

V3482

ES-2 – FULL SCALE VEHICLE TESTS  
REPORT NO. 3

FMVSS NO. 214  
“SIDE IMPACT PROTECTION”

1996 Ford Taurus 4 door

MGA Research Corporation  
5000 Warren Road  
Burlington, WI 53105



Test Date August 15, 2000

Report Date August 20, 2000

FINAL REPORT

Prepared For

U.S. Department of Transportation  
Volpe National Transportation System Center  
55 Broadway, Kendall Square  
Cambridge, MA 02142

This Final Report was prepared for the U S Department of Transportation, Volpe National Transportation System Center, under Contract No DTRS57-98-D-00041

This document is disseminated under the sponsorship of the U S Department of Transportation in the interest of information exchange The United States Government assumes no liability for its content or use thereof

Prepared By *Dave Kosloske*  
Dave Kosloske, Project Engineer

Approved By *David Winkelbauer*  
David Winkelbauer, Program Manager

Approval Date. December 11, 2000

Technicians Wayne Dahlke  
Erik Nelson  
Chris Novak  
Kurt Range  
John Slatner  
John Wistert

Photographic Chris Kulis  
Cyndie Clausen

Instrumentation/Calibration Tim Michnay

Administrative Assistant Donna M. Janovicz

FINAL REPORT ACCEPTED BY

Accepted By \_\_\_\_\_  
Contract Technical Manager

Acceptance Date \_\_\_\_\_

## TABLE OF CONTENTS

<u>Section</u>		<u>Page No</u>
1	Purpose and Test Procedure	4
2	Summary of Lateral Test	5
3	Side Impact Dummy (ES-2) and Vehicle Test Data	9
4	Occupant and Vehicle Information	19
Appendix A	Photographs	44
Appendix B	Vehicle and ES-2 Response Data	99
Appendix C	ES-2 Configuration and Performance Verification	181
Appendix D	Calibration Information	247
Appendix E	Procedure Used for ES-2 Positioning	252
Appendix F	ES-2 Peak Responses	255

## SECTION 1

PURPOSE AND TEST PROCEDURE

This side impact test is part of Contract No DTRS57-98-D-00041 sponsored by the U S Department of Transportation, Volpe National Transportation System Center. The purpose of this test was to evaluate the response of the ES-2 dummies in a 1996 Ford Taurus 4 door when subjected to the FMVSS 214 test procedure (TP-214D-05, dated August 2, 1999). This test is one of six dynamic tests which were conducted on different test vehicles to observe ES-2 responses utilizing different impact devices and impact conditions: Specifically, two tests utilizing the European Moving Deformable Barrier, two tests utilizing the FMVSS No 214 Moving Deformable Barrier and two tests utilizing the FMVSS No. 214 Moving Deformable Barrier under NCAP test impact conditions.

<b>Date</b>	<b>Test Type</b>	<b>Vehicle</b>
August 8, 2000	European Side	1996 Geo Metro 3 Door
August 11, 2000	European Side	1996 Ford Taurus 4 Door
August 15, 2000	FMVSS 214	1996 Ford Taurus 4 Door
August 25, 2000	FMVSS 214	1996 Ford Taurus 4 Door
September 12, 2000	NCAP Side	1998 Chevrolet Cavalier 4 Door
September 14, 2000	NCAP Side	2000 Pontiac Grand Am 2 Door

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes.

## SECTION 2

SUMMARY OF SIDE IMPACT TEST

A 1996 Ford Taurus 4 door was impacted on the left side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the tow road guidance system at a velocity of 53.3 kph (33.1 mph). The target vehicle was stationary and was positioned at an angle of 63° to the line of forward motion. The side impact test was conducted by MGA Research Corporation in Burlington, Wisconsin, on August 15, 2000. Pre- and post-test photographs of the test vehicle, the MDB and the side impact dummies (ES-2s) are included in Appendix A.

Two ES-2 side impact dummies were placed in the left front and left rear designated seating positions according to instructions specified in the OVSC Side Impact Laboratory Test Procedure which is dated August 2, 1999. The side impact event was documented by nine high speed cameras and one real-time camera. Camera locations and other pertinent camera information can be found in this report.

Appendix B contains the vehicle and dummy response data traces. A summary of the side impact dummy (ES-2) configuration and performance verification test data is shown in Appendix C. Dummy and vehicle calibration data can be found in Appendix D of this report. Appendix E contains a copy of the dummy positioning procedure used. Appendix F contains the ES-2 Peak Responses.

The following tables summarize the results of the Left Side Impact test:

		Left Front Driver	Left Rear Passenger
1) Head Performance Criteria			
$\leq 1000$	T <sub>1</sub> (msec)	51.2	46
	T <sub>2</sub> (msec)	77.6	110
	HPC	185	88
2) Thorax Performance Criteria			
2.1) Chest Deflection $\leq 42$ mm	Upper Rib Deflection	39	23
	Mid Rib Deflection	40	23
	Lower Rib Deflection	37	17
2.2) Viscous Criteria $\leq 1.0$ m/sec	Upper Rib	0.65	0.17
	Mid Rib	0.58	0.23
	Lower Rib	0.59	0.14
3) Abdominal Protection Criterion			
$\leq 2500$ N	Front Abdominal Force	549	1310
	Mid Abdominal Force	575	698
	Rear Abdominal Force	584	409
	Sum of Abdominal Force	1551	2294
4) Pelvis Performance Criterion			
$\leq 6000$ N	Pubic Symphysis Force	927	2375

		Left Front Driver	Left Rear Passenger
HIC	T <sub>1</sub> (msec)	52.5	48.8
	T <sub>2</sub> (msec)	64.8	74.2
	T <sub>2</sub> - T <sub>1</sub> (msec)	12.3	25.4
	HIC	294	119

FIR Filtered	Left Front Driver	Left Rear Passenger
Upper Rib Y (g's)	131	46
Middle Rib Y (g's)	131	66
Lower Rib Y (g's)	134	76
Lower Spine Y (g's)	52	52
Pelvis Y (g's)	72	58
TTI (g's)	93	64

TEST NOTES

The data plots shown in Appendix B relate to the ES-2 injury criteria and the vehicle accelerations. A complete data set, including all ES-2 instrumentation, can be found by accessing the electronic data from the U S Department of Transportation.

SECTION 3  
SIDE IMPACT DUMMY (ES-2) AND VEHICLE TEST DATA

## DATA SHEET NO. 1

GENERAL VEHICLE TEST PARAMETER DATATEST VEHICLE INFORMATION

Year/Make/Model/Body Style: 1996/Ford/Taurus/4 door  
 Vehicle Identification No (VIN): 1FALP52U1TG211344  
 Vehicle Body Color White  
 Build Date 2/96  
 Engine Data 6 cylinders, 3.0 liters,  
 Placement \_\_\_ longitudinal; X lateral  
 Transmission Data 4 speed  
\_\_\_ manual, X Automatic, X O/D  
 Final Drive: \_\_\_ rear wheel drive, X front wheel drive,  
\_\_\_ four wheel drive  
 Odometer Reading 136,547 km  
 Options X air conditioning, X power steering; X power brakes;  
X power windows, X cruise control; X tilt wheel,  
\_\_\_ power door locks

DATA FROM TIRE PLACARD

Tire Pressure (at capacity) Front. 33 psi  
 Rear 33 psi  
 Recommended Tire Size P205/65R15  
 Tires on Test Vehicle: P205/65R15  
 Manufacturer: Continental

VEHICLE CAPACITY DATA.

Number of Occupants 3 Front; 3 Rear; \_\_\_ 3<sup>rd</sup> Seat; 6 Total  
 Type of Front Seats \_\_\_ Bucket, \_\_\_ Bench; X Split Bench  
 Type of Front Seat Back: \_\_\_ Fixed, X Adjustable with.  
X Lever; \_\_\_ Knob; \_\_\_ Power  
 Vehicle Maximum Capacity Loading 499.0 kg (A)  
 No of Occupants x 68 04 kg 408 2 kg (B)  
 Cargo Capacity (A-B) 90 8 kg

GENERAL VEHICLE TEST PARAMETER DATA (Cont'd)WEIGHT OF VEHICLE WITH MAXIMUM FLUIDS AND FUEL

Right Front	<u>492.2</u> kg	Right Rear	<u>267.6</u> kg
Left Front	<u>494.0</u> kg	Left Rear	<u>271.7</u> kg
TOTAL FRONT	<u>986.2</u> kg	TOTAL REAR	<u>539.3</u> kg
% of Total Weight	<u>64.6</u> %	% of Total Weight:	<u>35.4</u> %
TOTAL WEIGHT	<u>1525.5</u> kg		

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT

Total Test Vehicle Delivered Weight with Maximum Fluids	=	<u>1525.5</u> kg
Cargo Carrying Capacity of Test Vehicle	=	<u>90.8</u> kg
Weight of 2 Side Impact Dummies (2 x 80.7 kg)	=	<u>161.4</u> kg
TEST VEHICLE TARGET WEIGHT	=	<u>1777.7</u> kg

ACTUAL WEIGHT OF TEST VEHICLE WITH 2 DUMMIES AND CARGO: (FULLY LOADED)

Right Front	<u>500.8</u> kg	Right Rear	<u>345.6</u> kg
Left Front	<u>544.8</u> kg	Left Rear	<u>384.7</u> kg
TOTAL FRONT	<u>1045.6</u> kg	TOTAL REAR	<u>730.3</u> kg
% of Total Weight	<u>58.9</u> %	% of Total Weight	<u>41.1</u> %
TOTAL WEIGHT	<u>1775.9</u> kg		

TEST VEHICLE ATTITUDE

	<u>Curb Weight</u>	<u>Fully Loaded Weight Attitude</u>	<u>Test Attitude</u>
Right Front (mm)	<u>698</u>	<u>689</u>	<u>690</u>
Left Front (mm)	<u>695</u>	<u>677</u>	<u>684</u>
Right Rear (mm)	<u>682</u>	<u>637</u>	<u>637</u>
Left Rear (mm)	<u>680</u>	<u>626</u>	<u>626</u>

GENERAL VEHICLE TEST PARAMETER DATA (Cont'd)

Test Vehicle Wheelbase           2756 mm  
 C G As Tested                   1137 mm rearward of front wheel centerline

TOTAL VEHICLE LENGTH

Right Side   4332 mm  
 Centerline   4986 mm  
 Left Side     4330 mm

FRONT SEAT CUSHION PLACEMENT

Total Length of Adjustment Travel   220 mm  
 Test Position           7<sup>th</sup> detent rearward of 13 total

FRONT SEAT BACK ADJUSTMENT POSITION:

Seat Back Angle   24 2 degrees

REAR SEAT

Total Length of Fore/Aft Adjustment Travel   non-adjustable  
 Seat Back Adjustment Position   non-adjustable

ADJUSTABLE STEERING COLUMN POSITION           mid position

WINDOW POSITIONS

Left Front	<u>Closed</u>	Left Rear.	<u>Removed</u>
Right Front	<u>Closed</u>	Right Rear	<u>Removed</u>

AMOUNT OF WATER IN FUEL TANK

Test mass added = 56 8 kg

LOCATIONS OF IMPACT POINT ON TEST VEHICLE SIDE TO BE IMPACTED:

Wheelbase   2756 mm  
 Impact Point is 438 mm rearward of front axle centerline

## DATA SHEET NO. 2

TEST VEHICLE SUMMARY OF RESULTS

Year/Make/Model/Body Style    1996/Ford/Taurus/4 door  
 Test Date    August 15, 2000  
 Overall Length    4986 mm,                      Overall Width:    1883 mm

TEST WEIGHT:

Right Front:	<u>501.7</u> kg	Right Rear.	<u>351.5</u> kg
Left Front	<u>537.5</u> kg	Left Rear:	<u>378.3</u> kg
TOTAL FRONT	<u>1039.2</u> kg	TOTAL REAR.	<u>729.8</u> kg
% of Total Weight	<u>58.7</u> %	% of Total Weight	<u>41.3</u> %
TOTAL WEIGHT	<u>1769.0</u> kg		

Wheelbase 2756 mm

Longitudinal C G. from Center of Front Axle    1137 mm

Impact Angle with Respect to Impactor. 90 degrees

MAXIMUM EXTERIOR STATIC CRUSH

1	LEVEL 1 ( <u>350</u> mm above ground)	<u>242</u> mm
2	LEVEL 2 ( <u>460</u> mm above ground).	<u>400</u> mm
3	LEVEL 3 ( <u>598</u> mm above ground)	<u>360</u> mm
4	LEVEL 4 ( <u>875</u> mm above ground)	<u>274</u> mm
5	LEVEL 5 ( <u>1322</u> mm above ground)	<u>85</u> mm

Maximum Post-Test Intrusion:    400 mm @ Level 2

<u>OCCUPANTS:</u>	<u>Left Front Driver</u>	<u>Left Rear Passenger</u>
Type of Dummy	<u>ES-2</u>	<u>ES-2</u>
Restraints Used	<u>Type II belt</u>	<u>Type II belt</u>

TEST VEHICLE SUMMARY OF RESULTS (Cont'd)INSTRUMENTATION

Number of Vehicle Data Channels      29

Number of Cameras

Onboard Vehicle	<u>3</u>
Offboard Vehicle	<u>4</u>
Deformable Barrier:	<u>2</u>
TOTAL	<u>9</u>

## DATA SHEET NO. 3

MOVING DEFORMABLE BARRIER (MDB) SUMMARY OF RESULTSImpactor FMVSS 214 Moving Deformable BarrierTest Date August 15, 2000POSITION OF IMPACT (MDB) ON MONORAILCrabbed 27 degrees to leftMDB DETAILS:

Overall Width of Framework Carriage:	<u>1252</u> mm
Overall Length of MDB (incl Honeycomb impact face):	<u>4115</u> mm
Wheelbase of Framework Carriage:	<u>2591</u> mm
Tread of Framework Carriage (Front & Rear):	<u>1880</u> mm
C G Location Rearward of Front Axle:	<u>1100</u> mm
C G Location From Centerline	<u>-10</u> mm
C.G Location Above Ground Level	<u>477</u> mm
Tire Manufacturer:	<u>Fidelity</u>
Tire Size	<u>P215/75D15</u>
Tire Pressure:	<u>25</u> psi

MDB WEIGHT

Right Front	<u>458.8</u> kg	Right Rear:	<u>230.3</u> kg
Left Front:	<u>324.4</u> kg	Left Rear:	<u>350.6</u> kg
TOTAL FRONT:	<u>783.2</u> kg	TOTAL REAR:	<u>580.9</u> kg
TOTAL MDB WEIGHT	<u>1364.1</u> kg		

Impact Angle (MDB C/L to Target Vehicle C/L) = 90 degreesImpact Speed = Primary 33.1 mph (53.3 kph), Secondary: 32.9 mph (52.9 kph)

MOVING DEFORMABLE BARRIER (MDB) SUMMARY OF RESULTS (Cont'd)MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE:

1	Row A Top of Stack (813 mm)	=	<u>121</u> mm
2	Row B Mid Stack (686 mm)	=	<u>75</u> mm
3.	Row C Top of Bumper (533 mm)	=	<u>78</u> mm
4	Row D Center of Bumper (432 mm)	=	<u>156</u> mm

INSTRUMENTATION

Number of MDB Data Channels: 5

DATA SHEET NO 4

POST TEST OBSERVATIONS

Year/Make/Model/Body Style: 1996/Ford/Taurus/4 door

Test Date August 15, 2000

VISIBLE DUMMY CONTACT POINTS

	<u>Left Front Driver</u>	<u>Right Rear Passenger</u>
Head	<u>Side header</u>	<u>C post</u>
Arm	<u>Door above armrest</u>	<u>Window sill</u>
Upper Rib	<u>Door above armrest</u>	<u>Armrest</u>
Mid Rib	<u>Door above armrest</u>	<u>Armrest</u>
Lower Rib	<u>Door above armrest</u>	<u>Armrest</u>
Abdomen	<u>Door below armrest</u>	<u>Armrest</u>
Pelvis	<u>Door below armrest</u>	<u>Door below armrest</u>

DOOR OPENING

	<u>Left Side</u>	<u>Right Side</u>
Front	<u>Remained closed</u>	<u>Remained closed</u>
Rear	<u>Remained closed</u>	<u>Remained closed</u>

MDB DISTANCE FROM TARGET IMPACT POINT

Horizontal   3   mm forward  
 Vertical   4   mm down

ARM REST LOCATIONS

Front  228  mm from bottom of window  
 Rear  214  mm from bottom of window

SEAT CRUSH

Front Seat Back  76  mm      Front Seat Cushion  56  mm  
 Left Rear Seat Back  86  mm      Rear Seat Cushion  140  mm

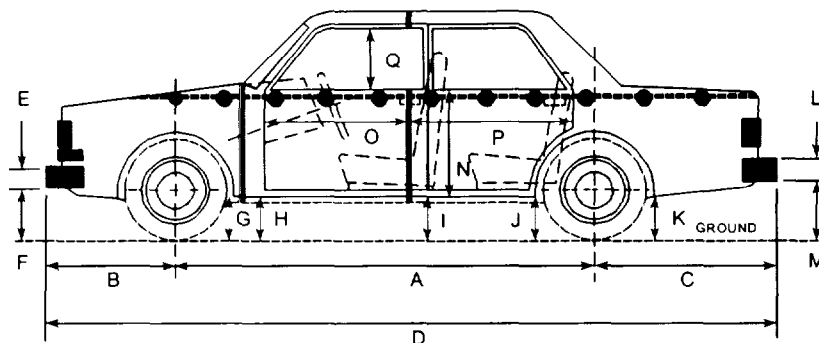
POST TEST OBSERVATIONS (Cont'd)GLAZING DAMAGEBoth left side windows broke, windshield crackedPILLAR PERFORMANCENo failures notedSILL SEPARATIONNone notedOTHER NOTABLE IMPACT EFFECTSNone noted

SECTION 4

OCCUPANT AND VEHICLE INFORMATION



## DATA SHEET NO. 6

VEHICLE PRE AND POST-TEST MEASUREMENTS

LEFT SIDE VIEW

D=Length at Centerline  
T=Width at B Post

R=Right Side Length  
J1=To Pinch Weld

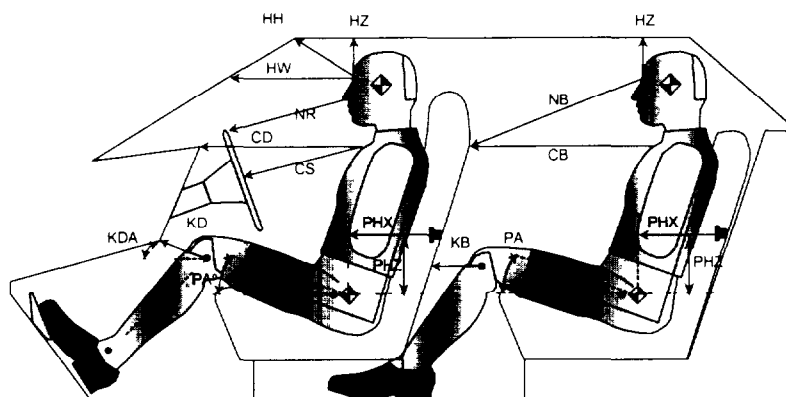
S=Left Side Length  
J2= To Sill

E&L=Bumper Thickness

	PRE-TEST	POST-TEST	Δ CHANGE
A	2756	2730	26
B	1040	1041	1
C	1190	1189	1
D	4986	4960	26
E	200	200	0
F	376	375	1
G	164	168	4
H	165	161	4
I	148	112	36
J1	140	141	1
J2	138	128	10
K	220	218	2
L	210	210	0
M	307	324	17
N	740	650	90
O	816	793	23
P	1195	1125	70
Q	490	470	20
R	4332	4335	3
S	4330	4274	56
T	1883	1442	441

All measurements in millimeters

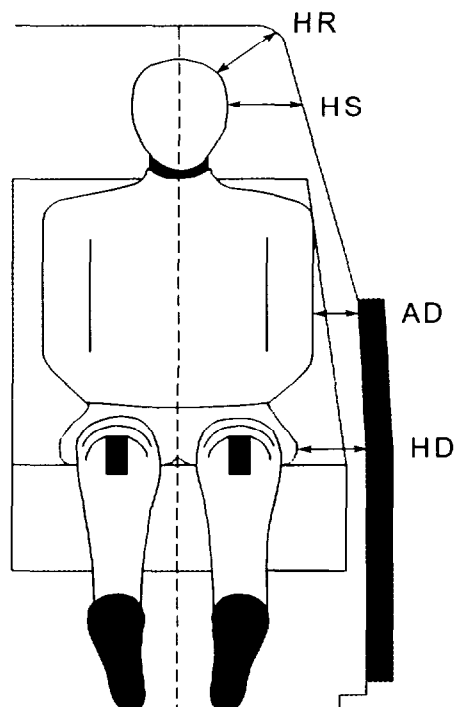
## DATA SHEET NO. 7

SIDE IMPACT DUMMY (ES-2) LONGITUDINAL CLEARANCE DIMENSIONSYear/Make/Model/Body Style     1996/Ford/Taurus/4 doorTest Date     August 15, 2000Note All dimensions are in millimeters with tolerance of  $\pm 3$  mm

	Left Front Driver ID #001	Left Rear Passenger ID #002
HH	290	NA
HW	525	NA
HZ	128	118
NR/NB	428	675
CD/CB	540	630
CS	330	NA
KDL/(KDA)	171 (0.0)	328 (0 0)
KDR/(KDA)	181 (0.0)	335 (0 0)
PA (longitudinal)	21 4	26 6
PA (lateral)	1 5	3 2
Spine Angle (longitudinal)	24 4	29 2
Spine Angle (lateral)	1.6	4 4
PHX	231	268
PHZ	112	294

Two door vehicle shown Rear dummy PHX & PHZ measurements for 4-door vehicle use the C-Post striker as reference point

## DATA SHEET NO 8

SIDE IMPACT DUMMY (ES-2) LATERAL CLEARANCE DIMENSIONSYear/Make/Model/Body Style    1996/Ford/Taurus/4 doorTest Date    August 15, 2000

Note All dimensions are in millimeters

	Left Front Driver ID #001	Left Rear Passenger ID #002
HR	194	180
HS	295	329
AD	115	95
HD	155	142
Shoulder to Window	205	187

Door Thickness (mm)	Thorax	Pelvis H Point
Front	190	210
Rear	205	190

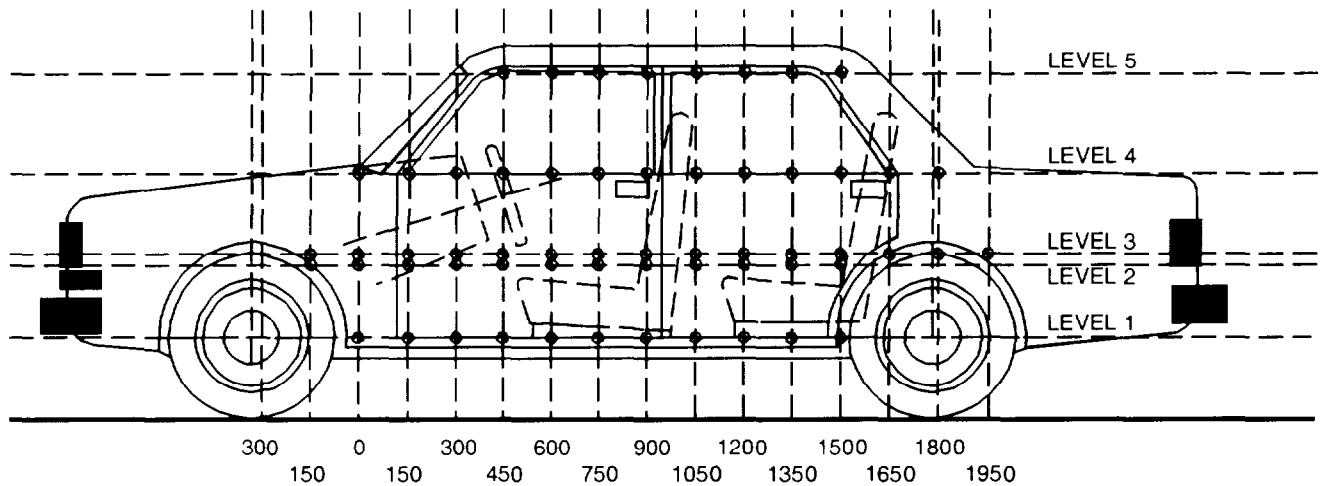
## DATA SHEET NO 9

DUMMY POSITIONING

	Left Front Driver ID #001		Left Rear Passenger ID #002	
	H-point	Dummy	H-point	Dummy
HP to Floor Z	163	185	50	54
HP to Hinge X	736	742	653	645
HP to Sill Y	197	204	200	210
HP to Striker X	377	370	485	480
HP to Dash X	487	489	624	613
HP to Header Z	743	726	714	710
HP to Front Axle		1253		2236
HP to Ground		519		532
<b>H-POINT MACHINE (deg)</b>				
Left Knee		125		109
Right Knee		124		107
Left Foot		109		127
Right Foot		113		130
Left Leg (mm)		84		148
Right Leg (mm)		120		150
Hip Angle		98		98
Back Angle		24		25

The H-Point measurements were obtained from the H-Point machine. The dummy measurements are for the dummies H-Point.

## DATA SHEET NO. 10

VEHICLE SIDE MEASUREMENTSYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 15, 2000**LEFT SIDE VIEW**

NOTE: All measurements are in millimeters (mm)

LEVEL 5 - WINDOW TOP  
 LEVEL 4 - WINDOW SILL  
 LEVEL 3 - MID-DOOR  
 LEVEL 2 - OCCUPANT H POINT  
 LEVEL 1 - SILL TOP HEIGHT

MEASUREMENTS ARE TAKEN WHEN THE VEHICLE IS IN THE "AS TESTED" CONFIGURATION  
 MEASUREMENTS ALONG THE VERTICAL 750 mm LINE SHOWN ABOVE

Level 1 @ Axle Centerline Height (or Sill Top Height)	<u>350</u> mm
Level 2 @ Occupant H-Point	<u>460</u> mm
Level 3 @ Mid Door.	<u>598</u> mm
Level 4 @ Window Sill	<u>875</u> mm
Level 5 @ Window Top	<u>1322</u> mm

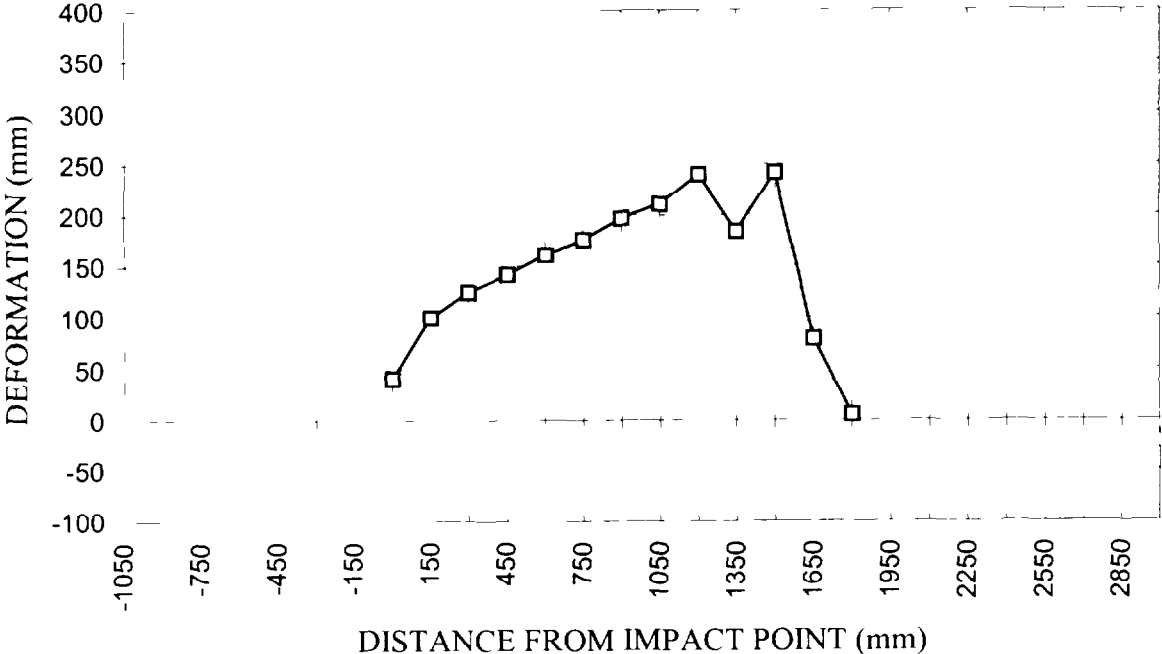
DATA SHEET NO. 11  
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 1 – Axle Centerline		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050			
-900			
-750			
-600			
-450			
-300			
-150			
0 (impact point)	740	781	41
150	735	835	100
300	733	858	125
450	734	876	142
600	730	891	161
750	731	907	176
900	730	927	197
1050	732	943	211
1200	730	970	240
1350	735	919	184
1500	730	972	242
1650	735	814	79
1800	741	747	6
1950			
2100			
2250			
2400			
2550			
2700			
2850			
3000			

Reference plane is parallel to test vehicle longitudinal centerline.  
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 1 – AXLE CENTERLINE



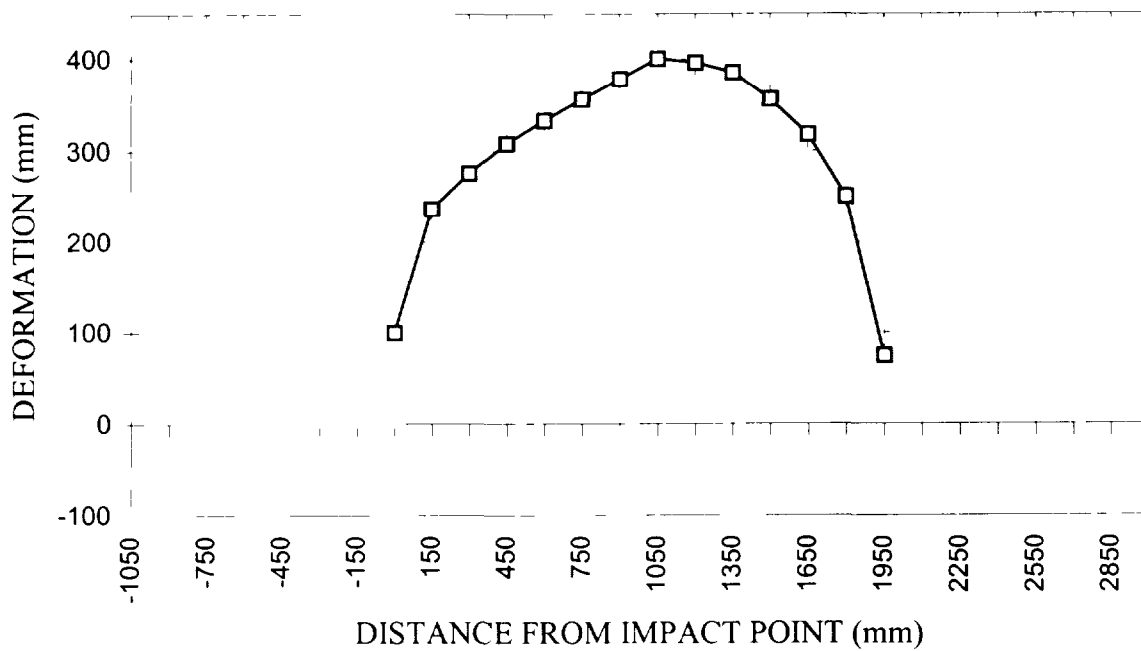
DATA SHEET NO. 11 (Cont'd)  
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 2 – Occupant H Point		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050			
-900			
-750			
-600			
-450			
-300			
-150			
0 (impact point)	672	772	100
150	668	905	237
300	668	944	276
450	660	968	308
600	658	991	333
750	655	1011	356
900	653	1031	378
1050	651	1051	400
1200	651	1047	396
1350	650	1035	385
1500	650	1006	356
1650	651	969	318
1800	651	902	251
1950	654	728	74
2100			
2250			
2400			
2550			
2700			
2850			
3000			

Reference plane is parallel to test vehicle longitudinal centerline.  
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

## LEVEL 2 – OCCUPANT H POINT



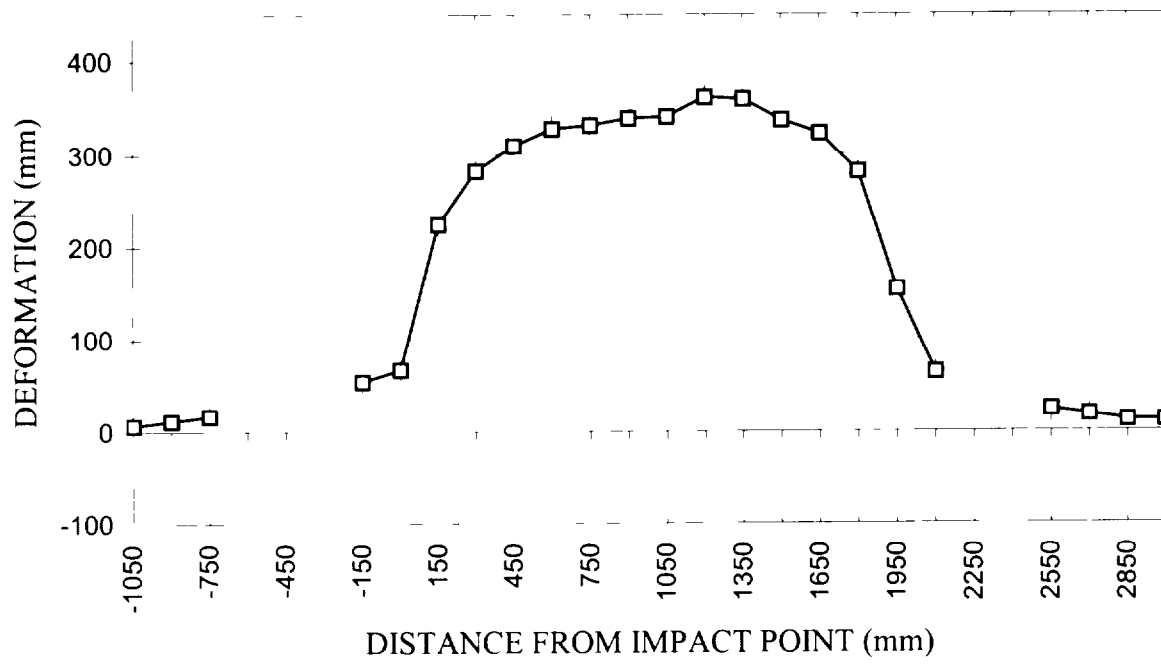
DATA SHEET NO 11 (Cont'd)  
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 3 – Mid Door		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050	765	772	7
-900	728	740	12
-750	704	721	17
-600			
-450			
-300			
-150	677	731	54
0 (impact point)	674	741	67
150	671	895	224
300	668	950	282
450	666	975	309
600	664	991	327
750	663	994	331
900	661	999	338
1050	660	1000	340
1200	660	1020	360
1350	658	1016	358
1500	658	994	336
1650	658	980	322
1800	657	938	281
1950	655	808	153
2100	644	708	64
2250			
2400			
2550	665	689	24
2700	699	717	18
2850	730	742	12
3000	760	772	12

Reference plane is parallel to test vehicle longitudinal centerline  
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 3 – MID DOOR



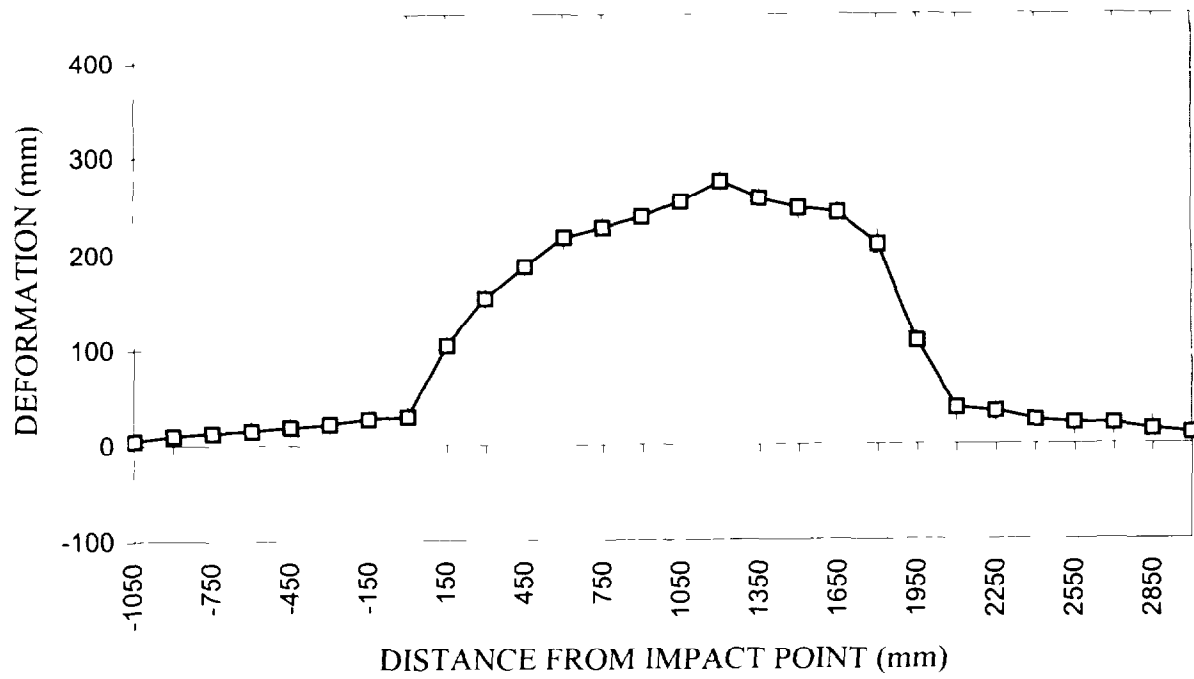
DATA SHEET NO 11 (Cont'd)  
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 4 – Window Sill		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050	821	826	5
-900	792	802	10
-750	773	786	13
-600	757	772	15
-450	745	764	19
-300	740	762	22
-150	730	757	27
0 (impact point)	727	757	30
150	720	824	104
300	715	869	154
450	715	902	187
600	715	932	217
750	710	937	227
900	707	945	238
1050	704	958	254
1200	705	979	274
1350	709	966	257
1500	709	956	247
1650	710	952	242
1800	714	924	210
1950	713	821	108
2100	712	750	38
2250	718	752	34
2400	727	752	25
2550	738	760	22
2700	754	775	21
2850	774	789	15
3000	801	812	11

Reference plane is parallel to test vehicle longitudinal centerline  
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

## LEVEL 4 – WINDOW SILL



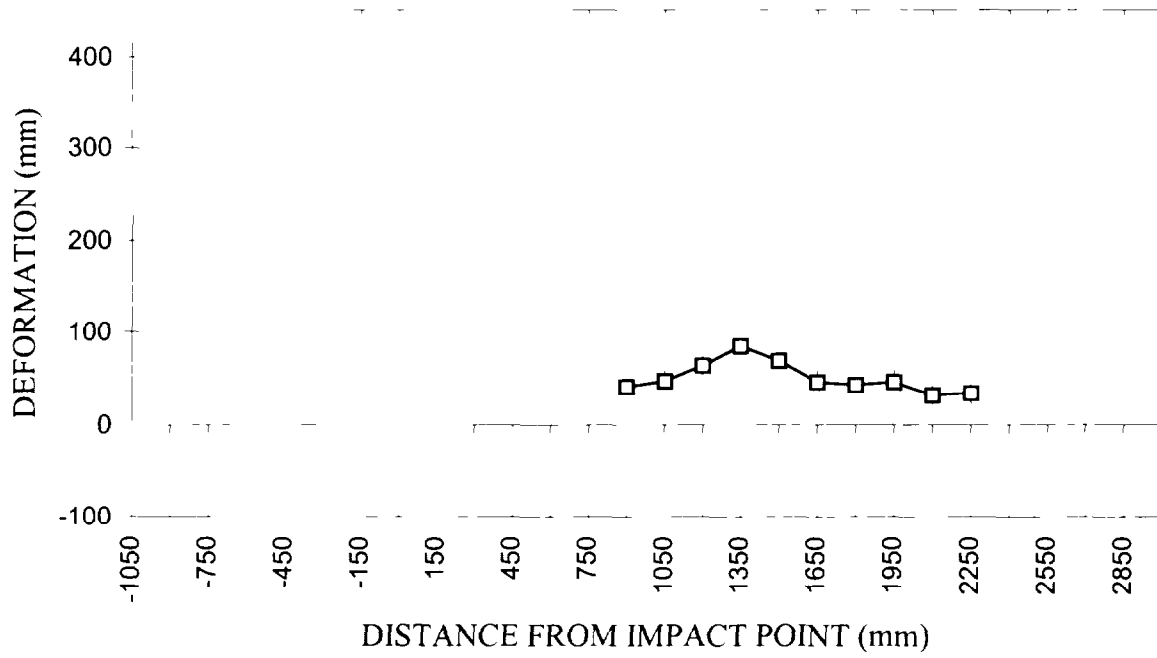
DATA SHEET NO. 11 (Cont'd)  
VEHICLE EXTERIOR CRUSH PROFILES

Longitudinal Distance (mm)	Level 5 – Window Top		
	Pre-Test (mm)	Post-Test (mm)	Static Crush (mm)
-1050			
-900			
-750			
-600			
-450			
-300			
-150			
0 (impact point)			
150			
300			
450			
600			
750			
900	1001	1042	41
1050	993	1040	47
1200	986	1050	64
1350	984	1069	85
1500	983	1052	69
1650	984	1030	46
1800	985	1028	43
1950	980	1026	46
2100	997	1029	32
2250	1004	1038	34
2400			
2550			
2700			
2850			
3000			

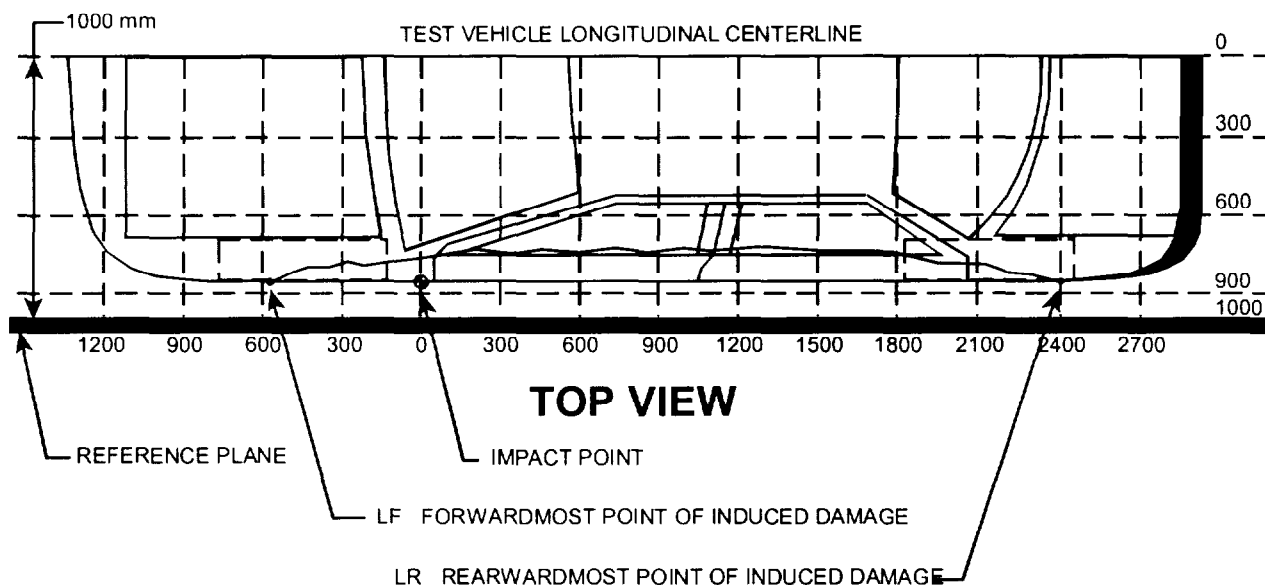
Reference plane is parallel to test vehicle longitudinal centerline.  
 Given dimensions = Reference plane to car body

VEHICLE EXTERIOR CRUSH PROFILES (Cont'd)

LEVEL 5 – WINDOW TOP



## DATA SHEET NO 12

VEHICLE DAMAGE PROFILE DISTANCESYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 15, 2000

## MEASUREMENT CONVENTIONS

Forward of the impact point (towards front of vehicle) is considered negative (—)

Rearward of the impact point (toward rearend of vehicle) is considered positive (+)

DPD MEASUREMENTS	POST-TEST (mm)	PRE-TEST (mm)	STATIC CRUSH (mm)
1 (LR = 3150 mm)	812	805	7
2 2325 mm	755	722	33
3 1405 mm	1032	654	378
4 572 mm	1000	671	329
5 -258 mm	762	735	27
6 (LF = -1050 mm)	826	821	5

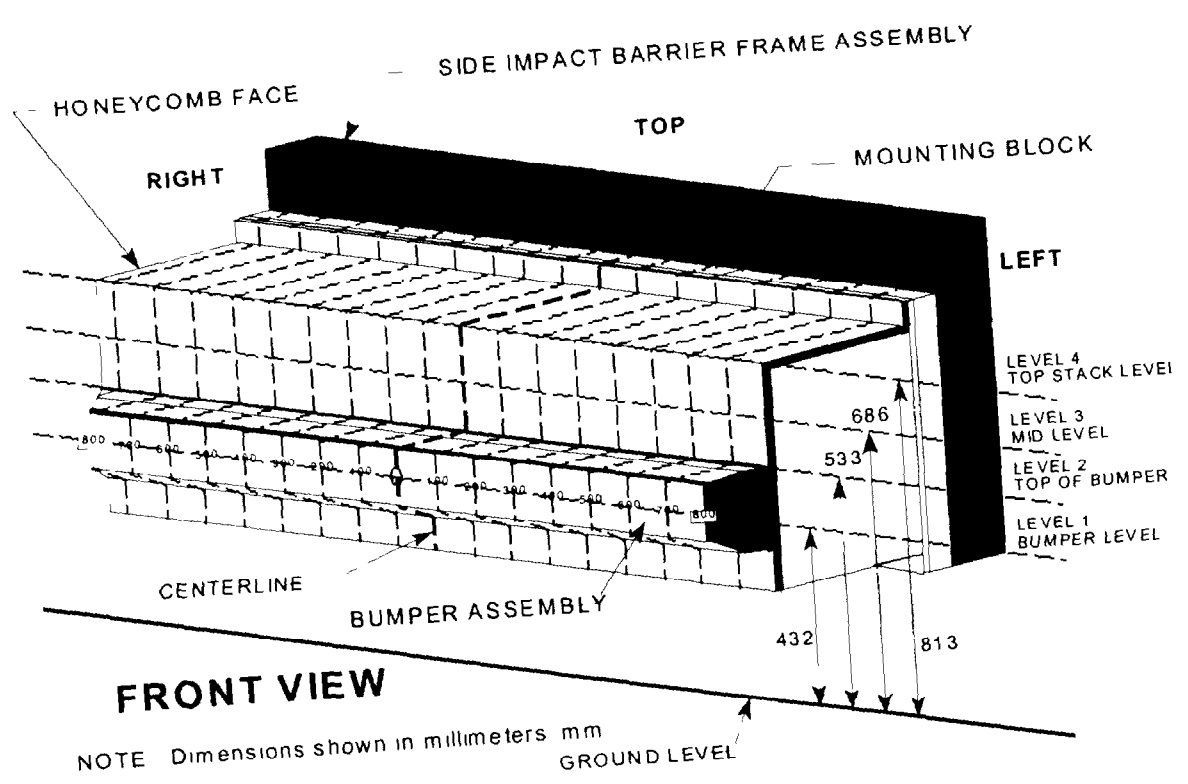
## DATA SHEET NO. 13

EXTERIOR STATIC CRUSH FOR SIDE IMPACTORYear/Make/Model/Body Style 1996/Ford/Taurus/4 doorTest Date August 15, 2000

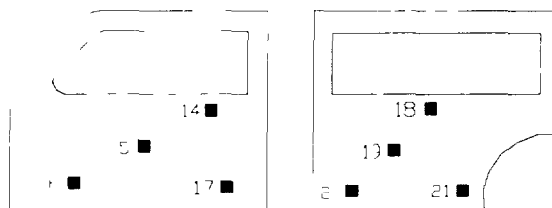
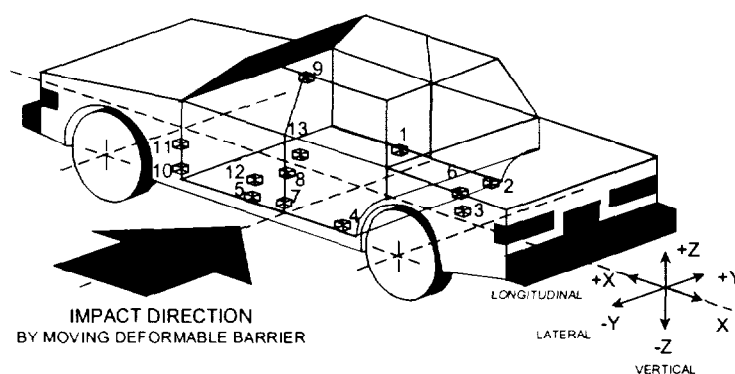
Location	Height At CL*	Distance Right of Center (mm)										Distance Left of Center (mm)							
		800	700	600	500	400	300	200	100	0	100	200	300	400	500	600	700	800	
Top Stack Level 4	813 mm	38	5	-2	-3	-3	-2	-2	-1	0	1	2	3	9	14	37	71	121	
Mid Level Level 3	686 mm	16	5	4	1	0	0	0	3	1	3	4	4	5	7	9	24	75	
Top Bumper Level 2	533 mm	74	53	33	9	10	10	1	2	3	7	9	22	38	50	63	89	78	
Mid Bumper Level 1	432 mm	88	77	113	33	16	9	4	5	2	29	42	51	66	80	97	120	156	

\* See next page for Barrier Face Graphic

# EXTERIOR STATIC CRUSH FOR SIDE IMPACTOR (Cont'd)



## DATA SHEET NO. 14

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARYYear/Make/Model/Body Style     1996/Ford/Taurus/4 doorTest Date     August 15, 2000

- |                                  |                            |                                 |
|----------------------------------|----------------------------|---------------------------------|
| 1 – Right Side Sill @ Front Seat | 8 – Left Mid B Post        | 15 – Left Front Door Mid        |
| 2 – Right Side Sill @ Rear Seat  | 9 – Left Upper B Post      | 16 – Left Front Door Lower      |
| 3 – Rear Floorpan Above Axle     | 10 – Left Lower A Post     | 17 – Left Front Door Rear Lower |
| 4 – Left Side Sill @ Rear Seat   | 11 – Left Mid A Post       | 18 – Left Rear Door Upper       |
| 5 – Left Side Sill @ Front Seat  | 12 – Driver Seat Track     | 19 – Left Rear Door Mid         |
| 6 – Right Rear Occ Compartment   | 13 – Vehicle C G           | 20 – Left Rear Door Lower       |
| 7 – Left Lower B Post            | 14 – Left Front Door Upper | 21 – Left Rear Door Rear Lower  |

## DATA SHEET NO 14 (Cont'd)

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARYYear/Make/Model/Body Style     1996/Ford/Taurus/4 doorTest Date.     August 15, 2000

Accel No	Description	Long (X) Maximums (g's) (CFC 60)		Lat (Y) Maximums (g's) (CFC 60)		Vert (Z) Maximums (g's) (CFC 60)		Resultant (g's) (CFC 60)
		Pos	Neg	Pos	Neg.	Pos	Neg	Max.
1	Right Side Sill @ Front Seat	3.9	5.2	20.0	2.8	5.6	8.8	20.8
2	Right Side Sill @ Rear Seat	4.7	4.3	25.0	3.0	3.1	4.3	25.1
3	Rear Floorpan Above Axle	2.6	5.3	14.5	1.7	9.4	7.9	15.6
4	Left Side Sill @ Rear Seat	---	---	35.9	3.8	---	---	---
5	Left Side Sill @ Front Seat	---	---	57.2	8.0	---	---	---
6	Right Rear Occ Compartment	---	---	22.7	1.8	---	---	---
7	Left Lower B Post	---	---	165.0	20.5	---	---	---
8	Left Mid B Post	---	---	118.9	27.3	---	---	---
9	Left Upper B Post	---	---	52.7	40.8	---	---	---
10	Left Lower A Post	---	---	26.8	2.0	---	---	---
11	Left Mid A Post	---	---	15.9	1.3	---	---	---
12	Driver Left Seat Track	---	---	59.1	11.7	---	---	---
13	Vehicle CG	4.7	9.2	24.6	1.9	14.4	9.8	24.9
14	Left Front Door Upper	---	---	108.0	35.1	---	---	---
15	Left Front Door Mid	---	---	*	*	---	---	---
16	Left Front Door Lower	---	---	201.5	61.8	---	---	---
17	Left Front Door Rear Lower	---	---	134.1	17.3	---	---	---
18	Left Rear Door Upper	---	---	104.8	122.2	---	---	---
19	Left Rear Door Mid	---	---	181.5	75.2	---	---	---
20	Left Rear Door Lower	---	---	173.0	91.6	---	---	---
21	Left Rear Door Rear Lower	---	---	191.7	114.4	---	---	---

\* No Valid Data Collected

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY (Cont'd)Year/Make/Model/Body Style     1996/Ford/Taurus/4 doorTest Date     August 15, 2000

Accel No	Description	Coordinates (mm)*		
		X	Y	Z
1	Right Side Sill @ Front Seat	2622	665	197
2	Right Side Sill @ Rear Seat	1659	617	198
3	Rear Floorpan Above Axle	1160	0	489
4	Left Side Sill @ Rear Seat	1666	-617	187
5	Left Side Sill @ Front Seat	2640	-665	196
6	Right Rear Occ Compartment	2022	325	313
7	Left Lower B Post	2273	-710	392
8	Left Mid B Post	2289	-732	770
9	Left Upper B Post	2262	-541	1303
10	Left Lower A Post	3337	-693	373
11	Left Mid A Post	3362	-826	888
12	Driver Left Seat Track	2033	-562	226
13	Vehicle CG	2876	0	320
14	Left Front Door Upper	2584	-765	860
15	Left Front Door Mid	2850	-777	650
16	Left Front Door Lower	3037	-759	524
17	Left Front Door Rear Lower	2570	-767	484
18	Left Rear Door Upper	1833	-764	790
19	Left Rear Door Mid	2002	-780	685
20	Left Rear Door Lower	2112	-780	555
21	Left Rear Door Rear Lower	1766	-797	494

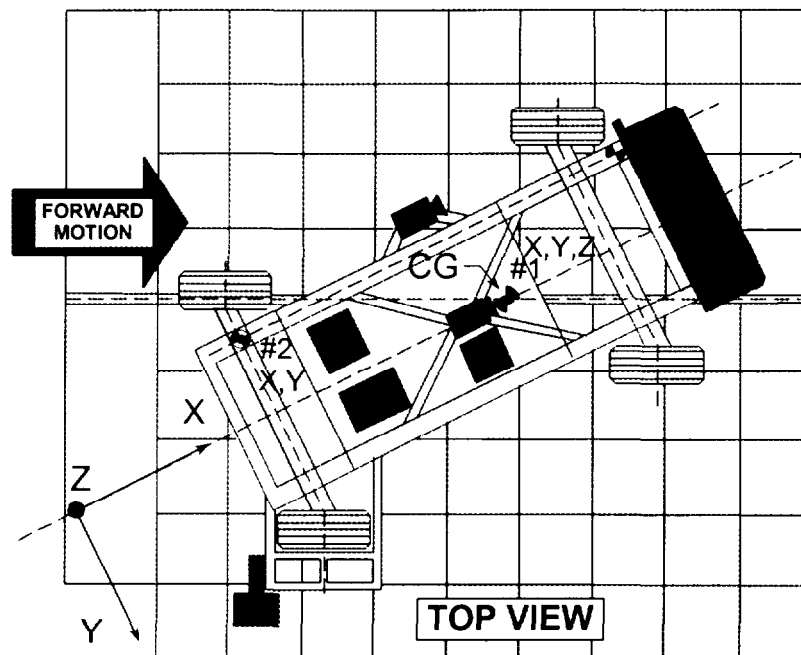
\* Reference X – Rear Bumper (+ Forward)

Y – Vehicle Centerline (+ to right)

Z – Ground Level (+ up)

## DATA SHEET NO 15

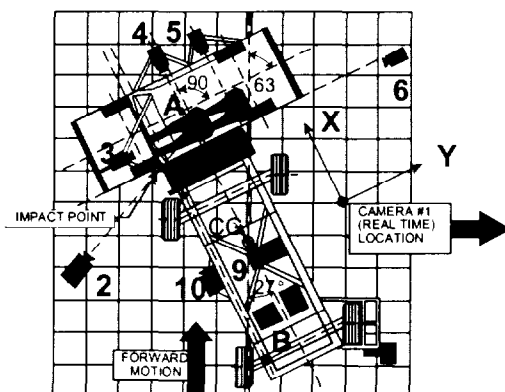
MOVING DEFORMABLE BARRIER (MDB) ACCELEROMETER LOCATIONS  
AND DATA SUMMARY

Year/Make/Model/Body Style     1996/Ford/Taurus/4 doorTest Date     August 15, 2000

Accel No	Description	Coordinates (mm)*			(+ ) Positive		(- ) Negative	
		X	Y	Z	Max (g) (CFC 60)	Time (msec)	Max. (g) (CFC 60)	Time (msec)
1	MDB Center of Gravity	-1092	0	483				
	Longitudinal (X)	---	---	---	1 0	128	14 6	33
	Lateral (Y)	---	---	---	0 8	66	6 5	40
	Vertical (Z)	---	---	---	11.4	63	14 7	68
	Resultant (R)	---	---	---	18.0	52	--	--
2	Rear Frame Member	-2591	-625	622				
	Longitudinal (X)	---	---	---	2 0	116	18.0	41
	Lateral (Y)	---	---	---	2 7	38	2 1	75

Reference    X – Front Axle (+ Forward)  
                   Y – Vehicle Centerline (+ to Right)  
                   Z – Ground Level (+ Up)

## DATA SHEET NO 16

HIGH SPEED CAMERA LOCATIONS AND DATAYear/Make/Model/Body Style    1996/Ford/Taurus/4 doorTest Date    August 15, 2000

Camera No	View	Coordinates (mm)*			Lens (mm)	Film Speed (fps)
		X	Y	Z		
1	Real Time				10	24
2	Left Impact	-1120	-2420	1610	13	913
3	Onboard Hood				13	1010
4	Onboard Front Occupant				8	1000
5	Onboard Rear Occupant				8	948
6	Right Impact	-150	10400	1840	25	1000
7	Top Overall	-720	970	5000	8	870
8	Top Impact	-690	-340	5000	13	833
9	Cart Overall				13	743
10	Cart Impact				35	531

\* Reference (from impact point)

+X = Forward

+Y = To Right

+Z = Upward from floor level

## APPENDIX A – PHOTOGRAPHS

## TABLE OF PHOTOGRAPHS

<u>Description</u>	<u>Page No</u>
Photo No A-1 – Pre-Test Front View of Test Vehicle	46
Photo No A-2 – Post-Test Front View of Test Vehicle	47
Photo No. A-3 – Pre-Test Rear View of Test Vehicle	48
Photo No A-4 – Post-Test Rear View of Test Vehicle	49
Photo No A-5 – Pre-Test Left Side View of Test Vehicle	50
Photo No A-6 – Post-Test Left Side View of Test Vehicle	51
Photo No A-7 – Pre-Test MDB Positioned Against Vehicle (left side)	52
Photo No A-8 – Pre-Test MDB Positioned Against Vehicle (right side)	53
Photo No A-9 – Pre-Test MDB Positioned Against Vehicle Overhead View	54
Photo No A-10 – Post-Test MDB Positioned Against Vehicle (left side)	55
Photo No A-11 – Post-Test MDB Positioned Against Vehicle (right side)	56
Photo No A-12 – Post-Test MDB Top View	57
Photo No A-13 – Pre-Test MDB Front View	58
Photo No A-14 – Post-Test MDB Front View	59
Photo No A-15 – Post-Test MDB Left Side View	60
Photo No A-16 – Post-Test MDB Right Side View	61
Photo No A-17 – Pre-Test Driver Dummy Right Side View	62
Photo No A-18 – Post-Test Driver Dummy Right Side View	63
Photo No A-19 – Pre-Test Driver Dummy Left Side View	64
Photo No A-20 – Post-Test Driver Dummy Left Side View	65
Photo No A-21 – Pre-Test Driver Dummy Seat Track	66
Photo No A-22 – Pre-Test Driver Dummy Left Side View (Door Open)	67
Photo No A-23 – Pre-Test Driver Shoulder and Door Top View	68
Photo No A-24 – Post-Test Driver Shoulder and Door Top View	69
Photo No A-25 – Post-Test Driver Dummy Contact	70
Photo No A-26 – Pre-Test Left Rear Passenger Dummy Right Side View	71
Photo No A-27 – Post-Test Left Rear Passenger Dummy Right Side View	72
Photo No A-28 – Pre-Test Left Rear Passenger Dummy Left Side View	73
Photo No A-29 – Post-Test Left Rear Passenger Dummy Left Side View	74

## TABLE OF PHOTOGRAPHS

<u>Description</u>	<u>Page No.</u>
Photo No A-30 – Pre-Test Left Rear Passenger Dummy Left Side View (Door Open)	75
Photo No A-31 – Pre-Test Left Rear Passenger Shoulder and Door Top View	76
Photo No A-32 – Post-Test Left Rear Passenger Shoulder and Door Top View	77
Photo No A-33 – Post-Test Left Rear Passenger Dummy Contact	78
Photo No A-34 – Post-Test Left Rear Passenger Dummy Head Contact	79
Photo No A-35 – Pre-Test Left Front Impact Point on Vehicle	80
Photo No A-36 – Left Front Attitude Point	81
Photo No A-37 – Right Front Attitude Point	82
Photo No A-38 – Left Rear Attitude Point	83
Photo No A-39 – Right Rear Attitude Point	84
Photo No A-40 – Left Front Sill Accelerometer	85
Photo No A-41 – Left Rear Sill Accelerometer	86
Photo No A-42 – Right Front Sill Accelerometer	87
Photo No A-43 – Right Rear Sill Accelerometer	88
Photo No A-44 – Left Lower A Post Accelerometer	89
Photo No A-45 – Left Mid A Post Accelerometer	90
Photo No A-46 – Left Front Door Accelerometers	91
Photo No A-47 – Left Upper B Post Accelerometer	92
Photo No A-48 – Left Mid B Post Accelerometer	93
Photo No A-49 – Left Lower B Post Accelerometer	94
Photo No A-50 – Left Rear Door Accelerometers	95
Photo No A-51 – Right Rear Occupant Compartment Accelerometer	96
Photo No A-52 – Rear Floorpan Accelerometer	97
Photo No A-53 – Vehicle Center of Gravity Accelerometer	98



Photo No. A-1 – Pre-Test Front View of Test Vehicle



Photo No. A-2 - Post-Test Front View of Test Vehicle



Photo No. A-3 – Pre-Test Rear View of Test Vehicle



Photo No. A-4 – Post-Test Rear View of Test Vehicle



Photo No. A-5 – Pre-Test Left Side View of Test Vehicle



Photo No. A-6 – Post-Test Left Side View of Test Vehicle

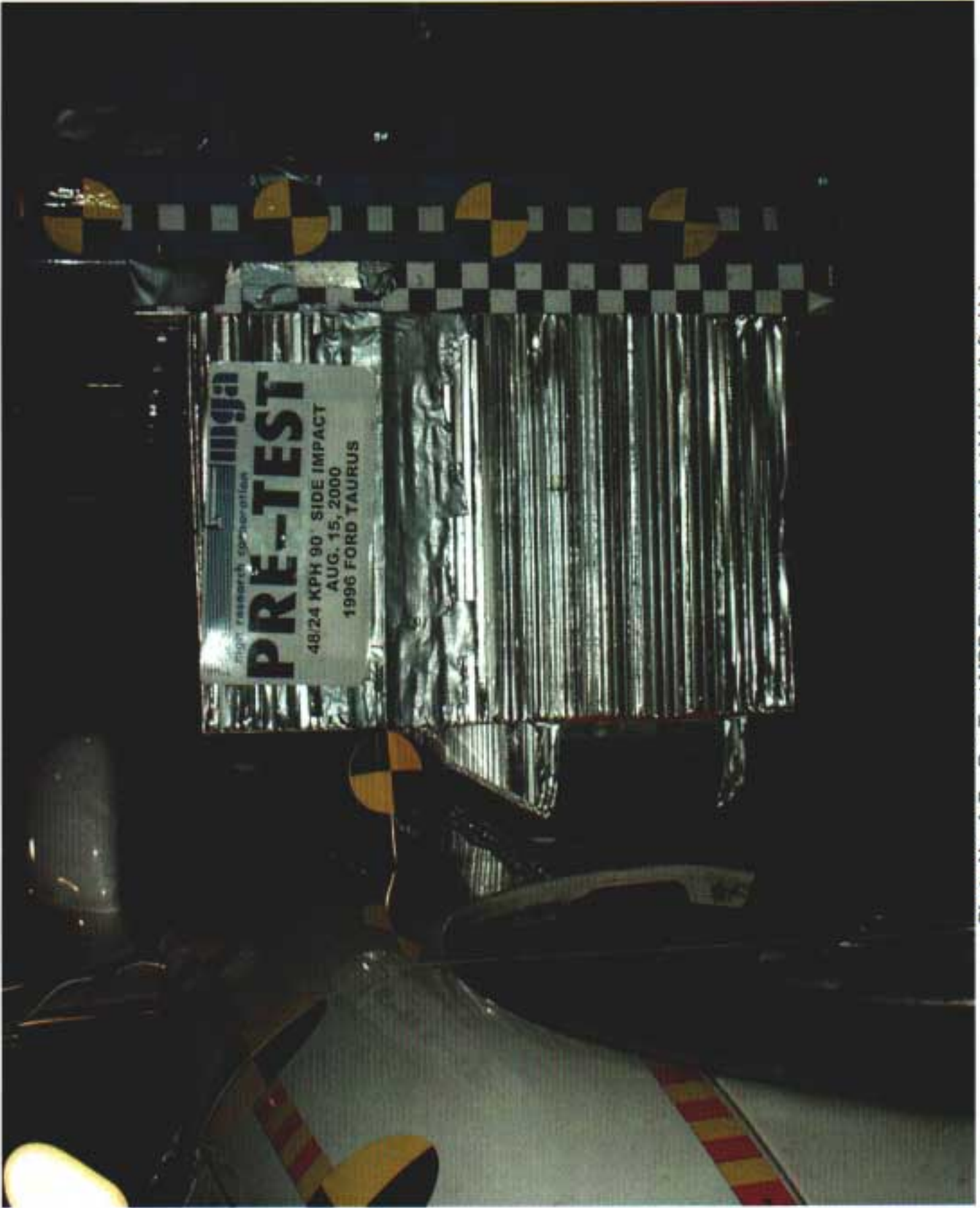


Photo No. A-7 – Pre-Test MDB Positioned Against Vehicle (left side)



Photo No. A-8 – Pre-Test MDB Positioned Against Vehicle (right side)

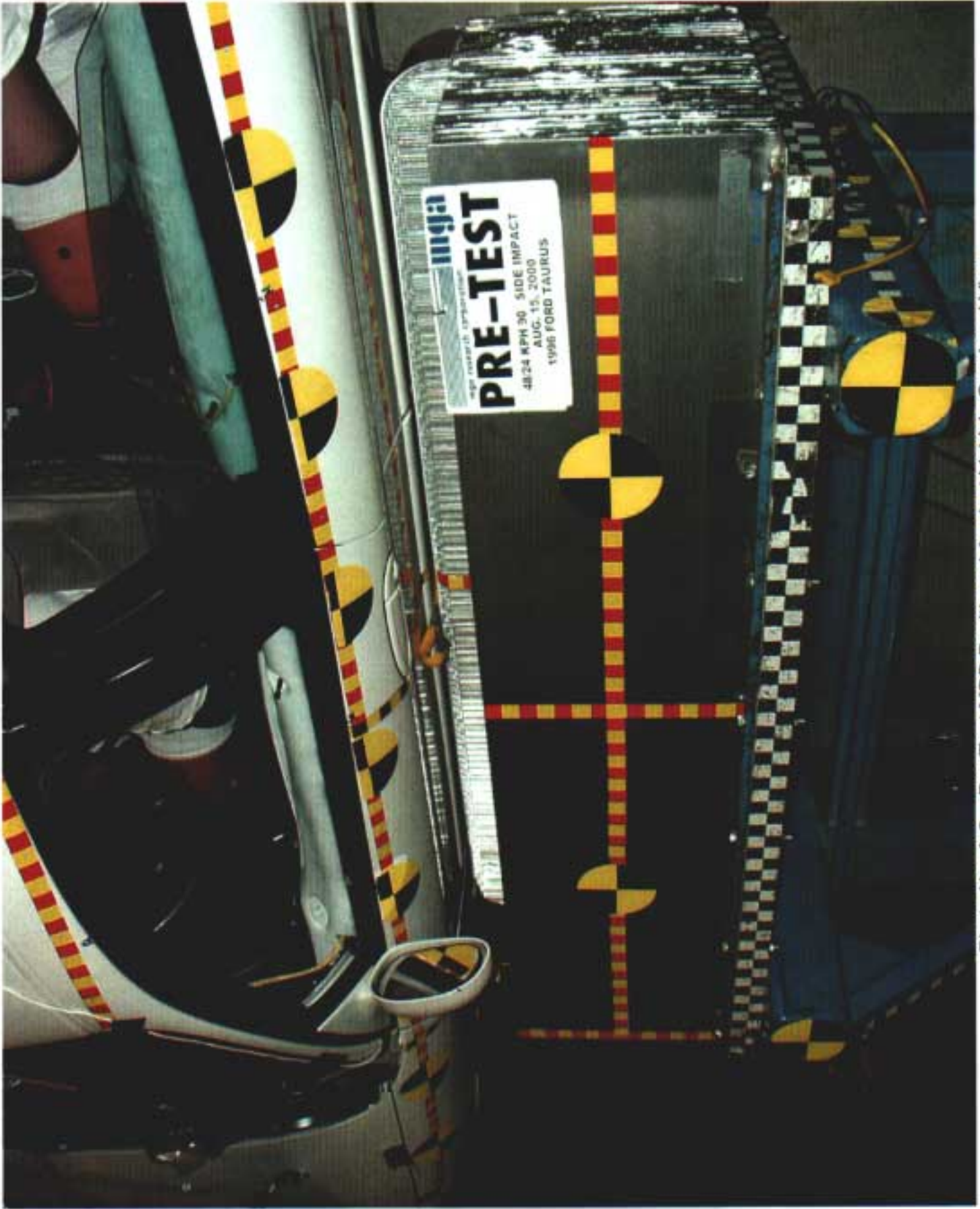


Photo No. A-9 – Pre-Test MDB Positioned Against Vehicle Overhead View



Photo No. A-10 – Post-Test MDB Positioned Against Vehicle (left side)

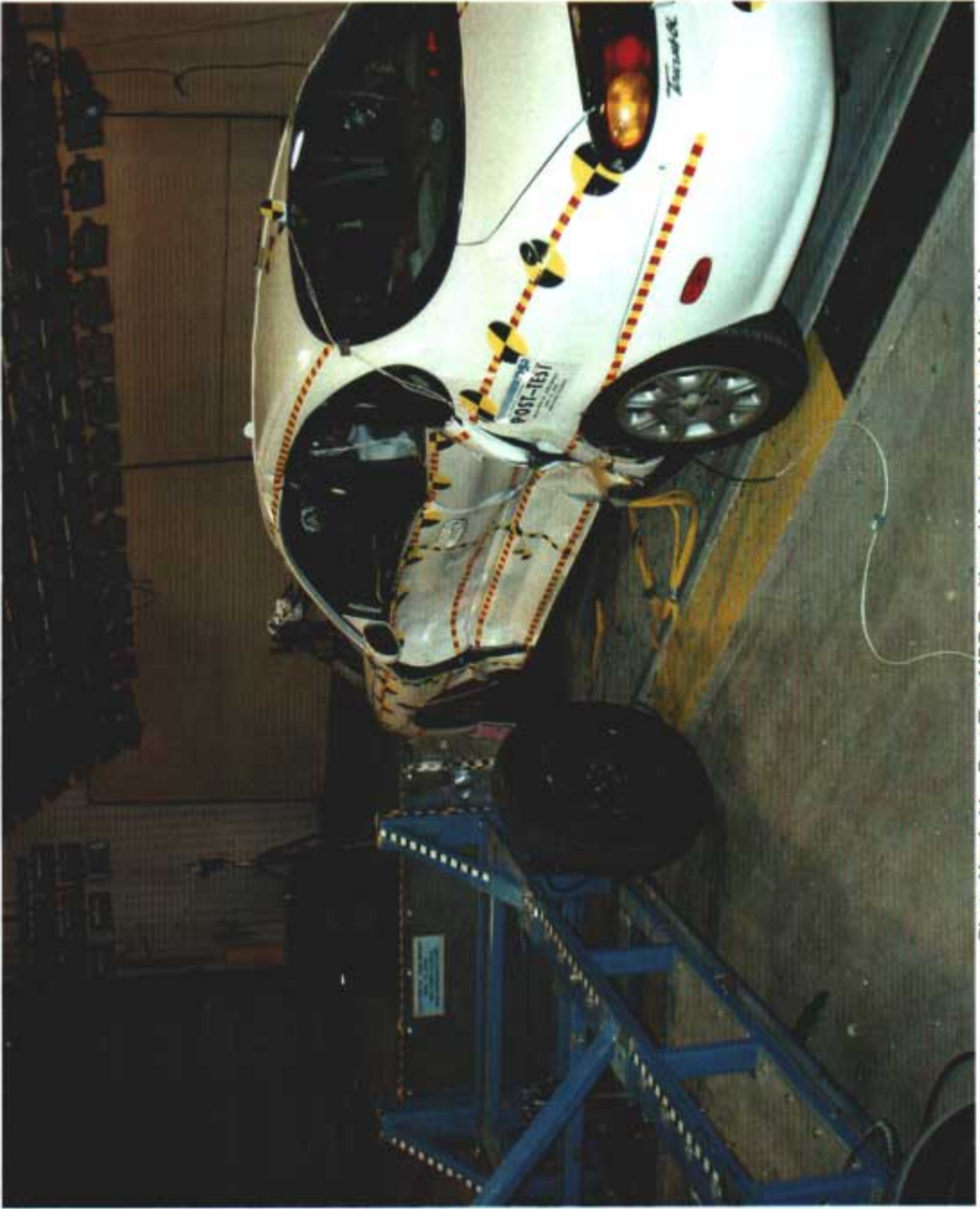


Photo No. A-11 – Post-Test MDB Positioned Against Vehicle (right side)

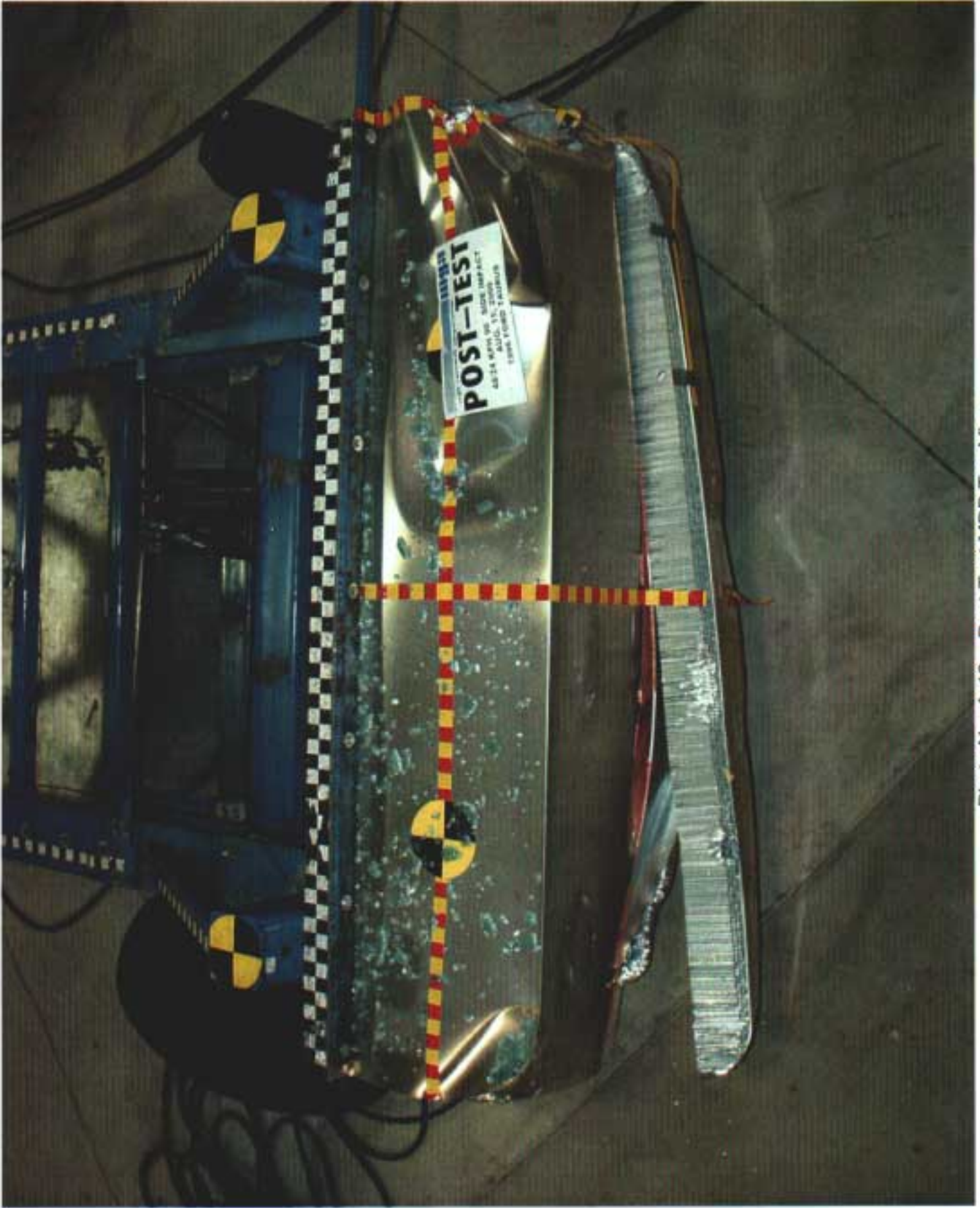


Photo No. A-12 – Post-Test MDB Top View

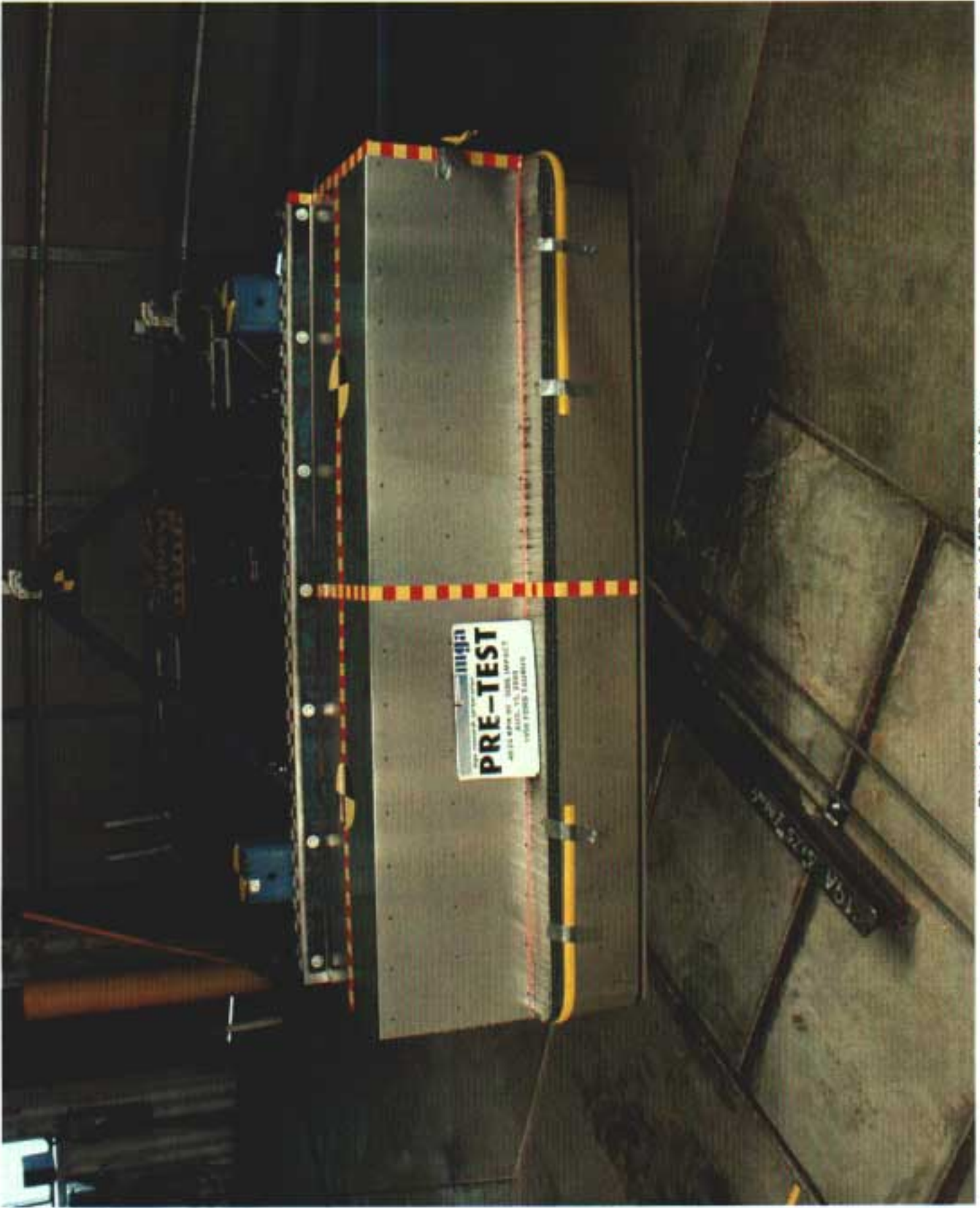


Photo No. A-13 – Pre-Test MDB Front View



Photo No. A-14 – Post-Test MDB Front View



Photo No. A-15 – Post-Test MDB Left Side View



Photo No. A-16 – Post-Test MDB Right Side View



Photo No. A-17 – Pre-Test Driver Dummy Right Side View



Photo No. A-18 – Post-Test Driver Dummy Right Side View

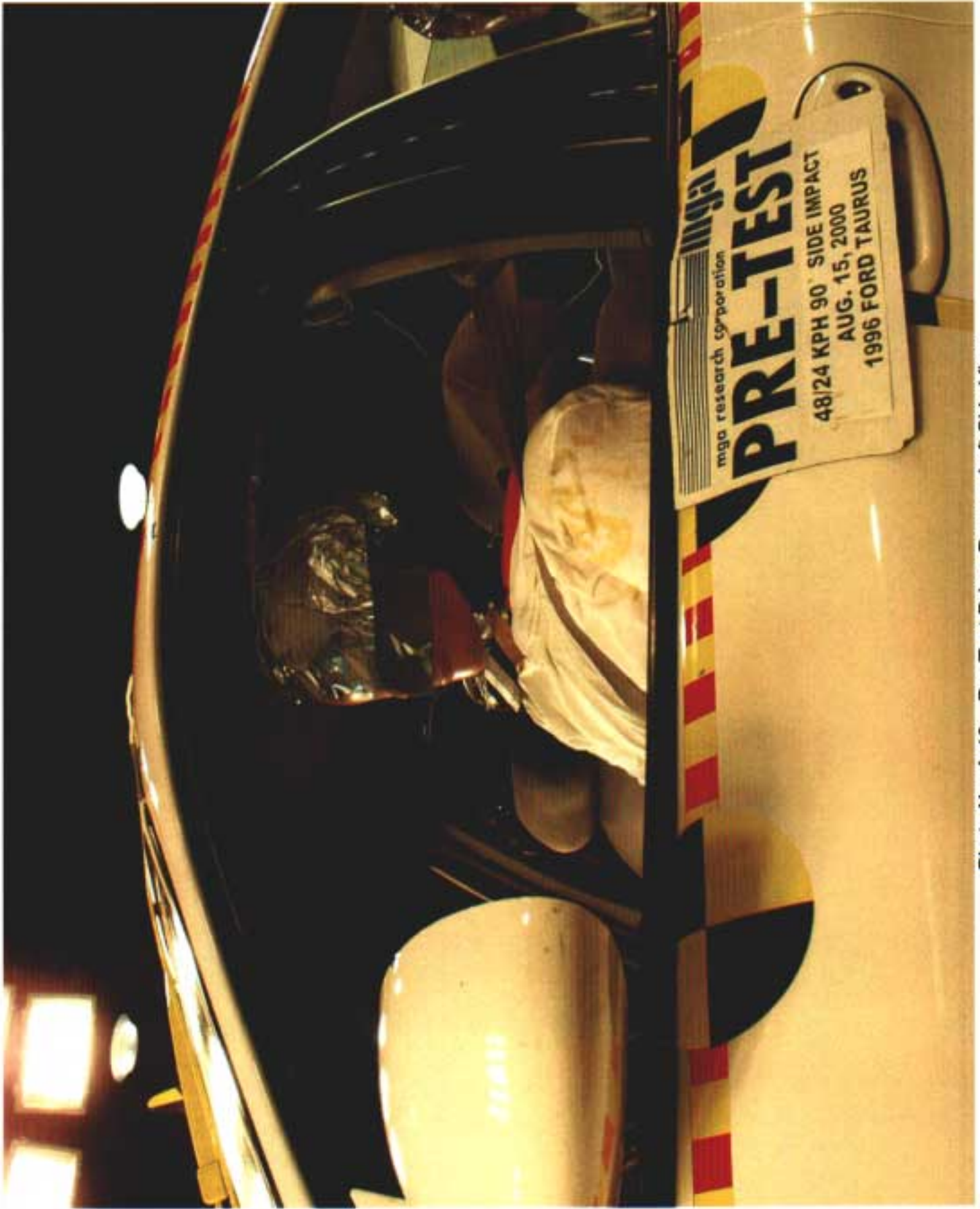


Photo No. A-19 – Pre-Test Driver Dummy Left Side View

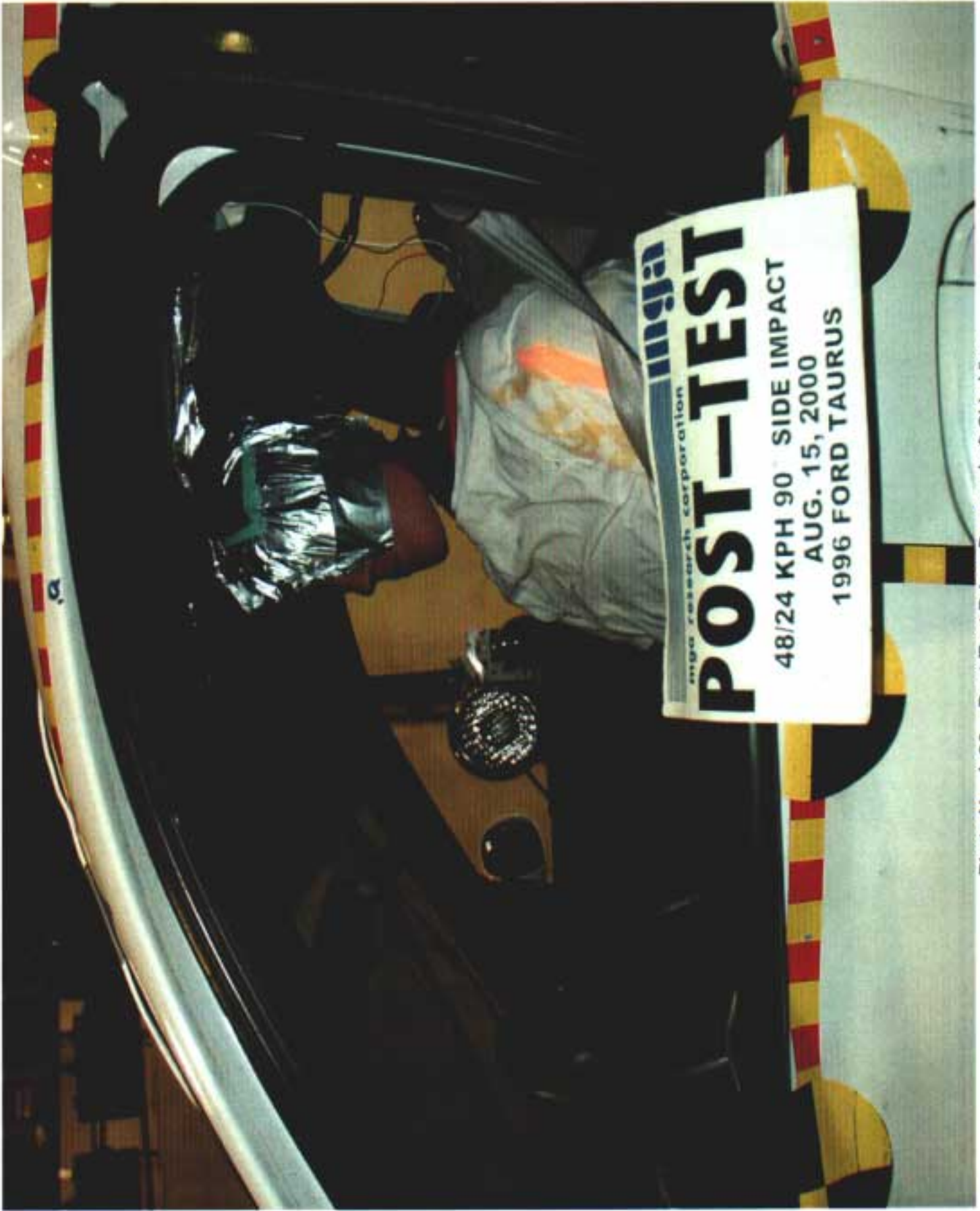


Photo No. A-20 – Post-Test Driver Dummy Left Side View



Photo No. A-21 - Pre-Test Driver Dummy Seat Track



Photo No. A-22 - Pre-Test Driver Dummy Left Side View (Door Open)

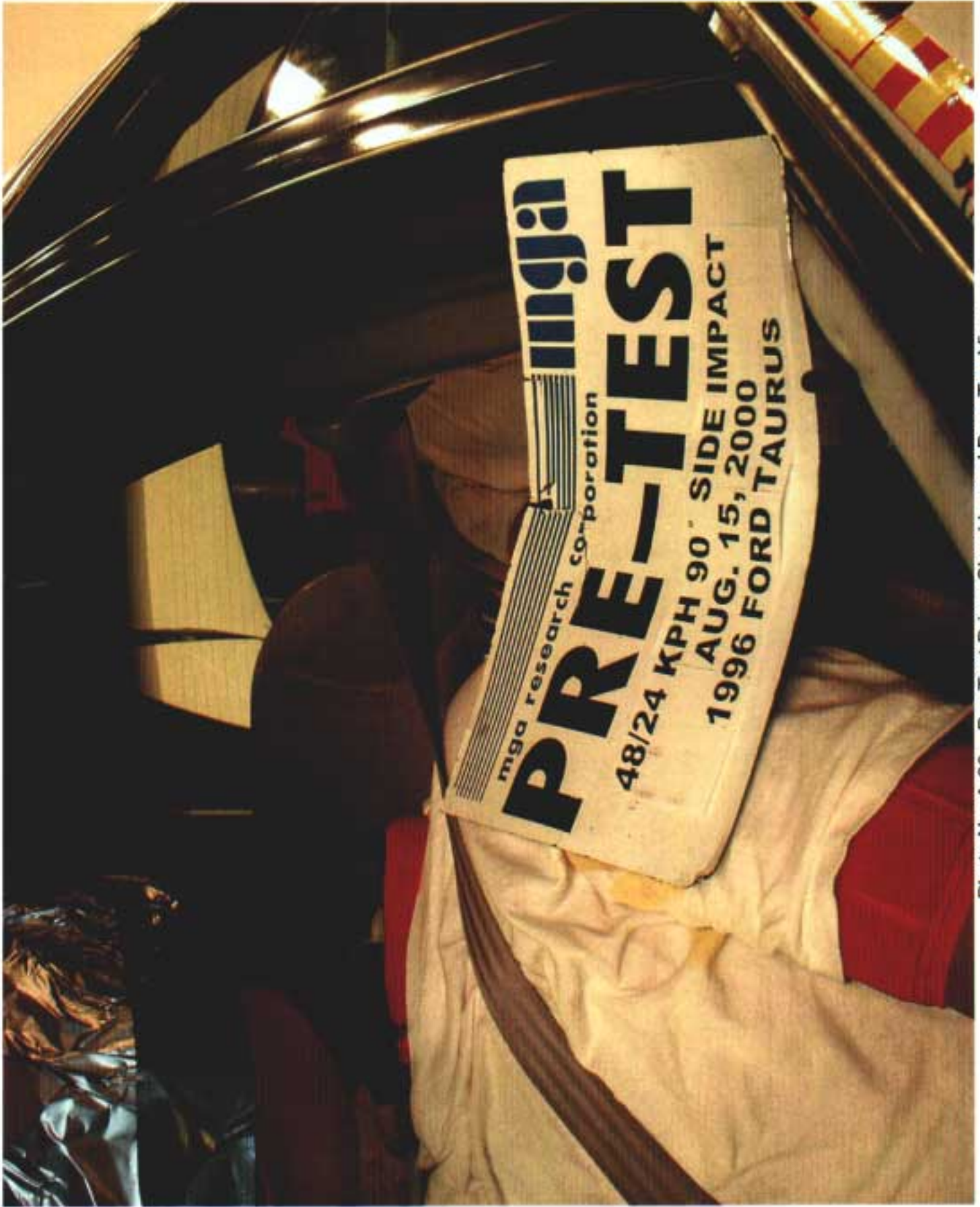
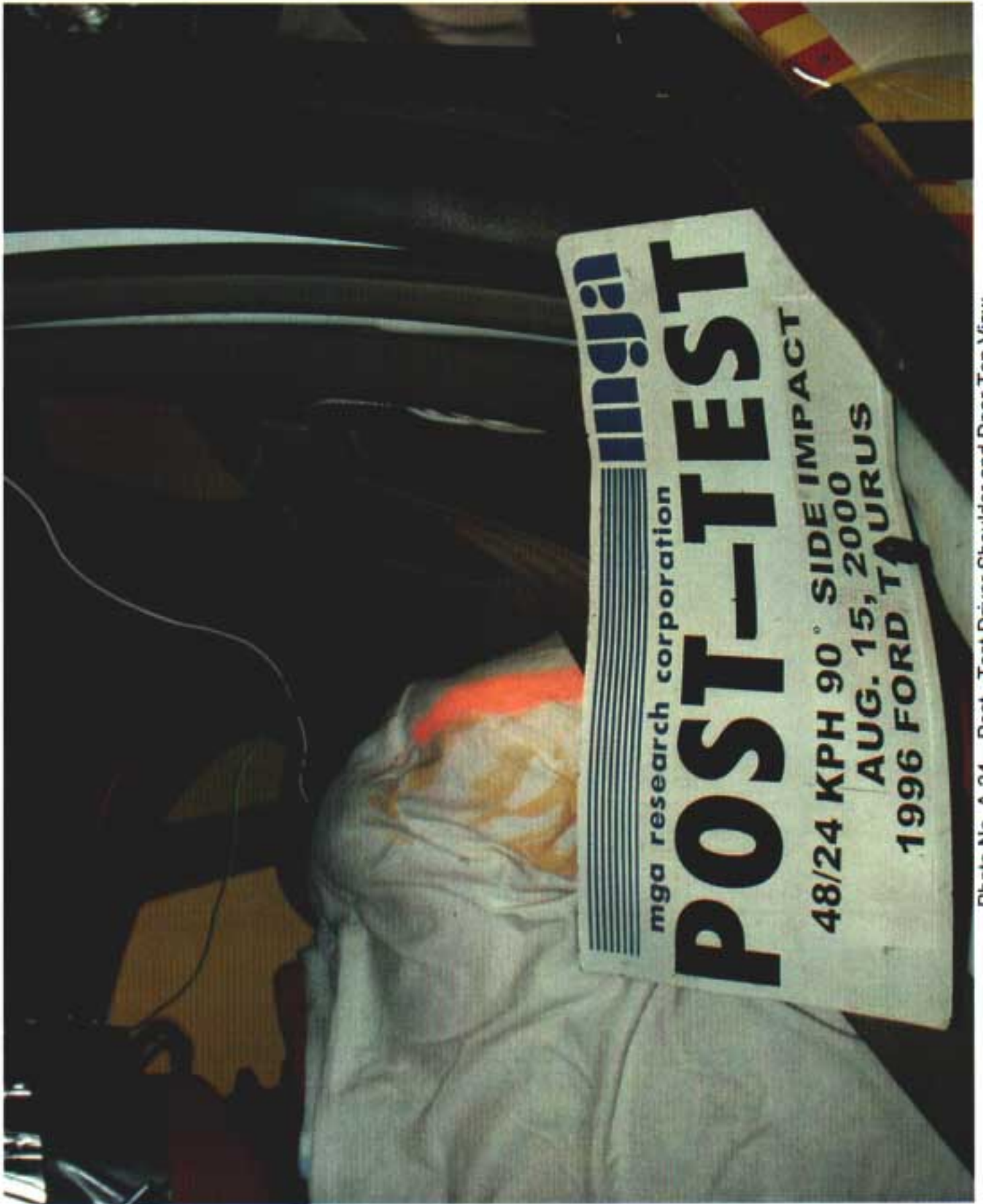


Photo No. A-23 – Pre-Test Driver Shoulder and Door Top View



**mga**

mga research corporation

**POST-TEST**

48/24 KPH 90° SIDE IMPACT

AUG. 15, 2000

1996 FORD TAURUS

Photo No. A-24 - Post -Test Driver Shoulder and Door Top View



Photo No. A-25 - Post-Test Driver Dummy Contact



Photo No. A-26 – Pre-Test Left Rear Passenger Dummy Right Side View



Photo No. A-27 – Post-Test Left Rear Passenger Dummy Right Side View

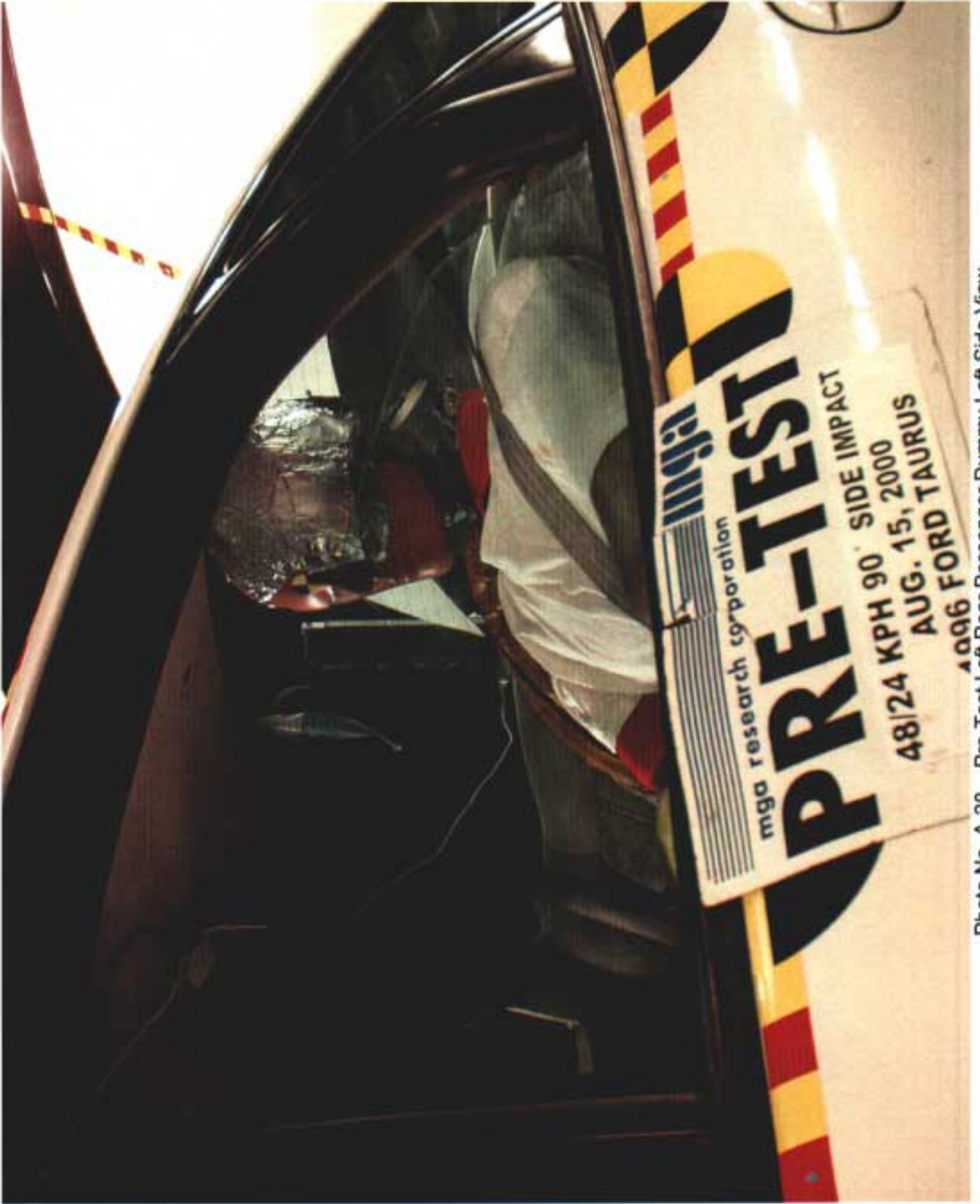


Photo No. A-28 – Pre-Test Left Rear Passenger Dummy Left Side View

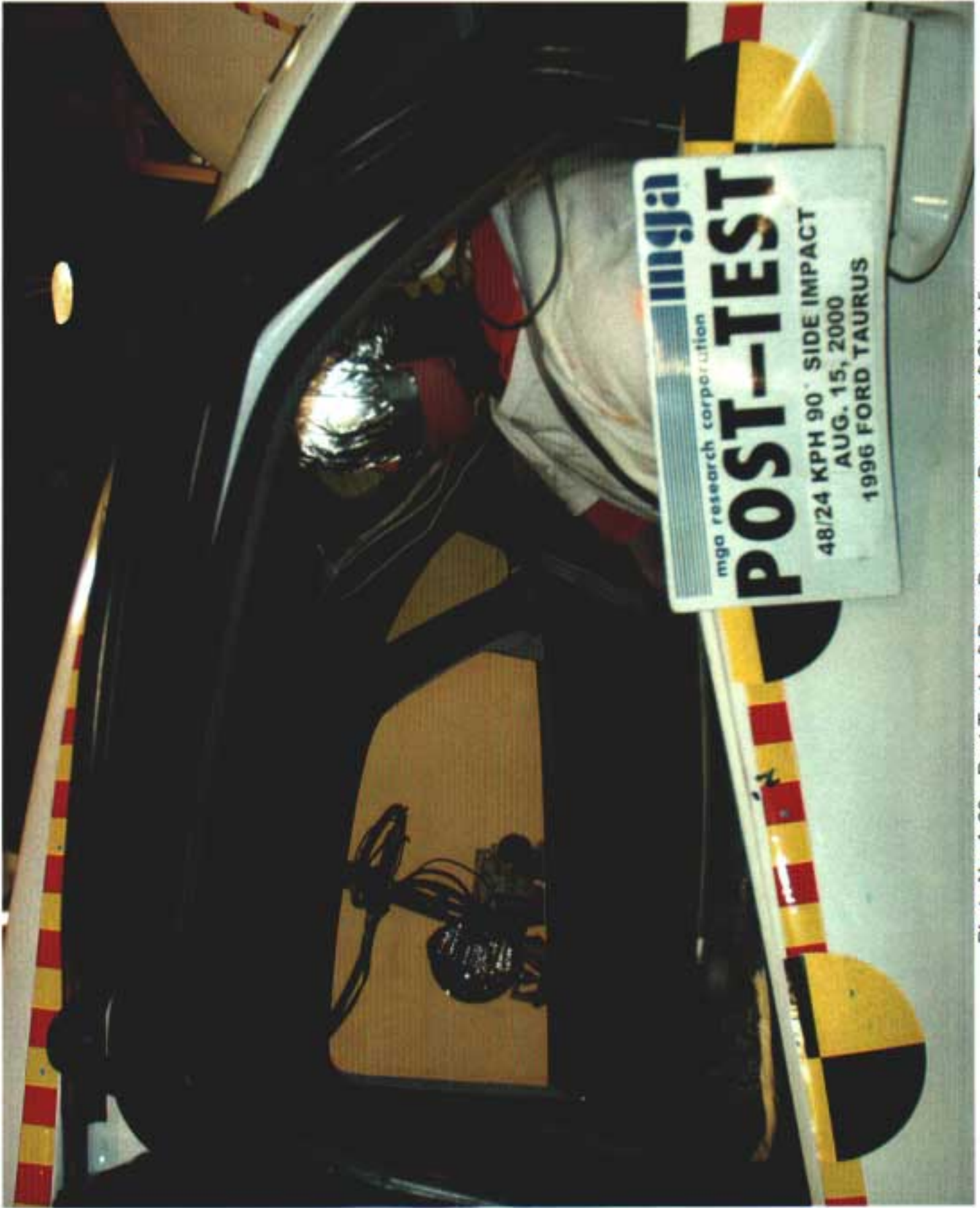


Photo No. A-29 - Post-Test Left Rear Passenger Dummy Left Side View



Photo No. A-30 – Pre-Test Left Rear Passenger Dummy Left Side View (Door Open)



Photo No. A-31 – Pre-Test Left Rear Passenger Shoulder and Door Top View

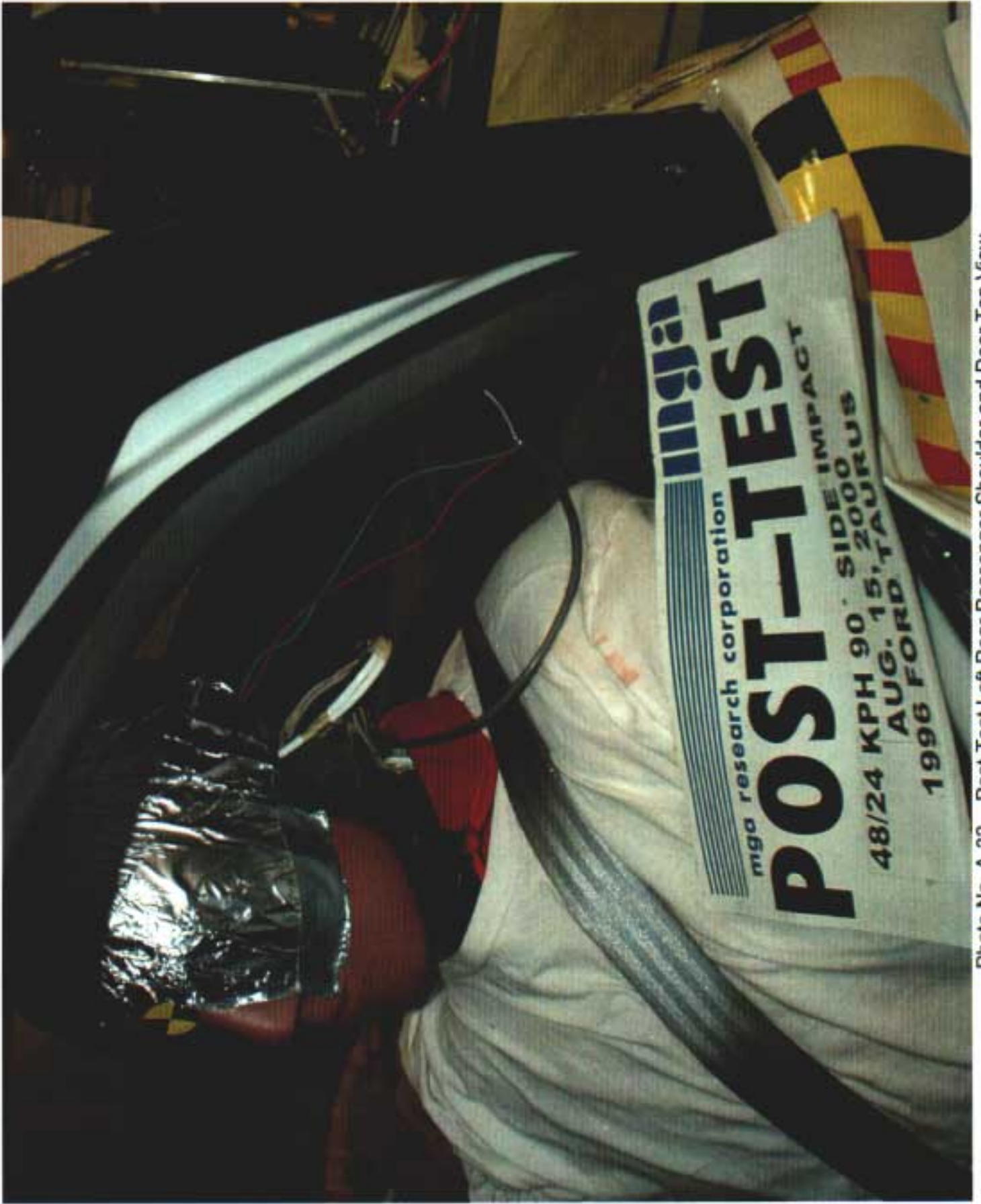


Photo No. A-32 – Post-Test Left Rear Passenger Shoulder and Door Top View



Photo No. A-33 – Post-Test Left Rear Passenger Dummy Contact



Photo No. A-34 – Post-Test Left Rear Passenger Dummy Head Contact

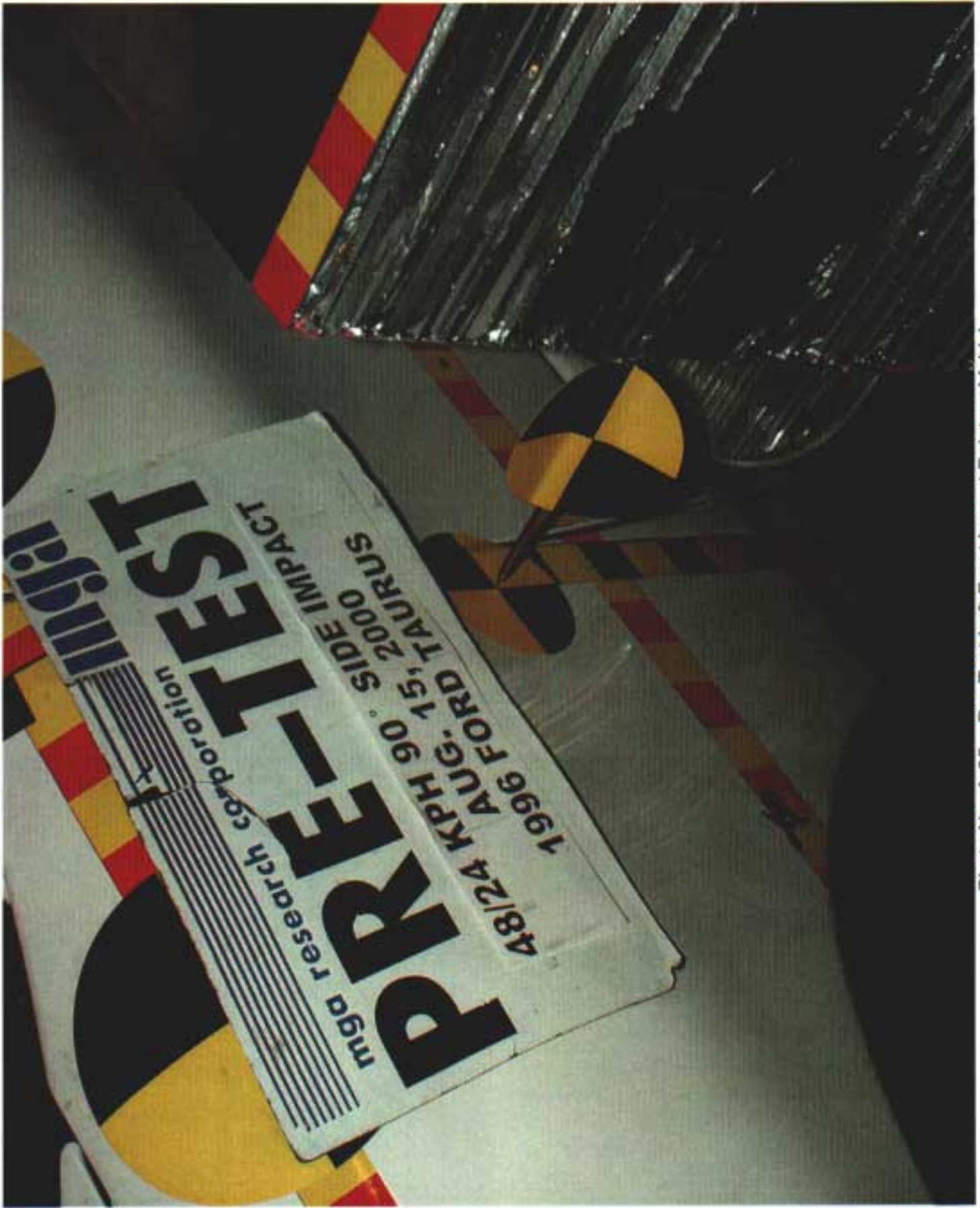


Photo No. A-35 - Pre-Test Left Front Impact Point on Vehicle



Photo No. A-36 – Left Front Attitude Point



Photo No. A-37 – Right Front Attitude Point



Photo No. A-38 – Left Rear Attitude Point

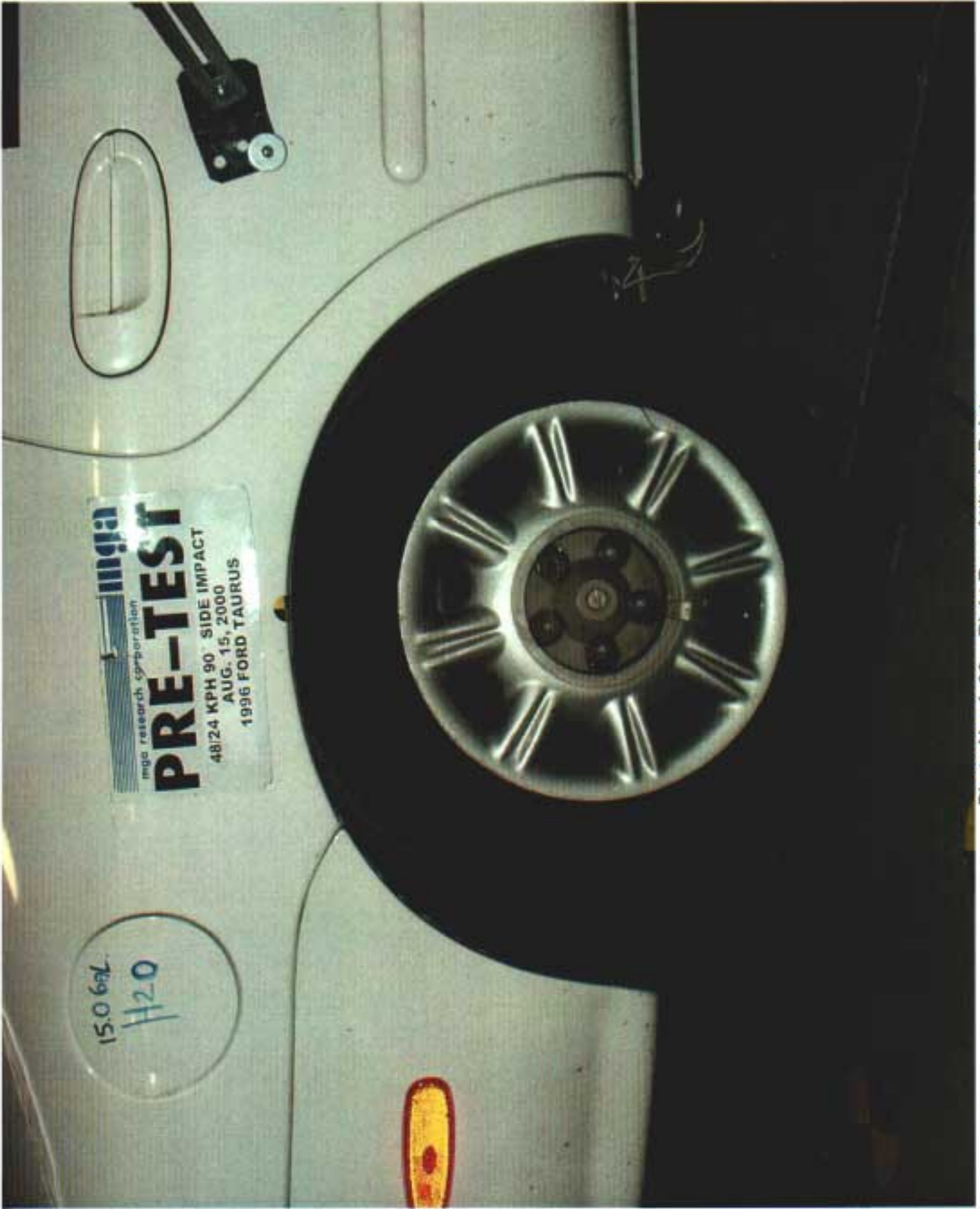


Photo No. A-39 – Right Rear Attitude Point



Photo No. A-40 - Left Front Sill Accelerometer

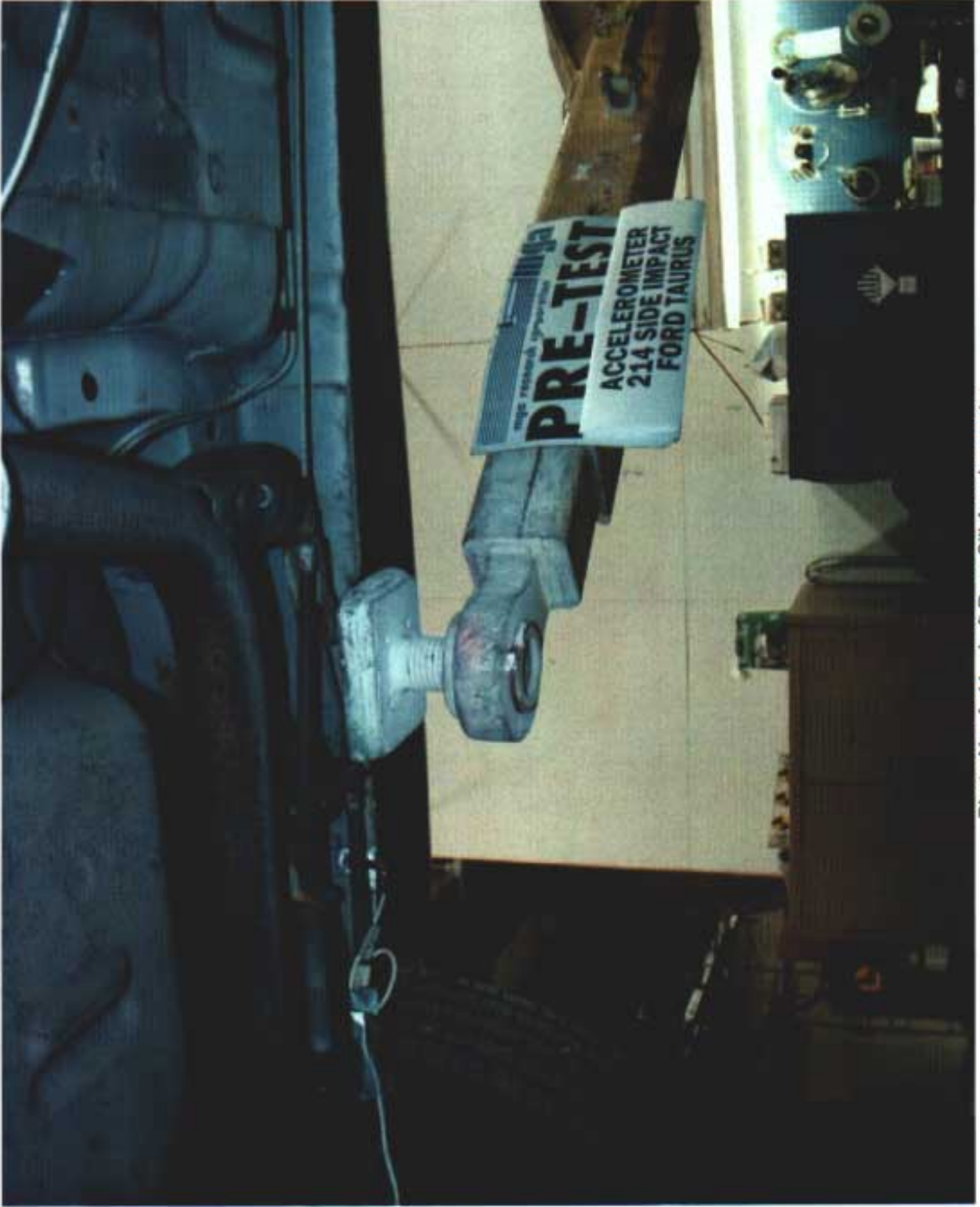


Photo No. A-41 - Left Rear Sill Accelerometer

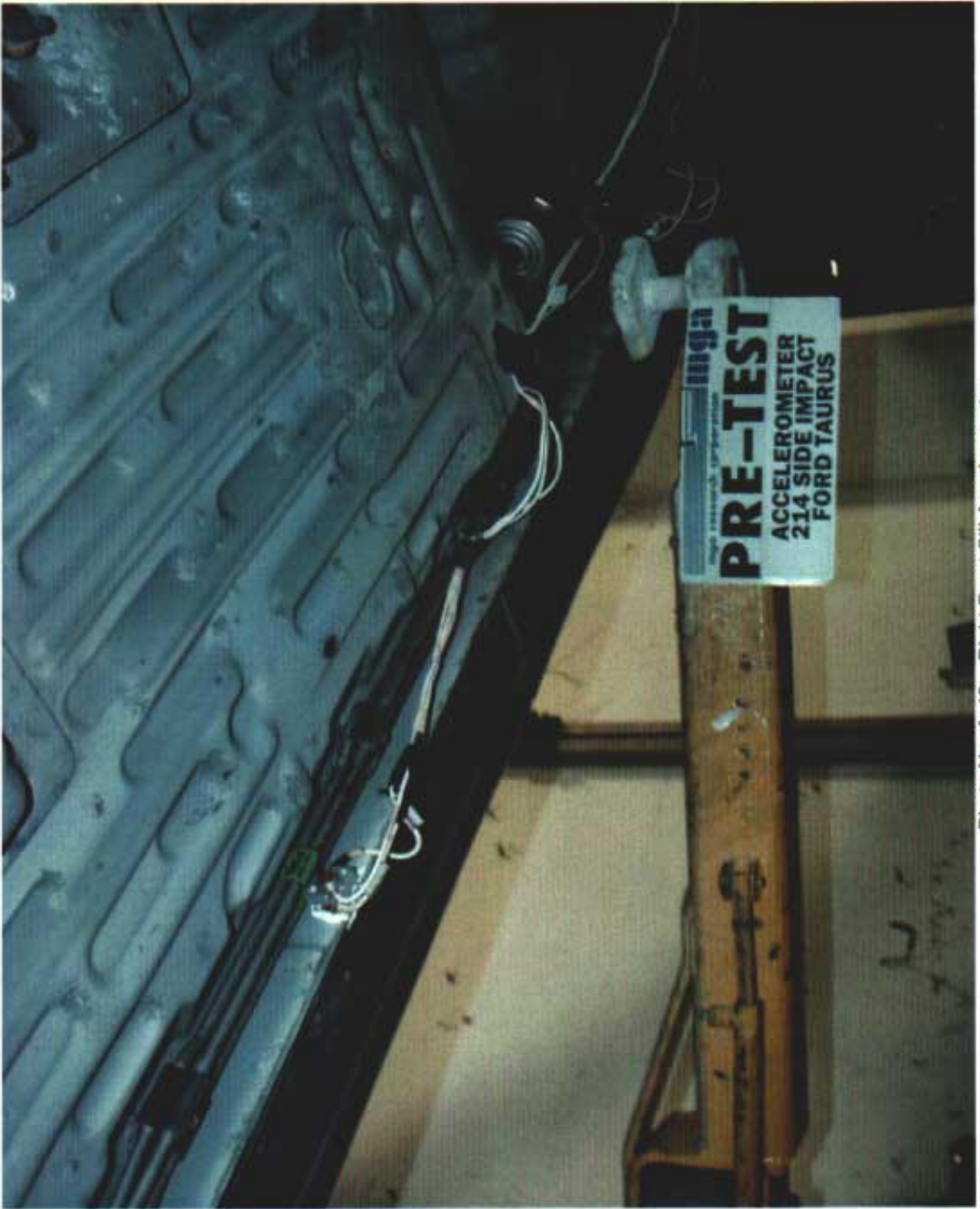


Photo No. A-42 - Right Front Sill Accelerometer



Photo No. A-43 - Right Rear Sill Accelerometer



Photo No. A-44 - Left Lower A Post Accelerometer



Photo No. A-45 – Left Mid A Post Accelerometer

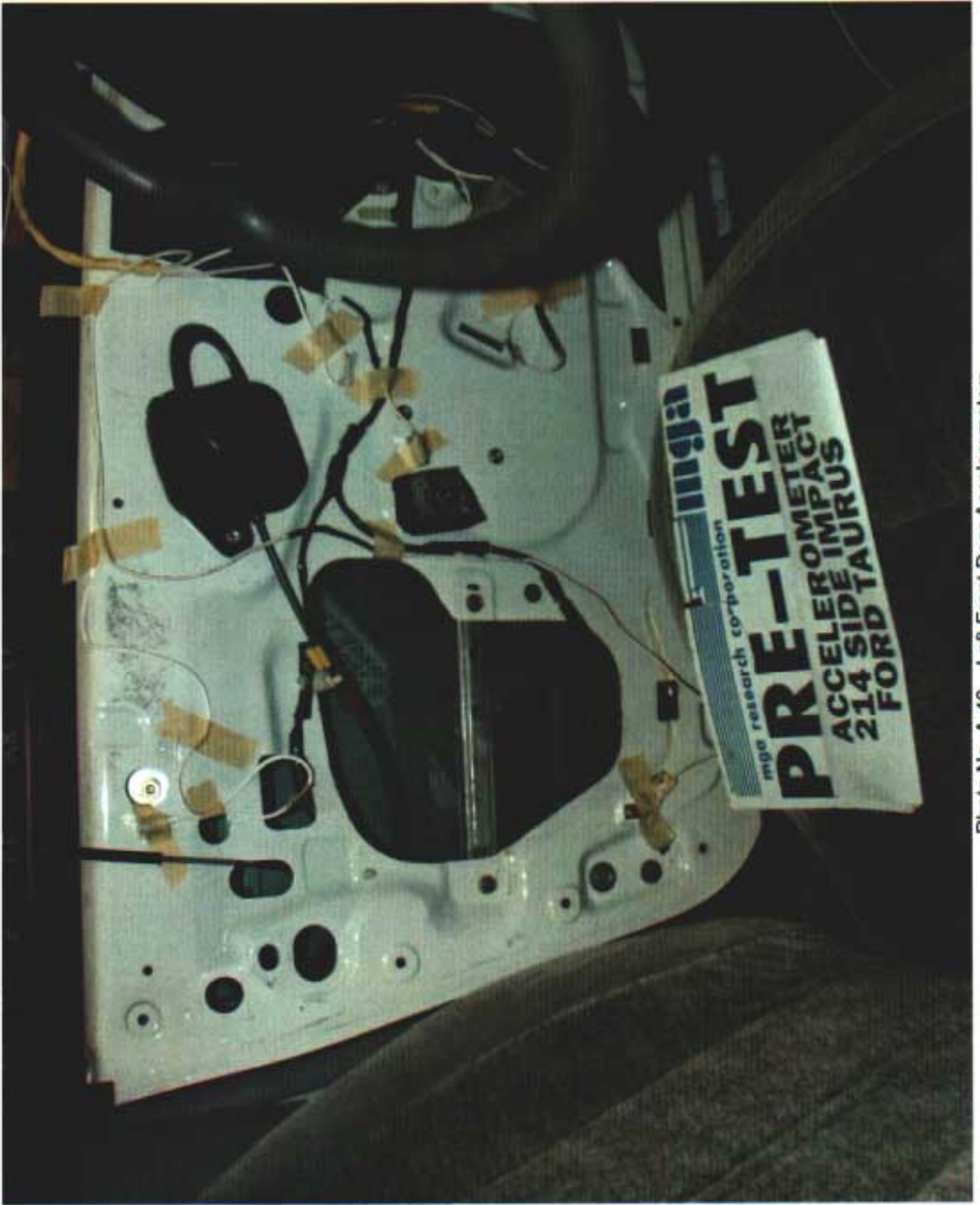


Photo No. A-46 - Left Front Door Accelerometers

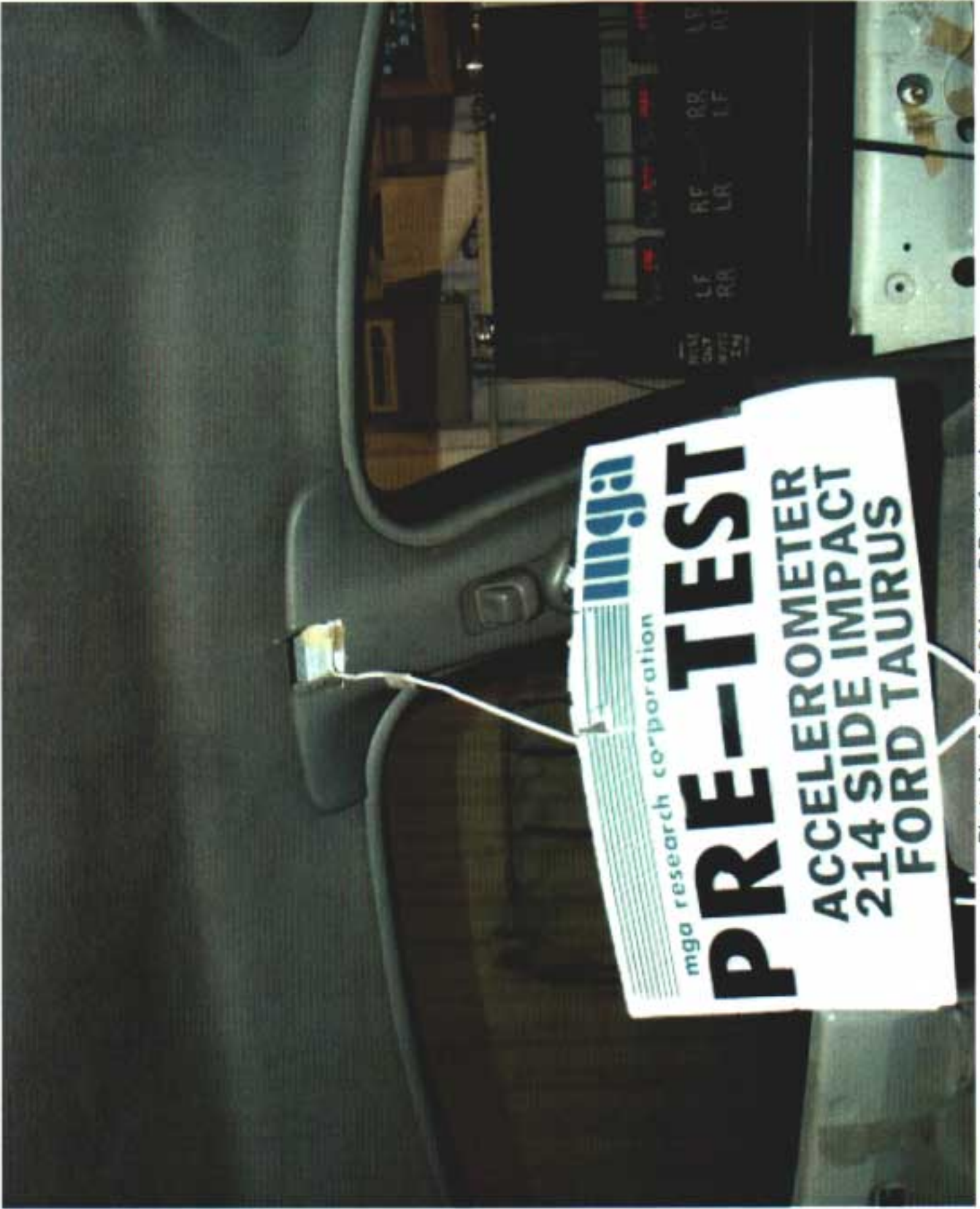


Photo No. A-47 - Left Upper B Post Accelerometer



Photo No. A-48 -- Left Mid B Post Accelerometer

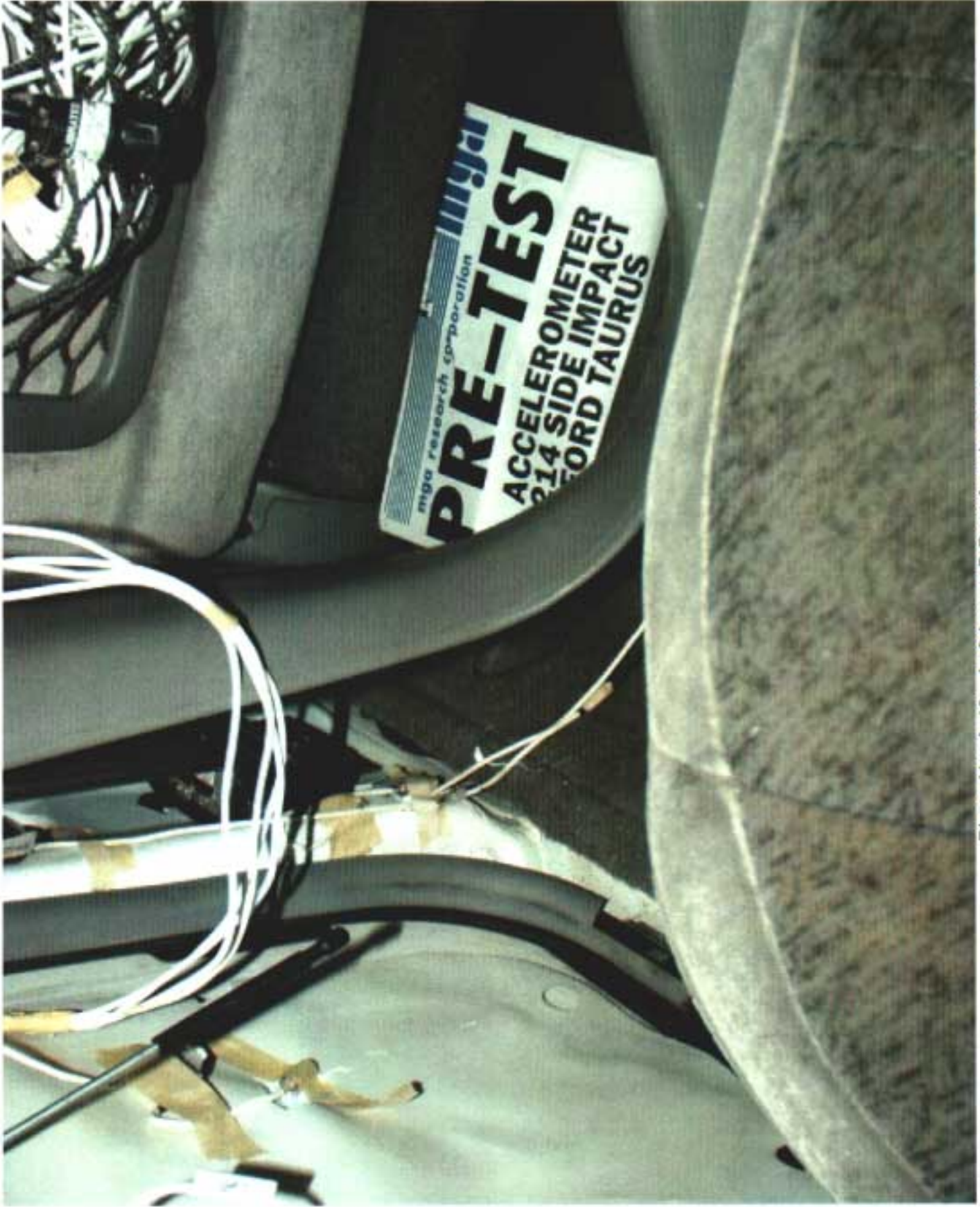


Photo No. A-49 - Left Lower B Post Accelerometer



Photo No. A-50 - Left Rear Door Accelerometer



Photo No. A-51 – Right Rear Occupant Compartment Accelerometer



Photo No. A-52 - Rear Floorpan Accelerometer

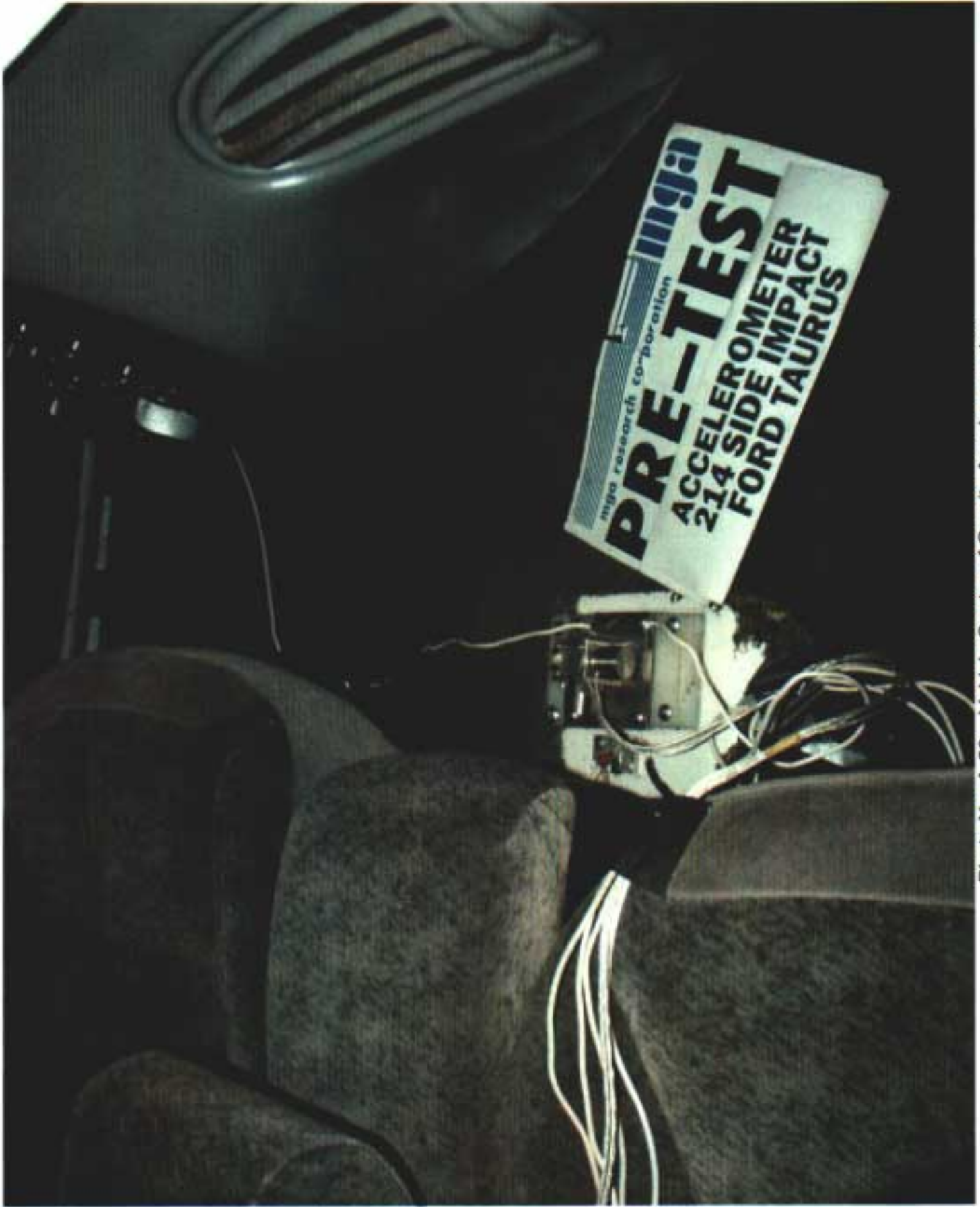


Photo No. A-53 - Vehicle Center of Gravity Accelerometer

APPENDIX B – VEHICLE AND ES-2 RESPONSE DATA  
TABLE OF DATA PLOTS

	<u>Page No.</u>
Figure B-1 – Right Front Sill X Acceleration vs Time	102
Figure B-2 – Right Front Sill Y Acceleration vs Time	103
Figure B-3 – Right Front Sill Z Acceleration vs. Time	104
Figure B-4 – Right Front Sill Resultant Acceleration vs. Time	105
Figure B-5 – Right Rear Sill X Acceleration vs Time	106
Figure B-6 – Right Rear Sill Y Acceleration vs Time	107
Figure B-7 – Right Rear Sill Z Acceleration vs Time	108
Figure B-8 – Right Rear Sill Resultant Acceleration vs Time	109
Figure B-9 – Left Front Sill Y Acceleration vs Time	110
Figure B-10 – Left Rear Sill Y Acceleration vs Time	111
Figure B-11 – Floorpan at Rear Axle X Acceleration vs Time	112
Figure B-12 – Floorpan at Rear Axle Y Acceleration vs Time	113
Figure B-13 – Floorpan at Rear Axle Z Acceleration vs. Time	114
Figure B-14 - Floorpan at Rear Axle Resultant Acceleration vs Time	115
Figure B-15 – Left Mid A-Post Y Acceleration vs Time	116
Figure B-16 – Left Lower A-Post Y Acceleration vs Time	117
Figure B-17 – Left Upper B-Post Y Acceleration vs Time	118
Figure B-18 – Left Mid B-Post Y Acceleration vs Time	119
Figure B-19 – Left Lower B-Post Y Acceleration vs Time	120
Figure B-20 – Driver Seat Track Y Acceleration vs Time	121
Figure B-21 – Right Rear Occupant Compartment Y Acceleration vs. Time	122
Figure B-22 – Vehicle CG X Acceleration vs Time	123
Figure B-23 – Vehicle CG Y Acceleration vs. Time	124
Figure B-24 – Vehicle CG Z Acceleration vs. Time	125
Figure B-25 – Vehicle CG Resultant Acceleration vs. Time	126
Figure B-26 – Left Front Door Upper Y Acceleration vs. Time	127
Figure B-27 – Left Front Door Mid Y Acceleration vs Time*	128
Figure B-28 – Left Front Door Lower Y Acceleration vs Time	129
Figure B-29 – Left Front Door Rear Lower Y Acceleration vs. Time**	130

\* No Valid Data Collected

\*\* No Valid Data After 14 msec

## TABLE OF DATA PLOTS (Cont'd)

	<u>Page No</u>
Figure B-30 – Left Rear Door Upper Y Acceleration vs Time	131
Figure B-31 – Left Rear Door Mid Y Acceleration vs Time	132
Figure B-32 – Left Rear Door Lower Y Acceleration vs Time	133
Figure B-33 – Left Rear Door Rear Lower Y Acceleration vs Time*	134
Figure B-34 – Moving Barrier CG X Acceleration vs Time	135
Figure B-35 – Moving Barrier CG Y Acceleration vs Time	136
Figure B-36 – Moving Barrier CG Z Acceleration vs Time	137
Figure B-37 – Moving Barrier CG Resultant Acceleration vs Time	138
Figure B-38 – Moving Barrier Left Rear Frame X Acceleration vs. Time	139
Figure B-39 – Moving Barrier Left Rear Frame Y Acceleration vs. Time	140
Figure B-40 – Driver Head X Acceleration vs Time	141
Figure B-41 – Driver Head Y Acceleration vs. Time	142
Figure B-42 – Driver Head Z Acceleration vs Time	143
Figure B-43 – Driver Head Resultant Acceleration vs Time	144
Figure B-44 – Driver Upper Rib Y Acceleration vs. Time	145
Figure B-45 – Driver Upper Rib Displacement vs Time	146
Figure B-46 – Driver Upper Rib Viscous Criteria vs. Time	147
Figure B-47 – Driver Mid Rib Y Acceleration vs. Time	148
Figure B-48 – Driver Mid Rib Displacement vs Time	149
Figure B-49 – Driver Mid Rib Viscous Criteria vs. Time	150
Figure B-50 – Driver Lower Rib Y Acceleration vs Time	151
Figure B-51 – Driver Lower Rib Displacement vs Time	152
Figure B-52 – Driver Lower Rib Viscous Criteria vs Time	153
Figure B-53 – Driver Lower Spine Y Acceleration vs Time	154
Figure B-54 – Driver Pelvis Y Acceleration vs. Time	155
Figure B-55 – Driver Abdomen Front Force vs Time	156
Figure B-56 – Driver Abdomen Mid Force vs. Time	157
Figure B-57 – Driver Abdomen Rear Force vs Time	158
Figure B-58 – Driver Summed Abdomen Force vs Time	159
Figure B-59 – Driver Pubic Symphysis Force vs. Time	160

\* No Valid Data After 20 msec

## TABLE OF DATA PLOTS (Cont'd)

	<u>Page No</u>
Figure B-60 – Passenger Head X Acceleration vs Time	161
Figure B-61 – Passenger Head Y Acceleration vs Time	162
Figure B-62 – Passenger Head Z Acceleration vs Time	163
Figure B-63 – Passenger Head Resultant Acceleration vs Time	164
Figure B-64 – Passenger Upper Rib Y Acceleration vs Time	165
Figure B-65 – Passenger Upper Rib Displacement vs Time	166
Figure B-66 – Passenger Upper Rib Viscous Criteria vs Time	167
Figure B-67 – Passenger Mid Rib Y Acceleration vs Time	168
Figure B-68 – Passenger Mid Rib Displacement vs. Time	169
Figure B-69 – Passenger Mid Rib Viscous Criteria vs Time	170
Figure B-70 – Passenger Lower Rib Y Acceleration vs. Time	171
Figure B-71 – Passenger Lower Rib Displacement vs Time	172
Figure B-72 – Passenger Lower Rib Viscous Criteria vs Time	173
Figure B-73 – Passenger Lower Spine Y Acceleration vs. Time	174
Figure B-74 – Passenger Pelvis Y Acceleration vs Time	175
Figure B-75 – Passenger Abdomen Front Force vs Time	176
Figure B-76 – Passenger Abdomen Mid Force vs. Time	177
Figure B-77 – Passenger Abdomen Rear Force vs Time	178
Figure B-78 – Passenger Summed Abdomen Force vs Time	179
Figure B-79 – Passenger Pubic Symphysis Force vs. Time	180

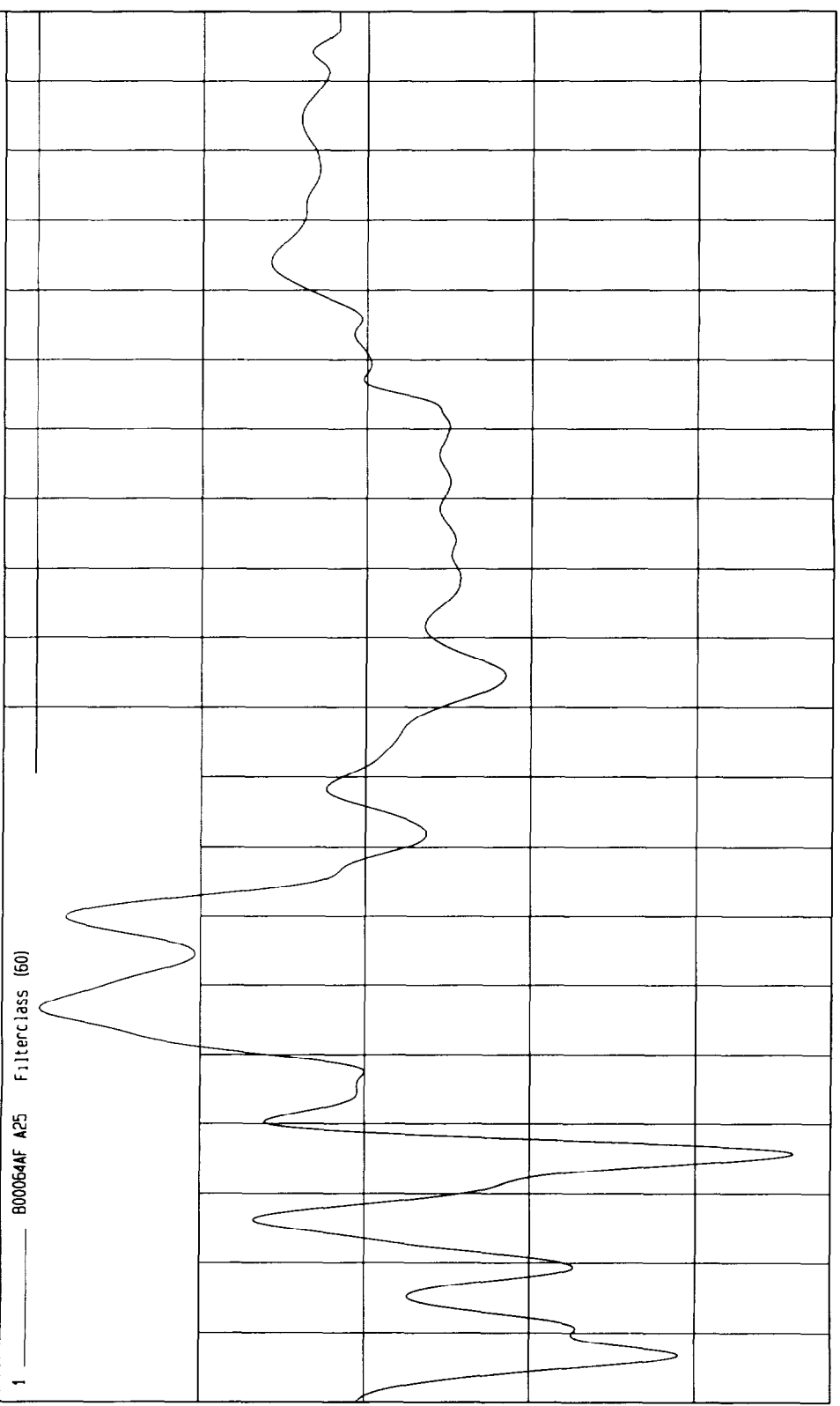
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -5.19 G's at 36 msec  
Maximum = 3.94 G's at 57 msec

RIGHT FRONT SILL X ACCELERATION

1 ——— 8000644F A25 Filterclass (60)



Seconds

MOA Research  
08-11-2000 13 57

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

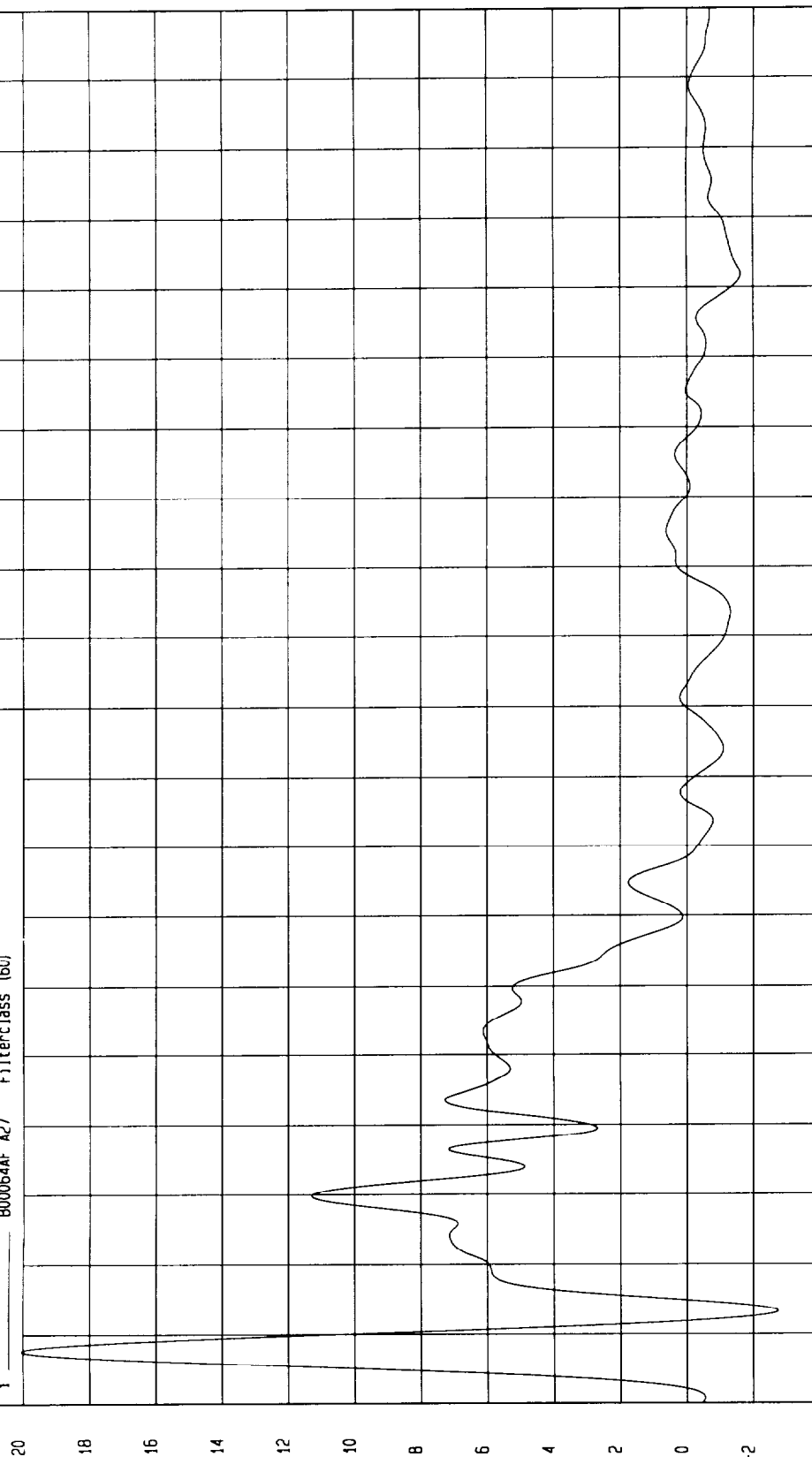
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 2.75 G s at 13 msec

Maximum = 20.06 G s at 8 msec

RIGHT FRONT SILL Y ACCELERATION

1 B00064AF A27 Filterclass (60)



MGA Research  
08-17-2000 13:55

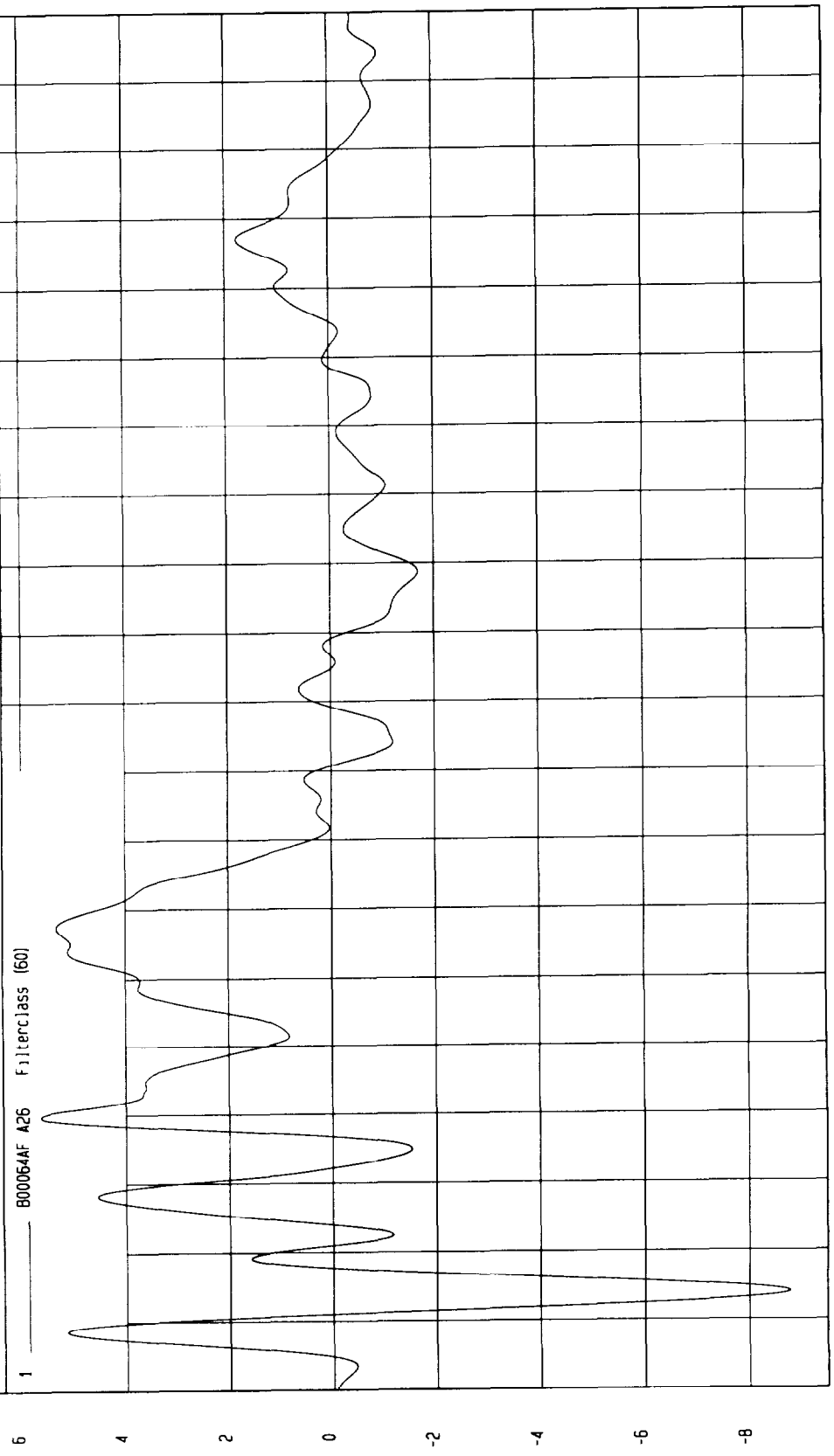
Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 8.77 G s at 14 msec  
Maximum = 5.64 G s at 40 msec

RIGHT FRONT SILL Z ACCELERATION



1 B00064AF A26 Filterclass (60)

Seconds

MSA Research  
08-17-2000 13:56

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

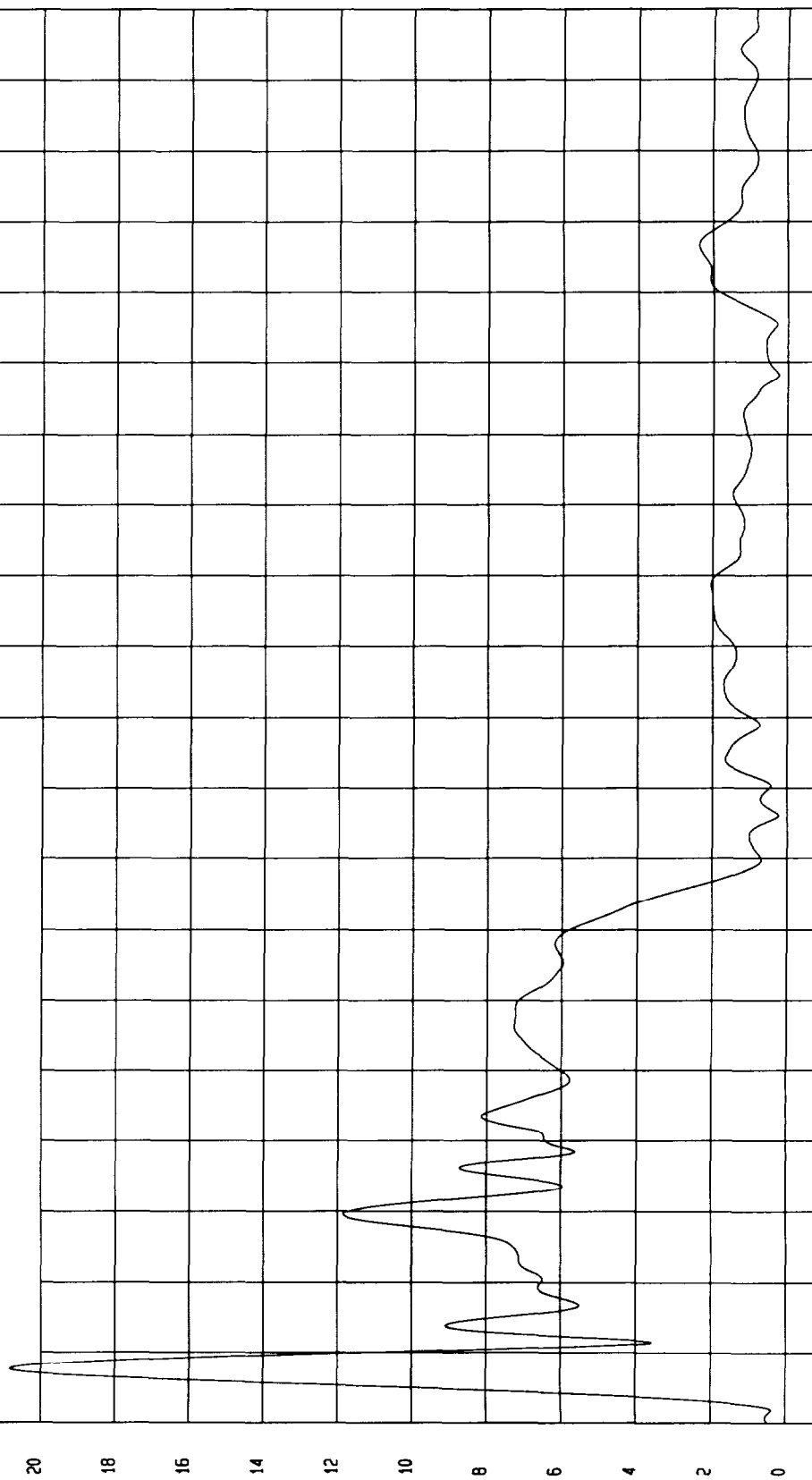
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

MINIMUM = 23.6 g at 86 msec

MAXIMUM = 20.83 g at 8 msec

RIGHT FRONT SILL RESULTANT ACCELERATION

1 800054V A25 Filterclass (60)



Seconds

MCA Research  
08-17-2000 14.45

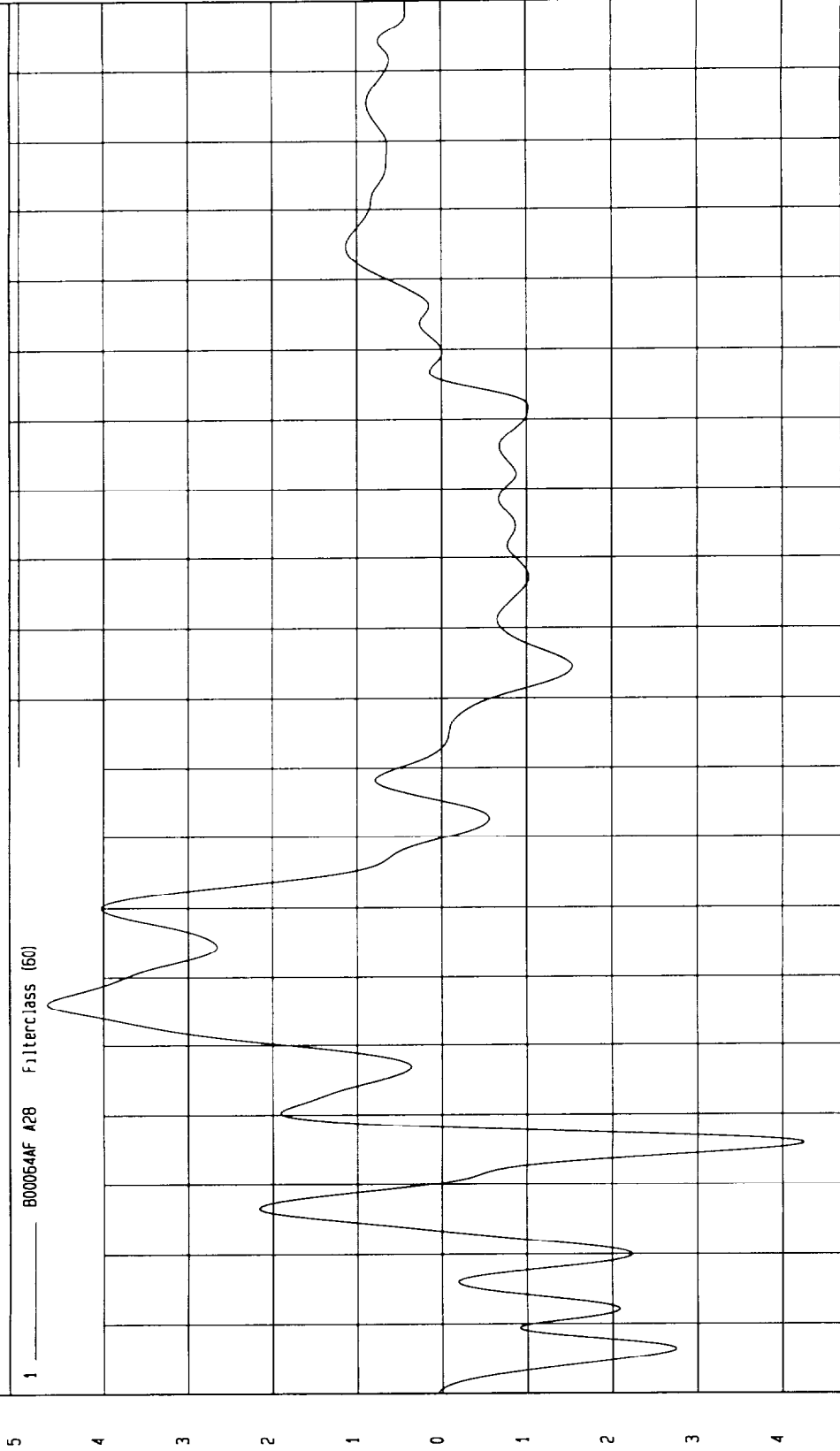
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -4.26 G s at 36 msec  
Maximum = 4.66 G s at 56 msec

RIGHT REAR SILL X ACCELERATION

1 ——— B00064AF A28 Filterclass (60)



Seconds  
MGA Research  
08-15-2000 18 29

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

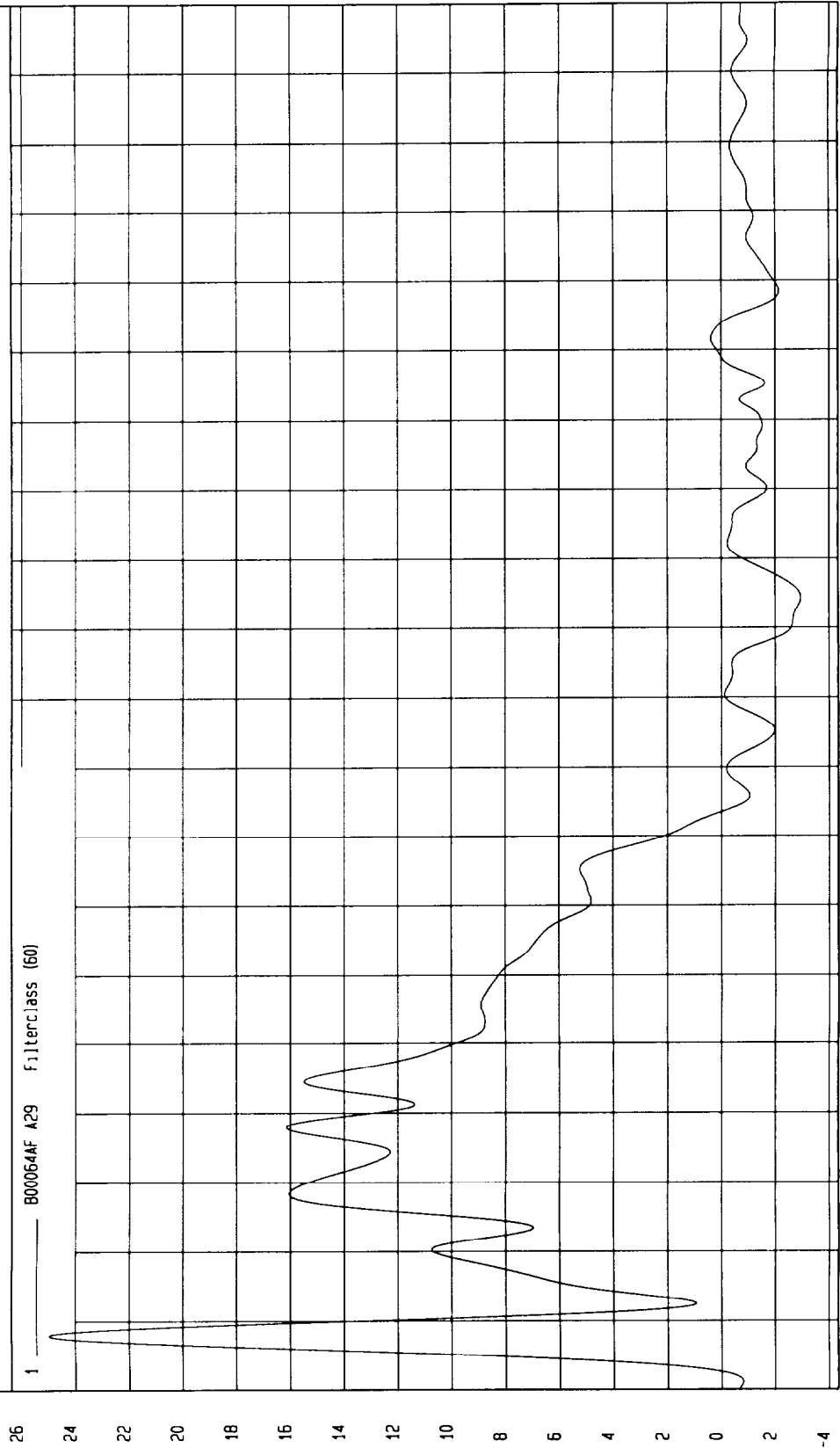
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum 2.95 G s at 114 msec

Maximum 24.98 G s at 8 msec

RIGHT REAR SILL Y ACCELERATION

1 B00054AF A29 Filterclass (60)



MGA Research  
08-15-2000 16 29

Seconds

G's

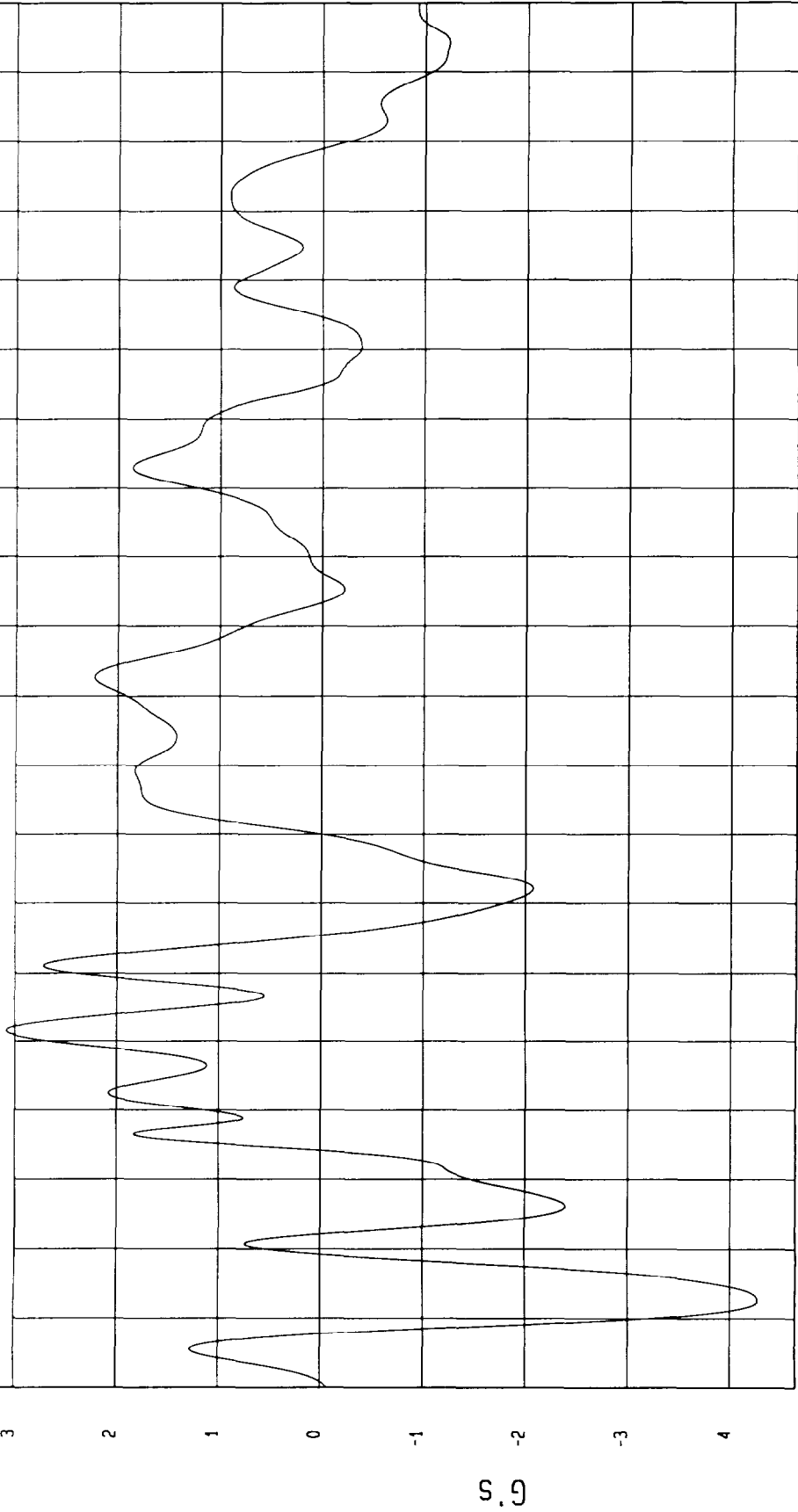
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 4.27 G s at 13 msec Maximum = 3.08 G s at 52 msec

RIGHT REAR SILL Z ACCELERATION

1 800064AF A30 Filterclass (60)



MCA Research  
08-15-2000 18 29

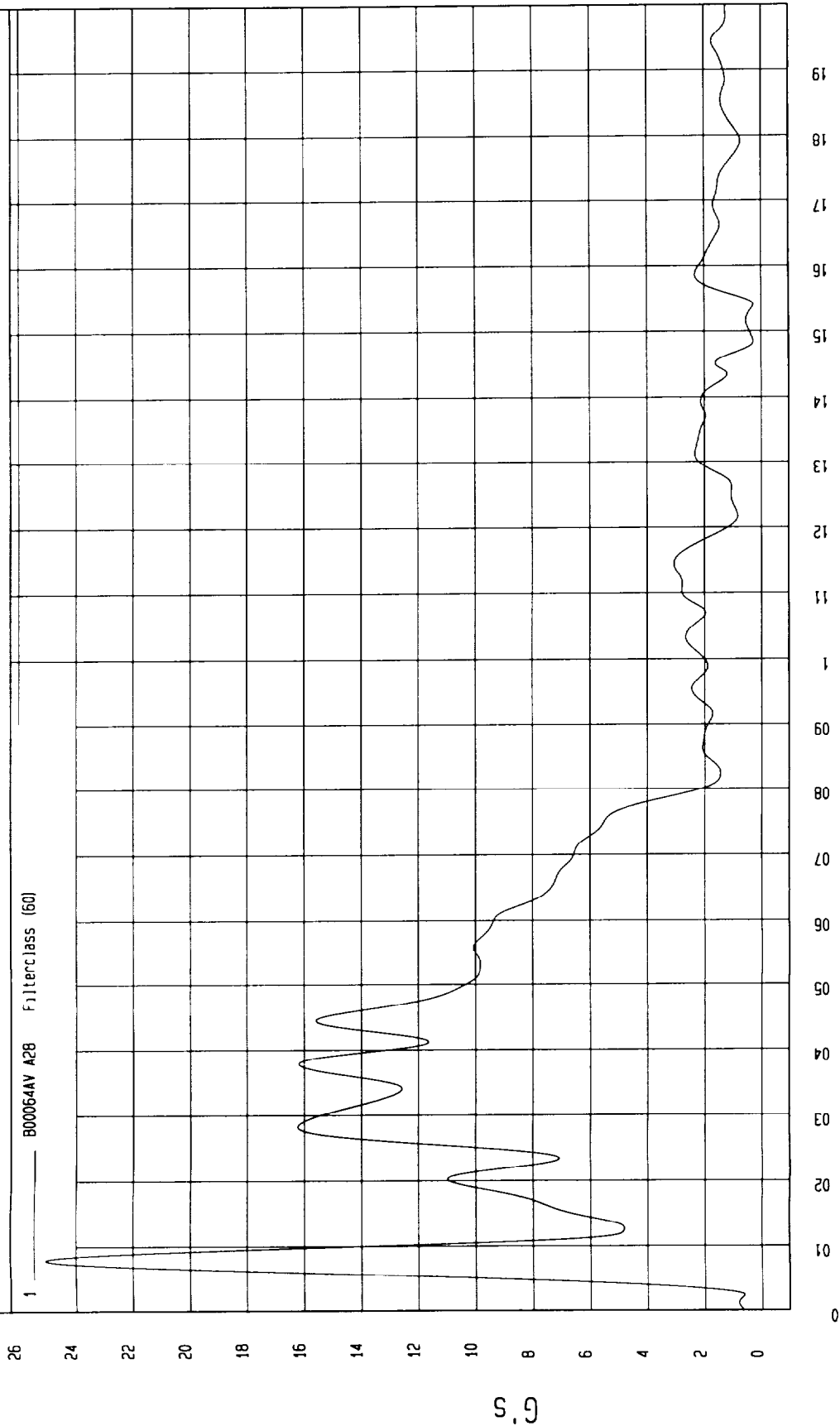
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 28 G s at 148 msec Maximum = 25.05 G s at 8 msec

RIGHT REAR SILL RESULTANT ACCELERATION

1 B00064AV A28 Filterclass (60)



M&A Research  
08-15-2000 19 29

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

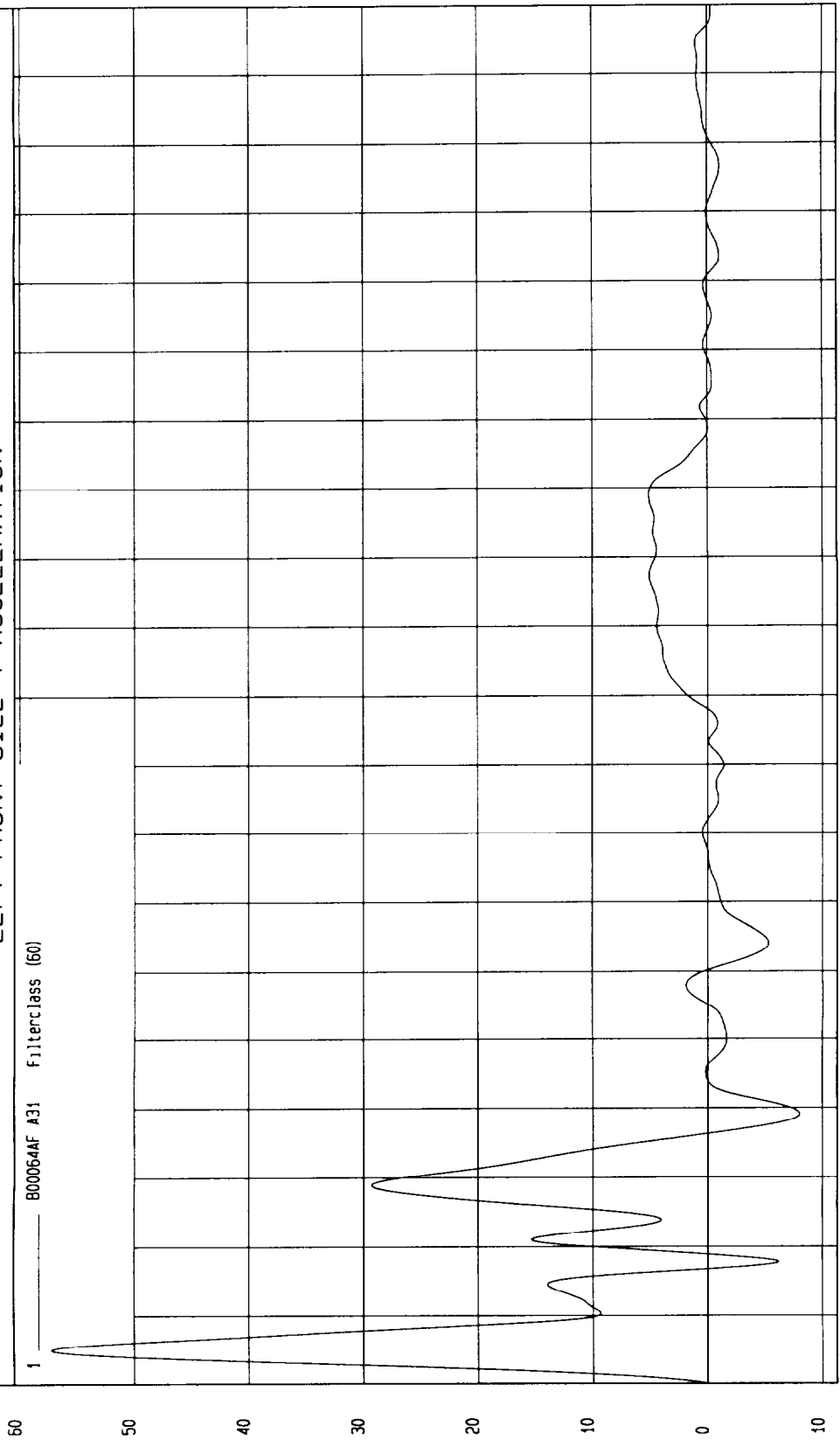
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -8.02 G s at 39 msec

Maximum = 57.23 G s at 5 msec

LEFT FRONT SILL Y ACCELERATION

1 B00064AF A31 Filterclass (60)



WGA Research  
08-15-2000 19 29

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

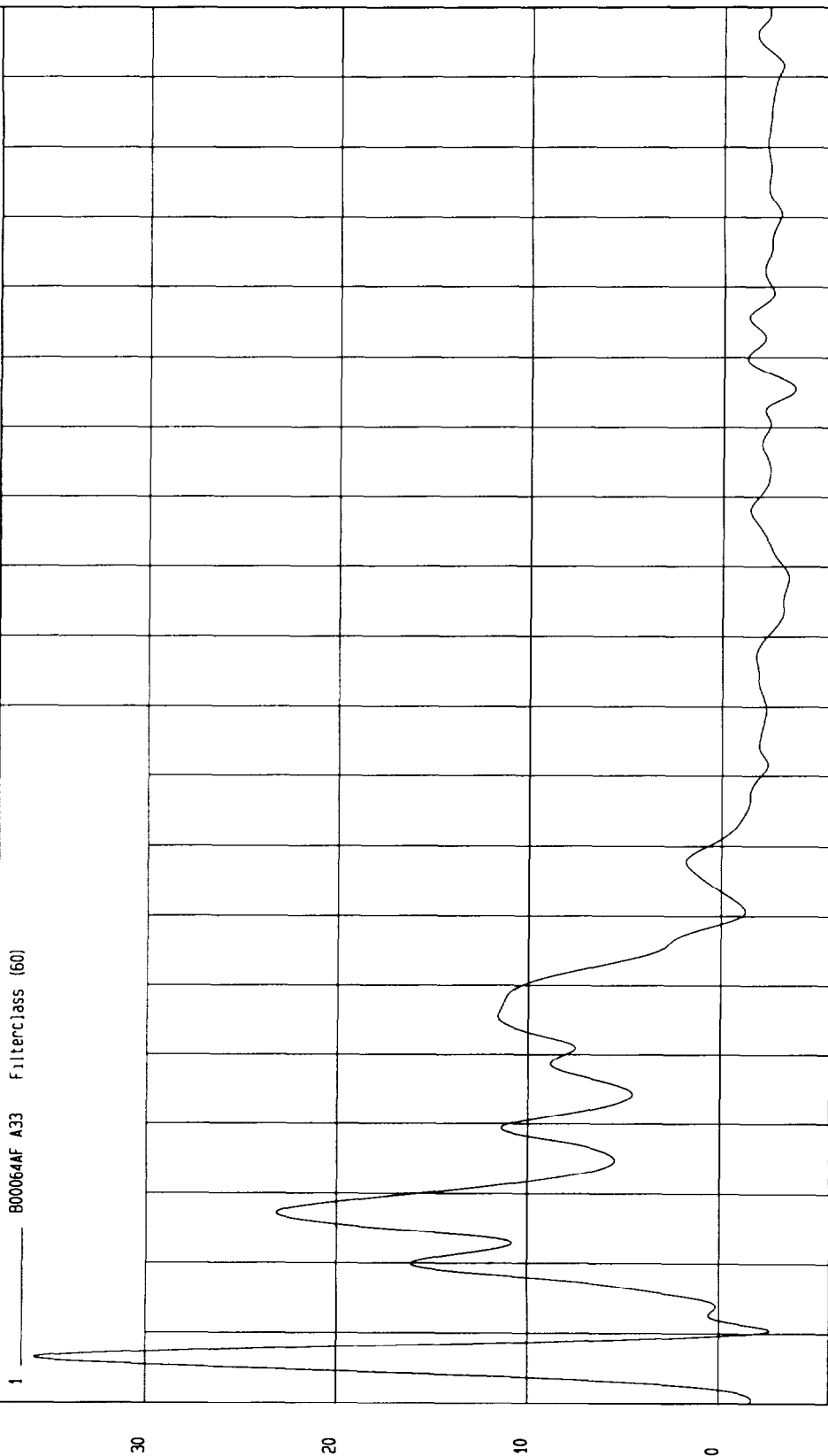
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum - 3.75 G s at 146 msec

Maximum - 35.85 G s at 6 msec

LEFT REAR SILL Y ACCELERATION

1 800064AF A33 Filterclass (60)



MECA Research  
08-15-2000 18 29

Seconds

G.s

TEST FMVSS 214 SIDE IMPACT 08-15-2000

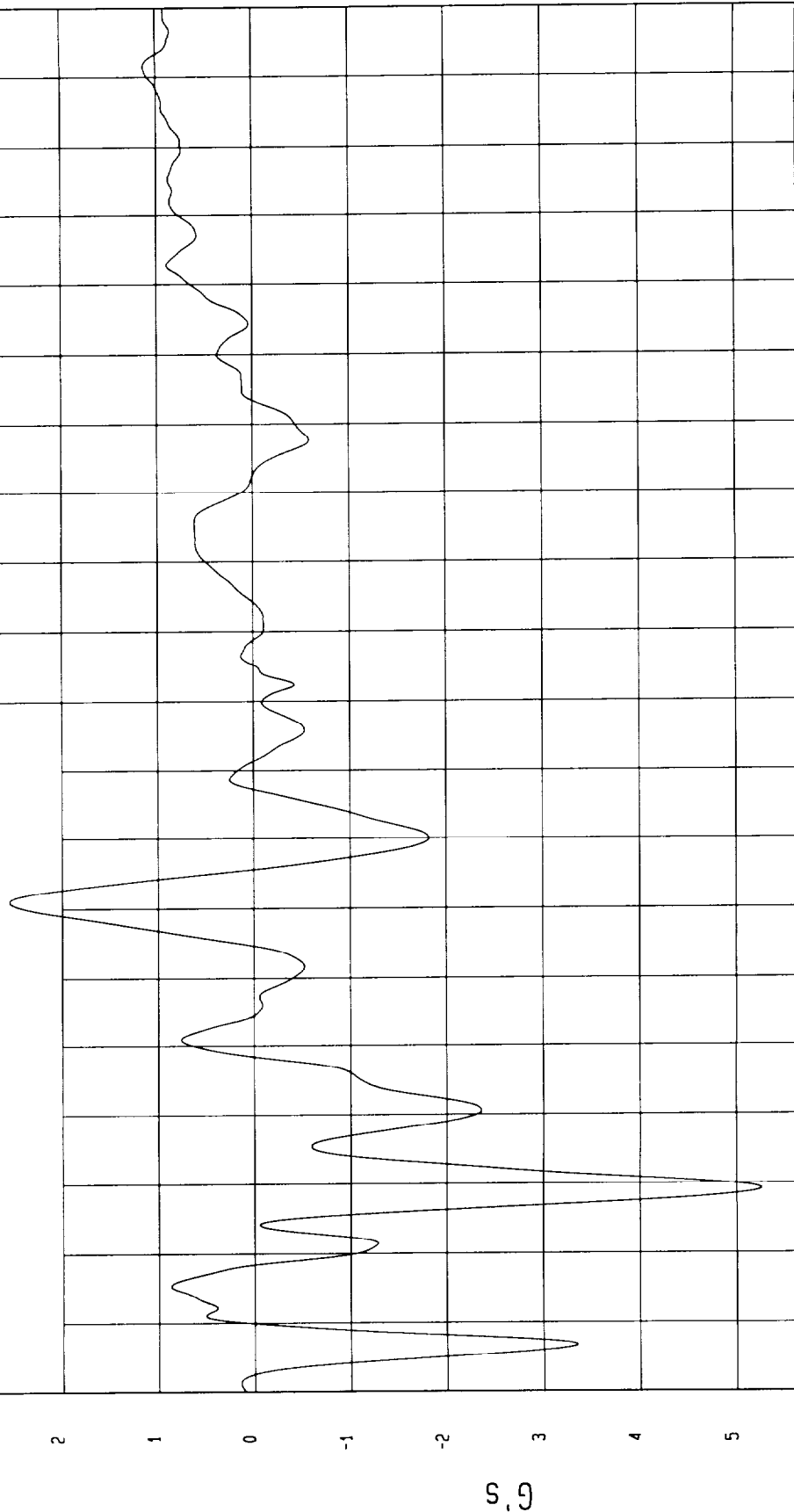
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -5.26 G s at 29 msec

Maximum = 2.55 G s at 71 msec

FLOORPAN @ REAR AXLE X ACCELERATION

1 \_\_\_\_\_ 800064AF A34 Filterclass (60)



Seconds

MGA Research  
08-15-2000 18 29

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 1.71 G s at 113 msec  
Maximum = 14.53 G s at 29 msec

FLOORPAN @ REAR AXLE Y ACCELERATION

1 ——— 800064AF A35 Filterclass (60)



MGA Research  
08-15-2000 10 29

Seconds

G's

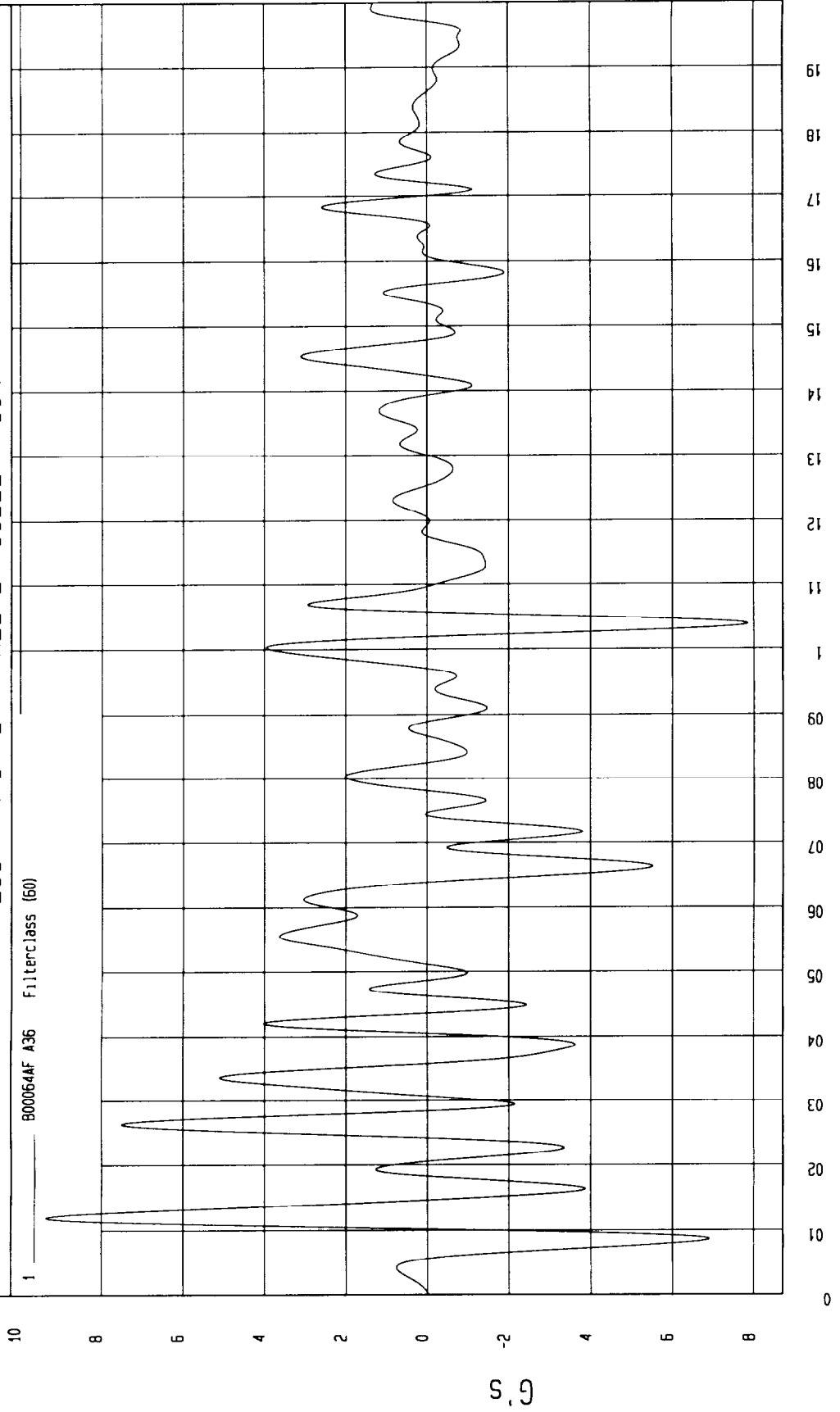
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 7.86 G s at 104 msec  
Maximum = 9.36 G s at 12 msec

FLOORPAN @ REAR AXLE Z ACCELERATION

1 ——— B00064AF A36 Filterclass (60)



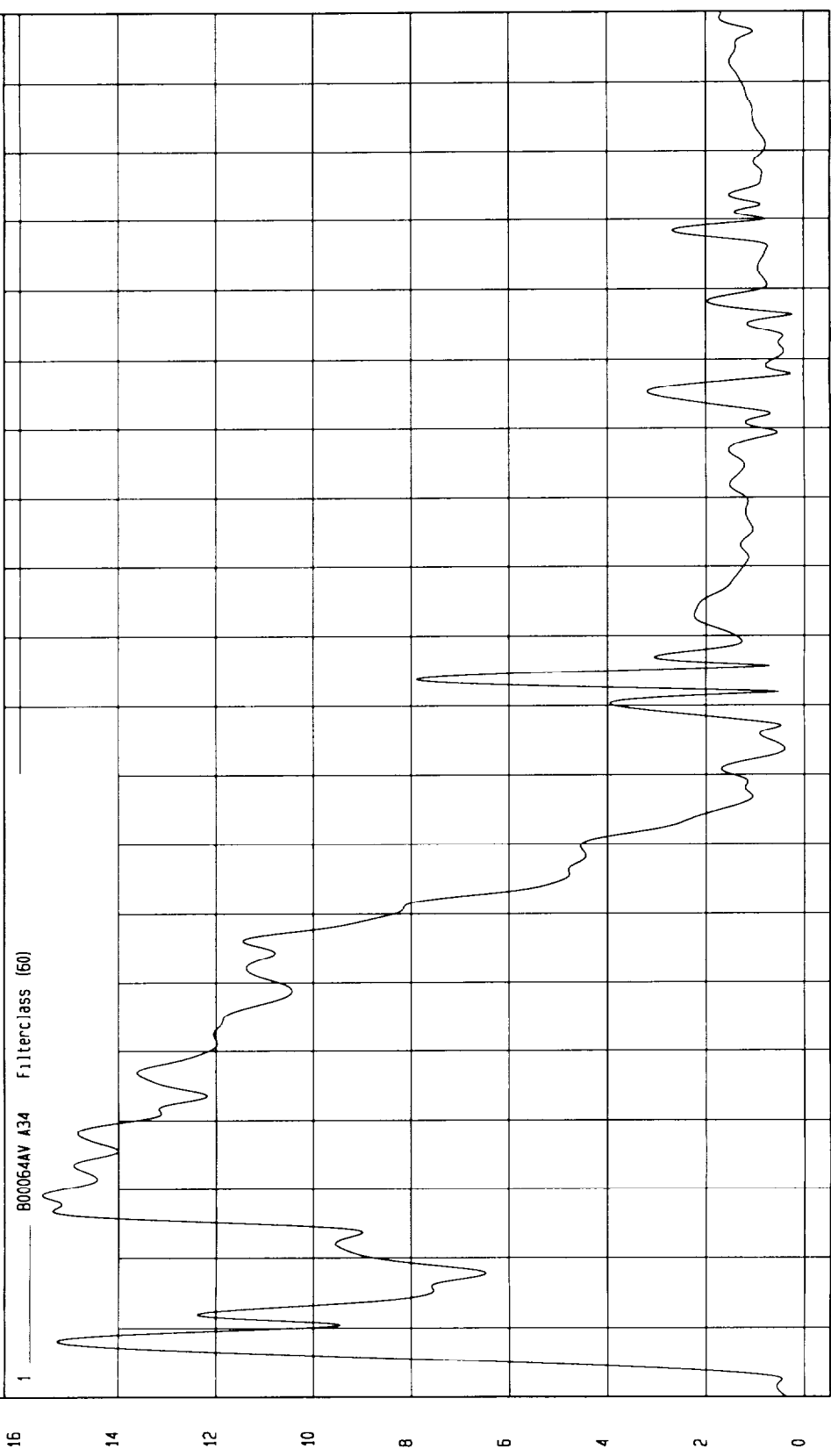
Seconds

MGA Research  
08-15-2000 19:30

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 23 G s at 156 msec Maximum 15 56 G s at 29 msec

FLOORPAN @ REAR AXLE RESULTANT ACCELERATION



Seconds

MCA Research  
08-15-2000 16 30

G's

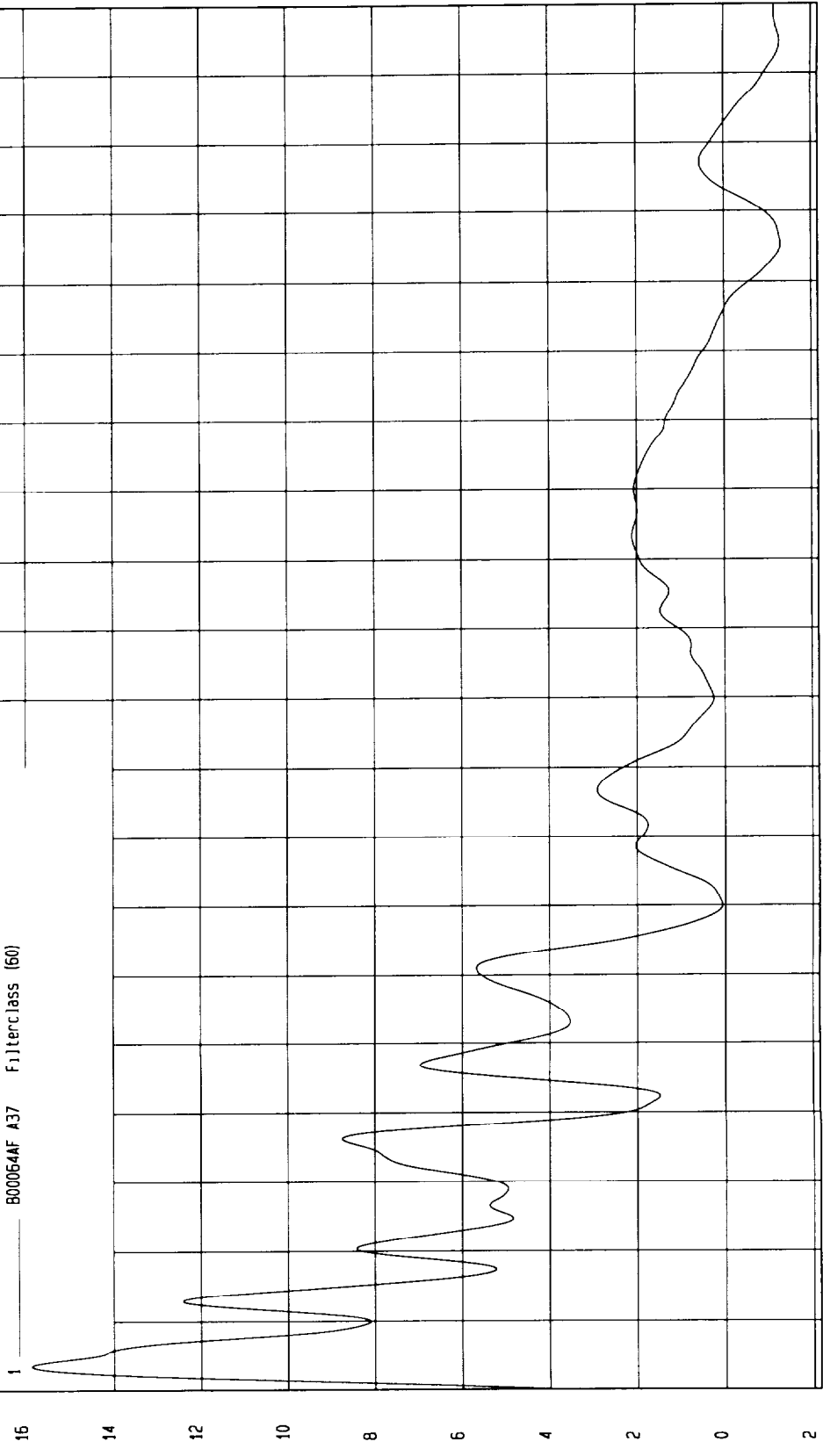
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 1.3 G s at 165 msec  
Maximum = 15.89 G s at 4 msec

LEFT MID A POST Y ACCELERATION

1 B00064AF A37 Filterclass (60)



Seconds

MCA Research  
08-15-2000 10:30

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

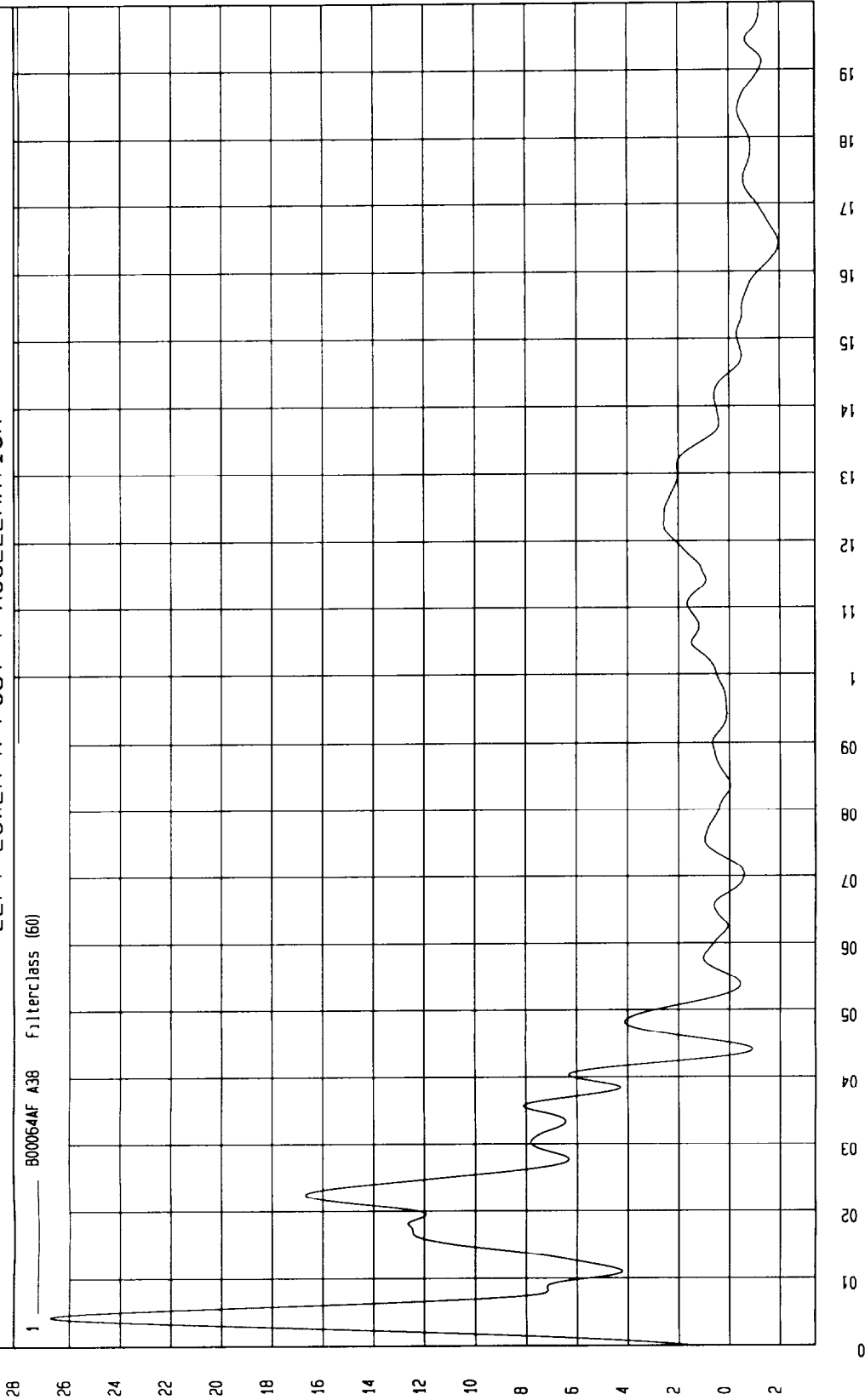
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 1.96 G s at 164 msec

Maximum = 26.75 G s at 4 msec

LEFT LOWER A POST Y ACCELERATION

B00064AF A38 Filterclass (60)



MCA Research  
08-15-2000 18 30

Seconds

G's

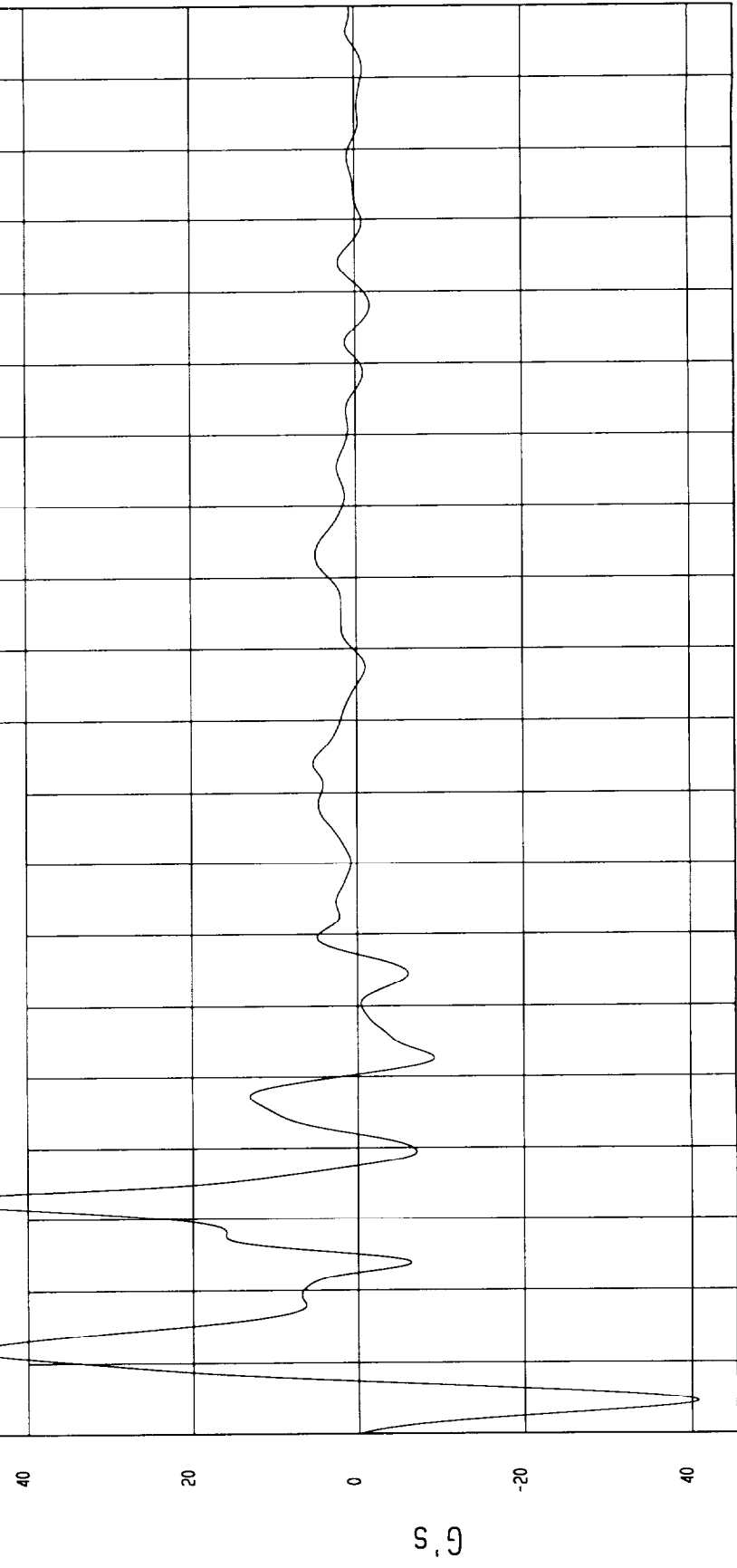
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum -40.81 G s at 4 msec Maximum = 52.65 G s at 33 msec

LEFT UPPER B POST Y ACCELERATION

1 800054AF A39 Filterclass (60)



Seconds

MGA Research  
08-15-2000 10 30

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

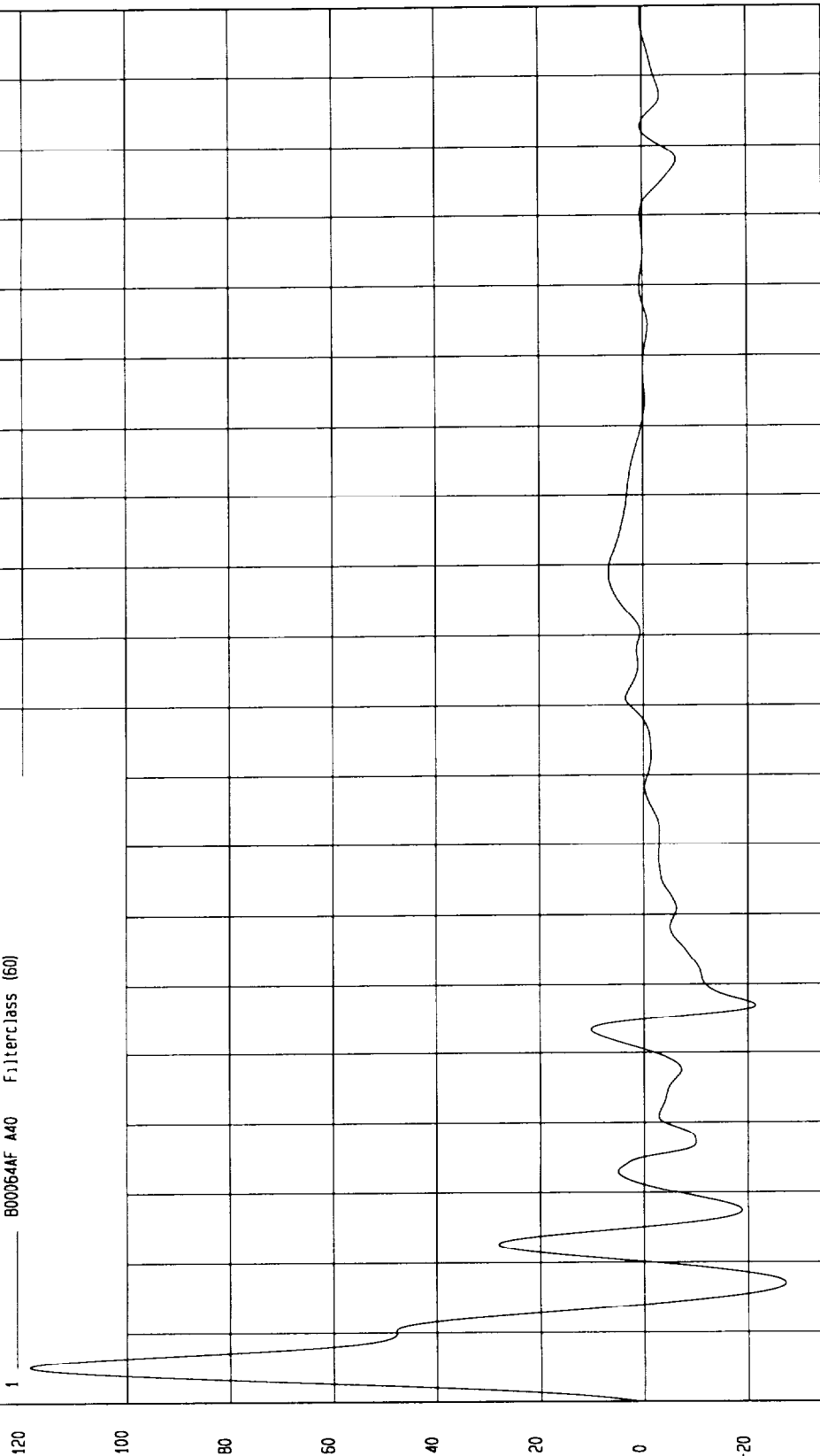
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 27.27 G s at 17 msec

Maximum = 118.91 G s at 5 msec

LEFT MID B POST Y ACCELERATION

1 B00064AF A40 Filterclass (60)



MGA Research  
08-15-2000 18 30

Seconds

G.s

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

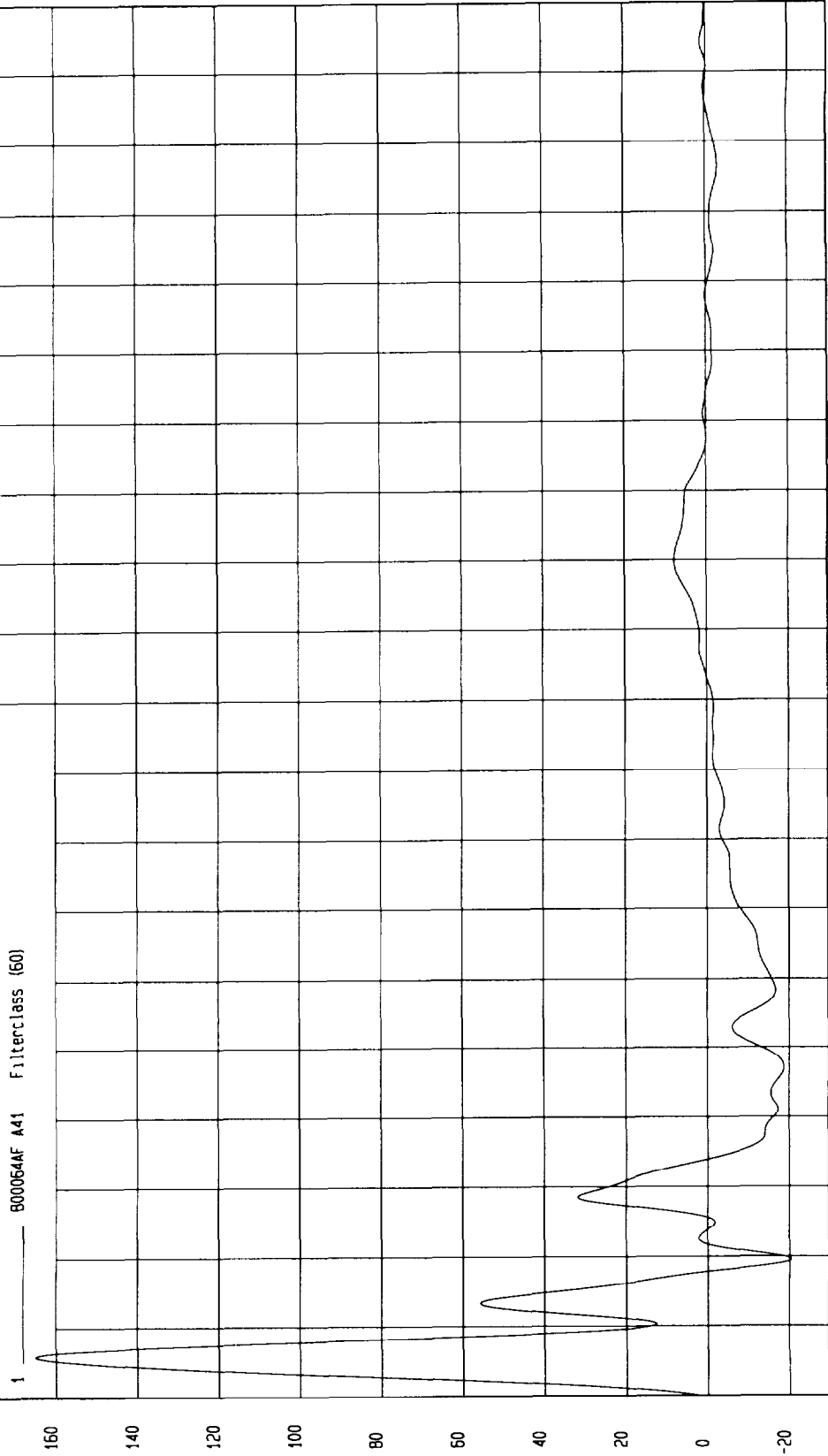
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 20.45 G s at 20 msec

Maximum - 165.02 G s at 6 msec

LEFT LOWER B POST Y ACCELERATION

800064AF A41 Filterclass (60)



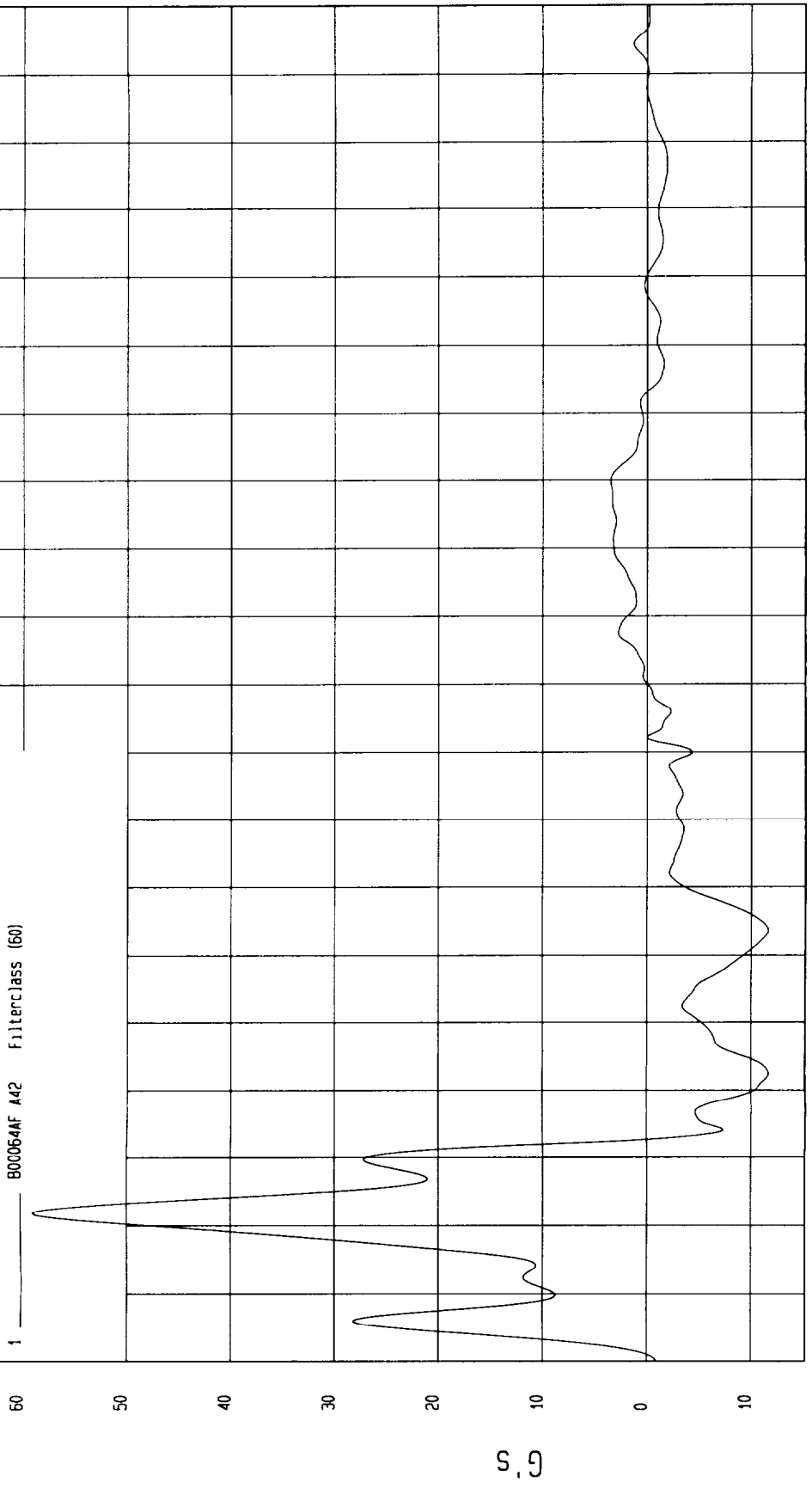
WCA Research  
08-15-2000 18 30

Seconds

G.s

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH  
Minimum - 11 68 G s at 42 MSEC Maximum - 59 06 G s at 22 MSEC

DRIVER SEAT TRACK Y ACCELERATION



MCA Research  
08-15-2000 18 30

Seconds

G's

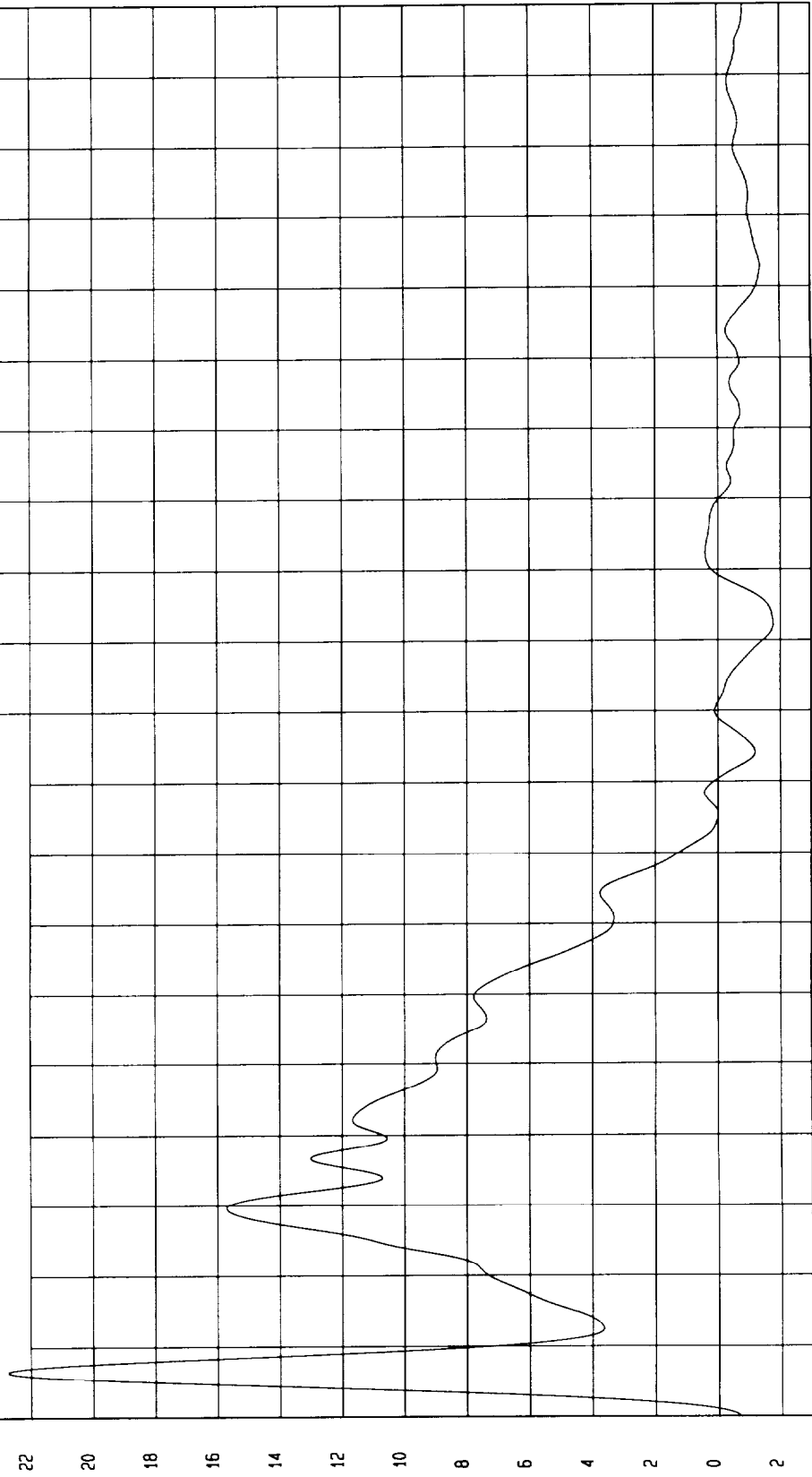
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 1.77 G s at 112 msec Maximum = 22.73 G s at 6 msec

RIGHT REAR OCCUPANT COMPARTMENT Y ACCELERATION

1 800064AF A43 Filterclass (60)



Seconds

MGA Research  
08-15-2000 18 30

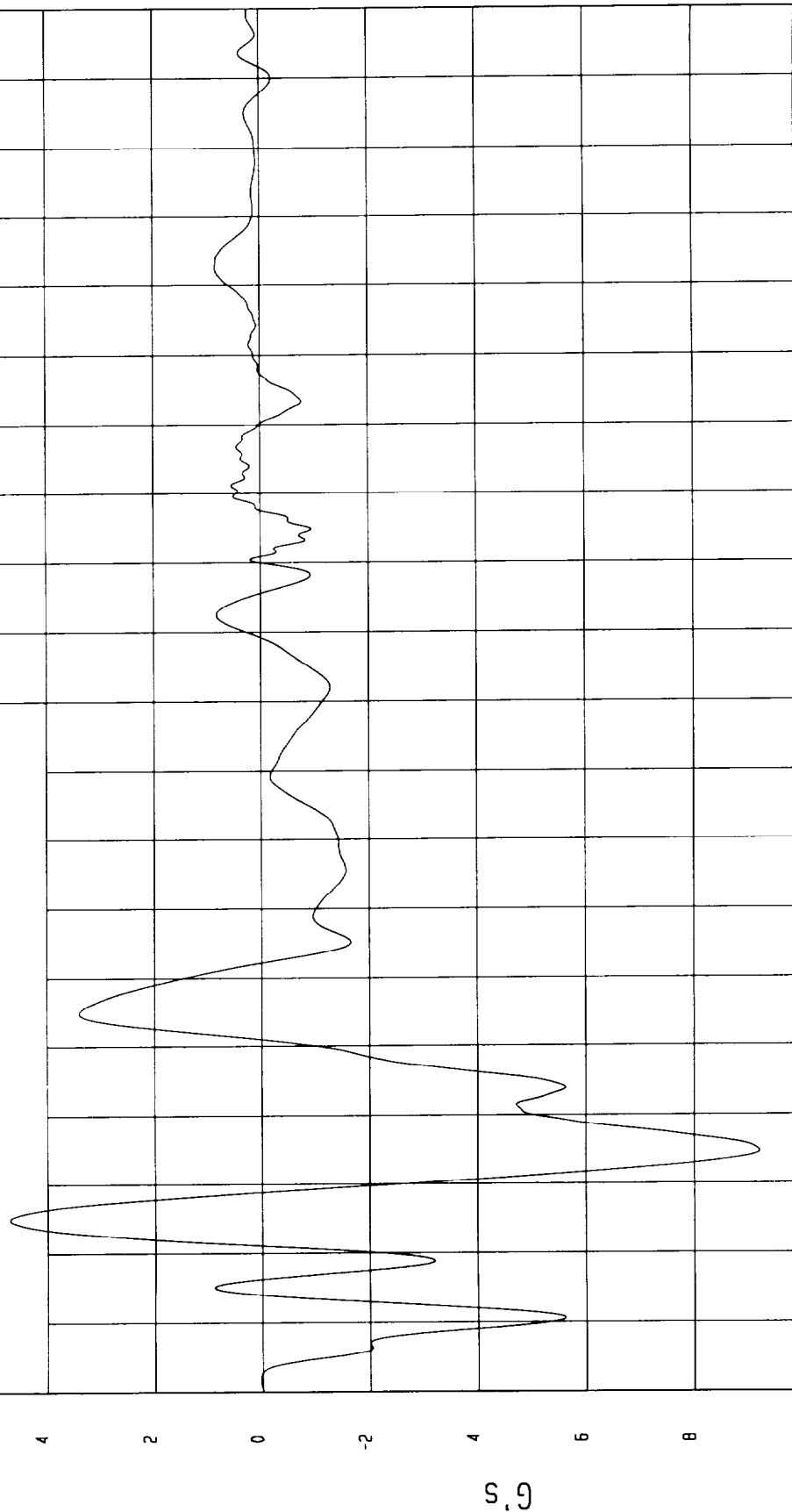
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -9.22 G s at 35 msec  
Maximum = 4.76 G s at 25 msec

VEHICLE CG X ACCELERATION

1 ——— B00064AF A44 Filterclass (60)



MGA Research  
08-15-2000 18:30

Seconds

G's

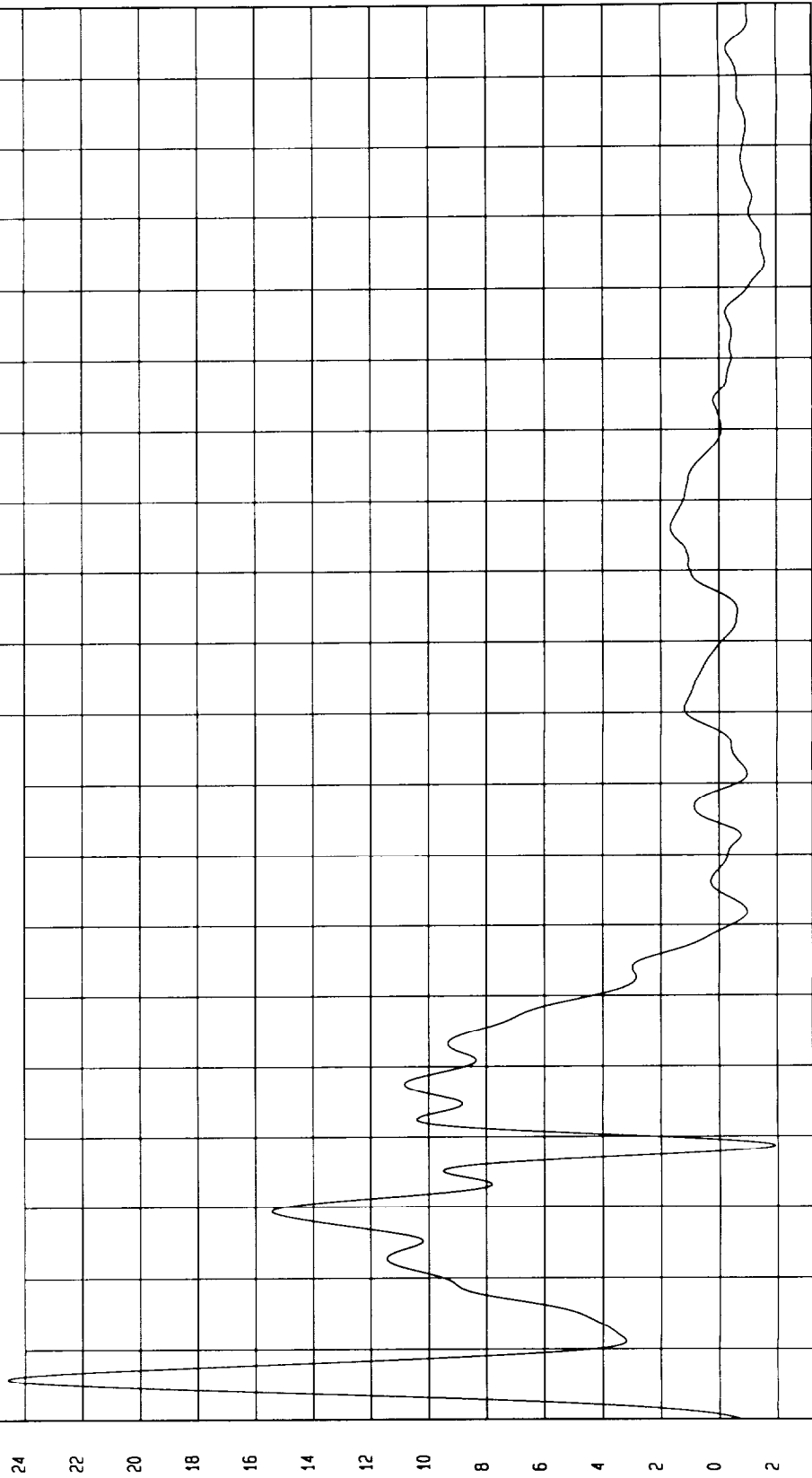
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum 1.91 G s at 39 msec Maximum 24.61 G s at 6 msec

VEHICLE CG Y ACCELERATION

1 B00064AF A45 Filterclass (60)



Seconds 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0

MGA Research 08-15-2000 18 31

G's

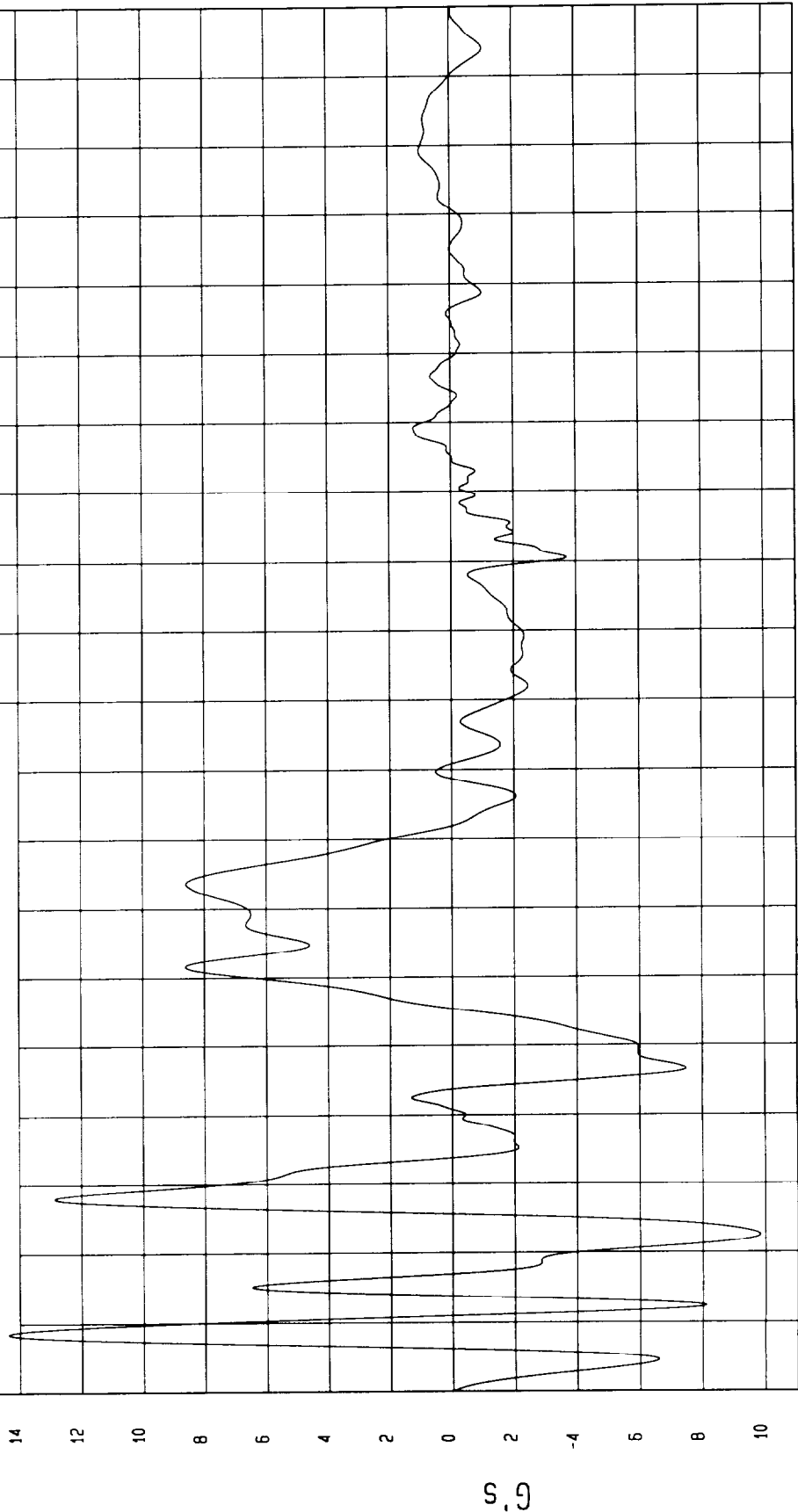
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum -9.84 G s at 22 msec Maximum 14.38 G s at 8 msec

VEHICLE CG Z ACCELERATION

1 B00064AF A46 Filterclass (60)



Seconds

MGA Research  
08-15-2000 16 31

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 27 G s at 89 msec Maximum = 24.88 G s at 6 msec

VEHICLE CG RESULTANT ACCELERATION

1 800064AV A44 Filterclass (60)

26

24

22

20

18

16

14

12

10

8

6

4

2

0

G.S

19

18

17

16

15

14

13

12

11

10

09

08

07

06

05

04

03

02

01

0

Seconds

MEA Research  
08-15-2000 18 31

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

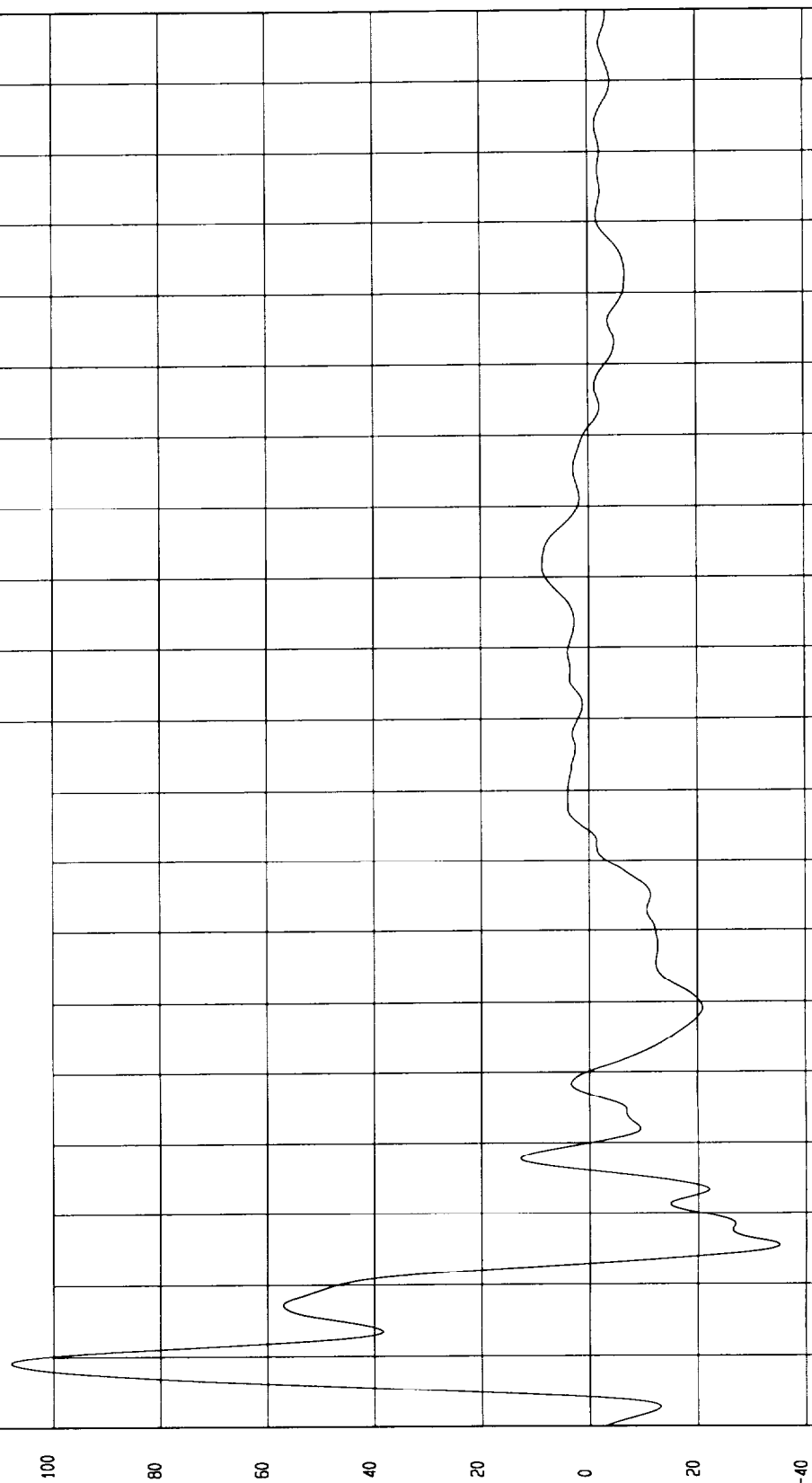
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 35.07 G s at 26 msec

Maximum - 107.97 G s at 9 msec

LEFT FRONT DOOR UPPER Y ACCELERATION

1 B00064AF A47 Filterclass (60)



MCA Research  
08-15-2000 18 31

Seconds

G's

LEFT FRONT DOOR MID Y ACCELERATION VS TIME

NO VALID DATA COLLECTED

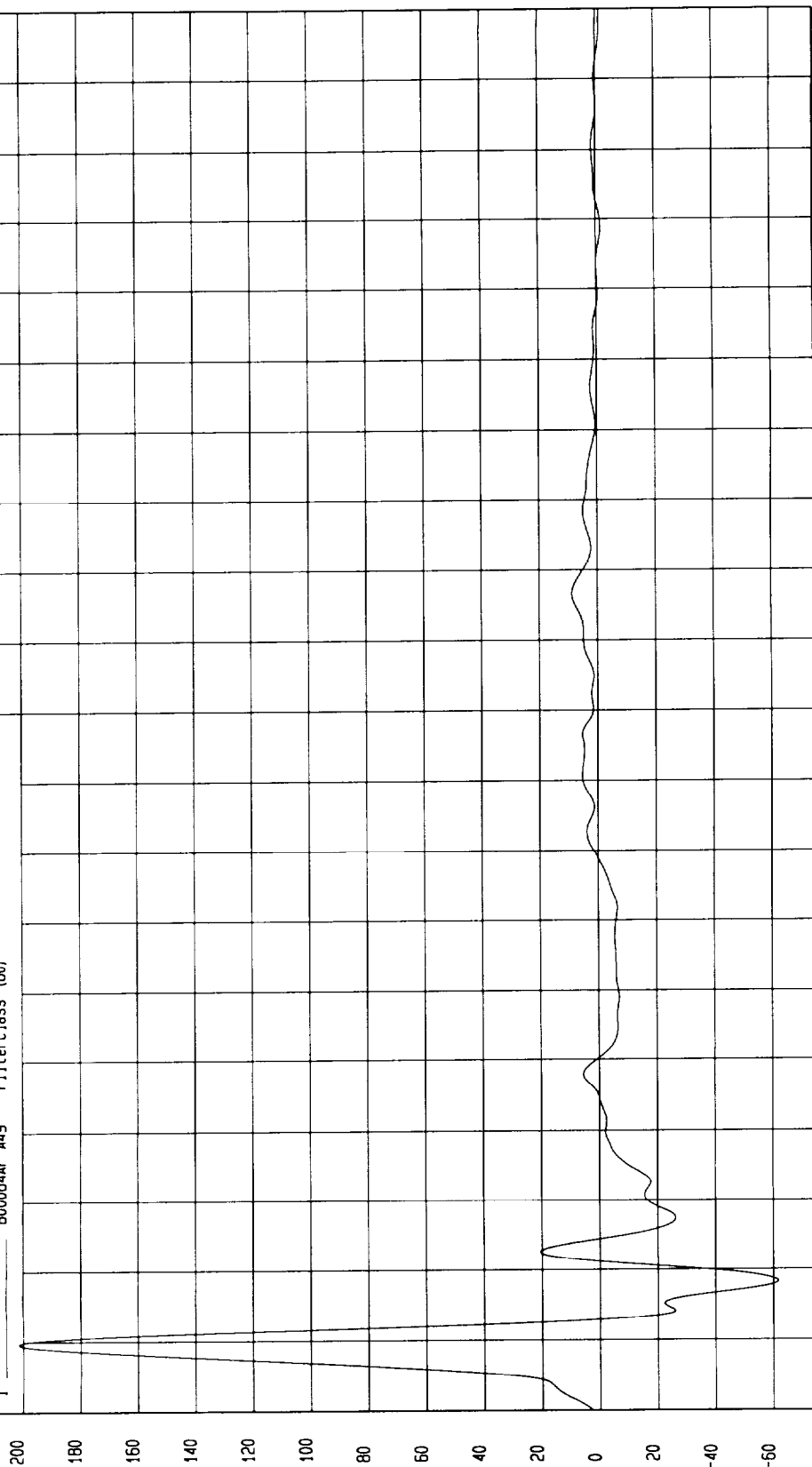
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum 61.77 G s at 18 msec Maximum = 201.48 G s at 10 msec

LEFT FRONT DOOR LOWER Y ACCELERATION

1 B00064AF A49 Filterclass (60)



MCA Research  
08-15-2000 18 31

Seconds

G's

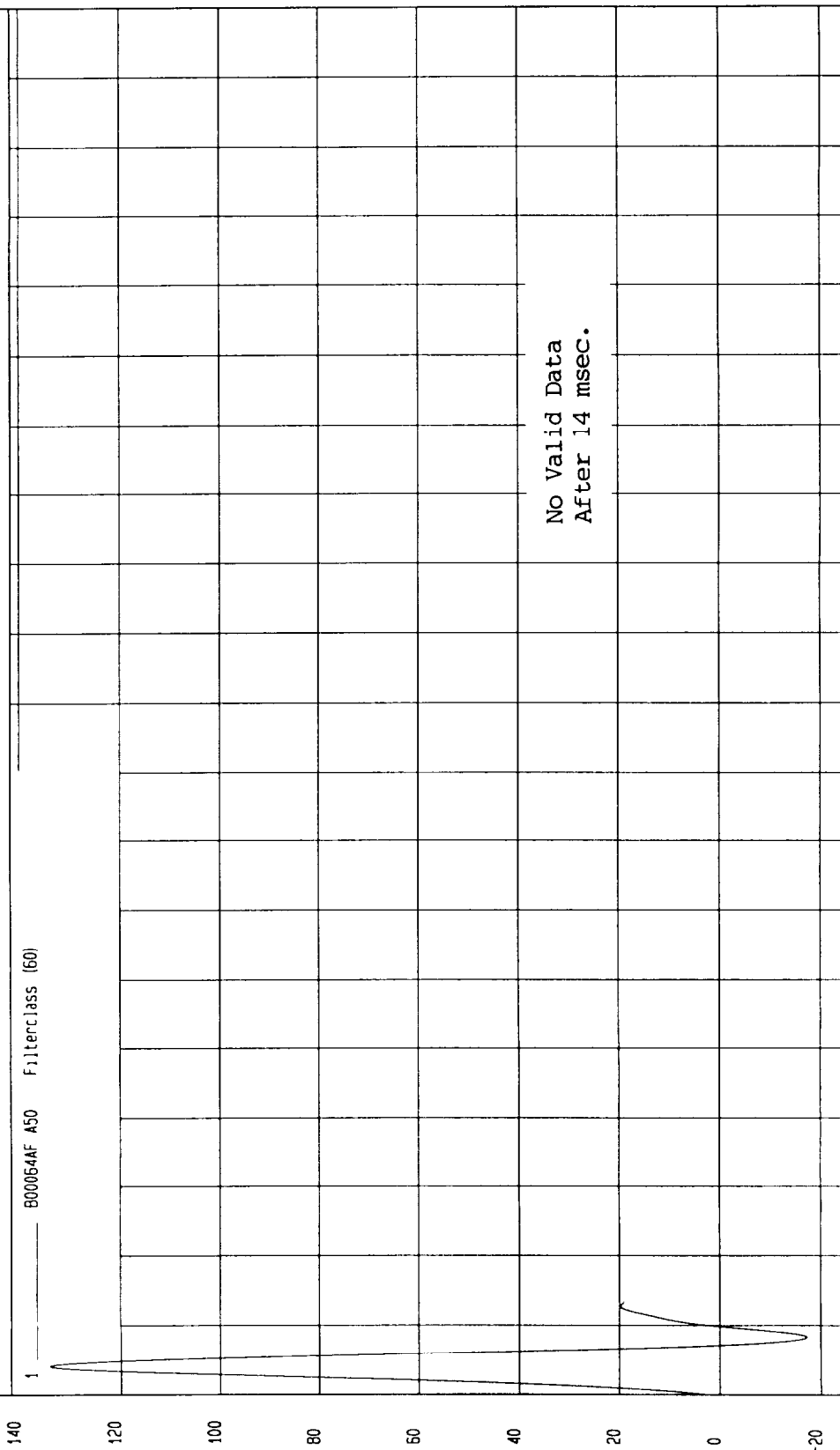
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 17 29 G s at 8 msec Maximum = 134 07 G s at 4 msec

LEFT FRONT DOOR REAR LOWER Y ACCELERATION

1 B00064AF A50 Filterclass (60)



No Valid Data After 14 msec.

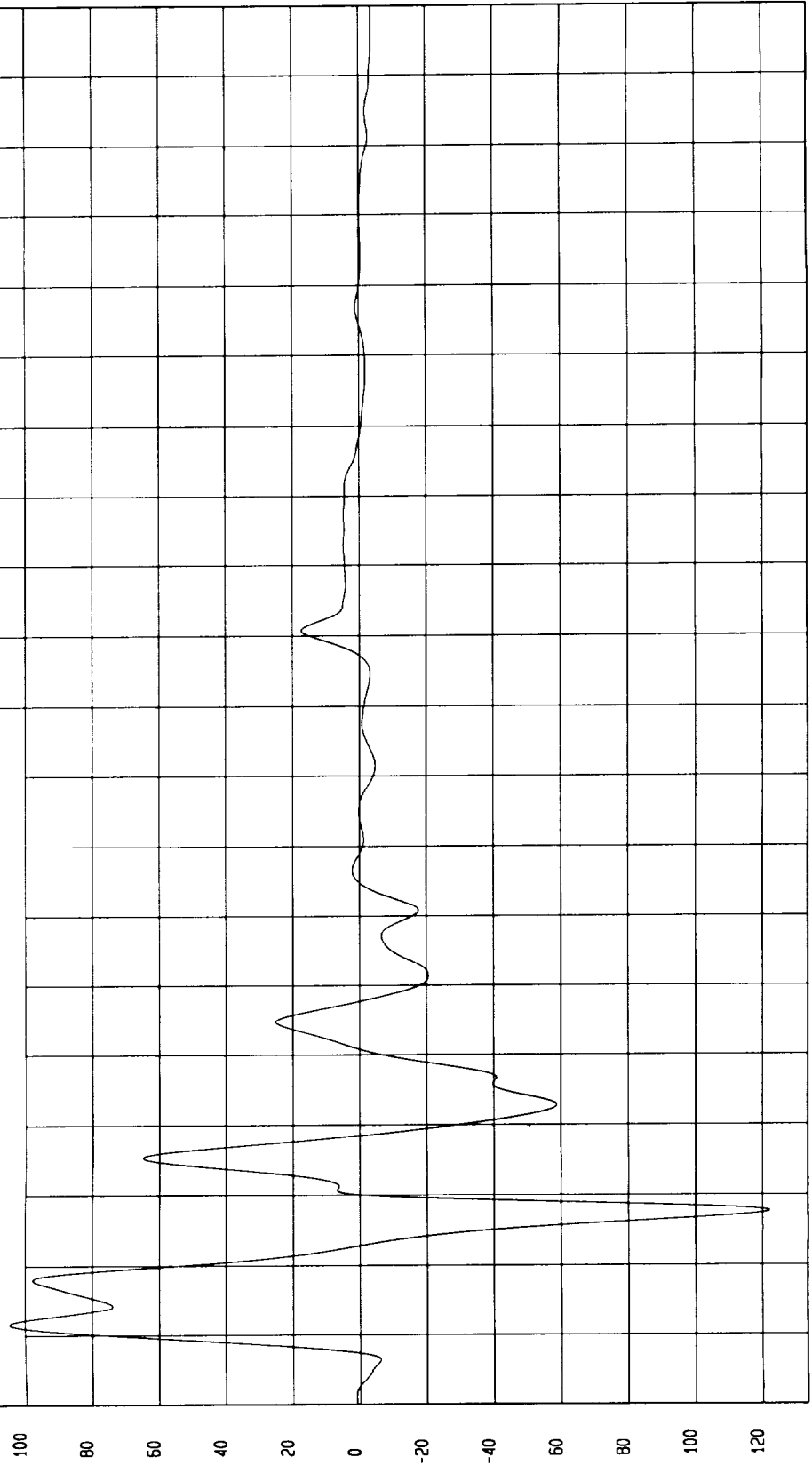
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -122.16 G s at 28 msec Maximum = 104.79 G s at 12 msec

LEFT REAR DOOR UPPER Y ACCELERATION

1 ——— B00064AF A51 Filterclass (60)



Seconds

MGA Research  
08-15-2000 16 31

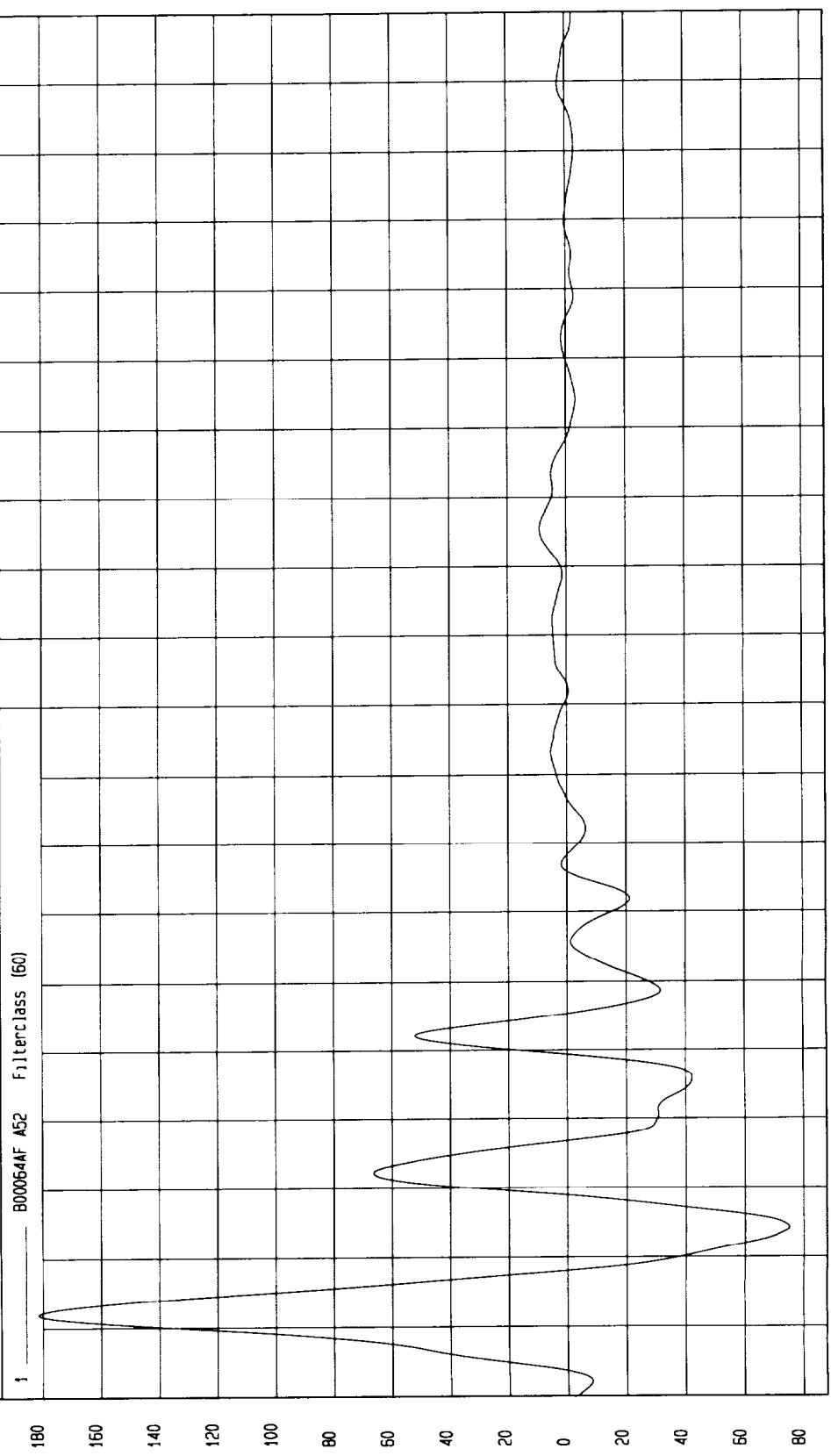
G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -75 21 G s at 24 msec  
Maximum = 181 45 G s at 12 msec

LEFT REAR DOOR MID Y ACCELERATION

1 B00064AF A52 Filterclass (60)



Seconds  
MCA Research  
08-15-2000 18 31

G's

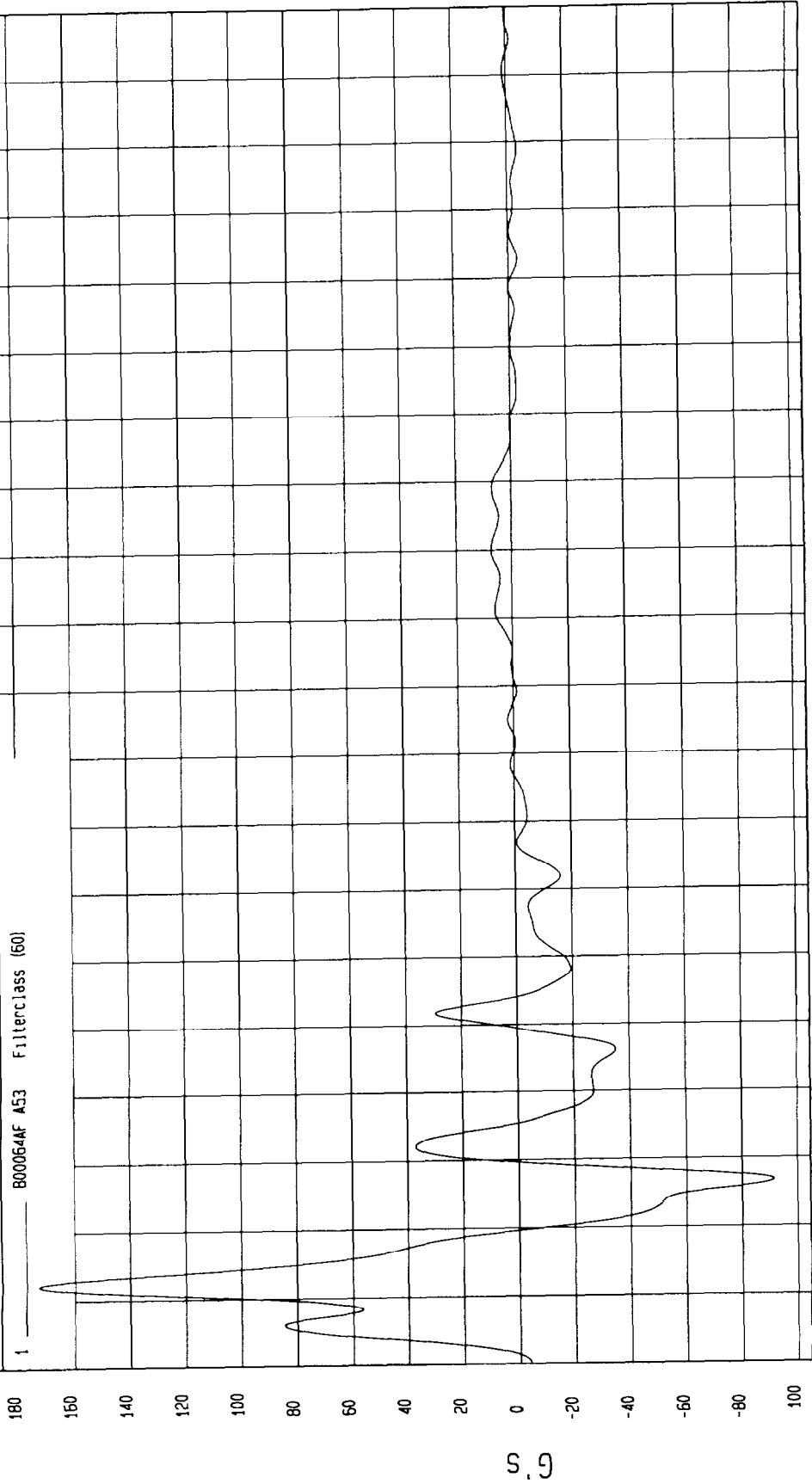
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -91.59 G s at 27 msec Maximum = 173.03 G s at 12 msec

LEFT REAR DOOR LOWER Y ACCELERATION

1 800064AF A53 Filterclass (60)



Seconds

MGA Research  
08-15-2000 16 31

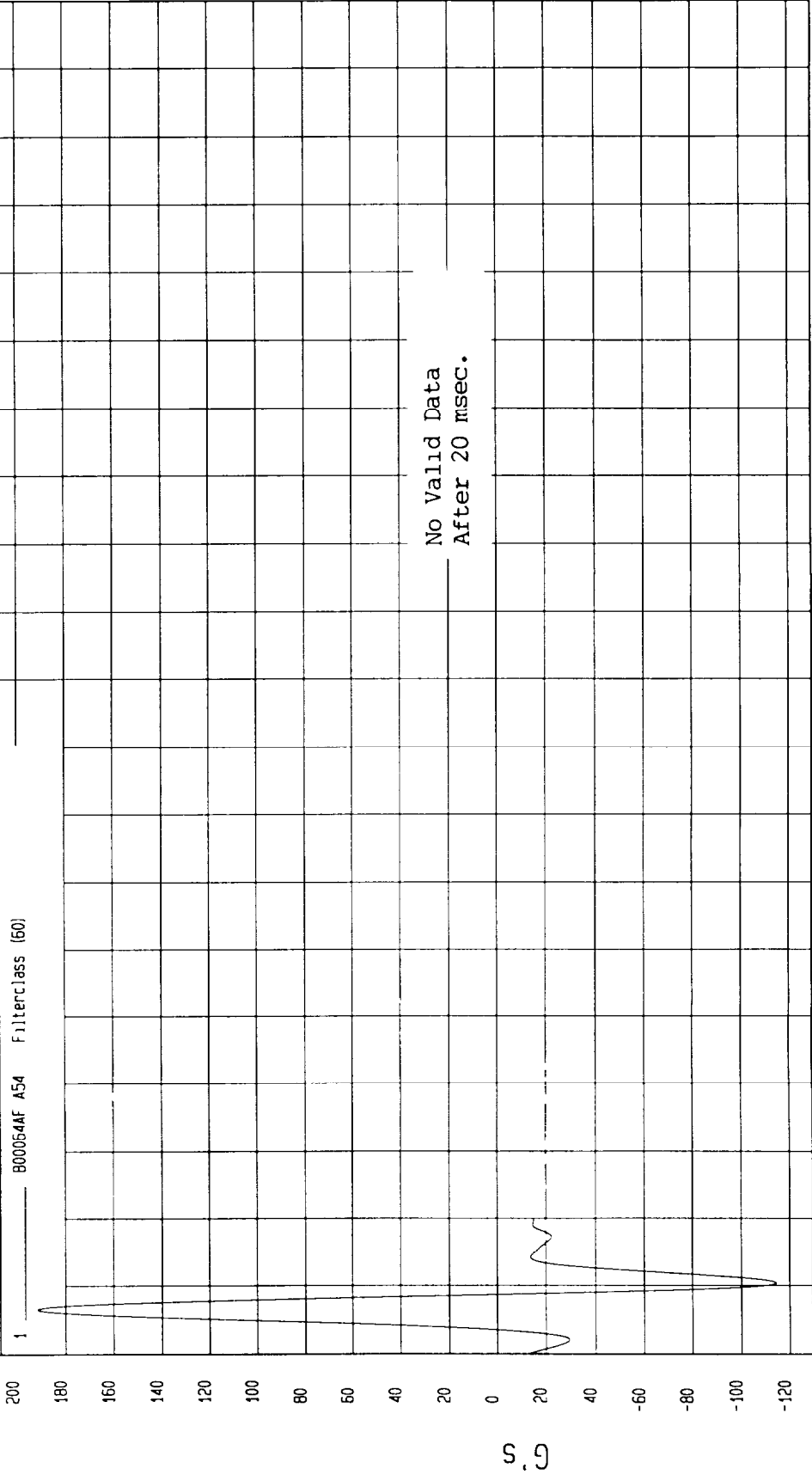
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 114 41 G s at 10 msec Maximum = 191 71 G s at 6 msec

LEFT REAR DOOR REAR LOWER Y ACCELERATION

8000544F A54 Filterclass (60)



19 18 17 16 15 14 13 12 11 1 09 08 07 06 05 04 03 02 01 0

Seconds

MCA Research  
08-17-2000 14 09

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

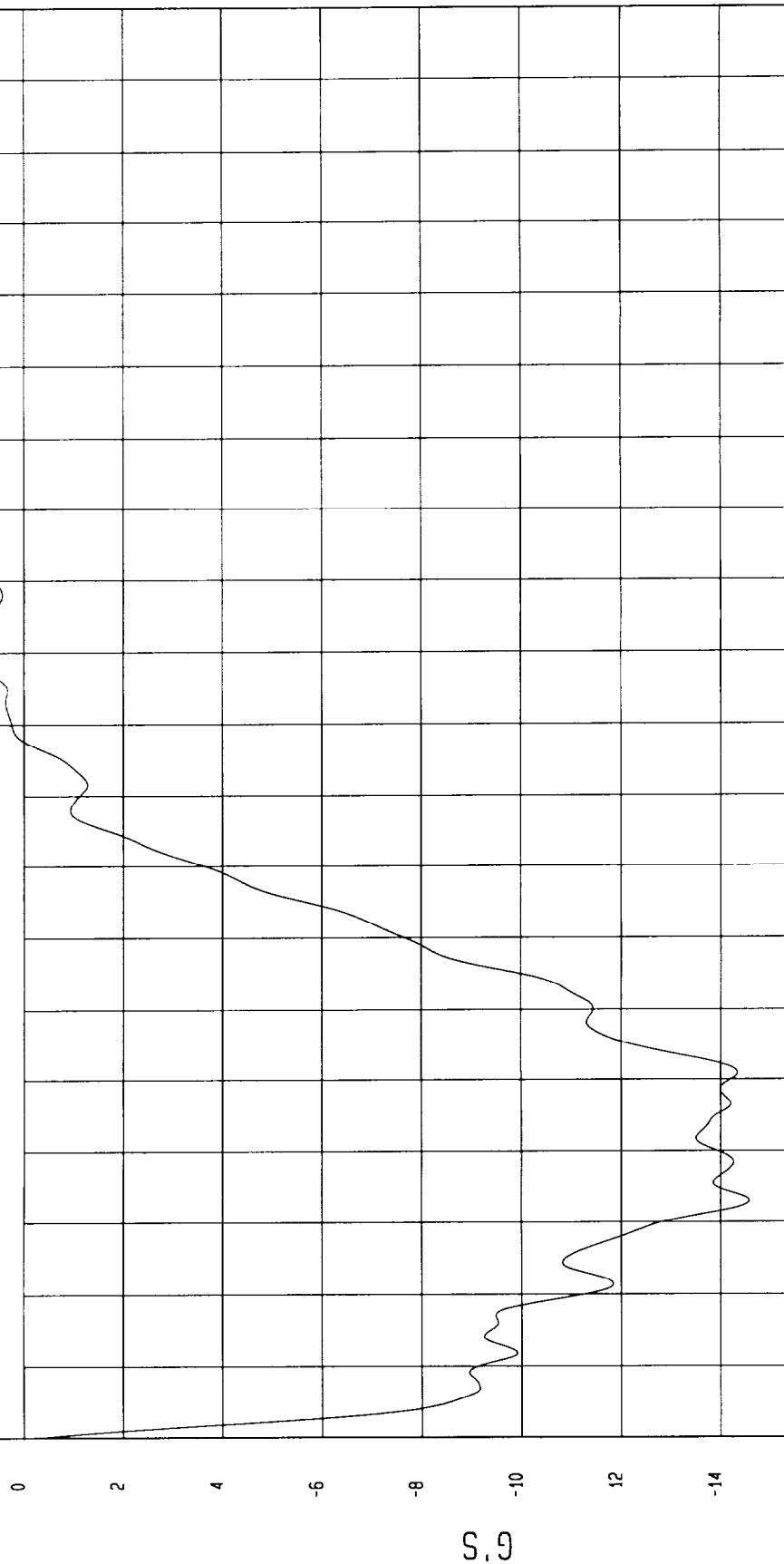
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -14.58 G S at 33 msec

Maximum = 1.01 G S at 128 msec

MOVING BARRIER CG X ACCELERATION

1 ——— B00064AF A63 Filterclass (60)



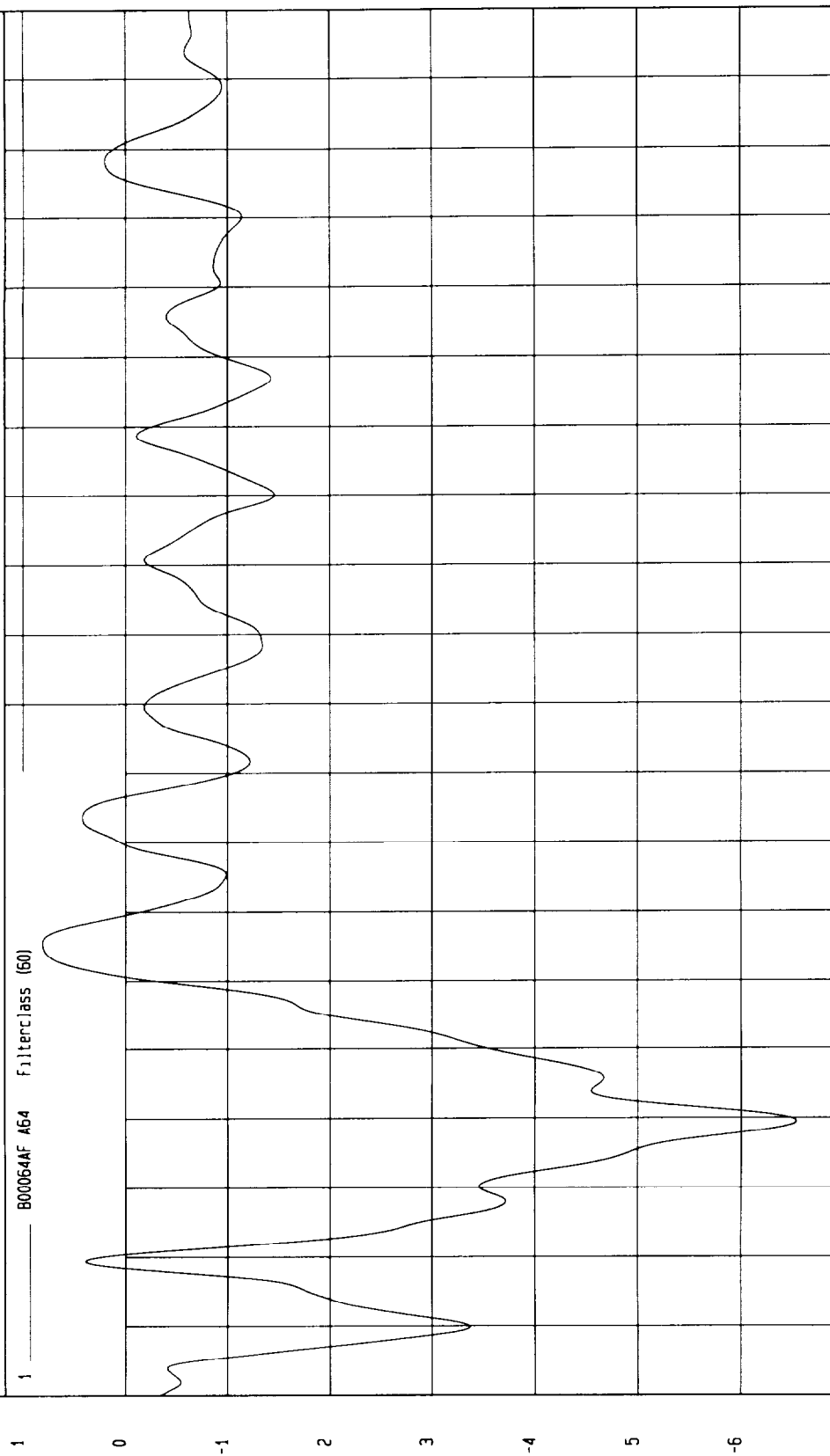
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 6.54 G S at 40 msec Maximum = 81.6 S at 66 msec

MOVING BARRIER CG Y ACCELERATION

1 \_\_\_\_\_ B00064AF A64 Filterclass (60)



TIME (SECONDS)

MGA Research  
08-15-2000 18 49

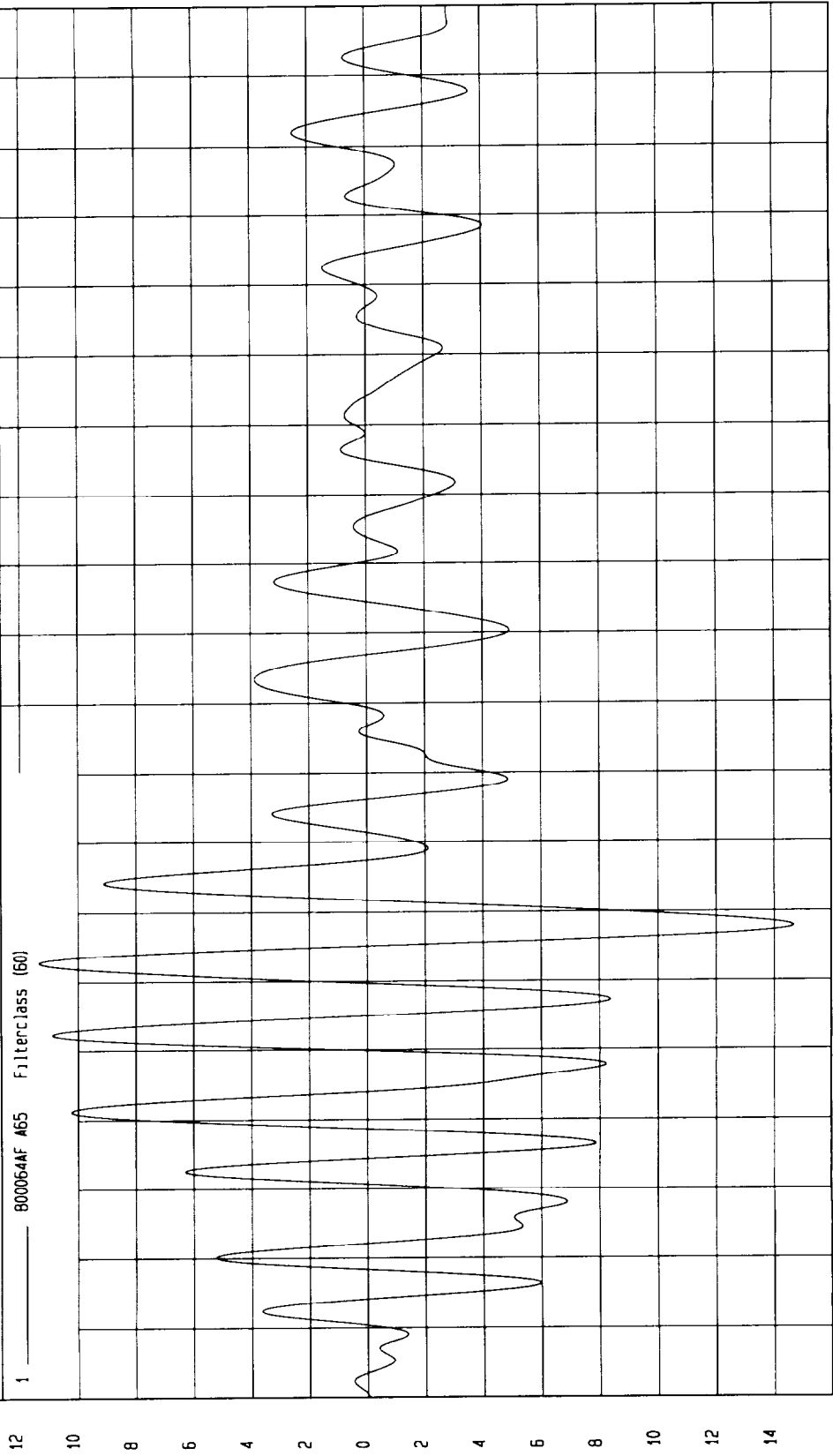
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 14.67 G S at 68 msec Maximum = 11.35 G S at 63 msec

MOVING BARRIER CG Z ACCELERATION

1 \_\_\_\_\_ 800064AF A65 Filterclass (60)



TIME (SECONDS)

MCA Research  
08-15-2000 18.49

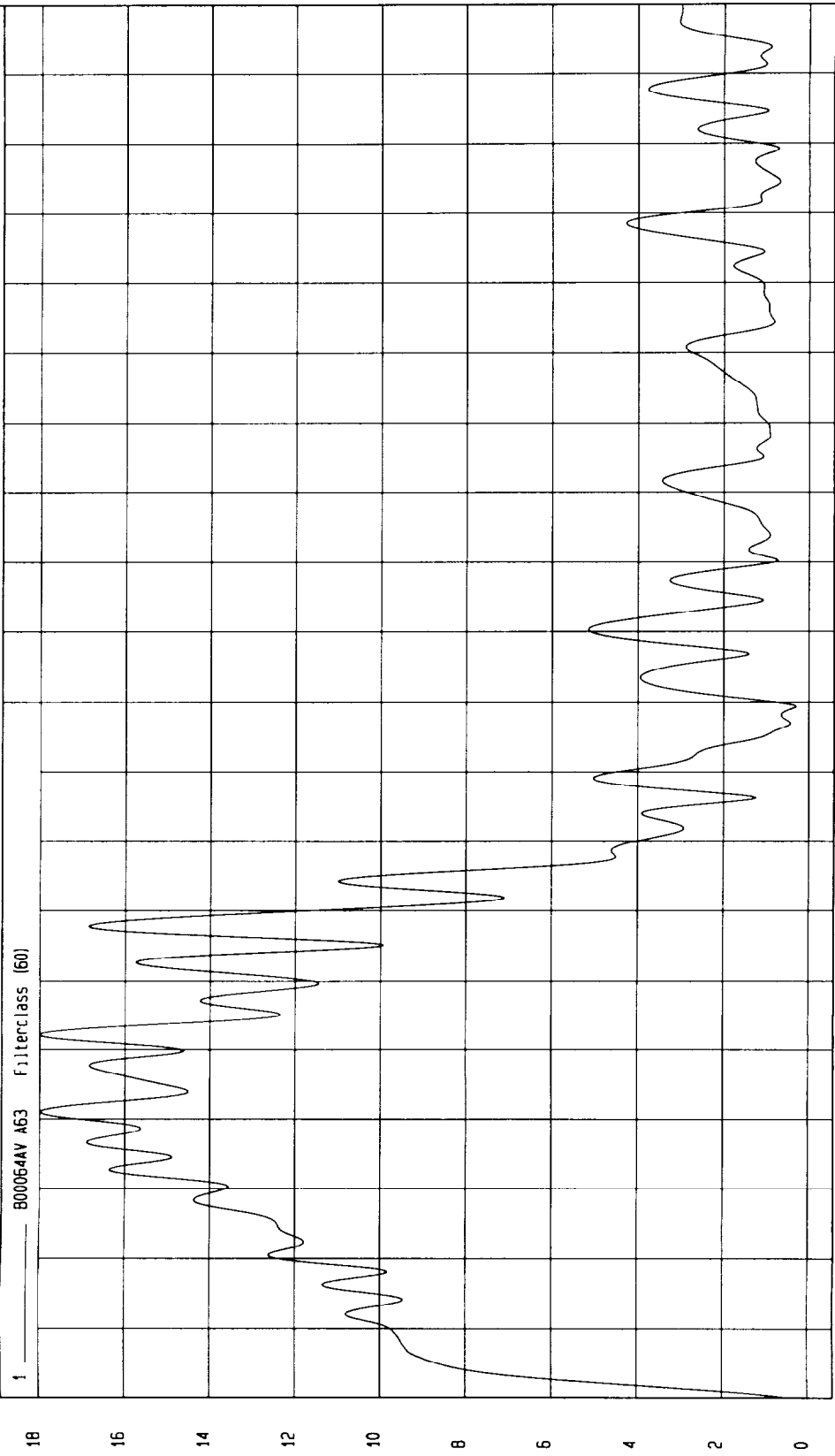
G.S.

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum - 29 G S at 99 msec Maximum = 18.01 G S at 52 msec

MOVING BARRIER CG RESULTANT ACCELERATION



TIME (SECONDS)

19  
18  
17  
16  
15  
14  
13  
12  
11  
10  
9  
8  
7  
6  
5  
4  
3  
2  
1  
0

WGA Research  
08-15-2000 18 49

G.S

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

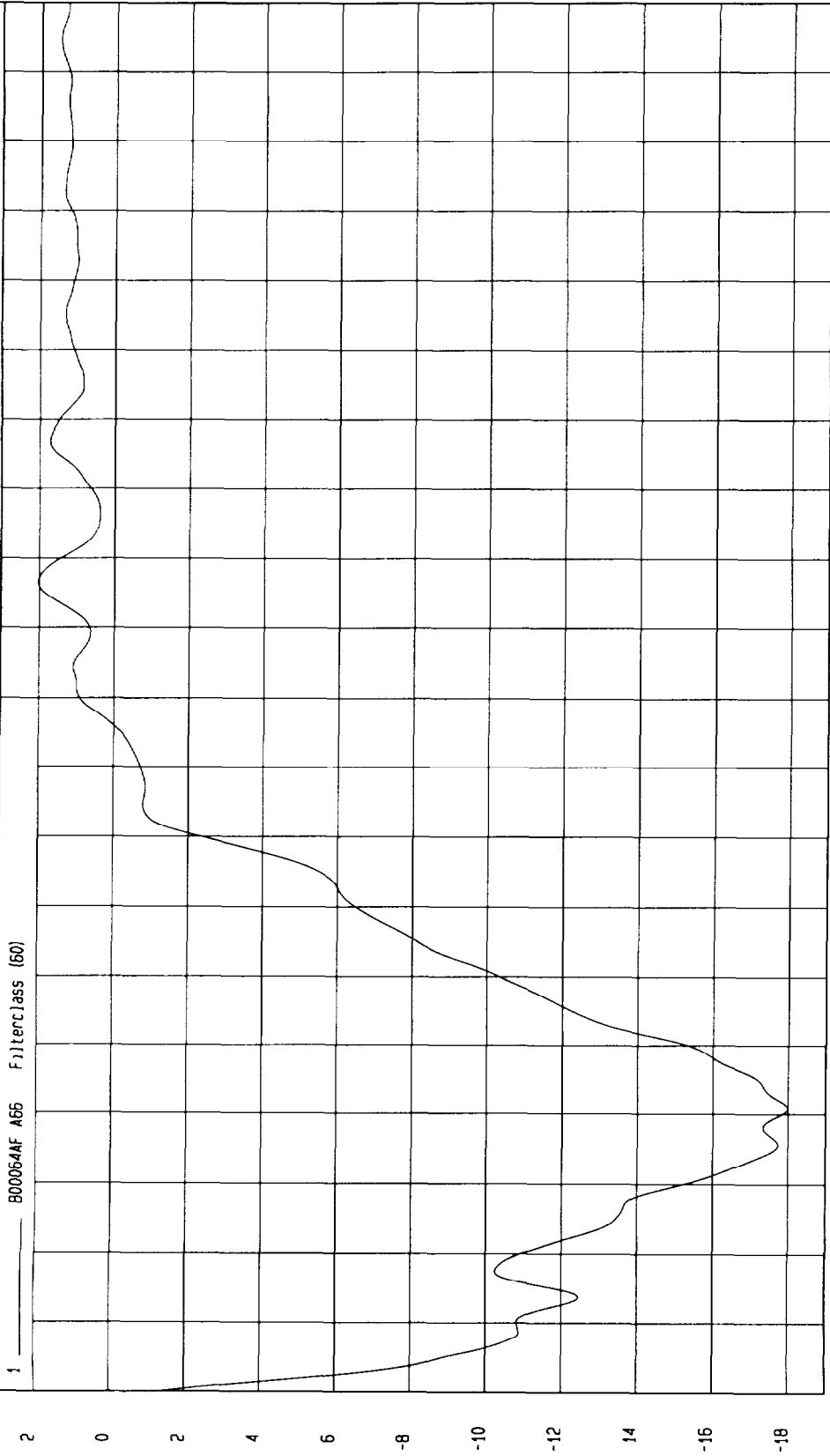
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -17.99 G S at 41 msec

Maximum = 2.02 G S at 116 msec

MOVING BARRIER LEFT REAR FRAME X ACCELERATION

1 800064AF A66 FilterClass (60)



TIME (SECONDS)

MGA Research  
08-15-2000 18 49

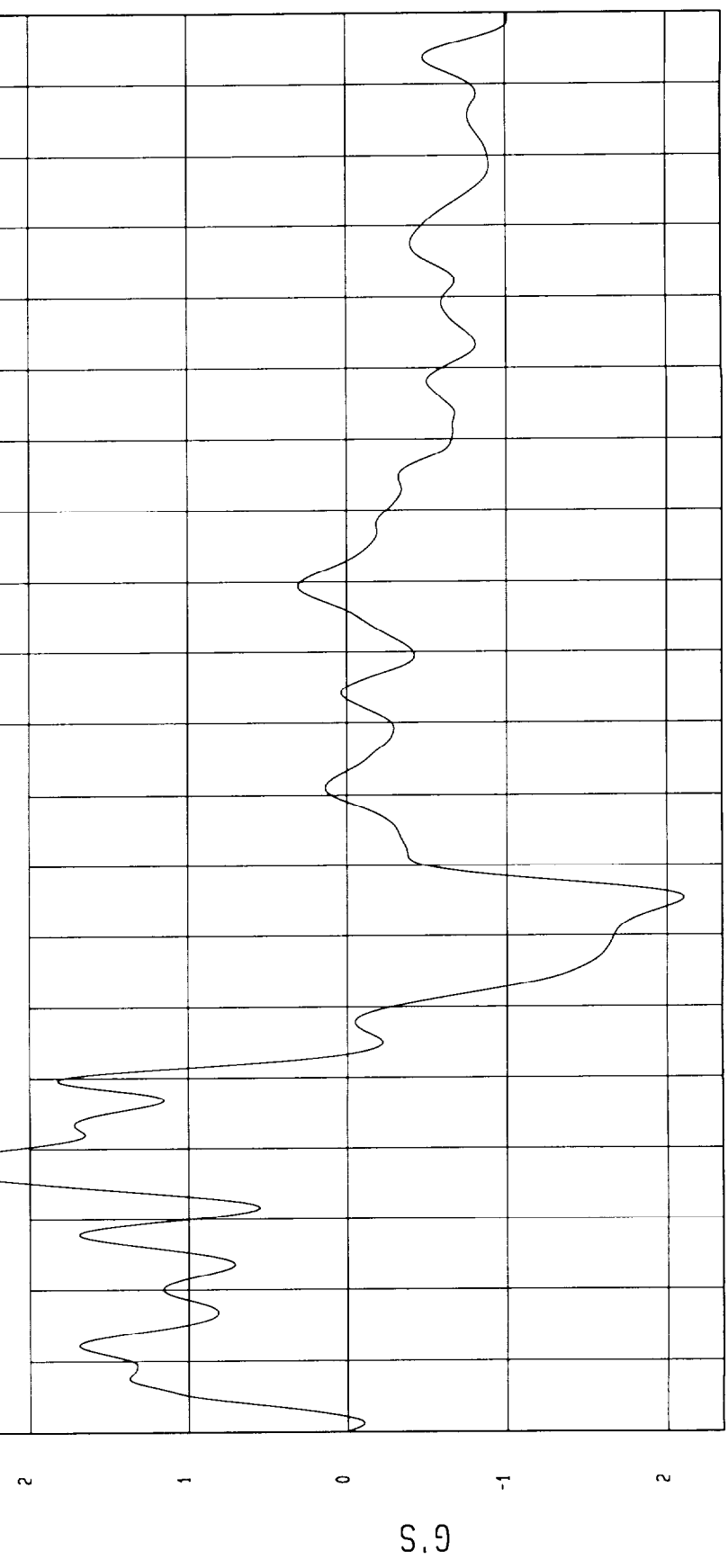
G.S

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -2.11 G S at 75 msec  
Maximum = 2.72 G S at 38 msec

MOVING BARRIER LEFT REAR FRAME Y ACCELERATION

1 ——— 800054AF A67 Filterclass (60)



TIME (SECONDS)

MCA Research  
08-15-2000 18 49

G.S

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

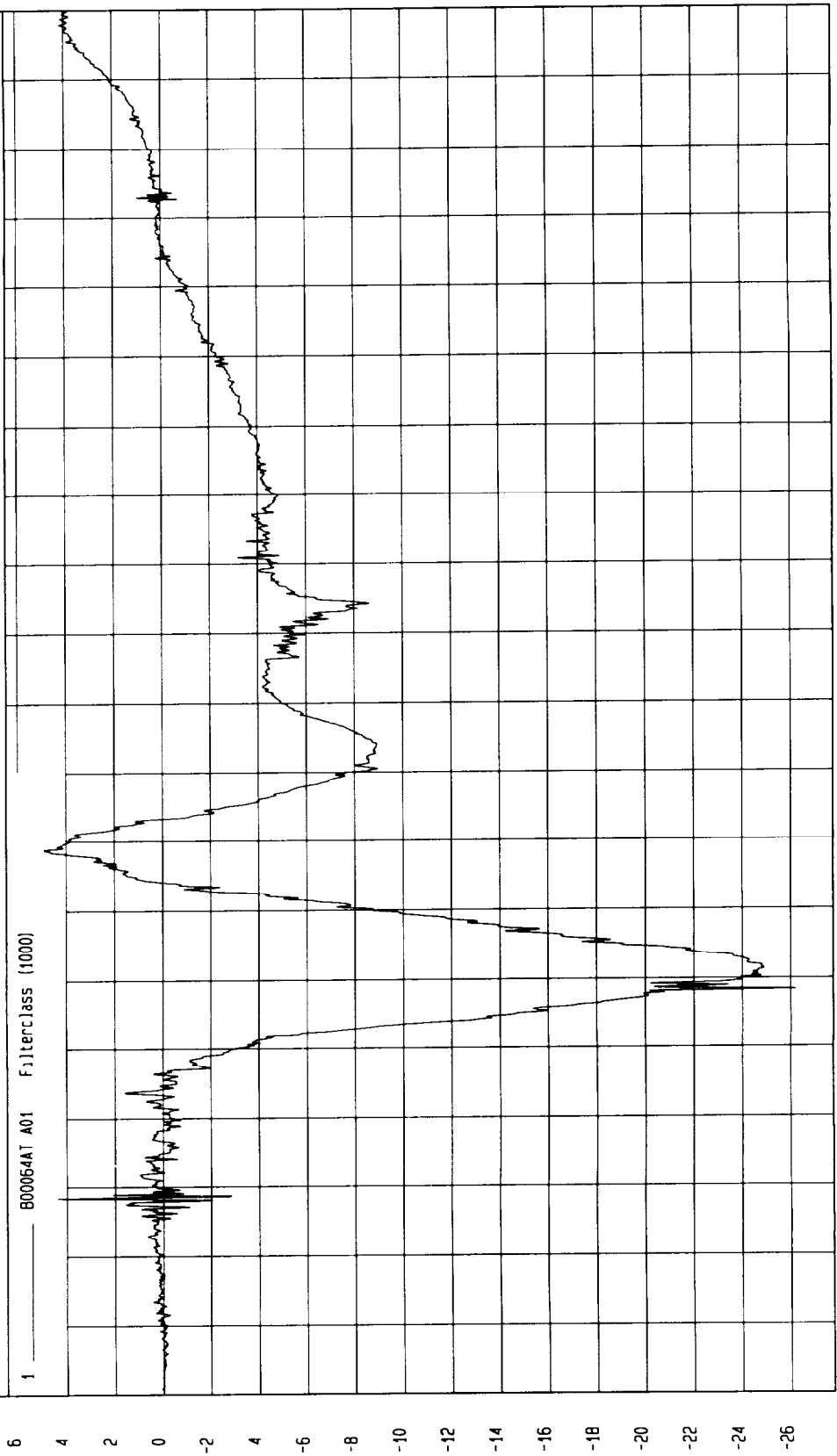
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -26.21 G s at 58 msec

Maximum = 4.92 G s at 79 msec

DRIVER HEAD X ACCELERATION

1 800064AT A01 Filterclass (1000)



G.S

Seconds

MSA Research  
08-15-2000 16 10

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 5.37 G s at 44 msec

Maximum = 70.64 G s at 56 msec

DRIVER HEAD Y ACCELERATION

1 - 800064AT A02 FilterClass (1000)



MCA Research  
08-15-2000 18 10

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

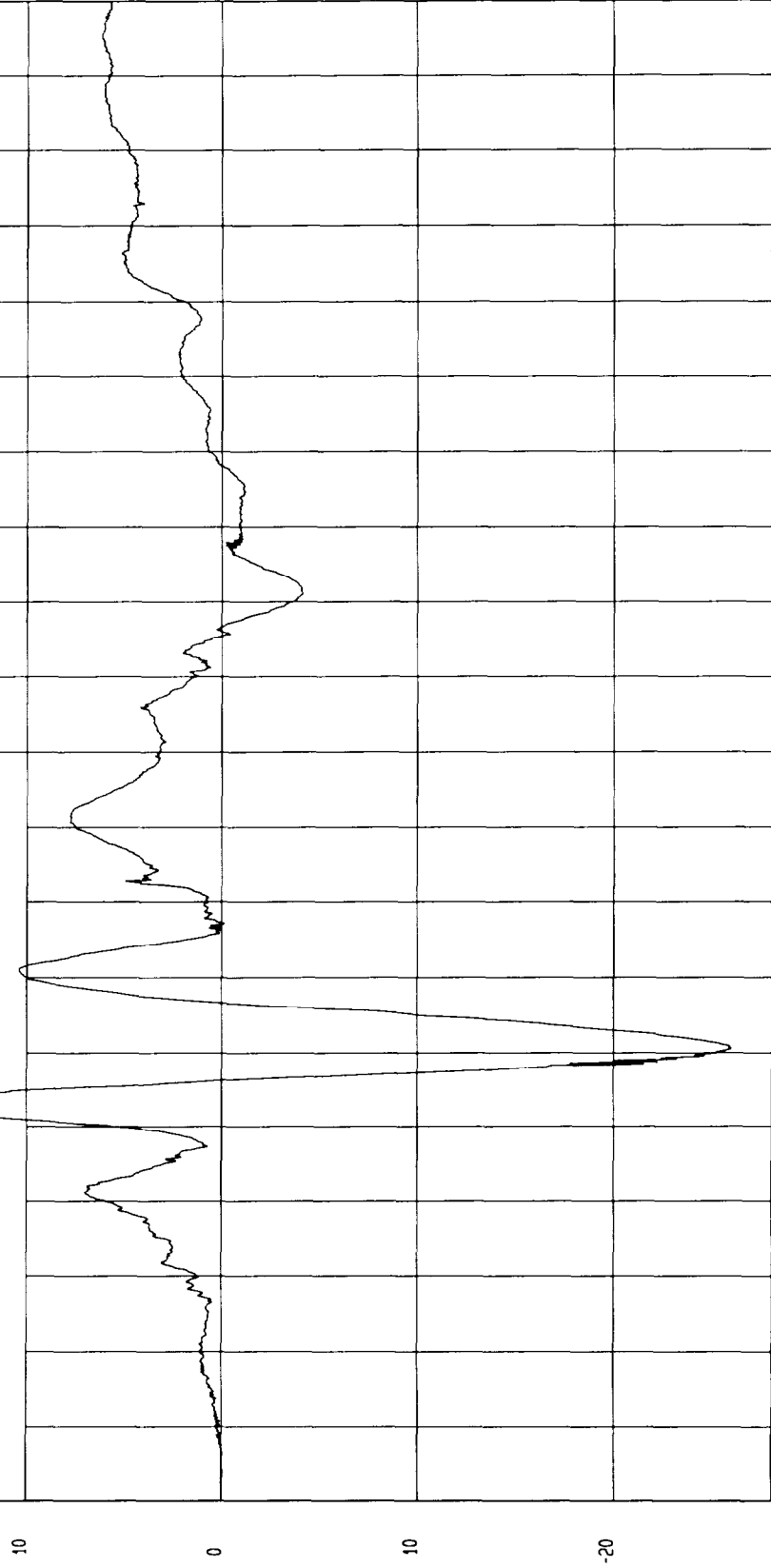
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum 26.02 G s at 61 msec

Maximum 15.62 G s at 53 msec

DRIVER HEAD Z ACCELERATION

1 800064AT A03 Filterclass (1000)



MGA Research  
08-15-2000 18 10

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 5.04E-03 G s at 0 msec  
Maximum = 74.99 G s at 58 msec

DRIVER HEAD RESULTANT

1 800064AV A01 Filterclass (1000)



MCA Research  
08-15-2000 18 10

Seconds

G.S

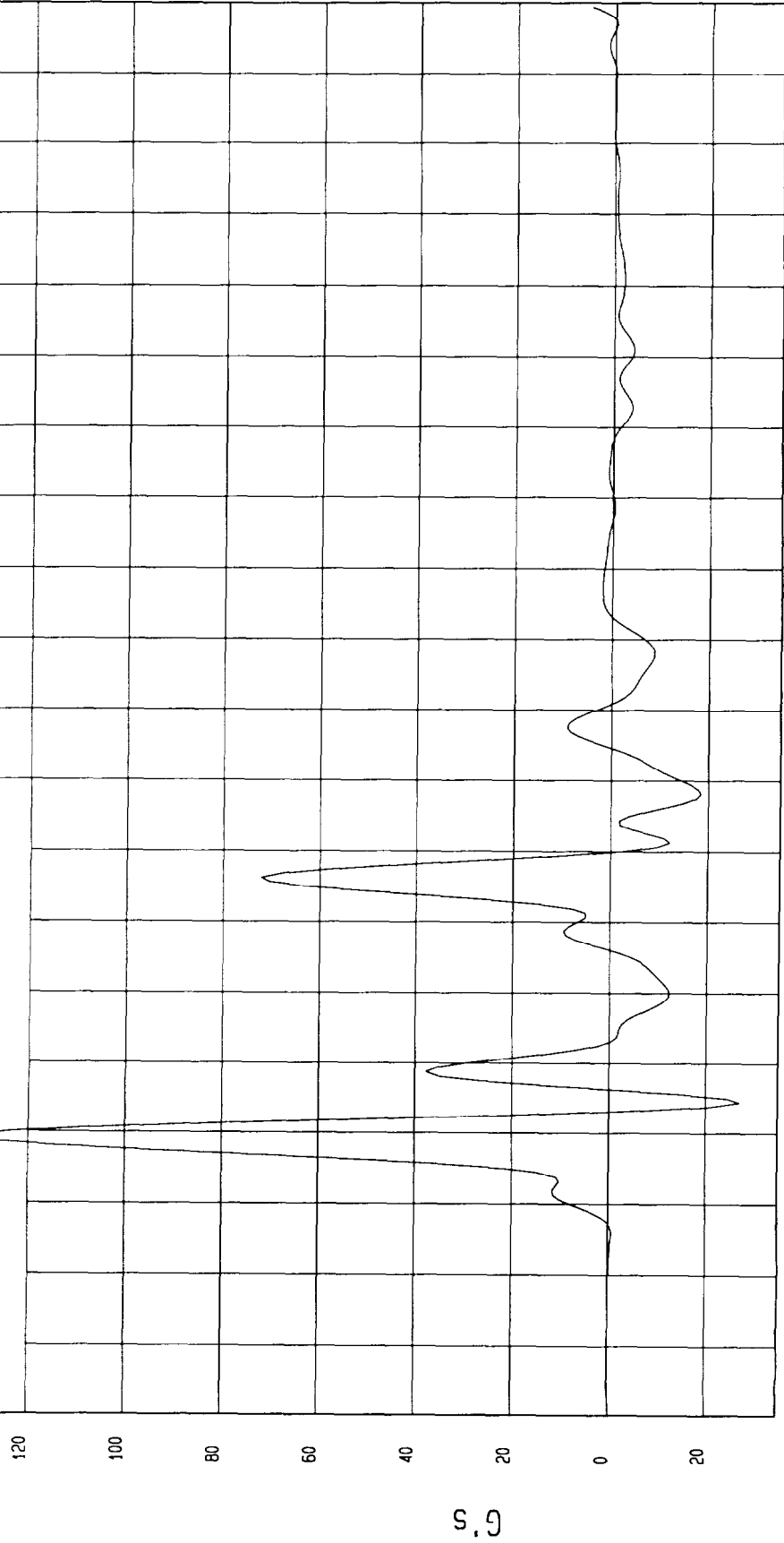
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -27 G s at 44 msec  
Maximum = 131 45 G s at 39 msec

DRIVER UPPER RIB Y ACCELERATION

1 800064FI R23 Filterclass (FIR Filtered)



MGA Research  
08-15-2000 18 04

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

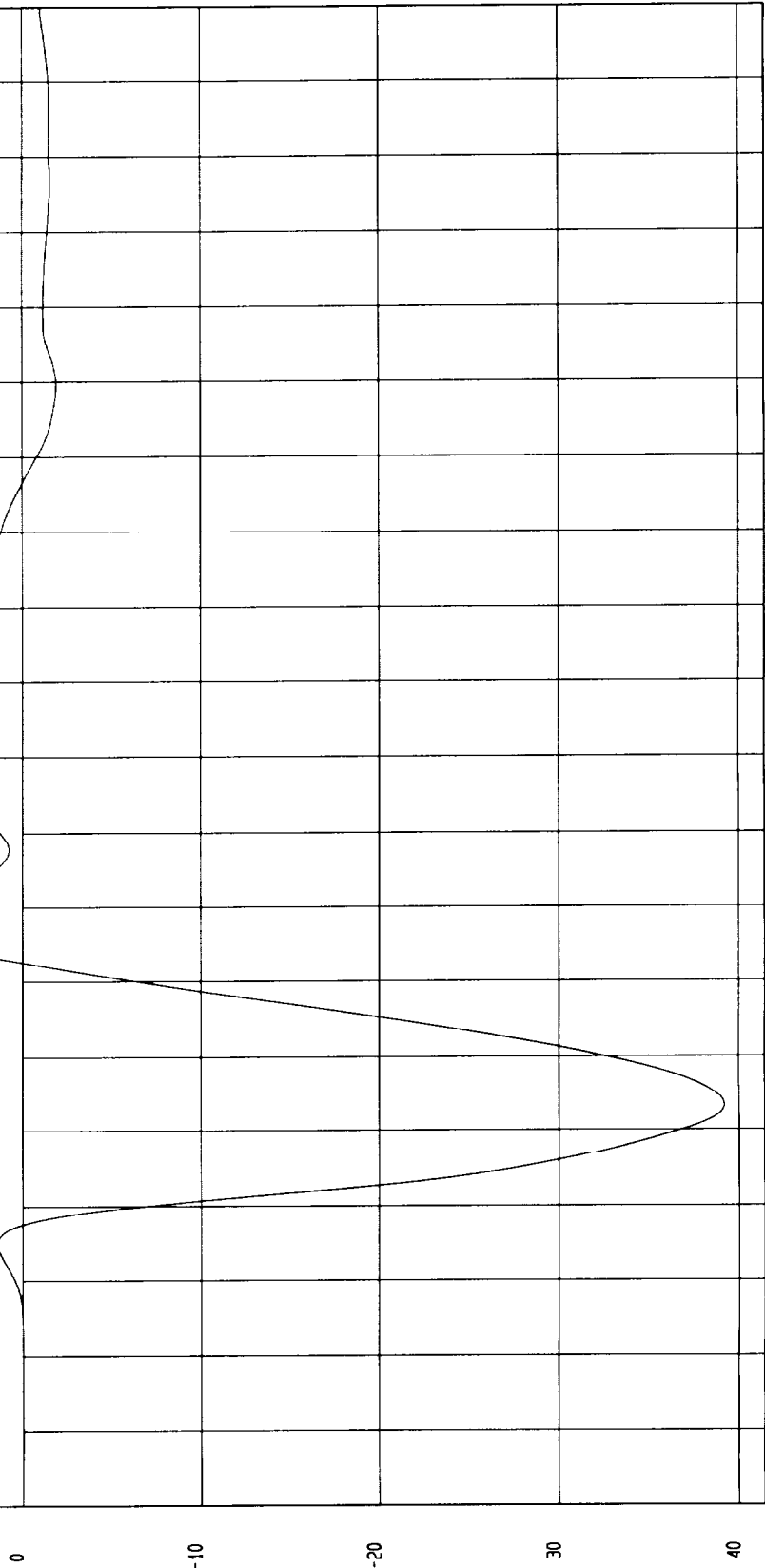
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -39.18 mm at 53 msec

Maximum = 6.34 mm at 76 msec

DRIVER UPPER RIB DISPLACEMENT

1 ——— 800064DF D26 Filterclass (180)



Seconds

MGA Research  
08-15-2000 18 11

mm

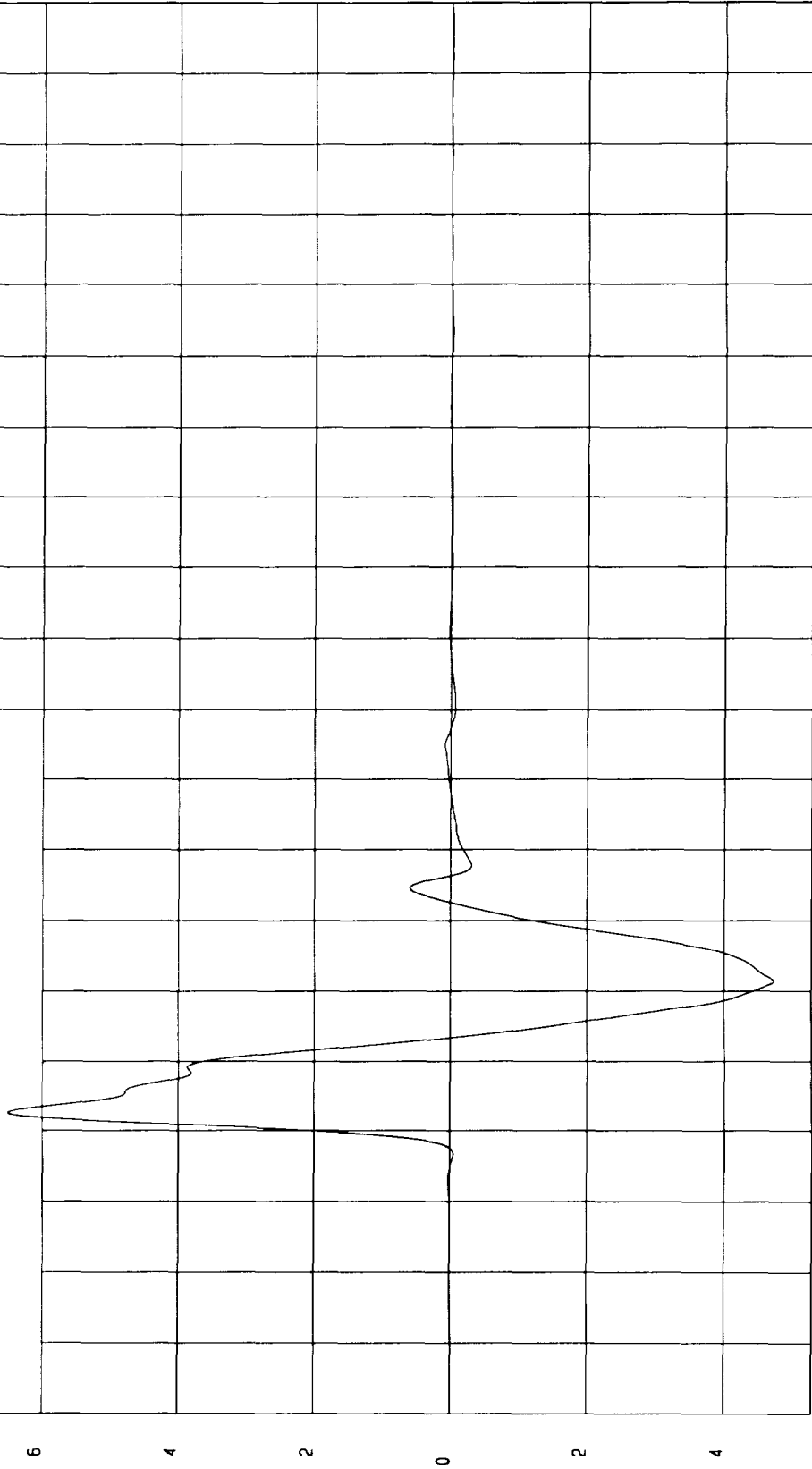
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 47 at 61 msec Maximum = 65 at 43 msec

DRIVER UPPER RIB VISCOUS CRITERIA

1 8000640V C26 Filterclass (180)



Seconds

MCA Research  
08-15-2000 18:39

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

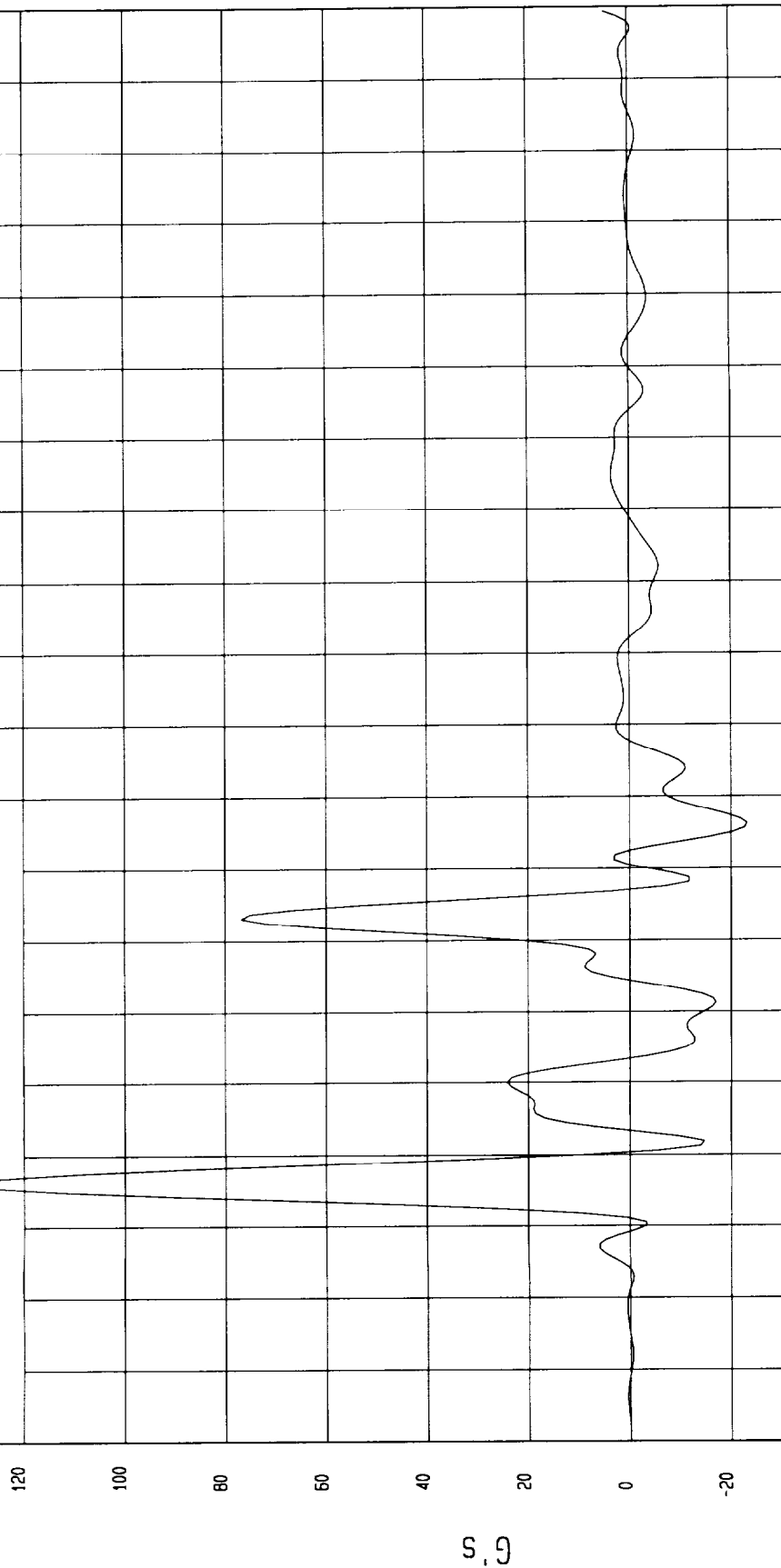
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 23.18 G s at 86 msec

Maximum = 130.82 G s at 36 msec

DRIVER MID RIB Y ACCELERATION

1 ——— 800064F1 R24 Filterclass (FIR Filtered)



MSA Research  
08-15-2000 18.04

Seconds

G's

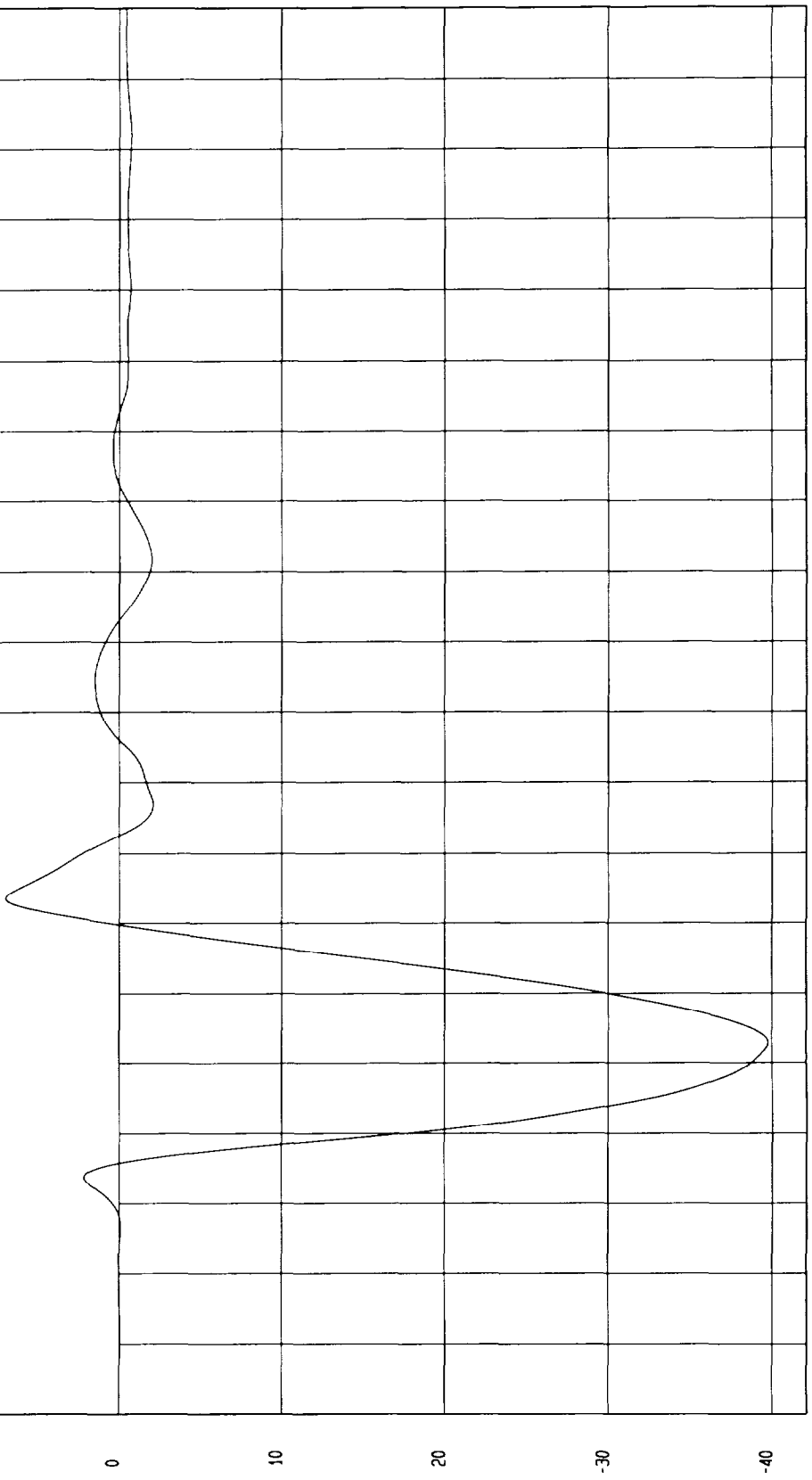
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 39.77 mm at 53 msec  
Maximum = 6.98 mm at 74 msec

DRIVER MID RIB DISPLACEMENT

1 ——— 8000640F 027 Filterclass (180)



MCA Research  
08-15-2000 18 11

Seconds

mm

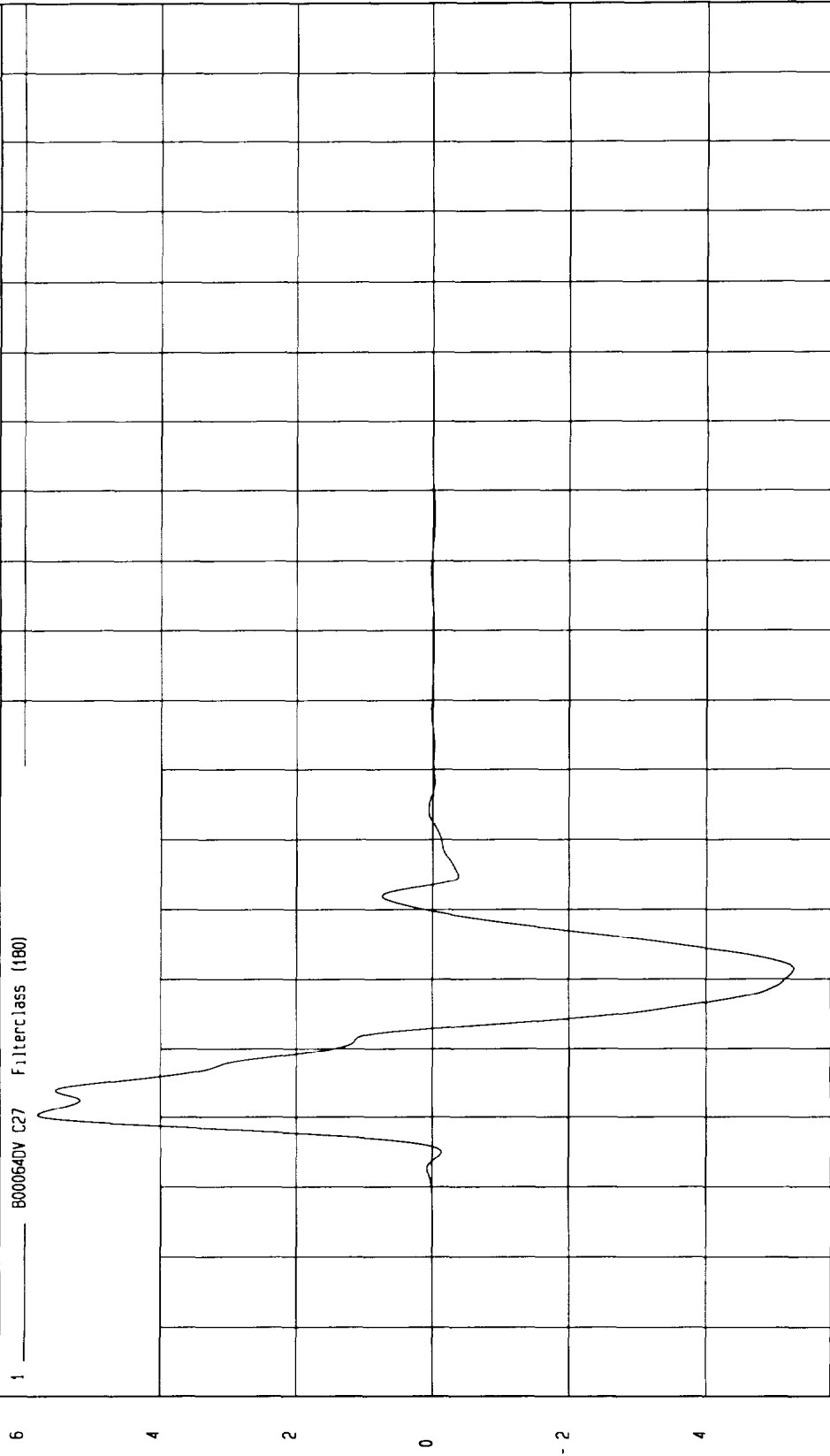
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 53 at 62 msec Maximum = 56 at 40 msec

DRIVER MID RIB VISCOUS CRITERIA

1 8000640V C27 Filterclass (180)



Seconds

MCA Research  
08-15-2000 18 39

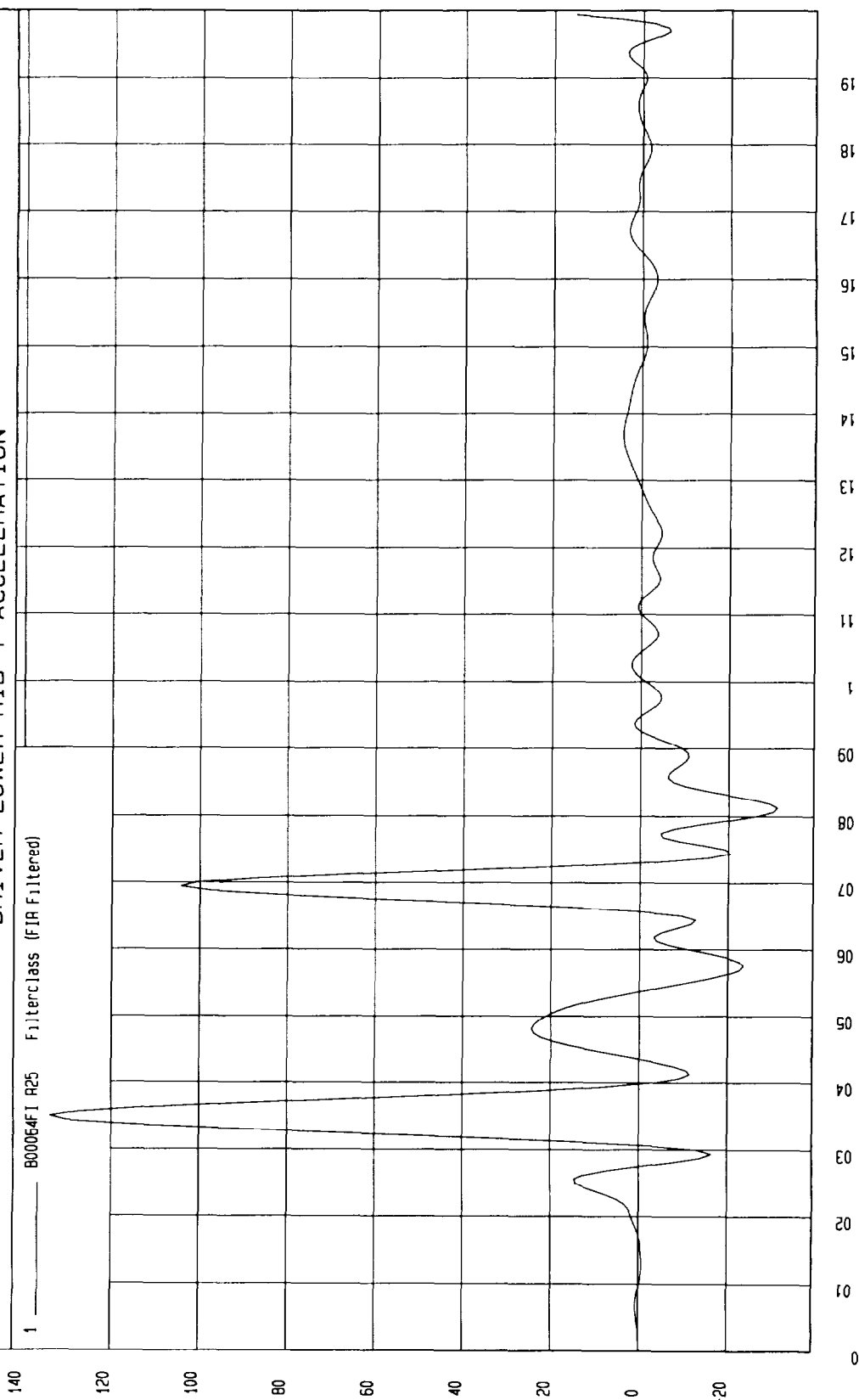
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 31.02 G s at 81 msec  
Maximum = 134.02 G s at 35 msec

DRIVER LOWER RIB Y ACCELERATION

1 ——— B00064FI R25 Filterclass (FIR Filtered)



M&A Research  
08-15-2000 18.04

Seconds

G's

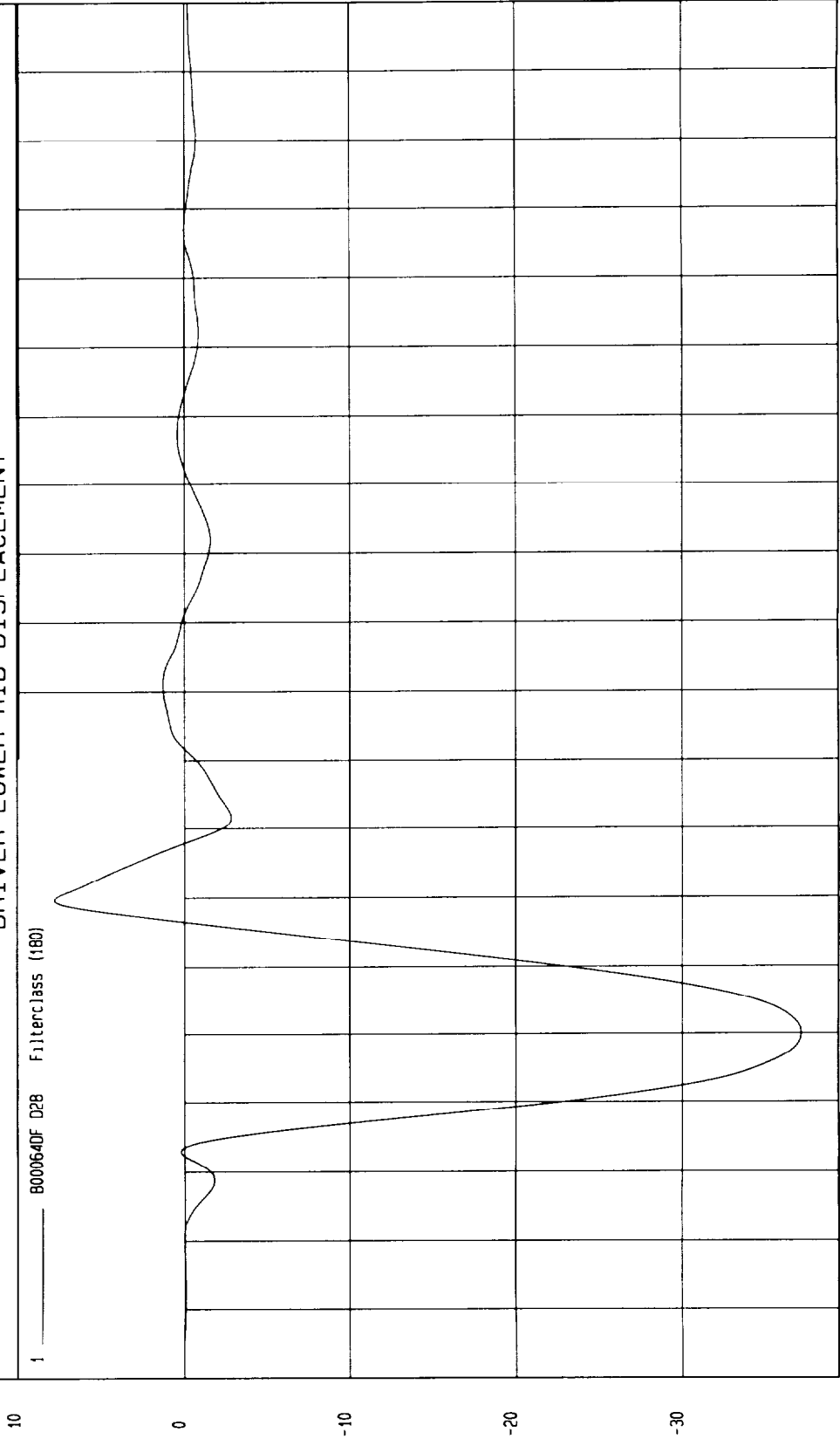
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -37.15 mm at 50 msec  
Maximum = 7.86 mm at 70 msec

DRIVER LOWER RIB DISPLACEMENT

1 ——— 8000640F D28 Filterclass (180)



Seconds

WCA Research  
08-15-2000 16 11

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

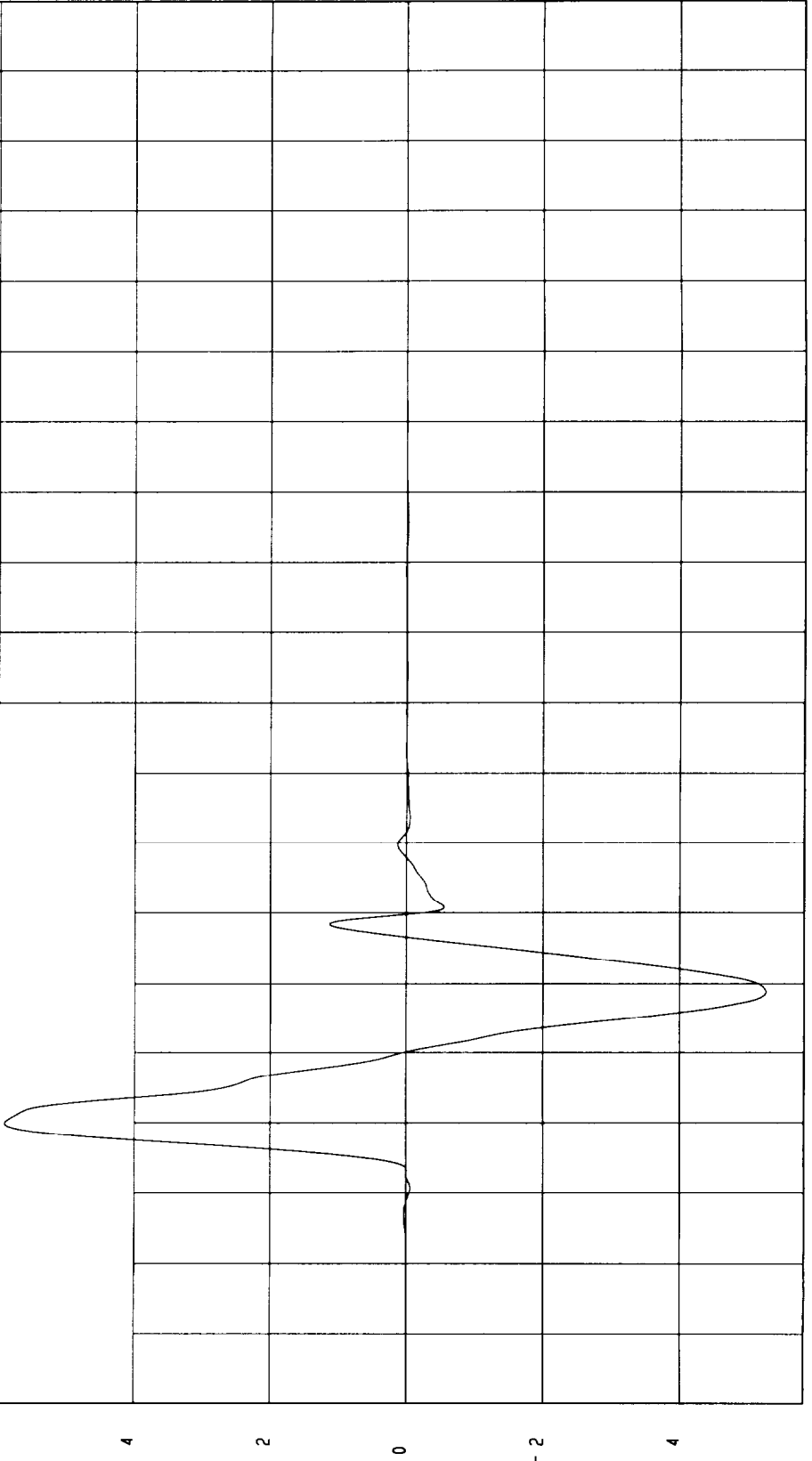
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum - 53 at 59 msec

Maximum = 59 at 40 msec

DRIVER LOWER RIB VISCOUS CRITERIA

1 8000640V C28 Filterclass (180)



Seconds

19  
18  
17  
16  
15  
14  
13  
12  
11  
10  
9  
8  
7  
6  
5  
4  
3  
2  
1  
0

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -13.81 G s at 70 msec

Maximum = 52.24 G s at 41 msec

DRIVER LOWER SPINE Y ACCELERATION

1 B00064F1 R30 Filterclass (FIR Filtered)



MSA Research  
08-15-2000 18.04

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -18.54 Gs at 56 msec  
Maximum = 72.16 Gs at 32 msec

### DRIVER PELVIS Y ACCELERATION

1 800064FI R46 Filterclass (FIR Filtered)



Seconds

MCA Research  
08-15-2000 18 04

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

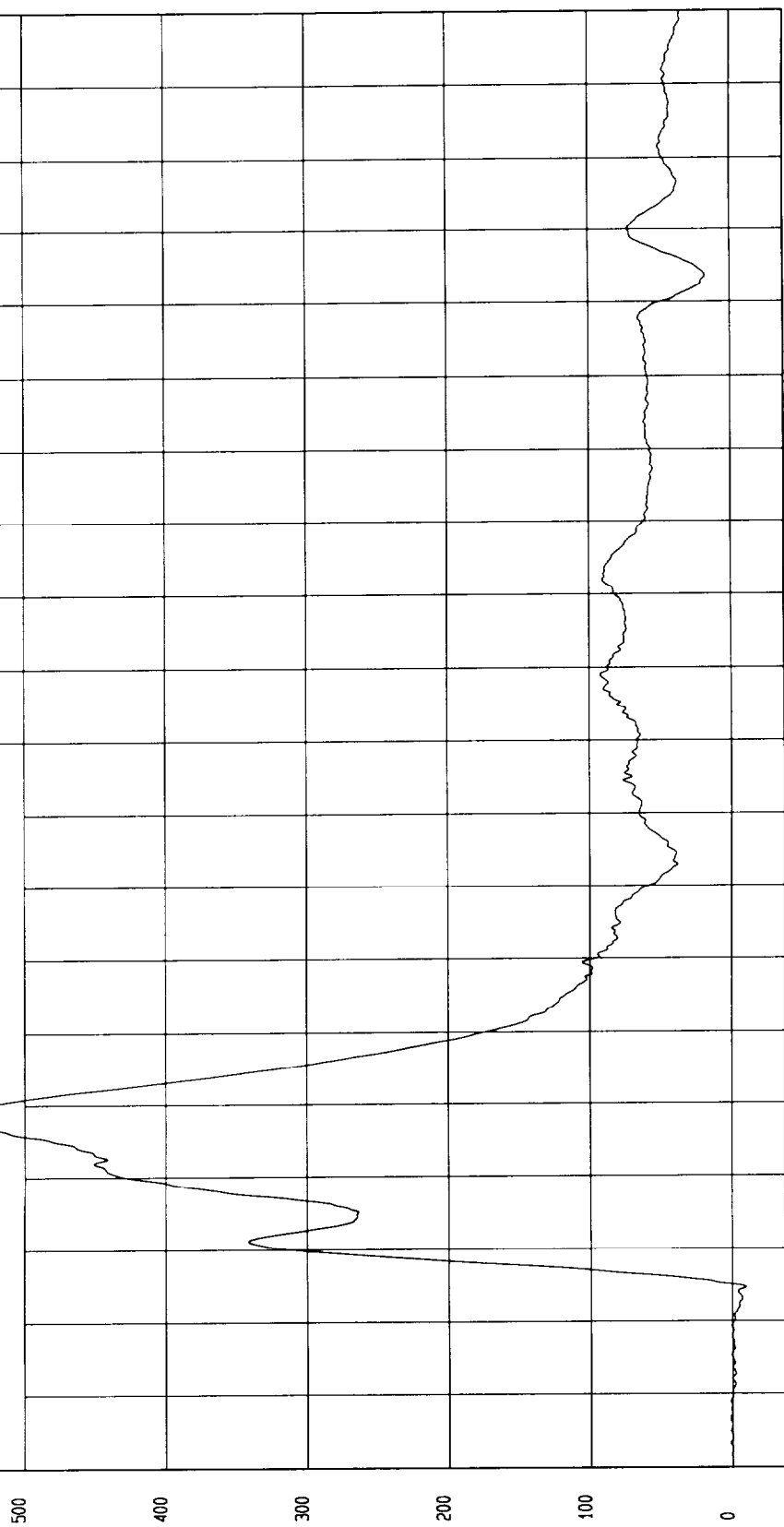
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -9 78 N at 25 msec

Maximum = 548 62 N at 49 msec

DRIVER ABDOMEN FRONT FORCE

1 800064FF F41 Filterclass (600)



MGA Research  
08-15-2000 18 12

Seconds

N

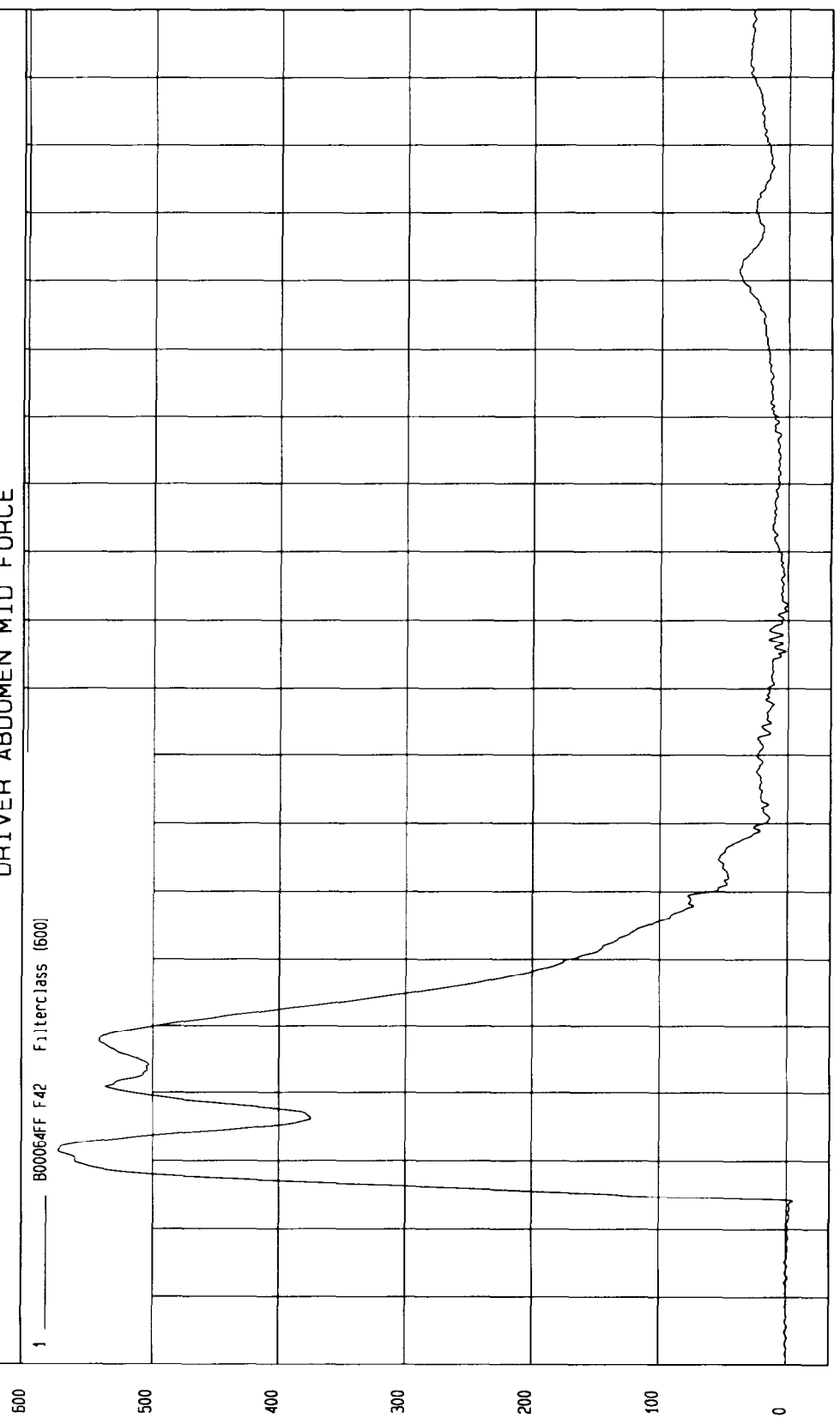
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 4.92 N at 24 msec Maximum = 574.85 N at 32 msec

DRIVER ABDOMEN MID FORCE

1 ——— B00064FF F42 Filterclass (600)



Seconds 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0

MEA Research  
08-15-2000 18 12

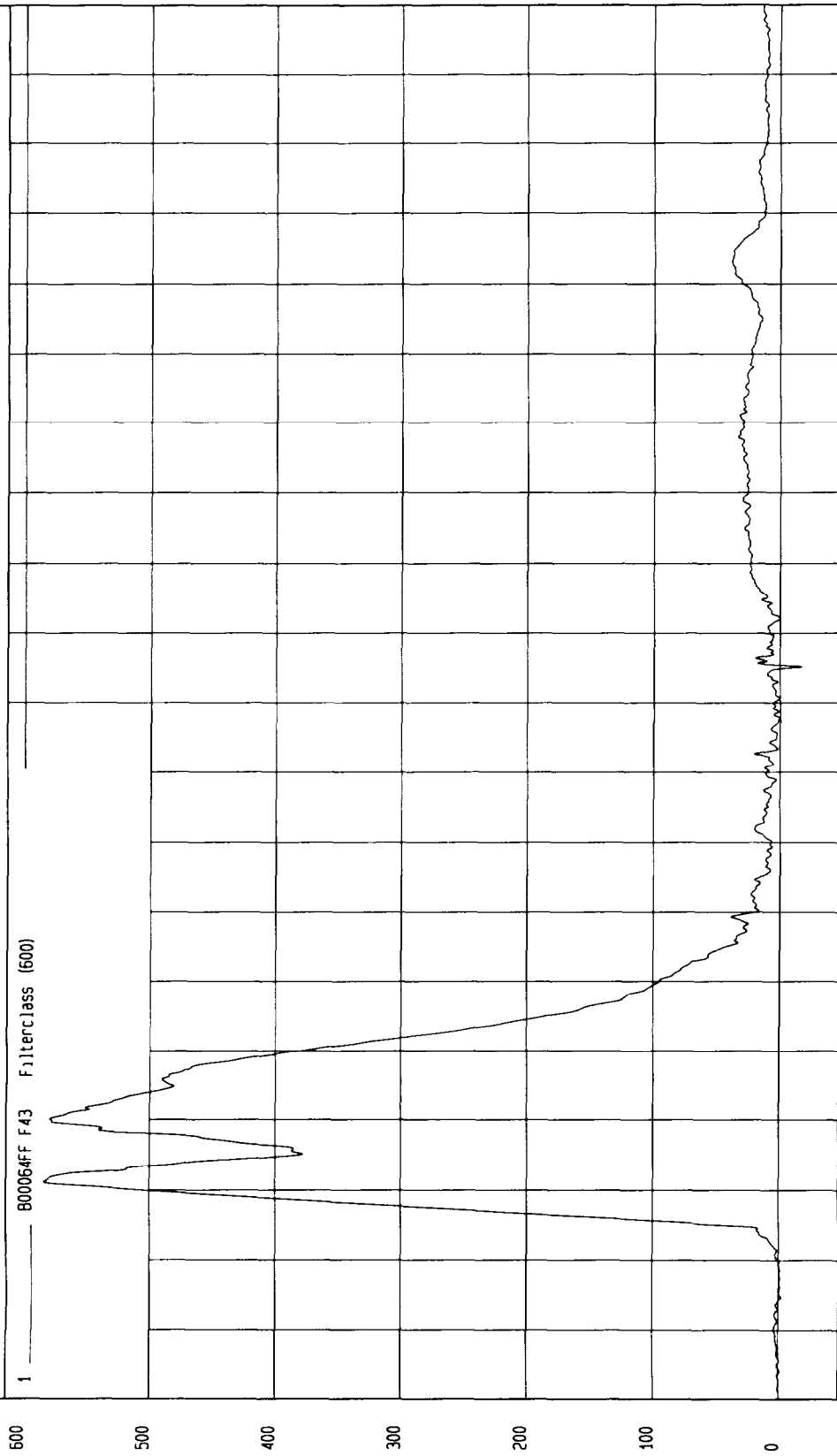
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -17 57 N at 105 msec

Maximum = 584 09 N at 31 msec

DRIVER ABDOMEN REAR FORCE



MCA Research  
08-15-2000 18 12

Seconds

N

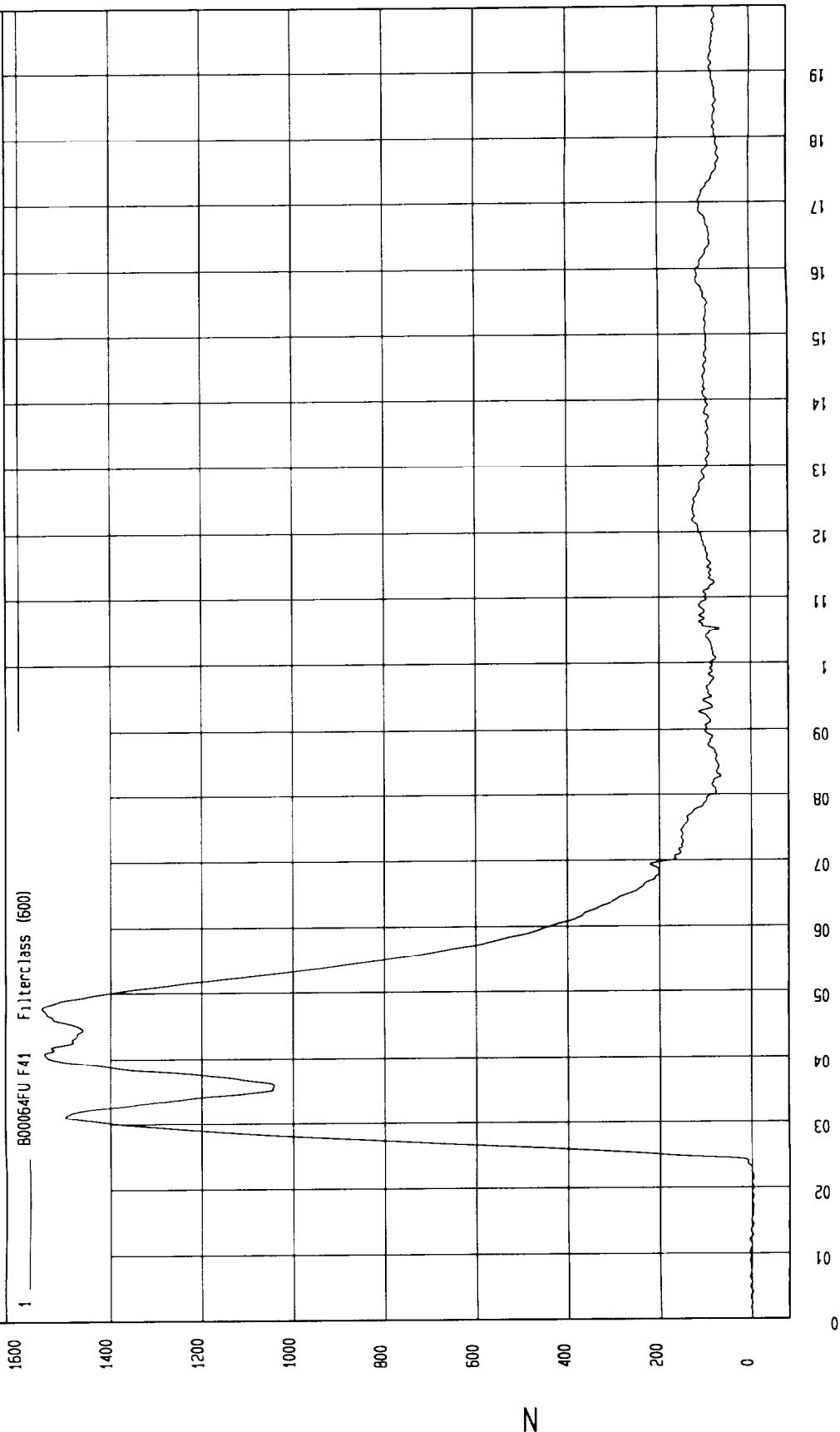
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 4.43 N at 15 msec

Maximum = 1551.06 N at 48 msec

DRIVER SUMMED ABDOMEN FORCE



WCA Research  
08-15-2000 18 12

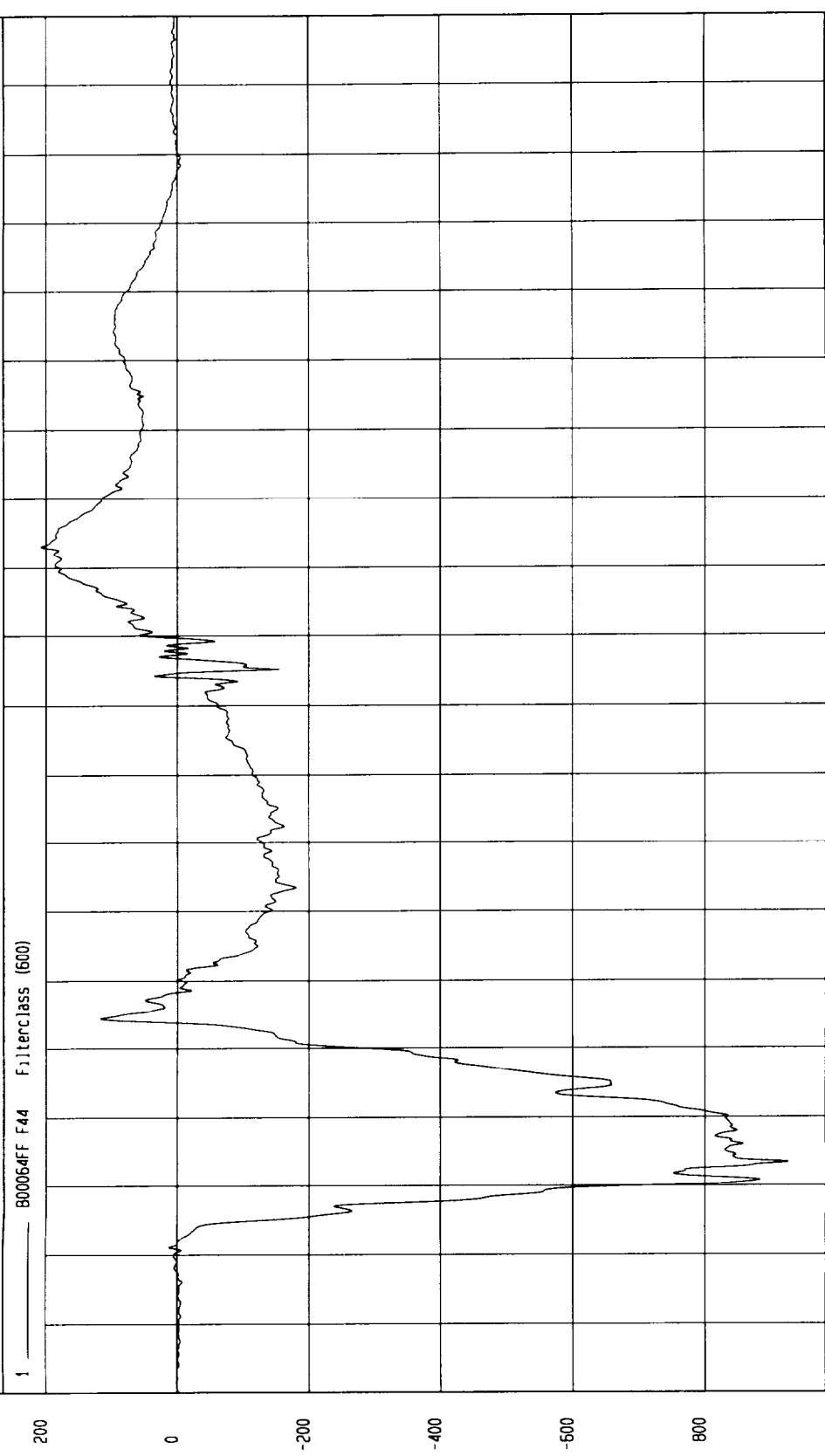
Seconds

N

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = -925 93 N at 34 msec Maximum = 207 82 N at 123 msec

### DRIVER PUBIC SYMPHYSIS FORCE



MSA Research  
08-15-2000 18 12

Seconds

N

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

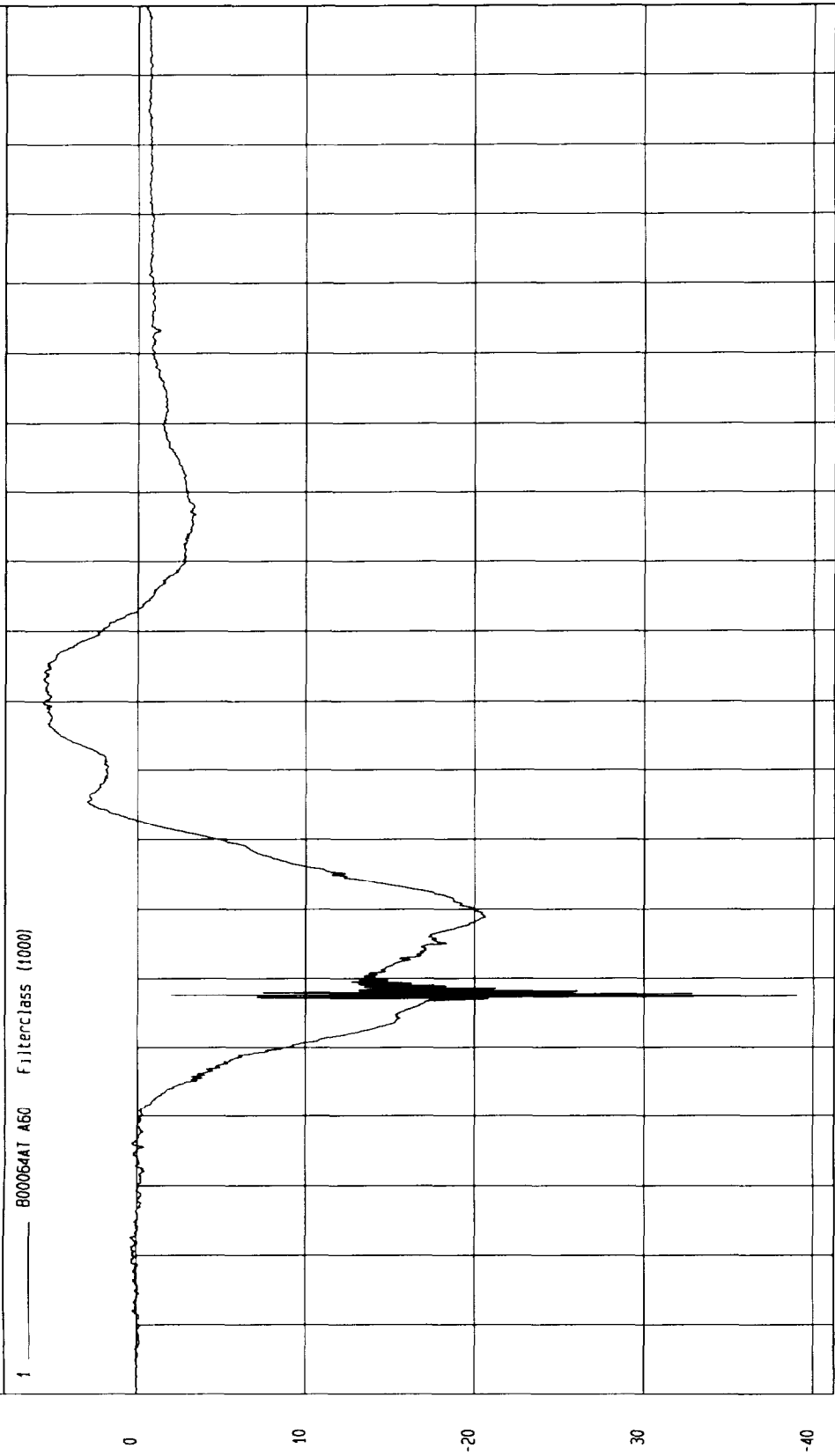
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -39.01 G s at 57 msec

Maximum = 5.61 G s at 103 msec

PASSENGER HEAD X ACCELERATION

1 \_\_\_\_\_ B00064AT A60 Filterclass (1000)



MSA Research  
08-15-2000 18 18

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

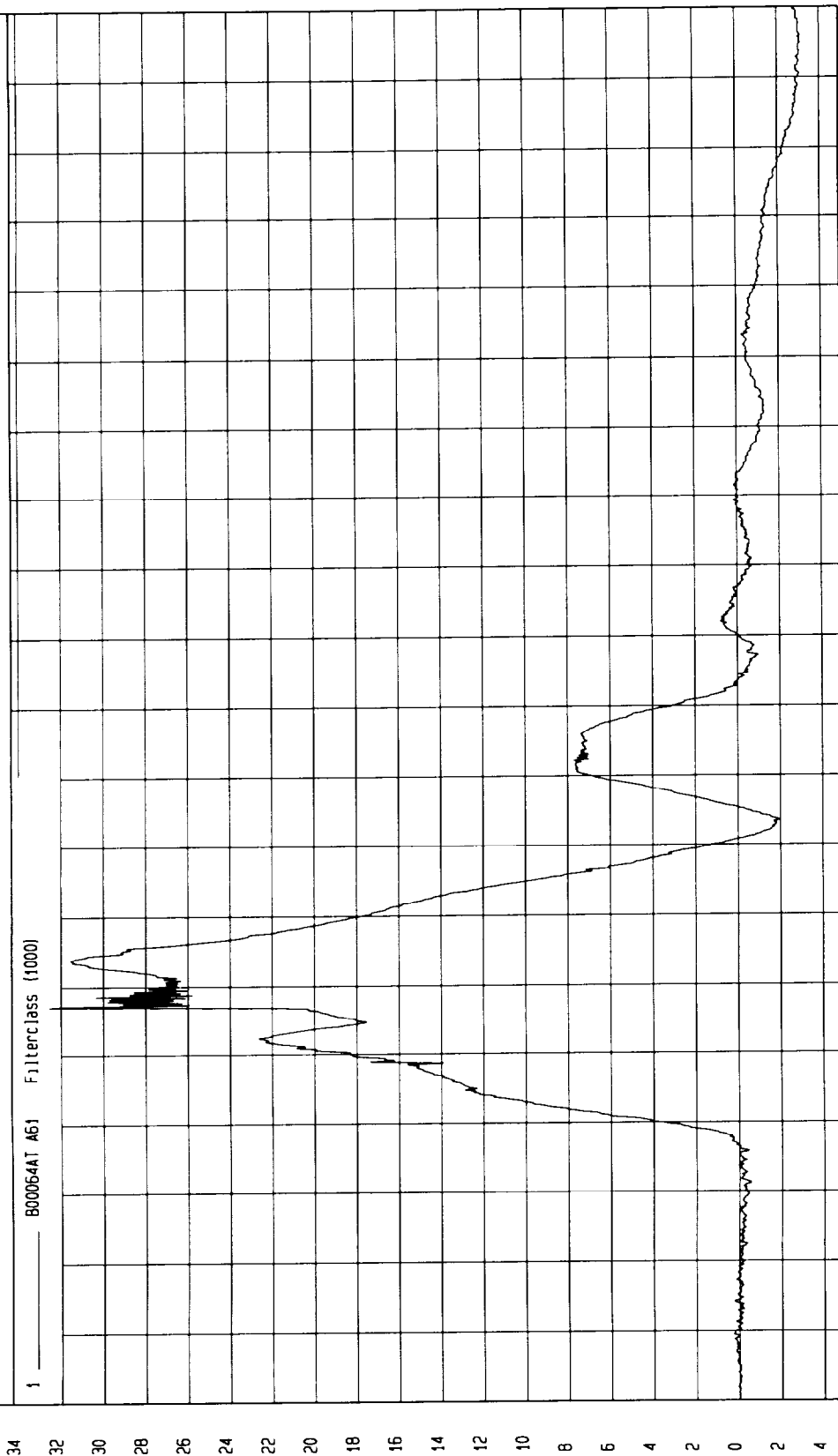
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 3.116 s at 195 msec

Maximum = 32.556 s at 57 msec

PASSENGER HEAD Y ACCELERATION

1 800064AT A61 Filterclass (1000)



MGA Research  
08-15-2000 18 19

Seconds

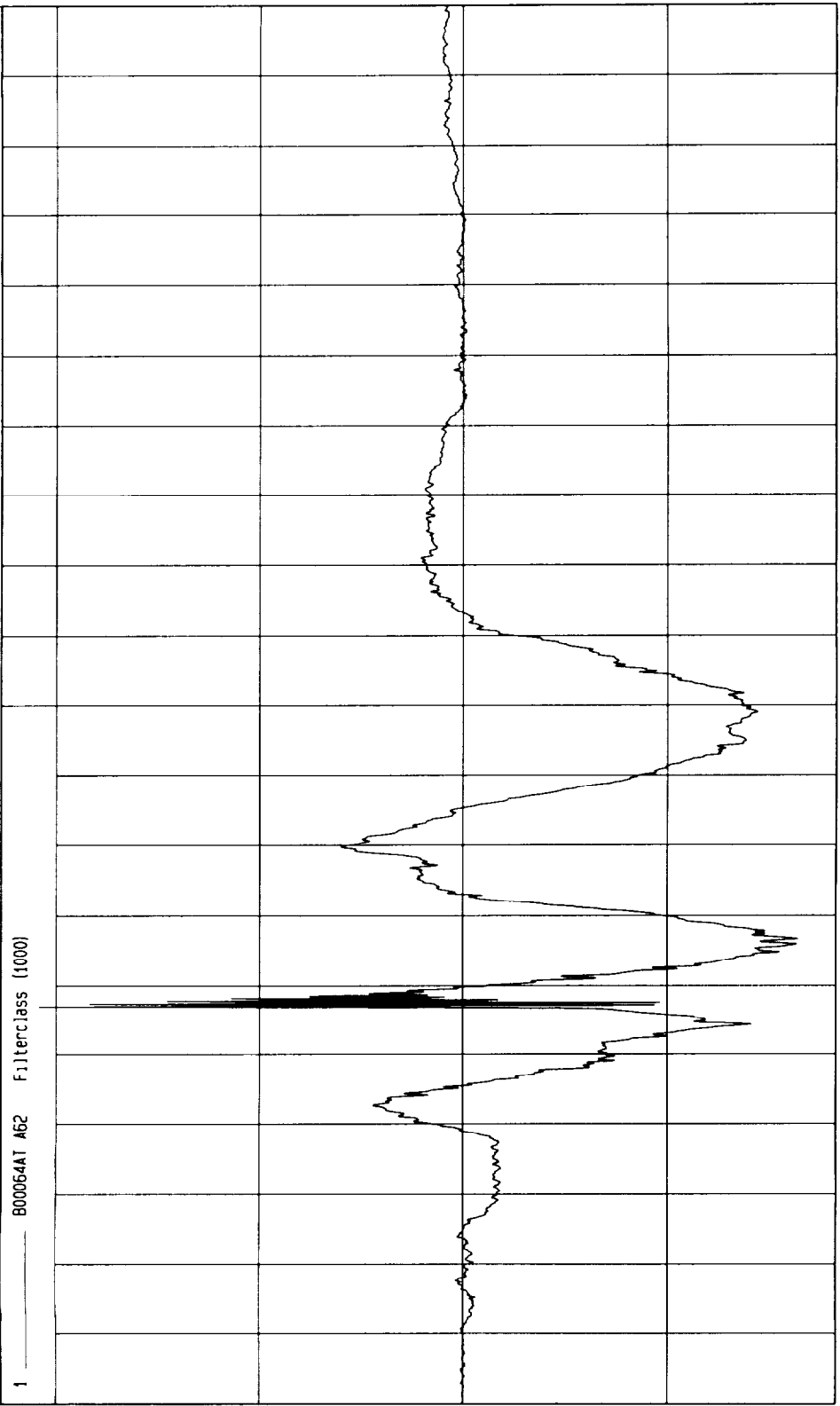
G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 16.41 G s at 67 msec Maximum 20.85 G s at 57 msec

PASSENGER HEAD Z ACCELERATION



WEA Research  
08-15-2000 18 19

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum - 02 G s at 1 msec Maximum = 50 29 G s at 57 msec

PASSENGER HEAD RESULTANT

1 800064AV A60 Filterclass (1000)



MCA Research  
08-15-2000 16 19

Seconds

G.s

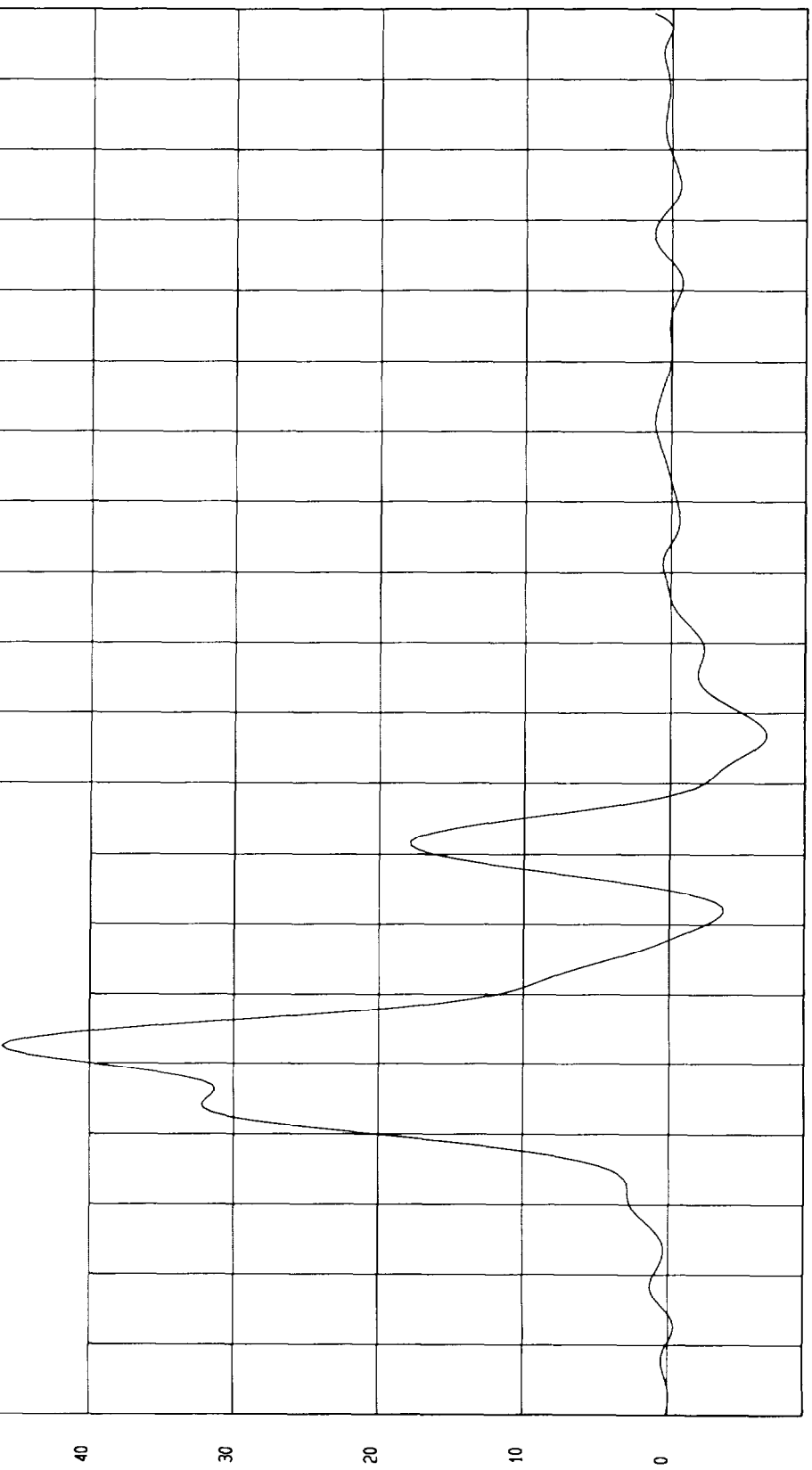
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum - 6.65 G s at 97 msec  
Maximum - 45.06 G s at 52 msec

PASSENGER UPPER RIB Y ACCELERATION

1 800064F1 RB3 Filterclass (FIR Filtered)



MCA Research  
08-15-2000 18 04

Seconds

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

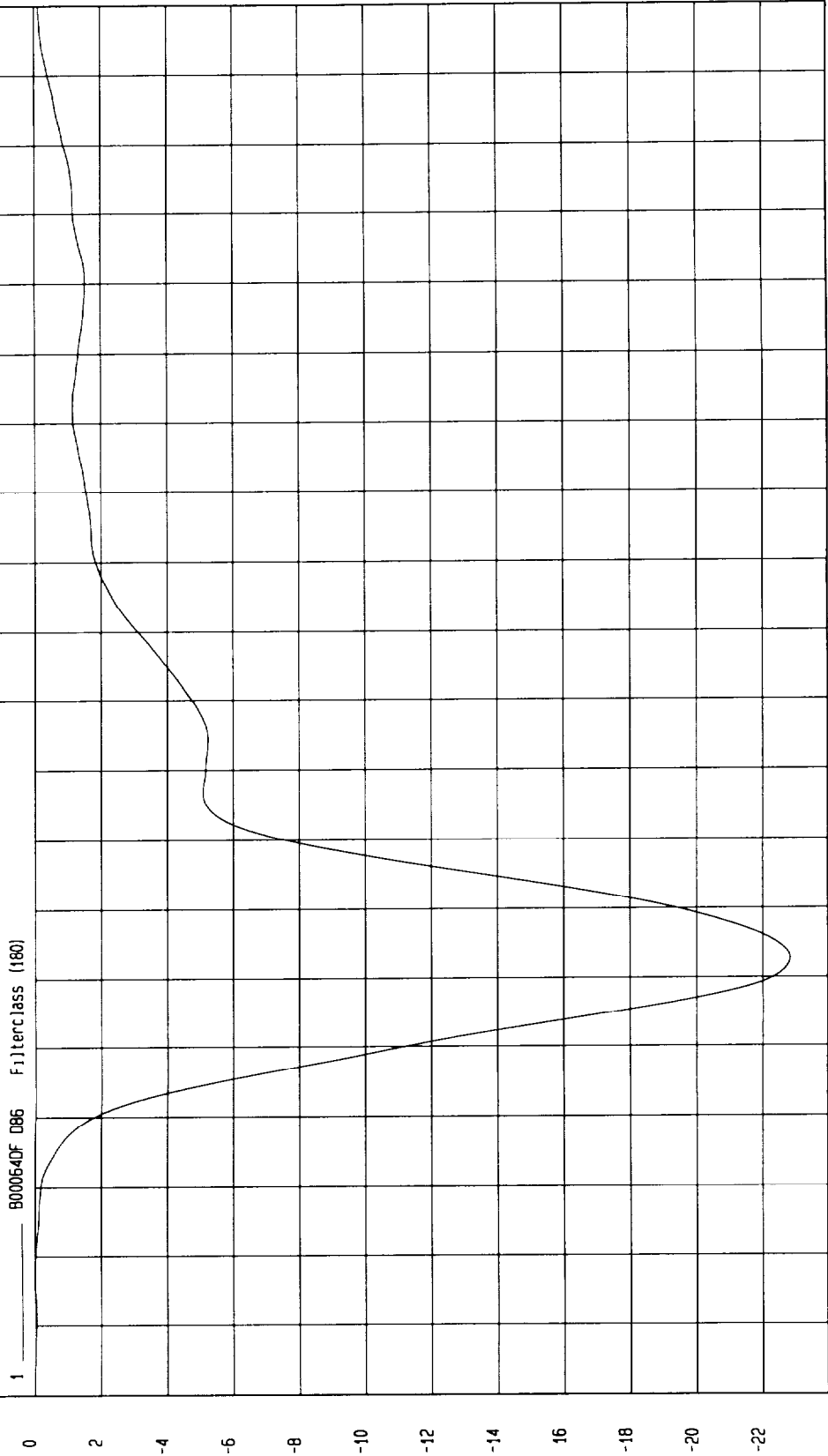
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 22.82 mm at 63 msec

Maximum = 02 mm at 17 msec

PASSENGER UPPER RIB DISPLACEMENT

1 8000540F D86 Filterclass (180)



Seconds

MGA Research  
08-15-2000 18 20

mm

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

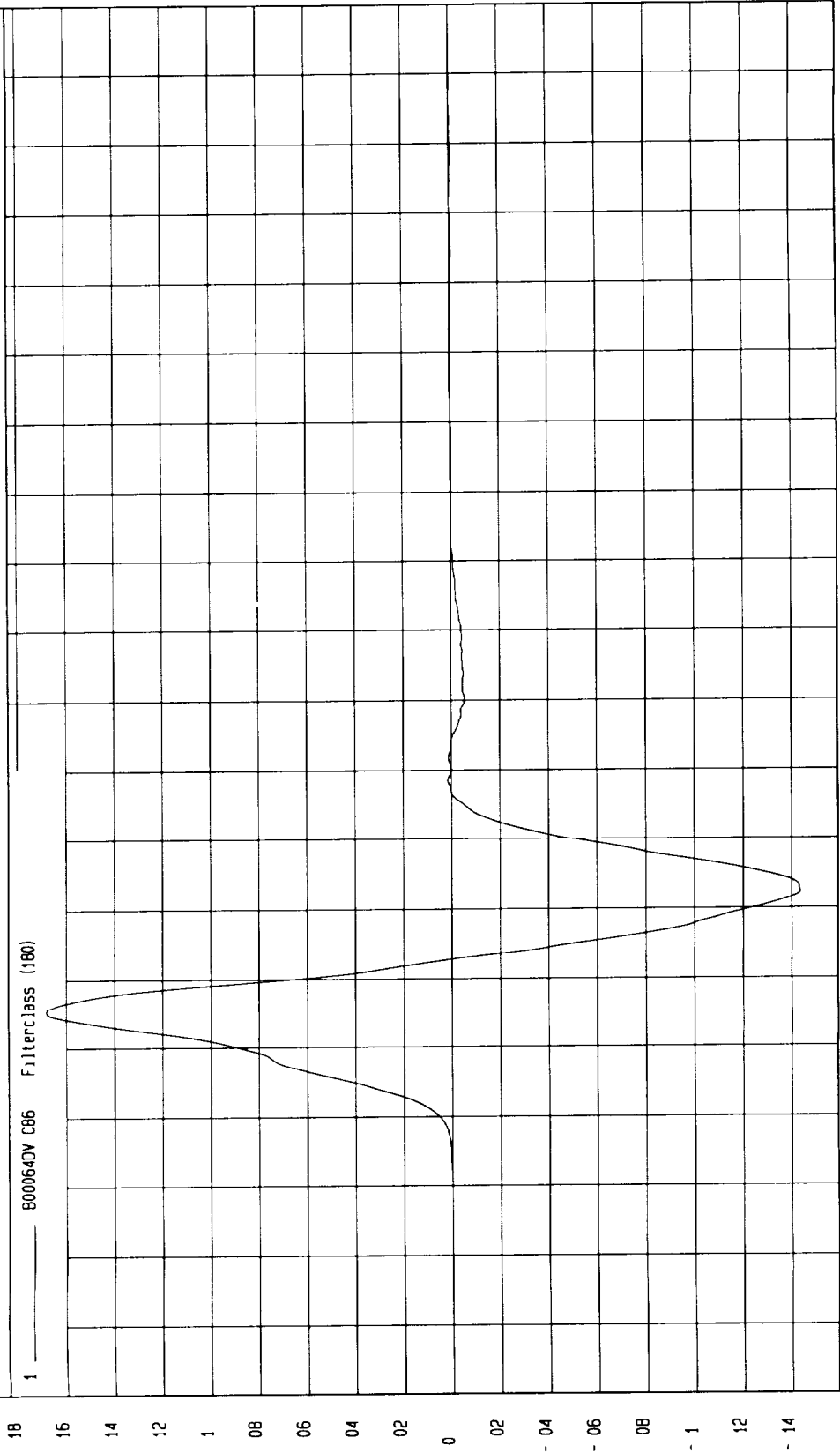
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 14 at 72 msec

Maximum = 17 at 55 msec

PASSENGER UPPER RIB VISCOUS CRITERIA

1 8000640V C86 Filterclass (180)



Seconds

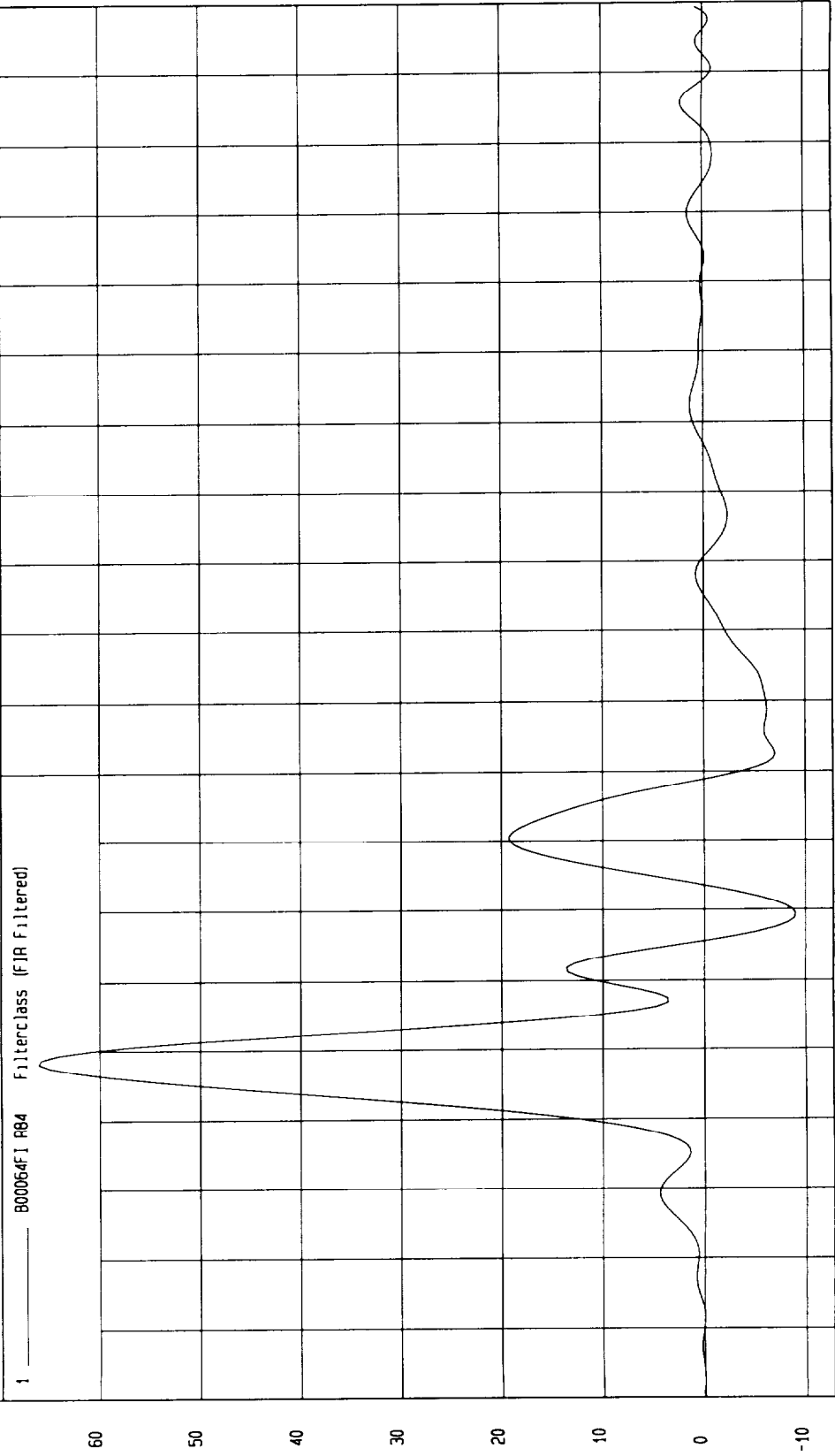
MGA Research  
08-15-2000 18 39

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum 9.03 G s at 69 msec Maximum = 66.01 G s at 48 msec

PASSENGER MID RIB Y ACCELERATION



MCA Research  
08-15-2000 18.04

Seconds

G's

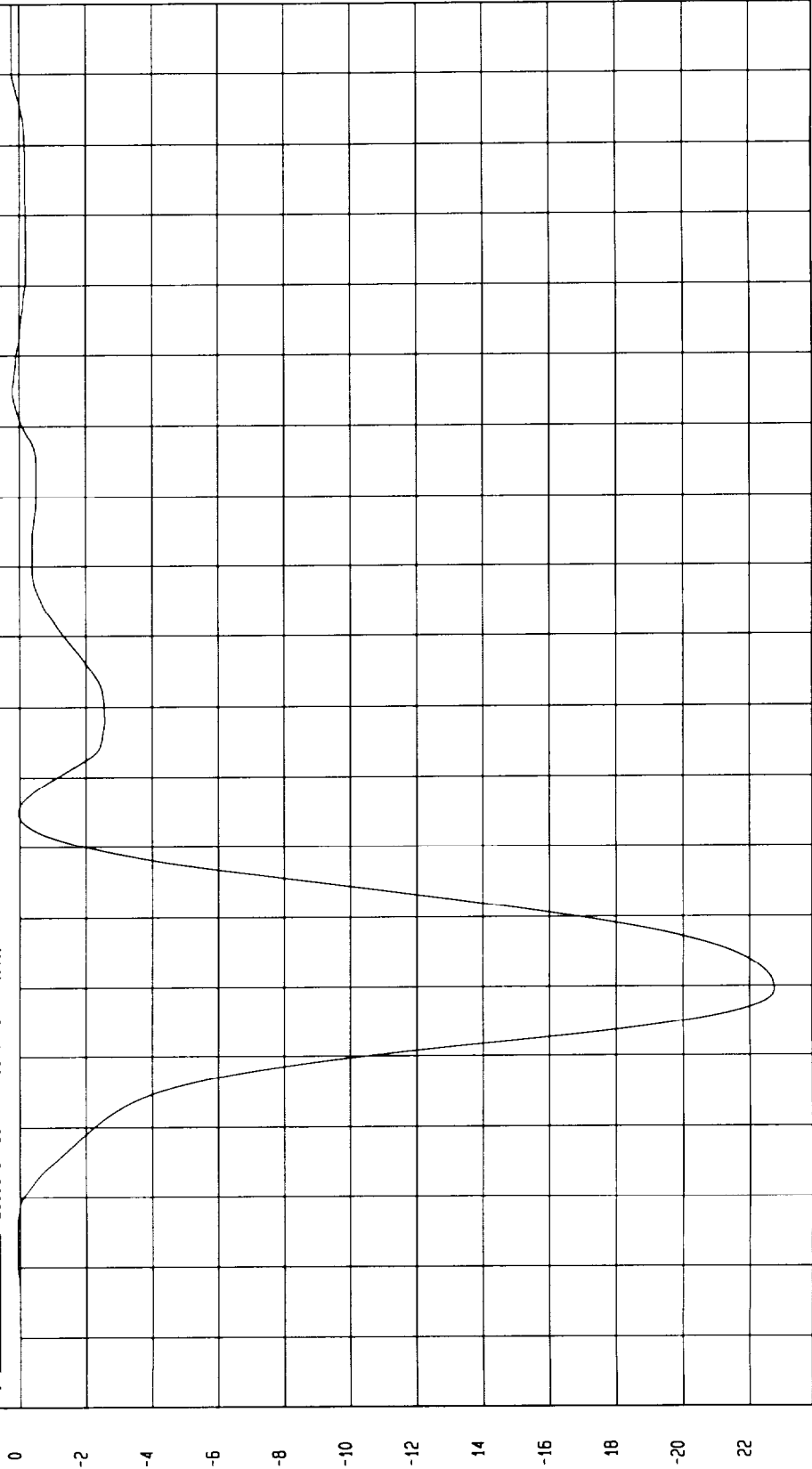
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 22.75 mm at 60 msec Maximum = 24 mm at 191 msec

PASSENGER MID RIB DISPLACEMENT

1 8000640F 087 Filterclass (180)



Seconds

MGA Research  
08-15-2000 18 20

mm

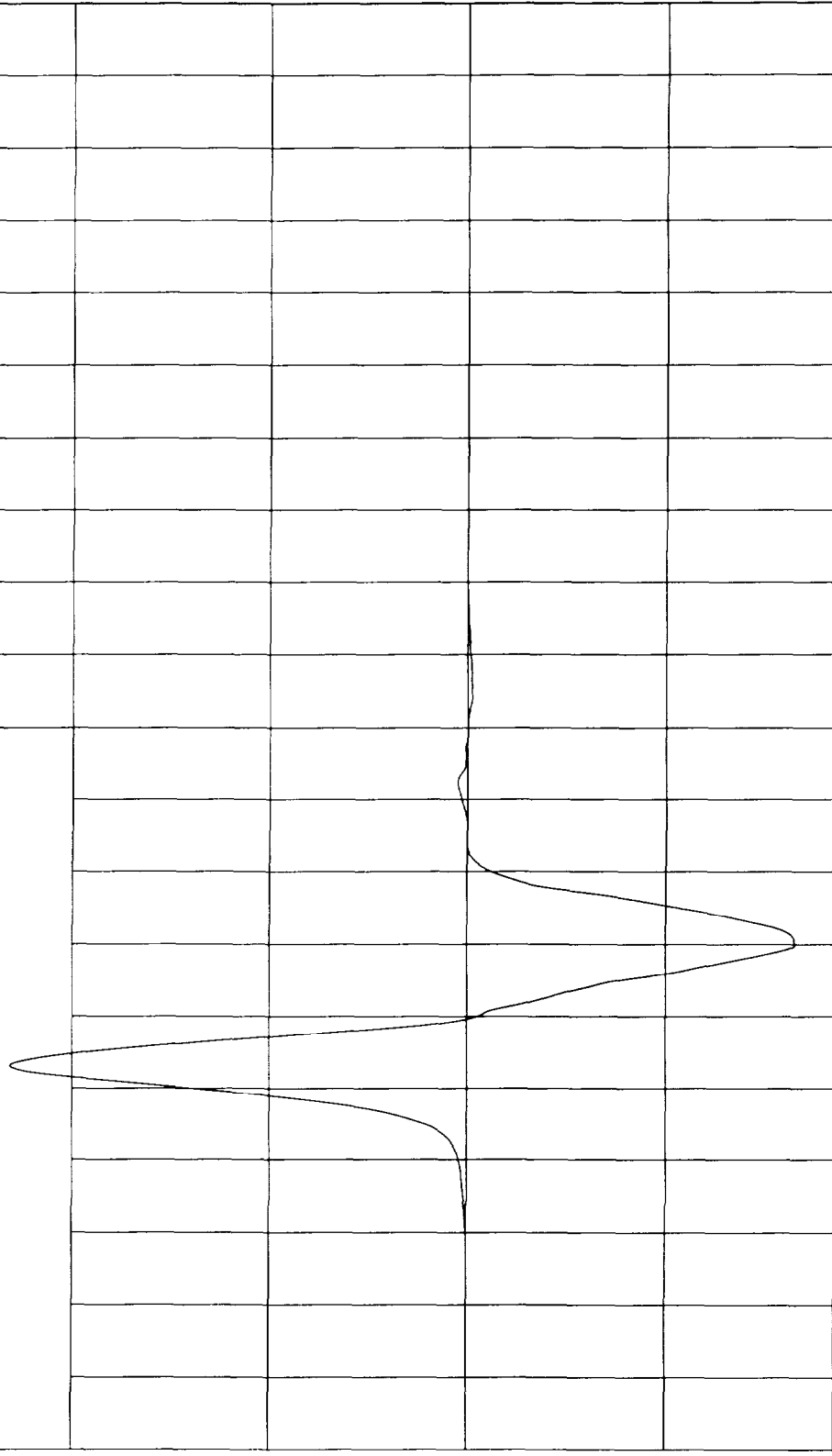
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 17 at 70 msec Maximum = 23 at 53 msec

PASSENGER MID RIB VISCOUS CRITERIA

1 800064DV CB7 Filter:pass (180)



Seconds

MCA Research  
08-15-2000 18 39

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

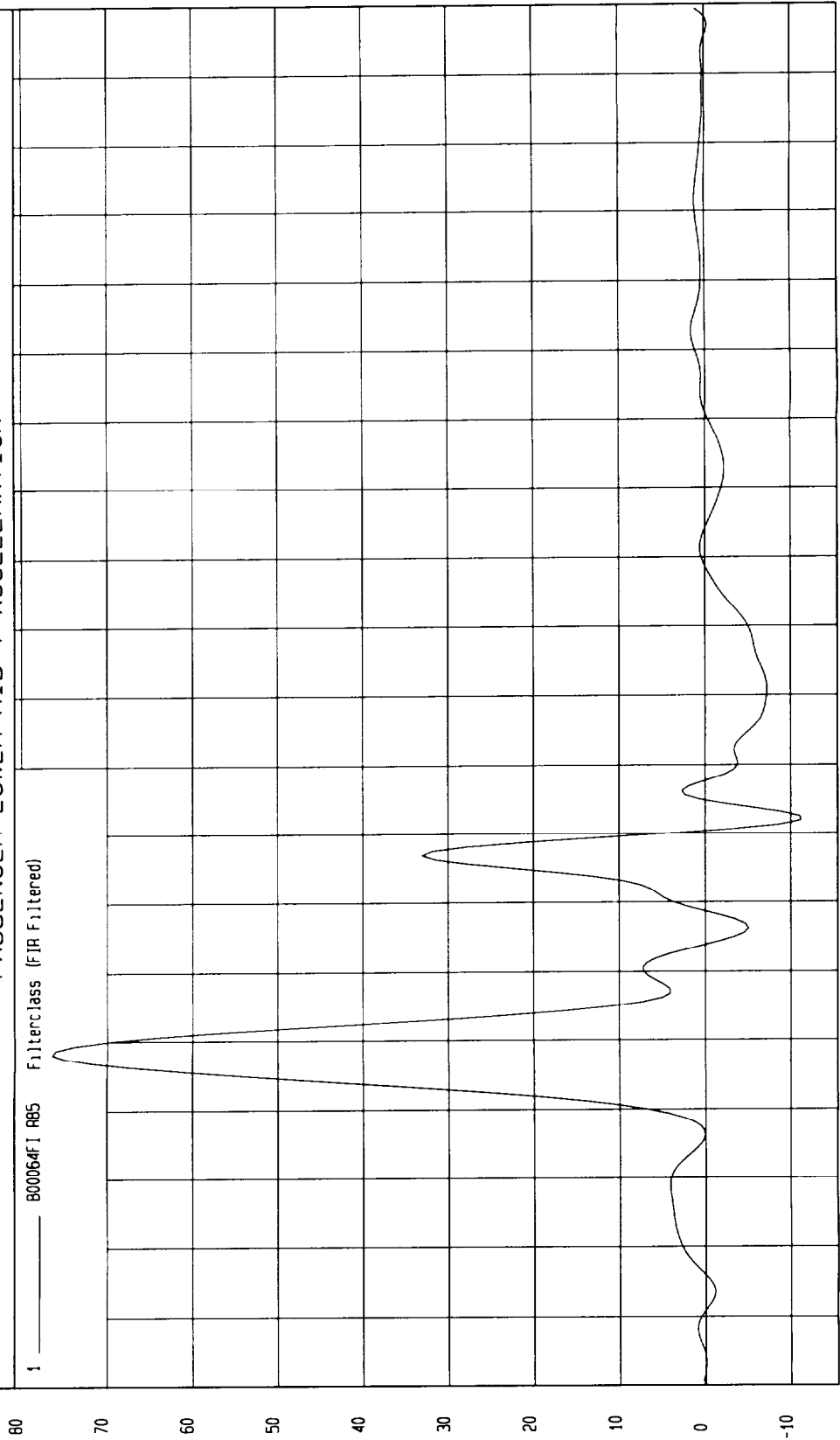
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 11.13 G s at 82 msec

Maximum = 76.49 G s at 48 msec

PASSENGER LOWER RIB Y ACCELERATION

1 \_\_\_\_\_ B00064FI R65 Filterclass (FIR Filtered)



Seconds

MGA Research  
08-15-2000 18 04

G's

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

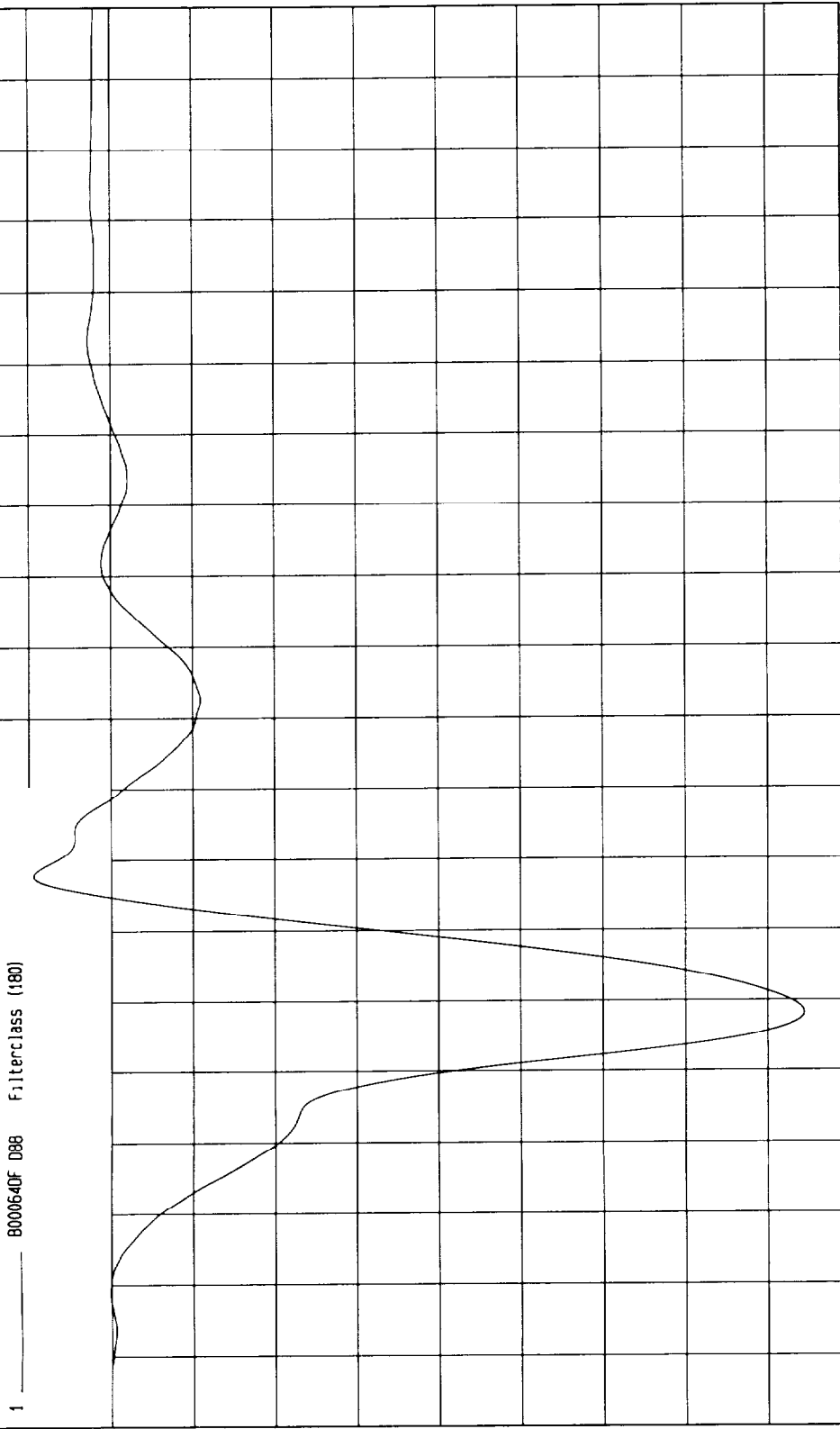
COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -16.9 mm at 58 msec

Maximum = 1.9 mm at 78 msec

PASSENGER LOWER RIB DISPLACEMENT

1 8000640F D88 Filterclass (180)



Seconds

MGA Research  
08-15-2000 18 20

mm

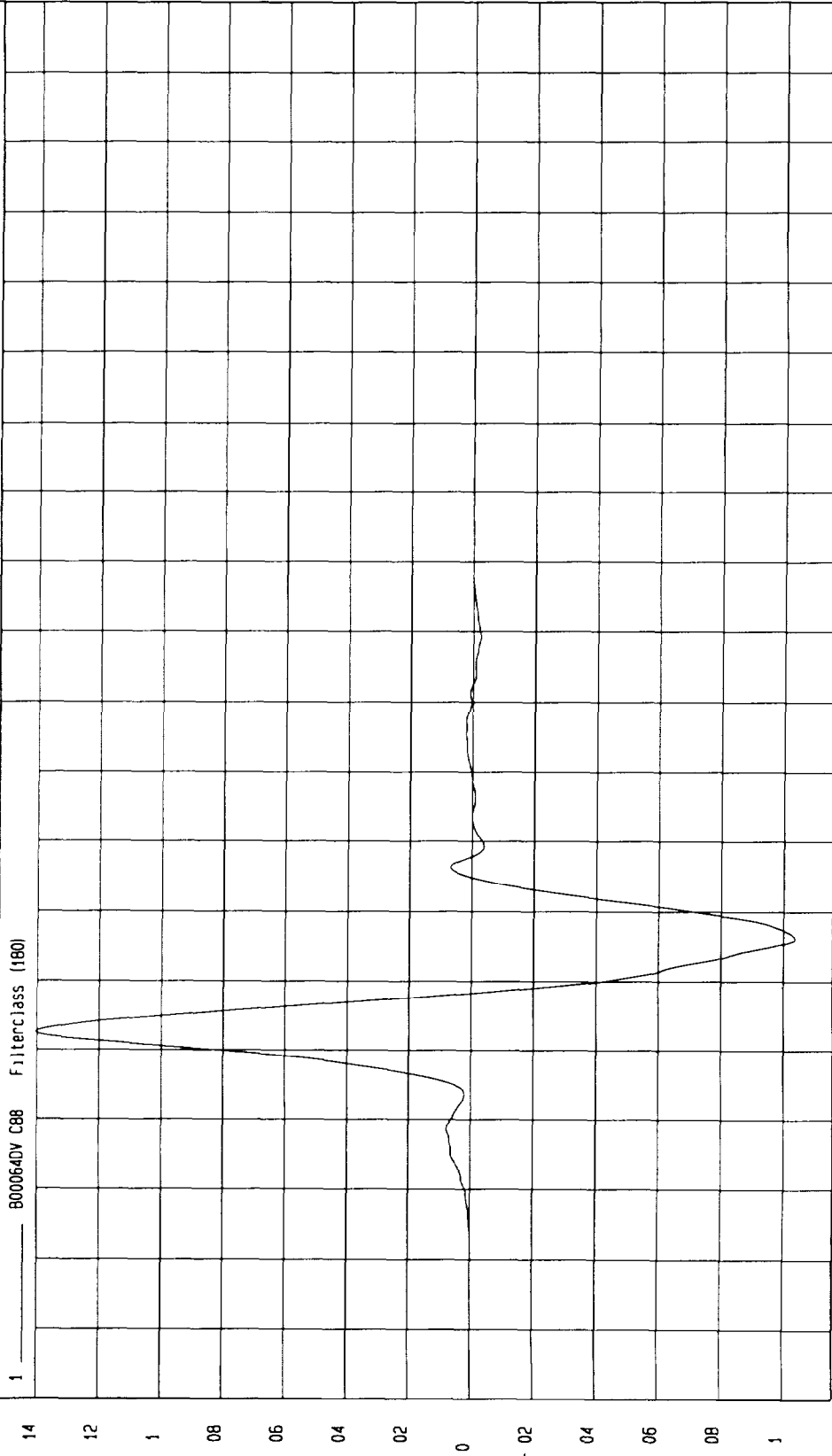
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum - 1 at 66 msec Maximum - 14 at 53 msec

PASSENGER LOWER RIB VISCOUS CRITERIA

1 8000640v C88 Filterclass (180)



Seconds

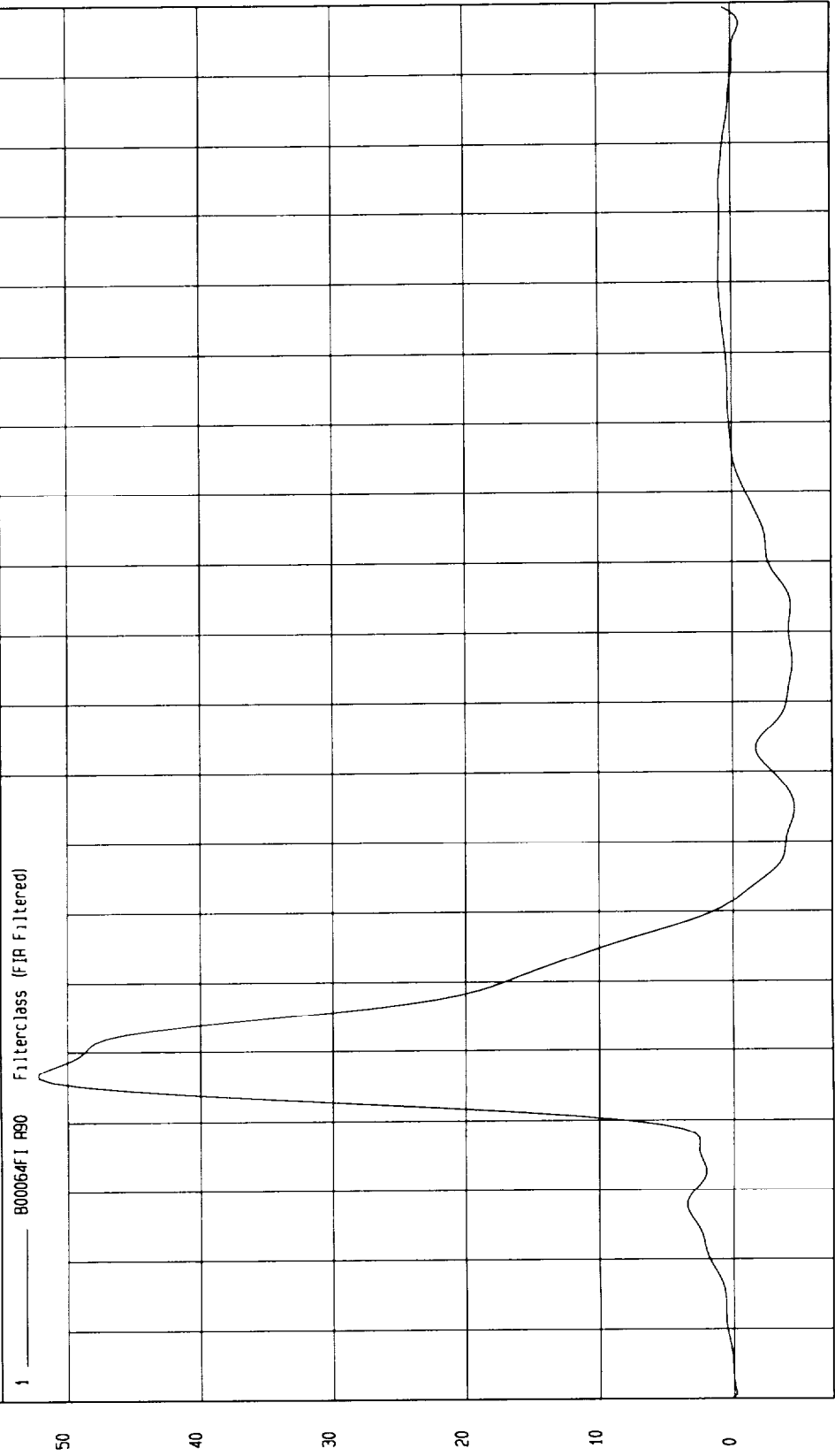
MGA Research  
08-15-2000 18 40

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum - 4.62 G s at 85 msec  
Maximum 52.18 G s at 47 msec

PASSENGER LOWER SPINE Y ACCELERATION



Seconds

MGA Research  
08-15-2000 16 04

G's

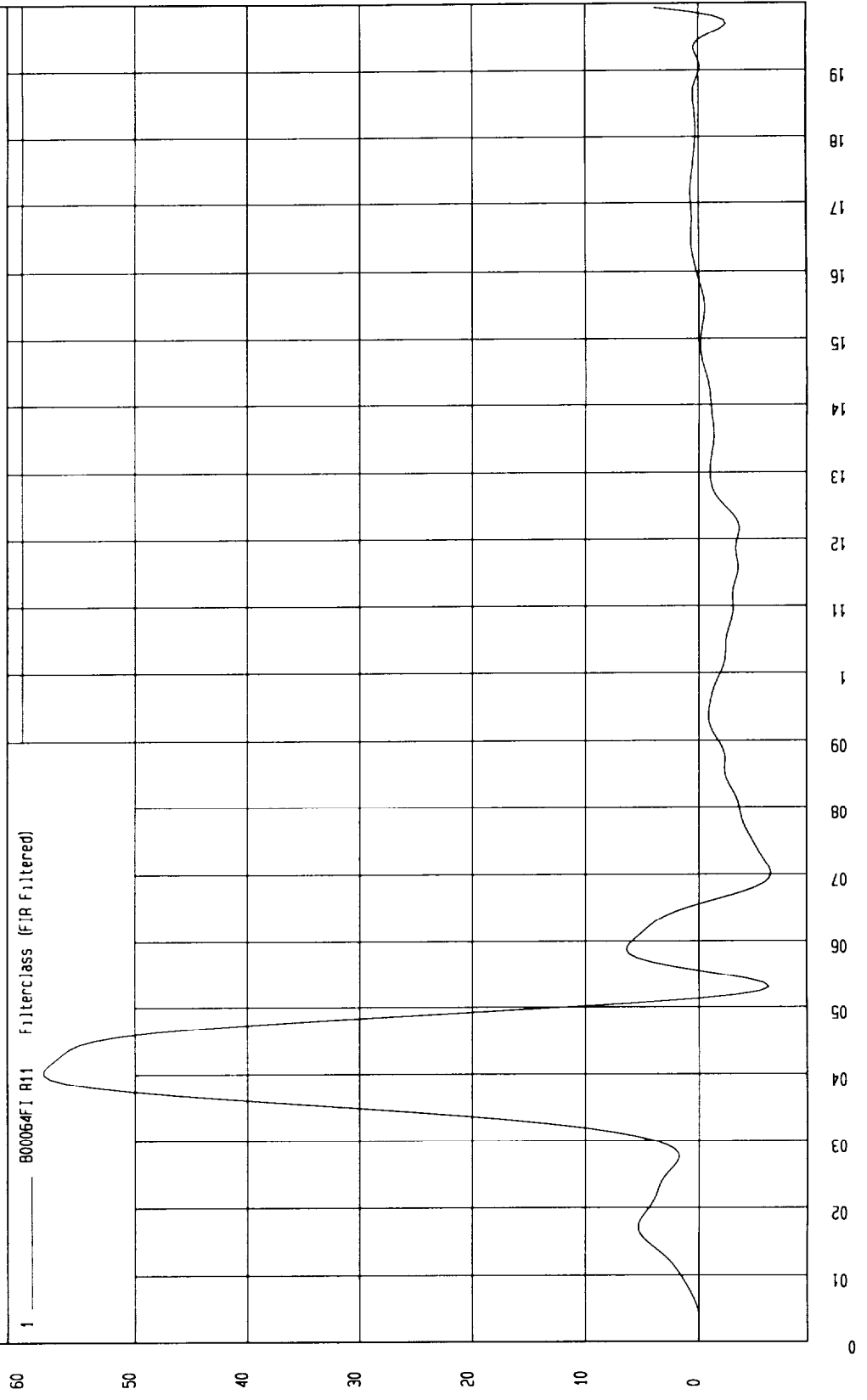
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = -6.32 G s at 70 msec Maximum 58.11 G s at 41 msec

PASSENGER PELVIS Y ACCELERATION

1 800064FI R11 FilterClass (FIR Filtered)



MCA Research  
08-15-2000 18 28

Seconds

G's

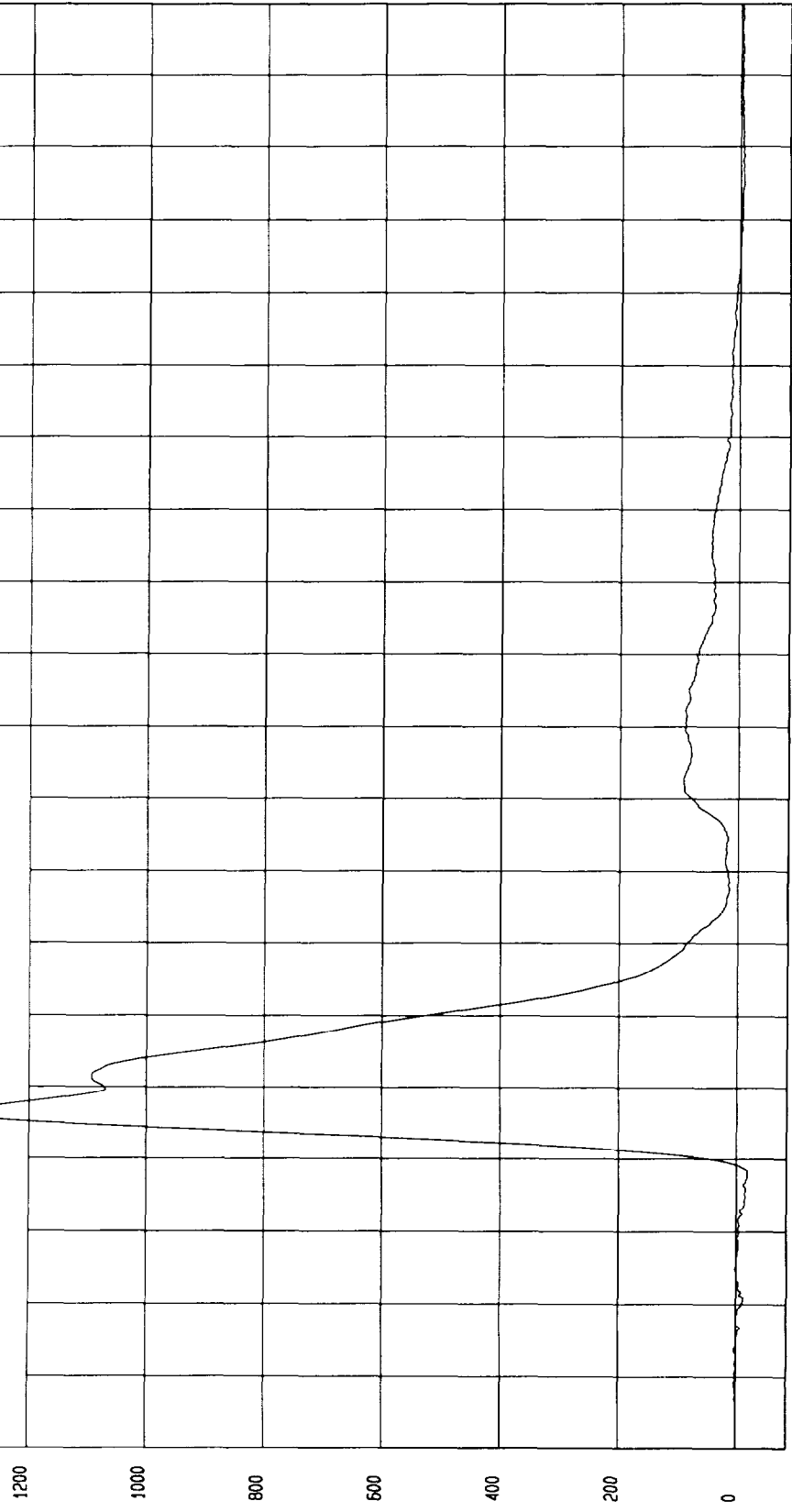
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 18 86 N at .38 msec Maximum = 1309 74 N at 46 msec

PASSENGER ABDOMEN FRONT FORCE

1 800064FF F06 Filterclass (600)



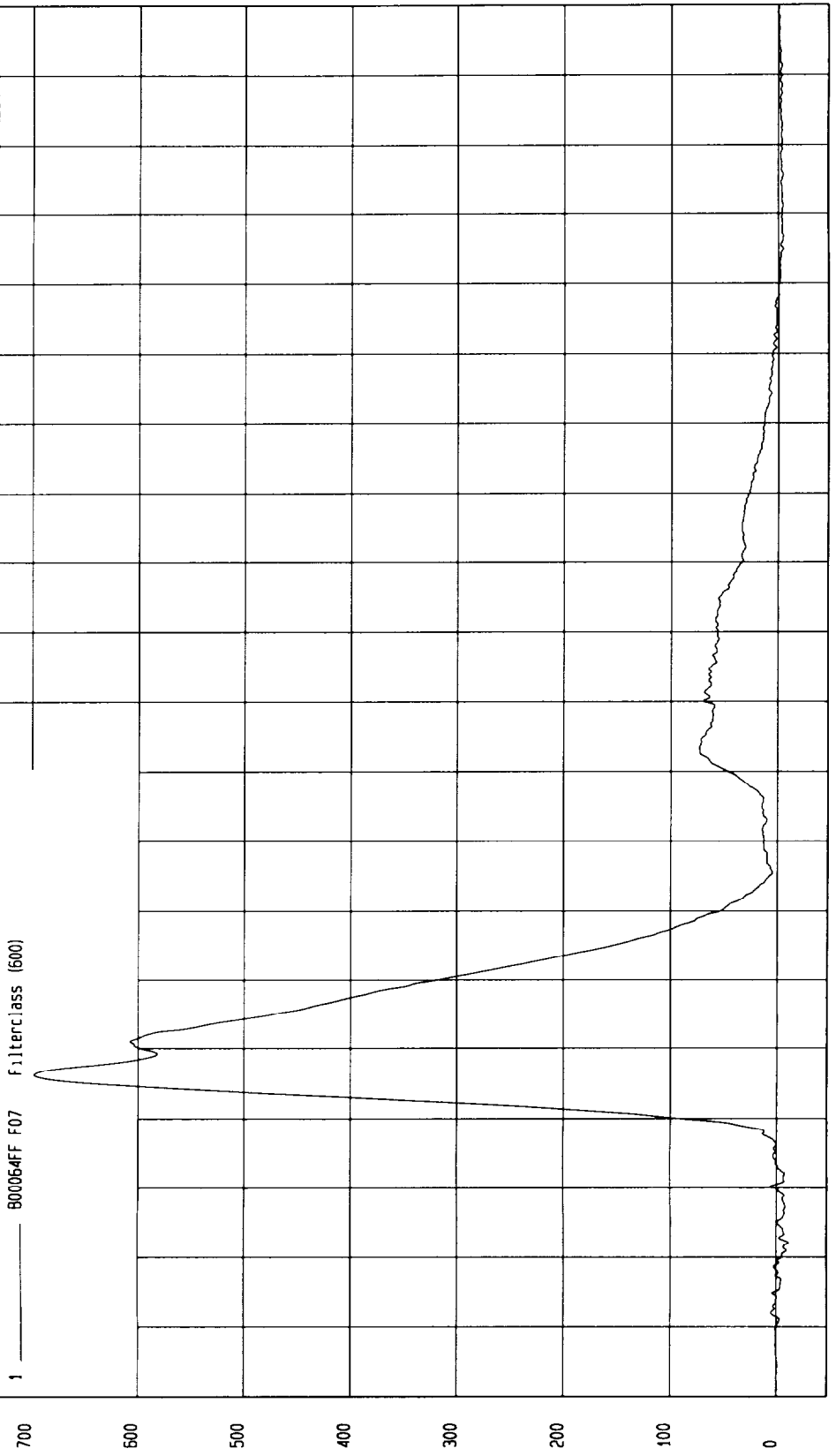
Seconds

MEA Research  
08-15-2000 18 57

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000  
 COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 11 7 N at 22 msec Maximum = 598 02 N at 46 msec

PASSENGER ABDOMEN MID FORCE



Seconds

19  
18  
17  
16  
15  
14  
13  
12  
11  
10  
9  
8  
7  
6  
5  
4  
3  
2  
1  
0

MCA Research  
08-15-2000 18 57

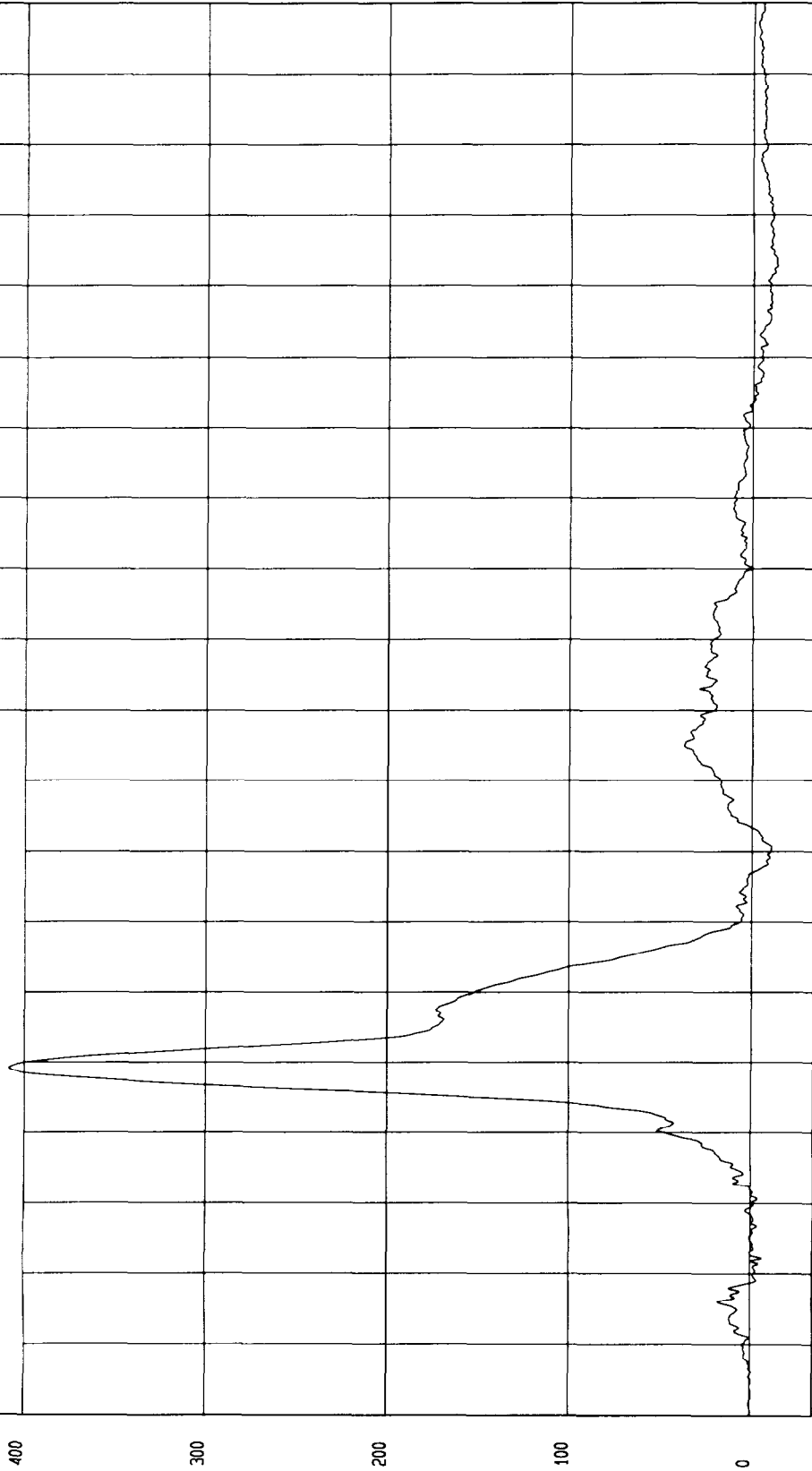
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum = 13 24 N at 163 msec Maximum 408 55 N at 49 msec

PASSENGER ABDOMEN REAR FORCE

1 ——— B00064FF FOB Filterclass (600)



Seconds

MGA Research  
08-15-2000 18 57

N

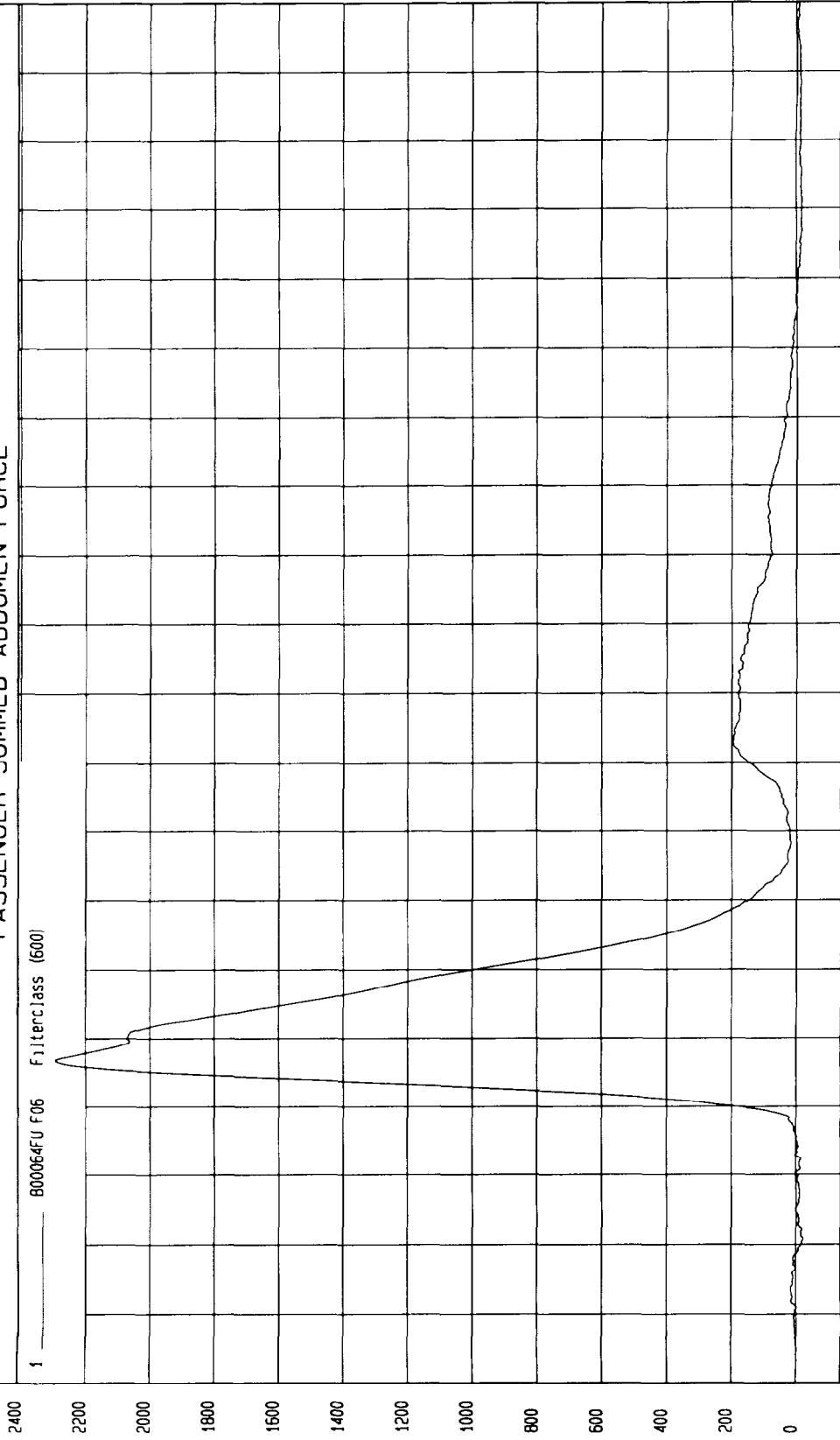
TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33.1 MPH 53.3 KPH

Minimum = 23.27 N at 21 msec

Maximum = 2294.23 N at 47 msec

PASSENGER SUMMED ABDOMEN FORCE



MSA Research  
08-15-2000 18:57

Seconds

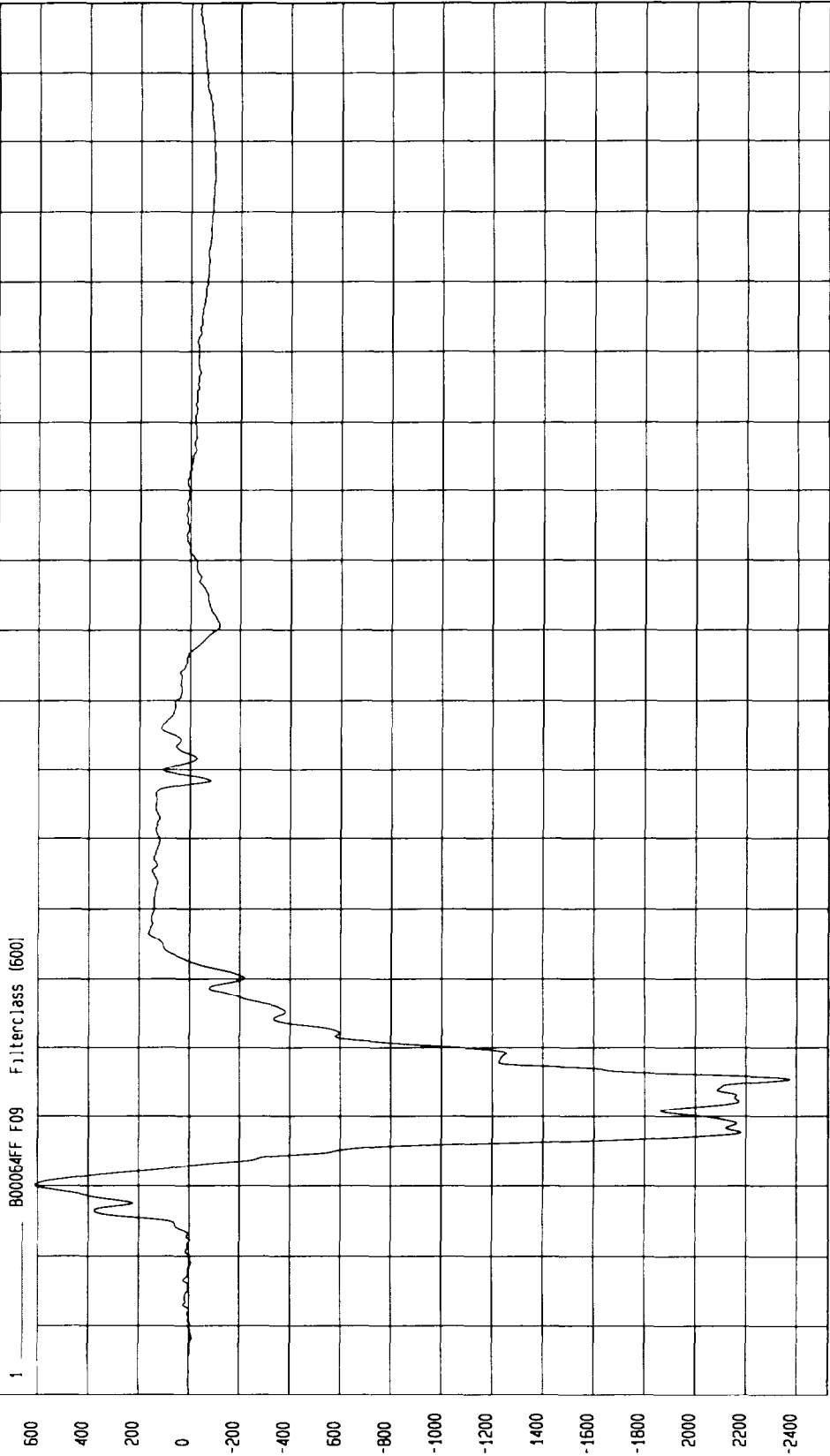
N

TEST FMVSS 214 SIDE IMPACT TEST DATE 08-15-2000

COMPONENT 1996 FORD TAURUS Speed 33 1 MPH 53 3 KPH

Minimum 2375 33 N at 45 msec Maximum = 611 18 N at 30 msec

PASSENGER PUBIC SYMPHYSIS FORCE



MCA Research  
08-15-2000 18 57

Seconds

N

APPENDIX C – ES-2 CONFIGURATION AND PERFORMANCE VERIFICATION

CERTIFICATION DATA

Dummy Serial Number ES2-001

Calibration Test Results SummaryDummy Serial Number ES2-001

## Pre-Test Calibration

External Dimensions	The dummy passed all external dimension requirements
Head Drop Test	The head passed all drop test requirements
Neck Pendulum Test	The neck passed all impact test requirements
Shoulder Impact Test	The shoulder passed all impact test requirements
Rib Tests	All ribs did not pass all impact test requirements
Abdomen Test	The abdomen passed all impact test requirements
Lumbar Spine Test	The lumbar spine passed all impact test requirements
Pelvis Test	The pelvis passed all impact test requirements

## MGA RESEARCH CORPORATION

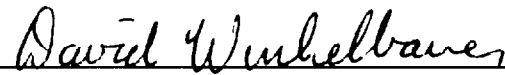
## HEAD DROP TEST

## EUROSID 2 DUMMY

Date. August 14, 2000Dummy Serial Number ES2-001Test Number D00971

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Peak Resultant Acceleration	100 – 150 g's	136
Time of Max Res Acceleration		2.4 ms

TEST MEETS SPECIFICATIONS

Technician: Approved By 

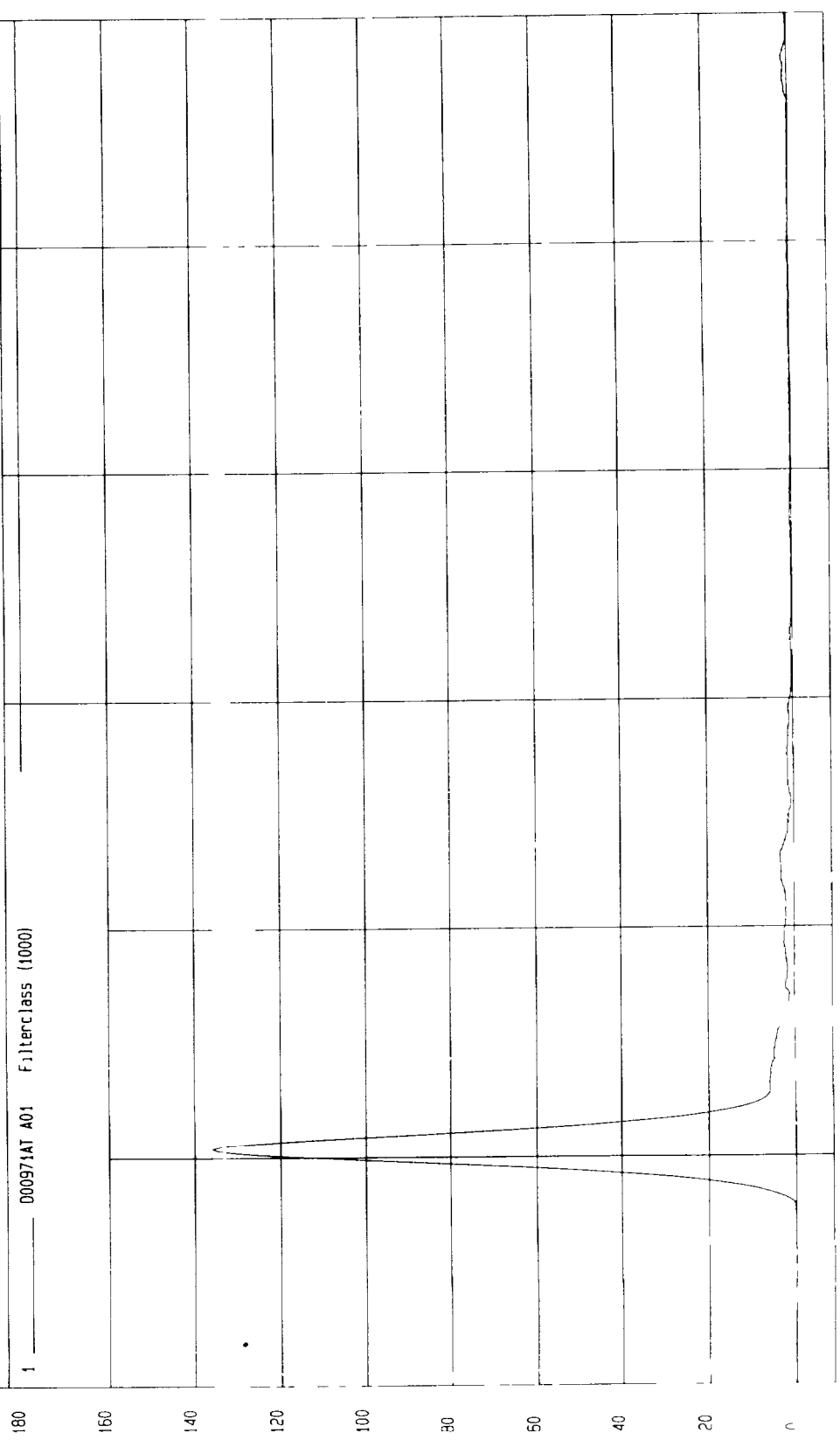
TEST Dummy Calibration - Head Drop TEST DATE 08-14-2000 - 15 42 36

COMPONENT Dummy #ES2-001

Minimum - 9.74E-02 G S at -7.3 msec Maximum 135.87 G S at 2.4 msec

PEAK RESULTANT ACCELERATION

1 000971AT A01 Filterclass (1000)



G.S

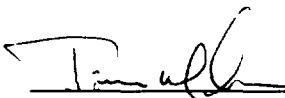
MCA Research  
08-14-2000 15 42

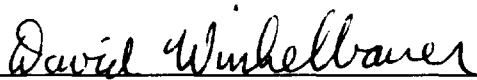
MGA RESEARCH CORPORATION  
NECK PENDULUM TEST  
EUROSID 2 DUMMY

Date August 14, 2000  
Dummy Serial Number ES2-001  
Test Number D00972

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	22
Relative Humidity (%)	10 – 70	54
Pendulum Speed	3.3 - 3.5	3.5
Max Pendulum Acceleration		-34.6 g's
Time Max Pendulum Acceleration		10.2 ms
Maximum Flexion Angle	51.0 – 59.0 deg	58.4
Time of Max Flexion Angle	53.0 – 65.0 ms	59.3
Maximum Angle Theta (A)	32.5 – 36.5 deg	35.1
Time of Max. Theta (A)	54.0 – 64.0 ms	60.3
Maximum Angle Theta (B)	28.0 – 32.0 deg	30.8
Time of Max Theta (B)	54.0 – 64.0 ms	59.2

TEST MEETS SPECIFICATIONS

Technician 

Approved By 

TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 16 57

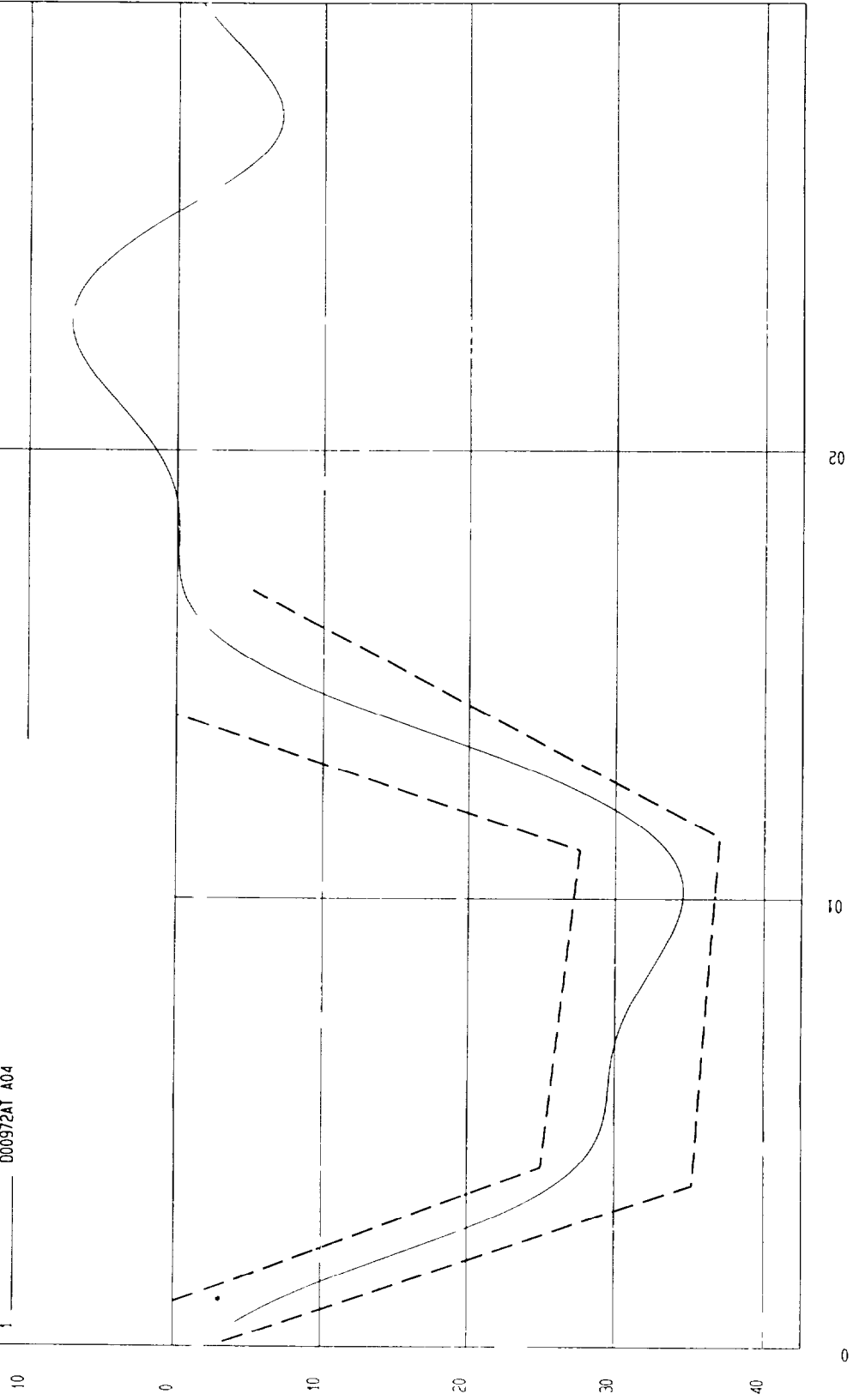
COMPONENT Dummy #ES2-001 Velocity 11 323 FT/SEC 3 45 M/SEC

Minimum 34.56 G S at 10.2 msec

Maximum 8.06 G S at 47 msec

PENDULUM ACCELERATION

1 ——— 000972AT A04



G.S

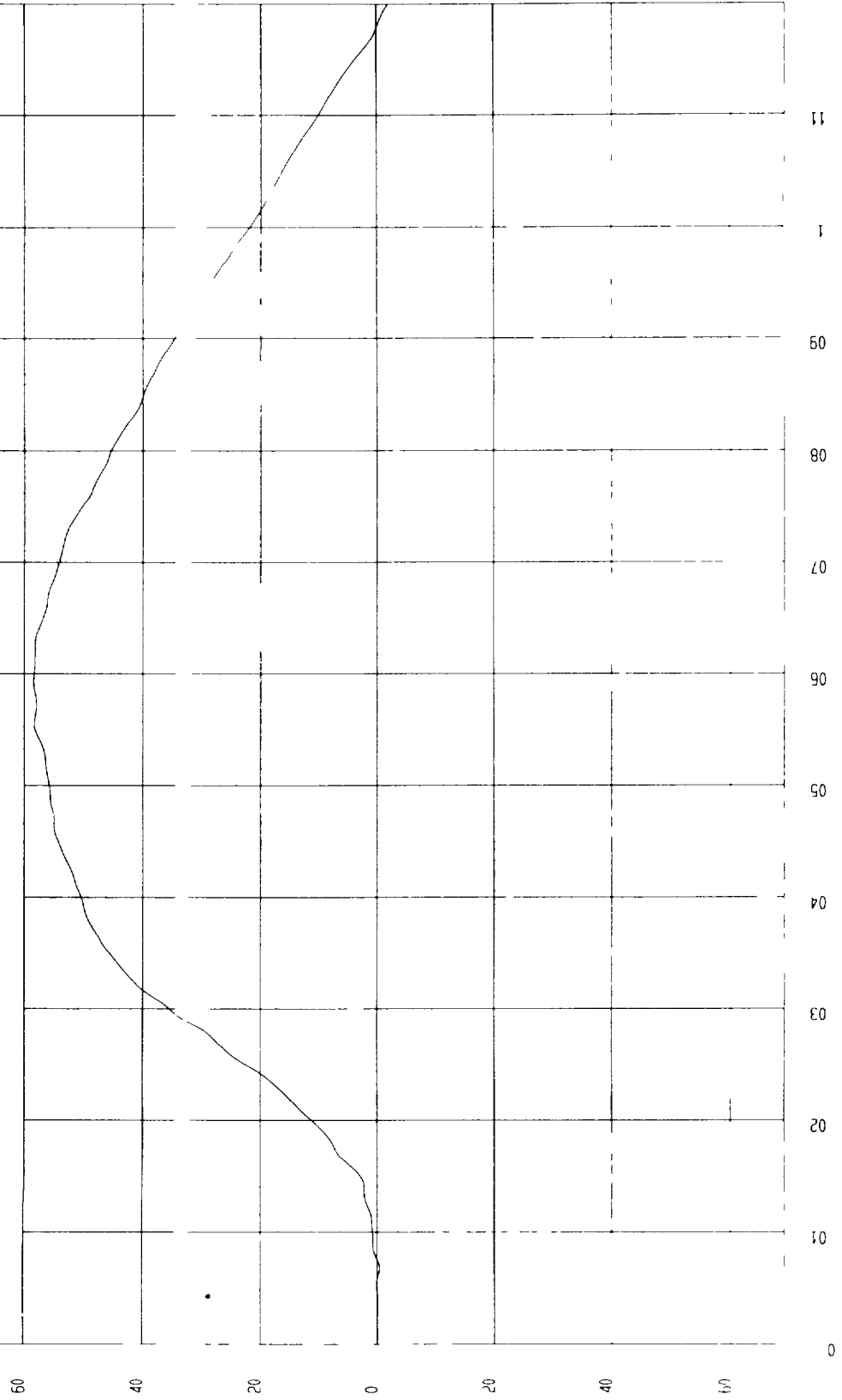
TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 16 57

COMPONENT Dummy #ES2-001 Velocity 11 32 FT/SEC 3 45 M/SEC

Minimum 32 53 DEG at 162 msec Maximum 58 44 DEG at 59 3 msec

FLEXION ANGLE

1 0009720T D08 Filterclass (1000)



MCA Research  
08-14-2000 18 18

DEC

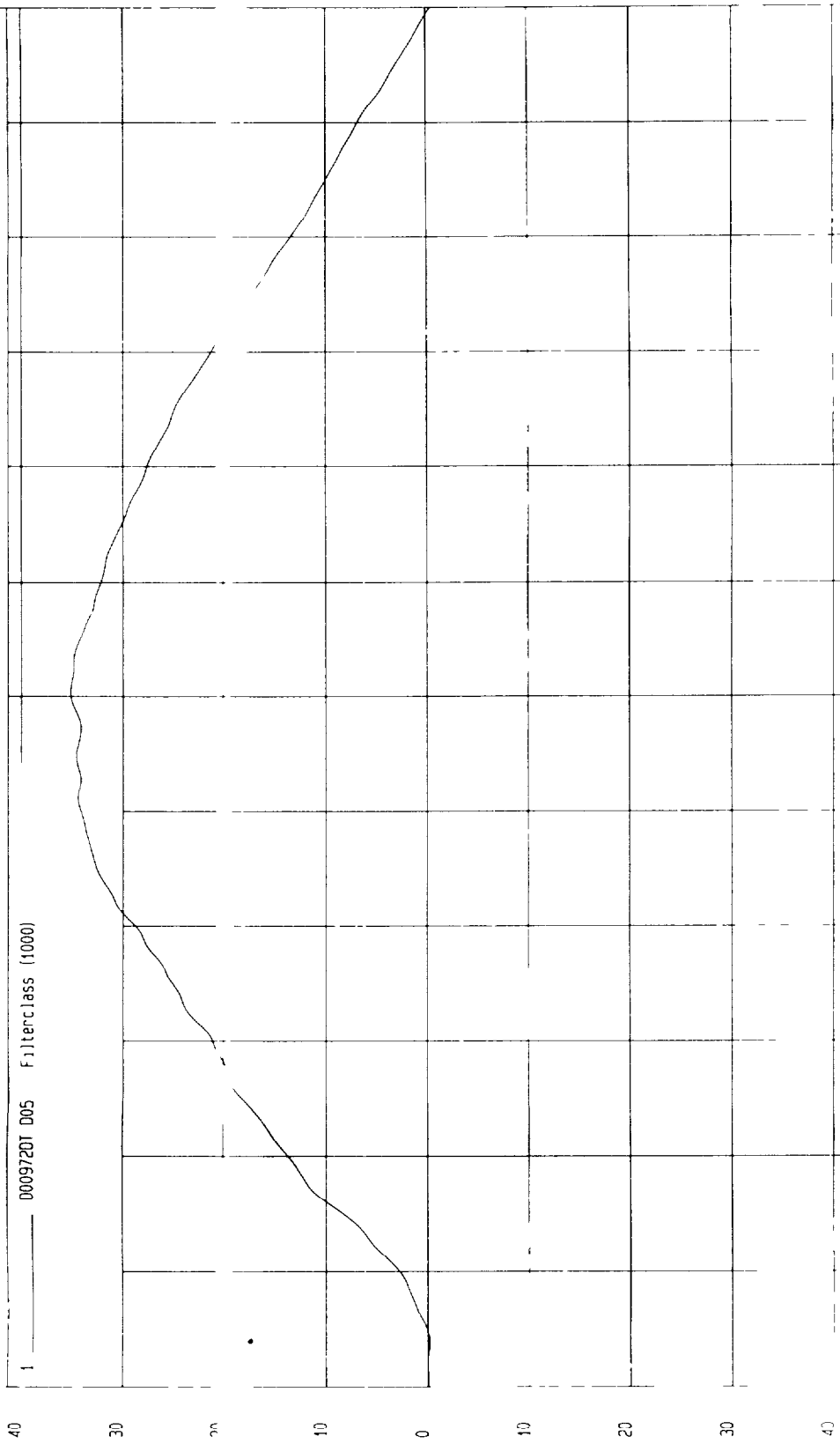
TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 16 57

COMPONENT Dummy #ES2-001 Velocity 11 32 FT/SEC 3 45 M/SEC

Minimum 18 51 DEG at 165 msec Maximum 35 14 DEG at 60 3 msec

THETA A

1 00097201 D05 Filterclass (1000)



MCA Research  
08 14 2000 18 19

DEG

TIME (sec)

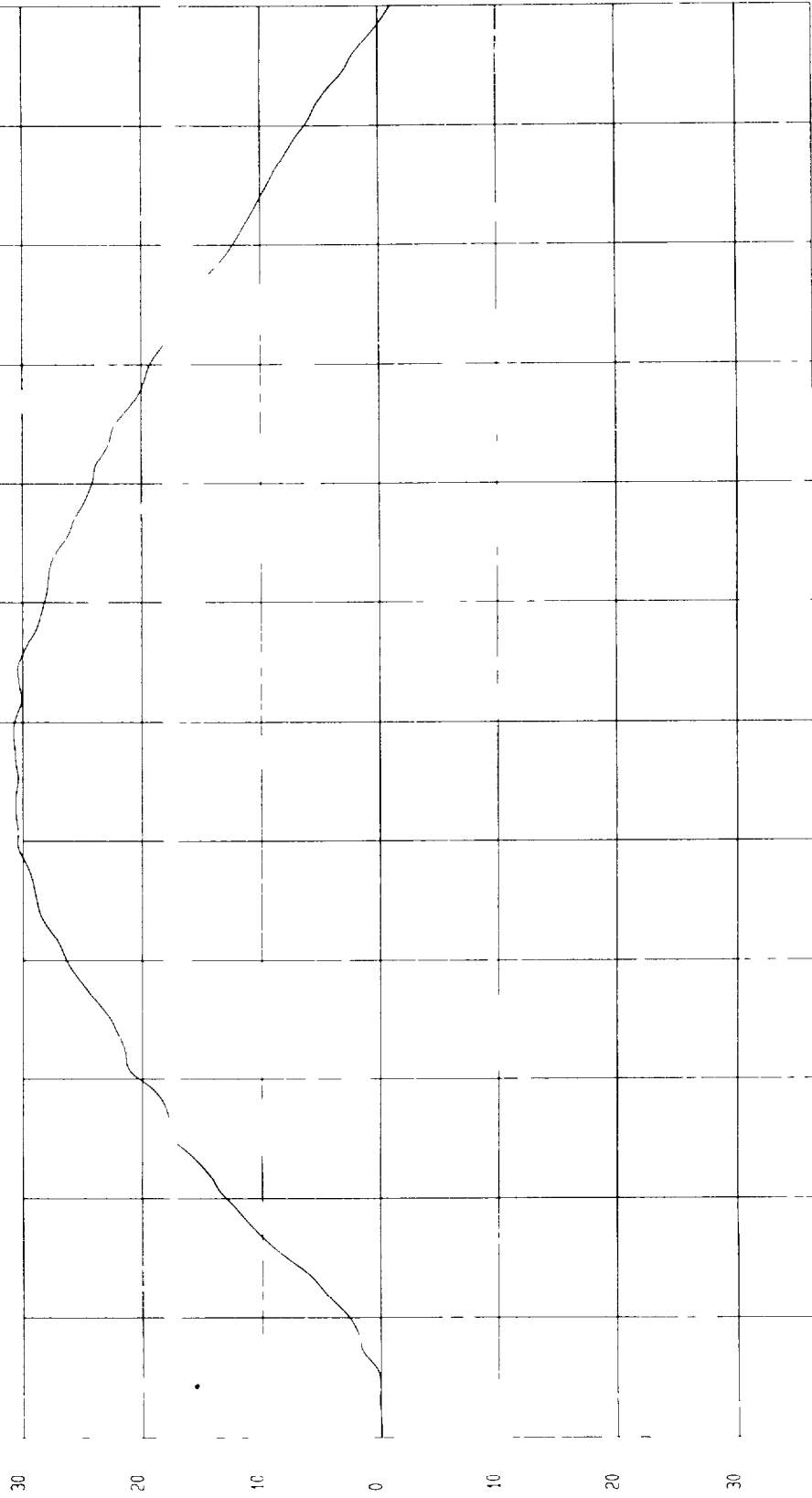
TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 16 57

COMPONENT Dummy #ES2-001 Velocity 11 32 FT/SEC 3 45 M/SEC

Minimum 19 48 DEG at 168 msec Maximum 30 77 DEG at 59 2 msec

THETA B

1 00097201 006 Filterclass (1000)



MCA Research  
08-14-2000 18 19

DEG

TIME (sec)

MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
EUROSID 2 DUMMY

Date August 14, 2000  
Dummy Serial Number ES2-001  
Test Number D00973

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	4.2 – 4.4 m/s	4.3
Max Resultant Acceleration	7.5 – 10.5 g's	9.1
Time of Max Pendulum Acceleration		12 ms

TEST MEETS SPECIFICATIONS

Technician 

Approved By 

TEST Dummy Calibration - SHOULDER IMPACT TEST DATE 08-14-2000 - 14 28 51

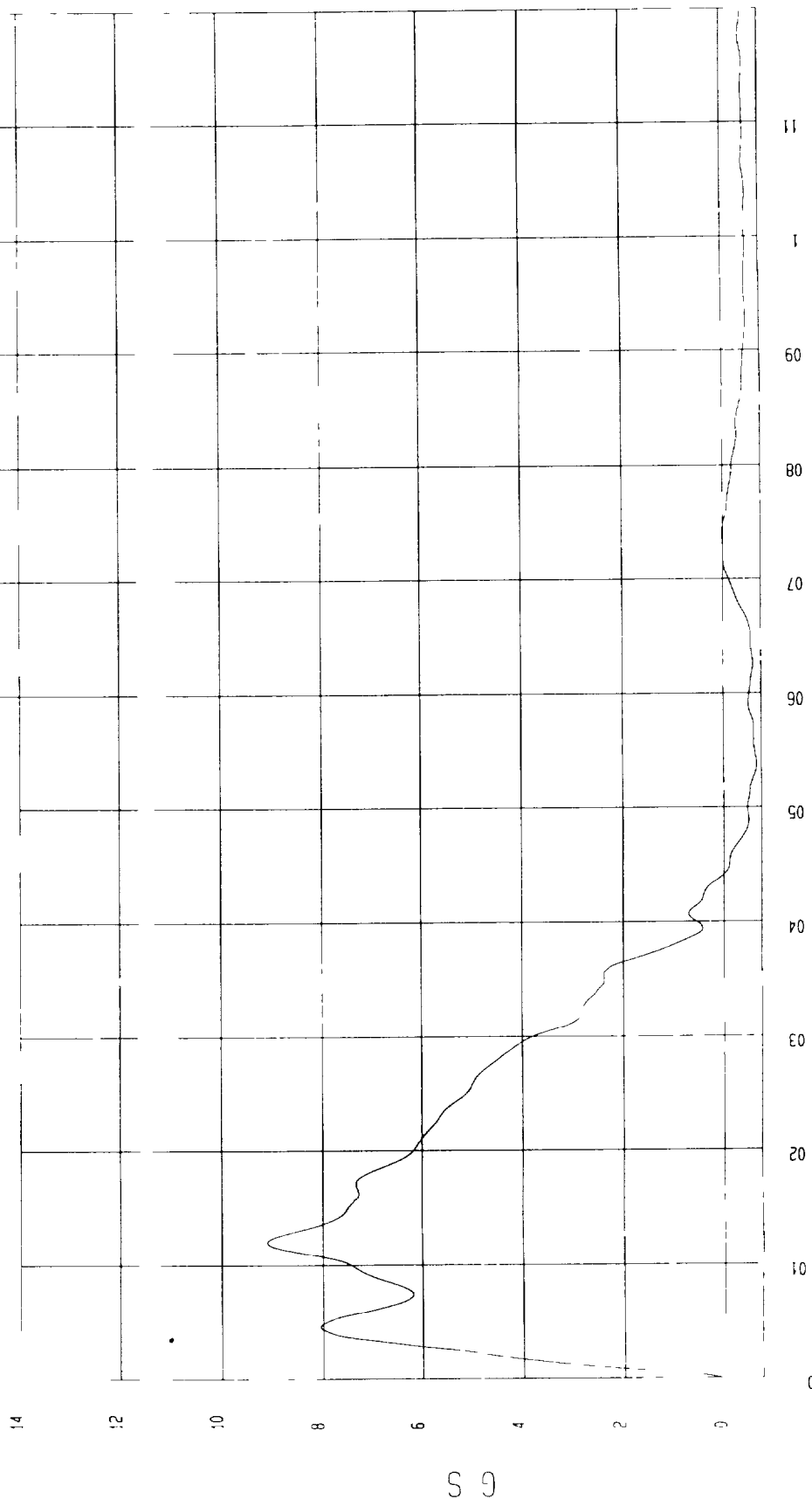
COMPONENT Dummy #ES2-001 Velocity 14 05 FT/SEC 4 28 M/SEC

Minimum 65 G S at 53 9 msec

Maximum - 9 09 G S at 12 msec

PENDULUM ACCELERATION

1 000973AT A01 Filterclass (1000)



MGA Research  
08-14-2000 14 29

MGA RESEARCH CORPORATION  
UPPER/MIDDLE/LOWER RIB TESTS  
EUROSID 2 DUMMY

Date August 14, 2000

Dummy Serial Number ES2-001

Test Number D00974/5/6

UPPER RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Displacement at 2 m/s	23.5 – 27.5 mm	27.4
Displacement at 3 m/s	36.0 – 40.0 mm	39.3
Displacement at 4 m/s	46.0 – 51.0 mm	50.9

MIDDLE RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Displacement at 2 m/s	23.5 – 27.5 mm	26.7
Displacement at 3 m/s	36.0 – 40.0 mm	38.9
Displacement at 4 m/s	46.0 – 51.0 mm	50.8

LOWER RIB - TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Displacement at 2 m/s	23.5 – 27.5 mm	27.8*
Displacement at 3 m/s	36.0 – 40.0 mm	40.1*
Displacement at 4 m/s	46.0 – 51.0 mm	51.6*

\* DOES NOT MEET SPECIFICATIONS

Technician 

Approved By 

TEST Dummy Calibration - TEST DATE 08-14-2000 - 16 19 46

COMPONENT Dummy #ES2-001 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 5 28 mm at 79 8 msec

Maximum 27 39 mm at 42 1 msec

UPPER RIB DISPLACEMENT

1 0009740F 005 Filterclass (1000)

40

30

20

10

0

10

mm

14

13

12

11

10

9

8

7

6

5

4

3

2

1

0

TIME (sec)

MGA Research  
08-14-2000 16 29

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 28 38

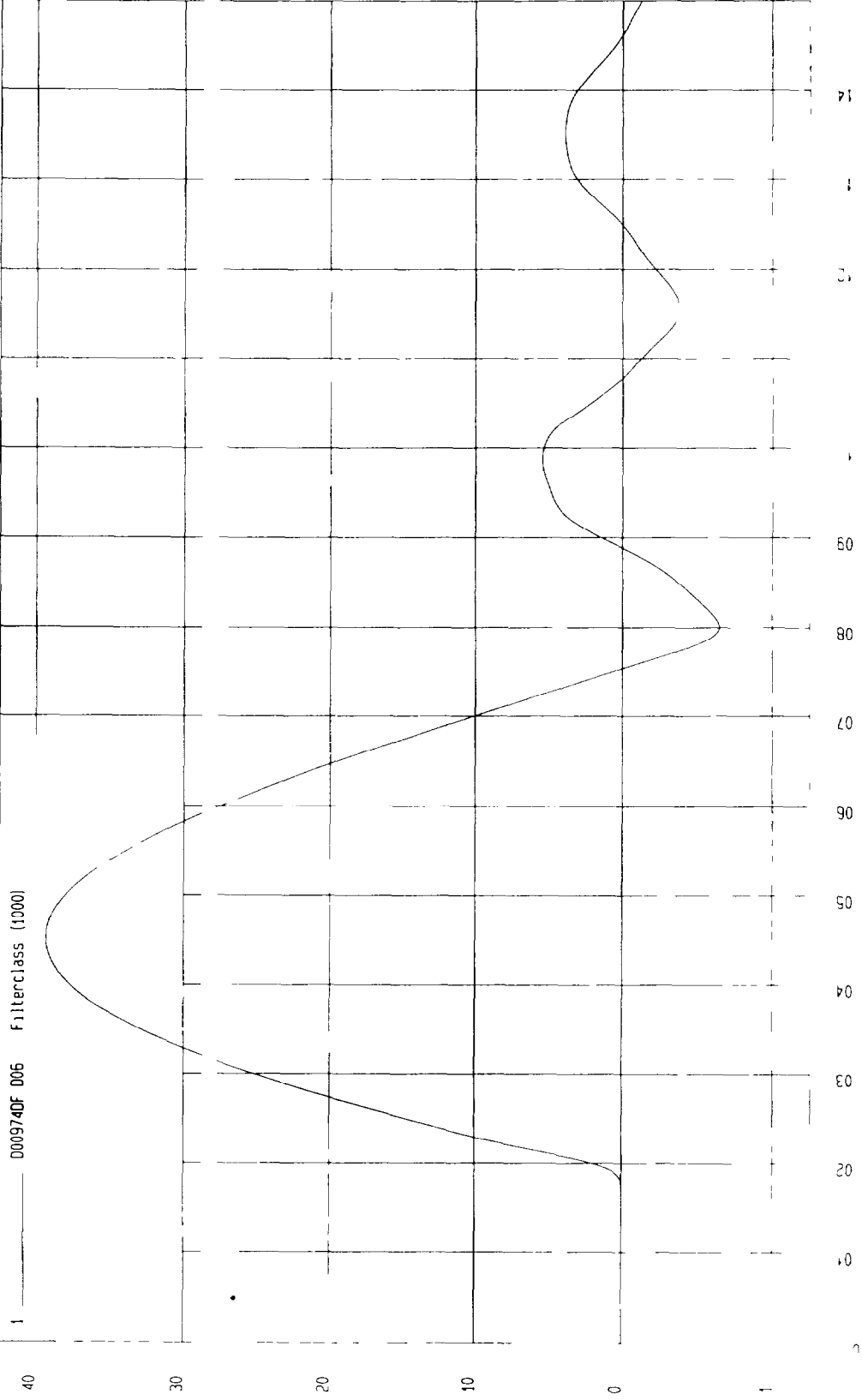
COMPONENT Dummy #ES2-001 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 6 45 mm at 80 1 msec

Maximum 39 29 mm at 45 2 msec

UPPER RIB DISPLACEMENT

1 000974DF 006 Filterclass (1000)



MCA Research  
08-14-2000 16 29

TIME (SEC)

mm

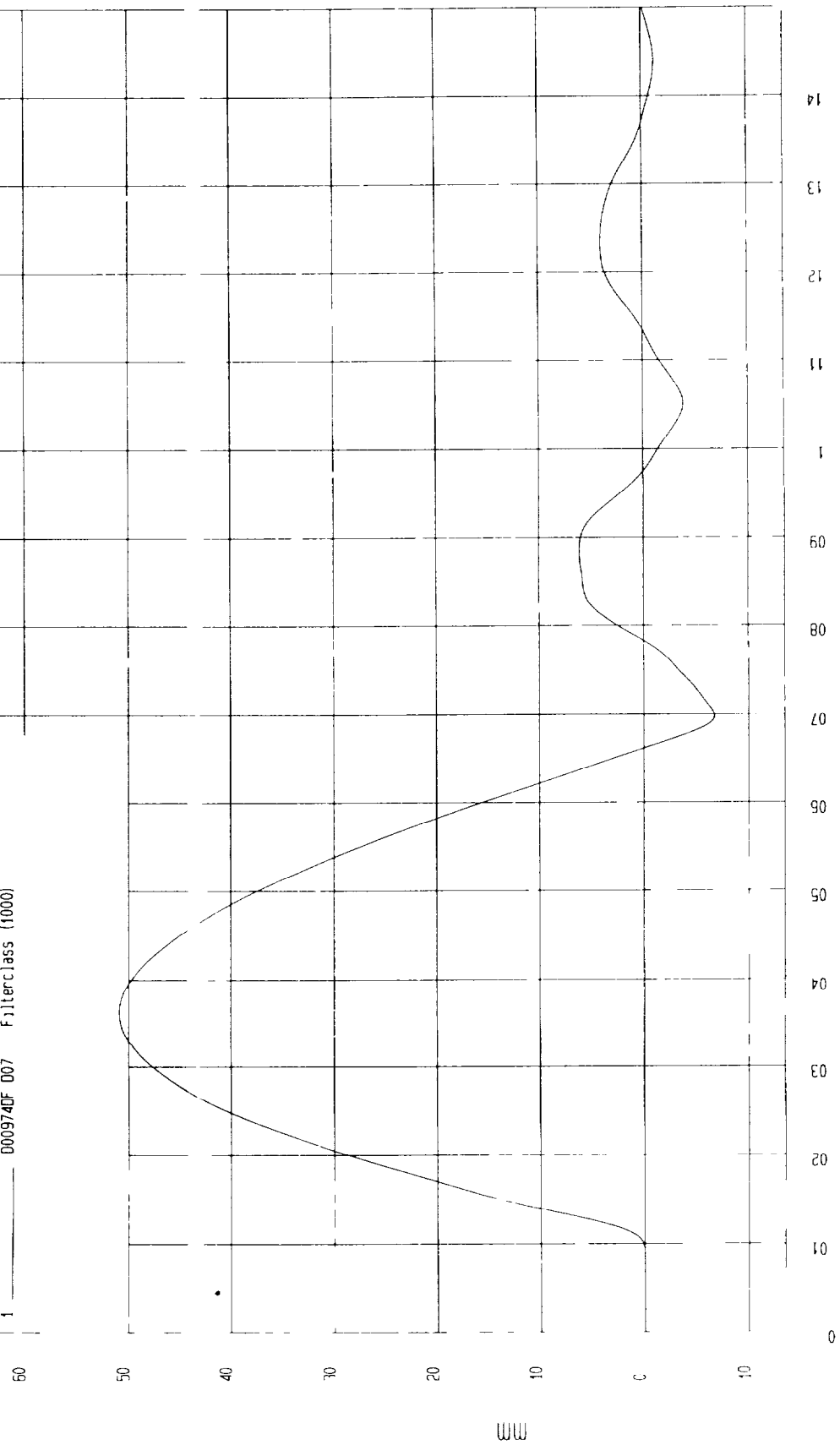
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 10 11

COMPONENT Dummy #ES2-001 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 6 72 mm at 69 8 msec Maximum 50 90 mm at 36 2 msec

UPPER RIB DISPLACEMENT

1 000974DF 007 Filterclass (1000)



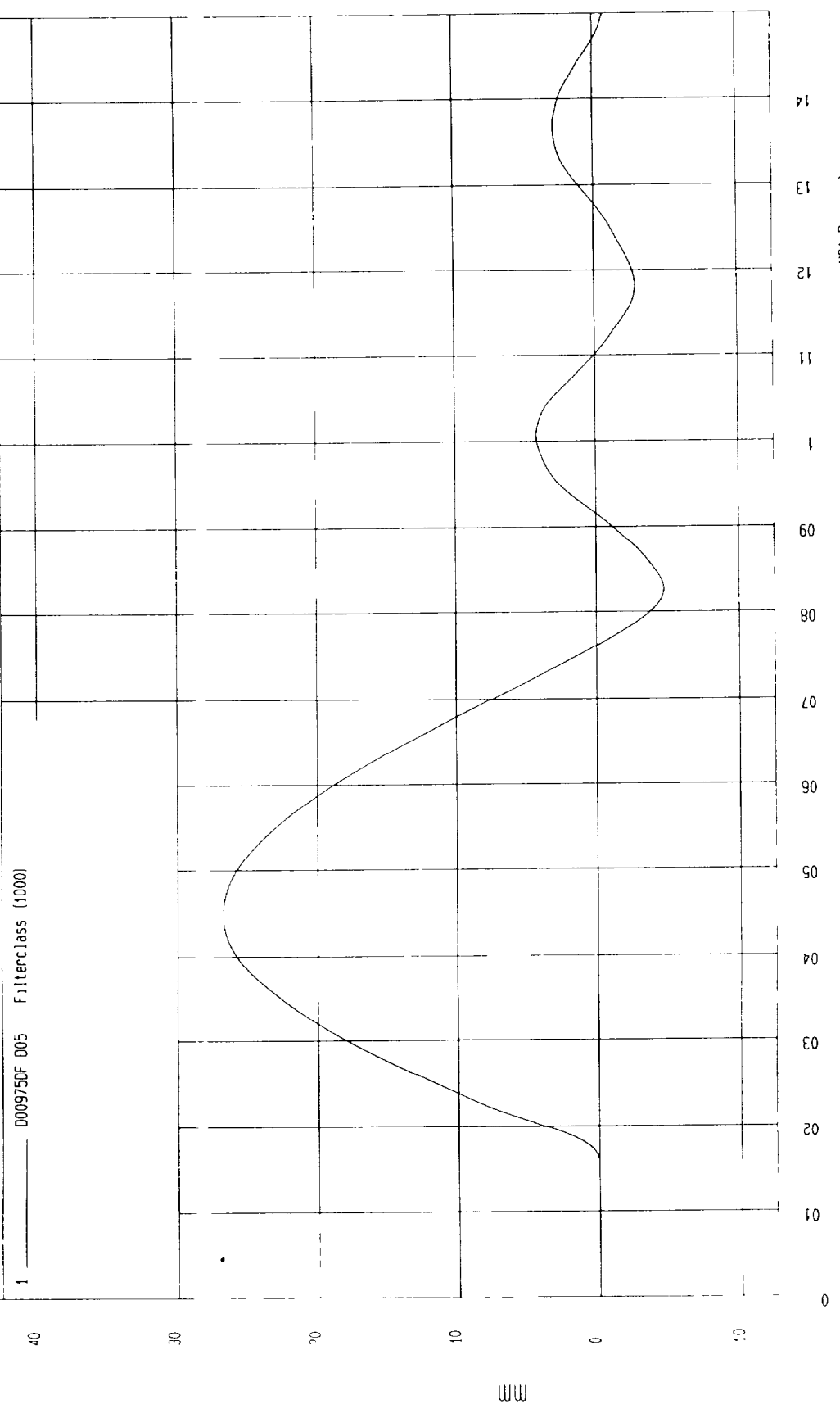
MGA Research  
08-14-2000 16 29

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 40 35  
COMPONENT Dummy #ES2-001 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 4 76 mm at 82 6 msec Maximum 26 74 mm at 45 msec

MIDDLE RIB DISPLACEMENT

1 \_\_\_\_\_ D009750F 005 Filterclass (1000)



MGA Research  
08-14-2000 16 51

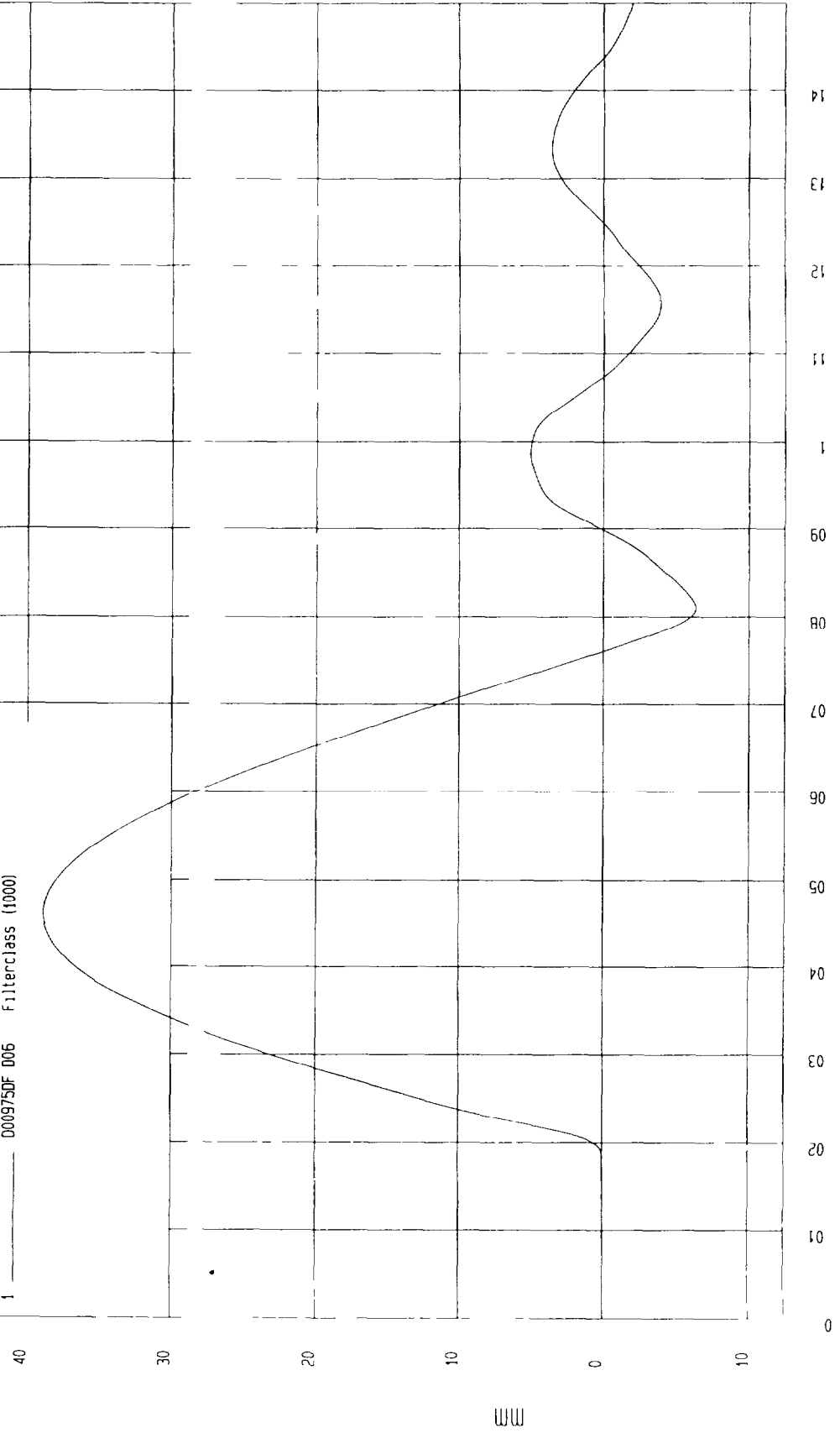
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 47 06

COMPONENT Dummy #ES2-001 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 6 34 mm at 81 msec Maximum - 38 87 mm at 46 1 msec

MIDDLE RIB DISPLACEMENT

1 ——— 000975DF 006 Filterclass (1000)



MGA Research  
08 14-2000 16 51

TIME (sec)

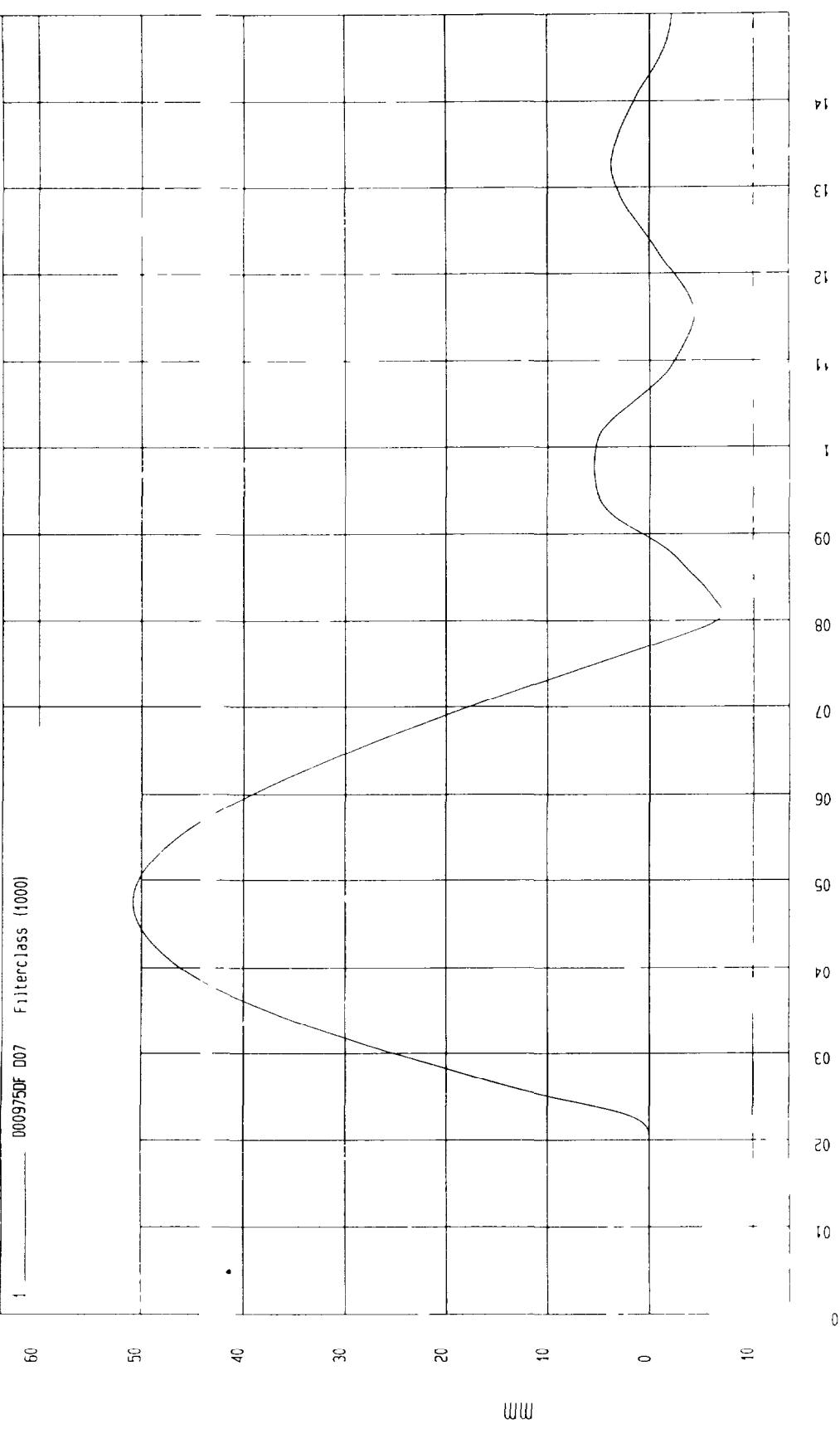
mm

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 33 29  
 COMPONENT Dummy #ES2-001 Velocity 13 12 FT/SEC 4 M/SEC

Minimum - 7.07 mm at 80.9 msec Maximum 50.81 mm at 47.5 msec

MIDDLE RIB DISPLACEMENT

1 0009750F D07 Filterclass (1000)



MCA Research  
08 14 2000 16 51

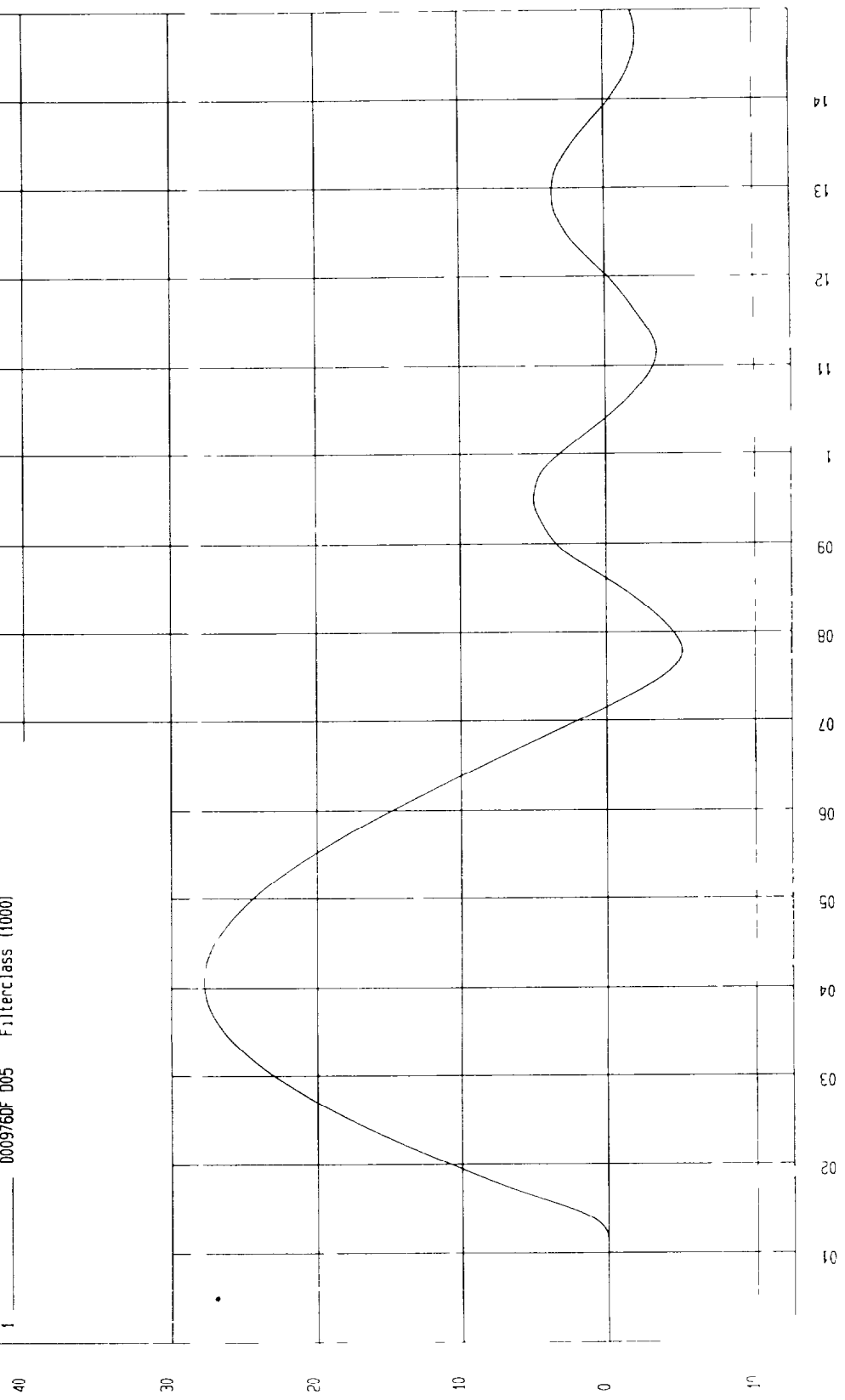
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 56 48

COMPONENT Dummy #ES2-001 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 5 15 mm at 77 9 msec Maximum 27 75 mm at 40 8 msec

LOWER RIB DISPLACEMENT

1 0009760F 005 Filterclass (1000)



MGA Research  
08 14 2000 17 05

TIME (sec )

mm

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 04 40

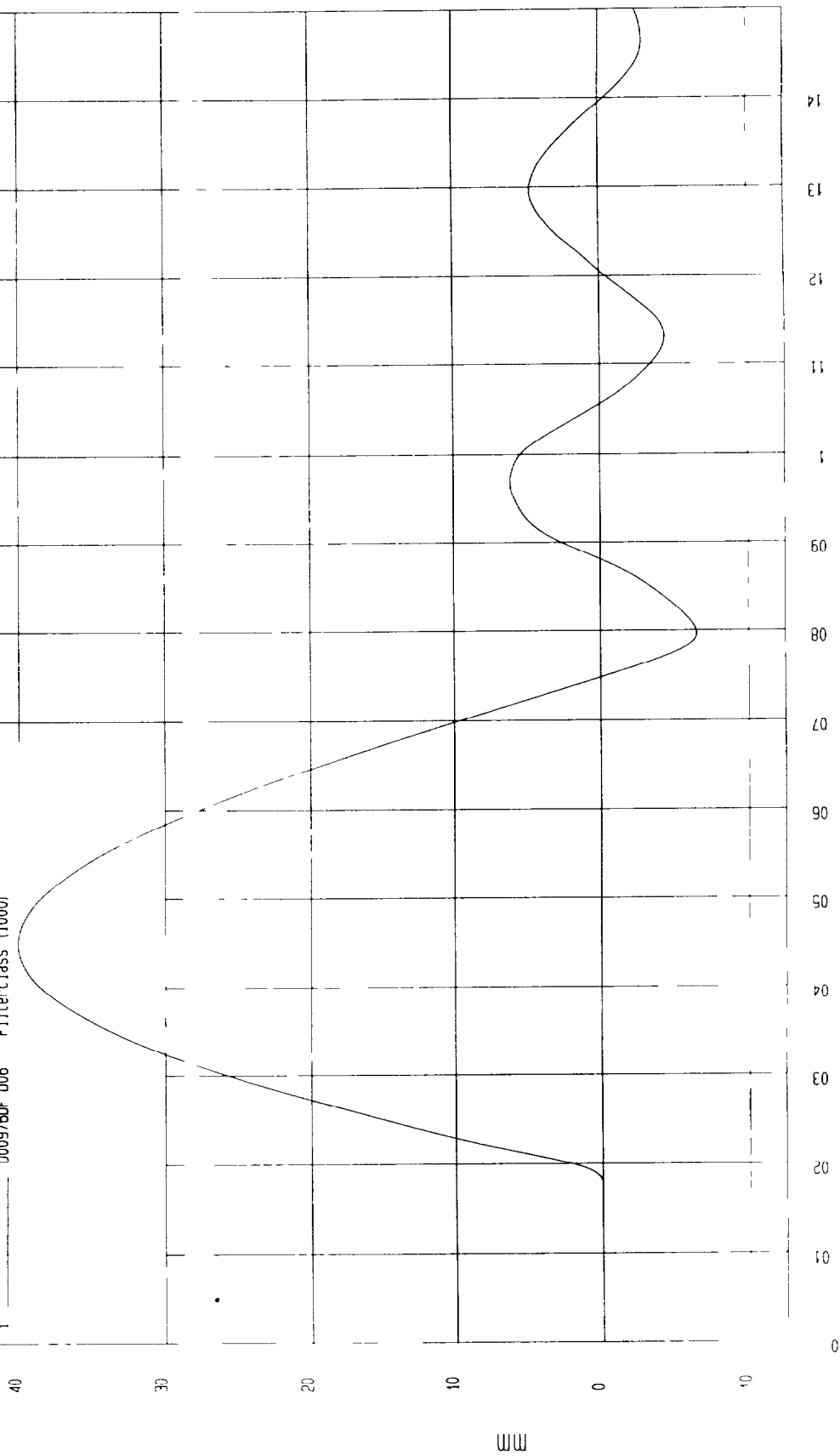
COMPONENT Dummy #ES2-001 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 6.51 mm at 79.7 msec

Maximum 40.08 mm at 44.9 msec

LOWER RIB DISPLACEMENT

1 000976DF 006 Filterclass (1000)



MCA Research  
08 14 2000 17 05

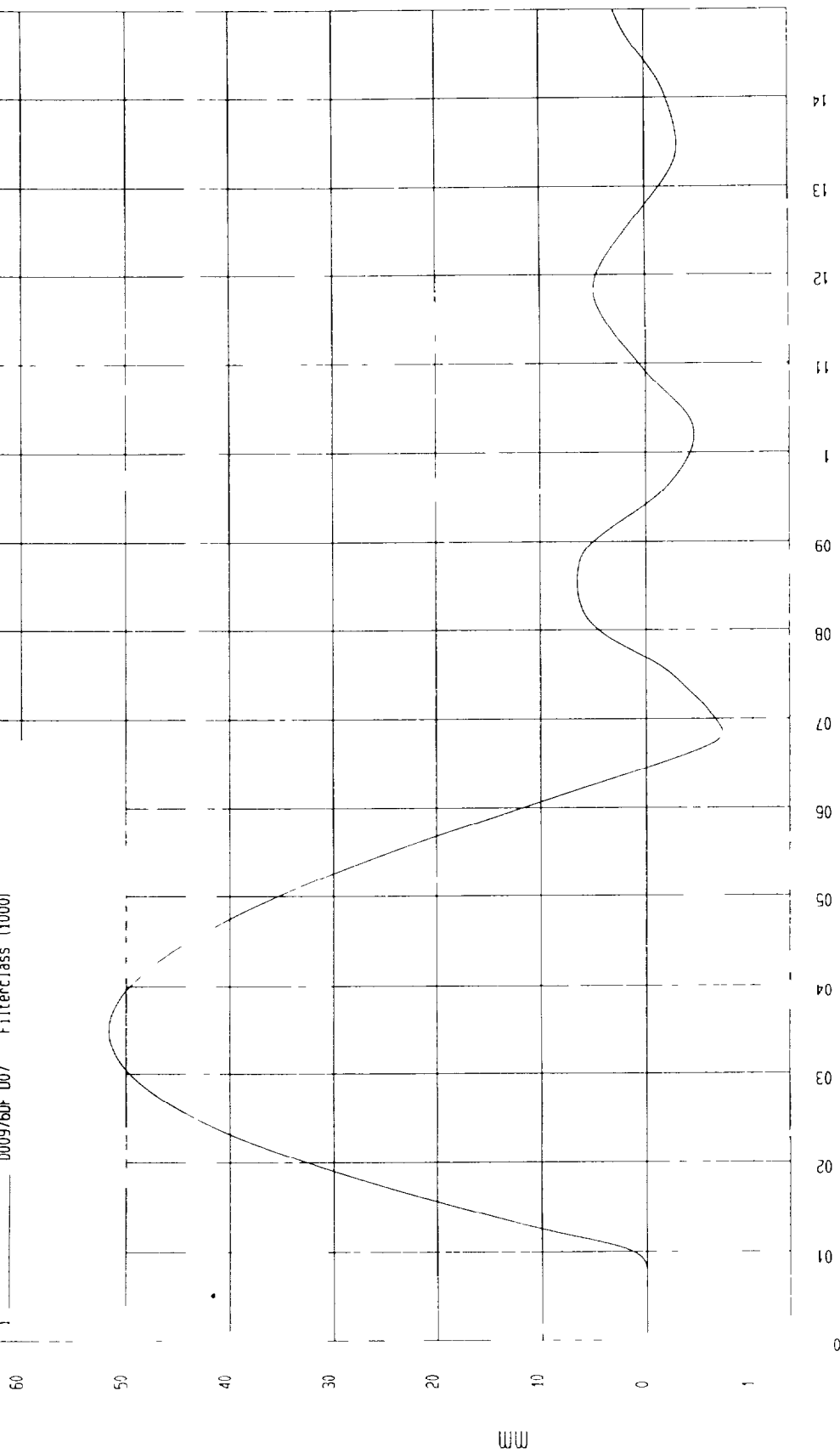
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 16 50 20

COMPONENT Dummy #ES2-001 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 7 29 mm at 68 5 msec Maximum 51 63 mm at 34 8 msec

LOWER RIB DISPLACEMENT

1 0009760F 007 Filterclass (1000)



MGA Research  
08 14 2000 17 05

## MGA RESEARCH CORPORATION

## ABDOMEN TEST

## EUROSID 2 DUMMY

Date August 14, 2000Dummy Serial Number ES2-001Test Number D00977

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Probe Speed (m/s)	6.2 – 6.4	6.3
Maximum Impact Force	9.5 – 11.1 kN	10.7
Time of Maximum Force	8.8 – 10.4 ms	9.3
Maximum Total Abdomen Force	5.9 – 7.9 kN	6.4
Time of Max Total Force	8.5 – 10.1 ms	9.0

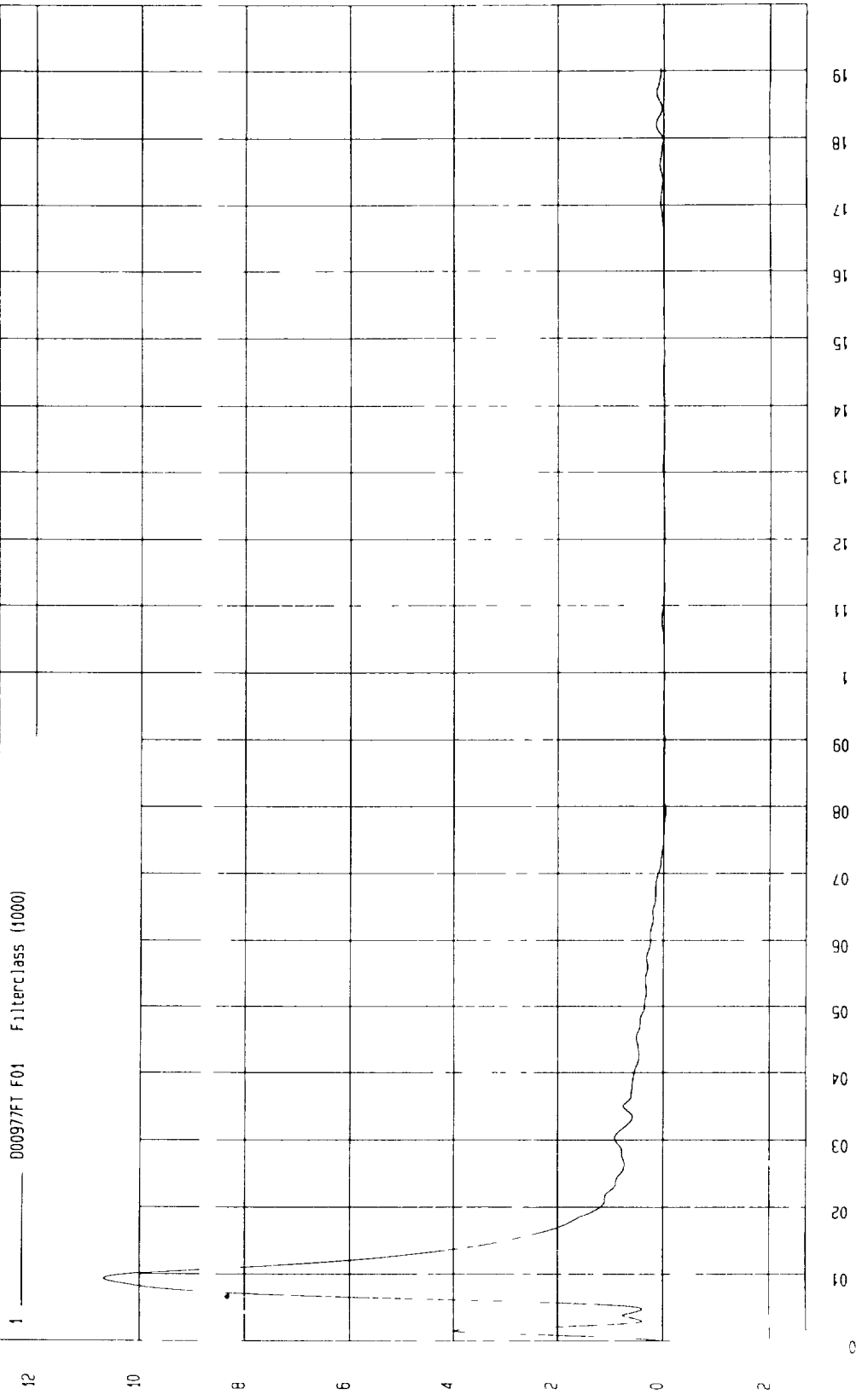
TEST MEETS SPECIFICATIONS

Technician: Approved By 

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-14-2000 - 13 52 11  
COMPONENT Dummy #ES2-001 Velocity 20 74 FT/SEC 6 32 M/SEC

Minimum 3 86E-02 kN at 79 3 msec Maximum 10 68 kN at 9 3 msec

PROBE FORCE



MCA Research  
08 14 2000 13 5A

TIME (SEC)

kN

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-14-2000 - 13 53 27

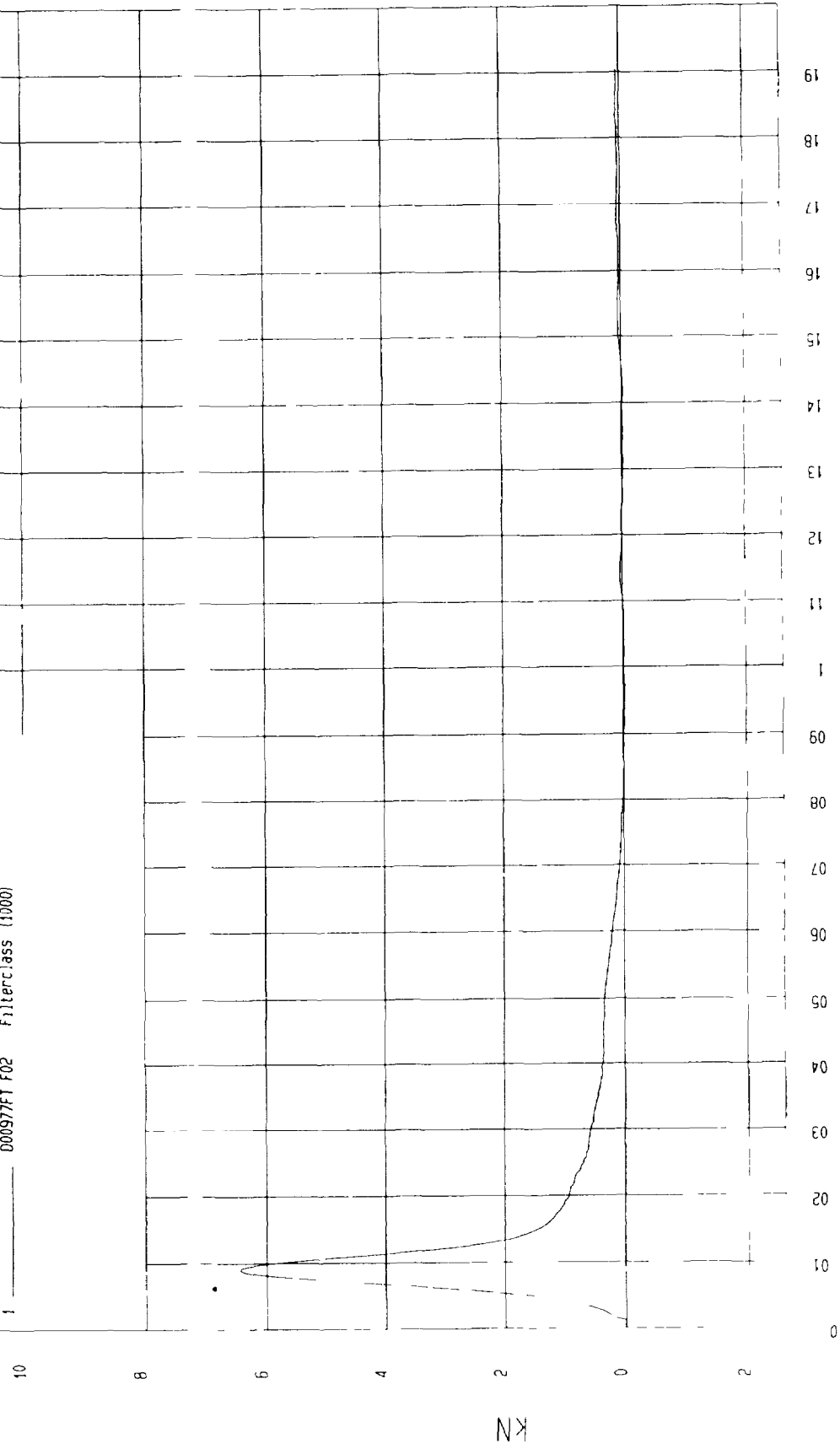
COMPONENT Dummy #ES2-001 Velocity 20 74 FT/SEC 6 32 M/SEC

Minimum 2 48E 02 kN at 141 msec

Maximum 6 43 kN at 9 msec

ABDOMEN FORCE

1 000977FT F02 Filterclass (1000)




NGA RESEARCH  
08-14-2000 13 54

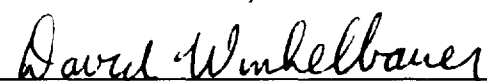
MGA RESEARCH CORPORATION  
LUMBAR SPINE TEST  
EUROSID 2 DUMMY

Date August 14, 2000  
 Dummy Serial Number ES2-001  
 Test Number D00978

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	22
Relative Humidity (%)	10 – 70	54
Pendulum Speed	5.95 – 6.15 m/s	6.06
Max Pendulum Acceleration		-28.9 g's
Time Max Pendulum Acceleration		9.9 ms
Maximum Flexion Angle	45.0 – 55.0 deg	51.9
Time of Max Flexion Angle	39.0 – 53.0 ms	47.6
Maximum Angle Theta (A)	31.0 – 35.0 deg	33.1
Time of Max Theta (A)	45.0 – 55.0 ms	47.9
Maximum Angle Theta (B)	27.0 – 31.0 deg	29.3
Time of Max Theta (B)	45.0 – 55.0 ms	45.2

TEST MEETS SPECIFICATIONS

Technician: 

Approved By 

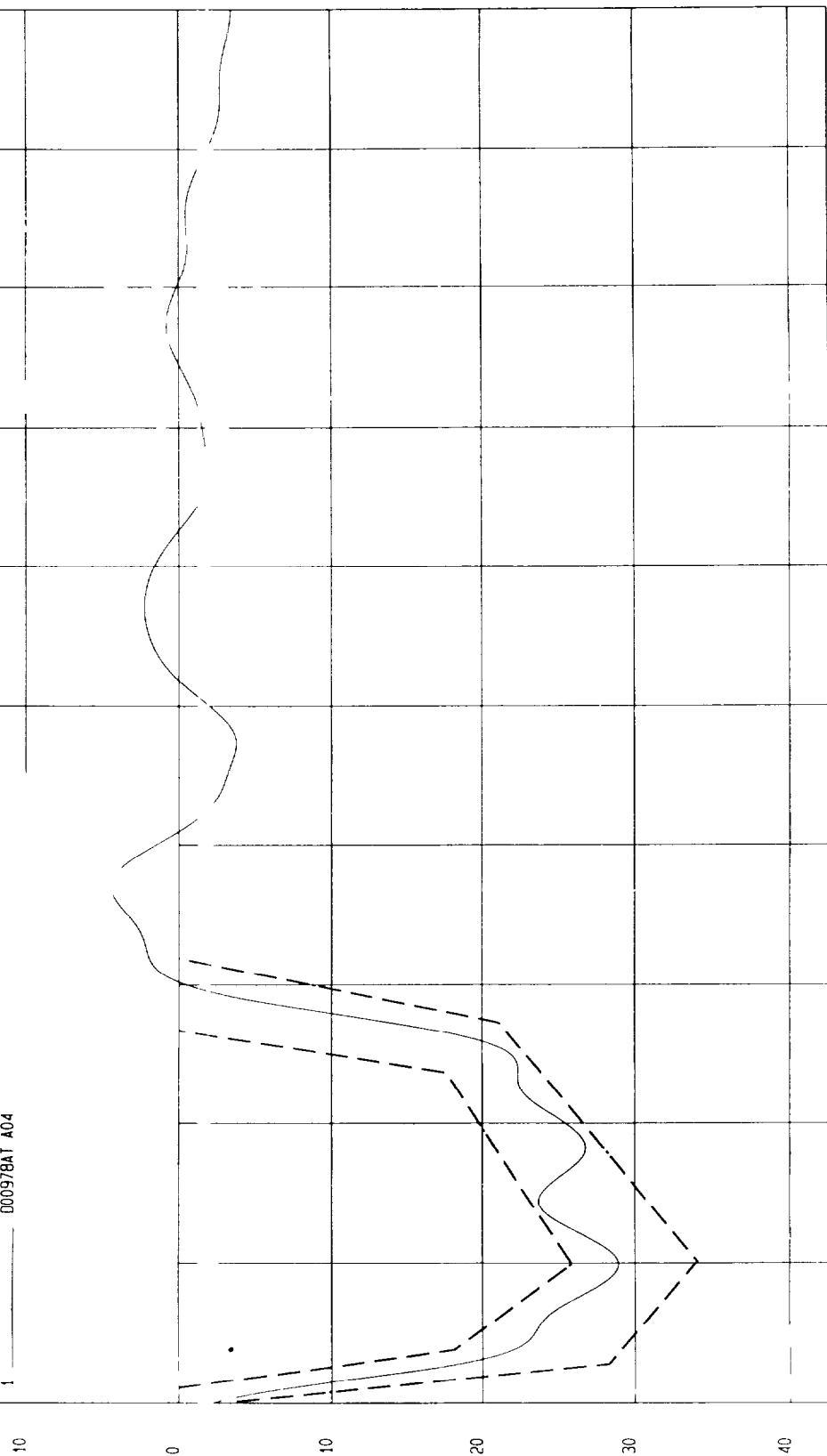
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 18 48 12

COMPONENT Dummy #ES2-001 Velocity 19 893 FT/SEC 6 06 M/SEC

Minimum - 28 32 G S at 9 9 msec Maximum 4 45 G S at 37 msec

PENDULUM ACCELERATION

1 000978AT A04



G.S.

MCA Research  
08-14-2000 18 54

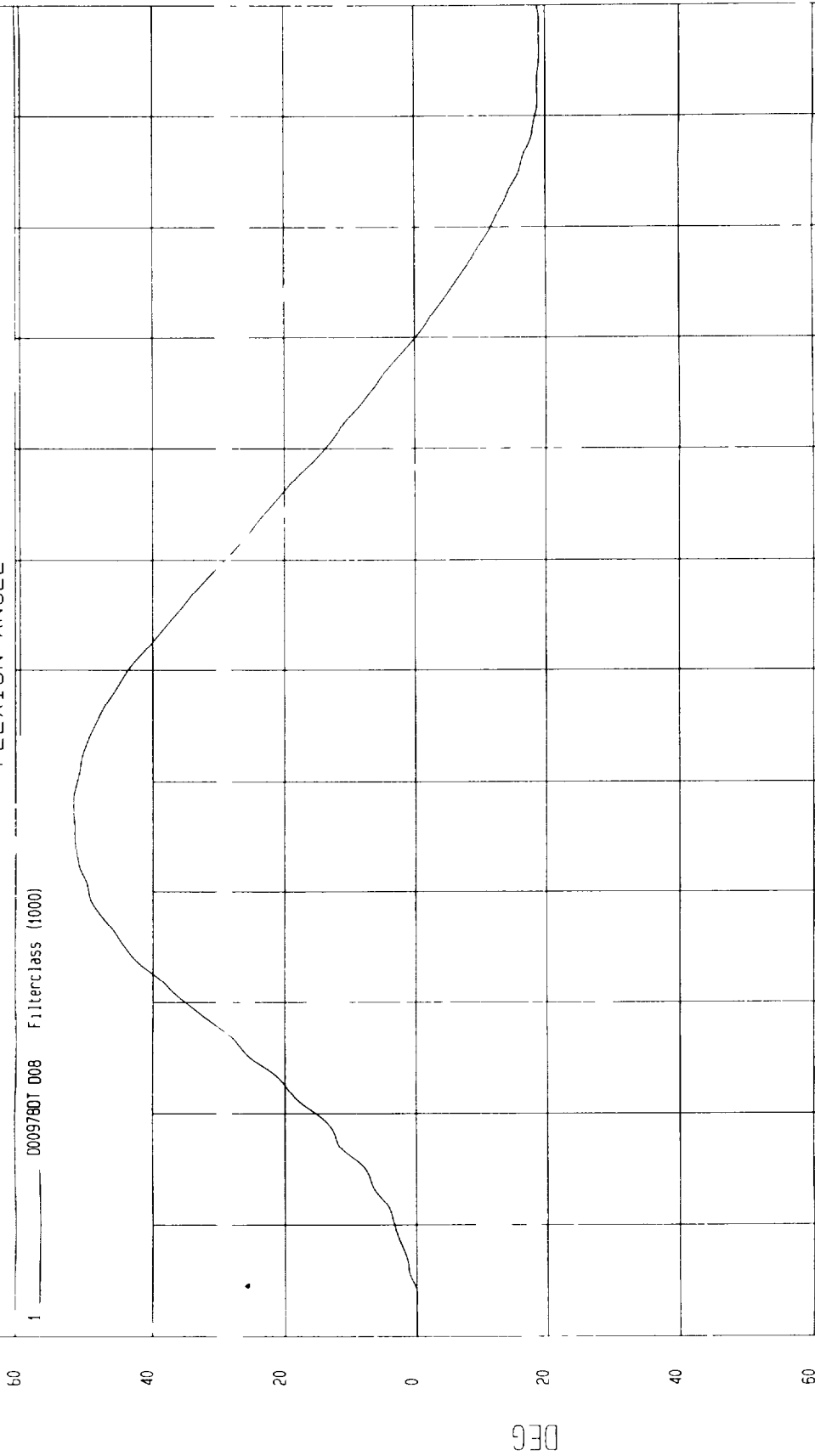
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 18 48 12

COMPONENT Dummy #ES2-001 Velocity 19 89 FT/SEC 6 06 M/SEC

Minimum 19 10 DEG at 115 msec Maximum 51 94 DEG at 47 6 msec

FLEXION ANGLE

1 00097801 008 Filterclass (1000)



MCA Research  
08-14-2000 18 55

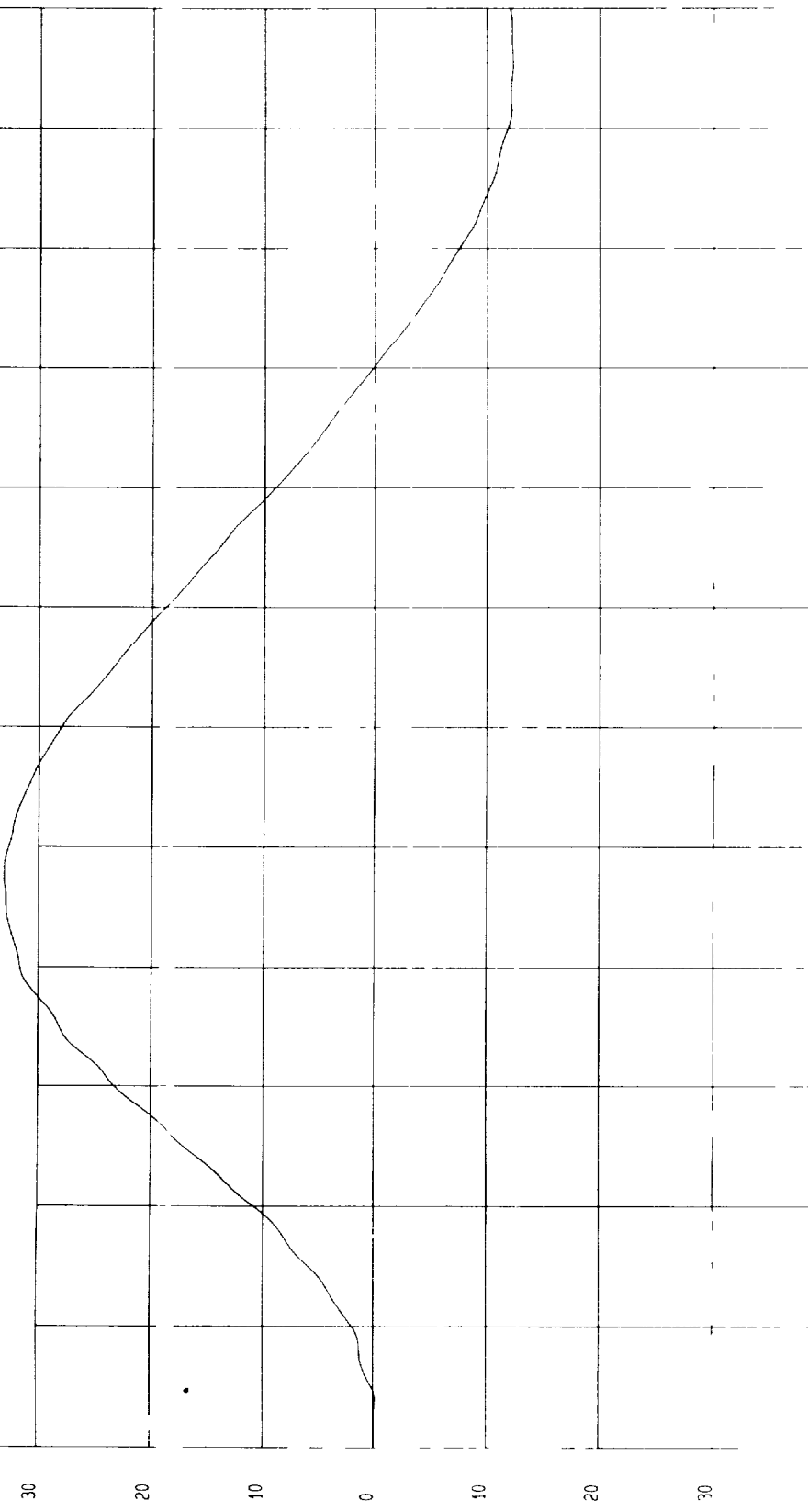
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 18 48 12

COMPONENT Dummy #ES2-001 Velocity 19 89 FT/SEC 6 06 M/SEC

Minimum 12 29 DEG at 115 msec Maximum 33 05 DEG at 47 9 msec

THETA A

1 0009780T 005 Filterclass (1000)



MGA Research  
08 14 2000 18 55

DEG

TIME (sec)

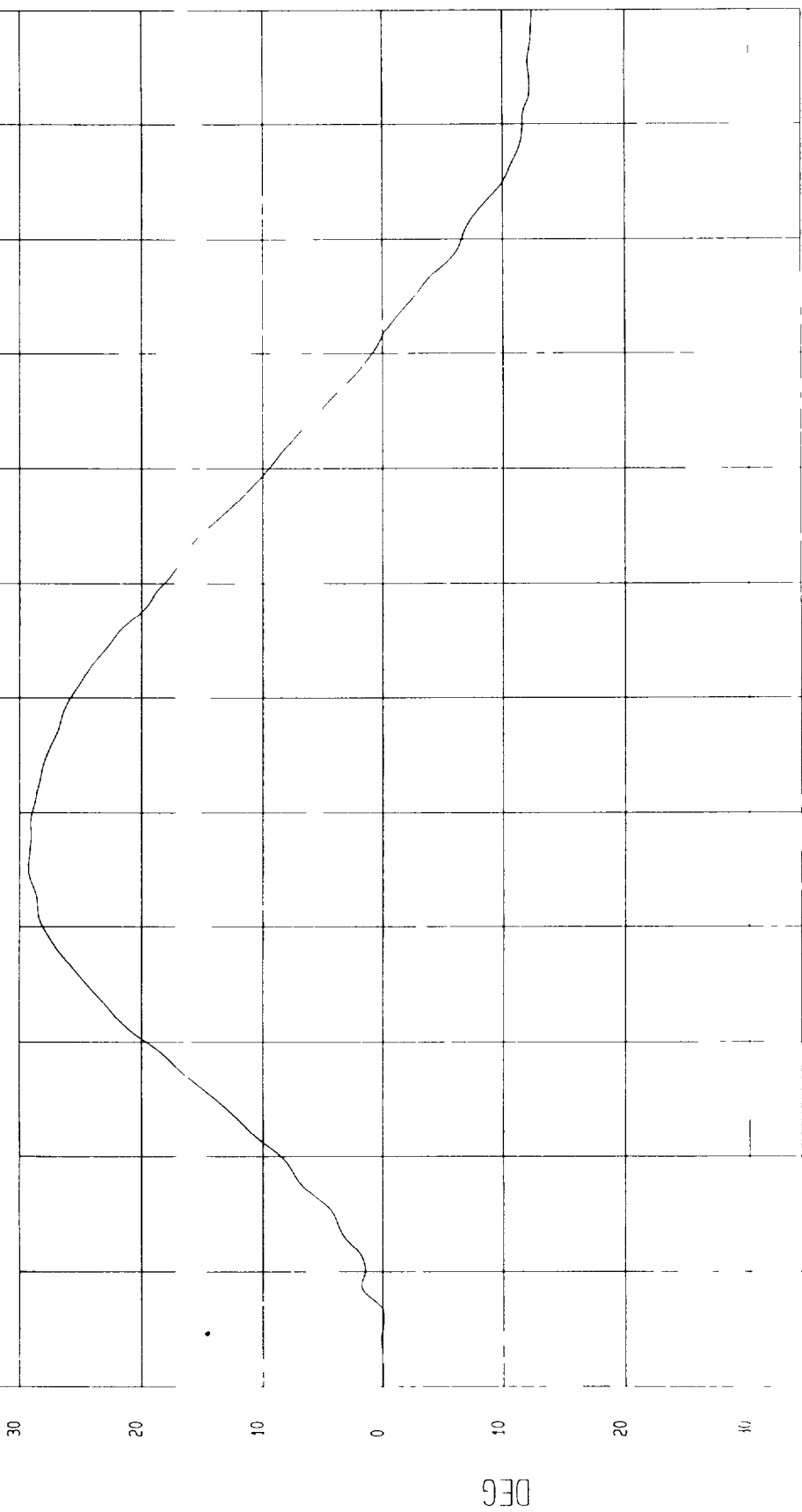
TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 18 48 12

COMPONENT Dummy #ES2-001 Velocity 19 89 FT/SEC 6 06 M/SEC

Minimum 12 44 DEG at 119 msec Maximum 29 26 DEG at 45 2 msec

THETA B

1 00097801 D06 Filterclass (1000)



MCA Research  
08 14 2000 18 55

## MGA RESEARCH CORPORATION


## PELVIS TEST

## EUROSID 2 DUMMY

Date August 14, 2000Dummy Serial Number ES2-001Test Number D00979

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	4.2 – 4.4 m/s	4.3
Maximum Impactor Force	4.4 – 5.1 kN	5.0
Time of Max Impactor Force	10.3 – 15.5 ms	14.6
Maximum Pubic Force	1.04 – 1.64 kN	1.18
Time of Max Pubic Force	9.9 – 15.9 ms	15.8

TEST MEETS SPECIFICATIONS

Technician Approved By 

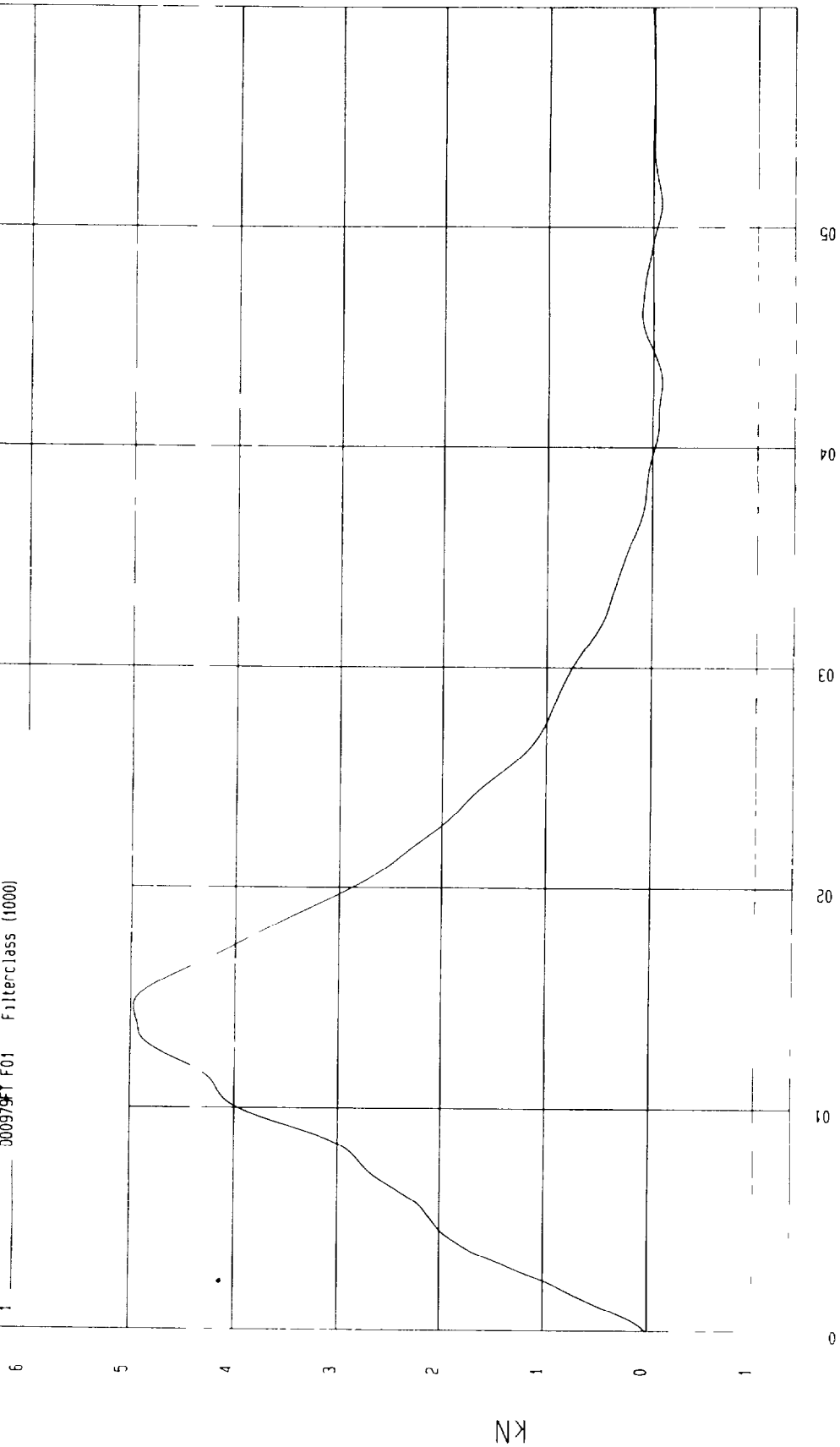
TEST Dummy Calibration - Pelvis Impact TEST DATE 08-14-2000 - 14 06 07

COMPONENT Dummy #ES2-001 Velocity 14 06 FT/SEC 4 29 M/SEC

Minimum 8.57E-02 kN at 43 msec Maximum 4.97 kN at 14.6 msec

IMPACTOR FORCE

1 000979FT F01 Filterclass (1000)

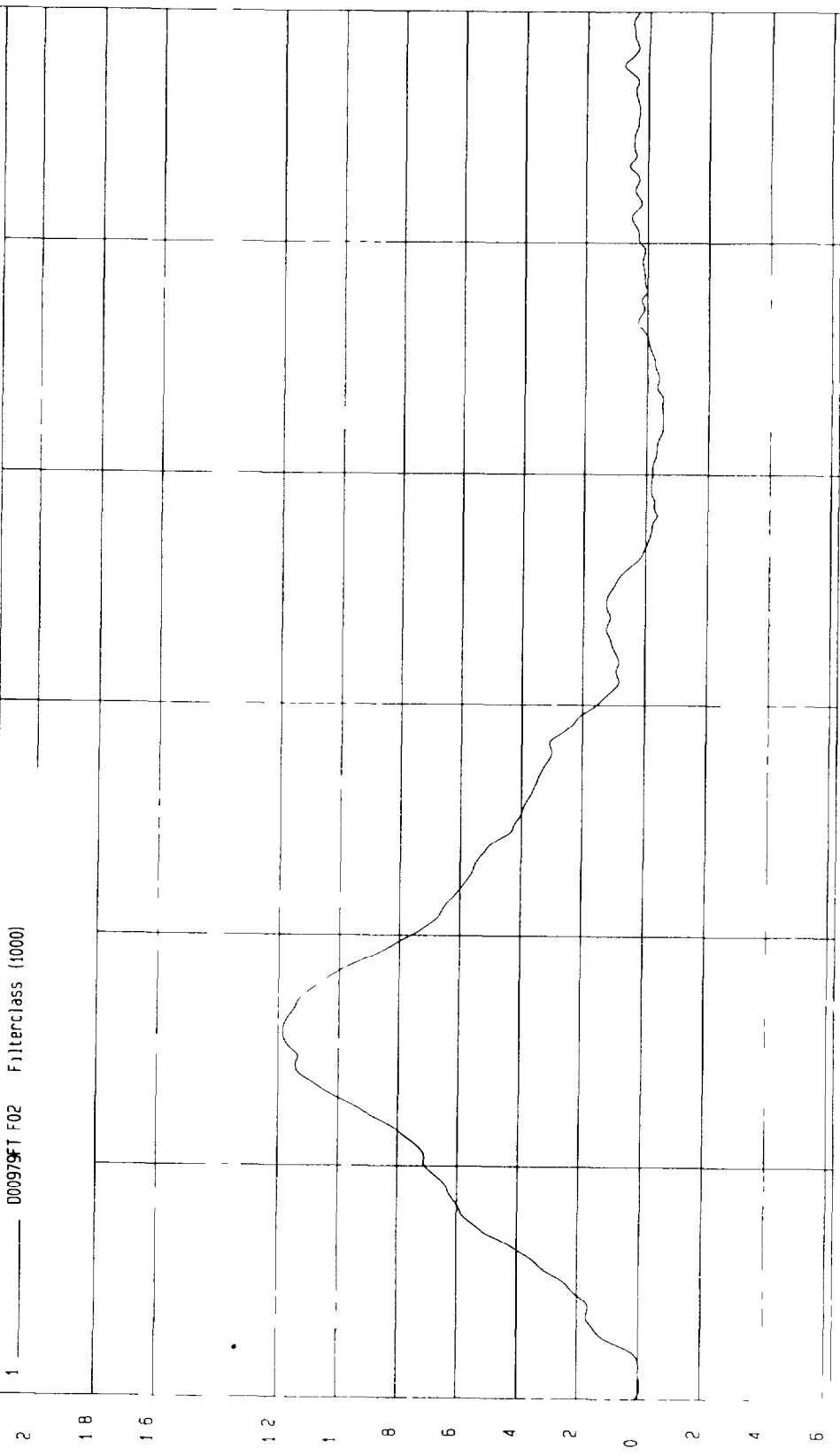


TEST Dummy Calibration - Pelvis Impact TEST DATE 08-14-2000 - 14 06 45  
COMPONENT Dummy #ES2-001 Velocity 14 06 FT/SEC 4 29 M/SEC

Minimum 5 35E 02 kN at 43 3 msec Maximum 1 18 kN at 15 8 msec

PUBLIC FORCE

1 000979FT F02 Filterclass (1000)



MCA Research  
08 14 2000 14 15

CERTIFICATION DATA

Dummy Serial Number ES2-002

Calibration Test Results SummaryDummy Serial Number ES2-002

## Pre-Test Calibration

External Dimensions	The dummy passed all external dimension requirements
Head Drop Test	The head passed all drop test requirements.
Neck Pendulum Test	The neck did not pass all impact test requirements.
Shoulder Impact Test	The shoulder passed all impact test requirements
Rib Tests	All ribs did not pass all impact test requirements
Abdomen Test	The abdomen passed all impact test requirements
Lumbar Spine Test	The lumbar spine passed all impact test requirements
Pelvis Test:	The pelvis passed all impact test requirements

## MGA RESEARCH CORPORATION

## HEAD DROP TEST

## EUROSID 2 DUMMY

Date: August 14, 2000Dummy Serial Number ES2-002Test Number D00981

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Peak Resultant Acceleration	100 – 150 g's	139
Time of Max. Res Acceleration		2.8 ms

TEST MEETS SPECIFICATIONS

Technician



Approved By



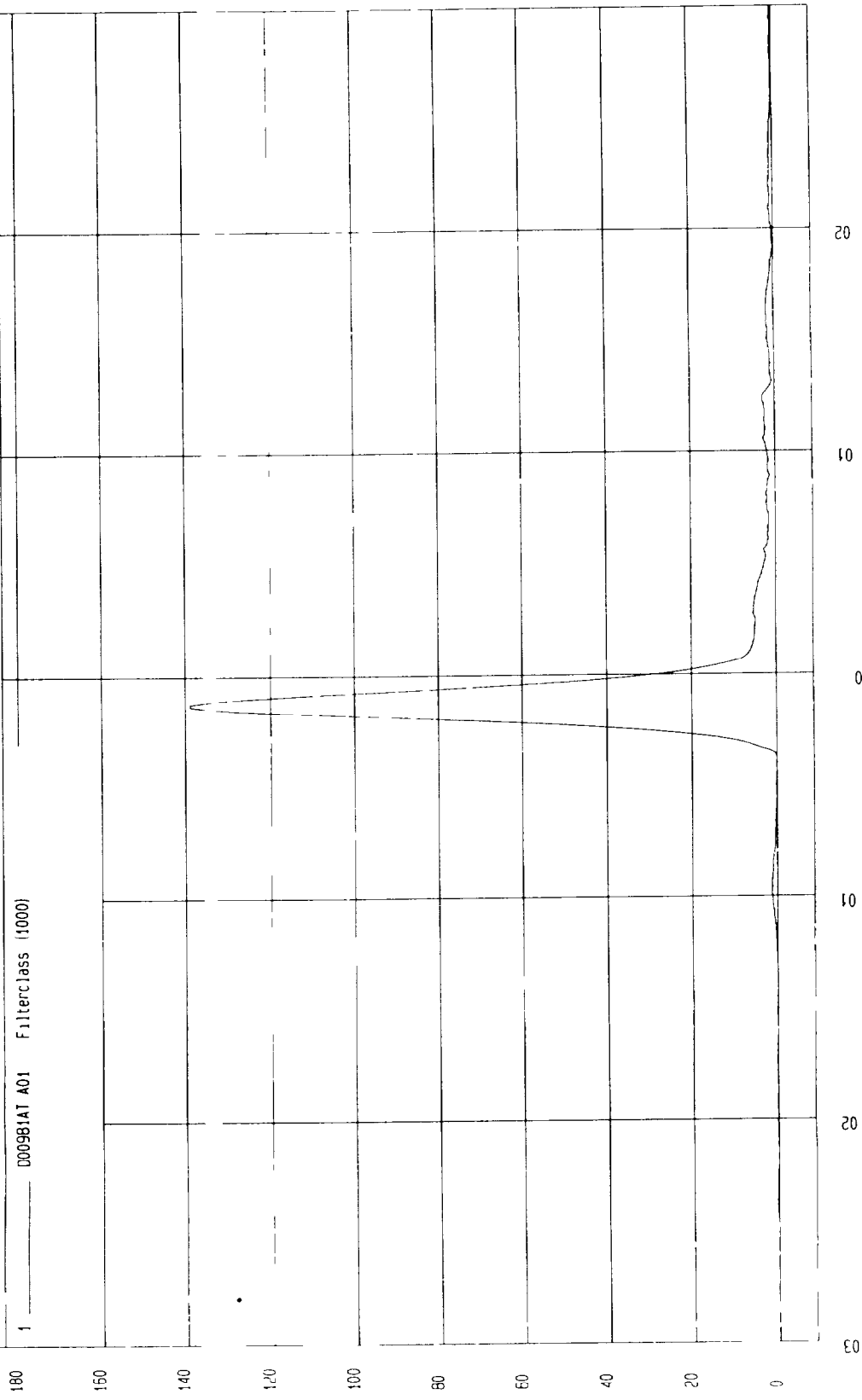
TEST Dummy Calibration - Head Drop TEST DATE 08-14-2000 - 15 54 27

COMPONENT Dummy #ES2-002

Minimum 4.68E-02 G S at -25.7 msec Maximum 138.87 G S at 2.8 msec

PEAK RESULTANT ACCELERATION

1 000981AT A01 Filterclass (1000)



MCA Research  
08 14 2000 15 54

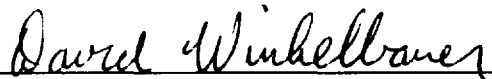
MGA RESEARCH CORPORATION  
NECK PENDULUM TEST  
EUROSID 2 DUMMY

Date August 14, 2000  
 Dummy Serial Number ES2-002  
 Test Number D00982

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	22
Relative Humidity (%)	10 – 70	54
Pendulum Speed	3.3 - 3.5	3.5
Max. Pendulum Acceleration		-34.3 g's
Time Max Pendulum Acceleration		10.1 ms
Maximum Flexion Angle	51.0 – 59.0 deg	60.0 *
Time of Max Flexion Angle	53.0 – 65.0 ms	55.5
Maximum Angle Theta (A)	32.5 – 36.5 deg	35.0
Time of Max. Theta (A)	54.0 – 64.0 ms	54.7
Maximum Angle Theta (B)	28.0 – 32.0 deg	31.5
Time of Max. Theta (B)	54.0 – 64.0 ms	55.1

\* DID NOT MEET SPECIFICATIONS

Technician: 

Approved By: 

TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 31 33

COMPONENT Dummy #ES2-002 Velocity 11 326 FT/SEC 3 45 M/SEC

Minimum - 34.28 G S at 10.1 msec

Maximum 8.00 G S at 45.7 msec

PENDULUM ACCELERATION

1 ——— D00982AT A04

10

0

10

20

30

40

G

0

10

20

TIME (SEC)

MGA Research  
08-14-2000 18 33

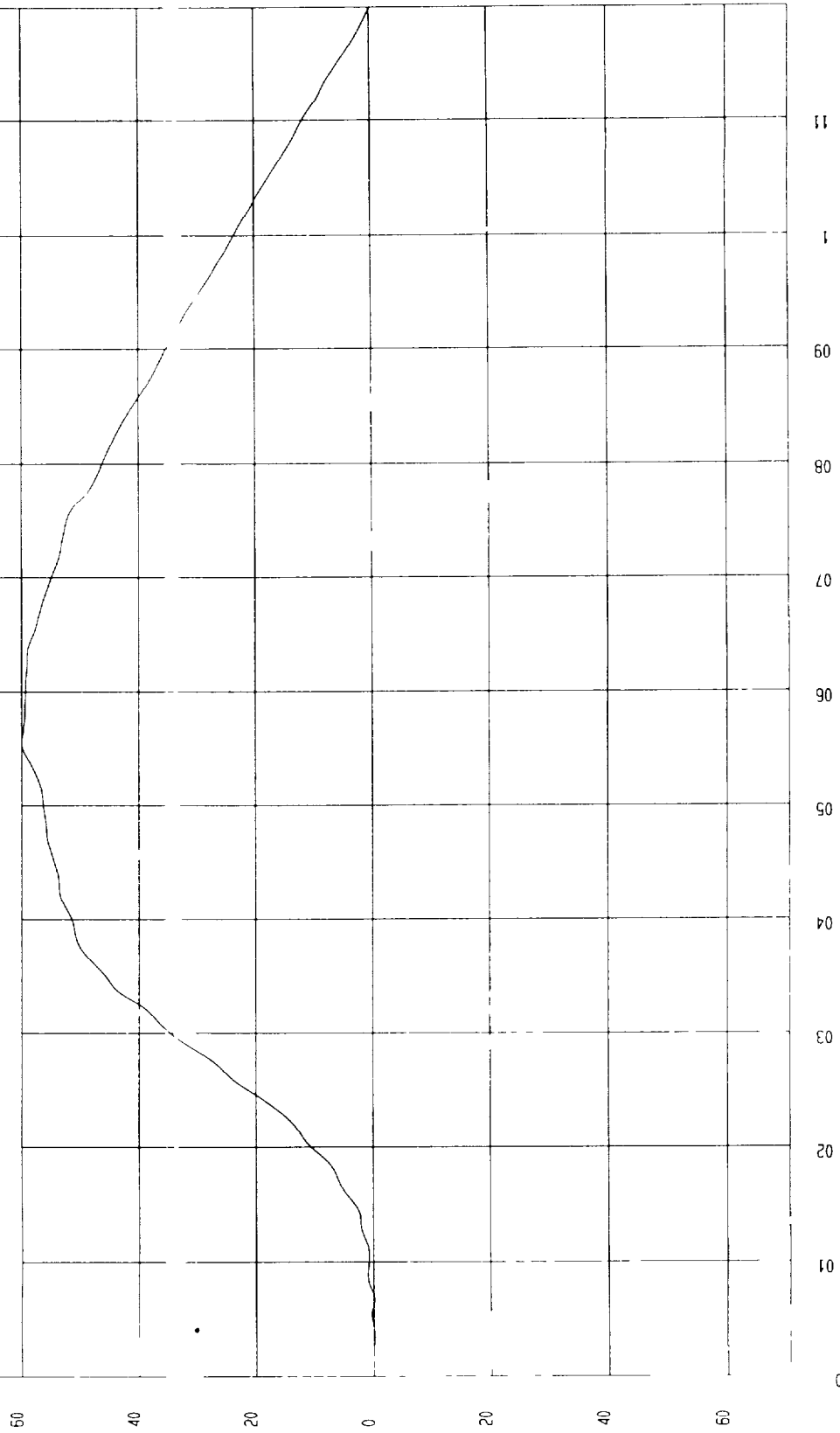
TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 31 33

COMPONENT Dummy #ES2-002 Velocity 11 33 FT/SEC 3 45 M/SEC

Minimum 33 65 DEG at 164 msec Maximum 59 97 DEG at 55 5 msec

FLEXION ANGLE

1 0009820T D08 Filterclass (1000)

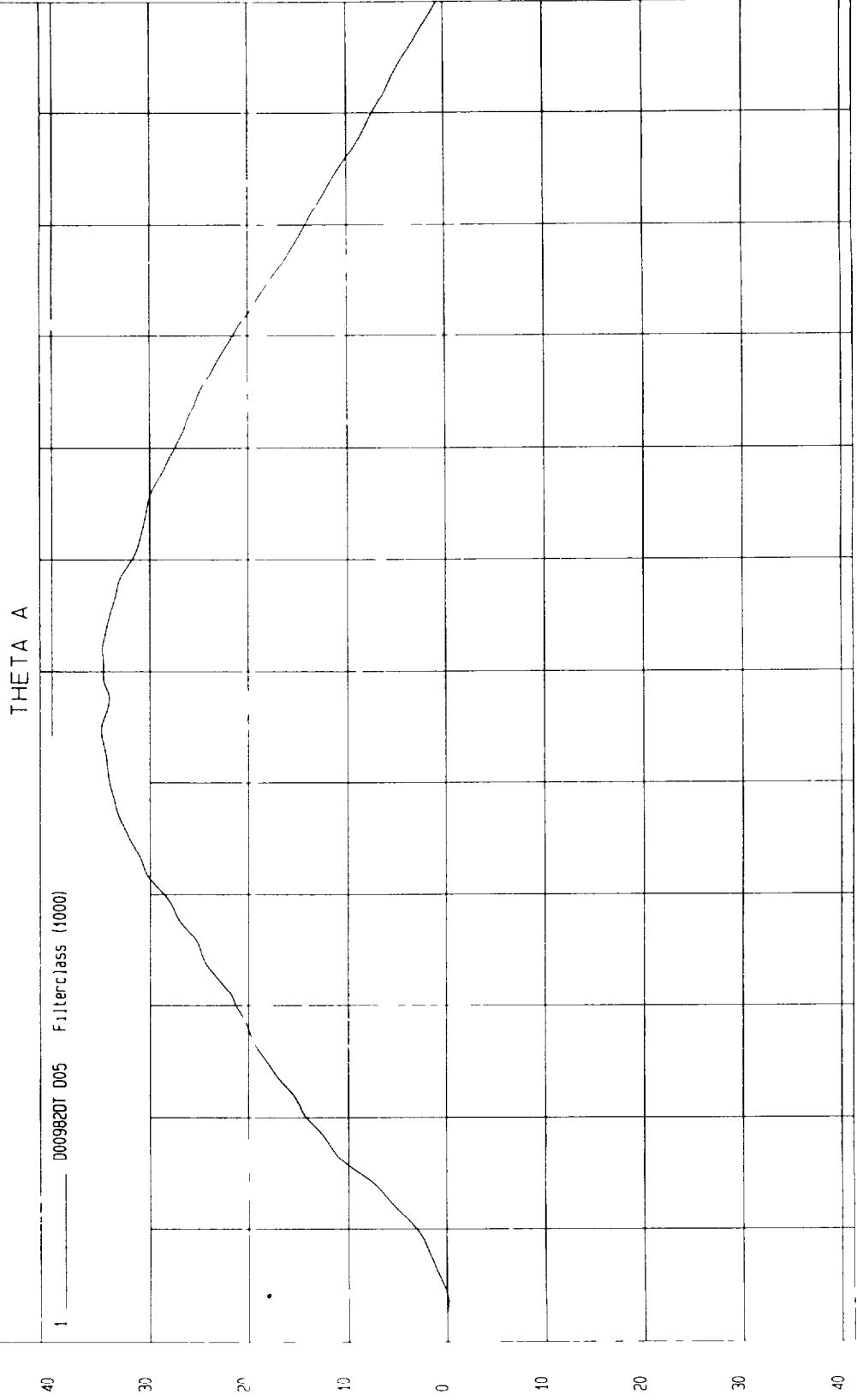


MCA Research  
08 14 2000 18 34

DEG

TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 31 33  
 COMPONENT Dummy #ES2-002 Velocity 11 33 FT/SEC 3 45 M/SEC

Minimum 19 23 DEG at 169 msec Maximum 34 99 DEG at 54 7 msec



MGA Research  
 08-14-2000 18 34

DEG

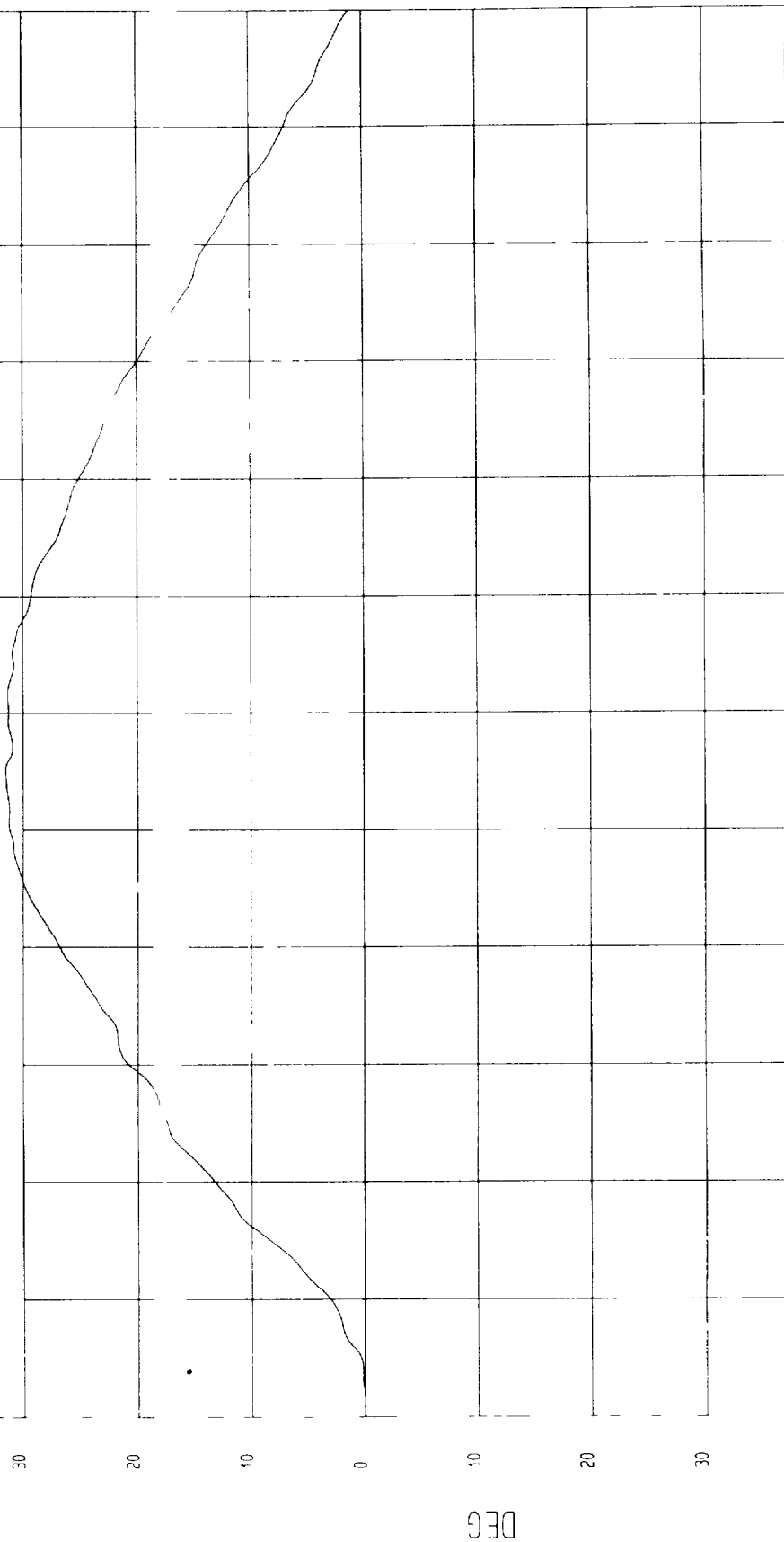
TEST Dummy Calibration - Neck Bending TEST DATE 08-14-2000 - 18 31 33

COMPONENT Dummy #ES2-002 Velocity 11 33 FT/SEC 3 45 M/SEC

Minimum 19.61 DEG at 172 msec Maximum 31.54 DEG at 55 msec

THETA B

1 D0098201 006 Filterclass (1000)



MCA Research  
08 14 2000 18 34

MGA RESEARCH CORPORATION  
SHOULDER IMPACT TEST  
EUROSID 2 DUMMY

Date August 14, 2000  
 Dummy Serial Number ES2-002  
 Test Number D00983

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	4.2 – 4.4 m/s	4.3
Max Resultant Acceleration	7.5 – 10.5 g's	8.5
Time of Max Pendulum Acceleration		4.9 ms

TEST MEETS SPECIFICATIONS

Technician 

Approved By 

TEST Dummy Calibration - SHOULDER IMPACT TEST DATE 08-14-2000 - 13 01 36

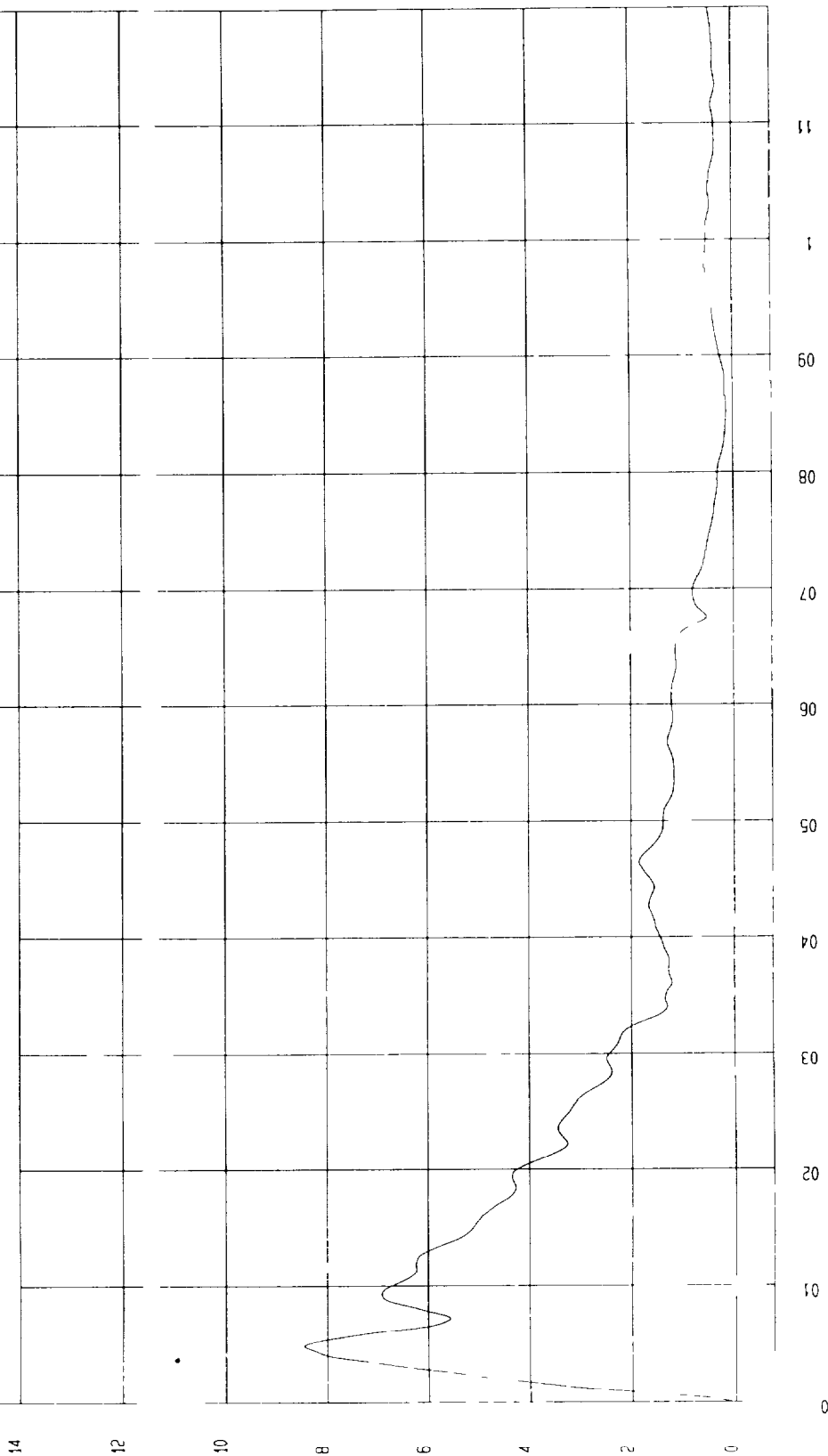
COMPONENT Dummy #ES2-002 Velocity 13 99 FT/SEC 4 27 M/SEC

Minimum 2 24E-02 G S at 182 msec

Maximum 8 45 G S at 4 9 msec

PENDULUM ACCELERATION

1 00093AT A01 Filterclass (1000)



MCA Research  
08 14 2000 13 01

TIME (sec)

S.G



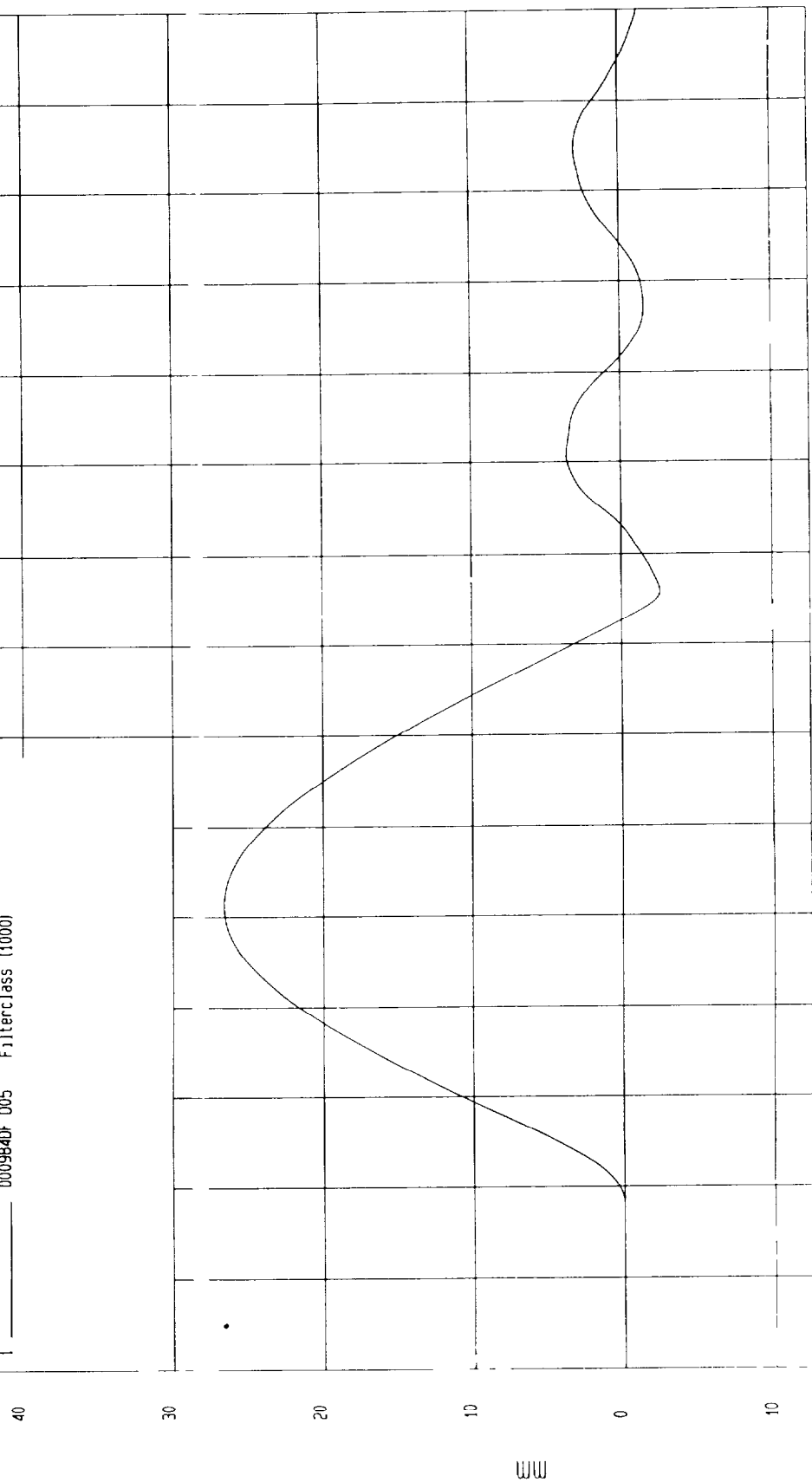
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 18 57

COMPONENT Dummy #ES2-002 Velocity 6 56 FT/SEC 2 M/SEC

Minimum - 2 54 mm at 85 9 msec Maximum 26 57 mm at 51 2 msec

UPPER RIB DISPLACEMENT

1 ——— 0009840F 005 FilterClass (1000)



MCA Research  
08-14-2000 17 29

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 25 40

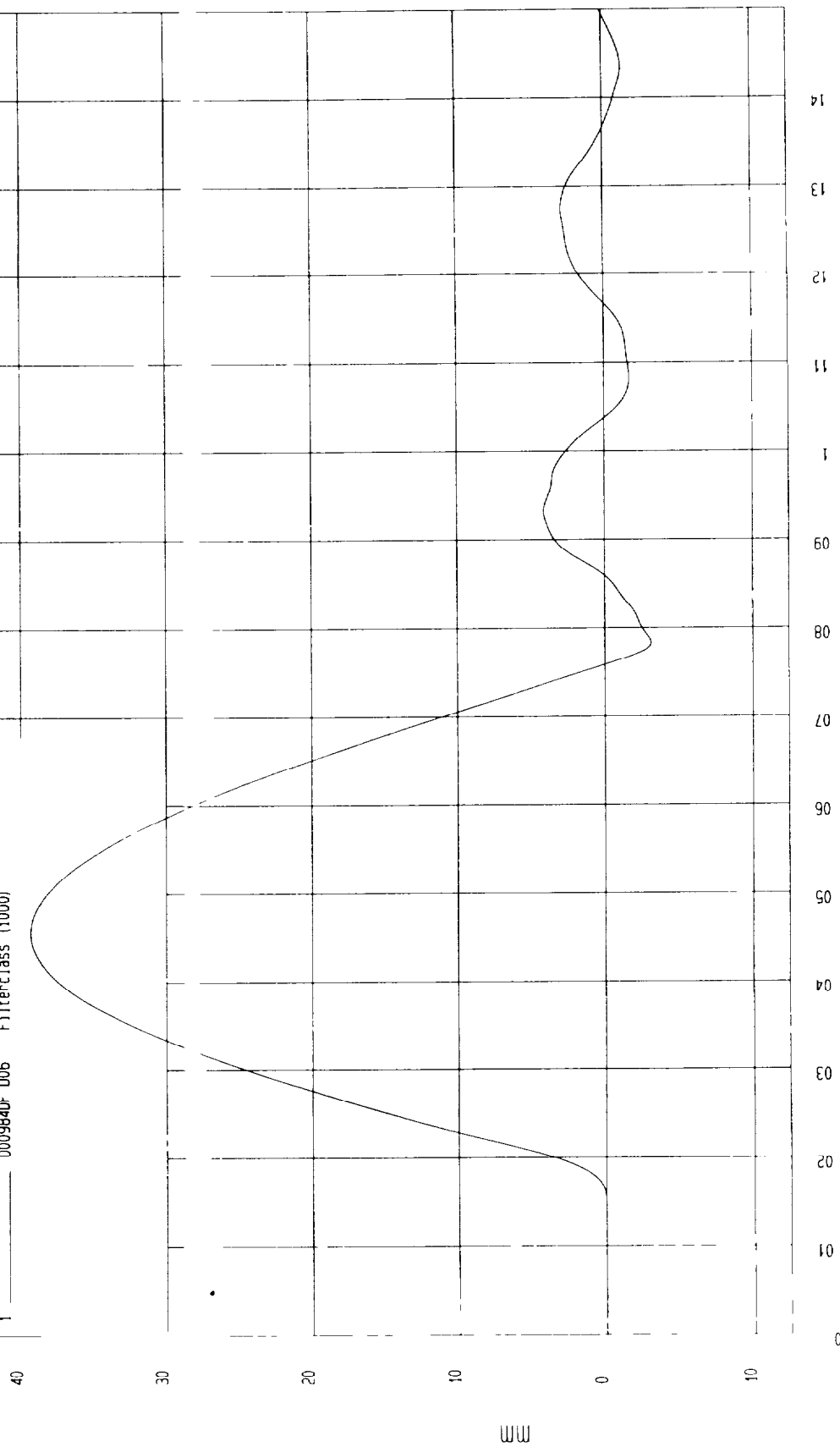
COMPONENT Dummy #ES2-002 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 3 15 mm at 78 3 msec

Maximum 39 34 mm at 45 6 msec

UPPER RIB DISPLACEMENT

1 0009840F 006 FilterClass (1000)



MGA Research  
08-14-2000 17 29

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 11 22

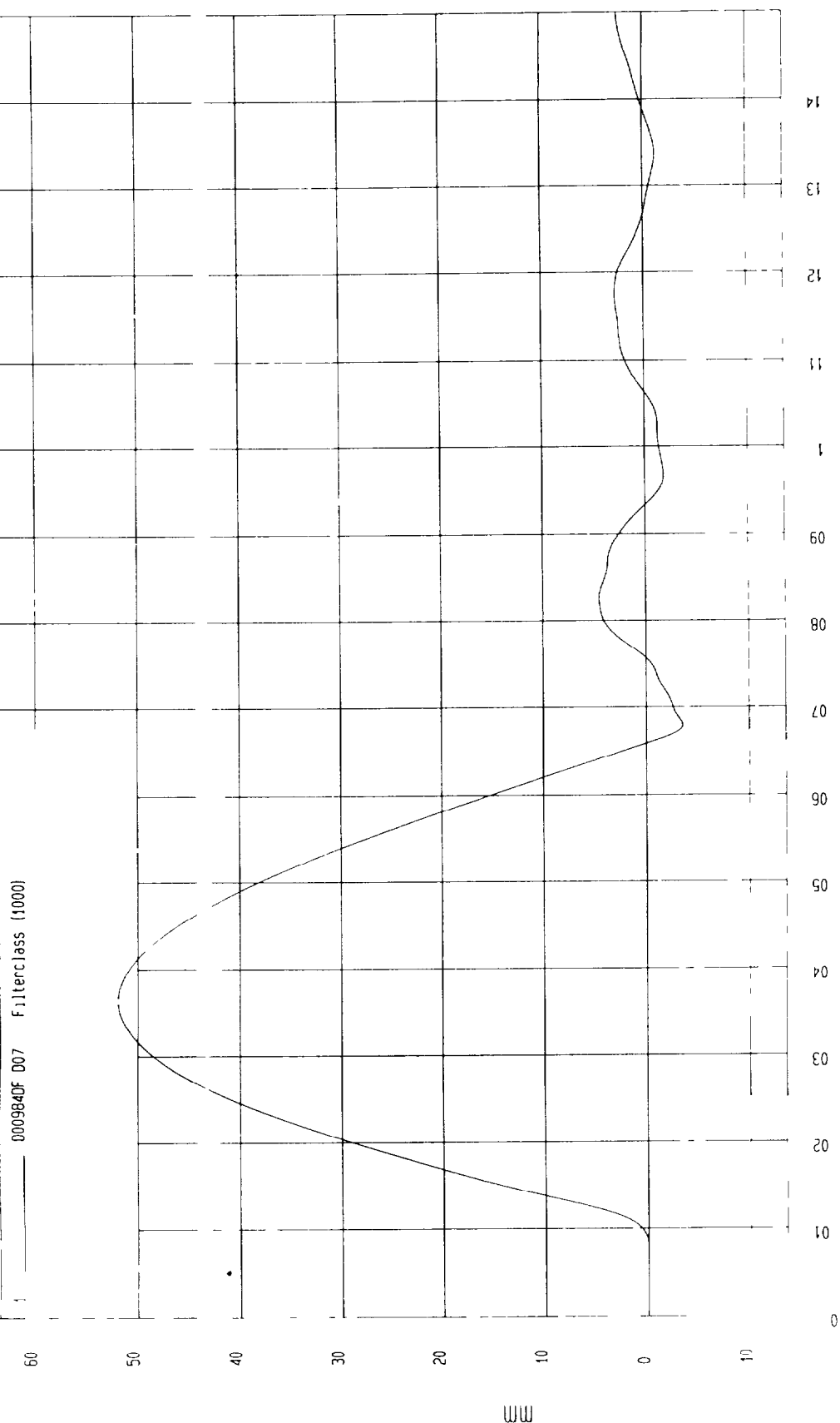
COMPONENT Dummy #ES2-002 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 3 53 mm at 67 9 msec

Maximum 51 95 mm at 36 3 msec

UPPER RIB DISPLACEMENT

0009840F 007 Filterclass (1000)



MCA Research  
08-14-2000 17 29

TIME (SEC)

mm

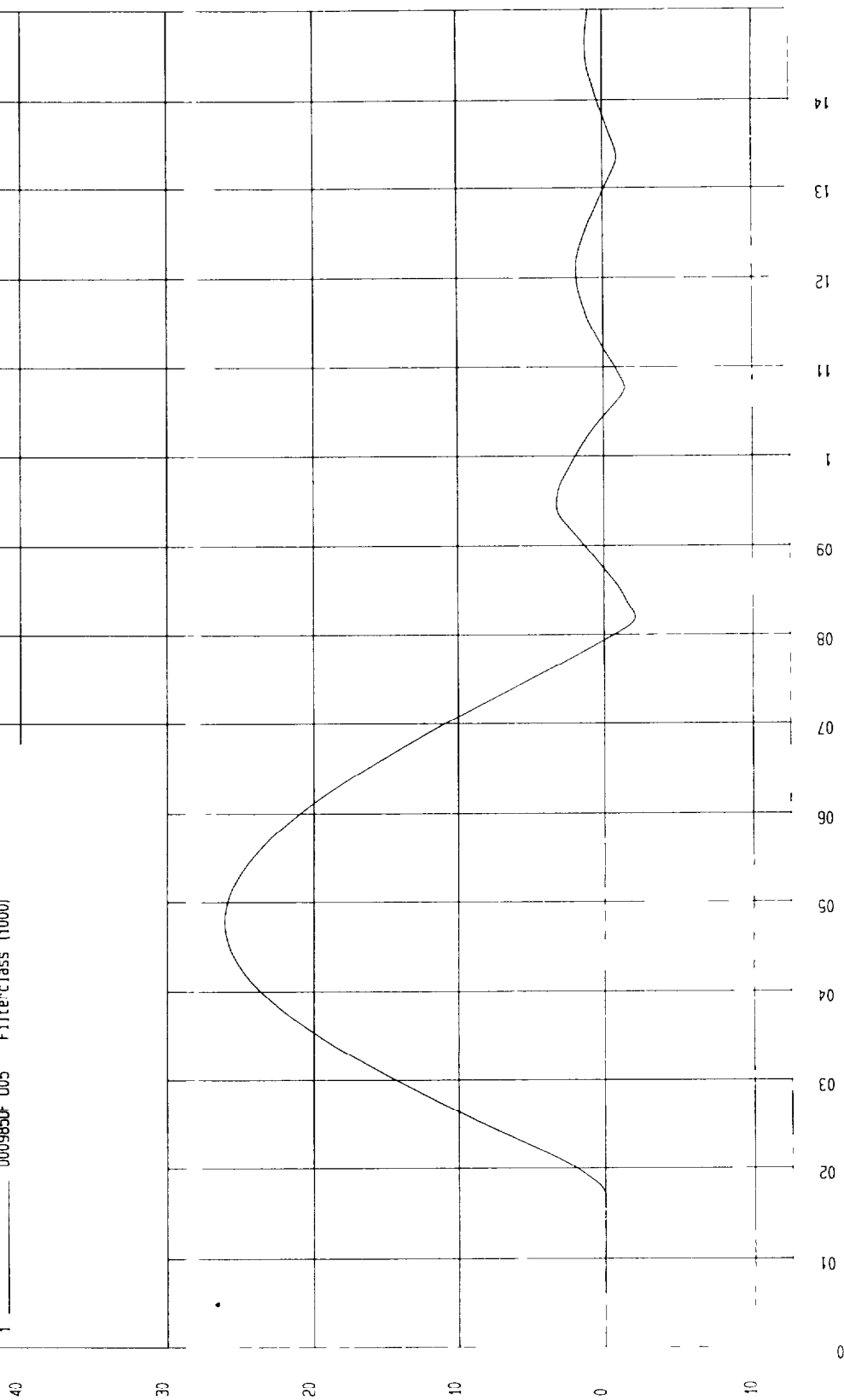
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 34 09

COMPONENT Dummy #ES2-002 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 2 11 mm at 81 9 msec Maximum 26 10 mm at 47 8 msec

MIDDLE RIB DISPLACEMENT

1 0009850F 005 Filterclass (1000)



MGA Research  
08 14-2000 17 AB

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 41 14

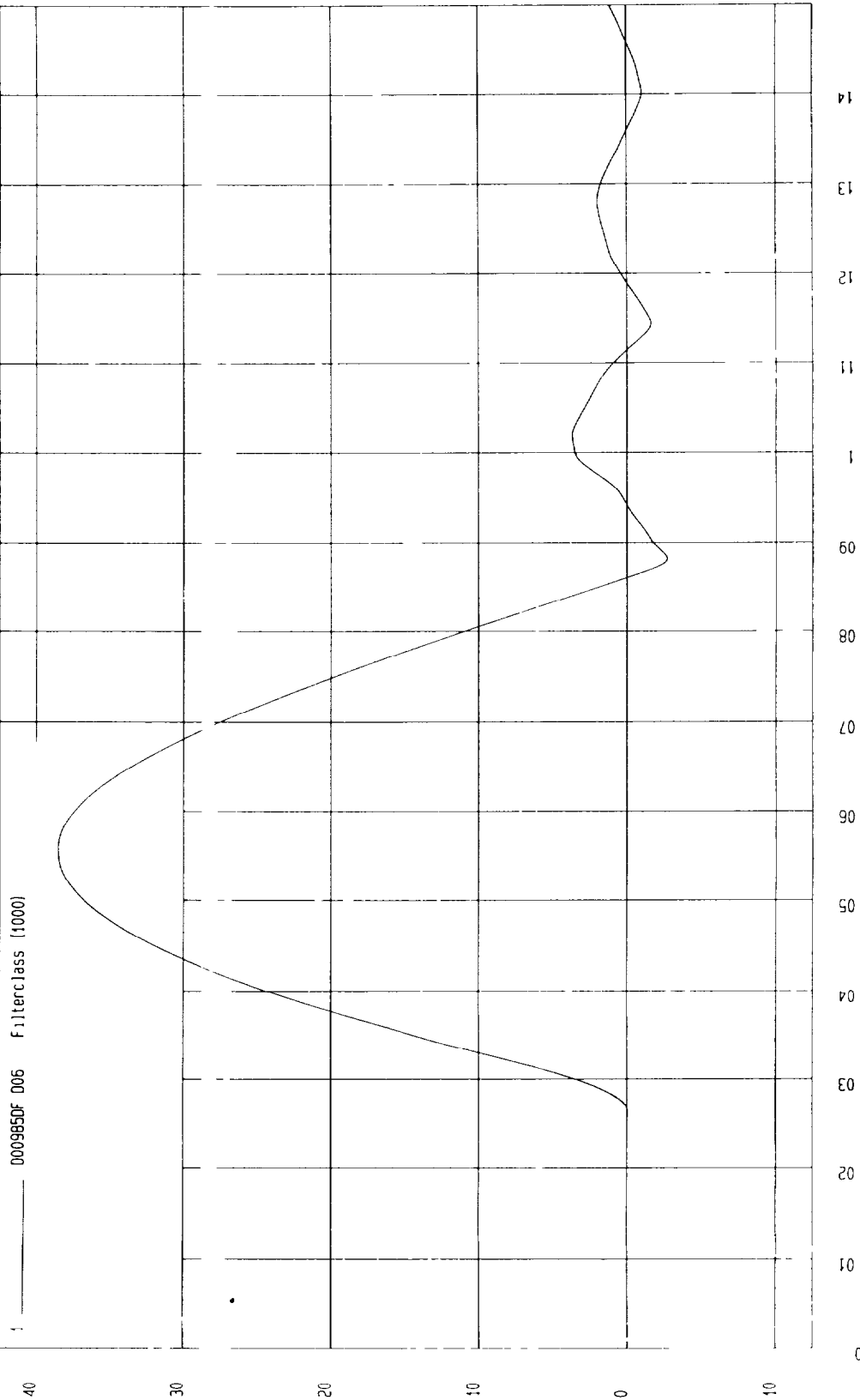
COMPONENT Dummy #ES2-002

Minimum 2 72 mm at 88 2 msec

Maximum 38 47 mm at 55 7 msec

MIDDLE RIB DISPLACEMENT

1 0009850F 006 Filterclass (1000)



MGA Research  
08-14-2000 17 48

TIME (sec)

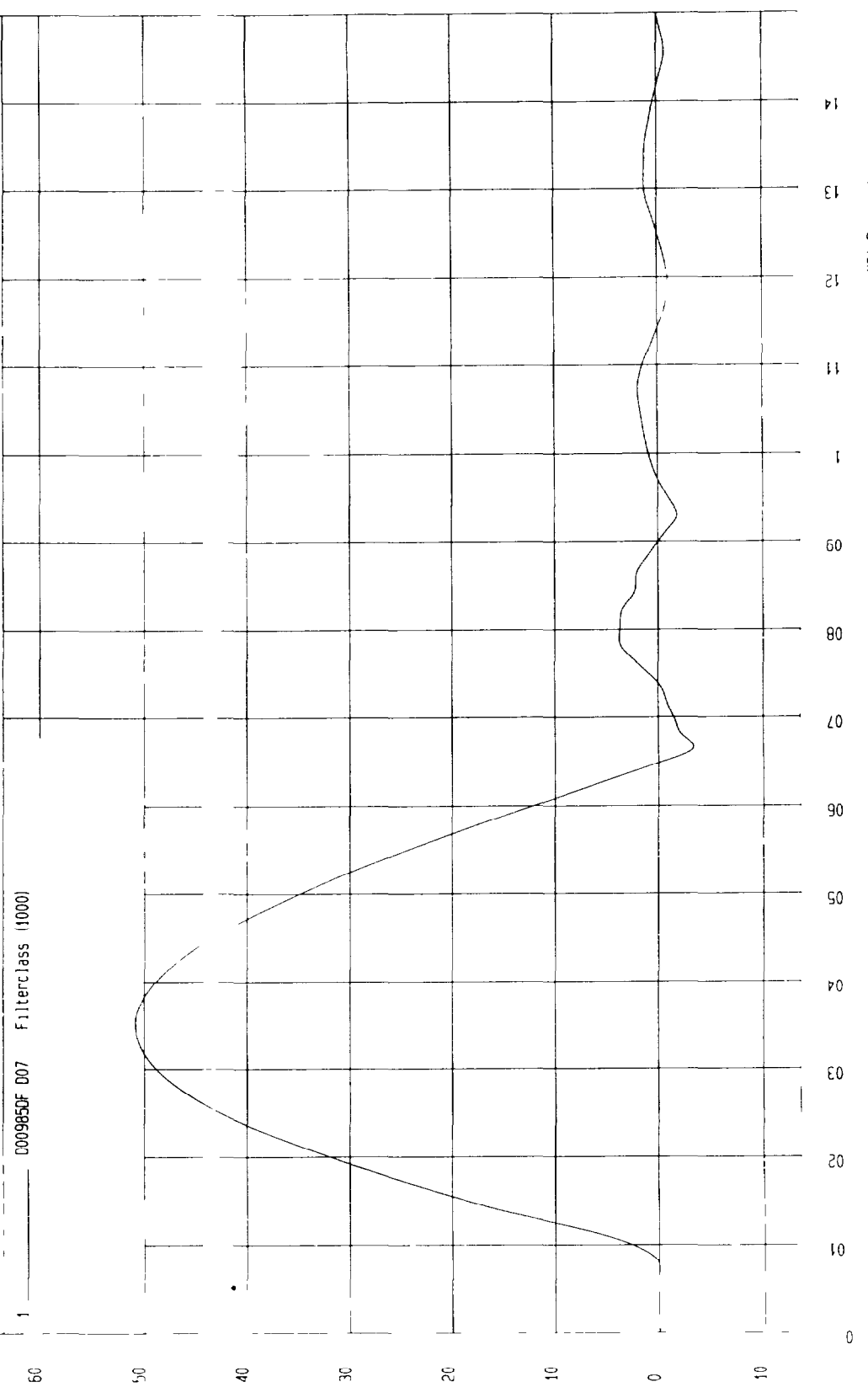
mm

TEST Dummy Calibration RIB MODULE TEST DATE 08-14-2000 - 17 28 58  
 COMPONENT Dummy #ES2-002 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 3 31 mm at 66 7 msec Maximum 50 83 mm at 35 2 msec

MIDDLE RIB DISPLACEMENT

1 ——— 009850F 007 Filterclass (1000)



WGA Research  
08-14-2000 17 48

TIME (sec)

mm

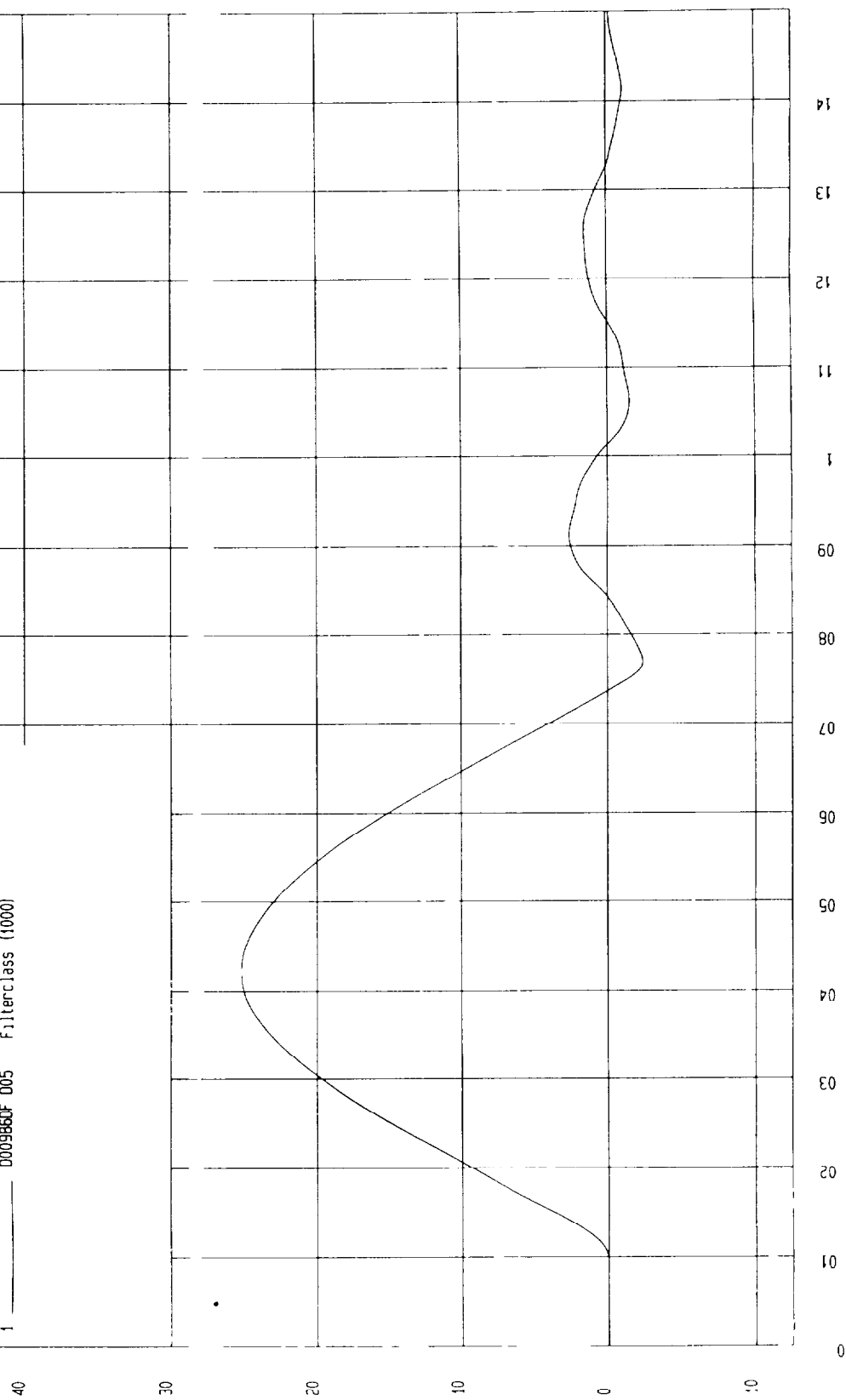
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 54 36

COMPONENT Dummy #ES2-002 Velocity 6 56 FT/SEC 2 M/SEC

Minimum 2 42 mm at 76 9 msec Maximum 25 14 mm at 42 1 msec

LOWER RIB DISPLACEMENT

1 ——— 0009860F 005 Filterclass (1000)



MGA Research  
08-14-2000 18 03

TIME (sec)

mm

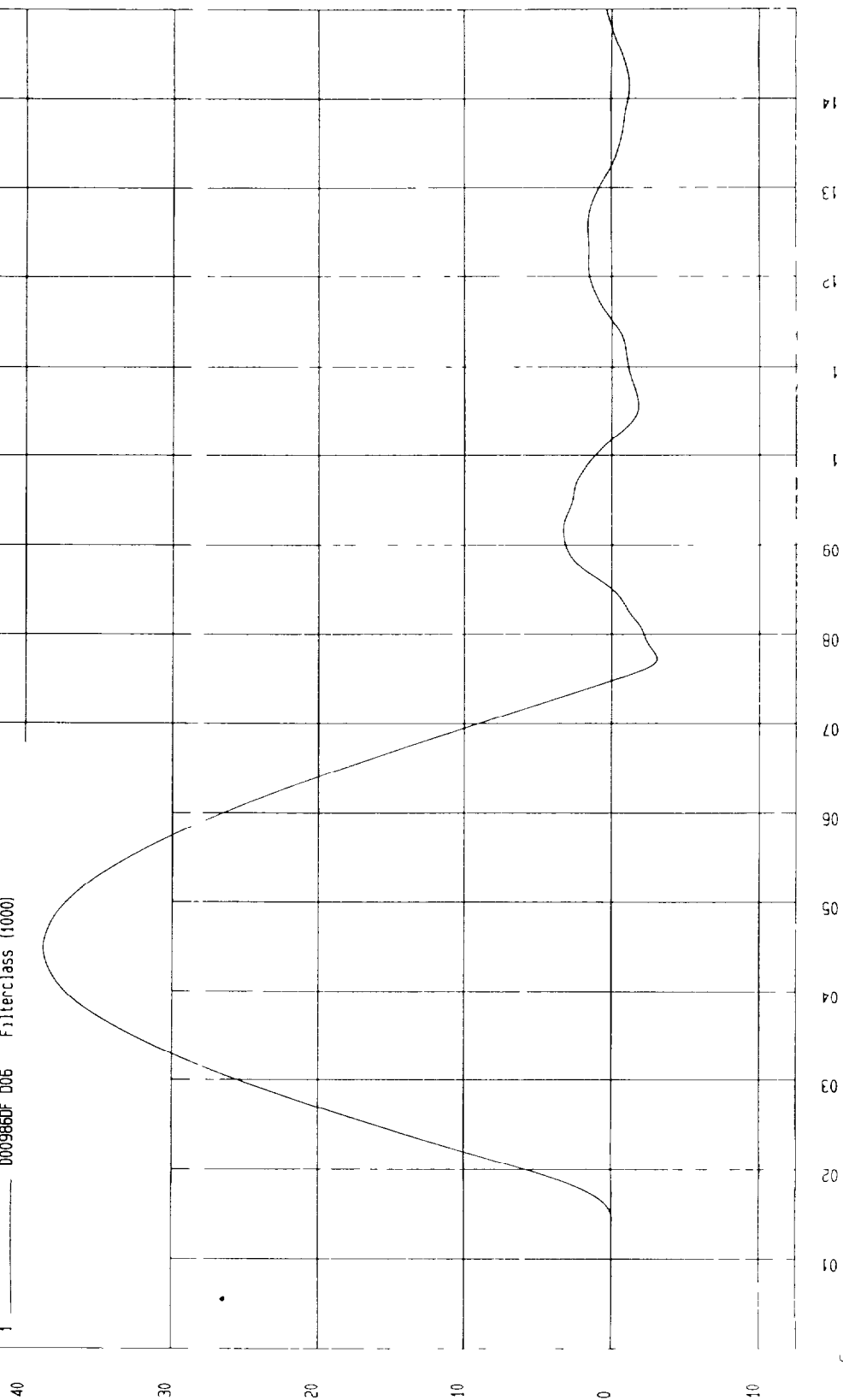
TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 18 02 26

COMPONENT Dummy #ES2-002 Velocity 9 84 FT/SEC 3 M/SEC

Minimum 3 11 mm at 77 3 msec Maximum 38 74 mm at 44 8 msec

LOWER RIB DISPLACEMENT

1 ——— 0009860F D06 Filterclass (1000)



MCA Research  
08 14 2000 18 03

TIME (sec )

mm

TEST Dummy Calibration - RIB MODULE TEST DATE 08-14-2000 - 17 47 38

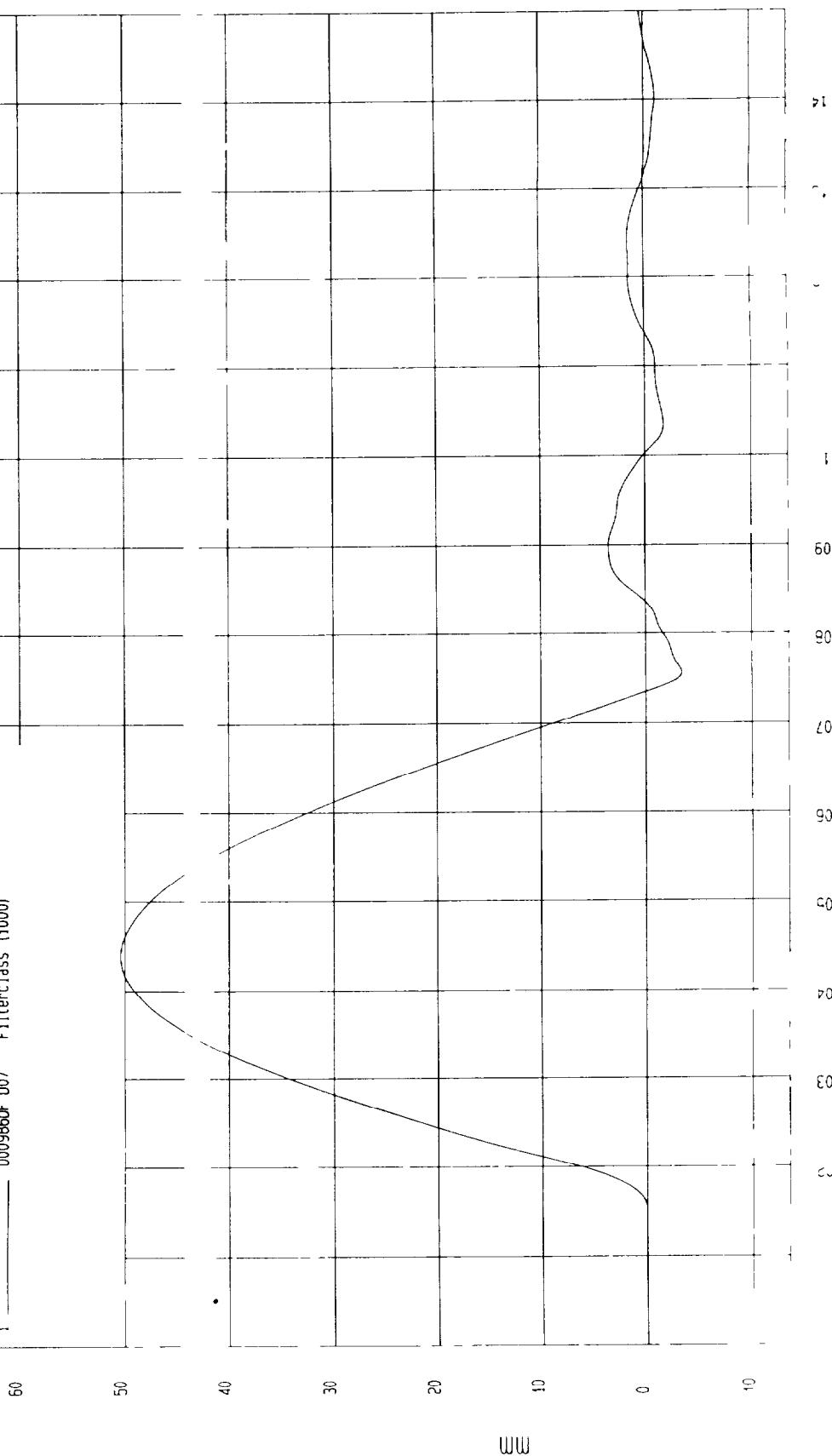
COMPONENT Dummy #ES2-002 Velocity 13 12 FT/SEC 4 M/SEC

Minimum 3 42 mm at 75 6 msec

Maximum 50 42 mm at 44 msec

LOWER RIB DISPLACEMENT

0009860F 007 Filterclass (1000)



MGA Research  
08 14 2000 18 03

## MGA RESEARCH CORPORATION

## ABDOMEN TEST

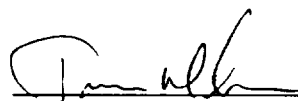
## EUROSID 2 DUMMY

Date: August 14, 2000Dummy Serial Number ES2-002Test Number D00987

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Probe Speed (m/s)	6.2 – 6.4	6.3
Maximum Impact Force	9.5 – 11.1 kN	11.0
Time of Maximum Force	8.8 – 10.4 ms	9.2
Maximum Total Abdomen Force	5.9 – 7.9 kN	6.1
Time of Max Total Force	8.5 – 10.1 ms	9.0

## TEST MEETS SPECIFICATIONS

Technician



Approved By

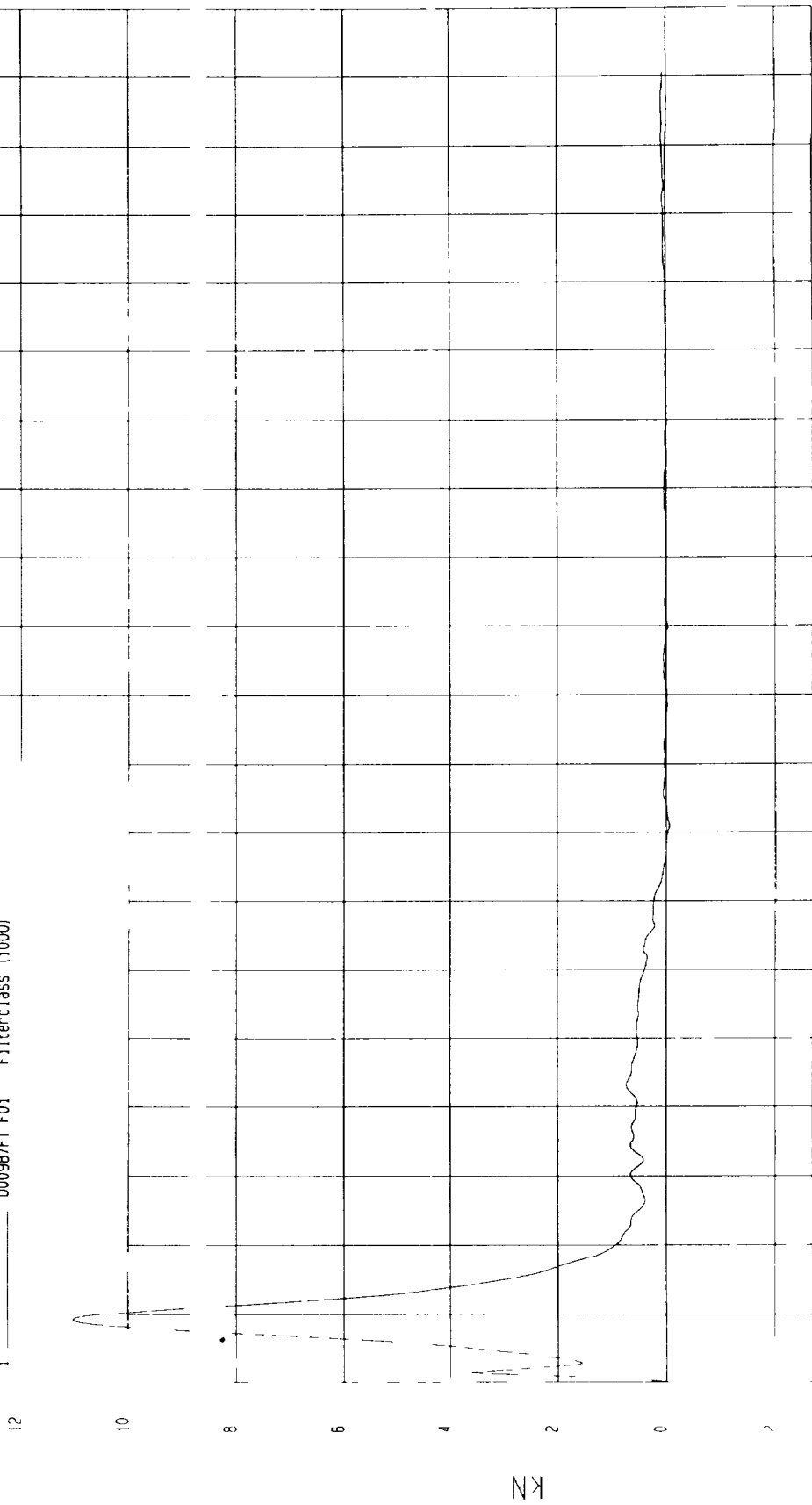


TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-14-2000 - 13 26 08  
COMPONENT Dummy #ES2-002 Velocity 20 68 FT/SEC 6 3 M/SEC

Minimum 6.21E-02 kN at 81 msec Maximum 11.01 kN at 9.2 msec

PROBE FORCE

1 D00987FT F01 Filterclass (1000)



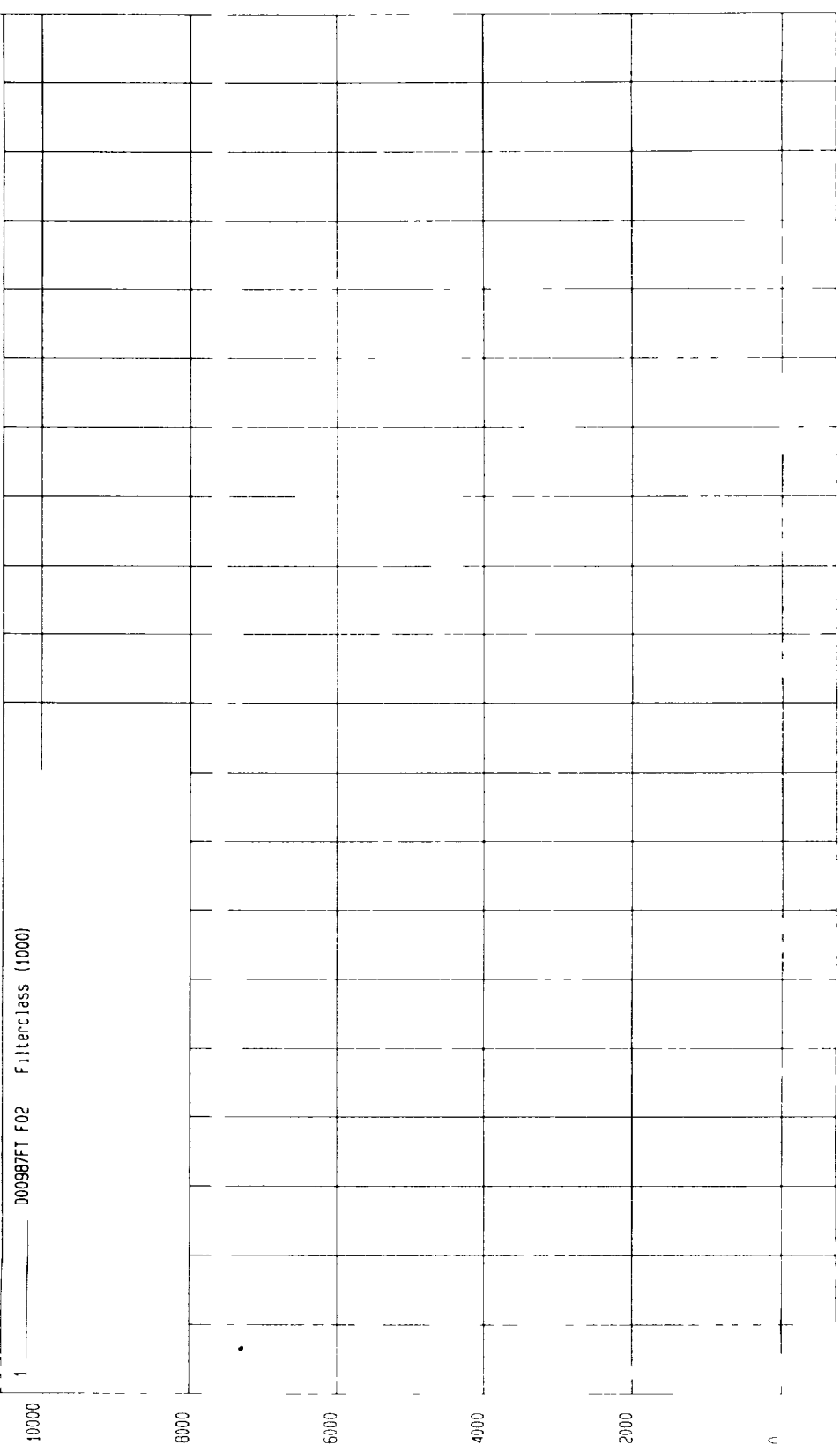
MCA Research  
08\_14\_2000 13 28

TEST Dummy Calibration - ABDOMEN IMPACT TEST DATE 08-14-2000 - 13 26 50  
 COMPONENT Dummy #ES2-002 Velocity 20 68 FT/SEC 6 3 M/SEC

Minimum 2 72E 02 kN at 119 msec Maximum 6 11 kN at 9 msec

ABDOMEN FORCE

1 000987FT F02 Filterclass (1000)



MCA Research  
08 14 2000 13 28

TIME (sec)

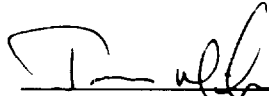
kN

MGA RESEARCH CORPORATION  
LUMBAR SPINE TEST  
EUROSID 2 DUMMY

Date August 14, 2000  
 Dummy Serial Number ES2-002  
 Test Number D00988

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	22
Relative Humidity (%)	10 – 70	54
Pendulum Speed	5.95 – 6.15 m/s	6.10
Max Pendulum Acceleration		-28.0 g's
Time Max Pendulum Acceleration		10.1 ms
Maximum Flexion Angle	45.0 – 55.0 deg	52.6
Time of Max Flexion Angle	39.0 – 53.0 ms	45.5
Maximum Angle Theta (A)	31.0 – 35.0 deg	33.6
Time of Max Theta (A)	45.0 – 55.0 ms	45.3
Maximum Angle Theta (B)	27.0 – 31.0 deg	29.7
Time of Max Theta (B)	45.0 – 55.0 ms	49.2

TEST MEETS SPECIFICATIONS

Technician 

Approved By: 

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 19 07 07

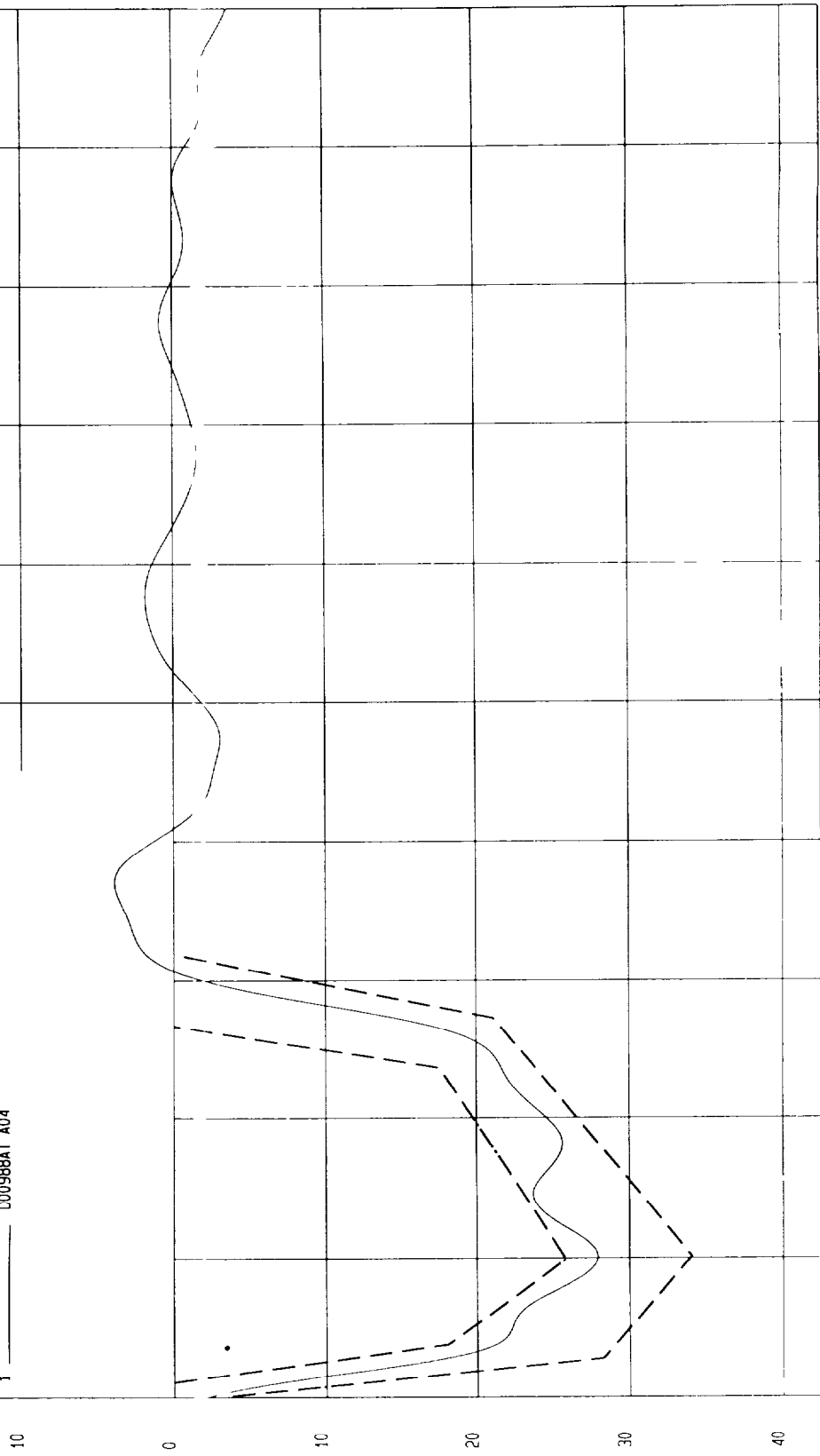
COMPONENT Dummy #ES2-002 Velocity 20 02 FT/SEC 6 1 M/SEC

Minimum -27.97 G S at 10.1 msec

Maximum 3.90 G S at 37 msec

PENDULUM ACCELERATION

1 ——— D00988AT A04



G.S

MGA Research  
08-14-2000 19 25

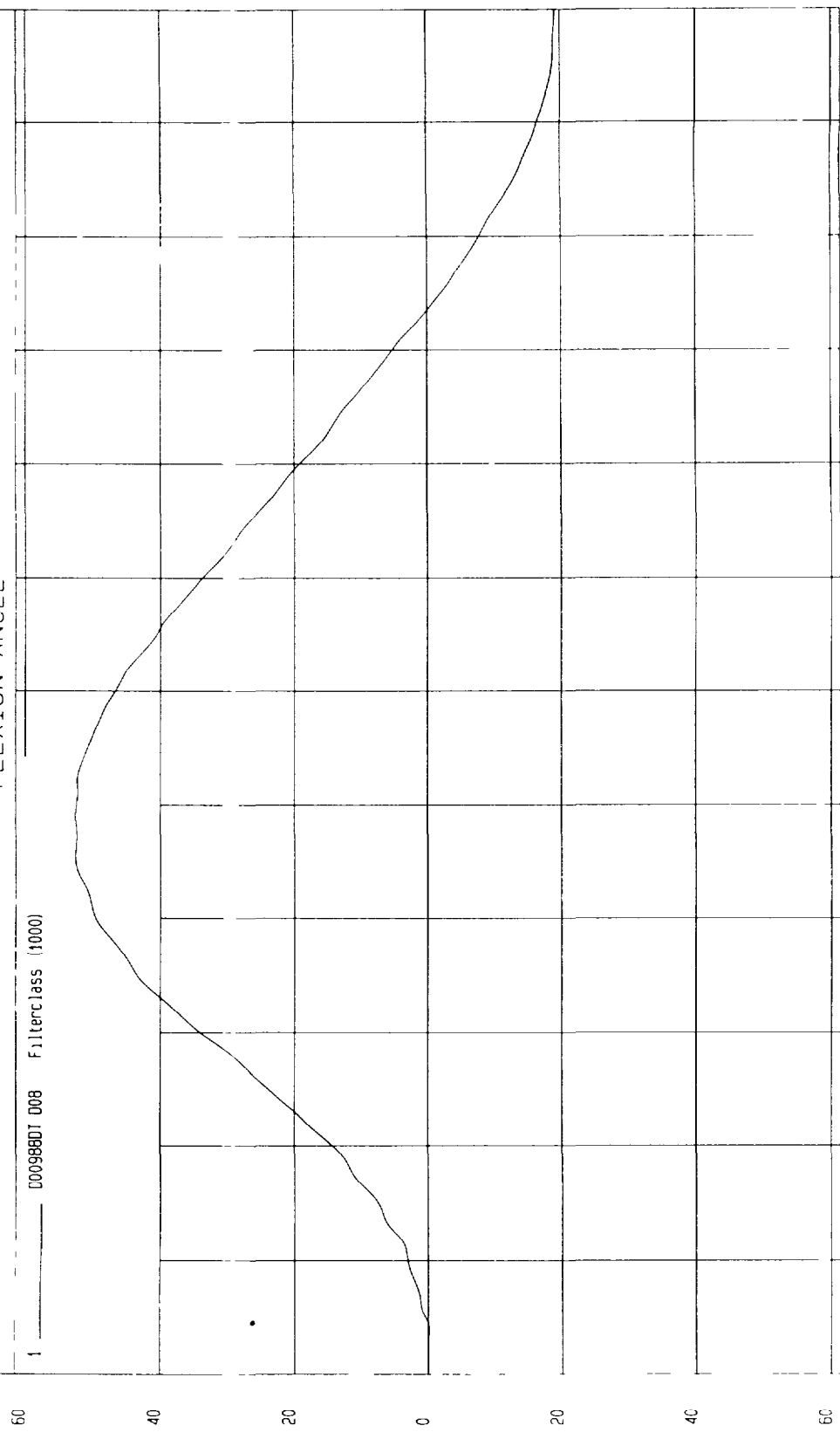
TIME (sec)

TFST Dummy Calibration - LUMBAR FLEXION TEST DATE 08 14 2000 19 07 07  
 COMPONENT Dummy #ES2-002 Velocity 20 02 FT/SEC 6 1 M/SEC

Minimum 19 21 DEG at 120 msec Maximum 52 56 DEG at 45 5 msec

FLEXION ANGLE

1 000988DT 008 Filterclass (1000)



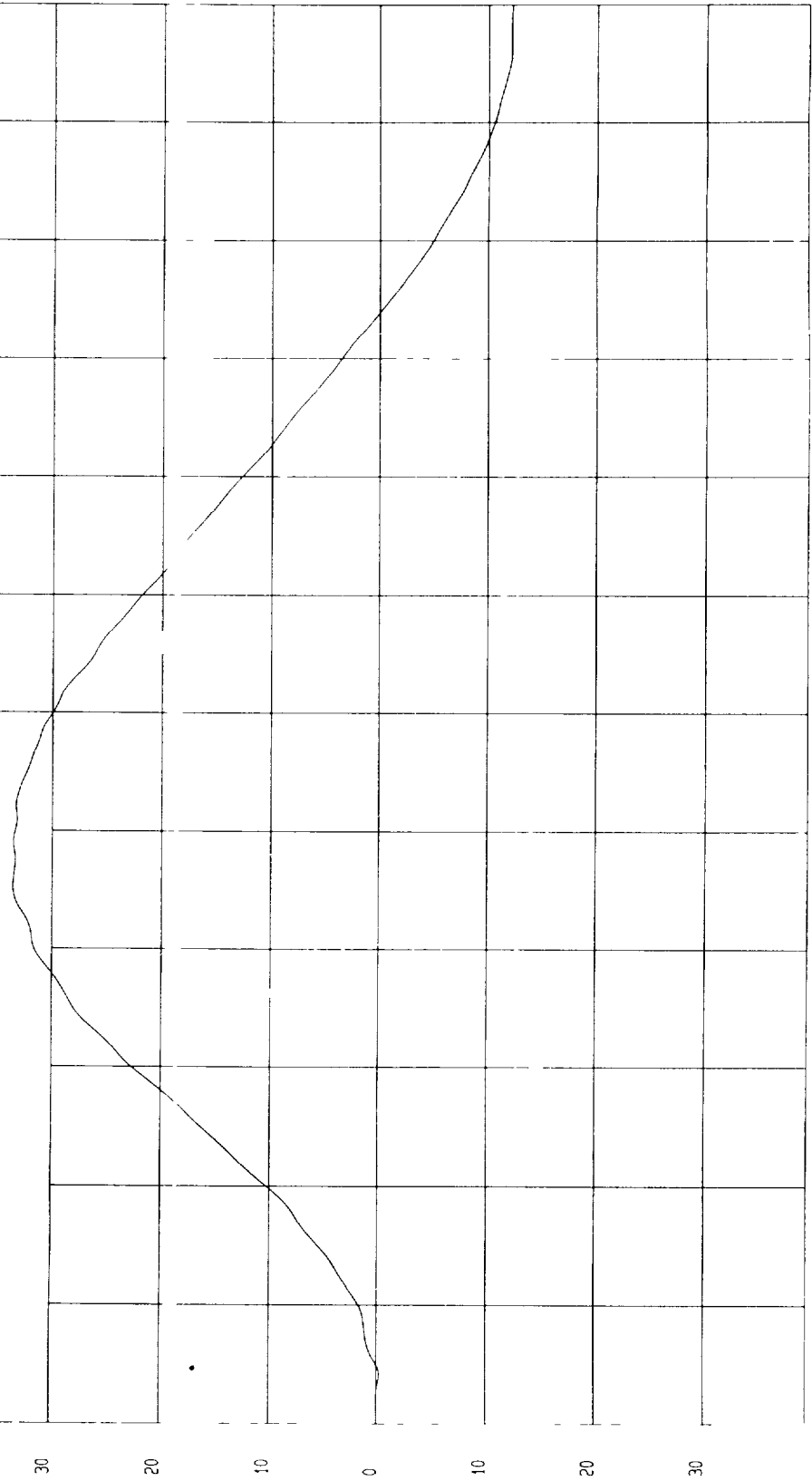
WCA Research  
08 14 2000 19 25

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 19 07 07  
COMPONENT Dummy #ES2-002 Velocity 20 02 FT/SEC 6 1 M/SEC

Minimum 12.21 DEG at 120 msec Maximum 33.60 DEG at 45.3 msec

THETA A

1 0009880T 005 Filterclass (1000)



MGA Research  
08 14 2000 19 25

DEG

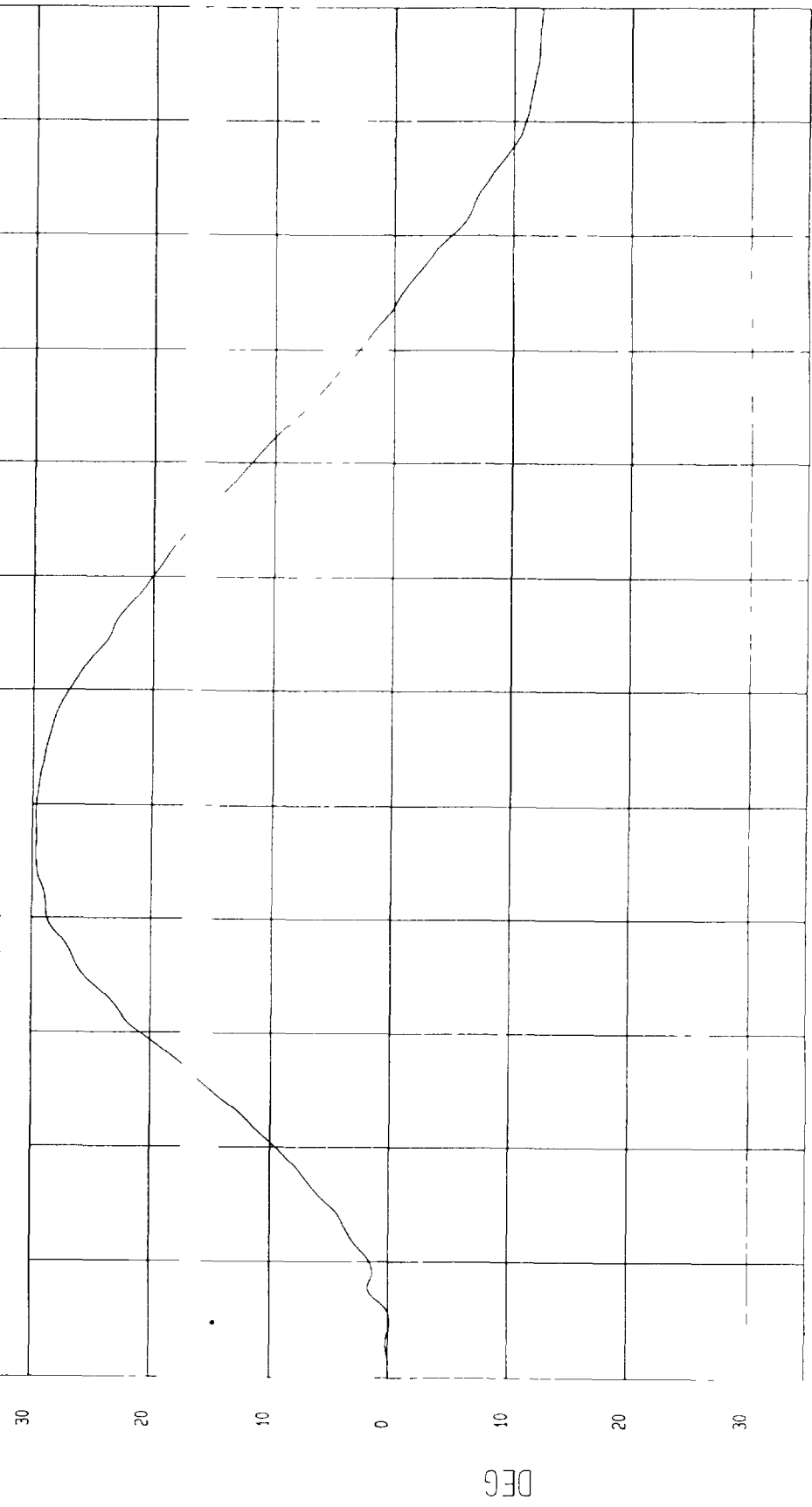
TIME (sec)

TEST Dummy Calibration - LUMBAR FLEXION TEST DATE 08-14-2000 - 19 07 07  
 COMPONENT Dummy #ES2-002 Velocity 20 02 FT/SEC 6 1 M/SEC

Minimum 12.42 DEG at 120 msec Maximum 29.70 DEG at 49.2 msec

THETA B

1 ——— 0009880T D06 Filterclass (1000)



## MGA RESEARCH CORPORATION

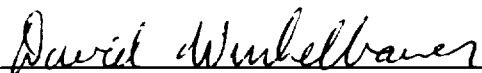
## PELVIS TEST

## EUROSID 2 DUMMY

Date: August 14, 2000Dummy Serial Number ES2-002Test Number D00989

TEST PARAMETER	SPECIFICATION	TEST RESULTS
Temperature (°C)	18 – 22	21
Relative Humidity (%)	10 – 70	54
Pendulum Speed	4.2 – 4.4 m/s	4.3
Maximum Impactor Force	4.4 – 5.1 kN	5.1
Time of Max Impactor Force	10.3 – 15.5 ms	13.4
Maximum Pubic Force	1.04 – 1.64 kN	1.11
Time of Max Pubic Force	9.9 – 15.9 ms	14.2

TEST MEETS SPECIFICATIONS

Technician. Approved By 

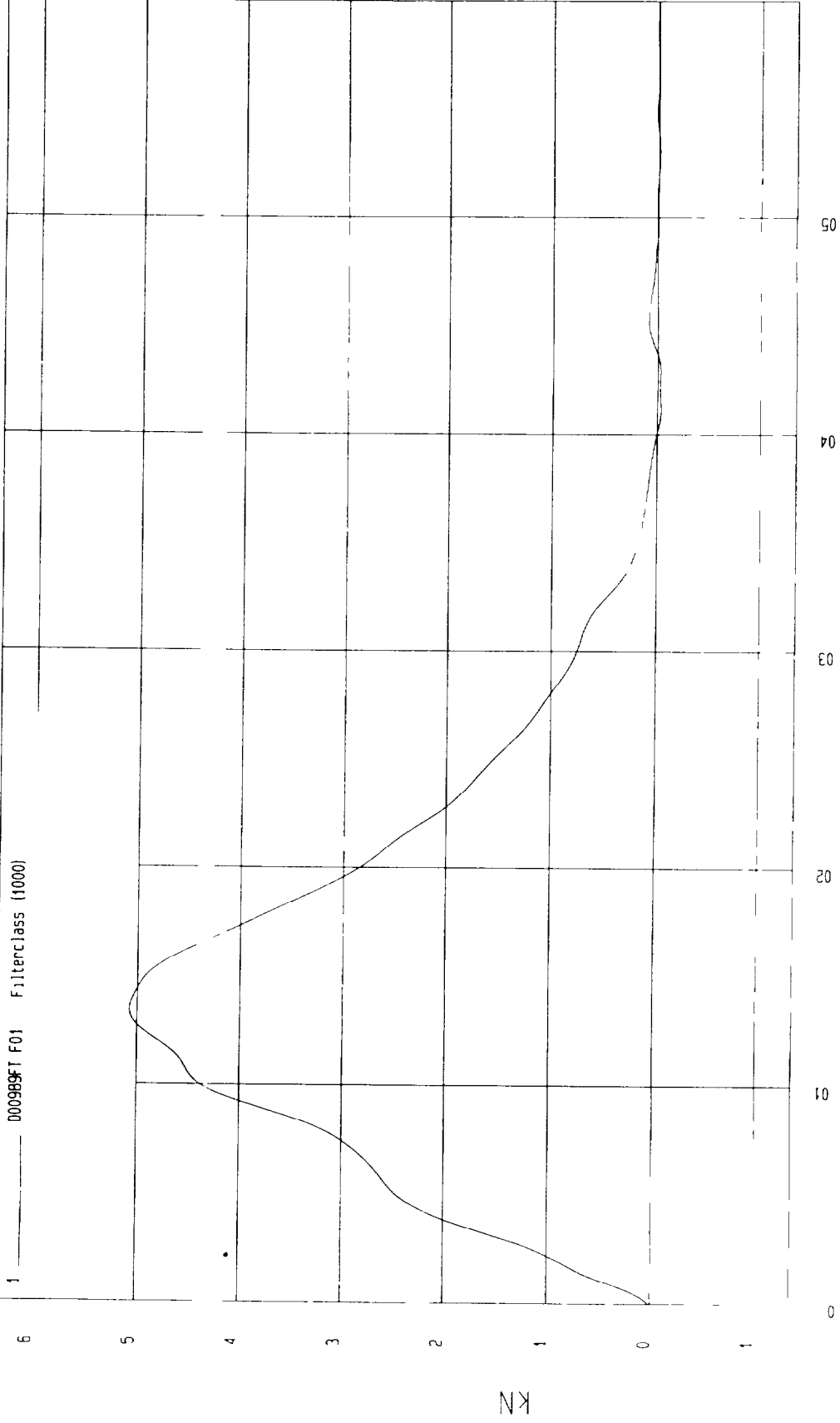
TEST Dummy Calibration - Pelvis Impact TEST DATE 08-14-2000 - 11 42 34

COMPONENT Dummy #ES2-002 Velocity 13 99 FT/SEC 4 27 M/SEC

Minimum - 3 70E-02 kN at 41 1 msec Maximum 5 07 kN at 13 4 msec

IMPACTOR FORCE

1 000989FT F01 FilterClass (1000)



TEST Dummy Calibration - Pelvis Impact TEST DATE 08-14-2000 - 11 43 39

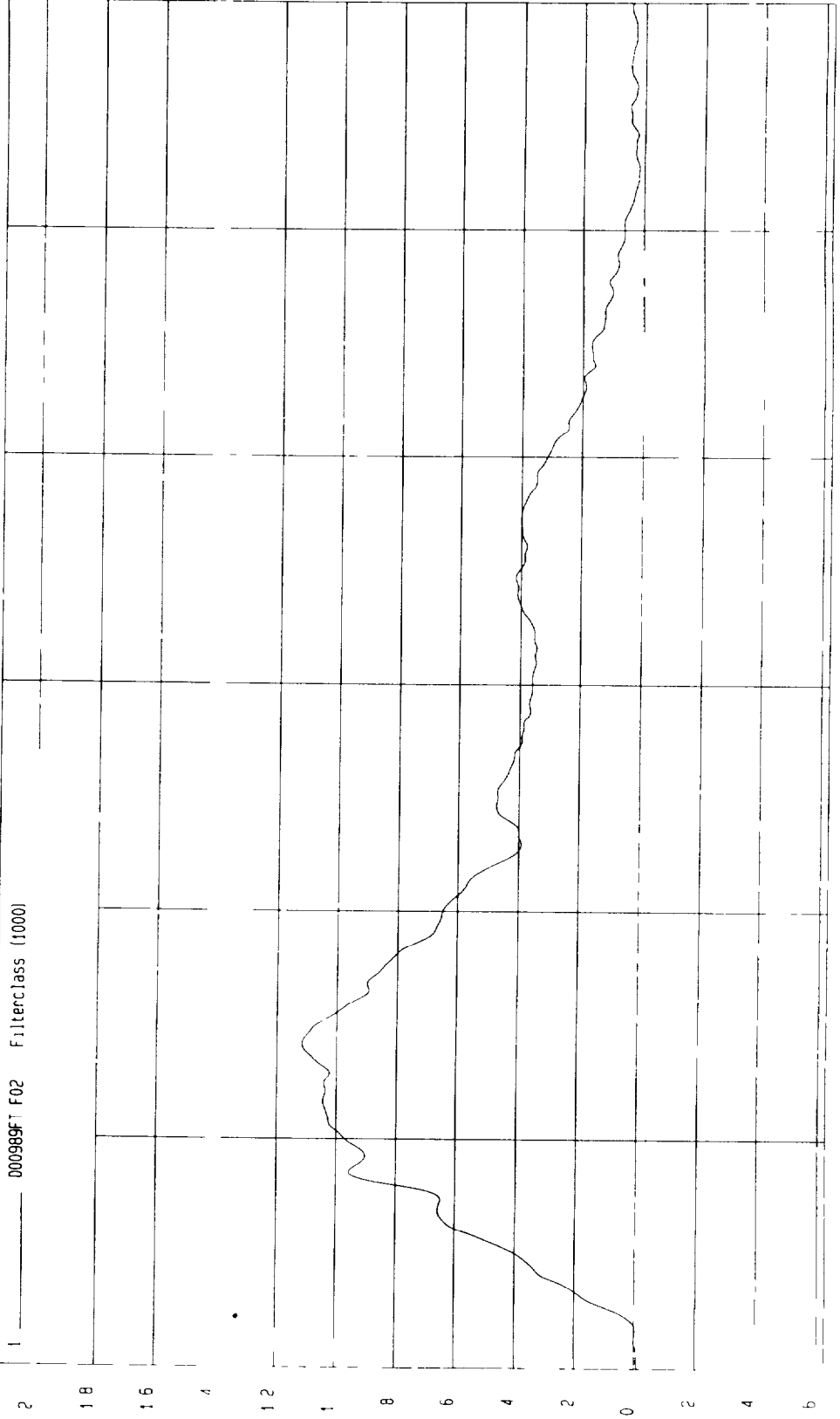
COMPONENT Dummy #ES2-002 Velocity 13 99 FT/SEC 4 27 M/SEC

Minimum 4 42E 02 kN at 128 msec

Maximum 1 11 kN at 14 2 msec

PUBIC FORCE

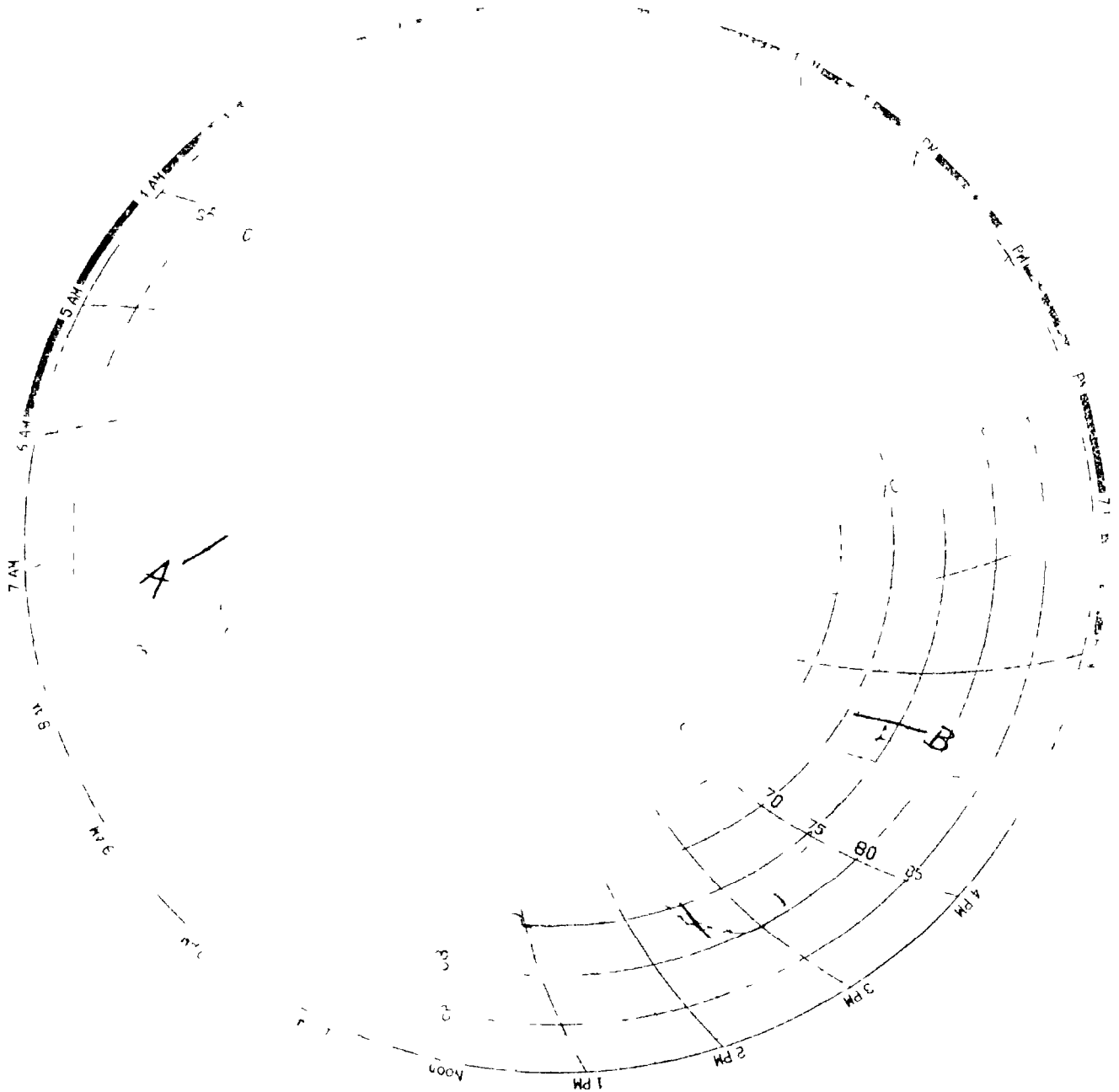
1 000989FT F02 Filterclass (1000)



VEHICLE AND DUMMY TEMPERATURE

A= Dummies installed in vehicle

B= Test conducted



APPENDIX D – CALIBRATION INFORMATION

## ES-2 INSTRUMENT CALIBRATION DATA

DRIVER	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Head X Accelerometer	J13930	Endevco	June 2, 2000
Head Y Accelerometer	J13631	Endevco	June 2, 2000
Head Z Accelerometer	J13990	Endevco	June 2, 2000
Upper Neck Load Cell	076	Denton	November 1, 1999
Lower Neck Load Cell	102	First Technologies	December 21, 1999
Shoulder Load Cell	104	First Technologies	February 17, 2000
Shoulder Rotation	001	Space Age Controls	August 1, 2000
Upper Spine X Accelerometer	J13710	Endevco	June 1, 2000
Upper Spine Y Accelerometer	J13547	Endevco	June 1, 2000
Upper Spine Z Accelerometer	J13705	Endevco	June 1, 2000
Upper Rib Y Accelerometer	J11625	Endevco	June 1, 2000
Mid Rib Y Accelerometer	J10730	Endevco	June 1, 2000
Lower Rib Y Accelerometer	J11014	Endevco	June 1, 2000
Upper Rib Displacement	ES2-001UR	Data Systems	March 1, 2000
Mid Rib Displacement	ES2-001MR	Data Systems	March 1, 2000
Lower Rib Displacement	ES2-001LR	Data Systems	March 1, 2000
Lower Spine X Accelerometer	J11046	Endevco	June 1, 2000
Lower Spine Y Accelerometer	J11784	Endevco	June 1, 2000
Lower Spine Z Accelerometer	J11047	Endevco	June 1, 2000
Torso Load Cell	096	Denton	November 1, 1999
T-12 Load Cell	078	Denton	October 29, 1999
Abdomen Front Load Cell	692	Denton	March 1, 2000
Abdomen Mid Load Cell	702	Denton	March 1, 2000
Abdomen Rear Load Cell	706	Denton	March 1, 2000
Pubic Symphysis Load Cell	144	Denton	June 7, 2000
Pelvis X Accelerometer	ALDM8	Endevco	July 12, 2000
Pelvis Y Accelerometer	ALDC3	Endevco	July 12, 2000
Pelvis Z Accelerometer	ALA92	Endevco	July 12, 2000
Right Femur Load Cell	121	First Technologies	July 13, 2000
Left Femur Load Cell	124	First Technologies	July 13, 2000

## ES-2 INSTRUMENT CALIBRATION DATA

LEFT REAR PASSENGER	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Head X Accelerometer	AMR94	Endevco	June 1, 2000
Head Y Accelerometer	AMTB1	Endevco	June 1, 2000
Head Z Accelerometer	AC9B7	Endevco	June 1, 2000
Upper Neck Load Cell	079	Denton	December 10, 1999
Lower Neck Load Cell	103	First Technologies	July 14, 2000
Shoulder Load Cell	108	First Technologies	March 16, 2000
Shoulder Rotation	002	Space Age Controls	August 1, 2000
Upper Spine X Accelerometer	J14896	Endevco	July 7, 2000
Upper Spine Y Accelerometer	J14771	Endevco	July 7, 2000
Upper Spine Z Accelerometer	J14774	Endevco	July 7, 2000
Upper Rib Y Accelerometer	AHTN3	Endevco	July 7, 2000
Mid Rib Y Accelerometer	AHT12	Endevco	July 7, 2000
Lower Rib Y Accelerometer	AH0C3	Endevco	July 7, 2000
Upper Rib Displacement	ES2-002UR	Data Systems	March 1, 2000
Mid Rib Displacement	ES2-002UR	Data Systems	March 1, 2000
Lower Rib Displacement	ES2-002UR	Data Systems	March 1, 2000
Lower Spine X Accelerometer	J13653	Endevco	June 2, 2000
Lower Spine Y Accelerometer	J13713	Endevco	June 2, 2000
Lower Spine Z Accelerometer	J13649	Endevco	June 2, 2000
Torso Load Cell	100	Denton	December 10, 1999
T-12 Load Cell	079	Denton	June 2, 2000
Abdomen Front Load Cell	110	First Technologies	July 11, 2000
Abdomen Mid Load Cell	111	First Technologies	March 1, 2000
Abdomen Rear Load Cell	112	First Technologies	March 1, 2000
Pubic Symphysis Load Cell	108	First Technologies	November 1, 1999
Pelvis X Accelerometer	AGRW3	Endevco	June 2, 2000
Pelvis Y Accelerometer	AHY71	Endevco	June 2, 2000
Pelvis Z Accelerometer	AMPY0	Endevco	June 2, 2000
Right Femur Load Cell	125	First Technologies	July 13, 2000
Left Femur Load Cell	126	First Technologies	July 13, 2000

## VEHICLE INSTRUMENT CALIBRATION DATA

	VEHICLE ACCELEROMETERS		
	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Right Front Sill X	J10-E12	Entran	February 11, 2000
Right Front Sill Y	D05-R11	Entran	May 18, 2000
Right Front Sill Z	G13-B03	Entran	March 17, 2000
Right Rear Sill X	G01-J04	Entran	June 2, 2000
Right Rear Sill Y	J10-E03	Entran	March 16, 2000
Right Rear Sill Z	A09-G02	Entran	February 11, 2000
Left Front Sill Y	E10-F07	Entran	August 8, 2000
Left Rear Sill Y	I18-E05	Entran	April 7, 2000
Floorpan @ Rear Axle X	D05-R10	Entran	July 11, 2000
Floorpan @ Rear Axle Y	G01-J09	Entran	July 11, 2000
Floorpan @ Rear Axle Z	F20-G06	Entran	July 11, 2000
Left Mid A Post Y	C18-G12	Entran	August 8, 2000
Left Lower A Post Y	F20-G03	Entran	August 8, 2000
Left Upper B Post Y	H02-J06	Entran	June 2, 2000
Left Mid B Post Y	E10-F19	Entran	August 8, 2000
Left Lower B Post Y	E13-D06	Entran	August 8, 2000
Driver Seat Track Y	I26-D11	Entran	February 11, 2000
Right Rear Occupant Compartment Y	K11-G07	Entran	August 8, 2000
Vehicle CG X	C25-A06	Entran	May 18, 2000
Vehicle CG Y	H02-J04	Entran	March 20, 2000
Vehicle CG Z	F07-A24	Entran	February 11, 2000
Left Front Door Upper Y	E10-F17	Entran	February 11, 2000
Left Front Door Mid Y	D05-R20	Entran	May 18, 2000
Left Front Door Lower Y	F12-G08	Entran	June 2, 2000

Note All Entran accelerometers are Model No EGE-72.

## VEHICLE INSTRUMENT CALIBRATION DATA

	SERIAL NUMBER	MANUFACTURER	CALIBRATION DATE
Left Front Door Rear Lower Y	K11-J12	Entran	June 2, 2000
Left Rear Door Upper Y	K16-X05	Entran	August 8, 2000
Left Rear Door Mid Y	F18-G08	Entran	June 2, 2000
Left Rear Door Lower Y	G01-J19	Entran	August 8, 2000
Left Rear Door Rear Lower Y	D05-R25	Entran	August 8, 2000

Note: All Entran accelerometers are Model No. EGE-72

## APPENDIX E – PROCEDURE USED FOR ES-2 POSITIONING

## APPENDIX E – PROCEDURE USED FOR ES-2 POSITIONING

## Installation of the Side-Impact Dummy (recommended practice)

## 1 GENERAL

- 1.1 The dummy to be used for the following installation procedure is described in Annex 6 to this regulation
- 1.2 Adjust the knee joints so that they just support the leg when it is extended horizontally (1 to 2 g)
- 1.3 Clothe the dummy in form fitting cotton stretch mid-calf length pants. Each foot is equipped with a shoe

## 2. INSTALLATION

- 2.1 Place the dummy in the outboard front seat of the impact side as described in the test specifications
- 2.2 The mid-sagittal plane of the dummy shall coincide with the centerplane of the occupant (as determined according to Annex 3, paragraph 2.8) with a tolerance of 2°
- 2.3 The pelvis of the dummy shall be positioned according to the following:
  - 2.3.1 The pelvis pitch angle shall be 20.0° +/- 2.5°.
  - 2.3.2 A line passing through the dummy H-points shall pass through an imaginary circle in the mid-sagittal plane of the dummy. This circle has a radius of 10 mm and is located 20 mm horizontally forward and 5 mm vertically above the reference H-point, determined by the 3D H-point machine.
- 2.4 The upper torso of the dummy shall be positioned according to the following:
  - 2.4.1 The upper torso shall be bent forward and then laid back against the seat back. The shoulder of the dummy shall be set fully rearward
  - 2.4.2 The torso reference line pitch angle shall be 25.0° +/- 2.5°. The torso reference line is defined as the thoracic spine center line.
- 2.5 The arms shall be positioned in such a way that the angle between the projection of the arm centerline on the mid-sagittal plane of the dummy and the torso reference line is 40° +/- 5°

- 2.6 For the driver's seating position, without inducing pelvis or torso movement, place the right foot of the dummy on the undepressed accelerator pedal with the heel resting as far forward as possible on the floorpan. Set the left foot perpendicular to the lower leg with the heel resting on the floorpan in the same lateral line as the right heel. Set the knees of the dummy such that their outside surfaces are  $150 \pm 10$  mm from the plane of symmetry of the dummy. If possible, within these constraints, place the thighs of the dummy in contact with the seat cushion.
- 2.7 For other seating positions, without inducing pelvis or torso movement, place the heels of the dummy as far forward as possible on the floorpan without compressing the seat cushion more than the compression due to the weight of the leg. Set the knees of the dummy such that their outside surfaces are  $150 \pm 10$  mm from the plane of symmetry of the dummy.

APPENDIX F – ES-2 PEAK REPONSES

DRIVER (ES-2) PEAK RESPONSE TABLE

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Head	1000	X	G	-20.21	58
	1000	Y	G	70.64	56
	1000	Z	G	-26.02	61
	1000	RES	G	74.99	58
Head Injury Criteria (HIC)				294	
Upper Neck Force	1000	X	N	-538.06	58
	1000	Y	N	276.65	132
	1000	Z	N	1387.94	61
	1000	RES	N	1471.23	61
Upper Neck Moment	600	X	Nm	-117.94	58
	600	Y	Nm	-73.33	61
	600	Z	Nm	37.65	85
	600	RES	Nm	137.76	60
Lower Neck Force	1000	X	N	468.55	60
	1000	Y	N	-72.31	42
	1000	Z	N	-1447	61
	1000	RES	N	1514.96	61
Lower Neck Moment	600	X	Nm	-81.75	60
	600	Y	Nm	-51.98	60
	600	Z	Nm	-39.69	87
	600	RES	Nm	97.36	60
Shoulder Force	1000	X	N	272.95	35
	1000	Y	N	518.04	48
	1000	Z	N	1287	49
	1000	RES	N	1385.5	49

DRIVER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Upper Spine	180	X	G	-14.4	48
	180	Y	G	55.83	48
	180	Z	G	6.2	60
Lower Spine	180	X	G	-7.84	35
	180	Y	G	53.81	40
	180	Z	G	-7.22	49
Upper Rib	180	Y	G	151.44	39
Mid Rib	180	Y	G	139.18	36
Lower Rib	180	Y	G	194.24	70
Upper Rib Deflection	180	Y	mm	-39.18	53
Mid Rib Deflection	180	Y	mm	-39.77	53
Lower Rib Deflection	180	Y	mm	-37.15	50
Upper Rib VC	180	Y	m/sec	0.66	43
Mid Rib VC	180	Y	m/sec	0.58	40
Lower Rib VC	180	Y	m/sec	0.59	40
Torso Force	600	X	N	432.95	44
	600	Y	N	-511.34	59
Torso Moment	600	Y	Nm	23.28	43
	600	Z	Nm	24.37	44
T12 Force	600	X	N	-471.5	47
	600	Y	N	2194.16	39
T12 Moment	600	X	Nm	-141.69	40
	600	Y	Nm	47.05	59

## DRIVER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Abdomen Front Force	600	Y	N	548.62	49
Abdomen Mid Force	600	Y	N	574.85	32
Abdomen Rear Force	600	Y	N	584.09	31
Abdomen Summed Force	600	Y	N	1551.06	48
Pubic Symphysis Force	600	Y	N	-926.93	34
Right Femur Force	600	X	N	-386.94	42
	600	Y	N	1407.58	50
	600	Z	N	-1023.52	47
	600	RES	N	1756.33	50
Right Femur Moment	600	X	Nm	125.63	44
	600	Y	Nm	-51.76	54
	600	Z	Nm	-14.94	62
	600	RES	Nm	126.74	44
Left Femur Force	600	X	N	-419.16	55
	600	Y	N	1407.34	40
	600	Z	N	-828.33	44
	600	RES	N	1629.58	41
Left Femur Moment	600	X	Nm	-174.04	41
	600	Y	Nm	-44.9	55
	600	Z	Nm	16.33	29
	600	RES	Nm	174.19	41
Pelvis	1000	X	G	-29.57	28
	1000	Y	G	82.17	31
	1000	Z	G	-15.43	44

## PASSENGER (ES-2) PEAK RESPONSE TABLE

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Head	1000	X	G	-39.01	57
	1000	Y	G	32.56	57
	1000	Z	G	20.85	57
	1000	RES	G	50.29	57
Head Injury Criteria (HIC)				119	
Upper Neck Force	1000	X	N	-349.52	57
	1000	Y	N	-886.96	83
	1000	Z	N	1900.36	66
	1000	RES	N	2004.09	67
Upper Neck Moment	600	X	Nm	-76.51	63
	600	Y	Nm	60.74	72
	600	Z	Nm	-39.56	64
	600	RES	Nm	97.71	64
Lower Neck Force	1000	X	N	-724.79	97
	1000	Y	N	-1410.92	64
	1000	Z	N	-1850.19	68
	1000	RES	N	2250.43	67
Lower Neck Moment	600	X	Nm	-63.38	81
	600	Y	Nm	-49.79	65
	600	Z	Nm	-32.74	83
	600	RES	Nm	79.4	82
Shoulder Force	1000	X	N	548.51	56
	1000	Y	N	1134.19	57
	1000	Z	N	2117.79	59
	1000	RES	N	2430	58

PASSENGER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Upper Spine	180	X	G	-16.76	57
	180	Y	G	41.01	56
	180	Z	G	-71.5	40
Lower Spine	180	X	G	-17.22	53
	180	Y	G	52.77	46
	180	Z	G	-9.03	53
Upper Rib	180	Y	G	46.29	52
Mid Rib	180	Y	G	66.02	49
Lower Rib	180	Y	G	77.11	49
Upper Rib Deflection	180	Y	mm	-22.82	83
Mid Rib Deflection	180	Y	mm	-22.75	60
Lower Rib Deflection	180	Y	mm	-16.9	58
Upper Rib VC	180	Y	m/sec	0.17	55
Mid Rib VC	180	Y	m/sec	0.23	53
Lower Rib VC	180	Y	m/sec	0.14	53
Torso Force	600	X	N	1412.73	100
	600	Y	N	-503.51	102
Torso Moment	600	Y	Nm	-99.11	101
	600	Z	Nm	-54.94	101
T12 Force	600	X	N	-597.24	46
	600	Y	N	2447.77	51
T12 Moment	600	X	Nm	-261.58	46
	600	Y	Nm	-153.12	47

## PASSENGER (ES-2) PEAK RESPONSE TABLE (CONTINUED)

Location	Peak Values (G's)				
	Class	Axis	Units	Peak	Time (msec)
Abdomen Front Force	600	Y	N	1309.7	46
Abdomen Mid Force	600	Y	N	698.02	46
Abdomen Rear Force	600	Y	N	408.55	49
Abdomen Summed Force	600	Y	N	2294.23	45
Pubic Symphysis Force	600	Y	N	-2375.33	45
Right Femur Force	600	X	N	-339.11	48
	600	Y	N	-1206	44
	600	Z	N	-1551.25	43
	600	RES	N	1882.32	44
Right Femur Moment	600	X	Nm	-169.2	44
	600	Y	Nm	-64.28	48
	600	Z	Nm	-19.08	48
	600	RES	Nm	176.72	44
Left Femur Force	600	X	N	-499.81	44
	600	Y	N	-785.01	31
	600	Z	N	-585.7	41
	600	RES	N	2310.68	44
Left Femur Moment	600	X	Nm	-214.83	30
	600	Y	Nm	87.63	44
	600	Z	Nm	29.3	45
	600	RES	Nm	220.22	30
Pelvis	1000	X	G	-33.48	45
	1000	Y	G	65.42	39
	1000	Z	G	-21.81	45