

V3476

REPORT NUMBER: 301-CAL-00-12

**SAFETY COMPLIANCE TESTING FOR FMVSS 301
FUEL SYSTEM INTEGRITY**

FORD MOTOR CO.
2000 FORD FOCUS
4-DOOR SEDAN

NHTSA NUMBER: CY0207

VERIDIAN TEST NUMBER: 8480-22

VERIDIAN ENGINEERING
P.O. BOX 400
BUFFALO, NEW YORK 14225



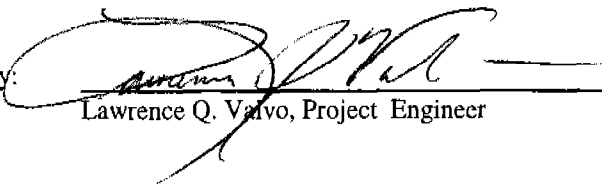
August 15, 2000

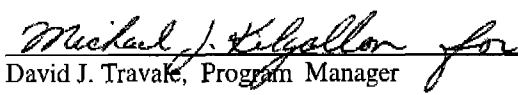
FINAL REPORT

PREPARED FOR:

U. S. Department of Transportation
National Highway Traffic Safety Administration
ENFORCEMENT
Office of Vehicle Safety Compliance
400 Seventh Street, S. W.
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Washington, DC 20590

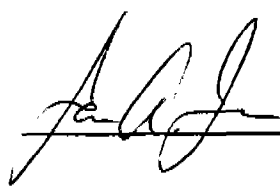
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16. Abstract Compliance tests were conducted on the subject 2000 Ford Focus 4-Door Sedan in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-301-01 for the determination of FMVSS 301 compliance. Test failures identified were as follows: The test vehicle appeared to comply with all requirements of FMVSS 301 "Fuel System Integrity."					
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Section 1

PURPOSE OF COMPLIANCE TEST

This 30 mph rear moving barrier impact test is part of the Federal Motor Vehicle Safety Standard (FMVSS) 301 Compliance Test Program conducted for the National Highway Traffic Safety Administration (NHTSA) by Veridian Engineering under Contract No. DTNH22-95-D-11000. The purpose of this test was to determine if the subject vehicle, a 2000 Ford Focus 4-Door Sedan, meets the performance requirements of FMVSS No. 301, "Fuel System Integrity." This compliance test was conducted using the requirements found in the OVSC Laboratory Test Procedure No. TP-301-01, dated March 28, 1994.

Section 2

COMPLIANCE TEST RESULTS SUMMARY

A 3045 pound 2000 Ford Focus 4-Door Sedan was impacted from the rear by a 3961 pound moving barrier at a velocity of 29.2 mph. The test was performed by Veridian Engineering on August 15, 2000.

One instrumented Part 572 E and one non-instrumented Part 572 B, 50th percentile male Anthropomorphic Test Device (ATD) were placed in the driver and right-front passenger seating positions respectively. Additional ballast (25 pounds) was secured in the vehicle rear occupant compartment area.

The crash event was recorded by one real-time and eight high-speed cameras. Camera locations and other pertinent camera information are found on pages 3-9 and 3-10 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A. Vehicle and ATD electronic data plots are presented in Appendix B.

The 13.2 gallon fuel tank was filled to 92.5 percent capacity with orange Stoddard fluid prior to the impact. After the impact, there was no fluid leakage for the first 30 minutes nor during any phase of the rollover test. Average vehicle longitudinal crush was 14.4 inches. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity." Section 3 presents the results of these tests.

Table 2

GENERAL TEST AND VEHICLE PARAMETER DATATEST VEHICLE INFORMATION:

Year/Make/Model/Body Style: 2000 Ford Focus 4-Door Sedan

NHTSA No.: CY0207 ; VIN: 1FAFP33P7YW214479 ; Color: Green

Engine Data: 4 cylinders; - CID; 2.0 Liters; - cc

Placement: - Longitudinal or In-Line; X Transverse or Lateral

Transmission Data: 5 speeds; X Manual; - Automatic; - Overdrive

Final Drive: - Rear Wheel Drive; X Front Wheel Drive; - Four Wheel Drive

Major Options: - A/C; X Pwr.Strg.; X Pwr. Brakes
- Pwr. Windows; - Pwr. Door Locks; - Tilt Wheel

Date Received: 1/25/00 ; Odometer Reading 102 miles

Selling Dealer: Not Available

& Address: -

DATA FROM TIRE VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured by: Ford Motor Co.

Date of Manufacture: 12/99

GVWR: 3640 lbs.; GAWR: 1984 lbs. FRONT; 1745 lbs. REAR

DATA FROM TIRE PLACARD:

Location of Placard on Vehicle: Driver door

Tire Pressure with Maximum Capacity Vehicle Load: 32 psi FRONT 32 psi REAR

Recommended Tire Size: P185/65 R14

* Recommended Cold Tire Pressure: 44 psi FRONT; 44 psi REAR

Size of Tires on Test Vehicle: P185/65 R14

Type of Spare Tire: Temporary

Vehicle Capacity Data:

Type of Front Seats:	<u>-</u> Bench;	<u>X</u> Bucket;	<u>-</u> Split Bench
Number of Occupants:	<u>2</u> Front;	<u>3</u> Rear;	<u>5</u> Total
Vehicle Capacity Weight (VCW) =	<u>880</u> lbs.		
No. of Occupants x 150 lbs. =	<u>750</u> lbs.		
Rated Cargo/Luggage Weight (RCLW) =	<u>130</u> lbs.		

*Tire pressure used for test

Table 2

GENERAL TEST AND VEHICLE PARAMETER DATA (cont.)WEIGHT OF TEST VEHICLE AS RECEIVED FROM DEALER (with maximum fluids)= UDW:

Right Front	=	<u>786</u>	lbs.	Right Rear	=	<u>519</u>	lbs.
Left Front	=	<u>757</u>	lbs.	Left Rear	=	<u>539</u>	lbs.
TOTAL FRONT	=	<u>1,543</u>	lbs.	TOTAL REAR	=	<u>1,058</u>	lbs.
TOTAL DELIVERED WEIGHT	=	<u>2,601</u>	lbs.				
% of Total Front of Vehicle Weight	=	<u>59</u>	%	% of Total Rear Weight	=	<u>41</u>	%

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight	=	<u>2,601</u>	lbs.
Rated Cargo/Luggage Weight (RCLW)	=	<u>130</u>	lbs.
Weight of 2 p.572 Dummies, 167 & 164 lbs	=	<u>331</u>	lbs.
TARGET TEST WEIGHT	=	<u>3,062</u>	lbs.

WEIGHT OF TEST VEHICLE WITH TWO DUMMIES AND 113 POUNDS OF CARGO WEIGHT:

Right Front	=	<u>902</u>	lbs.	Right Rear	=	<u>616</u>	lbs.
Left Front	=	<u>902</u>	lbs.	Left Rear	=	<u>625</u>	lbs.
TOTAL FRONT	=	<u>1,804</u>	lbs.	TOTAL REAR	=	<u>1,241</u>	lbs.
TOTAL TEST WEIGHT	=	<u>3,045.0</u>	lbs.				
% of Total Front Weight	=	<u>59.2</u>	%	% of Total Rear Weight	=	<u>40.8</u>	%

* Weight of Ballast Secured in Vehicle Trunk Area = 25 lbs.

Type of Ballast: Lead Shot

Method of Securing Ballast: Rear occupant compartment seat belt anchorages.

Vehicle Components Removed for Weight Reduction: None

VEHICLE ATTITUDE (all dimension in inches):

AS DELIVERED:	RF	<u>26.6</u>	LF	<u>26.5</u>	RR	<u>26.8</u>	LR	<u>26.5</u>
AS TESTED:	RF	<u>25.6</u>	LF	<u>25.3</u>	RR	<u>26.1</u>	LR	<u>25.7</u>
Vehicle's Wheel Base:		<u>103.0</u>	in.					
Location of Vehicle's C.G.:		<u>42.0</u>	inches rearward of front wheel center.					

FUEL SYSTEM DATA:

Fuel System Capacity From Owner's Manual	=	<u>13.2</u>	gallons
Usable Capacity Figure Furnished by COTR	=	<u>13.2</u>	gallons
Test Volume Range (91 to 94% of Usable Capacity)	=	<u>12.0</u>	to <u>12.4</u> gallons
ACTUAL TEST VOLUME	=	<u>12.2</u>	gallons (with entire fuel system filled)

* Ballast weight includes the RCLW, the weight of drained vehicle fluids and the weight of any removed vehicle components less the weight of onboard instrumentation, cameras, and hardware.

Table 2

GENERAL TEST AND VEHICLE PARAMETER DATA (cont.)

FUEL SYSTEM DATA (continued):

Test Fluid Type:	Stoddard Solution	
Test Fluid Specific Gravity:	0.764	
Test Fluid Kinematic Viscosity:	0.96	centistokes
Test Fluid Color:	Orange	("red" is preferred)
Type of Vehicle Fuel Pump:	Electric	
Electric Fuel Pump Operation with Ignition Switch ON and Engine OFF - Fuel pump operated.		
Details of Fuel System:	Fuel filler is located on the left rear quarter panel aft of the rear axle; Fuel tank is located on the vehicle underbody beneath the rear seat and forward of the rear axle line; Fuel lines are routed beneath the vehicle, right of the tunnel.	

Table 3

MOVING BARRIER PARAMETER DATA

WEIGHT OF MOVING BARRIER:

Right Front	=	<u>1113</u>	lbs.	Right Rear	=	<u>868</u>	lbs.
Left Front	=	<u>1102</u>	lbs.	Left Rear	=	<u>878</u>	lbs.
TOTAL FRONT	=	<u>2,215</u>	lbs.	TOTAL REAR	=	<u>1,746</u>	lbs.
TOTAL BARRIER WEIGHT	=	<u>3,961</u>	lbs.				

MOVING BARRIER DIMENSIONS:

Barrier Face Height:	<u>60.0</u>	in.
Barrier Face Width:	<u>78.0</u>	in.
Barrier Face		
Ground Clearance:	<u>5.0</u>	in.
Tread Width:	<u>59.5</u>	in.
Wheel Base:	<u>120.0</u>	in.
Location of C.G.:	X: <u>52.9</u>	inches rearward of front wheel center.
	Y: <u>0.0</u>	inches from longitudinal-vertical plane of symmetry.
	Z: <u>16.3</u>	inches above ground.

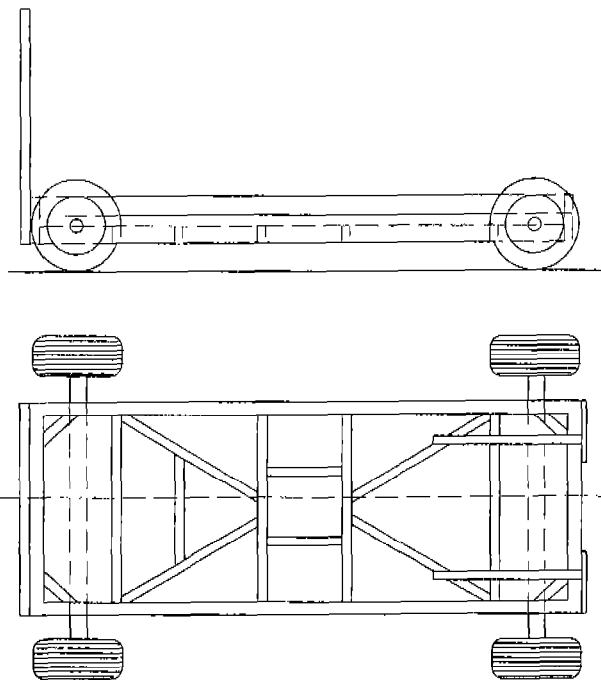


Table 4

POST IMPACT DATA

TYPE OF TEST:

Type of Test: Rear Barrier Impact Angle: 0°
Test Date: August 15, 2000 Time: 13:53 Temperature: 70 °F
Vehicle NHTSA No.: CY0207
Required Impact Velocity Range: 28.9 to 29.9 mph

BARRIER IMPACT VELOCITY: (Speed traps within 5 feet of impact plane.)

Trap No. 1 = 29.2 mph; Trap No. 2 = 29.2 mph
Average Impact Speed = 29.2 mph

VEHICLE STATIC CRUSH: (For frontal and rear impacts only.)

Vehicle Length:

Pre-Test Right = 172.4 ; C/L = 175.0 ;Left = 172.3
Post-Test Right = 158.2 ; C/L = 160.2 ;Left = 158.1
Crush Right = 14.2 ; C/L = 14.8 ;Left = 14.2
AVERAGE = 14.4 inches

Section 3
COMPLIANCE TEST DATA

Figure 1

PART 572 DUMMY IN-VEHICLE POSITION
(FOR REAR IMPACTS ONLY)

DUMMY MEASUREMENT FOR FRONT SEAT PASSENGERS

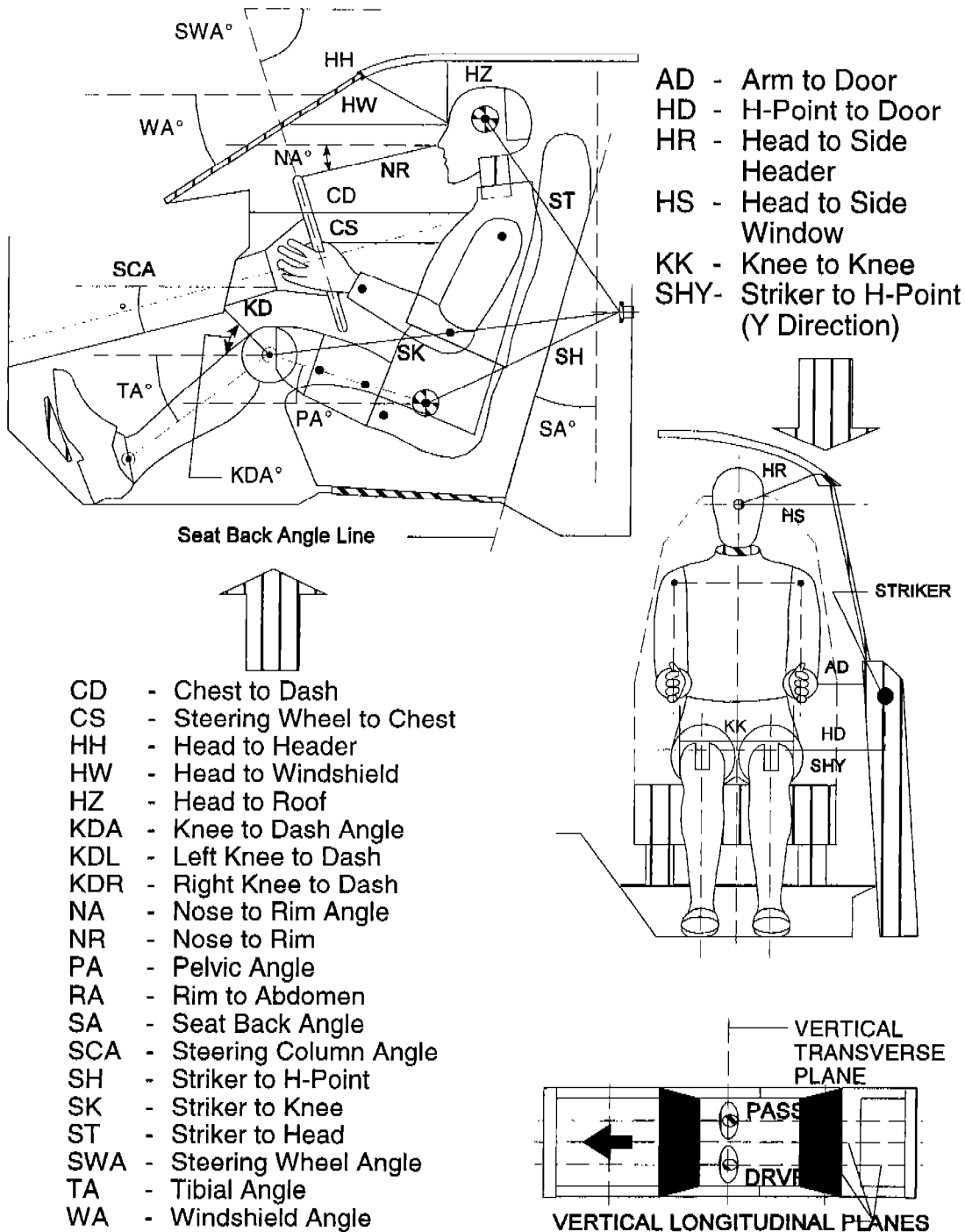


Table 5

FRONT SEAT OCCUPANT MEASUREMENTS
(FOR REAR IMPACT ONLY)

DRIVER (Serial #116)			
WA°	30 deg.		
SWA°	65 deg.		
SCA°	25 deg.		
SA°	24 deg.		
HZ	8.7		
HH	15.1		
HW	27.4		
HR	8.7		
NR	16.7	Angle	8 deg.
CD	21.8		
CS	13.8		
RA	8.9		
KDL	6.0	Angle (KDA)	32 deg.
KDR	5.6		
PA°	25.0 deg.		
TA°	43.2 deg.		
KK	13.1		
ST	19.1	Angle	1 deg.
SK	22.2	Angle	93 deg.
SH	9.2	Angle	129 deg.
SHY	8.9		
HS	10.5		
HD	4.2		
AD	3.5		

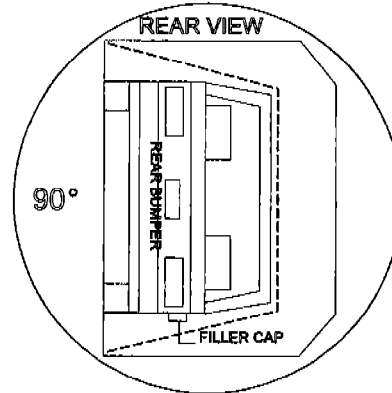
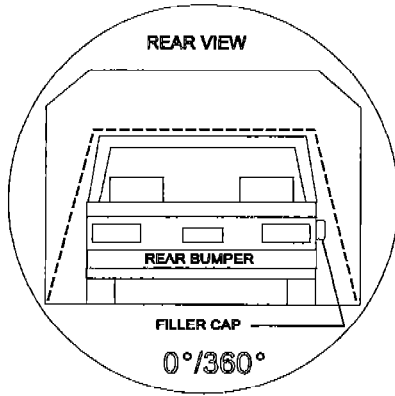
(Measurements in inches)

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET

TEST PHASE :
0-90 Deg.

Vehicle NHTSA ID No. :
CY0207



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	<u>1</u>	minutes	<u>3</u>	seconds
FMVSS 301 Position Hold Time +	<u>5</u>	minutes	<u>00</u>	seconds
TOTAL	<u>6</u>	minutes	<u>3</u>	seconds
Next whole minute interval	<u>7</u>	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

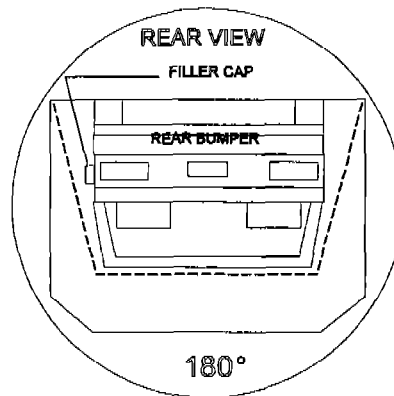
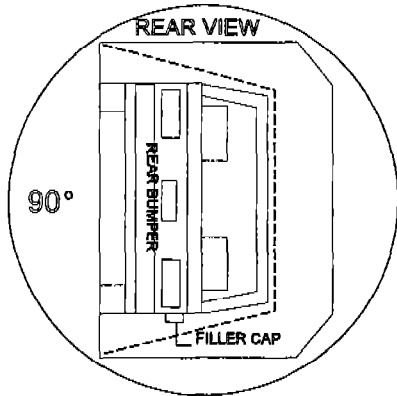
None

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

TEST PHASE :
90-180 Deg.

Vehicle NHTSA ID No. :
CY0207



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	1	minutes	3	seconds
FMVSS 301 Position Hold Time +	5	minutes	00	seconds
TOTAL	6	minutes	3	seconds
Next whole minute interval	7	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

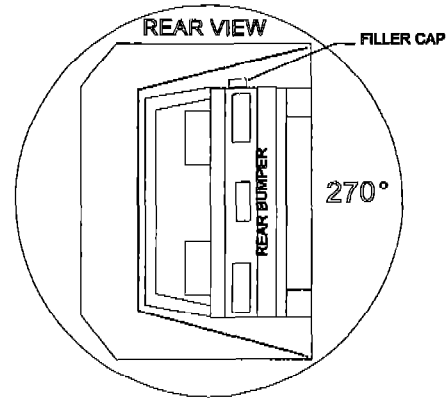
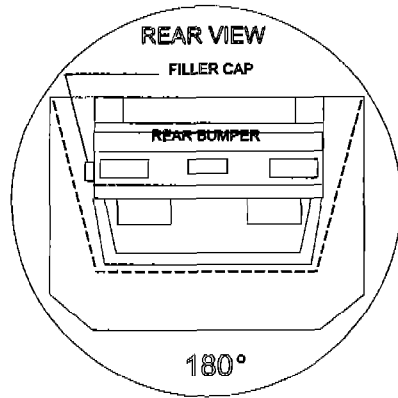
None

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

TEST PHASE :
180-270 Deg.

Vehicle NHTSA ID No. :
CY0207



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	1	minutes	7	seconds
FMVSS 301 Position Hold Time +	5	minutes	00	seconds
TOTAL	6	minutes	7	seconds
Next whole minute interval	7	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

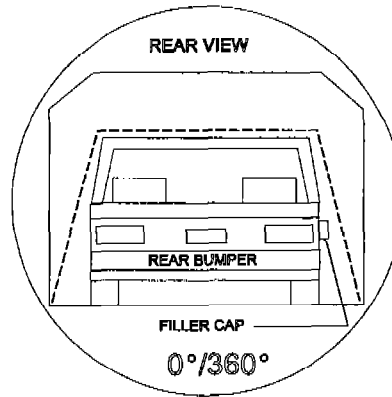
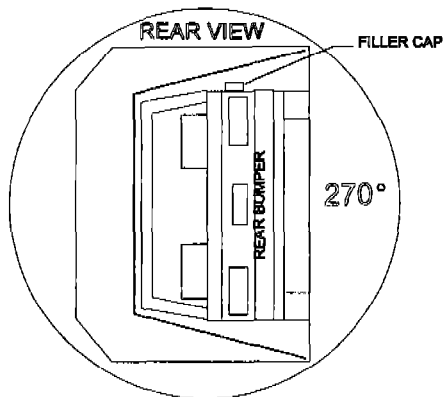
None

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

TEST PHASE :
270-360 Deg.

Vehicle NHTSA ID No. :
CY0207



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	<u>1</u>	minutes	<u>5</u>	seconds
FMVSS 301 Position Hold Time +	<u>5</u>	minutes	<u>00</u>	seconds
TOTAL	<u>6</u>	minutes	<u>5</u>	seconds
Next whole minute interval	<u>7</u>	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

None

Figure 2

CAMERA POSITIONS FOR REAR IMPACTS

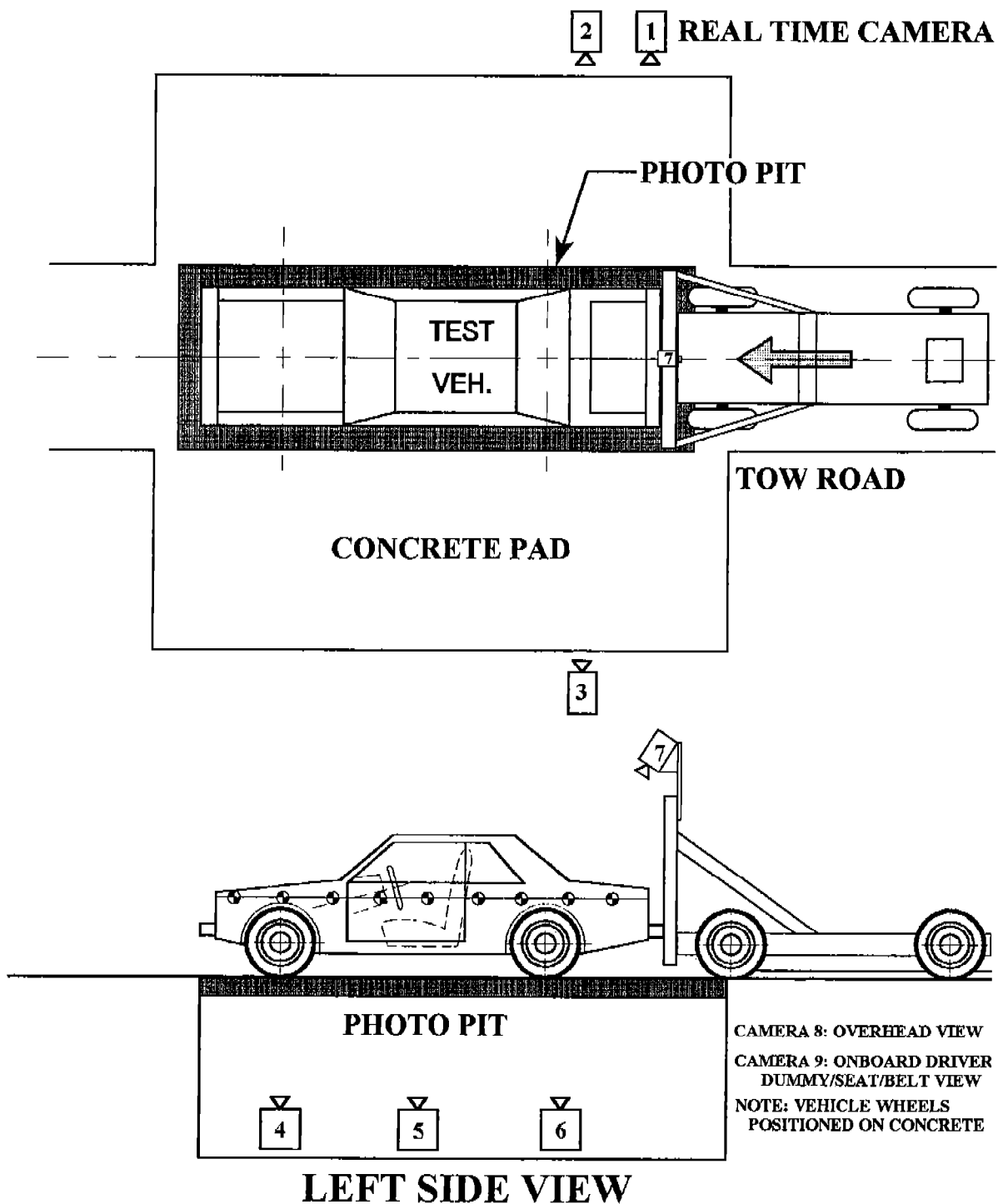


Table 8

HIGH-SPEED CAMERA LOCATIONSNHTSA No. : CY0207 Vehicle : 2000 Ford Focus 4-Door Sedan

CAMERA NO.	VIEW	CAMERA POSITIONS (inches)*			ANGLE** (degrees)	LENS (mm)	SPEED (fps)
		X	Y	Z			
1	Real-Time Camera	-	-	-	-	-	24
2	Right Side View	-499.3	69.5	43.5	-2	25	1000
3	Left Side View	527	93.7	49.5	0	25	1000
4	Vehicle Front Underbody View	0	34.0	-77	90	13	1000
5	Vehicle Mid-Section Underbody View	0	89.5	-77	90	13	1025
6	Vehicle Rear Underbody View	0	136.0	-77	90	13	1000
7	Moving Barrier View	0	0	99	-105	13	990
8	Overhead Overall View	-20	0	386	-90	13	1000
9	Onboard Driver Dummy/Seat/Belt View	-	-	-	-	8	750

* X = film plane to monorail centerline (+ to left of rail)

Y = film plane to impact location (+ ahead of impact location)

Z = film plane to ground (+ above ground)

** = referenced to horizontal plane

Appendix A
PHOTOGRAPHS

LIST OF PHOTOGRAPHS

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VERBODEN
2000 FORD FOCUS
30 MPH REAR 8/15/00
NHTSA No. CY0207

CY0207

CY0207

Figure A-1: PRE-TEST FRONT VIEW

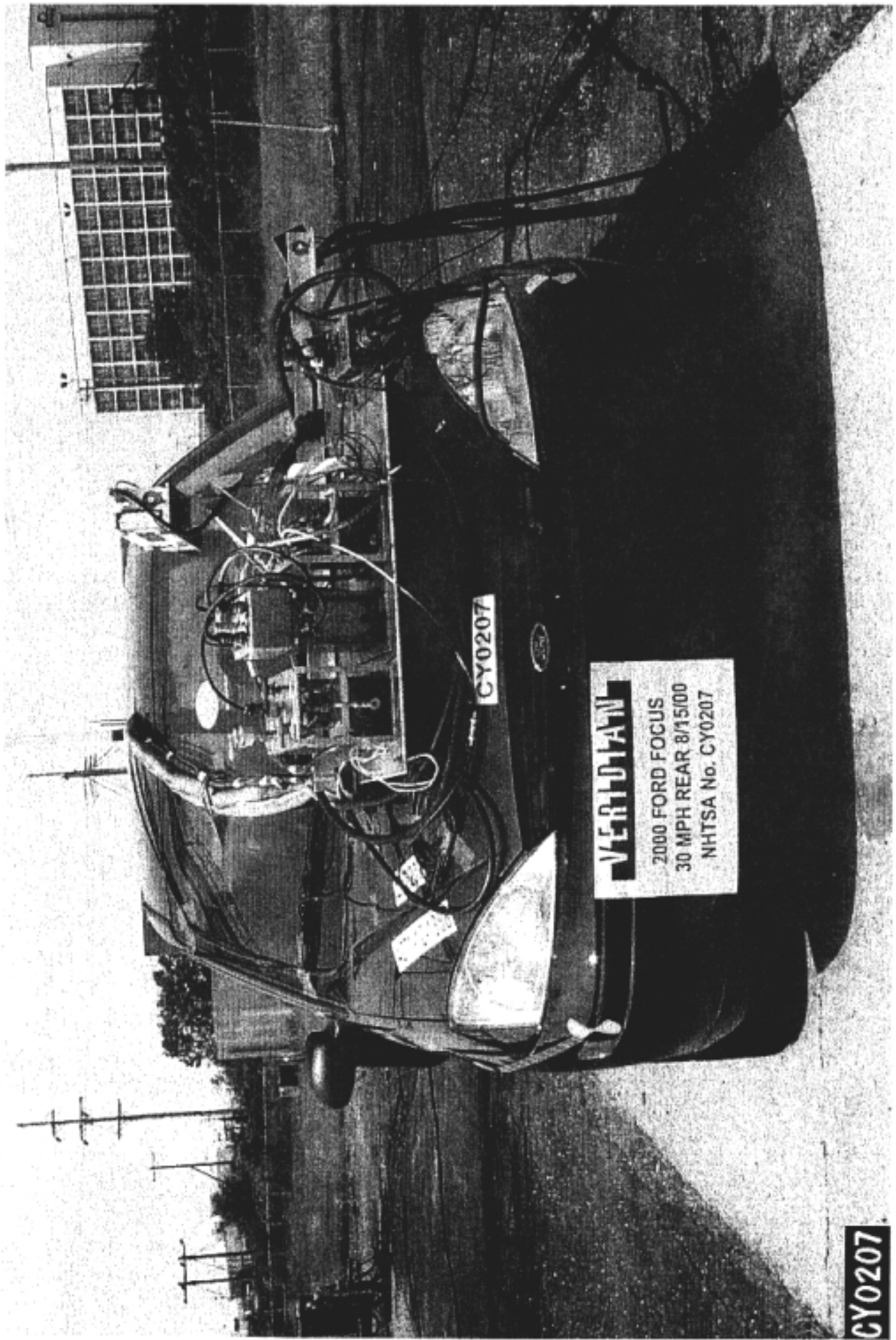


Figure A-2: POST-TEST FRONT VIEW

CY0207



Figure A-3: PRE-TEST LEFT SIDE VIEW

CY0207



Figure A-4: POST-TEST LEFT SIDE VIEW

CY0207

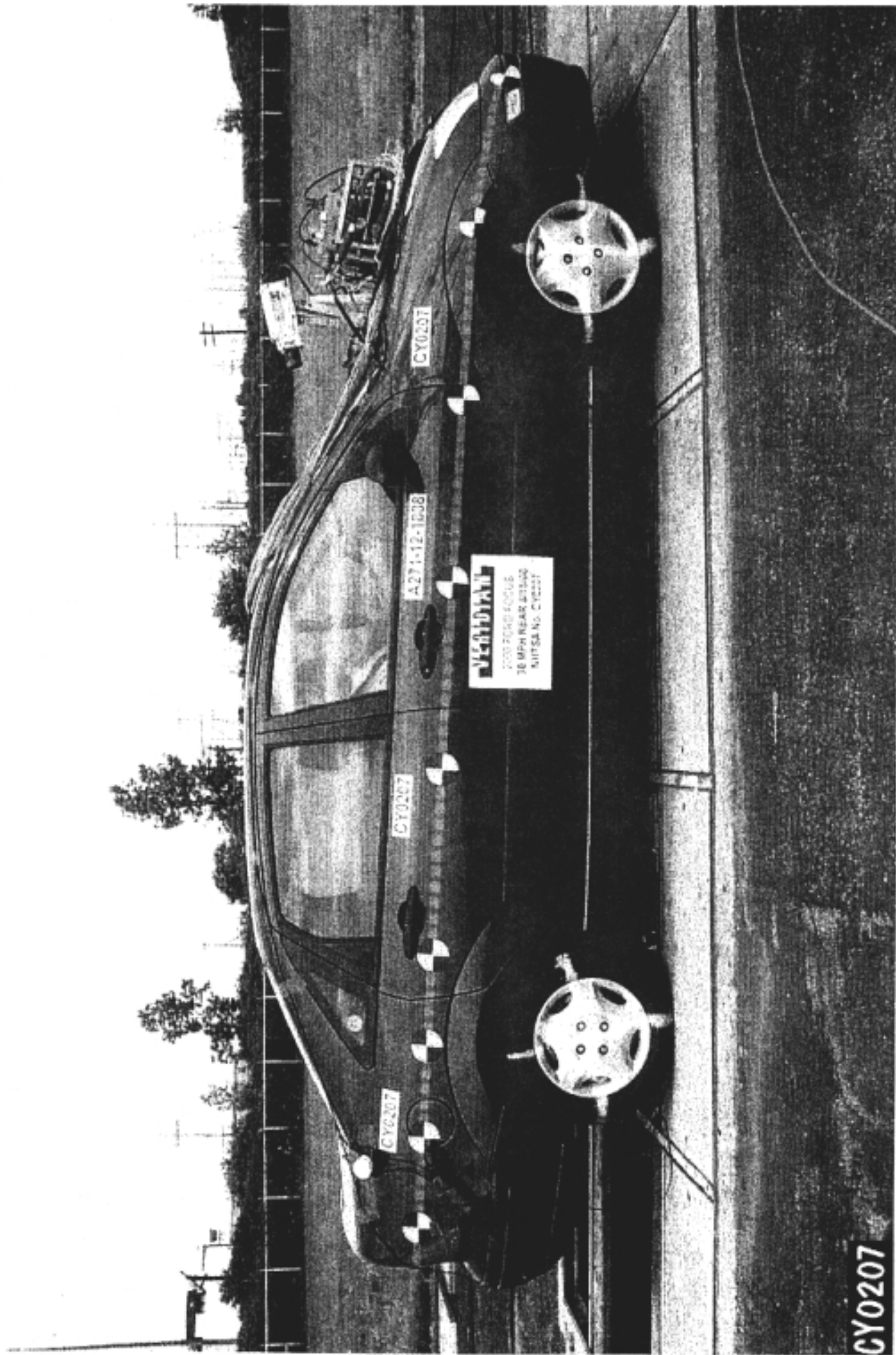


Figure A-5: PRE-TEST RIGHT SIDE VIEW

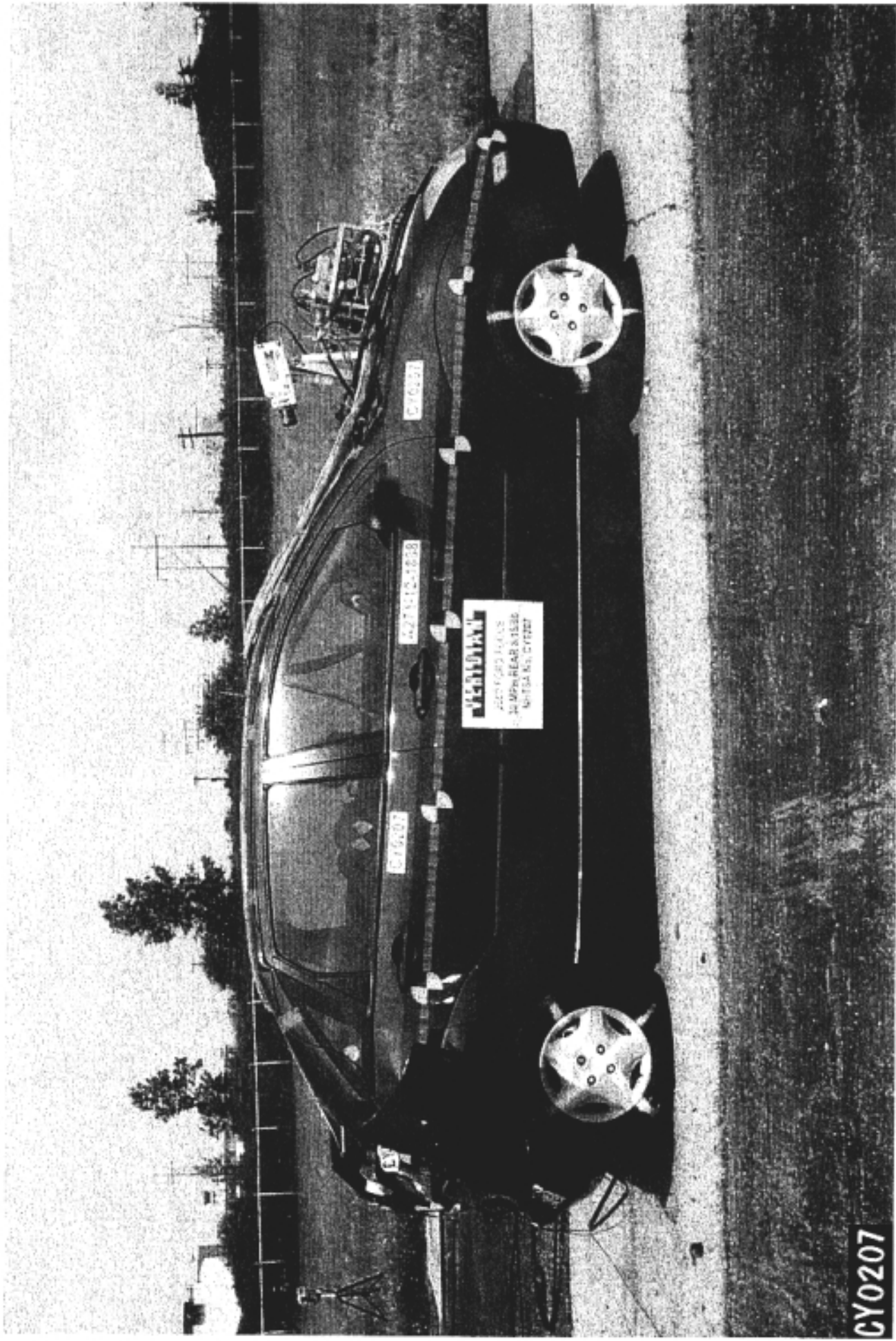


Figure A-6: POST-TEST RIGHT SIDE VIEW

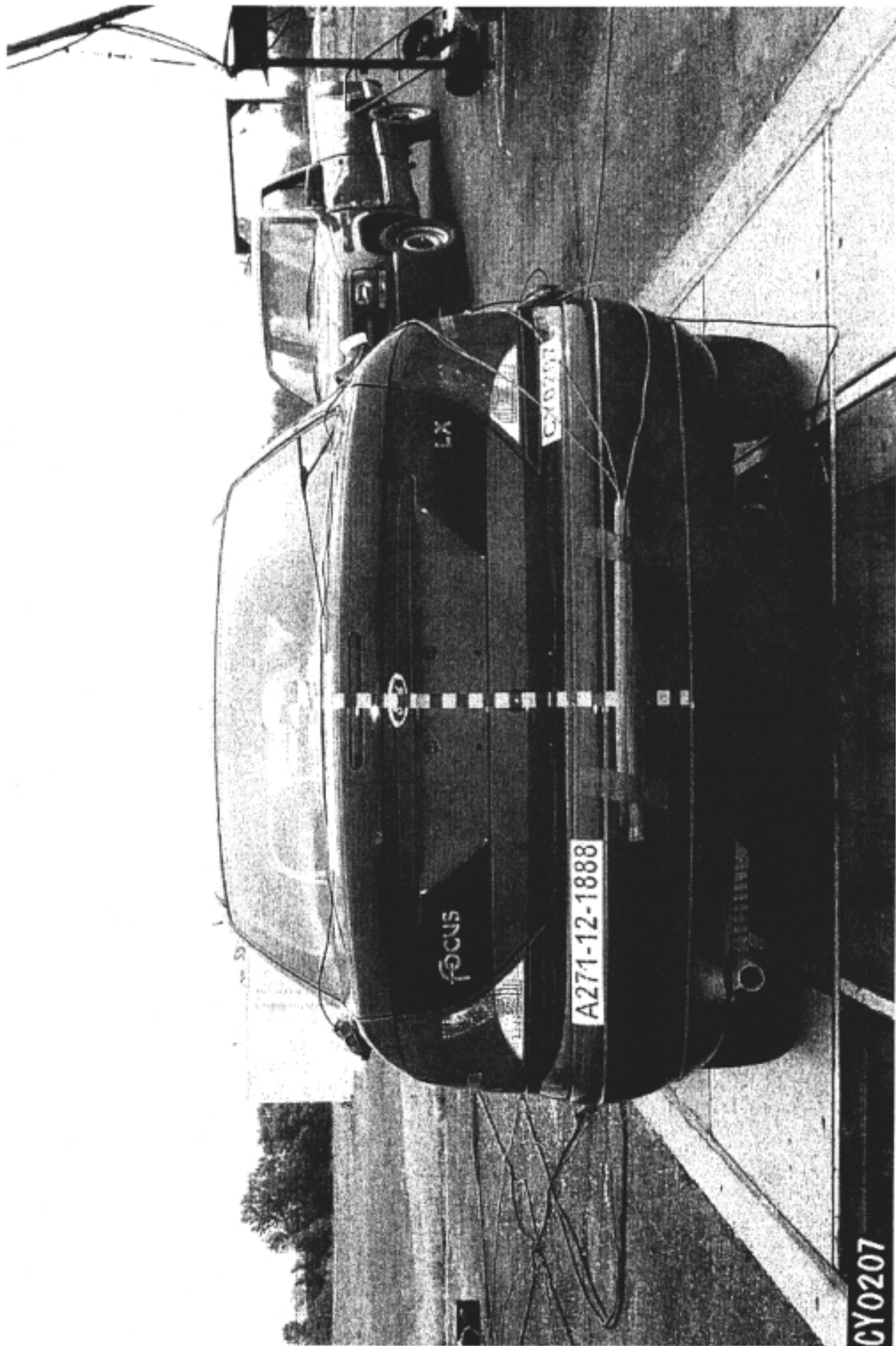


Figure A-7: PRE-TEST REAR VIEW

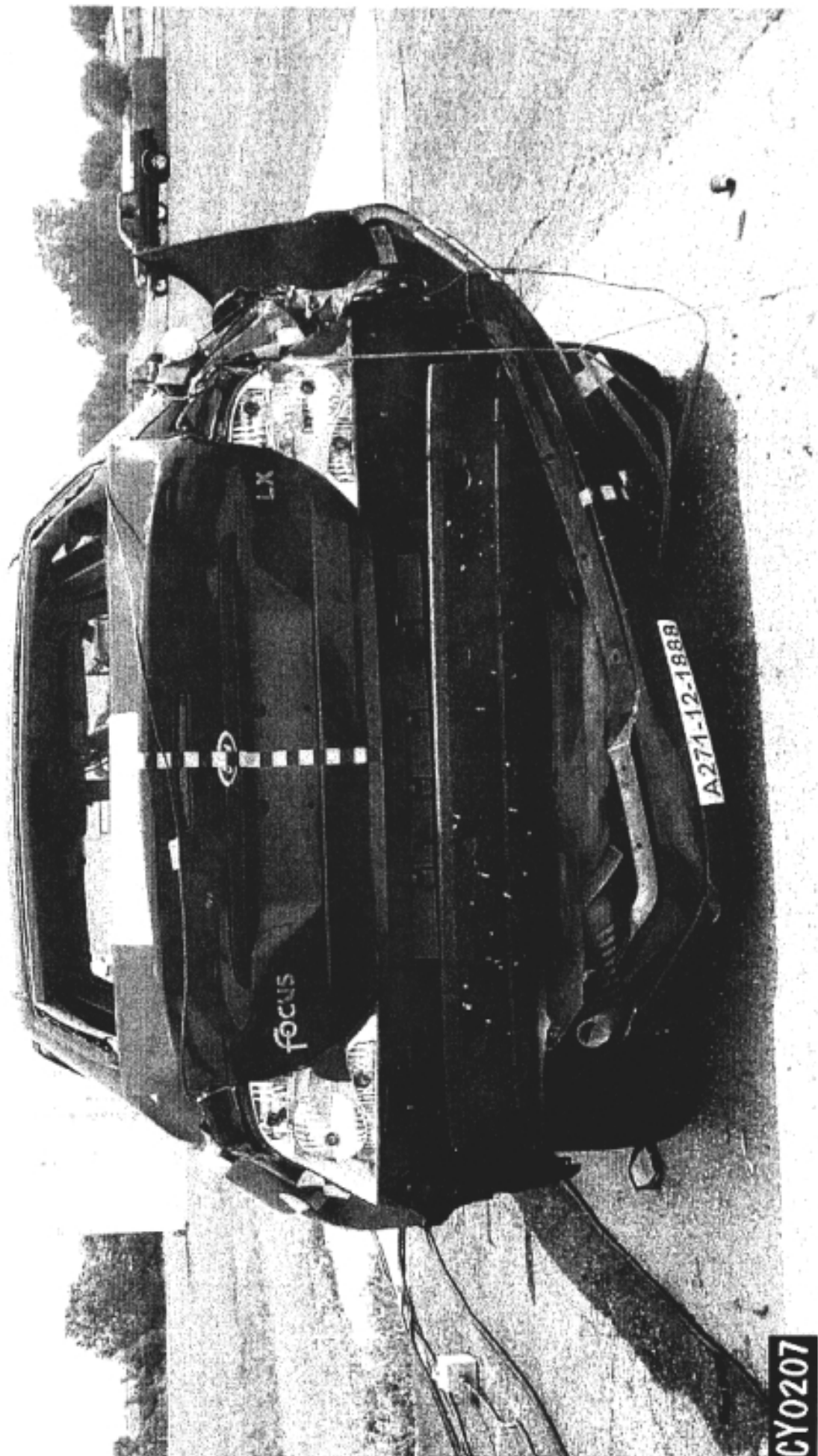


Figure A-8: POST-TEST REAR VIEW

CY0207

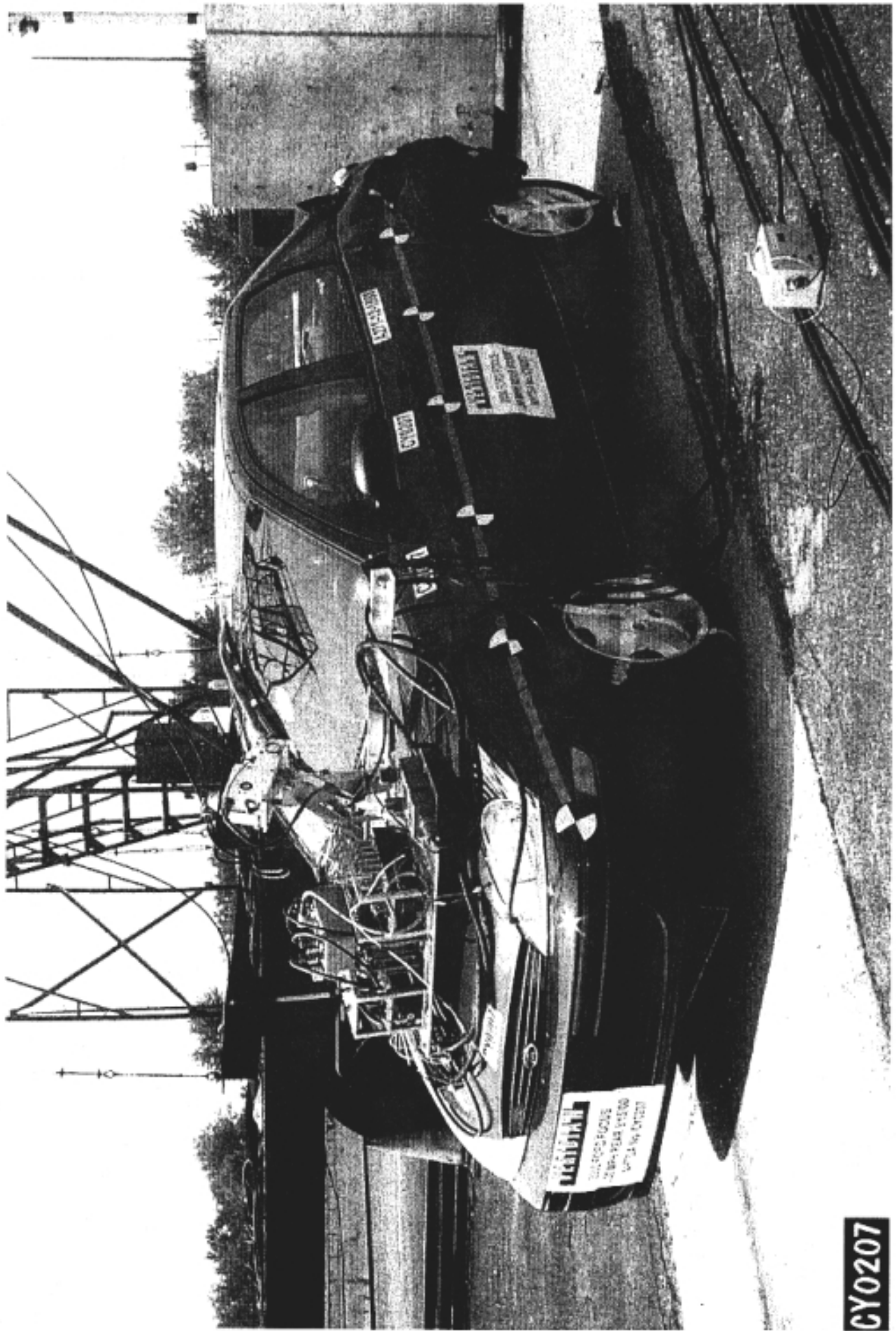


Figure A-10: POST-TEST LEFT FRONT THREE-QUARTER VIEW

CY0207

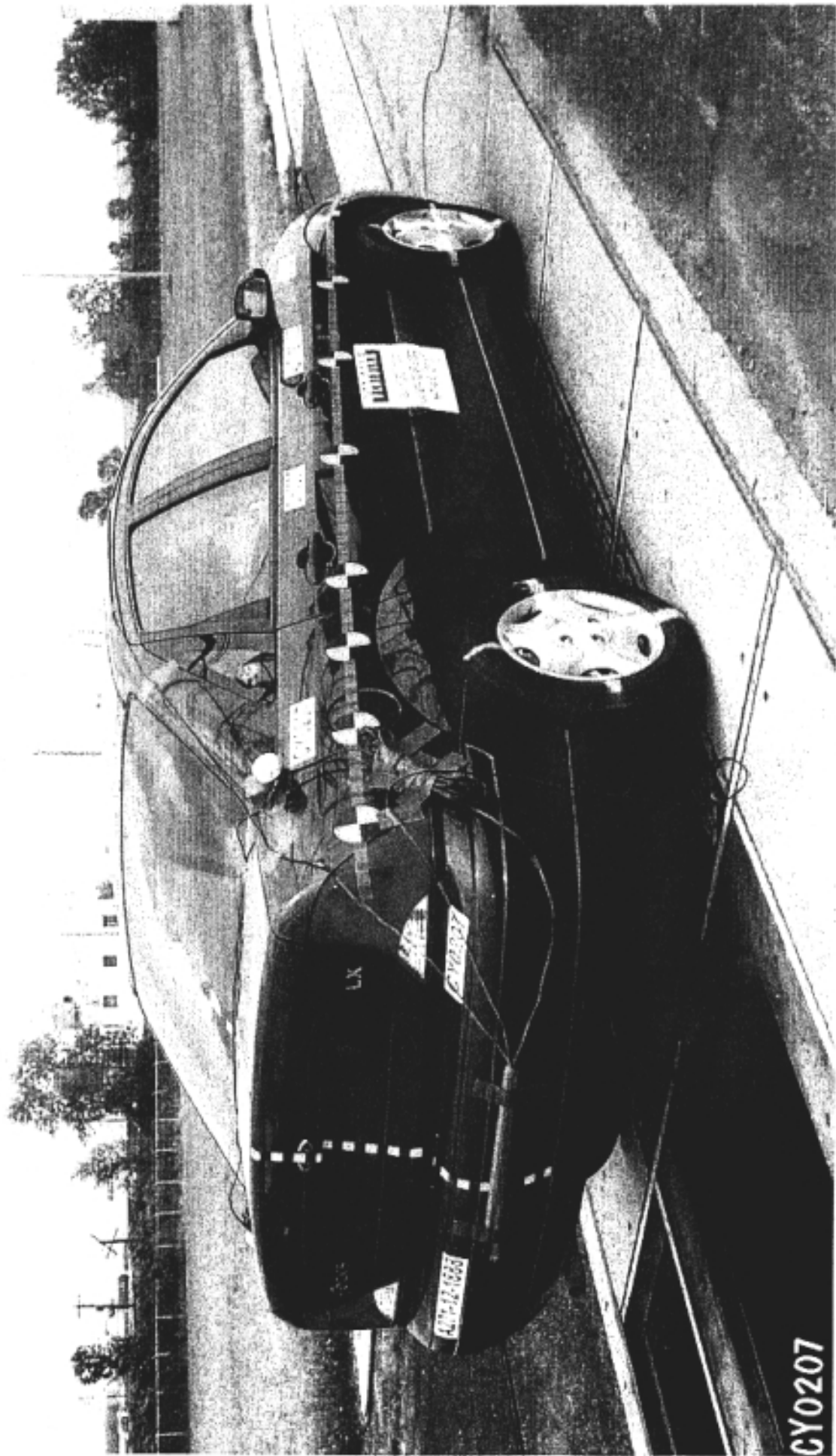


Figure A-11: PRE-TEST RIGHT REAR THREE-QUARTER VIEW



Figure A-12: POST-TEST RIGHT REAR THREE-QUARTER VIEW

CY0207

PHOTOGRAPH NOT AVAILABLE

Figure A-13: PRE-TEST FRONT UNDERBODY VIEW

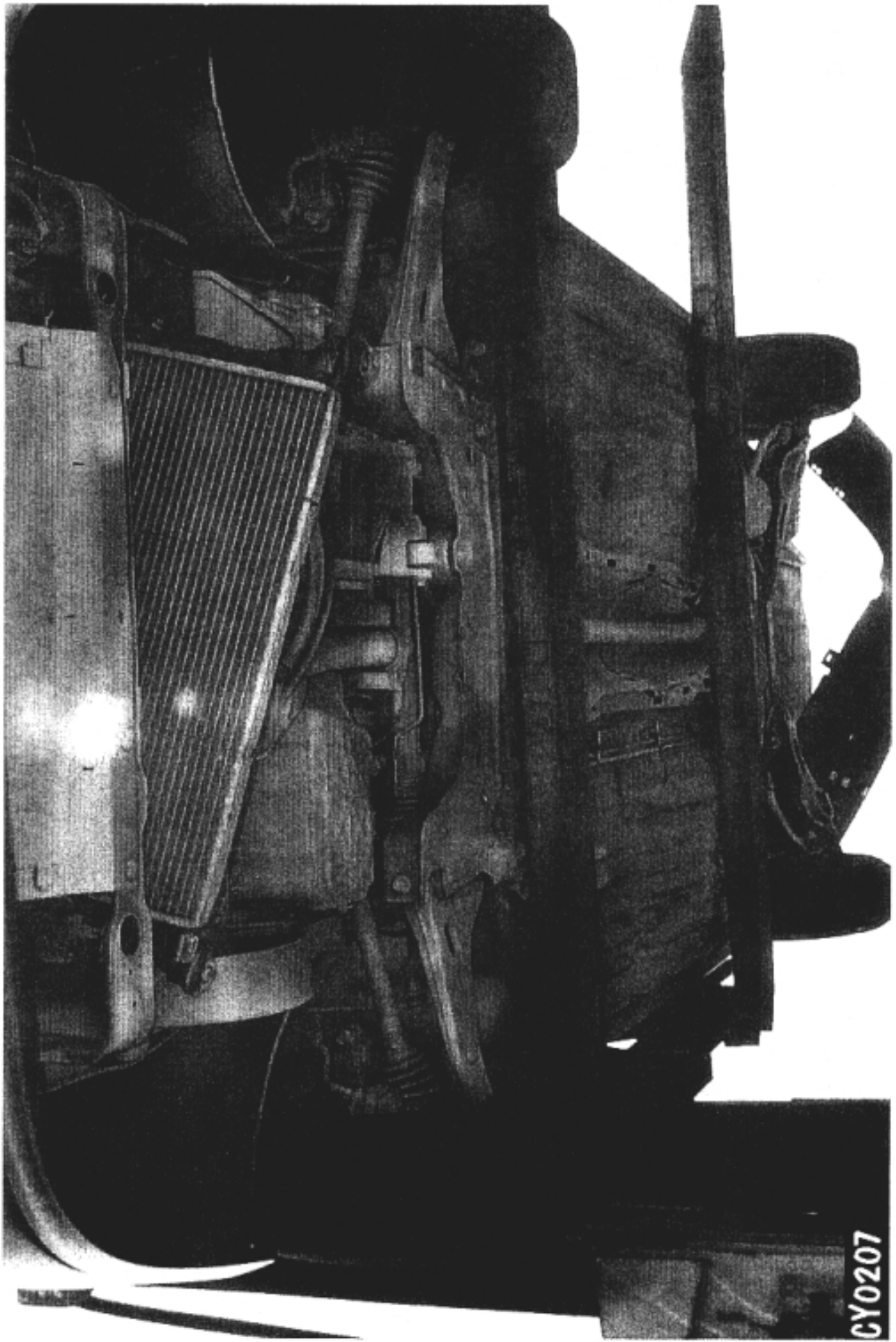


Figure A-14: POST-TEST FRONT UNDERBODY VIEW

CY0207

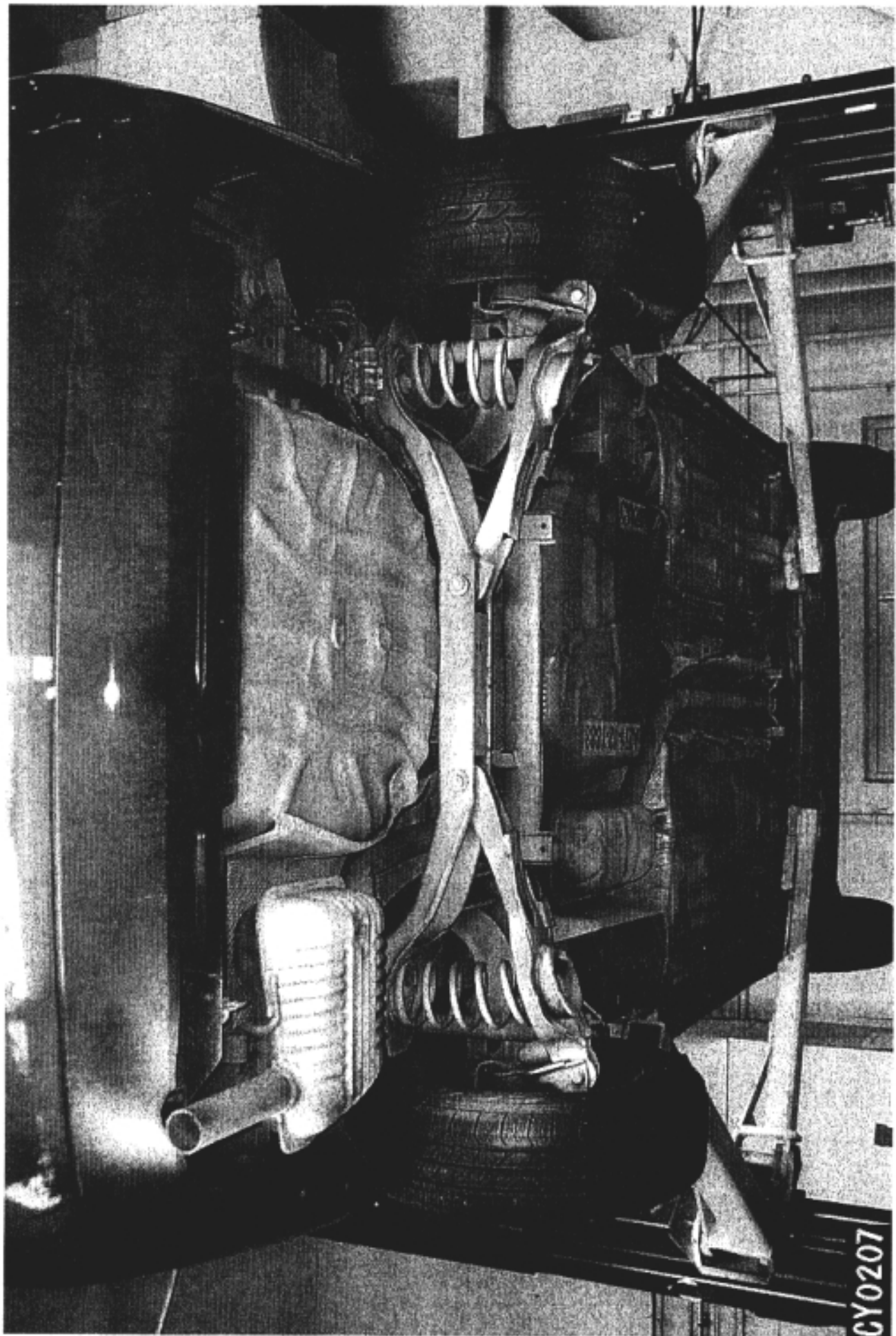


Figure A-15: PRE-TEST REAR UNDERBODY VIEW

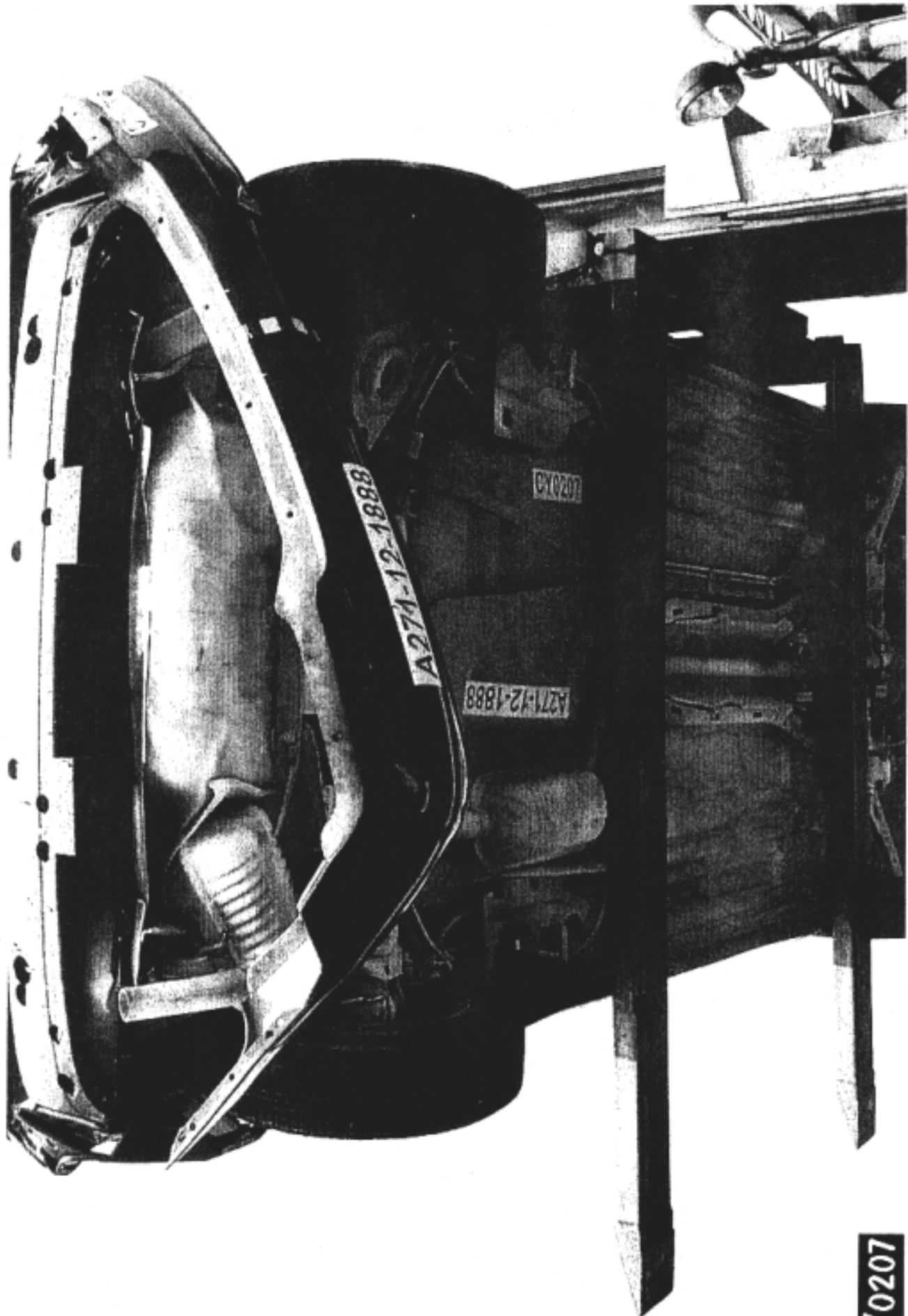


Figure A-16: POST-TEST REAR UNDERBODY VIEW

CY0207

MFD. BY FORD MOTOR CO. IN U.S.A.

DATE: 12/99

GWWR: 3640LB/1651KG

FRONT GAWR: 1984LB 899KG

REAR GAWR: 1745LB 791KG

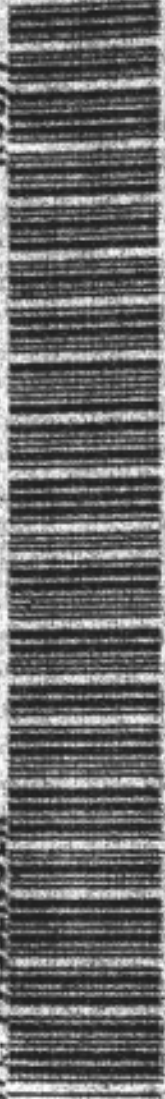
THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

VIN: 1FAFP33P7YW214479

F0090

TYPE: PASSENGER

R0077



EXT PNT:	SU	TP/PS	R	AXLE	TR	SPR	OAK25
BRK	INT TR		3	II	M		S05
A	EW						

IRC: 44 | DSO:
 UPC
 F85B-1520472-AB

CY0207

Figure A-17: CERTIFICATION PLACARD

A

RECOMMENDED TIRE SIZE AND INFLATION PRESSURE (COLD)
DIMENSIONS DES PNEUS et PRESSIONS DE GONFLAGE RECOMMANDÉES (À FROID)

TIRE SIZE DIMENSIONS DES PNEUS	LOAD RANGE CHARGE NOMINALE	PRESSURE PRESSION	
		FRONT AVANT	REAR ARRIERE
P175/70 R14 84S*	ALL	221 kpa / 32 PSI	221 kpa / 32 PSI
P185/65 R14 85S*	ALL	221 kpa / 32 PSI	221 kpa / 32 PSI
P195/60 R15 87T*	ALL	221 kpa / 32 PSI	221 kpa / 32 PSI
P125/80 R15 95M* TEMPORAL SPARE PNEU DE SECOURS PROVISOIRE	ALL	415 kpa / 60 PSI	415 kpa / 60 PSI

MUST BE REPLACED WITH AN EQUIVALENT TYPE SPEED RATED TIRE.
DEUT BE REPLACER QUE PAR UN PNEU DONT L'INDICE DE VITESSE EST LE MEME.

CHARGE TOTALE = OCCUPANTS PLUS BAGAGES

MAXIMUM LOAD CHARGE MAXIMALE	OCCUPANTS OCCUPANTS	DISTRIBUTION REPARTITION	
		FRONT AVANT	REAR ARRIERE
680 kg/1500 lb	5	2	3

DO NOT EXCEED HIGH SPEED, TRAILER TOWING, RECREATIONAL ACCESSORIES OR TEMPORAL SPARE INFORMATION - SEE OWNER GUIDE.
N'EXCEDEZ PAS VITESSE SOUS TIRAGE, TRACTIION D'UNE REMORQUE, PNEU DE SECOURS PROVISOIRE QU'ACCESSOIRES DE LOISIRS ET : CONSULTER LE MANUEL D'UTILISATION.



CY0207

CY0207

Figure A-18: TIRE PLACARD

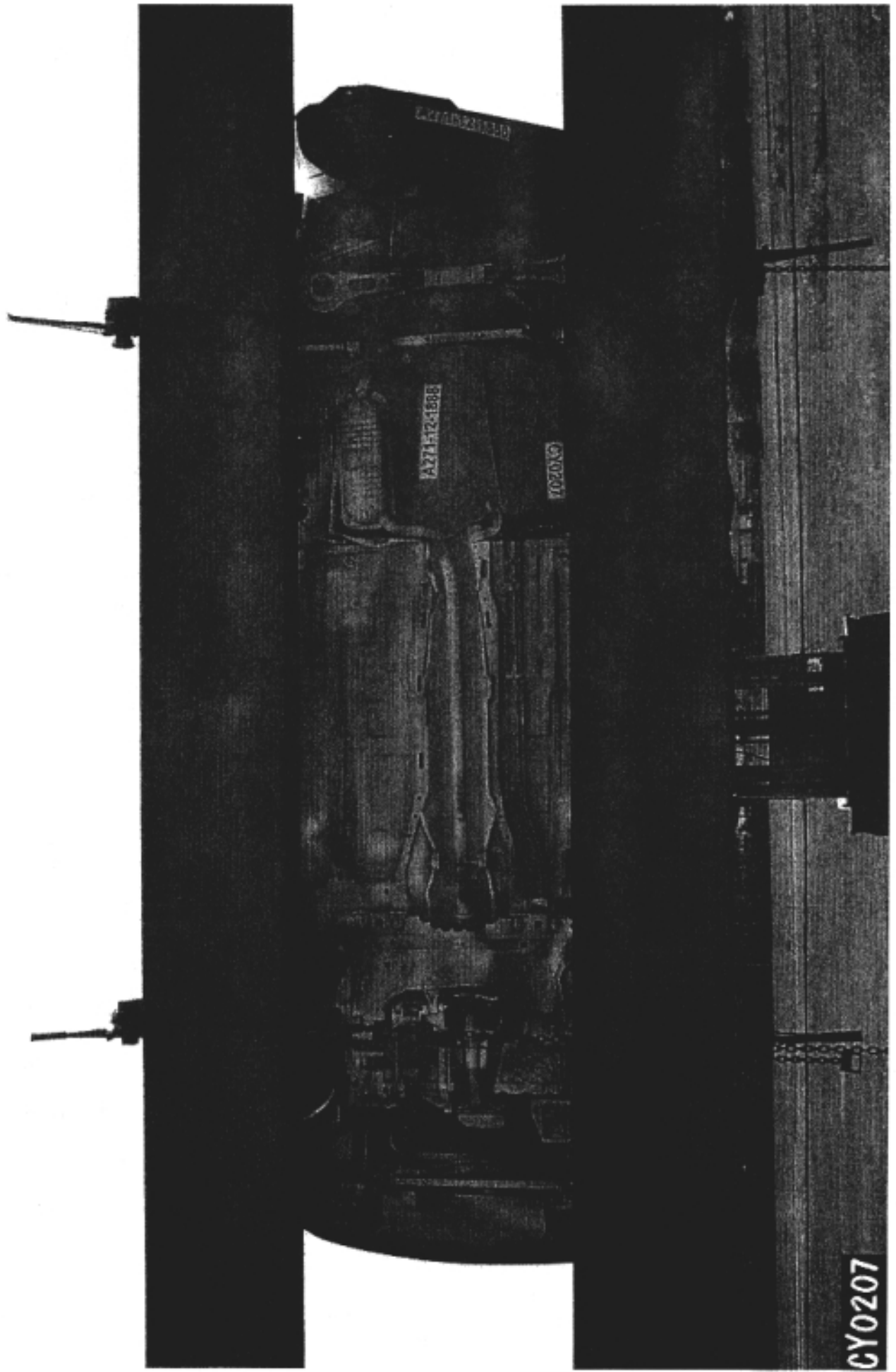


Figure A-19: ROLLOVER 90°

CY0207

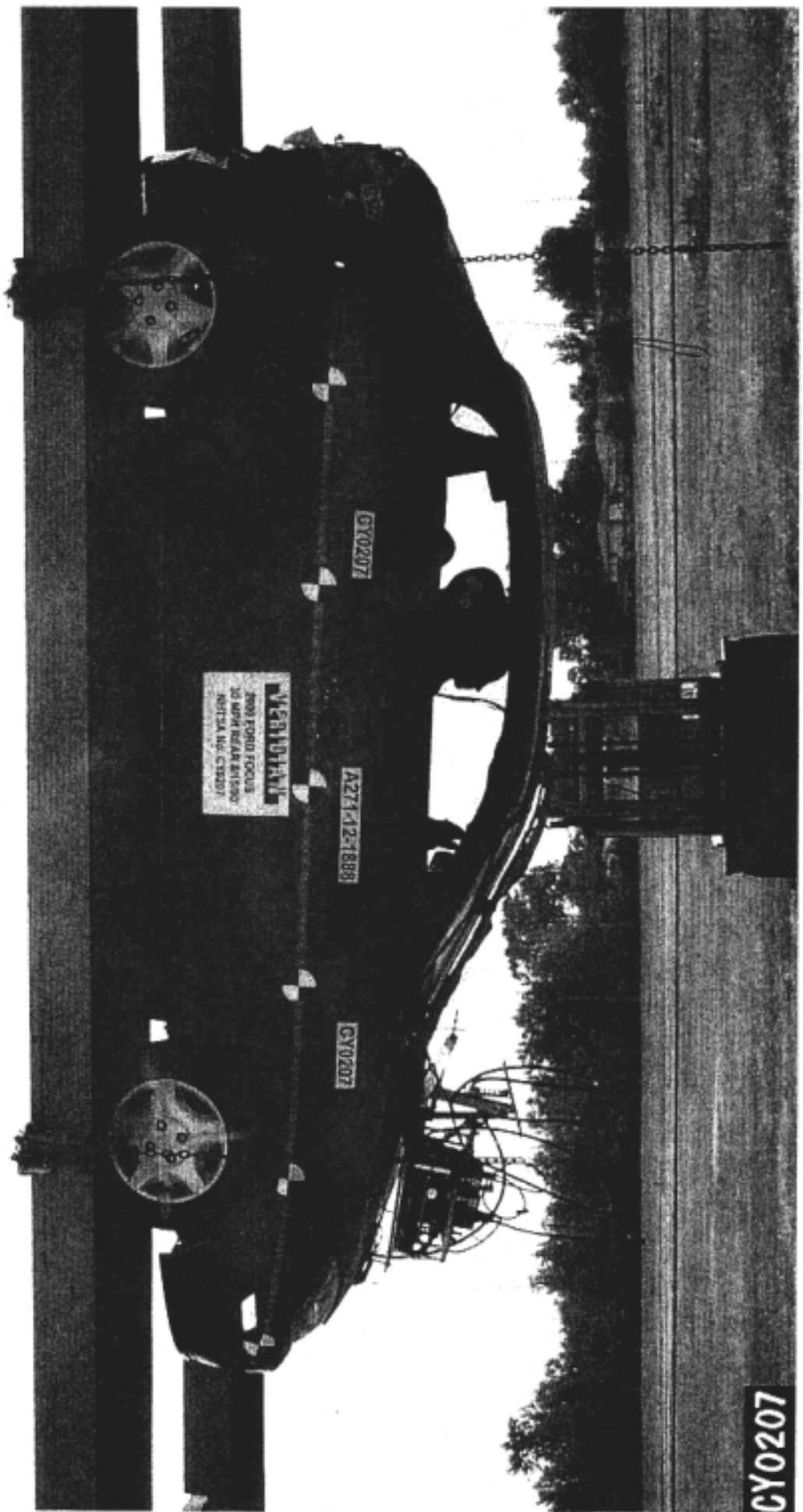


Figure A-20: ROLLOVER 180°



CY0207

Figure A-22: ROLLOVER 360°

Appendix B
VEHICLE AND DUMMY RESPONSE DATA
(REAR IMPACT ONLY)

FACILITY: VERF

DATE: August 15, 2000

TEST#: A271-12-1888

TITLE: NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr CY0207

CHN NAME	Unit	Max	msec	Min	msec	Filt
Comment						
25 Acc #1 Left Rear Xmember X	g	19.9	9.7	-4.3	203.3	CFC_60
28 Acc #2 Right Rear Xmember X	g	21.2	10.1	-2.5	18.0	CFC_60
31 Acc #3 Upper Seatback X	g	17.7	112.5	-10.1	103.5	CFC_60
32 Acc #4 Lower Seatback X	g	18.2	29.2	-8.5	197.8	CFC_60
35 Seatback Angular Position	deg	42.0	154.4	-0.0	-6.2	CFC_180
36 P1 Head x	g	31.5	101.6	-3.6	304.4	CFC_1000
37 P1 Head y	g	1.9	263.5	-7.6	166.0	CFC_1000
38 P1 Head z	g	18.1	100.8	-0.0	-29.0	CFC_1000
39 P1 Head Resultant	g	36.0	101.6	0.0	-33.2	CFC_1000
40 P1 Upper Neck Fx	lbf	35.3	306.2	-41.2	108.9	CFC_1000
41 P1 Upper Neck Fy	lbf	53.2	167.7	-18.7	267.1	CFC_1000
42 P1 Upper Neck Fz	lbf	0.7	-16.2	-203.8	104.6	CFC_1000
43 P1 Upper Neck F Resultant	lbf	205.9	104.7	0.0	-34.2	CFC_1000
44 P1 Upper Neck Mx	in-lb	32.4	59.3	-49.6	97.3	CFC_600
45 P1 Upper Neck My	in-lb	84.4	223.6	-114.3	107.3	CFC_600
46 P1 Upper Neck Mz	in-lb	128.3	174.5	-76.2	267.3	CFC_600
47 P1 Upper Neck M Resultant	in-lb	151.1	175.1	0.0	-16.0	CFC_600
48 P1 Chest x	g	12.8	71.0	-2.7	399.9	CFC_180
49 P1 Chest y	g	2.8	52.3	-3.2	91.1	CFC_180
50 P1 Chest z	g	6.1	55.5	-0.3	167.3	CFC_180
51 P1 Chest Resultant	g	13.8	55.5	0.0	-13.3	CFC_180
52 P1 Chest Compression	in	0.1	164.0	-0.1	399.9	CFC_600
53 P1 Pelvic x	g	18.8	59.5	-2.0	389.6	CFC_1000
54 P1 Pelvic y	g	3.3	52.2	-2.2	136.8	CFC_1000
55 P1 Pelvic z	g	8.8	59.1	-0.6	398.4	CFC_1000
56 P1 Pelvic Resultant	g	20.8	59.5	0.0	-44.9	CFC_1000
59 P1 Lap Belt	lbf	49.7	44.8	-10.8	59.4	CFC_60

=====
P1 HIC(36 ms): 73.7

t1: 98.4 msec

t2: 134.4 msec

Duration: 36.0 msec

Average Acceleration: 21.1 g

Input channels: P1 Head x (2) CFC_1000

P1 Head y (3) CFC_1000

P1 Head z (4) CFC_1000

P1 CLIP(3 ms): 13.6 g

t1: 68.4 msec

t2: 71.4 msec

Duration: 3.0 msec

P1 CSI: 31.2

Input channels: P1 Chest x (11) CFC_180

P1 Chest y (12) CFC_180

P1 Chest z (13) CFC_180

P1 CHEST DISP: Max: 0.1 in 164.0 msec

Min: -0.2 in 427.1 msec

Input channel: P1 Chest Compression (14) CFC_600

TEST NO. CY0207

VEHICLE

SAE FILTER CHANNEL CLASS

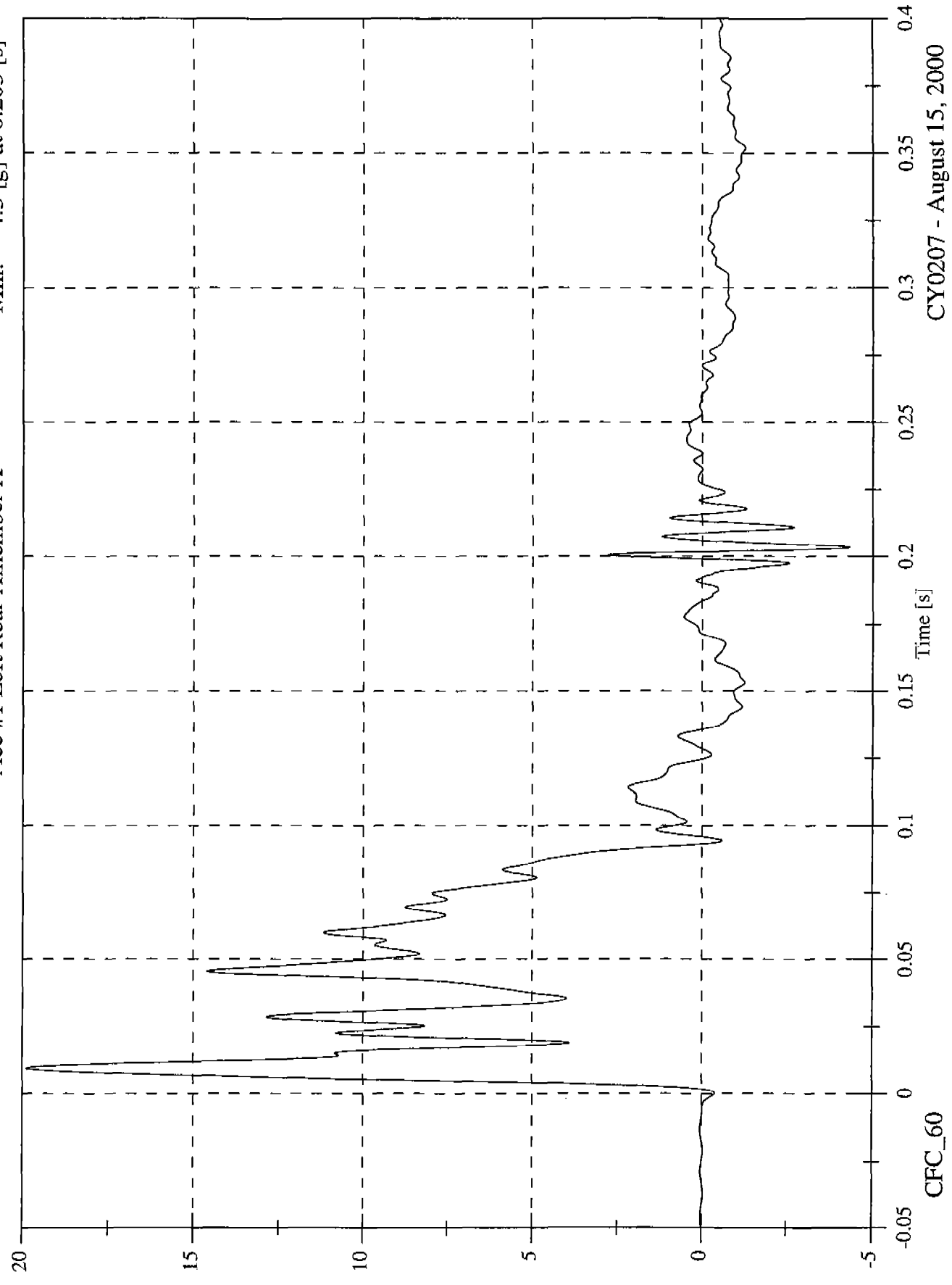
60

Note: Angular seatback position is measured in degrees of rotation from the initial (design) position.

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 19.9 [g] at 0.010 [s]
Min: -4.3 [g] at 0.203 [s]

Acc #1 Left Rear Xmember X



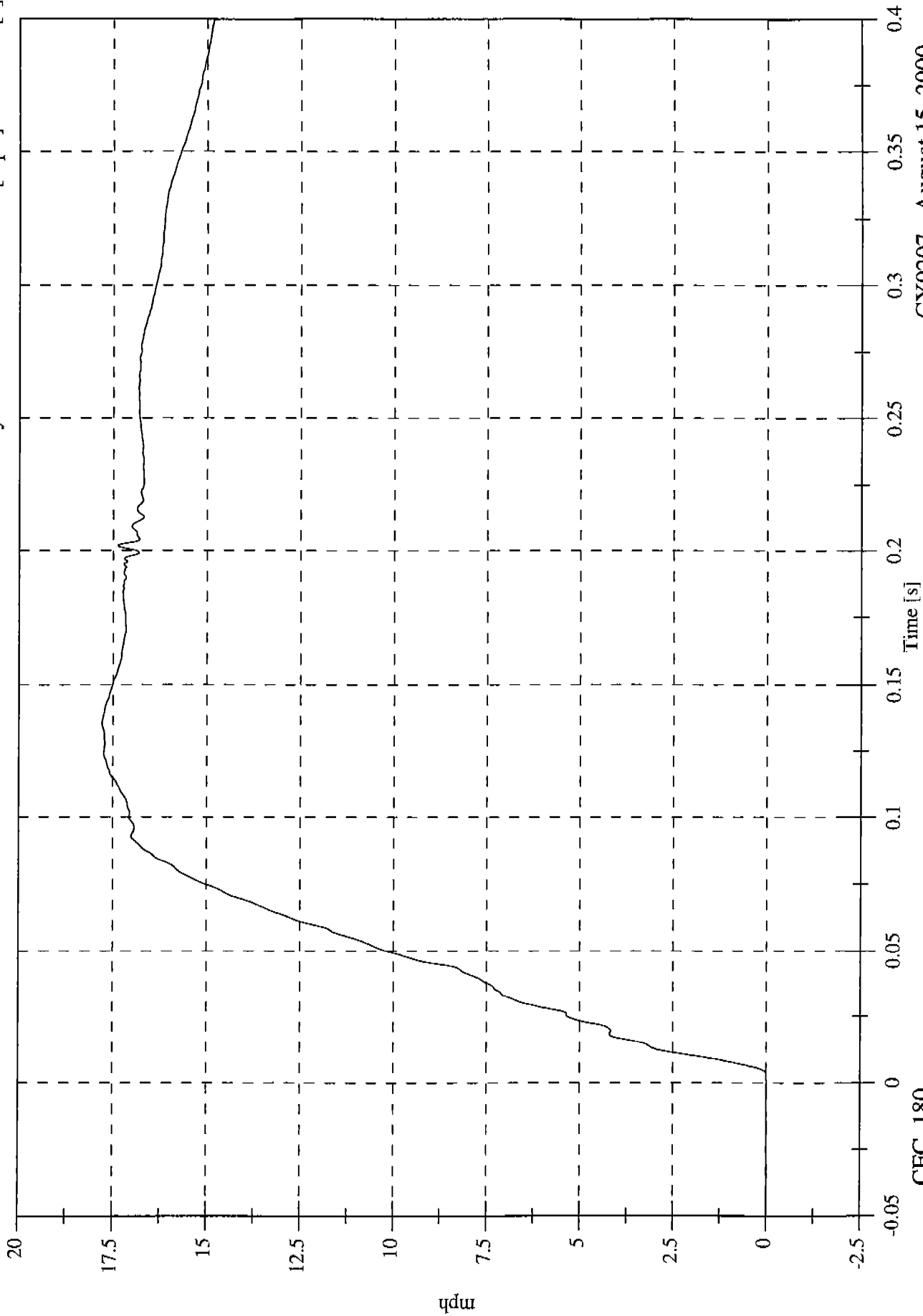
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 17.8 [mph] at 0.136 [s]

Min: -0.0 [mph] at -0.050 [s]

Acc #1 Left Rear Xmember X Velocity



CFC_180

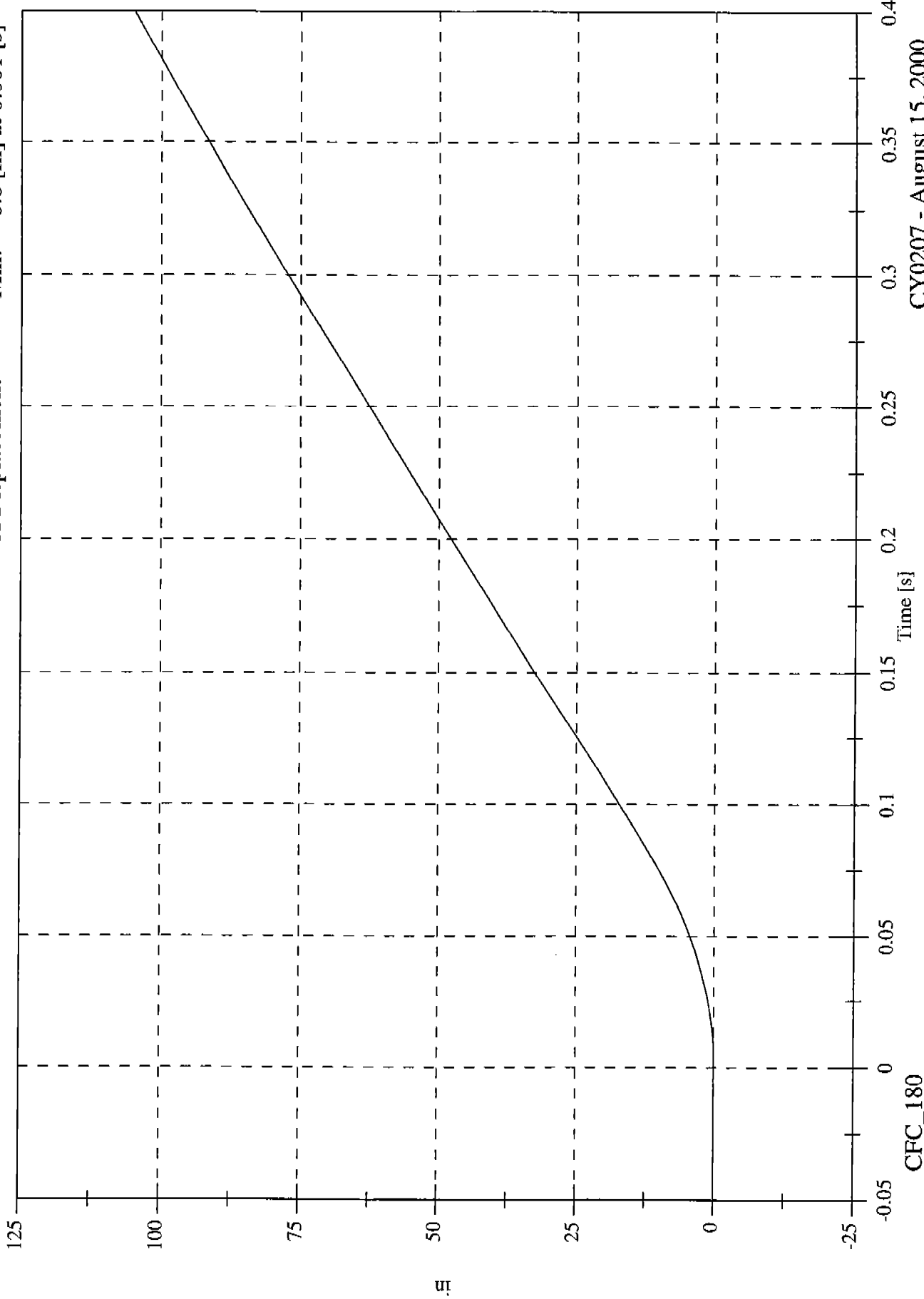
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 104.8 [in] at 0.400 [s]

Acc #1 Left Rear Xmember X Displacement

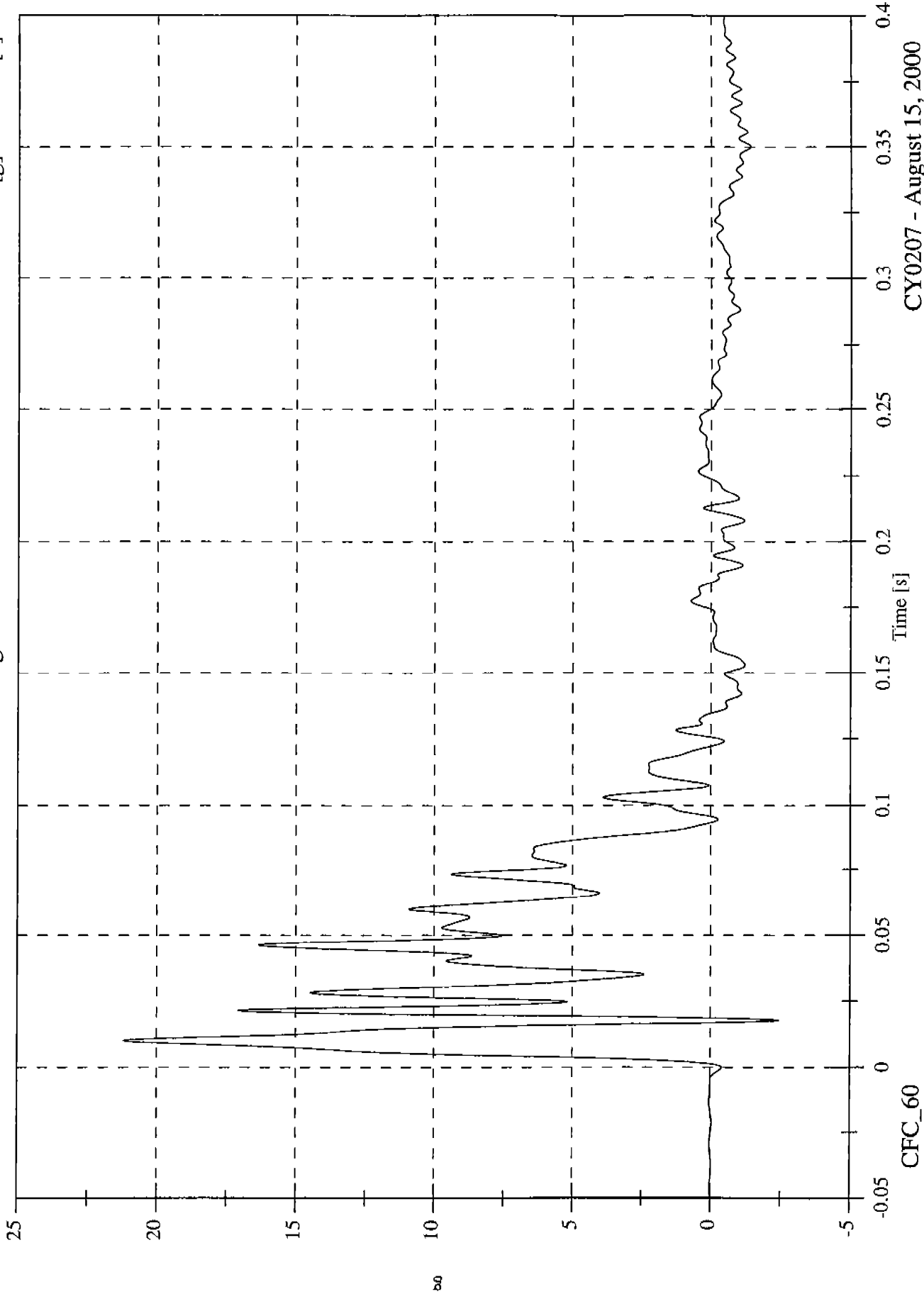
Min: -0.0 [in] at 0.001 [s]



CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr
Acc #2 Right Rear Xmember X

Max: 21.2 [g] at 0.010 [s]
Min: -2.5 [g] at 0.018 [s]



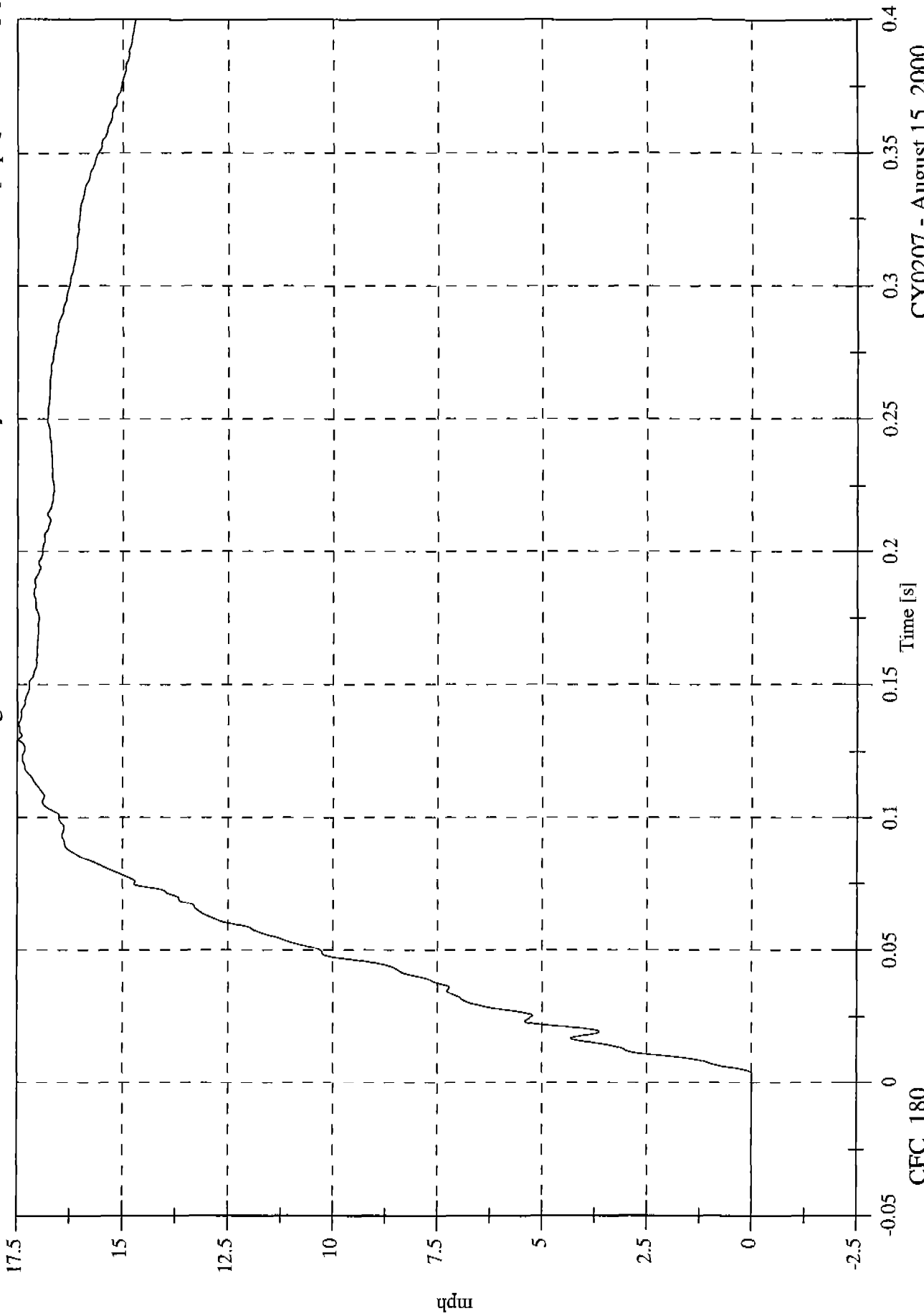
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 17.5 [mph] at 0.135 [s]

Acc #2 Right Rear Xmember X Velocity

Min: -0.0 [mph] at -0.018 [s]



CFC_180

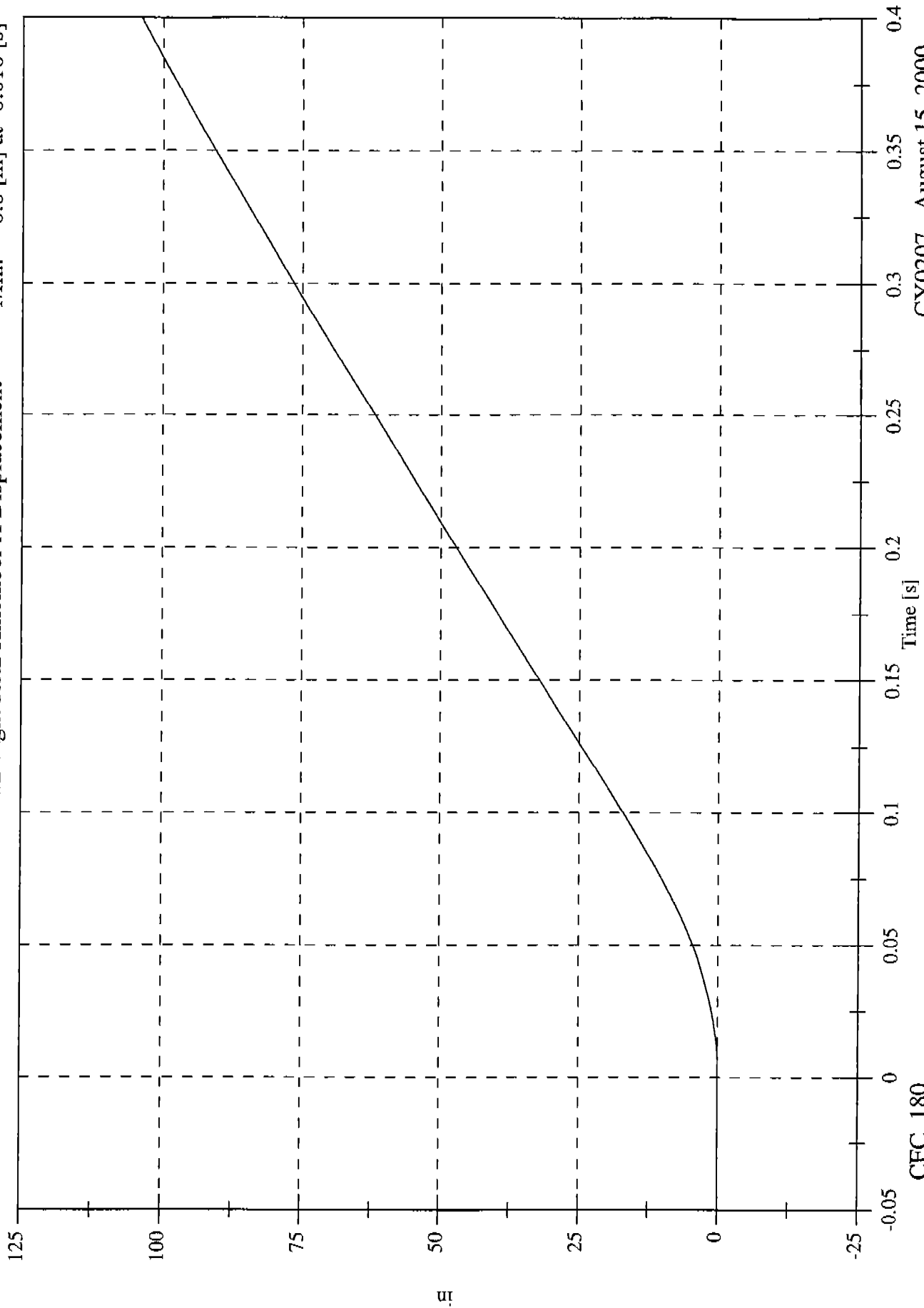
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 103.9 [in] at 0.400 [s]

Acc #2 Right Rear Xmember X Displacement

Min: -0.0 [in] at -0.010 [s]



CFC_180

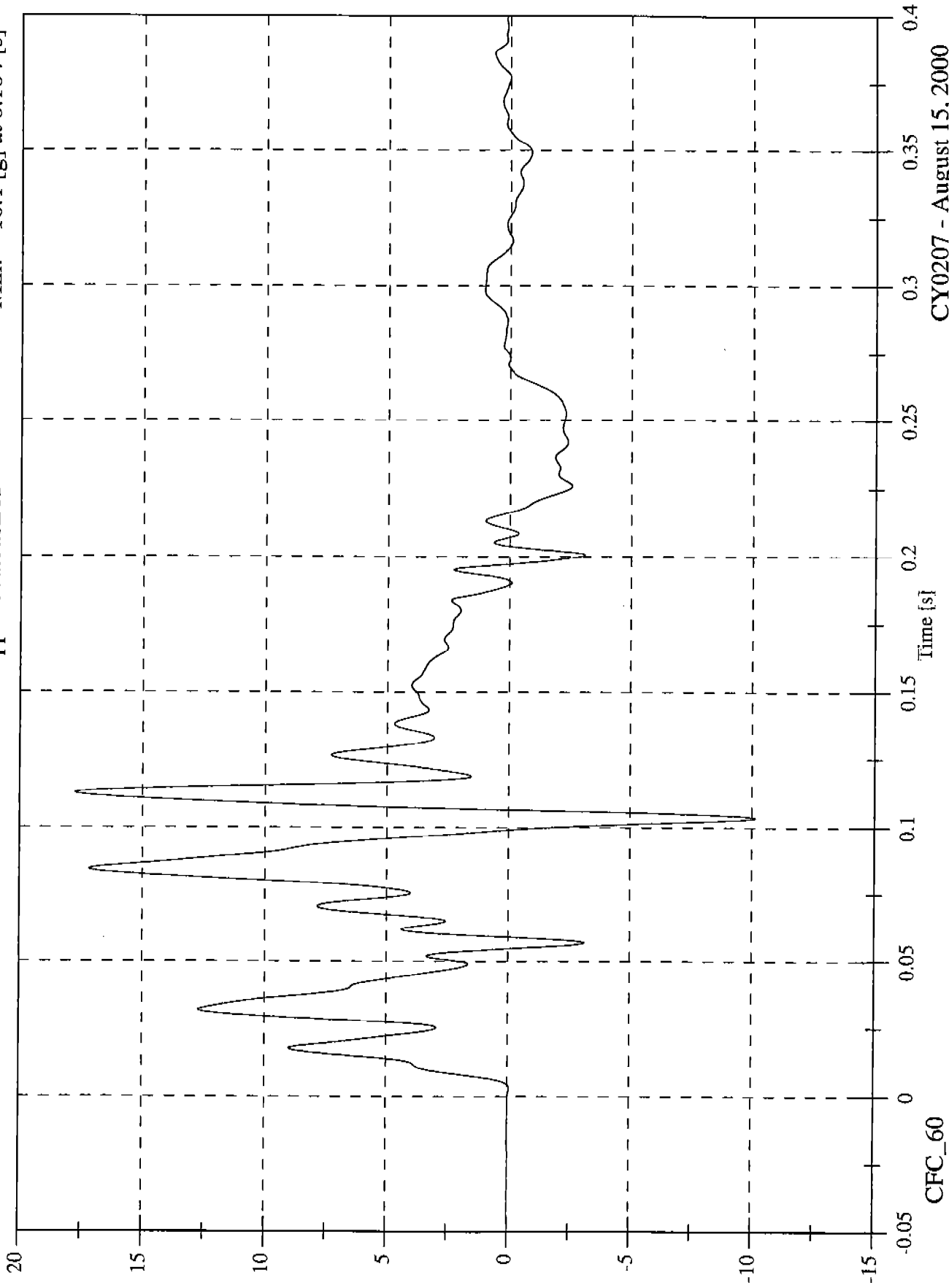
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Acc #3 Upper Seatback X

Max: 17.7 [g] at 0.113 [s]

Min: -10.1 [g] at 0.104 [s]



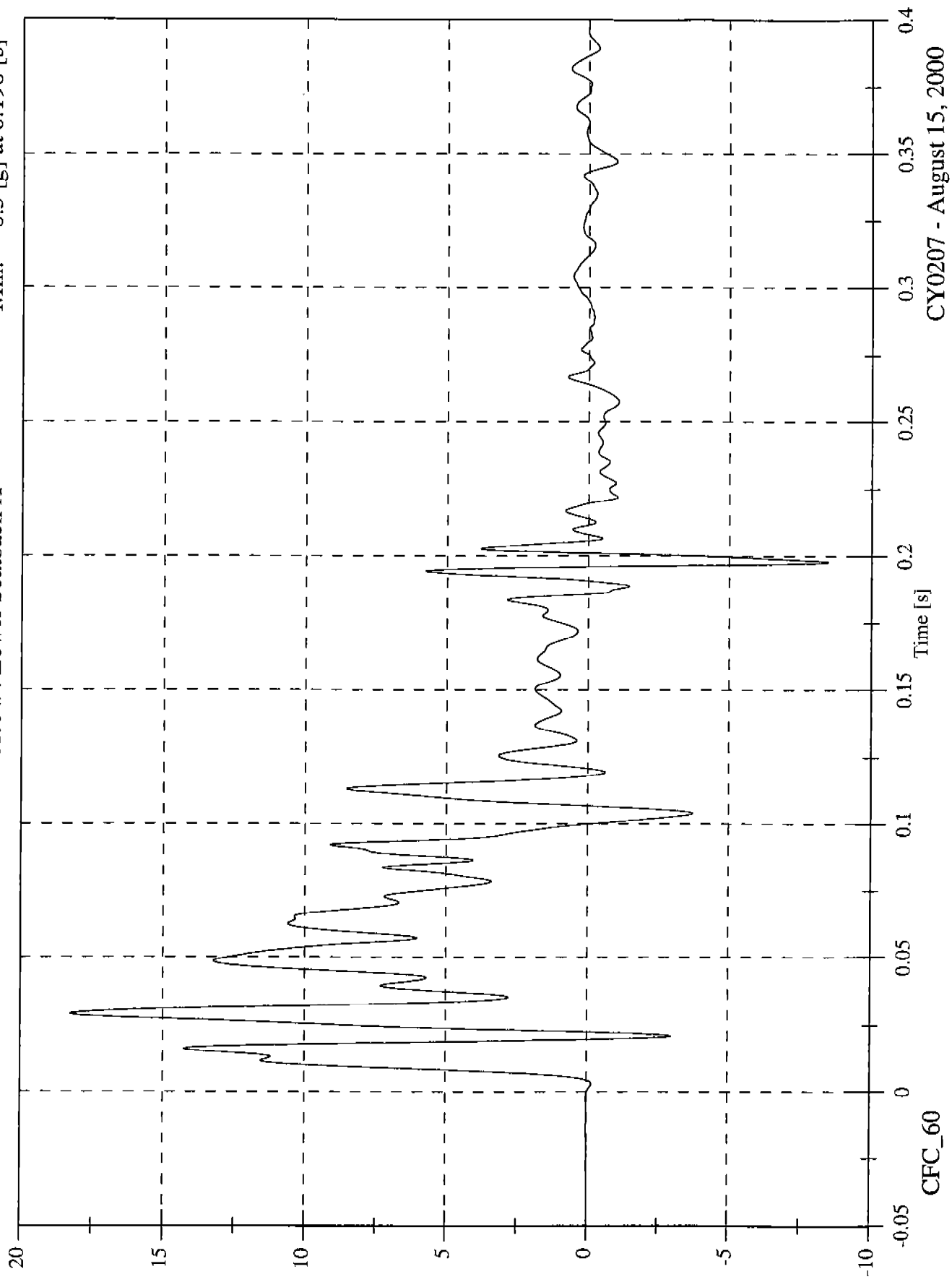
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Acc #4 Lower Seatback X

Max: 18.2 [g] at 0.029 [s]

Min: -8.5 [g] at 0.198 [s]

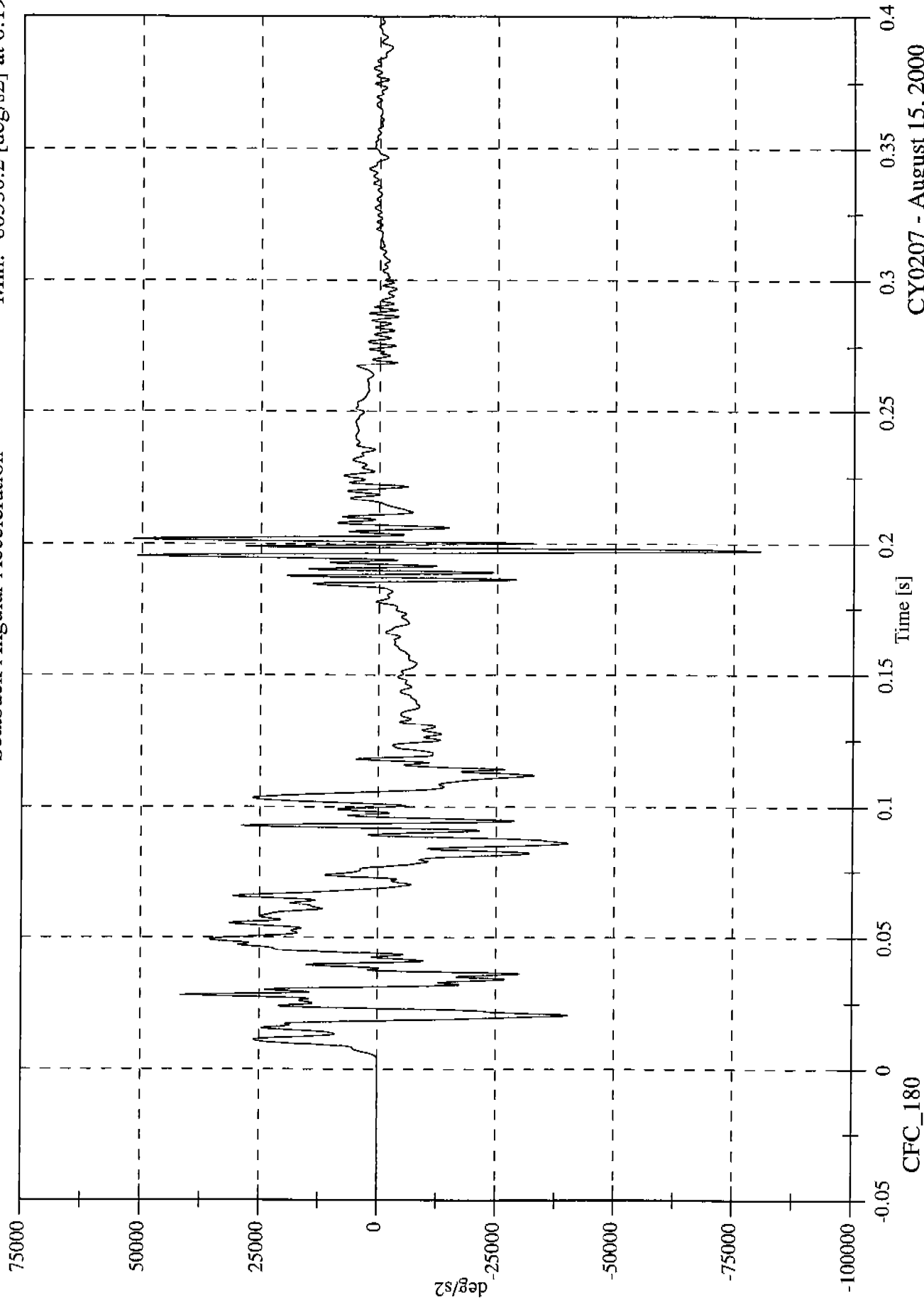


CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 51891.7 [deg/s²] at 0.202 [s]
Min: -80530.2 [deg/s²] at 0.197 [s]

Seatback Angular Acceleration

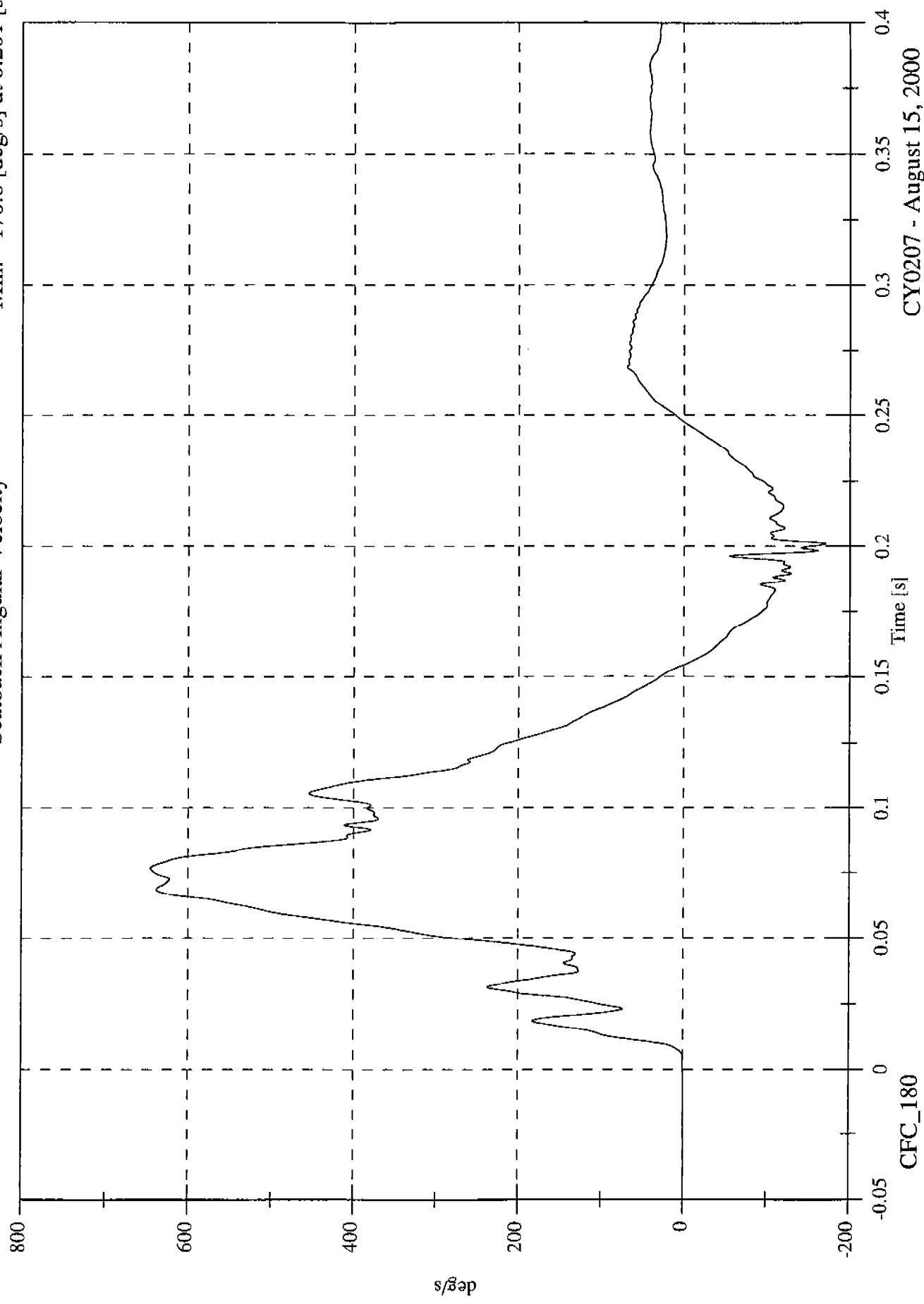


CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 645.6 [deg/s] at 0.077 [s]
Min: -170.6 [deg/s] at 0.201 [s]

Seatback Angular Velocity

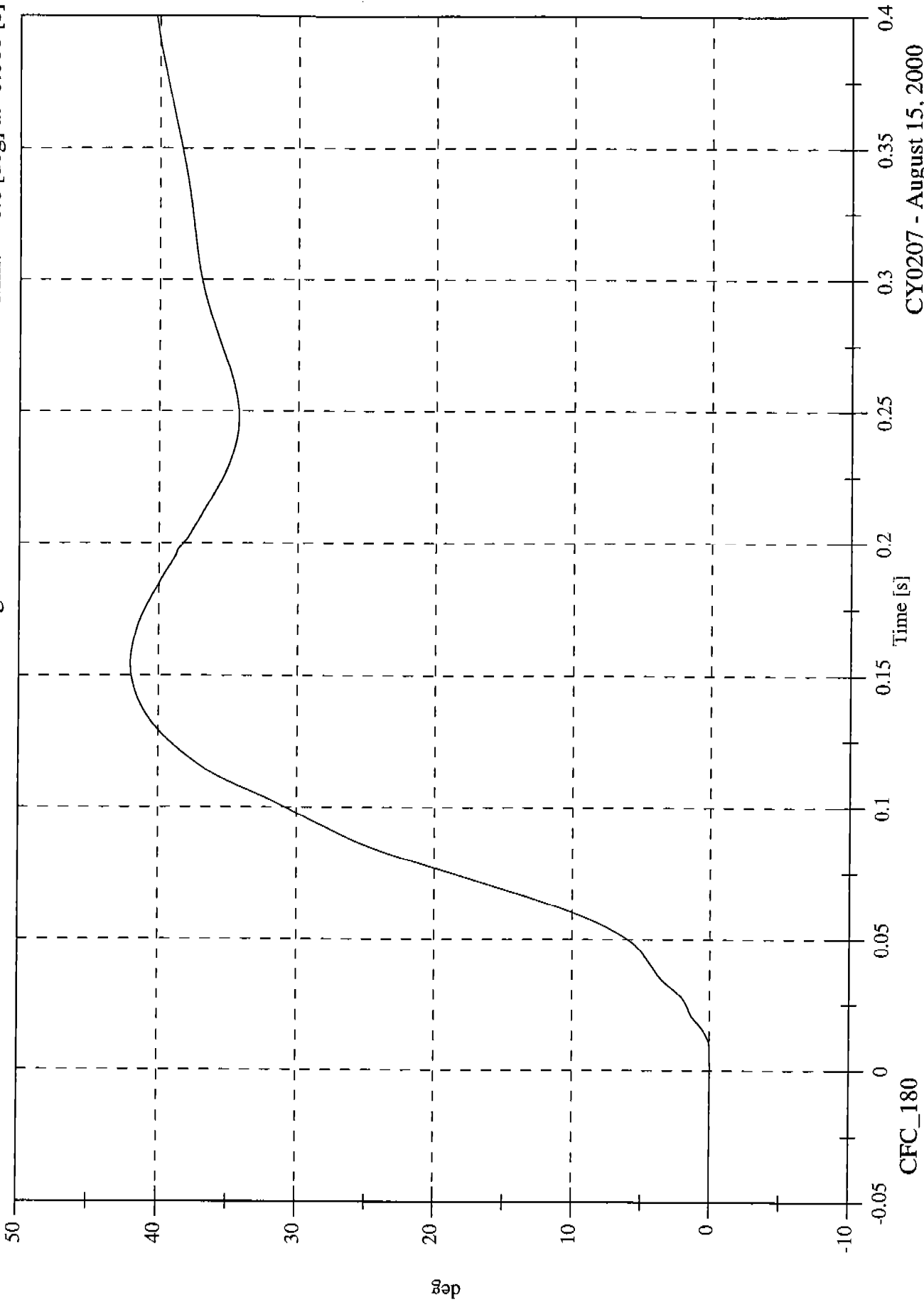


CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Seatback Angular Position

Max: 42.0 [deg] at 0.154 [s]
Min: -0.0 [deg] at -0.006 [s]



CY0207 - August 15, 2000

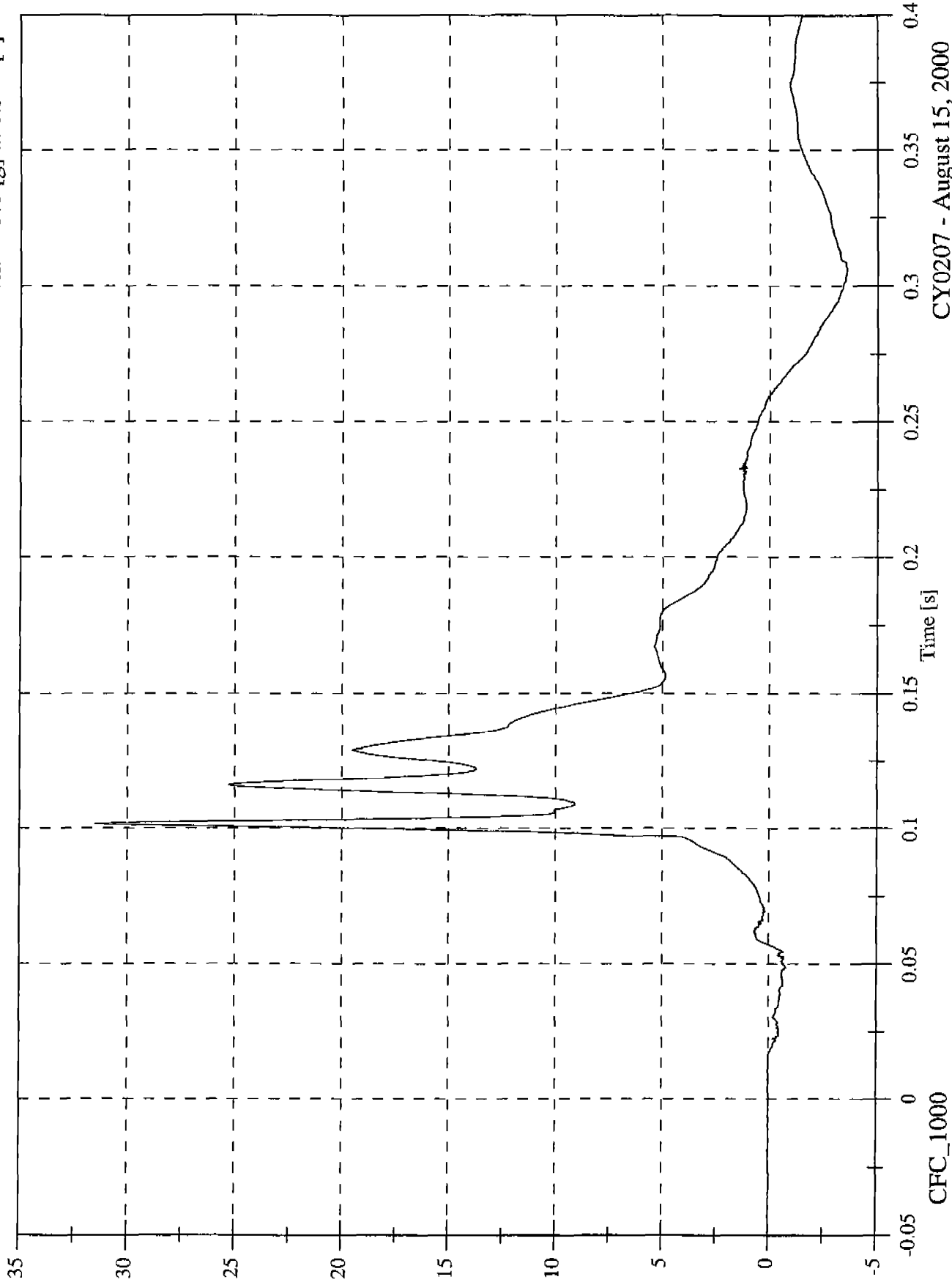
TEST NO. CY0207

DRIVER DUMMY (Pos. 1)	SAE FILTER CHANNEL CLASS
Head Accelerations	1000
Chest Accelerations	180
Pelvic Accelerations	1000
Upper Neck Forces	1000
Upper Neck Moments	600
Belt Forces	60
Belt Spoolout	60

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 31.5 [g] at 0.102 [s]
Min: -3.6 [g] at 0.304 [s]

PI Head x

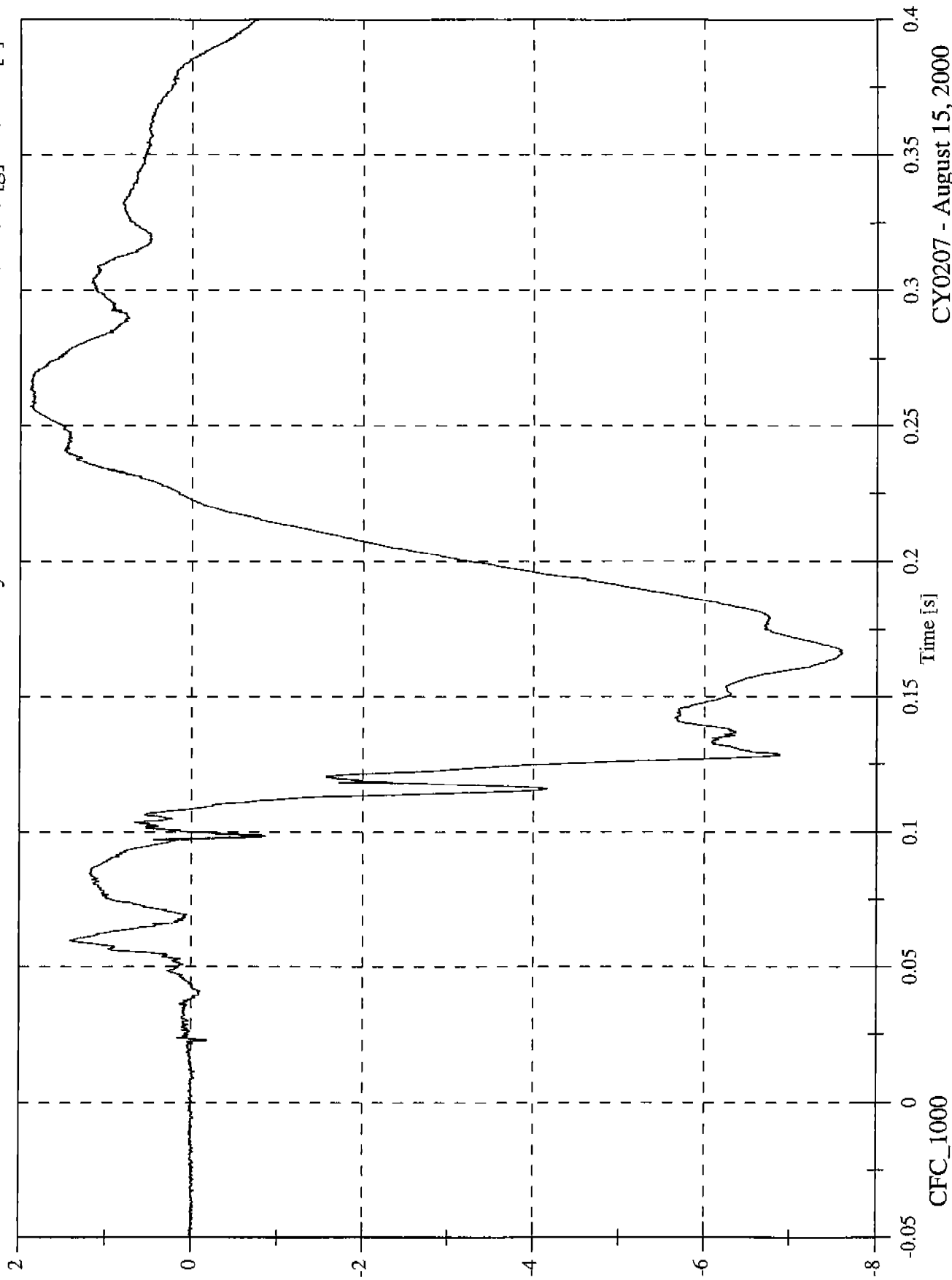


CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Head y

Max: 1.9 [g] at 0.264 [s]
Min: -7.6 [g] at 0.166 [s]



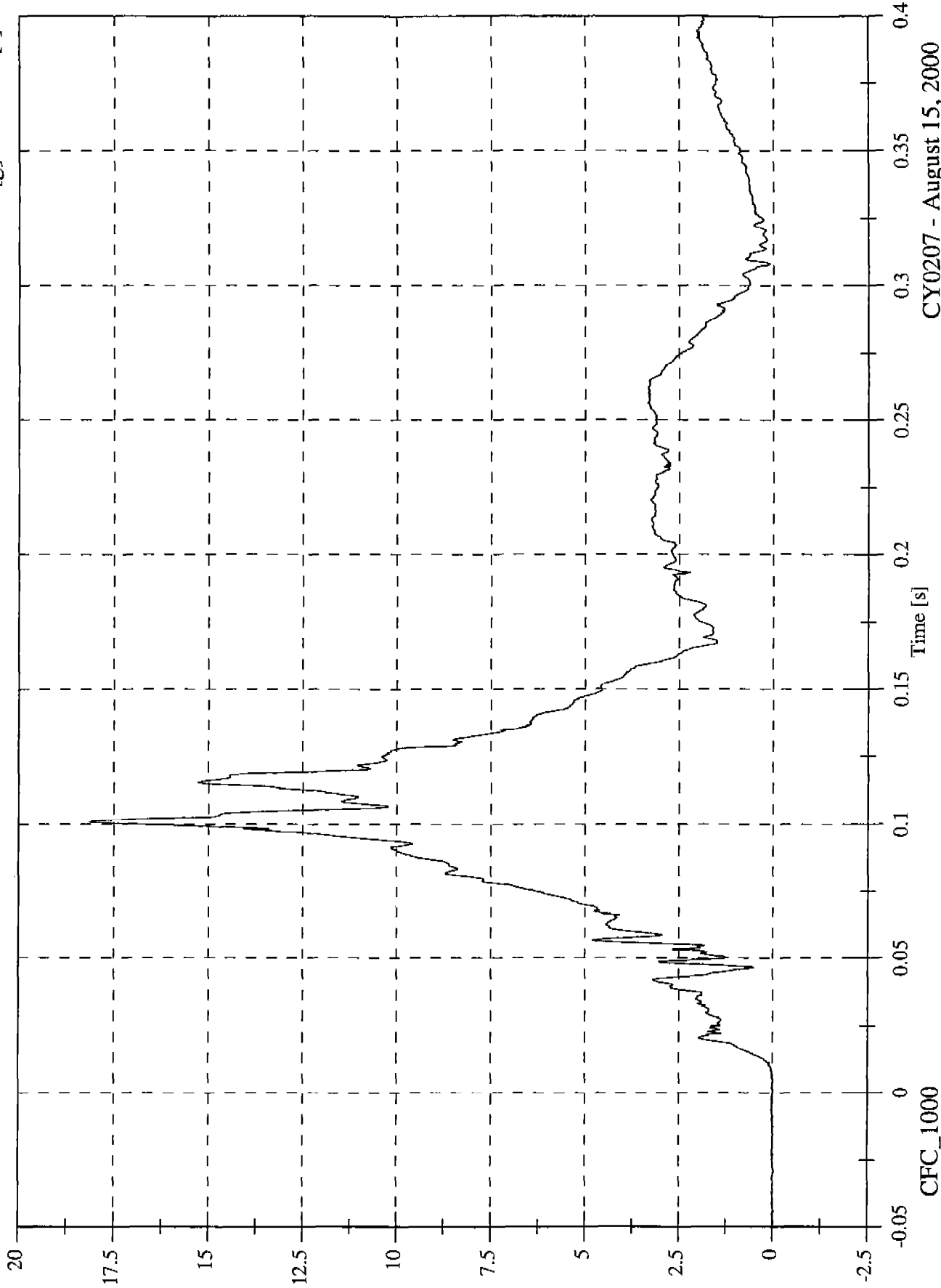
CFC_1000

CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 18.1 [g] at 0.101 [s]
Min: -0.0 [g] at -0.029 [s]

P1 Head z



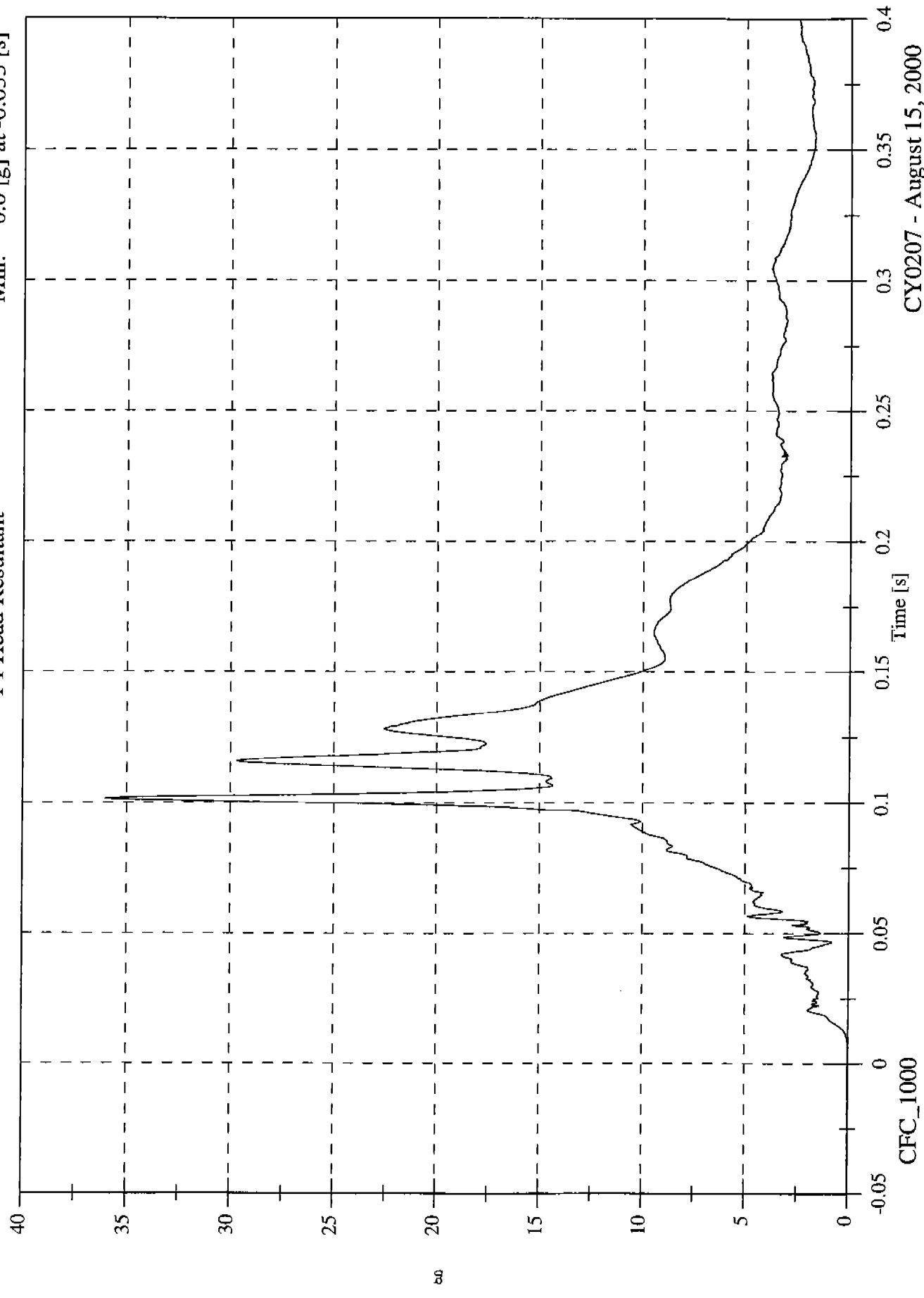
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 36.0 [g] at 0.102 [s]

Min: 0.0 [g] at -0.033 [s]

P1 Head Resultant



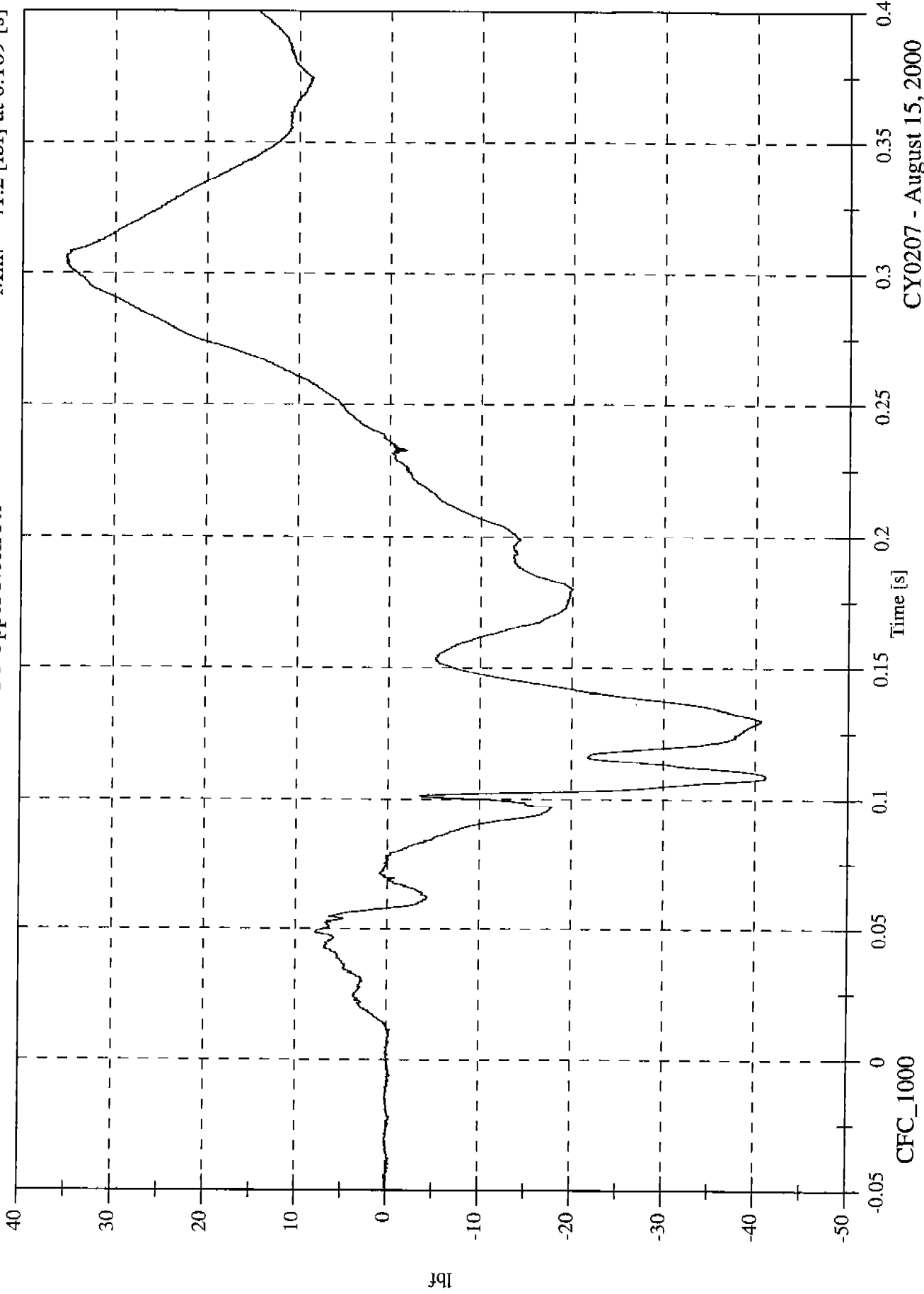
CYC0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck Fx

Max: 35.3 [lbf] at 0.306 [s]

Min: -41.2 [lbf] at 0.109 [s]



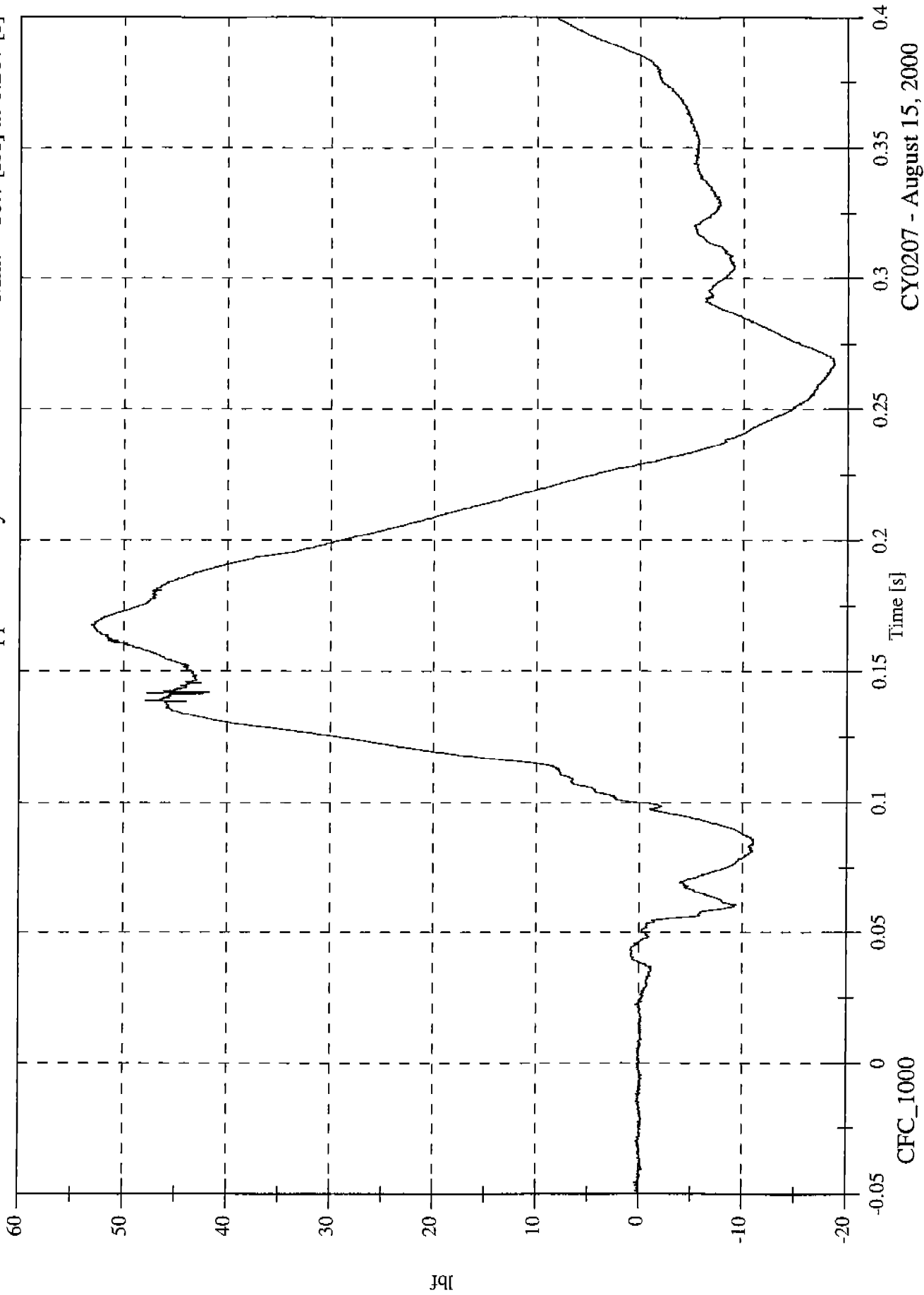
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck Fy

Max: 53.2 [lbf] at 0.168 [s]

Min: -18.7 [lbf] at 0.267 [s]



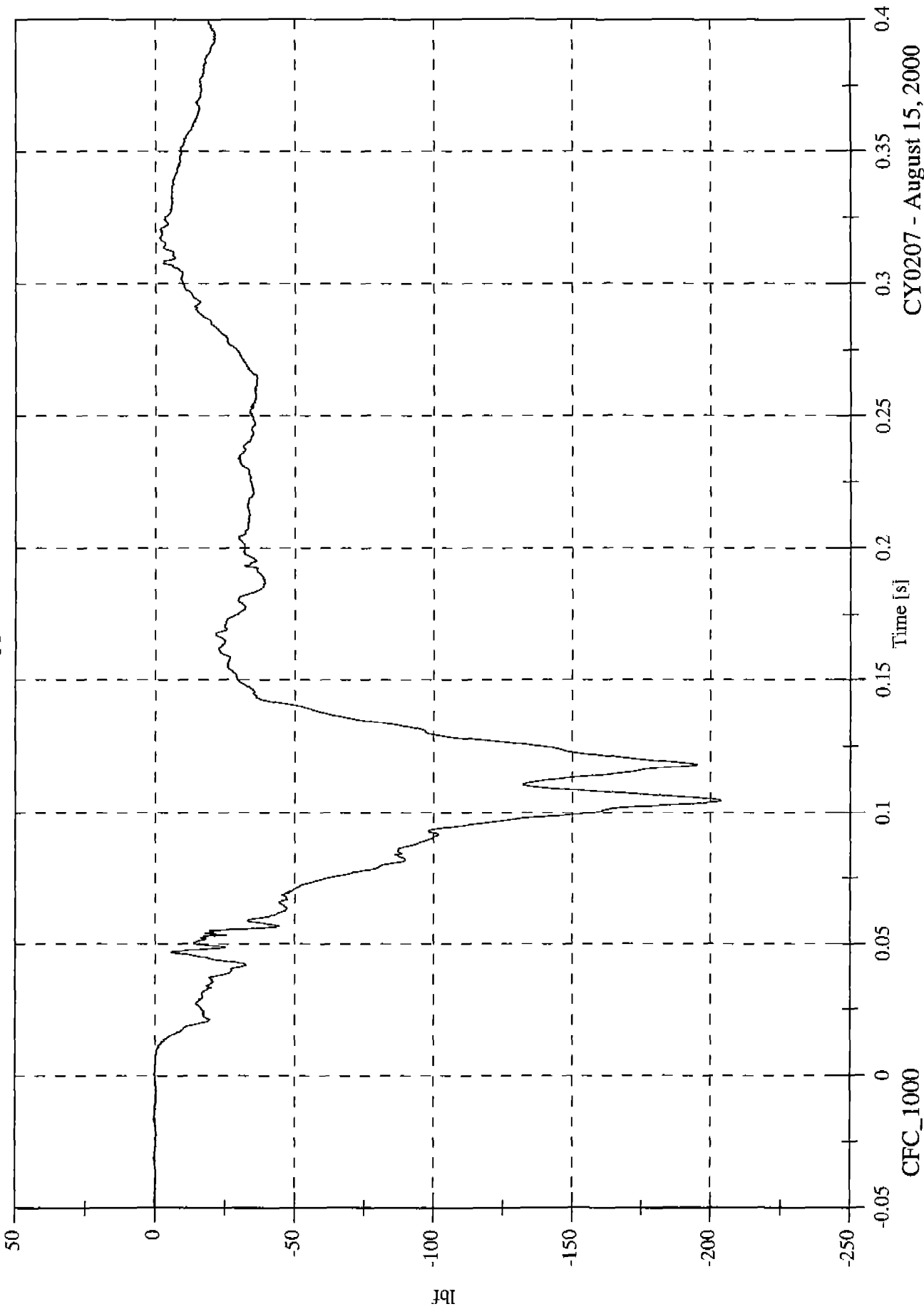
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck Fz

Max: 0.7 [lbf] at -0.016 [s]

Min: -203.8 [lbf] at 0.105 [s]



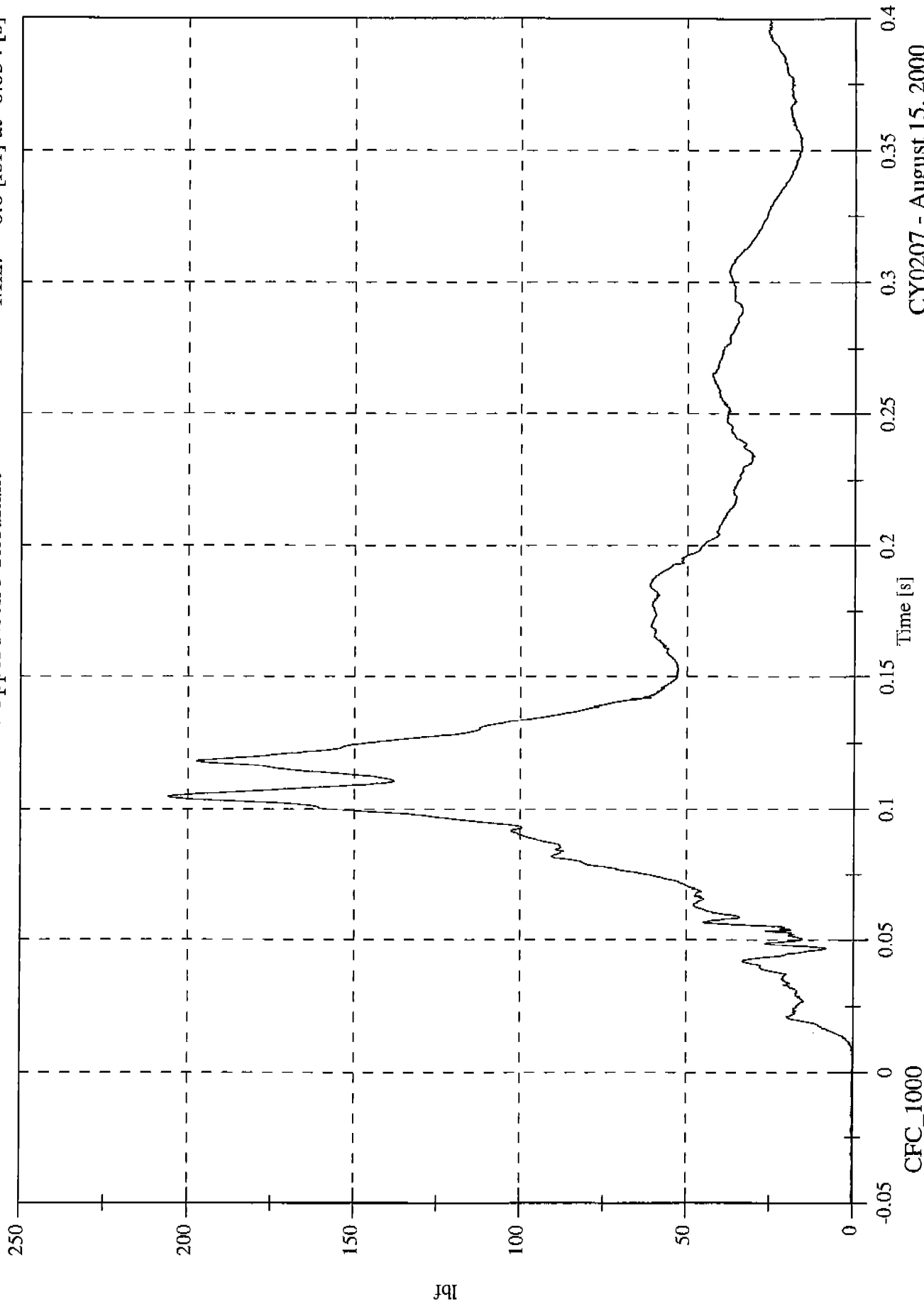
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck F Resultant

Max: 205.9 [lbf] at 0.105 [s]

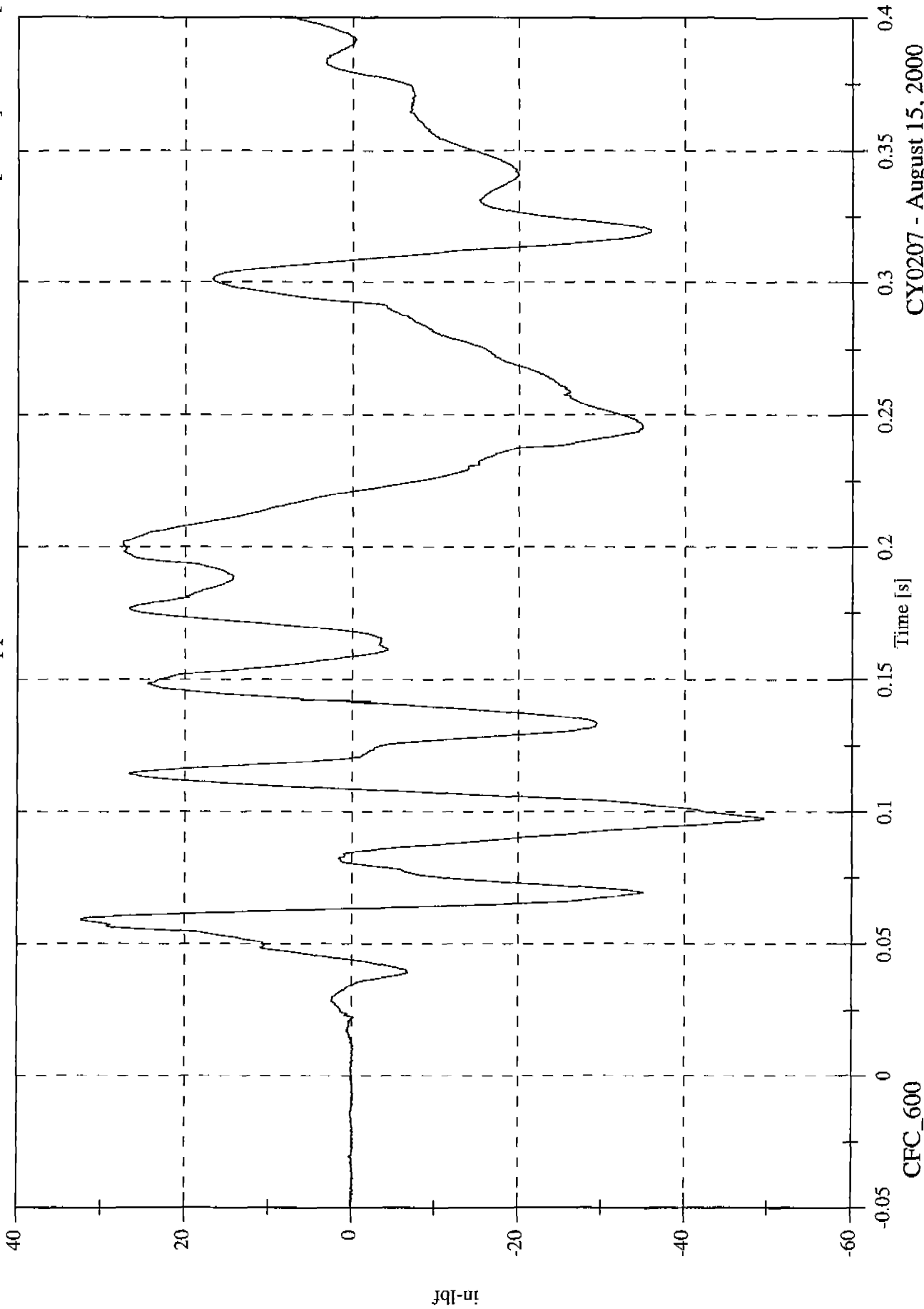
Min: 0.0 [lbf] at -0.034 [s]



CY0207 - August 15, 2000

Max: 32.4 [in-lbf] at 0.059 [s]
Min: -49.6 [in-lbf] at 0.097 [s]

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr
P1 Upper Neck Mx



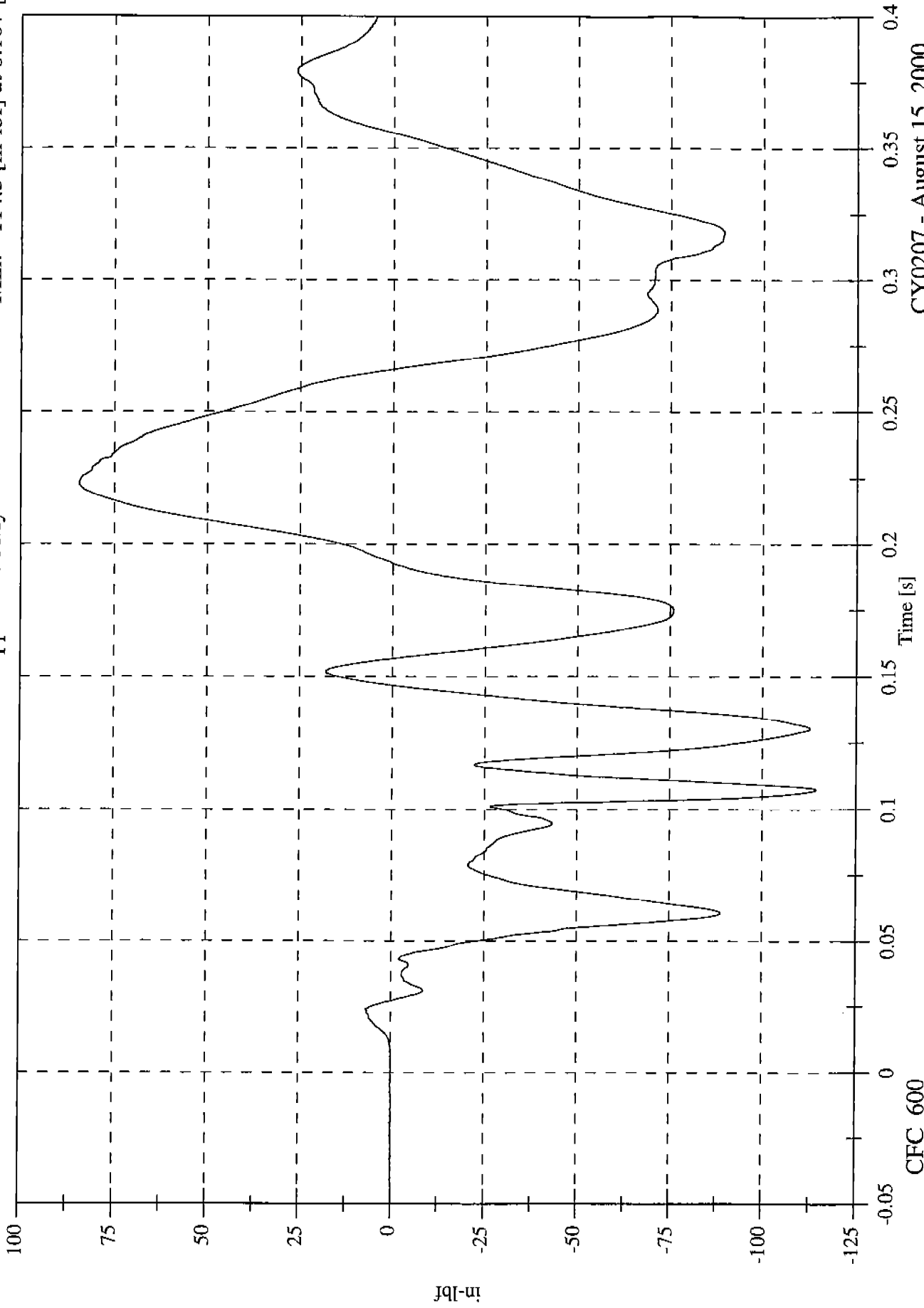
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck My

Max: 84.4 [in-lbf] at 0.224 [s]

Min: -114.3 [in-lbf] at 0.107 [s]



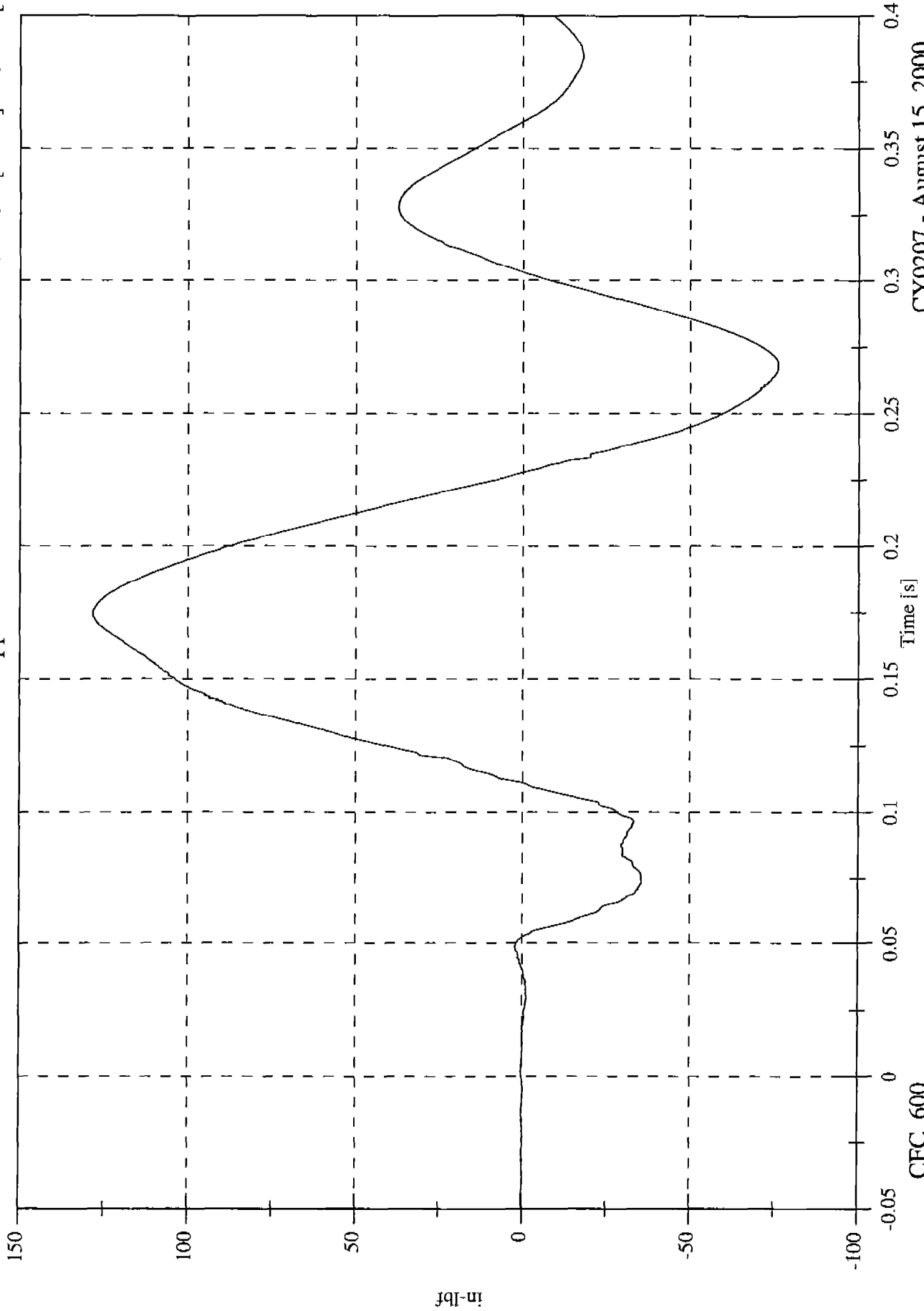
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck Mz

Max: 128.3 [in-lbf] at 0.175 [s]

Min: -76.2 [in-lbf] at 0.267 [s]



CFC_600

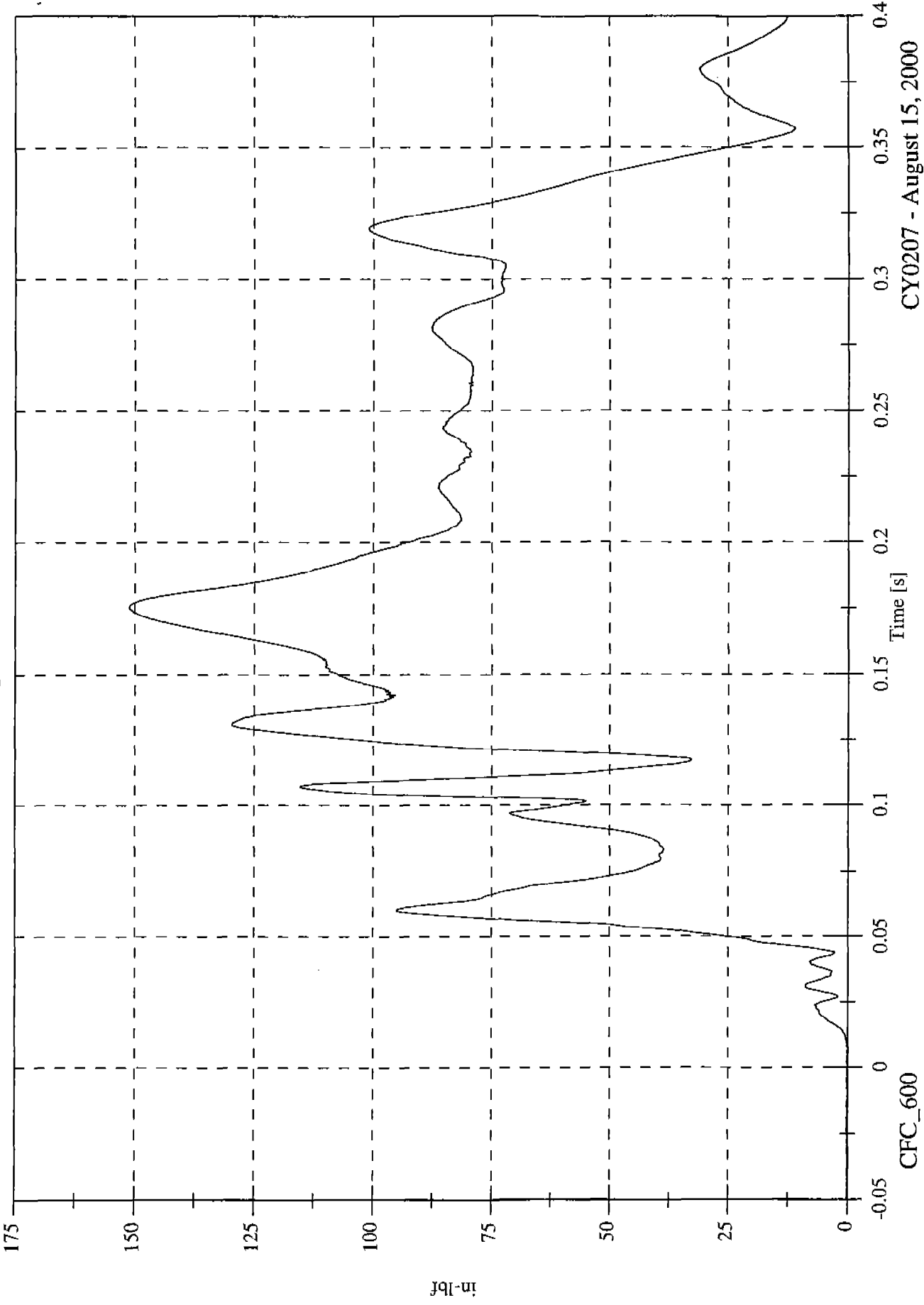
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Upper Neck M Resultant

Max: 151.1 [in-lbf] at 0.175 [s]

Min: 0.0 [in-lbf] at -0.016 [s]



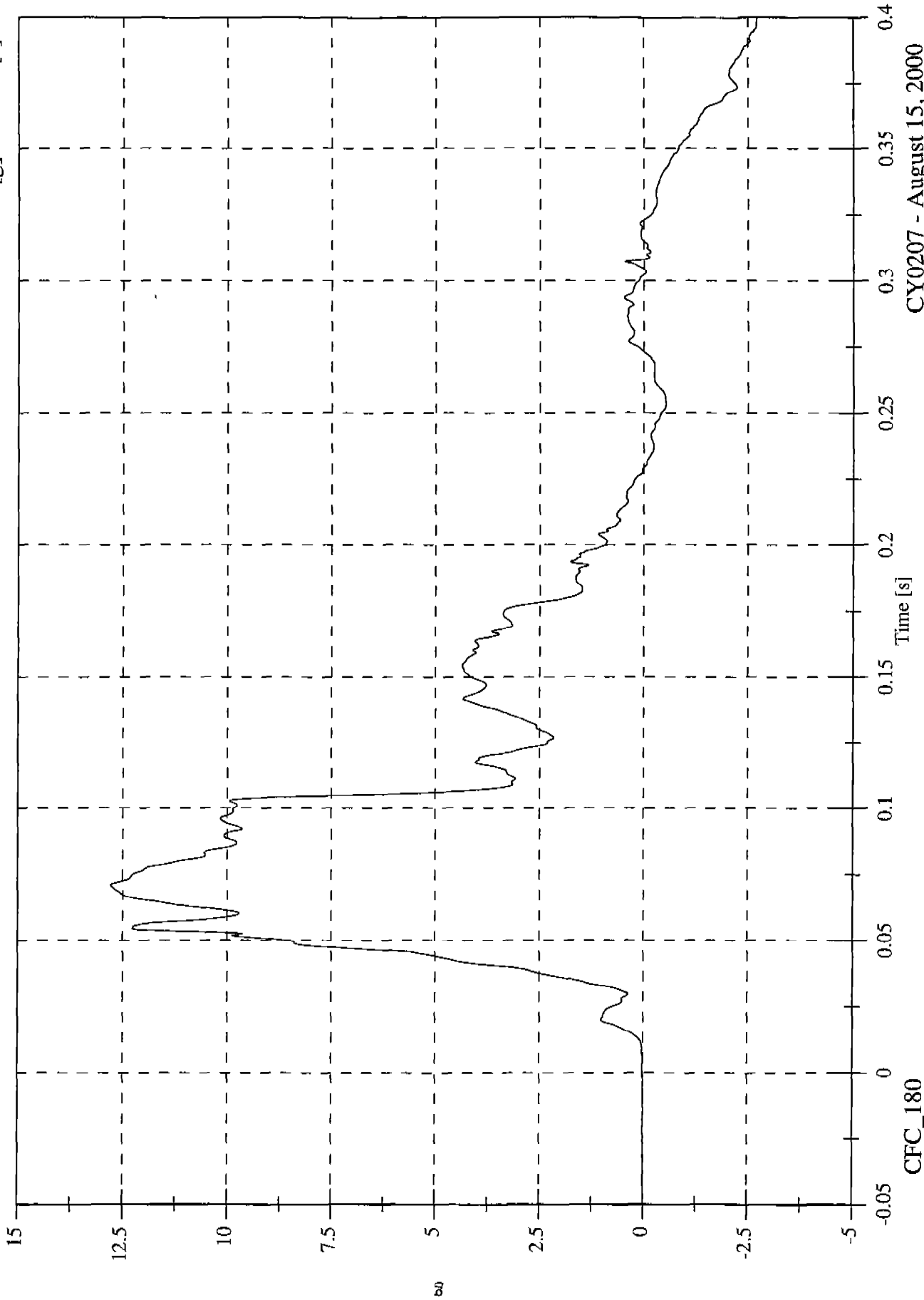
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 12.8 [g] at 0.071 [s]

Min: -2.7 [g] at 0.400 [s]

P1 Chest x



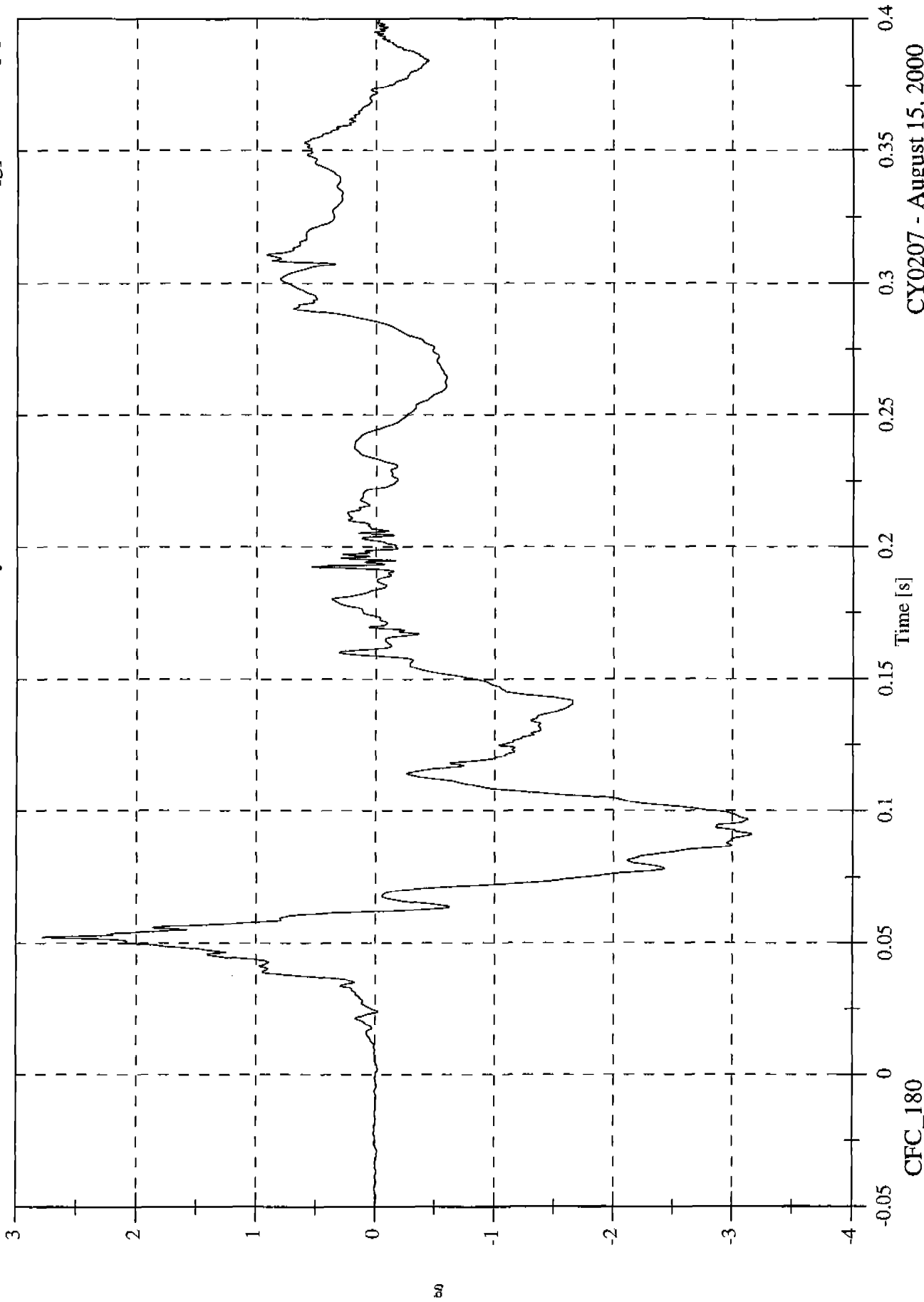
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 2.8 [g] at 0.052 [s]

Min: -3.2 [g] at 0.091 [s]

P1 Chest y



CFC_180

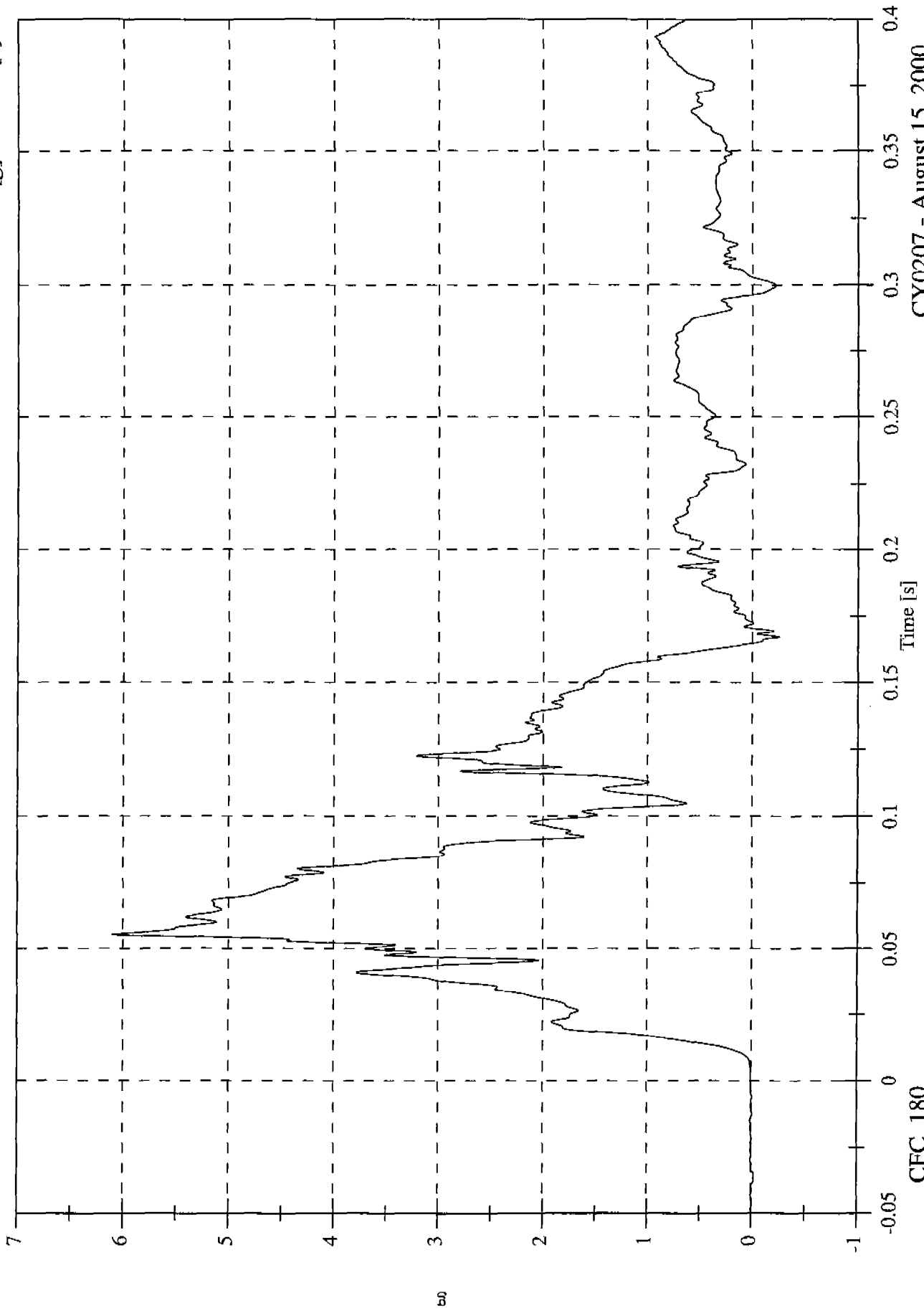
Time [s]

CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 6.1 [g] at 0.055 [s]
Min: -0.3 [g] at 0.167 [s]

PI Chest z



CFC_180

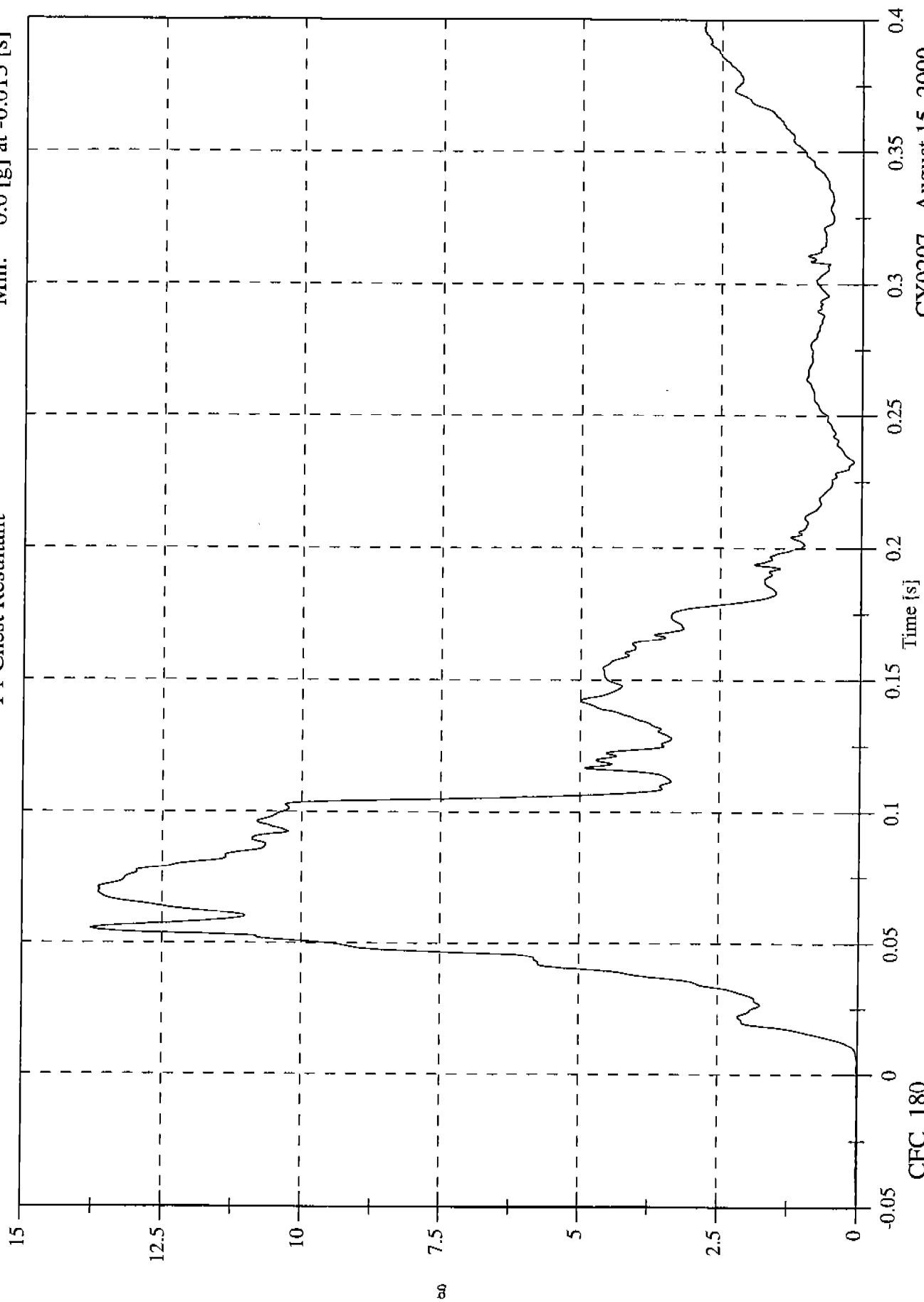
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 13.8 [g] at 0.055 [s]

Min: 0.0 [g] at -0.013 [s]

P1 Chest Resultant



CFC_180

Time [s]

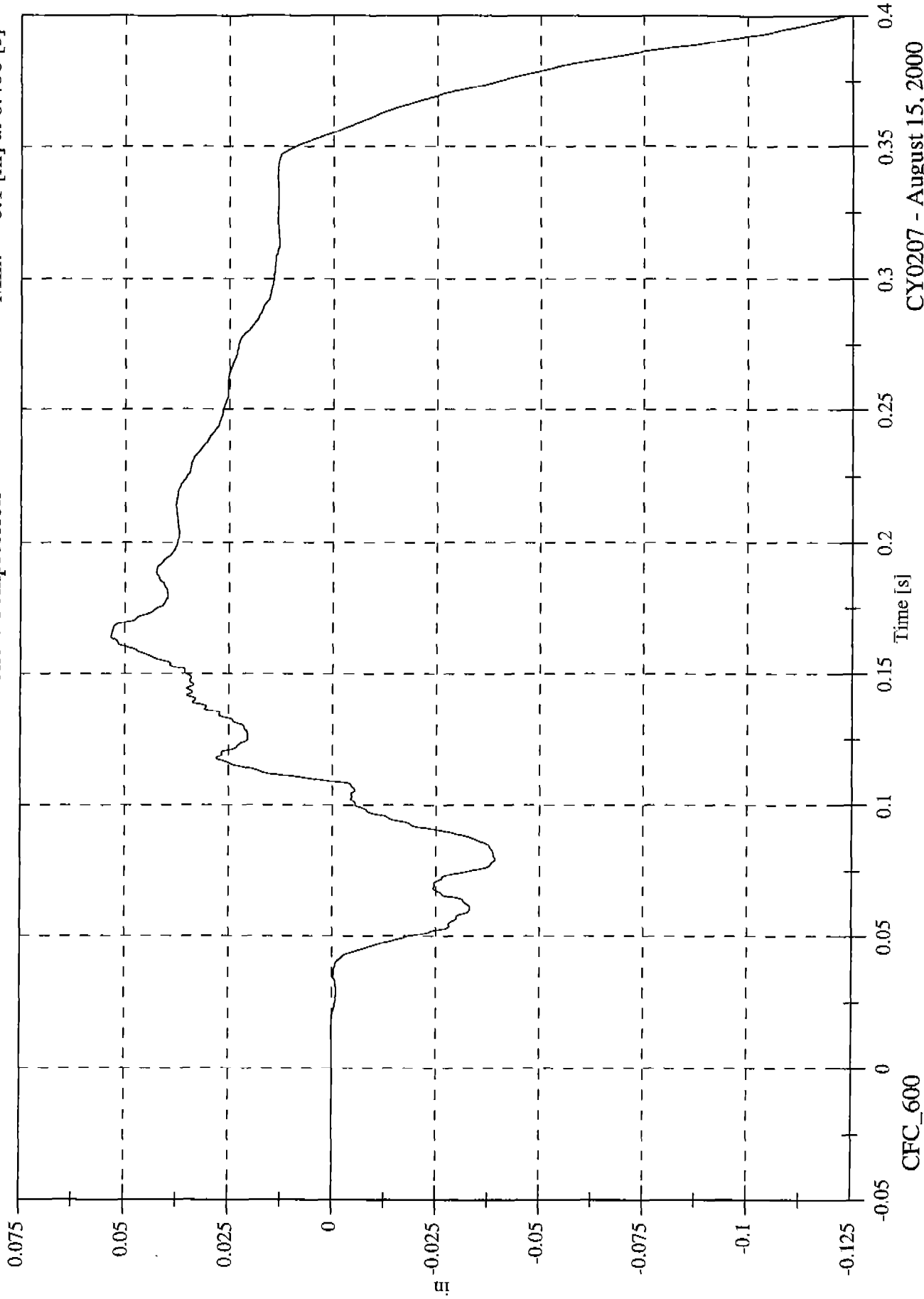
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 0.1 [in] at 0.164 [s]

Min: -0.1 [in] at 0.400 [s]

P1 Chest Compression



CY0207 - August 15, 2000

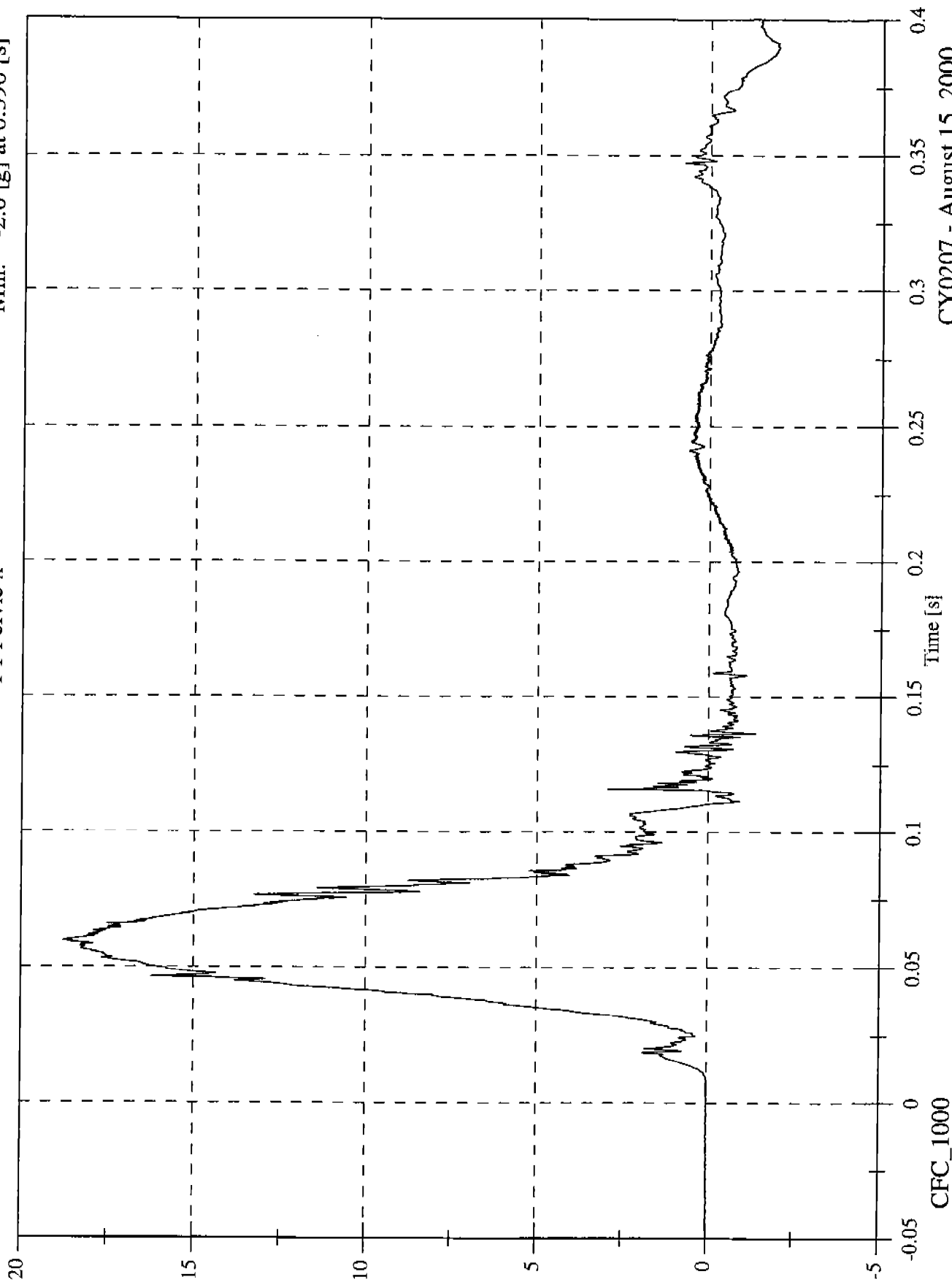
CFC_600

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 18.8 [g] at 0.060 [s]

Min: -2.0 [g] at 0.390 [s]

P1 Pelvic x

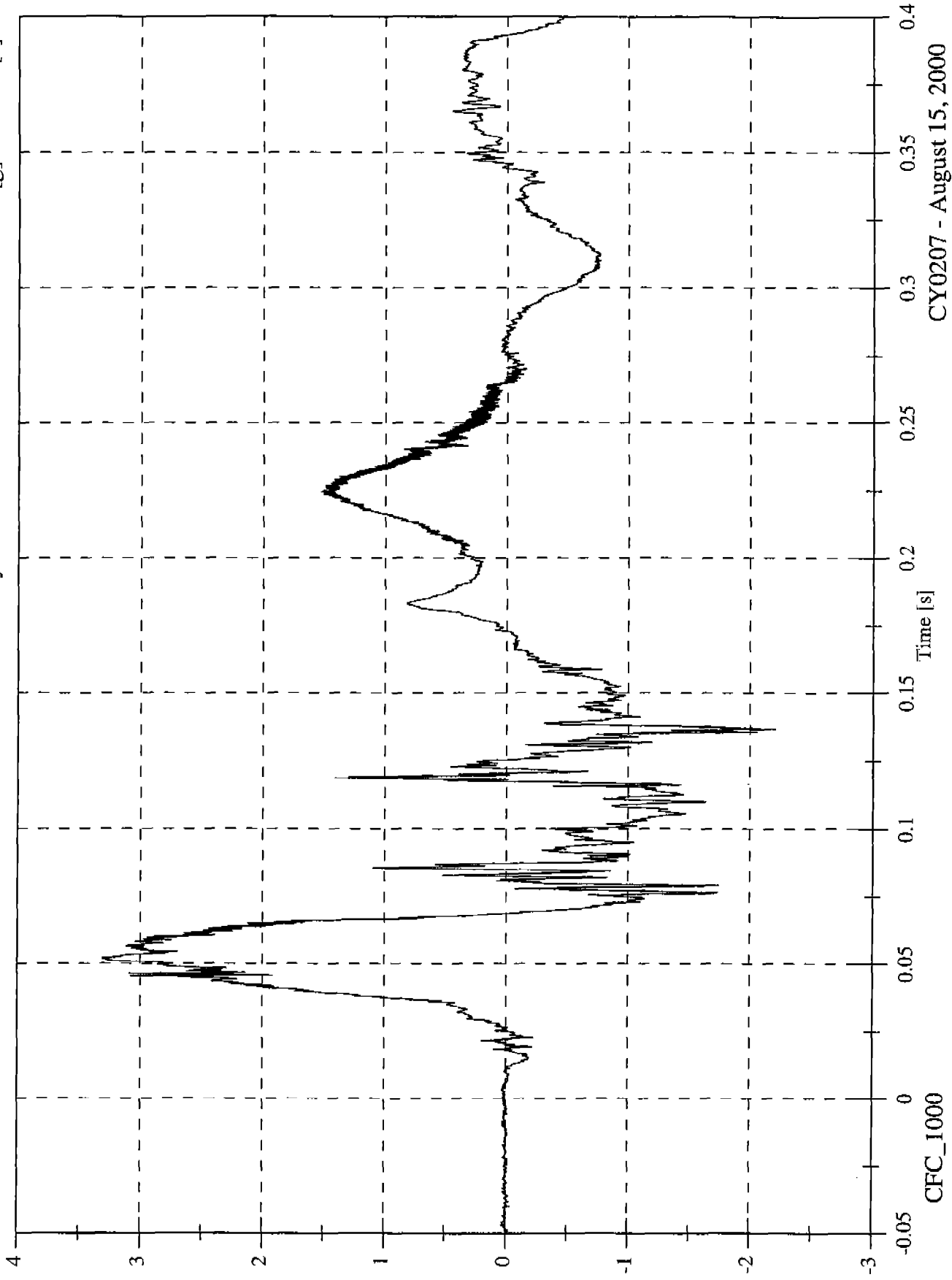


CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 3.3 [g] at 0.052 [s]
Min: -2.2 [g] at 0.137 [s]

P1 Pelvic y

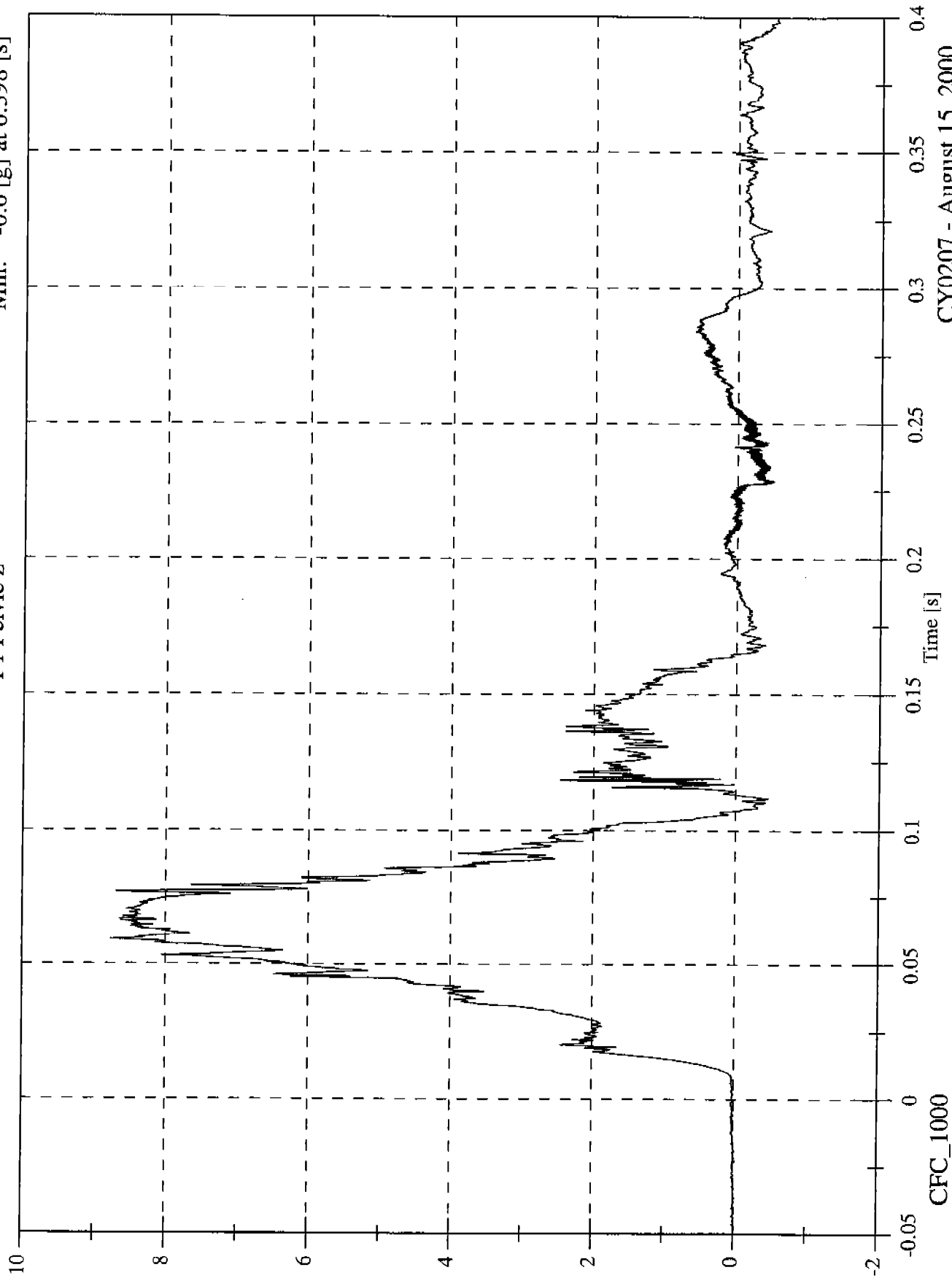


NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

Max: 8.8 [g] at 0.059 [s]

Min: -0.6 [g] at 0.398 [s]

P1 Pelvic z



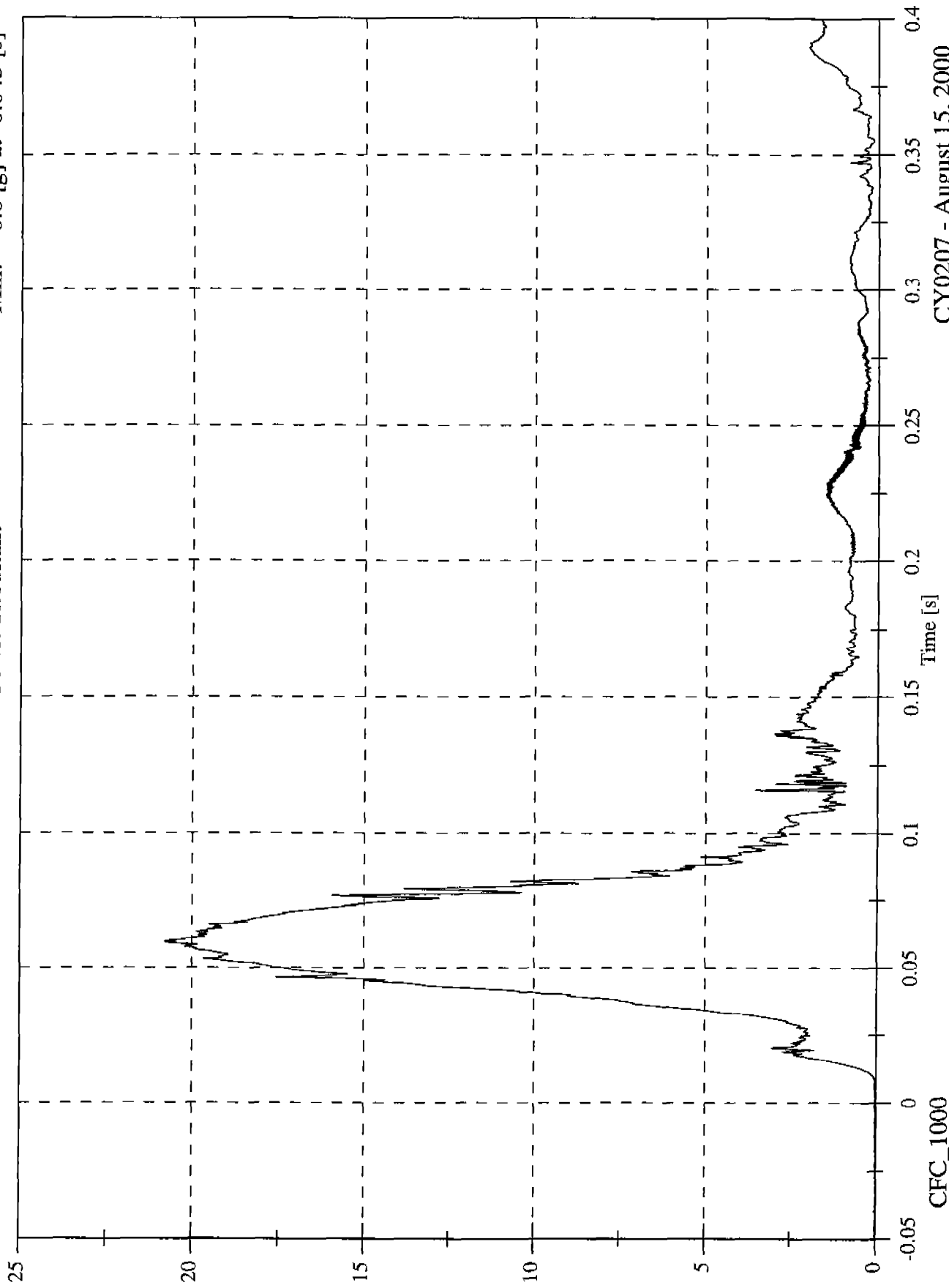
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P1 Pelvic Resultant

Max: 20.8 [g] at 0.060 [s]

Min: 0.0 [g] at -0.045 [s]



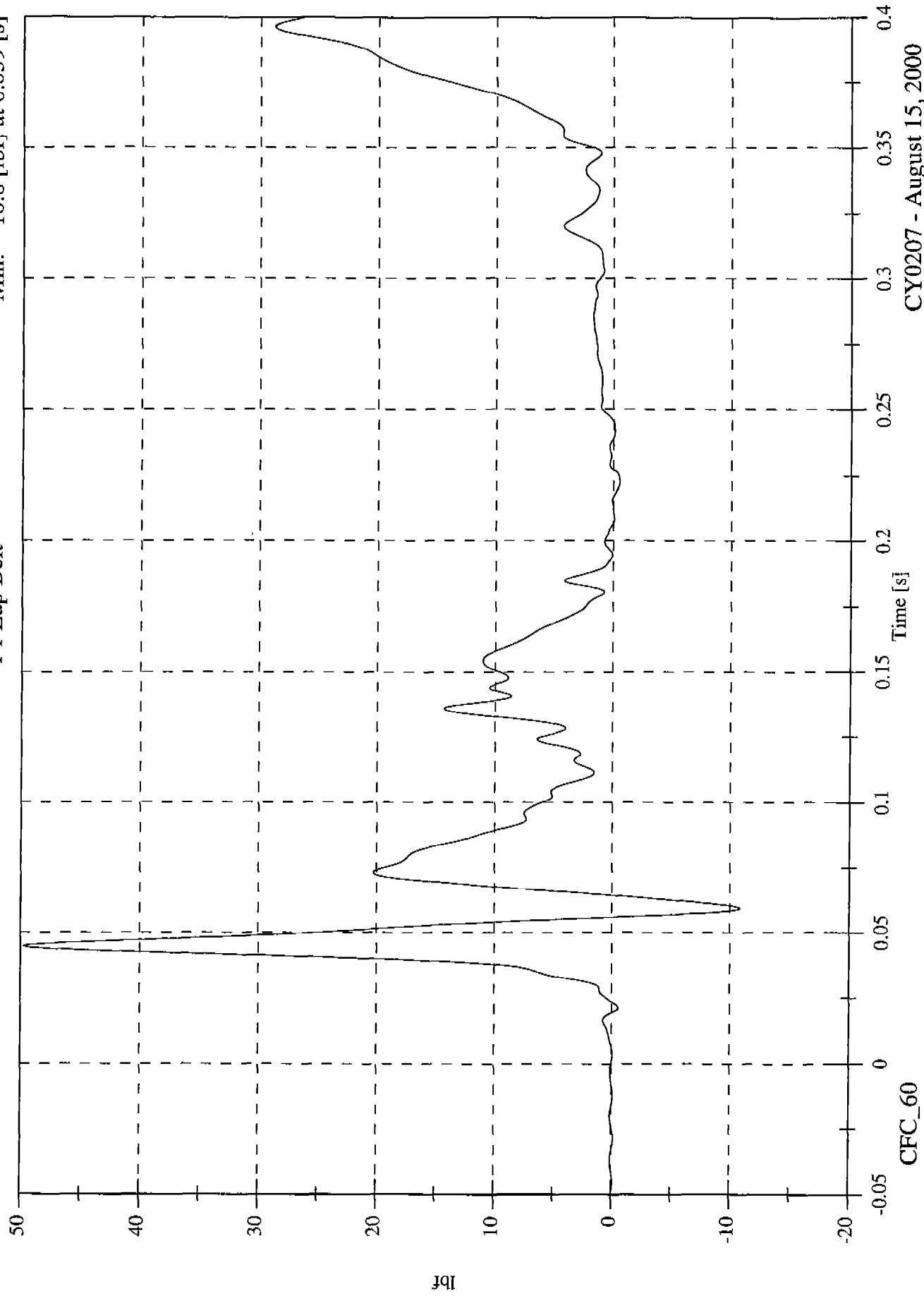
CY0207 - August 15, 2000

NHTSA FMVSS 310 Test #12 - 2000 Ford Focus 4-Dr

P1 Lap Belt

Max: 49.7 [lbf] at 0.045 [s]

Min: -10.8 [lbf] at 0.059 [s]



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