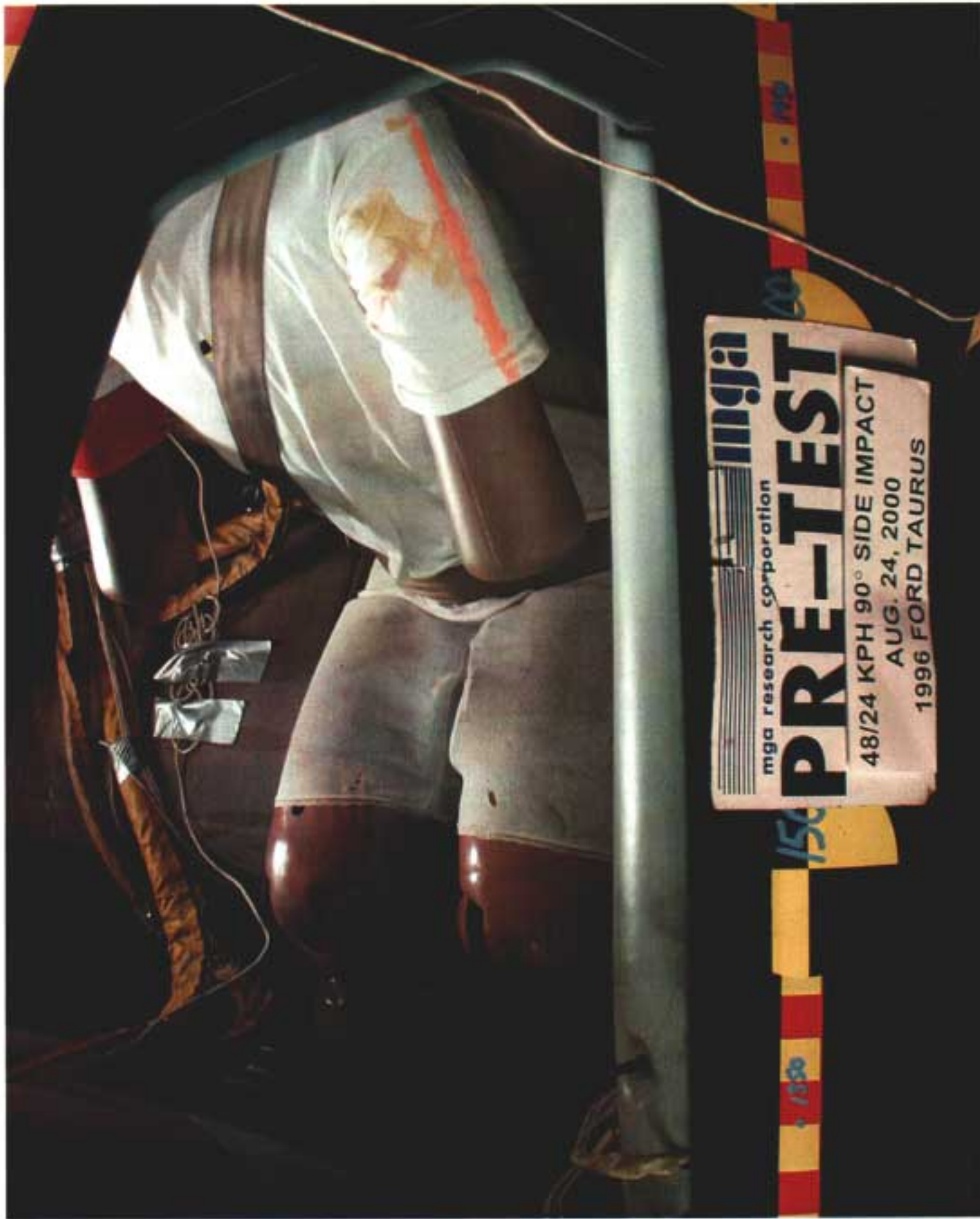


Photo No. A-32 – Pre-Test Left Rear Passenger Shoulder and Door Top View

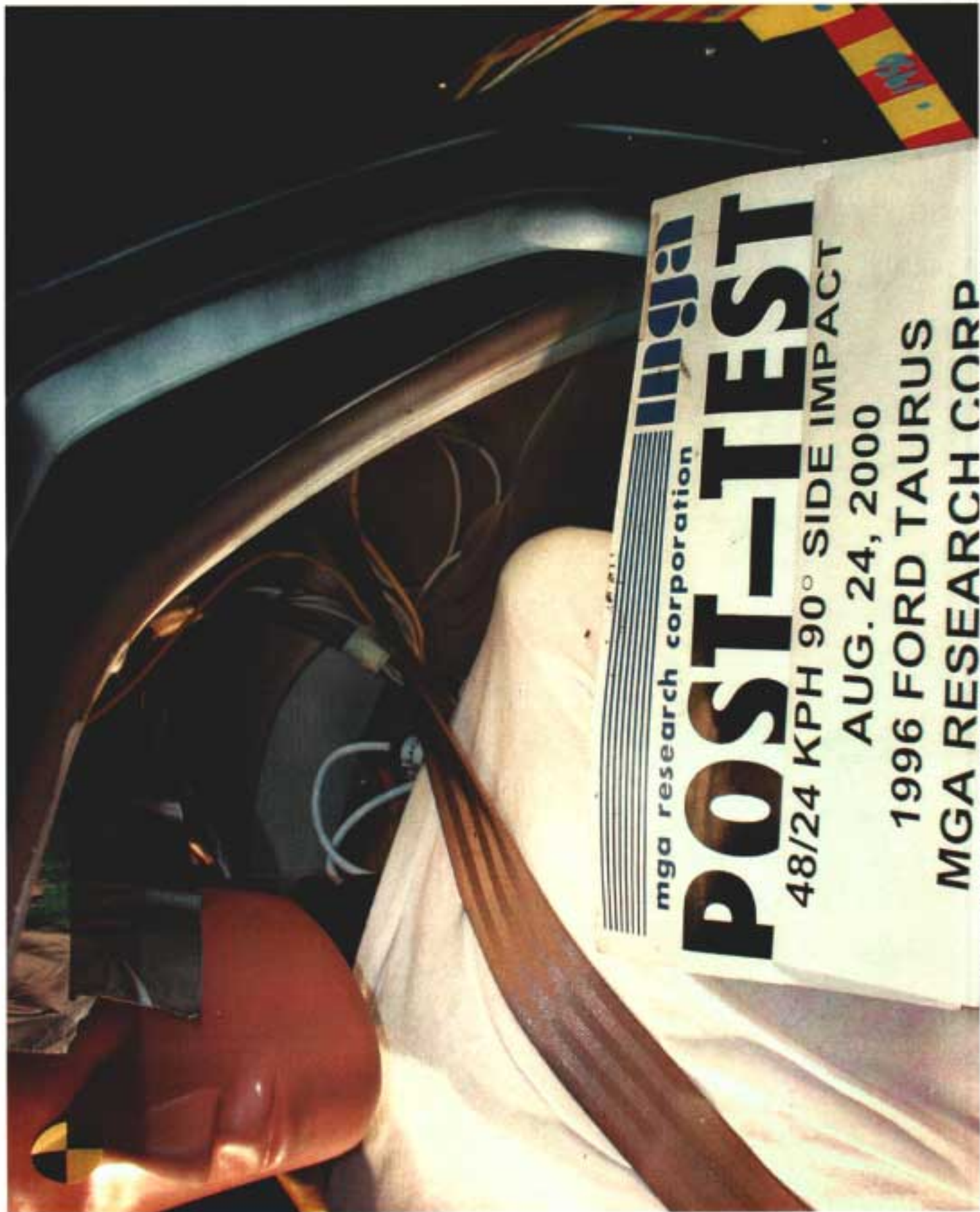


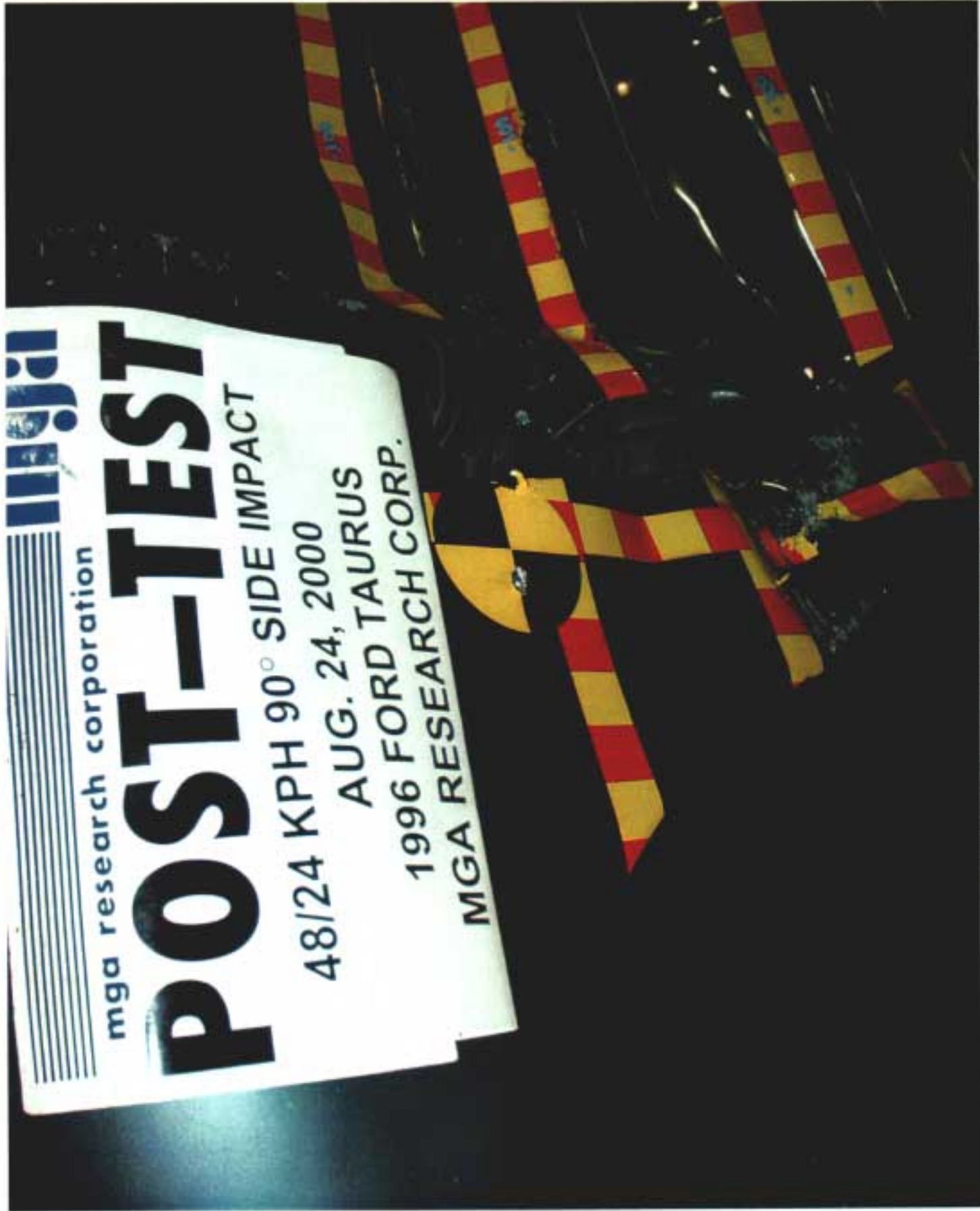
Photo No. A-33 - Post-Test Left Rear Passenger Shoulder and Door Top View



Photo No. A-34 – Post-Test Left Rear Passenger Dummy Contact



Photo No. A-35 – Pre-Test Left Front Impact Point on Vehicle



mga research corporation

POST-TEST

48/24 KPH 90° SIDE IMPACT

AUG. 24, 2000

1996 FORD TAURUS

MGA RESEARCH CORP.

MGA RESEARCH CORP.

Photo No. A-36 – Post-Test Left Front Impact Point on Vehicle



Photo No. A-37 - Left Front Attitude Point



Photo No. A-38 — Right Front Attitude Point



Photo No. A-39 – Left Rear Attitude Point



Photo No. A-40 – Right Rear Attitude Point

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* No Valid Data Collected	

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* No Valid Data Collected

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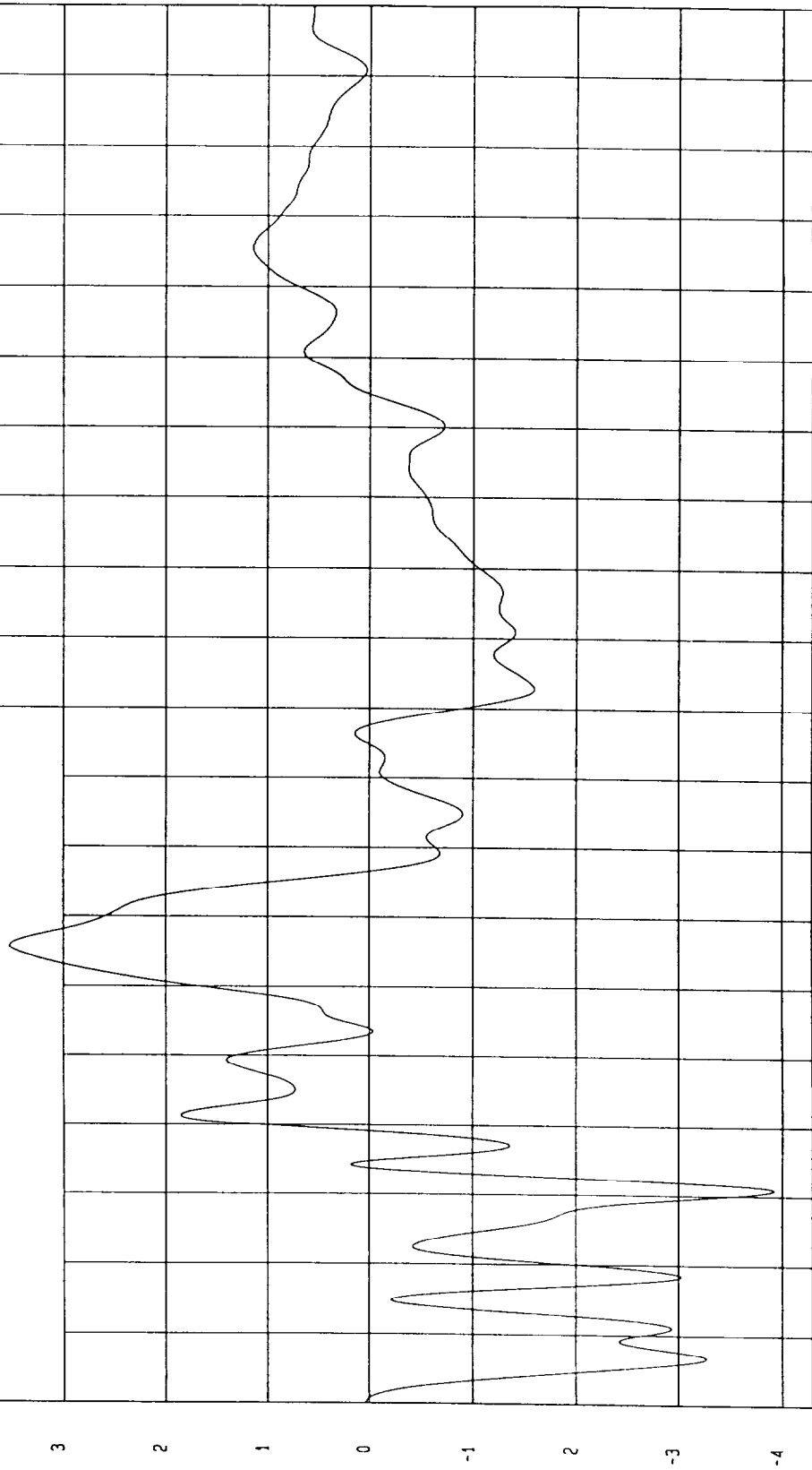
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 3.92 G s at 31 msec Maximum = 3.53 G s at 66 msec

RIGHT FRONT SILL X ACCELERATION

1 _____ 8000694F A25 Filterclass (60)



Seconds

MSA Research
08-25-2000 16 27

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

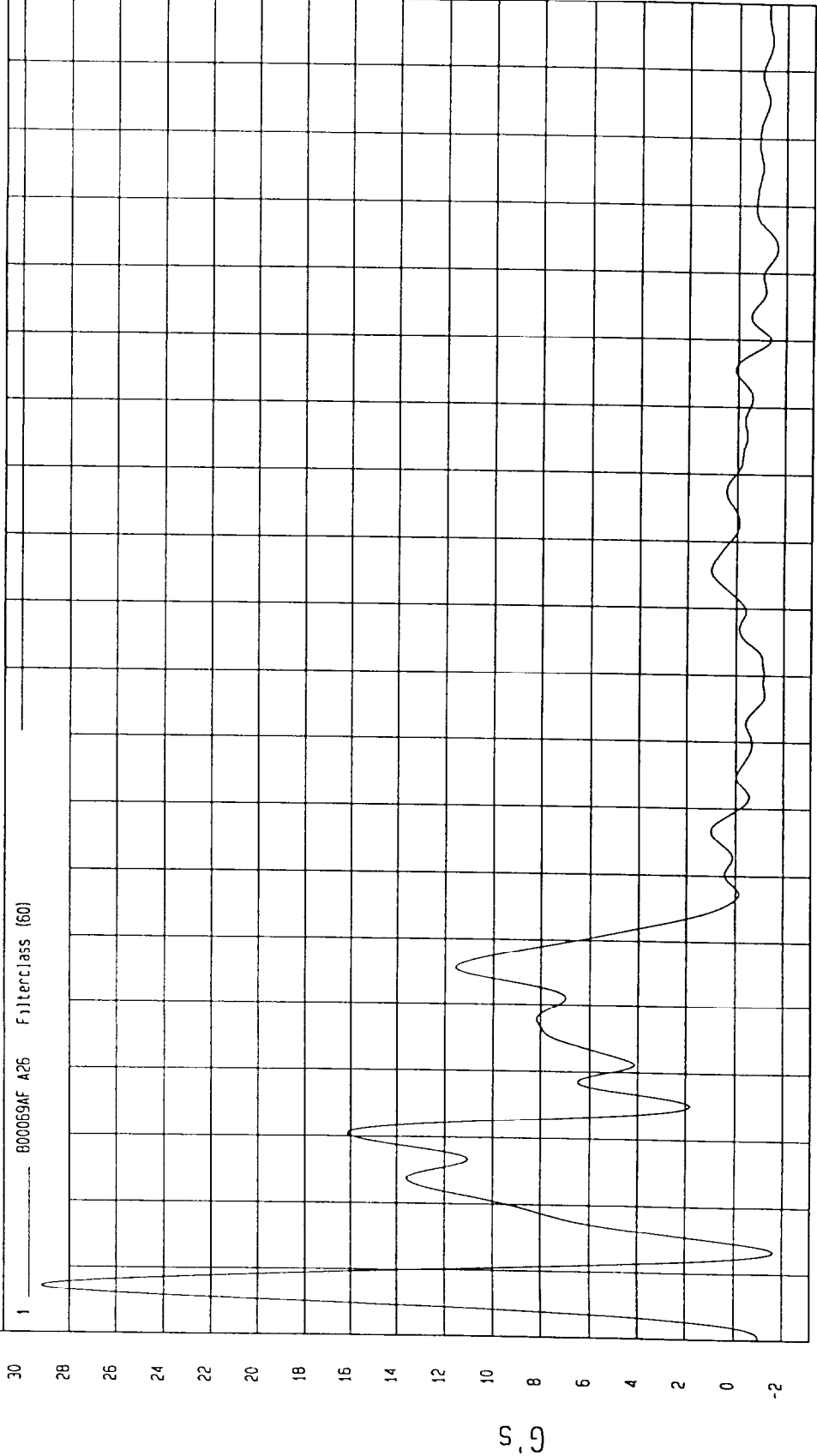
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum = 1.62 G s at 164 msec

Maximum = 29.16 G s at 7 msec

RIGHT FRONT SILL Y ACCELERATION

1 800069AF A26 Filterclass (60)



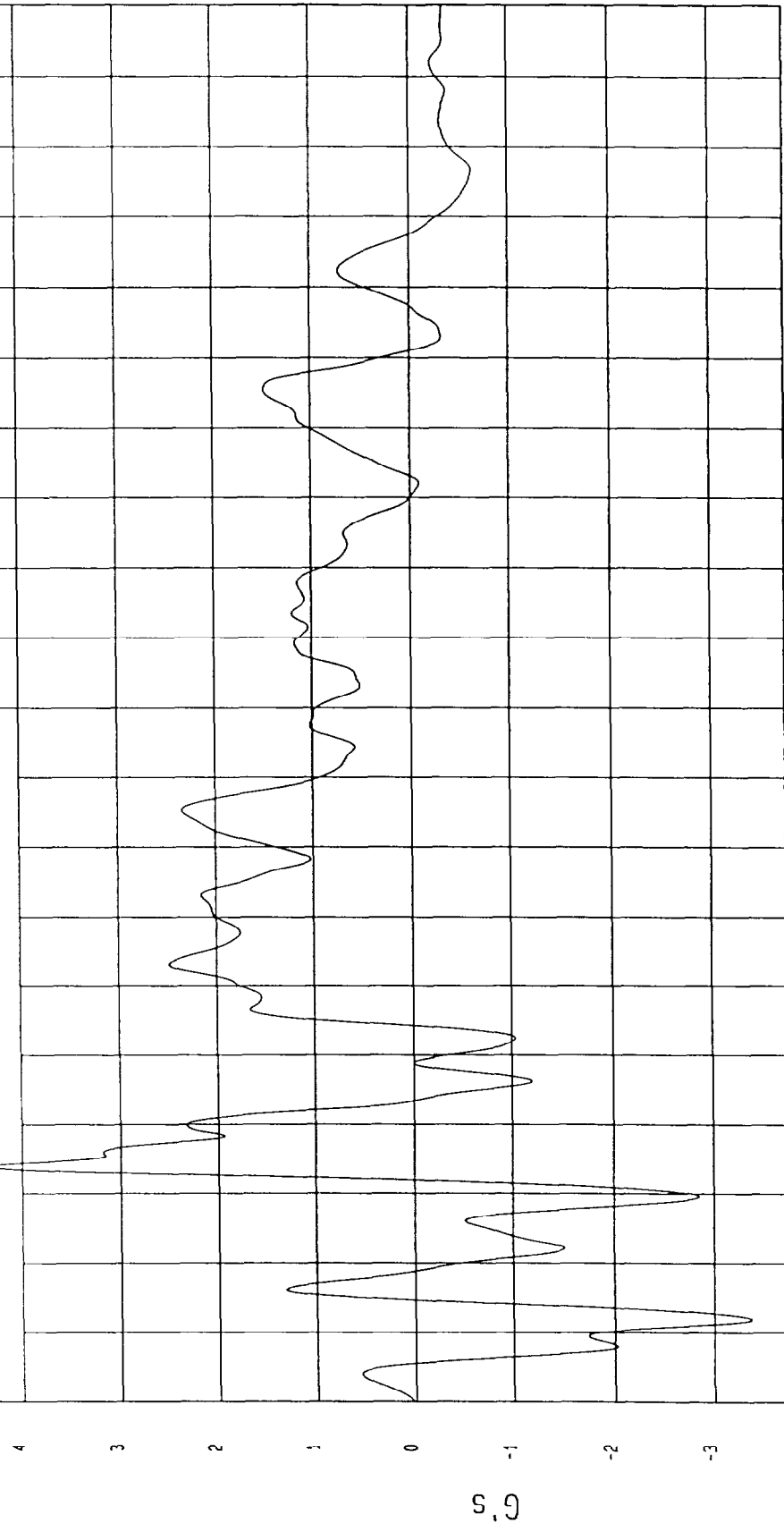
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 1.39 G's at 12 m/c Maximum 4.32 G's at 34 m/c

RIGHT FRONT SILL Z ACCELERATION

1 ——— B00059AF A27 Filterclass (60)



Seconds

NSA Research
08-28-2000 12 10

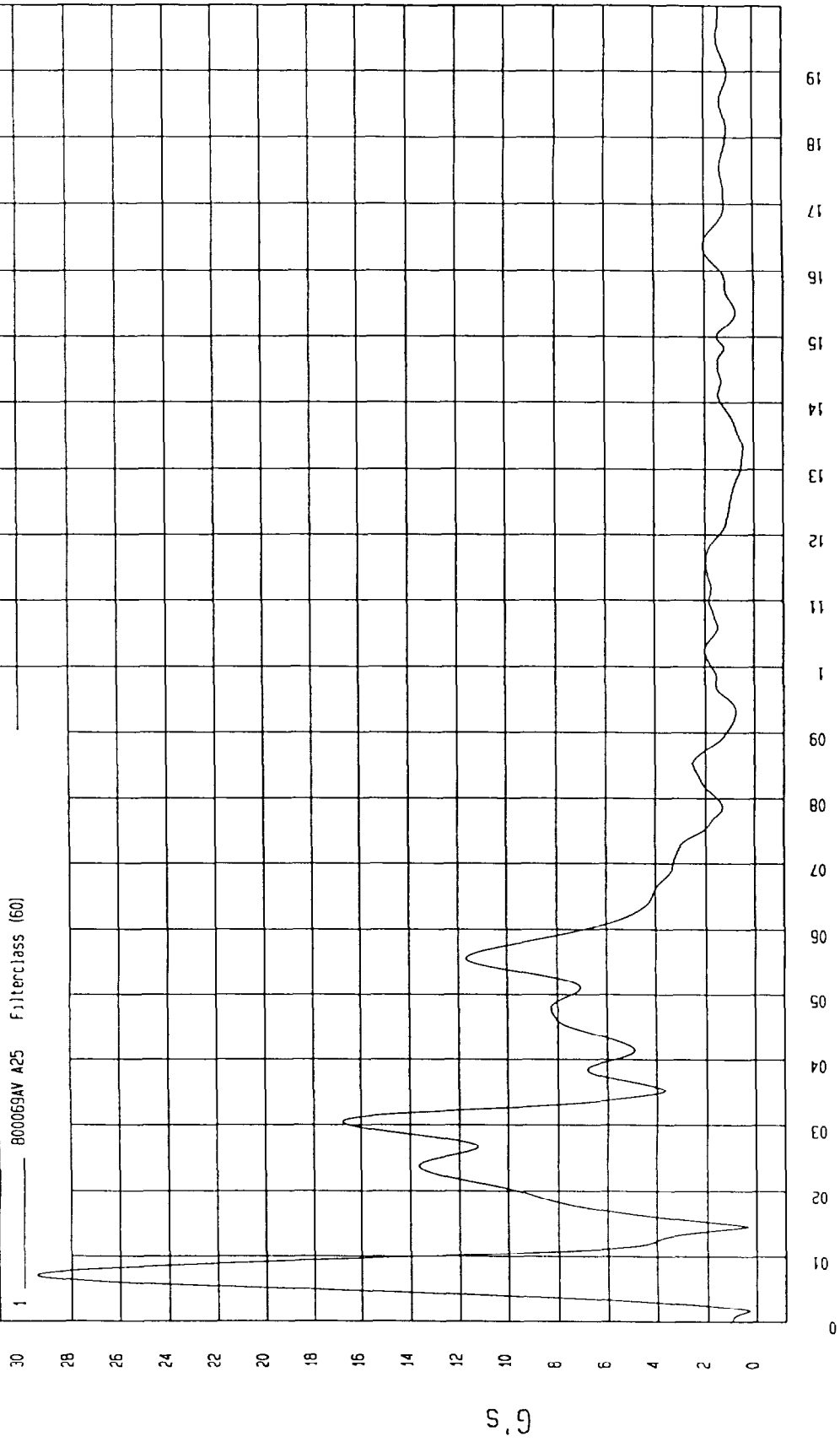
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 27 G s at 2 msec Maximum = 29.38 G s at 7 msec

RIGHT FRONT SILL RESULTANT ACCELERATION

1 800069AV A25 Filterclass (60)



MGA Research
08-25-2000 16 27

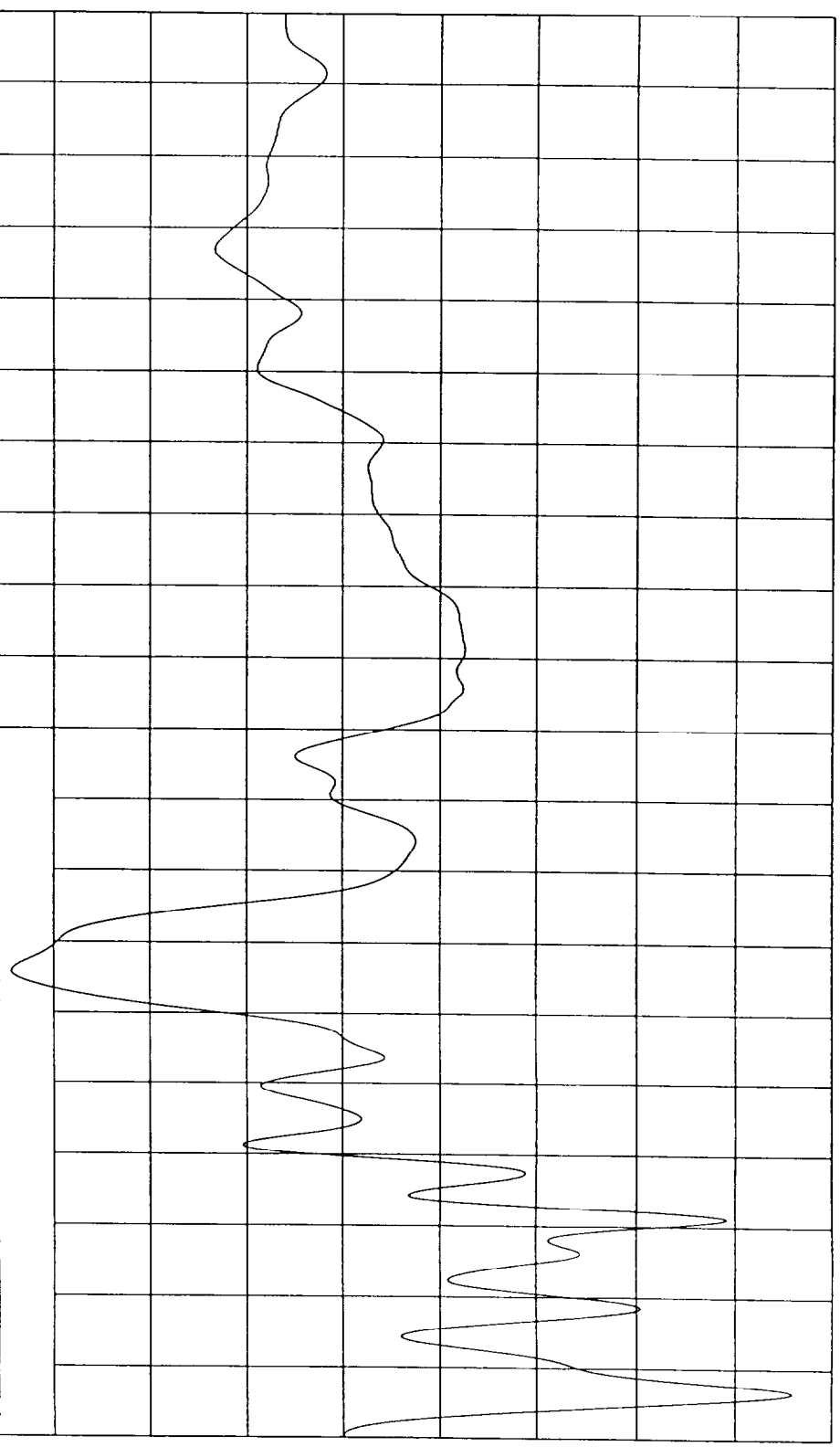
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 4 58 G s at 6 msec Maximum 3 44 G s at 66 msec

RIGHT REAR SILL X ACCELERATION

1 ——— 800069AF A28 Filterclass (50)



MGK Research
08-25-2000 16 27

Seconds

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

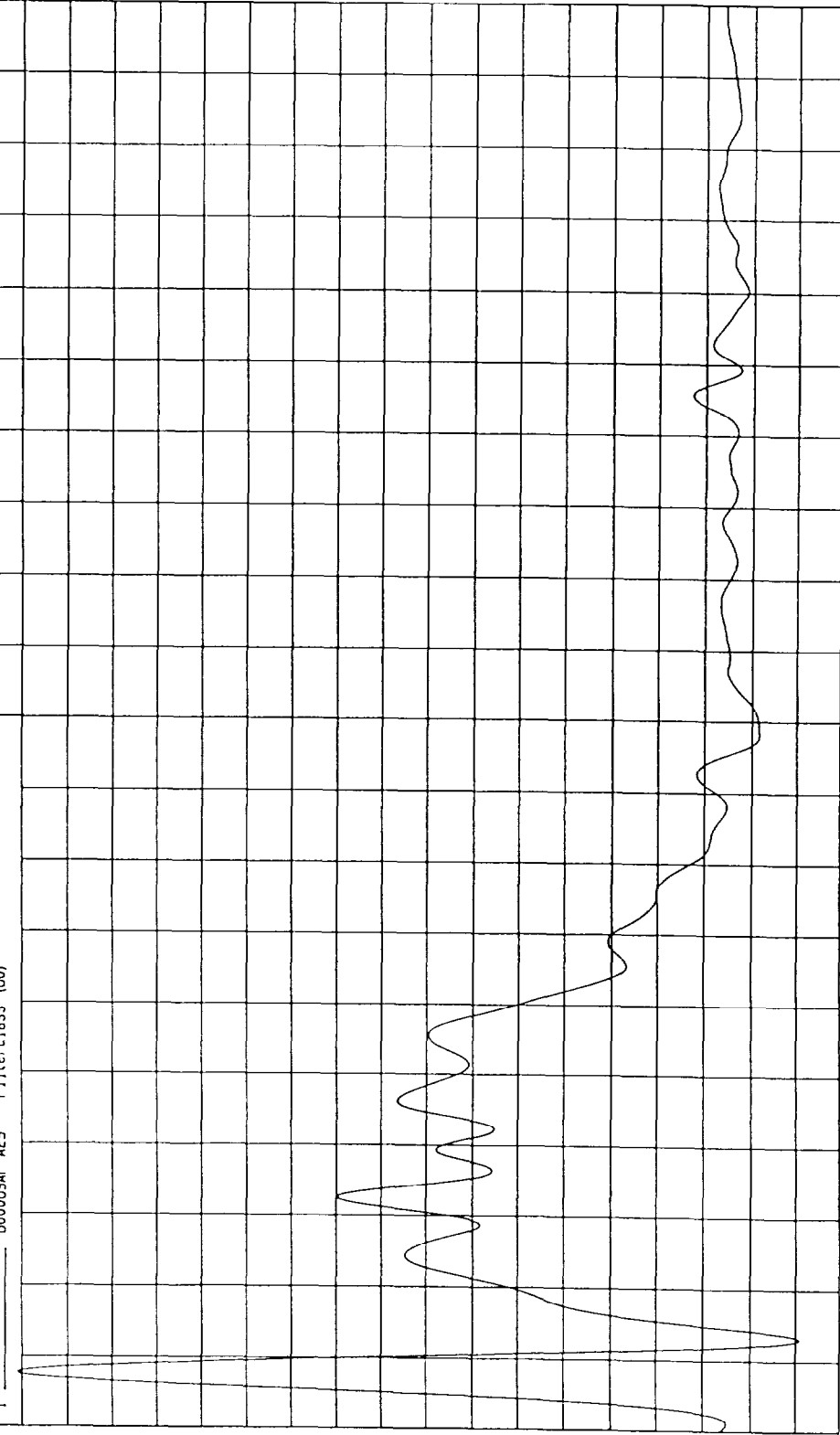
COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum = 4 15 G s at 13 msec

Maximum = 30 17 6 s at 8 msec

RIGHT REAR SILL Y ACCELERATION

1 80069AF A29 Filterclass (60)



Seconds

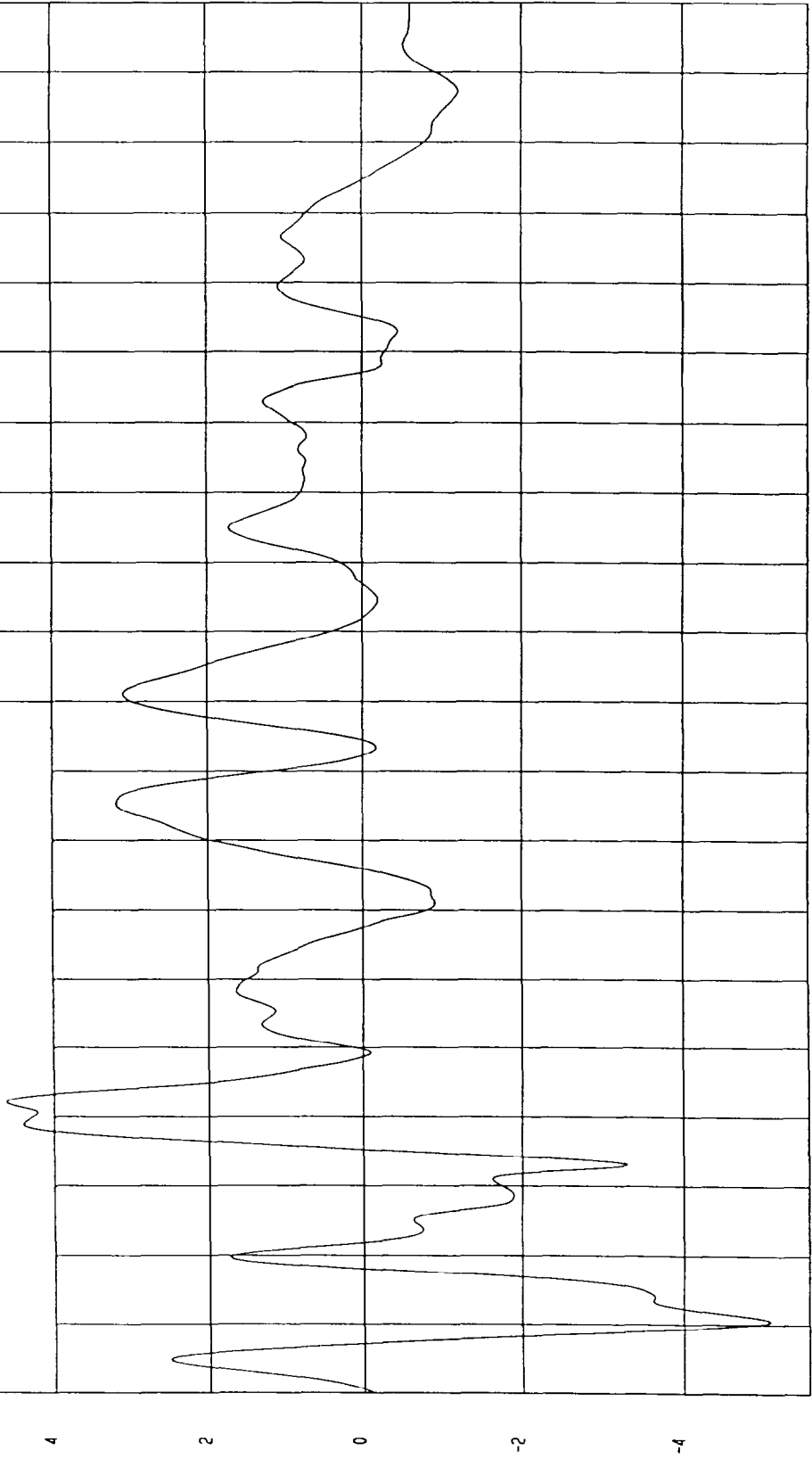
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed: 32 5 MPH 52 3 KPH

Minimum 5 08 G s at 10 msec Maximum = 4 61 G s at 42 msec

RIGHT REAR SILL Z ACCELERATION

1 ——— 800059AF A30 Filterclass (60)



Seconds

MGA Research
08-25-2000 16 27

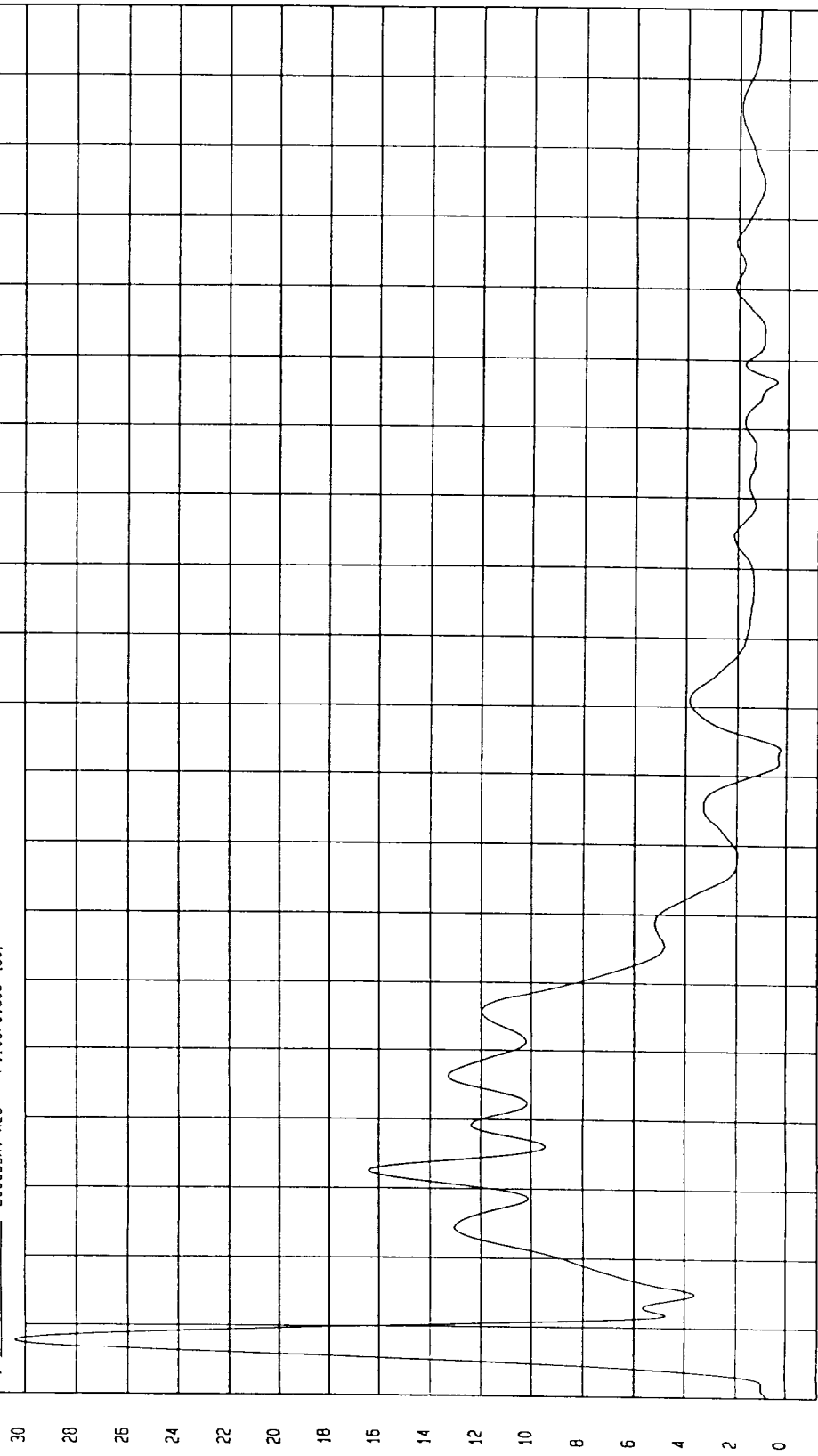
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 24 G s at 94 msec Maximum = 30.43 G s at 18 msec

RIGHT REAR SILL RESULTANT ACCELERATION

1 800059AV A2B Filterclass (60)



LEFT FRONT SILL Y ACCELERATION VS TIME
NO VALID DATA COLLECTED

LEFT REAR SILL Y ACCELERATION VS. TIME

NO VALID DATA COLLECTED

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

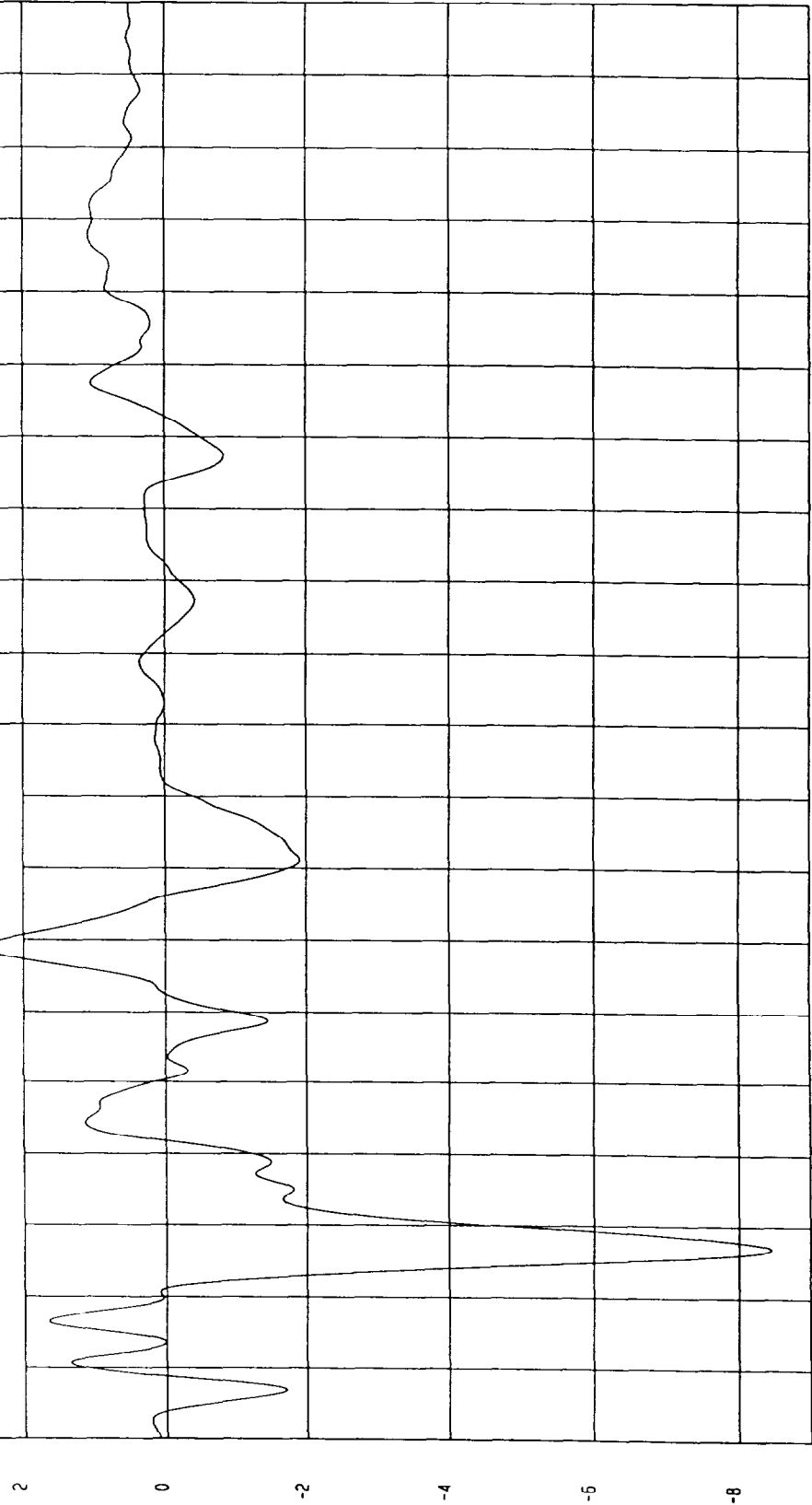
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum = 0.45 G's at 27 msec

Maximum = 2.48 G's at 69 msec

FLOORPAN @ REAR AXLE X ACCELERATION

1 ——— B00059AF A34 Filterclass (60)



Seconds

MSA Research
08-25-2000 16 28

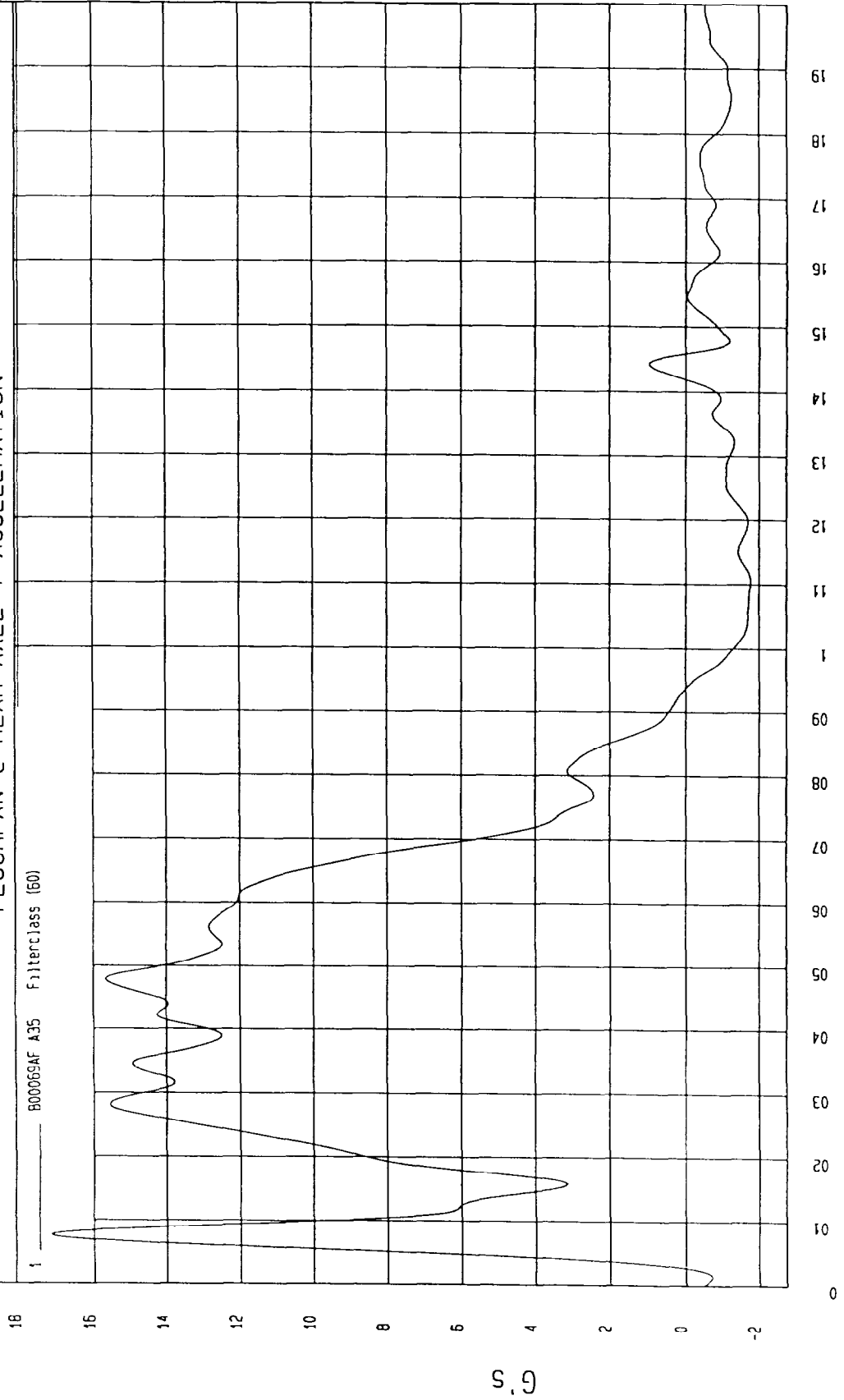
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 1.77 G s at 110 msec Maximum 17.14 G s at 8 msec

FLOORPAN @ REAR AXLE Y ACCELERATION

1 800069AF A35 Filterclass (60)



MGA Research
08-25-2000 16 28

Seconds

G.s

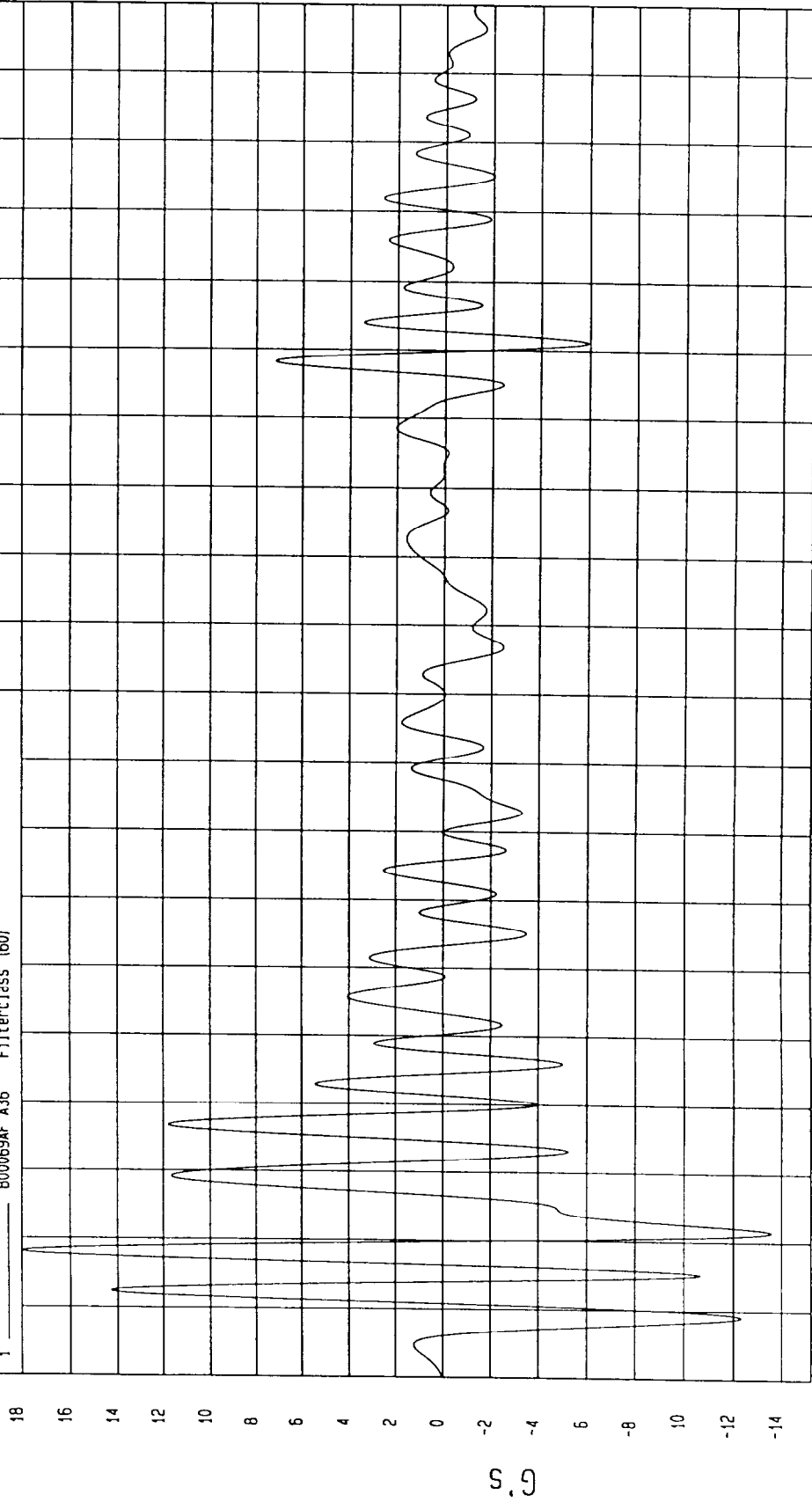
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE: 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 13.66 s at 21 msec Maximum = 18.036 s at 18 msec

FLOORPAN @ REAR AXLE Z ACCELERATION

1 800069AF A36 Filterless (60)



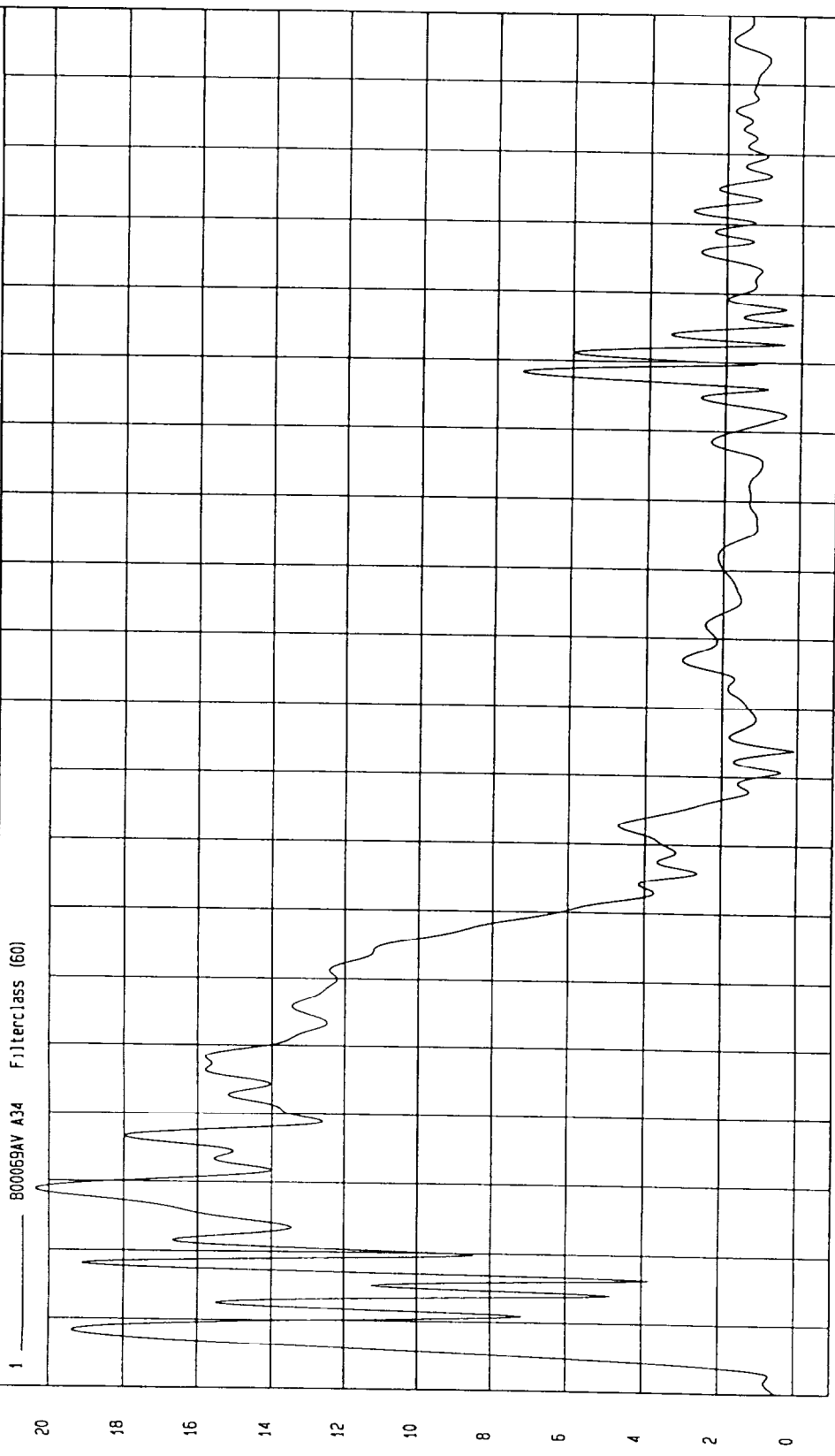
Seconds

MCA Research
08-25-2000 15 28

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum = 9 18E-02 G's at 94 msec
Maximum = 20 35 G's at 29 msec

FLOORPAN @ REAR AXLE RESULTANT ACCELERATION



MCA Research
08-25-2000 16 28

Seconds

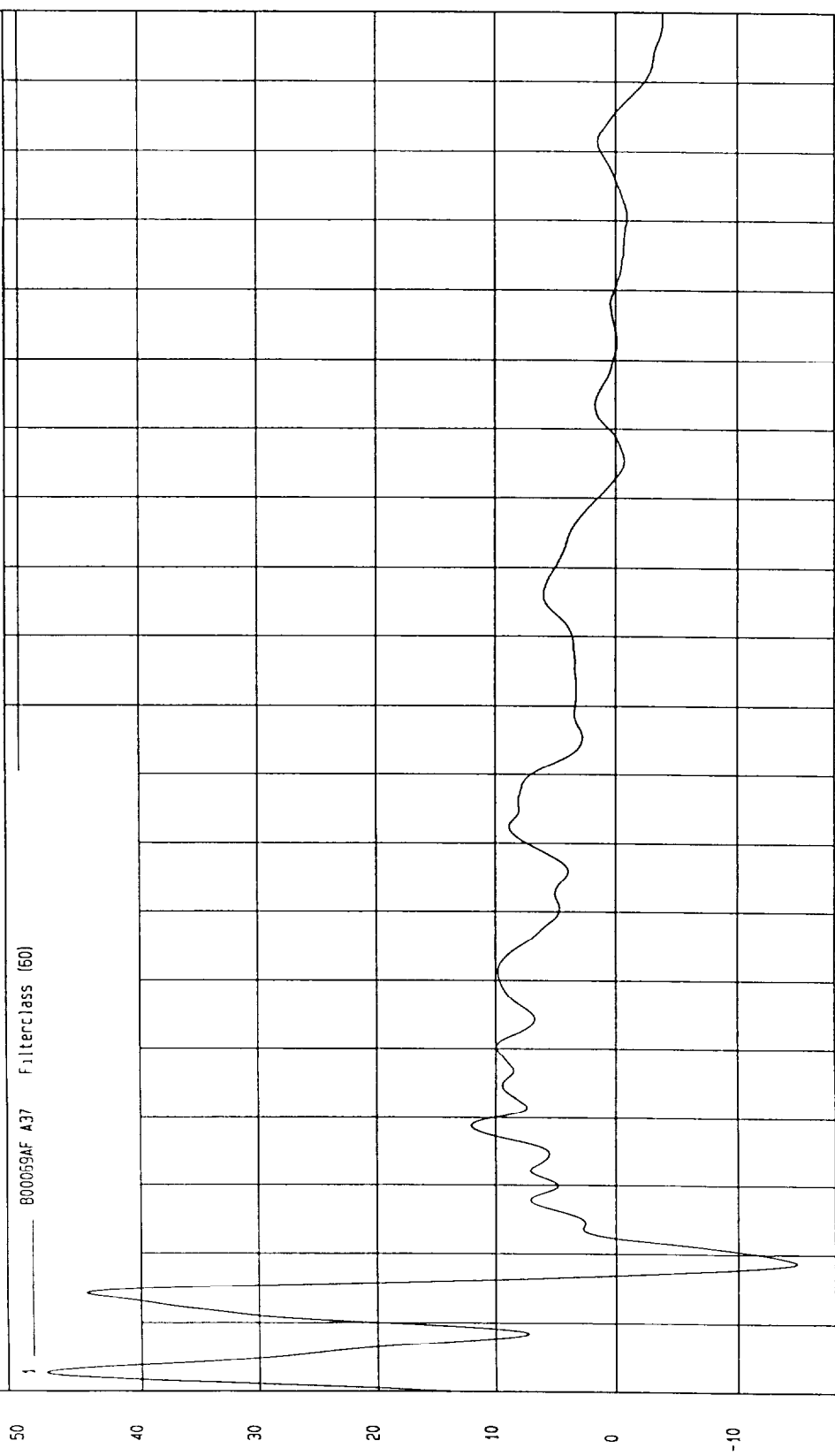
G's

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 14.04 G s at 19 msec Maximum 48.6 G s at 3 msec

LEFT MID A POST Y ACCELERATION

1 800059AF A37 Filterclass (50)



Seconds

MCA Research
08-25-2000 16 28

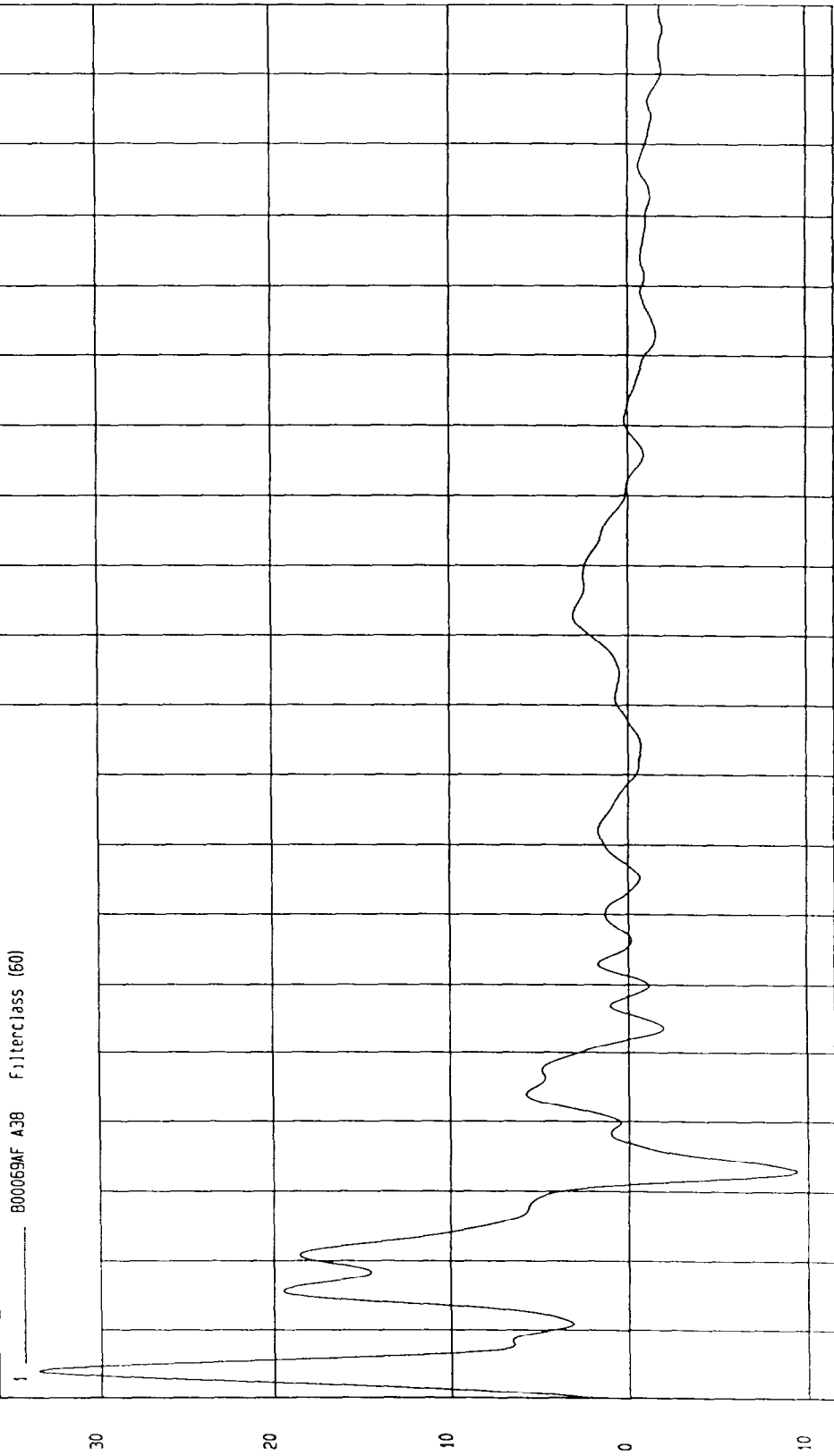
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 9.41 G s at 33 msec Maximum 33.52 G s at 4 msec

LEFT LOWER A POST Y ACCELERATION

800069AF A38 Filterclass (60)



Seconds

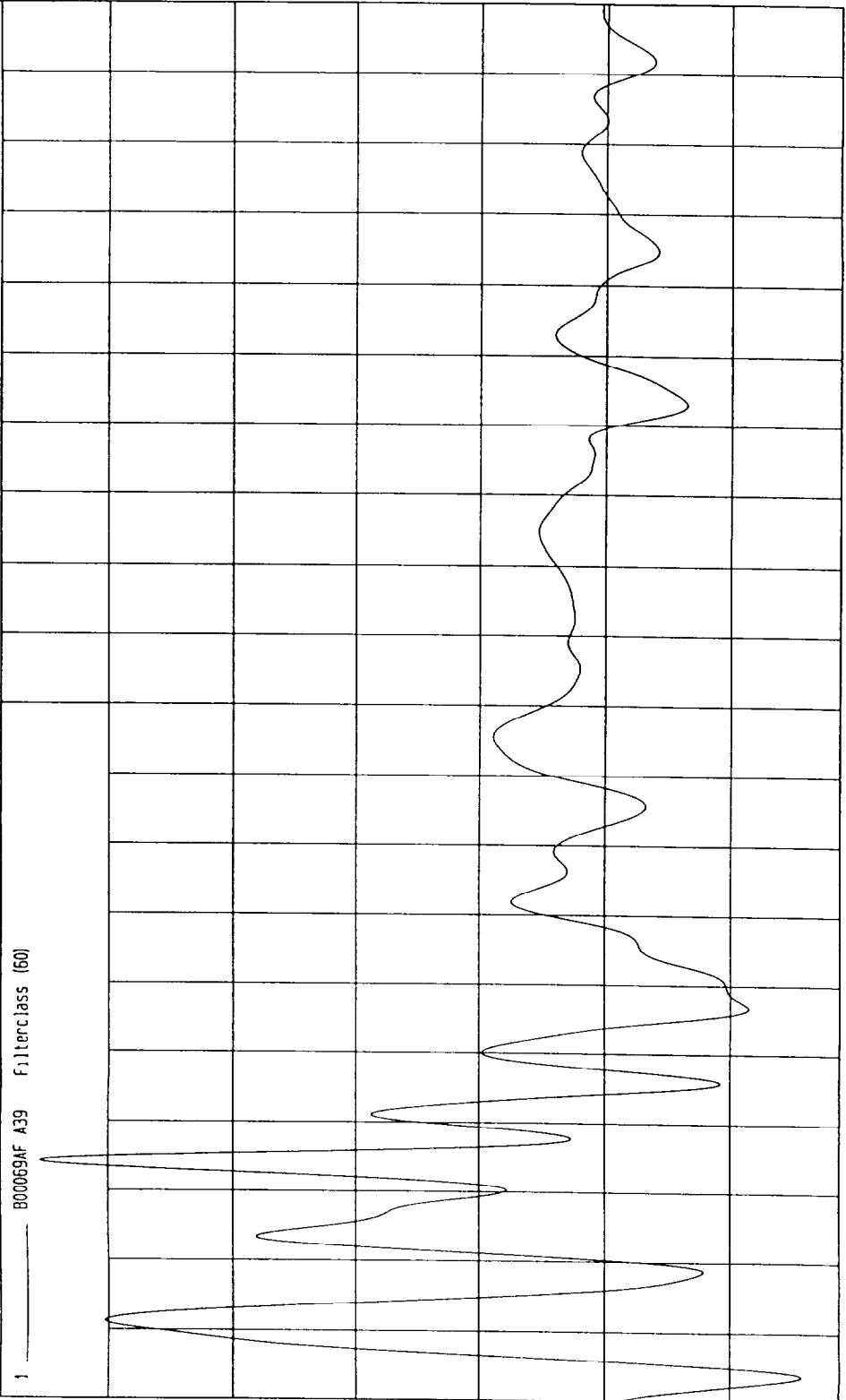
MGA Research
08-25-2000 16 28

G's

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
 COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 15 74 G s at 4 msec Maximum = 45 34 G s at 34 msec

LEFT UPPER B POST Y ACCELERATION



Seconds

MGA Research
08-25-2000 16 28

TEST FMVSS 214 SIDE IMPACT TEST 2

TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS

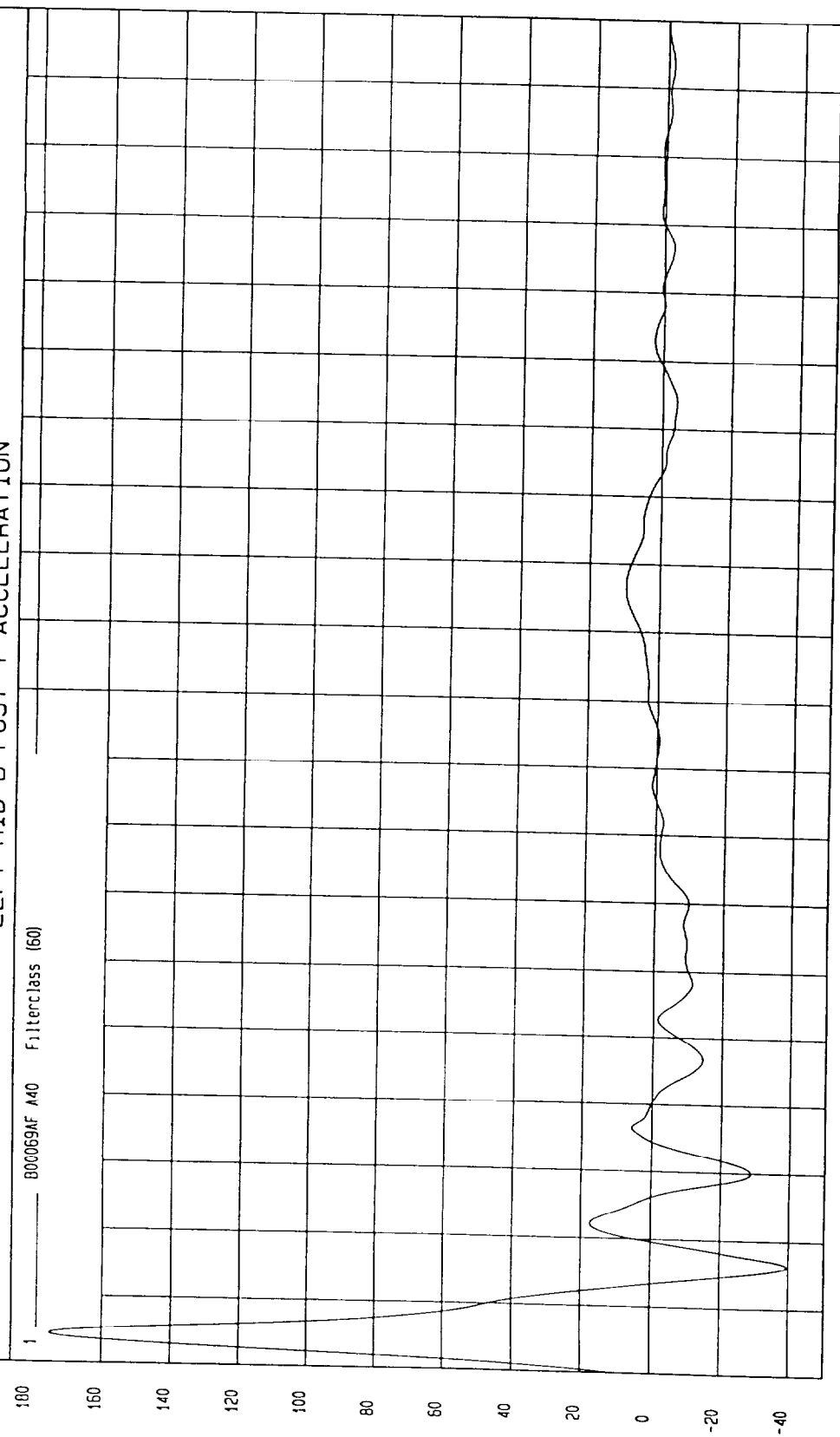
Speed 32 5 MPH 52 3 KPH

Minimum - 39 51 G s at 16 msec

Maximum = 174 67 G s at 4 msec

LEFT MID B POST Y ACCELERATION

1 800069AF A40 Filterclass (50)



Seconds

MCA Research
08-25-2000 16 28

TEST FMVSS 214 SIDE IMPACT TEST 2

TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS

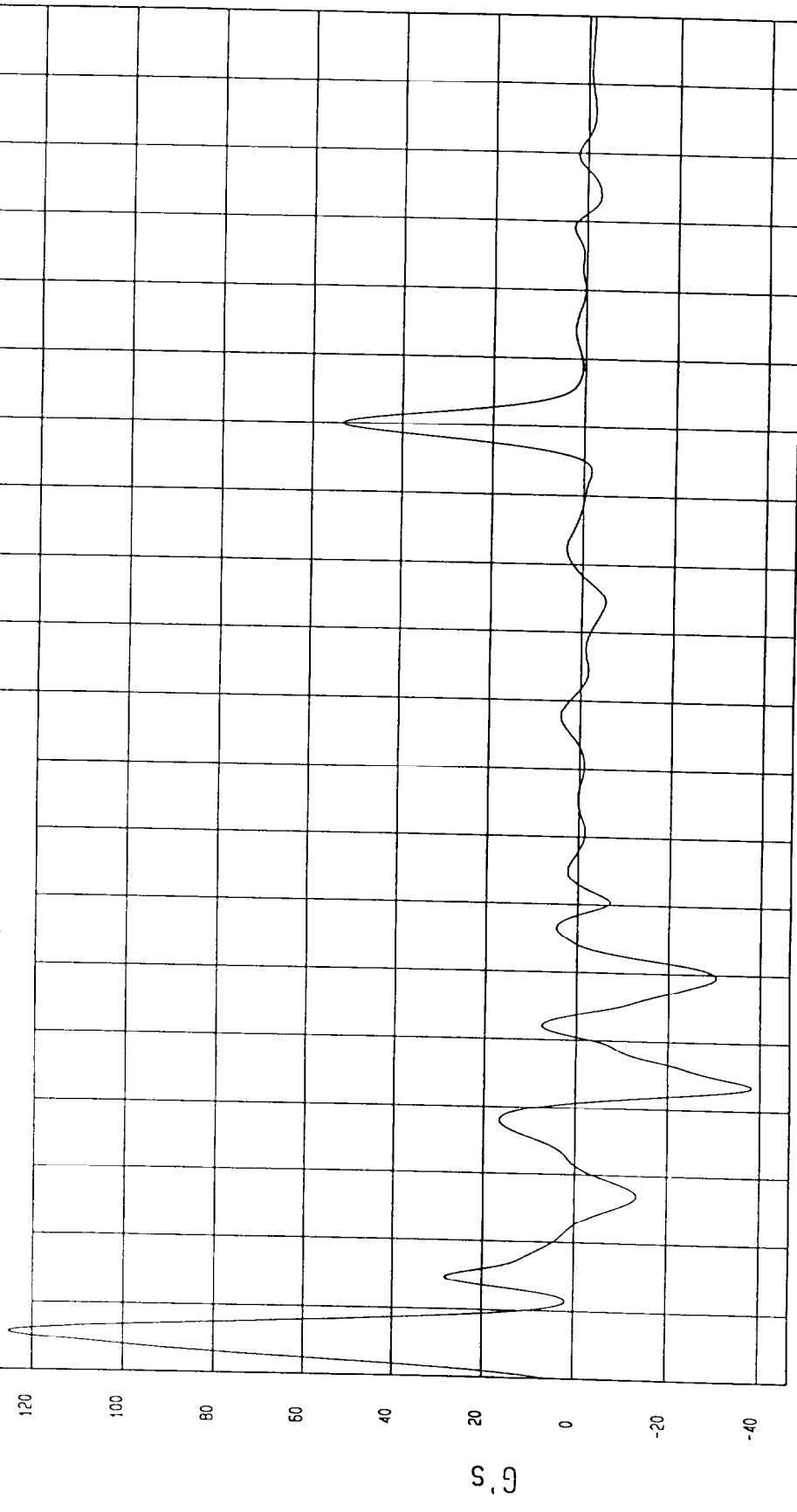
Speed 32.5 MPH 52.3 KPH

Minimum 38.23 G s at 44 msec

Maximum 125.18 G s at 6 msec

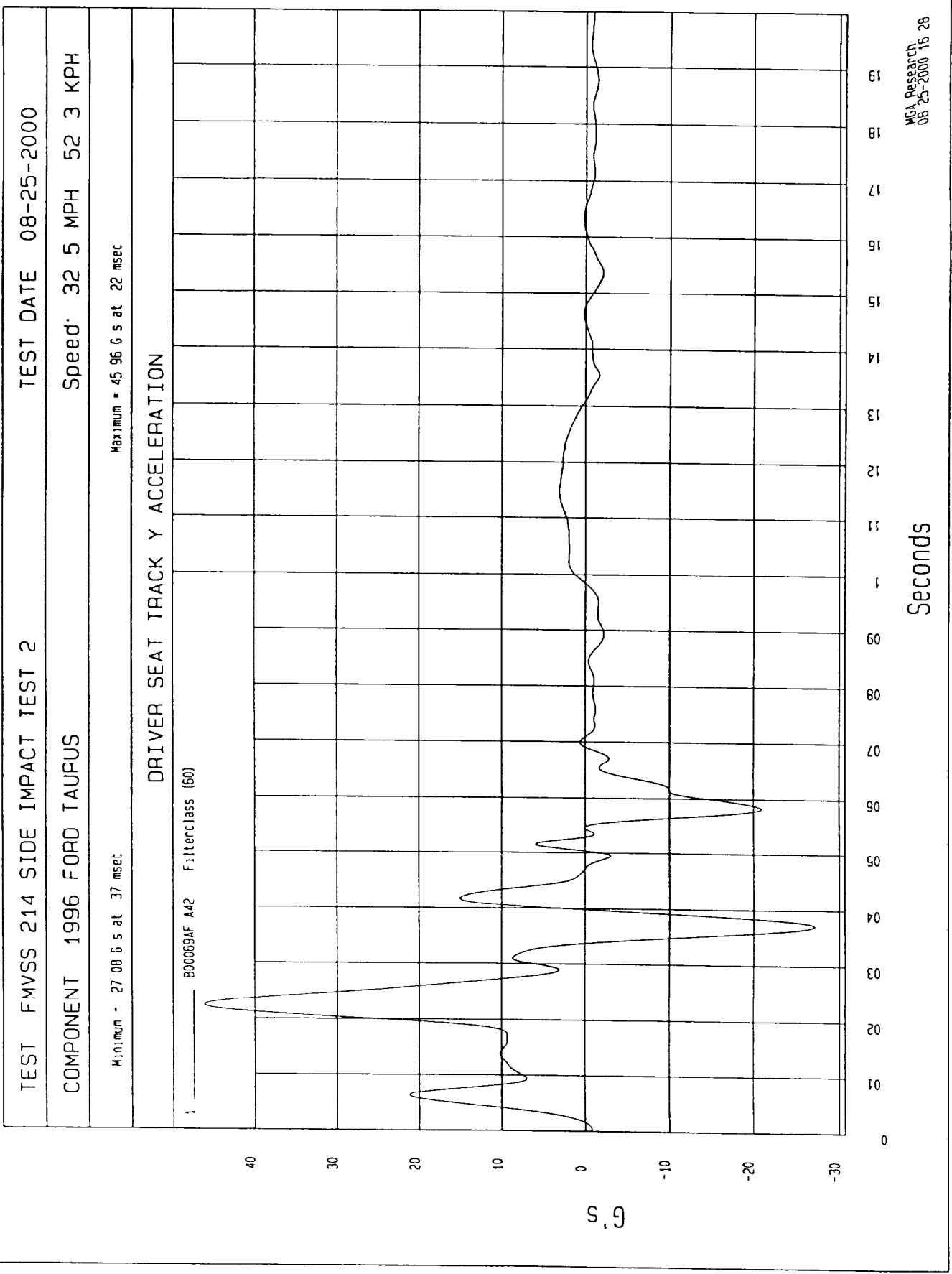
LEFT LOWER B POST Y ACCELERATION

1 800059AF A41 Filterclass (60)



Seconds

MCA Research
08-25-2000 15 28



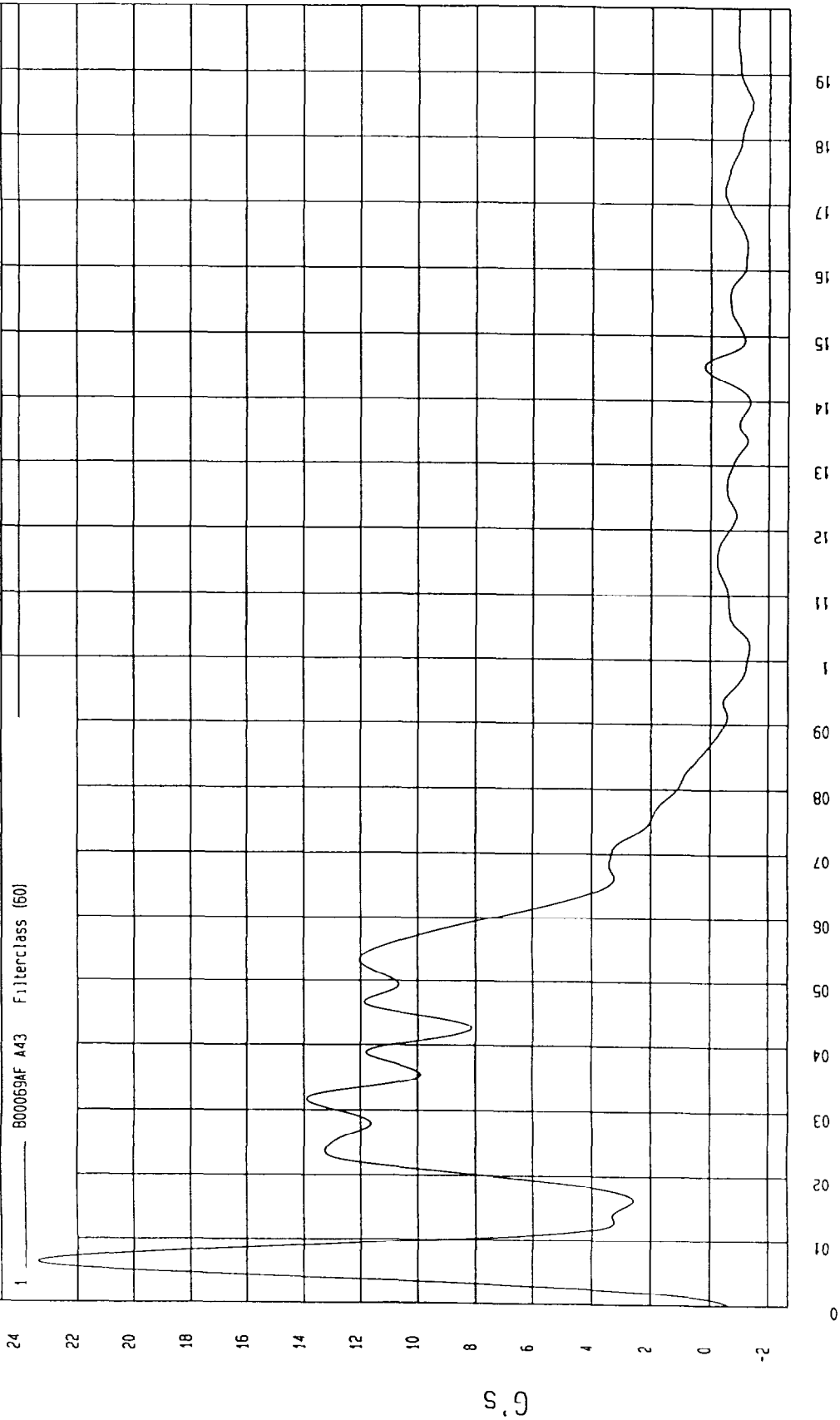
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 1.43 G s at 185 msec Maximum = 23.37 G s at 6 msec

RIGHT REAR OCCUPANT COMPARTMENT Y ACCELERATION

1 B00069AF A43 Filterclass (60)



Seconds

MCA Research
08-25-2000 16 28

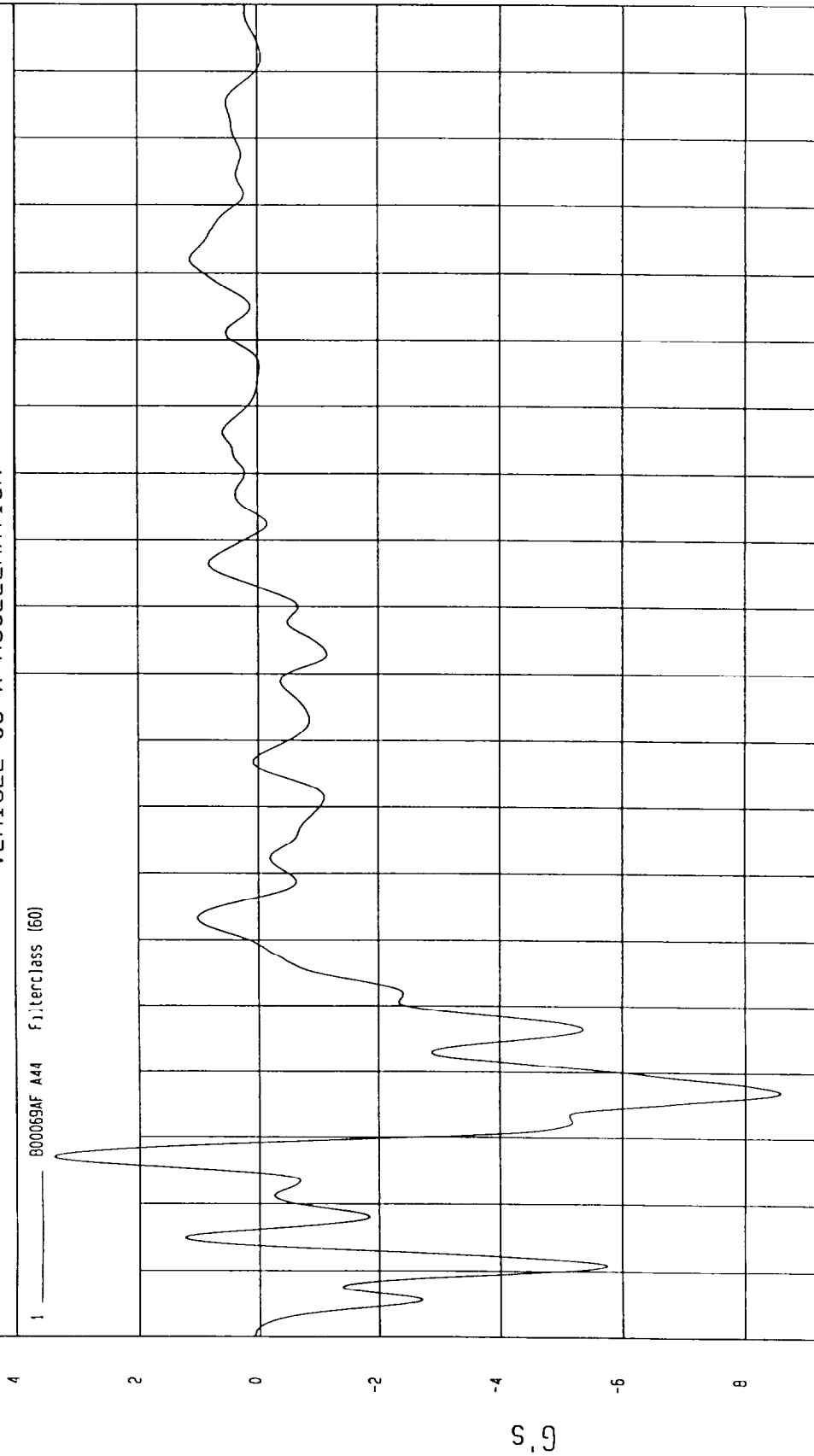
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 0.59 G s at 37 msec Maximum 3.42 G s at 27 msec

VEHICLE CG X ACCELERATION

1 ——— B00069AF A44 Filterclass (60)



Seconds

MCA Research
08-25-2000 16 29

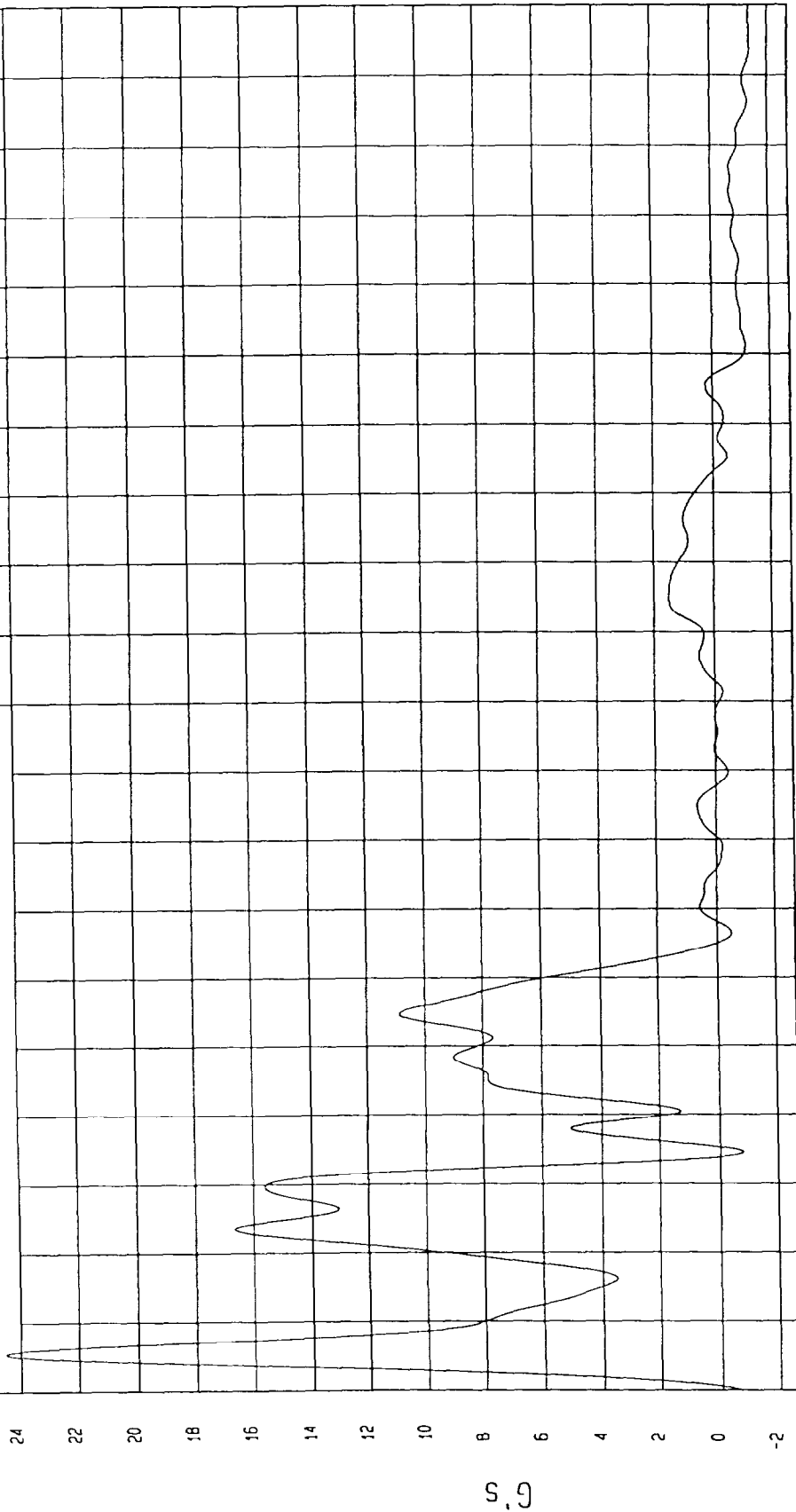
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum = 1.4 Gs at 194 msec Maximum = 24.51 Gs at 5 msec

VEHICLE CG Y ACCELERATION

1 000059AF M45 Filterclass (60)



Seconds

MGA Research
08-25-2000 16 29

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

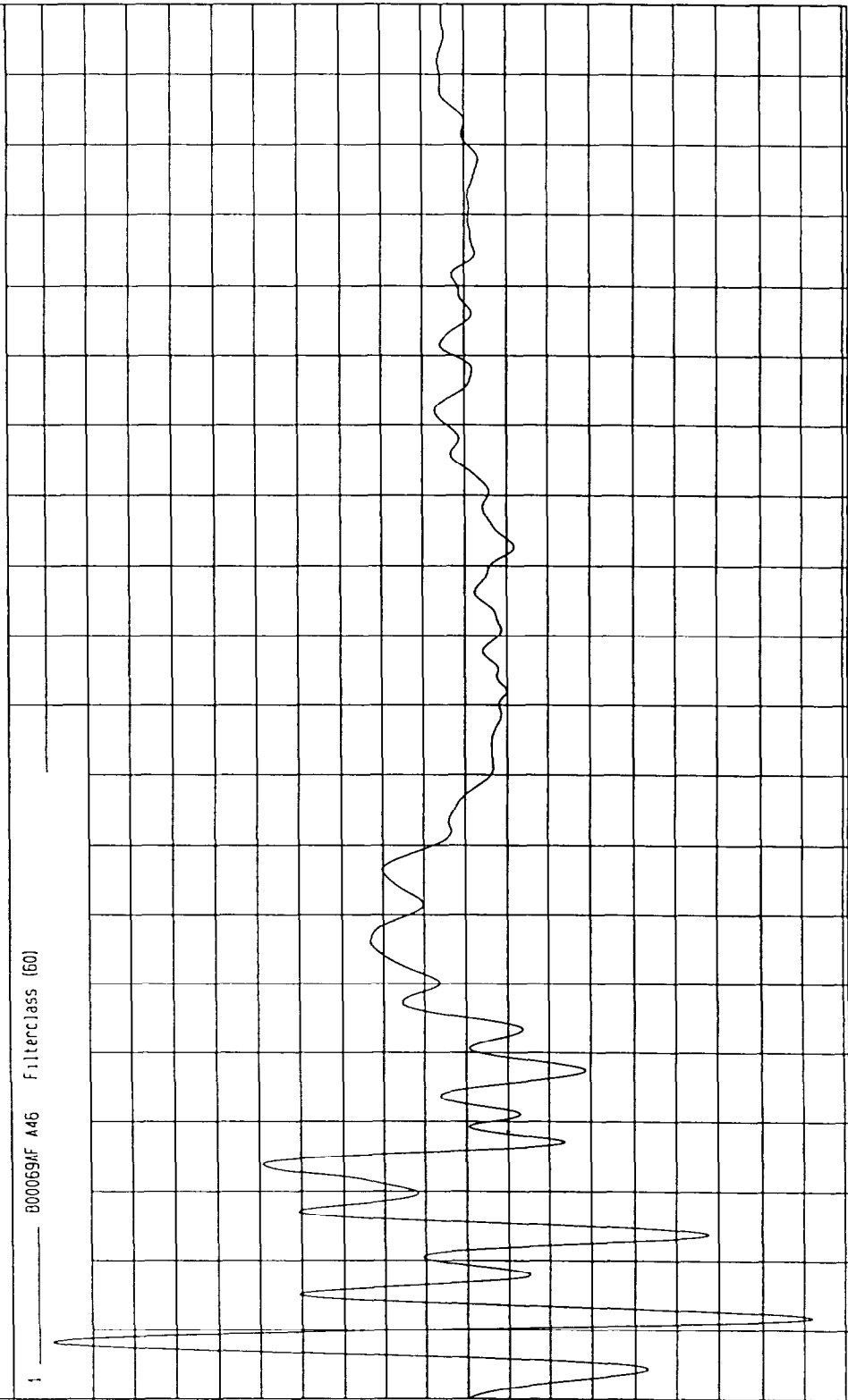
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 16.43 G's at 12 msec Maximum = 19.92 G's at 8 msec

VEHICLE CG Z ACCELERATION

1 800069AF A46 Filterclass (60)

G's



Seconds

NCA Research
08-25-2000 16 29

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

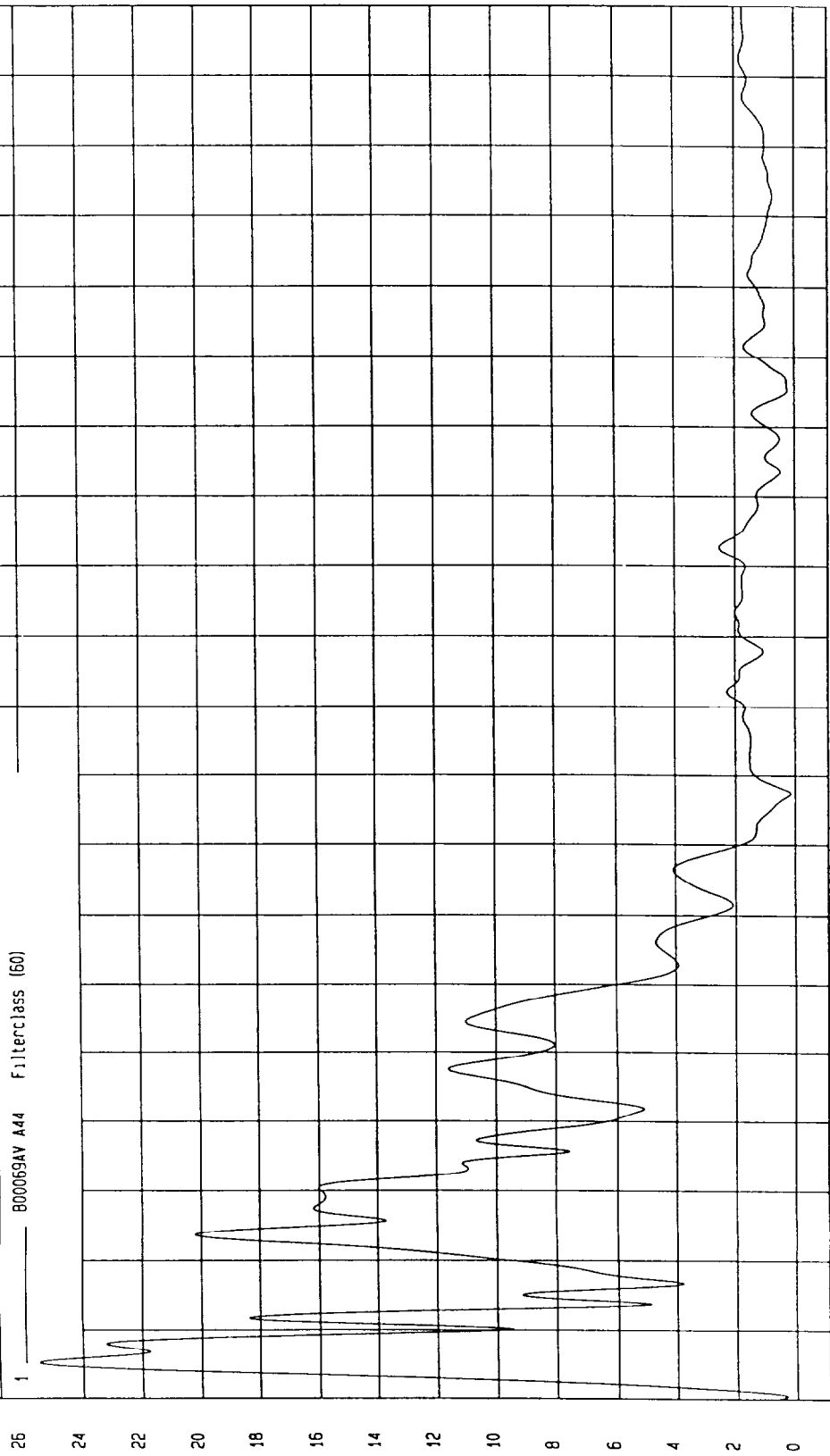
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 15 G.s at 87 msec

Maximum 25.46 G.s at 5 msec

VEHICLE CG RESULTANT ACCELERATION

1 800069AV A44 Filterclass (60)



WCA Research
08-25-2000 16 29

Seconds

G.s

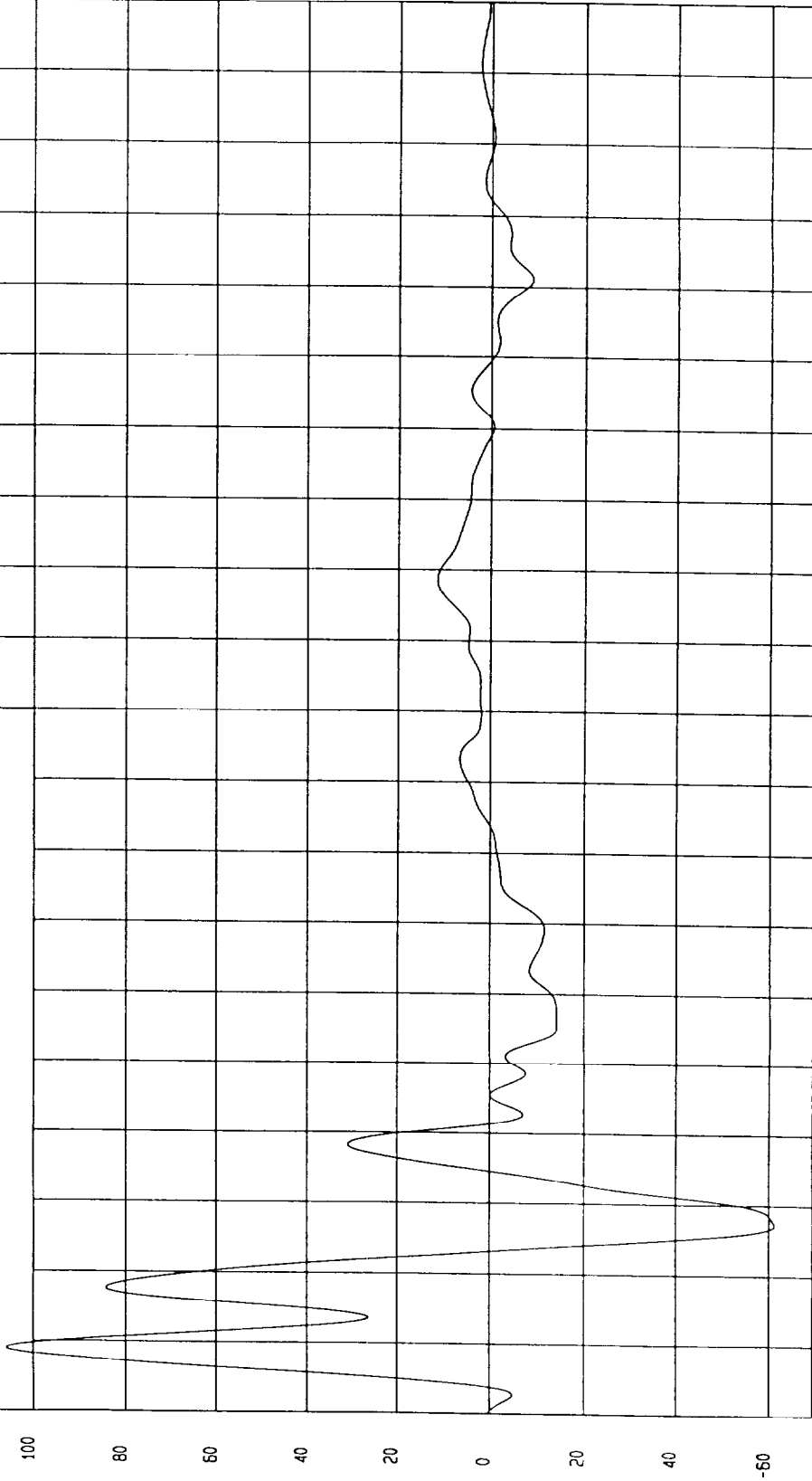
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 61.18 G s at 27 msec Maximum = 105.87 G s at 9 msec

LEFT FRONT DOOR UPPER Y ACCELERATION

1 — 800059AF A47 Filterclass (50)



Seconds

MCA Research
08-25-2000 16 29

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

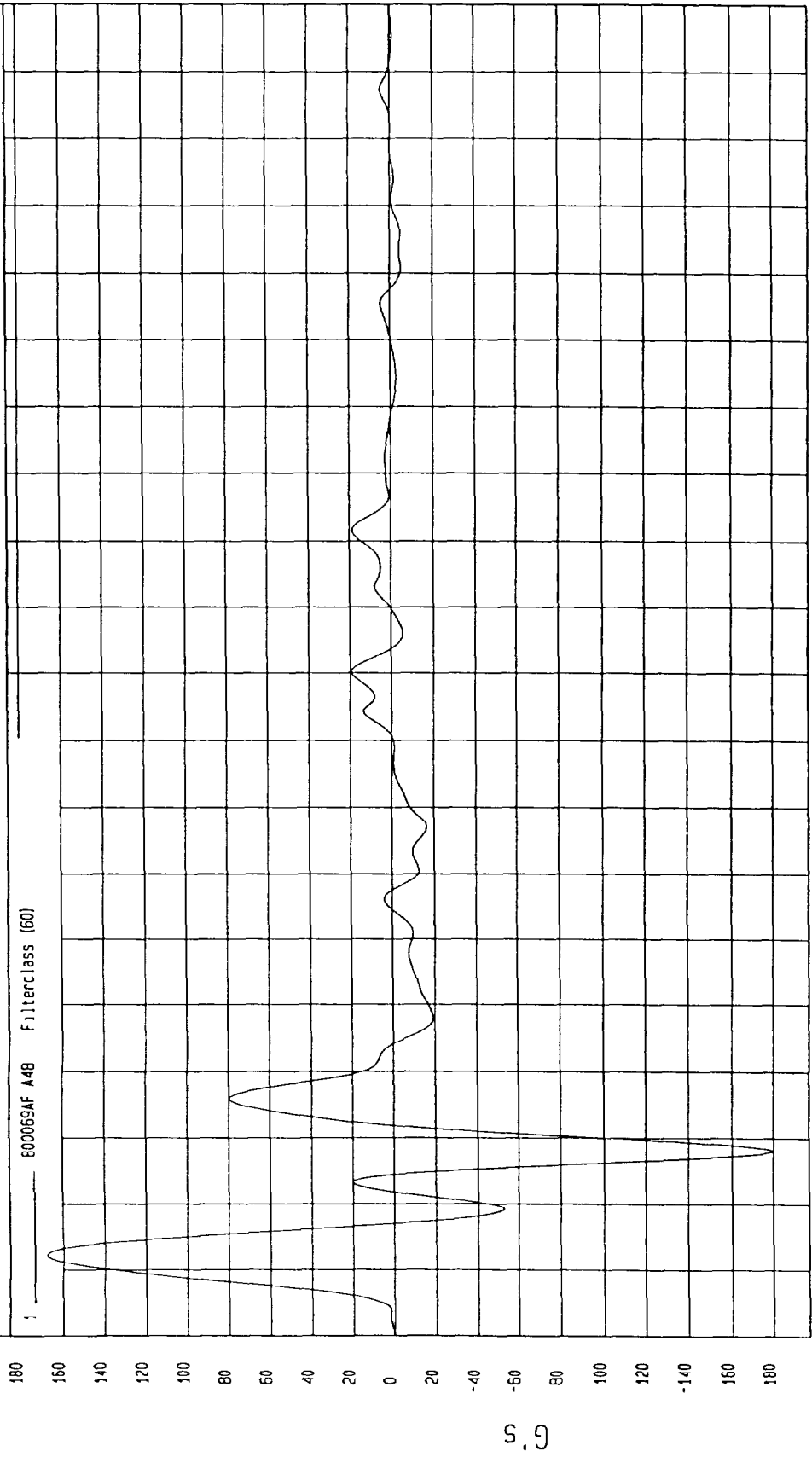
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum = -179.78 G s at 28 msec

Maximum = 167.79 G s at 12 msec

LEFT FRONT DOOR MID Y ACCELERATION

800069AF A48 Filterclass (60)



Seconds

MGA Research
08-25-2000 16 29

G's

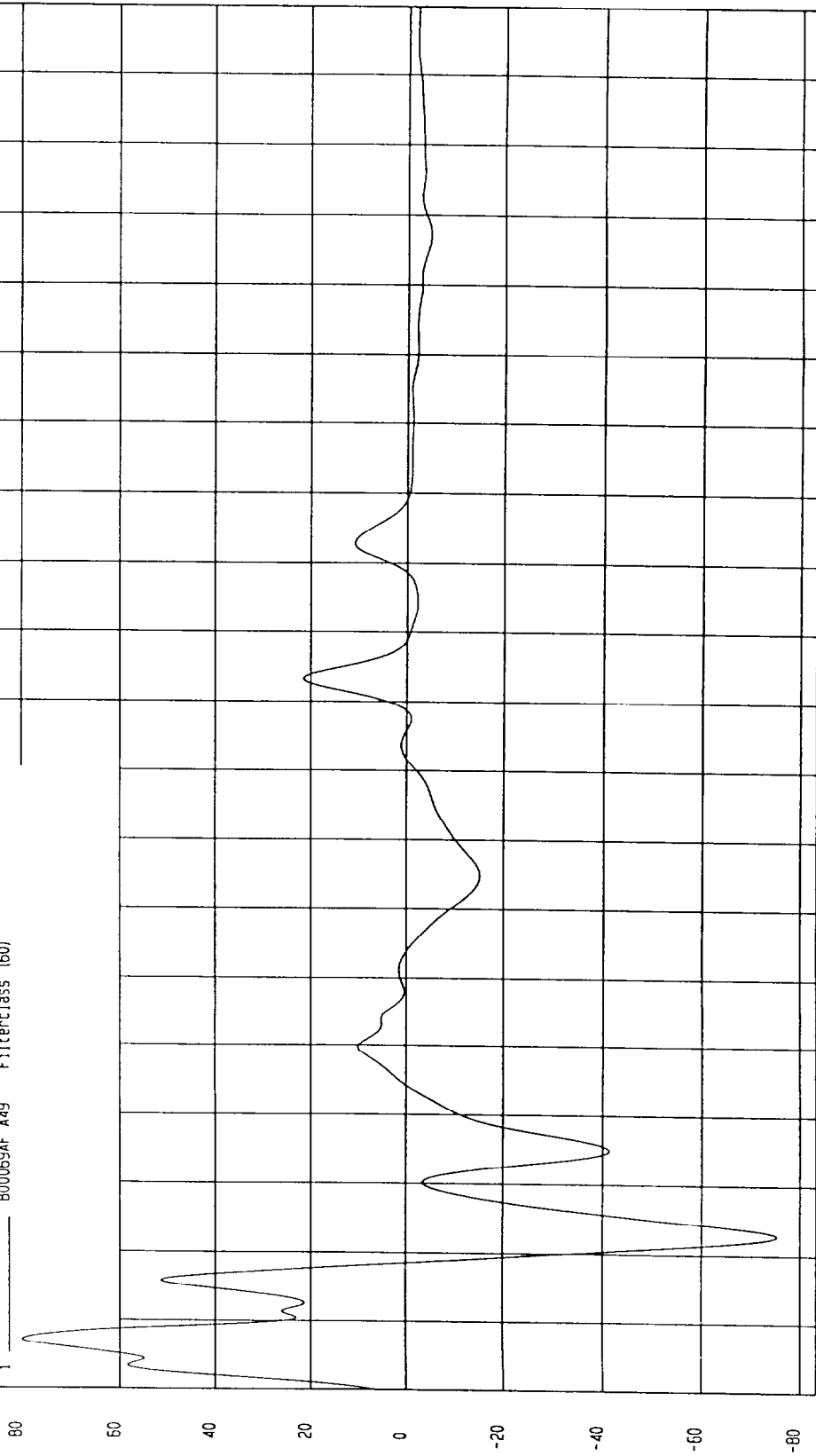
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 75.39 G s at 23 msec Maximum = 79.91 G s at 7 msec

LEFT FRONT DOOR LOWER Y ACCELERATION

1 800069AF A49 Filterclass (60)



MCA Research
08-25-2000 16 29

Seconds

G's

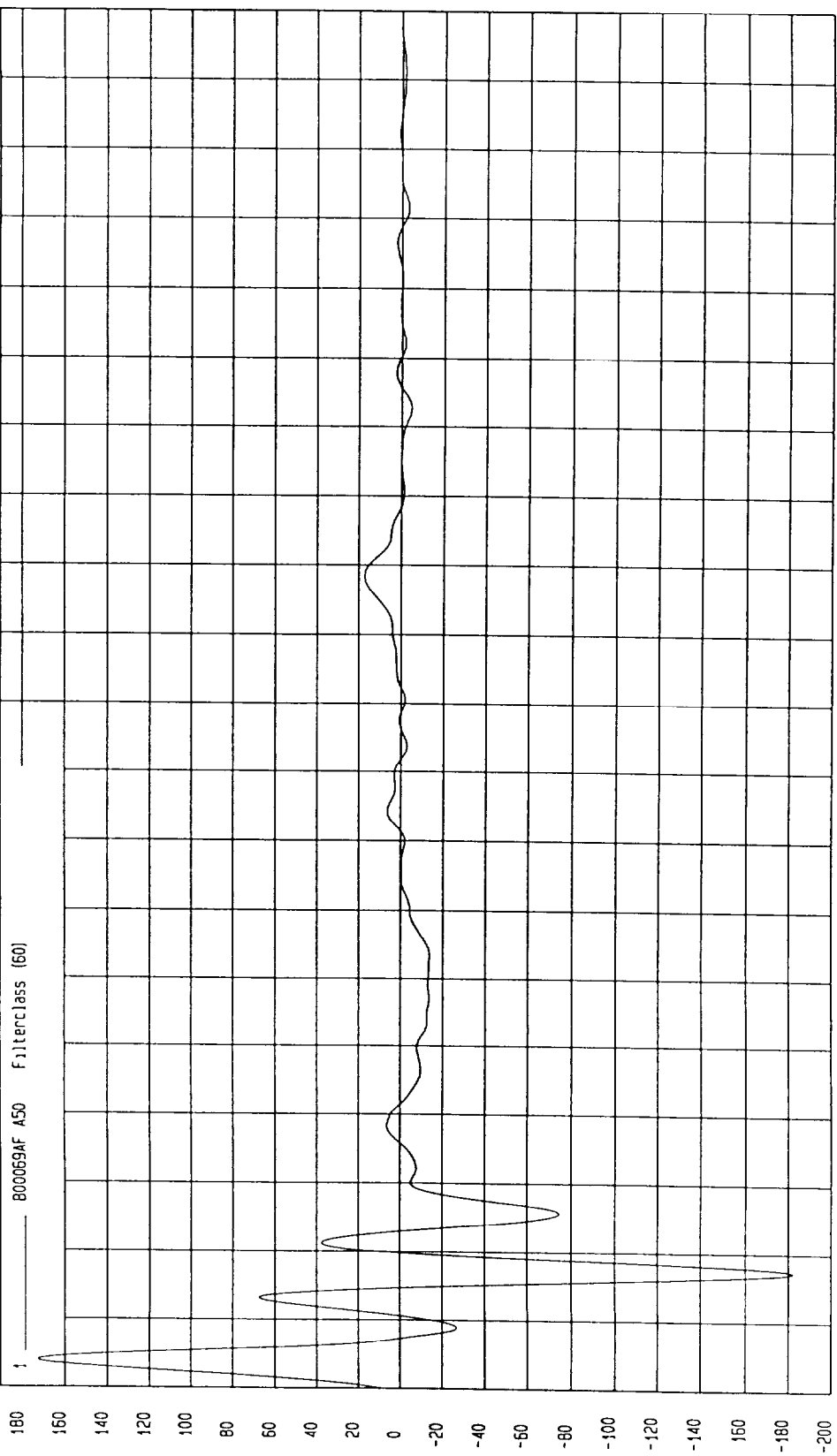
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 182.31 G s at 17 msec Maximum -172.66 G s at 4 msec

LEFT FRONT DOOR REAR LOWER Y ACCELERATION

800069AF A50 FilterClass (60)



Seconds

MGA Research
08-25-2000 16 29

G's

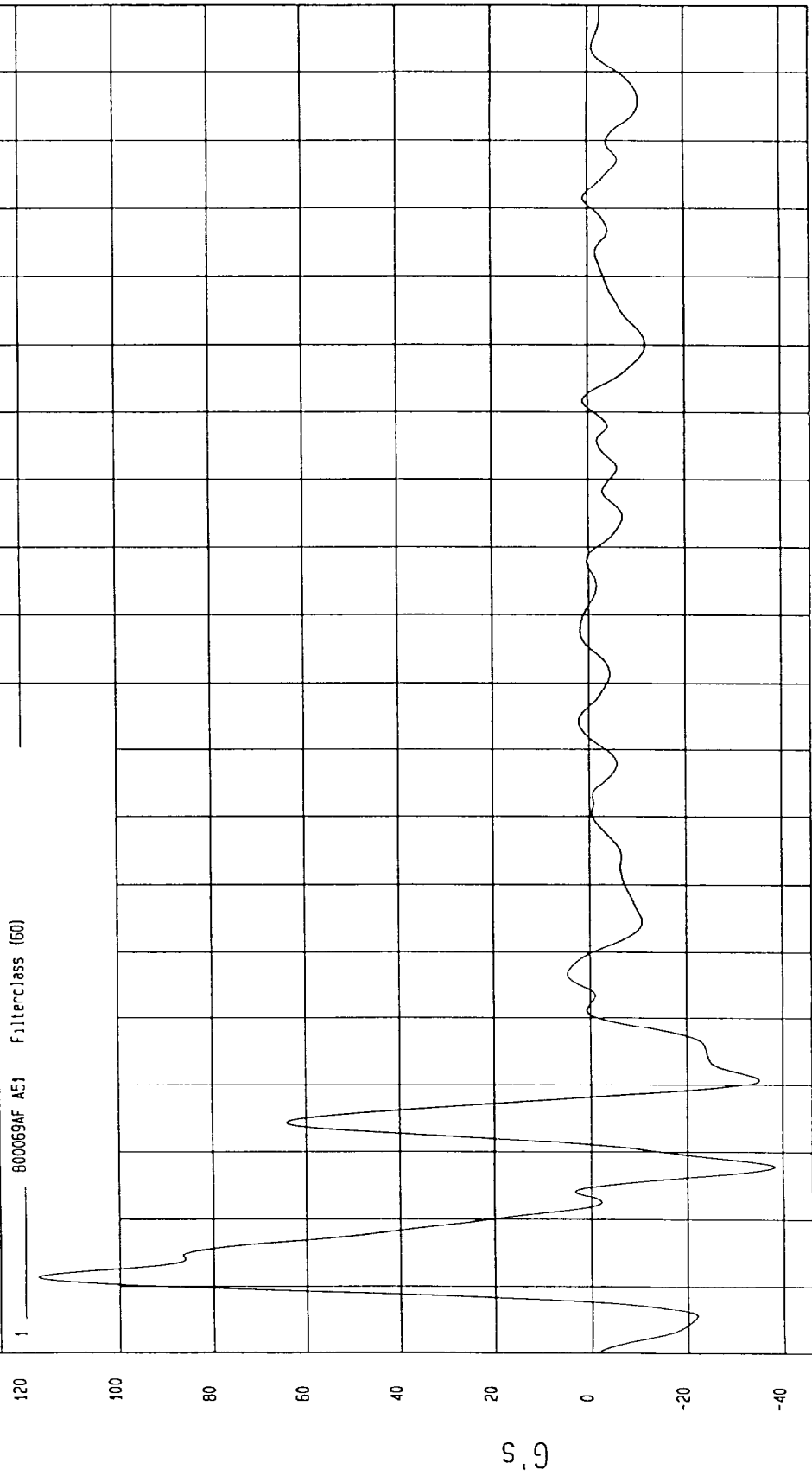
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 30.23 G s at 28 msec Maximum = 117.18 G s at 11 msec

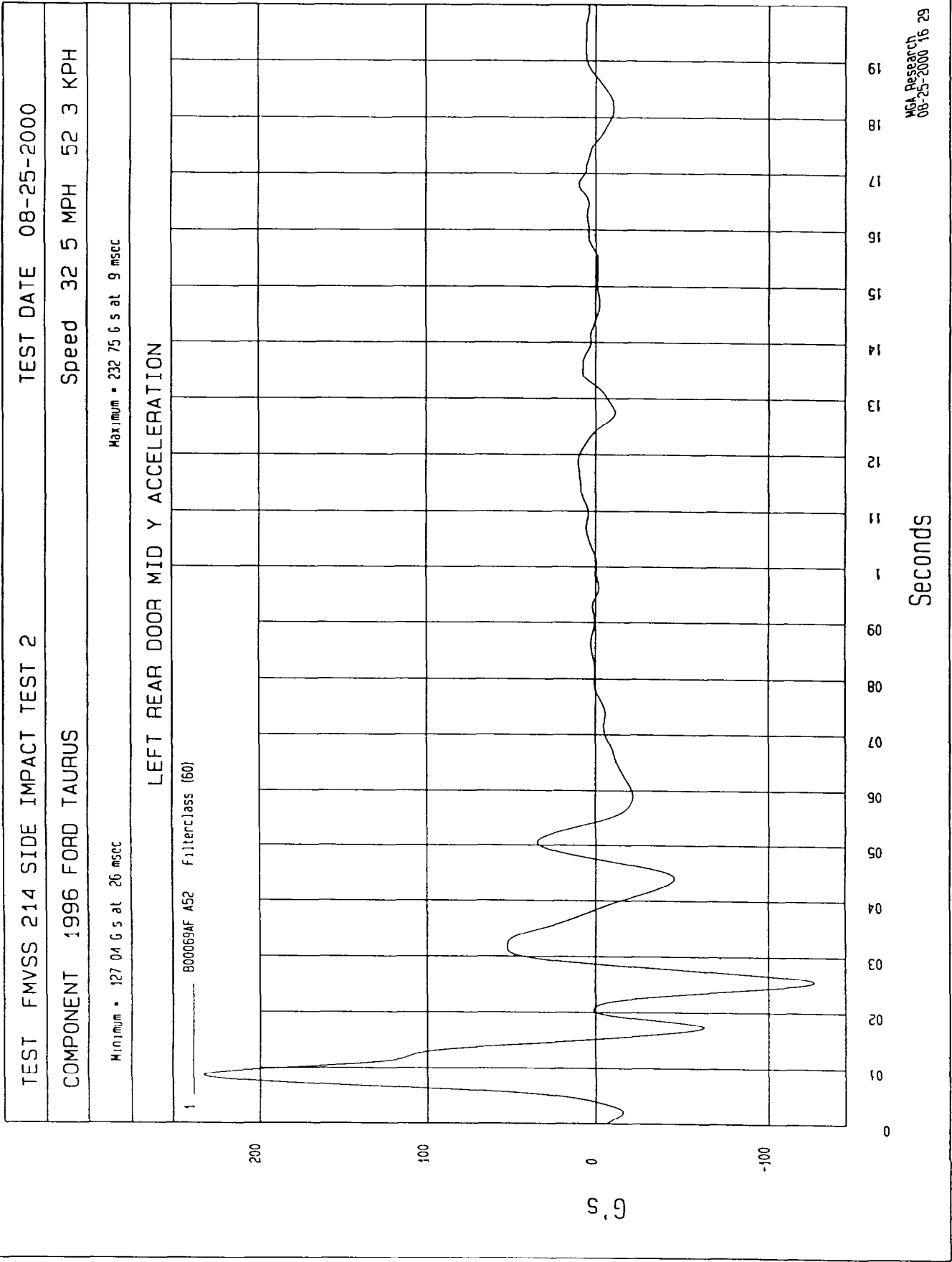
LEFT REAR DOOR UPPER Y ACCELERATION

1 800069AF A51 Filterclass (60)



Seconds

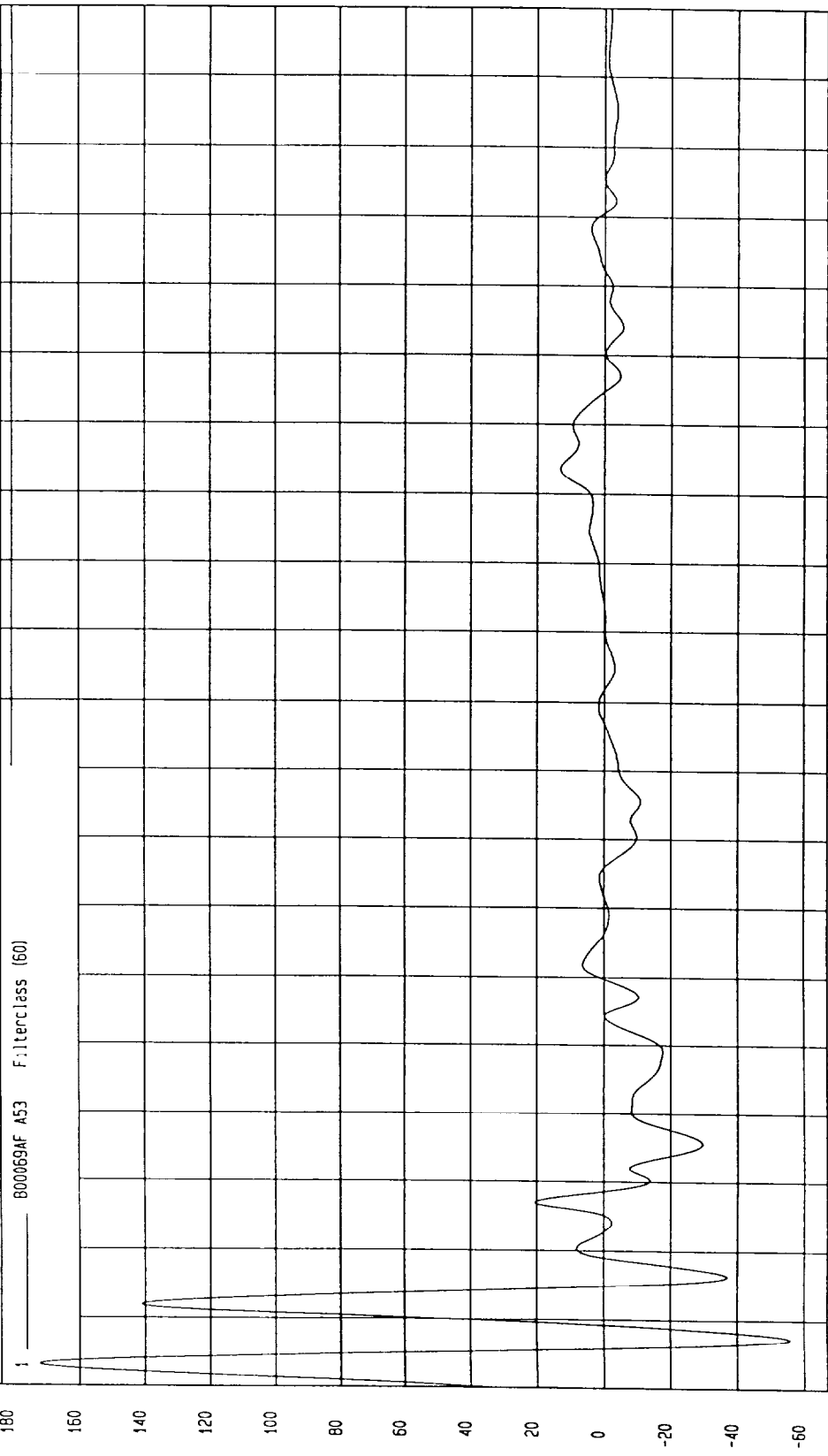
MGA Research
08-25-2000 16 29



TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 55.73 G s at 7 msec Maximum = 171.95 G s at 3 msec

LEFT REAR DOOR LOWER Y ACCELERATION



MCA Research
08-25-2000 16 30

Seconds

G's

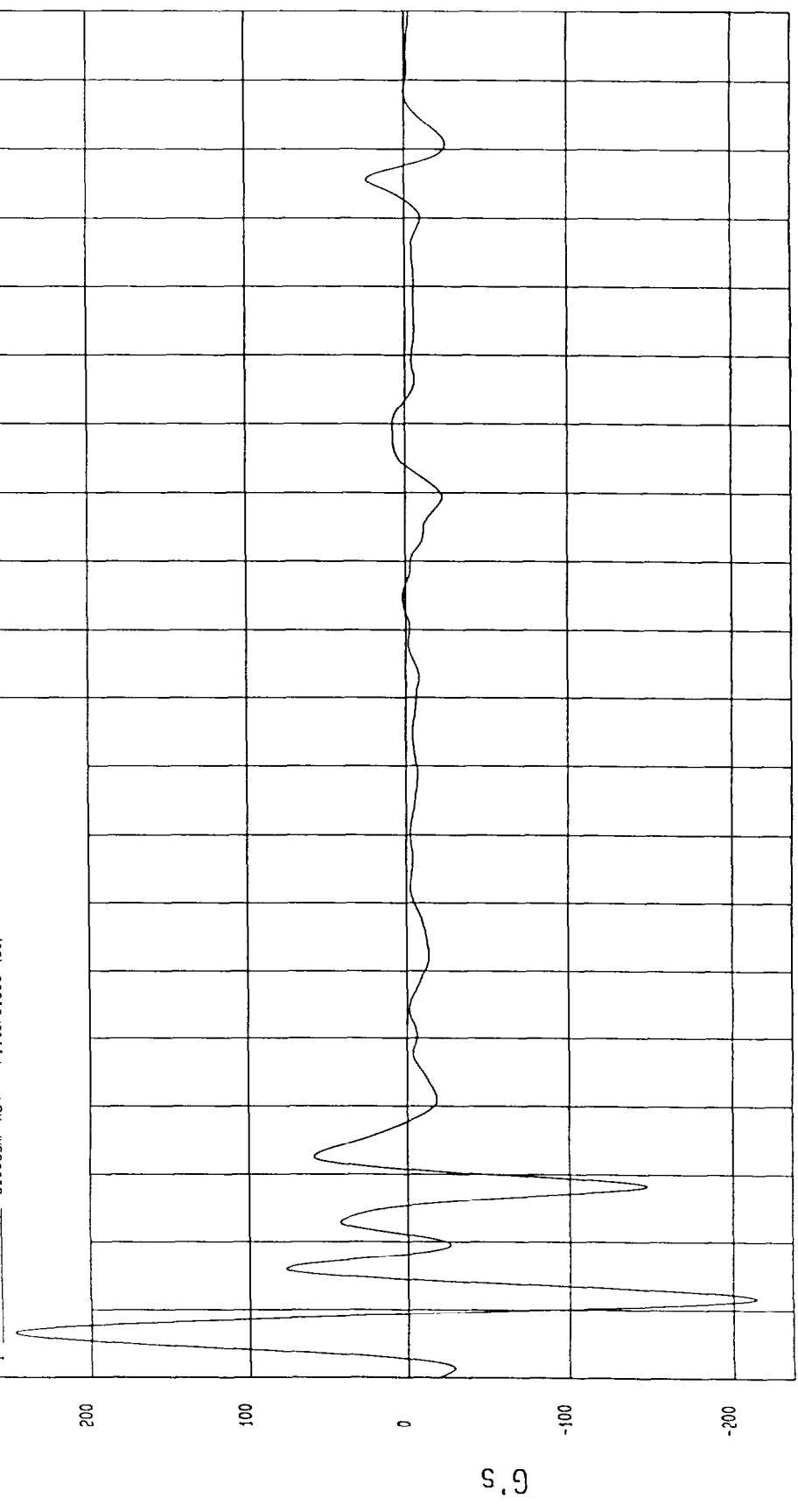
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 214.69 G s at 12 msec Maximum = 247.35 G s at 7 msec

LEFT REAR DOOR REAR LOWER Y ACCELERATION

1 800059AF A54 Filterclass (50)



Seconds

MGA Research
08-25-2000 16:30

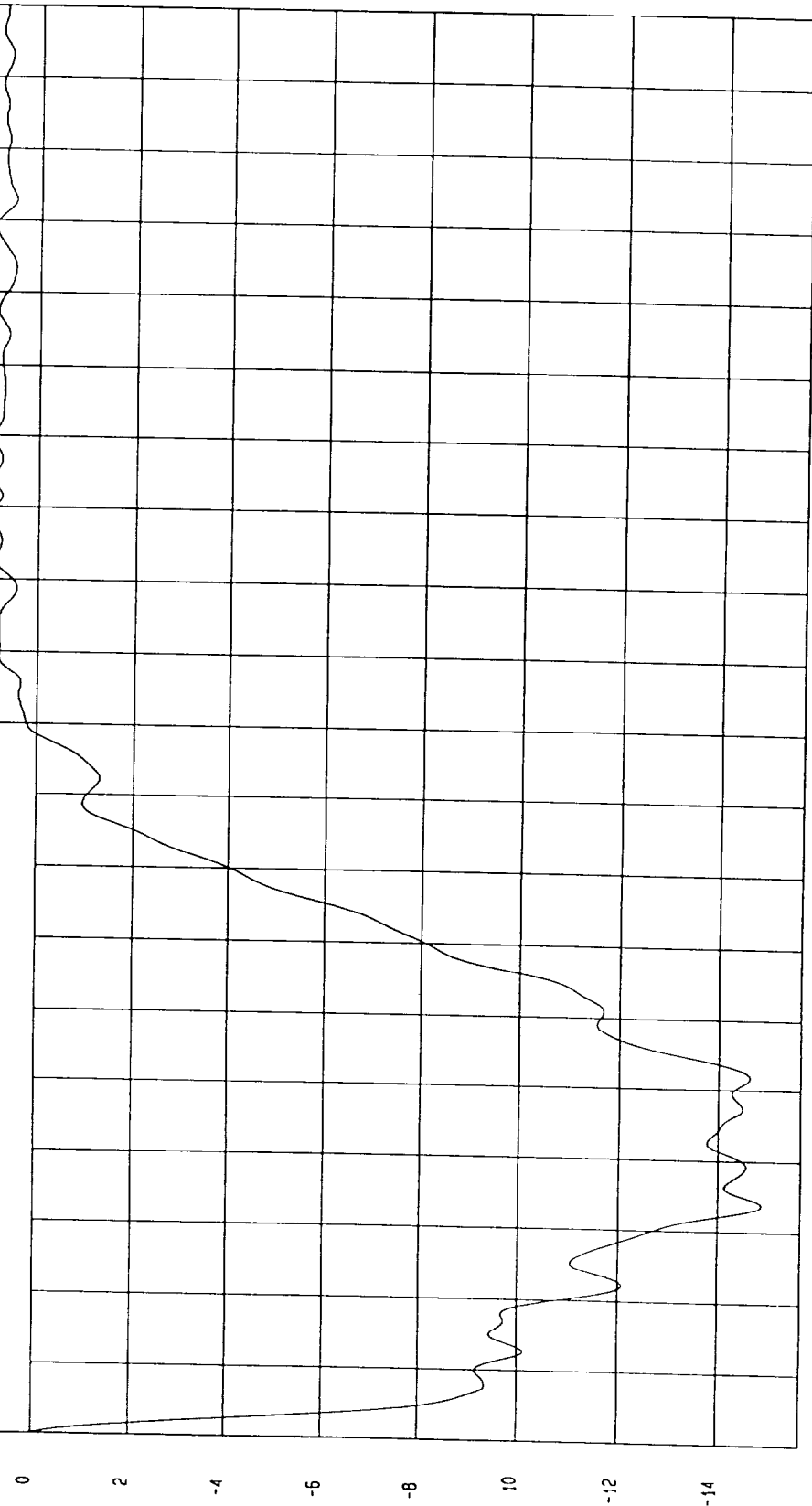
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-23-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 14.87 at 34 msec Maximum -1.03 at 129 msec

MOVING BARRIER CG X ACCELERATION

1 B00069AF A64 Filterclass (60)



TIME

MCA Research
08-28-2000 11:35

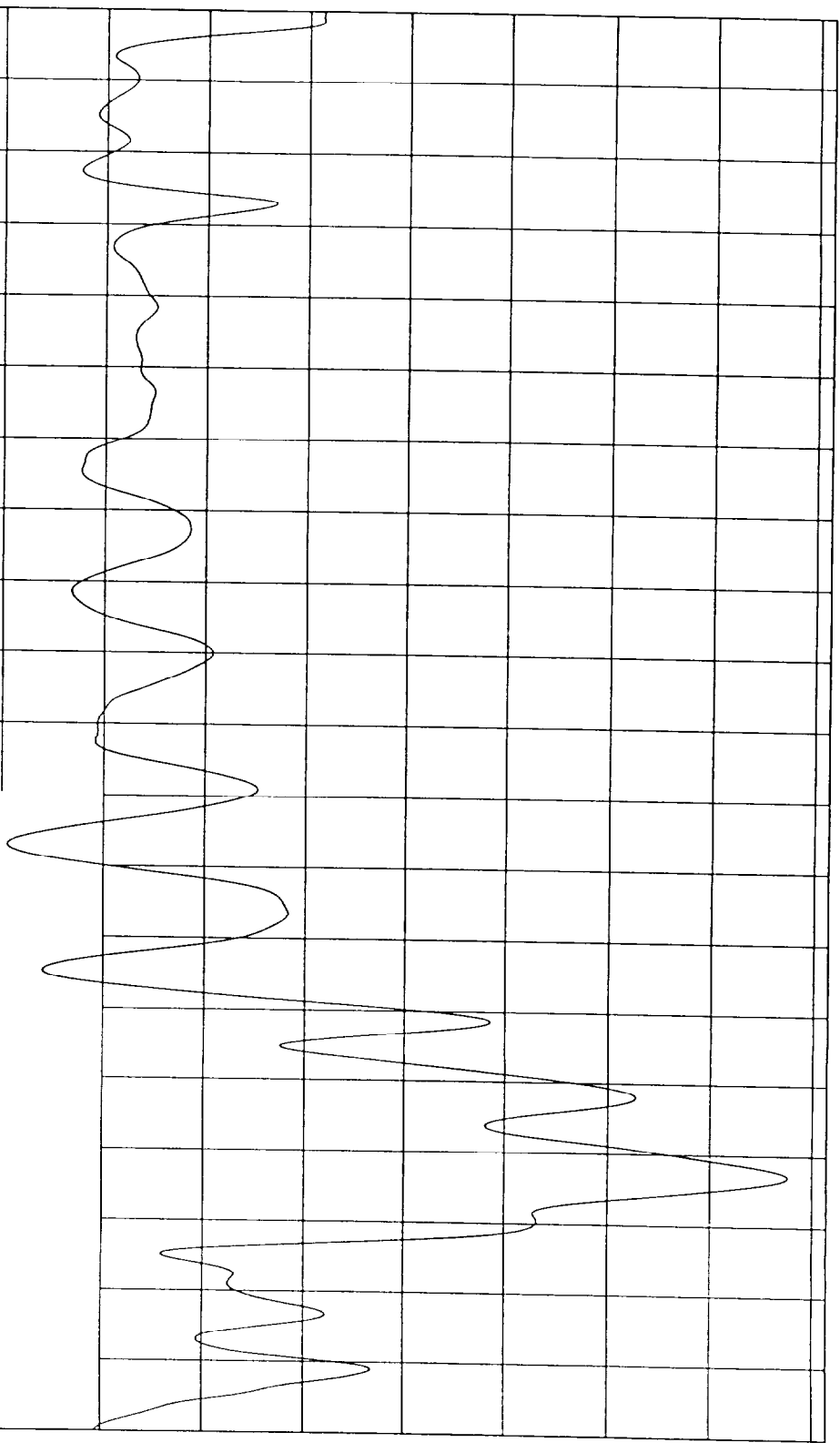
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum = 6.76 G S at 37 msec Maximum = 95.6 G S at 83 msec

MOVING BARRIER CG Y ACCELERATION

1 ——— 800069AF A63 Filterclass (60)

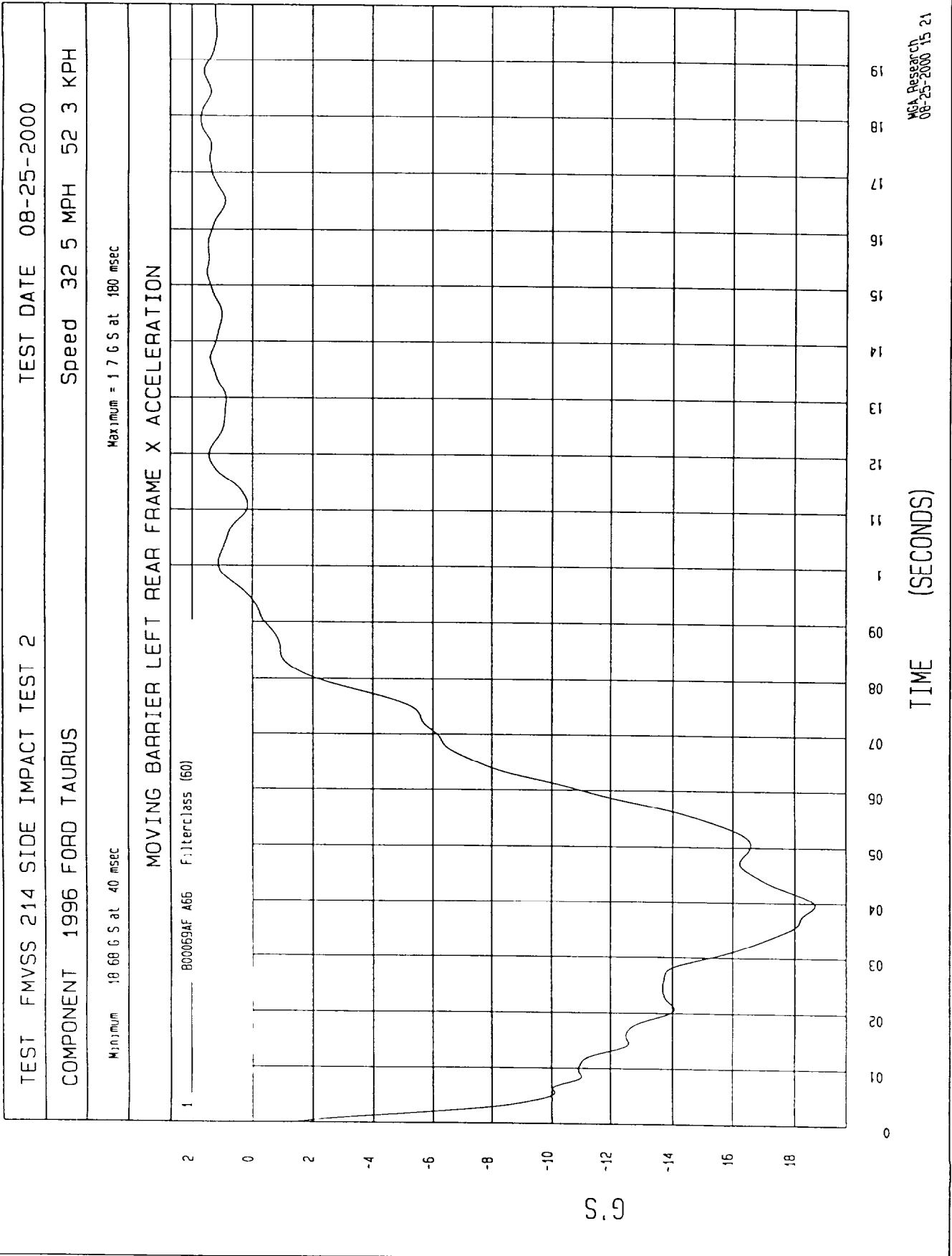


TIME (SECONDS)

MGA Research
08-28-2000 11:29

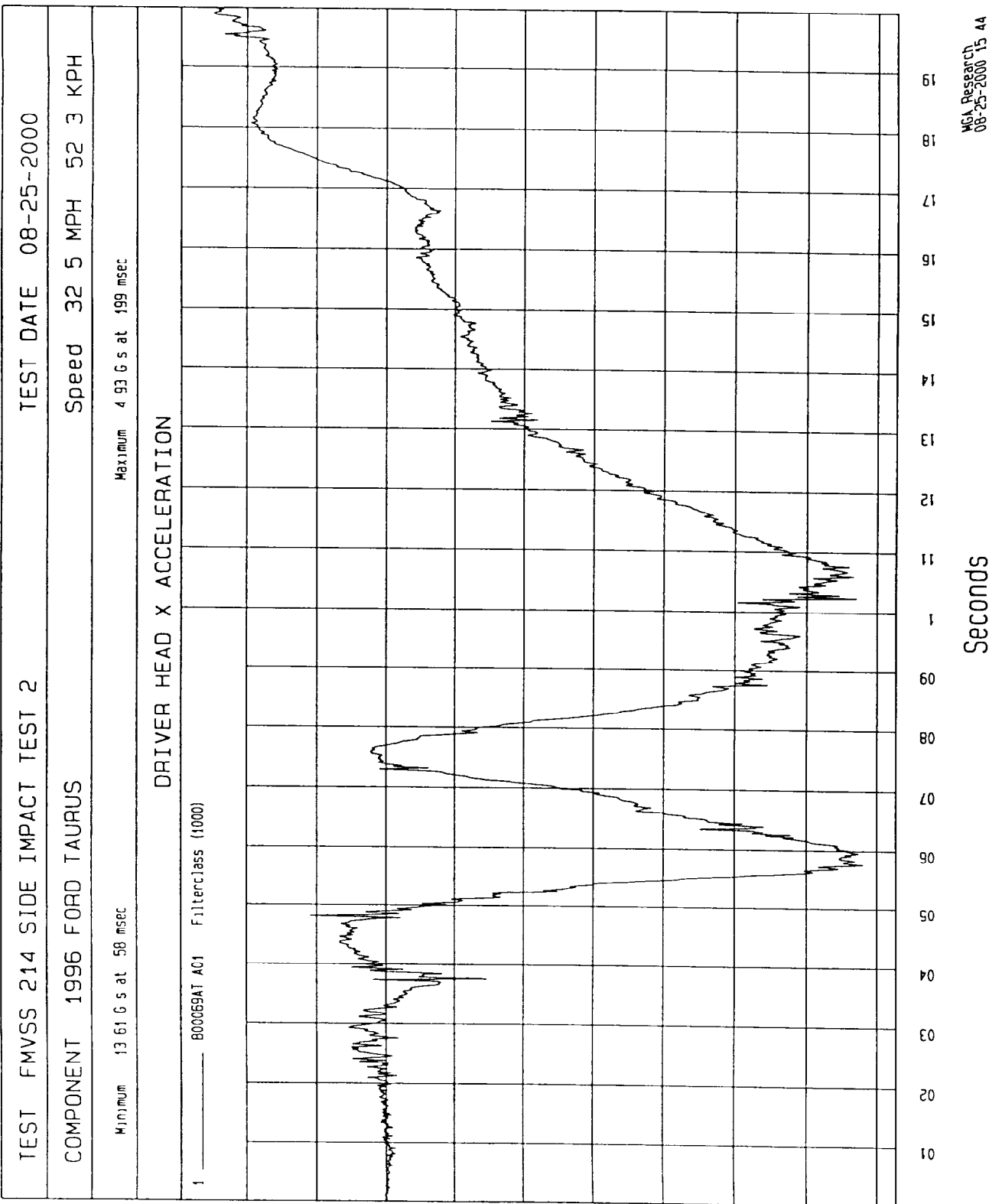
MOVING BARRIER CG Z ACCELERATION VS TIME

NO VALID DATA COLLECTED



MOVING BARRIER LEFT REAR FRAME Y ACCELERATION VS TIME

NO VALID DATA COLLECTED



TEST FMVSS 214 SIDE IMPACT TEST 2

TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS

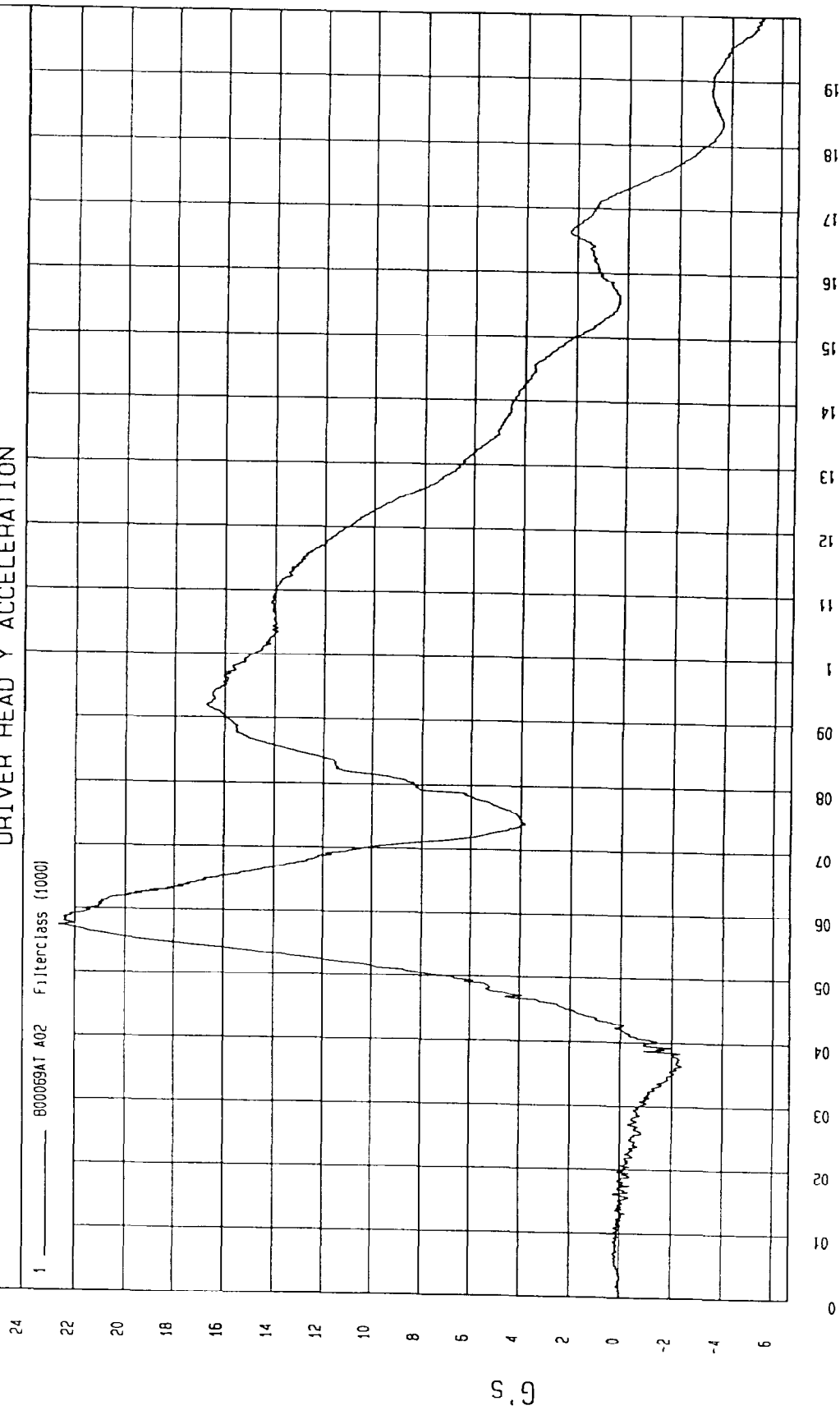
Speed 32 5 MPH 52 3 KPH

Minimum 5 27 G s at 200 msec

Maximum - 22 65 G s at 57 msec

DRIVER HEAD Y ACCELERATION

1 800069AT 402 Filterclass (1000)



MCA Research
08-25-2000 15 44

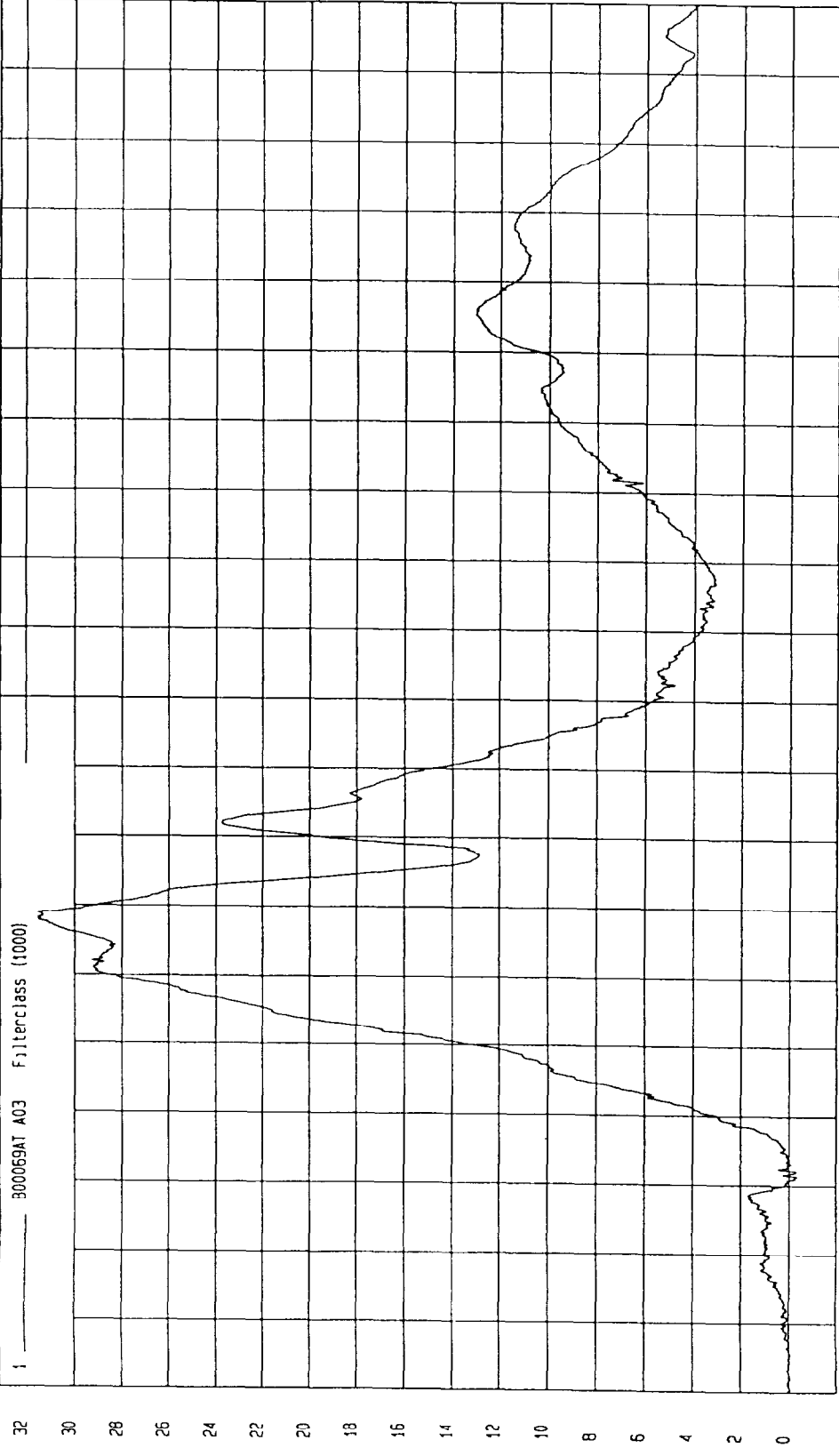
Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed. 32.5 MPH 52.3 KPH

Minimum 36 G s at 31 msec Maximum = 31.5 G s at 68 msec

DRIVER HEAD Z ACCELERATION



32
30
28
26
24
22
20
18
16
14
12
10
8
6
4
2
0

0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1 1.1 1.2 1.3 1.4 1.5 1.6 1.7 1.8 1.9

G's

Seconds

MCA Research
08-25-2000 15:44

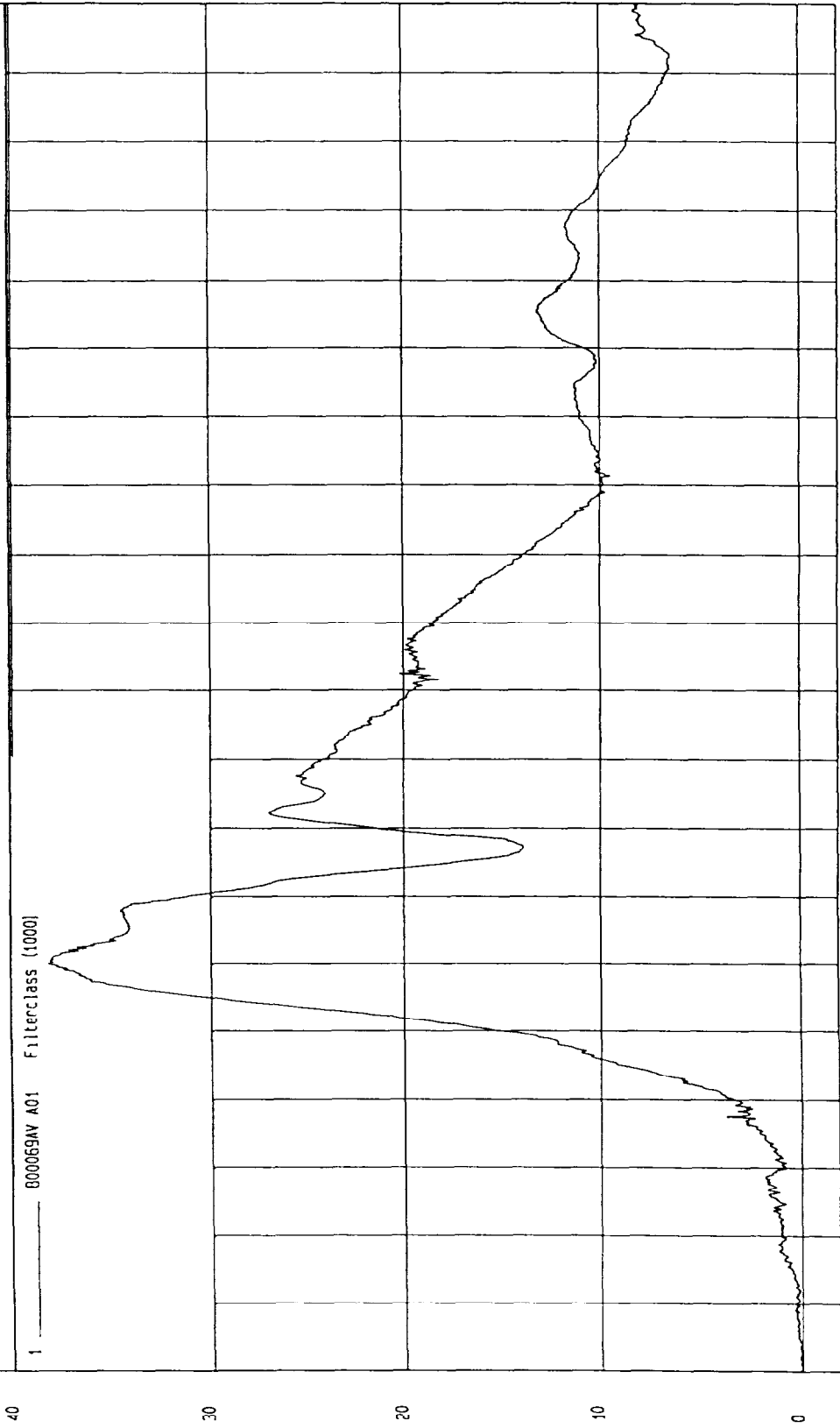
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 01 G's at 4 msec Maximum = 38 24 G's at 60 msec

DRIVER HEAD RESULTANT

1 000069AV A01 Filterclass (1000)



MSA Research
08-25-2000 15 44

G's

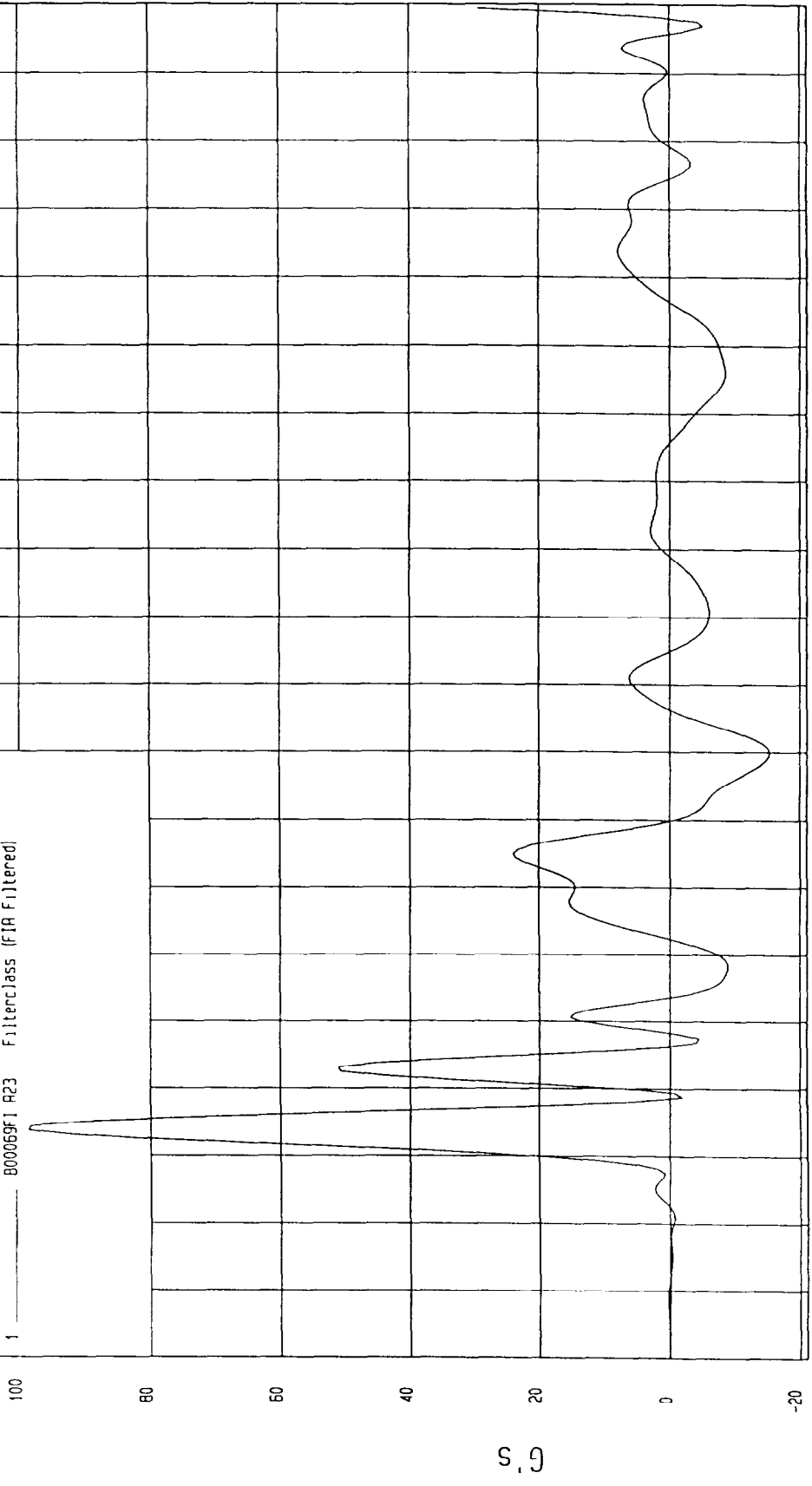
Seconds

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 15.35 G s at 90 msec Maximum 98.85 G s at 34 msec

DRIVER UPPER RIB Y ACCELERATION

1 B00069F1 R23 Filterclass (FIR Filtered)



MGA Research
08-25-2000 15 40

Seconds

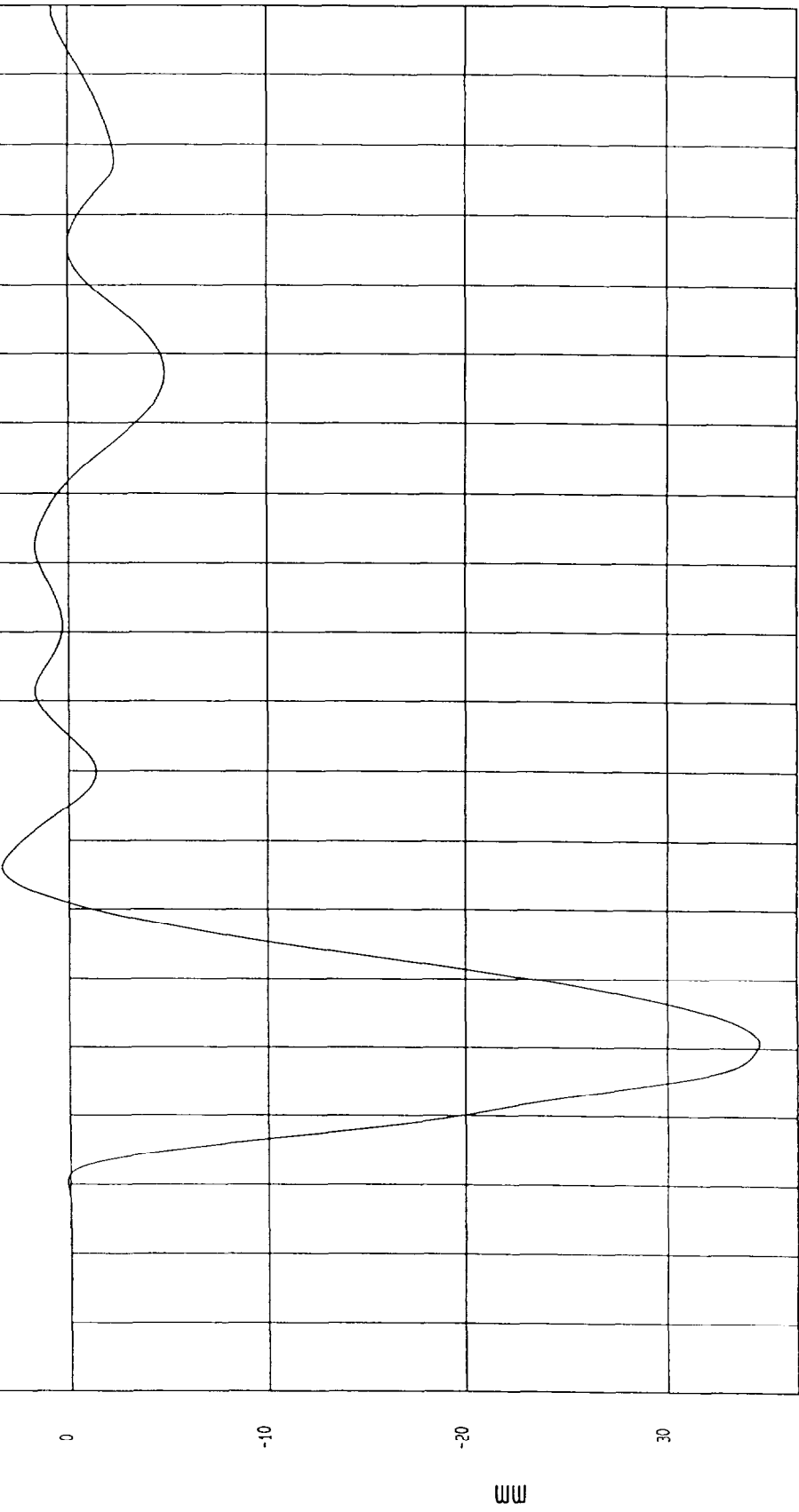
G's

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 34.55 mm at 51 msec Maximum = 33.37 mm at 76 msec

DRIVER UPPER RIB DISPLACEMENT

1 ——— B000690F 026 Filterclass (180)



Seconds
MCA Research
08-28-2000 11 50

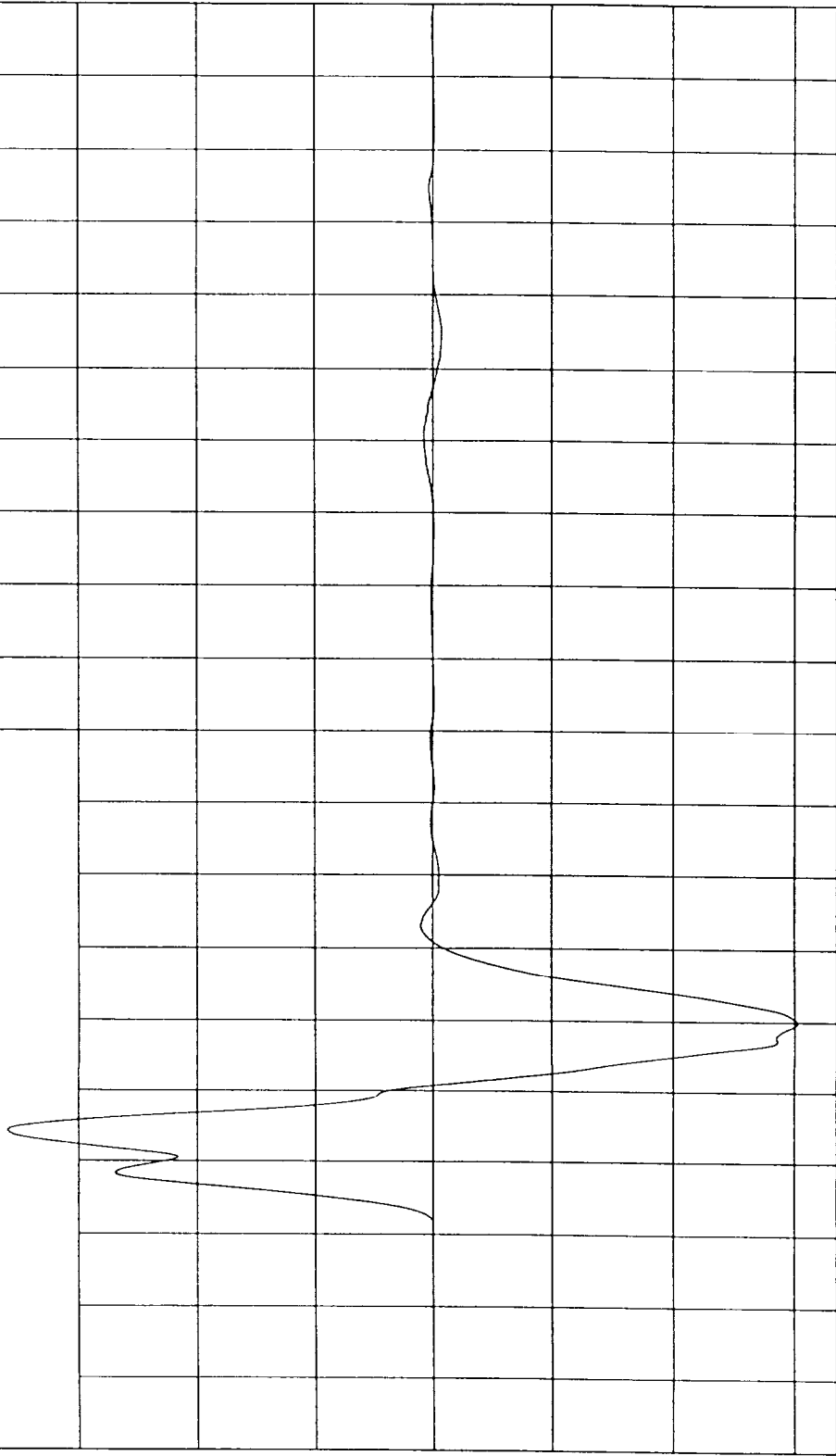
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 3 at 60 msec Maximum - 36 at 44 msec

DRIVER UPPER RIB VISCOUS CRITERIA

1 ——— B000690V C25 Filterclass (180)



Seconds

MGA Research
08-25-2000 16 13

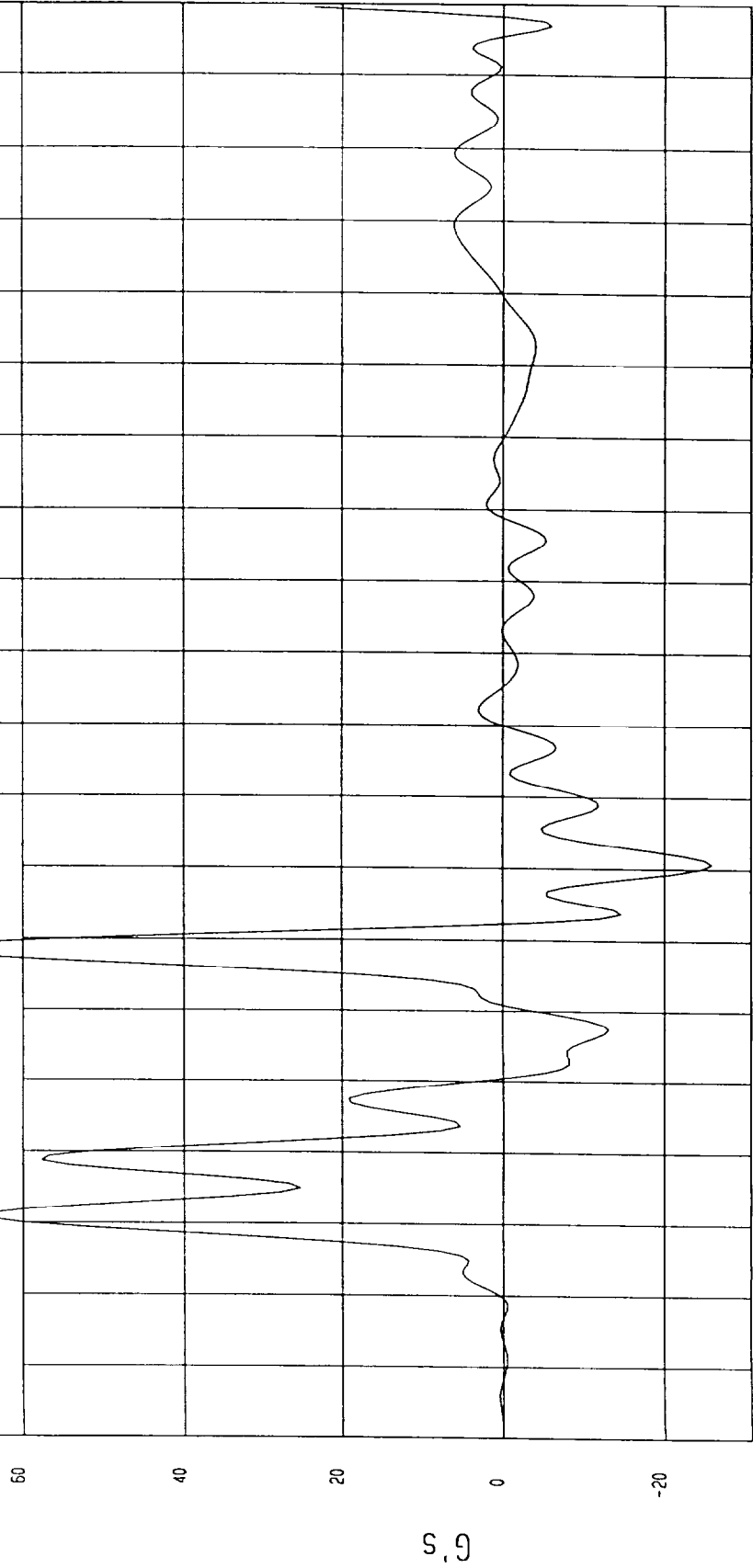
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 25.76 G s at 81 msec Maximum -71.82 G s at 69 msec

DRIVER MID RIB Y ACCELERATION

1 ——— B00059F1 R24 Filterclass (FIR Filtered)



Seconds

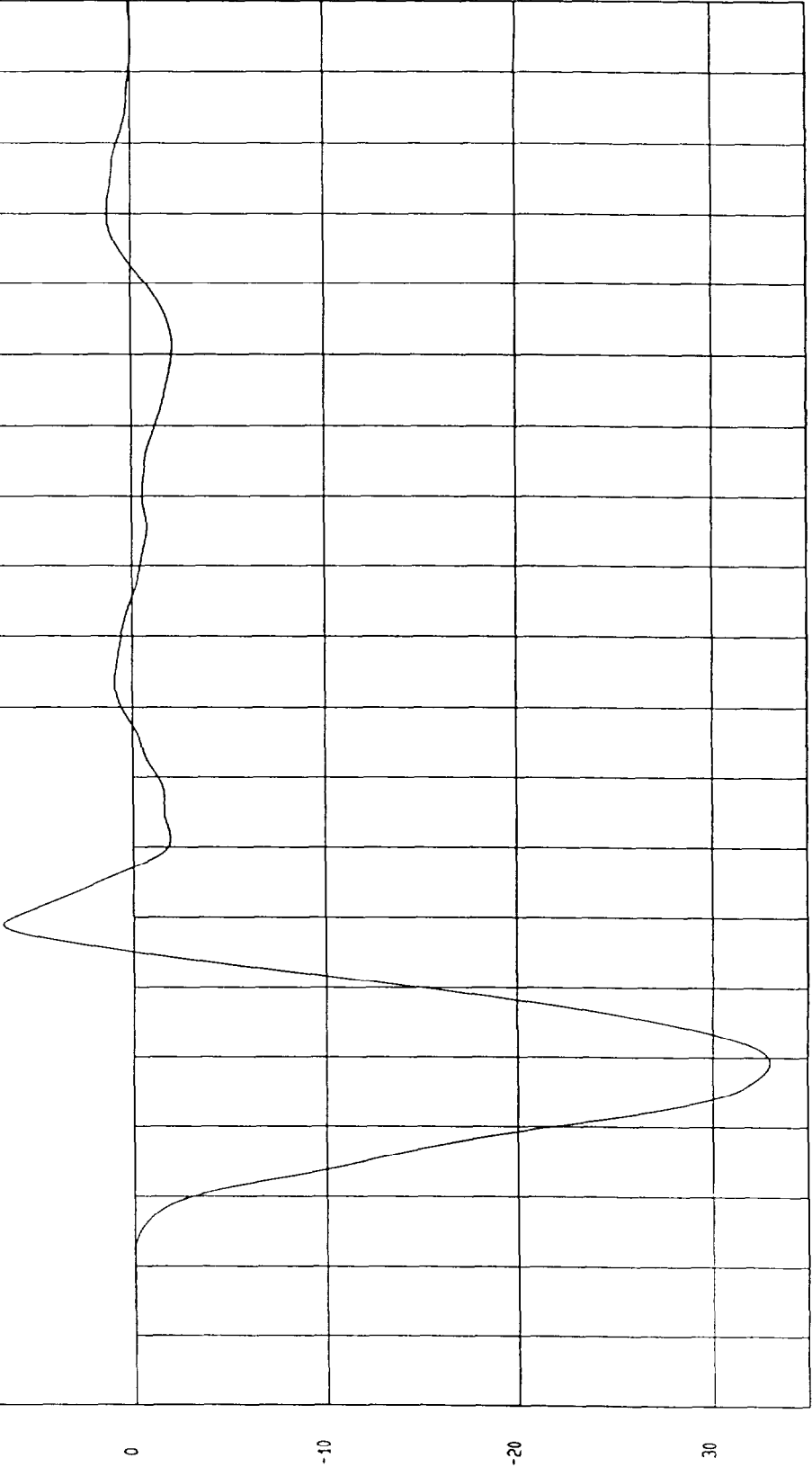
MCA Research
08-25-2000 15 40

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 32.97 mm at 49 msec Maximum 6.72 mm at 69 msec

DRIVER MID RIB DISPLACEMENT

1 - 0000690F 027 Filterclass (180)



Seconds

MCA Research
08-28-2000 11:50

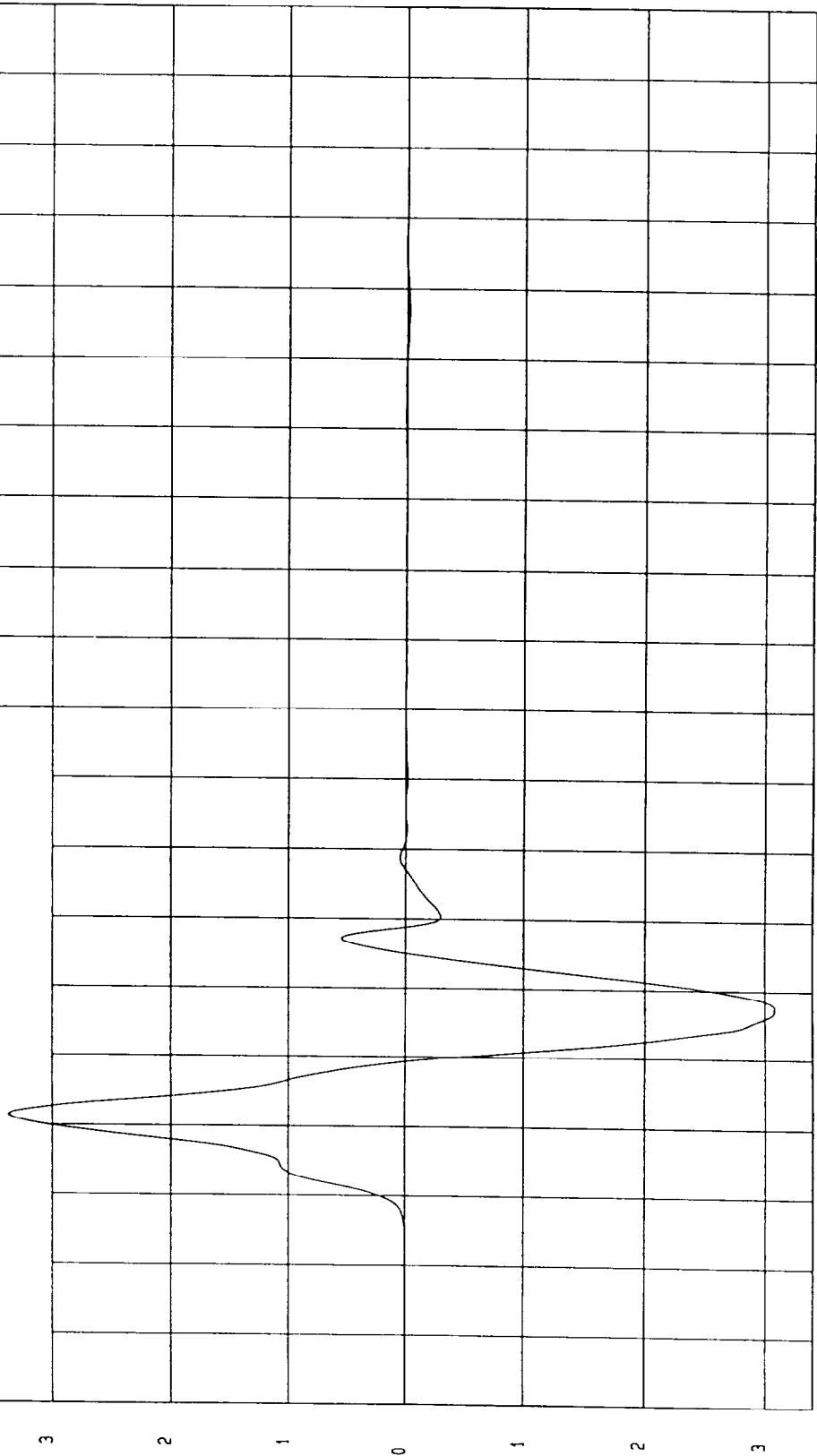
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 3i at 58 msec Maximum = 34 at 41 msec

DRIVER MID RIB VISCOUS CRITERIA

1 8000690V C27 Filterclass (180)



Seconds

MGA Research
08-25-2000 16 13

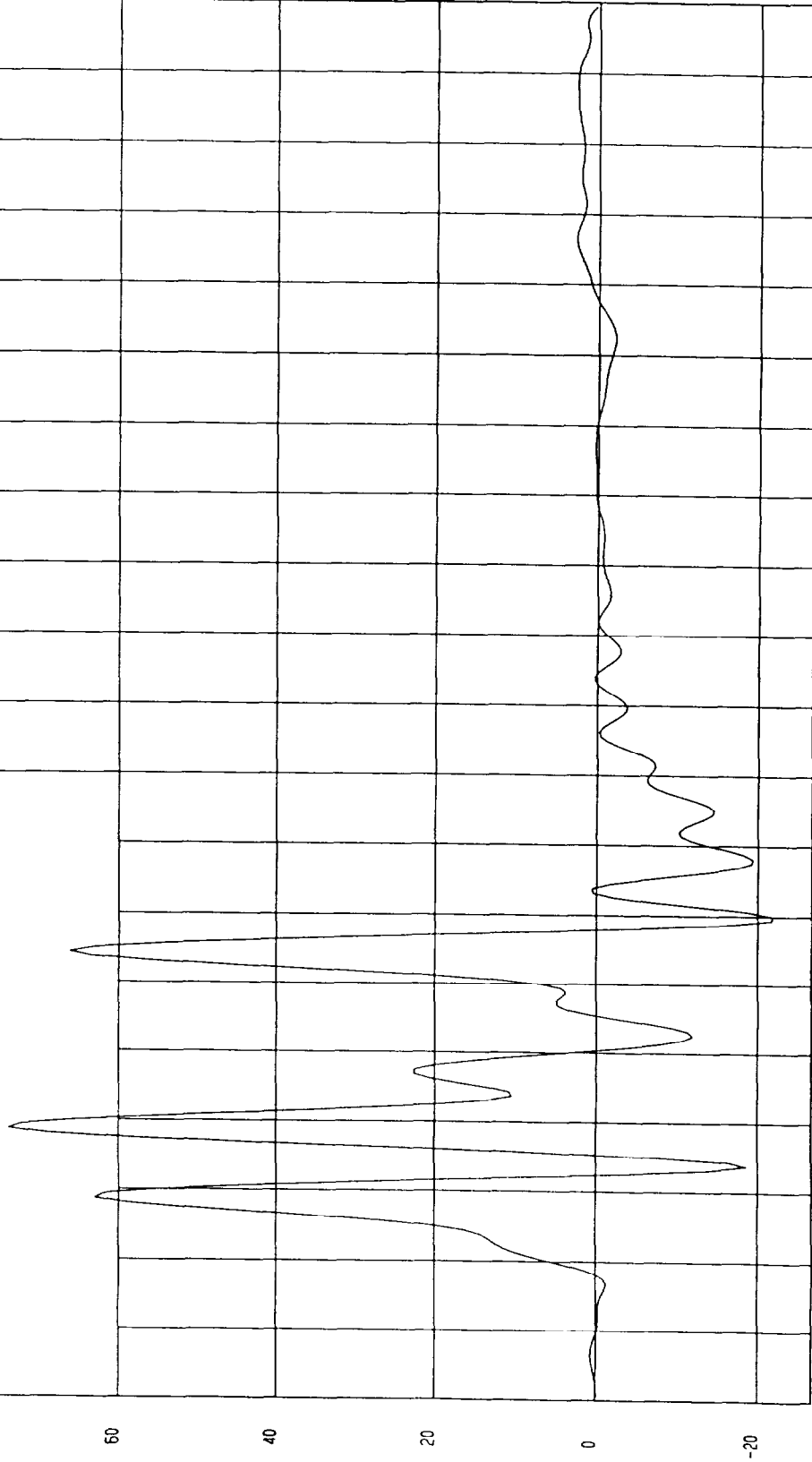
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 22 G's at 70 msec Maximum = 73.91 G's at 39 msec

DRIVER LOWER RIB Y ACCELERATION

1 800069FI R25 Filterclass (FIR Filtered)



MGA Research
08-25-2000 15 40

Seconds

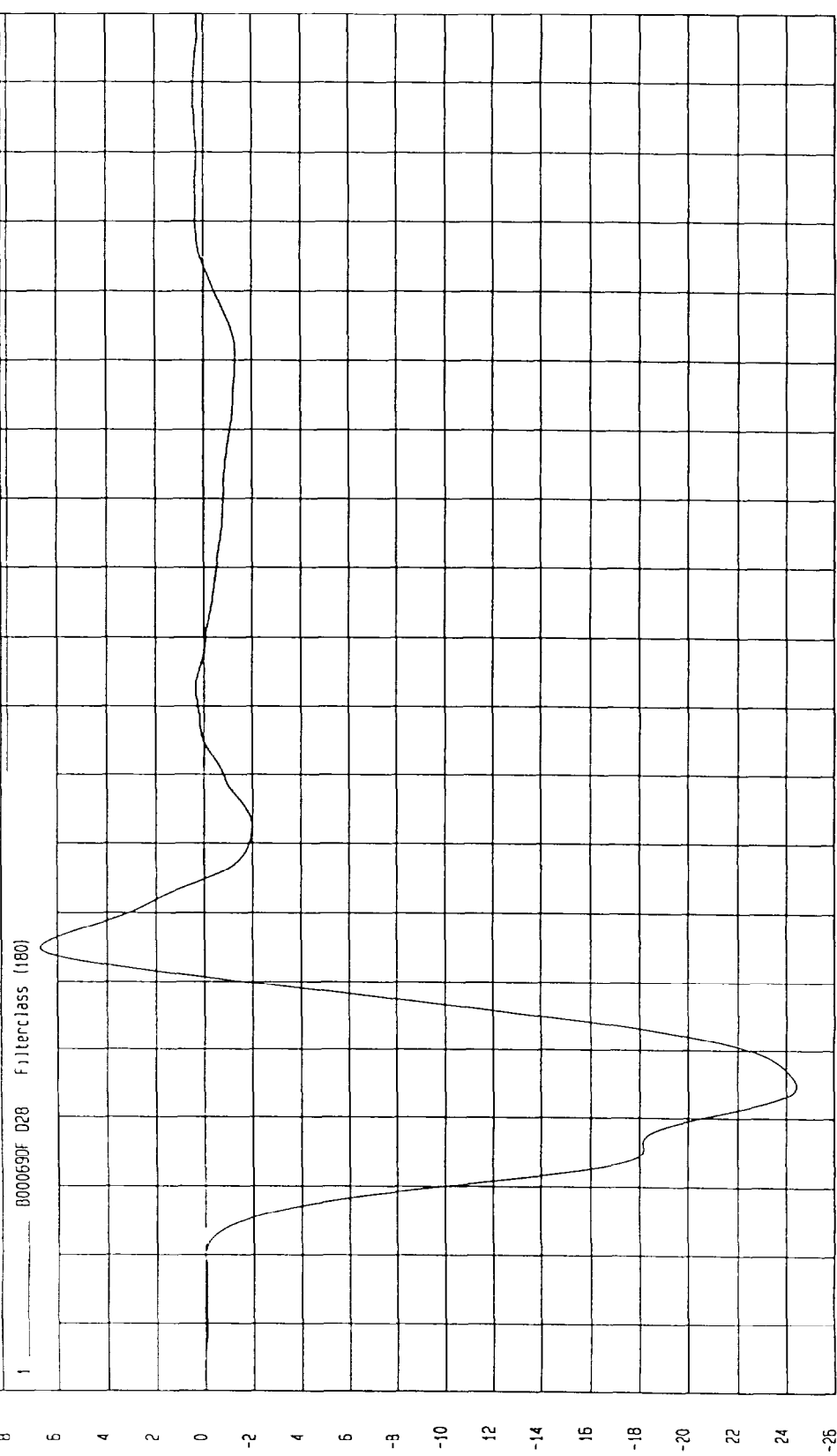
G's

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 24.44 mm at 45 msec Maximum = 6.7 mm at 65 msec

DRIVER LOWER RIB DISPLACEMENT



Seconds

MGA Research
08-28-2000 11:50

mm

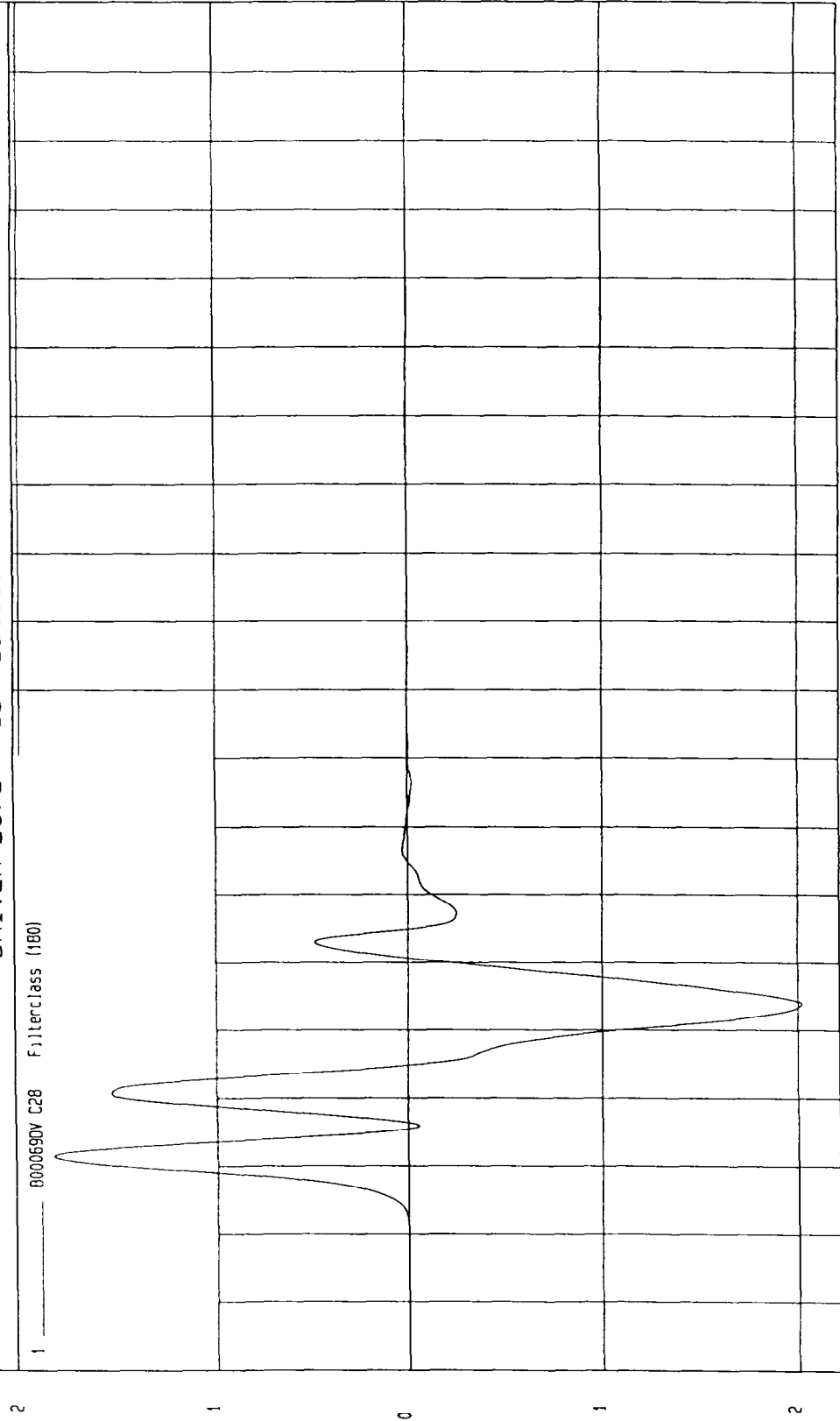
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 2 at 54 msec Maximum = 18 at 31 msec

DRIVER LOWER RIB VISCOUS CRITERIA

1 8000690V C28 Filterclass (180)



Seconds

MCA Research
08-25-2000 16 13

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

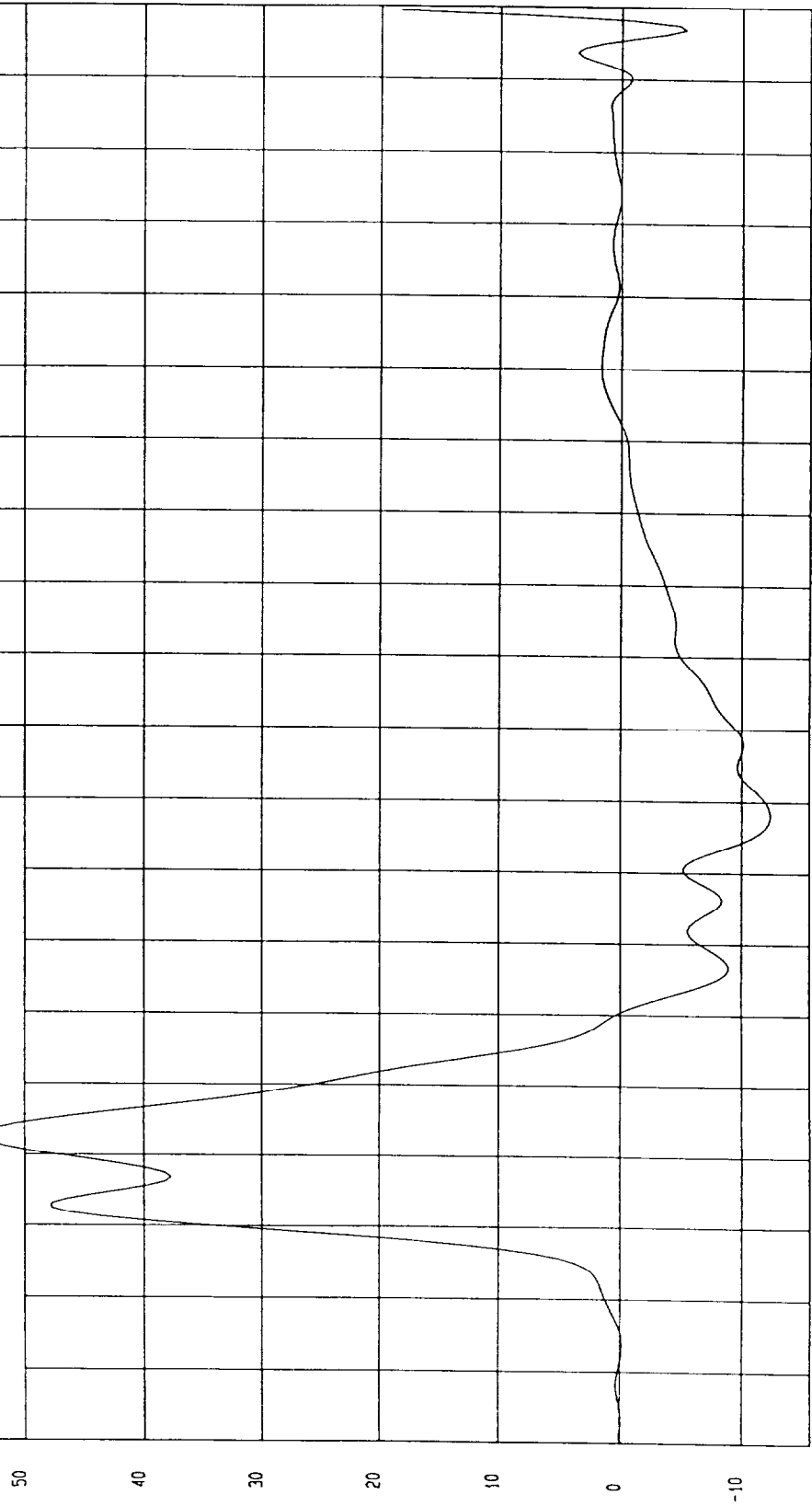
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 12.43 Gs at 88 msec

Maximum - 53.61 Gs at 42 msec

DRIVER LOWER SPINE Y ACCELERATION

1 800069FI R30 Filterclass (FIR Filtered)



MCA Research
08-25-2000 15 40

Seconds

Gs

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

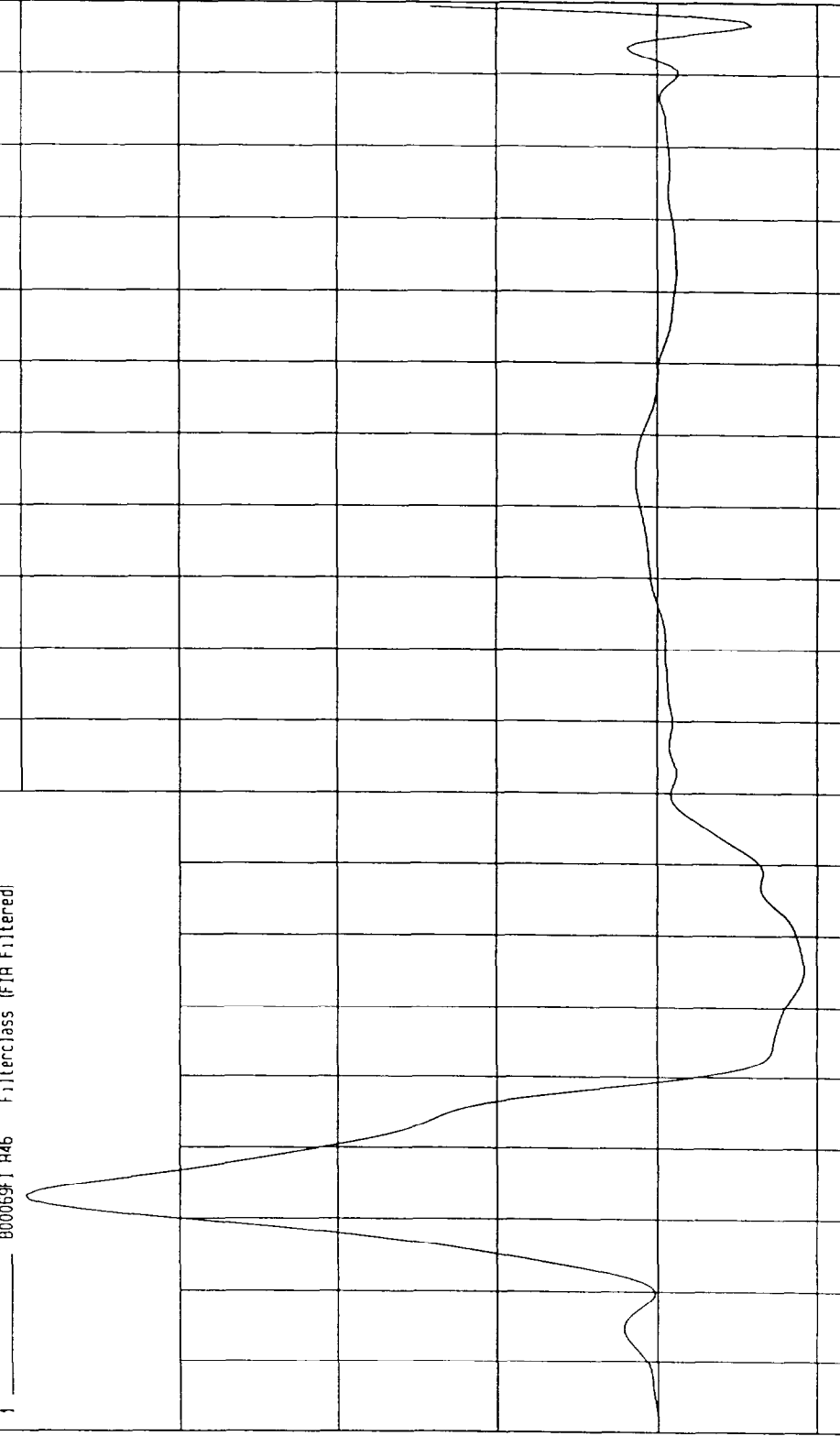
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 10.31 G s at 66 msec Maximum 79.54 G s at 33 msec

DRIVER PELVIS Y ACCELERATION

1 ——— 800059F1 R46 Filterclass (FIR Filtered)

80
60
40
20
0
-20
G.s



MGA Research
08-25-2000 15 40

Seconds

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 12.35 N at 150 msec

Maximum 705.71 N at 32 msec

DRIIVER ABDOMEN FRONT FORCE

1 800069FF F41 Filterclass (600)



Seconds

MGA Research
08-25-2000 15.49

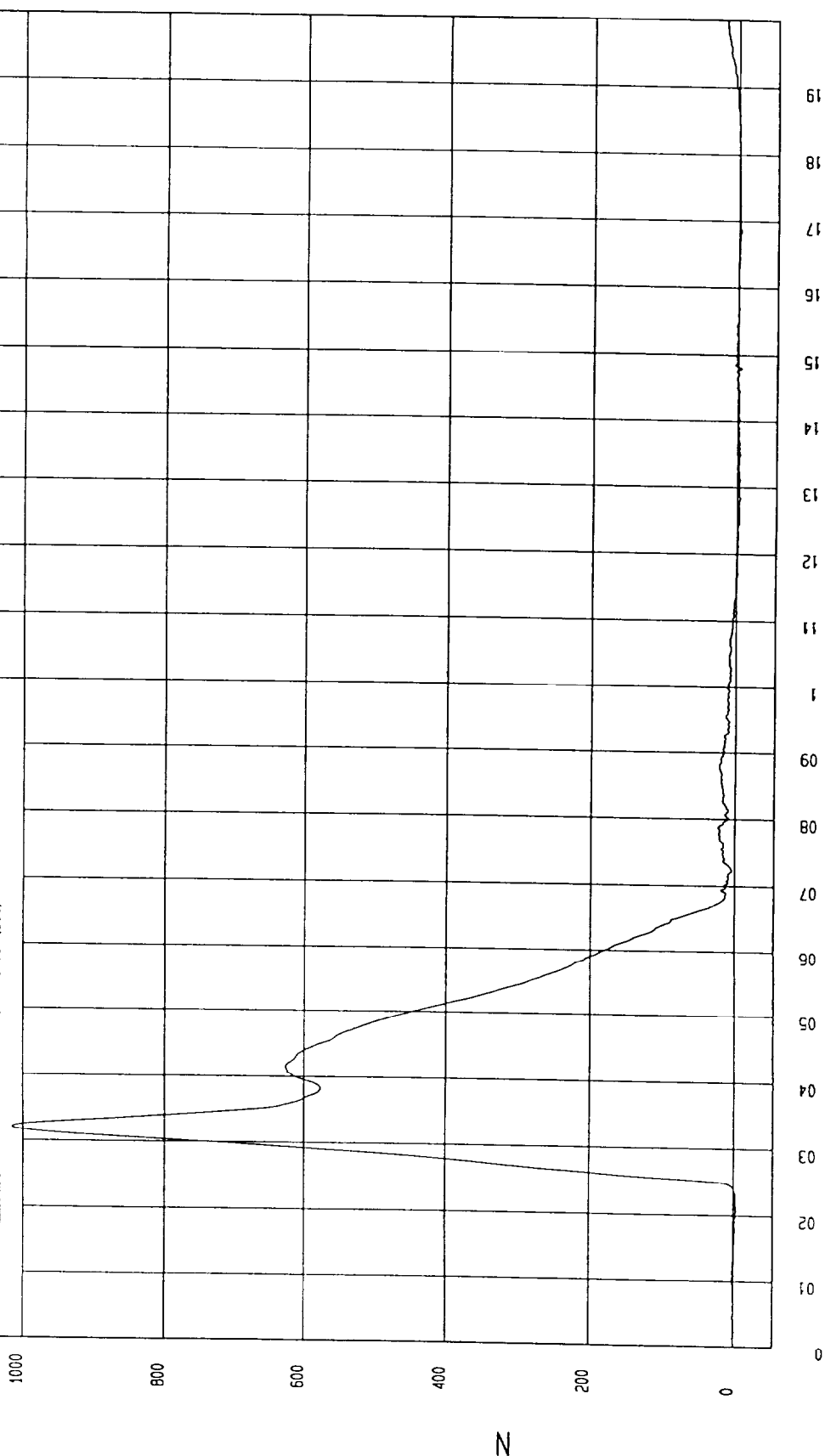
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 5 62 N at 1.48 msec Maximum = 1015 01 N at 32 msec

DRIVER ABDOMEN MID FORCE

1 000059FF F42 Filterclass (600)



MGA Research
08-25-2000 15 49

Seconds

N

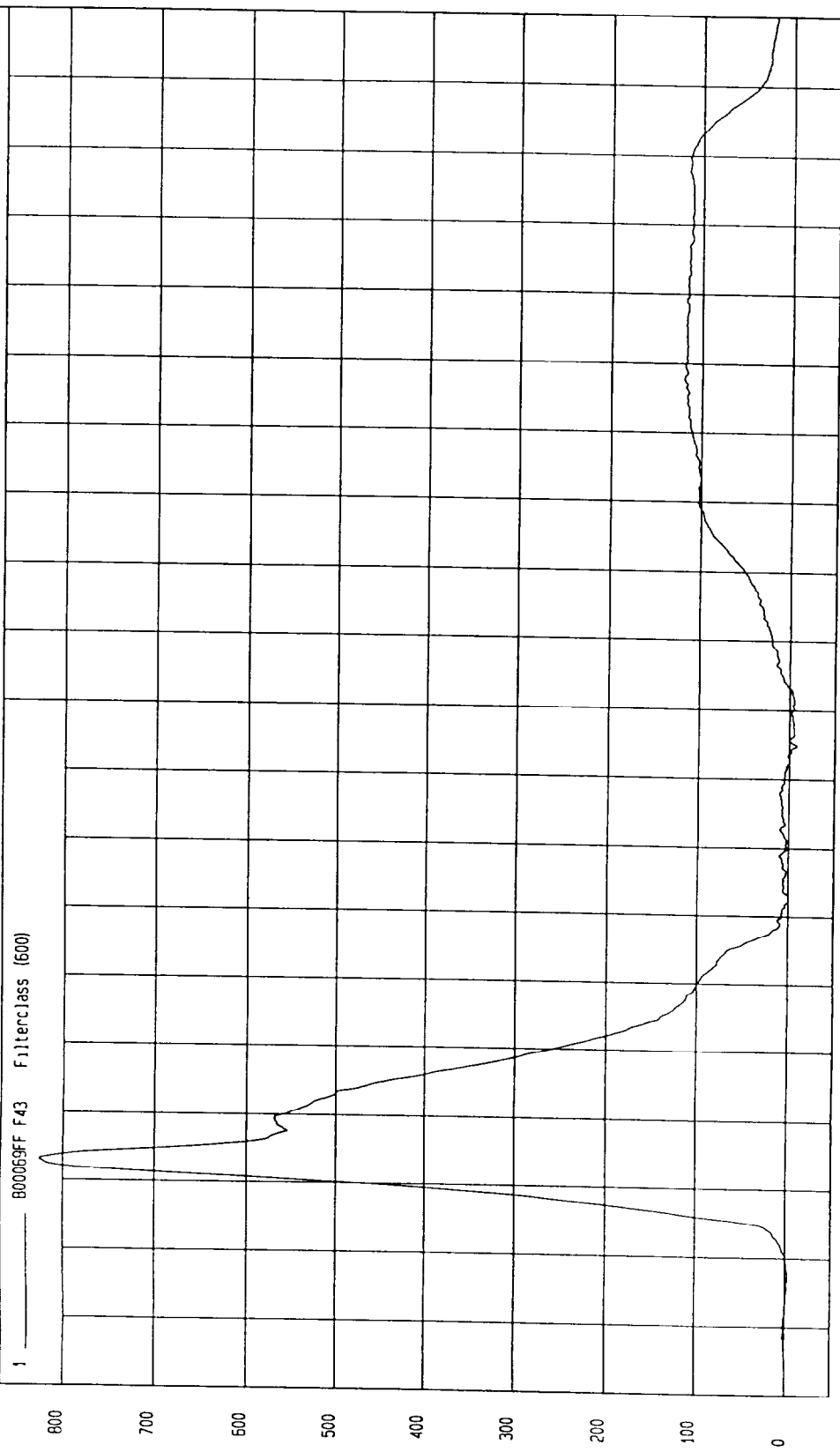
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 8.84 N at 95 msec Maximum - 825.94 N at 33 msec

DRIVER ABDOMEN REAR FORCE

1 800069FF F43 Filterclass (600)



Seconds

MGA Research
08-25-2000 15.49

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

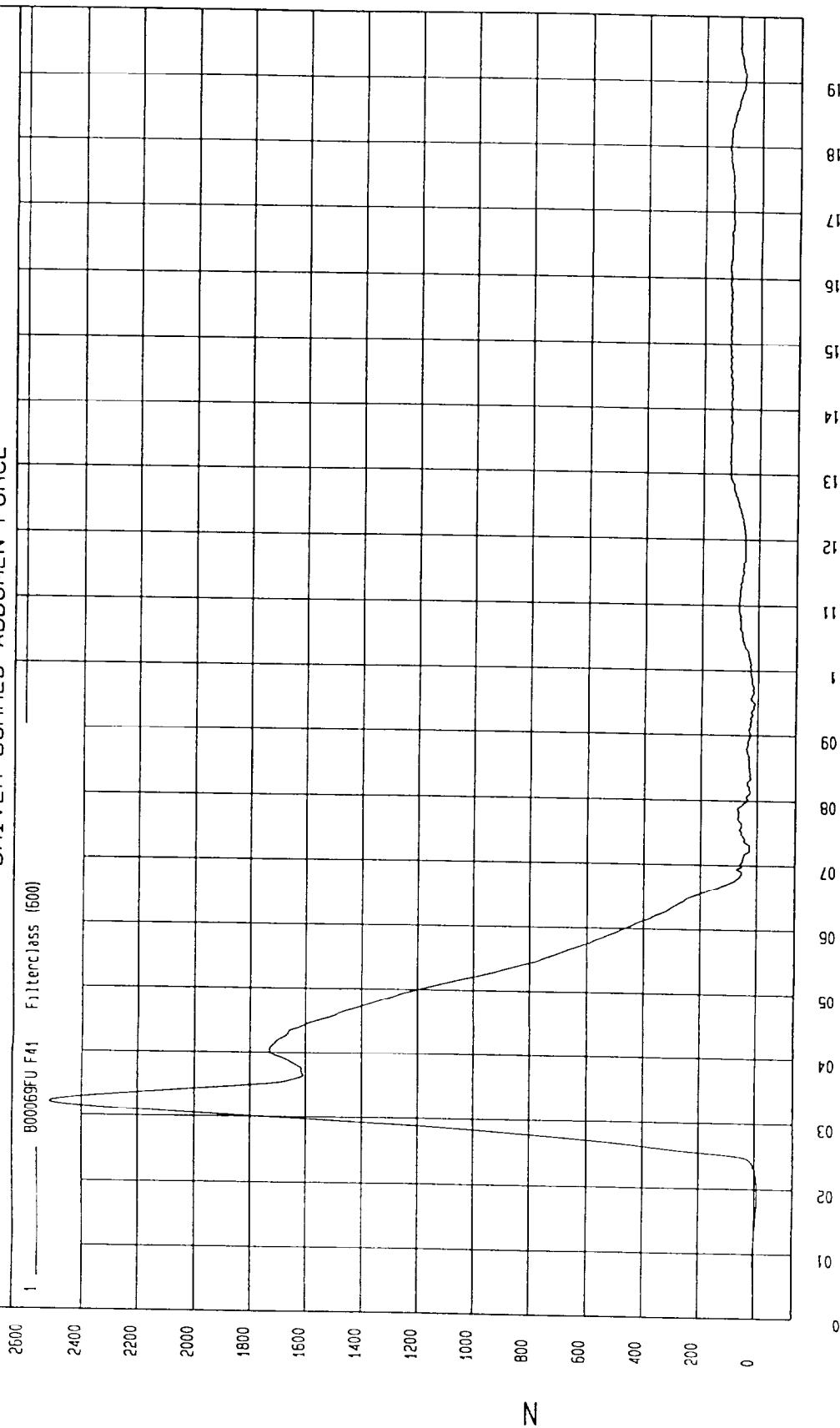
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 10.06 N at 19 msec

Maximum - 2512.57 N at 32 msec

DRIVER SUMMED ABDOMEN FORCE

1 800069FU F41 Filterclass (600)



Seconds

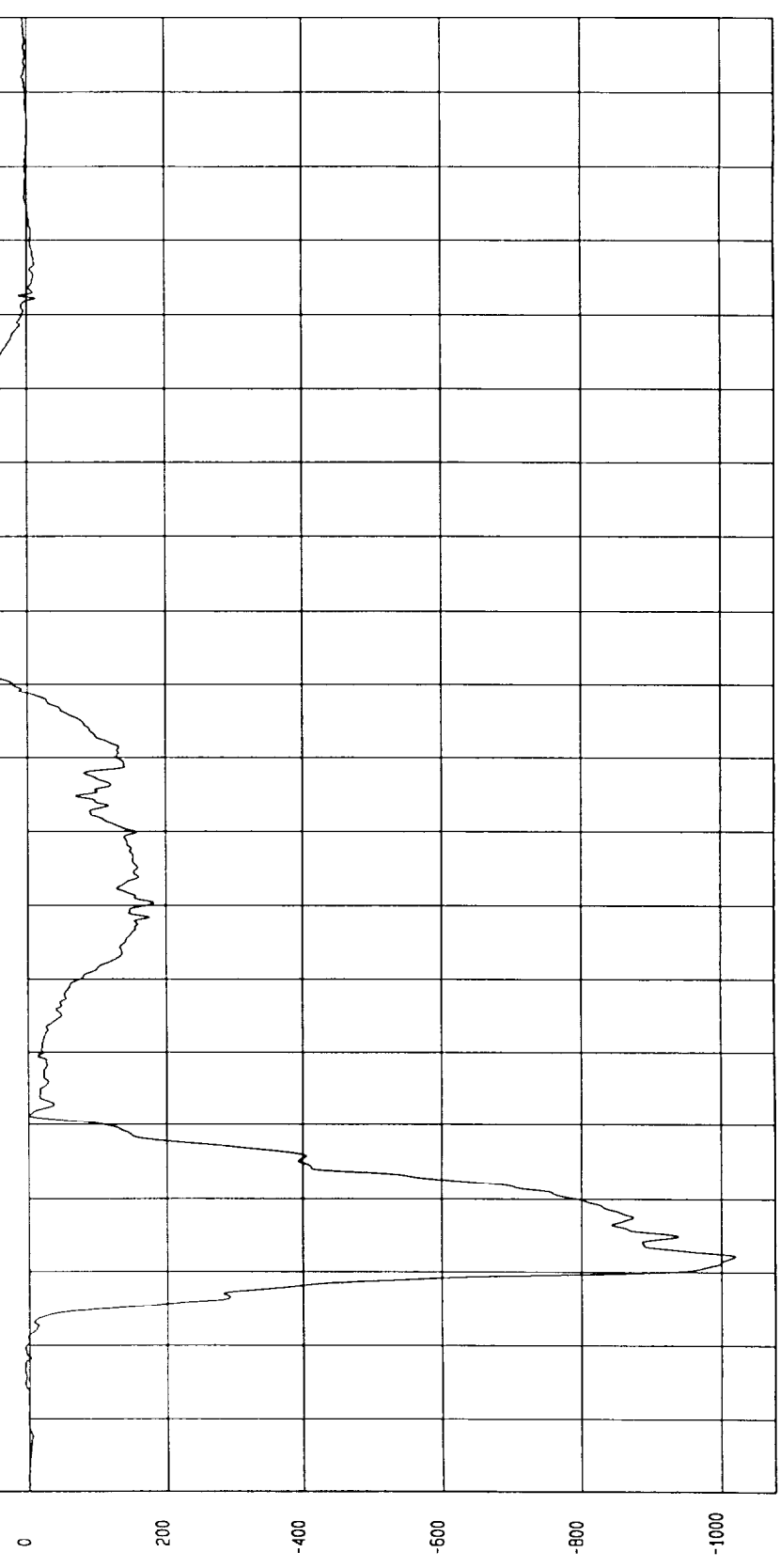
MCA Research
08-25-2000 15 49

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 1020.15 N at 32 msec Maximum = 131.13 N at 117 msec

DRIVER PUBIC SYMPHYSIS FORCE

1 800069FF F44 Filterclass (600)



Seconds
MCA Research
08-25-2000 15 50

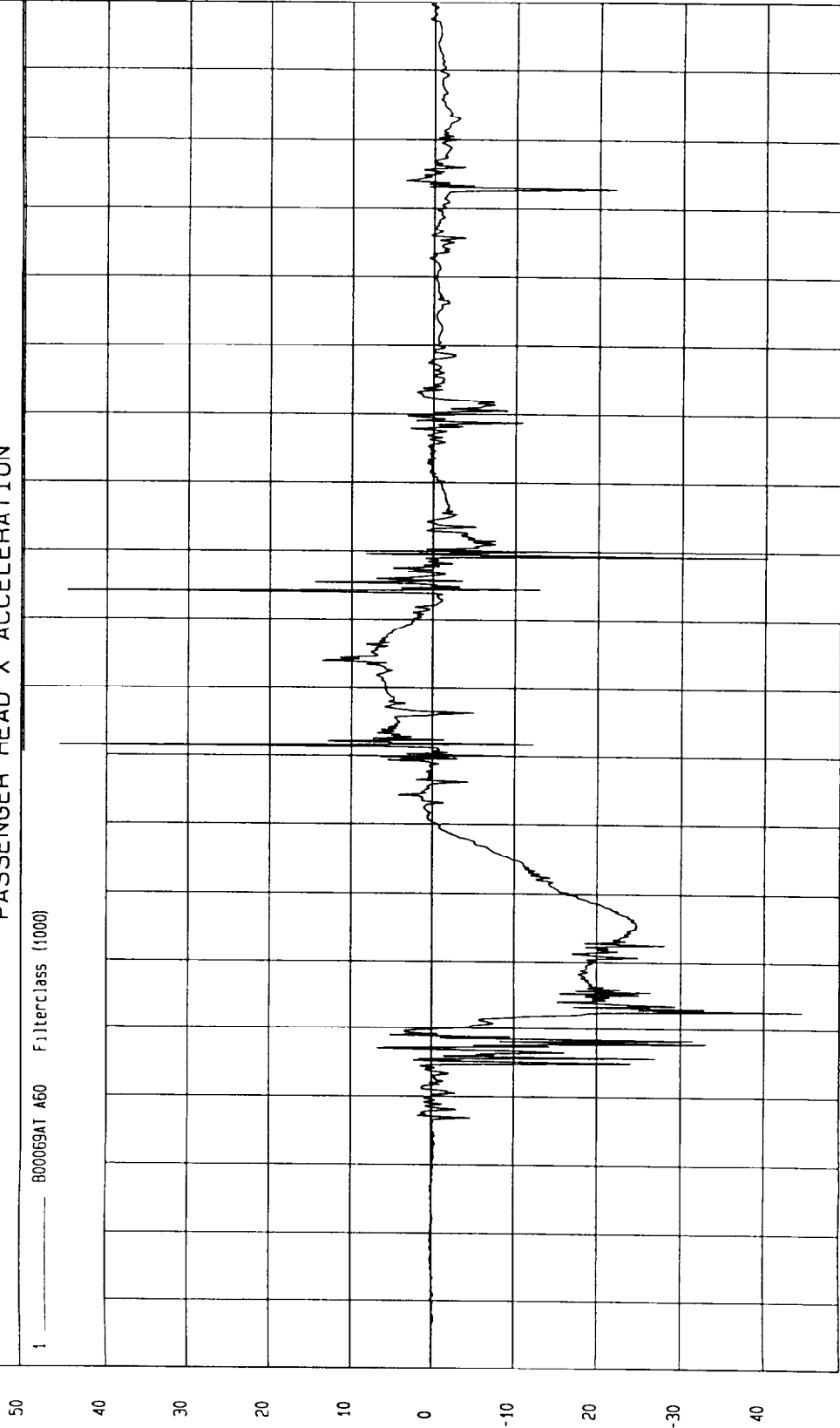
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 44.62 G s at 53 msec Maximum = 45.79 G s at 92 msec

PASSENGER HEAD X ACCELERATION

1 ——— 800069A1 A60 Filterclass (1000)



MCA Research
08-25-2000 15 51

Seconds

G.s

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

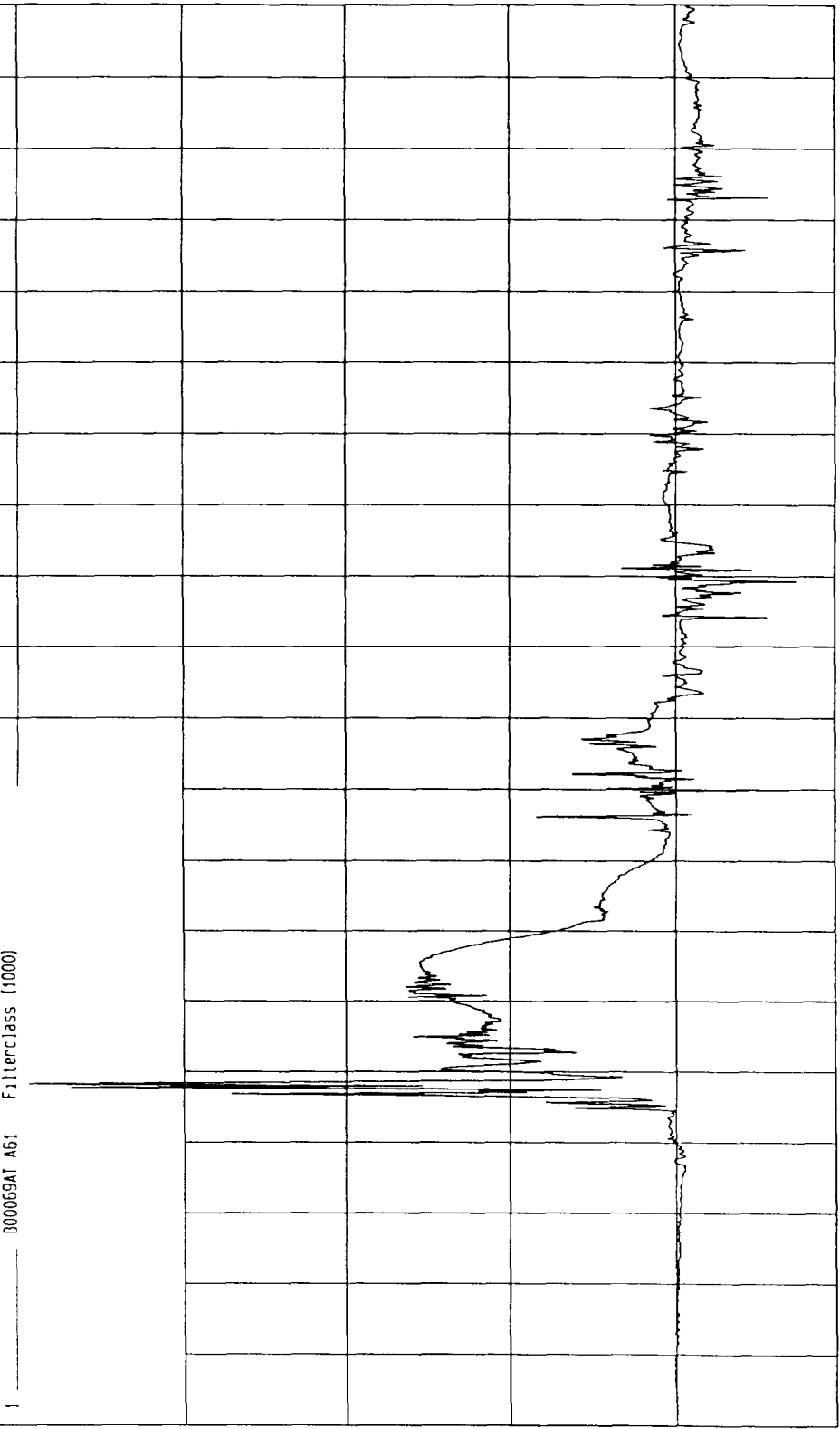
COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 14 52 G s at 119 msec Maximum = 78 84 G s at 48 msec

PASSENGER HEAD Y ACCELERATION

1 000069AT 461 Filterclass (1000)

80
60
40
20
0
G.s



Seconds

MCA Research
08-25-2000 15 51

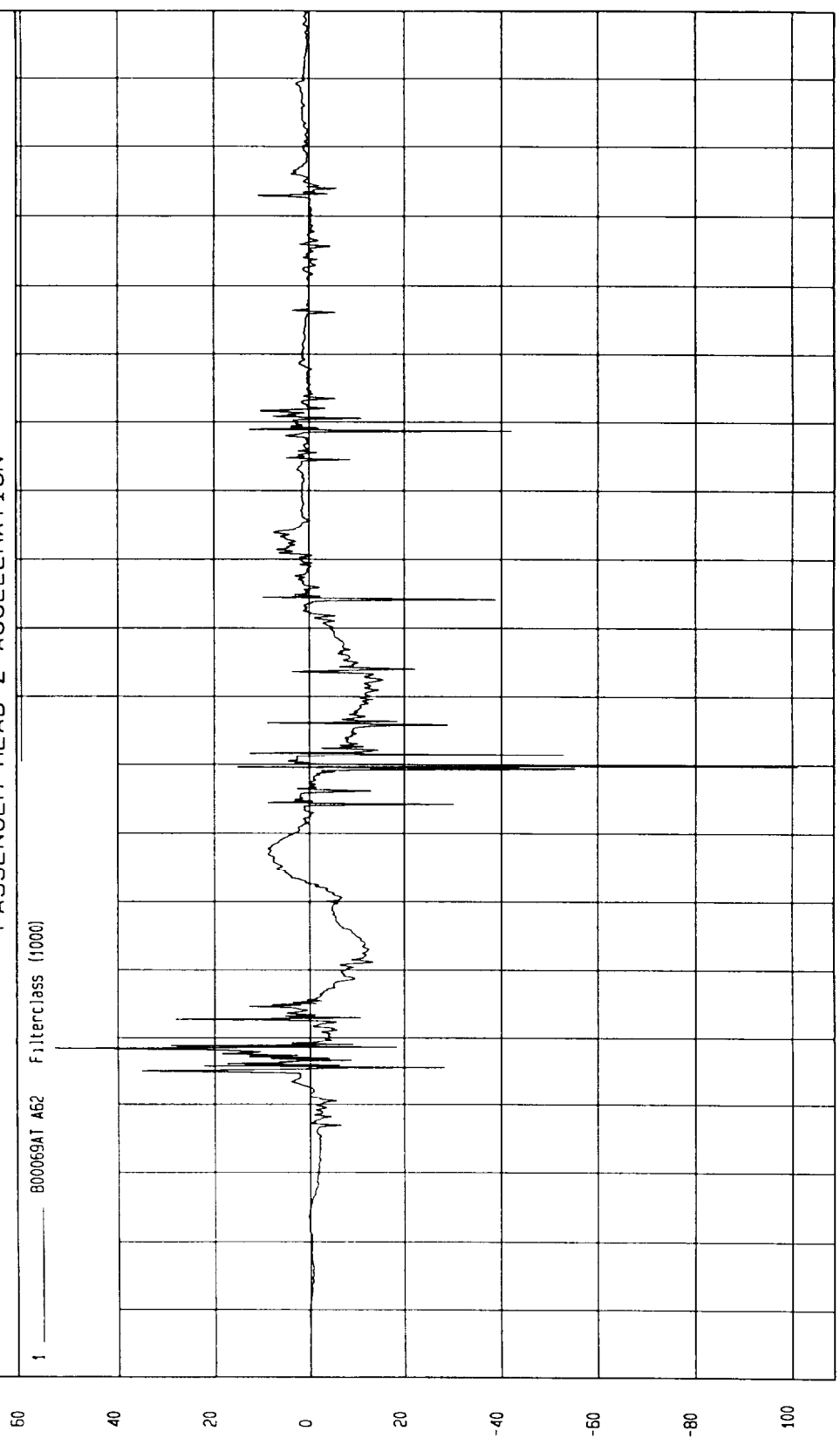
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 101.06 G s at 90 msec Maximum 53.27 G s at 48 msec

PASSENGER HEAD Z ACCELERATION

1 800069AT A62 Filterclass (1000)



Seconds

MCA Research
08-25-2000 15:51

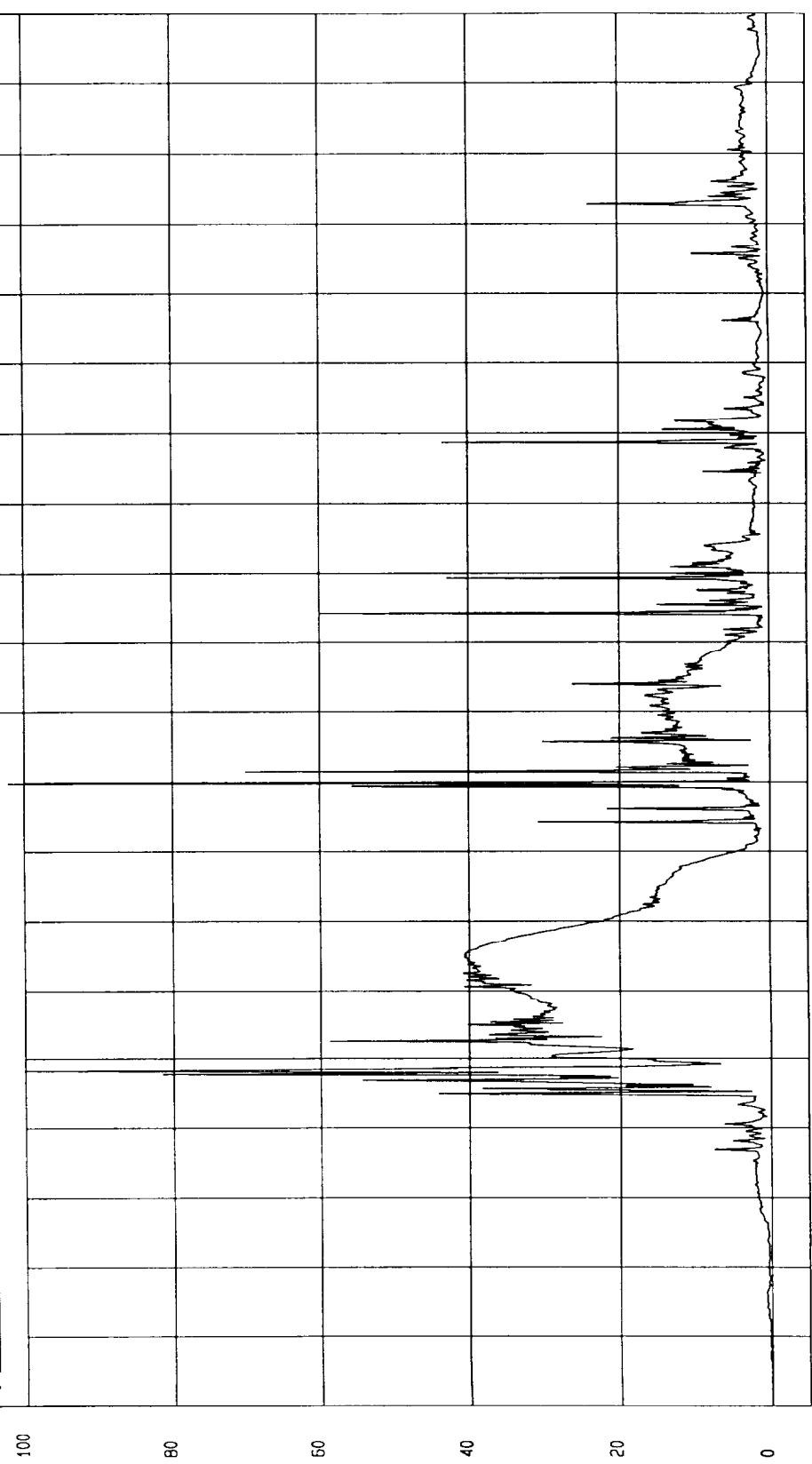
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 2.26E 02 G s at 1 msec Maximum = 102.18 G s at 90 msec

PASSENGER HEAD RESULTANT

1 800069AV A60 FilterClass (1000)



MGA Research
08-25-2000 15 51

Seconds

G.S

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 6.61 G s at 71 msec Maximum = 42.33 G s at 44 msec

PASSENGER UPPER RIB Y ACCELERATION

1 B00069F1 RB3 Filterclass (FIR Filtered)



MCA Research
08-25-2000 15 40

Seconds

G.s

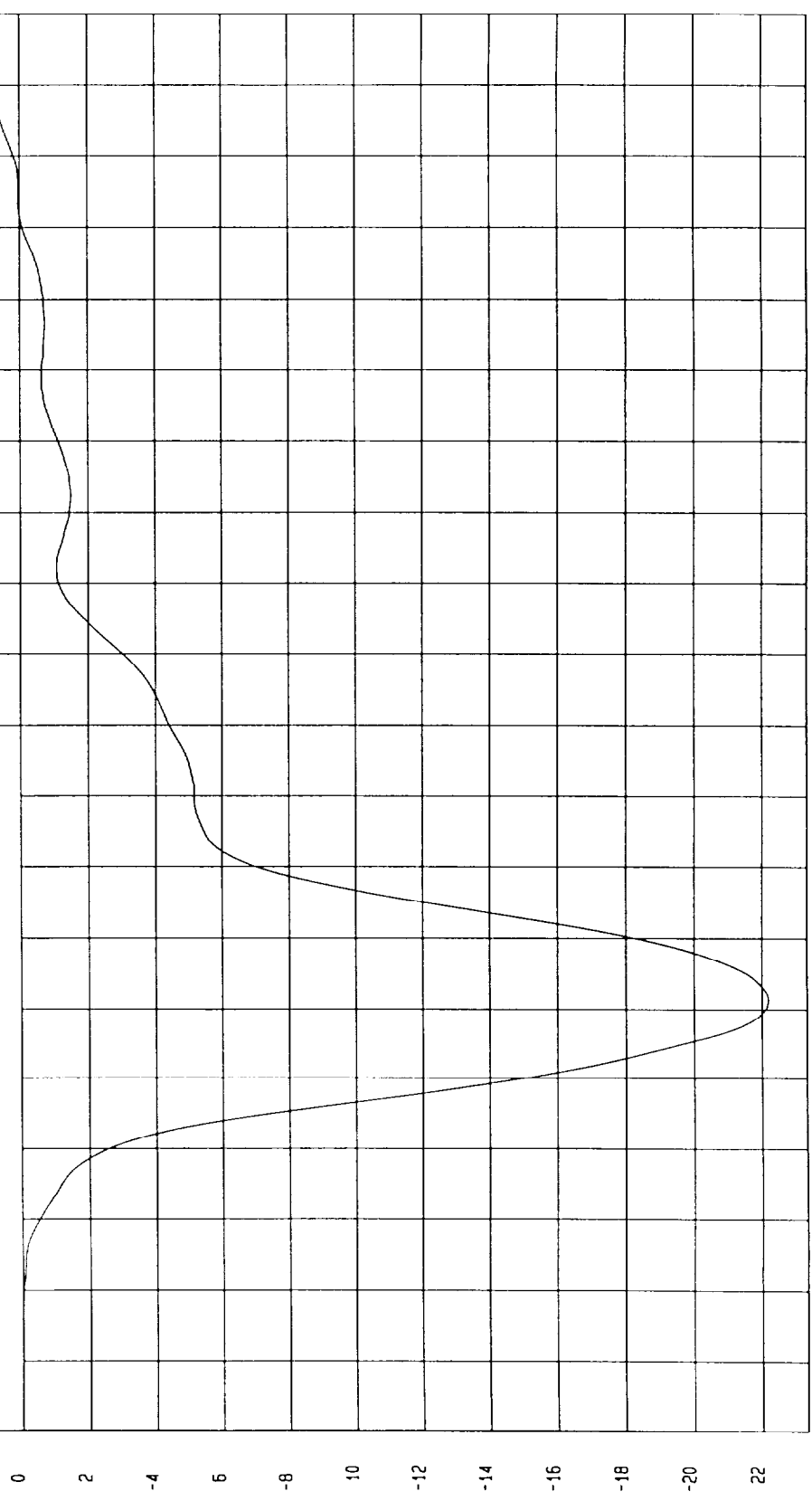
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 22.19 mm at 61 msec Maximum 83 mm at 192 msec

PASSENGER UPPER RIB DISPLACEMENT

1 B000690F DB6 Filterclass (180)



MGA Research CT
08-25-2000 15 52

Seconds

mm

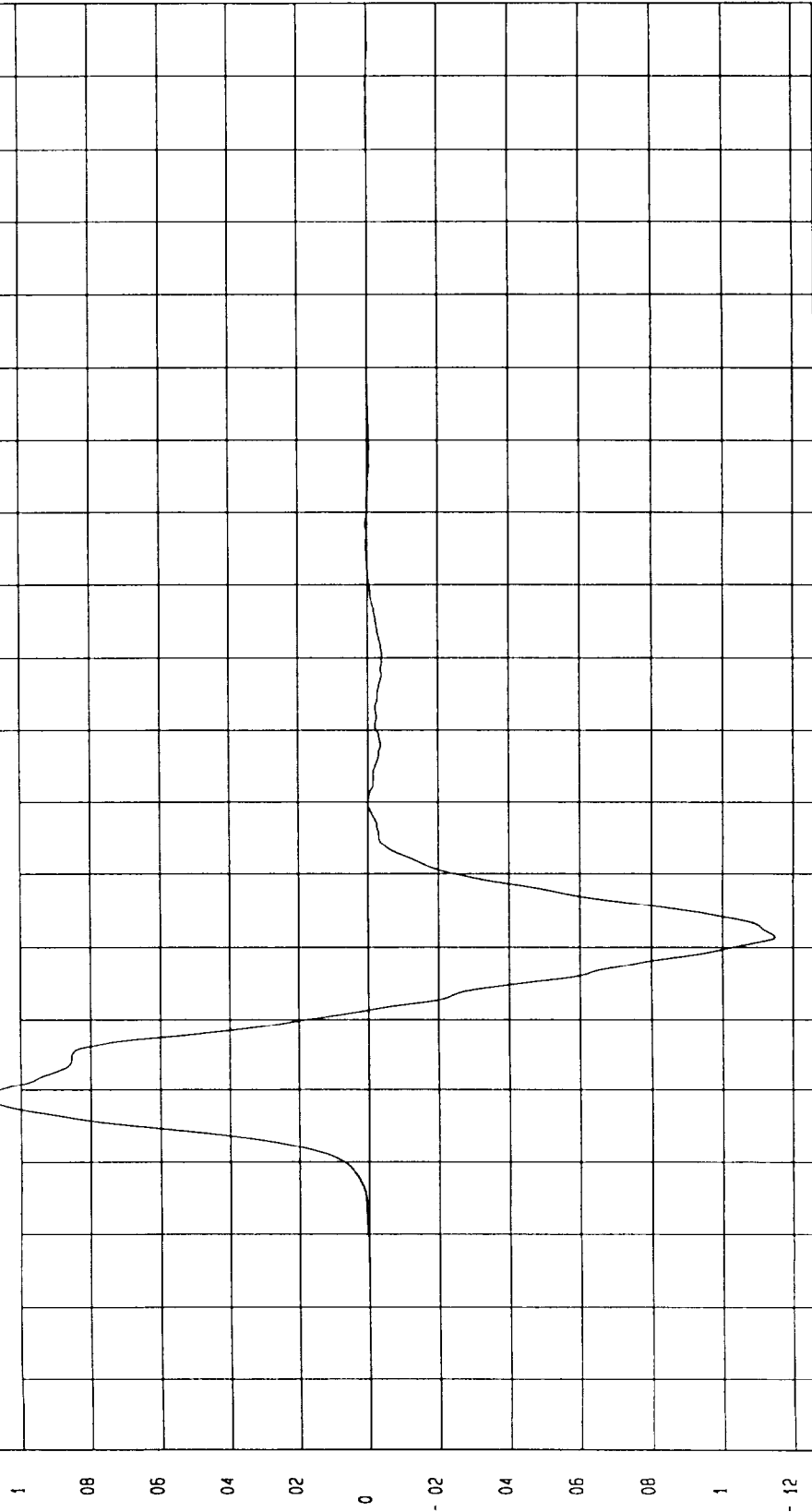
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 11 at 71 msec Maximum 11 at 49 msec

PASSENGER UPPER RIB VISCOUS CRITERIA

1 8000650V C86 Filterclass (180)



MCA Research
08-25-2000 16 13

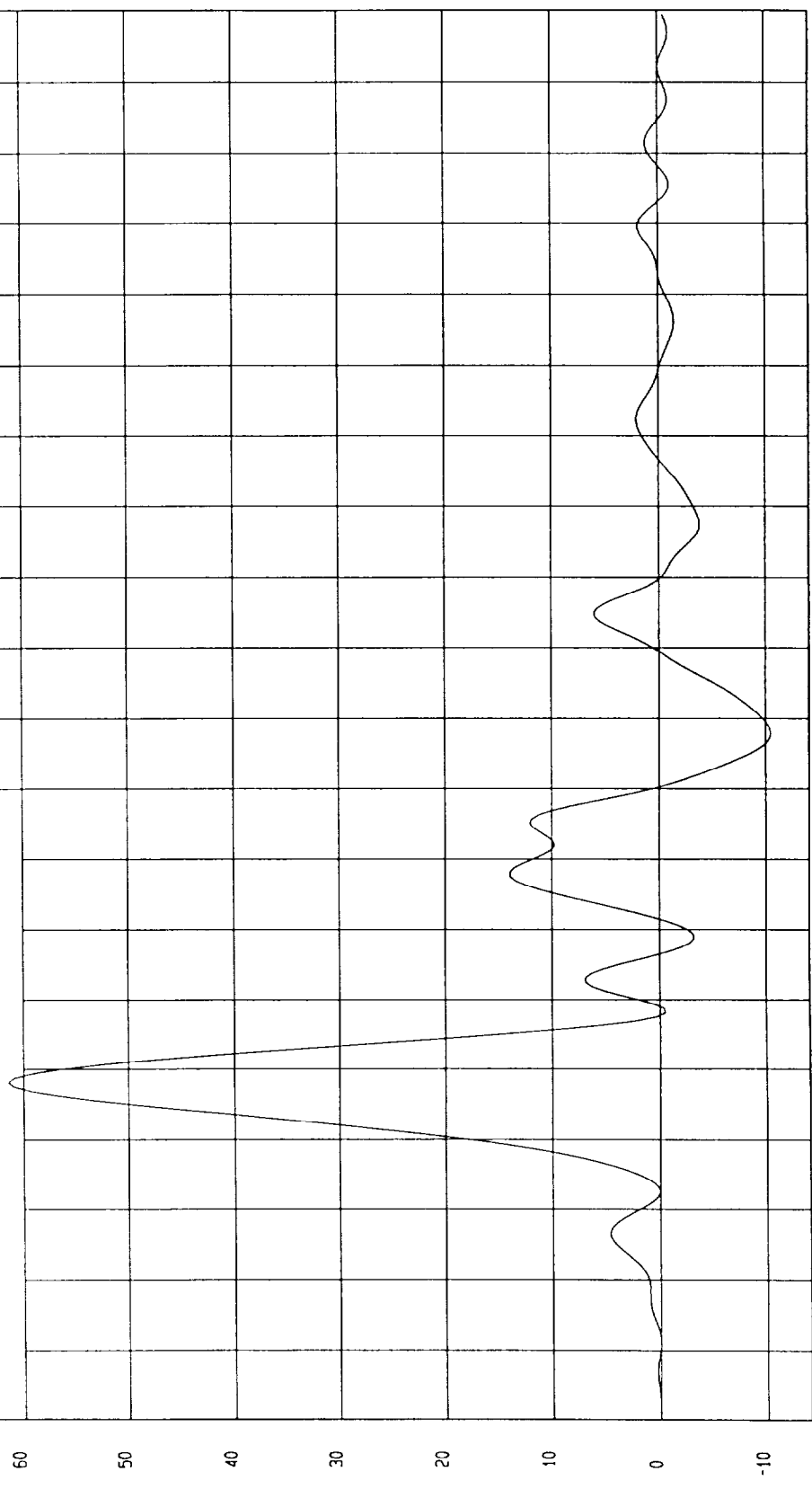
Seconds

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 10.5 G's at 98 msec Maximum - 61.41 G's at 48 msec

PASSENGER MID RIB Y ACCELERATION

1 --- 800069F1 R84 Filterclass (FIR Filtered)



NGA Research
08-25-2000 15 40

Seconds

G's

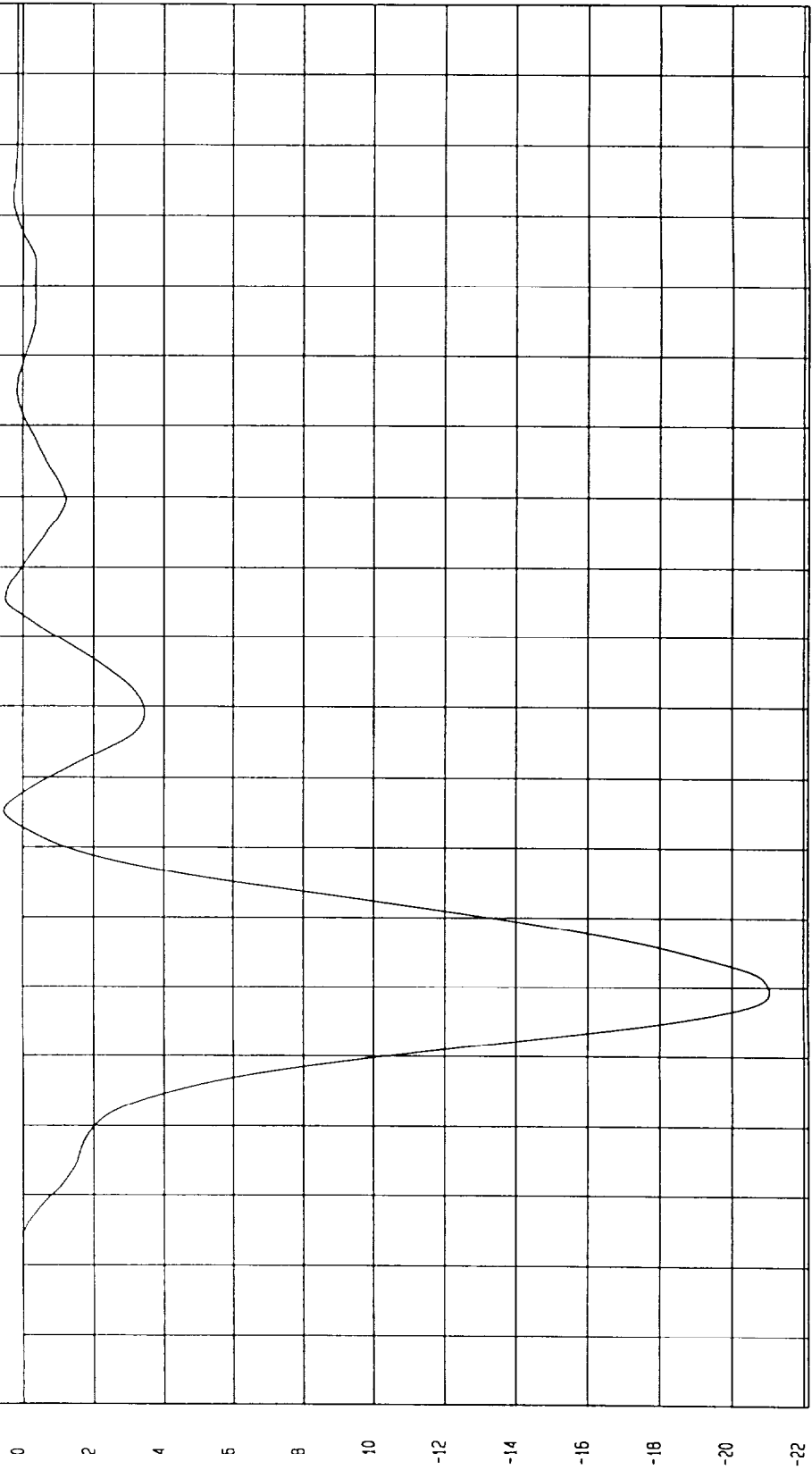
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 21.05 mm at 59 msec Maximum = 53 mm at 85 msec

PASSENGER MID RIB DISPLACEMENT

1 — 8000690F 087 Filterclass (180)



0 2 4 5 8 10 -12 -14 -16 -18 -20 -22

Seconds

MGA Research
08-25-2000 15:52

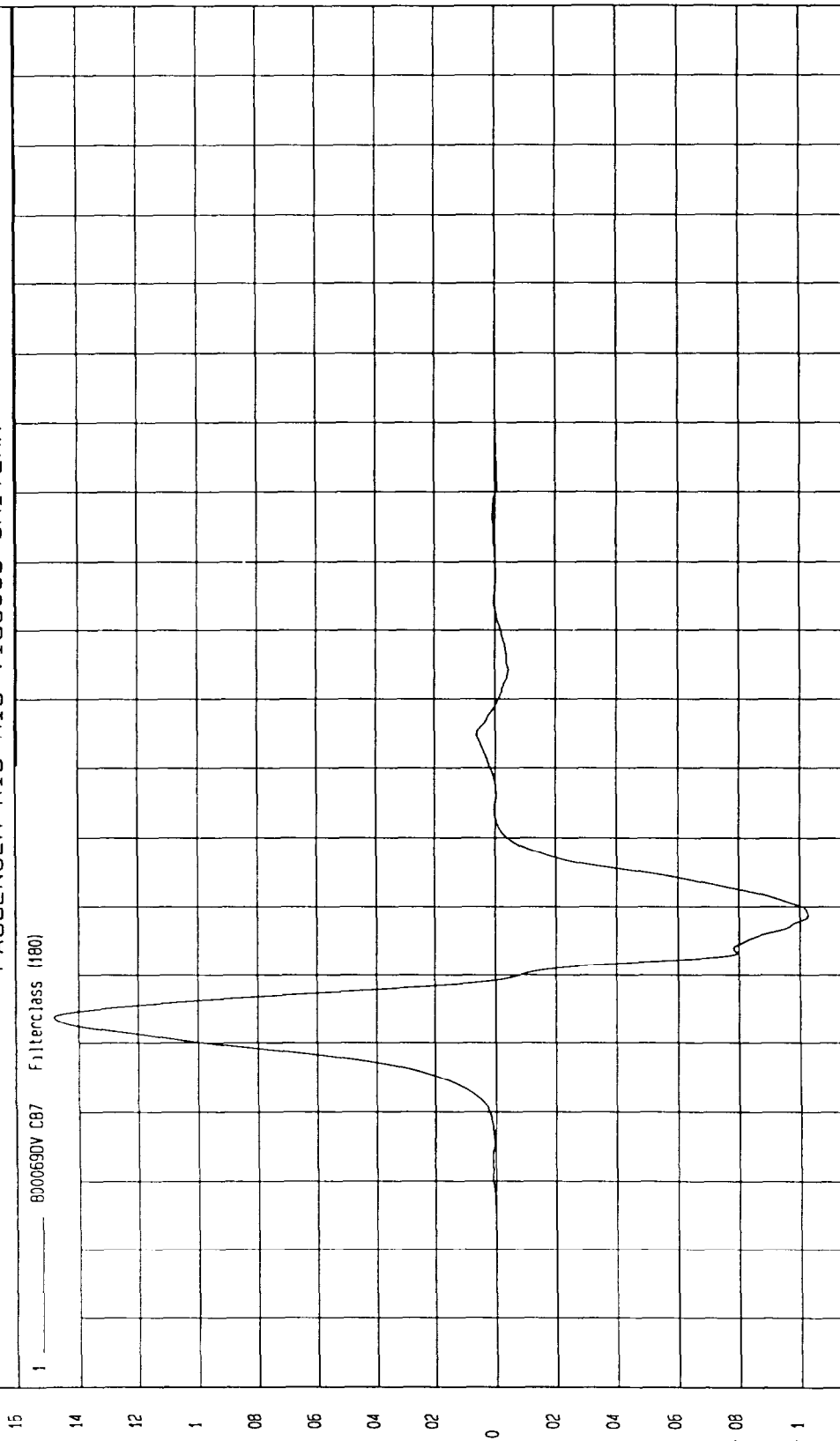
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 1 at 69 msec Maximum = 15 at 54 msec

PASSENGER MID RIB VISCOUS CRITERIA

1 800069DV C87 Filterclass (180)



MGA Research
08-25-2000 16 13

Seconds

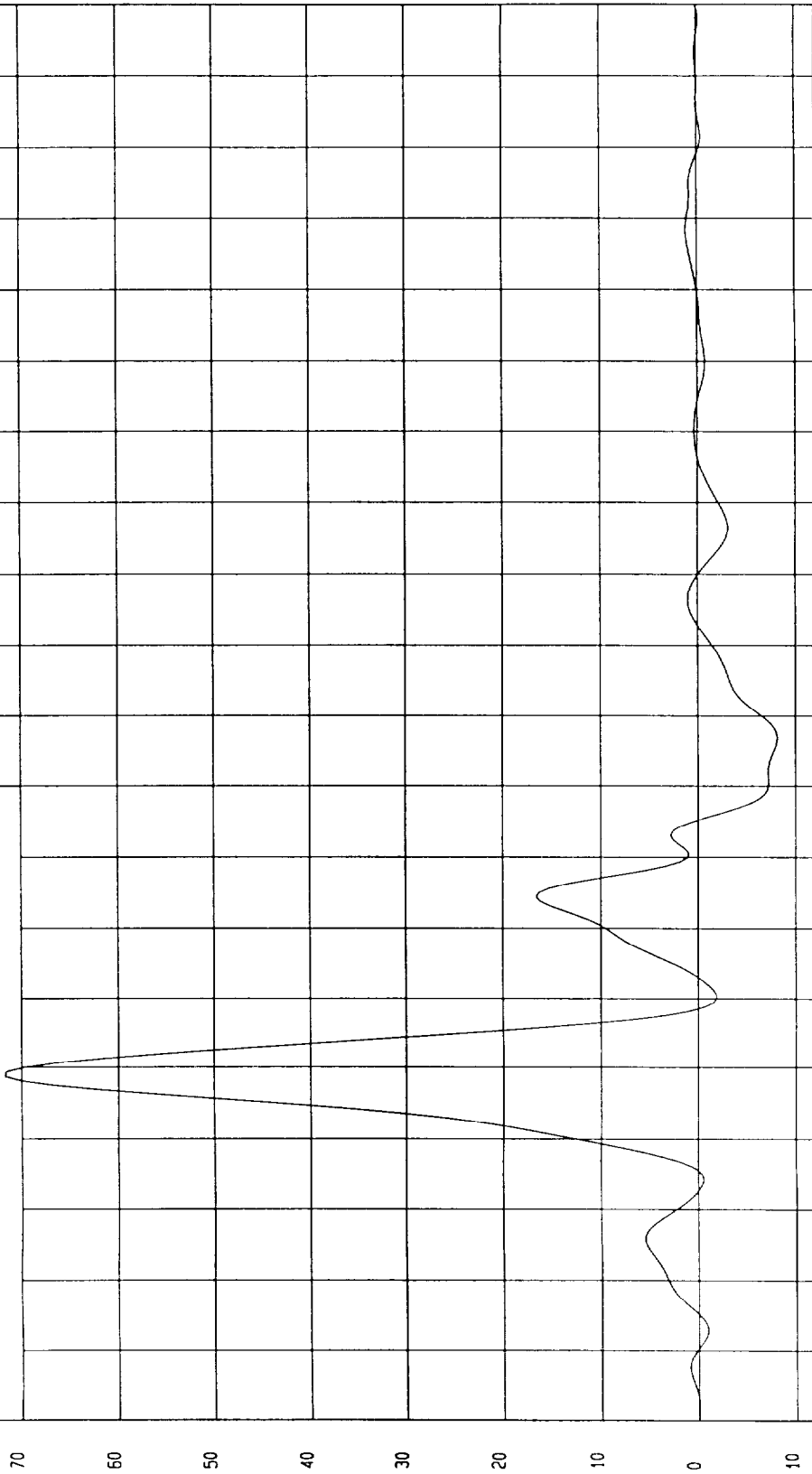
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum - 8.13 G s at 97 msec Maximum = 71.77 G s at 49 msec

PASSENGER LOWER RIB Y ACCELERATION

1 800069FI RB5 Filterclass (FIR Filtered)



MCA Research
08-25-2000 15 41

Seconds

G's

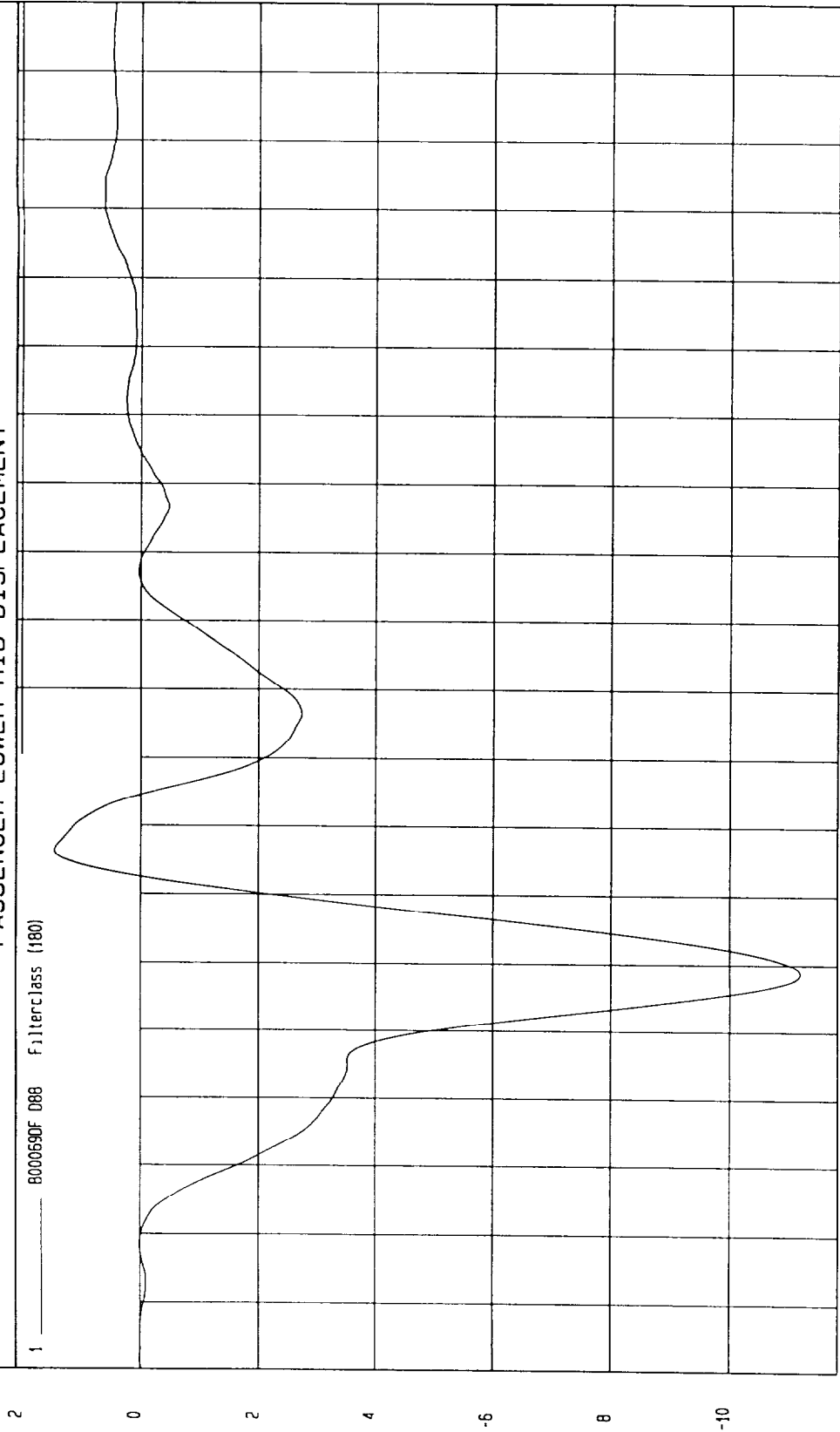
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 11 18 mm at 59 msec Maximum = 1 46 mm at 76 msec

PASSENGER LOWER RIB DISPLACEMENT

1 8000690F D88 Filterclass (180)



MGA Research
08-25-2000 15 53

Seconds

mm

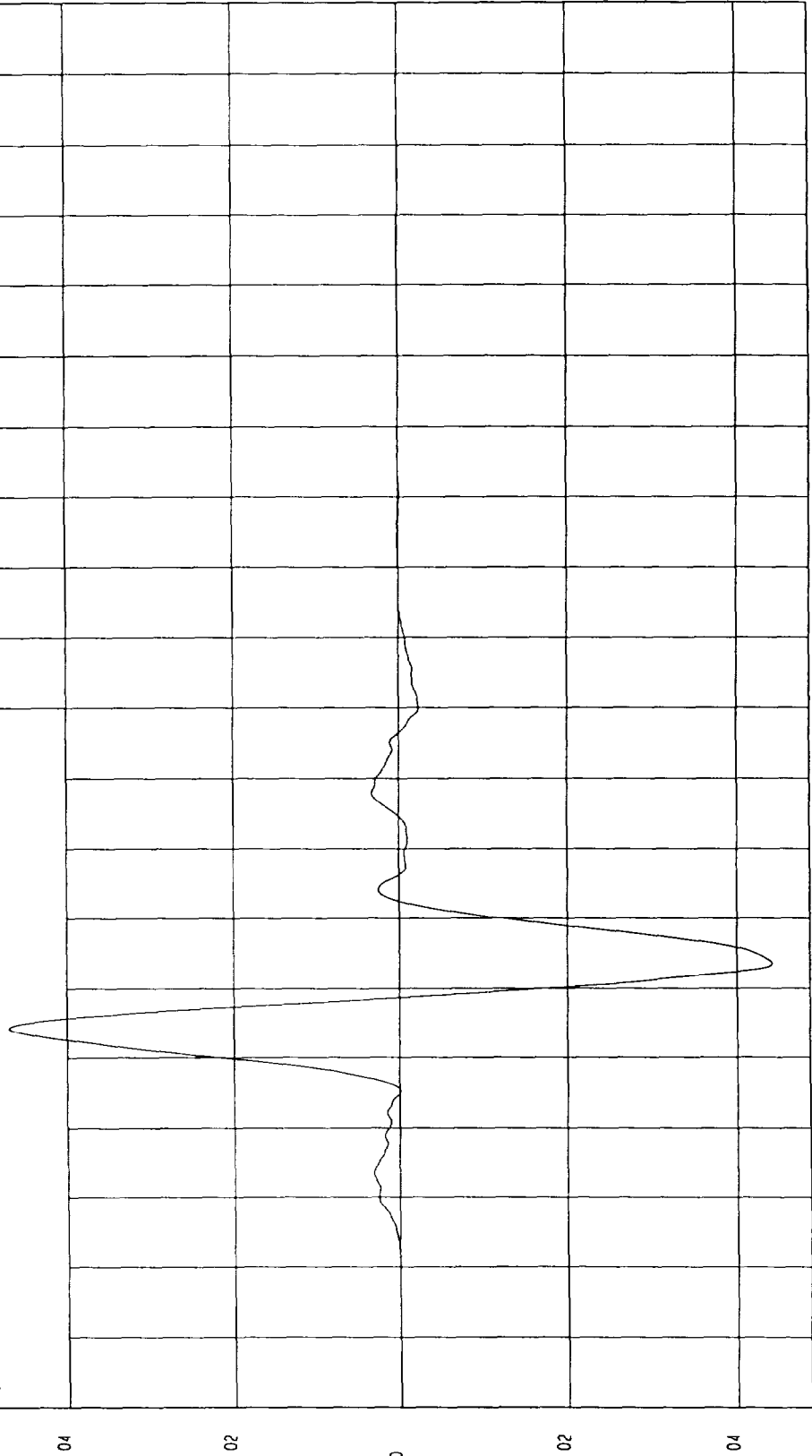
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 4.4E-02 at 64 msec Maximum 4.69E-02 at 54 msec

PASSENGER LOWER RIB VISCOUS CRITERIA

1 8000690V C88 Filterclass (180)



MGA Research
08-25-2000 16 13

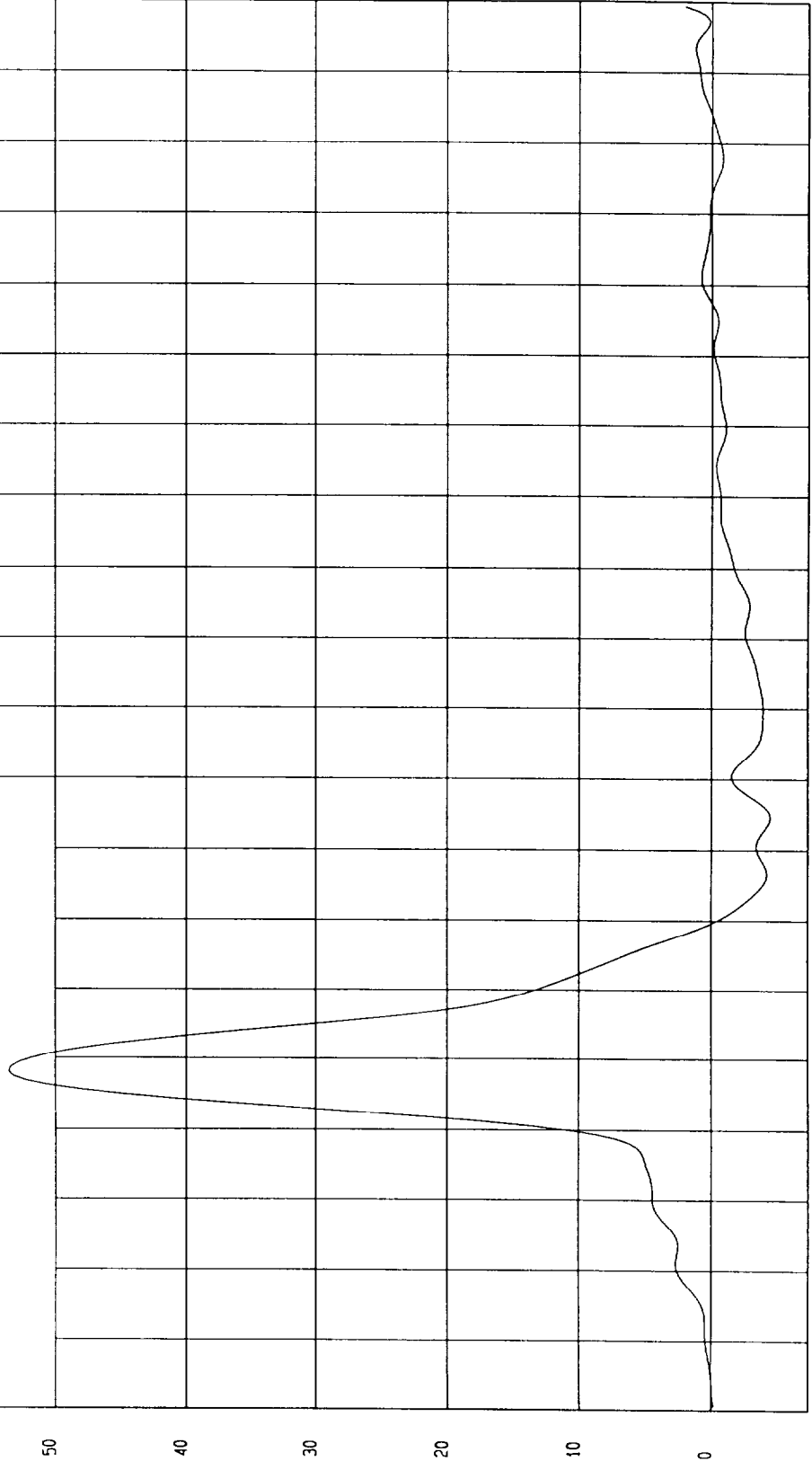
Seconds

TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000
COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 4.49 G s at 84 msec Maximum - 53.52 G s at 48 msec

PASSENGER LOWER SPINE Y ACCELERATION

1 800069FI R90 Filterclass (FIR Filtered)



MGA Research
08-25-2000 15 41

Seconds

G's

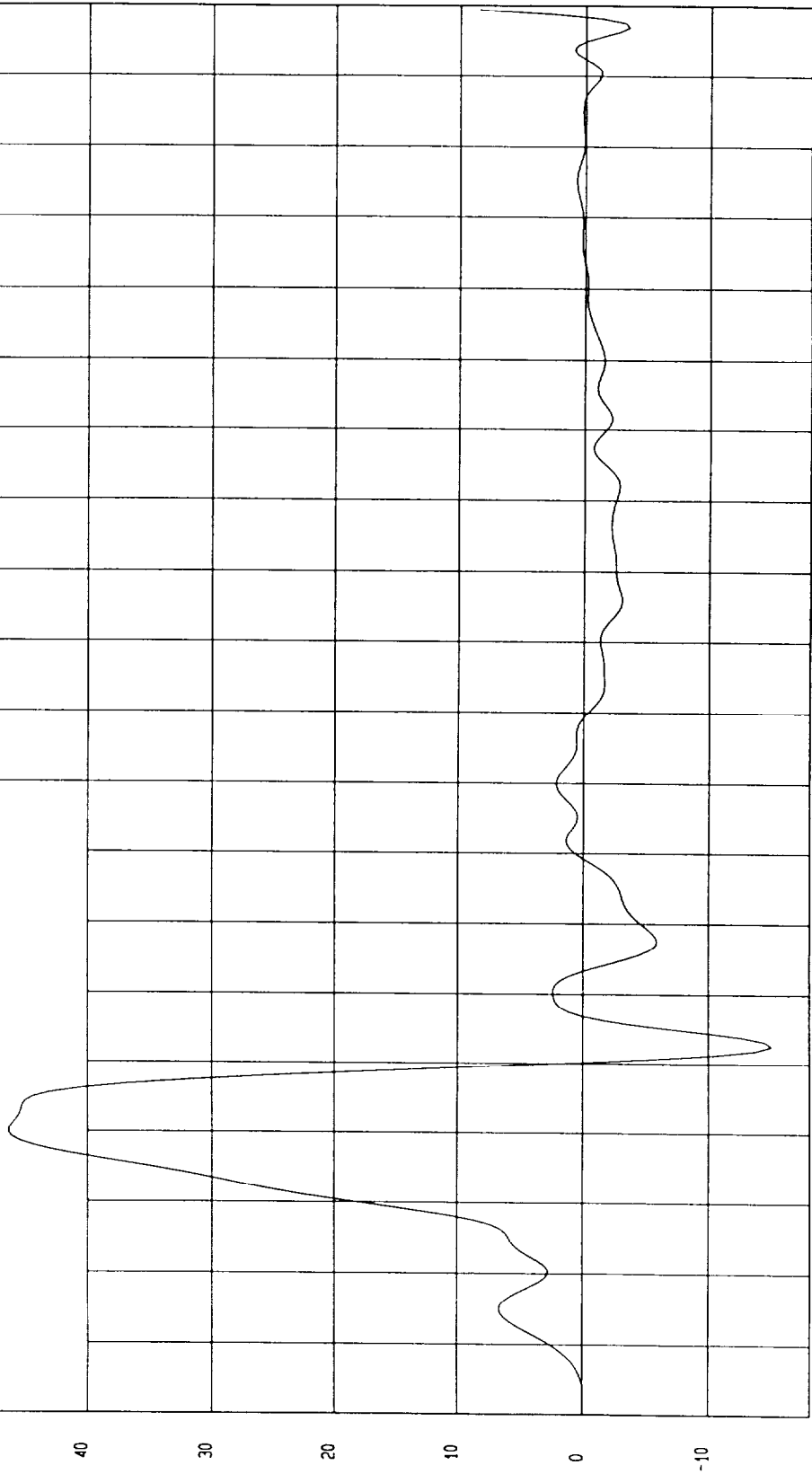
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 15.12 G s at 52 msec Maximum 46.4 G s at 40 msec

PASSENGER PELVIS Y ACCELERATION

1 800069F1 R11 Filterclass (FIR Filtered)



Seconds

MGA Research
08-25-2000 16:26

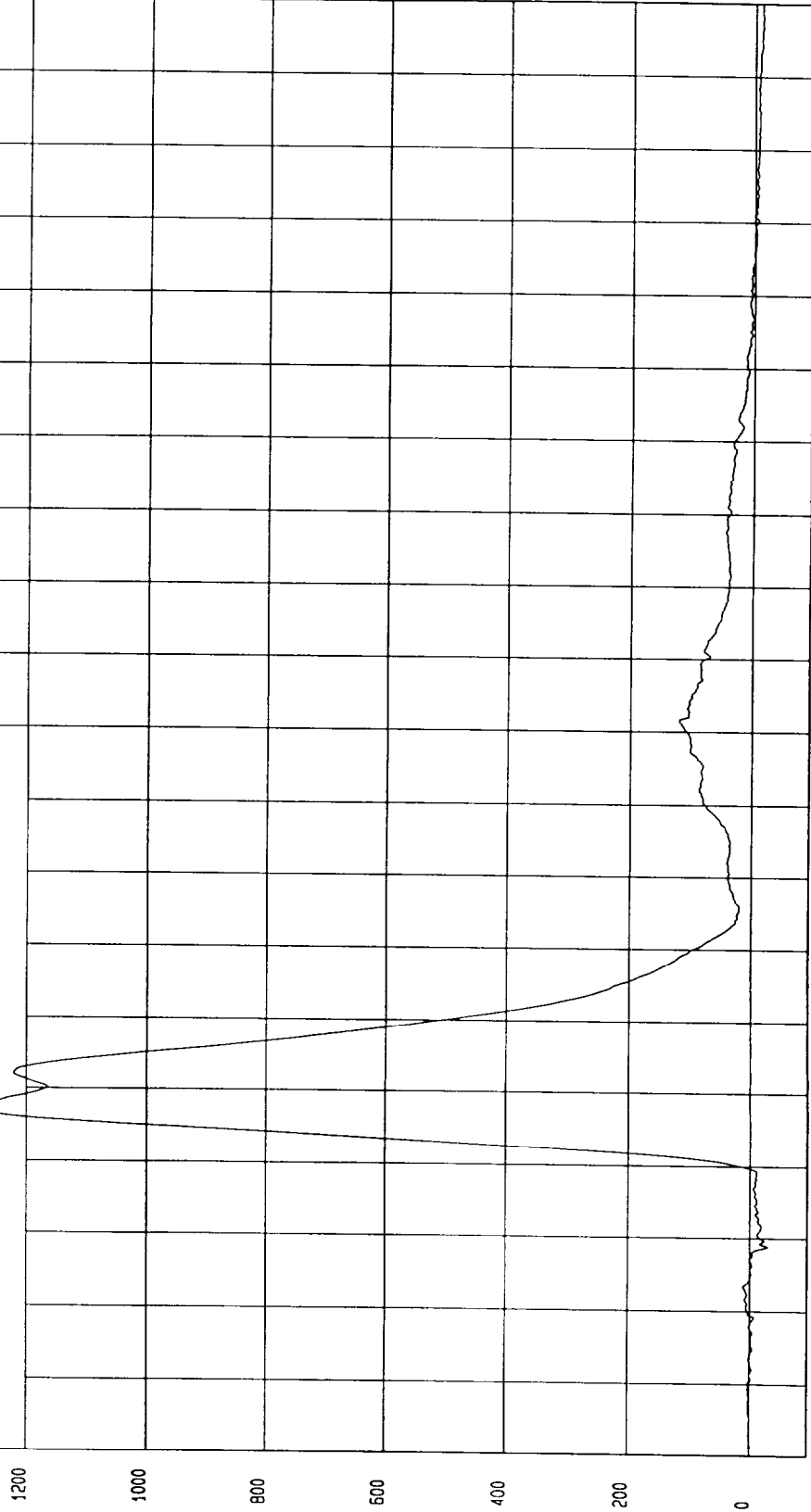
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32.5 MPH 52.3 KPH

Minimum 29.21 N at 29 msec Maximum = 1279.17 N at 47 msec

PASSENGER ABDOMEN FRONT FORCE

1 ——— 800069FF F06 FilterClass (600)



MGA Research
08-25-2000 16:30

Seconds

N

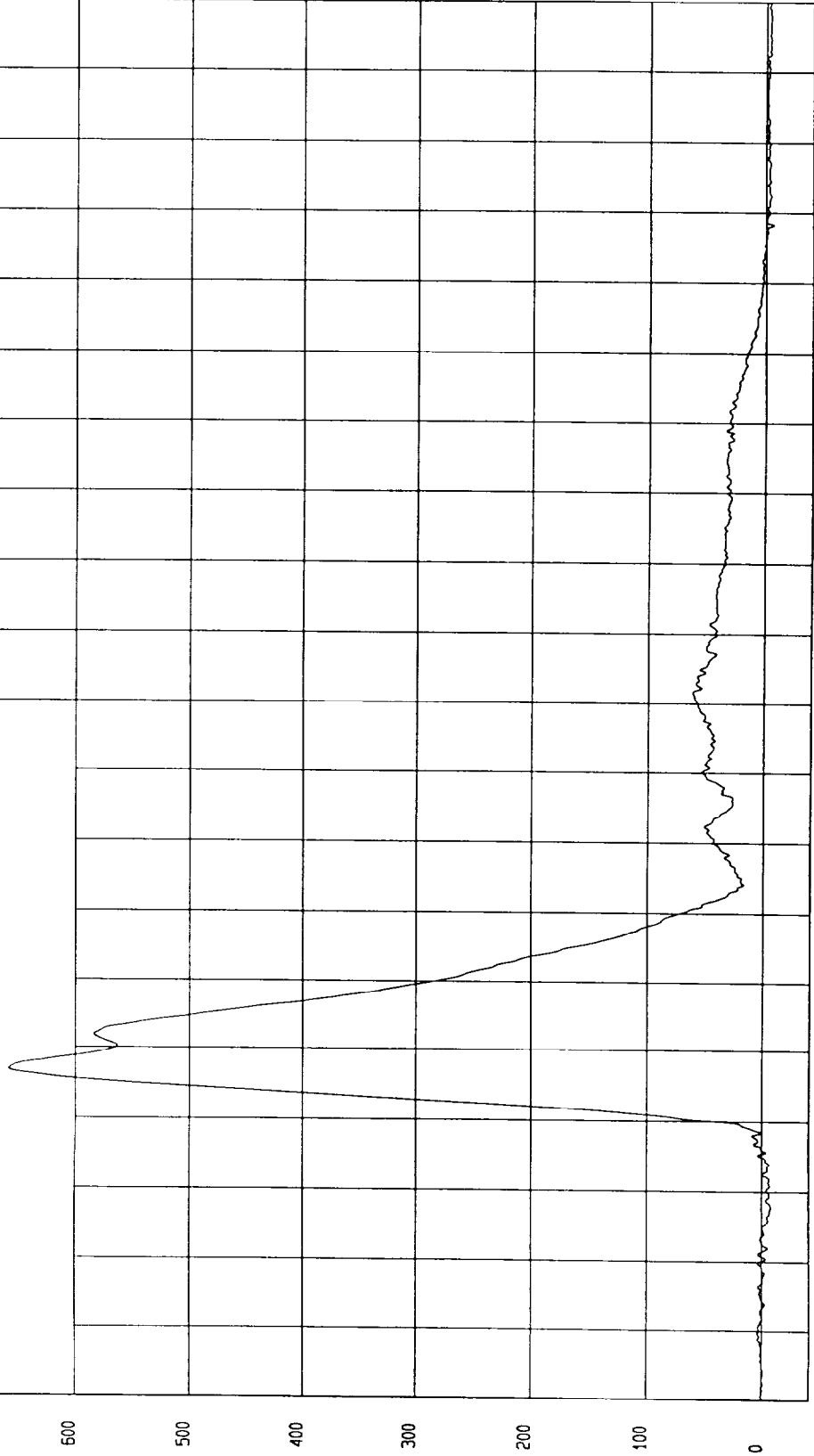
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum 7 73 N at 28 msec Maximum = 658 25 N at 47 msec

PASSENGER ABDOMEN MID FORCE

1 800069FF F07 Filterclass (600)



MGA Research
08-25-2000 16 30

Seconds

N

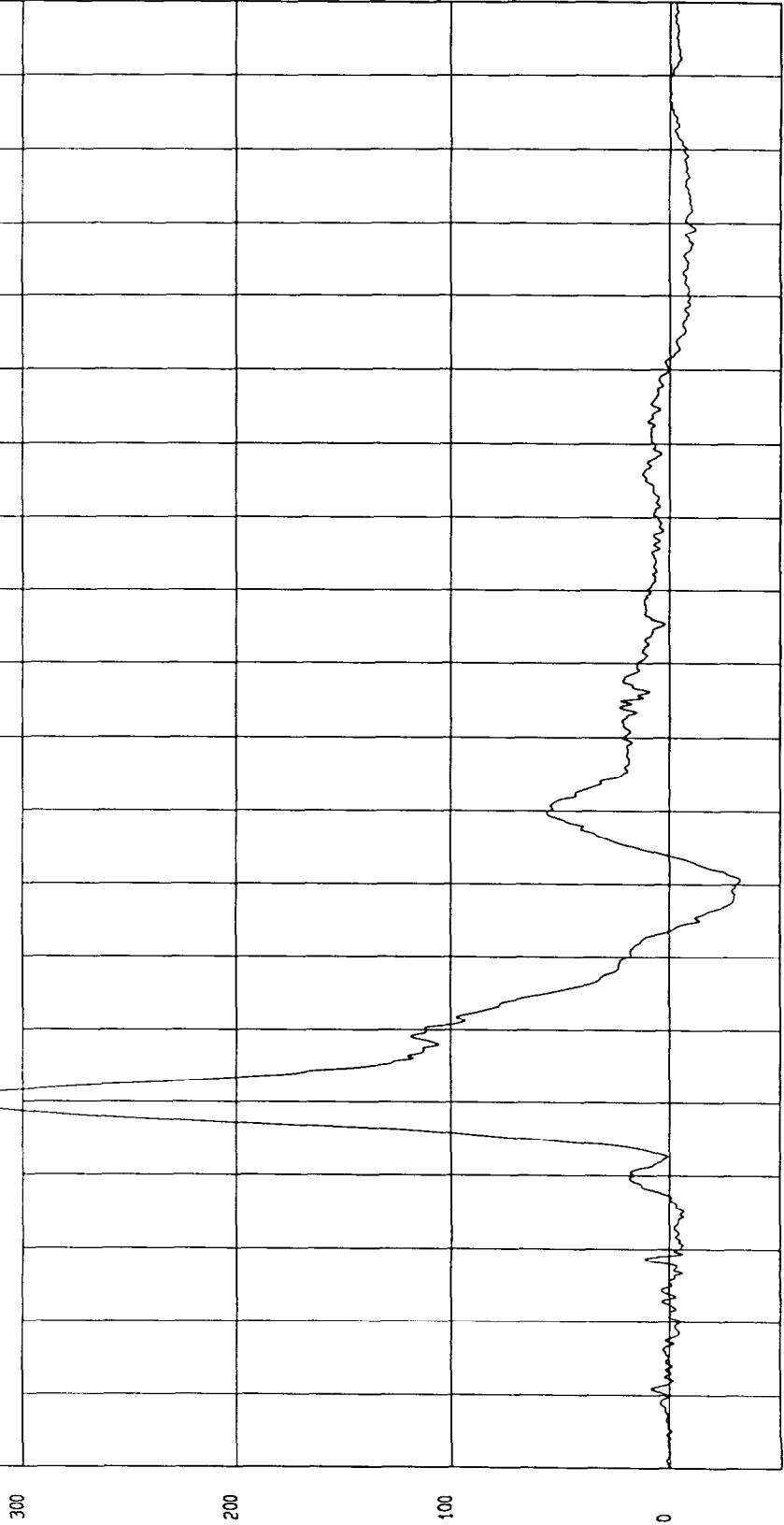
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed 32 5 MPH 52 3 KPH

Minimum - 32 75 N at 81 msec Maximum = 339 77 N at 50 msec

PASSENGER ABDOMEN REAR FORCE

1 ——— 800069FF F08 Filterclass (600)



MCA Research
08-25-2000 16 31

Seconds

N

TEST FMVSS 214 SIDE IMPACT TEST 2

TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS

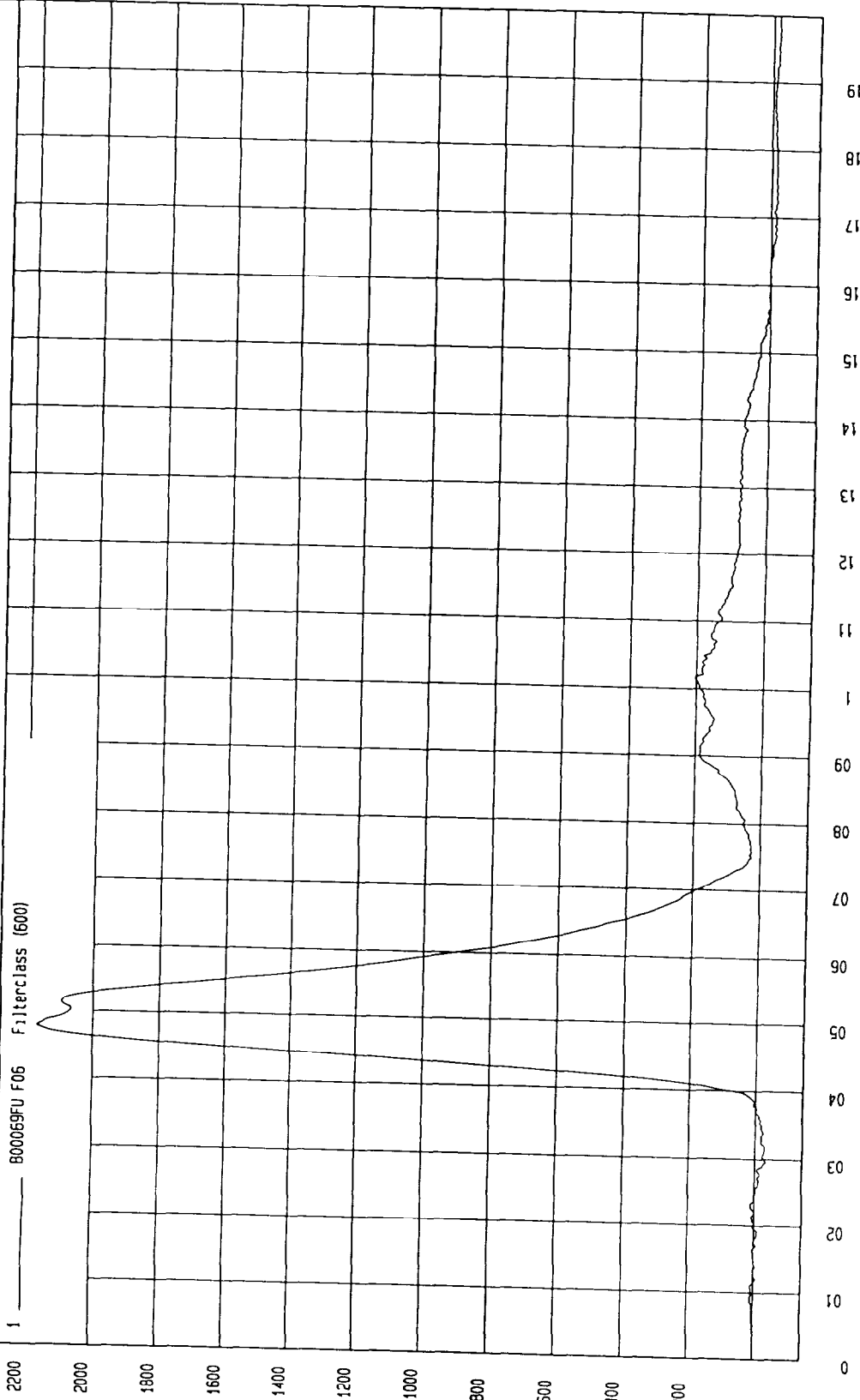
Speed 32.5 MPH 52.3 KPH

Minimum - 33.37 N at 30 msec

Maximum = 2166.77 N at 48 msec

PASSENGER SUMMED ABDOMEN FORCE

1 800069FU F06 Filterclass (600)



Seconds

MCA Research
08-25-2000 16 31

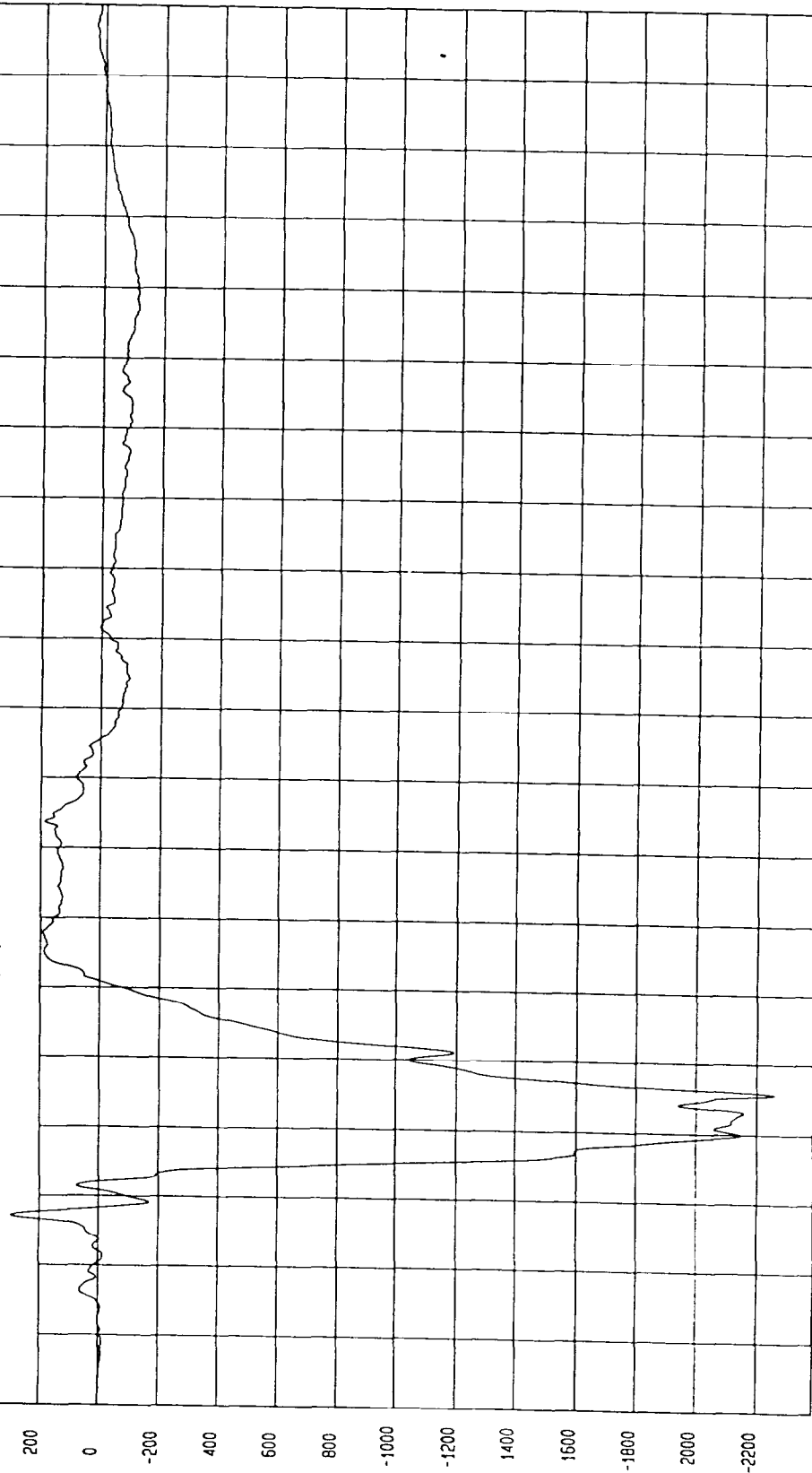
TEST FMVSS 214 SIDE IMPACT TEST 2 TEST DATE 08-25-2000

COMPONENT 1996 FORD TAURUS Speed: 32.5 MPH 52.3 KPH

Minimum = 2260.84 N at 46 msec

PASSENGER PUBIC SYMPHYSIS FORCE

1 800069FF F09 Filterclass (600)



Seconds

MGA Research
08-25-2000 16 31

APPENDIX C – ES-2 CONFIGURATION AND PERFORMANCE VERIFICATION

CERTIFICATION DATA

Dummy Serial Number ES2-001

Calibration Test Results SummaryDummy Serial Number ES2-001

Pre-Test Calibration

External Dimensions	The dummy passed all external dimension requirements.
Head Drop Test	The head passed all drop test requirements.
Neck Pendulum Test	The neck did not pass all impact test requirements.
Shoulder Impact Test	The shoulder passed all impact test requirements
Rib Tests	All ribs did not pass all impact test requirements
Abdomen Test	The abdomen passed all impact test requirements
Lumbar Spine Test	The lumbar spine passed all impact test requirements
Pelvis Test:	The pelvis passed all impact test requirements

MGA RESEARCH CORPORATION
HEAD DROP TEST
EUROSID 2 DUMMY

Date August 23, 2000
Dummy Serial Number ES2-001
Test Number: D001011

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Peak Resultant Acceleration	100 – 150 g's	136
Time of Max. Res Acceleration		26.8 ms

TEST MEETS SPECIFICATIONS

Technician 

Approved By 

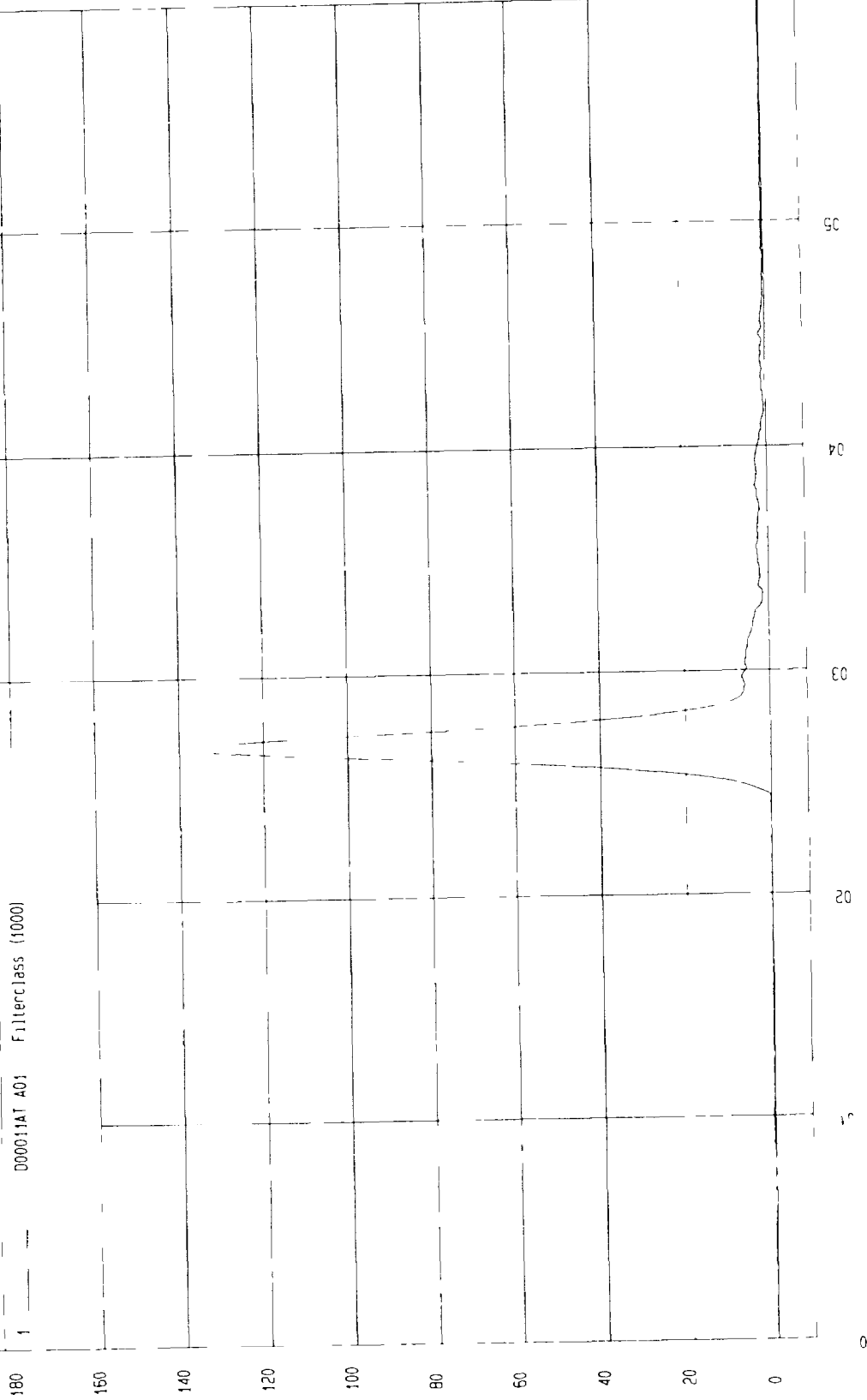
TEST Dummy Calibration - Head Drop TEST DATE 08-23-2000 - 16 08 40

COMPONENT Dummy #ES2-001

Minimum 4.35E 02 G S at 1 msec Maximum 135.97 G S at 26.8 msec

PEAK RESULTANT ACCELERATION

1 000011AT A01 Filterclass (1000)




MGA RESEARCH CORPORATION
NECK PENDULUM TEST
EUROSID 2 DUMMY

Date August 23, 2000
Dummy Serial Number ES2-001
Test Number D001012


TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	3.3 – 3.5	3.4
Max. Pendulum Acceleration		-32.2 g's
Time Max Pendulum Acceleration		10.1 ms
Maximum Flexion Angle	51.0 – 59.0 deg	59.5 *
Time of Max Flexion Angle	53.0 – 65.0 ms	62.4
Maximum Angle Theta (A)	32.5 – 36.5 deg	35.9
Time of Max Theta (A)	54.0 – 64.0 ms	62.7
Maximum Angle Theta (B)	28.0 – 32.0 deg	31.8
Time of Max Theta (B)	54.0 – 64.0 ms	59.0

* DID NOT MEET SPECIFICATIONS

Technician



Approved By:



TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 08 23

COMPONENT Dummy #ES2-001

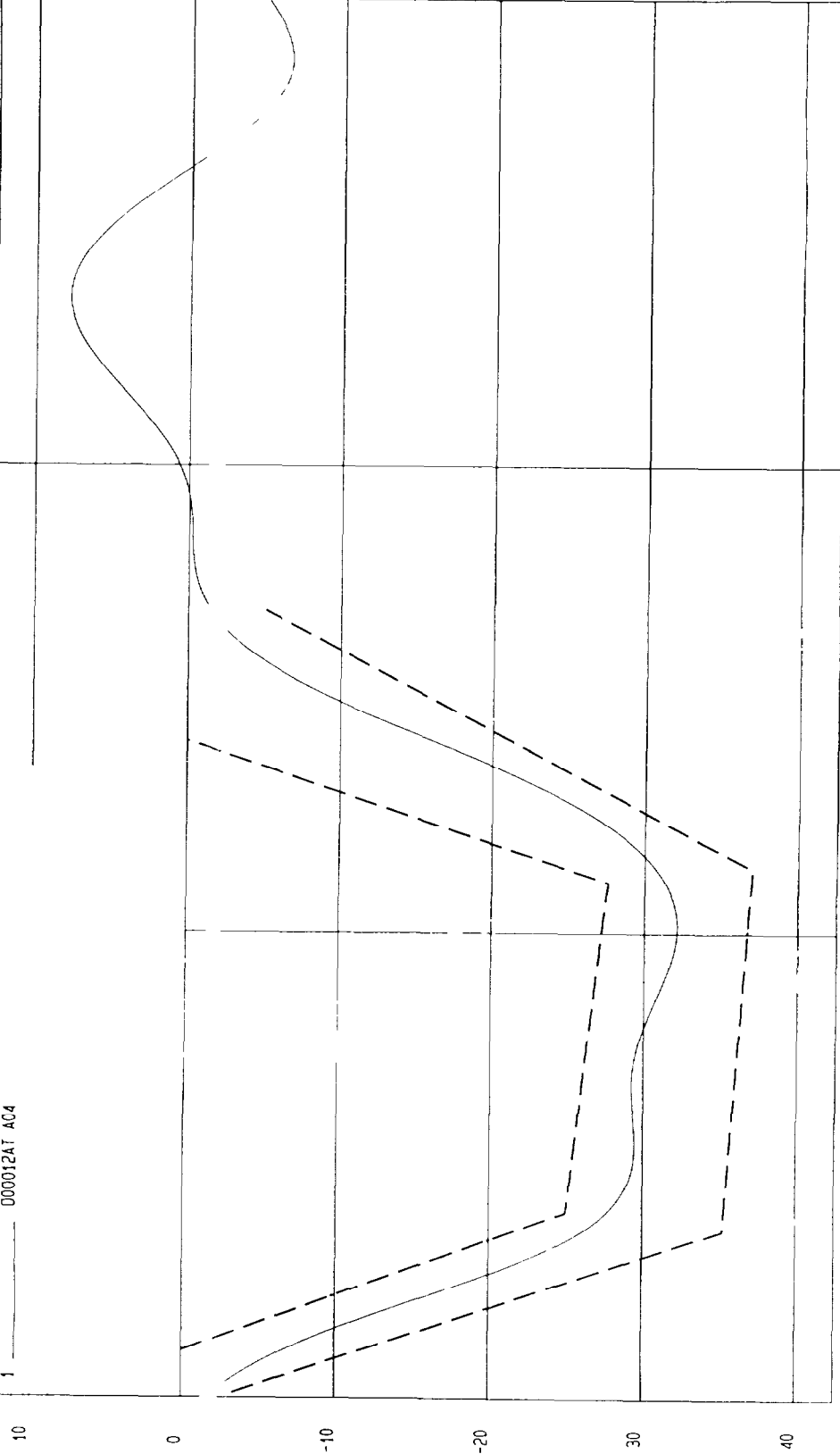
Velocity 11 232 FT/SEC 3 42 M/SEC

Minimum 32 16 G S at 10 1 msec

Maximum 7 80 G S at 23 6 msec

PENDULUM ACCELERATION

1 ——— 000012AT AC4



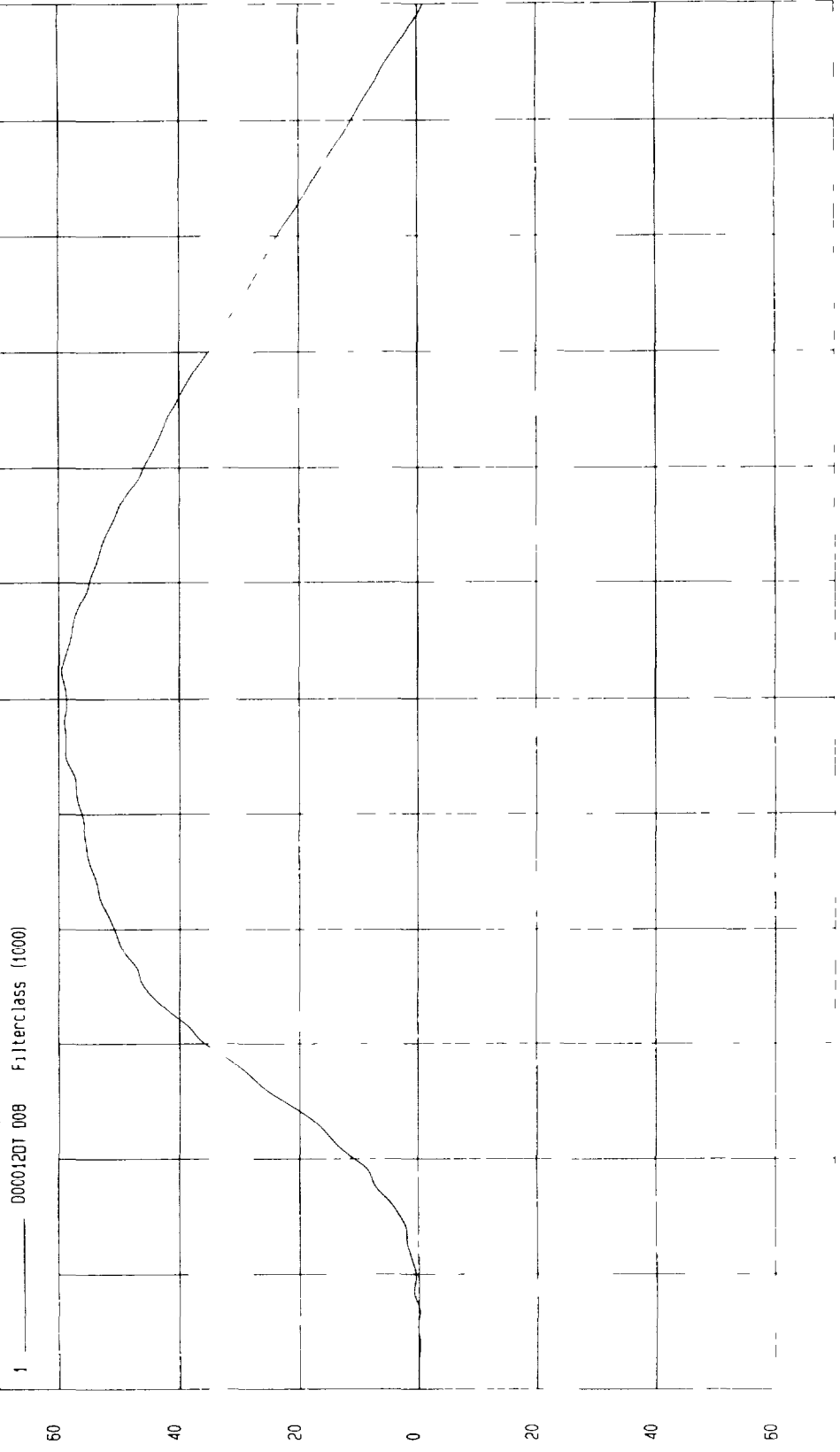
S.G

TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 08 23
COMPONENT Dummy #ES2-001 Velocity 11 23 FT/SEC 3 42 M/SEC

Minimum 31.42 DEG at 163 msec Maximum 59.46 DEG at 62.4 msec

FLEXION ANGLE

1 0000120T 008 Filterclass (1000)



MGA Research
08-23 2000 14 10

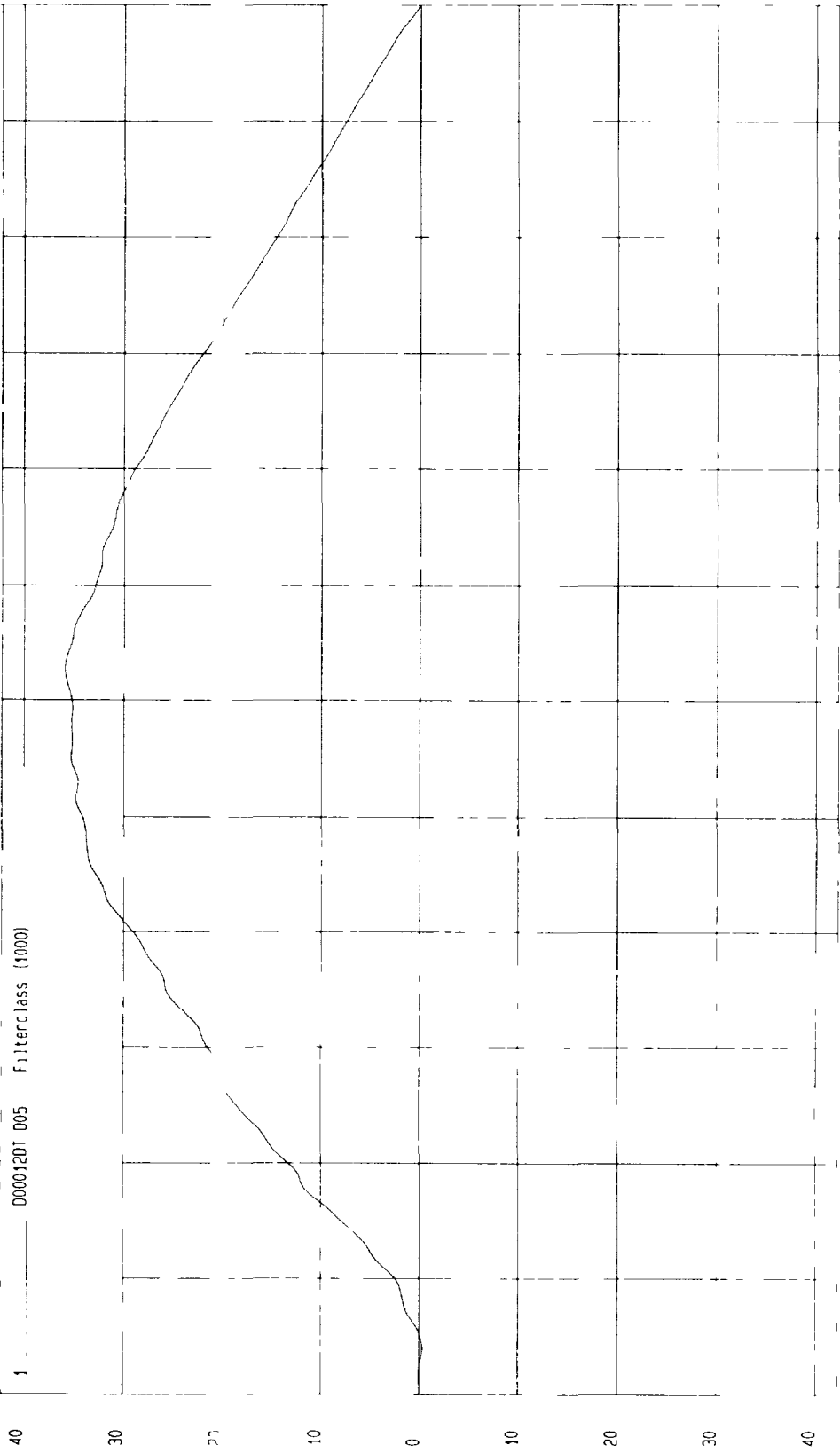
DEG

TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 08 23
 COMPONENT Dummy #ES2-001 Velocity 11 23 FT/SEC 3 42 M/SEC

Minimum 18 55 DEG at 165 msec Maximum 35 90 DEG at 62 7 msec

THETA A

00001201 005 Filterclass (1000)



MGA Research
08-23-2000 14 10

DEG

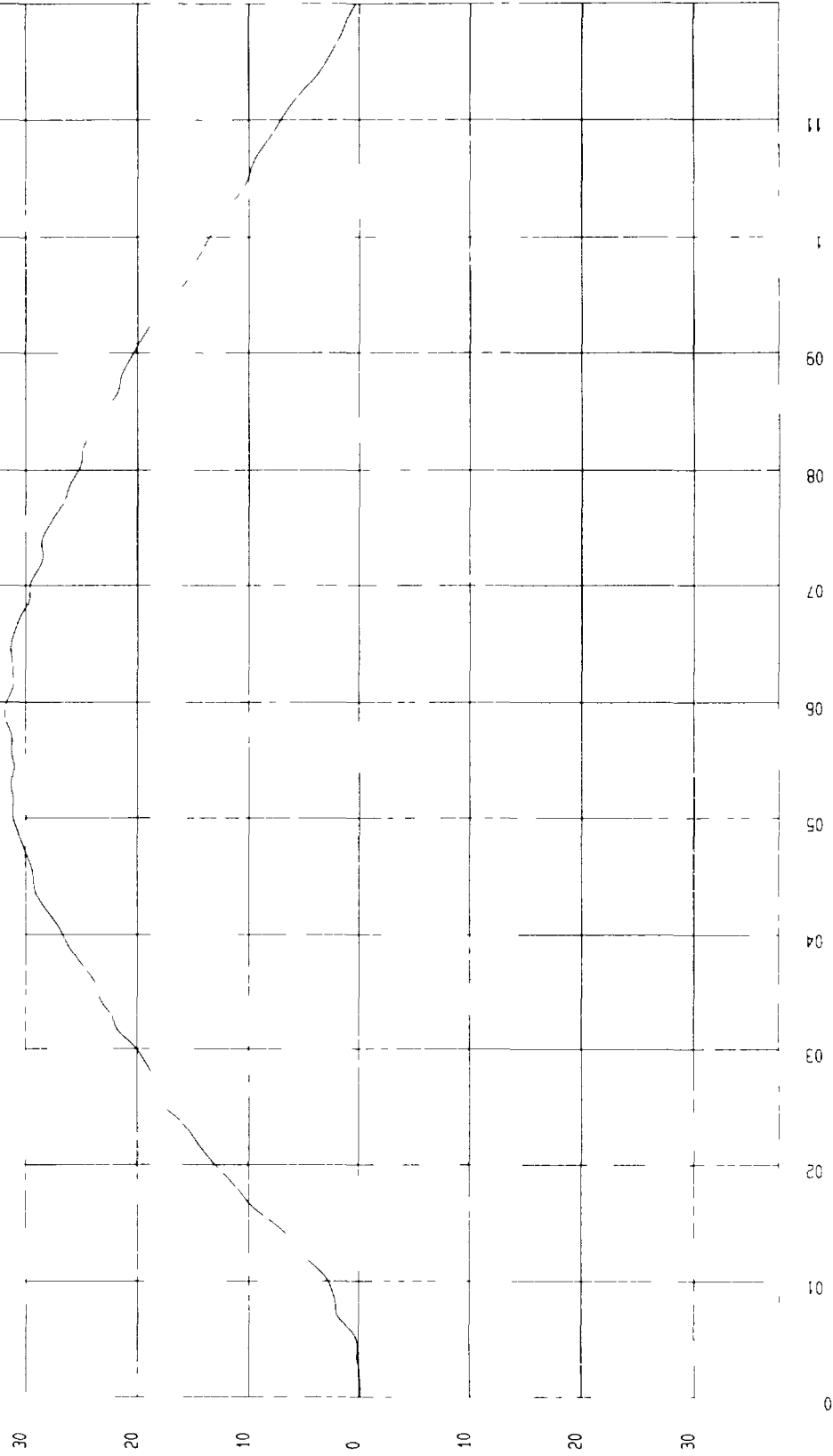
TIME (sec)

TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 08 23
 COMPONENT Dummy #ES2-001 Velocity 11 23 FT/SEC 3 42 M/SEC

Minimum 19.63 DEG at 164 msec Maximum 31.84 DEG at 59 msec

THE TA B

0000120T 006 Filtrnclass (1000)



DEG

TIME (SEC)

MCA Research
08 23 2000 14 10

MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
EUROSID 2 DUMMY

Date August 21, 2000
Dummy Serial Number ES2-001
Test Number D001013

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	46
Pendulum Speed	4.2 – 4.4 m/s	4.3
Max Resultant Acceleration	7.5 – 10.5 g's	9.5
Time of Max Pendulum Acceleration		12 ms

TEST MEETS SPECIFICATIONS

Technician



Approved By



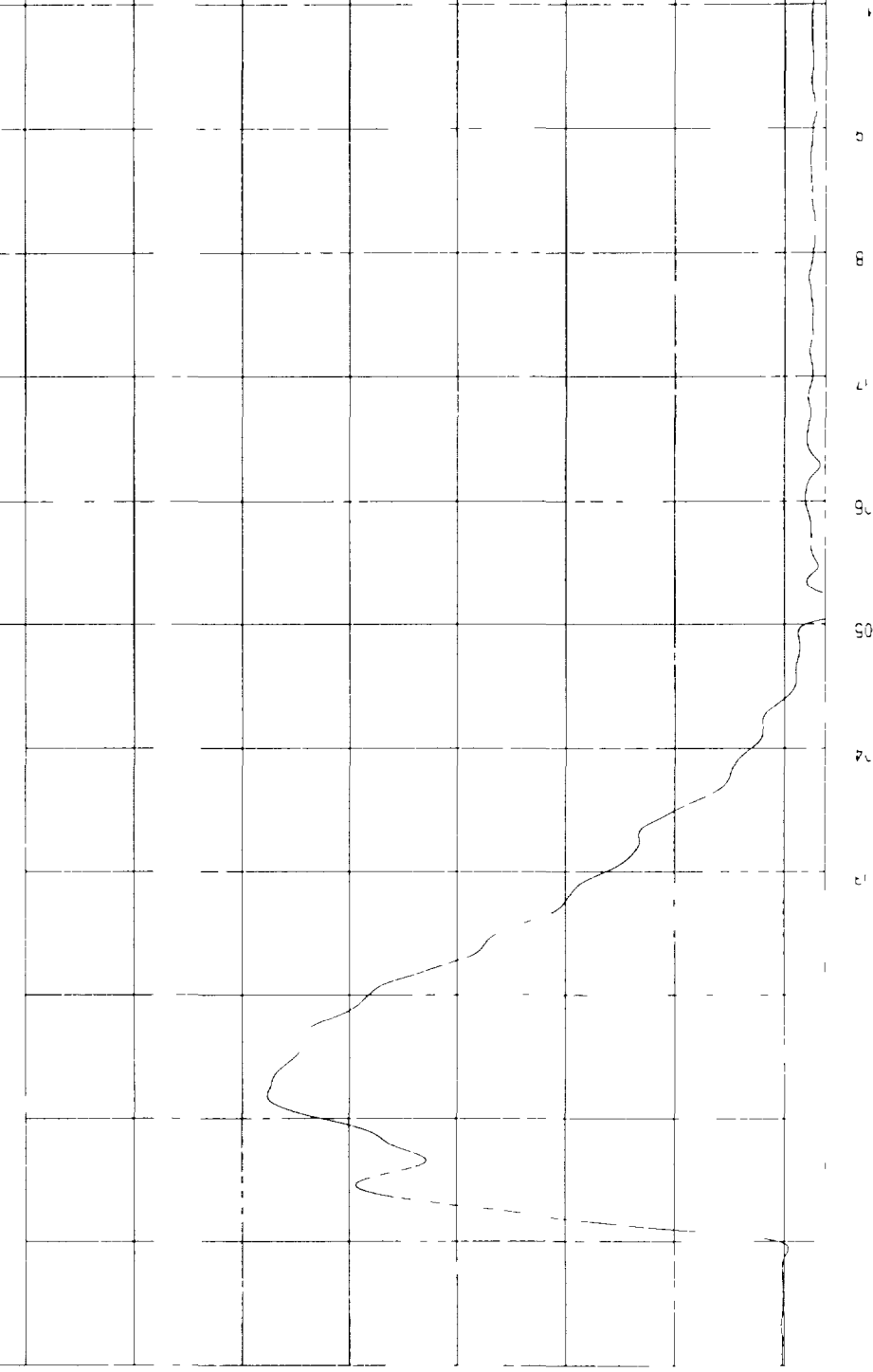
TEST Dummy Calibration - SHOULDER IMPACT TEST DATE 08-21-2000 - 16 27 59
 COMPONENT Dummy #ES2-001 Velocity 14 02 FT/SEC 4 27 M/SEC

Minimum 1 94 G S at 51 3 msec Maximum 9 53 G S at 11 8 msec

PENDULUM ACCELERATION

1 000013AT A01 Filterclass (1000)

14
12
10
8
6
4
2
0



5 9

MGA RESEARCH CORPORATION
UPPER/MIDDLE/LOWER RIB TESTS
EUROSID 2 DUMMY

Date August 24, 2000

Dummy Serial Number ES2-001

Test Number D001014/5/6

UPPER RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Displacement at 2 m/s	23.5 – 27.5 mm	27.4
Displacement at 3 m/s	36.0 – 40.0 mm	39.1
Displacement at 4 m/s	46.0 – 51.0 mm	50.5

MIDDLE RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Displacement at 2 m/s	23.5 – 27.5 mm	26.8
Displacement at 3 m/s	36.0 – 40.0 mm	38.8
Displacement at 4 m/s	46.0 – 51.0 mm	50.1

LOWER RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Displacement at 2 m/s	23.5 – 27.5 mm	27.3
Displacement at 3 m/s	36.0 – 40.0 mm	39.8
Displacement at 4 m/s	46.0 – 51.0 mm	51.6 *

* DID NOT MEET SPECIFICATIONS

Technician 

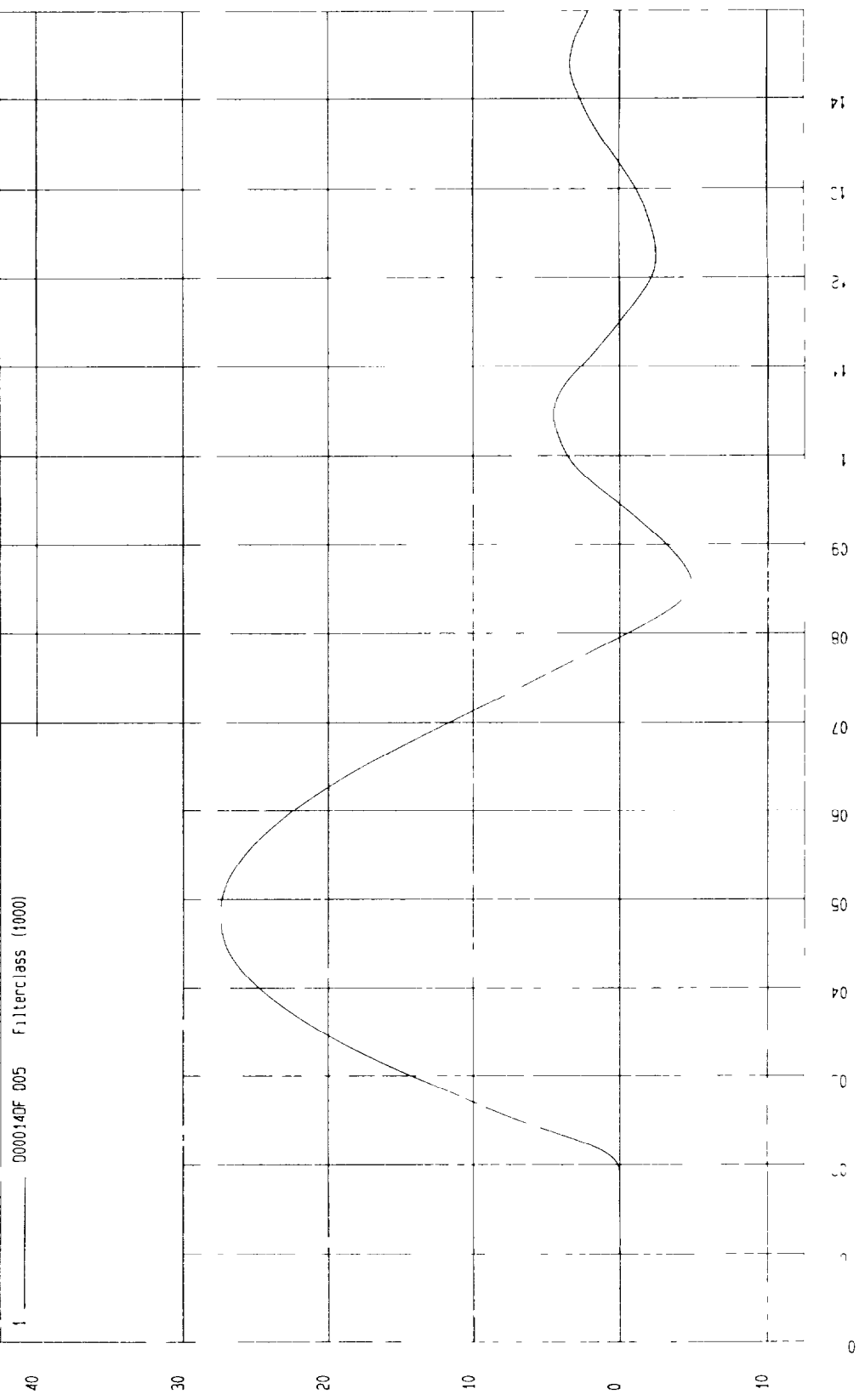
Approved By 

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 08 23 12
 COMPONENT Dummy #ES2-001 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 4 86 mm at 85 7 msec Maximum 27 44 mm at 48 4 msec

UPPER RIB DISPLACEMENT

1 0000140F 005 Filterclass (f000)



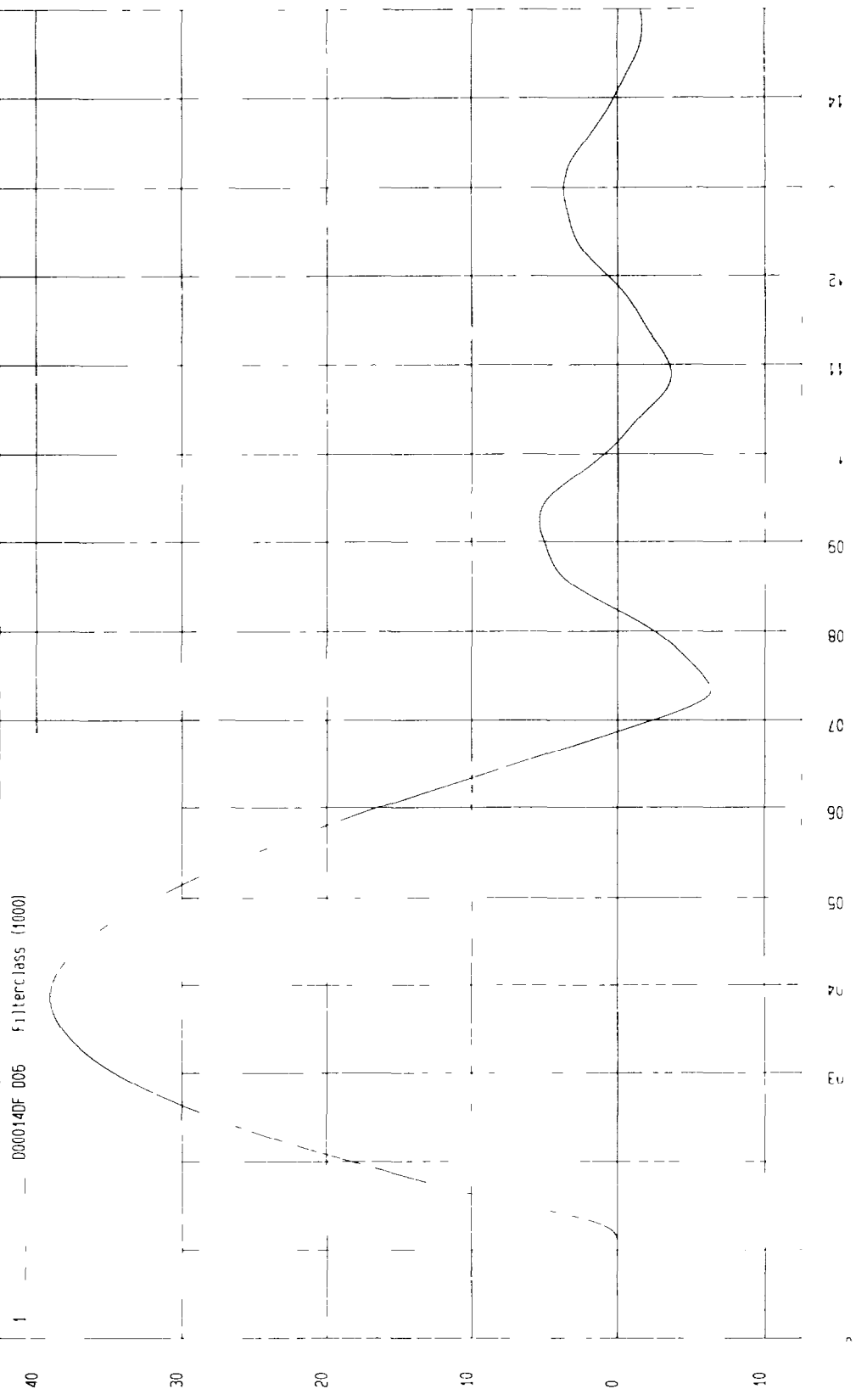
MCA Research
08-24-2000 08 52

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 08 31 17
COMPONENT Dummy #ES2-001 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 6 30 mm at 73 5 msec Maximum 39 05 mm at 38 6 msec

UPPER RIB DISPLACEMENT

1 - - - 0000140F 005 Filterclass (1000)



MCA Research
08 24 2000 08 52

TIME (SEC)

MM

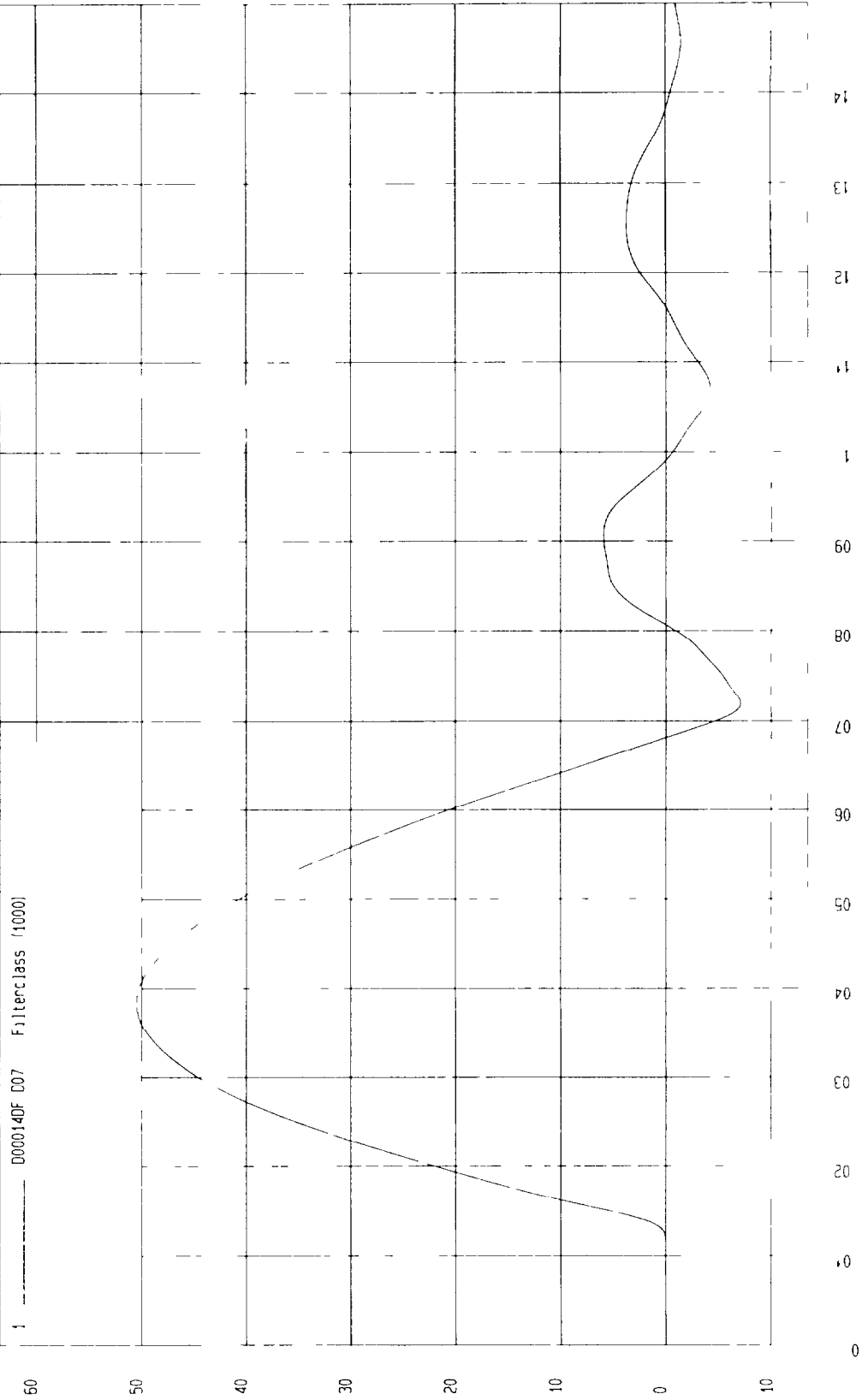
TEST Dummy Calibration - TEST DATE 08-24-2000 - 08 13 03

COMPONENT Dummy #ES2-001 velocity 13 12 FT/SEC 4 M/SEC

Minimum 7.04 mm at 71.9 msec Maximum 50.51 mm at 38.3 msec

UPPER RIB DISPLACEMENT

1 - - - - - 000014DF 007 Filterclass (1000)



MCA Research
08-24-2000 08 52

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 08 47 24

COMPONENT Dummy #ES2-001 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 4 76 mm at 86 2 msec Maximum 26 76 mm at 48 5 msec

MIDDLE RIB DISPLACEMENT

1 0000150F 005 filterclass (f000)

40

30

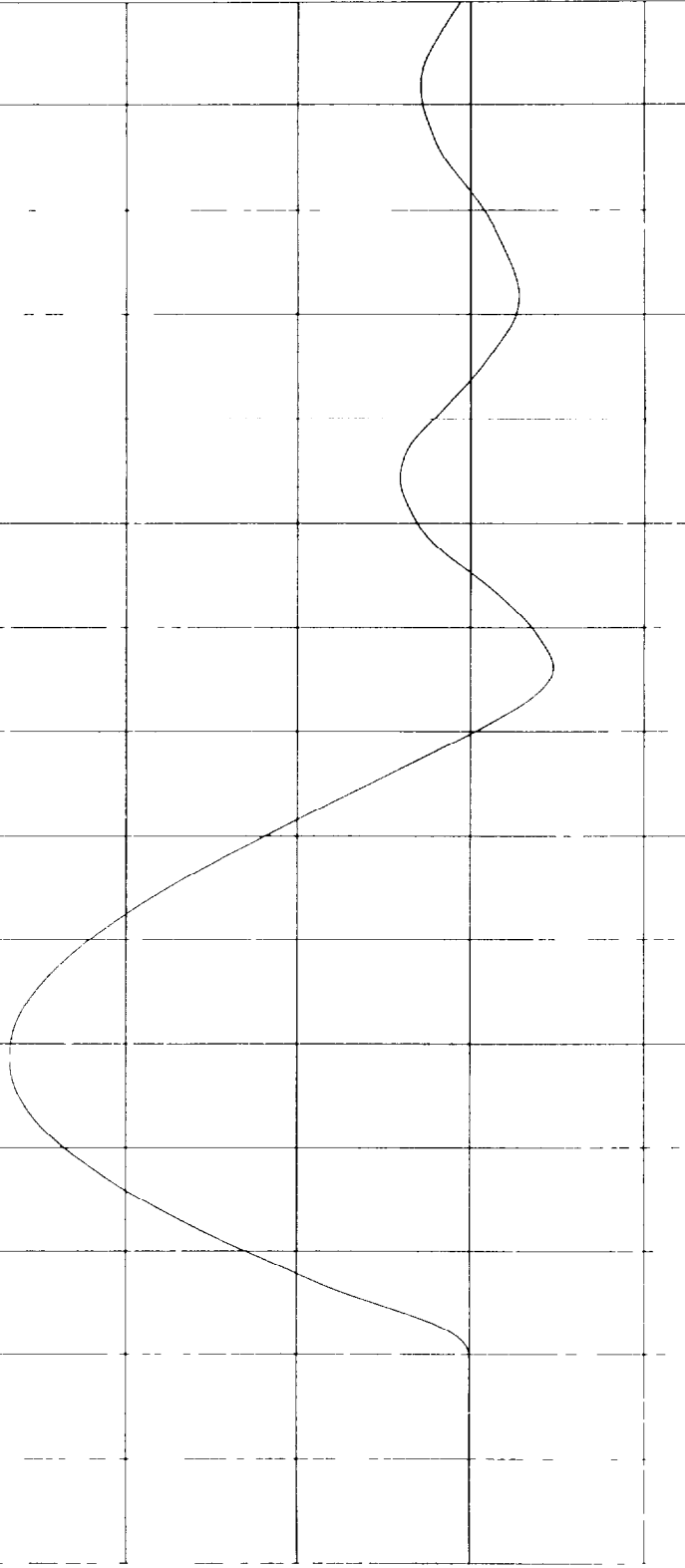
20

10

0

10

mm

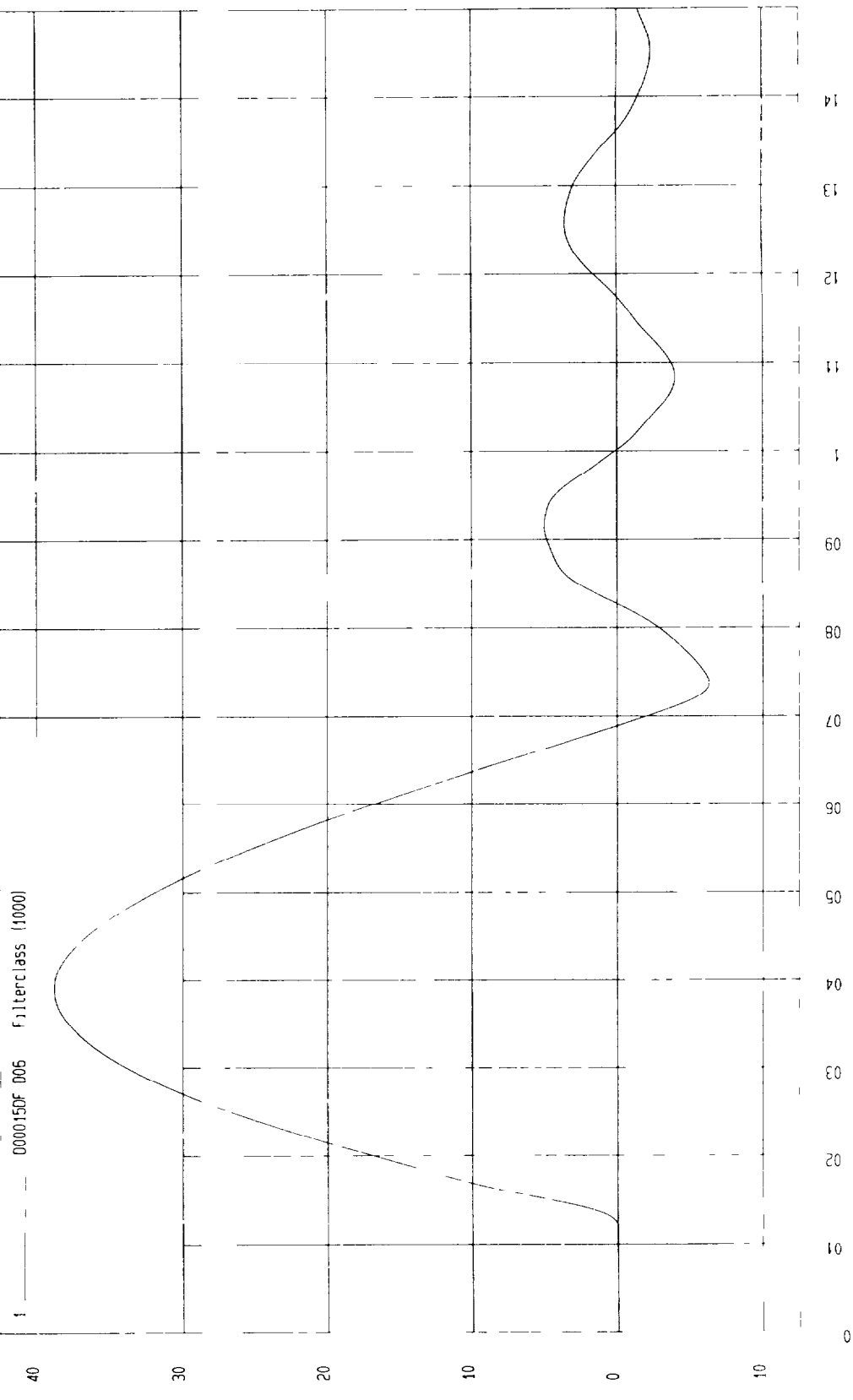


TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 09 01 50
 COMPONENT Dummy #ES2-001 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 6.27 mm at 73.8 msec Maximum 38.81 mm at 39.1 msec

MIDDLE RIB DISPLACEMENT

1 0000150F 006 Filterclass (1000)



MGA Research
08 24 2000 09 02

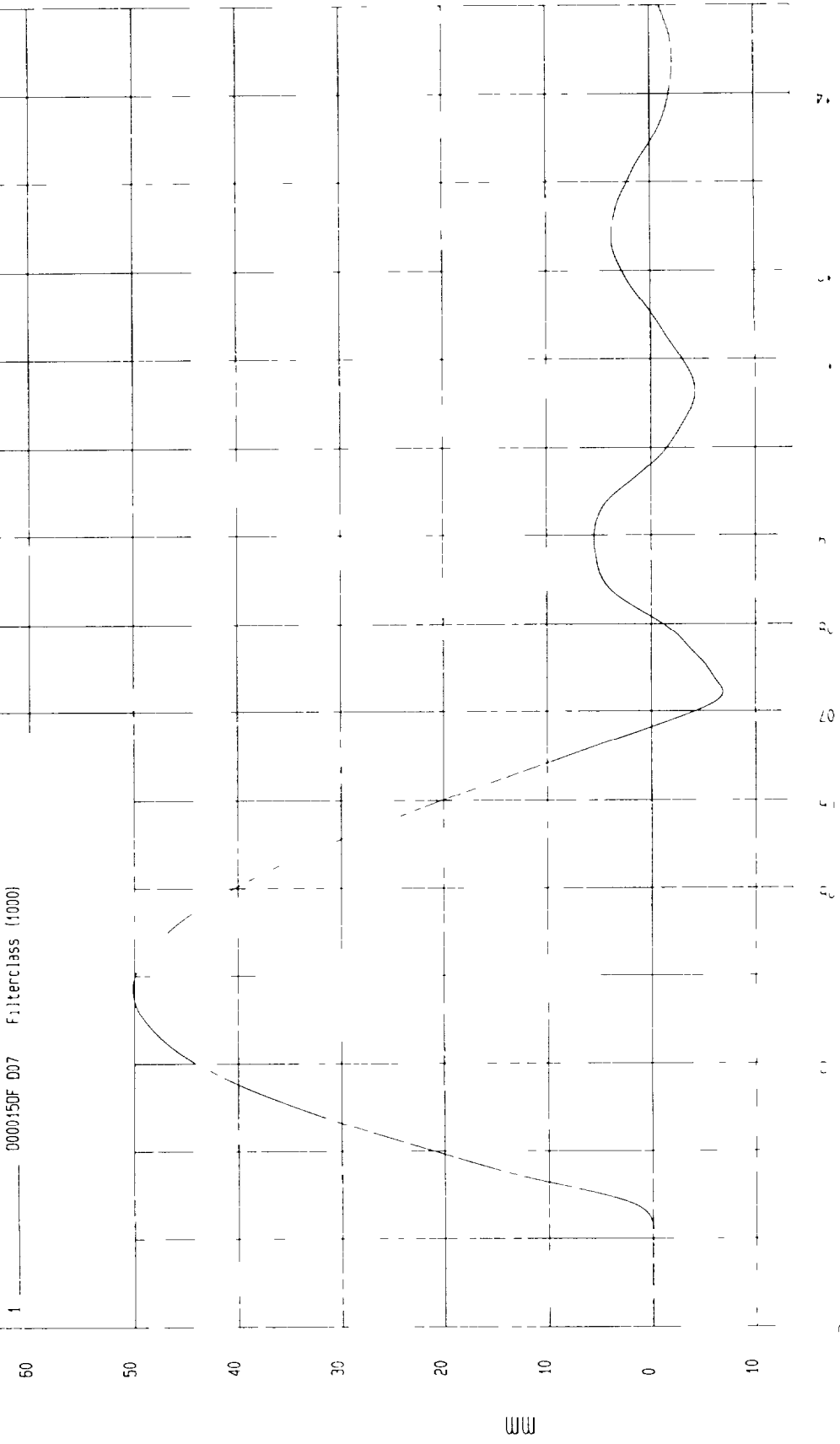
TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 08 39 57

COMPONENT Dummy #FS2-001 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 6.83 mm at 72.1 msec Maximum 50.14 mm at 38.5 msec

MIDDLE RIB DISPLACEMENT

1 0000150F 007 Filterclass (1000)



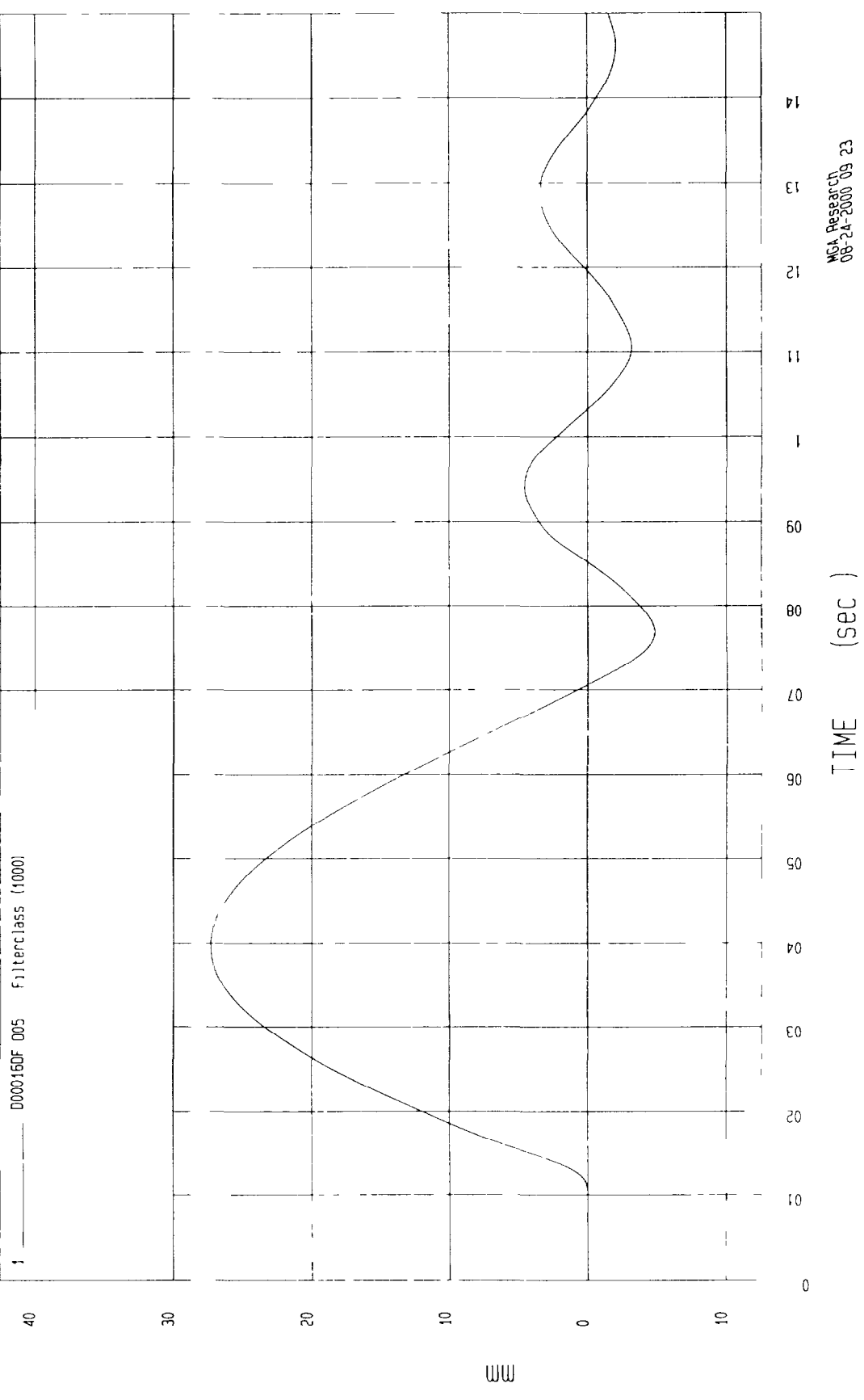
TIME (SEC)

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 09 15 05
 COMPONENT Dummy #ES2-001 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 4 77 mm at 76 9 msec Maximum 27 30 mm at 39 7 msec

LOWER RIB DISPLACEMENT

1 ——— D000160F 005 Filterclass (1000)



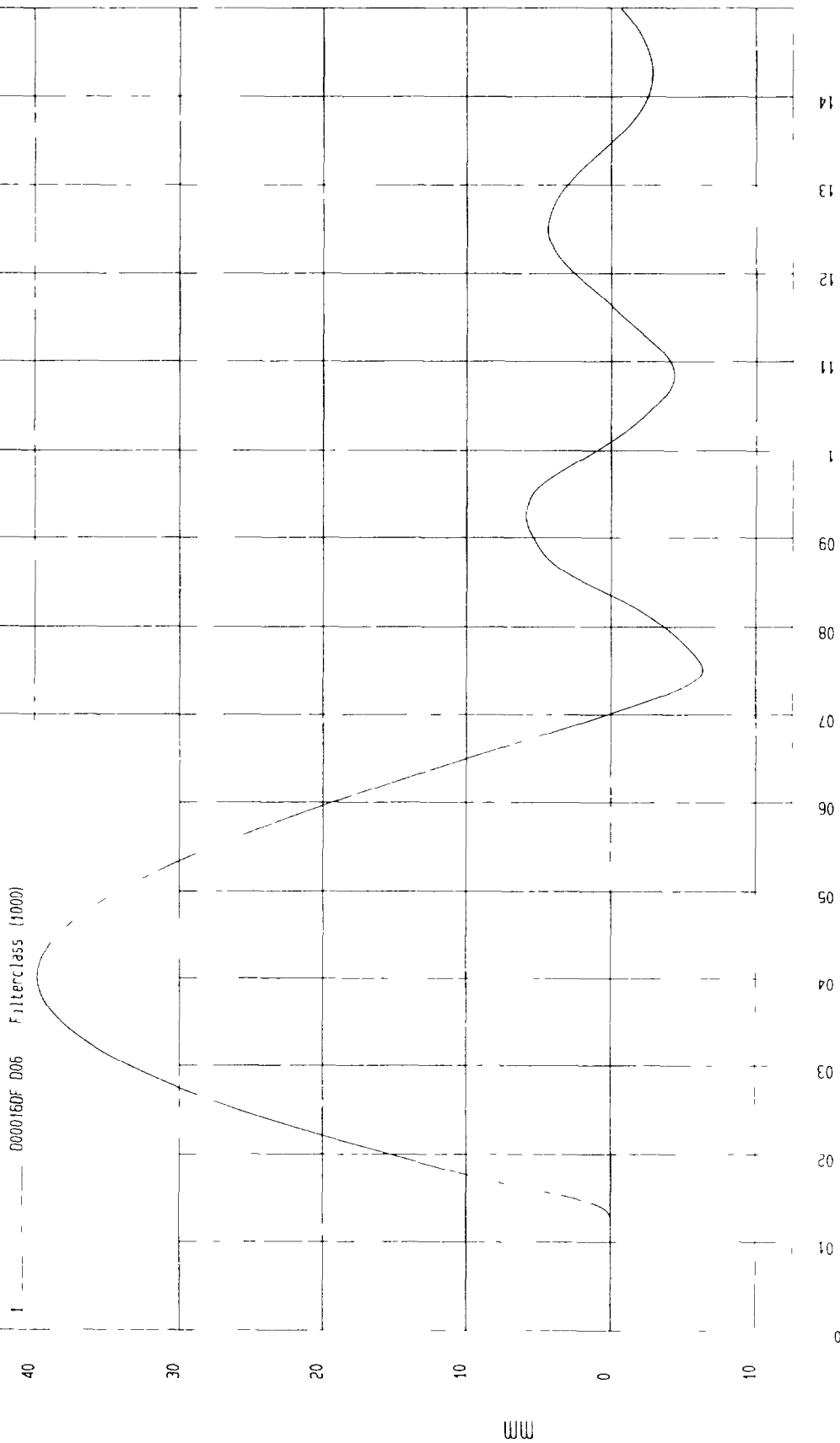
MCA Research
08-24-2000 09 23

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 09 23 21
COMPONENT Dummy #ES2-001 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 6 29 mm at 75 μ msec Maximum 39 79 mm at 40 msec

LOWER RIB DISPLACEMENT

1 --- 0000160F D06 Filterclass (1000)



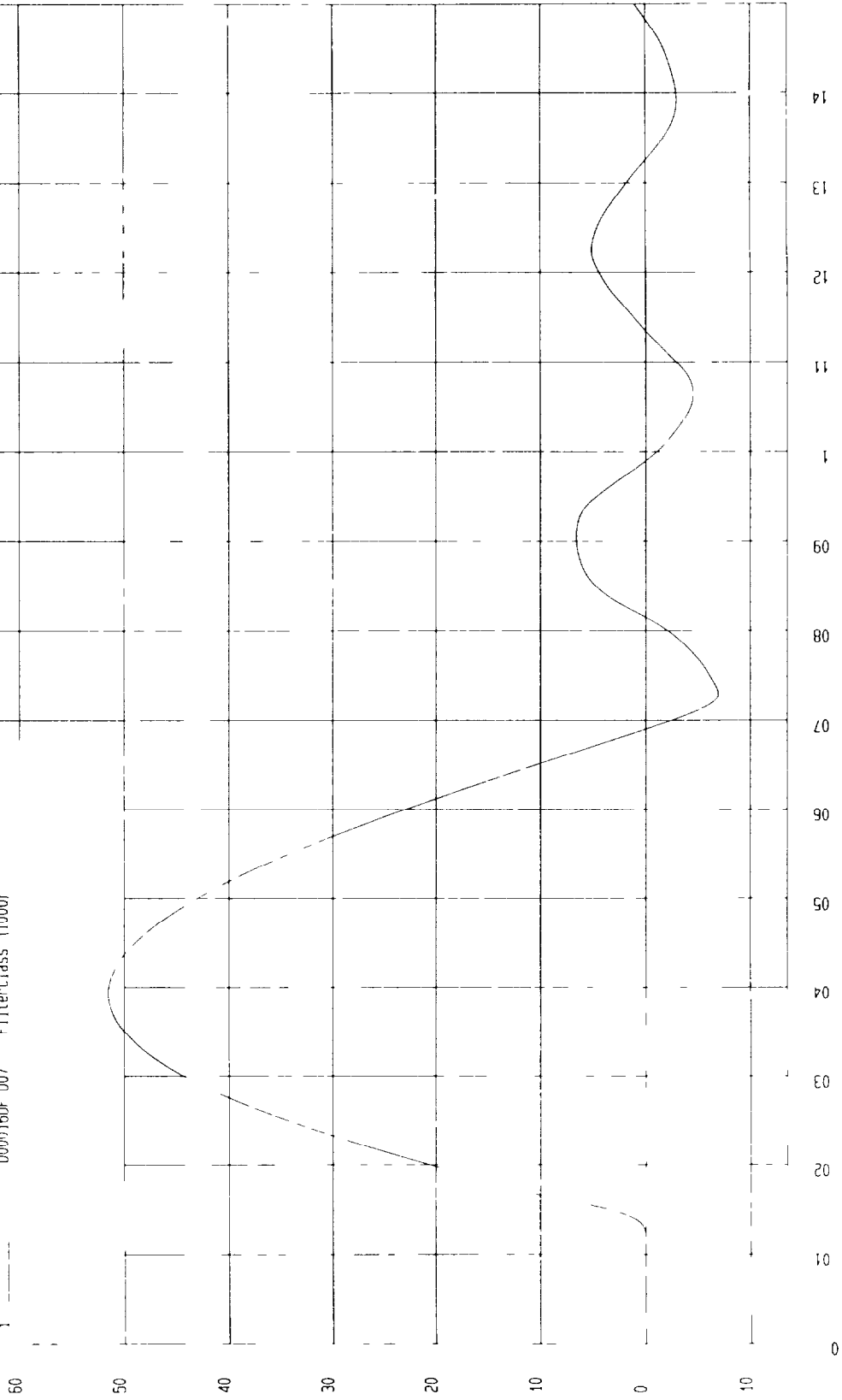
MCA Research
08-24-2000 09 24

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 09 06 34
COMPONENT Dummy #ES2-001 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 6.91 mm at 73 msec Maximum 51.56 mm at 39.3 msec

LOWER RIB DISPLACEMENT

000915DF 007 Filterclass (1000)



MCA Research
08-24-2000 09:24

mm

TIME (sec)

MGA RESEARCH CORPORATION
 ABDOMEN TEST
 EUROSID 2 DUMMY

Date August 31, 2000

Dummy Serial Number. ES2-001

Test Number D001017

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	43
Probe Speed (m/s)	6.2 – 6.4	6.3
Maximum Impact Force	9.5 – 11.1 kN	11.1
Time of Maximum Force	8.8 – 10.4 ms	9.4
Maximum Total Abdomen Force	5.9 – 7.9 kN	6.7
Time of Max Total Force	8.5 – 10.1 ms	9.1

TEST MEETS SPECIFICATIONS

Technician

 _____

Approved By

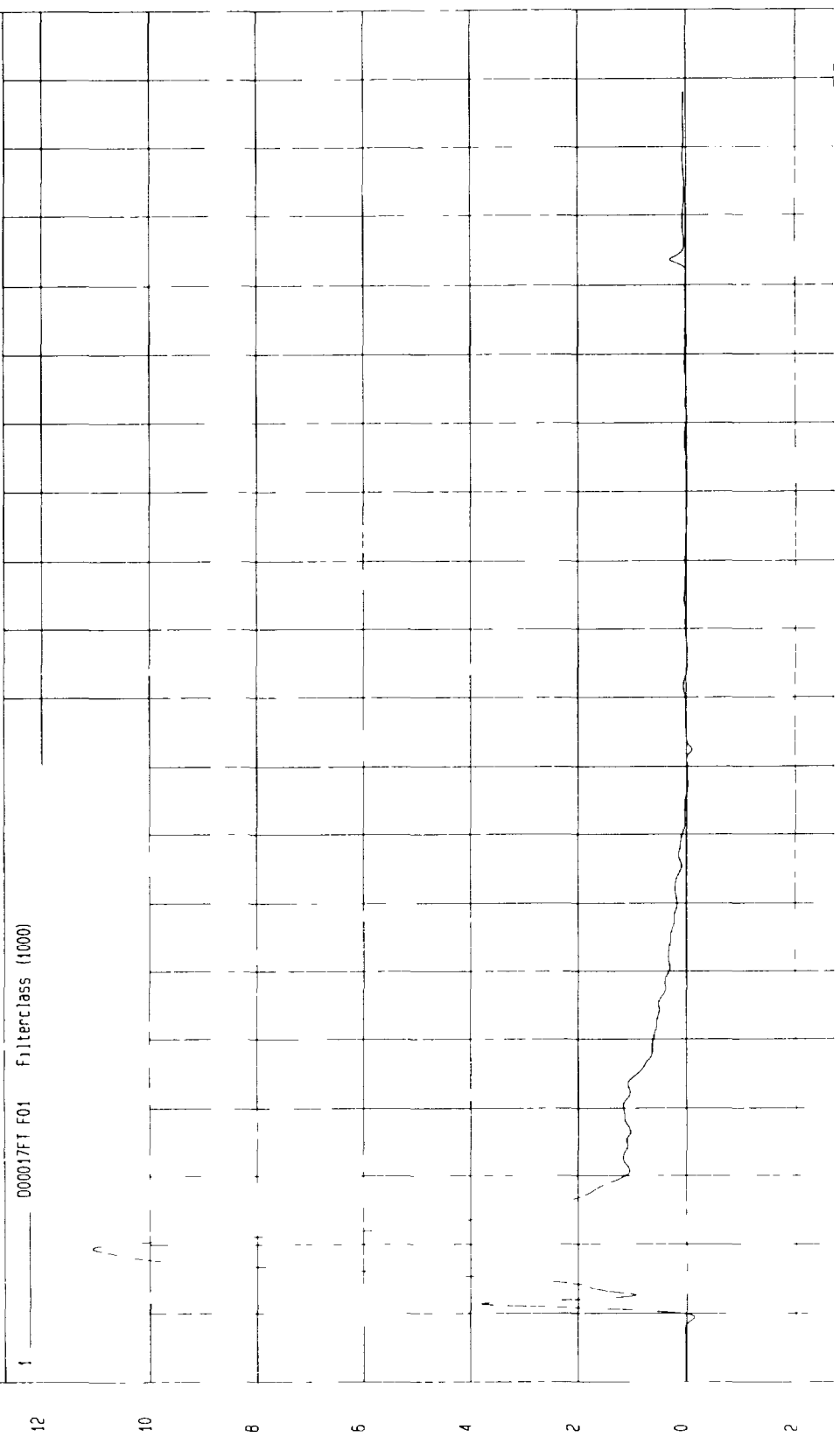
 _____

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-21-2000 - 15 34 47
 COMPONENT Dummy #ES2-001 Velocity 20.8 FT/SEC 6.34 M/SEC

Minimum 15 kN at 5 msec Maximum 11.07 kN at 9.4 msec

PROBE FORCE

1 000017FT F01 Filterclass (1000)

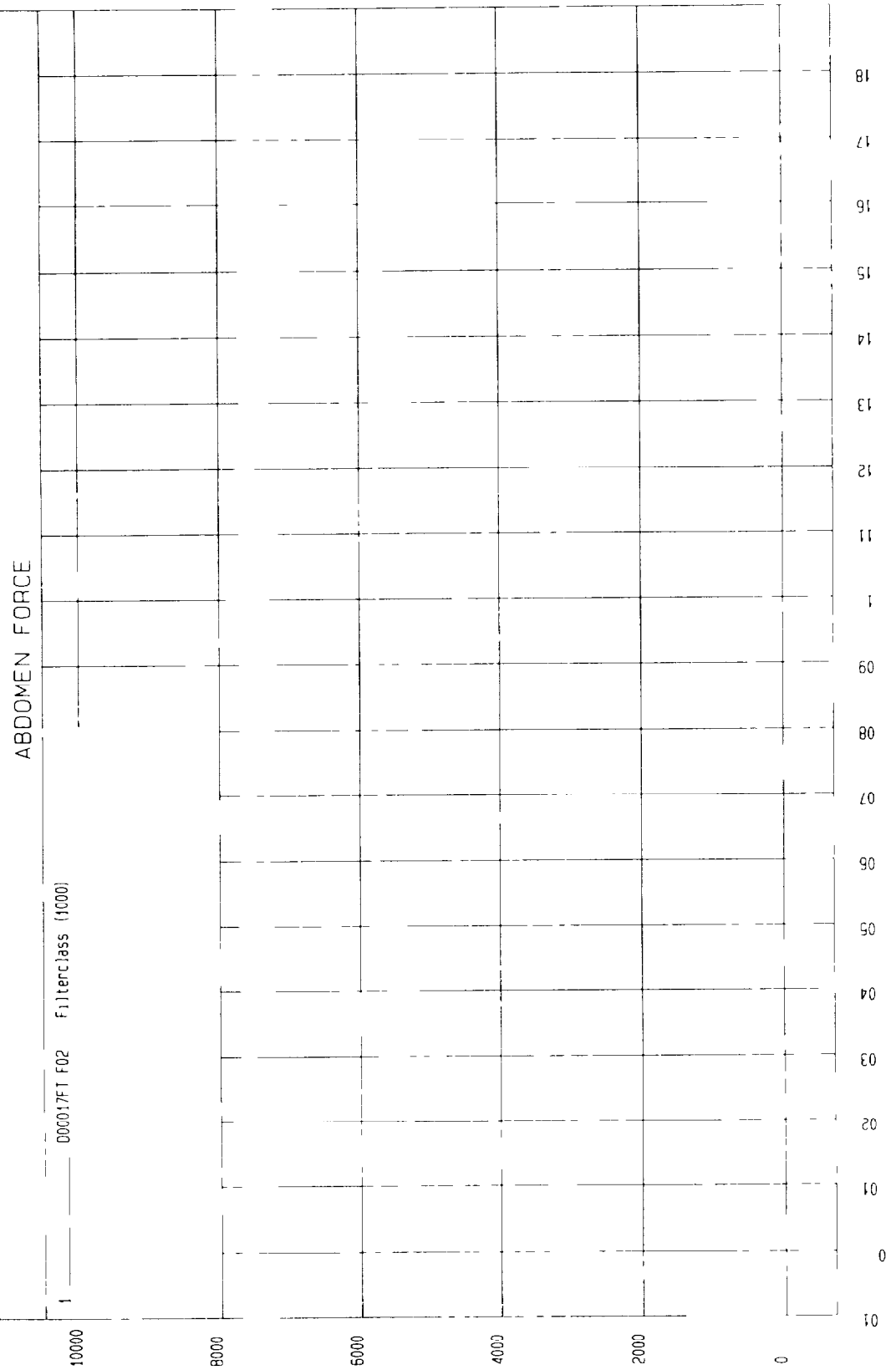


TIME (SEC)

MCA Research
08 21 2000 15 37

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-21-2000 - 15 36 21
COMPONENT Dummy #ES2-001 Velocity 20 8 FT/SEC 6 34 M/SEC

Minimum 3 13E 02 kN at 90 6 msec Maximum 6 73 kN at 9 1 msec



MGA Research
08 21 2000 15 37

KN

MGA RESEARCH CORPORATION
LUMBAR SPINE TEST
EUROSID 2 DUMMY

Date August 23, 2000
 Dummy Serial Number ES2-001
 Test Number D001018

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	43
Pendulum Speed	5.95 – 6.15 m/s	6.04
Max Pendulum Acceleration		-29.2 g's
Time Max Pendulum Acceleration		10.1 ms
Maximum Flexion Angle	45.0 – 55.0 deg	52.2
Time of Max Flexion Angle	39.0 – 53.0 ms	48.1
Maximum Angle Theta (A)	31.0 – 35.0 deg	32.7
Time of Max Theta (A)	45.0 – 55.0 ms	46.1
Maximum Angle Theta (B)	27.0 – 31.0 deg	29.7
Time of Max Theta (B)	45.0 – 55.0 ms	47.6

TEST MEETS SPECIFICATIONS

Technician



Approved By



TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 11 52 37

COMPONENT Dummy #ES2-001 Velocity 19 804 FT/SEC 6 04 M/SEC

Minimum 29 19 G S at 10 1 msec Maximum 4 53 G S at 36 6 msec

PENDULUM ACCELERATION

00001BAT A04

10

0

10

20

30

40

G.S

50

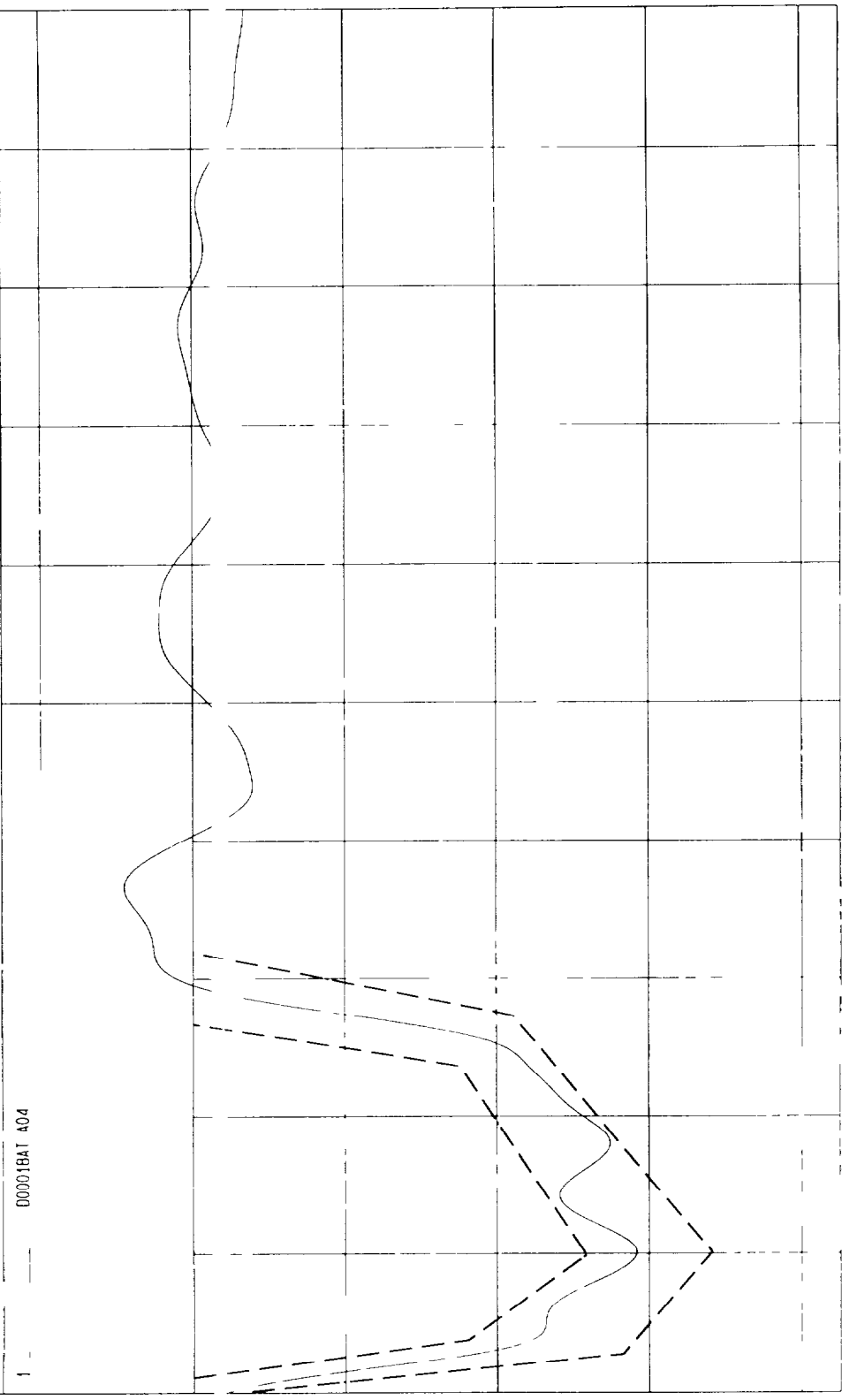
60

70

80

TIME (sec)

MCA Research
08 23 2000 12 00



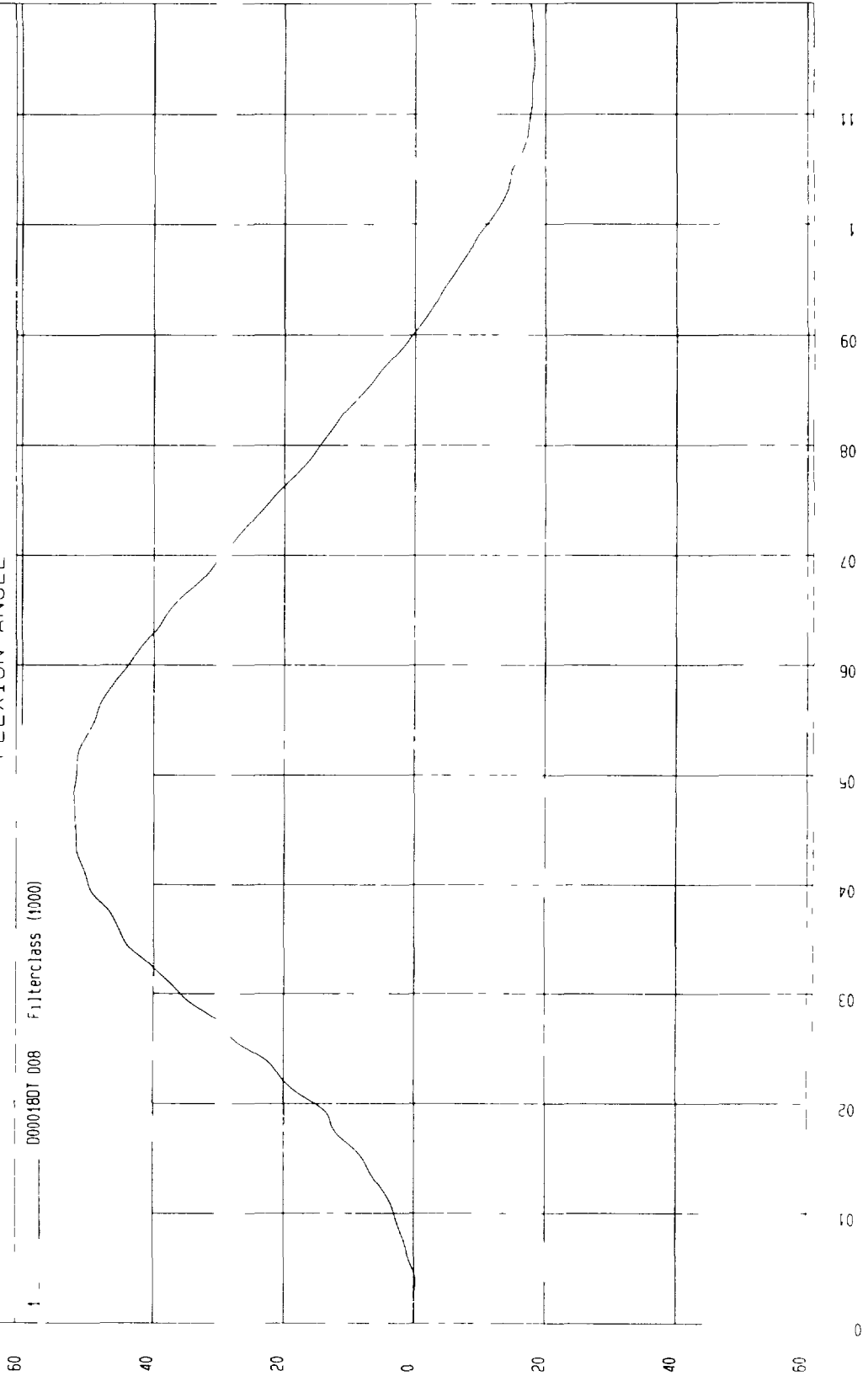
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 11 49 57

COMPONENT Dummy #ES2-001 Velocity 19.8 FT/SEC 6.04 M/SEC

Minimum 18.30 DEG at 114 msec Maximum 52.17 DEG at 481 msec

FLEXION ANGLE

0000180T D08 FilterClass (1000)



MCA Research
08-23-2000 12:00

DEG

TIME (SEC)

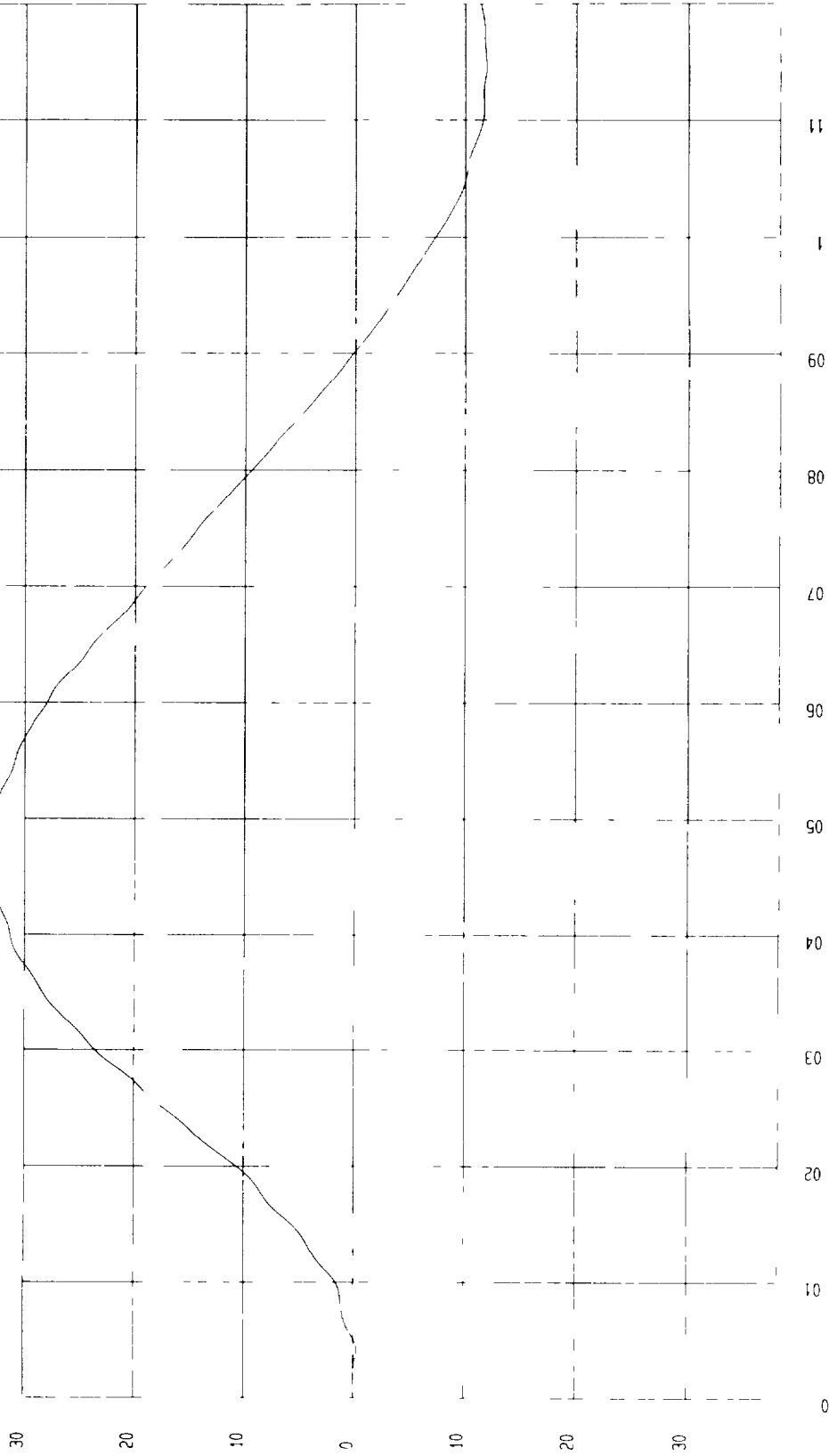
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 11 49 57

COMPONENT Dummy #ES2-001 Velocity 19.8 FT/SEC 6.04 M/SEC

Minimum 11.94 DEG at 114 msec Maximum 32.70 DEG at 461 msec

THETA A

0000180T D05 Filterclass (1000)



MCA Research
08-23 2000 12 00

930

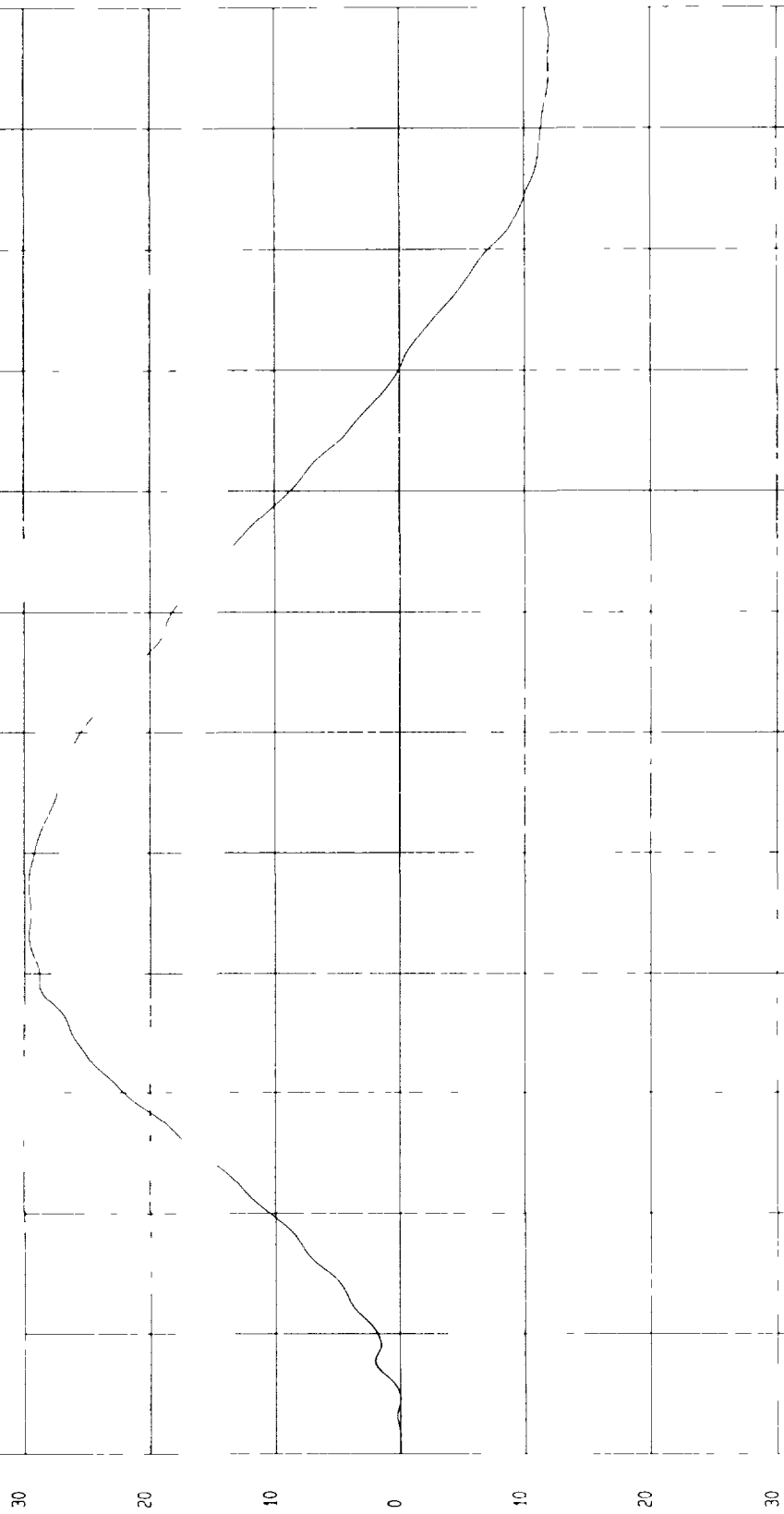
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 11 49 57

COMPONENT Dummy #ES2-001 Velocity 19.8 FT/SEC 6.04 M/SEC

Minimum 1.01 DEG at 117 msec Maximum 29.65 DEG at 47.6 msec

THETA B

1 0000180T D06 Filterclass (1000)



MGA Research
08 23 2000 12 00

DEG

TIME (sec)

MGA RESEARCH CORPORATION

PELVIS TEST

EUROSID 2 DUMMY

Date August 21, 2000Dummy Serial Number ES2-001Test Number D001019

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	46
Pendulum Speed	4.2 – 4.4 m/s	4.3
Maximum Impactor Force	4.4 – 5.1 kN	5.0
Time of Max Impactor Force	10.3 – 15.5 ms	15.2
Maximum Pubic Force	1.04 – 1.64 kN	1.28
Time of Max Pubic Force	9.9 – 15.9 ms	15.8

TEST MEETS SPECIFICATIONS

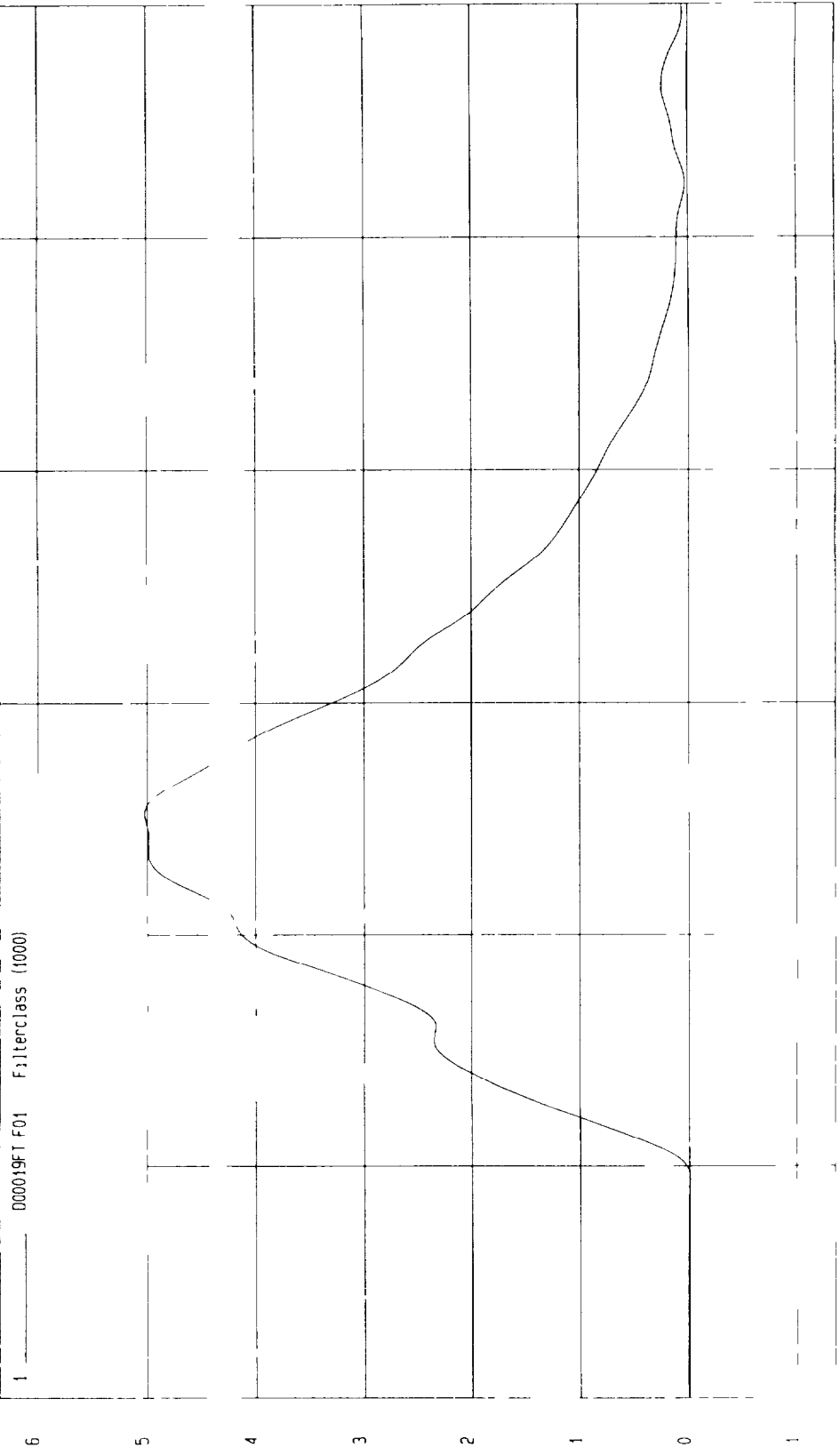
Technician Approved By 

TEST Dummy Calibration - Pelvis Impact TEST DATE 08-21-2000 - 16 02 10
COMPONENT Dummy #ES2-001 Velocity 14 02 FT/SEC 4 27 M/SEC

Minimum 9 38E 03 kN at 5 msec Maximum 5 02 kN at 15 2 msec

IMPACTOR FORCE

1 000019FT F01 Filterclass (1000)



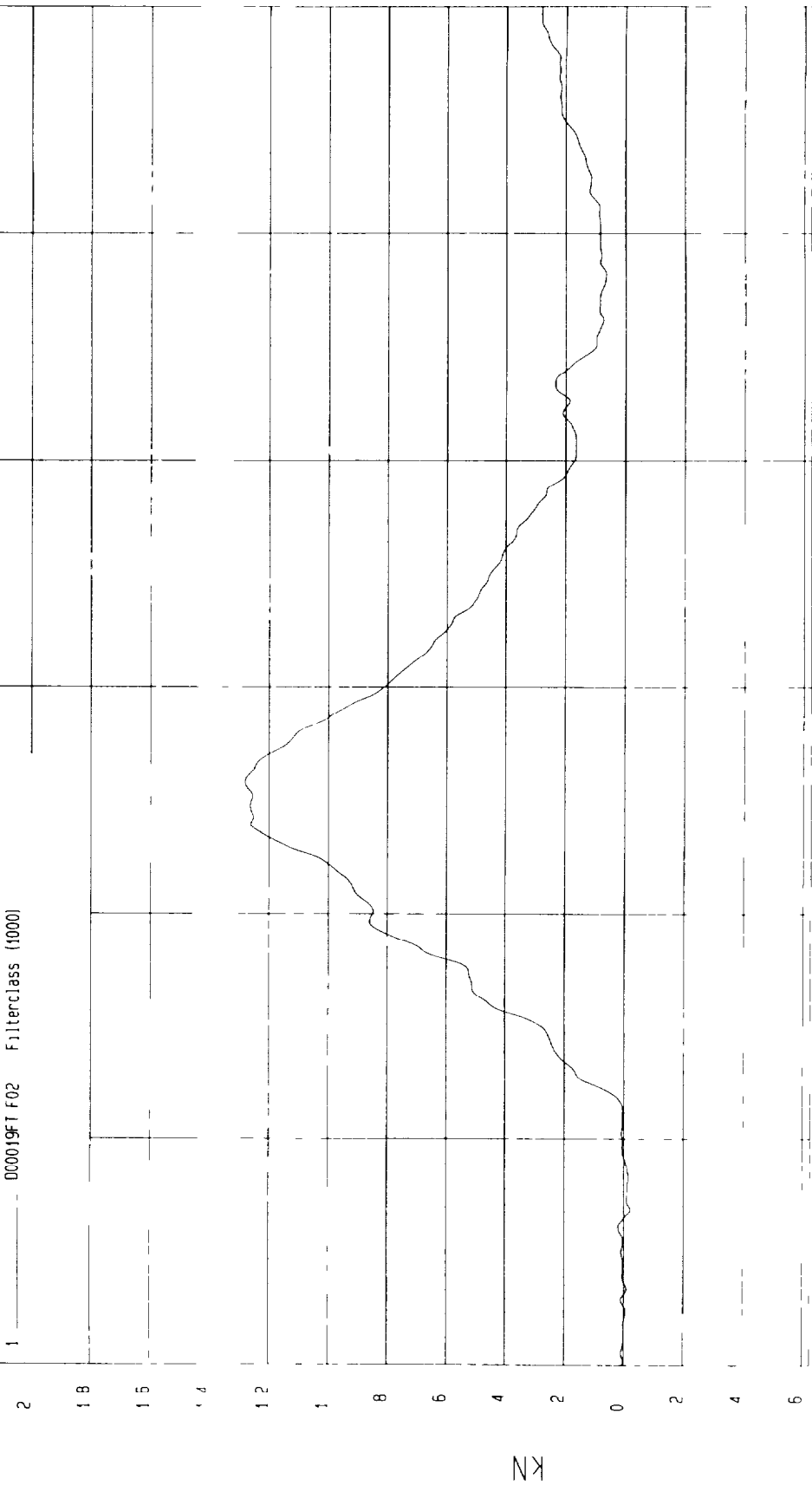
TEST Dummy Calibration - Pelvis Impact TEST DATE 08-21-2000 - 16 03 04

COMPONENT Dummy #ES2-001 Velocity 14 02 FT/SEC 4 27 M/SEC

Minimum 2 27E 02 kN at 3 1 msec Maximum 1 28 kN at 15 8 msec

PUBIC FORCE

1 000019FT F02 Filterclass (1000)



CERTIFICATION DATA

Dummy Serial Number: ES2-002

Calibration Test Results SummaryDummy Serial Number ES2-002

Pre-Test Calibration

External Dimensions	The dummy passed all external dimension requirements
Head Drop Test	The head passed all drop test requirements
Neck Pendulum Test	The neck did not pass all impact test requirements
Shoulder Impact Test	The shoulder passed all impact test requirements
Rib Tests	All ribs passed all impact test requirements.
Abdomen Test	The abdomen passed all impact test requirements.
Lumbar Spine Test	The lumbar spine passed all impact test requirements.
Pelvis Test:	The pelvis passed all impact test requirements

MGA RESEARCH CORPORATION
HEAD DROP TEST
EUROSID 2 DUMMY

Date August 23, 2000


Dummy Serial Number ES2-002

Test Number D001021

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Peak Resultant Acceleration	100 – 150 g's	137
Time of Max. Res Acceleration		27.5 ms

TEST MEETS SPECIFICATIONS

Technician



Approved By:

David Winkelbauer

TEST Dummy Calibration - Head Drop TEST DATE 08-23-2000 - 16 09 10

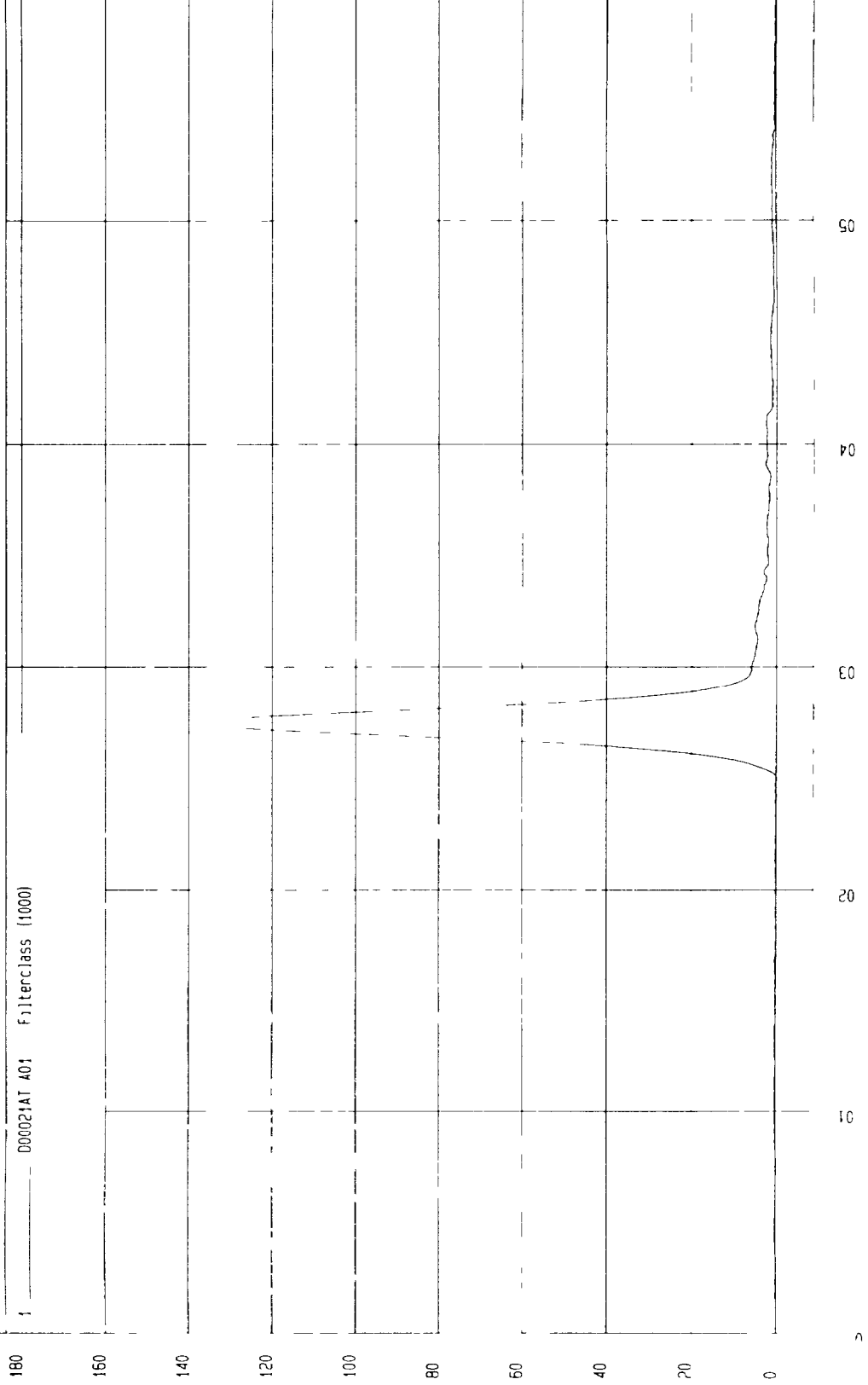
COMPONENT Dummy #ES2-002

Minimum 0.27 G S at 0 msec

Maximum 136.52 G S at 27.5 msec

PEAK RESULTANT ACCELERATION

000021AT 401 Filterclass (1000)



NSA Research
08-23-2000 16 09

MGA RESEARCH CORPORATION
NECK PENDULUM TEST
EUROSID 2 DUMMY

Date August 23, 2000
 Dummy Serial Number ES2-002
 Test Number D001022

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	3.3 - 3.5	3.4
Max Pendulum Acceleration		-35.1
Time Max Pendulum Acceleration		10.3
Maximum Flexion Angle	51.0 – 59.0 deg	60.4*
Time of Max Flexion Angle	53.0 – 65.0 ms	54.7
Maximum Angle Theta (A)	32.5 – 36.5 deg	36.1
Time of Max Theta (A)	54.0 – 64.0 ms	62.5
Maximum Angle Theta (B)	28.0 – 32.0 deg	32.2*
Time of Max Theta (B)	54.0 – 64.0 ms	61.9

* DID NOT MEET SPECIFICATIONS

Technician 

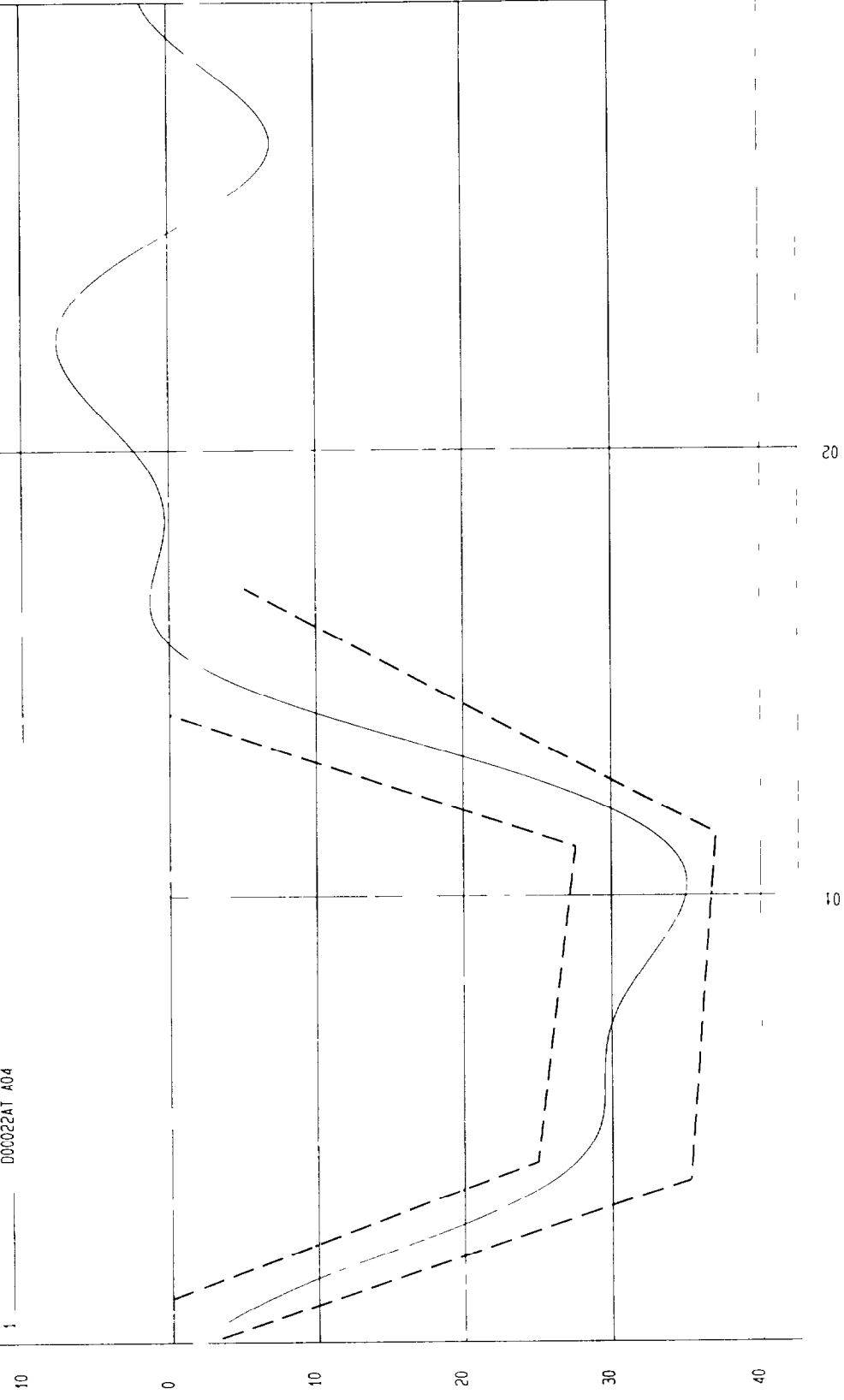
Approved By 

TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 40 18
 COMPONENT Dummy #ES2-002 Velocity 11 122 FT/SEC 3 39 M/SEC

Minimum 35 05 G S at 10 3 msec Maximum 8 27 G S at 46 5 msec

PENDULUM ACCELERATION

1 D00022AT A04



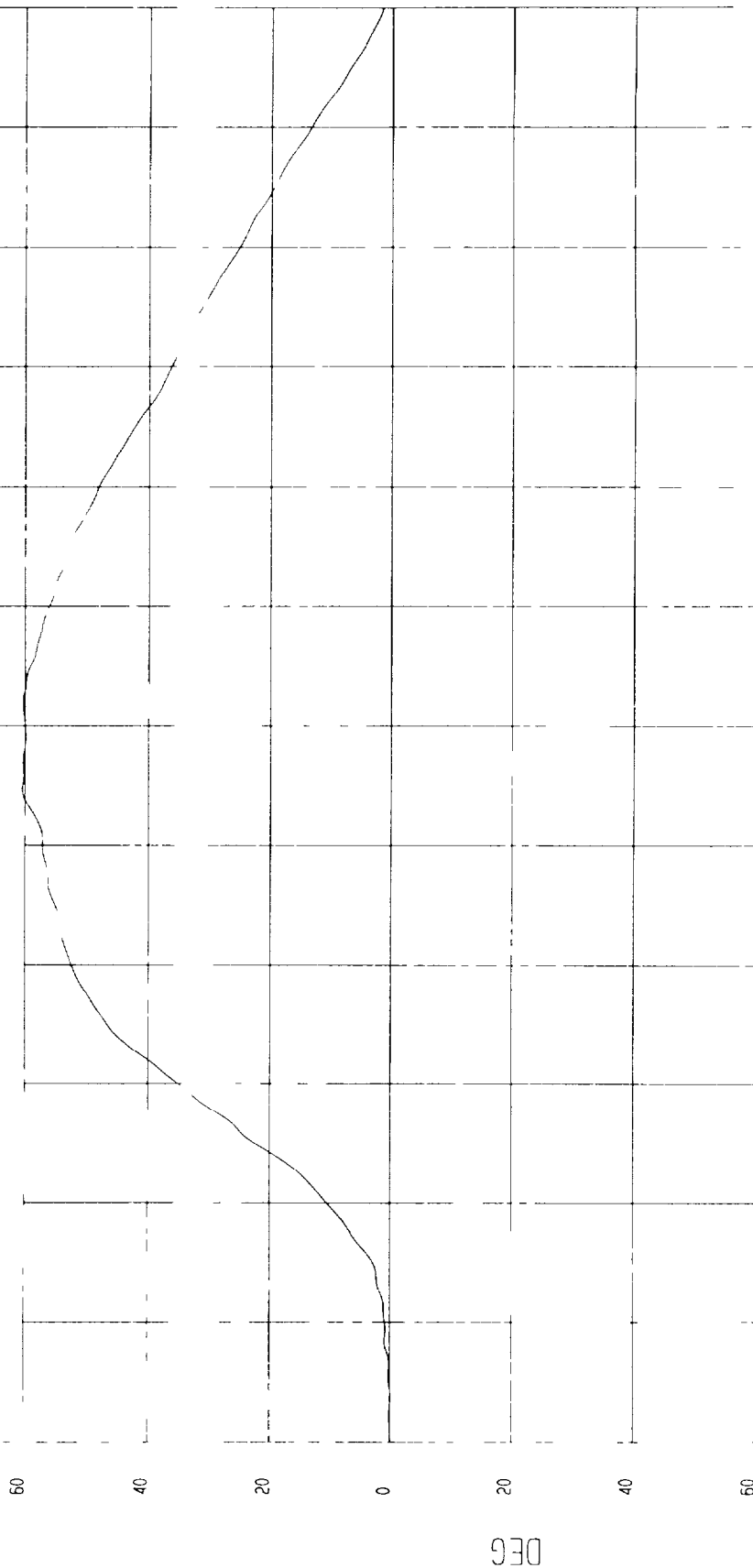
TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 40 18

COMPONENT Dummy #ES2-002 velocity 11 12 FT/SEC 3 39 M/SEC

Minimum 32.87 DEG at 166 msec Maximum 60.44 DEG at 54.7 msec

FLEXION ANGLE

1 00002201 008 Filterclass (1000)



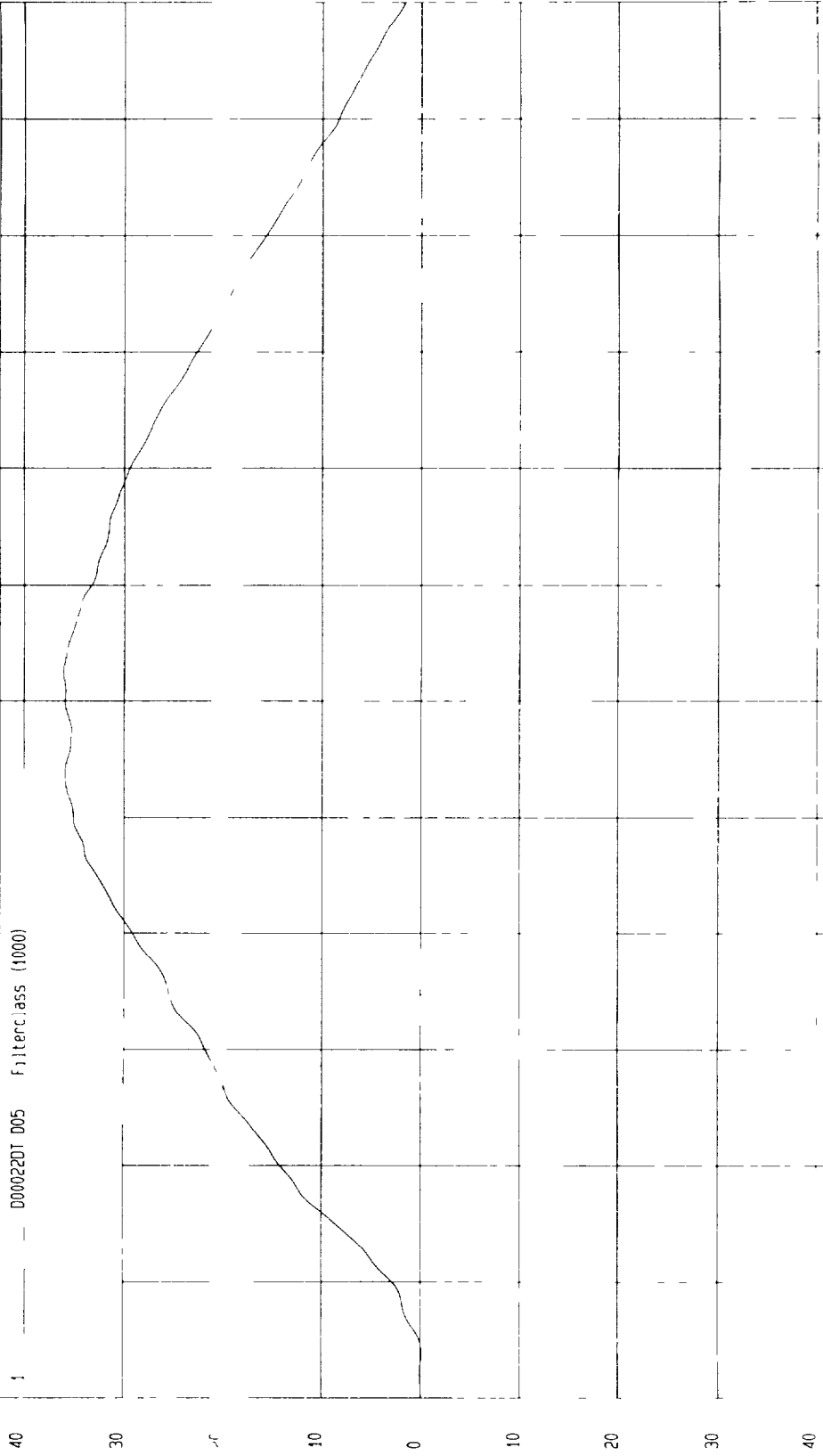
MCA Research
08-23-2000 14 42

TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 40 18
 COMPONENT Dummy #ES2-002 Velocity 11 12 FT/SEC 3 39 M/SEC

Minimum 18 98 DEG at 165 msec Maximum 36 08 DEG at 62 5 msec

THETA A

1 - - - - 00002201 005 Filterclass (f000)



MCA Research
08-23-2000 14 42

DEG

TIME (SEC)

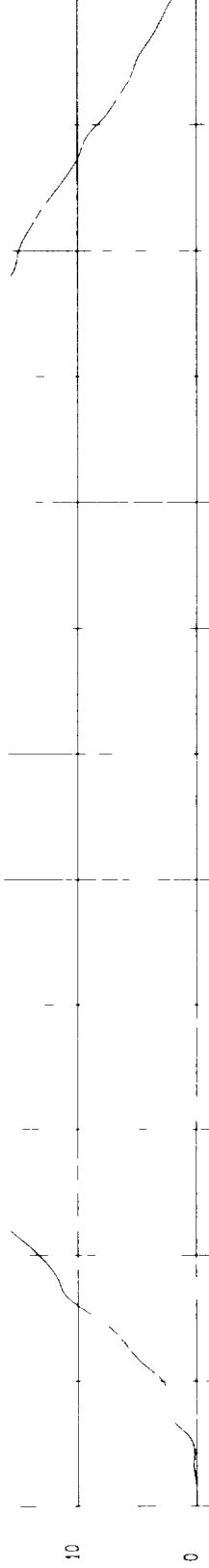
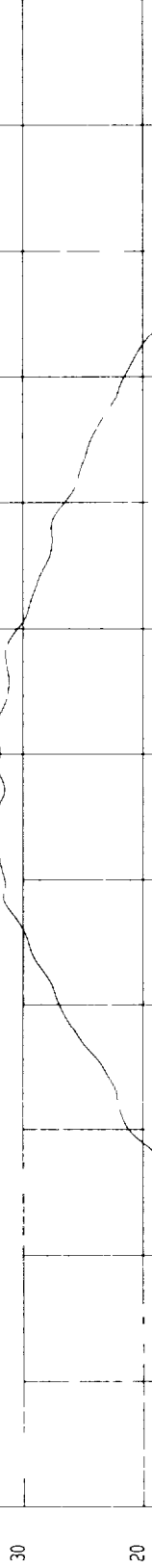
TEST Dummy Calibration - Neck Bending TEST DATE 08-23-2000 - 14 40 18

COMPONENT Dummy #ES2-002 Velocity 11 12 FT/SEC 3 39 M/SEC

Minimum 19.94 DEG at 169 msec Maximum 32.19 DEG at 61.9 msec

THETA B

00002201 006 Filterclass (1000)



DEG

TIME (SEC)

MOA Research
08-23-2000 14:42

MGA RESEARCH CORPORATION
SHOULDER IMPACT TEST
EUROSID 2 DUMMY

Date August 21, 2000

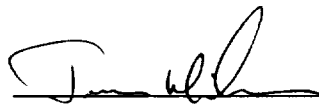
Dummy Serial Number ES2-002

Test Number D001023

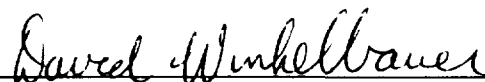
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	46
Pendulum Speed	4.2 – 4.4 m/s	4.3
Max Resultant Acceleration	7.5 – 10.5 g's	9.8
Time of Max Pendulum Acceleration		12.3

TEST MEETS SPECIFICATIONS

Technician



Approved By

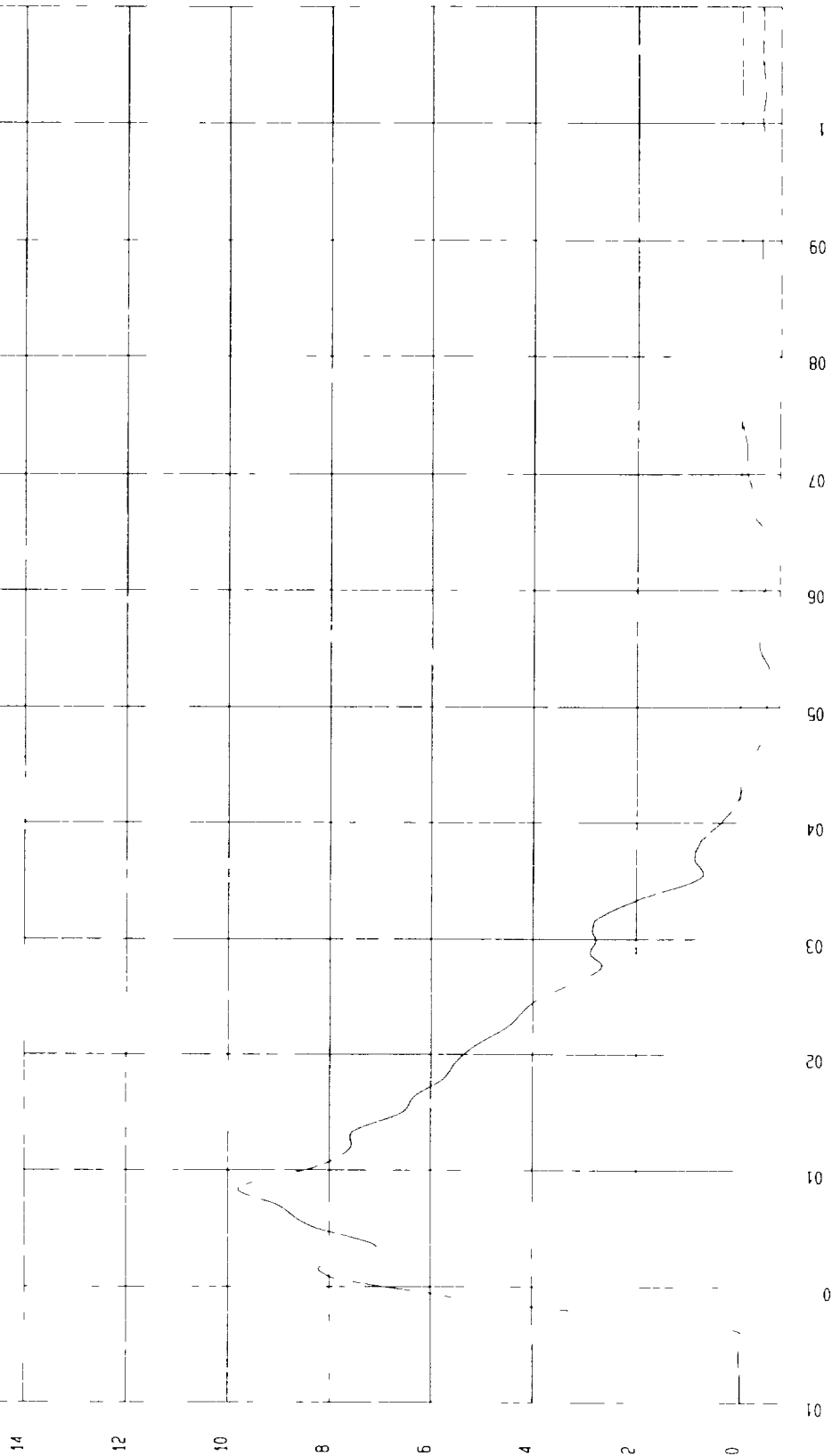


TEST Dummy Calibration - SHOULDER IMPACT TEST DATE 08-21-2000 - 10 56 05
 COMPONENT Dummy #ES2-002 Velocity 13 98 FT/SEC 4 26 M/SEC

Minimum 1/4 G's at 1/2 m/sec Maximum 9 80 G's at 1/2 3 msec

PENDULUM ACCELERATION

1 000023AT A01 Filterclass (1000)



G.S

MGA RESEARCH CORPORATION
UPPER/MIDDLE/LOWER RIB TESTS
EUROSID 2 DUMMY

Date August 24, 2000
Dummy Serial Number ES2-002
Test Number D001024/5/6

UPPER RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21.0
Relative Humidity (%)	10 – 70	46
Displacement at 2 m/s	23.5 – 27.5 mm	26.2
Displacement at 3 m/s	36.0 – 40.0 mm	39.0
Displacement at 4 m/s	46.0 – 51.0 mm	50.8

MIDDLE RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21.0
Relative Humidity (%)	10 – 70	46
Displacement at 2 m/s	23.5 – 27.5 mm	25.5
Displacement at 3 m/s	36.0 – 40.0 mm	38.6
Displacement at 4 m/s	46.0 – 51.0 mm	50.9

LOWER RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21.0
Relative Humidity (%)	10 – 70	46
Displacement at 2 m/s	23.5 – 27.5 mm	24.4
Displacement at 3 m/s	36.0 – 40.0 mm	38.0
Displacement at 4 m/s	46.0 – 51.0 mm	50.5

TEST MEETS SPECIFICATIONS

Technician 

Approved By 

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 14 34

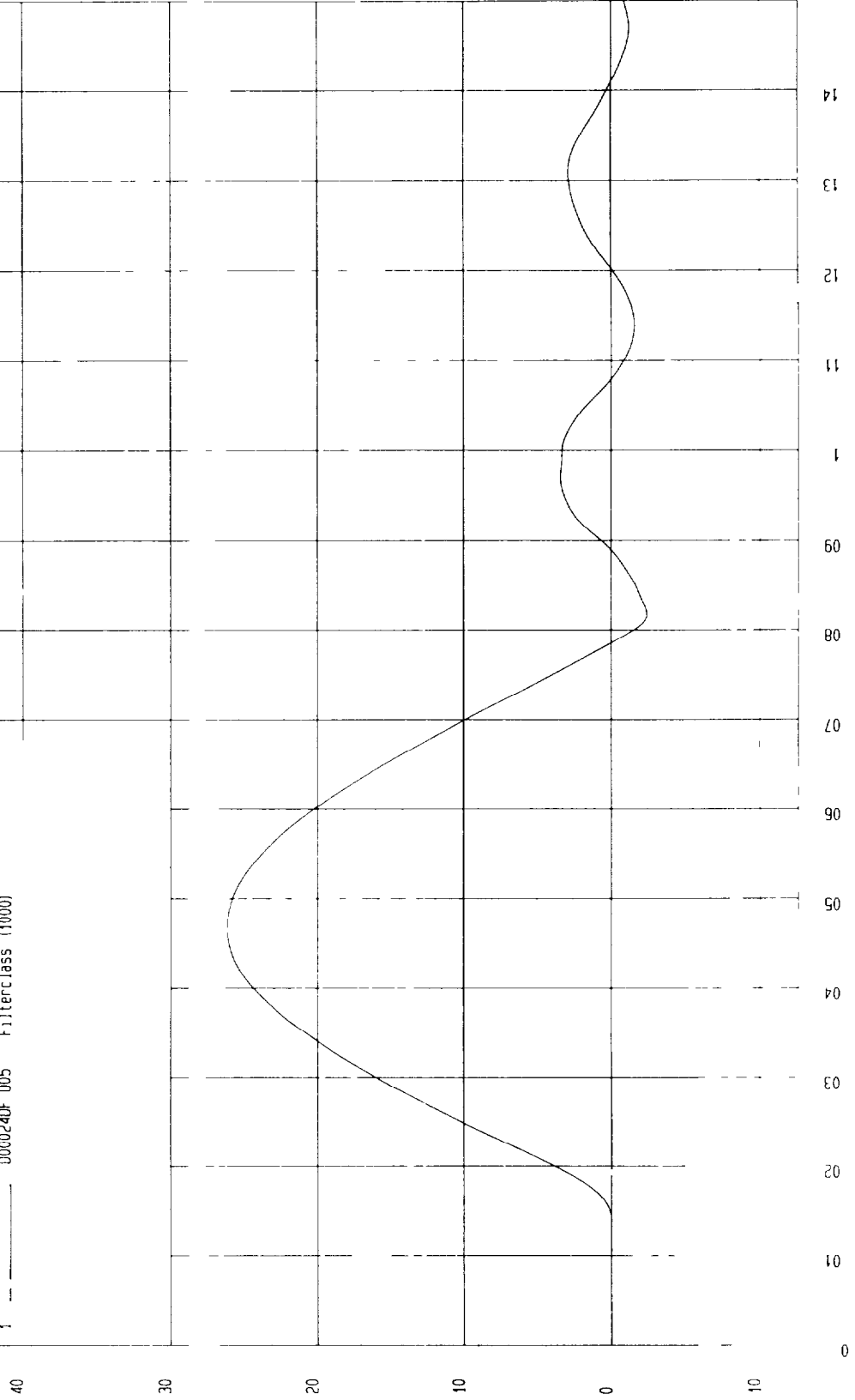
COMPONENT Dummy #ES2-002 velocity 6 56 FT/SEC 2 M/SEC

Minimum 2 37 mm at 81 8 msec

Maximum 26 16 mm at 46 7 msec

UPPER RIB DISPLACEMENT

1 000240F 005 Filterclass (1000)



MCA Research
08-24-2000 10 24

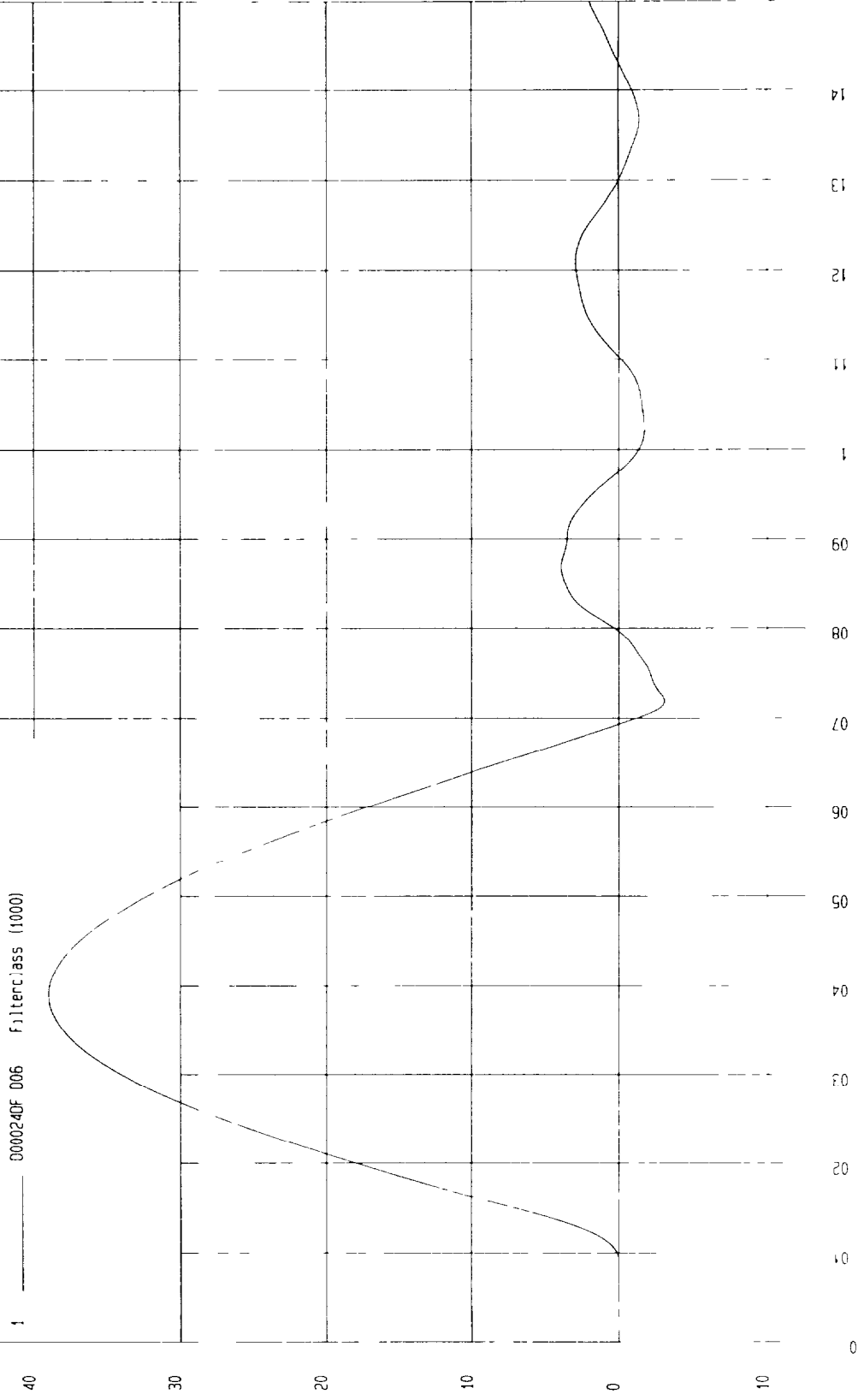
TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 23 43

COMPONENT Dummy #ES2-002 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 3 04 mm at 71 9 msec Maximum 39 01 mm at 38 9 msec

UPPER RIB DISPLACEMENT

1 0000240F 006 Filterc.ass (1000)



MCA Resolect
08 24 2000 10 24

mm

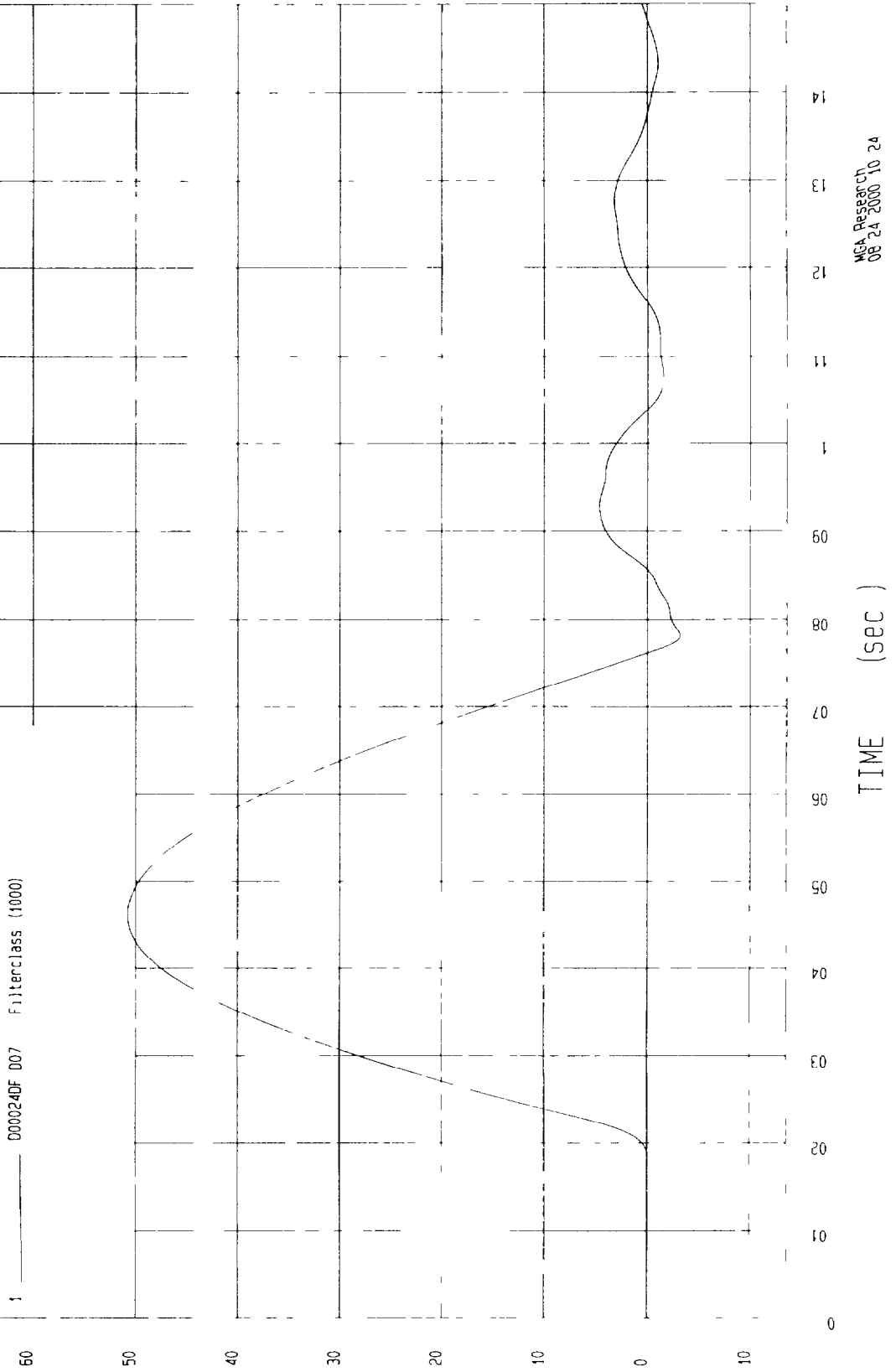
TIME (sec)

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 07 14
COMPONENT Dummy #ES2-002 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 3 17 mm at 78 1 msec Maximum 50 81 mm at 46 3 msec

UPPER RIB DISPLACEMENT

1 0000240F 007 Filterclass (1000)



MCA Research
08-24-2000 10 24

mm

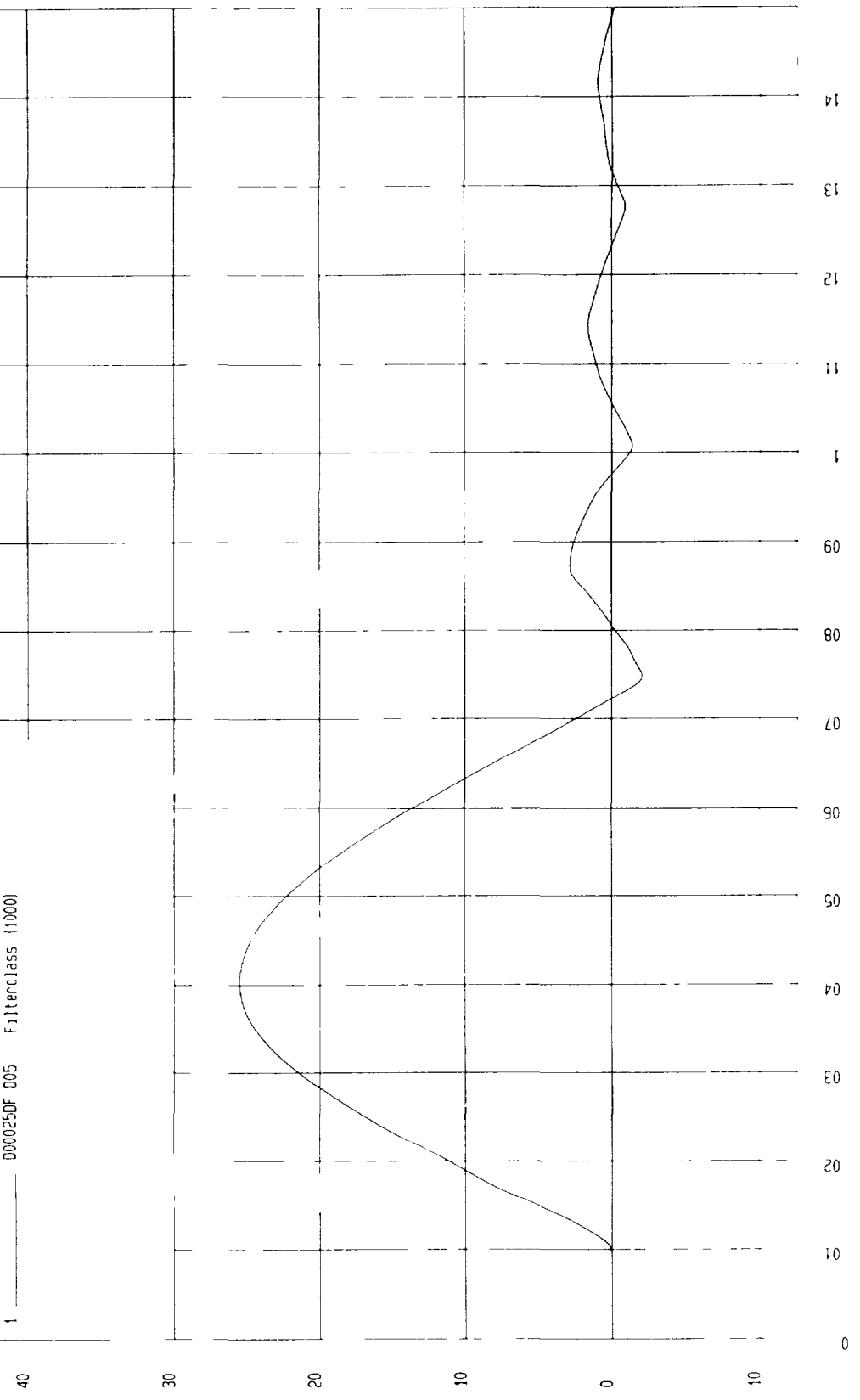
TIME (SEC)

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 36 32
COMPONENT Dummy #ES2-002 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 2 05 mm at 74 8 msec Maximum 25 51 mm at 40 4 msec

MIDDLE RIB DISPLACEMENT

1 0000250F 005 Filterclass (1000)



MGA Research
08 24 2000 10 43

mm

TIME (sec)

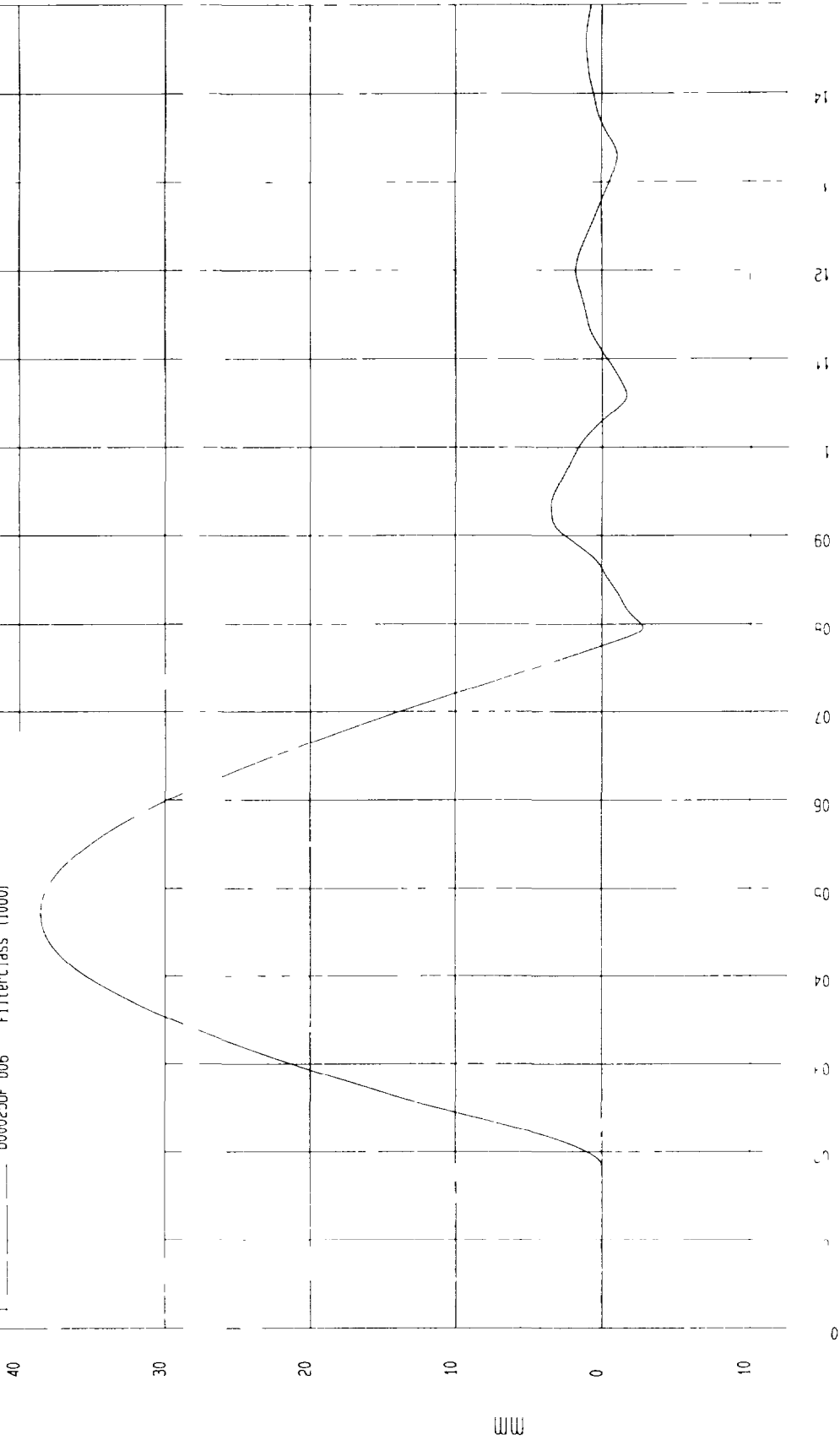
TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 43 23

COMPONENT Dummy #FS2-002 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 2 77 mm at 79 6 msec Maximum 38 55 mm at 47 3 msec

MIDDLE RIB DISPLACEMENT

1 - - - - - D000250F 006 FilterClass (1000)



MCA Research
08 24 2000 10 44

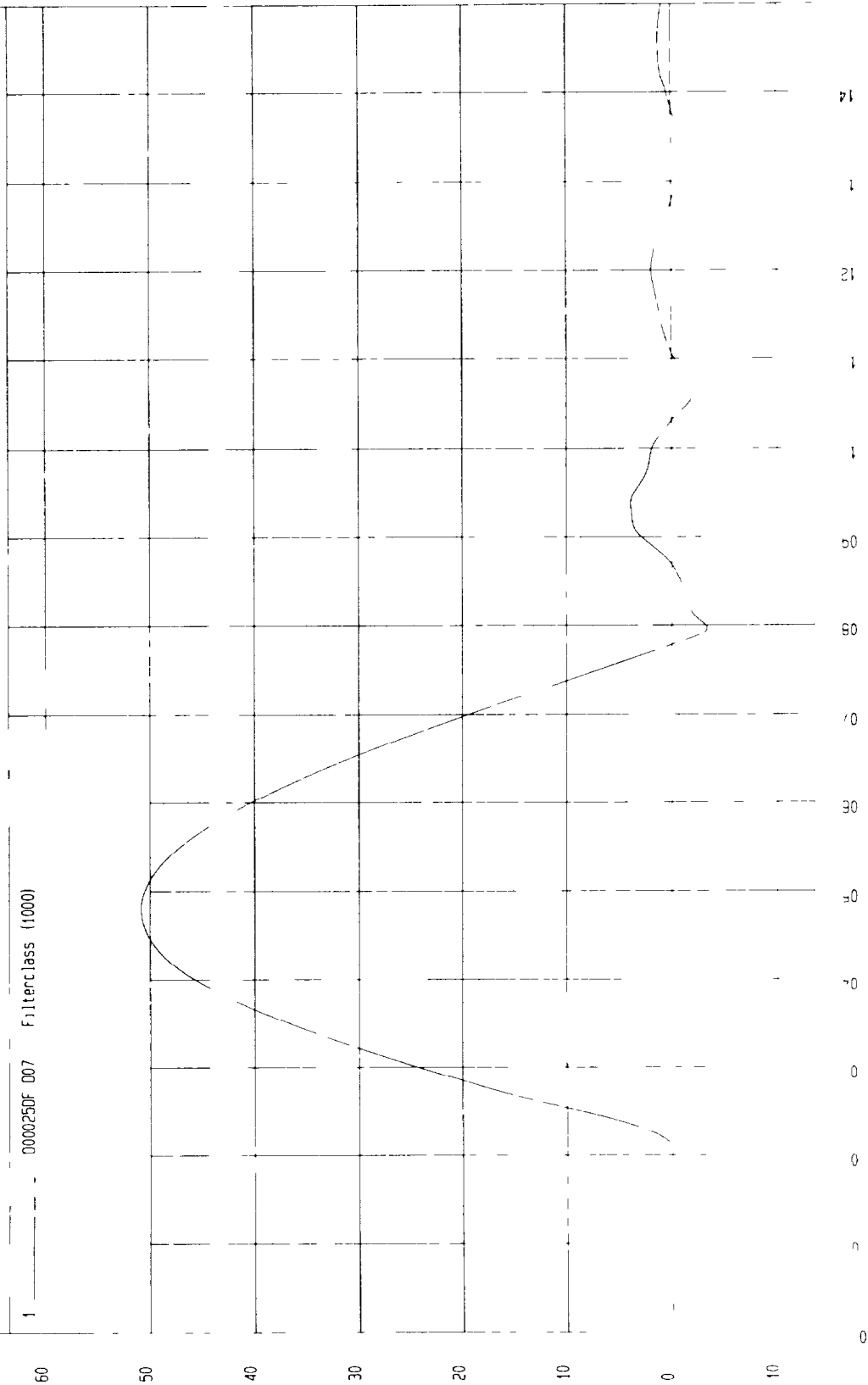
TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 28 41

COMPONENT Dummy #ES2-002 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 3 29 mm at 79 6 msec Maximum 50 87 mm at 48 1 msec

MIDDLE RIB DISPLACEMENT

1 0000250F 007 Filterclass (1000)



MCA Research
08 24 2000 10 44

TIME (SEC)

mm

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 10 58 39

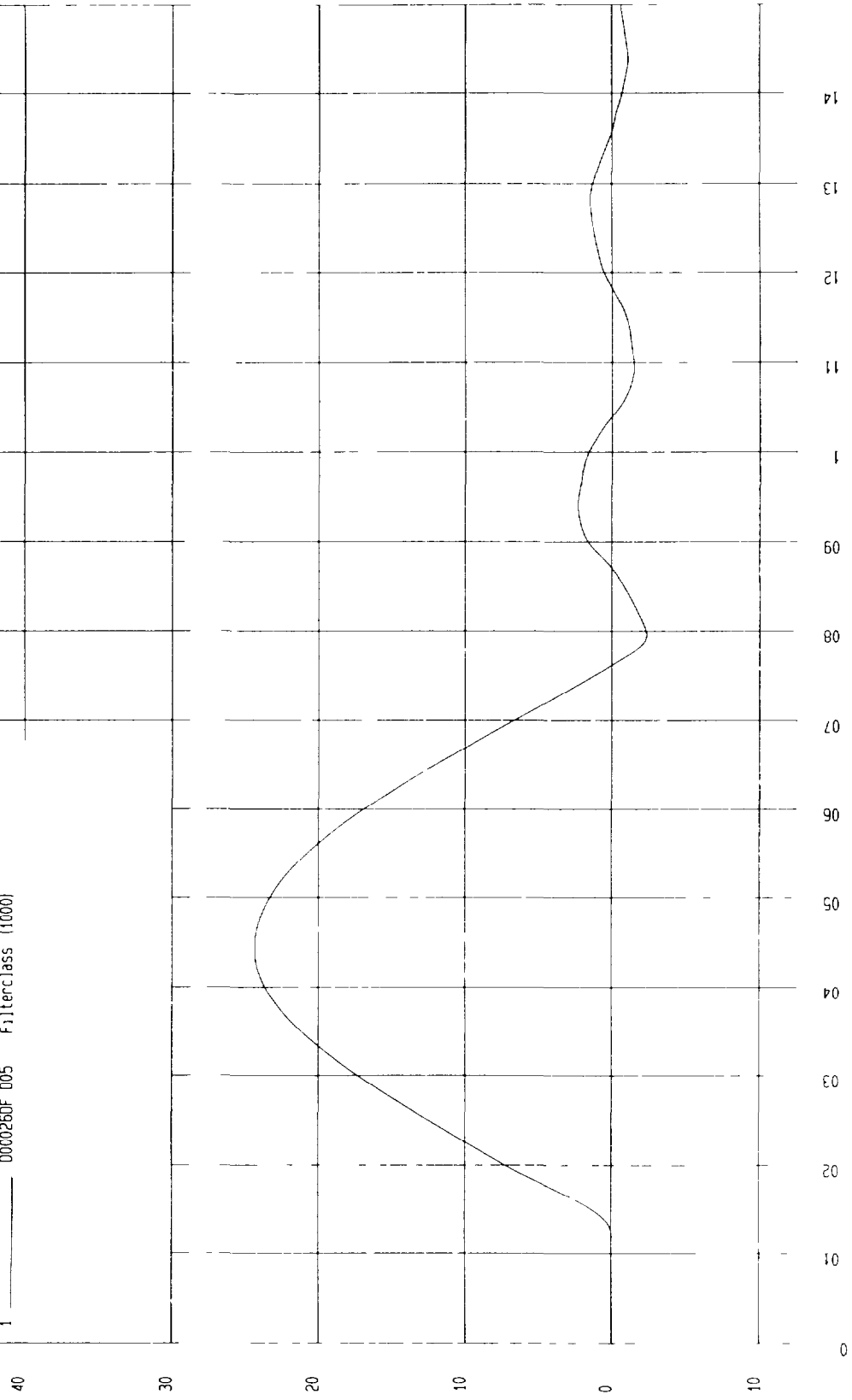
COMPONENT Dummy #ES2-002 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 2 35 mm at 79 5 msec

Maximum 24 34 mm at 44 7 msec

LOWER RIB DISPLACEMENT

1 ——— 0000260F 005 Filterclass (1000)



MCA Research
08 24 2000 11 05

TIME (SEC)

mm

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 - 11 04 46

COMPONENT Dummy #ES2-002 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 3 03 mm at 71 3 msec Maximum 38 01 mm at 38 7 msec

LOWER RIB DISPLACEMENT

1 0000260F 006 Filterclass (1000)

40

30

20

10

0

10

mm

0 0.01 0.02 0.03 0.04 0.05 0.06 0.07 0.08 0.09 0.1 0.11 0.12 0.13 0.14

TIME (sec)

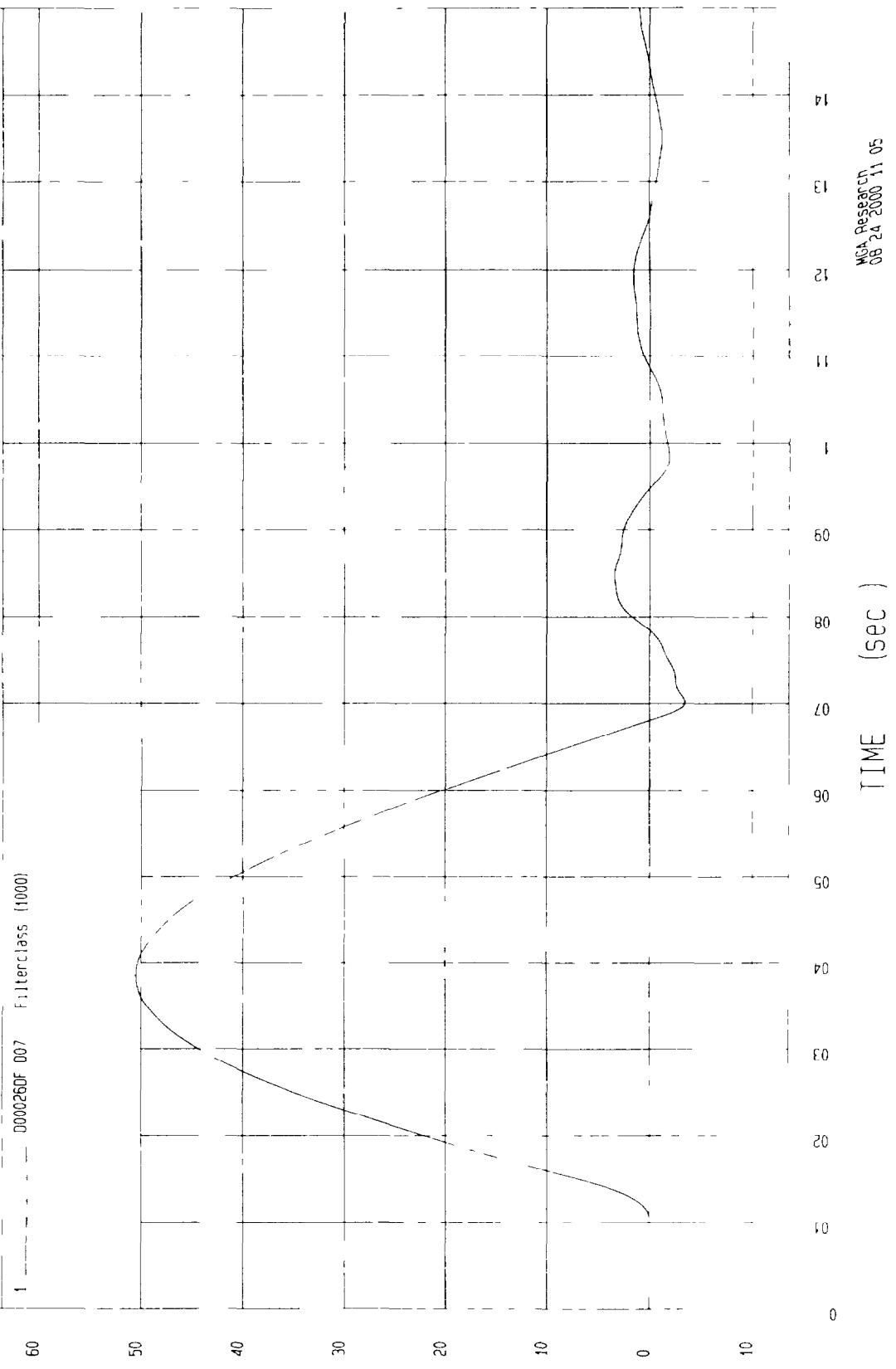
MGA Research
08-24-2000 11 05

TEST Dummy Calibration - RIB MODULE TEST DATE 08-24-2000 -- 10 48 20
 COMPONENT Dummy #E52 002 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 3.42 mm at 70.1 msec Maximum 50.52 mm at 38.5 msec

LOWER RIB DISPLACEMENT

1 - - - - 0000260F 007 Filterclass (1000)



MCA Research
08-24-2000 11 05

MGA RESEARCH CORPORATION
ABDOMEN TEST
EUROSID 2 DUMMY

Date August 21, 2000

Dummy Serial Number ES2-002

Test Number D001027

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	43
Probe Speed (m/s)	6.2 – 6.4	6.3
Maximum Impact Force	9.5 – 11.1 kN	10.6
Time of Maximum Force	8.8 – 10.4 ms	9.7
Maximum Total Abdomen Force	5.9 – 7.9 kN	6.1
Time of Max Total Force	8.5 – 10.1 ms	9.3

TEST MEETS SPECIFICATIONS

Technician 

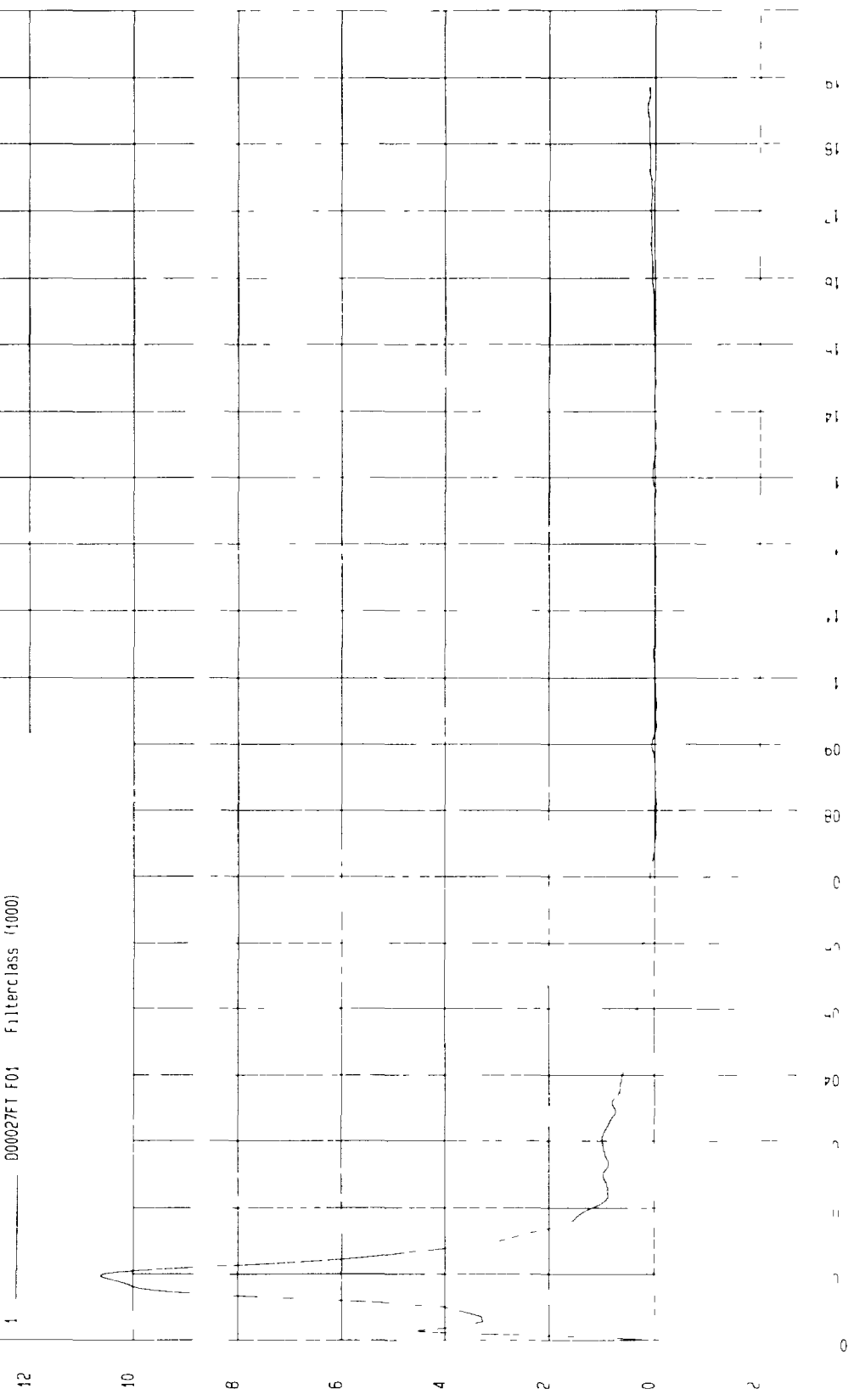
Approved By 

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-21-2000 - 14 40 34
COMPONENT Dummy #ES2-002 Velocity 20 68 FT/SEC 6 3 M/SEC

Minimum 3 599 02 kN at 80.2 msec Maximum 10 62 kN at 9.7 msec

PROBE FORCE

1 000027FT F01 Filterclass (1000)



MCA Research
08-21-2000 14 41

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-21-2000 - 14 38 34

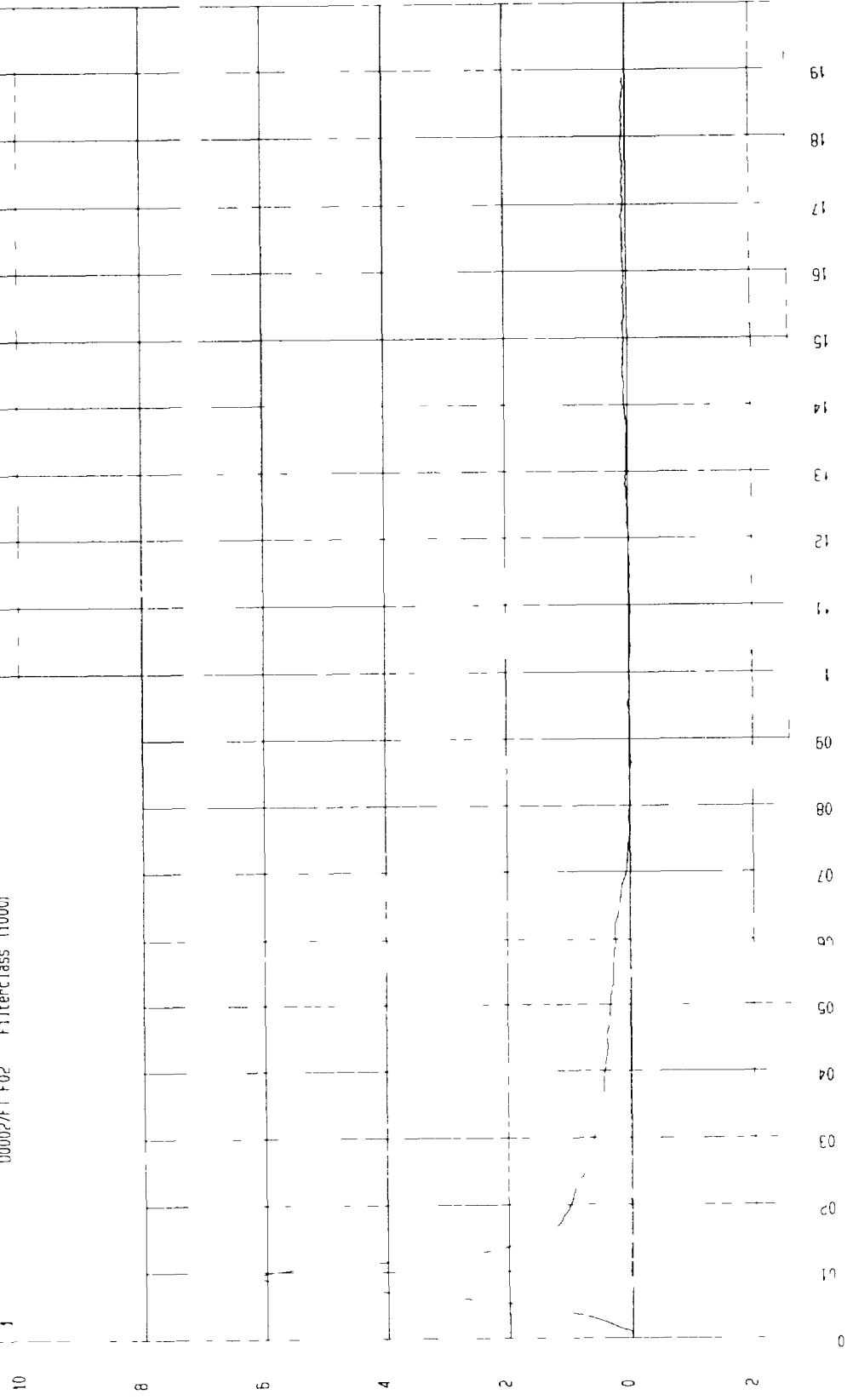
COMPONENT Dummy #ES2-002 Velocity 20 68 FT/SEC 6 3 M/SEC

Minimum 3.21E 02 kN at: 109 msec

Maximum 6.13 kN at: 9.3 msec

ABDOMEN FORCE

000027F1 F02 Filterclass (1000)



MGA Research
08 21 2000 14 41

TIME (sec)

KN

MGA RESEARCH CORPORATION
LUMBAR SPINE TEST
EUROSID 2 DUMMY

Date August 23, 2000
 Dummy Serial Number ES2-002
 Test Number. D001028

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	5.95 – 6.15 m/s	6.06
Max. Pendulum Acceleration		-29.1 g's
Time Max. Pendulum Acceleration		10.0 ms
Maximum Flexion Angle	45.0 – 55.0 deg	52.0
Time of Max. Flexion Angle	39.0 – 53.0 ms	45.8
Maximum Angle Theta (A)	31.0 – 35.0 deg	32.7
Time of Max. Theta (A)	45.0 – 55.0 ms	48.8
Maximum Angle Theta (B)	27.0 – 31.0 deg	29.7
Time of Max. Theta (B)	45.0 – 55.0 ms	45.5

TEST MEETS SPECIFICATIONS

Technician 

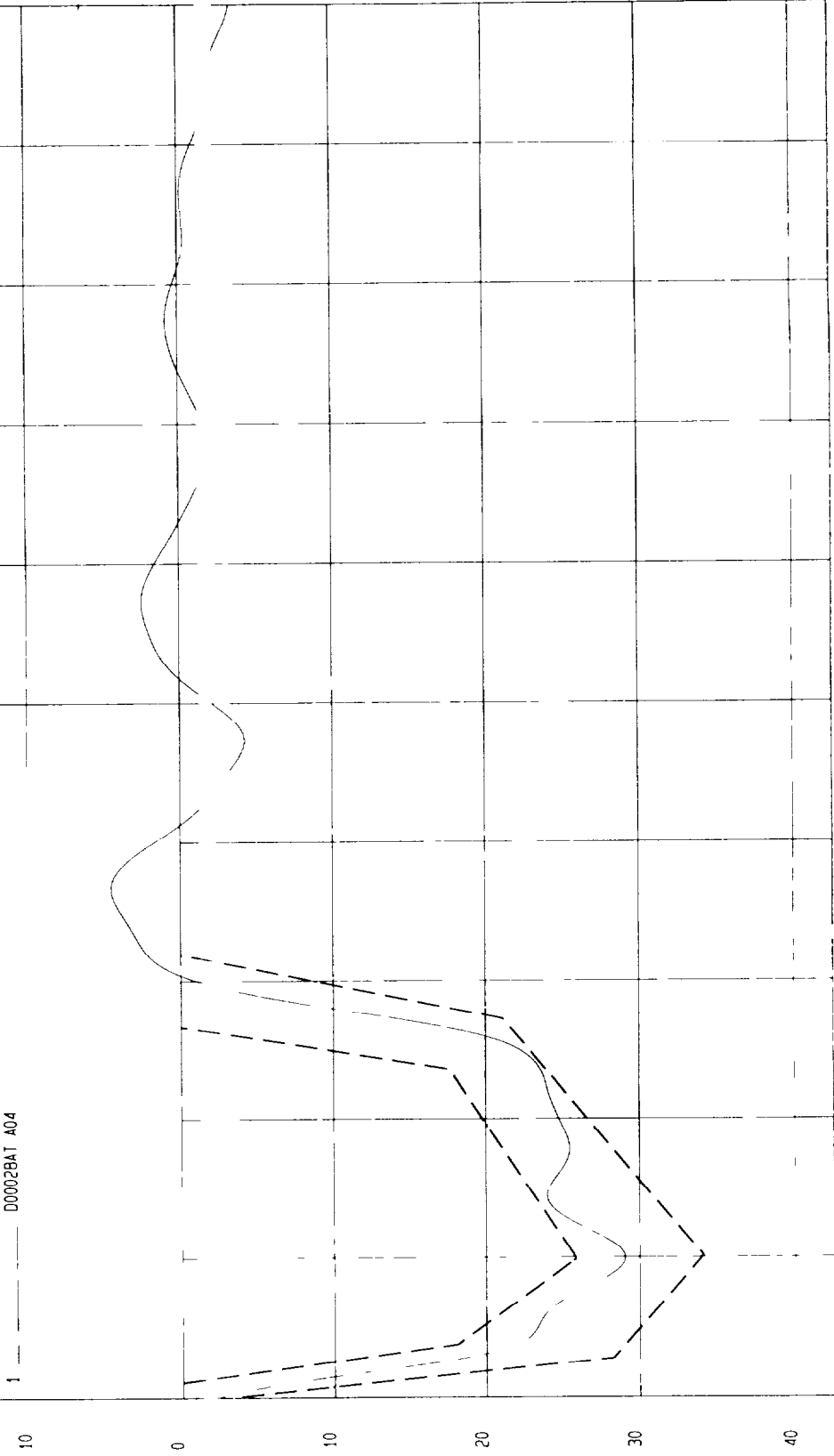
Approved By 

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 13 43 44
COMPONENT Dummy #ES2-002 Velocity 19 893 FT/SEC 6 06 M/SEC

Minimum 29 05 G S at 10 msec
Maximum 4 56 G S at 36 6 msec

PENDULUM ACCELERATION

1 - - - - - D00028AT A04



MGA Research
08-23-2000 13 49

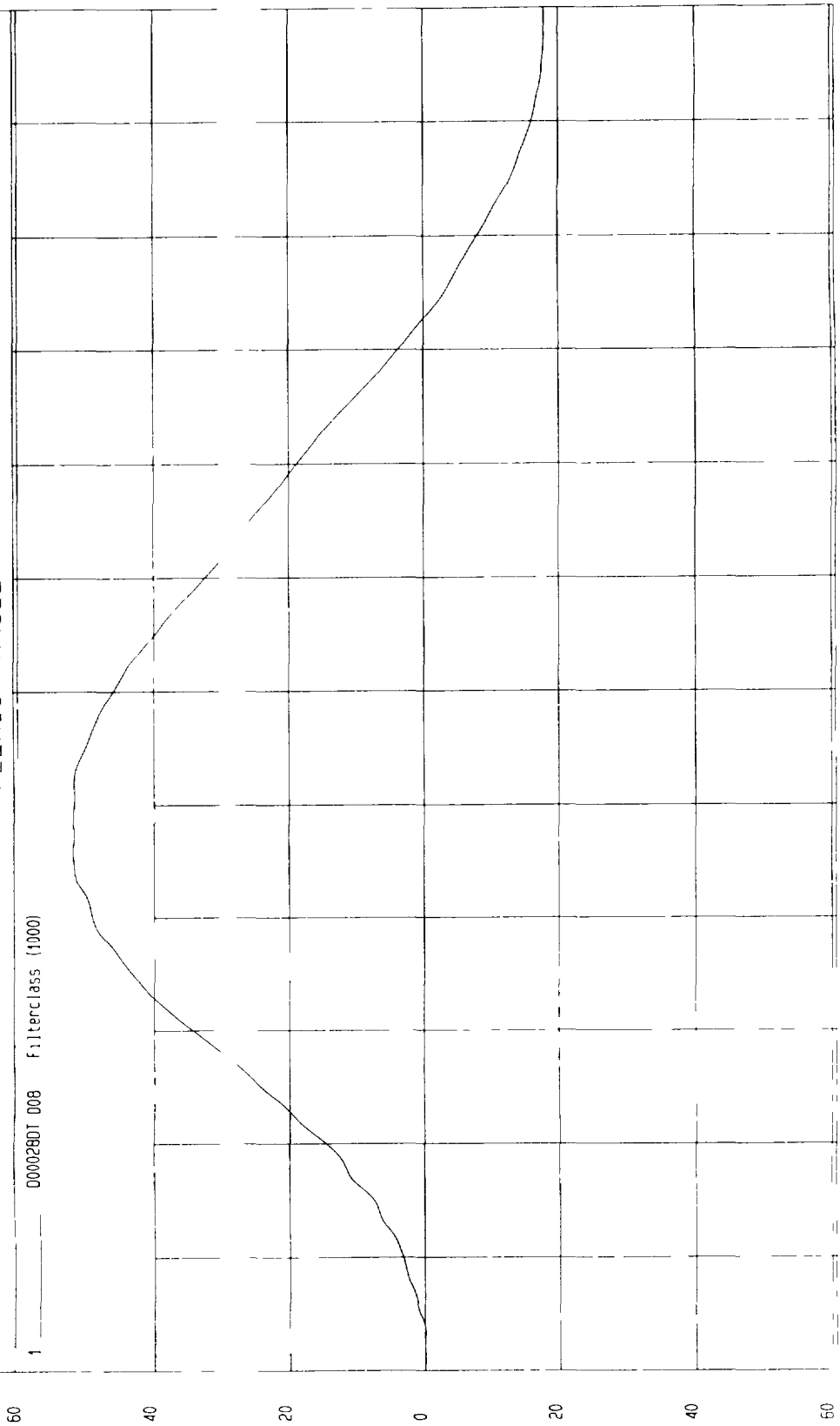
G.S.

TIME (sec)

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 13 43 44
 COMPONENT Dummy #ES2-002 Velocity 19 89 FT/SEC 6 06 M/SEC

Minimum 17 95 DEG at 117 msec Maximum 51 95 DEG at 45 8 msec

FLEXION ANGLE



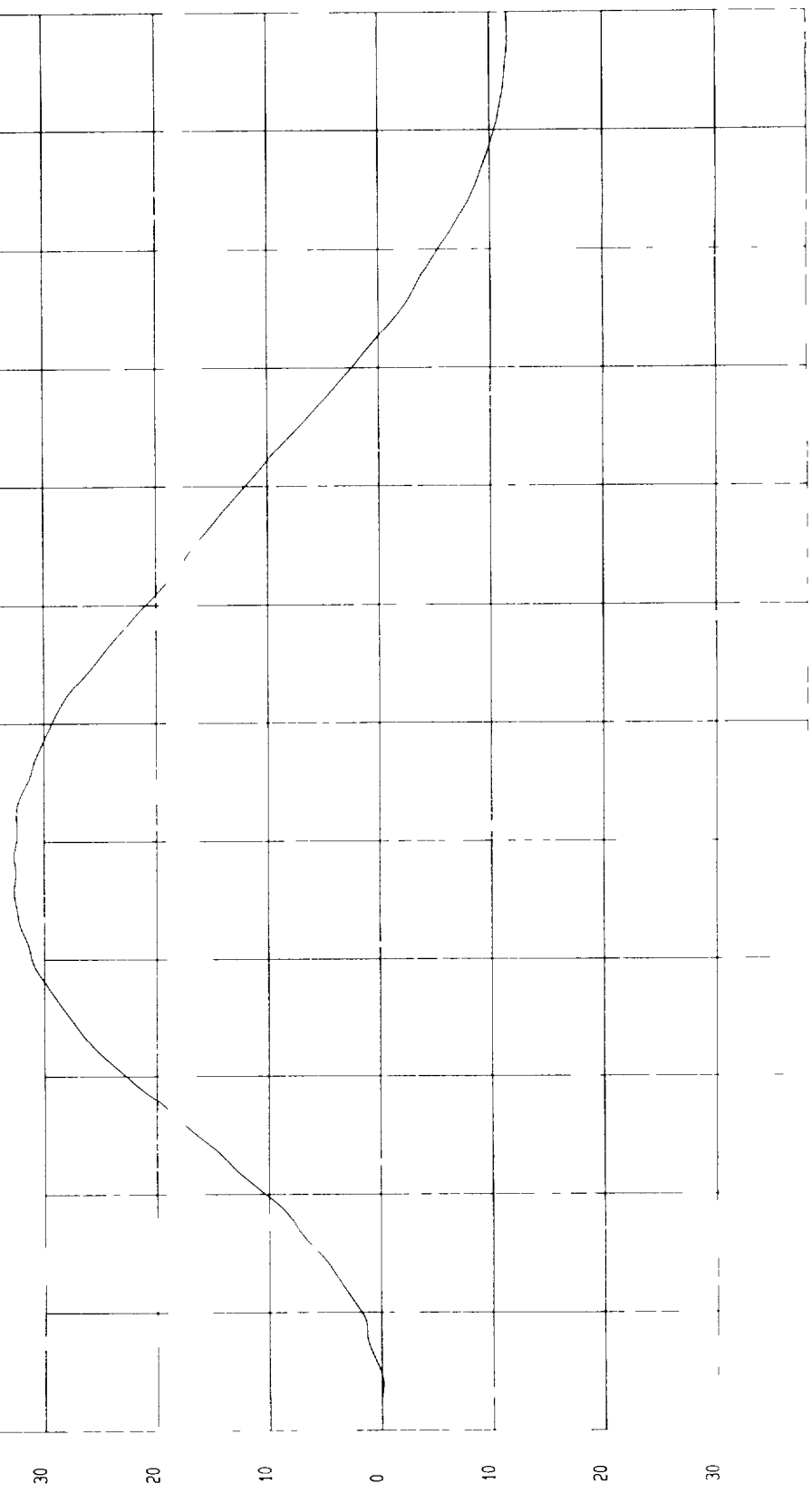
MCA Research
08-23-2000 13 49

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 13 43 44
 COMPONENT Dummy #ES2-002 Velocity 19 89 FT/SEC 6 06 M/SEC

Minimum 11 63 DEG at 117 msec Maximum 32 66 DEG at 48 8 msec

THETA A

00002801 005 filterclass (1000)



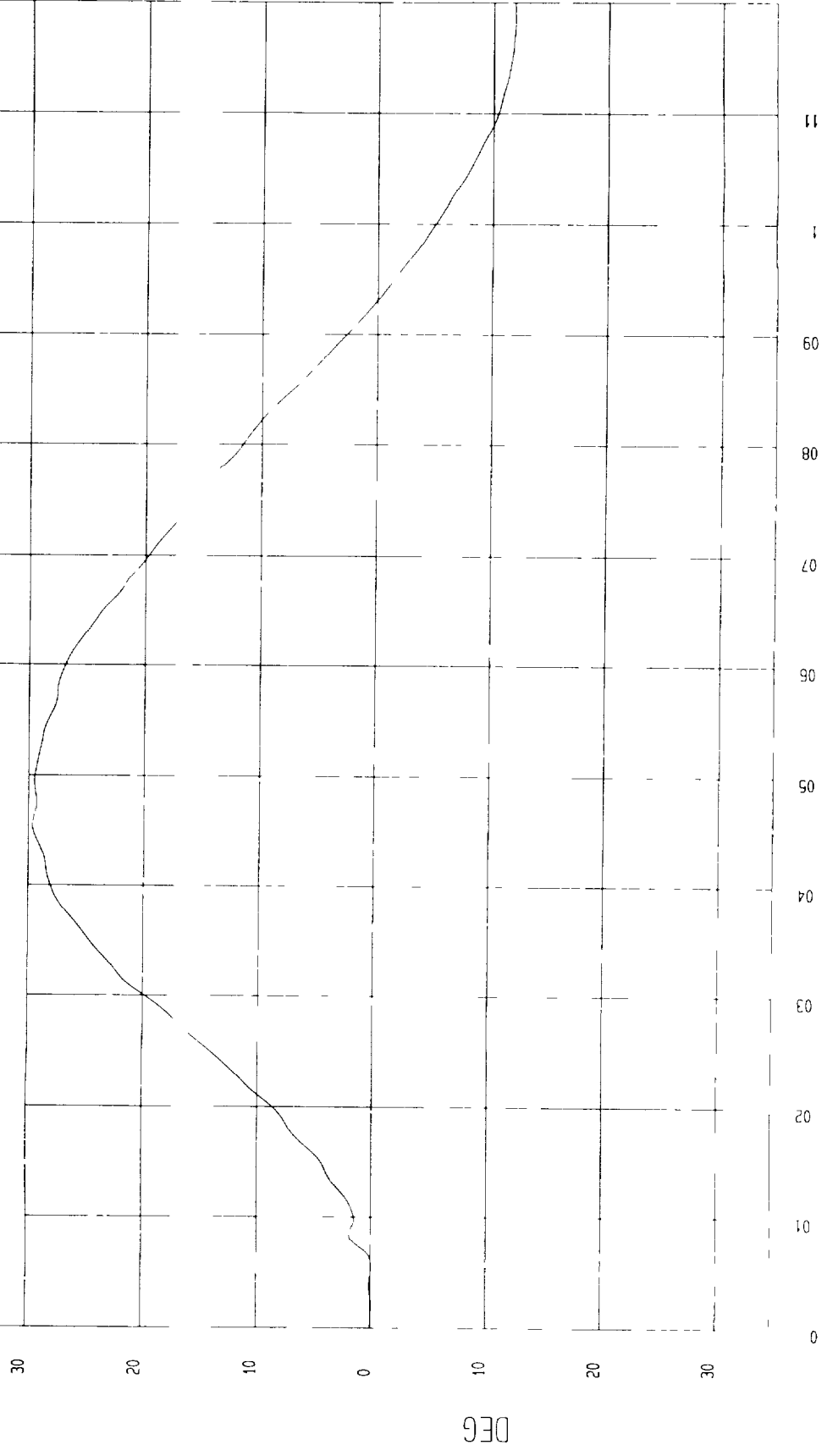
MCA Research
08 23 2000 13 49

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-23-2000 - 13 43 44
COMPONENT Dummy #ES2-002 Velocity 19 89 FT/SEC 6 06 M/SEC

Minimum 11 89 DEG at 118 msec Maximum 29 66 DEG at 45 5 msec

THETA B

1 0000280T 006 FilterClass (1000)



NGA Research
08-23-2000 13 50

MGA RESEARCH CORPORATION



PELVIS TEST

EUROSID 2 DUMMY

Date August 21, 2000Dummy Serial Number ES2-002Test Number D001029

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	46
Pendulum Speed	4.2 – 4.4 m/s	4.3
Maximum Impactor Force	4.4 – 5.1 kN	5.0
Time of Max Impactor Force	10.3 – 15.5 ms	13.3
Maximum Pubic Force	1.04 – 1.64 kN	1.35
Time of Max Pubic Force	9.9 – 15.9 ms	15.8

TEST MEETS SPECIFICATIONS

Technician: Approved By 

TEST Dummy Calibration - Pelvis Impact TEST DATE 08-21-2000 - 14 20 02

COMPONENT Dummy #ES2-002 Velocity 13 97 FT/SEC 4 26 M/SEC

Minimum 2 09E 04 KN at 136 msec Maximum 5 02 KN at 13 3 msec

IMPACTOR FORCE

1 000029FT F01 Filterclass (1000)

6

5

4

3

2

1

0

1

KN

0

01

02

03

04

05

TIME (sec)

MCA Research
08-21-2000 14 22

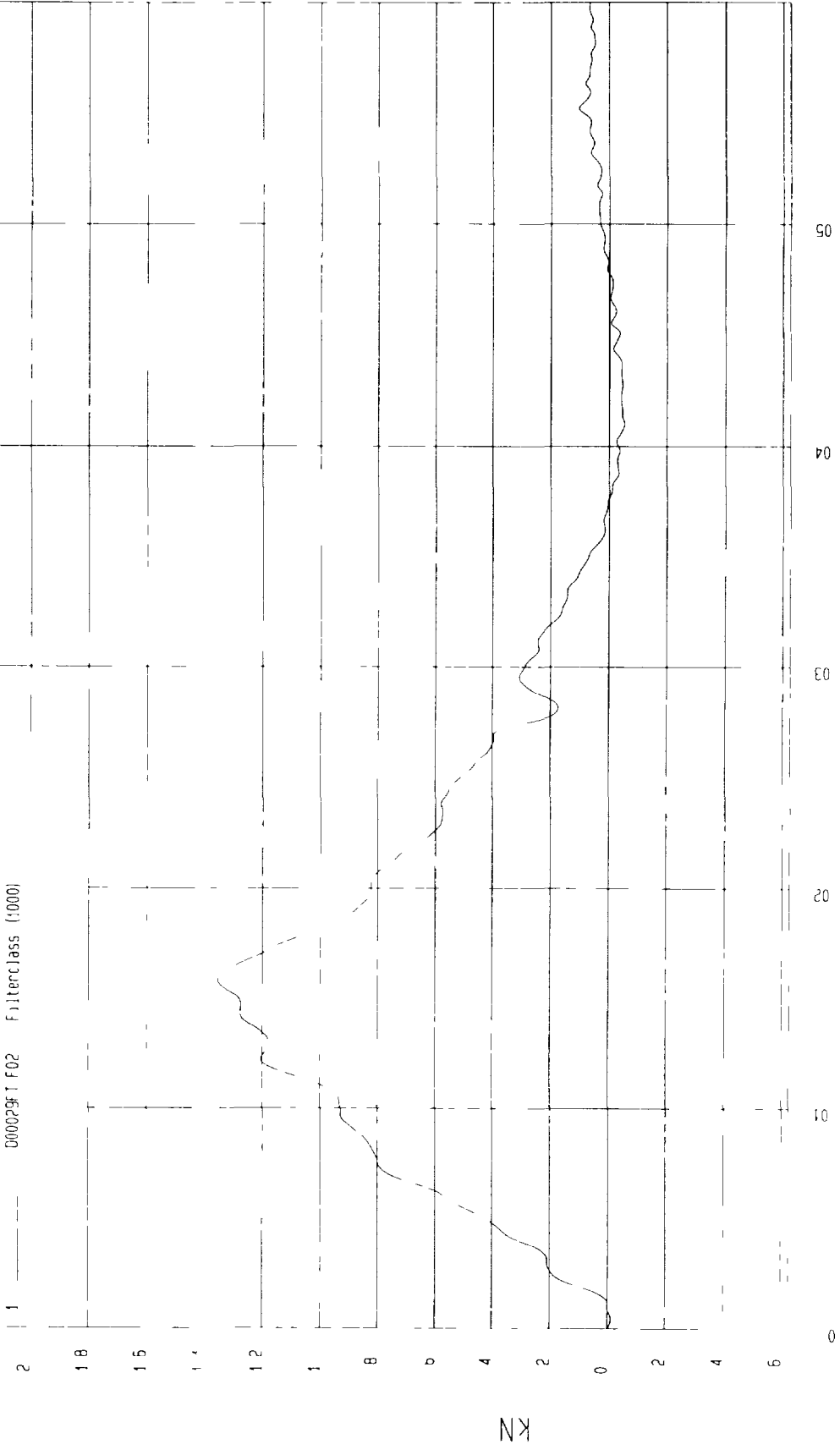
TEST Dummy Calibration - Pelvis Impact TEST DATE 08-21-2000 - 14 22 30

COMPONENT Dummy #F52 002 velocity 13 97 FT/SEC 4 26 M/SEC

Minimum 5.38E 02 kN at 41 msec Maximum 1.35 kN at 15.8 msec

PUBLIC FORCE

0000291 F02 Filterclass (1000)



MCA Research
08 21 2000 14 22

APPENDIX D – CALIBRATION INFORMATION

ES-2 INSTRUMENT CALIBRATION DATA

DRIVER	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Head X Accelerometer	J13930	Endevco	June 2, 2000
Head Y Accelerometer	J13631	Endevco	June 2, 2000
Head Z Accelerometer	J13990	Endevco	June 2, 2000
Upper Neck Load Cell	076	Denton	November 1, 1999
Lower Neck Load Cell	102	First Technologies	December 21, 1999
Shoulder Load Cell	104	First Technologies	February 17, 2000
Shoulder Rotation	001	Space Age Controls	August 1, 2000
Upper Spine X Accelerometer	J13710	Endevco	June 1, 2000
Upper Spine Y Accelerometer	J13547	Endevco	June 1, 2000
Upper Spine Z Accelerometer	J13705	Endevco	June 1, 2000
Upper Rib Y Accelerometer	J11625	Endevco	June 1, 2000
Mid Rib Y Accelerometer	J10730	Endevco	June 1, 2000
Lower Rib Y Accelerometer	J11014	Endevco	June 1, 2000
Upper Rib Displacement	ES2-001UR	Data Systems	March 1, 2000
Mid Rib Displacement	ES2-001MR	Data Systems	March 1, 2000
Lower Rib Displacement	ES2-001LR	Data Systems	March 1, 2000
Lower Spine X Accelerometer	J11046	Endevco	June 1, 2000
Lower Spine Y Accelerometer	J11784	Endevco	June 1, 2000
Lower Spine Z Accelerometer	J11047	Endevco	June 1, 2000
Torso Load Cell	096	Denton	November 1, 1999
T-12 Load Cell	078	Denton	October 29, 1999
Abdomen Front Load Cell	692	Denton	March 1, 2000
Abdomen Mid Load Cell	702	Denton	March 1, 2000
Abdomen Rear Load Cell	706	Denton	March 1, 2000
Pubic Symphysis Load Cell	144	Denton	June 7, 2000
Pelvis X Accelerometer	ALDM8	Endevco	July 12, 2000
Pelvis Y Accelerometer	ALDC3	Endevco	July 12, 2000
Pelvis Z Accelerometer	ALA92	Endevco	July 12, 2000
Right Femur Load Cell	121	First Technologies	July 13, 2000
Left Femur Load Cell	124	First Technologies	July 13, 2000

ES-2 INSTRUMENT CALIBRATION DATA

LEFT REAR PASSENGER	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Head X Accelerometer	AMR94	Endevco	June 1, 2000
Head Y Accelerometer	AMTB1	Endevco	June 1, 2000
Head Z Accelerometer	AC9B7	Endevco	June 1, 2000
Upper Neck Load Cell	079	Denton	December 10, 1999
Lower Neck Load Cell	103	First Technologies	July 14, 2000
Shoulder Load Cell	108	First Technologies	March 16, 2000
Shoulder Rotation	002	Space Age Controls	August 1, 2000
Upper Spine X Accelerometer	J14896	Endevco	July 7, 2000
Upper Spine Y Accelerometer	J14771	Endevco	July 7, 2000
Upper Spine Z Accelerometer	J14774	Endevco	July 7, 2000
Upper Rib Y Accelerometer	AHTN3	Endevco	July 7, 2000
Mid Rib Y Accelerometer	AHT12	Endevco	July 7, 2000
Lower Rib Y Accelerometer	AH0C3	Endevco	July 7, 2000
Upper Rib Displacement	ES2-002UR	Data Systems	March 1, 2000
Mid Rib Displacement	ES2-002UR	Data Systems	March 1, 2000
Lower Rib Displacement	ES2-002UR	Data Systems	March 1, 2000
Lower Spine X Accelerometer	J13653	Endevco	June 2, 2000
Lower Spine Y Accelerometer	J13713	Endevco	June 2, 2000
Lower Spine Z Accelerometer	J13649	Endevco	June 2, 2000
Torso Load Cell	100	Denton	December 10, 1999
T-12 Load Cell	079	Denton	June 2, 2000
Abdomen Front Load Cell	110	First Technologies	July 11, 2000
Abdomen Mid Load Cell	111	First Technologies	March 1, 2000
Abdomen Rear Load Cell	112	First Technologies	March 1, 2000
Pubic Symphysis Load Cell	108	First Technologies	November 1, 1999
Pelvis X Accelerometer	AGRW3	Endevco	June 2, 2000
Pelvis Y Accelerometer	AHY71	Endevco	June 2, 2000
Pelvis Z Accelerometer	AMPY0	Endevco	June 2, 2000
Right Femur Load Cell	125	First Technologies	July 13, 2000
Left Femur Load Cell	126	First Technologies	July 13, 2000

VEHICLE INSTRUMENT CALIBRATION DATA

	VEHICLE ACCELEROMETERS		
	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Right Front Sill X	G01-J18	Entran	August 10, 2000
Right Front Sill Y	D05-R16	Entran	August 10, 2000
Right Front Sill Z	I18-E02	Entran	August 10, 2000
Right Rear Sill X	K11-J11	Entran	August 10, 2000
Right Rear Sill Y	J04-F10	Entran	August 10, 2000
Right Rear Sill Z	C06-G01	Entran	August 10, 2000
Left Front Sill Y	I18-E03	Entran	April 7, 2000
Left Rear Sill Y	E10-F18	Entran	July 11, 2000
Floorpan @ Rear Axle X	H07-A01	Entran	August 15, 2000
Floorpan @ Rear Axle Y	I18-E15	Entran	August 10, 2000
Floorpan @ Rear Axle Z	D05-R11	Entran	May 18, 2000
Left Mid A Post Y	I18-E05	Entran	April 7, 2000
Left Lower A Post Y	D05-R20	Entran	May 18, 2000
Left Upper B Post Y	I25-J06	Entran	August 10, 2000
Left Mid B Post Y	A09-G09	Entran	July 11, 2000
Left Lower B Post Y	C25-A09	Entran	August 15, 2000
Driver Seat Track Y	E24-G08	Entran	August 15, 2000
Right Rear Occupant Compartment Y	L22-G05	Entran	March 20, 2000
Vehicle CG X	I26-D17	Entran	March 16, 2000
Vehicle CG Y	C25-A06	Entran	May 18, 2000
Vehicle CG Z	G13-F07	Entran	August 15, 2000
Left Front Door Upper Y	K11-J12	Entran	June 2, 2000
Left Front Door Mid Y	F20-G03	Entran	August 8, 2000
Left Front Door Lower Y	E10-F07	Entran	August 8, 2000

Note All Entran accelerometers are Model No. EGE-72

VEHICLE INSTRUMENT CALIBRATION DATA

	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Left Front Door Rear Lower Y	E10-F19	Entran	August 8, 2000
Left Rear Door Upper Y	MGA-095	Entran	August 10, 2000
Left Rear Door Mid Y	F07-A17	Entran	August 10, 2000
Left Rear Door Lower Y	E13-D06	Entran	August 8, 2000
Left Rear Door Rear Lower Y	F11-G08	Entran	March 20, 2000

Note All Entran accelerometers are Model No EGE-72

APPENDIX E – PROCEDURE USED FOR ES-2 POSITIONING

APPENDIX E – PROCEDURE USED FOR ES-2 POSITIONING

Installation of the Side-Impact Dummy (recommended practice)

1 GENERAL

- 1.1 The dummy to be used for the following installation procedure is described in Annex 6 to this regulation
- 1.2 Adjust the knee joints so that they just support the leg when it is extended horizontally (1 to 2 g)
- 1.3 Clothe the dummy in form fitting cotton stretch mid-calf length pants. Each foot is equipped with a shoe

2 INSTALLATION

- 2.1 Place the dummy in the outboard front seat of the impact side as described in the test specifications
- 2.2 The mid-sagittal plane of the dummy shall coincide with the centerplane of the occupant (as determined according to Annex 3, paragraph 2.8) with a tolerance of 2°
- 2.3 The pelvis of the dummy shall be positioned according to the following:
 - 2.3.1 The pelvis pitch angle shall be 20 0° +/- 2.5°.
 - 2.3.2 A line passing through the dummy H-points shall pass through an imaginary circle in the mid-sagittal plane of the dummy. This circle has a radius of 10 mm and is located 20 mm horizontally forward and 5 mm vertically above the reference H-point, determined by the 3D H-point machine
- 2.4 The upper torso of the dummy shall be positioned according to the following
 - 2.4.1 The upper torso shall be bent forward and then laid back against the seat back. The shoulder of the dummy shall be set fully rearward
 - 2.4.2 The torso reference line pitch angle shall be 25 0° +/- 2.5°. The torso reference line is defined as the thoracic spine center line.
- 2.5 The arms shall be positioned in such a way that the angle between the projection of the arm centerline on the mid-sagittal plane of the dummy and the torso reference line is 40° +/- 5°.

- 2.6 For the driver's seating position, without inducing pelvis or torso movement, place the right foot of the dummy on the undepressed accelerator pedal with the heel resting as far forward as possible on the floorpan. Set the left foot perpendicular to the lower leg with the heel resting on the floorpan in the same lateral line as the right heel. Set the knees of the dummy such that their outside surfaces are 150 ± 10 mm from the plane of symmetry of the dummy. If possible, within these constraints, place the thighs of the dummy in contact with the seat cushion.
- 2.7 For other seating positions, without inducing pelvis or torso movement, place the heels of the dummy as far forward as possible on the floorpan without compressing the seat cushion more than the compression due to the weight of the leg. Set the knees of the dummy such that their outside surfaces are 150 ± 10 mm from the plane of symmetry of the dummy.

APPENDIX F – ES-2 PEAK REPOSSES

DRIVER (ES-2) PEAK RESPONSE TABLE

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Head	1000	X	G	-13.6	58
	1000	Y	G	22.7	57
	1000	Z	G	31.5	68
	1000	RES	G	38.2	60
Head Injury Criteria (HIC)				150	
Upper Neck Force	1000	X	N	-520.33	106
	1000	Y	N	600.39	98
	1000	Z	N	-1262.46	68
	1000	RES	N	1336.72	67
Upper Neck Moment	600	X	Nm	-59.4	55
	600	Y	Nm	-37.44	57
	600	Z	Nm	9.52	77
	600	RES	Nm	67.98	56
Lower Neck Force	1000	X	N	514.09	60
	1000	Y	N	*	*
	1000	Z	N	1042.28	64
Lower Neck Moment	600	X	Nm	-183.7	89
	600	Y	Nm	-66.96	106
	600	Z	Nm	*	*
Shoulder Force	1000	X	N	340.9	34
	1000	Y	N	770.78	47
	1000	Z	N	1451	48

* No Valid Data Collected

DRIVER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Upper Spine	180	X	G	-10.92	48
	180	Y	G	53.55	45
	180	Z	G	3.68	86
Lower Spine	180	X	G	7.46	32
	180	Y	G	52.93	42
	180	Z	G	-3.7	47
Upper Rib	180	Y	G	106.64	34
Mid Rib	180	Y	G	110.47	58
Lower Rib	180	Y	G	90.22	64
Upper Rib Deflection	180	Y	mm	-34.57	51
Mid Rib Deflection	180	Y	mm	-32.97	49
Lower Rib Deflection	180	Y	mm	-24.46	45
Upper Rib VC	180	Y	m/sec	0.36	44
Mid Rib VC	180	Y	m/sec	0.34	41
Lower Rib VC	180	Y	m/sec	0.18	31
Torso Force	600	X	N	399.51	45
	600	Y	N	733.64	44
Torso Moment	600	Y	Nm	17.56	43
	600	Z	Nm	13.06	44
T12 Force	600	X	N	-951.36	39
	600	Y	N	2617.9	32
T12 Moment	600	X	Nm	254.31	92
	600	Y	Nm	114.6	101

DRIVER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Abdomen Front Force	600	Y	N	705.71	32
Abdomen Mid Force	600	Y	N	1015.01	32
Abdomen Rear Force	600	Y	N	825.94	33
Abdomen Summed Force	600	Y	N	2542.57	32
Pubic Symphysis Force	600	Y	N	-1020.15	32
Right Femur Force	600	X	N	-434.21	49
	600	Y	N	1521.12	48
	600	Z	N	-1156.74	45
	600	RES	N	1869.05	47
Right Femur Moment	600	X	Nm	127.71	33
	600	Y	Nm	-73.18	49
	600	Z	Nm	-22.67	142
	600	RES	Nm	128.19	33
Left Femur Force	600	X	N	-357.29	52
	600	Y	N	1408.99	31
	600	Z	N	-839.72	56
	600	RES	N	1624.16	31
Left Femur Moment	600	X	Nm	-183.82	31
	600	Y	Nm	51.64	31
	600	Z	Nm	-23.37	42
	600	RES	Nm	188.37	31
Pelvis	1000	X	G	16.62	45
	1000	Y	G	86.11	33
	1000	Z	G	-22.06	70

PASSENGER (ES-2) PEAK RESPONSE TABLE

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Upper Neck Force	1000	X	N	-348.25	62
	1000	Y	N	-822.03	82
	1000	Z	N	1544.8	62
	1000	RES	N	1599.6	82
Upper Neck Moment	600	X	Nm	-82.6	62
	600	Y	Nm	51.66	73
	600	Z	Nm	-43.48	63
	600	RES	Nm	102.31	63
Lower Neck Force	1000	X	N	-635.64	100
	1000	Y	N	-1440.57	62
	1000	Z	N	-1643.41	62
	1000	RES	N	2232.5	62
Lower Neck Moment	600	X	Nm	-49.95	62
	600	Y	Nm	-53.63	82
	600	Z	Nm	-27.64	77
	600	RES	Nm	72.66	62
Shoulder Force	1000	X	N	663.18	44
	1000	Y	N	1439.09	61
	1000	Z	N	2184.28	59
	1000	RES	N	2665.82	61

PASSENGER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Upper Spine	180	X	G	-17.69	60
	180	Y	G	39.53	57
	180	Z	G	7.48	82
Lower Spine	180	X	G	-19.71	47
	180	Y	G	53.27	48
	180	Z	G	-9.05	53
Upper Rib	180	Y	G	43.51	43
Mid Rib	180	Y	G	63.28	47
Lower Rib	180	Y	G	72.05	48
Upper Rib Deflection	180	Y	mm	-22.19	61
Mid Rib Deflection	180	Y	mm	-21.05	59
Lower Rib Deflection	180	Y	mm	-11.18	59
Upper Rib VC	180	Y	m/sec	0.11	49
Mid Rib VC	180	Y	m/sec	0.15	54
Lower Rib VC	180	Y	m/sec	0.047	64
Torso Force	600	X	N	1687.23	98
	600	Y	N	-843.43	99
Torso Moment	600	Y	Nm	-119.78	99
	600	Z	Nm	-82	100
T12 Force	600	X	N	-785.63	46
	600	Y	N	2436.71	49
T12 Moment	600	X	Nm	-260.56	48
	600	Y	Nm	-183.84	47

PASSENGER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Abdomen Front Force	600	Y	N	1279.17	47
Abdomen Mid Force	600	Y	N	658.25	47
Abdomen Rear Force	600	Y	N	339.77	50
Abdomen Summed Force	600	Y	N	2166.7	48
Pubic Symphysis Force	600	Y	N	-2260.84	46
Right Femur Force	600	X	N	-350.04	46
	600	Y	N	-641.64	44
	600	Z	N	-1768.41	44
	600	RES	N	1985.09	44
Right Femur Moment	600	X	Nm	-127.02	44
	600	Y	Nm	-56.25	49
	600	Z	Nm	-23.96	47
	600	RES	Nm	134.98	44
Left Femur Force	600	X	N	-276.74	26
	600	Y	N	1615.66	46
	600	Z	N	2256.31	44
	600	RES	N	2954.75	44
Left Femur Moment	600	X	Nm	187.5	45
	600	Y	Nm	66.78	44
	600	Z	Nm	41.2	45
	600	RES	Nm	199.81	45
Pelvis	1000	X	G	-46.81	45
	1000	Y	G	49.06	40
	1000	Z	G	-16.53	45