

9074485

RESEARCH RABBIT (MIV) Modified Integrated Vehicle

Phase 1



VOLKSWAGENWERK
Aktiengesellschaft
WOLFSBURG

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Final Report
Volume III/1 Side Impact

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The Test Results belong to the specified NHTSA Test Configuration for Side Impacts with the Crabbed Barrier and HSRI-SID-Dummies both of which are currently under development.

NHTSA Project DTNH 22-81-C-17085

Volume III/ 1

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1. Introduction

The Objective of the MIV project was to optimize the contradictory design aspects of a high degree of passive safety and low fuel consumption.

The project was arranged in Phase I and II. The results of Phase I are the basis of this report. Phase II was redefined by NHTSA. According to this, the three engine/transmission concepts that were to be newly developed are no longer part of Phase II.

Possibilities were to be found for a 4 door Rabbit for further increasing occupant protection in specified side and frontal impacts. The Rabbit Modifications should be possible to implement on the production line. NHTSA's design goals were the 35 mph frontal fixed barrier impact and the 30, 35 or 40 mph side impact with the new 1.565 kg (3,450 lbs) deformable Crabbed Barrier and the new HSRI Dummy which were specially conceived for the side impact and are presently still under development.

Modifications for the 4 door Rabbit were derived from Crabbed Barrier/Production Rabbit baseline tests.

NHTSA contract specifications called for a maximum weight increase of 20 lbs for the modified 4 door Rabbit.

The NHTSA goal to achieve the greatest possible reduction in dummy loads, in keeping with the objective of lowest possible weight together with the prerequisite that the design be suited to mass production at the lowest possible cost, required the development of a new "Integrated Structure" for the 4 Door Modified Rabbit. This concept requires that the greatest number of components be effective during a frontal and a side impact. The "Integrated Structure" approach, rather than the Budd strategy to use add-on parts, is necessary to achieve the goals established by NHTSA.

2. Method

- 2.1 Test Devices and Test Configuration
- 2.2 List of Accelerometer Location
 - 2.2.1 Target Vehicle Instrumentation
 - 2.2.2 Side Impactor Instrumentation
 - 2.2.3 Dummy Instrumentation
- 2.3 Camera Location and Frame Rate

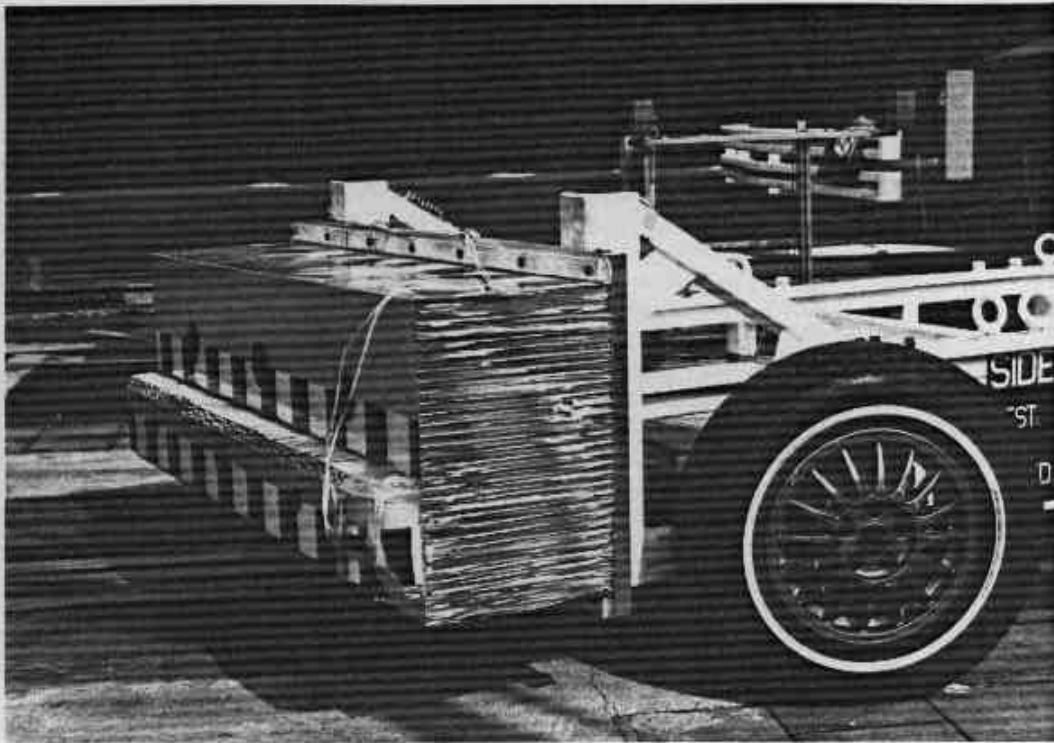
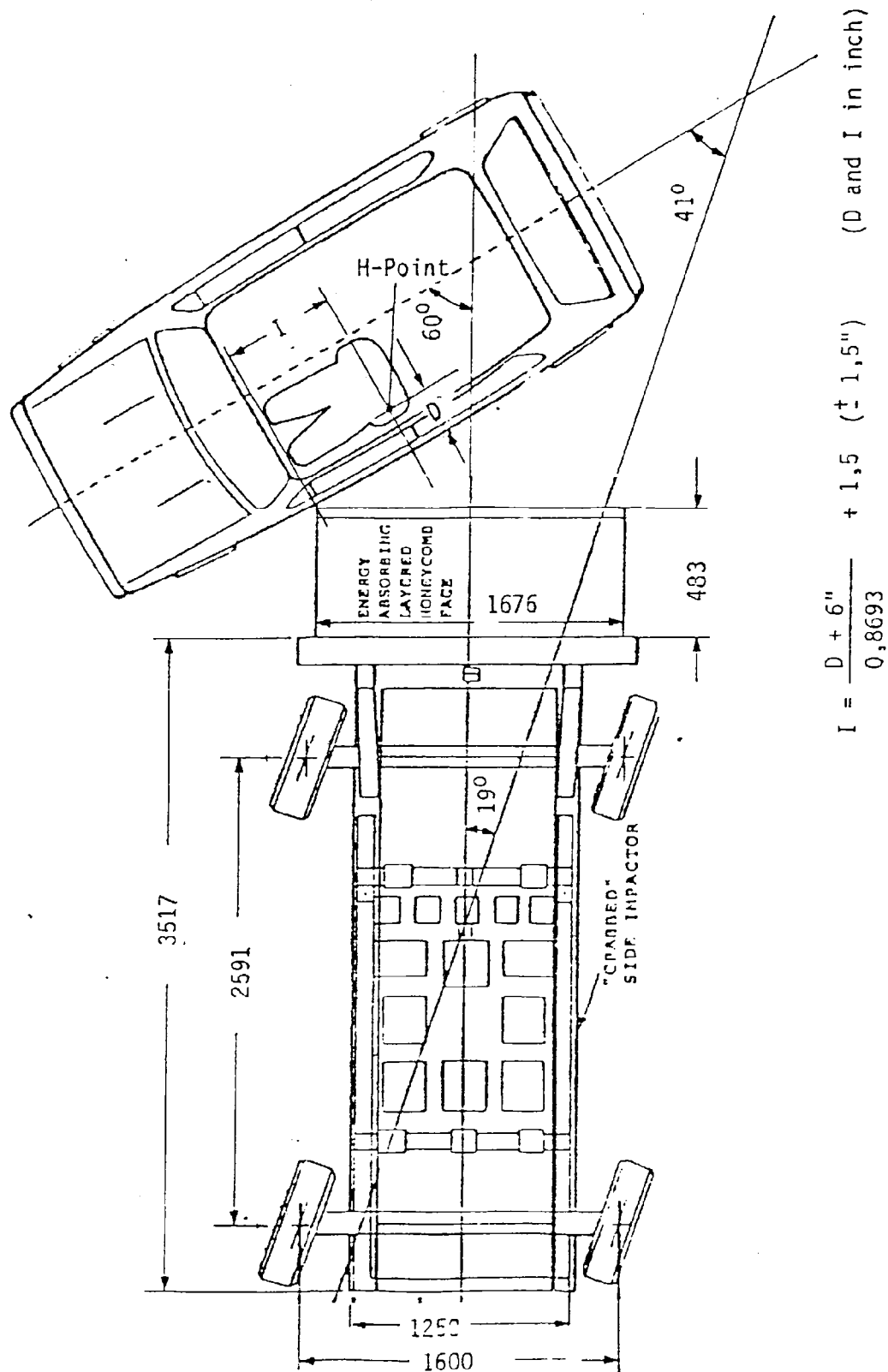


FIGURE 1 : 19° CRABBED BARRIER TEST DEVICE



FIGURE 2 : HSRI SIDE IMPACT DUMMY



Remarks: I = Impact-Point

D = Distance H-Point - Door Exterior

Figure 3: Test Configuration

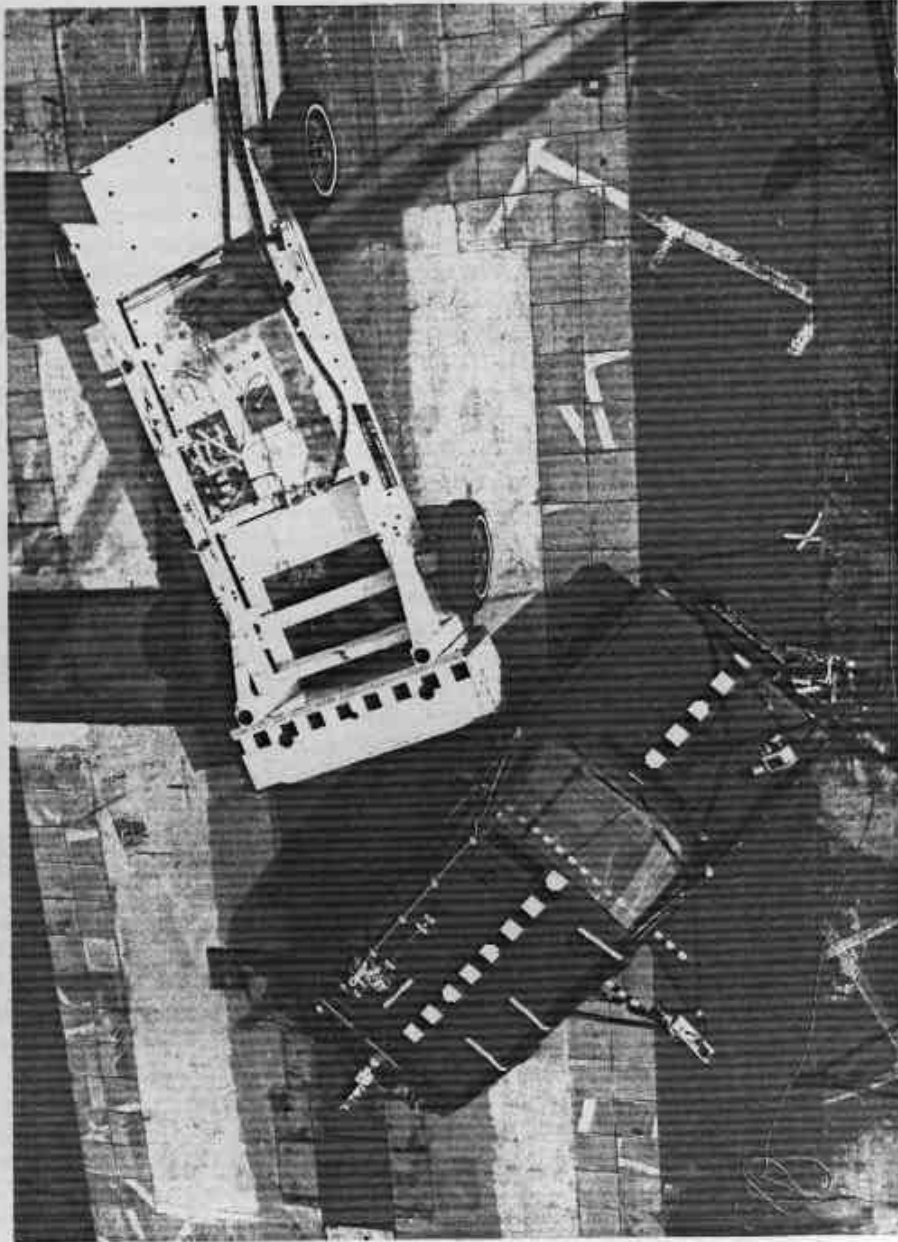


FIGURE 4 : SIDE IMPACT TEST CONFIGURATION
CRABBED BARRIER / VW RABBIT

Table 1: List of Accelerometer - Location

VEHICLE

No.	Location	Shortened Form	Direction
1	Right Front-Doorsill	TSVR	Y
2	Left Front-Doorsill	TSVL	Y
3	Left Rear-Doorsill	SHHL	Y
4	Rear Deck over Centerline	KOBO	X, Y, Z
5	Front Firewall over C _L	SWMI	X, Y, Z
6	Mid-front Edge of left Front-Door	TTRV	Y
7	Middle of left Front-Door	TTRM	Y
8	Shoulder Contact at Front-Door	SASL	Y
9	Pelvis Contact at Front-Door	BASL	Y
10	Left Front-Door on Windowsill	FBVL	Y
11	Right Front-Door on Windowsill, directly across No. 10	FBVR	Y
12	Left B-Pillar near Door Latch	BSLL	Y
13	Right B-Pillar across No. 12	BSLR	Y
14	Underneath left Front Seat attached to Seat	SGFA	Y
15	Vehicle Center of Gravity	RTMI	X, Y, Z
16	Left Front-Door Intrusion	FTWE	Y
17	B-Pillar Intrusion	THWE	Y
18	Shoulder Contact Driver	SK01K	
19	Pelvis Contact Driver	BK01K	
20	Shoulder Contact Left Rear Passenger	SK03K	
21	Pelvis Contact Left Rear Passenger	BK03K	

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1	Right Frame Rail	LTRR	X
2	Left Frame Rail	LTRL	X
3	Front Crossmember at C _L	QTM	X
4	Right Rear Vertikal Frameraill	RHTR	X, Y
5	Center of Gravity	SPKT	X, Y, Z

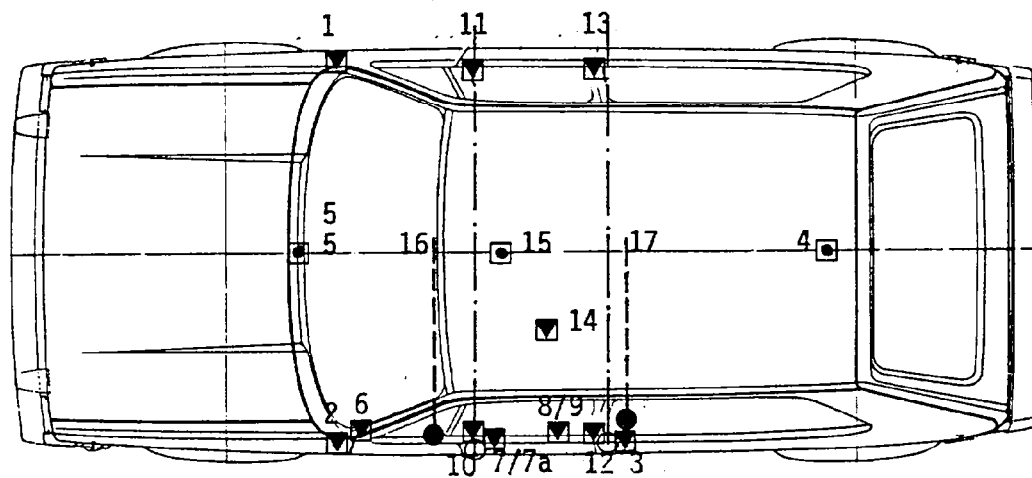
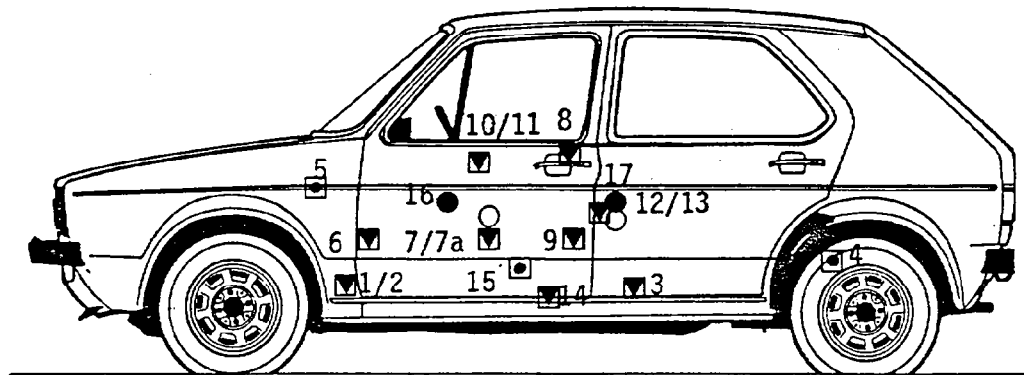
Declaration: X = Longitudinal

Y = Lateral

Z = Vertikal

Location of Accelerometer for the HSRI Side Impact Dummies

Location	Shortened Form	Direction
<u>D R I V E R</u>		
Head Triaxial	- K001	X, Y, Z
Upper Sternum	- B001	X
Lower Sternum	-BU01	X
Left upper Rib	L001	Y
Left lower Rib	LU01	Y
Right upper Rib	R001	Y
Right lower Rib	RU01	Y
Upper Thorax (T 1)	T001	X, Y, Z
Lower Thorax (T 12)	TU01	X, Y, Z
Pelvis Triaxial	BE01	X, Y, Z
Chest Deflection	WE01	Y
Shoulder Beltforce	GU01SA	
<u>R E A R L E F T P A S S E N G E R</u>		
Head Triaxial	K003	X, Y, Z
Upper Sternum	B003	X
Lower Sternum	BU03	X
Left upper Rib	L003	Y
Left lower Rib	LU03	Y
Right upper Rib	R003	Y
Right lower Rib	RU03	Y
Upper Thorax (T 1)	T003	X, Y, Z
Lower Thorax (T 12)	TU03	X, Y, Z
Pelvis Triaxial	BE03	X, Y, Z
Chest Deflection	WE03	Y
Pelvis Beltforce	GU03BA	



-  Axial Accelerometer (Y - Direction)
-  Biaxial Accelerometer (X, Y - Direction)
-  Triaxial Accelerometer (X, Y, Z -Direction)
-  Displacement Tube
-  Displacement Transducer

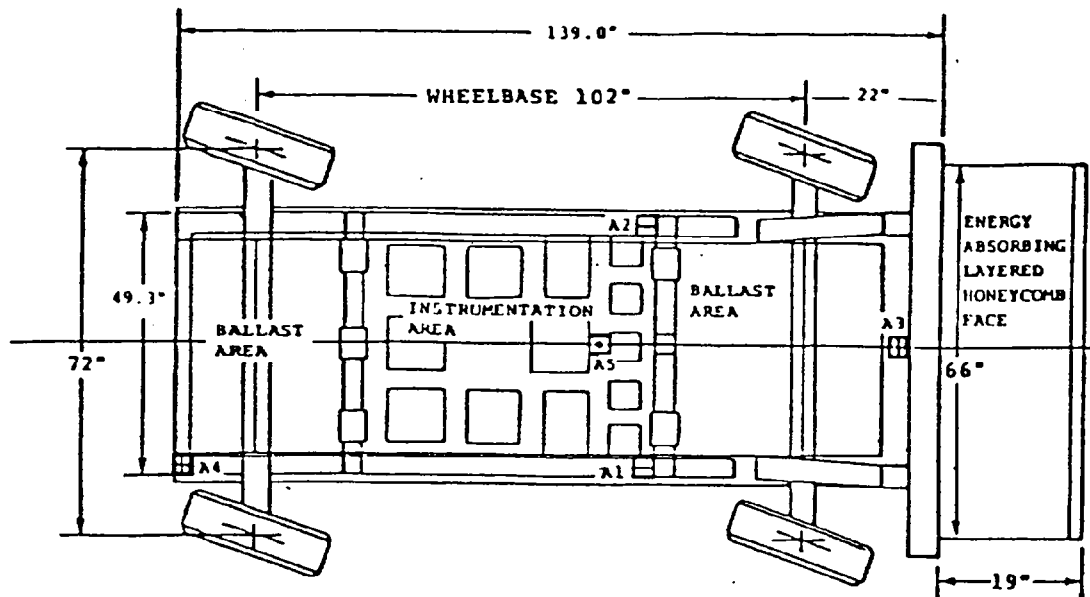
Note: See Table for Additional Information

Figure 5 : Target Vehicle Instrumentation

No.	Accelerometer - Location	Coordinates [mm]			Results [g _{max}]		
		X *	Y *	Z *	X	Y	Z
1	Occupant Compartment, right Front-Doorsill	2630	620	300	-	16	-
2	Occupant Compartment, left Front-Doorsill	2630	-620	300	-	90	-
3	Occupant Compartment, left Rear-Doorsill	1410	-560	290	-	122	-
4	Rear Deck over Vehicle Centerline	910	0	440	14	12	10
5	Front Firewall over Vehicle Centerline	2890	0	650	12	8	-
6	Mid-front Edge of Left Front Door	2550	-620	457	-	-	-
7	Middle of left Front Door	2060	-620	630	-	248	-
8	Shoulder Contact Front Door	1775	-665	850	-	-	-
9	Pelvis Contact Front Door	1840	-660	480	-	-	-
10	Left Front Door on Windowsill, slightly forward of surrogate's	2050	-650	850	-	70	-
11	Right Front Door on Windowsill, directly across from Nr. 10	2050	650	850	-	42	-
12	Left B-Pillar near Door Latch	1480	-650	670	-	120	-
13	Right B-Pillar across from Nr. 12	1480	650	670	-	38	-
14	Underneath left Front Seat attached to Seat	1960	325	285	-	111	-
15	Vehicle Center of Gravity				17	29	18
16	Displacement Transducer Front Door	2235	-	670	-	-	-
17	Displacement Transducer B-Pillar	1415	-	850	-	-	-

* Reference Points: X - Rear Bumper
Y - Vehicle Centerline
Z - Ground Level

Table 2 : Summary of Target Vehicle Instrumentation

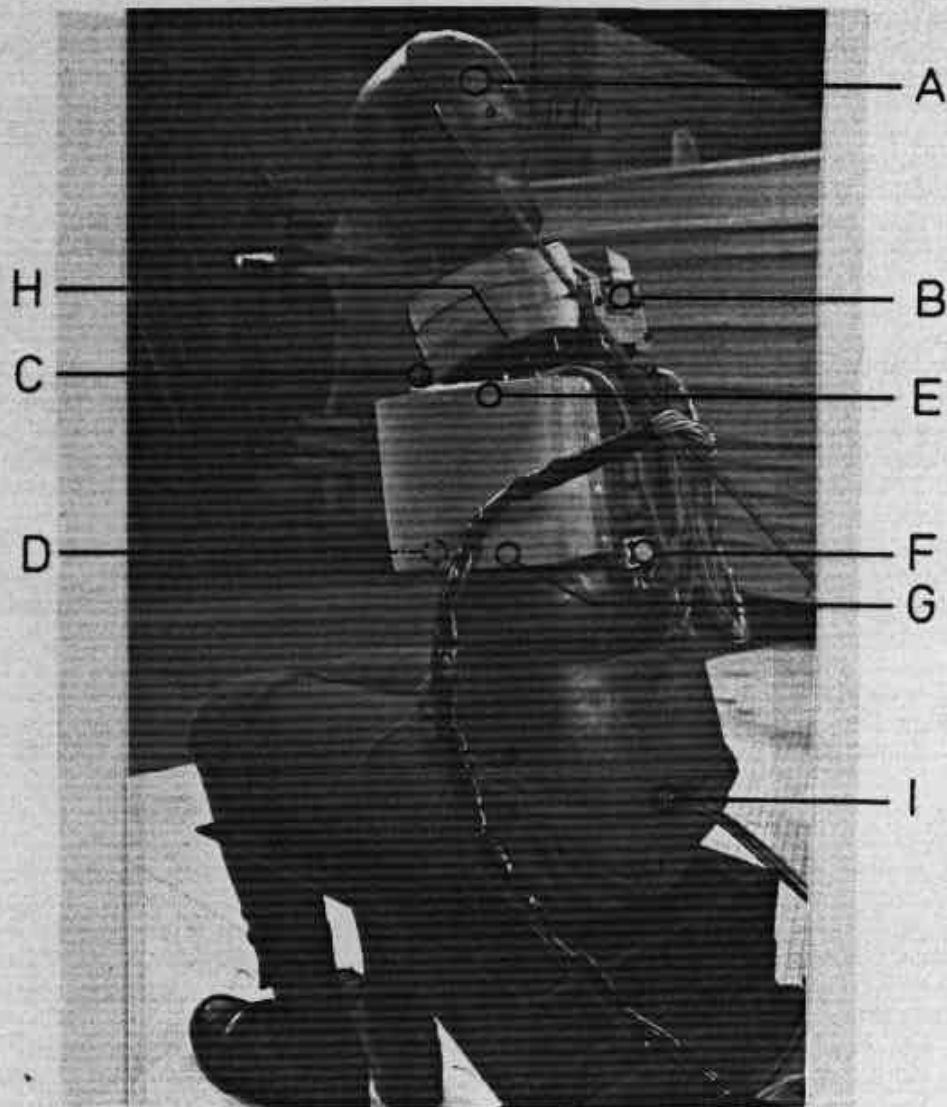


-  Axial Accelerometer, Longitudinal
-  Biaxial Accelerometer, Long., Lat.
-  Triaxial Accelerometer, Long., Lat., Vert.

No.	Accelerometer - Location	Coordinates [mm]			Results [G]		
		X	Y	Z	Long	Lat	Vert
A 1	Right Frame Rail	2134	584	508	16	-	-
A 2	Left Frame Rail	2134	-584	508	14	-	-
A 3	Front Crossmember at Centerline	3300	0	610	17	-	-
A 4	Right rear vertical Frame Rail	228	560	407	16	15	-
A 5	Side Impactor Center of Gravity	1727	0	305	def.	5	5

Reference Plane: X - Rear of Side Impactor
Y - Side Impactor Centerline
Z - Ground

FIGURE 6 : SIDE IMPACTOR INSTRUMENTATION



- | | |
|---------------------------------|----------------------------------|
| A. Head Triaxial | F. Lower Thorax (T 12), Triaxial |
| B. Upper Thorax (T 1), Triaxial | G. Left Lower Rib, Lateral |
| C. Upper Sternum, Longitudinal | (also on right) |
| D. Lower Sternum, Longitudinal | H. Displacement Transducer |
| E. Left Upper Rib, Lateral | I. Pelvis, Triaxial |
| (also on right) | |

Figure 7 : Location of 18 Accelerometer for Side Impact Dummy

Test No: 1 Test Date: 08.24.1981

Test Type: 60° Side Impact Simulation

Vehicle A : Side Impactor

Vehicle B: VW-Rabbit

Comments: Side Impactor "Crabbed" 19°

Camera	Yes
Still	
Movie	
Slides	
Polaroid	

Camera Symbols

- ☐ Pit
☐ Ground
☐ Barrier

1. 1000 fr/sec

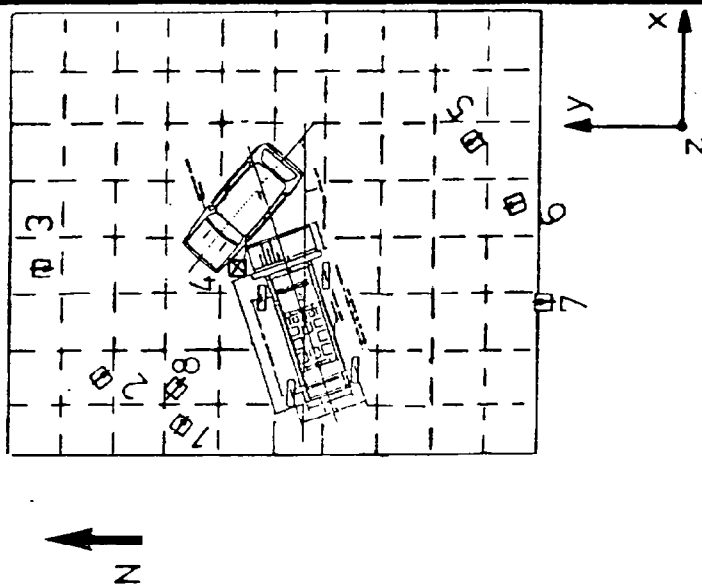
2. 25 fr/sec

3. 400 fr/sec

Timing Light, Speed

1. 100 Hz (10 msec/light)

2. Other



Loc. No.	Location	Field of View	Lens Size	Frm Rate	Trng Spd	Real Fr.R.	Impact Dist-X	C. L. Dist-Y	Cam (m) Dist-Z
1	North Side -Parallel To Bullet	Overall of Both Vehicles (Locam)	16	3	10	419	-7.0	4.0	1.3
2	North Side -Parallel to Target	Close-up of Both Vehicles at Impact (Locam)	10	3	10	347	-3.0	4.5	2.2
3	North Side-Perpendicular to Bullet	Overall of Both Vehicles (Locam)	26	3	1	410	8.0	4.0	1.3
4	Overhead	Elevated - Looking Down at Impact Point (Photosonics)	10	3	10	367	-0.8	2.0	7.0
5	South Side -Parallel to Target	Close-up of Both Vehicles at Impact (Locam)	16	3	10	387	10.0	-12.0	1.3
6	South Side- Perpendicular to Target	Overall of Both Vehicles (GSMO)	16	2	-	--	5.0	-12.0	1.0
7	South Side	Overall of Both Vehicles (Locam)	16	3	10	413	2.0	-12.0	1.3
8	North Side	Overall of Both Vehicles (Mitchel)	50	2	-	---	-4.5	4.0	1.4

Figure 8 :Camera Location - Ground based

Test No.: 1 Test Date: 08.24.1881

Test Type: 600 Side Impact Simulation

Vehicle A: Side Impactor

Vehicle B: VW-Rabbit

Comments: Side Impactor "Crabbed" 190

Camera Symbols

Frame Rate

☐ on-Board

1. 1000 fr/sec

☐ Ground

2. 400 fr/sec

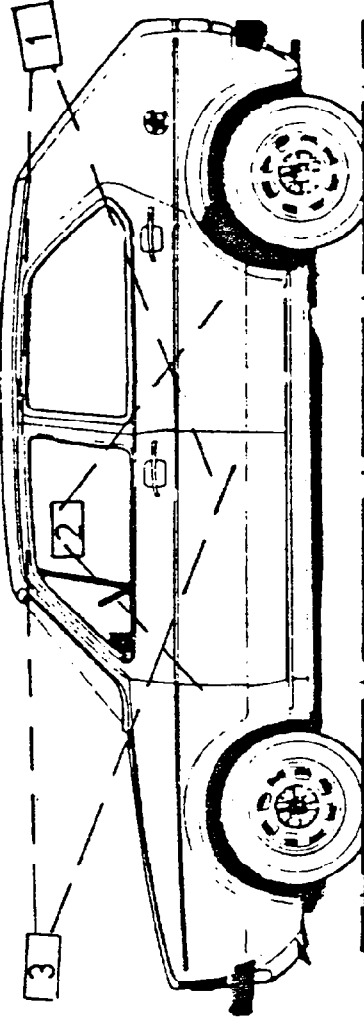
☐ Overhead

3. Other _____ fr/sec

Timing Light, Speed

1. 100 Hz (10msec/light)

2. Other _____



Loc. No.	Location	Field of View	Lens Size	Frm Rate	Trng Spd	Real Fr.R.	Impact Dist-X	C. L. Dist-Y	CAM Dist-Z [m]
1	Vehicle Rear Hatch-back Door	Front and Rear Occupant Compartment (Photosonics)	8	1	1	960			
2	Vehicle Right Front Door	Front Occupant Compartment (Photosonics)	8	1	1	1000			
3	Vehicle Front Right Side	Front and Rear Occupant Compartment (Photosonics)	XXXXXXXXXXXX	XXXXXXXXXXXX	XXXXXXXXXXXX	XXXXXXXXXXXX			

Figure 9: Camera Locations - on Board

- 3. Test Parameter and Results
 - 3.1 Crash Test Summary
 - 3.1.1 Target Vehicle
 - 3.1.2 Side Impactor (19° Crabbed Barrier)
 - 3.2 Pre-Test Conditions
 - 3.2.1 Driver Pre-Test Position
 - 3.2.2 Rear Passenger Pre-Test Position
 - 3.3 Vehicle Pre- and Post-Test Position
 - 3.4 Post-Test Observations
 - 3.5 Dummy Test Response
 - 3.5.1 Dummy Test Response Summary - Driver
 - 3.5.2 Dummy Test Response Summary - Rear Passenger
 - 3.5.3 AIS and Coefficients
 - 3.6 Target Vehicle Test Response
 - 3.6.1 Pre- and Post-Test Measurements
 - 3.6.2 Exterior and Interior Vehicle Measurement
 - 3.6.3 Exterior and Interior Static Crush (Top View)
 - 3.6.4 Exterior and Interior Static Crush (Front View)
 - 3.7 Crabbed Barrier Test Response
 - 3.7.1 Pre- and Post-Test Frontal Profile
 - 3.7.2 Exterior Static Crush

Table 3: Crash Test Summary for Target Vehicle

VEHICLE DATA		TEST 1	
Test Vehicle		VW Rabbit 4-Door	
Overall Length/Width (mm)		3921	/1611
Test Weight by Wheel (kp)		LR 268	RR 282
		LF 312	RF 342
Total Weight (kp)		1204	
Wheelbase (mm)		2402	
Longitudinal C.G. (from Center of Front Axle) (mm)		1097,3	
Impact Angle (deg) *		60°	
Impact Speed (mph)		0 (stationary)	
Maximum C.G. Resultant Velocity Change (mph // msec)			
Maximum C.G. Resultant Acceleration (G //msec)			
Maximum Door Acceleration (G // msec)**			
Maximum Exterior Static Crush (mm)			
• Level 4 (32.0")		345	
• Level 3 (26.0")		359	
• Level 2 (20.0")		436	
• Level 1 (12.0")		263	
Maximum Post-test Intrusion (mm)		362	
OCCUPANTS			
Type		SID	SID
Location		Driver	Left Rear Pass.
Restraints		RA	Pelvis Belt
INSTRUMENTATION			
Number of Data Channels		62	
Number of cameras (On Board)		3	

* With respect to bullet vehicle.

**At mid-rear edge of left front door.

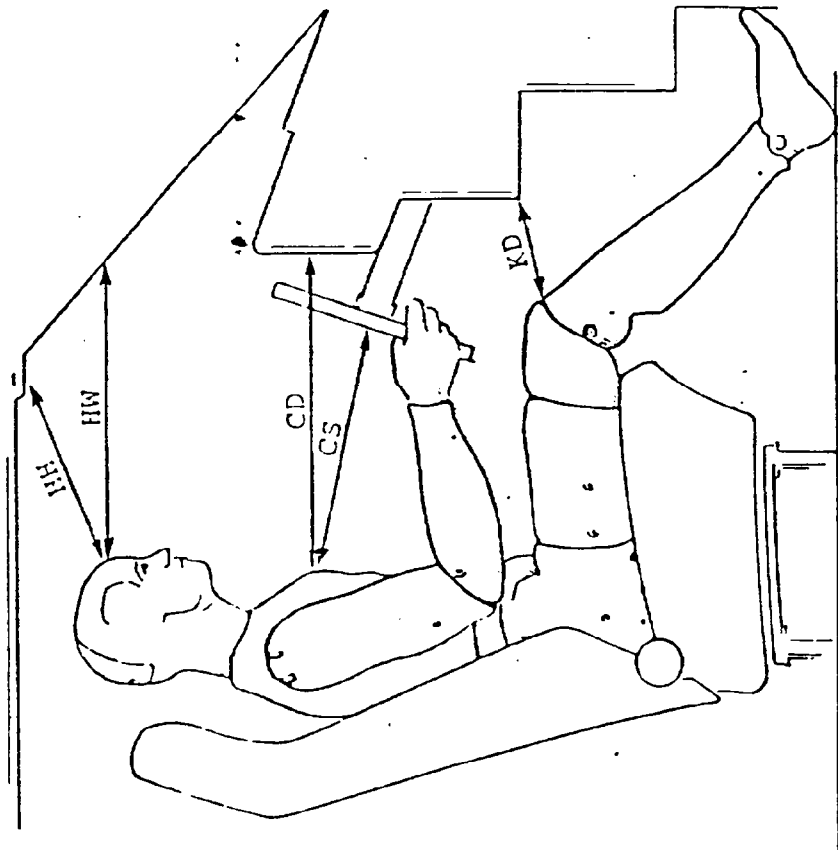
Table 4 : Crash Test Summary for Side Impactor

VEHICLE DATA		TEST	1
Test Vehicle		19° Crabbed Side Impactor	
Overall Length/Width (mm)		4000	/ 2155
Test Weight by Axle (kp)		LR 398	RR 383
Total Weight (kp)		LF 390	RF 401
Wheelbase (mm)		1572	
Longitudinal C.G. (from Center of Front Axle) (mm)		2591	
Impact Angle (deg)		1266	
Impact Speed (mph)		60°	
Maximum C.G. Resultant Velocity Change (mph / msec)		31,58	
Maximum C.G. Average Resultant Compartment Acceleration (G / msec)			
Maximum Static Crush (mm)			
• Row C (Top of Stack Level)		75	
• Row B (Mod-Stack Level)		105	
• Row A (Bumper Level)		100	
<u>OCCUPANTS</u>			
Type		-	
Location		-	
Restraints		-	
<u>INSTRUMENTATION</u>			
Number of Data Channels		10	
Number of Cameras (Ground Based)		7	

Test No.: 1 Vehicle: 1 LF 312 (kp) RF 342 (kp)
 Test Date: 8.24.81 Total Test Wt. 1204 (kp) LR 268 (kp) RR 282 (kp)

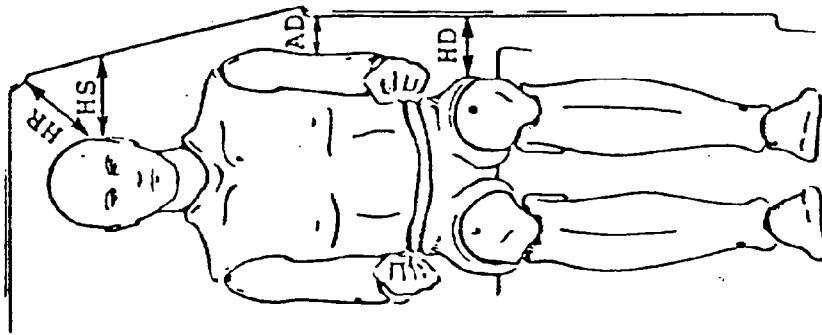
HEAD RESTS - up down other none
 FRONT SEAT - forward midpoint rearward latched welded
 FRONT SEAT TILT - forward midpoint back other 25° none
 REAR SEAT - in place removed
 STEERING WHEEL - up midpoint down not adjustable
 SUN VISORS - up down removed
 GLOVE COMPARTMENT - locked closed none
 SEAT BELT - fastened unfastened removed none
 SHOULDER HARNESSSES - fastened unfastened removed
 VENT WINDOW closed open removed none stationary
 LEFT FRONT WINDOW - up down removed
 RIGHT FRONT WINDOW - up down removed
 LEFT REAR WINDOW - up down removed
 RIGHT REAR WINDOW - up down removed
 BACKLIGHT - in place removed
 LEFT FRONT DOOR - closed locked removed
 RIGHT FRONT DOOR - closed locked removed
 LEFT REAR DOOR - closed locked removed
 RIGHT REAR DOOR - closed locked removed
 ENGINE - in place removed mounts modified
 TRANSMISSION - neutral other _____ removed
 DRIVESHAFT - in place removed
 PARKING BRAKE - off on disconnected
 FRONT BUMPER - in place removed none
 REAR BUMPER - in place removed none
 HOOD - in place removed none
 WINDSHIELD WIPERS - in place removed
 FUEL TANK - 95 Percent full empty other _____
 RADIATOR - full empty none removed
 BATTERY - in place removed drained
 SPARE TIRE - in place removed none
 JACK - in place removed none
 WHEEL COVERS - in place removed none
 BALLAST - none _____ kg
 DUMMY LOCATION - LF RF LR RR none
 DUMMY POSITIONING CRITERIA - FMVSS 208 side impact criteria other

Table 5: Pre-Test Conditions



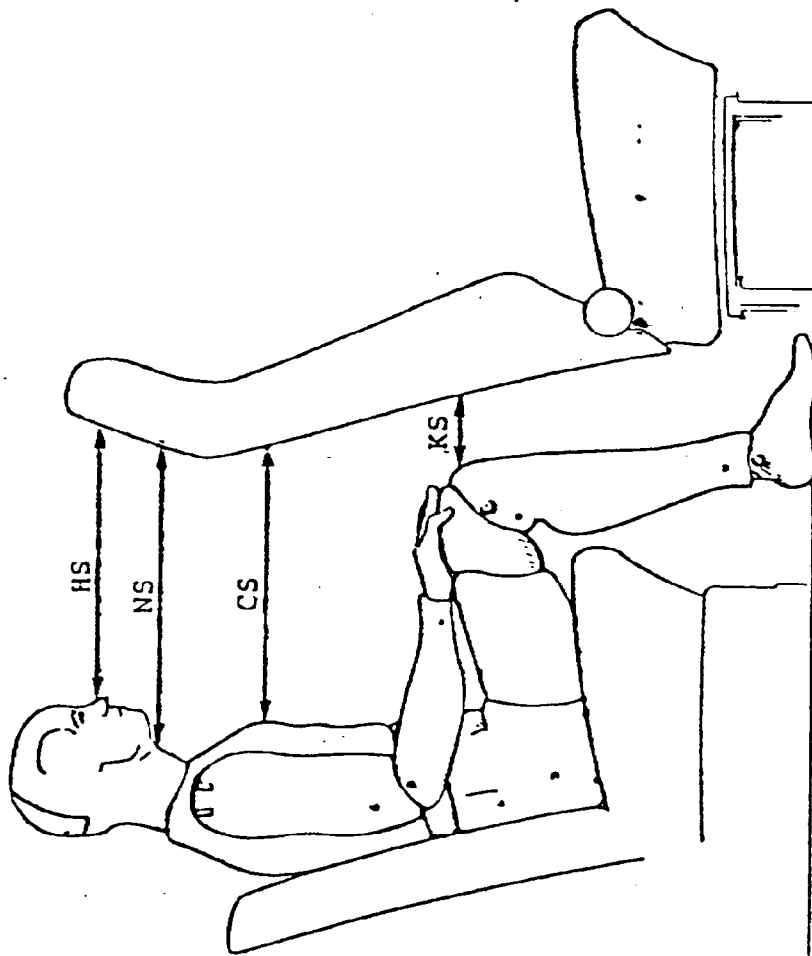
HH=	390	15.3
HW=	530	40.9
CD=	520	40.5
CS=	340	13.4
KD=	100	3.9

(ALL DIMENSION IN MM)

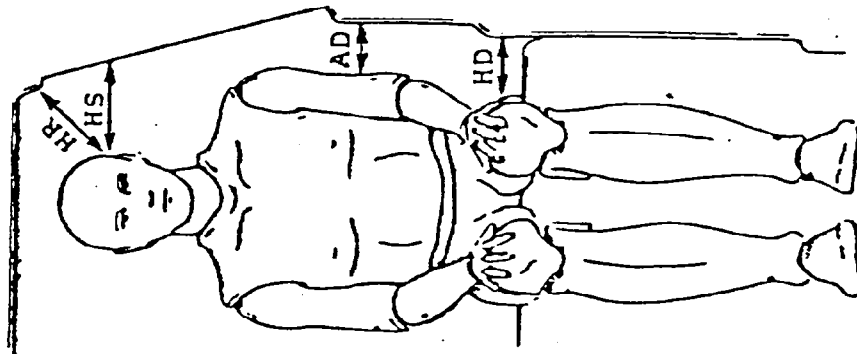


HR=	140	5.5
HS=	185	7.3
AD=	95	3.7
HD=	150	5.9

Table 6 : Driver Pre-Test Position



HS	465	<u>18.3</u>
NS	515	<u>20.3</u>
CS	400	<u>15.7</u>
KS	70	<u>2.7</u>



HR	100	<u>3.9</u>
HS	210	<u>8.3</u>
AD	150	<u>5.9</u>
HD	200	<u>7.9</u>

Table 7: Rear Passenger Pre-Test Position

Table 8: Vehicle Pre- and Post-Test Position

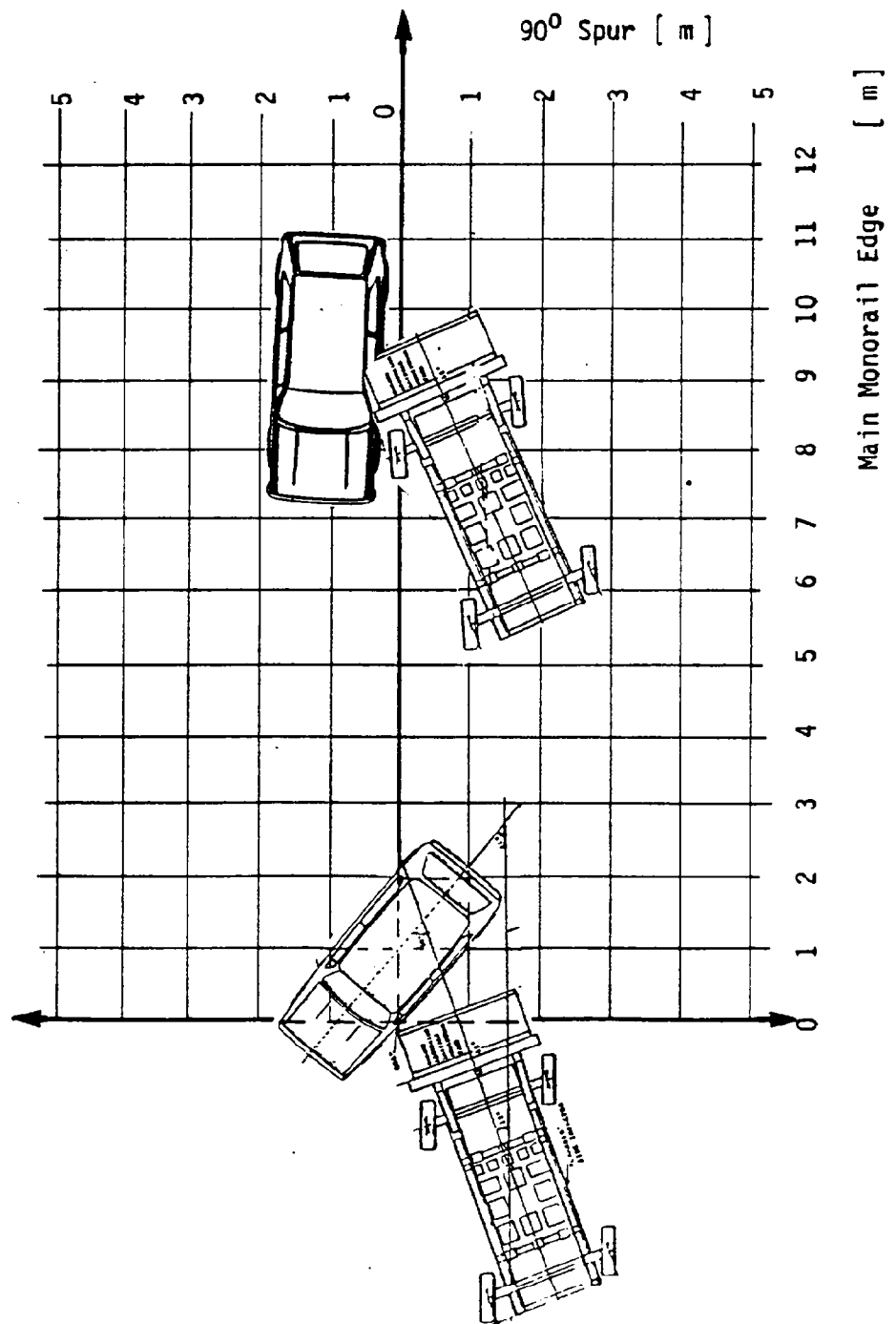


Table 9: Summary of Post-Test Observations

VEHICLE: VW Rabbit 1

Test No. (Moving Test Device) 1

Dummy Contact Points:	<u>Left Front</u>	<u>Left Rear</u>
Head	<u>no Contact</u>	<u>no Contact</u>
Chest	<u>Upper Door Panel and</u> <u>lower Front-Door Panel</u>	<u>Upper Door Panel and</u> <u>Lower Rear-Door Panel</u>
Knees/Hip	<u>Lower Front-Door Panel</u>	<u>Lower Rear-Door Panel</u>

Glazing: Left Front- and Rear Side-Window shattered. Windshield was broken
but remained retained.

Doors: Left Front- and Rear Door damaged, would not open. Hinge Reinforce-
ment tore out from Door.

Seat Belt Anchorages : Left Seat Frame damaged, but Seat Anchorages
remained intact; Seat Legs and Seat-Runner fixed in the Floor-Rails.

Restraints: Driver (RA) and Left Rear (Lap - Belt) in use.

Fuel Leakage: None

General Observations: Impact point 650 mm from Front Axle.

Side Impactor Bumper impacted under the Door Beams. The Roof and the Floor
were damaged on the area of the B-Pillar. B-Pillar damaged and bended
on the Level of the Window-Sill. Left Front-Door separated from lower Sill.
Knee-Bolster supported the A-Pillar.

Driver- and Left Rear- Dummy no damage

TEST NO. 1TEST DATE 08.24.1981TEST CONFIGURATION:

Target Vehicle VW Rabbit 4-Door Speed 0 [mph]
 Bullet Vehicle 19° Crabbed Side Impactor Speed 31.58 [mph]
 Impact Location behind Front Axle 650 [mm] Angle 60 [deg]

PASSENGER: DRIVERHEAD RESPONSE:

Peak a_R 61.97 [g] Impacted Objekt none
 HIC 461.76 Time T1 30 [ms] T2 180 [ms]

CHEST RESPONSE:

Location	[g]	$\geq 3\text{ms}$ [g]	SI	Δv_y [mph]	Imp. Time [ms]	Time a-max [ms]
Upper Sternum (X)	96.06	36		-	45	84
Lower Sternum (X)	73.95	54		-	43	84
LUR (Y)	123.91	85		24.19	40	57
LLR (Y)	123.67	94		24.59	40	58
RUR (Y)	90.09	78		24.12	43	65
RLR (Y)	89.44	82		27.27	43	64

CHEST DEFLECTION: Damper - DY - [mm]VERTEBRAL COLUMN RESPONSE:

Location	Pk a_y [g]	Pk a_R [g]	$> 3\text{ ms}$ [g]	SI	Δv_y [mph]	Imp. Time [ms]	Time a-max [ms]
Upper Thorax (T1)	88.74	89.43	86	623	23.17	45	63
Lower Thorax (T12)	73.03	73.11	63	588	26.06	38	60.5

PELVIS RESPONSE:

Pk a_R [g] 117.95 SI 1077 $> 3\text{ ms}$ [g] 112.56 Impact Time [ms] 50

Table 10: Side Impact Dummy Test Response Summary

TEST NO. 1TEST DATE 08.24.1981TEST CONFIGURATION:

Target Vehicle VW Rabbit 4-Door Speed 0 [mph]
 Bullet Vehicle 19° Crabbed Side Impactor Speed 31.58 [mph]
 Impact Location behind Front Axle 650 [mm] Angle 60 [deg]

PASSENGER: LEFT REARHEAD RESPONSE:

Peak a_R 47.03 [g] Impacted Objekt none
 HIC 103.32 Time T1 96 [ms] T2 180 [ms]

CHEST RESPONSE:

Location	[g]	$\geq 3ms$ [g]	SI	Δv_y [mph]	Imp. Time [ms]	Time a-max [ms]
Upper Sternum (X)						
Lower Sternum (X)						
LUR (Y)						
LLR (Y)						
RUR (Y)						
RLR (Y)						

CHEST DEFLECTION: Damper - DY [mm]VERTEBRAL COLUMN RESPONSE:

Location	Pk a_y [g]	Pk a_R [g]	$\geq 3 ms$ [g]	SI	Δv_y [mph]	Imp. Time [ms]	Time a-max [ms]
Upper Thorax (T1)	52.4	53.7	45.15	202		85	102.5
Lower Thorax (T12)							

PELVIS RESPONSE:

Pk a_R [g] 71.63 SI 281 $\geq 3 ms$ [g] 46.11 Impact Time [ms] 48.5

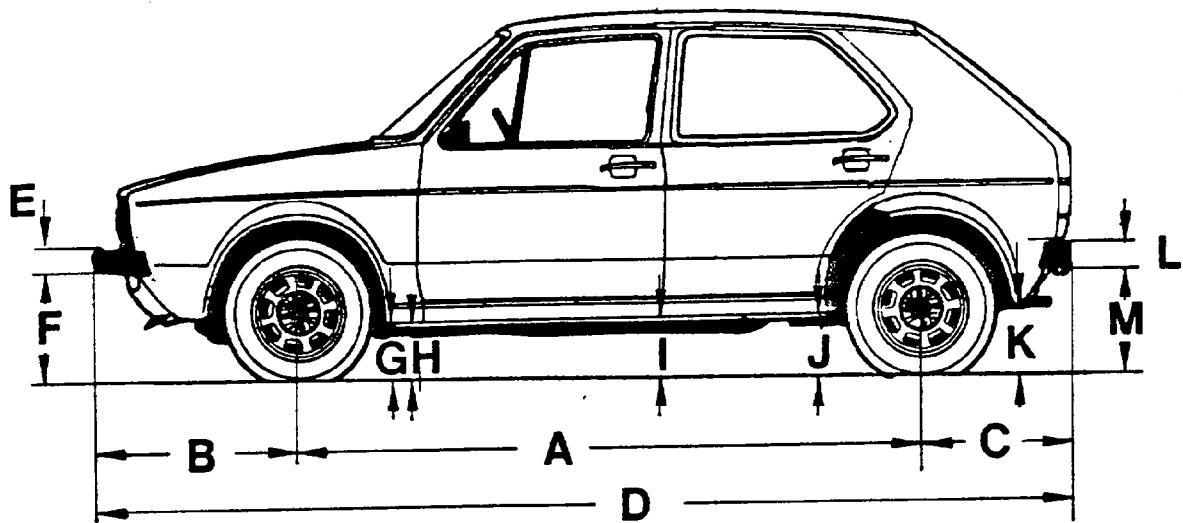
Table 11: Side Impact Dummy Test Response Summary

TEST NO. 1 TEST DATE 08.24.1981

COMPUTED COEFFICIENTS:

Location of Accelerometer	AIS B-Param.	AIS Av. Pow.	PAP TB / TE (ms)	B	Q	V ₁₀₅₀	V ₁₀₉₀	RVS
Left Upper Rib LUR	3.82	3.85	2544 51.3/ 64.4	7.0494	887.15	6.87	10.62	1.5455
Left Lower Rib LLR	3.83	3.93	2688 51.3/ 64.4	7.0554	946.03	6.87	11.25	1.6364
Upper Thorax T 1 Y	3.83	3.94	2552 59.4/ 73.1	7.0519	1027.3	6.25	13.13	2.1000
Lower Thorax T 12 Y	3.66	3.97	2640 51.9/ 69.4	6.9428	1156.4	7.50	16.25	2.1667

TABLE 12 : AIS AND COEFFICIENTS



	PRE - TEST	POST - TEST	Δ CHANGE
A	2402	2315	-87
B	820	825	5
C	699	695	-4
D	3921	3835	-88
E	125	125	0
F	355	350	- 5
G	175	180	5
H	152	180	28
I	155	190	35
J	150	185	35
K	190	210	20
L	125	125	0
M	290	310	20

Table 13: Pre - and Post - Test Measurements



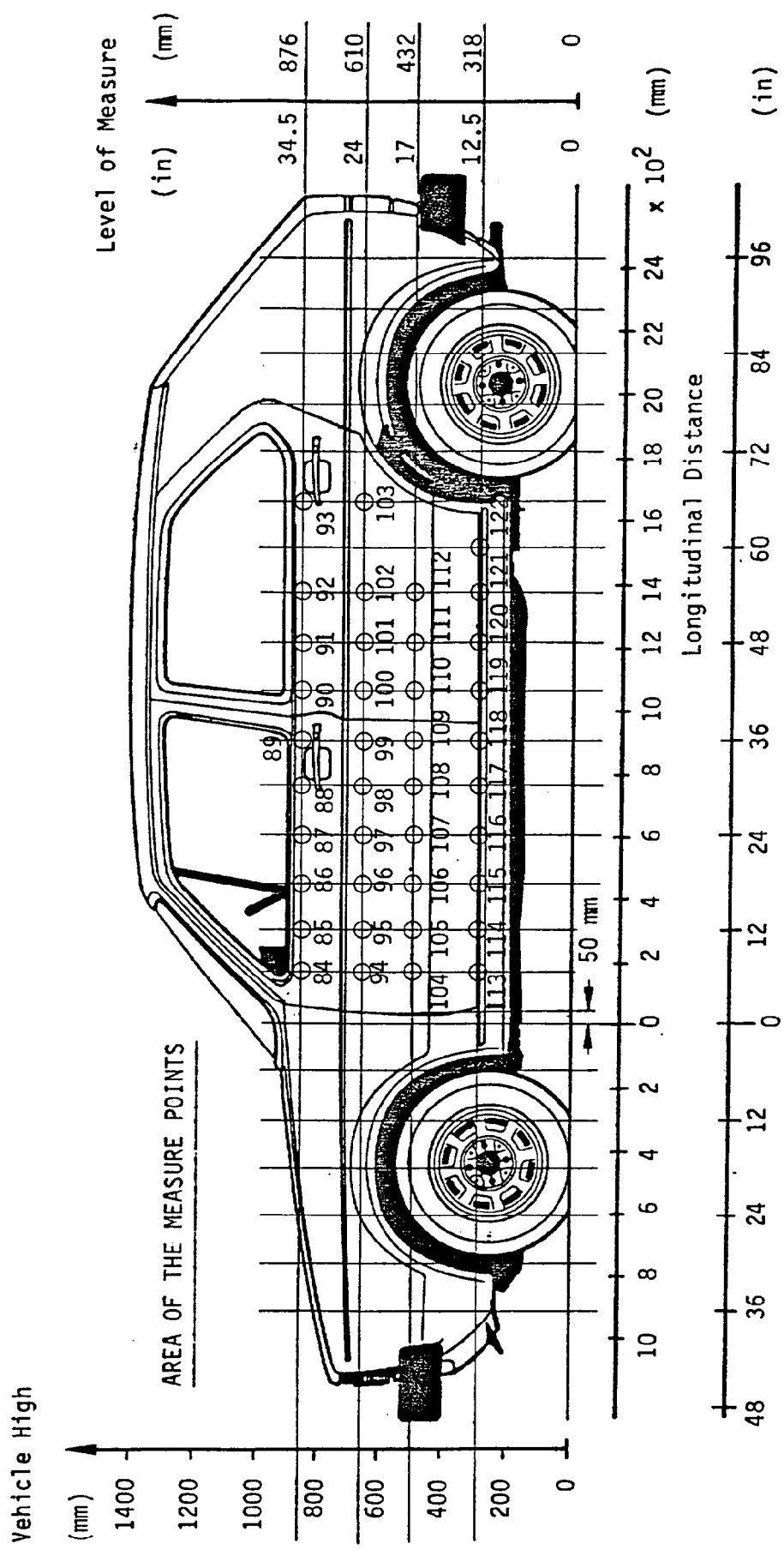
Figure 10: Vehicle Measurement Side (Exterior)

Table 14 : Exterior Static Crush for VW Rabbit

TEST NO : 1

Location	Height [mm] *	Zero Distance Located at Door [mm]				
		(Front)	(Rear)			
Window-Sill	812	762	2286	26	-	27
		610	1981	-	6	-
		457	1829	9	-	-
		305	1676	7	35	79
		152	1524	-	-	-
Bullet Vehicle Hood	660	0	1372	125	162	191
		152	1220	210	224	250
		305	1067	273	285	305
		457	914	309	318	347
		610	762	345	353	408
Mid-Door	508	762	610	344	359	436
		610	457	291	331	421
		457	305	216	290	370
		305	152	118	186	232
		152	0	2	12	34
Rocker-Sill	305	152	152	-	-	22
		305	305	-	1	-
		457	457	-	-	-
		610	610	-	23	-
		762	762	-	-	25

* All heights measured above ground level.



TEST NO : 1 VEHICLE NO : 705 106-2

Figure 11 : Vehicle Measurement Side (Interior)

Table 15: Interior Static Intrusion for VW - Rabbit

TEST NO : 1

Zero Distance Starting at Door [mm]

Location	Height [mm] *	0	152	305	457	610	762	914	1067	1220	1372	1524	1676
Windowsill Level	876	-	75	181	232	289	298	285	283	206	130	-	6
Mid-door Level	610	-	-	245	300	327	-	325	285	188	-	-	23
Bullet Vehicle Bumper Level	432	-	175	267	330	362	342	317	280	176	-	-	-
Doorsill Level	305	-	80	107	122	147	177	210	179	61	-	-	-

* Heights measured above ground level.

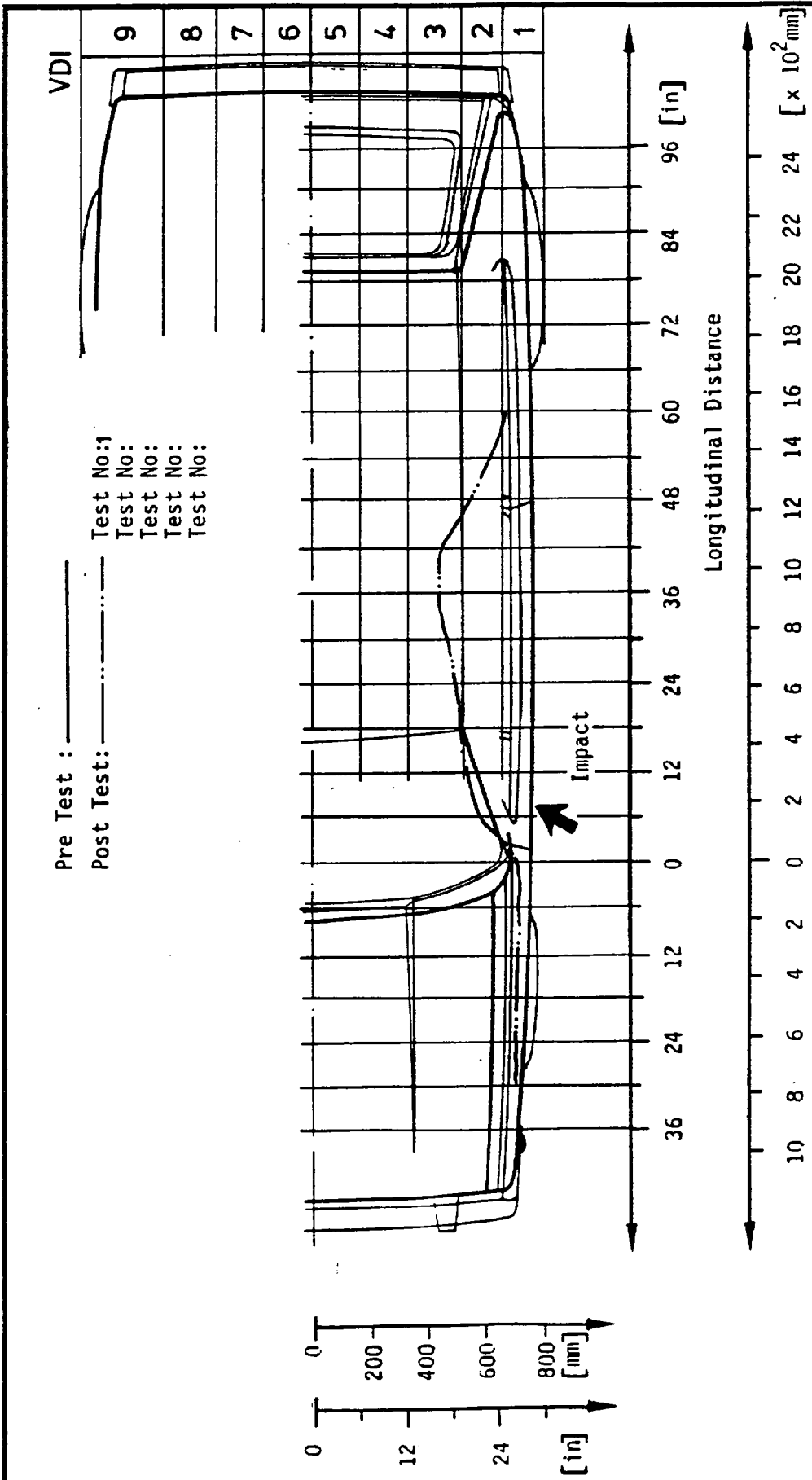


Table 16: Pre - and Post - Test Exterior Profiles at 305 mm above Ground Level

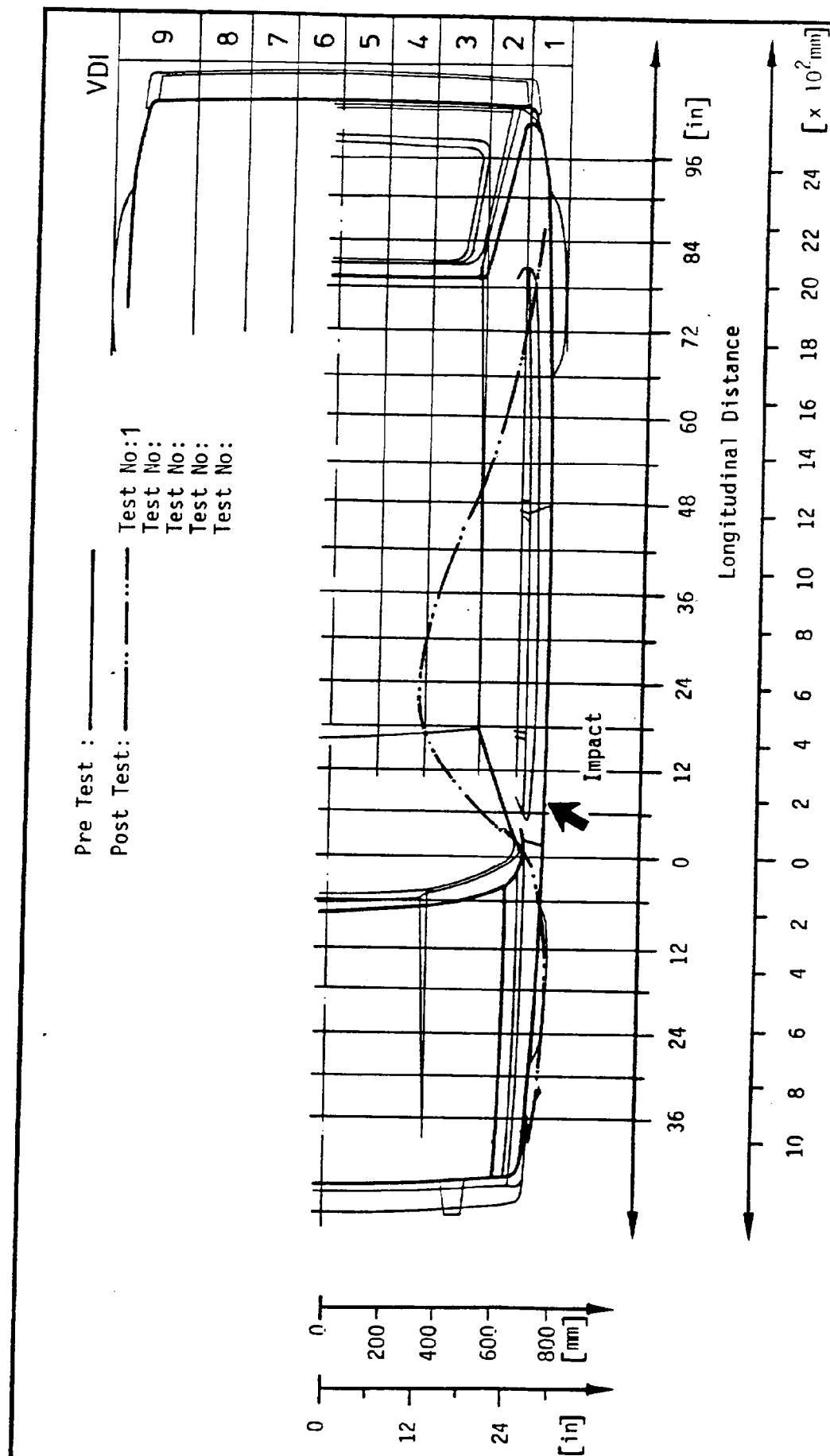


Table 17: Pre - and Post - Test Exterior Profiles at 508 mm above Ground Level

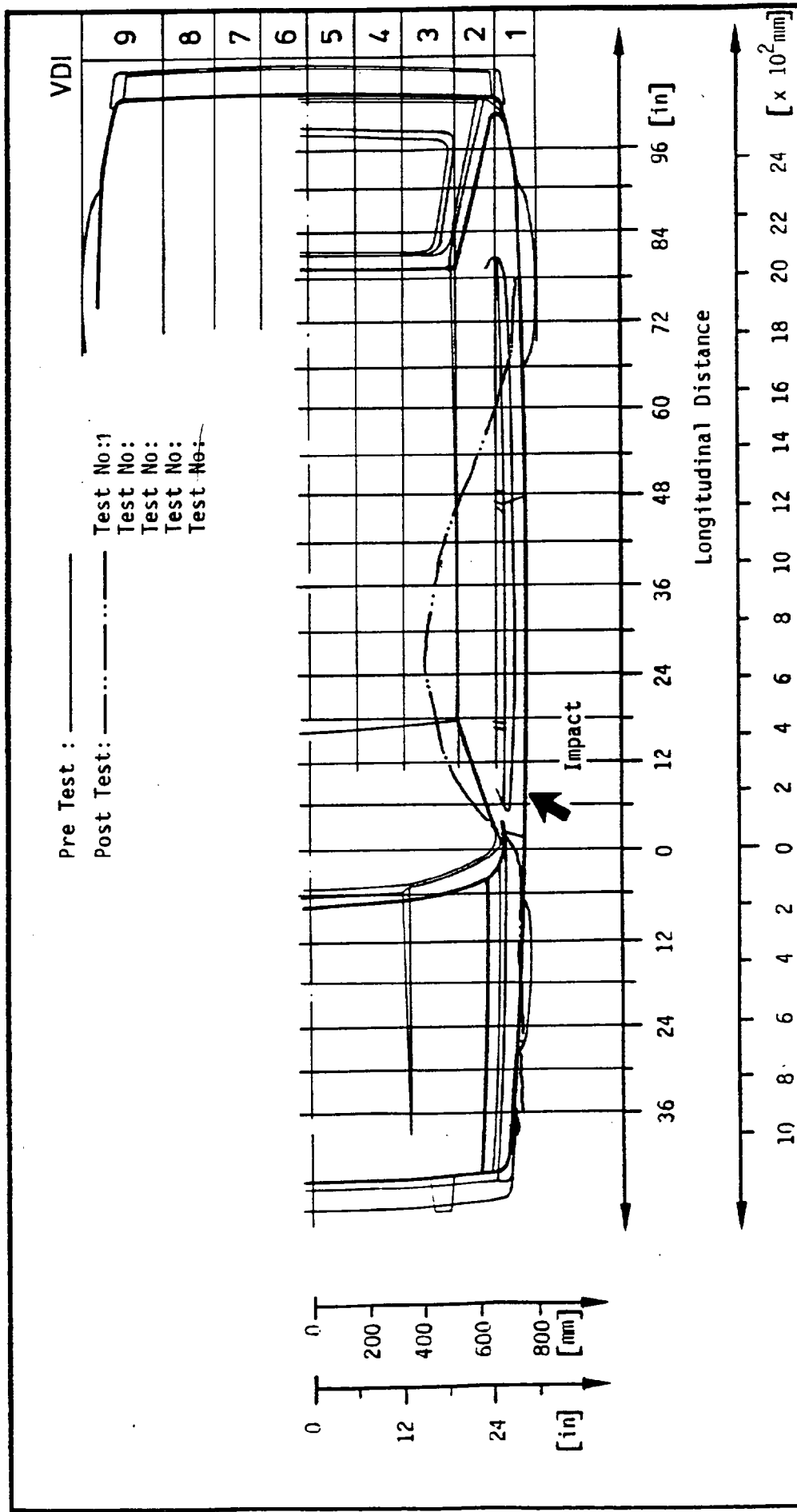
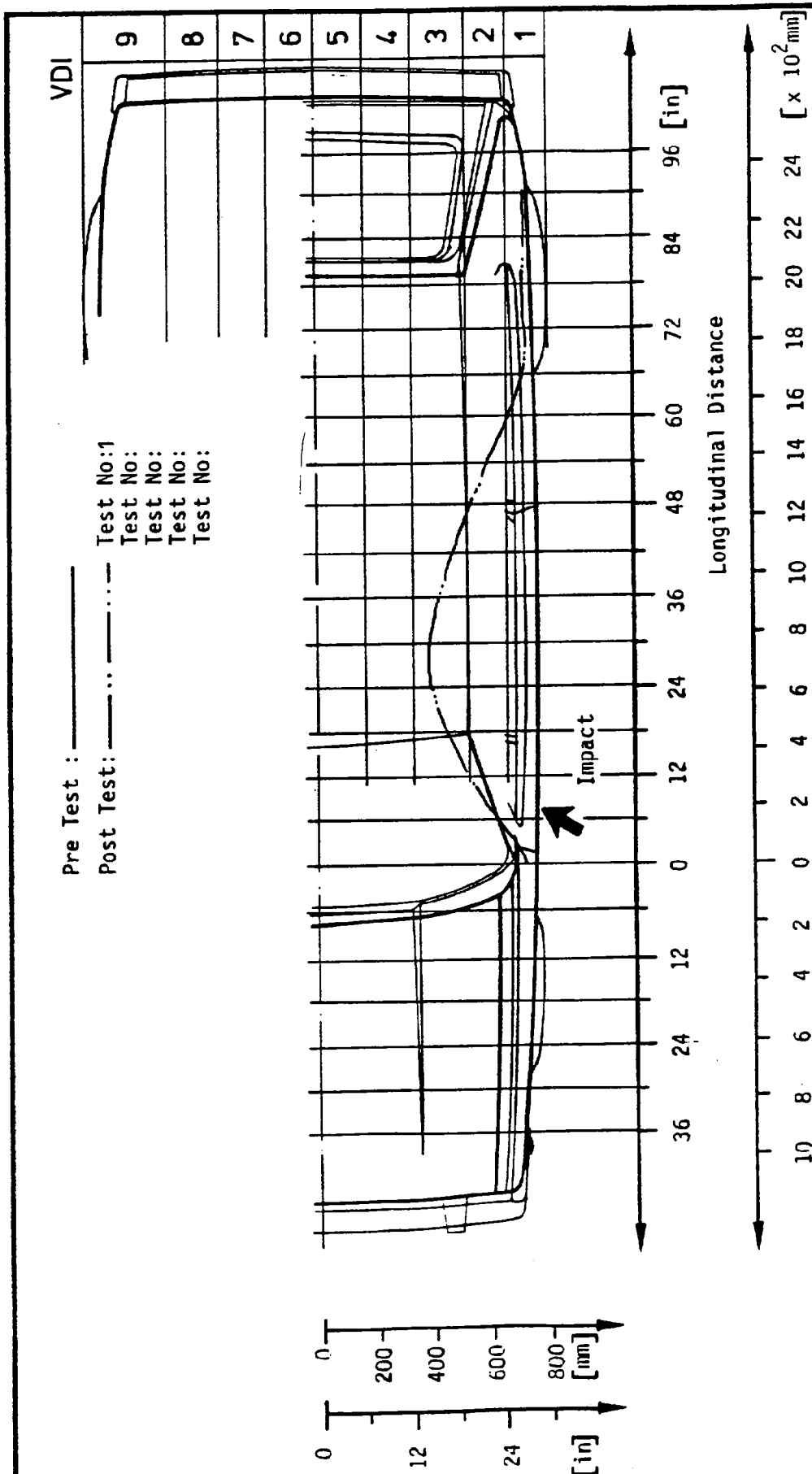
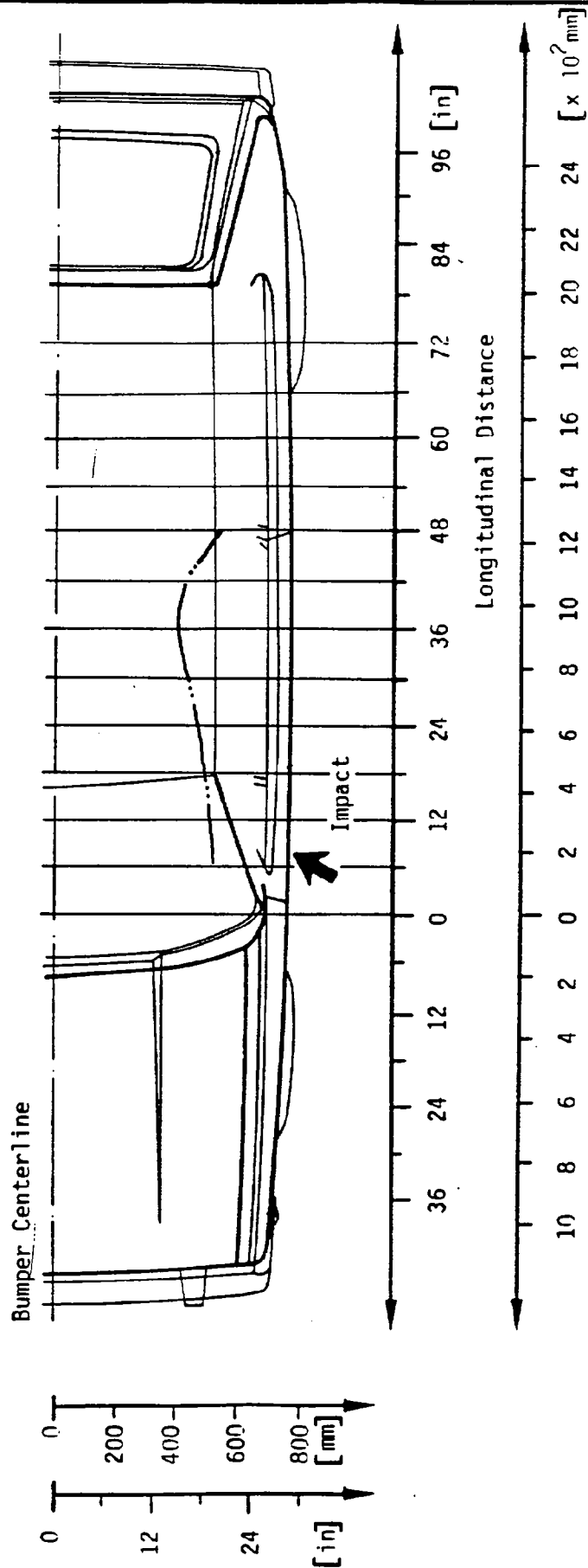


Table 18: Pre - and Post - Test Exterior Profiles at 660 mm above Ground Level



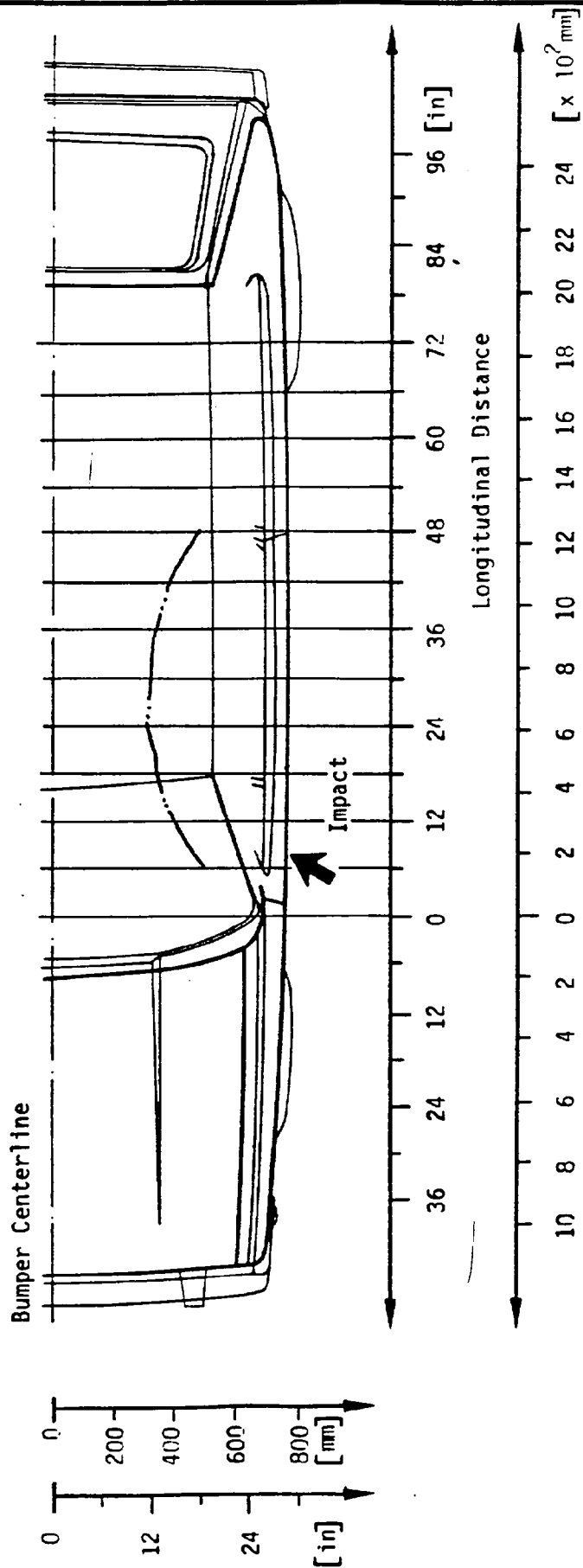
**Table 19: Pre - and Post - Test Exterior Profiles at 812 mm above
 Ground Level**

Pre Test : _____
 Post Test : _____
 Test No:1
 Test No:
 Test No:
 Test No:
 Test No:



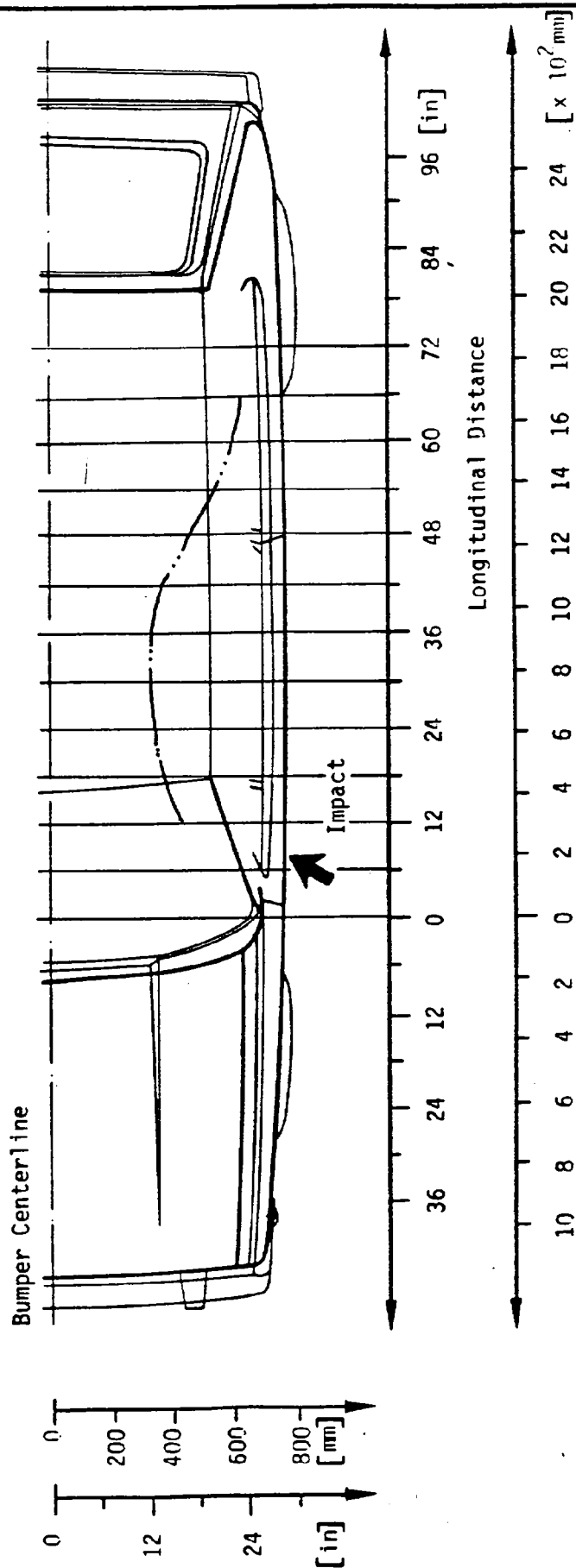
**Table 20: Pre - and Post - Test Interior Profiles at 318 mm above
Ground Level**

Pre Test : _____
 Post Test: _____
 Test No:1
 Test No:
 Test No:
 Test No:
 Test No:



**Table 21: Pre - and Post - Test Interior Profiles at 432 mm above
 Ground Level**

Pre Test : _____
 Post Test : _____ Test No:1
 Test No:
 Test No:
 Test No:
 Test No:



**Table 22: Pre - and Post - Test Interior Profiles at 610 mm above
 Ground Level**

Pre Test : _____
 Post Test : _____
 Test No:1
 Test No:
 Test No:
 Test No:
 Test No:

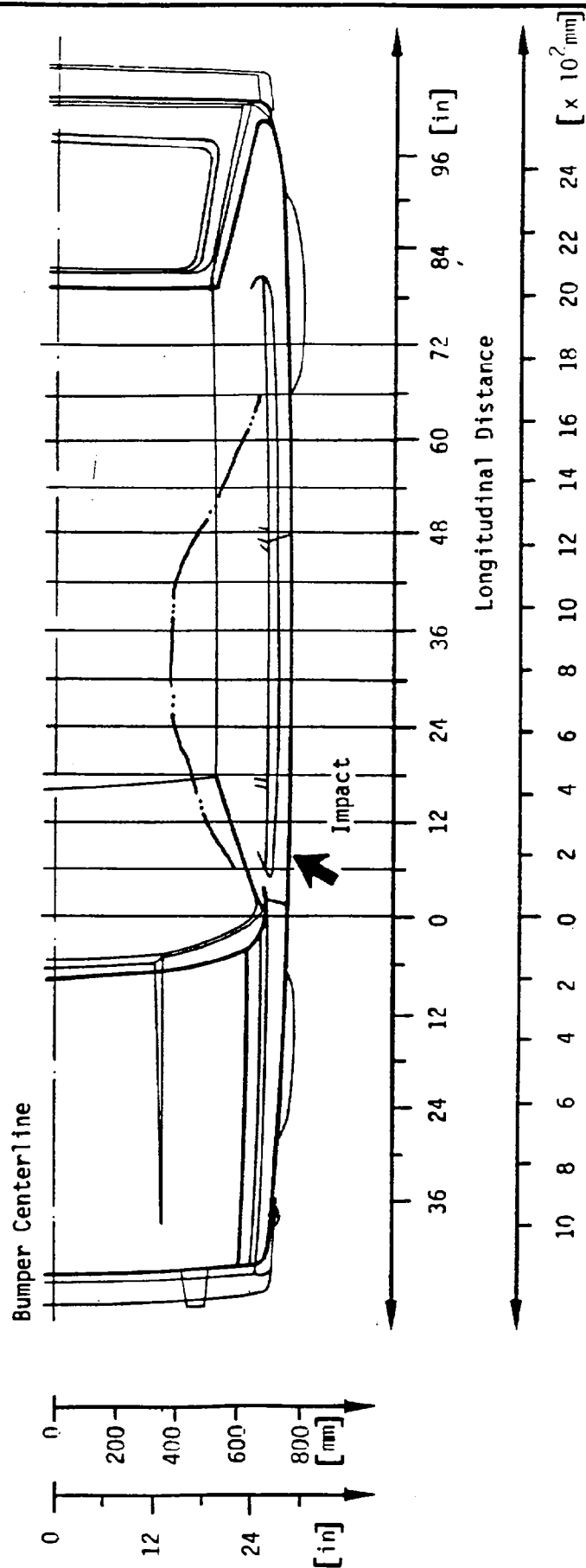


Table 23: Pre - and Post - Test Interior Profiles at 876 mm above Ground Level

TEST NO : 1

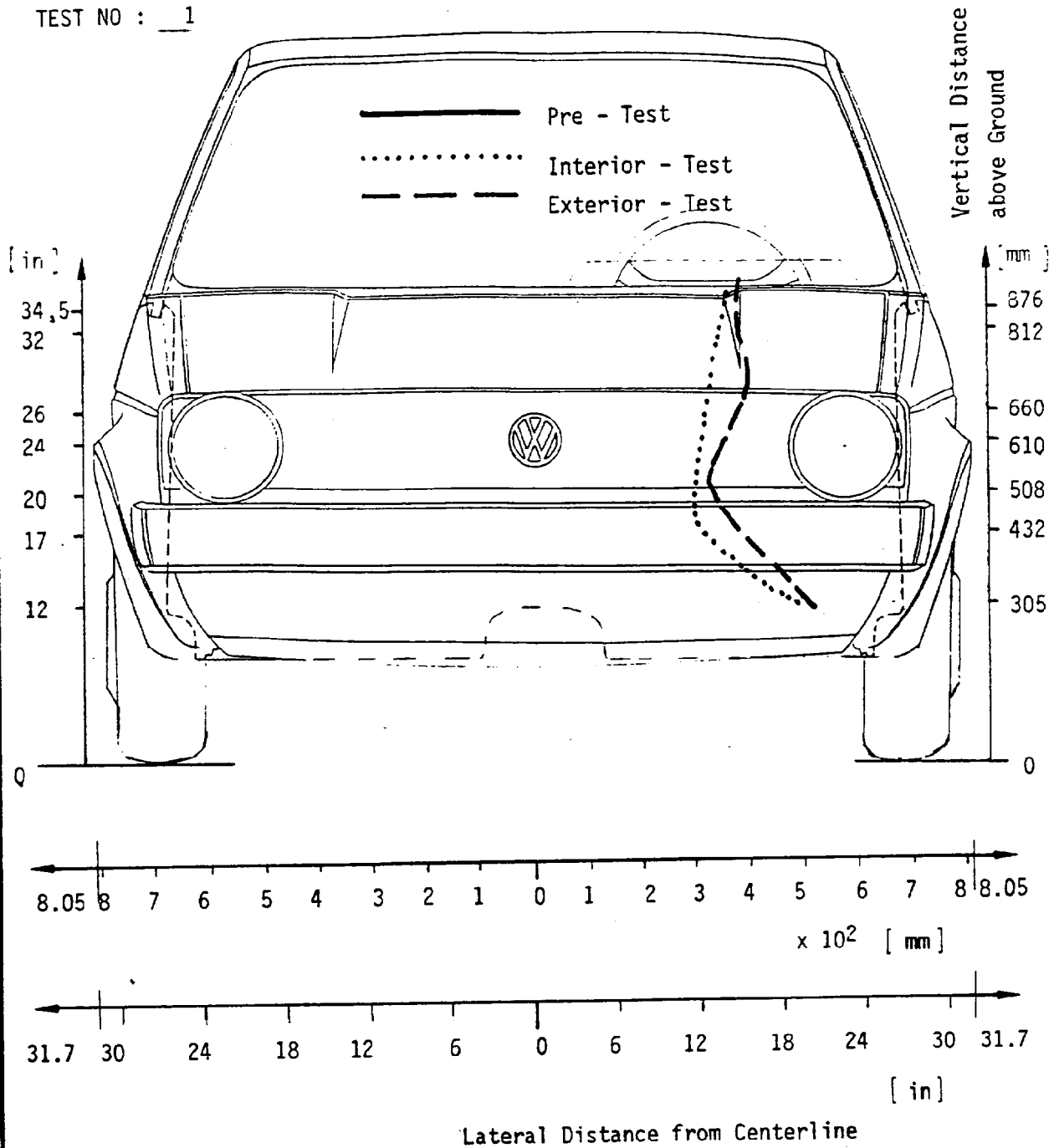


FIGURE 12 : EXTERIOR AND INTERIOR STATIC PROFILES AT THE
LONGITUDINAL DISTANCE 610 MM FROM DOOR

TEST NO : 1

B-Pillar

- Post Exterior-Test
- Post Interior-Test
- Pre - Test

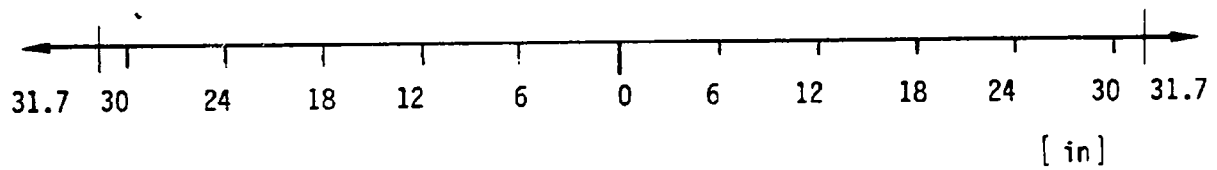
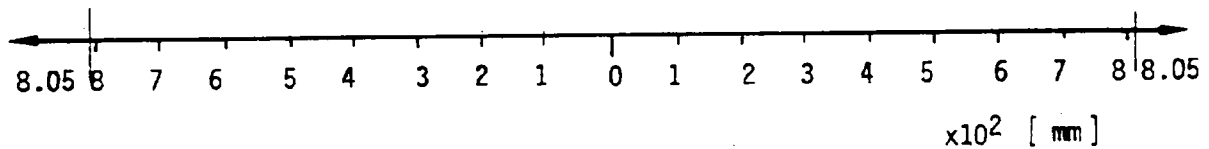
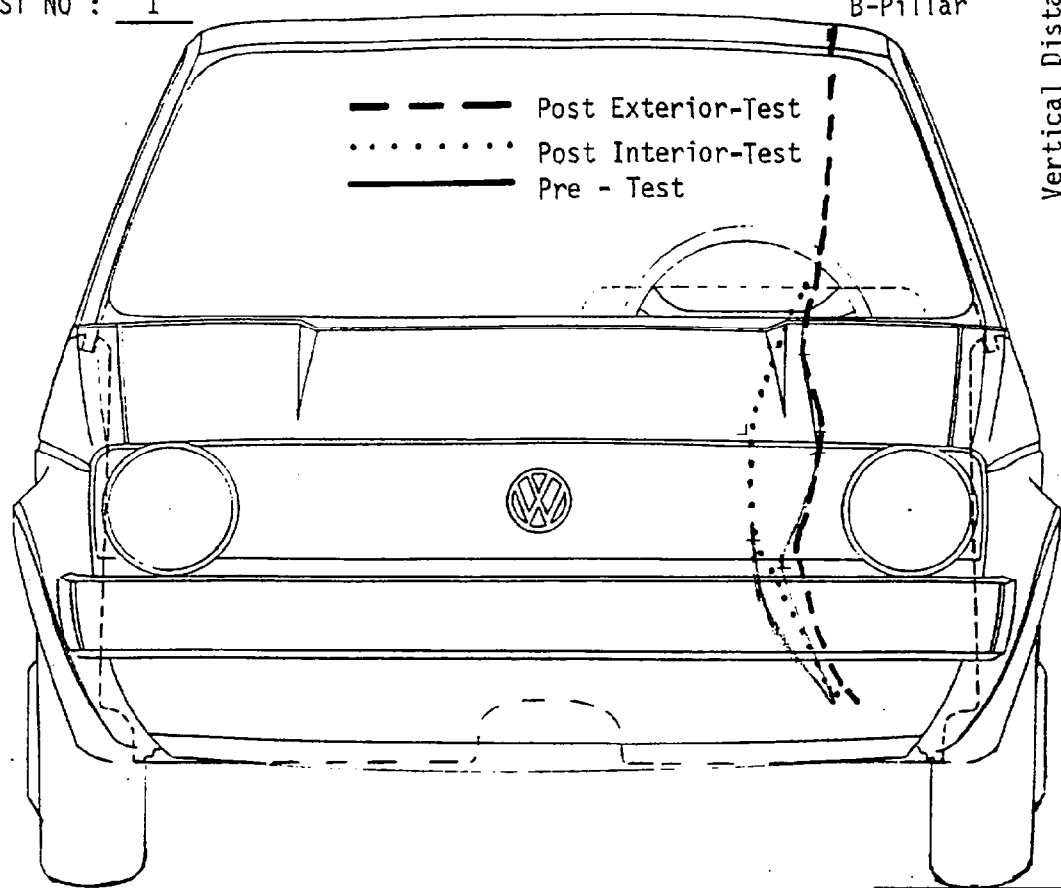
Vertical Distance
above Ground
[mm]

812

660

508

305



Lateral Distance from Centerline

FIGURE 13 : EXTERIOR AND INTERIOR STATIC PROFILES AT THE
LONGITUDINAL DISTANCE 914 MM FROM DOOR

Table 24

TEST NO. 1

Table 25: Pre- and Post-Test Student Profiles for Side Injection

Impact side.

A P P E N D I X A

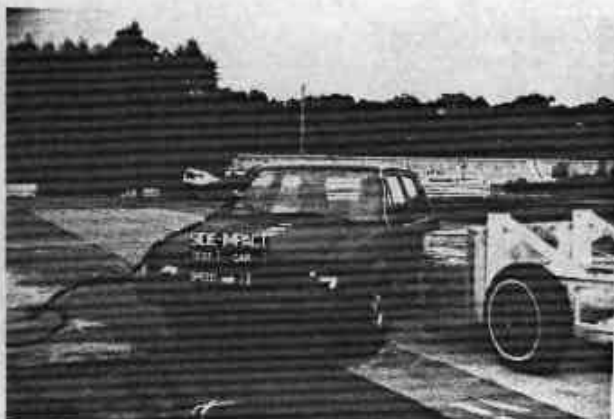
Photographs

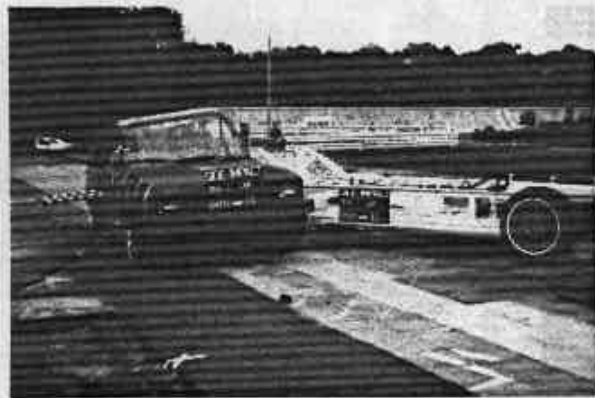
List of Illustrations

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A 5	VW Rabbit Left Side Post Test View (Rear-Side Direction)	A - 6
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Figure A1 : Crash Sequence Figures

TEST 1 - 30 mph





A - 2A

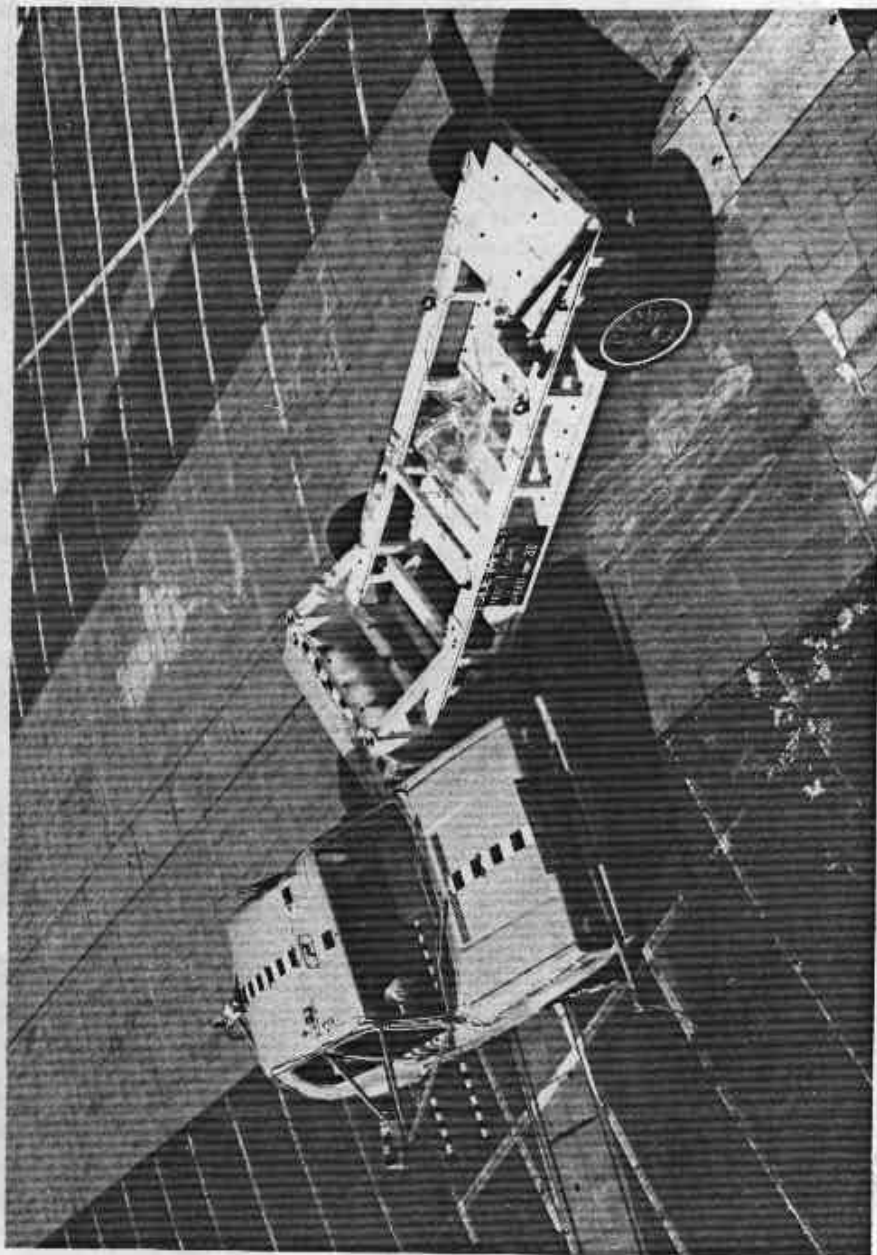


FIGURE A 2 : POST TEST 'POSITION'
CRABBED BARRIER AND VW RABBIT



FIGURE A 3 : VW RABBIT LEFT SIDE

POST TEST VIEW (FRONT-SIDE DIRECTION)

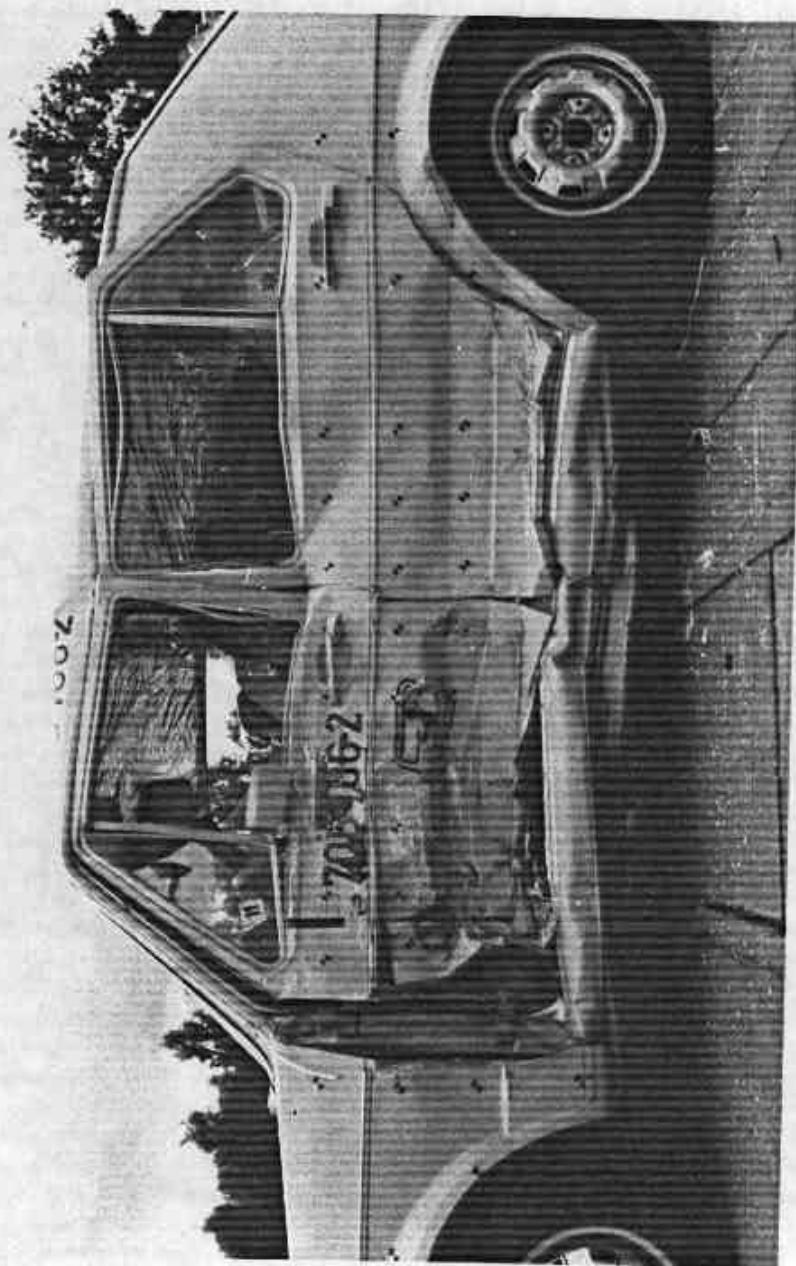


FIGURE A 4 : VW RABBIT LEFT SIDE
POST TEST VIEW

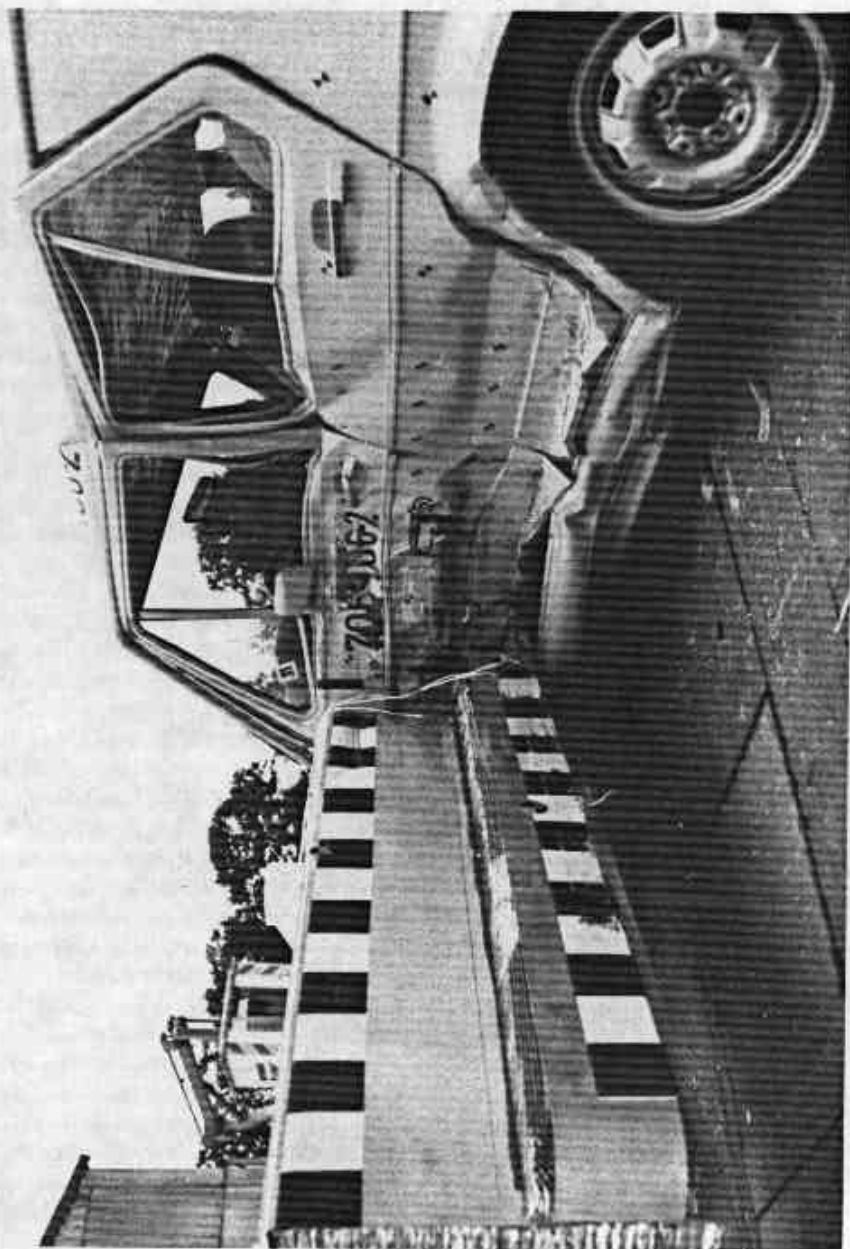


FIGURE A 5 : VW RABBIT LEFT SIDE
POST TEST VIEW (REAR-SIDE DIRECTION)



FIGURE A 6 : CRABBED BARRIER POST TEST VIEW

A P P E N D I X B

Vehicle and Dummy Test Response Acceleration/ - and Velocity/Time History

- B.1 Vehicle Test Response
 - B.1.1 Target Vehicle
 - B.1.2 Crabbed Barrier
- B.2 Dummy Test Response
 - B.2.1 Driver
 - B.2.2 Rear Passenger

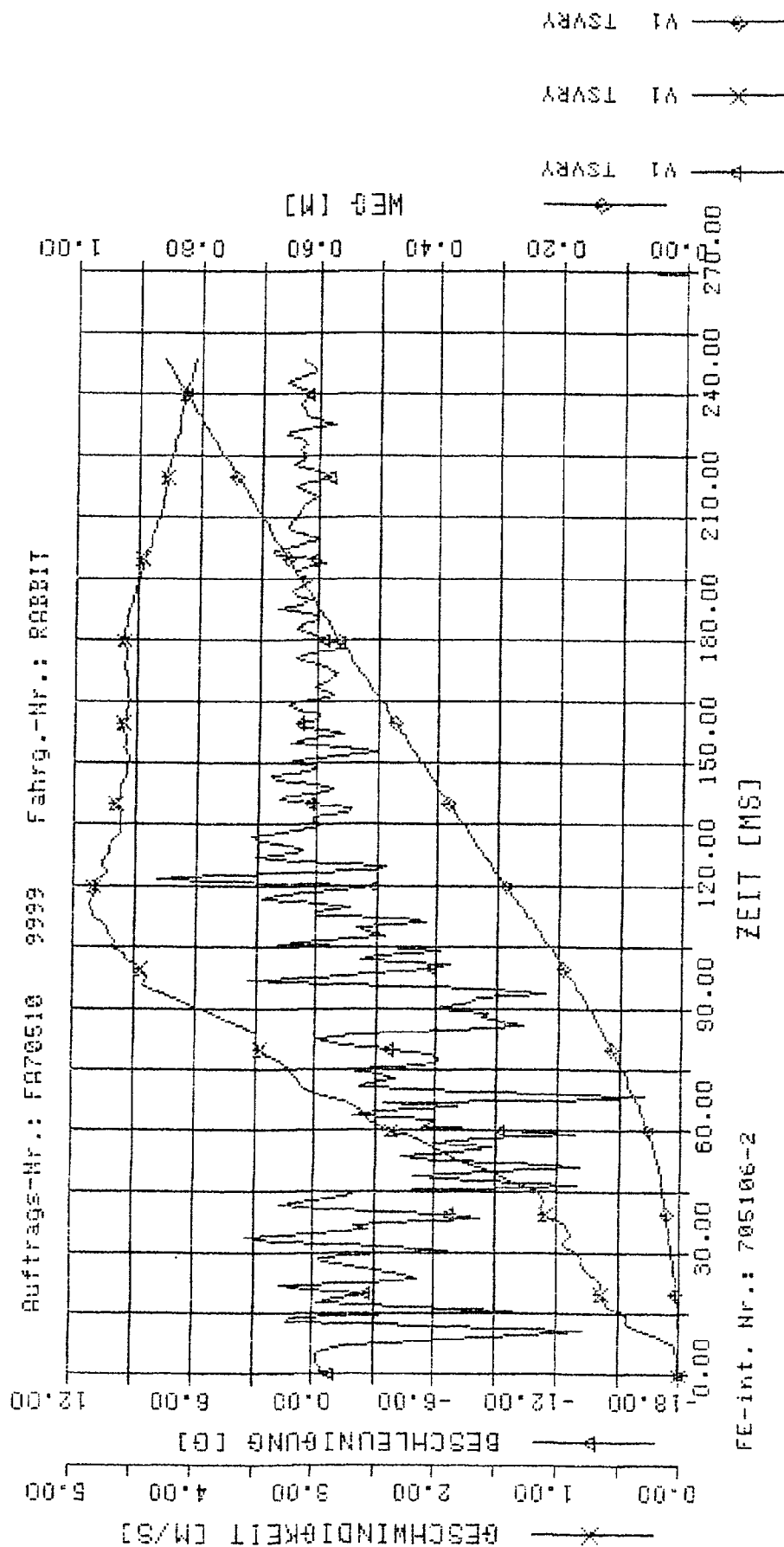
B.1.1 Target Vehicle

Kennwerte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 999

Mess-Stelle

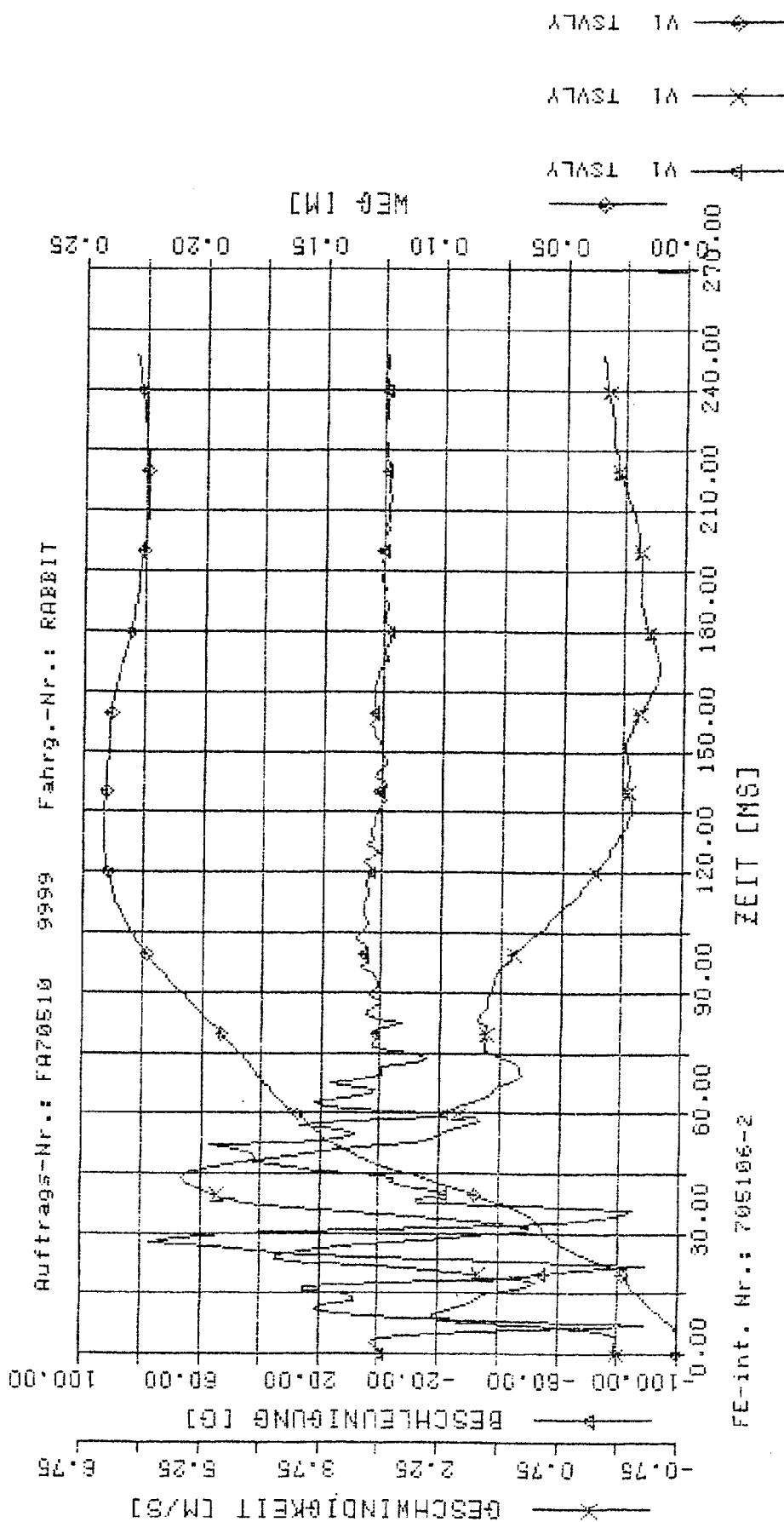
TSVRY
TSVRY
TSVRY

UP	ber.	Extremum	t	MS
V1	BE	-16.248	67.00	0.00
V1	GE	4.861	116.00	0.00
V1	WE	373	252.00	0.00



Kenn-Werte: Auftrags-Nr.: 470510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Grösse	Extremum	t	3MS
TSVLY	V1	BE	g	-89.771	22.00	0.00
TSVLY	V1	GE	m/s	5.473	44.00	0.00
TSVLY	V1	WE	m	.241	130.00	0.00

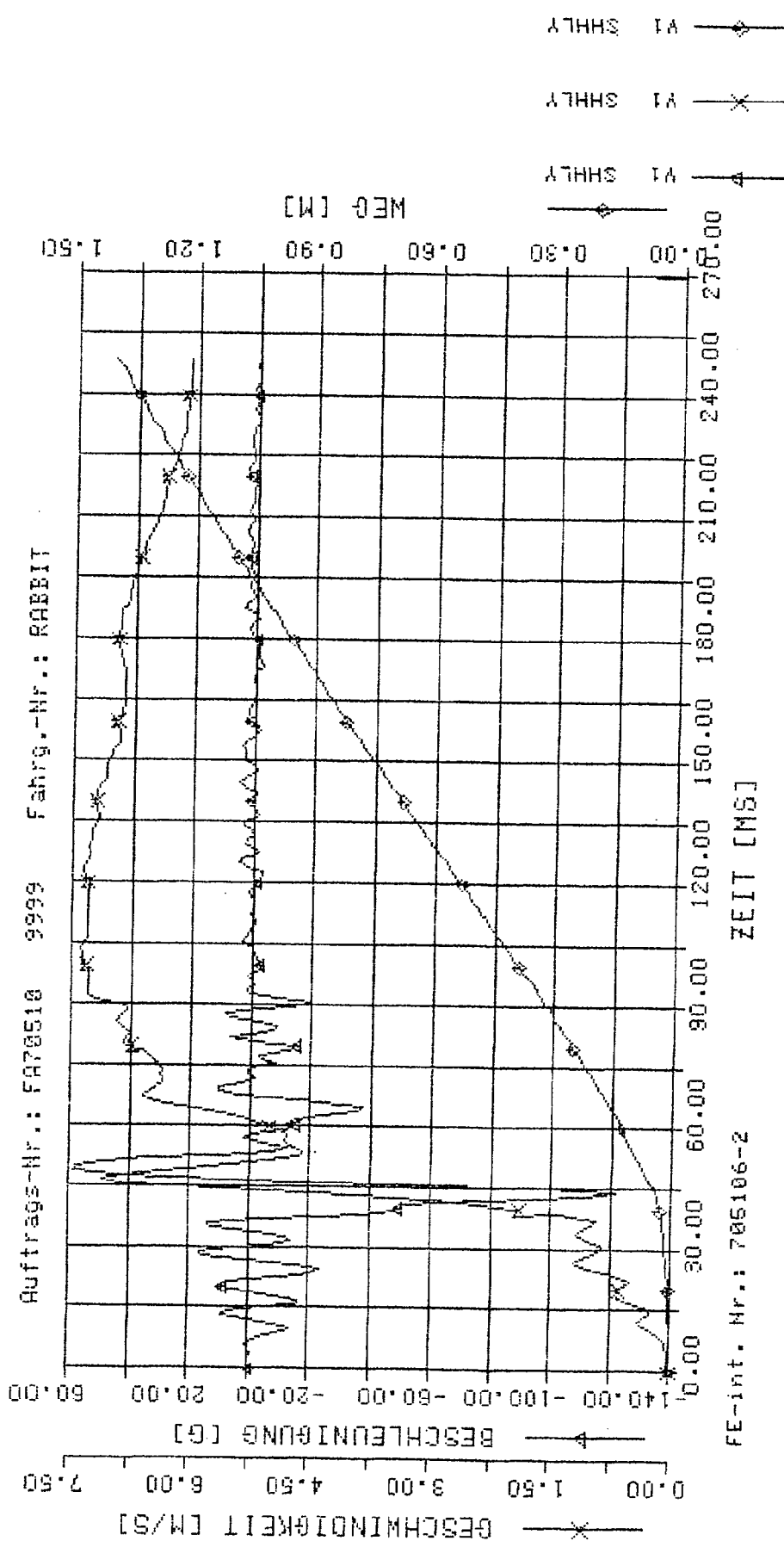


Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

SHHLY
SHHLY
SHHLY

UP	ber.	Extremum	t	3MS
	Groesse		Extr.	
V1	BE g	-121.663	44.00	0.00
V1	GE m/s	7.374	104.00	0.00
V1	WE m	1.424	252.00	0.00



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

KOB0

UP

ber.

Groesse

V1 BE 9

Extremum

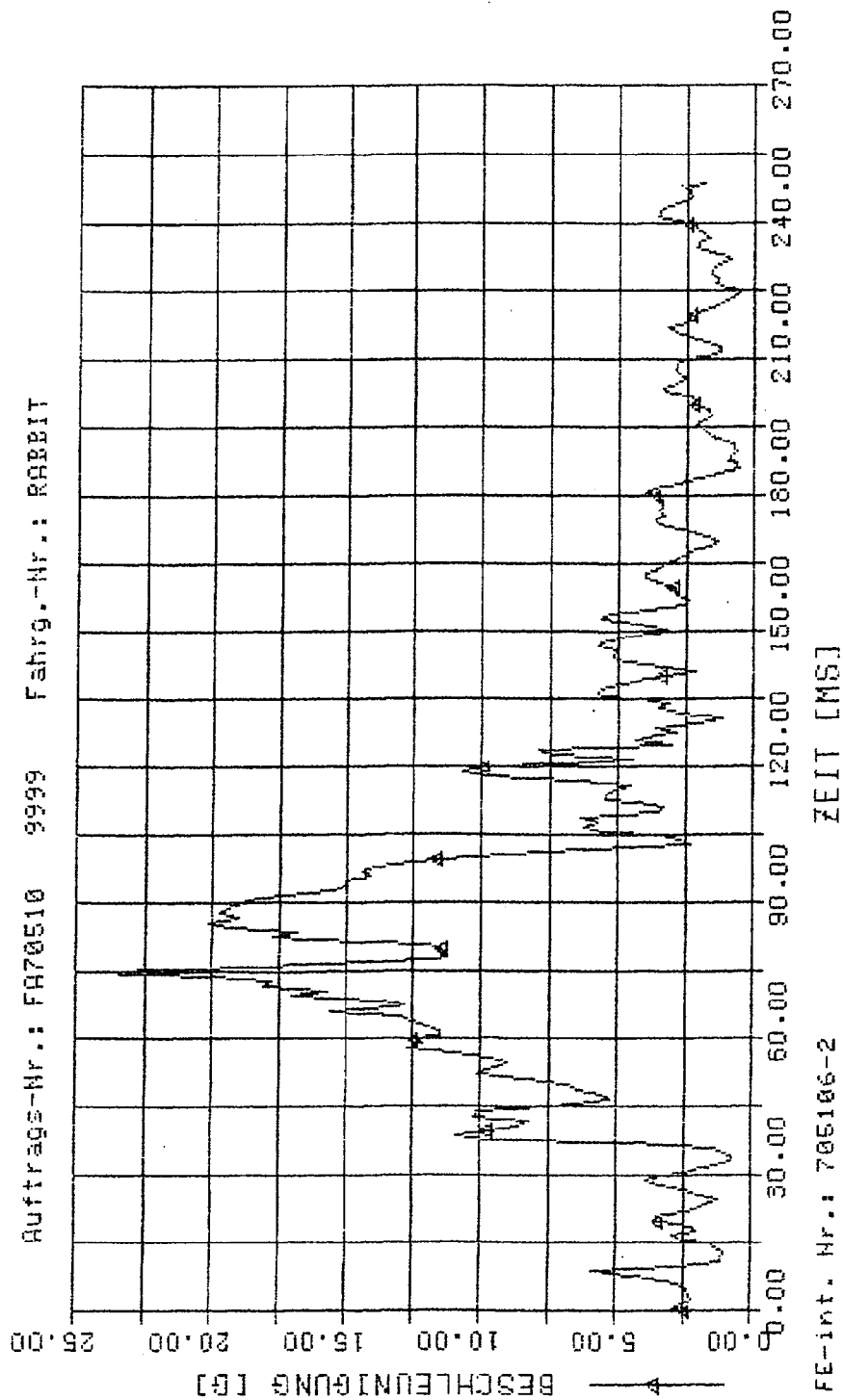
t

Extr.

20.11

3MS

Auftrags-Nr.: FA70510 9999 Fahrg.-Nr.: RABBIT



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

UP

ber.

Extremum

t

3MS

KOBOX

Groesse

-14.483

Extr.

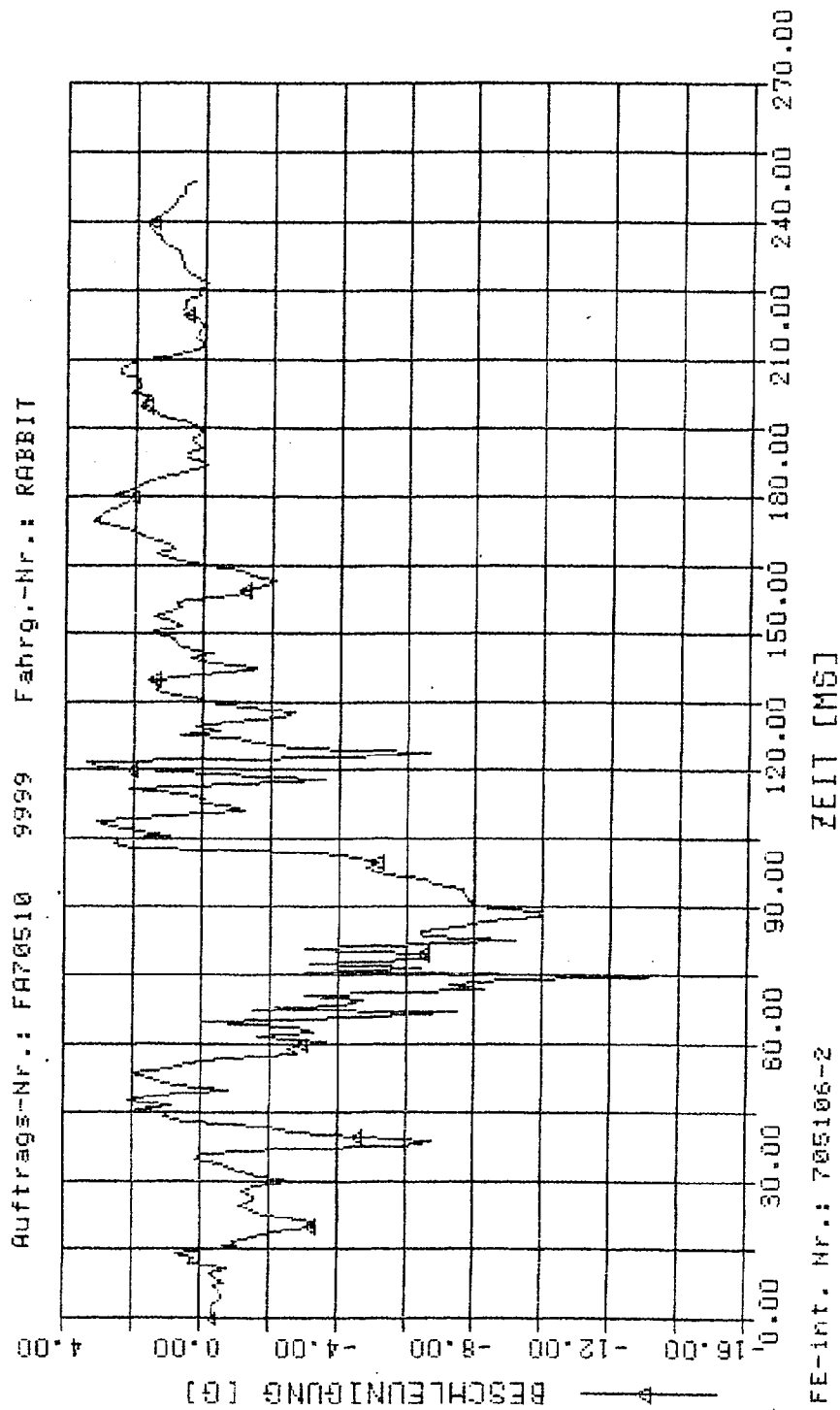
75.00

VI

BE g

3.01

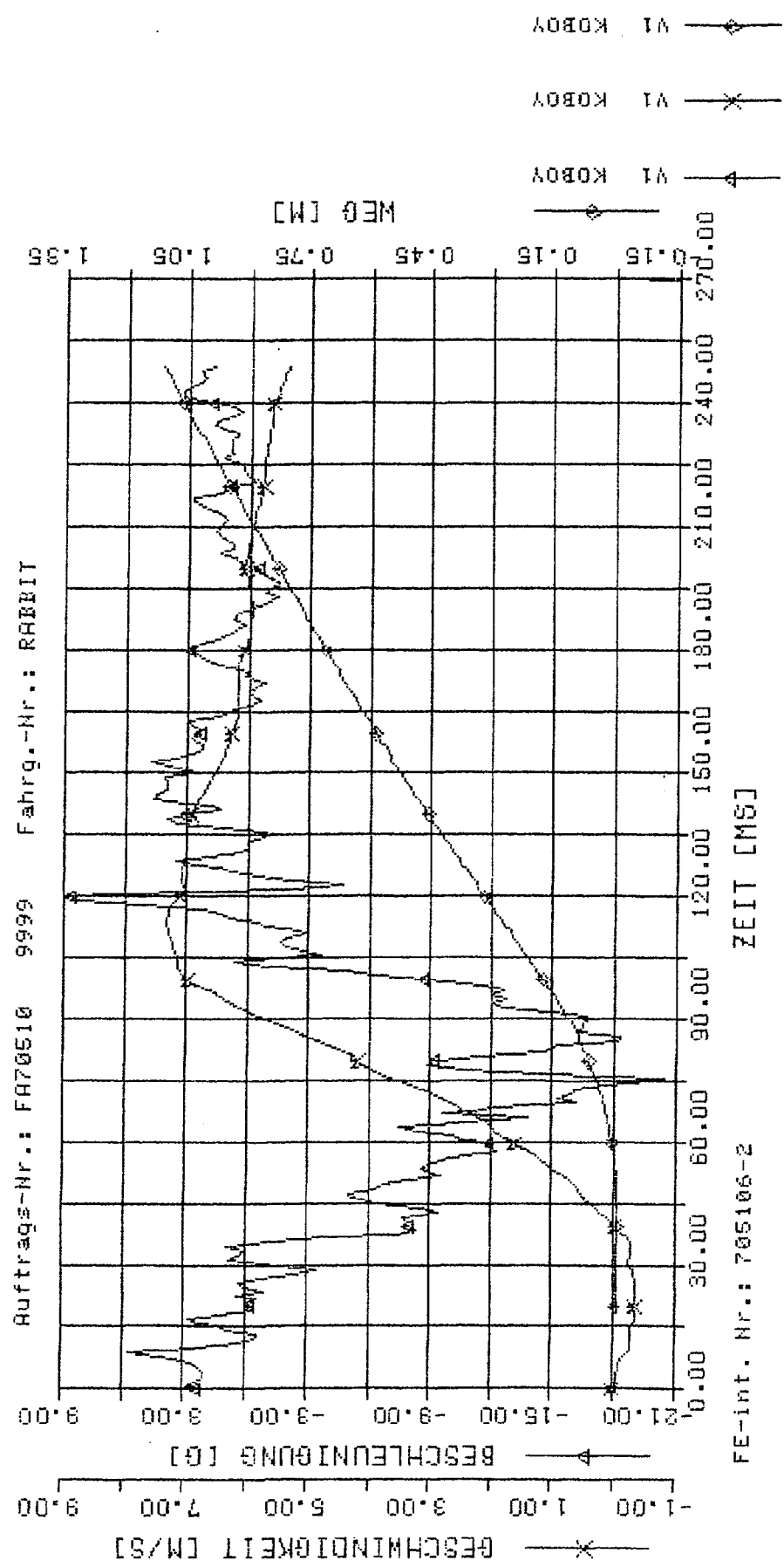
Auftrags-Nr.: FA70510 9999 Fahrg.-Nr.: RABBIT



FE-int. Nr.: 705106-2

Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
K0BOY	V1	BE	-20.539	76.00	5.66
K0BOY	V1	GE	7.303	114.00	0.00
K0BOY	V1	WE	1.130	252.00	0.00



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

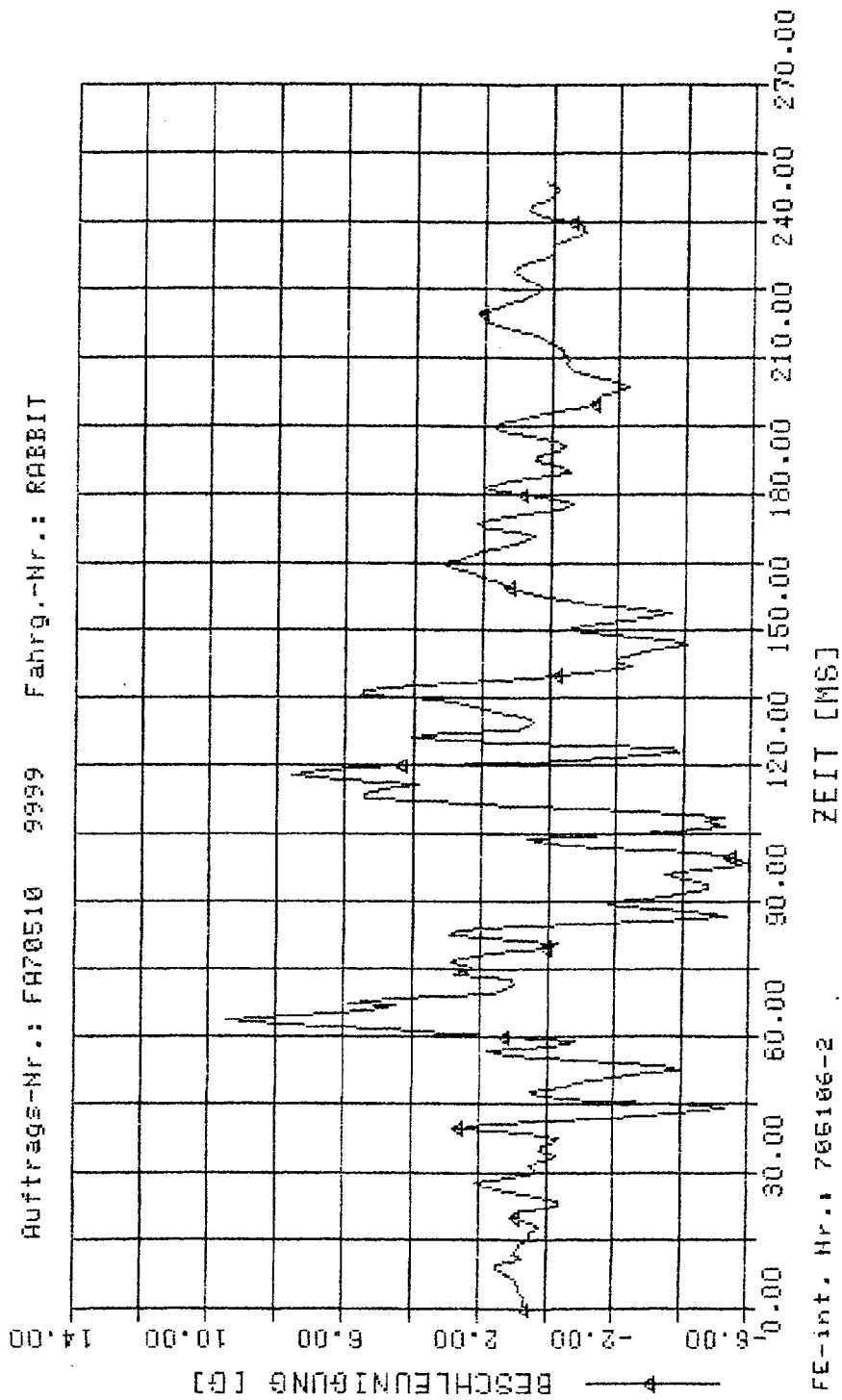
Mess-Stelle

UP ber. Extremum t SMS

Groesse

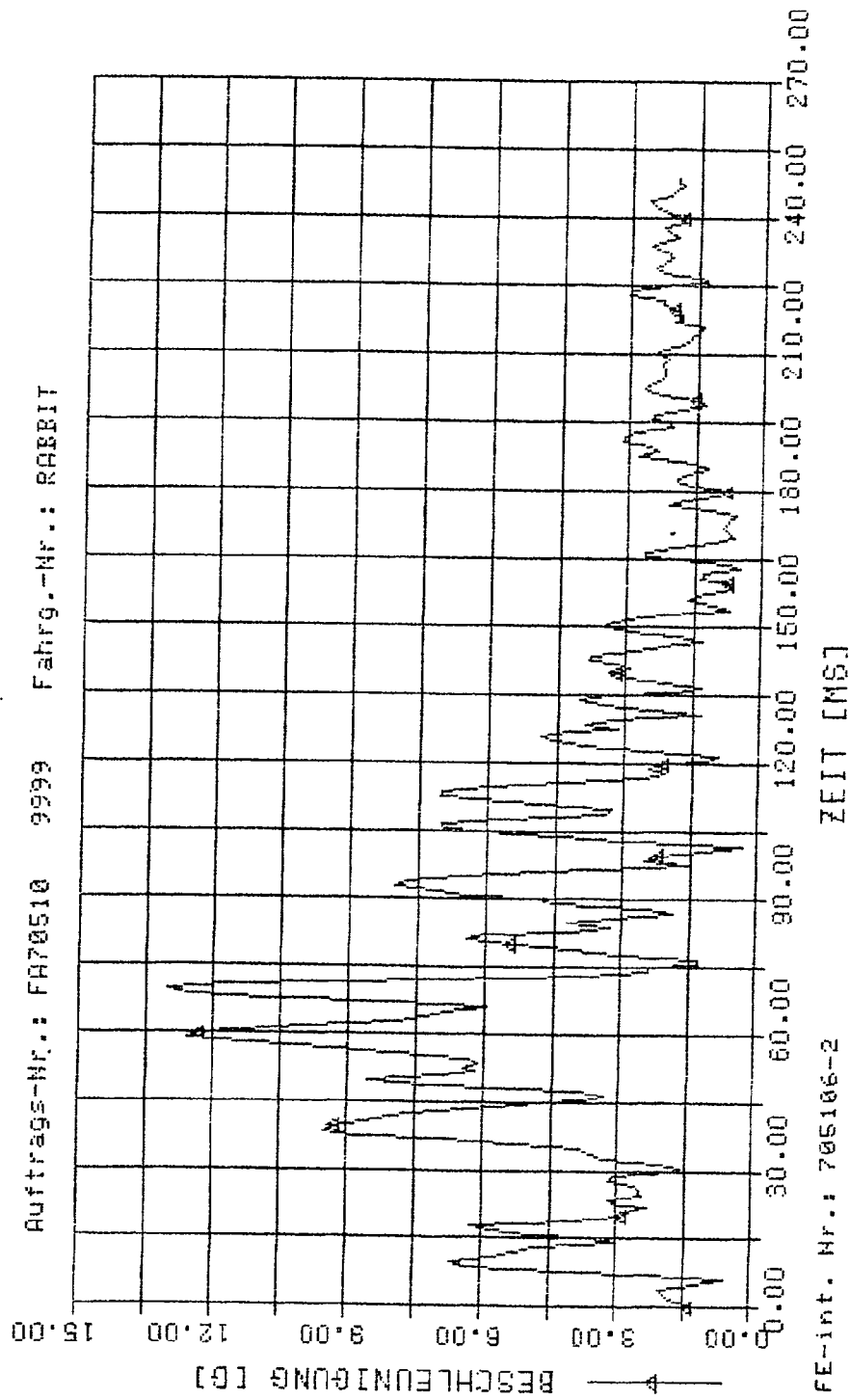
Extr.

KOB02. V1 BE g 9.472 64.00 7.39



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle UP ber. Extremum t 3MS
 SWMI U1 BE g 13.011 Extr. 70.00 0.00

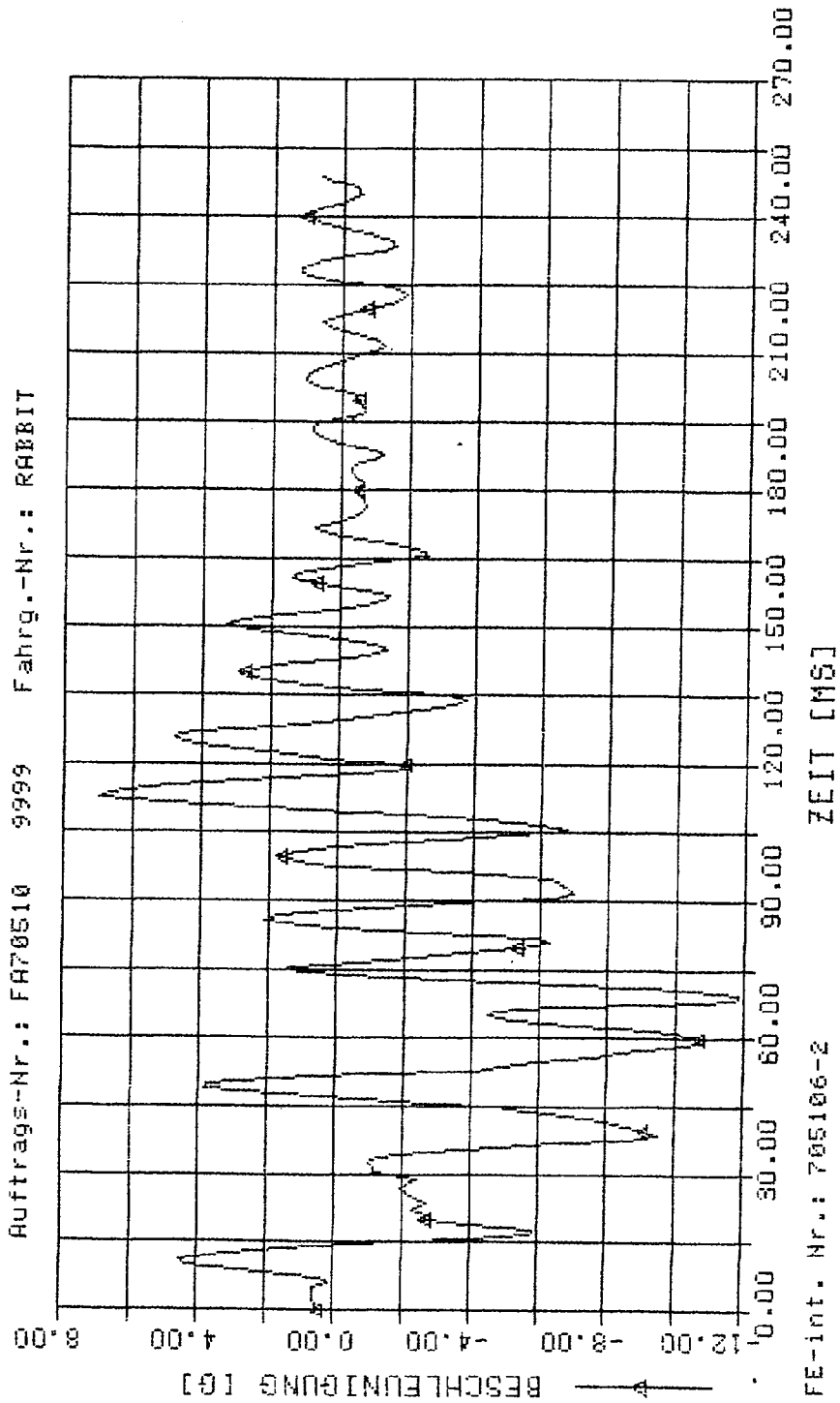


SWMI 4

- Kenn-Werte: Auftrags-Nr.: A70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber. Grösse	Extremum	t Extr.	ΔMS
SUMIX	V1	BE 9	-11.887	70.00	0.00

Auftrags-Nr.: FA70510 9999 Fahrg.-Nr.: RABBIT

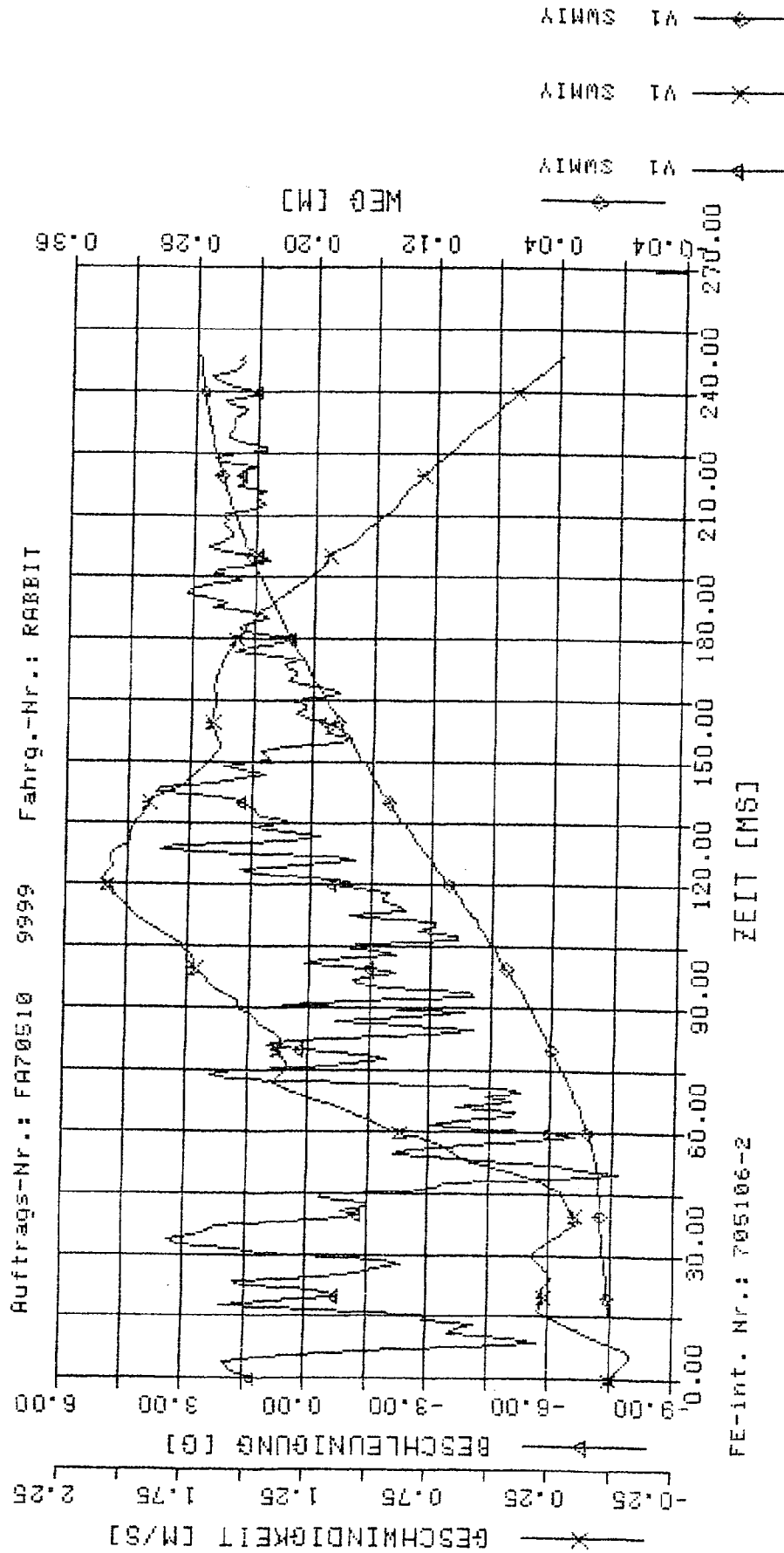


FE-int. Nr.: 705106-2

XINMS 1A 4

Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Ness-Stelle	UP	ber.	Extremum	t	3MS
SWMIY	V1	BE	-7.665	50.00	0.00
SWMIY	V1	GE	2.092	122.00	0.00
SWMIY	V1	BE	2.278	252.00	0.00



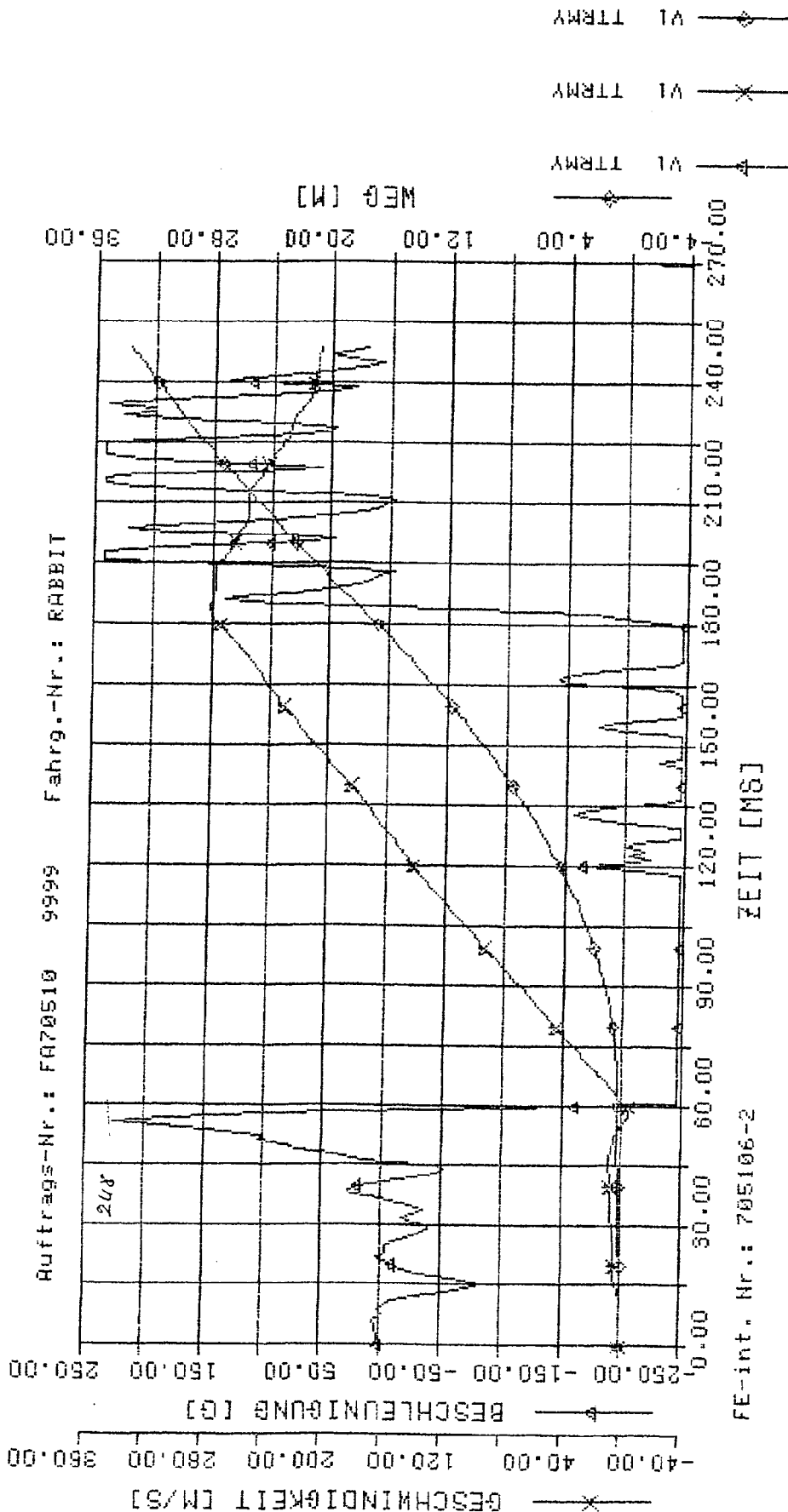
FE-int. Nr.: 705106-2

Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

TTRMY
TTRMY
TTRMY

UP	ber.	Extremum	t	3MS
V1	BE g	-247.817	180.00	0.00
V1	GE m/s	291.125	184.00	0.00
V1	WE m	34.303	252.00	0.00

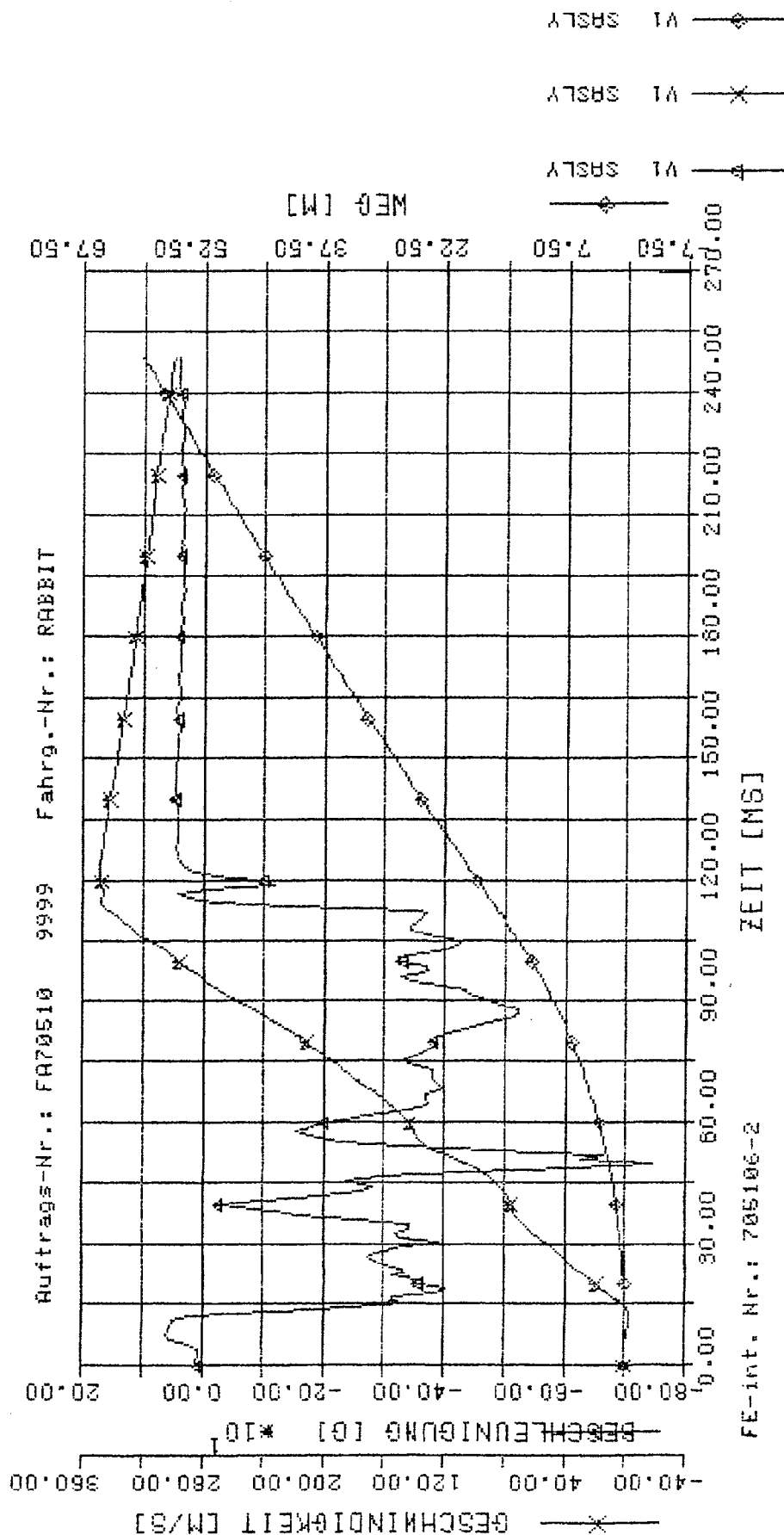


Auftrags-Nr.: FA70510 9999 Fahrg.-Nr.: RABBIT

FE-int. Nr.: 705106-2

- Kenn-Werte: Auftrags-Nr.: FAZ0510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extreum	t	3MS
SASLY	V1	BE g	-747.140	50.00	0.00
SASLY	V1	GE m/s	348.265	122.00	0.00
SASLY	V1	WE m	61.053	252.00	0.00



Mess-Stelle

FBVLY
FBVLY
FBVLY

UP ber.
V1 BE
V1 GE
V1 ME
V1 M

Extremum
217.084
-436.565
-15.132

Ext.
189.00
217.00
252.00

3MS
0.00
0.00
0.00

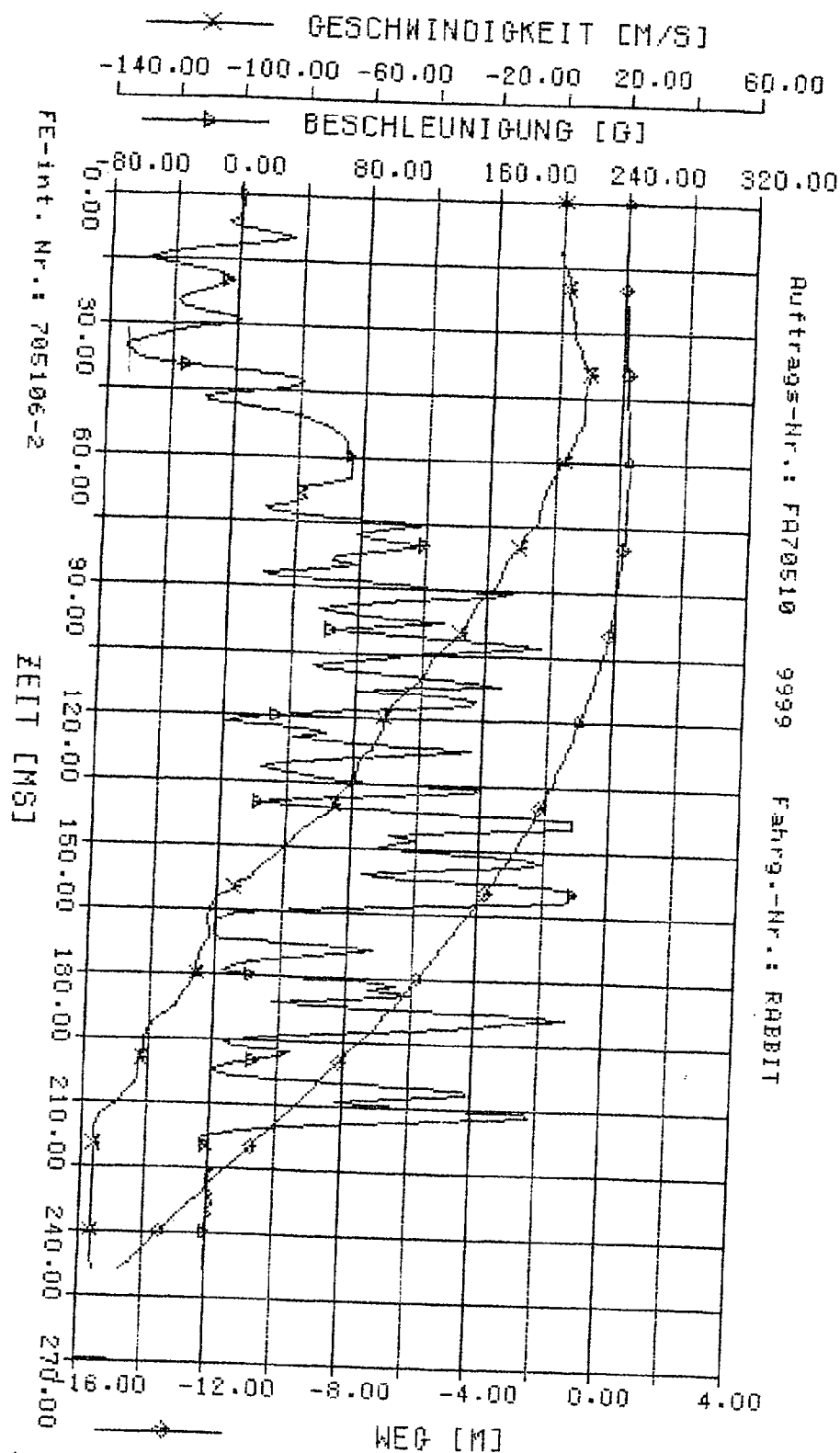
V1 BEVLY-100

9999

Auftrags-Nr.: FA70510

9999

Fahrz.-Nr.: RABBIT

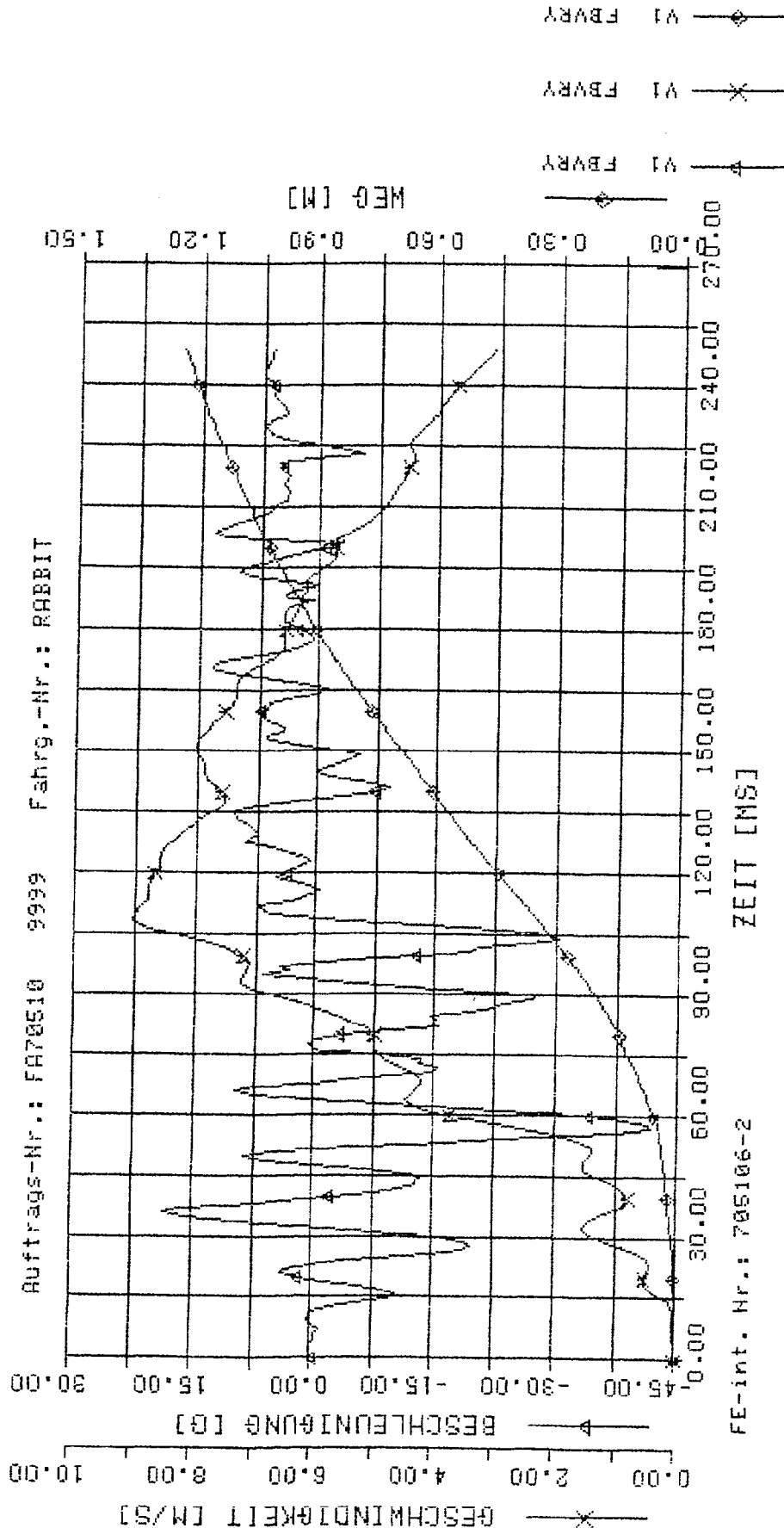


FE-Int. Nr.: 705106-2

V1 FBVLY
V1 FBVLY
V1 FBVLY

Kennwerte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

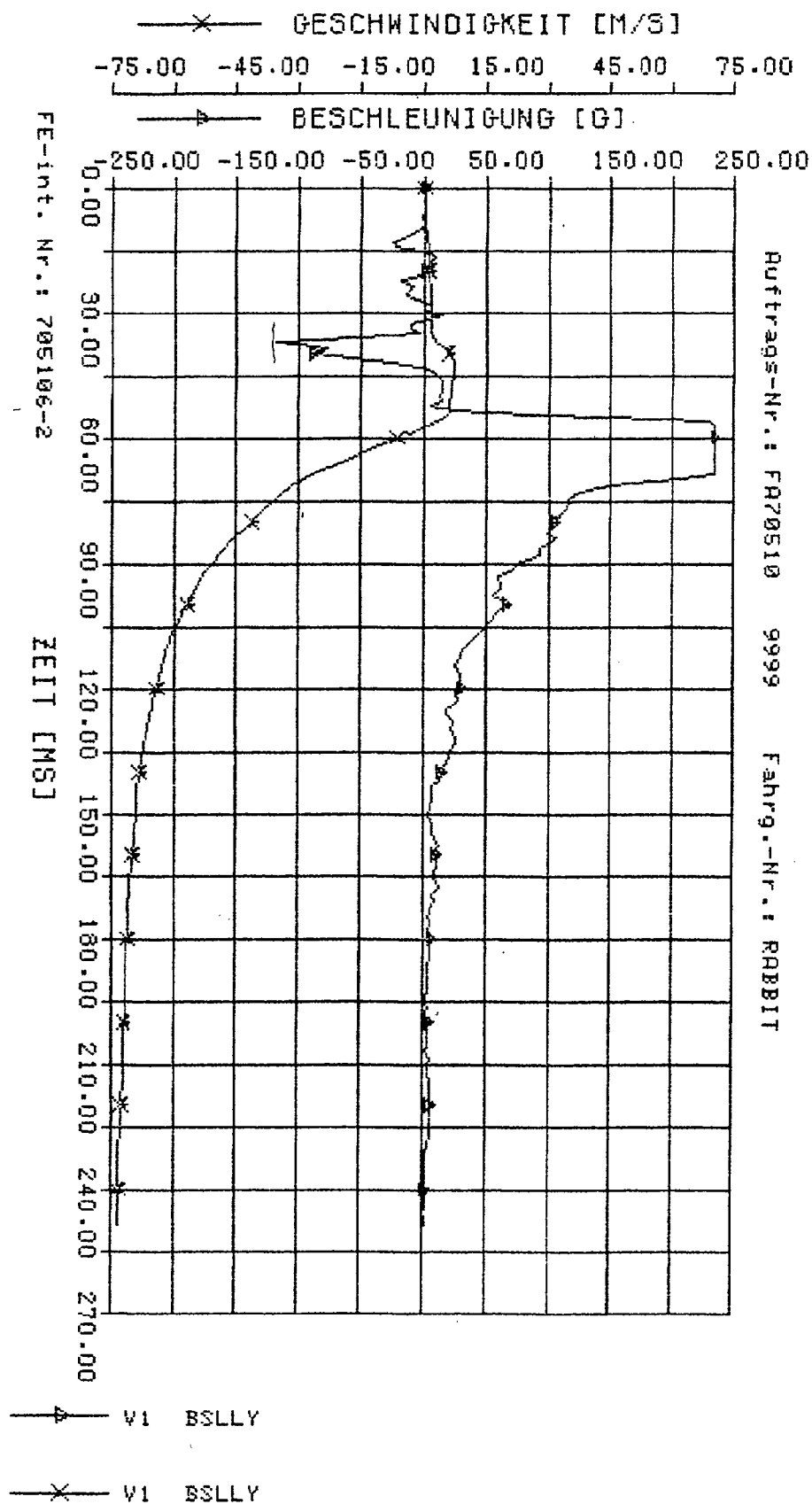
Mess-Stelle	UP	ber.	Extremum	t	ΔMS
FBVRY	V1	BE	-41.759	57.00	0.00
FBVRY	V1	GE	9.031	109.00	0.00
FBVRY	V1	WE	1.253	252.00	0.00



Auftrags-Nr.: FA70510 9999 Fahrg.-Nr.: RABBIT

FE-int. Nr.: 705106-2 ZEIT [MS]

Kenn-Werte:	Auftrags-Nr.:	FA70510	Versuchs-Nr.:	9999
Mass-Stelle	UP	ber.	Extremum	t
BSLLY	V1	Grösse	233.680	Extr.
BSLLY	V1	GE m/s	-73.628	252.00
				0.00
				0.00

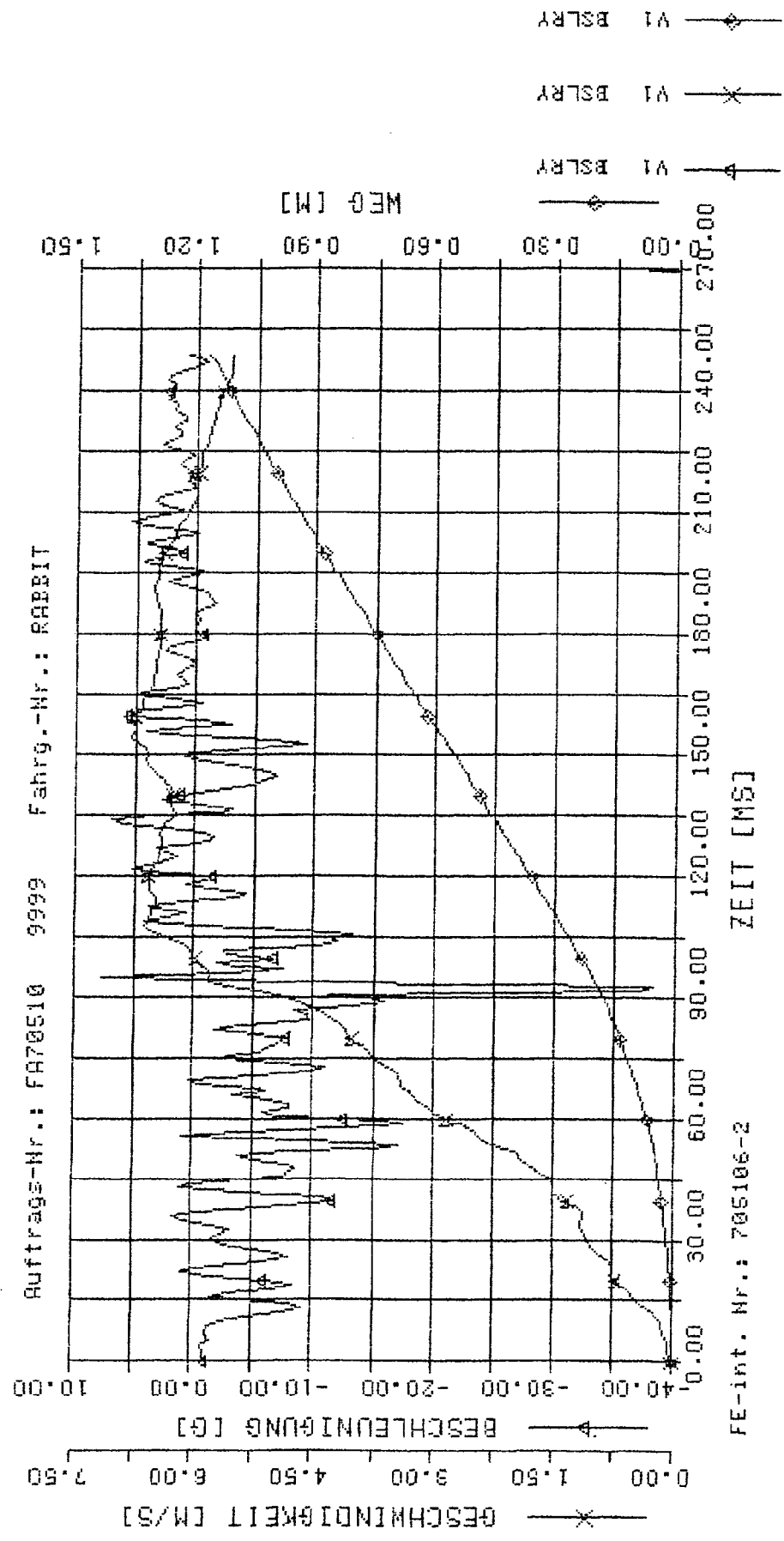


Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

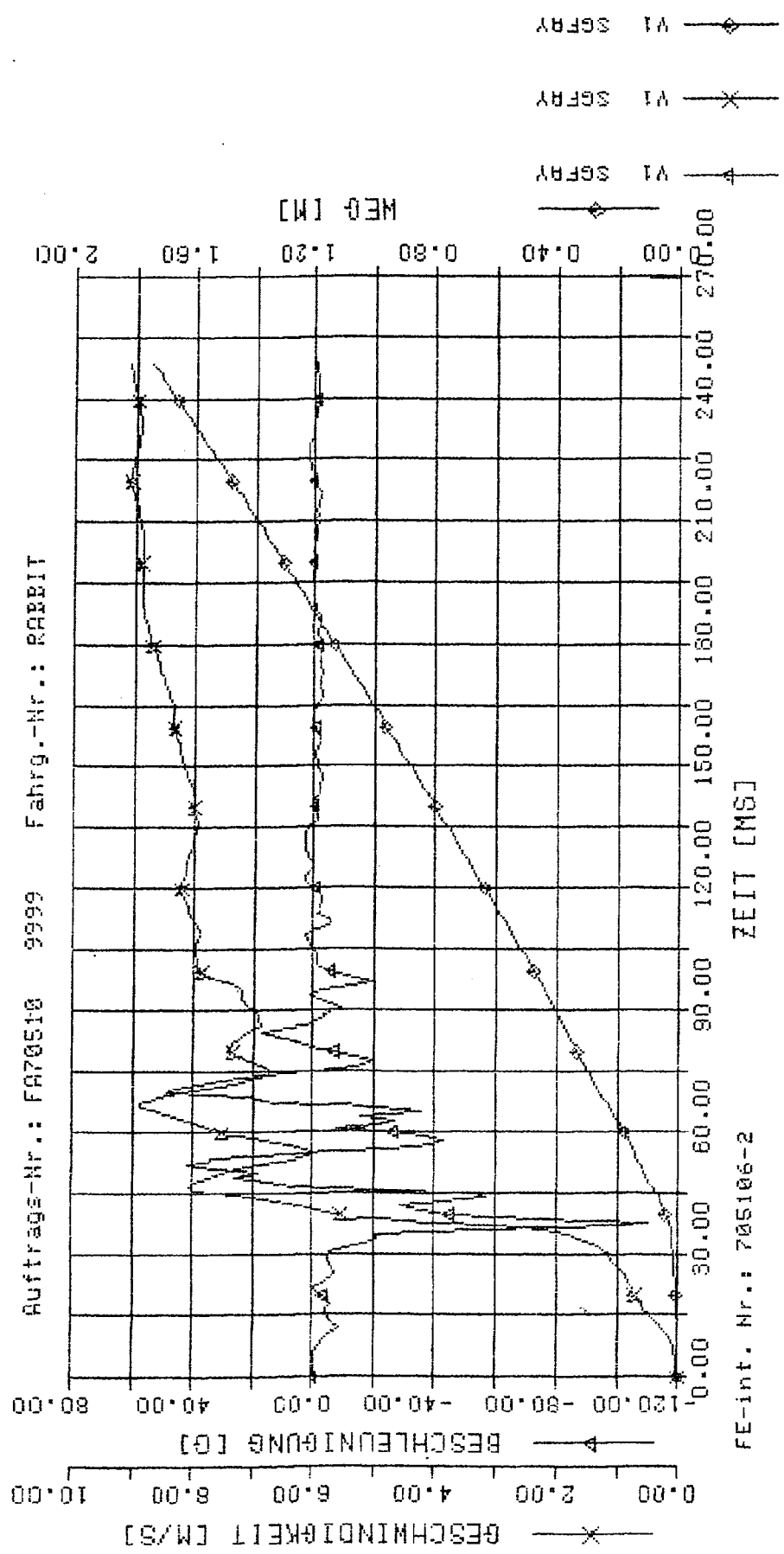
BSLRY
BSLRY
BSLRY

UP	ber.	Extremum	t	3MS
V1	BE g	-30.330	93.00	0.00
V1	GE m/s	6.790	155.00	0.00
V1	WE m	1.186	252.00	0.00



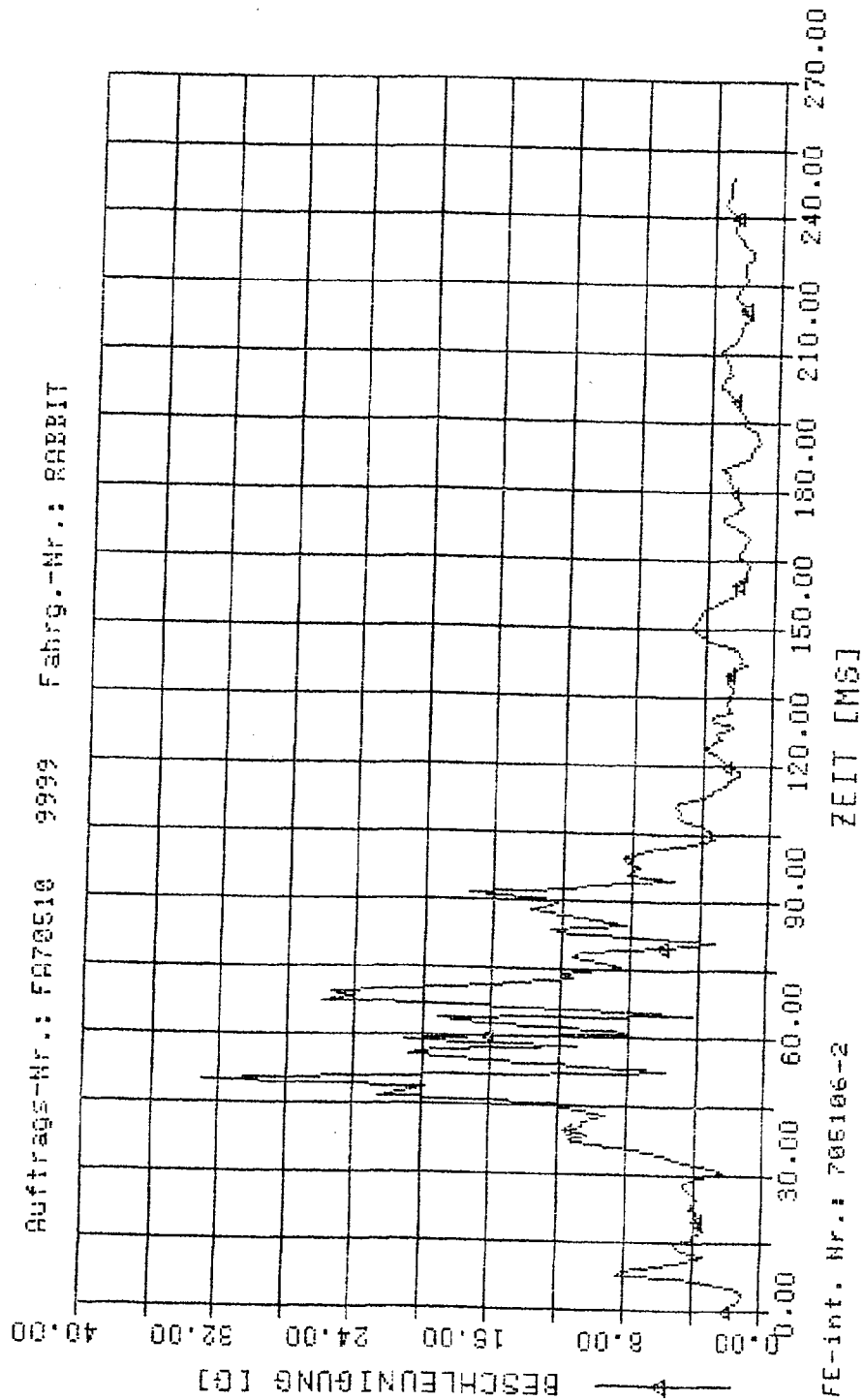
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle		UP	ber.	Extremum	t	3MS
			Grösse		Extr.	
SGFAY	V1	BE	g	-110.508	38.00	0.00
SGFAY	V1	GE	m/s	9.112	252.00	0.00
SGFAY	V1	WE	m	1.773	252.00	0.00



FE-int. Nr.: 705106-2

Kenn-Werte: Auftrags-Nr.: A70510 Versuchs-Nr.: 9999
 Mess-Stelle UP ber. Extremum t
 RTMI V1 BE g 32.964 Extr. 3MS
 0.00

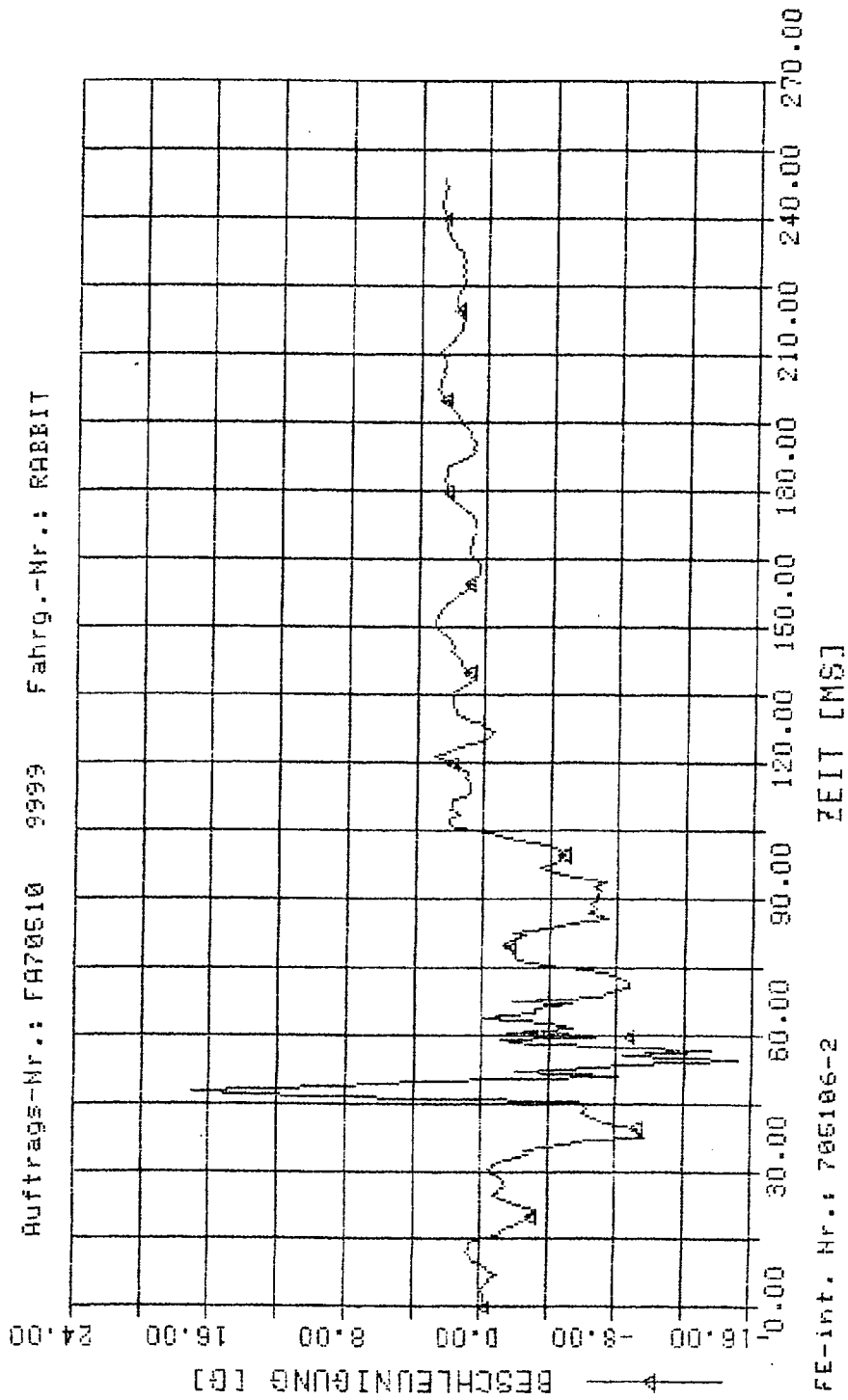


V1 RTMIX Y 2

Kenn-Werte: Auftrags-Nr.: 70510 Versuchs-Nr.: 9999

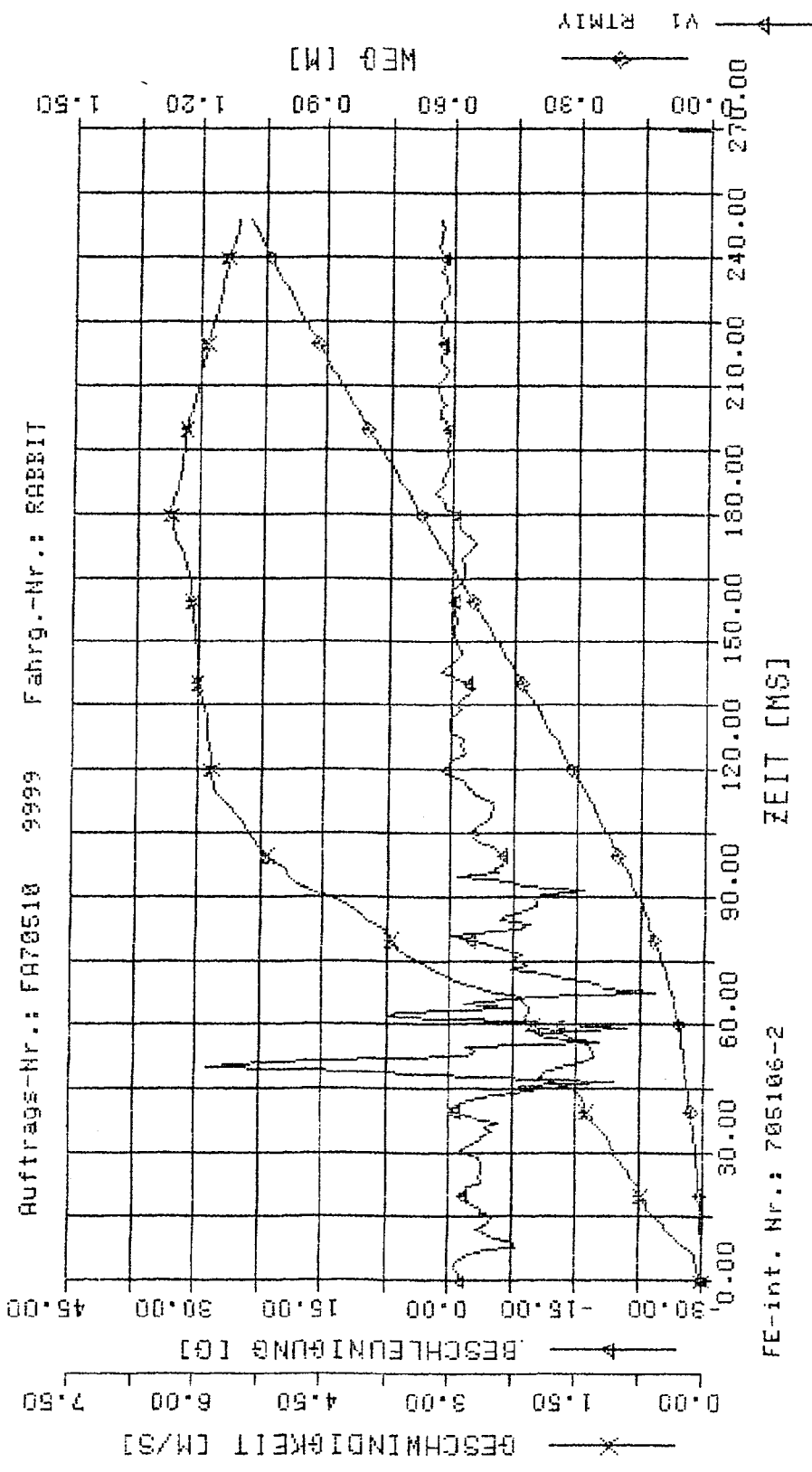
Mess-Stelle
RTMIX

UP ber. Extremum t
V1 BE g 17.005 43.00 0.00 3MS



Kenn-Werte: Auftrags-Nr.: 470510 Versuchs-Nr.: 9999

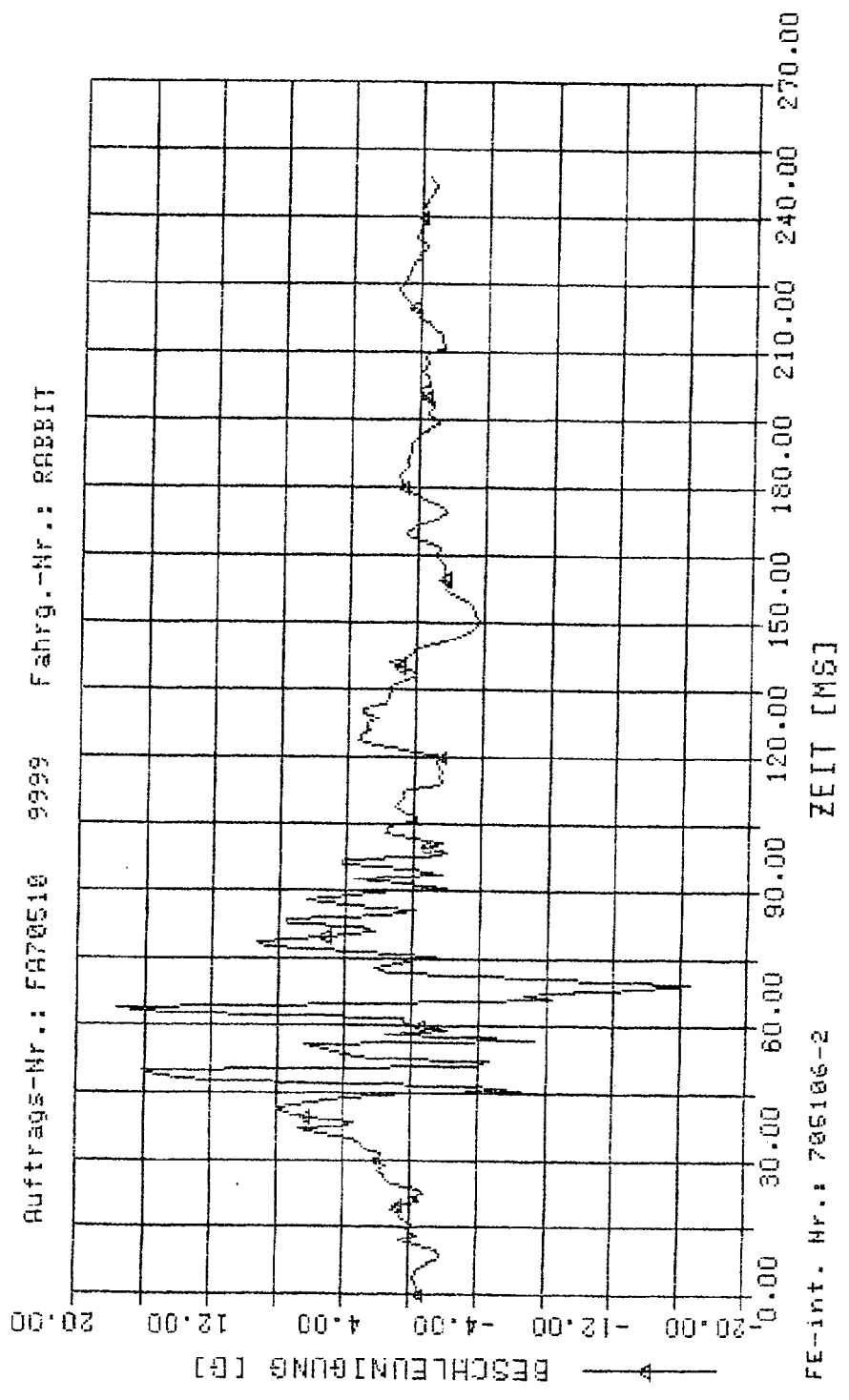
Mess-Stelle	UP	ber. Grösse	Extremum	t Extr.	MS
RTMIY	V1	GE g	28.508	50.00	0.00
RTMIY	V1	GE m/s	6.334	101.00	0.00
RTMIY	V1	WE m	1.104	252.00	0.00



Kenn-Werte: Auftrags-Nr.: A70510 Versuchs-Nr.: 9999

Mess-Stelle
RTMIZ

UP	ber.	Extremum	t	MS
V1	BE 9	17.705	64.00	0.00

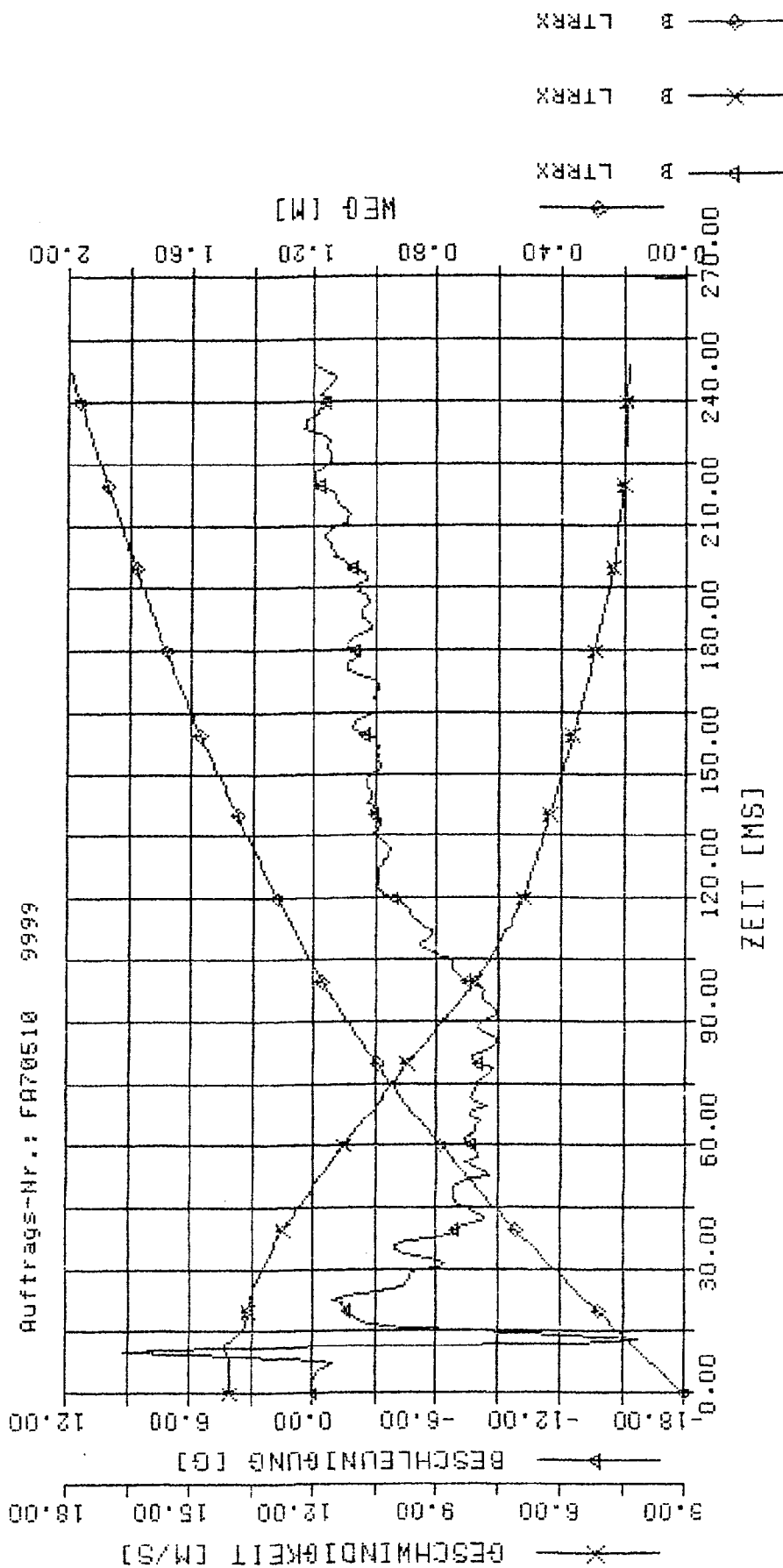


RTMIZ V1

B.1.2 Crabbed Barrier

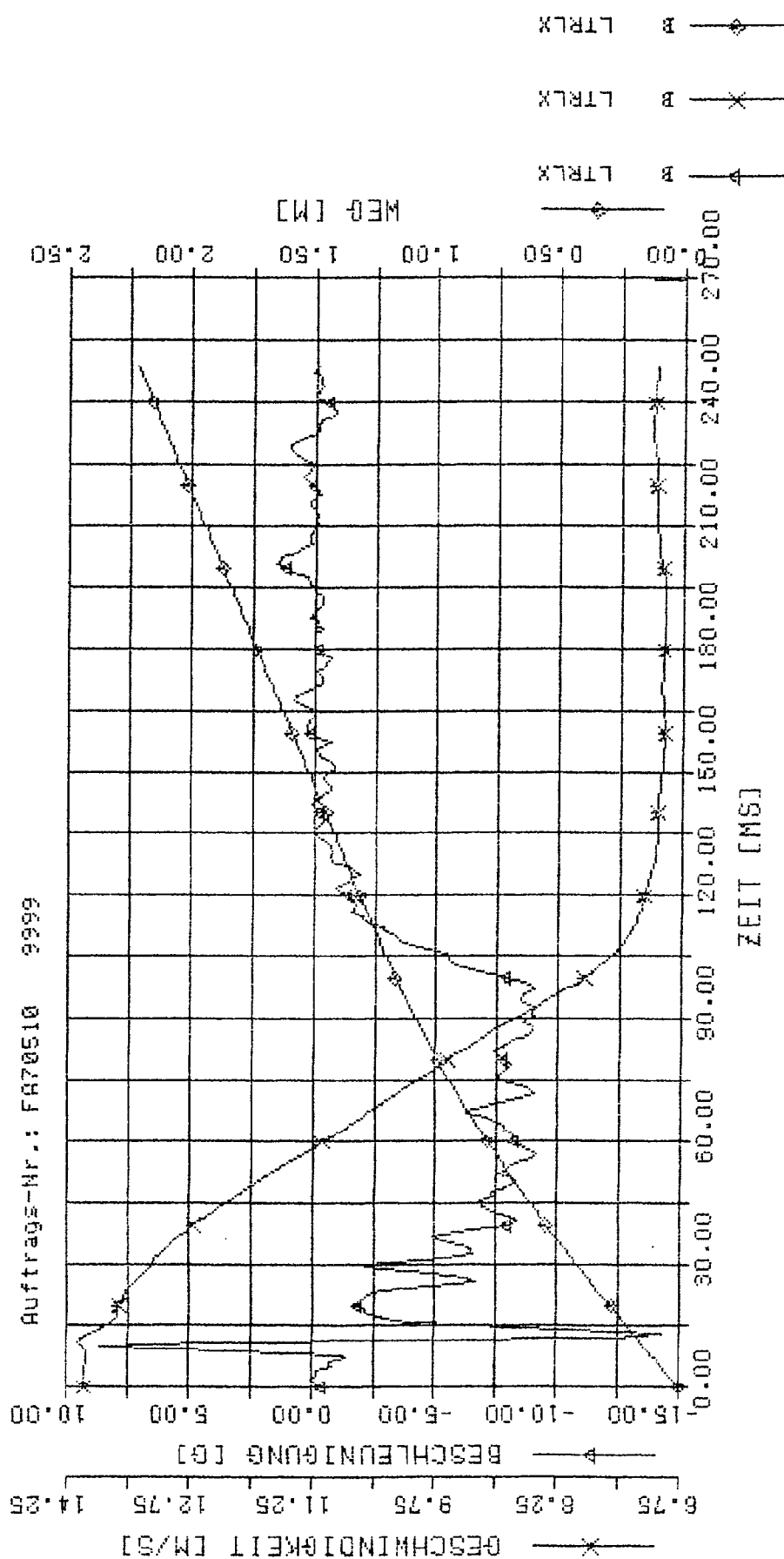
Kenn-Werte: Auftrags-Nr.: A70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	ΔMS
LTRRX	B	Grösse	-15.758	13.00	0.00
LTRRX	B	BE g	14.155	11.00	0.00
LTRRX	B	GE m/s	2.013	252.00	0.00
LTRRX	B	WE m			



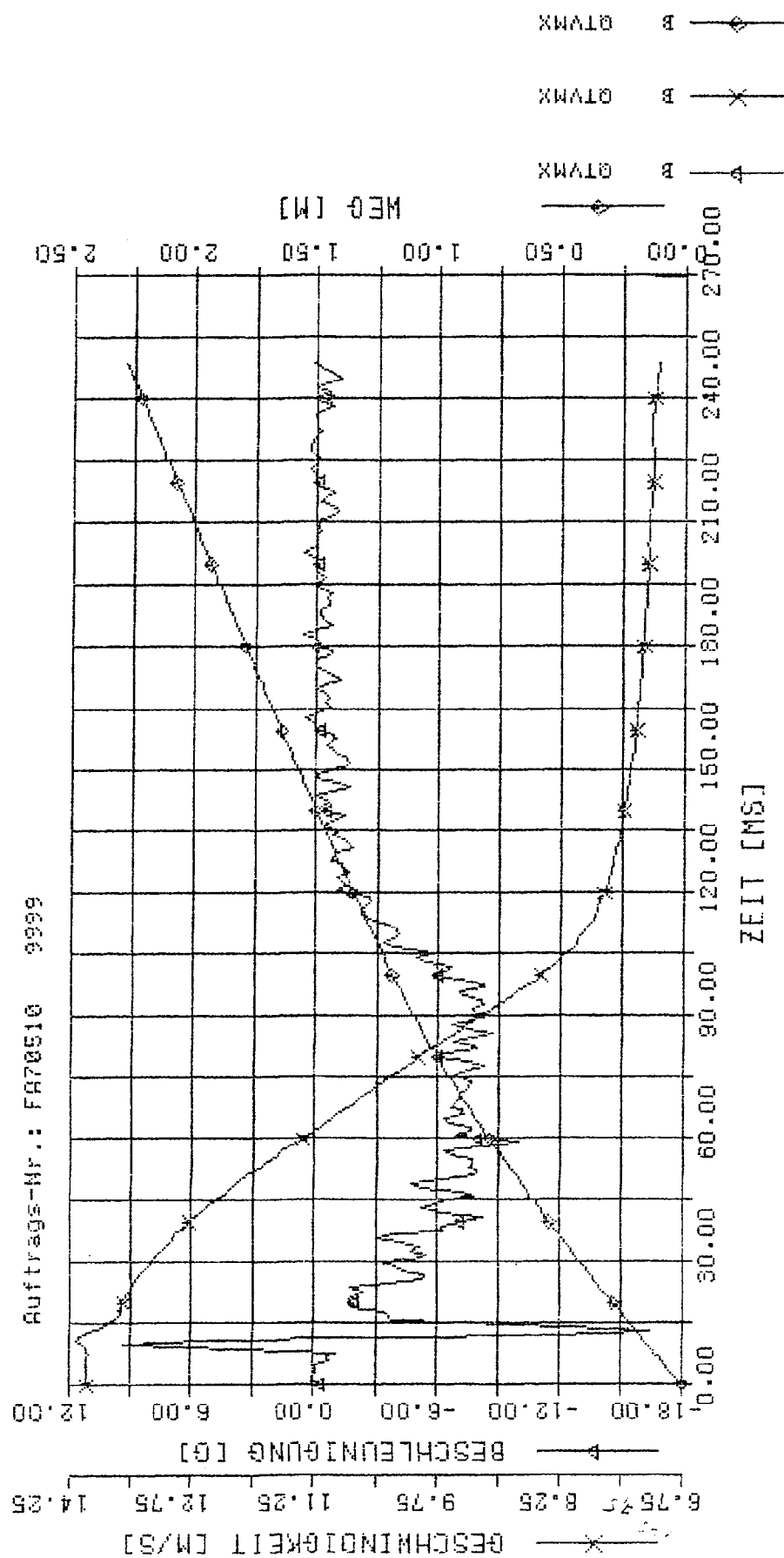
- Kenn-Werte: Auftrags-Nr.: A70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
LTRLX	B	Grösse		Extr.	
LTRLX	B	RE g	-14.287	13.00	0.00
LTRLX	B	CE m/s	14.149	11.00	0.00
LTRLX	B	WE m	2.241	252.00	0.00



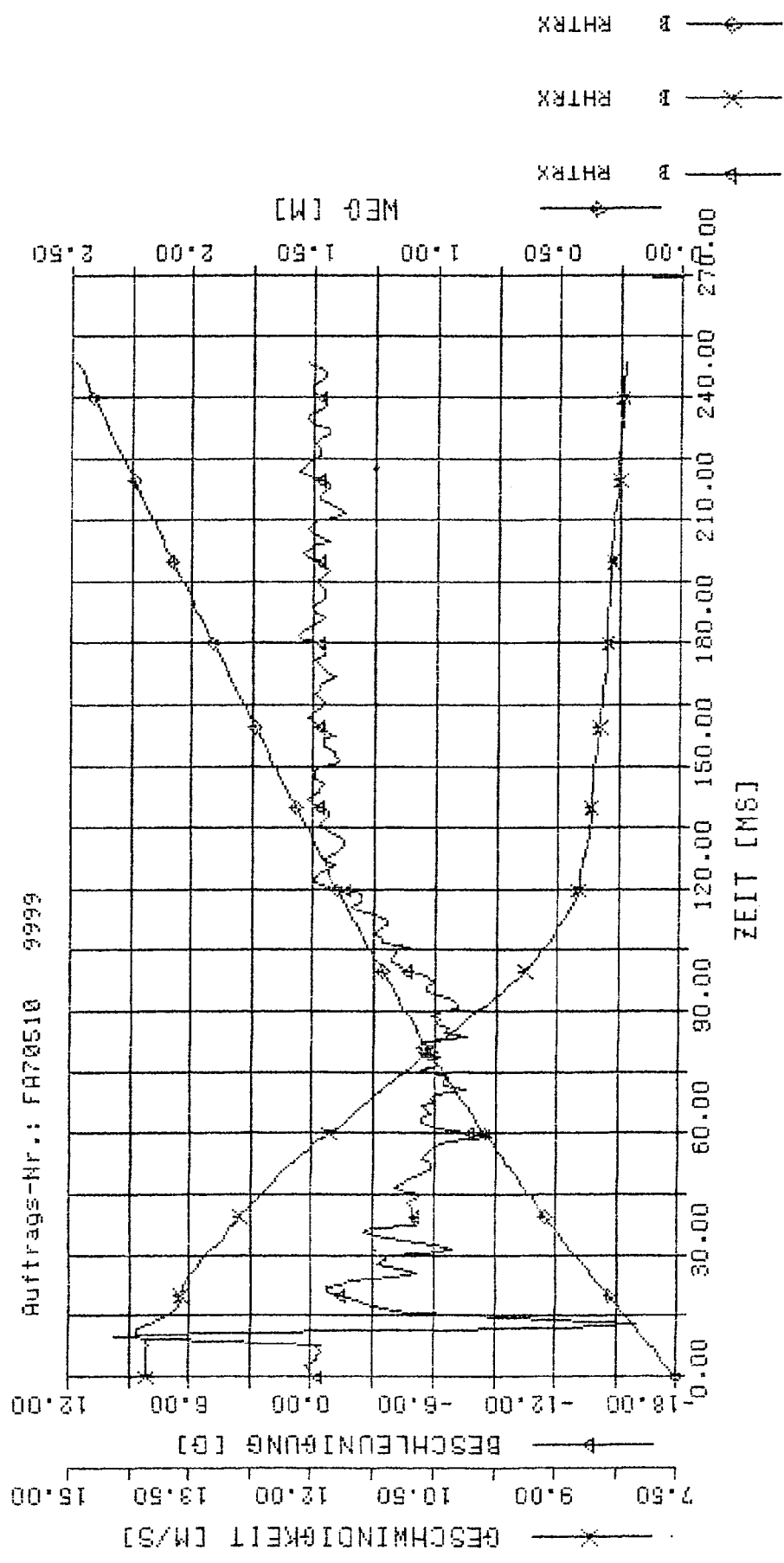
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 999

Mess-Stelle	UP	ber.	Extremum	t	Ext.	MS
QTVMX	0	Grösse	-16.329	13.00	0.00	
QTVMX	0	DE g	14.157	11.00	0.00	
QTVMX	0	WE m	2.304	252.00	0.00	



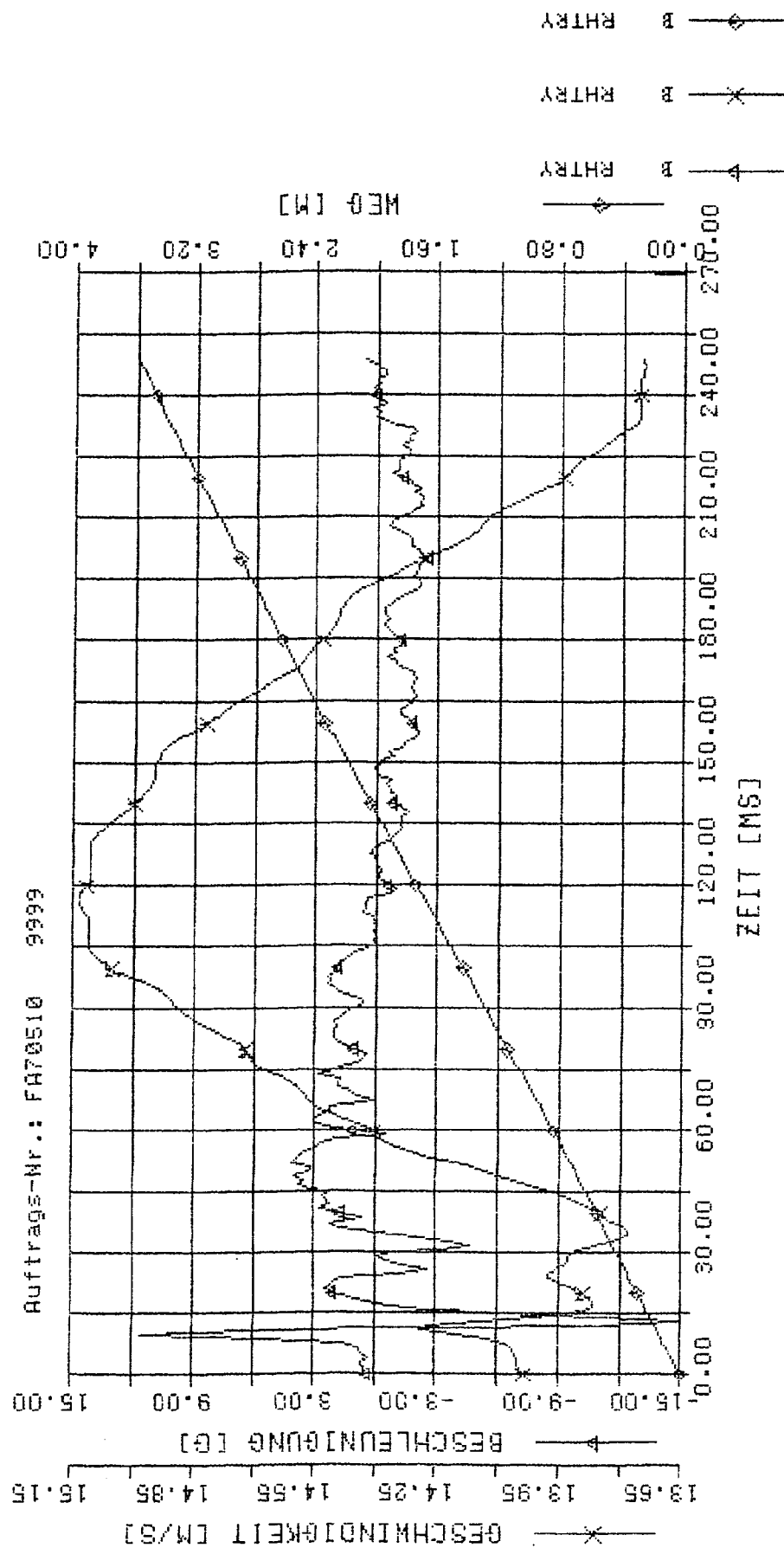
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	Extr.	AMS
RHTRX	B	BE	-15.969	13.00	0.00
RHTRX	B	GE	14.173	11.00	0.00
RHTRX	B	WE	2.506	252.00	0.00



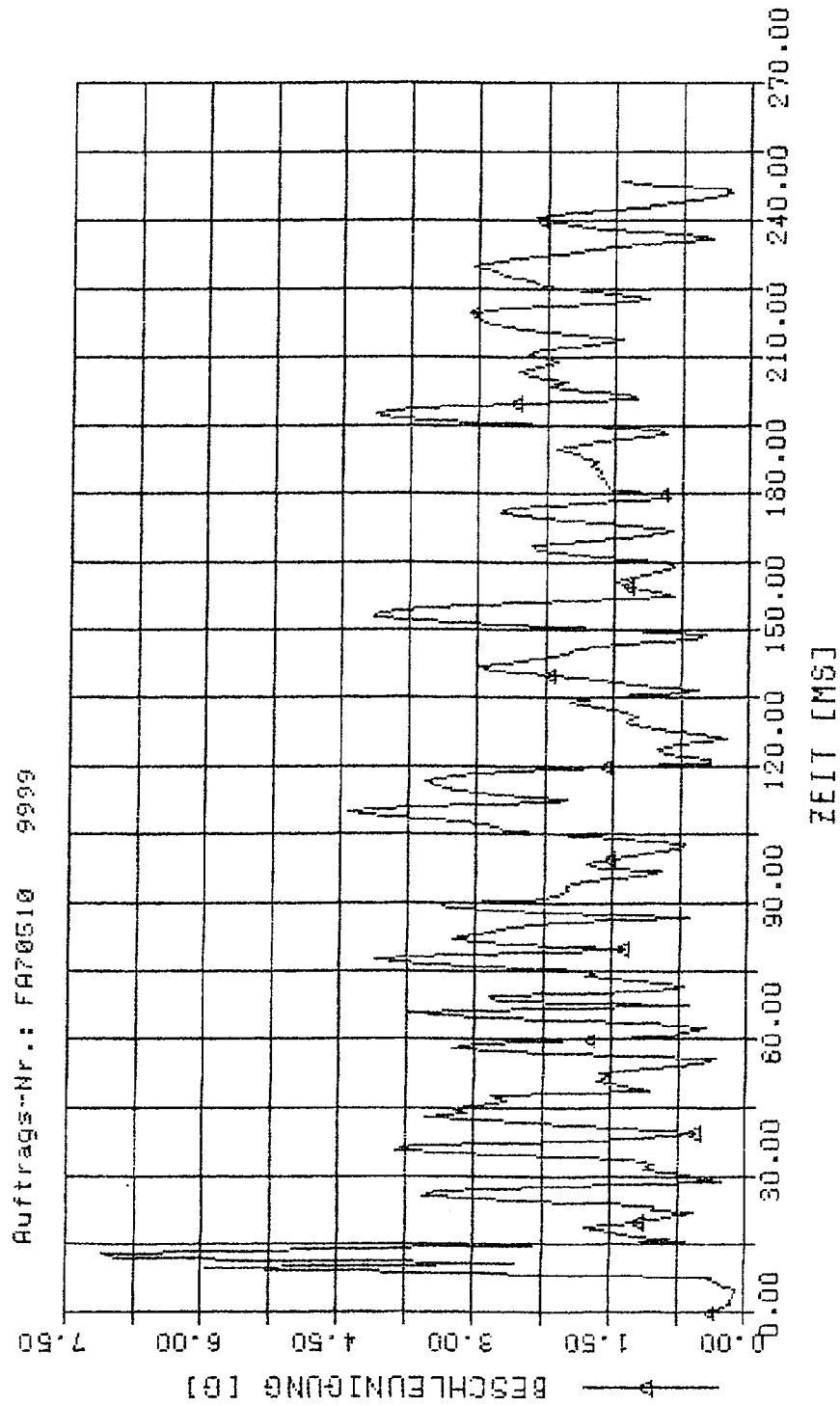
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 999

Mess-Stelle	UP	ber.	Extremum	t	3MS
RHTRY	B	Groesse		Extr.	
RHTRY	B	BE g	-14.967	13.00	0.00
RHTRY	B	CE m/s	15.135	117.00	0.00
RHTRY	B	ME m	3.637	252.00	0.00



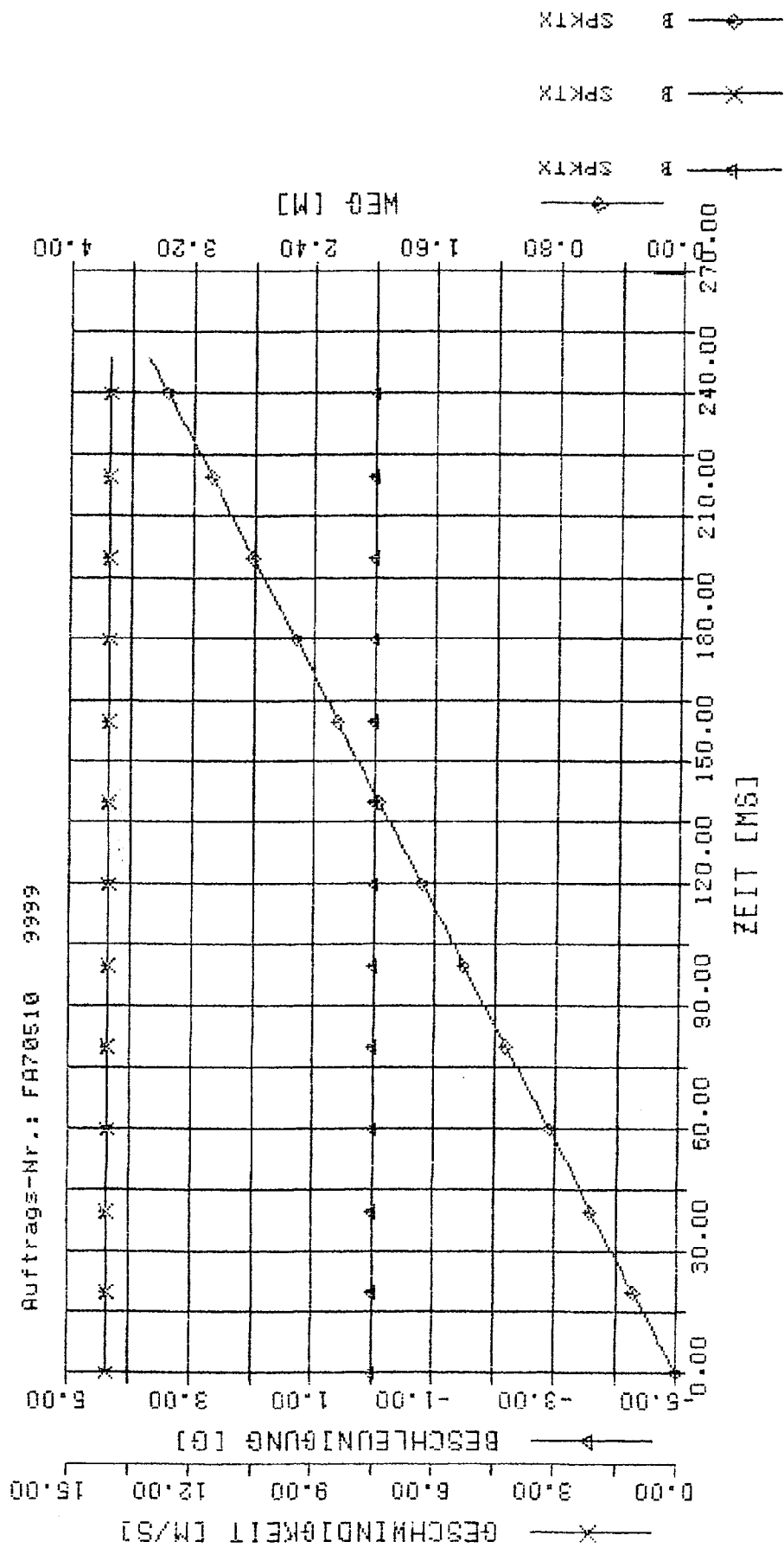
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle
 SPKT
 UP
 B
 ber.
 Grösse
 BE g
 Extremum
 t
 Extr.
 7.091
 13.00
 3MS
 0.00



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 999

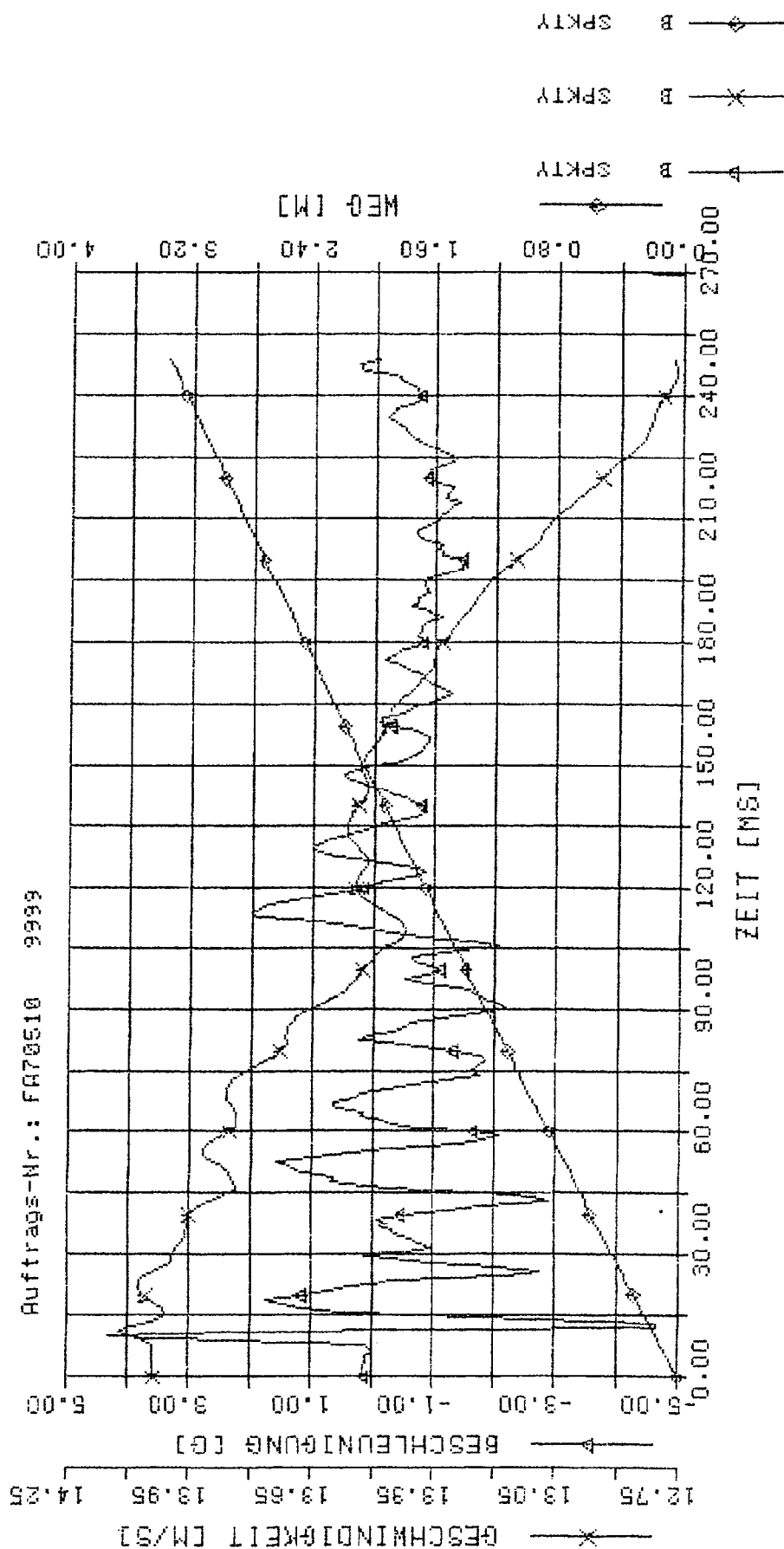
Mess-Stelle	UP	ber.	Extremum	t	3MS
		Groesse		Extr.	
SPKTX	B	BE g	0.000	252.00	0.00
SPKTX	B	GE m/s	14.023	252.00	0.00
SPKTX	B	WE m	3.536	252.00	0.00



Kenn-Werte: Auftrags-Nr.: 170510 Versuchs-Nr.: 9999

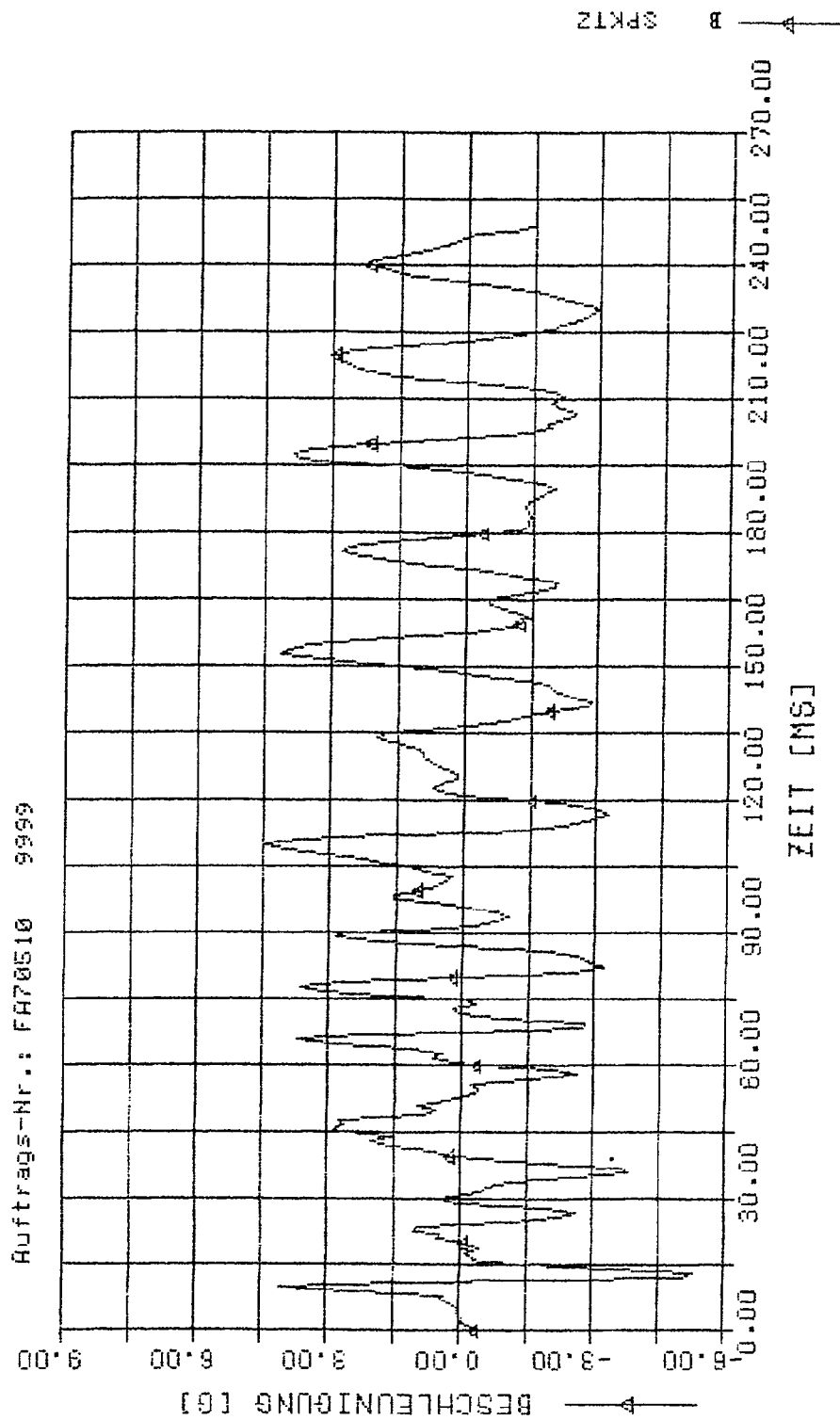
Mess-Stelle

UP	ber.	Extremum	t	Extr.	3MS
B	Grösse	-4.660	13.00	0.00	
B	BE g	14.118	11.00	0.00	
B	DE m/s	3.403	252.00	0.00	



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
SPK1Z	B	BE	G	Extr.	13.00
					0.00



B.2 Dummy Test Response
B.2.1 Driver

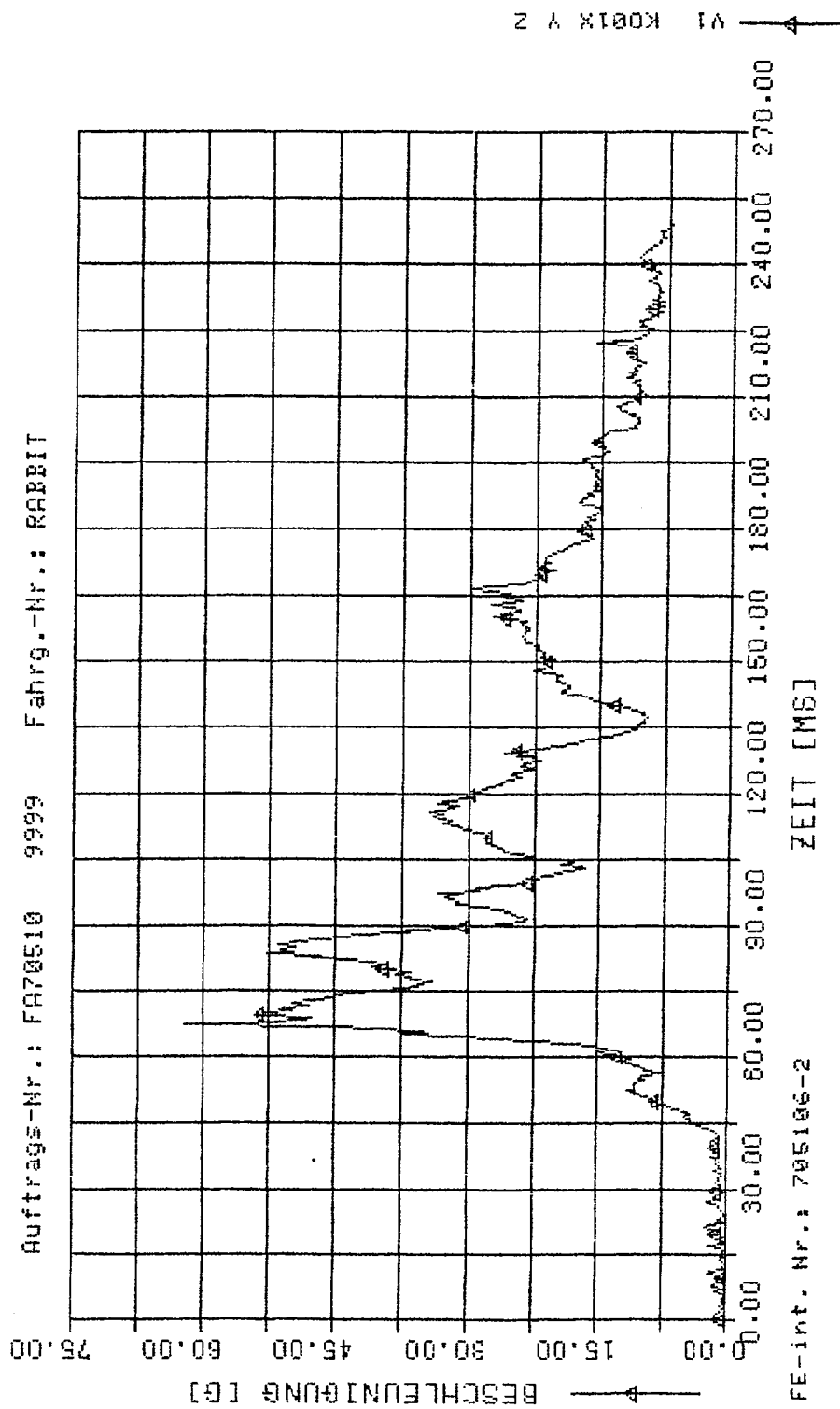
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

Up ber. Extremum t SMS

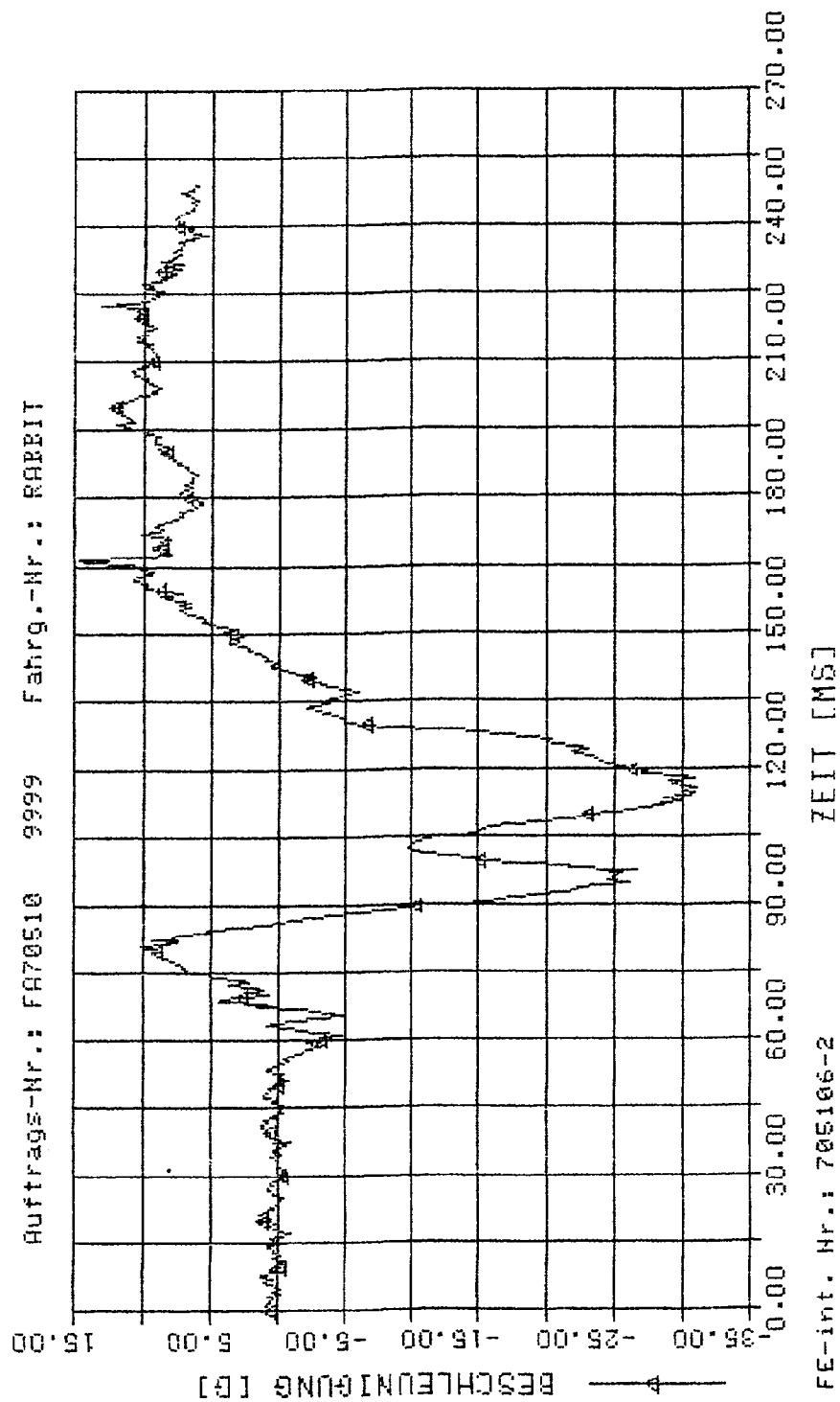
K001

Groesse 61.974 Extr. 67.50 51.72



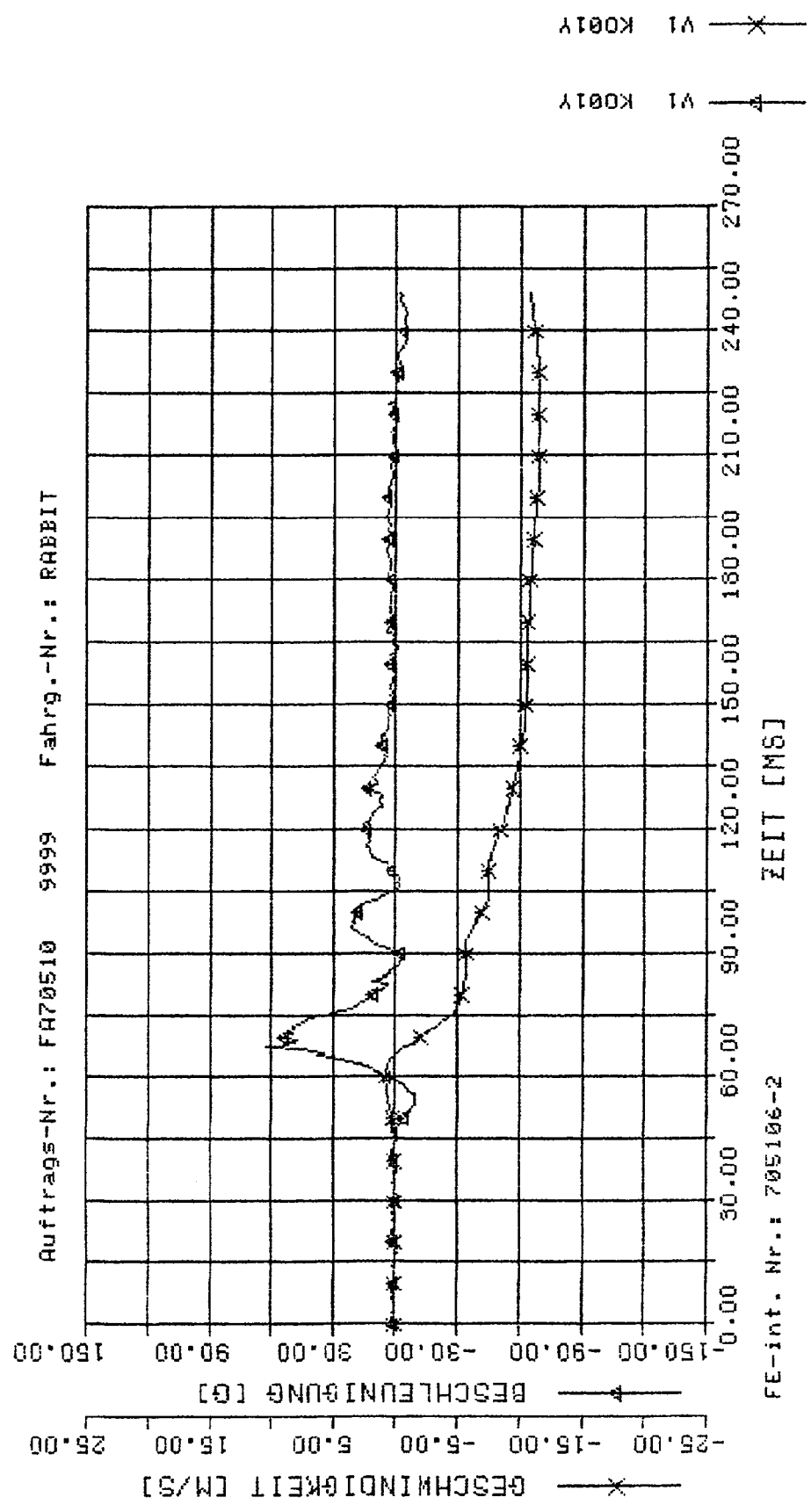
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber. Grösse	Extremum	t Extr.	3MS
K001X	V1	BE g	-31.375	116.20	11.64



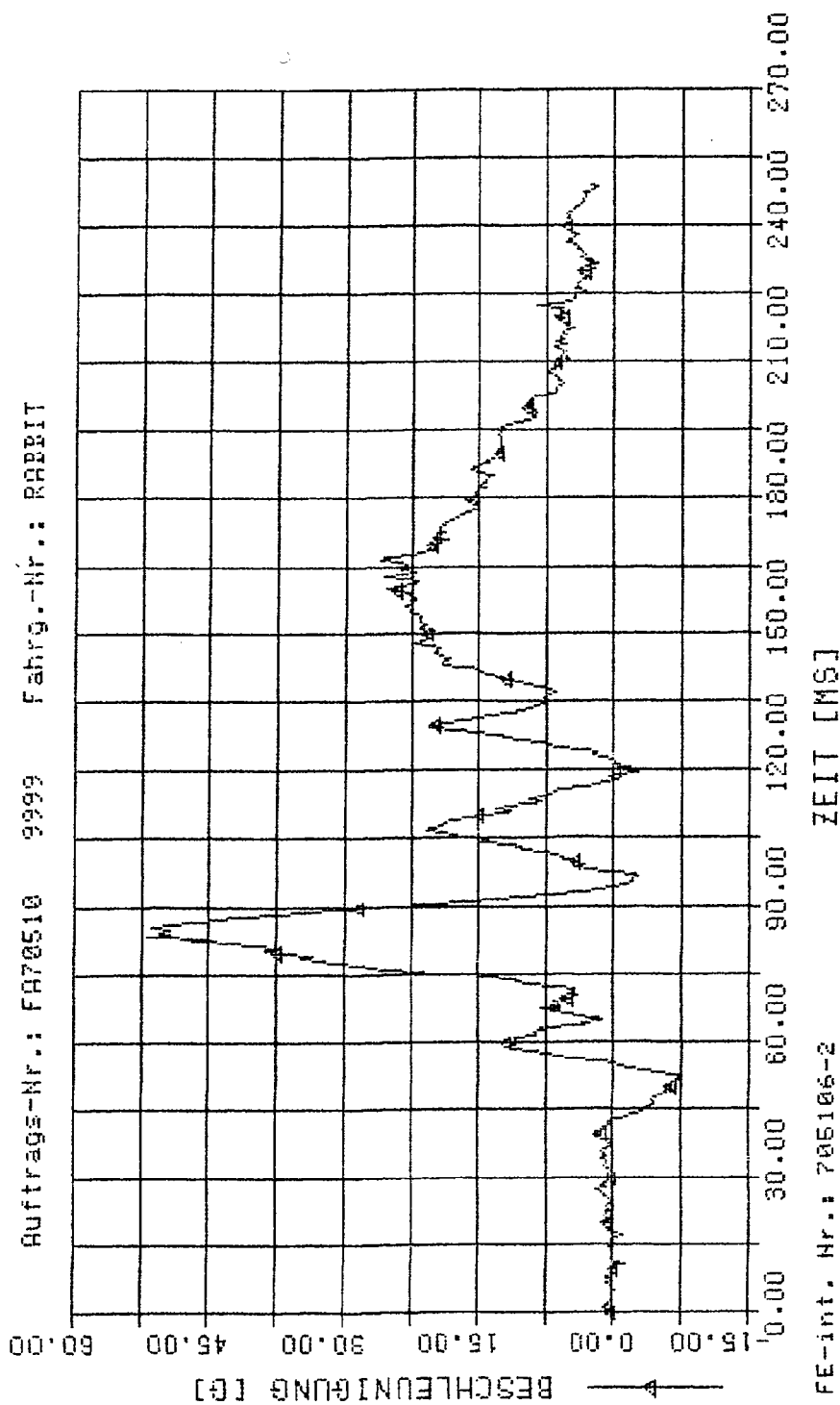
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
K001Y	V1	BE	61.678	67.50	50.39
K001Y	V1	GE	-11.561	223.30	0.00



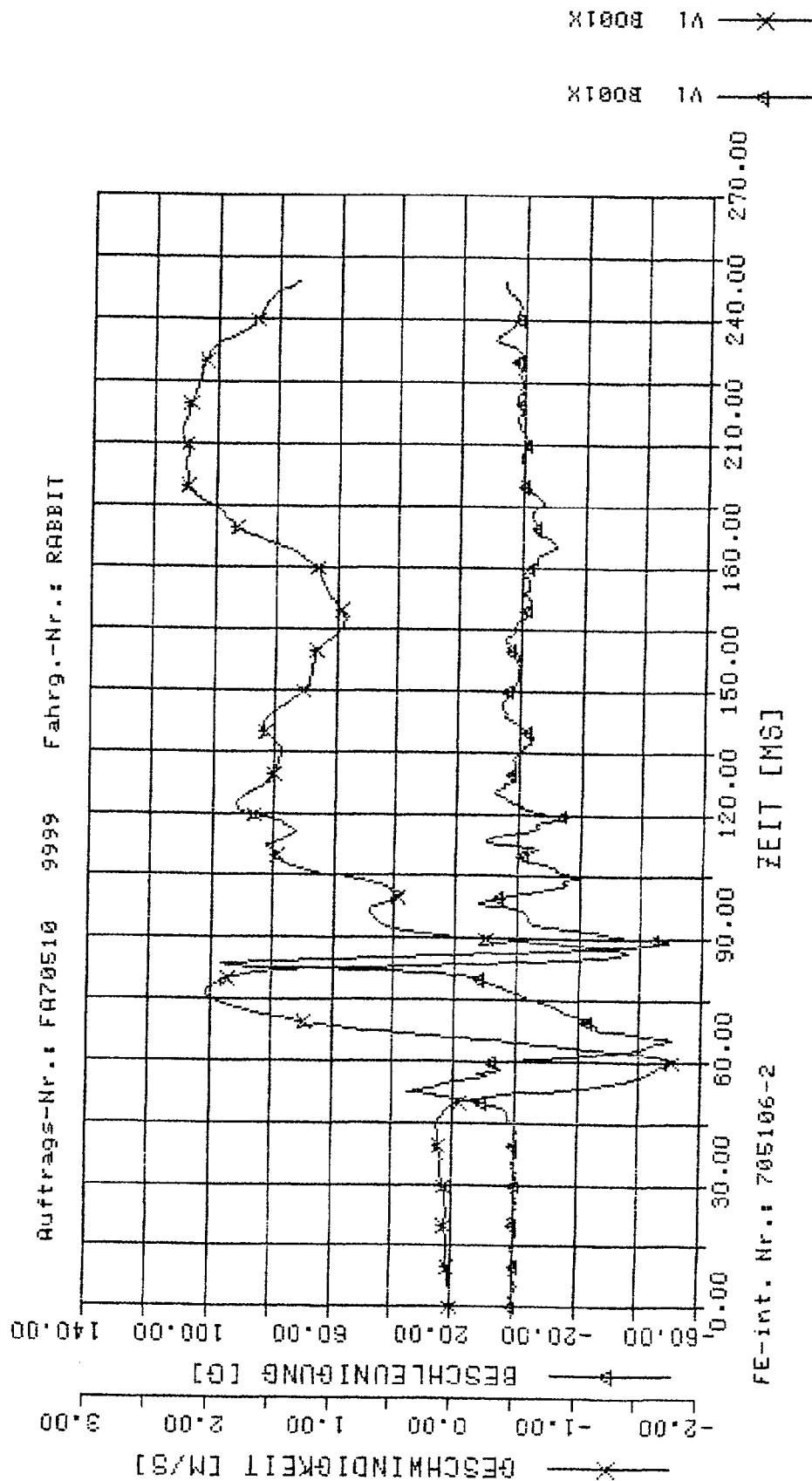
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle UP ber. Extremum t 3MS
 K001Z V1 BE g 52.102 84.80 47.56



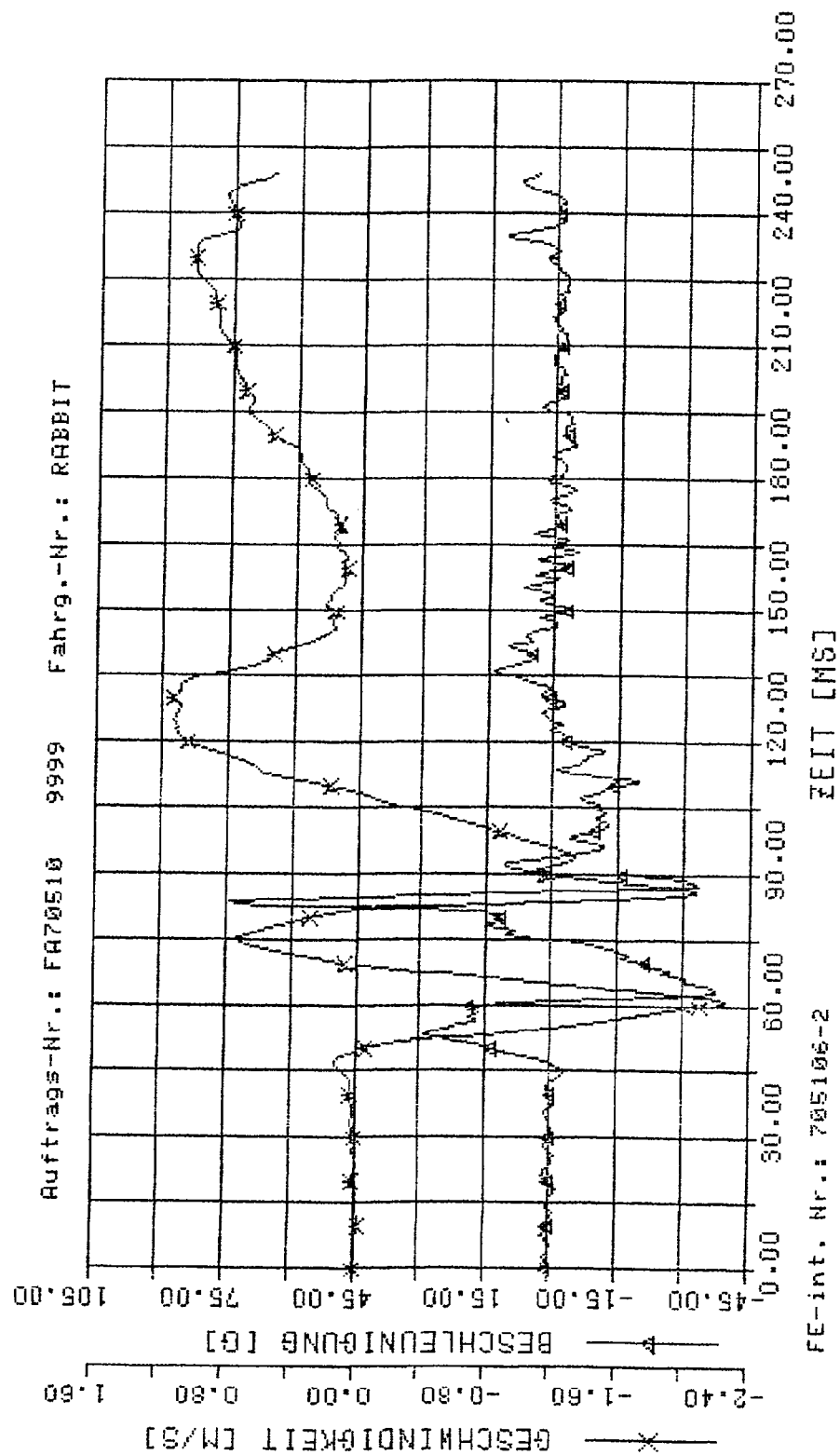
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	Extr.	3MS
B001X	V1	BE g	96.063	34.00	0.00	
B001X	V1	GE m/s	2.277	213.00	0.00	



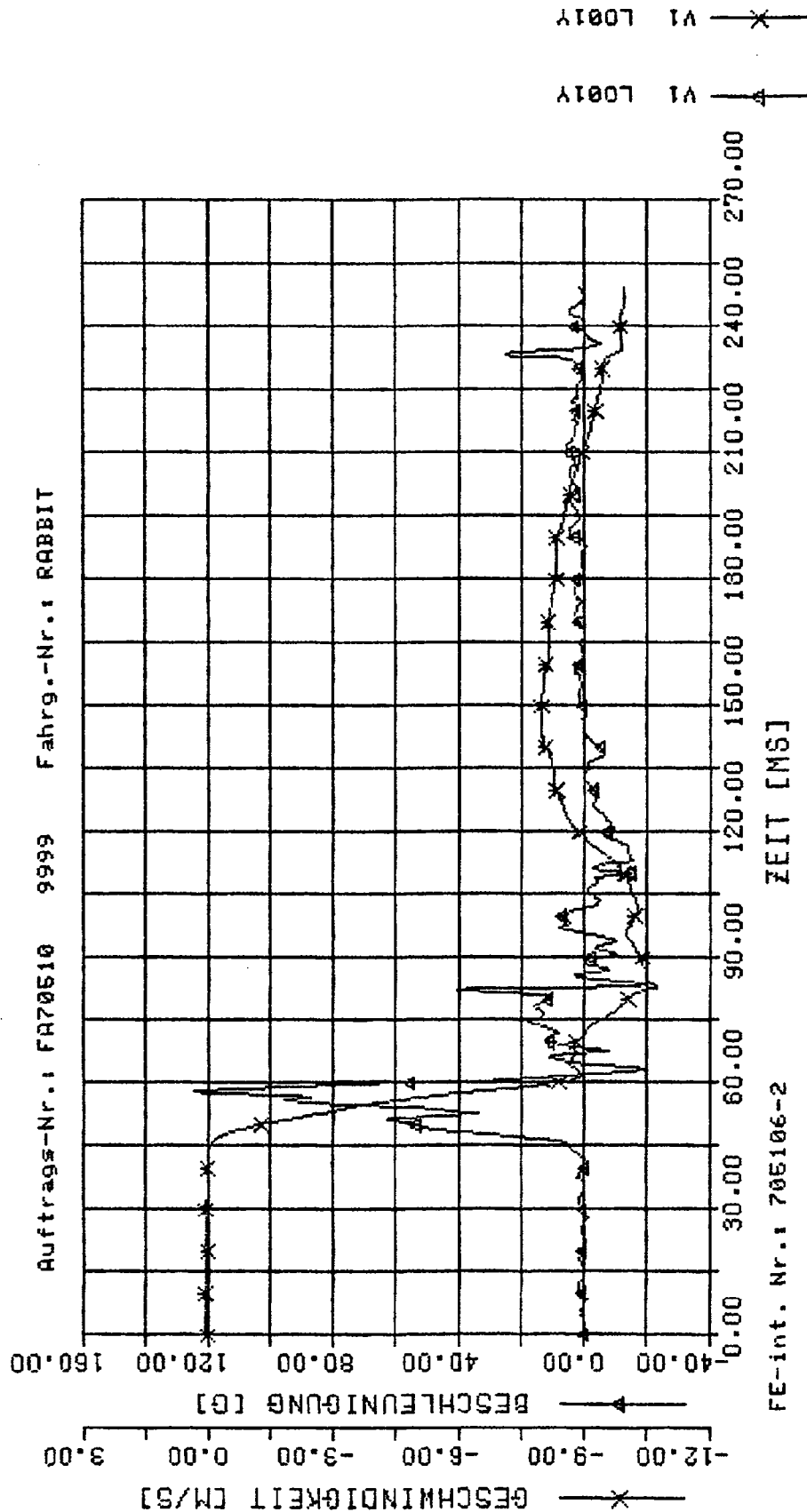
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	sMS
BU01X	V1	BE g	73.954	84.00	0.00
BU01X	V1	GE m/s	-2.259	61.50	0.00



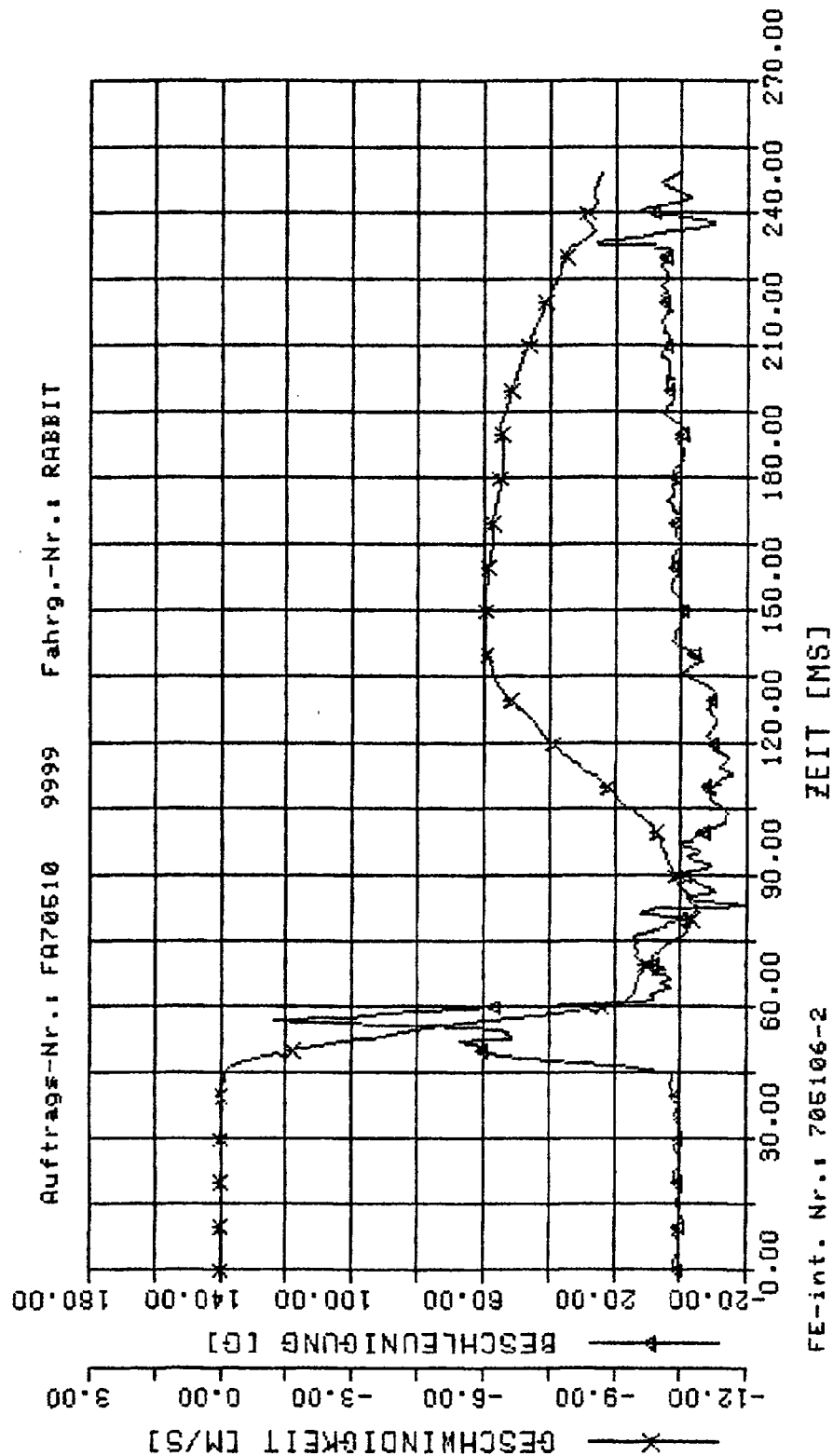
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
L001Y		Groesse		Extr.	
	V1	BE g	123.907	58.00	0.00
L001Y		V1 GE m/s	-10.748	83.00	0.00



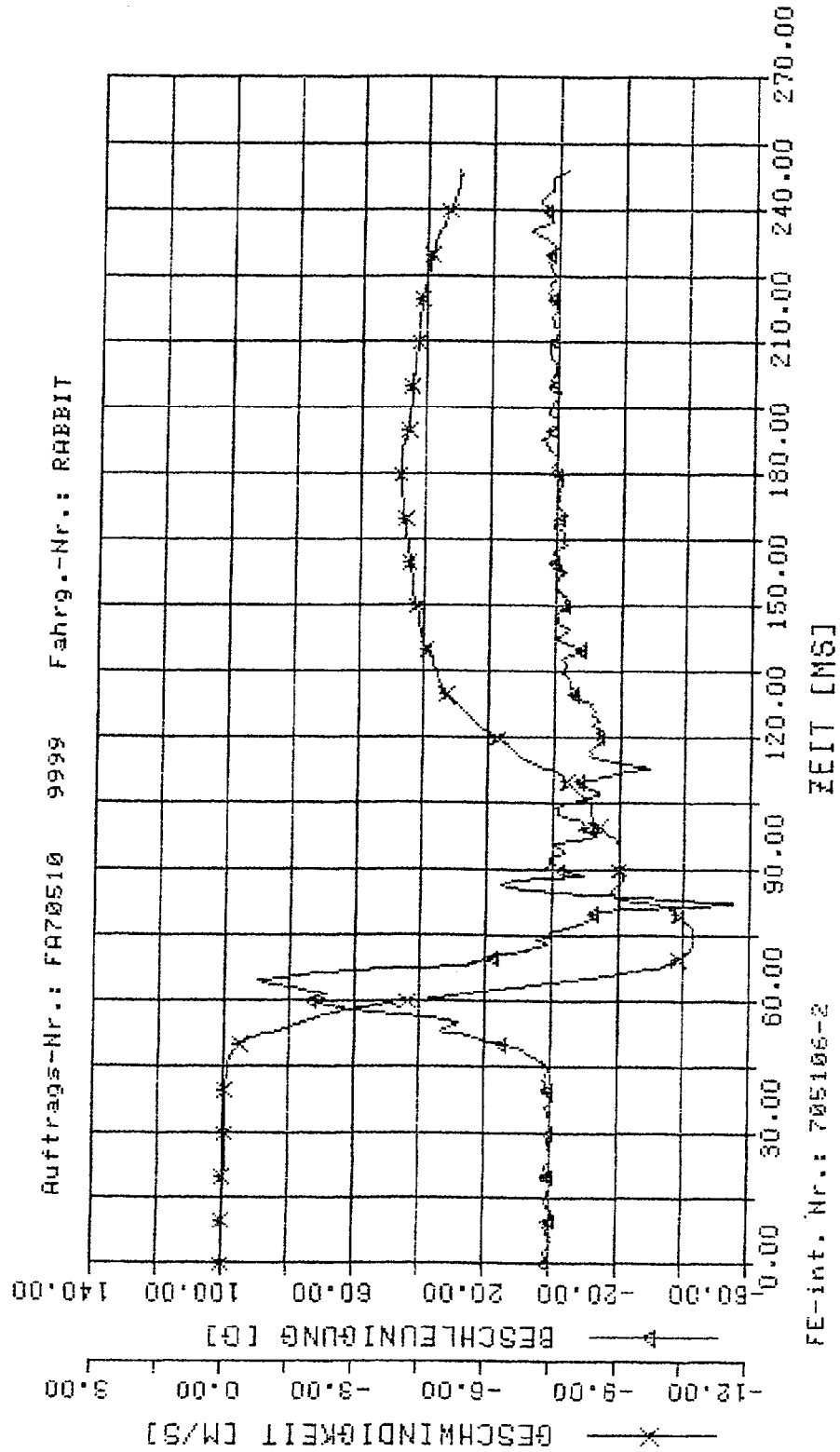
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
LU01Y	V1	Grösse	123.670	Extr.	0.00
LU01Y	V1	BE g	-10.928	57.00	0.00
		GE m/s		82.50	



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	ΔMS
R001Y	V1	BE g	90.093	65.00	0.00
R001Y	V1	GE m/s	-10.750	74.50	0.00

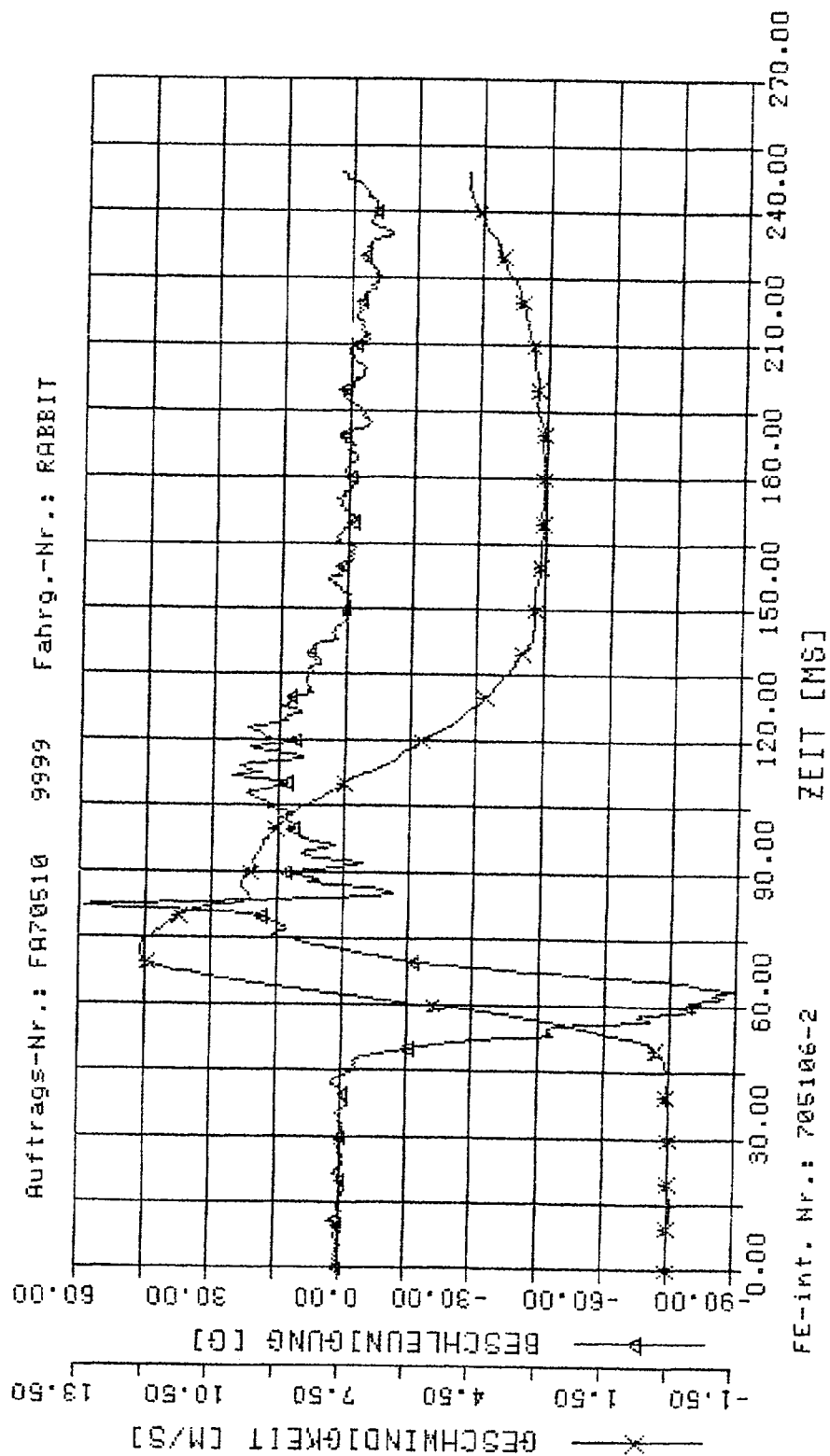


Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

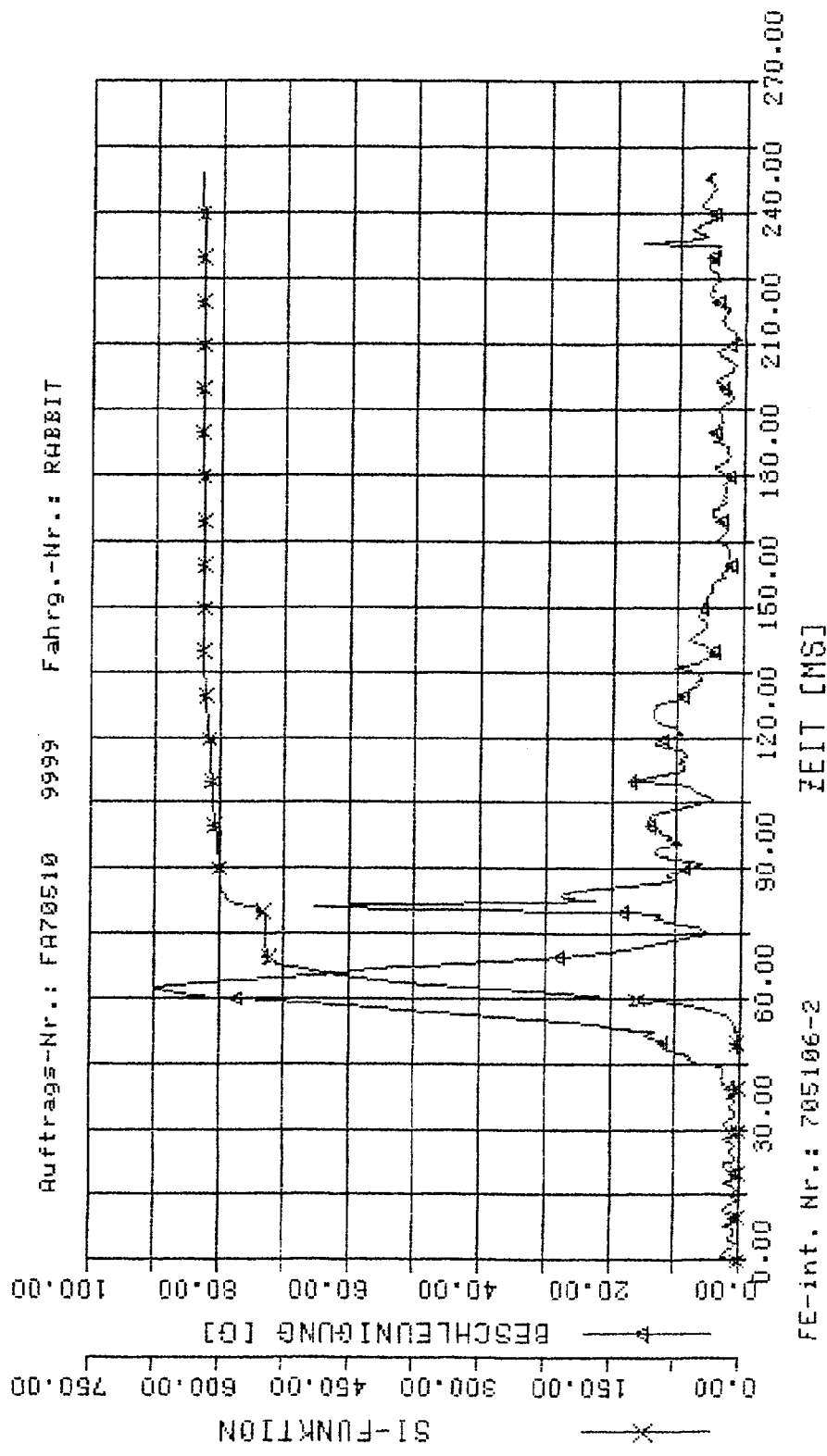
RU01Y
RU01Y

UP	ber.	Extremum	t	ΔMS
V1	Grösse		Extr.	
V1	BE g	-37.442	64.00	0.00
V1	GE m/s	12.115	72.50	0.00



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

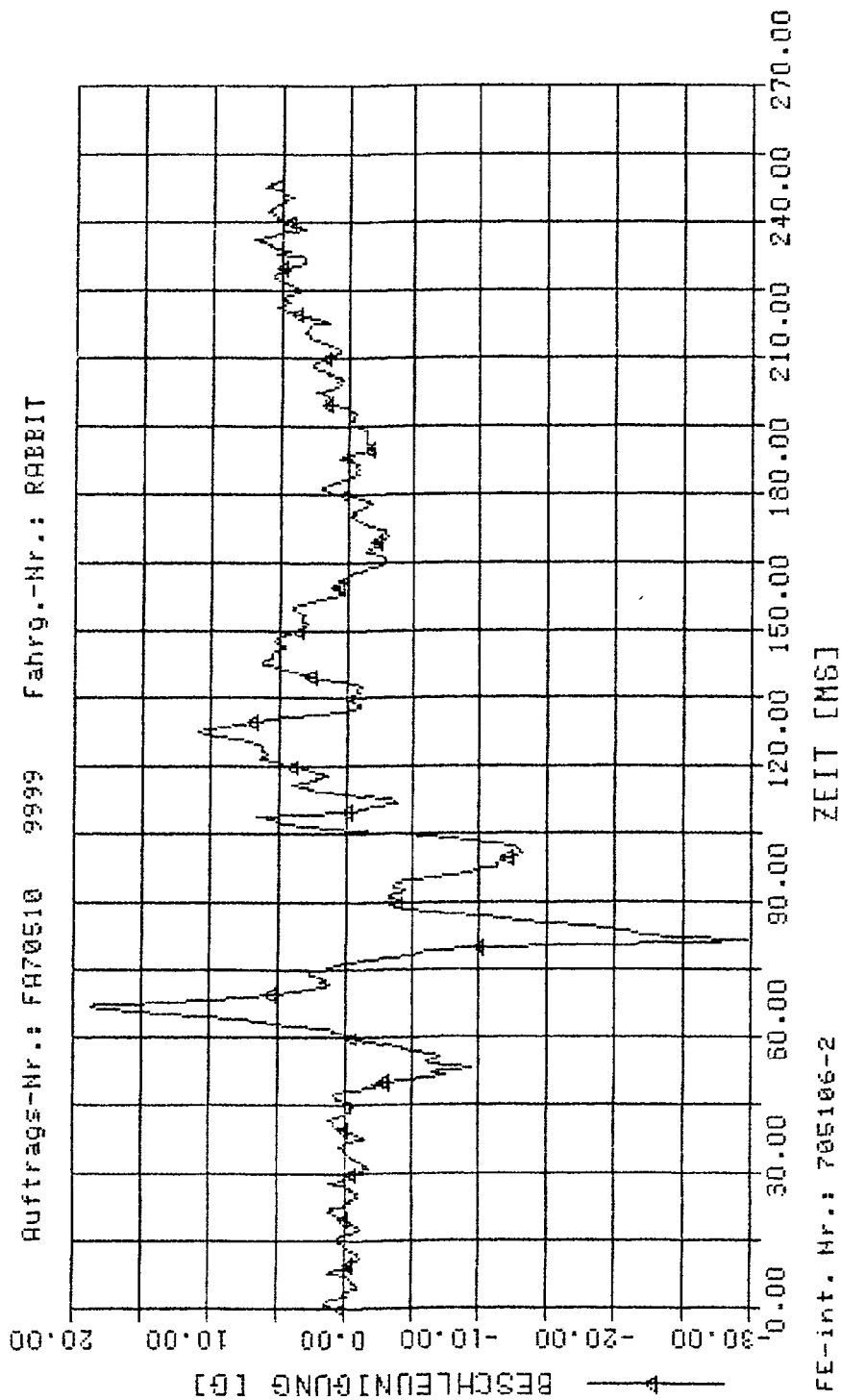
Mess-Stelle	UP	ber.	Extremum	t	3MS
T001	V1	BE g	89.432	62.50	0.00
T001	V1	SI	622.594	250.00	0.00



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

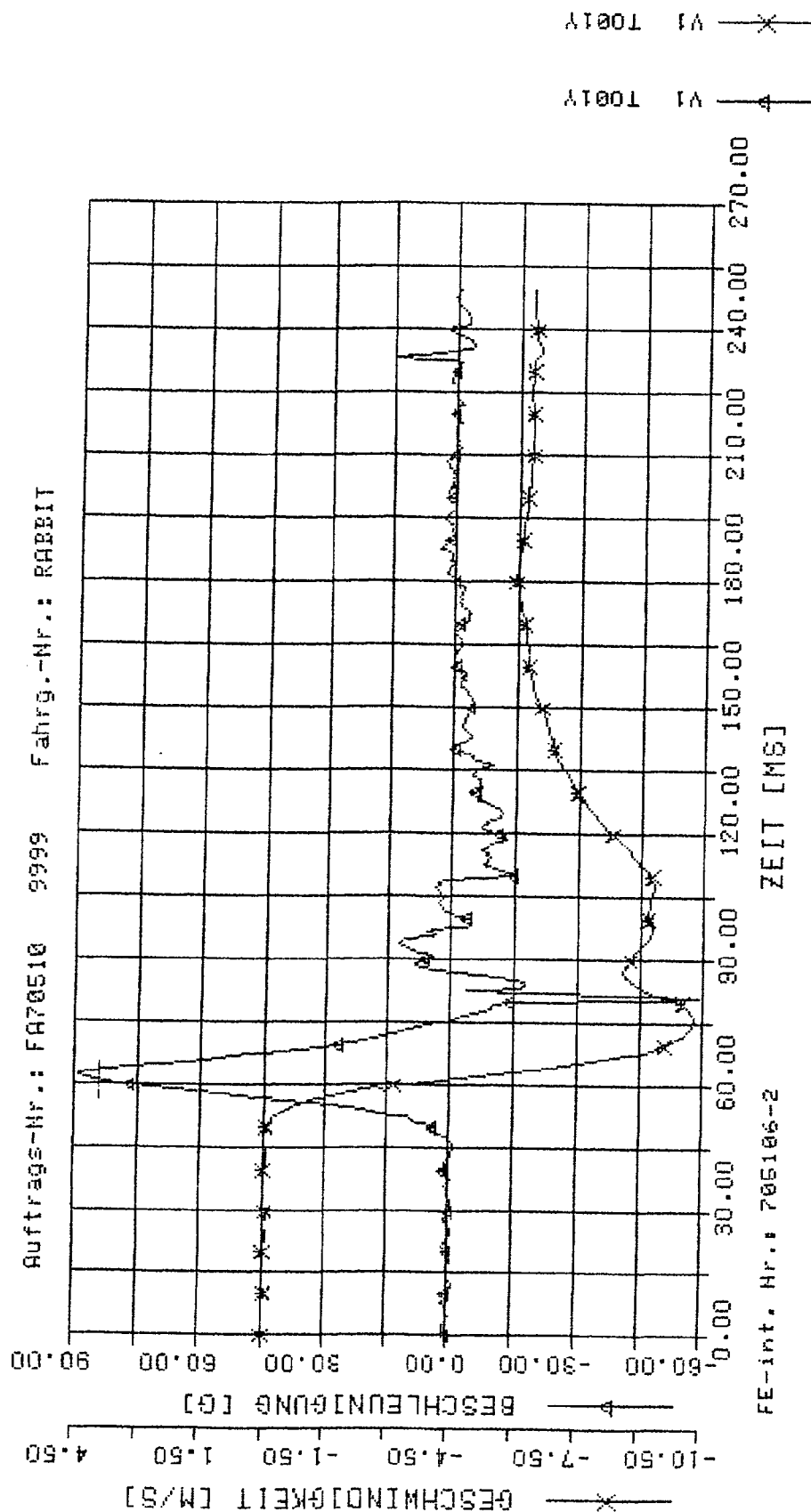
Mess-Stelle
T001X

UP	ber.	Extremum	t	ΔMS
V1	BE g	-29.662	81.50	0.00



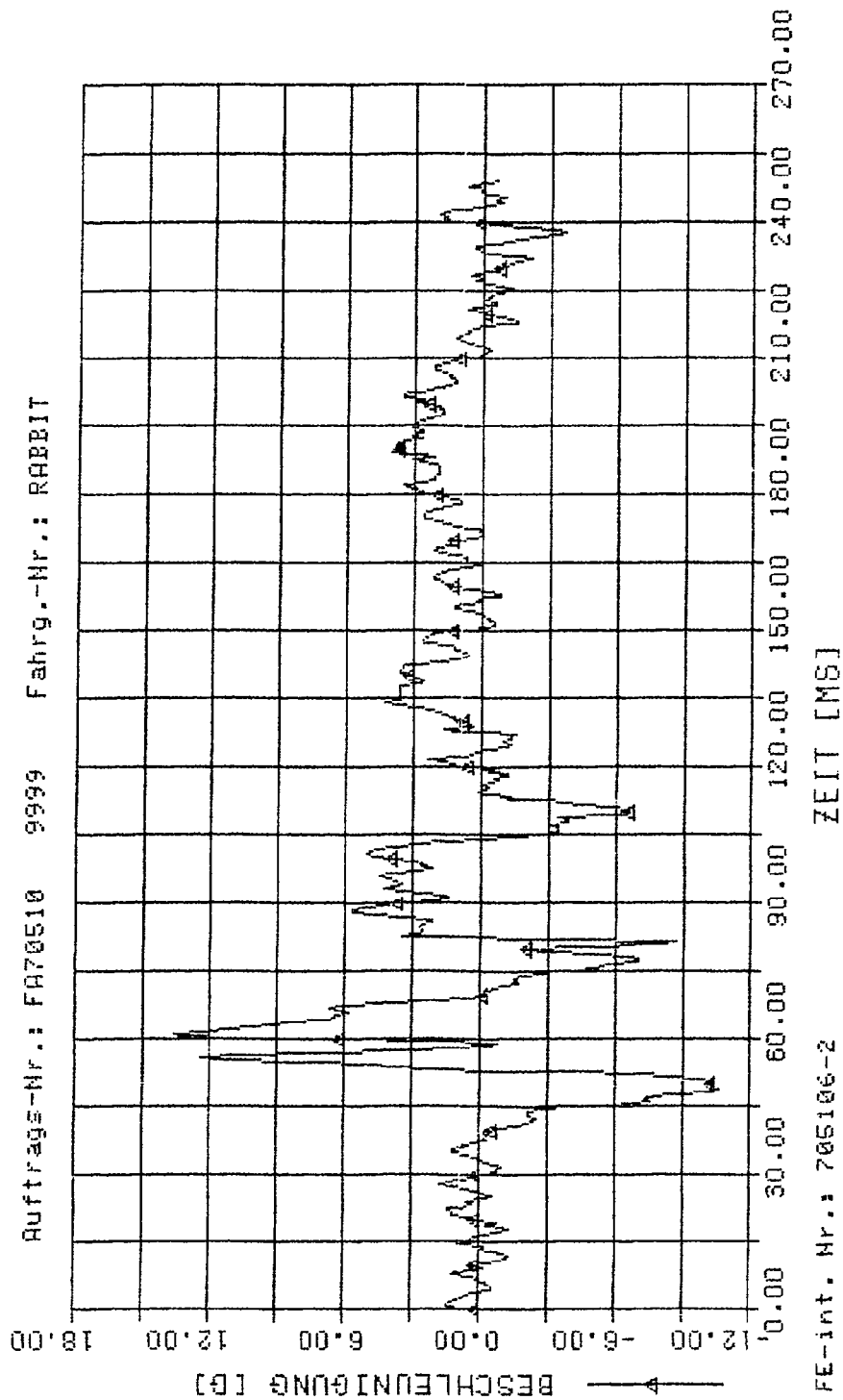
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber. Groesse	Extremum	t Extr.	sMS
T001Y	V1	BE g	38.736	63.00	0.00
T001Y	V1	GE m/s	-10.298	75.50	0.00



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber. Grösse	Extremum	t	3MS
T001Z	V1	BE g	13.534	61.50	0.00

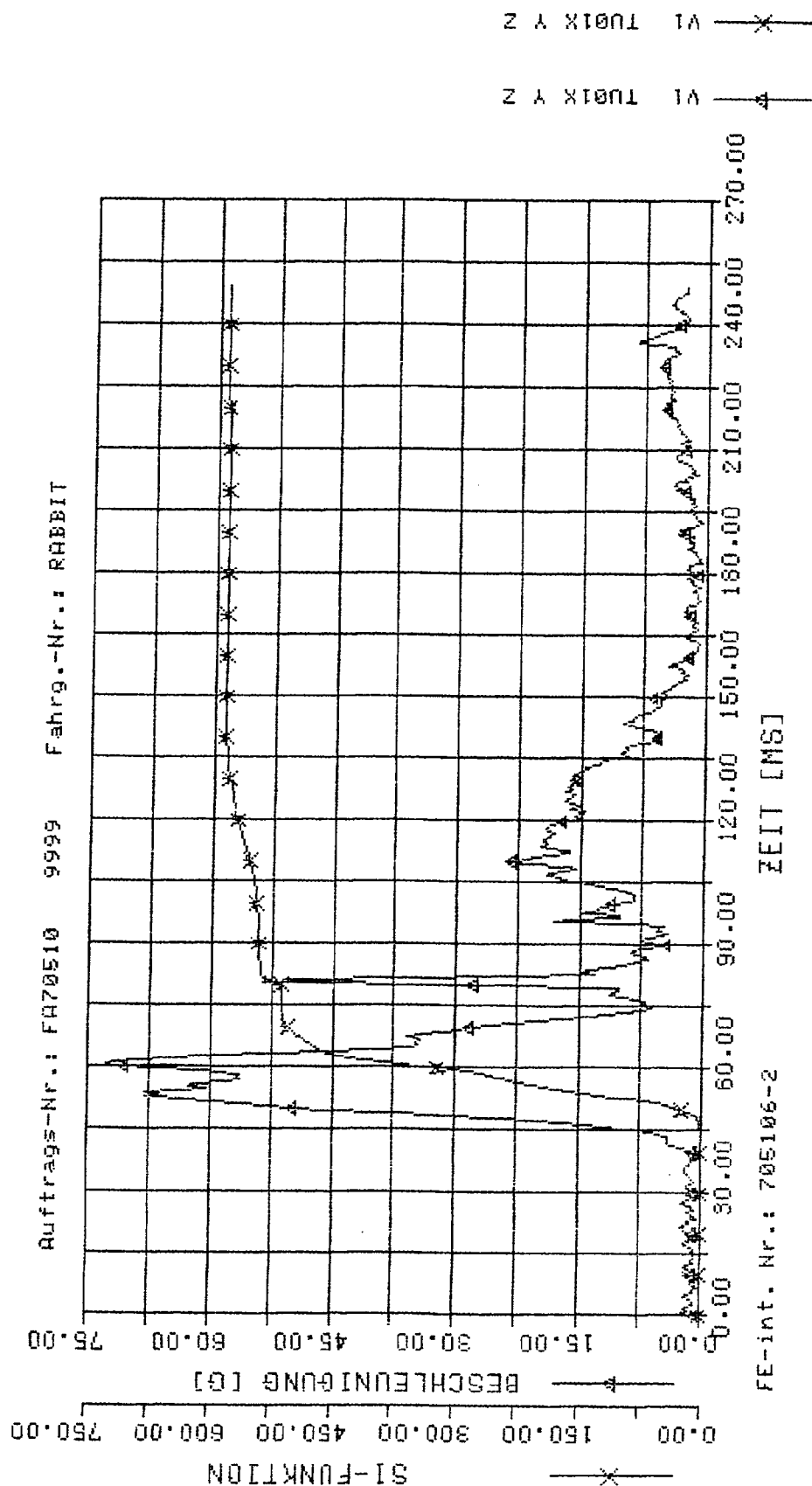


Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

TU01
TU01

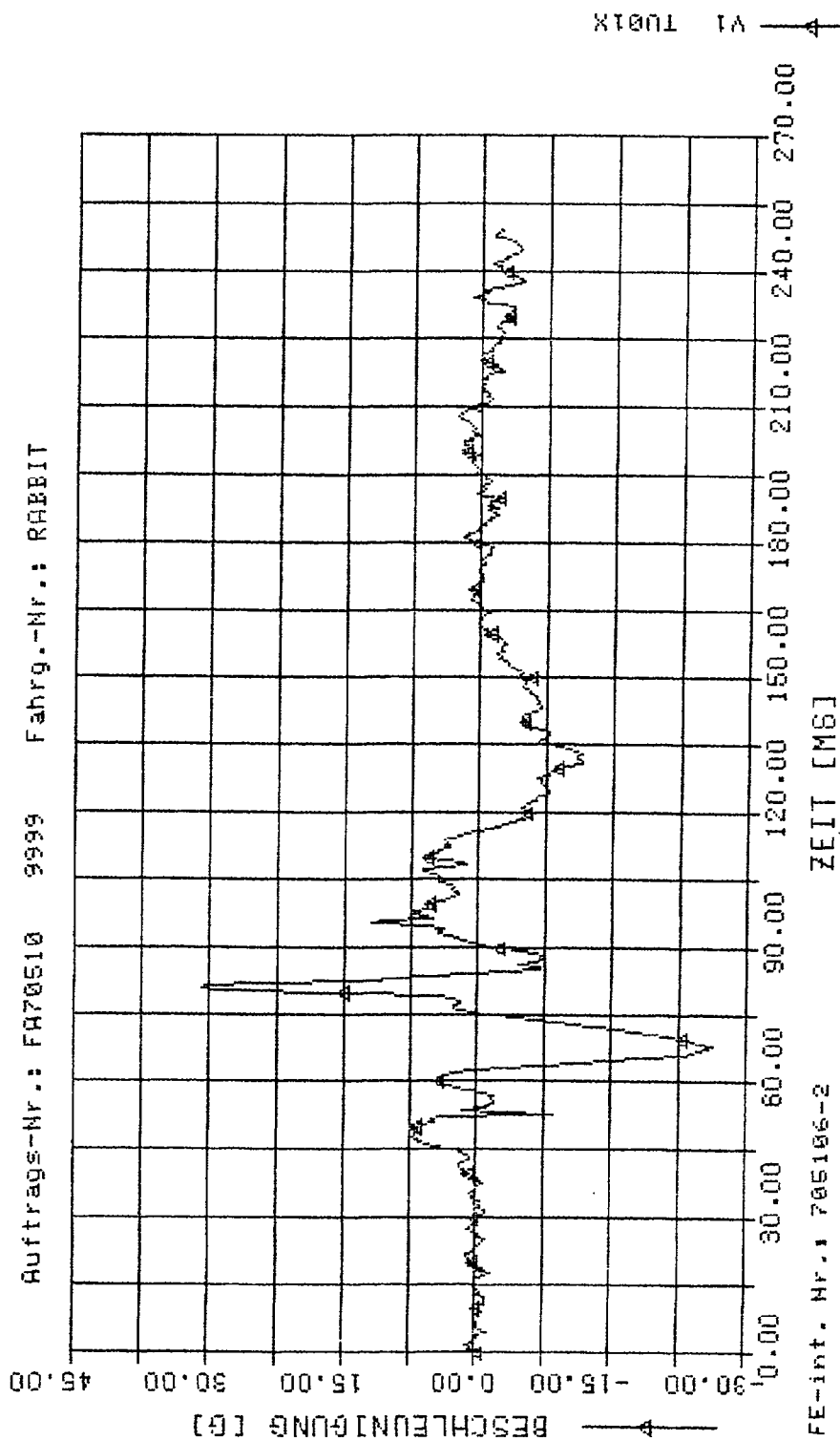
Up	ber.	Extremum	t	3MS
V1	BE	73.109	Extr.	0.00
V1	SI	588.409	250.00	0.00



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

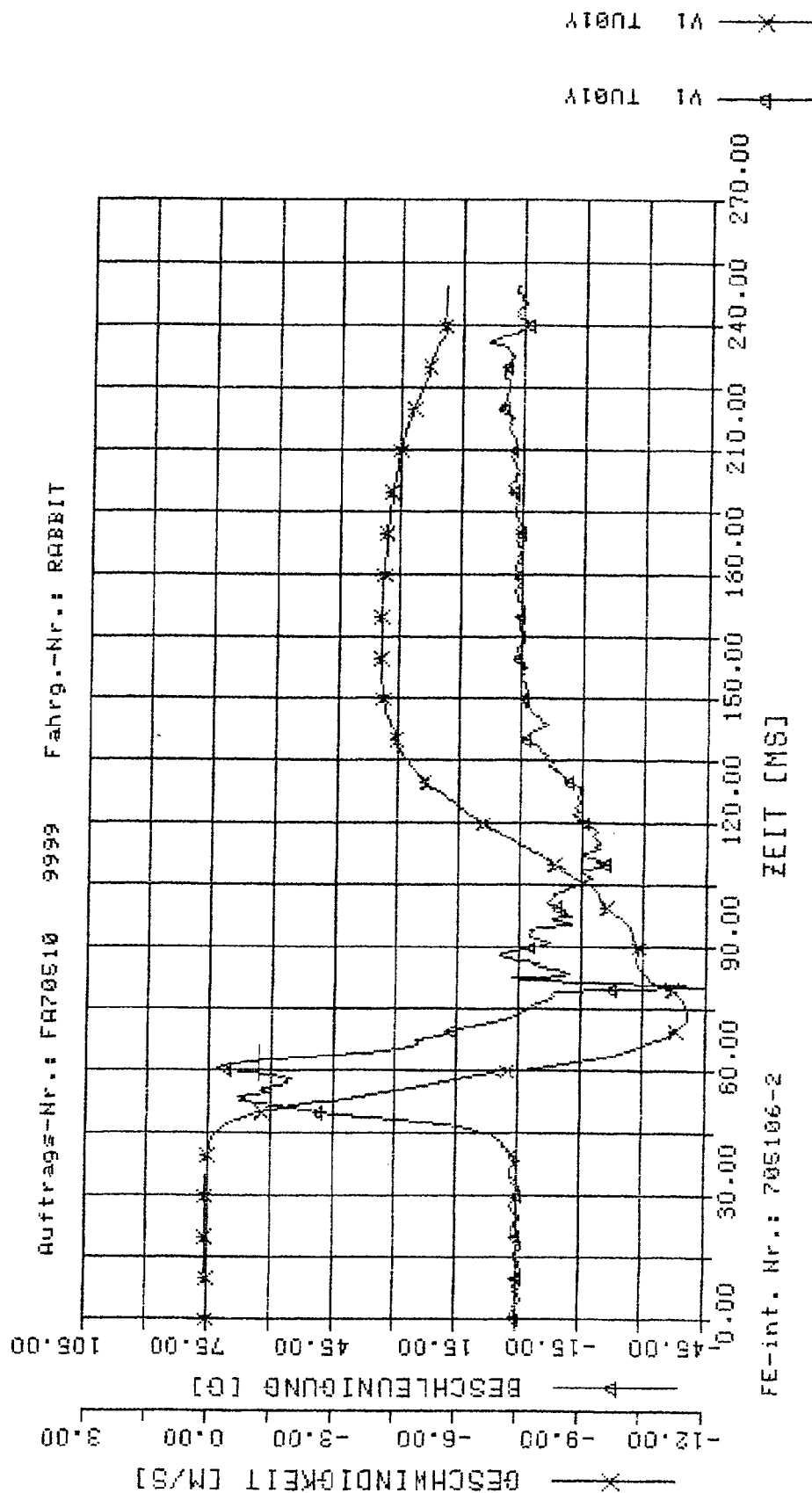
Mess-Stelle
TU01X

UP	ber.	Extremum	t	ΔMS
V1	BE g	30.785	Extr.	
		81.00		0.00



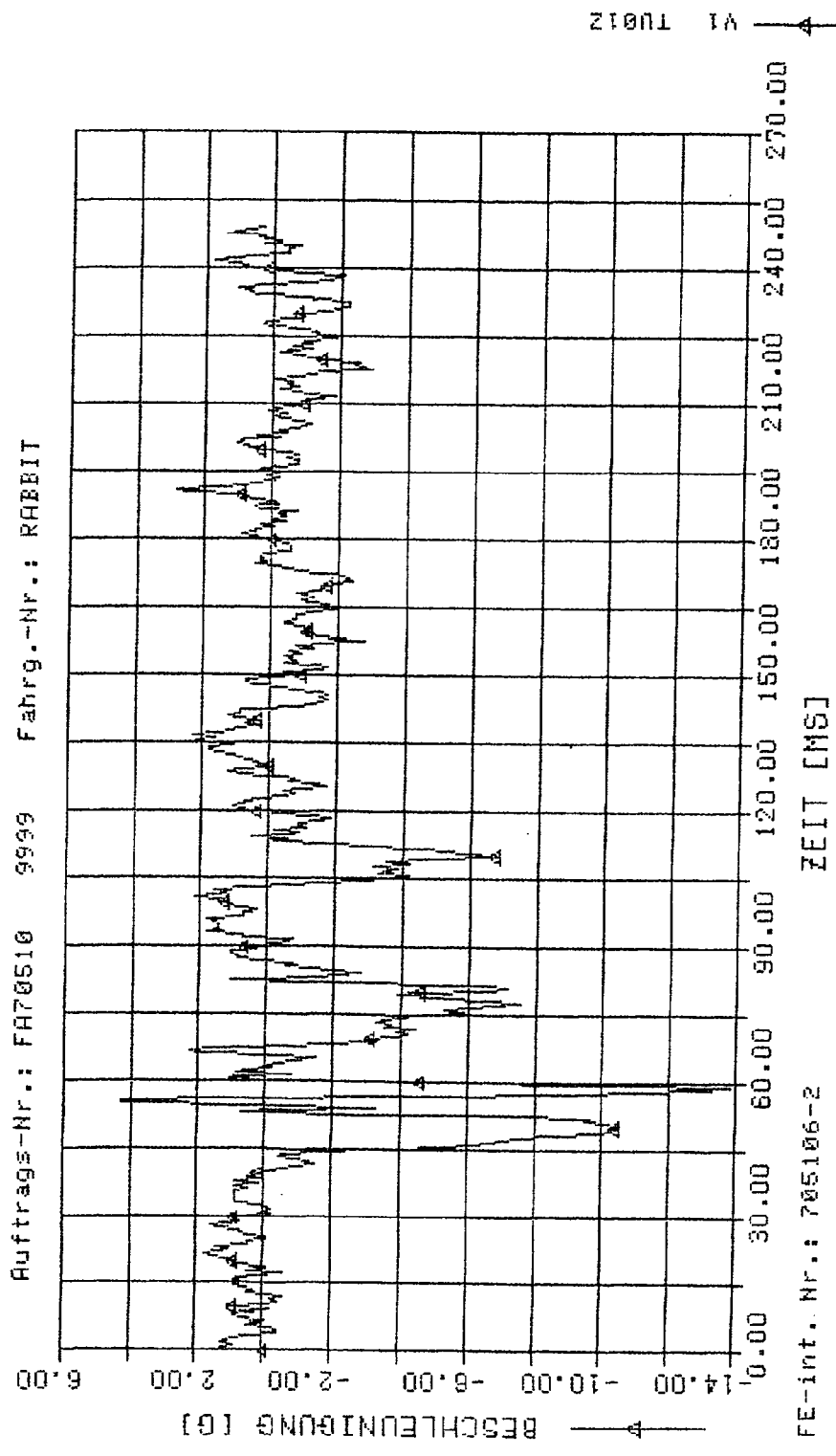
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	MS
TU01Y	V1	BE g	73.027	60.50	0.00
TU01Y	V1	CE m/s	-11.583	73.50	0.00



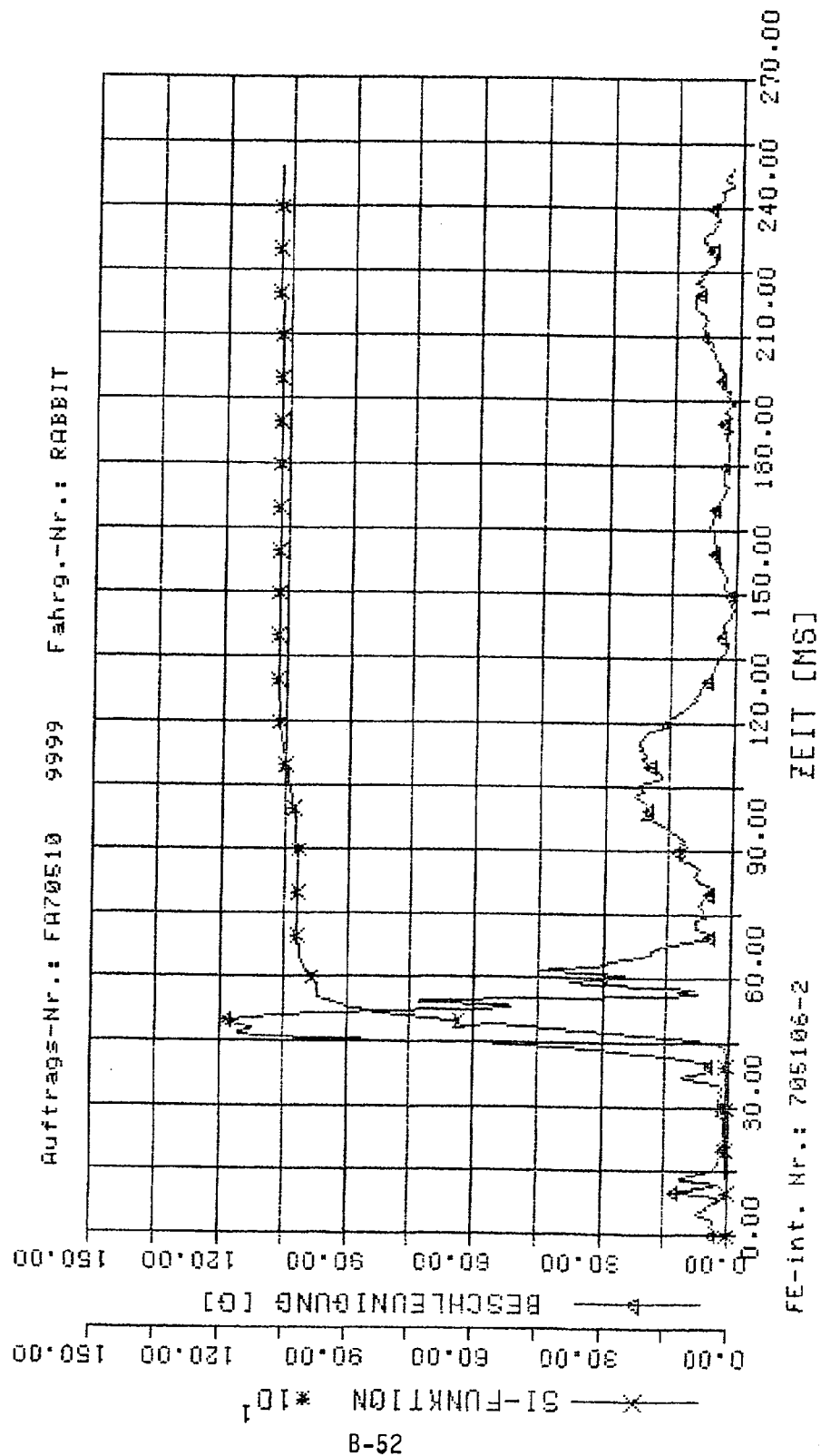
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle
TU01Z
UP ber. Extremum t
V1 BE g -13.872 59.00 0.00



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	MS
BE01	V1	BE 9	117.947	50.00	112.56
BE01	V1	SI	1076.475	250.00	0.00



VI BE01X Y Z

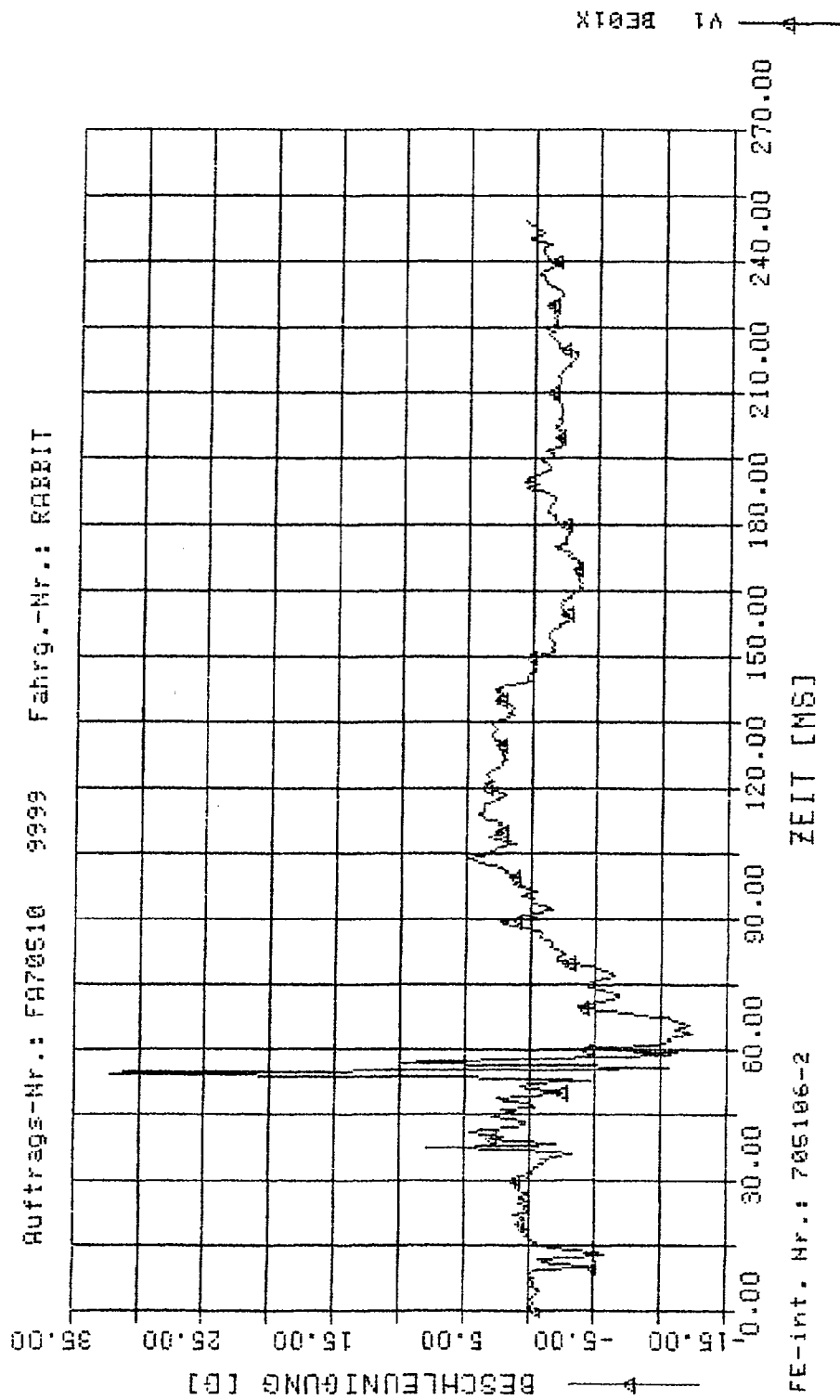
VI BE01X Y Z

- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

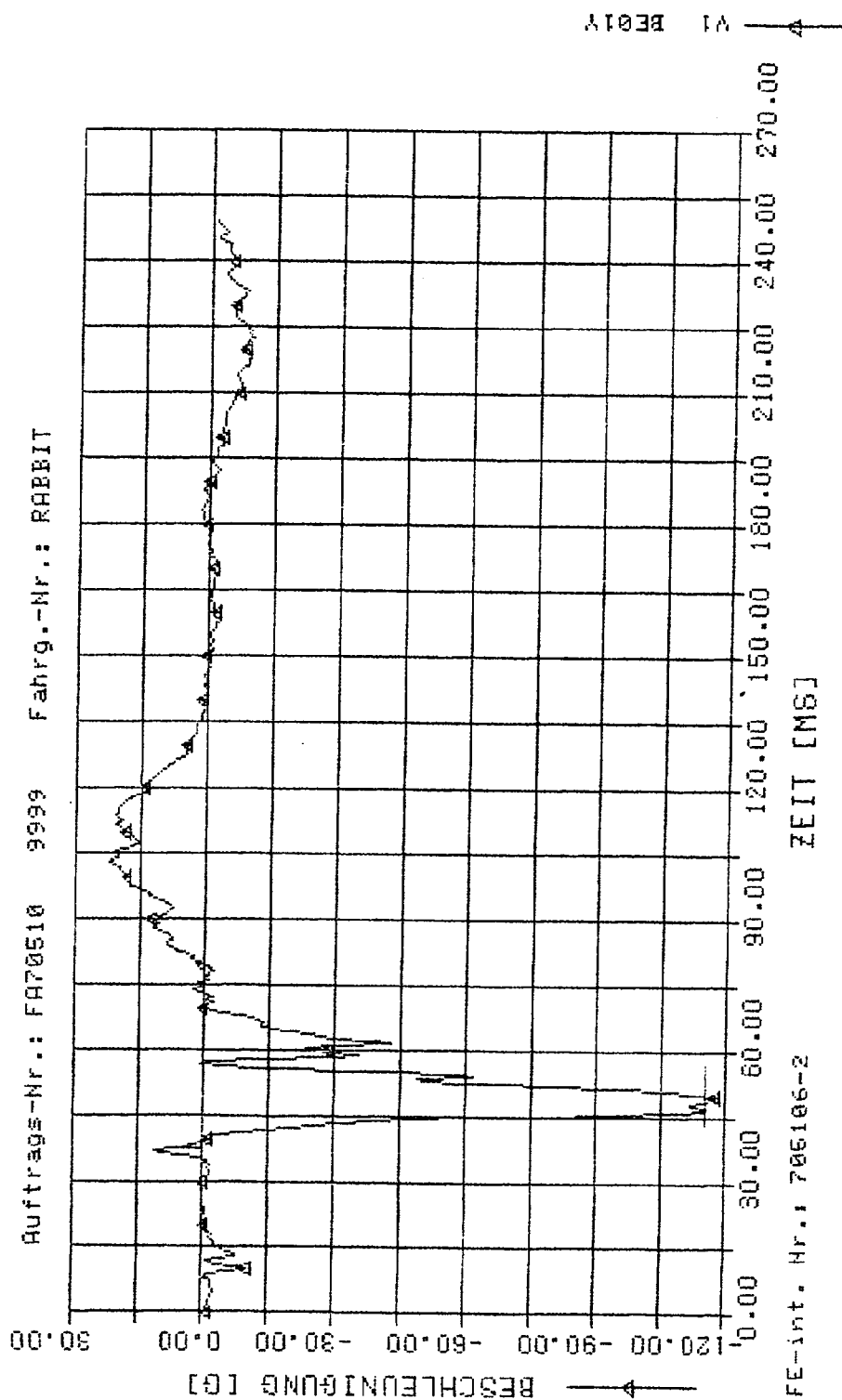
UP	ber.	Extremum	t	3MS
V1	BE g	32.180	54.50	7.13

BE01X



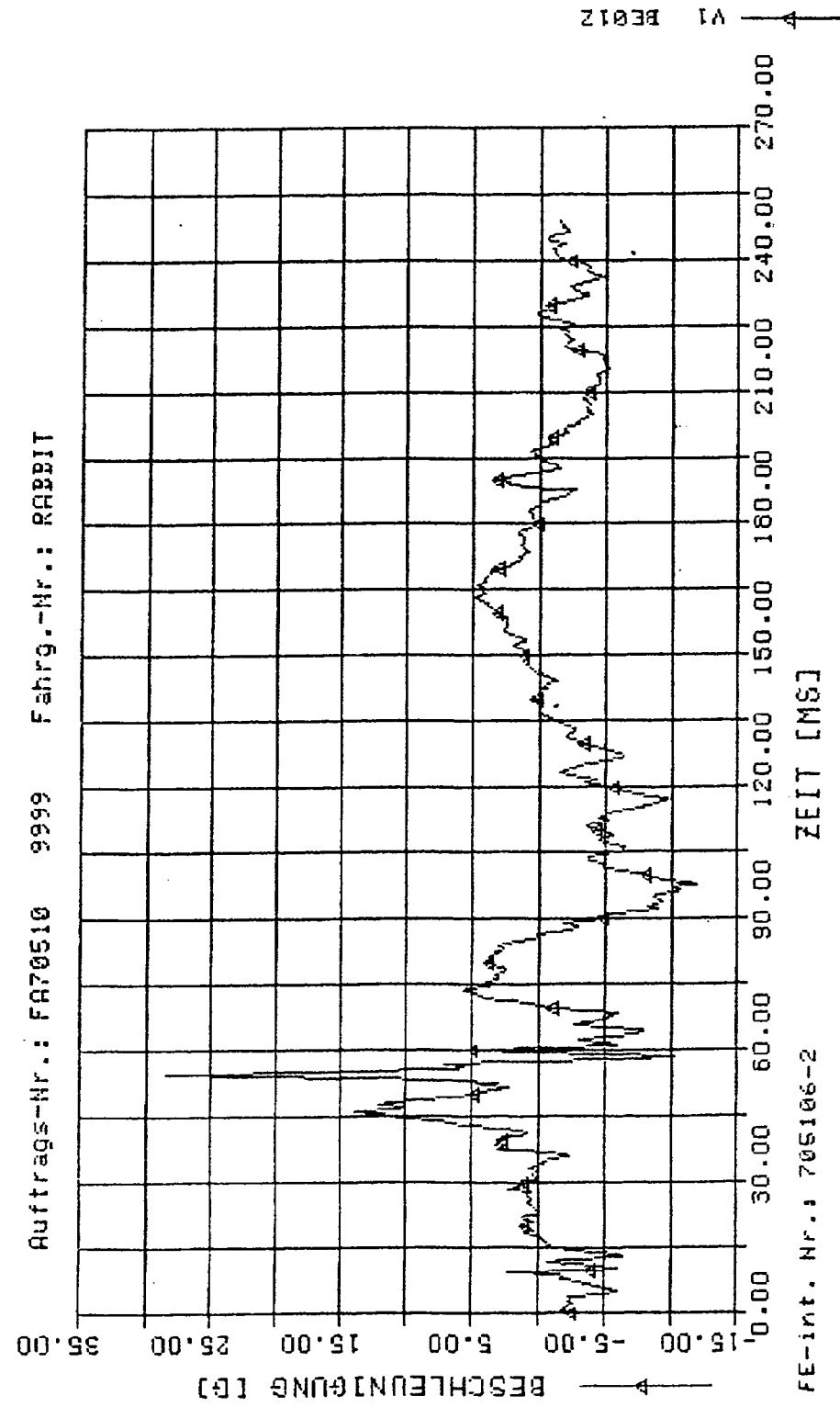
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
BE01Y	V1	BE 9	-117.828	Extr.	50.00 20.27

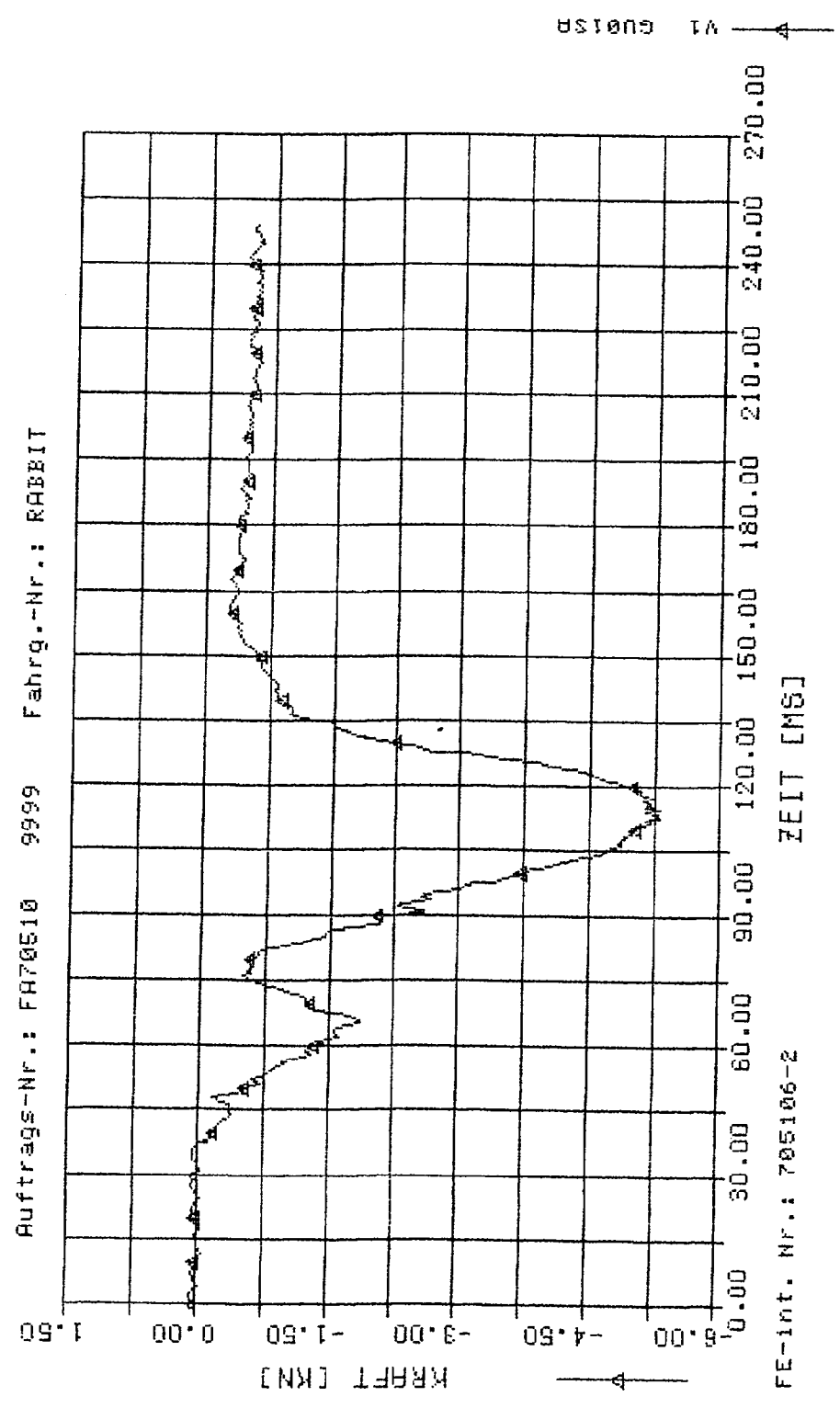


-- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	MS
BE01Z	V1	BE 9	28.459	55.00	12.03



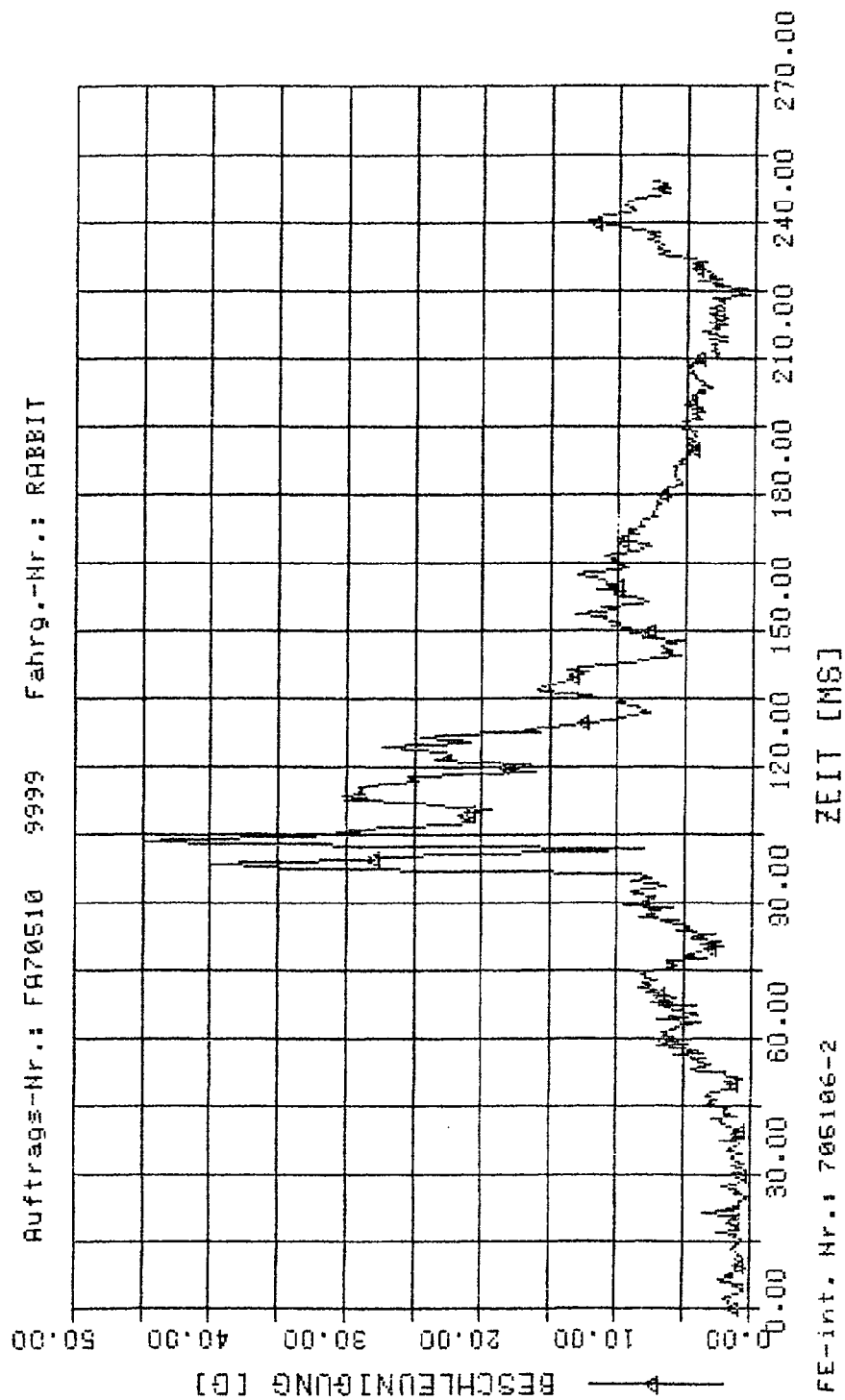
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999
 Mess-Stelle UP ber. Extremum t 3MS
 GU0154 V1 KR KN -5.300 115.00 0.00



B.2.2 Rear Passenger

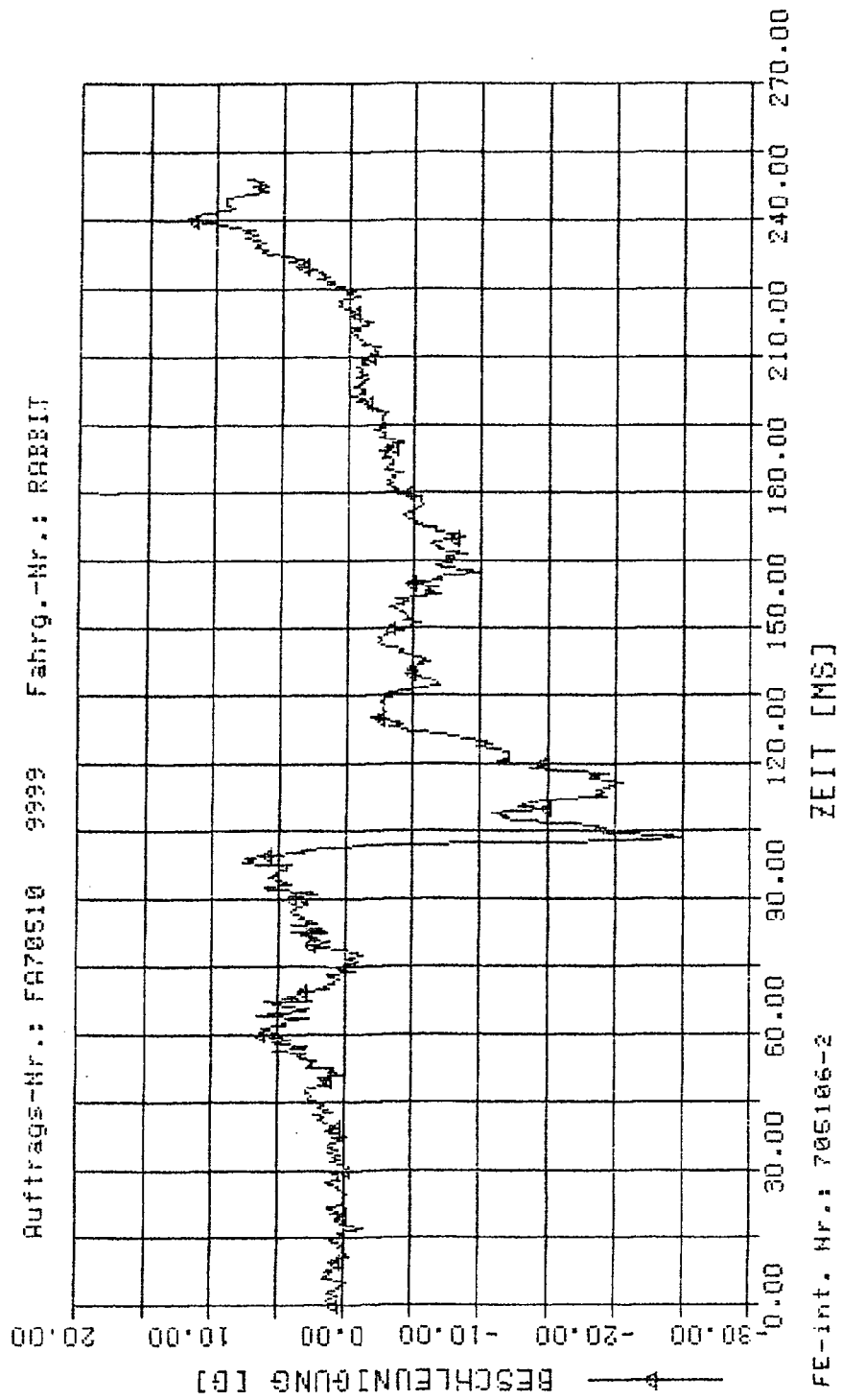
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
K003	V1	BE	g	47.028	103.70
					34.68



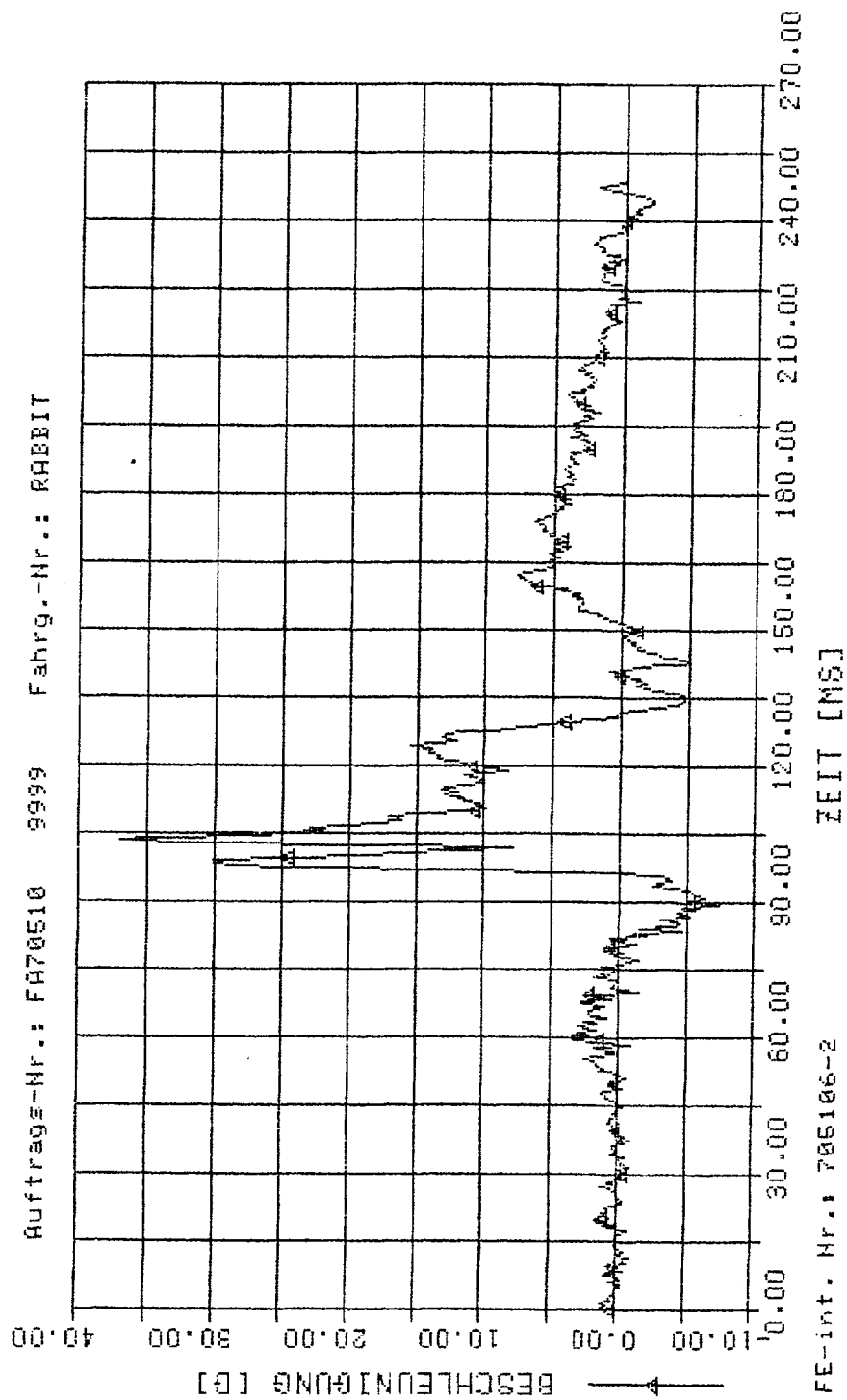
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle
KD03X
UP ber. Extremum t SMS
V1 BE g Groesse Extr.
-25.472 103.90 10.23



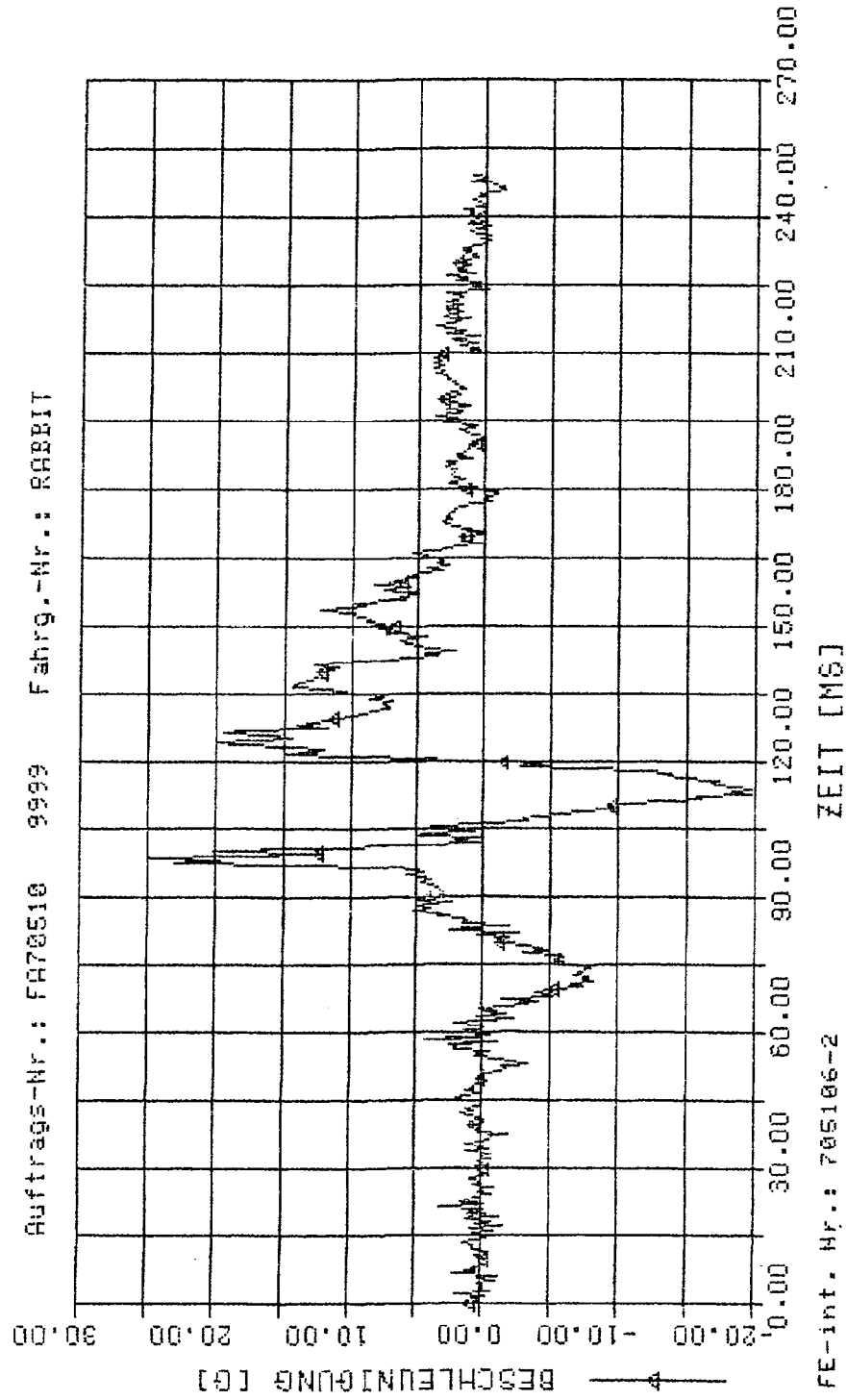
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	MS
K003Y	V1	BE g	33.801	103.70	28.15



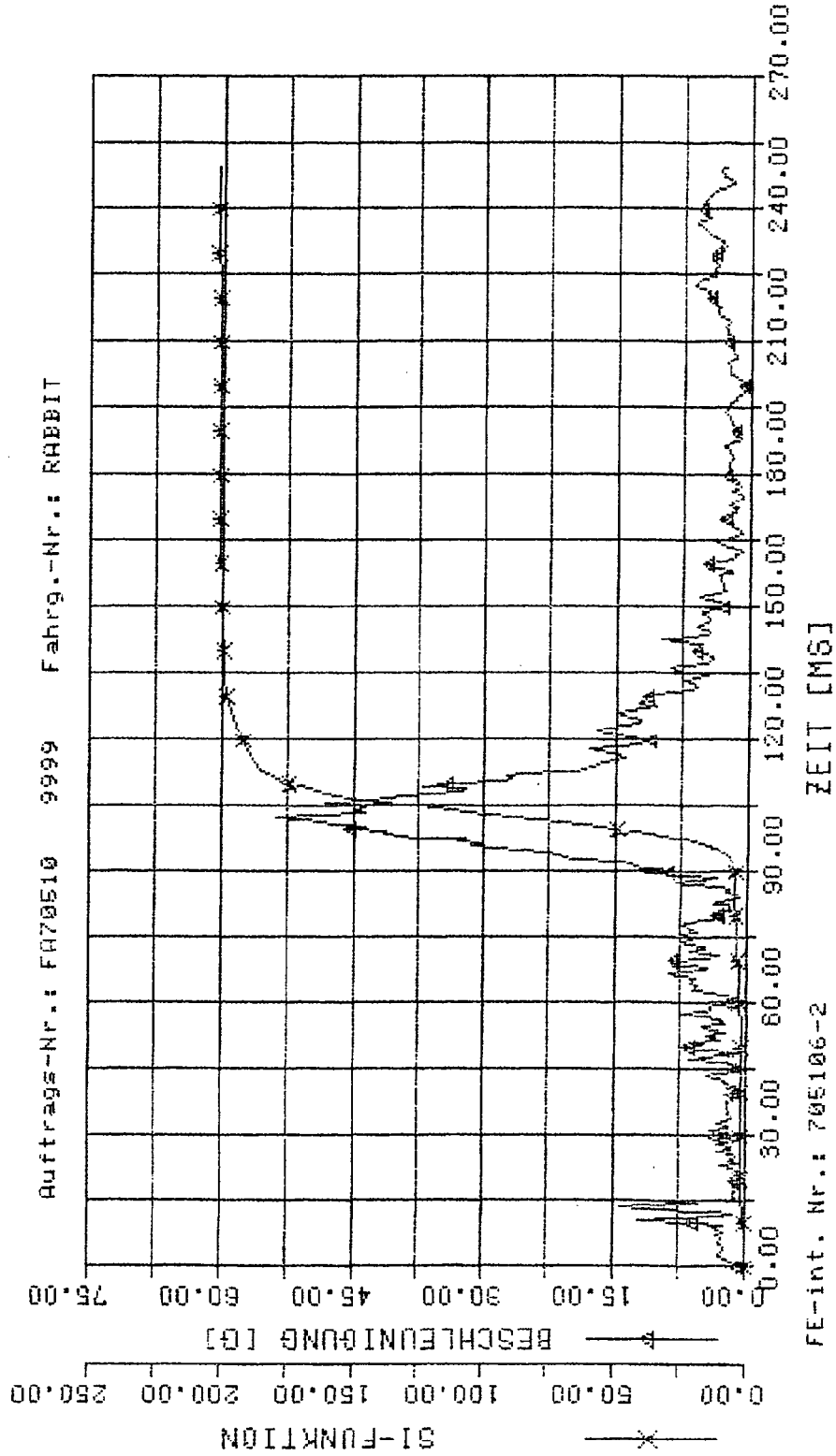
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle UP ber. Extremum t 3MS
K003Z V1 BE g 26.053 28.90 19.72



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
BR03	V1	BE g	53.704	102.50	45.15
BR03	V1	SI	201.959	250.00	0.00



VI BR03X Y Z

VI BR03X Y Z

- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

UP ber.
Grösse

Extremum

t

Extr.

BR03X

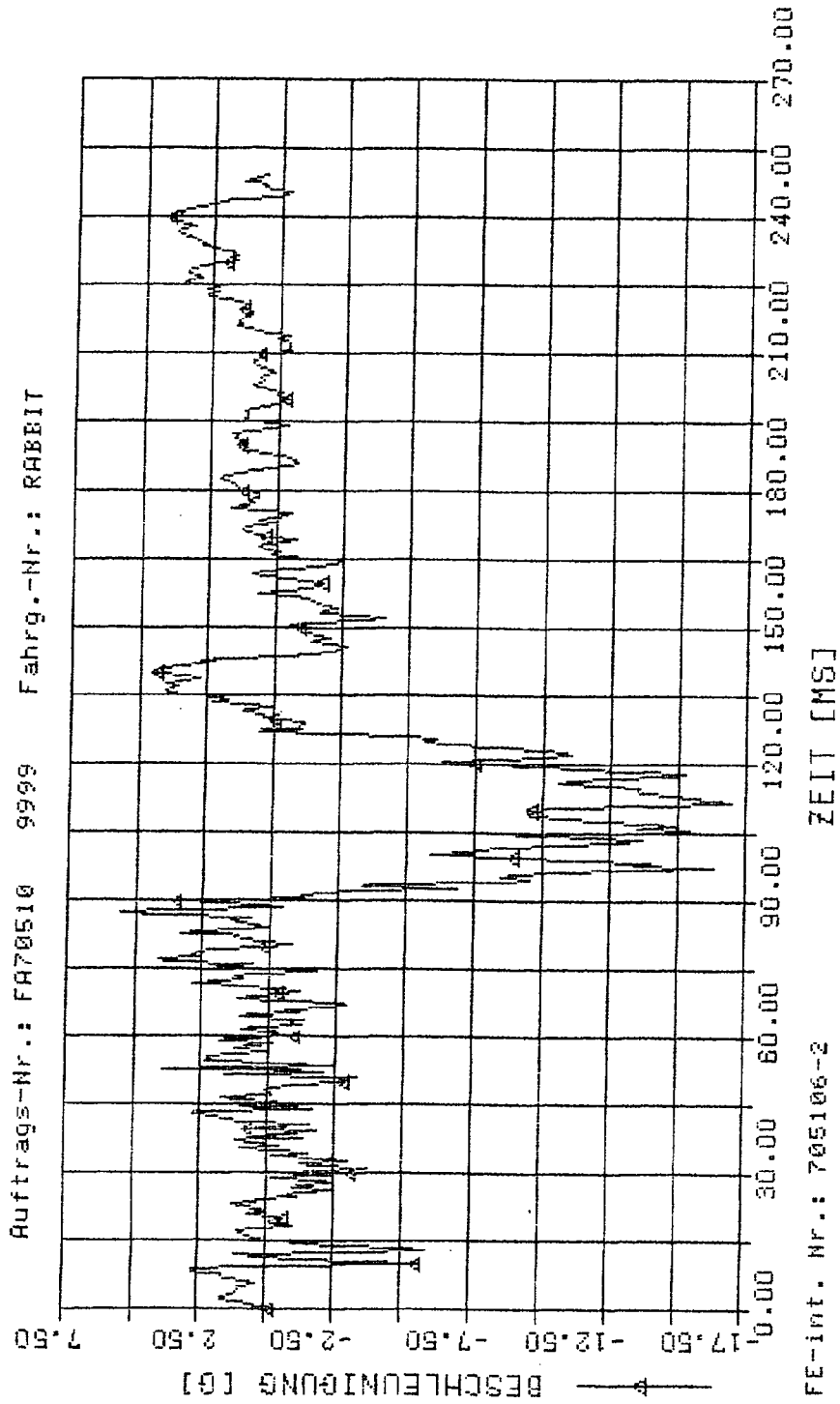
V1 BE g

-17.001

111.50

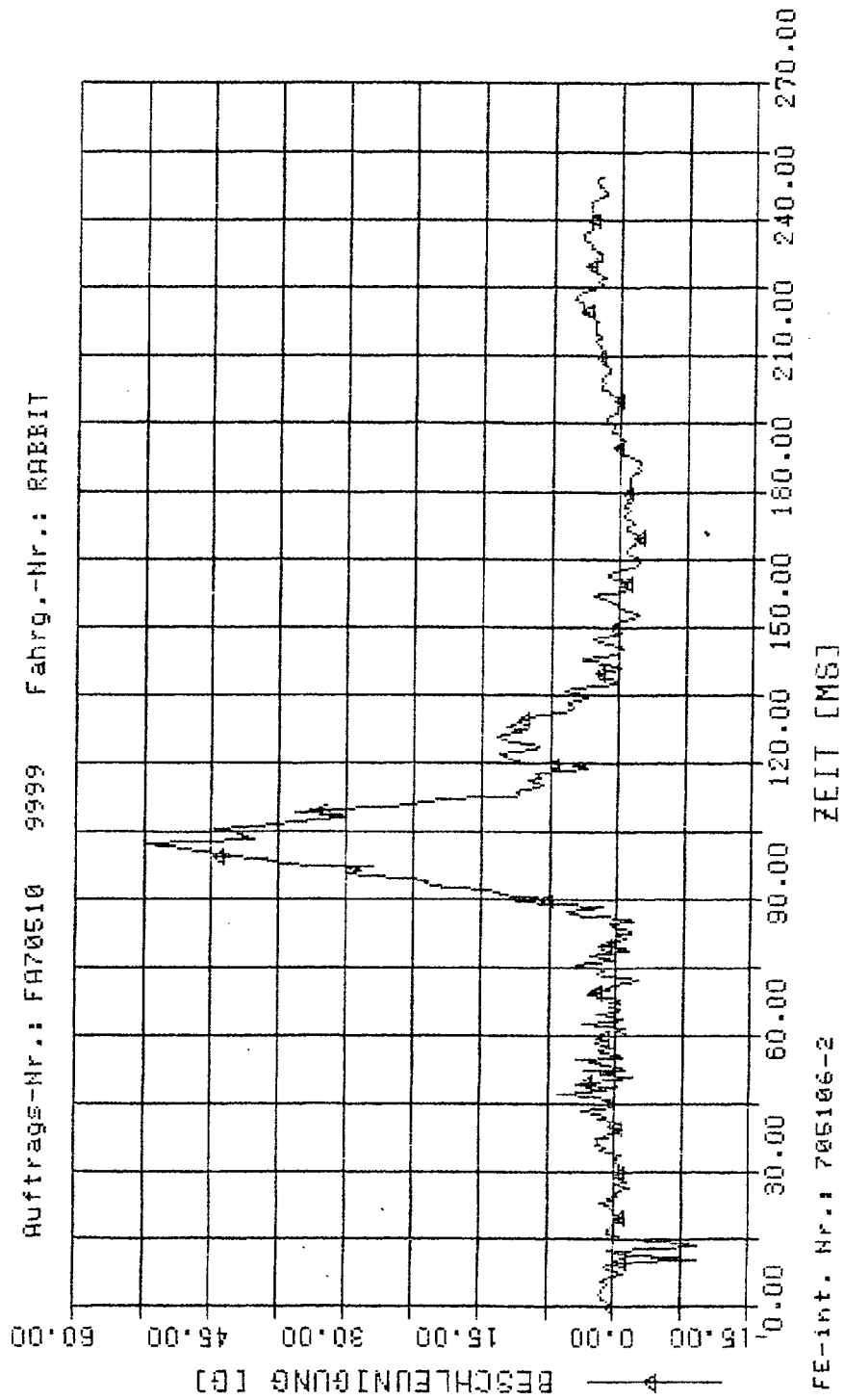
4.01

Auftrags-Nr.: FA70510 9999 Fahrg.-Nr.: RABBIT



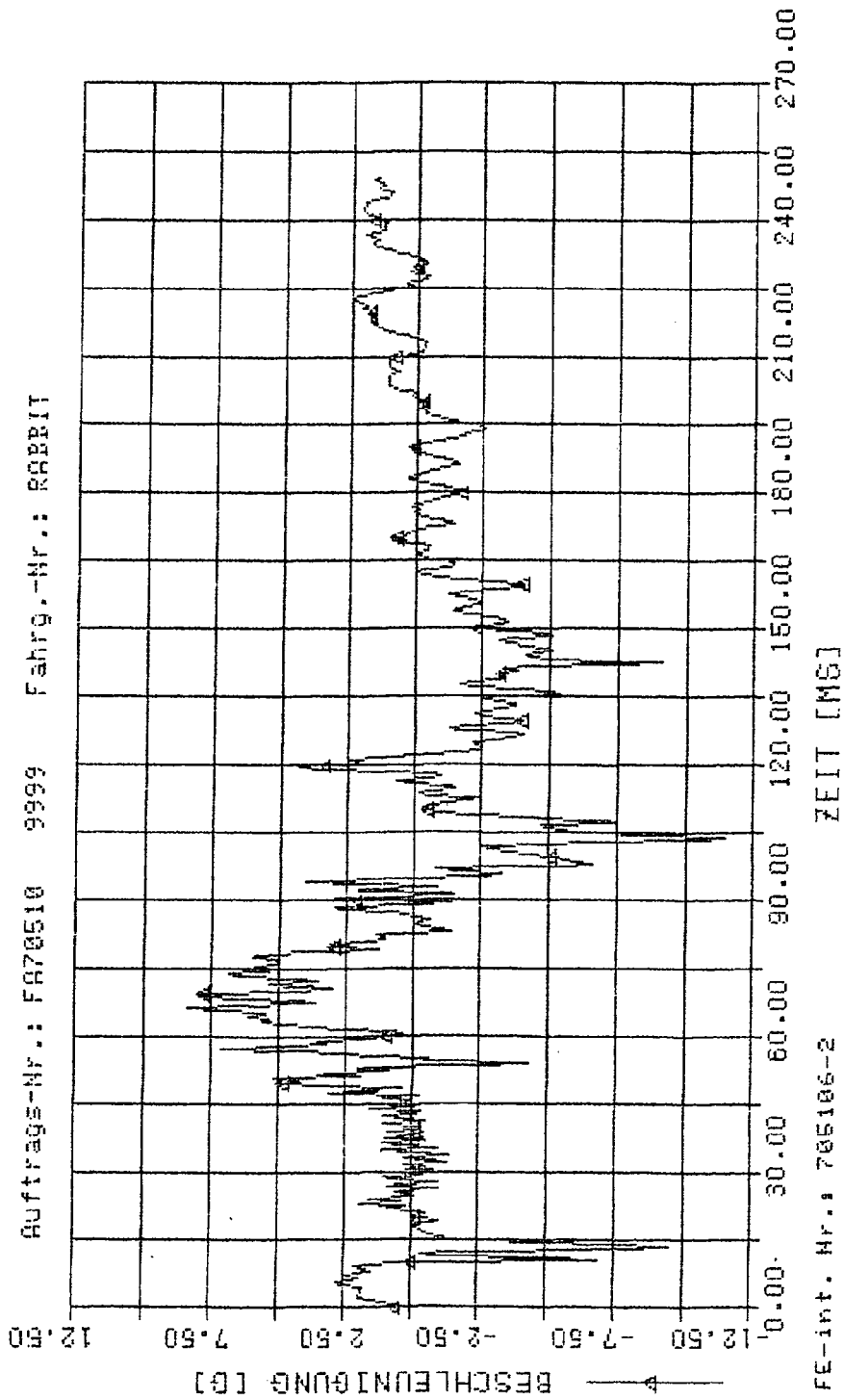
- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle UP ber. Extremum t 3MS
BR03Y Groesse Extr.
V1 BE g 52.403 102.50 43.93



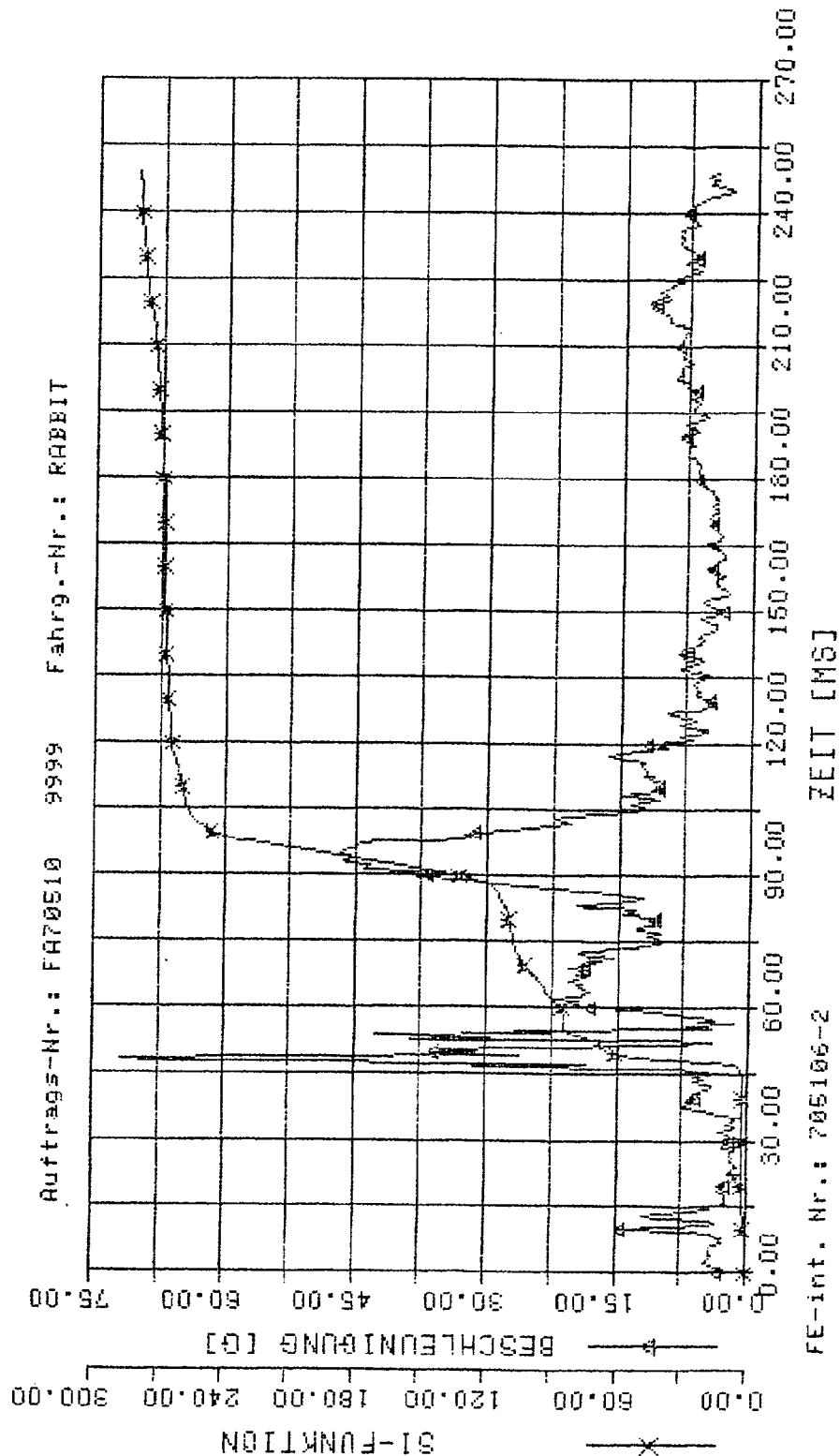
Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle
BR03Z
UP
ber.
Grösse
V1 BE 9
Extremum
r
Extr.
104.00
SMS
6.58



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle	UP	ber.	Extremum	t	3MS
BE03	V1	Groesse	71.630	Extr.	46.11
BE03	V1	BE g	281.095	250.00	0.00

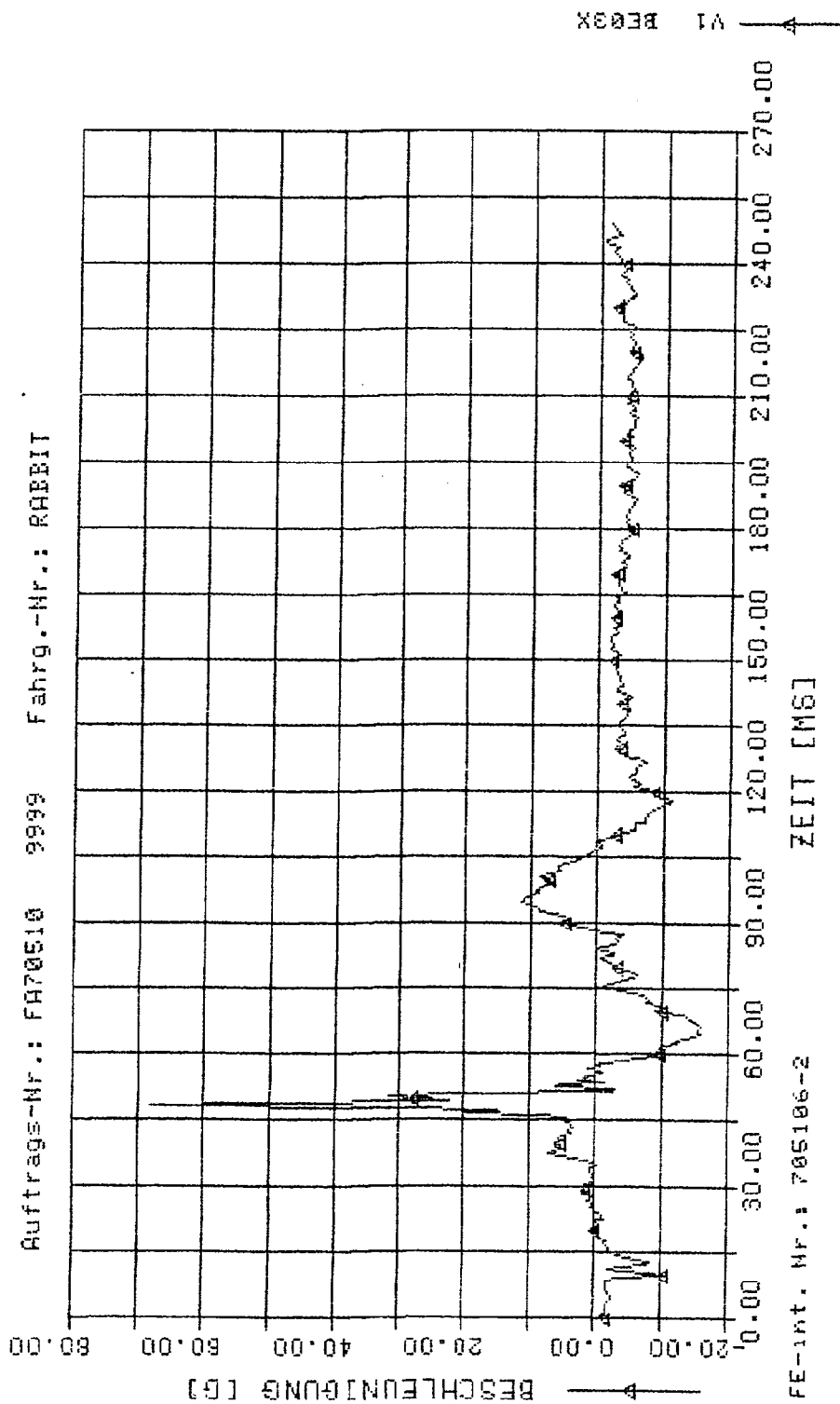


Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

BE03X

UP	ber.	Extremum	t	MS
V1	BE	g	68.118	48.50
				19.39



Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

UP

ber.

Extremum

t

3MS

BE03Y

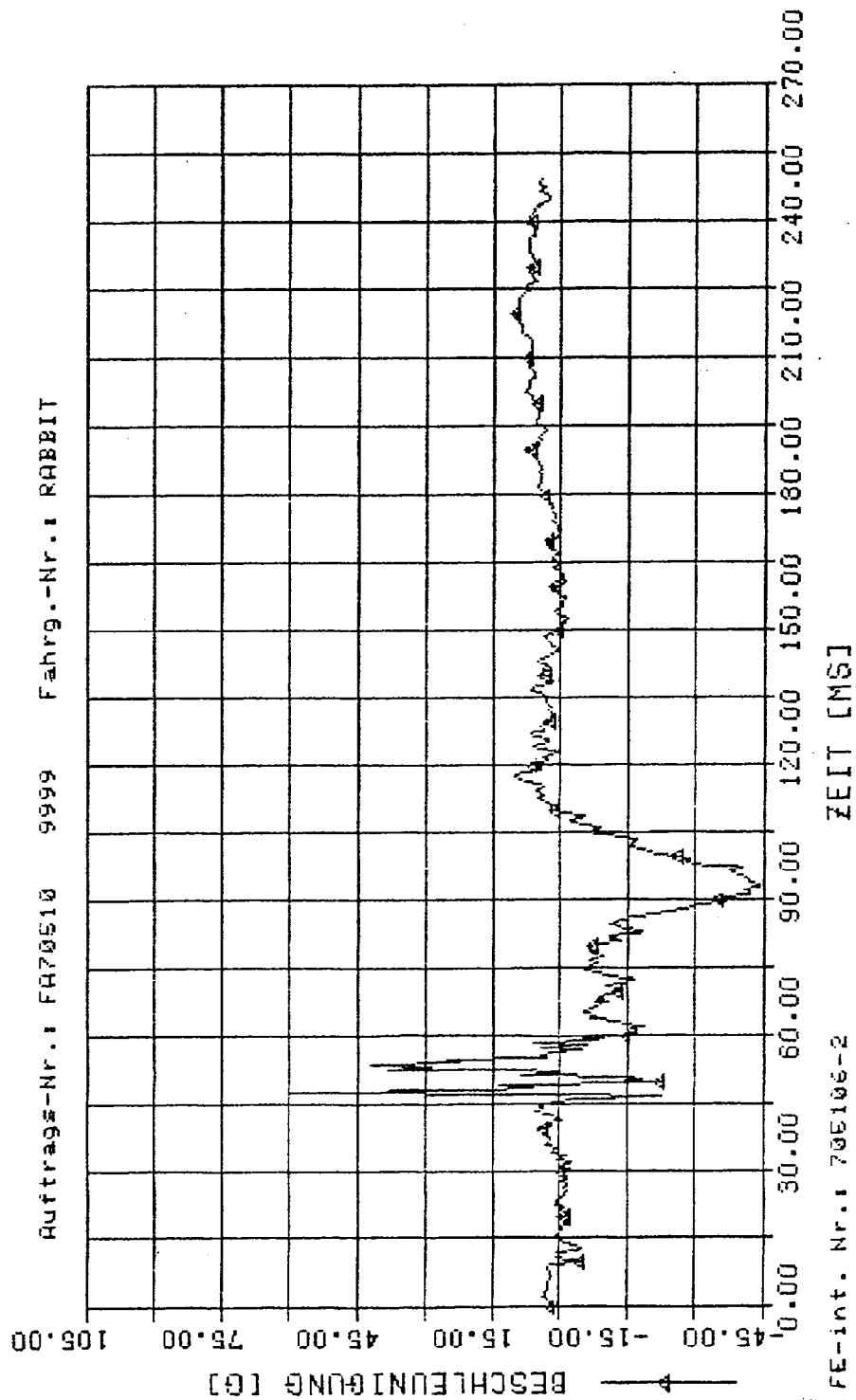
V1 BE g

59.848

Extr.

48.00

16.97

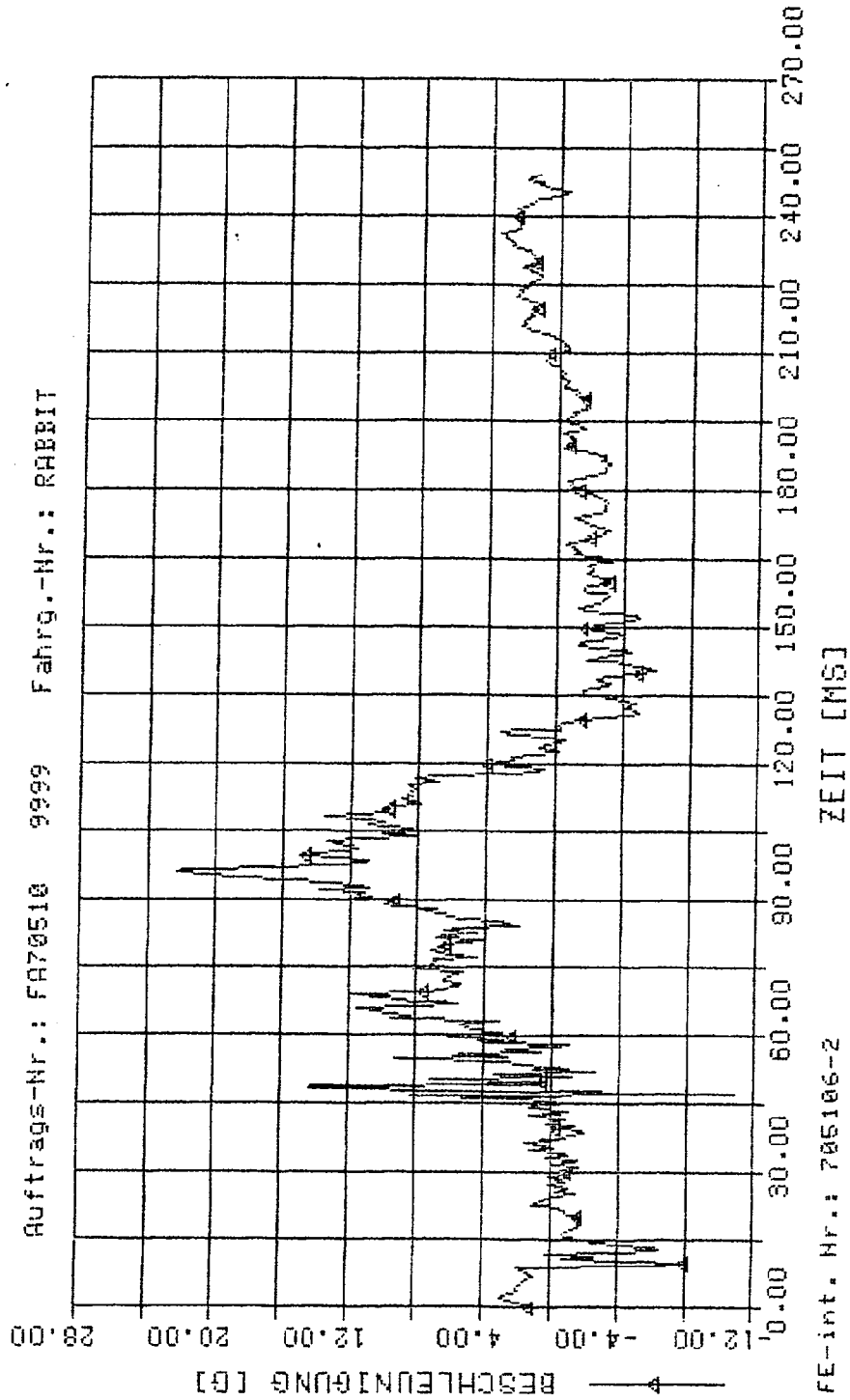


Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

Mess-Stelle

BE03Z

UP	ber. Grösse	Extremum	t	AMS
V1	BE 9	22.228	26.00	14.60



- Kenn-Werte: Auftrags-Nr.: FA70510 Versuchs-Nr.: 9999

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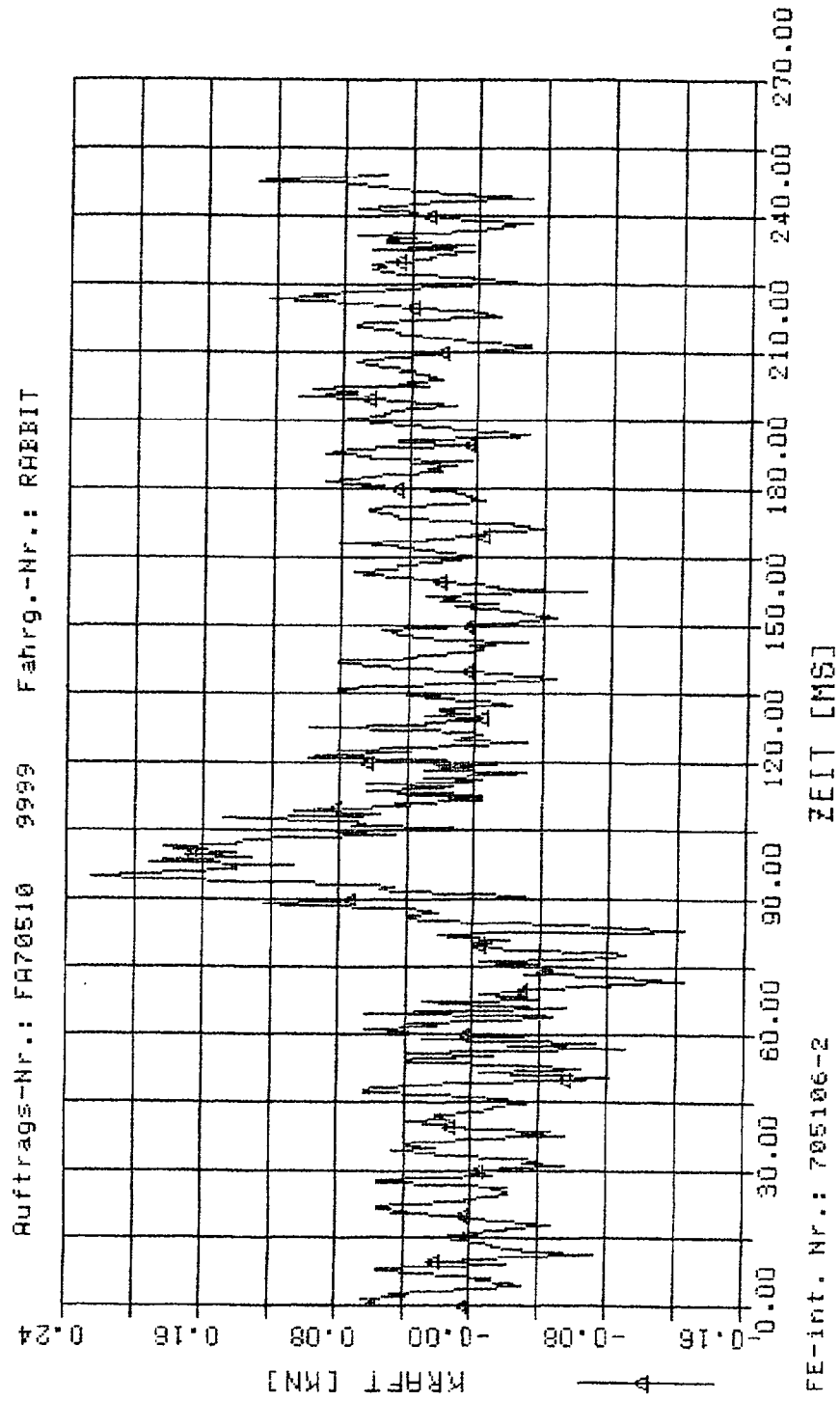
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