

DOT 335

Dynamic Science Report No. 212-DYS-81-005  
Dynamic Science Report No. 219-DYS-81-005  
Dynamic Science Report No. 301-DYS-81-005

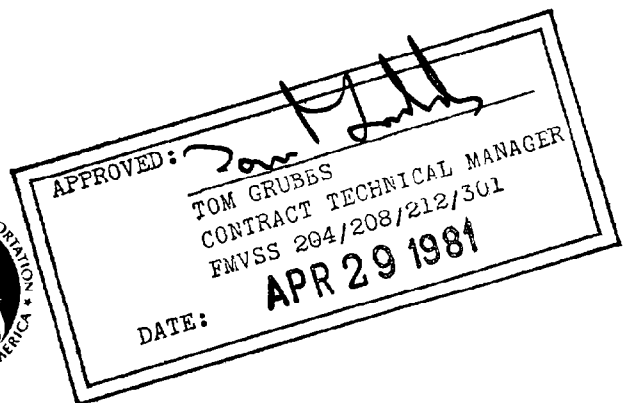
NEW VEHICLE ASSESSMENT AND  
STANDARDS ENFORCEMENT INDICANT TESTING

FMVSS 212, 219, AND 301-75

CHRYSLER CORPORATION  
1981 CHRYSLER IMPERIAL  
NHTSA 810307

Prepared by:

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March 1981

FINAL REPORT

Prepared for:

U.S. DEPARTMENT OF TRANSPORTATION  
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
-----ENFORCEMENT-----  
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Date April 6, 1981

**JOM GRUBBS**

NHTSA Contract Technical Manager

**APR 29 1981**

Date of Report Acceptance

# TECHNICAL REPORT STANDARD TITLE PAGE

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                       |                                                                                                                                                                                                                      |           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|
| 1. Report<br>212-81-005<br>219-81-005<br>301-81-005                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 2. Government Accession No.                           | 3. Recipient's Catalog No.                                                                                                                                                                                           |           |
| 4. Title and Subtitle 212, 219, and 301-75<br>NEW VEHICLE ASSESSMENT AND STANDARDS ENFORCEMENT<br>INDICANT TESTING - 1981 Chrysler Imperial -<br>NHTSA 810307                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                       | 5. Report Date<br>March 1981                                                                                                                                                                                         |           |
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| 9. Performing Organization Name and Address<br>Dynamic Science, Inc.<br>A Talley Industries Company<br>1850 West Pinnacle Peak Road<br>Phoenix, Arizona 85027                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                       | 10. Work Unit No.                                                                                                                                                                                                    |           |
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| 15. Supplementary Notes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                       |                                                                                                                                                                                                                      |           |
| <p>16. Abstract</p> <p>The vehicle was tested using test parameter values which are in excess of the current upper limits of the subject FMVSS in order to obtain research and vehicle rating data. This test, therefore, can only be viewed as an "indicant" test by the Office of Vehicle Safety Compliance.</p> <p>The front of the test vehicle impacted the NHTSA fixed load-measuring barrier at a speed of 34.96 mph.</p> <p>The test was conducted at the Dynamic Science, Inc., Deer Valley facility on February 23, 1981 with the following results:</p> <ul style="list-style-type: none"> <li>a) FMVSS 212 - Loss of windshield periphery was within requirements of</li> <li>b) FMVSS 219 - No intrusion into windshield protected zone.</li> <li>c) FMVSS 301-75 - Fuel leakage was within the requirements of FMVSS 301-75.</li> </ul> |                                                       |                                                                                                                                                                                                                      |           |
| 17. Key Words FMVSS 212 - Windshield Mounting, FMVSS 219 - Windshield Zone Intrusion, FMVSS 301-75 - Fuel System Integrity, Vehicle Assessment, Frontal Impact, Load-Measuring Barrier, Occupant Response                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                       | 18. Distribution Statement Copies of this report are available from Technical Reference Division, National Highway Traffic Safety Administration, Room 5108, Nassif Building, 400 7th St. SW, Washington, D.C. 20590 |           |
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# METRIC CONVERSION FACTORS

## Approximate Conversions to Metric Measures

Symbol When You Know Multiply by To Find Symbol

| LENGTH |        |     |             |    |
|--------|--------|-----|-------------|----|
| in     | inches | 2.5 | centimeters | cm |
| ft     | feet   | 30  | centimeters | cm |
| yd     | yards  | 0.9 | meters      | m  |
| mi     | miles  | 1.6 | kilometers  | km |

| AREA            |               |      |                    |                 |
|-----------------|---------------|------|--------------------|-----------------|
| in <sup>2</sup> | square inches | 6.5  | square centimeters | cm <sup>2</sup> |
| ft <sup>2</sup> | square feet   | 0.09 | square meters      | m <sup>2</sup>  |
| yd <sup>2</sup> | square yards  | 0.8  | square meters      | m <sup>2</sup>  |
| mi <sup>2</sup> | square miles  | 2.6  | square kilometers  | km <sup>2</sup> |
|                 | acres         | 0.4  | hectares           | ha              |

| MASS (weight) |            |      |            |    |
|---------------|------------|------|------------|----|
| oz            | ounces     | 28   | grams      | g  |
| lb            | pounds     | 0.45 | kilograms  | kg |
|               | short tons | 0.9  | metric ton | t  |
|               | (2000 lb)  |      |            |    |

| VOLUME          |              |      |              |                |
|-----------------|--------------|------|--------------|----------------|
| tsp             | teaspoons    | 5    | milliliters  | ml             |
| Tbsp            | tablespoons  | 15   | milliliters  | ml             |
| in <sup>3</sup> | cubic inches | 16   | milliliters  | ml             |
| fl oz           | fluid ounces | 30   | milliliters  | ml             |
| c               | cups         | 0.24 | liters       | L              |
| pt              | pints        | 0.47 | liters       | L              |
| qt              | quarts       | 0.95 | liters       | L              |
| gal             | gallons      | 3.8  | liters       | L              |
| ft <sup>3</sup> | cubic feet   | 0.03 | cubic meters | m <sup>3</sup> |
| yd <sup>3</sup> | cubic yards  | 0.76 | cubic meters | m <sup>3</sup> |

| TEMPERATURE (exact) |                    |                            |                 |    |
|---------------------|--------------------|----------------------------|-----------------|----|
| °F                  | degrees Fahrenheit | 5/9 (after subtracting 32) | degrees Celsius | °C |

## Approximate Conversions from Metric Measures

Symbol When You Know Multiply by To Find Symbol

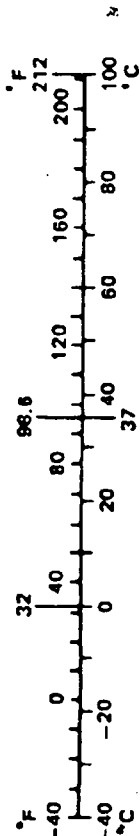
| LENGTH |             |      |        |    |
|--------|-------------|------|--------|----|
| mm     | millimeters | 0.04 | inches | in |
| cm     | centimeters | 0.4  | inches | in |
| m      | meters      | 3.3  | feet   | ft |
| m      | meters      | 1.1  | yards  | yd |
| km     | kilometers  | 0.6  | miles  | mi |

| AREA            |                          |      |               |                 |
|-----------------|--------------------------|------|---------------|-----------------|
| cm <sup>2</sup> | square centimeters       | 0.16 | square inches | in <sup>2</sup> |
| m <sup>2</sup>  | square meters            | 1.2  | square yards  | yd <sup>2</sup> |
| km <sup>2</sup> | square kilometers        | 0.4  | square miles  | mi <sup>2</sup> |
| ha              | hectares                 | 2.5  | acres         |                 |
|                 | (10 000 m <sup>2</sup> ) |      |               |                 |

| MASS (weight) |            |       |            |    |
|---------------|------------|-------|------------|----|
| g             | grams      | 0.035 | ounces     | oz |
| kg            | kilograms  | 2.2   | pounds     | lb |
| t             | metric ton | 1.1   | short tons |    |
|               | (1000 kg)  |       |            |    |

| VOLUME         |              |      |              |                 |
|----------------|--------------|------|--------------|-----------------|
| ml             | milliliters  | 0.03 | fluid ounces | fl oz           |
| ml             | milliliters  | 0.06 | cubic inches | in <sup>3</sup> |
| L              | liters       | 2.1  | pints        | pt              |
| L              | liters       | 1.06 | quarts       | qt              |
| L              | liters       | 0.26 | gallons      | gal             |
| m <sup>3</sup> | cubic meters | 35   | cubic feet   | ft <sup>3</sup> |
| m <sup>3</sup> | cubic meters | 1.3  | cubic yards  | yd <sup>3</sup> |

| TEMPERATURE (exact) |                 |                   |                    |    |
|---------------------|-----------------|-------------------|--------------------|----|
| °C                  | degrees Celsius | 9/5 (then add 32) | degrees Fahrenheit | °F |



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SECTION 1  
PURPOSE AND INTRODUCTION

PURPOSE

The purpose of the test was to subject a 1981 Chrysler Imperial to the indicant test requirements of DOT Test Plan TP-212-02, April 01, 1980, Standard Enforcement Indicant Testing for FMVSS No. 212, "Windshield Mounting," FMVSS No. 219, "Windshield Zone Intrusion," and FMVSS 301-75, "Fuel System Integrity." Calibrated Part 572 50th percentile male dummies were utilized to acquire data relative to FMVSS 208, "Occupant Crash Protection." The vehicle was tested using test parameters which are in excess of the current upper limits of the subject FMVSS in order to obtain research and vehicle rating data. This test, therefore, can only be viewed as an "indicant" test by the Office of Vehicle Safety Compliance (OVSC).

INTRODUCTION

Section 2 contains General Test and Vehicle Parameter Data. Section 3 contains Compliance Related Data for FMVSS 212, 219, 301-75 Indicant Testing, together with photographs related to these tests. Section 4 contains Occupant and Vehicle Response Data. Appendix A contains pre-test and post-test vehicle and dummy photographs. Appendix B contains Calcomp plots. Appendix C contains dummy certification data.

SECTION 2  
GENERAL TEST AND VEHICLE PARAMETER DATA

The following data sheets describe the General Test and Vehicle Parameter Data.

# GENERAL TEST AND VEHICLE PARAMETER DATA

## PRE-IMPACT DATA

Make/Model: Chrysler Imperial  
 Body Style: 2-door Hardtop Model Year: 1981  
 NHTSA No.: 810307 DSI No. 1135 Color: Green

## DATA FROM CERTIFICATION LABEL

Vehicle Manufacturer: Chrysler Canada LTD  
 Date of Manufacture: 9/80 ; VIN: 2A3BY62J4BR110342  
 GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear = 2595 lb

## DATA FROM "RECOMMENDED TIRE PRESSURE" LABEL

|                                                                                 |                |                             |                              |             |
|---------------------------------------------------------------------------------|----------------|-----------------------------|------------------------------|-------------|
| Vehicle Capacity:                                                               | FRONT          | REAR                        | RECOMMENDED                  | LOAD RANGE: |
| Tire Pressure:                                                                  | <u>29</u> psi  | <u>29</u> psi               | Tire Size: <u>P205/75R15</u> | <u>B</u>    |
| Designated Seating:                                                             | <u>2</u>       | Front <u>3</u>              | Rear <u>5</u>                | Total       |
| Cargo load =                                                                    | <u>200</u> lb  | Is Spare Tire: Space Saver? |                              | <u>Yes</u>  |
| TOTAL =                                                                         | <u>1100</u> lb | Standard Equipment?         |                              | <u>Yes</u>  |
| Engine: <u>8 Cylinder, 5.2 Litre displacement</u>                               |                |                             |                              |             |
| Transmission: <u>3-speed automatic, rear wheel drive</u>                        |                |                             |                              |             |
| Date Vehicle Received by Laboratory: <u>11/14/80</u>                            |                |                             |                              |             |
| Dealer Name & Address: <u>Lanker Chrysler/Plymouth</u>                          |                |                             |                              |             |
| <u>4600 W. Glendale Ave., Glendale, AZ</u>                                      |                |                             |                              |             |
| Remarks: <u>Production vehicle with standard 3-point restraint belt system.</u> |                |                             |                              |             |

## WEIGHT (LB) OF TEST VEHICLE AS RECEIVED (WITH MAX. FLUIDS) = UDW

|                      |                |                                  |               |
|----------------------|----------------|----------------------------------|---------------|
| Right Front =        | <u>1144</u> lb | Right Rear =                     | <u>891</u> lb |
| Left Front =         | <u>1182</u> lb | Left Rear =                      | <u>820</u> lb |
| TOTAL FRONT WEIGHT = | <u>2326</u> lb | (57.6 % of Total Vehicle Weight) |               |
| TOTAL REAR WEIGHT =  | <u>1711</u> lb | (42.4 % of Total Vehicle Weight) |               |
| TOTAL DELV. WEIGHT = | <u>4037</u> lb |                                  |               |

TARGET WEIGHT = UDW + Cargo Load + 328 lbs Dummies = 4565 lb \*

## WEIGHT OF TEST VEHICLE WITH REQUIRED DUMMIES AND 200 lb CARGO:

|                                                                 |                |                                  |                |
|-----------------------------------------------------------------|----------------|----------------------------------|----------------|
| Right Front =                                                   | <u>1131</u> lb | Right Rear =                     | <u>1131</u> lb |
| Left Front =                                                    | <u>1219</u> lb | Left Rear =                      | <u>1081</u> lb |
| TOTAL FRONT WEIGHT =                                            | <u>2350</u> lb | (51.5 % of Total Vehicle Weight) |                |
| TOTAL REAR WEIGHT =                                             | <u>2212</u> lb | (45.5 % of Total Vehicle Weight) |                |
| TOTAL TEST WEIGHT =                                             | <u>4562</u> lb |                                  |                |
| Weight of ballast secured in vehicle trunk area = <u>200</u> lb |                |                                  |                |

## VEHICLE ATTITUDE: (inches)

|                     |    |             |    |             |    |             |    |             |
|---------------------|----|-------------|----|-------------|----|-------------|----|-------------|
| Delivered Attitude: | RF | <u>31.0</u> | LF | <u>31.0</u> | RR | <u>31.0</u> | LR | <u>31.0</u> |
| Test Attitude:      | RF | <u>31.5</u> | LF | <u>31.0</u> | RR | <u>29.0</u> | LR | <u>28.8</u> |



# GENERAL TEST AND VEHICLE PARAMETER DATA (CONTD)

## POST-TEST DATA

Type of Test: Frontal (0°) Impact.  
 Date of Test: 2/23/81 Time: 1428 Temperature 81 °F  
 Required Impact Velocity Range: 34.5 to 35.5 mph  
 Impact Velocity: Primary = 34.96 mph Secondary = 34.96 mph

Distance from the vehicle's front bumper to barrier face entering the vehicle velocity measurement device is 5.0 feet and distance exiting the vehicle velocity measurement device is 1.0 foot.

## VEHICLE REBOUND AND CRUSH (in.)

Vehicle Length: Pre-test = R 209.4 L 209.4  
 Post-test = R 179.1 L 179.7  
 Crash = R 30.3 L 29.7  
 Distance from front of test vehicle to point of impact (in.):  
 R 14.1 L 15.3

## VISIBLE DUMMY CONTACT POINTS

|            | Driver                      | Passenger |
|------------|-----------------------------|-----------|
| Head       | Steering wheel<br>upper rim | None      |
| Chest      | None                        | None      |
| Abdomen    | Steering wheel<br>lower rim | None      |
| Left Knee  | Dash panel                  | Glovebox  |
| Right Knee | Dash panel                  | Glovebox  |

## DOOR OPENING

| Front    |          | Rear |       |
|----------|----------|------|-------|
| Left     | Right    | Left | Right |
| Tools    | Tools    | N/A  | N/A   |
| Required | Required |      |       |

## SEAT MOVEMENT

|                  |      |      |
|------------------|------|------|
| Seatback Failure | None | None |
| Seat Shift (in.) | 0    | 0    |

## GLAZING DAMAGE

Windshield/Backlight: 100% shattered; deformed by dash.

OTHER NOTABLE IMPACT EFFECTS: Both front tires totally deflated and pinned by crushed sheet metal. Floorpan sheet metal separated from rocker panel immediately aft of both A pillars. Steering column sheared completely free of dash and had substantial lateral and vertical play. Driveshaft bent severely. Rear axle bent rearward. Right side of differential split. Front edge of hood split but latch did not fail.

SECTION 3  

---

COMPLIANCE-RELATED DATA  
FMVSS 212, 219, 301-75 INDICANT TESTING

The following data sheets and photographs document compliance data related to FMVSS 212, 219, and 301-75.

# SUMMARY OF FMVSS 212 DATA

## PRE-IMPACT DATA

Make/Model: Chrysler Imperial  
Body Style: 2-door Hardtop Model Year: 1981  
NHTSA No. 810307 DSI No. 1135 Color: Green

## DATA FROM CERTIFICATION LABEL

Vehicle Manufacturer: Chrysler Canada LTD  
Date of Manufacture: 9/80; VIN 2A3BY62J4BR110342  
GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear 2595 lb

## POST-IMPACT DATA

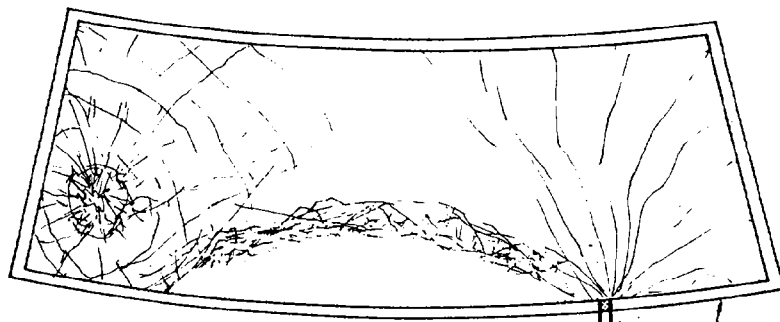
Type of Test: Frontal (0°) Impact  
Date of Test: 2/23/81 Time: 1428 Temperature 81 °F  
Required Impact Velocity Range: 34.5 to 35.5 mph  
Impact Velocity: Primary = 34.96 mph Secondary = 34.96 mph  
Test weight: 4562 lb Static crush: 33.6 in.  
Rebound distance: 14.1 in.

DETAILS OF WINDSHIELD MOUNTING: The entire windshield periphery is pressed into a soft mastic. The bottom of the windshield is overlapped by a 3-inch metal strip which is screwed into the upper part of the firewall. The sides and top are secured by a 3/4-inch chrome strip which is mounted with clips. There is an unattached Y-shaped plastic strip inside the chrome strips.

|             | WINDSHIELD PERIPHERY |           |
|-------------|----------------------|-----------|
|             | Pre-test             | Post-test |
| RIGHT SIDE  | 83.7                 | 83.7      |
| LEFT SIDE   | 83.7                 | 83.2      |
| ***TOTAL*** | 167.4                | 166.9     |

The standard requires that POST-TEST be a minimum of 75 percent of the PRE-TEST total periphery measurement for vehicles not equipped with occupant passive restraints and 50 percent for each side of the windshield for vehicles which are equipped with occupant passive restraints.

AREA OF RETENTION FAILURE: Small area at bottom of crack on left side; less than 0.5 inch.



RETENTION FAILURE

FRONT VIEW

# SUMMARY OF FMVSS 212 DATA

## PRE-IMPACT DATA

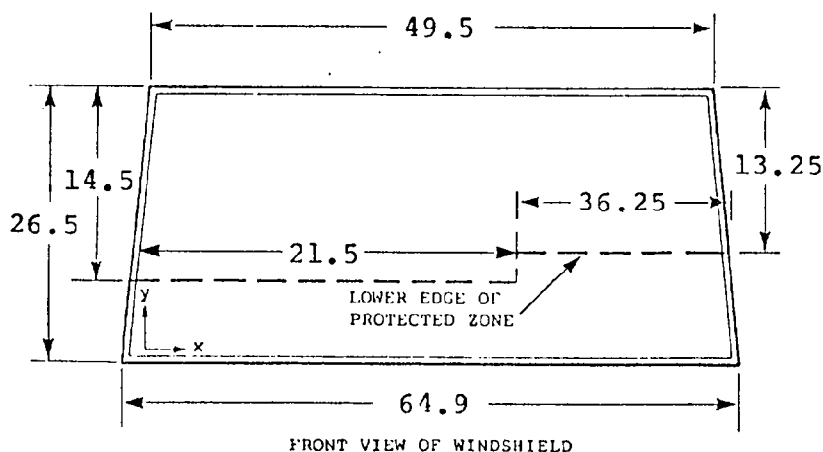
Make/Model: Chrysler Imperial  
 Body Style: 2-door Hardtop Model Year: 1981  
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 GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear 2595 lb

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 Date of Test: 2/23/81 Time: 1428 Temperature 81 °F  
 Required Impact Velocity Range: 34.5 to 35.5 mph  
 Impact Velocity: Primary = 34.96 mph Secondary = 34.96 mph  
 Test weight: 4562 lb Static crush: 33.6 in.  
 Rebound distance: 14.1 in.



- A. The area that the "Protected Zone" that the inner penetrated more than 0.25 inch by a vehicle component other than one which is normally in contact with the windshield.

## Coordinates

| <u>X</u>   | <u>Y</u>   |
|------------|------------|
| <u>N/A</u> | <u>N/A</u> |

SUMMARY OF FMVSS 219 DATA (CONTD)

- B. The area beneath the "Protected Zone" that the inner surface of the windshield was penetrated by a vehicle component.

Coordinates

| <u>X</u>   | <u>Y</u>   |
|------------|------------|
| <u>N/A</u> | <u>N/A</u> |

# PRE-IMPACT DATA

Make/Model: Chrysler Imperial  
 Body Style: 2-door Hardtop Model Year: 1981  
 NHTSA No. 810307 DSI No. 1135 Color: Green

## DATA FROM CERTIFICATION LABEL

Vehicle Manufacturer: Chrysler Canada LTD  
 Date of Manufacture: 9/80; VIN: 2A3BY62J4BR110342  
 GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear 2595 lb

## POST-IMPACT DATA

Type of Test: Frontal (0°) Impact  
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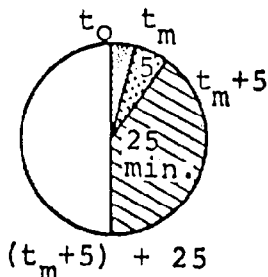
## FUEL SYSTEM DATA

Test Fluid: Stoddard Solvent Specific Gravity: 0.764  
 Kinematic Viscosity: 0.99 centistokes  
 Test Volume: 18.4 U.S. gallons

Test vehicle fuel tank filled to 93% of "usable" plus "unusable" capacity with Stoddard Solvent and with electric fuel pump operating (if it will operate without engine operation) until start of static roll.

DETAILS OF FUEL SYSTEM: Rectangular metal tank is mounted under trunk with filler neck on left rear quarter panel. Metal fuel lines exit tank on left, cross in front of tank, to outside of right frame rail inside right rear wheelwell. They follow right side frame up to fuel filters, then up firewall and enter electronic fuel injection system. Electric fuel pump is located inside fuel tank.

## FUEL SPILLAGE MEASUREMENT

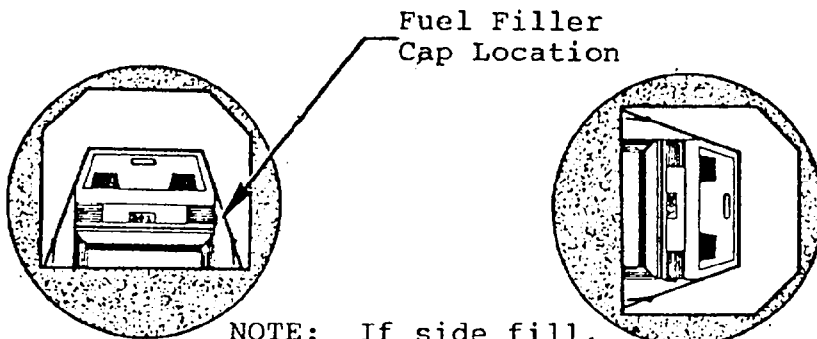


|                                                    | ACTUAL | MAXIMUM ALLOWABLE |
|----------------------------------------------------|--------|-------------------|
| 1. From impact until vehicle motion ceases         | 0      | 1 oz              |
| 2. For 5-minute period after vehicle motion ceases | 0      | 5 oz              |
| 3. For next 25 minutes                             | 0      | 1 oz/1 min        |

SOLVENT SPILLAGE DETAILS: None

# FMVSS NO. 301 STATIC ROLLOVER DATA SHEET

TEST PHASE: 0° to 90° VEHICLE NHTSA NO. 810307



NOTE: If side fill, rotate so that filler cap is down.

## DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time.... = 1 min, 40 sec +  
(Spec. Range = 1 to 3 min)

FMVSS 301 Position Hold Time..... = 5 min, 0 sec =

Total..... = 6 min, 40 sec

Next Whole Minute Interval..... = 7 min

## FMVSS 301 REQUIREMENTS AND ACTUAL TEST RESULTS:

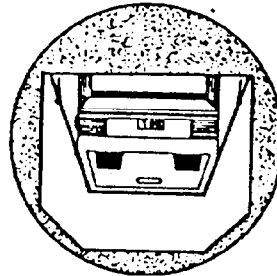
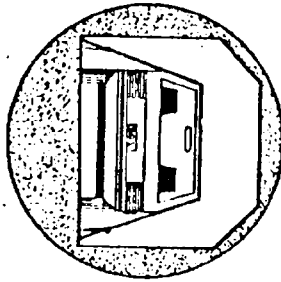
| Time Period                   | First 5 min<br>(from onset) | 6th min | 7th min | 8th min<br>(if req'd) |
|-------------------------------|-----------------------------|---------|---------|-----------------------|
| Maximum Spillage Allowed (oz) | 5                           | 1       | 1       | 1                     |
| Actual Spillage Recorded      | Trace                       | Trace   | Trace   | ---                   |

NOTE: Spillage is recorded in whole minute intervals only - as determined above.

SOLVENT SPILLAGE LOCATION(S): Fuel line entering fuel filters below right A pillar.

# FMVSS NO. 301 STATIC ROLLOVER DATA SHEET

TEST PHASE: 90° to 180° VEHICLE NHTSA NO. 810307



## DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time.... = 1 min, 38 sec +  
(Spec. Range = 1 to 3 min)

FMVSS 301 Position Hold Time..... = 5 min, 0 sec =

Total..... = 6 min, 38 sec

Next Whole Minute Interval..... = 7 min

## FMVSS 301 REQUIREMENTS AND ACTUAL TEST RESULTS:

| Time Period                            | First 5 min<br>(from onset) | 6th min | 7th min | 8th min<br>(if req'd) |
|----------------------------------------|-----------------------------|---------|---------|-----------------------|
| Maximum<br>Spillage<br>Allowed<br>(oz) | 5                           | 1       | 1       | 1                     |
| Actual<br>Spillage<br>Recorded         | Trace                       | Trace   | Trace   | ---                   |

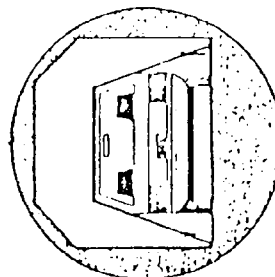
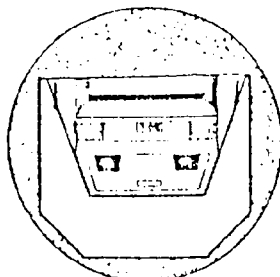
NOTE: Spillage is recorded in whole minute intervals only - as determined above.

SOLVENT SPILLAGE LOCATION(S): Fuel line entering fuel filters below right A pillar.



# FMVSS 301-75 INDICANT STATIC ROLLOVER DATA SHEET

TEST PHASE: 180° to 270° VEHICLE NHTSA NO. 810307



## DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Roll-over Fixture 90° Rotation Time.... = 1 min, 35 sec +  
(Spec. Range = 1 to 3 min)

FMVSS 301 Position Hold Time..... = 5 min, 0 sec =

Total..... = 6 min, 35 sec

Next Whole Minute Interval..... = 7 min

## FMVSS 301 REQUIREMENTS AND ACTUAL TEST RESULTS:

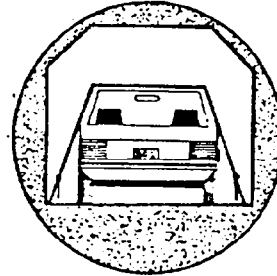
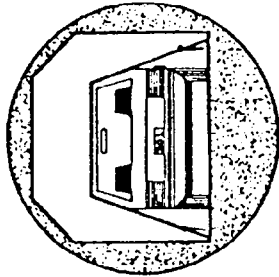
| Time Period                            | First 5 min<br>(from onset) | 6th min | 7th min | 8th min<br>(if req'd) |
|----------------------------------------|-----------------------------|---------|---------|-----------------------|
| Maximum<br>Spillage<br>Allowed<br>(oz) | 5                           | 1       | 1       | 1                     |
| Actual<br>Spillage<br>Recorded         | Trace                       | Trace   | Trace   | ---                   |

NOTE: Spillage is recorded in whole minute intervals only - as determined above.

SOLVENT SPILLAGE LOCATION(S): Carburetor and fuel line entering fuel filters below right A pillar.

# FMVSS NO. 301 STATIC ROLLOVER DATA SHEET

TEST PHASE: 270° to 360° VEHICLE NHTSA NO. 810307



## DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Fixture 90° Rotation Time.... = 1 min, 37 sec +  
(Spec. Range = 1 to 3 min)

FMVSS 301 Position Hold Time..... = 5 min, 0 sec =

Total..... = 6 min, 37 sec

Next Whole Minute Interval..... = 7 min

## FMVSS 301 REQUIREMENTS AND ACTUAL TEST RESULTS:

| Time Period                            | First 5 min<br>(from onset) | 6th min | 7th min | 8th min<br>(if req'd) |
|----------------------------------------|-----------------------------|---------|---------|-----------------------|
| Maximum<br>Spillage<br>Allowed<br>(oz) | 5                           | 1       | 1       | 1                     |
| Actual<br>Spillage<br>Recorded         | Trace                       | Trace   | Trace   | ---                   |

NOTE: Spillage is recorded in whole minute intervals only - as determined above.

SOLVENT SPILLAGE LOCATION(S): Fuel line entering fuel filters below right A pillar.

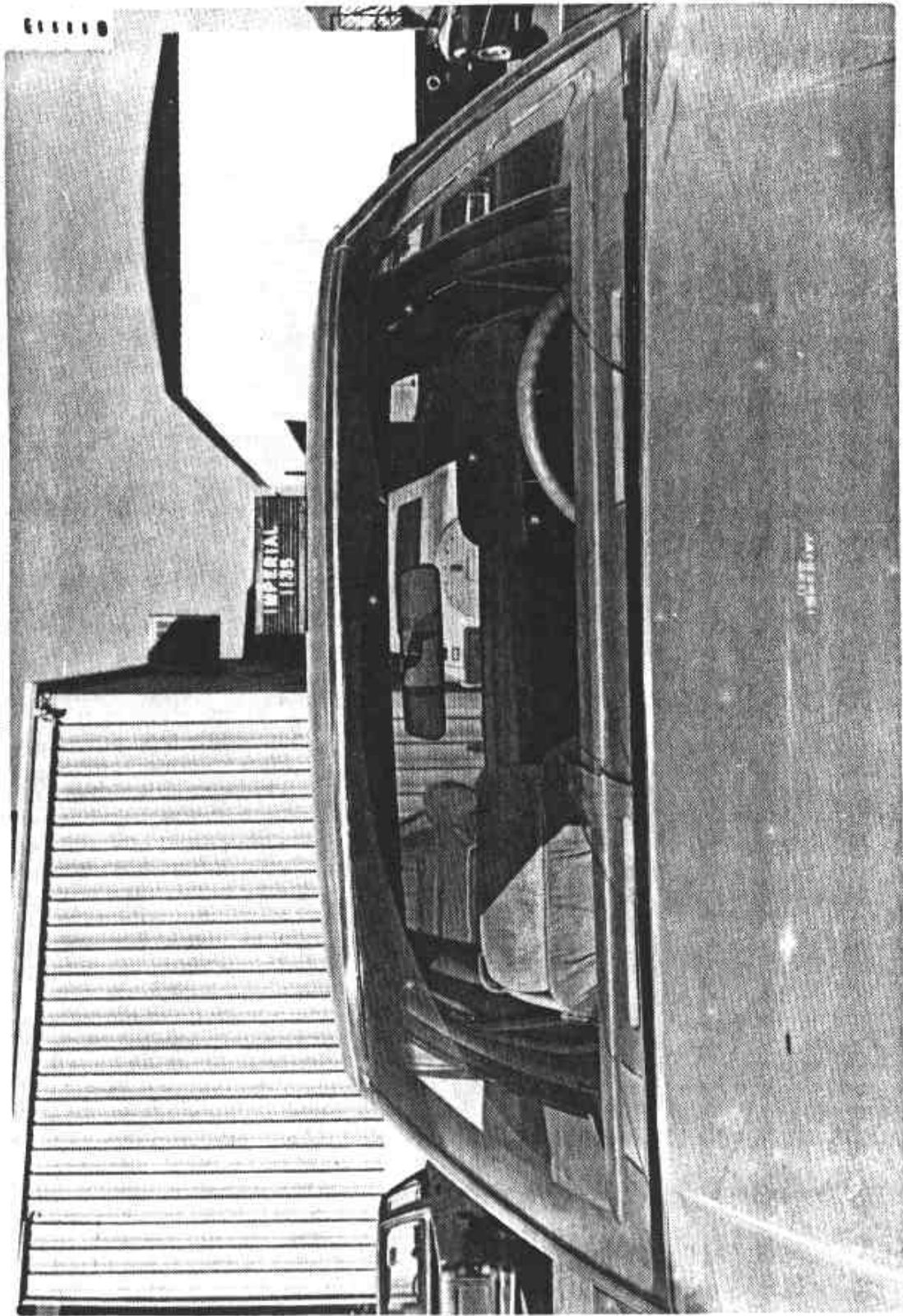


FIGURE 3-1. PRE-TEST WINDSHIELD - OVERALL VIEW - 1931 CHRYSLER IMPERIAL -  
NHTSA 810307.

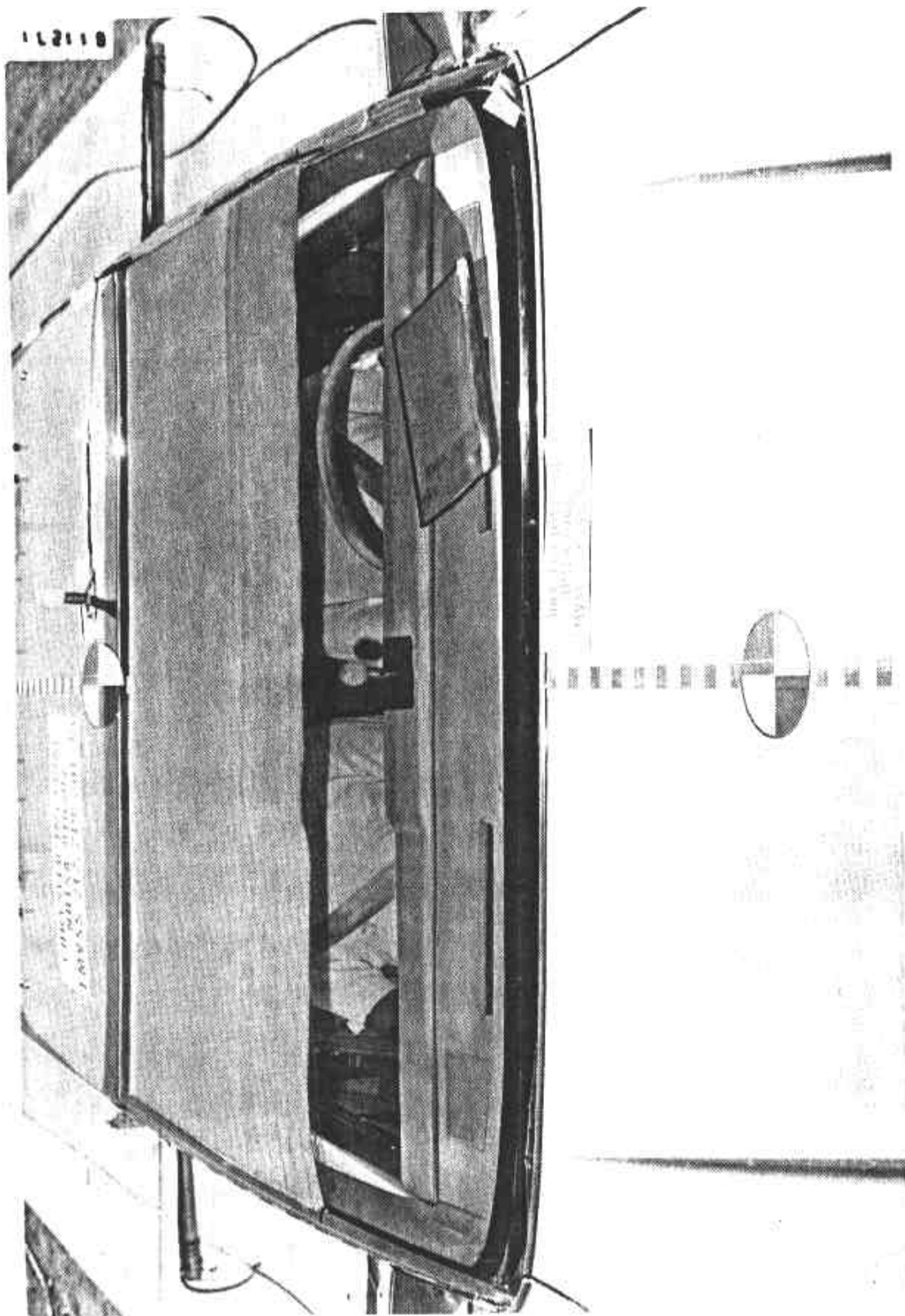


FIGURE 3-2. PRE-TEST WINDSHIELD - OVERALL VIEW - 1981 CHRYSLER IMPERIAL -  
NHTSA 810307.

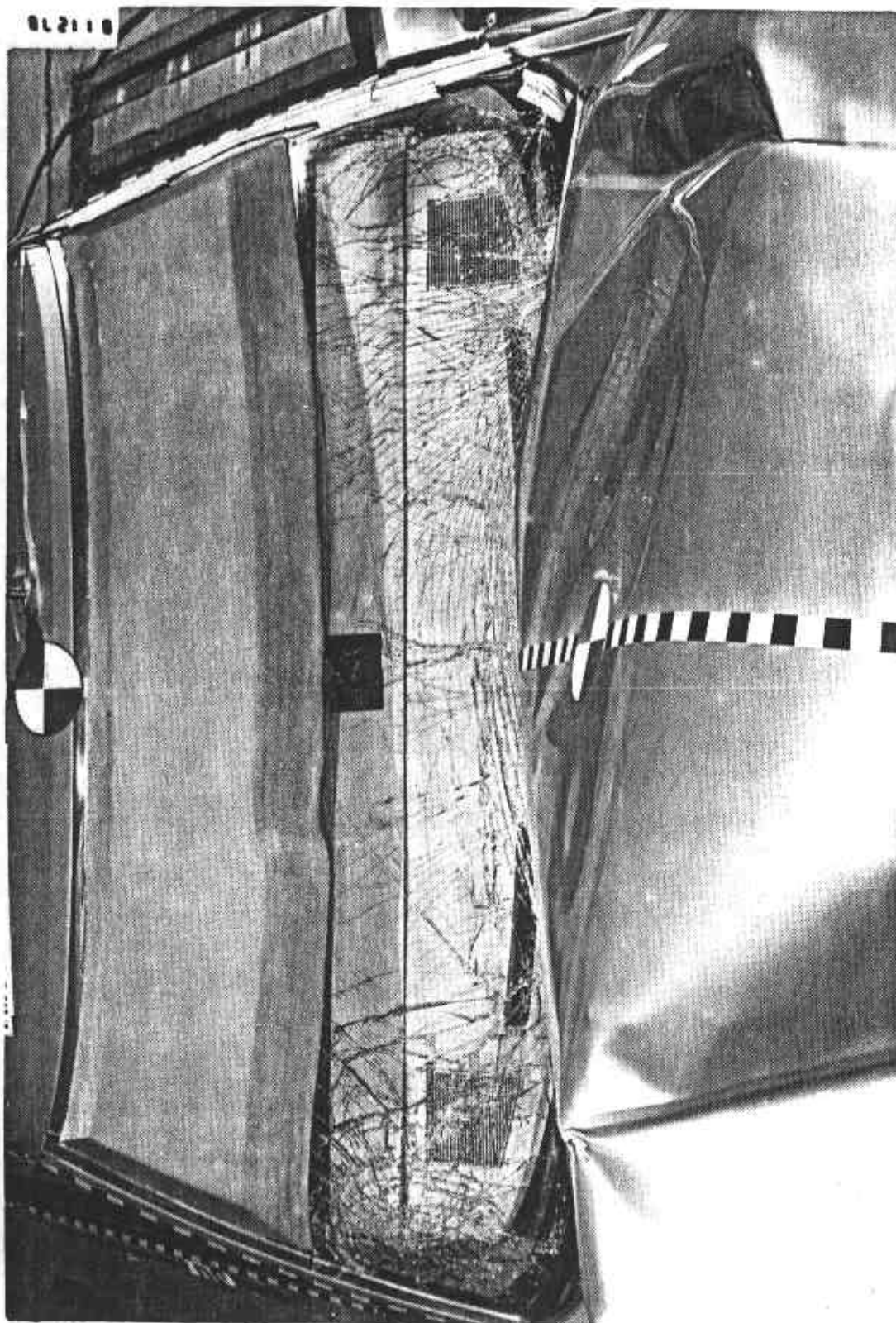


FIGURE 3-3. POST-TEST WINDSHIELD - OVERALL VIEW - 1981 CHRYSLER IMPERIAL -  
NHTSA 810307.



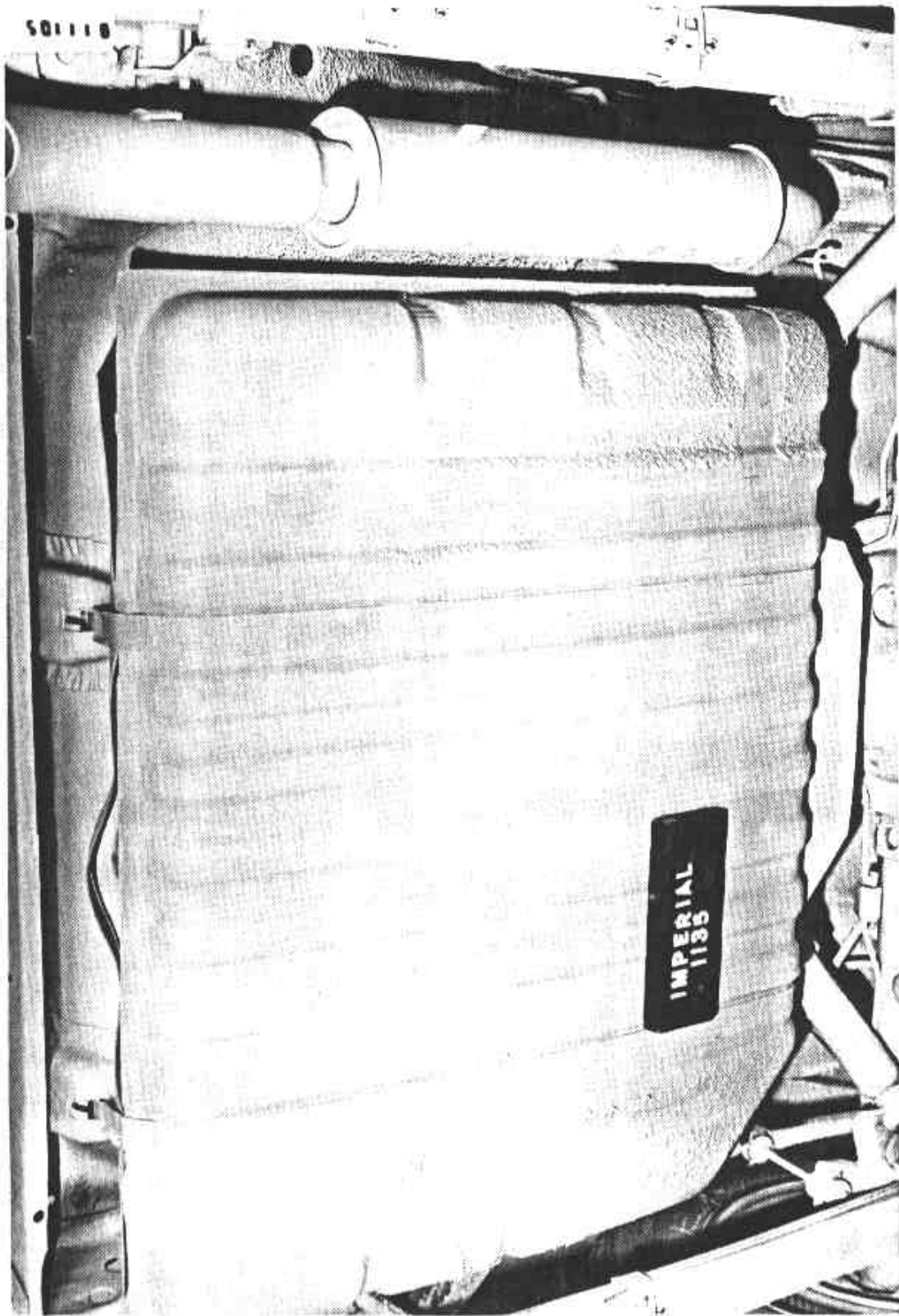


FIGURE 3-4. PRE-TEST VIEW OF FUEL TANK - 1981 CHRYSLER IMPERIAL - NHTSA 810307.

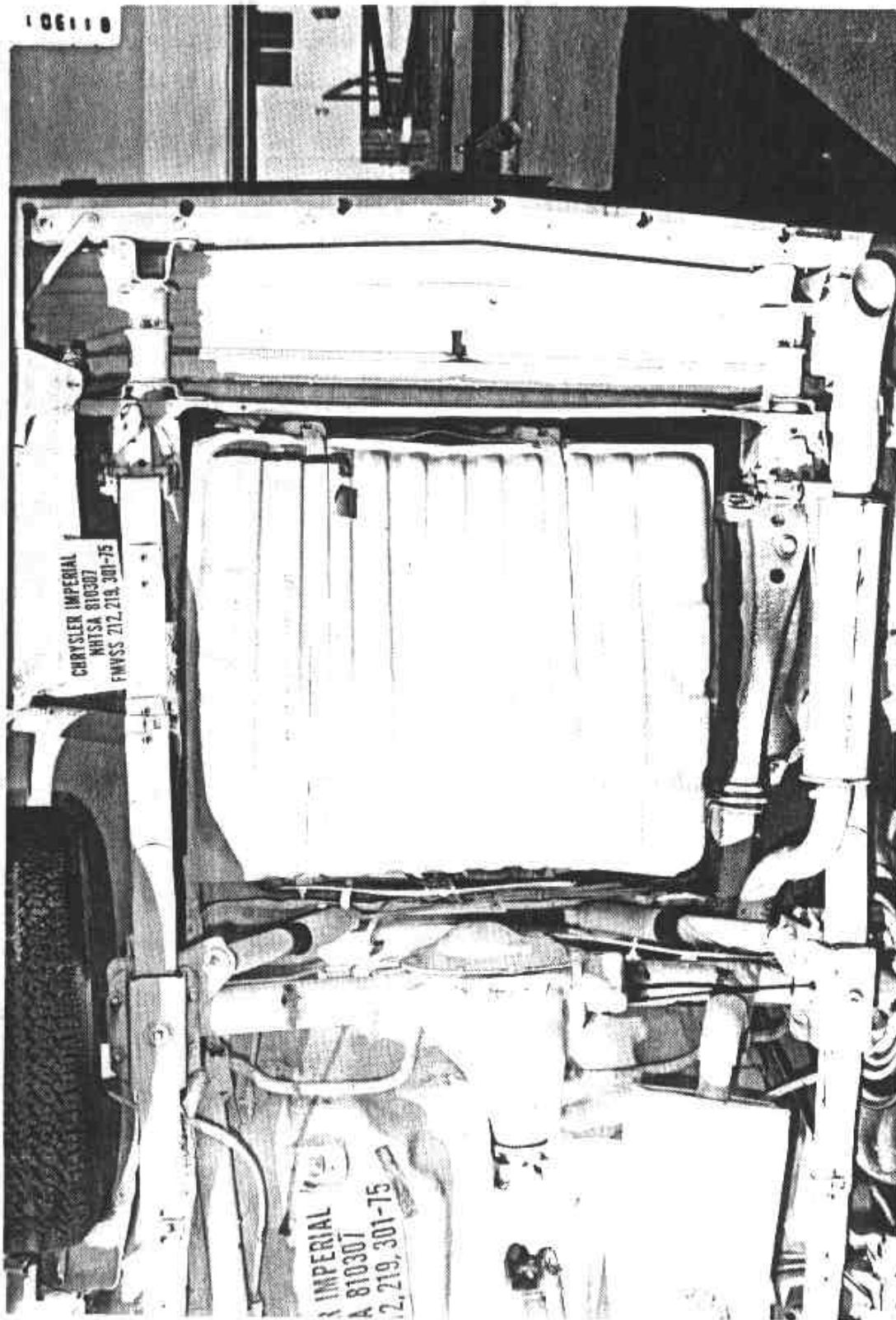


FIGURE 3-5. POST-TEST VIEW OF FUEL TANK - 1981 CHRYSLER IMPERIAL - NHTSA 810307.

SECTION 4  
DATA REQUIRED BY R&D AND OAR

The following pages are included in this section:

1. Dummy positional data
2. Dummy injury summaries
3. Vehicle crush data
4. Accelerometer location and data summary
5. High-speed moving camera location and specification summary.

Pertinent photographs are presented in Appendix A. Calcomp plots of dummy and vehicle accelerometer data are presented in Appendix B.



# PART 572 DUMMY IN-VEHICLE POSITION RECORDING SHEET

## PRE-IMPACT DATA

Make/Model: Chrysler Imperial  
 Body Style: 2-door Hardtop Model Year: 1981  
 NHTSA No. 810307 DSI No. 1135 Color: Green

## DATA FROM CERTIFICATION LABEL

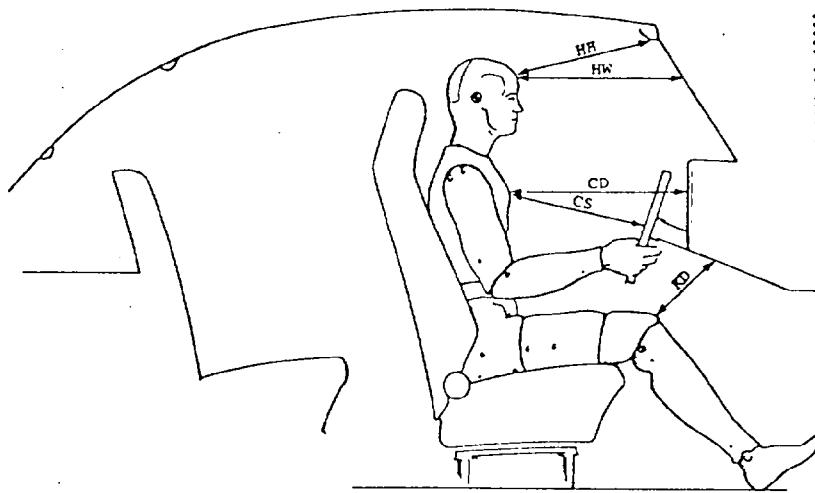
Vehicle Manufacturer: Chrysler Canada LTD  
 Date of Manufacture: 9/80 ; VIN 2A3BY62J4BR110342  
 GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear 2595 lb

## POST-IMPACT DATA

Type of Test: Frontal (0°) Impact  
 Date of Test: 2/23/81 Time: 1428 Temperature 81 °F  
 Required Impact Velocity Range: 34.5 to 35.5 mph  
 Impact Velocity: Primary = 34.96 mph Secondary = 34.96 mph  
 Test weight: 4562 lb Static crush: 33.6 in.  
 Rebound distance: 14.1 in.  
 Seat Type: Split bench Adjuster Type: Power  
 Seat Back Type: Power Reclining  
 Technicians: Mark Pozzi, Terry Bjork, Jim Shirrit

| DRIVER DUMMY# <u>A08</u>                                                                                                                                                                                          |                             | PASSENGER DUMMY # <u>A09</u> |                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------------------|-----------------------|
| HEAD TARGET                                                                                                                                                                                                       | <u>26.8"</u><br><u>52°</u>  | <u>29.0"</u><br><u>52°</u>   | HEAD TARGET           |
| KNEE JOINT                                                                                                                                                                                                        | <u>41.7"</u><br><u>94°</u>  | <u>42.0"</u><br><u>89°</u>   | KNEE JOINT            |
| APPROXIMATE "H" POINT                                                                                                                                                                                             | <u>25.4"</u><br><u>100°</u> | <u>26.3"</u><br><u>104°</u>  | APPROXIMATE "H" POINT |
| <p>FORE MIDPOINT AFT</p>                                                                                                                                                                                          |                             | <p>AFT MIDPOINT FORE</p>     |                       |
| <p>OVERALL 63.8<br/>46.3<br/>31.9<br/>18.3</p> <p>LATERAL BAR<br/>ADJUSTABLE POINTER</p> <p>LEFT FRONT DOOR DRIVER DUMMY <u>A08</u> PASSENGER DUMMY <u>A09</u> RIGHT FRONT DOOR</p> <p>DOOR GLASS HEIGHT 36.2</p> |                             |                              |                       |

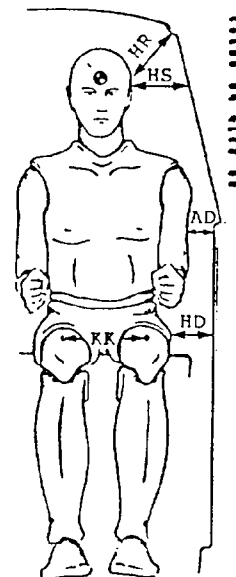
# PART 572 DUMMY IN-VEHICLE POSITION RECORDING SHEET



|                     | Driver | Passenger           |
|---------------------|--------|---------------------|
| HH                  | 14.0   | 13.5                |
| HW                  | 20.0   | 19.5                |
| CD                  | 19.5   | 19.9                |
| CS                  | 12.8   | N/A                 |
| KD                  | 7.3    | 5.8                 |
| Torso Angle 25°     |        | Torso Angle 25°     |
| Seat Back Angle 27° |        | Seat Back Angle 27° |
| HSW 19.8            |        | Head Dash 25.3      |

HH = Head to Windshield Header  
 HW = Head to Windshield  
 CD = Chest to Dash  
 CS = Chest to Steering Wheel  
 KD = Knees to Dash  
 HR = Head to Side Roof  
 HS = Head to Side Window  
 AD = Arm to Door  
 HD = Hip to Door  
 KK = Knee to knee

REMARKS: Dummies positioned according to OVSC recommended procedure.



|    | Driver | Passenger |
|----|--------|-----------|
| HR | 7.0    | 6.3       |
| HS | 9.0    | 9.0       |
| AD | 5.2    | 5.0       |
| HD | 6.8    | 6.3       |
| KK | 9.0    | 9.0       |
| AA | 10.0   | 10.0      |

## DUMMY KINEMATIC SUMMARY

DRIVER - Driver began to rotate forward  $\approx 30$  ms into crash. The steering wheel began to displace rearward and upward at  $\approx 57$  ms, and the driver's chest contacted the lower rim at  $\approx 76$  ms. The driver's head had begun a forward rotation relative to the torso at  $\approx 62$  ms, and the lower forehead of the dummy struck the upper steering wheel rim at  $\approx 83$  ms with the head rotated slightly counterclockwise. The head then slid down the rim and maximum forward motion occurred at  $\approx 107$  ms. The dummy then rebounded into the seat with the head hitting the headrest at  $\approx 165$  ms, and came to rest with no discernible lateral lean.

PASSENGER - After impact, the passenger dummy's torso began to rotate forward. The lower legs were forced rearward and the knees upward, and the knees loaded into the underside of the dash. The torso continued forward until restrained by the shoulder belt, and the head continued to rotate forward, reaching a point  $112^\circ$  forward of initial position with no observable head strike. Dummy then rebounded into seat coming to rest with no lateral lean.

# FMVSS 208 DUMMY DATA SUMMARY

|                                   | Driver Dummy                  |             |                      |             | Passenger Dummy               |             |                      |             |
|-----------------------------------|-------------------------------|-------------|----------------------|-------------|-------------------------------|-------------|----------------------|-------------|
|                                   | Positive Direction*           |             | Negative Direction** |             | Positive Direction*           |             | Negative Direction** |             |
|                                   | Peak (G)                      | Time (msec) | Peak (G)             | Time (msec) | Peak (G)                      | Time (msec) | Peak (G)             | Time (msec) |
| Head Acceleration                 |                               |             |                      |             |                               |             |                      |             |
| Longitudinal                      | 18.3                          | 180         | 89.6                 | 89          | 7.1                           | 205         | 33.2                 | 120         |
| Lateral                           | 12.0                          | 180         | 17.3                 | 115         | 5.5                           | 143         | 10.2                 | 54          |
| Vertical                          | 62.0                          | 89          | 2.6                  | 208         | 54.5                          | 102         | 3.7                  | 12          |
| Resultant                         | 110.1                         | 89          |                      |             | 55.5                          | 102         |                      |             |
| HIC                               | 976.4 between 85 and 120 msec |             |                      |             | 590.3 between 78 and 138 msec |             |                      |             |
| Chest Acceleration                |                               |             |                      |             |                               |             |                      |             |
| Longitudinal                      | 4.8                           | 232         | 49.5                 | 84          | 5.5                           | 249         | 34.4                 | 86          |
| Lateral                           | 2.2                           | 239         | 14.9                 | 91          | 4.6                           | 90          | 8.8                  | 115         |
| Vertical                          | 10.2                          | 61          | 10.5                 | 114         | 5.2                           | 120         | 7.6                  | 102         |
| Resultant (Max)                   | 52.1                          | 84          |                      |             | 34.6                          | 86          |                      |             |
| Resultant (clip)                  | 46.7                          | 86          |                      |             | 32.3                          | 90          |                      |             |
| TIME > 60 G                       | 0 msec                        |             |                      |             | 0 msec                        |             |                      |             |
| SEVERITY INDEX                    | 239.8 @ 200 msec              |             |                      |             | 251.6 @ 200 msec              |             |                      |             |
|                                   | Peak (lb)                     | Time (msec) | Peak (lb)            | Time (msec) | Peak (lb)                     | Time (msec) | Peak (lb)            | Time (msec) |
| Femur Loads                       |                               |             |                      |             |                               |             |                      |             |
| Left                              |                               |             | 742.3                | 59          |                               |             | 750.4                | 55          |
| Right                             |                               |             | 371.3                | 82          |                               |             | 563.6                | 58          |
| Belt Loads                        |                               |             |                      |             |                               |             |                      |             |
| Lap                               | 934.4                         | 84          |                      |             | 1061.0                        | 79          |                      |             |
| Torso                             | 2751.6                        | 90          |                      |             | 1836.1                        | 106         |                      |             |
| Vehicle Impact Speed (mph): 34.96 |                               |             |                      |             |                               |             |                      |             |
| *Longitudinal:                    | Forward                       |             |                      |             | **Longitudinal:               | Rearward    |                      |             |
| Lateral:                          | Rightward                     |             |                      |             | Lateral:                      | Leftward    |                      |             |
| Vertical:                         | Downward                      |             |                      |             | Vertical:                     | Upward      |                      |             |

Comments:

# VEHICLE PROFILE DATA SHEET

## PRE-IMPACT DATA

Make/Model: Chrysler Imperial

Body Style: 2-door Hardtop

Model Year: 1981

NHTSA No.: 810307

DSI No. 1135

Color: Green

## DATA FROM CERTIFICATION LABEL

Vehicle Manufacturer: Chrysler Canada LTD

Date of Manufacture: 9/80 ; VIN: 2A3BY62J4BR110342

GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear = 2595 lb

## POST-IMPACT DATA

Type of Test: Frontal (0°) Impact

Date of Test: 2/23/81 Time: 1428 Temperature 81 °F

Required Impact Velocity Range: 34.5 to 35.5 mph

Impact Velocity: Primary = 34.96 mph Secondary = 34.96 mph

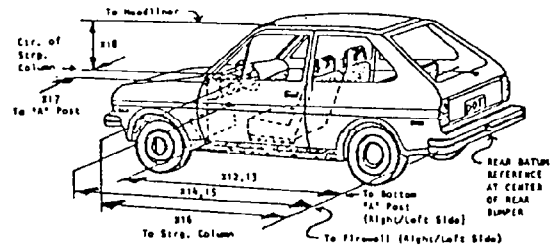
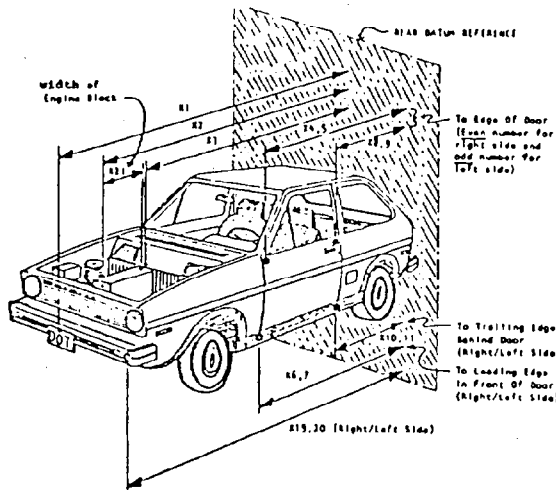
Test Weight: 4562 lb Static Crush: 33.6 in. Rebound: 14.1 in.

## Vehicle Profile Data

Measurements Referenced to Plane 19 Feet Forward of Rear Bumper  $\mathbb{E}$

| Location                     | Height | Vehicle Left (in.) |      |      | E    | Vehicle Right (in.) |      |      |
|------------------------------|--------|--------------------|------|------|------|---------------------|------|------|
|                              |        | 31.2               | 18.7 | 6.2  |      | 6.2                 | 18.7 | 31.2 |
| Pre-test Profile (in.)       |        |                    |      |      |      |                     |      |      |
| Top of Front Bumper          | 19.1   | 18.6               | 17.8 | 16.3 | 14.8 | 16.3                | 17.8 | 18.6 |
| Front of Hood                | 31.6   | 24.3               | 28.0 | 21.6 | 20.1 | 21.6                | 28.0 | 24.5 |
| Post-test Profile (in.)      |        |                    |      |      |      |                     |      |      |
| Top of Front Bumper          | 19.3   | 48.9               | 49.3 | 49.1 | 48.4 | 48.9                | 48.8 | 48.3 |
| Front of Hood                | 28.3   | 48.2               | 50.6 | 46.1 | 45.6 | 45.0                | 49.6 | 48.0 |
| Post-test Static Crush (in.) |        |                    |      |      |      |                     |      |      |
| Top of Front Bumper          | -0.2   | 30.3               | 31.5 | 32.8 | 33.6 | 32.6                | 31.0 | 29.7 |
| Front of Hood                | 3.3    | 23.9               | 22.6 | 24.5 | 25.5 | 23.4                | 21.6 | 23.5 |

# PRE-/POST-TEST STATIC MEASUREMENT DATA



Vehicle: Chrysler Imperial

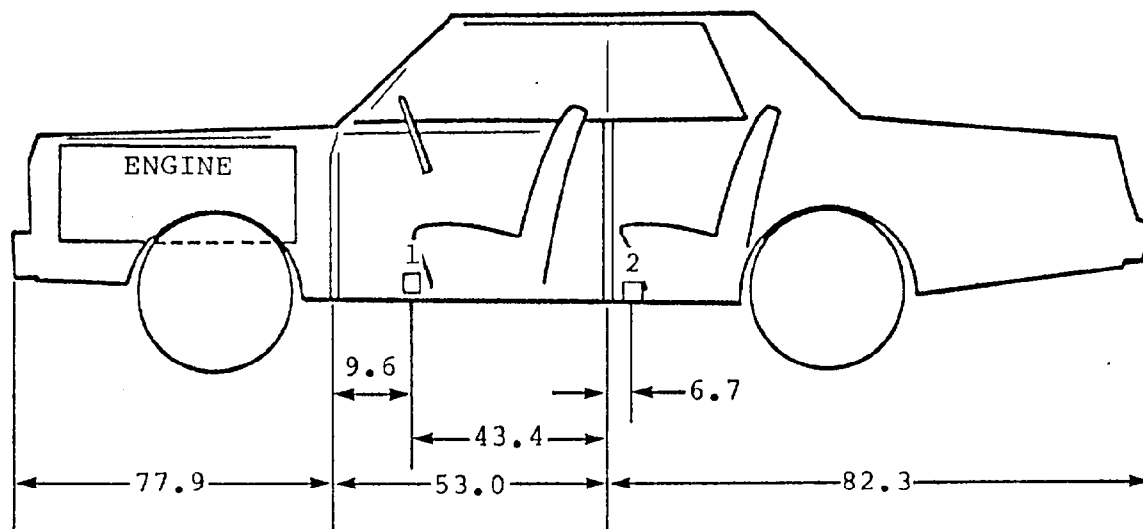
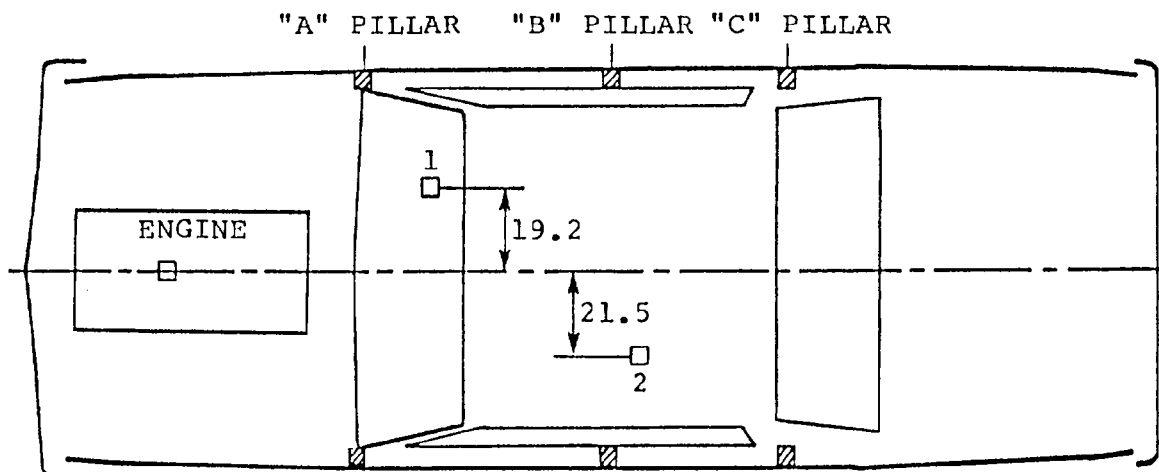
NHTSA No.: 810309

Test Date: 2/23/81

D.S. No.: 1135

| Reference Dimension | Pre-test Measurement | Post-test Measurement | Change |
|---------------------|----------------------|-----------------------|--------|
| X <sub>1</sub>      | 213.2                | 179.6                 | 33.6   |
| X <sub>2</sub>      | 174.1                | 163.0                 | 11.1   |
| X <sub>3</sub>      | 151.5                | 148.8                 | 2.7    |
| X <sub>4</sub>      | 136.3                | 136.0                 | 0.3    |
| X <sub>5</sub>      | 136.3                | 136.1                 | 0.2    |
| X <sub>6</sub>      | 137.6                | 135.2                 | 2.4    |
| X <sub>7</sub>      | 137.6                | 136.0                 | 1.6    |
| X <sub>8</sub>      | 81.8                 | 81.7                  | 0.1    |
| X <sub>9</sub>      | 81.8                 | 81.8                  | 0.0    |
| X <sub>10</sub>     | 81.7                 | 80.5                  | 1.2    |
| X <sub>11</sub>     | 81.7                 | 80.9                  | 0.8    |
| X <sub>12</sub>     | 135.3                | 134.2                 | 1.1    |
| X <sub>13</sub>     | 135.3                | 133.7                 | 1.6    |
| X <sub>14</sub>     | 151.9                | 145.9                 | 6.0    |
| X <sub>15</sub>     | 152.9                | 145.4                 | 7.5    |
| X <sub>16</sub>     | 119.7                | 116.4                 | 3.3    |
| Y <sub>17</sub>     | 19.2                 | 16.4                  | 2.8    |
| Z <sub>18</sub>     | 17.4                 | 20.6                  | -3.2   |
| X <sub>19</sub>     | 209.4                | 179.1                 | 30.3   |
| X <sub>20</sub>     | 209.4                | 179.7                 | 29.7   |
| X <sub>21</sub>     | 18.1                 | 18.1                  | 0.0    |

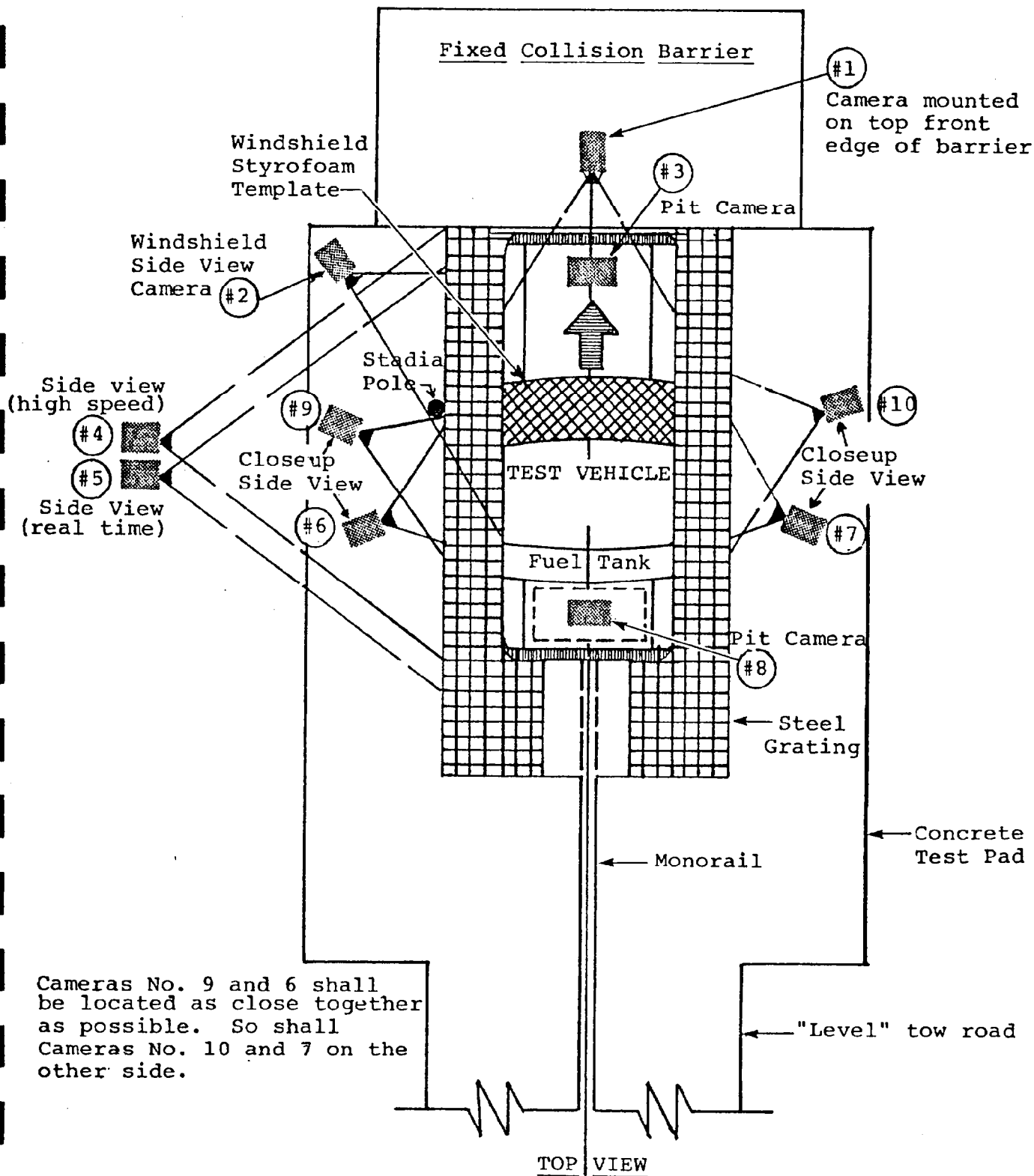
# VEHICLE ACCELEROMETER SUMMARY



301

| No. | Location<br>Description | Component<br>Direction* | Data Summary<br>Peak G @ msec |            |     |     |     |     |
|-----|-------------------------|-------------------------|-------------------------------|------------|-----|-----|-----|-----|
|     |                         |                         | X                             |            | Y   |     | Z   |     |
|     |                         | X Y Z                   | "+"                           | "-"        | "+" | "-" | "+" | "-" |
| 1   | Left front<br>floor pan | ✓                       | 20.8<br>37                    | 42.3<br>54 |     |     |     |     |
| 2   | Left rear<br>floor pan  | ✓                       | 18.4<br>11                    | 32.2<br>52 |     |     |     |     |

\*Positive: X = Forward      Y = Rightward      Z = Downward  
 Negative: X = Rearward      Y = Leftward      Z = Upward





# SUMMARY OF CAMERA LOCATIONS AND DESCRIPTIONS

| Loc. No. | Location                 | Field of View                                                   | Lens Size | Frame Rate | Timing Speed | Ser No. | Impact Dist-X | Center-line Dist-Y | Camera Height |
|----------|--------------------------|-----------------------------------------------------------------|-----------|------------|--------------|---------|---------------|--------------------|---------------|
| 1        | Overhead (Barrier)       | Windshield stryrofoam up to barrier-vehicle contact if possible | 16mm      | 400        | 101 HZ       | M8      | -66"          | 0.0                | 133"          |
| 2        | Ground Based (Left)      | Windshield                                                      | 16mm      | 400        | 101 HZ       | M7      | -28"          | 115"               | 64"           |
| 3        | Pit                      | Engine underside and fuel pump                                  | 8mm       | 1000       | 101 HZ       | 11      | 3.5           | 0.0                | -8.0'         |
| 4        | Ground Based (Left)      | Views entire left of vehicle                                    | 16mm      | 400        | 100 HZ       | M9      | 74"           | 40'2"              | 44"           |
| 5        | Ground Based (Real Time) | Documentary                                                     | Zoom      | 24         | N/A HZ       | --      |               |                    |               |
| 6        | Ground Based (Left)      | Driver dummy closeup                                            | 15mm      | 1000       | 101 HZ       | 5       | 63"           | 122"               | 60"           |
| 7        | Ground Based (Right)     | Passenger dummy closeup                                         | 13mm      | 1000       | 104 HZ       | 10      | 73"           | 132"               | 61"           |
| 8        | Pit                      | Fuel tank                                                       | 8mm       | 1000       | 100 HZ       | 7       | 11.0          | 0.0                | -8.0'         |
| 9        | Ground Based (Left)      | Same view as Camera No. 6                                       | 15mm      | 1000       | 101 HZ       | 6       | 75"           | 122"               | 60"           |
| 10       | Ground Based (Right)     | Same view as Camera No. 7                                       | 13mm      | 1000       | 100 HZ       | 4       | 89"           | 132"               | 61"           |

APPENDIX A  
PHOTOGRAPHS



FIGURE A-1. PRE-TEST FRONT VIEW - 1981 CHRYSLER IMPERIAL - NHTSA 810307.

FIGURE A-2. POST-TEST FRONT VIEW - 1981 CHRYSLER IMPERIAL - NHTSA 810307.

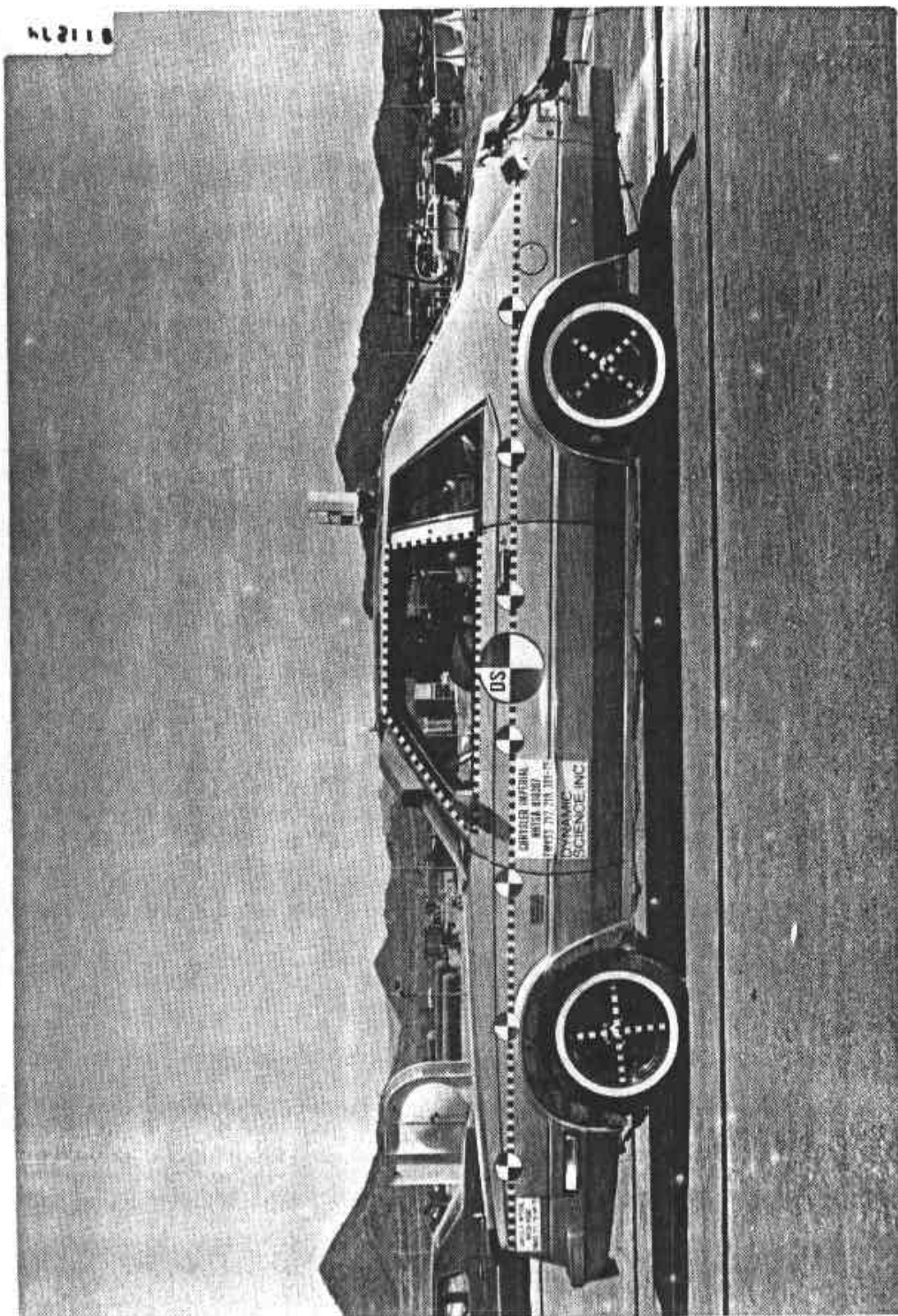


FIGURE A-3. PRE-TEST SIDE VIEW - 1981 CHRYSLER IMPERIAL - NHTSA 810307.



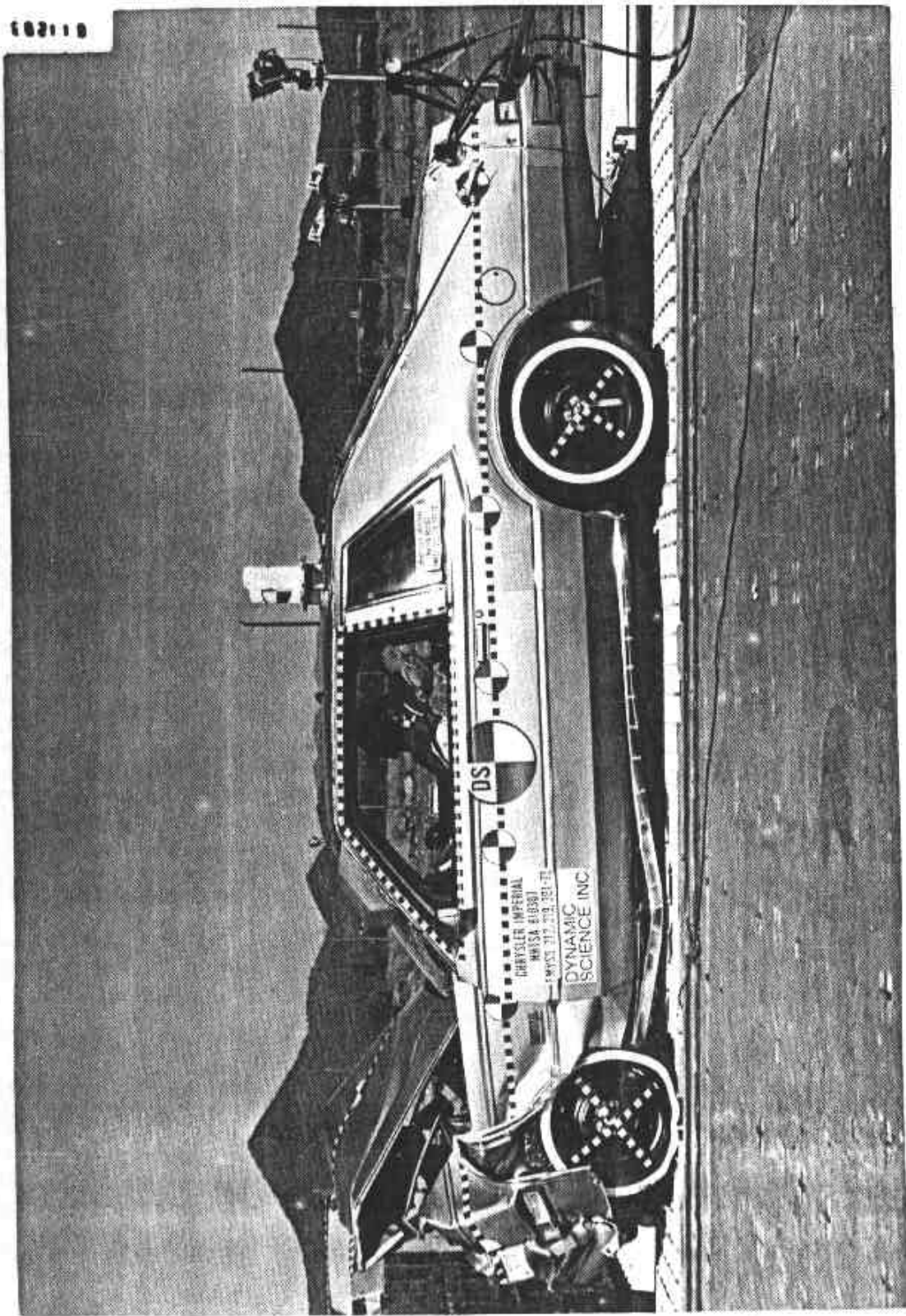


FIGURE A-4. POST-TEST SIDE VIEW - 1981 CHRYSLER IMPERIAL - NHTSA 810307.

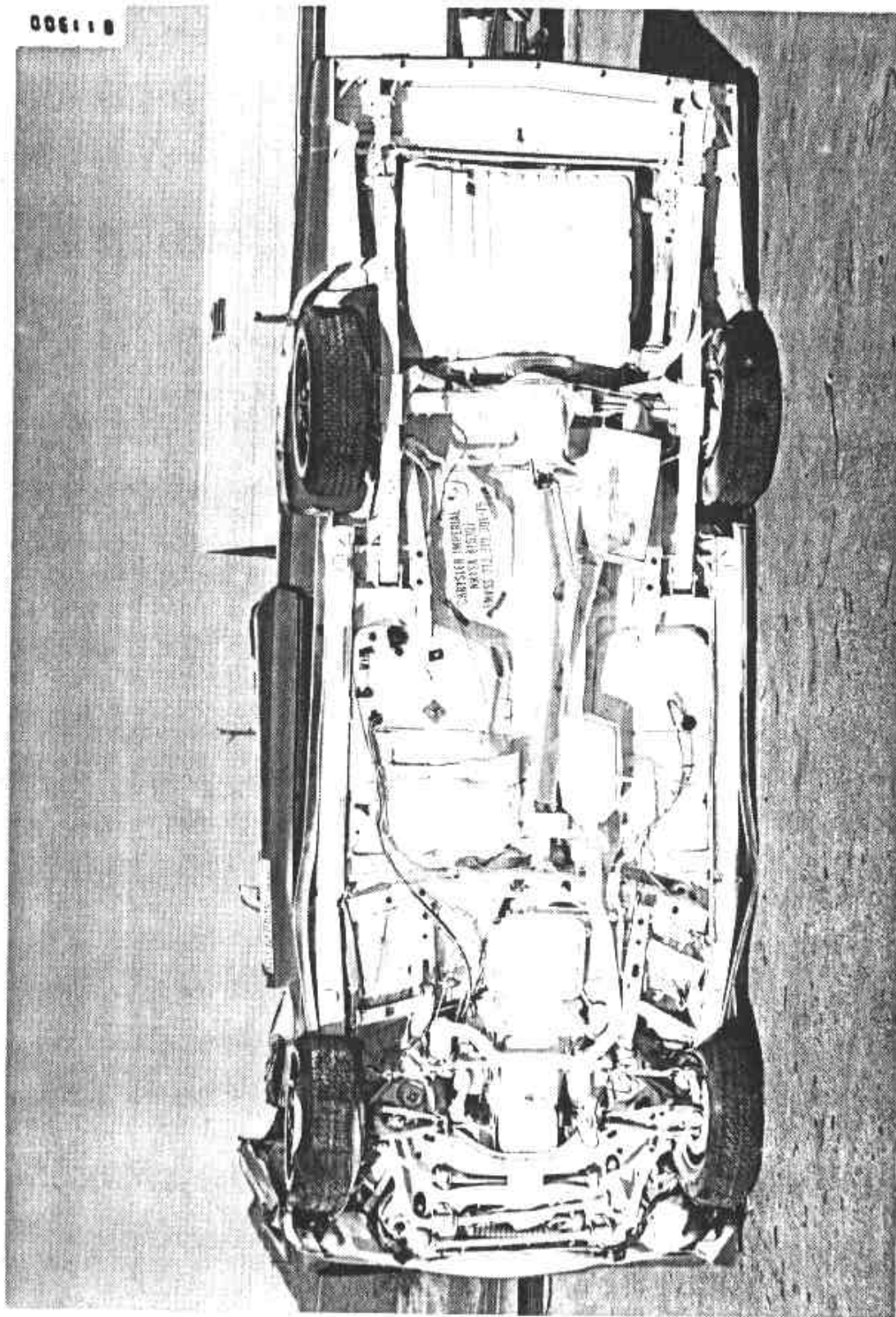


FIGURE A-5. POST-TEST OVERALL UNDERSIDE VIEW - 1981 CHRYSLER IMPERIAL - NHTSA 810307.



FIGURE A-6. PRE-TEST DRIVER DUMMY POSITION - 1991 CHRYSLER IMPERIAL - NHTSA 810307.



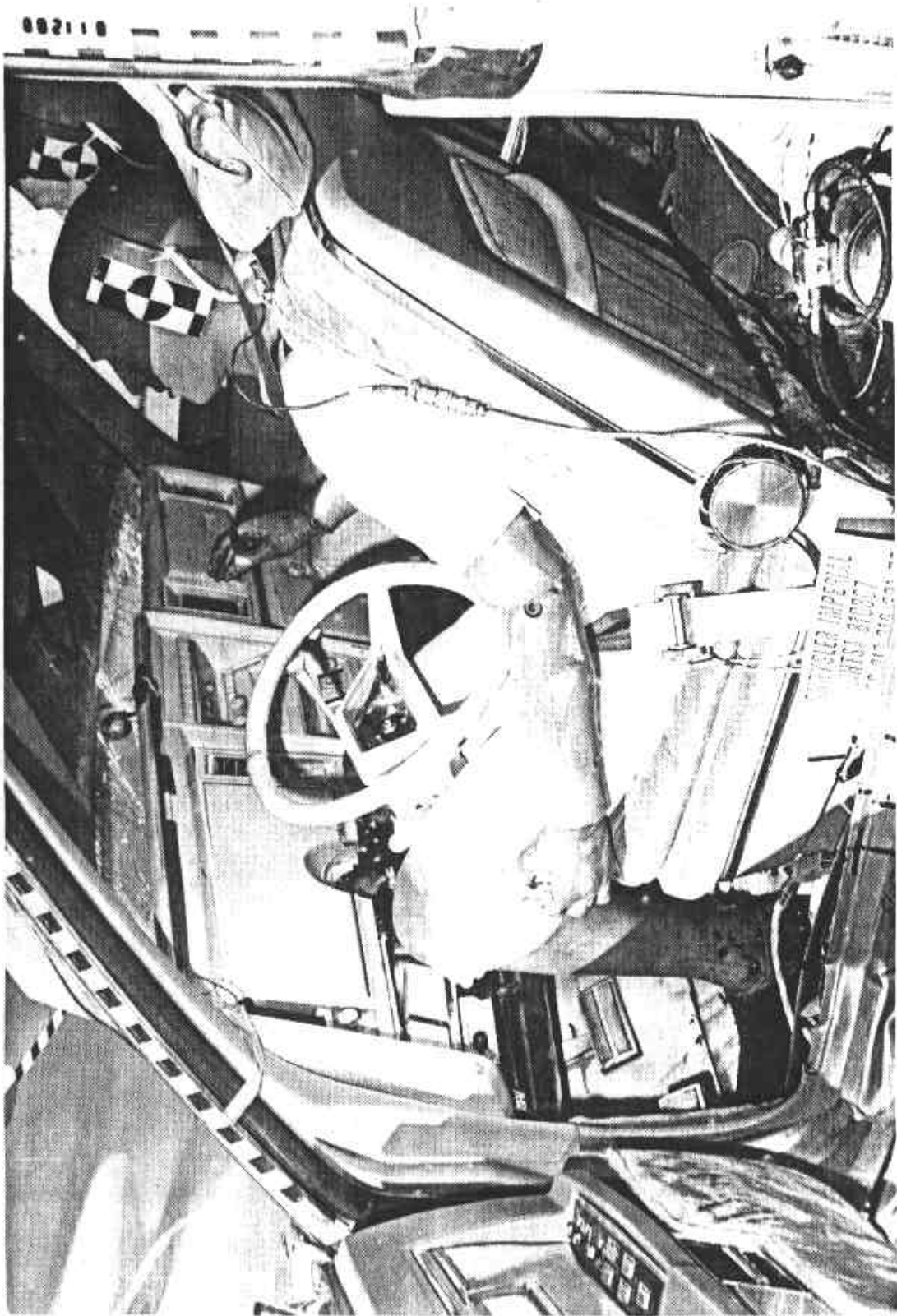


FIGURE A-7. POST-TEST DRIVER DUMMY POSITION - 1981 CHRYSLER IMPERIAL - NHTSA 810307.



FIGURE A-8. POST-TEST PASSENGER POSITION - 1981 CHRYSLER IMPERIAL - NHTSA 810307.

APPENDIX B  
CALCOMP PLOT PRESENTATION

Calcomp plots generated from the crash test data are presented on the following pages. All data will be recorded on magnetic tape for inclusion in the NHTSA crash test data base system. All data was filtered according to SAE J211. Plot legends and test anomalies are listed below:

PLOT LEGEND

Dummy Data\*

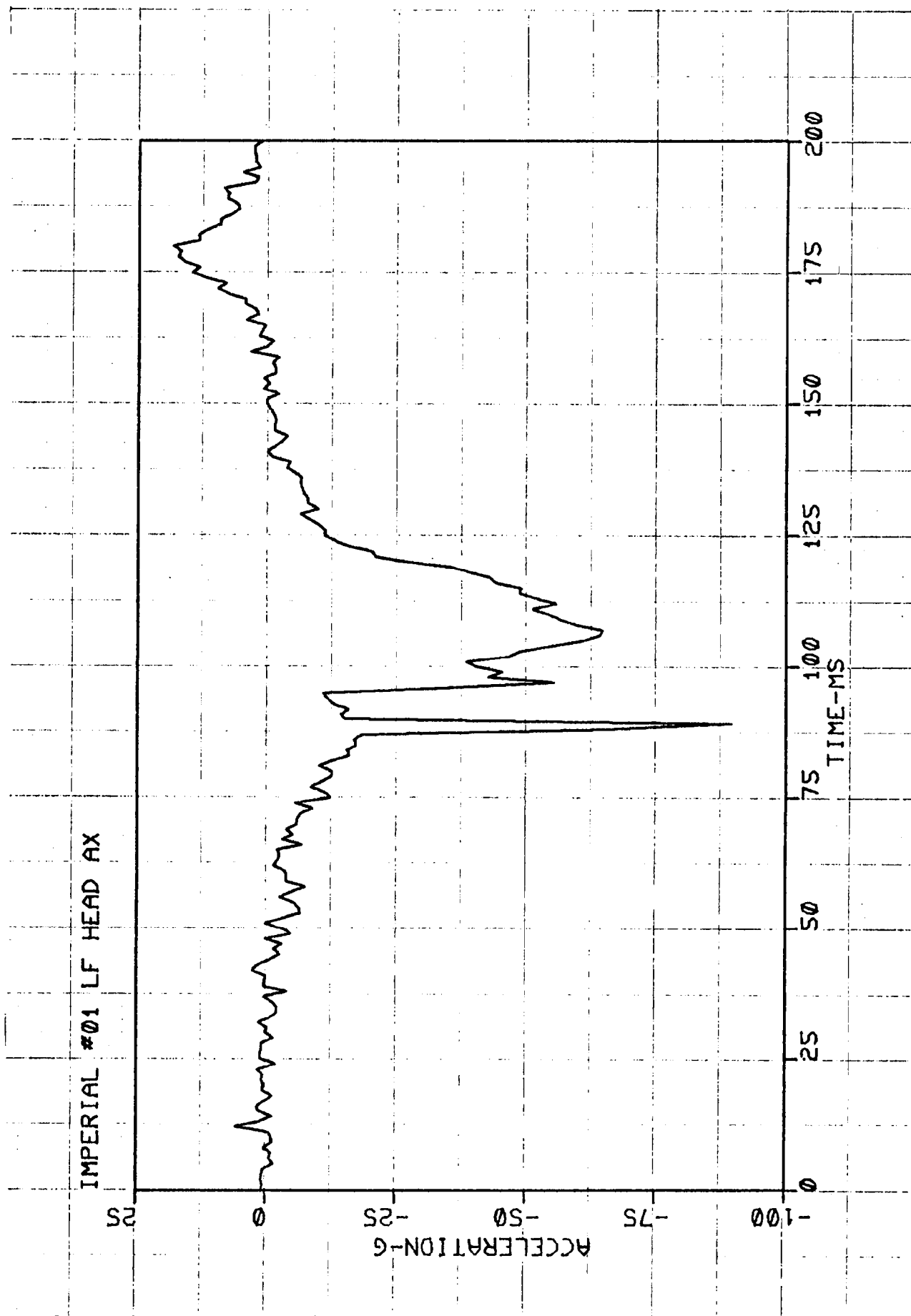
| <u>Driver</u> | <u>RF Outboard<br/>Passenger</u> | <u>Data Description</u>       |
|---------------|----------------------------------|-------------------------------|
| LF Head       | RF Head                          | Head Acceleration (G)         |
| LF Chest      | RF Chest                         | Chest Acceleration (G)        |
| LF Femurs     | RF Femurs                        | Femur Loads (lb)              |
| LF Belt Loads | RF Belt Loads                    | Lap and Torso Belt Loads (lb) |

Vehicle Data\*\*

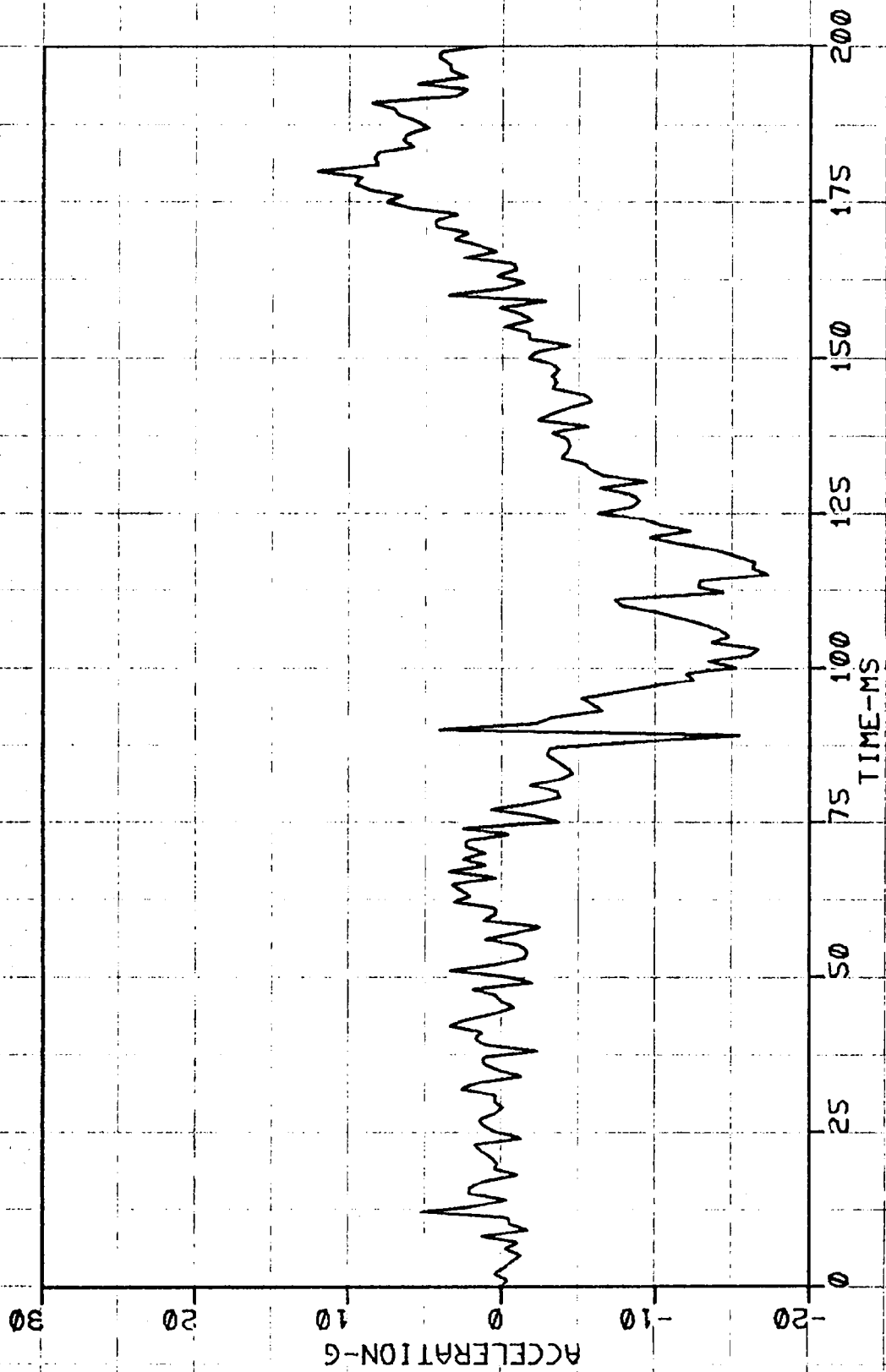
| Loc 1 | Front Seat Area Acceleration (G) |
|-------|----------------------------------|
| Loc 2 | Rear Seat Area Acceleration (G)  |

\*Dummy Injury Summary preseted on pages 4-4 and 4-5.

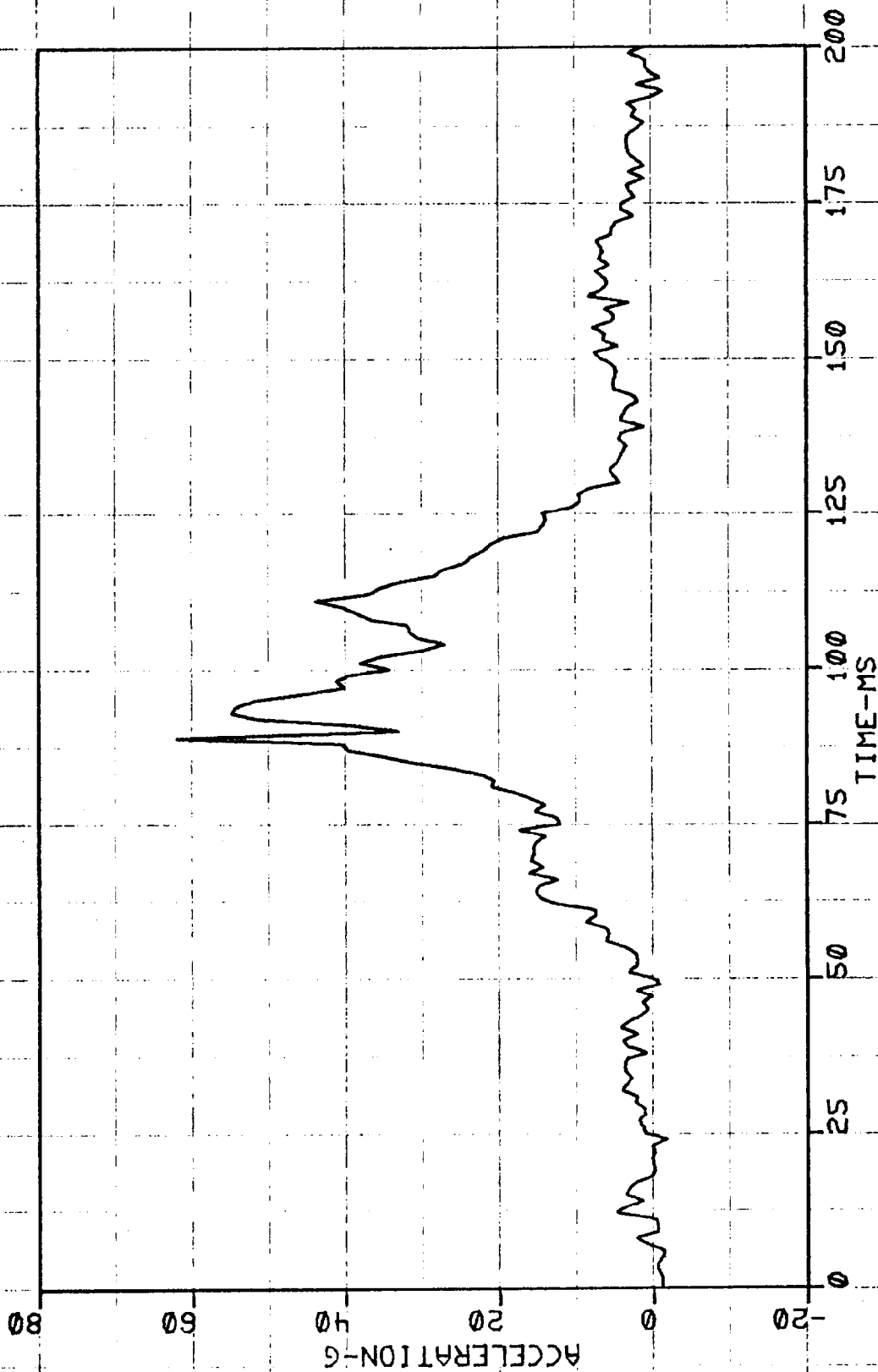
\*\*Vehicle accelerometer location and data summarized on page 4-8.



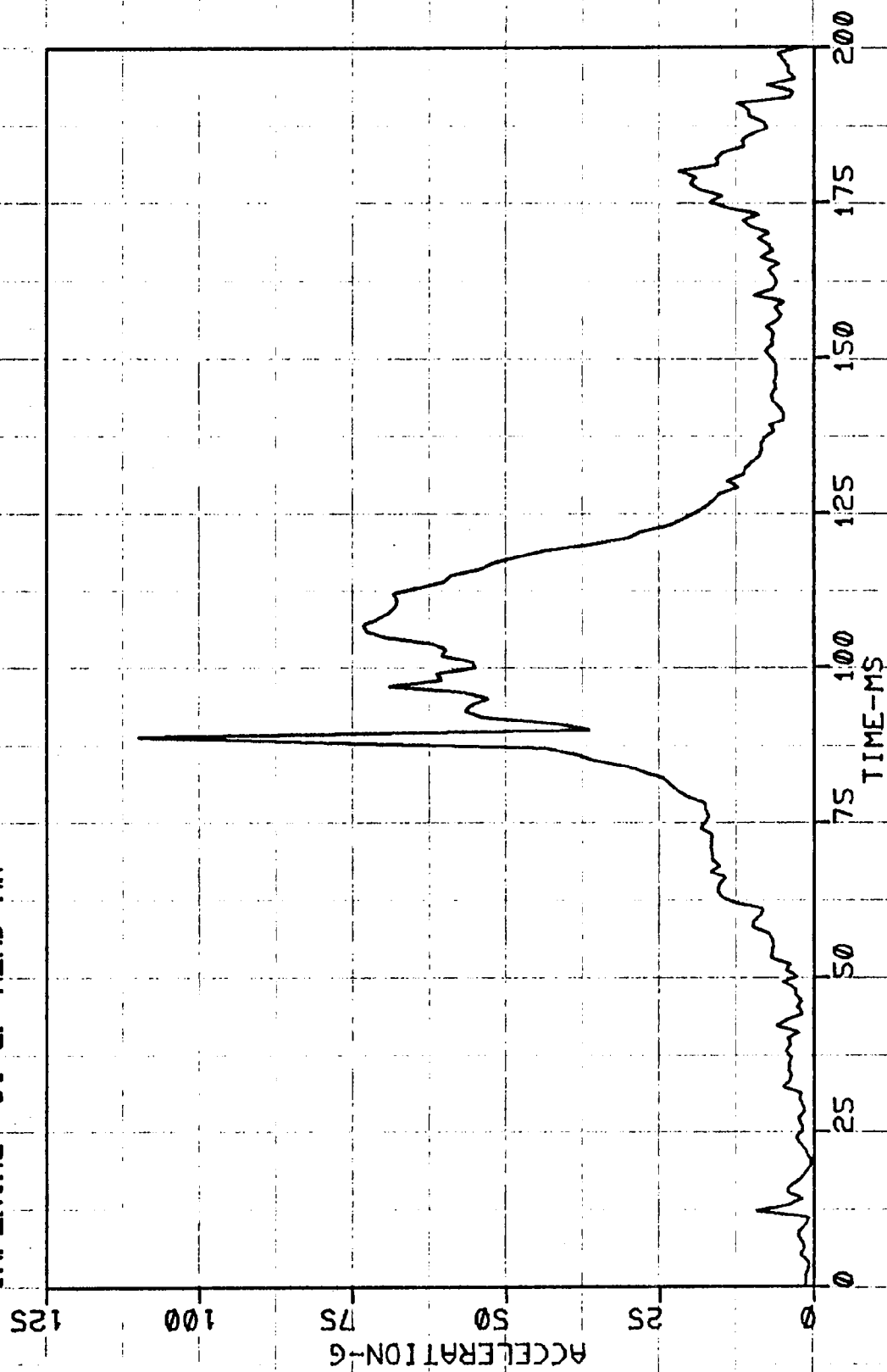
IMPERIAL #01 LF HEAD AY



IMPERIAL #01 LF HEAD AZ



IMPERIAL #01 LF HEAD AR



IMPERIAL #01 LF CHEST AX

75

50

25

ACCELERATION-G

0

-25

-50

0

25

50

75

100

125

150

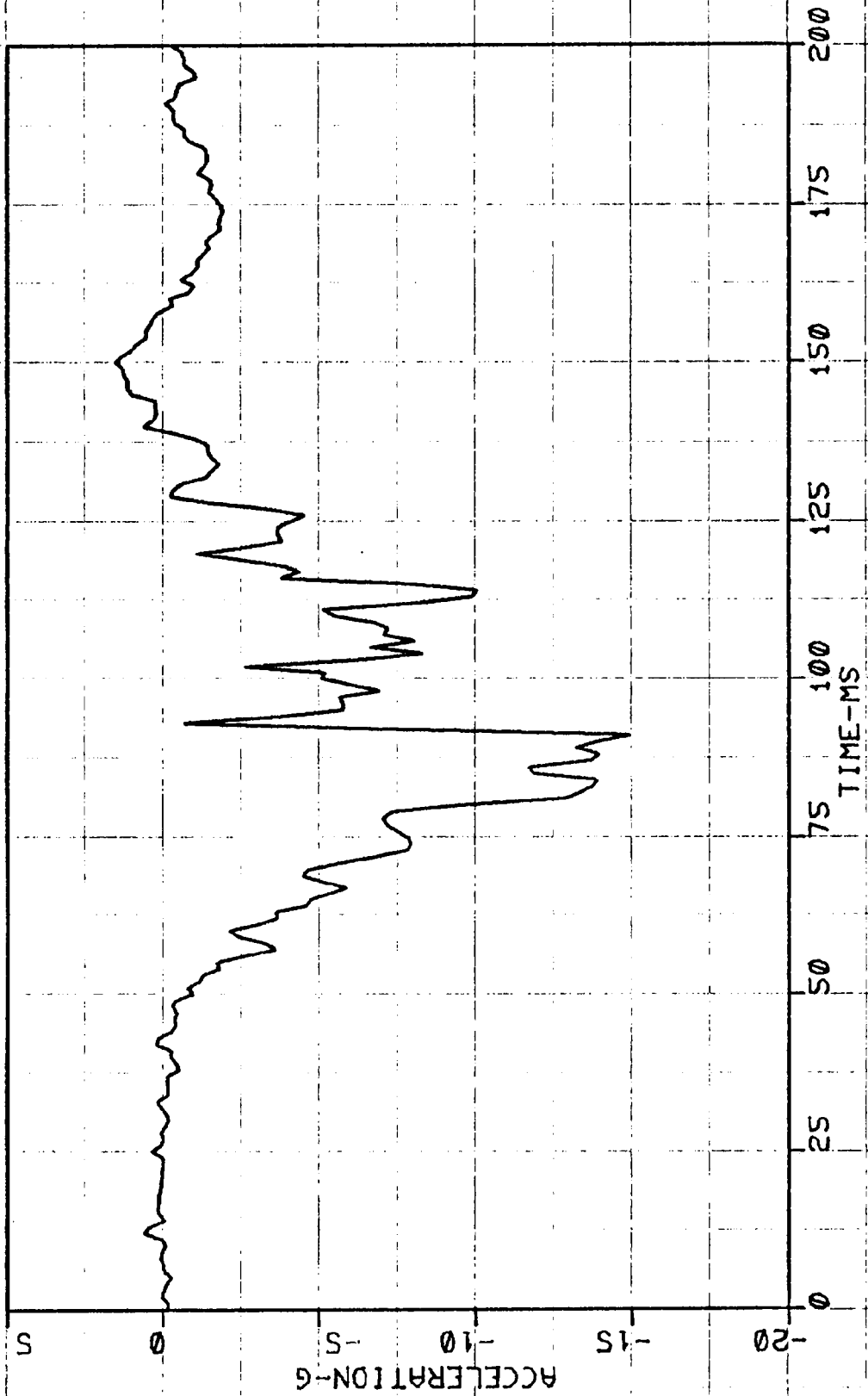
175

200

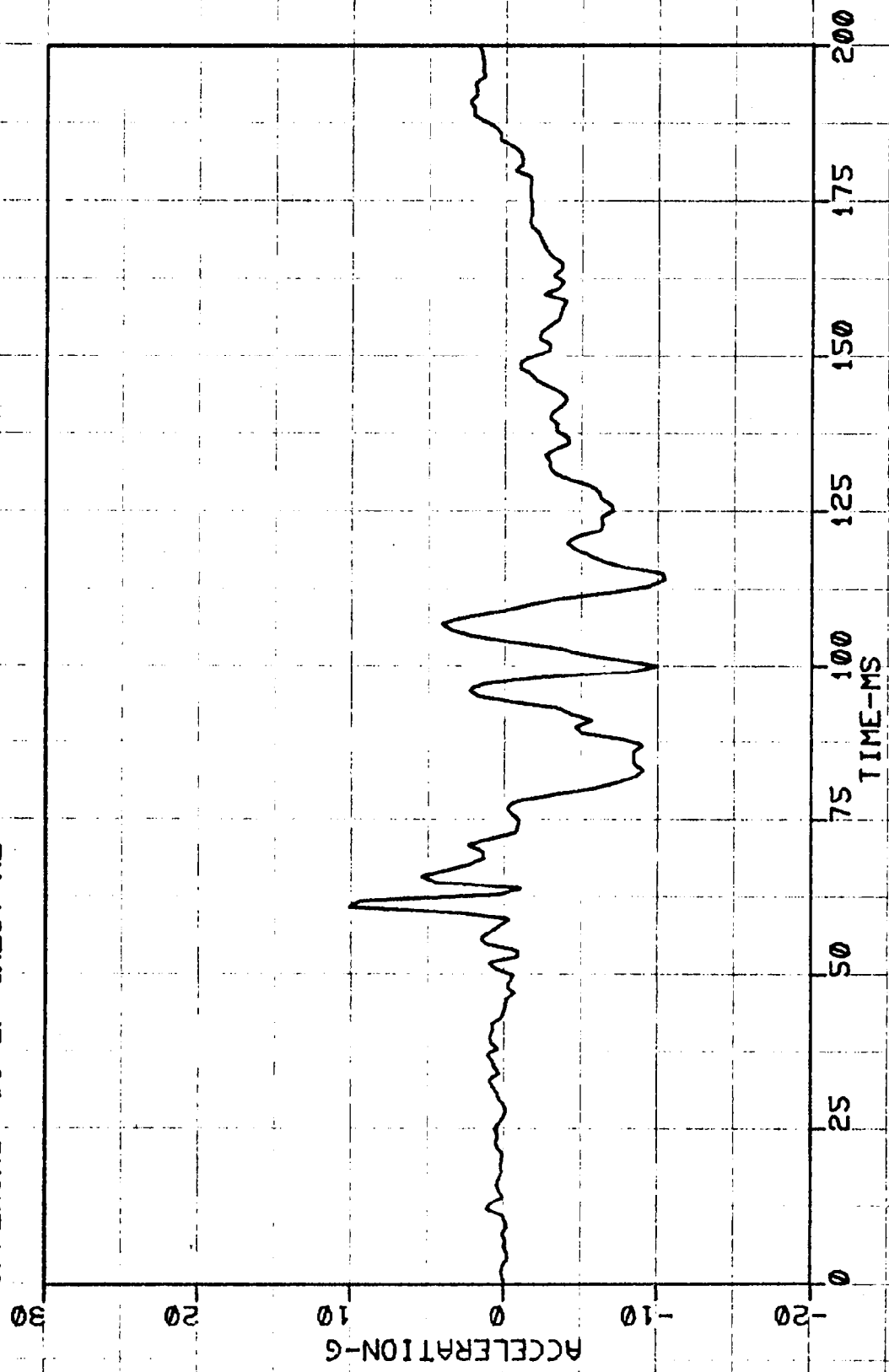
TIME-MS



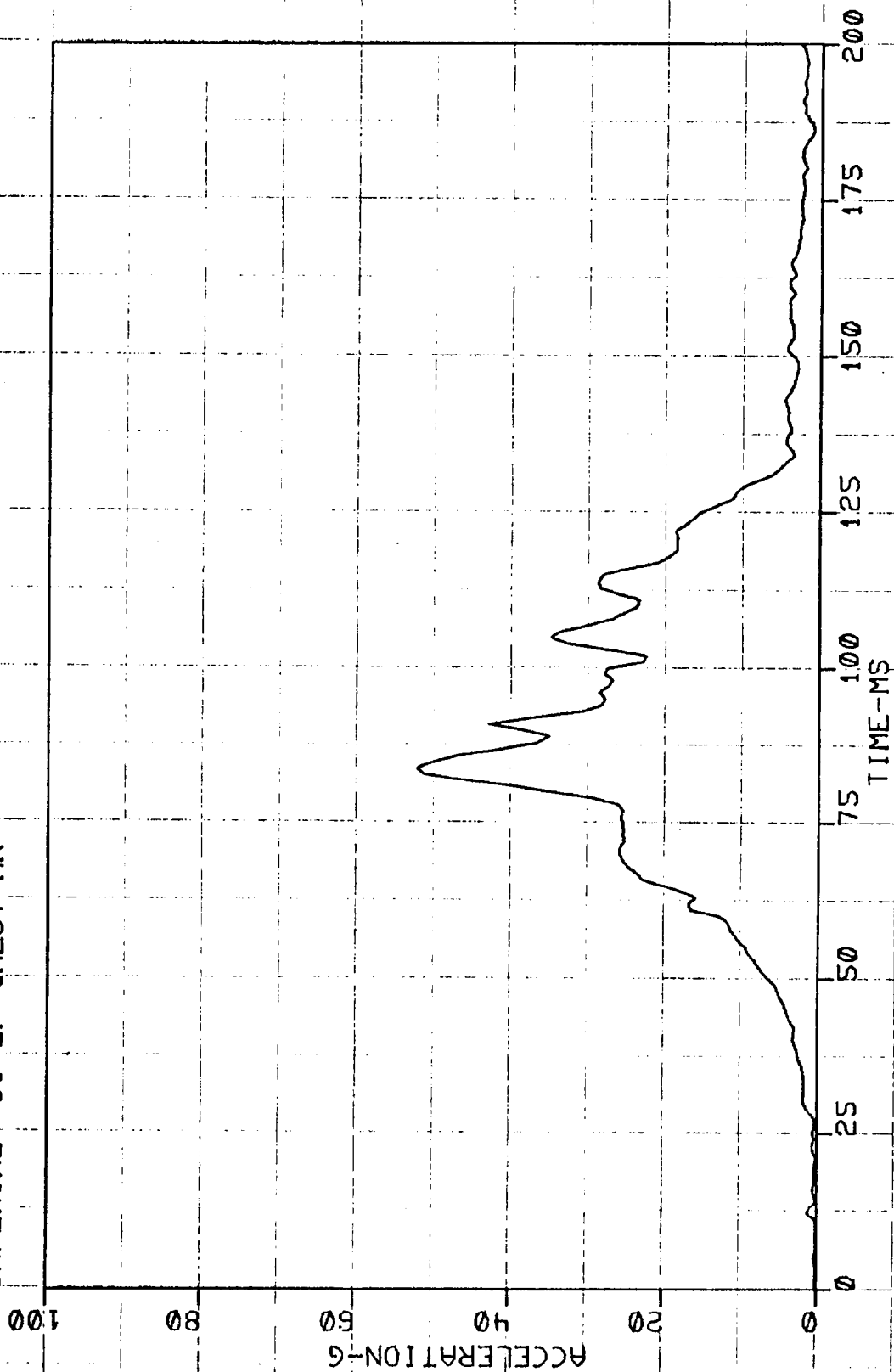
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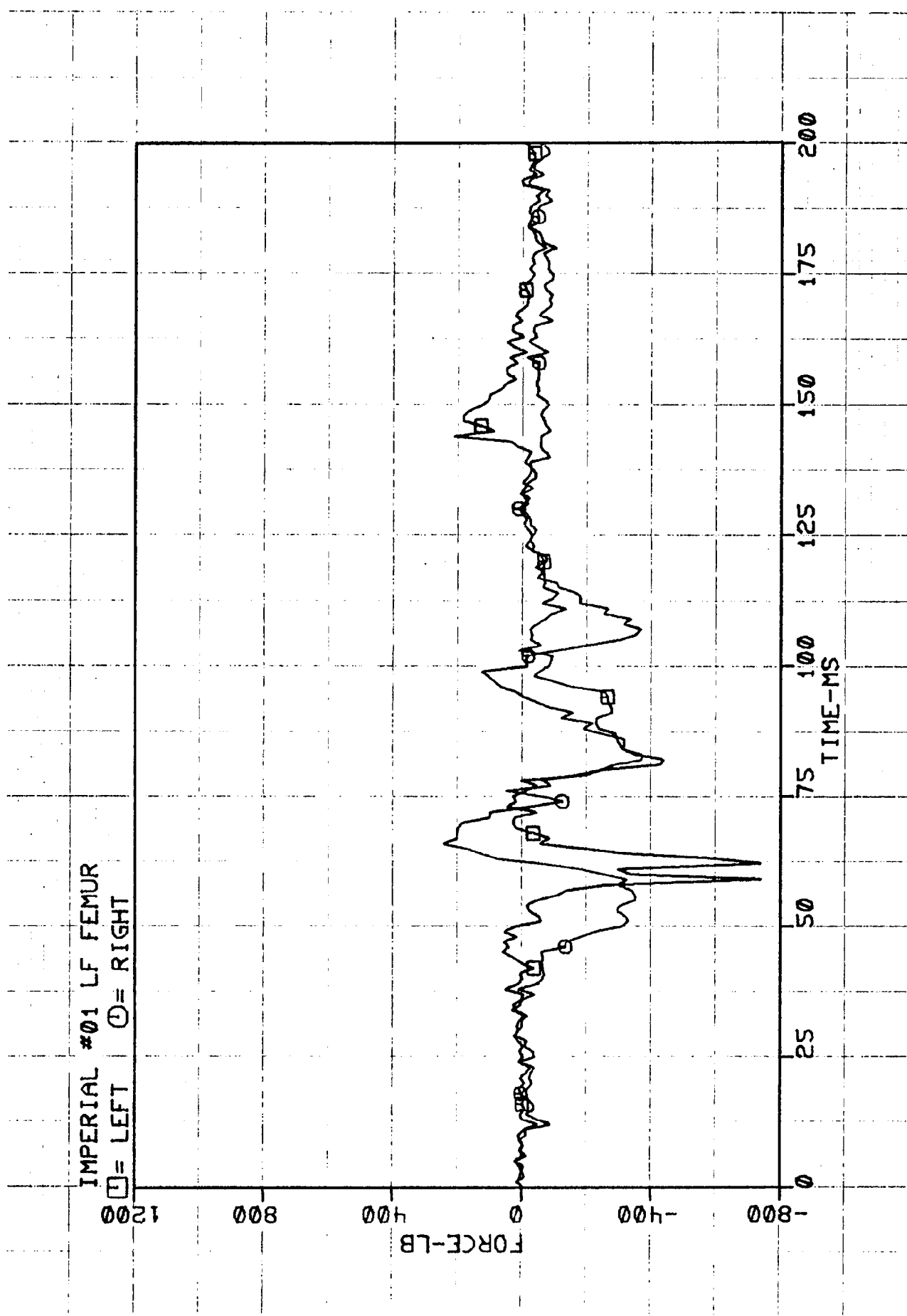
IMPERIAL #01 LF CHEST AZ



IMPERIAL #01 LF CHEST AR



IMPERIAL #01 LF FEMUR  
□ = LEFT    ○ = RIGHT



IMPERIAL #01 LF LOAD BELTS

□ = LAP

○ = TORSO

3200

2400

1600

800

0

1800

FORCE-LB

25

50

75

100

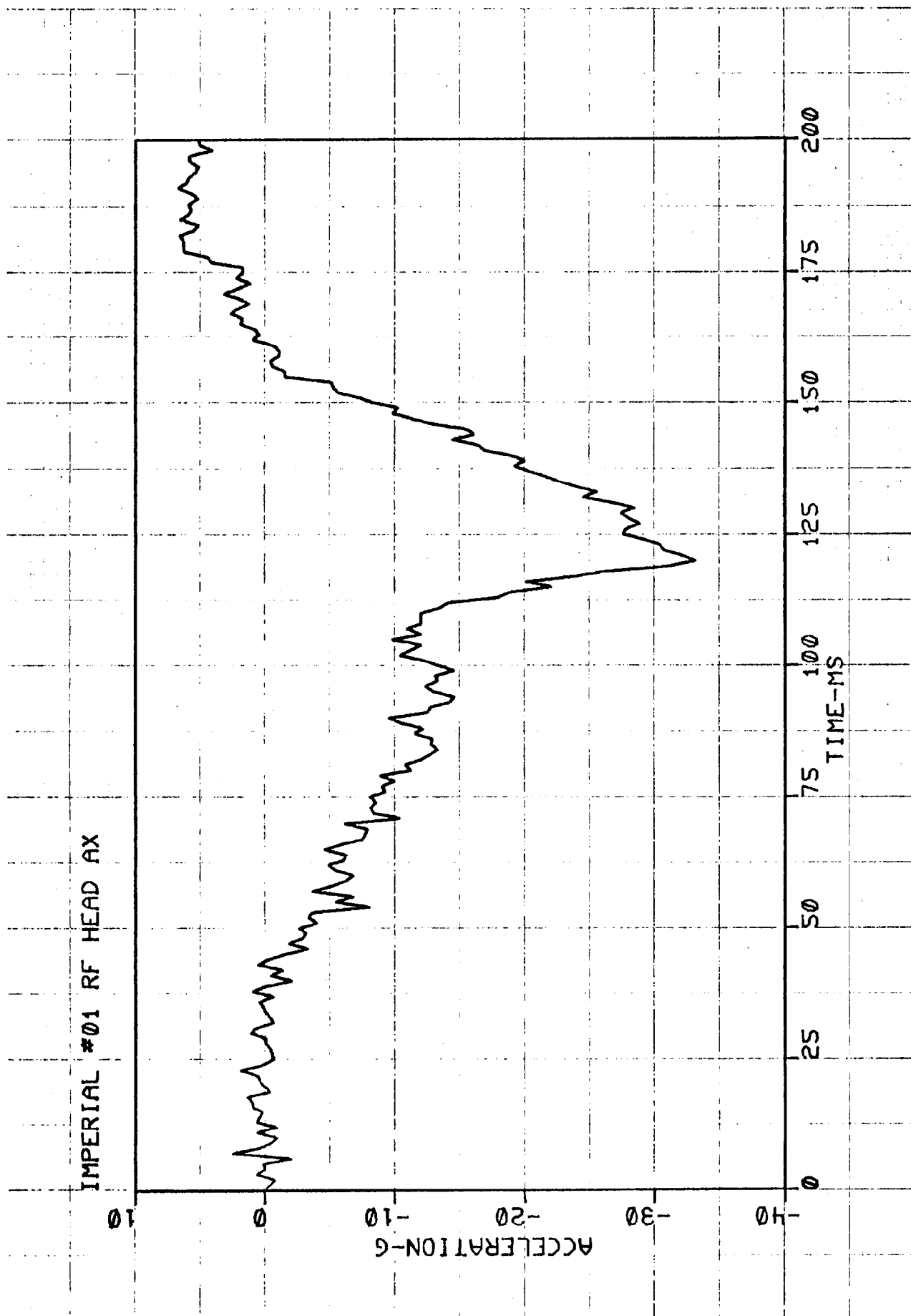
125

150

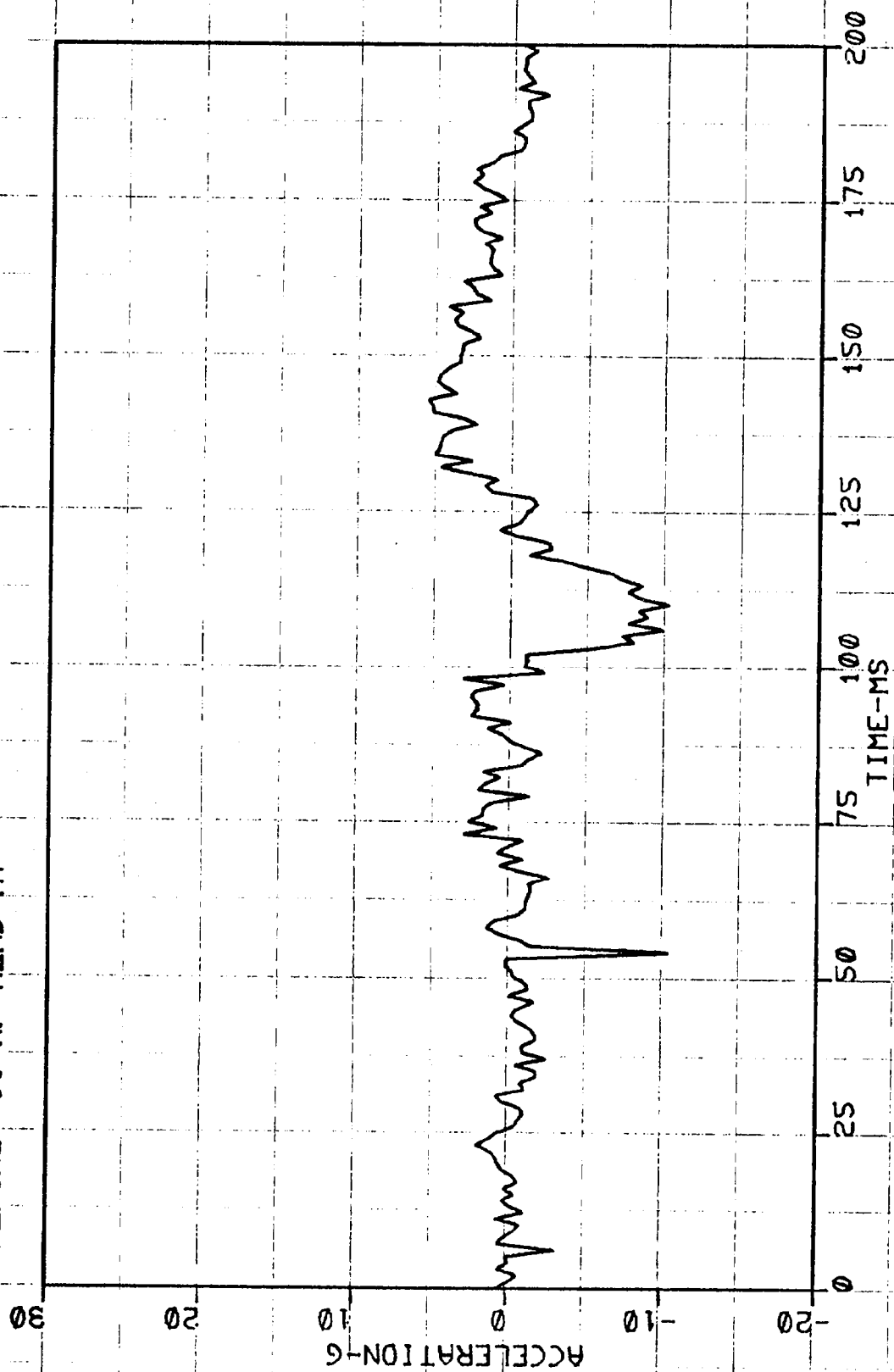
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200

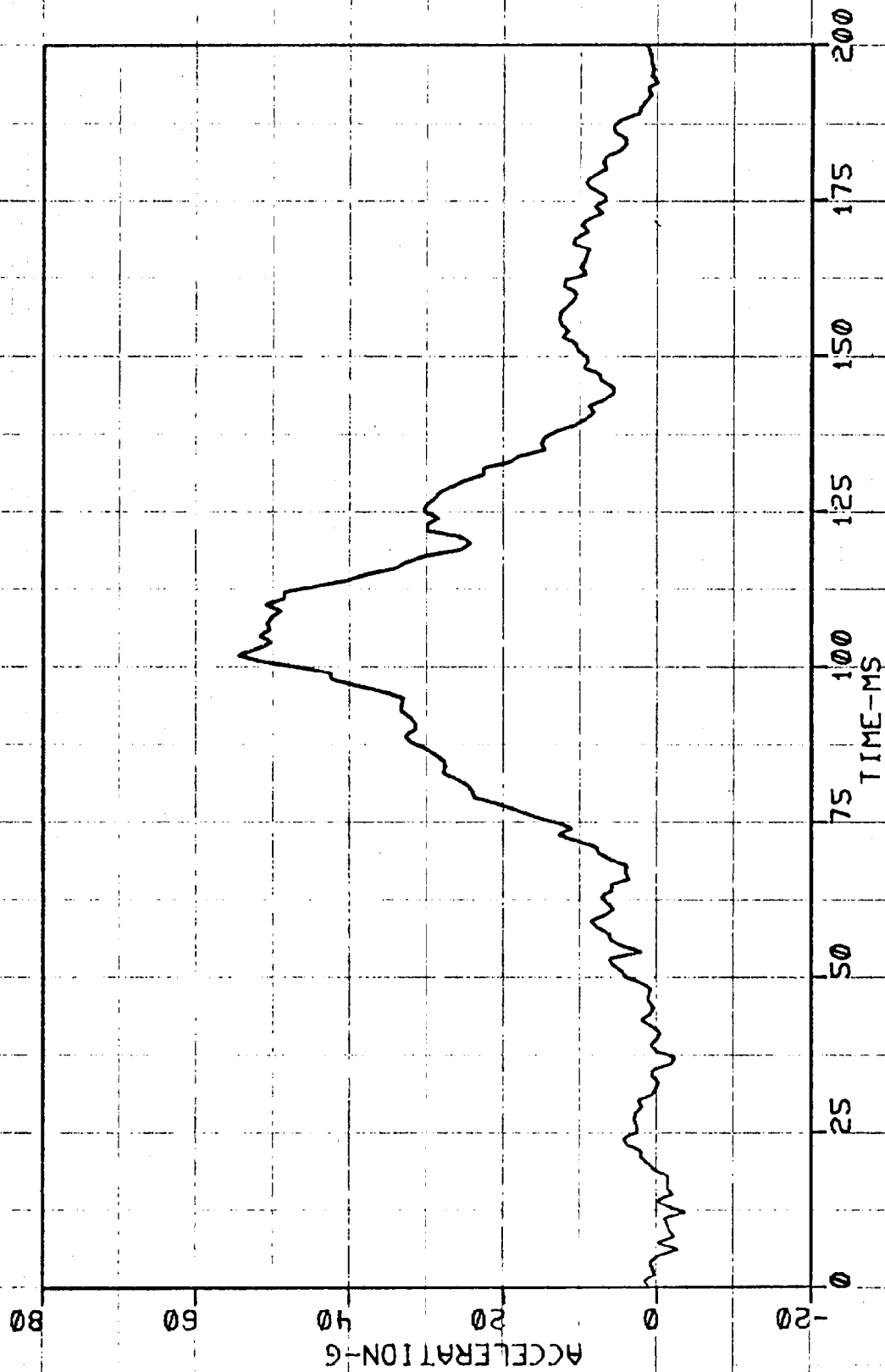
TIME-MS



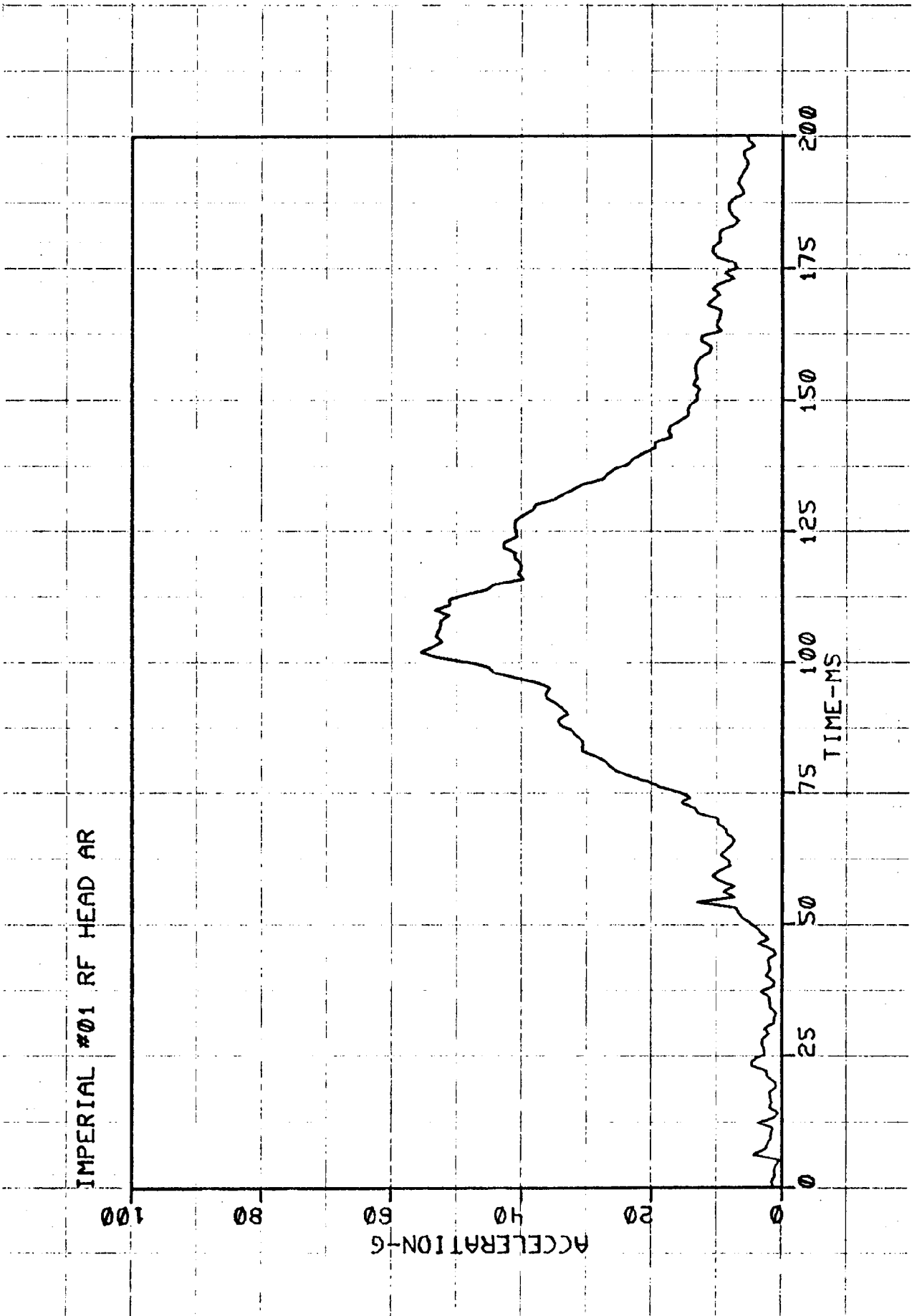
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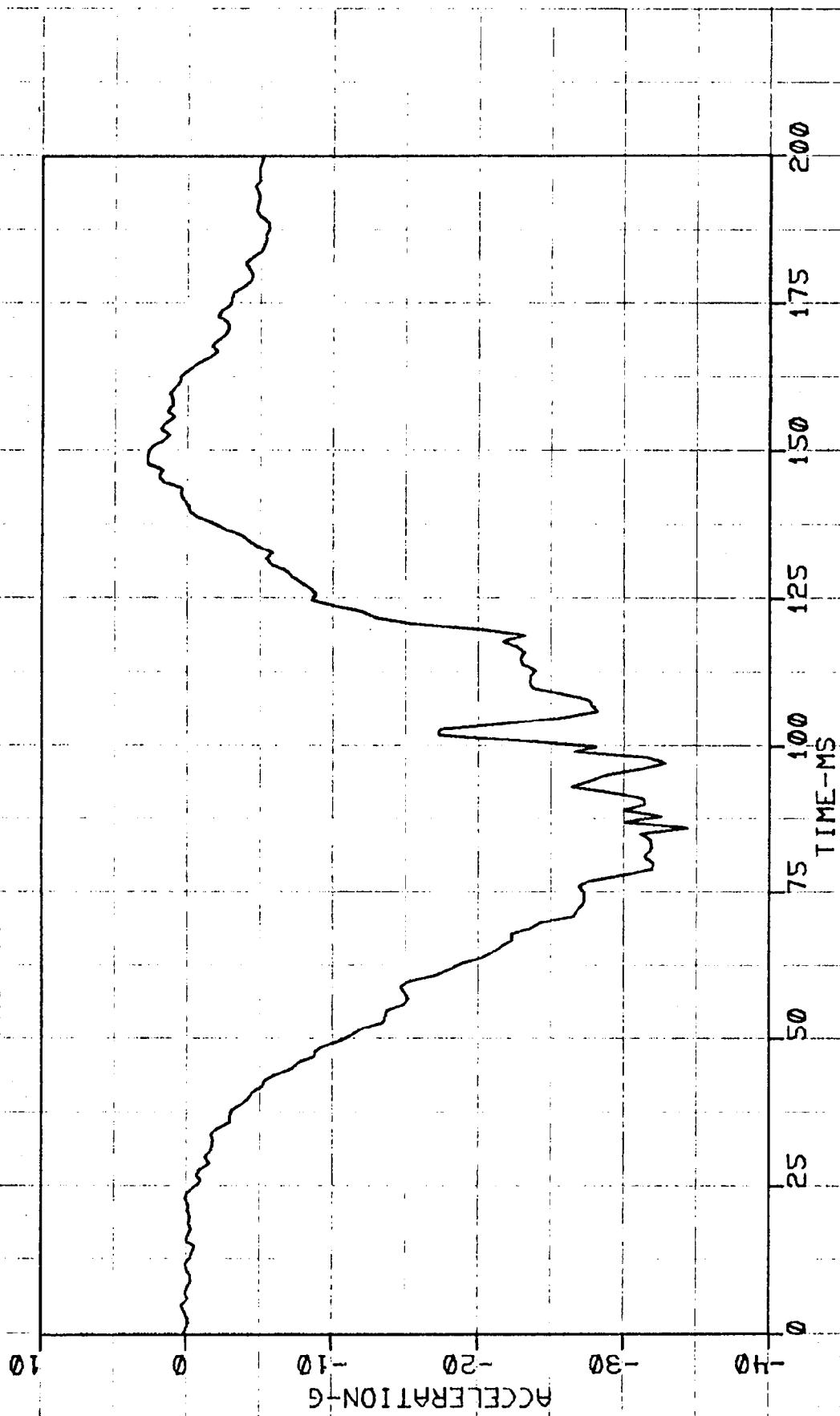
IMPERIAL #01 RF HEAD AZ



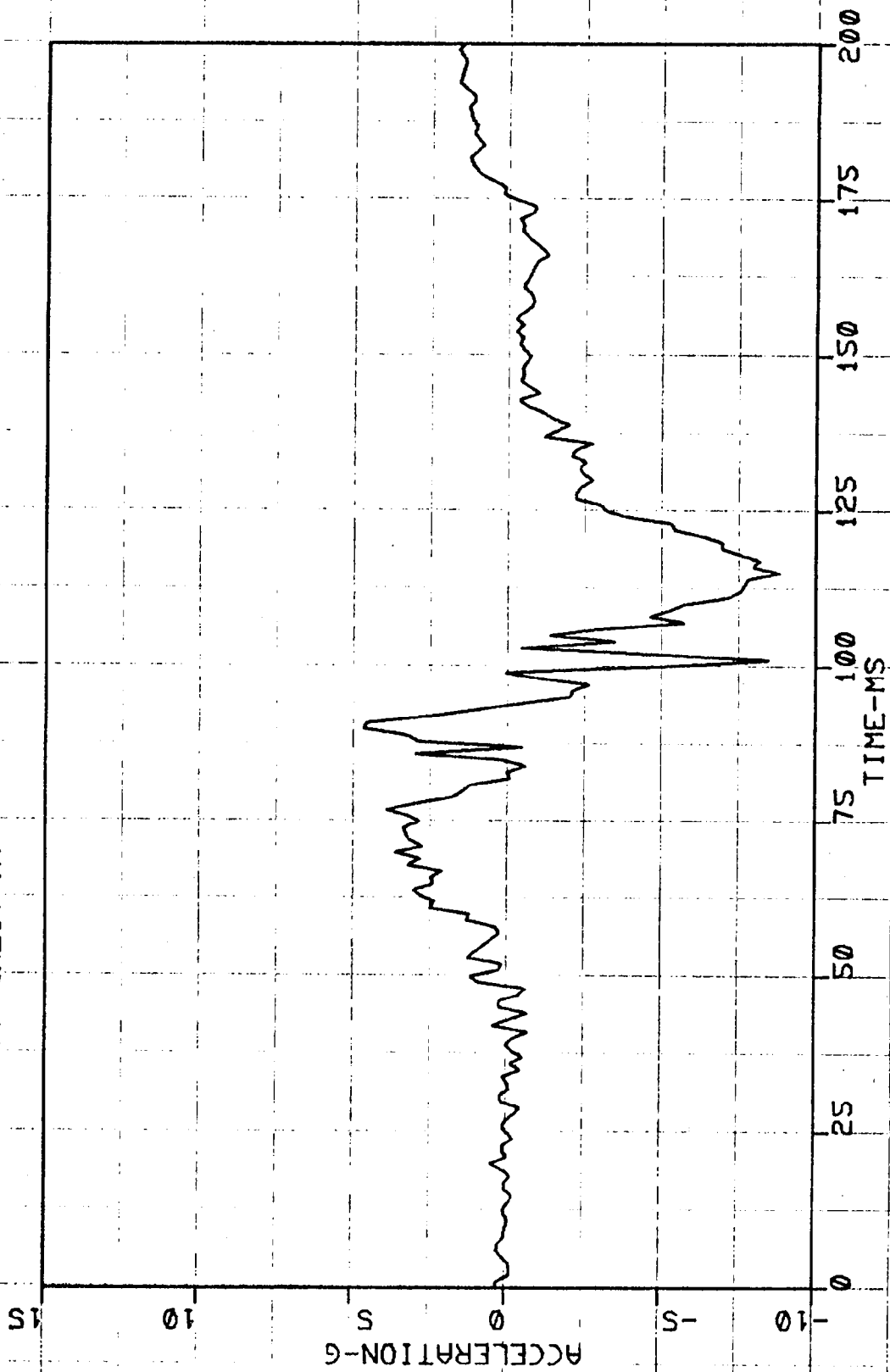




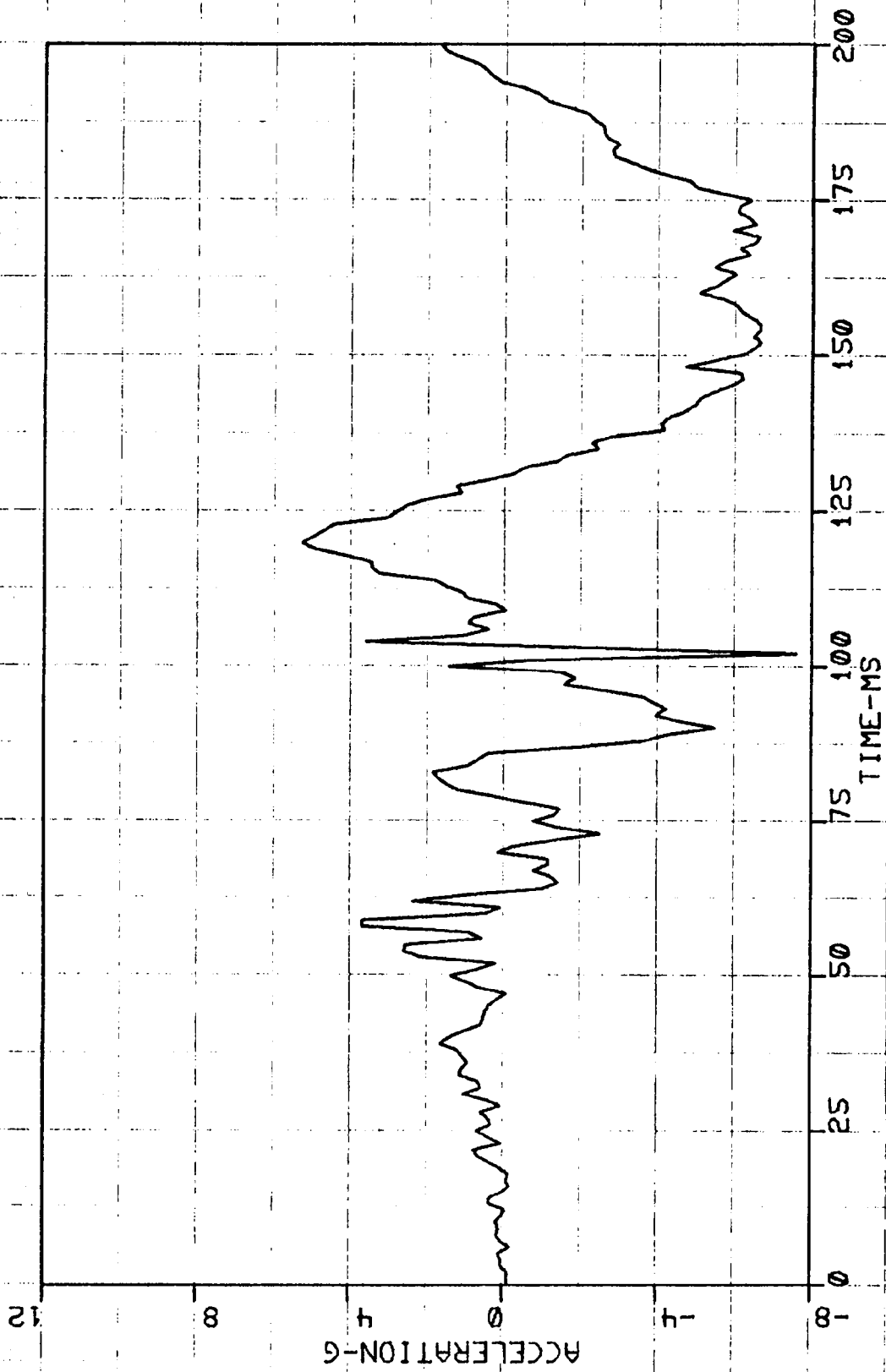
IMPERIAL #01 RF CHEST AX



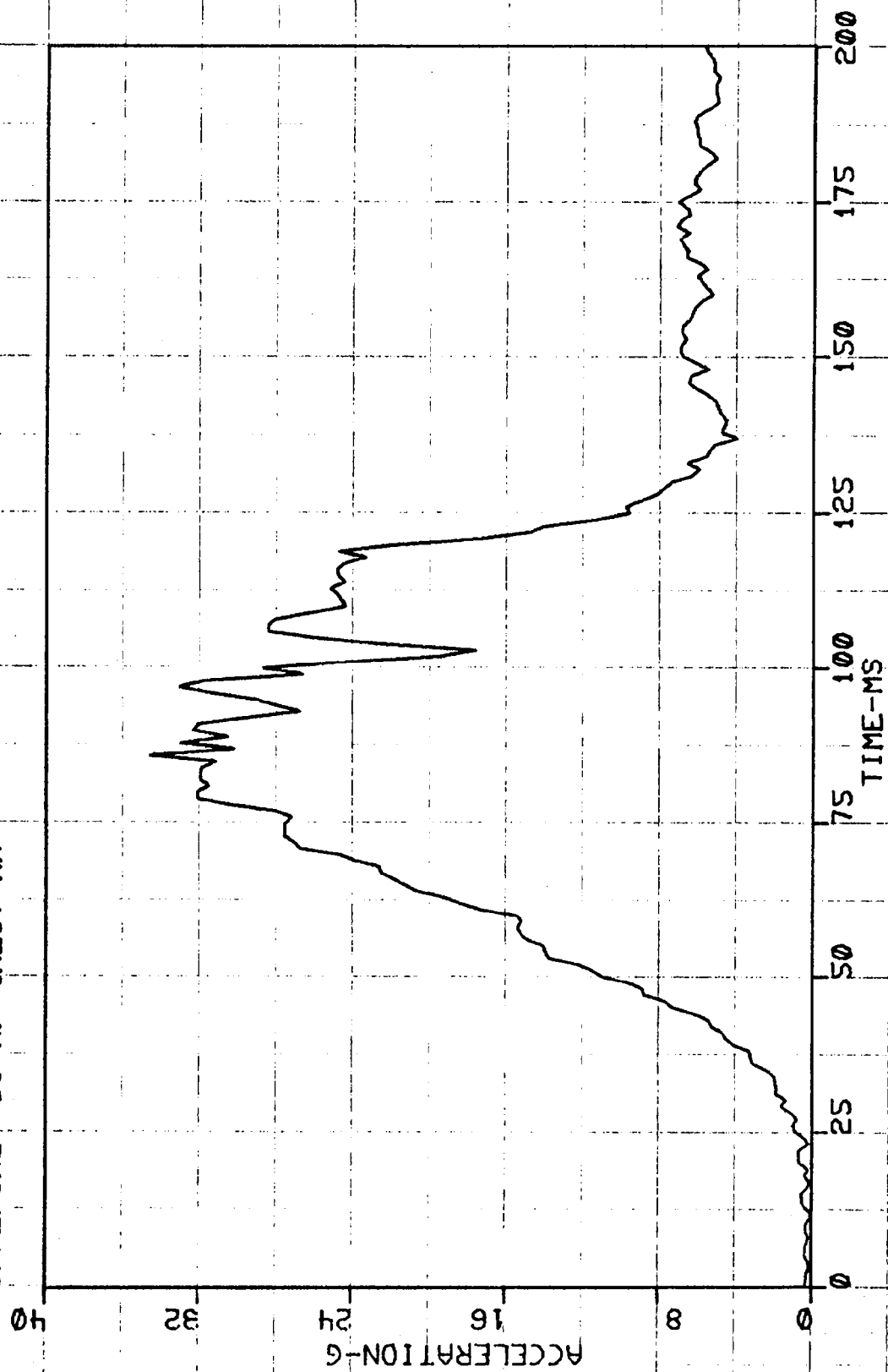
IMPERIAL #01 RF CHEST AY



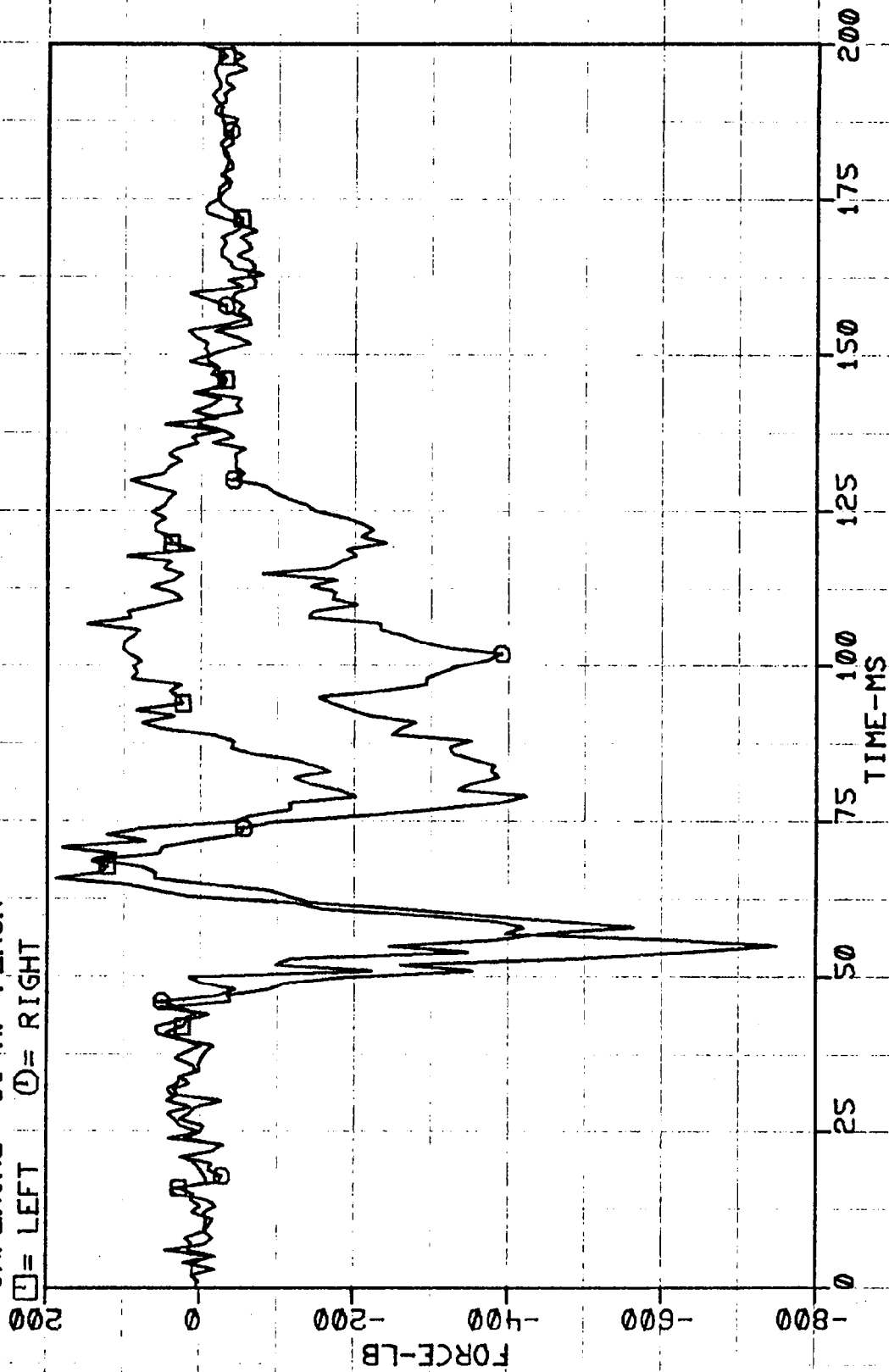
IMPERIAL #01 RF CHEST AZ



IMPERIAL #01 RF CHEST AR



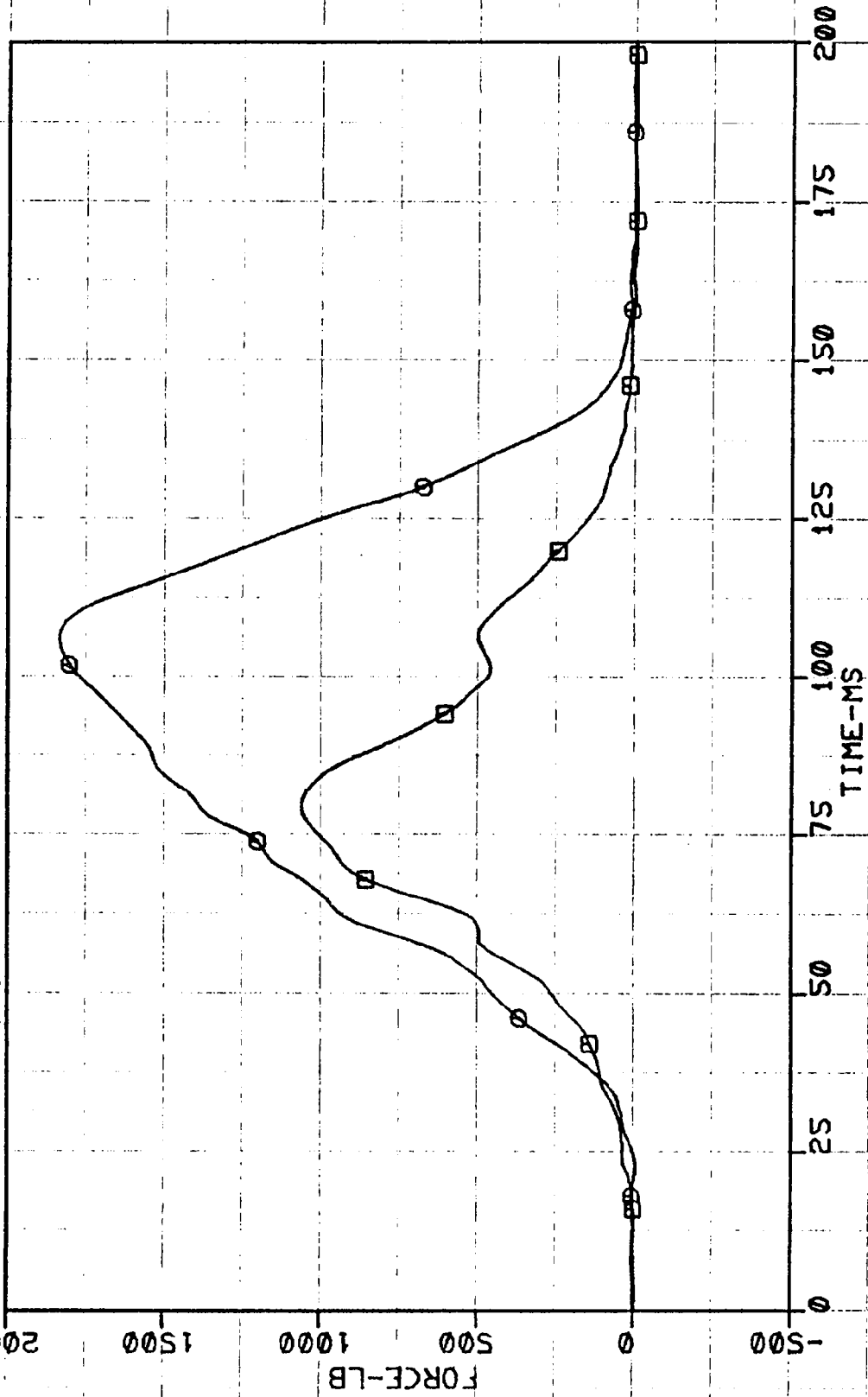
IMPERIAL #01 RF FEMUR  
□ = LEFT    ○ = RIGHT



IMPERIAL #01 RF LOAD BELTS

□ = LAP

○ = TORSO



IMPERIAL #01 LOC 1

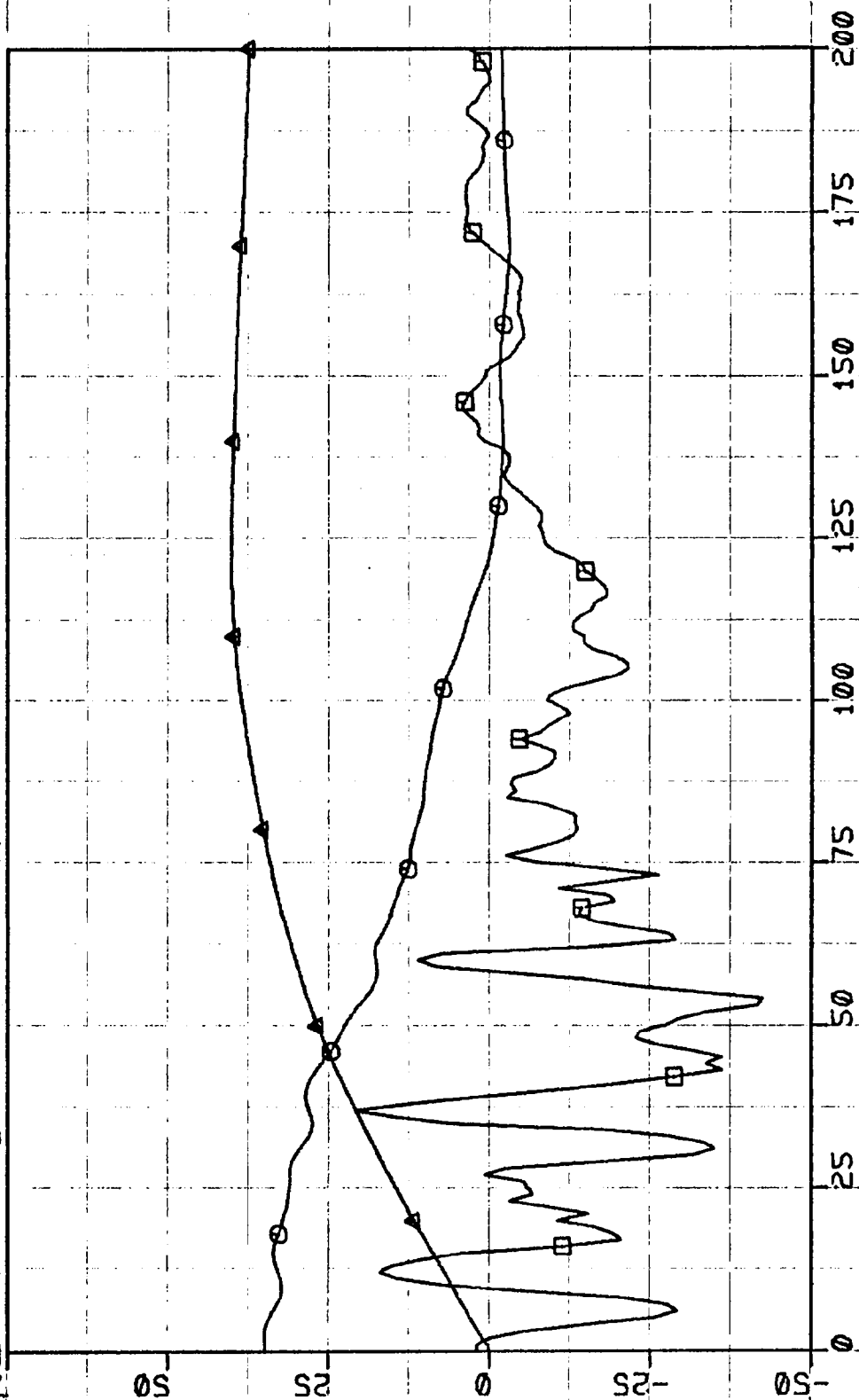
$\square$  = AX

$\circ$  = VX

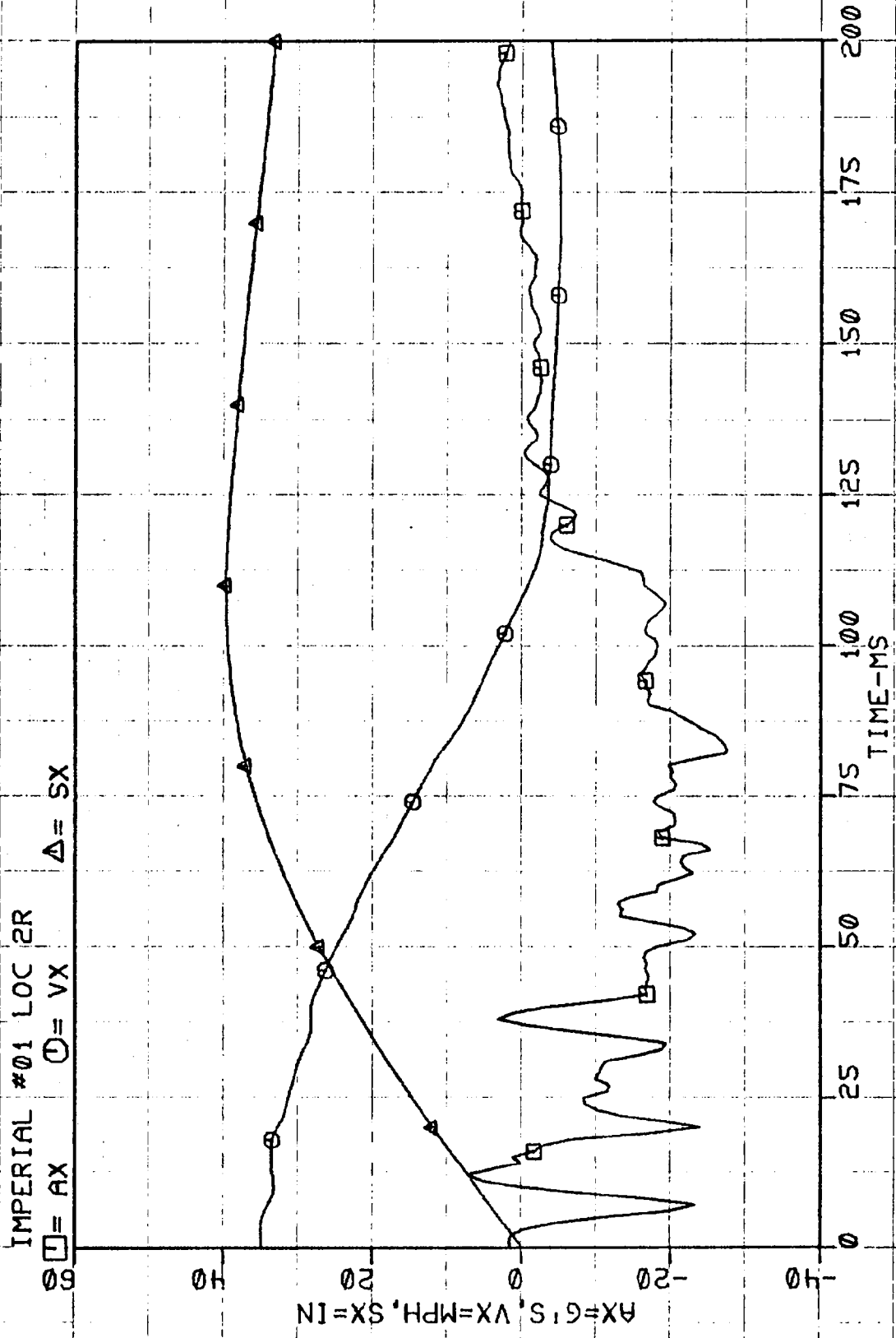
$\Delta$  = SX

AX=61'S, VX=MPH, SX=IN

TIME-MS







APPENDIX C  
DUMMY CALIBRATION

# PART 572 DUMMY CALIBRATION TEST DATA

NHTSA Dummy I.D. No.: A08

Laboratory Technicians: B. Campbell, V. Agnihotri

|                                                  | Pre-test<br>Calibration | Post-test<br>Calibration |
|--------------------------------------------------|-------------------------|--------------------------|
| Date of Dummy Calibration                        | 1/29/81                 |                          |
| Calibration Sequential Number for Dummy          | 39                      |                          |
| Temperature in Lab. (Spec. = 66 to 78 °F)        | 70                      |                          |
| Relative Humidity in Lab.<br>(Spec. = 10 to 70%) | 40                      |                          |

| Test Parameter                                                   | Specification        |      |
|------------------------------------------------------------------|----------------------|------|
| 1. Head Drop Test:                                               |                      |      |
| a. Peak Resultant Accel                                          | 210 - 260G           | 243  |
| b. Peak Lateral Accel                                            | < 10G                | 8    |
| c. Time above 100G                                               | 0.9 - 1.5 ms         | 1.3  |
| 2. Neck Bending Test:                                            |                      |      |
| a. Pendulum Speed                                                | 21.5 - 25.5 fps      | 22.0 |
| b. Pendulum Avg Decel<br>(over t <sub>3</sub> - t <sub>2</sub> ) | 20 - 24G             | 23   |
| c. Peak Resultant Head<br>Acceleration                           | 26G Maximum          | 18   |
| d. Pendulum Decel<br>(t <sub>2</sub> - t <sub>1</sub> )          | < 3 ms               | 2    |
| e. Pendulum Decel<br>(t <sub>3</sub> -t <sub>2</sub> )           | 25 - 30 ms           | 27   |
| f. Pendulum Decel<br>(t <sub>4</sub> -t <sub>3</sub> )           | < 10 ms              |      |
| g. Pendulum Direction<br>Reversal Time                           | > 123 ms             |      |
| h. Maximum Head Rota-<br>tion                                    | 63 to 73°            |      |
| i. Chordal Displacement:                                         |                      |      |
| Head Rotation Angle                                              |                      |      |
| 0°                                                               | Time -2 - 2 ms       | 0    |
|                                                                  | Displ -0.5 - 0.5 in. | 0    |
| 30°                                                              | Time 25.6 - 34.4 ms  | 25.6 |
|                                                                  | Displ 2.1 - 3.1 in.  | 2.2  |
| 60°                                                              | Time 40.3 - 51.7 ms  | 40.0 |
|                                                                  | Displ 4.3 - 5.3 in.  | 4.3  |
| Maximum<br>(73°)                                                 | Time 53.2 - 66.8 ms  | 57.5 |
|                                                                  | Displ 5.0 - 6.0 in.  | 5.3  |

\* According to criteria established in NHTSA laboratory procedure TP-212-02, dated April 1, 1980, no post-test dummy calibration was required.

PART 572 DUMMY CALIBRATION TEST DATA (CONTINUED)

NHTSA Dummy I.D. No.: A08

| Test Parameter                                          | Specification   | Pre-test Calibration | Post-test Calibration |
|---------------------------------------------------------|-----------------|----------------------|-----------------------|
| 2. Neck Bending Test:<br>(Continued)                    |                 |                      |                       |
| Head Rotation Angle                                     |                 |                      |                       |
| 60°                                                     | Time            | 67.0 - 83.0 ms       | 75.0                  |
|                                                         | Displ           | 4.3 - 5.3 in.        | 4.3                   |
| 30°                                                     | Time            | 85.4 - 104.6 ms      | 90.0                  |
|                                                         | Displ           | 2.1 - 3.1 in.        | 2.2                   |
| 0°                                                      | Time            | 101.0 - 123.0 ms     | 103.0                 |
|                                                         | Displ           | -0.5 - 0.5 in.       | -0.1                  |
| 3. Abdominal Compression Test:<br>(Preload = 10 pounds) |                 |                      |                       |
| a. Force at 0.5 in.                                     | 14 - 26 lb      | 15                   |                       |
| b. Force at 0.75 in.                                    | 27 - 40 lb      | 29                   |                       |
| c. Force at 1.0 in.                                     | 40 - 53 lb      | 44                   |                       |
| d. Force at 1.3 in.                                     | 63 - 78 lb      | 62                   |                       |
| 4. Lumbar Flexion Test:                                 |                 |                      |                       |
| a. Force at 20°                                         | 22 - 34 lb      | 26                   |                       |
| b. Force at 30°                                         | 34 - 46 lb      | 44                   |                       |
| c. Force at 40°                                         | 46 - 58 lb      | 47                   |                       |
| d. Return Angle                                         | 12° Maximum     | 2                    |                       |
| 5. Chest Impact Tests:                                  |                 |                      |                       |
| a. High Speed                                           |                 |                      |                       |
| 1) Probe Speed                                          | 21.78-22.22 fps | 22.00                |                       |
| 2) Peak Deflection                                      | 1.7 in. Maximum | 1.7                  |                       |
| 3) Peak Resistive Force                                 | 2250 lb Maximum | 1384                 |                       |
| 4) Internal Hysteresis                                  | 50 - 70%        | 66                   |                       |
| b. Low Speed                                            |                 |                      |                       |
| 1) Probe Speed                                          | 13.86-14.14 fps | 13.97                |                       |
| 2) Peak Deflection                                      | 1.1 in. Maximum | 1.1                  |                       |
| 3) Peak Resistive Force                                 | 1450 lb Maximum | 903                  |                       |
| 4) Internal Hysteresis                                  | 50 - 70%        | 60                   |                       |

## PART 572 DUMMY CALIBRATION TEST DATA (CONTINUED)

NHTSA Dummy I.D. No.: A08

|                       |                 | Pre-test    | Post-test   |
|-----------------------|-----------------|-------------|-------------|
| Test Parameter        | Specification   | Calibration | Calibration |
| 6. Knee Impact Tests: |                 |             |             |
| a. Right Side         |                 |             |             |
| 1) Probe Speed        | 6.76 - 7.04 fps | 6.9         |             |
| 2) Maximum Force      | 1850 - 2500 lb  | 2150        |             |
| 3) Time >1000 lb      | 1.7 ms Minimum  | 2.0         |             |
| b. Left Side          |                 |             |             |
| 1) Probe Speed        | 6.76 - 7.04 fps | 6.87        |             |
| 2) Maximum Force      | 1850 - 2500 lb  | 2050        |             |
| 3) Time >1000 lb      | 1.7 ms Minimum  | 2.0         |             |

# PART 572 DUMMY CALIBRATION TEST DATA

NHTSA Dummy I.D. No.: A09

Laboratory Technicians: B. Campbell, V. Agnihotri

|                                                  | Pre-test<br>Calibration | Post-test<br>Calibration |
|--------------------------------------------------|-------------------------|--------------------------|
| Date of Dummy Calibration                        | 1/29/81                 |                          |
| Calibration Sequential Number for Dummy          | 36                      |                          |
| Temperature in Lab. (Spec. = 66 to 78 °F)        | 70                      |                          |
| Relative Humidity in Lab.<br>(Spec. = 10 to 70%) | 40                      |                          |

| Test Parameter                                                   | Specification   |                |      |
|------------------------------------------------------------------|-----------------|----------------|------|
| 1. Head Drop Test:                                               |                 |                |      |
| a. Peak Resultant Accel                                          | 210 - 260G      | 260            |      |
| b. Peak Lateral Accel                                            | < 10G           | 5              |      |
| c. Time above 100G                                               | 0.9 - 1.5 ms    | 1.3            |      |
| 2. Neck Bending Test:                                            |                 |                |      |
| a. Pendulum Speed                                                | 21.5 - 25.5 fps | 22.0           |      |
| b. Pendulum Avg Decel<br>(over t <sub>3</sub> - t <sub>2</sub> ) | 20 - 24G        | 23             |      |
| c. Peak Resultant Head<br>Acceleration                           | 26G Maximum     | 19             |      |
| d. Pendulum Decel<br>(t <sub>2</sub> - t <sub>1</sub> )          | < 3 ms          | 2              |      |
| e. Pendulum Decel<br>(t <sub>3</sub> -t <sub>2</sub> )           | 25 - 30 ms      | 25             |      |
| f. Pendulum Decel<br>(t <sub>4</sub> -t <sub>3</sub> )           | < 10 ms         | 7              |      |
| g. Pendulum Direction<br>Reversal Time                           | > 123 ms        |                |      |
| h. Maximum Head Rota-<br>tion                                    | 63 to 73°       |                |      |
| i. Chordal Displacement:                                         |                 |                |      |
| Head Rotation Angle                                              |                 |                |      |
| 0°                                                               | Time            | -2 - 2 ms      | 0    |
|                                                                  | Displ           | -0.5 - 0.5 in. | 0    |
| 30°                                                              | Time            | 25.6 - 34.4 ms | 26.0 |
|                                                                  | Displ           | 2.1 - 3.1 in.  | 2.3  |
| 60°                                                              | Time            | 40.3 - 51.7 ms | 43.0 |
|                                                                  | Displ           | 4.3 - 5.3 in.  | 4.5  |
| Maximum<br>(73°)                                                 | Time            | 53.2 - 66.8 ms | 55.5 |
|                                                                  | Displ           | 5.0 - 6.0 in.  | 5.1  |

\* According to criteria established in NHTSA laboratory procedure TP-212-02, dated April 1, 1980, no post-test dummy calibration was required.

## PART 572 DUMMY CALIBRATION TEST DATA (CONTINUED)

NHTSA Dummy I.D. No.: A09

| Test Parameter                                             | Specification   | Pre-test<br>Calibration | Post-test<br>Calibration |
|------------------------------------------------------------|-----------------|-------------------------|--------------------------|
| 2. Neck Bending Test:<br>(Continued)                       |                 |                         |                          |
| Head Rotation Angle                                        |                 |                         |                          |
| 60°                                                        | Time            | 67.0 - 83.0 ms          | 71.0                     |
|                                                            | Displ           | 4.3 - 5.3 in.           | 4.5                      |
| 30°                                                        | Time            | 85.4 - 104.6 ms         | 88.0                     |
|                                                            | Displ           | 2.1 - 3.1 in.           | 2.3                      |
| 0°                                                         | Time            | 101.0 - 123.0 ms        | 105.0                    |
|                                                            | Displ           | -0.5 - 0.5 in.          | -0.1                     |
| 3. Abdominal Compression<br>Test:<br>(Preload = 10 pounds) |                 |                         |                          |
| a. Force at 0.5 in.                                        | 14 - 26 lb      |                         | 25                       |
| b. Force at 0.75 in.                                       | 27 - 40 lb      |                         | 38                       |
| c. Force at 1.0 in.                                        | 40 - 53 lb      |                         | 49                       |
| d. Force at 1.3 in.                                        | 63 - 78 lb      |                         | 68                       |
| 4. Lumbar Flexion Test:                                    |                 |                         |                          |
| a. Force at 20°                                            | 22 - 34 lb      |                         | 28                       |
| b. Force at 30°                                            | 34 - 46 lb      |                         | 41                       |
| c. Force at 40°                                            | 46 - 58 lb      |                         | 50                       |
| d. Return Angle                                            | 12° Maximum     |                         | 8                        |
| 5. Chest Impact Tests:                                     |                 |                         |                          |
| a. High Speed                                              |                 |                         |                          |
| 1) Probe Speed                                             | 21.78-22.22 fps |                         | 21.99                    |
| 2) Peak Deflection                                         | 1.7 in. Maximum |                         | 1.5                      |
| 3) Peak Resistive<br>Force                                 | 2250 lb Maximum |                         | 1423                     |
| 4) Internal<br>Hysteresis                                  | 50 - 70%        |                         | 61                       |
| b. Low Speed                                               |                 |                         |                          |
| 1) Probe Speed                                             | 13.86-14.14 fps |                         | 14                       |
| 2) Peak Deflection                                         | 1.1 in. Maximum |                         | 1.0                      |
| 3) Peak Resistive<br>Force                                 | 1450 lb Maximum |                         | 902                      |
| 4) Internal<br>Hysteresis                                  | 50 - 70%        |                         | 61                       |

## PART 572 DUMMY CALIBRATION TEST DATA (CONTINUED)

NHTSA Dummy I.D. No.: A09

| Test Parameter        | Specification   | Pre-test<br>Calibration | Post-test<br>Calibration |
|-----------------------|-----------------|-------------------------|--------------------------|
| 6. Knee Impact Tests: |                 |                         |                          |
| a. Right Side         |                 |                         |                          |
| 1) Probe Speed        | 6.76 - 7.04 fps | 6.9                     |                          |
| 2) Maximum Force      | 1850 - 2500 lb  | 1985                    |                          |
| 3) Time >1000 lb      | 1.7 ms Minimum  | 2.0                     |                          |
| b. Left Side          |                 |                         |                          |
| 1) Probe Speed        | 6.76 - 7.04 fps | 6.87                    |                          |
| 2) Maximum Force      | 1850 - 2500 lb  | 2001                    |                          |
| 3) Time >1000 lb      | 1.7 ms Minimum  | 2.0                     |                          |



BARRIER IMPACT LOAD DATA  
1981 CHRYSLER IMPERIAL  
NHTSA 810307

335 copy

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Approved by

*E. E. Evers*

Date

*March 24, 1981*

Report Accepted by:

Contract Technical Manager  
Office of Vehicle Safety Compliance

Date

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## 1.0 INTRODUCTION

This report is an addendum to Report No. 3101-81-017 and presents the barrier load measurement data acquired in testing a 1981 Chrysler Imperial (NHTSA No. 810307).

Barrier impact speed was 34.96.mph.

Section 2.0 presents information on the load cell barrier and vehicle accelerometers.

Section 3.0 provides general test and vehicle parametric data.

Section 4.0 presents plots of load cell and accelerometer data versus time.

## 2.0 INSTRUMENTATION DESCRIPTION

### 2.1 LOAD CELL BARRIER

The load cell barrier face is pictured in Figure 2-1. The barrier consists of a 9 x 4 array of 50 klb load cells each faced with a section of 1-3/4-inch thick plywood. Plywood sections for Rows C and D (upper two rows) each measure 10 inches high and 9 inches wide. Plywood sections for Rows A and B (lower two rows) each measure 9 inches high and 9 inches wide. Overall width of the barrier is 83 inches and overall height is 38-3/4 inches. The lower edge of the barrier is 2-5/8 inches above the surface of the ground.

### 2.2 PLACEMENT OF VEHICLE ACCELEROMETERS

Six longitudinal accelerometers were located on the vehicle as schematically illustrated in Figure 2-2. Two instruments (Loc. 1 and 2) represent occupant compartment accelerations. Two (Loc. 3 and 4) represent engine accelerations and two (Loc. 5 and 6) represent front wheel accelerations.

001361

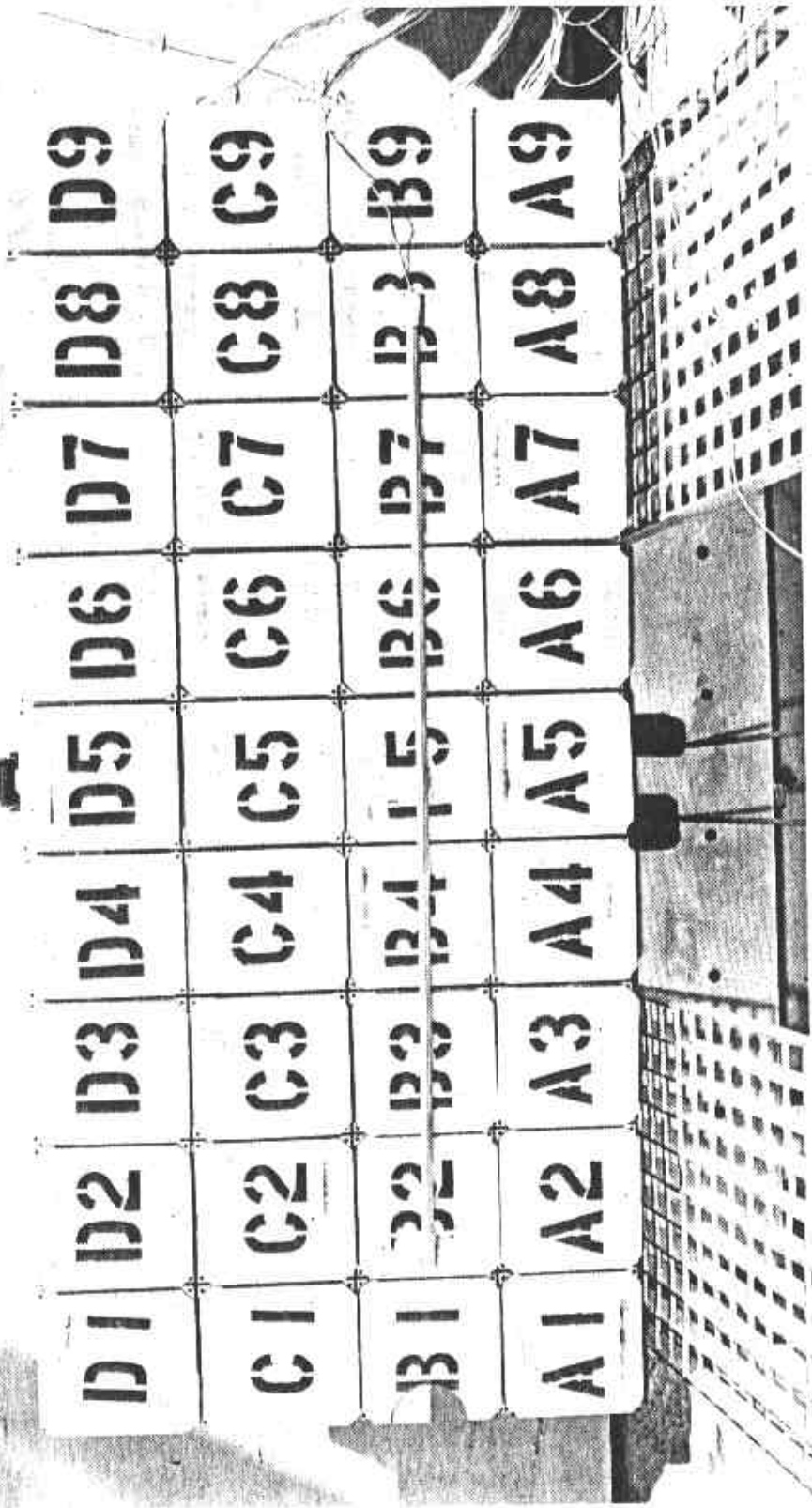
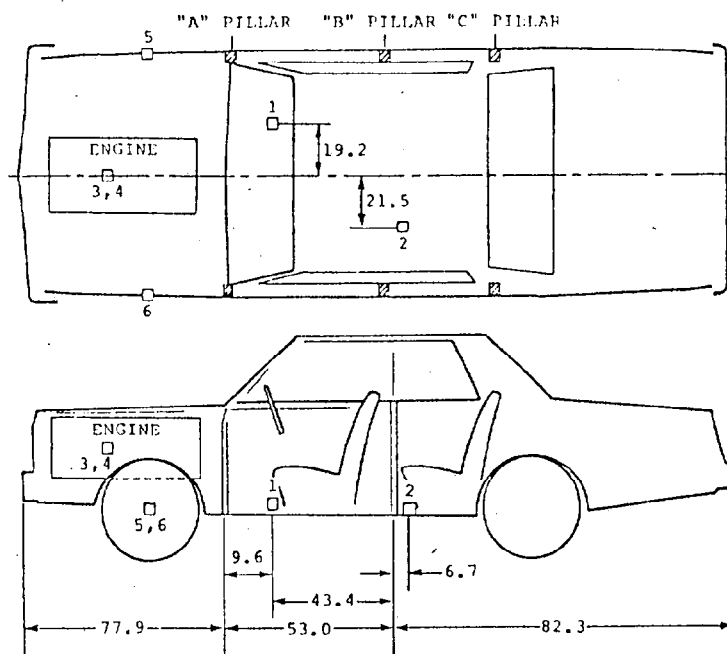


FIGURE 2-1. LOAD CELL BARRIER FACE.



| No.                                               | Location Description      | Component Direction* | Data Summary Peak G @ msec |   |      |       |     |     |
|---------------------------------------------------|---------------------------|----------------------|----------------------------|---|------|-------|-----|-----|
|                                                   |                           |                      | X                          |   | Y    |       | Z   |     |
|                                                   |                           | X                    | Y                          | Z | "+"  | "-"   | "+" | "-" |
| 1                                                 | Right front floor pan     | ✓                    |                            |   | 20.8 | 42.3  |     |     |
|                                                   |                           |                      |                            |   | 37   | 54    |     |     |
| 2                                                 | Left rear floor pan       | ✓                    |                            |   | 18.4 | 32.2  |     |     |
|                                                   |                           |                      |                            |   | 11   | 52    |     |     |
| 3                                                 | Top of Engine             | ✓                    |                            |   | 14.7 | 78.6  |     |     |
|                                                   |                           |                      |                            |   | 69   | 50    |     |     |
| 4                                                 | Bottom of Engine          | ✓                    |                            |   | 52.6 | 12.3  |     |     |
|                                                   |                           |                      |                            |   | 38   | 72    |     |     |
| 5                                                 | Right front brake caliper | ✓                    |                            |   | 30.9 | 173.6 |     |     |
|                                                   |                           |                      |                            |   | 68   | 88    |     |     |
| 6                                                 | Left front brake caliper  | ✓                    |                            |   | 18.0 | 71.7  |     |     |
|                                                   |                           |                      |                            |   | 84   | 44    |     |     |
| *Positive: X = Forward Y = Rightward Z = Downward |                           |                      |                            |   |      |       |     |     |
| Negative: X = Rearward Y = Leftward Z = Upward    |                           |                      |                            |   |      |       |     |     |

FIGURE 2-2. VEHICLE ACCELEROMETER DATA SUMMARY.

### 3.0 GENERAL TEST AND VEHICLE PARAMETER DATA

This section consists of three tables which document vehicle information, test conditions, and the post-impact crush configuration.



# GENERAL TEST AND VEHICLE PARAMETER DATA

## PRE-IMPACT DATA

Make/Model: Chrysler Imperial  
 Body Style: 2-door hardtop Model Year: 1981  
 NHTSA No.: 810307 DSI No. 1135 Color: Green

## DATA FROM CERTIFICATION LABEL

Vehicle Manufacturer: Chrysler Canada, Ltd  
 Date of Manufacture: 9-80 ; VIN: 2A3BY62J4BR110342  
 GVWR: 5240 lb; GAWR: Front = 2695 lb; Rear = 2595 lb

## DATA FROM "RECOMMENDED TIRE PRESSURE" LABEL

Vehicle Capacity: FRONT REAR RECOMMENDED LOAD RANGE:  
 Tire Pressure: 29 psi 29 psi TIRE SIZE: B  
P205/75R15  
 Designated Seating: 2 Front 3 Rear 5 Total  
 Cargo load = 200 lb Is Spare Tire: Space Saver? Yes  
 TOTAL = 1100 lb Standard Equipment? Yes  
 Engine: 8 cylinder, 5.2 liter Displacement  
 Transmission: 3-speed, automatic, Rear-Wheel Drive  
 Date Vehicle Received by Laboratory: 11/14/80  
 Dealer Name & Address: Lanker Chrysler/Plymouth  
4600 W. Glendale Ave, Glendale Az.  
 Remarks: Production vehicle with standard 3-point restraint belt system.

## WEIGHT (LB) OF TEST VEHICLE AS RECEIVED (WITH MAX. FLUIDS) = UDW

Right Front = 1144 lb Right Rear = 891 lb  
 Left Front = 1182 lb Left Rear = 820 lb  
 TOTAL FRONT WEIGHT = 2326 lb (57.6 % of Total Vehicle Weight)  
 TOTAL REAR WEIGHT = 1711 lb (42.4 % of Total Vehicle Weight)  
 TOTAL DELV. WEIGHT = 4037 lb  
 TARGET WEIGHT = UDW + Cargo Load + 328 lbs Dummies = 4565 lb

## WEIGHT OF TEST VEHICLE WITH REQUIRED DUMMIES AND 200 lb CARGO:

Right Front = 1131 lb Right Rear = 1131 lb  
 Left Front = 1219 lb Left Rear = 1081 lb  
 TOTAL FRONT WEIGHT = 2350 lb (51.5 % of Total Vehicle Weight)  
 TOTAL REAR WEIGHT = 2212 lb (48.5 % of Total Vehicle Weight)  
 TOTAL TEST WEIGHT = 4562 lb  
 Weight of ballast secured in vehicle trunk area = 200 lb

## VEHICLE ATTITUDE: (inches)

Delivered Attitude: RF 31.0 LF 31.0 RR 31.0 LR 31.0  
 Test Attitude: RF 31.5 LF 31.0 RR 29.0 LR 28.8

# GENERAL TEST AND VEHICLE PARAMETER DATA (CONTD)

## POST-TEST DATA

Type of Test: Frontal (0°) Impact.  
 Date of Test: 2/23/81 Time: 1428 Temperature 81 °F  
 Required Impact Velocity Range: 34.5 to 35.5 mph  
 Impact Velocity: Primary = 34.96 mph Secondary = 34.96 mph

Distance from the vehicle's front bumper to barrier face entering the vehicle velocity measurement device is 5.0 feet and distance exiting the vehicle velocity measurement device is 1.0 foot.

## VEHICLE REBOUND AND CRUSH (in.)

|                 |               |              |   |              |
|-----------------|---------------|--------------|---|--------------|
| Vehicle Length: | Pre-test = R  | <u>209.4</u> | L | <u>209.4</u> |
|                 | Post-test = R | <u>179.1</u> | L | <u>179.7</u> |
|                 | Crush = R     | <u>30.3</u>  | L | <u>29.7</u>  |

Distance from front of test vehicle to point of impact (in.):

|  |   |             |   |             |
|--|---|-------------|---|-------------|
|  | R | <u>14.1</u> | L | <u>15.3</u> |
|--|---|-------------|---|-------------|

## VISIBLE DUMMY CONTACT POINTS

|            | Driver                          | Passenger       |
|------------|---------------------------------|-----------------|
| Head       | <u>Steering wheel upper rim</u> | <u>None</u>     |
| Chest      | <u>None</u>                     | <u>None</u>     |
| Abdomen    | <u>Steering wheel lower rim</u> | <u>None</u>     |
| Left Knee  | <u>Dash</u>                     | <u>Glovebox</u> |
| Right Knee | <u>Dash</u>                     | <u>Glovebox</u> |

## DOOR OPENING

| Front           |                 | Rear       |            |
|-----------------|-----------------|------------|------------|
| Left            | Right           | Left       | Right      |
| <u>Tools</u>    | <u>Tools</u>    | <u>N/A</u> | <u>N/A</u> |
| <u>Required</u> | <u>Required</u> |            |            |

## SEAT MOVEMENT

|                  |             |             |  |  |
|------------------|-------------|-------------|--|--|
| Seatback Failure | <u>None</u> | <u>None</u> |  |  |
| Seat Shift (in.) | <u>0</u>    | <u>0</u>    |  |  |

## GLAZING DAMAGE

Backlight/Windshield 100% shattered; deformed by dash.

OTHER NOTABLE IMPACT EFFECTS: Both front tires totally deflated  
and pinned by crushed sheet metal. Floorpan sheet metal separated  
from rocker panel immediately aft of both A pillars. Steering  
column sheared completely free of dash and had substantial lateral  
and vertical play. Drive shaft bent severely. Rear axle bent  
rearward. Right side of differential split. Front edge of hood  
split but latch did not fail.

# VEHICLE PROFILE DATA SHEET

## PRE-IMPACT DATA

Make/Model: Chrysler Imperial

Body Style: 2-door hardtop

Model Year: 1981

NHTSA No.: 810307

DSI No.: 1135

Color: Green

## DATA FROM CERTIFICATION LABEL

Vehicle Manufacturer: Chrysler Canada, Ltd.

Date of Manufacturer: 9-80 ;

VIN: 2A3BY62J4BR110342

GVWR: 5240 lb;

GAWR: Front = 2695 lb;

Rear = 2595 lb

## POST-IMPACT DATA

Type of Test: Frontal (0°) Impact

Date of Test: 2-23-81

Time: 1428

Temperature: 81 °F

Required Impact Velocity Range:

34.5

to

35.5

Impact Velocity: Primary = 34.96 mph

Secondary = 34.96 mph

Test Weight: 4562 lb Static Crush: 33.6 in. Rebound: 14.1 in.

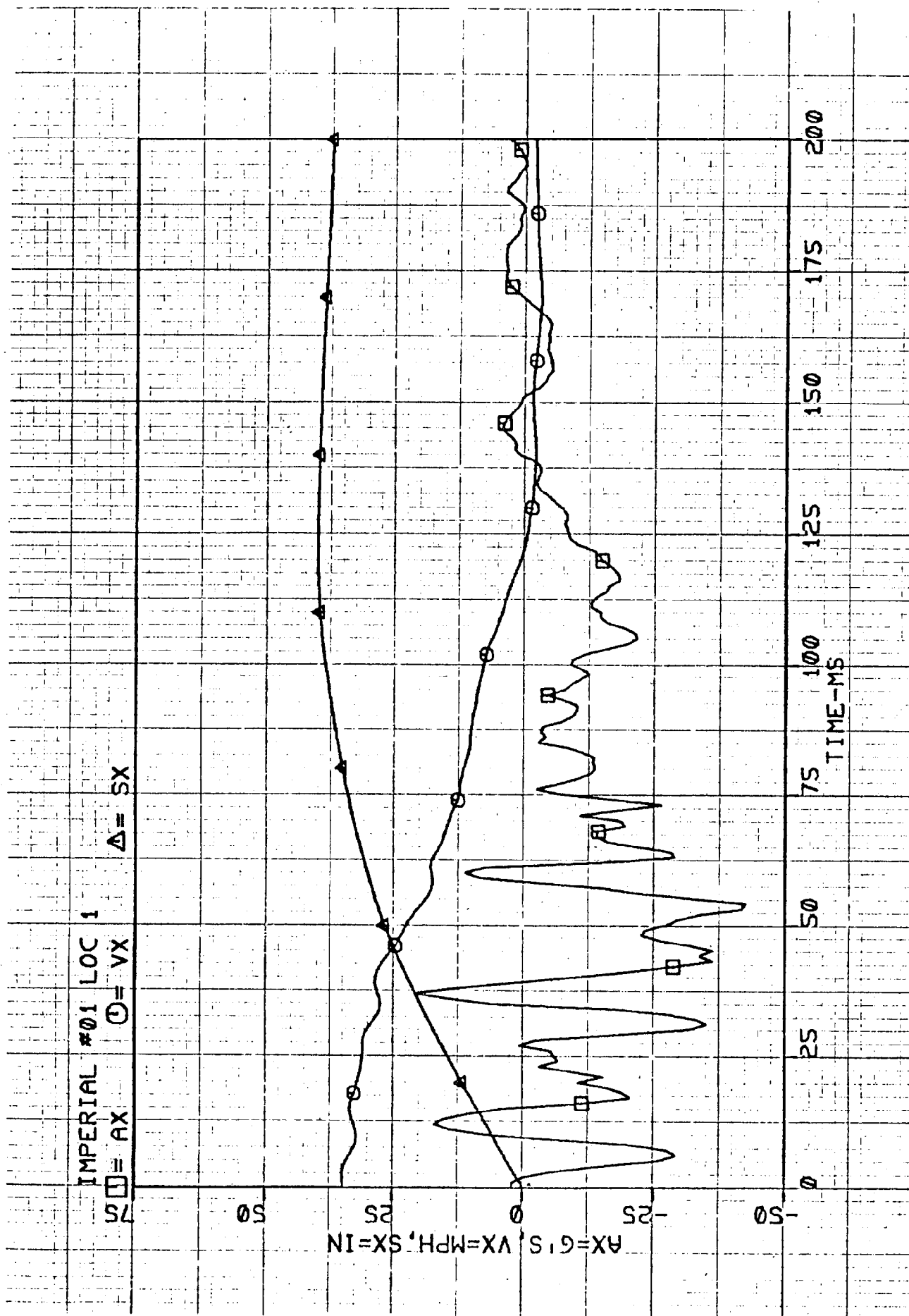
Measurements Referenced to Plane 19 Feet Forward of Rear Bumper  $\mathbb{C}$

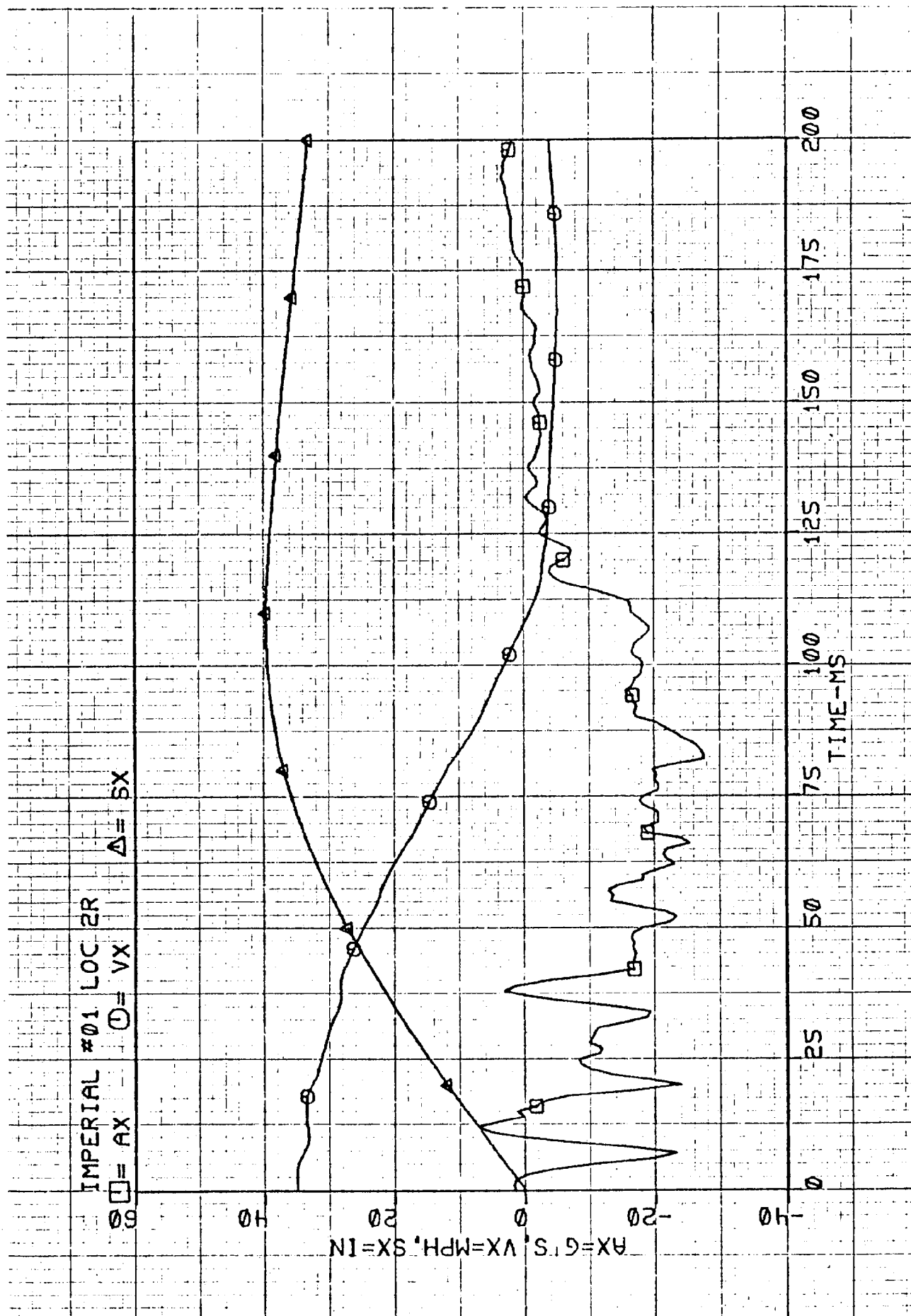
| Location                     | Height | Vehicle Left (in.) |      |      |      | Vehicle Right (in.) |      |      |
|------------------------------|--------|--------------------|------|------|------|---------------------|------|------|
|                              |        | 31.2               | 18.7 | 6.2  | £    | 6.2                 | 18.7 | 31.2 |
| Pre-test Profile (in.)       |        |                    |      |      |      |                     |      |      |
| Top of Front Bumper          | 19.1   | 18.6               | 17.8 | 16.3 | 14.8 | 16.3                | 17.8 | 18.6 |
| Front of Hood                | 31.6   | 24.3               | 28.0 | 21.6 | 20.1 | 21.6                | 28.0 | 24.5 |
| Post-test Profile (in.)      |        |                    |      |      |      |                     |      |      |
| Top of Front Bumper          | 19.3   | 48.9               | 49.3 | 49.1 | 48.4 | 48.9                | 48.8 | 48.3 |
| Front of Hood                | 28.3   | 48.2               | 50.6 | 46.1 | 45.6 | 45.0                | 49.6 | 48.0 |
| Post-test Static Crush (in.) |        |                    |      |      |      |                     |      |      |
| Top of Front Bumper          | -0.2   | 30.3               | 31.5 | 32.8 | 33.6 | 32.6                | 31.0 | 29.7 |
| Front of Hood                | 3.3    | 23.9               | 22.6 | 24.5 | 25.5 | 23.4                | 21.6 | 23.5 |

#### 4.0 DATA PRESENTATION

Data plots are presented for each accelerometer and consist of the accelerometer data plus the first integral versus time (velocity) and the second integral versus time (displacement) of the acceleration data.

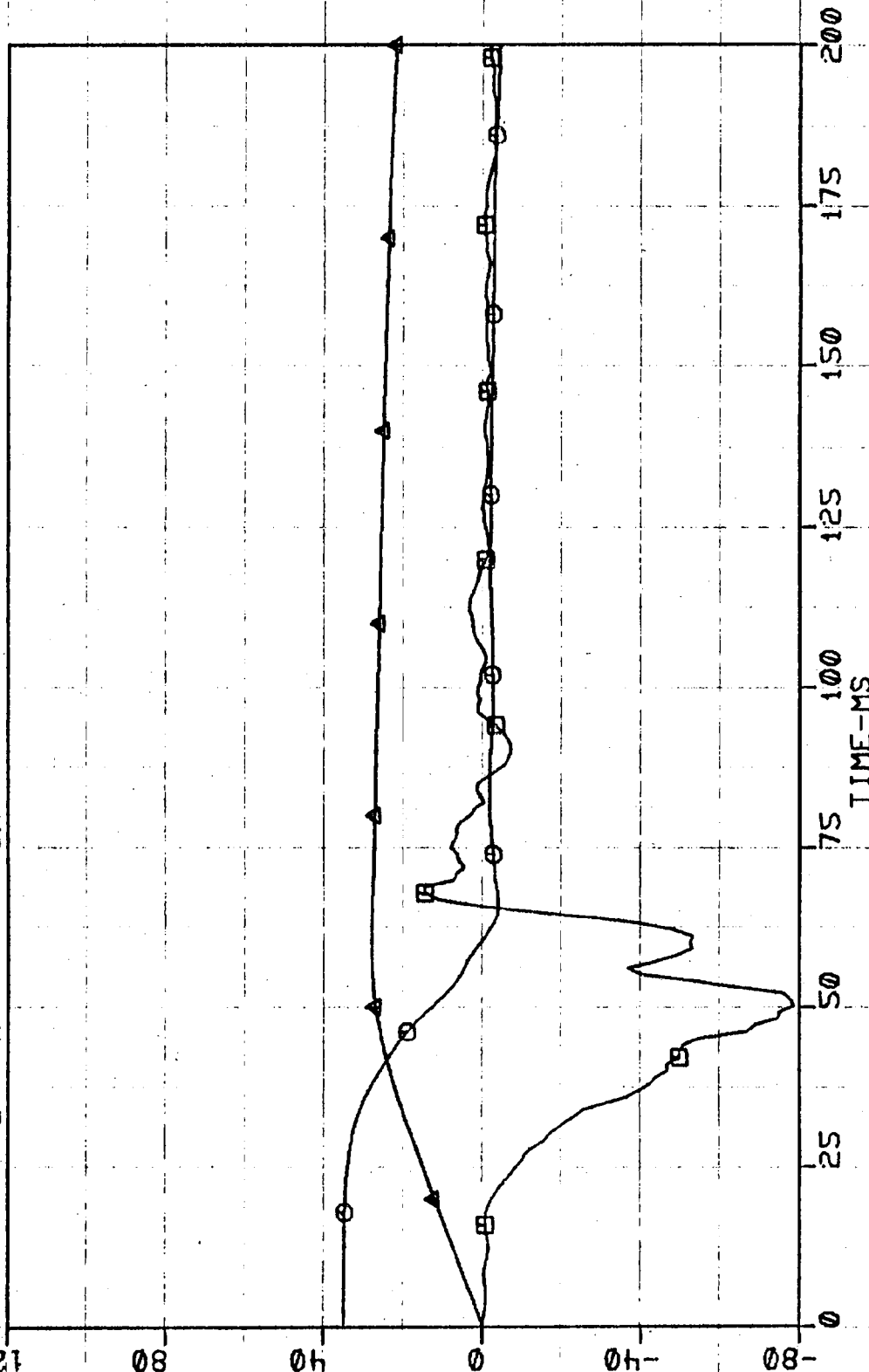
For the load cells, all data are summed and presented as total load versus time, upper two rows (C and D) summed versus time and lower two rows (A and B) summed versus time. Additional plots are presented for each cell multi-plotted by column. Individual loads may be difficult to discern on some of these plots. Tabular data can be provided if necessary.





IMPERIAL #01 LOC 3  
 $\square = AX$   $\circ = VX$   $\Delta = SX$

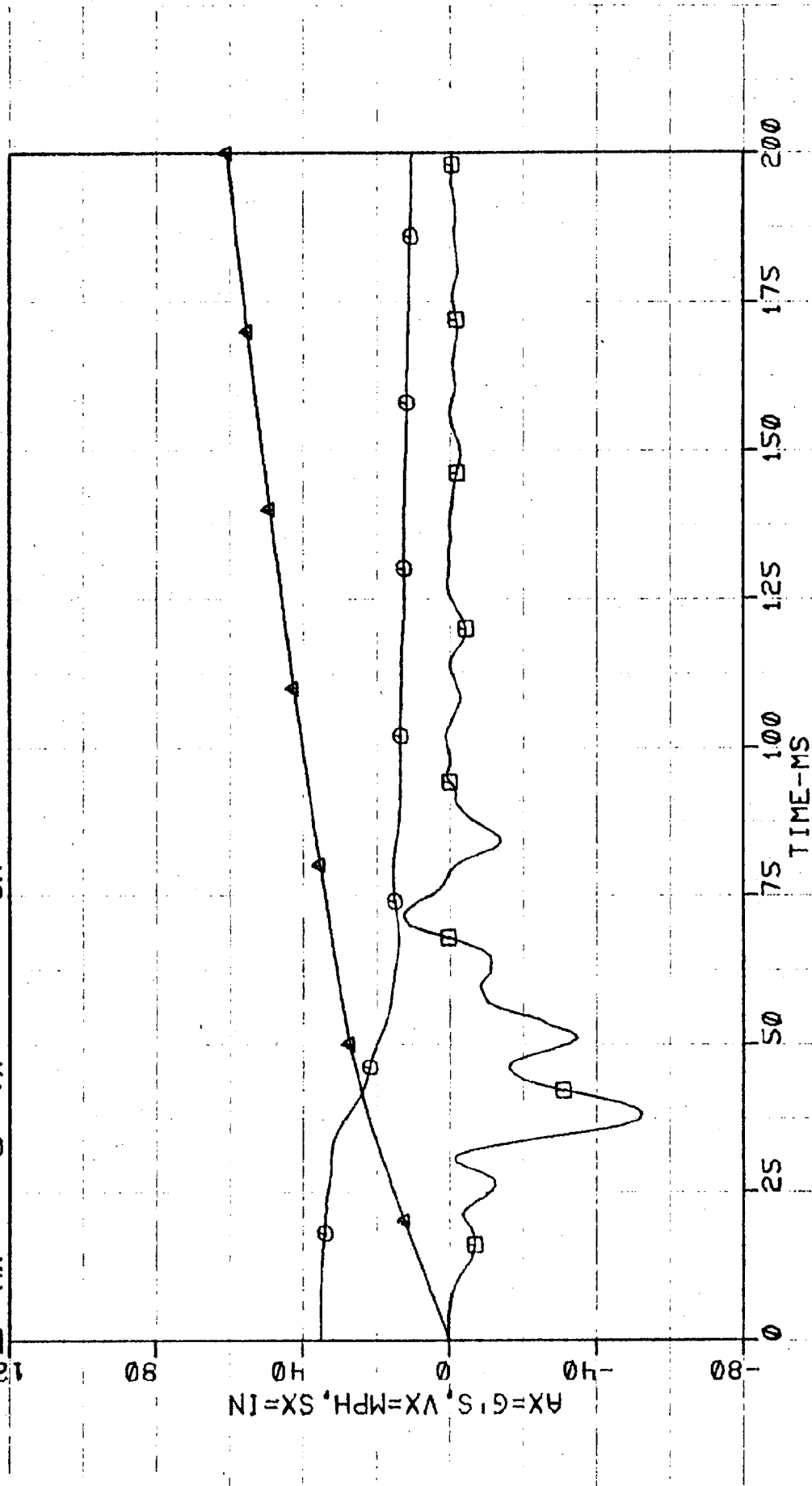
AX=G'S, VX=MPH, SX=IN





IMPERIAL #01 LOC 4

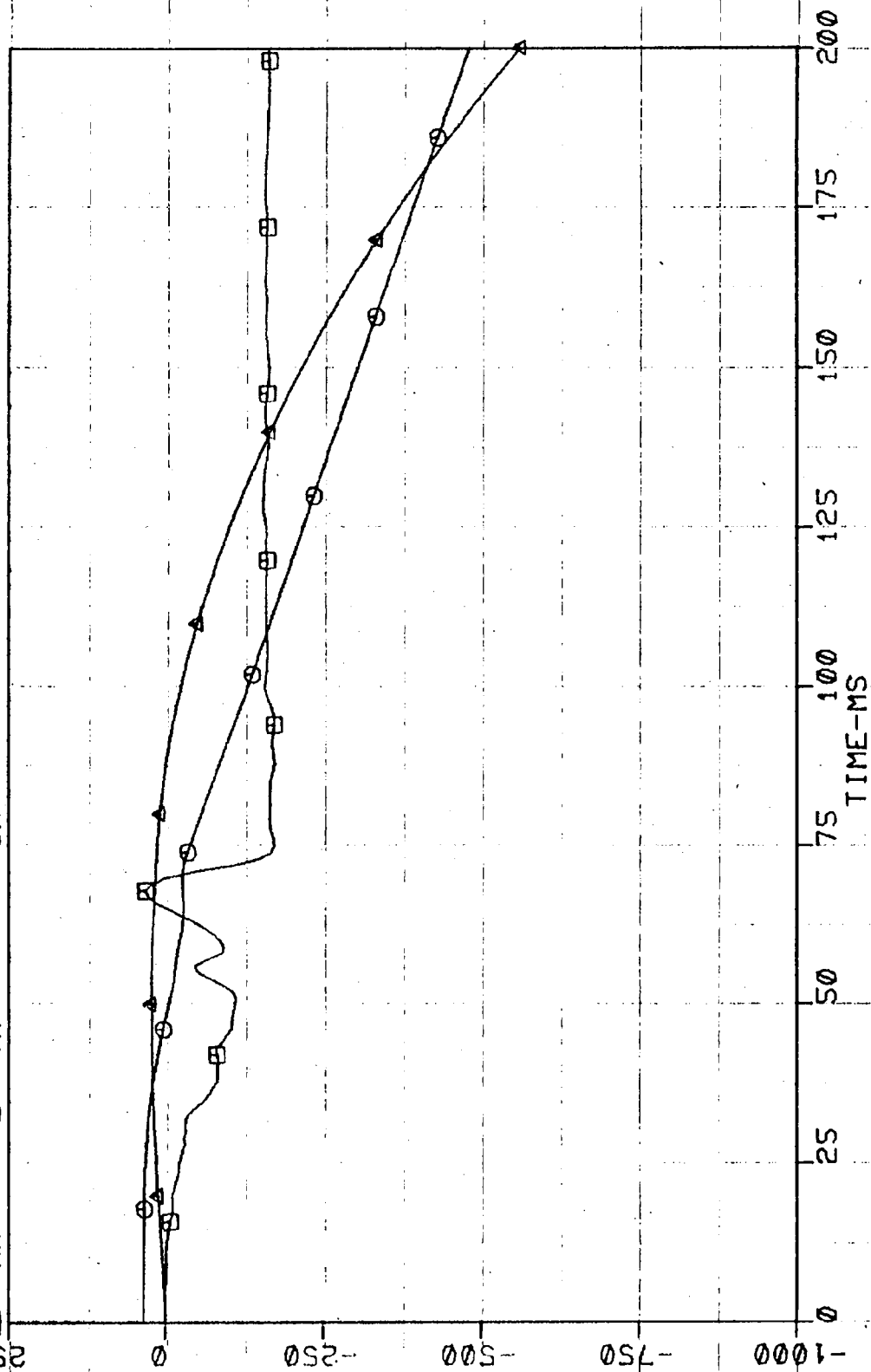
□ = AX    ○ = VX    Δ = SX



IMPERIAL #01 LOC 5

□ = AX    ○ = VX    Δ = SX

AX=G'S, VX=MPH, SX=IN



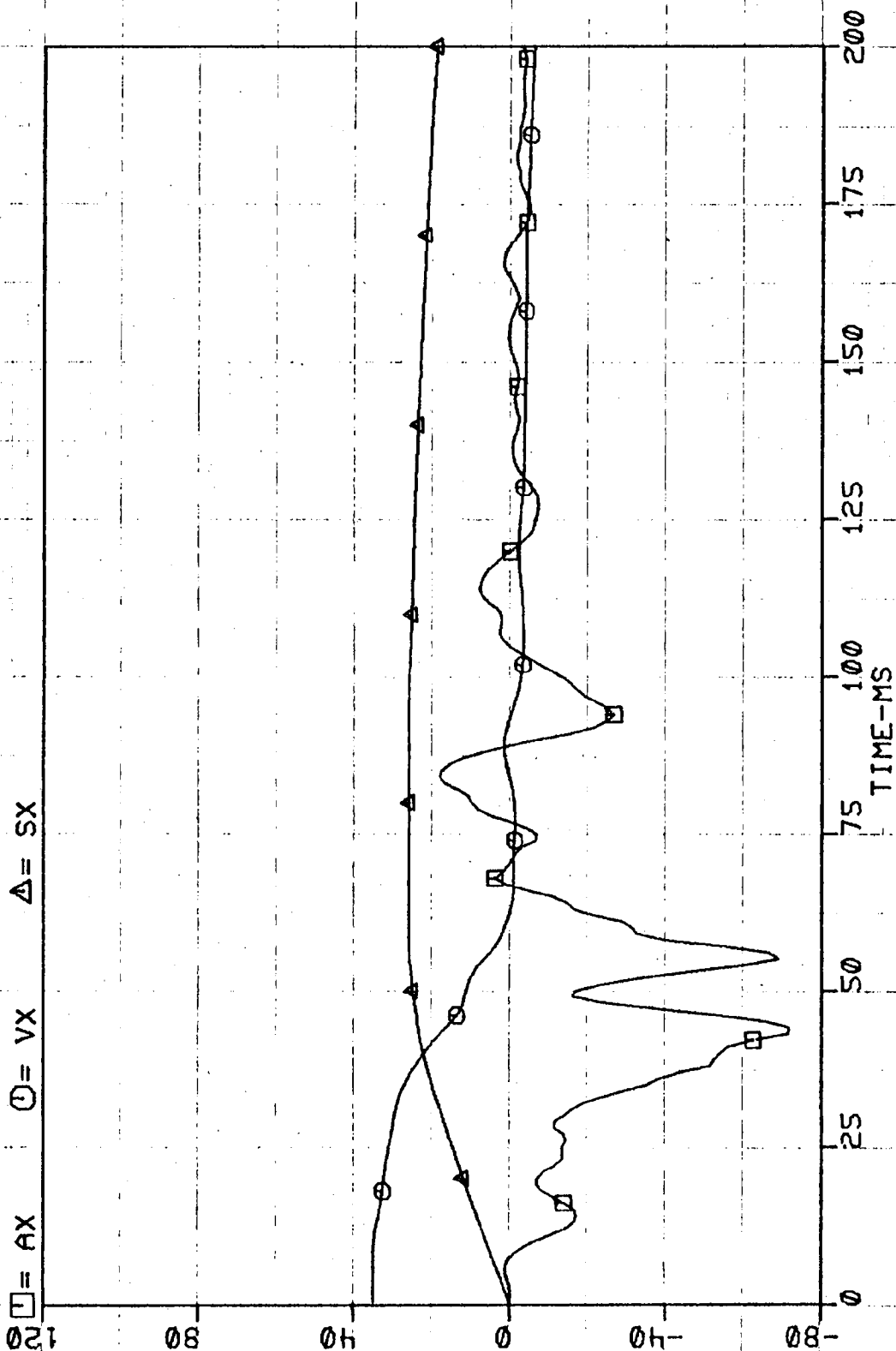
IMPERIAL #01 LOC 6

□ = AX

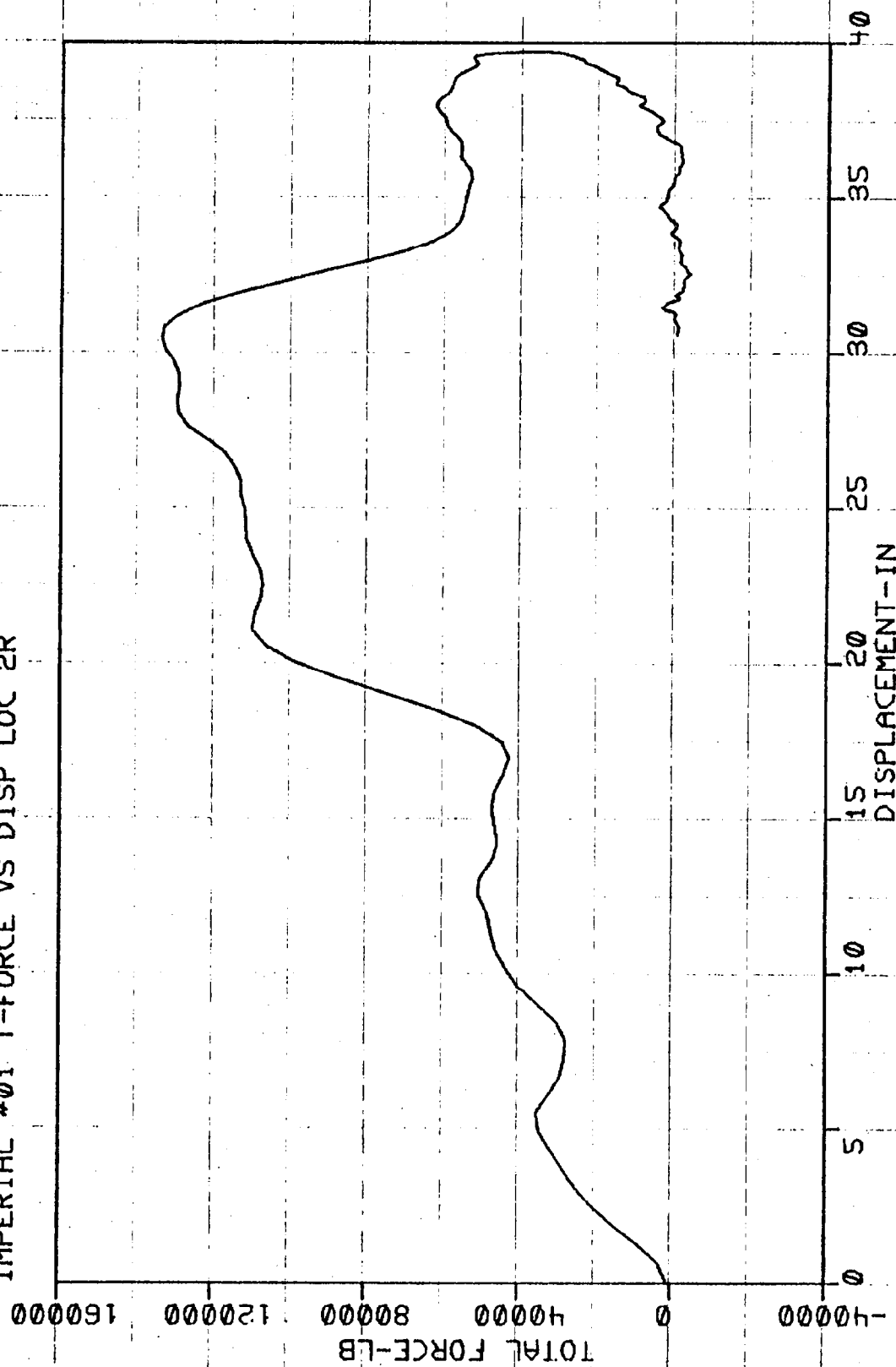
○ = VX

△ = SX

AX=G'S, VX=MPH, SX=IN



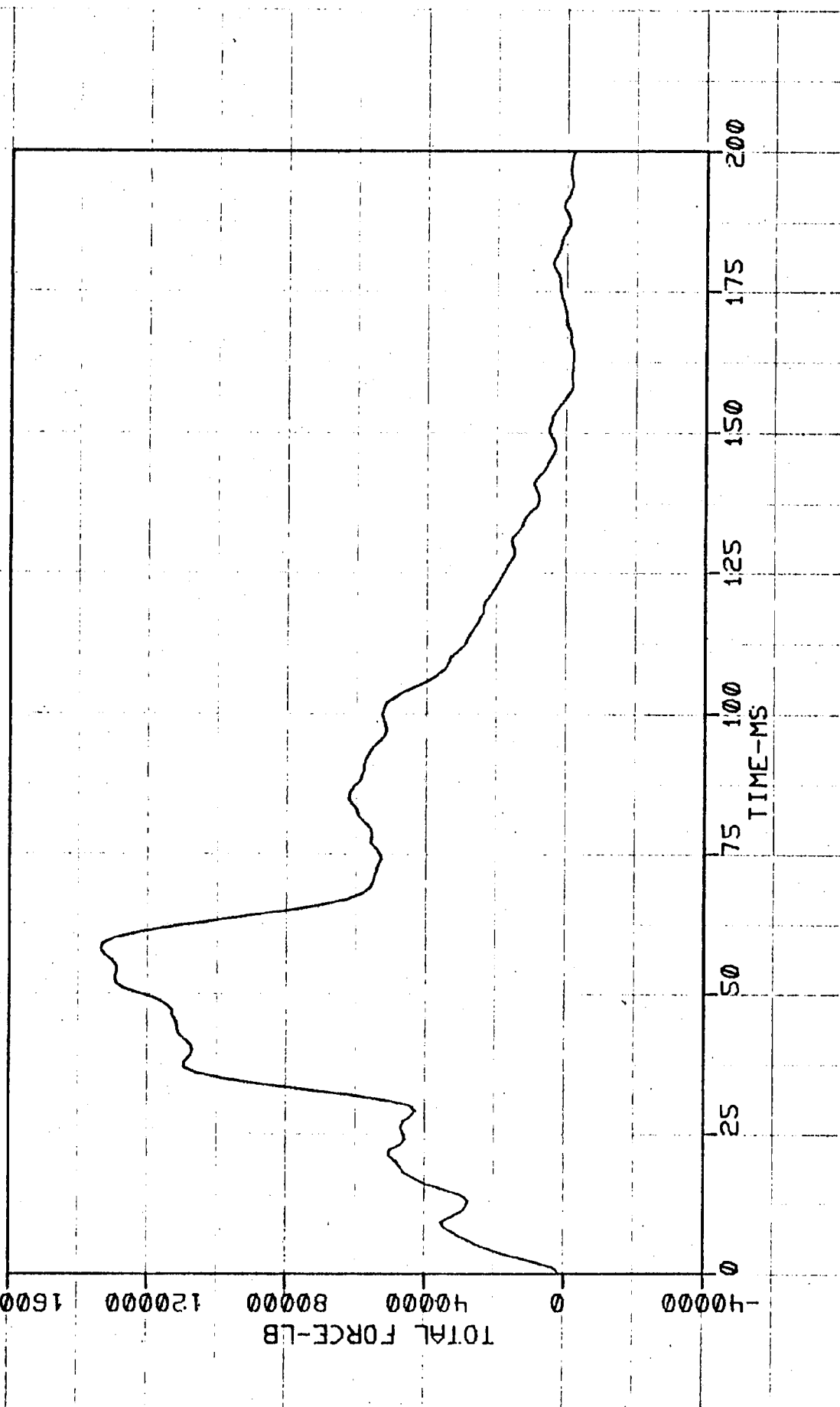
IMPERIAL #01 T-FORCE VS DISP LOC 2R



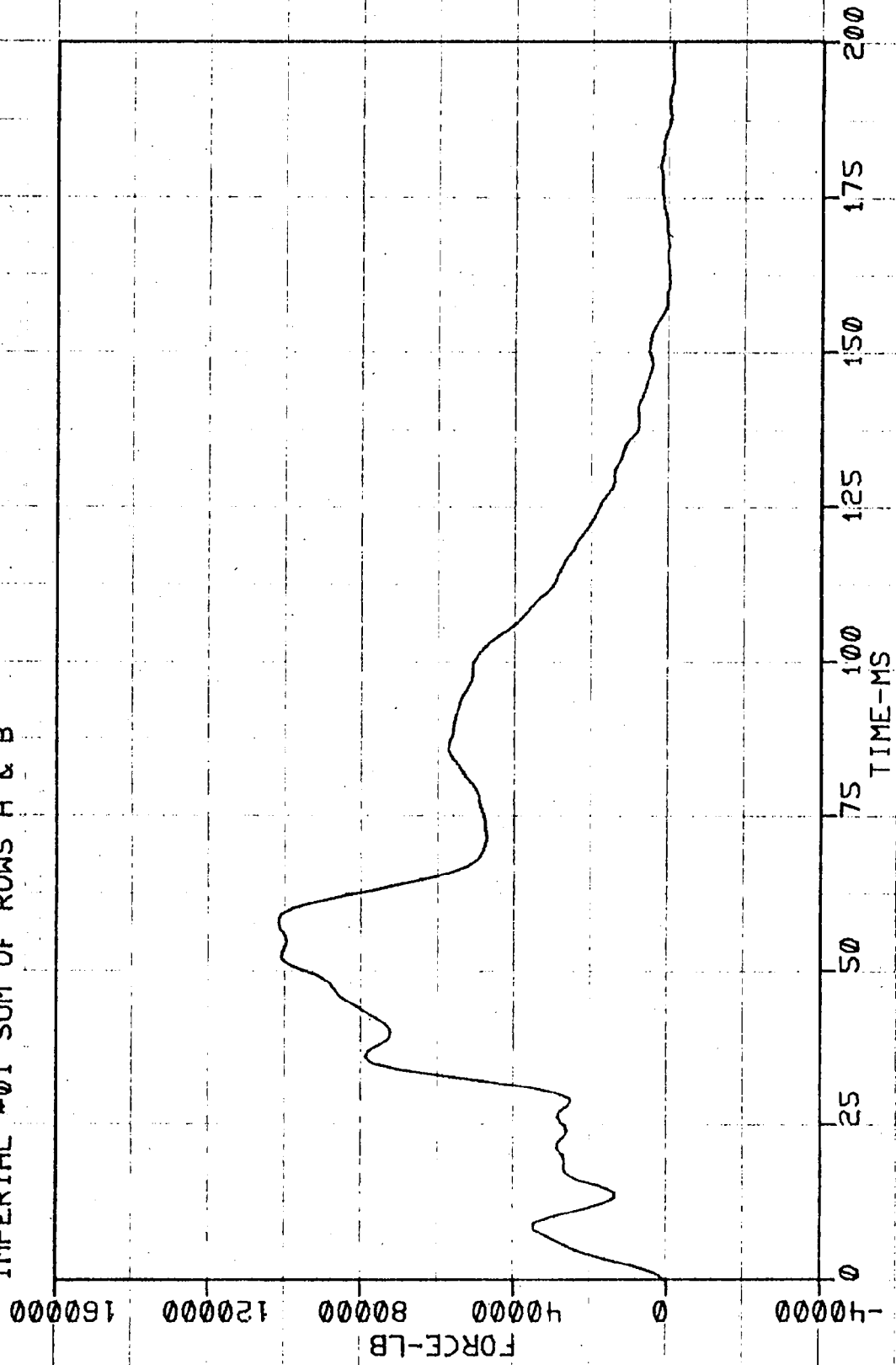
IMPERIAL #01 TOTAL FORCE

TOTAL FORCE-LB

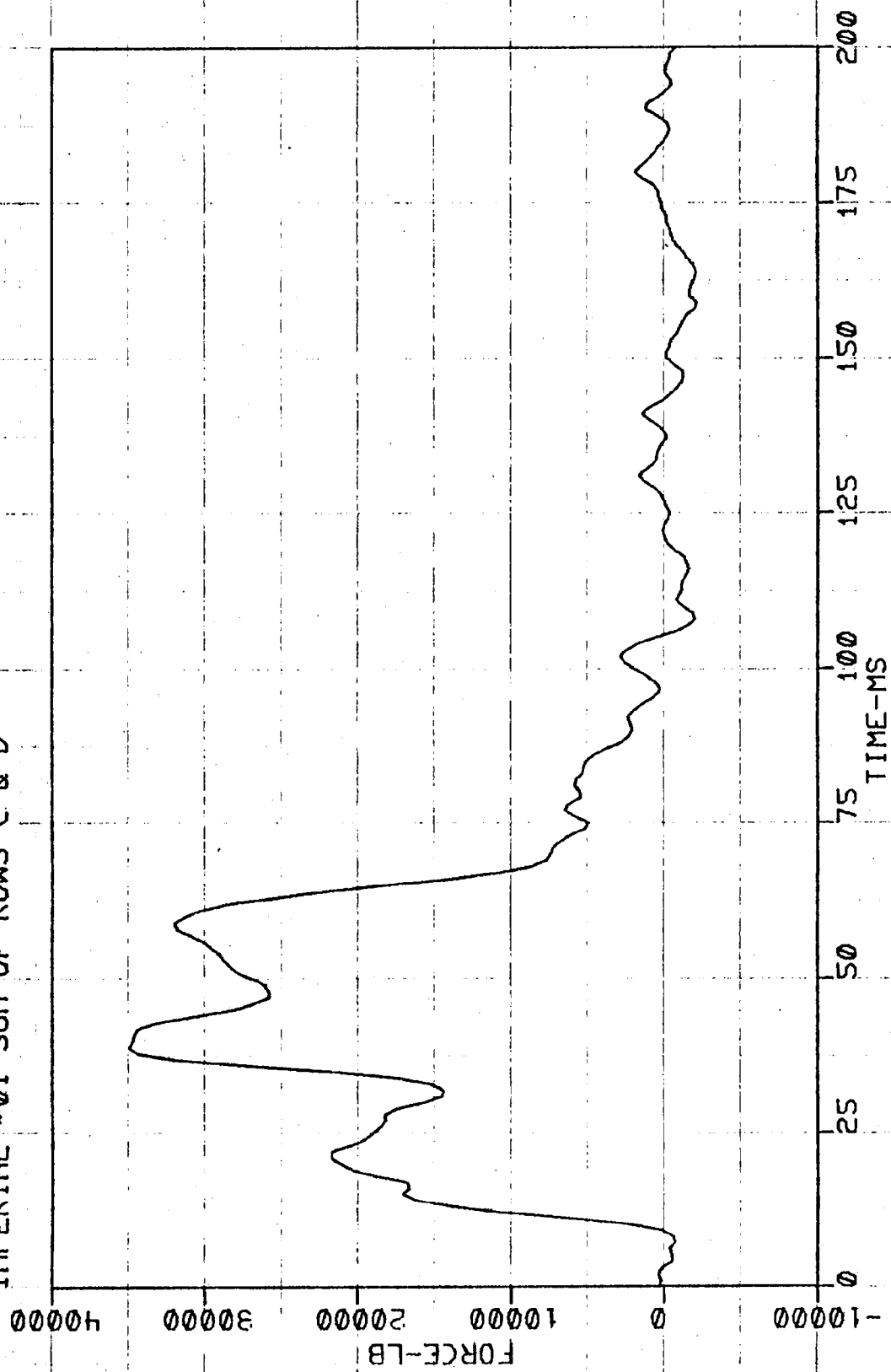
TIME-MS



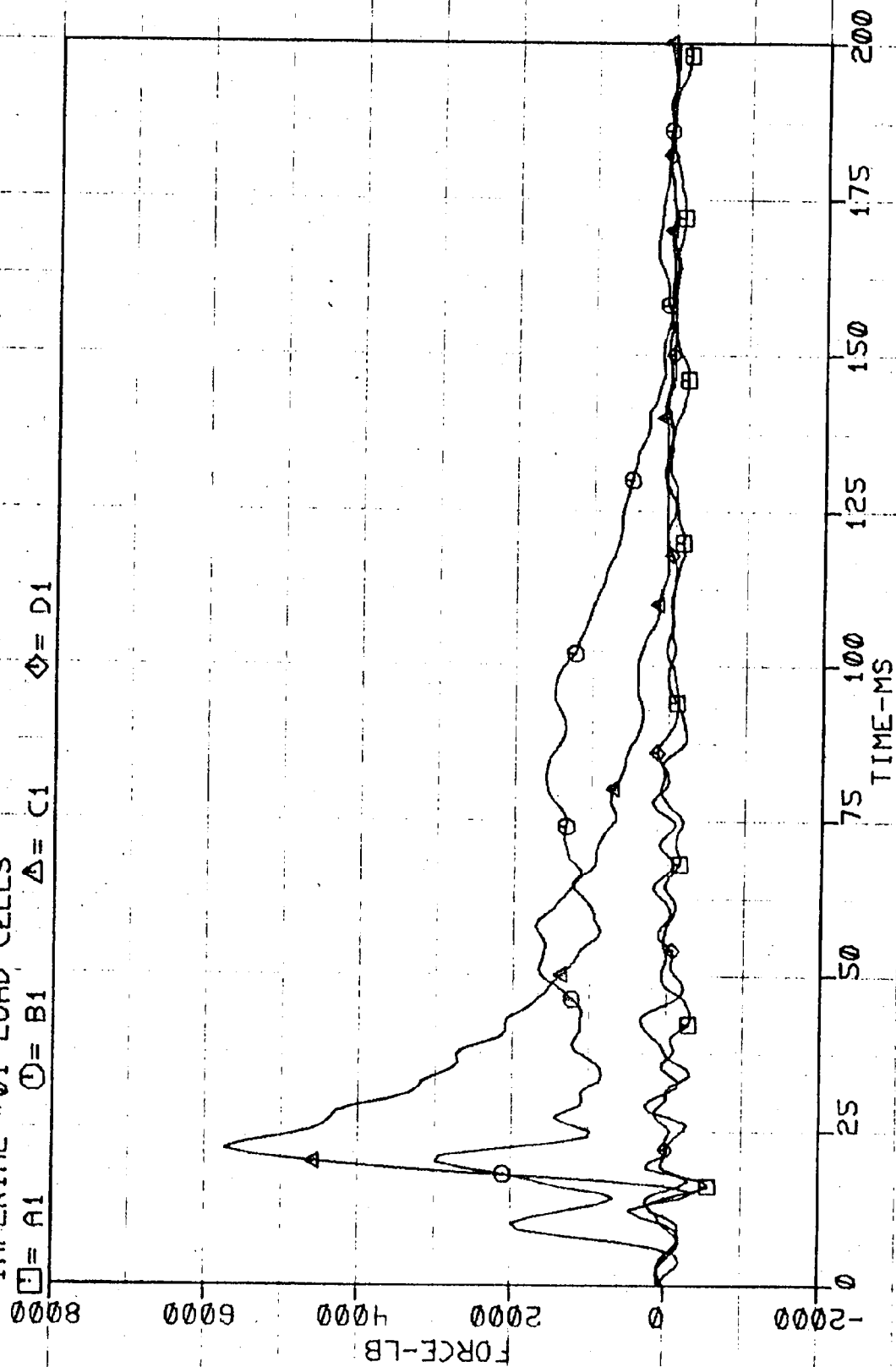
IMPERIAL #01 SUM OF ROWS A & B



IMPERIAL #01 SUM OF ROWS C & D



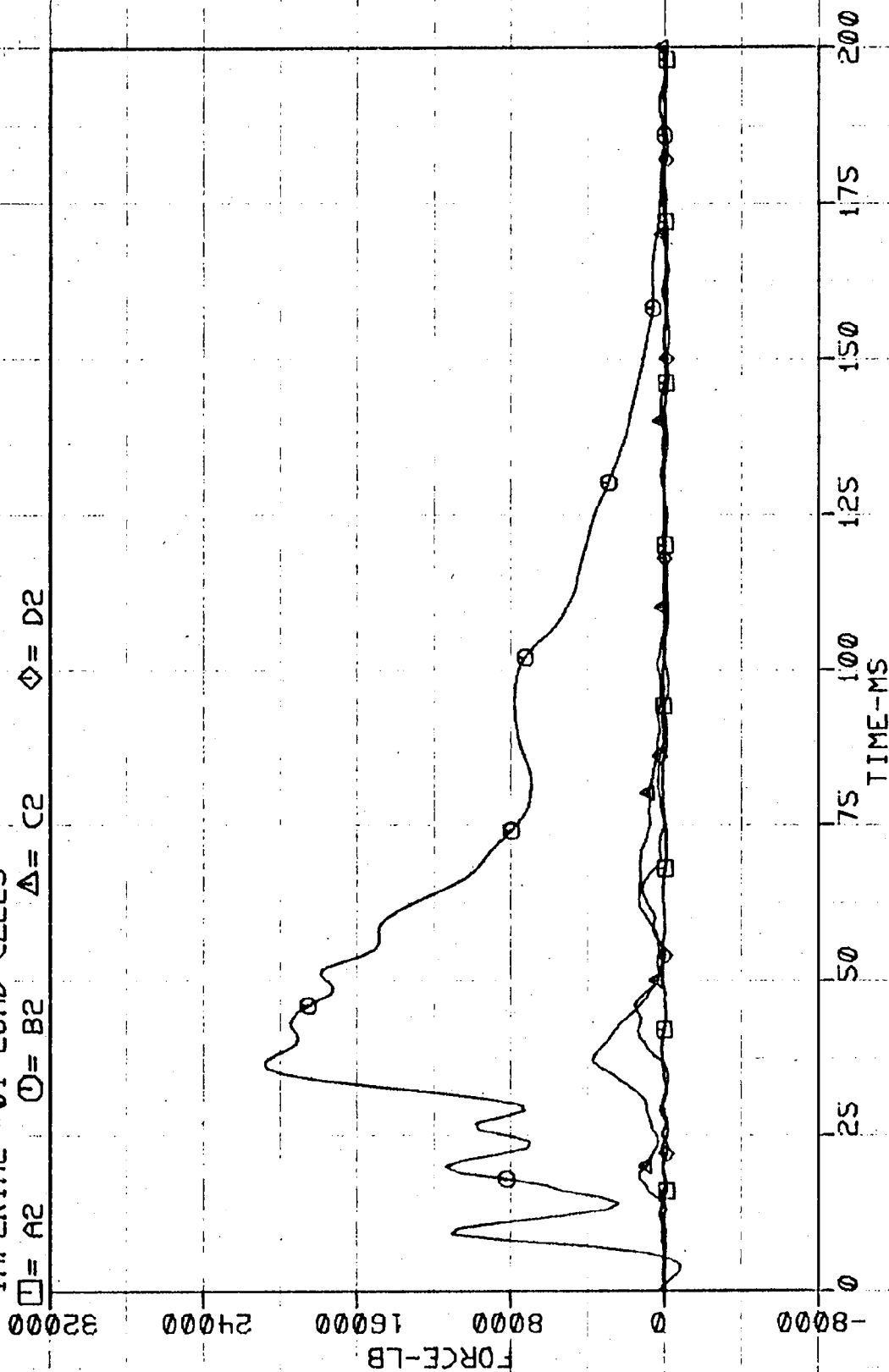
IMPERIAL #01 LOAD CELLS  
 □ = A1    ○ = B1    △ = C1    ◇ = D1





# IMPERIAL #01 LOAD CELLS

□ = A2    ○ = B2    △ = C2    ◇ = D2



IMPERIAL #01 LOAD CELLS

□ = A3

○ = B3

△ = C3

◇ = D3

16000

12000

8000

4000

0

-4000

FORCE-LB

200

175

150

125

100

75

50

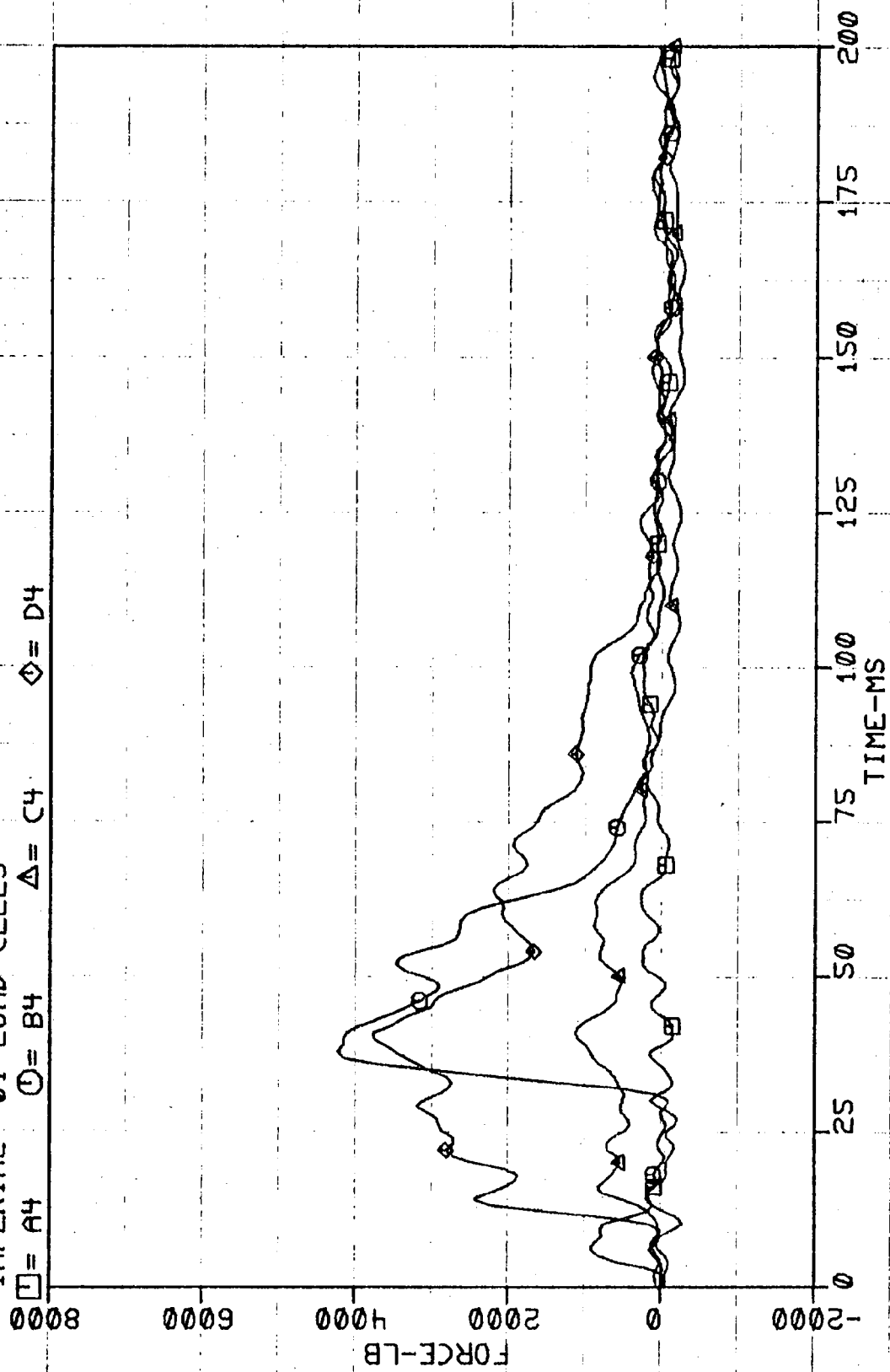
25

0

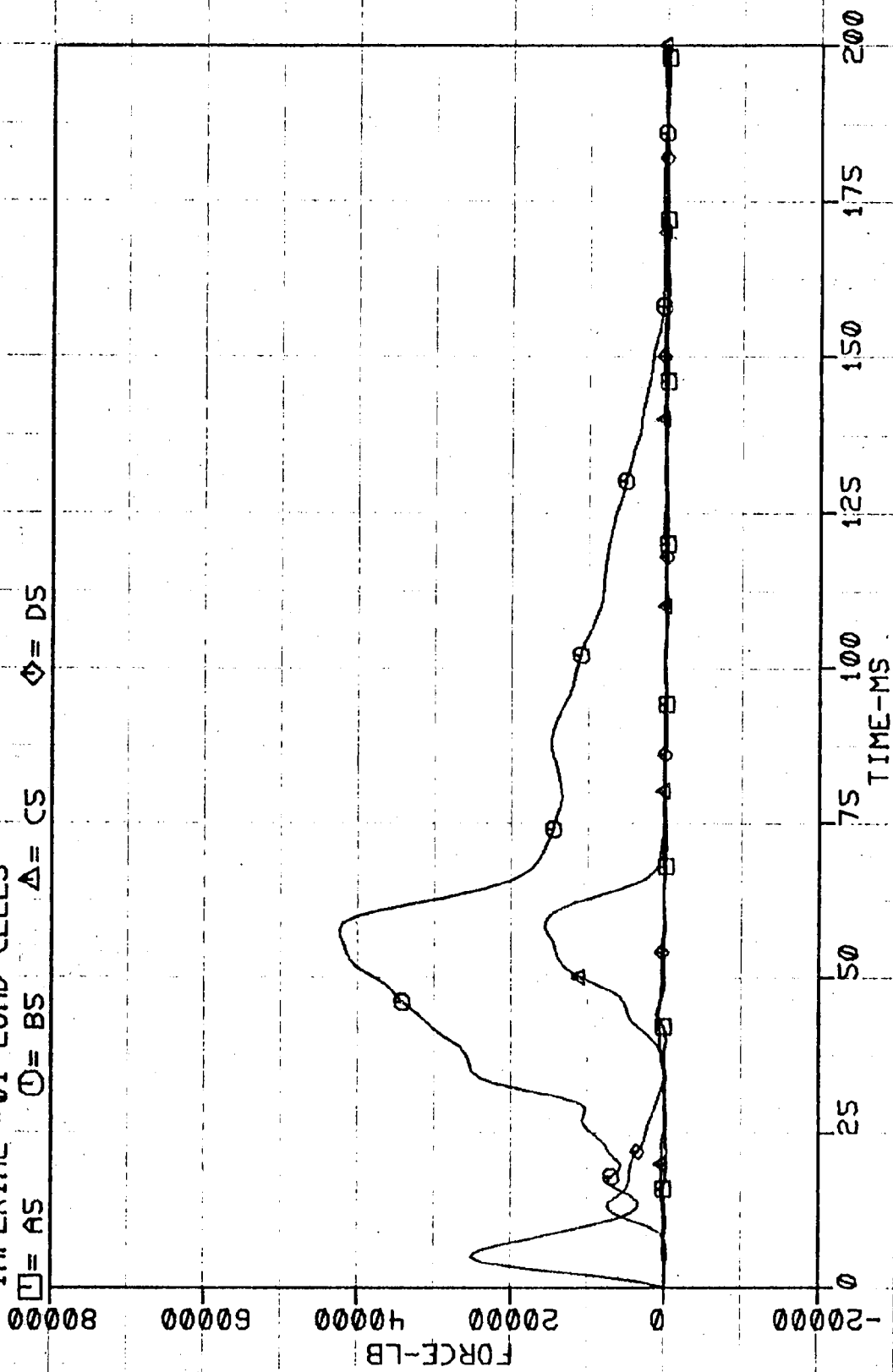
TIME-MS

IMPERIAL #01 LOAD CELLS

□ = A4    ○ = B4    △ = C4    ◇ = D4

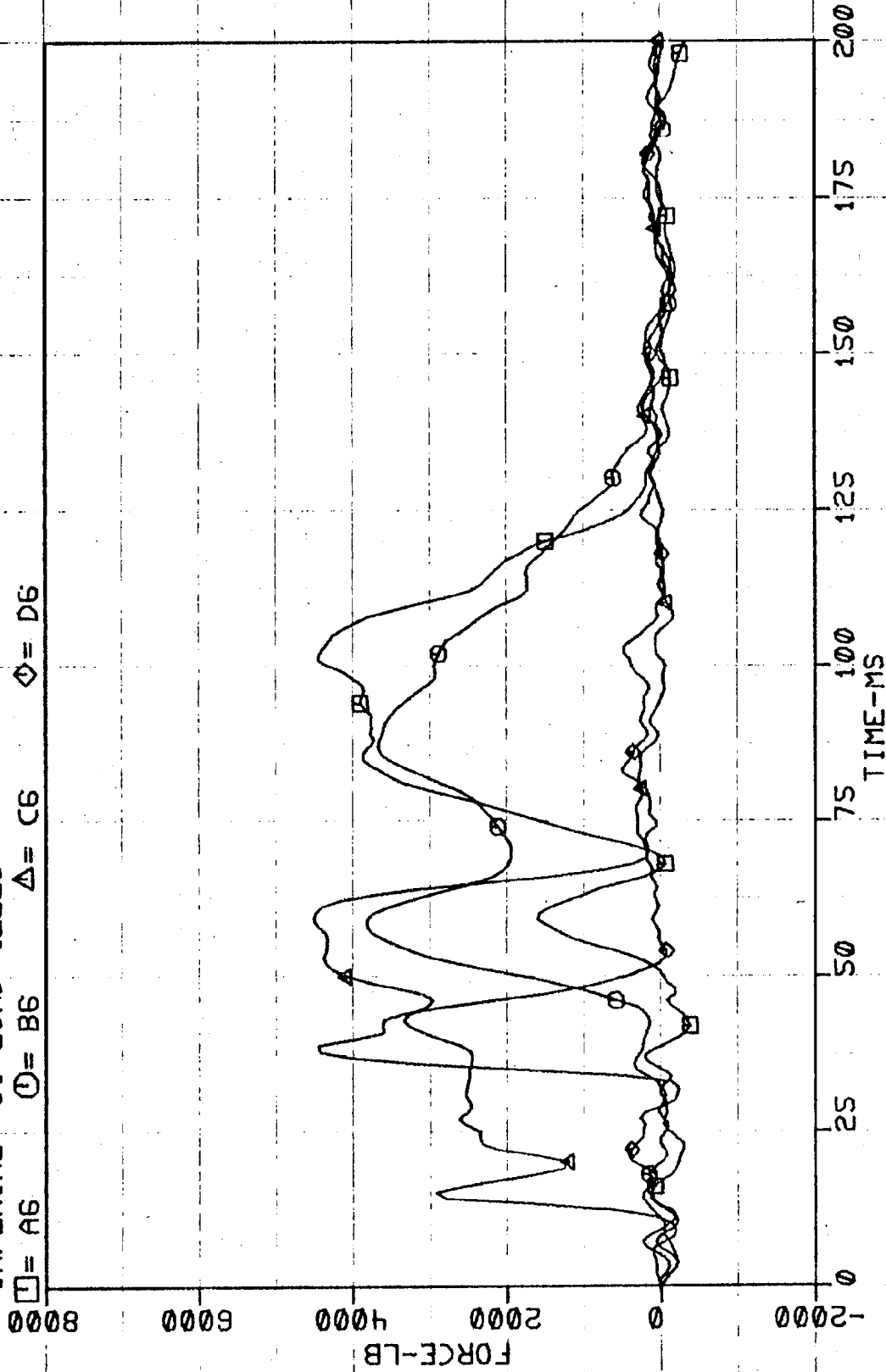


IMPERIAL #01 LOAD CELLS  
 □ = AS    ○ = BS    △ = CS    ◇ = DS

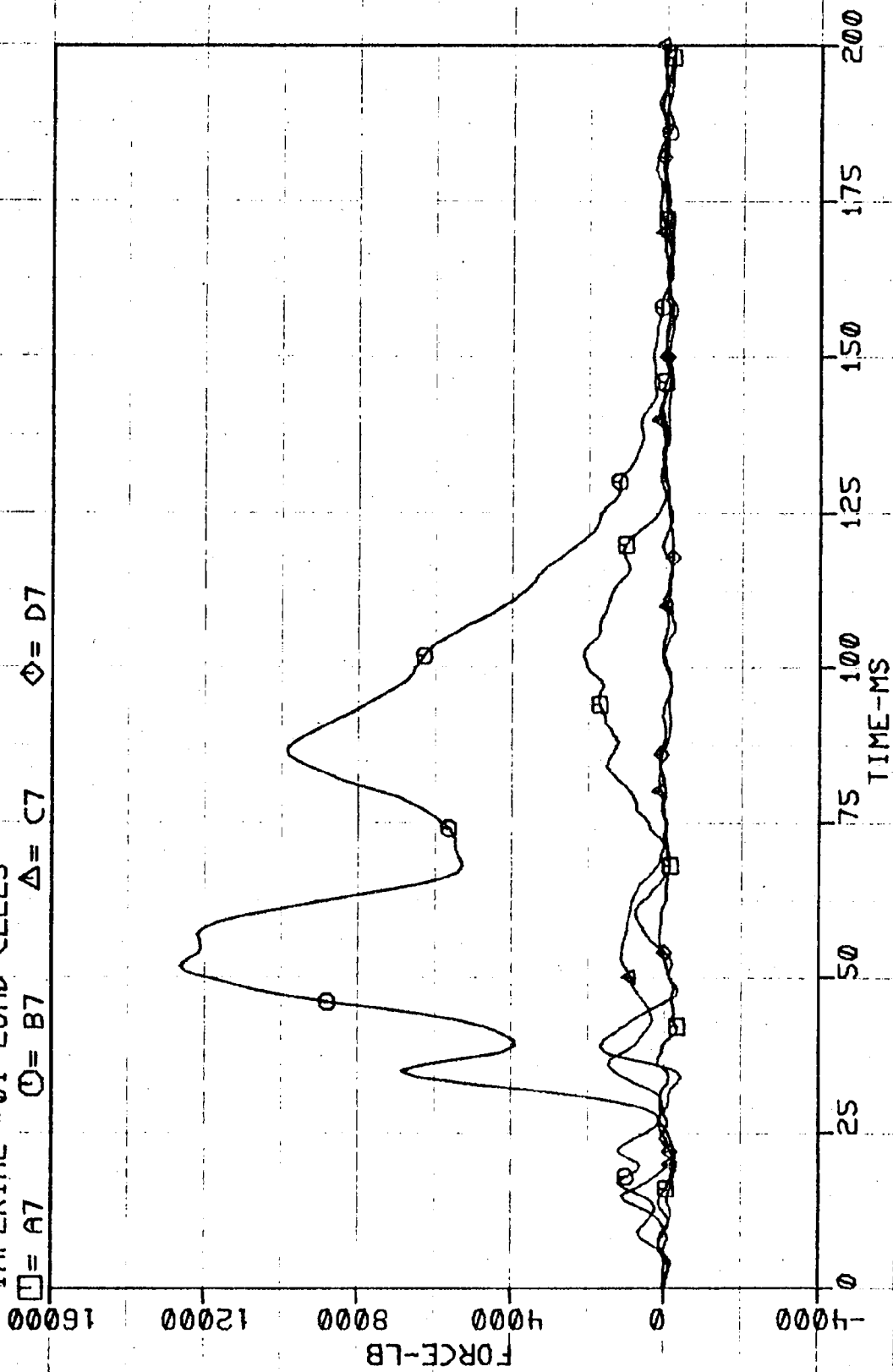


IMPERIAL #01 LOAD CELLS

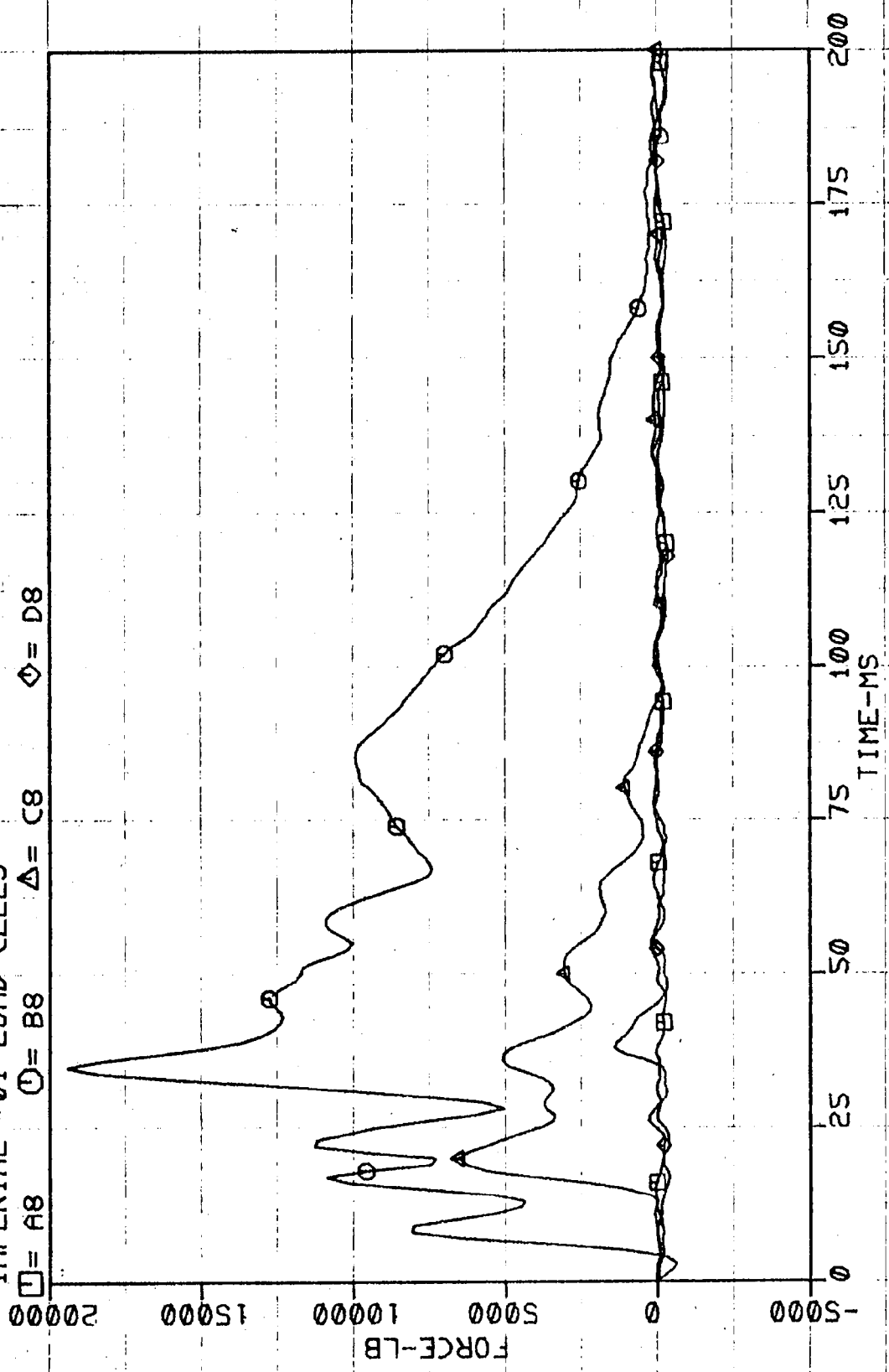
□ = A6    ○ = B6    △ = C6    ◇ = D6



IMPERIAL #01 LOAD CELLS  
□ = A7    ○ = B7    △ = C7    ◇ = D7



IMPERIAL #01 LOAD CELLS  
□ = A8    ○ = B8    △ = C8    ◇ = D8



IMPERIAL #01 LOAD CELLS

□ = A9    ○ = B9    △ = C9    ◇ = D9

1200

800

400

FORCE-LB

4-20

-800

0

25

50

75

100

125

150

175

200

TIME-MS

