

V2826

REPORT NUMBER: 301-CAL-98-2

**SAFETY COMPLIANCE TESTING FOR FMVSS 301
FUEL SYSTEM INTEGRITY**

FORD MOTOR CORPORATION
1998 FORD ESCORT ZX2
2-DOOR COUPE

NHTSA NUMBER: CW0202

CALSPAN TEST NUMBER: 8412-2

CALSPAN CORPORATION
P.O. BOX 400
BUFFALO, NEW YORK 14225




February 27, 1998

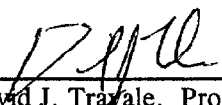
FINAL REPORT

PREPARED FOR:

U. S. Department of Transportation
National Highway Traffic Safety Administration
ENFORCEMENT
Office of Vehicle Safety Compliance
400 Seventh Street, S. W.
Room No. 6115 (NEF-30)
Washington, DC 20590

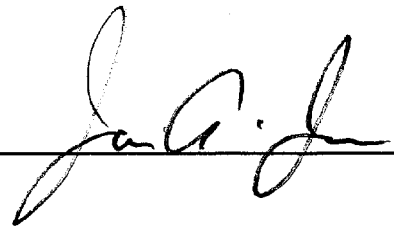
This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared By: 
Patrick G. MacDiarmid, Jr., Project Engineer

Approved By: 
David J. Travale, Program Manager
Transportation Sciences Center

Approval Date: March 9, 1998

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By: 

Stamp: RECEIVED
PI: 59
M-50

Acceptance Date: 4-6-98

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No. 301-CAL-98-2	2. Government Accession No.	3. Recipient's Catalog No.	
4. Title and Subtitle Final Report of FMVSS 301 Compliance Testing of a 1998 Ford Escort ZX2 2-Door Coupe NHTSA No. CW0202		5. Report Date February 27, 1998	
		6. Performing Organization Code CAL	
7. Author(s) Patrick G. MacDiarmid, Jr., Project Engineer David J. Travale, Program Manager		8. Performing Organization Report No. 8412-2	
9. Performing Organization Name and Address Calspan Corporation 4455 Genesee Street Buffalo, New York 14225		10. Work Unit No.	
		11. Contract or Grant No. DTNH22-95-D-11000	
12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Office of Vehicle Safety Compliance (NEF-30) 400 Seventh St , S.W., Rm. 6115, Washington, D.C. 20590		13. Type of Report and Period Covered Final Test Report February - March 1998	
		14. Sponsoring Agency Code NEF-30	
15. Supplementary Notes			
16. Abstract Compliance tests were conducted on the subject 1998 Ford Escort ZX2 2-Door Coupe in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-301-01 for the determination of FMVSS 301 compliance. Test failures identified were as follows: The test vehicle appeared to comply with all requirements of FMVSS 301 "Fuel System Integrity."			
17. Key Words Compliance Testing Safety Engineering FMVSS 301		18. Distribution Statement <u>Copies of this report are available from:</u> NHTSA Technical Reference Division Room 5108 (NAD-52), 400 Seventh , S.W., Washington, D.C. 20590 Telephone No. (202) 366-4946	
19. Security Classif. (of this report) UNCLASSIFIED	20. Security Classif. (of this page) UNCLASSIFIED	21. No. of Pages 86	22. Price

TABLE OF CONTENTS

<u>Section</u>		<u>Page No.</u>
1	PURPOSE OF COMPLIANCE TEST	1-1
2	SUMMARY OF COMPLIANCE TEST RESULTS	2-1
3	COMPLIANCE TEST DATA	3-1
APPENDIX A	PHOTOGRAPHS	A-1
APPENDIX B	VEHICLE AND DUMMY RESPONSE DATA (REAR IMPACT ONLY)	B-1

LIST OF FIGURES

<u>Figure No.</u>		<u>Page No.</u>
1	PART 572 DUMMY IN-VEHICLE POSITION	3-2
2	CAMERA POSITION FOR REAR IMPACT	3-9

LIST OF TABLES

<u>Table No.</u>		<u>Page No.</u>
1	CRASH TEST SUMMARY	2-2
2	GENERAL TEST AND VEHICLE PARAMETER DATA	2-3
3	MOVING BARRIER PARAMETER DATA	2-6
4	POST-IMPACT DATA	2-7
5	FRONT SEAT OCCUPANT MEASUREMENTS	3-3
6	FMVSS NO. 301 - "FUEL SYSTEM INTEGRITY" POST-IMPACT TEST DATA	3-4
7	FMVSS NO. 301 - STATIC ROLLOVER DATA SHEET	3-5
8	HIGH-SPEED CAMERA LOCATIONS	3-10

Section 1

PURPOSE OF COMPLIANCE TEST

This 30 mph rear moving barrier impact test is part of the Federal Motor Vehicle Safety Standard (FMVSS) 301 Compliance Test Program conducted for the National Highway Traffic Safety Administration (NHTSA) by Calspan Corporation under Contract No. DTNH22-95-D-11000. The purpose of this test was to determine if the subject vehicle, a 1998 Ford Escort ZX2 2-Door Coupe, meets the performance requirements of FMVSS No. 301, "Fuel System Integrity." This compliance test was conducted using the requirements found in the OVSC Laboratory Test Procedure No. TP-301-01, dated March 28, 1994.

Section 2

COMPLIANCE TEST RESULTS SUMMARY

A 2885 pound 1998 Ford Escort ZX2 2-Door Coupe was impacted from the rear by a 3961 pound moving barrier at a velocity of 29.4 mph. The test was performed by the Calspan Corporation on February 27, 1998.

One instrumented Part 572 E and non-instrumented Part 572 B, 50th percentile male Anthropomorphic Test Device (ATD) were placed in the driver and right-front passenger seating positions respectively.

Average longitudinal crush was 16.2 inches. Pre- and post-test photographs of the vehicle can be found in appendix A.

The 12.8 gallon fuel tank was filled to 92.9 percent capacity with orange Stoddard fluid prior to the impact. After the impact, there was no fluid leakage for the first 30 minutes nor during any phase of the rollover test. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity." Section 3 presents the results of these tests.

The crash event was recorded by one real-time and eight high-speed cameras. Camera locations and other pertinent camera information are found on pages 3-9 and 3-10 of this report.

The Moving Barrier View camera did not operate during the event. Therefore this view is not available. Pelvic Z data is not accurate due to a broken connector. The right rear cross member x accelerometer data is questionable after 10 ms.

Table 2

GENERAL TEST AND VEHICLE PARAMETER DATATEST VEHICLE INFORMATION:

Year/Make/Model/Body Style: 1998 Ford Escort ZX2 2-Door Coupe

NHTSA No.: CW0202 ; VIN: 3FALP113XWR127005 ; Color: White

Engine Data: 4 cylinders; - CID; 2.0 Liters; - cc

Placement: - Longitudinal or In-Line; X Transverse or Lateral

Transmission Data: 5 speeds; X Manual; -0 Automatic; X Overdrive

Final Drive: - Rear Wheel Drive; X Front Wheel Drive; - Four Wheel Drive

Major Options: - A/C; X Pwr.Strg.; X Pwr. Brakes
- Pwr. Windows; - Pwr. Door Locks; - Tilt Wheel

Date Received: 11/26/97 ; Odometer Reading 755 miles

Selling Dealer: Koons Ford of Annapolis, Inc.

& Address: 2540 Riva Road Annapolis, MD 21401

DATA FROM TIRE VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured by: Ford Motor Corporation

Date of Manufacture: 6/97

GVWR: 3375 lbs.; GAWR: 1931 lbs. FRONT; 1444 lbs. REAR

DATA FROM TIRE PLACARD:

Location of Placard on Vehicle: Driver's Door

Tire Pressure with Maximum Capacity Vehicle Load: 44 psi FRONT 44 psi REAR

Recommended Tire Size: 185/65R14

* Recommended Cold Tire Pressure: 32 psi FRONT; 35 psi REAR

Size of Tires on Test Vehicle: 185/65R14

Type of Spare Tire: Space Saver

Vehicle Capacity Data:

Type of Front Seats:	<u>-</u> Bench;	<u>X</u> Bucket;	<u>-</u> Split Bench
Number of Occupants:	<u>2</u> Front;	<u>2</u> Rear;	<u>4</u> Total
Vehicle Capacity Weight (VCW) =	<u>680</u> lbs.		
No. of Occupants x 150 lbs. =	<u>600</u> lbs.		
Rated Cargo/Luggage Weight (RCLW) =	<u>80</u>		

*Tire pressure used for test

Table 2

GENERAL TEST AND VEHICLE PARAMETER DATA (cont.)

WEIGHT OF TEST VEHICLE AS RECEIVED FROM DEALER (with maximum fluids)= UDW:

Right Front	=	<u>785.0</u>	lbs.	Right Rear	=	<u>458.0</u>	lbs.
Left Front	=	<u>775.0</u>	lbs.	Left Rear	=	<u>467.0</u>	lbs.
TOTAL FRONT	=	<u>1,560</u>	lbs.	TOTAL REAR	=	<u>925</u>	lbs.
TOTAL DELIVERED WEIGHT	=	<u>2,485</u>	lbs.				
% of Total Front of Vehicle Weight	=	<u>63</u>	%	% of Total Rear Weight	=	<u>37</u>	%

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight	=	<u>2,485</u>	lbs.
Rated Cargo/Luggage Weight (RCLW)	=	<u>80</u>	lbs.
Weight of 2 p.572 Dummies, 167 & 164 lbs	=	<u>331</u>	lbs.
TARGET TEST WEIGHT	=	<u>2,896</u>	lbs.

WEIGHT OF TEST VEHICLE WITH TWO DUMMIES AND 69 POUNDS OF CARGO WEIGHT:

Right Front	=	<u>903.0</u>	lbs.	Right Rear	=	<u>527.0</u>	lbs.
Left Front	=	<u>906.0</u>	lbs.	Left Rear	=	<u>549.0</u>	lbs.
TOTAL FRONT	=	<u>1,809</u>	lbs.	TOTAL REAR	=	<u>1,076</u>	lbs.
TOTAL TEST WEIGHT	=	<u>2,885.0</u>	lbs.				
% of Total Front Weight	=	<u>62.7</u>	%	% of Total Rear Weight	=	<u>37.3</u>	%

* Weight of Ballast Secured in Vehicle Trunk Area = 0 lbs.

Type of Ballast: None

Method of Securing Ballast: Not Applicable

Vehicle Components Removed for Weight Reduction: Side Mirrors, Wheel Covers

VEHICLE ATTITUDE (all dimension in inches):

AS DELIVERED: RF 26.4 LF 26.7 RR 26.7 LR 26.6

AS TESTED: RF 26.2 LF 25.7 RR 25.6 LR 26.1

Vehicle's Wheel Base: 98.4 in.

Location of Vehicle's C.G.: 36.7 inches rearward of front wheel center.

FUEL SYSTEM DATA:

Fuel System Capacity From Owner's Manual = 12.8 gallons

Usable Capacity Figure Furnished by COTR = 12.7 gallons

Test Volume Range (91 to 94% of Usable Capacity) = 11.6 to 11.9 gallons

ACTUAL TEST VOLUME= 11.8 gallons (with entire fuel system filled)

* Ballast weight includes the RCLW, the weight of drained vehicle fluids and the weight of any removed vehicle components less the weight of onboard instrumentation, cameras, and hardware.

Table 2

GENERAL TEST AND VEHICLE PARAMETER DATA (cont.)

FUEL SYSTEM DATA (continued):

Test Fluid Type:	<u>Stoddard Solution</u>
Test Fluid Specific Gravity:	<u>0.764</u>
Test Fluid Kinematic Viscosity:	<u>0.96</u> centistokes
Test Fluid Color:	<u>Orange</u> ("red" is preferred)
Type of Vehicle Fuel Pump:	<u>Electric</u>
Electric Fuel Pump Operation with Ignition Switch ON and Engine OFF - Fuel pump operated.	
Details of Fuel System:	<u>Fuel Filler - Left side, behind rear axle; Tank - Center, ahead of rear axle;</u>
	<u>Lines - Along the inside of the left frame rail.</u>

Table 3

MOVING BARRIER PARAMETER DATA

WEIGHT OF MOVING BARRIER:

Right Front	=	<u>1113</u>	lbs.	Right Rear	=	<u>868</u>	lbs.
Left Front	=	<u>1102</u>	lbs.	Left Rear	=	<u>878</u>	lbs.
TOTAL FRONT	=	<u>2,215</u>	lbs.	TOTAL REAR	=	<u>1,746</u>	lbs.
TOTAL BARRIER WEIGHT	=	<u>3,961</u>	lbs.				

MOVING BARRIER DIMENSIONS:

Barrier Face Height:	<u>60.0</u>	in.
Barrier Face Width:	<u>78.0</u>	in.
Barrier Face		
Ground Clearance:	<u>5.0</u>	in.
Tread Width:	<u>59.5</u>	in.
Wheel Base:	<u>120.0</u>	in.
Location of C.G.:	X: <u>52.9</u>	inches rearward of front wheel center.
	Y: <u>0.0</u>	inches from longitudinal-vertical plane of symmetry.
	Z: <u>16.3</u>	inches above ground.

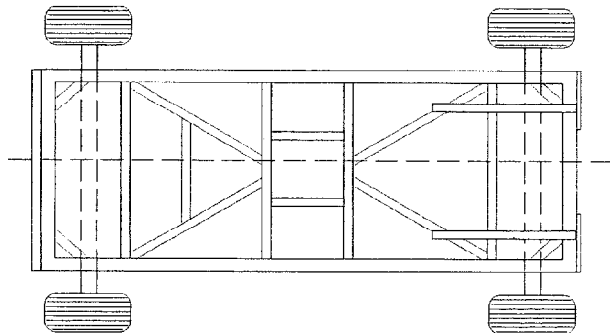
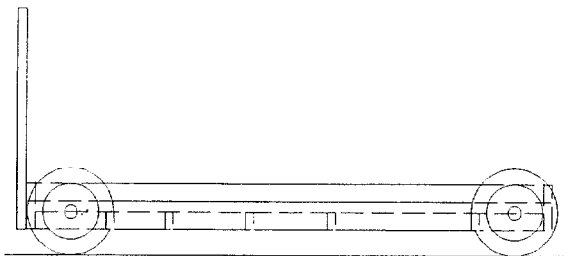


Table 4

POST IMPACT DATA

TYPE OF TEST:

Type of Test: Rear Barrier Impact Angle: 0°
Test Date: February 27, 1998 Time: 10:10 Temperature: 44 °F
Vehicle NHTSA No.: CW0202
Required Impact Velocity Range: 28.9 to 29.9 mph

BARRIER IMPACT VELOCITY: (Speed traps within 5 feet of impact plane.)

Trap No. 1 = 29.4 mph; Trap No. 2 = 29.4 mph
Average Impact Speed = 29.4 mph

VEHICLE STATIC CRUSH: (For frontal and rear impacts only.)

Vehicle Length:

Pre-Test	Right =	<u>168.0</u>	; C/L =	<u>175.5</u>	; Left =	<u>168.0</u>
Post-Test	Right =	<u>152.5</u>	; C/L =	<u>158.5</u>	; Left =	<u>152.0</u>
Crush	Right =	<u>15.5</u>	; C/L =	<u>17.0</u>	; Left =	<u>16.0</u>
AVERAGE	=	<u>16.2</u>	inches			

Section 3
COMPLIANCE TEST DATA

Figure 1

PART 572 DUMMY IN-VEHICLE POSITION
(FOR REAR IMPACTS ONLY)

DUMMY MEASUREMENT FOR FRONT SEAT PASSENGERS

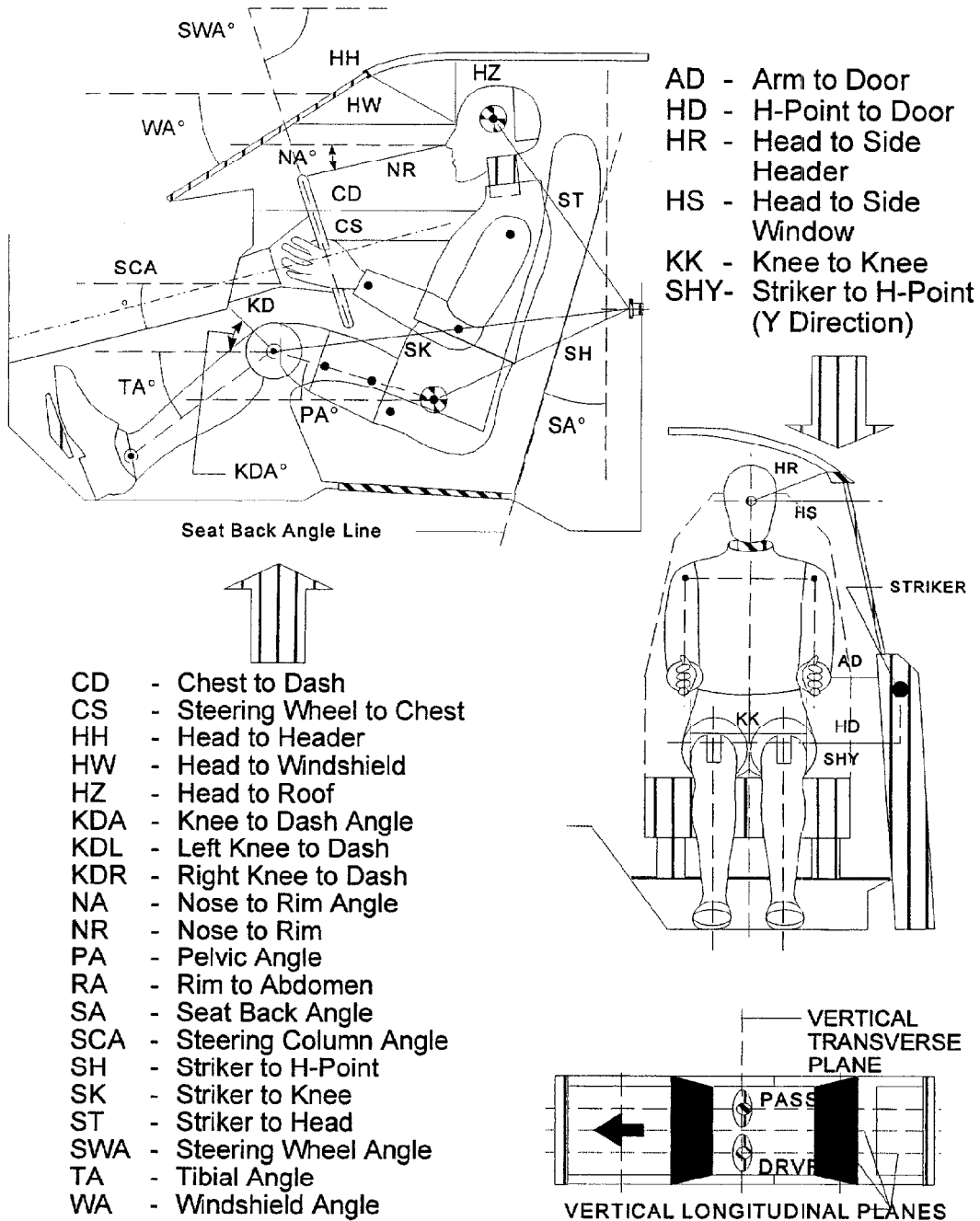


Table 5

**FRONT SEAT OCCUPANT MEASUREMENTS
(FOR REAR IMPACT ONLY)**

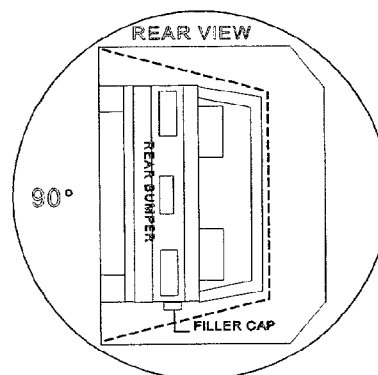
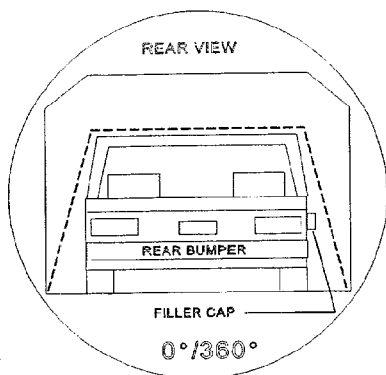
DRIVER (Serial # 116)			
WA°	30 deg.		
SWA°	68 deg.		
SCA°	22 deg.		
SA°	21 deg.		
HZ	6.2		
HH	12.3		
HW	21.5		
HR	9.1		
NR	15.5	Angle	-13 deg.
CD	19.9		
CS	11.6		
RA	7.8		
KDL	6.7	Angle (KDA)	31 deg.
KDR	6.1		
PA°	24 deg.		
TA°	-39 deg.		
KK	10.0		
ST	23.5	Angle	34 deg.
SK	33.0	Angle	94 deg.
SH	18.7	Angle	118 deg.
SHY	10.1		
HS	12.3		
HD	5.3		
AD	3.0		

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET

TEST PHASE :
0-90 Deg.

Vehicle NHTSA ID No. :
CW0202



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	1	minutes	10	seconds
FMVSS 301 Position Hold Time +	5	minutes	00	seconds
TOTAL	6	minutes	10	seconds
Next whole minute interval	7	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

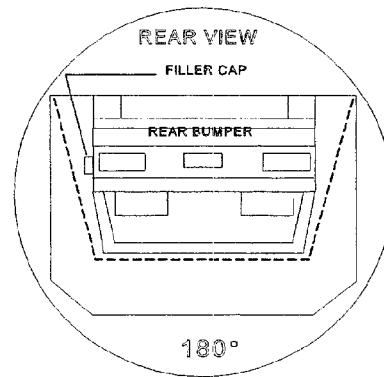
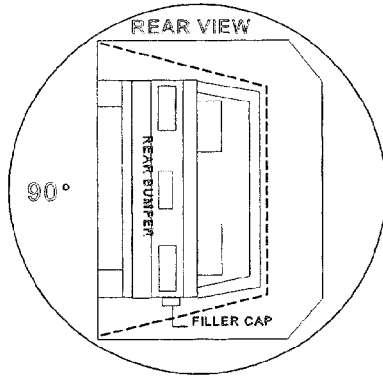
None

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

TEST PHASE :
90-180 Deg.

Vehicle NHTSA ID No. :
CW0202



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	<u>1</u>	minutes	<u>06</u>	seconds
FMVSS 301 Position Hold Time +	<u>5</u>	minutes	<u>00</u>	seconds
TOTAL	<u>6</u>	minutes	<u>6</u>	seconds
Next whole minute interval	<u>7</u>	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

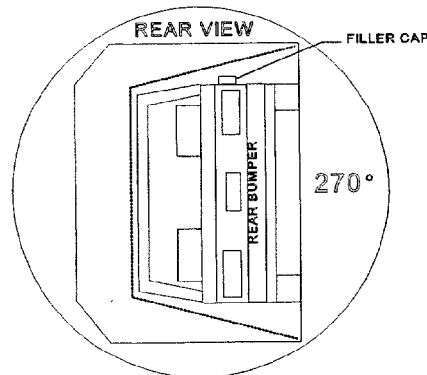
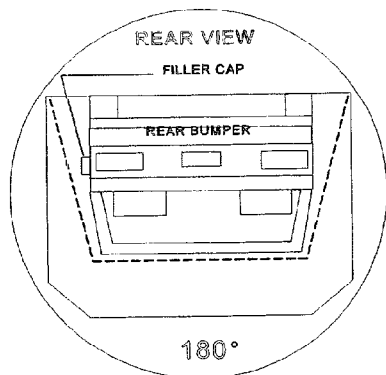
None

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

TEST PHASE :
180-270 Deg.

Vehicle NHTSA ID No. :
CW0202



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	<u>1</u>	minutes	<u>06</u>	seconds
FMVSS 301 Position Hold Time +	<u>5</u>	minutes	<u>00</u>	seconds
TOTAL	<u>6</u>	minutes	<u>6</u>	seconds
Next whole minute interval	<u>7</u>	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

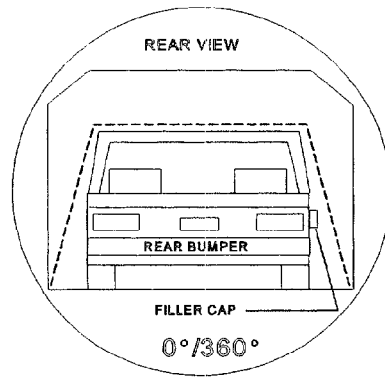
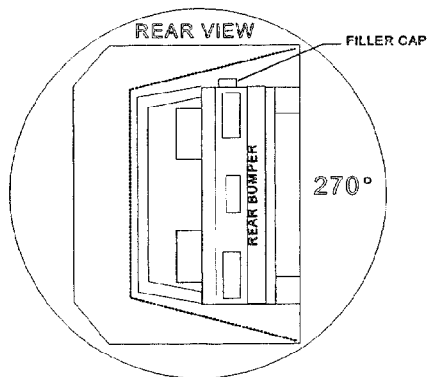
None

Table 7

FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

TEST PHASE :
270-360 Deg.

Vehicle NHTSA ID No. :
CW0202



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time (Spec. Range = 1 to 3 minutes)	1	minutes	11	seconds
FMVSS 301 Position Hold Time +	5	minutes	00	seconds
TOTAL	6	minutes	11	seconds
Next whole minute interval	7	minutes		

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 minutes FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
--	----------	----------	----------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	N/A
---	---	---	-----

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

None

Figure 2

CAMERA POSITIONS FOR REAR IMPACTS

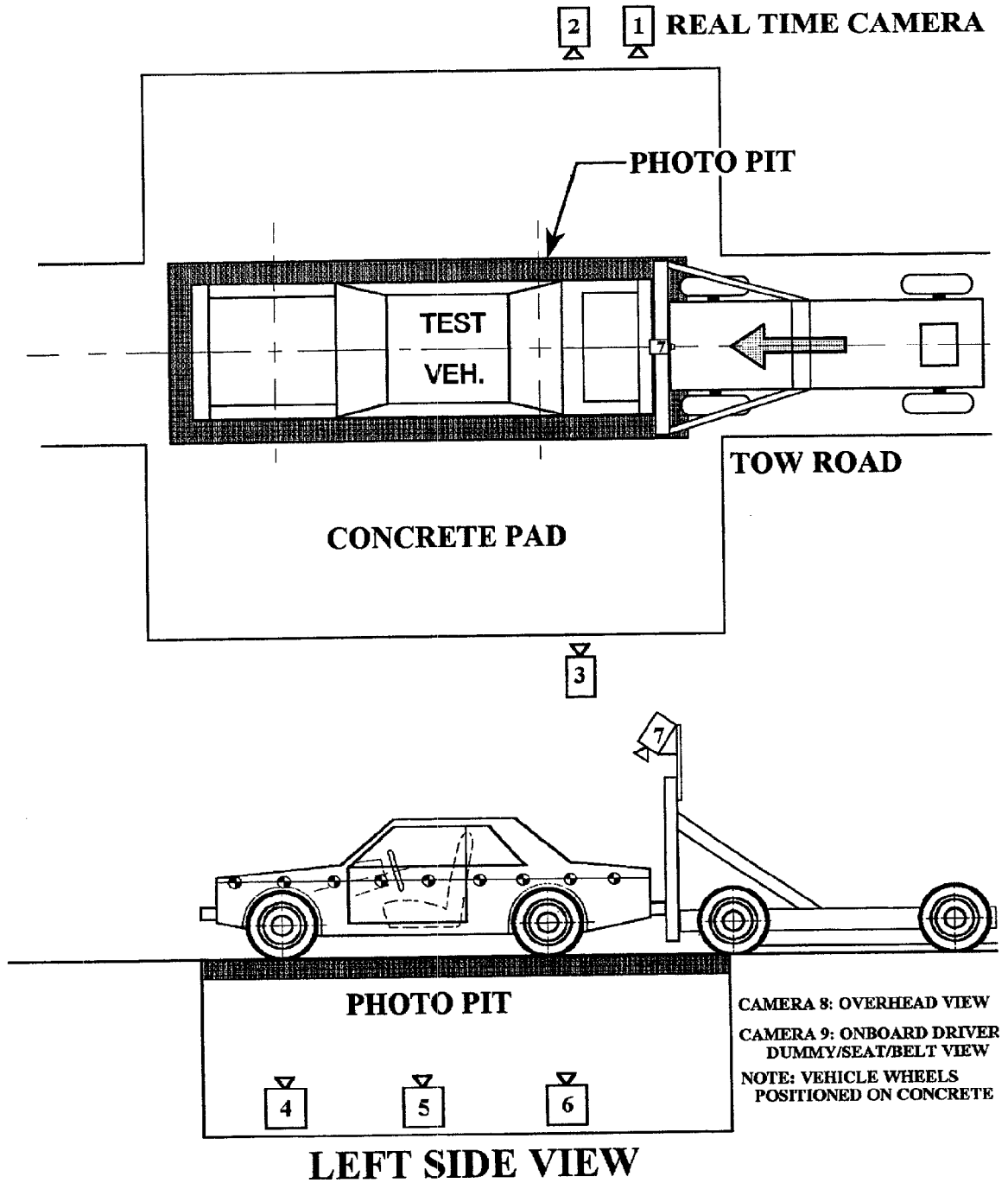


Table 8

HIGH-SPEED CAMERA LOCATIONSNHTSA No. : CW0202 Vehicle : 1998 Ford Escort ZX2 2-Door Coupe

CAMERA NO.	VIEW	CAMERA POSITIONS (inches)*			ANGLE** (degrees)	LENS (mm)	SPEED (fps)
		X	Y	Z			
1	Real-Time Camera	-	-	-	-	-	24
2	Right Side View	-441.1	-35.7	43	0	25	1000
3	Left Side View	468	89.2	38.3	1	25	1010
4	Vehicle Front Underbody View	0	136	-77	90	13	650
5	Vehicle Mid-Section Underbody View	0	78	-77	90	13	800
6	Vehicle Rear Underbody View	0	40	-77	90	13	650
7	Moving Barrier View	0	0	99	-70	7.5	N/A
8	Overhead Overall View	-20	0	386	-90	25	N.T.
9	Onboard Driver Dummy/Seat/Belt View	-	-	-	-	12.5	500

* X = film plane to monorail centerline (+ to left of rail)

Y = film plane to impact location (+ ahead of impact location)

Z = film plane to ground (+ above ground)

** = referenced to horizontal plane

N.T. Indicates no timing

Appendix A
PHOTOGRAPHS

LIST OF PHOTOGRAPHS

<u>Figure</u>	<u>Photograph Title</u>	<u>Page No.</u>
A-1	PRE-TEST FRONT VIEW	A-3
A-2	POST-TEST FRONT VIEW	A-4
A-3	PRE-TEST LEFT SIDE VIEW	A-5
A-4	POST-TEST LEFT SIDE VIEW	A-6
A-5	PRE-TEST RIGHT SIDE VIEW	A-7
A-6	POST-TEST RIGHT SIDE VIEW	A-8
A-7	PRE-TEST REAR VIEW	A-9
A-8	POST-TEST REAR VIEW	A-10
A-9	PRE-TEST LEFT FRONT THREE-QUARTER VIEW	A-11
A-10	POST-TEST LEFT FRONT THREE-QUARTER VIEW	A-12
A-11	PRE-TEST RIGHT REAR THREE-QUARTER VIEW	A-13
A-12	POST-TEST RIGHT REAR THREE-QUARTER VIEW	A-14
A-13	PRE-TEST FRONT UNDERBODY VIEW	A-15
A-14	POST-TEST FRONT UNDERBODY VIEW	A-16
A-15	PRE-TEST REAR UNDERBODY VIEW	A-17
A-16	POST-TEST REAR UNDERBODY VIEW	A-18
A-17	CERTIFICATION PLACARD	A-19
A-18	TIRE PLACARD	A-20
A-19	ROLLOVER 90°	A-21
A-20	ROLLOVER 180°	A-22
A-21	ROLLOVER 270°	A-23
A-22	ROLLOVER 360°	A-24

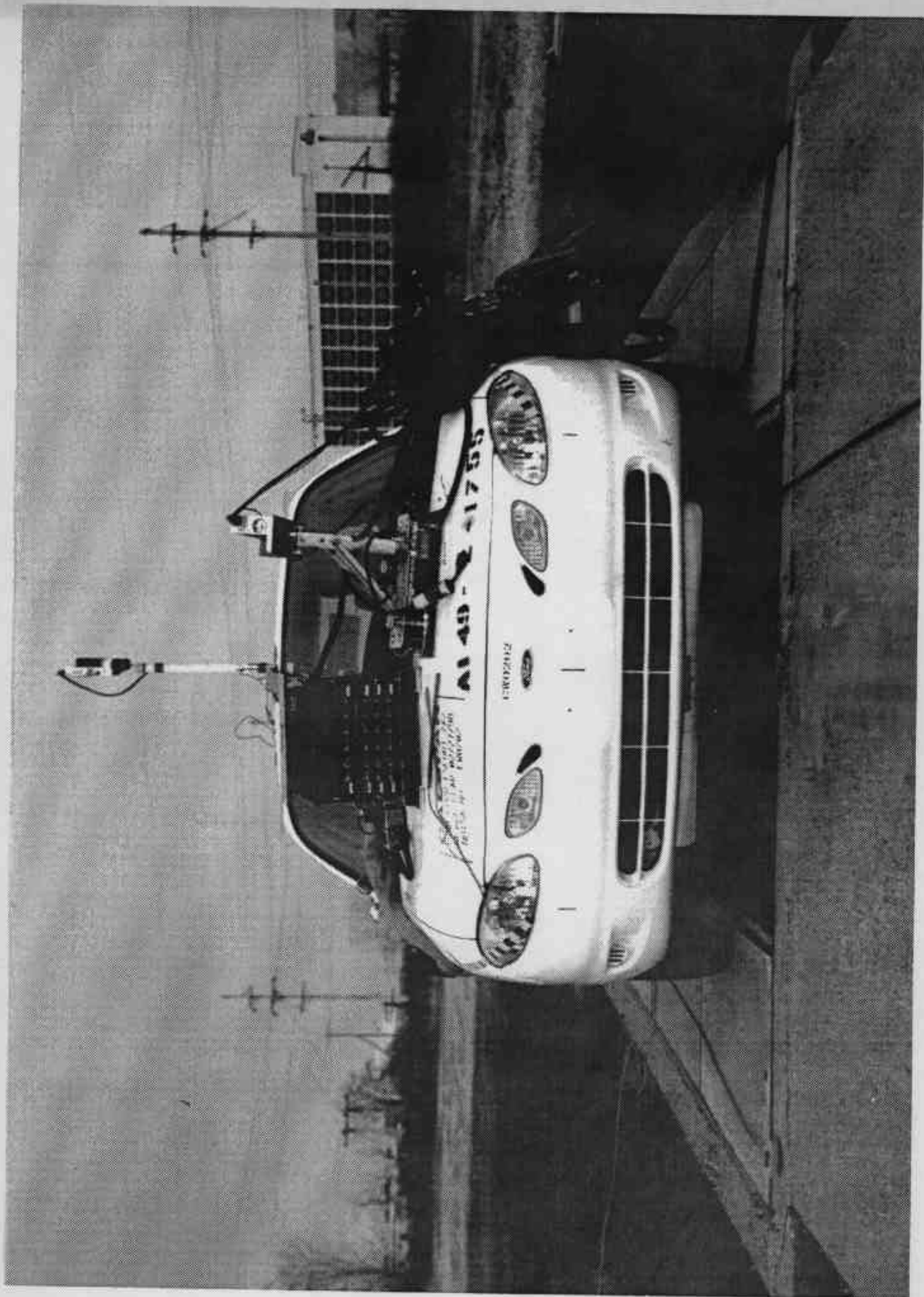


Figure A-1 PRE-TEST FRONT VIEW



Figure A-2 POST-TEST FRONT VIEW

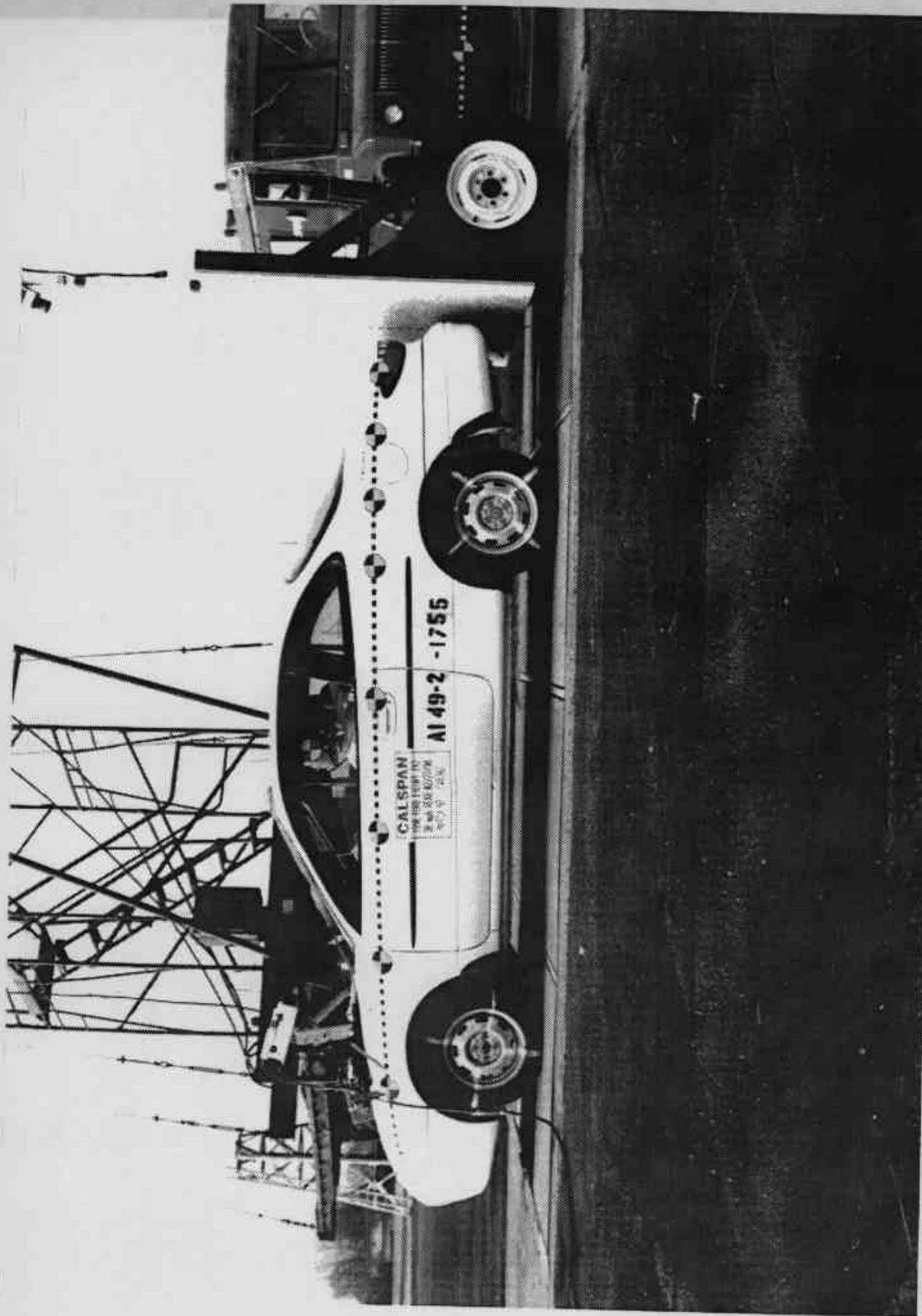


Figure A-3 PRE-TEST LEFT SIDE VIEW

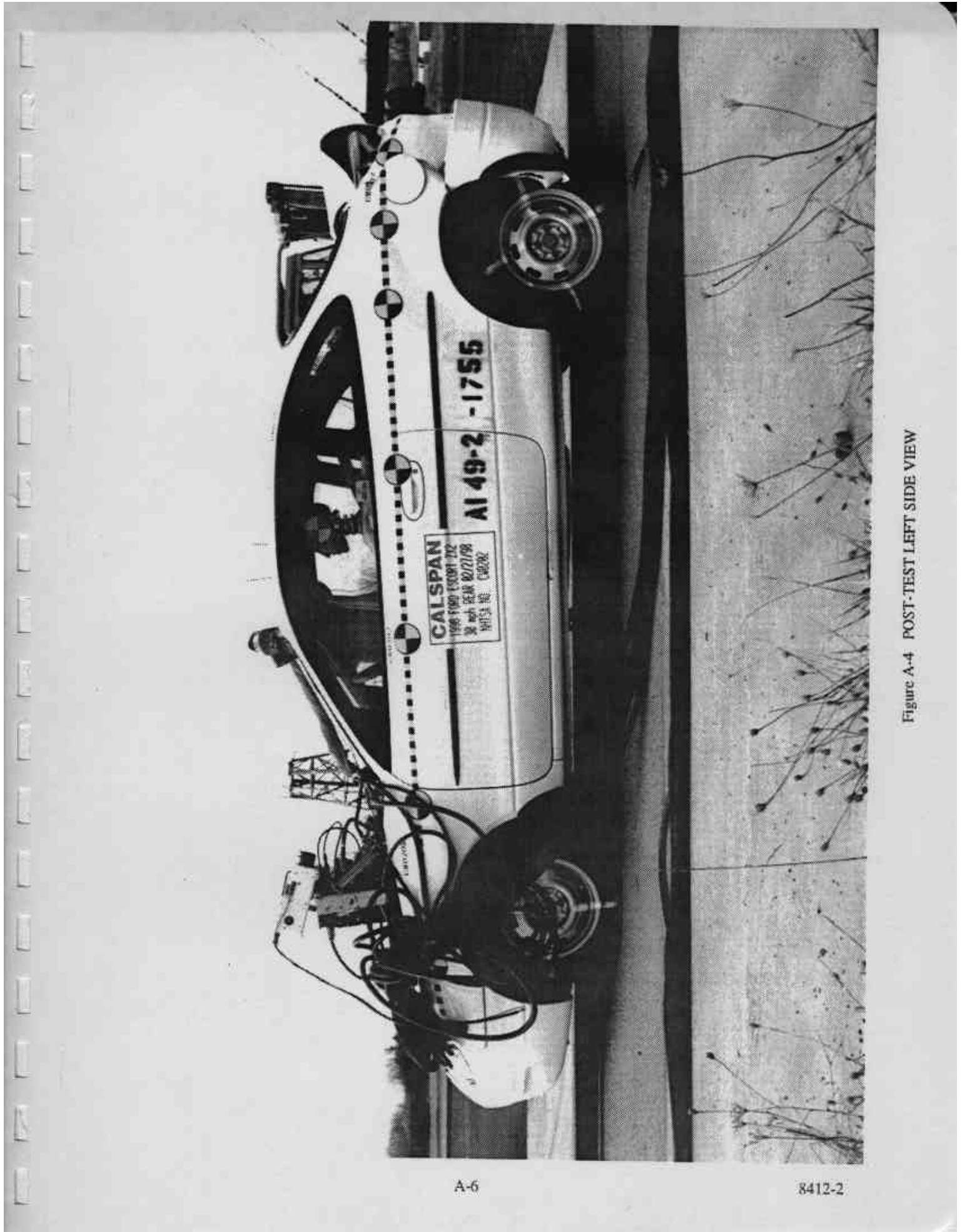


Figure A-4 POST-TEST LEFT SIDE VIEW

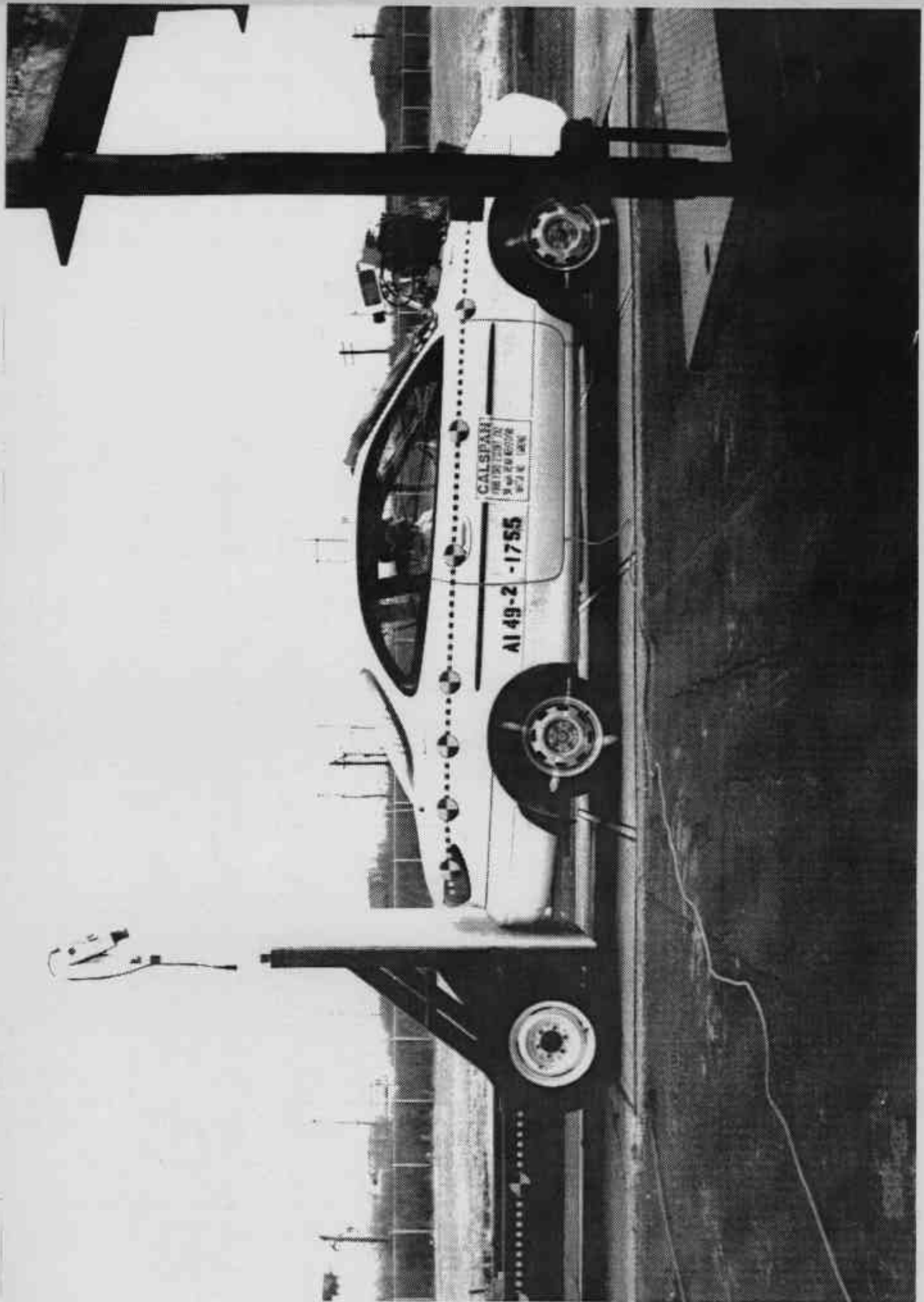


Figure A-5 PRE-TEST RIGHT SIDE VIEW

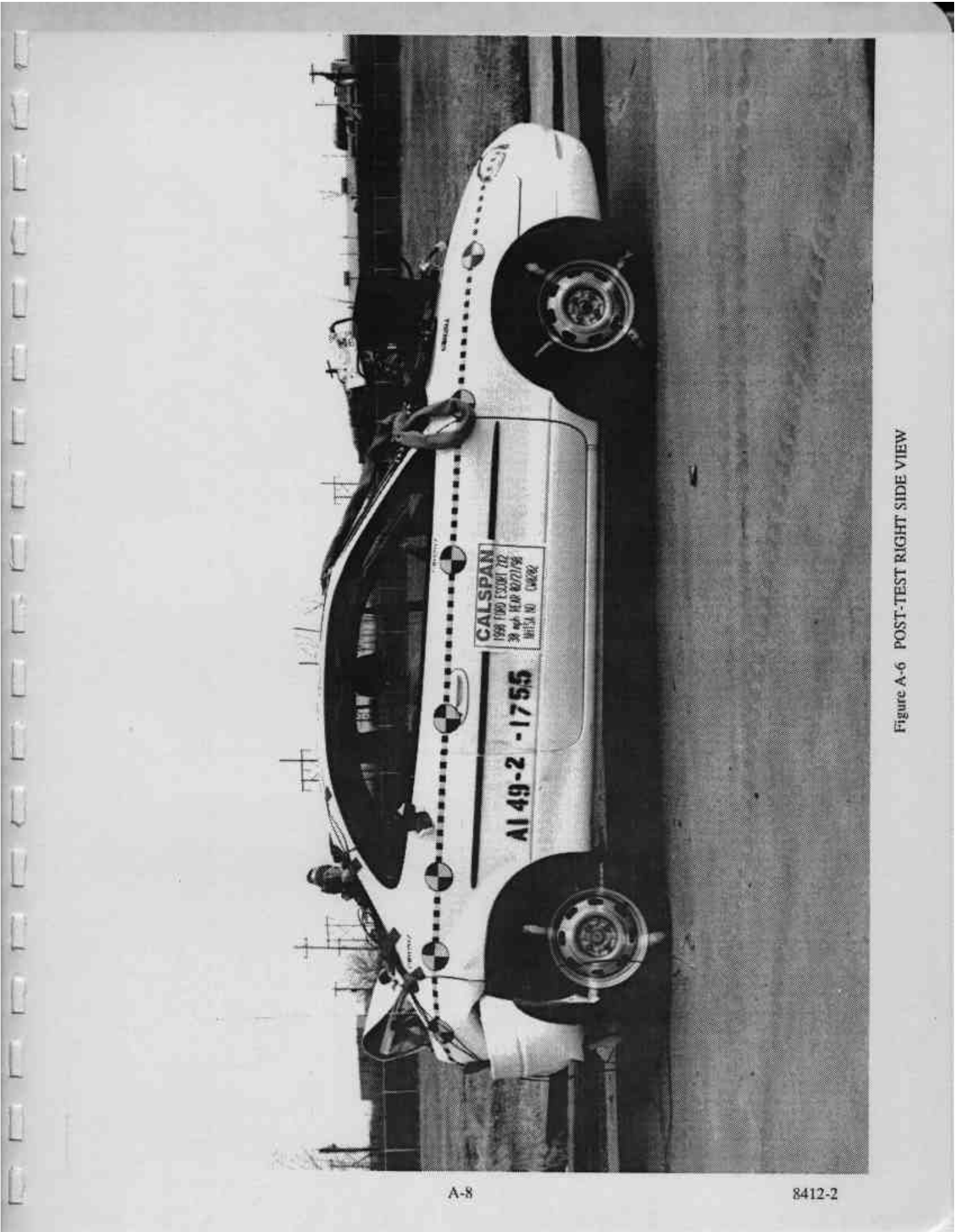


Figure A-6 POST-TEST RIGHT SIDE VIEW

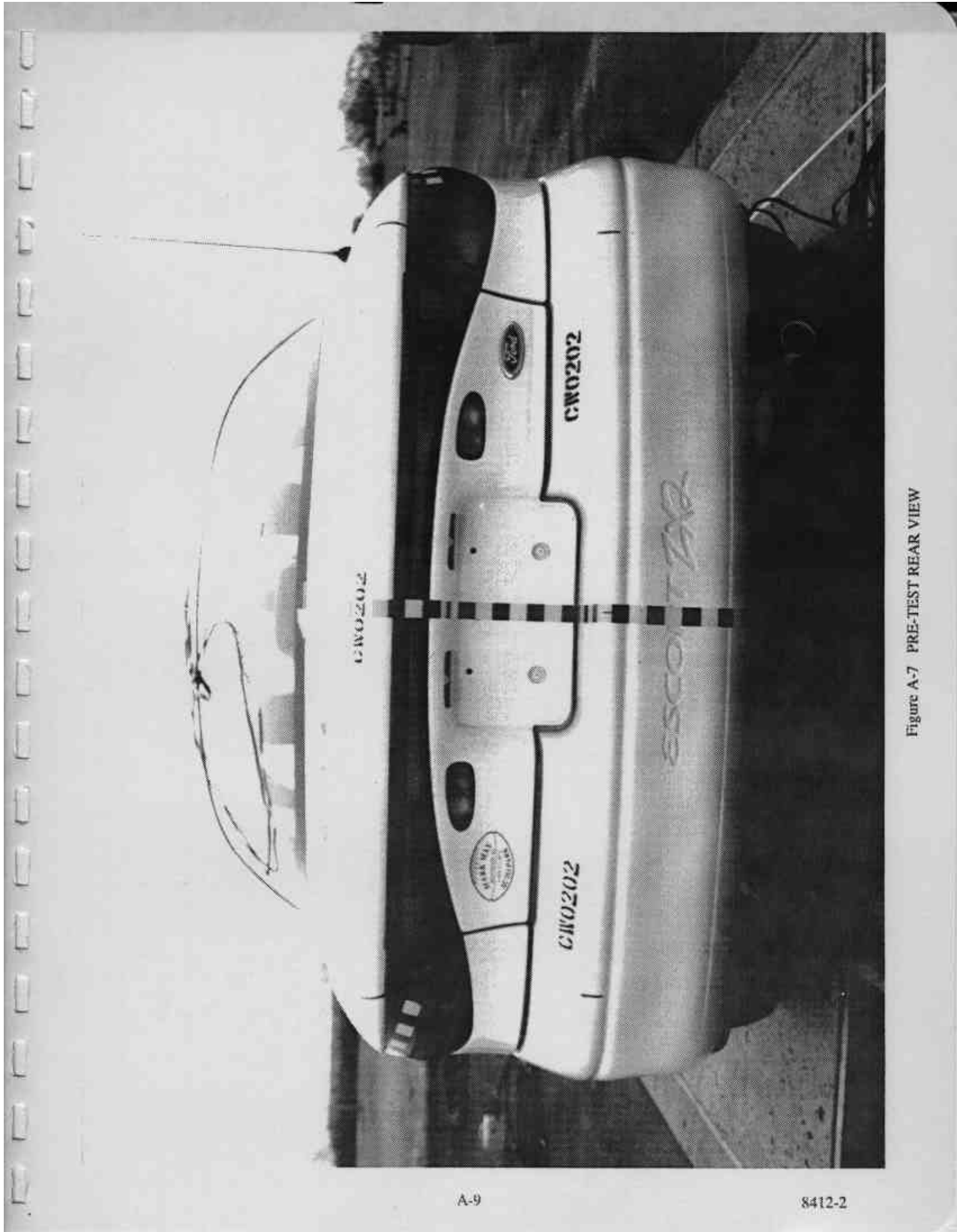


Figure A-7 PRE-TEST REAR VIEW

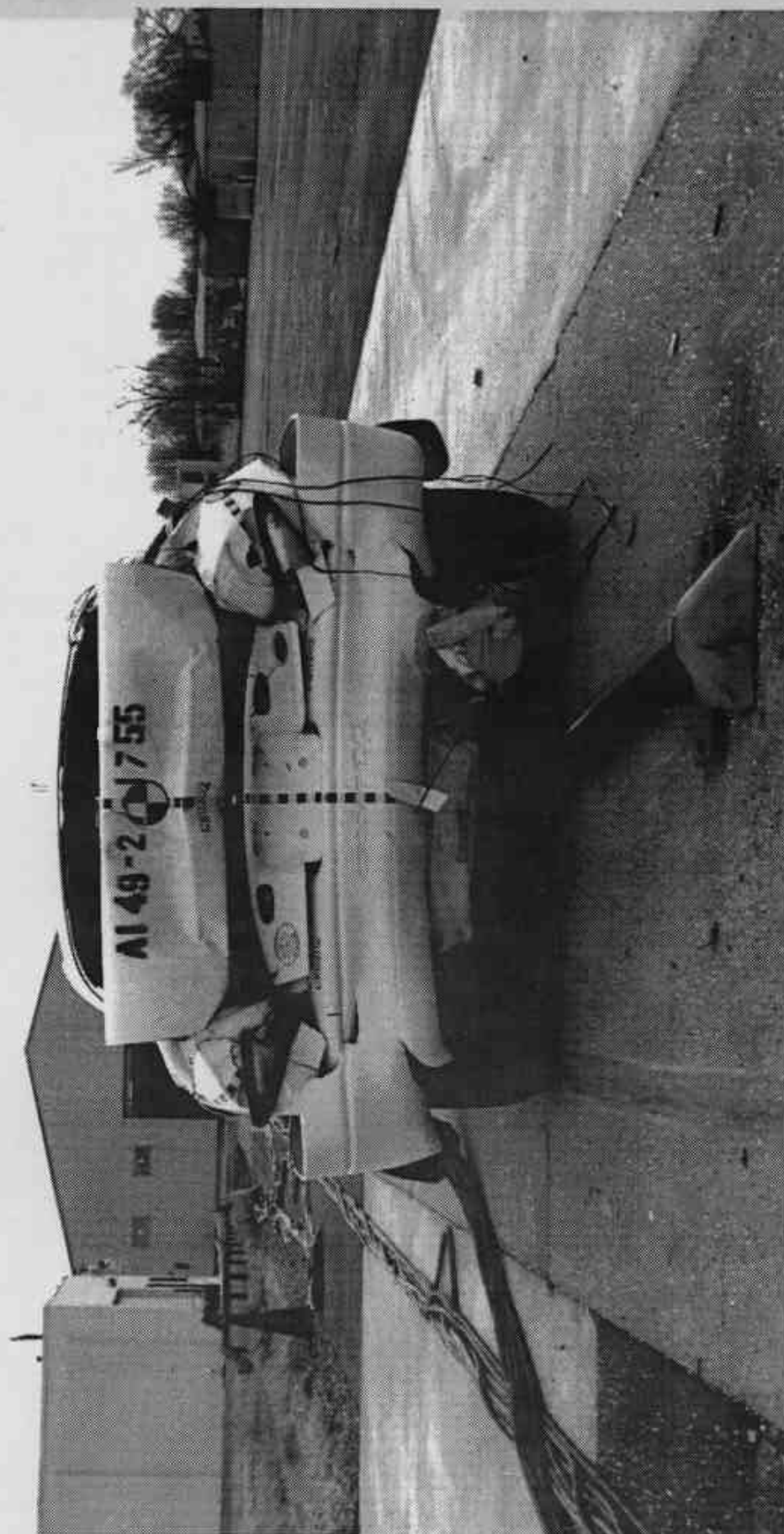


Figure A-8 POST-TEST REAR VIEW

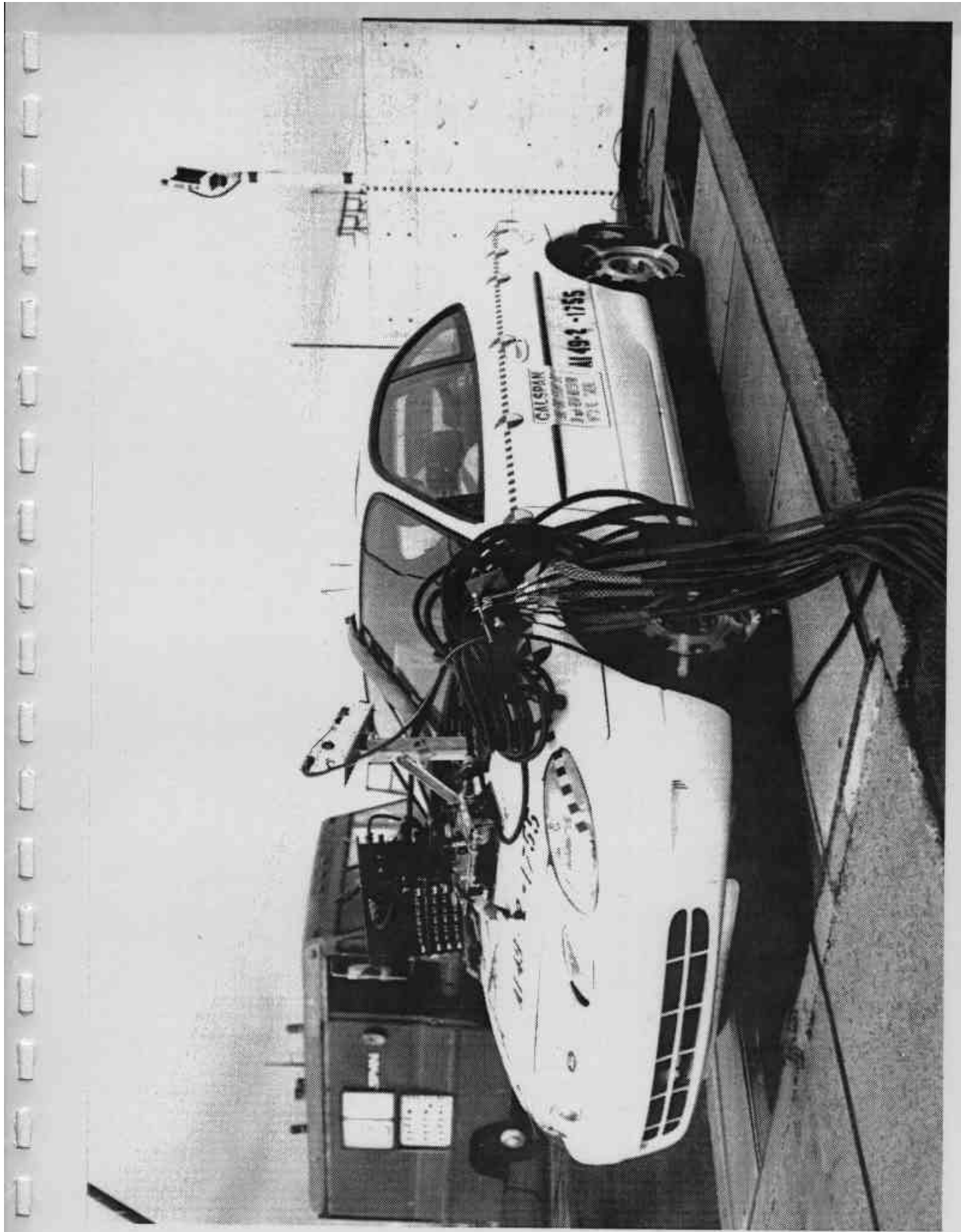


Figure A-9 PRE-TEST LEFT FRONT THREE-QUARTER VIEW



Figure A-10 POST-TEST LEFT FRONT THREE-QUARTER VIEW

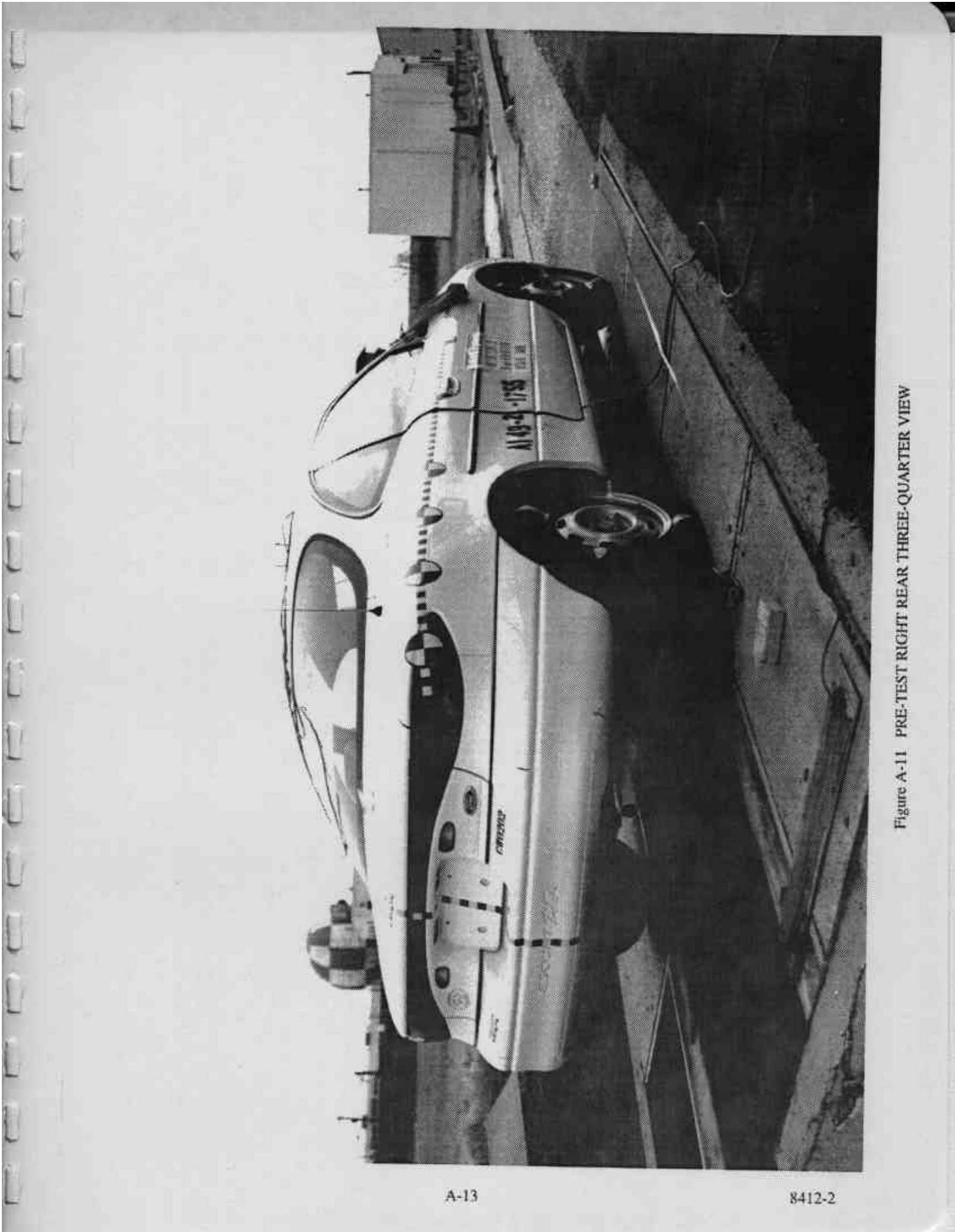


Figure A-11 PRE-TEST RIGHT REAR THREE-QUARTER VIEW

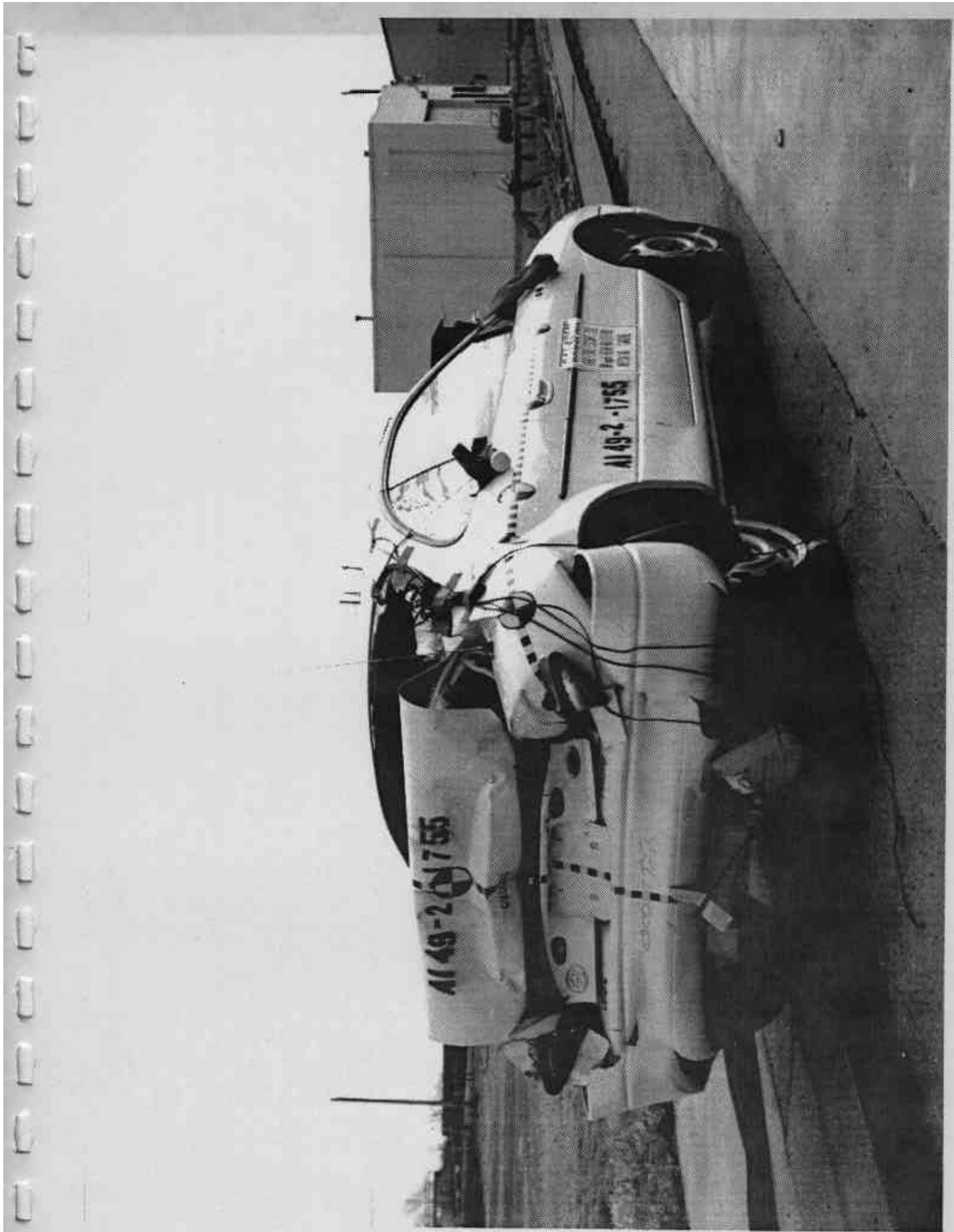


Figure A-12 POST-TEST RIGHT REAR THREE-QUARTER VIEW

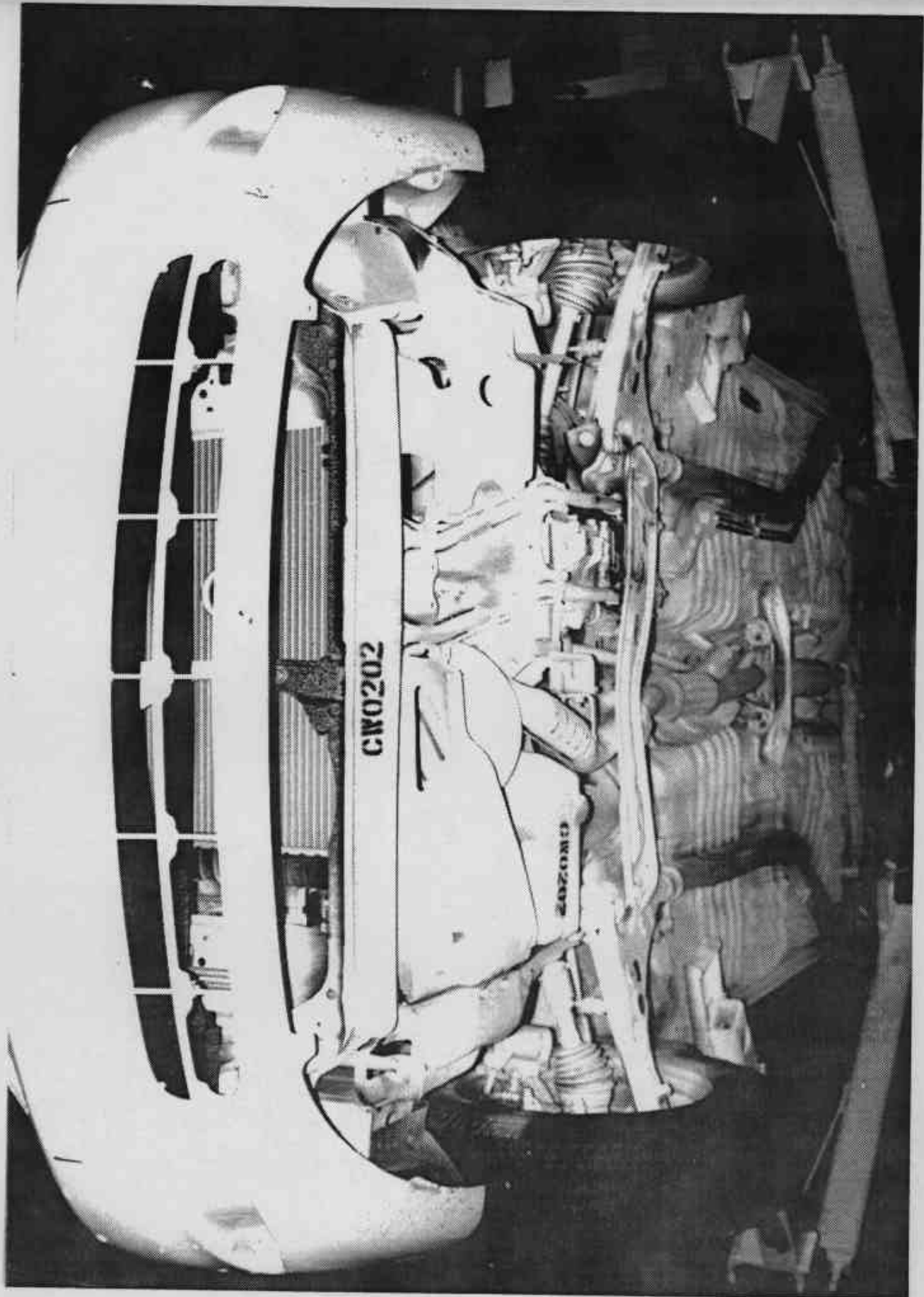


Figure A-13 PRE-TEST FRONT UNDERBODY VIEW



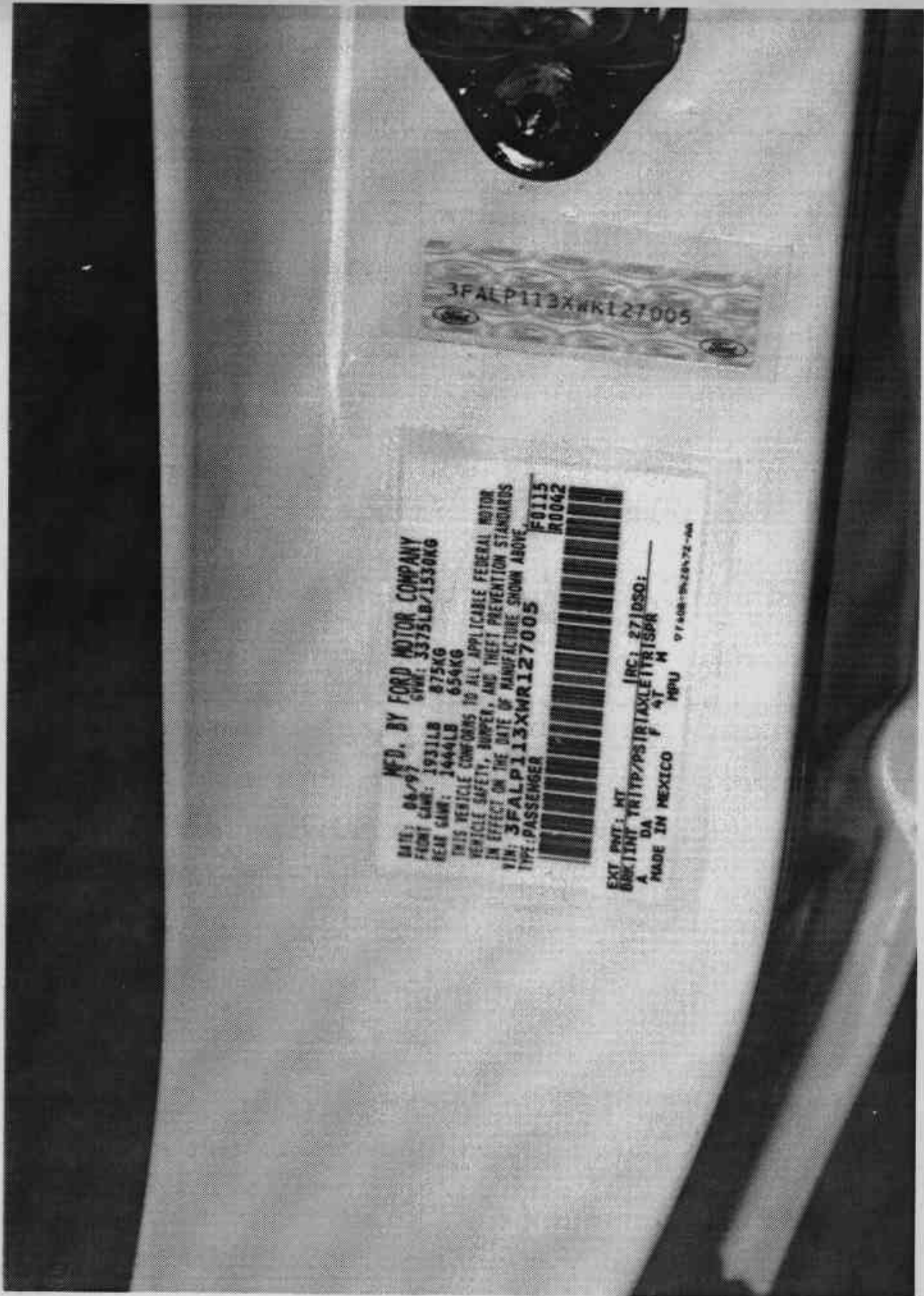
Figure A-14 POST-TEST FRONT UNDERBODY VIEW



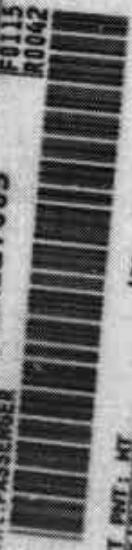
Figure A-15 PRE-TEST REAR UNDERBODY VIEW



Figure A-16 POST-TEST REAR UNDERBODY VIEW



DATE: 04/97
FRONT CURB: 1931LB
REAR CURB: 1444LB
FRONT GROSS: 875KG
REAR GROSS: 654KG
THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY, BURGER, AND THEFT PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.
VIN: 3FALP113XWKL27005
TYPE: PASSENGER



EXT. INTL: MT
REG. INTL: YR1YP/PSIRTAXLETRISPR
A DA DA
MADE IN MEXICO
F *T M
97 F 008-262472-0A

Figure A-17 CERTIFICATION PLACARD

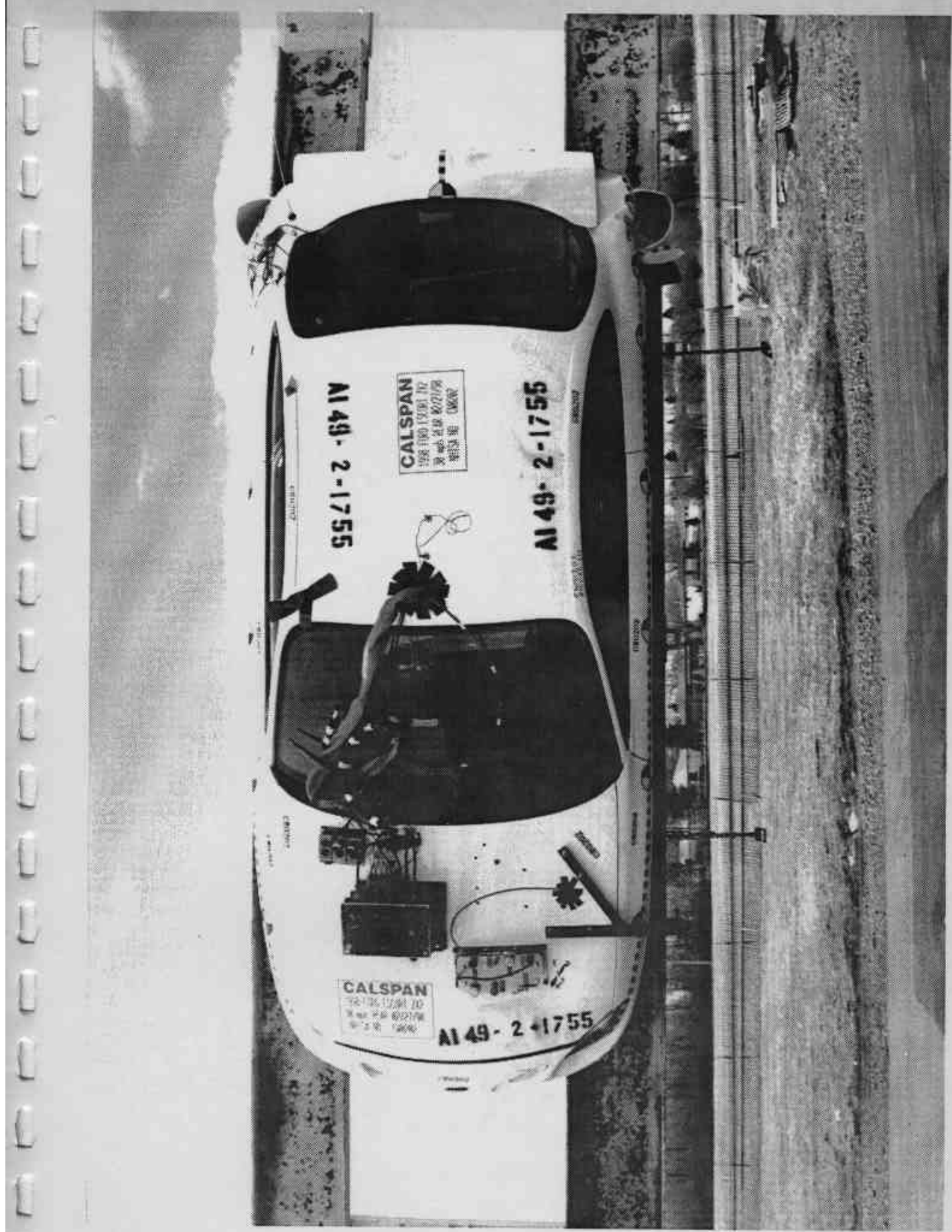


Figure A-19 ROLLOVER 90°



Figure A-20 ROLLOVER 180

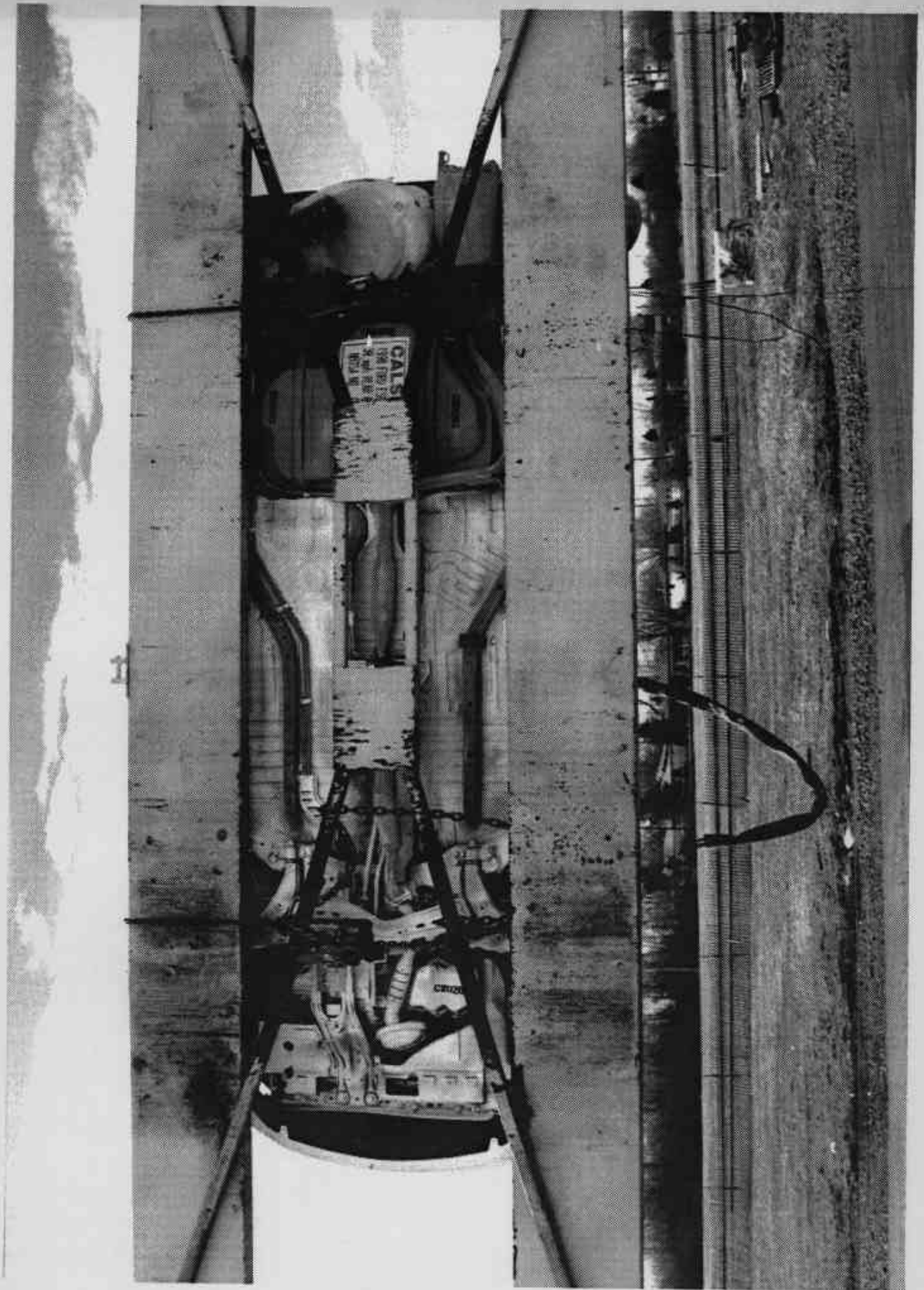


Figure A-21 ROLLOVER 270°

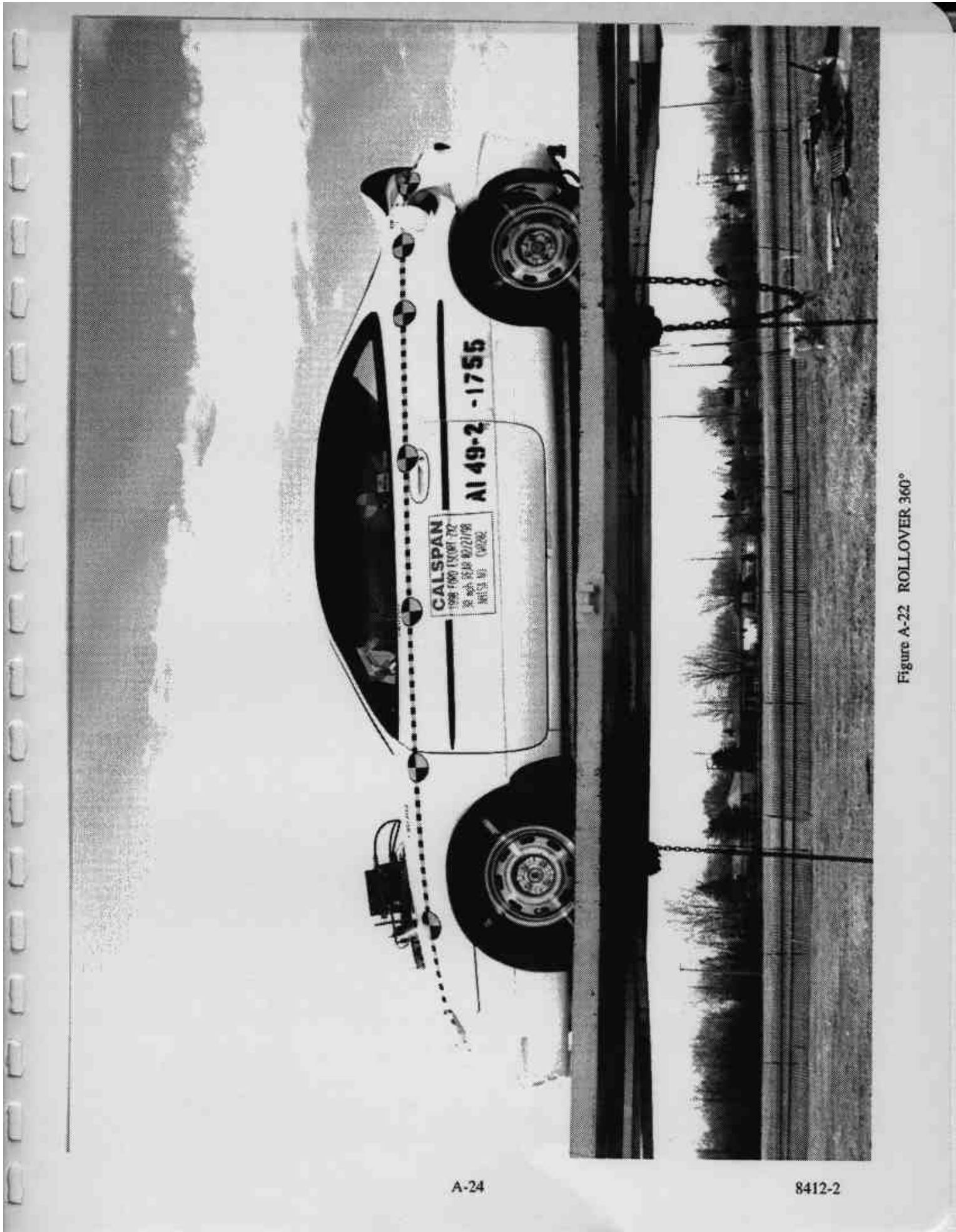


Figure A-22 ROLLOVER 360°

Appendix B
VEHICLE AND DUMMY RESPONSE DATA
(REAR IMPACT ONLY)

FACILITY: track TEST DATE: 27 Feb 1998
 RUN #:1755 TEST TIME: 09:45:27
 SERIES#:1 BOARD: a

TITLE: 301 Rear 30 MPH-1998 Ford Escort

CHANNEL NUMBER	DESCRIPTION	ENGR UNIT	MAXIMUM		MINIMUM		FILTER CLASS
			AMP	msec	AMP	msec	
1	Pos. 1 Head X	Gs	27.4	138.9	-3.2	47.9	1000
2	Pos. 1 Head Y	Gs	3.3	130.9	-4.9	153.1	1000
3	Pos. 1 Head Z	Gs	29.1	122.1	-0.1	1.1	1000
4	Pos. 1 Chest Disp	ins	0.0	359.1	0.0	140.6	60
5	Pos. 1 Chest X	Gs	10.7	88.7	-0.7	353.2	180
6	Pos. 1 Chest Y	Gs	1.2	70.5	-2.4	169.7	180
7	Pos. 1 Chest Z	Gs	7.7	72.5	-0.3	178.0	180
8	Pos. 1 Lap Belt Load	lbs	90.8	58.4	-10.1	106.0	60
9	Pos. 1 Pelvic X	Gs	17.9	58.0	-1.3	275.1	1000
10	Pos. 1 Pelvic Y	Gs	1.9	164.1	-2.2	140.7	1000
*11	Pos. 1 Pelvic Z	Gs	246.8	286.2	-153.1	12.2	1000
12	Pos. 1 Belt Spoolout	ins	0.0	2.5	-4.5	56.5	60
13	Pos. 1 Upper Neck Fx	lbs	15.3	205.7	-76.7	136.1	1000
14	Pos. 1 Upper Neck Fy	lbs	15.6	315.4	-25.7	132.5	1000
15	Pos. 1 Upper Neck Fz	lbs	448.7	134.6	-161.1	22.4	1000
16	Left Rear Xmember X	Gs	22.7	12.4	-1.8	168.5	60
17	Pos. 1 Head Resultant	Gs	35.0	135.5	0.0	6.1	1000
18	Pos. 1 Chest Resultant	Gs	12.7	79.9	0.0	-33.2	180
*19	Pos. 1 Pelvic Res.	Gs	247.2	48.2	0.1	-10.6	1000
20	Pos. 1 Upper Neck F(Res)	lbs	455.7	134.6	0.4	9.2	1000

* Data is not accurate

V2 36 ms Fixed Duration HIC SUMMARY: Pos. 1 Head Resultant

hic: 189.9
 t1 = 113.400 msec
 t2 = 149.400 msec
 Average G's Over Hic Duration = 30.82

CLIP V2.1 SUMMARY: Pos. 1 Chest Resultant

Peak Resultant (3 ms CLIPPED DURATION) = 12.266 G's
 Tstart = 70.5000 ms
 Tend = 73.5000 ms
 CSI = 30.041

FACILITY: track TEST DATE: 27 Feb 1998
 RUN #: 1755 TEST TIME: 09:45:27
 SERIES#:1 BOARD: b

TITLE: 301 Rear 30 MPH-1998 Ford Escort

CHANNEL NUMBER	DESCRIPTION	ENGR UNIT	MAXIMUM		MINIMUM		FILTER CLASS
			AMP	msec	AMP	msec	
1	Pos. 1 Upper Neck Mx	Ft-Lbs	6.9	136.3	-5.2	165.9	600
2	Pos. 1 Upper Neck My	Ft-Lbs	9.6	84.2	-36.0	146.3	600
3	Pos. 1 Upper Neck Mz	Ft-Lbs	5.0	139.6	-6.1	196.9	600
*4	Right Rear Xmember X	Gs	15.8	24.9	-15.9	17.6	60
5	Upper Seatback X	Gs	18.6	50.2	-9.2	62.6	60
6	Lower Seatback X	Gs	18.3	48.4	-3.4	43.4	60
7	NULL		0.0	359.9	0.0	359.9	1000
8	NULL		0.0	359.9	0.0	359.9	1000
17	Pos. 1 Neck Moment Res.	Ft-Lbs	36.2	146.3	0.0	-18.7	600

* Data is questionable after 10 ms.

TEST NO. CW0202

VEHICLE

SAE FILTER CHANNEL CLASS

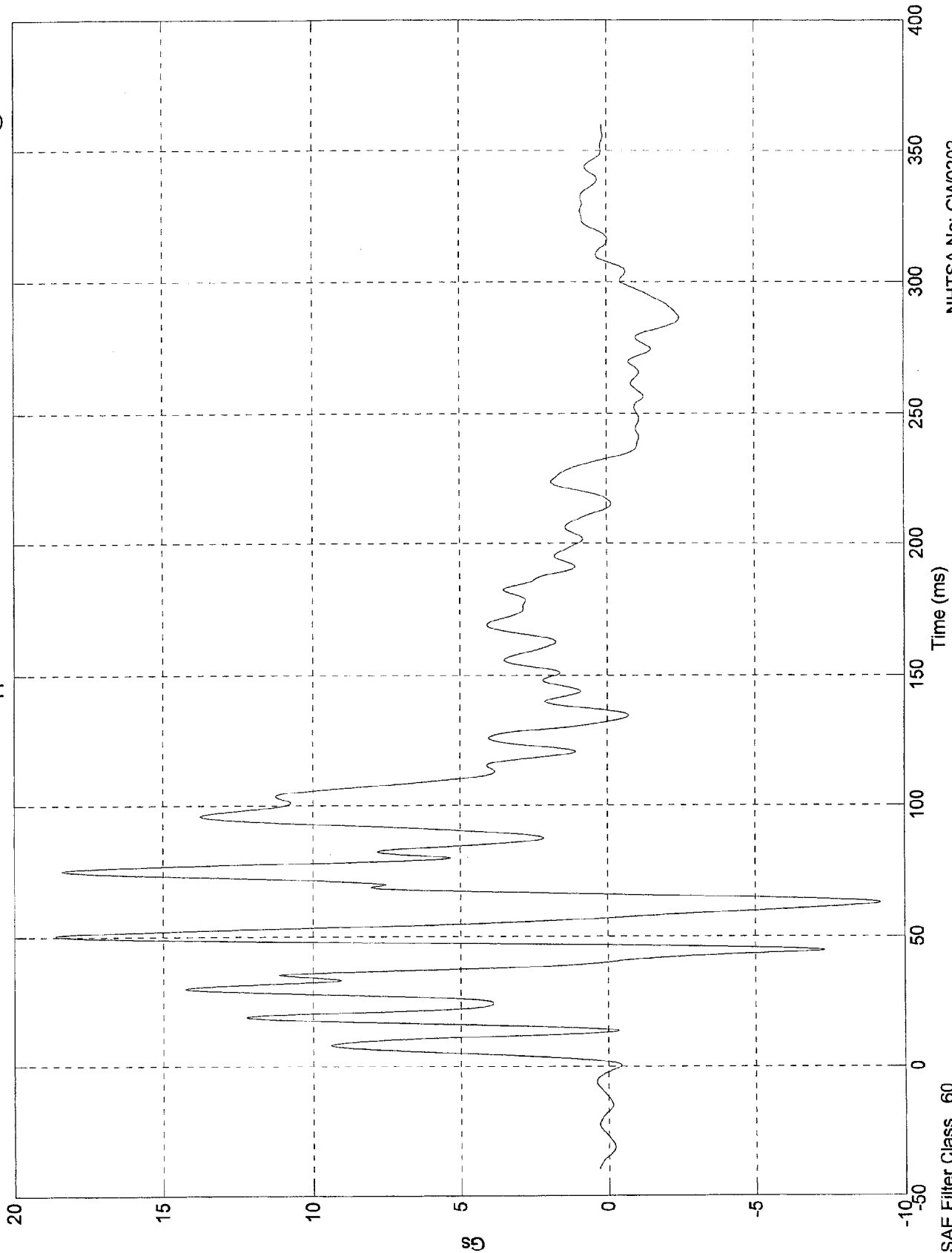
60

Note: Angular seatback position is measured in degrees of rotation from the initial (design) position.

301 Rear 30 MPH-1998 Ford Escort

Max = 18.6 Gs @ 50.30 msec
Min = -9.18 Gs @ 62.70 msec

Upper Seatback X



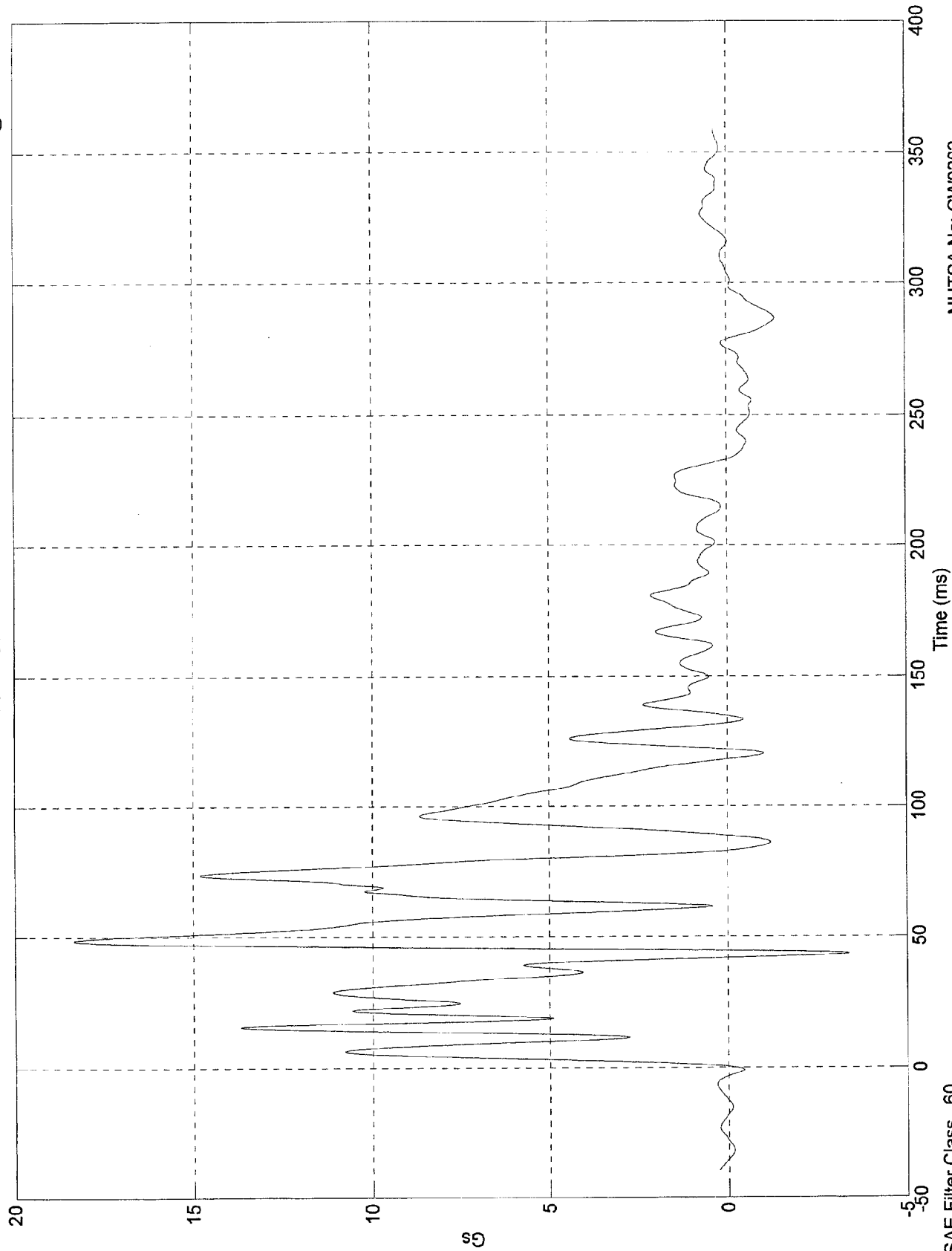
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 60

301 Rear 30 MPH-1998 Ford Escort

Max = 18.3 Gs @ 48.50 msec
Min = -3.38 Gs @ 43.50 msec

Lower Seatback X



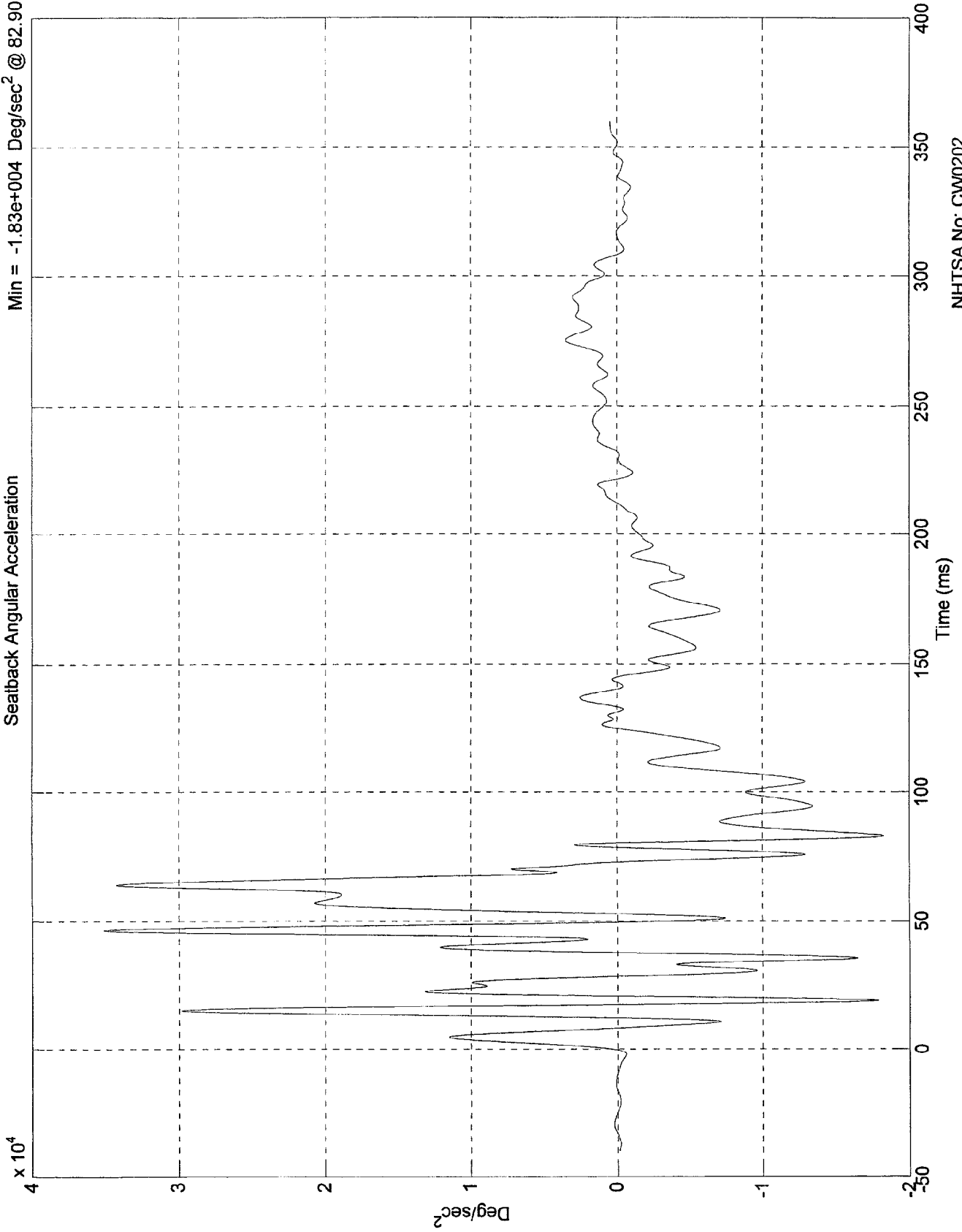
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 60

301 Rear 30 MPH-1998 Ford Escort

Max = 3.51e+004 Deg/sec² @ 46.40 msec
Min = -1.83e+004 Deg/sec² @ 82.90 msec

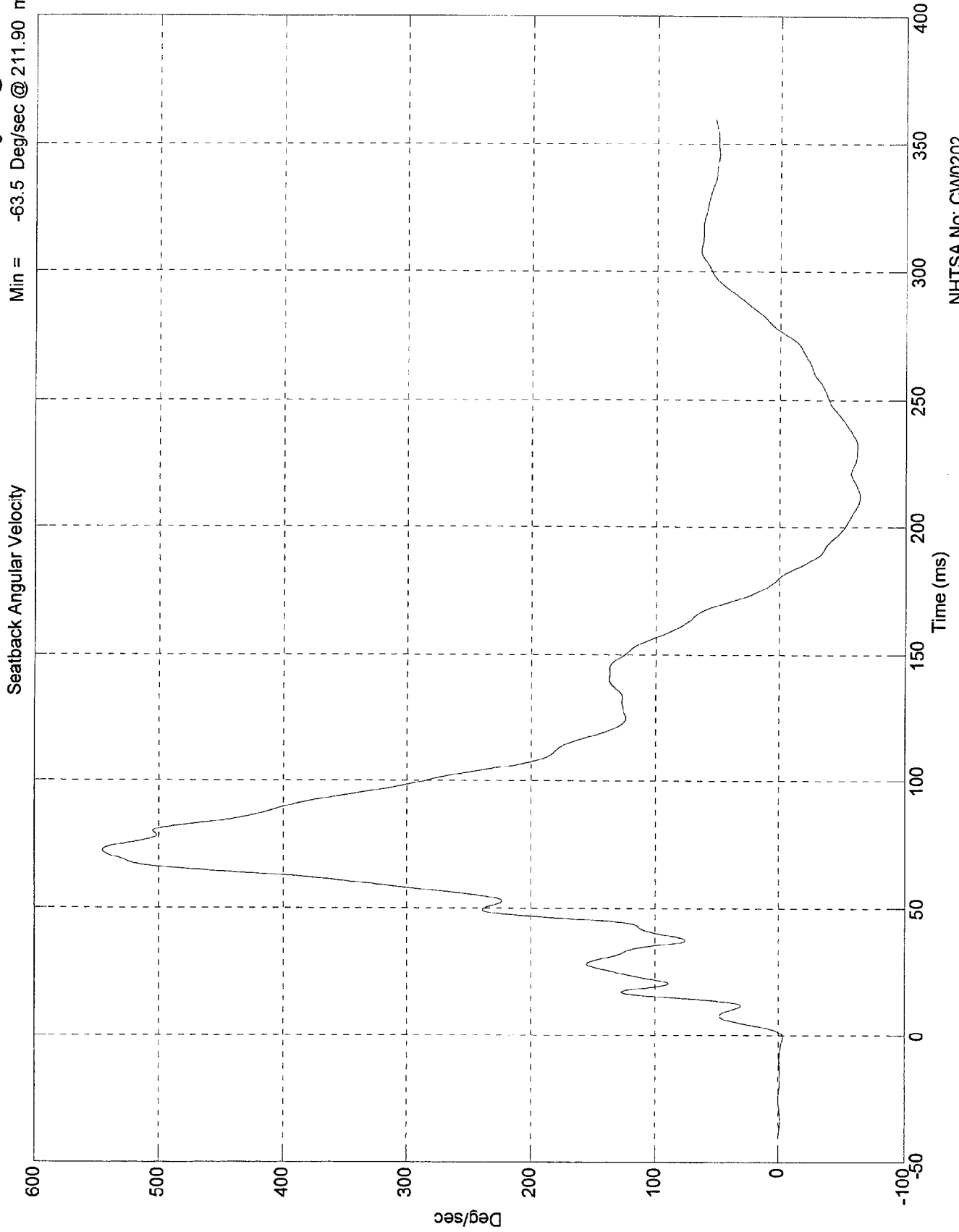
Seatback Angular Acceleration



NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

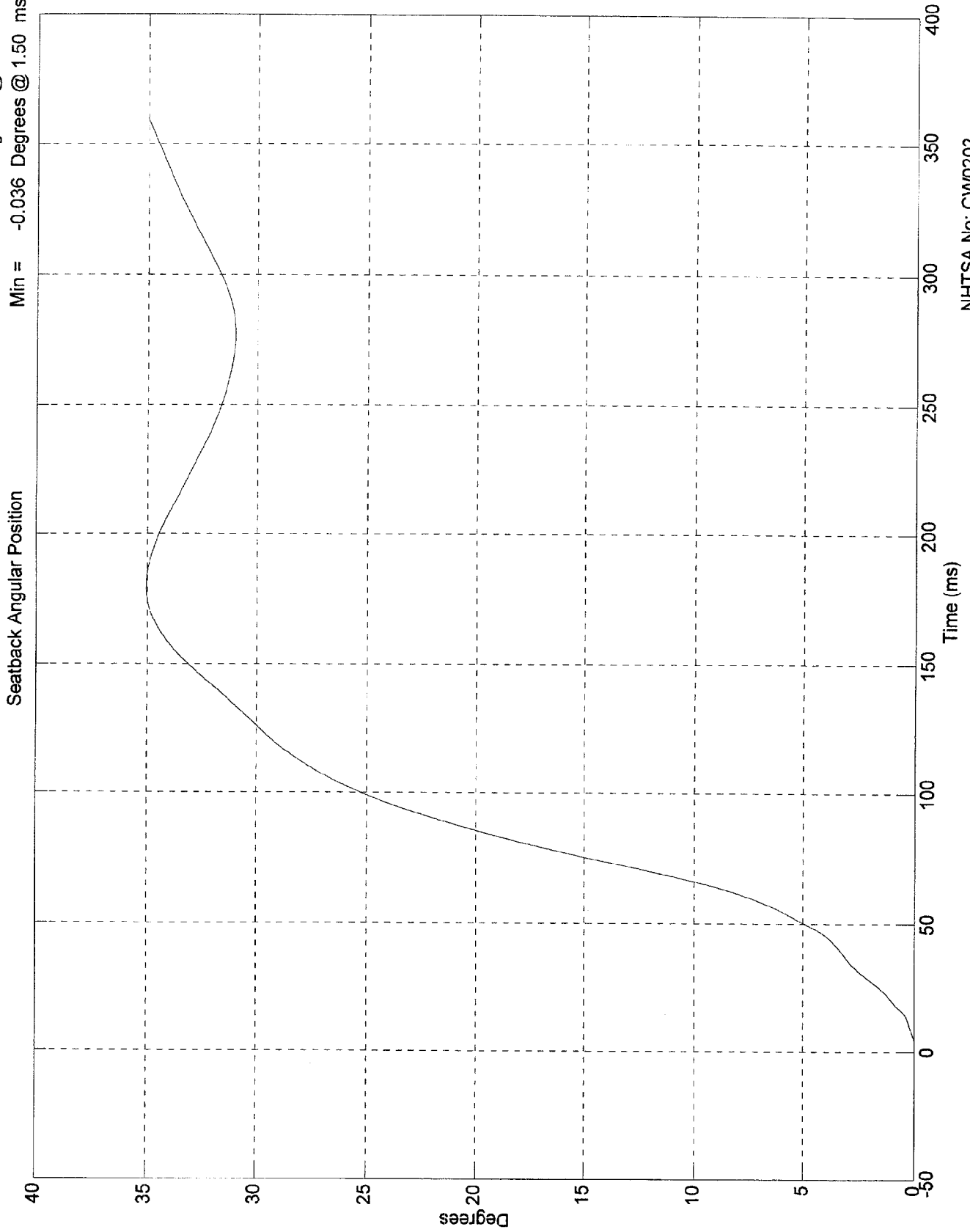
Max = 545 Deg/sec @ 72.70 msec
Min = -63.5 Deg/sec @ 211.90 msec



NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

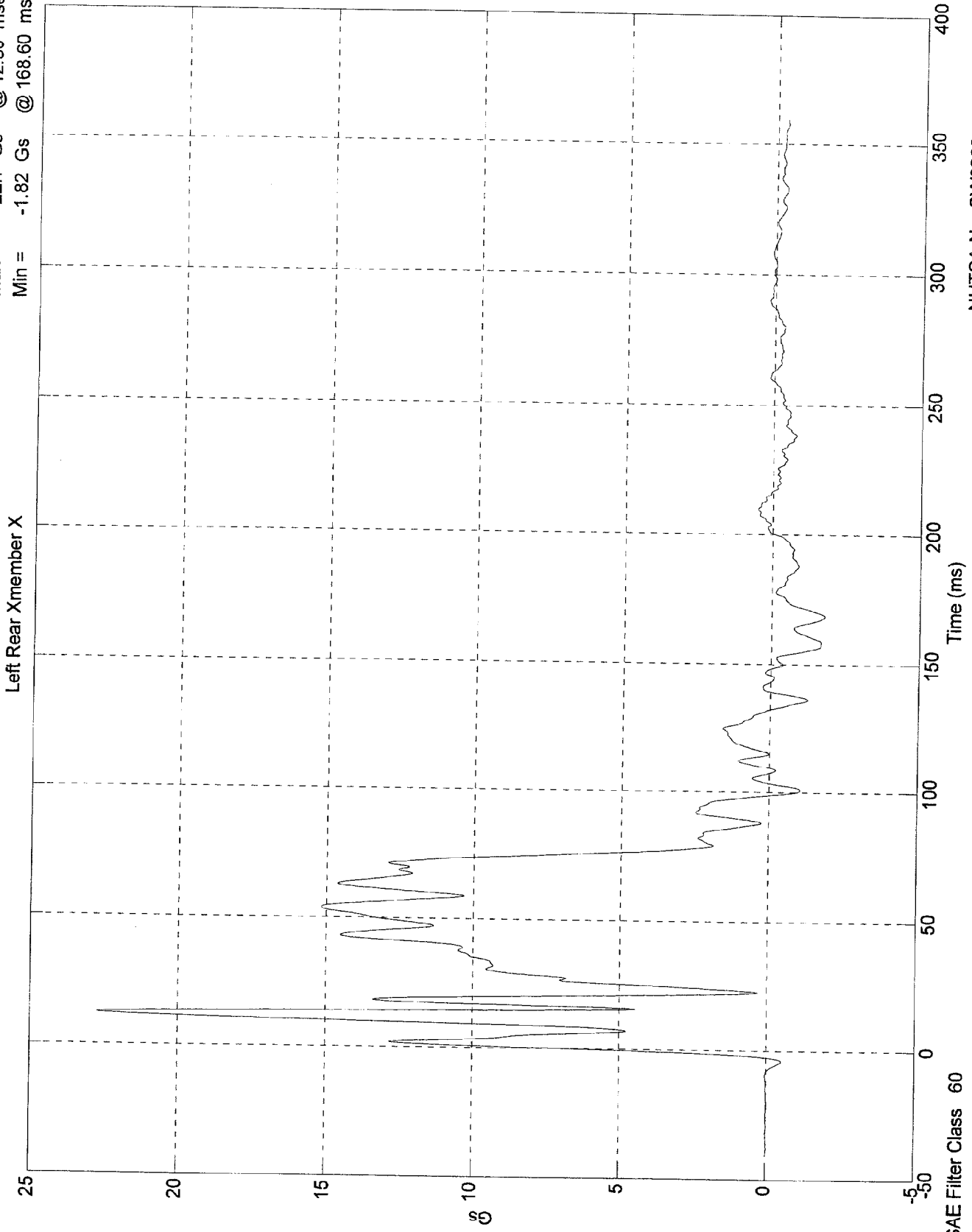
Max = 35.1 Degrees @ 180.20 msec
Min = -0.036 Degrees @ 1.50 msec



NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 22.7 Gs @ 12.50 msec
Min = -1.82 Gs @ 168.60 msec

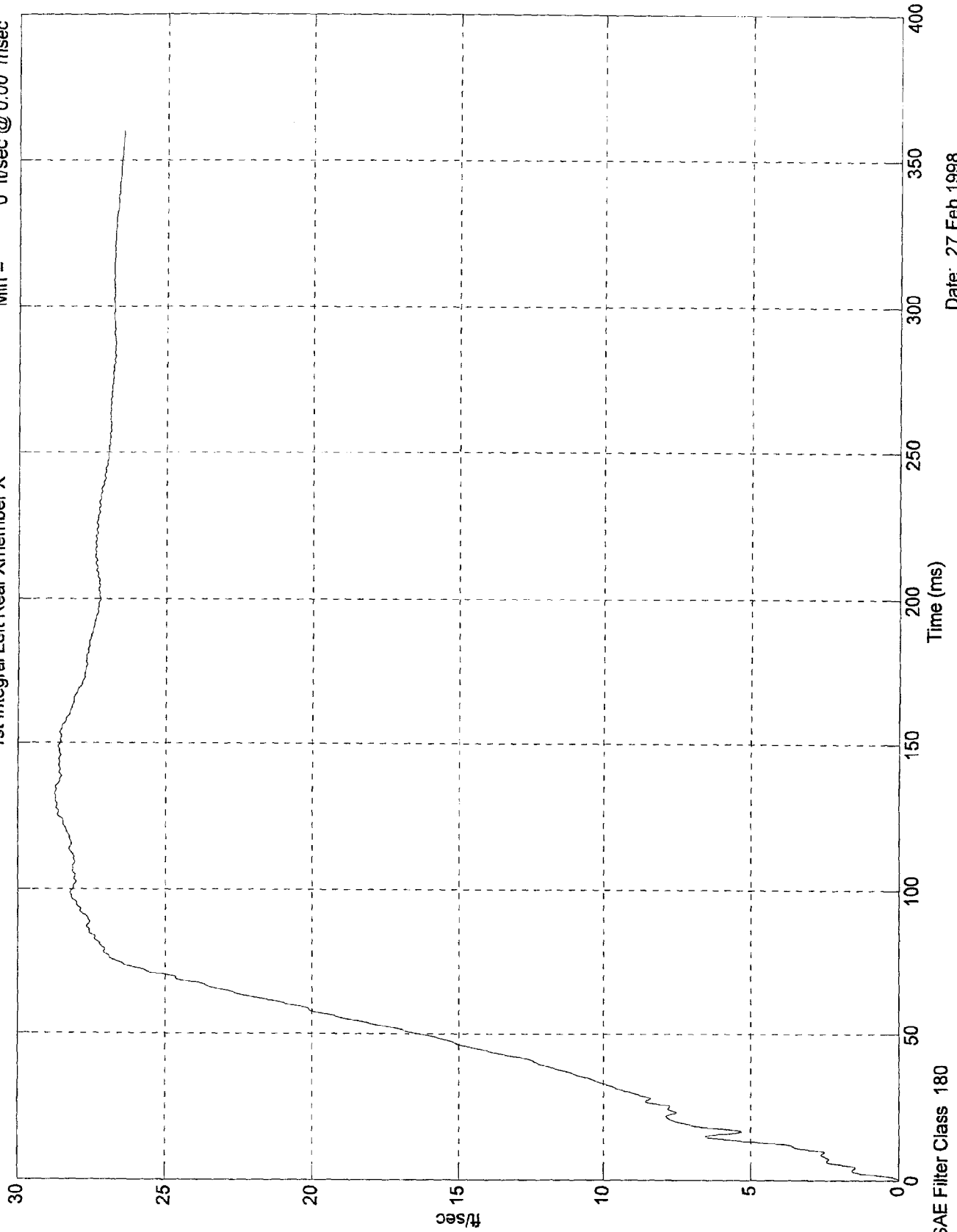


NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 28.8 ft/sec @ 132.80 msec
Min = 0 ft/sec @ 0.00 msec

1st Integral Left Rear Xmember X



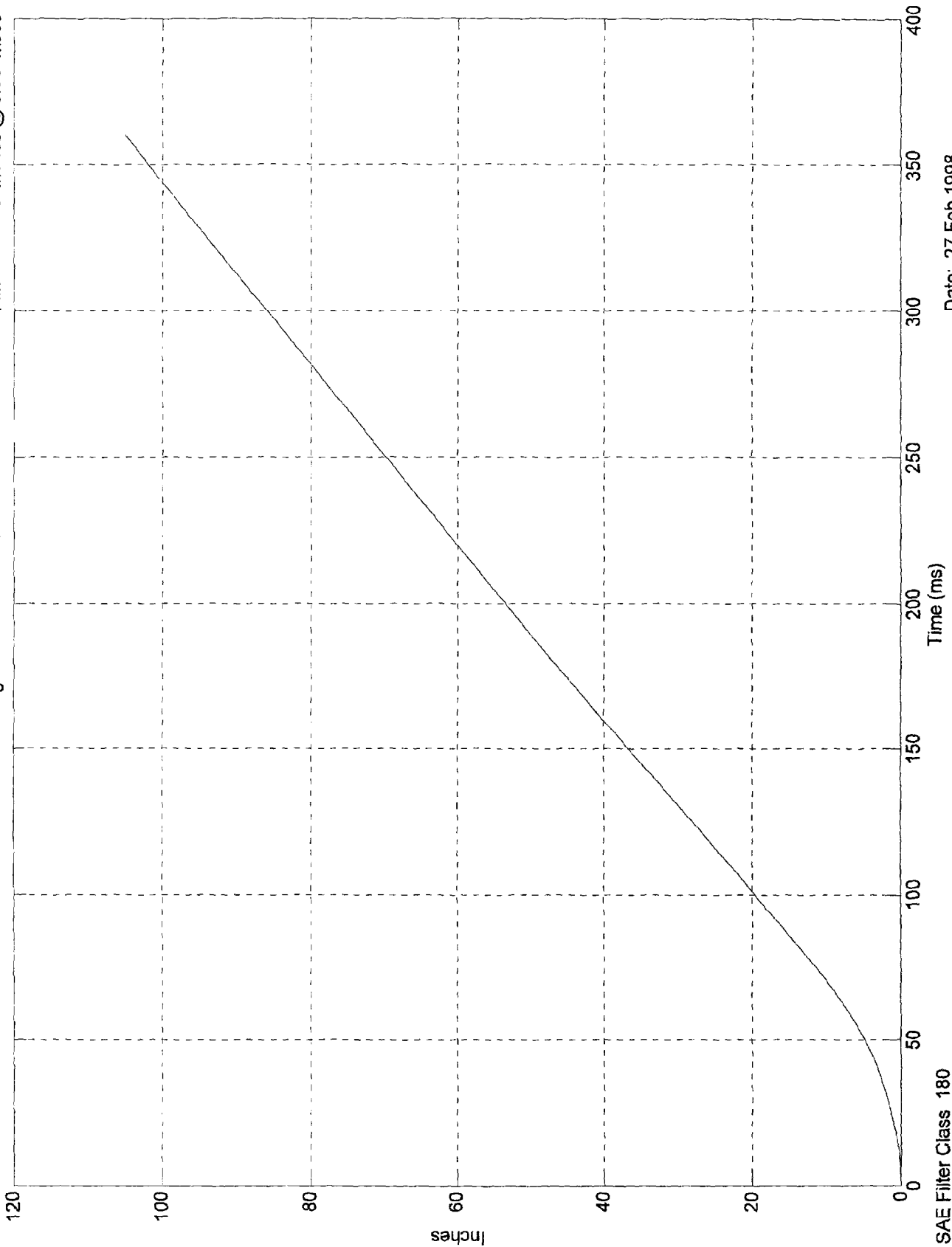
Date: 27 Feb 1998

SAE Filter Class 180

301 Rear 30 MPH-1998 Ford Escort

Max = 105 Inches @ 360.00 msec
Min = 0 Inches @ 0.00 msec

2nd Integral Left Rear Xmember X



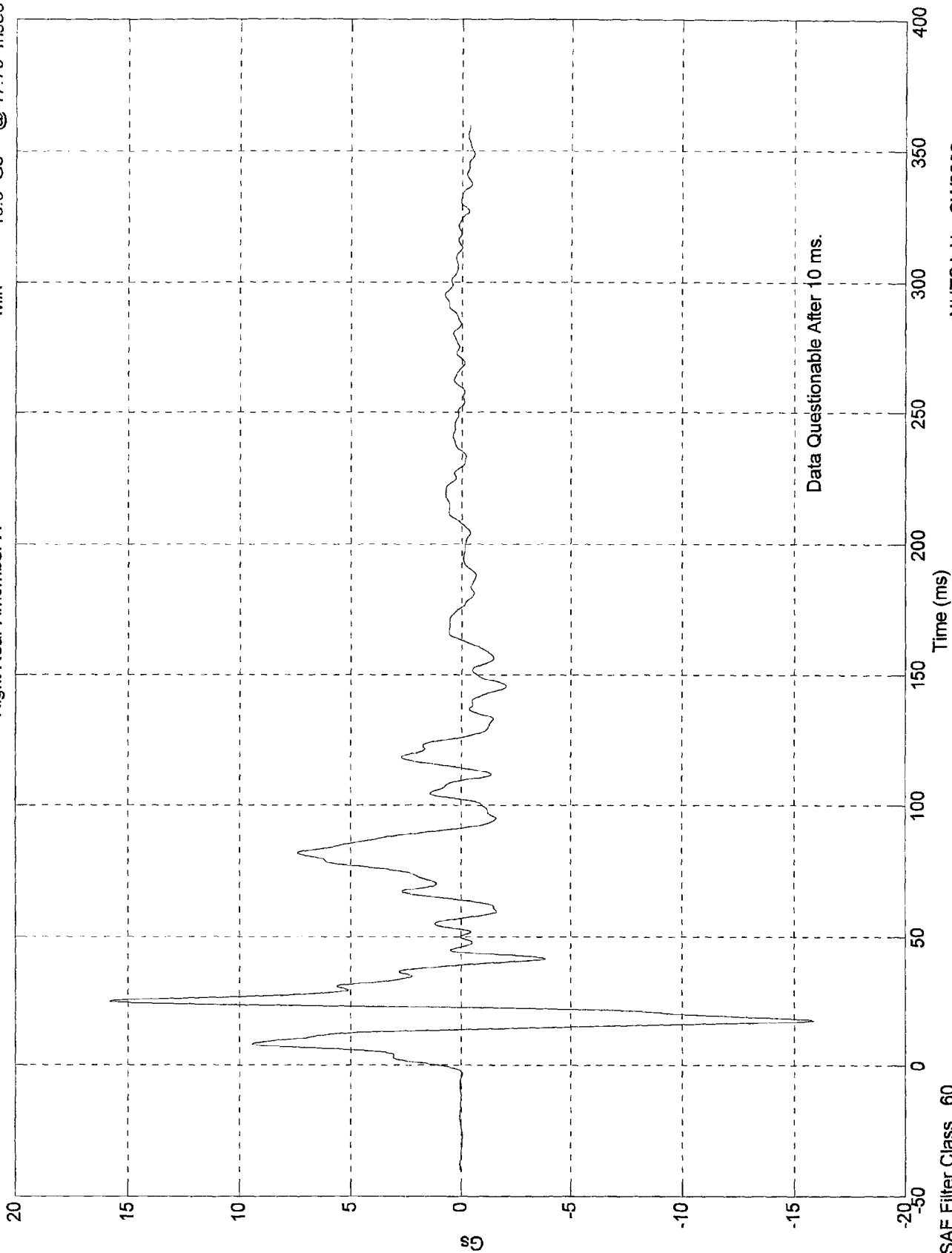
SAE Filter Class 180

Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 15.8 Gs @ 25.00 msec
Min = -15.9 Gs @ 17.70 msec

Right Rear Xmember X



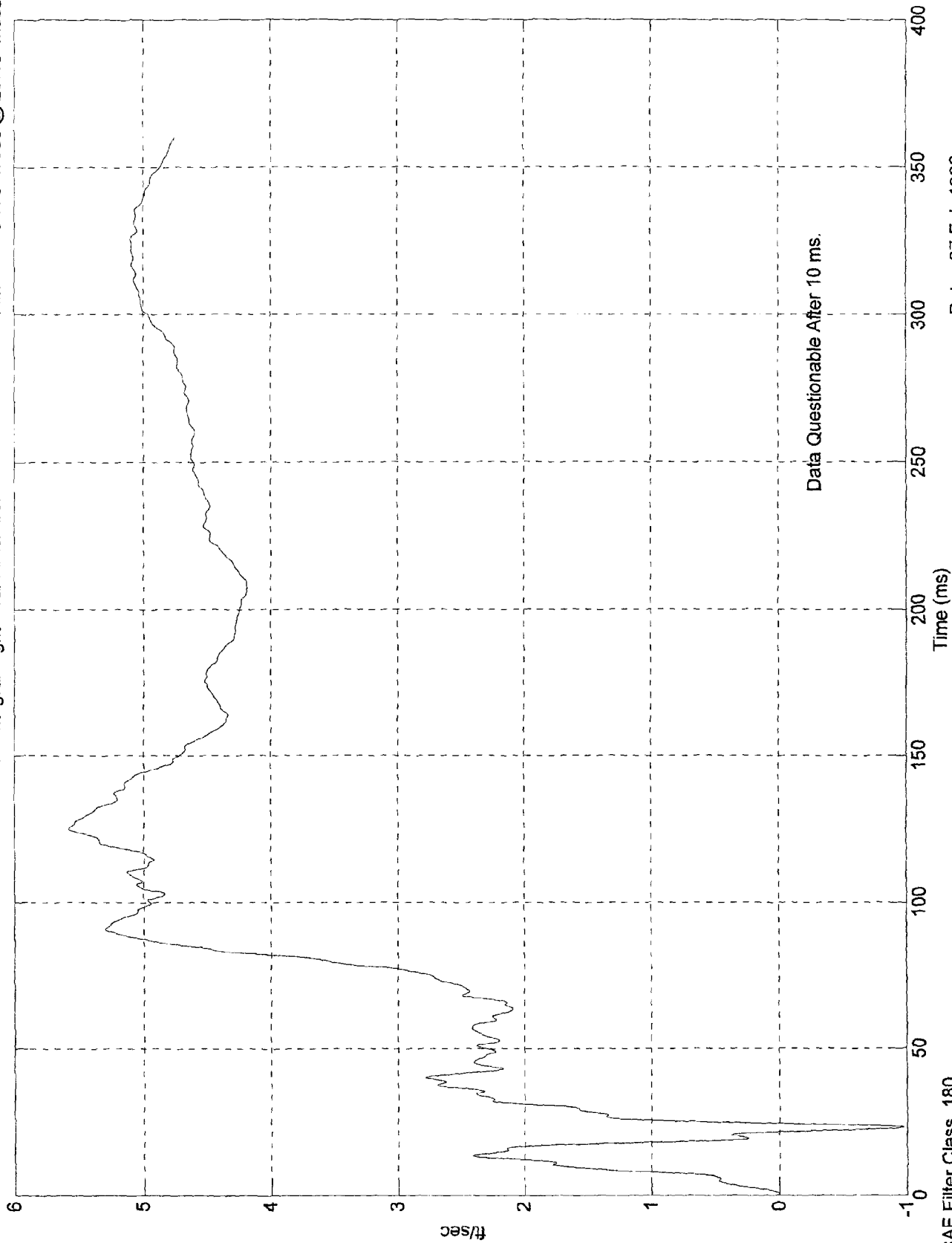
SAE Filter Class 60

NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 5.58 ft/sec @ 124.90 msec
Min = -0.976 ft/sec @ 23.10 msec

1st Integral Right Rear Xmember X



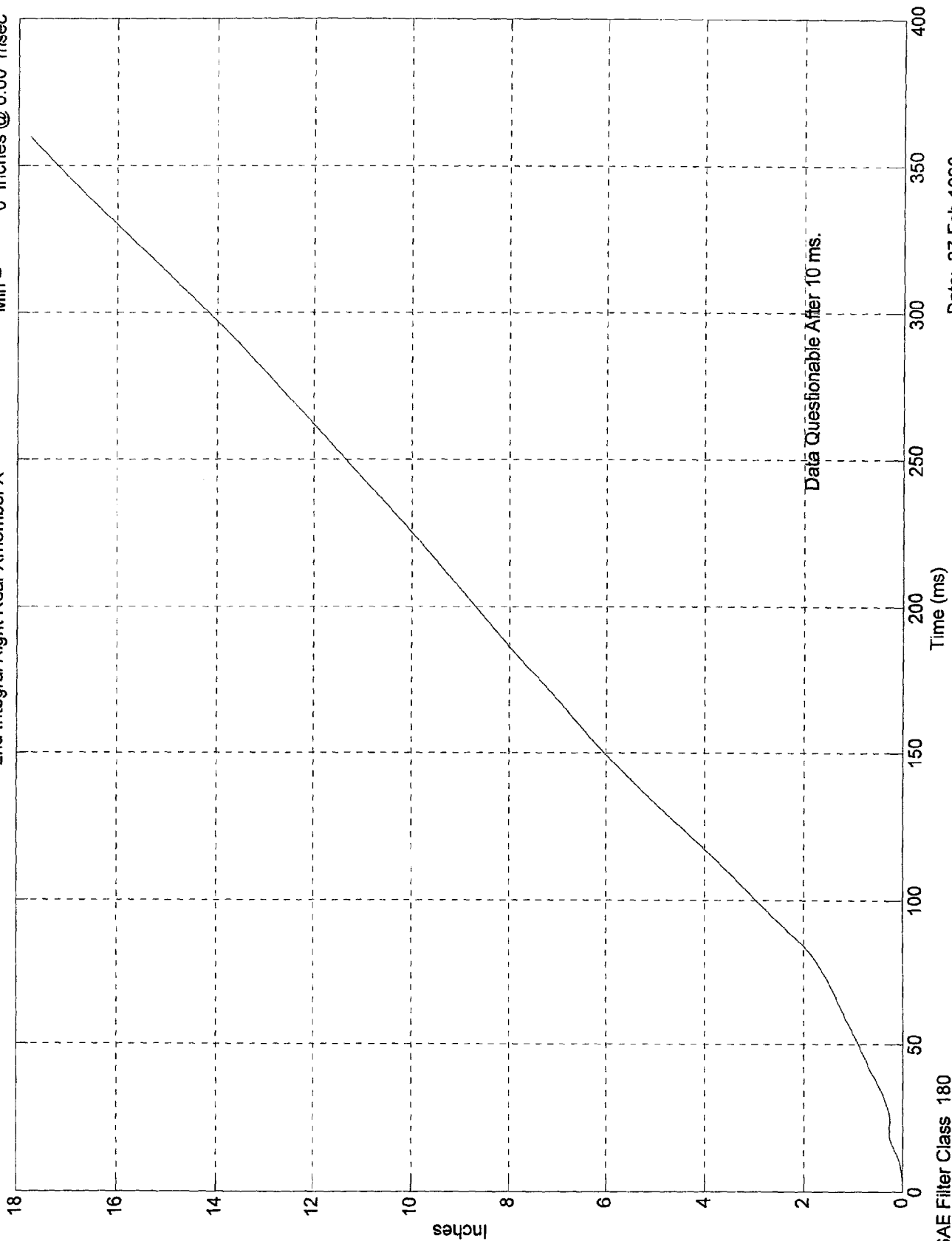
SAE Filter Class 180

Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 17.8 Inches @ 360.00 msec
Min = 0 Inches @ 0.00 msec

2nd Integral Right Rear Xmember X



Date: 27 Feb 1998

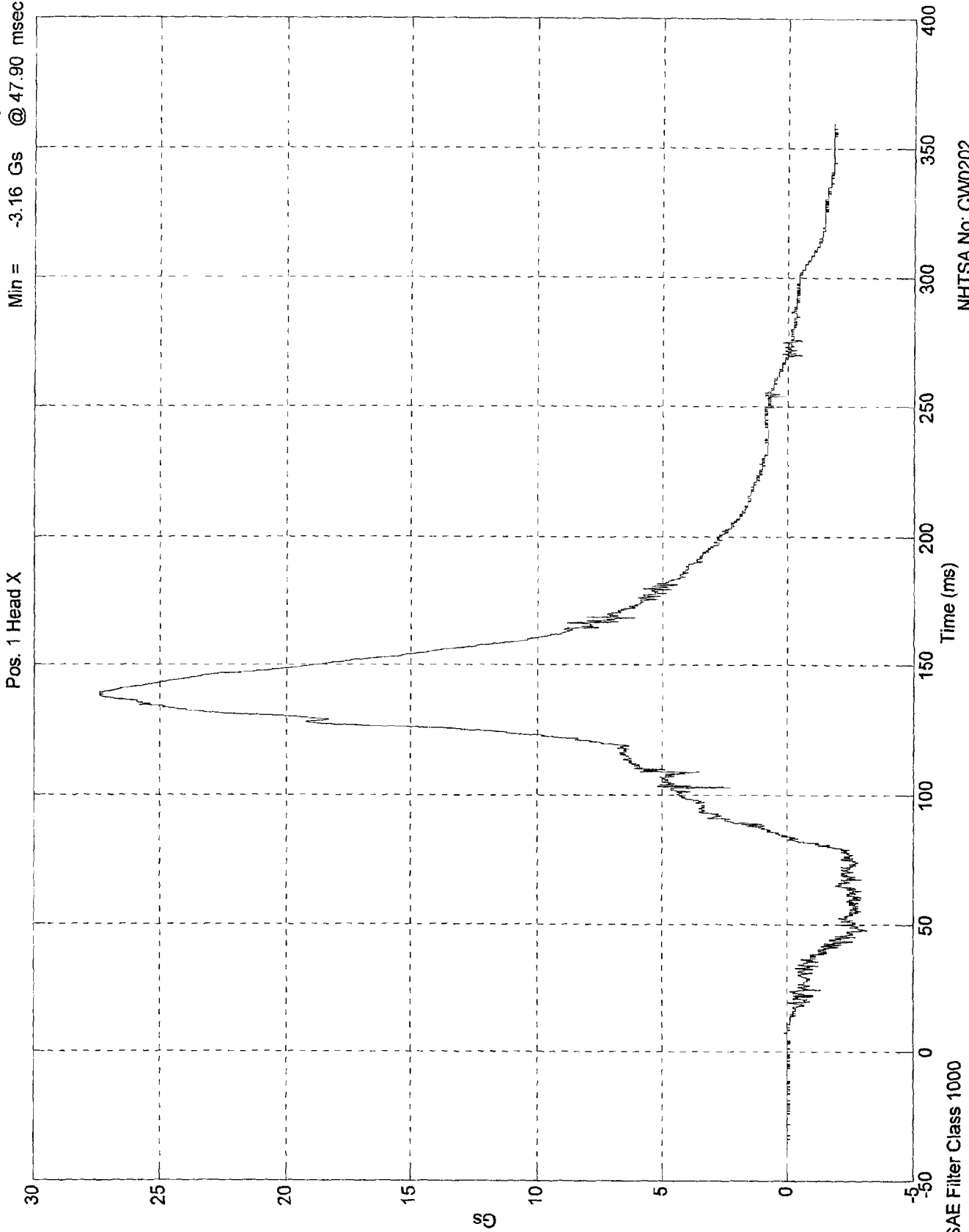
SAE Filter Class 180

TEST NO. CW0202

DRIVER DUMMY (Pos. 1)	SAE FILTER CHANNEL CLASS
Head Accelerations	1000
Chest Accelerations	180
Pelvic Accelerations	1000
Upper Neck Forces	1000
Upper Neck Moments	600
Belt Forces	60
Belt Spoolout	60

301 Rear 30 MPH-1998 Ford Escort

Max = 27.4 Gs @ 137.60 msec
Min = -3.16 Gs @ 47.90 msec

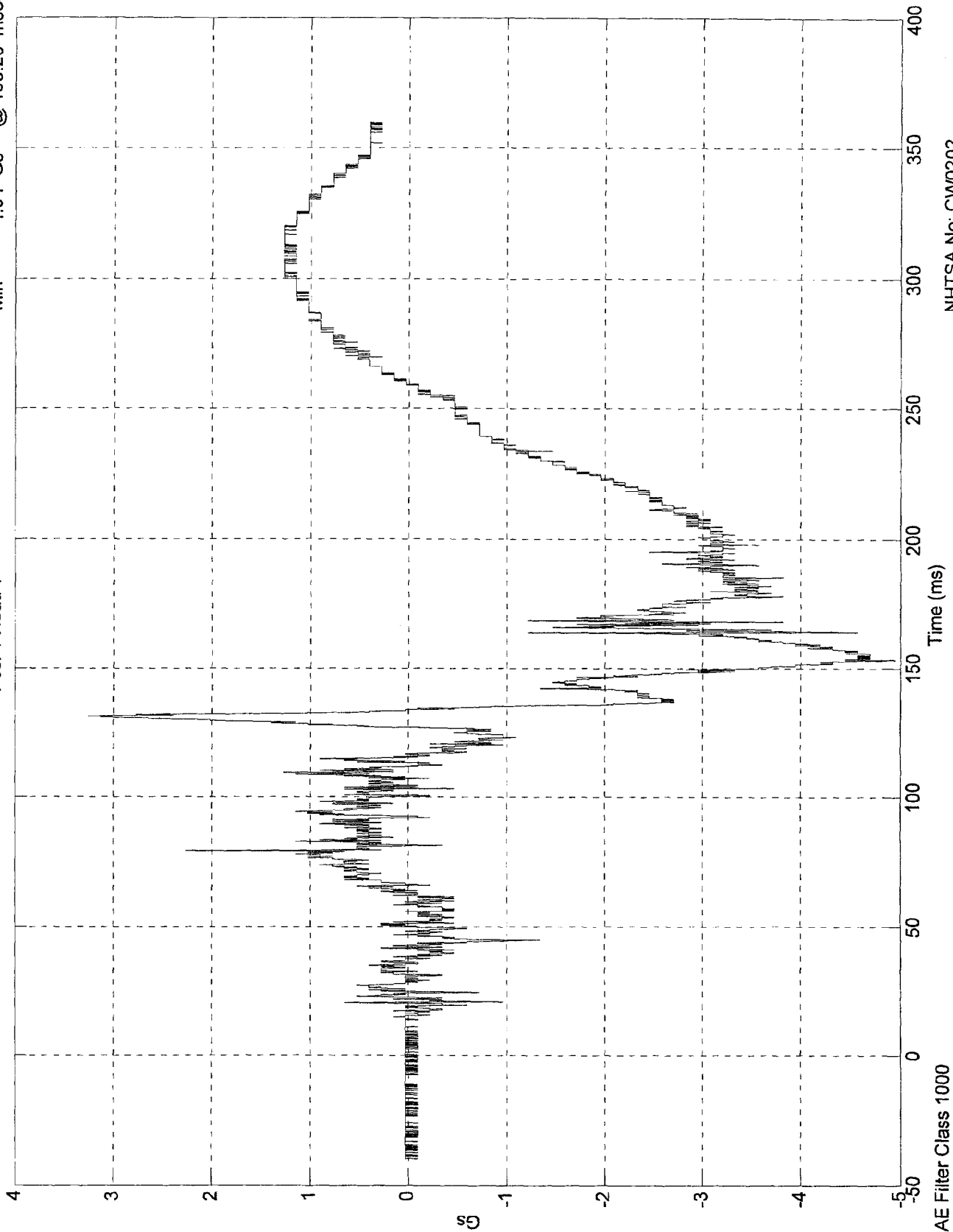


NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Pos. 1 Head Y

Max = 3.26 Gs @ 131.00 msec
Min = -4.94 Gs @ 153.20 msec

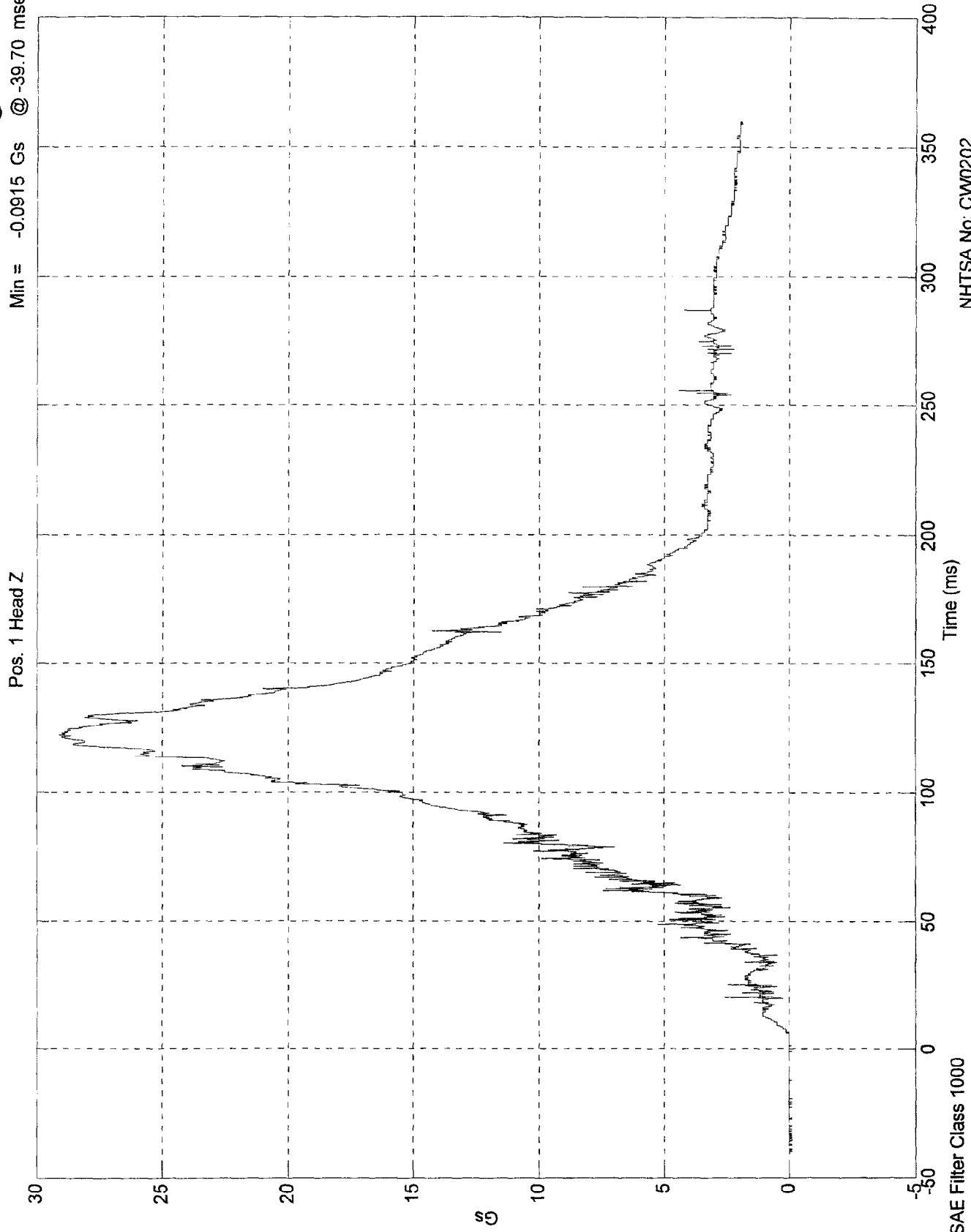


NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

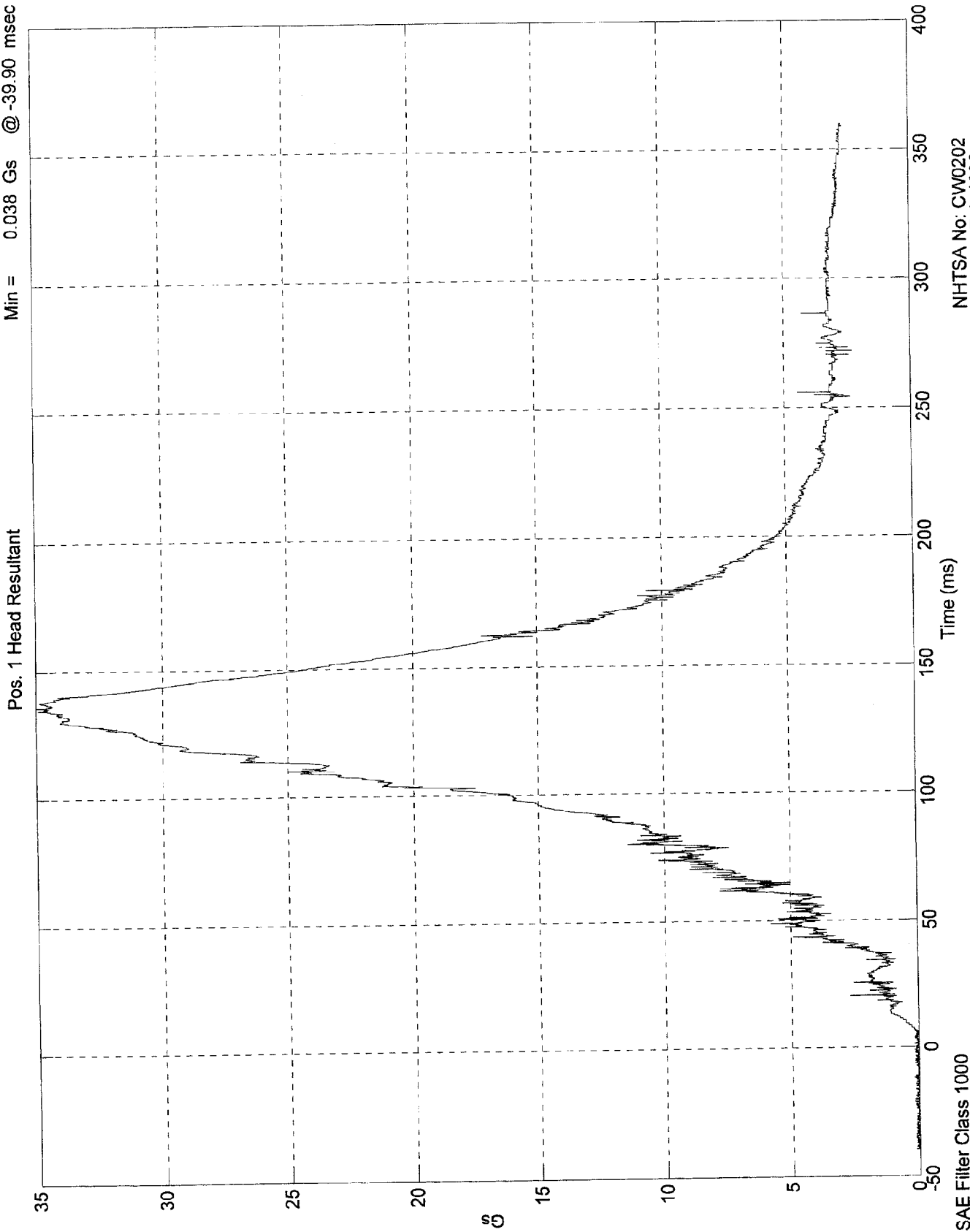
Max = 29.1 Gs @ 122.20 msec
Min = -0.0915 Gs @ -39.70 msec



NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

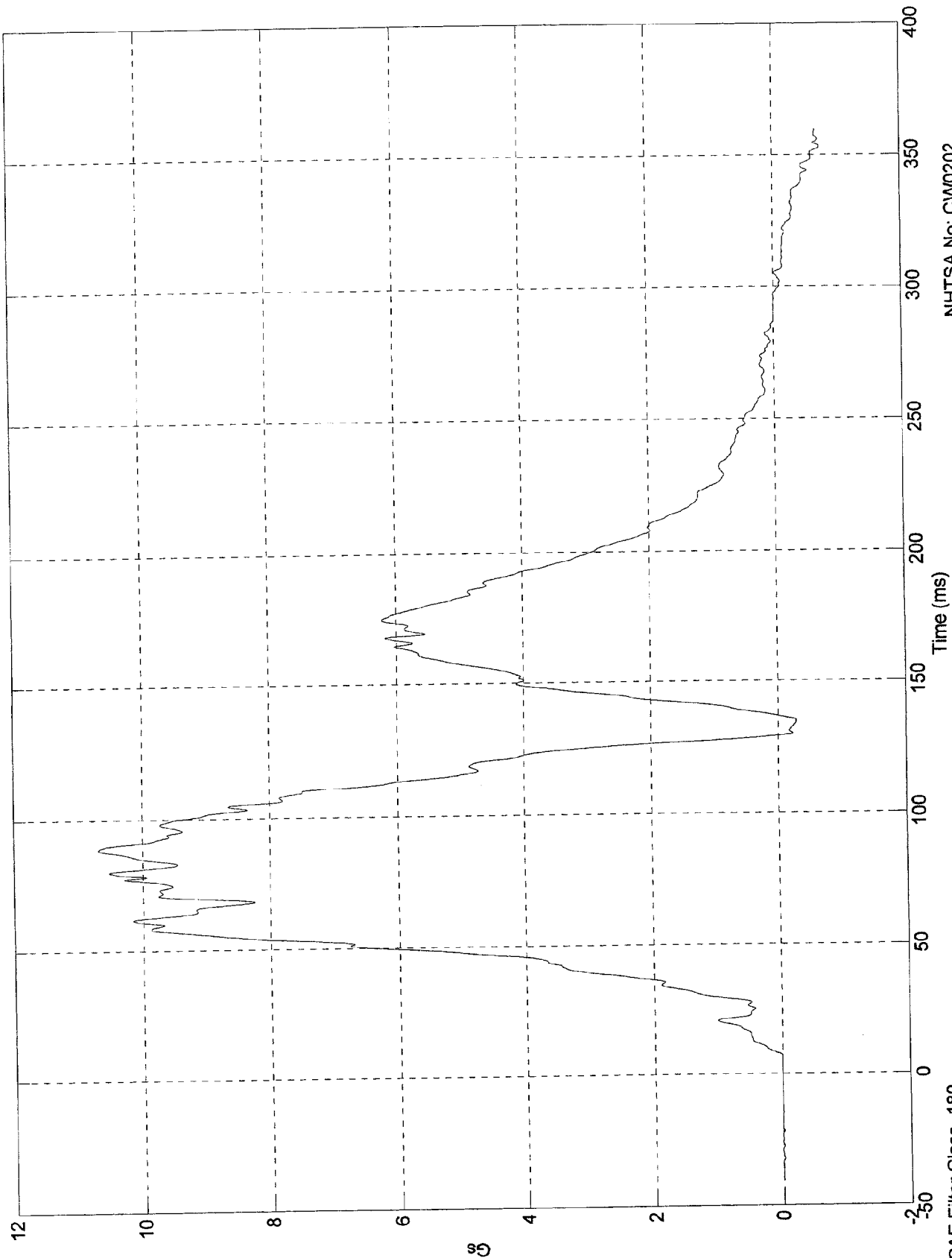
Max = 35 Gs @ 135.60 msec
Min = 0.038 Gs @ -39.90 msec



301 Rear 30 MPH-1998 Ford Escort

Pos. 1 Chest X

Max = 10.7 Gs @ 88.70 msec
Min = -0.741 Gs @ 353.30 msec



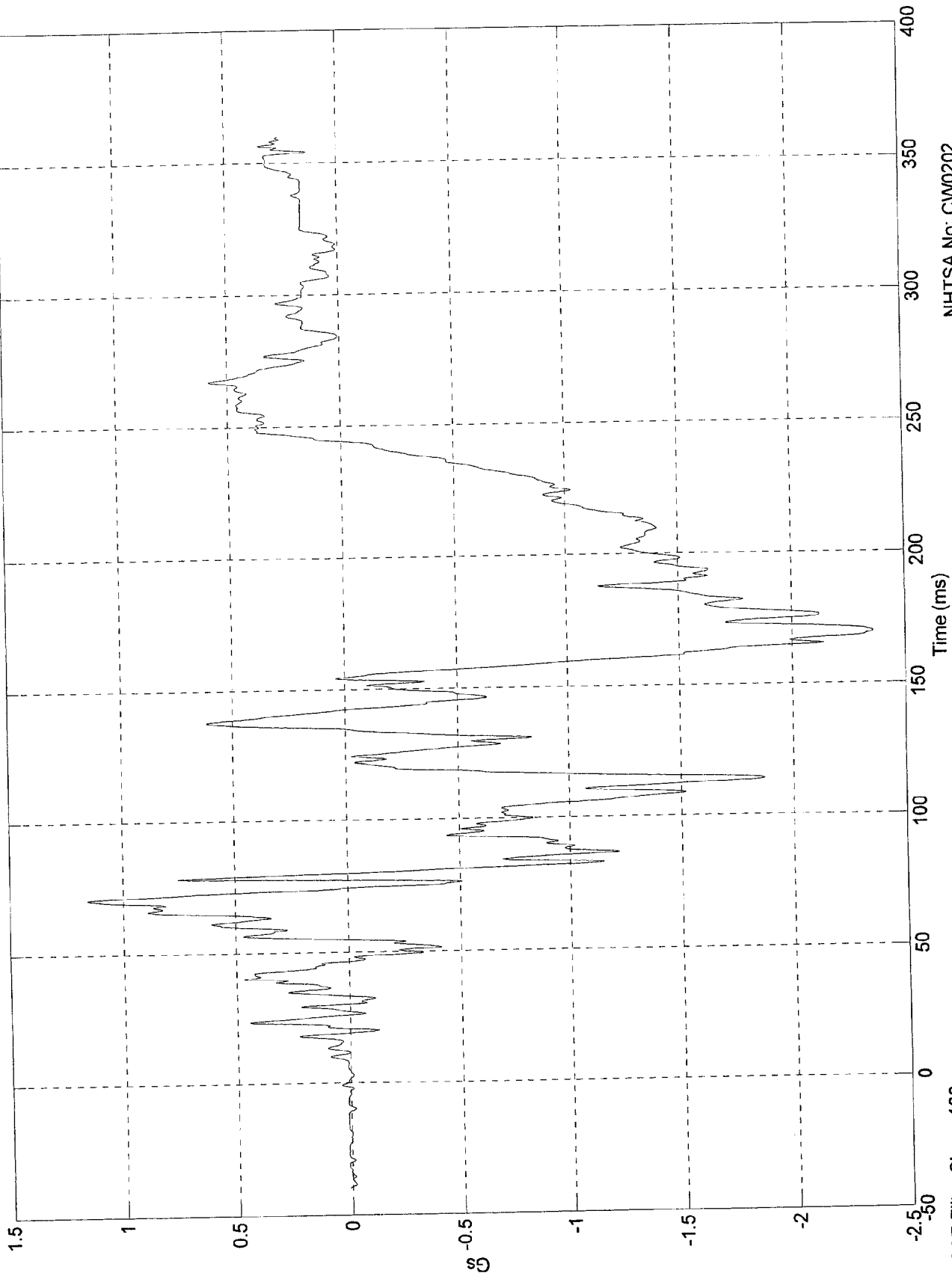
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 180

301 Rear 30 MPH-1998 Ford Escort

Max = 1.16 Gs @ 70.60 msec
Min = -2.36 Gs @ 169.80 msec

Pos. 1 Chest Y



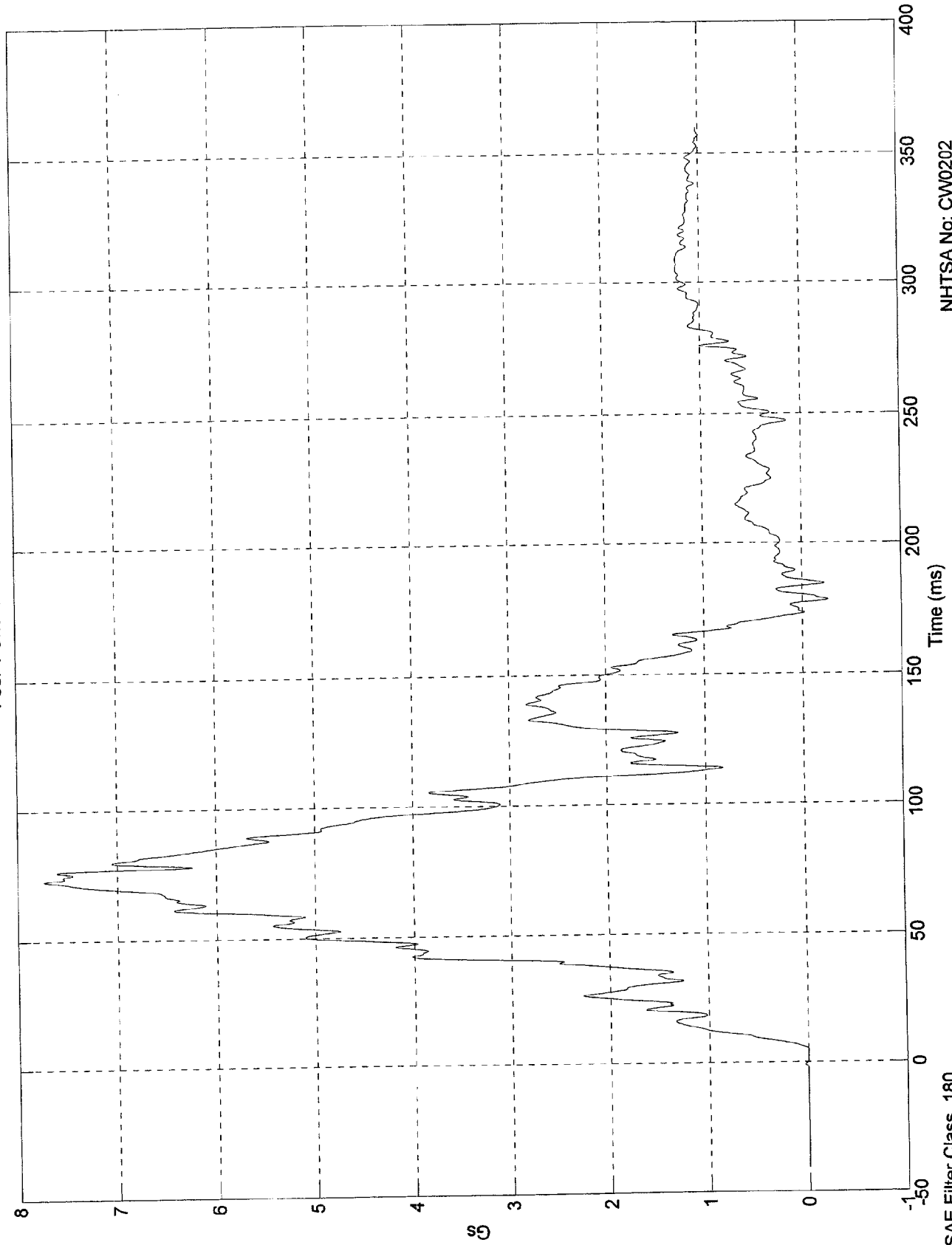
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 180

301 Rear 30 MPH-1998 Ford Escort

Max = 7.73 Gs @ 72.60 msec
Min = -0.257 Gs @ 178.10 msec

Pos. 1 Chest Z



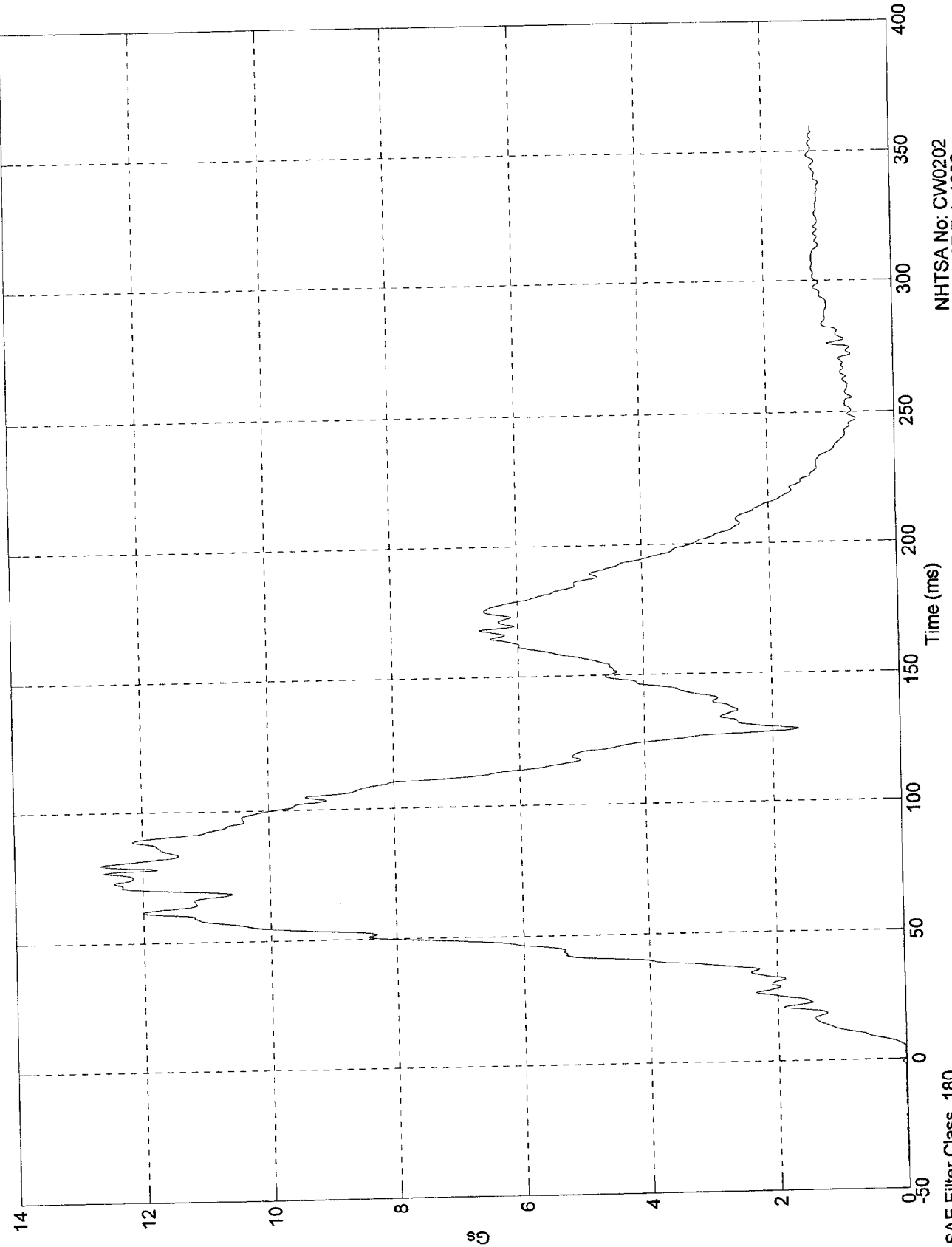
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 180

301 Rear 30 MPH-1998 Ford Escort

Max = 12.7 Gs @ 80.00 msec
Min = 0.000864 Gs @ -33.10 msec

Pos. 1 Chest Resultant



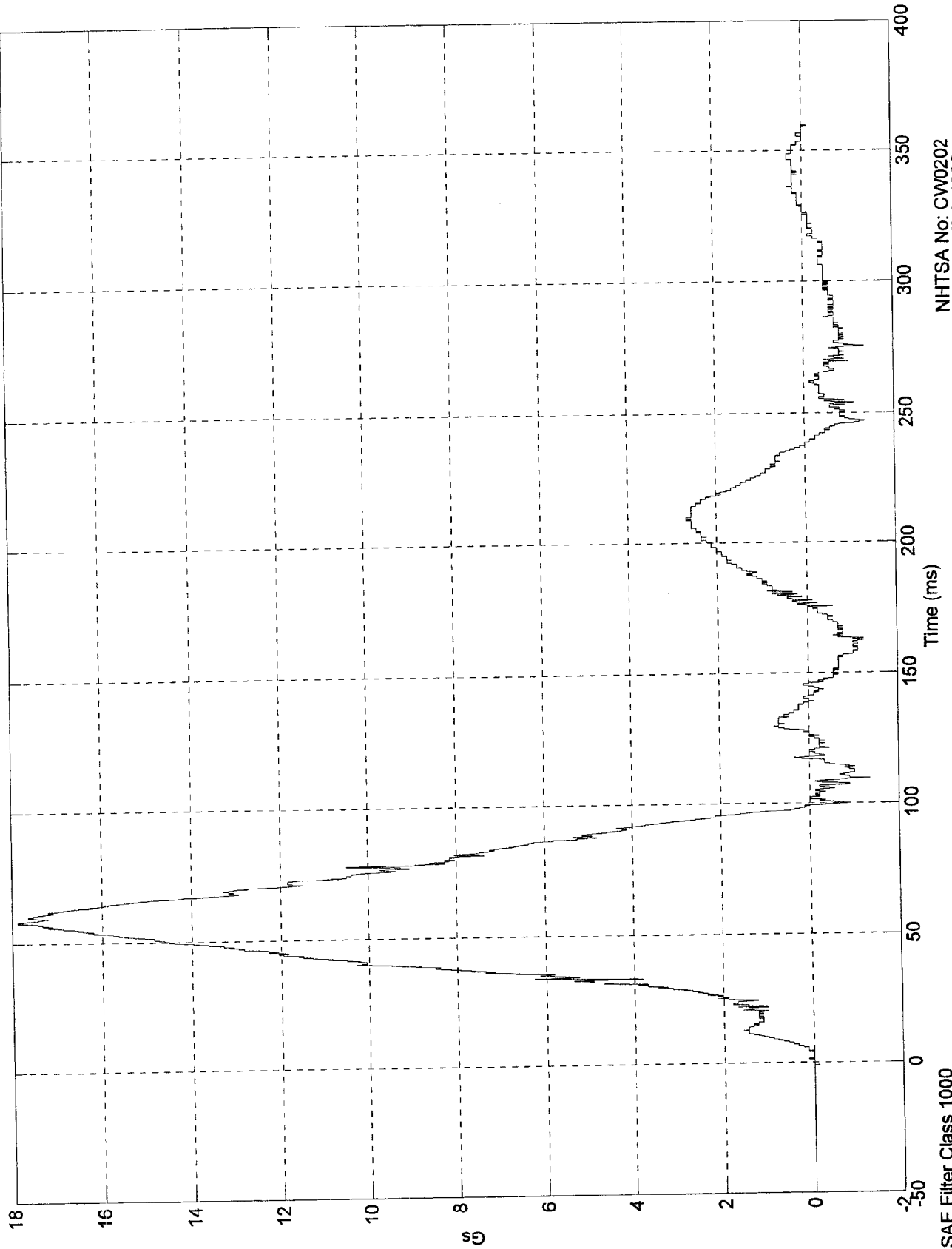
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 180

301 Rear 30 MPH-1998 Ford Escort

Max = 17.9 Gs @ 57.80 msec
Min = -1.34 Gs @ 109.70 msec

Pos. 1 Pelvic X

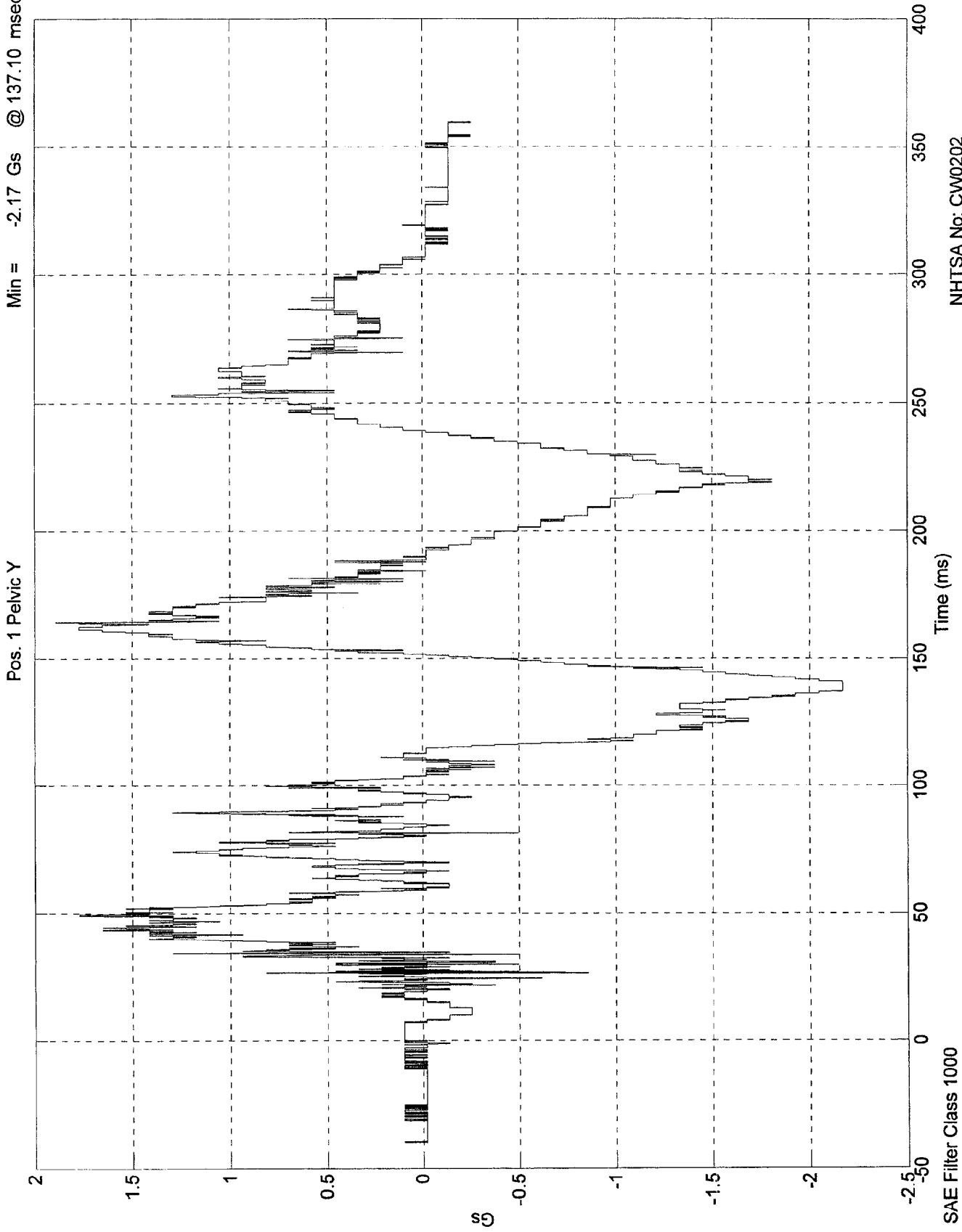


NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

Max = 1.89 Gs @ 164.20 msec
Min = -2.17 Gs @ 137.10 msec

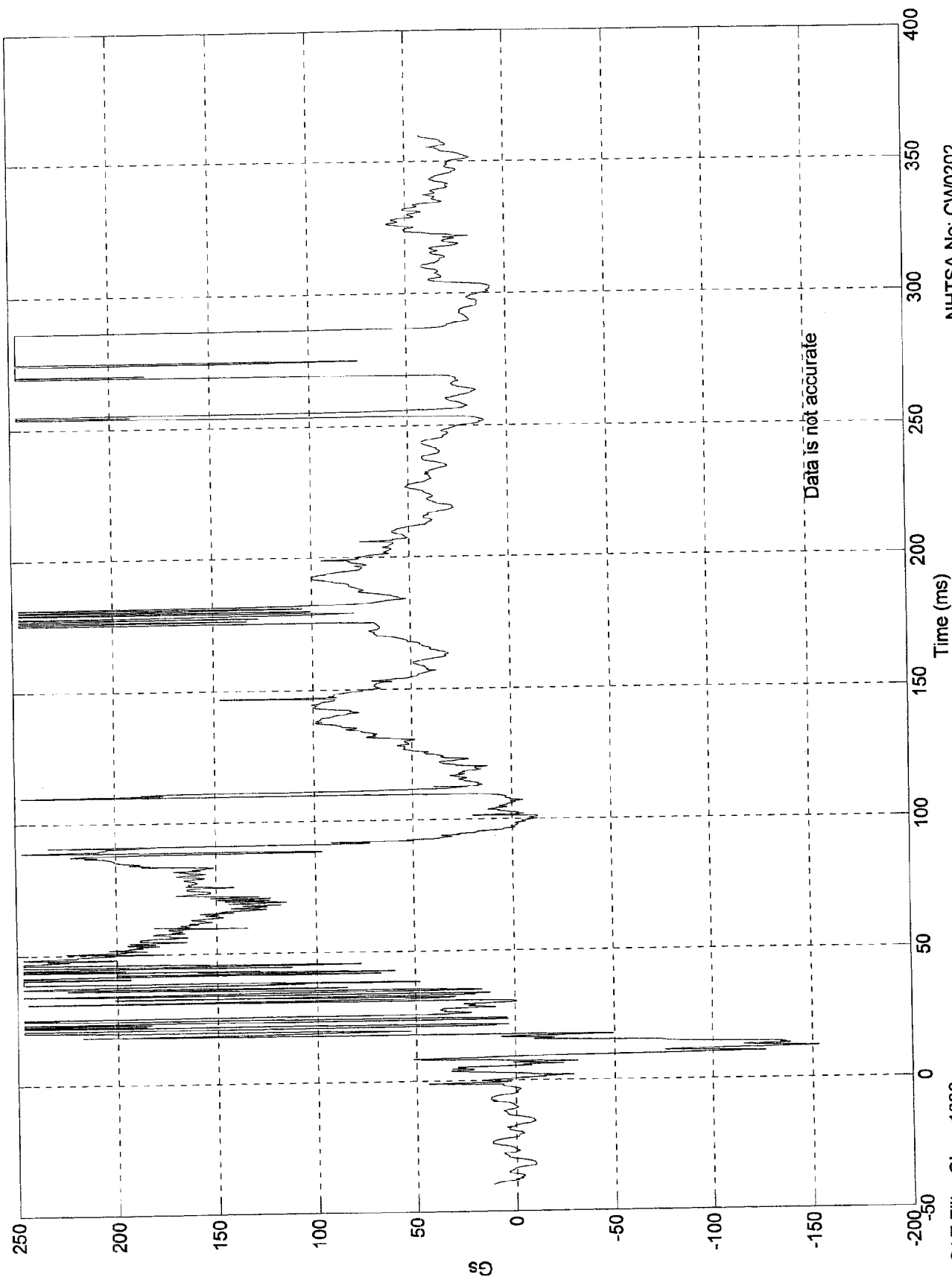


NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 247 Gs @ 20.10 msec
Min = -153 Gs @ 12.20 msec

Pos. 1 Pelvic Z



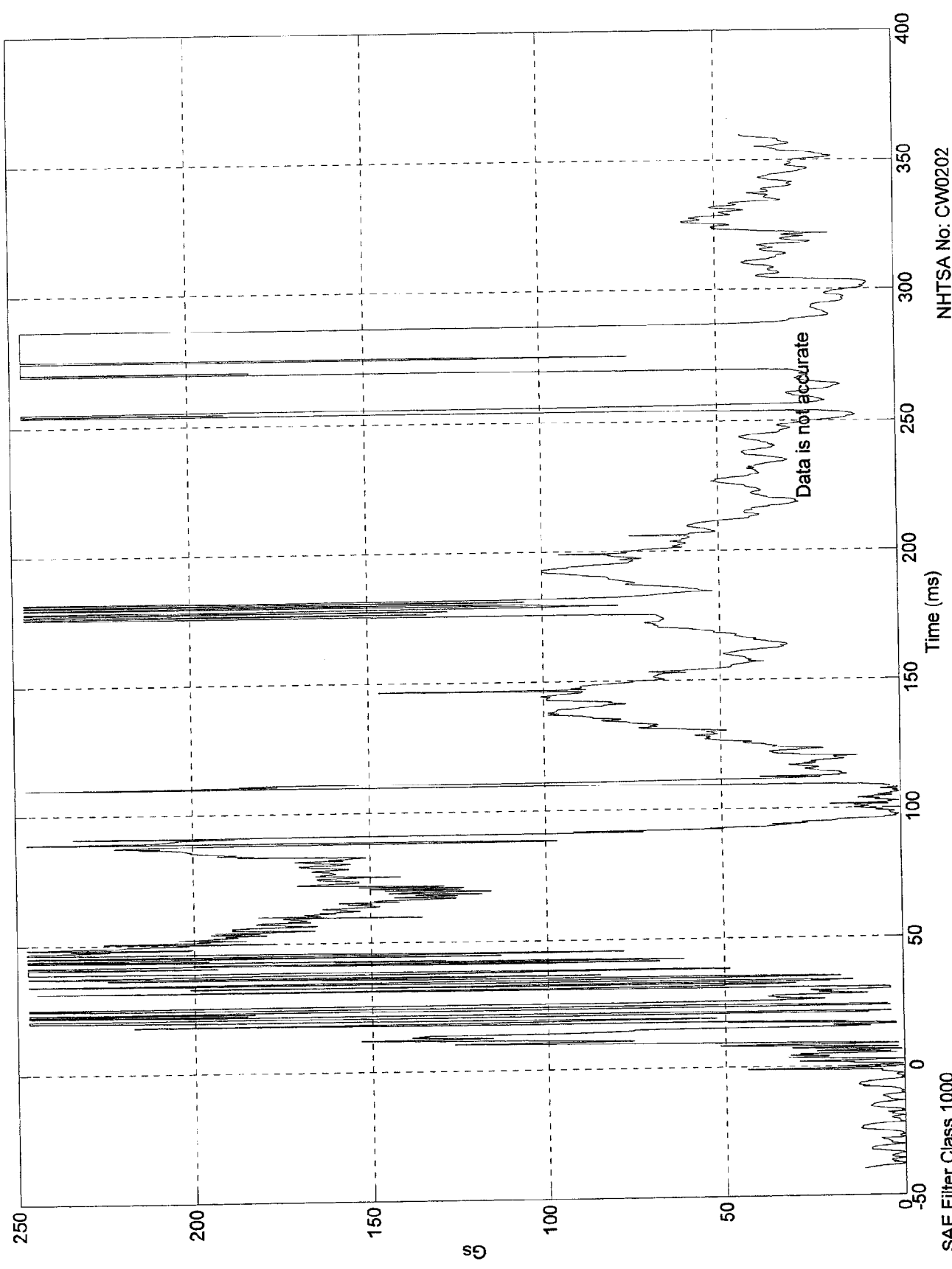
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

Max = 247 Gs @ 48.20 msec
Min = 0.0508 Gs @ -17.50 msec

Pos. 1 Pelvic Res.



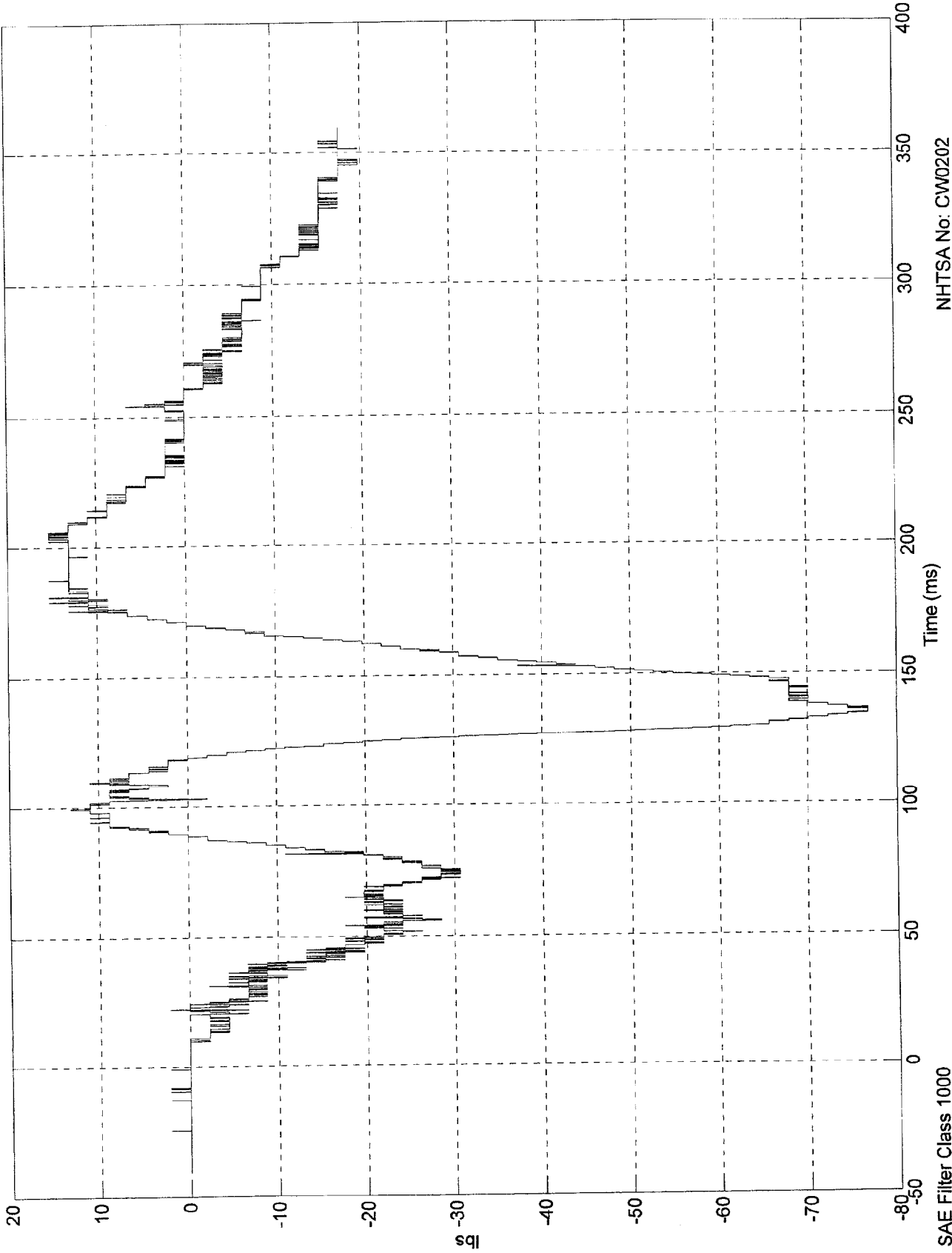
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

Max = 15.3 lbs @ 179.30 msec
Min = -76.7 lbs @ 134.10 msec

Pos. 1 Upper Neck Fx



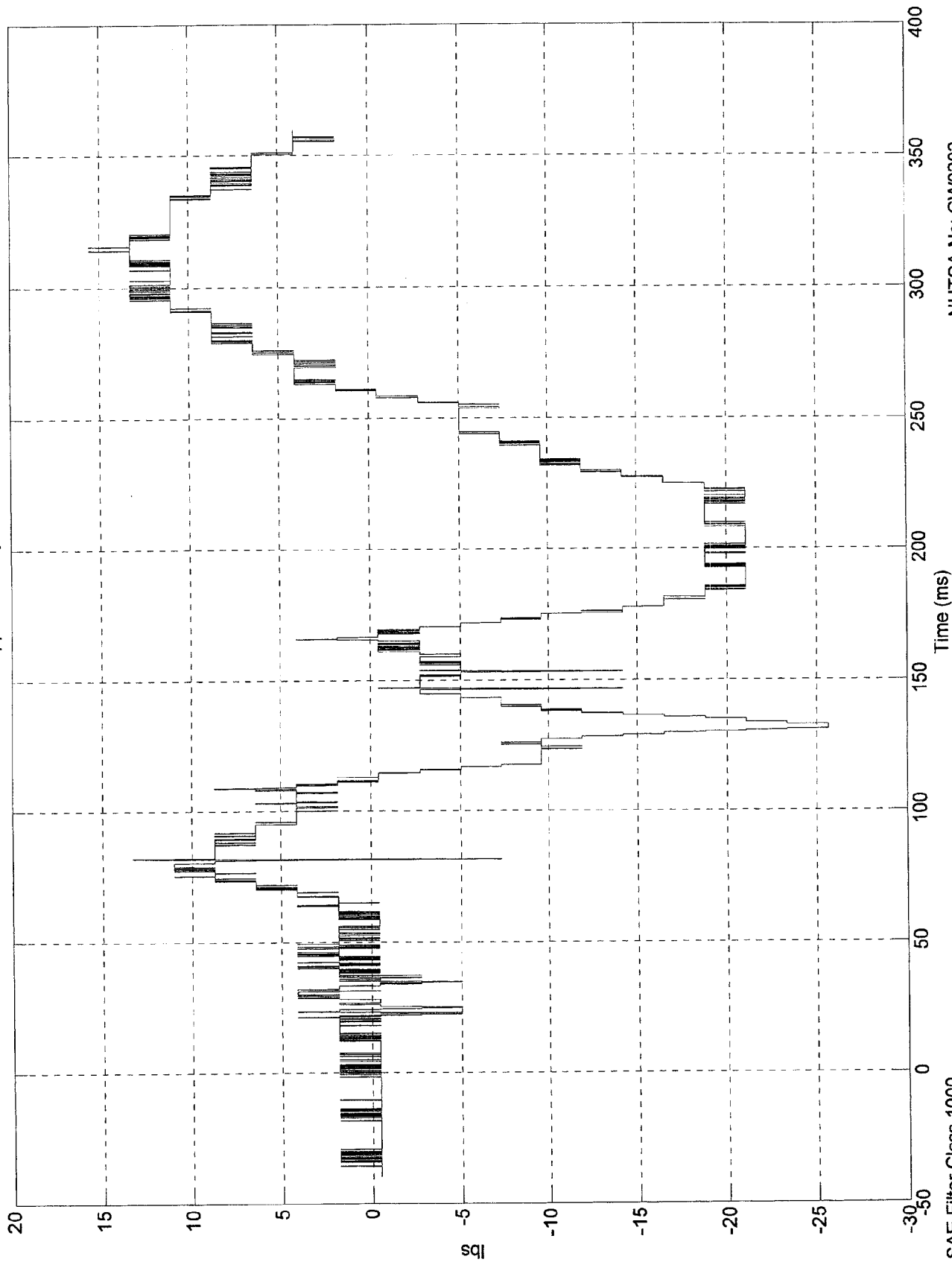
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

Max = 15.6 lbs @ 314.00 msec
Min = -25.7 lbs @ 130.90 msec

Pos. 1 Upper Neck Fy



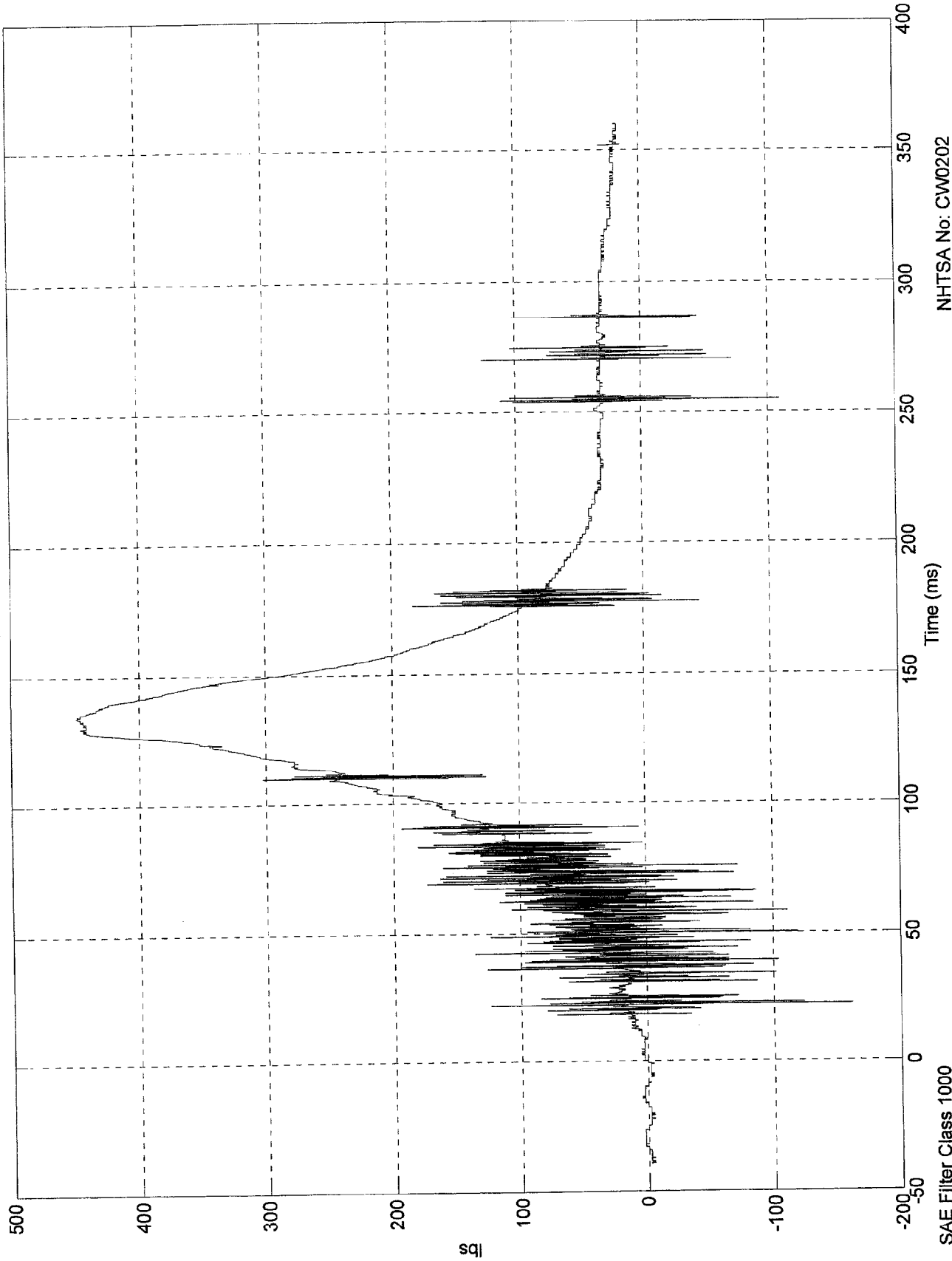
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

Max = 449 lbs @ 133.90 msec
Min = -161 lbs @ 22.50 msec

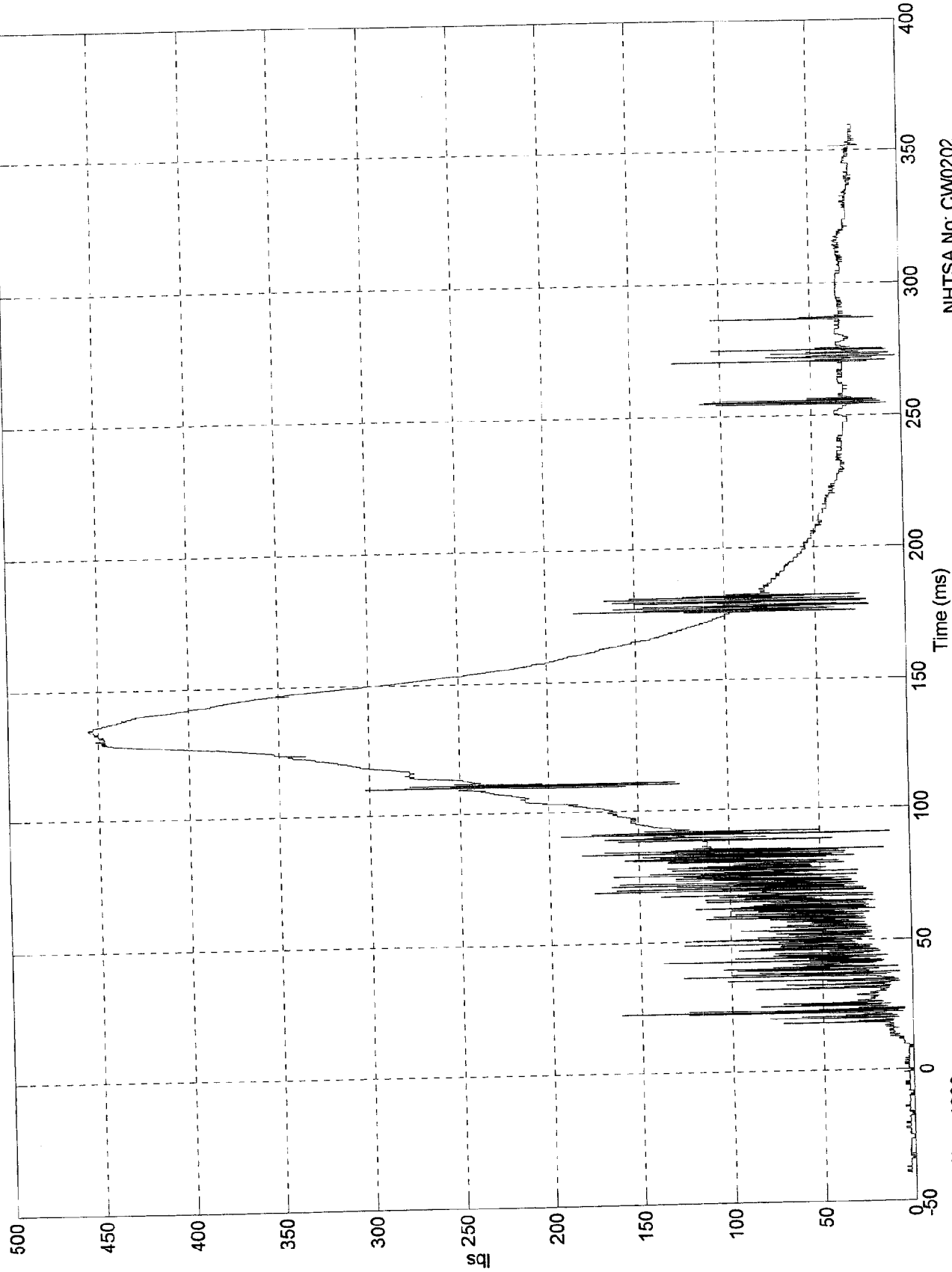
Pos. 1 Upper Neck Fz



NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort
Pos. 1 Upper Neck F(Res)
Max = 456 lbs @ 134.10 msec
Min = 0.448 lbs @ -34.40 msec



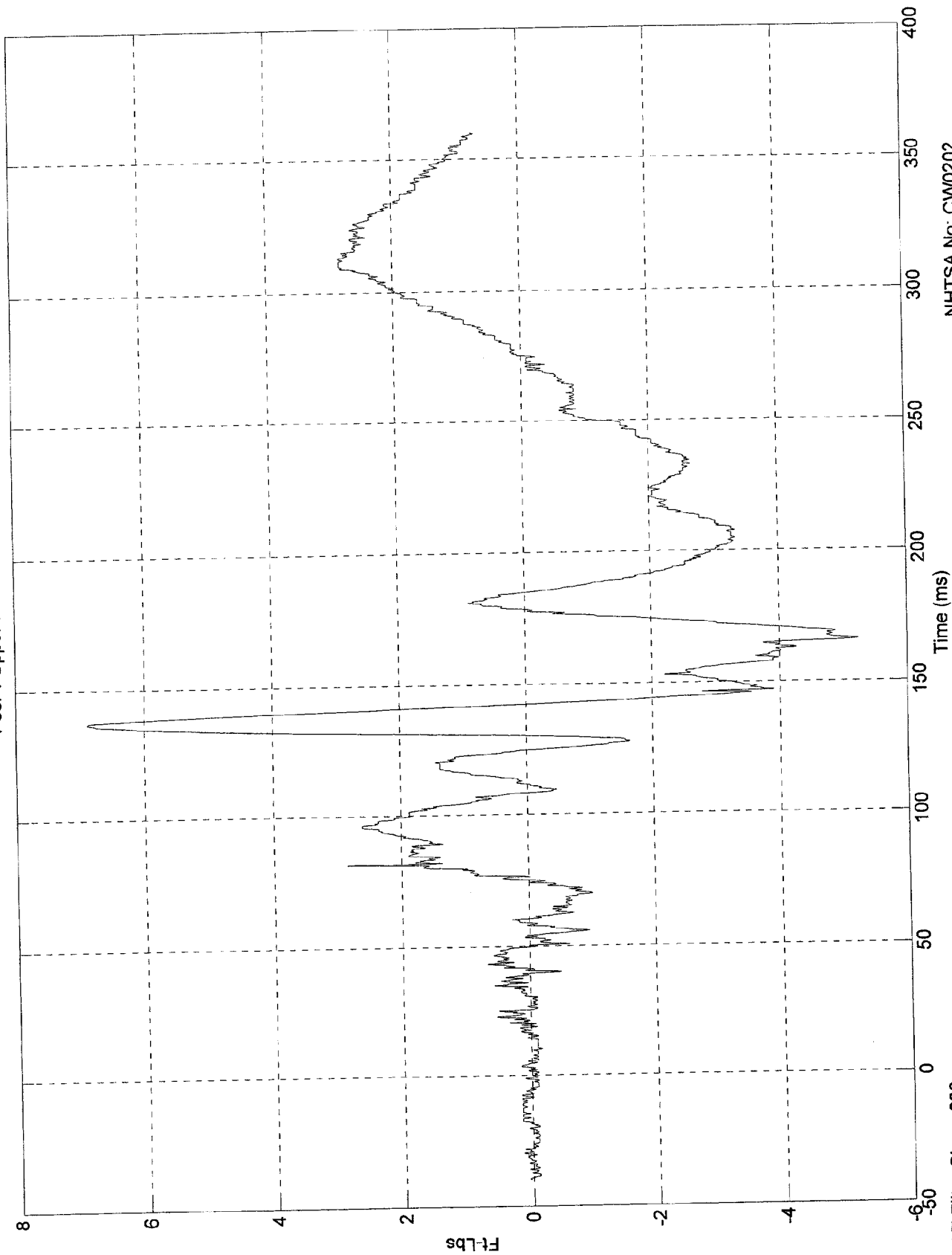
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 1000

301 Rear 30 MPH-1998 Ford Escort

Max = 6.88 Ft-Lbs @ 136.40 msec
Min = -5.24 Ft-Lbs @ 166.00 msec

Pos. 1 Upper Neck Mix

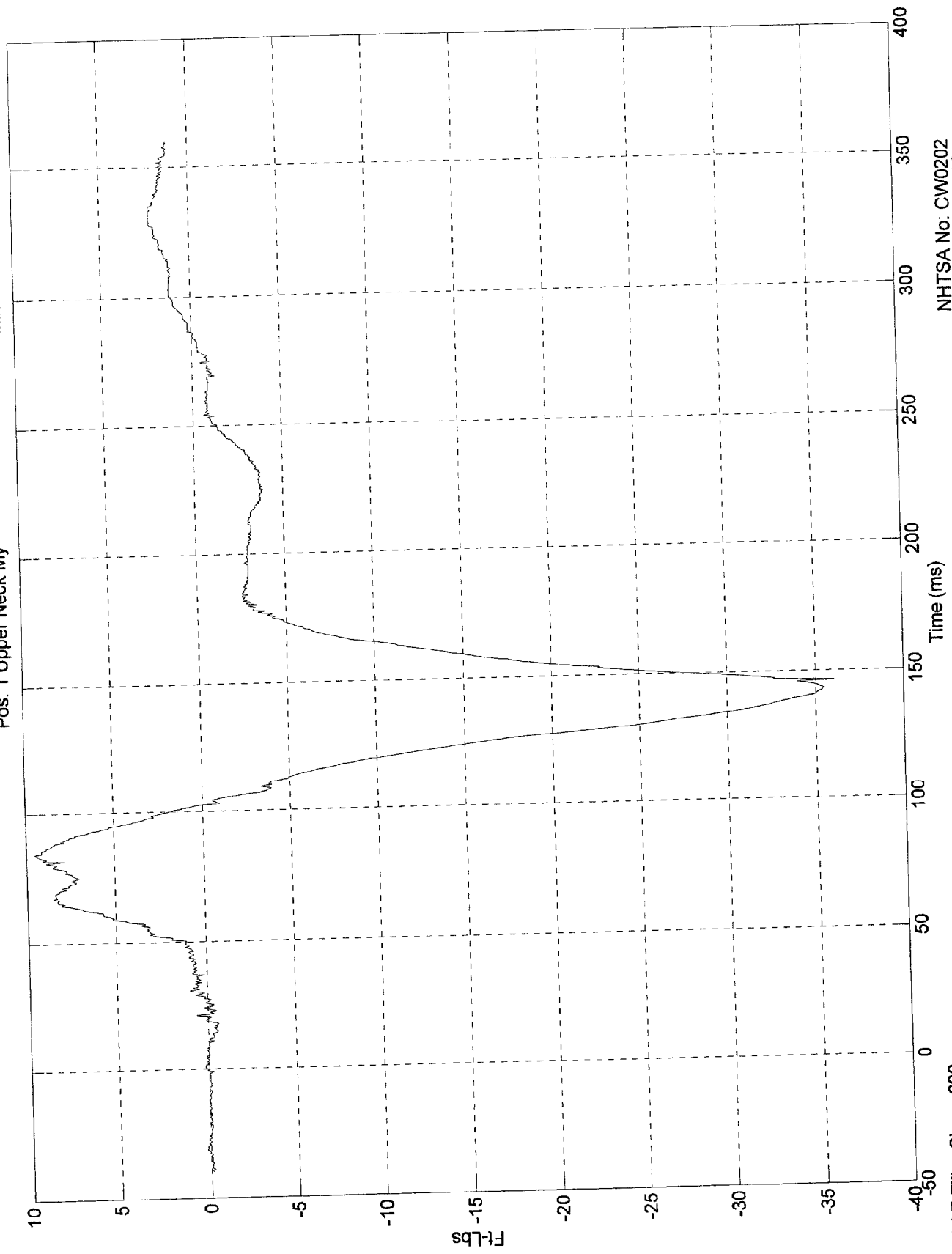


NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 600

301 Rear 30 MPH-1998 Ford Escort
Max = 9.55 Ft-Lbs @ 84.30 msec
Min = -36 Ft-Lbs @ 146.40 msec

Pos. 1 Upper Neck My



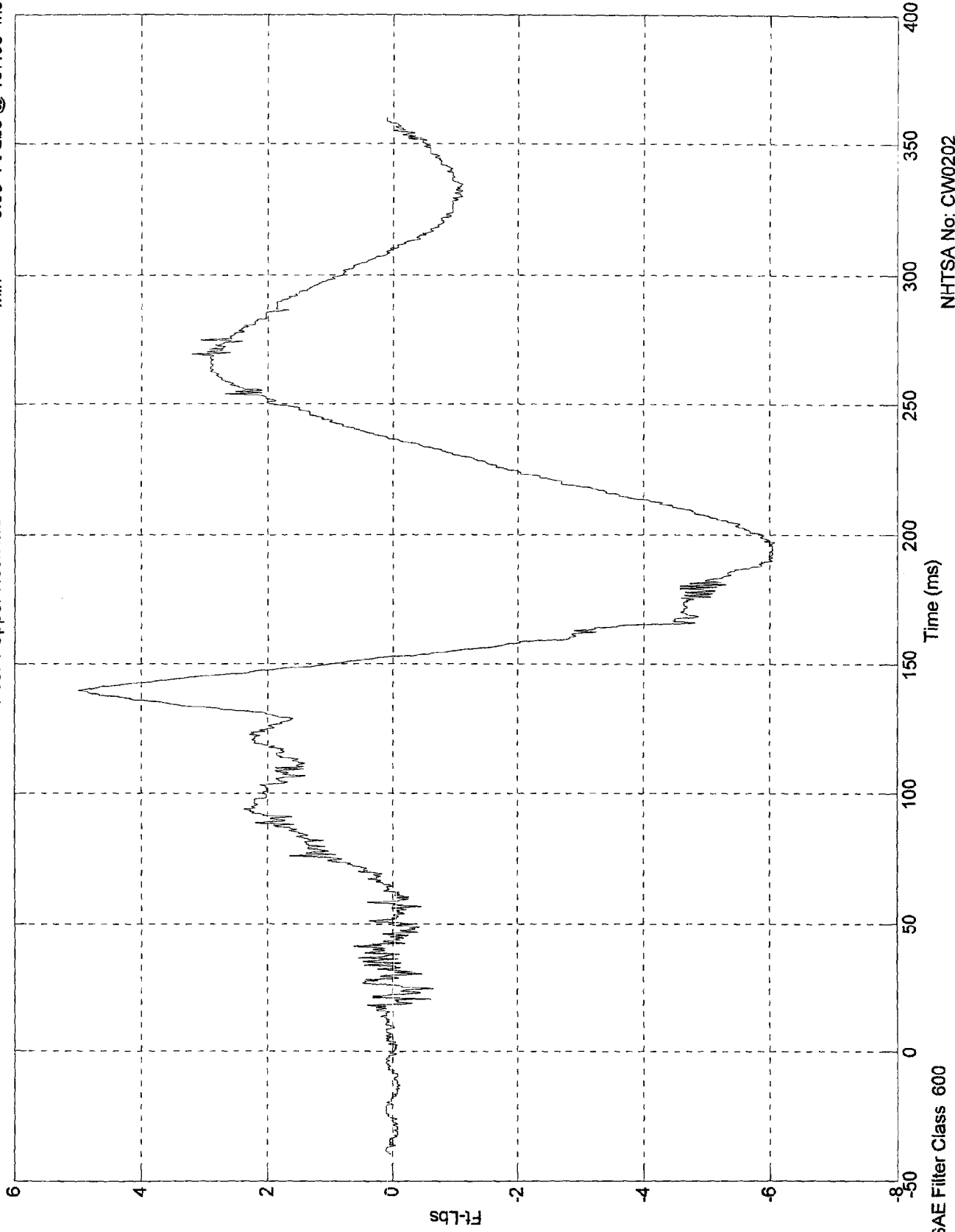
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 600

301 Rear 30 MPH-1998 Ford Escort

Max = 5 Ft-Lbs @ 139.70 msec
Min = -6.08 Ft-Lbs @ 197.00 msec

Pos. 1 Upper Neck Mz



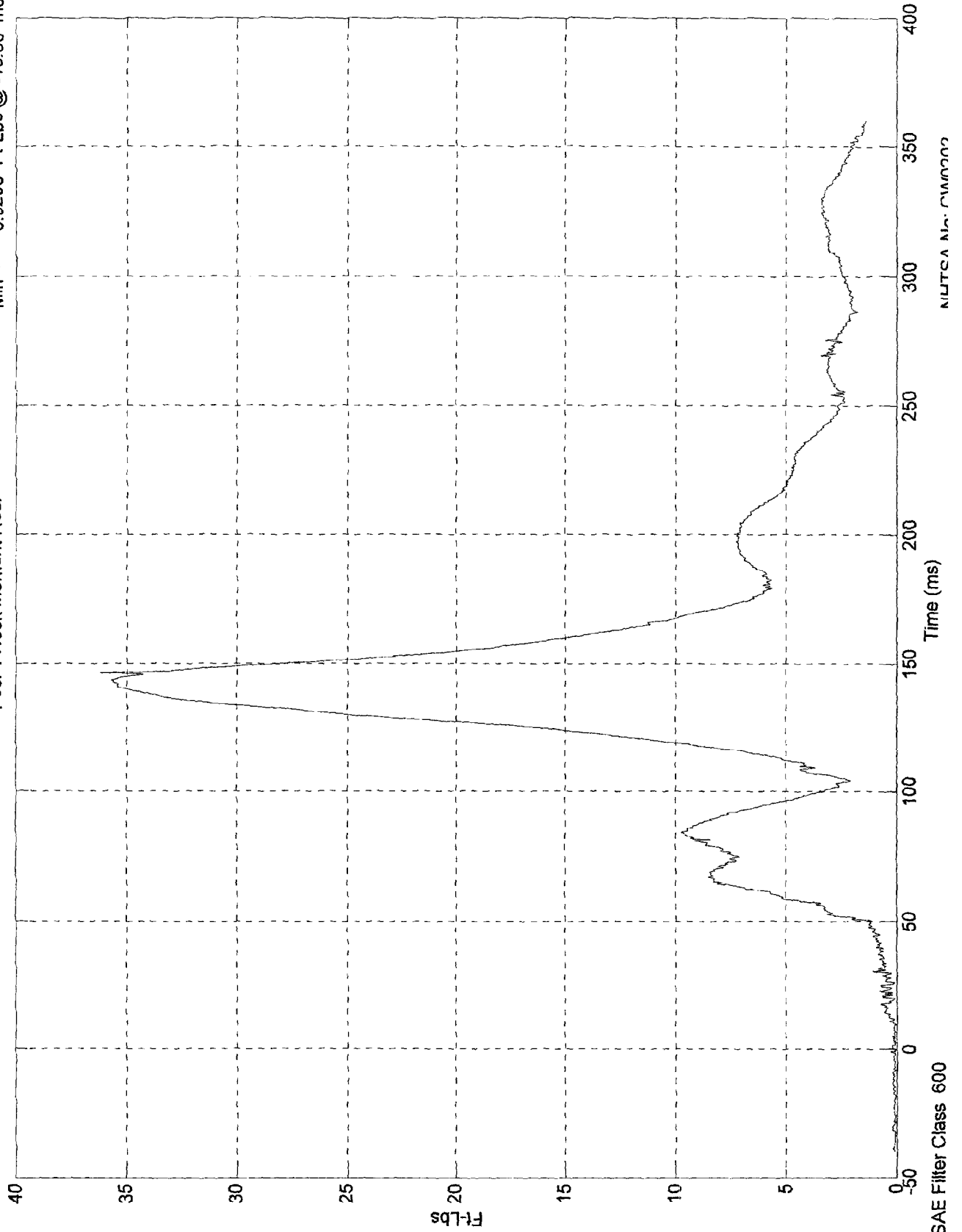
NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 600

301 Rear 30 MPH-1998 Ford Escort

Max = 36.2 Ft-Lbs @ 146.40 msec
Min = 0.0298 Ft-Lbs @ -18.60 msec

Pos. 1 Neck Moment Res.

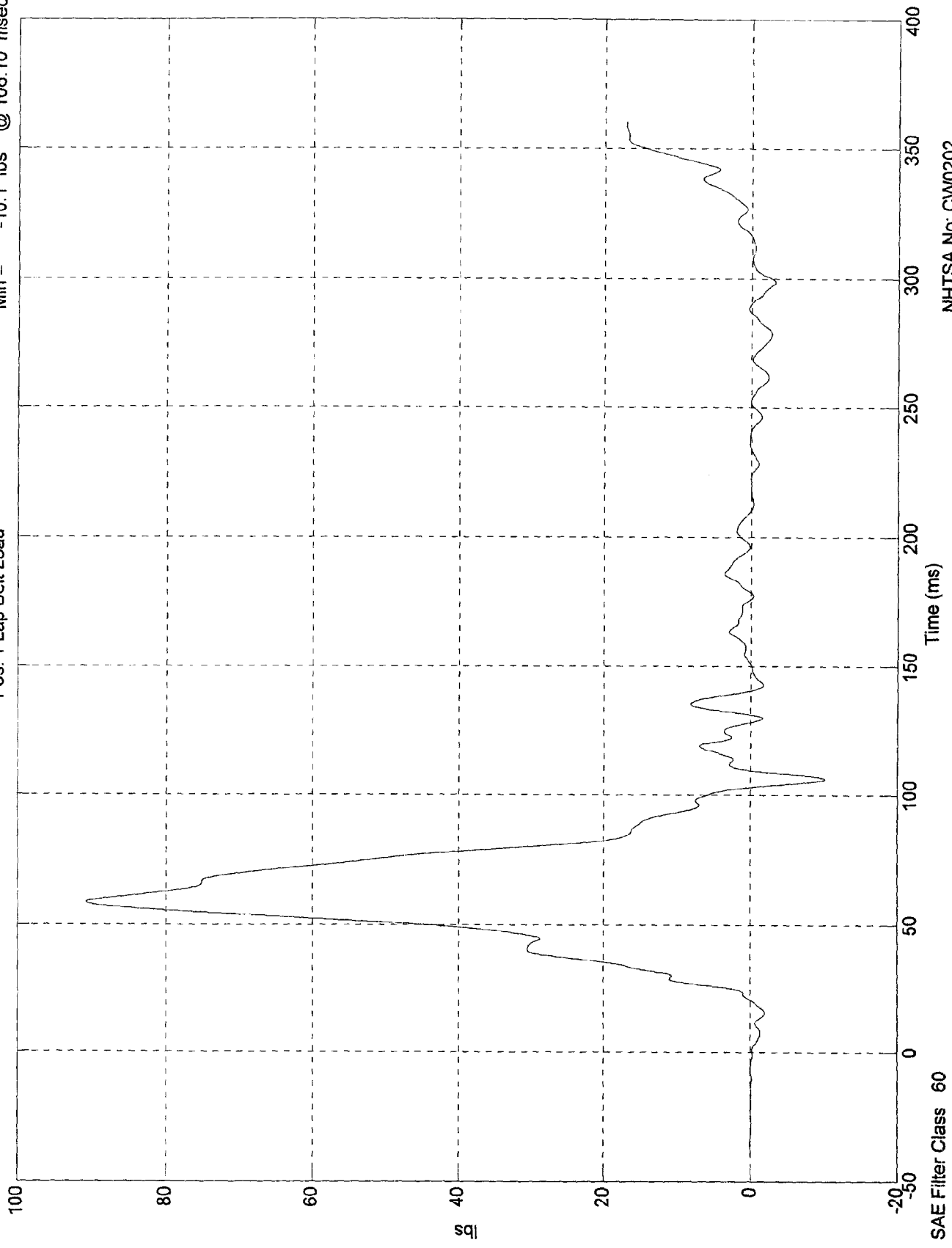


SAE Filter Class 600

301 Rear 30 MPH-1998 Ford Escort

Max = 90.8 lbs @ 58.50 msec
Min = -10.1 lbs @ 106.10 msec

Pos. 1 Lap Belt Load



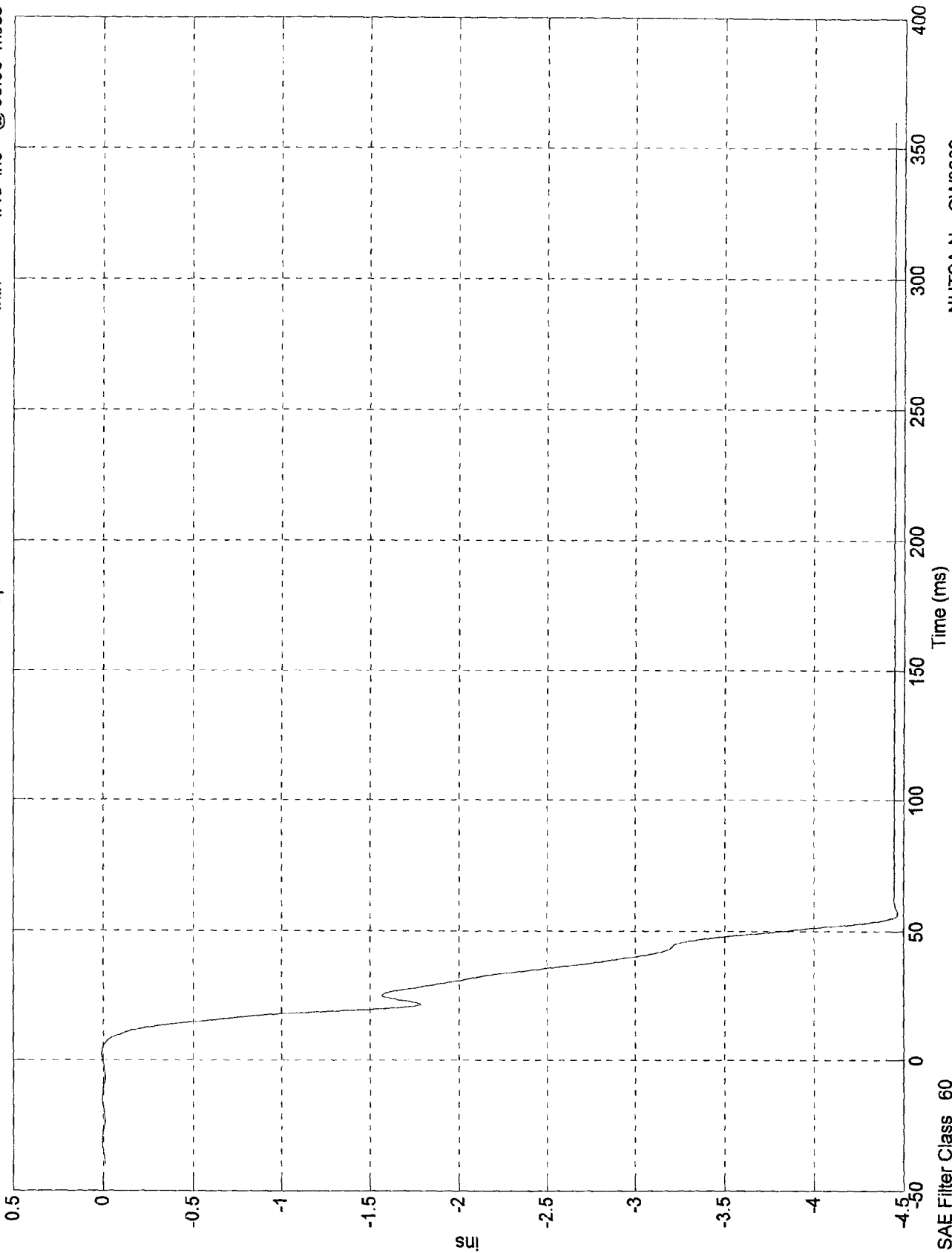
SAE Filter Class 60

NHTSA No: CW0202
Date: 27 Feb 1998

301 Rear 30 MPH-1998 Ford Escort

Max = 0.00763 ins @ 2.60 msec
Min = -4.46 ins @ 56.50 msec

Pos. 1 Belt Spoolout



NHTSA No: CW0202
Date: 27 Feb 1998

SAE Filter Class 60