

REPORT NO.: MGA-93-21404

SAFETY COMPLIANCE TESTING FOR FMVSS 214
"SIDE IMPACT PROTECTION STUDY - PASSENGER CARS"

GENERAL MOTORS CORPORATION
1994 BUICK REGAL 4 DOOR SEDAN
NHTSA NO: CR0108

MGA PROVING GROUNDS
5000 WARREN ROAD
BURLINGTON, WI 53105



MGA Ref. No.: G93A-02

Test Date: June 1, 1994

Report Date: August 19, 1994

FINAL REPORT

Prepared For:

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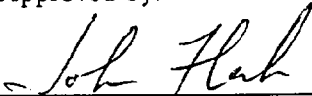
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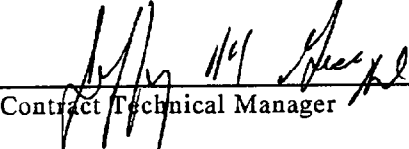
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Date: 9-22-94

John Fleck, Project Engineer

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Contract Technical Manager

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SECTION 1
PURPOSE AND TEST PROCEDURE

This side impact test is part of the FY 94 FMVSS 214 "Dynamic" compliance test program, sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-93-C-02047. The purpose of this test was to evaluate side impact protection in a 1994 Buick Regal 4 Door Sedan.

This test was conducted using the Office of Vehicle Safety Compliance's FMVSS 214 test procedure (TP-214D-03, dated May 17, 1993).

MGA does not endorse or certify products. The manufacturer's name appears solely for identification purposes only.

SECTION 2

SUMMARY OF SIDE IMPACT TEST

A stationary 1994 Buick Regal 4 Door Sedan was impacted on the left or driver's side by a Moving Deformable Barrier (MDB) which was moving forward in a 27° crabbed position to the monorail at a velocity of 32.8 mph on June 1, 1994. The orientation angle of the striking vehicle was 90° counterclockwise with respect to the longitudinal axis of the struck vehicle. Pre- and post-test photographs of the test vehicle, the moving deformable barrier (MDB), and the side impact dummies (SIDs) are shown in Appendix A.

Two restrained Side Impact Dummies (SIDs) were placed in the driver (Pos. #1) and left rear (Pos. #4) designated seating positions according to instructions specified in the Laboratory Test Procedure which is dated May 17, 1993. The side impact event was documented by nine high speed cameras. Camera locations and other pertinent camera information can be found in this report. Appendix B contains the vehicle and dummy response data traces.

The SIDs were instrumented with the following accelerometers.

1. Left Upper Rib (LUR) uniaxial accelerometer (Y-direction)
2. Left Lower Rib (LLR) uniaxial accelerometer (Y-direction)
3. Lower Thoracic Spine (T₁₂) uniaxial accelerometer (Y-direction)
4. Pelvic (PEV) section uniaxial accelerometer (Y-direction)

The summary of the side impact dummy (SID) configuration and performance verification test data are shown in Appendix C.

The driver's Thoracic Trauma Index (TTI) was 66 g's. Maximum pelvic Y acceleration was 59 g's.

The left rear passenger's TTI was 65 g's. Maximum pelvic Y acceleration was 77 g's.

TEST NOTES

The left rear sill Y-axis accelerometer lost data after 35 milliseconds as a result of the accelerometer's cable being cut by the vehicle's crush on impact.

SECTION 3
SUMMARY OF TEST DATA

TABLE 1
GENERAL TEST AND VEHICLE PARAMETER DATA

TEST VEHICLE INFORMATION:

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
 Vehicle NHTSA No.: CR0108 VIN: 2G4WB55L8R1435429
 Vehicle Body Color: White Month & Year of Manufacture: 11-93
 Engine Data: 6 cylinders; CID; 3.8 Liter; cc
 Placement Longitudinal; or X Lateral
 Transmission: 4 speed; Manual; X Automatic; X Overdrive
 Final Drive: Rear Wheel Drive; X Frt. Wheel Drive; Four Wheel Drive
 Odometer Reading 141 miles
 Options: X A/C; X Pwr. Steering.; X Pwr. Brakes; X Pwr. Windows
X Power Seats; X Tilt Wheel; X Power Door Locks; Self Leveling System

DATA FROM TIRE PLACARD:

Tire Pressure (at capacity): 30 psi FRONT
30 psi REAR
 Recommended Tire Size: P205/70R15
 Tires on Test Vehicle: P205/70R15 Manufacturer: Goodyear

Vehicle Capacity Data:

Number of Occupants: 2 Front; 3 Rear; N/A 3rd Seat 5 Total
 Type of Front Seats: X Bucket; Bench; Split Bench
 Type of Front Seat Back: Fixed; X Adjustable with X Lever
 Vehicle Maximum Capacity Loading = 908 lbs (A)
 No. of Occupants x 150 lbs. = 750 lbs (B)
 Cargo Capacity (A-B) = 158 lbs

WEIGHT OF TEST VEHICLE WITH MAXIMUM FLUIDS:

Right Front	=	<u>1048</u> lbs	Right Rear	=	<u>549</u> lbs
Left Front	=	<u>1095</u> lbs	Left Rear	=	<u>578</u> lbs
TOTAL FRONT	=	<u>2143</u> lbs	TOTAL REAR	=	<u>1127</u> lbs
% of Total Vehicle Weight	=	<u>65.5</u> %;	% of Total Weight	=	<u>34.5</u> %
TOTAL WEIGHT	=	<u>3270</u> lbs			

TABLE 2
TEST VEHICLE DATA

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Test Vehicle Delivered Weight with Maximum Fluids = 3270 lbs
Maximum Cargo Carrying Capacity of Test Vehicle = 158 lbs
Weight of 2 Side Impact Dummies (2 x 168 lbs.) = 336 lbs
TEST VEHICLE TARGET WEIGHT: = 3764 lbs

ACTUAL WEIGHT OF TEST VEHICLE WITH 2 DUMMIES AND CARGO:

Right Front	= <u>1135</u> lbs	Right Rear	= <u>658</u> lbs
Left Front	= <u>1241</u> lbs	Left Rear	= <u>722</u> lbs
TOTAL FRONT	= <u>2376</u> lbs	TOTAL REAR	= <u>1380</u> lbs
% of Total Weight	= <u>63.3</u> %	% of Total Weight	= <u>36.7</u> %
TOTAL TEST WEIGHT	= <u>3756</u> lbs		

TEST VEHICLE ATTITUDE (all dimensions in inches):

CURB WEIGHT ATTITUDE: (in)

Right Front 30.0 Left Front 30.0 Right Rear 31.0 Left Rear 30.6

FULLY LOADED WEIGHT ATTITUDE: (in)

Right Front 29.4 Left Front 28.5 Right Rear 28.8 Left Rear 27.9

TEST ATTITUDE: (in)

Right Front 29.4 Left Front 28.7 Right Rear 28.9 Left Rear 29.2

Test Vehicle Wheelbase: 107.5 inches

C.G. = 39.5 inches rearward of front wheel centerline

TOTAL VEHICLE LENGTH:

Right Side = 184.5 in
Centerline = 191.8 in
Left Side = 184.8 in

FIGURE 1
PRE-TEST CONDITIONS

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

FRONT SEAT CUSHION PLACEMENT:

Total Length of Adjustment Travel: 7.9 in

Total Number of Adjustment Positions or Detents: Adjusted to mid position (power seat)

FRONT SEAT BACK ADJUSTMENT POSITION:

Seat Back Angle = 25.0° degrees

SECOND POSITION SEAT:

Total Length of Fore/Aft Adjustment Travel: Non Adjustable

Seat Back Adjustment Position: Non Adjustable

ADJUSTABLE STEERING COLUMN POSITION:

Adjusted to mid position (3rd position from full down)

WINDOW POSITIONS:

Left Front closed Left Rear closed

Right Front removed Right Rear removed

Note: Windows will be in closed position on struck side of test vehicle
and in open position on opposite side.

AMOUNT OF STODDARD SOLVENT IN FUEL TANK: Fuel system usable capacity = 16.5 gallons

Test Volume: 15.3 gallons (92.7% of capacity)

LOCATIONS OF IMPACT POINT ON TEST VEHICLE SIDE TO BE IMPACTED:

Wheelbase: = 107.5 in

Impact Point is 16.8 in rearward of front axle centerline (which
is 37 inches forward of the wheelbase midpoint)

TABLE 3
CRASH TEST SUMMARY FOR TEST VEHICLE

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Overall Length = 191.8 in; Overall Width = 71.5 in

TEST WEIGHT:

Right Front	= <u>1135</u> lbs	Right Rear	= <u>658</u> lbs
Left Front	= <u>1241</u> lbs	Left Rear	= <u>722</u> lbs
TOTAL FRONT	= <u>2376</u> lbs	TOTAL REAR	= <u>1380</u> lbs
TOTAL VEHICLE WEIGHT <u>3756</u> lbs			
Wheelbase = <u>107.5</u> in			
Longitudinal C.G. front Center of Front Axle		= <u>39.5</u> in	
Impact Angle with Respect to Impactor		= <u>90°</u> degrees	

MAXIMUM EXTERIOR STATIC CRUSH:

1. LEVEL 1 (10.5 in above ground) = 5.1 in
2. LEVEL 2 (20.0 in above ground) = 12.6 in
3. LEVEL 3 (22.5 in above ground) = 11.4 in
4. LEVEL 4 (33.6 in above ground) = 9.5 in
5. LEVEL 5 (53.4 in above ground) = 2.0 in

Maximum Post-Test Intrusion = 12.6 in

OCCUPANTS:

	<u>Front Passenger</u>	<u>Rear Passenger</u>
Type of Dummy	<u>SID</u>	<u>SID</u>
Restraints Used	<u>3 pt. lap & shoulder belt with airbag</u>	<u>3 pt. lap & shoulder belt</u>

INSTRUMENTATION:

Number of Vehicle Data Channels:	= <u>17</u>
Number of Cameras: Onboard Vehicle	= <u>3</u>
Offboard Vehicle	= <u>4</u>
Deformable Barrier	= <u>2</u>
TOTAL	= <u>9</u>

TABLE 4
CRASH TEST SUMMARY FOR SIDE IMPACTOR

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

POSITION OF IMPACT (MDB) ON MONORAIL:

Crabbed 27° to left

MDB DETAILS:

Overall Width of Framework Carriage	= <u>49.3</u> in
Overall Length of MDB (incl. honeycomb impact face)	= <u>162</u> in
Wheelbase of Framework Carriage	= <u>102</u> in
Tread of Framework Carriage (Front & Rear)	= <u>74</u> in
C.G. Location Rearward of Front Axle	= <u>43.4</u> in
C.G. Location From Center Line	= <u>-.3</u> in
C.G. Location Above Ground Level	= <u>19.2</u> in

MDB WEIGHT:

Left Front	= <u>1095</u> lbs	Left Rear	= <u>413</u> lbs
Right Front	= <u>624</u> lbs	Right Rear	= <u>858</u> lbs
TOTAL FRONT	= <u>1719</u> lbs	TOTAL REAR	= <u>1271</u> lbs
TOTAL MDB WEIGHT = <u>2990</u> lbs			

Impact Angle (MDB C/L to Target Vehicle C/L) = 90° degrees

Impact Speed = Primary: 32.8 mph Secondary: 32.7 mph

MAXIMUM STATIC CRUSH OF HONEYCOMB IMPACT FACE:

1. Row A Top of Stack (33 in)	= <u>6.1</u> in
2. Row B Mid Stack (27 in)	= <u>4.1</u> in
3. Row C Top of Bumper (21 in)	= <u>0.8</u> in
4. Row D Center of Bumper (17 in)	= <u>3.6</u> in

INSTRUMENTATION:

Number of MDB Data Channels = 7

TABLE 5
POST-TEST OBSERVATIONS

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

VISIBLE DUMMY CONTACT POINTS:

	<u>LEFT FRONT SID</u>	<u>LEFT REAR SID</u>
Head	<u>none</u>	<u>to "C" Post</u>
Arm	<u>to door trim panel</u>	<u>to door trim panel</u>
Pelvis	<u>to door trim panel</u>	<u>to door trim panel</u>
Left Knee	<u>to door trim panel</u>	<u>to door trim panel</u>
Right Knee	<u>to left knee</u>	<u>to left knee</u>

DOOR OPENING:

	<u>LEFT SIDE</u>	<u>RIGHT SIDE</u>
Front	<u>remained closed</u>	<u>remained closed</u>
Rear	<u>remained closed</u>	<u>remained closed</u>

MDB DISTANCE FROM TARGET IMPACT POINT:

Horizontal: 1.0 in rearward Vertical: 0.9 in high

ARM REST LOCATIONS:

Front: 7.3 inches below window sill
Rear: 8.0 inches below window sill

SEAT CRUSH:

Driver Seat Back: 2.5 inches Driver Seat Cushion: 3.5 inches
Passenger Seat Back: 5.0 inches Passenger Seat Cushion: 3.8 inches

GLAZING DAMAGE:

Windshield cracked, both front and rear door glass broken

PILLAR PERFORMANCE:

No "A" or "B" pillar separation evident

SILL SEPARATION:

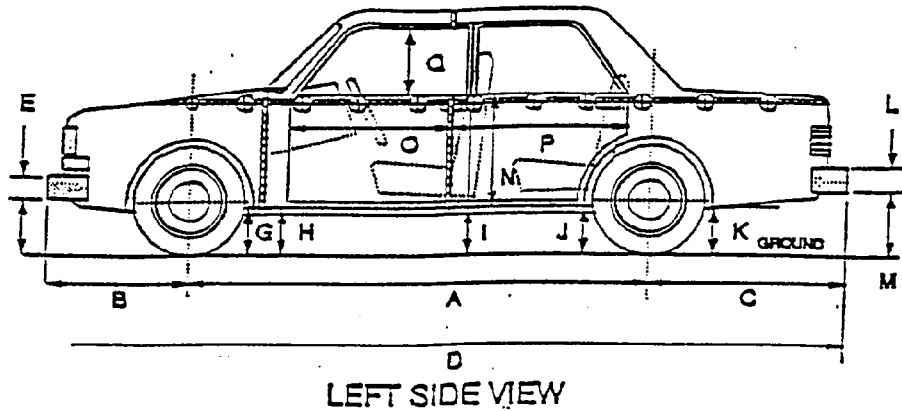
No sill separation noted

OTHER NOTABLE IMPACT EFFECTS:

None

SECTION 4
OCCUPANT AND VEHICLE INFORMATION

FIGURE 2
PRE- AND POST-TEST MEASUREMENTS



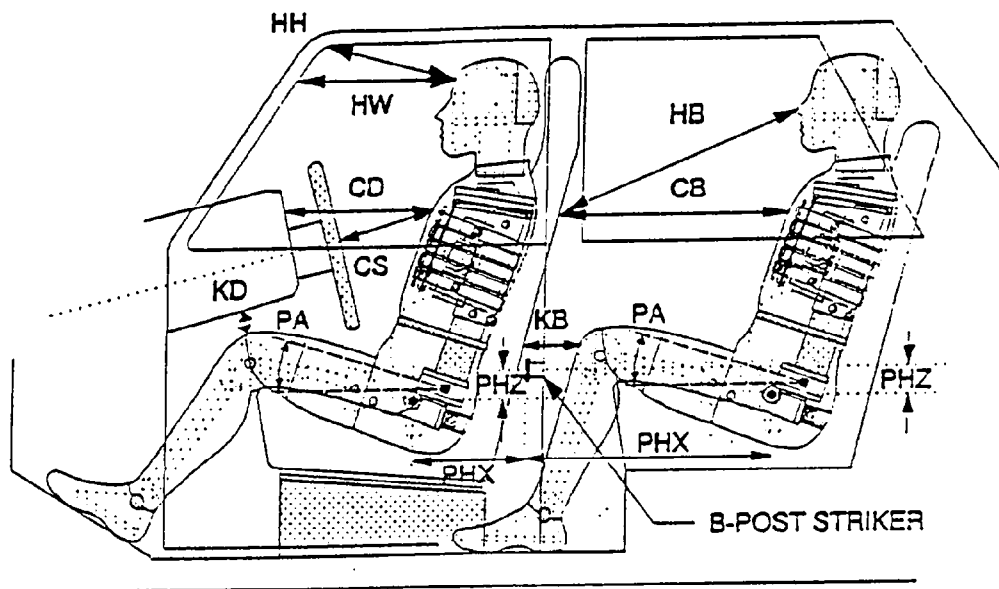
D = Length at Centerline
R = Right Side Length
S = Left Side Length
T = Width at B Post
E & L = Bumper Thickness

U = A Post to Outer Door Skin
J1 = To Pinch Weld
J2 = To Sill

Units: in

LOCATION	PRE-TEST	POST-TEST	Δ CHANGE
A	107.5	106.5	-1.0
B	43.0	44.7	1.7
C	41.3	43.6	2.3
D	191.8	194.8	3.0
E	11.1	7.3	-3.8
F	14.1	15.0	0.9
G	8.8	9.9	1.1
H	8.9	10.3	1.4
I	9.3	9.5	0.2
J1/J2	9.0/8.9	9.9/9.5	0.9/0.6
K	11.3	13.1	1.8
L	8.8	8.9	0.1
M	13.8	15.3	1.5
N	24.9	21.6	-3.3
O	31.8	31.5	-0.3
P	42.1	37.5	-4.6
Q	18.0	17.5	-0.5
R	184.5	185.9	1.4
S	184.8	183.6	-1.2
T	71.5	62.4	-9.1
U	4.3	1.5	-2.8

FIGURE 3
SIDE IMPACT DUMMY (SID) LONGITUDINAL CLEARANCE DIMENSIONS



LEFT SIDE VIEW

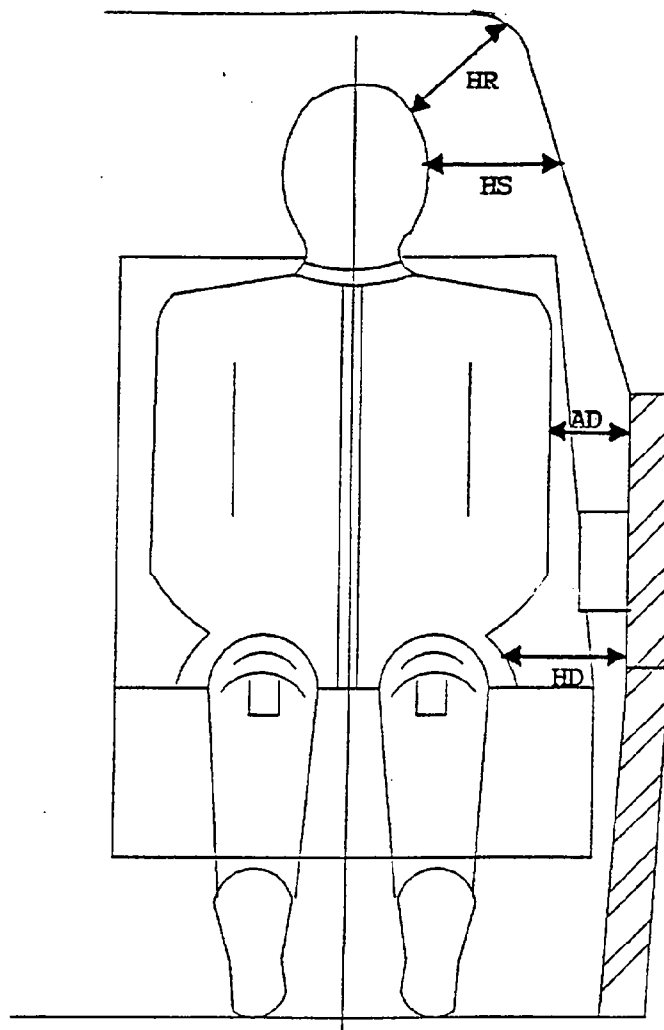
NOTE: 2-DOOR VEHICLE SHOWN.
 REAR DUMMY PHX & PHZ
 MEASUREMENTS FOR A 4-DOOR
 VEHICLE WOULD USE THE C-POST
 STRIKER AS A REFERENCE POINT

NOTE: All dimensions are in inches

	DRIVER ID #270	LEFT REAR PASSENGER ID #272	
HH	14.3	N/A	
HW	24.8	N/A	
HB	N/A	23.8	
CD	23.0	CB	19.3
CS	11.0	N/A	
KDL	5.8	KBL	7.4
KDR	6.1	KBR	7.6
PA°	24.0°	24.4°	
PHX	8.0	9.6	
PHZ	2.0	10.9	

NOTE: 2-door vehicle shown. Rear dummy PHX & PHZ measurements for 4-door vehicle would use the C-post striker as reference point.

FIGURE 4
SIDE IMPACT DUMMY (SID) LATERAL CLEARANCE DIMENSIONS

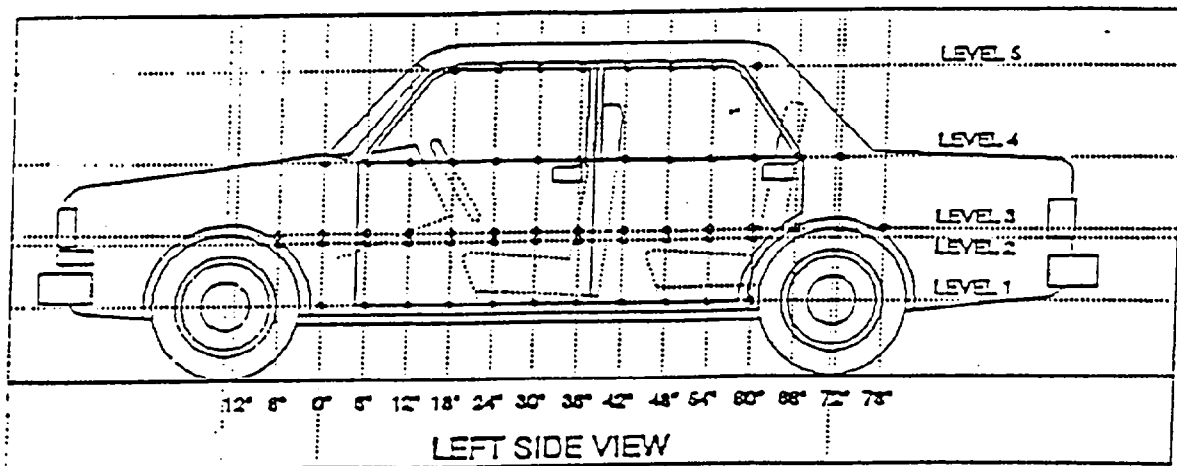


NOTE: All dimensions are in inches

	DRIVER ID #270	LEFT REAR PASSENGER ID #272
HR	6.4	5.0
HS	12.1	11.1
AD	5.4	5.1
HD	4.8	6.4

FIGURE 5
VEHICLE SIDE MEASUREMENTS

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994



As Tested Height measurements are with respect to ground along the vertical 33" line shown above:

<u>33" Side Profile</u>	
Level 5 @ Window Top	= <u>53.4</u> in
Level 4 @ Window Sill	= <u>33.6</u> in
Level 3 @ Mid Door	= <u>22.5</u> in
Level 2 @ Occupant H-Point	= <u>20.0</u> in
Level 1 @ Axle Centerline Height (or Sill Top Height	= <u>10.5</u> in

TABLE 7

TEST VEHICLE EXTERIOR PROFILES FROM REFERENCE PLANE AND STATIC CRUSH

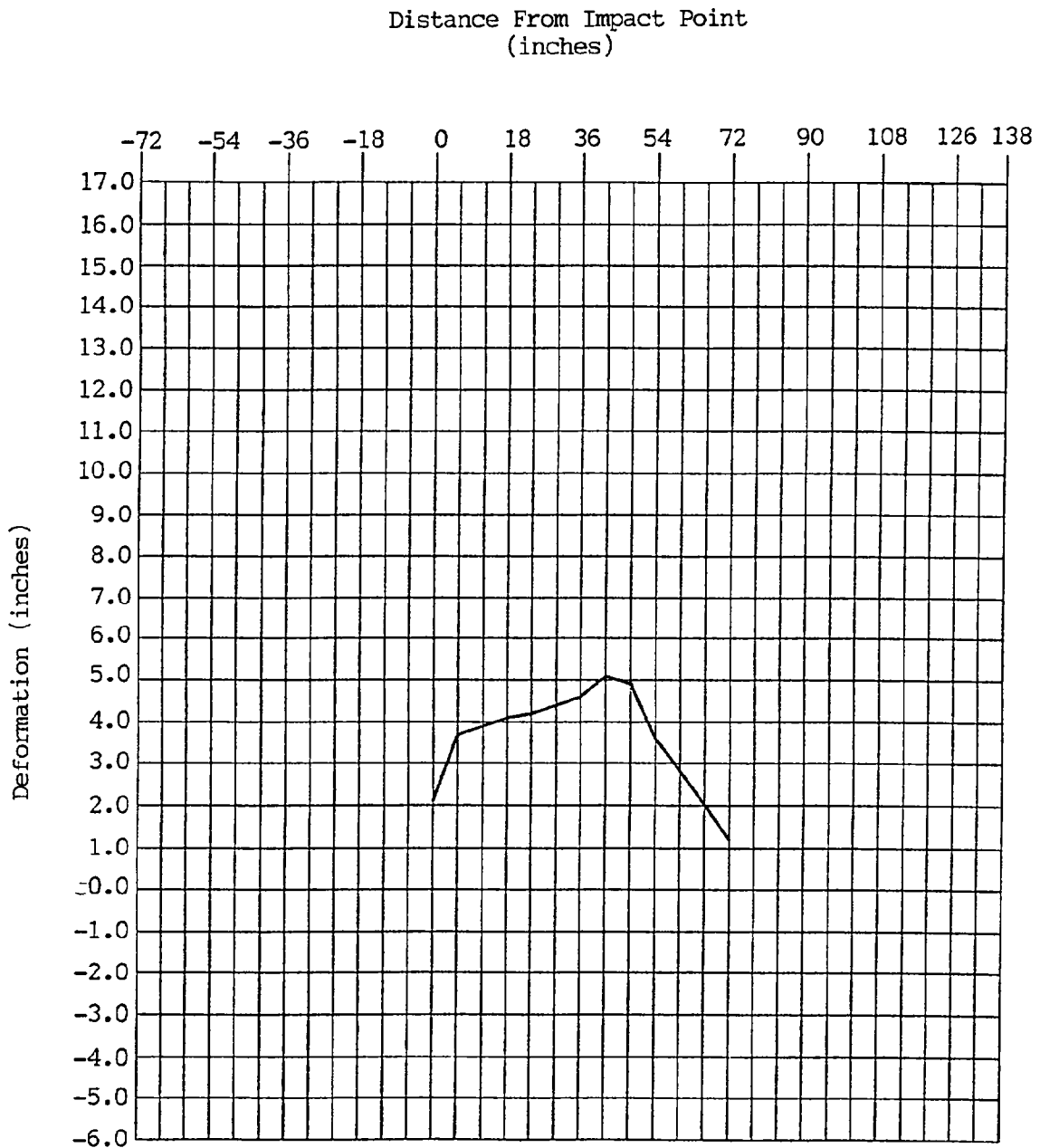
LEVEL 1 AT AXLE CENTER LINE

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door SedanVehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Longitudinal Distance (in)	PRE-TEST (in)	POST-TEST (in)	STATIC CRUSH (in)
-72	---	---	---
-66	---	---	---
-60	---	---	---
-54	---	---	---
-48	---	---	---
-42	---	---	---
-36	---	---	---
-30	---	---	---
-24	---	---	---
-18	---	---	---
-12	---	---	---
-6	---	---	---
0	<u>37.0</u>	<u>39.1</u>	<u>2.1</u> (impact point)
6	<u>37.0</u>	<u>40.7</u>	<u>3.7</u>
12	<u>36.7</u>	<u>40.6</u>	<u>3.9</u>
18	<u>36.7</u>	<u>40.8</u>	<u>4.1</u>
24	<u>36.6</u>	<u>40.8</u>	<u>4.2</u>
30	<u>36.5</u>	<u>40.9</u>	<u>4.4</u>
36	<u>36.4</u>	<u>41.0</u>	<u>4.6</u>
42	<u>36.4</u>	<u>41.5</u>	<u>5.1</u>
48	<u>36.5</u>	<u>41.4</u>	<u>4.9</u>
54	<u>36.5</u>	<u>40.1</u>	<u>3.6</u>
60	<u>36.5</u>	<u>39.3</u>	<u>2.8</u>
66	<u>36.5</u>	<u>38.5</u>	<u>2.0</u>
72	<u>36.6</u>	<u>37.8</u>	<u>1.2</u>
78	---	---	---
84	---	---	---
90	---	---	---
96	---	---	---
102	---	---	---
108	---	---	---
114	---	---	---
120	---	---	---
126	---	---	---
132	---	---	---
138	---	---	---

Reference plane is parallel to test vehicle longitudinal centerline
 Given dimensions = reference plane to car body

FIGURE 6
VEHICLE EXTERIOR STATIC CRUSH



LEVEL 1 AT AXLE CENTER LINE

TABLE 7

TEST VEHICLE EXTERIOR PROFILES FROM REFERENCE PLANE AND STATIC CRUSH
LEVEL 2 AT OCCUPANT H-POINT

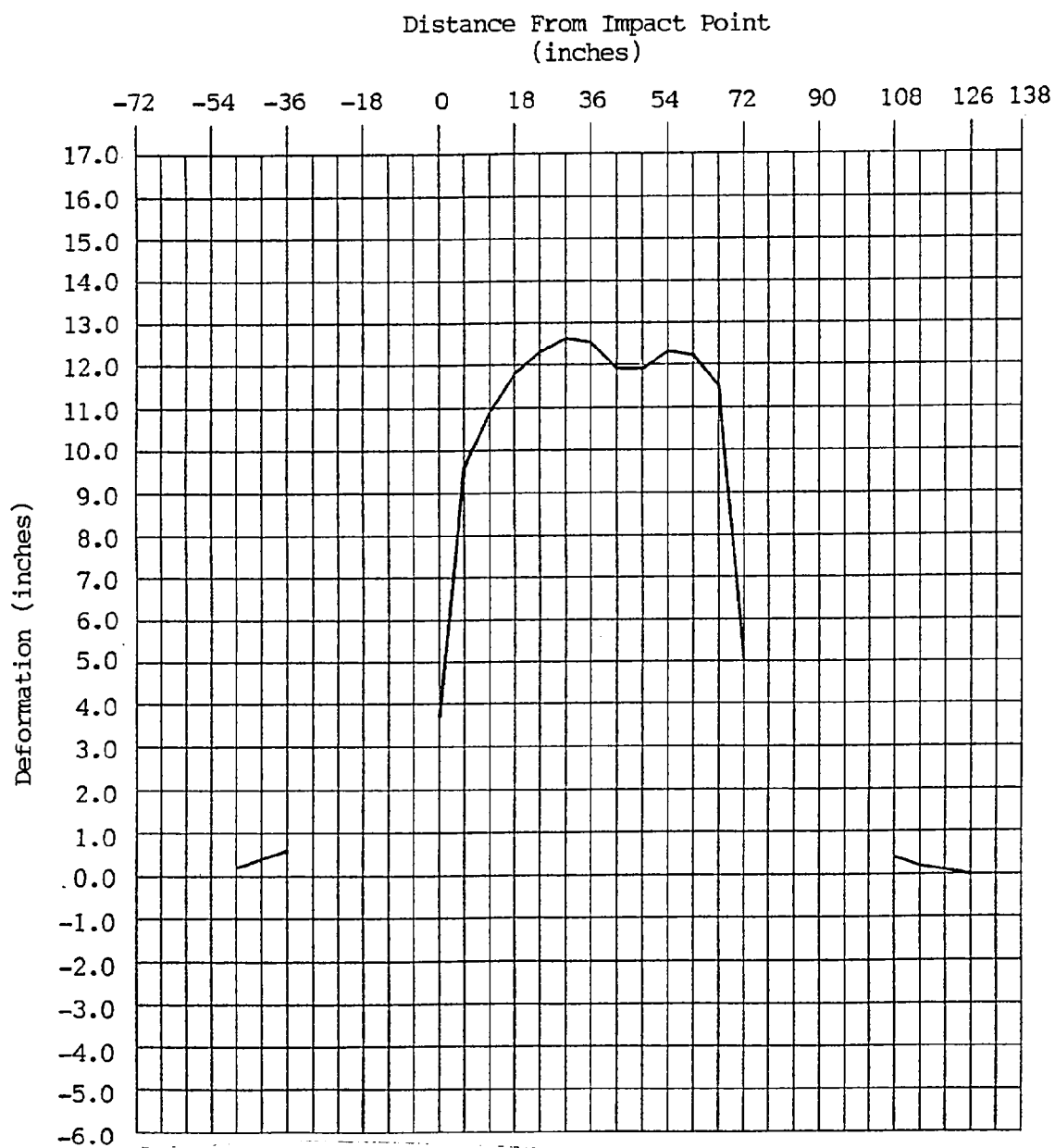
Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Longitudinal Distance (in)	PRE-TEST (in)	POST-TEST (in)	STATIC CRUSH (in)
-72	---	---	---
-66	---	---	---
-60	---	---	---
-54	---	---	---
-48	39.8	40.0	0.2
-42	38.5	38.9	0.4
-36	37.8	38.4	0.6
-30	---	---	---
-24	---	---	---
-18	---	---	---
-12	---	---	---
-6	---	---	---
0	34.1	37.8	3.7 (impact point)
6	33.9	43.5	9.6
12	33.8	44.7	10.9
18	33.7	45.5	11.8
24	33.5	45.8	12.3
30	33.3	45.9	12.6
36	33.1	45.6	12.5
42	33.2	45.1	11.9
48	33.1	45.0	11.9
54	33.1	45.4	12.3
60	33.1	45.3	12.2
66	33.3	44.8	11.5
72	33.3	38.3	5.0
78	---	---	---
84	---	---	---
90	---	---	---
96	---	---	---
102	---	---	---
108	35.4	35.8	0.4
114	35.7	35.9	0.2
120	36.2	36.3	0.1
126	37.0	37.0	0
132	---	---	---
138	---	---	---

Reference plane is parallel to test vehicle longitudinal centerline
Given dimensions = reference plane to car body

FIGURE 6 (Cont'd)
VEHICLE EXTERIOR STATIC CRUSH



LEVEL 2 AT OCCUPANT H-POINT

TABLE 7

TEST VEHICLE EXTERIOR PROFILES FROM REFERENCE PLANE AND STATIC CRUSH

LEVEL 3 AT MID-DOOR

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door SedanVehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Longitudinal Distance (in)	PRE-TEST (in)	POST-TEST (in)	STATIC CRUSH (in)
-72	---	---	---
-66	---	---	---
-60	---	---	---
-54	---	---	---
-48	---	---	---
-42	39.0	39.3	0.3
-36	38.0	38.4	0.4
-30	---	---	---
-24	---	---	---
-18	---	---	---
-12	---	---	---
-6	---	---	---
0	34.3	37.6	3.3 (impact point)
6	34.2	39.5	5.3
12	34.1	43.7	9.6
18	33.9	44.5	10.6
24	33.7	44.7	11.0
30	33.5	44.6	11.1
36	33.4	44.8	11.4
42	33.3	44.6	11.3
48	33.4	44.6	11.2
54	33.4	44.7	11.3
60	33.5	44.6	11.1
66	33.5	44.3	10.8
72	33.6	37.9	4.3
78	---	---	---
84	---	---	---
90	---	---	---
96	---	---	---
102	---	---	---
108	35.4	35.8	0.4
114	36.0	36.4	0.4
120	37.0	37.2	0.2
126	39.1	39.2	0.1
132	---	---	---
138	---	---	---

Reference plane is parallel to test vehicle longitudinal centerline
 Given dimensions = reference plane to car body

FIGURE 6
VEHICLE EXTERIOR STATIC CRUSH

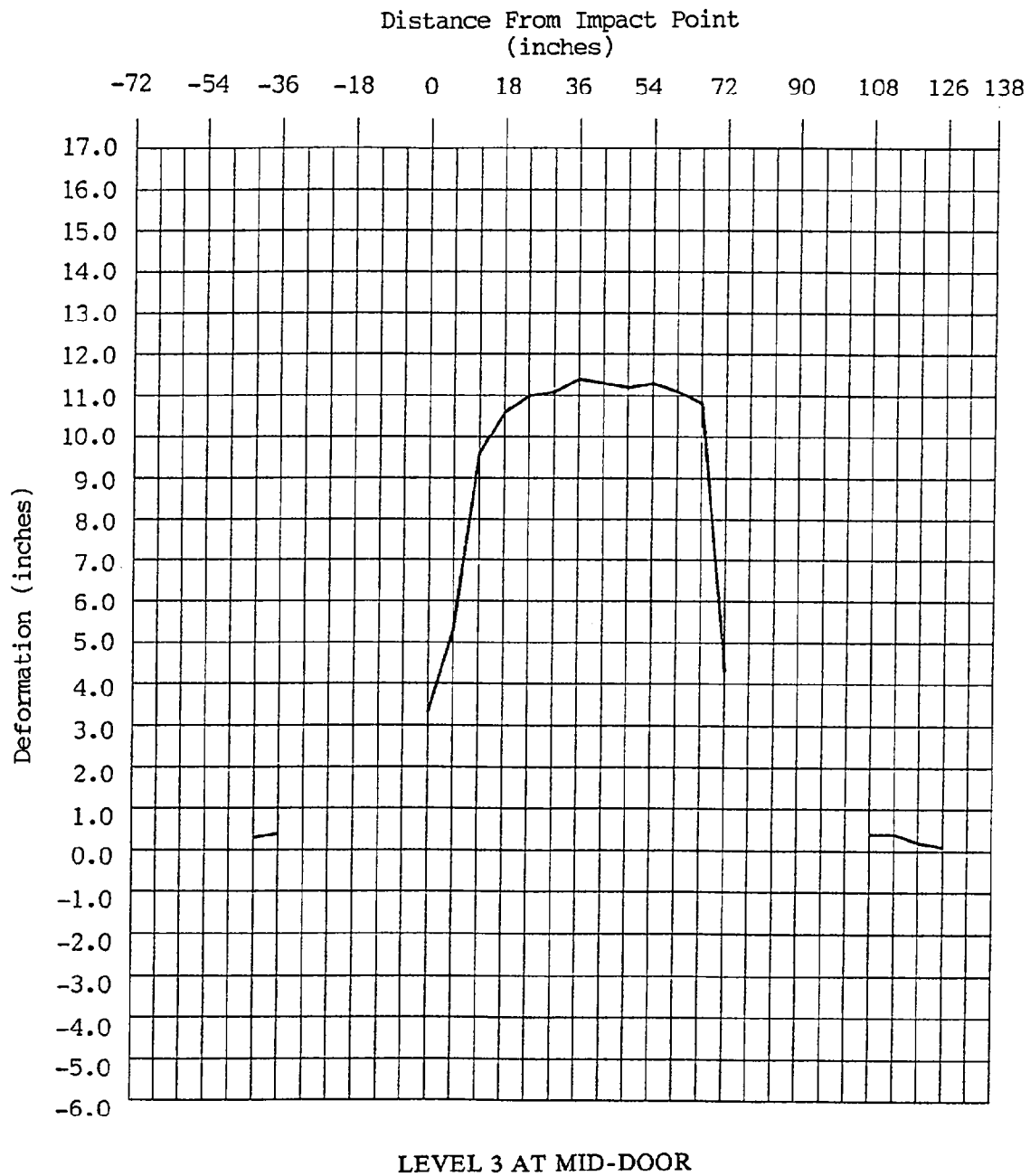


TABLE 7

TEST VEHICLE EXTERIOR PROFILES FROM REFERENCE PLANE AND STATIC CRUSH

LEVEL 4 AT WINDOW SILL

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door SedanVehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Longitudinal Distance (in)	PRE-TEST (in)	POST-TEST (in)	STATIC CRUSH (in)
-72	---	---	---
-66	---	---	---
-60	---	---	---
-54	---	---	---
-48	43.3	43.6	0.3
-42	41.6	42.0	0.4
-36	40.1	40.4	0.3
-30	39.1	39.6	0.5
-24	38.1	38.9	0.8
-18	37.5	38.3	0.8
-12	36.9	37.8	0.9
-6	36.4	37.8	1.4
0	36.1	37.8	1.7 (impact point)
6	35.9	38.7	2.8
12	35.7	42.6	6.9
18	35.6	43.1	7.5
24	35.2	43.5	8.3
30	35.1	43.5	8.4
36	35.1	43.6	8.5
42	35.0	43.7	8.7
48	35.0	44.5	9.5
54	35.0	44.4	9.4
60	35.0	43.8	8.8
66	35.2	42.9	7.7
72	35.4	42.6	7.2
78	35.4	37.0	1.6
84	35.6	37.0	1.4
90	35.8	36.9	1.1
96	36.1	37.0	0.9
102	36.5	37.1	0.6
108	37.0	37.5	0.5
114	37.6	38.0	0.4
120	38.5	38.8	0.3
126	40.0	40.4	0.4
132	---	---	---
138	---	---	---

Reference plane is parallel to test vehicle longitudinal centerline
 Given dimensions = reference plane to car body

FIGURE 6
VEHICLE EXTERIOR STATIC CRUSH

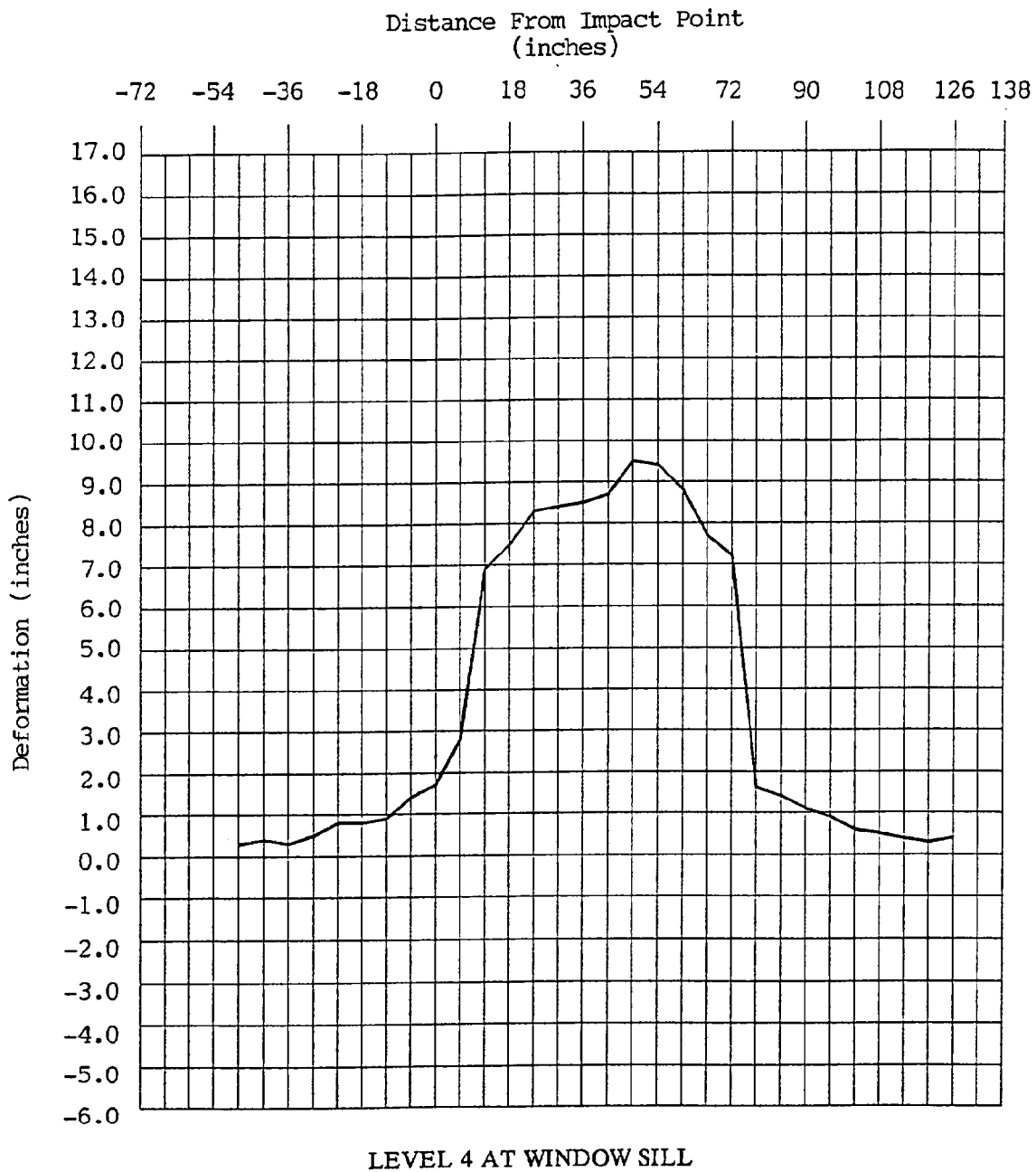


TABLE 7

TEST VEHICLE EXTERIOR PROFILES FROM REFERENCE PLANE AND STATIC CRUSH

LEVEL 5 AT WINDOW TOP

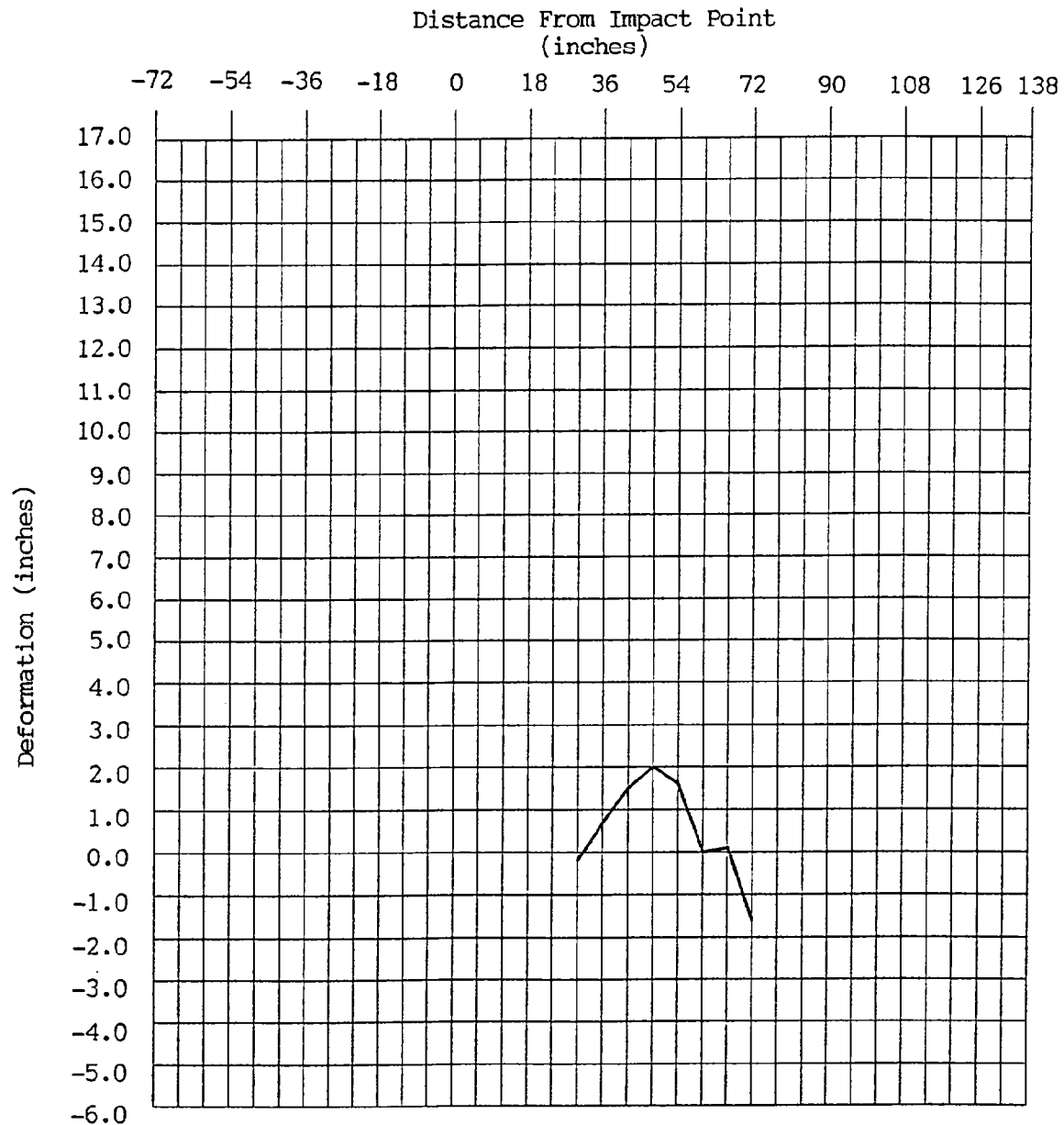
Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door SedanVehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Longitudinal Distance (in)	PRE-TEST (in)	POST-TEST (in)	STATIC CRUSH (in)
-72	---	---	---
-66	---	---	---
-60	---	---	---
-54	---	---	---
-48	---	---	---
-42	---	---	---
-36	---	---	---
-30	---	---	---
-24	---	---	---
-18	---	---	---
-12	---	---	---
-6	---	---	---
0	---	---	---
6	---	---	---
12	---	---	---
18	---	---	---
24	---	---	---
30	45.3	45.1	-0.2
36	45.2	45.9	0.7
42	45.2	46.7	1.5
48	45.3	47.3	2.0
54	45.3	46.9	1.6
60	45.3	45.3	0
66	43.9	44.0	0.1
72	43.9	42.3	-1.6
78	---	---	---
84	---	---	---
90	---	---	---
96	---	---	---
102	---	---	---
108	---	---	---
114	---	---	---
120	---	---	---
126	---	---	---
132	---	---	---
138	---	---	---

(impactpoint)

Reference plane is parallel to test vehicle longitudinal centerline
 Given dimensions = reference plane to car body

FIGURE 6
VEHICLE EXTERIOR STATIC CRUSH



LEVEL 5 AT WINDOW TOP

FIGURE 7
TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
 Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

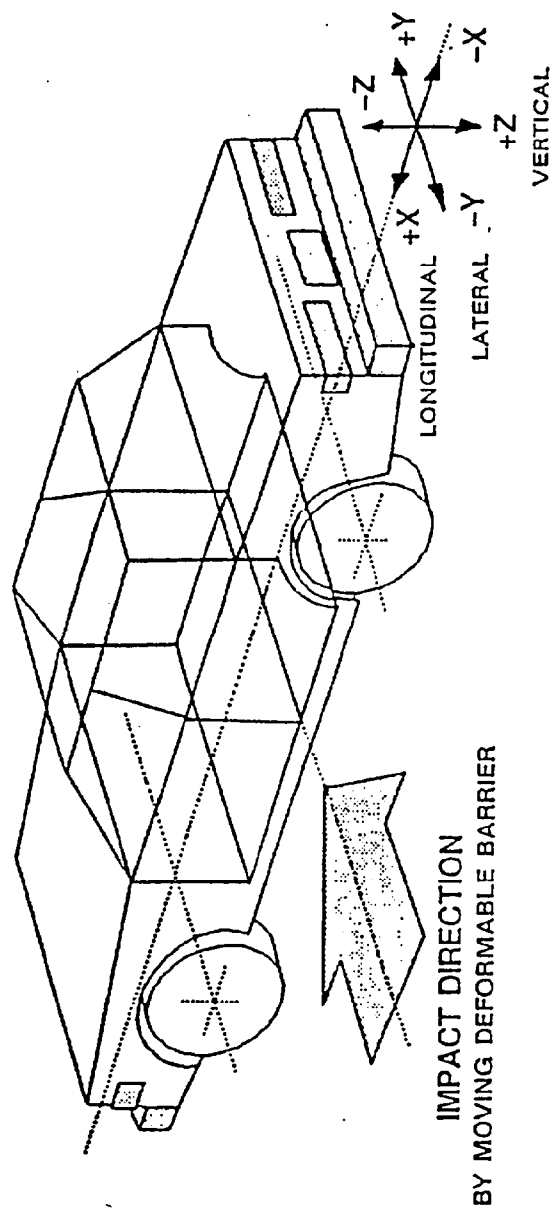
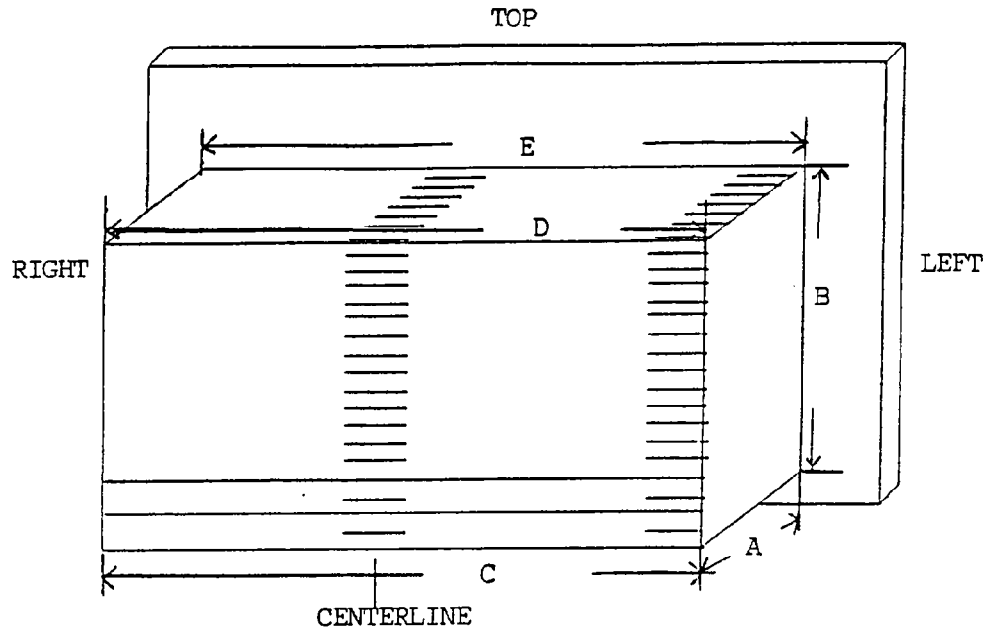


FIGURE 8
MDB FACE DIMENSIONS

Measurements in inches

$$\begin{aligned} A &= \underline{14.9} \\ B &= \underline{21.8} \\ C &= \underline{66.1} \\ D &= \underline{66.1} \\ E &= \underline{66.1} \end{aligned}$$



Measurements in inches

$$\begin{aligned} A &= \underline{11.0} \\ B &= \underline{13.0} \\ C &= \underline{21.0} \\ D &= \underline{33.0} \end{aligned}$$

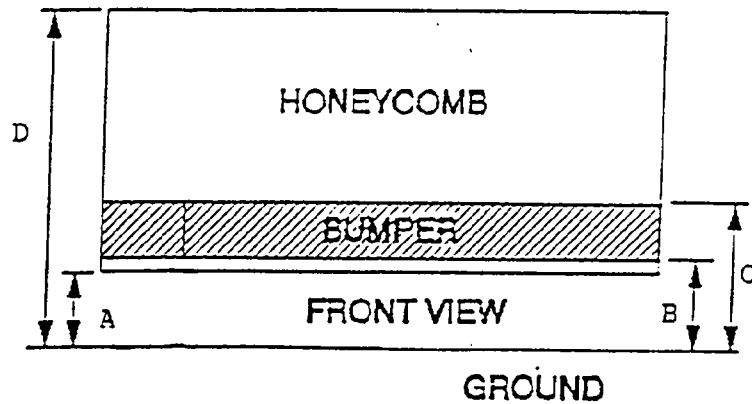


TABLE 8

EXTERIOR STATIC CRUSH FOR SIDE IMPACTOR

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Location	Top of Stack (33 inches)	Mid-Stack (27 inches)	Top of Bumper (21 inches)	Center of Bumper (17 inches)
Horizontal Distance From Center	Crush (inches)	Crush (inches)	Crush (inches)	Crush (inches)
32"	2.3	1.0	-0.4	---
28"	0.8	0.1	-0.5	---
24"	0	0	-0.7	---
20"	0	0.1	-0.8	---
16"	0	0.1	-0.6	---
12"	0.1	0.1	-0.4	2.3
8"	0.3	0.3	-0.4	2.8
4"	0.3	0.3	-0.5	2.3
0"	0.3	0.3	-0.8	1.8
4"	0.3	0.3	-1.0	1.5
8"	0.4	0.3	-1.3	1.4
12"	0.6	0.4	-1.1	1.5
16"	0.9	0.4	-0.8	1.8
20"	1.4	0.4	-0.5	2.1
24"	1.9	0.5	-0.3	2.8
28"	3.7	1.5	0.5	3.6
32"	6.1	4.1	0.8	N/A

Left Side

Right Side

TABLE 9

TEST VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARYYear/Make/Model/Body Style: 1994/Buick/Regal/4 Door SedanVehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Accel. No.	Description	Coordinates (in)			Long. (X) Maximums		Lat. (Y) Maximums		Vert. (Z) Maximums		Resultant
		X	Y	Z	Pos.	Neg.	Pos.	Neg.	Pos.	Neg.	
1	Rt. Side Sill @ Front Seat	117.1	27.8	12.5	3.8	-5.9	22.0	-1.8	4.1	-8.6	22.6
2	Rt. Side Sill @ Rear Seat	83.3	28.3	11.4	4.2	-5.0	20.2	-1.8	3.3	-6.8	21.7
3	Rr. Floorpan Above Axle	52.5	0	18.5	3.2	-12.6	24.7	-2.2	17.9	-12.5	30.1
4	Left Side Sill @ Rr. Seat*	81.6	-29.0	10.0	---	---	34.5	-0.9	---	---	---
5	Left Side Sill @ Frt. Seat*	108.0	-29.0	10.2	---	---	37.9	-9.5	---	---	---
6	A-Post Lower	130.0	-28.8	11.0	---	---	45.2	-34.9	---	---	---
7	A-Post Mid	130.0	-29.0	22.0	---	---	44.0	-20.7	---	---	---
8	B-Post Lower	89.3	-29.1	19.0	---	---	169.2	-98.6	---	---	---
9	B-Post Mid	89.4	-29.5	30.8	---	---	130.8	-34.2	---	---	---
10	Right Rear Occupant Compartment	80.4	12.8	9.8	---	---	22.0	-1.8	---	---	---
11	Driver Left Seat Track	95.3	-20.1	11.9	---	---	36.2	-18.8	---	---	---

*Reference: X - Rear Bumper (+ Forward)

Y - Vehicle Centerline (+ To right)

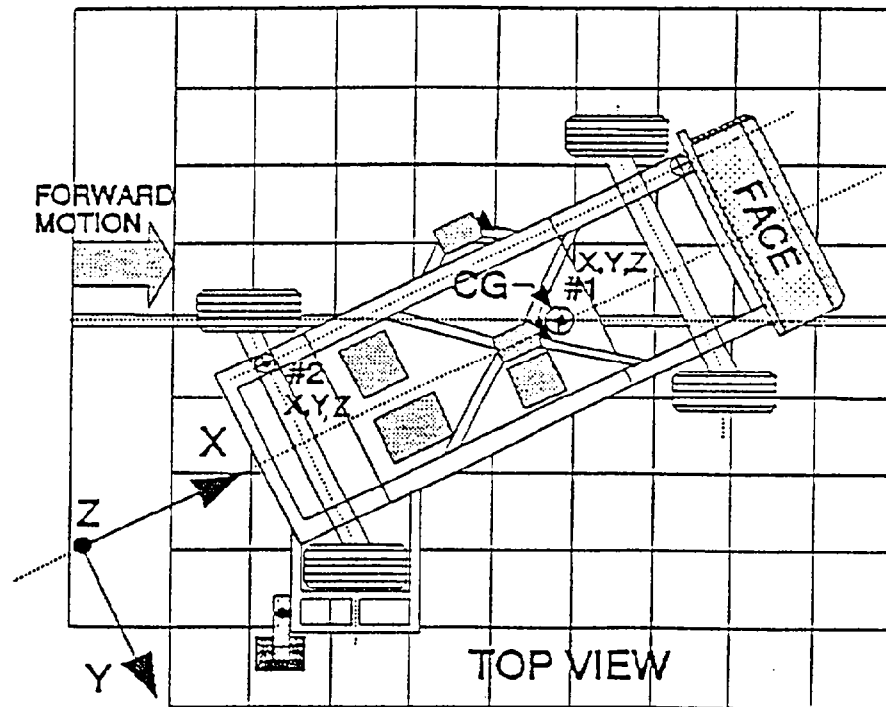
Z - Ground Level (+ Up)

FIGURE 9

MOVING DEFORMABLE BARRIER (MDB) ACCELEROMETER LOCATIONS

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

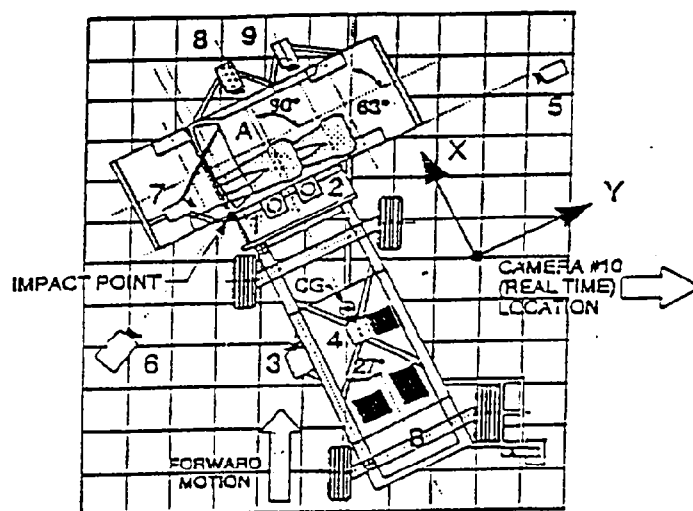


Accel. No.	Location	Coordinates (in)			Pos. Direct.		Neg. Direct.	
					Max (g)	Time (msec)	Max (g)	Time (msec)
		X	Y	Z				
1	MDB Center of Gravity							
	Longitudinal ... X				1.6	114	-18.4	37
	Lateral Y	-43.0	0	19.0	6.6	162	-10.1	32
	Vertical Z				14.7	39	-13.0	34
	Resultant R				23.3	39		
2	Rear Frame Member							
	Longitudinal ... X	-102.0	-24.6	24.5	4.6	199	-22.5	35
	Lateral Y				4.4	28	-5.8	3.1

* Reference: X = Front Axle (+Forward)
Y = Vehicle Centerline (+ To Right)
Z = Ground Level (+ Up)

FIGURE 10
HIGH SPEED CAMERA LOCATIONS AND DATA

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
 Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994



Camera No.	View	Coordinates (in)			Angle	Lens (mm)	Film Speed (fps)
		X*	Y*	Z*			
	Real Time					10	24
1	Top Pointer	0	15.0	193.7		13	1143
2	Top Wide	15.7	0	211.0		8	1230
3	Cart Pointer					35	980
4	Cart					13	1015
5	Right Impact	63.8	348.4	44.9	45°	35	870
6	Left Impact	-138.6	152.0	65.2	45°	13	1053
7	Onboard Hood					13	1000
8	Onboard Driver					7.5	877
9	Onboard Passenger					8	930

* Reference: (from point of impact)
 +X = Forward
 +Y = To Right
 +Z = Upward

TABLE 10
FUEL SYSTEM INTEGRITY POST IMPACT TEST DATA

FMVSS NO. 301

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

Test vehicle fuel tank filled to 92% to 94% of manufacturer's "useable" capacity and with electric fuel pump operating (if it will operate without engine operation). Part 572 test dummies located at each front designated seating position.

TEST VEHICLE IMPACT TYPE: X Side Impact MDB (32.8 mph)

FUEL SPILLAGE MEASUREMENT:

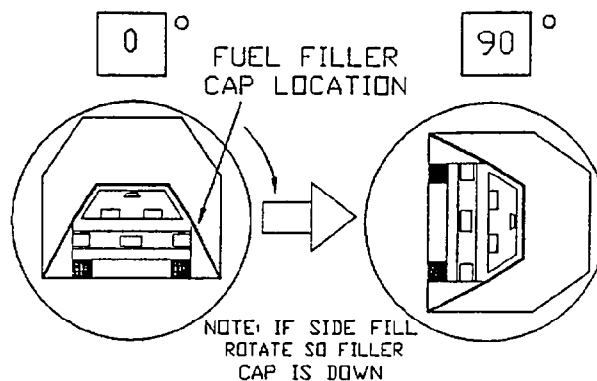
1. From impact until vehicle motion ceases
2. For 5 minute period after vehicle motion ceases
3. For next 25 minutes

ACTUAL	MAX ALLOWED
0	1 oz.
0	5 oz.
0	1 oz./1 MIN

SOLVENT SPILLAGE DETAILS:

None

TABLE 11

FMVSS NO. 301 STATIC ROLLOVER DATA SHEETYear/Make/Model/Body Style: 1994/Buick/Regal/4 Door SedanVehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994TEST PHASE: 0° - 90°I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time 2 minutes 56 seconds
(Spec. Range = 1 to 3 minutes)

FMVSS 301 Position Hold Time + 5 minutes 0 seconds

TOTAL 7 minutes 56 seconds
Next whole minute interval 8 minutes

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 min FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
------------------------------------	----------	----------	-------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	0
---	---	---	---

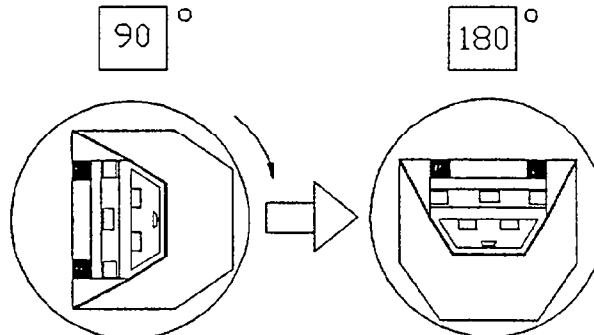
Note: Record Spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATIONS(S): None

TABLE 11
FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

TEST PHASE: 90° - 180°



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time 2 minutes 32 seconds
(Spec. Range = 1 to 3 minutes)

FMVSS 301 Position Hold Time + 5 minutes 0 seconds
TOTAL 7 minutes 32 seconds
Next whole minute interval 8 minutes

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 min FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
------------------------------------	----------	----------	-------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	0
---	---	---	---

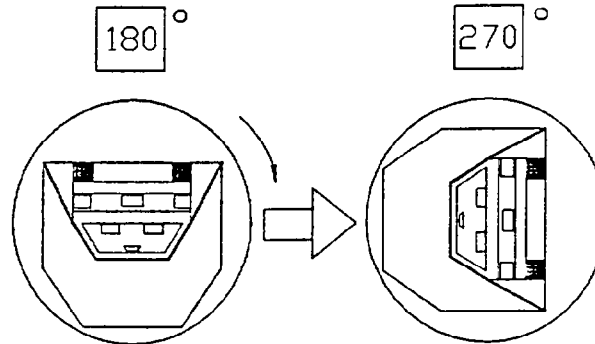
Note: Record Spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATIONS(S): None

TABLE 11
FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan
Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

TEST PHASE: 180° - 270°



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time 2 minutes 26 seconds
(Spec. Range = 1 to 3 minutes)

FMVSS 301 Position Hold Time + 5 minutes 0 seconds
TOTAL 7 minutes 26 seconds
Next whole minute interval 8 minutes

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 min FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
------------------------------------	----------	----------	-------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	0
---	---	---	---

Note: Record Spillage for whole minute intervals only as determined above.

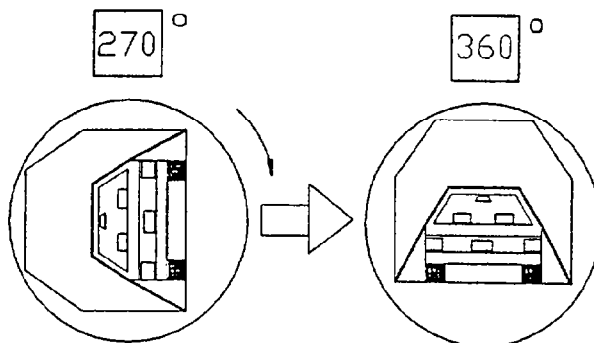
IV. SOLVENT SPILLAGE LOCATIONS(S): None

TABLE 11
FMVSS NO. 301 STATIC ROLLOVER DATA SHEET (cont.)

Year/Make/Model/Body Style: 1994/Buick/Regal/4 Door Sedan

Vehicle NHTSA No.: CR0108 TEST DATE: June 1, 1994

TEST PHASE: 270° - 360°



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time 2 minutes 36 seconds
(Spec. Range = 1 to 3 minutes)

FMVSS 301 Position Hold Time + 5 minutes 0 seconds
TOTAL 7 minutes 36 seconds
Next whole minute interval 8 minutes

II. FMVSS 301 REQUIREMENTS:

(1) Time Period

First 5 min FROM onset of rotation	6th min.	7th min.	8th min. if reqd.
------------------------------------	----------	----------	-------------------

(2) Maximum Allowable Solvent Spillage

5 ounces	1 ounce	1 ounce	1 ounce
----------	---------	---------	---------

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

0	0	0	0
---	---	---	---

Note: Record Spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATIONS(S): None

APPENDIX A - PHOTOGRAPHS

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Photo No. A-41 - Rollover 360°	A-41

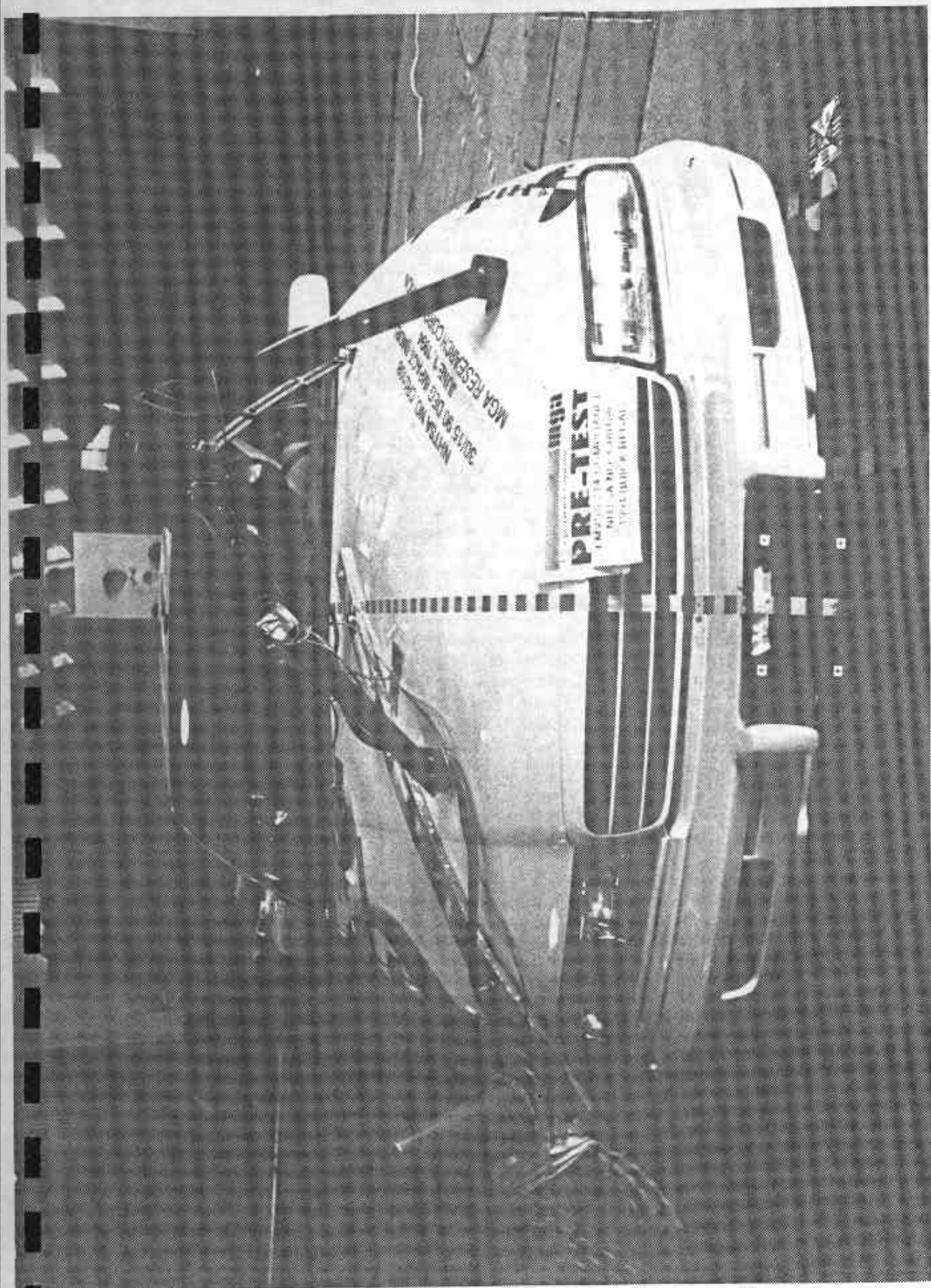


Photo No. A-1 - Pre-Test Front View of Test Vehicle

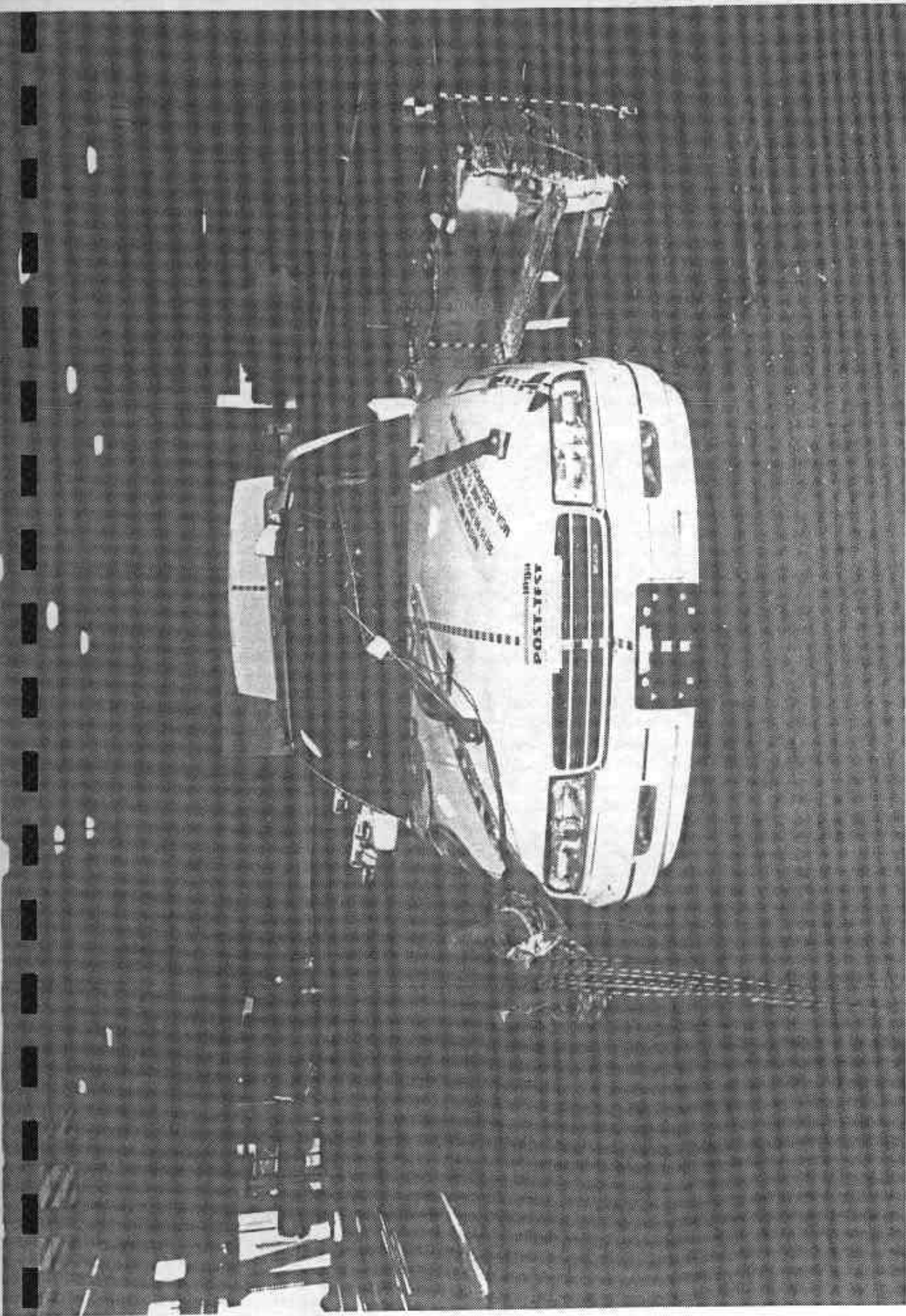


Photo No. A-2 - Post-Test Front View of Test Vehicle

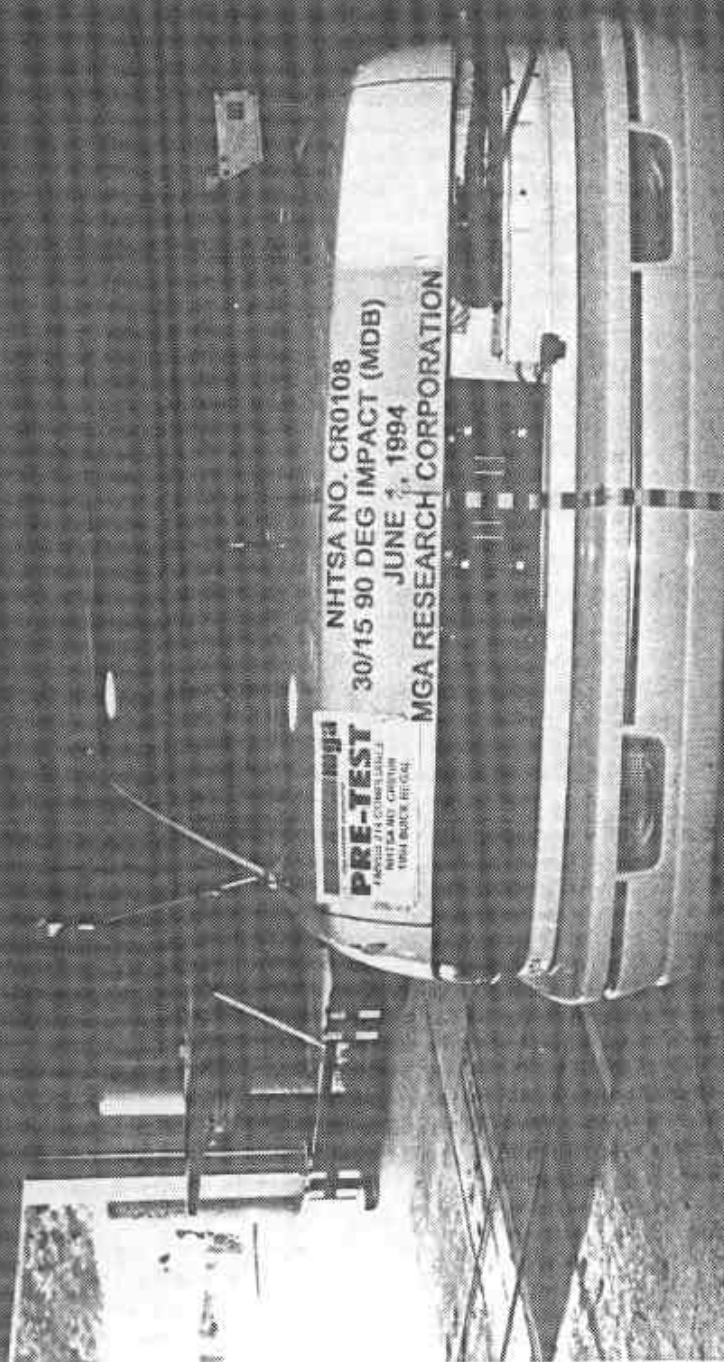


Photo No. A-3 - Pre-Test Rear View of Test Vehicle

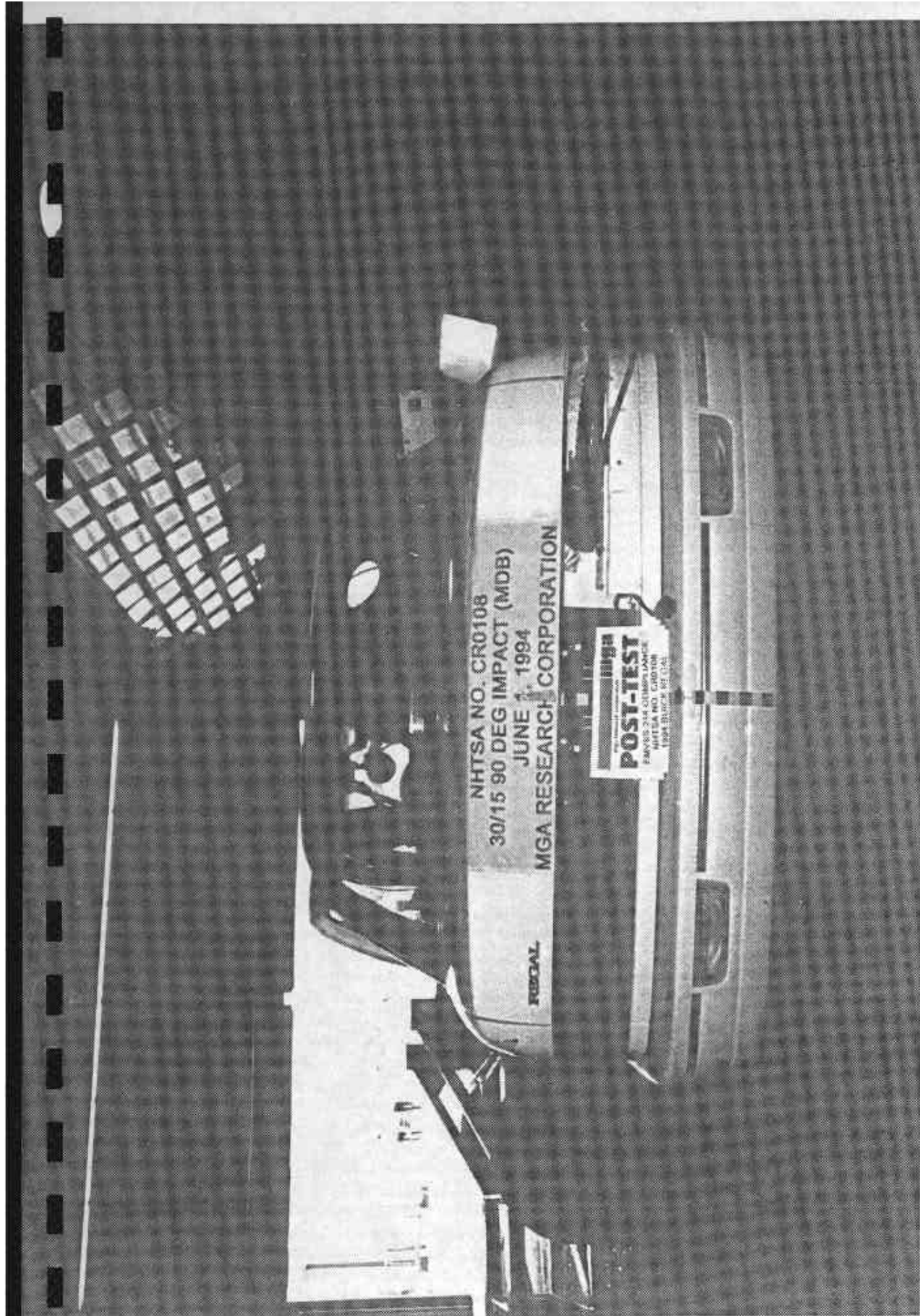


Photo No. A-4 - Post-Test Rear View of Test Vehicle

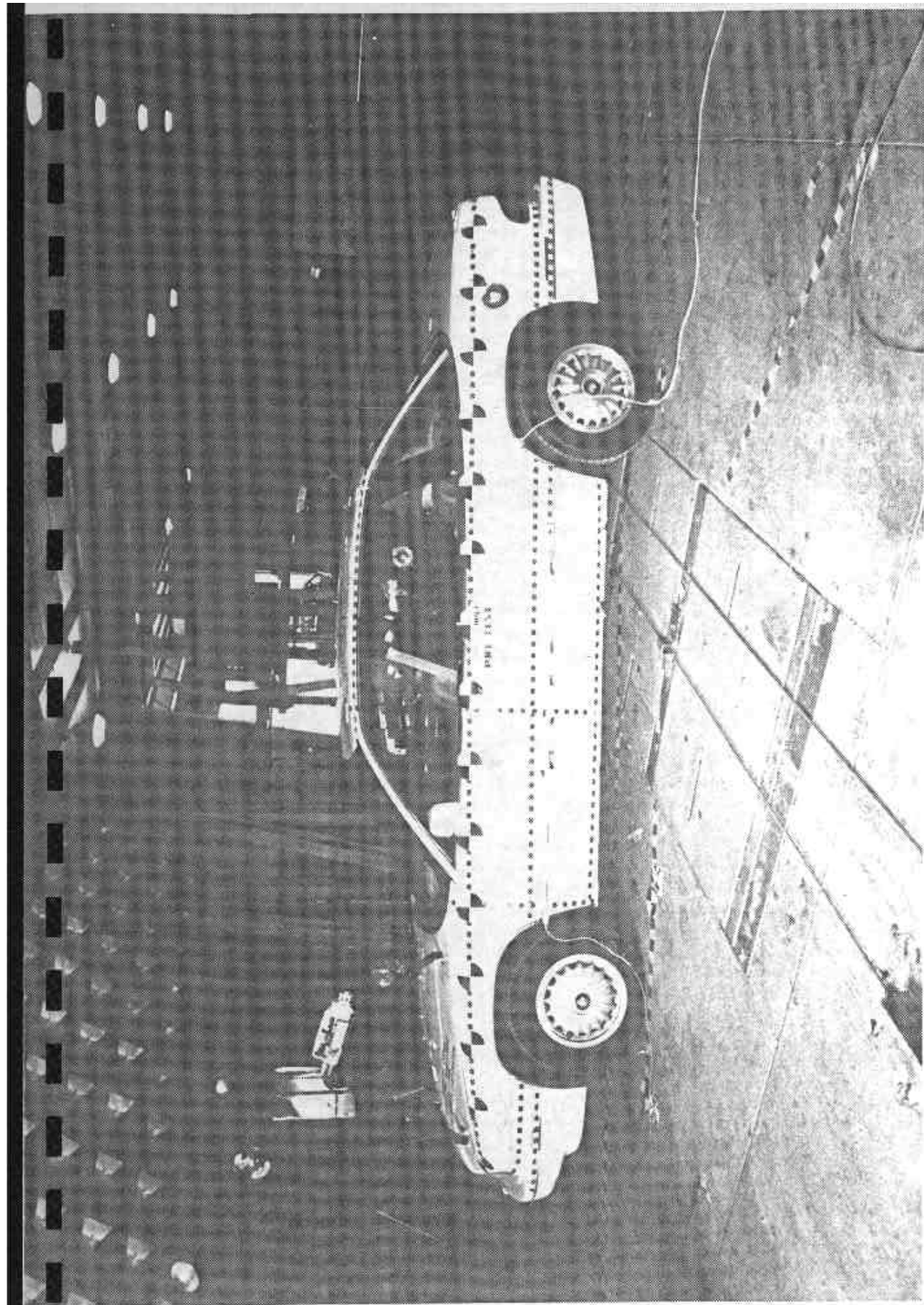


Photo No. A-5 - Pre-Test Left Side View of Test Vehicle

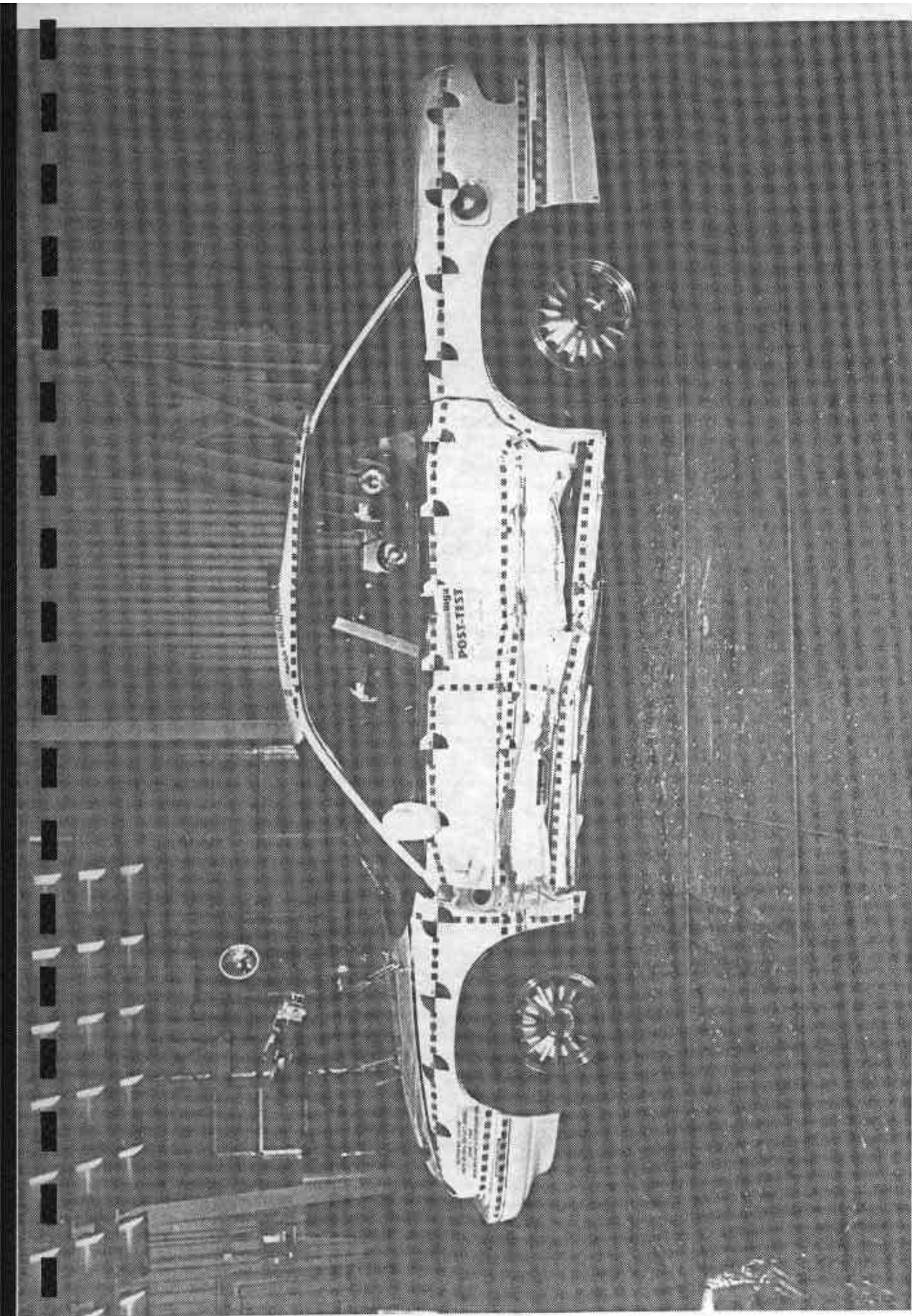


Photo No. A-6 - Post-Test Left Side View of Test Vehicle

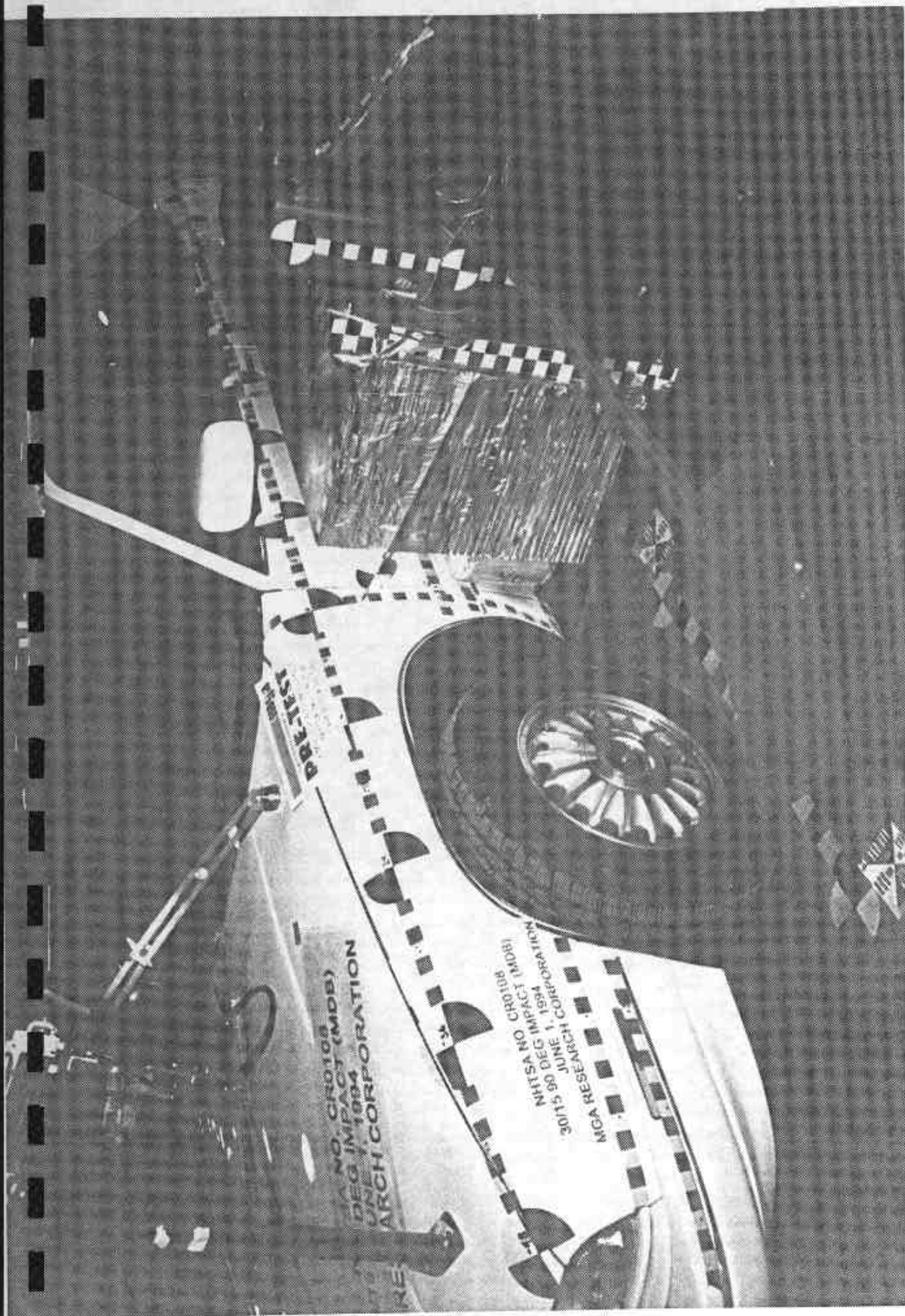


Photo No. A-7 - Pre-Test MDB Positioned Against Vehicle (left side)



Photo No. A-8 - Pre-Test MDB Positioned Against Vehicle (right side)

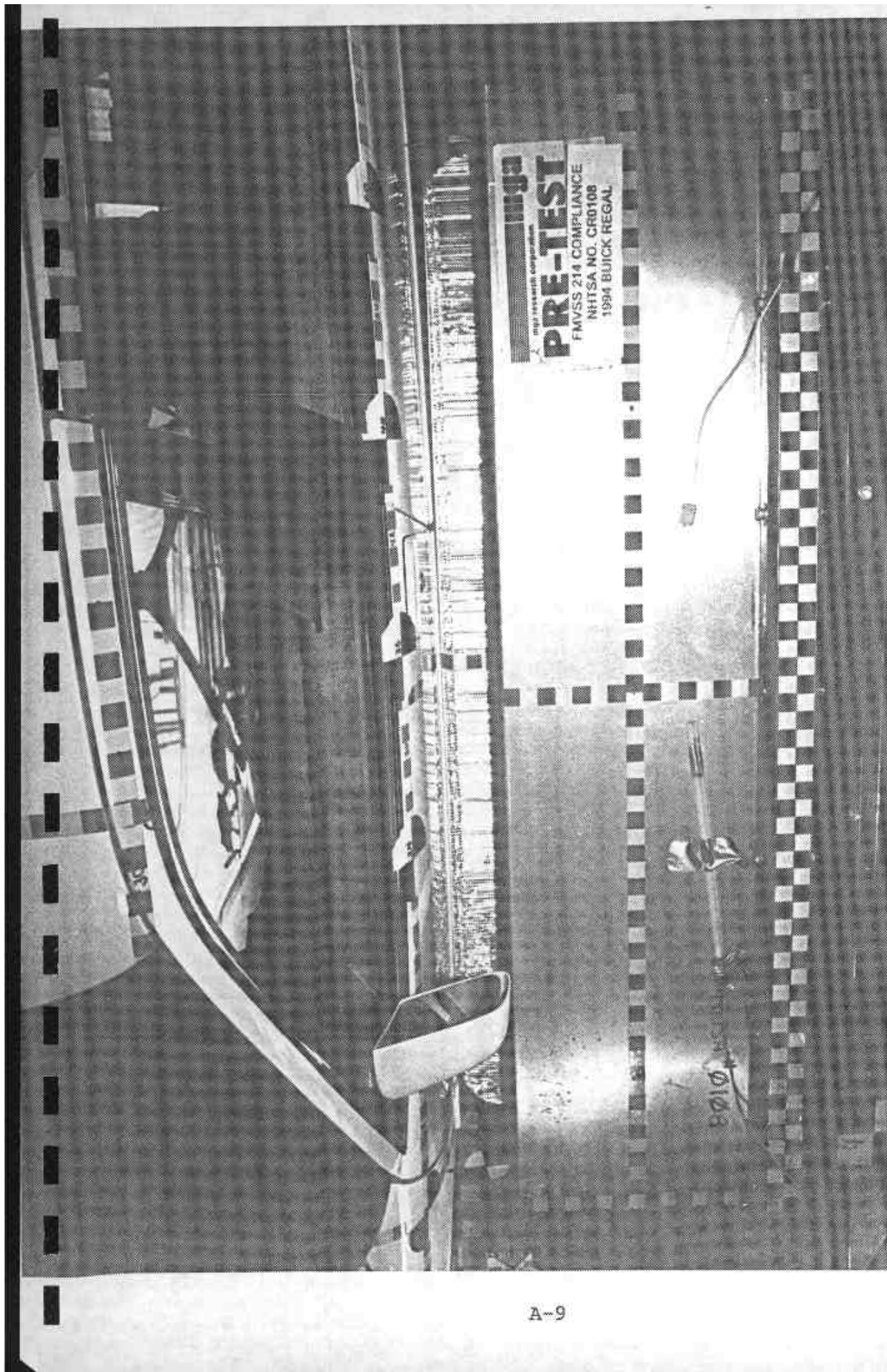


Photo No. A-9 - Pre-Test MDB Position Against Vehicle Overhead View

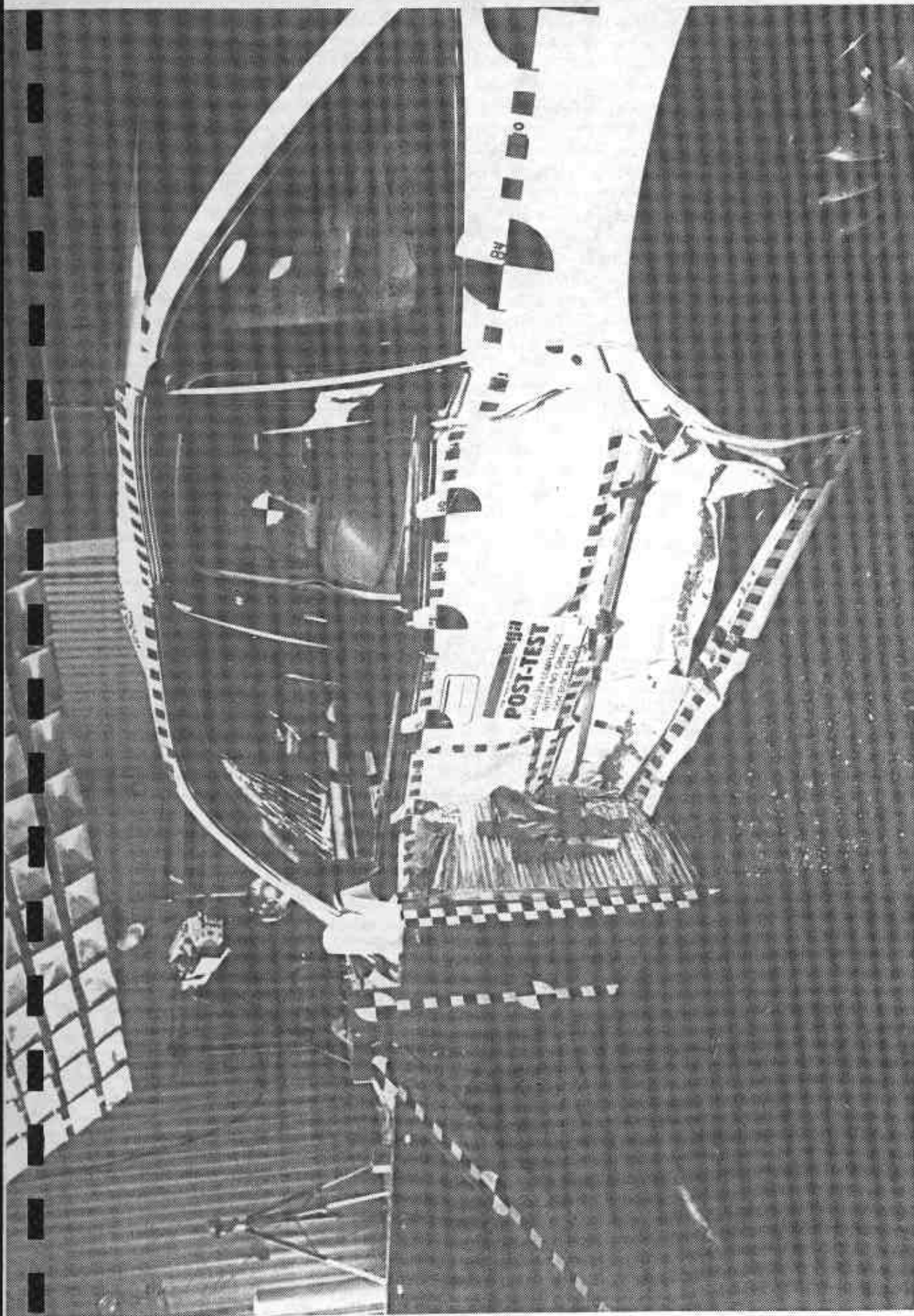


Photo No. A-11 - Post-Test MDB and Vehicle Right Side Rear View

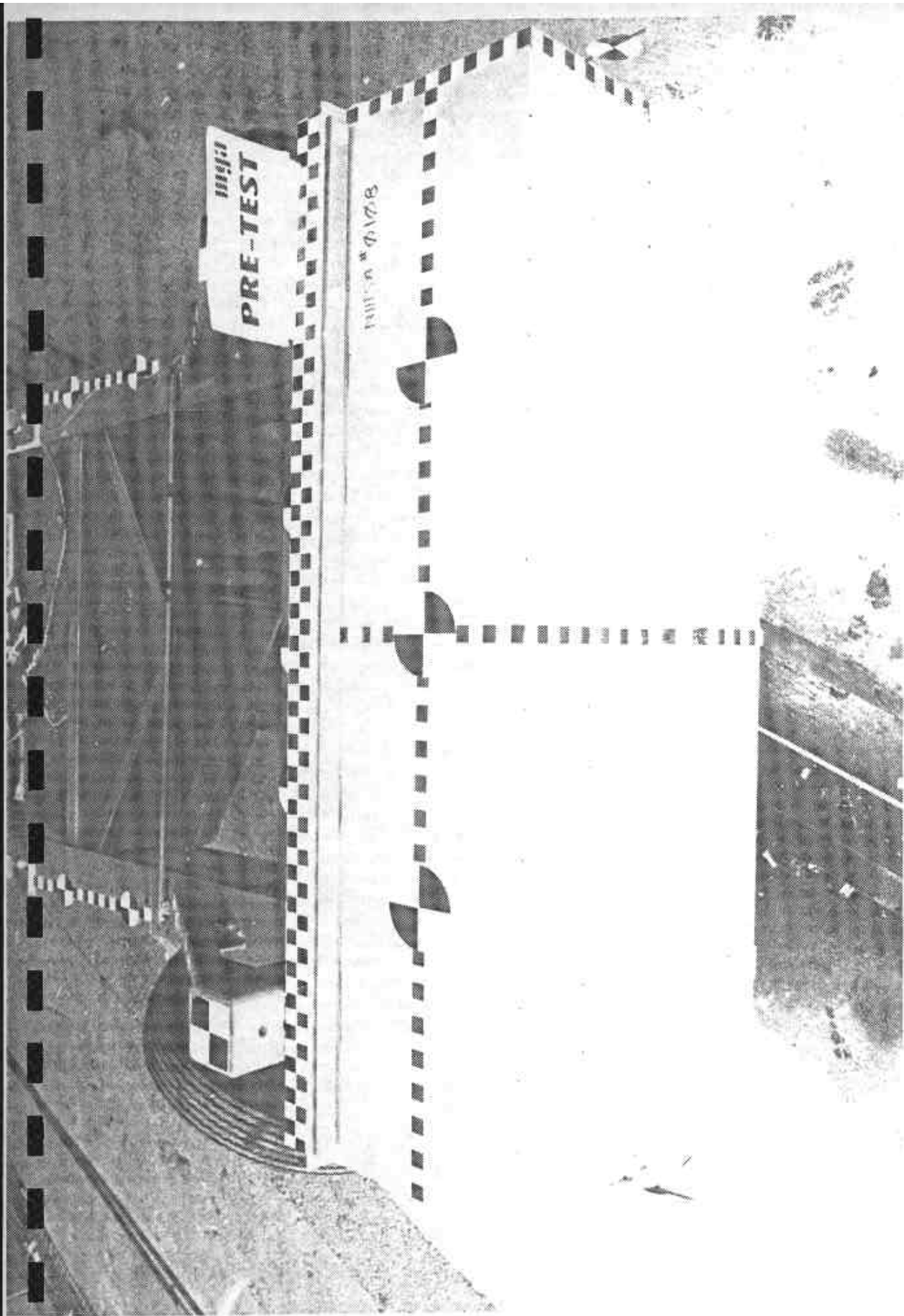


Photo No. A-12 - Pre-Test MDB Top View

PRE-TEST

Photo No. A-14 - Pre-Test MDB Front View

POST-TEST
LABORATORY
1000 1/2 E. CAMPBELL
MOUNTAIN VIEW, CALIF.
94039

Photo No. A-15 - Post-Test MDB Front View

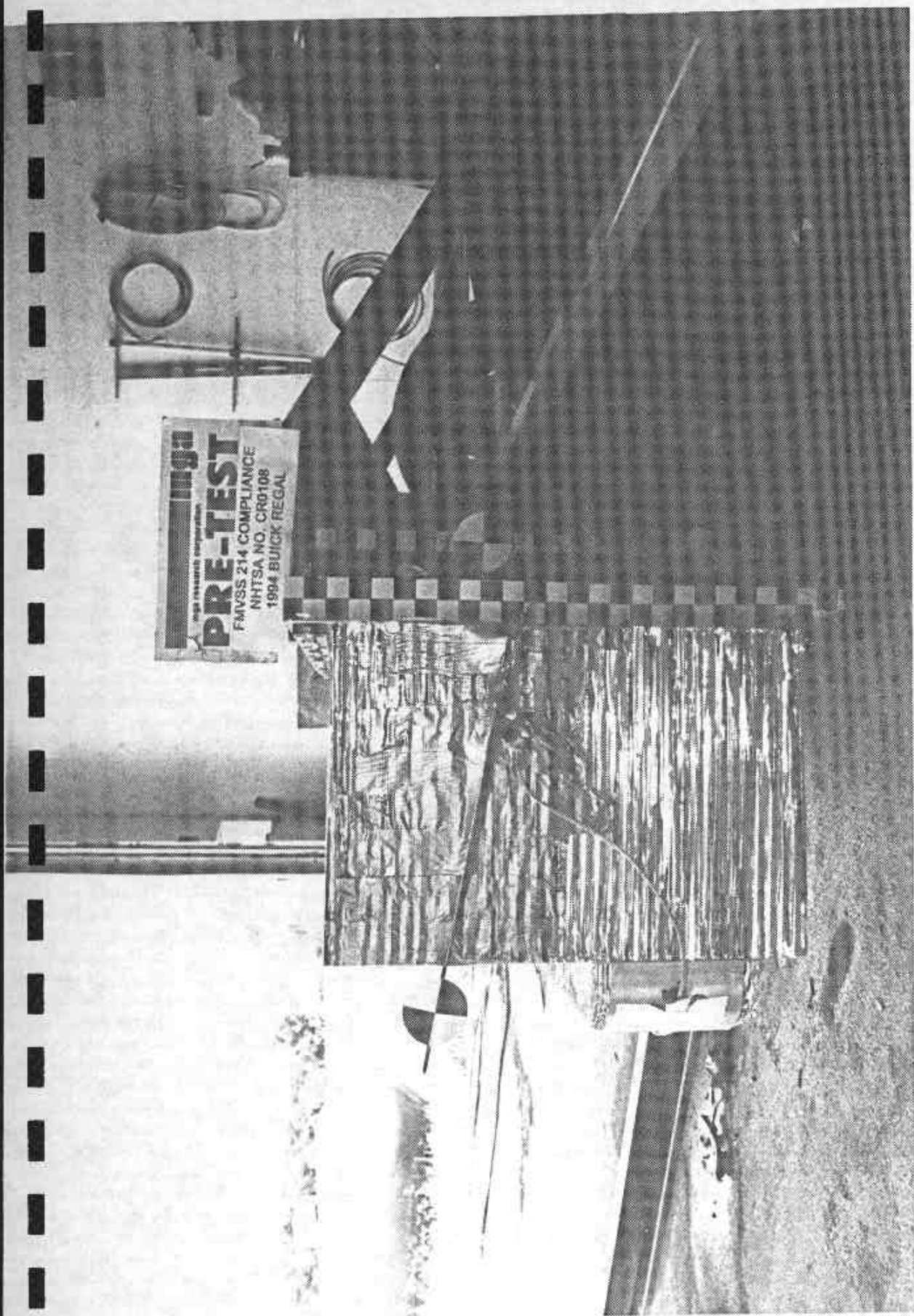


Photo No. A-16 - Pre-Test MDB Left Side View

POST-TES

Photo No. A-17 - Post-Test MDB Left Side View



Photo No. A-18 - Pre-Test MDB Right Side View

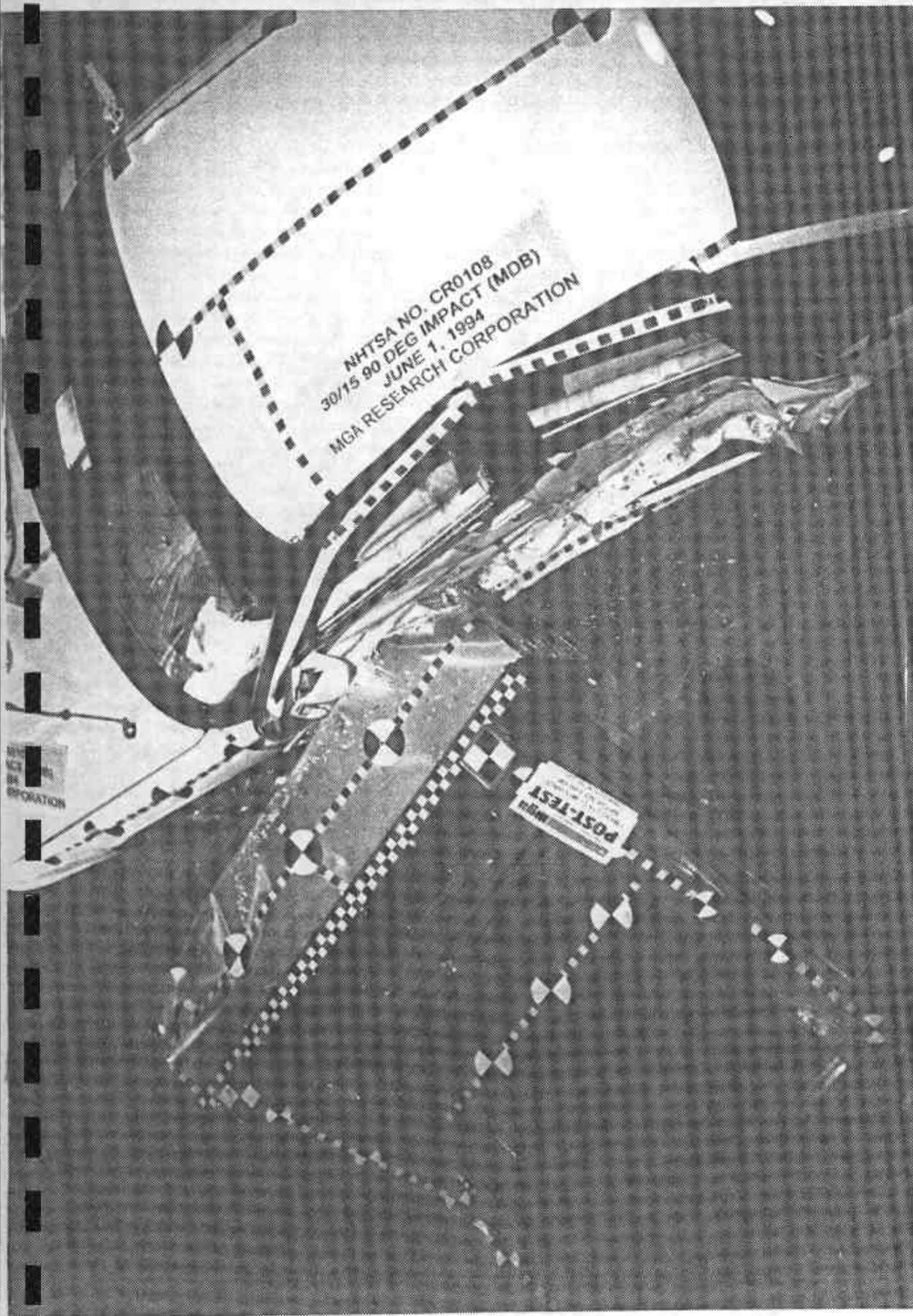


Photo No. A-20 - Post-Test MDB and Vehicle Overhead View

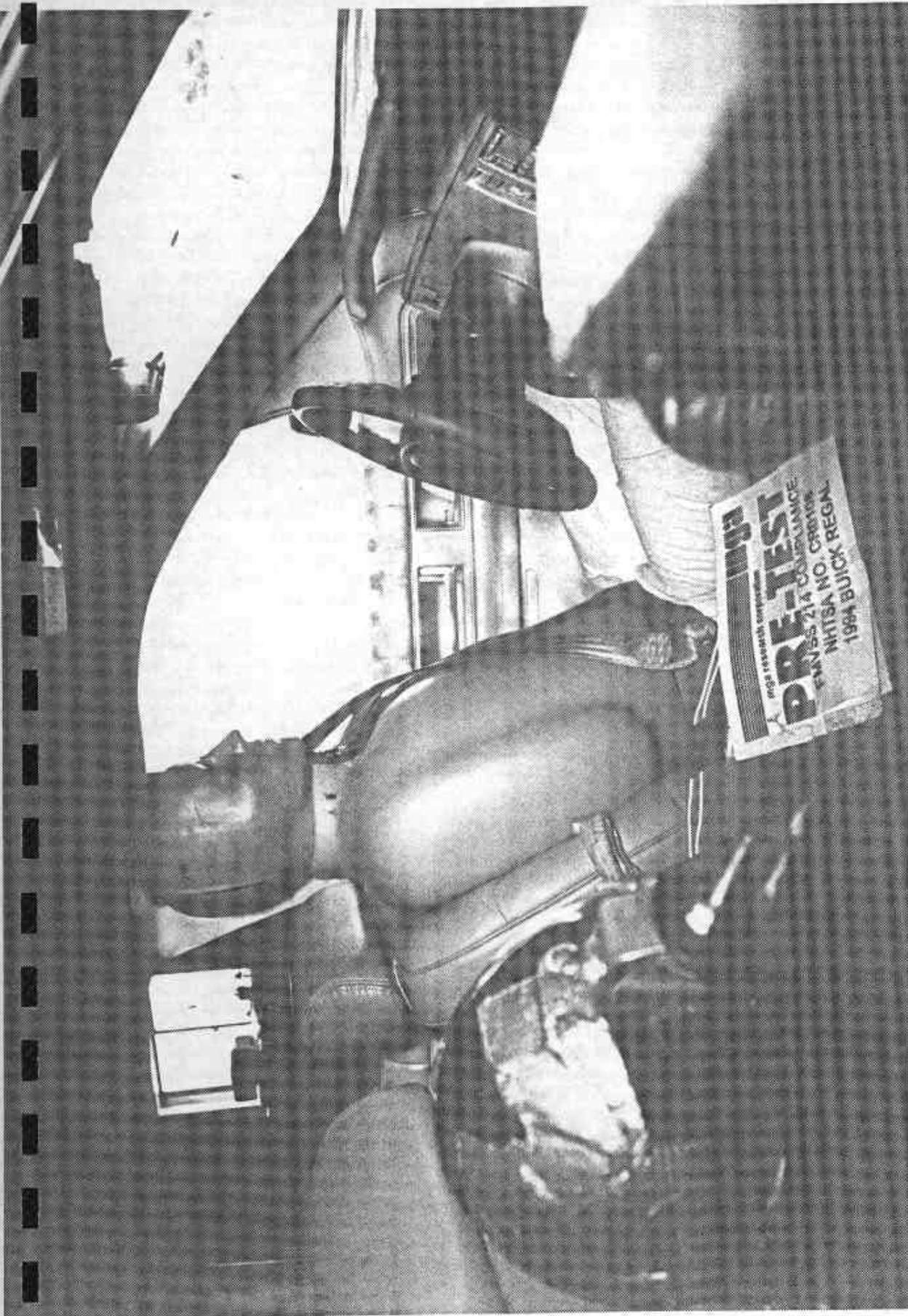


Photo No. A-21 - Pre-Test Driver Dummy Right Side View

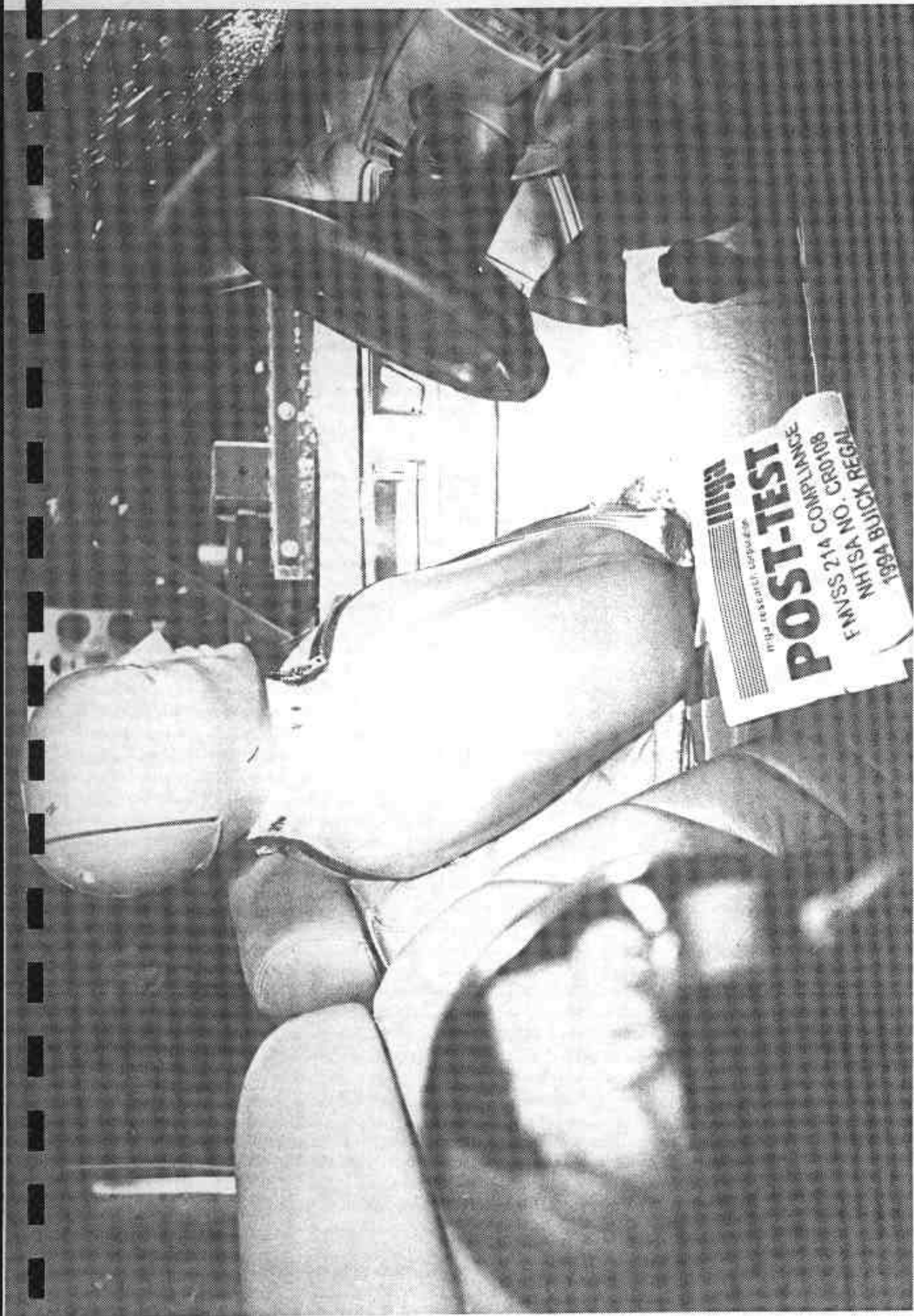


Photo No. A-22 - Post-Test Driver Dummy Right Side View

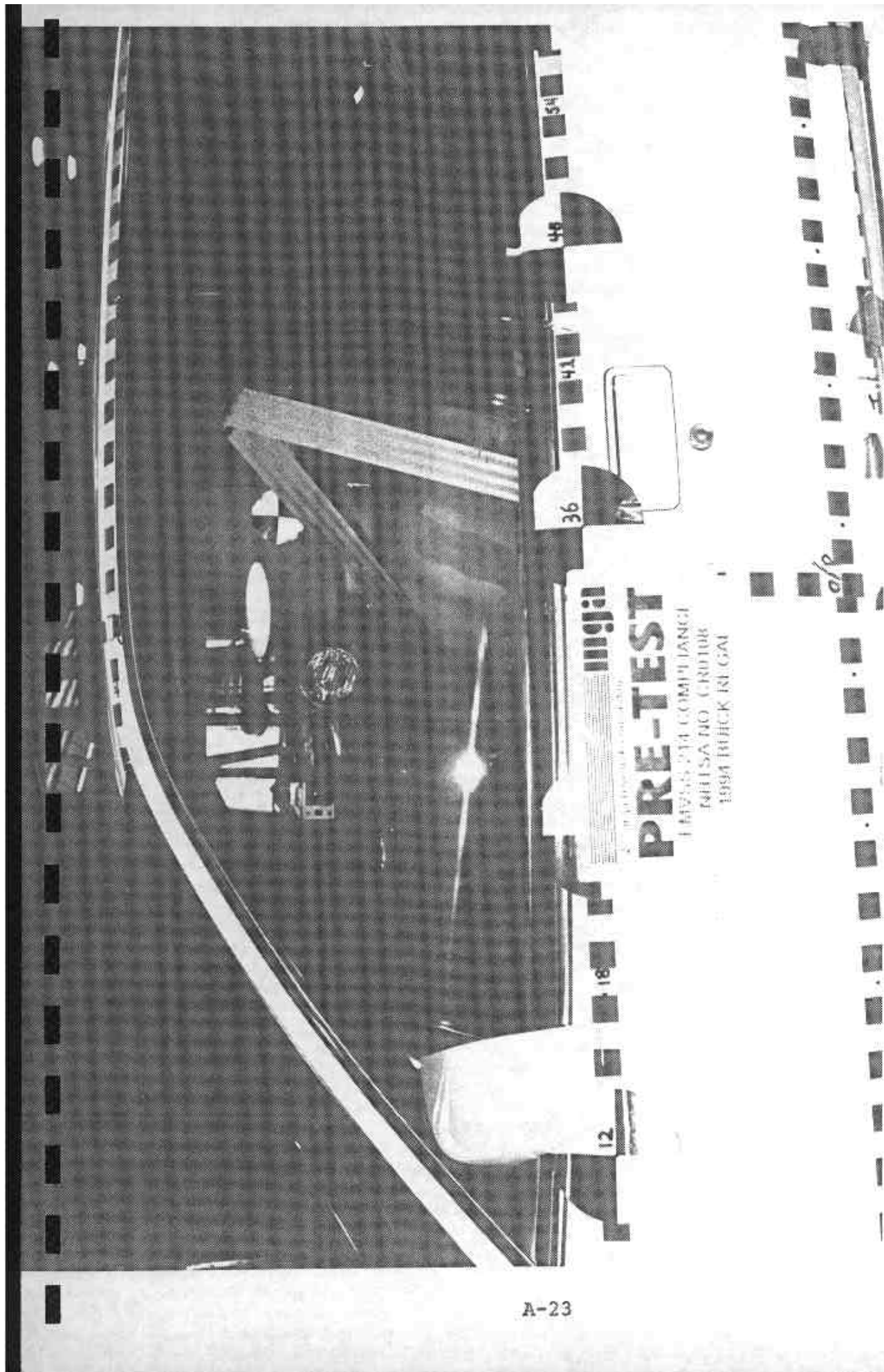


Photo No. A-23 - Pre-Test Driver Dummy Left Side View

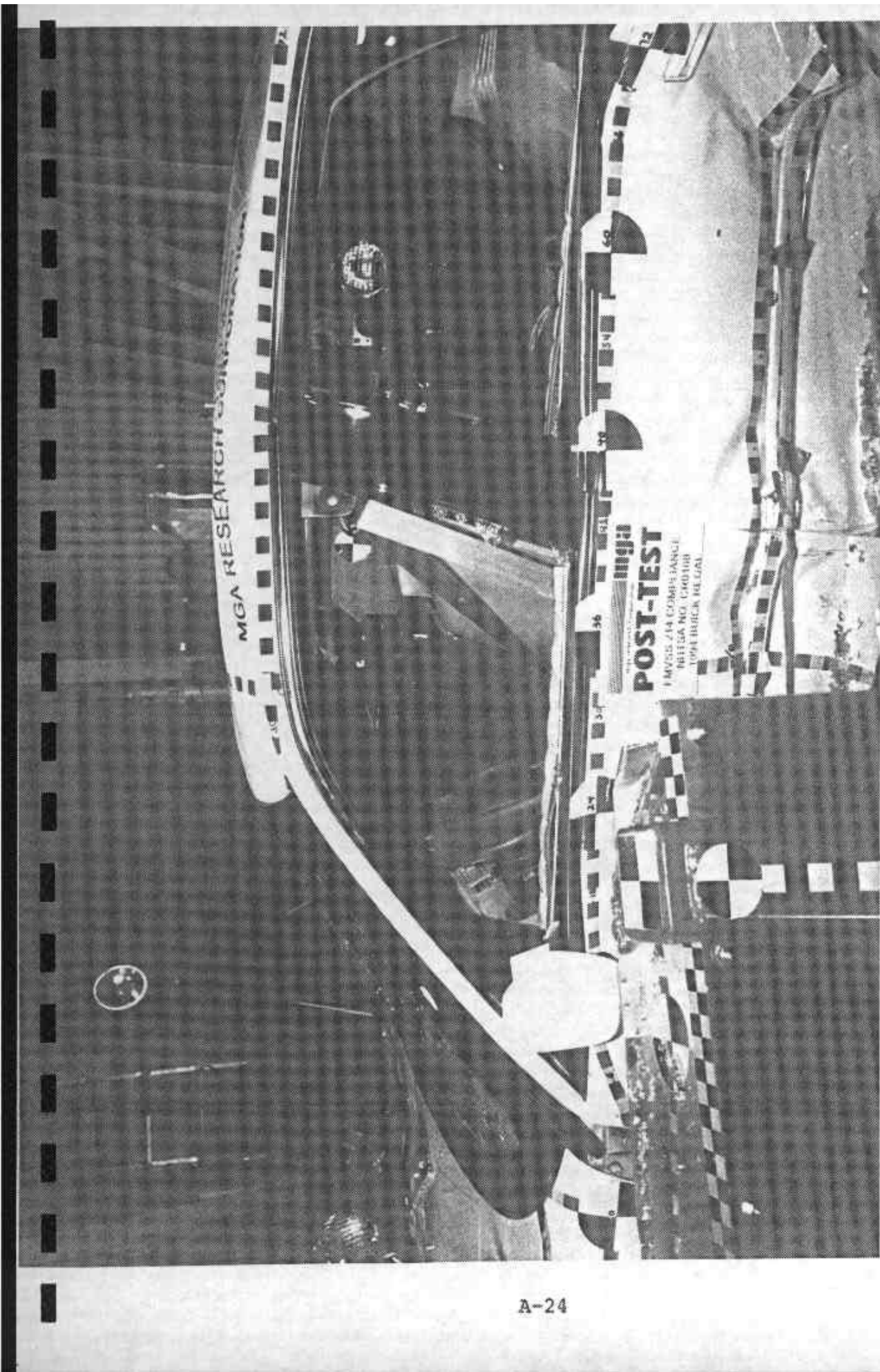


Photo No. A-24 - Post-Test Driver Dummy Left Side View

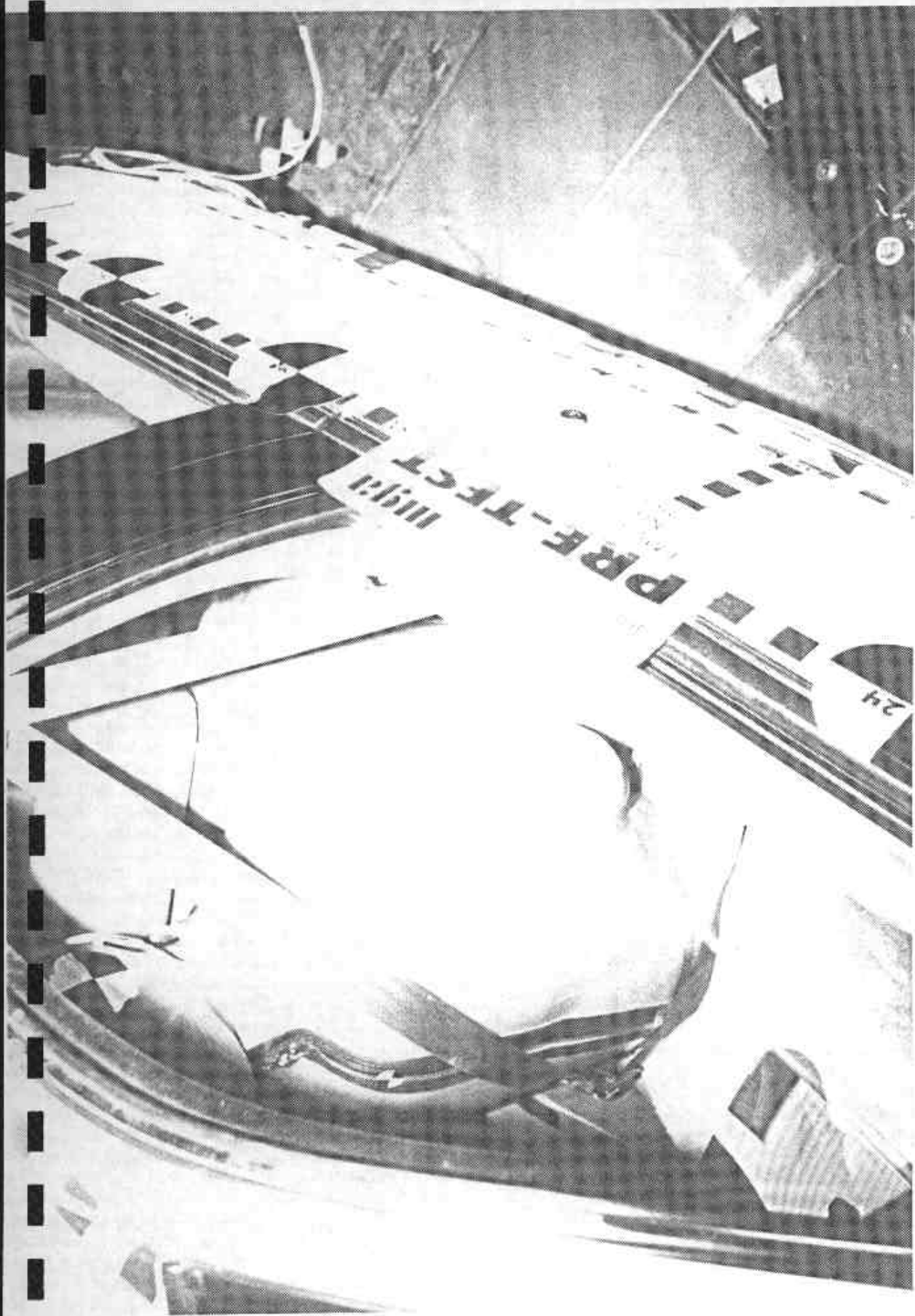


Photo No. A-25 - Pre-Test Driver Dummy Front Oblique View

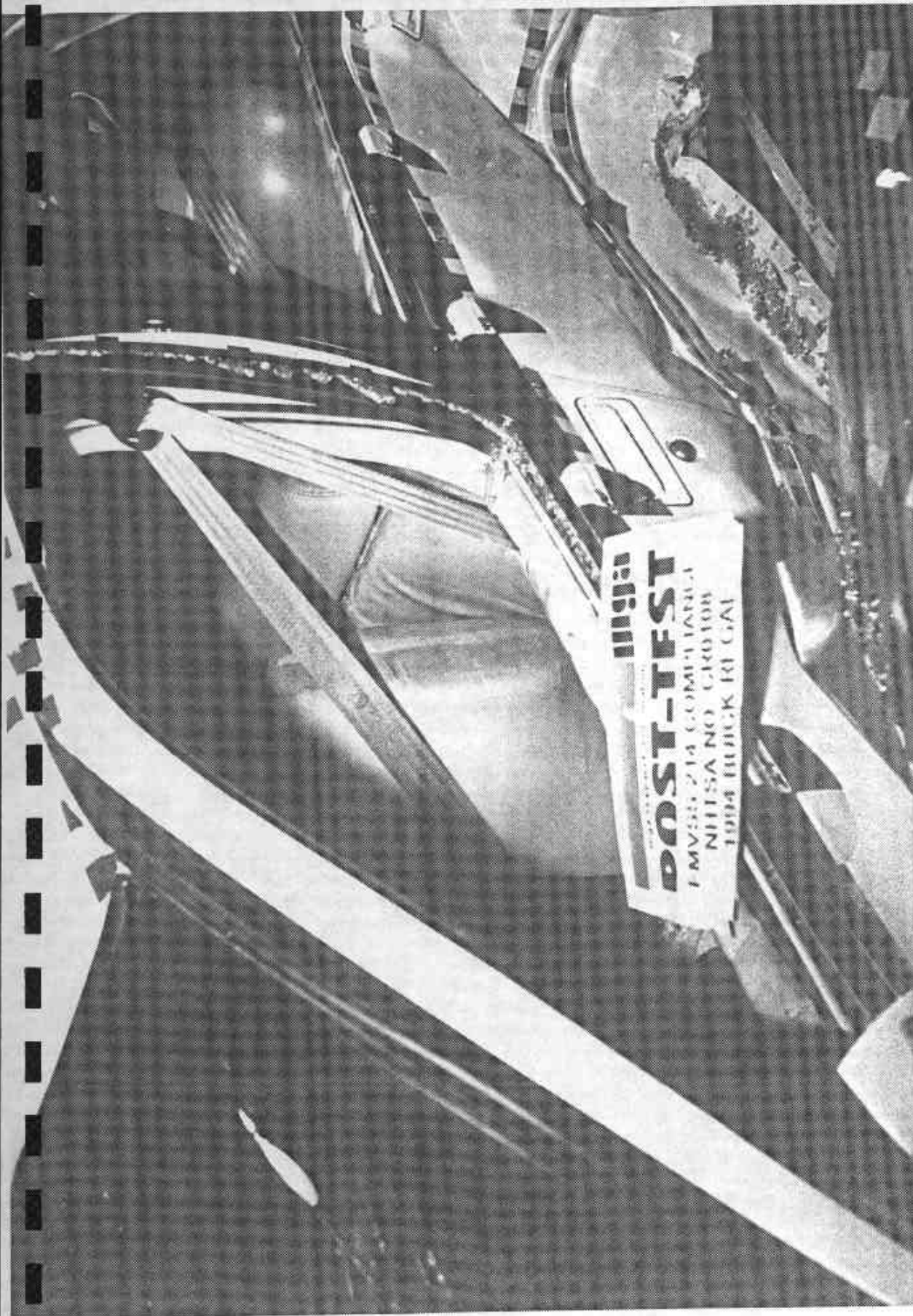


Photo No. A-26 - Post-Test Driver Dummy Front Oblique View

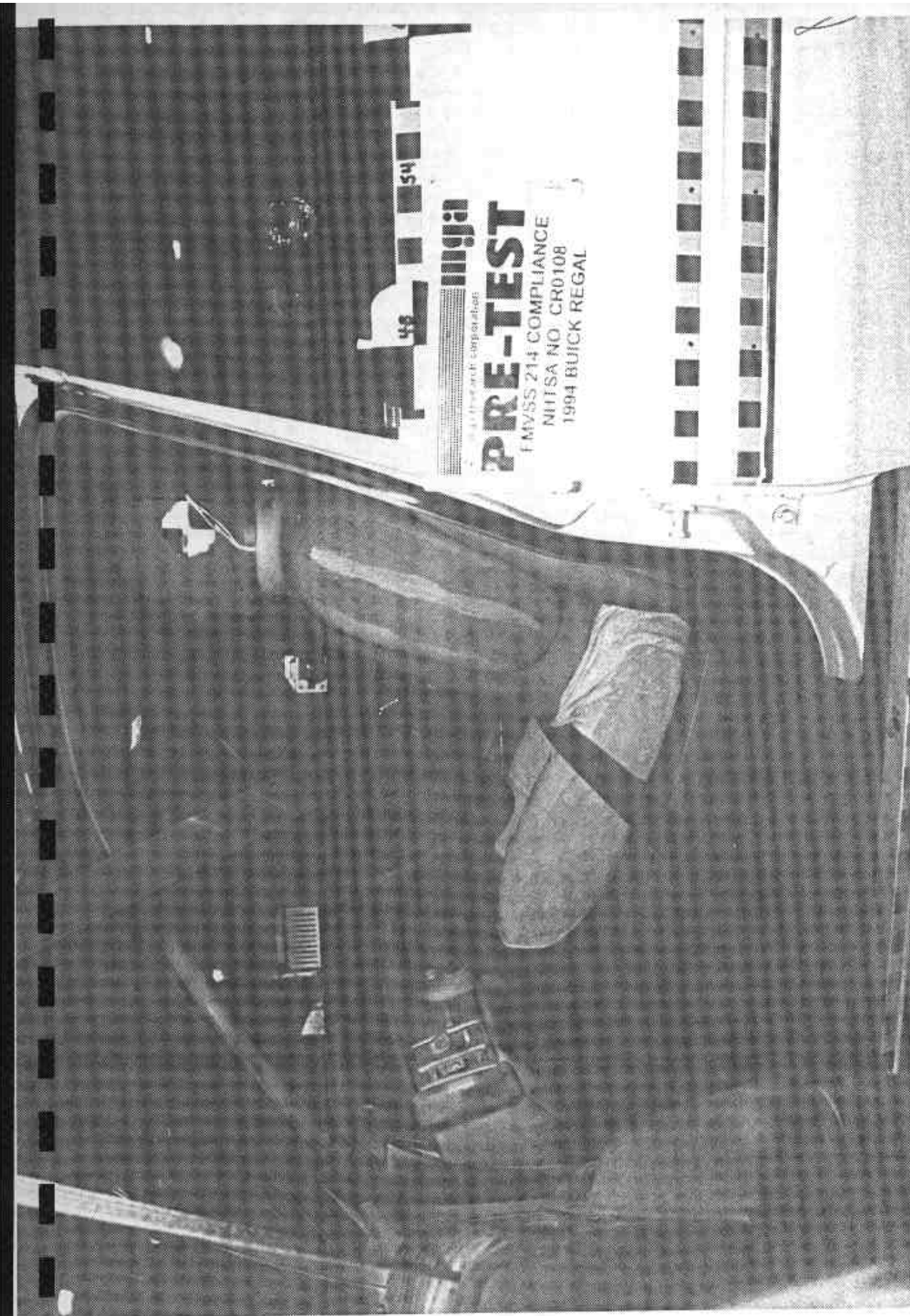


Photo No. A-27 - Pre-Test Driver Dummy Left Side View (Door Open)

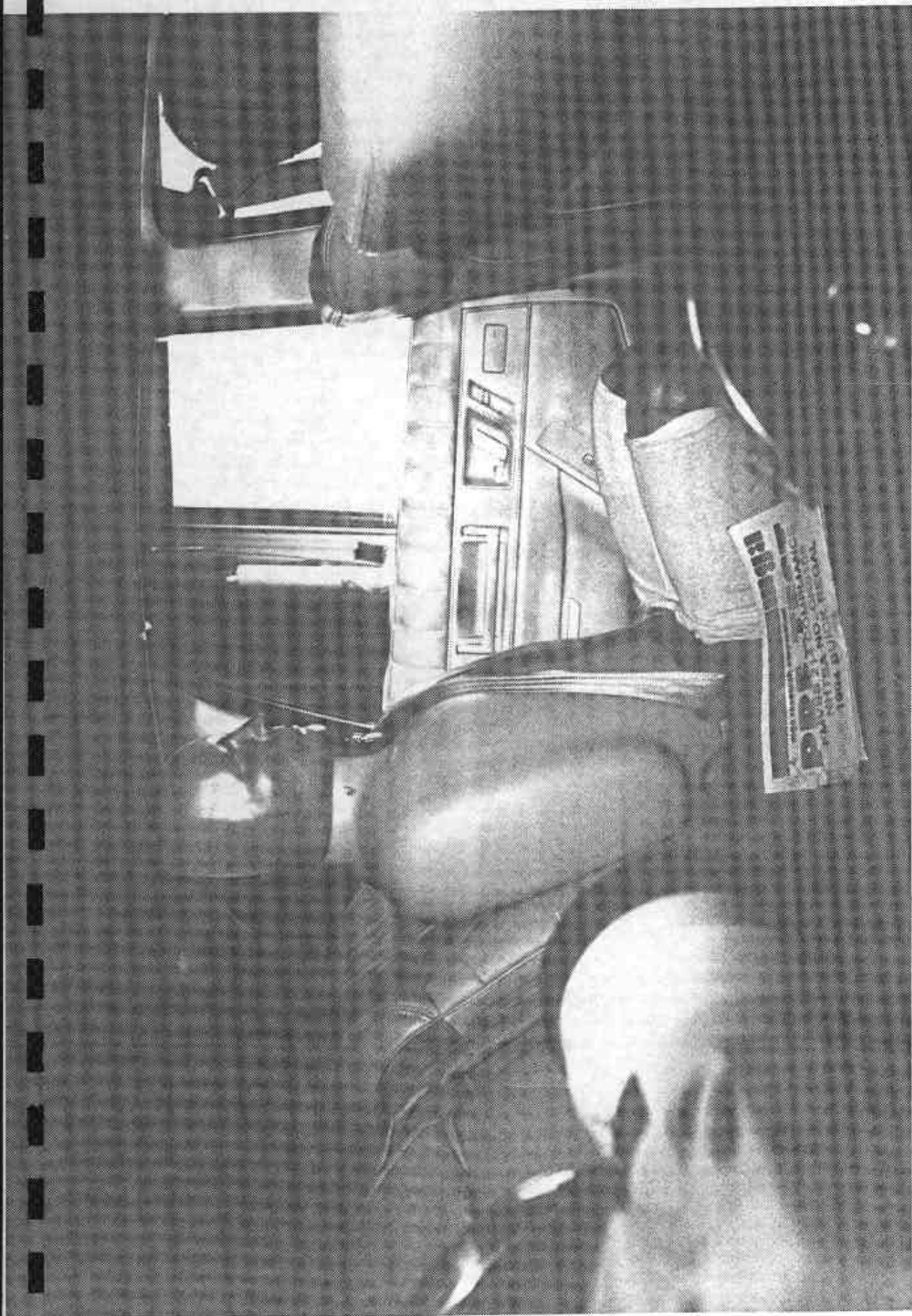


Photo No. A-28 - Pre-Test Passenger Dummy Right Side View

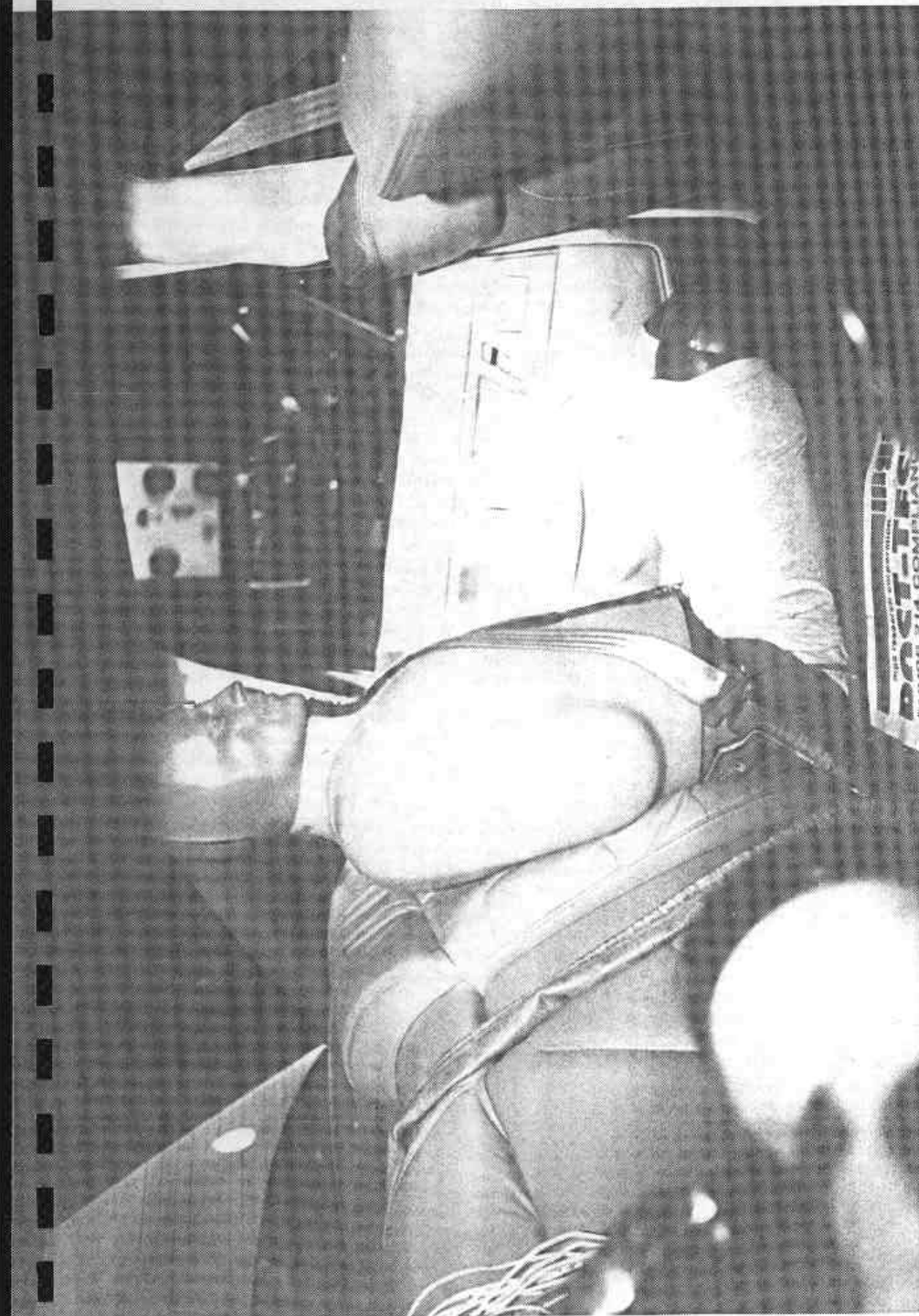


Photo No. A-29 - Post-Test passenger Dummy Right Side View

A-30

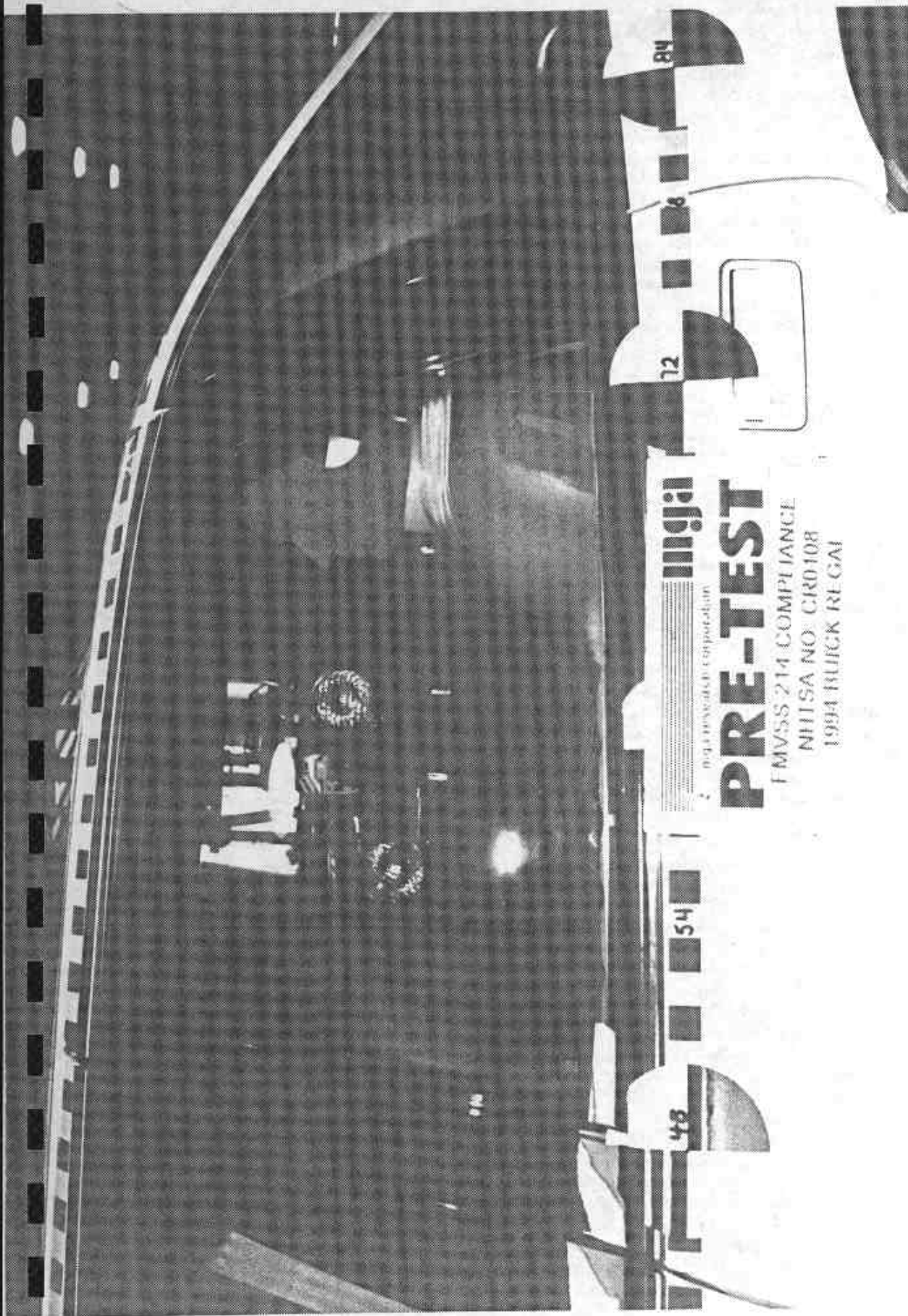


Photo No. A-30 - Pre-Test Passenger Dummy Left Side View

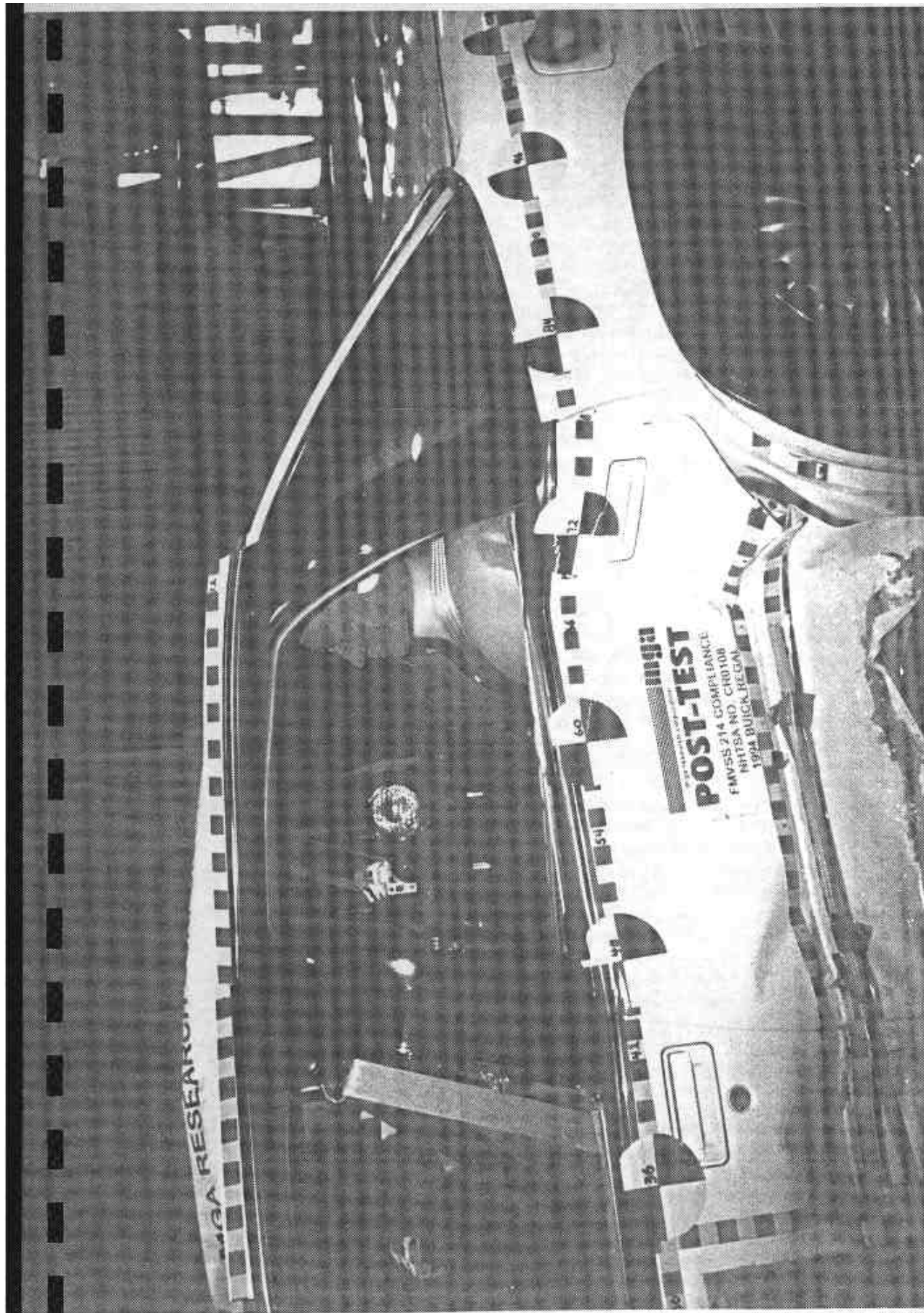


Photo No. A-31 - Post-Test Passenger Dummy Left Side View

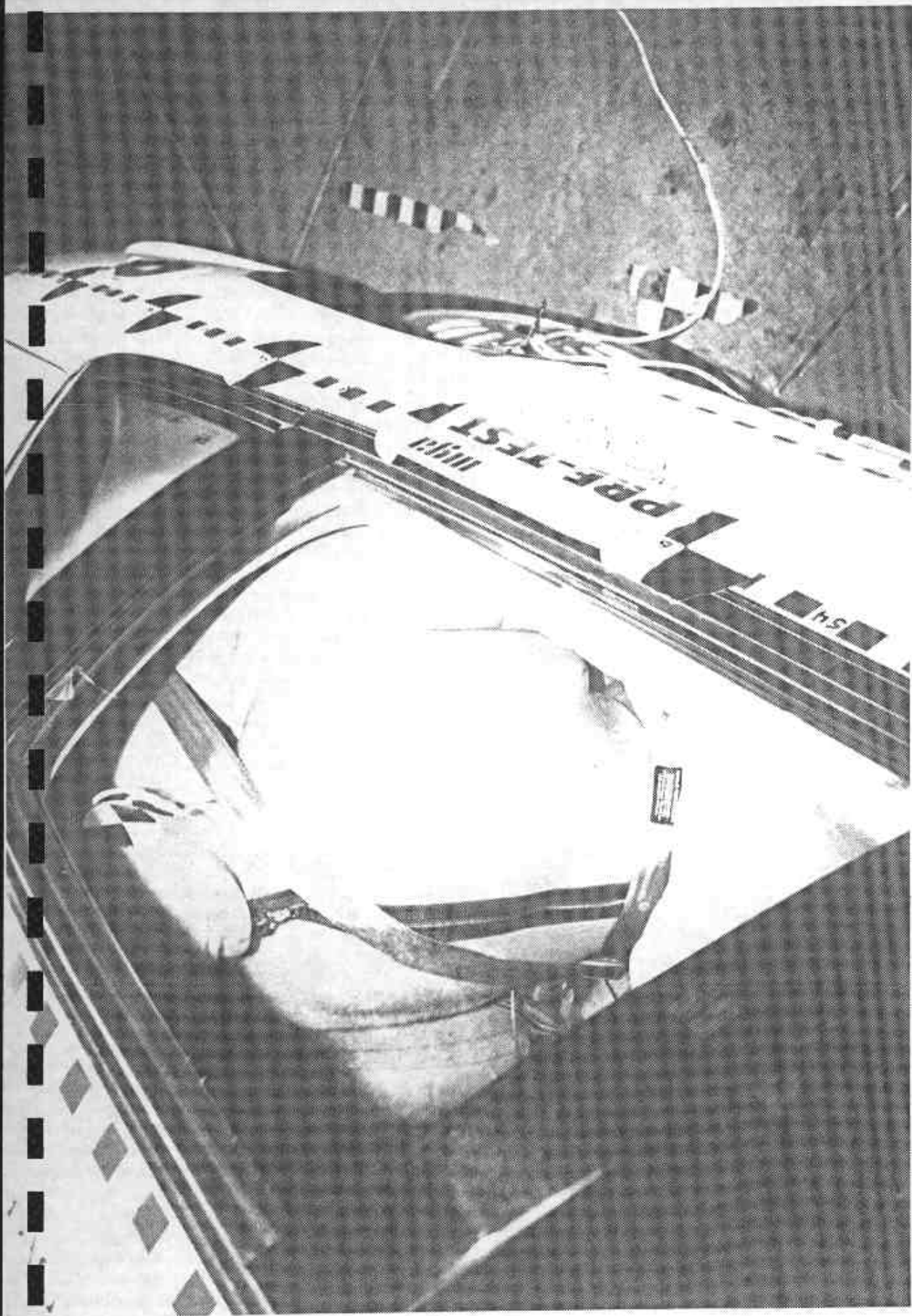


Photo No. A-32 - Pre-Test Passenger Dummy Front Oblique View

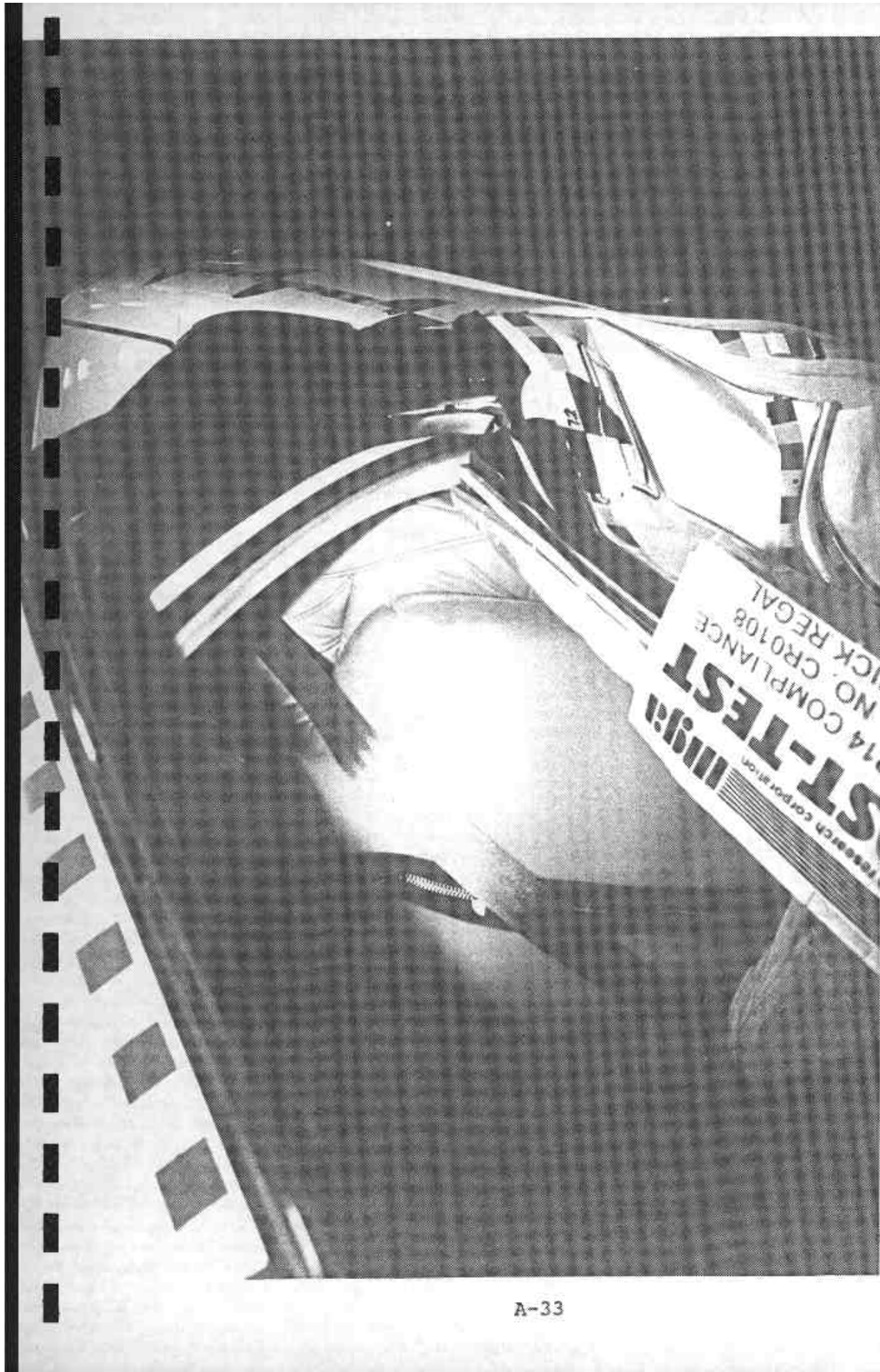


Photo No. A-33 - Post-Test Passenger Dummy Front Oblique View



Photo No. A-34 - Pre-Test Passenger Dummy Left Side View (Door Open)



TIRE-LOADING INFORMATION
OCCUPANTS VEHICLE CAP. WT.
FRT CTR. RR. TOTAL LBS KG
2 0 3 5 908 412
MAX. LOADING @ GVWR SAME AS VEHICLE
CAPACITY WEIGHT. WAX COLD TIRE
MODEL: WM19 SPEED PRESSURE
TIRE SIZE RTG PSI/KPA
FRT P205/70R15 S 30/210
RR P205/70R15 S 30/210
SPA T125/70D16 M 60/420
IF TIRES ARE HOT, ADD 4PSI/28KPA
SEE OWNER'S MANUAL FOR ADDITIONAL
INFORMATION

10135543-8

Photo No. A-35 - Tire Placard

PHOTOGRAPH NOT AVAILABLE

Photo No. A-36 - Vehicle Certification Label

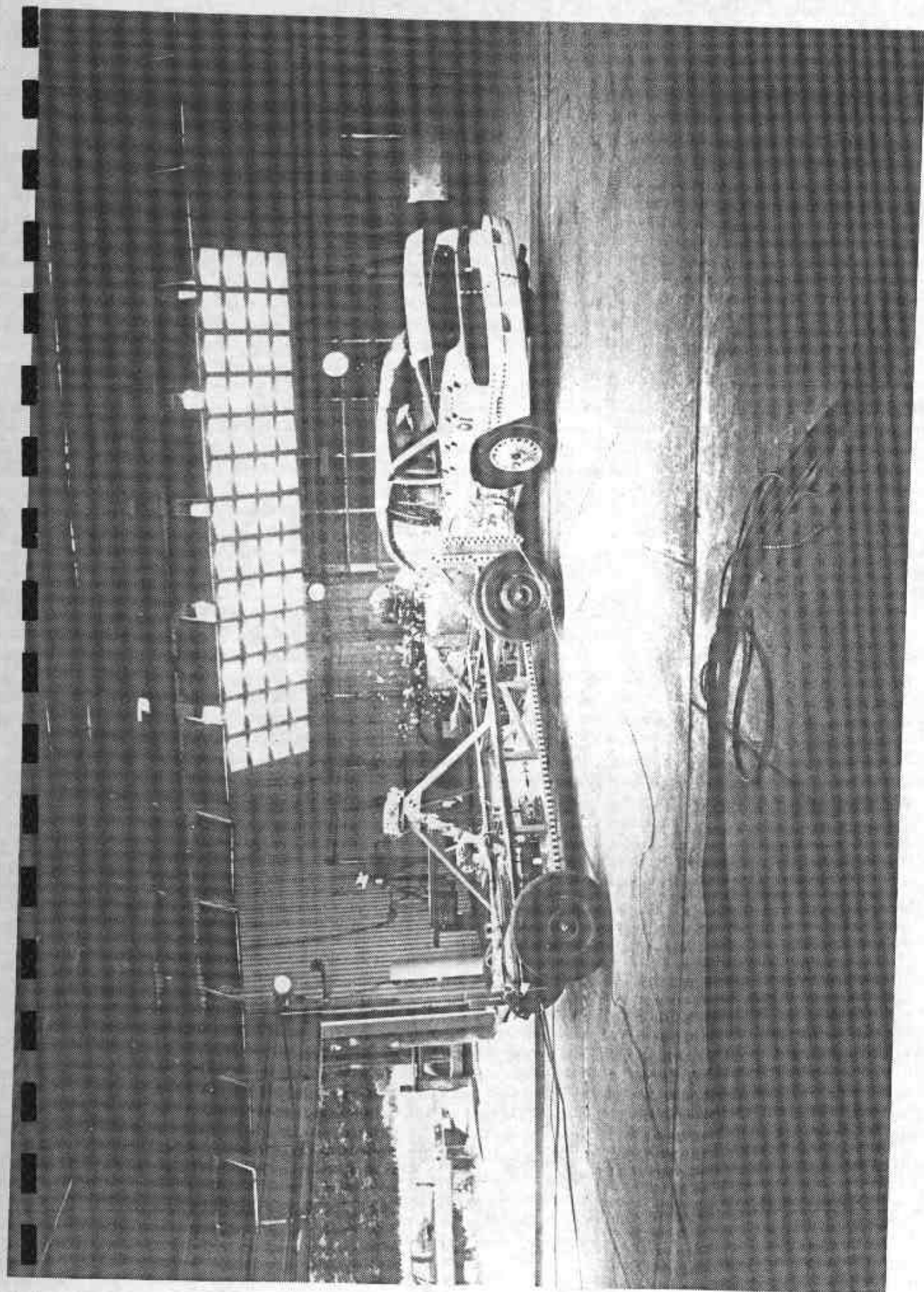


Photo No. A-37 - Impact

A-37

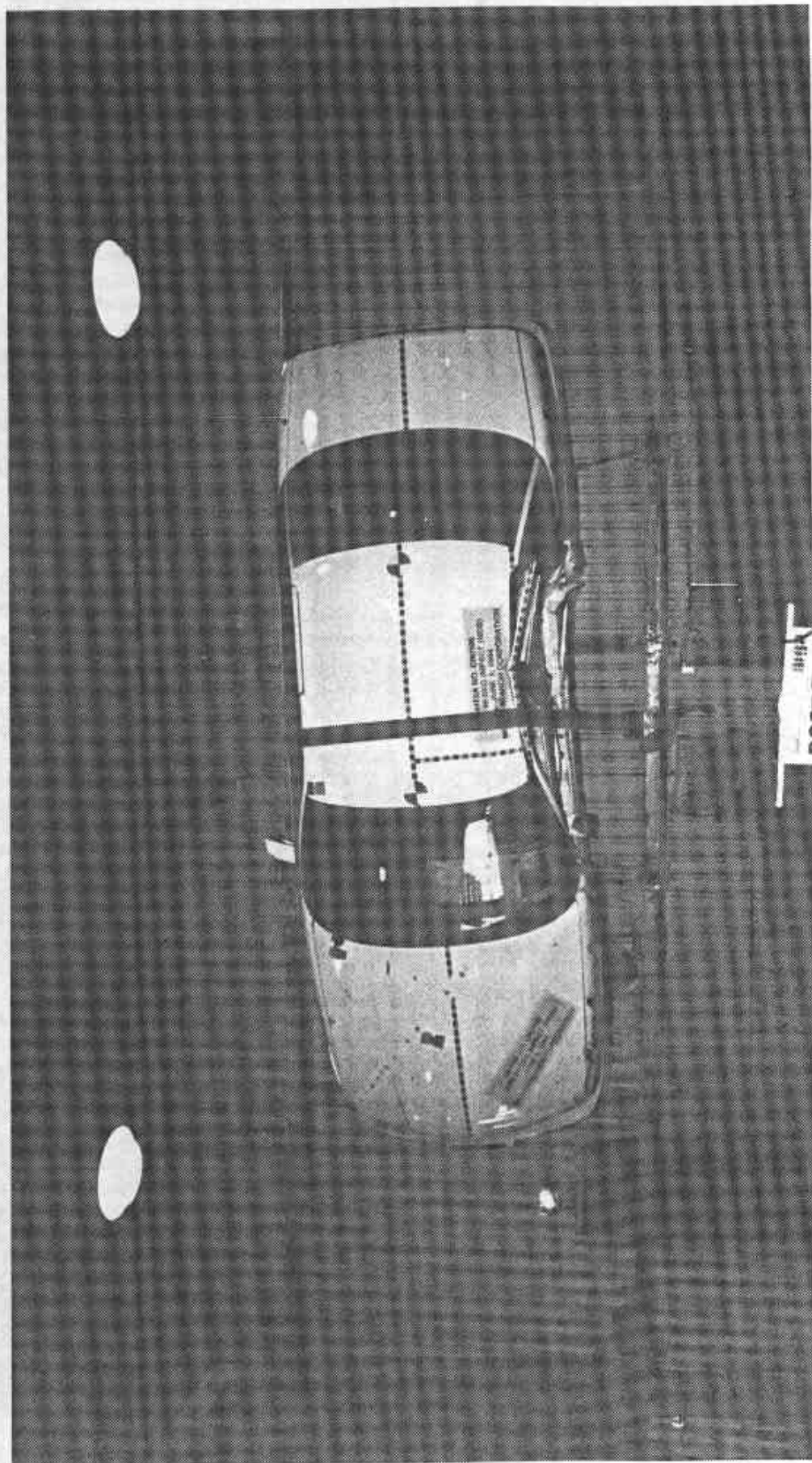


Photo No. A-38 - Rollover 90°

A-38

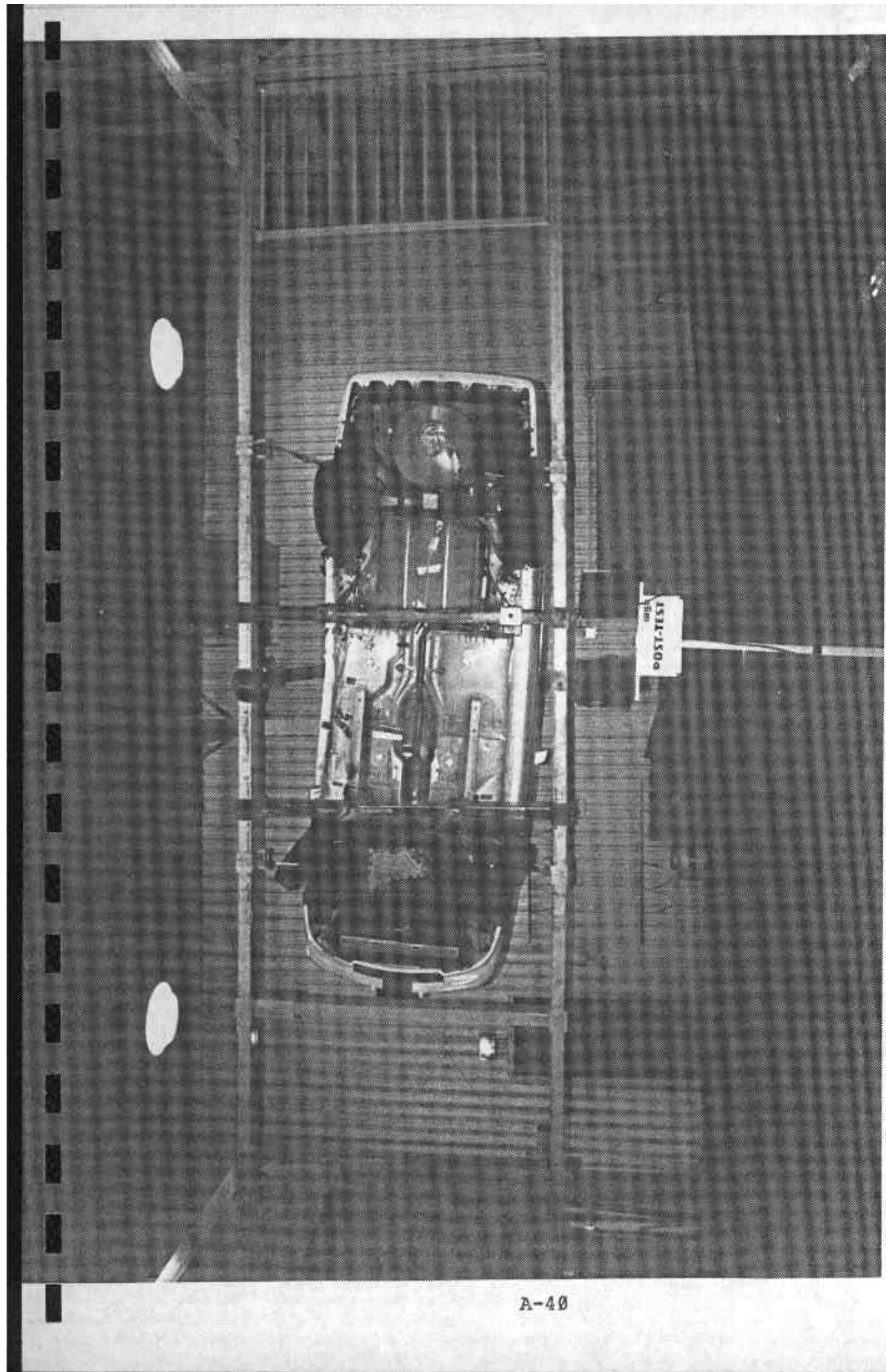


Photo No. A-40 - Rollover 270°

A-40

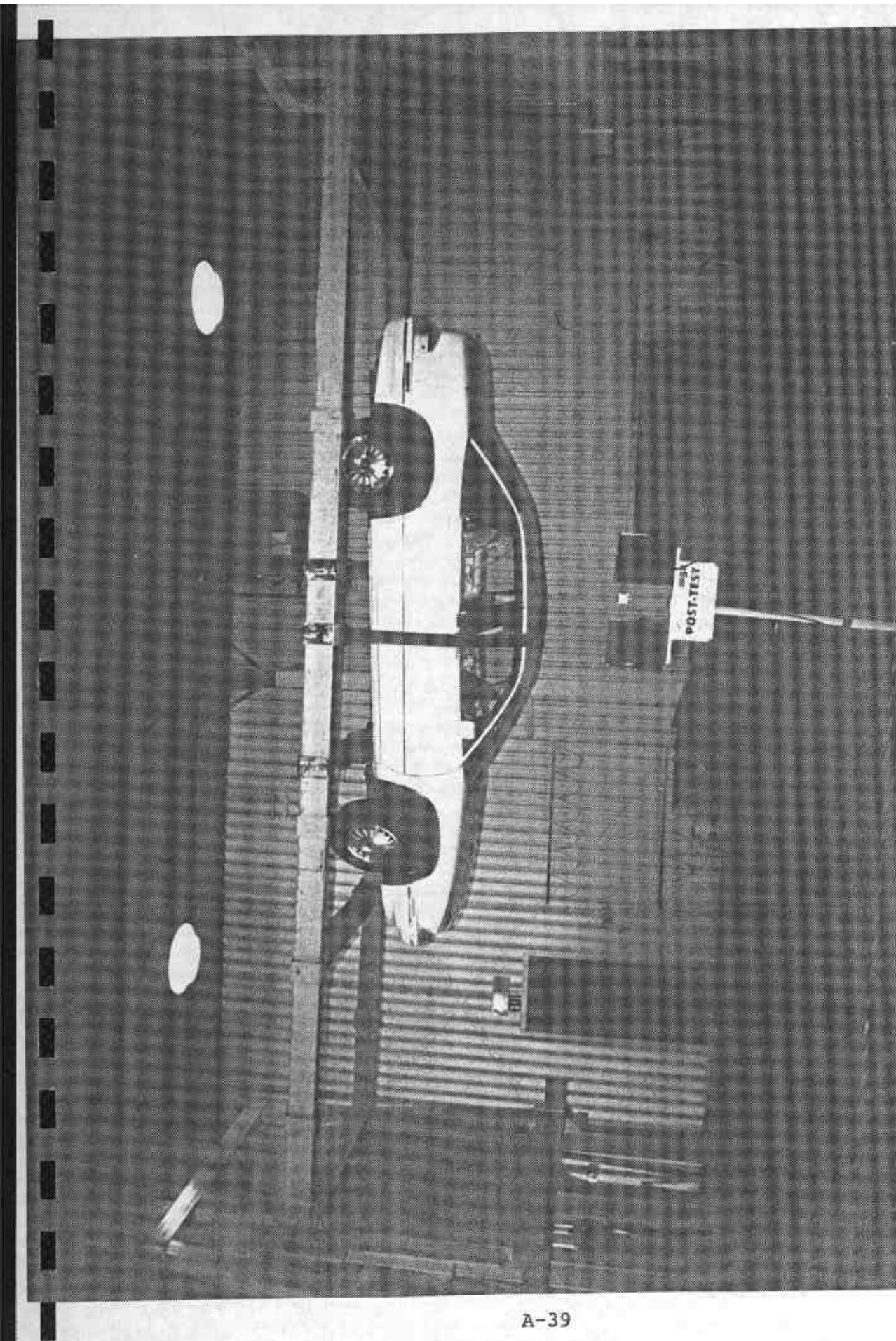


Photo No. A-39 - Rollover 180°

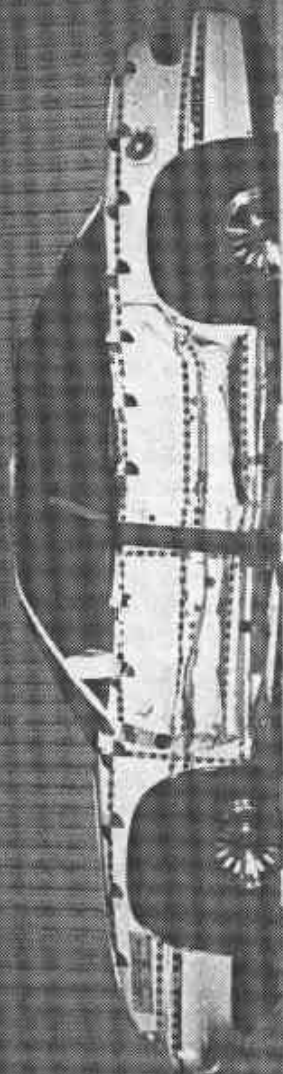


Photo No. A-41 - Rollover 360°

A-41

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Filter: Class 180 (300 Hz)

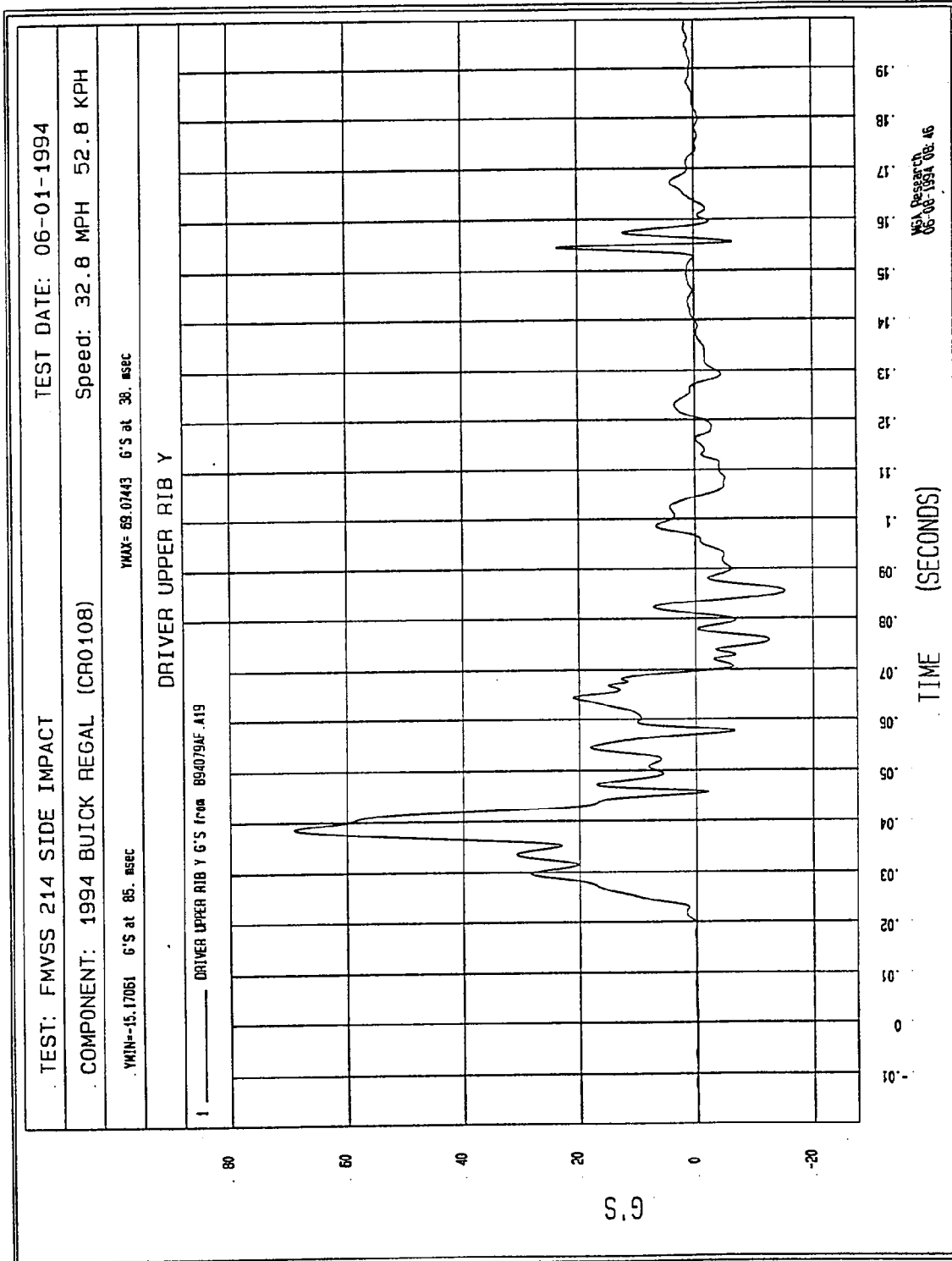


Figure B-1 - Driver Upper Rib Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

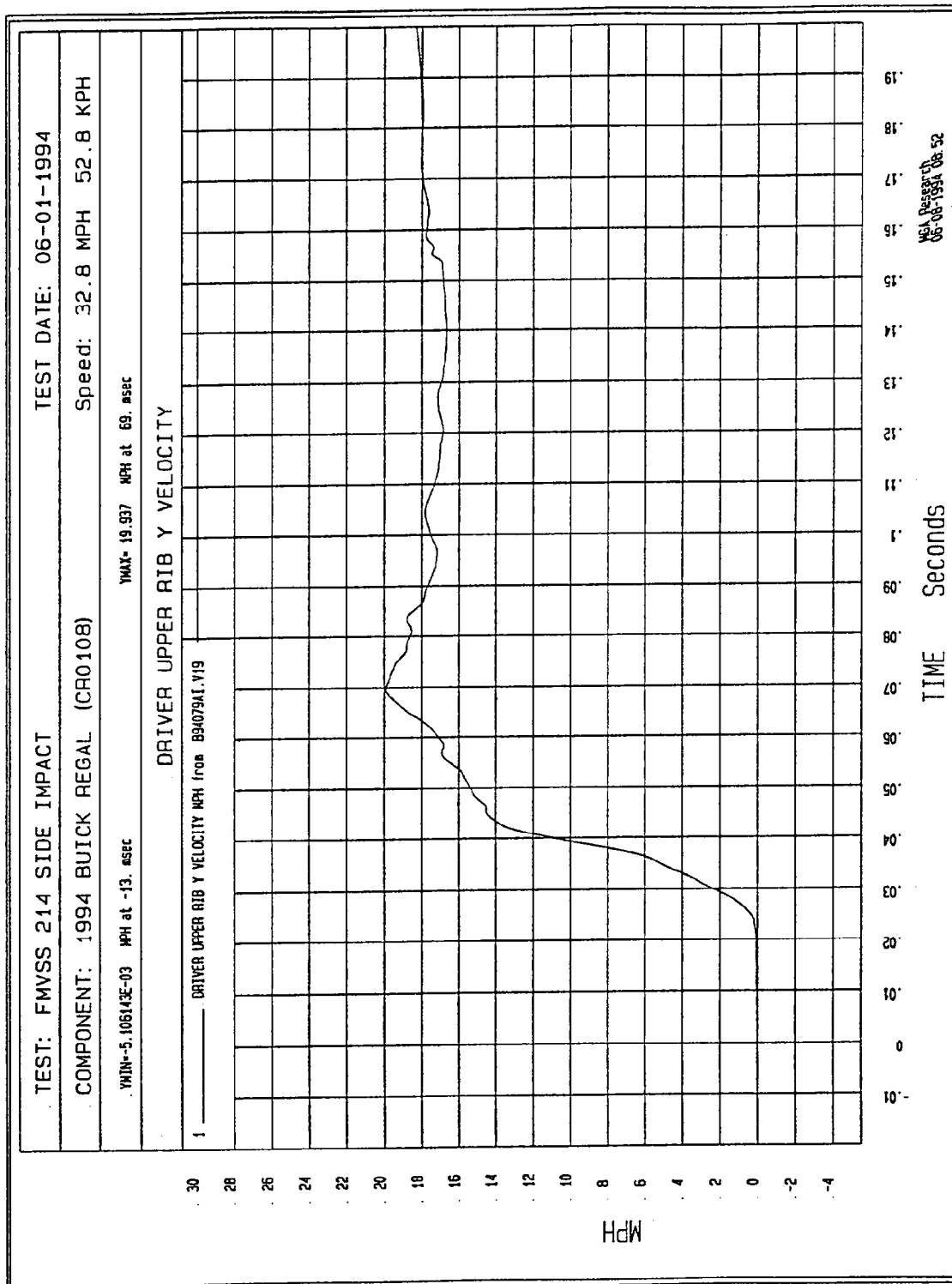


Figure B-2 - Driver Upper Rib Y Velocity vs. Time

Filter: Class 180 (300 Hz)

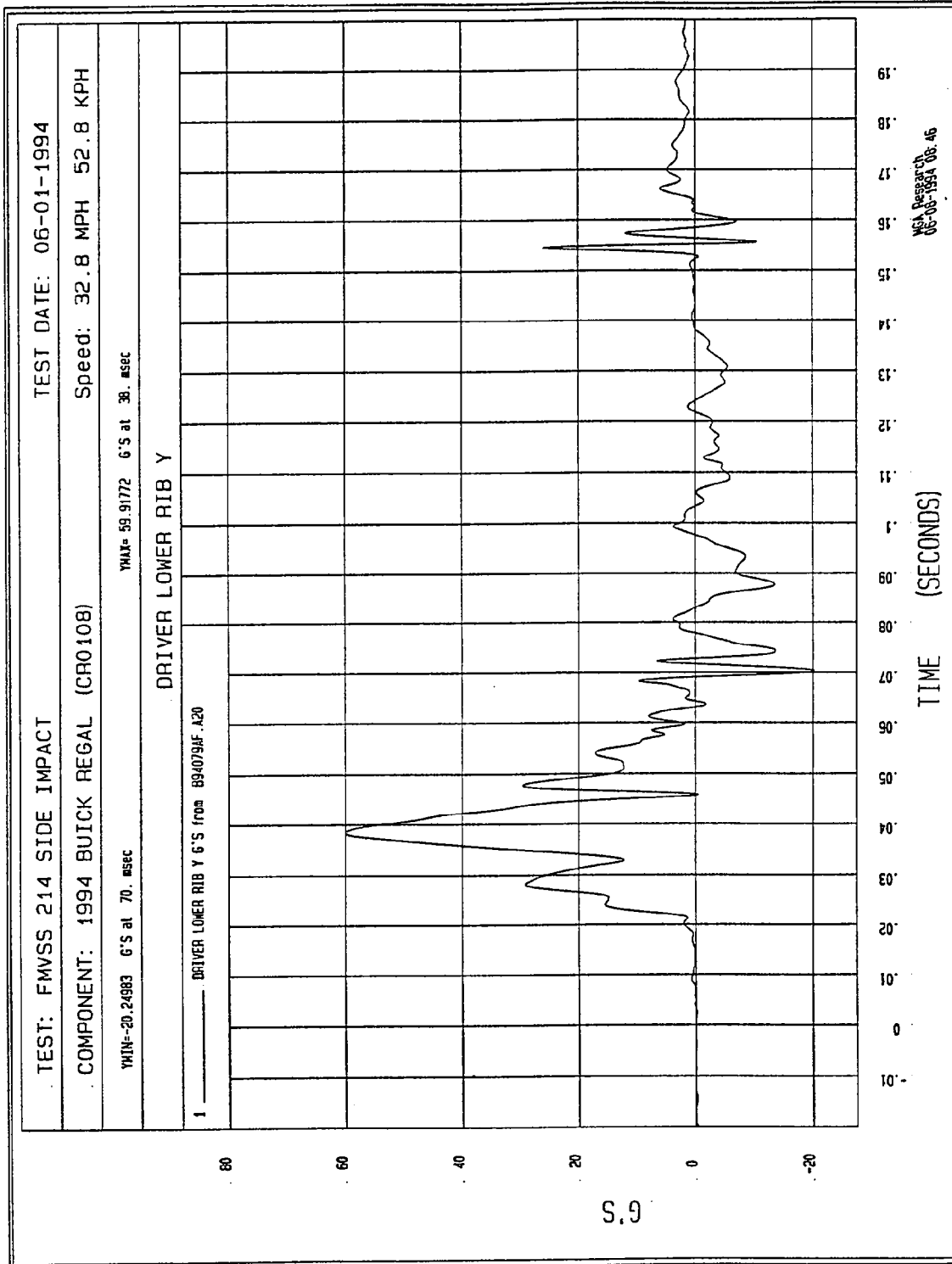


Figure B-3 - Driver Lower Rib Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

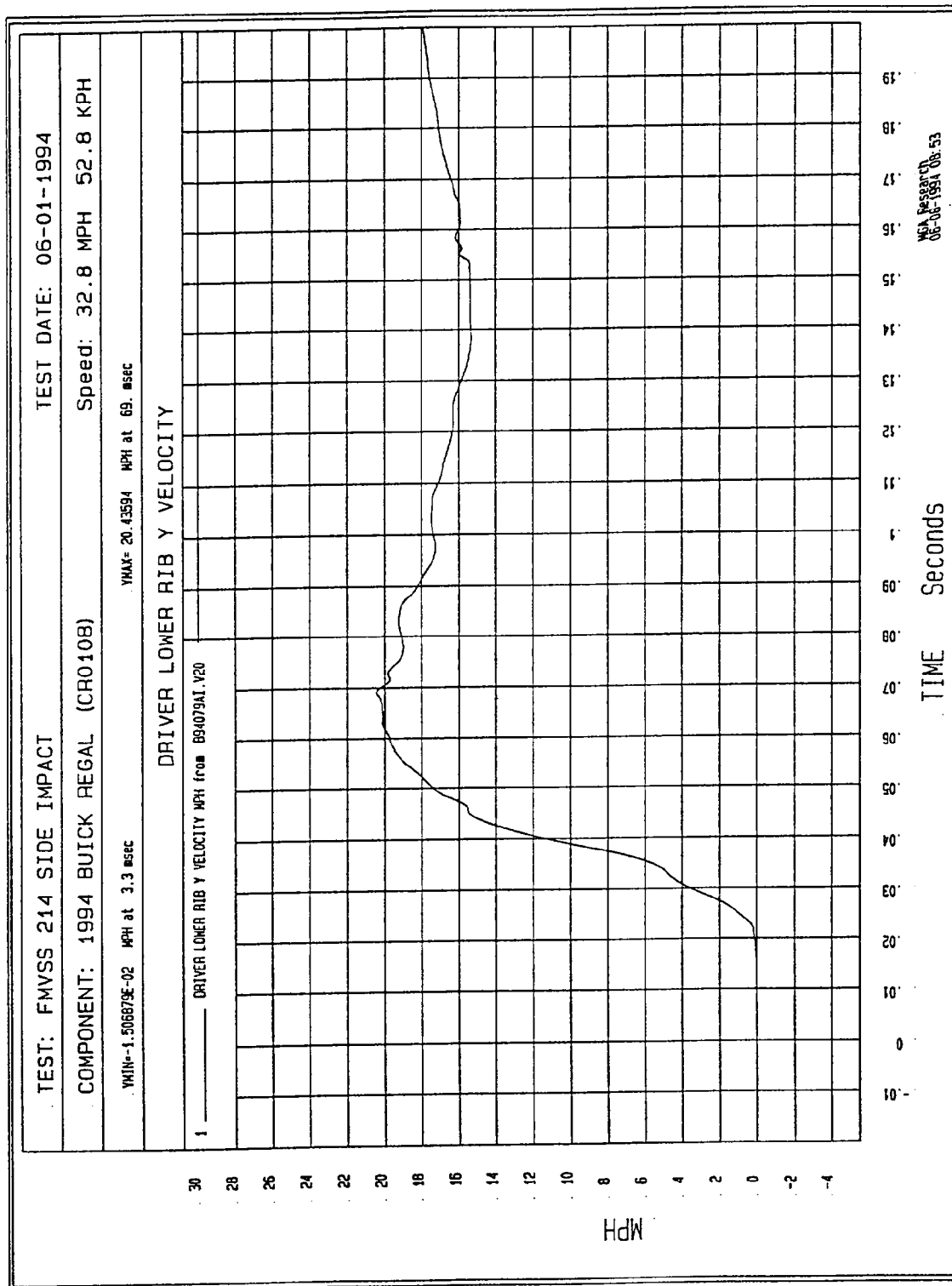


Figure B-4 - Driver Lower Rib Y Velocity vs. Time

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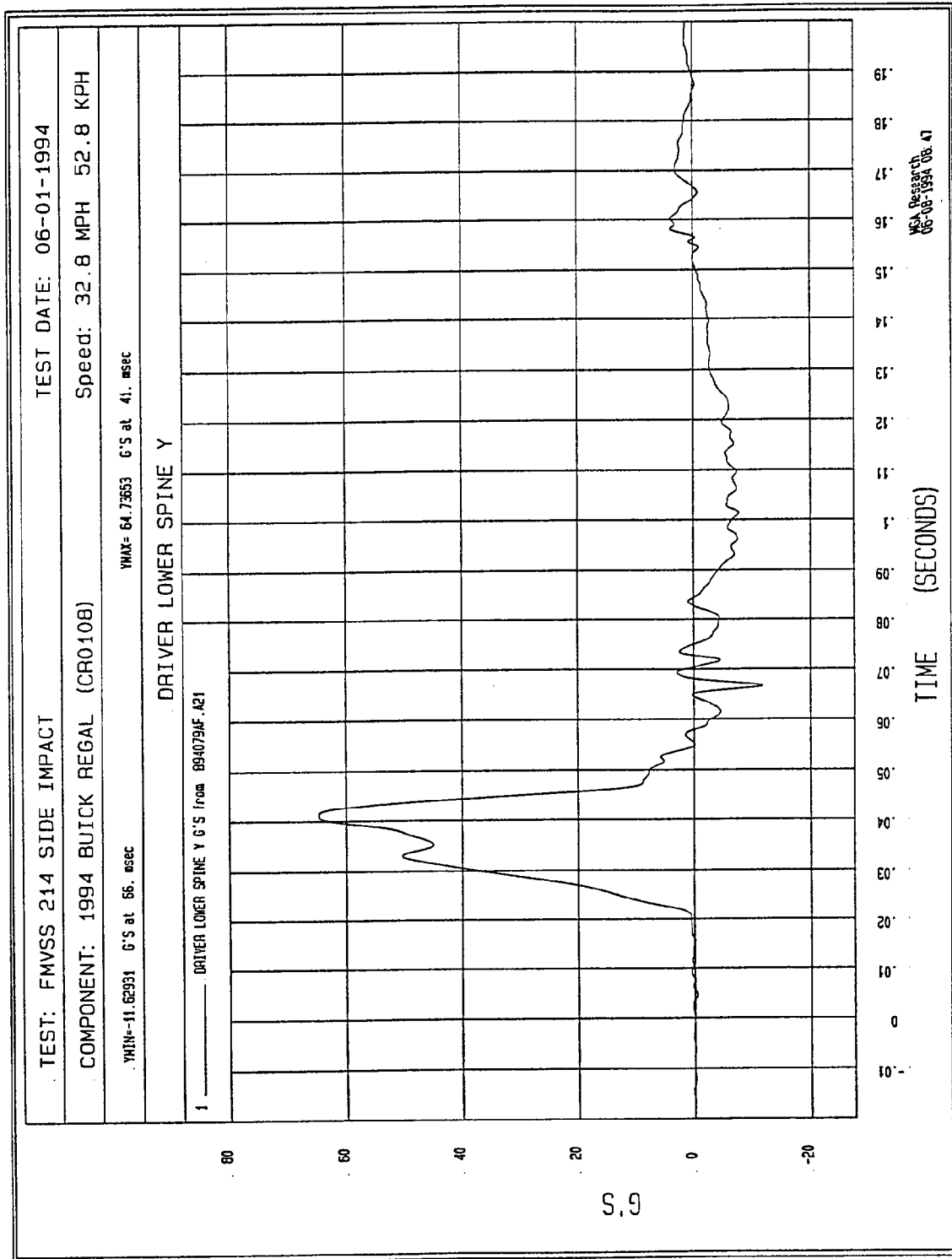
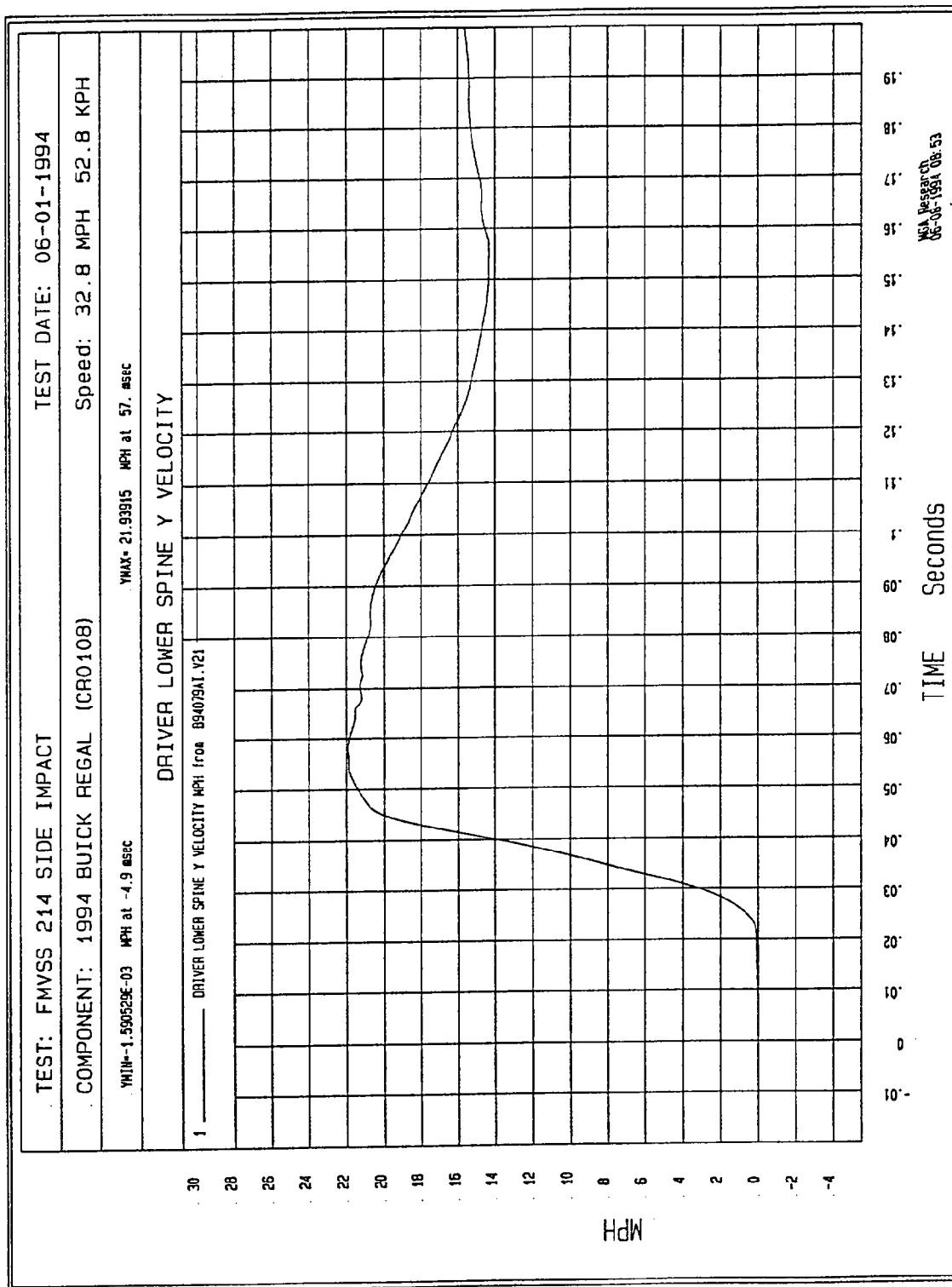


Figure B-5 - Driver Lower Spine Y Acceleration vs. Time

Filter: Class 180 (300 Hz)



B-6

Figure B-6 - Driver Lower Spine Y Velocity vs. Time

Filter: Class 180 (300 Hz)

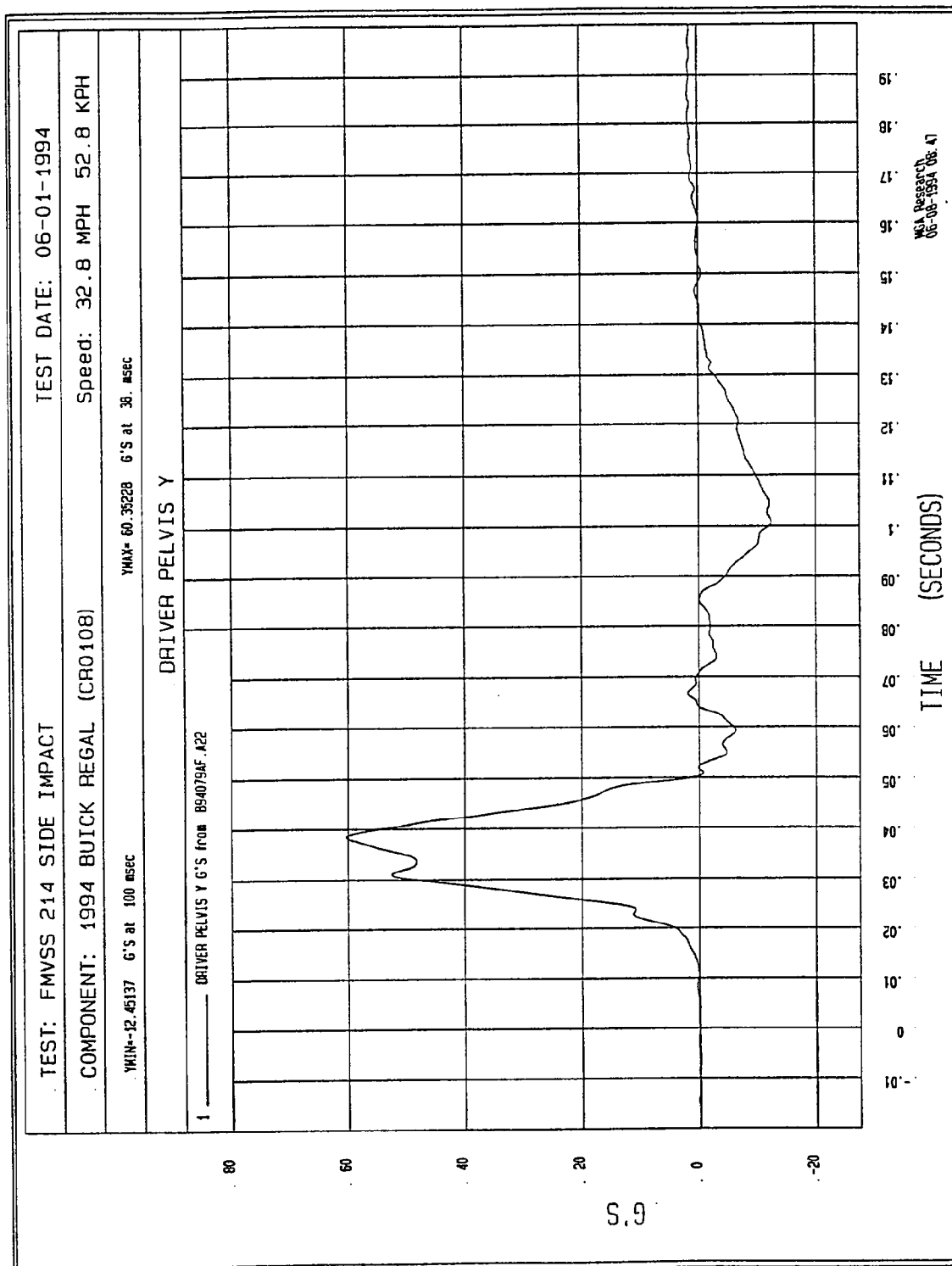


Figure B-7 - Driver Pelvis Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

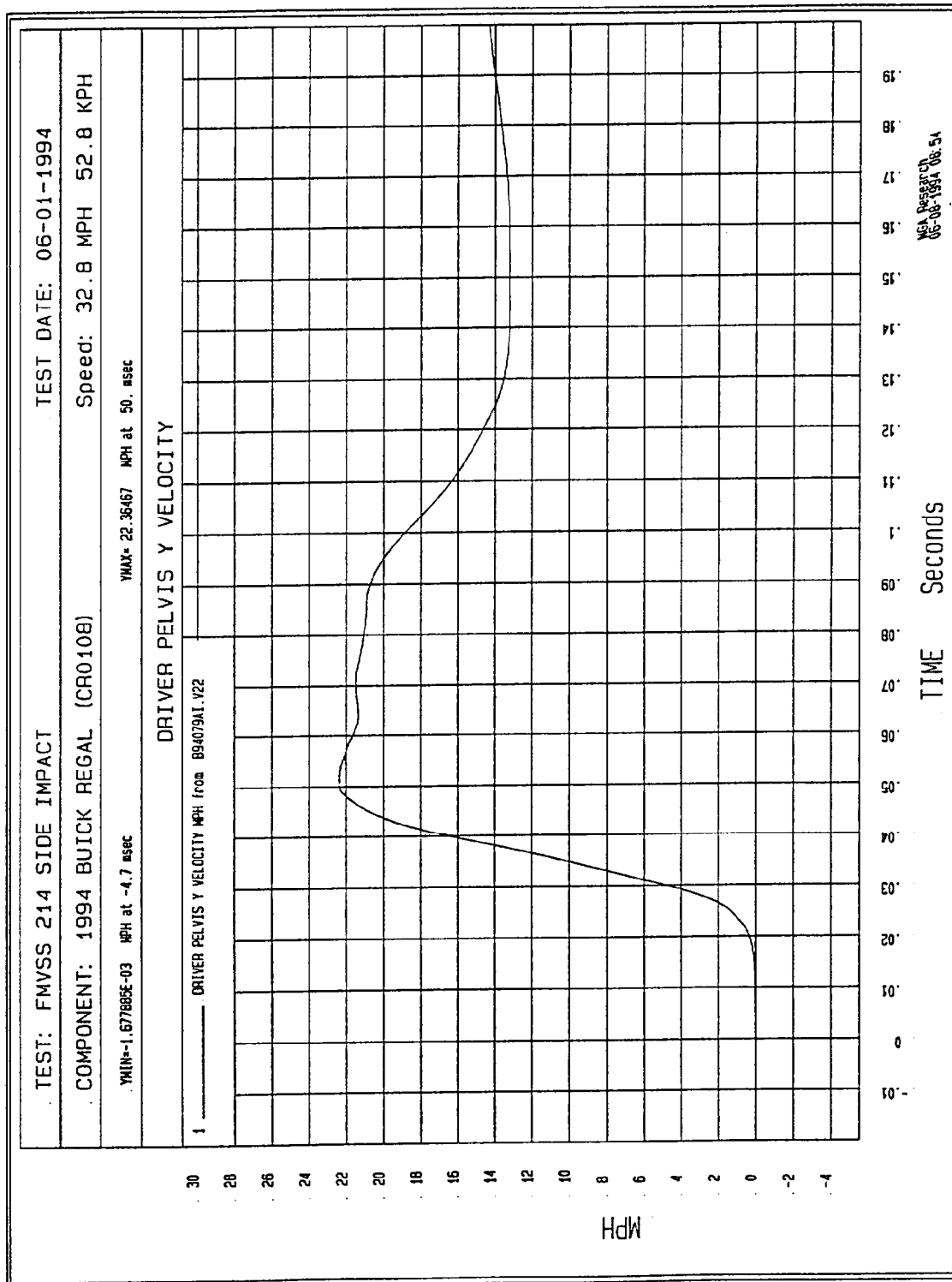


Figure B-8 - Driver Pelvis Y Velocity vs. Time

Filter: Class 180 (300 Hz)

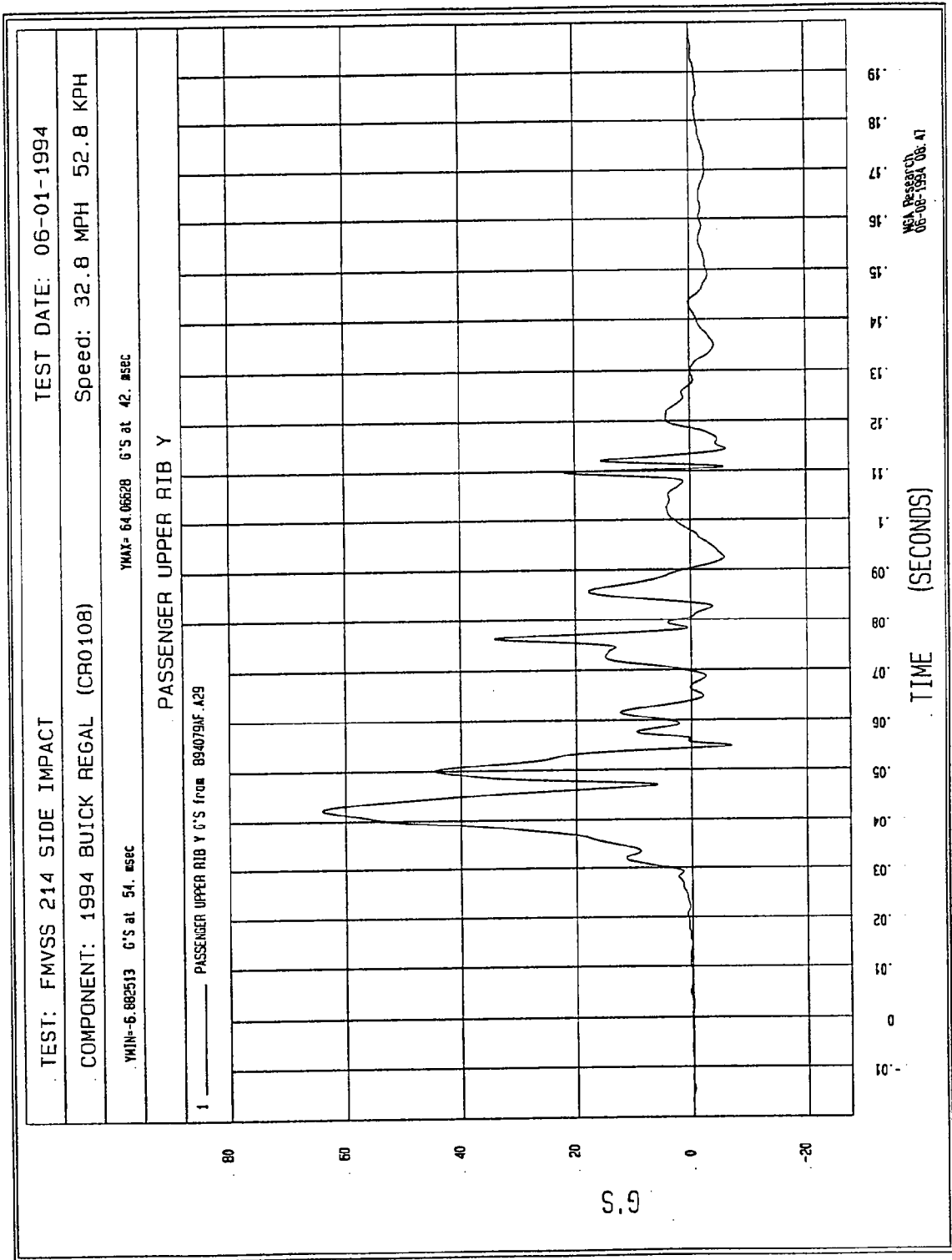


Figure B-9 - Passenger Upper Rib Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

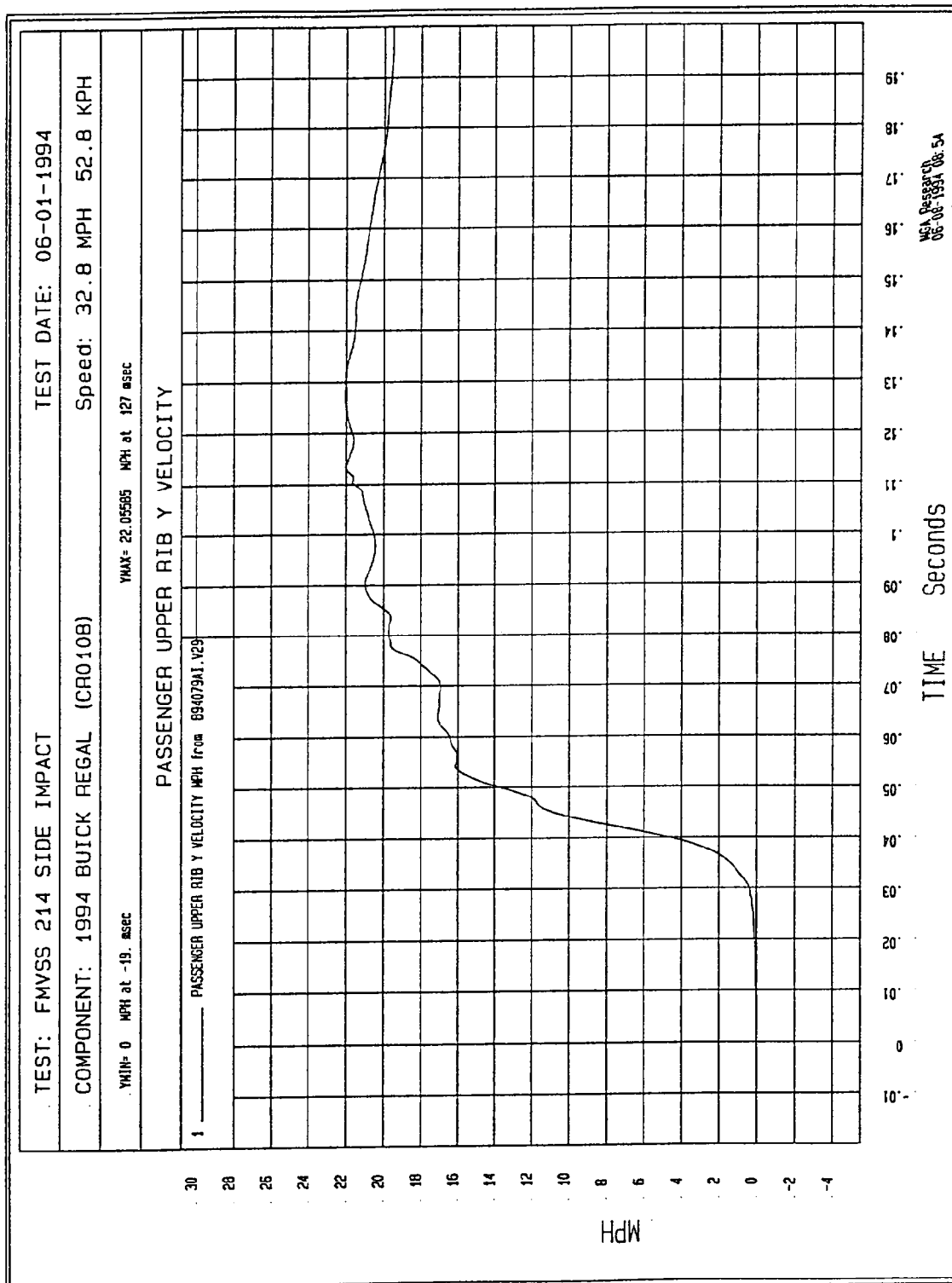


Figure B-10 - Passenger Upper Rib Y Velocity vs. Time

Filter: Class 180 (300 Hz)

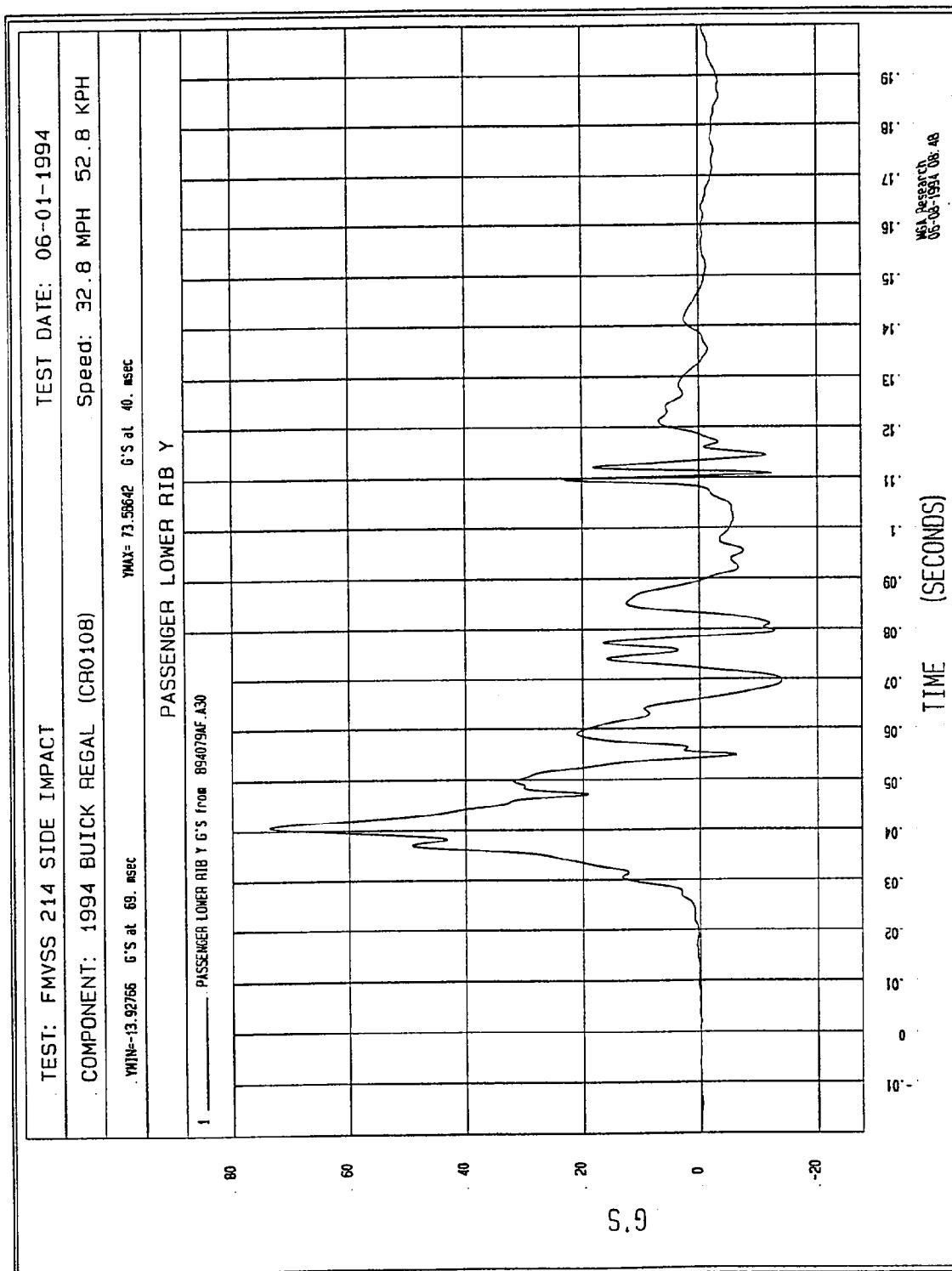


Figure B-11 - Passenger Lower Rib Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

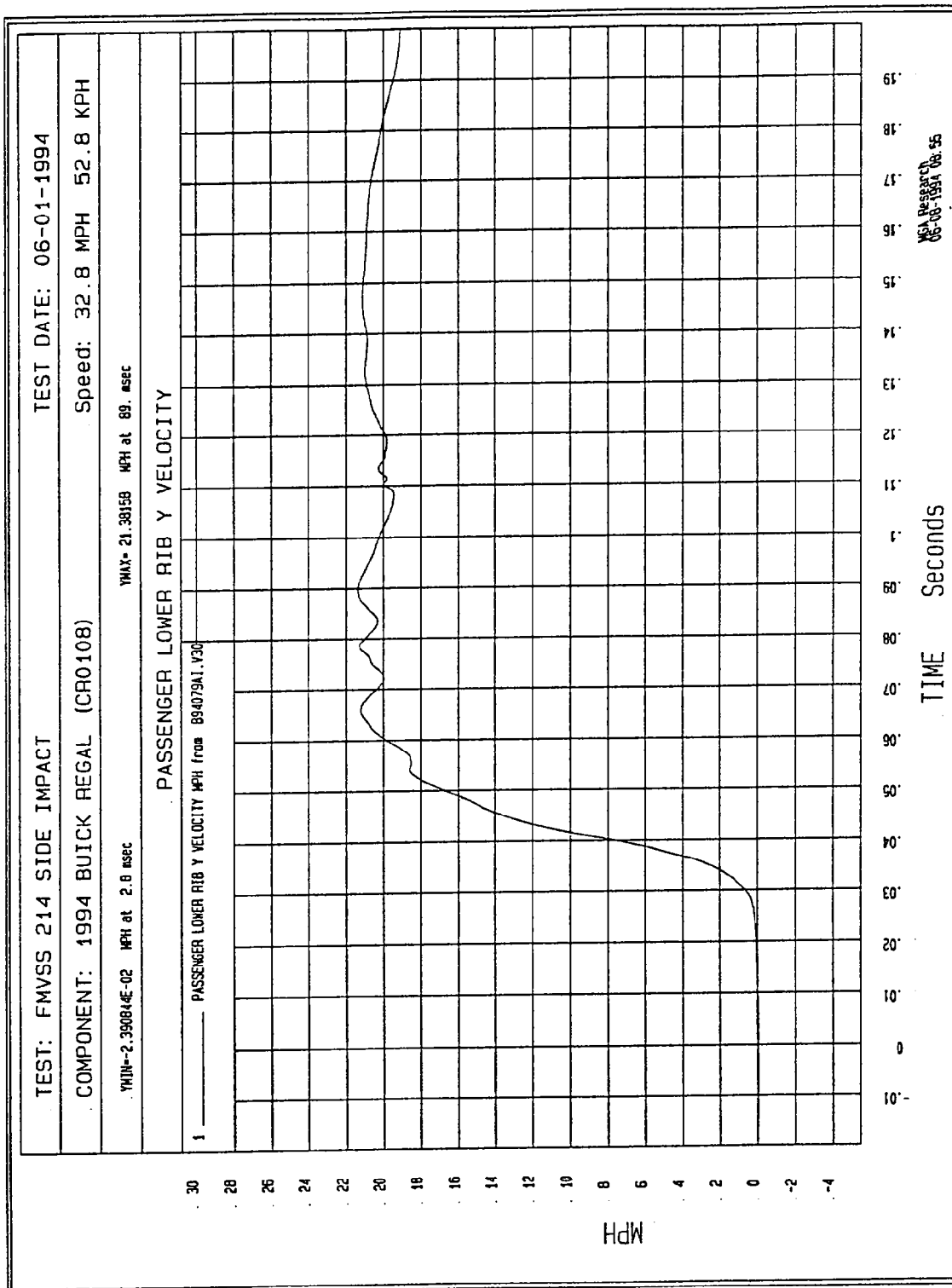


Figure B-12 - Passenger Lower Rib Y Velocity vs. Time

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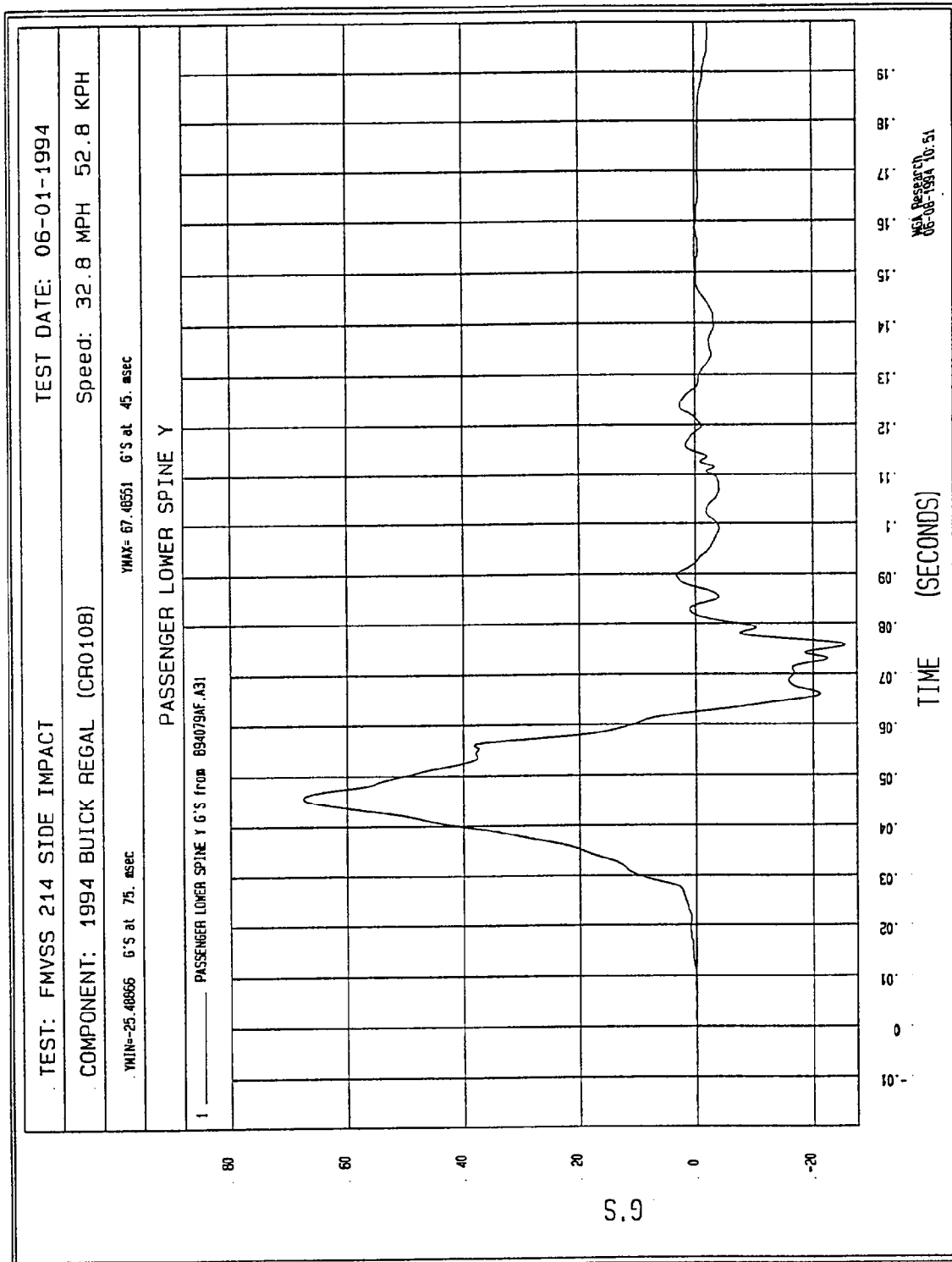


Figure B-13 - Passenger Lower Spine Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

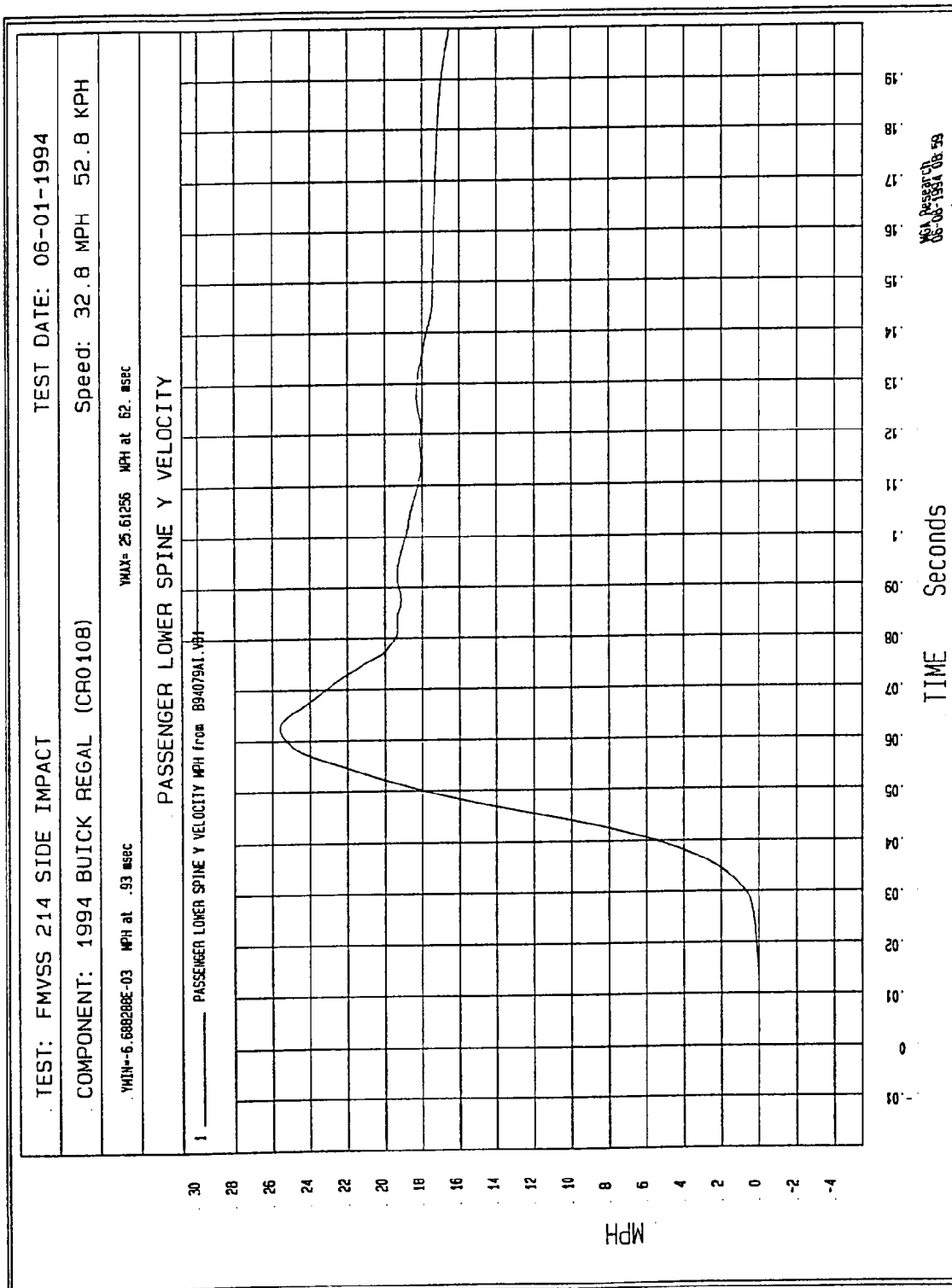


Figure B-14 - Passenger Lower Spine Y Velocity vs. Time

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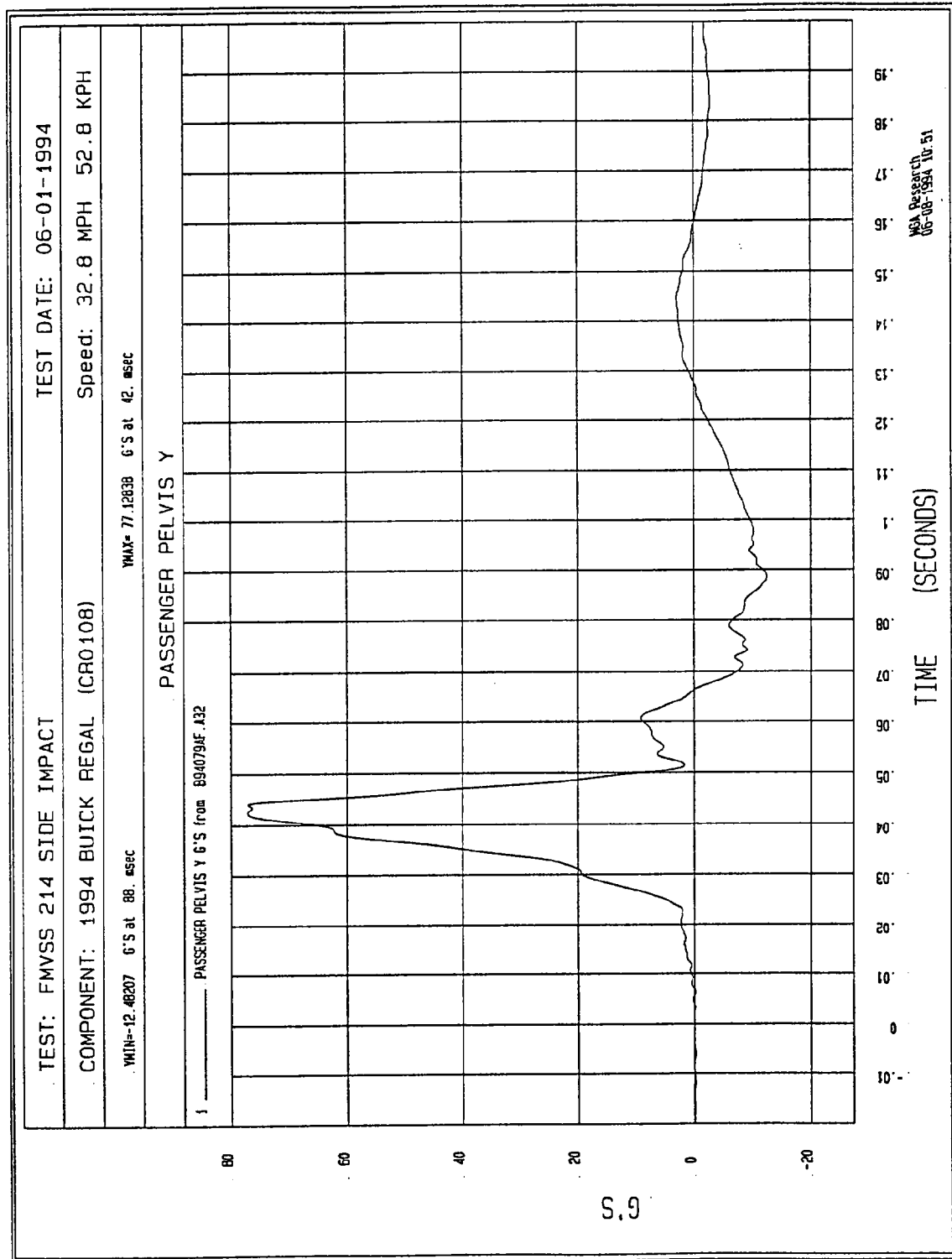


Figure B-15 - Passenger Pelvis Y Acceleration vs. Time

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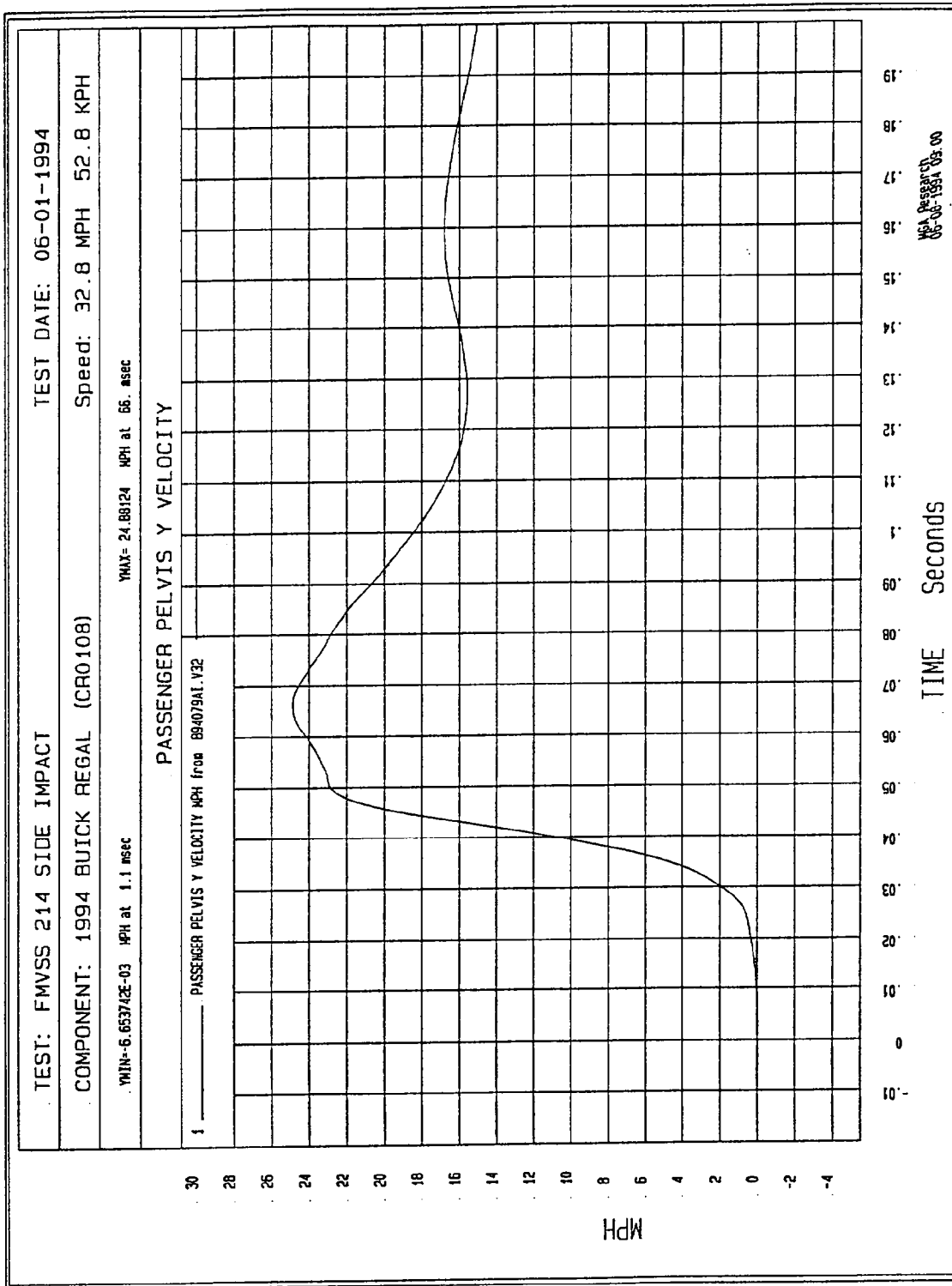


Figure B-16 - Passenger Pelvis Y Velocity vs. Time

Filter: Class 60 (100 Hz)

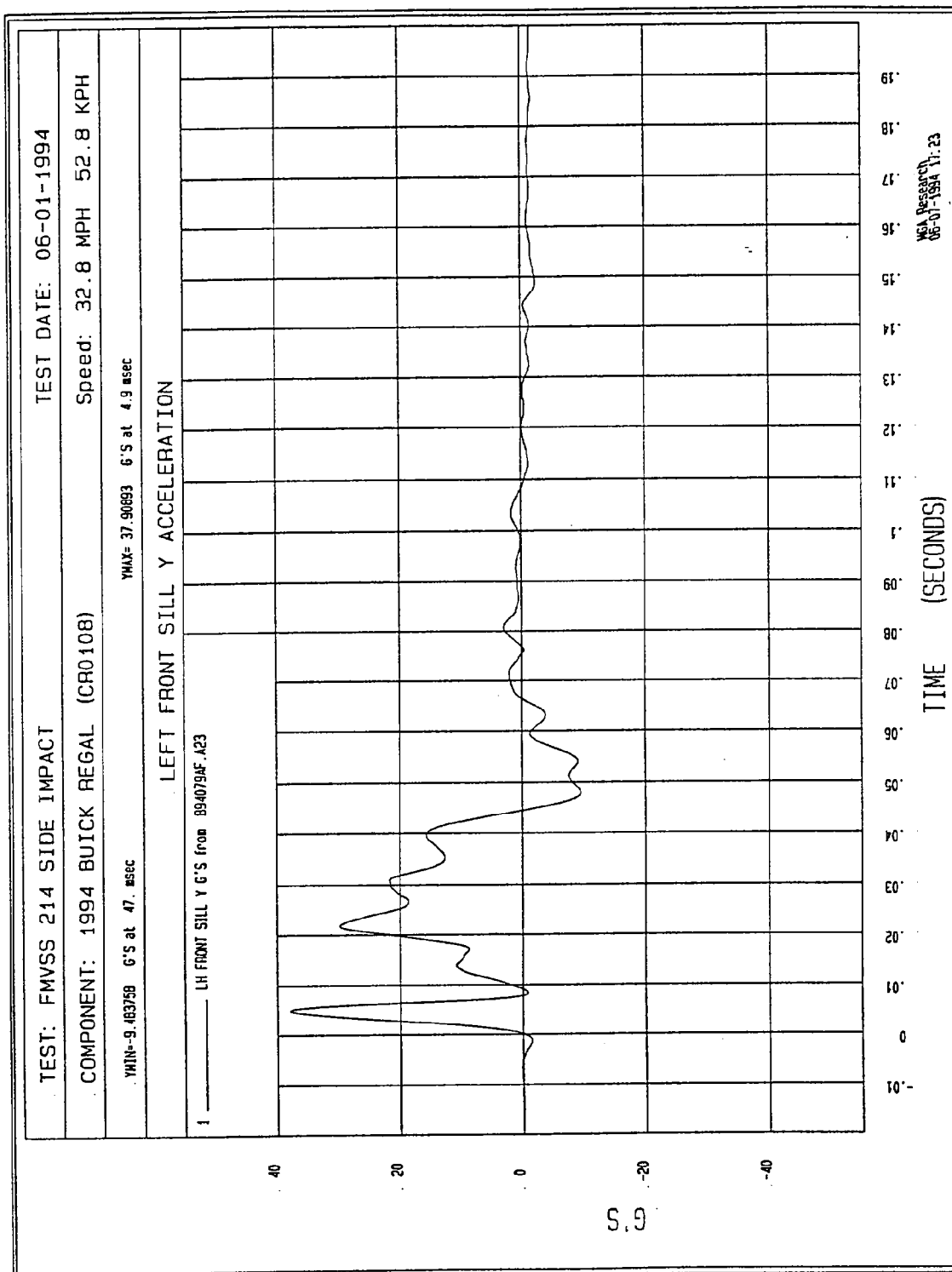


Figure B-17 - Left Front Sill Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

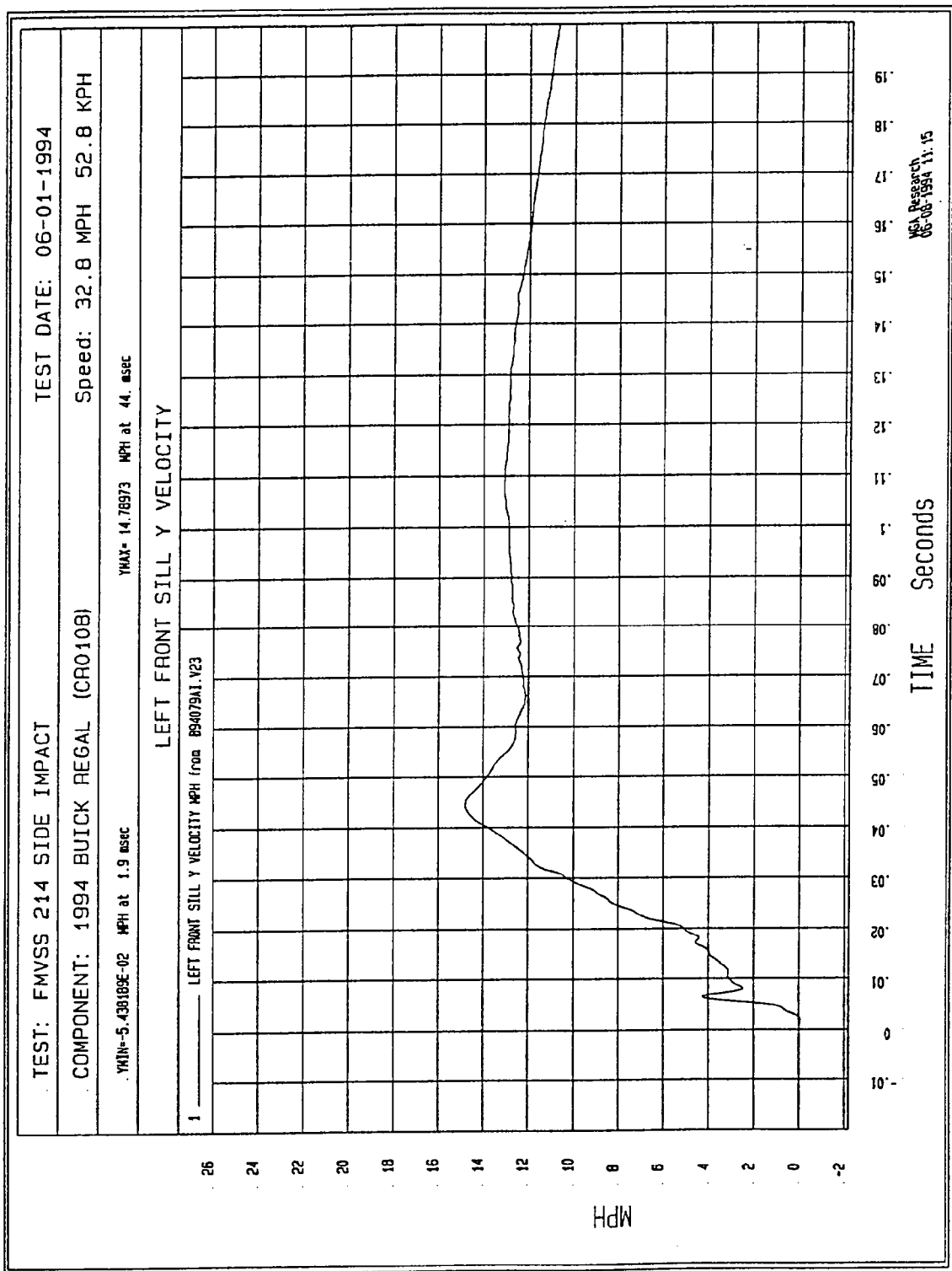


Figure B-18 - Left Front Sill Y Velocity vs. Time

Filter: Class 60 (100 Hz)

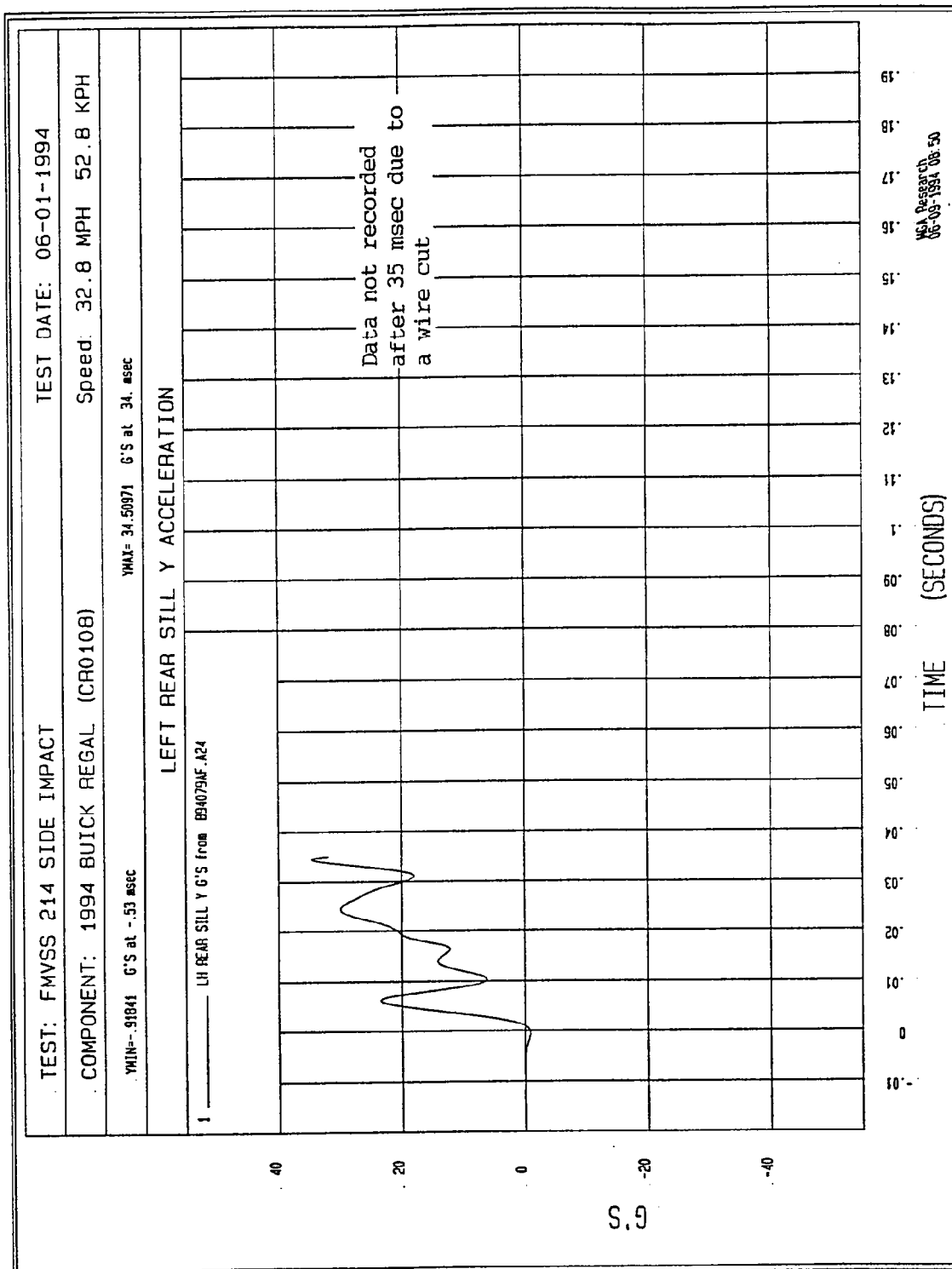


Figure B-19 - Left Rear Sill Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

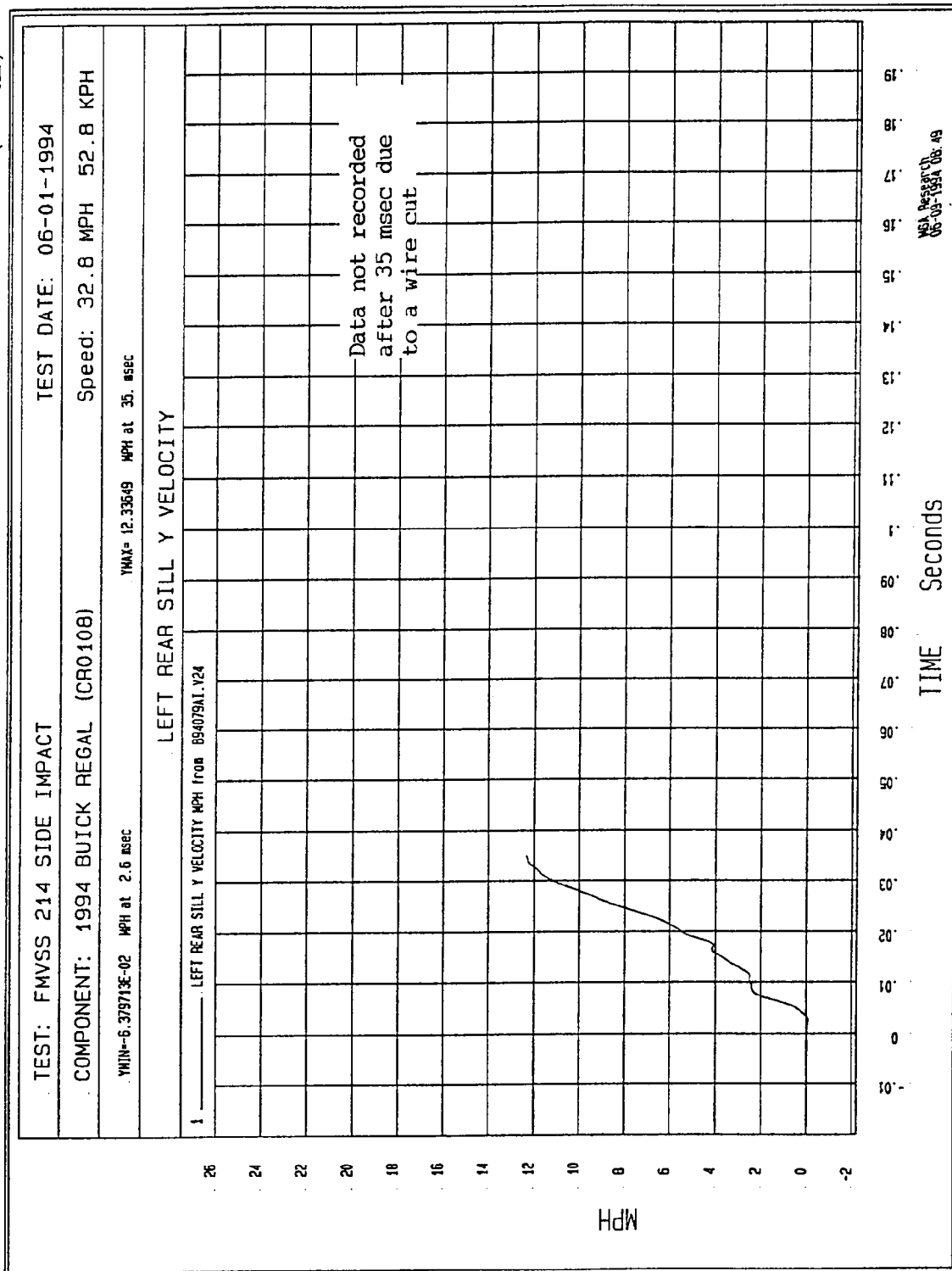


Figure B-20 - Left Rear Sill Y Velocity vs. Time

Filter: Class 60 (100 Hz)

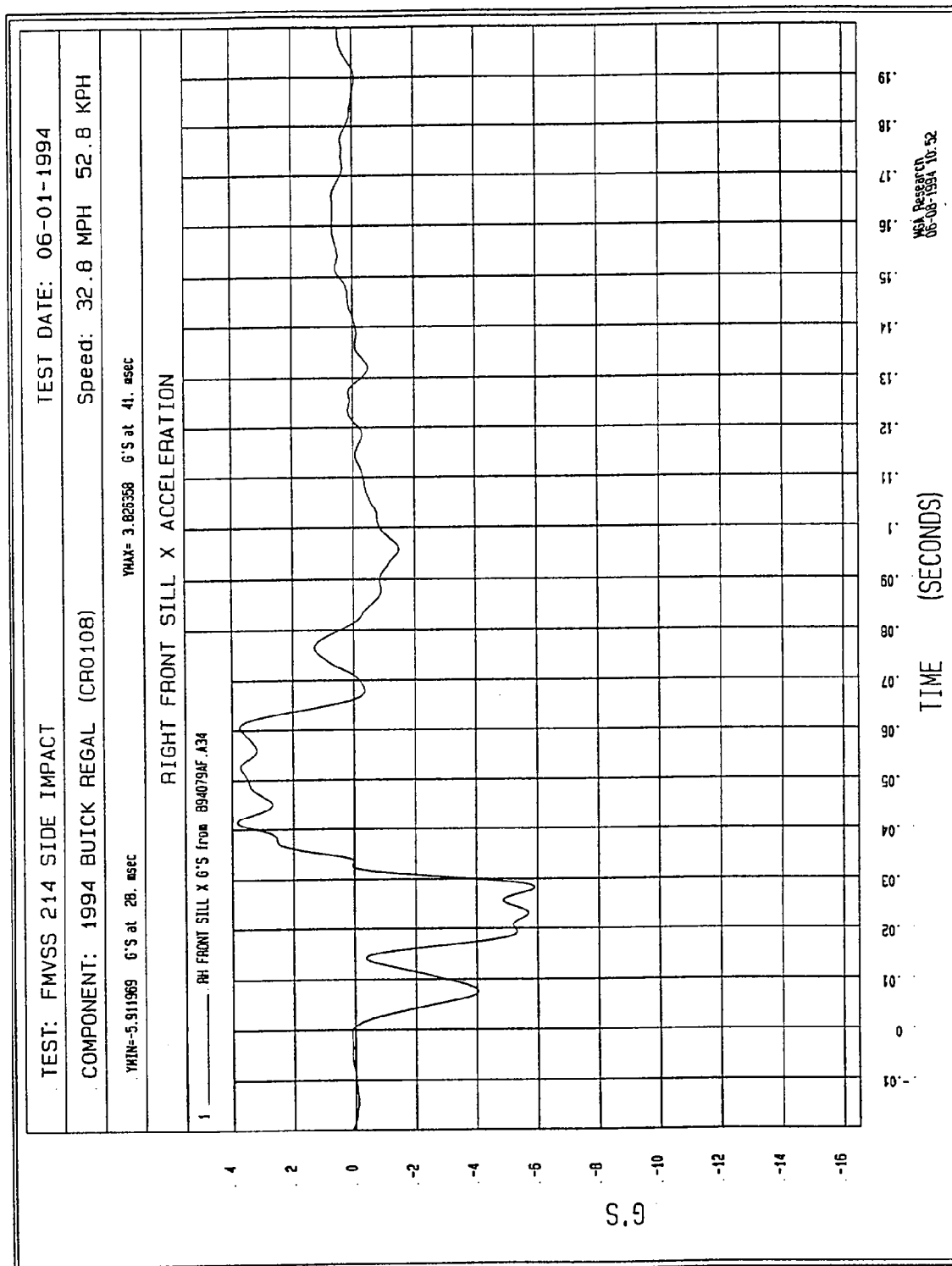


Figure B-21 - Right Front Sill X Acceleration vs. Time

Filter: Class 180 (300 Hz)

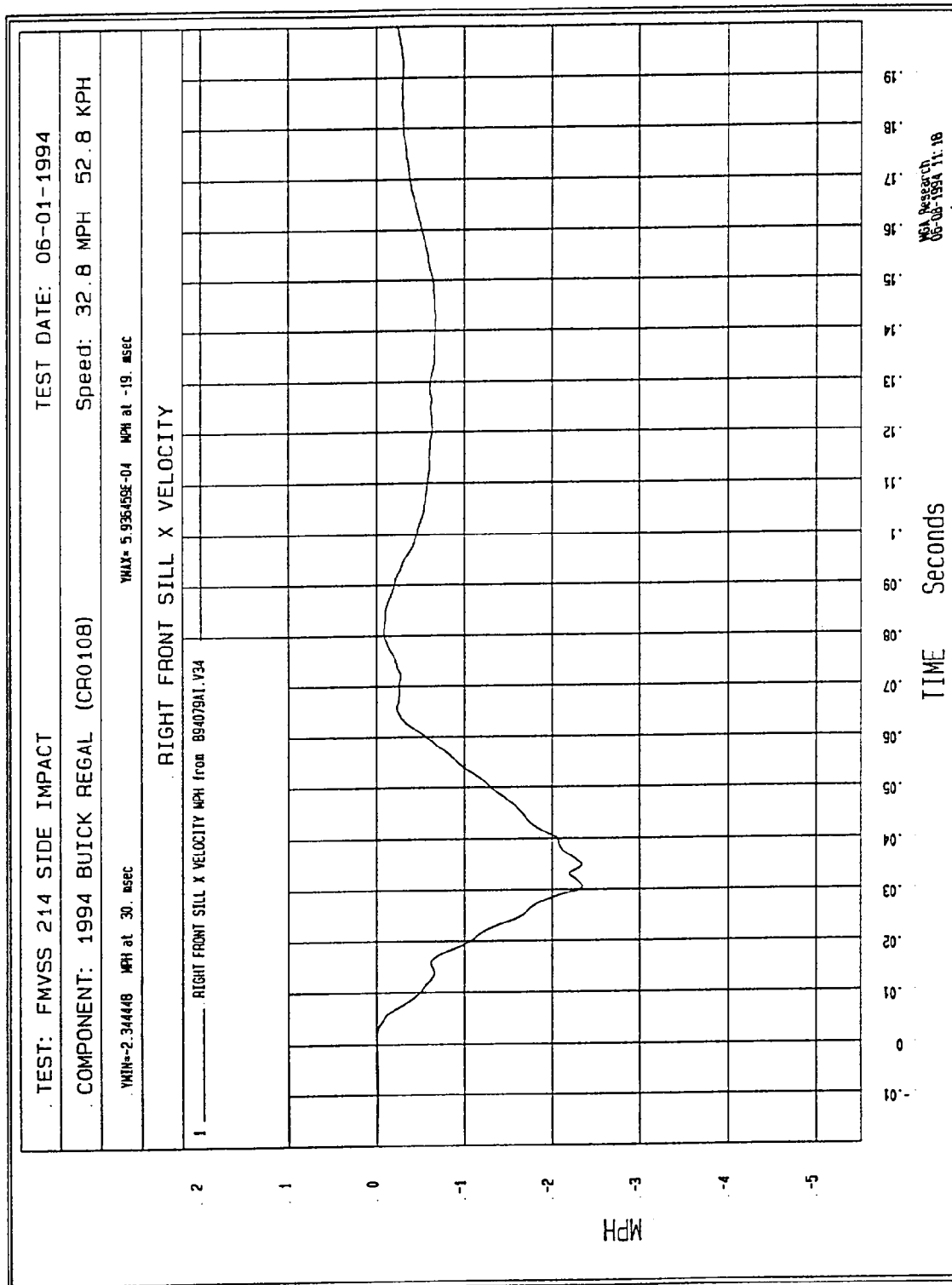


Figure B-22 - Right Front Sill X Velocity vs. Time

Filter: Class 60 (100 Hz)

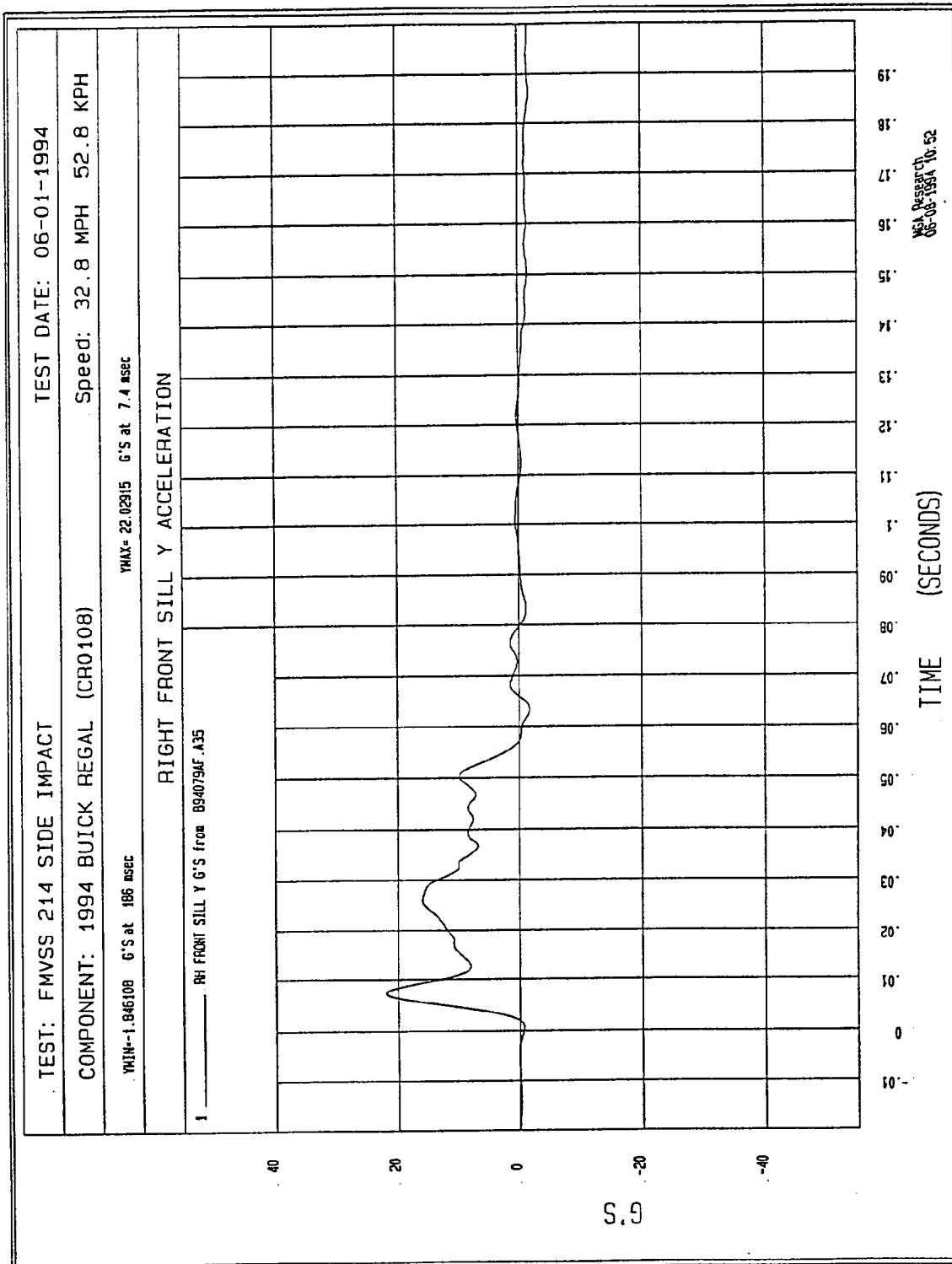


Figure B-23 - Right Front Sill Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

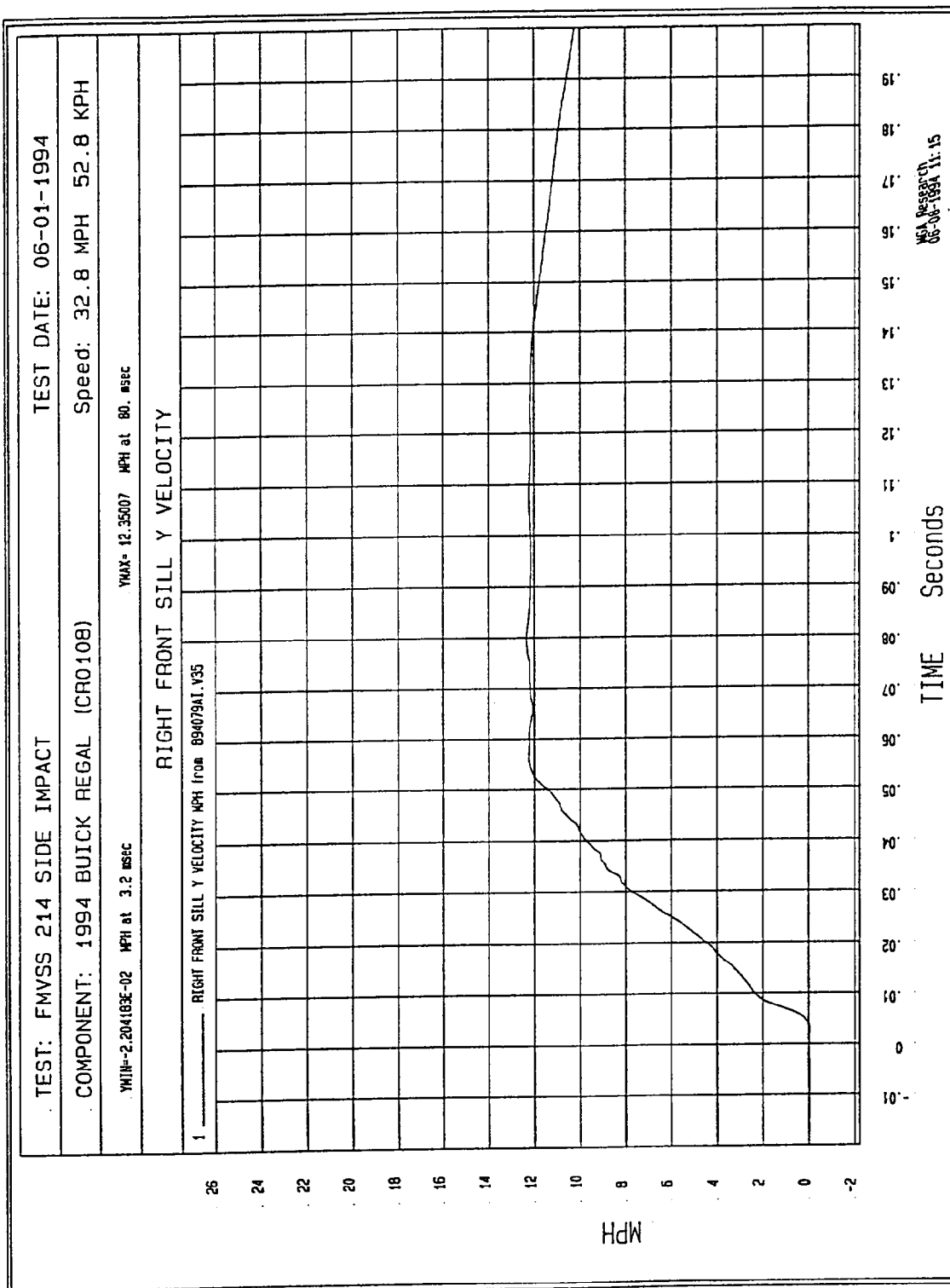


Figure B-24 - Right Front Sill Y Velocity vs. Time

Filter: Class 60 (100 Hz)

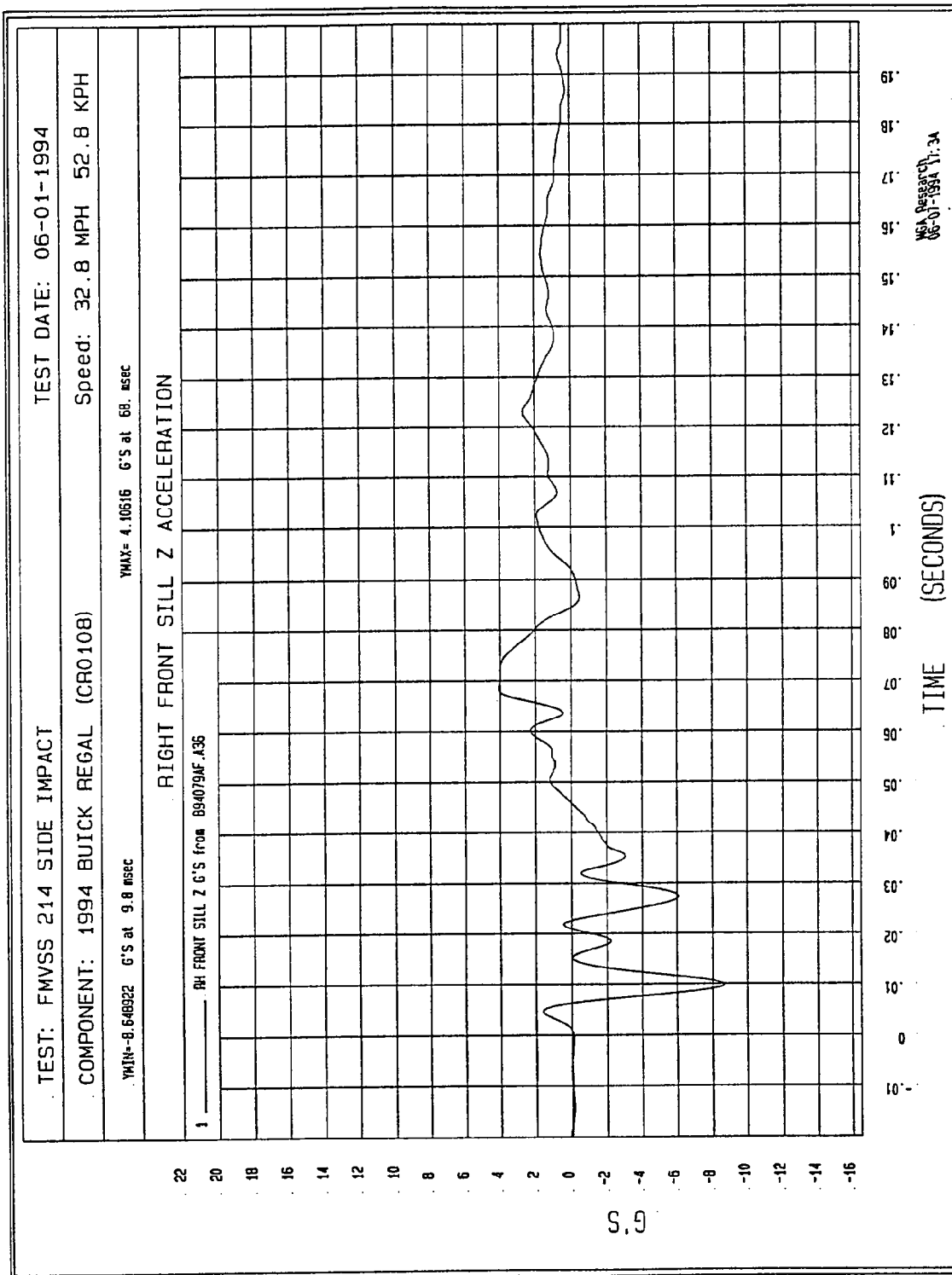


Figure B-25 - Right Front Sill Z Acceleration vs. Time

Filter: Class 100 (300 Hz)

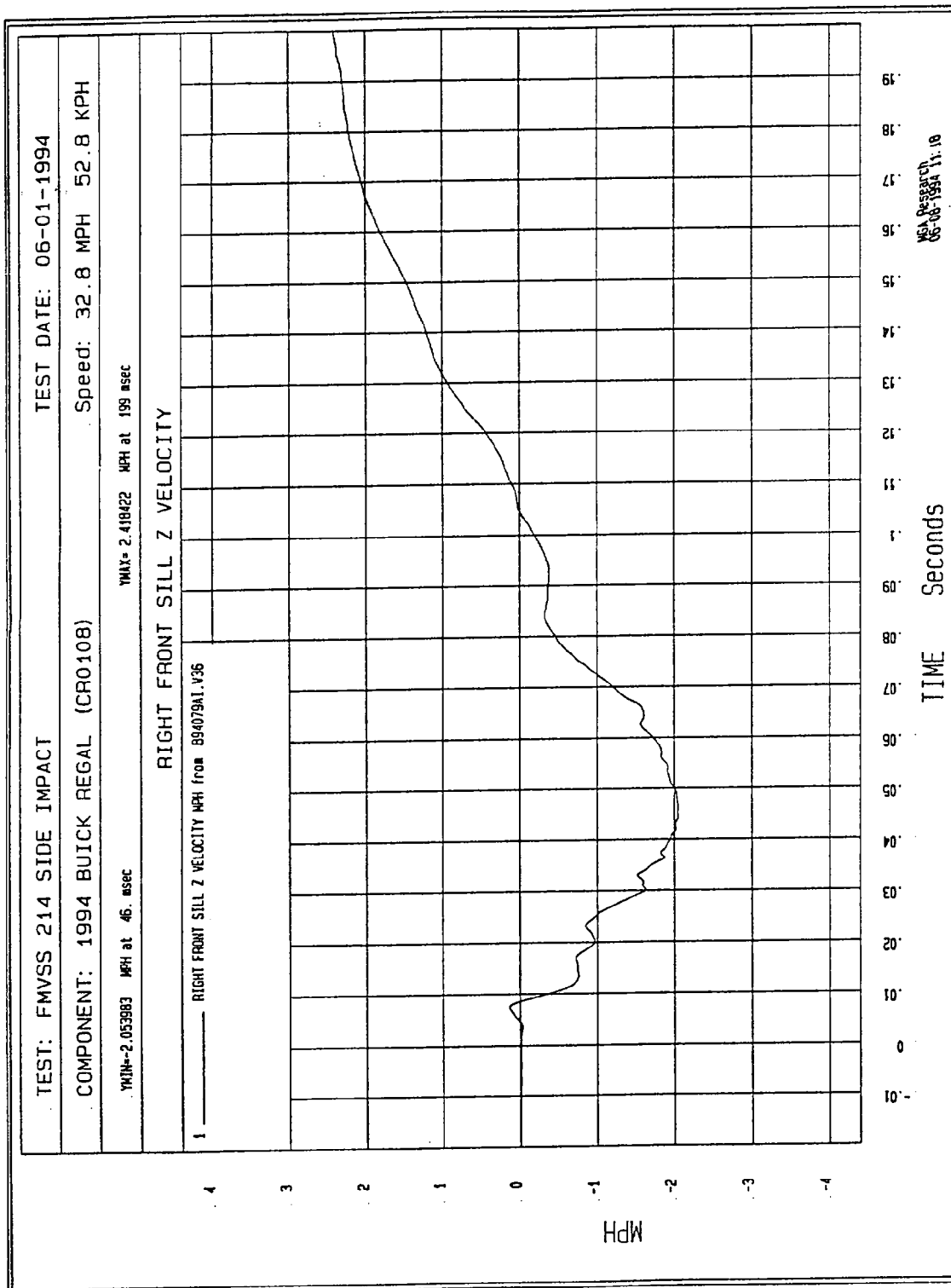


Figure B-26 - Right Front Sill Z Velocity vs. Time

Filter: Class 60 (100 Hz)

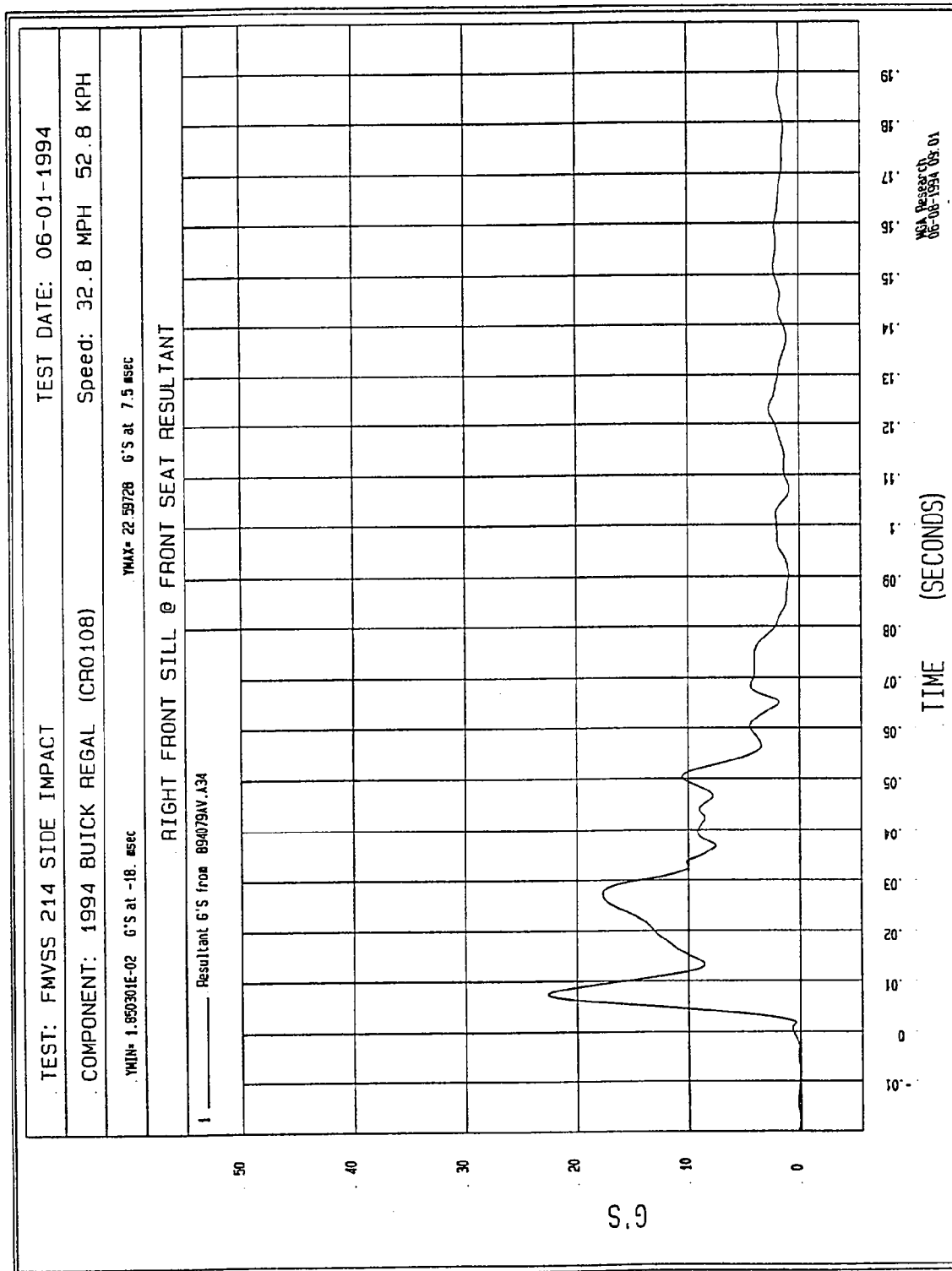


Figure B-27 - Right Front Sill at Front Seat Resultant vs. Time

Filter: Class 60 (100 Hz)

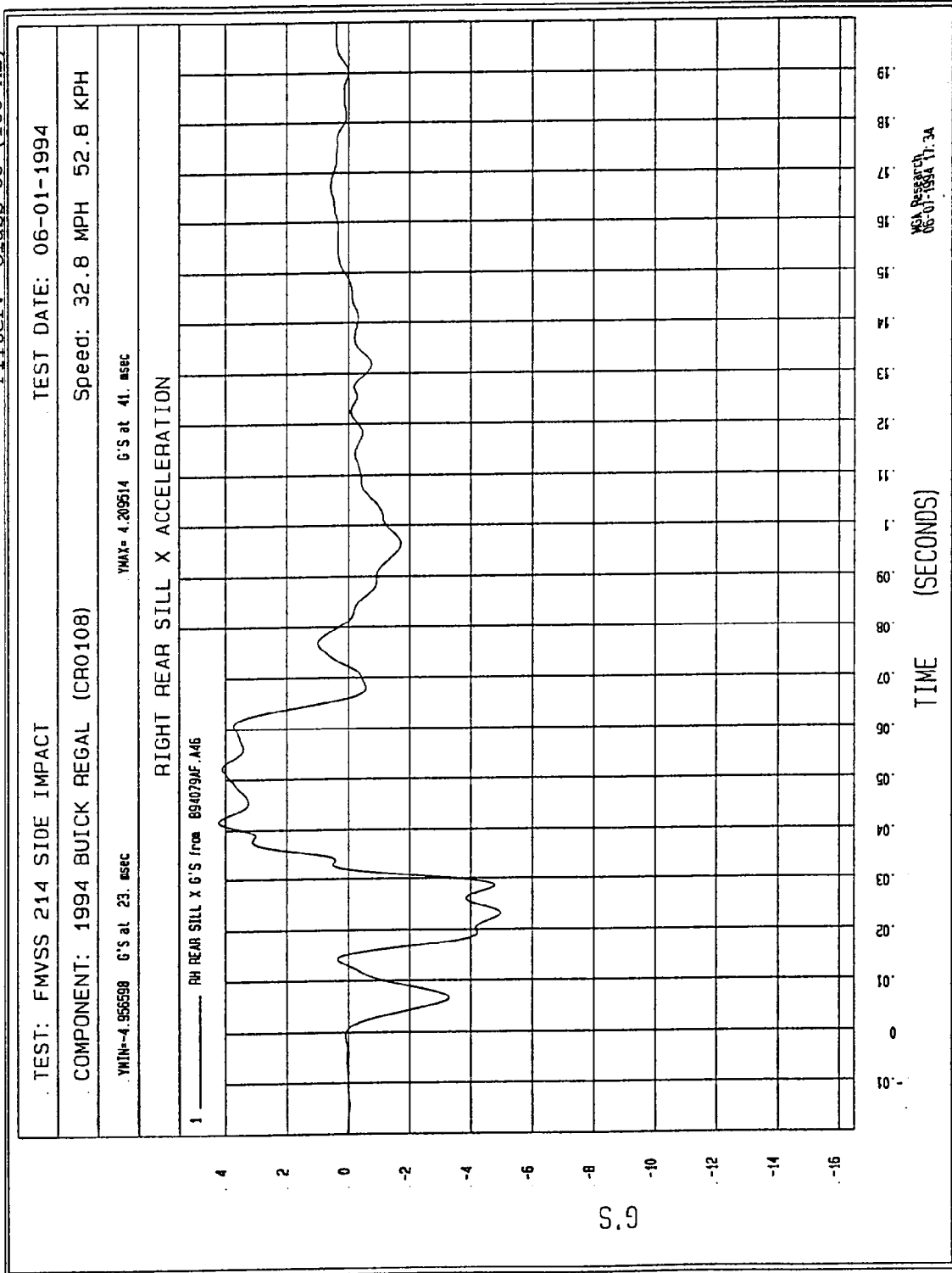


Figure B-28 - Right Rear Sill X Acceleration vs. Time

Filter: Class 180 (300 Hz)

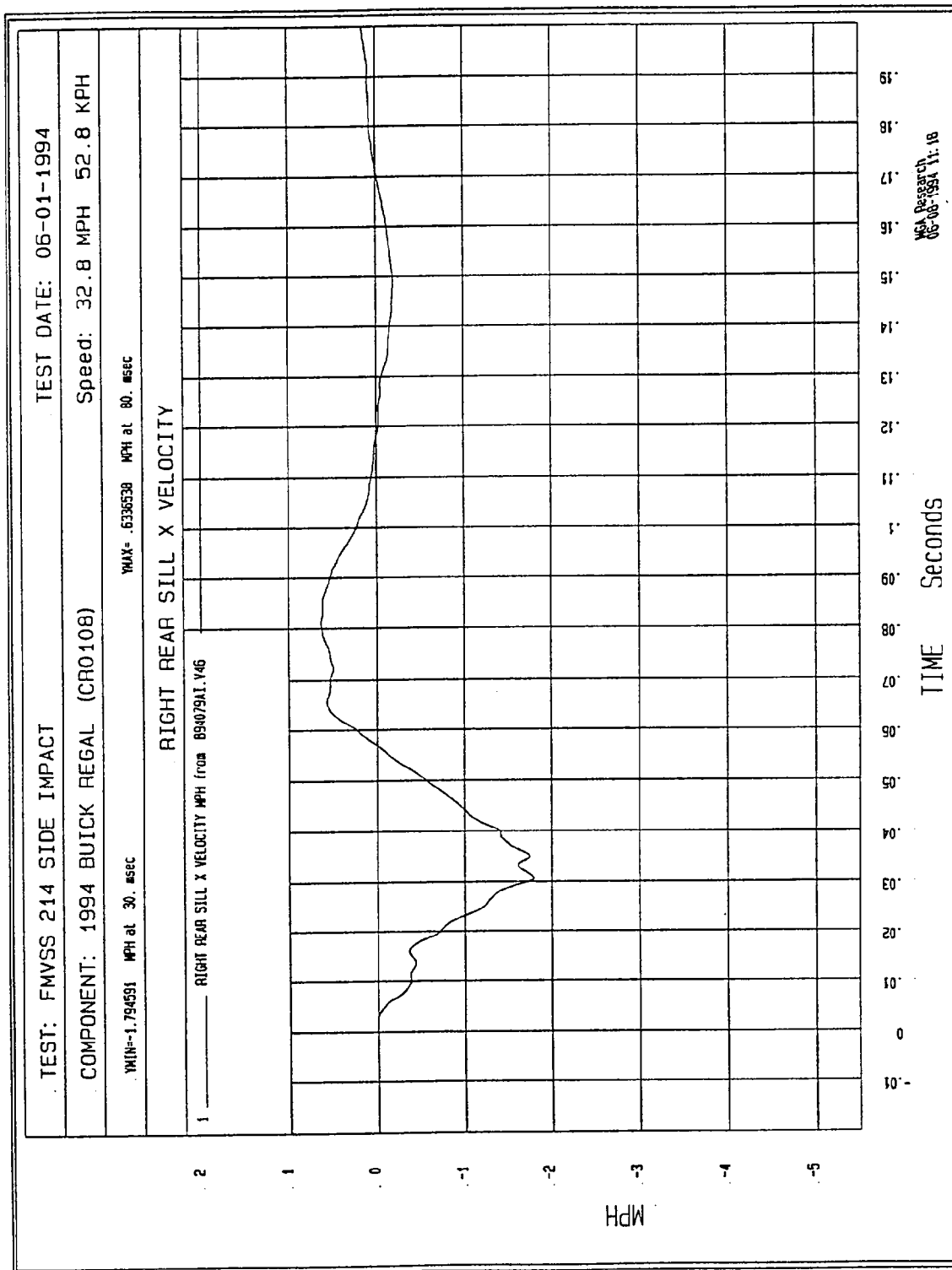


Figure B-29 - Right Rear Sill X Velocity vs. Time

Filter: Class 60 (100 Hz)

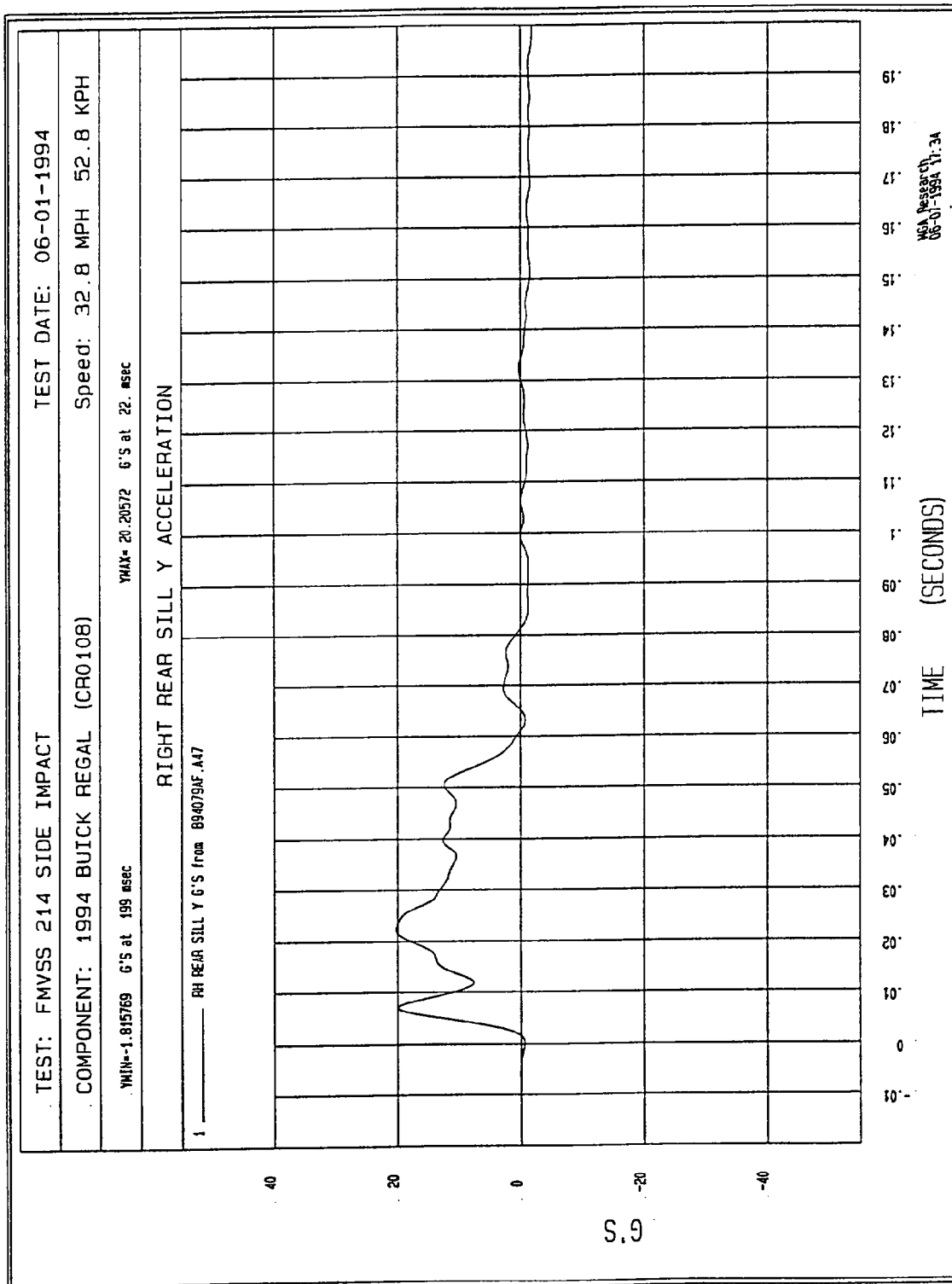


Figure B-30 - Right Rear Sill Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

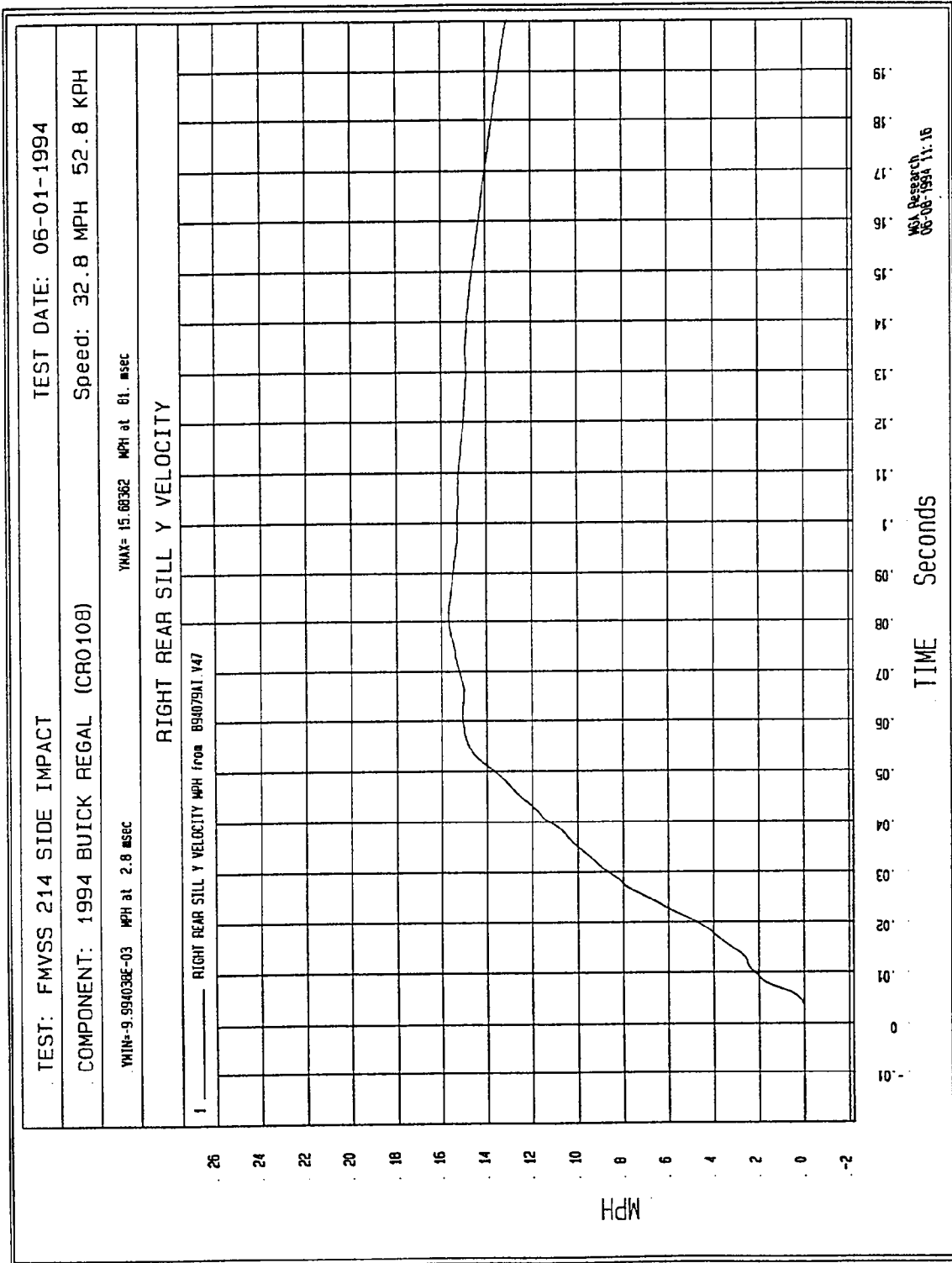


Figure B-31 - Right Rear Sill Y Velocity vs. Time

Filter: Class 60 (100 Hz)

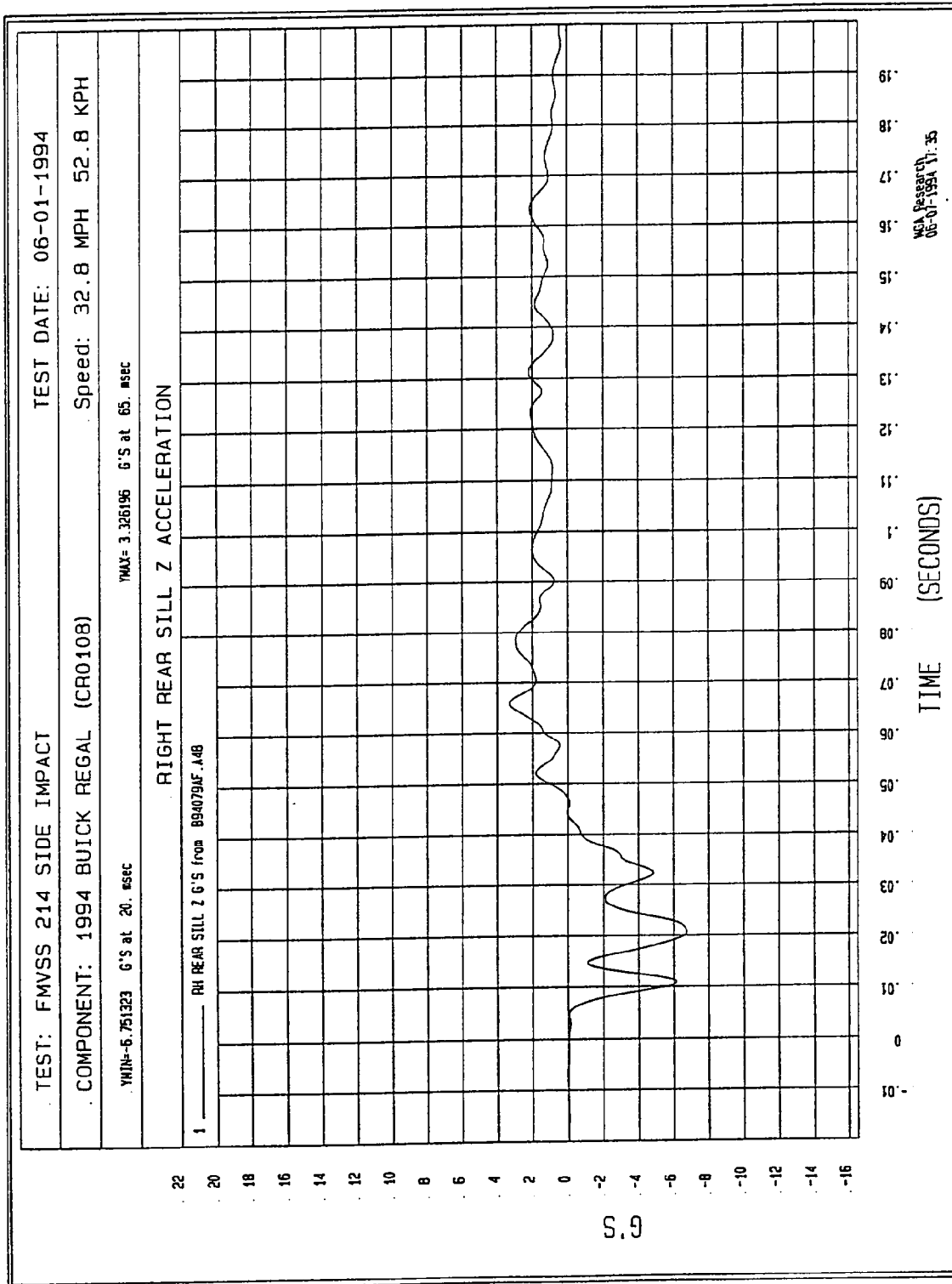
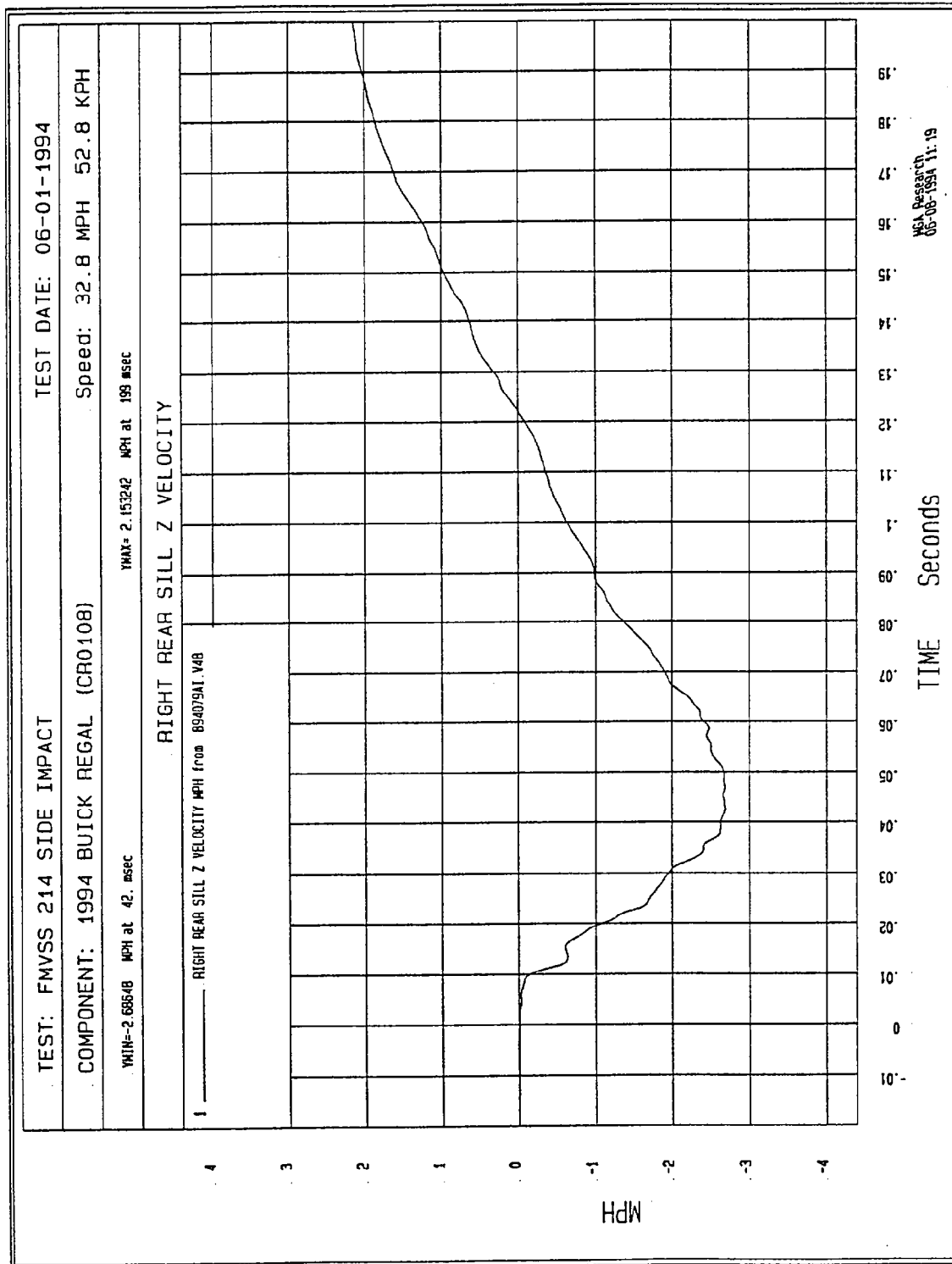


Figure B-32 - Right Rear Sill Z Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-33 - Right Rear Sill Z Velocity vs. Time

Filter: Class 60 (100 Hz)

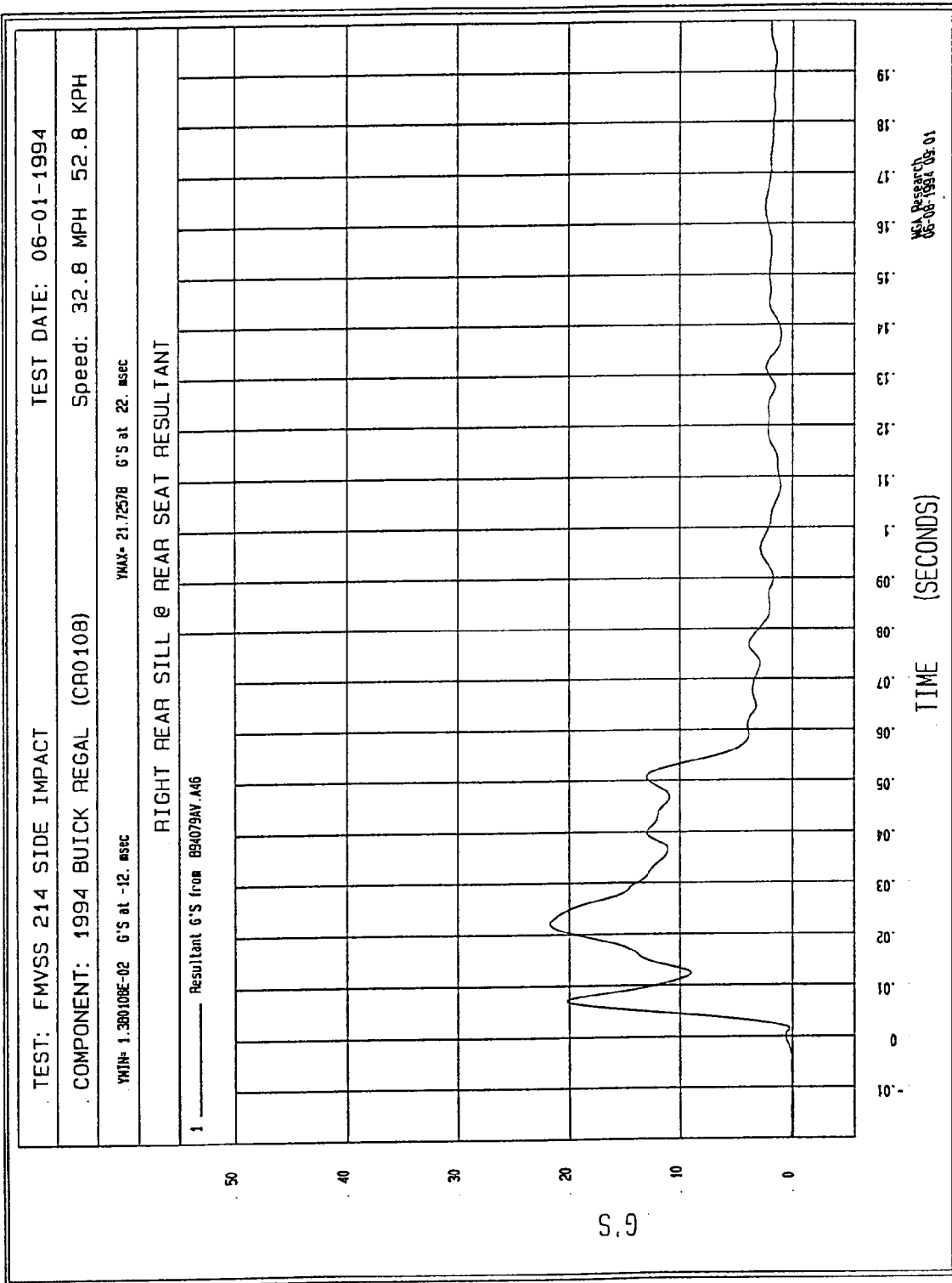


Figure B-34 - Right Rear Sill at Rear Seat Resultant vs. Time

Filter: Class 60 (100 Hz)

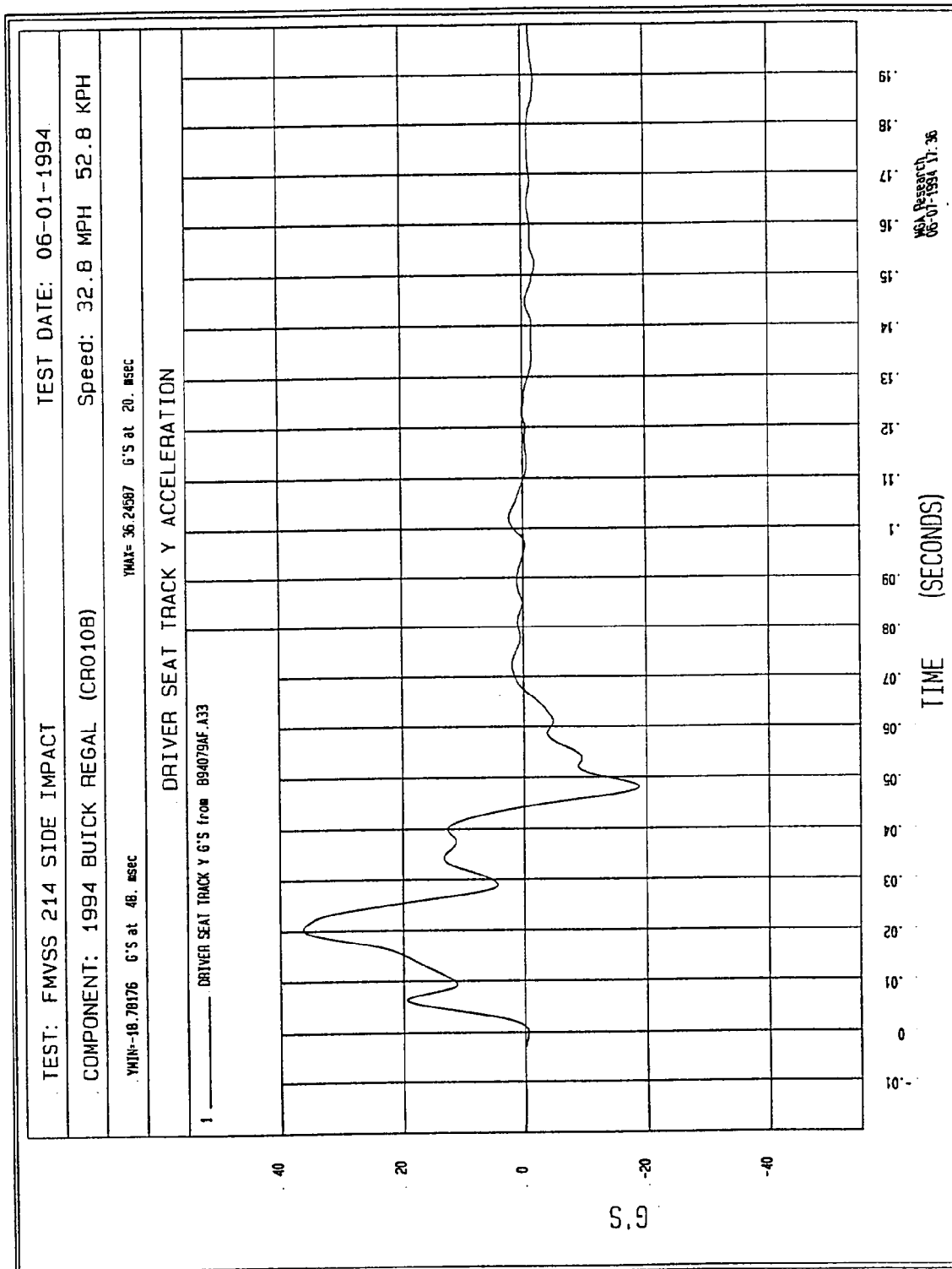
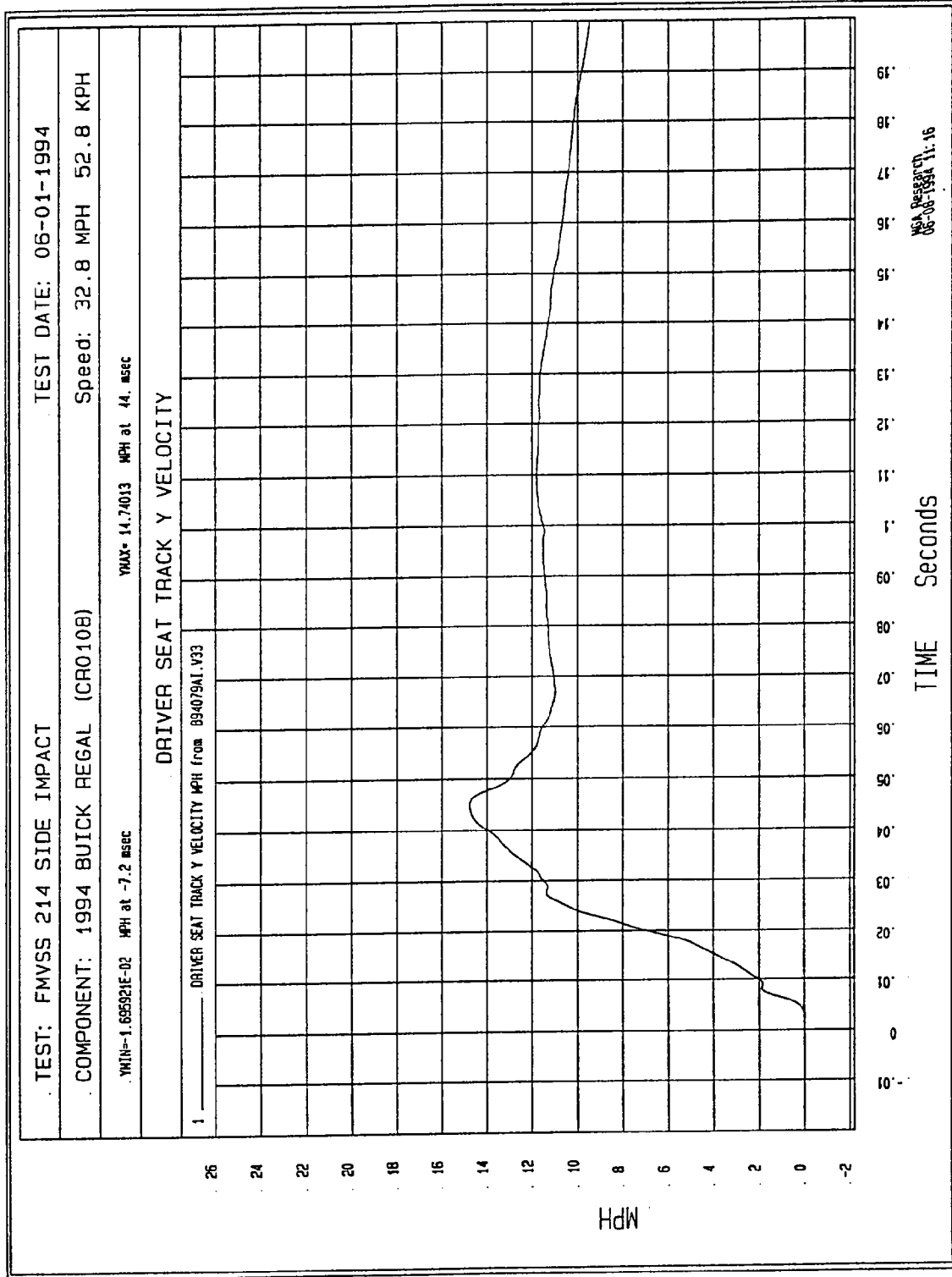


Figure B-35 - Driver Seat Track Y Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-36 - Driver Seat Track Y Velocity vs. Time

Filter: Class 60 (100 Hz)

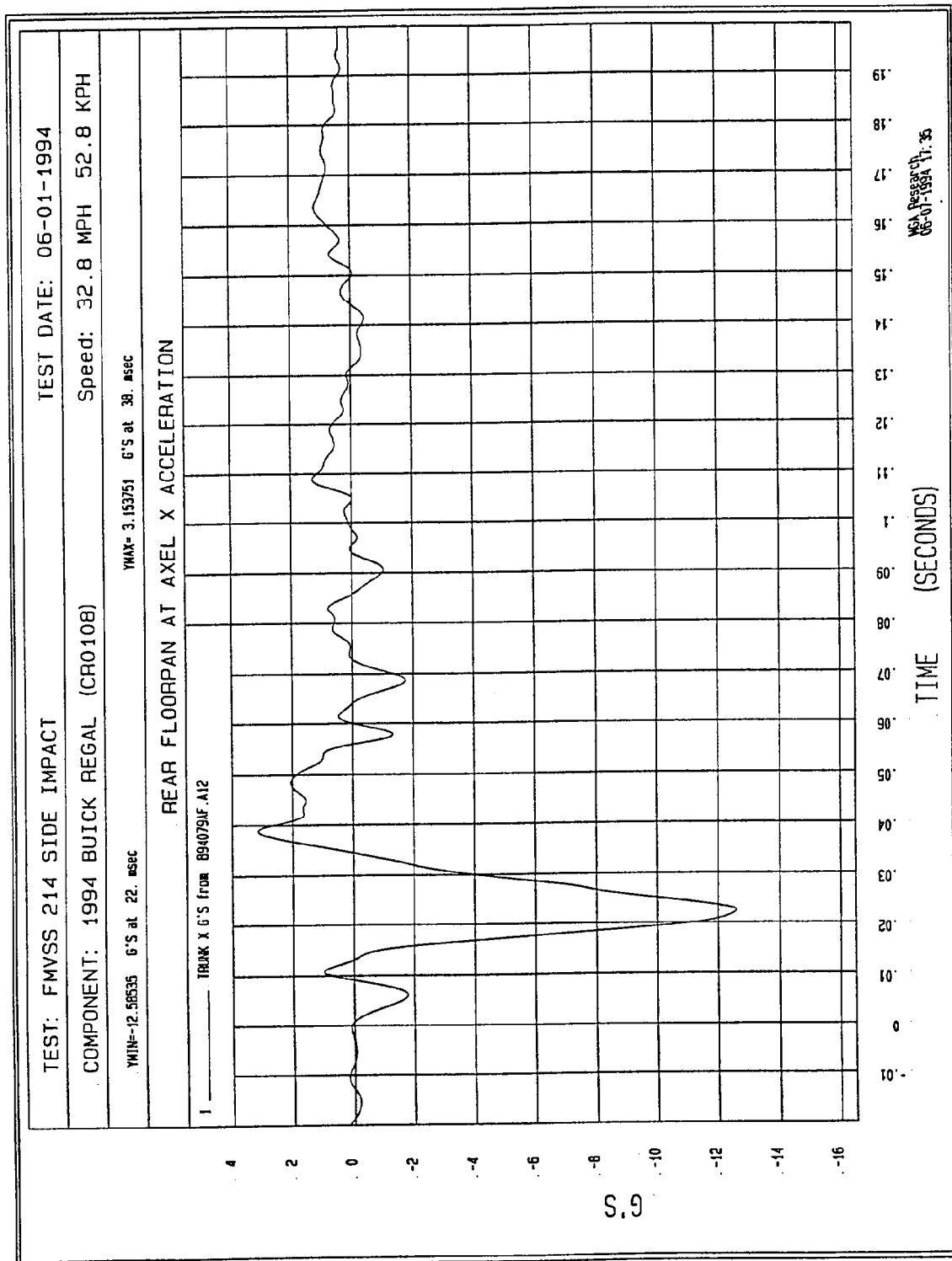
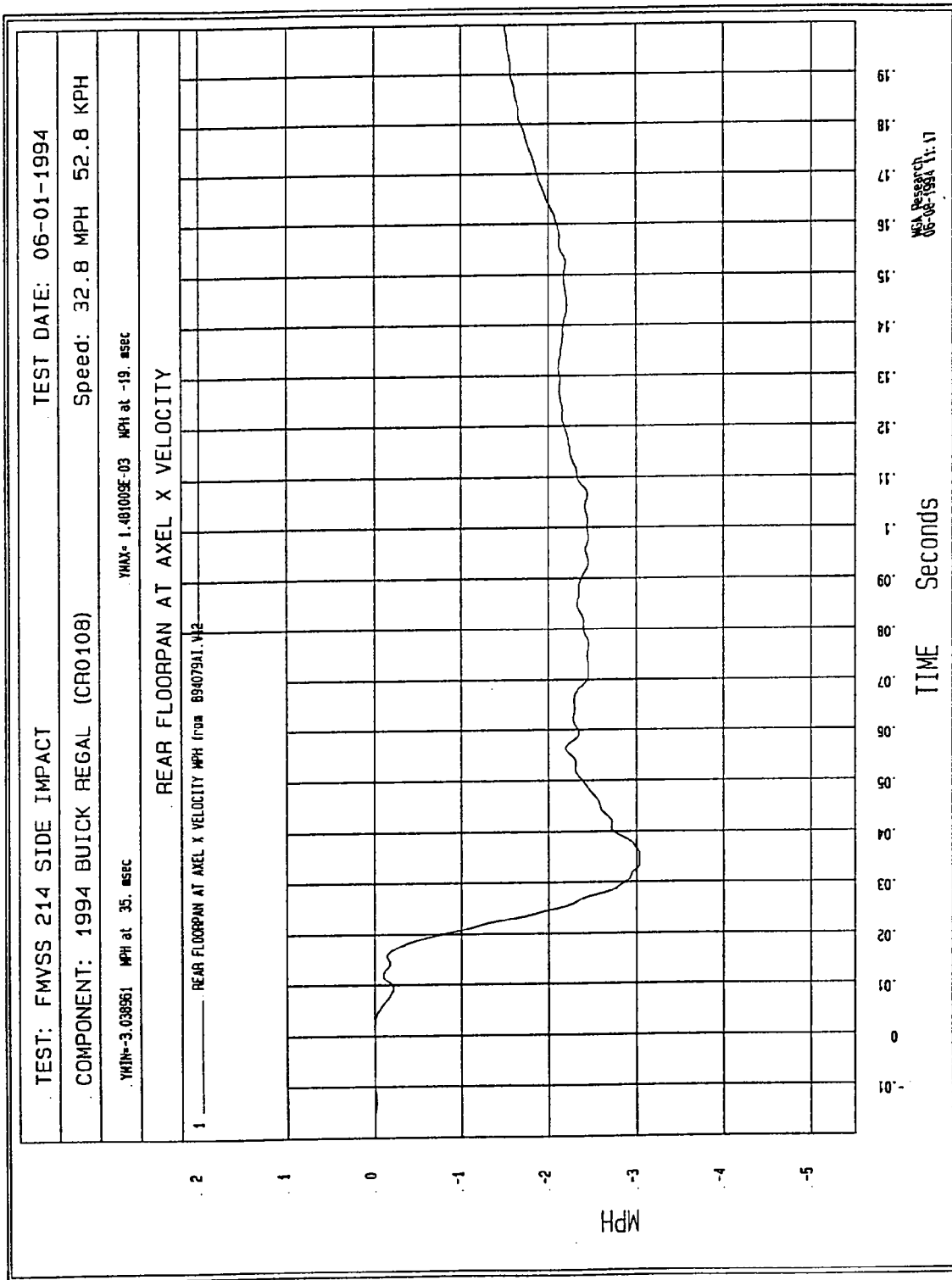


Figure B-37 - Rear Floorpan at Axle X Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-38 - Rear Floorpan at Axle X Velocity vs. Time

Filter: Class 60 (100 Hz)

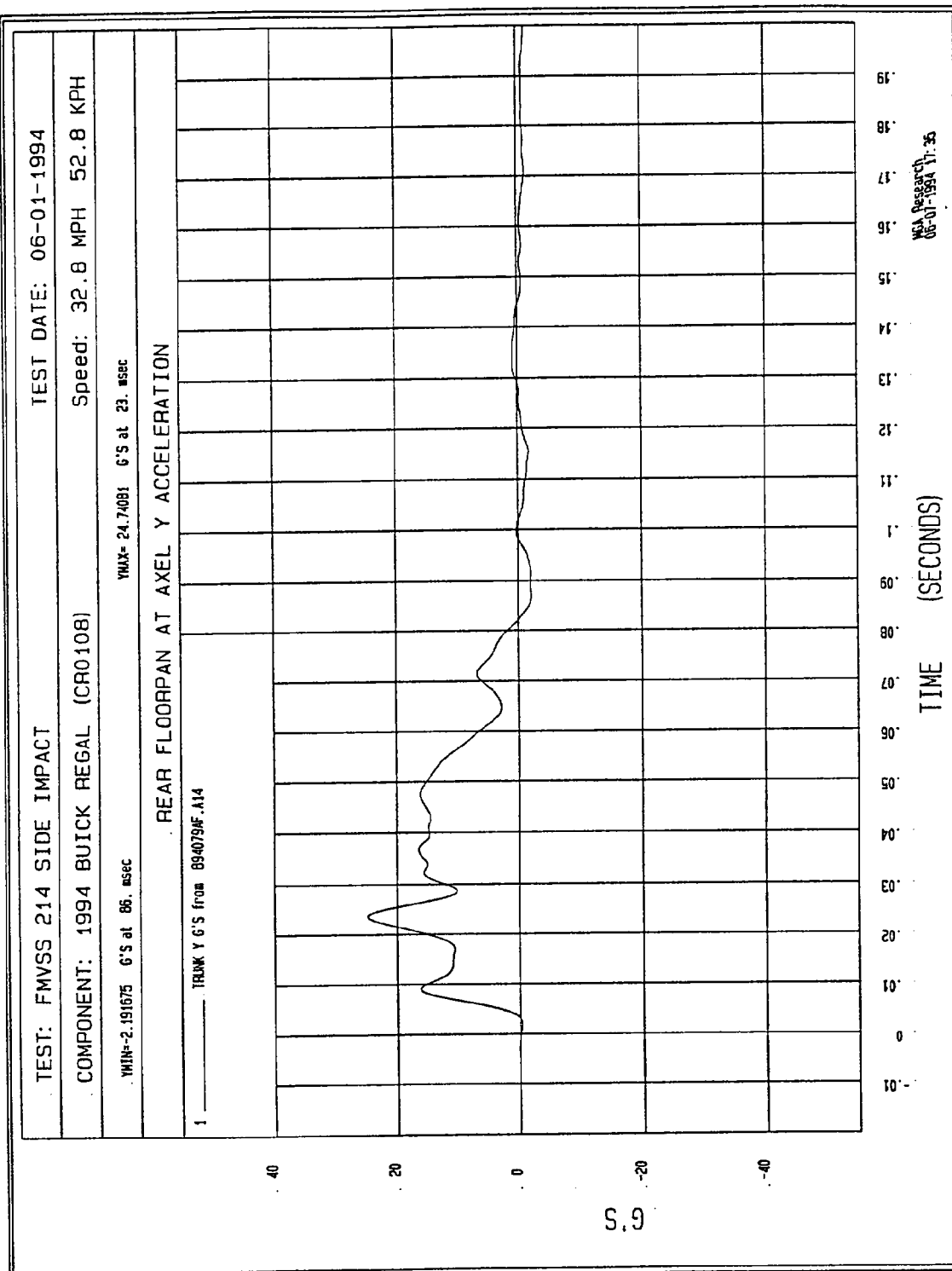


Figure B-39 - Rear Floorpan at Axle Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

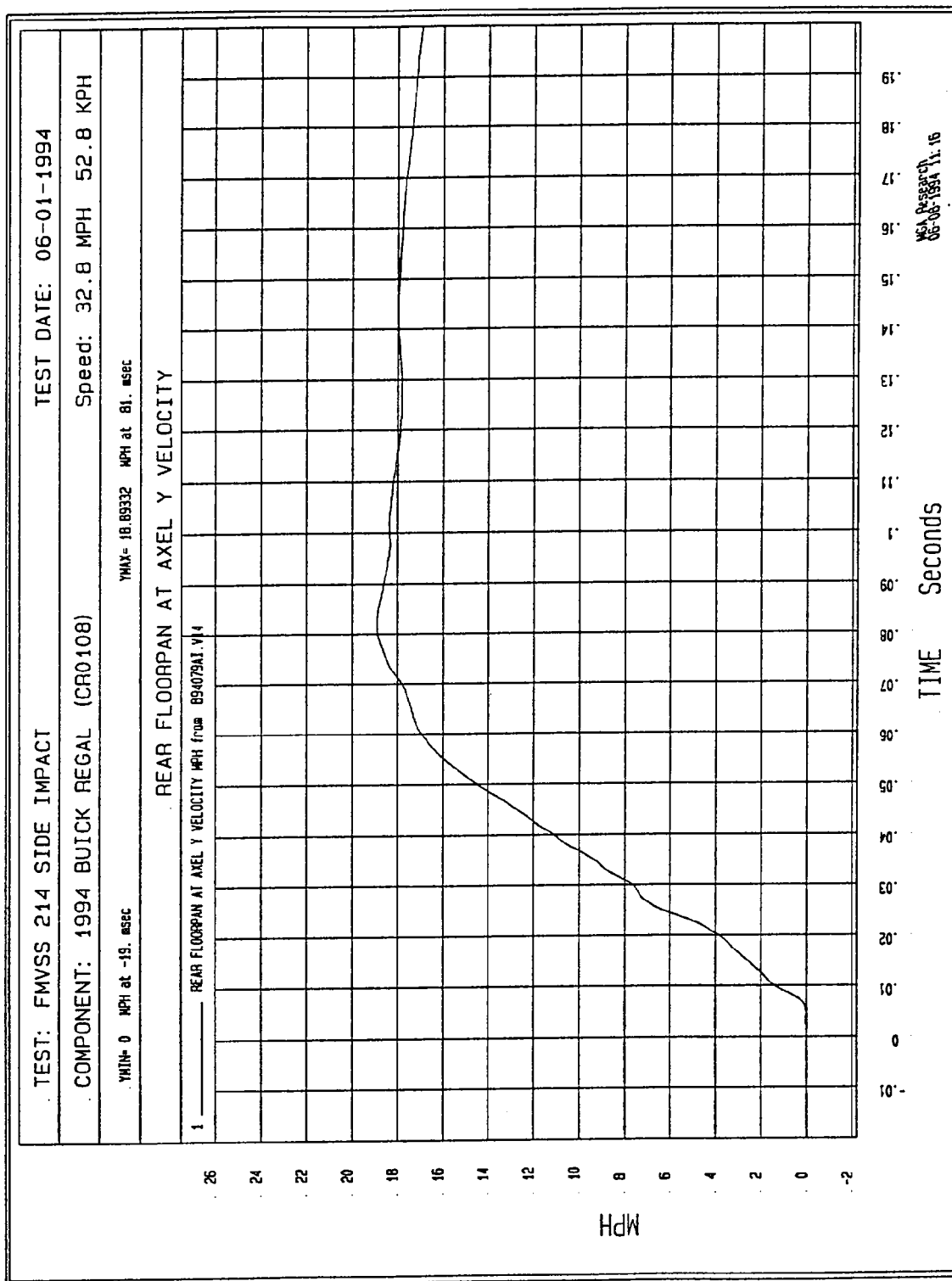


Figure B-40 - Rear Floorpan at Axle Y Velocity vs. Time

Filter: Class 60 (100 Hz)

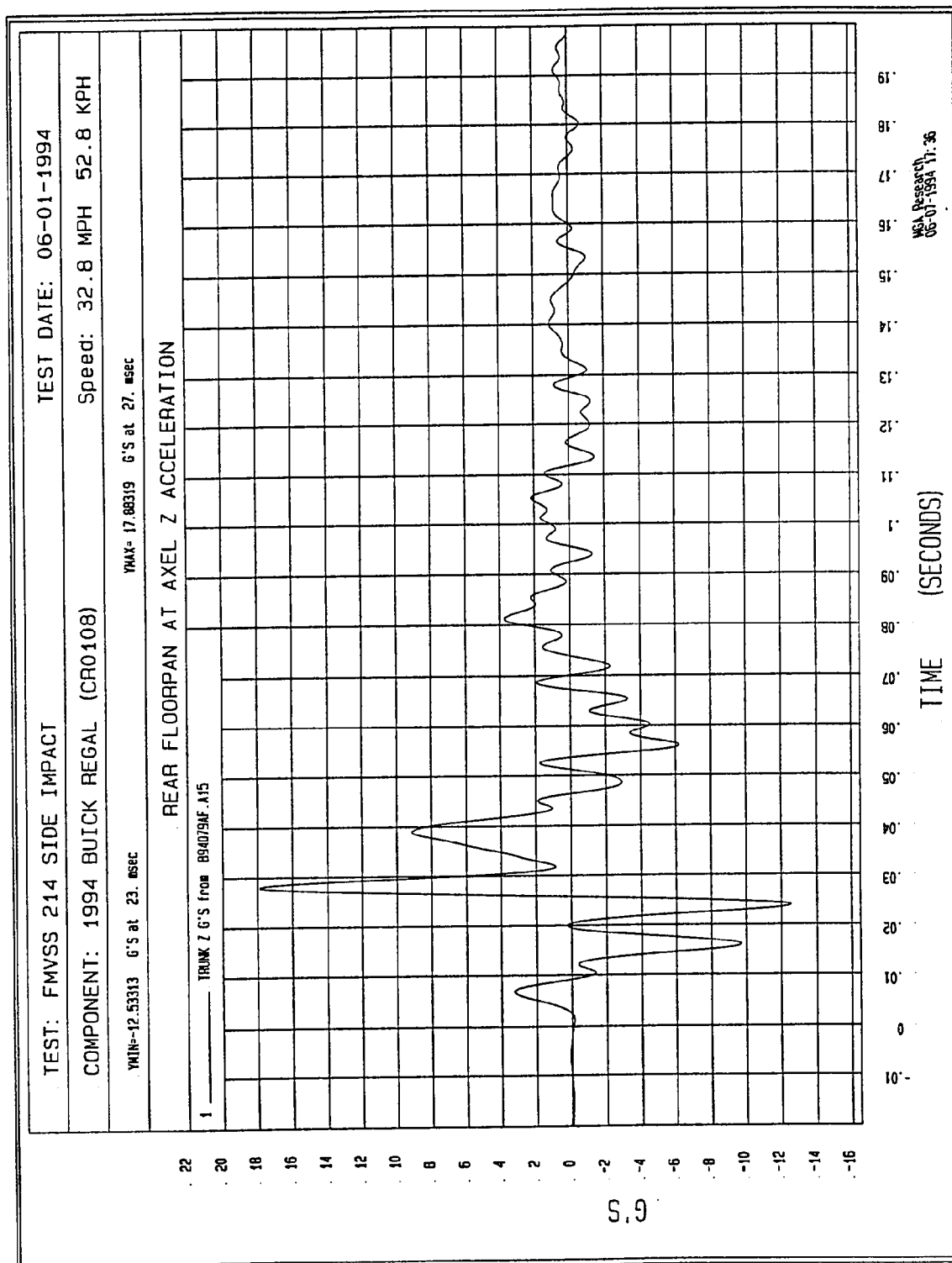


Figure B-41 - Rear Floorpan at Axle Z Acceleration vs. Time

Filter: Class 180 (300 Hz)

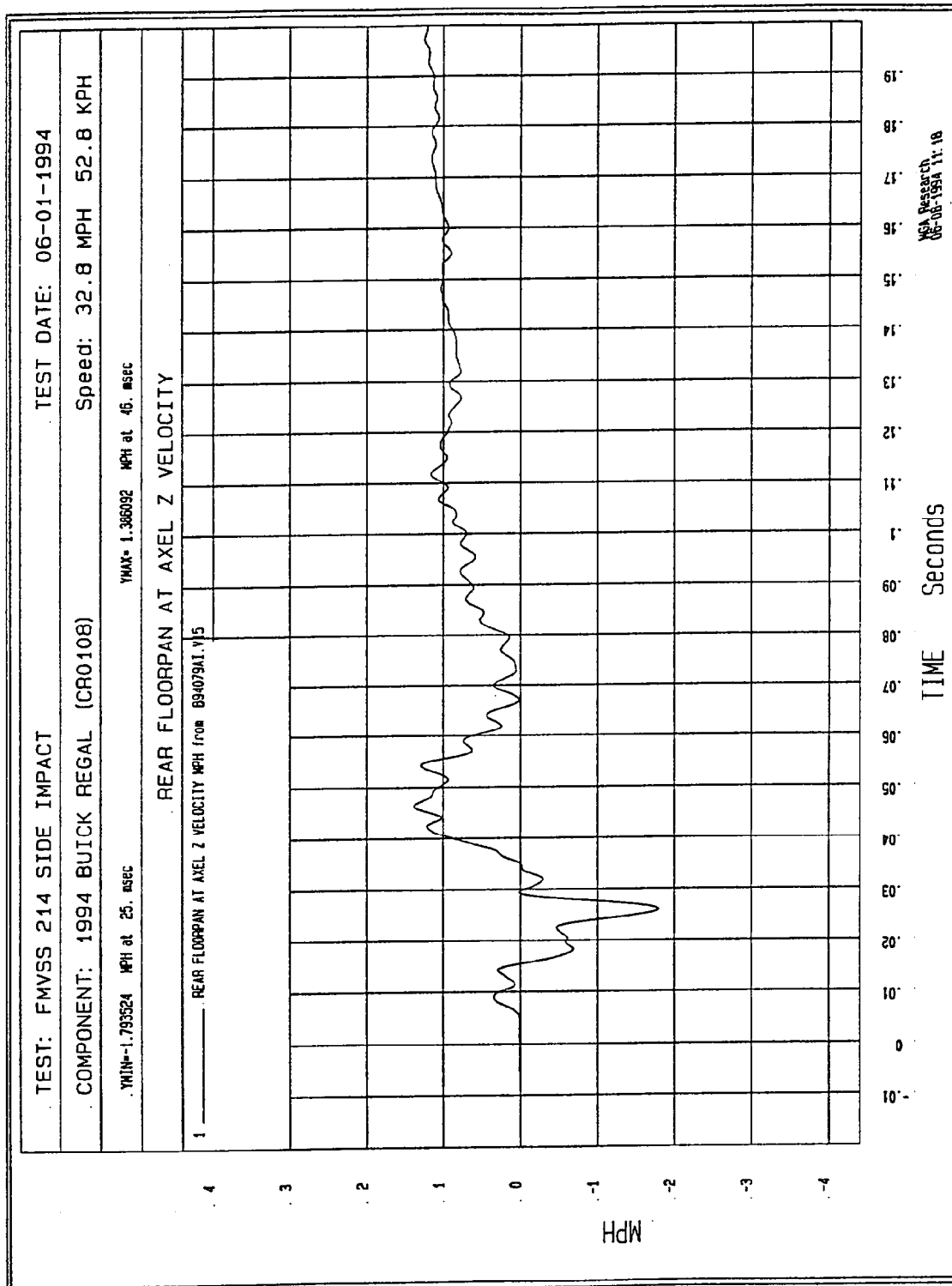


Figure B-42 - Rear Floorpan at Axle Z Velocity vs. Time

Filter: Class 60 (100 Hz)

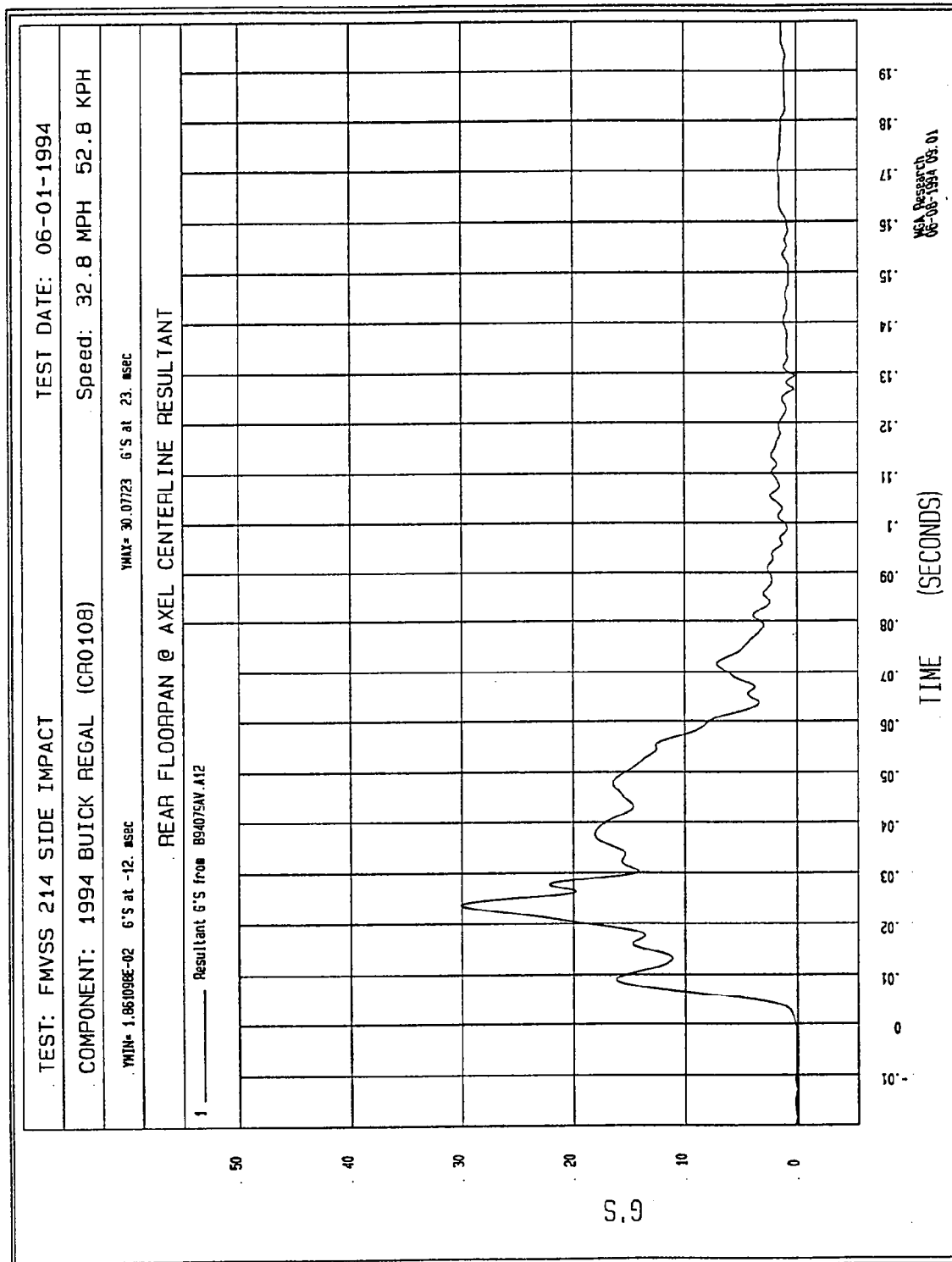


Figure B-43 - Rear Floorpan at Axle Centerline Resultant vs. Time

Filter: Class 60 (100 Hz)

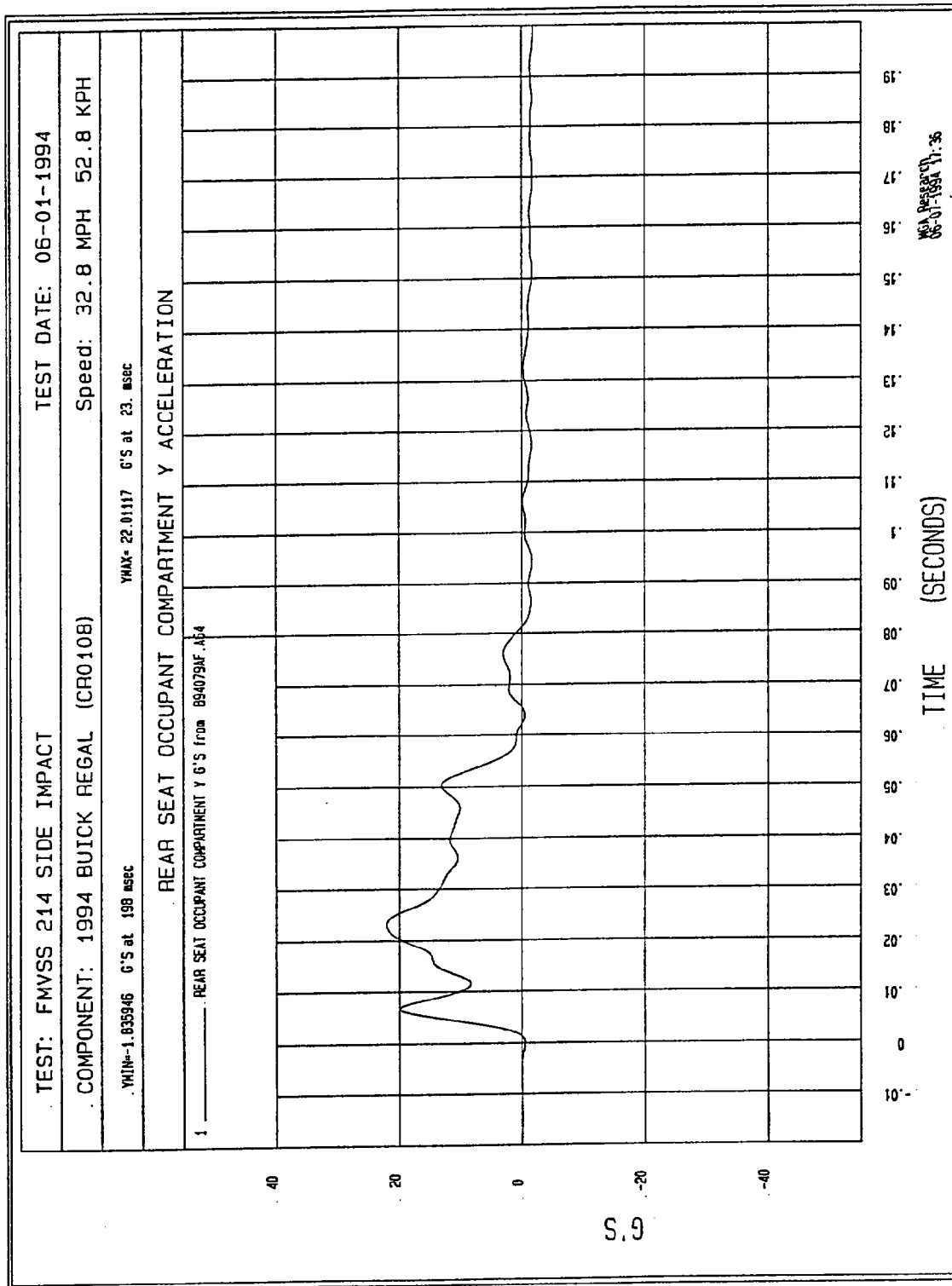


Figure B-44 - Rear Seat Occupant Compartment Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

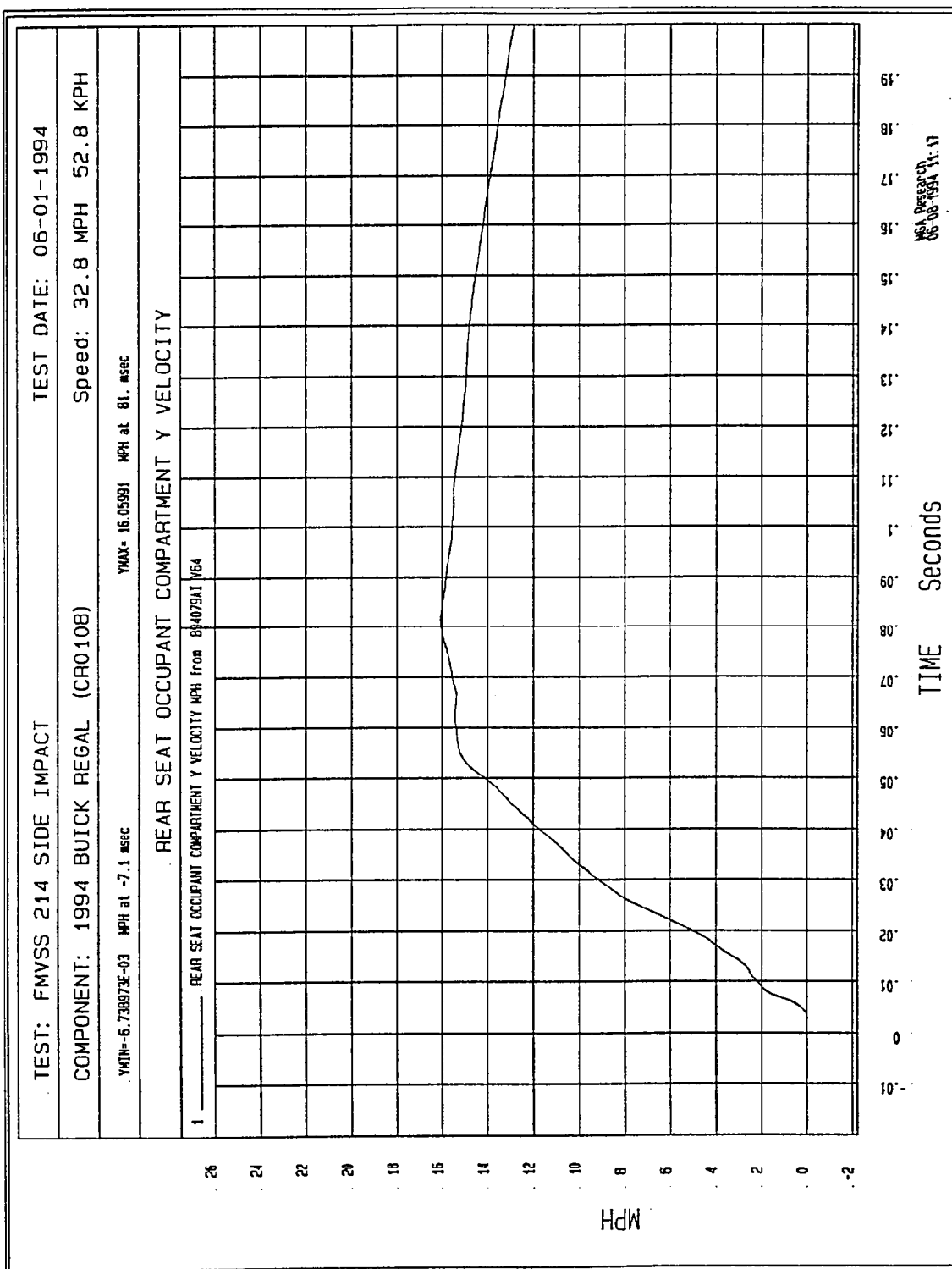


Figure B-45 - Rear Seat Occupant Compartment Y Velocity vs. Time

Filter: Class 60 (100 Hz)

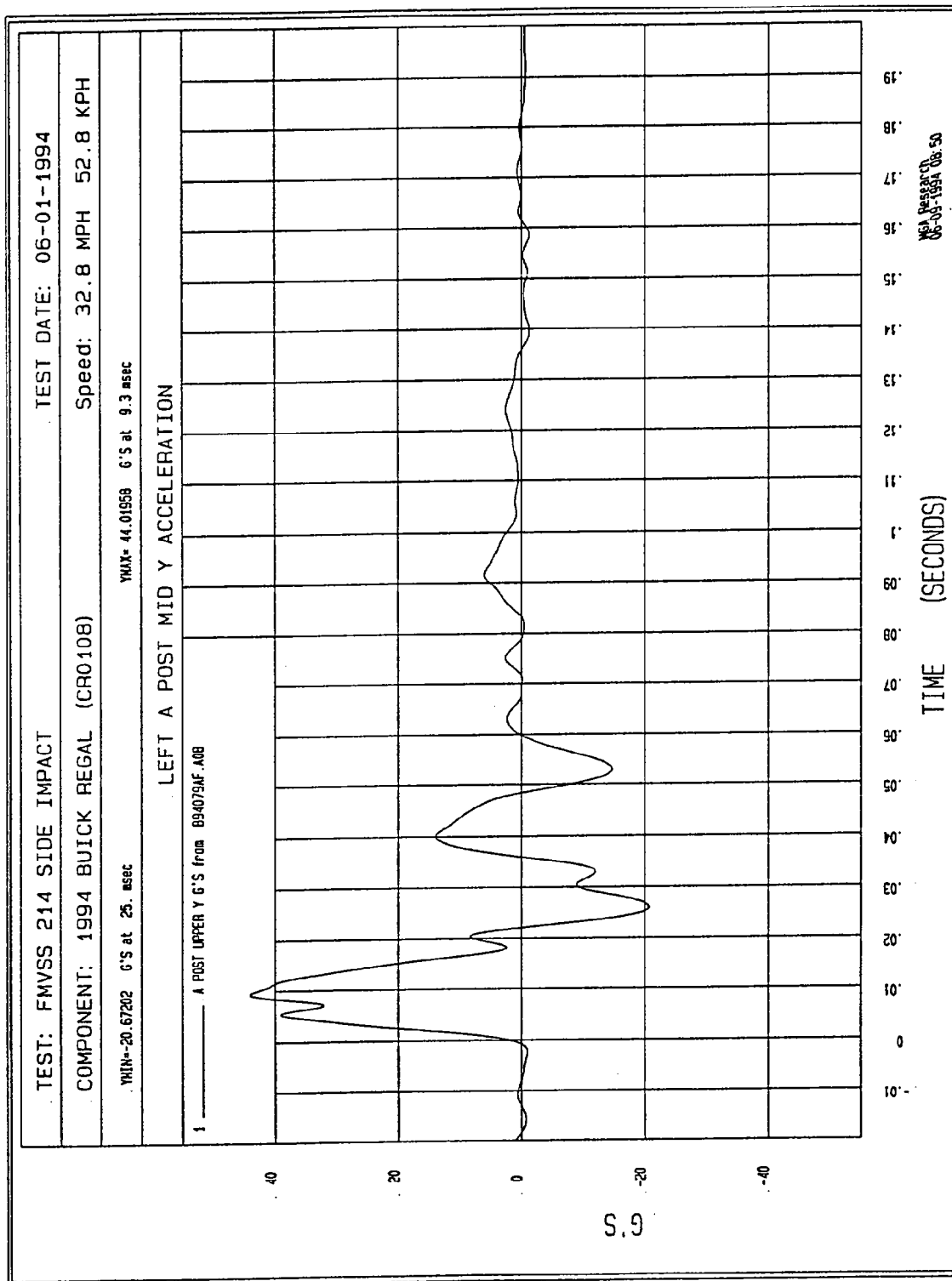


Figure B-46 - Left A Post Mid Y Acceleration vs. Time

Filter; Class 180 (300 Hz)

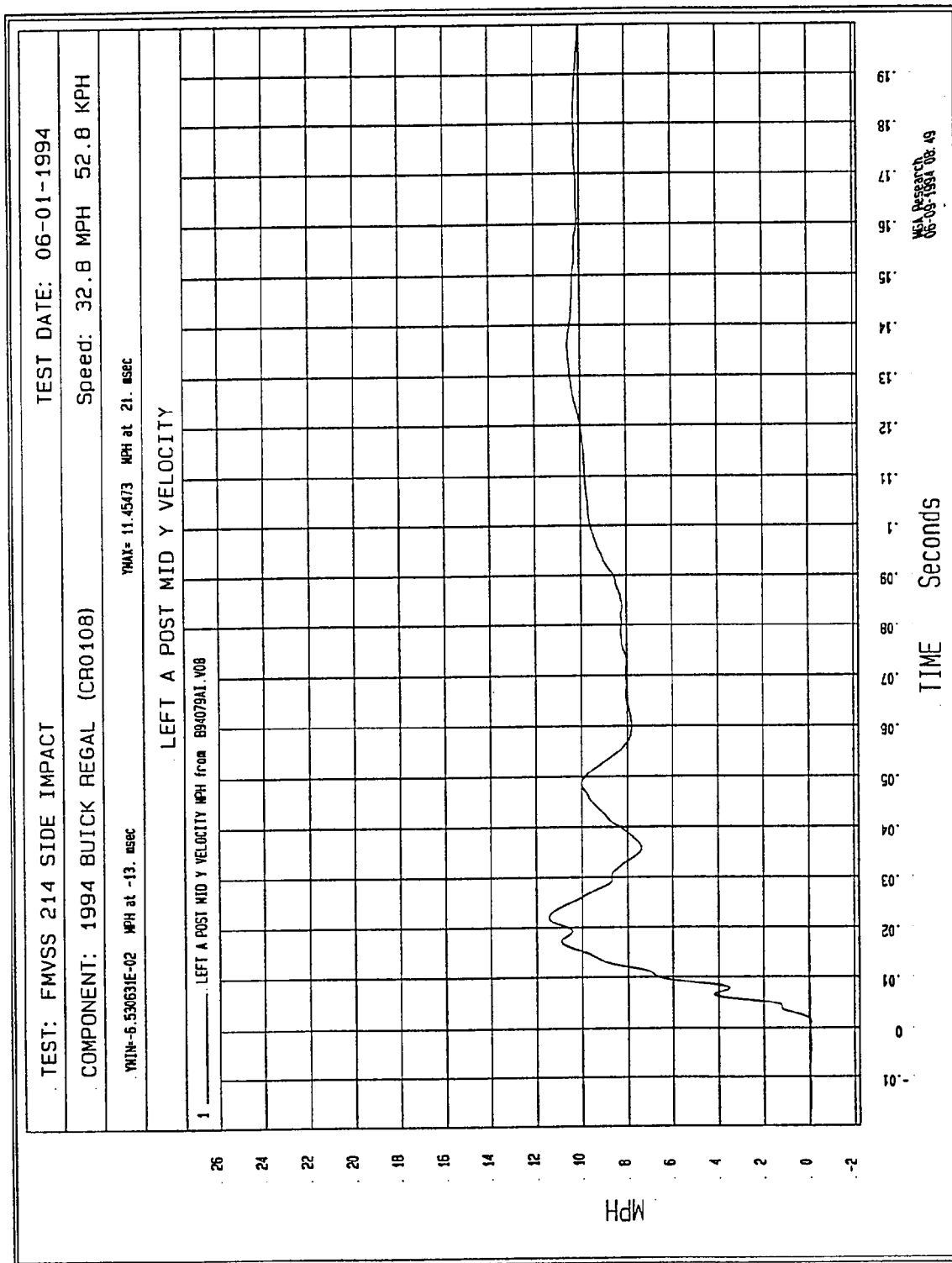


Figure B-47 - Left A Post Mid Y Velocity vs. Time

Filter: Class 60 (100 Hz)

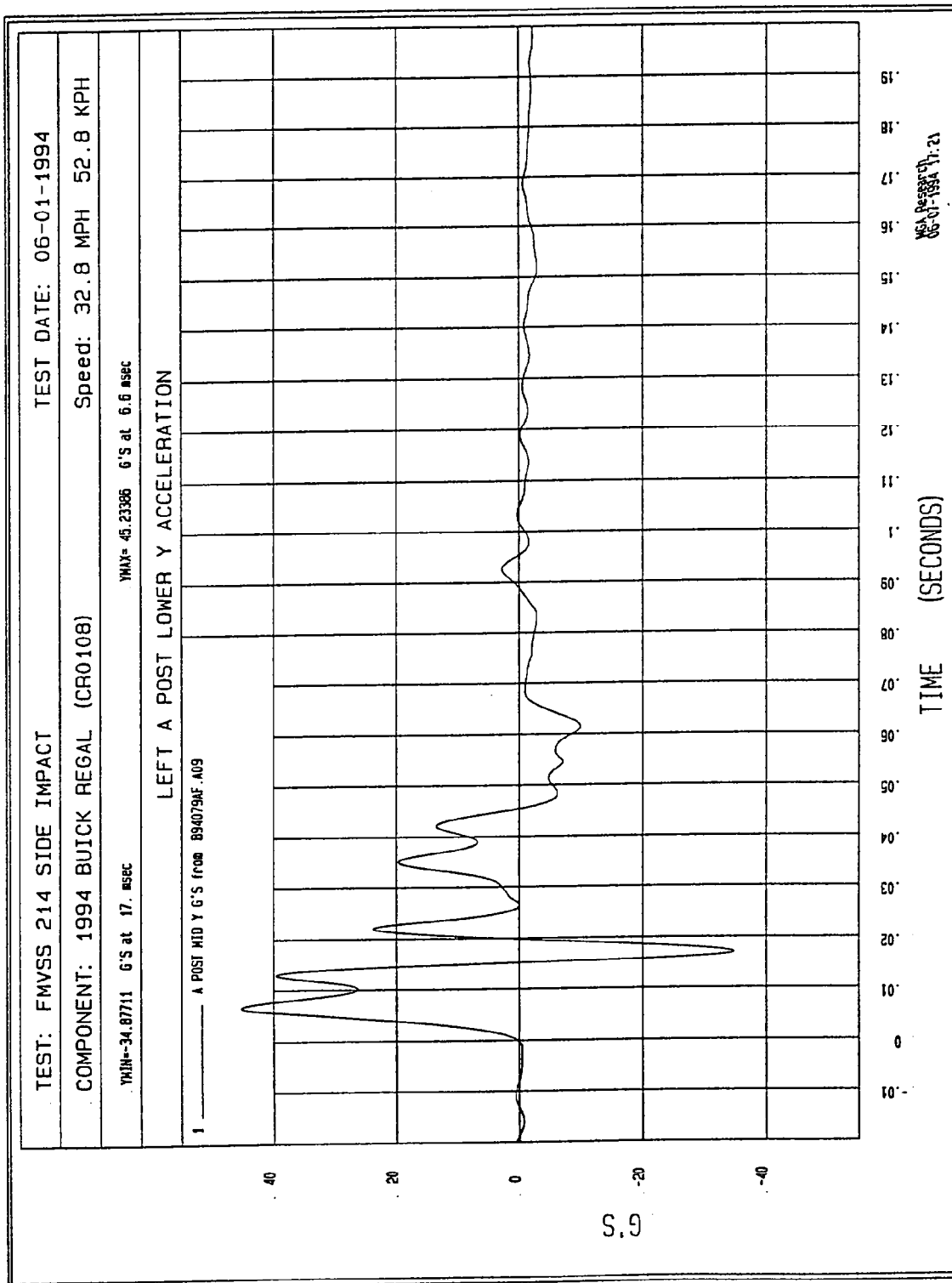


Figure B-48 - Left A Post Lower Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

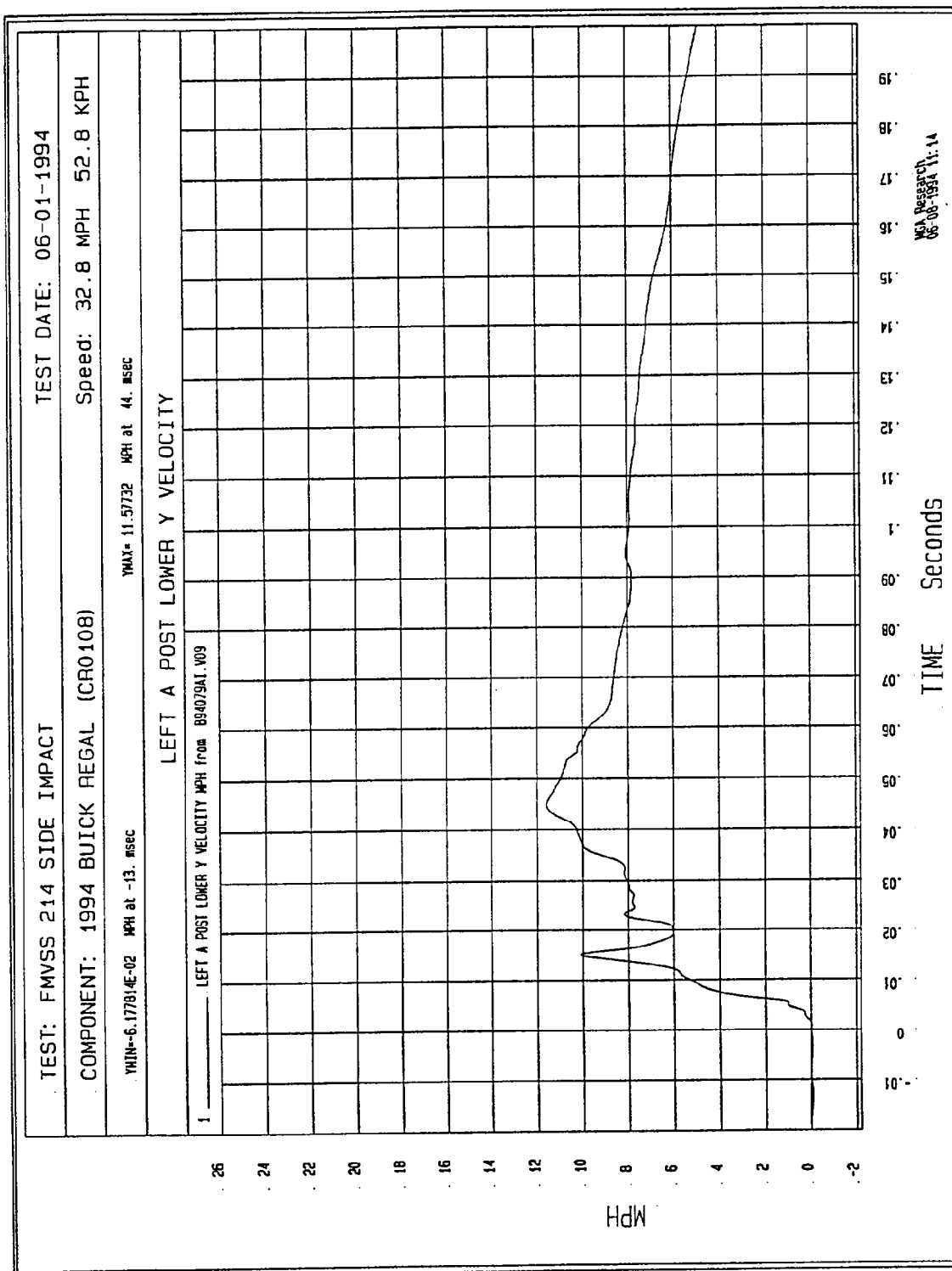


Figure B-49 - Left A Post Lower Y Velocity vs. Time

Filter: Class 60 (100 Hz)

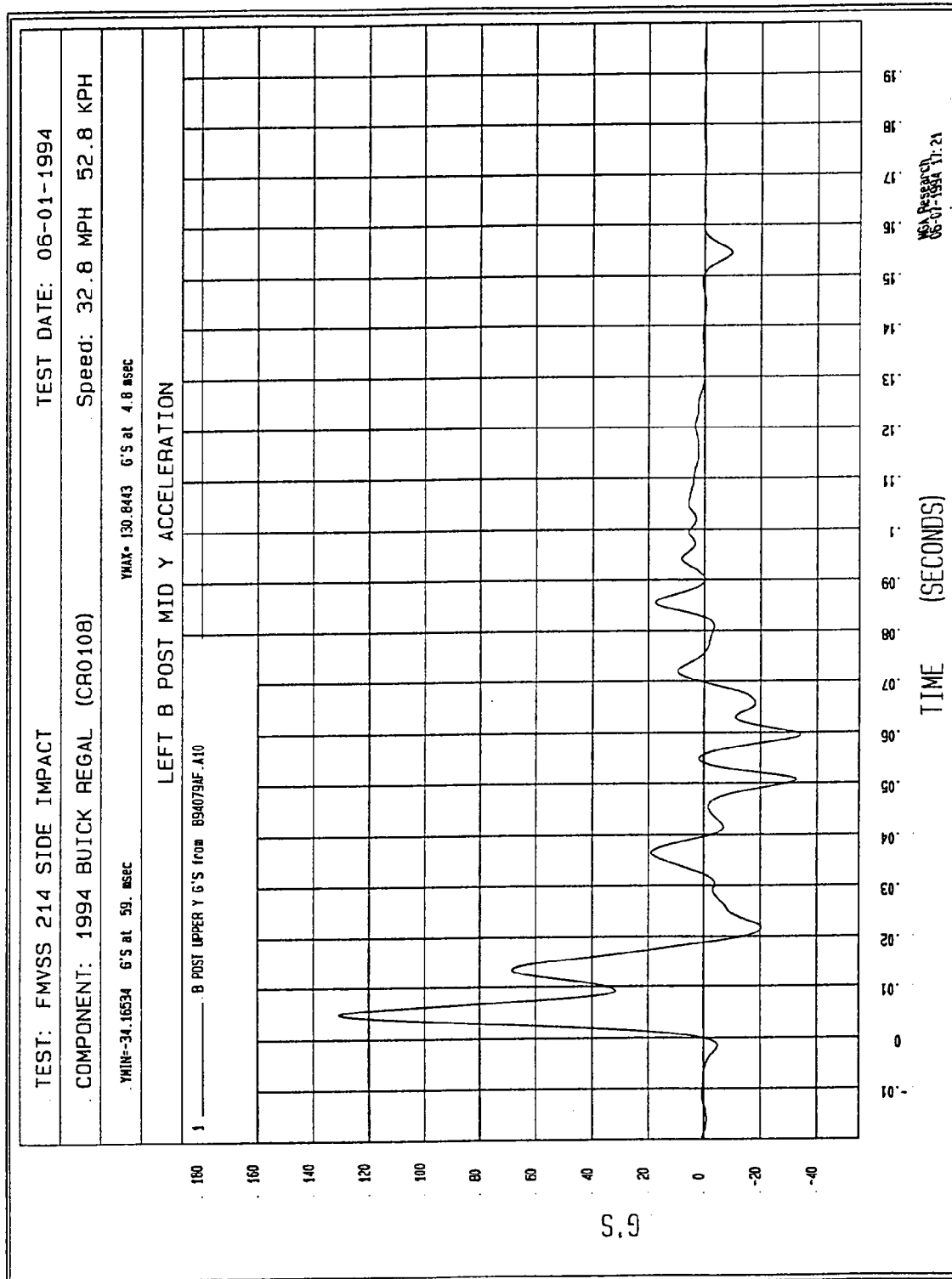
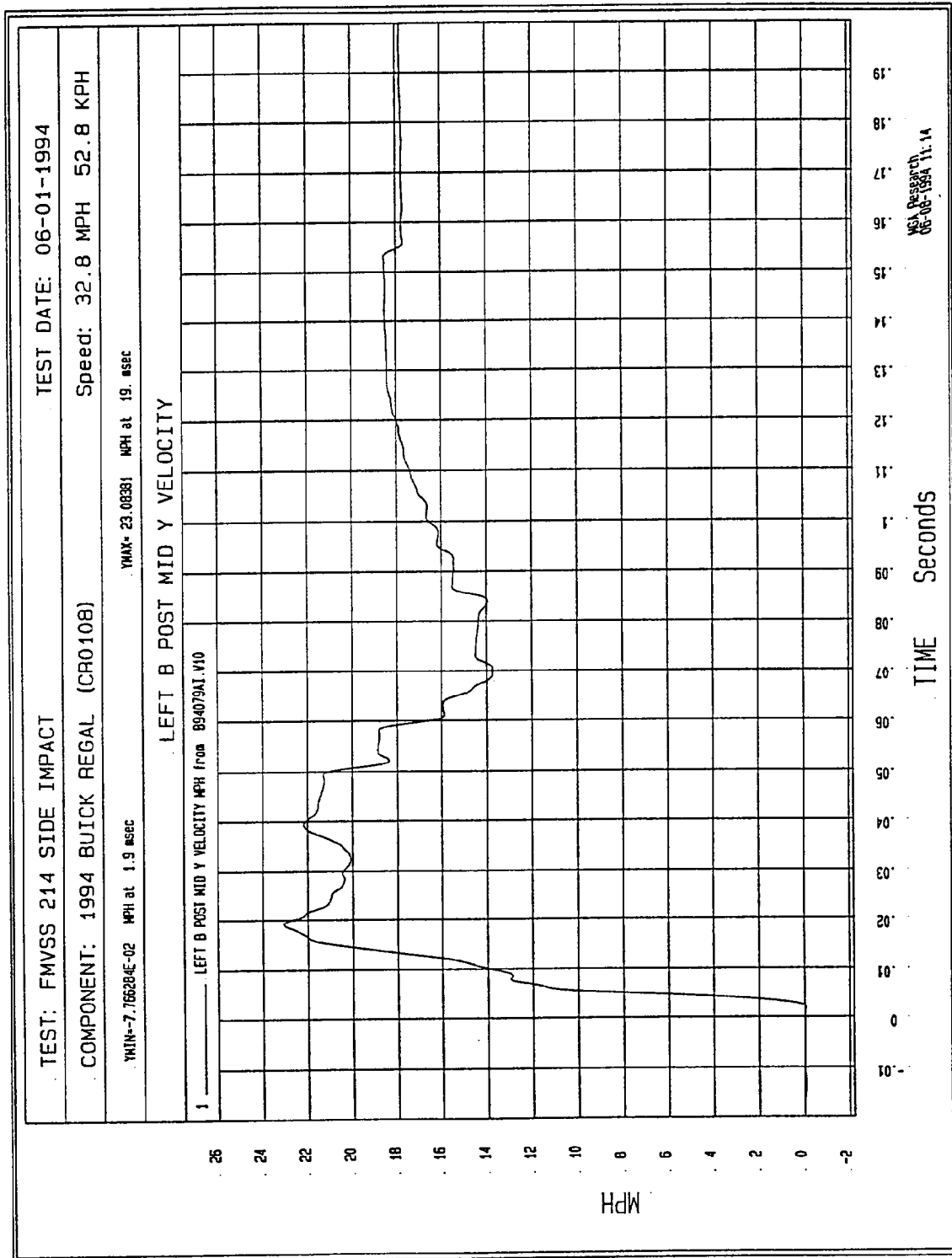


Figure B-50 - Left B Post Mid Y Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-51 - Left B Post Mid Y Velocity vs. Time

Filter: Class 60 (100 Hz)

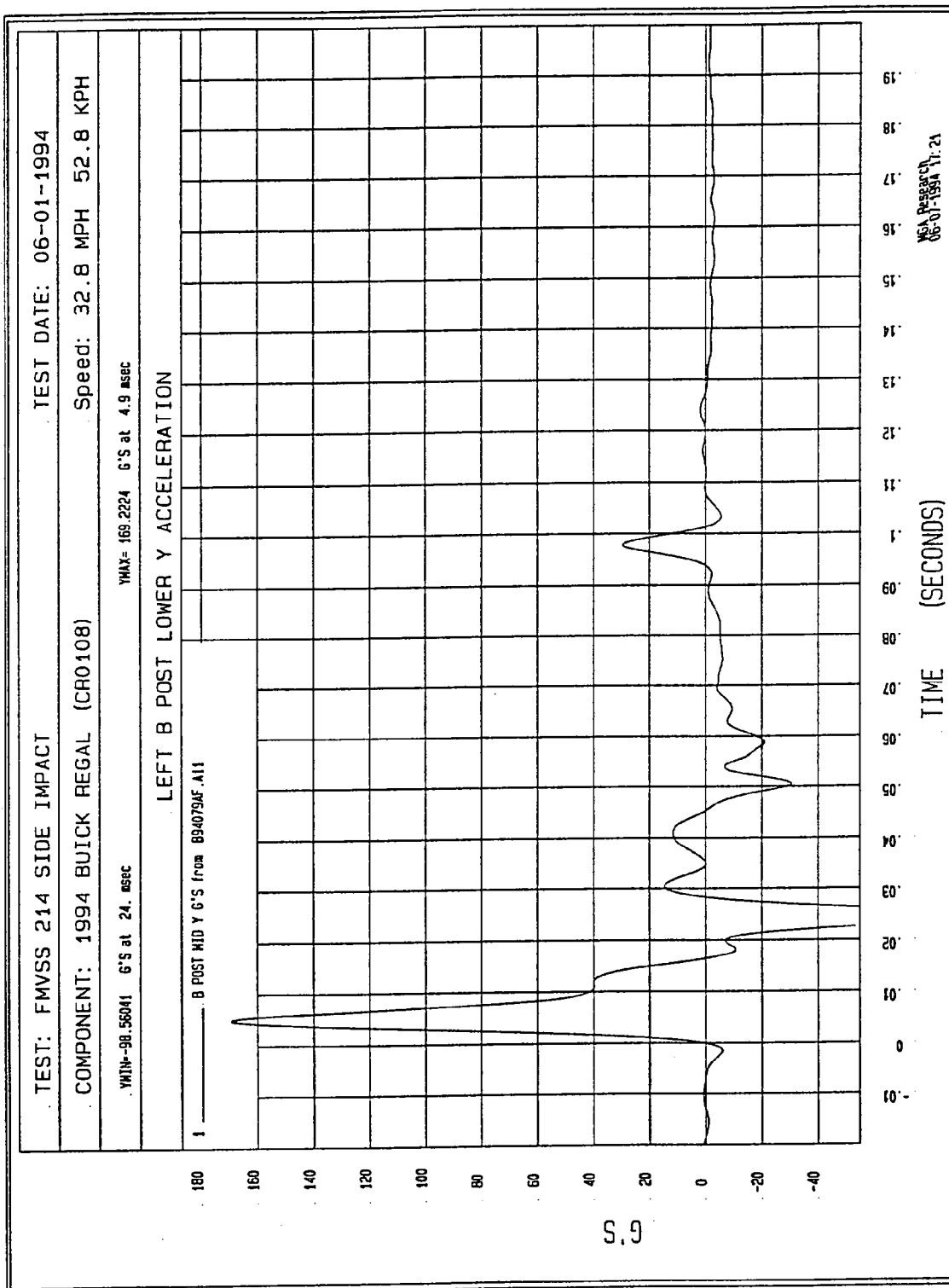


Figure B-52 - Left B Post Lower Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

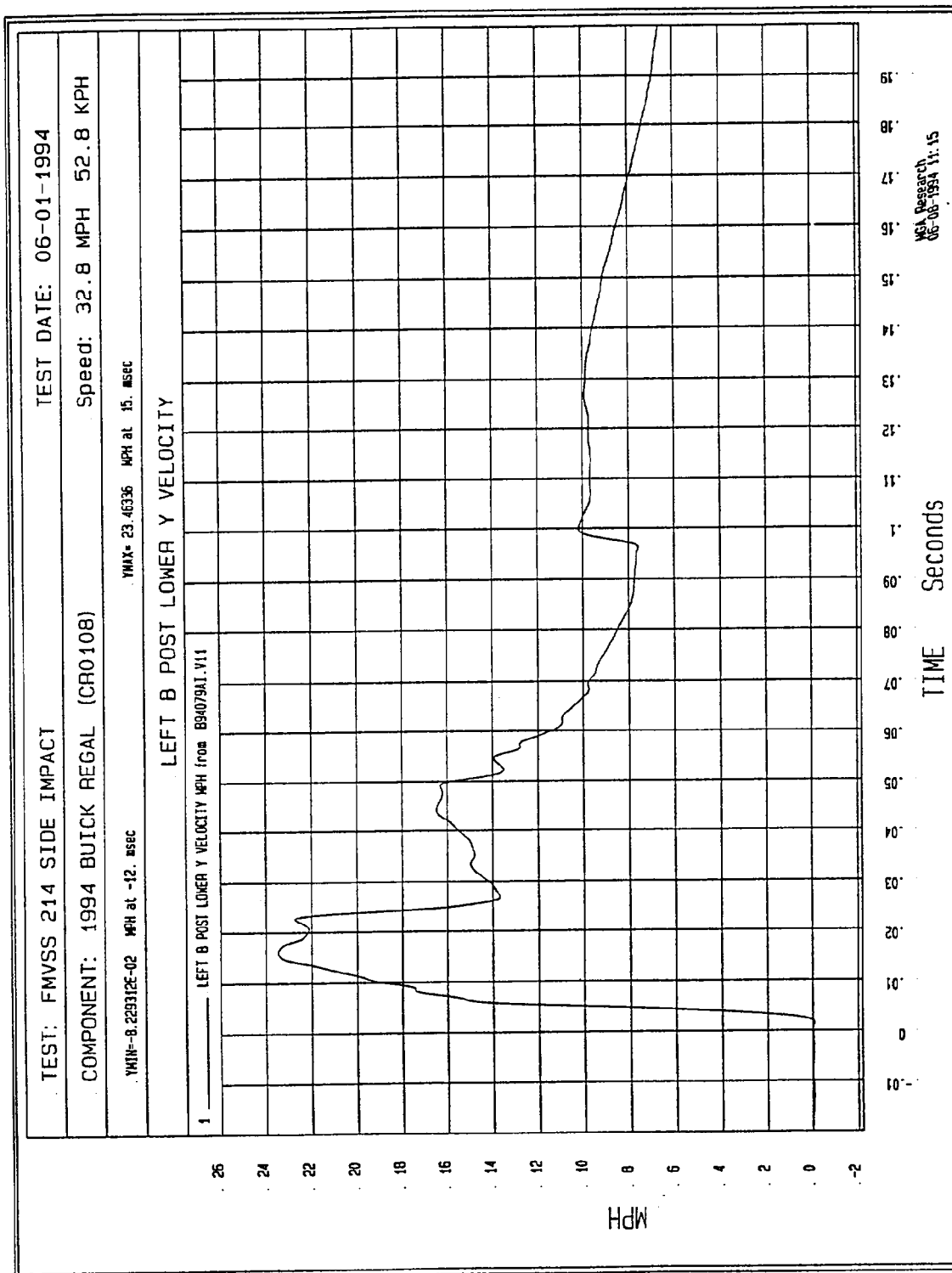


Figure B-53 - Left B Post Lower Y Velocity vs. Time

Filter: Class 60 (100 Hz)

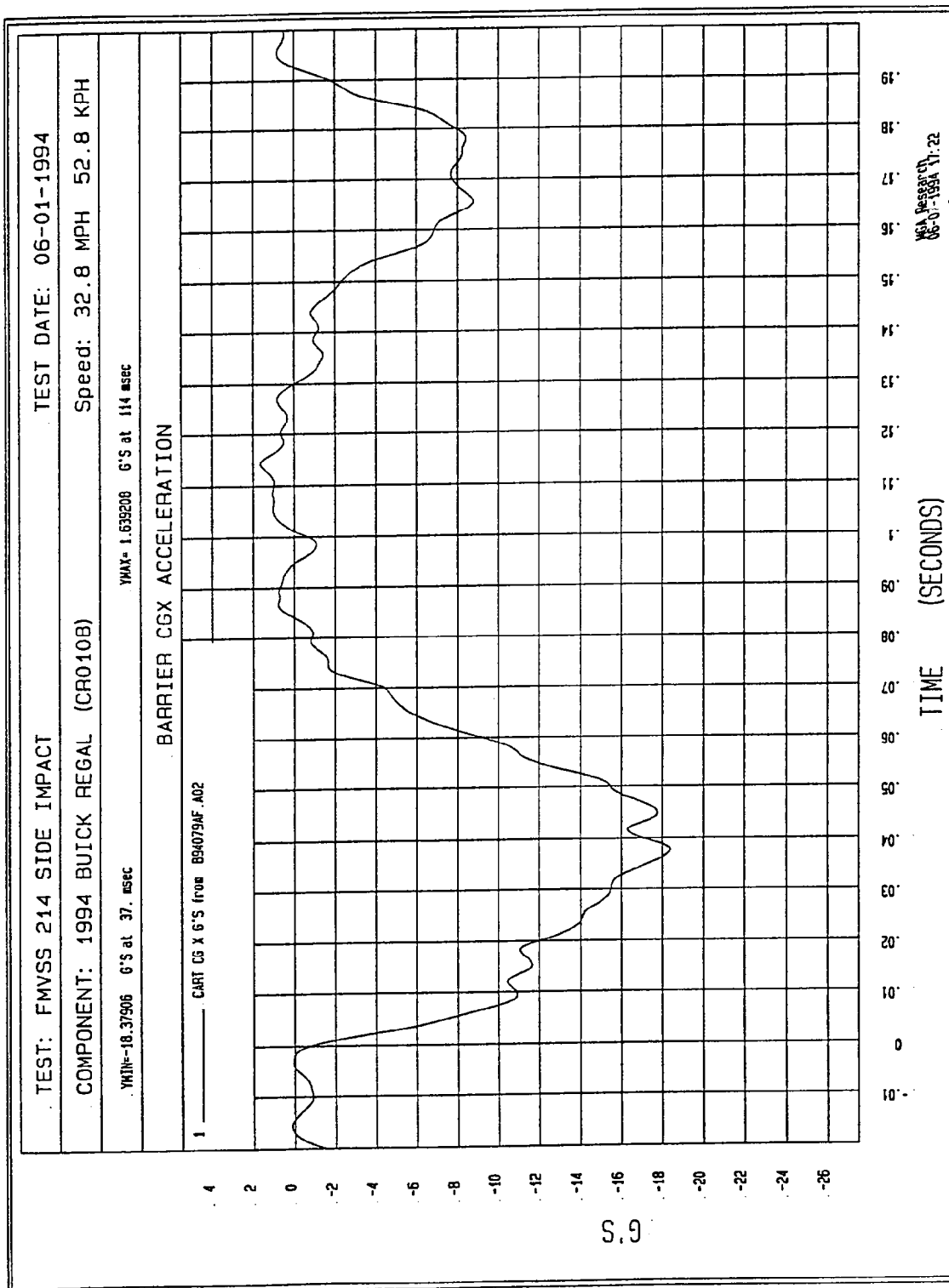


Figure B-54 - Moving Barrier Center of Gravity X Acceleration vs. Time

Filter: Class 180 (300 Hz)

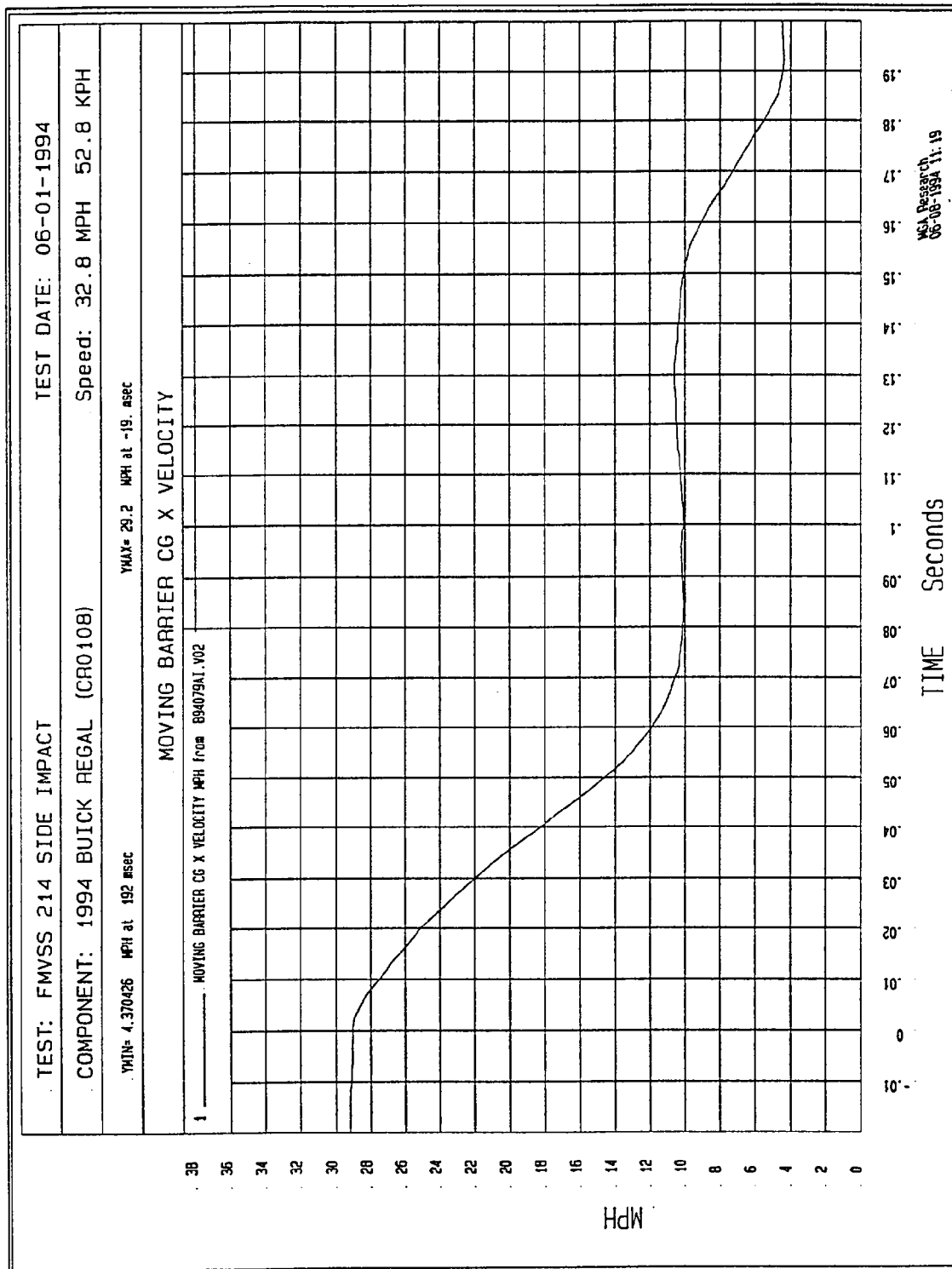


Figure B-55 - Moving Barrier Center of Gravity X Velocity vs. Time

Filter: Class 60 (100 Hz)

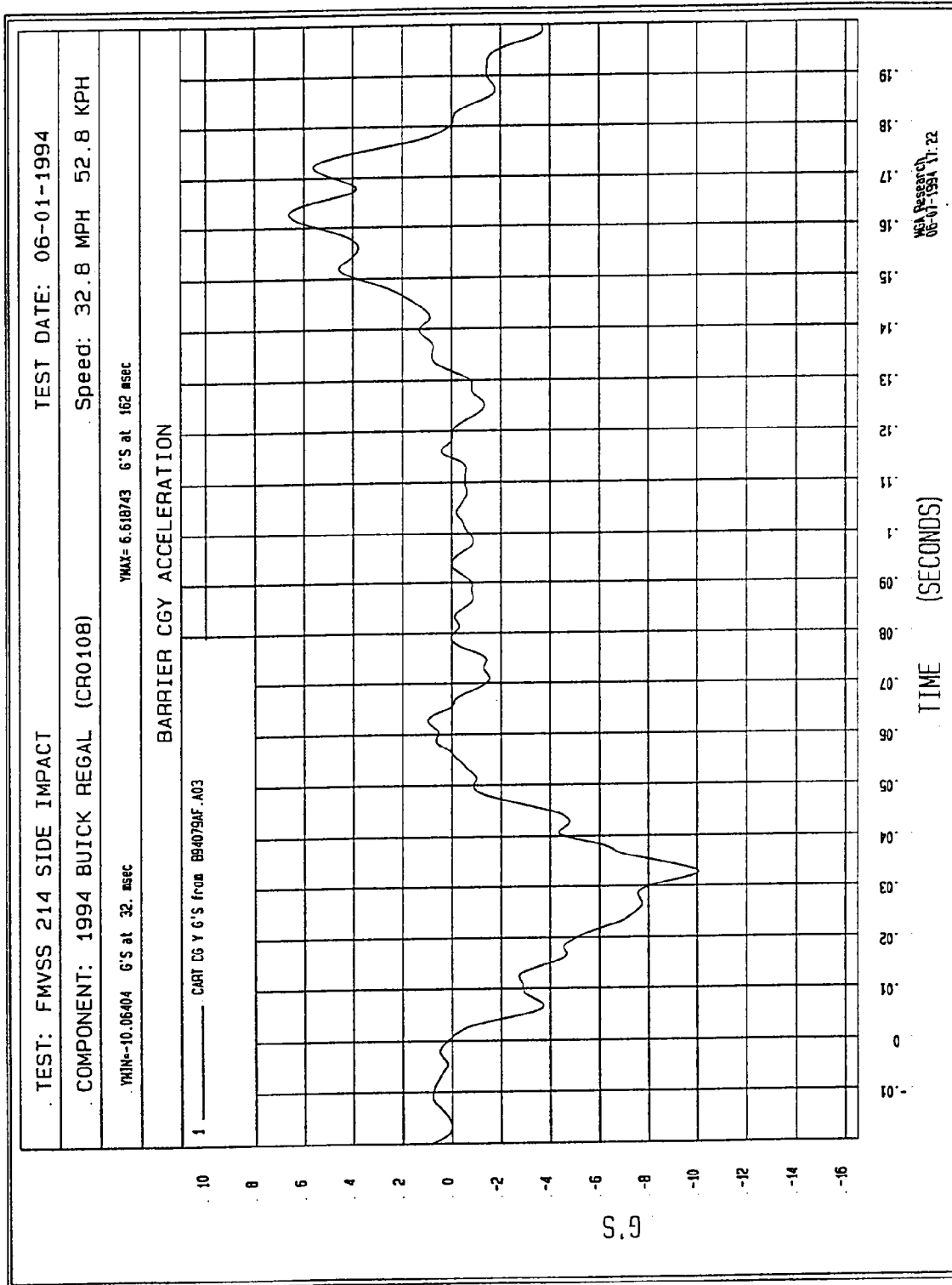


Figure B-56 - Moving Barrier Center of Gravity Y Acceleration vs. Time

Filter: Class 180 (300 Hz)

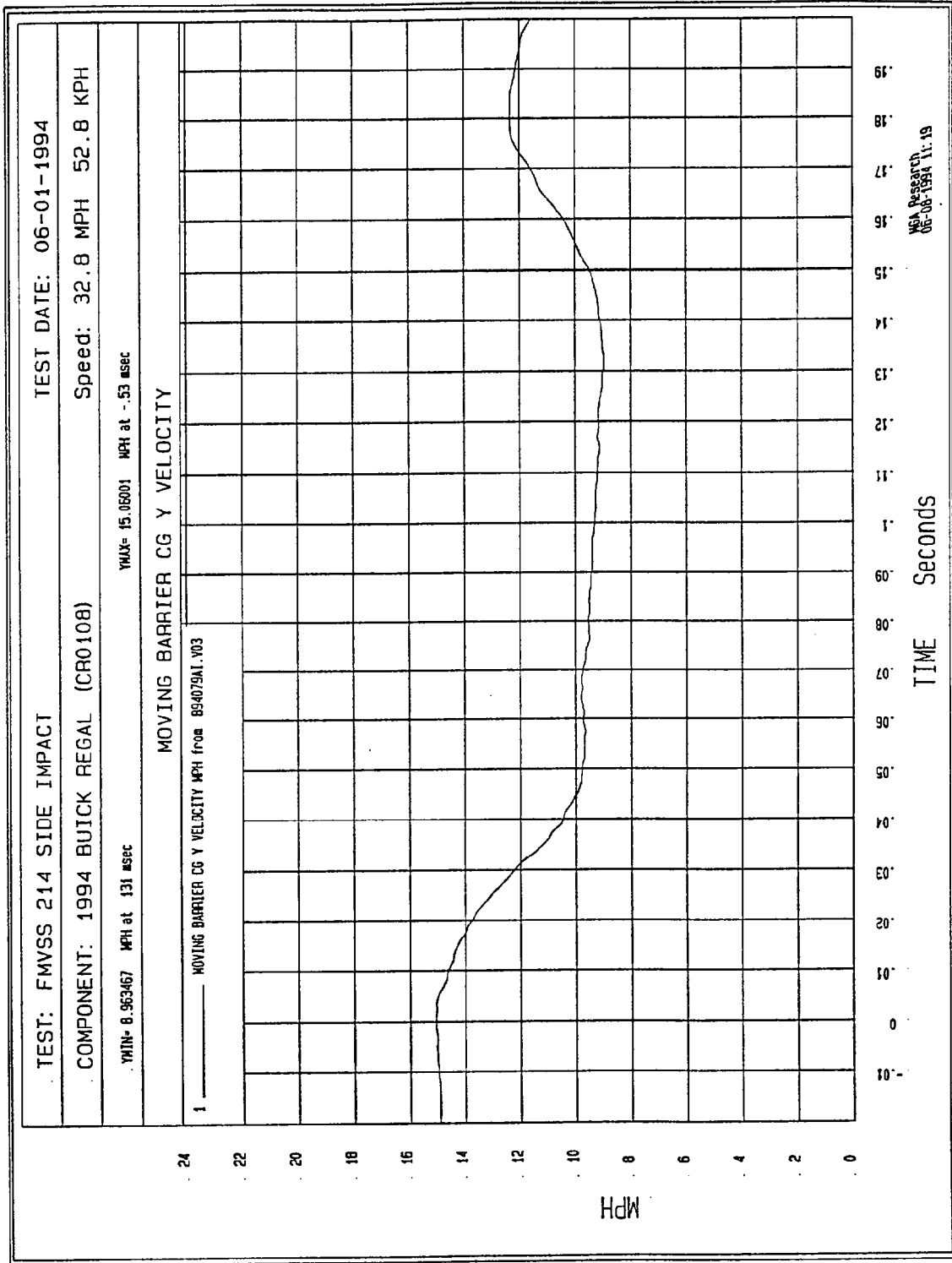


Figure B-57 - Moving Barrier Center of Gravity Y Velocity vs. Time

Filter: Class 60 (100 Hz)

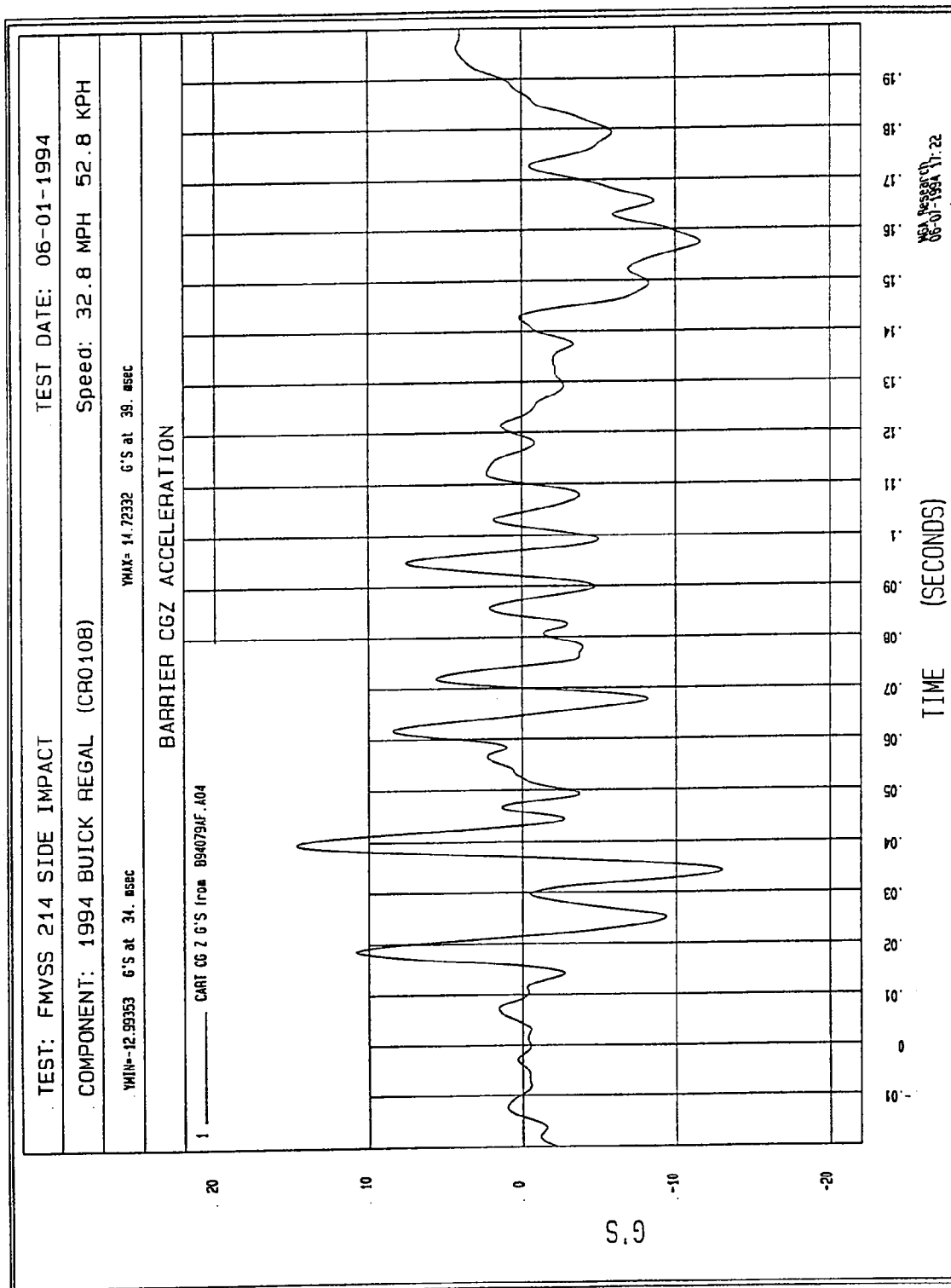


Figure B-58 - Moving Barrier Center of Gravity Z Acceleration vs. Time

Filter: Class 180 (300 Hz)

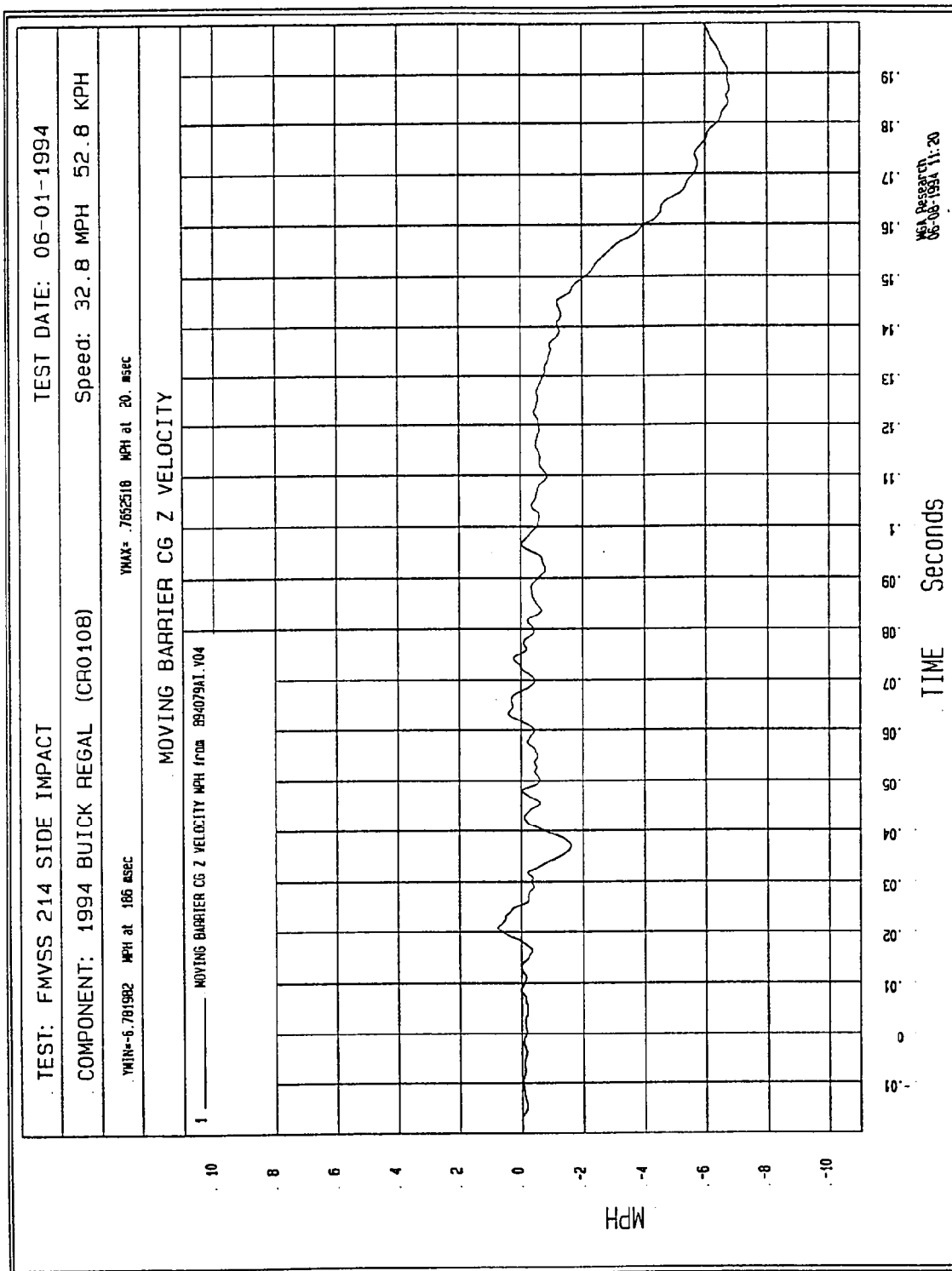


Figure B-59 - Moving Barrier Center of Gravity Z Velocity vs. Time

Filter: Class 60 (100 Hz)

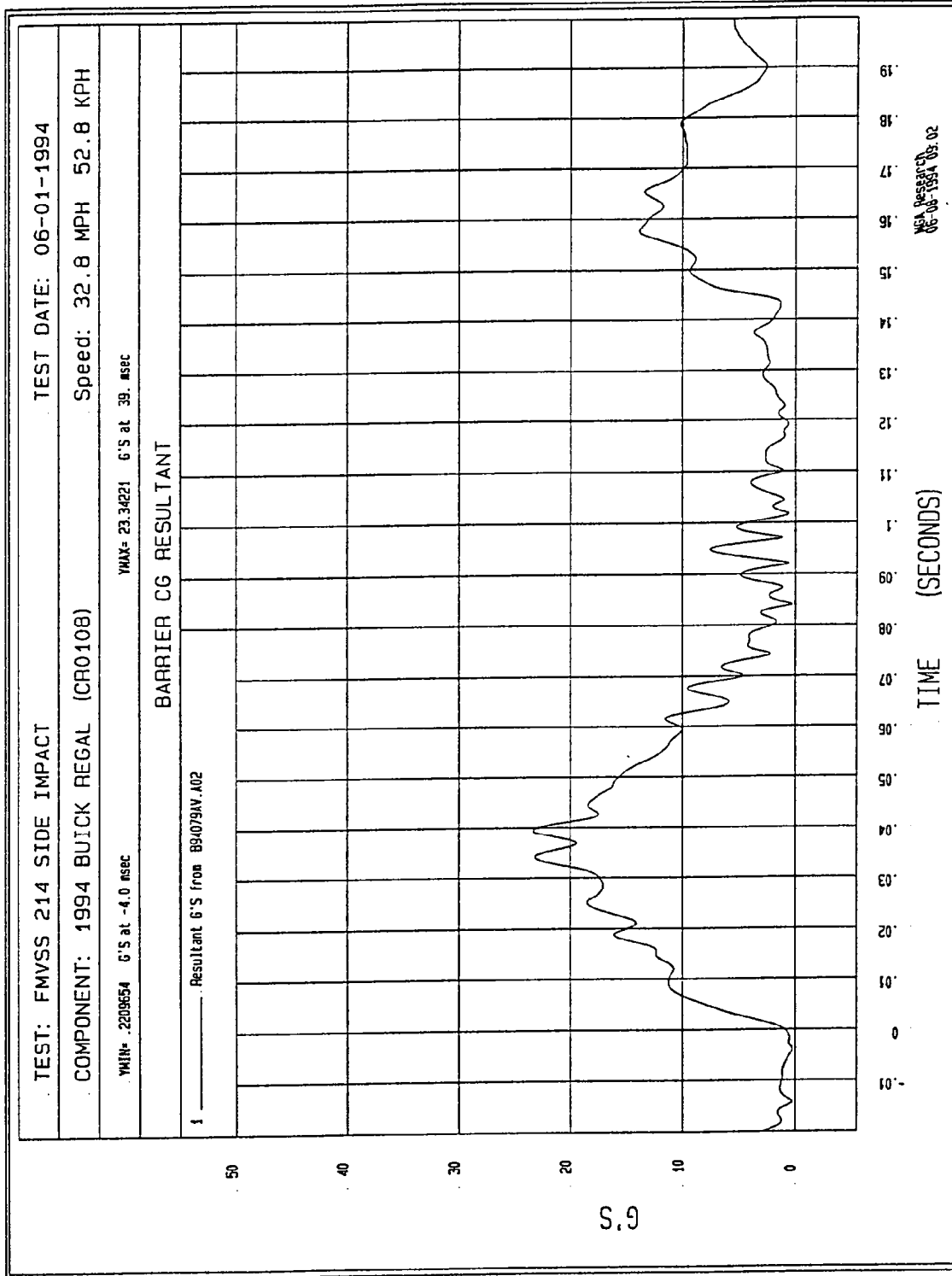


Figure B-60 - Moving Barrier Center of Gravity Resultant vs. Time

Filter: Class 60 (100 Hz)

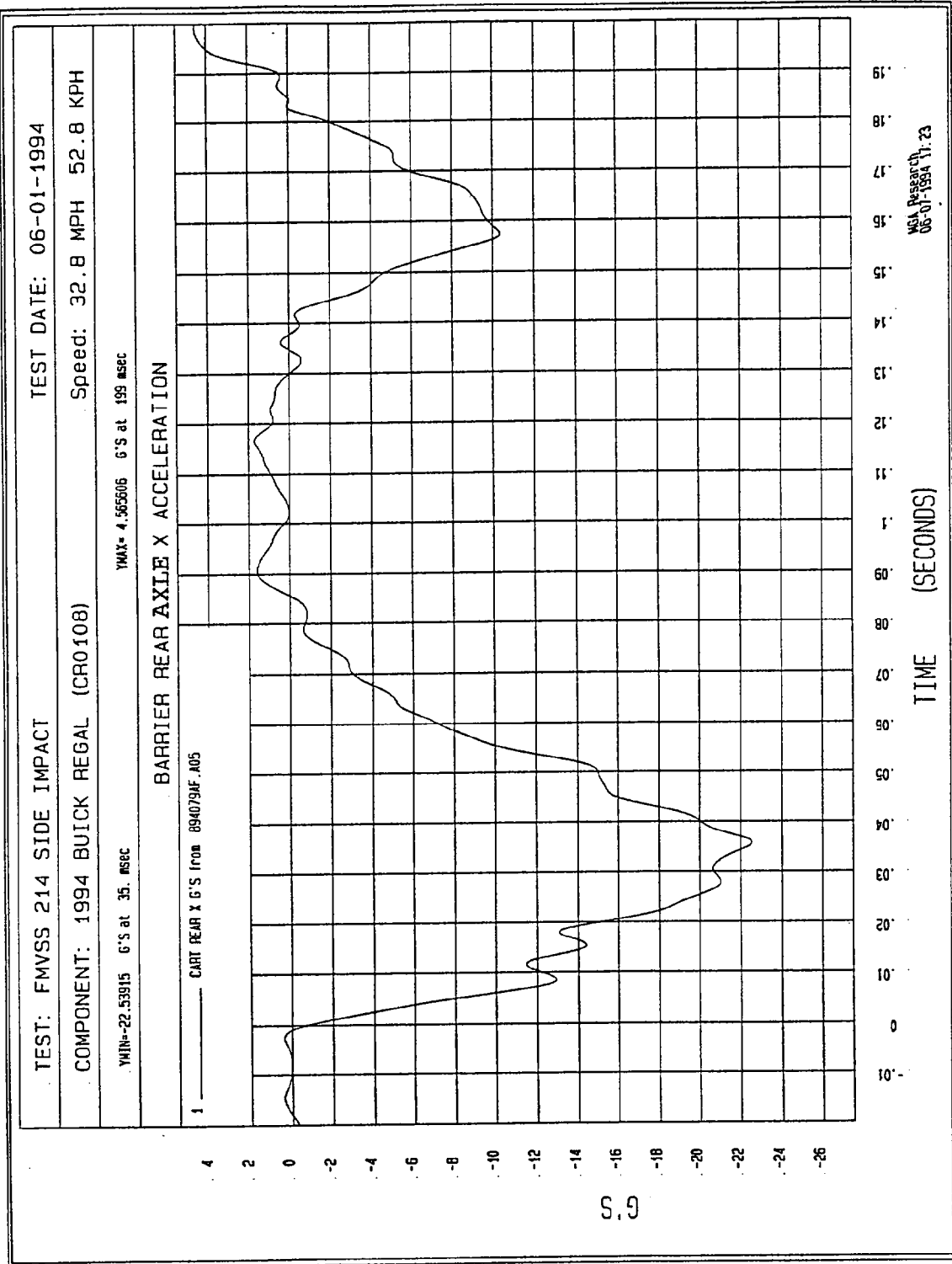
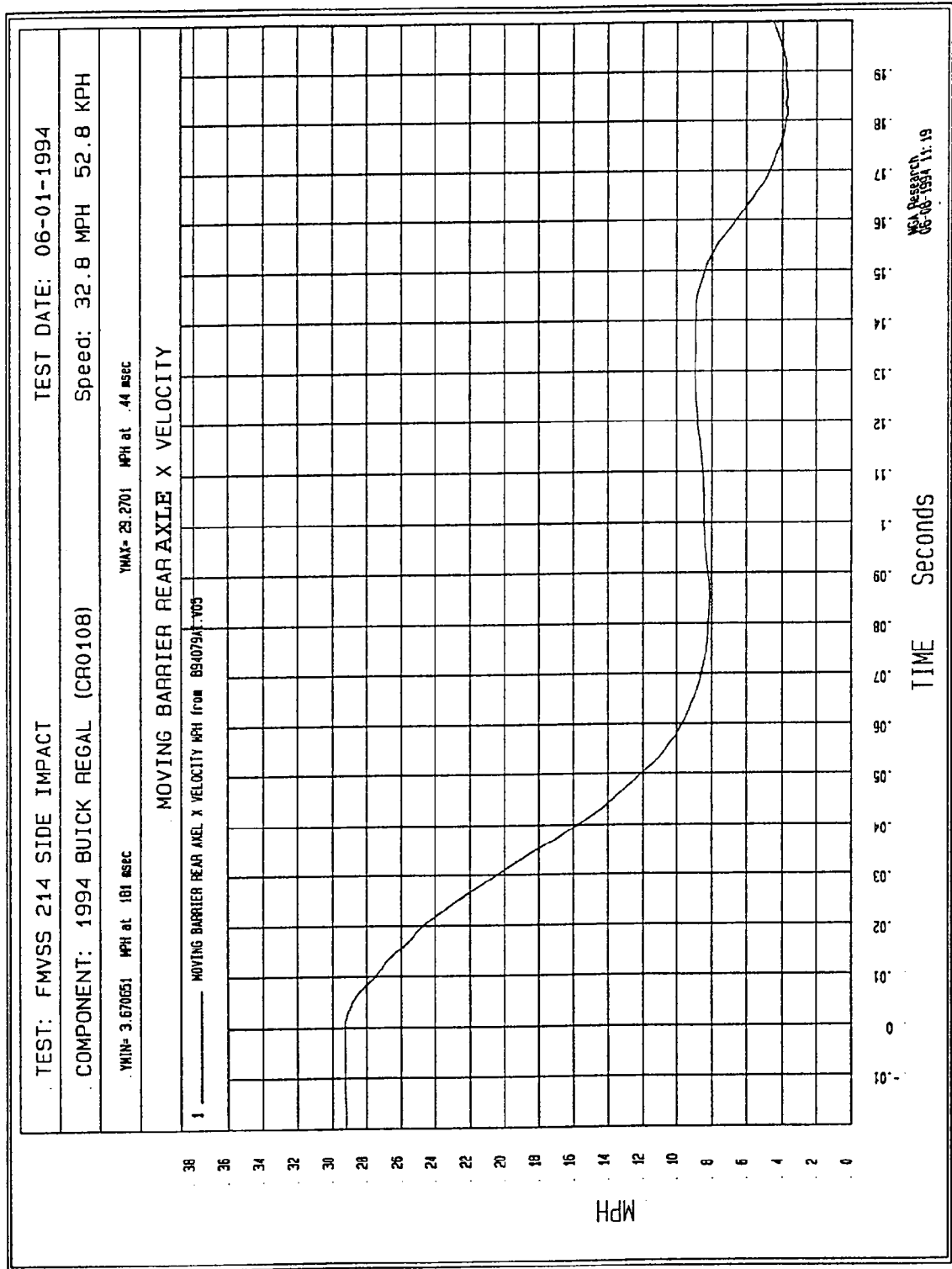


Figure B-61 - Moving Barrier Rear Axle X Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-62 - Moving Barrier Rear Axle X Velocity vs. Time

Filter: Class 60 (100 Hz)

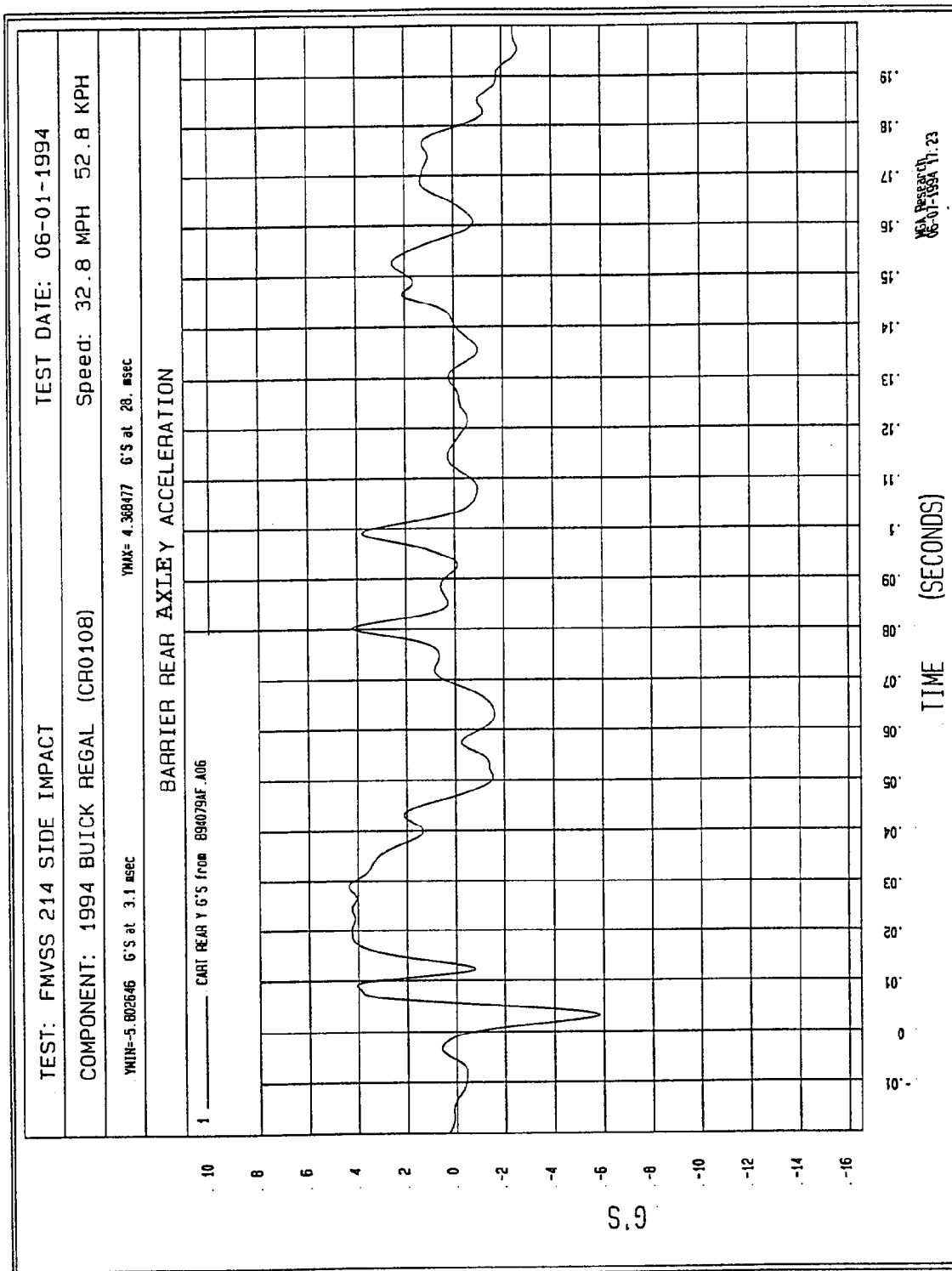
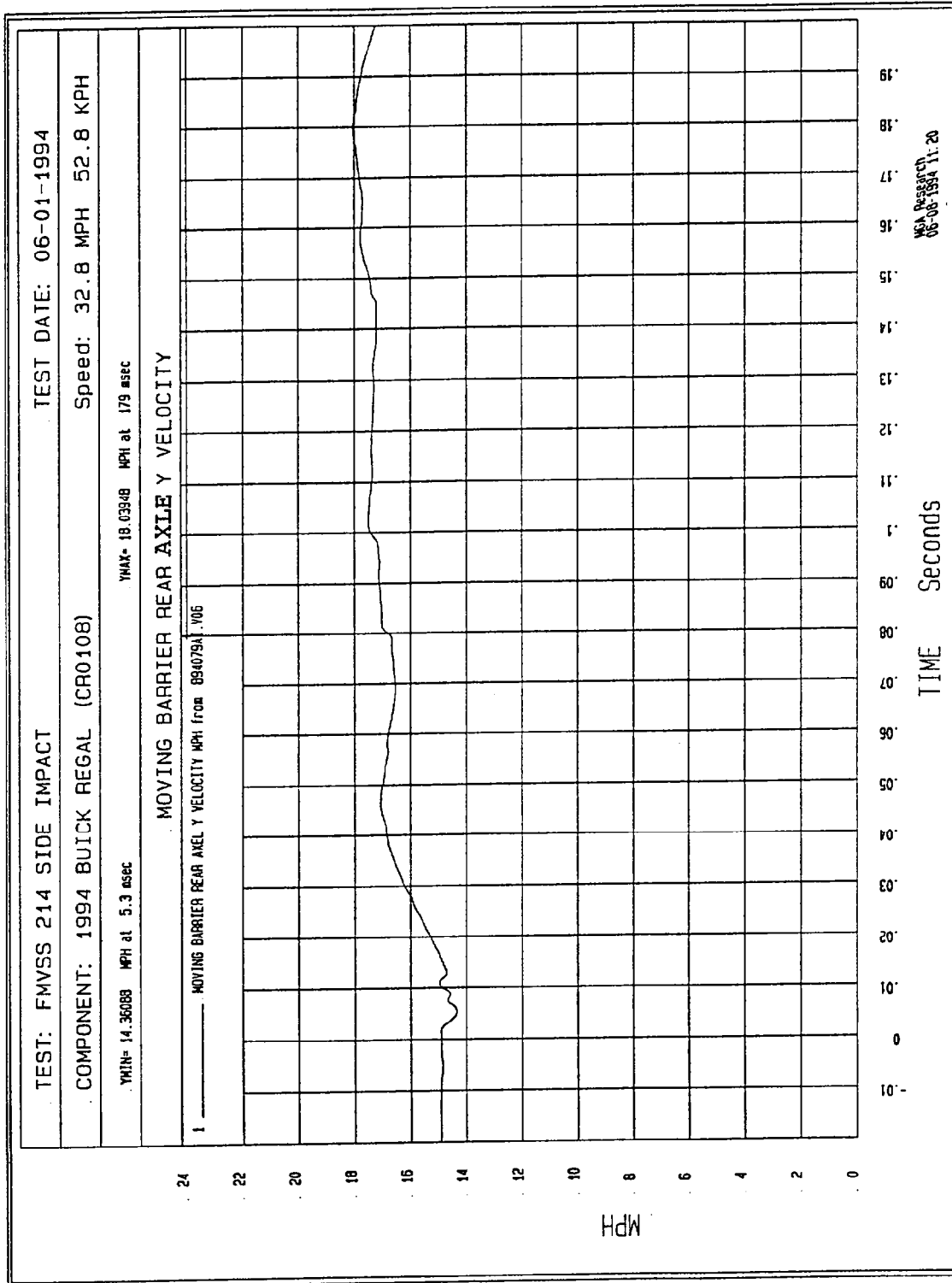


Figure B-63 - Moving Barrier Rear Axle Y Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-64 - Moving Barrier Rear Axle Y Velocity vs. Time

Filter: Class 1000 (1650 Hz)

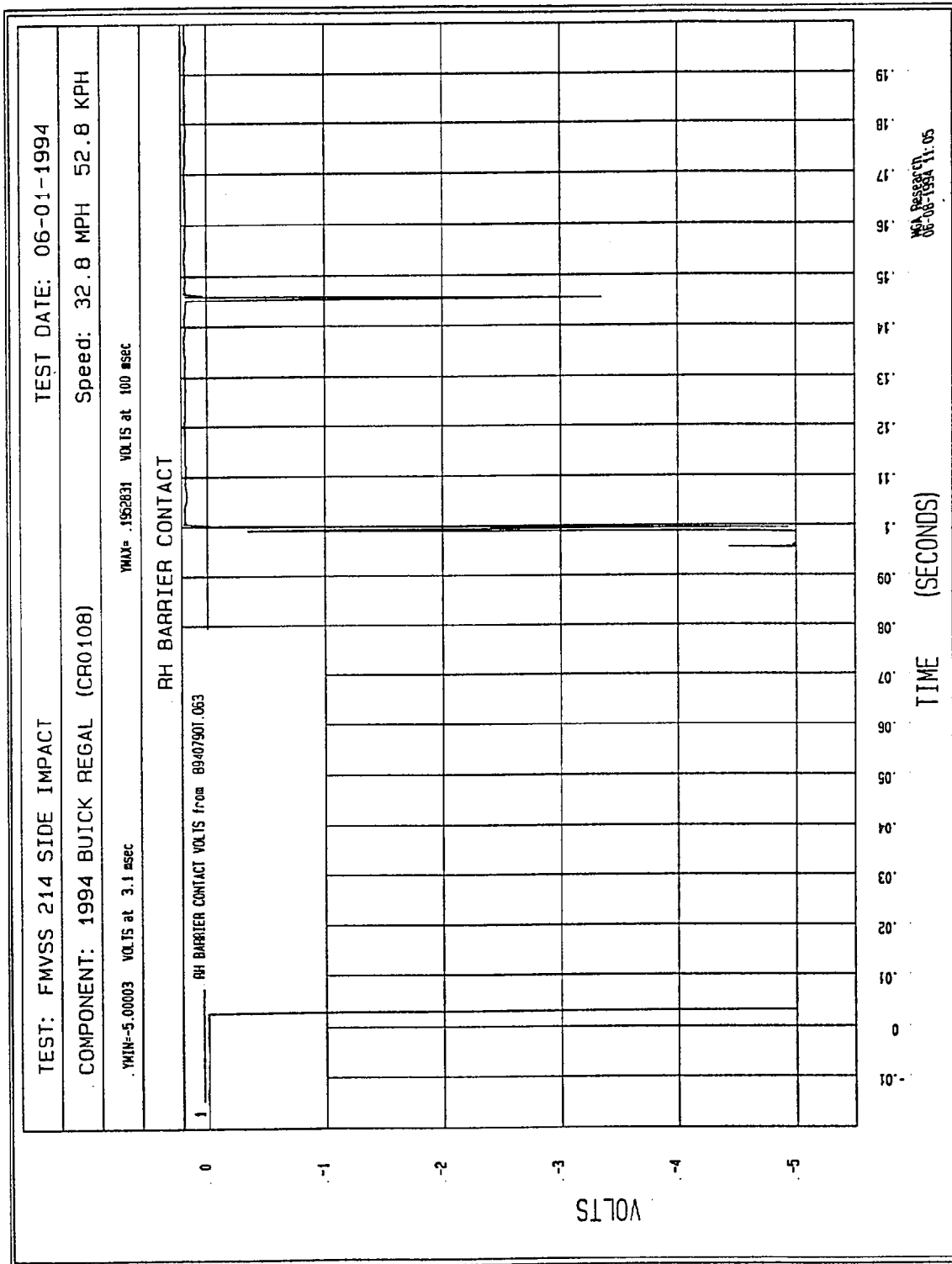


Figure B-65 - Right Hand Barrier Contact

Filter: Class 1000 (1650 Hz)

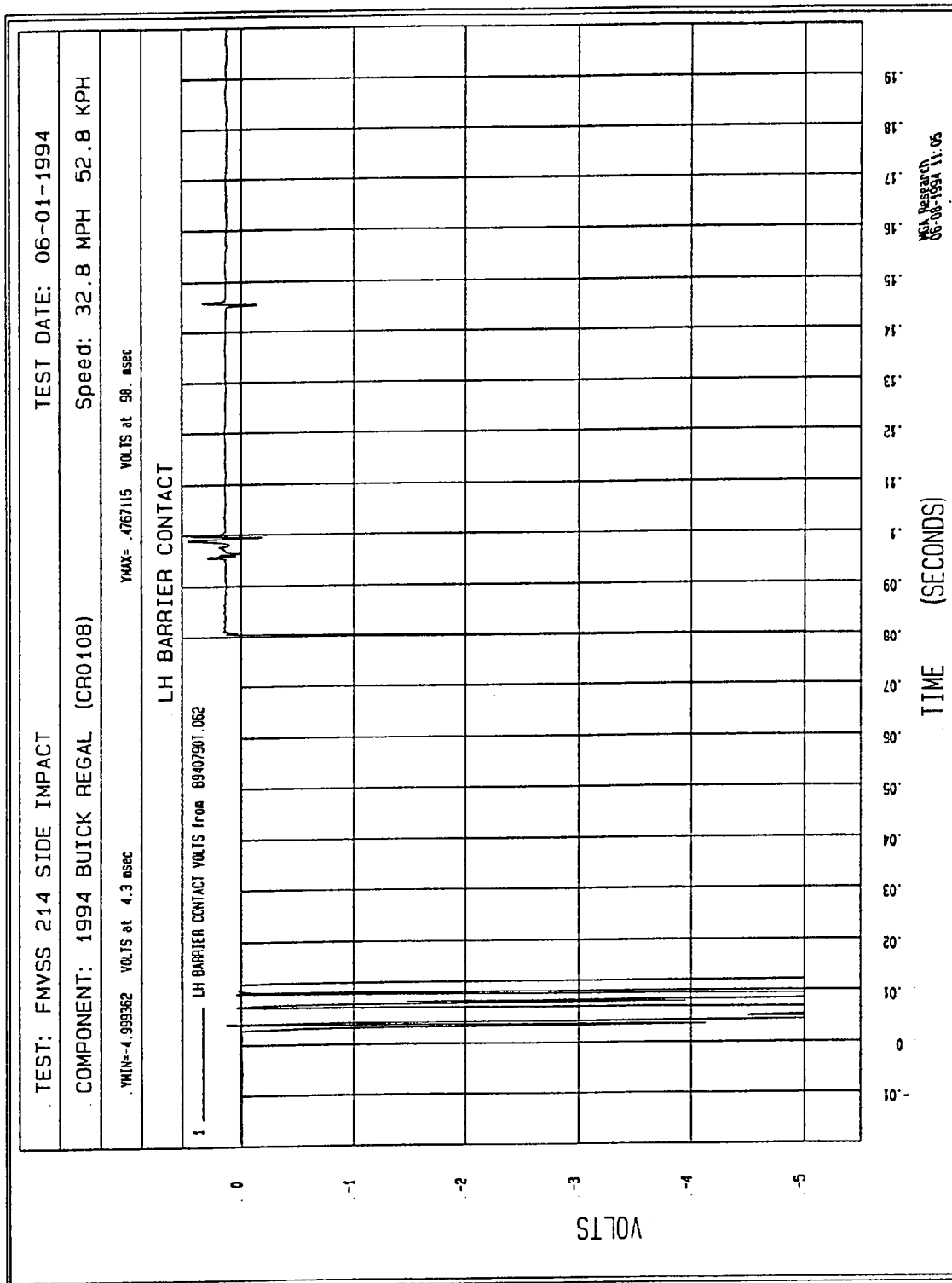


Figure B-66 - Left Hand Barrier Contact

Filter: Class 180 (300 Hz)

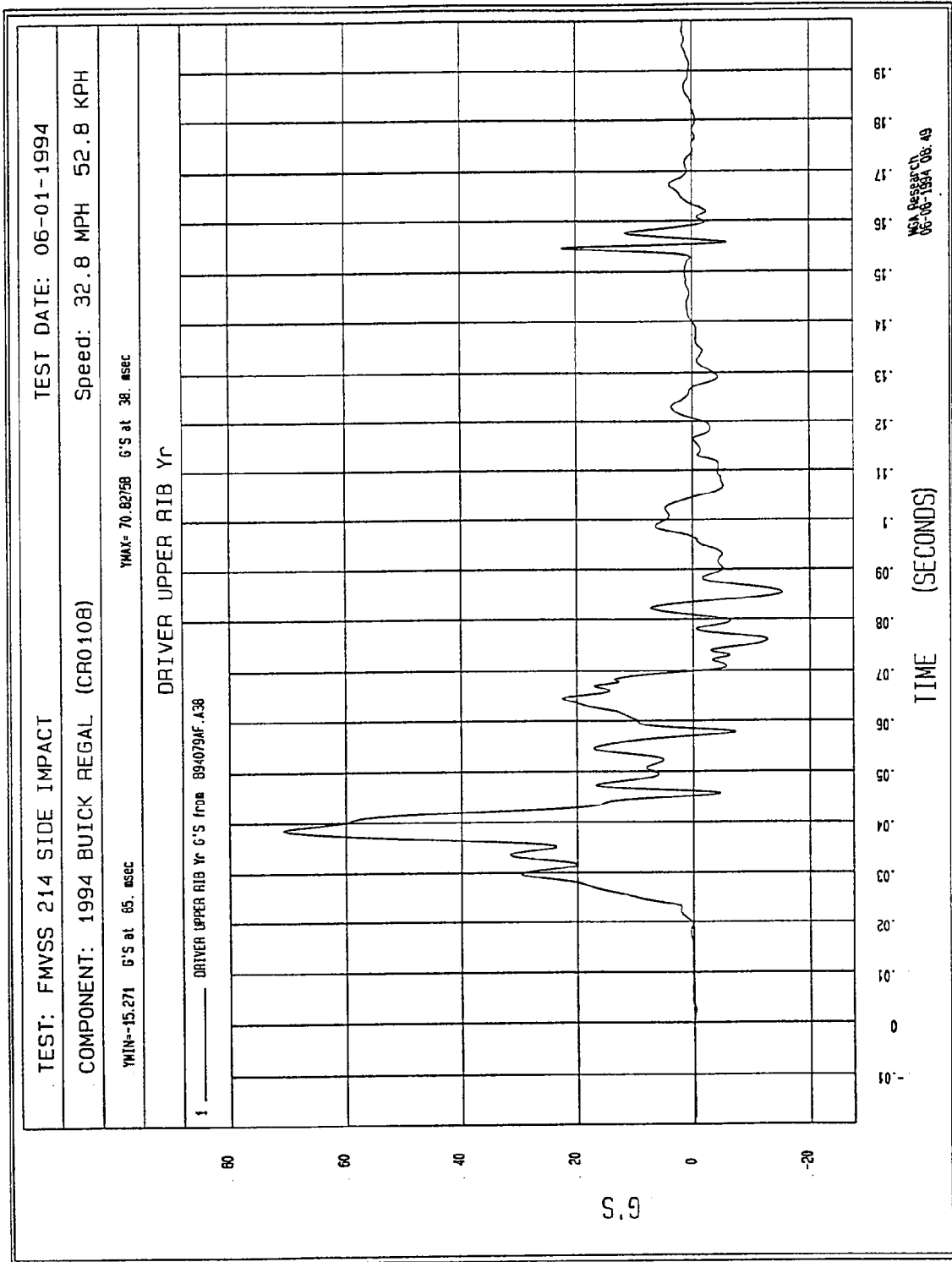
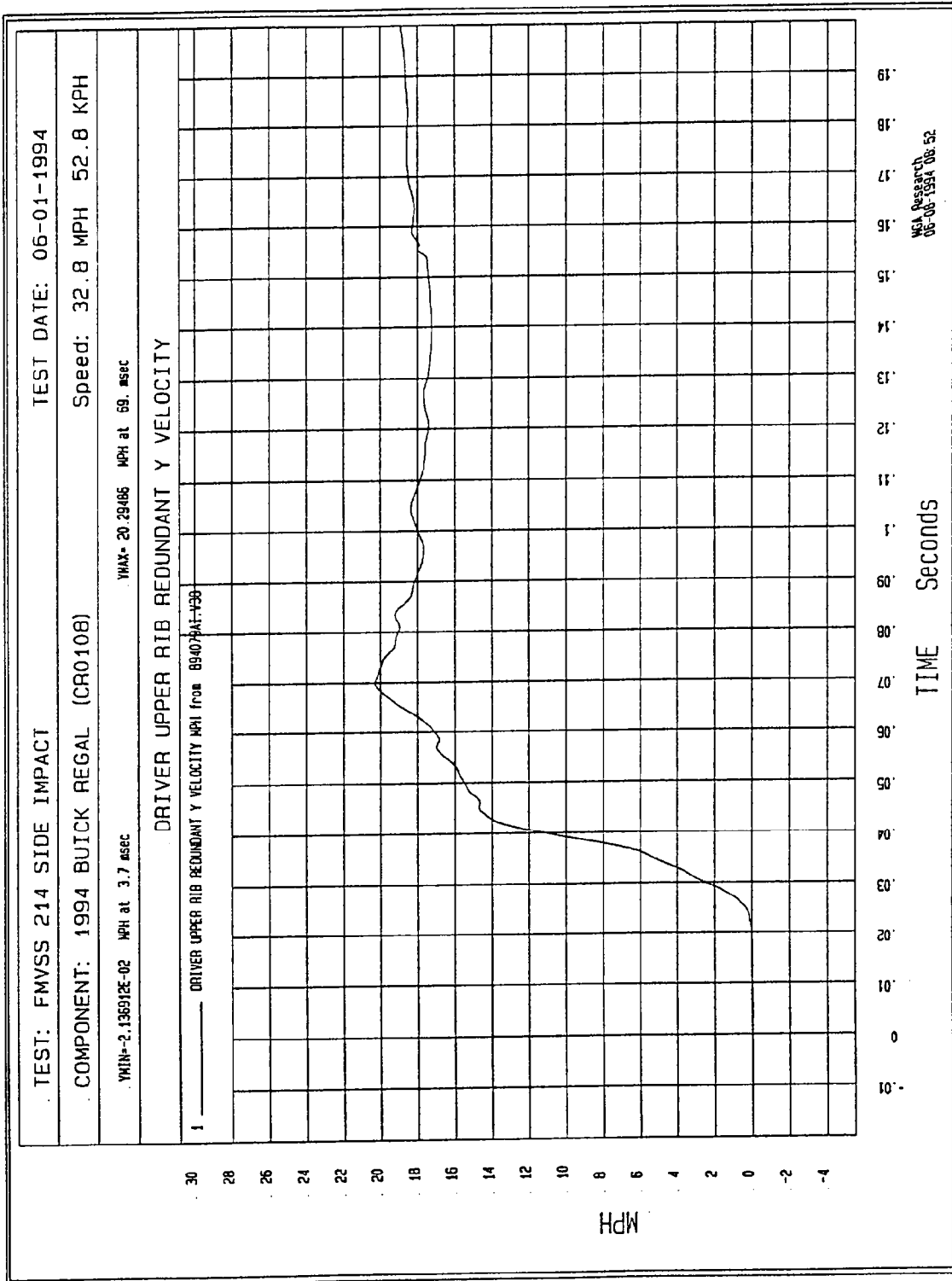


Figure B-67 - Driver Upper Rib Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)



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Figure B-68 - Driver Upper Rib Y Redundant Velocity vs. Time

Filter: Class 180 (300 Hz)

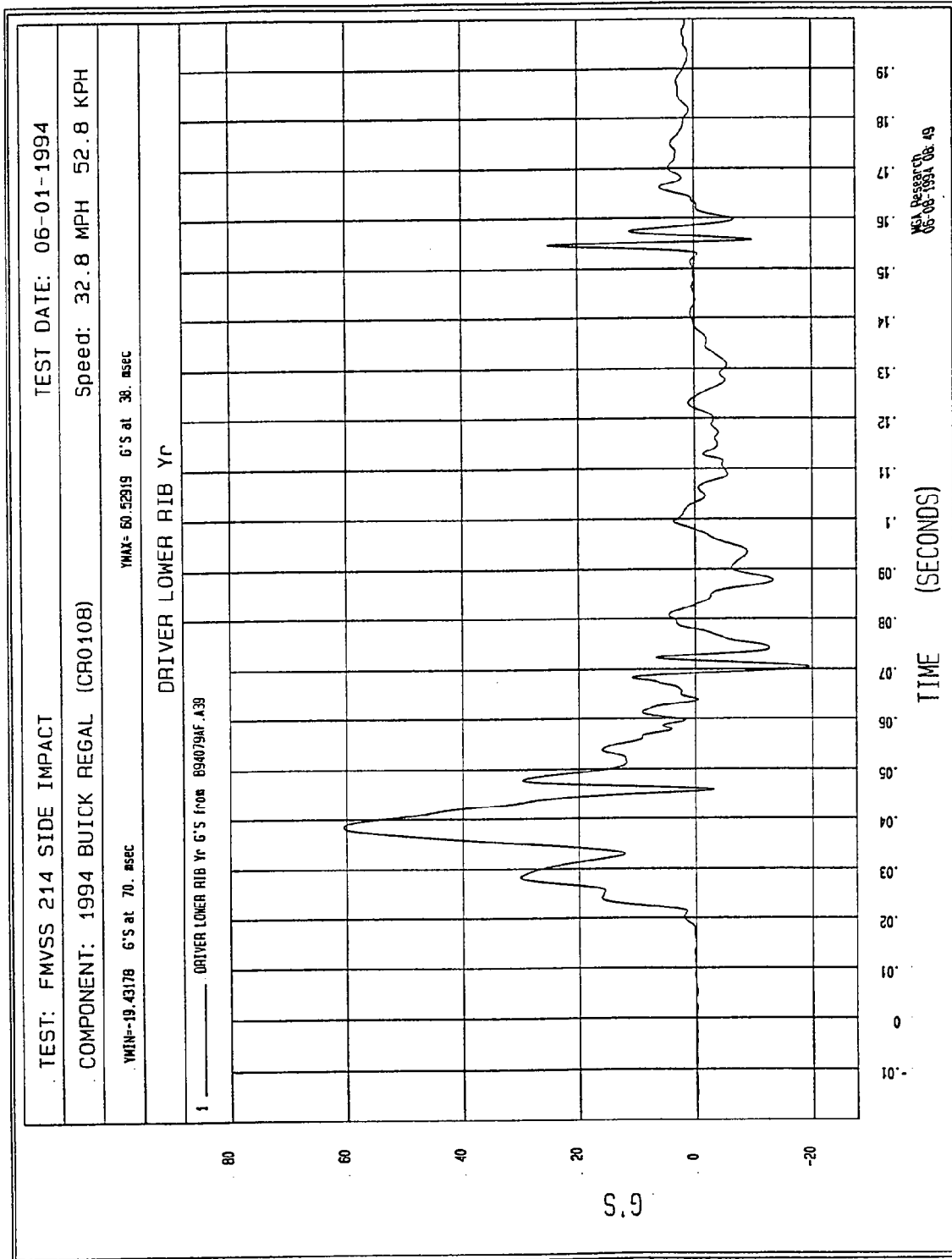


Figure B-69 - Driver Lower Rib Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)

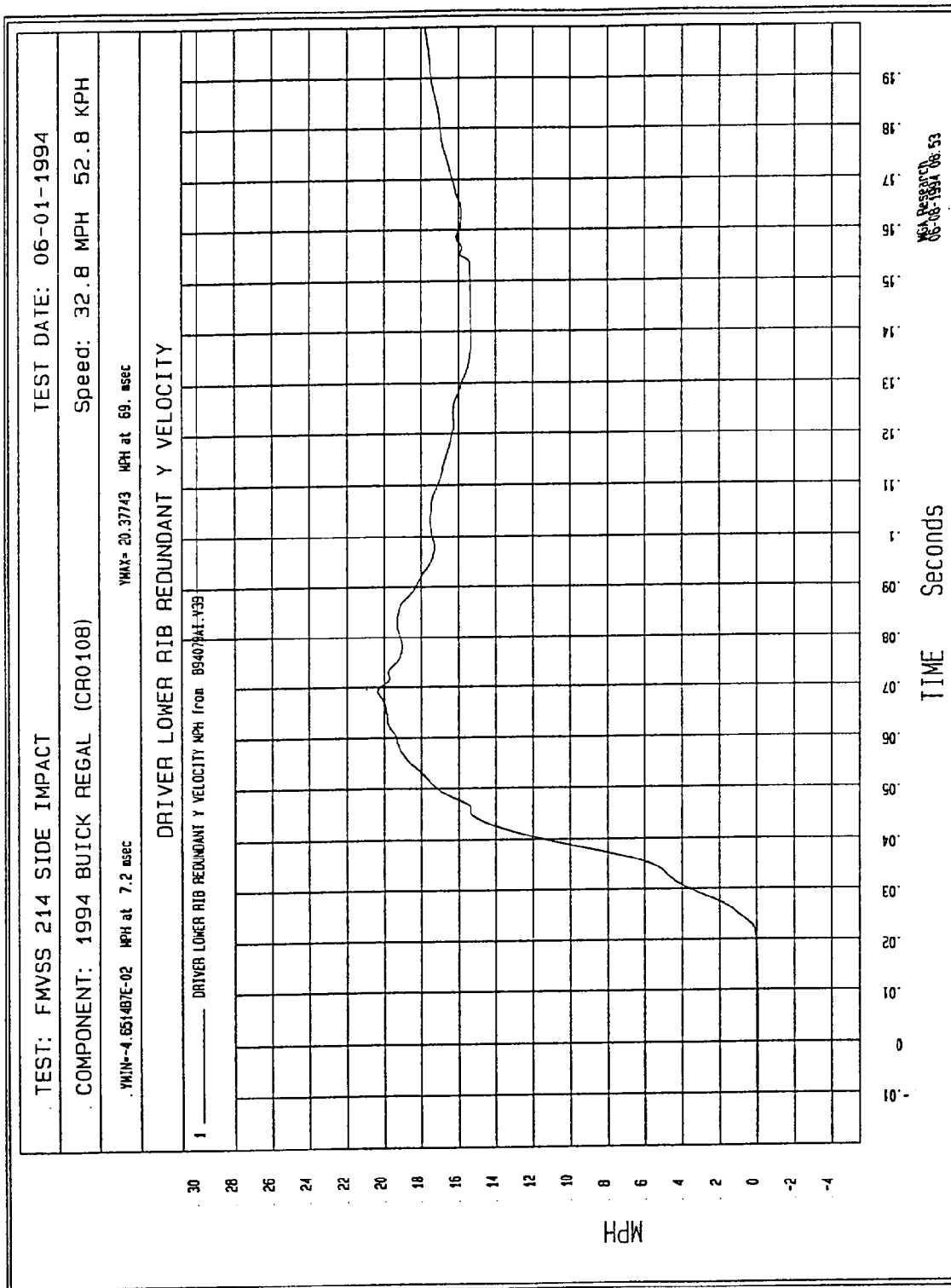
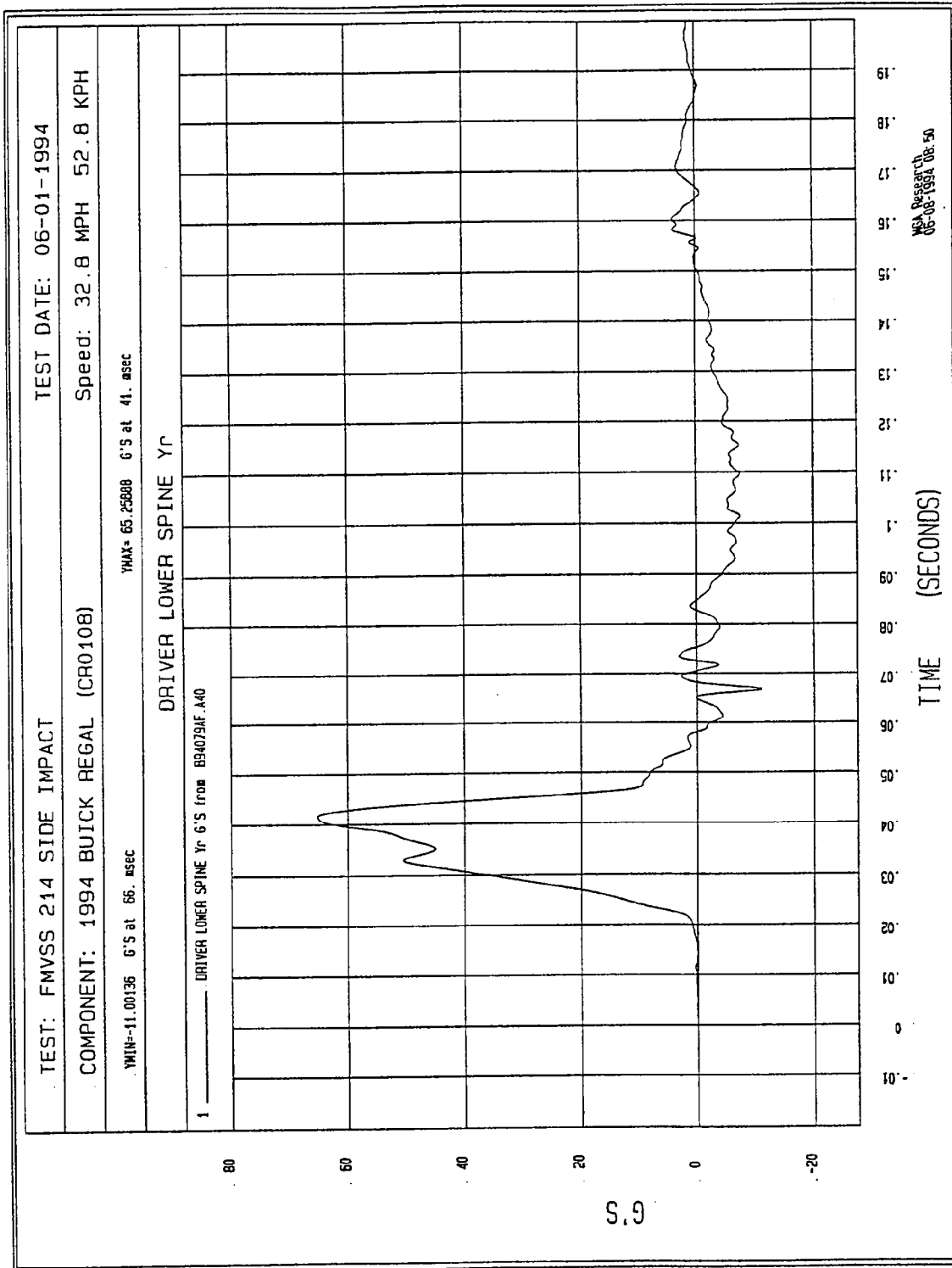


Figure B-70 - Driver Lower Rib Y Redundant Velocity vs. Time

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Filter: Class 180 (300 Hz)



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Figure B-71 - Driver Lower Spine Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)

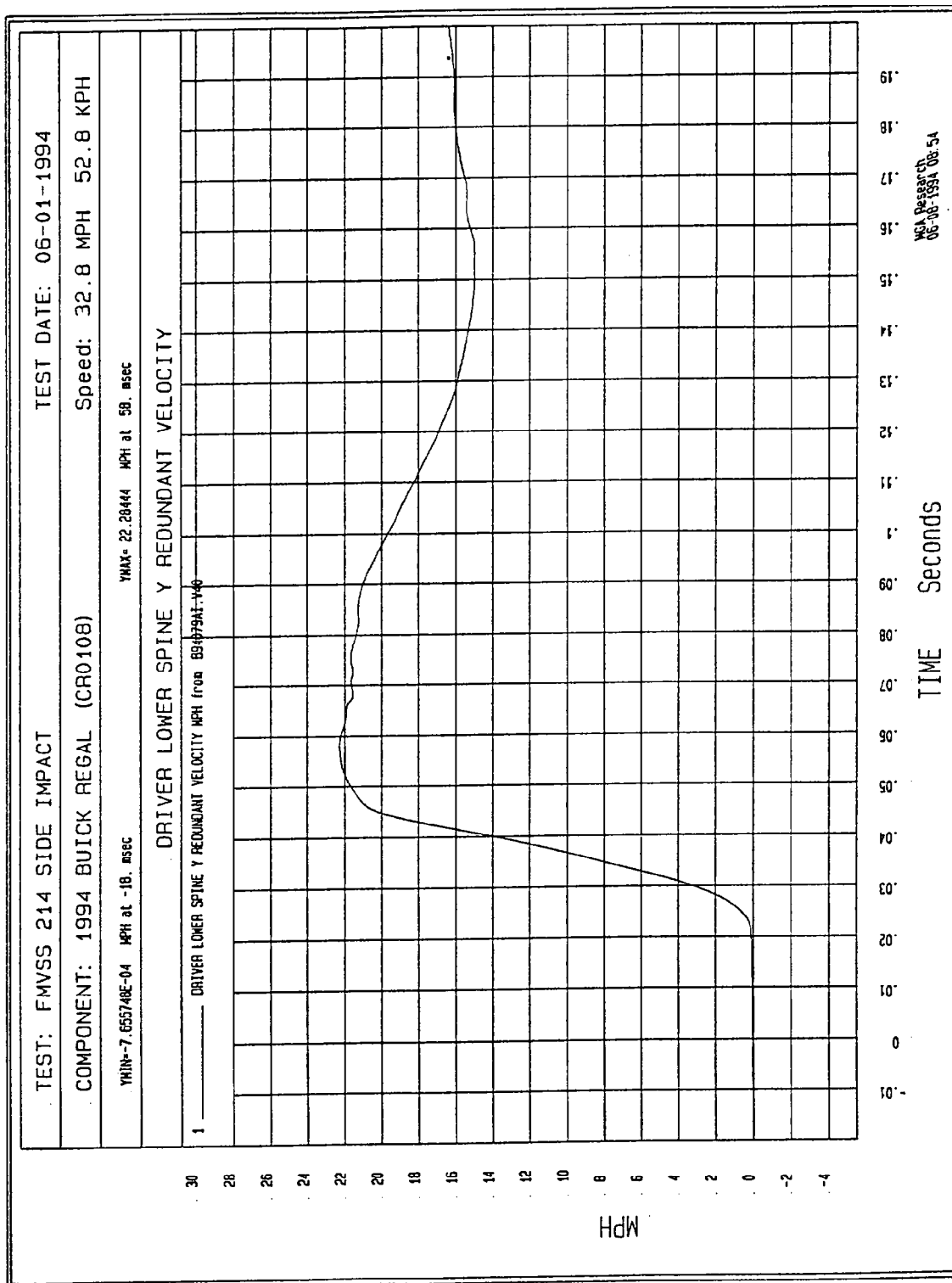


Figure B-72 - Driver Lower Spine Y Redundant Velocity vs. Time

Filter: Class 180 (300 Hz)

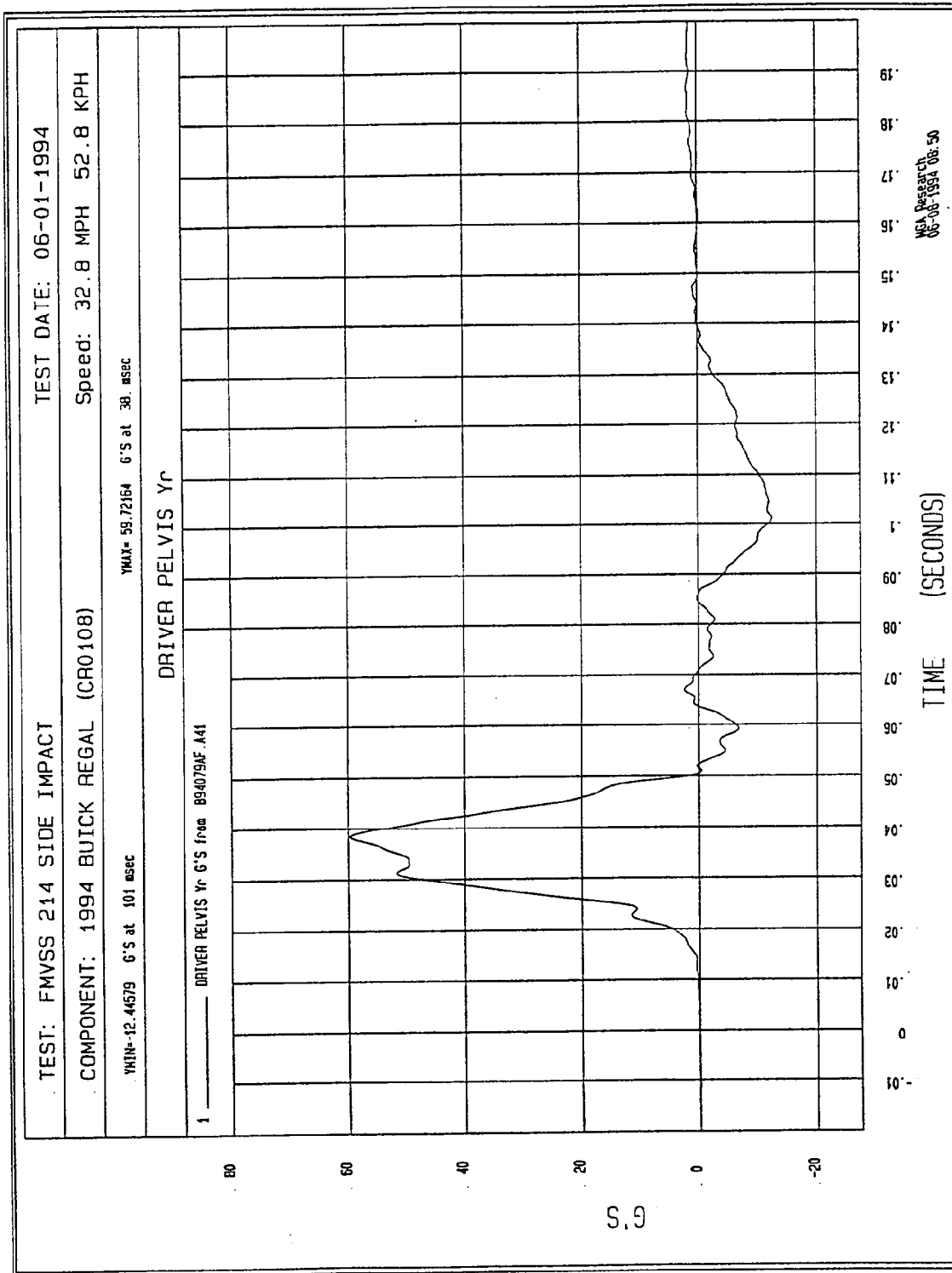


Figure B-73 - Driver Pelvis Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)

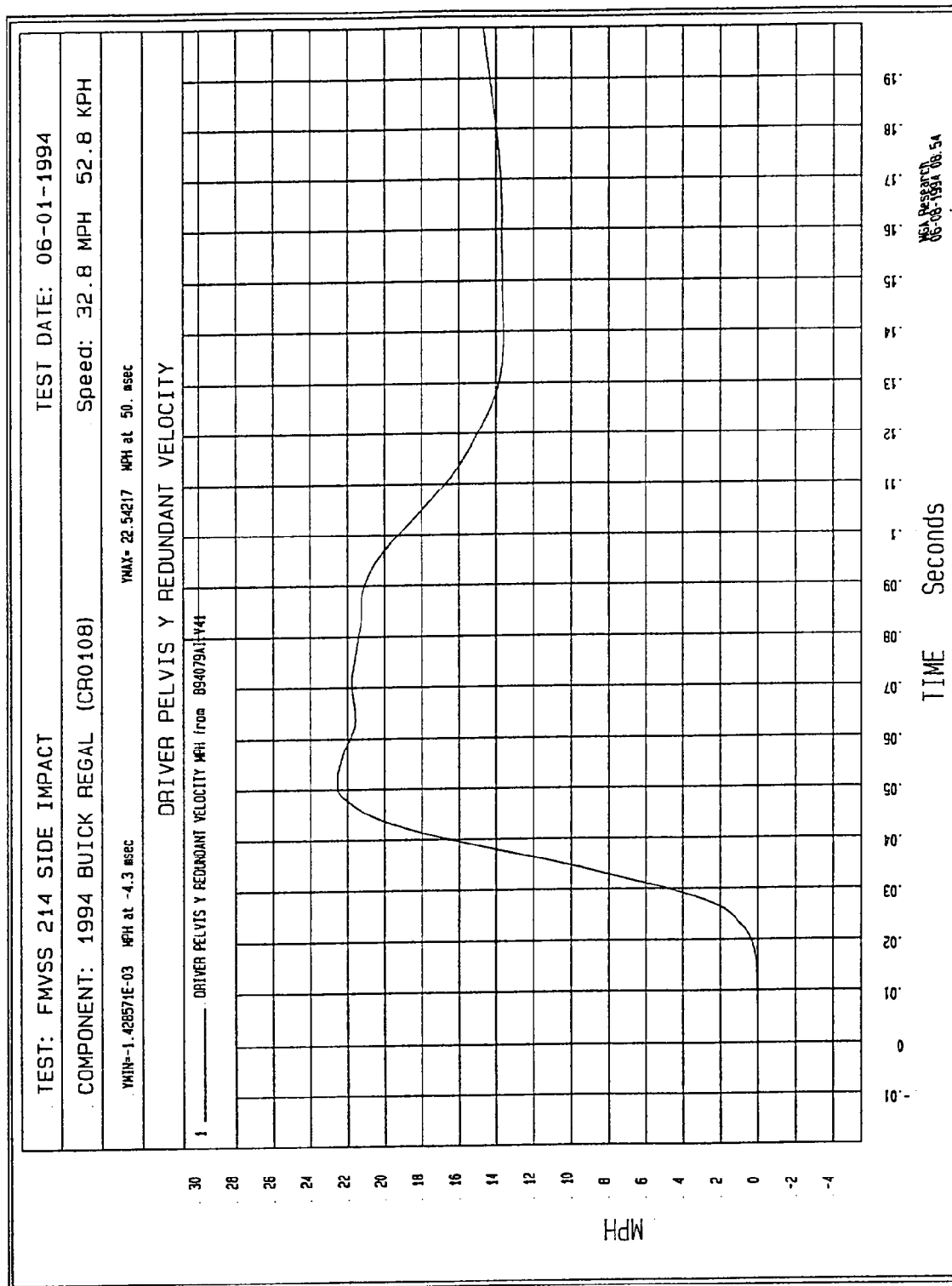


Figure B-74 - Driver Pelvis Y Redundant Velocity vs. Time

Filter: Class 180 (300 Hz)

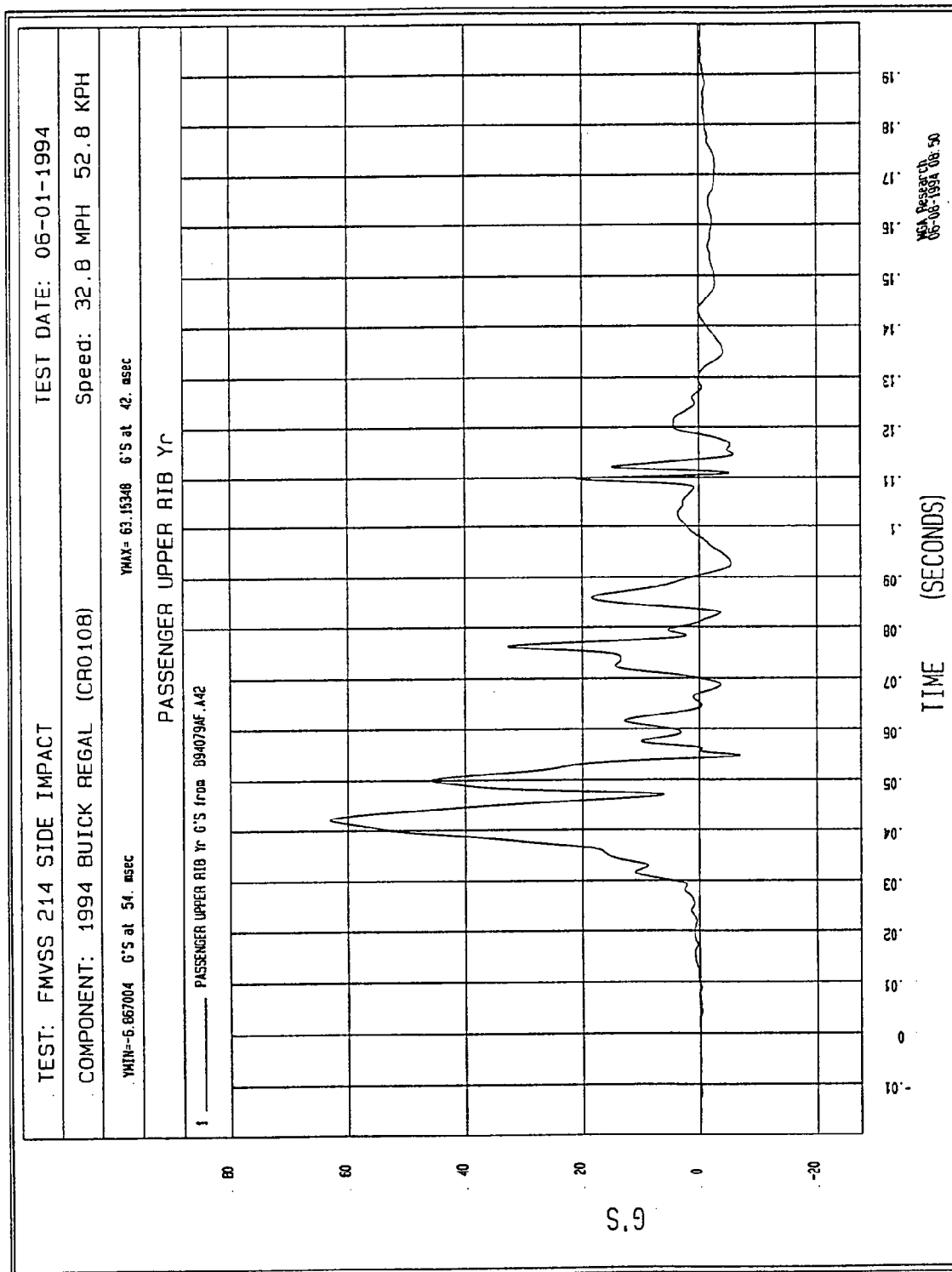


Figure B-75 - Passenger Upper Rib Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)

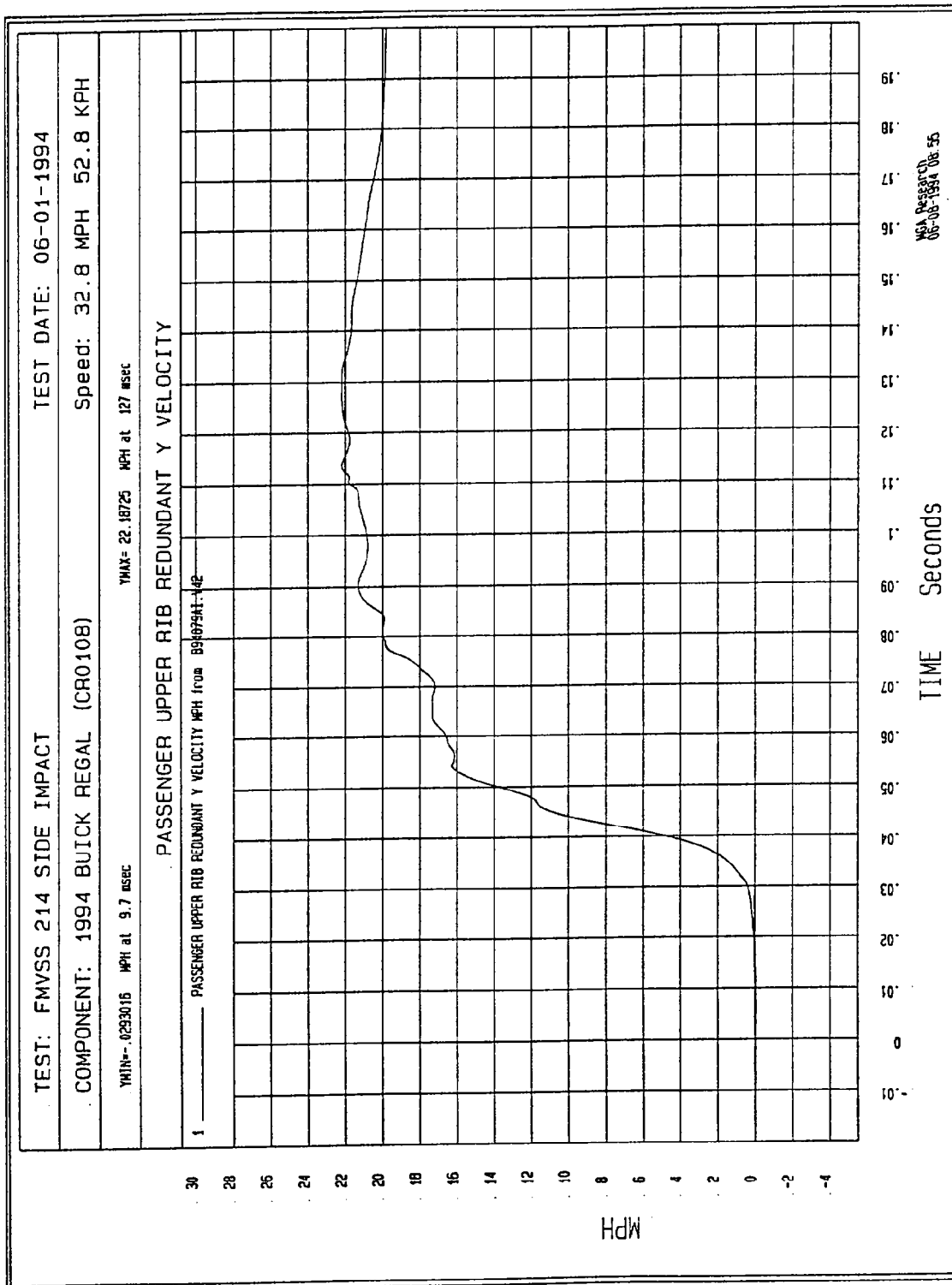


Figure B-76 - Passenger Upper Rib Y Redundant Velocity vs. Time

Filter: Class 180 (300 Hz)

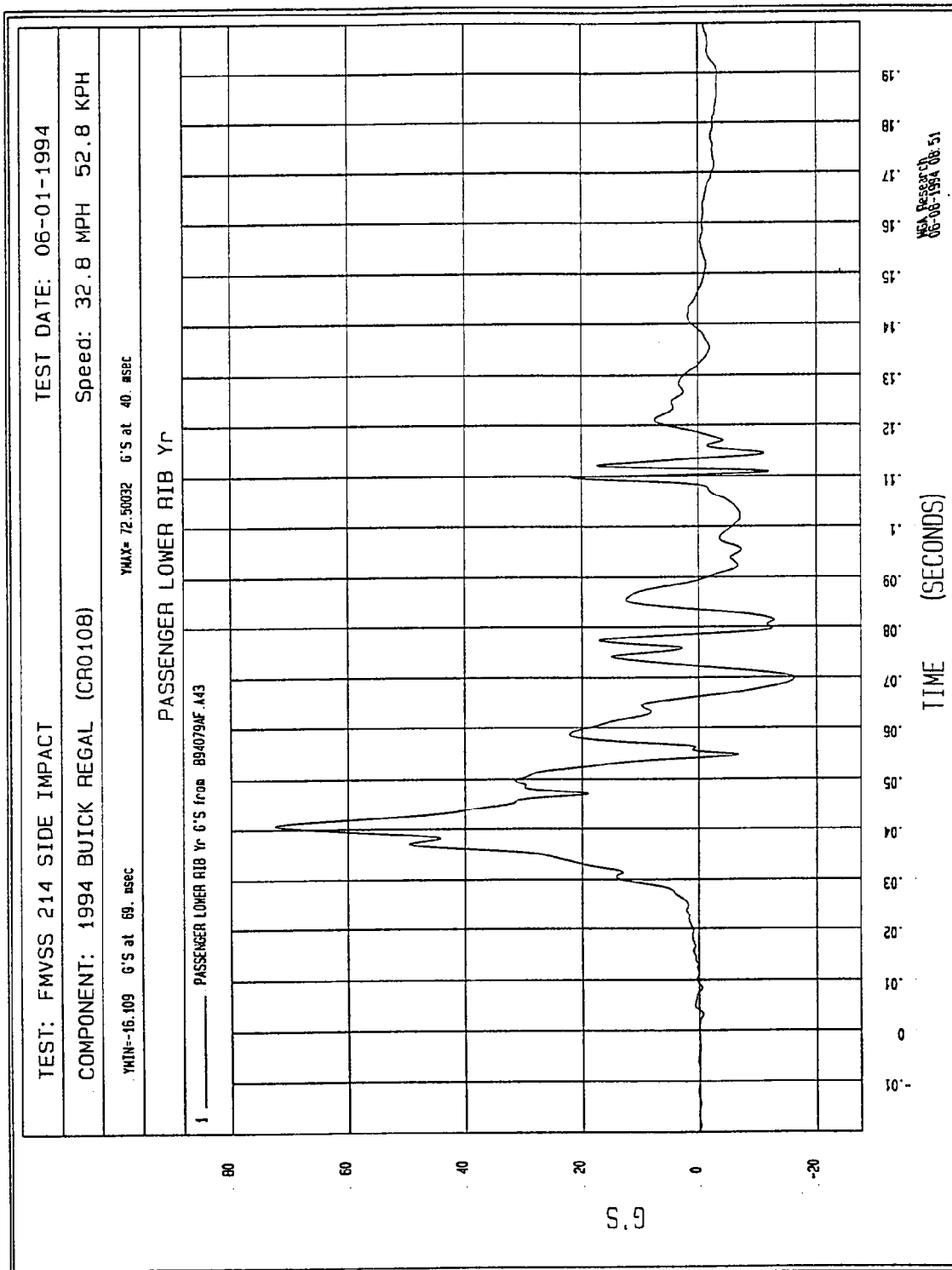


Figure B-77 - Passenger Lower Rib Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)

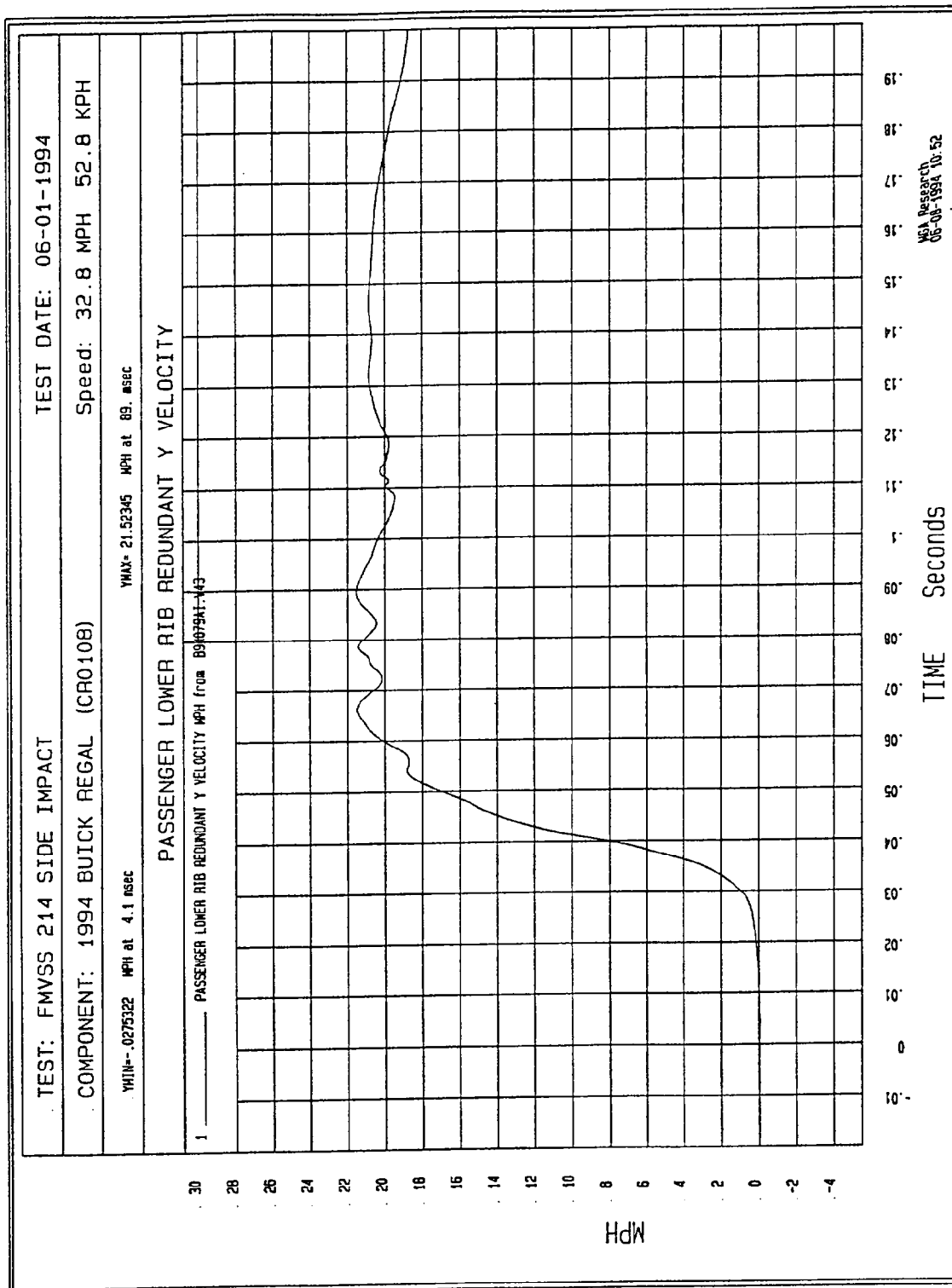


Figure B-78 - Passenger Lower Rib Y Redundant Velocity vs. Time

Filter: Class 180 (300 Hz)

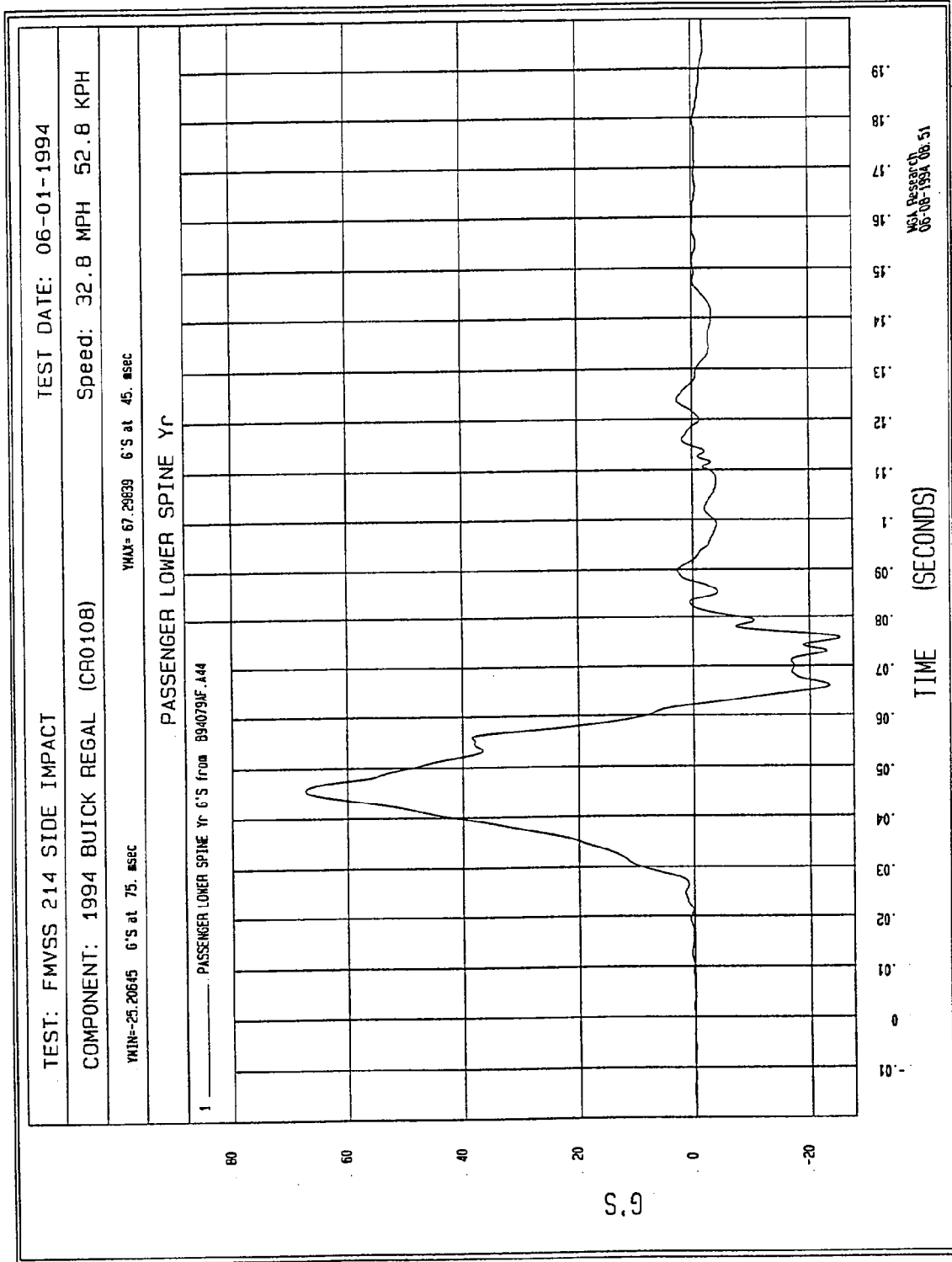


Figure B-79 - Passenger Lower Spine Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)

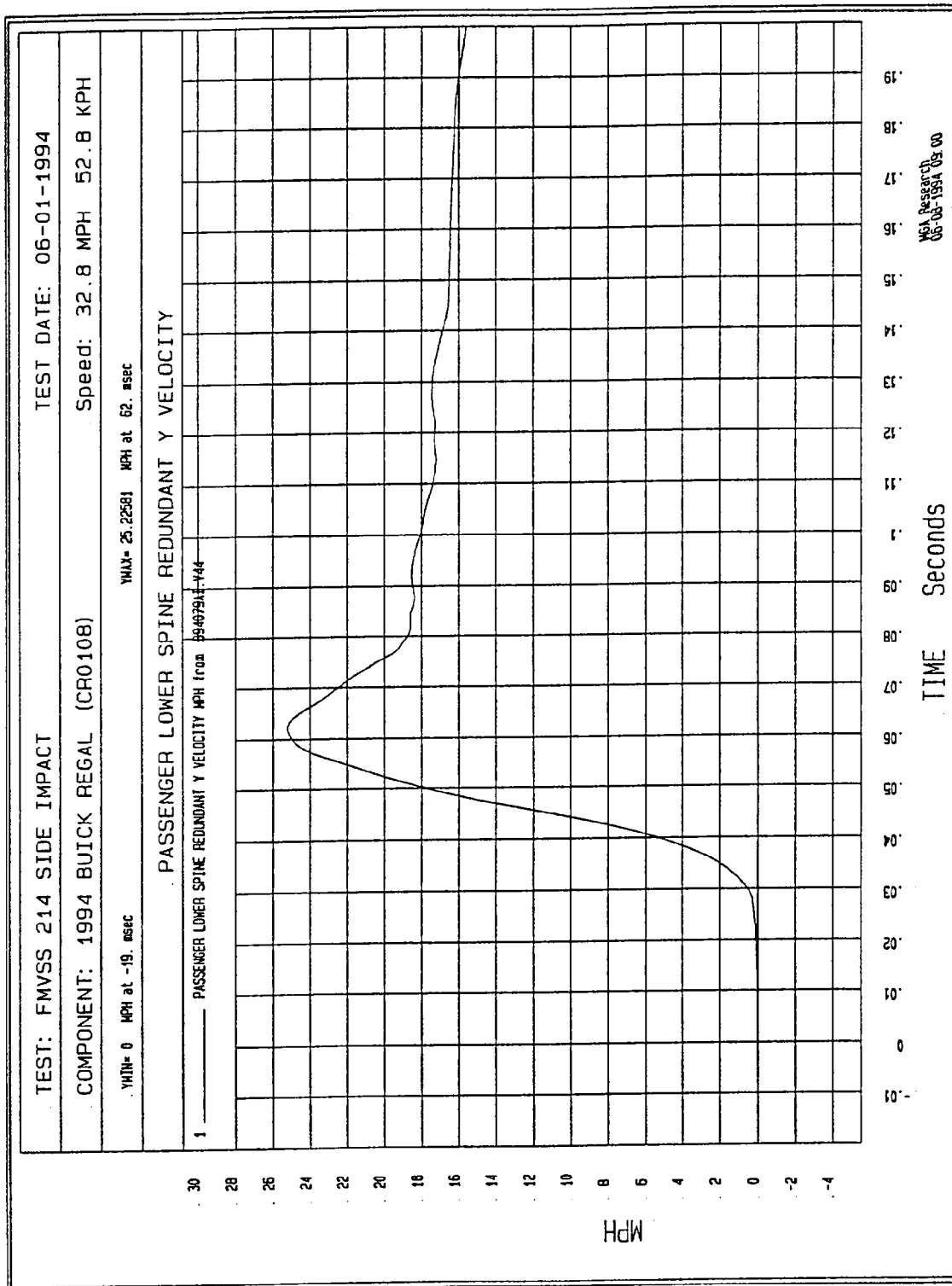


Figure B-80 - Passenger Lower Spine Y Redundant Velocity vs. Time

Filter: Class 180 (300 Hz)

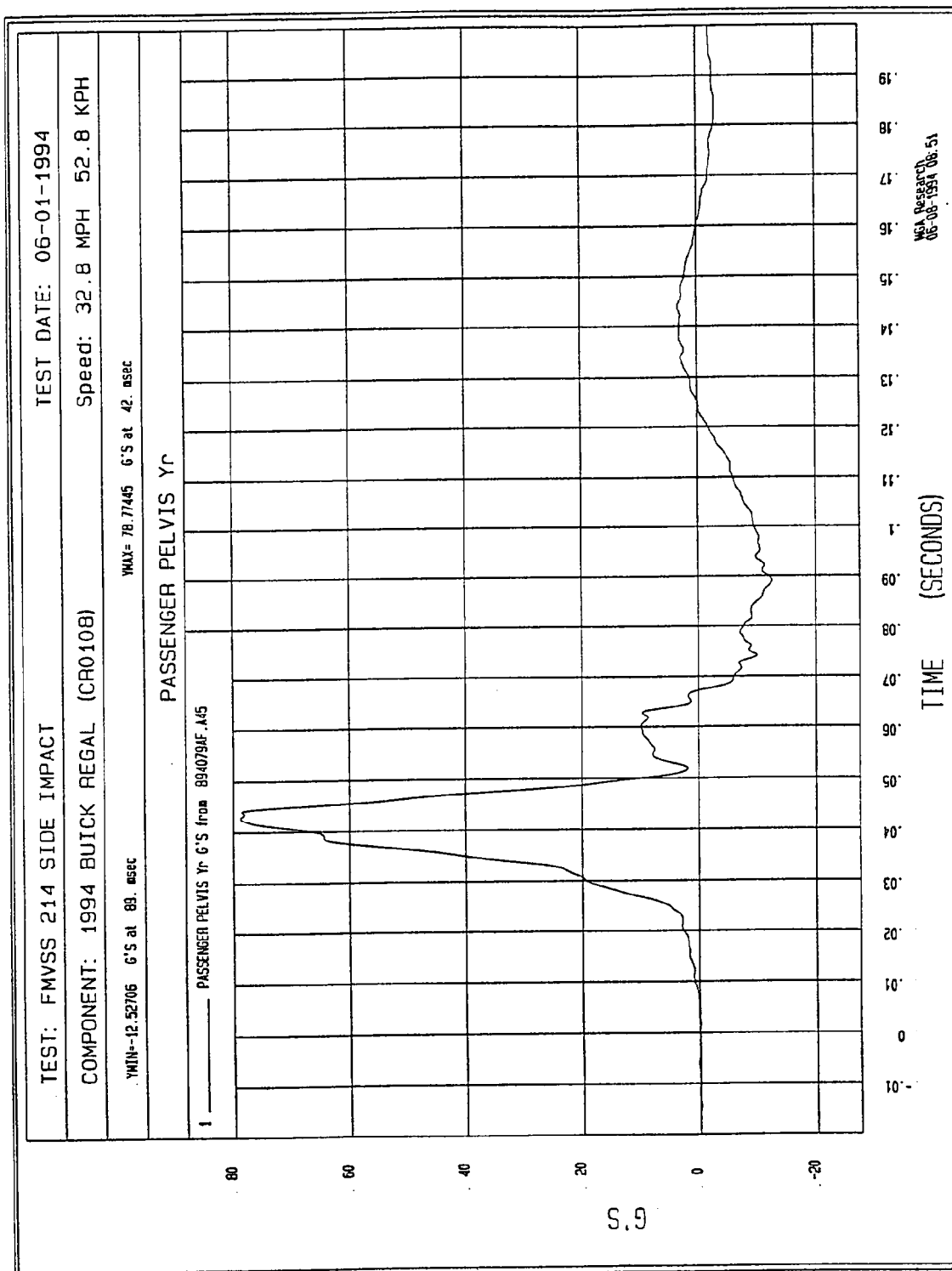
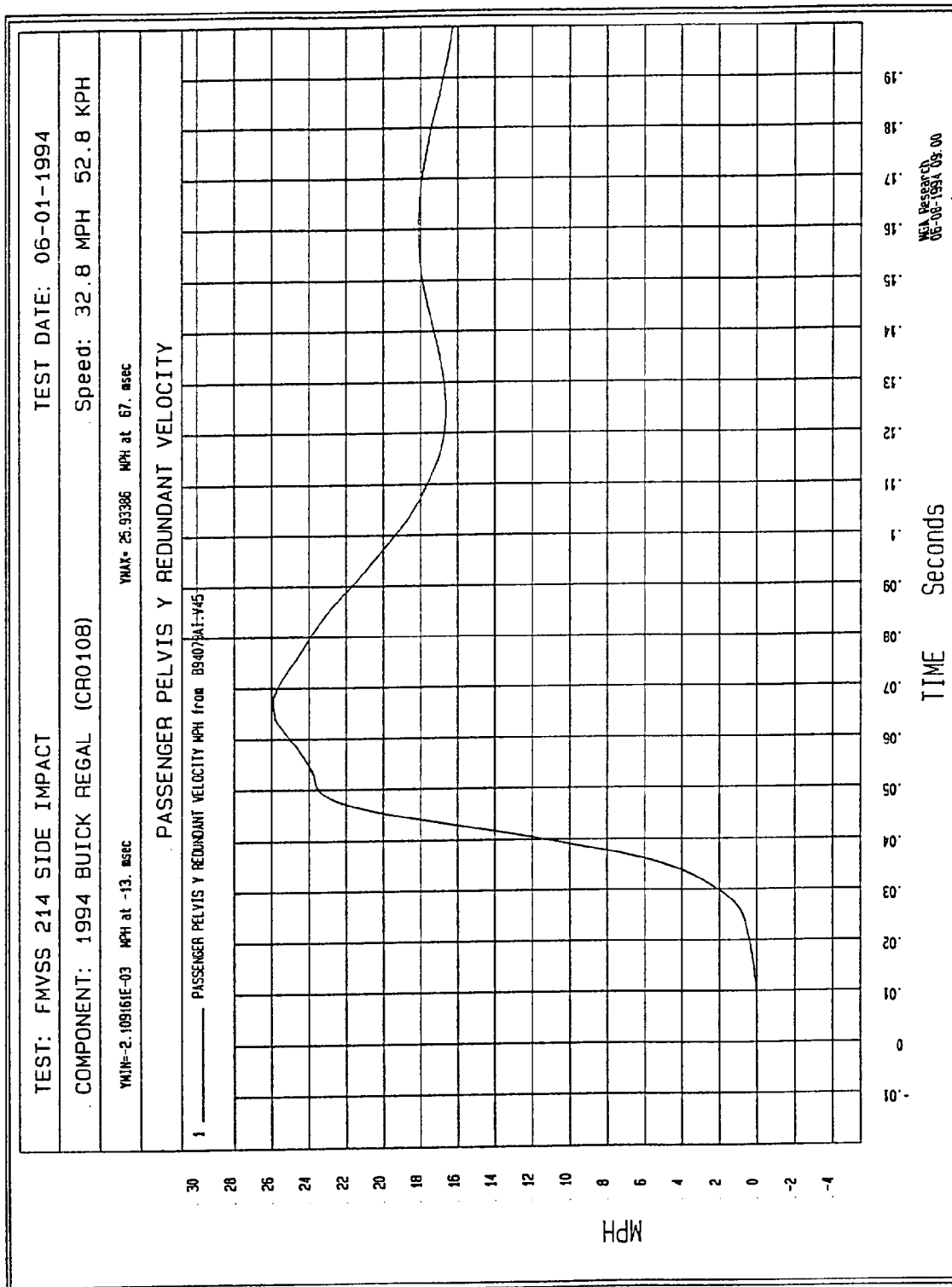


Figure B-81 - Passenger Pelvis Y Redundant Acceleration vs. Time

Filter: Class 180 (300 Hz)



FINITE IMPULSE RESPONSE (FIR) FILTERED DATA

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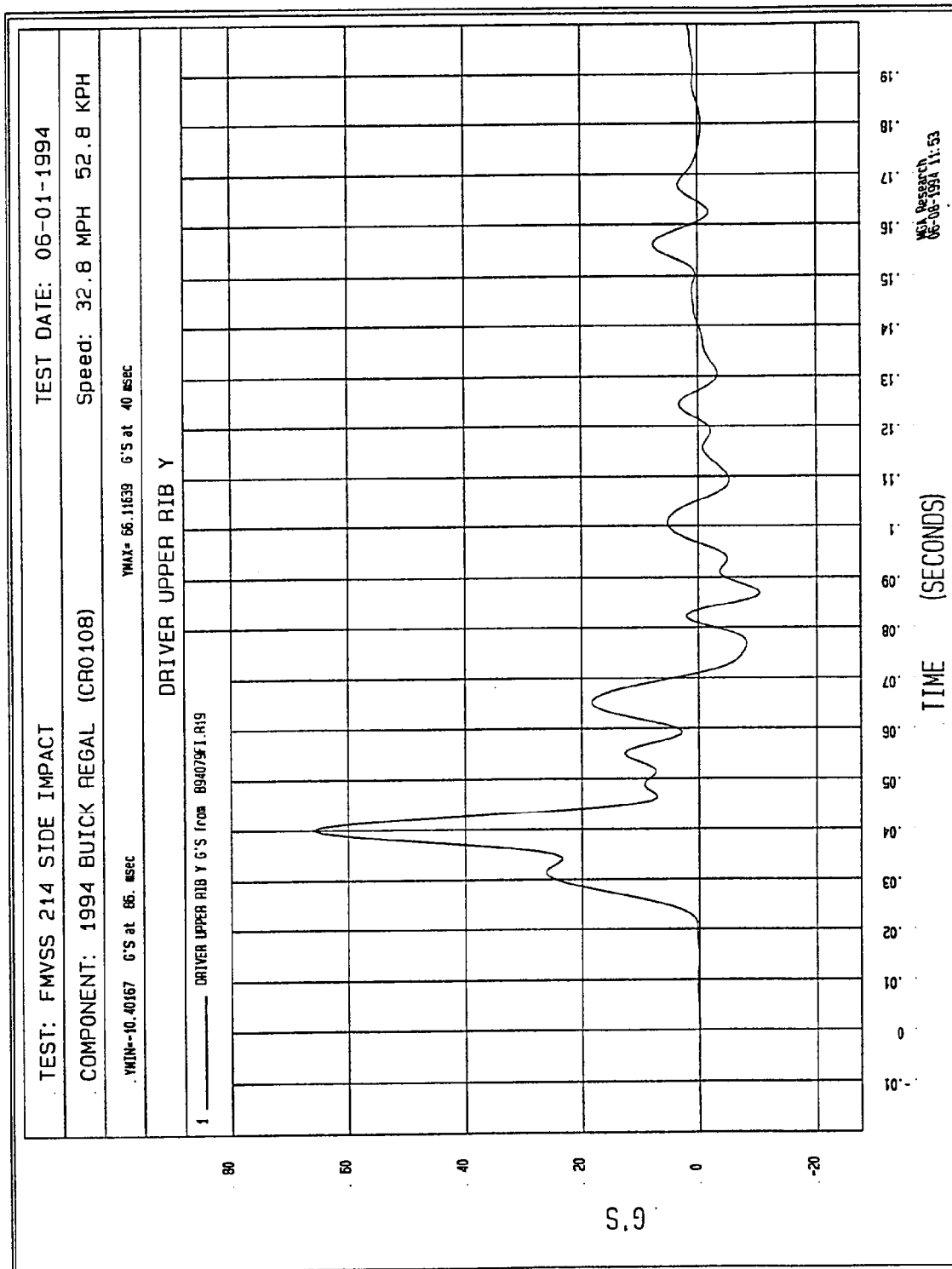


Figure B-83 - Driver Upper Rib Y Acceleration vs. Time

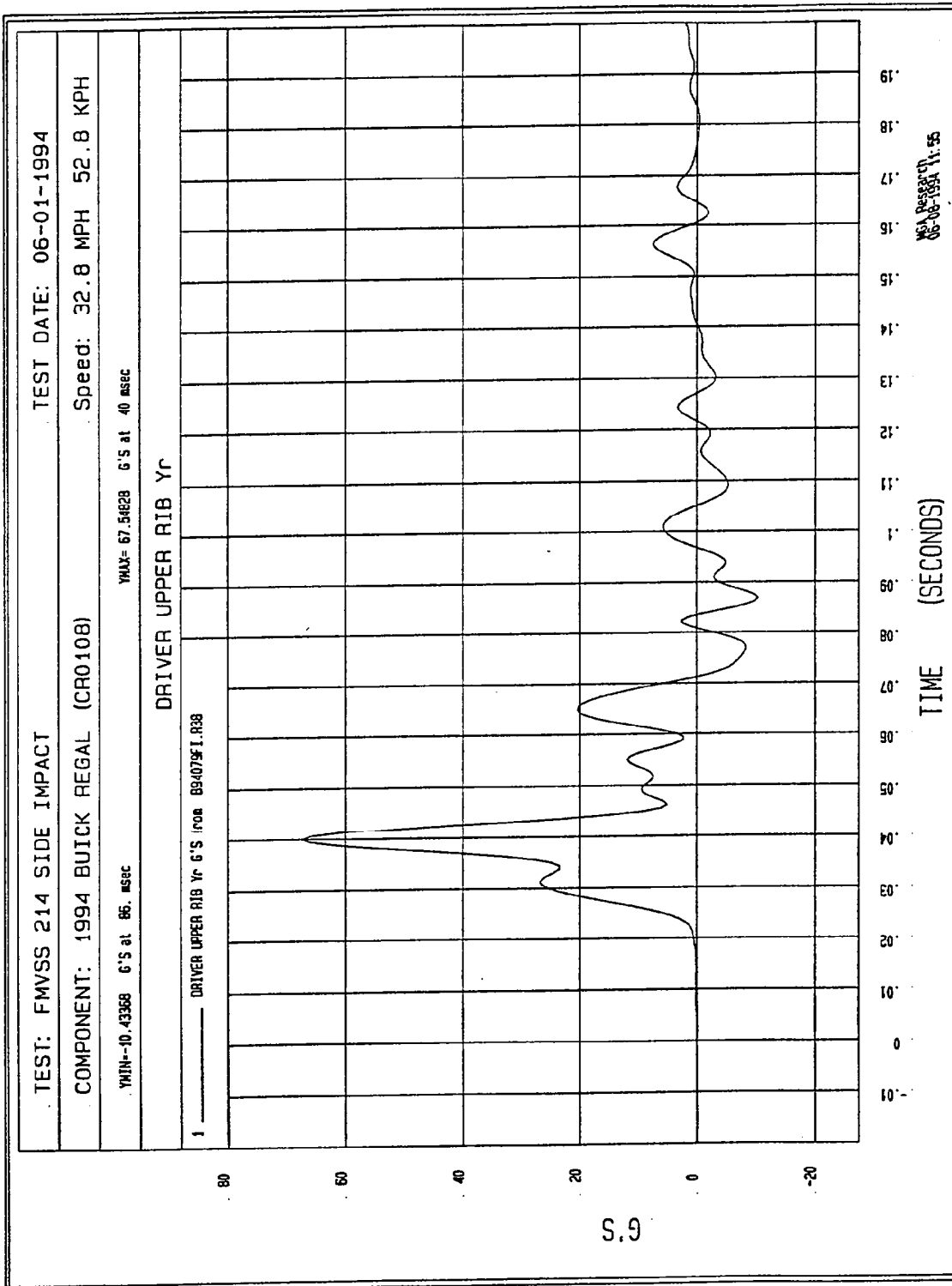


Figure B-84 - Driver Upper Rib Y Redundant Acceleration vs. Time

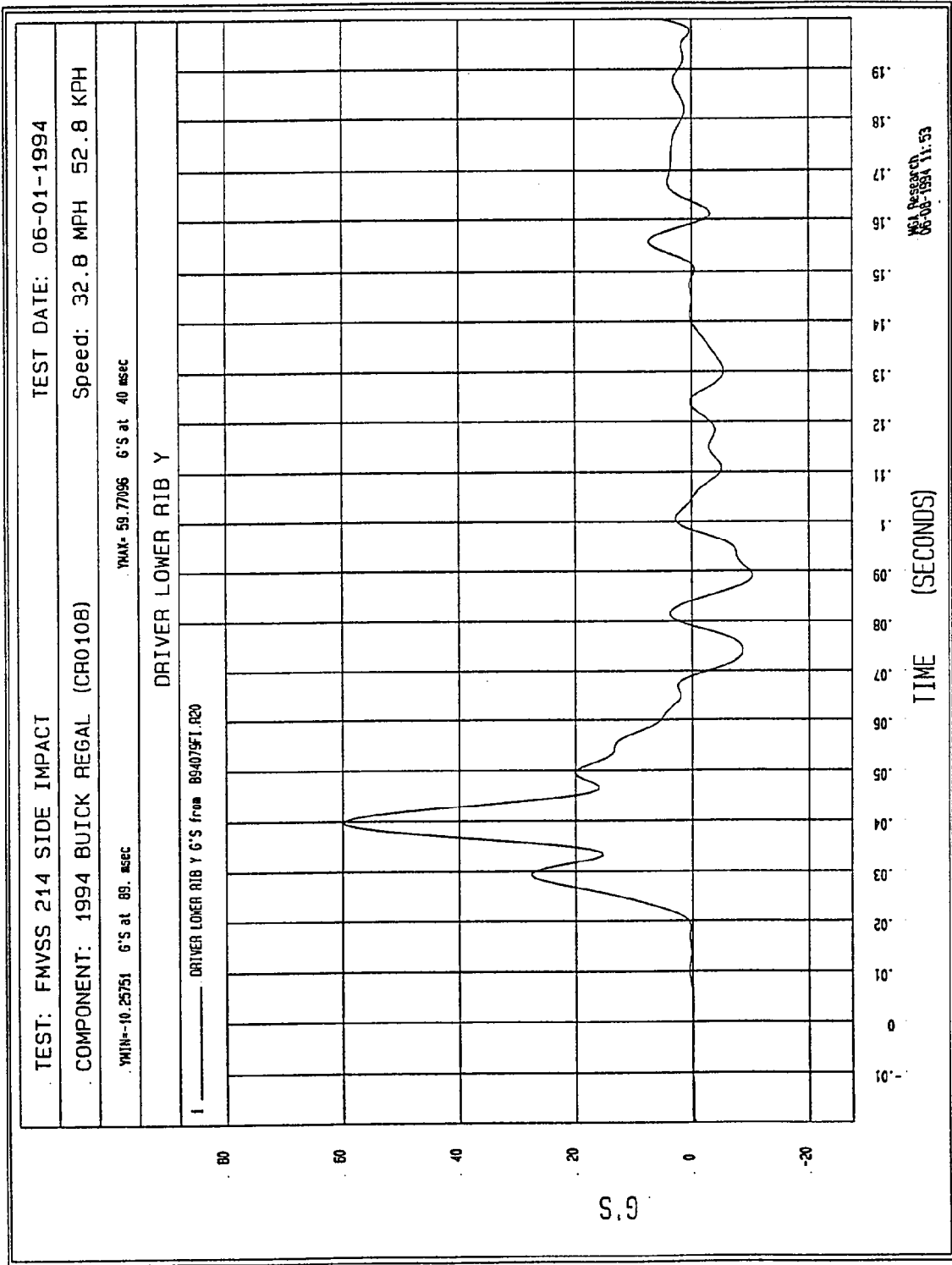


Figure B-85 - Driver Lower Rib Y Acceleration vs. Time

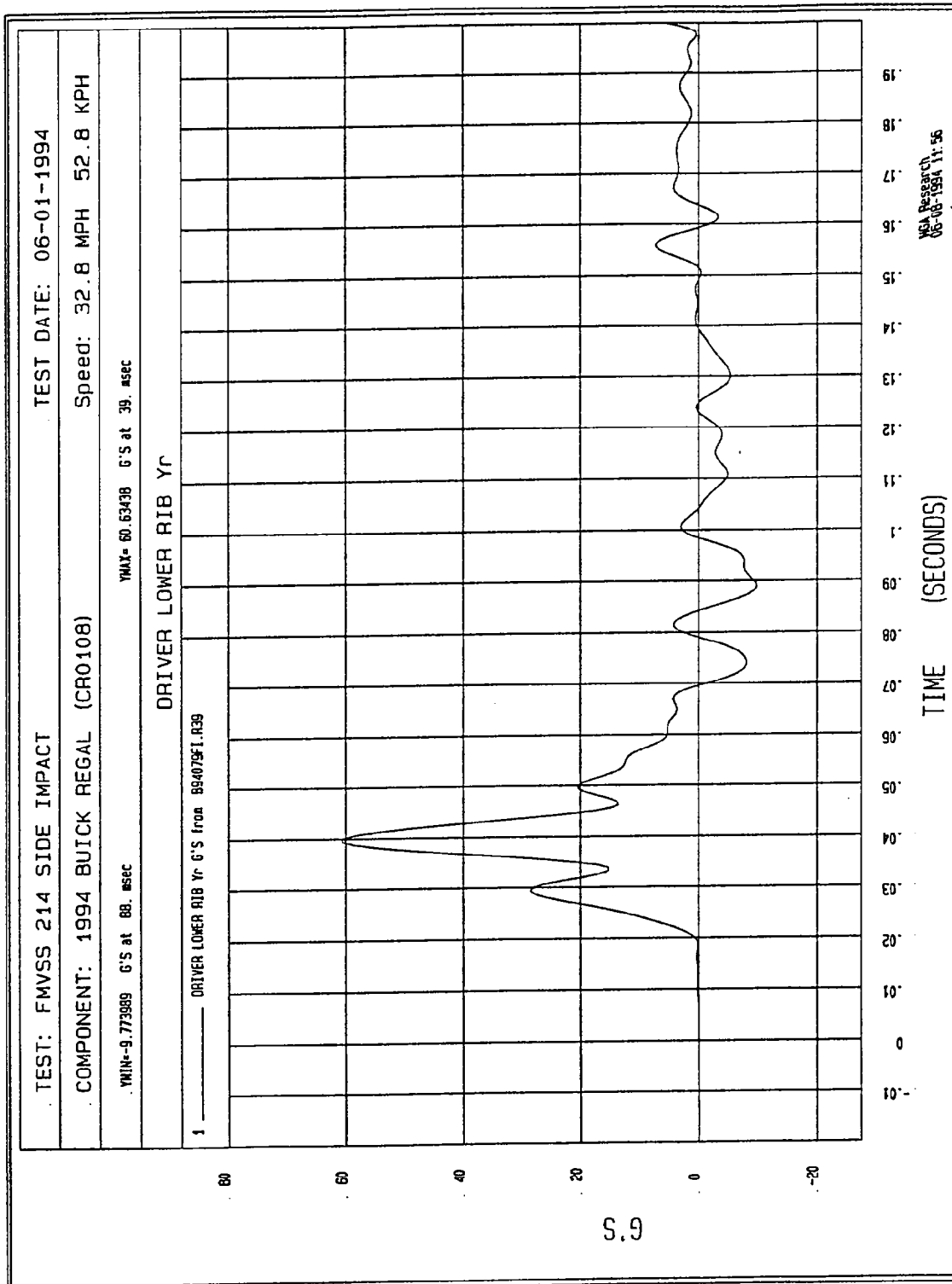


Figure B-86 - Driver Lower Rib Y Redundant Acceleration vs. Time

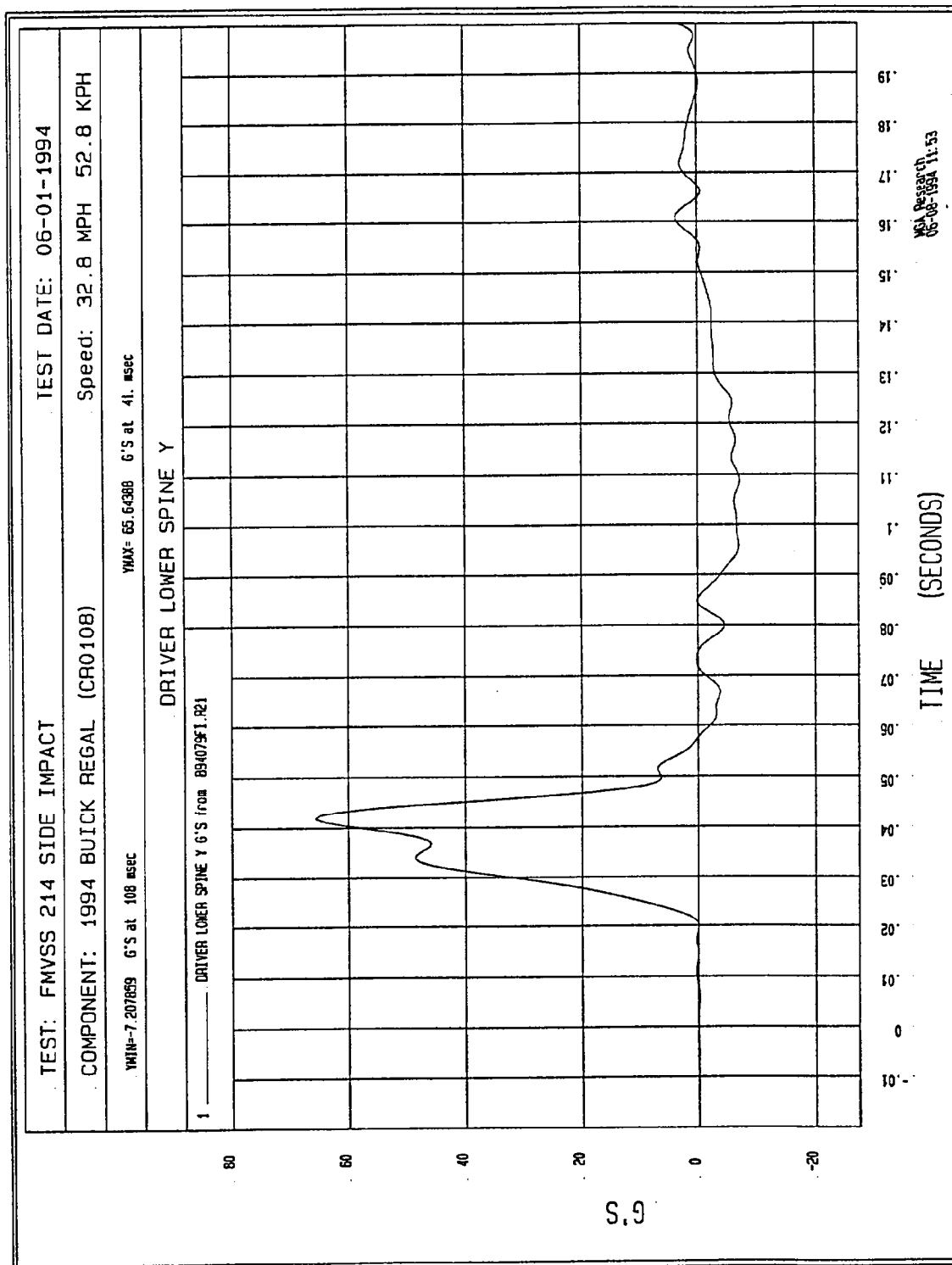


Figure B-87 - Driver Lower Spine Y Acceleration vs. Time

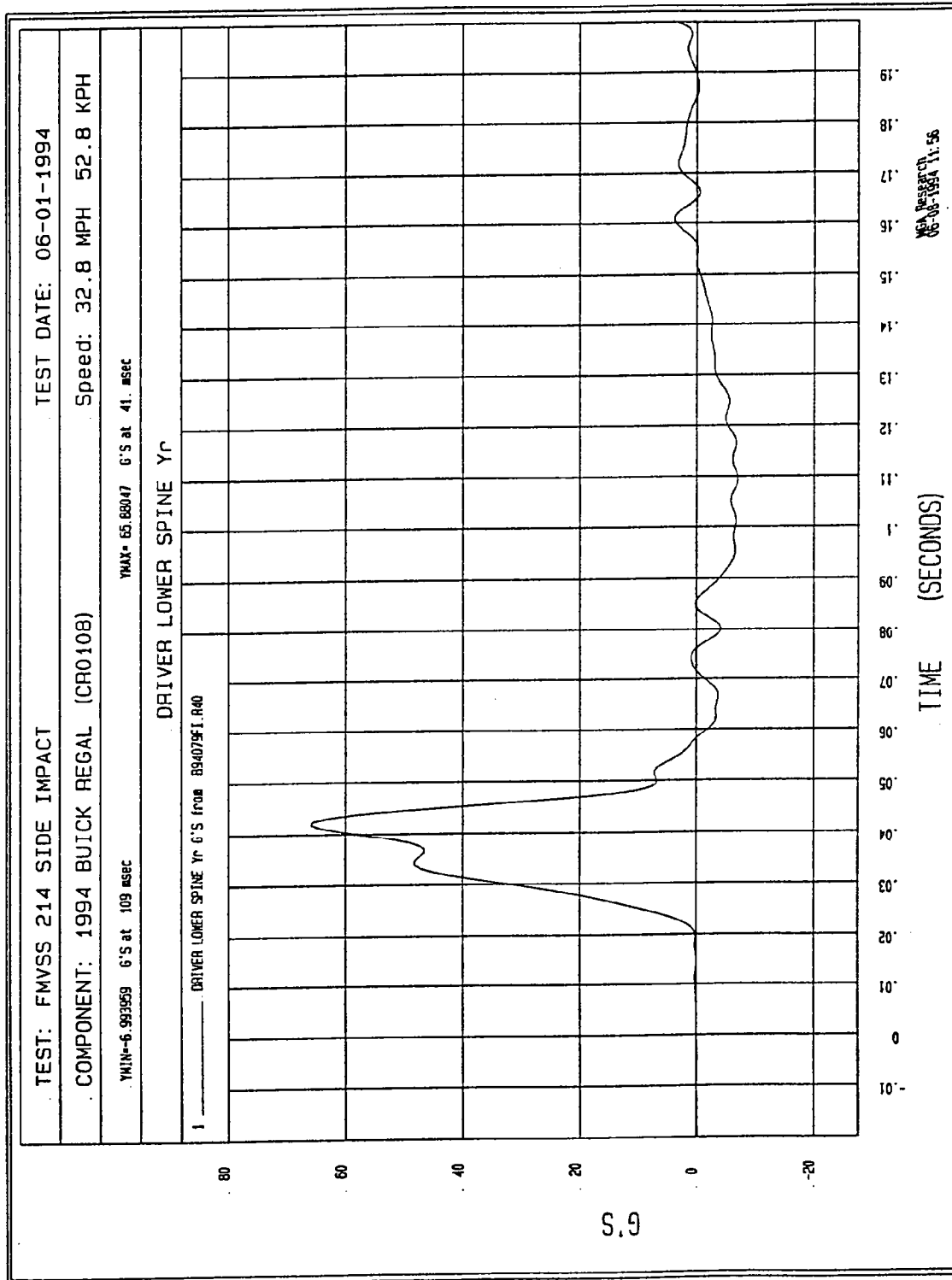


Figure B-88 - Driver Lower Spine Y Redundant Acceleration vs. Time

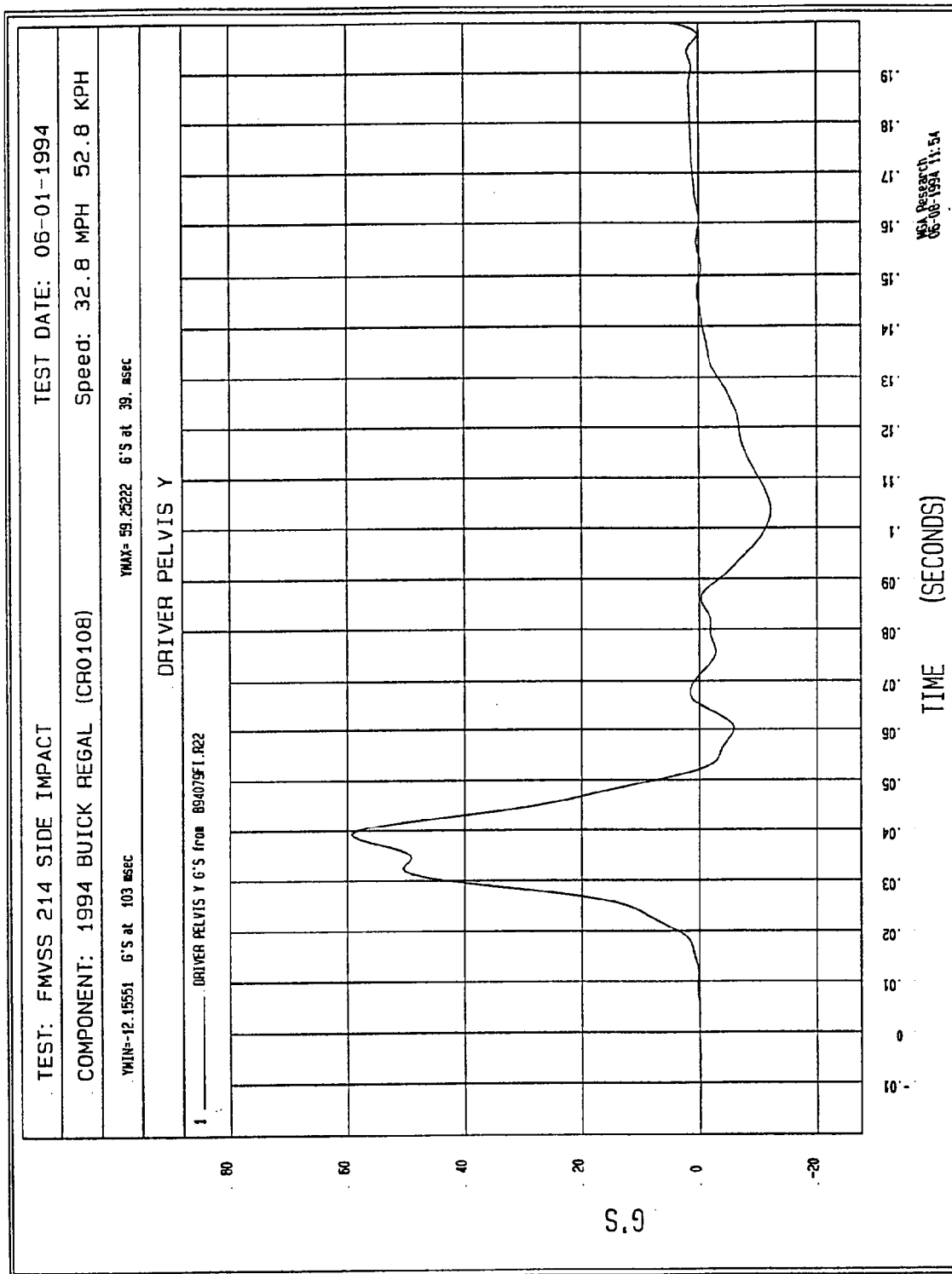
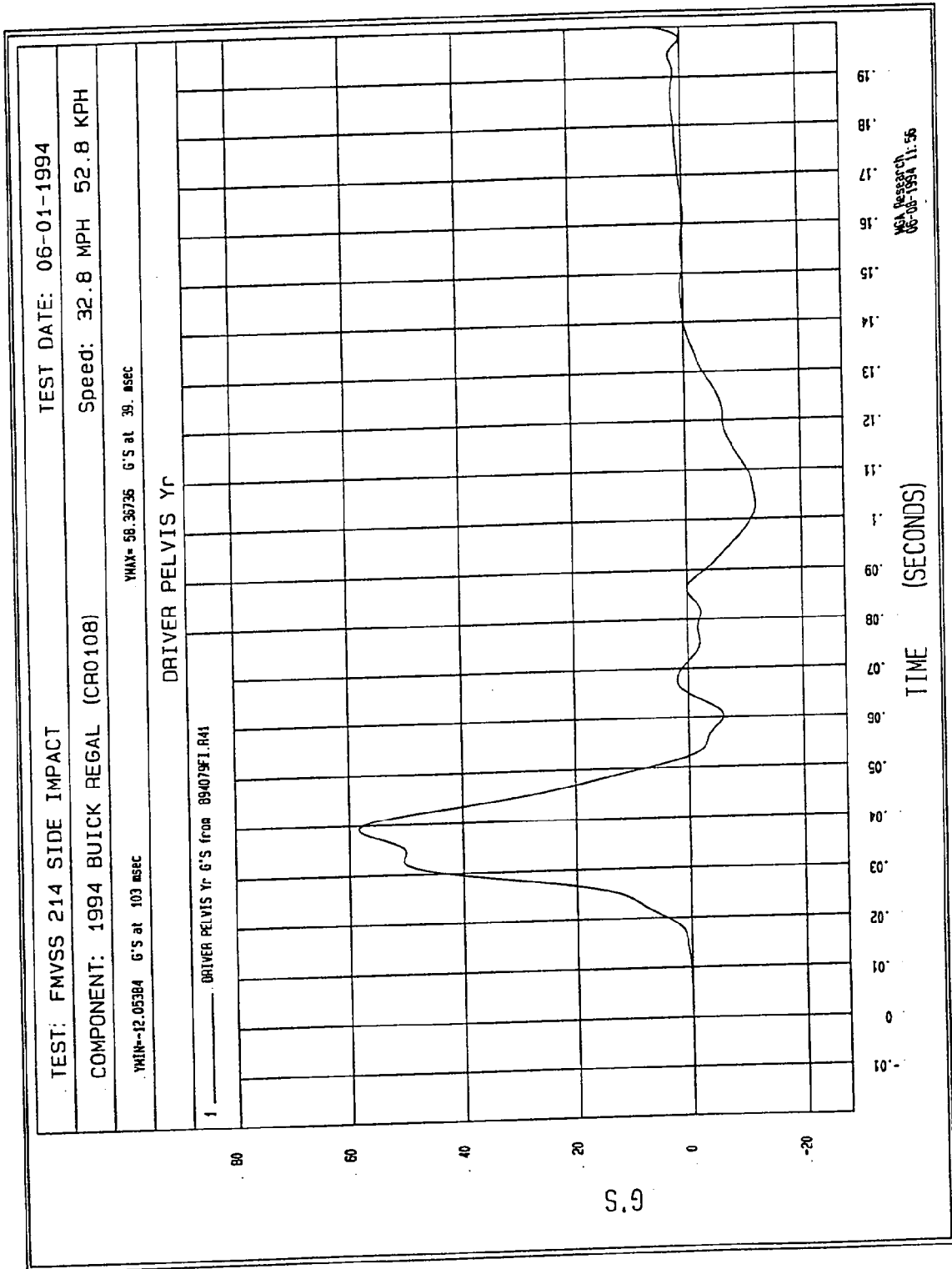


Figure B-89 - Driver Pelvis Y Acceleration vs. Time



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Figure B-90 - Driver Pelvis Y Redundant Acceleration vs. Time

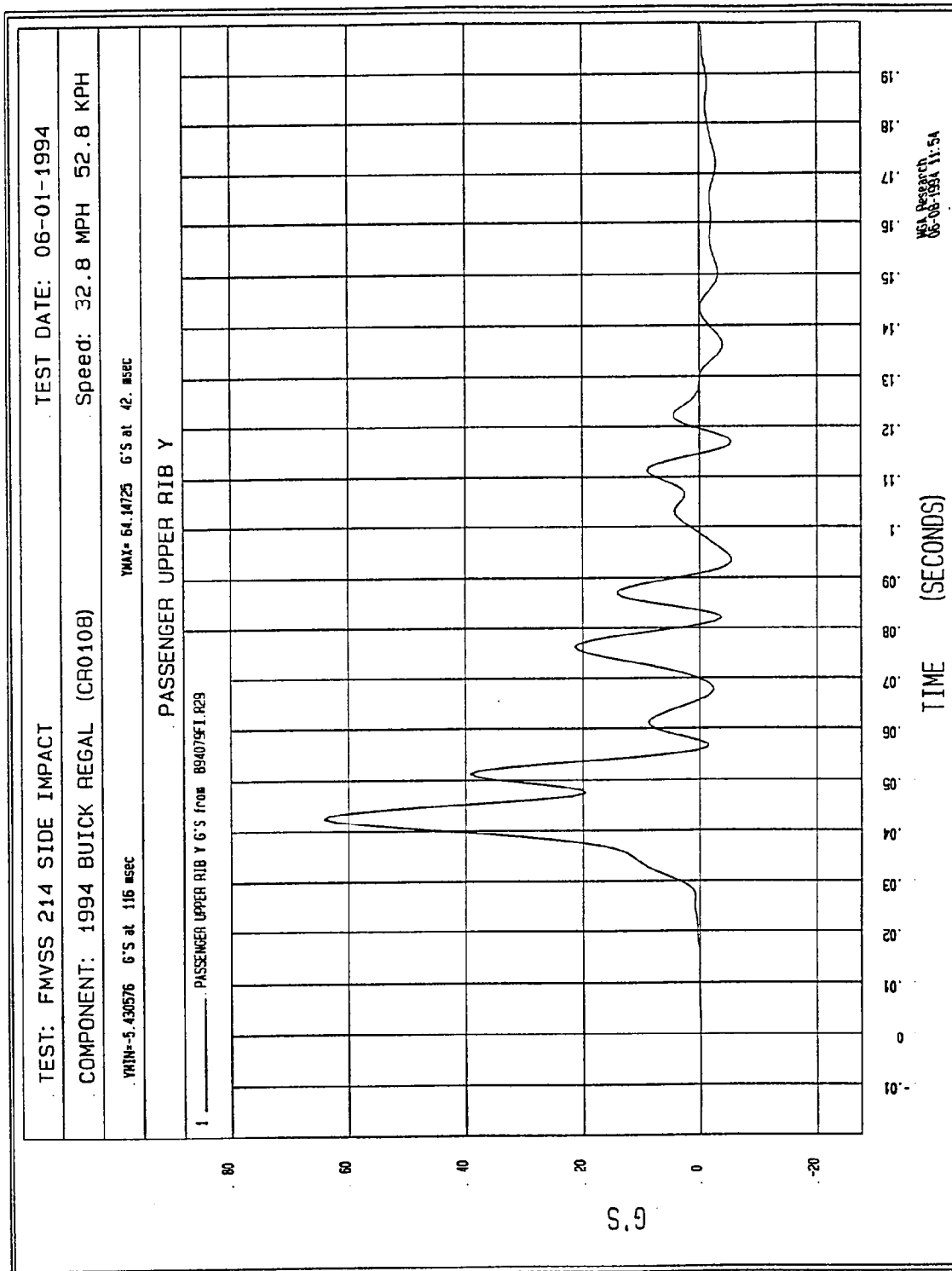


Figure B-91 - Passenger Upper Rib Y Acceleration vs. Time

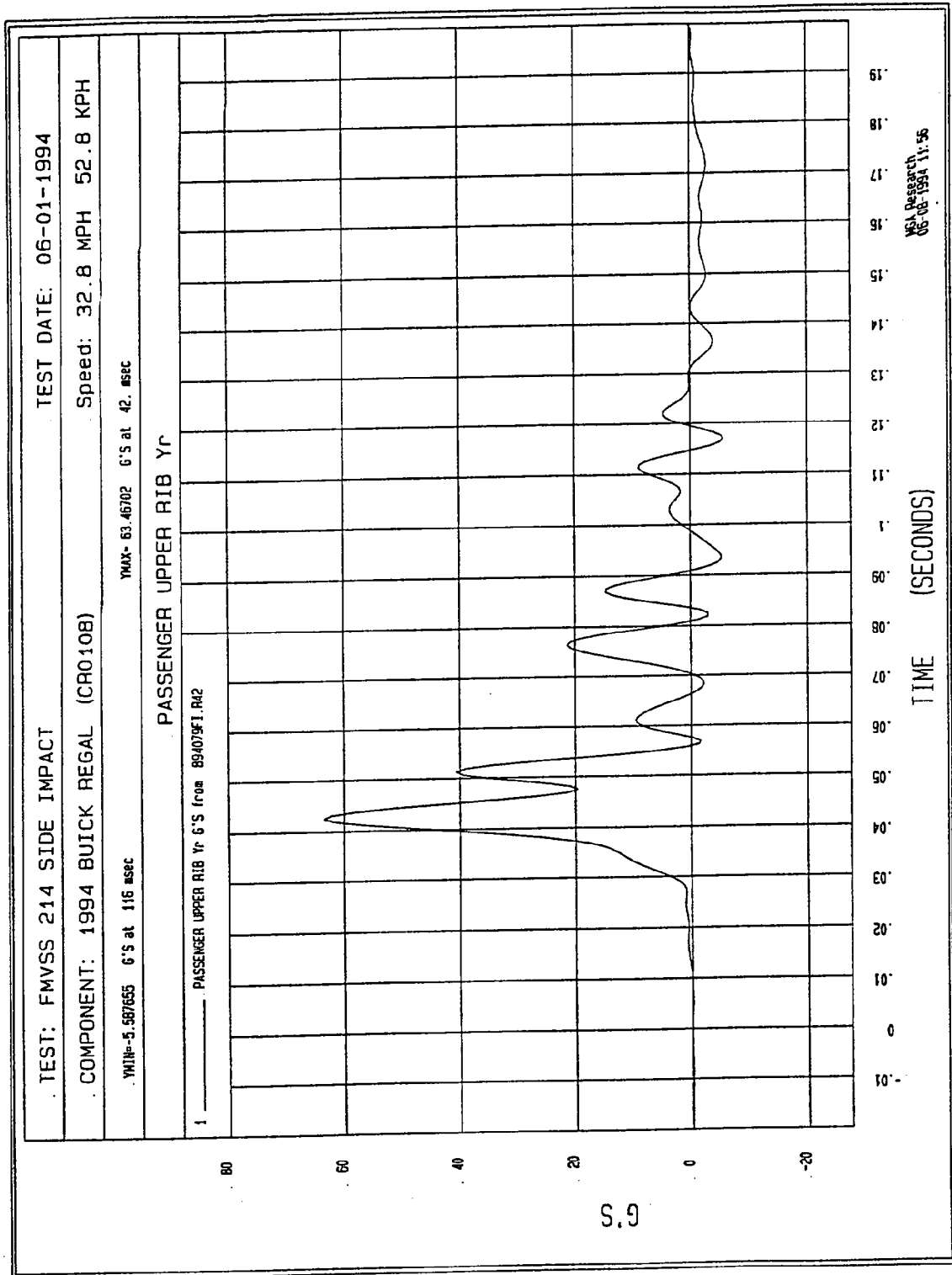


Figure B-92 - Passenger Upper Rib Y Redundant Acceleration vs. Time

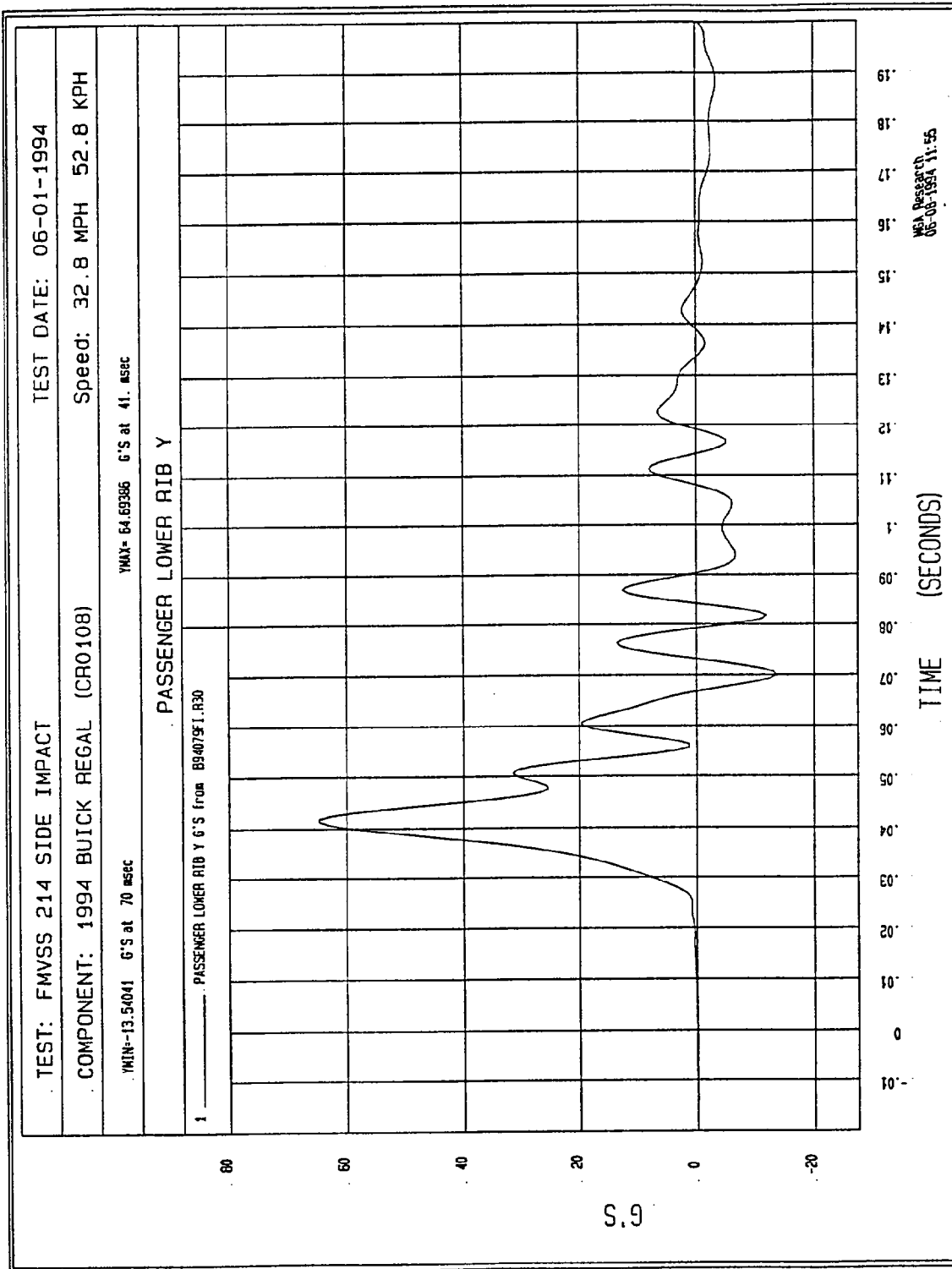


Figure B-93 - Passenger Lower Rib Y Acceleration vs. Time

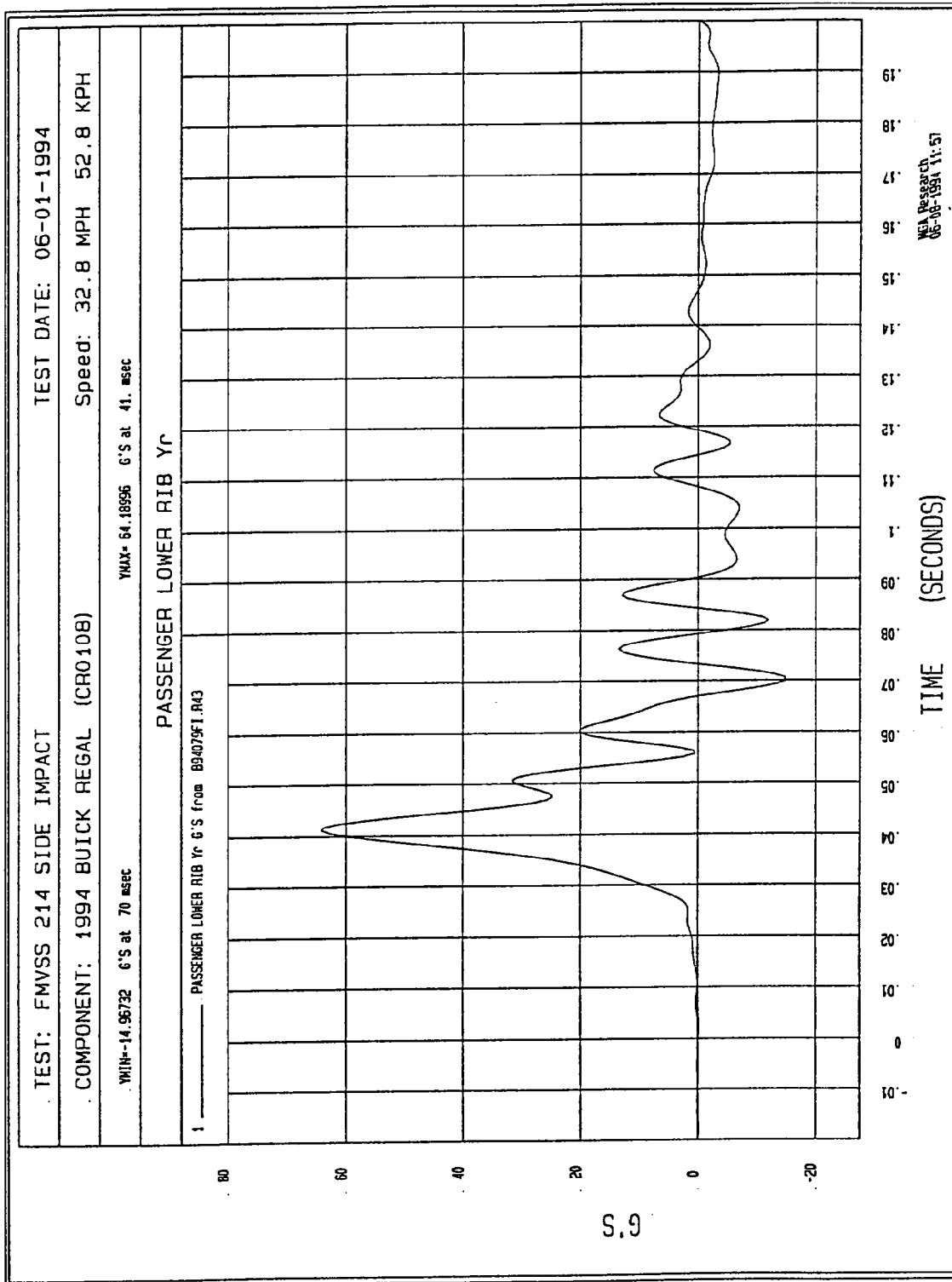


Figure B-94 - Passenger Lower Rib Y Redundant Acceleration vs. Time

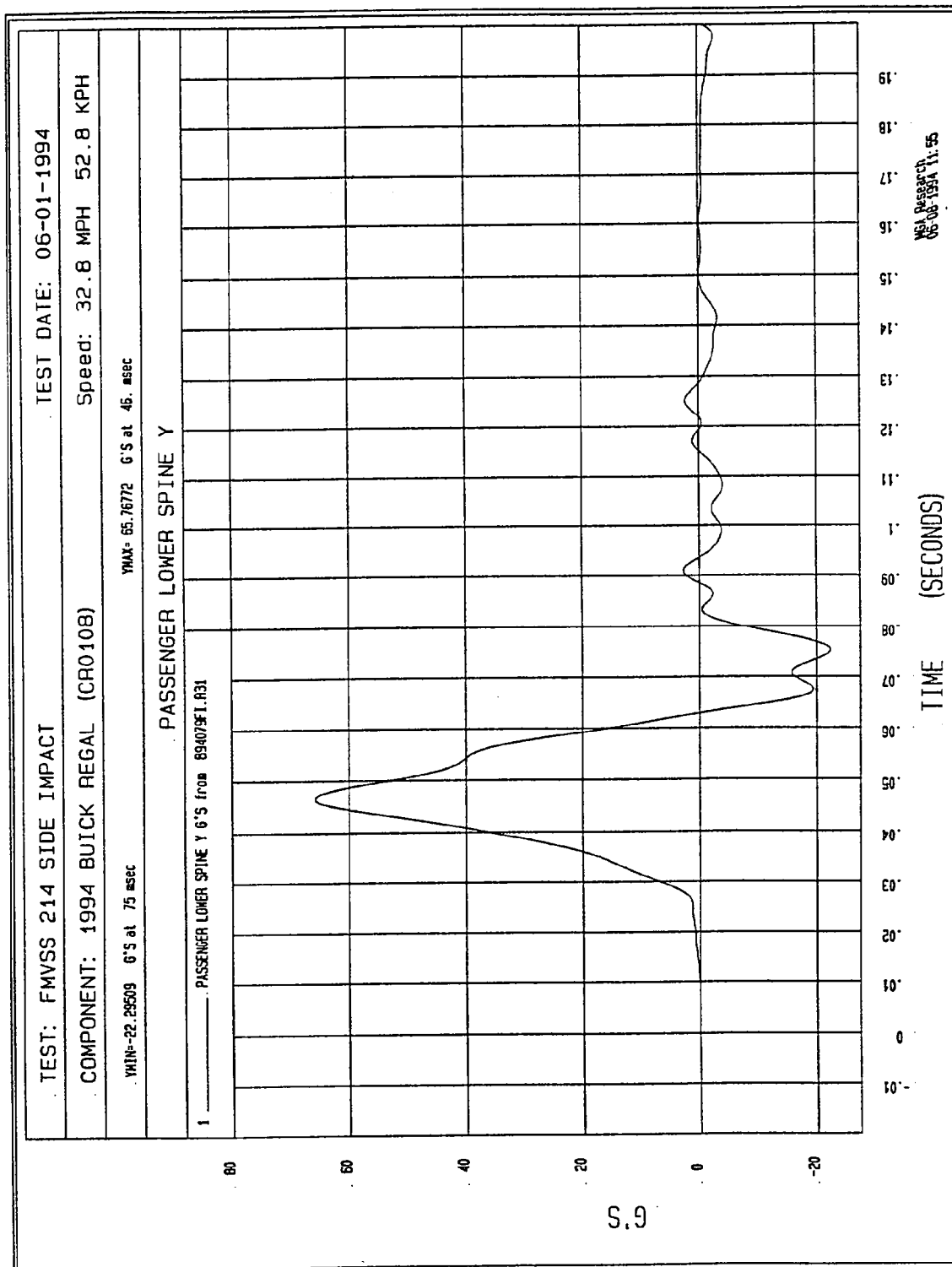


Figure B-95 - Passenger Lower Spine Y Acceleration vs. Time

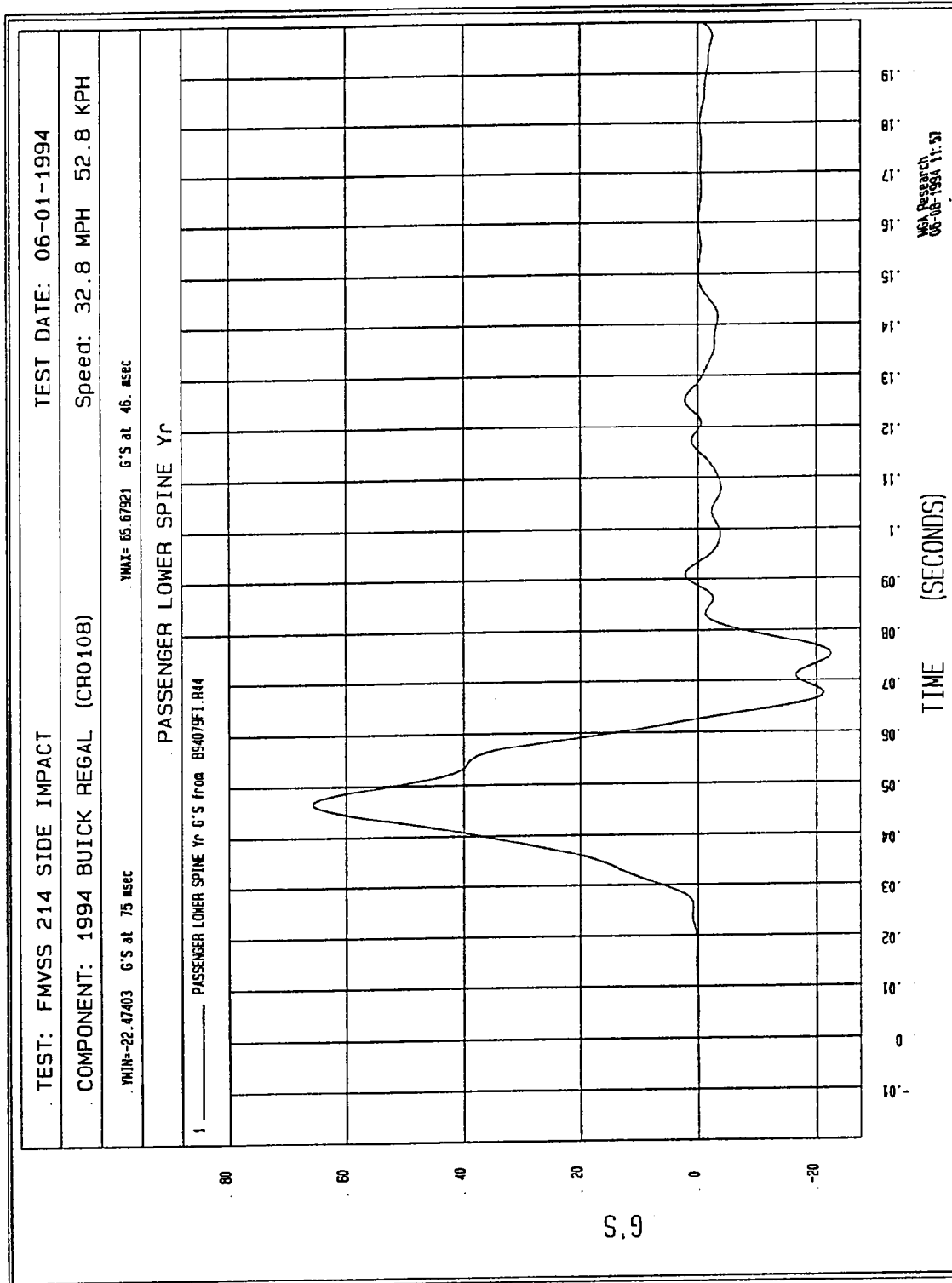


Figure B-96 - Passenger Lower Spine Y Redundant Acceleration vs. Time

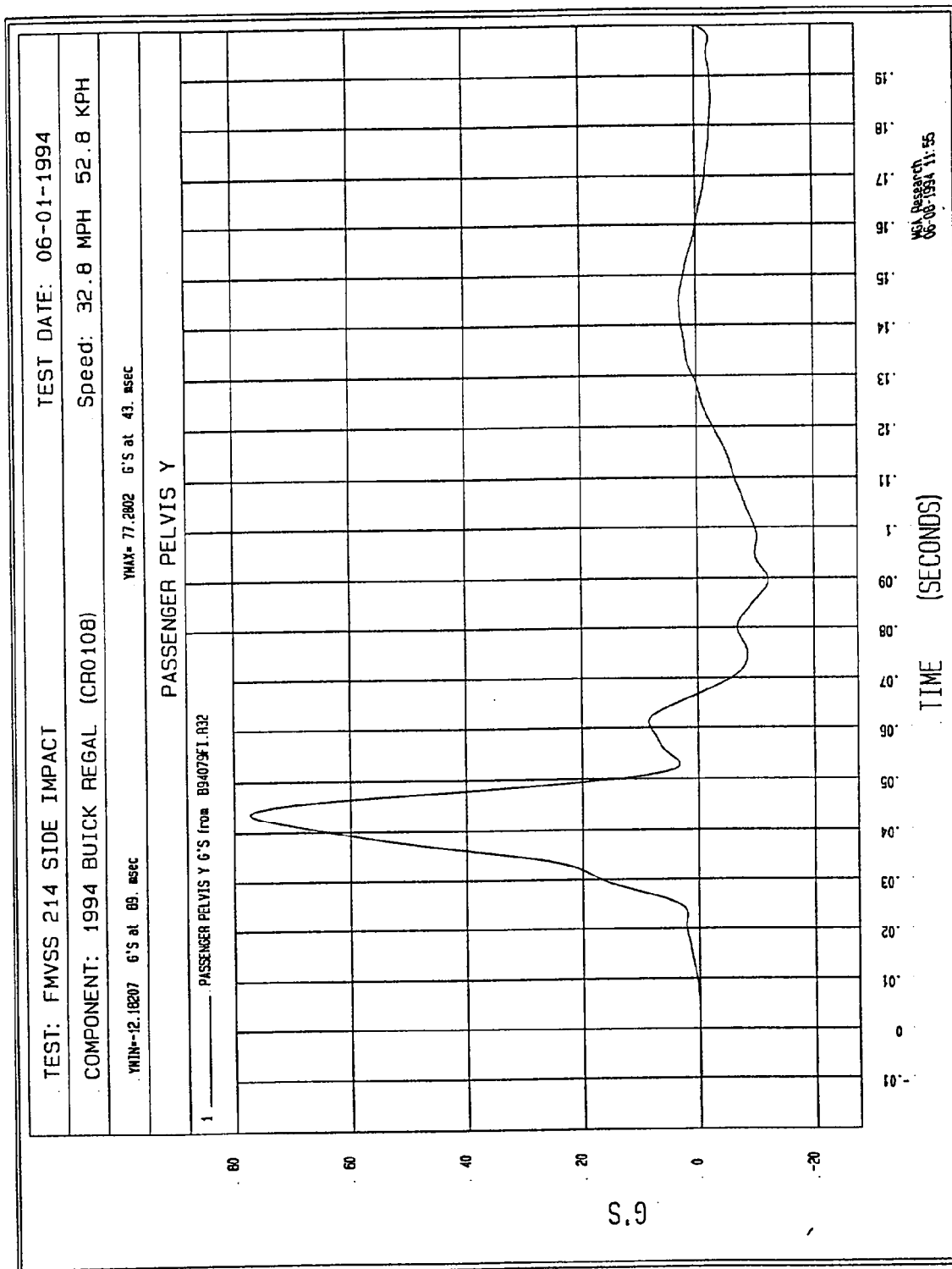


Figure B-97 - Passenger Pelvis Y Acceleration vs. Time

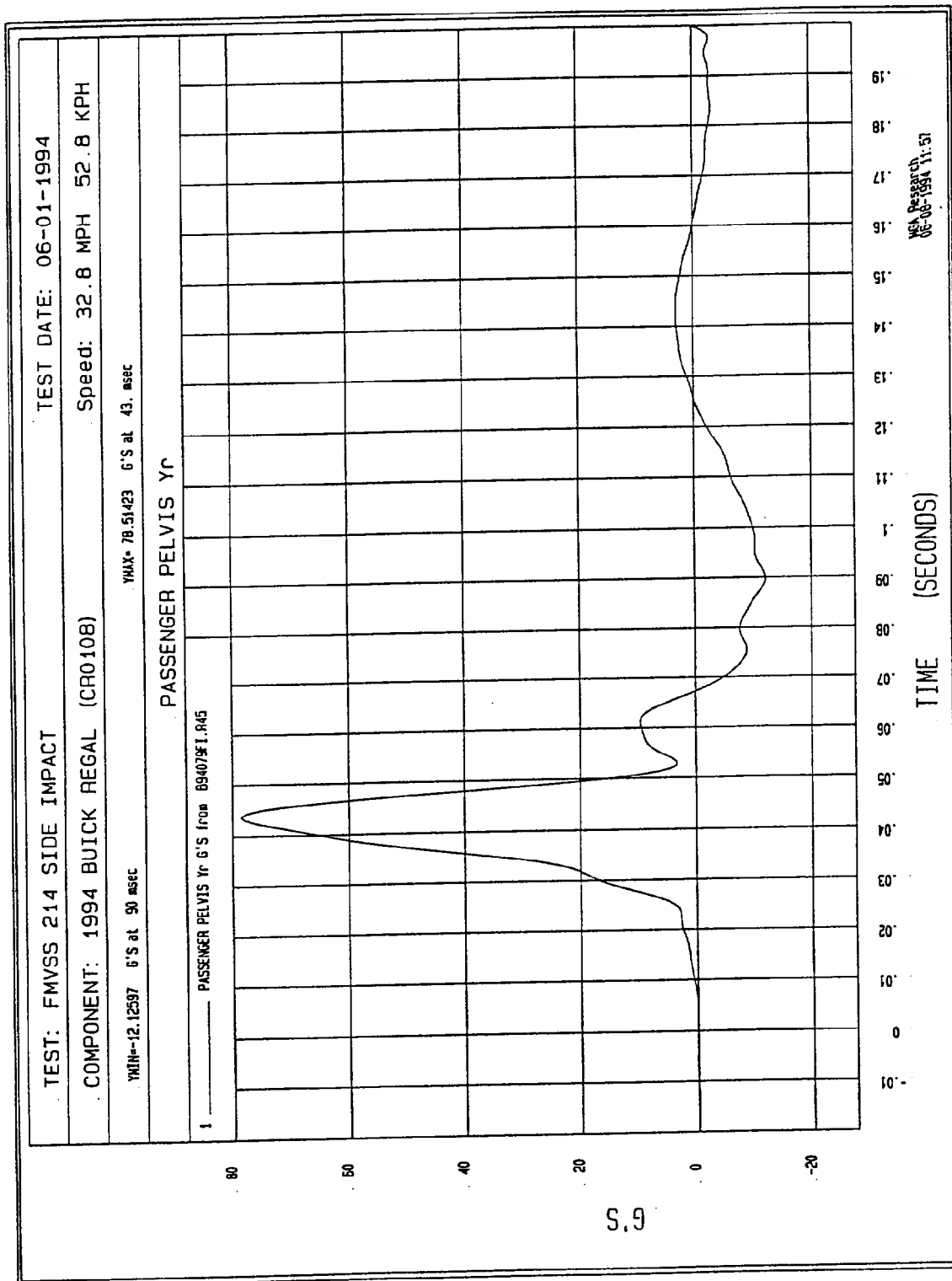


Figure B-98 - Passenger Pelvis Y Redundant Acceleration vs. Time

APPENDIX C
SID CONFIGURATION AND PERFORMANCE VERIFICATION

REPORT NO. MGA-94-DC004

DUMMY PERFORMANCE CALIBRATIONS

FMVSS 214 - SIDE IMPACT TEST

GENERAL MOTORS CORPORATION
1994 BUICK REGAL 4 DOOR SEDAN
NHTSA NO. CR0108

MGA PROVING GROUNDS
5000 WARREN ROAD
BURLINGTON, WI 53105



Test Date: June 1, 1994

Report Date: June 28, 1994

FINAL REPORT

Prepared For:

U. S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
MAIL CODE: NEF-30
400 SEVENTH STREET, S.W., ROOM 6115
Washington, D.C. 20590

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PRE-TEST CERTIFICATION DATA

Driver Dummy Serial Number: 270

Calibration Test Results Summary

Dummy Serial Number: 270

Pre-Test Calibration

External Dimensions:	The dummy passed all external dimension requirements.
Thorax Impact Test:	The thorax passed all impact test requirements.
Pelvic Impact Test:	The pelvis passed all impact test requirements.
Abdominal Compression Test:	The abdomen passed all compression test requirements
Lumbar Flexion Test:	The lumbar passed all flexion test requirements

SIDE IMPACT DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

DUMMY NO.: 270

DATE OF VERIFICATION: May 16, 1994

DESCRIPTION	SPECIFICATION	TEST RESULTS
SH - Seated Height	35.0" - 35.8"	35.7
RH - Rib Height	19.75 - 20.5"	20.5
HP - Hip Pivot Height	3.9" ref.	3.9
RD - Rib From Back Line	9.0" to 9.5"	9.1
KV - Knee Pivot From Back Line	20.1" - 20.7"	20.7
SW - Knee Pivot to Floor	19.3" - 19.9"	19.5
HW - Hip Width	14.0" - 15.4"	14.8

MEASUREMENTS BY: _____

APPROVED BY: _____

MGA RESEARCH CORPORATION

THORAX IMPACT TEST

SIDE IMPACT DUMMY (SID)

DATE: May 24, 1994

DUMMY NUMBER: 270

TEST NUMBER: D94772

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	68°
RELATIVE HUMIDITY	10 - 70%	25%
PROBE SPEED	13.8 - 14.2 fps	13.8
UPPER RIB	37 - 46 g's	44
LOWER RIB	37 - 46 g's	42
LOWER SPINE	15 - 22 g's	19

TEST MEETS SPECIFICATIONS

TECHNICIAN *Ken Clark*

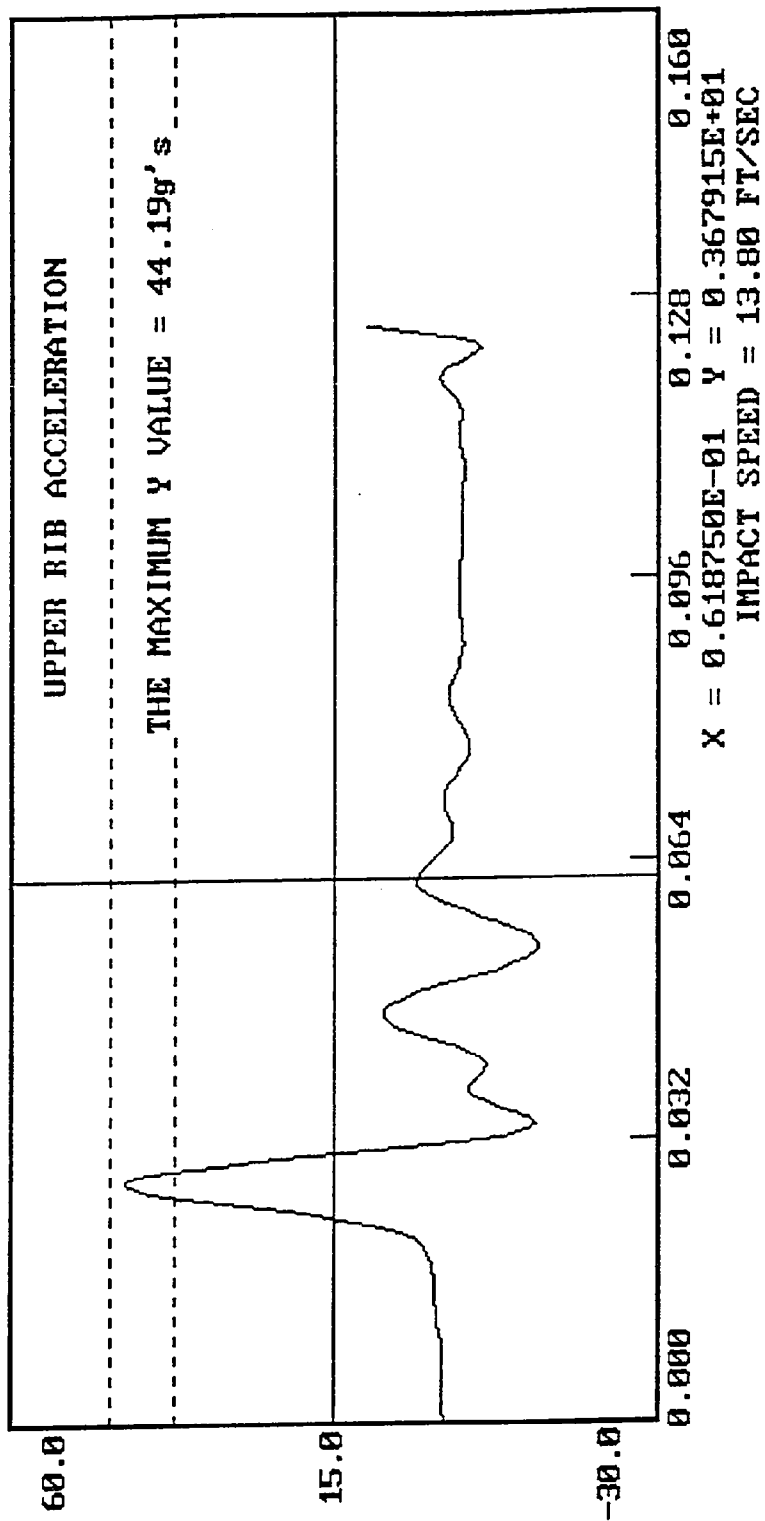
APPROVED BY *J. Robbins*

DUMMY CALIBRATION - THORAX IMPACT

DUMMY # 270

ACCELERATION (G'S) VS. TIME ((SECONDS))

05-24-1994 14:23

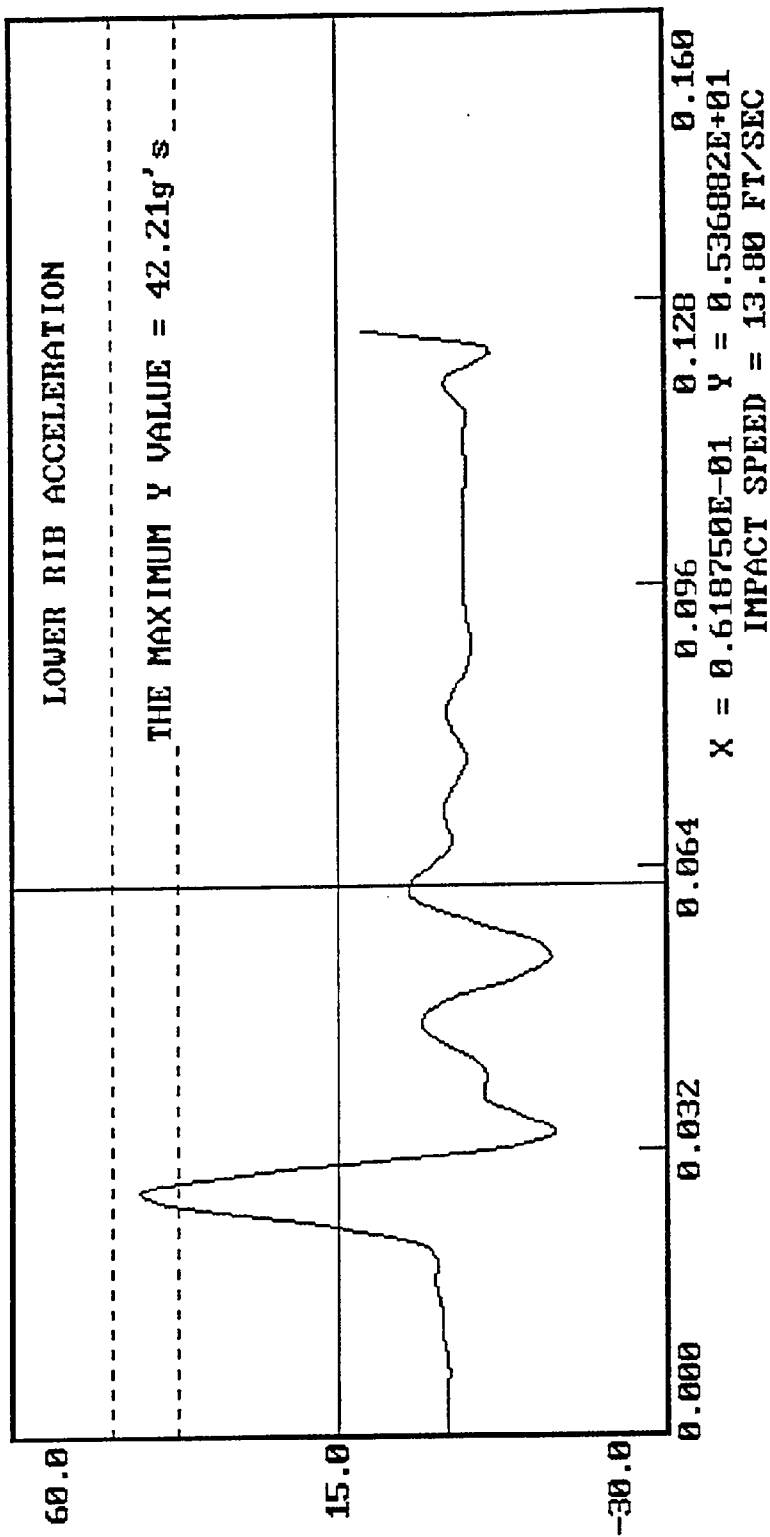


05-24-1994 14:23

DUMMY CALIBRATION - THORAX IMPACT

DUMMY # 270

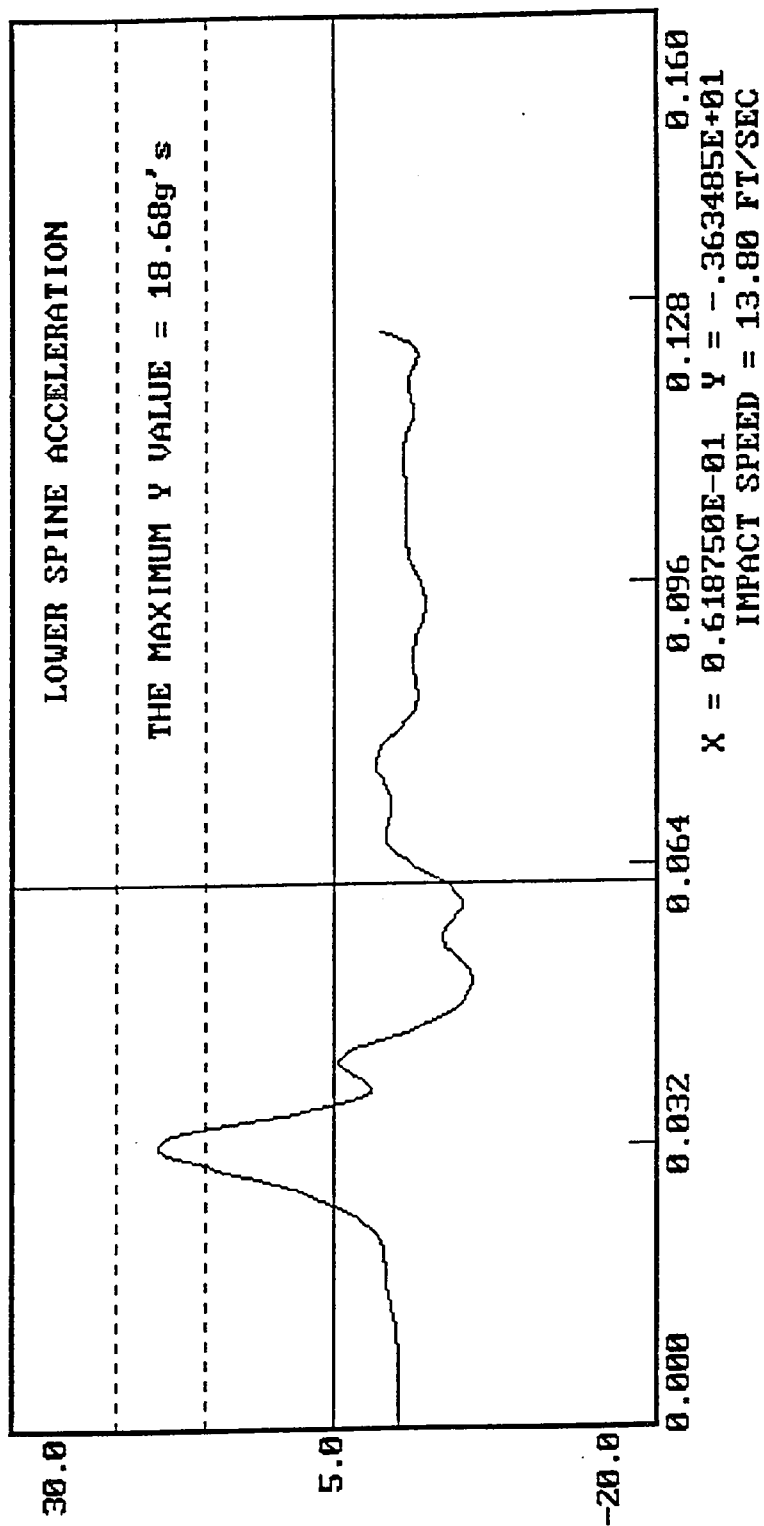
ACCELERATION (G'S) VS. TIME ((SECONDS))



05-24-1994 14:23

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 270

() VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION

PELVIS IMPACT TEST

SIDE IMPACT DUMMY (SID)

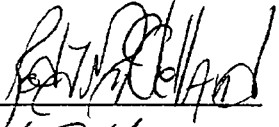
DATE: May 24, 1994

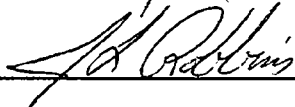
DUMMY NUMBER: 270

TEST NUMBER: D94773

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	68°
RELATIVE HUMIDITY	10 - 70%	25%
PROBE SPEED	13.8 - 14.2 fps	13.9
PELVIS ACCELERATION	40 - 60 g's	55

TEST MEETS SPECIFICATIONS

TECHNICIAN 

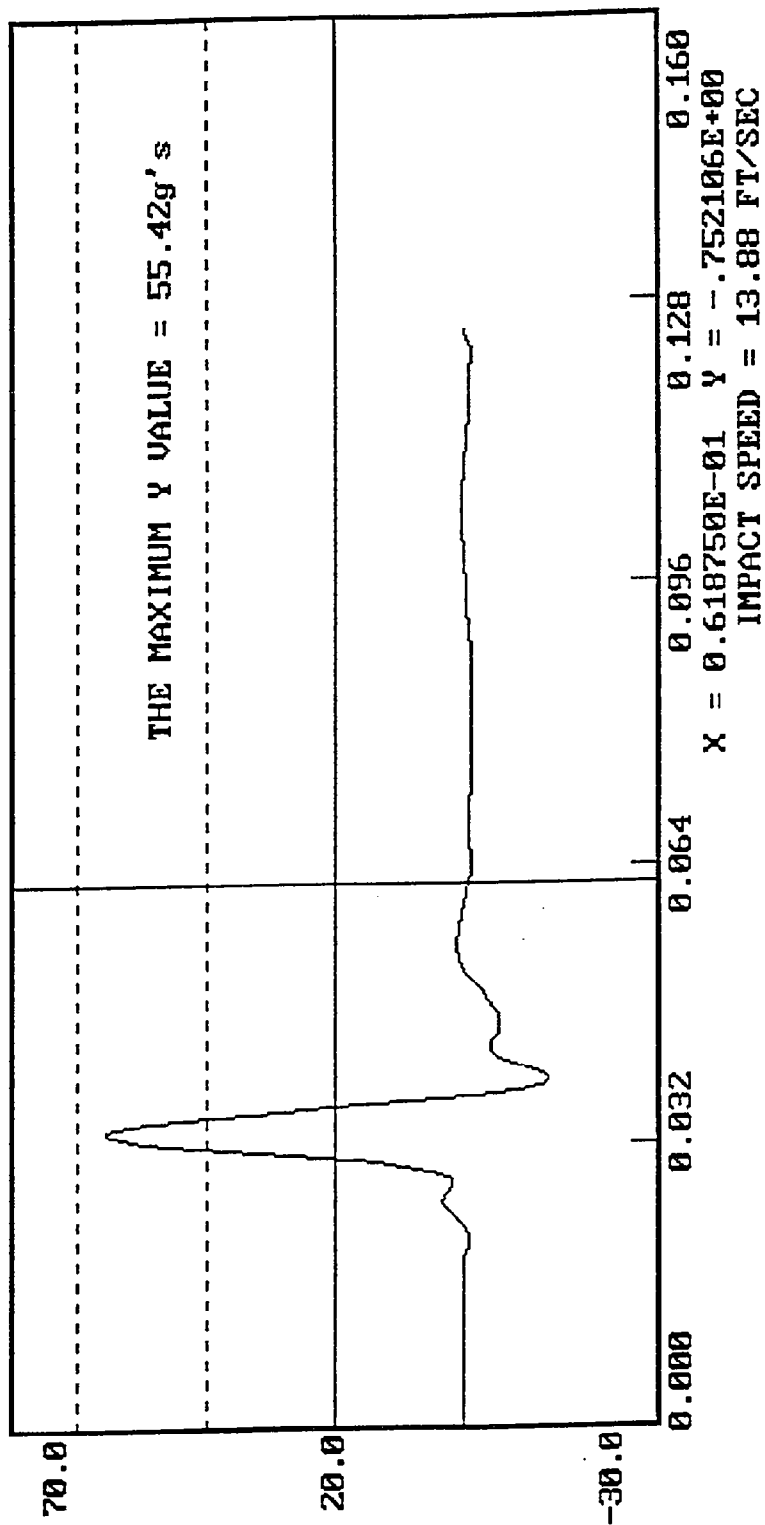
APPROVED BY 

05-24-1994 18:51

DUMMY CALIBRATION - PELVIS IMPACT

DUMMY # 270

ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION
ABDOMINAL COMPRESSION TEST
(PRELOAD = 10 LBS)
SIDE IMPACT DUMMY (SID)

DATE: May 26, 1994

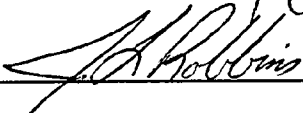
DUMMY NUMBER: 270

TEST NUMBER: D94774

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	69°
RELATIVE HUMIDITY	10 - 70%	30%
FORCE @ 0.5 in	23.3 - 36.5 lbs	32.7
FORCE @ 0.75 in	36.7 - 49.8 lbs	44.7
FORCE @ 1.0 in	50 - 63 lbs	58
FORCE @ 1.3 in	73 - 88 lbs	80

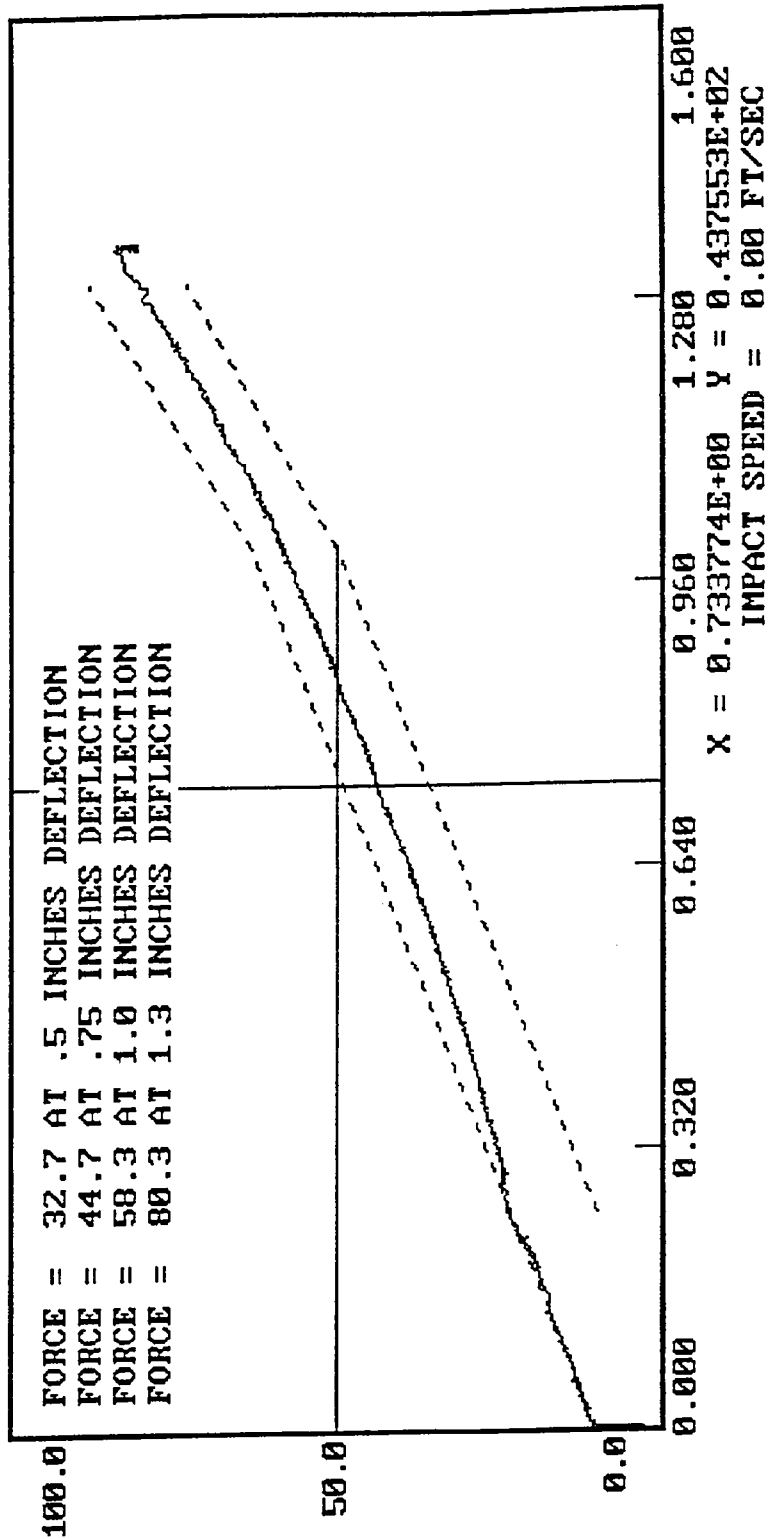
TEST MEETS SPECIFICATIONS

TECHNICIAN 

APPROVED BY 

DUMMY CALIBRATION - ABDOMEN COMPRESSION
 DUMMY # 270
 05-26-1994 10:22

ABDOMEN FORCE () VS. ABDOMEN DISPLACEMENT (INCHES)



MGA RESEARCH CORPORATION

LUMBAR FLEXION TEST

SIDE IMPACT DUMMY (SID)

DATE: May 26, 1994

DUMMY NUMBER: 270

TEST NUMBER: D94775

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	69°
RELATIVE HUMIDITY	10 - 70%	30%
FORCE @ 0°	0 - 6 lbs	0
FORCE @ 20°	22 - 34 lbs	24
FORCE @ 30°	34 - 46 lbs	35
FORCE @ 40°	46 - 58 lbs	57
RETURN ANGLE	12° maximum	8°

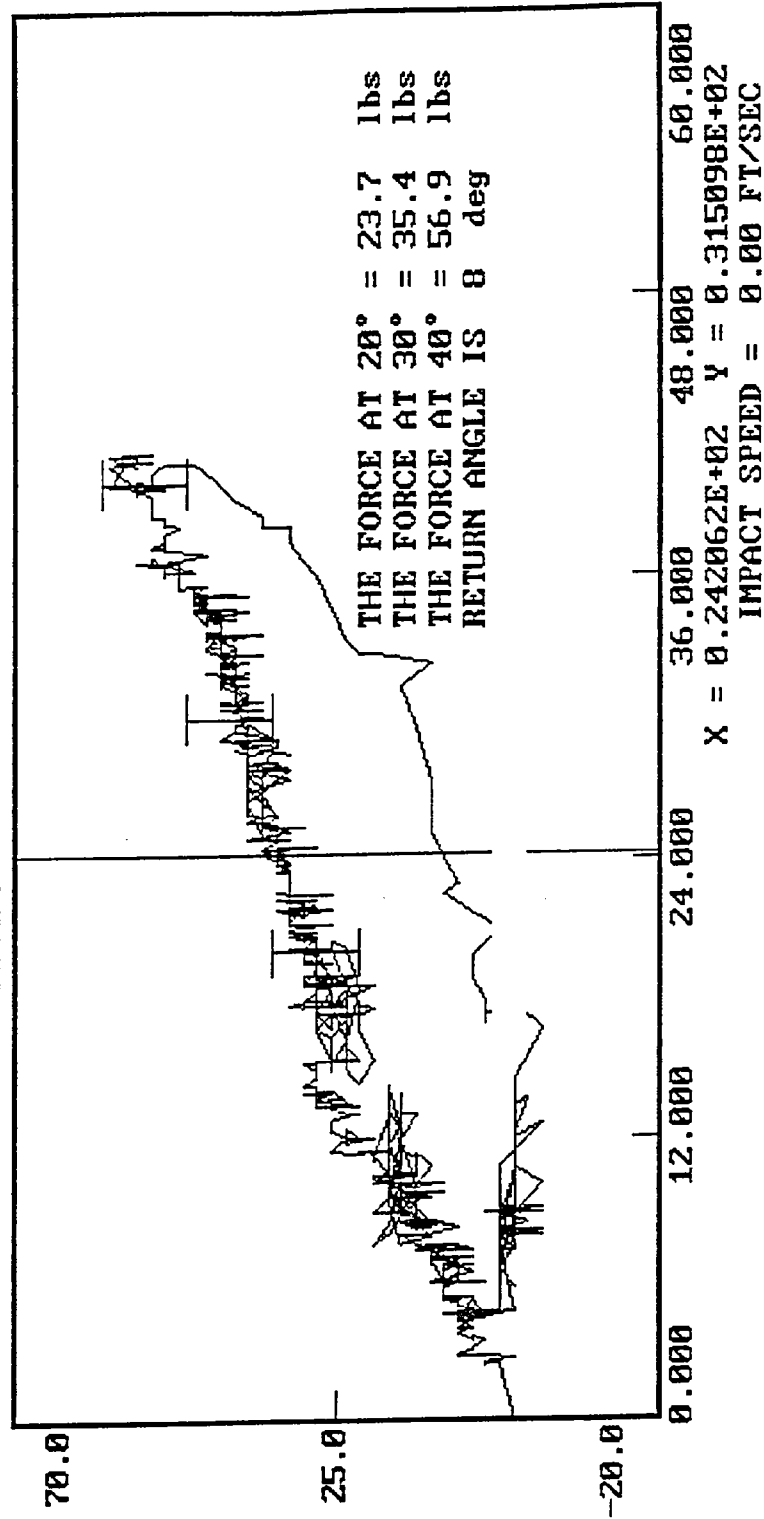
TEST MEETS SPECIFICATIONS

TECHNICIAN 

APPROVED BY 

DUMMY CALIBRATION - LUMBAR FLEXION
 DUMMY # 270
 FORCE () VS. TORSO ROTATION (DEGREES)

05-26-1994 12:02



PRE-TEST CERTIFICATION DATA

Passenger Dummy Serial Number: 272

Calibration Test Results Summary

Passenger Serial Number: 272

Pre-Test Calibration

External Dimensions:	The dummy passed all external dimension requirements.
Thorax Impact Test:	The thorax passed all impact test requirements.
Pelvic Impact Test:	The pelvis passed all impact test requirements.
Abdominal Compression Test:	The abdomen passed all compression test requirements
Lumbar Flexion Test:	The lumbar passed all flexion test requirements

SIDE IMPACT DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

DUMMY NO.: 272

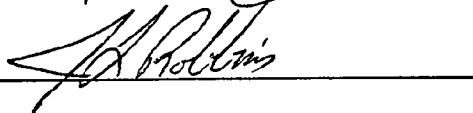
DATE OF VERIFICATION: May 16, 1994

DESCRIPTION	SPECIFICATION	TEST RESULTS
SH - Seated Height	35.0" - 35.8"	35.7
RH - Rib Height	19.75 - 20.5"	20.5
HP - Hip Pivot Height	3.9" ref.	3.9
RD - Rib From Back Line	9.0" to 9.5"	9.1
KV - Knee Pivot From Back Line	20.1" - 20.7"	20.3
SW - Knee Pivot to Floor	19.3" - 19.9"	19.5
HW - Hip Width	14.0" - 15.4"	15.0

MEASUREMENTS BY:



APPROVED BY:



MGA RESEARCH CORPORATION

THORAX IMPACT TEST

SIDE IMPACT DUMMY (SID)

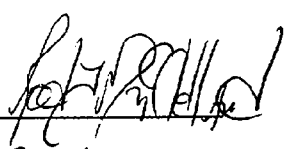
DATE: May 21, 1994

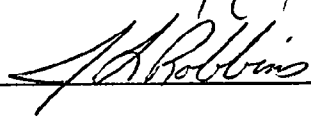
DUMMY NUMBER: 272

TEST NUMBER: D94792

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	40%
PROBE SPEED	13.8 - 14.2 fps	13.8
UPPER RIB	37 - 46 g's	46
LOWER RIB	37 - 46 g's	42
LOWER SPINE	15 - 22 g's	21

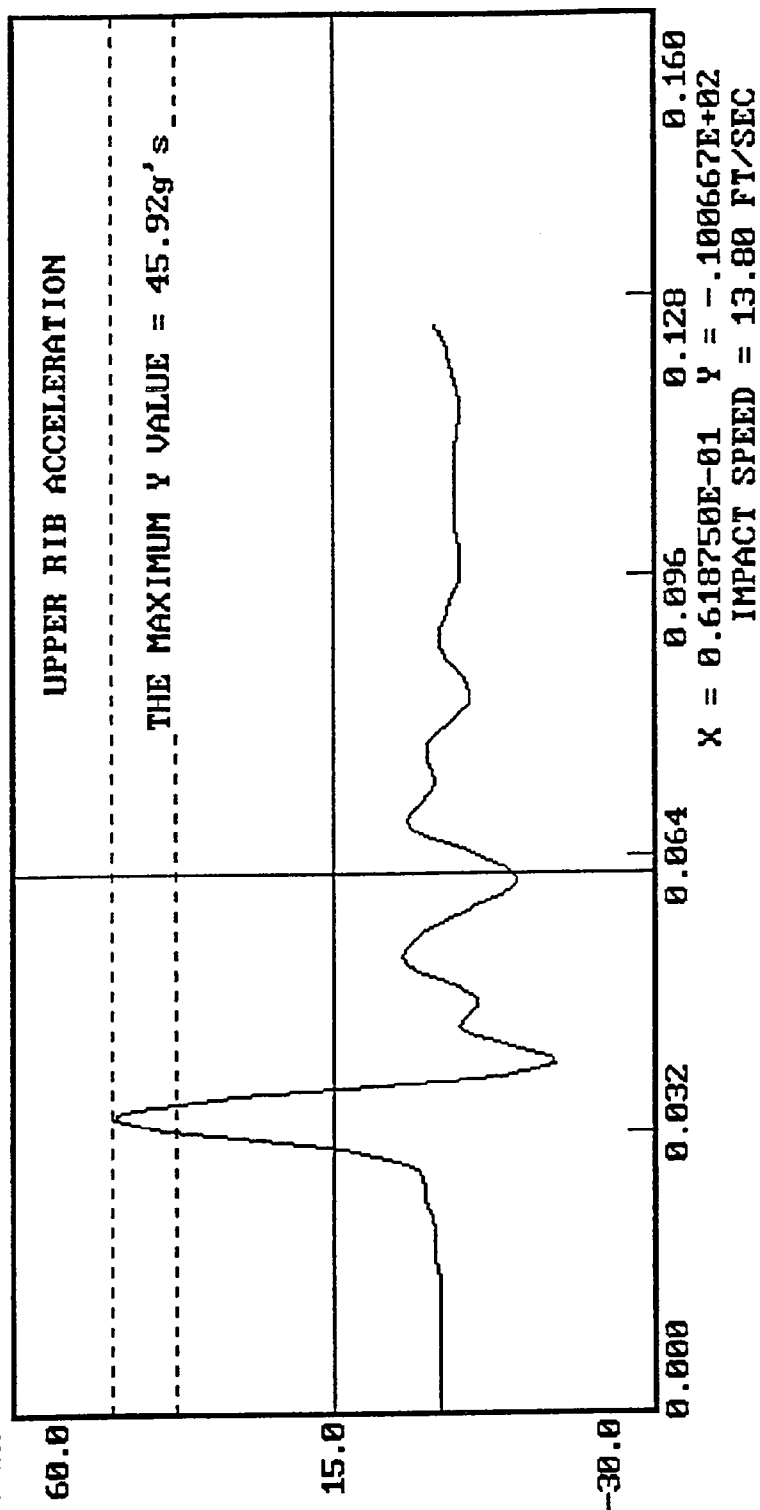
TEST MEETS SPECIFICATIONS

TECHNICIAN 

APPROVED BY 

05-21-1994 14:35

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 272
ACCELERATION (G'S) VS. TIME ((SECONDS))

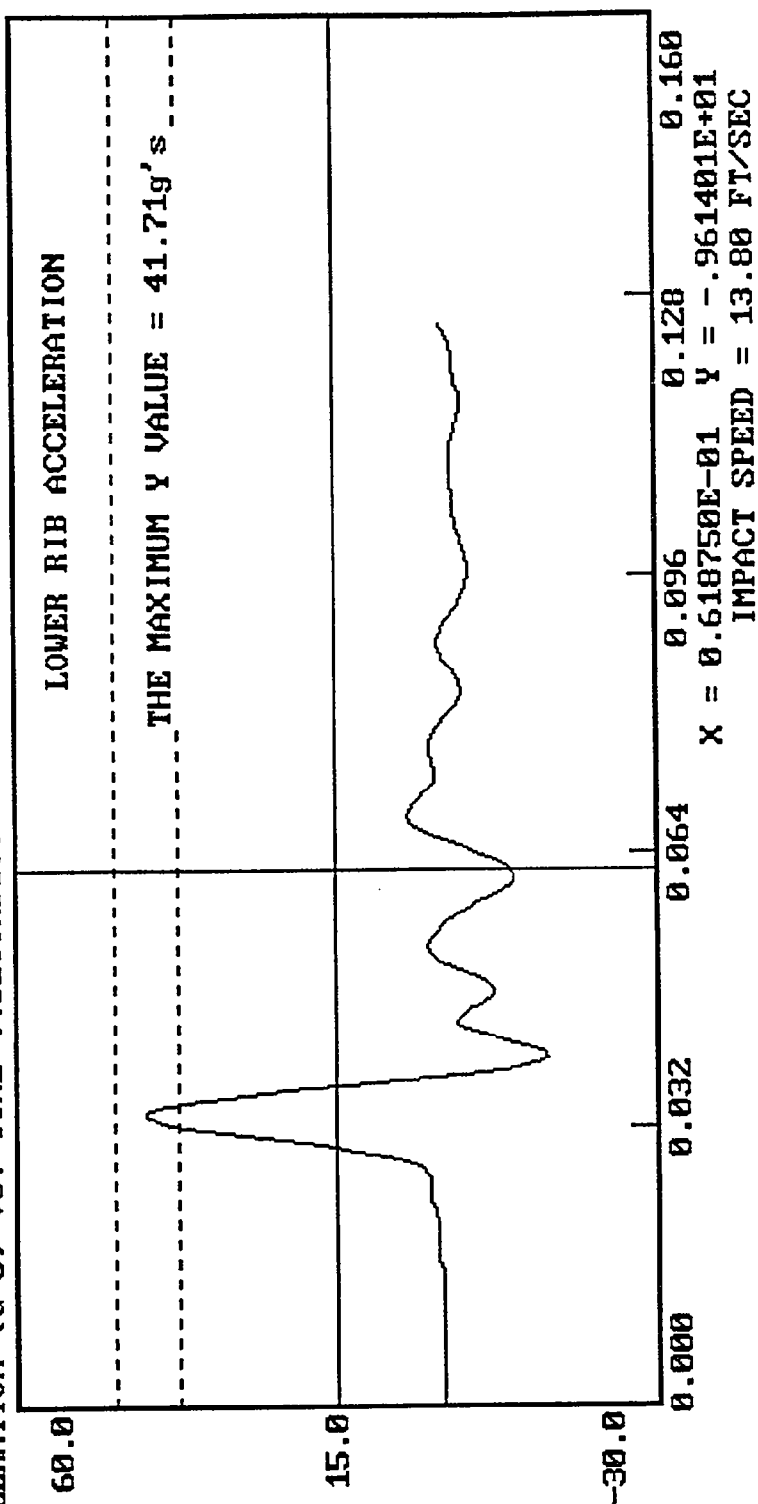


05-21-1994 14:35

DUMMY CALIBRATION - THORAX IMPACT

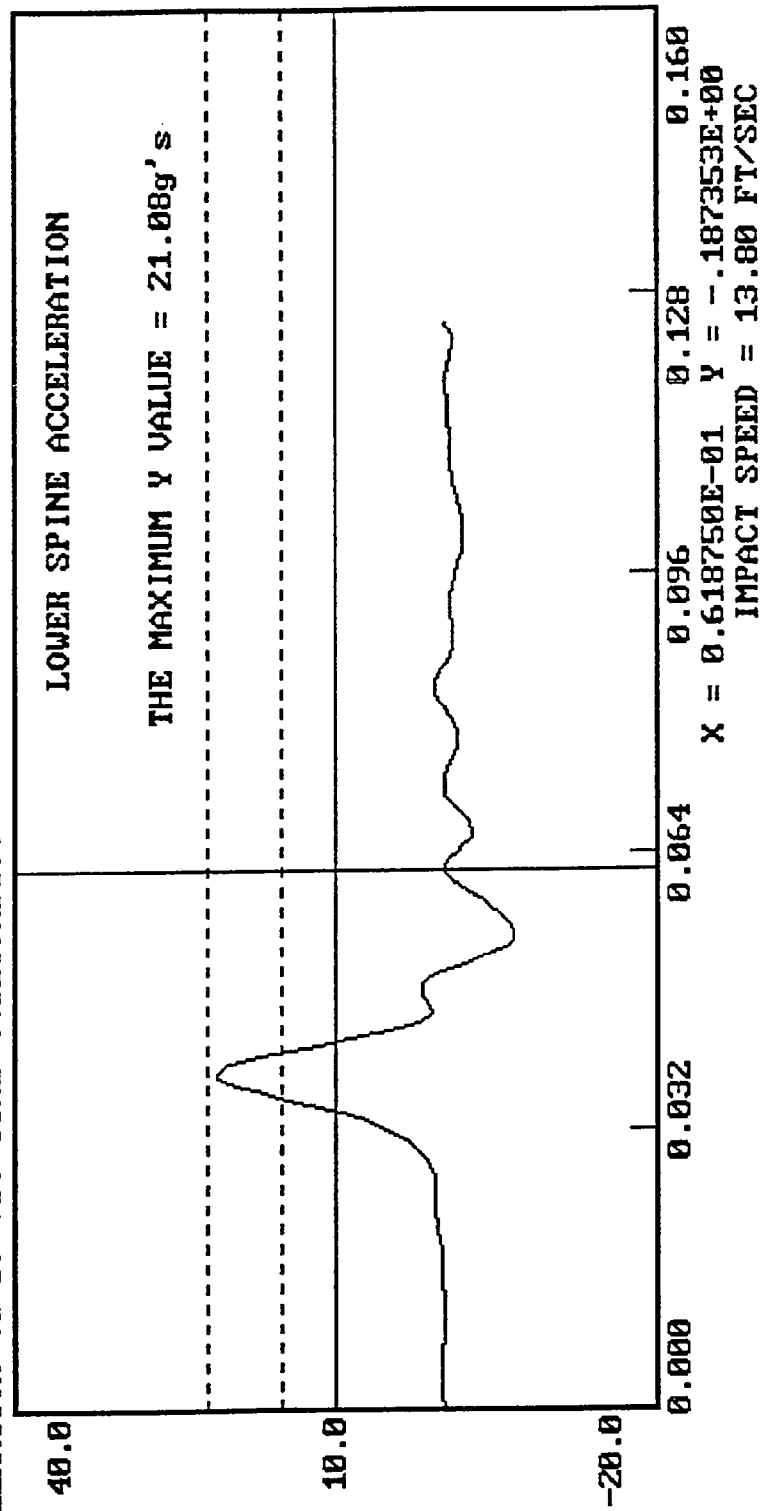
DUMMY # 272

ACCELERATION (G'S) VS. TIME ((SECONDS))



05-21-1994 14:35

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 272
ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION

PELVIS IMPACT TEST

SIDE IMPACT DUMMY (SID)

DATE: May 24, 1994

DUMMY NUMBER: 272

TEST NUMBER: D94793

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	68°
RELATIVE HUMIDITY	10 - 70%	25%
PROBE SPEED	13.8 - 14.2 fps	13.8
PELVIS ACCELERATION	40 - 60 g's	58

TEST MEETS SPECIFICATIONS

TECHNICIAN _____

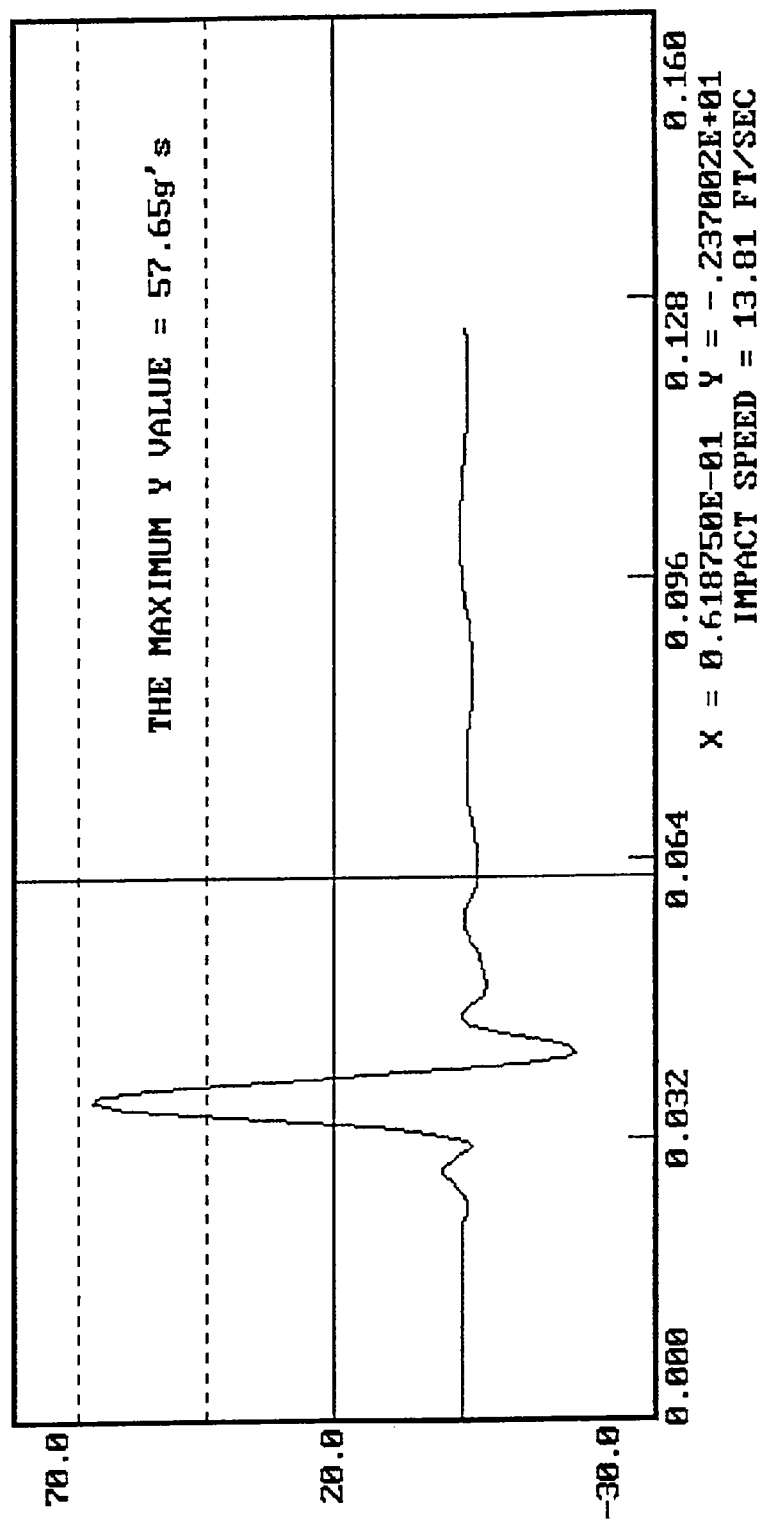
APPROVED BY _____

05-24-1994 18:43

DUMMY CALIBRATION - PELVIS IMPACT

DUMMY # 272

ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION

ABDOMINAL COMPRESSION TEST
(PRELOAD = 10 LBS)

SIDE IMPACT DUMMY (SID)

DATE: May 26, 1994

DUMMY NUMBER: 272

TEST NUMBER: D94794

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	30%
FORCE @ 0.5 in	23.3 - 36.5 lbs	32.7
FORCE @ 0.75 in	36.7 - 49.8 lbs	45.3
FORCE @ 1.0 in	50 - 63 lbs	59
FORCE @ 1.3 in	73 - 88 lbs	79

TEST MEETS SPECIFICATIONS

TECHNICIAN 

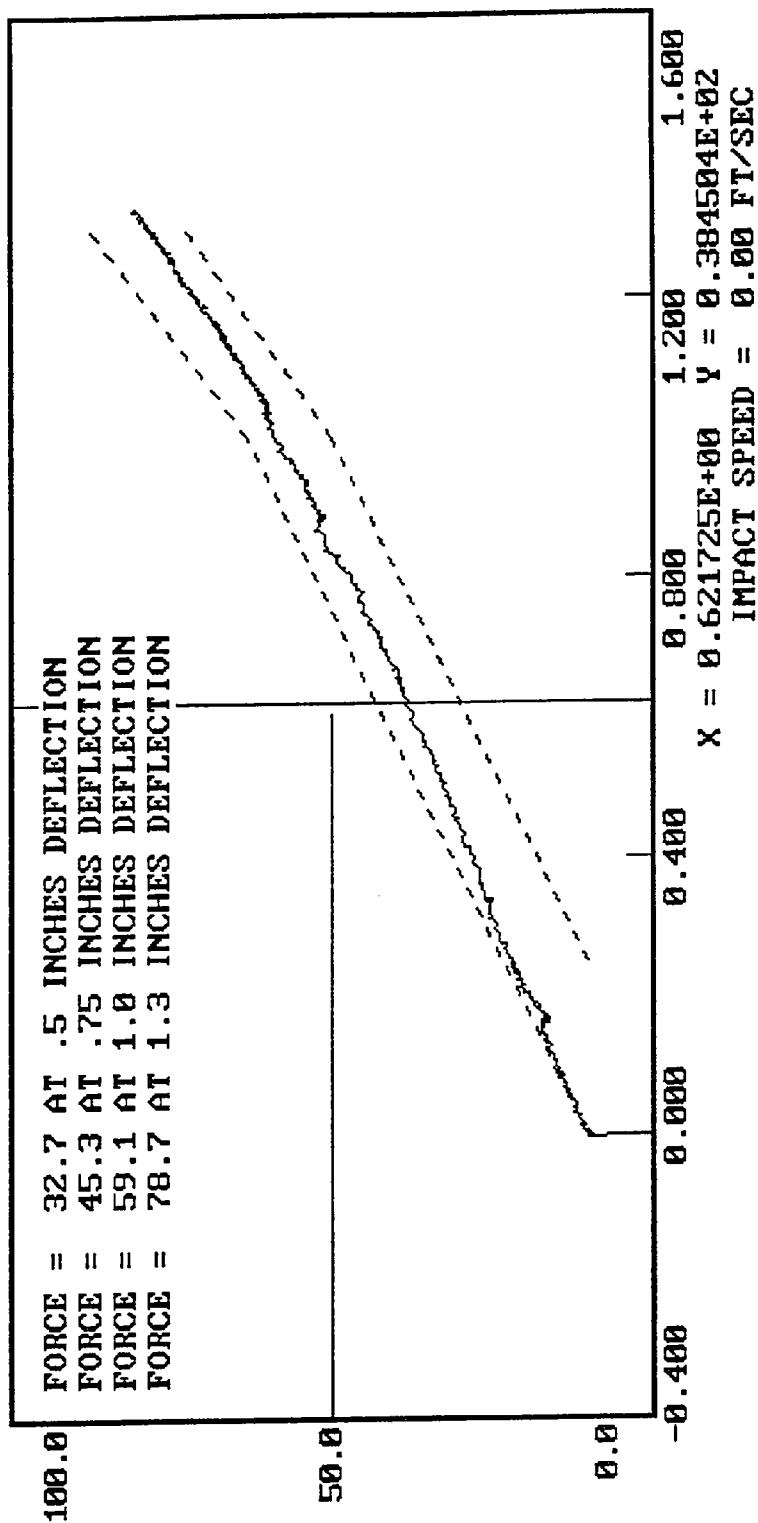
APPROVED BY 

05-26-1994 10:16

DUMMY CALIBRATION - ABDOMEN COMPRESSION

DUMMY # 272

ABDOMEN FORCE () VS. ABDOMEN DISPLACEMENT (INCHES)



MGA RESEARCH CORPORATION

LUMBAR FLEXION TEST

SIDE IMPACT DUMMY (SID)

DATE: May 26, 1994

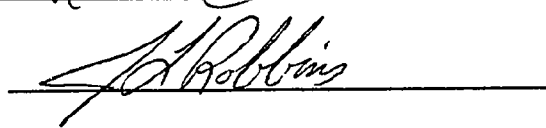
DUMMY NUMBER: 272

TEST NUMBER: D94795

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	30%
FORCE @ 0°	0 - 6 lbs	0
FORCE @ 20°	22 - 34 lbs	29
FORCE @ 30°	34 - 46 lbs	43
FORCE @ 40°	46 - 58 lbs	53
RETURN ANGLE	12° maximum	10°

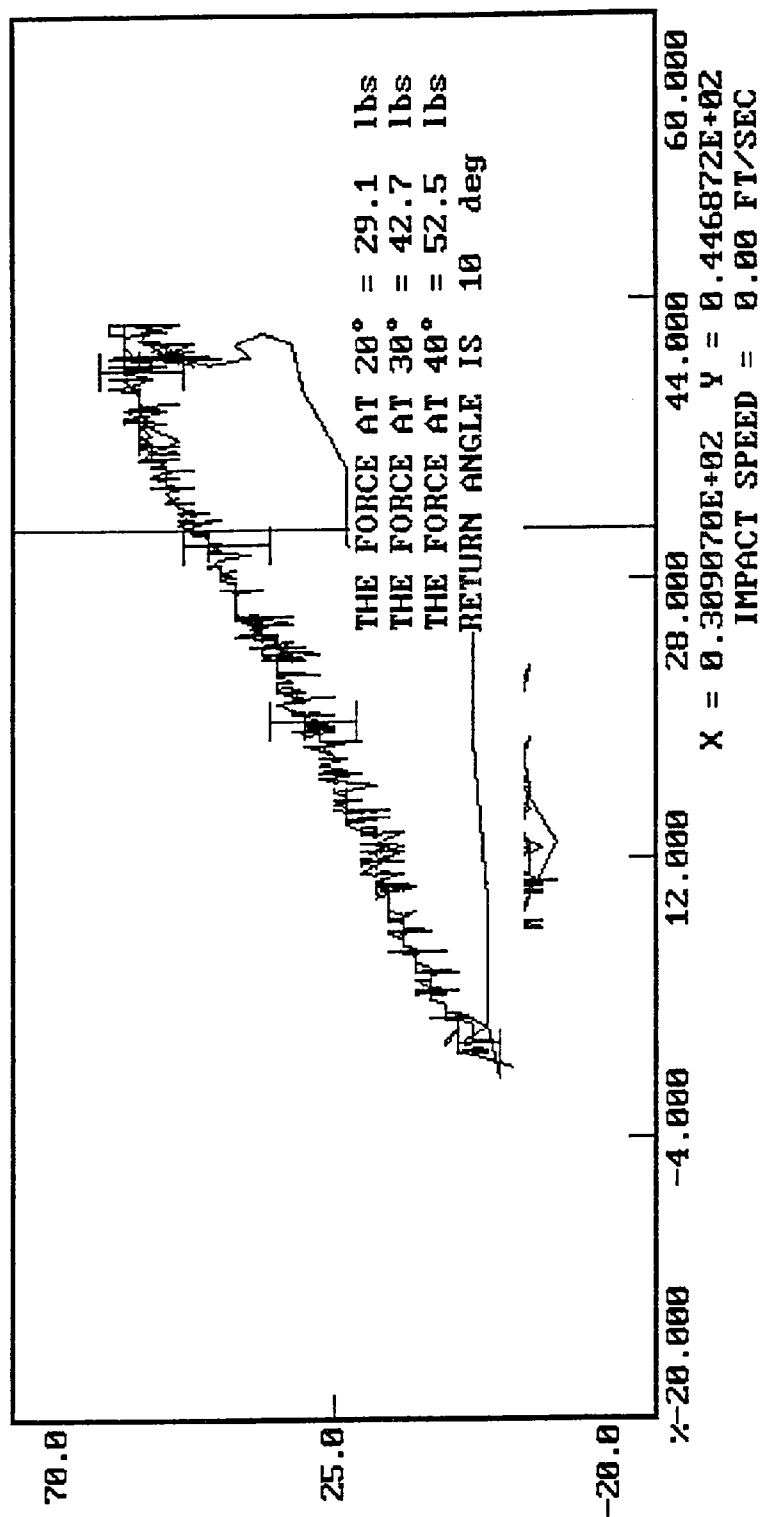
TEST MEETS SPECIFICATIONS

TECHNICIAN 

APPROVED BY 

DUMMY CALIBRATION - LUMBAR FLEXION
 DUMMY # 272
 FORCE () VS. TORSO ROTATION (DEGREES)

05-26-1994 10:56



POST-TEST CERTIFICATION DATA

Driver Dummy Serial Number: 270

Calibration Test Results Summary

Dummy Serial Number: 270

Post-Test Calibration

External Dimensions:	The dummy passed all external dimension requirements.
Thorax Impact Test:	The thorax passed all impact test requirements.
Pelvis Impact Test:	The pelvis passed all impact test requirements.
Abdominal Compression Test:	The abdomen passed all compression test requirements.
Lumbar Flexion Test:	The lumbar passed all flexion test requirements.

SIDE IMPACT DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

DUMMY NO.: 270

DATE OF VERIFICATION: June 2, 1994

DESCRIPTION	SPECIFICATION	TEST RESULTS
SH - Seated Height	35.0" - 35.8"	35.6
RH - Rib Height	19.75 - 20.5"	20.4
HP - Hip Pivot Height	3.9" ref.	3.9
RD - Rib From Back Line	9.0" to 9.5"	9.2
KV - Knee Pivot From Back Line	20.1" - 20.7"	20.7
SW - Knee Pivot to Floor	19.3" - 19.9"	19.5
HW - Hip Width	14.0" - 15.4"	14.8

MEASUREMENTS BY: _____

APPROVED BY: _____

MGA RESEARCH CORPORATION

THORAX IMPACT TEST

SIDE IMPACT DUMMY (SID)

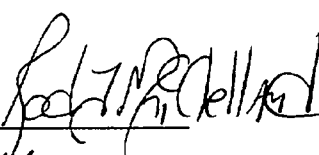
DATE: June 2, 1994

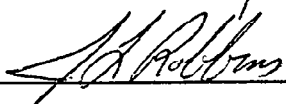
DUMMY NUMBER: 270

TEST NUMBER: D94862

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	30%
PROBE SPEED	13.8 - 14.2 fps	13.8
UPPER RIB	37 - 46 g's	43
LOWER RIB	37 - 46 g's	40
LOWER SPINE	15 - 22 g's	18

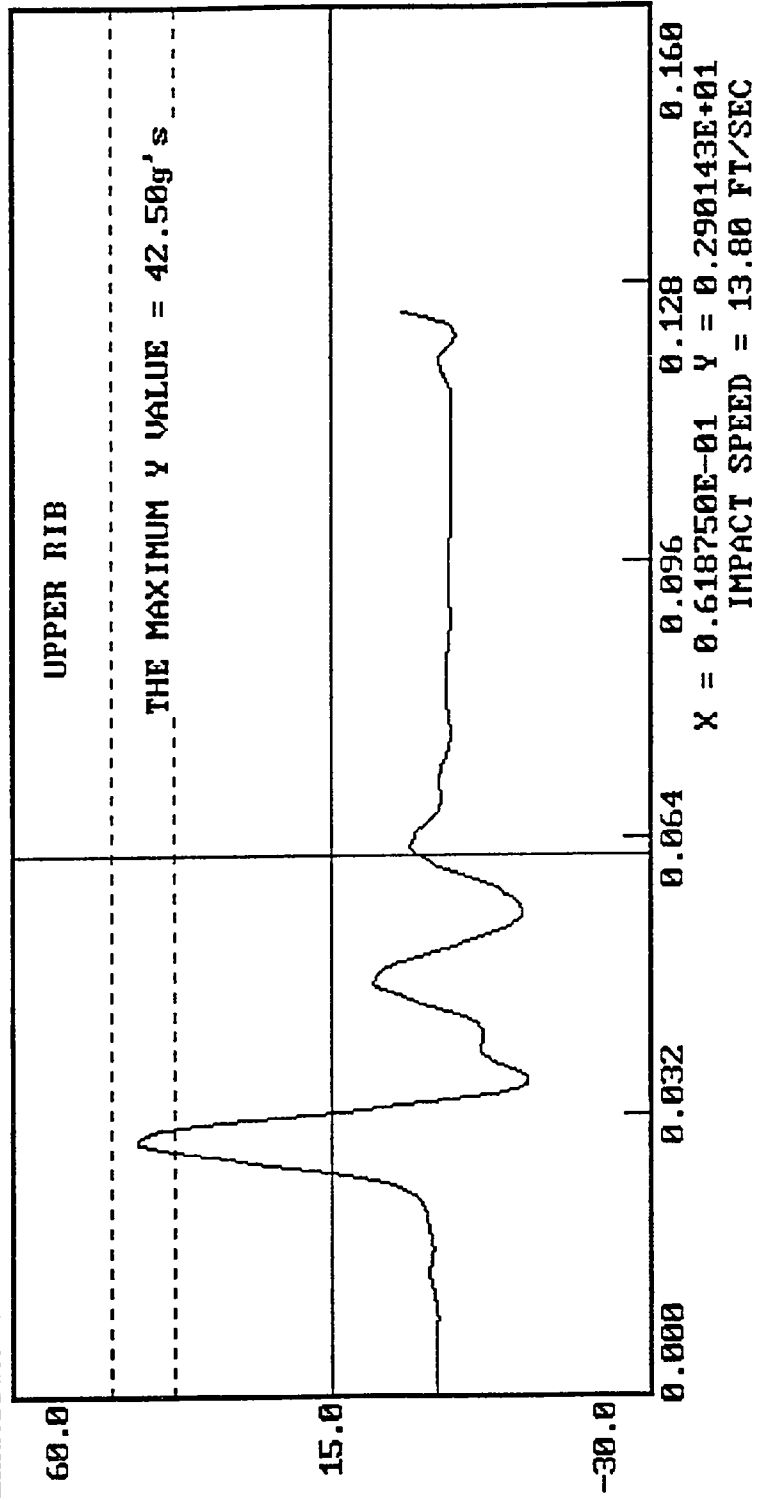
TEST MEETS SPECIFICATIONS

TECHNICIAN 

APPROVED BY 

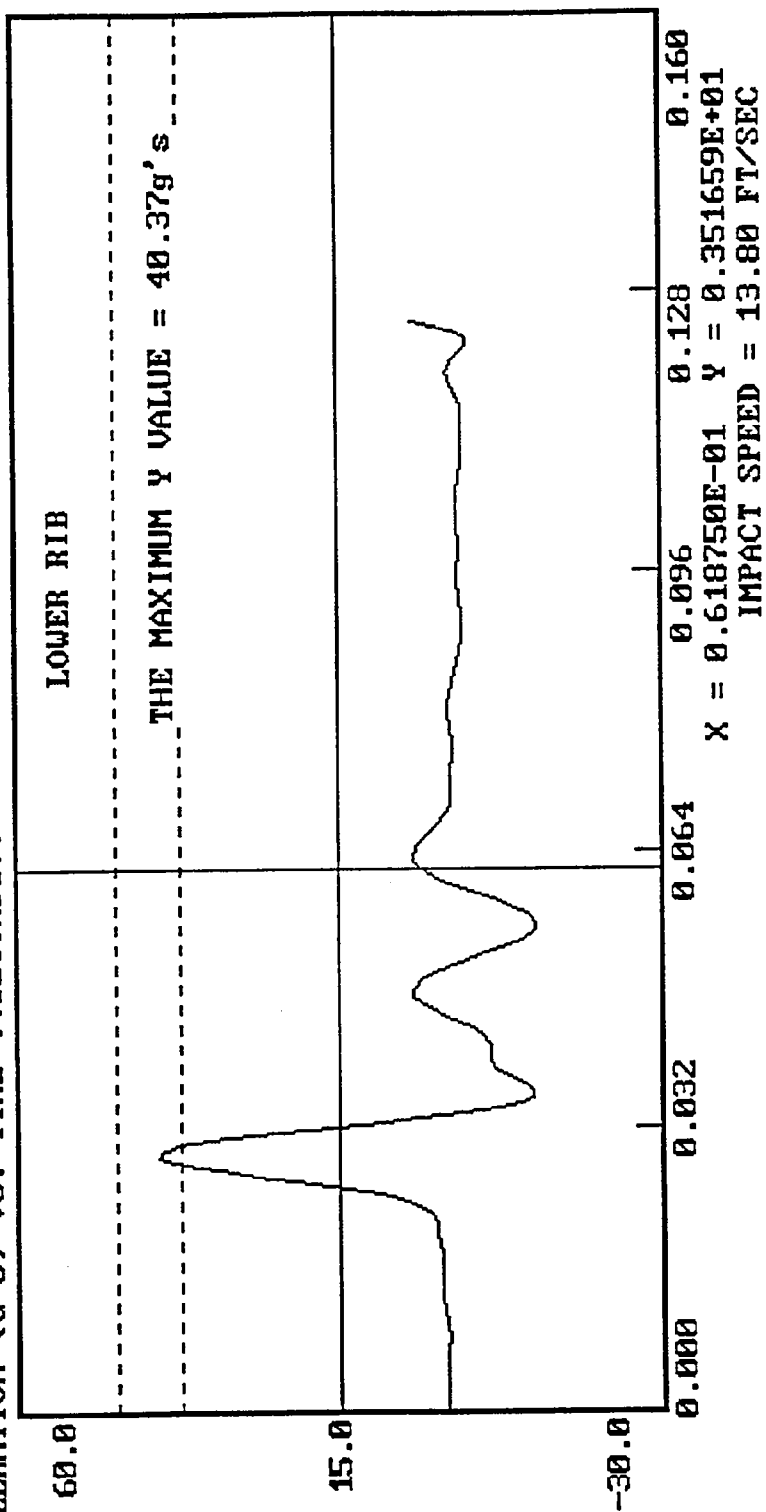
06-02-1994 13:49

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 270
ACCELERATION (G'S) VS. TIME ((SECONDS))



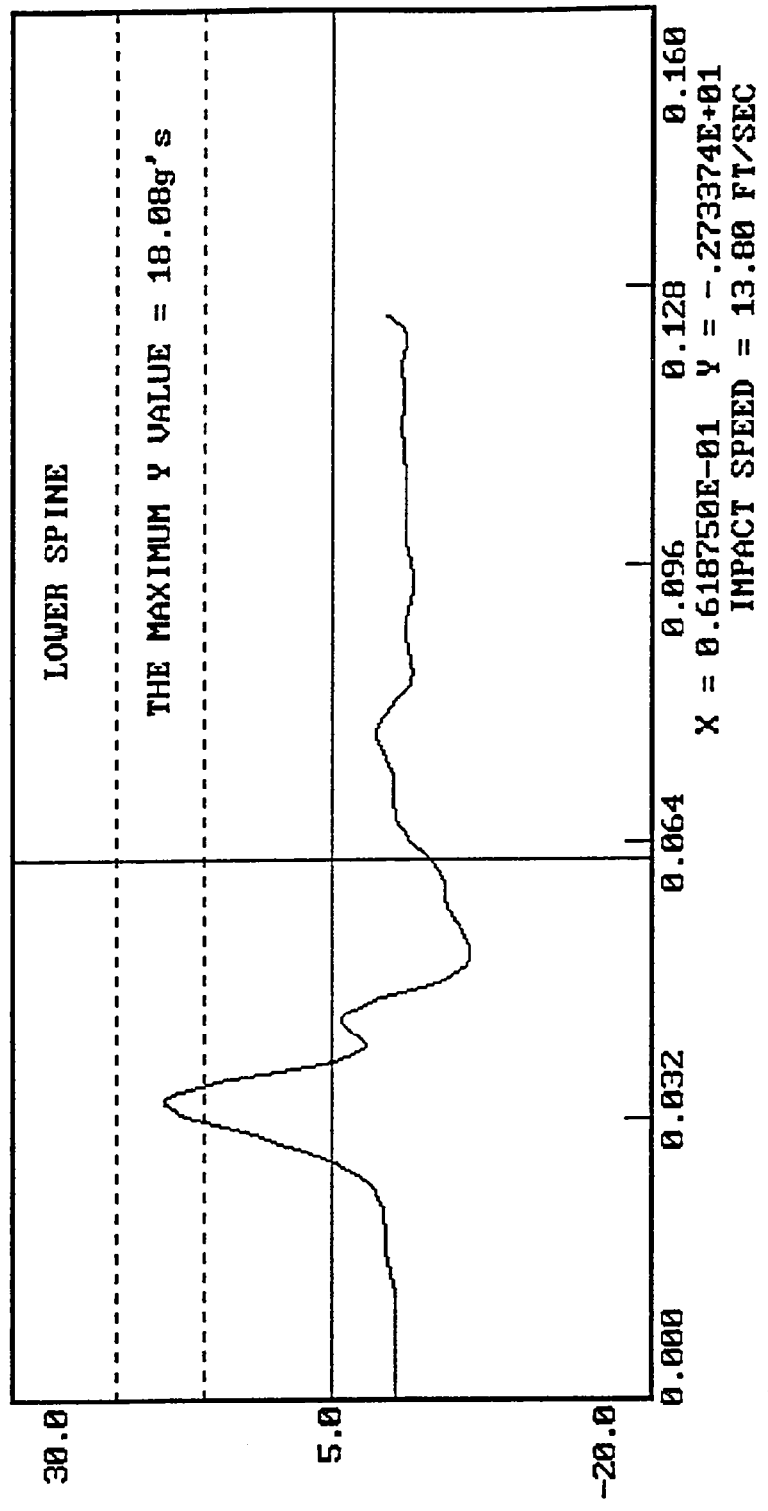
06-02-1994 13:49

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 270
ACCELERATION (G'S) VS. TIME ((SECONDS))



06-02-1994 13:49

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 270
ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION

PELVIS IMPACT TEST

SIDE IMPACT DUMMY (SID)

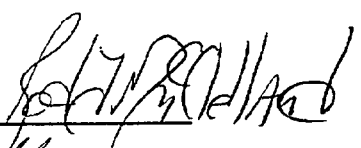
DATE: June 2, 1994

DUMMY NUMBER: 270

TEST NUMBER: D94863

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	30%
PROBE SPEED	13.8 - 14.2 fps	13.9
PELVIS ACCELERATION	40 - 60 g's	54

TEST MEETS SPECIFICATIONS

TECHNICIAN 

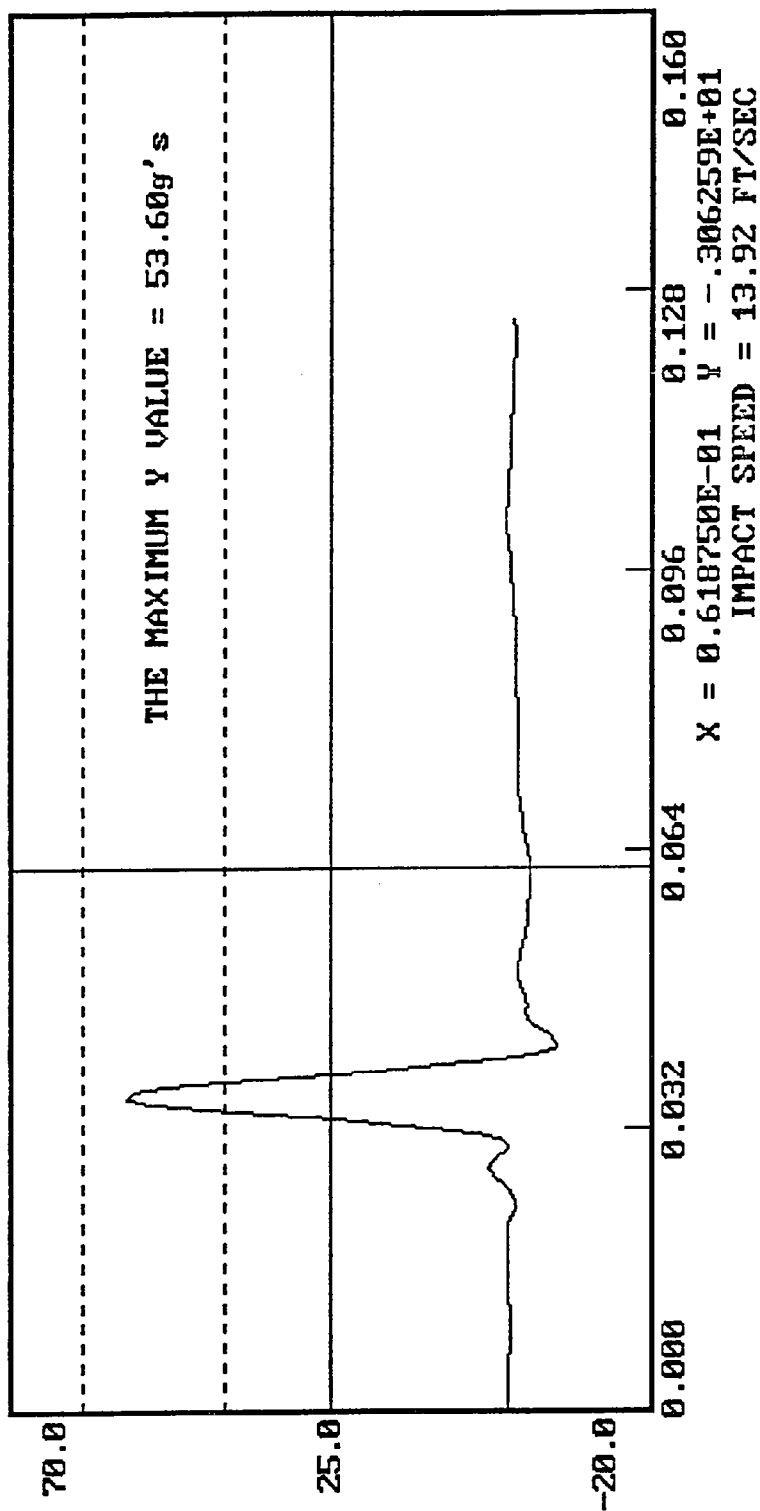
APPROVED BY 

06-02-1994 09:40

DUMMY CALIBRATION - PELVIS IMPACT

DUMMY # 270

ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION
ABDOMINAL COMPRESSION TEST
(PRELOAD = 10 LBS)
SIDE IMPACT DUMMY (SID)

DATE: June 3, 1994

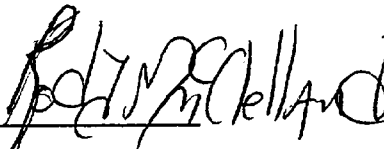
DUMMY NUMBER: 270

TEST NUMBER: D94864

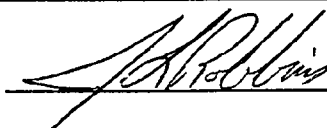
TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	72°
RELATIVE HUMIDITY	10 - 70%	30%
FORCE @ 0.5 in	23.3 - 36.5 lbs	33.8
FORCE @ 0.75 in	36.7 - 49.8 lbs	47.3
FORCE @ 1.0 in	50 - 63 lbs	61
FORCE @ 1.3 in	73 - 88 lbs	84

TEST MEETS SPECIFICATIONS

TECHNICIAN _____



APPROVED BY _____

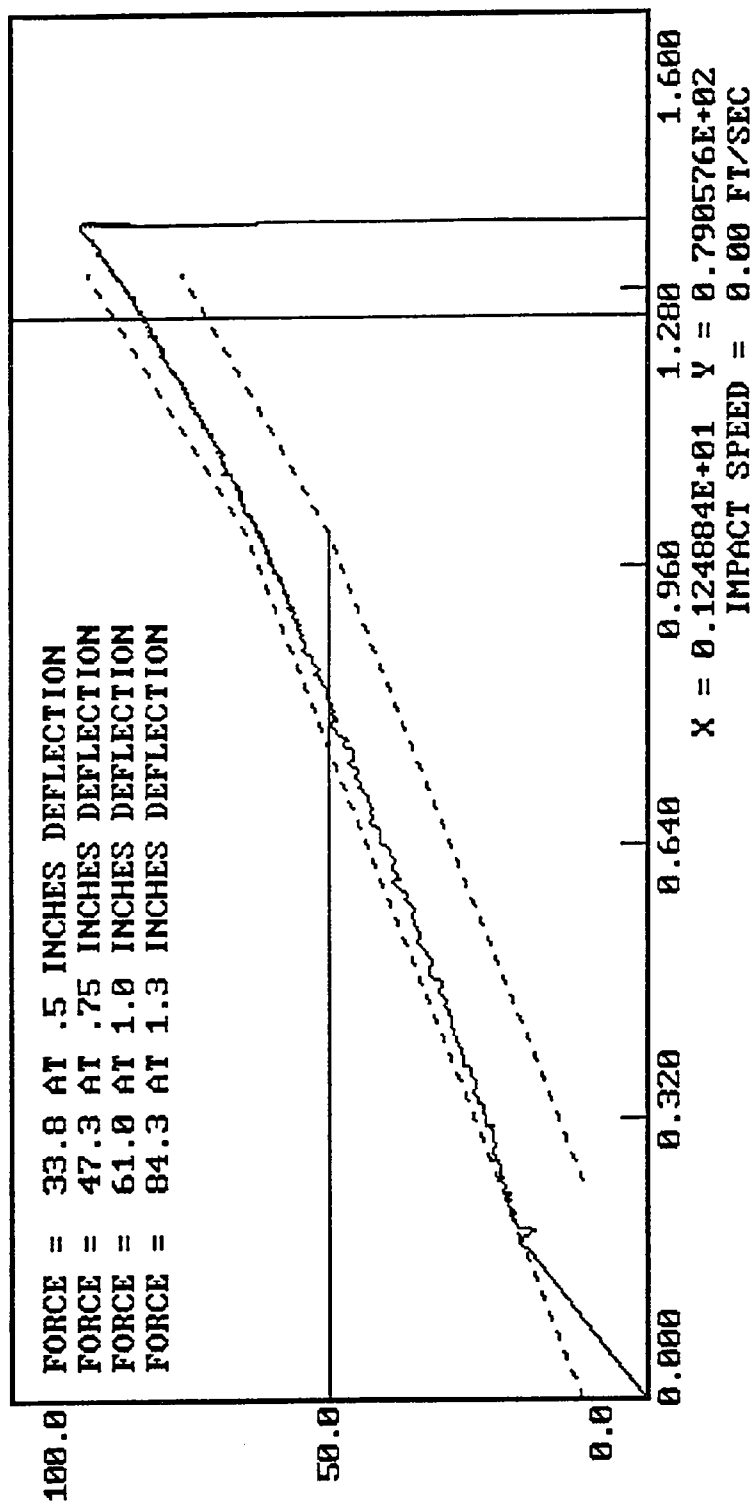


06-03-1994 09:07

DUMMY CALIBRATION - ABDOMEN COMPRESSION

DUMMY # 270

ABDOMEN FORCE () VS. ABDOMEN DISPLACEMENT (INCHES)



MGA RESEARCH CORPORATION

LUMBAR FLEXION TEST

SIDE IMPACT DUMMY (SID)

DATE: June 3, 1994

DUMMY NUMBER: 270

TEST NUMBER: D94865

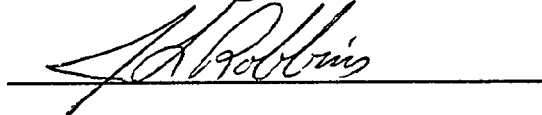
TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	72°
RELATIVE HUMIDITY	10 - 70%	30%
FORCE @ 0°	0 - 6 lbs	0
FORCE @ 20°	22 - 34 lbs	31
FORCE @ 30°	34 - 46 lbs	41
FORCE @ 40°	46 - 58 lbs	47
RETURN ANGLE	12° maximum	3°

TEST MEETS SPECIFICATIONS

TECHNICIAN

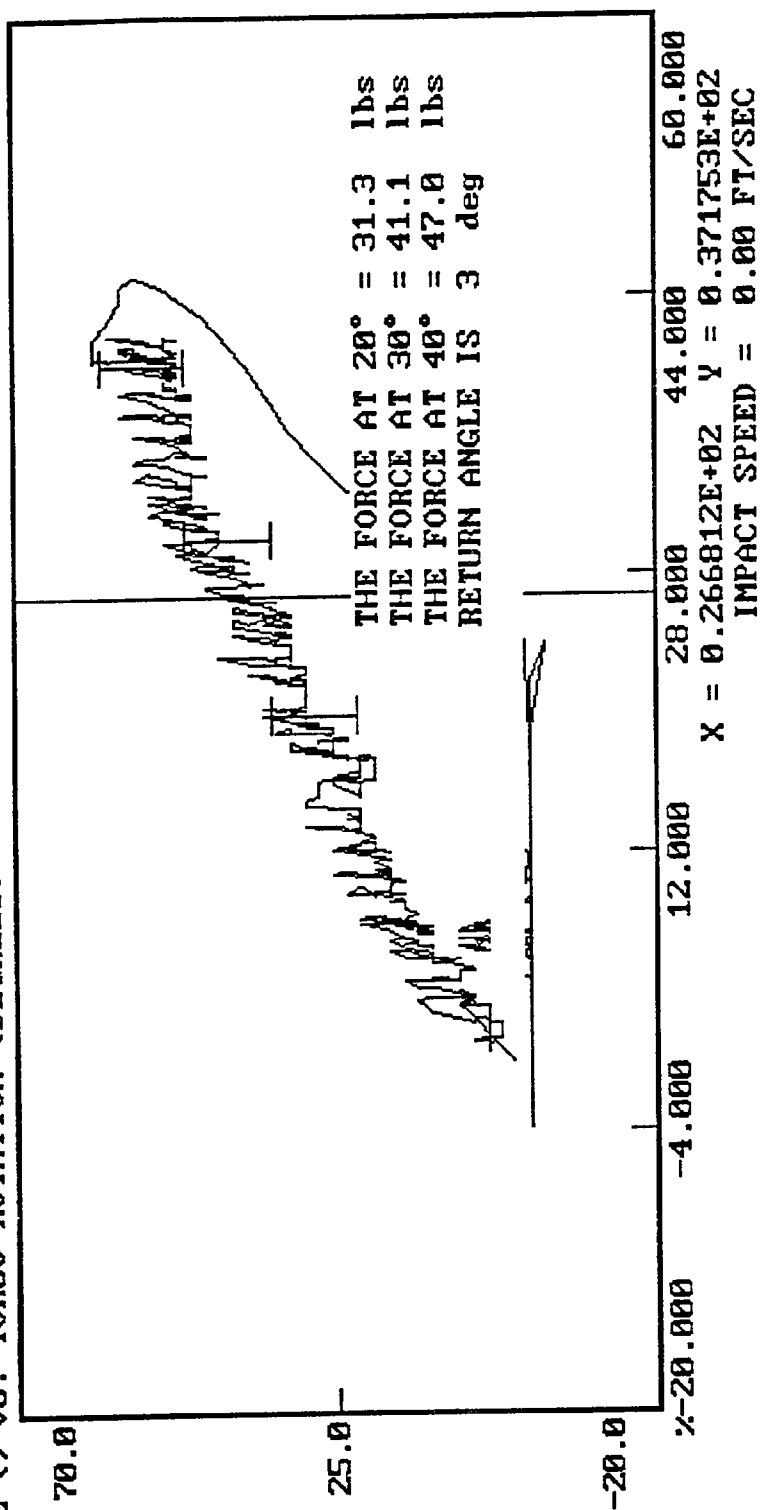


APPROVED BY



06-03-1994 11:47

DUMMY CALIBRATION - LUMBAR FLEXION
DUMMY # 270
FORCE () VS. TORSO ROTATION (DEGREES)



POST-TEST CERTIFICATION DATA

Passenger Dummy Serial Number: 272

Calibration Test Results Summary

Dummy Serial Number: 272

Post-Test Calibration

External Dimensions:	The dummy passed all external dimension requirements.
Thorax Impact Test:	The thorax passed all impact test requirements.
Pelvis Impact Tests:	The pelvis passed all impact test requirements.
Abdominal Compression Test:	The abdomen passed all compression test requirements.
Lumbar Flexion Test:	The lumbar passed all flexion test requirements.

SIDE IMPACT DUMMY CONFIGURATION AND PERFORMANCE VERIFICATION DATA

DUMMY NO.: 272

DATE OF VERIFICATION: June 2, 1994

DESCRIPTION	SPECIFICATION	TEST RESULTS
SH - Seated Height	35.0" - 35.8"	35.6
RH - Rib Height	19.75 - 20.5"	20.4
HP - Hip Pivot Height	3.9" ref.	3.9
RD - Rib From Back Line	9.0" to 9.5"	9.1
KV - Knee Pivot From Back Line	20.1" - 20.7"	20.3
SW - Knee Pivot to Floor	19.3" - 19.9"	19.5
HW - Hip Width	14.0" - 15.4"	15.0

MEASUREMENTS BY: _____

APPROVED BY: _____

MGA RESEARCH CORPORATION

THORAX IMPACT TEST

SIDE IMPACT DUMMY (SID)

DATE: June 2, 1994

DUMMY NUMBER: 272

TEST NUMBER: D94872

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	30%
PROBE SPEED	13.8 - 14.2 fps	14.0
UPPER RIB	37 - 46 g's	45
LOWER RIB	37 - 46 g's	42
LOWER SPINE	15 - 22 g's	20

TEST MEETS SPECIFICATIONS

TECHNICIAN

Alan Coleman

APPROVED BY

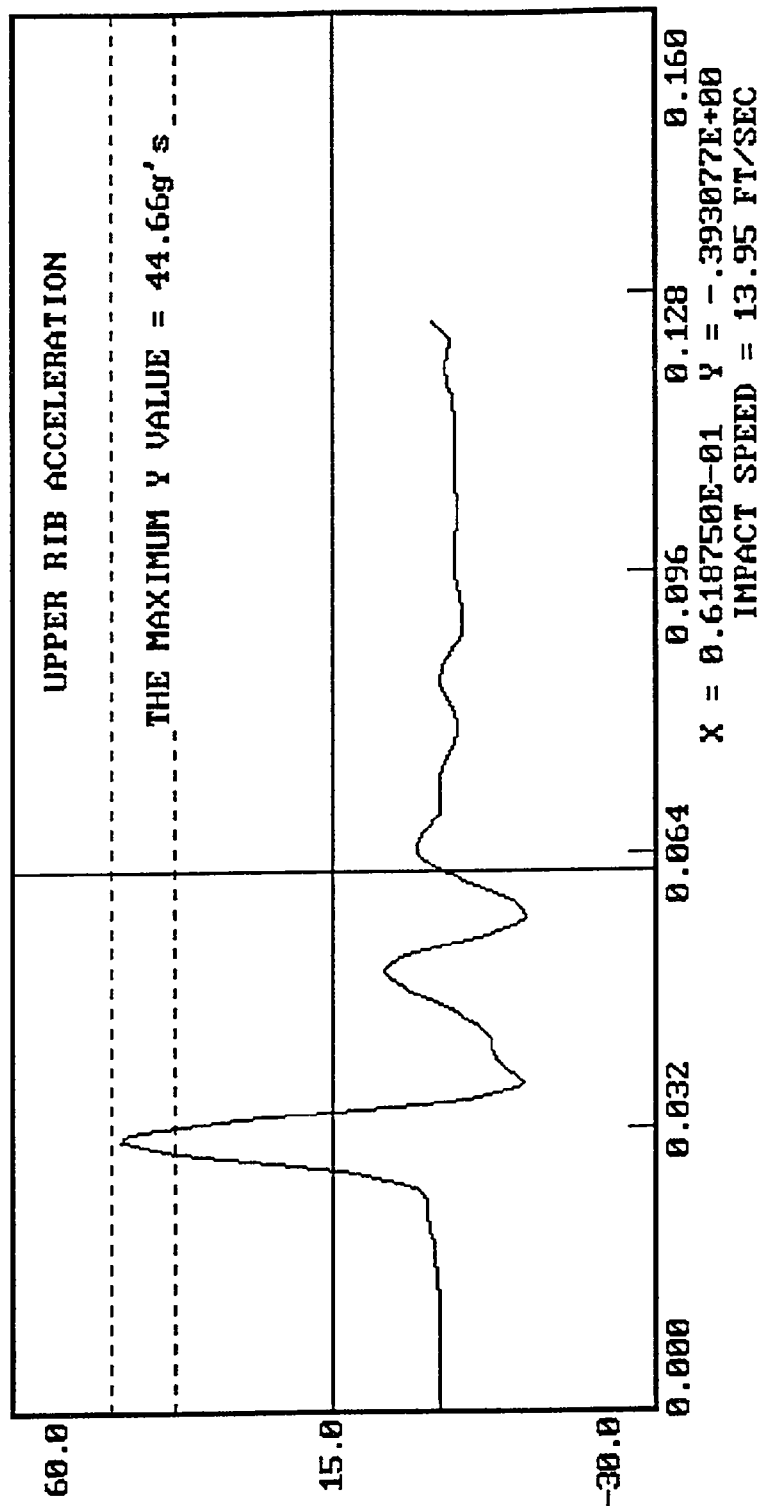
J. Robbins

06-02-1994 14:47

DUMMY CALIBRATION - THORAX IMPACT

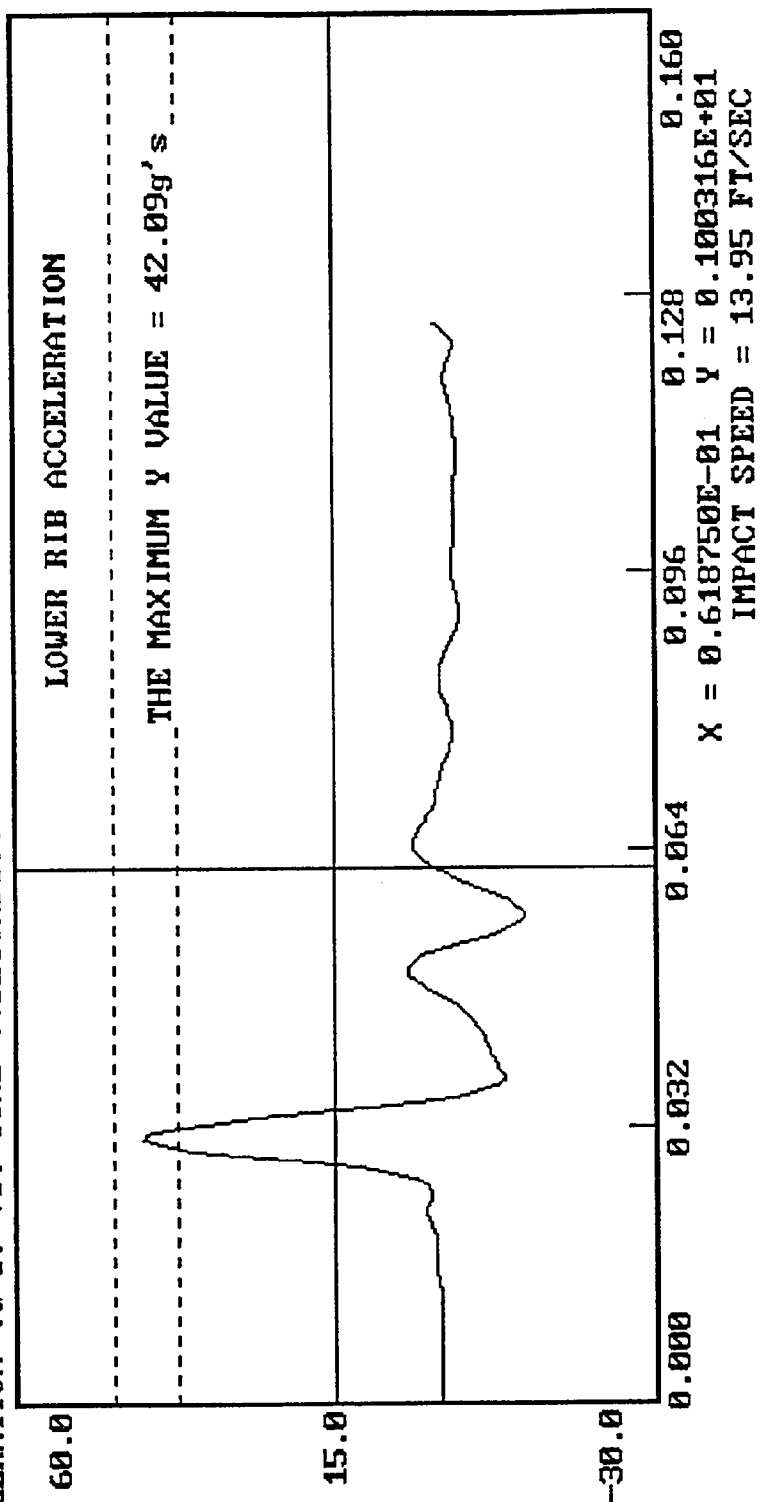
DUMMY # 272

ACCELERATION (G'S) VS. TIME ((SECONDS))



06-02-1994 14:47

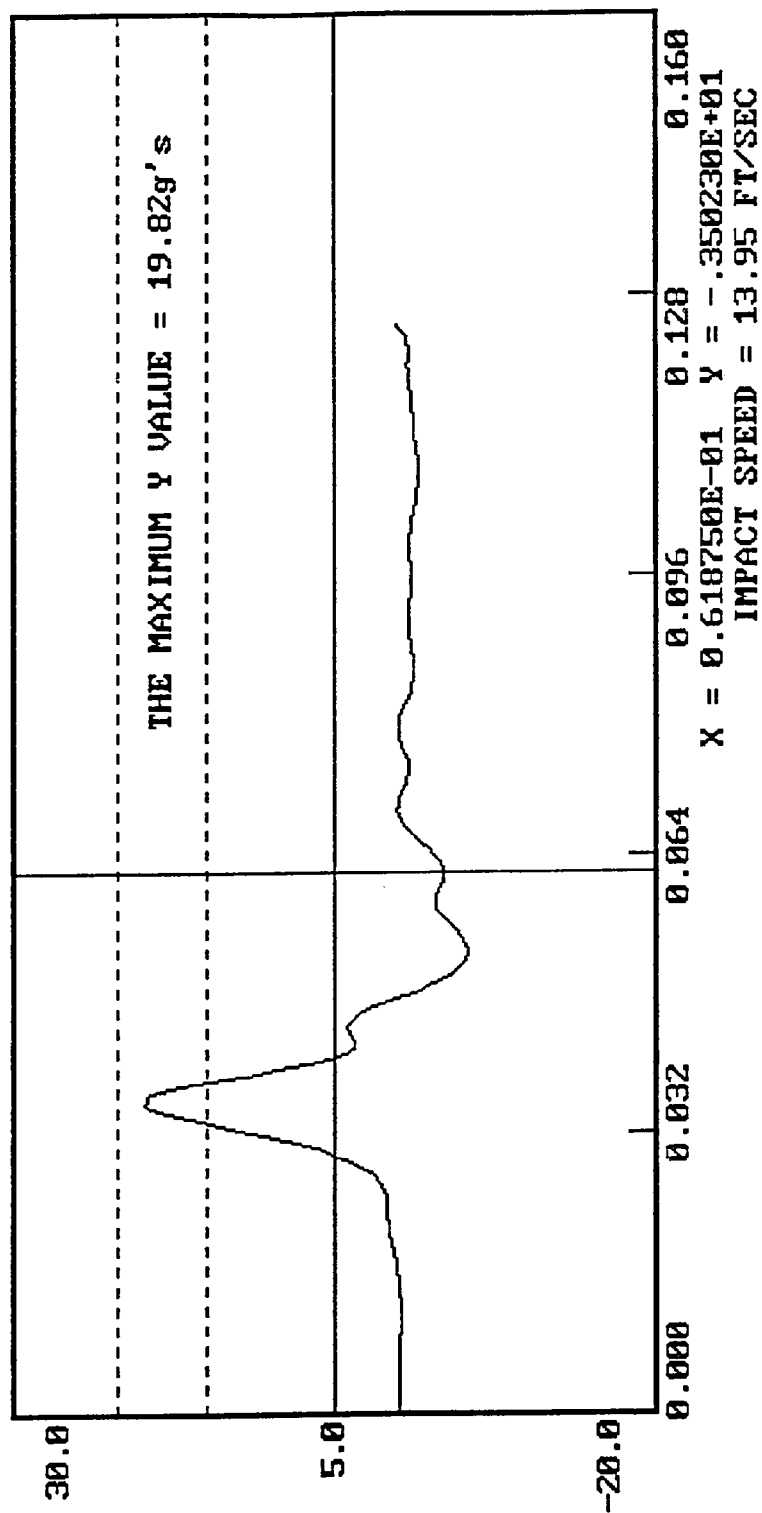
DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 272
ACCELERATION (G'S) VS. TIME ((SECONDS))



06-02-1994 14:47

DUMMY CALIBRATION - THORAX IMPACT
DUMMY # 272

ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION

PELVIS IMPACT TEST

SIDE IMPACT DUMMY (SID)

DATE: June 2, 1994

DUMMY NUMBER: 272

TEST NUMBER: D94873

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	70°
RELATIVE HUMIDITY	10 - 70%	30%
PROBE SPEED	13.8 - 14.2 fps	14.0
PELVIS ACCELERATION	40 - 60 g's	57

TEST MEETS SPECIFICATIONS

TECHNICIAN _____

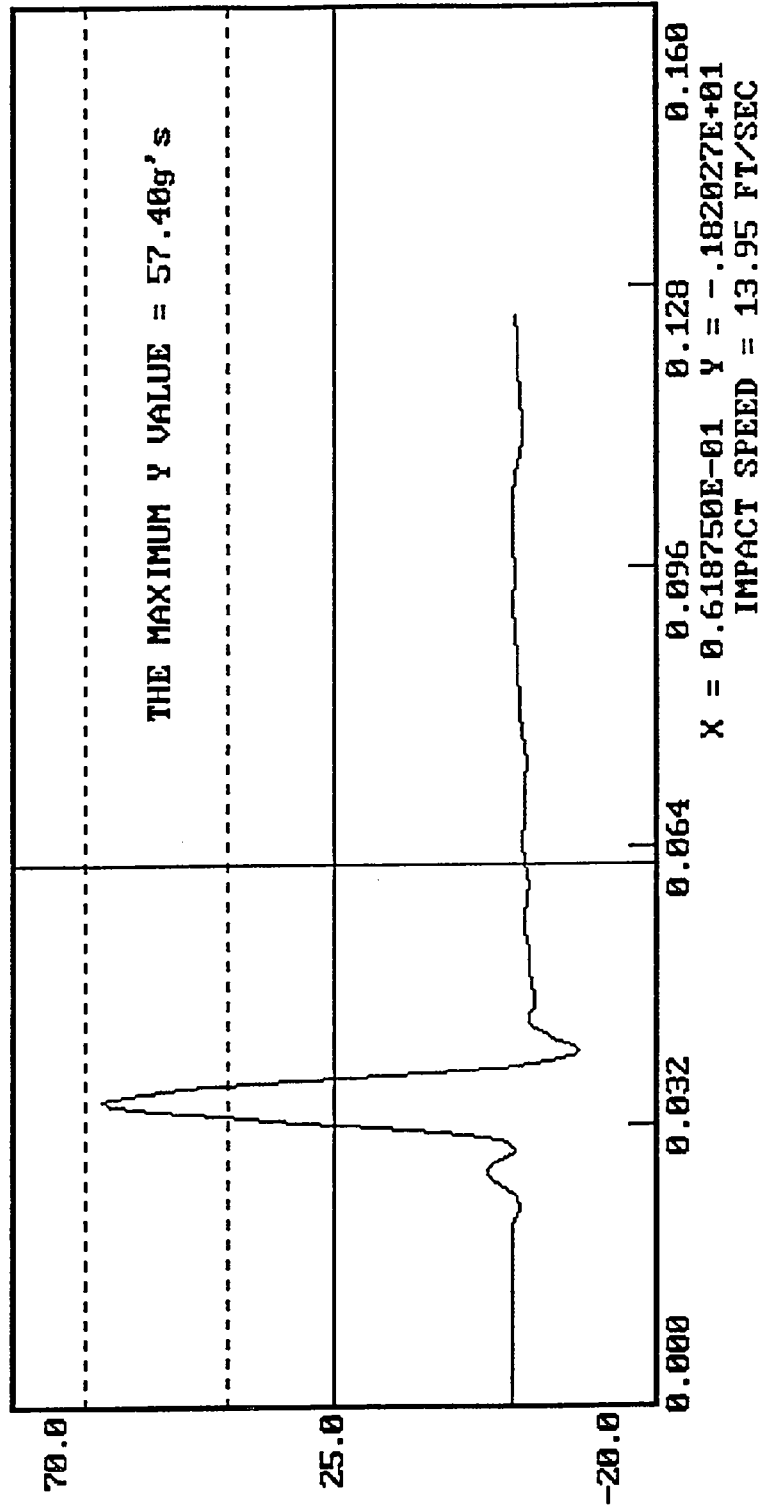
APPROVED BY _____

06-02-1994 09:52

DUMMY CALIBRATION - PELVIS IMPACT

DUMMY # 272

ACCELERATION (G'S) VS. TIME ((SECONDS))



MGA RESEARCH CORPORATION
ABDOMINAL COMPRESSION TEST
(PRELOAD = 10 LBS)
SIDE IMPACT DUMMY (SID)

DATE: June 3, 1994

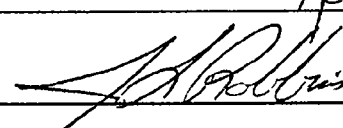
DUMMY NUMBER: 272

TEST NUMBER: D94874

TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	72°
RELATIVE HUMIDITY	10 - 70%	33%
FORCE @ 0.5 in	23.3 - 36.5 lbs	32.0
FORCE @ 0.75 in	36.7 - 49.8 lbs	44.5
FORCE @ 1.0 in	50 - 63 lbs	57
FORCE @ 1.3 in	73 - 88 lbs	80

TEST MEETS SPECIFICATIONS

TECHNICIAN 

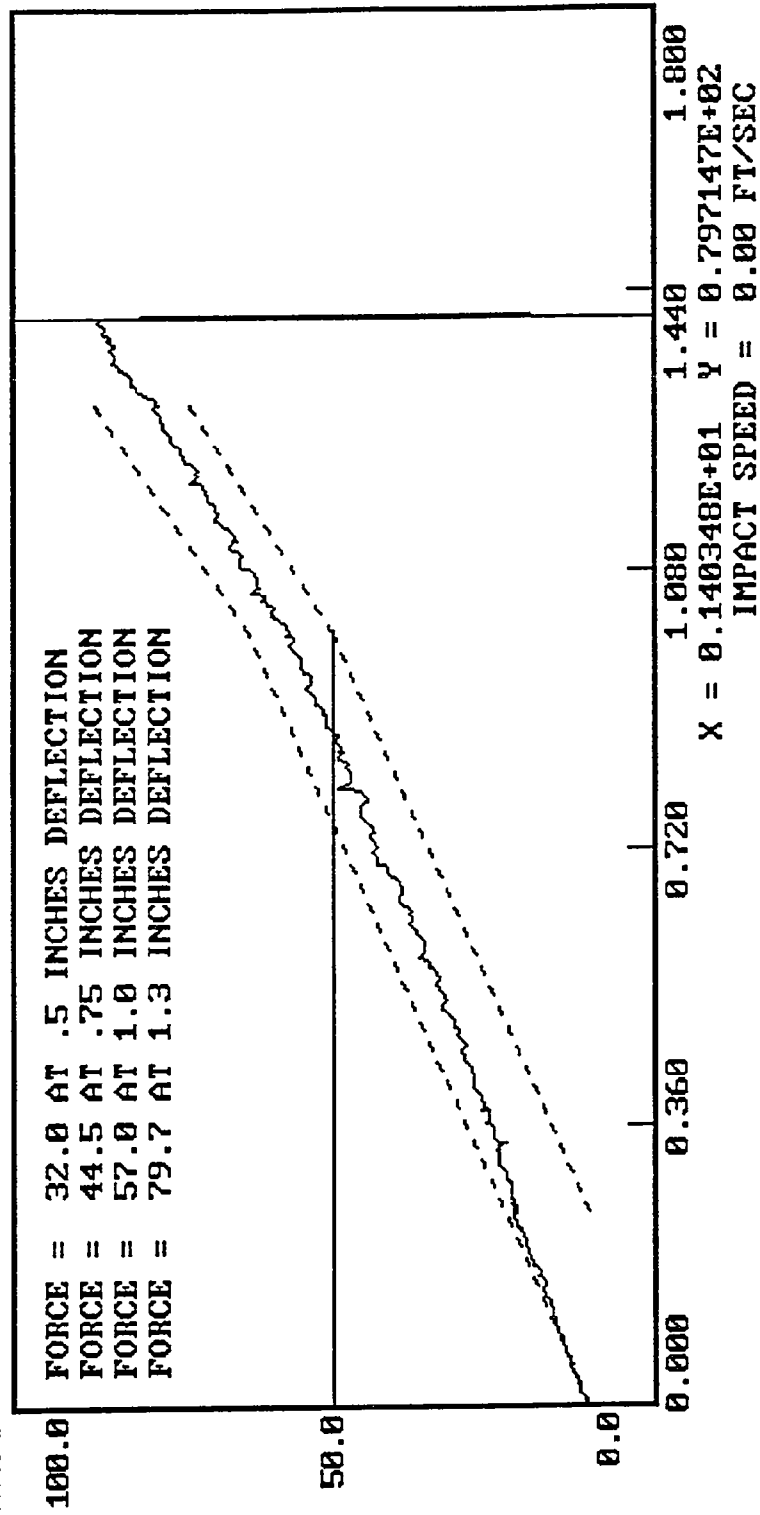
APPROVED BY 

06-03-1994 09:23

DUMMY CALIBRATION - ABDOMEN COMPRESSION

DUMMY # 272

ABDOMEN FORCE () VS. ABDOMEN DISPLACEMENT (INCHES)



MGA RESEARCH CORPORATION

LUMBAR FLEXION TEST

SIDE IMPACT DUMMY (SID)

DATE: June 3, 1994

DUMMY NUMBER: 272

TEST NUMBER: D94875

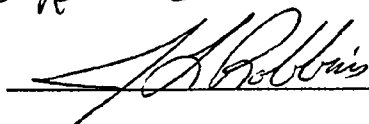
TEST PARAMETER	SPECIFICATION	TEST RESULTS
TEMPERATURE	66 - 78° F	72°
RELATIVE HUMIDITY	10 - 70%	33%
FORCE @ 0°	0 - 6 lbs	0
FORCE @ 20°	22 - 34 lbs	33
FORCE @ 30°	34 - 46 lbs	45
FORCE @ 40°	46 - 58 lbs	51
RETURN ANGLE	12° maximum	4°

TEST MEETS SPECIFICATIONS

TECHNICIAN

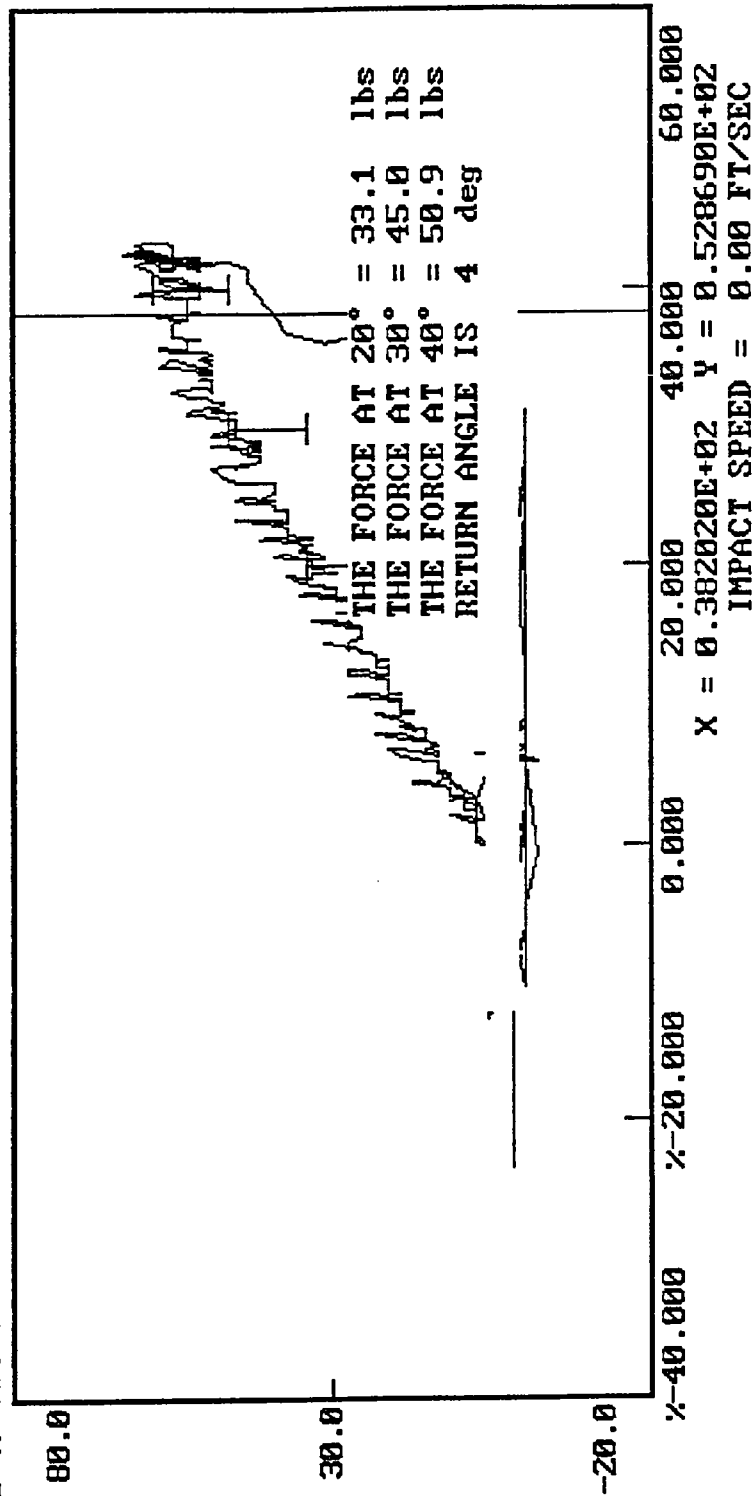


APPROVED BY



DUMMY CALIBRATION - LUMBAR FLEXION
 DUMMY # 272
 FORCE () VS. TORSO ROTATION (DEGREES)

06-03-1994 14:22



POST-TEST DRIVER DUMMY INSPECTION CHECKLIST

Type: Side Impact Dummy

Serial Number: 270

Inspected By: Jeff Robbins

Date: June 2, 1994

<u>Part</u>	<u>Items Checked</u>	<u>Comments</u>
Skin	visual inspection	OK
Head	visual, ballast, accelerometer mount	OK
Neck	visual, cable torque	OK
Spine box	visual, ballast, weldment, accelerometer mount	OK
Rib cage	visual, measure, stiffeners	OK
Sternum	visual	OK
Lumbar spine	visual	OK
Abdomen	visual	OK
Pelvis	visual, palpate, accelerometer mount	OK
Upper legs	visual	OK
Knees	visual, stops, inserts	OK
Lower legs	visual, range of motion	OK
Ankles	visual, range of motion	OK
Feet	visual, range of motion	OK
Joints	1 to 2 g range	OK
Other		

NOTES: (include component/problem/action/reason):

POST-TEST PASSENGER DUMMY INSPECTION CHECKLIST

Type: Side Impact Dummy

Serial Number: 272

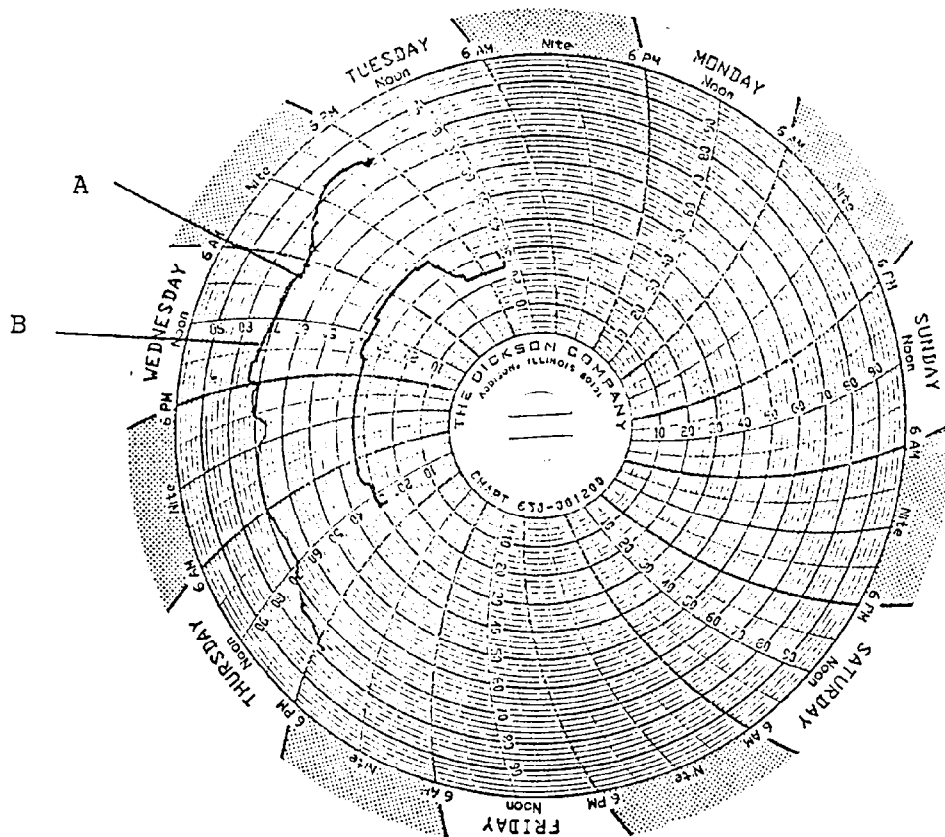
Inspected By: Jeff Robbins

Date: June 2, 1994

<u>Part</u>	<u>Items Checked</u>	<u>Comments</u>
Skin	visual inspection	OK
Head	visual, ballast, accelerometer mount	OK
Neck	visual, cable torque	OK
Spine box	visual, ballast, weldment, accelerometer mount	OK
Rib cage	visual, measure, stiffeners	OK
Sternum	visual	OK
Lumbar spine	visual	OK
Abdomen	visual	OK
Pelvis	visual, palpate, accelerometer mount	OK
Upper legs	visual	OK
Knees	visual, stops, inserts	OK
Lower legs	visual, range of motion	OK
Ankles	visual, range of motion	OK
Feet	visual, range of motion	OK
Joints	1 to 2 g range	OK
Other		

NOTES: (include component/problem/action/reason):

VEHICLE AND DUMMY TEMPERATURE



A = Dummies installed in vehicle
B = Impact

No electronic data available

APPENDIX D
DUMMY AND VEHICLE CALIBRATION DATA

**DUMMY, VEHICLE AND LABORATORY INSTRUMENT CALIBRATION
INSTRUMENTS FOR DRIVER DUMMY NO. 270**

	DRIVER		
	SERIAL NO.	MANUFACTURER	CALIBRATION DATE
Upper Rib	AGRW3	Endevco	May 25, 1994
Lower Rib	AHTW4	Endevco	May 24, 1994
Lower Spine	AGRD5	Endevco	May 24, 1994
Pelvis	AHTN3	Endevco	May 25, 1994
Upper Rib Redundant	AGTP6	Endevco	May 24, 1994
Lower Rib Redundant	AHWL7	Endevco	May 24, 1994
Lower Spine Redundant	AC6J4	Endevco	May 06, 1994
Pelvis Redundant	AC9B7	Endevco	May 25, 1994

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INSTRUMENTS FOR PASSENGER DUMMY NO. 272

	LEFT REAR PASSENGER		
	SERIAL NO.	MANUFACTURER	CALIBRATION DATE
Upper Rib	AGTM2	Endevco	May 24, 1994
Lower Rib	ACCA3	Endevco	May 24, 1994
Lower Spine	AGR57	Endevco	May 25, 1994
Pelvis	AHTL9	Endevco	May 25, 1994
Upper Rib Redundant	AGTB5	Endevco	May 24, 1994
Lower Rib Redundant	AHTP3	Endevco	May 24, 1994
Lower Spine Redundant	AGTG8	Endevco	May 25, 1994
Pelvis Redundant	AC9B7	Endevco	May 25, 1994

VEHICLE INSTRUMENT CALIBRATION

	VEHICLE ACCELEROMETERS		
	SERIAL NO.	MANUFACTURER	CALIBRATION DATE
MDB CG X	MGA132	Entran	May 06, 1994
MDB CG Y	MGA007	Entran	May 06, 1994
MDB CG Z	MGA016	Entran	May 06, 1994
MDB Rear Axle X	MGA134	Entran	May 06, 1994
MDB Rear Axle Y	MGA147	Entran	May 06, 1994
Mid Left A-Post Y	MGA165	Entran	May 06, 1994
Lower Left A-Post Y	MGA054	Entran	May 06, 1994
Mid Left B-Post Y	ACC00	Endevco	May 06, 1994
Lower Left B-Post Y	MGA114	Entran	April 25, 1994
Trunk Centerline X	MGA124	Entran	May 06, 1994
Trunk Centerline Y	AC815	Endevco	May 06, 1994
Trunk Centerline Z	MGA146	Entran	May 06, 1994
Driver Seat Track Y	MGA122	Entran	May 24, 1994
Right Front Sill X	MGA158	Entran	May 17, 1994
Right Front Sill Y	MGA143	Entran	May 17, 1994
Right Front Sill Z	MGA128	Entran	May 17, 1994
Right Rear Sill X	MGA130	Entran	May 24, 1994
Right Rear Sill Y	MGA125	Entran	May 06, 1994
Right Rear Sill Z	MGA073	Entran	May 17, 1994
Right Rear Seat Occupant Compartment Y	MGA131	Entran	April 25, 1994
Left Front Sill Y	MGA154	Entran	April 25, 1994
Left Rear Sill Y	MGA014	Entran	April 25, 1994

Note: All Endevco accelerometers are Model No. 7264-2000

All Entran accelerometers are Model No. EGB-72